

Service Manual

PIONEER



The photo shows the model SK-750.

**ORDER NO.
HRT-183-0**

PORTABLE STEREO FM/AM RADIO CASSETTE RECORDER

SK-700

KU, KC

SK-750

KU, KC

SPECIFICATIONS

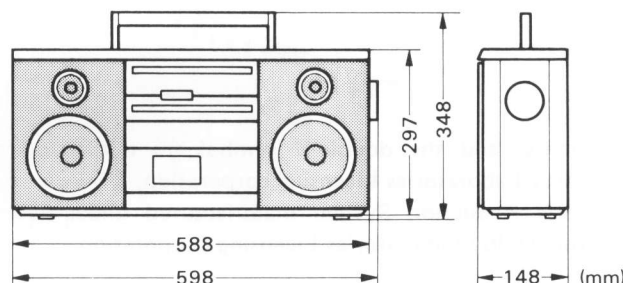
Continuous power output	3W+3W/FTC (3.2Ω, 80~15,000Hz 10% THD.)
Max. music power	23W (total music power)
Speakers	16cm 2-way
Frequency response	Normal tape: 30Hz~14kHz CrO ₂ tape: 30Hz~15kHz Metal tape: 30Hz~16kHz
Frequency range	FM: 88~108MHz AM: 525~1,605kHz
Input jacks	MIX MIC, PHONO/AUX, EXT MIC, EXT FM ANT
Output jacks	LINE OUT, EXT SP, PHONES
Power source	120V AC 60Hz, 12V DC (eight 1.5V "D" batteries), EXT 12V DC
Dimensions	588(W) × 297(H) × 148(D) mm (23 1/8 × 11 3/8 × 5 7/8 in)
Weight	7.6kg (16.7 lbs.) without batteries

SK-700

(Subfunctions)	Direct Source Selector (DSS), tape selector (METAL/CrO ₂ -NORMAL), one-touch music search, semi-automatic record muting, timer standby mechanism, FM muting, microphone mixing
(Indicators)	POWER (red LED), MIC REC (green LED), PHONO/AUX (green LED), TAPE PLAY (green LED), FM (green LED), AM (green LED), REC (red LED), REC PAUSE (red LED), MUSIC SEARCH (green LED × 2), METAL (green LED), CrO ₂ (green LED), level meter (5 point red LED), TUNING (green LED), STEREO (red LED)

SK-750

(Subfunctions)	Direct Source Selector (DSS), Dolby NR, tape selector (METAL/CrO ₂ -NORMAL), auto/manual recording, one-touch music search, music repeat, one side repeat, semi-automatic record muting, timer standby mechanism, FM muting, microphone mixing
(Indicators)	POWER (red LED), Dolby NR (green LED), MIC REC (green LED), PHONO/AUX (green LED), TAPE PLAY (green LED), FM (green LED), AM (green LED), REC (red LED), REC PAUSE (red LED), ONE SIDE REPEAT (green LED), MUSIC REPEAT (green LED), MUSIC SEARCH (green LED × 2), METAL (green LED), CrO ₂ (green LED), Level meter (12 points red/green LED × 2), TUNING (green LED), STEREO (red LED)



Note: Specifications and design are subject to change without notice.

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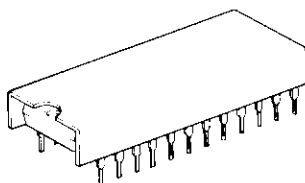
CAUTION

When Handling IC PD1004

Please Observe:

IC PD1004 (IC in the control unit) is a C-MOS IC of extremely low power consumption and very high input impedance. Unless handled with special care, it could be damaged by static electricity induction. This IC is supplied with a shorting cap (of aluminium foil) attached. When soldering, or performing other repair work, always attach this cap as shown below. Remove the cap after the repair has been completed.

Also, this type of IC must not be inserted in a polystyrene package for storage.



- 'Dolby' and the double-D symbol are trademarks of Dolby Laboratories Licensing corporation.
- Noise Reduction System manufactured under license from Dolby Laboratories Licensing Corporation.

1. PARTS LOCATION

NOTE

- For your Parts Stock Control, the fast moving items are indicated with the marks ★★ and ★.
★★: GENERALLY MOVES FASTER THAN ★.
This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.
- The ⚠ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.

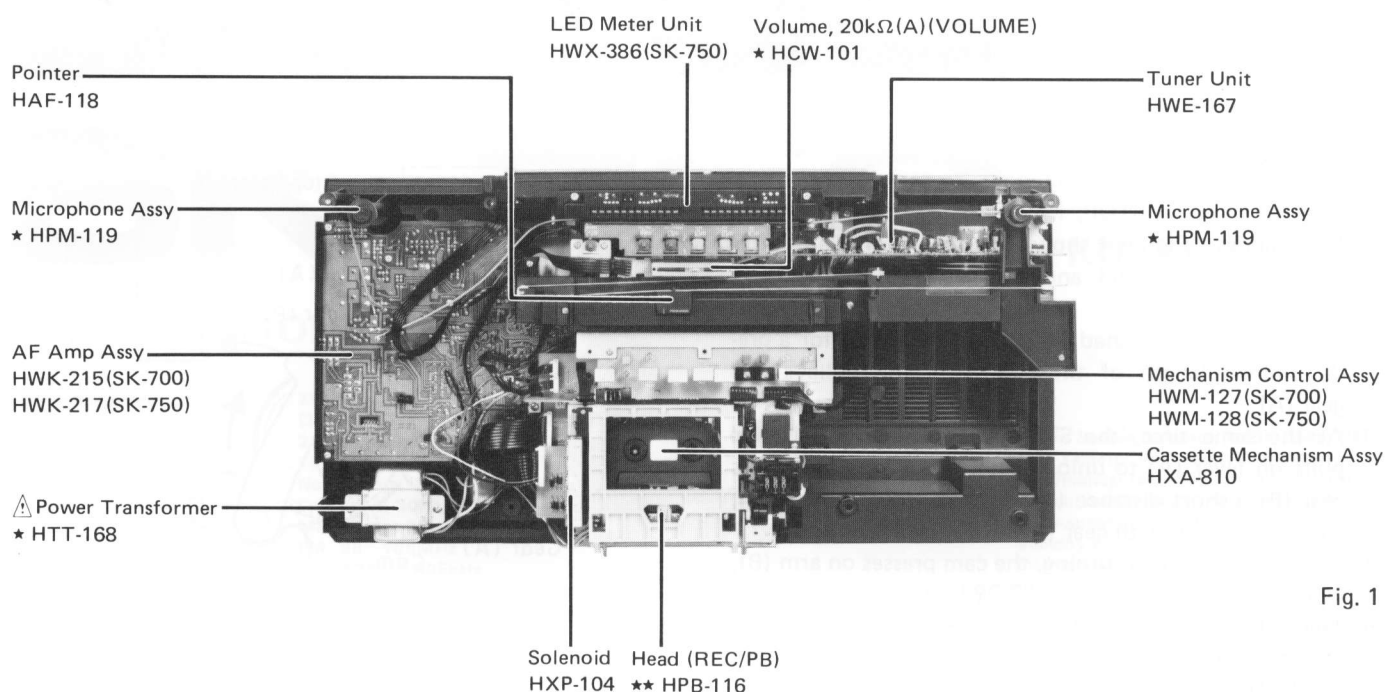


Fig. 1

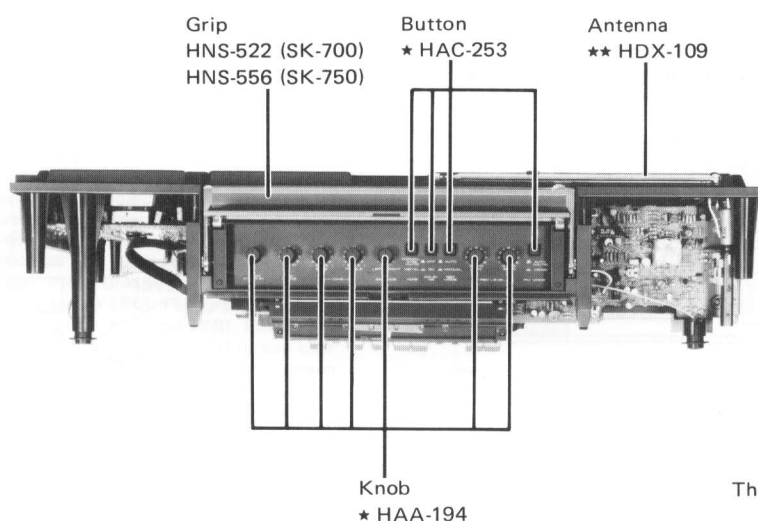


Fig. 2

The photo shows the Model SK-750.

NOTE:

Parts are shipped as an assembly and not as a certain unit within an assembly. Consequently, when undertaking repairs on a unit, replace each part.

2. MECHANISM DESCRIPTION

• Initialization

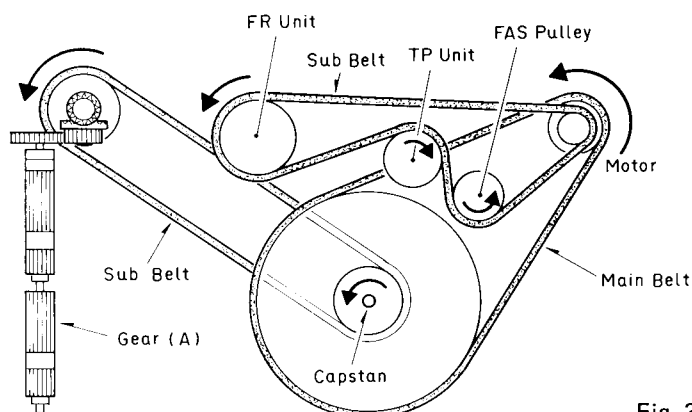


Fig. 3

1. The mechanism uses six solenoids to perform the operations required in STOP, FF, REW, PAUSE, PLAY and REC modes. Figure 4 shows the positional relationship between the solenoid and the gears (STOP mode in this case).
2. When power is switched ON, the motor turns for a pre-determined length of time, rotating the pulleys and gear (A).
3. At the same time, the STOP solenoid comes ON and pulls on lever (A) to unlock gear (B). Arm (A) rotates gear (B) a short distance (in the direction of the arrow), where it engages with gear (A).
4. When gear (B) starts turning, the cam presses on arm (B), which in turn presses on the STOP lever.
5. The STOP lever moves the lockplate in the direction of the arrow, releasing the lever locks for PLAY, REC, FF, and REW.
6. Where PAUSE is the mode entered, releasing the PLAY lever causes the pin on the PLAY lever to move the slider underneath the lockplate, and this releases the PAUSE lever lock.
7. After gear (B) rotates thru one full turn, since the solenoid is now OFF, it locks.

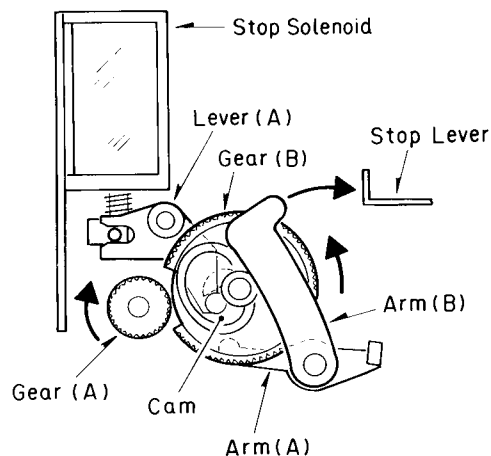


Fig. 4

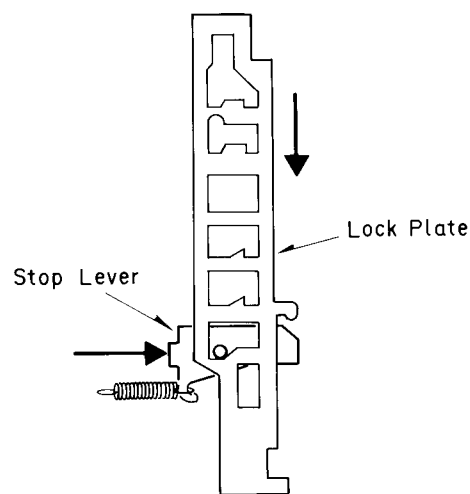


Fig. 5

• Auto Stop Mechanism

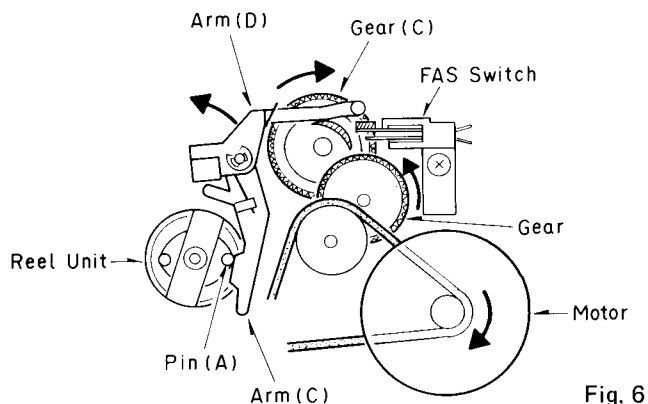


Fig. 6

1. During PLAY, FF, REW, and REC operations, the rotation of the reel unit causes pin (A) to press against arm (C), and the force of the spring pushes arm (D) in the direction of the arrow. Pin (B) on arm (D) moves along the outer periphery of gear (C).
2. When the reel unit stops, arm (D) is freed and pin (B) is

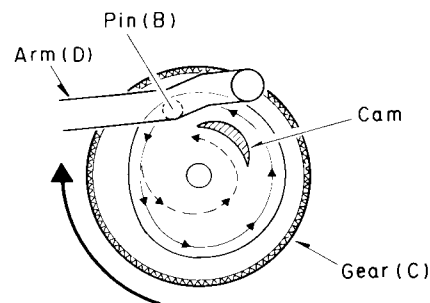


Fig. 7

drawn toward the center of gear (C). The cam also brings arm (D) inward, turning the FAS switch ON.

3. After the FAS switch has been turned on two (or more) times, the STOP solenoid turns ON and all operations are thus stopped.

• PLAY Operation

1. Pressing the PLAY button starts the motor rotating, and at the same time turns the PLAY solenoid ON. The PLAY lever is pressed by arm (B), and locked by the lockplate (see Fig. 4).
2. The PLAY lever, via arm (E) moves the head mount forward. It also presses against arm (F), which causes the pinch-roller to contact the capstan shaft. Arm (F) is coupled to the TP unit thru arm (G), and the above action causes the TP unit to contact the reel unit, completing PLAY mode entry.

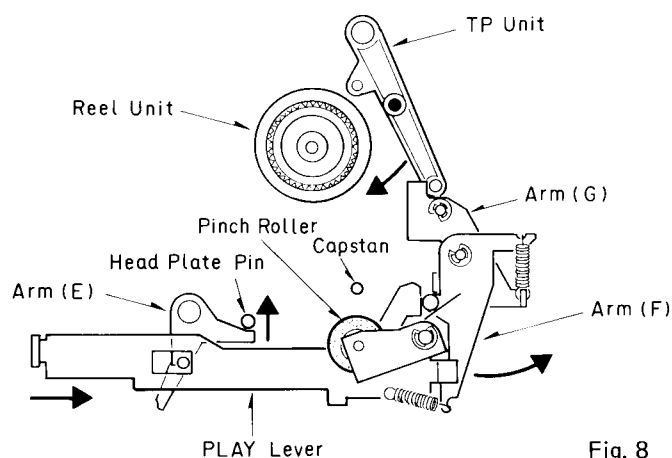


Fig. 8

• Fast-Forward Operation

1. Pressing the FF button starts the motor rotating, and at the same time turns the FF solenoid ON. The FF lever is pressed by arm (B), and locked by the lockplate (see Fig. 4).
2. The action of the FF lever causes the FF gear to contact the FR unit and reel unit. Through coupling with arms (H) and (I), it also advances the head mount to the blank (between selection) detection position.

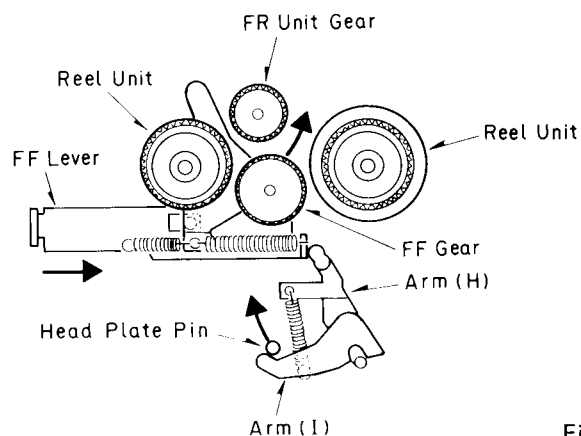


Fig. 9

• REW Operation

1. Pressing the REW button starts the motor rotating, and at the same time turns the REW solenoid ON. This causes the REW lever to be pressed by arm (B) and locked by the lockplate (see Fig. 4).
2. The REW lever moves arm (J) coupled to the FR unit. The FR unit thus is forced into contact with the reel unit. Through coupling with arms (H) and (I), the REW lever also advances the head mount to the blank detection position.

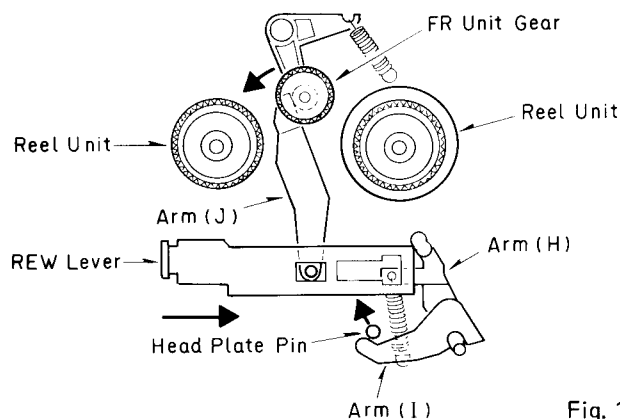


Fig. 10

• REC Operation

1. Pressing the REC button starts the motor rotating, and at the same time turns the REC solenoid ON. The REC lever is then pressed by arm (B) (see Fig. 4). At the same time, the REC lever presses the PLAY lever, and both levers are engaged by the lockplate.
2. The REC lever, via the REC arm places the REC/PB switch on the AF amp unit to the REC side. All other operations are the same as the PLAY mode.

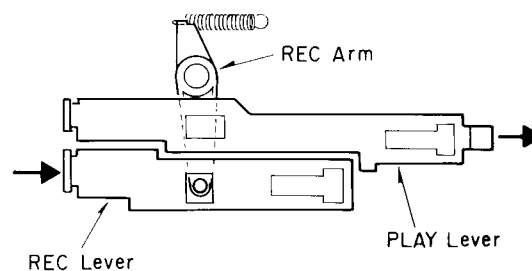


Fig. 11

• REC PAUSE Operation

1. Pressing the REC PAUSE button in the STOP mode enters the RECORD and PAUSE mode. Pressing it from a REC mode turns the PAUSE solenoid ON. The following description will apply to pressing it from the REC mode.
2. The PAUSE lever is pressed by arm (B) and engaged by the slider.
3. The action of the PAUSE lever, via arm (G) releases the TP unit from the reel unit, and breaks contact between the pinch-roller and capstan shaft, stopping tape travel. The auto stop pin (Fig. 6, arm (C)) is locked in a depressed position, preventing Auto Stop from working.

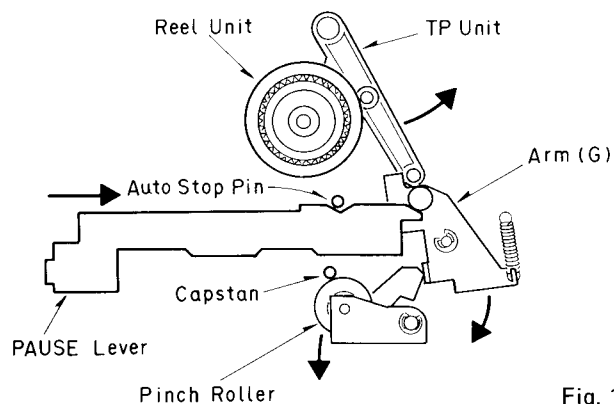


Fig. 12

• STOP Operation

1. Pressing the STOP button turns the STOP solenoid ON. Mechanism operations are the same as at initialization.

• Switching From REC PAUSE to REC, FF, or REW Mode

1. When the REC button is pressed from the REC PAUSE mode, the PLAY solenoid is turned ON, and the PLAY arm (Fig. 4, arm (B)) presses the slider at the point of the arrow. This causes the slider to move upward, releasing only the PAUSE lever lock and entering the REC mode.
2. When the FF or REW switch is pressed from the REC PAUSE mode, the pause lever lock is released as described above. This time however, the FF or REW lever moves the lockplate downward to release the REC and PLAY lever locks, entering the FF or REW mode.

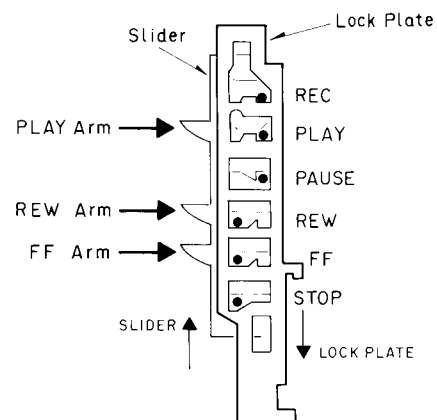


Fig. 13

• EJECT Switch

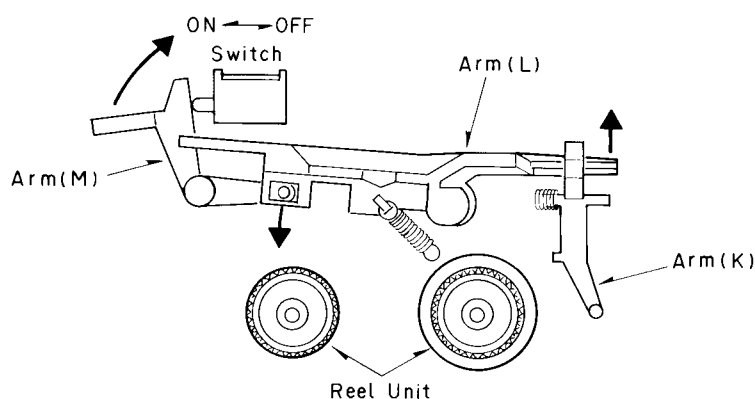


Fig. 14

1. When the cassette is loaded, pressure on arm (K) causes arm (L) to be unlocked. Arm (L) moves in the direction of the arrow, causing arm (M) to also move in the direction of the switch and turn it OFF.
2. When EJECT is pressed to remove the cassette, arm (M) (Via the EJECT Lever) moves away from the switch, turning it ON.

• Switch Operations

1. Switch S1-1 is turned ON/OFF by the STOP lever. During STOP operations it is ON, and goes OFF when operations are completed.
2. Switch S1-2 is turned ON/OFF by the PAUSE lever. During PAUSE switching operations it is ON, and goes OFF when switching operations are completed.
3. Switch S2 is turned ON/OFF by the slider. During PLAY, FF, REW, and REC switching operations it is ON, and goes OFF when switching operations are completed.

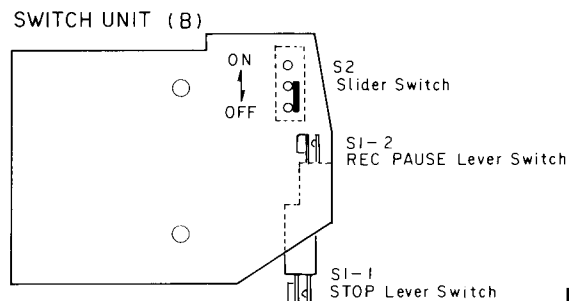


Fig. 15

3. CIRCUIT DESCRIPTION

3.1 TUNER SECTION

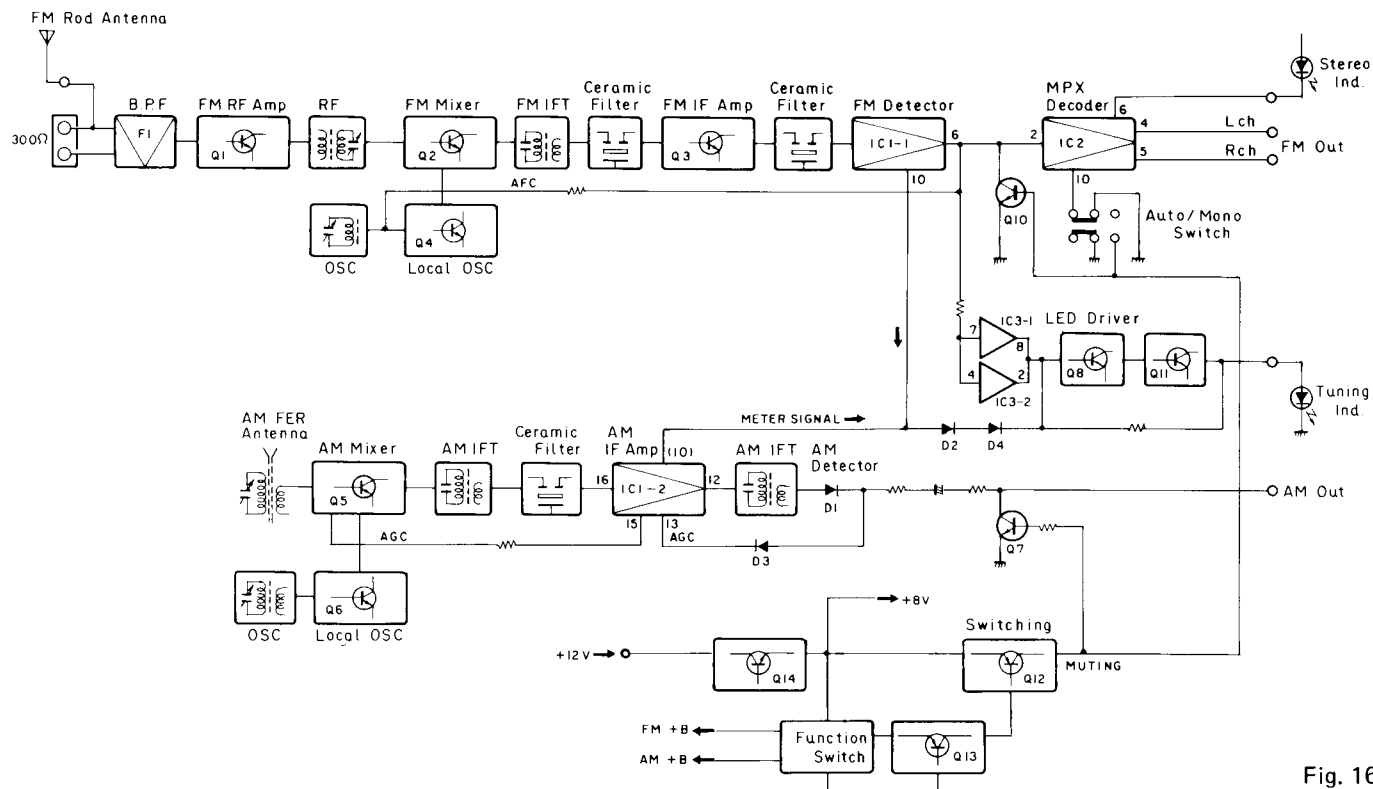


Fig. 16

- **Front End**

The antenna input section consists of a band-pass filtered single stage RF amplifier (Q1), a base injection mixer (Q2), and a modified Colpitts local oscillator circuit.

- IF Amp, Detector Circuit

This section is contained in the FM (AM) IF System IC (LA1140) and consists of the FM IF amp, two double-element ceramic filters, the preamp consisting of transistor Q3. Together they form a four-stage differential amplifier. KB4419C functions as an IF amplifier, limiter, and as a quadrature detector.

- **FM Muting Circuit**

Output level is detected at the meter output pin (pin 10) of KB4419C by AN6913 (IC3). When a detuned status is detected, the signal is passed through AND gates and used to activate the muting transistor (Q10).

- **FM Multiplex Circuit**

The FM multiplex circuit uses a PLL multiplex IC (KB4424B).

- **Tuning Indicator Circuit**

During FM operations, tuning a station causes a rise in the voltage present at the pin 10 of IC1 (KB4419C). Since this turns Q8 ON and Q11 OFF, current begins to flow from R65 to D8, lighting the tuning indicator.

Next, moving the tuning dial pointer to a point near the station, but lower on the frequency scale will cause one of the comparators of IC3 to gate, dropping the potential at the base of Q8 and turning it OFF. This causes Q11 to turn On and the tuning indicator will not light. If the pointer is moved near the tuned point, but higher on the frequency scale, the opposite comparator (IC3) will gate, preventing the tuning indicator from lighting as explained above.

Additionally, in a frequency area where no stations exist, or where the incoming signal is so weak that the S/N ratio is unacceptable, Q8 will be OFF and Q11 will be ON, and the tuning indicator will remain extinguished.

The above operations apply when FM muting is activated, and they are synchronized with muting operations.

During AM operations, +B is applied to IC3 and indicator operations are in accordance with the voltage at pin 10 of KB4419C.

3.2 DECK CONTROL SIGNAL SECTION

• Basic Operations

The cassette deck mechanism uses switches (S1-1, S1-2, S2) to detect mode switching operations. Pressing the keys to switch modes turn the switches ON/OFF. The list below shows the switch-mode status.

- S1-1 (STOP lever switch) STOP
- S1-2 (REC PAUSE switch) PAUSE
- S2 (SLIDER SWITCH). PLAY, REC, FF, REW

PLAY mode operations will be used as an example to describe the role the switches play. The relationship between the solenoid and switches at PLAY key entry is shown in Fig. 17.

- A PLAY key entry turns the solenoid ON, and starts the mechanism mode switching operation.
- B Next, S2 is turned ON, and it functions to detect the proper switching operation (PLAY mode in this case), and this turns the solenoid OFF.

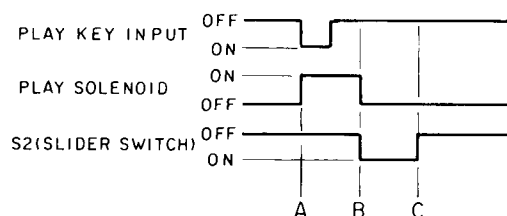


Fig. 17

- C After mode switching operations are completed, switch S2 turns OFF.

During the A-C interval, other key entries are inhibited. (However, STOP is effective any time, and switching from REC to REC PAUSE is only inhibited between A and B.)

From a STOP status, a key entry turns the motor on at A, and pressing STOP will turn the motor off at C.

• Tape End Detector Circuit

The cassette mechanism's tape end detector switch (FAS switch) also comes ON at times other than at the end of the tape, so PD1004 is designed to recognize the end of the tape as the second time this switch is turned ON. The second time means the second time within the same operational mode; if the mode is changed somewhere before the end of the tape, the switch will have to come ON twice in that mode before the end of the tape is recognized. If the switch is turned ON during a mode switching operation, it will be ignored.

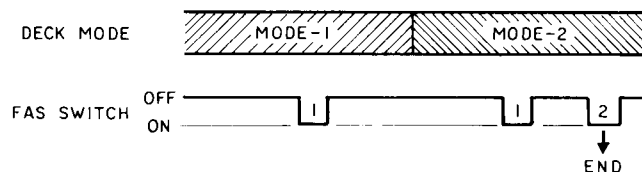


Fig. 18

• Muting Output

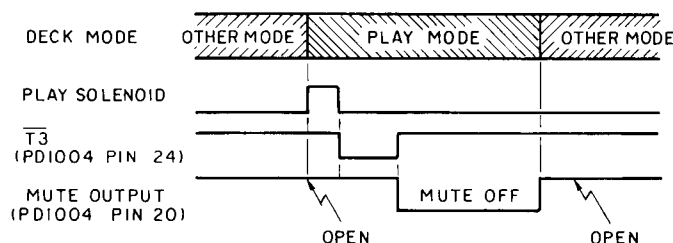


Fig. 19

Muting is output from pin 20 of IC PD1004, and during the tape PLAY mode, is only lifted (dropping low) at the

point shown in Fig. 19. All other circumstances hold the output circuit open.

• POWER ON STOP

When the power is turned ON, the deck mechanism will go through one STOP operation (after initial reset) and be placed in a STOP status no matter what the previous mode

setting was. The signals for this operation are processed by IC PD1004, with output being the same as for normal STOP key entry.

• Timer Standby Circuit

The timer standby circuit is configured within IC PD1004. The $\overline{\text{TM}}$ signal is transmitted from pin 33 and is passed through the timer standby switch and connected to the PLAY/REC entry input of PD1004. The conventional differential pulse (CR) requirement is eliminated, so the circuit consists of only wiring and the switch.

1. When the timer standby switch is set for REC or PLAY, the $\overline{\text{TM}}$ output is pulled low during the initial reset occurring immediately after power is turned ON, and this causes the key input from REC or PLAY to also be low. ($\overline{\text{TM}}$ output is n-channel open drain.) When the reset status is released, PD1004 goes through a POWER ON STOP operation, and after that operation is completed, the REC or PLAY entry is accepted and the respective mode set. Switch S2 (slider switch) comes on to detect the switching operations into the REC or PLAY

mode, and this cuts off the n-channel TR ($\overline{\text{TM}}$ output pin) with the resulting open status allowing the REC (PLAY) input to go from low to high. This operation occurs once at power ON.

2. When the timer standby switch is OFF at the time power is turned ON, neither REC or PLAY inputs are present at the point initial reset is completed, so the $\overline{\text{TM}}$ output pin immediately goes from low to open and will not go low again. In this case, only the POWER ON STOP operation will be performed.
3. Timer standby at EJECT When the timer standby switch is set to REC or PLAY and the cassette is ejected, the EJECT switch cuts Q2 (control unit) OFF and this breaks the path between the timer standby switch and $\overline{\text{TM}}$ output. Thus, timer operation is stopped as described in 2. above.

• SOL (Solenoid) Output Circuit

The cassette mechanism mode switching operations are accomplished using the motor as a drive source. This subjects the motor to quite a heavy load during these operations. Consequently, if battery conditions have dropped the source voltage to a level that will barely sustain motor operations and solenoid operation were simultaneously added to that load, the motor would likely stop during mode switching operations. To prevent this from happening, voltage limitations are placed on solenoid operations. The SOL output circuit prevents the solenoids from operating when the power source voltage has dropped below the value required for motor operation. A basic description of the circuit is presented here. (Refer to Fig. 20)

Normally the capacitor C is charged through R to the same potential that exists at point A. When the solenoid driver comes ON, current flows through R to the solenoid, but since the resistance restricts the flow of current to a level insufficient for solenoid operation, it must be supplemented by discharge current from C.

When the potential at point A drops to the lower limit

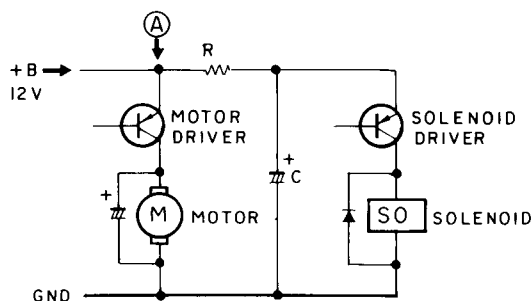


Fig. 20

for motor operations, the voltage supplied to the solenoid is insufficient for operation, and by using the proper resistance value for R, can be stopped there without interfering with motor operation.

In the actual circuit, the STOP solenoid is designed to operate at a lower voltage, so it is not connected to this circuit. Also, since the REC solenoid and PAUSE solenoid can come ON at the same time (REC PAUSE), they too use a separate circuit.

● Fail-Safe Circuit

When low source voltage or some other problem with the deck mechanism prevents the solenoids from operating, or if the mode switching detector switch fails to operate, the system shuts down to prevent current flow from continuing to the solenoid. If approximately 3 seconds after the solenoid has come on, and switch $\overline{T1-T3}$ have not come ON, PD1004 goes inoperable and all outputs are disabled. Also, no inputs except $\overline{RST}$ will be accepted.

The amount of time prior to activation of the fail-safe circuit is determined by the tank circuit (C5, R27) connected to the TC pin (pin 21). The TC pin is the output from an n-channel open-drain transistor with a hysteresis gate input with output normally pulled low when ON. When a key entry produces solenoid output, the TR goes OFF and the open TC pin allows C5 to start charging through R27.

Consequently, TC pin voltage rises with the time constant of R27, C5, but if one of the mode switching detector switches ($\overline{T1-T3}$) comes ON prior to reaching the high level threshold of the hysteresis gate (within the IC), the n-channel TR is turned back ON, and the charge of C5 quickly passes back through R31 dropping the voltage level at the TC pin and disabling the fail-safe circuit.

If a malfunction prevents switches $\overline{T1-T3}$ from coming ON after solenoid operation, TC pin voltage will exceed the high threshold of the hysteresis gate within the IC, causing the fail-safe circuit to operate and cut all outputs OFF.

For the IC to start operating again, the $\overline{RST}$ pin will have to receive a low input, followed by a high. In other words, power will have to be turned OFF, then back ON.

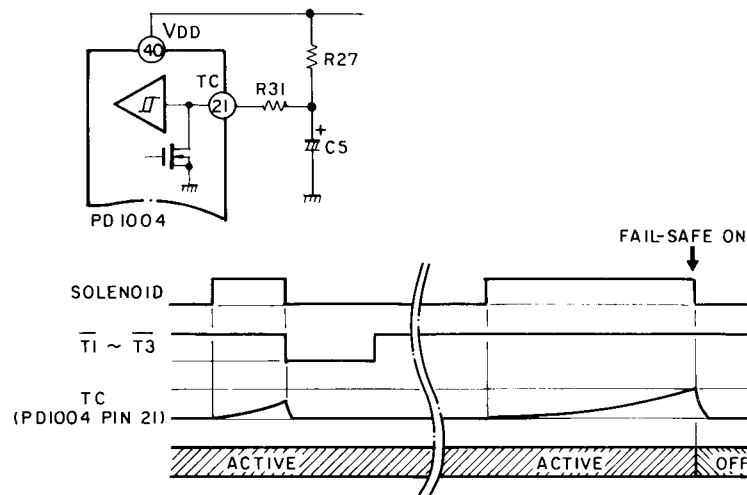


Fig. 21

● Initial Reset

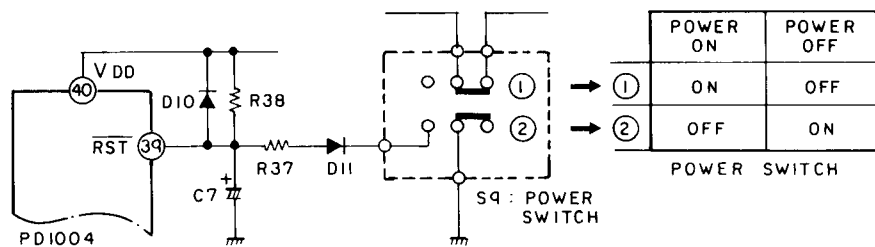


Fig. 22

Initial reset is connected to the power switch through both R38, C7 and R37, D11. When the power is turned ON, the level will be held low for the charging time of R38, C7 and all contents of IC PD1004 are cleared. When the

power is turned OFF, the power switch allows the charge of C7 to quickly pass to ground through R37 and D11, making reset an extremely quick and error free operation.

• IC PD1004 Pin Description

Pin No.	Symbol	Function
1	$\overline{X6}$	Key input.
2		
6	$\overline{X11}$	Indicator output.
7	DFF	
13	DPL	
14	$\overline{RT}$	REC inhibit switch input pin. REC or REC PAUSE key entry inhibited low.
15	$\overline{EJ}$	EJECT switch input. NC.
16	$\overline{TP}$	TAPE function switch input. TAPE mode low.
17	$\overline{DMS}$	FF MS, REW MS indicator output (open drain) MS mode low.
18	VSS	
19	MS	Blank detector pulse input (Music Search).
20	MU	Muting signal output. Muting lifted only in PLAY. Open drain output effective low.
21	TC	Fail-safe pin. Activation time determined by external CR circuit.
22	$\overline{T1}$	STOP operation switch input. Switch ON low.
23	$\overline{T2}$	PAUSE operation switch input. Switch ON low.
24	$\overline{T3}$	PLAY, REC, FF, REW operation switch input. Switch ON low.
25	$\overline{ED}$	Tape end detector switch input. 2nd tape end detection pulse determines end of tape.

Pin NO.	Symbol	Function
26	$\overline{SST}$	Solenoid output.
27		
31	SRC	Motor output.
32	MT	
33	$\overline{TM}$	Timer output. Connected to timer standby switch via PLAY and REC key input. Open drain.
34	$\overline{X1}$	Key input.
38	$\overline{X5}$	
39	$\overline{RST}$	Initial reset input pin.
40	VDD	

3.3 BLOCK DIAGRAM-LEVEL DIAGRAM

• PLAY Mode

NOTE:

The SK-750 is shown here for illustration purposes. The SK-700 does not include the Dolby NR circuit, ALC/MANUAL switch or MANUAL REC circuit.

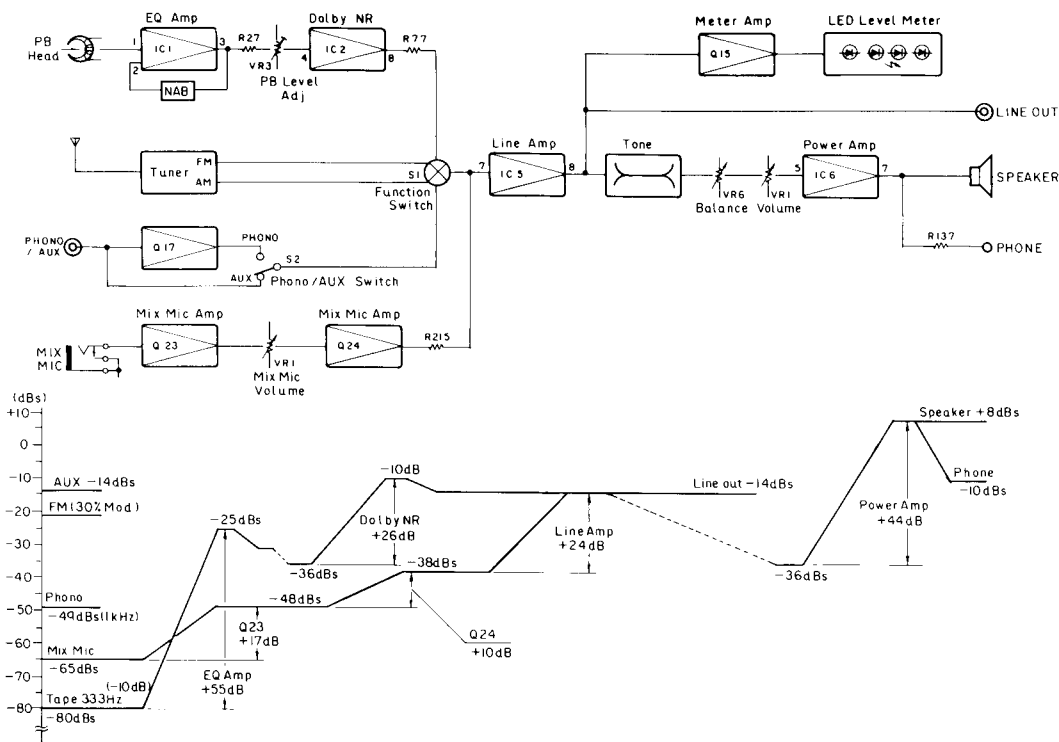


Fig. 23

• RECORD Mode

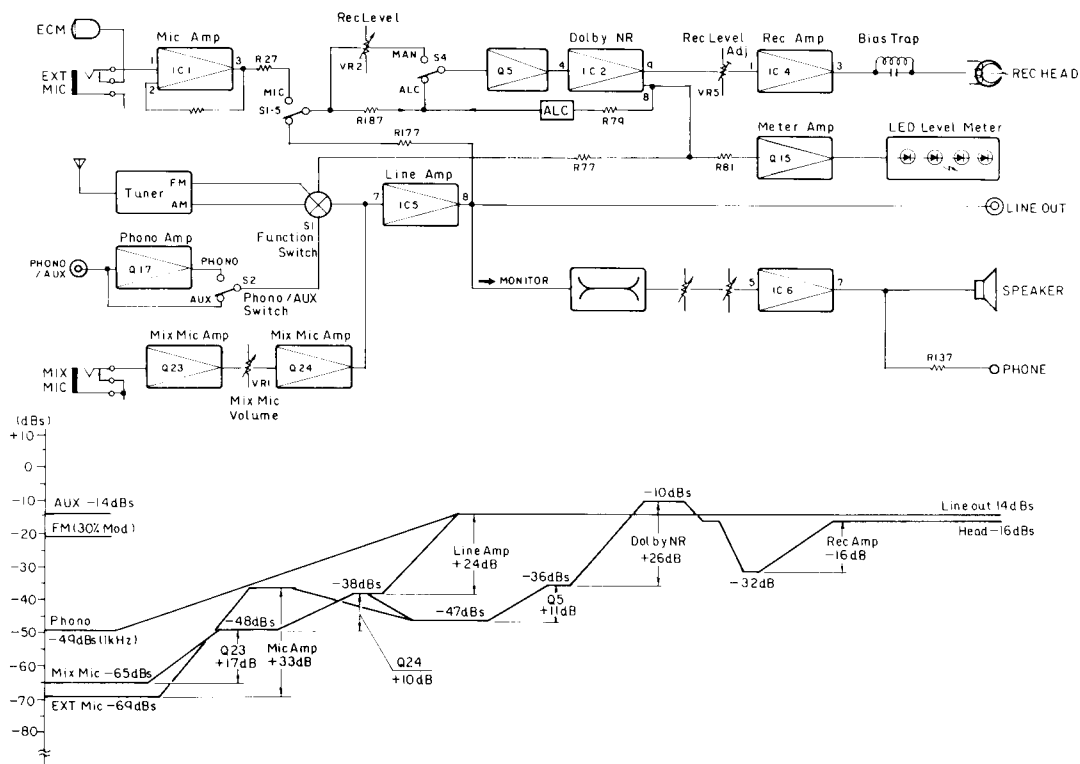


Fig. 24

4. DISASSEMBLY

• Removing the Rod antenna

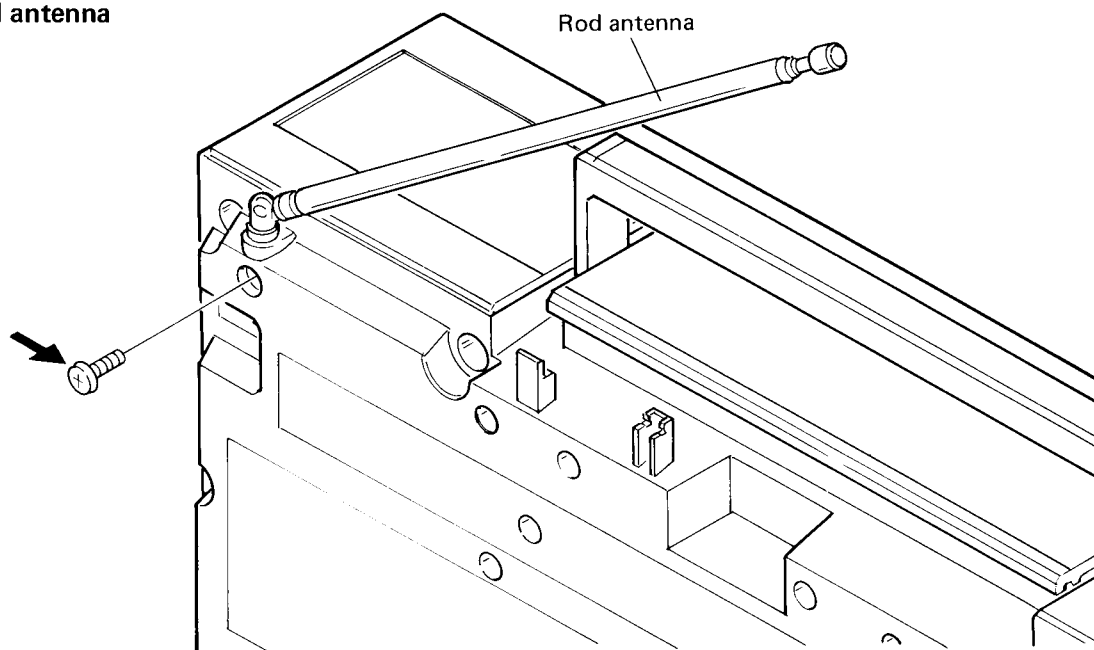


Fig. 25

1. The rod antenna may be removed by taking out the screw indicated by the arrow. (The case need not be removed.)

2. When reinstalling the rod antenna, the flat surface faces toward you.

• Removing the Front Case

1. Remove the battery compartment cover, and remove the eight screws from the back of the unit.

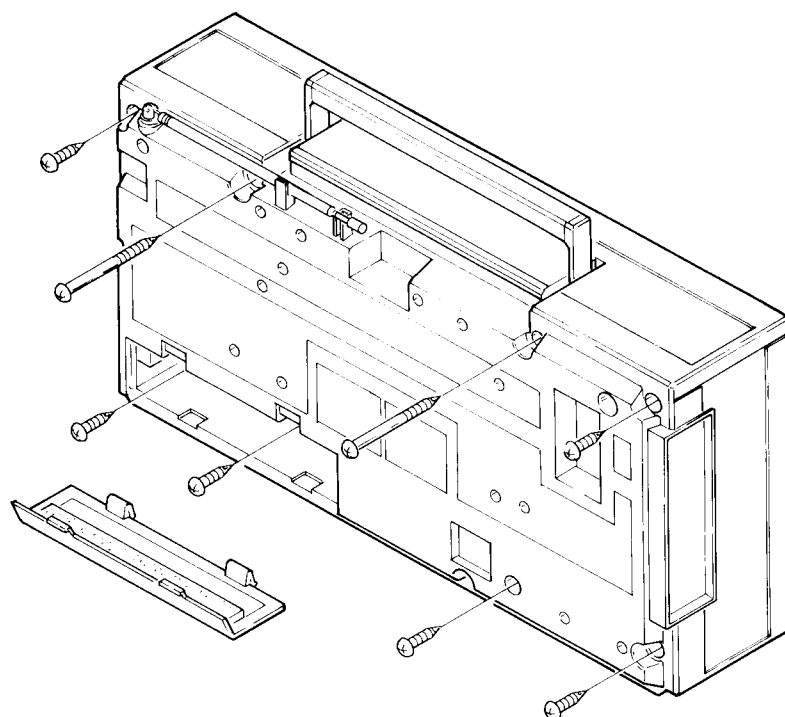


Fig. 26

2. Remove the door unit.
3. Remove the two screws indicated and take off the keyboard panel.

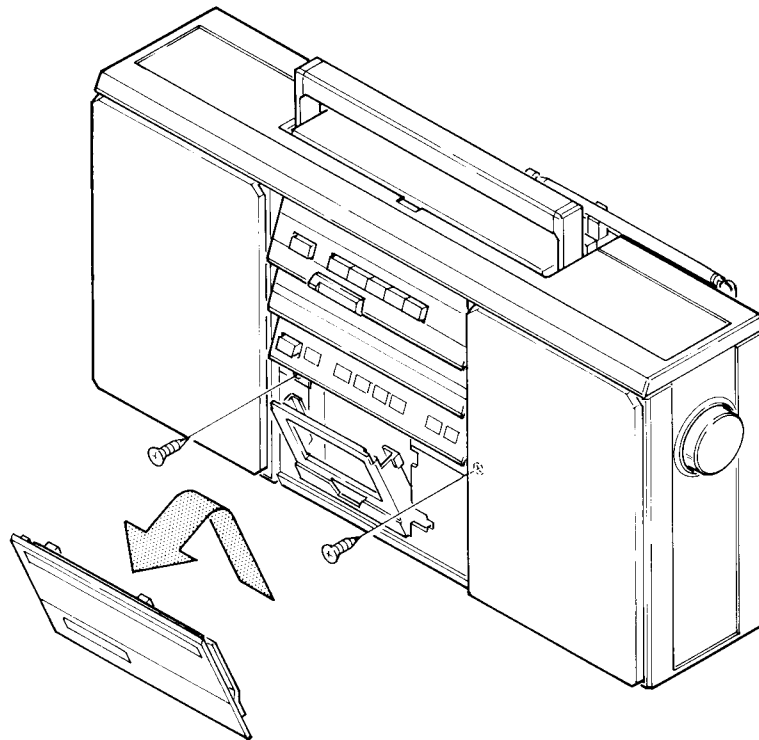


Fig. 27

4. Remove the tuning knob and the three screws indicated.
5. As the front case is being separated from the unit, disconnect the volume unit and speaker connectors.
6. When the volume unit is reinstalled on the front case, make sure that the lever is lined up with the groove on the knob.

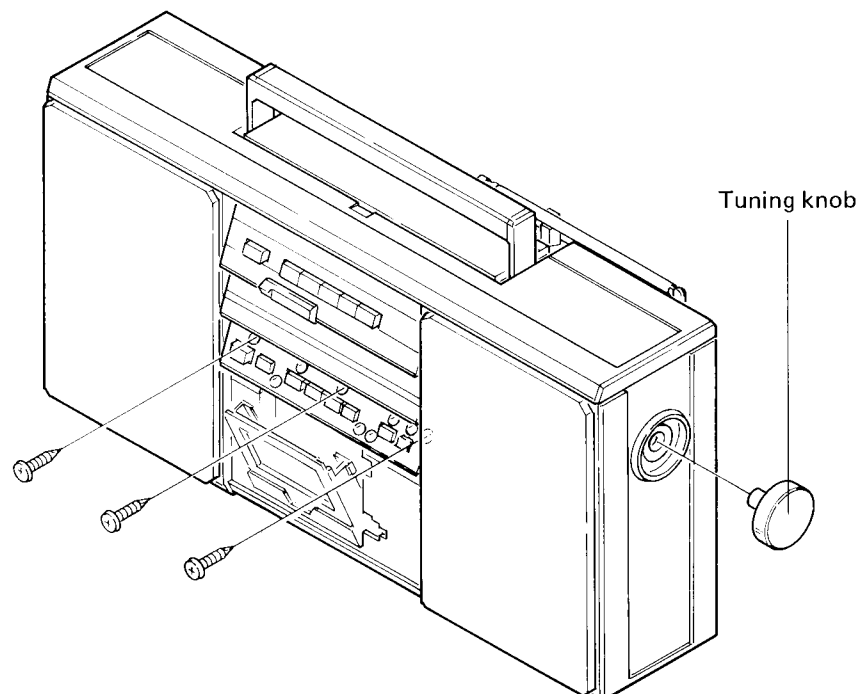


Fig. 28

- **Removing the Mechanism Assembly**

1. Removing the four screws indicated releases the complete mechanism.

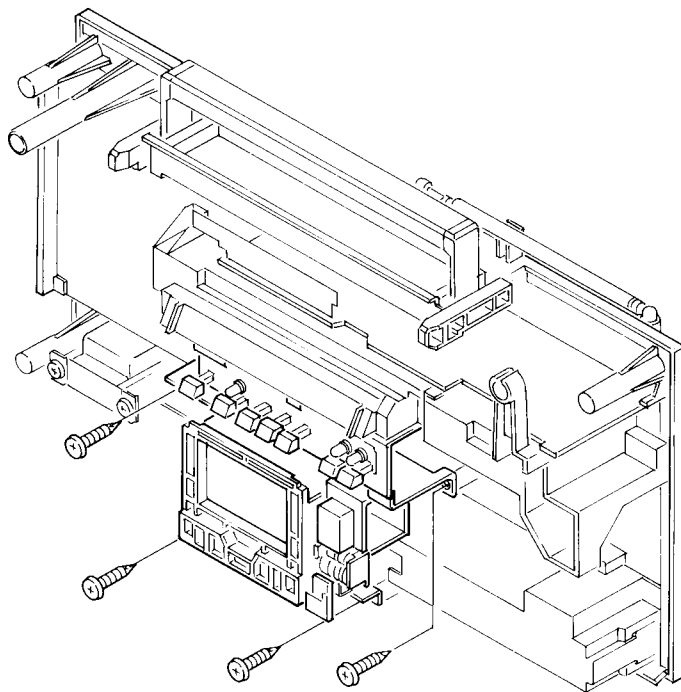


Fig. 29

- **Removing the Tuner Section**

1. Removing the four screws and disconnecting the antenna connector releases the complete section.

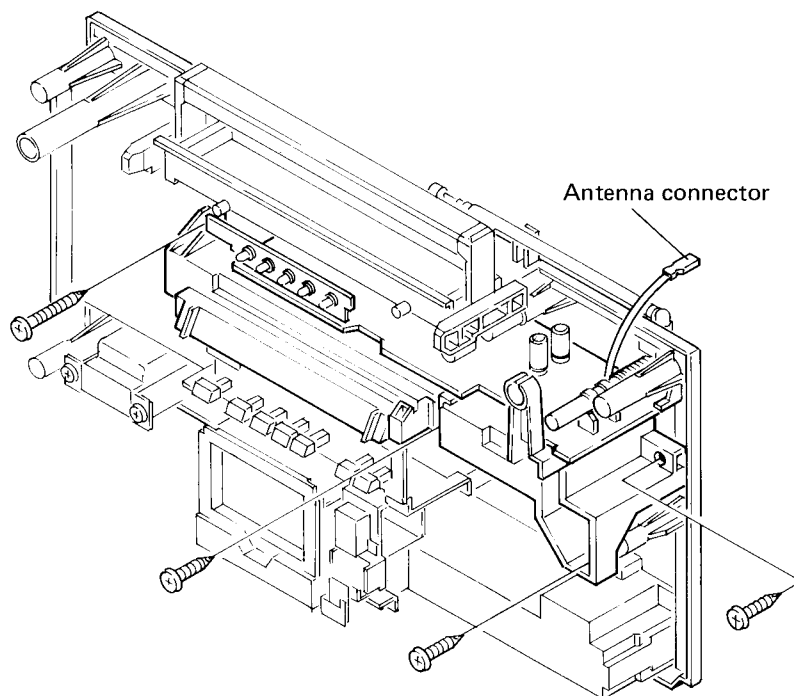


Fig. 30

• Removing the Top Door

1. The top door may be removed by opening fully and pulling straight up.

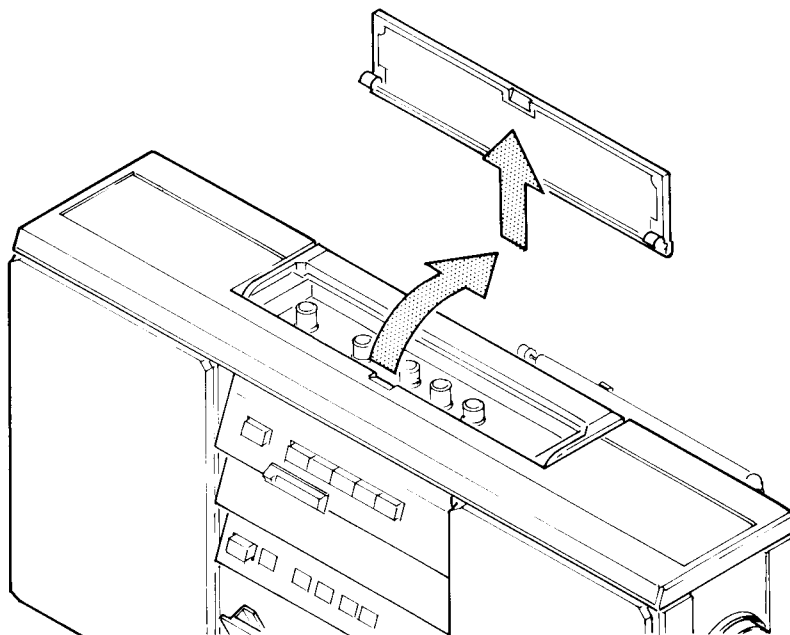


Fig. 31

• Removing the Connector

1. Open the connector lock as shown by arrow 1 and unplug the flat cable. Reverse the procedure to reconnect.

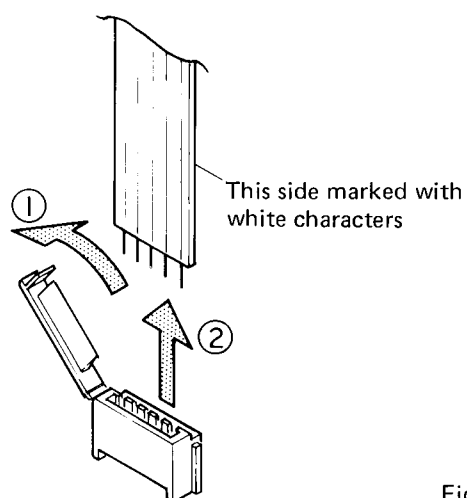


Fig. 32

• Replacing the LED Meter (SK-750)

CAUTION:

When replacing the LED meter, do not touch the LEDs or associated wiring. This can cause the meter to malfunction.

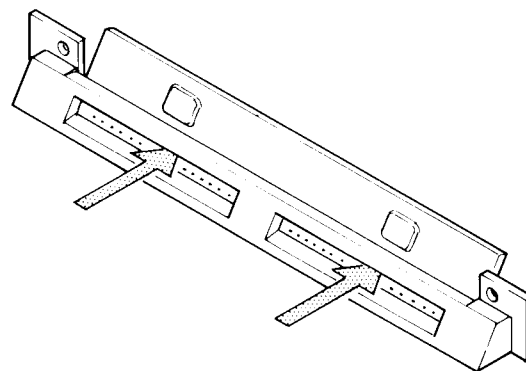


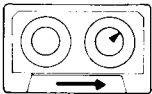
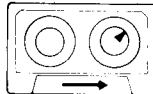
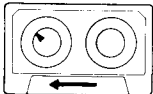
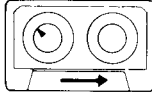
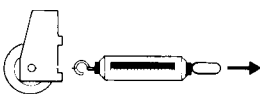
Fig. 33

NOTE:

The side of the cable with white lettering always goes in the direction indicated in the diagram.

5. ADJUSTMENT

5.1 CHECK POINTS OF CASSETTE MECHANISM

Confirm the following items when replacing parts of the cassette mechanism.	■ Tape speed deviation: 3,000 ±75 Hz (4.76 cm/s ±2.5%) Using an STD-301A, measure the speed at the start and end of winding and take the maximum value. Measuring time shall be 5 ~ 6 seconds.	■ Wow and flutter: Less than 0.25% (RMS) Less than 0.09% (WRMS) Using an STD-301A, measure the wow and flutter at the start and end of winding and take the maximum value. If values indicated by the pointer vary considerably, adjust to 70% of the minimum and maximum values. Measuring time shall be 5 ~ 6 seconds.
■ Fast forward and rewinding time: Less than 130 seconds Using an C-60, set to fast forward and rewind, and measure the time with a stop watch.	■ Winding torque: 38 ~ 58 g.cm  Using a cassette type torque meter (120 g.cm), measure the minimum value while in the play mode. Measuring time shall be 5 ~ 6 seconds.	■ F.F. torque: 85 ~ 150 g.cm  Using a cassette type torque meter (160 g.cm), measure the value when the tape stops in the F.F. mode.
■ REW torque: 85 ~ 150 g.cm  Using a cassette type torque meter (160 g.cm), measure the value when the tape stops in the REW mode.	■ Back tension torque: 2 ~ 5 g.cm  After setting in the REW mode without loading a cassette tape for 5 minutes, measure the back tension torque in the play mode, using a cassette type torque meter.	■ Pinch roller pressure: 230 ~ 290 g  Measure the pressure with a tension meter (1 kg) at the point where the rotor stops rotating at the center of the pinch roller.
■ Clearance between flywheel and flywheel bracket: 0.05 ~ 0.25 mm		

5.2 HEAD AZIMUTH ADJUSTMENT

• To Adjust

1. Remove the cassette holder door.
2. Playback the STD-341A (10 kHz, -20 dB) test tape.
3. Turn head azimuth alignment screw until mV meter pointer indicates maximum reading for both left and right channels.
4. Lock screw with adhesive (GYL-001) after adjustment is made.

5.3 BIAS TRAP ADJUSTMENT (SK-700)

• Connection Diagram

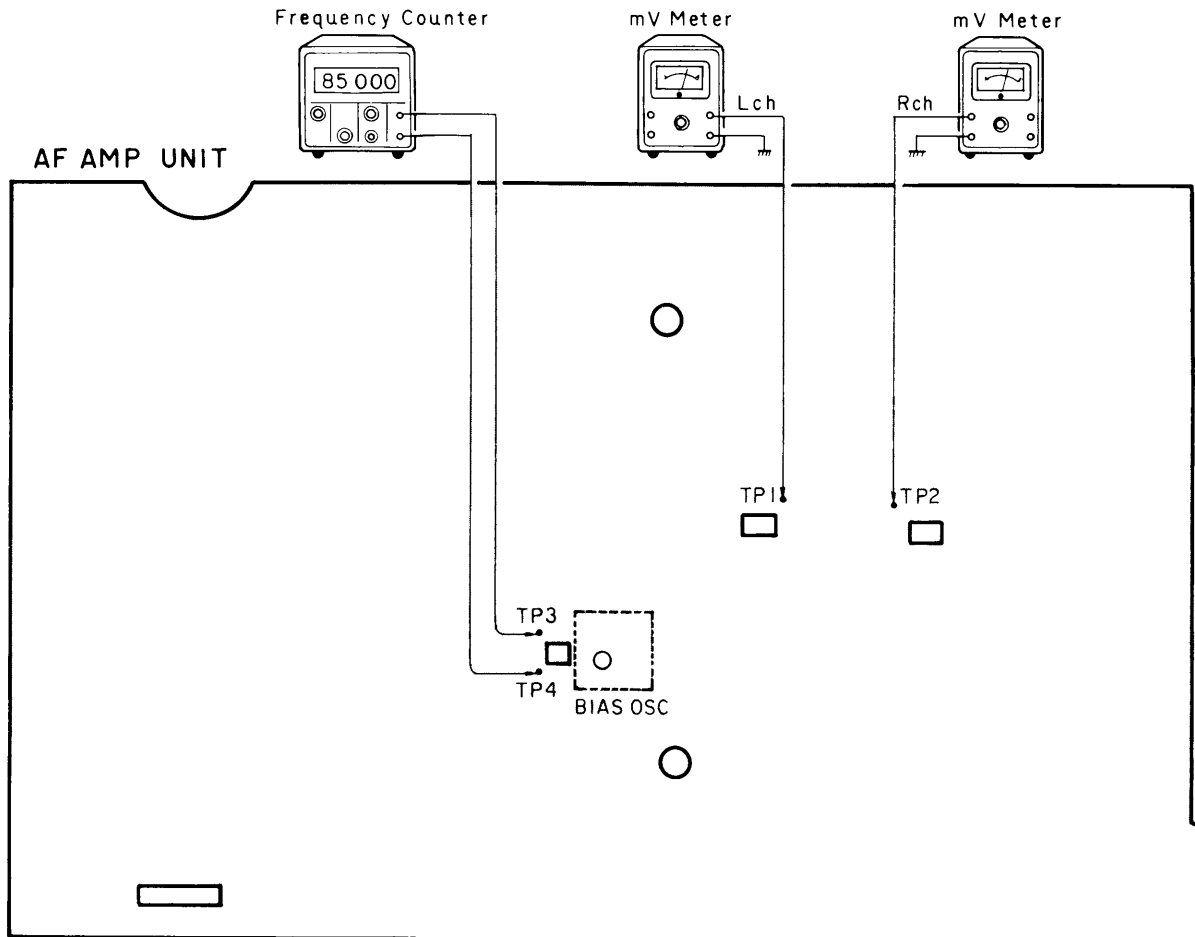


Fig. 34

• To Adjust

1. In the REC mode, adjust BIAS OSC for the lowest reading on the millivoltmeter at an oscillator block frequency of 85kHz $\pm$ 5%.

5.4 BIAS CURRENT ADJUSTMENT (SK-700)

• Connection Diagram

Switch positions

BFC 2
METAL/CrO₂ METAL

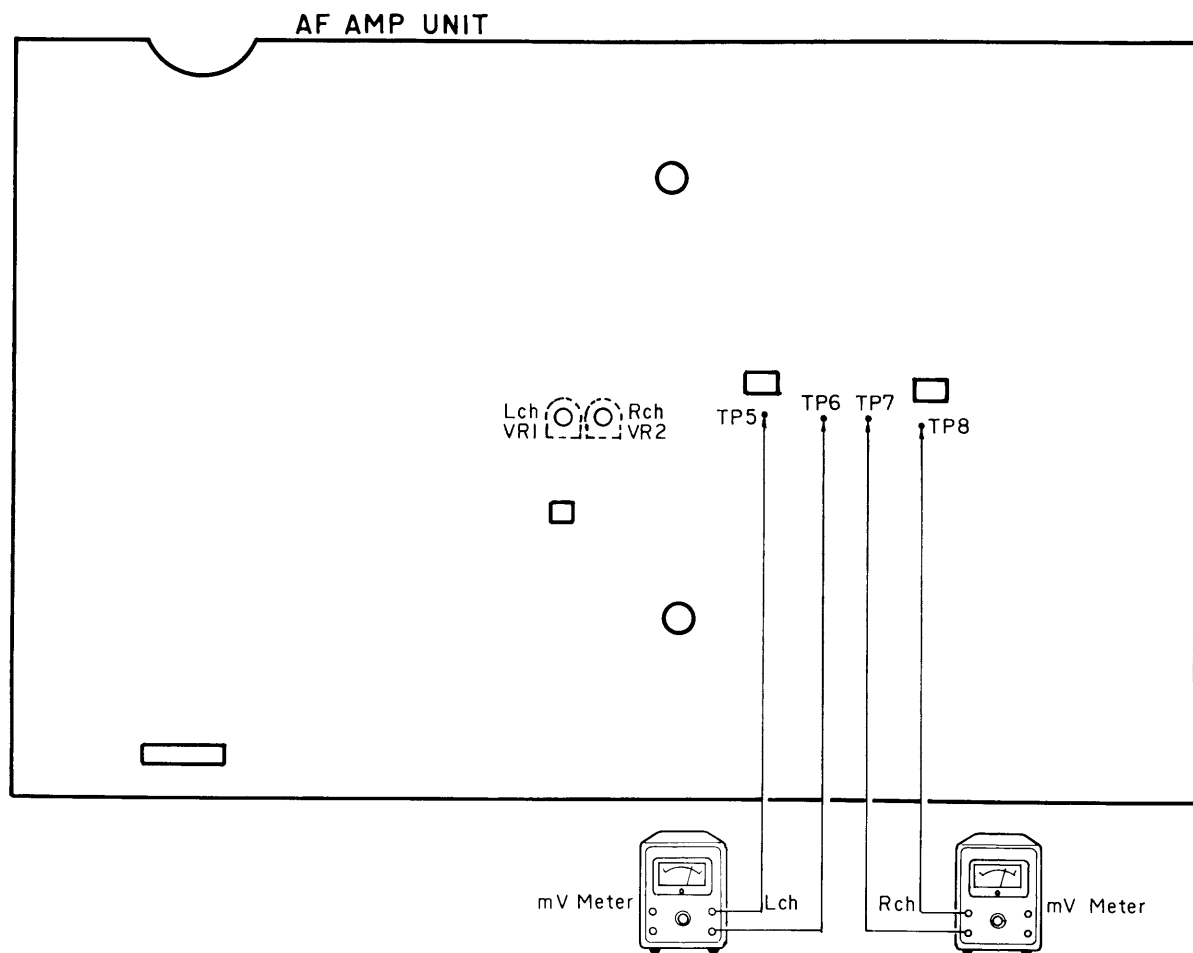


Fig. 35

• To Adjust

1. Put the unit into the record mode.
2. Adjust VR1 (L ch.) and VR2 (R ch.) so that the millivoltmeters read 7 mV.

5.5 PLAYBACK LEVEL ADJUSTMENT (SK-750)

- Connection Diagram

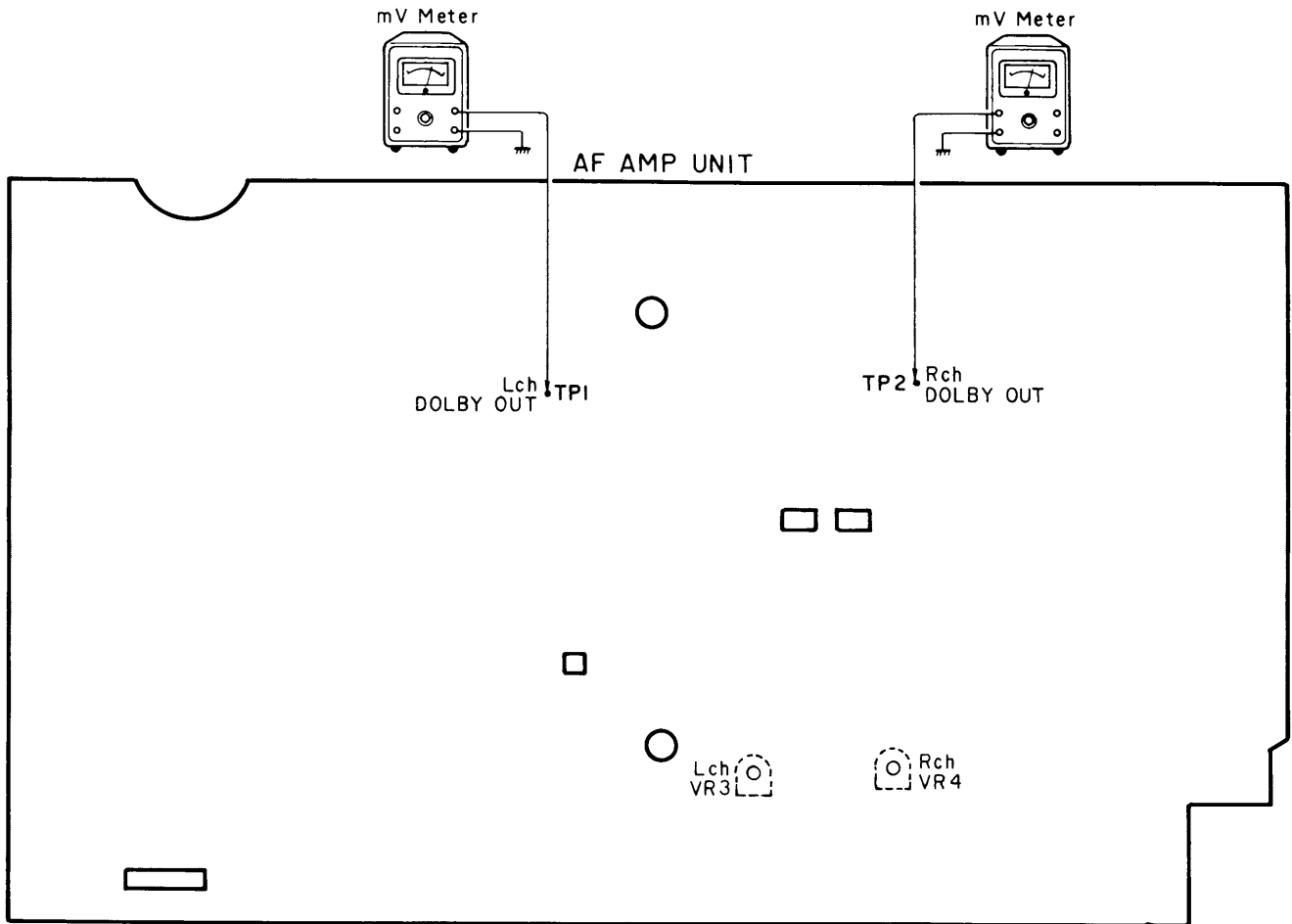


Fig. 36

- To Adjust

1. Playback the CT-150 (400Hz, 200n wb/m) test tape, and adjust VR3 (L ch.) and VR4 (R ch.) so that the millivoltmeters read 580mV.

5.6 BIAS TRAP ADJUSTMENT (SK-750)

- Connection Diagram

Switch position

BFC2

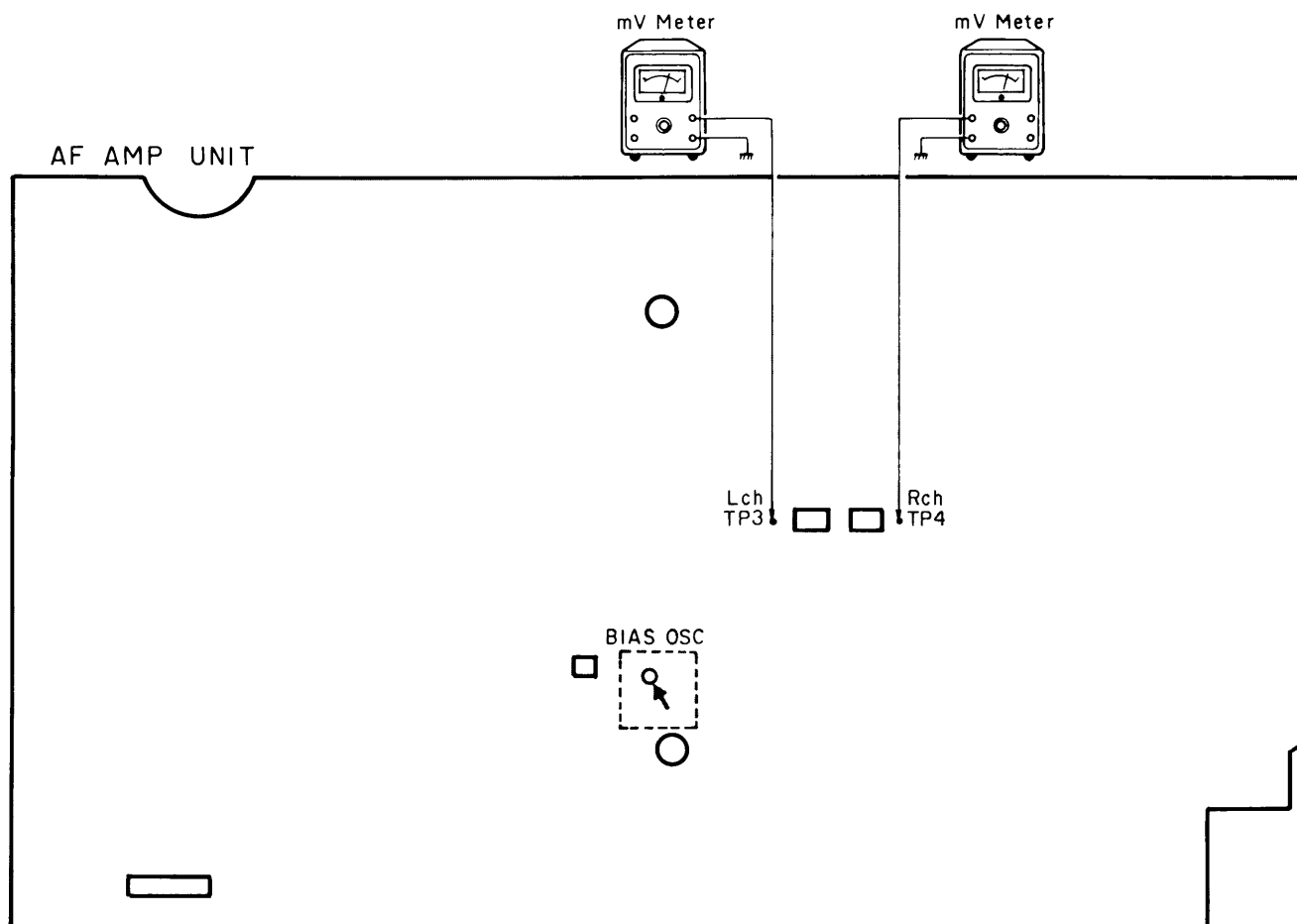


Fig. 37

- To Adjust

1. In the REC mode, adjust BIAS OSC for a minimum reading on the millivoltmeter.

5.7 BIAS CURRENT ADJUSTMENT (SK-750)

• Connection Diagram

Switch positions

BFC 2
 METAL/CrO₂ METAL

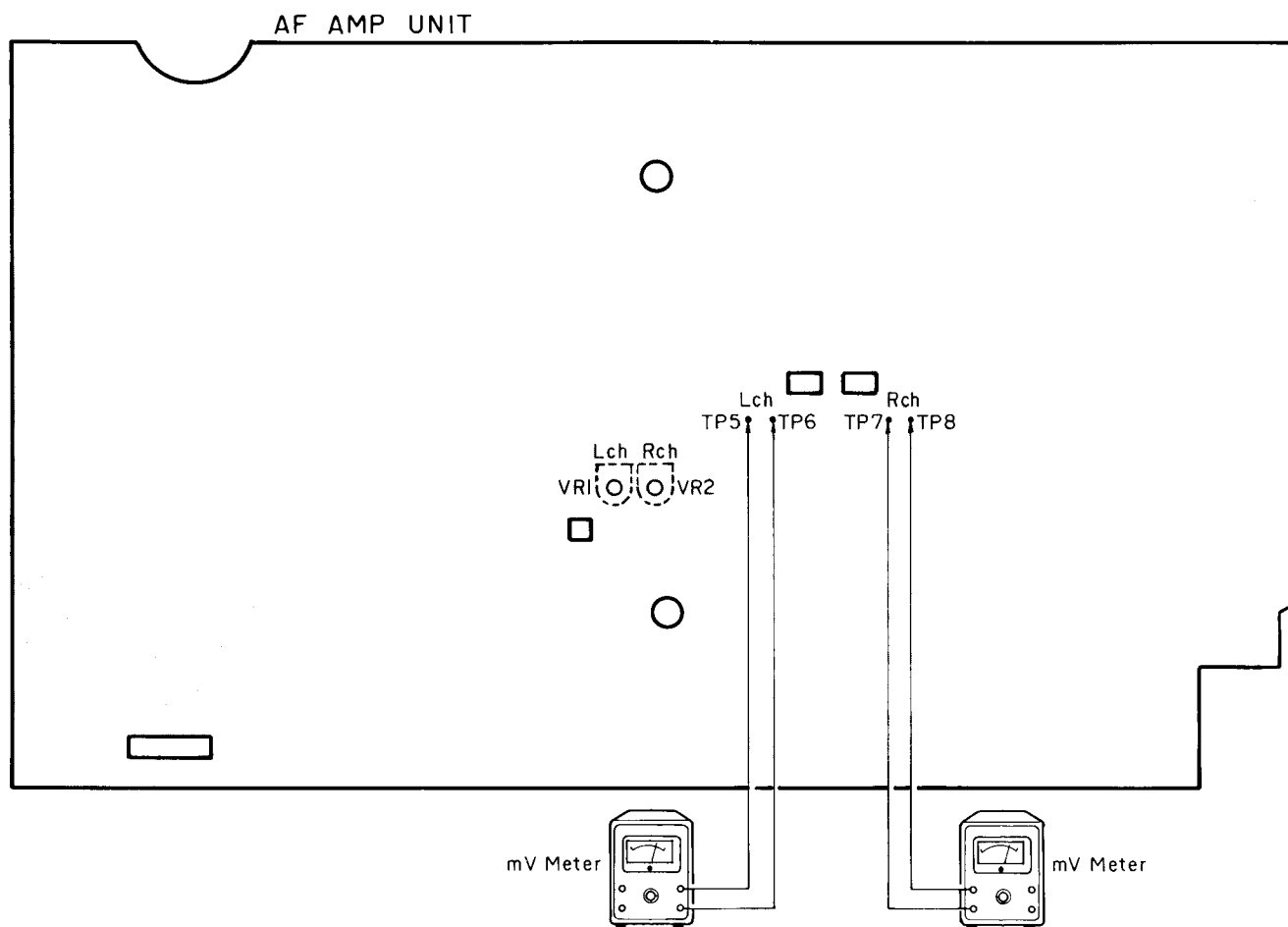


Fig. 38

• To Adjust

1. Put the unit into the record mode.
2. Adjust VR1 (L ch.) and VR2 (R ch.) so that the millivoltmeters read 7 mV.

5.8 RECORDING AND PLAYBACK LEVEL ADJUSTMENT (SK-750)

• Connection Diagram

Switch position

BFC2

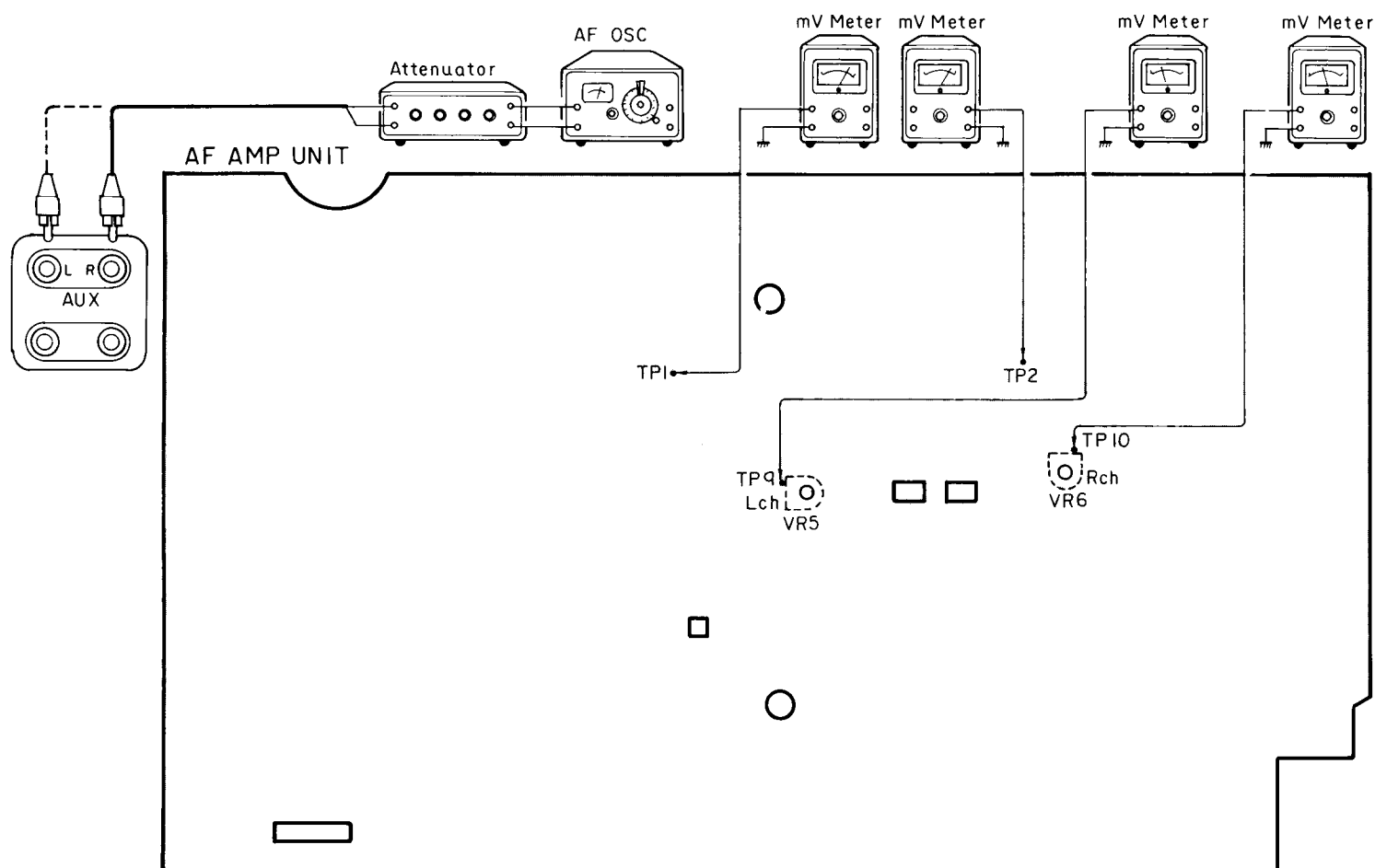


Fig. 39

• To Adjust

1. Apply 400Hz, -15dBs to the AUX terminal.
2. Adjust REC volume until -10.5dBs is produced at TP9 and TP10, then record a normal tape.
3. Playback the tape recorded in the steps above, and adjust VR5 (L ch.) and VR6 (R ch.) until an output of -10.5dBs ($\pm 1\text{dBs}$) is obtained at TP1 and TP2.

5.9 AM IF ADJUSTMENT

• Connection Diagram

IF Generator Scope

Sweep center frequency 455kHz
 Input gain 0.3V p-p/cm

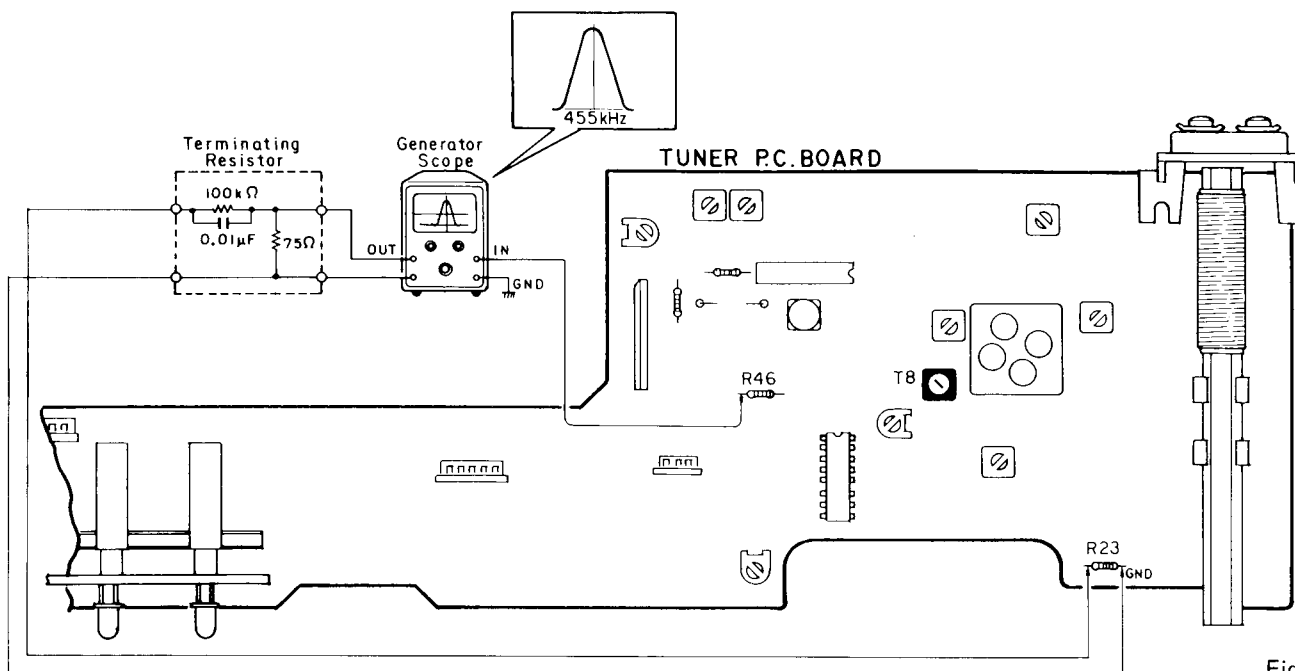


Fig. 40

• To Adjust

1. Apply minimum output signal required to check generator scope U curve and adjust T8 so that curve amplitude is at maximum point and there is optimum symmetry.

5.10 AM TRACKING ADJUSTMENT

• Connection Diagram

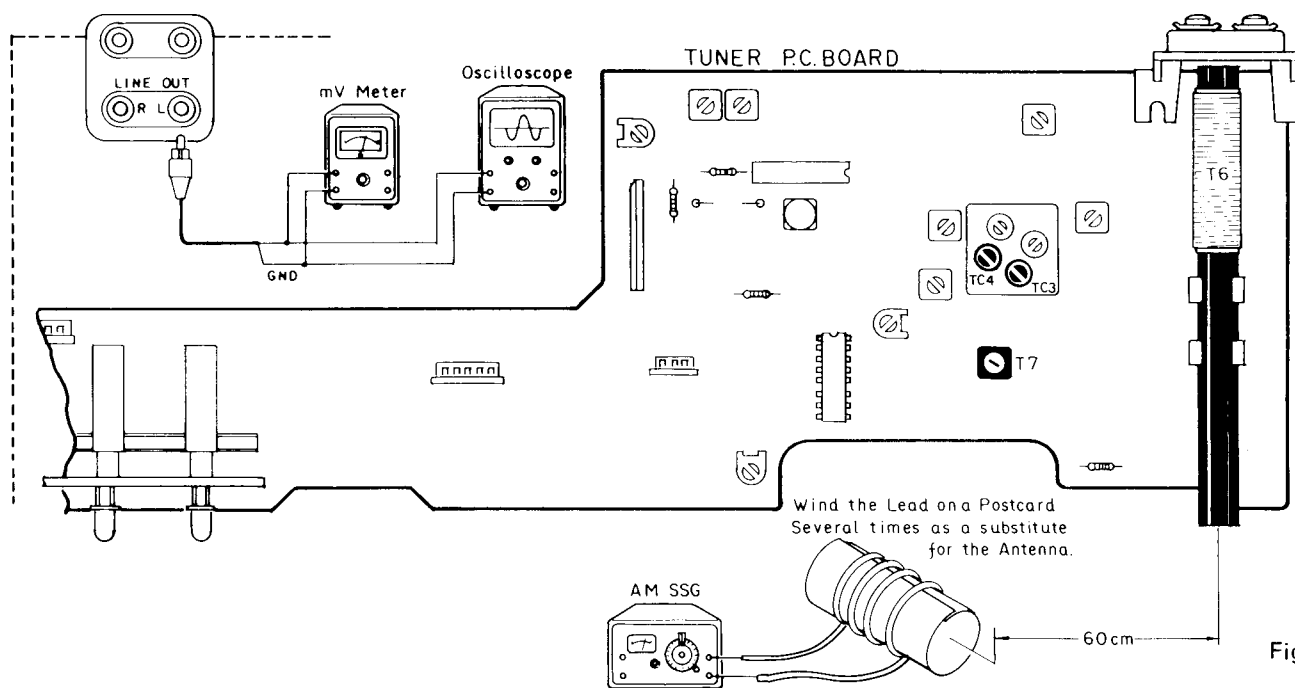


Fig. 41

• Preparation

Emit radio waves from an AM SSG using coil antenna as shown in illustration.

• To Adjust

Frequency of AM SSG	Variable Capacitor Position	Adjusting Point	Remarks
1. 515 kHz (400 Hz, 30% modulation) output level 60 dB/m.	Maximum (turn the tuning knob counterclockwise until low end.)	T7	515 kHz can be received.
2. 1,670 kHz (400 Hz, 30% modulation) output level 60 dB/m.	Minimum (turn the tuning knob clockwise until high end.)	TC4	1,670 kHz can be received.
3. Repeat (1) and (2) alternately and adjust so that 515 ~ 1,670 kHz are covered.			
4. 600 kHz (400 Hz, 30% modulation) output level 40 ~ 50 dB/m.	Tuned to 600 kHz.	T6 (Coil of bar antenna)	Maximum output.
5. 1,400 kHz (400 Hz, 30% modulation) output level 40 ~ 50 dB/m.	Tuned to 1,400 kHz.	TC3	Maximum output.
6. Repeat (4) and (5) alternately and confirm that tuning pointer indication is correct.			

Note: After adjusting T6 (Coil of bar antenna), melt electro wax with soldering iron and fix it in position.

5.11 FM IF ADJUSTMENT

• Connection Diagram

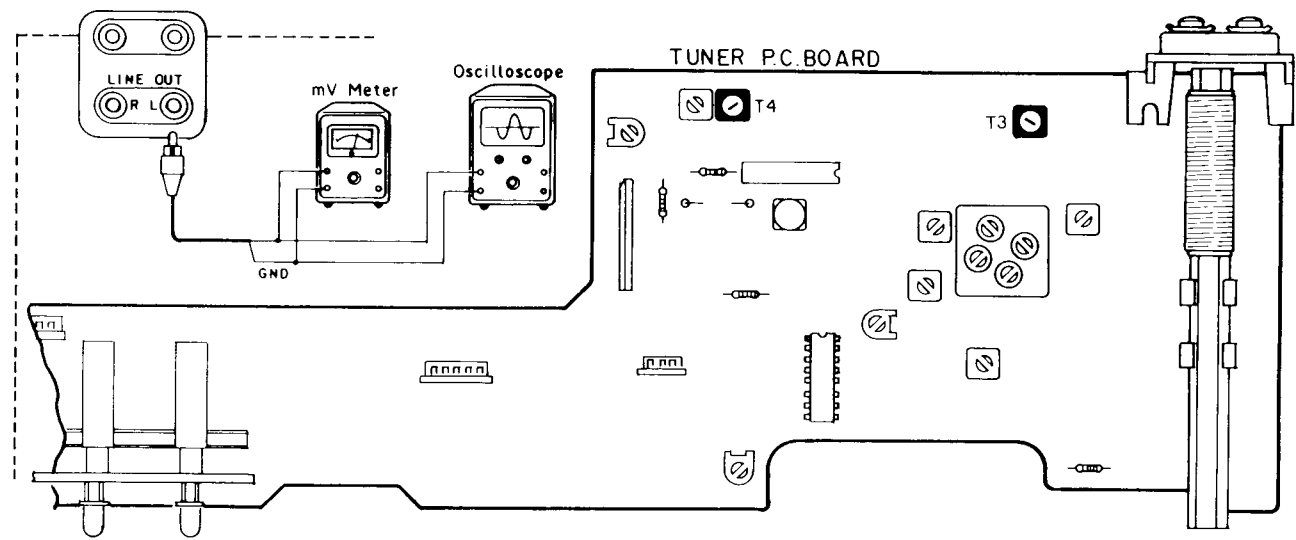


Fig. 42

• To Adjust

- 1. Adjust T3 and T4 so that noise level is highest at white noise.

5.12 FM TRACKING ADJUSTMENT

• Connection Diagram

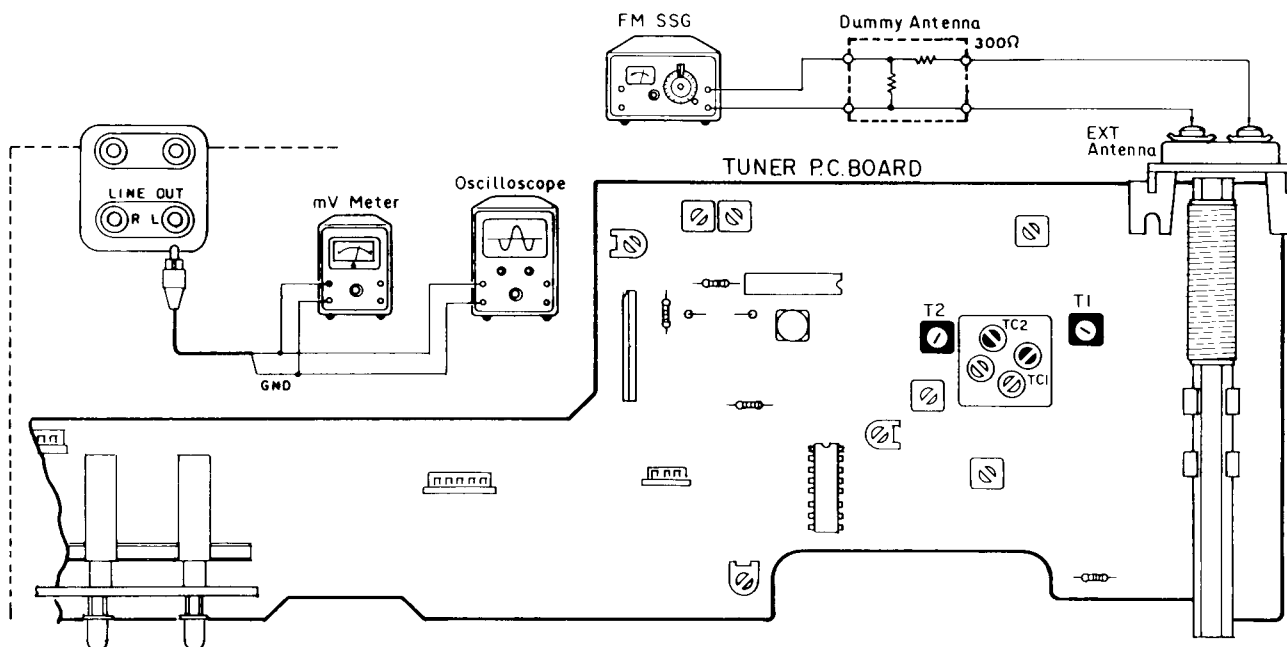


Fig. 43

• To Adjust

Frequency of FM SSG	Variable Capacitor Position	Adjusting Point	Remarks
1. 87 MHz (400 Hz, 75 kHz deviation) output level 20 ~ 60 dB (μ V).	Maximum (turn the tuning knob counterclockwise until low end.)	T2	87 MHz can be received.
2. 109.5 MHz (400 Hz, 75 kHz deviation) output level 20 ~ 60 dB (μ V).	Minimum (turn the tuning knob clockwise until high end.)	TC2	109.5 MHz can be received.
3. Repeat (1) and (2) alternately and adjust so that 87 ~ 109.5 MHz are received.			
4. 90 MHz (400 Hz, 75 kHz deviation) output level 20 ~ 30 dB (μ V).	Tuned to 90 MHz.	T1	Maximum output
5. 106 MHz (400 Hz, 75 kHz deviation) output level 20 ~ 30 dB (μ V).	Tuned to 106 MHz.	TC1	Maximum output
6. Repeat (4) and (5) alternately and adjust until tracking error disappears.			

5.13 FM IF FINAL ADJUSTMENT

• Connection Diagram

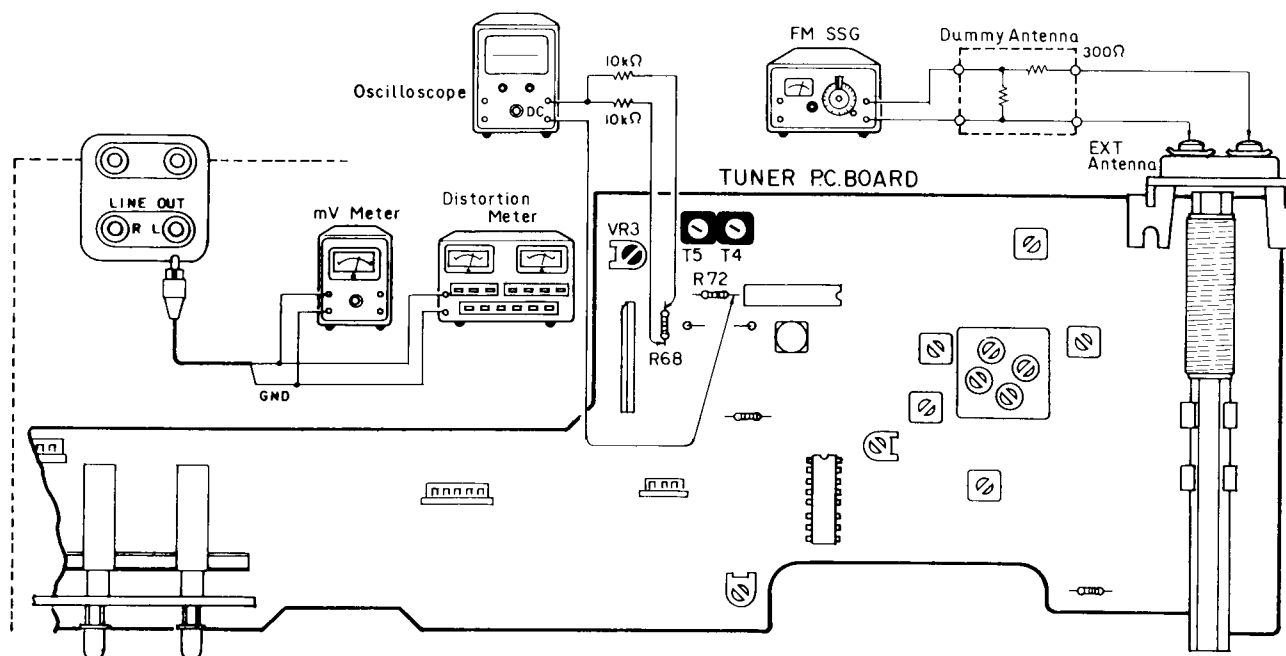


Fig. 44

• To Adjust

1. Using the FM SSG, apply a 98MHz, 66dB (μ V) signal to the antenna terminals and tune to 98MHz.
2. Adjust T4 until a maximum reading on the millivoltmeter is obtained.
3. Adjust T5 for minimum distortion. Note that adjusting T5 will change the maximum output point, so T4 and T5 will require 2 or 3 adjustments, alternating between the two.

5.14 MUTING, CENTER ADJUSTMENT

• Connection Diagram (Shown in Fig. 44)

• To Adjust

1. Using the FM SSG, apply a 98MHz, 10dB (μ V) (approx.) signal to the antenna terminals and tune to 98MHz.
2. Place the oscilloscope in the DC 0.1V/DIV range and adjust VR3 until a null is obtained.

5.15 FM MPX ADJUSTMENT

• Connection Diagram

Stereo Modulator

Modulation frequency 1 kHz
 Modulation ratio 100%
 Pilot signal 7.5kHz deviation
 Main signal 67.5kHz deviation

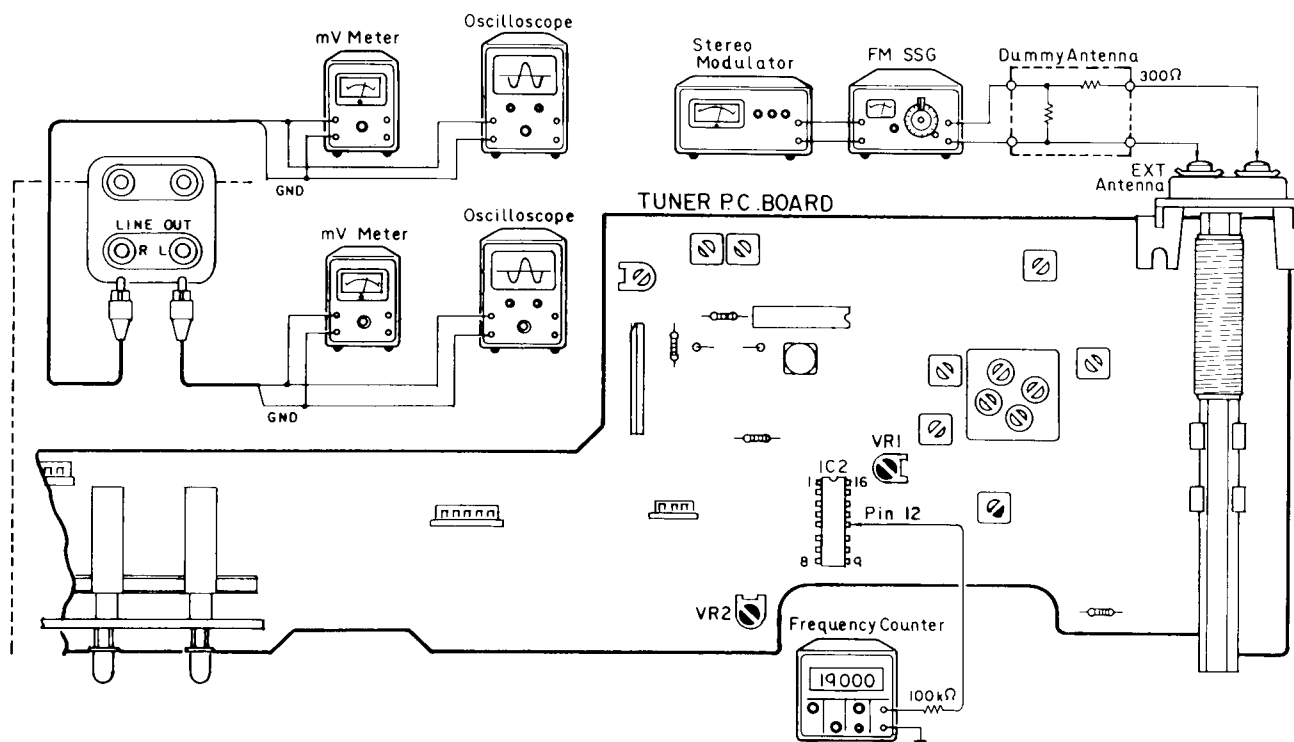


Fig. 45

• To Adjust

1. Using the FM SSG, apply a 98 MHz, 10 dB signal to the antenna terminals and tune to 98 MHz.
2. Set output of the FM SSG to 60 dB and turn modulation OFF.
3. Adjust VR1 until a reading of 19 kHz $\pm$ 50 Hz is obtained on the frequency counter.
4. Adjust VR2 for maximum separation.
5. Vary the output of FM SSG between 20 and 33 dB and make sure that the tuning indicator (green) lights. If it doesn't light, short D2 or D4.

6. DIAL STRINGING

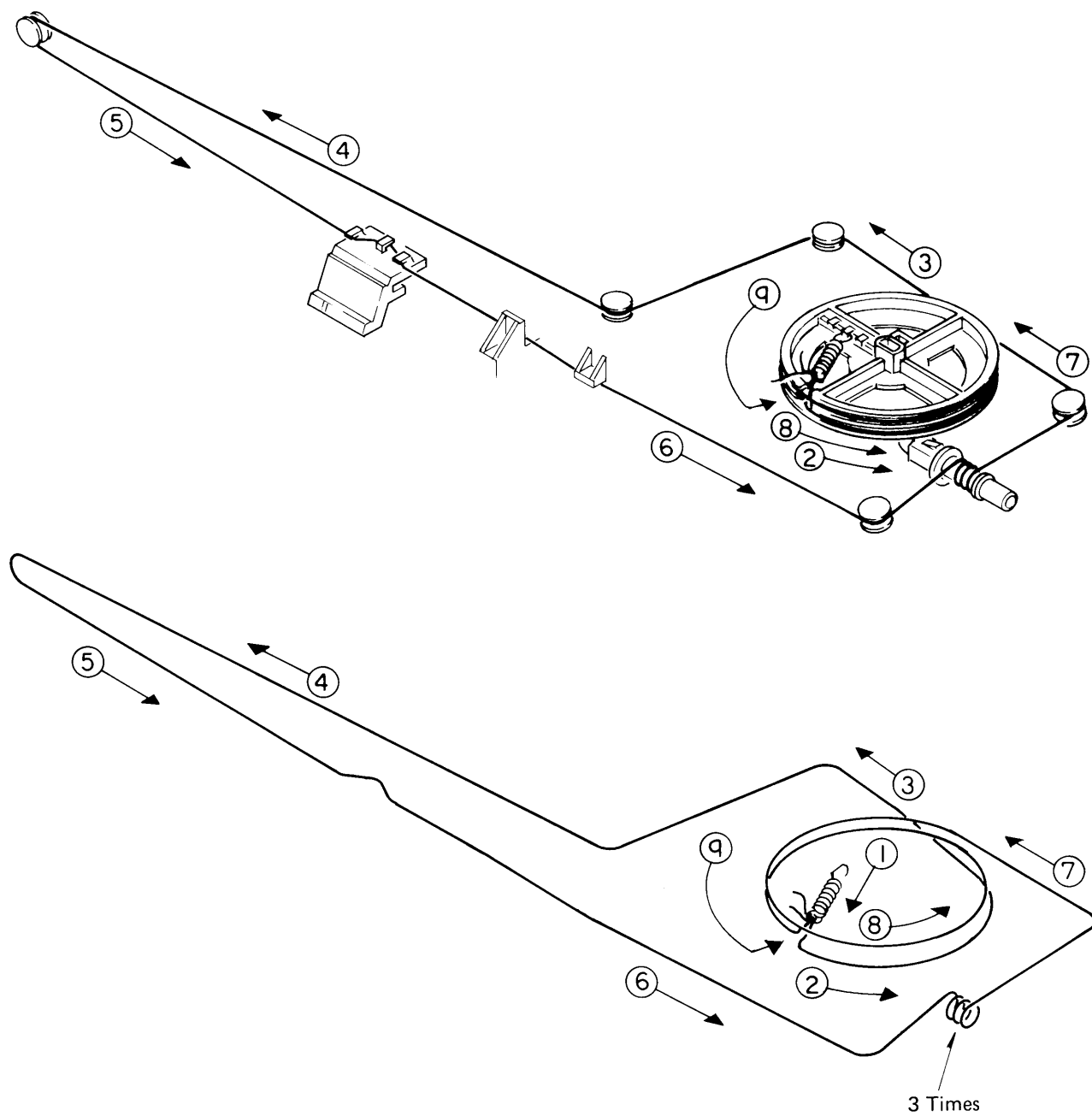
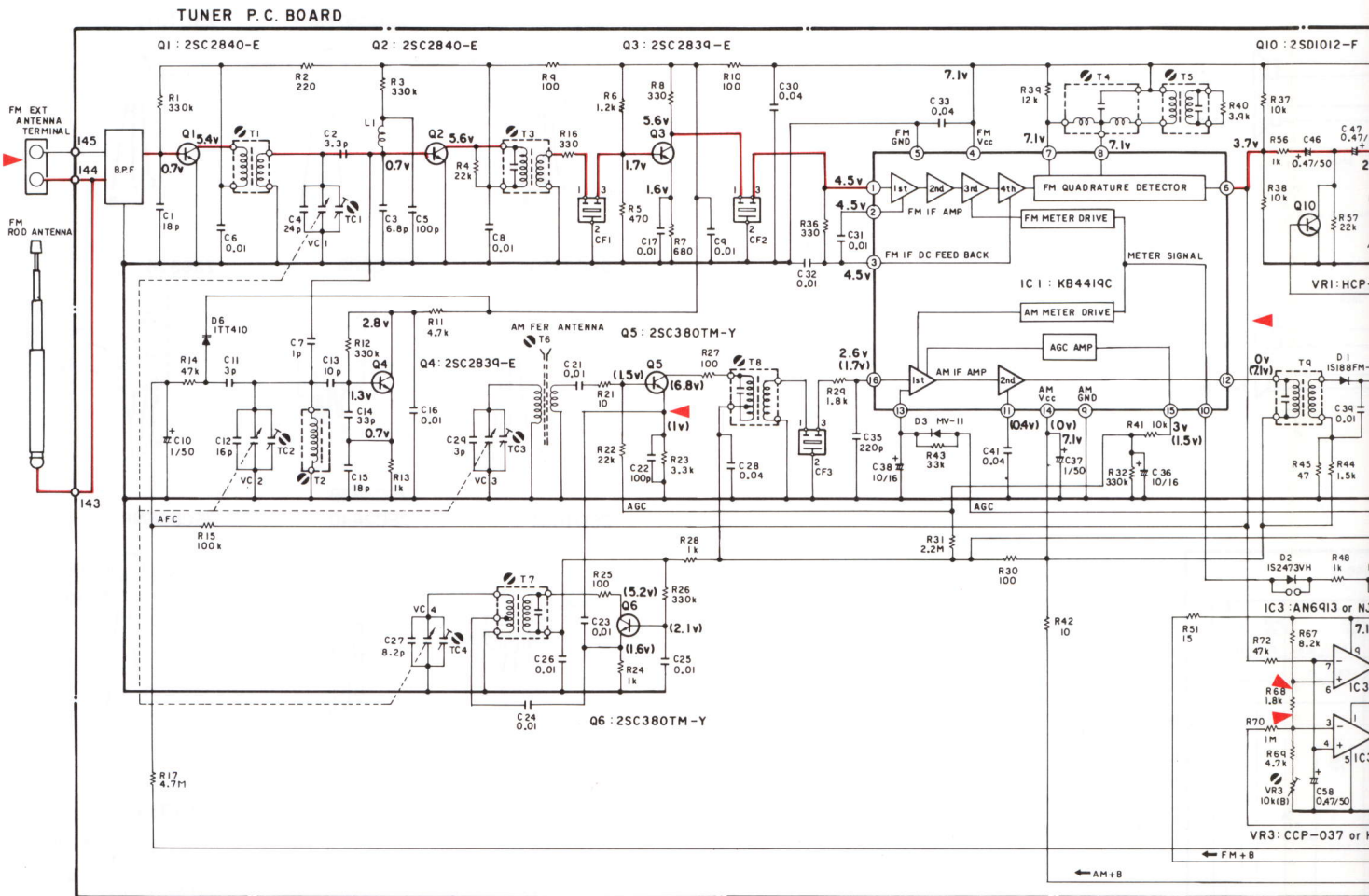


Fig. 46

7. SCHEMATIC CIRCUIT DIAGRAM (1) (TUNER, SK-700, SK-750)



- SWITCHES :**
- ⊙ TUNER P.C. BOARD
 - S1 : FUNCTION SWITCH.....AM-FM-TAPE-PHONO/AUX-MIC
 - ⊙ AF AMP UNIT
 - S1 : REC/PB SWITCH.....REC-PB
 - S2 : PHONO/AUX SWITCH.....PHONO-AUX
 - S3 : BFC SWITCH.....1-2-3
 - ⊙ AF CONTROL UNIT
 - S4 : ALC/MANUAL SWITCH.....ALC-MANUAL.....SK-750
 - S5 : METAL/CrO₂ SWITCH.....METAL-CrO₂
 - S6 : DOLBY NR SWITCH.....ON-OFF.....SK-750
 - S7 : AUTO/MONO SWITCH.....AUTO-MONO
 - S8 : TIMER STAND-BY SWITCH.....PLAY-OFF-REC
 - ⊙ POWER SWITCH UNIT
 - S9 : POWER SWITCH.....ON-OFF

- ⊙ KEY BOARD UNIT
 - S1~10 : KEY SWITCH.....ON-OFF
 - (S3,4 : VACANT).....SK-700
- ⊙ SWITCH UNIT (A)
 - S1 : REC INH SWITCH.....ON-OFF
 - S2 : EJECT SWITCH.....ON-OFF
 - S3 : CrO₂ SWITCH.....ON-OFF
- ⊙ SWITCH UNIT (B)
 - S1-1 : STOP LEVER SWITCH.....ON-OFF
 - S1-2 : REC PAUSE LEVER SWITCH.....ON-OFF
 - S2 : SLIDER SWITCH.....ON-OFF
- ⊙ MISCELLANEOUS
 - S1 : FAS SWITCH.....ON-OFF

The under lined indicates the switch position.

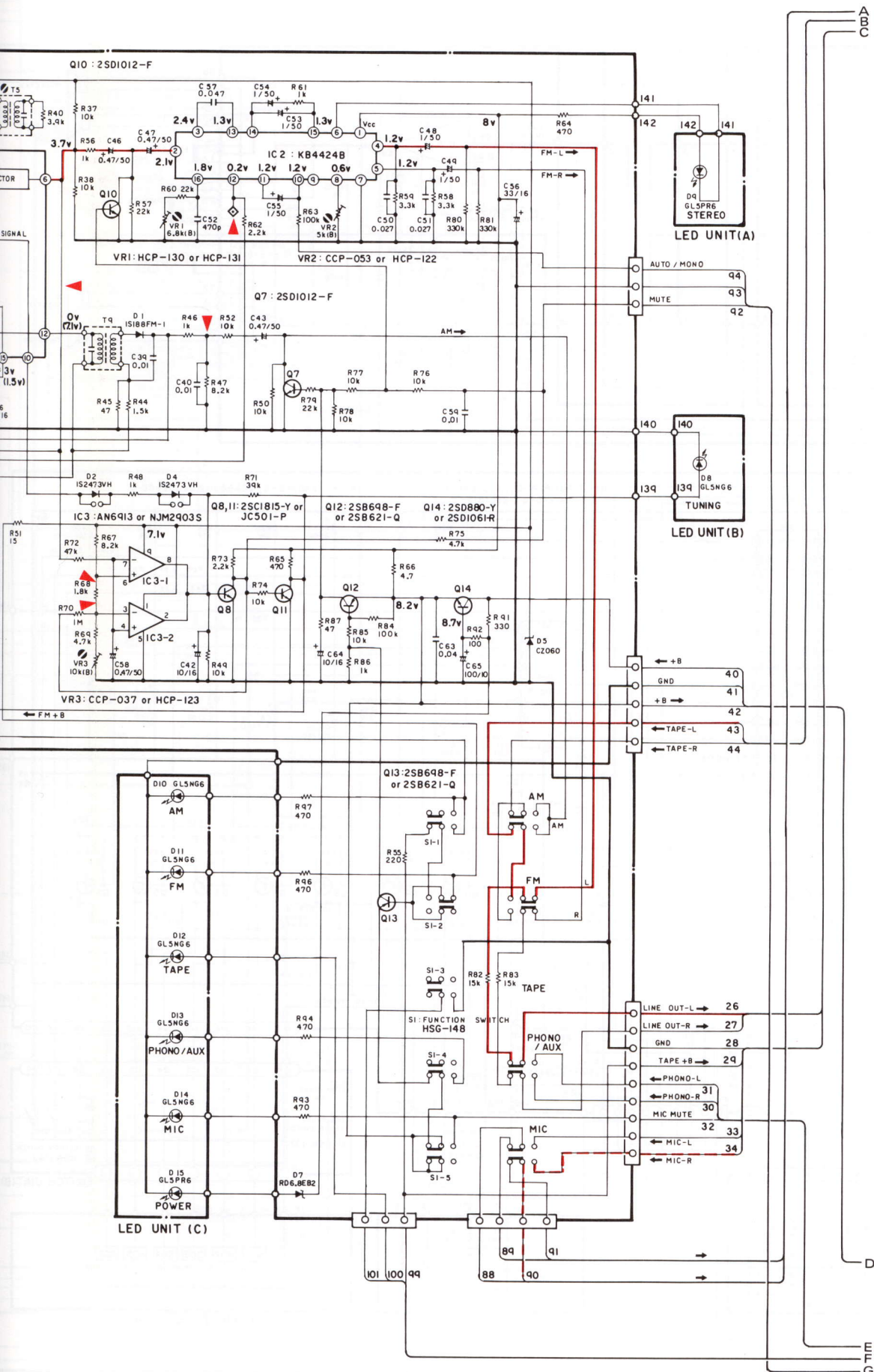
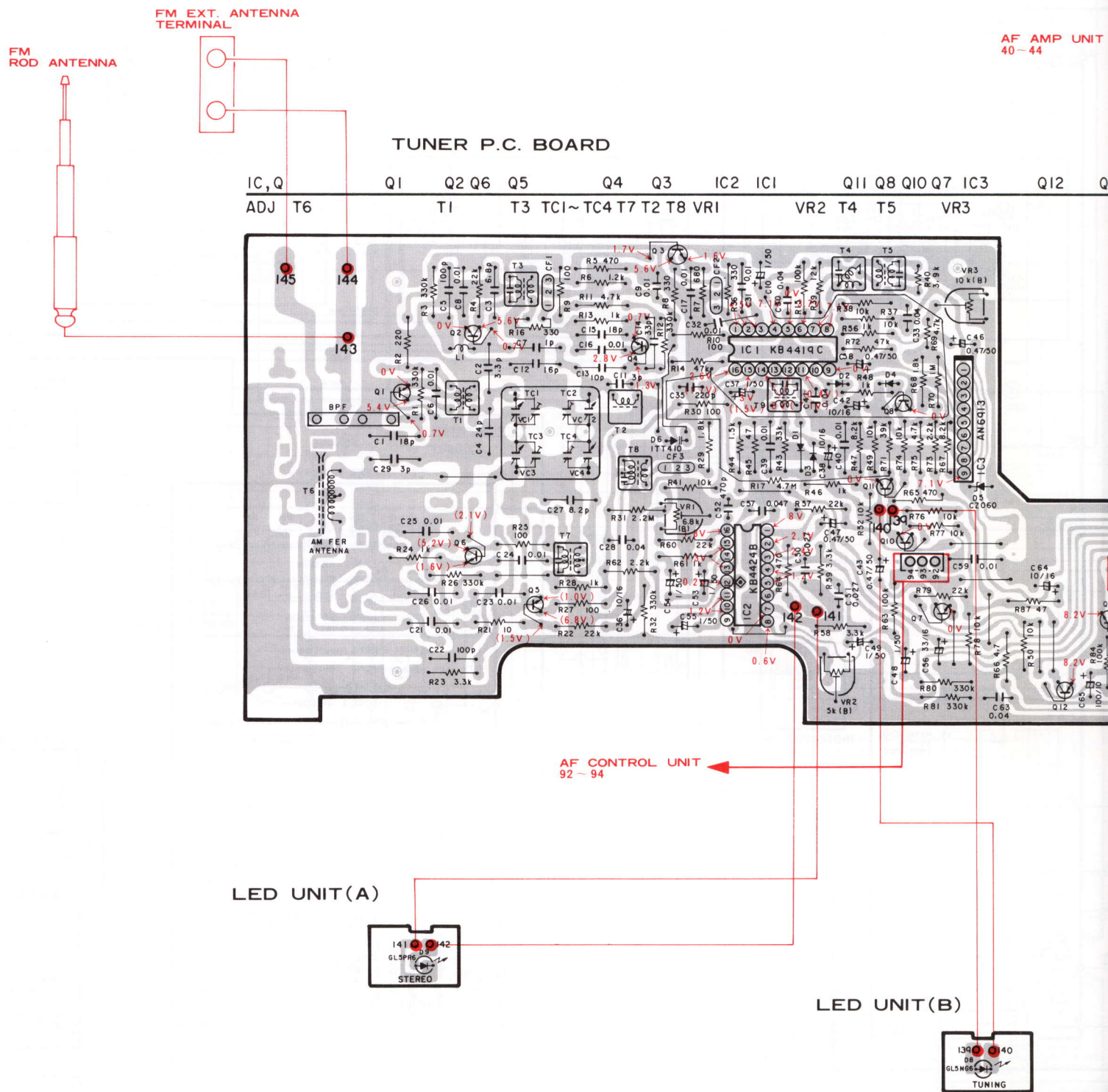


Fig. 47

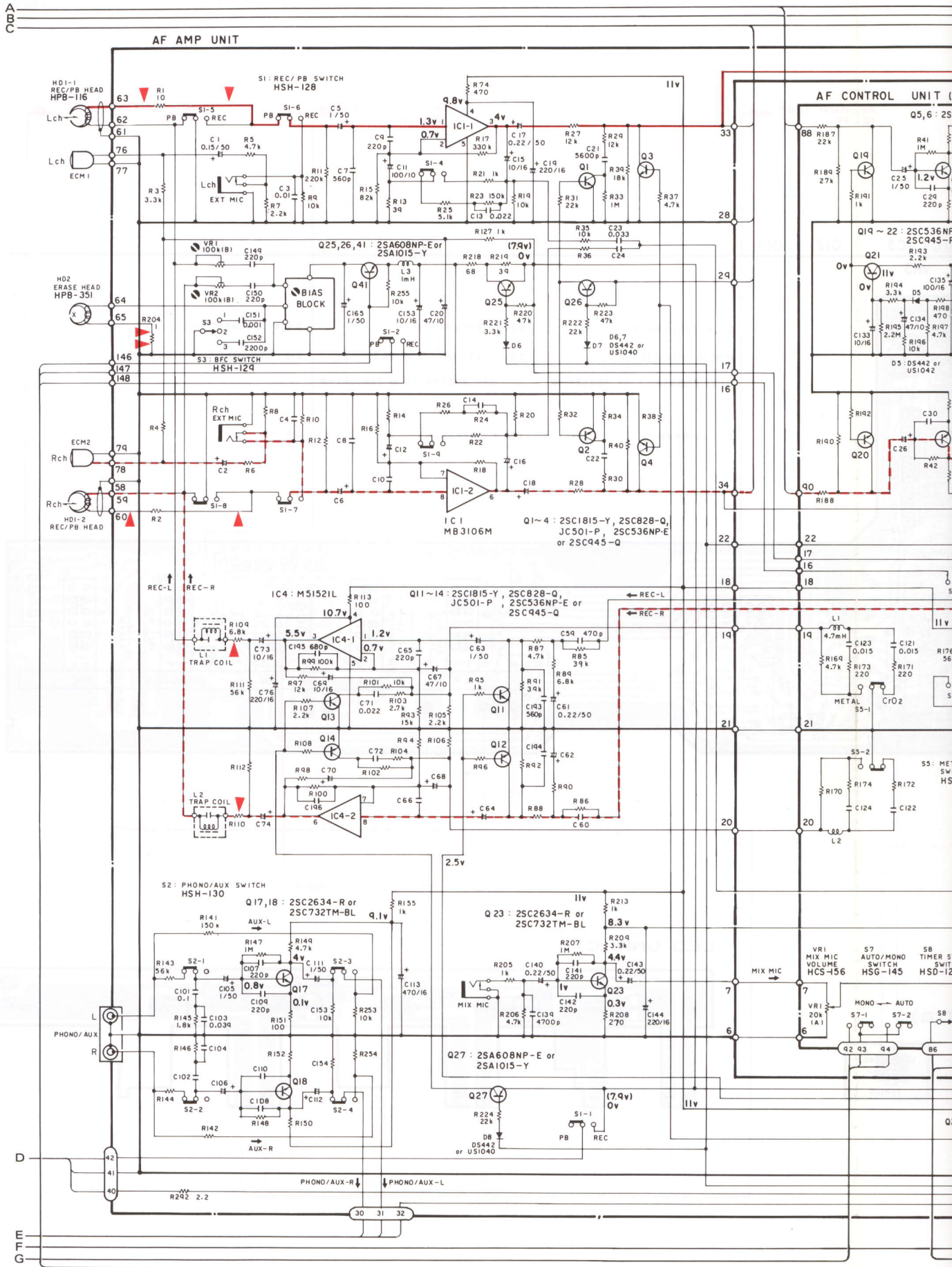
8. CONNECTION DIAGRAM (1) (TUNER, SK-700, SK-750)

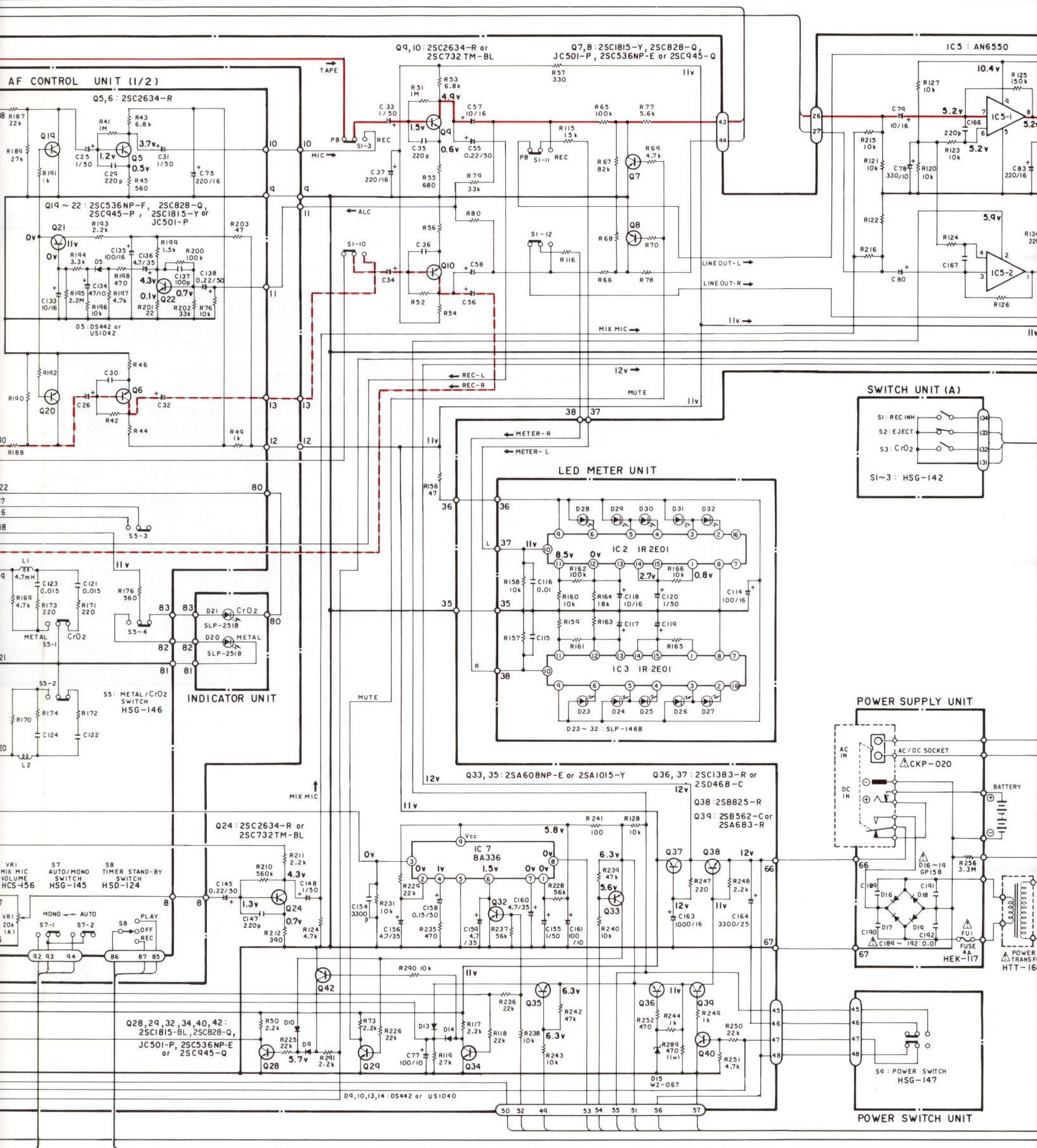


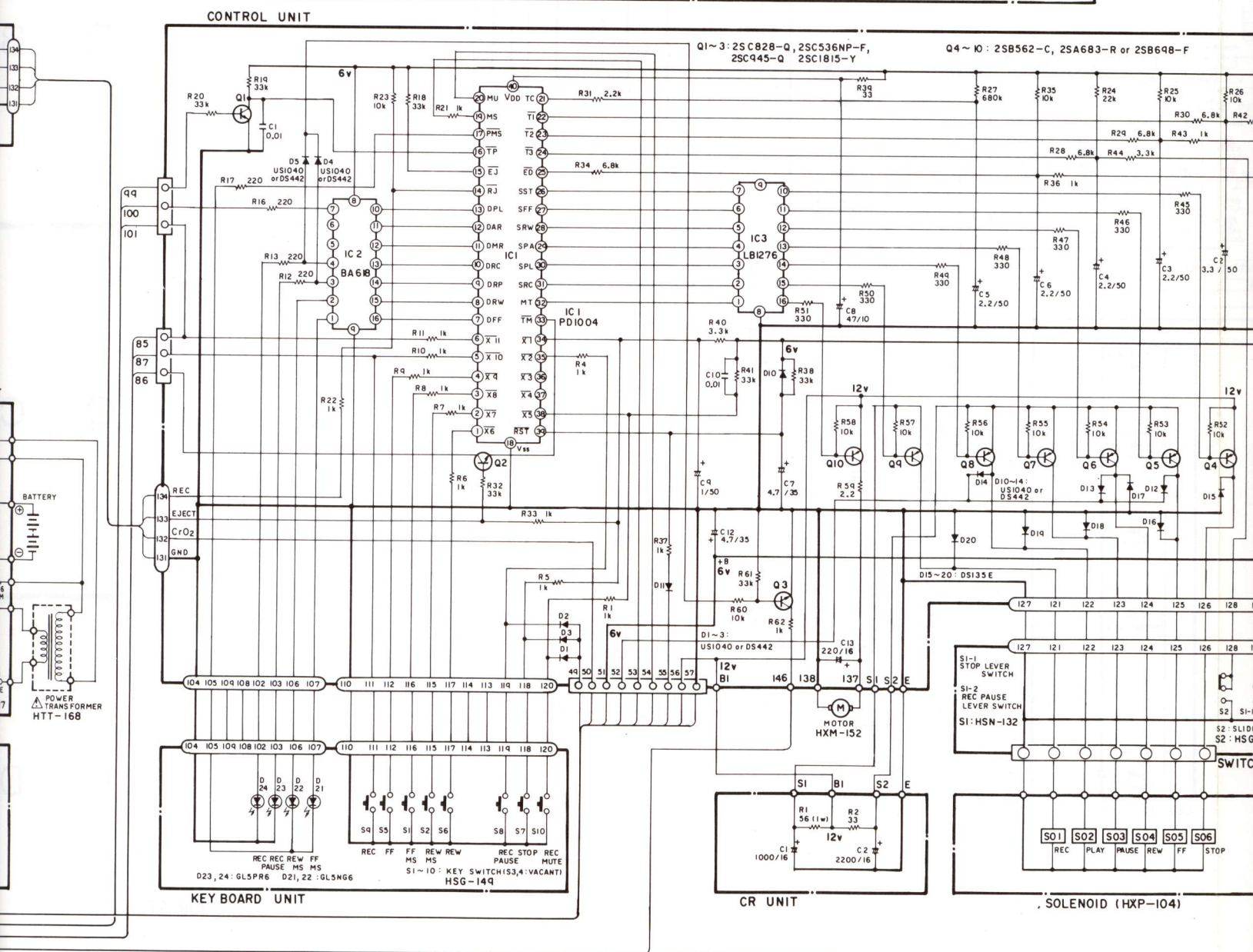


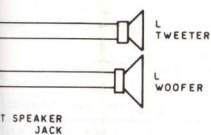
6

9. SCHEMATIC CIRCUIT DIAGRAM (2) (SK-700)

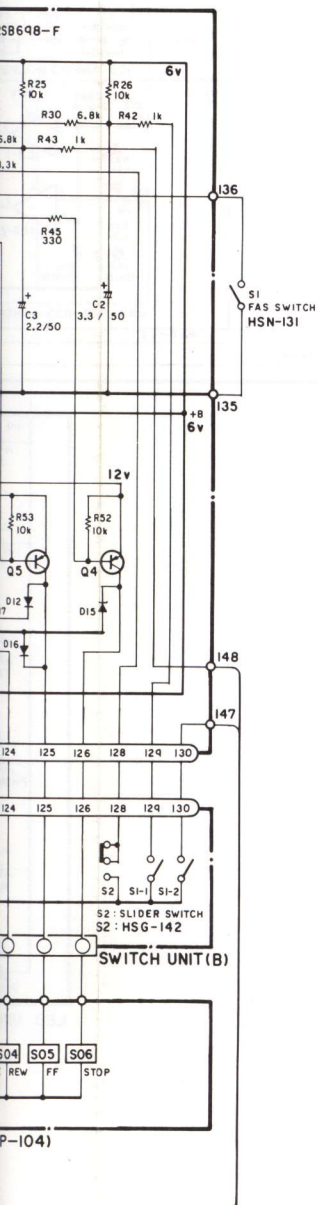
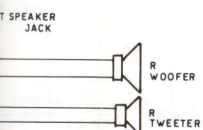






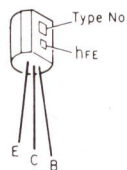


PHONES JACK

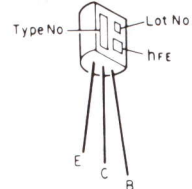


• Transistors

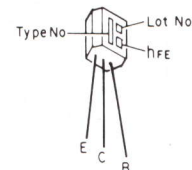
JC501



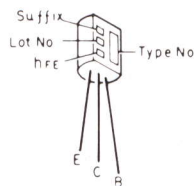
2SC380TM



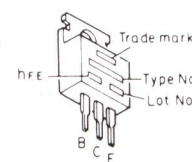
2SD1012



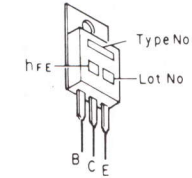
2SC2320L



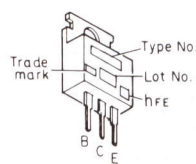
2SD880



2SB825

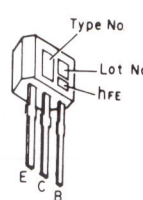


2SD1061

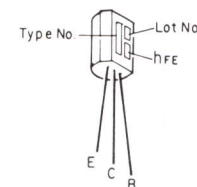
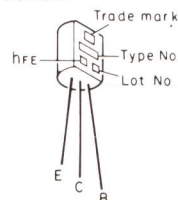
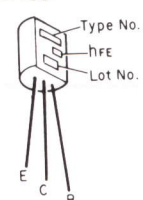
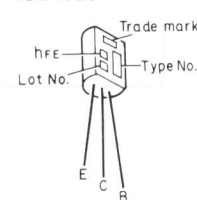
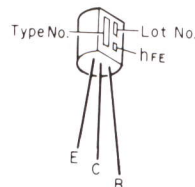


2SC2839

2SC2840



2SC536NP

2SC828
2SC26342SB562
2SD4682SA683
2SC13832SA608NP
2SA1015
2SB621
2SB698
2SC732
2SC945
2SC1815

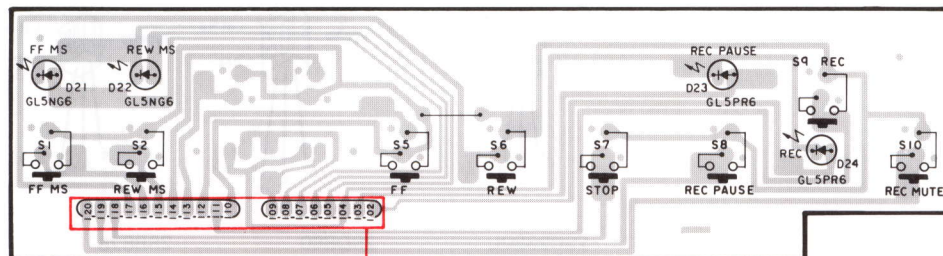
— PLAY MODE
- - - REC MODE

- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.

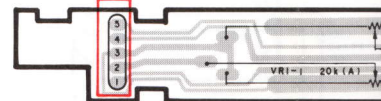
Fig. 49

10. CONNECTION DIAGRAM (2) (SK-700)

KEY BOARD UNIT

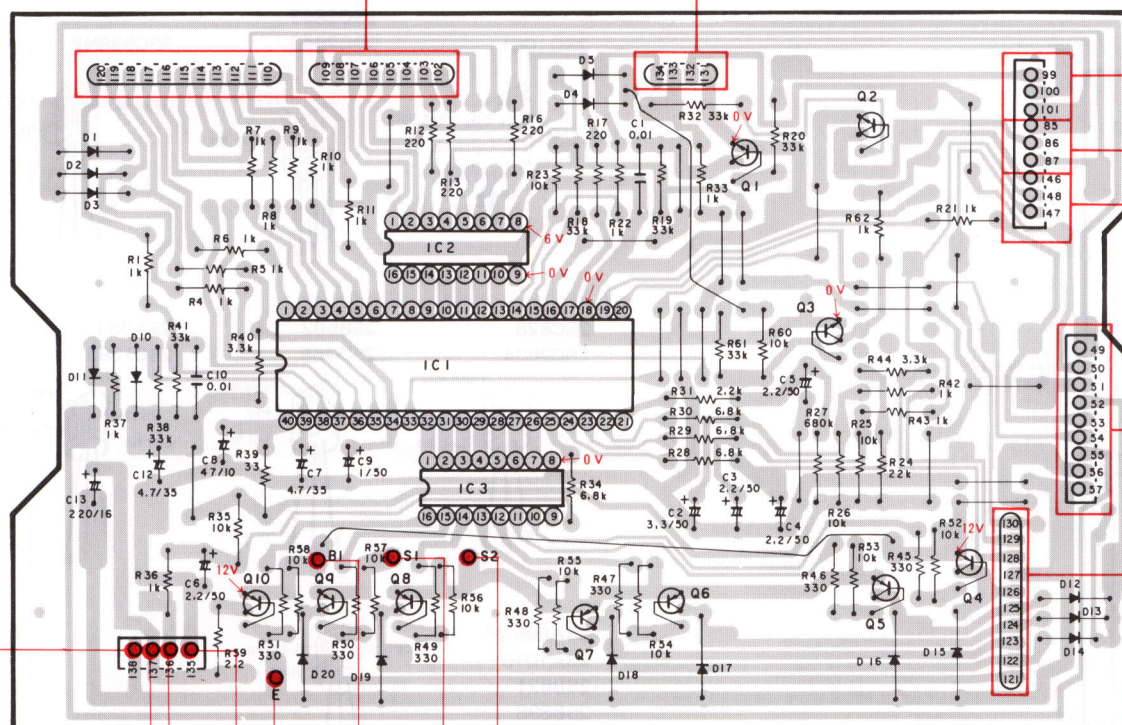


VOLUME UNIT



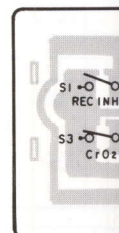
CONTROL UNIT

IC, Q Q10 Q9 IC1 Q8 IC2 IC3 Q7 Q6 Q1 Q3 Q2 Q5 Q4

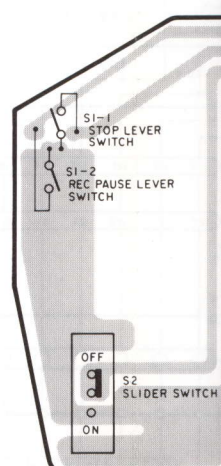


TUNER P.C. BOARD 99 ~ 101

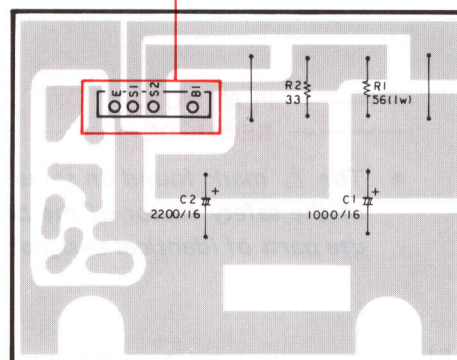
SWITCH



SWITCH UNIT



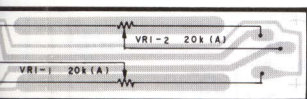
CR UNIT



SI: FAS SWITCH
MOTOR

AF CONTROL UNIT

Q Q22 Q21





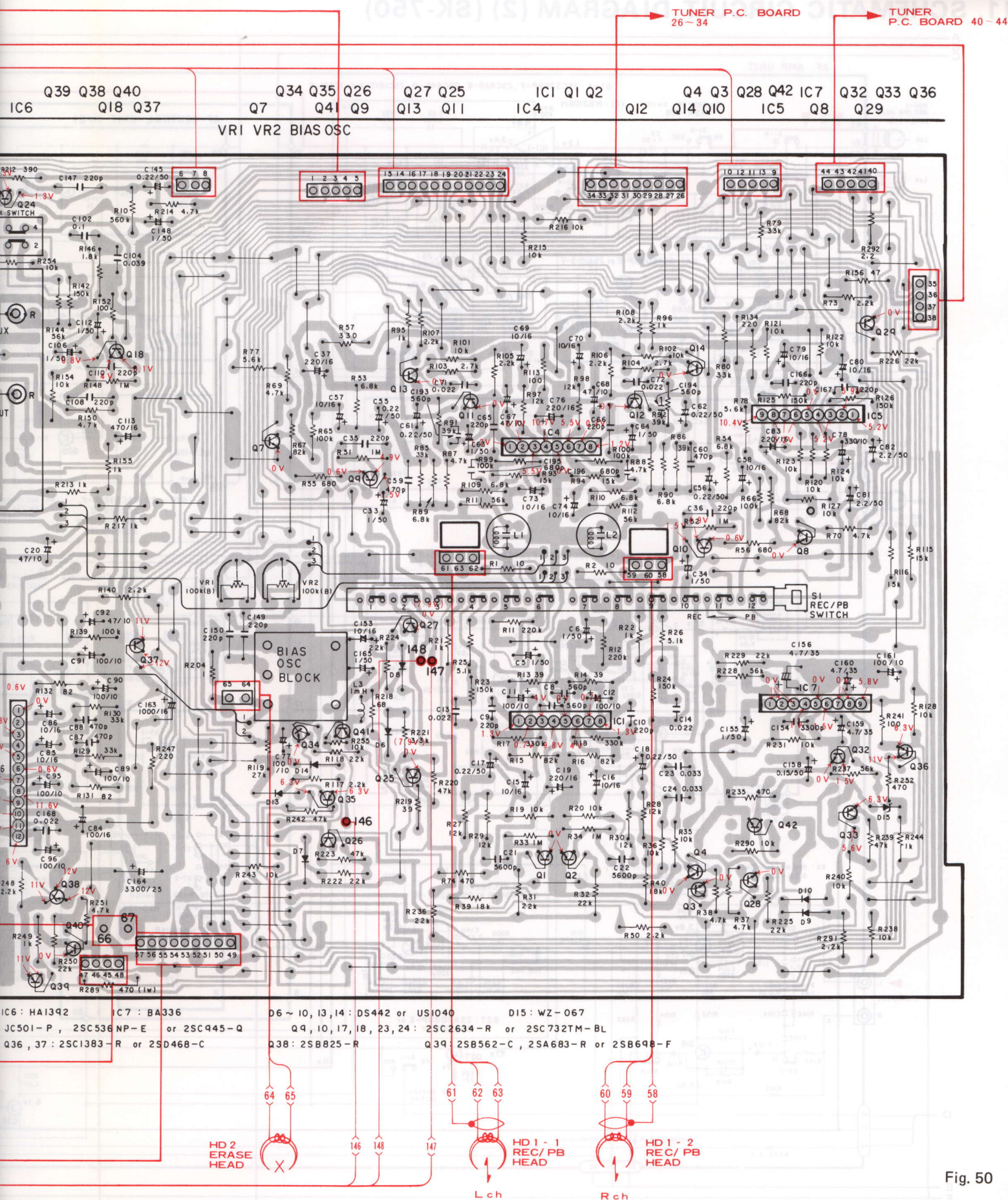
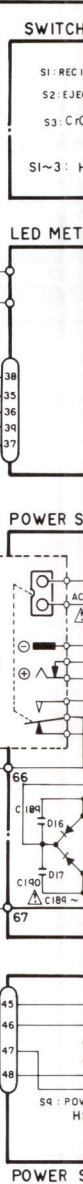
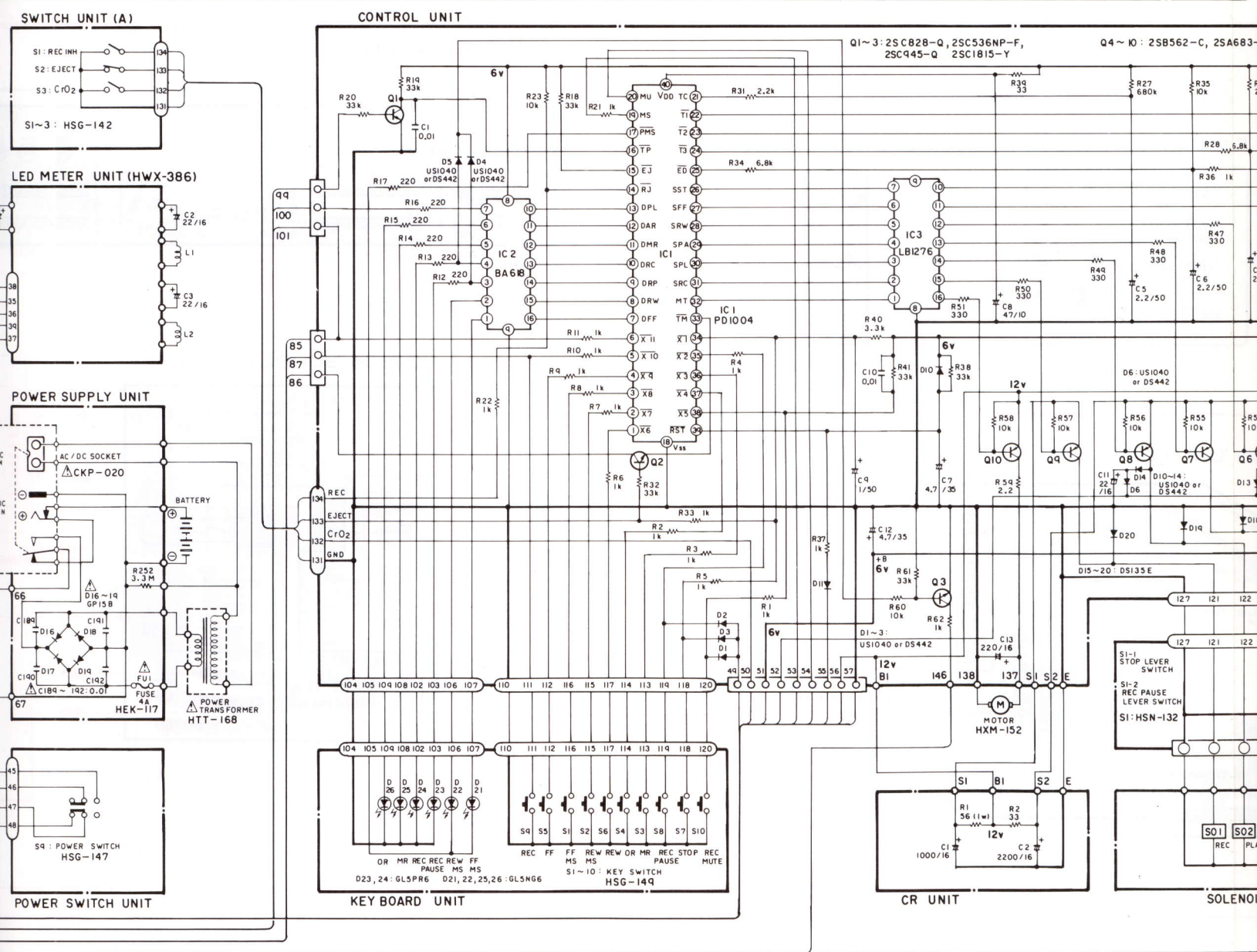


Fig. 50





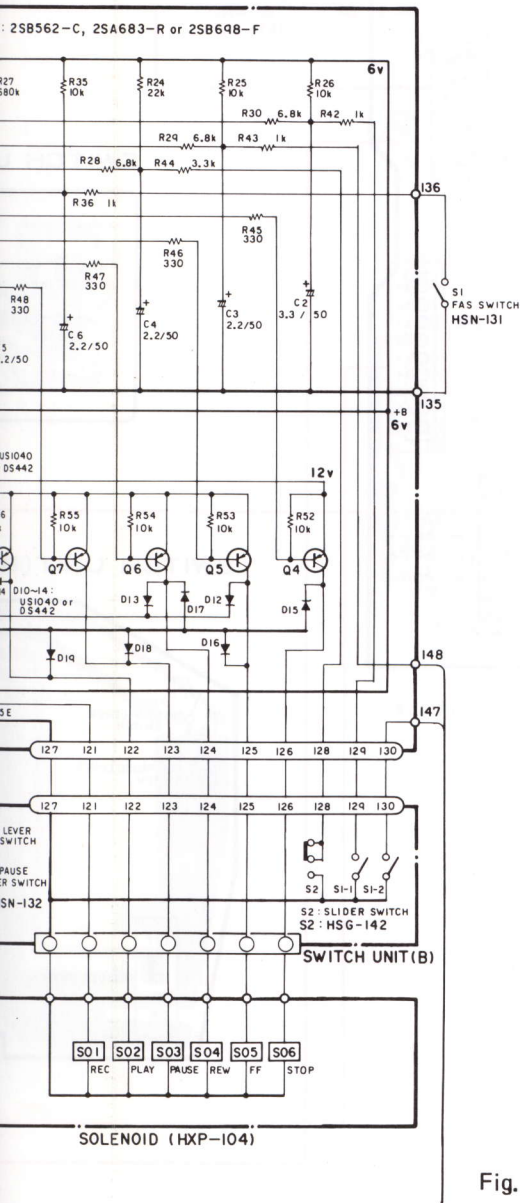
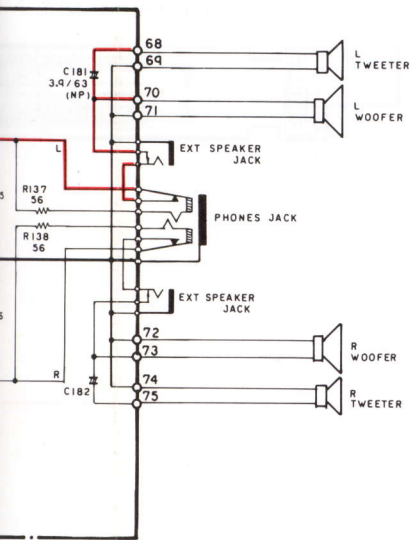
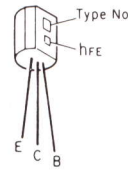


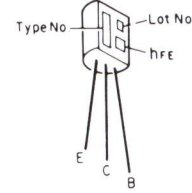
Fig. 51

• Transistors

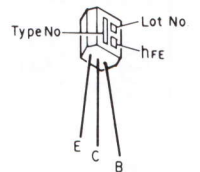
JC501



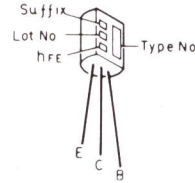
2SC380TM



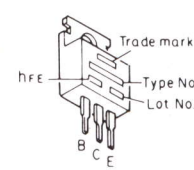
2SD1012



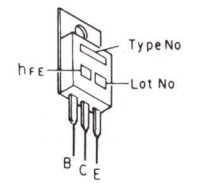
2SC2320L



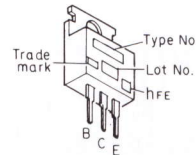
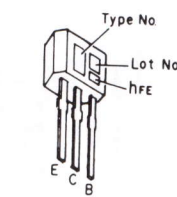
2SD880



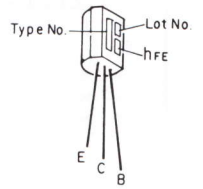
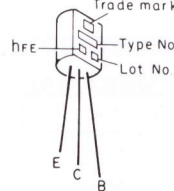
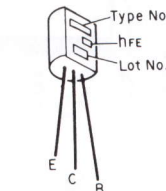
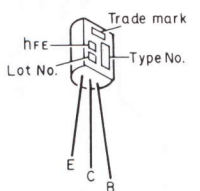
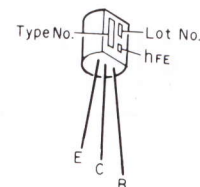
2SB825



2SD1061

2SC2839
2SC2840

2SC536NP

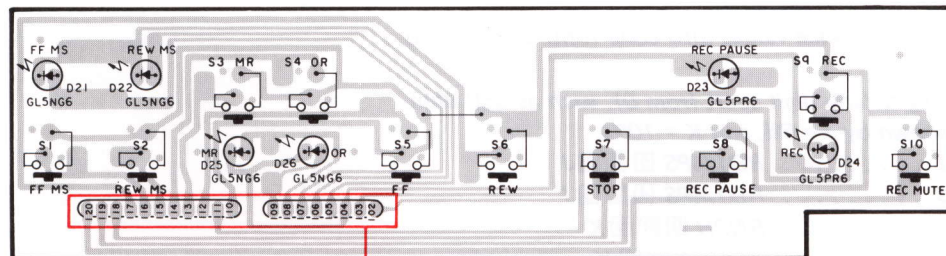
2SC828
2SC26342SB562
2SD4682SA683
2SC13932SA608NP
2SA1015
2SB621
2SB698
2SC732
2SC945
2SC1815

——— PLAY MODE
- - - - REC MODE

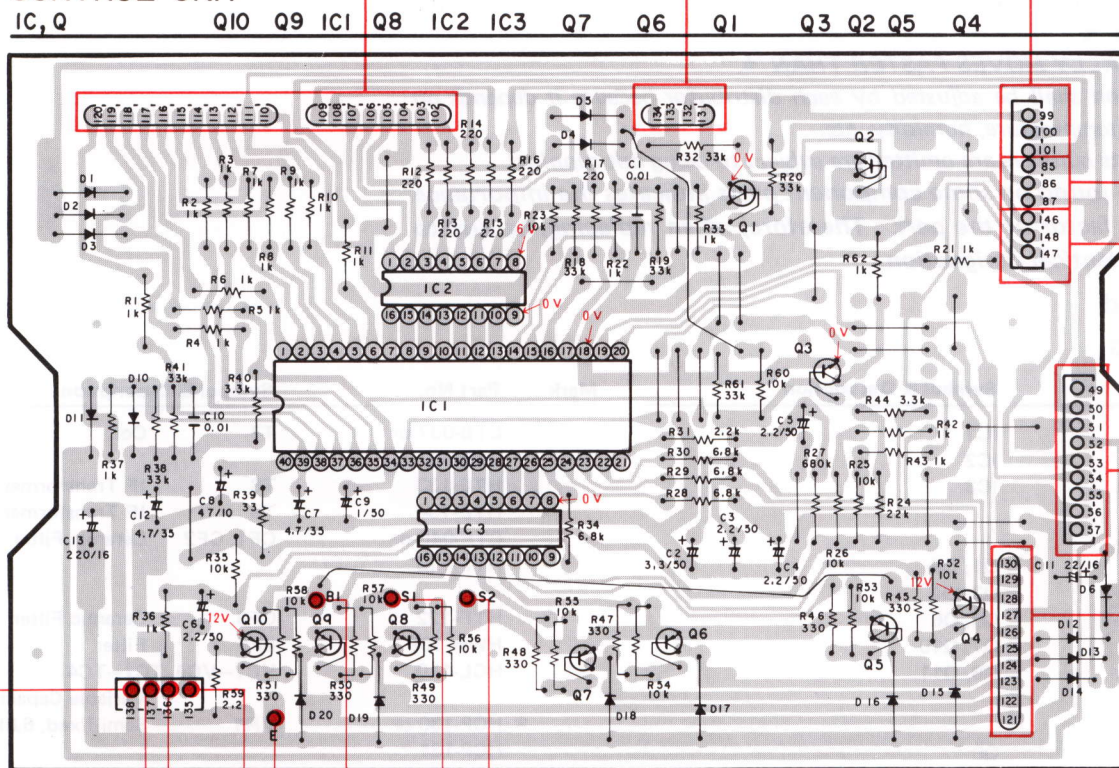
- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.

12. CONNECTION DIAGRAM (2) (SK-750)

KEY BOARD UNIT



CONTROL UNIT



IC1: PD1004

IC2: BA618

IC3: LB1276

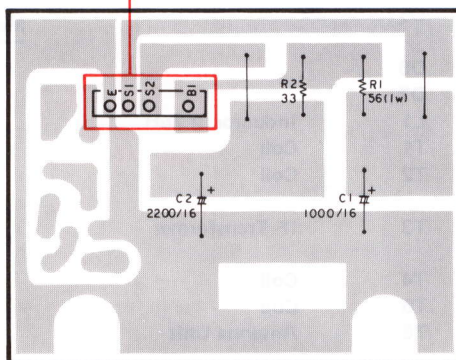
Q1~3: 2SC828-Q, 2SC536NP-F, 2SC945-Q or 2SC1815-Y

Q4~10: 2SB562-C, 2SA683-R or 2SB698-F

D1~5, 10~14: 1S1040 or DS442

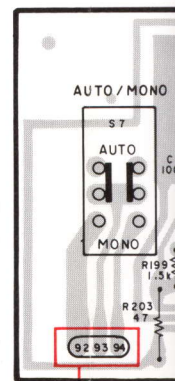
D6: 1S1040 or DS442

CR UNIT



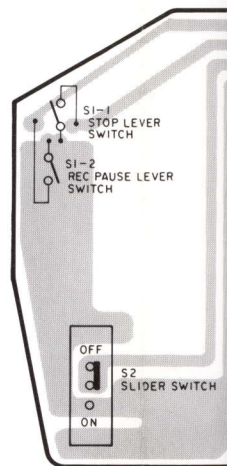
AF CONTROL

Q



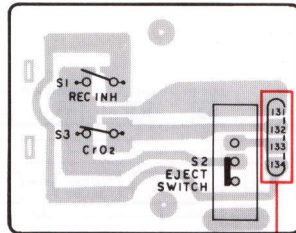
Q19 ~ 22: 2SC536

SWITCH UNIT

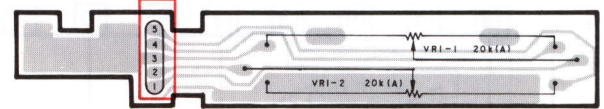


MOTOR SI: FAS SWITCH

SWITCH UNIT(A)

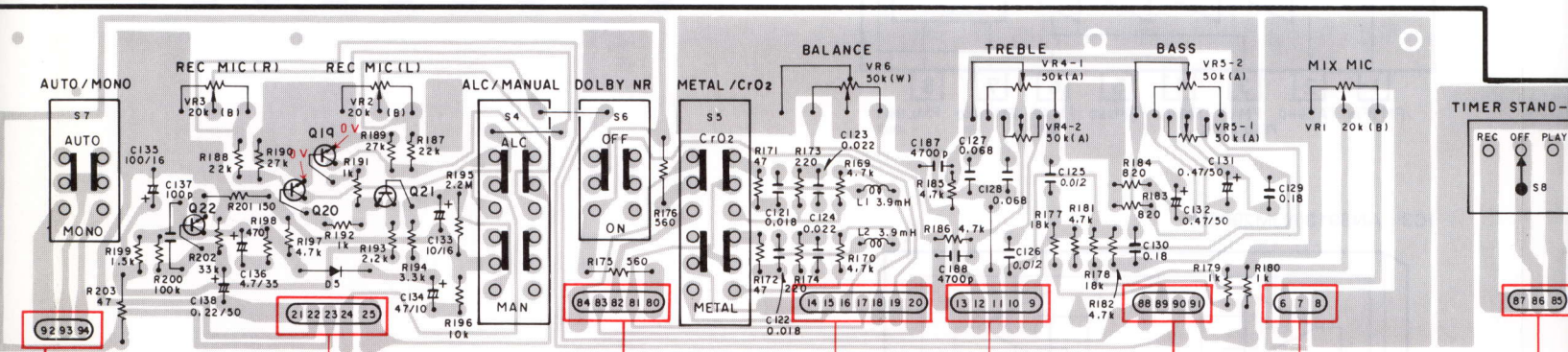


VOLUME UNIT



AF CONTROL UNIT

Q22 Q20 Q19 Q21

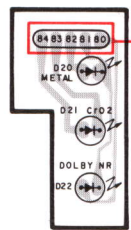


Q19 ~ 22: 2SC536NP-F, 2SC828-Q, 2SC945-P or 2SC1815-Y

D5: DS442 or US1040

TUNER P.C. BOARD
92-94

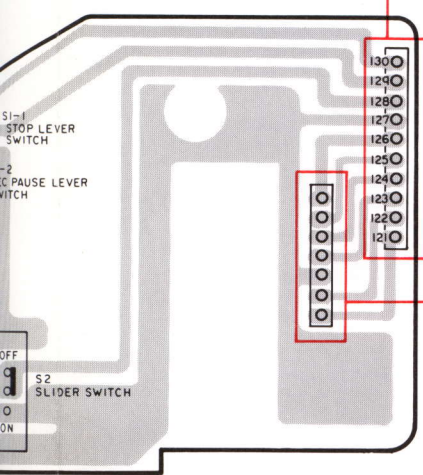
INDICATOR UNIT



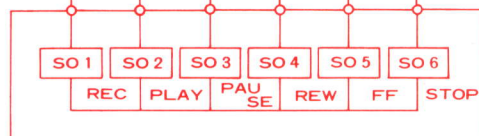
D20 ~ 22: SLP-251B

TUNER
P.C. BOARD
88-91

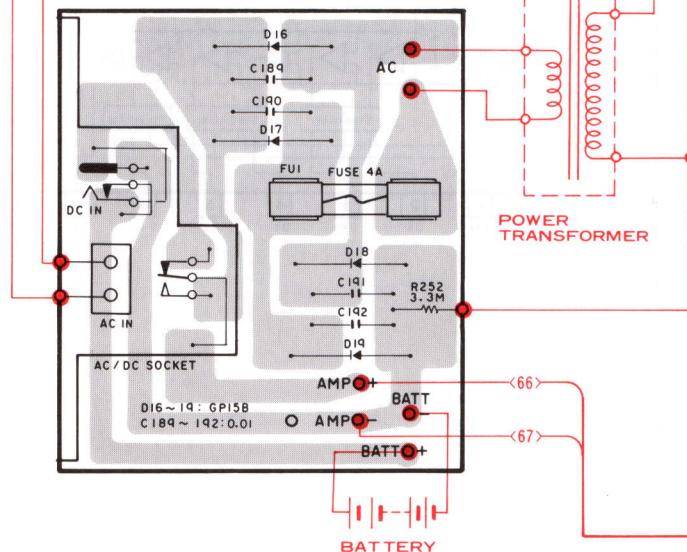
SWITCH UNIT(B)



SOLENOID (HXP-104)



POWER SUPPLY UNIT



AF AMP UNIT

IC, Q

Q23

Q17

Q39 Q40 Q38

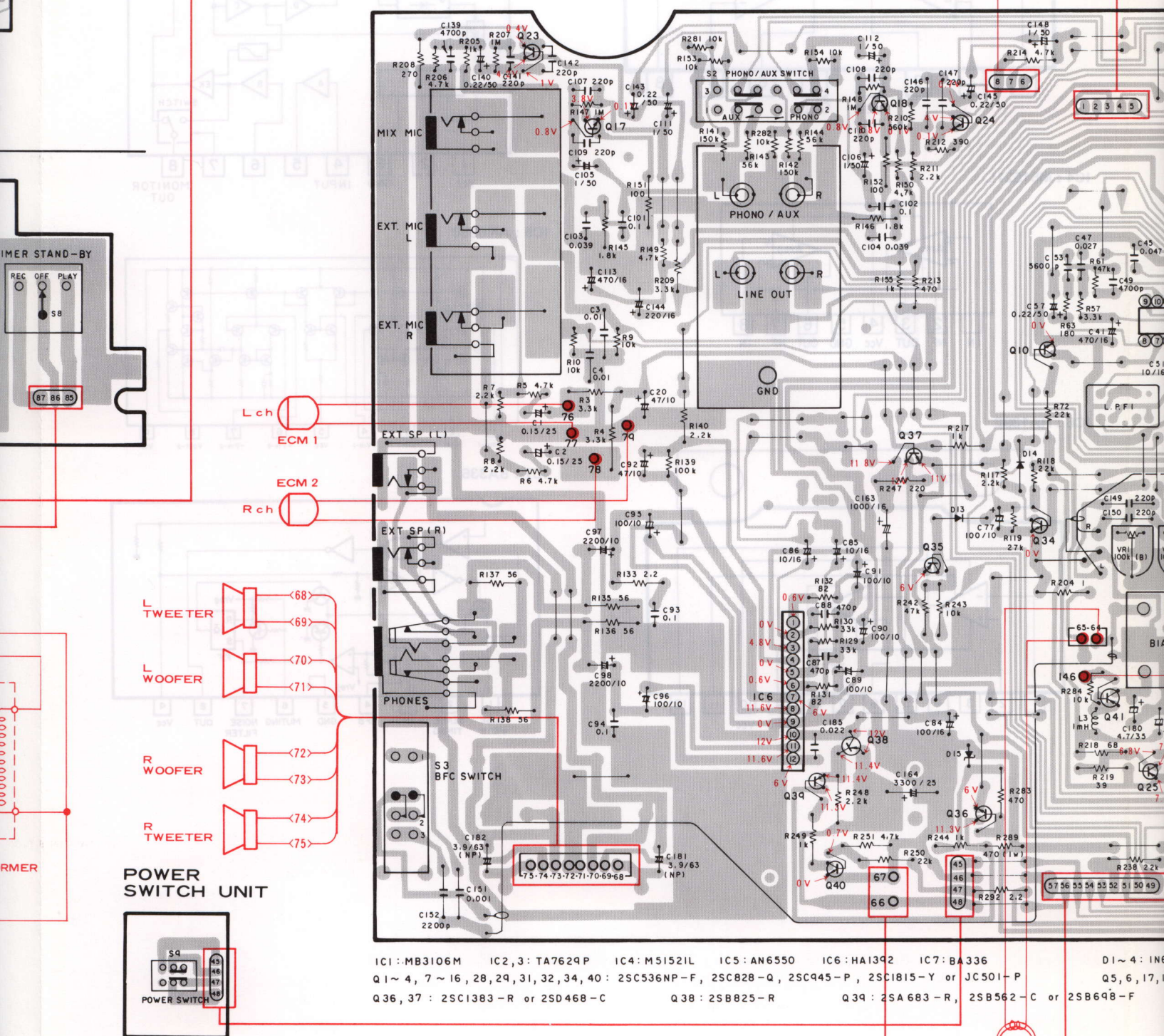
IC6 Q18 Q37 Q35 Q24 Q36 Q10

Q 34

Q41

ADJ

VR1	VR2
-----	-----



HD 2
ERASE
HEAD

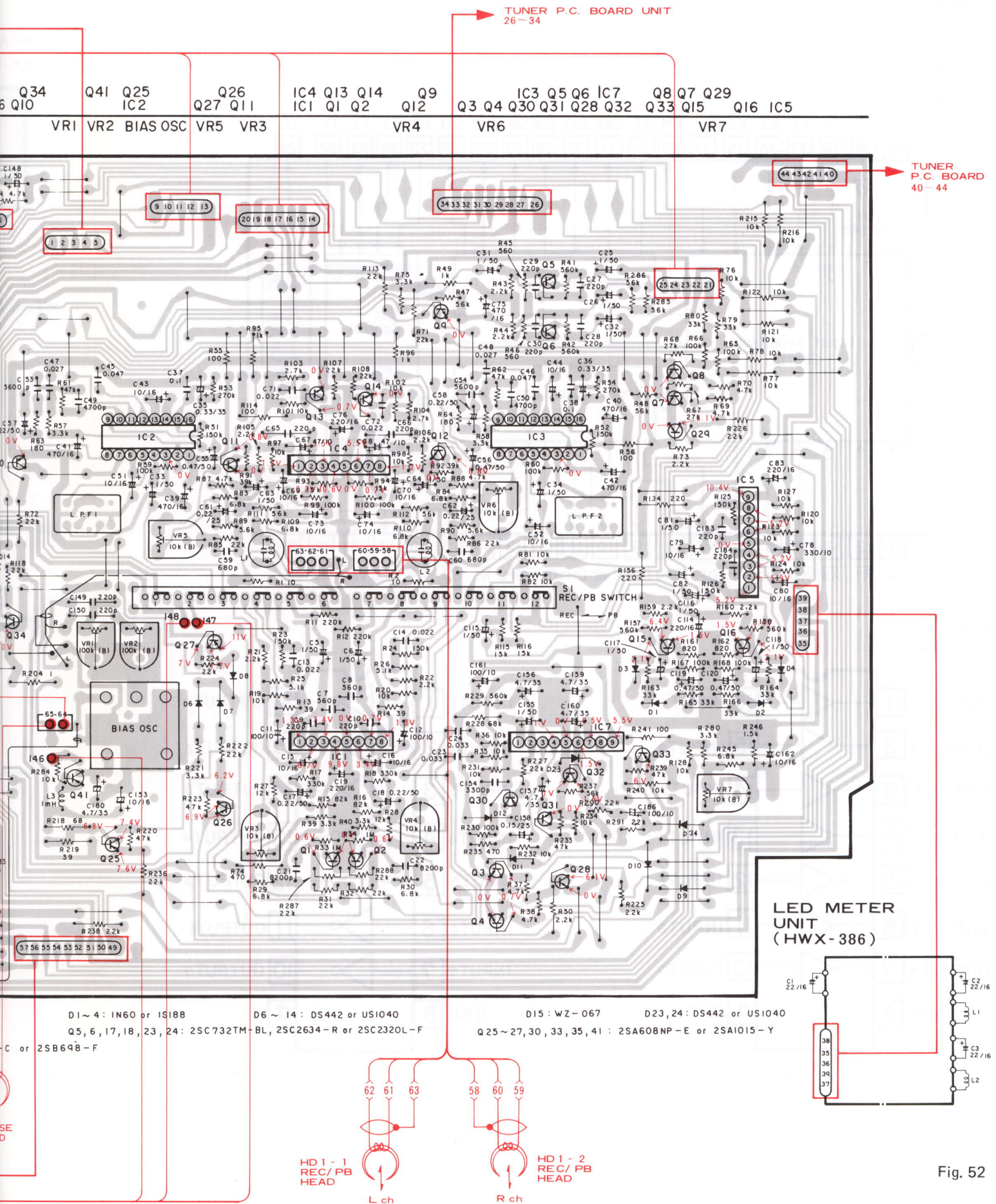
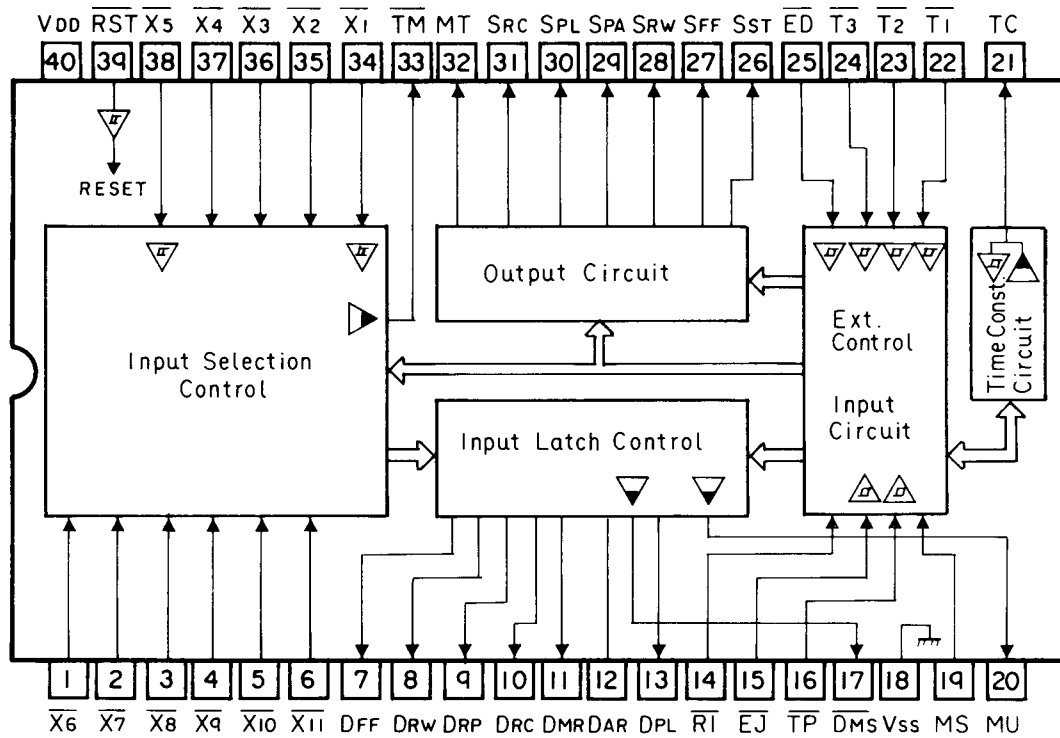


Fig. 52

• IC's

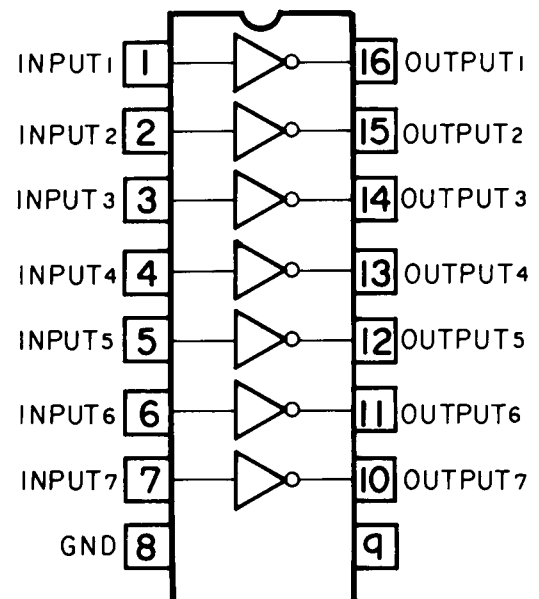
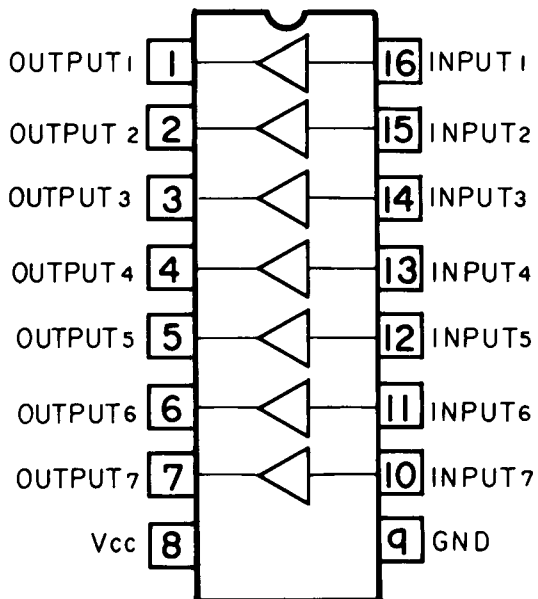
Control Unit

IC1 : PD1004



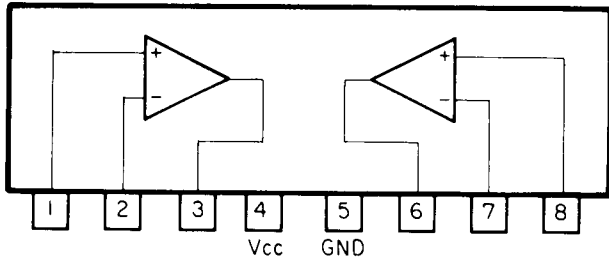
IC2 : BA618

IC3 : LB1276

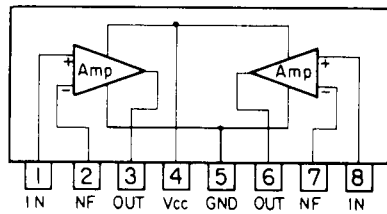


AF Amp Unit

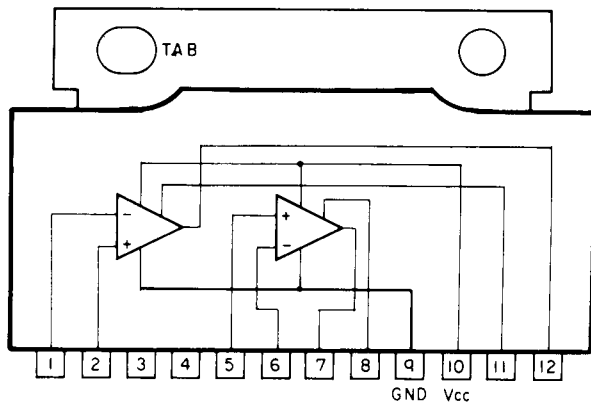
IC1 : MB3106M



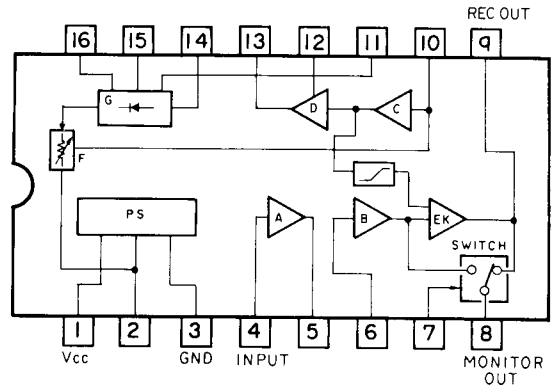
IC4 : M51521L



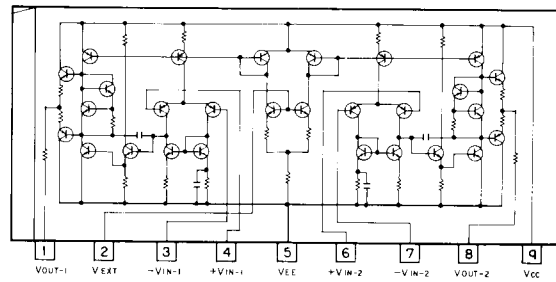
IC6 : HA1392



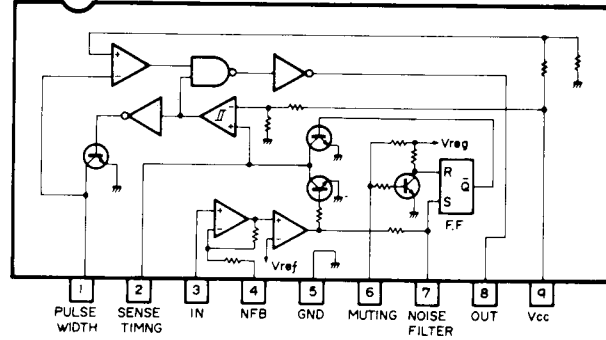
IC2,3 : TA7629P (SK-750)



IC5 : AN6550

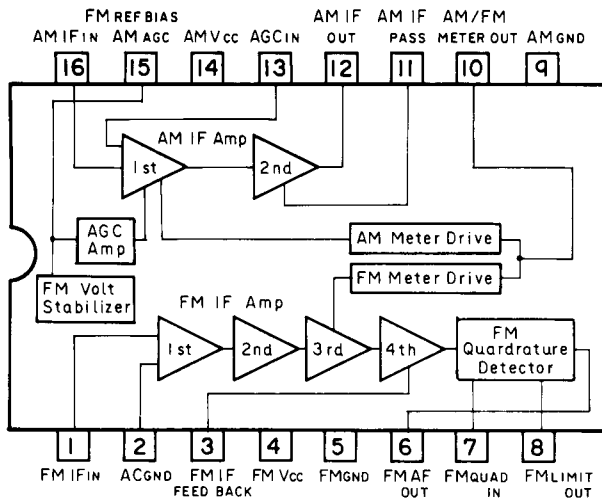


IC7 : BA336

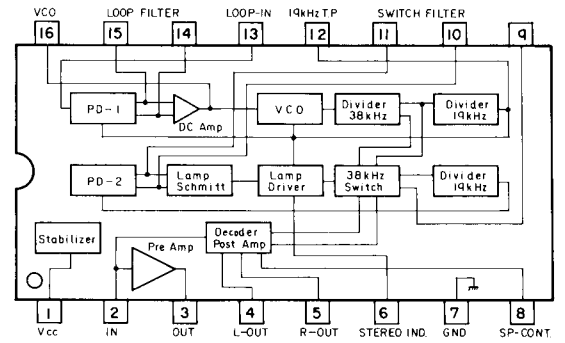


Tuner P.C. Board

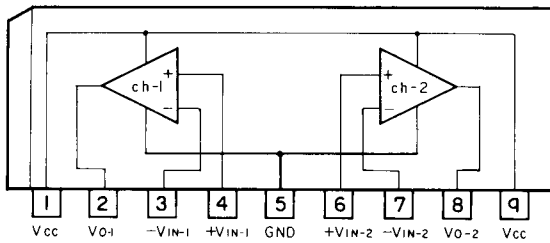
IC1 : KB4419C



IC2 : KB4424B

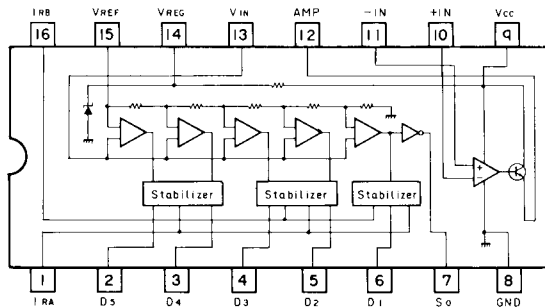


IC3 : AN6913(NJM2903S)



LED Meter Unit (SK-700)

IC2,3 : IR2E01



13. ELECTRICAL PARTS LIST

NOTE:

When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex. 1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J = 5%, and K = 10%).

560Ω 56 × 10¹ 561 RD1/4PS 5 6 1 J
 47kΩ 47 × 10³ 473 RD1/4PS 4 7 3 J
 0.5Ω 0R5 RN2H 0 R 5 K
 1Ω 010 RS1P 0 1 0 K

Ex.2 When there are 3 effective digits (such as in high precision metal film resistors).

5.62kΩ 562 × 10¹ RN1/4SR 5 6 2 1 F

- For your parts Stock Control, the fast moving items are indicated with the marks ★ ★ and ★.

★ ★: GENERALLY MOVES FASTER THAN ★.

This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.

- Parts whose parts numbers are omitted are subject to being not supplied.
- The ⚠ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.

Tuner P.C. Board

MISCELLANEOUS

Mark	Part No.	Symbol & Description	Mark	Part No.	Symbol & Description
★★	KB4419C	IC1		CTB-037 or	T7 Coil
★★	KB4424B	IC2		CTB-031	
★★	AN6913 or	IC3		HTE-133	T8 IF Transformer
	NJM2903S			HTE-134	T9 IF Transformer
★★	2SC2840-E	Q1, Q2		CTF-040 or	CF1, CF2 Ceramic Filter
★★	2SC2839-E	Q3, Q4		HTF-119	
★★	2SC380TM-Y	Q5, Q6		HTF-122	CF3 Ceramic Filter
★★	2SD1012	Q7, Q10		HWW-106	BPF Filter
★★	2SC1815 or	Q8, Q11		HCL-110	VC1-VC4, TC1-TC4
	JC501				Variable Capacitor
	VACANT	Q9	★	HCP-130 or	VR1 Semi-fixed, 6.8kΩ(B)
★★	2SB698 or	Q12, Q13		HCP-131	
	2SB621		★	CCP-053 or	VR2 Semi-fixed, 5kΩ(B)
★★	2SD880-Y or	Q14		HCP-122	
	2SD1061-R		★	CCP-037 or	VR3 Semi-fixed, 10kΩ(B)
★	1S188FM-1	D1		HCP-123	
★	1S2473VH	D2, D4	★★	HSG-148	S1 Switch (FUNCTION)
★	MV-11	D3			
★	CZ060	D5			
★	ITT410	D6			
★	RD6.8EB2	D7			
	HTF-123	L1 Inductor, 2.2μH			
	CTC-061	T1 Coil			
	HTC-134	T2 Coil			
	CTC-040 or	T3 IF Transformer			
	CTC-028				
	HTE-131	T4 Coil			
	HTE-132	T5 Coil			
	HTX-138	T6 Antenna Unit			

RESISTORS

Mark	Part No.	Symbol & Description
	RD1/4PM □□□ J	R1-R15, R17, R21-R32, R36-R39, R41, R43-R50, R52, R55-R65, R67, R68, R70-R87, R91-R94, R96, R97
	RD1/4VM □□□ J	R16, R40, R69
	HCN-103	R42 10Ω 1/4W
	HCN-113	R51 15Ω 1/4W
	HCN-110	R66 4.7Ω 1/4W
	VACANT	R18-R20, R33-R35, R53, R54, R88-R90, R95

CAPACITORS

Mark	Part No.	Symbol & Description
	CCPSL180J50	C1
	CCPCH3R3K50	C2
	CCPCH6R8K50	C3
	CCPRH240J50	C4
	CCPSL101J50	C5, C22
	CKPYX103N25	C6, C8, C16, C17, C21, C23–C26, C31, C39, C40, C59
	CCPSL010M50	C7
	CKDYF103Z25	C9
	CEA010M50L	C10, C37, C48, C49, C53–C55
	CCDRH030C50	C11
	CCPRH160J50	C12
	CCPRH100J50	C13
	CCPRH330J50	C14
	CCPRH180J50	C15
	VACANT	C18–C20
	CCPUJ8R2K50	C27
	CKDYF403Z25	C28, C30, C33, C41, C63
	CCDSL030C50	C29
	CKPYX103N25	C32
	VACANT	C34
	CCDSL221K50	C35
	CEA100M16L	C36, C38, C42, C64
	CEAR47M50L	C43, C46, C47, C58
	VACANT	C44, C45
	CQMA273K50	C50, C51
	CQSH471J50	C52
	CEA330M16L	C56
	CQMA473K50	C57
	VACANT	C60–C62
	CEA101M10L	C65

LED Unit (A)

Mark	Part No.	Symbol & Description
★	GL5PR6	D9 LED (Red)

LED Unit (B)

Mark	Part No.	Symbol & Description
★	GL5NG6	D8 LED (Green)

LED Unit (C)

Mark	Part No.	Symbol & Description
★	GL5NG6	D10–D14 LED (Green)
★	GL5PR6	D15 LED (Red)

AF Amp Unit (SK-700)

MISCELLANEOUS

Mark	Part No.	Symbol & Description
★★	MB3106M	IC1
★★	M51521L	IC4
★★	AN6550	IC5
★★	HA1392	IC6
★★	BA336	IC7
★★	2SC1815 or 2SC828 or JC501 or 2SC536NP or 2SC945	Q1–Q4, Q7, Q8, Q11–Q14, Q28, Q29, Q32, Q34, Q40, Q42
★★	2SC2634 or 2SC732TM	Q9, Q10, Q17, Q18, Q23, Q24
★★	2SA608NP or 2SA1015	Q25–Q27, Q33, Q35, Q41
★★	2SC1383 or 2SD468	Q36, Q37
★★	2SB825	Q38
★★	2SB562 or 2SA683 or 2SB698	Q39
★	DS442 or US1040	D6–D10, D13, D14
★	WZ-067	D15
	HTF-124	L1, L2 Coil
	HTF-117	L3 Coil, 1mH
★	HCP-126 or HCP-111	VR1, VR2 Semi-fixed, 100kΩ(B)
★★	HSH-128	S1 Switch (REC/PB)
★★	HSH-130	S2 Switch (PHONO/AUX)
★★	HSH-129	S3 Switch (BFC)
	HTX-139	OSC

RESISTORS

Mark	Part No.	Symbol & Description
	RD1/4PM 	R1–R40, R50–R56, R65–R70, R73, R74, R77–R80, R85–R113, R115–R132, R134–R155, R183, R184, R205–R207, R209, R211, R213–R217, R219–R226, R228, R229, R231, R235–R244, R247–R254, R290
	RD1/4VM 	R57, R133, R204, R208, R210, R212, R218, R255
	VACANT	R41–R49, R58–R64, R71, R72, R75, R76, R81–R84, R114, R157–R182, R185–R203, R227, R230, R232–R234, R245, R246, R256–R288, R291
	HCN-102	R156 47Ω 1/4W
	RS1P  K	R289
	HCN-104	R292 2.2Ω 1/4W

CAPACITORS

Mark	Part No.	Symbol & Description
	CSYAR15M25SAN	C1, C2, C158
	CKPYX103N25	C3, C4
	CEA010M50L	C5, C6, C33, C34, C63, C64, C105, C106, C111, C112, C148, C155, C165
	CKDYB561K50	C7, C8, C193, C194
	CKDYB221K50	C9, C10, C166, C167
	CEA101M10L	C11, C12, C77, C89, C90, C91, C95, C96, C161
	CQMA223J50	C13, C14, C71, C72
	CEA100M16L	C15, C16, C57, C58, C69, C70, C73, C74, C79, C80, C85, C86, C153
	CEAR22M50L	C17, C18, C55, C56, C61, C62, C140, C143, C145
	CEA221M16L	C19, C37, C76, C83, C144
	CEA470M10L	C20, C67, C68, C92
	CQMA562J50	C21, C22
	CQMA333K50	C23, C24
	VACANT	C25—C32
	CKPYB221K50	C35, C36, C65, C66, C107—C110, C141, C142, C147, C149, C150
	VACANT	C38—C54, C75
	CKPYB471K50	C59, C60, C87, C88
	CEA331M10L	C78
	CEA2R2M50L	C81, C82
	CEA101M16L	C84
	CQMA104K50	C93, C94, C101, C102
	CEA222M10L	C97, C98
	HCH-121	C99, C100 3.9 μ F/63V
	CQMA393K50	C103, C104
	CEA471M16L	C113
	VACANT	C114—C138, C146, C157, C162
	CQMA472K50	C139
	CKDYB102K50	C151
	CKDYB222K50	C152
	CQMA332K50	C154
	CEA4R7M35L	C156, C159, C160
	CEA102M16L	C163
	HCH-119	C164 3300 μ F/25V
	CQMA223K50	C168
	VACANT	C169—C192
	CKDYB681K50	C195, C196

AF Amp Unit (SK-750)

MISCELLANEOUS

Mark	Part No.	Symbol & Description
★★	MB3106M	IC1
★★	TA7629P	IC2, IC3
★★	M51521L	IC4
★★	AN6550	IC5
★★	HA1392	IC6
★★	BA336	IC7
★★	2SC536NP or 2SC828 or	Q1—Q4, Q7—Q16, Q28, Q29, Q31, Q32, Q34, Q40

Mark	Part No.	Symbol & Description
	2SC945 or 2SC1815 or JC501	
★★	2SC732TM or 2SC2634 or 2SC2320L-F	Q5, Q6, Q17, Q18, Q23, Q24
★★	2SA608NP or 2SA1015	Q25—Q27, Q30, Q33, Q35, Q41
★★	2SC1383 or 2SD468-C	Q36, Q37
★★	2SB825	Q38
★★	2SA683 or 2SB562-C or 2SB698	Q39
★	1N60 or 1S188	D1—D4
★	DS442 or US1040	D6—D14, D23, D24
★	WZ-067	D15
	HTF-124	L1, L2 Coil
	HTF-117	L3 Coil, 1mH
★	HCP-126 or HCP-111	VR1, VR2 Semi-fixed, 100k Ω (B)
★	HCP-123 or CCP-037	VR3—VR7 Semi-fixed, 10k Ω (B)
★★	HSH-128	S1 Switch (REC/PB)
★★	HSH-130	S2 Switch (PHONO/AUX)
★★	HSH-129	S3 Switch (BFC)
	HTX-139	OSC
	HTX-120	LPF1, LPF2 Filter

RESISTORS

Mark	Part No.	Symbol & Description
	RD1/6PS  J	R1, R2, R5—R48, R51—R54, R57—R70, R73, R75, R76, R79—R94, R97—R112, R115—R120, R123—R132, R139, R141—R144, R147—R150, R153, R154, R157—R168, R205—R207, R210—R212, R220—R225, R227, R229—R235, R237, R239, R245, R246, R280—R282, R284—R288, R290, R291
	RD1/4PM  J	R3, R4, R49, R50, R55, R56, R71, R72, R74, R77, R78, R95, R96, R113, R114, R121, R122, R133—R138, R140, R145, R146, R151, R152, R155, R156, R204, R208, R209, R213—R219, R226, R228, R236, R238, R240—R244, R247—R251, R283
	VACANT	R169—R203, R252—R279
	RS1P  K	R289
	HCH-104	R292 2.2 Ω 1/4W

CAPACITORS

Mark	Part No.	Symbol & Description
	CSYAR15M25SAN CKPYX103N25 CEA010M50L	C1, C2, C158 C3, C4 C5, C6, C25, C31–C34, C63, C64, C105, C106, C111, C112, C115, C117, C118, C148, C155
	CKDYB561K50 CKDYB221K50	C7, C8 C9, C10, C27–C30, C107–C110, C141, C142, C183, C184
	CEA101M10L	C11, C12, C77, C89, C90, C91, C95, C96, C161, C186
	CQMA223J50 CEA100M16L	C13, C14, C71, C72, C185 C15, C16, C43, C44, C51, C52, R69, C70, C73, C74, C79, C80, C85, C86, C153, C162
	CEAR22M50L	C17, C18, C57, C58, C61, C62, C140, C143, C145
	CEA221M16L CEA470M10L CQMA822J50 CQMA333K50 CEA010M50L	C19, C76, C83, C114, C144 C20, C67, C68, C92 C21, C22 C23, C24 C26, C116
	CSZAR33M35 CQMA104J50 CEA471M16L CQMA473K50 CQMA273K50	C35, C36 C37, C38 C39–C42, C75, C113 C45, C46 C47, C48
	CQMA472J50 CQMA562J50 CEAR47M50L CKDYB681K50 CKPYB221K50	C49, C50, C139 C53, C54 C55, C56, C119, C120 C59, C60 C65, C66, C146, C147, C149, C150
	CEA331M10L CEA2R2M50L CEA101M16L CKDYB471K50 CQMA104K50	C78 C81, C82 C84 C87, C88 C93, C94, C101, C102
	CEA222M10L VACANT CQMA393J50 CKPYB102K50 CKPYX222M50	C97, C98 C99, C100, C121–C138 C103, C104 C151 C152
	CQMA332K50 CEA4R7M35L CEA102M16L HCH-119 VACANT HCH-121	C154 C156, C157, C159, C160, C180 C163 C164 3300 μ F/25V C165–C179 C181, C182 3.9 μ F/63V

AF Control Unit (SK-700)

MISCELLANEOUS

Mark	Part No.	Symbol & Description
★★	2SC2634 or 2SC732TM	Q5, Q6
★★	2SC1815 or 2SC536NP or JC501 or	Q19–Q22
	2SC828 or 2SC945	
★	DS442 or US1040 HTH-105	D5 L1, L2 Coil, 4.7mH
★	HCS-156	VR1 Volume, 20k Ω (A) (MIX MIC)
★	HCS-152	VR4, VR5 Volume, 50k Ω (A) (TREBLE BASS)
★	HCS-151	VR6 Volume, 50k Ω (W) (BALANCE)
★★	HSG-146	S5 Switch (METAL/CrO ₂)
★★	HSG-145	S7 Switch (AUTO/MONO)
★★	HSD-124	S8 Switch (TIMER STAND BY)

RESISTORS

Mark	Part No.	Symbol & Description
	RD1/4PM 11D J	R41–R46, R49, R169–R174, R176–R182, R185–R194, R196–R198, R200
	RD1/4VM 11L J HCN-102	R76, R195, R199, R201, R202 R203 47 Ω 1/4W

CAPACITORS

Mark	Part No.	Symbol & Description
	CEA010M50L CKPYB221K50 CEA221M16L CQMA153J50 CQMA123K50	C25, C26, C31, C32 C29, C30 C75 C121 C124 C125, C126
	CQMA683K50 CQMA184K50L CEAR47M50L CEA100M16L CEA470M10L	C127, C128 C129, C130 C131, C132 C133 C134
	CEA101M16L CEA4R7M35L CCDSL101J50 CEAR22M50L CQMA472K50	C135 C136 C137 C138 C187, C188

AF Control Unit (SK-750)

MISCELLANEOUS

Mark	Part No.	Symbol & Description
★★	2SC536NP or 2SC828 or 2SC945 or 2SC1815	Q19—Q22
★	DS442 or	D5
	US1040	
	HTH-122	L1, L2 Coil, 3.9mH
★	HCS-156	VR1 Volume, 20k Ω (A) (MIX MIC)
★	HCS-150	VR2, VR3 Volume, 20k Ω (B) (REC)
★	HCS-152	VR4, VR5 Volume, 50k Ω (A) (TREBLE BASS)
★	HCS-151	VR6 Volume, 50k Ω (W) (BALANCE)
★★	HSG-146	S4, S5 Switch (ALC/MANUAL, METAL/CrO ₂)
★★	HSG-145	S6, S7 Switch (DOLBY NR, AUTO/MONO)
★★	HSD-124	S8 Switch (TIMER STAND BY)

RESISTORS

Mark	Part No.	Symbol & Description
	RD1/6PS $\square\square\square J$	R169—R174, R177—R194, R196—R200, R202
	RD1/4PM $\square\square\square J$	R175, R176, R195, R201
	HCN-102	R203 47 Ω 1/4W

CAPACITORS

Mark	Part No.	Symbol & Description
	CQMA183J50	C121, C122
	CQMA223J50	C123, C124
	CQMA123K50	C125, C126
	CQMA683K50	C127, C128
	CQMA184K50L	C129, C130
	CEAR47M50L	C131, C132
	CEA100M16L	C133
	CEA470M10L	C134
	CEA101M16L	C135
	CEA4R7M35L	C136
	CCPSL101J50	C137
	CEAR22M50L	C138
	CQMA472K50	C187, C188

Indicator Unit

Mark	Part No.	Symbol & Description
★	SLP-251B	D20, D21, D22 (SK-750) LED(Green)

Power Switch Unit

Mark	Part No.	Symbol & Description
★★	HSG-147	S9 Switch (POWER)

Volume Unit

Mark	Part No.	Symbol & Description
★	HCW-101	VR1 Volume, 20k Ω (A) (VOLUME)

LED Meter Unit (SK-700)

Mark	Part No.	Symbol & Description
★★	IR2E01	IC2, IC3
★	SLP-146B	D23—D32 LED (Red)
	RD1/4PM $\square\square\square J$	R157—R166
	CEA101M16L	C114
	CKPYX103N25	C115, C116
	CEA100M16L	C117, C118
	CEA010M50L	C119, C120

Control Unit

MISCELLANEOUS

Mark	Part No.	Symbol & Description
★★	PD1004	IC1
★★	BA618	IC2
★★	LB1276	IC3
★★	2SC828 or 2SC536NP or	Q1—Q3
	2SC945 or 2SC1815	
★★	2SB562-C or 2SA683 or 2SB698	Q4—Q10
★	US1040 or DS442	D1—D5, D6 (SK-750), D10—D14
★	DS135E	D15—D20
	VACANT	D6 (SK-700), D7—D9

RESISTORS

Mark	Part No.	Symbol & Description
	RD1/4PM $\square\square\square J$	R1, R2 (SK-750), R3 (SK-750), R4—R13, R14(SK-750), R15(SK-750), R16—R58, R60—R62
	HCN-104	R59 2.2 Ω 1/4W
	VACANT	R2(SK-700), R3(SK-700), R14(SK-700), R15(SK-700)

CAPACITORS

Mark	Part No.	Symbol & Description
	CXPYX103N25	C1, C10
	CEA3R3M50L	C2
	CEA2R2M50L	C3—C6
	CEA4R7M35L	C7, C12
	CEA470M10L	C8
	CEA010M50L	C9
	CEA220M16L	C11 (SK-750)
	VACANT	C11 (SK-700)
	CEA221M16L	C13

Key Board Unit

Mark	Part No.	Symbol & Description
★★	HSG-149	S1—S10(SK-750) Switch S1, S2, S5—S10(SK-700) Switch
★	GL5NG6	D21, D22, D25(SK-750), D26(SK-750) LED (Green)
★	GL5PR6	D23, D24 LED (Red)

Power Supply Unit

Mark	Part No.	Symbol & Description
 ★	GP15B	D16—D19
	RD1/2PS □□□ J	R256(SK-700), R252(SK-750)
 ★	CKDYF103Z50	C189—C191
 ★★	HEK-117	FU1 Fuse, 4A 125V

Switch Unit (A)

Mark	Part No.	Symbol & Description
★★	CSN-070	S1, S3 Switch (REC INH, CrO ₂)
★★	HSG-150	S2 Switch (EJECT)

Switch Unit (B)

Mark	Part No.	Symbol & Description
★★	HSN-132	S1 Switch (REC PAUSE Lever, STOP Lever)
★★	HSG-142	S2 Switch (Slider)

CR Unit

Mark	Part No.	Symbol & Description
	HCN-111	R1 56Ω 1W
	HCN-106	R2 33Ω 1/4W
	CEA102M16L	C1
	CEA222M16L	C2

Miscellaneous Parts List

Mark	Part No.	Symbol & Description
	HWX-386	LED Meter Unit (SK-750)
	HTH-121	L1(SK-750), L2(SK-750) Inductor
	CEA220M16L	C1—C3 (SK-750)
 ★	HTT-168	T Power Transformer
★	HPM-119	ECM1, ECM2 Microphone Unit
★★	HPW-108	SP1, SP2 Speaker (Woofer)
★★	HPT-109	SP3, SP4 Speaker (Tweeter)
★★	HXM-152	M Motor
★★	HPB-116	HD1 Head (REC/PB)
★	HPB-351	HD2 Head (ERASE)
	HXP-104	SO Solenoid
★★	HSN-131	S1 Switch (FAS)

14. CABINET EXPLODED VIEW

• Parts List

NOTE

- For your parts Stock Control, the fast moving items are indicated with the marks ★ ★ and ★.
★ ★: GENERALLY MOVES FASTER THAN ★.
This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.
- The ⚠ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts whose parts numbers are omitted are subject to being not supplied.

Mark	No.	Part No.	Description	Mark	No.	Part No.	Description
	1.	HNS-586	Cover (SK-700)	★★	22.	HPW-108	Speaker (Woofer)
		HNS-587	Cover (SK-750)		23.		Clamper
	2.	HNS-588	Panel (SK-700)		24.	HNV-476	Spacer
		HNS-589	Panel (SK-750)	★	25.	HAA-193	Knob (TUNING)
	3.	ONC30P120FBK	Screw	★	26.	HXA-864	Front Case Assy (SK-700/KU)
				★		HXA-867	Front Case Assy (SK-700/KC)
★	4.	HAC-259	Button (EJECT)	★		HXA-891	Front Case Assy (SK-750/KU)
	5.	HNB-201	Net (SK-700)	★		HXA-892	Front Case Assy (SK-750/KC)
		HNB-202	Net (SK-750)		27.	PNC40P160FNI	Screw
	6.	HBH-345	Spring	★	28.	HAA-194	Knob
★	7.	HAC-247	Button (POWER)		29.	HBA-130	Screw
★	8.	HAC-248	Button (MIC REC)	★	30.	HNS-525	Door (SK-700)
★	9.	HAC-249	Button (PHONO/AUX)	★		HNS-557	Door (SK-750)
★	10.	HAC-250	Button (PLAY)	★★	31.	HNS-518	Cover
★	11.	HAC-251	Button (FM)		32.	HNM-317	Cushion
★	12.	HAC-252	Button (AM)		33.		Cushion
★★	13.	HXA-829	Cassette Door Assy (SK-700)		34.		Spacer
★★		HXA-830	Cassette Door Assy (SK-750)		35.		Spring
	14.	BAZ30P100FMC	Screw		36.		Spring
	15.	HNR-156	Panel		37.	HNV-496	Bush
★	16.	HXA-828	Knob Unit				
	17.	HNV-537	Bush				
	18.	BNC30P120FMC	Screw				
	19.	HDE-274	Connector				
	20.	BLZ30P080FMC	Screw				
★★	21.	HPT-109	Speaker (Tweeter)				

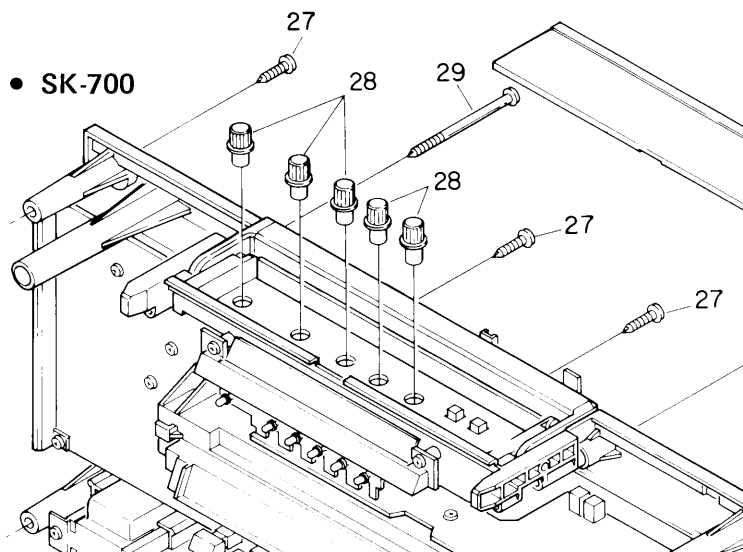


Fig. 53

• Cabinet

1

2

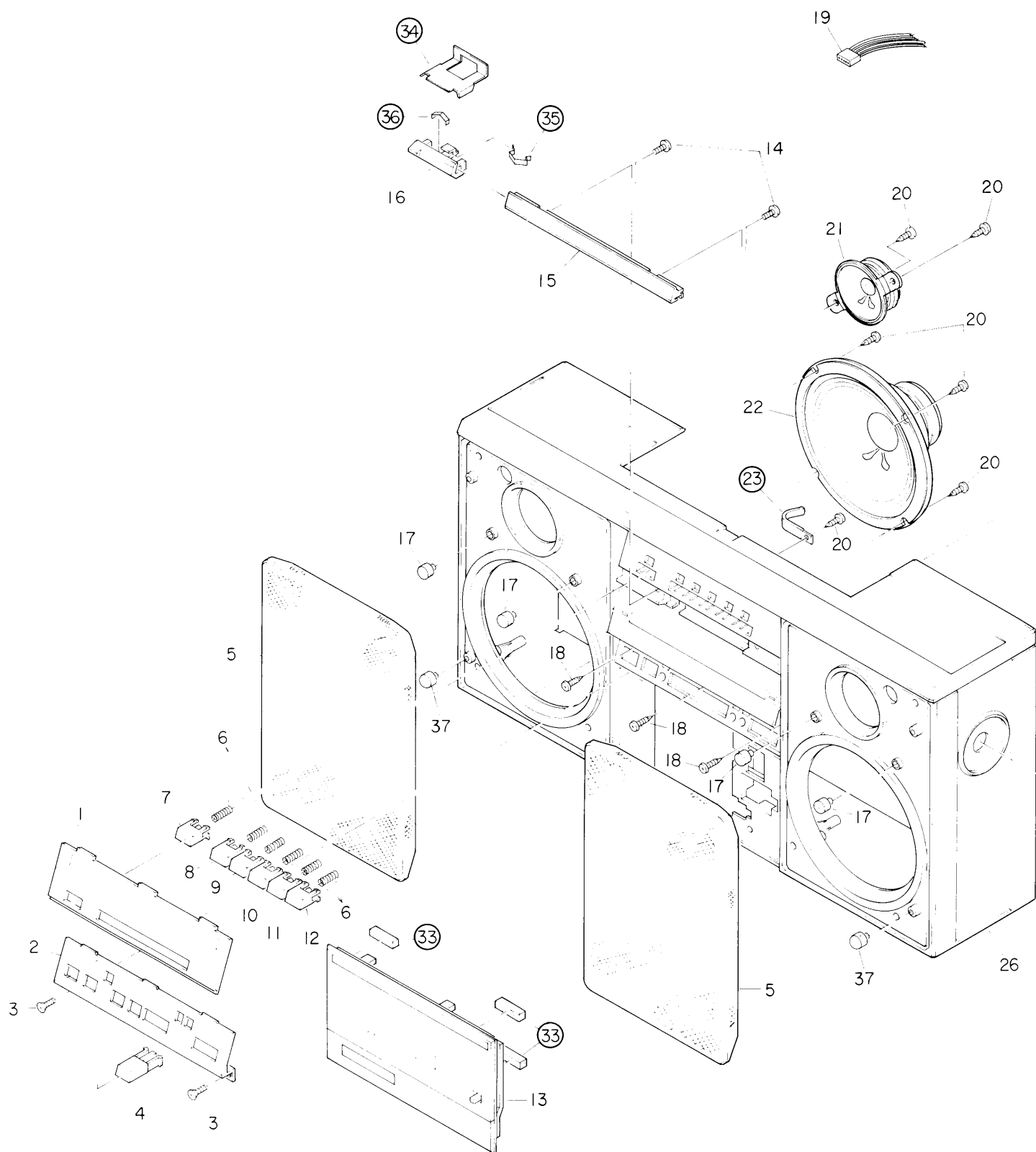
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A

B

C

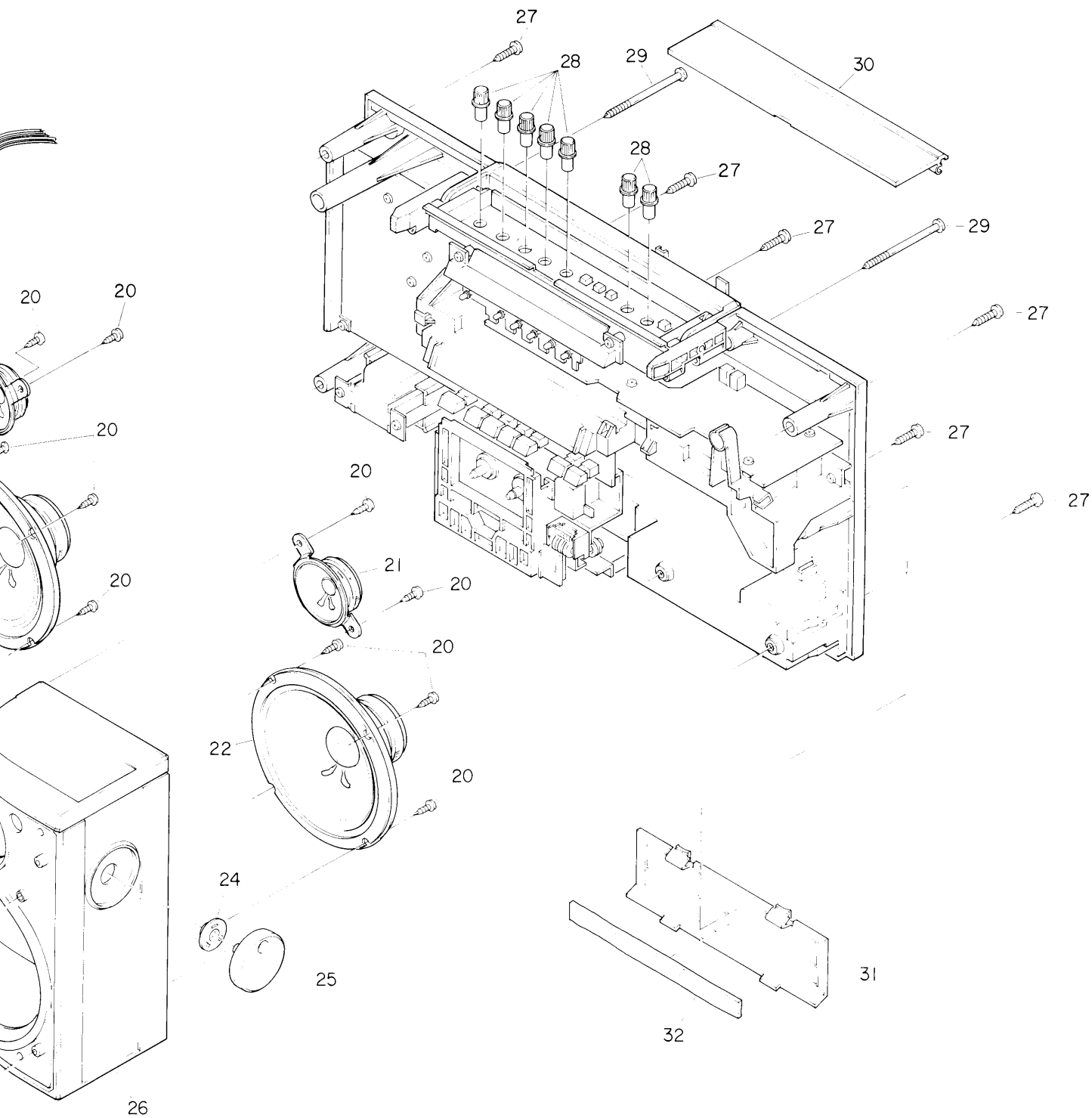
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1

2

3



A

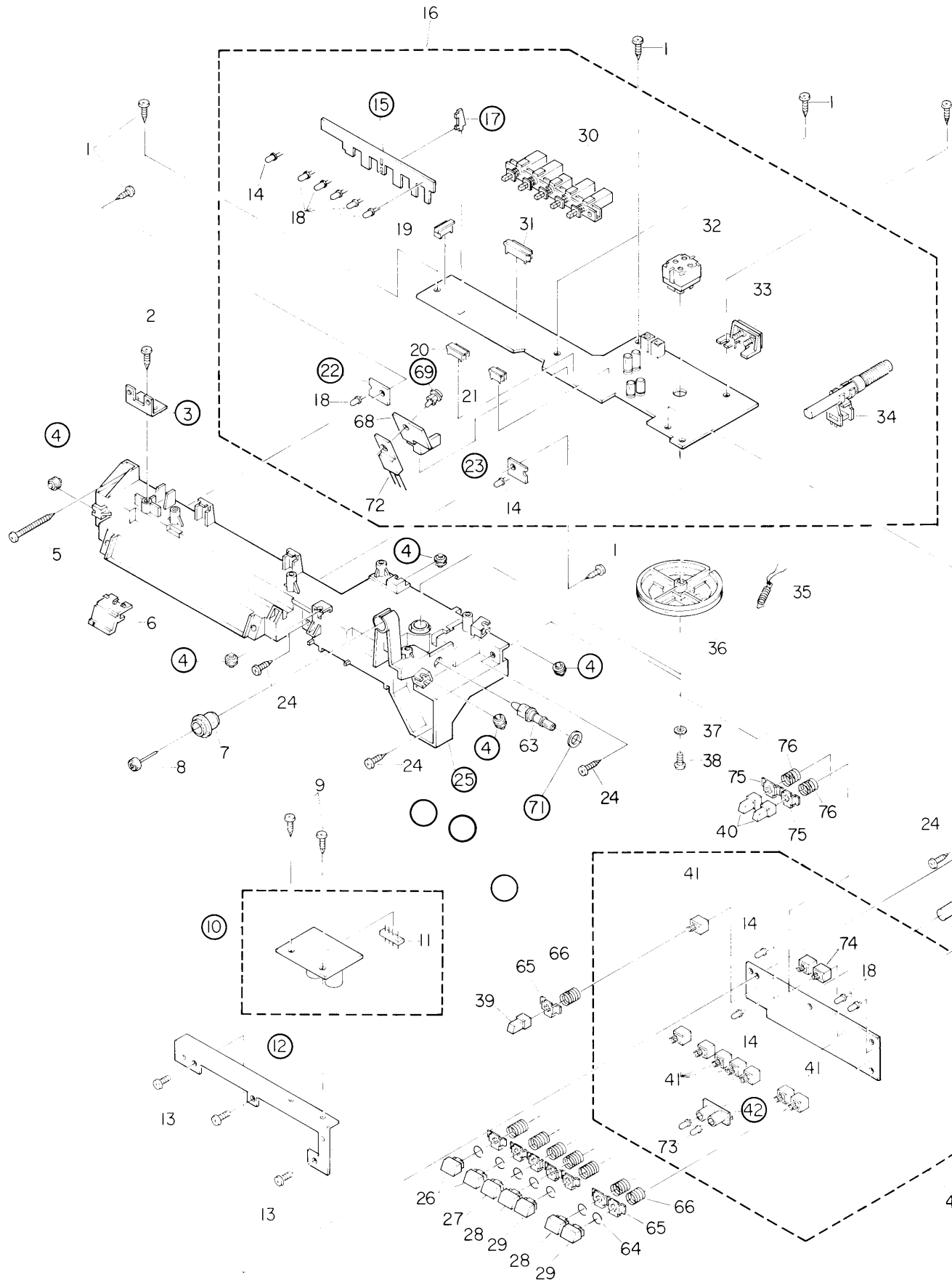
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Fig. 54

15. CHASSIS (1) EXPLODED VIEW



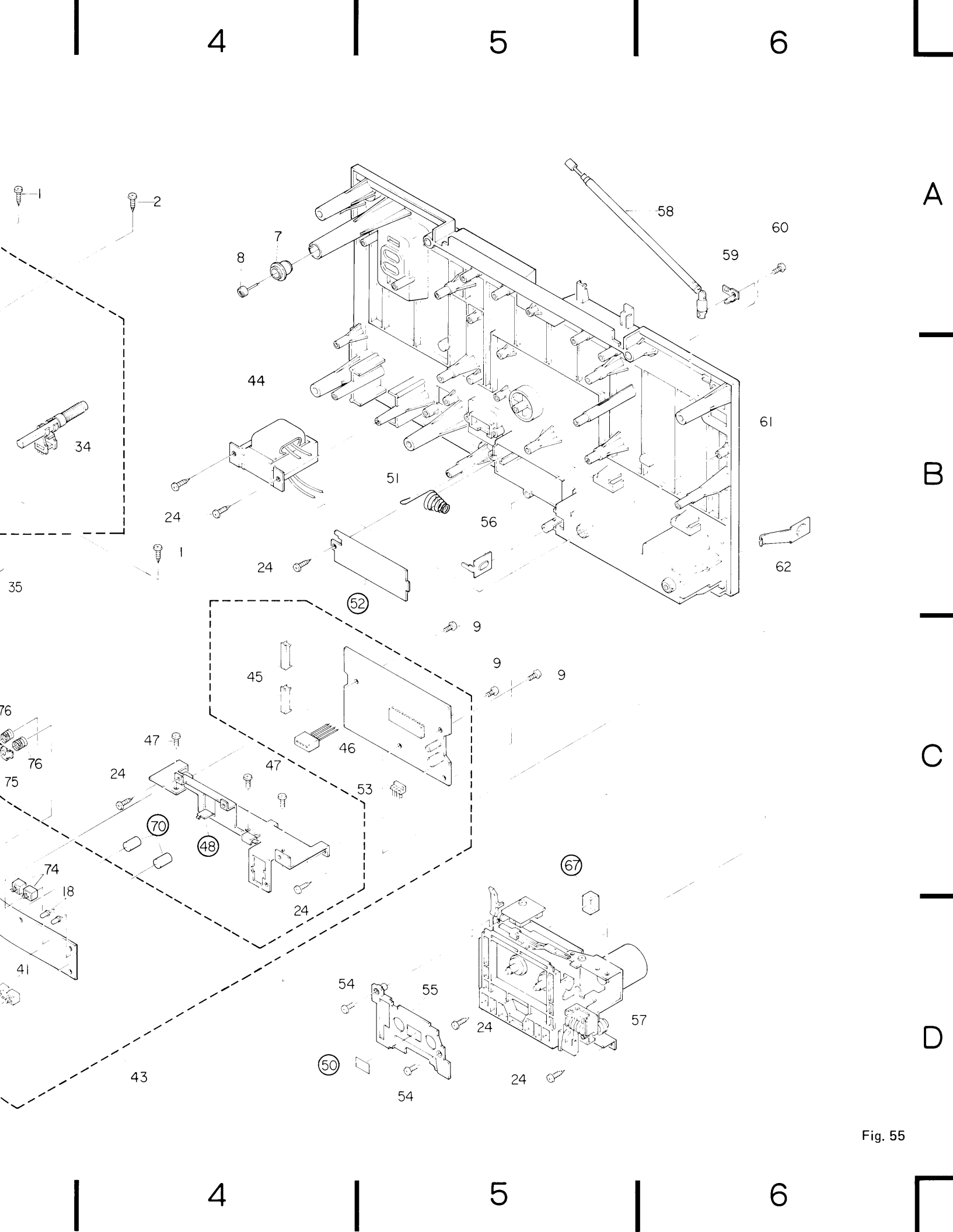


Fig. 55

● Parts List

Mark	No.	Part No.	Description	Mark	No.	Part No.	Description
	1.	BLZ30P080FMC	Screw	★★	41.	HSG-149	Switch
	2.	BLZ30P100FMC	Screw		42.		Escutcheon
	3.		Bracket		43.	HWM-127	Mechanism Control Assy (SK-700)
	4.		Pulley				
	5.	HBA-132	Screw			HWM-128	Mechanism Control Assy (SK-750)
	6.	HAF-118	Pointer				
	7.	HNV-474	Holder	★	44.	HTT-168	Power Transformer
★	8.	HPM-119	Microphone Unit		45.	HKS-144	Connector (9P)
	9.	BMZ30P080FMC	Screw		46.	HDE-269	Connector (4P)
	10.		CR Unit		47.	BSZ26P060FMC	Screw
					48.		Bracket
	11.	CKS-032	Plug				
	12.		Bracket		49.	VACANT	
	13.	BNZ30P080FMC	Screw		50.		Seal
★	14.	GL5PR6	LED (Red)		51.	HBH-344	Spring
	15.		P.C. Board		52.		Cover
					53.	HKS-136	Plug
	16.	HWE-167	Tuner Unit				
	17.		Bracket		54.	BNZ26P120FBK	Screw
★	18.	GL5NG6	LED (Green)		55.	HNS-530	Plate
	19.	HKS-139	Connector (4P)		56.	HBL-152	Terminal
	20.	HKS-140	Connector (5P)		57.	HXA-810	Cassette Mechanism Assy
				★★	58.	HDX-109	Antenna
	21.	HKS-138	Connector (3P)				
	22.		P.C. Board		59.	HNC-574	Terminal
	23.		P.C. Board		60.	BMZ30P100FBK	Screw
	24.	BLZ30P120FMC	Screw	★	61.	HNS-555	Case (SK-700/KU, SK-750/KU)
	25.		Chassis	★		HNS-508	Case (SK-700/KC, SK-750/KC)
					62.	CBL-161	Terminal
★	26.	HAC-254	Button (REC MUTE, PAUSE)				
★	27.	HAC-262	Button (STOP)		63.	HNV-475	Shaft
★	28.	HAC-257	Button (REW, MS)		64.	HBH-376	Spring
★	29.	HAC-256	Button (FF, MS)		65.	HNC-639	Holder
★★	30.	HSG-148	Switch (FUNCTION)		66.	HBH-377	Spring
					67.		Cushion
	31.	HKS-114	Connector (11P)				
	32.	HCL-110	Variable Capacitor		68.	HNC-640	Bracket
	33.	HKA-112	Terminal		69.		Rivet
	34.	HTX-138	Antenna Unit		70.		Boss
	35.	HBH-368	Spring		71.		Spacer
				★★	72.	2SD880-Y or 2SD1061-R	Transistor
	36.	HNV-473	Pulley				
	37.	WB26FMC	Washer				
	38.	BMZ26P060FMC	Screw	★	73.	GL5NG6	LED (Green) (SK-750)
★	39.	HAC-255	Button (REC)	★★	74.	HSG-149	Switch (SK-750)
★	40.	HAC-258	Button (OR, MR) (SK-750)		75.	HNC-639	Holder (SK-750)
					76.	HBH-377	Spring (SK-750)

16. CHASSIS (2) EXPLODED VIEW (SK-700)

• Parts List

Mark	No.	Part No.	Description	Mark	No.	Part No.	Description
	1.		Bracket		31.	CKS-115	Plug (3P)
	2.	BMZ30P060FMC	Screw	★★	32.	HSH-128	Switch (REC/PB)
	3.		Escutcheon		33.	VACANT	
	4.	BLZ30P120FMC	Screw		34.	VACANT	
	5.	HNS-527	Jack Plate	★	35.	SLP-146B	LED (Red)
	6.	HWK-215	AF Amp Assy		36.	BLZ30P080FMC	Screw
	7.		P.C. Board		37.		Escutcheon
★	8.	HCW-101	Volume, 20k Ω (A) (VOLUME)		38.	HKN-136	Jack
★★	9.	HSG-147	Switch (POWER)		39.		Shield
	10.		P.C. Board		40.	BMZ30P080FMC	Screw
	11.		P.C. Board		41.	HNC-636	Washer
★	12.	SLP-251B	LED (Green)		42.		Spring
	13.	HKN-138	Jack (MIC)		43.		Collar
	14.	HKN-125	Jack (SP)		44.		Sub Lever
	15.	HKN-131	Jack (PHONES)		45.		Lever
★★	16.	HSH-129	Switch (BFC)		46.	CKP-020	AC/DC Socket
	17.	BAZ30P080FMC	Screw		47.	HNS-521	Handle (R)
★★	18.	HSD-124	Switch (TIMER STAND BY)		48.		Holder
★	19.	HCS-156	Volume, 20k Ω (A) (MIX MIC)		49.	ONC30P100FNI	Screw
★	20.	HCS-152	Volume, 50k Ω (A) (TREBLE, BASS)		50.	HNS-519	Cover
★	21.	HCS-151	Volume, 50k Ω (W) (BALANCE)		51.	HNS-522	Grip
	22.	VACANT			52.		Holder
★★	23.	HSH-130	Switch (PHONO/AUX)	★	53.	HNS-555	Case (SK-700/KU)
	24.	CKS-090	Plug (8P)	★	54.	HNS-508	Case (SK-700/KC)
	25.	CKS-114	Plug (4P)		54.	HNS-585	Handle (L)
	26.		Heat Sink		55.		Power Supply Unit
★★	27.	HA1392	IC		56.	CNV-863	AC Cap
★	28.	HAC-253	Button	★★	57.	HEK-117	Fuse, 4A 125V
★★	29.	HSG-146	Switch (METAL/CrO ₂)				
★★	30.	HSG-145	Switch (AUTO/MONO)				

1

2

3

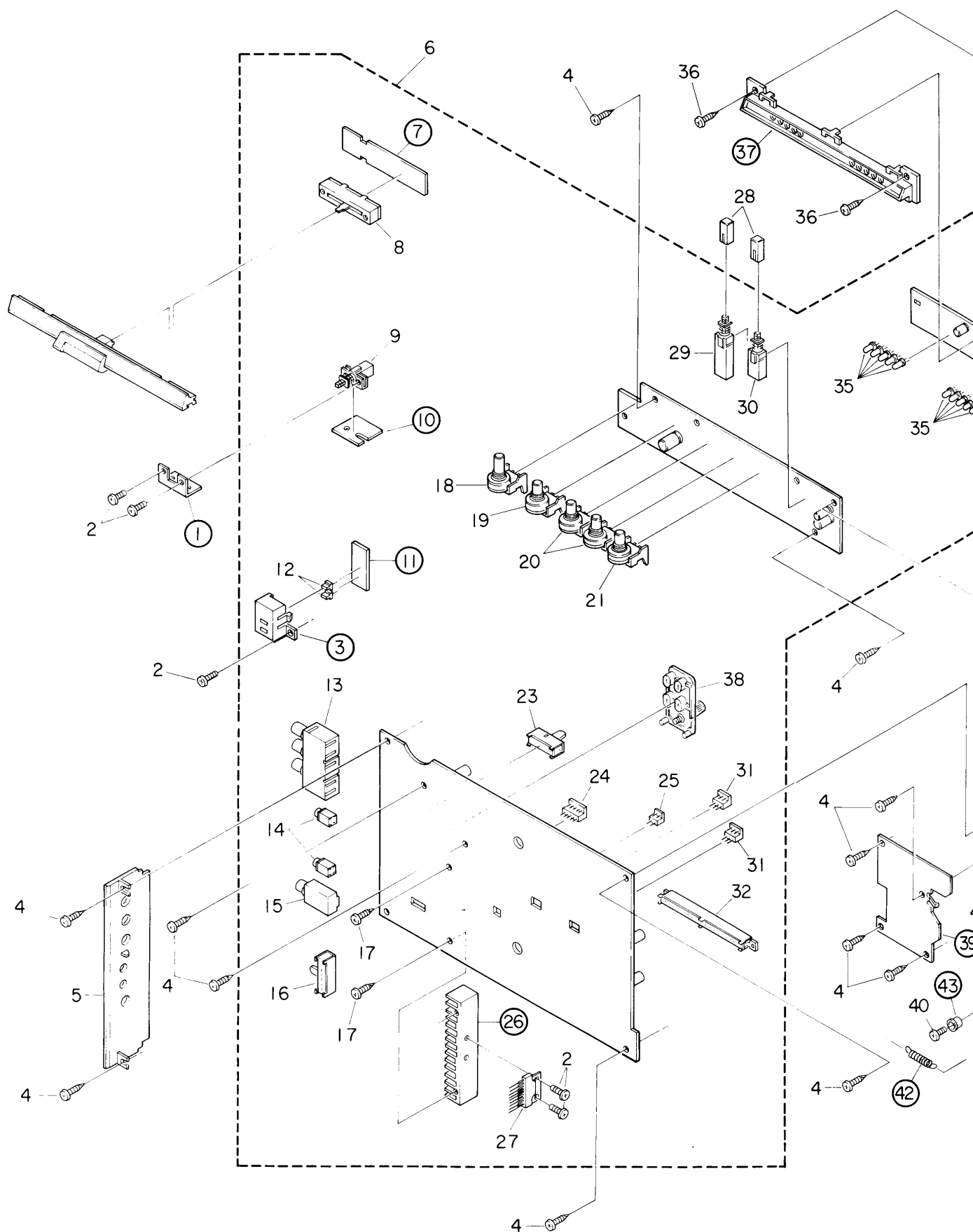
● Chassis (2) (SK-700)

A

B

C

D



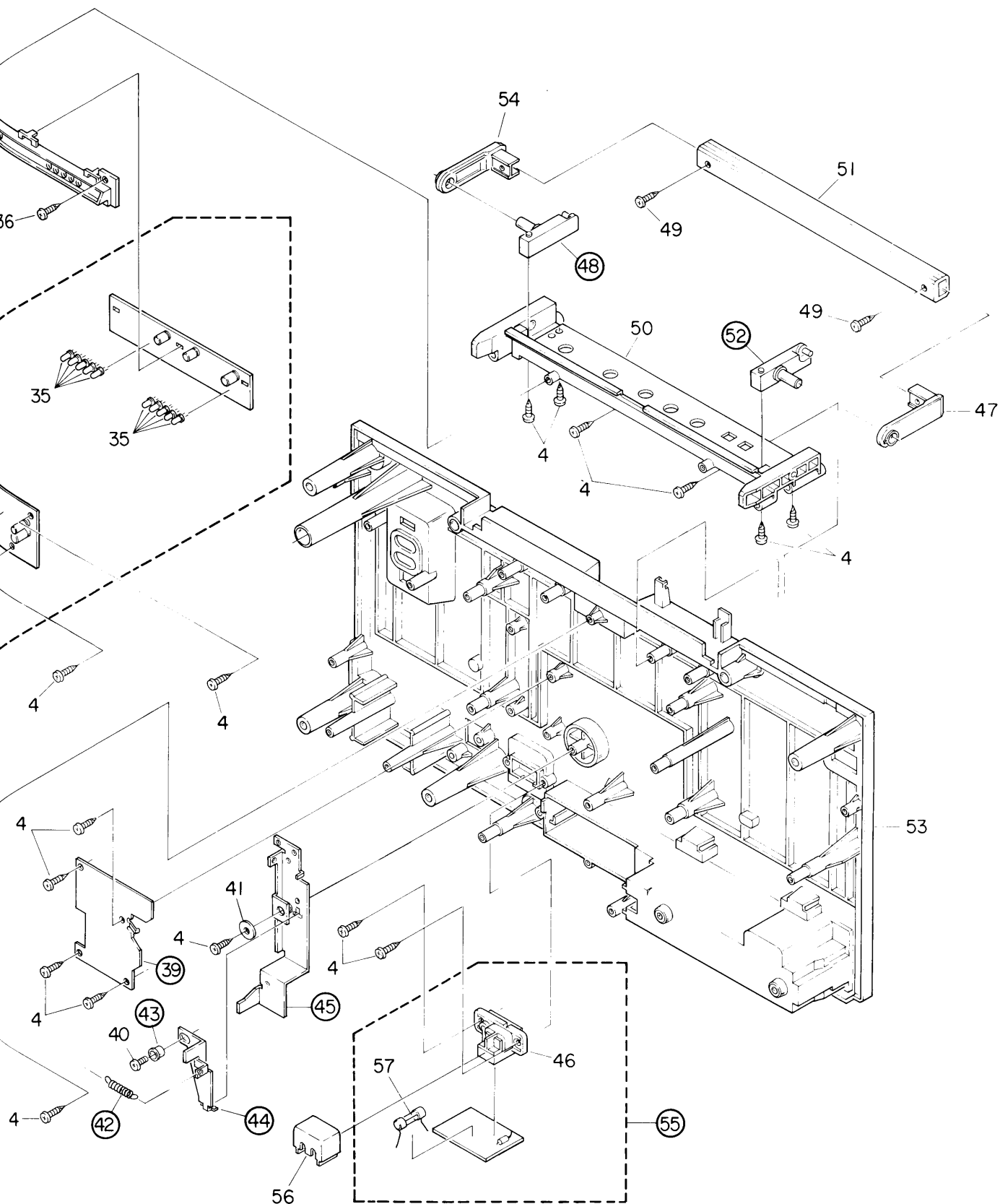


Fig. 56

D



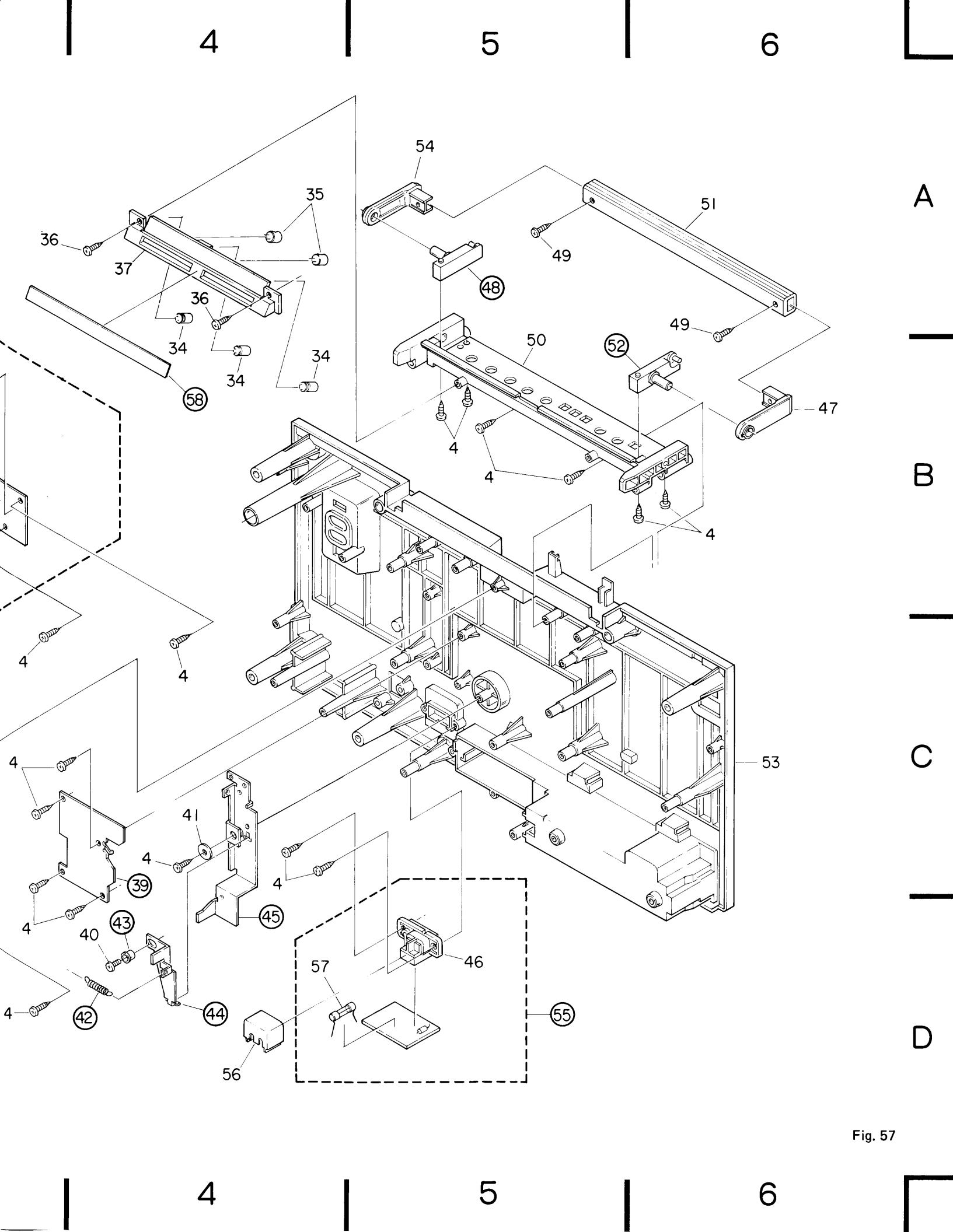


Fig. 57

• Parts List

Mark	No.	Part No.	Description	Mark	No.	Part No.	Description
	1.		Bracket	★★	30.	HSG-145	Switch (AUTO/MONO, DOLBY NR)
	2.	BMZ30P060FMC	Screw		31.	CKS-115	Plug (3P)
	3.		Escutcheon	★★	32.	HSH-128	Switch (REC/PB)
	4.	BLZ30P120FMC	Screw		33.	HDE-268	Connector (5P)
	5.	HNS-527	Jack Plate		34.	CEA220M16L	Capacitor
	6.	HWK-217	AF Amp Assy		35.	HTH-121	Inductor
★	7.		P.C. Board		36.	BLZ30P080FMC	Screw
★★	8.	HCW-101	Volume, 20k Ω (A) (VOLUME)		37.	HWX-386	LED Meter Unit
	9.	HSG-147	Switch (POWER)		38.	HKN-136	Jack
	10.		P.C. Board		39.		Shield
	11.		P.C. Board		40.	BMZ30P080FMC	Screw
★	12.	SLP-251B	LED (Green)		41.	HNC-636	Washer
	13.	HKN-138	Jack (MIC)		42.		Spring
	14.	HKN-125	Jack (SP)		43.		Collar
	15.	HKN-131	Jack (PHONES)		44.		Sub Lever
★★	16.	HSH-129	Switch (BFC)		45.		Lever
	17.	BAZ30P080FMC	Screw		46.	CKP-020	AC/DC Socket
★★	18.	HSD-124	Switch (TIMER STAND BY)		47.	HNS-521	Handle (R)
★	19.	HCS-156	Volume, 20k Ω (A) (MIX MIC)		48.		Holder
★	20.	HCS-152	Volume, 50k Ω (A) (TREBLE, BASS)		49.	ONC30P100FNi	Screw
★	21.	HCS-151	Volume, 50k Ω (B) (BALANCE)		50.	HNS-520	Cover
★	22.	HCS-150	Volume, 20k Ω (B) (REC)		51.	HNS-556	Grip
★★	23.	HSH-130	Switch (PHONO/AUX)		52.		Holder
	24.	CKS-090	Plug (8P)	★	53.	HNS-555	Case (SK-750/KU)
	25.	CKS-114	Plug (2P)	★		HNS-508	Case (SK-750/KC)
	26.		Heat Sink		54.	HNS-585	Handle (L)
★★	27.	HA1392	IC		55.		Power Supply Unit
★	28.	HAC-253	Button		56.	CNV-863	AC Cap
★★	29.	HSG-146	Switch (ALC/MANUAL, METAL/CrO ₂)	★★	57.	HEK-117	Fuse, 4A 125V
					58.		Film

18. CASSETTE MECHANISM EXPLODED VIEW (TOP)

• Parts List

Mark	No.	Part No.	Description	Mark	No.	Part No.	Description
	1.	BMZ20P100FMC	Screw		41.	HBH-339	Spring
★	2.	HPB-351	Head (ERASE)		42.	HNV-458	Arm
★★	3.	HPB-116	Head (REC/PB)		43.		Chassis Unit
	4.	CBH-475	Spring		44.	YE30FUC	Washer
	5.		Base		45.	HNV-461	Arm
	6.	HBH-320	Spring		46.	HBH-342	Spring
	7.	HDE-260	Connector (White)		47.		Bracket Unit
	8.	HDE-261	Connector (Brown)		48.	HNV-463	Arm
	9.	HDE-262	Connector (Gray)		49.	HBH-333	Spring
	10.	YE15FUC	Washer		50.	HNV-466	Lever
	11.		Head Plate		51.	HBH-374	Spring
	12.	HNV-465	Door		52.	HBH-323	Spring
	13.	HL-151	Spring		53.	HDE-263	Connector
	14.	HBH-341	Spring		54.	HSG-150	Switch (EJECT)
	15.	YE30FUC	Washer		55.		P.C. Board
	16.	BSZ26P060FMC	Screw		56.	BMZ26P060FMC	Screw
	17.		Bracket Unit		57.		Switch Unit (A)
	18.	HBH-330	Spring		58.	HAW-135	Counter
	19.	HBH-162	Washer	★★	59.	HNT-136	Belt (Counter)
	20.	HXA-808	FF Unit		60.	HBH-340	Spring
	21.	HBH-332	Spring	★★	61.	HSN-131	Switch (FAS)
	22.	YE25FUC	Washer		62.		Bracket
★★	23.	HXA-809	Roller Unit		63.	BRZ26P080FMC	Screw
	24.	HBH-337	Spring		64.	HBA-126	Screw
	25.		Roller		65.	CNV-840	Cushion
	26.		Bracket	★★	66.	HXM-152	Motor
	27.	BMZ26P040FMC	Screw		67.		Arm Unit
	28.	HXA-866	Damper Assy		68.		Arm
	29.	WH30FUC	Washer	★★	69.	CSN-070	Switch (REC INH, CrO ₂)
	30.	BMZ30P060FMC	Screw		70.		Holder
	31.	HBH-334	Spring		71.	BMZ20P080FMC	Screw
	32.		Arm Unit				
	33.	HNV-531	Arm				
	34.	HNV-532	Arm				
	35.	HBH-145	Washer				
★★	36.	HXA-805	Reel Unit				
★★	37.	HXA-804	Reel Unit				
	38.		Lever Unit				
	39.	HBH-327	Spring				
	40.		Roller				

1

2

3

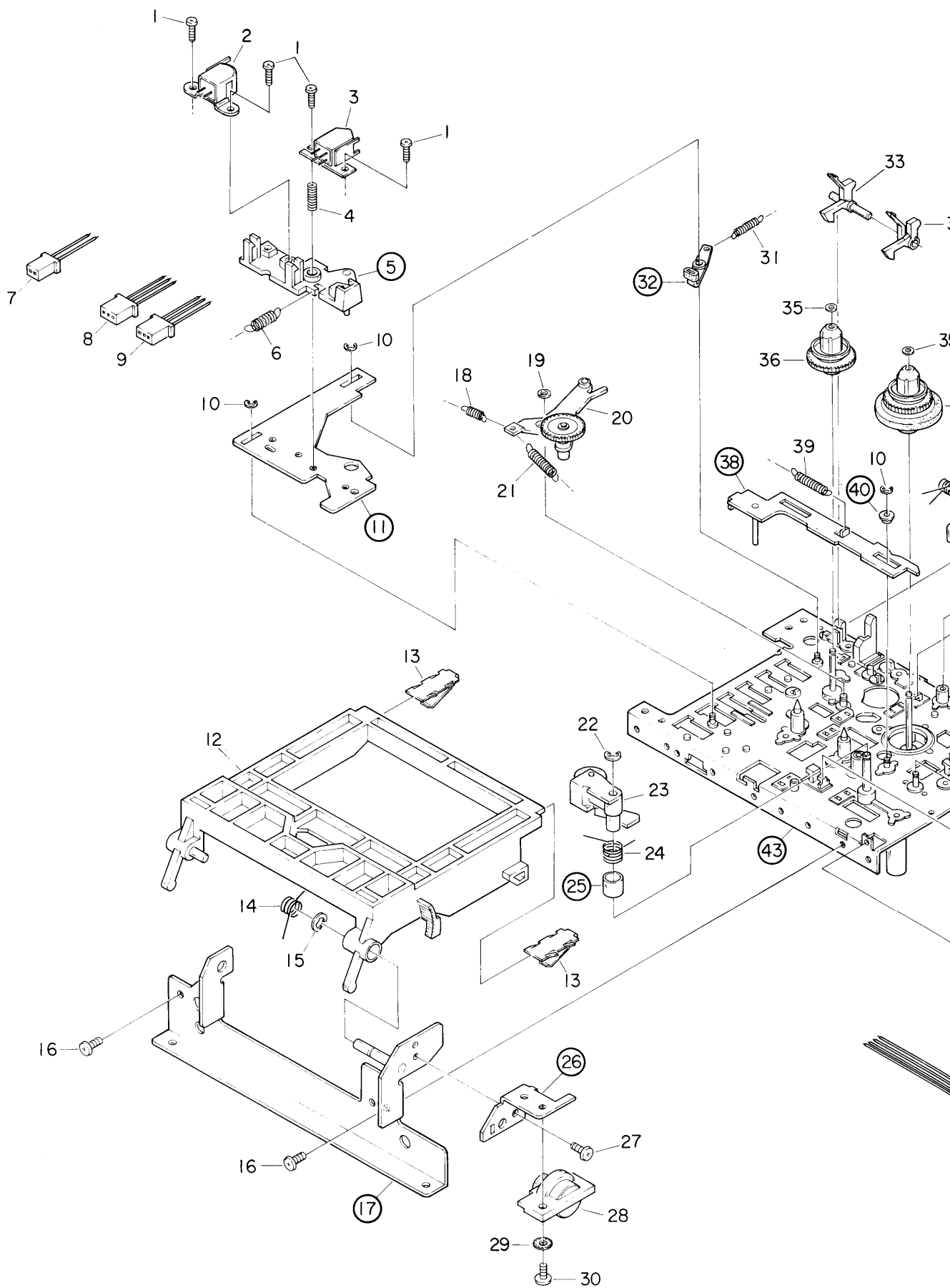
• Cassette Mechanism (TOP)

A

B

C

D



1

2

3

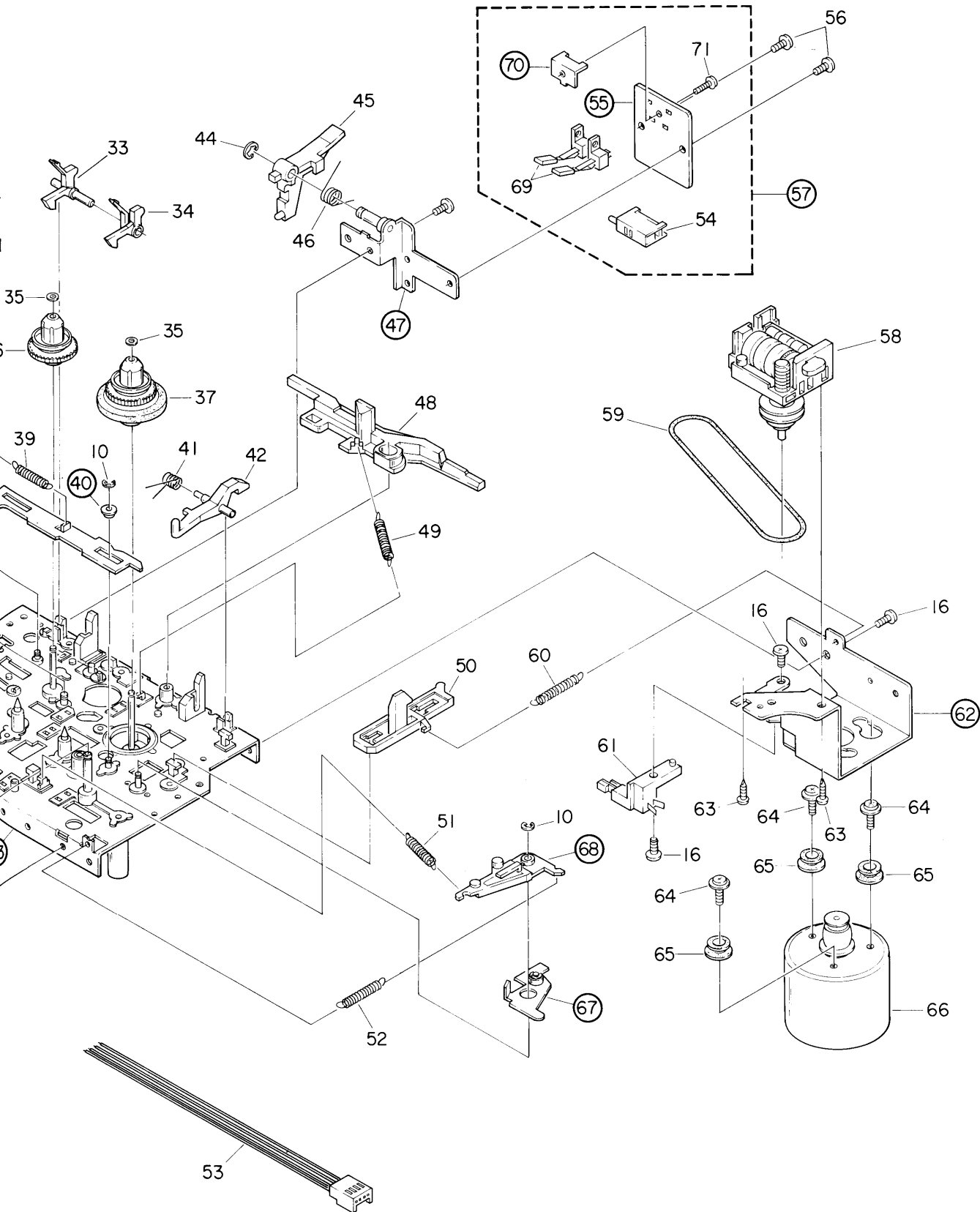


Fig. 58

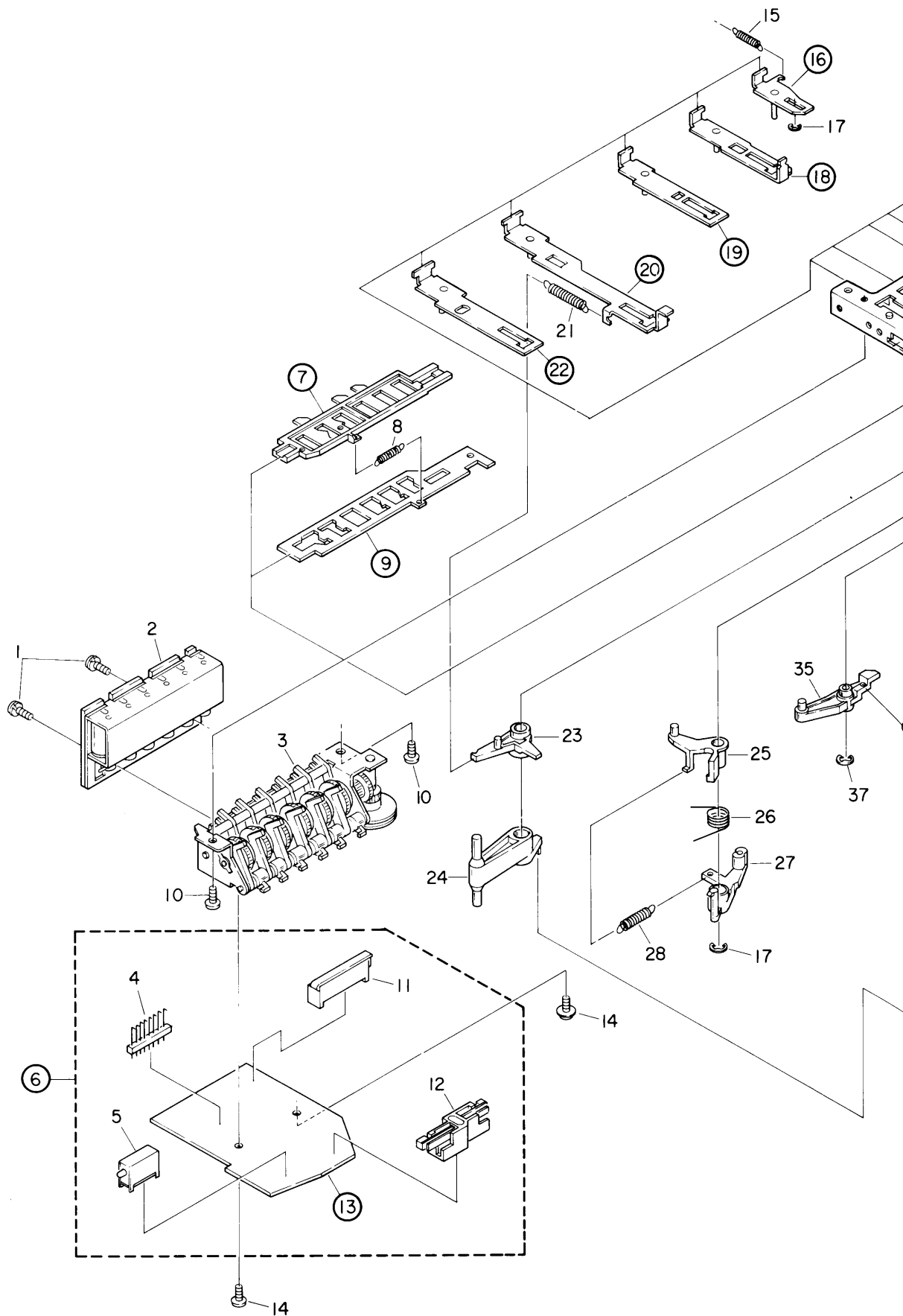
19. CASSETTE MECHANISM EXPLODED VIEW (BOTTOM)

A

B

C

D



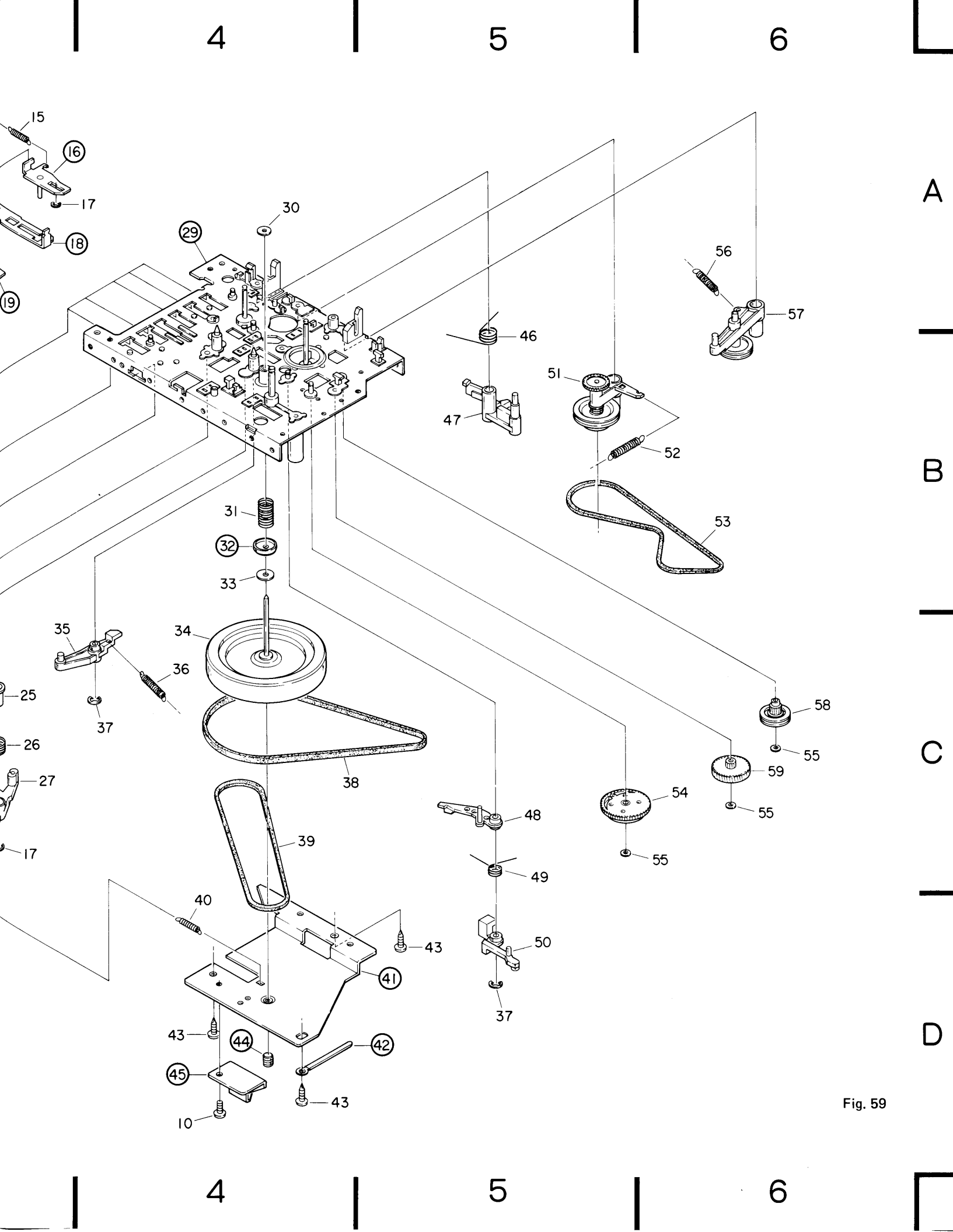


Fig. 59

● Parts List

Mark	No.	Part No.	Description	Mark	No.	Part No.	Description
	1.	PMB26P050FMC	Screw		30.	HBF-147	Washer
	2.	HXP-104	Solenoid		31.	HBH-335	Spring
	3.	HXA-820	Gear Assy		32.		Spacer
	4.	HKS-132	Plug		33.	HBF-159	Washer
★★	5.	HSG-142	Switch (Slider)		34.	HNR-153	Flywheel
	6.		Switch Unit (B)		35.	HNV-453	Arm
	7.		Slider		36.	HBH-331	Spring
	8.	HBH-325	Spring		37.	YE25FUC	Washer
	9.		Plate	★★	38.	HNT-133	Belt (Main)
	10.	BSZ26P060FMC	Screw	★★	39.	HNT-135	Belt (Sub)
	11.	HKS-145	Connector		40.	HBH-328	Spring
★★	12.	HSN-132	Switch (REC PAUSE Lever, STOP Lever)		41.		Plate
	13.		P.C. Board		42.		Clamper
	14.	BMZ26P060FMC	Screw		43.	BRZ26P060FMC	Screw
					44.		Screw
	15.	HBH-326	Spring		45.		Bracket
	16.		Lever Unit		46.	HBH-343	Spring
	17.	YE15FUC	Washer		47.	HNV-462	Arm
	18.		Lever Unit		48.	HNV-454	Arm
	19.		Lever Unit		49.	HBH-338	Spring
	20.		Lever Unit		50.	HNV-455	Arm
	21.	HBH-321	Spring		51.	HXA-807	FR Unit
	22.		Lever Unit		52.	HBH-329	Spring
	23.	HNV-451	Arm	★★	53.	HNT-134	Belt (FF, REW)
	24.	HNV-452	Arm		54.	HNV-447	Gear
	25.	HNV-450	Arm		55.	HBF-145	Washer
	26.	HBH-336	Spring		56.	HBH-319	Spring
	27.	HNV-449	Arm		57.	HXA-806	TP Unit
	28.	HBH-322	Spring		58.	HNV-445	Pulley
	29.		Chassis Unit		59.	HNV-446	Gear

20. PACKING METHOD

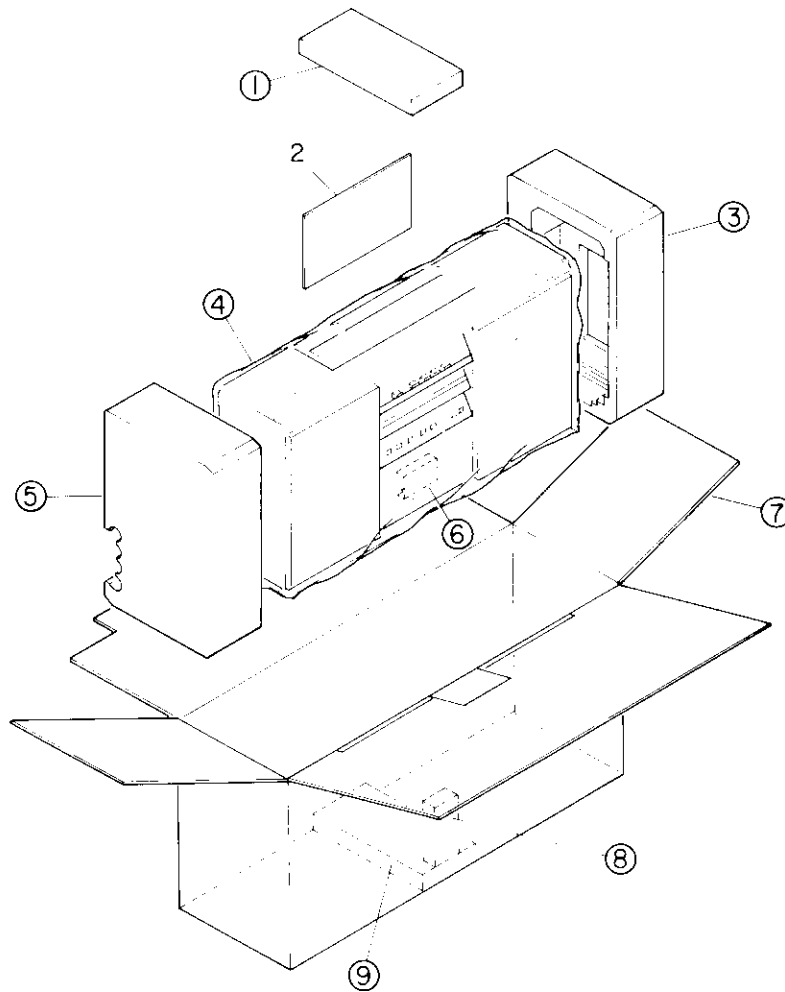


Fig. 60

• Parts List

Mark	No.	Part No.	Description	Mark	No.	Part No.	Description
	1.		Styrofoam		3.		Styrofoam
	2-1.	HRB-180	Owner's Manual (English) (SK-700/KU, KC)		4-1.		Cover
	2-2.	HRB-182	Owner's Manual (French) (SK-700/KC)		4-2.		Cover
	2-3.	HRB-181	Owner's Manual (English) (SK-750/KU, KC)		5.		Styrofoam
	2-4.	HRB-183	Owner's Manual (French) (SK-750/KC)		6.		Tag
	2-5.	CDG-029	AC Cord		7.		Carton (SK-700/KU) Carton (SK-700/KC) Carton (SK-750/KU) Carton (SK-750/KC)
	2-6.		Card (SK-700/KU, SK-750/KU)		8.		Styrofoam
	2-7.		Card (SK-700/KU, SK-750/KU)		9.		Styrofoam
	2-8.		Card (SK-700/KU, SK-750/KU)				
	2-9.		Card (SK-700/KC, SK-750/KC)				
	2-10.		Card (SK-700/KC, SK-750/KC)				