

# Service Manual

STEREO AMPLIFIER

SA-3000



#### MODEL SA-3000 COMES IN FIVE VERSIONS DISTINGUISHED AS FOLLOWS:

Туре	Voltage	Remarks	
HE	220V and 240V (Switchable)	Europe or Oceania model	
НВ	220V and 240V (Switchable)	United Kingdom model	
KU	120V only	U.S.A. model	
S	110V, 120V, 220V and 240V (Switchable)	General export model	
S/G	100V, 120V, 220V and 240V (Switchable)	U.S. Military model	

• This service manual is applicable to the HE and HB types. When repairing the KU, S and S/G types, please see the additional service manual (ART-379-0).

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#### SA-3000

# 1. SPECIFICATIONS

Semiconductors Transistors
Amplifier Section
Continuous Power Output of 40 watts* per channel, min., at 8 ohms from 20 Hertz to 20,000 Hertz with no more than 0.02% total harmonic distortion.
Continuous Power Output at 1kHz (both channels driven) T.H.D 0.02%, 8 ohms
Continuous rated power output No more than 0.02% 20 watts per channel power output . No more than 0.01% 1 watt per channel power output No more than 0.03% Intermodulation Distortion (50 Hertz: 7,000 Hertz = 4:1, 8 ohms, from AUX)
Continuous rated power output No more than 0.005% 20 watts per channel power output
1 watt per channel power output No more than 0.004% Damping Factor (20 Hertz to 20,000 Hertz, 8 ohms) 30 Input (Sensitivity/Impedance)
PHONO
Output (Level/Impedance) TAPE REC 150mV/3 kilohms
Frequency Response PHONO (RIAA Equalization)
TUNER, AUX, TAPE PLAY
Tone Control  BASS
PHONO

#### Miscellaneous

Power Requirements	AC 220/240V, 50/60Hz
Power Consumption	330W (max.)
Dimensions 380(W	) x 83(H) x 295(D) mm
14-15/16(W) x	3-1/4(H) x 11-5/8(D) in
Weight Without Pack	(age; 7.6kg (16lb 12oz)
With Package	; 8.1kg (17lb 14oz)

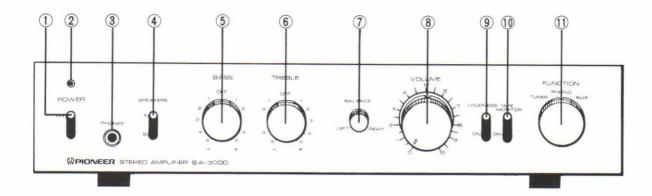
#### **Furnished Parts**

\*Measured pursuant to Federal Trade Commission's Trade Regulation rule on Power Output Claims for Amplifier.

#### NOTE:

Specifications and the design subject to possible modification without notice due to improvements.

# 2. FRONT PANEL FACILITIES



#### 1) POWER SWITCH

Set this switch to ON to supply power to the amplifier. There will be a short delay when it is set to ON, because the muting circuit has been actuated to suppress the unpleasant noise that is sometimes generated when the power is switched on and off.

#### 2 POWER INDICATOR

When the POWER switch is set to ON this lamp lights up, indicating the amplifier is turned on.

#### ③ HEADPHONE JACK

Insert the headphones plug into this jack when you want to listen to a stereo performance on your stereo headphones. Once the plug is connected, no sound will be heard through the speakers.

#### 4 SPEAKERS SWITCH

Use this switch to select the speaker systems.

- A . . . . Sound obtained from speakers connected to the SPEAKERS terminals A.
- B . . . . Sound obtained from speakers connected to the SPEAKERS terminals B.

#### (5) BASS CONTROL

#### 6 TREBLE CONTROL

When turned clockwise from the OFF position, the response in the bass or treble range, respectively, is boosted. Turning counterclockwise attenuates the response. At the OFF position the tone control circuit is bypassed and frequency response is flat.

#### 7 BALANCE CONTROL

Use this control to balance the volume of the left and right channels. The usual way to set the BALANCE knob is to set it first to the center position and listen to a performance. Then reproduce a mono program source (such as an AM broadcast) and set the knob so that the sound appears to be located exactly in the center between the left and right speakers.

#### (8) VOLUME CONTROL

Use this control to adjust the volume of the speakers and headphones. There will be no sound when the control is set to the '0' position. To increase the volume, rotate the knob slowly clockwise.

#### 9 LOUDNESS SWITCH

When listening to a performance with the volume control turned down, set this switch to ON and the bass and treble will be accentuated.

When the volume is low, the human ear finds it harder to hear the bass and treble than when the volume is high. The LOUDNESS switch is thus designed to compensate for this deficiency. By setting it to the ON position, the bass and treble come through much more strongly and the sound takes on a punch even when the VOLUME control is turned down.

#### **10 TAPE MONITOR SWITCH**

Set this switch to the ON position when monitoring a tape performance on a tape deck which you have connected to the TAPE jacks or when monitoring a recording.

NOTE:

Set the switch to the upper (OFF) position when listening to records or broadcasts, etc.

#### (1) FUNCTION SELECTOR SWITCH

Set this switch to select the program source. Turn the VOLUME control down first before selecting a different position while the sound from one program source is being reproduced.

TUNER: When listening to AM broadcasting or FM broadcasting with the tuner connected to the TUNER jacks.

PHONO: When playing a record on the turntable connected to the PHONO jacks.

AUX: When listening to an audio component con-

nected to the AUX jacks.



# 3. DISASSEMBLY

#### **Top Cover**

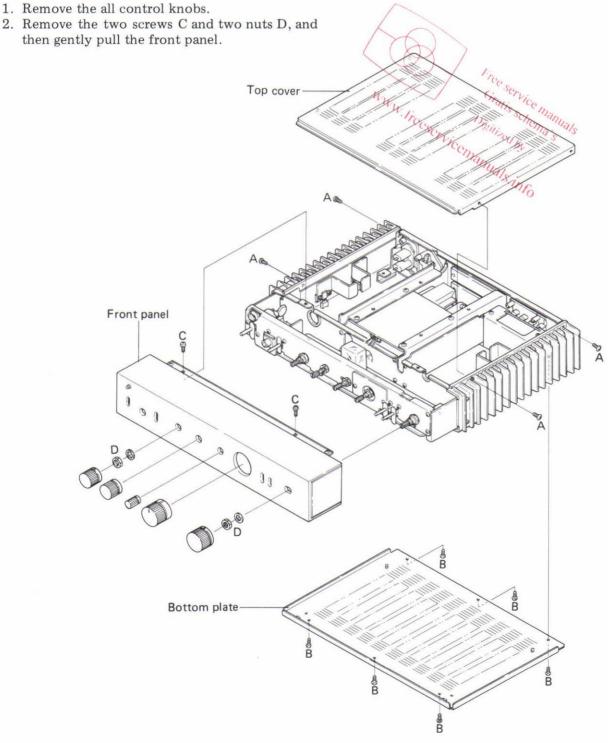
Remove the four screws A.

#### **Bottom Plate**

Remove the six screws B.

#### **Front Panel**

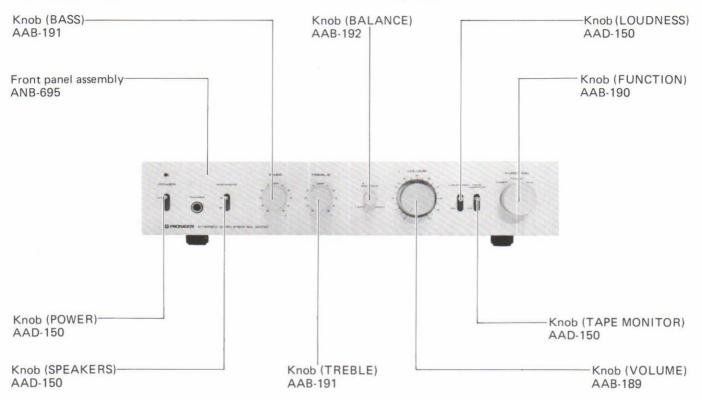
1. Remove the all control knobs.



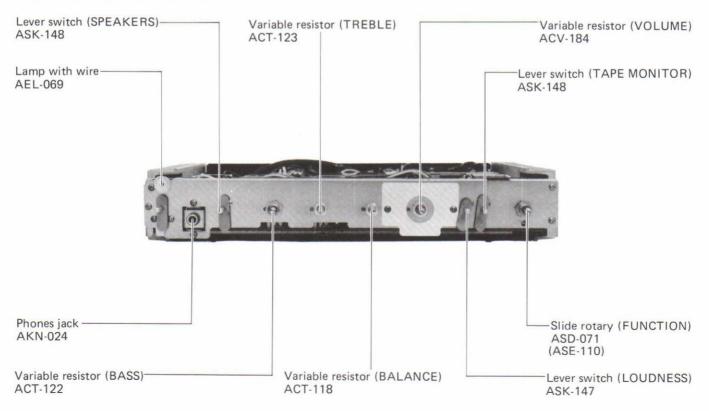
# 4. PARTS LOCATION

#### Front Panel View

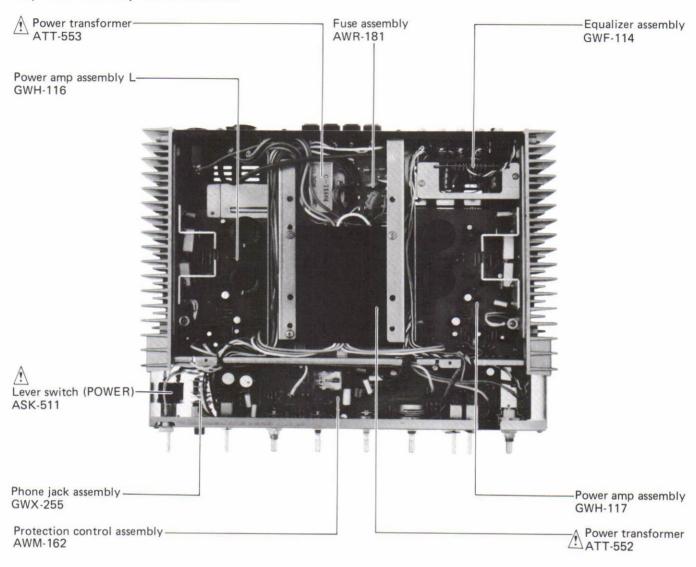
 The A mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.



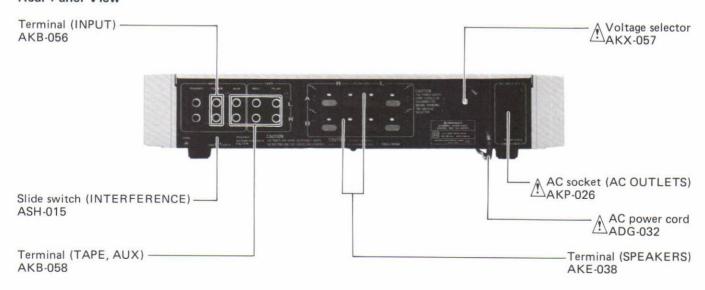
#### Front View with Panel Removed



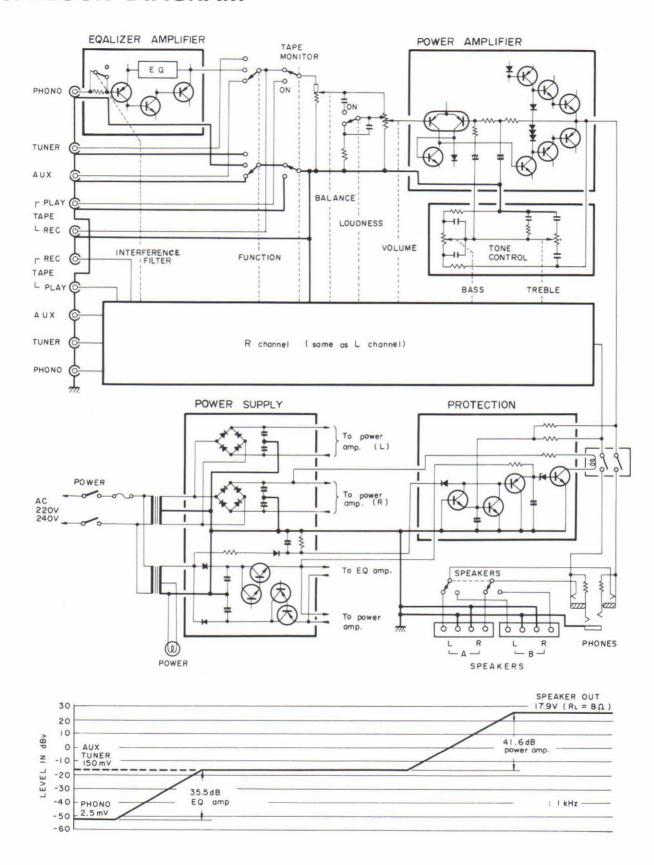
#### Top View with Top Cover Removed



#### Rear Panel View



# 5. BLOCK DIAGRAM



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# 6. CIRCUIT DESCRIPTIONS

#### **Equalizer Amplifier**

The SA-3000 features a 3-stage direct-coupled equalizer amplifier for greater reduction of noise and distortion.

Besides the use of an ultra low-noise transistor in the first stage, the adoption of low impedance input resistance and equalizer circuit has contributed to an S-N ratio of at least 86dB (at 2.5mV input, IHF-A). And by setting the first and second stage load impedance at a high level (by using a high power supply voltage), and also incorporating a low frequency response compensator circuit, a high loop gain has been obtained for the 20Hz ~ 20kHz range. So while employing only 3 transistors, a very low distortion rate of less than 0.003% (20Hz ~ 20kHz, REC output 3V) has been achieved. Furthermore, specifications such as maximum allowable input of 230mV (1kHz, 0.01% THD) and equalizer deviation of ±0.3dB (20Hz ~ 20kHz) further add to the truly outstanding performance of the SA-3000.

#### Power Amplifier Stage

This all-stage direct-coupled pure complementary SEPP circuit features a current mirror load differential amplifier in the first stage, and incorporates the tone control circuits in the NFB

Although the incorporation of the tone control circuits in the power amplifier stage reduces the number of elements that the signal has to pass through, and thereby further reduces noise, distortion, and cost, the power stage does require a higher gain and a higher degree of stability. In the SA-3000, this high gain and high stability are achieved by a current mirror load differential amplifier in the first stage and by the use of a constant current circuit for the load of the predriver stage. Furthermore, the tendency for the pre-driver stage capacitance impedance load to cause deterioration in the high end frequency response is suppressed by inserting a capacitor (C) between the emitter of the pre-driver stage  $(Q_2)$ and the base of the constant current circuit  $(Q_1)$  as shown in Fig. 6-1. At frequencies where the reactance of this capacitor may be ignored, the push-pull action of Q<sub>1</sub> and Q<sub>2</sub> serves to counteract the high end frequency response deterioration.

The power amplifier stage is a complementary 2-stage Darlington connection, resulting in an output power rating of 40W + 40W (8 $\Omega$ , 20Hz ~ 20kHz), harmonic distortion of less than 0.02% (20Hz ~ 20kHz at rated output), and output power bandwidth of 5Hz ~ 100kHz (0.05% THD). Certainly a superb performance for an amplifier of this class is obtained.

The tone control circuits in the NFB loop employ variable resistors with built-in switching mechanisms. When turned to the central position (OFF position), all capacitors and other tone control elements which effect the frequency response are switched out of the signal path, resulting in an extremely flat frequency response without the slightest trace of deviation.

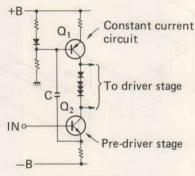
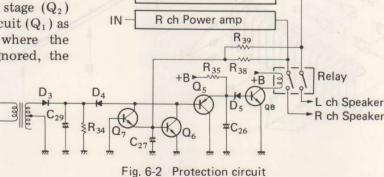


Fig. 6-1 Pre-driver stage

#### **Protection Circuit**

Besides protecting the speakers if a DC voltage should happen to appear at the power amplifier stage outputs, this circuit also mutes the signal path when the power switch is turned on and off. (See Fig. 6-2).

If for any reason a DC voltage (in excess of about ±5V) should happen to appear in the output of the power amplifier stage, it is detected immediately by either Q<sub>6</sub> or Q<sub>7</sub>. Q<sub>6</sub> is turned on by a positive voltage, and Q<sub>7</sub> by a negative voltage. In



L ch Power amp

either case, Q<sub>5</sub> is also turned on, and Q<sub>8</sub> turned off. thereby opening the relay contact to disconnect the power amplifier stage from the speakers.  $R_{39}$ ,  $R_{38}$  and  $C_{27}$  constitute a low-pass filter which prevents the misoperation of the protection circuit by voice signals.

The muting action when the power switch is turned on is achieved by delaying the rise of the Q<sub>8</sub> base potential by means of the R<sub>35</sub> /C<sub>26</sub> time constant circuit. When the power switch is turned on, C<sub>26</sub> is charged up via R<sub>35</sub>, thereby increasing the voltage across both ends of this capacitor. When this voltage exceeds the zener voltage of the D<sub>5</sub> zener diode, Q<sub>8</sub> is biased in the forward direction, and is thereby turned on to close the relay contact.

When the power switch is turned off, C29 discharges rapidly via R<sub>34</sub>, resulting in Q<sub>5</sub> being turned on, and Q<sub>8</sub> being turned off, thereby opening the relay contact.

#### **Power Supply Circuit**

By using 2 power transformers, the power supply

for the class A amplifier stages (equalizer amplifier, and other stages up to the power amplifier pre-driver) and the class B amplifier (power amplification stage) have been made independent. Because of the large changes in operational current in the class B amplifier stage, the resultant power supply voltage variations can easily effect the performance of class A amplifiers. This can result in loss of clarity in the low frequency range in the same channel, and also deterioration in localization in the other channel. These undesirable effects may be avoided by simply preventing them from interfering with any of the preceding stages, which is exactly what independent power supplies achieve.

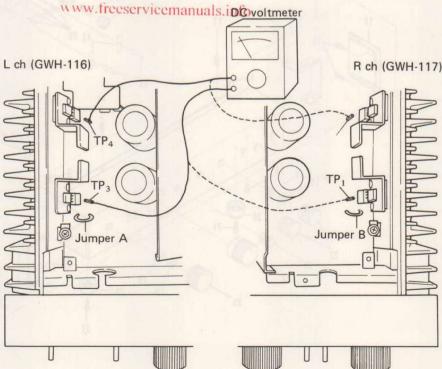
If the power supply of a class A amplifier is half-wave rectified, 2 separate voltages (positive and negative) may be applied to each stage via a transistor equipped ripple filter. The class B amplifier power supply stage employs a toroidal transformer, separate center-tapped bridged rectifiers for left and right channels, and two 6800µF capacitors. 

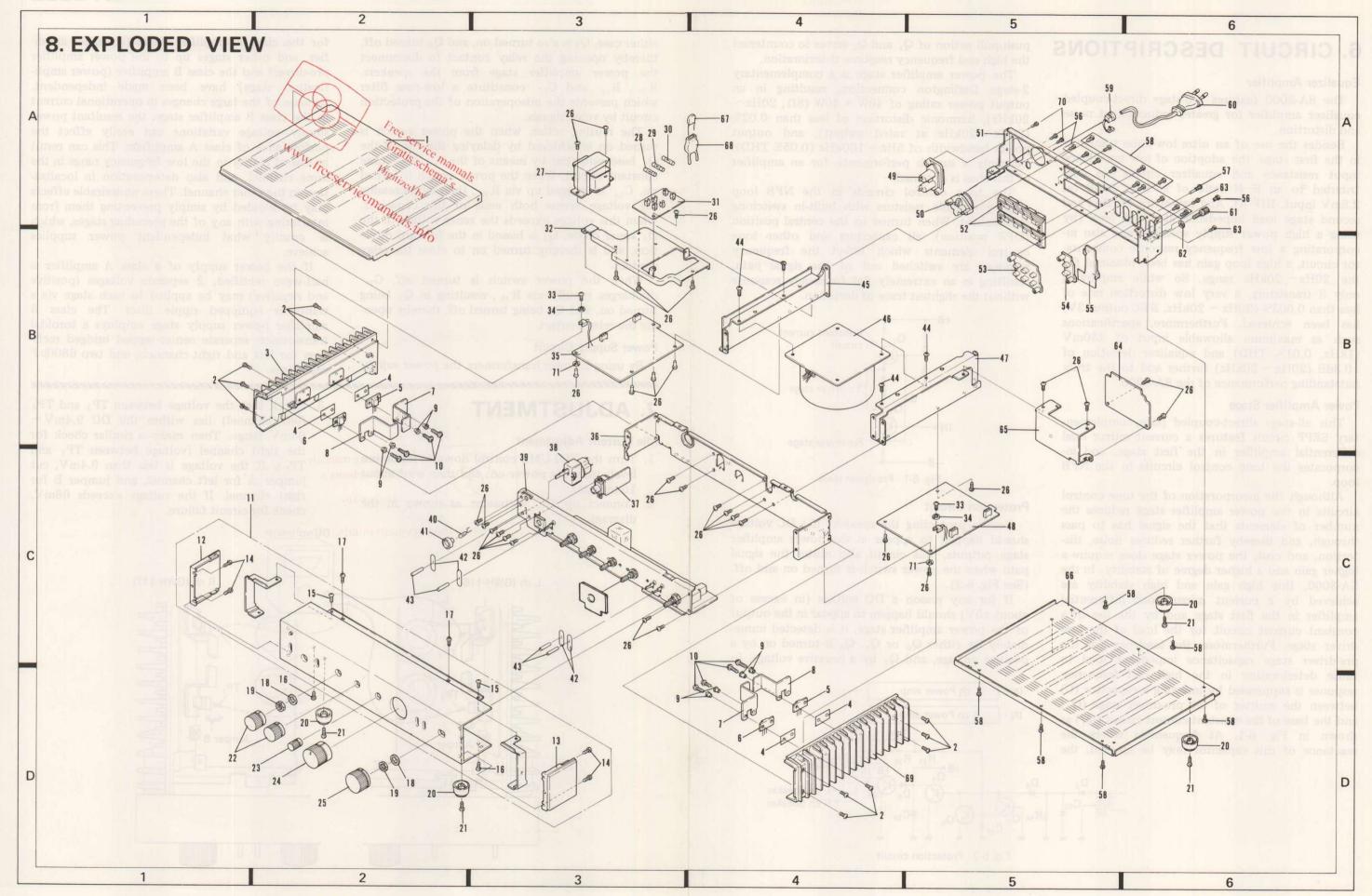
# 7. ADJUSTMENT

#### Idle Current Adjustment

- 1. Turn the VOLUME control down to minimum e manua level, turn the power on and then wait aboutchema's 10 minutes.
- 2. Connect up DC voltmeter as shown in the by diagram.

3. Check that the voltage between TP3 and TP4 (left channel) lies within the DC 9.4mV ~ 66mV range. Then make a similar check for the right channel (voltage between TP, and TP2). If the voltage is less than 9.4mV, cut jumper A for left channel, and jumper B for right channel. If the voltage exceeds 66mV. check for circuit failure.





# Parts List of Exploded View

#### NOTES:

- Parts without part number cannot be supplied.
- The ! mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.

Key No.	Part No.	Description
1.	ANE-197	Top plate
2.	ABA-198	Screw 3x8
3.		Heat sink L
4.	AEC-288	Insulator
*5.	2SD848A	Transistor
**	2007504	
*6.	2SB758A	Transistor
7.		Heat sink A
8.	450507	Heat sink B
9.	AEC-527	Insulator Screw 2.5x12
10.	ABA-173	Screw 2.5x12
11.	ANB-695	Front panel assembly
12.	AEC-451	Side panel L
13.	AEC-452	Side panel R
14.	ABA-202	Screw 2.6x6
15.	ABA-034	Screw 3×4
16.	ABA-034	Screw 3×4
17.	ABA-063	Screw 3x8
18.	M45-086	Washer M9
19.	B71-004	Nut M9
20.	AEC-351	Foot assembly
21.	ABA-143	Screw 3x12
		Knob (BASS, TREBLE)
22.		Knob (BALANCE)
23.	AAB-192	Knob (VOLUME)
24.	AAB-189	Knob (FUNCTION)
25.	AAB-190	KNOD (FUNCTION)
26.	ABA-048	Screw 3x6
<b>1</b> 27.	ATT-553	Power transformer
<b>№ 28.</b>	AEK-409	Fuse 125mA
<b>1</b> 29.	AEK-408	Fuse 160mA
₫30.	AEK-018	Fuse 1.25A
	A1415 404	5
31. 32.	AWR-181	Fuse assembly Plate
33.	ABA-067	Screw 3x10
34.	ABE-047	Washer
35.	GWH-116	Power amp assembly L
		20
36.		Frame
37.	GWX-255	Phone jack assembly
₫38.	ASK-511	Lever switch (POWER)
39.	AWM-162	Protection control assembly
40.	AEL-069	Lamp with wires
41.		Lamp holder
42.		Cover
43.	AAD-150	Knob
44.	ABA-069	Screw 4x8
45.		Frame
A 40	ATT EEO	Power transformer
<b>∆</b> 46.	ATT-552	
47.	CMILL 447	Frame
48.	GWH-117	Power amp assembly R

ey No.	Part No.	Description
<b>↑</b> 49.	AKP-026	AC socket (AC OUTLET)
₫ 50.	AKX-057	Voltage selector
51.		Rear panel
52.	AKE-038	Terminal (SPEAKERS)
53.	AKB-058	Terminal (TAPE, AUX)
54.	AKB-056	Terminal (INPUT)
55.	GWX-264	Input terminal assembly
56.	ABA-082	Screw 3x10
57.	ABA-115	Screw 3x10
58.	ABA-228	Screw 3x6
59.	AEC-327	Strain relief
<b>≙</b> 60.	ADG-032	AC power cord
61.		Terminal (GND)
62.	ABE-005	Washer
63.	ABA-056	Screw 3x6
64.	GWF-114	Equalizer assembly
65.		Plate
66.		Bottom plate
₾ 67.	ACG-004	Ceramic capacitor
68.	AEC-099	Cover
69.		Heat sink R
70.	ABA-181	Screw 3x10
71.	ABE-012	Washer
* hfe	e of 2SD848A and	2SB758A should have of same value.

<sup>\*</sup> hfe of 2SD848A and 2SB758A should have of same value.

# 9. SCHEMATIC DIAGRAM, P.C. BOARD PATTERNS AND PARTS LIST

#### NOTES:

 When ordering resistors, first convert resistance values into code form as shown in the following examples.

 $Ex.~2 \begin{array}{llll} & 010 & \dots & RSIP & \square \square \nearrow K \\ When there are 3 effective digits (such as in high precision metal film resistors). \\ & 5.62 \text{k}\Omega & 562 \times 10^1 & 5621 \dots & RN\%SR & \square \nearrow F \end{array}$ 

• The A mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.

#### 9.1 MISCELLANEA

#### Miscellaneous Parts

Part No.	Symbol &	Symbol & Description			
<b>⚠</b> ATT-552	T1	Power transformer			
<b>⚠</b> ATT-553	T2	Power transformer			
AEL-069	PL1	Lamp with wires			
<b>AEK-018</b>	FU1	Fuse 1.25A			
<b>AEK-408</b>	FU2	Fuse 160mA			
<b>≜</b> AEK-409	FU3	Fuse 125mA			
* 2SD848A	Q1, Q2				
* 2SB758A	Q3, Q4				
ASK-511	S5	Lever switch (POWER)			
<b>≜</b> AKX-057	S6	Voltage selector			
<b>ACG-004</b>	C1	Ceramic capacitor			
AKB-058		Terminal (TAPE, AUX)			
AKB-056		Terminal (INPUT)			
AKE-038		Terminal (SPEAKERS)			
<b>△</b> AKP-026		AC socket (AC OUTLET)			
<b>≜</b> ADG-032		AC power cord			

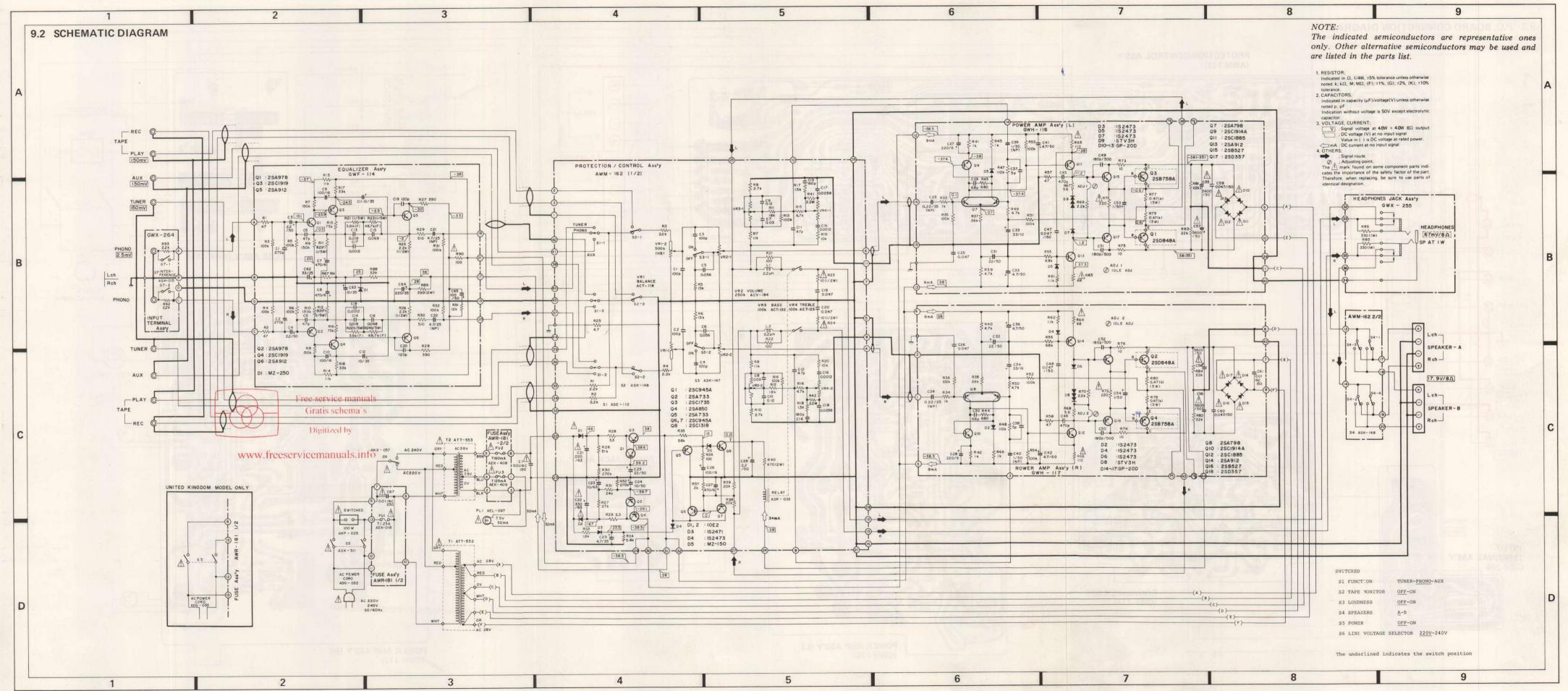
<sup>\*</sup> hfe of 2SD848A and 2SB758A should have of same value.

#### External Appearances of Transistors

Ex	ternal Appearances	
	2SA978	I sloud
	2SC1919 2SC1914	E C B
	25/012	E B C E
	2SB527 2SD357	C
	2SC 945A	

2SC1318

2SC1735 2SA850





#### 9.4 PARTS LIST OF P.C. BOARD ASSEMBLIES

#### Equalizer Assembly (GWF-114)

#### CAPACITORS

Part No.	Symbol & Description	
CQSA 271J 50	C1, C2	
CEANL 2R2M 50	C3, C4	
CEA 100P 35	C11, C12, C63	
CEA 101P 16	C9, C10	
CEA 221P 35	C64	
CEA 330P 25	C62	
CEA 471P 6	C7, C8	
CEA 101P 50	C65	
CCDSL 470K 50	C5, C6	
CCDSL 121K 50	C19, C20	
CQMA 122J 50	C17, C18	
CQMA 183J 50	C13, C14	
CQMA 683J 50	C15, C16	
ACH-318	C21, C22	

Note: When ordering resistors, convert the

RESISTORS

resistance value into code form, and then rewrite the part no. as before.

Part No.	Symbol & Description		
RD%PM □□□ J	R1-R10, R13-R18, R27-R29, R88, R91		
RN1/5SQ □□□□ F	R11, R12, R21-R24		
RD%PS DDD J	R25, R26		
ARD%PSF □□□J	R90		
ARS2P □□□ J	R89		

R30-R32, R87

#### **SEMICONDUCTORS**

RD%VS DDD J

Part No.	Symbol & Description		
2SA978	Q1, Q2		
2SC1919	Q3, Q4		
2SA912	Q5, Q6		
MZ-250 (WZ-250)	D1		

#### Phone Jack Assembly (GWX-255)

Part No.	Symbol & Description	
AKN-024	Phones jack	
RS1P 331J	R85, R86	

#### Input Terminal Assembly (GWX-264)

Part No.	Symbol & D	Pescription
RD%PM 222J	R92, R93	
AKB-060		Terminal (INPUT)
ASH-015	S7	Slide switch (INTERFERENCE)

#### Fuse Assembly (AWR-181)

Part No.	Symbol 8	& Description	
<u></u> ACG-001	C67	Ceramic capacitor	

#### Power Amp Assembly L (GWH-116)

#### OTHER

Part No.	Symbol & Description	
AKH-009	Transistor socket	

#### CAPACITORS

Part No.	Symbol & Description	
ACH-304	C23	
ACH-326	C39	
ACG-009	C47, C59	
<u> </u>	C55, C57	
CEA 010P 50	C53	
CEA 220P 50	C31	
CEA 221P 6	C27	
CEA 330P 16	C33	
CEA 4R7P 50	C35, C41	
CCDSL 181K 500	C49, C51	
CCDSL 680K 50	C29	
CKDYB 471K 50	C45	
CKDYF 473Z 50	C25	
CCDSL 050D 50	C37	

Note: When ordering resistors, convert the resistance value into code form, and

#### RESISTORS

then rewrite the part no. as before.

Part No.	Symbol & Description	
RD%PS □□□ J	R33, R35, R37, R39, R41, R43, R45, R47,	
RD%PS DDD J	R49, R51, R53, R55, R57, R61 R67, R69, R73, R75, R81, R83	
ARD%PSF □□□J	R63, R65, R71	
ACN-036	R77, R79	

#### **SEMICONDUCTORS**

Part No.	Symbol & Description	
2SA798	Q7	
2SC1914	Q9	
(2SC1400)		
2SC1885	Q11	
2SA912	Q13	
*2SB527	Q15	
*2SD357	Q17	
1S2473	D3, D5, D7	
STV3H-0	D9	
<b>⚠</b> GP-20D	D10-D13	

<sup>\*</sup> hfe of 2SB527 and 2SD357 should have the same value.

#### Power Amp Assembly R (GWH-117)

#### OTHER

Part No.	Symbol & Description	
AKH-009	Transistor socket	

#### **CAPACITORS**

Part No.	Synbol & Description
ACH-304	C24
ACH-326	C40
ACG-009	C48, C60
<b>ACH-211</b>	C56, C58
ACG-004	C61
CEA 010P 50	C54
CEA 220P 50	C32
<b>CEA 221P 6</b>	C28
CEA 330P 16	C34
CEA 4R7P 50	C36, C42
CCDSL 181K 500	C50, C52
CCDSL 680K 50	C30
CKDYB 471K 50	C46
CKDYF 473Z 50	C26
CCDSL 050D 50	C38

Note: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.

Part No.	Symbol & Description	
RD%PS □□□ J	R34, R36, R38, R40, R42, R44, R46, R48,	
	R50, R52, R54, R56, R58	
RD%PS □□□ J	R66, R68, R70, R74, R76, R82, R84	
ARD%PSF □□□J	R62, R64, R72	
ACN-036	R78 R80	

#### **SEMICONDUCTORS**

Part No.	Symbol & Description	
2SA798	Q8	
2SC1914	Q10	
(2SC1400)		
2SC1885	Q12	
2SA912	Q14	
*2SB527	Q16	
*2SD357	Q18	
1S2473	D2, D4, D6	
STV3H-0	D8	
<b>⚠</b> GP-20D	D14-D17	

 $<sup>\</sup>ensuremath{^*}$  hfe of 2SB527 and 2SD357 should have the same value.

#### Protection Control Assembly (AWM-162)

#### **OTHERS**

Part No.	Symbol & Description	
ASR-033	Relay	
ABN-051	Union nut	
ABN-046	Union nut	
B71-004	Washer M9	
M45-086	Washer M9	
B22-018	Washer	
B71-010	Nut M7	
ABA-026	Screw 3x6	

#### CAPACITORS

Part No.	Symbol & Description	
CCDSL 101K 50	C1-C4	
CQMA 563K 50	C5, C6	
CQMA 124J 50	C9, C10	
CQMA 122J 50	C15, C16	
CQMA 303J 50	C7, C8	
CQMA 562J 50	C17, C18	
CQMA 473K 50	C19, C20	
CEA 100P 63	C23	
CEA 100P 50	C24	
CEA 101P 16	C26	
CEA 2R2P 50	C28	
CEA 220P 50	C25	
CEA 221P 63	C21	
CEA 331P 63	C22	
CEA 4R7P 35	C29	
CEA 471P 6	C27	
CQSA 181J 50	C13, C14	
CQSA 470J 50	C11, C12	



Note: When ordering resistors, convert the

resistance value into code form, and

RESISTORS

then rewrite the part no. as before.

Part No.	Symbol & Description		
ACT-118	VR1	Variable (BALANCE)	
ACV-184	VR2	Variable (VOLUME)	
ACT-122	VR3	Variable (BASS)	
ACT-123	VR4	Variable (TREBLE)	
RD%PS 🗆 🗆 🗆 J	R1-R22, F	R25-R39	
A RD%PSF □□□ J	R23, R24		
RS2P 🗆 🗆 🗆 J	R40		
RD¼PM □□□ J	R41, R42		

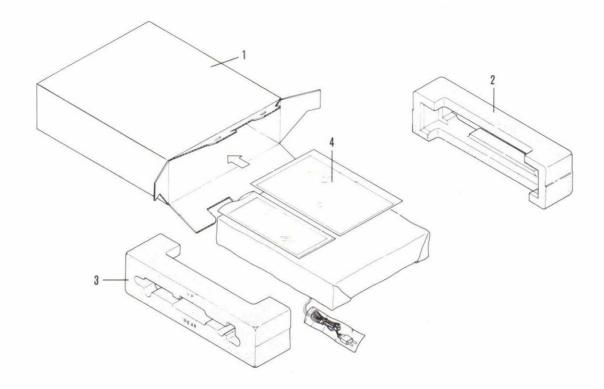
#### **SEMICONDUCTORS**

Part No.	Symbol & Description	
2SC945A	Q1, Q6, Q7	
2SA733	Q2, Q5	
2SC1735	Q3	
2SA850	Q4	
2SC1318	Q8	
₫ 10E2 (1S1886)	D1, D2	
1S2471	D3	
1S2473	D4	
(1S2076)		
WZ-150	D5	
(MZ-150)		

#### **SWITCHES**

Part No.	& Description	
ASD-071 (ASE-110)	S1	Rotaly (FUNCTION)
ASK-148	S2	Lever (TAPE MONITOR)
ASK-148	S4	Lever (SPEAKERS)
ASK-147	S3	Lever (LOUDNESS)

# 10. PACKING



Key No.	Part No.	Description
1.	AHD-671	Packing case
2.	AHA-223	Front pad
3.	AHA-224	Rear pad
4.	ARB-305	Operating instructions (English)
	ARD-128	Operating instructions (German/French)

# 11. SUPPLEMENTS FOR HB TYPE

Model SA-3000/HB is the same as SA-3000/HE with exception of description in this supplements.

### **CONTRAST OF MISCELLANEOUS PARTS**

Symbol	Description	Part No.		
		HE type	HB type	Remarks
A	AC socket (AC OUTLETS)	AKP-026		
<u>^</u>	AC power cord	ADG-032	ADG-033	
	Operating instructions (German/French)	ARD-128		

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