

# Service Manual

ORDER NO.  
RRV2879

STEREO CD CASSETTE DECK RECEIVER

# XR-A390

**THIS MANUAL IS APPLICABLE TO THE FOLLOWING MODEL(S) AND TYPE(S).**

Model	Type	Power Requirement	The voltage can be converted by the following method.
XR-A390	DFXJ	AC110-127V/220-230V/240V	With the voltage selector

● **This service manual should be used together with the following manual(s):**

Model No.	Order No.	Remarks
XR-A4800/MYXJ	RRV2328	

● **For SPECIFICATIONS and PANEL FACILITIES, refer to the operating instructions.**

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# 1. SAFETY INFORMATION



This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual. Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.

## LABEL CHECK

### IMPORTANT

THIS PIONEER APPARATUS CONTAINS LASER OF CLASS 1. SERVICING OPERATION OF THE APPARATUS SHOULD BE DONE BY A SPECIALLY INSTRUCTED PERSON.

### LASER DIODE CHARACTERISTICS

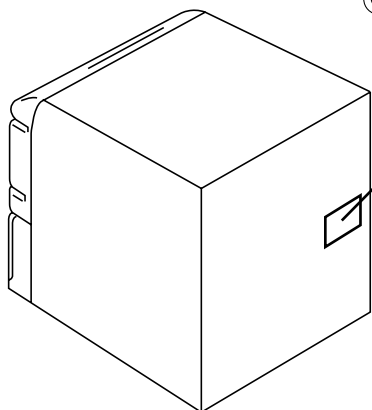
MAXIMUM OUTPUT POWER: 5 mW  
WAVELENGTH: 780 - 785 nm

CAUTION : INVISIBLE LASER RADIATION WHEN OPEN,  
AVOID EXPOSURE TO BEAM.

주의 : 뚜껑을 열면, 시각적으로 보이지 않는 레이저 광선이  
방출되므로, 광선에 쏘이지 않도록 주의할 것.

注意 : 打開時會有不可見輻射輻射，請勿受輻射。

DRW2168



### Additional Laser Caution

#### 1. Laser Interlock Mechanism

The position of the switch (S9501) for detecting loading state is detected by the system microprocessor, and the design prevents laser diode oscillation when the switch (S9501) is pressed physically.

Thus, the interlock will no longer function if the switch (S9501) is released physically and deliberately.

The interlock also does not function in the test mode \*. Laser diode oscillation will continue, if pin 1 of CXA1821M (IC8101) on the CD ASSY mounted on the \$M Loading Mechanism assembly is connected to GND, or else the terminals of Q8101 are shorted to each other (fault condition).

2. When the cover is opened, close viewing of the objective lens with the naked eye will cause exposure to a Class 1 laser beam.

\* : Refer to page 61 on the service manual RRV2328.

## 2. CONTRAST OF MISCELLANEOUS PARTS

NOTES: ● Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.

● The  $\Delta$  mark found on some component parts indicates the importance of the safety factor of the part.

Therefore, when replacing, be sure to use parts of identical designation.

● Screws adjacent to  $\nabla$  mark on product are used for disassembly.

● Reference Nos. indicate the pages and Nos. in the service manual for the base model.

● For the applying amount of lubricants or glue, follow the instructions in this manual.

(In the case of no amount instructions, apply as you think it appropriate.)

● When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex.1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J=5%, and K=10%).

560  $\Omega$  → 56 × 10<sup>1</sup> → 561 ..... RD1/4PU  $\begin{matrix} \boxed{5} & \boxed{6} & \boxed{1} \end{matrix}$  J

47k  $\Omega$  → 47 × 10<sup>3</sup> → 473 ..... RD1/4PU  $\begin{matrix} \boxed{4} & \boxed{7} & \boxed{3} \end{matrix}$  J

0.5  $\Omega$  → R50 ..... RN2H  $\begin{matrix} \boxed{R} & \boxed{5} & \boxed{0} \end{matrix}$  K

1  $\Omega$  → 1R0 ..... RSIP  $\begin{matrix} \boxed{1} & \boxed{R} & \boxed{0} \end{matrix}$  K

Ex.2 When there are 3 effective digits (such as in high precision metal film resistors).

5.62k  $\Omega$  → 562 × 10<sup>1</sup> → 5621 ..... RN1/4PC  $\begin{matrix} \boxed{5} & \boxed{6} & \boxed{2} & \boxed{1} \end{matrix}$  F

### ■ CONTRAST TABLE

XR-A390/DFXJ and XR-A4800/MYXJ are constructed the same except for the following :

Ref. No.	Mark	Symbol and Description	Part No.		Remarks
			XR-A4800 /MYXJ	XR-A390 /DFXJ	
<b>PCB ASSEMBLIES</b>					
P5- 1		MAIN ASSY └ AF ASSY	XWM3152 XWZ3297	XWM3151 XWZ3288	
P5- 3 P7- 1		COMPLEX ASSY └ PRIMARY ASSY └ DISPLAY ASSY	XWM3158 XWZ3299 XWZ3298	AWM7606 XWZ3291 AWU7791	
P5- 4		FM/AM TUNER Module	AXQ7068	AXQ7065	
<b>PACKING SECTION</b>					
P3- 1	$\Delta$	Power Cord	ADG1154	ADG1158	
P3- 2		FM Antenna	ADH7005	ADH7004	
P3- 6	NSP	Dry Cell Battery (R6P, AA)	VEM-013	Not used	
P3- 8		Front Pad	XHA3018	XHA3028	
P3- 9		Rear Pad	XHA3019	XHA3029	
P3-10		Packing Case	XHD3142	AHD8277	
P3-11	NSP	Warranty Card	ARY7022	Not used	
P3-13		Operating Instructions (English/French)	XRE3030	Not used	
P3-14		Operating Instructions (Italian/Dutch/German)	XRC3020	Not used	
P3-15		Operating Instructions (Portuguese/Swedish/Spanish)	XRC3021	Not used	
		Operating Instructions (English/Chinese/Spanish)	Not used	ARE7343	
		Caution Sheet	XRH3004	Not used	
<b>EXTERIOR SECTION</b>					
P5- 6	$\Delta$	Ceramic Capacitor (C1)	CKPUYB102K50	Not used	
P5-15		Rear Panel	XNC3053	ANC8288	
P5-17		Earth Plate	XNG3015	Not used	
P5-26		Tray Cap	XAK3156	XAK3236	
		Tray Panel CD	Not used	XAK3269	For Tray Cap
P5-30		Caution Label HE	PRW1233	Not used	
P5-31		Caution Label	VRW1094	DRW2168	
P5-36	NSP	Getter	XAX3163	XAX3263	
P5-44		Barrier	XEC3013	XEC3027	
		Rear Sheet	AED7037	Not used	
	$\Delta$	Fuse (FU2, FU3 : T2A)	Not used	AEK1057	*1

Ref. No.	Mark	Symbol and Description	Part No.		Remarks
			XR-A4800 /MYXJ	XR-A390 /DFXJ	
<b>FRONT PANEL SECTION</b>					
P7-3		Deck Mechanism Unit	XYM3012	XYM3011	*2
P7-5		Flexible Cable 15P	XDD3050	Not used	
P7-5		Flexible Cable 13P	Not used	XDD3040	
P7-18		Volume Knob	XAA3013	XAA3022	
P7-21		FUNC Button L	XAD3076	XAD3116	No.8
		FUNC Cap L	Not used	XAK3247	No.7
P7-22		FUNC Button R	XAD3077	XAD3117	No.10
		FUNC Cap R	Not used	XAK3248	No.9
P7-23		FUNC Frame L	XAD3052	Not used	
P7-24		FUNC Frame R	XAD3053	Not used	
P7-25		CD ENT Button	XAD3055	XAD3109	No.12
P7-26		Display Panel	XAK3125	XAK3262	
P7-27		EQ Panel	XAK3149	Not used	
		SC Panel	Not used	XAK3245	No.26
		SC Panel Assy	Not used	XXG3089	No.13
P7-28		JOG Lens	XAK3152	XAK3243	No.23
P7-29		V Lens	XAK3153	XAK3237	
P7-33		FL Cover	XAK3163	XAK3239	
P7-34		Cover Sheet L	XAK3184	Not used	
P7-35		Cover Sheet R	XAK3185	Not used	
		LED Barrier	Not used	XEC3022	No.24
P7-36		Power Button	XAD3043	XAD3102	No.17
P7-37		CD Button	XAD3045	XAD3104	No.19
P7-38		SC Button	XAD3046	Not used	
		SC Button L	Not used	XAD3105	No.29
		SC Cap L	Not used	XAK3241	No.27
		SC Button R	Not used	XAD3106	No.30
		SC Cap R	Not used	XAK3267	No.28
		ASES Button	Not used	XAD3114	No.20
		Timer Button	Not used	XAD3115	No.21
P7-39		SC Button L	XAD3047	Not used	
		Audio Button	Not used	XAD3107	No.14
P7-40		SC Button R	XAD3048	Not used	
		Visual Button	Not used	XAD3108	No.15
P7-41		DOLBY Button	XAD3054	XAD3113	No.11
P7-42		Sub Panel	XAK3196	XAK3255	No.6
P7-43		Standby Lens	XAK3151	XAK3240	No.18
P7-44		Deck Lens L	XAK3159	XAK3249	No.3
P7-45		Deck Lens R	XAK3160	XAK3250	No.5
P7-46		JOG Conductor	XAK3165	XAK3244	No.22
P7-47		Deck Door_L	XAN3021	XAN3041	No.2
P7-48		Deck Door_R	XAN3025	XAN3042	No.4
P7-49		Front Panel	XMB3026	XMB3056	No.1
		O/C Button	Not used	XAD3103	No.16
P7-52		Spacer	XEB3012	Not used	
P7-53		Spacer	XEB3013	Not used	
P7-56		Connector Assy 3P	XDE3037	XDE3036	
		Cushion Spacer	XEB3015	Not used	
		Cushion Spacer	XEB3016	Not used	
		Cushion Spacer	XEB3017	Not used	
		Spacer	XEC3014	Not used	
		Spacer	XEC3019	Not used	

Notes : For PCB ASSEMBLIES, Refer to "CONTRAST OF PCB ASSEMBLIES", "3. SCHEMATIC DIAGRAM" and "4. PCB CONNECTION DIAGRAM".

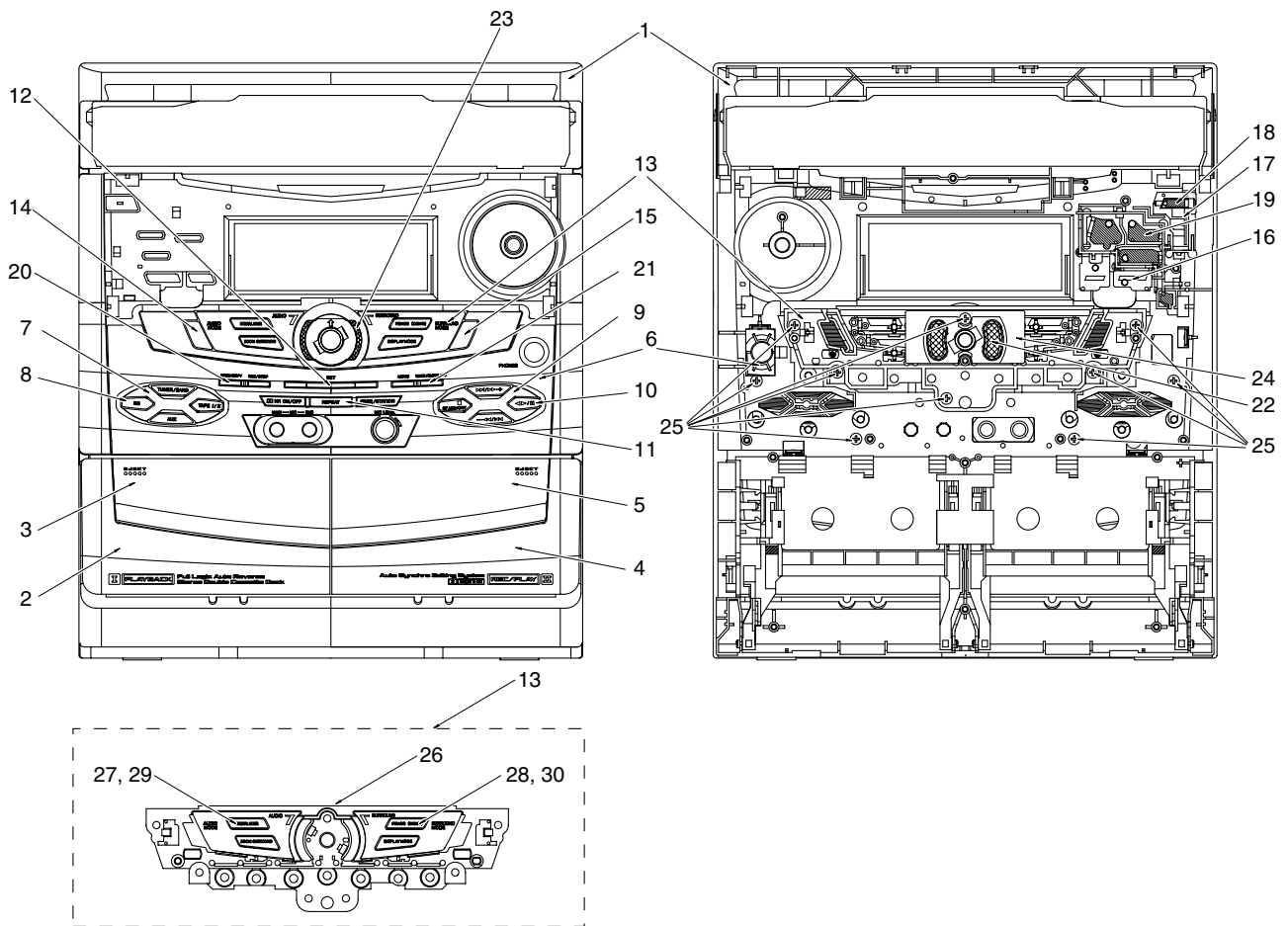
The numbers in the remarks column correspond to the numbers on the "FRONT PANEL ASSY".

\*1 Refer to "3. SCHEMATIC DIAGRAM".

\*2 Refer to "EXPLODED VIEWS".

## EXPLODED VIEWS

### FRONT PANEL ASSY



### FRONT PANEL ASSY PARTS LIST

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1	Front Panel	XMB3056		16	O/C Button	XAD3103
	2	Deck Door_L	XAN3041		17	Power Button	XAD3102
	3	Deck Lens L	XAK3249		18	Standby Lens	XAK3240
	4	Deck Door_R	XAN3042		19	CD Button	XAD3104
	5	Deck Lens R	XAK3250		20	ASES Button	XAD3114
	6	Sub Panel	XAK3255		21	Timer Button	XAD3115
	7	FUNC Cap L	XAK3247		22	JOG Conductor	XAK3244
	8	FUNC Button L	XAD3116		23	JOG Lens	XAK3243
	9	FUNC Cap R	XAK3248		24	LED Barrier	XEC3022
	10	FUNC Button R	XAD3117		25	Screw	BPZ30P080FMC
	11	DOLBY Button	XAD3113		26	SC Panel	XAK3245
	12	CD ENT Button	XAD3109		27	SC Cap L	XAK3241
	13	SC Panel Assy	XXG3089		28	SC Cap R	XAK3267
	14	Audio Button	XAD3107		29	SC Button L	XAD3105
	15	Visual Button	XAD3108		30	SC Button R	XAD3106

● DECK MECHANISM UNIT SECTION (XYM3011)

● DECK MECHANISM UNIT (1/2)

A

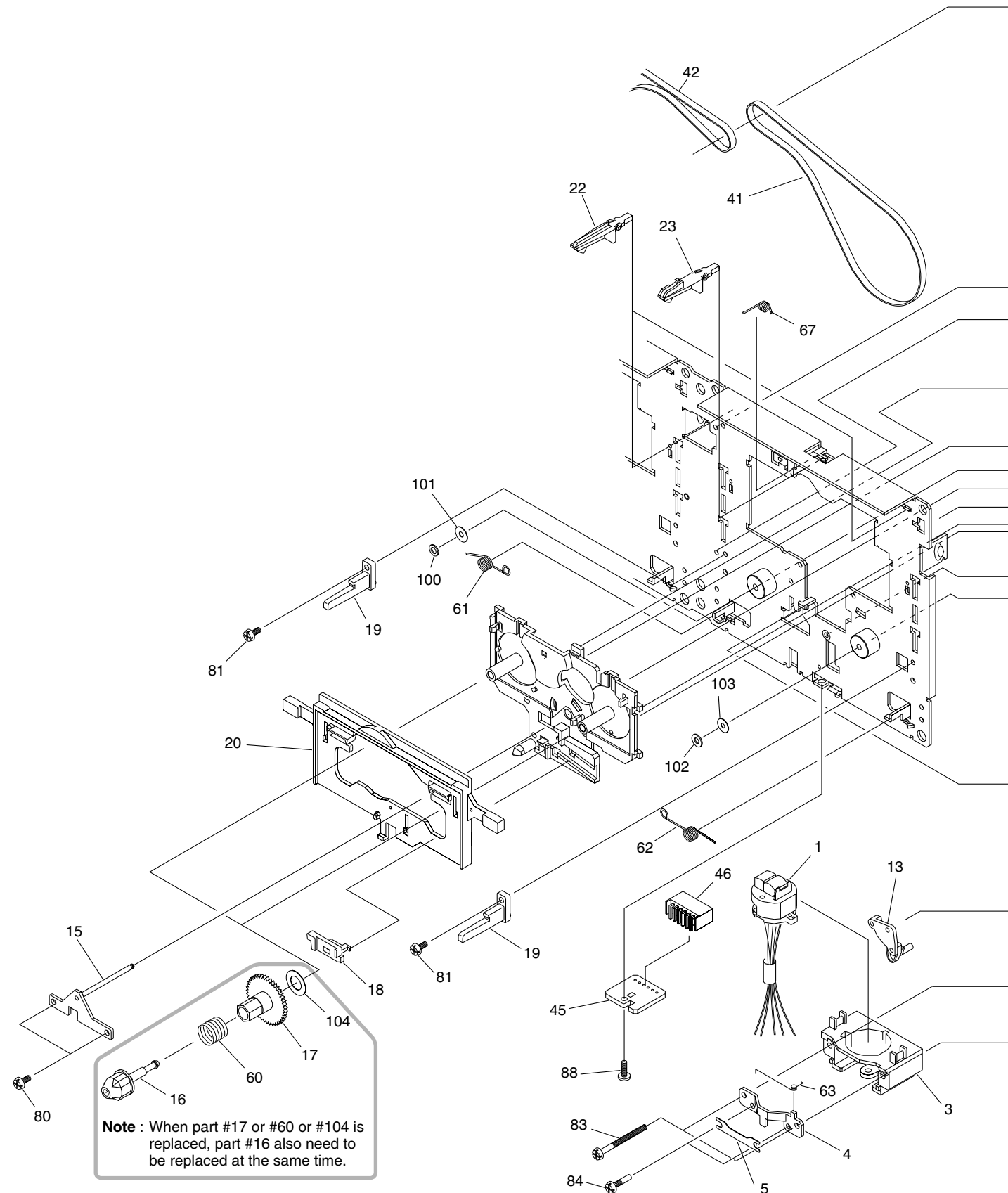
B

C

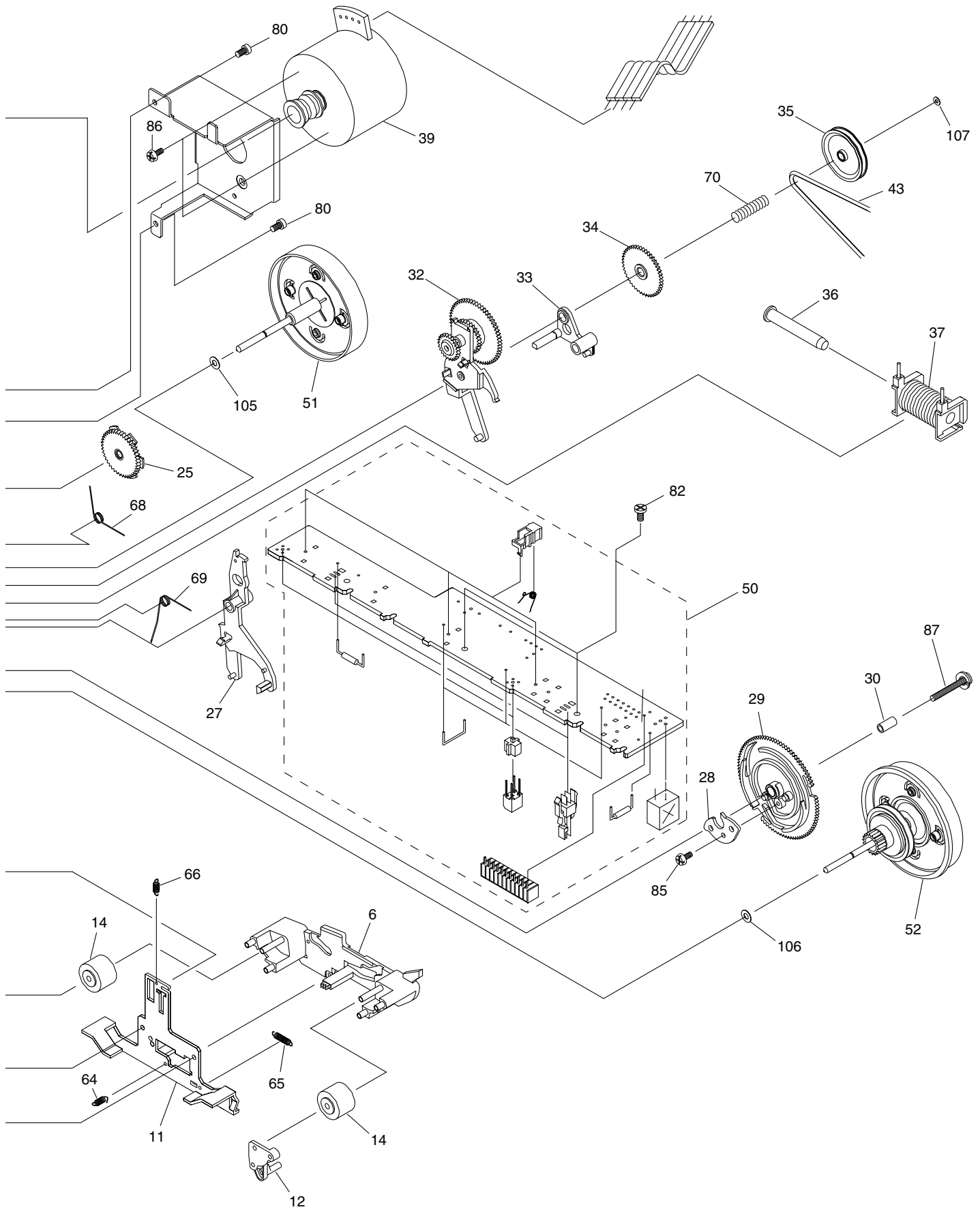
D

E

F



**Note :** When part #17 or #60 or #104 is replaced, part #16 also need to be replaced at the same time.



# • DECK MECHANISM UNIT (2/2)

A

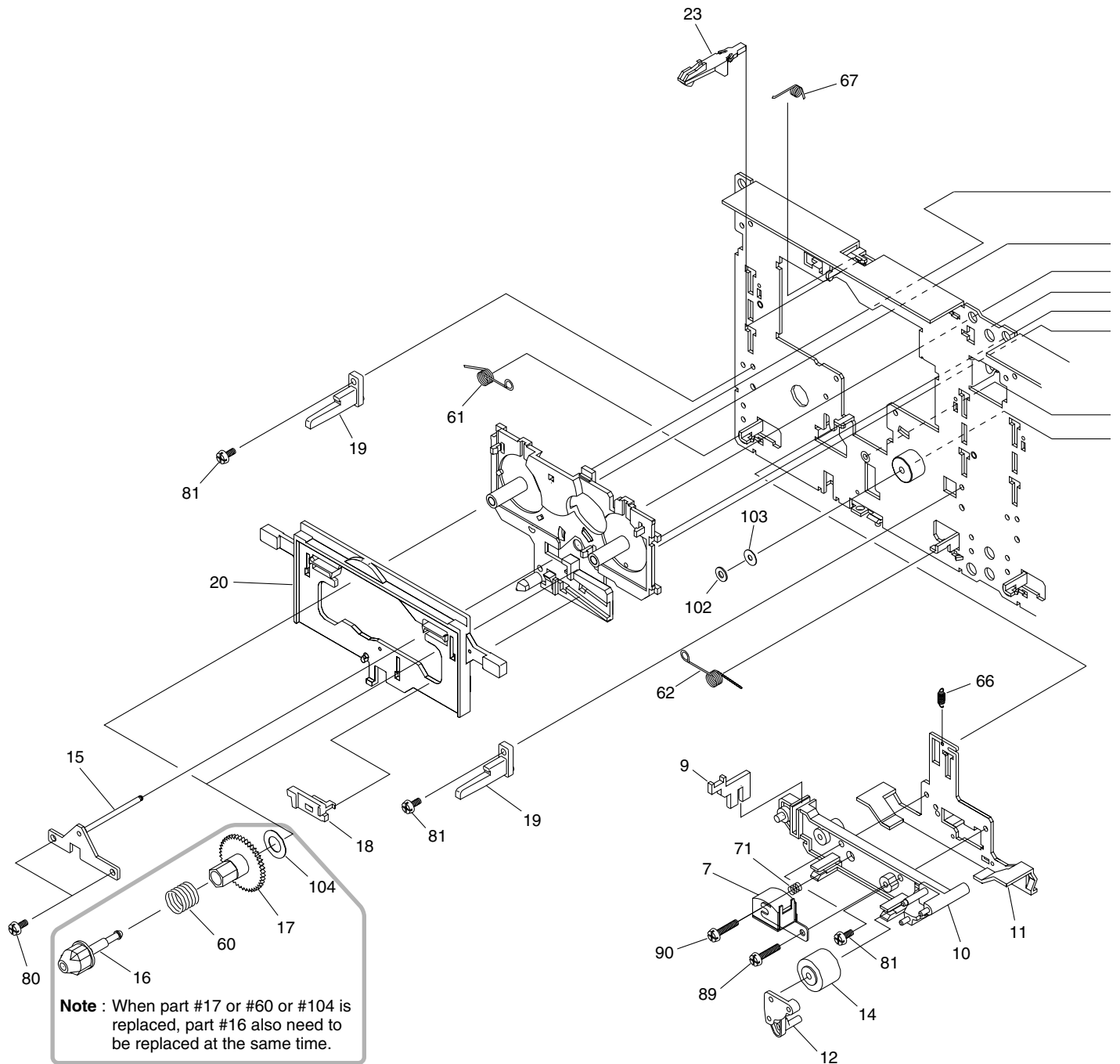
B

C

D

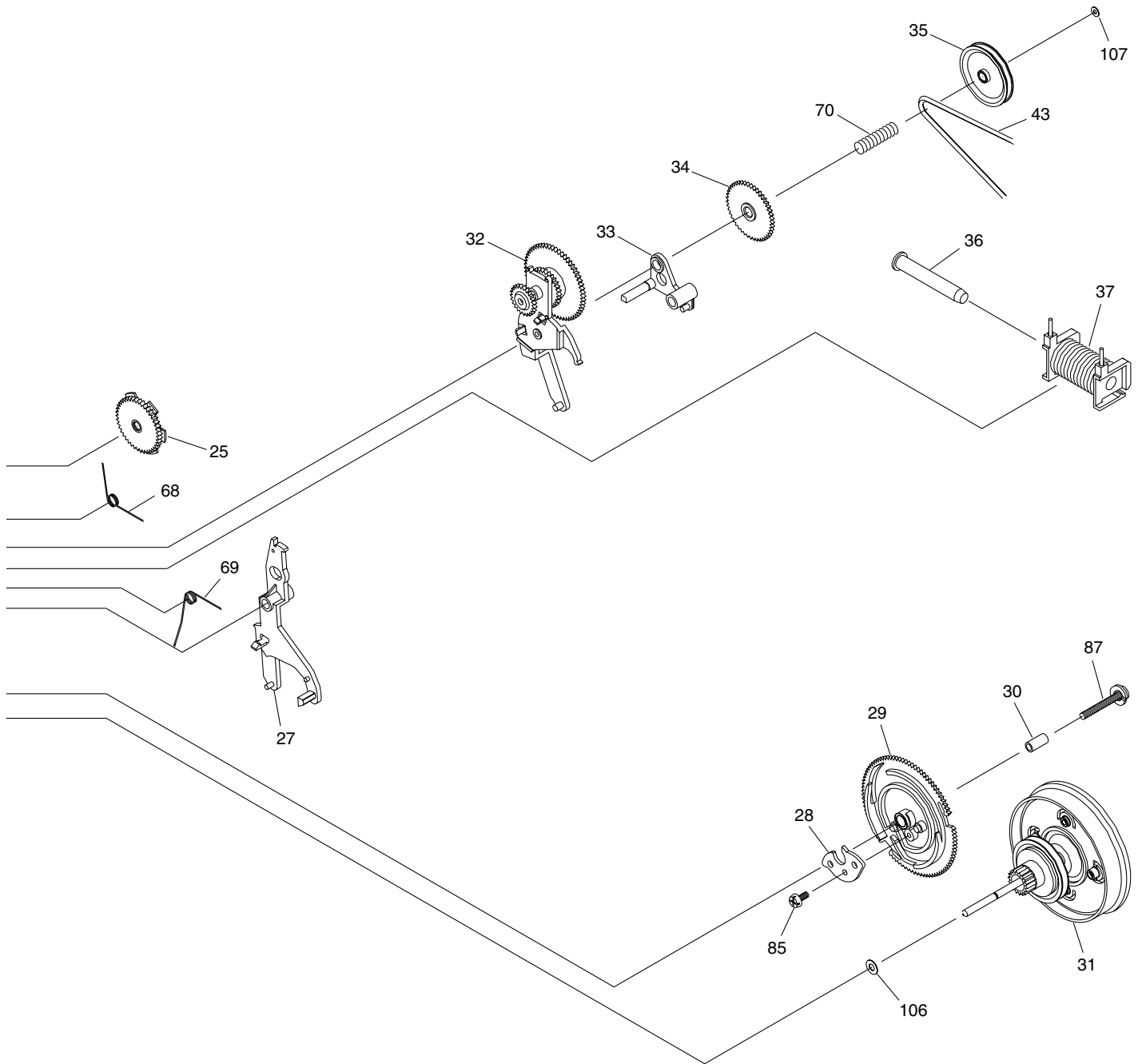
E

F



**Note :** When part #17 or #60 or #104 is replaced, part #16 also need to be replaced at the same time.





## • DECK MECHANISM UNIT PARTS LIST

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
A	1	Ass'y HD Holder	50-093-4373	60	Spring	01-081-4601	
	3	Frame HD	50-219-3024				
	4	Plate AZ	50-119-4046	61	Spring	01-082-4652	
	5	Spring AZ	50-160-4108	62	Spring	01-082-4651	
				63	Spring	01-082-4650	
	6	Lever HD	50-259-3342	64	Spring	01-080-4649	
	7	R/P Head	TC881CB067B	65	Spring	01-080-4607	
	9	Guide Tape	50-219-4038				
	10	Plate HD	50-093-3036	66	Spring	01-080-4635	
				67	Spring	01-082-4654	
	11	Chassis HD	50-112-3045	68	Spring	01-082-4598	
	12	Cap Pinch R	50-219-4033	69	Spring	01-082-4597	
	13	Cap Pinch L	50-219-4034	70	Spring	01-081-4657	
B	14	Roller Pinch	50-027-41054				
	15	Ass'y Plate D	50-219-4311	71	Spring	01-081-4605	
	16	Cap Reel	50-228-4020	80	Screw	GSE10A2003	
	17	Gear Reel	50-222-4006				
	18	Lever ST	50-259-4041	81	Screw	GSE20A2005	
	19	Guide C	50-219-4014	82	Screw	GSE10A2004	
	20	Lever Brake	50-259-3251	83	Screw	GSD10A2018	
				84	Screw	03-300-4056	
	22	Arm SW	50-239-4027	85	Screw	GSL10A1704	
	23	Arm CS	50-239-4026				
	25	Ass'y Cover	50-093-4063	86	Screw	GSP10A2603	
				87	Screw	GSP11A2012	
C	27	Arm Trigger	50-268-3016	88	Screw	GSE20A2004	
	28	Arm Cam	50-139-4292	89	Screw	GSL20A2005	
	29	Gear Cam	50-221-3009	90	Screw	03-300-4127	
	30	Coller	03-300-4455				
				100	Washer	GWN21X040040	
	31	Ass'y Flywheel RA	50-093-3360				
	32	Ass'y Clutch	50-093-4069	101	Washer	GWM19X055035S	
	33	Arm UD A	50-239-4017	102	Washer	GWM19S035035	
	34	Gear UD	50-222-4007	103	Washer	GWM17S050035S	
	35	Pulley D	50-223-4254	104	Washer	GWM48X075010	
				105	Washer	GWP23X040020	
	36	Plunger	03-300-4442				
	37	Ass'y Bobbin	50-093-4125	106	Washer	GWP21X045020	
D	39	Ass'y Motor	50-093-4316	107	Washer	GWP12X030040S	
	41	Belt BR	02-084-4205				
	42	Belt AF	02-084-4202				
	43	Belt FR	02-083-4188				
	45	PCB HD	50-070-4057				
	46	Housing	S5BPHKS				
	50	Ass'y PCB	50-093-4057				
	51	Ass'y Flywheel L	50-093-3315				
	52	Ass'y Flywheel RB	50-093-3361				

E

F

## ■ CONTRAST OF PCB ASSEMBLIES

### **F** AF ASSY

XWZ3288 and XWZ3297 are constructed the same except for the following :

Mark	Symbol and Description	Part No.		Remarks
		XWZ3297	XWZ3288	
	IC5751 (RDS Decoder IC) Q5751 Q5752 L3333, L3334 (AF Choke Coil) L3991 (Axial Indactor)	BU1923F 2SA1037K DTC124EK ATH-133 Not used	Not used Not used Not used Not used XTL3001	
	L5751 (Axial Indactor) C1997, C3329, C3330 C2327-C2330, C3321, C3322, C3852, C3854 C3001, C3002, C3858 C3023, C3024	XTL3002 CKSRYP103K50 CCSRCH470J50 CCSRCH101J50 CFTLA564J50	Not used Not used Not used Not used CFTLA474J50	
	C3025, C3026 C3027, C3028 C3029, C3030 C3043, C3044, C3082 C3051, C3052, C3853, C3855	CKSRYP104K16 CFTLA334J50 CKSRYP563K16 CEATR47M50 CKSRYP472K50	CKSRYP683K16 CFTLA154J50 CKSRYP273K16 CEAT2R2M50 Not used	
	C3073-C3076 C3081 C3091 C3319, C3320 C3335-C3338	CKSRYP122K50 CEAT4R7M50 CEAT2R2M50 CCSRCH6R0D50 CKSRYP104Z25	Not used CEAT100M50 CEAT100M50 CCSRCJ3R0C50 Not used	
	C3345, C3346 (0.01μF) C3850 C3994, C3995 C5751, C5752, C5755 C5753	ACG7021 CKSRYP473K16 CCSRCH681J50 CCSRCH270J50 CKSRYP103K50	Not used Not used Not used Not used Not used	
	C5754 C5756 C5757 C5758 R3333, R3334	CEAT330M16 CCSQCH561J50 CCSRCH271J50 CEAT100M50 RD1/4LMF101J	Not used Not used Not used Not used RD1/4LMF100J	
	R3335, R3336 R3509 R3515-R3518 R5751 R5752	RS1/16S100J RS1/16S393J RS1/16S152J RS1/16S223J RS1/16S222J	Not used RS1/16S473J RS1/16S122J Not used Not used	
	R5753 R5754 X5751 CRYSTAL RESONATOR (4.332MHz)	RS1/16S101J RS1/16S102J ASS7004	Not used Not used Not used	

### **F** PRIMARY ASSY

XWZ3291 and XWZ3299 are constructed the same except for the following :

Mark	Symbol and Description	Part No.		Remarks
		XWZ3299	XWZ3291	
△	S1 VOLTAGE SELECTOR L1 LINE FILTER H3-H6 FUSE CLIP	Not used XTF3001 Not used	XKX3001 ATF7018 AKR7001	

# IF DISPLAY ASSY

AWU7791 and XWZ3298 are constructed the same except for the following :

Mark	Symbol and Description	Part No.		Remarks
		XWZ3298	AWU7791	
	D5594-D5596 D5610, D5611, D5615, D5616, D5904 D5612, D5614 D5619, D5620, D5903 D5902	1SS355 SLP3118C51H SLP6118C51H SLP9118C51H SLP7118C51H	Not used SLR-343MC(NPQ) SLR-343DC(NPQ) SLR-343VC(NPQ) SLR-343PC(KLM)	
	S5911, S5913, S5915-S5921, S5923-S5929 S5931-S5940 C3905, C5510, C5811, C5814 C3915 C3920, C3921	XSG3001 XSG3001 CEJA470M16 CCSRCH470J50 CCSRCH101J50	ASG1051 ASG1051 CEJQ470M16 Not used Not used	
	C3951, C3952 R3908 R5518 R5702, R5704 CN2901 FFC CONNECTOR	CKSRYB103K50 RS1/16S681J RS1/16S102J Not used HLEM15R-1	Not used RS1/16S101J Not used RS1/16S223J HLEM13R-1	

## PCB PARTS LIST

Mark	No.	Description	Part No.
------	-----	-------------	----------

### AF FM/AM TUNER MODULE (AXQ7065)

#### SEMICONDUCTORS

IC6201	LA1832ML
IC6202	LC72131MD
Q6402	2SC2223
Q6203	2SC2705
Q6201, Q6202	2SC2712
Q6214, Q6403	2SC2714
Q6404	2SK302
Q6401	3SK194
Q6204	DTA124ES
Q6205	DTC124EK
D6202	1SS254
D6401, D6402	1T378A

#### COILS AND FILTERS

L6404	FM COIL	ATC1003
L6401	FM RF COIL	ATC1020
L6402	FM RF COIL	ATC1021
F6204	FM CERAMIC FILTER	ATF-107
F6203	FM CERAMIC FILTER	ATF-119
F6401	FM BAND PASS FILTER	ATF-155
F6206	FM CERAMIC DISCLI.	ATF7008
F6202	AM CERAMIC FILTER	ATF7011
L6206, L6208, L6403		LAU2R2J

#### TRANSFORMERS

T6201	ATB7008
T6401	ATE7002

#### CAPACITORS

C6208	CCSQCH100D50
C6212, C6274, C6275, C6408	CCSQCH101J50
C6412	CCSQCH102J50
C6221, C6222, C6416	CCSQCH150J50
C6271	CCSQCH200J50
C6415	CCSQCH330J50
C6406	CCSQCH331J50
C6401, C6419	CCSQCH5R0C50
C6407	CCSQCK1R0C50
C6410	CCSQCK2R0C50

Mark	No.	Description	Part No.
------	-----	-------------	----------

	C6413	CCSQRH180J50
	C6414	CCSQRH8R0D50
	C6405	CCSQTH150J50
	C6234, C6235	CEAL1R0M50
	C6245	CEAL470M16

	C6224	CEAT100M50
	C6243	CEAT101M16
	C6231	CEAT1R0M50
	C6227	CEAT220M25
	C6214, C6236	CEAT2R2M50

	C6262	CEAT3R3M50
	C6219	CEAT470M10
	C6244	CEAT470M16
	C6249, C6250, C6265, C6266	CEAT4R7M50
	C6258	CEJA470M16

	C6215	CFTLA103J50
	C6211, C6254, C6403, C6417	CKSQYB102K50
	C6201, C6205, C6210, C6237, C6276	CKSQYB103K50
	C6278, C6280, C6281, C6402, C6409	CKSQYB103K50
	C6418	CKSQYB103K50

	C6251, C6252	CKSQYB153K50
	C6203, C6259	CKSQYB223K50
	C6228	CKSQYB472K50
	C6209	CKSQYB473K50
	C6230	CKSQYB821K50

	C6218, C6223, C6255	CKSQYF103Z50
	C6220, C6226, C6242, C6256	CKSQYF223Z50
	C6225	CKSQYF473Z50

#### RESISTORS

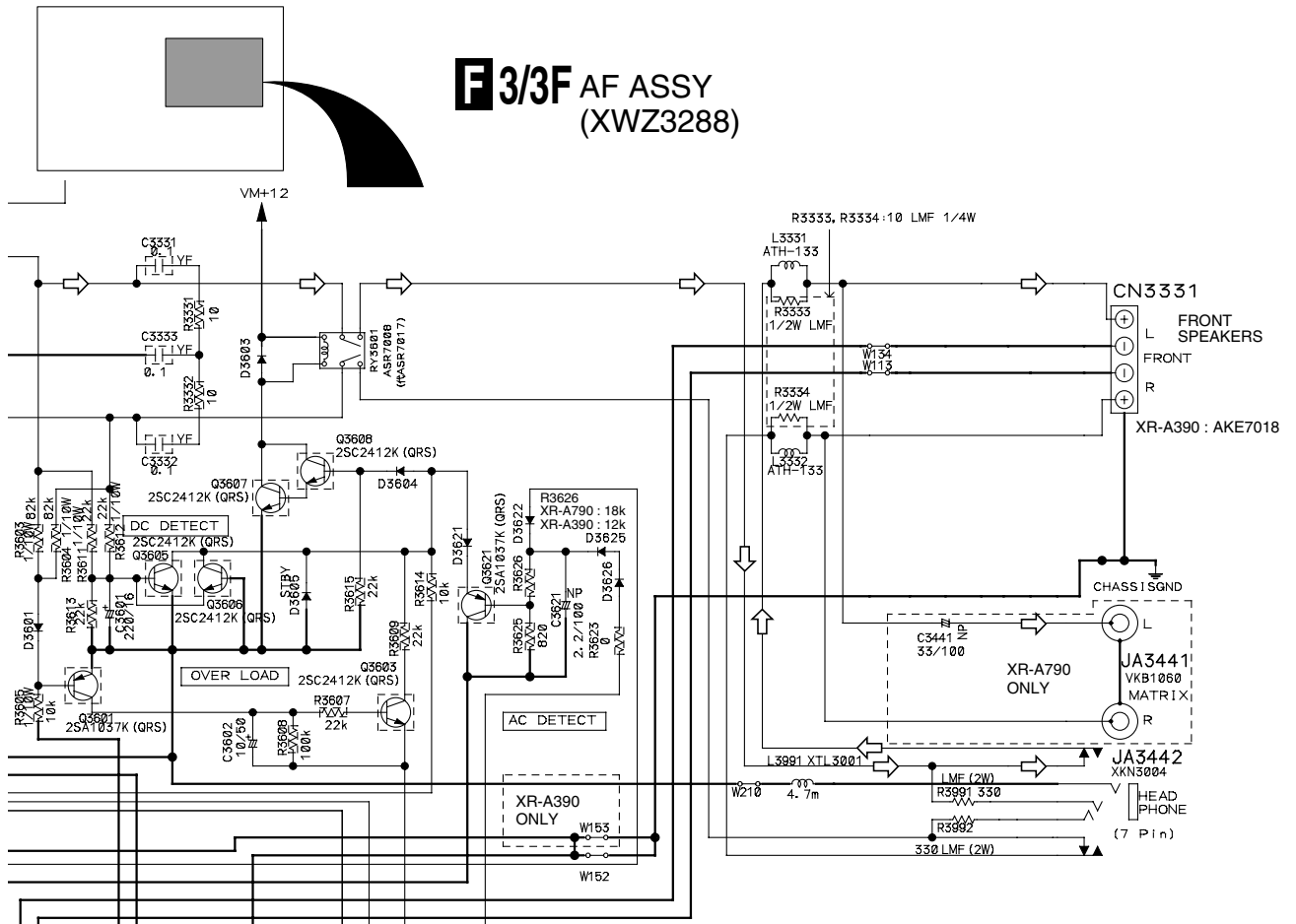
	R6280	RD1/4PU101J
	R6413, R6416, R6418, R6906, R6909	RS1/8S0R0J
	R6401	RS1/8S470J
	VR6201 (10kW)	PCP1029
	Other Resistors	RS1/10S□□□J

#### OTHERS

BN6202	4P ANTENNA TERMINAL	AKE7051
X6202	CERAMIC RESONATOR	ASS1066
	(456kHz)	
X6201	CRYSTAL RESONATOR	ASS1093
	(7.2000MHz)	
CN6201	14P SOCKET	KP200IA14L
	MW RF TUNING BLOCK	AKX7041

# 3. SCHEMATIC DIAGRAM

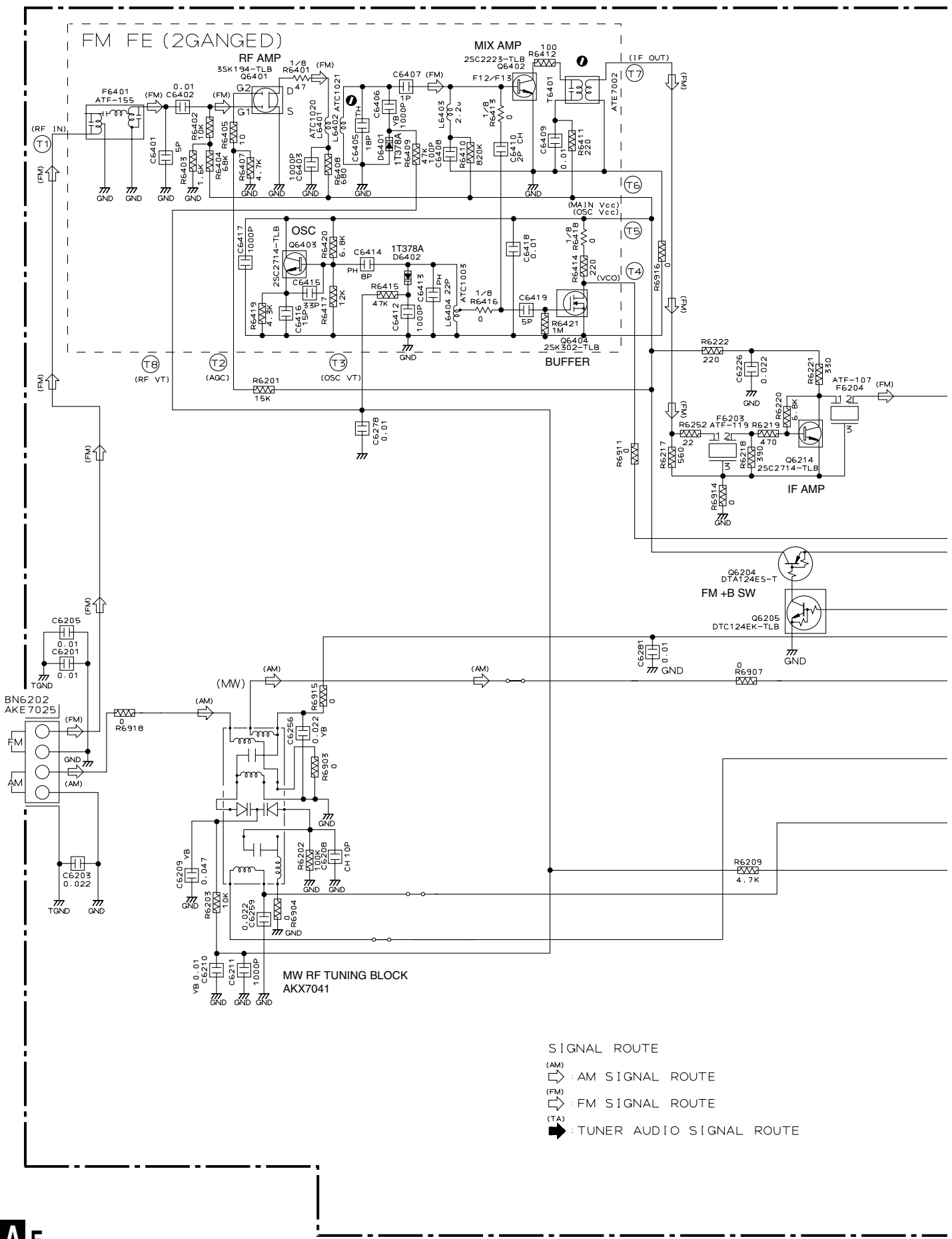
## 3.1 AF (3/3) ASSY



- NOTES:
- When ordering service parts, be sure to refer to "EXPLODED VIEWS and PARTS LIST" or "PCB PARTS LIST".
  - The  $\Delta$  mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
  - $\square$  : The power supply is shown with the marked box.

# 3.2 FM/AM TUNER MODULE

A  
B  
C  
D  
E  
F



# AF FM/AM TUNER MODULE (AXQ7065)

## Notes

### 1. RESISTORS

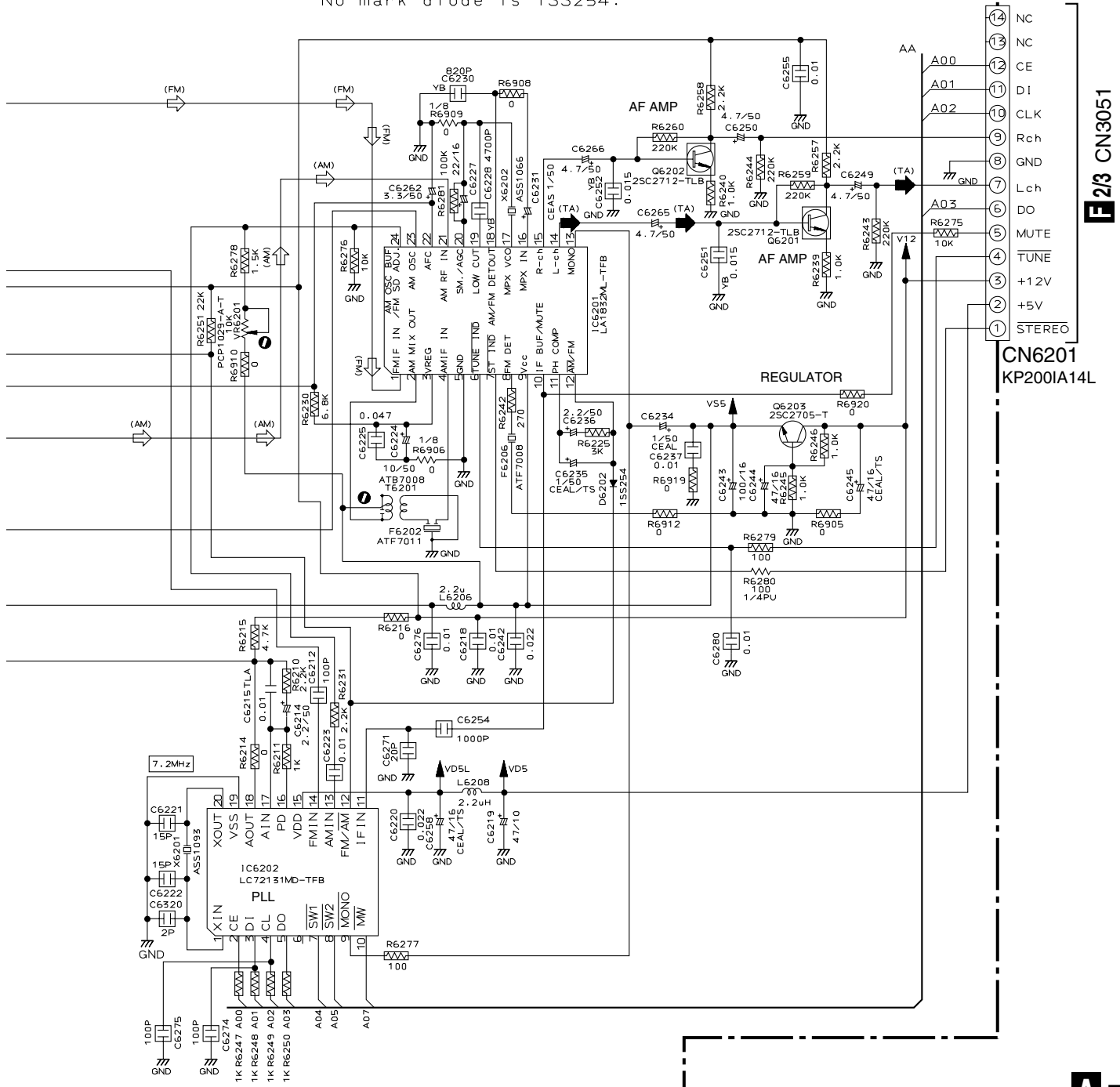
Indicated in  $\Omega$ ,  $1/10W \pm 5\%$  Tolerance unless otherwise noted K:K $\Omega$ , M:M $\Omega$ .

### 2. CAPACITORS

Indicated in Capacity ( $\mu F$ )/VOLTAGE (V) unless otherwise noted P:PF.

### 3. DIODES

No mark diode is 1SS254.



F 2/3 CN3051

CN6201  
KP200IA14L



# 3.3 PRIMARY ASSY

## NOTES

ALL CAPACITORS ARE IN  $\mu\text{F}$   
UNLESS OTHERWISE SPECIFIED

TL : CFTLA  
M : CGMBA  
(OTHER : CKCYF)

ALL RESISTORS ARE IN  $\Omega$

1/4WPU

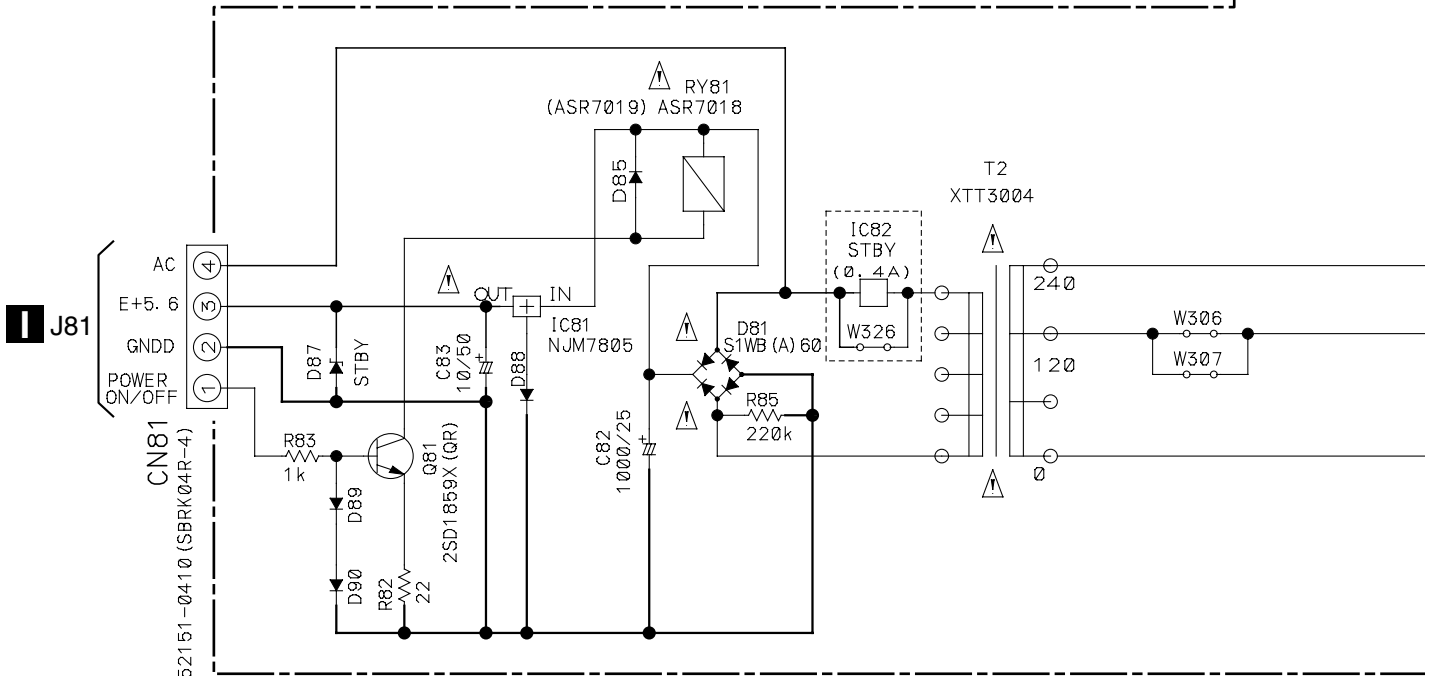
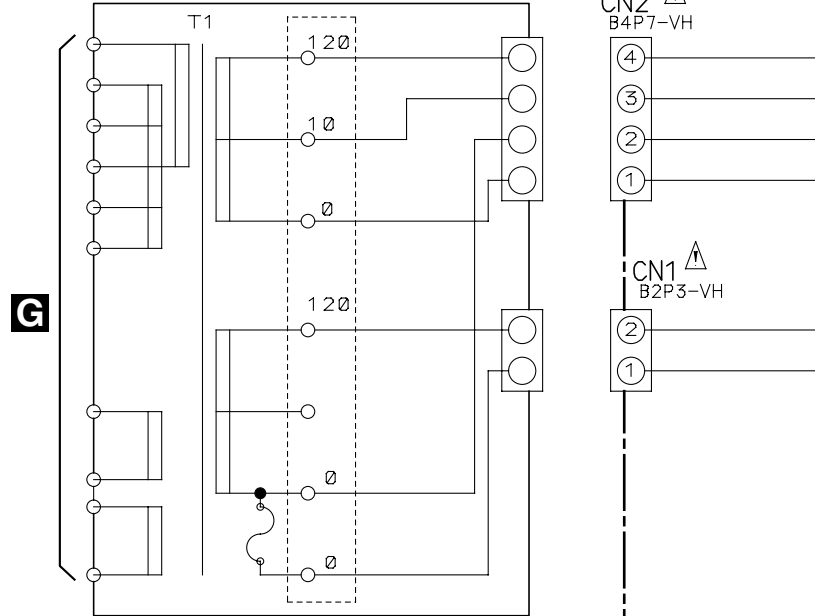
ALL INDUCTORS ARE IN  $\mu\text{H}$

LAU

NO MARK DIODE

1SS133

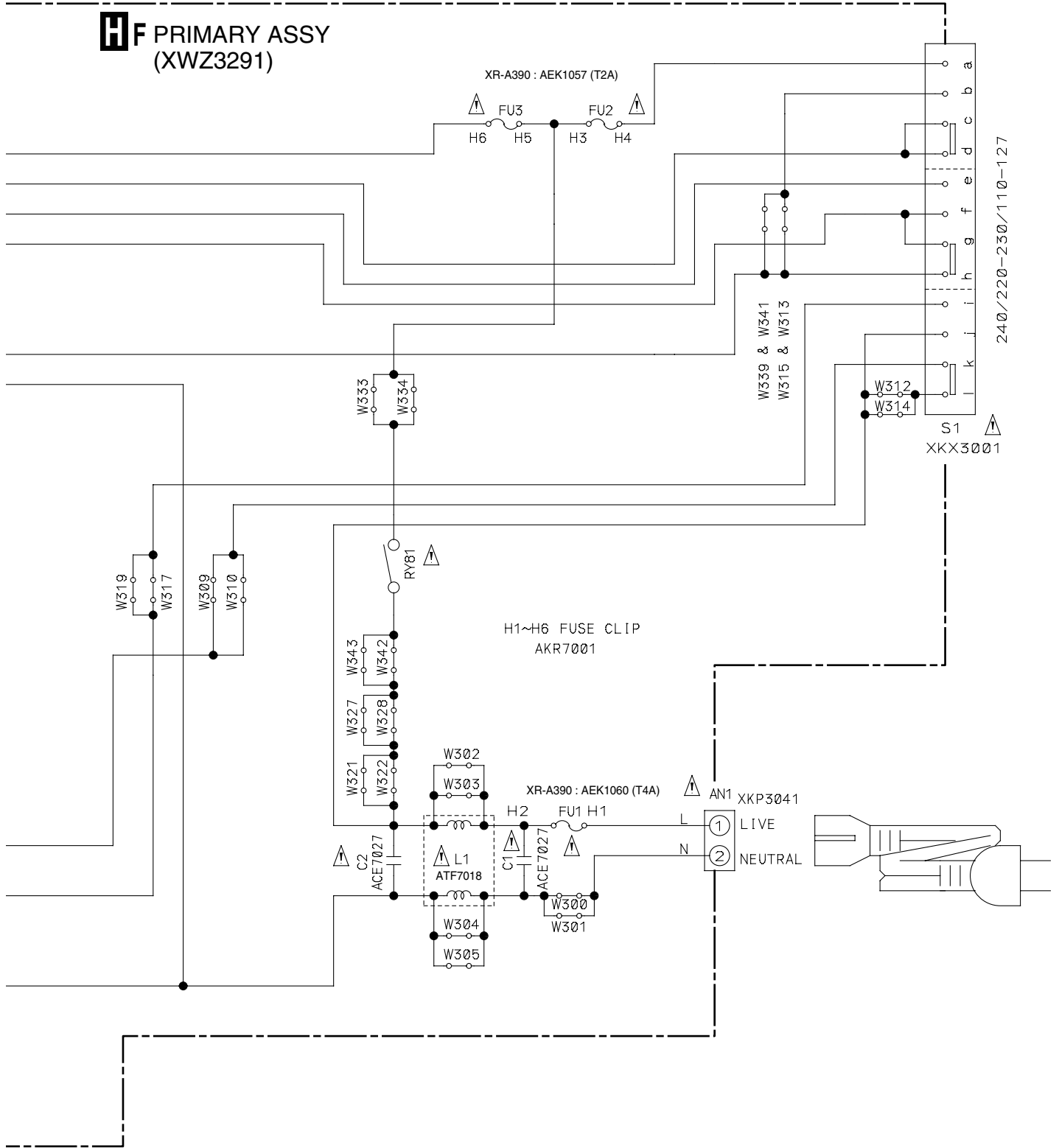
POWER TRANSFORMER  
XR-A390 : XTS3036





• NOTE FOR FUSE REPLACEMENT

**CAUTION** -FOR CONTINUED PROTECTION AGAINST RISK OF FIRE.  
REPLACE WITH SAME TYPE AND RATINGS ONLY.



**HF** PRIMARY ASSY  
(XWZ3291)



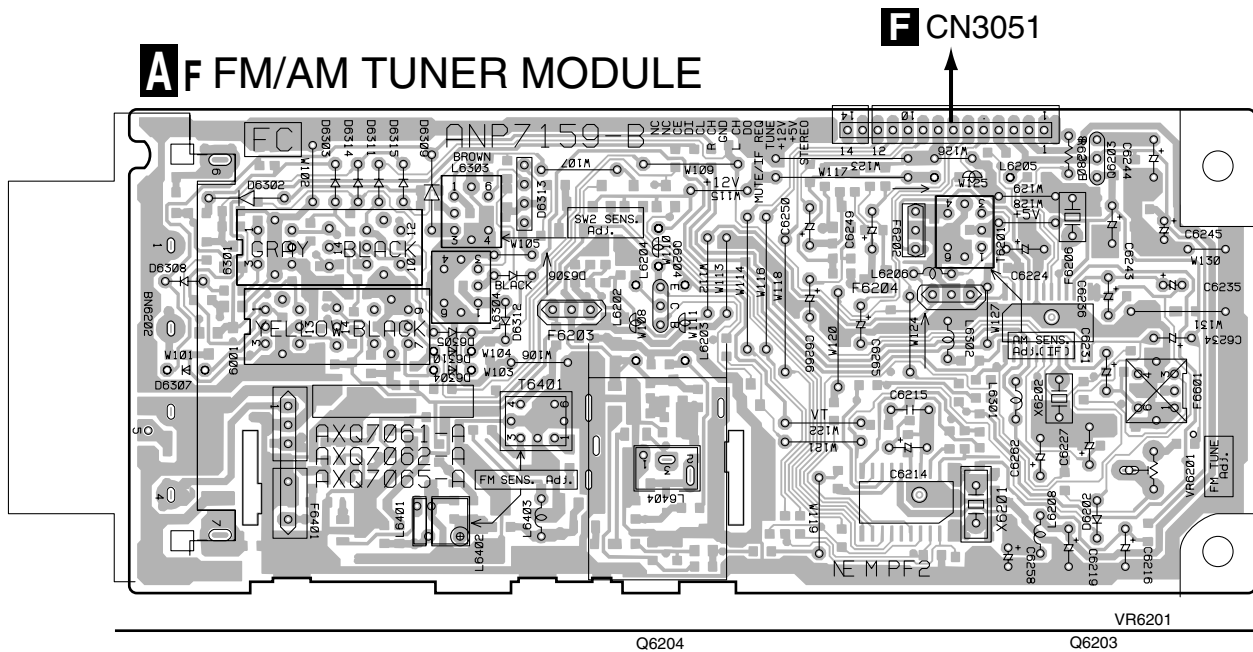
# 4. PCB CONNECTION DIAGRAM

## 4.1 FM/AM TUNER MODULE

SIDE A

SIDE A

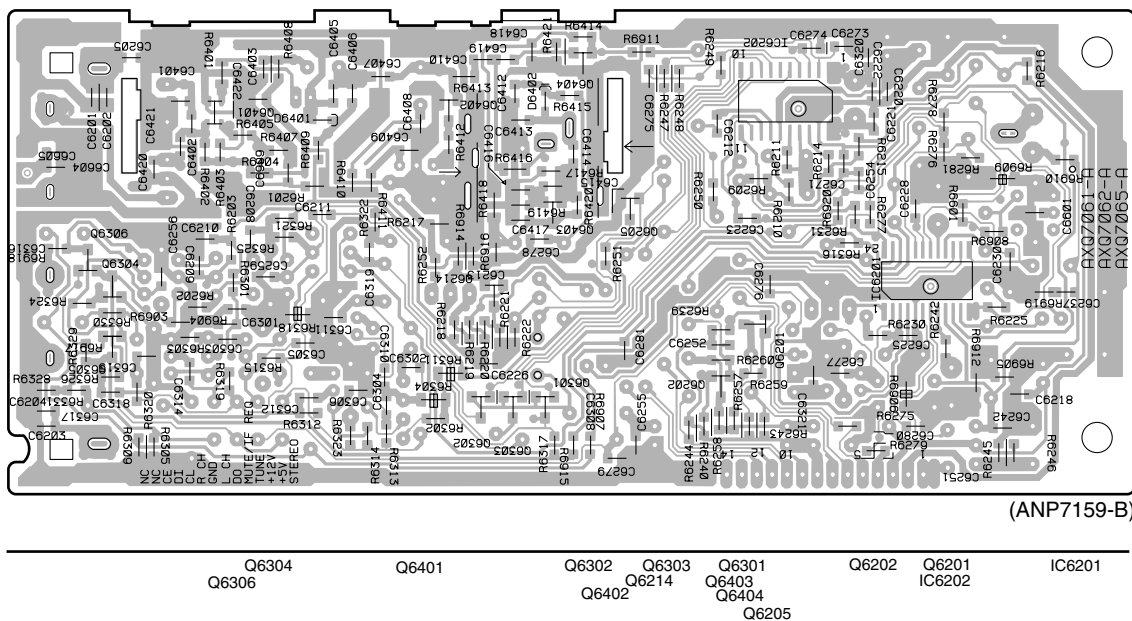
### A F FM/AM TUNER MODULE



SIDE B

SIDE B

### A F FM/AM TUNER MODULE



GF

GF

# 5. ADJUSTMENT

Note : Adjustment of XR-A390 are the same as those of XR-A4800 except for the following:



## FM Tuner Section

- Set the mode selector to FM BAND.
- Connect the wiring as shown in Fig. 1.

Step No.	Adjustment Title	FM SG (1kHz, $\pm 75$ kHz dev.)		Reception Frequency Display	Adjustment Location	Specifications
		Frequency (MHz)	Level (dB $\mu$ V)			
1	Front End Sensitivity	98	0 to 30	98MHz	L6402 T6401	Adjust so that the DC voltage between the IC6201 - pin 20 and GND becomes to maximum level.
2	TUNED IND. Lighting Level	98	18 $\pm$ 2	98MHz	VR6201	Adjust so that the indicator of TUNED IND. strats to light up.

Note:

Before adjusting, make sure there is no gap between L6401 and L6402. If there is a gap between them, bring them into contact with each other first, and then make adjustments.

## AM Tuner Section

- Set the mode selector to AM BAND.
- Connect the wiring as shown in Fig. 1.

Step No.	Adjustment Title	AM SG (400Hz, 30% Mod.)		Reception Frequency Display	Adjustment Location	Specifications
		Frequency (kHz)	Level (dB $\mu$ V/m)			
1	Front End Sensitivity	999 (*1)	35 to 45	999kHz (*1)	T6201	Adjust so that the DC voltage between the IC6201 - pin 20 and GND becomes to maximum level.

Note (\*1) : For the area using 10kHz step, frequency should be 1000kHz.

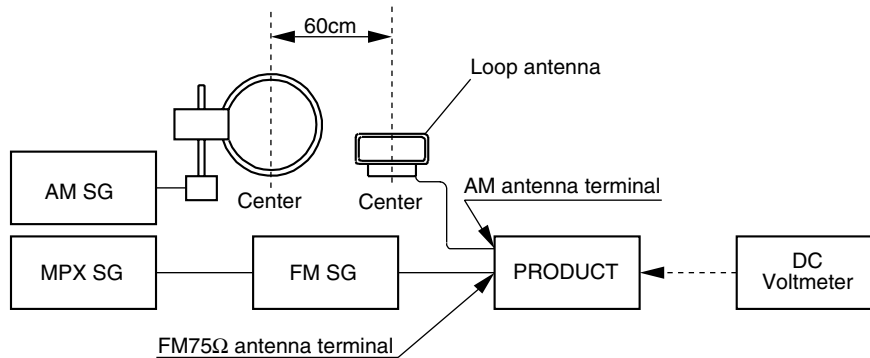


Fig.1 AM and FM Adjustment Wiring Diagram

## FM/AM TUNER MODULE

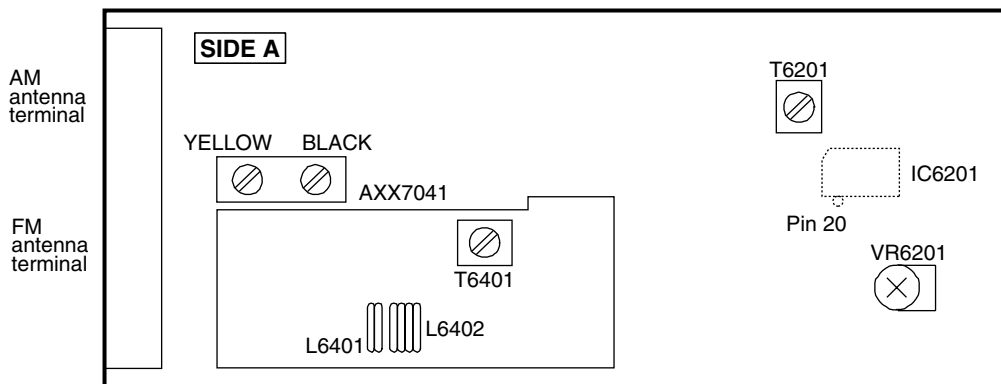


Fig.2 Adjustment Point