Pioneer

Service Manual

ORDER NO.
RRV2005

STEREO CD CASSETTE DECK RECEIVER

XR-A330SW
XR-A330EE

● Refer to the service manual RRV2006 for XR-A330/DXJ/NC.

THIS MANUAL IS APPLICABLE TO THE FOLLOWING MODEL(S) AND TYPE(S).

Type	Model		Power Requirement	The voltage can be converted by the following method.
	XR-A330SW	XR-A330EE		
DDXJ	○	—	AC110V–127V/220–230V/240V	With the voltage selector
MLWXJ/EE	—	○	AC220–230V	—

CONTENTS

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T – ZZW SEPT. 1998 Printed in Japan

1. CONTRAST OF MISCELLANEOUS PARTS

NOTES: ●**Parts marked by "NSP" and ⊗ can not be supplied.**

- *The ⚠ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.*
- *Screws adjacent to ▼ mark on the product are used for disassembly.*
- *Reference Nos. indicate the pages and Nos. in the service manual for the base model.*
- *When ordering resistors, first convert resistance values into code form as shown in the following examples.*

Ex.1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J=5%, and K=10%).

560 Ω → 56×10^1 → 561 ..... RD1/4PU 5 6 1 J
47k Ω → 47×10^3 → 473 ..... RD1/4PU 4 7 3 J
0.5 Ω → R50 ..... RN2H R 5 0 K
1 Ω → 1R0 ..... RS1P 1 R 0 K

Ex.2 When there are 3 effective digits (such as in high precision metal film resistors).

5.62k Ω → 562×10^1 → 5621 ..... RN1/4PC 5 6 2 1 F

■ CONTRAST TABLE

XR-A330SW/DDXJ, XR-A330EE/MLWXJ/EE and XR-A330/DXJ/NC are constructed the same except for the following :

Ref. No.	Mark	Symbol and Description	Part No.			Remarks
			XR-A330 /DXJ/NC	XR-A330SW /DDXJ	XR-A330EE /MLWXJ/EE	
		ASSEMBLIES				
	NSP	COMPLEX Assy	XWM3031	XWM3036	XWM3085	
P7- 3	⊗	├PRIMARY Assy	XWZ3048	XWZ3048	XWZ3056	
P7- 29	⊗	├SUB TRANS Assy	XWZ3049	XWZ3049	XWZ3155	
P9- 1	⊗	└DISPLAY Assy	XWZ3047	XWZ3061	XWZ3062	
P7- 4	⊗	FM/AM TUNER MODULE	AXQ7065	AXQ7062	AXQ7069	
		PACKING SECTION				
P3- 1		FM Antenna	ADH7004	ADH7004	ADH7011	
P3- 2		Operating Instructions (English/ Spanish/ Portuguese)	XRE3010	Not used	Not used	
P3- 2		Operating Instructions (English/ Arabian/ Russian)	Not used	XRE3013	XRE3013	
P3- 6	NSP	Dry Cell Batery (R6P,AA)	Not used	VEM-013	VEM-013	
P3- 10		Packing Case	XHD3035	XHD3059	XHD3060	
P3- 12	⚠	Power Plug Adapter	VKX1007	Not used	Not used	
P3- 13	⚠	Power Cord	ADG1154	ADG1158	ADG1154	
P3- 15	NSP	Caution Card	XAX3130	XAX3130	Not used	
		SW Antenna	Not used	ADH7006	Not used	
	NSP	Warranty Card	Not used	Not used	ARY7022	
		EXTERIOR(1/2) SECTION				
P5- 7		Display Panel	XAK3030	XAK3030	XAK3062	
	NSP	Getter	XAX3105	XAX3105	XAX3106	
	NSP	Name Label	Not used	XAL3020	Not used	
		EXTERIOR(2/2) SECTION				
P7- 5	⚠	T1 Power Tranceformer	XTS3012	XTS3012	XTS3013	
P7- 6	⚠	FU2, FU3 Fuse (T1.6A)	AEK1056	AEK1056	Not used	
P7- 7	⚠	FU1 Fuse (T1.6A)	Not used	Not used	AEK1056	
P7- 7	⚠	FU1 Fuse (T3.15A)	AEK1059	AEK1059	Not used	
P7- 15		Rear Panel	XNC3018	XNC3004	XNC3027	
P9- 20		GND Plate B	XNG3005	XNG3005	Not used	

Note: ● For ASSEMBLIES, refer to "CONTRAST OF PCB ASSEMBLIES", "2. SCHEMATIC DIAGRAM" and "3. PCB CONNECTION DIAGRAM".

■ CONTRAST OF PCB ASSEMBLIES

G PRIMARY ASSY

XWZ3056 and XWZ3048 are constructed the same except for the following :

Mark	Symbol and Description	Part No.		Remarks
		XWZ3048	XWZ3056	
	H3–H6 Fuse Clip	AKR7001	Not used	
	S1	AKX7006	Not used	

H SUB TRANS ASSY

XWZ3155 and XWZ3049 are constructed the same except for the following :

Mark	Symbol and Description	Part No.		Remarks
		XWZ3049	XWZ3155	
	S2	AKX7004	Not used	

I DISPLAY ASSY

XWZ3061, XWZ3062 and XWZ3047 are constructed the same except for the following :

Mark	Symbol and Description	Part No.			Remarks
		XWZ3047	XWZ3061	XWZ3062	
	C5501	Not used	Not used	CCSQCH220J50	
	C5502	Not used	Not used	CCSQCH270J50	
	D5594	Not used	1SS133	Not used	
	D5595	Not used	Not used	1SS133	
	R9996	RS1/10S0R0J	RS1/10S0R0J	RS1/10S471J	
	X5501 (6MHz)	RSS1050	RSS1050	ASS7015	

■ PCB PARTS LIST

Mark	No.	Description	Part No.

AAF FM/AM TUNER MODULE(AXQ7062)

SEMICONDUCTORS

	IC6201	LA1832ML
	IC6202	LC72131MD
	Q6402	2SC2223
	Q6203	2SC2705
	Q6201,Q6202	2SC2712
	Q6214,Q6403	2SC2714
	Q6304,Q6306	2SD2114K
	Q6404	2SK302
	Q6401	3SK194
	Q6301-Q6303	DTA124EK
	Q6204	DTA124ES
	Q6205	DTC124EK
	D6202,D6303-D6308,D6310-D6312	1SS254
	D6314,D6315	1SS254
	D6302,D6309	1SS85
	D6401,D6402	1T363
	D6313	KV1561A-2

COILS AND FILTERS

	L6303	ATA7001
	L6304	ATA7002
	L6404	ATC1003
	L6401	ATC1020
	L6402	ATC1021
	F6204	ATF-107
	F6203	ATF-119
	F6401	ATF-155
	F6206	ATF7008
	F6202	ATF7012
	L6206,L6208,L6403	LAU2R2J
	L6301,L6302	LTA393J

TRANSFORMERS

	T6201	ATB7008

Mark	No.	Description	Part No.
	T6401		ATE7002

CAPACITORS

	C6208	CCSQCH100D50
	C6212,C6274,C6275,C6408	CCSQCH101J50
	C6221,C6222,C6416	CCSQCH150J50
	C6271	CCSQCH200J50
	C6415	CCSQCH330J50
	C6401,C6419	CCSQCH5R0C50
	C6304	CCSQCH7R0D50
	C6407	CCSQCK1R0C50
	C6320,C6410	CCSQCK2R0C50
	C6413	CCSQPH220J50
	C6414	CCSQPH8R0D50
	C6405	CCSQTH180J50
	C6234,C6235	CEAL1R0M50
	C6245	CEAL470M16
	C6224	CEAS100M50
	C6243	CEAS101M16
	C6231	CEAS1R0M50
	C6227	CEAS220M16
	C6236	CEAS2R2M50
	C6216	CEAS330M16
	C6262	CEAS3R3M50
	C6219	CEAS470M10
	C6244	CEAS470M16
	C6249,C6250,C6265,C6266	CEAS4R7M50
	C6258	CEJA470M16
	C6215	CFTLA103J50
	C6214	CFTLA224J50
	C6211,C6254,C6403,C6406,C6412	CKSQYB102K50
	C6201,C6205,C6210,C6213,C6237	CKSQYB103K50
	C6276,C6278,C6280,C6281,C6302	CKSQYB103K50
	C6308,C6312,C6314,C6318,C6319	CKSQYB103K50
	C6402,C6409,C6417,C6418	CKSQYB103K50
	C6251,C6252	CKSQYB153K50
	C6303	CKSQYB222K50
	C6203,C6259,C6301,C6305,C6306	CKSQYB223K50
	C6311,C6315	CKSQYB223K50
	C6228	CKSQYB472K50
	C6209	CKSQYB473K50
	C6310	CKSQYB562K50
	C6230	CKSQYB821K50
	C6218,C6223,C6255	CKSQYF103Z50
	C6316	CKSQYF105Z16
	C6220,C6226,C6242,C6256	CKSQYF223Z50
	C6225	CKSQYF473Z50

RESISTORS

	R6280	RD1/4PU101J
	R6311,R6318,R6413,R6416,R6418	RS1/8S0R0J
	R6906,R6909	RS1/8S0R0J
	R6304	RS1/8S103J
	R6401	RS1/8S470J

Mark	No.	Description	Part No.

ABF FM/AM TUNER MODULE(AXQ7069)

SEMICONDUCTORS

	IC6201	LA1832ML
	IC6202	LC72131MD
	Q6102	2SC2223
	Q6203	2SC2705
	Q6201,Q6202	2SC2712
	Q6103,Q6214	2SC2714
	Q6104,Q6105	2SK302
	Q6101	3SK194
	Q6204	DTA114ES
	Q6205	DTC124EK
	D6202	1SS254
	D6105	1SS355
	D6101,D6102,D6104	1SV228

COILS AND FILTERS

	L6103	ATC1027
	L6106	ATC7001
	L6101	ATC7002
	L6102	ATC7003
	L6104	ATC7004
	F6204	ATF-107
	F6203	ATF-119
	F6206	ATF7008
	F6202	ATF7011
	L6107,L6206,L6208	LAU2R2J

TRANSFORMERS

	T6201	ATB7008
	T6101	ATE7002

CAPACITORS

	C6208	CCSQCH100D50
	C6113,C6212,C6274,C6275	CCSQCH101J50
	C6116,C6221,C6222	CCSQCH150J50
	C6271	CCSQCH200J50
	C6117	CCSQCH330J50
	C6128	CCSQCH470J50
	C6118	CCSQCH8R0D50
	C6122	CCSQCJ3R0C50
	C6111,C6112,C6119,C6127	CCSQCK2R0C50
	C6101	CCSQUJ2R0C50
	C6106	CCSQUJ8R0D50
	C6107	CCSQUJ9R0D50
	C6234,C6235	CEAL1R0M50
	C6245	CEAL470M16
	C6224	CEAT100M50
	C6243	CEAT101M16
	C6231	CEAT1R0M50
	C6227	CEAT220M50
	C6236	CEAT2R2M50
	C6216	CEAT330M16

Mark	No.	Description	Part No.
	C6262		CEAT3R3M50
	C6219,C6244		CEAT470M16
	C6249,C6250,C6265,C6266		CEAT4R7M50
	C6258		CEJA470M16
	C6215		CFTLA103J50
	C6214		CFTLA564J50
	C6105,C6115,C6125,C6126,C6211		CKSQYB102K50
	C6254		CKSQYB102K50
	C6102,C6103,C6114,C6121		CKSQYB103K50
	C6123,C6124,C6201,C6210,C6213		CKSQYB103K50
	C6237,C6267,C6276,C6279-C6281		CKSQYB103K50
	C6251,C6252		CKSQYB123K50
	C6203,C6259		CKSQYB223K50
	C6228		CKSQYB472K50
	C6209		CKSQYB473K50
	C6230		CKSQYB821K50
	C6218,C6223,C6255		CKSQYF103Z50
	C6220,C6226,C6242,C6256		CKSQYF223Z50
	C6225		CKSQYF473Z50
	C6282		CKSYB103K50

RESISTORS

	R6280		RD1/4PU101J
	R6115,R6119,R6123,R6127,R6906		RS1/8S0R0J
	R6909,R6911		RS1/8S0R0J
	R6112		RS1/8S473J
	VR6201	(10kΩ/0.1W)	PCP1029
	Other Resistors		RS1/10S□□□J

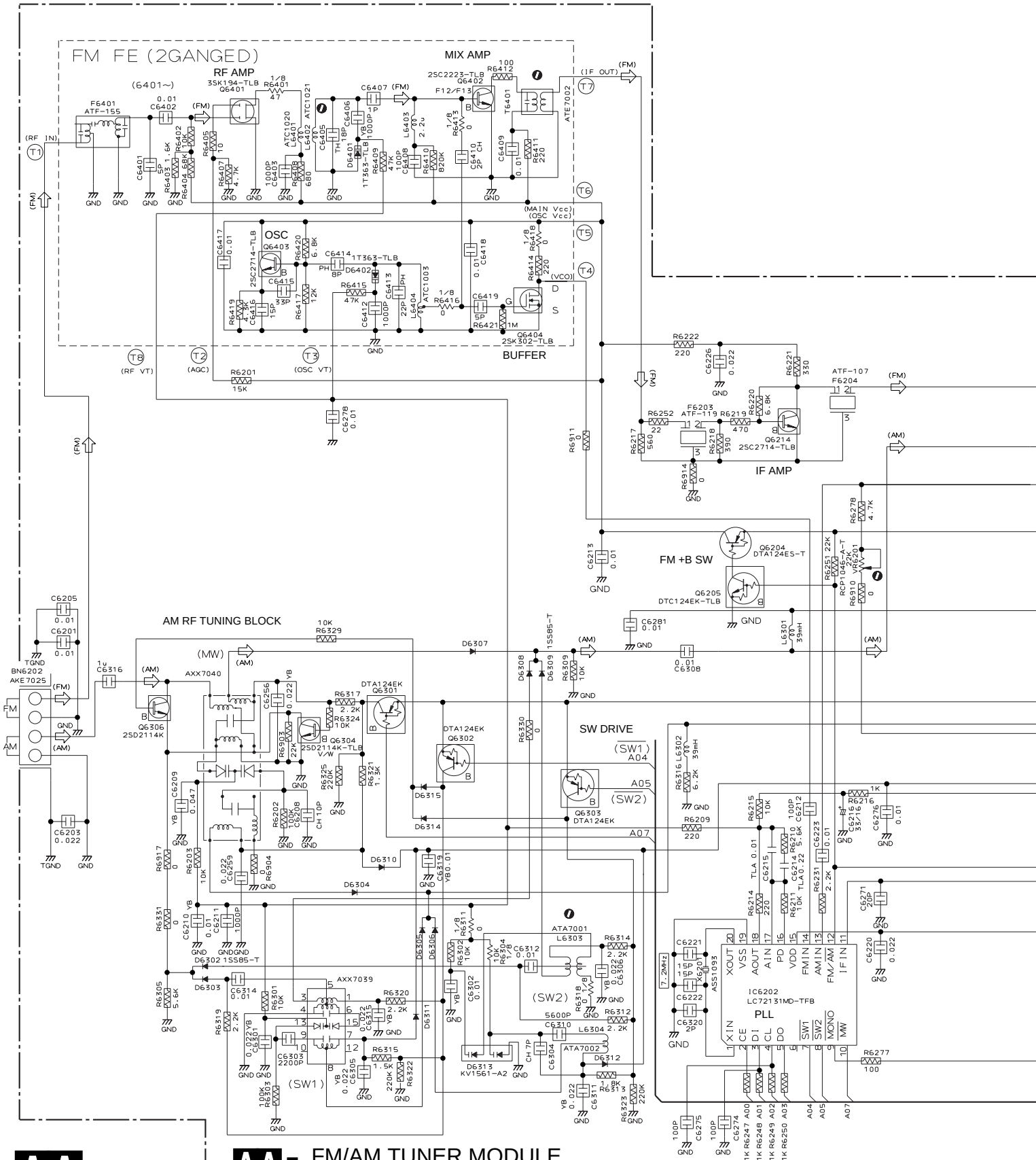
OTHERS

	BN6202	TERMINAL 4-P	AKE7025
	X6202	CERAMIC RESONATOR (456kHz)	ASS1066
	X6201	CRYSTAL RESONATOR (7.2MHz)	ASS1093
	CN6201	14P SOCKET	KP200IA14L
		AM RF TUNING BLOCK	AXX7041

2. SCHEMATIC DIAGRAM

Note : When ordering service parts, be sure to refer to "EXPLODED VIEWS and PARTS LIST" or "PCB PARTS LIST"

2.1 FM/AM TUNER MODULE (AXQ7062)



FM/AM TUNER MODULE
(AXQ7062)

SIGNAL ROUTE

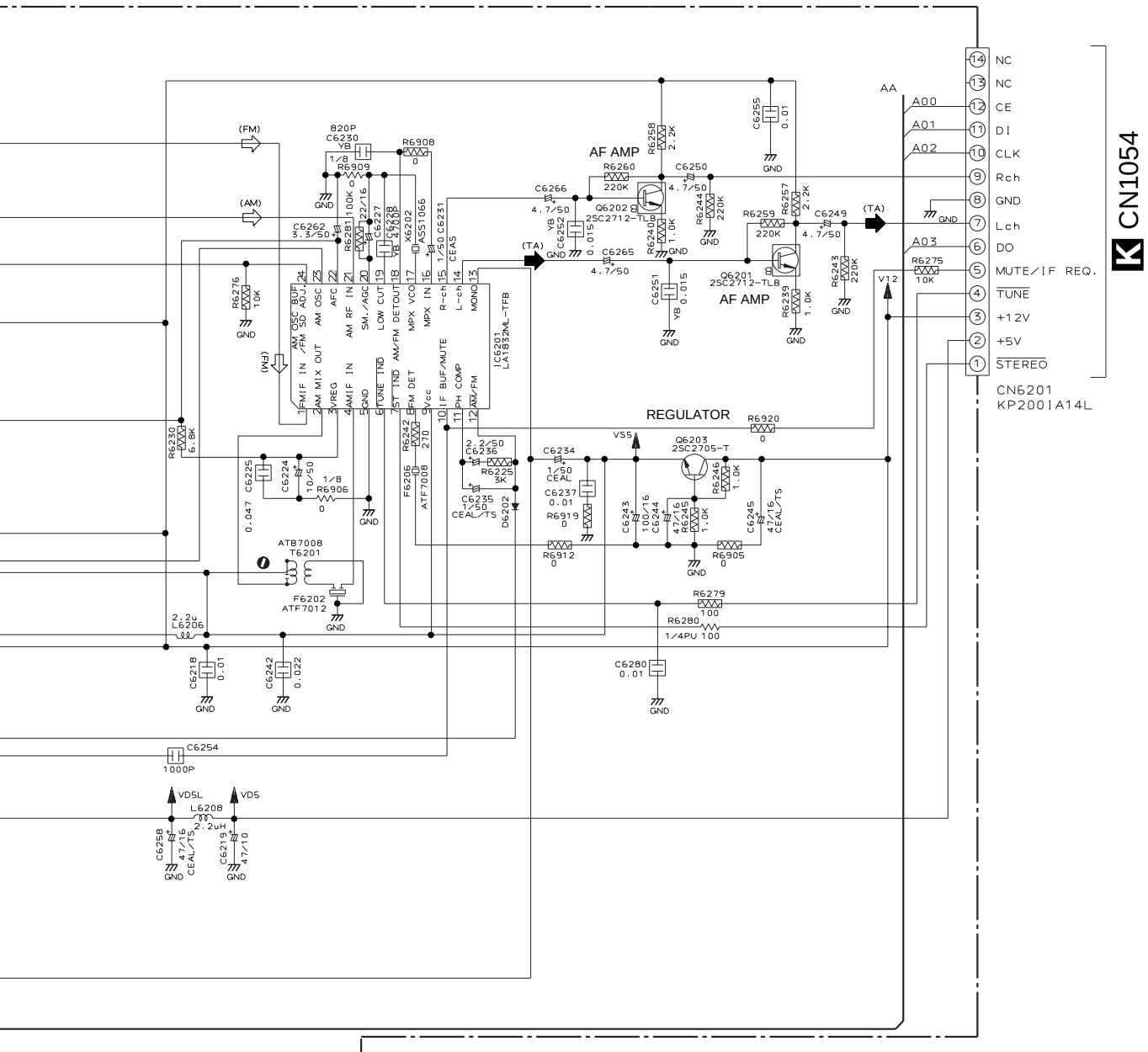
(AM) : AM SIGNAL ROUTE

(FM) : FM SIGNAL ROUTE

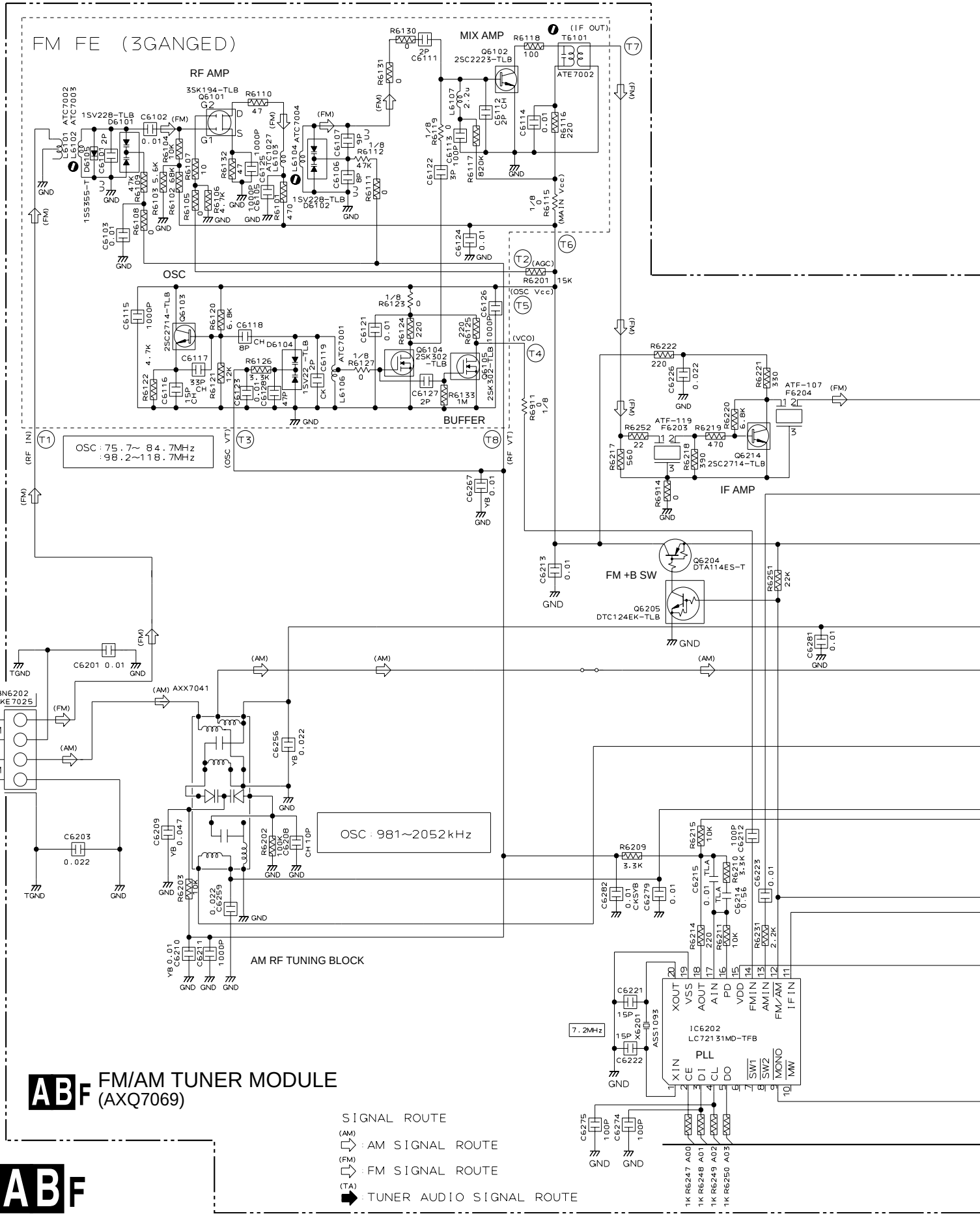
(TA) : TUNER AUDIO SIGNAL ROUTE

Notes

1. RESISTORS
   Indicated in Ω, 1/10W±5% Tolerance unless otherwise noted K:KΩ, M:MΩ.
2. CAPACITORS
   Indicated in Capacity(μF)/VOLTAGE(V) unless otherwise noted P:PF.
3. DIODES
   No mark diode is 1SS254.



2.2 FM/AM TUNER MODULE (AXQ7069)



ABF FM/AM TUNER MODULE (AXQ7069)

SIGNAL ROUTE

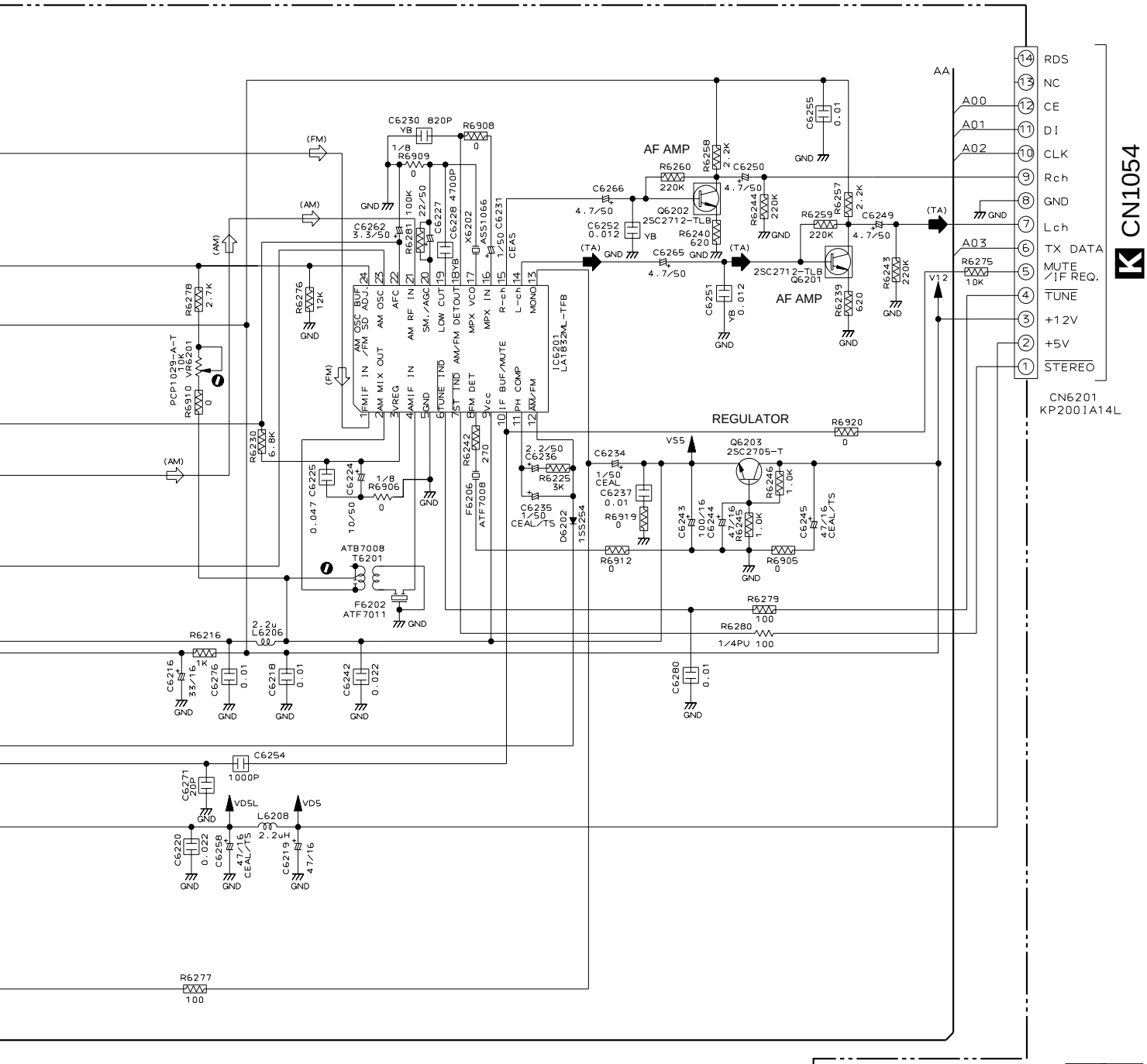
(AM) : AM SIGNAL ROUTE

(FM) : FM SIGNAL ROUTE

(TA) : TUNER AUDIO SIGNAL ROUTE

Notes

1. RESISTORS
   Indicated in Ω, 1/10W±5% Tolerance unless otherwise noted K:KΩ, M:MΩ.
2. CAPACITORS
   Indicated in Capacity(μF)/VOLTAGE(V) unless otherwise noted P:PF.
3. DIODES
   No mark diode is 1SS254.



2.3 DISPLAY and CD SW LED ASSEMBLIES

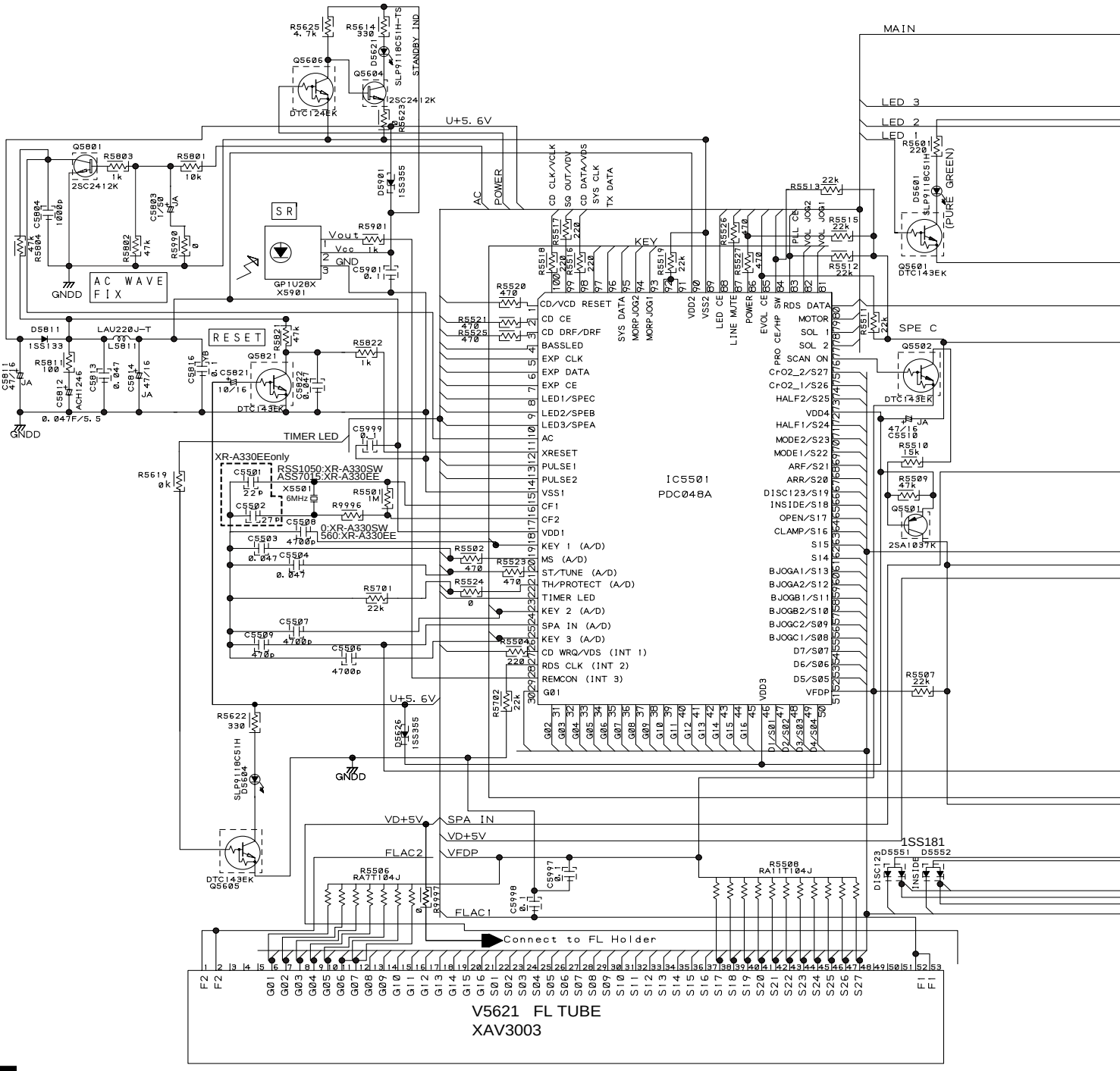
SWITCHES

DISPLAY ASSY

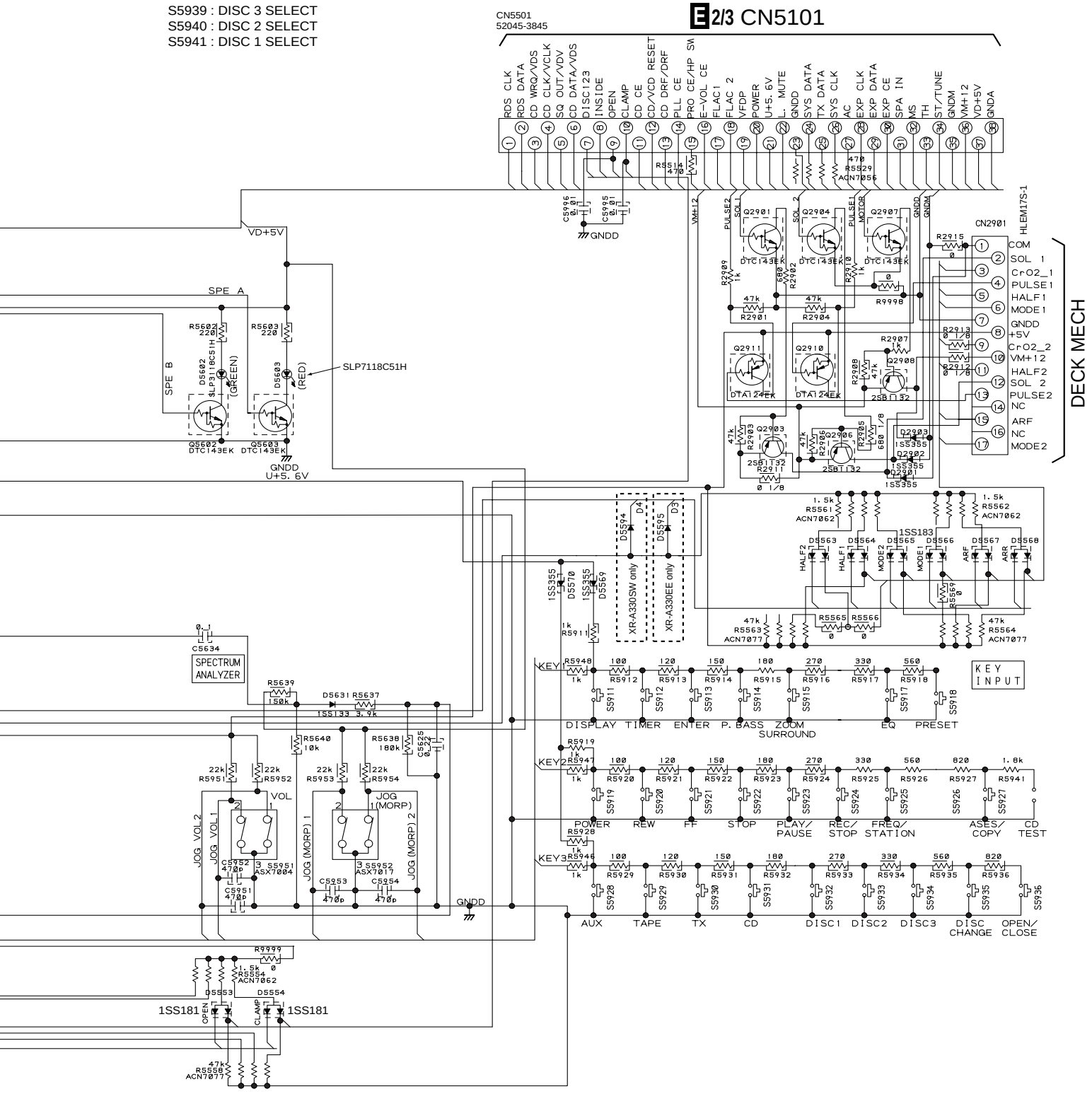
S5911 : DISPLAY
S5912 : TIMER
S5913 : ENTER
S5914 : P. BASS
S5915 : ZOOM SURROUND
S5916 : BASS BLASTER
S5917 : EQUALIZER
S5918 : PRESET
S5919 : STANDBY/ON
S5920 : TUNING - ◄◄ |◄◄
S5921 : TUNING + ►► ►►|
S5922 : STOP
S5923 : PLAY/PAUSE
S5924 : REC/STOP
S5925 : FREQ/STATION
S5926 : DOLBY NR ON/OFF
S5927 : ASES/COPY
S5928 : AUX
S5929 : TAPE I/II
S5930 : TUNER/BAND
S5931 : CD
S5932 : DISC 1 SELECT
S5933 : DISC 2 SELECT
S5934 : DISC 3 SELECT
S5935 : DISC CHANGE
S5936 : OPEN/CLOSE

IF DISPLAY ASSY
(XR-A330 : XWZ3061)
(XR-A330 : XWZ3062)

NOTES
ALL CAPACITORS ARE IN μF
UNLESS OTHERWISE SPECIFIED
TL :CFTLA
M :CQMA
CH :CCSQCH
YB :CKSQYB
SL :CCSQSL
(OTHER :CKSQYF)
AL :CEAL JA :CEJA
HAQ:CEHAQ
(OTHER :CEAS**M##orCEAT***M##)
ALL RESISTORS ARE IN Ω
1/10W(CHIP)
1/4WPU
ALL INDUCTORS ARE IN μH
LAU



CD SW LED ASSY
S5937 : OPEN/CLOSE
S5938 : DISC CHANGE
S5939 : DISC 3 SELECT
S5940 : DISC 2 SELECT
S5941 : DISC 1 SELECT



3. PCB CONNECTION DIAGRAM

3.1 FM/AM TUNER MODULE (AXQ7062)

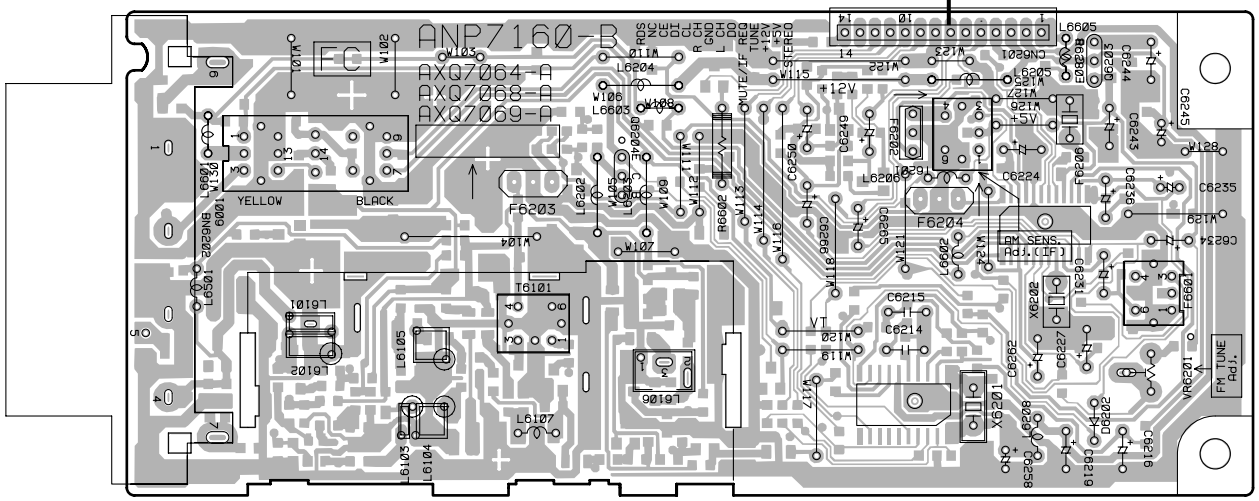
● AXQ7062 is constructed the same PCB(ANP7159) as AXQ7065 , refer to the service manual RRV2006 for XR-A330.

3.2 FM/AM TUNER MODULE (AXQ7069)

K CN1054

AAF FM/AM TUNER MODULE

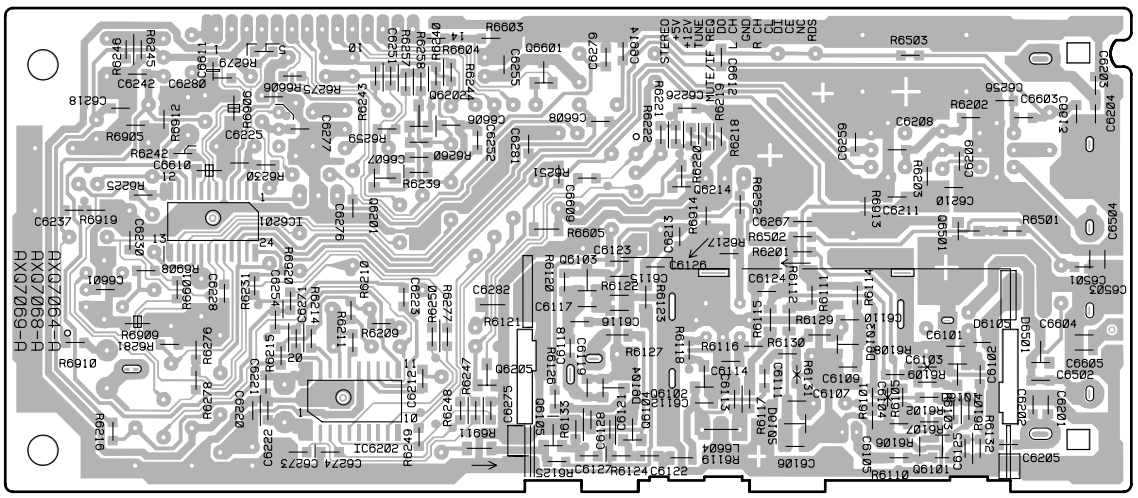
SIDE A



(ANP7160-B)

AAF FM/AM TUNER MODULE

SIDE B



(ANP7160-B)

4. ADJUSTMENT

4.1 ADJUSTMENT FOR XR-A330SW

Note : Adjustment of XR-A330SW/DDXJ are the same as those of XR-A330/DXJ/NC except for the following:

■ AM Tuner SW Section

- Set the mode selector to SW2.
- Connect the wiring as shown in Fig. 1.

Step No.	Adjustment Title	AM SG (400Hz, 30% Mod.)		Reception Frequency Display	Adjustment Location	Specifications
		Frequency (MHz)	Input Level (dBµV/EMF)			
1	AM Front End Sensitivity Adjustment	14	25-35	14MHz	L6303	Adjust so that the DC voltage between the IC6201-Pin 20 and GND becomes at maximum level.

Befor adjustment, connect AM-ANT. and IEC-dummy ANT.. Signal input is through IEC-dummy ANT.. Connecting AM-ANT. follows Fig. 1.

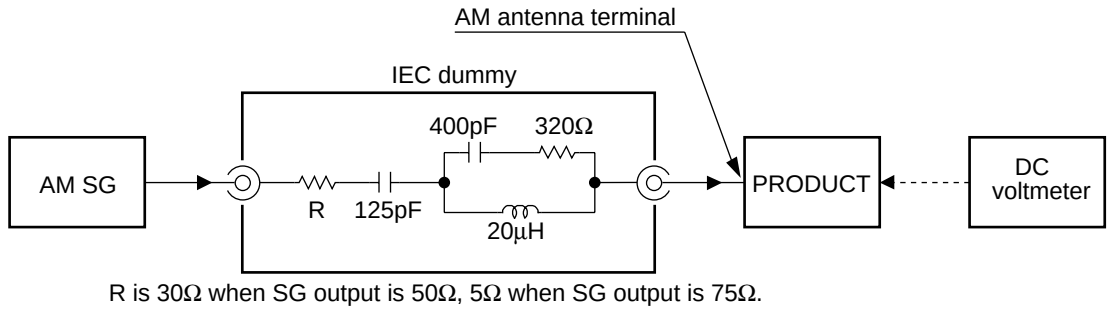


Fig. 1 SW adjustment wiring diagram

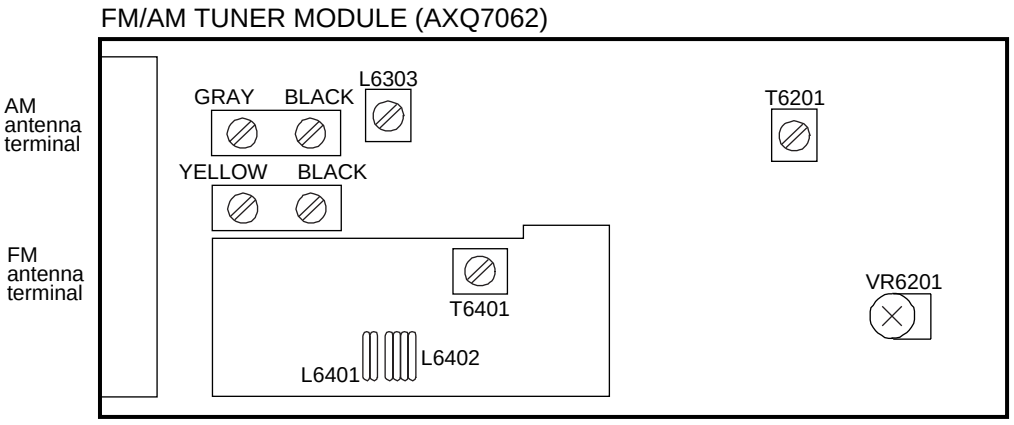


Fig. 2 Adjustment points

4.2 ADJUSTMENT FOR XR-A330EE

Note : Adjustment of XR-A330EE/MLWXJ/EE are the same as those of XR-A330/DXJ/NC except for the following:

FM Tuner Section

- Set the mode selector to FM BAND.
- Connect the wiring as shown in Fig. 1.

Step No.	Adjustment Title	FM SG (1kHz, ±75kHz dev.)		Reception Frequency Display	Adjustment Location	Specifications
		Frequency (MHz)	Level (dBμV)			
1	Front End Sensitivity	70	0-30	70MHz	L6104 L6102 T6101	Adjust so that the DC voltage between the IC6201-Pin 20 and GND becomes at maximum level.
2	TUNED IND. Lighting Level	98	18±2	98MHz	VR6201	Adjust so that the indicator of TUNED IND. starts to light up.

Notes:

- *Before adjusting, make sure there is no gap between L6101 and L6102 as well as between L6103 and L6104. If there is a gap between them, bring them into contact with each other first, and then make adjustments.*

AM Tuner Section

- Set the mode selector to AM BAND.
- Connect the wiring as shown in Fig. 1.

Step No.	Adjustment Title	AM SG (400Hz, 30% Mod.)		Reception Frequency Display	Adjustment Location	Specifications
		Frequency (kHz)	Level (dBμV/m)			
1	Front End Sensitivity	999*1	35-45	999kHz*1	T6201	Adjust so that the DC voltage between the IC6201-Pin 20 and GND becomes at maximum level.

*1: For the area using 10kHz step, frequencies should be 1000kHz

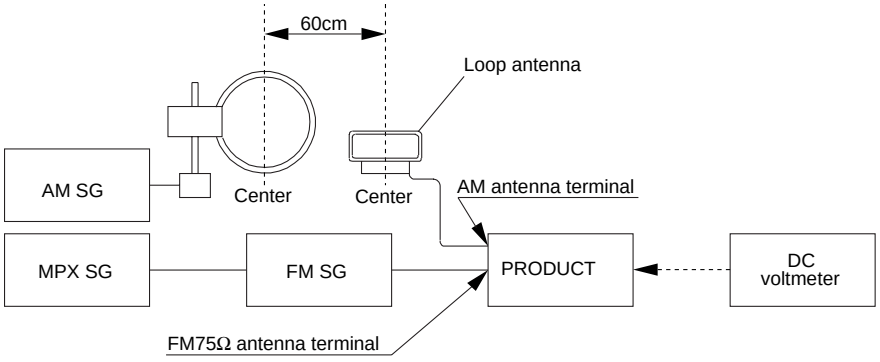


Fig. 1 AM and FM Adjustment Wiring Diagram

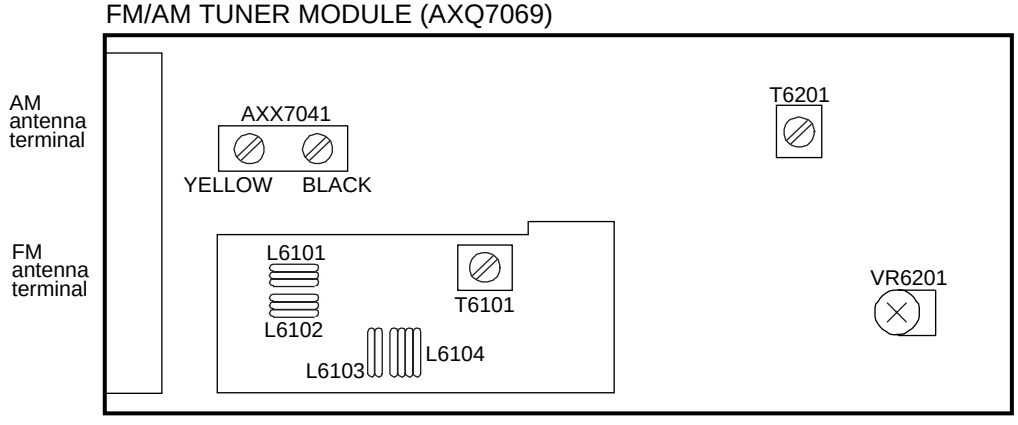


Fig. 2 Adjustment Points