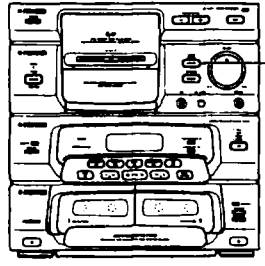


Service Manual

PIONEER
The Art of Entertainment



DEMO

ORDER NO.
RRV1549

STEREO FILE-TYPE CD CASSETTE DECK RECEIVER

XR-J2500F

THIS MANUAL IS APPLICABLE TO THE FOLLOWING MODEL(S) AND TYPE(S).

Type	Model	Power Requirement	Remarks
	XR-J2500F		
KUXJ	○	AC120V	
KCXJ	○	AC120V	

- For the circuit and mechanism descriptions, refer to the service guide RRV1430 for XR-P760F.

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T-DFY MAR. 1996 Printed in Japan

1. SAFETY INFORMATION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual.

Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.



WARNING

Lead in solder used in this product is listed by the California Health and Welfare agency as a known reproductive toxicant which may cause birth defects or other reproductive harm (California Health & Safety Code, Section 25249.5).

When servicing or handling circuit boards and other components which contain lead in solder, avoid unprotected skin contact with the solder. Also, when soldering do not inhale any smoke or fumes produced.



NOTICE

(FOR CANADIAN MODEL ONLY)

Fuse symbols  (fast operating fuse) and/or  (slow operating fuse) on PCB indicate that replacement parts must be of identical designation.

REMARQUE

(POUR MODÈLE CANADIEN SEULEMENT)

Les symboles de fusible  (fusible de type rapide) et/ou  (fusible de type lent) sur CCI indiquent que les pièces de remplacement doivent avoir la même désignation.

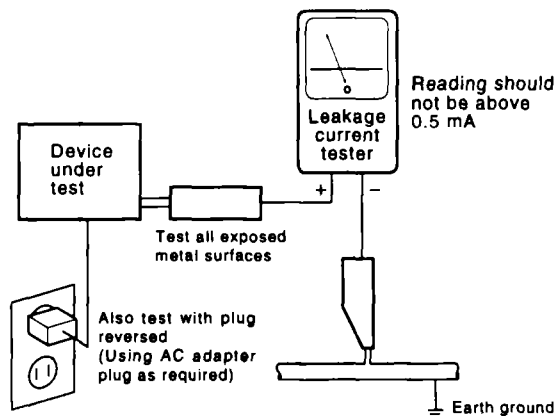
(FOR USA MODEL ONLY)

1. SAFETY PRECAUTIONS

The following check should be performed for the continued protection of the customer and service technician.

LEAKAGE CURRENT CHECK

Measure leakage current to a known earth ground (water pipe, conduit, etc.) by connecting a leakage current tester such as Simpson Model 229-2 or equivalent between the earth ground and all exposed metal parts of the appliance (input/output terminals, screwheads, metal overlays, control shaft, etc.). Plug the AC line cord of the appliance directly into a 120V AC 60 Hz outlet and turn the AC power switch on. Any current measured must not exceed 0.5 mA.




AC Leakage Test

ANY MEASUREMENTS NOT WITHIN THE LIMITS OUTLINED ABOVE ARE INDICATIVE OF A POTENTIAL SHOCK HAZARD AND MUST BE CORRECTED BEFORE RETURNING THE APPLIANCE TO THE CUSTOMER.

2. PRODUCT SAFETY NOTICE

Many electrical and mechanical parts in the appliance have special safety related characteristics. These are often not evident from visual inspection nor the protection afforded by them necessarily can be obtained by using replacement components rated for voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in this Service Manual.

Electrical components having such features are identified by marking with a  on the schematics and on the parts list in this Service Manual.

The use of a substitute replacement component which does not have the same safety characteristics as the PIONEER recommended replacement one, shown in the parts list in this Service Manual, may create shock, fire, or other hazards.

Product Safety is continuously under review and new instructions are issued from time to time. For the latest information, always consult the current PIONEER Service Manual. A subscription to, or additional copies of, PIONEER Service Manual may be obtained at a nominal charge from PIONEER.

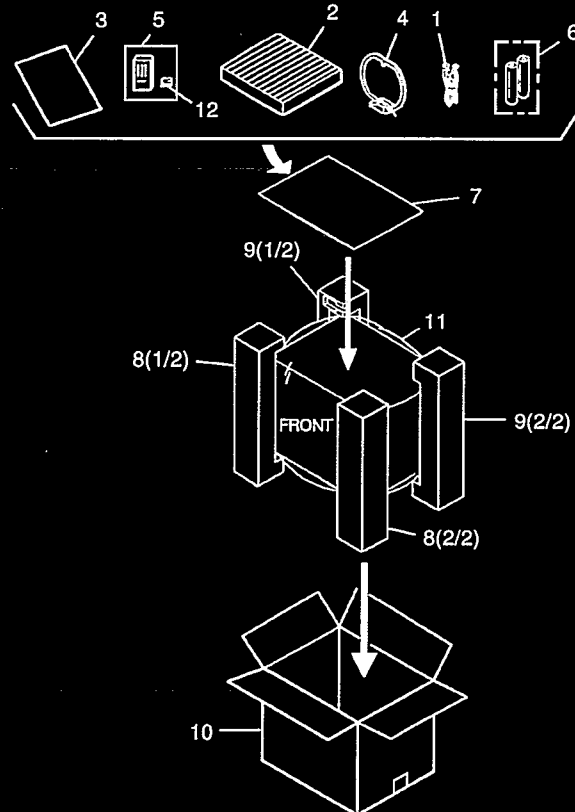
2. EXPLODED VIEWS, PACKING AND PARTS LIST

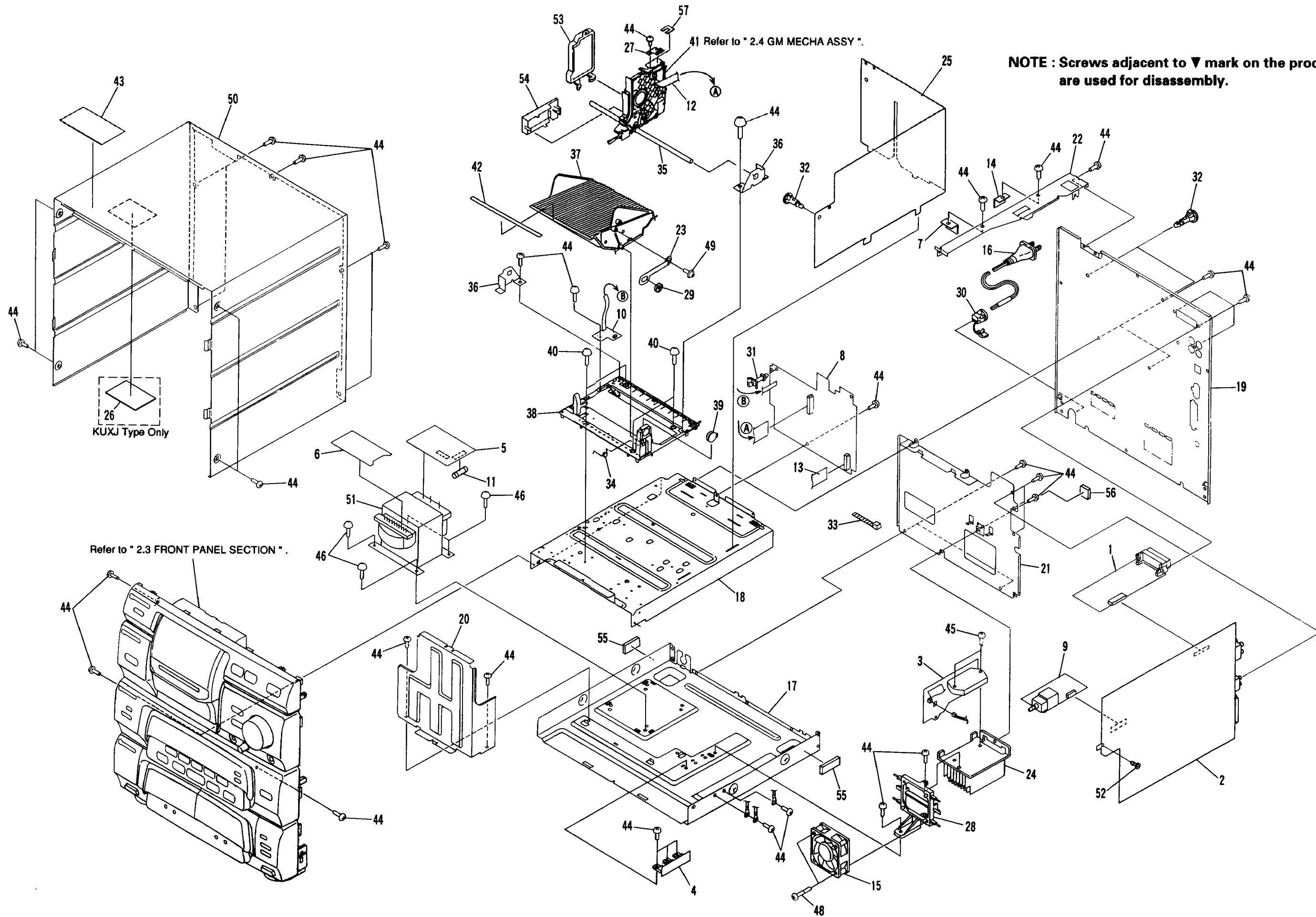
NOTES :

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- The \triangle mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "☉" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

2.1 PACKING

Mark	No.	Description	Parts No.
	1	FM ANTENNA	ADH1017
	2	CD CASE RACK	AMR7072
	3	OPERATING INSTRUCTIONS (English)	ARB7084
	3	OPERATING INSTRUCTIONS (French)(KCXJ only)	ARC7097
	4	LOOP ANTENNA	ATB7004
	5	REMOTECONTROL UNIT (CU-XR022)	AXD7078
NSP	6	BATTERY (R6P, AA)	VEM-013
NSP	7	POLYETHYLENE BAG (KUXJ type)	AHG7030
NSP	7	POLYETHYLENE BAG (KCXJ type)	AHG7032
	8	FRONT PAD LR	AHA7104
	9	REAR PAD LR	AHA7105
	10	PACKING CASE	AHD7239
	11	PACKING SHEET	AHG7025
	12	BATTERY COVER	AZA7123

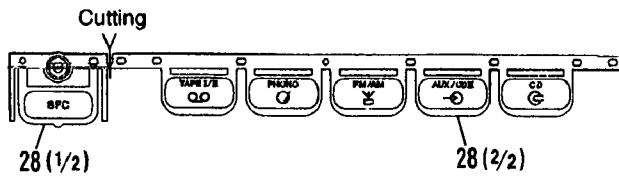




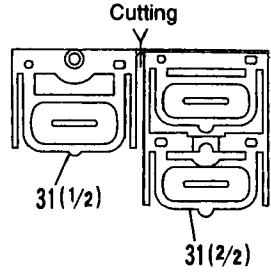
XR-J2500F

2.3 FRONT PANEL SECTION

Note 1. Cutting Position
No. 28 (Function Button)

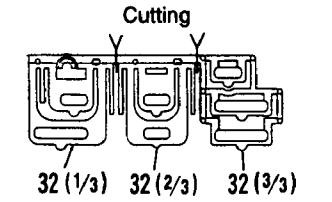


Note 2. Cutting Position
No. 31 (Power Button)

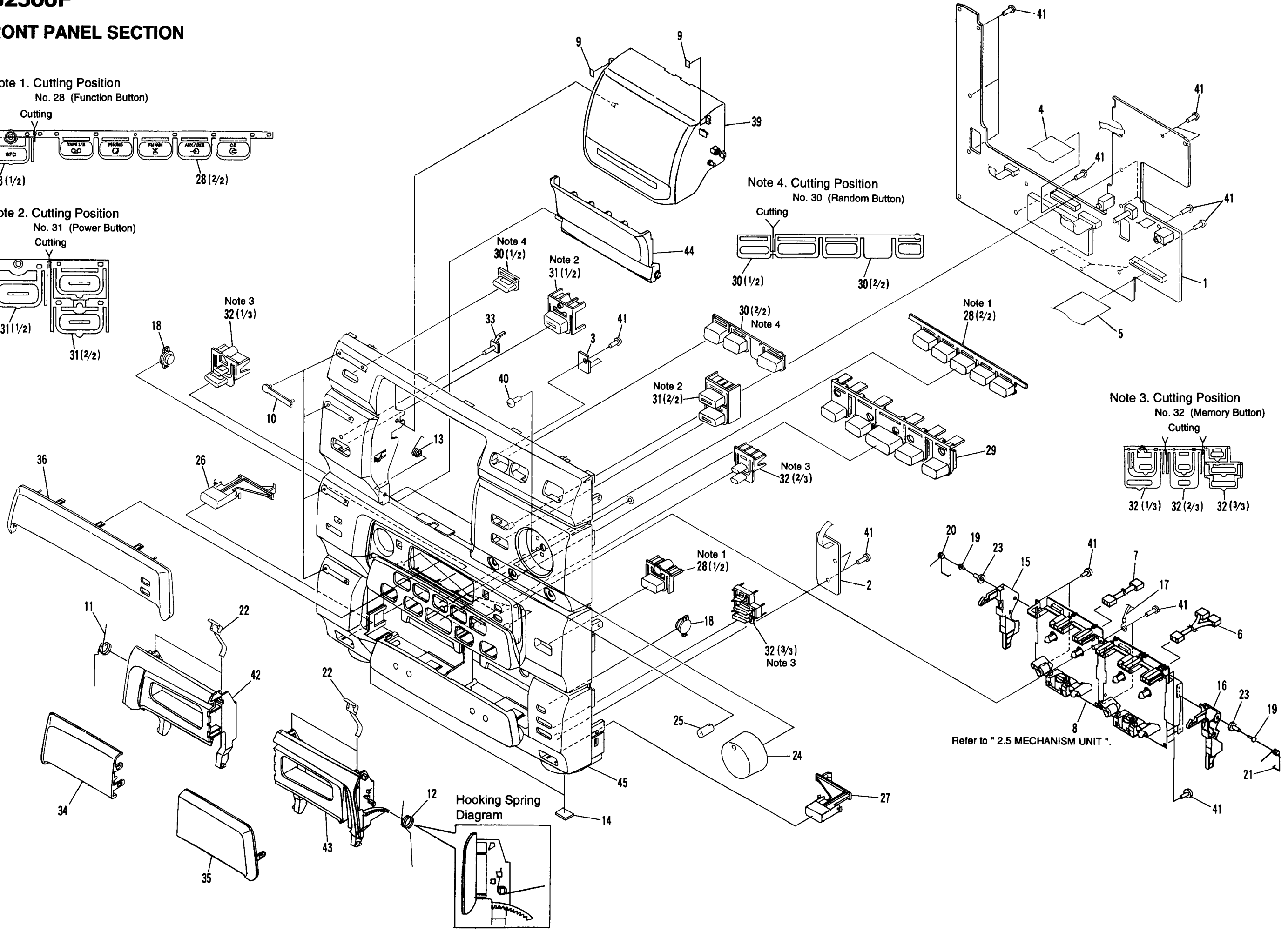
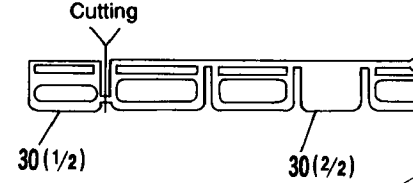


Note 3
32(1/3)

Note 3. Cutting Position
No. 32 (Memory Button)



Note 4. Cutting Position
No. 30 (Random Button)



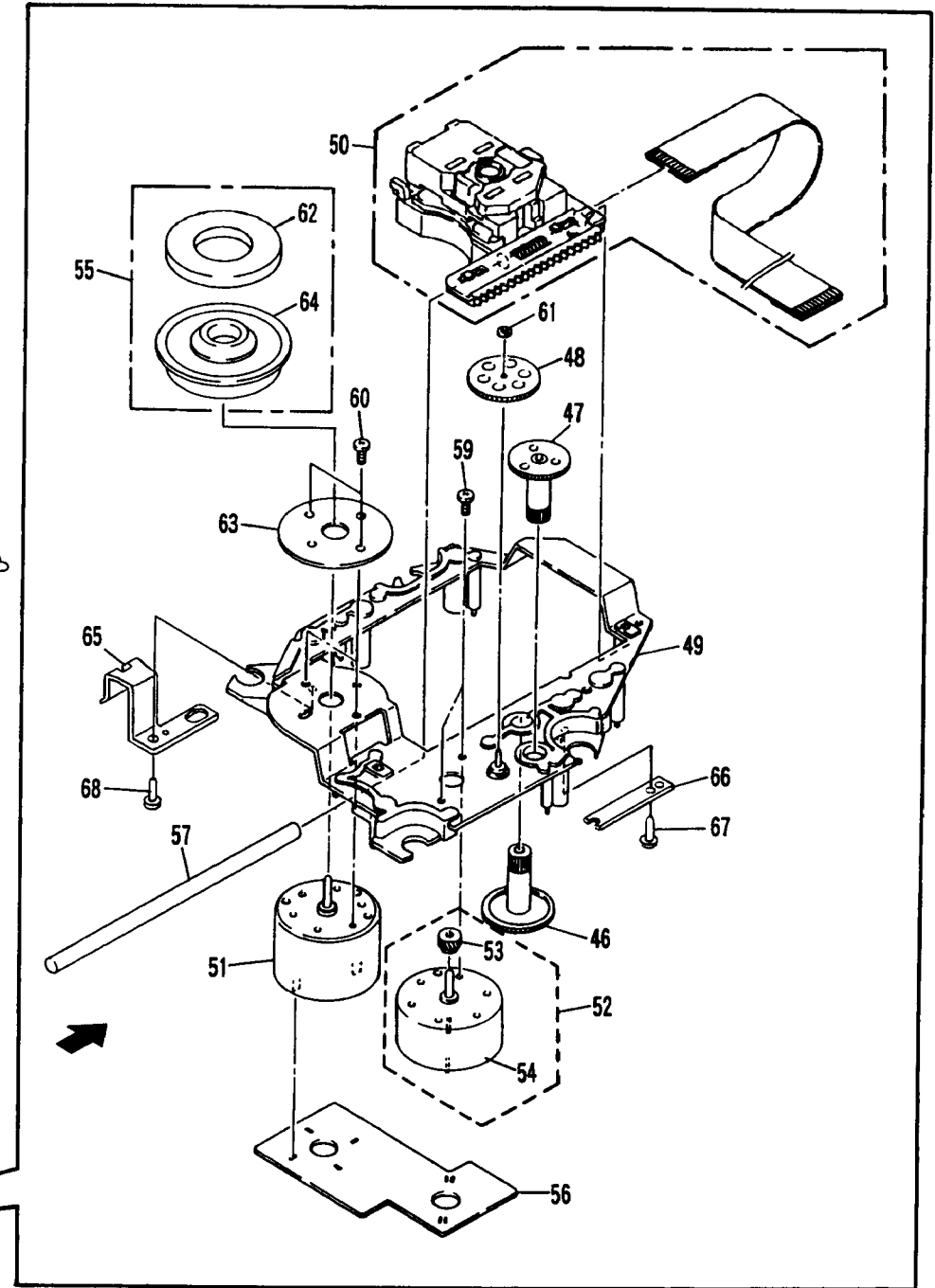
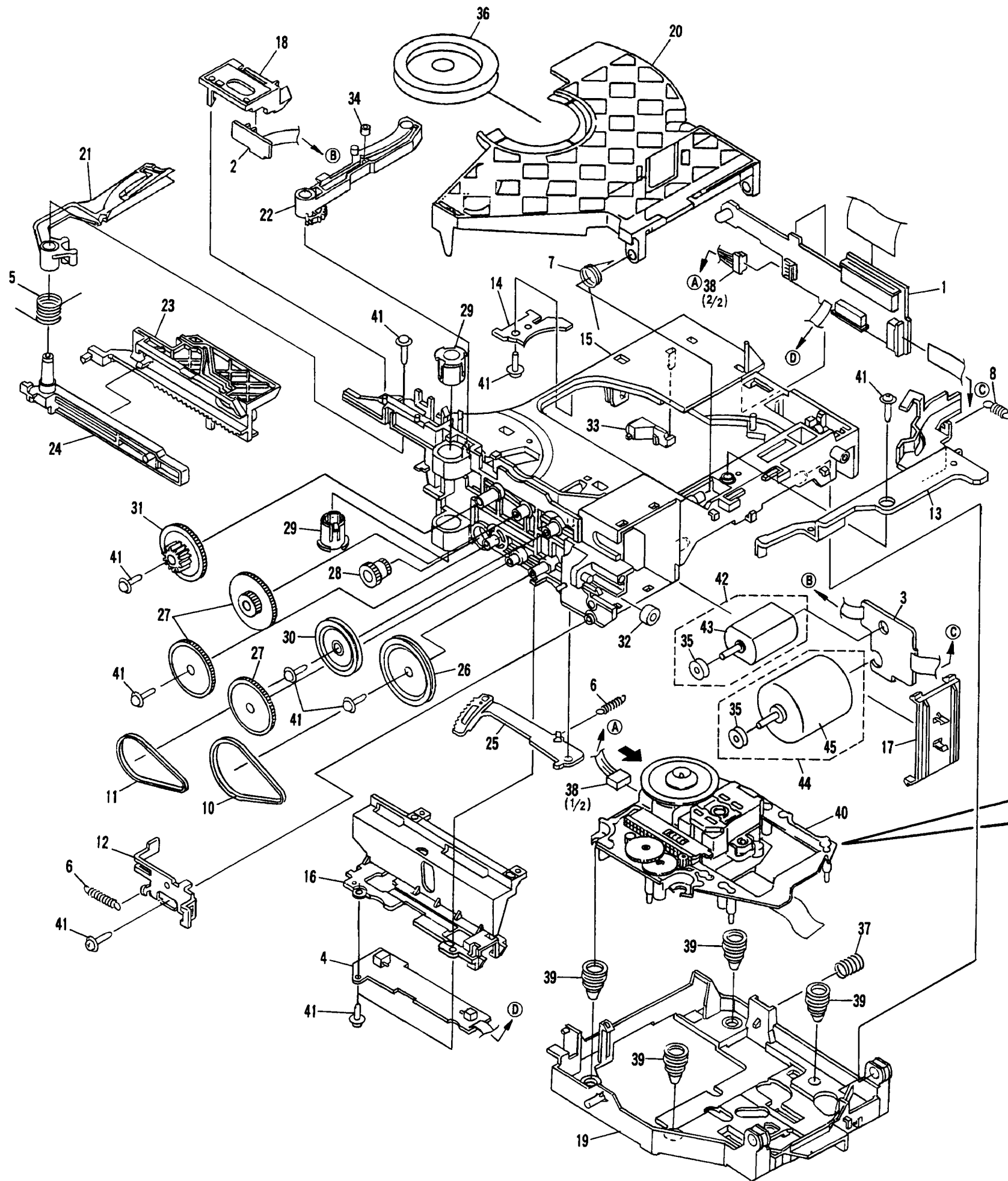
Mark	No.	Description	Parts No.
	1	FRONT ASSY	AWZ8281
NSP	2	TACT SW ASSY	AWZ8304
NSP	3	HOOD SW ASSY	AWZ8291
	4	28P F.F.C/30V	ADD7030
	5	35P F.F.C/30V	ADD7025
	6	CONNECTOR 5P	RKP1682
	7	CONNECTOR 3P	RKP1683
	8	MECHANISM UNIT	RYM1248
	9	RUBBER SHEET	AEB7054
	10	NAME PLATE	PAM1608
	11	DOOR SPLING L	ABH7116
	12	DOOR SPLING R	ABH7117
	13	DOOR SPRING D	ABH7097
	14	RUBBER SHEET	AEB1111
	15	EJECT ARM (L)	AMR7074
	16	EJECT ARM (R)	AMR7075
NSP	17	EARTH LEAD WIRE	DE025VF0
	18	DAMPER ASSY	AXA7021
	19	SCREW	BSZ20P120FMC
	20	EJECT SPRING (L)	ABH7102
	21	EJECT SPRING (R)	ABH7103
	22	SPRING	RBK1004
	23	COLLAR	RNK2135
	24	VOLUME KNOB	AAB7037
	25	MIC VOLUME KNOB	AAB7092
	26	EJECT BUTTON L	AAD7265
	27	EJECT BUTTON R	AAD7266
	28	FUNCTION BUTTON	AAD7260
	29	START BUTTON	AAD7261
	30	RANDOM BUTTON	AAD7262
	31	POWER BUTTON	AAD7263
	32	MEMORY BUTTON	AAD7264
	33	STA. LENS	AAK7210
	34	DOOR WINDOW L	AAK7228
	35	DOOR WINDOW R	AAK7229
	36	DISPLAY WINDOW D	AAK7227
	37	
	38	
	39	HOOD M	AAN7100
	40	SCREW	BBZ30P080FZK
	41	SCREW	BPZ30P080FMC
	42	DOOR PANEL L	AAN7131
	43	DOOR PANEL R	AAN7132
	44	DOOR D	AAN7133
	45	FRONT PANEL	AMB7344

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2.4 GM MECHA ASSY

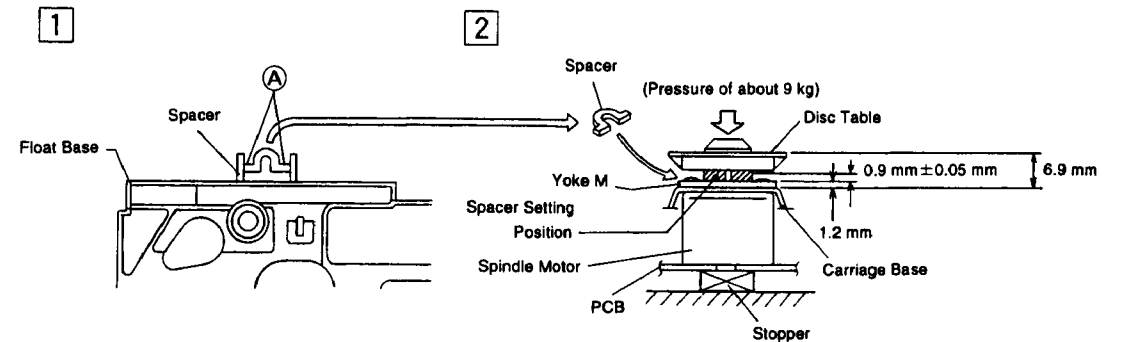
Mark	No.	Description	Parts No.	Mark	No.	Description	Parts No.
NSP	1	MECHA PCB ASSY	AWZ7835		51	D.C. MOTOR ASSY (SPDL)	PEA1235
NSP	2	SENSOR PCB ASSY	AWZ7836		52	CARRIAGE DC MOTOR ASSY	PEA1246
NSP	3	MOTOR PCB ASSY	AWZ7837		53	PINION GEAR	PNW2055
NSP	4	SW PCB ASSY	AWZ7838	NSP	54	CARRIAGE DC MOTOR/0.3W	PXM1027
	5	ARM A SPRING 2	ABH7124		55	DISC TABLE ASSY	PEA1314
	6	GEAR PLATE SPRING	ABH7051		56	MECHANISM BOARD ASSY	PWX1192
	7	CLAMP SPRING	ABH7107		57	GUIDE BAR	PLA1094
	8	LOCK LEVER SPRING	ABH7120		58	
	9			59	SCREW	JFZ17P025FZK
	10	LOADING BELT	AEB7029		60	SCREW	JFZ20P040FMC
	11	BELT	AEB7030		61	WASHER	WT12D032D025
NSP	12	LOCK ANGLE	ANB7027		62	CLAMP MAGNET	PMF1014
NSP	13	LOCK LEVER P	ANB7042		63	YOKE M	PNB1312
NSP	14	SERVO STOPPER S	ANB7047	NSP	64	DISC TABLE	PNW2410
	15	LOADING BASE	ANW7051	NSP	65	FLOAT ANGLE	ANB7020
	16	CAM COVER	ANW7052		66	GEAR STOPPER	PNB1303
	17	MOTOR HOLDER	ANW7053		67	SCREW	BPZ20P060FMC
	18	SENSOR HOLDER	ANW7054		68	SCREW	BPZ26P100FMC
	19	FLOAT BASE	ANW7055				
	20	CLAMPER HOLDER	ANW7084				
	21	ARM (A)	ANW7057			FROIL (for service)	GYA1001
	22	ARM (B)	ANW7058			HA NARL (for service)	GEM1016
	23	DRIVE PLATE	ANW7059				
	24	ARM PLATE	ANW7060				
	25	GEAR PLATE	ANW7082				
	26	GEAR PULLEY (B)	ANW7062				
	27	GEAR A	ANW7063				
	28	DRIVE GEAR	ANW7064				
	29	BEARING	ANW7065				
	30	GEAR PULLEY A	ANW7066				
	31	SELECT GEAR	ANW7067				
	32	ROLLER	ANW7068				
	33	LED LENS	ANW7072				
	34	ROLLER B	ANW7075				
	35	MOTOR PULLEY	PNW1634				
	36	CLAMPER	PNW7085				
	37	FLOAT SPRING	ABH7049				
	38	CONNECTOR ASSY (4P)	ADE7006				
	39	FLOAT RUBBER	AEB7059				
NSP	40	SERVO MECHANISM ASSY GM	AXA7028				
	41	SCREW	IPZ20P080FMC				
	42	MOTOR ASSY (SELECT)	AEA7005				
NSP	43	MOTOR	PXM1002				
	44	MOTOR ASSY	AEA7006				
	45	LOADING MOTOR	VXM1034				
	46	GEAR 1	PNW2052				
	47	GEAR 2	PNW2053				
	48	GEAR 3	PNW2054				
	49	CARRIAGE BASE	PNW2445				
	50	PICKUP ASSY	AEA7004				

Servo Mechanism Assy GM



● How to install the disc table

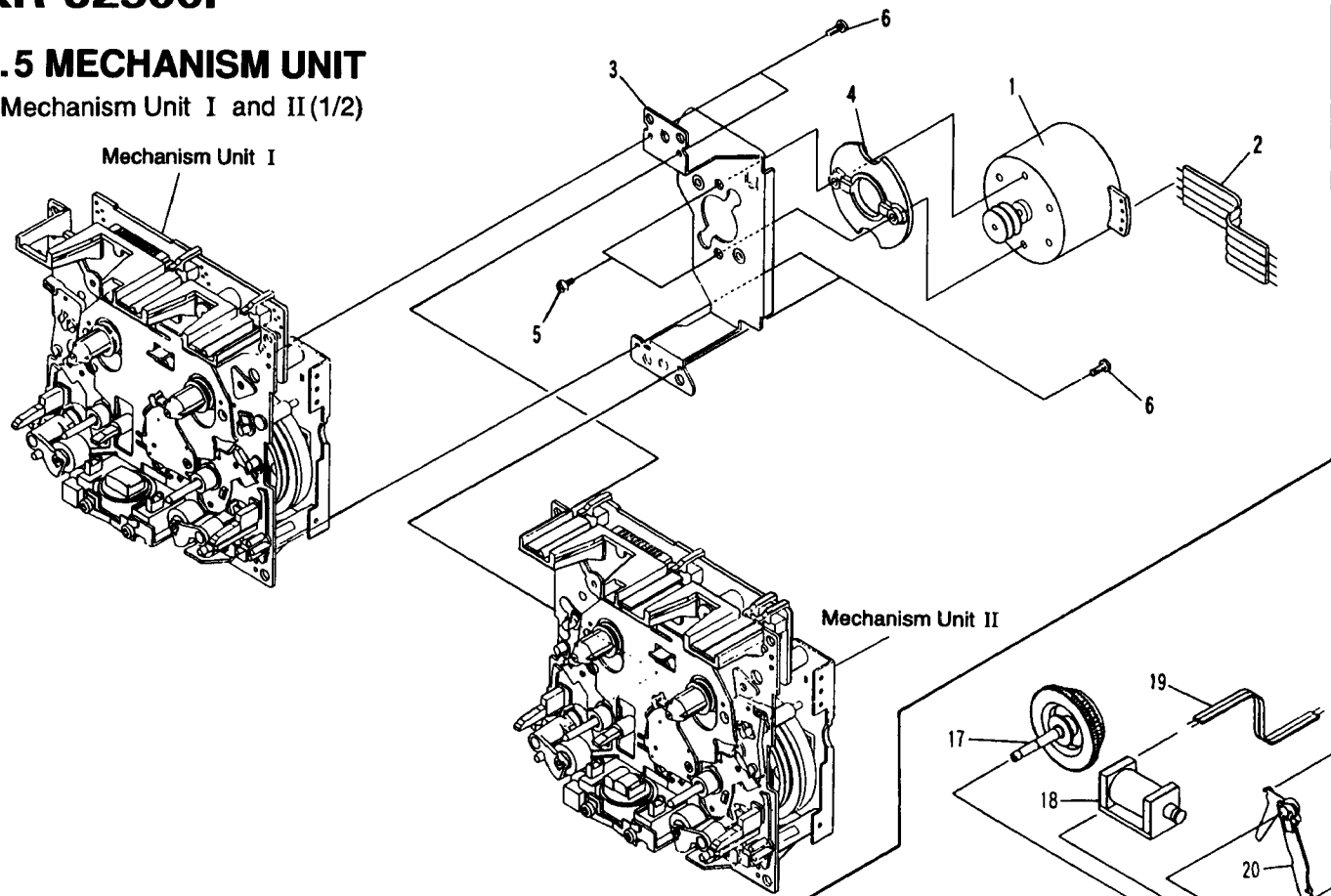
- 1 Use nipper or other tool to cut the two sections marked A figure 1. Then remove the spacer.
- 2 While supporting the spindle motor shaft with the stopper, put spacer on top of the yoke M, and stick the disc table on top (takes about 9kg pressure). Take off the spacer.



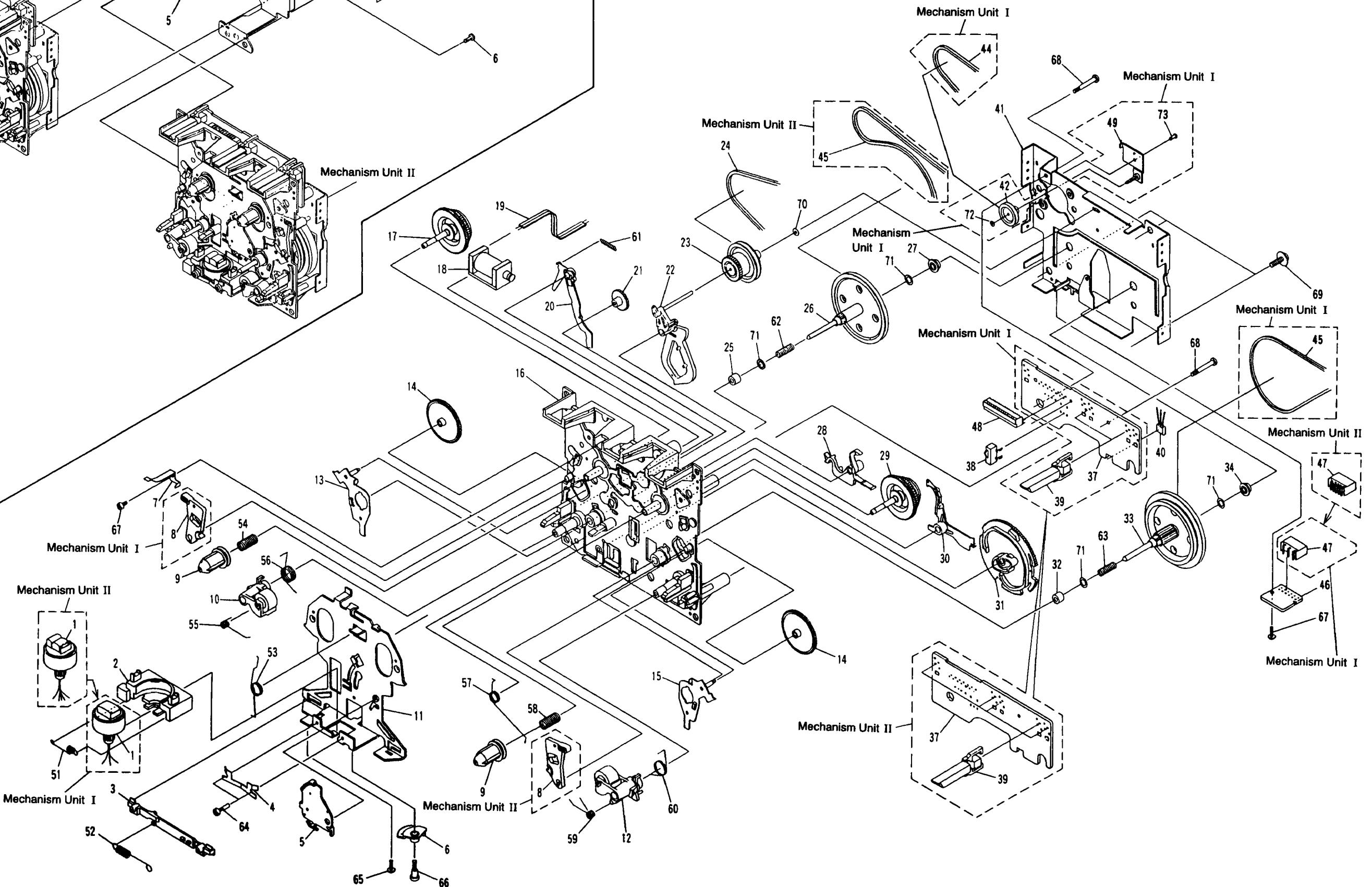
XR-J2500F

2.5 MECHANISM UNIT

●Mechanism Unit I and II(1/2)



●Mechanism Unit I and II(2/2)



■ Mechanism unit I and II (1/2)

Mark	No.	Description	Parts No.
NSP	1	ASSY MOTOR	RXM1080
	2	JUMPER WIRE	RDD1012
	3	BRACKET MOTOR	RNE1830
	4	SPACER	RNK1822
	5	SCREW	RBA1100
	6	SCREW	PCZ20P040FMC

Mark	No.	Description	Parts No.
	41	BRACKET FW (*1)	RNE1854
	41	BRACKET FW (*2)	RNE1438
	42	PULLEY (*1 only)	RNK2132
	43	
	44	BELT FW (*1 only)	REB1291
	45	BELT MAIN (* 1)	REB1290
	45	BELT MAIN (* 2)	REB1289

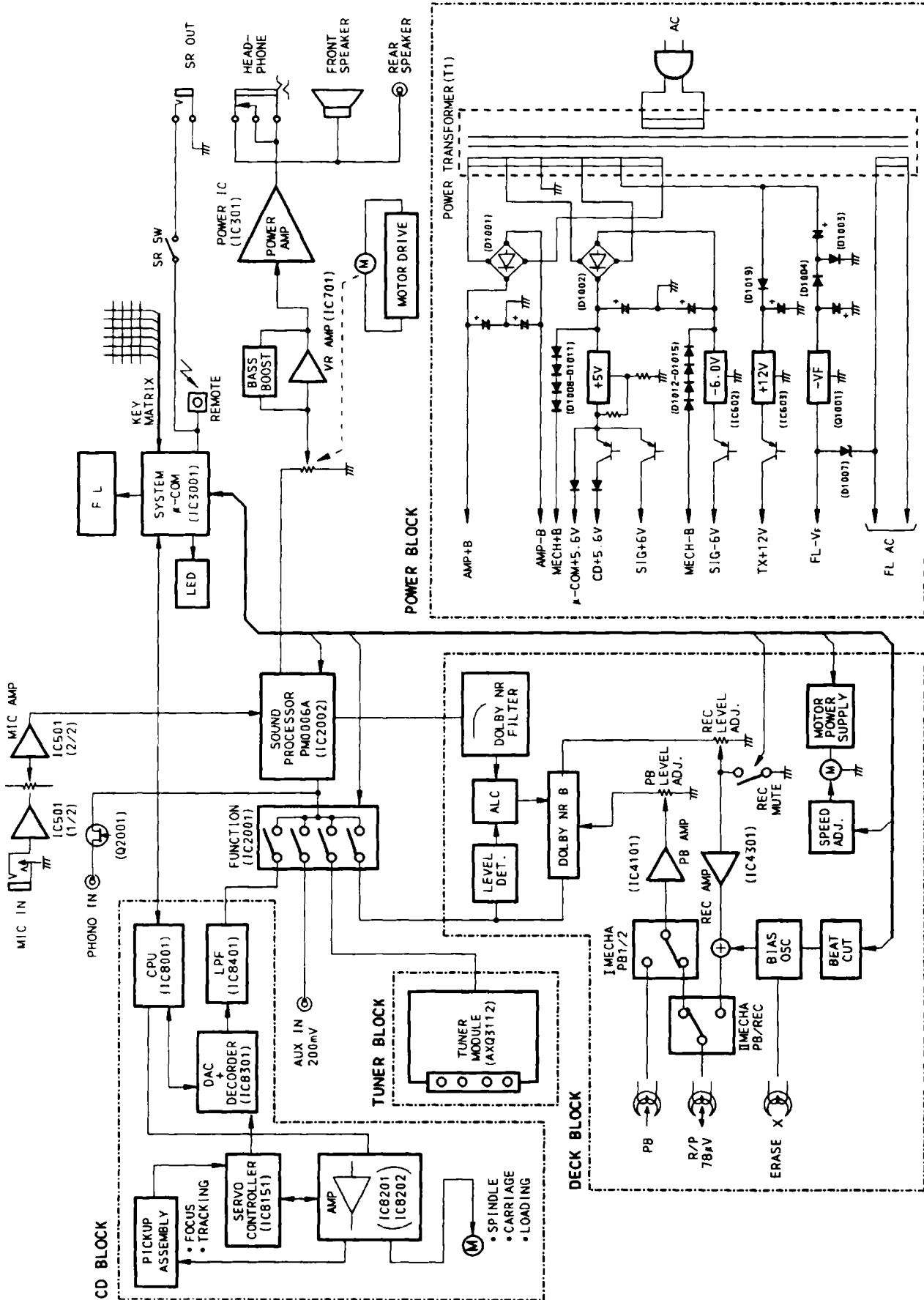
■ Mechanism unit I and II (2/2)

Mark	No.	Description	Parts No.
	1	ASSY HOLDER HEAD (*1)	RXA1400
	1	ASSY HOLDER HEAD (*2)	RXA1664
	2	FRAME HEAD	RNK1715
	3	LEVER HEAD	RNK1716
	4	SPRING AZIMUTH	RBK1006
	5	ASSY ARM ASSIST	RXA1401
	6	GEAR ARM HEAD	RNK1717
	7	SPRING CASSETTE	RBK1039
	8	EJECT LOCK	RNK1718
	9	CAP REEL	RNK1719
	10	ASSY PINCH ARM L	RXA1403
	11	CHASSIS HEAD	RNE1437
	12	ASSY PINCH ARM R	RXA1404
	13	ARM PLAY L	RNK1866
	14	GEAR PLAY	RNK1867
	15	ARM PLAY R	RNK1868
	16	CHASSIS OS	RXA1411
	17	ASSY SUB REEL L	RXA1407
	18	SOLENOID	RXP1020
	19	WIRE	RDC1006
	20	ARM RVS	RNK1721
	21	GEAR FF	RNK1723
	22	ASSY ARM FR	RXA1412
	23	ASSY PULLEY FR	RXA1413
	24	BELT FR	REB1292
	25	METAL	RNG1048
	26	ASSY FLYWHEEL L	RXA1690
	27	METAL	RNG1005
	28	ARM BRAKE	RNK1724
	29	ASSY SUB REEL R	RXA1408
	30	ARM TRIGGER	RNK1722
	31	GEAR CAM	RNK1725
	32	METAL	RNG1049
	33	ASSY FLYWHEEL R	RXA1691
	34	METAL	RNG1004
	35	
	36	
	37	P. C. BOARD	RNP1610
	38	SWITCH MODE	RSN1020
	39	SWITCH (LEAF)	RSN1019
	40	HALL IC	DN6851A

Mark	No.	Description	Parts No.
	46	P. C. BOARD	RNP1348
	47	HOUSING (*1)	RKP1396
	47	HOUSING (*2)	RKP1397
	48	CONNECTOR (*1)	RKP1713
	48	CONNECTOR (*2)	RKP1714
	49	ASSY HOLDER (*1 only)	RXA1689
	50	
	51	SPRING	RBH1282
	52	SPRING	RBH1283
	53	SPRING	RBH1284
	54	SPRING	RBH1286
	55	SPRING	RBH1288
	56	SPRING	RBH1291
	57	SPRING	RBH1285
	58	SPRING	RBH1287
	59	SPRING	RBH1289
	60	SPRING	RBH1290
	61	SPRING	RBH1292
	62	FWP SP (SPRING)	RBH1061
	63	SPRING	RBH1325
	64	SCREW (For AZIMUTH)	RBA1023
	65	SCREW	RBA1027
	66	SCREW	RBA1030
	67	SCREW	PCZ20P040FMC
	68	SCREW	RBA1093
	69	SCREW	RBA1094
	70	WASHER	RBF1046
	71	WASHER	WA26D047D013
	72	WASHER (*1 only)	WT13D030D025
	73	SCREW (*1 only)	RBA1118

Note) *1: Mechanism Unit I
*2: Mechanism Unit II

3. BLOCK DIAGRAM

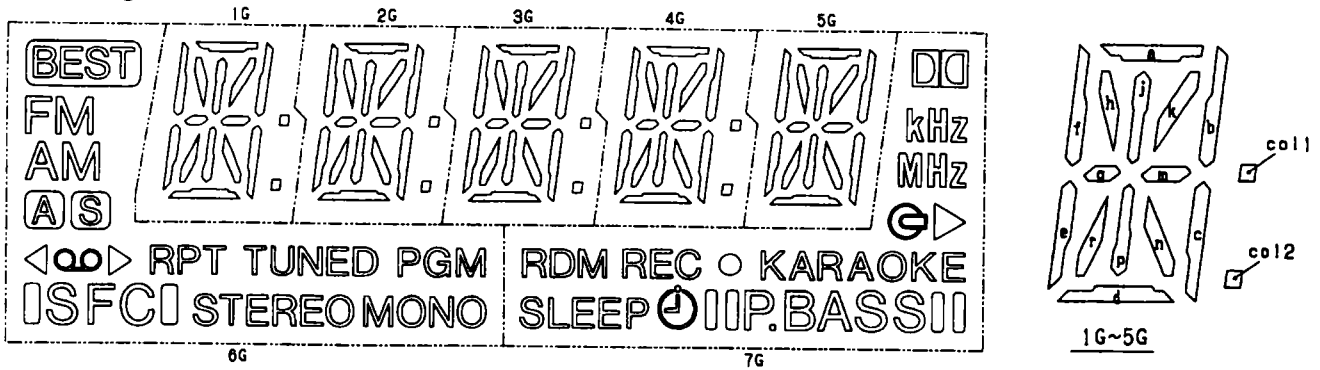


4. FL INFORMATION

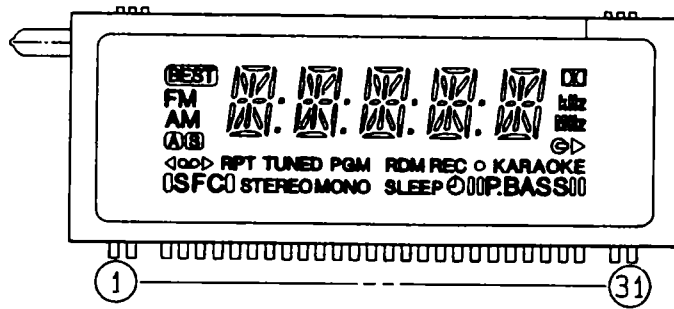
■ AAV7024 (V401: DISPLAY ASSY)

● FL Tube

● Grid assignment



● Pin Assignment



● Pin Connection

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
Assignment	F	F	NP	P12	P13	P14	P15	P16	P11	P10	P9	P8	P7	P6	P5	P4	P3	P2	P1	NL

Pin No.	21	22	23	24	25	26	27	28	29	30	31
Assignment	NL	1G	2G	3G	4G	5G	6G	7G	NP	F	F

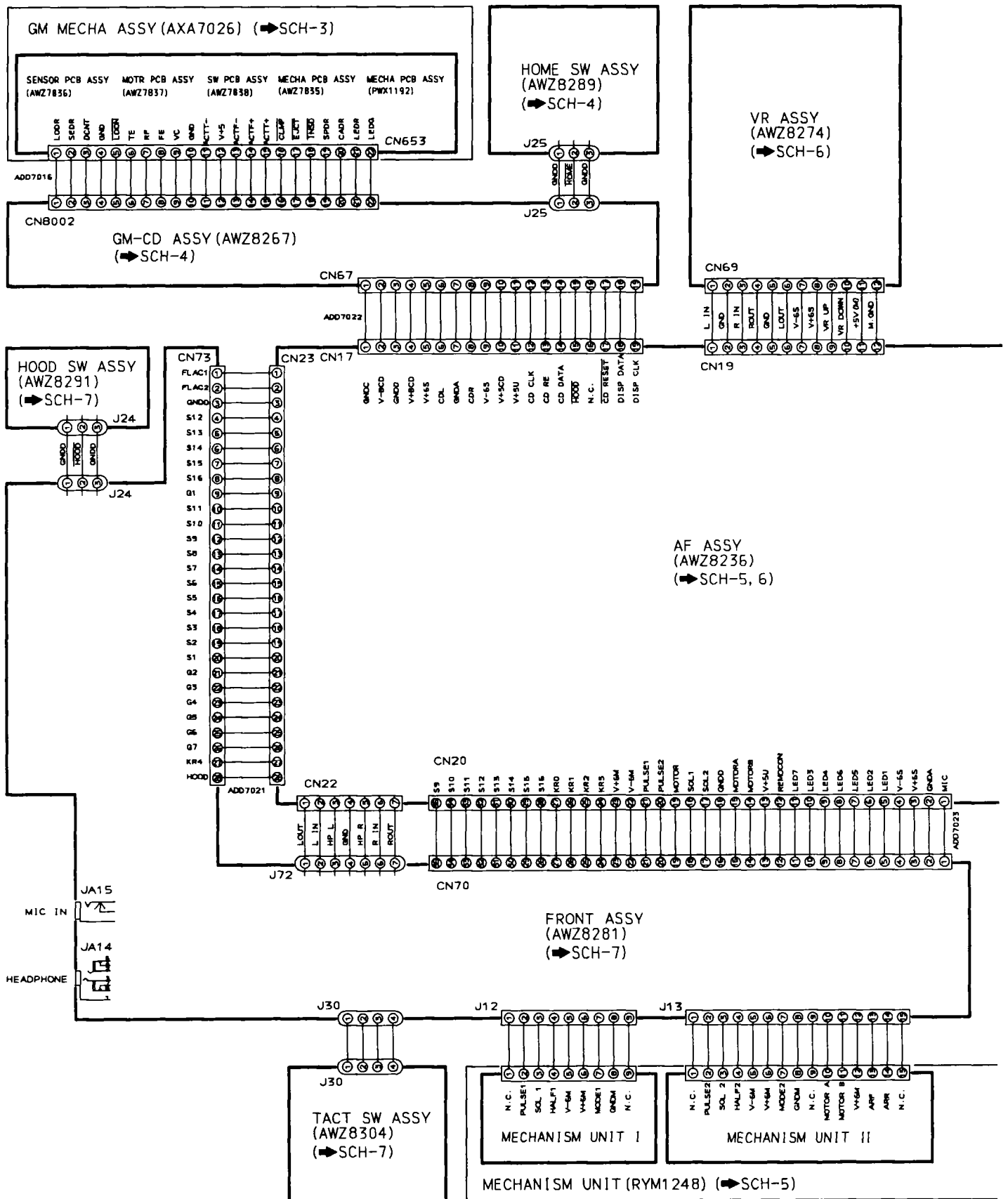
● Anode Connection

	1G~4G	5G	6G	7G
P1	col2			KARAOKE
P2	d	d	FM	REC
P3	n	n		⏻
P4	p	p	BEST	⏻
P5	r	r	TUNED	▶
P6	e	e	S	○
P7	c	c	A	RDM
P8	g	g	◀	SLEEP
P9	m	m	▶	◻
P10	f	f	SFC	P. BASS
P11	b	b	PGM	kHz
P12	k	k	STEREO	MHz
P13	j	j	RPT	Ⓞ
P14	h	h	MONO	
P15	a	a	Ⓞ	
P16	col1			

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5. SCHEMATIC AND PCB CONNECTION DIAGRAMS

5.1 OVERALL SCHEMATIC DIAGRAM



SCH-1

OVERALL SCHEMATIC DIAGRAM

(TYPE 1A)

NOTE FOR SCHEMATIC DIAGRAMS

1. When ordering service parts, be sure to refer to "PARTS LIST OF EXPLODED VIEWS" or "PCB PARTS LIST".

2. Since these are basic circuits, some parts of them or the values of some components may be changed for improvement.

3. RESISTORS:

Unit: k: k Ω , M: M Ω , or Ω unless otherwise noted.
 Rated power: 1/4W, 1/6W, 1/8, 1/10W unless otherwise noted.
 Tolerance: (F): $\pm 1\%$, (G): $\pm 2\%$, (K): $\pm 10\%$, (M): $\pm 20\%$ or $\pm 5\%$ unless otherwise noted.

4. CAPACITORS:

Unit: p: pF or μ F unless otherwise noted.
 Ratings: capacitor (μ F) / voltage (V) unless otherwise noted.
 Rated voltage: 50V except for electrolytic capacitors.

5. COILS:

Unit: m: mH or μ H unless otherwise noted.

6. VOLTAGE AND CURRENT:

\overline{V} : SIGNAL voltage at rated output.
 or \overline{V} : DC voltage (V) at no input signal unless otherwise noted.
 Value in () is DC voltage at rated power.
 \overline{mA} or \overleftarrow{mA} : DC current at no input signal unless otherwise noted.

7. OTHERS:

- or ○ : Adjusting point.
- or ○ : Measurement point.
- The Δ mark found on some components parts indicates the importance of the safety factor of the parts. Therefore, when replacing, be sure to use parts of identical designation.

8. SCH-□ ON THE SCHEMATIC DIAGRAM:

- SCH-□ indicates the drawing number of the schematic diagram. (SCH stands for schematic diagram.)

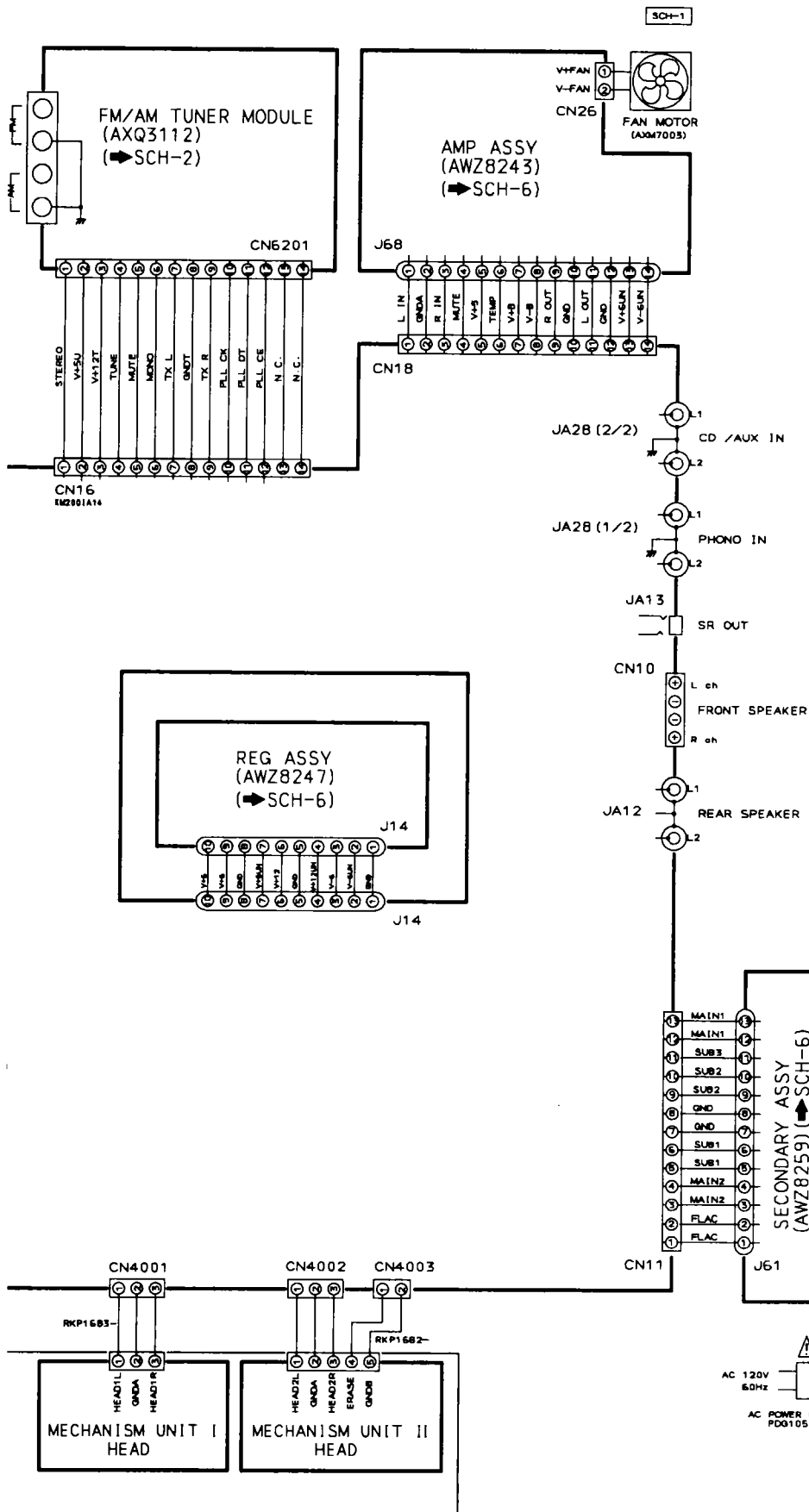
9. SWITCHES (Underline indicates switch position):

FRONT ASSY

- | | |
|---|-------------------------|
| S501: POWER STANDBY/ON | S516: P.BASS (DEMO) |
| S503: $\overline{\leftarrow\leftarrow\leftarrow\leftarrow}$ | S517: TIMER REC/WAKE UP |
| S504: BEST | S518: FREQ/STATION |
| S507: FM/AM | S519: MEMORY |
| S508: TAPE 1/II | S520: CLOCK/CLOCK ADJ |
| S509: STOP (■) | S521: SFC |
| S510: START (▶) | S522: RANDOM |
| S511: $\overline{\rightarrow\rightarrow\rightarrow\rightarrow}$ | S523: DISPLAY |
| S513: KARAOKE | S524: PHONO |
| S514: AUX/CD II | S401: DISC SELECTOR (+) |
| S515: CD | S402: DISC SELECTOR (-) |

TACT SW ASSY

- | |
|--------------------|
| S502: DOLBY ON/OFF |
| S505: REC |
| S506: ASES/COPY |

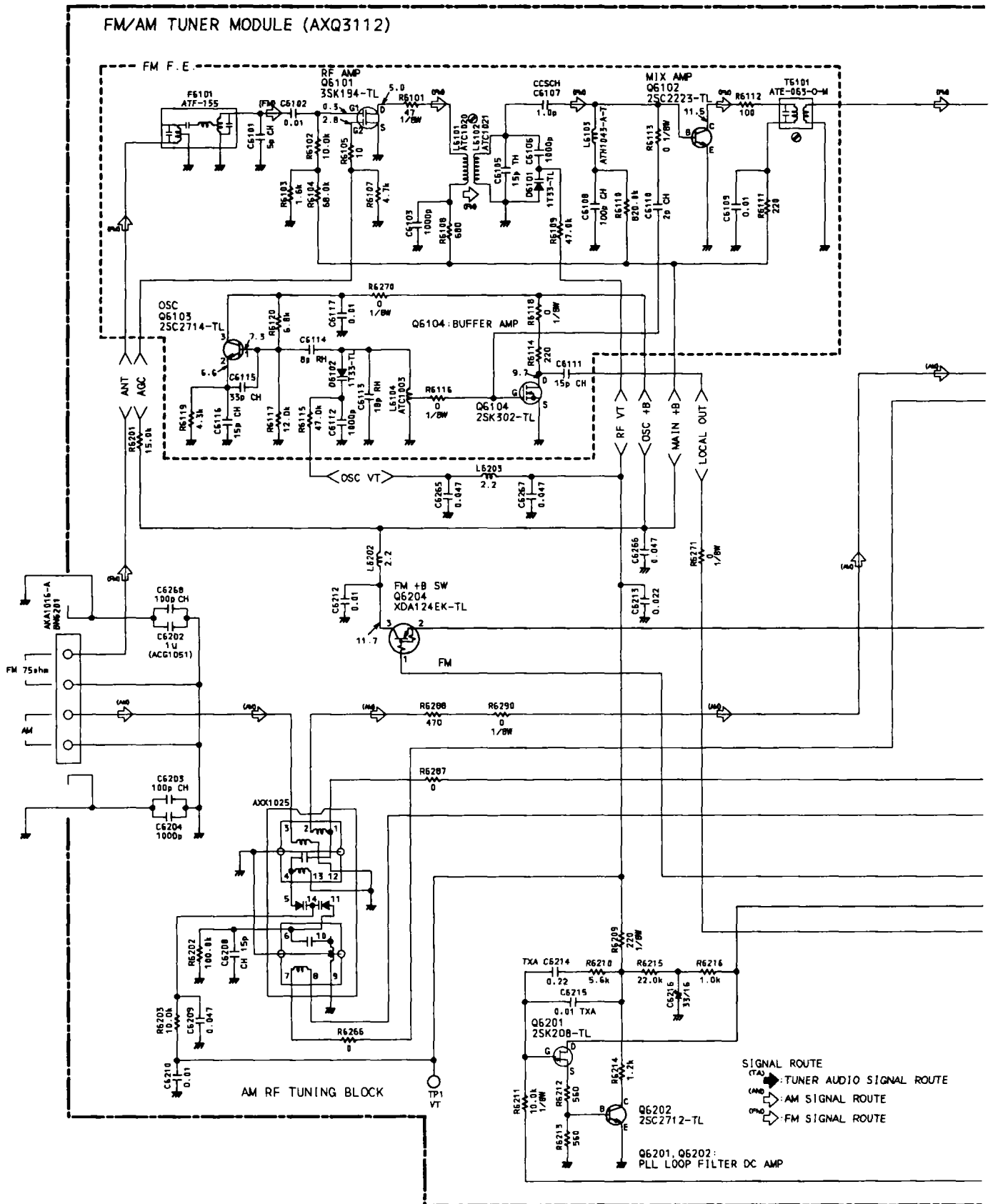


SCH-1

OVERALL SCHEMATIC DIAGRAM

XR-J2500F

5.2 FM/AM TUNER MODULE

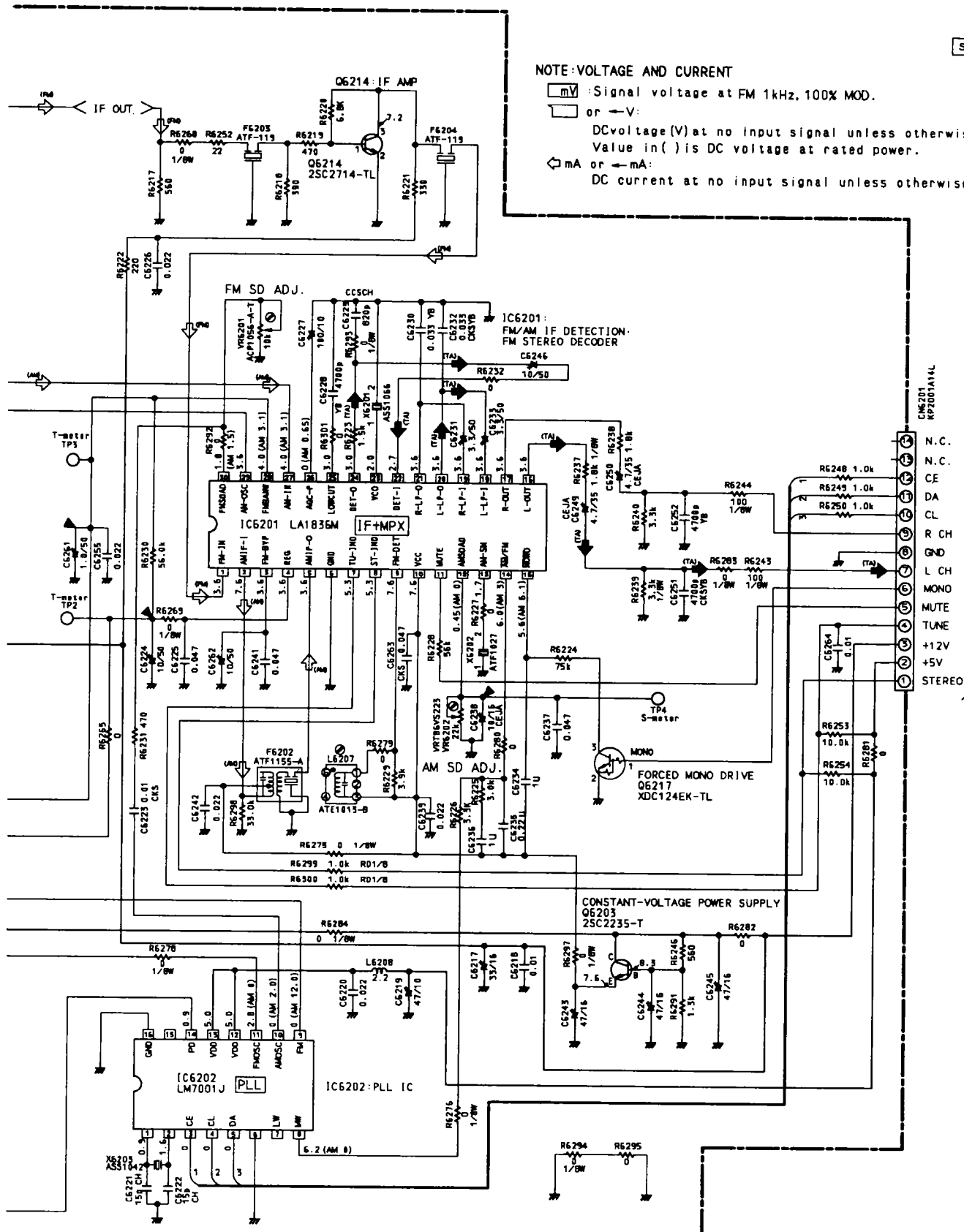


SCH-2

SCH-2

NOTE: VOLTAGE AND CURRENT

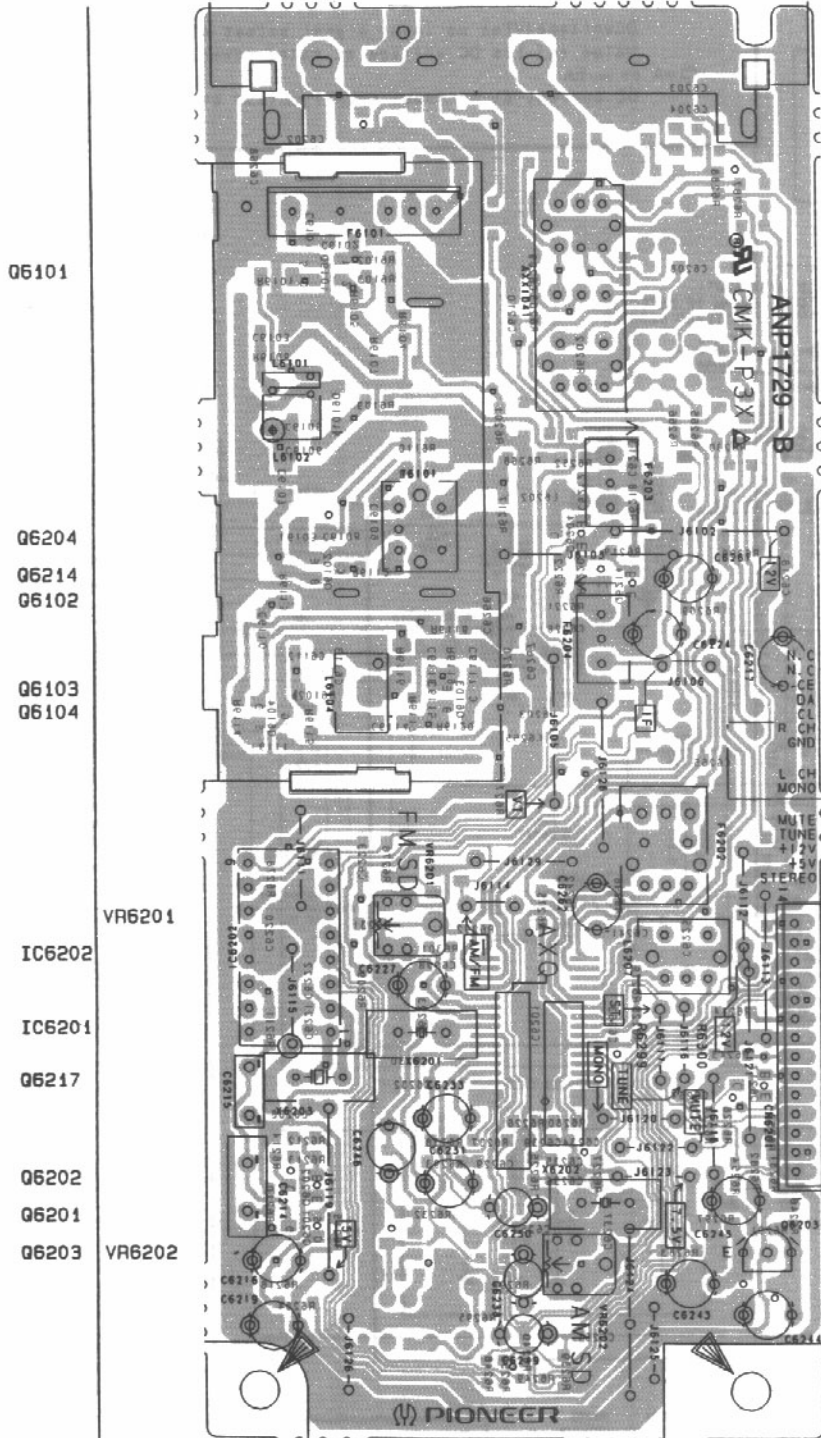
- mV : Signal voltage at FM 1kHz, 100% MOD.
- V or \leftarrow V: DC voltage (V) at no input signal unless otherwise noted. Value in () is DC voltage at rated power.
- \leftarrow mA or \leftarrow mA: DC current at no input signal unless otherwise noted.



TO AF ASSY (2/2) CN15
(→ SCH-6)

SCH-2

FM/AM TUNER MODULE



NOTE FOR PCB DIAGRAMS:

1. Part numbers in PCB diagrams match those in the schematic diagrams.
2. A comparison between the main parts of PCB and schematic diagrams is shown below.

Symbol in PCB Diagrams	Symbol in Schematic Diagrams	Part Name
		Transistor
		Diode
		Capacitor (Polarized)

3. The transistor terminal marked with E or □ shows the emitter.
4. The diode terminal marked with ⊕ or C shows cathode side.
5. The capacitor terminal marked with ⊕ or □ shows negative terminal.

NOTE FOR PCB DIAGRAMS:

1. Part numbers in PCB diagrams match those in the schematic diagrams.
2. A comparison between the main parts of PCB and schematic diagrams is shown below.

Symbol in PCB Diagrams	Symbol in Schematic Diagrams	Part Name
		Transistor
		Transistor with resistor
		Field effect transistor
		Resistor array
		3-terminal regulator

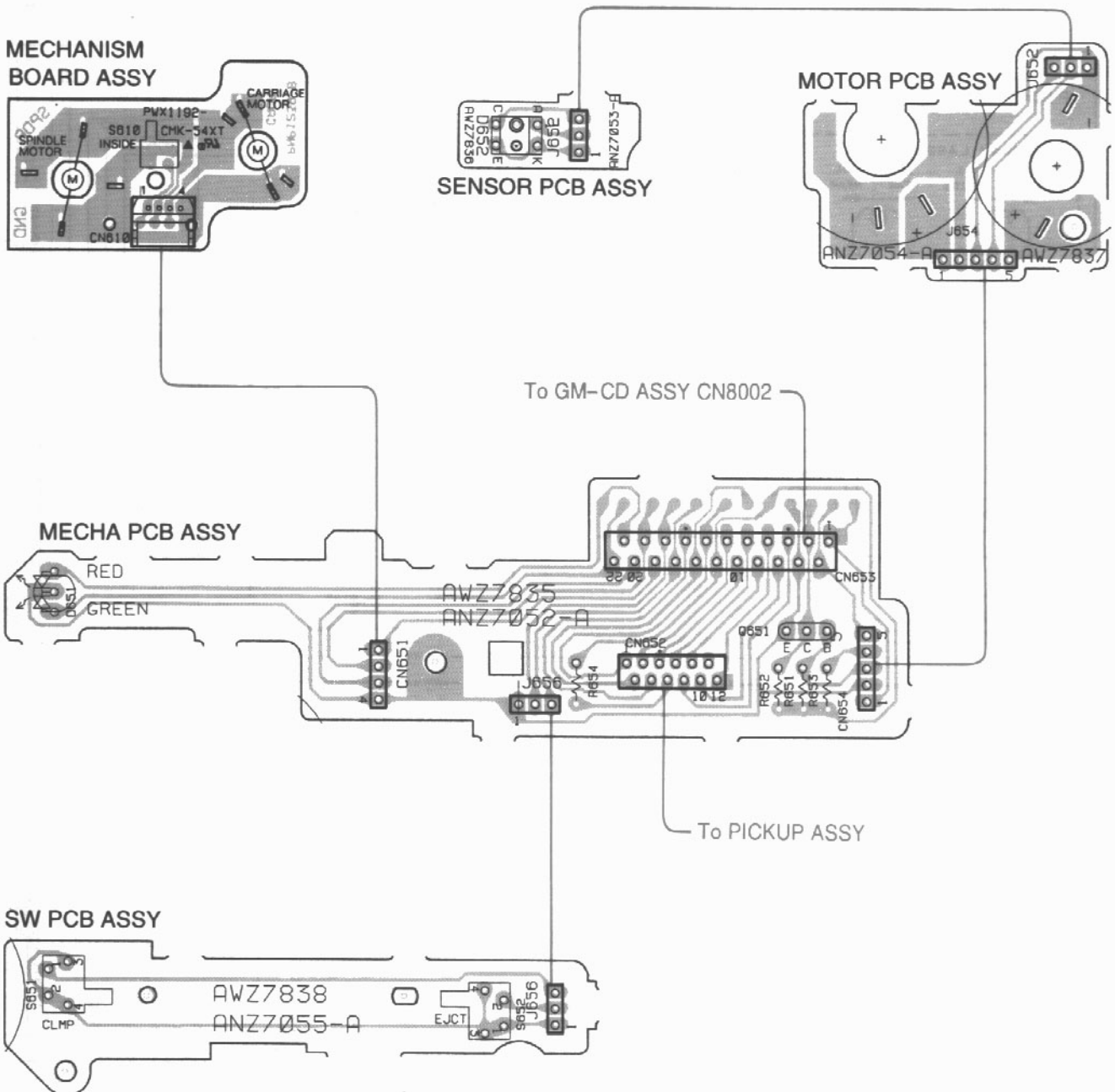
→ To AF ASSY CN16

- This diagram is viewed from the mounted parts side.

5.3 GM MECHA ASSY

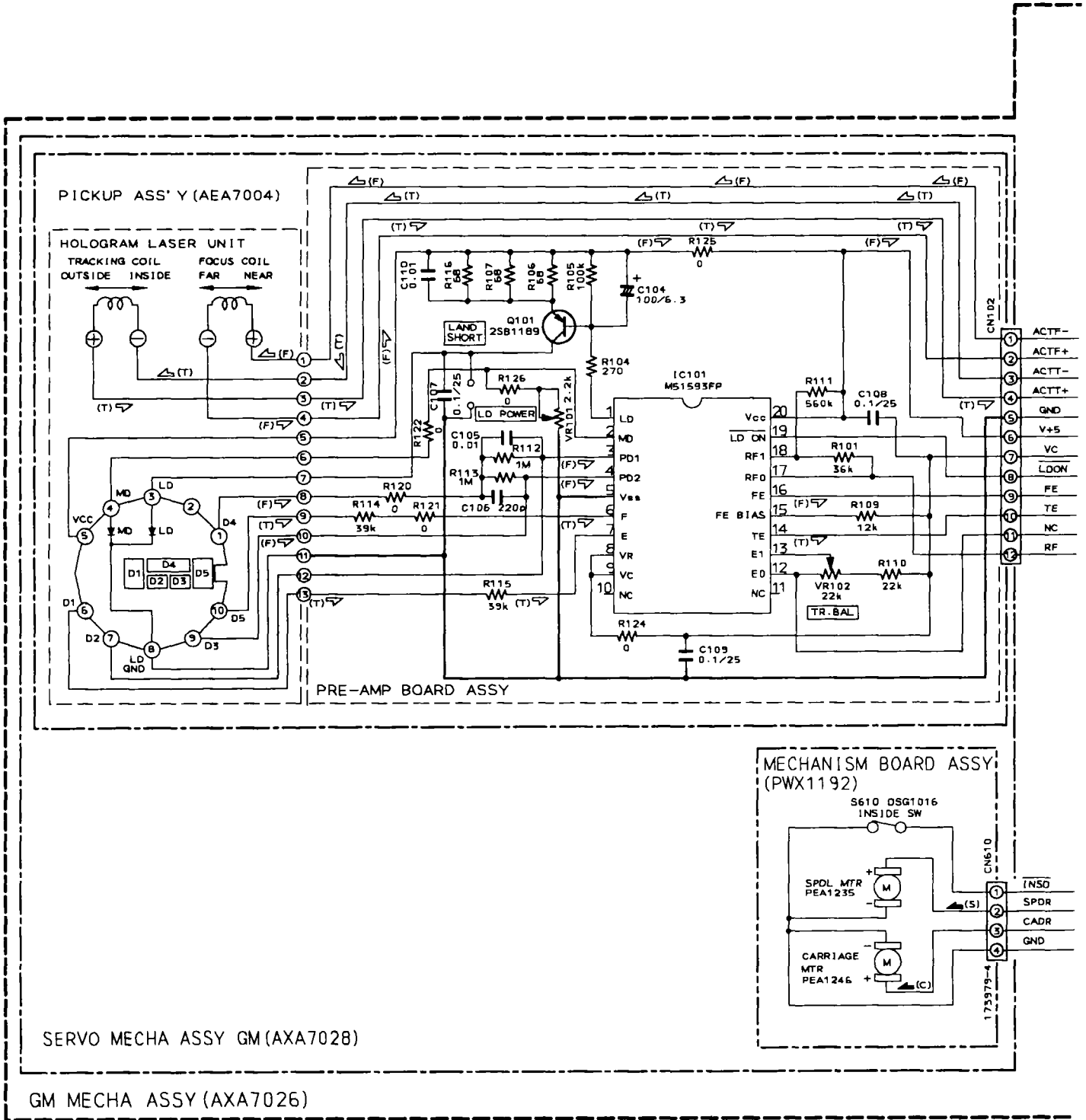
PCB - 2

GM MECHA ASSY



The parts mounted on this PCB include all necessary parts for several destinations.
For further information for respective destinations, be sure to check with the schematic diagram.

- This diagram is viewed from the mounted parts side.

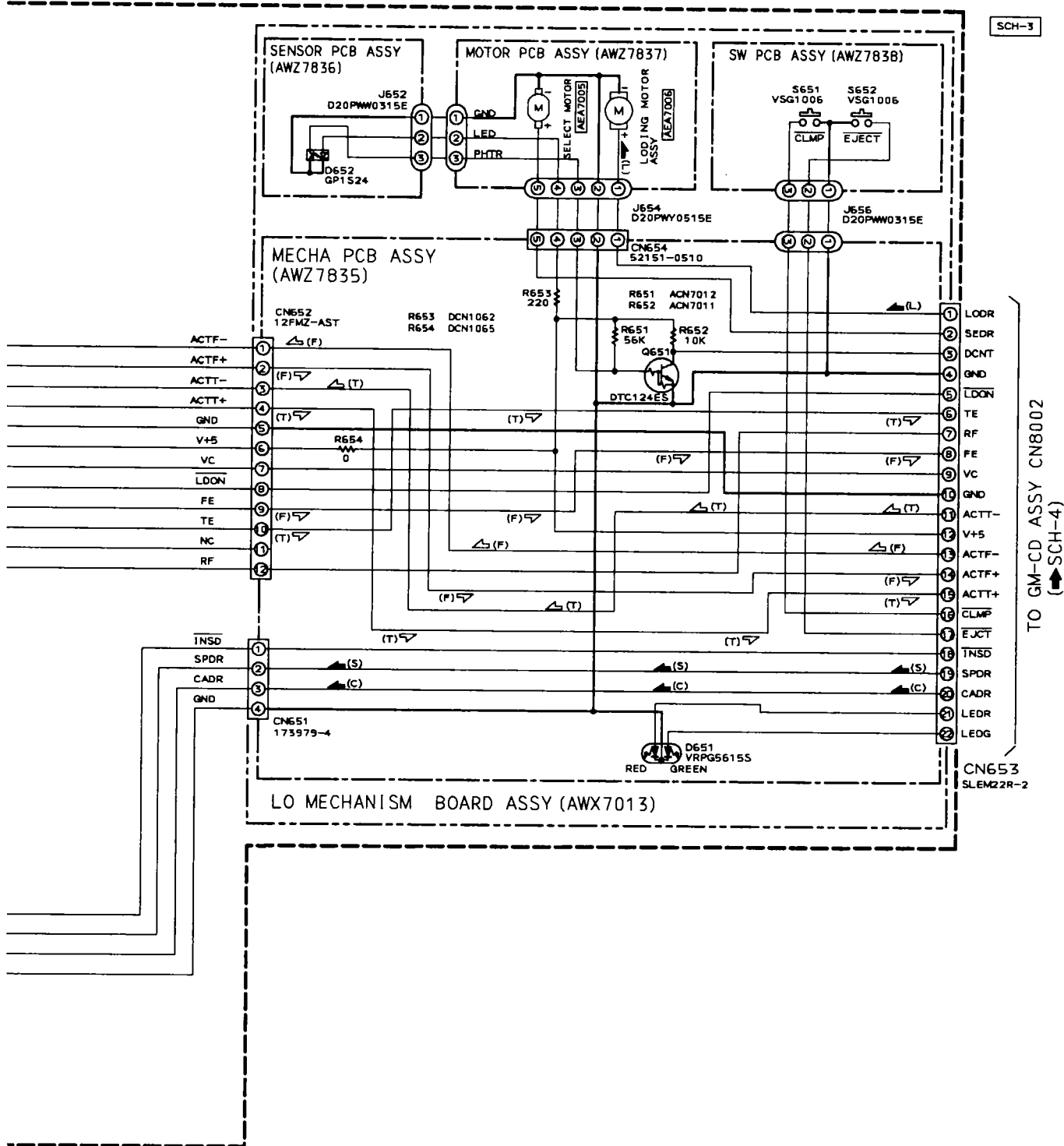


- SIGNAL ROUTE
- (F) : FOCUS SERVO LOOP LINE
 - (T) : TRACKING SERVO LOOP LINE
 - (L) : LOADING MOTOR ROUTE
 - (S) : SPINDLE MOTOR ROUTE
 - (C) : CARRIAGE MOTOR ROUTE

SCH-3

GM MECHA ASSY

SCH-3

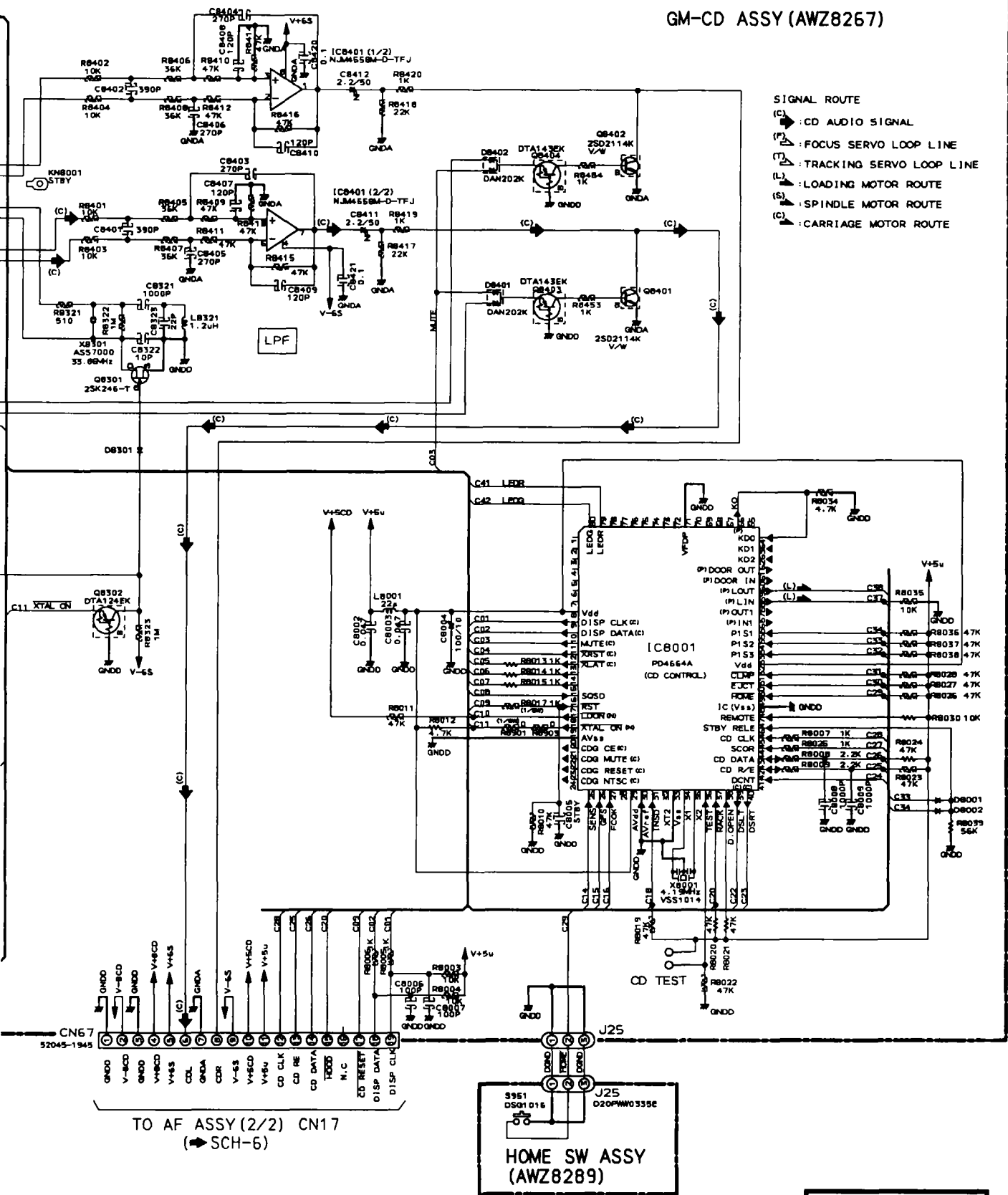


SCH-3

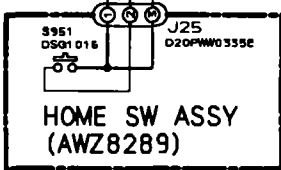
GM MECHA ASSY

GM-CD ASSY (AWZ8267)

- SIGNAL ROUTE
- (C) : CD AUDIO SIGNAL
 - (F) : FOCUS SERVO LOOP LINE
 - (T) : TRACKING SERVO LOOP LINE
 - (L) : LOADING MOTOR ROUTE
 - (S) : SPINDLE MOTOR ROUTE
 - (G) : CARRIAGE MOTOR ROUTE



TO AF ASSY (2/2) CN17
(→ SCH-6)

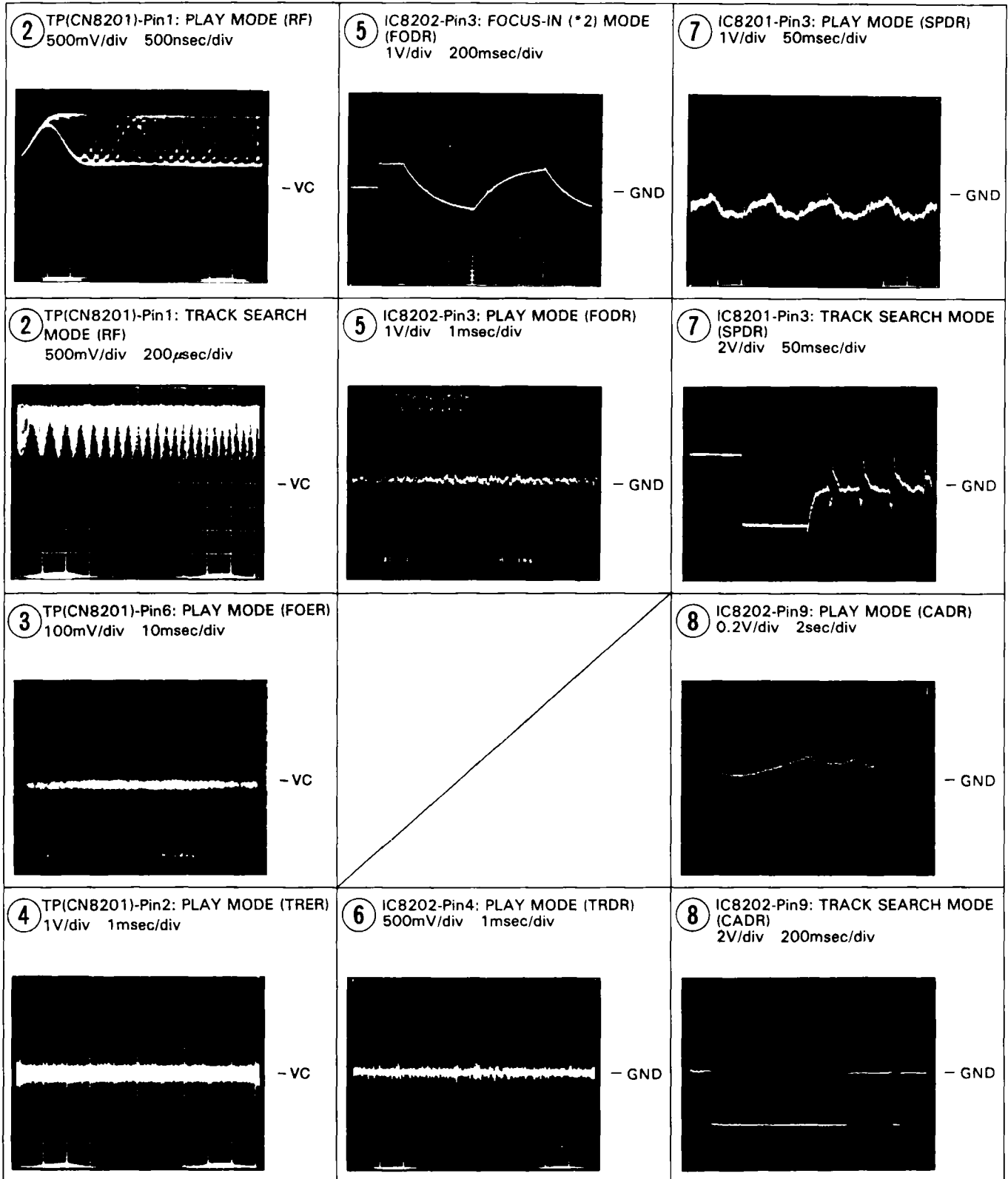


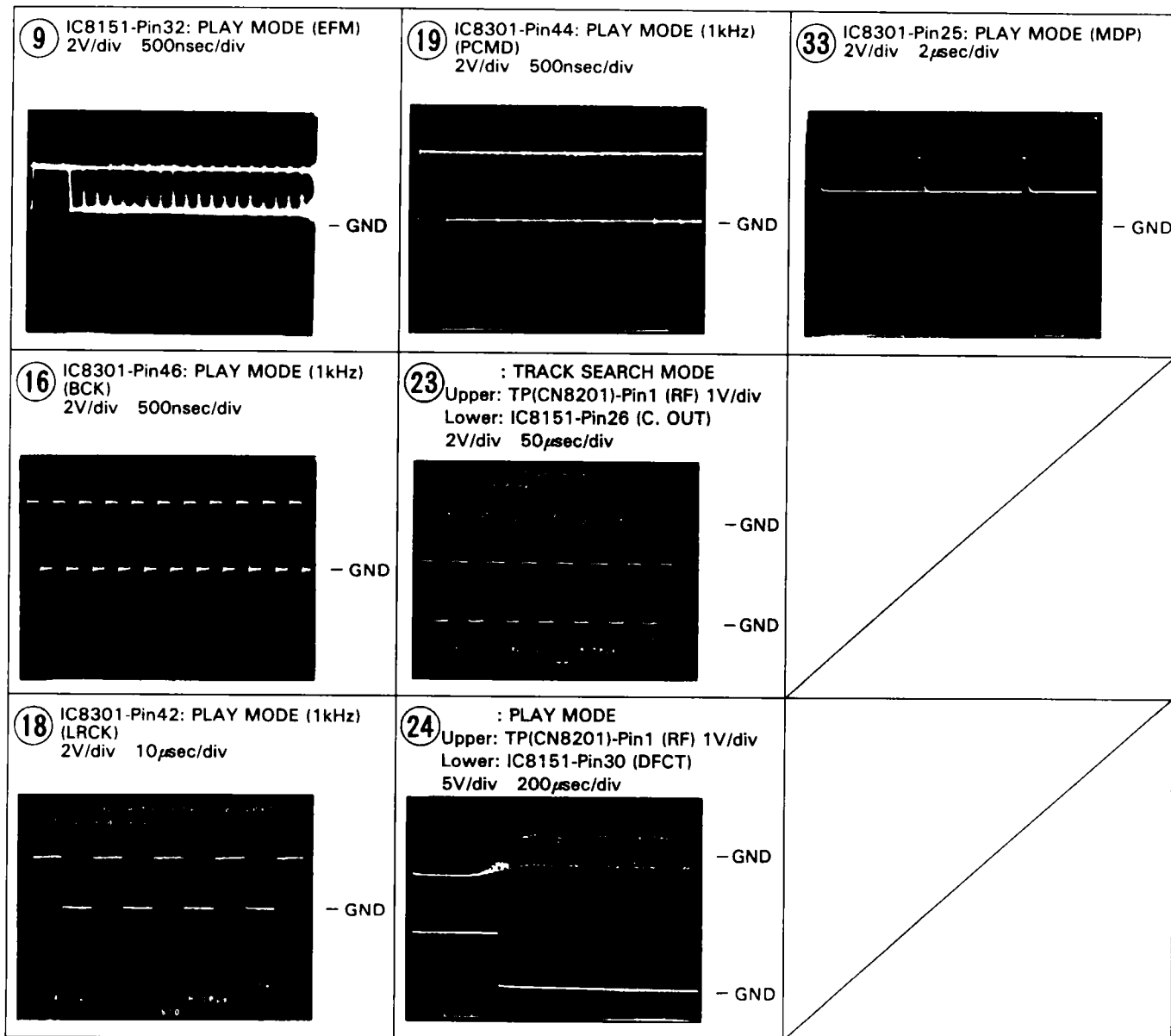
SCH-4

Waveforms (GM-CD Assy)

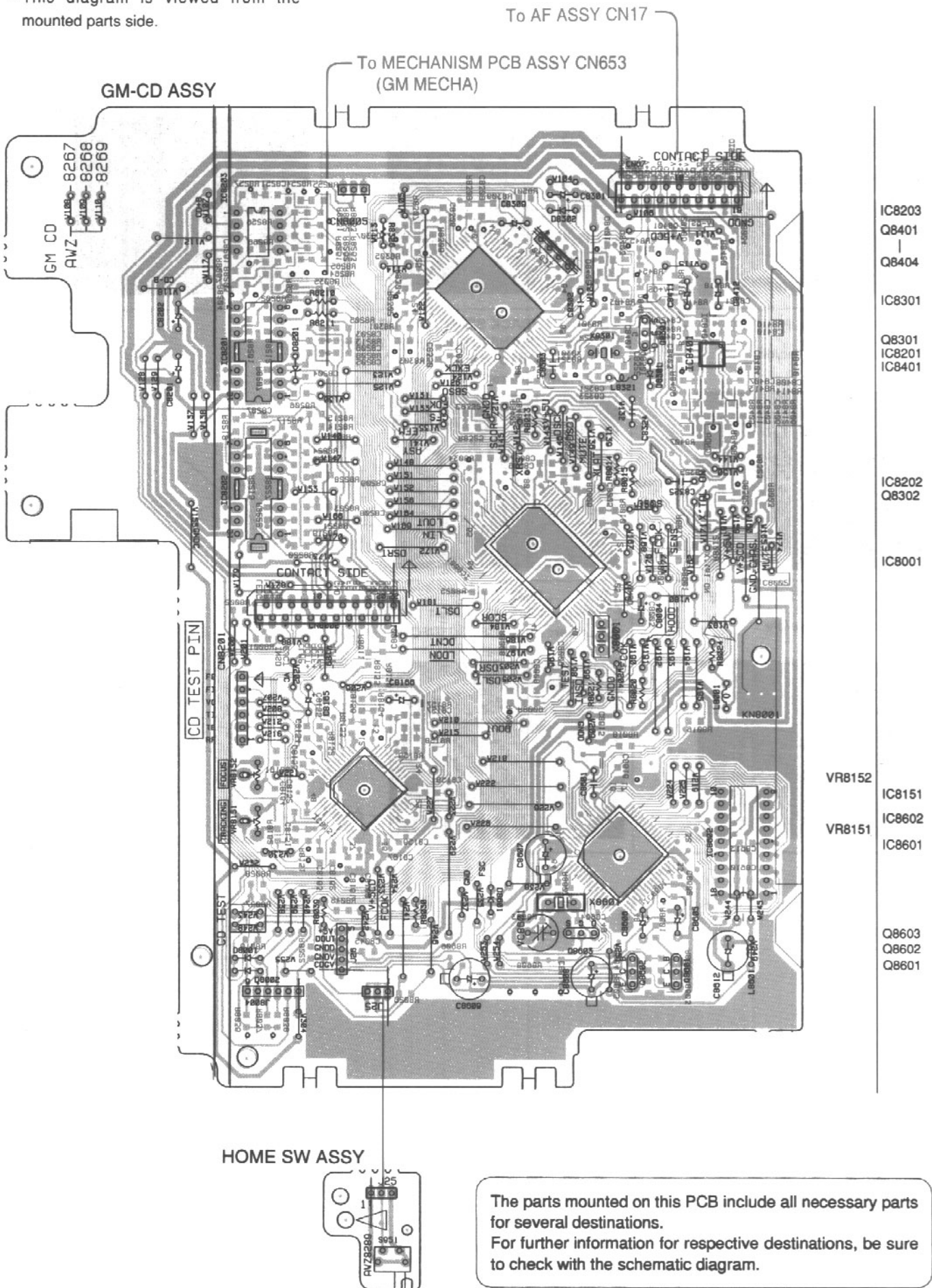
Note: The encircled numbers denote measuring point in the schematic diagram.

*2 FOCUS-IN: Press the key without loading a disc.





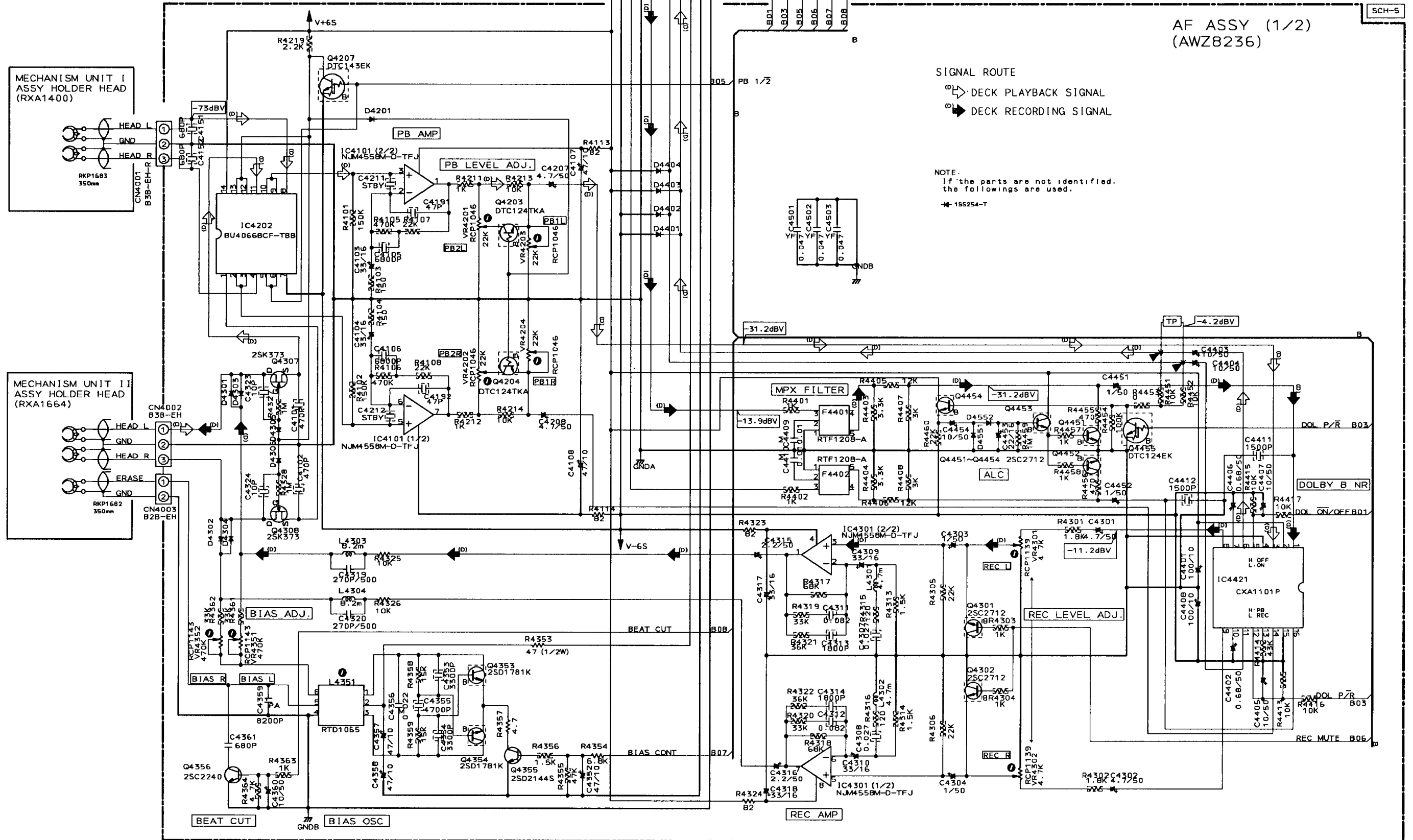
- This diagram is viewed from the mounted parts side.



5.5 AF ASSY, AMP ASSY, REG ASSY, PRIMARY ASSY, SECONDARY ASSY, RELAY ASSY AND VR ASSY

● AF ASSY (1/2)

TO AF ASSY (2/2)
(SCH-6)



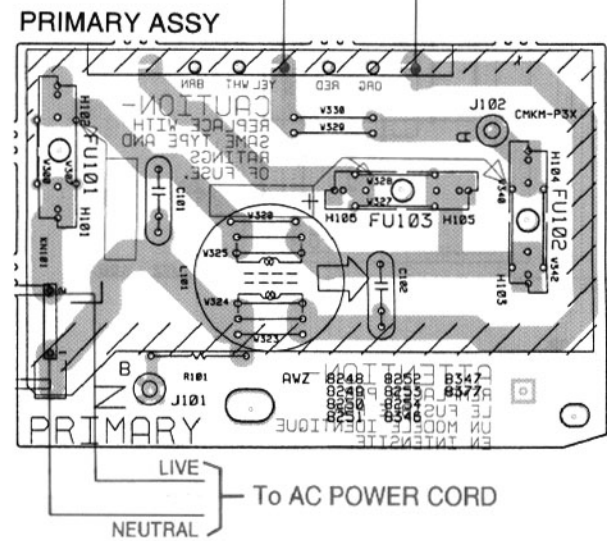
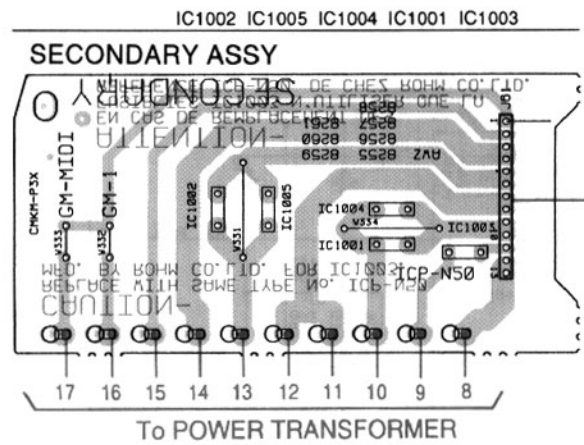
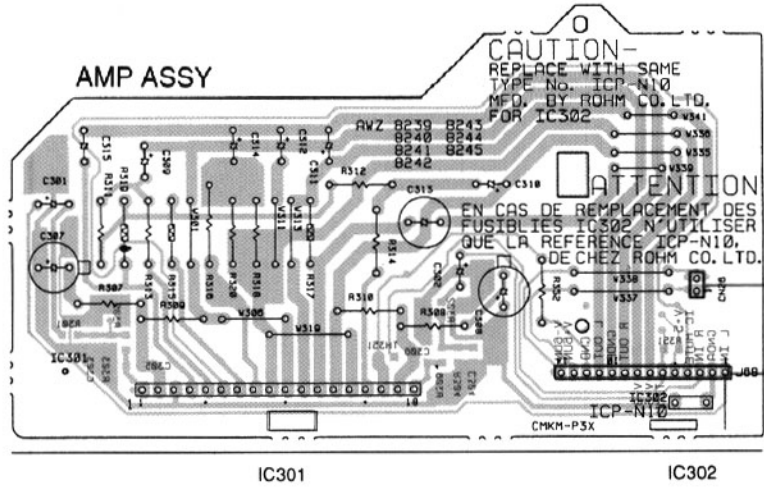
SCH-5

AF ASSY (1/2)

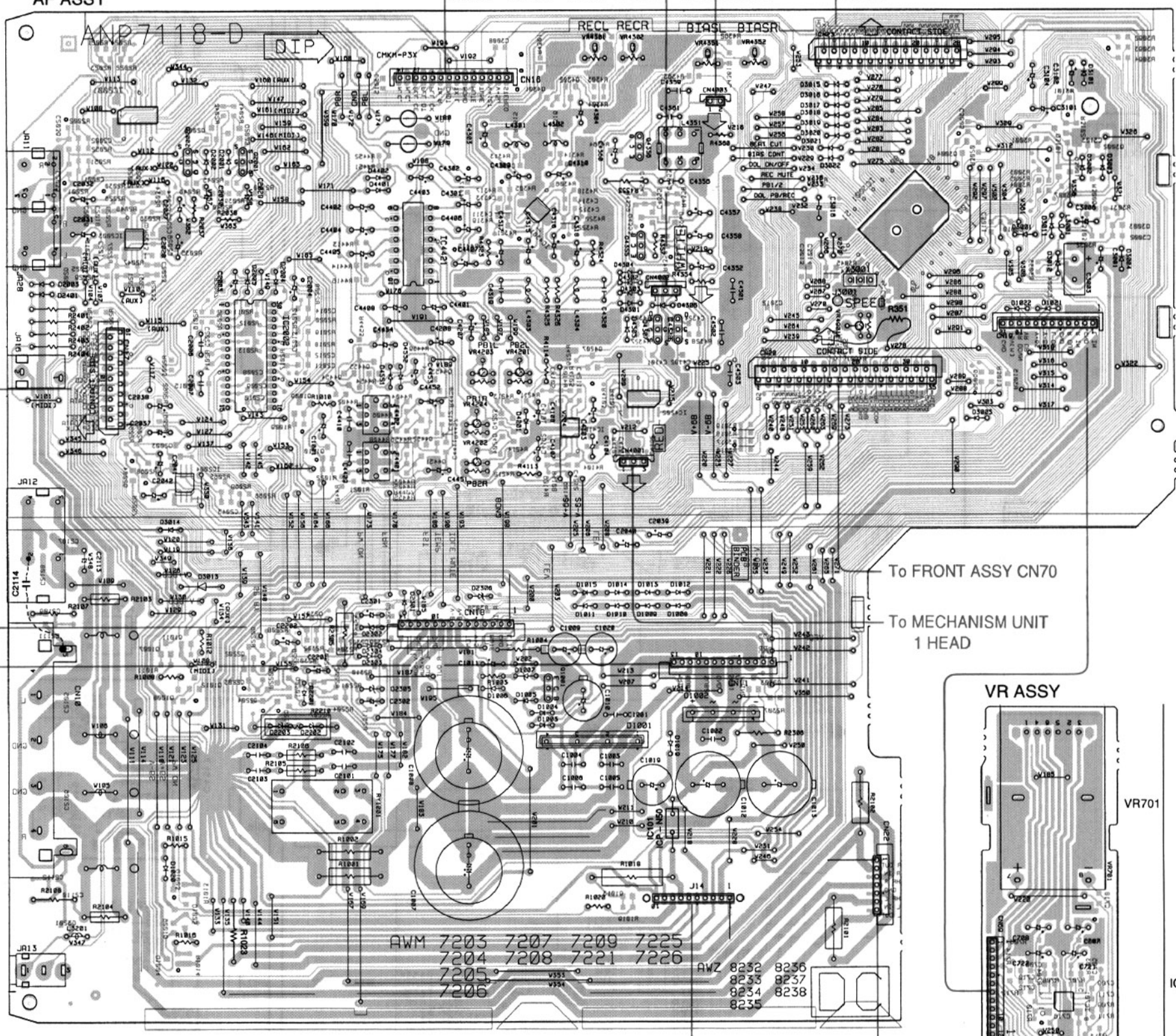
SCH-5

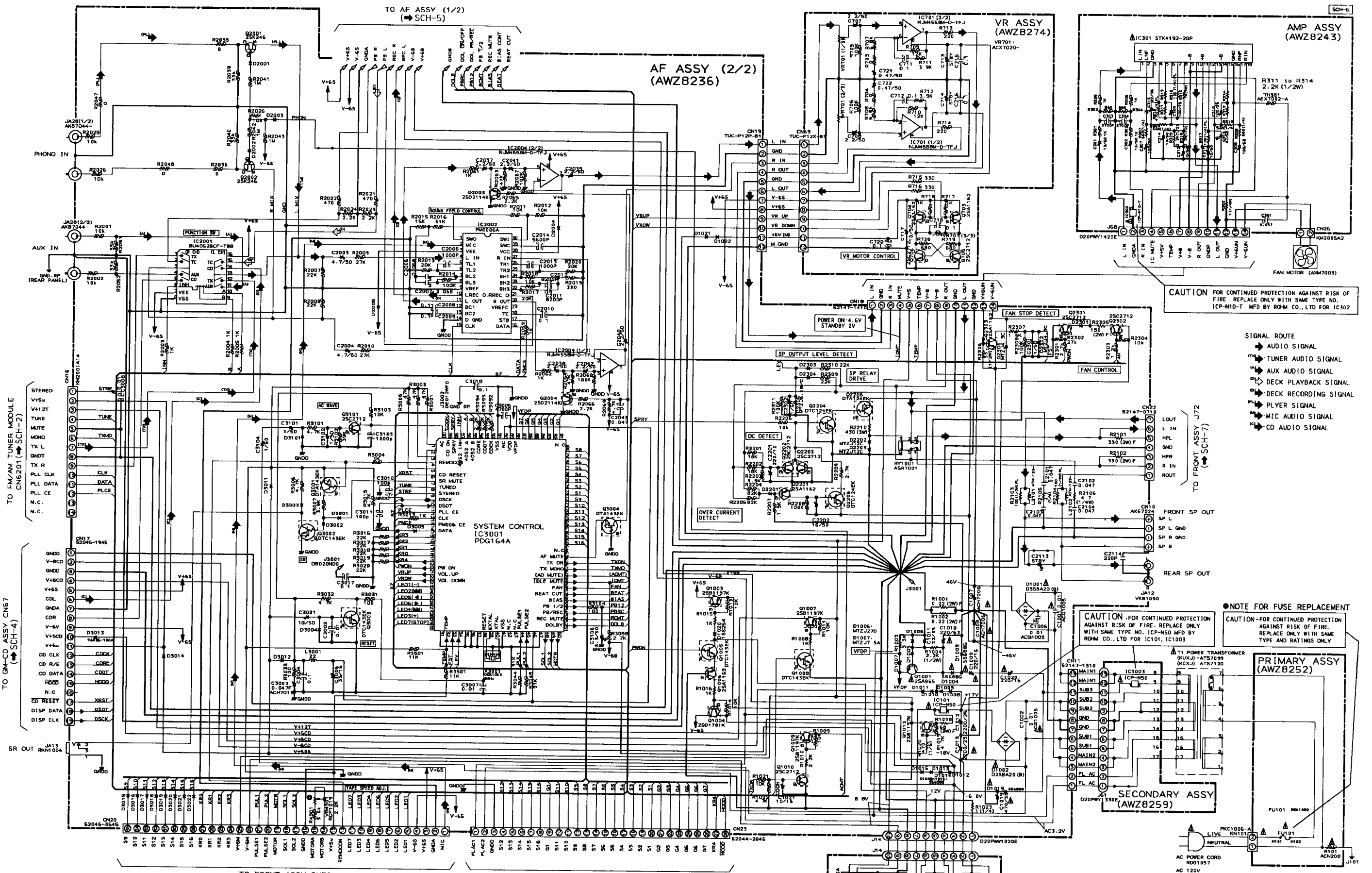
AF ASSY (1/2)

• This diagram is viewed from the mounted parts side.



To MECHANISM UNIT 2 HEAD
 To FM/AM TUNER MODULE CN6201
 Q2009 IC2001 IC2003 Q2006 Q2002 Q2005 Q2001 IC4421 IC4301Q4301Q4302 Q4353 - Q4356
 Q2004 Q2003 IC2004 IC2002 Q1009 Q1010 Q4451 - Q4455 Q4203 Q4204 IC4101Q4207 IC4102 Q4307 Q4308
 Q1007 Q1008 Q1011Q1012 Q2201 - Q2206 Q2301Q2302 Q1001 Q1013 IC101 Q2303
 Q1003 - Q1006
 VR4201 - VR4204 VR4301 VR4302 VR4351 VR4352 VR4901
 IC3001 Q3004 Q3101Q3001 - Q3003





CAUTION FOR CONTINUED PROTECTION AGAINST RISK OF FIRE. REPLACE ONLY WITH SAME TYPE NO. ICP-N10-T MFD BY ROHM CO., LTD FOR IC301

- SIGNAL ROUTE
- ▶ AUDIO SIGNAL
 - ◀ TUNER AUDIO SIGNAL
 - ▶▶ AUX AUDIO SIGNAL
 - ▶▶▶ DECK PLAYBACK SIGNAL
 - ▶▶▶▶ DECK RECORDING SIGNAL
 - ▶▶▶▶▶ PLYER SIGNAL
 - ▶▶▶▶▶▶ MIC AUDIO SIGNAL
 - ▶▶▶▶▶▶▶ CD AUDIO SIGNAL

CAUTION FOR CONTINUED PROTECTION AGAINST RISK OF FIRE. REPLACE ONLY WITH SAME TYPE NO. ICP-N50 MFD BY ROHM CO., LTD FOR IC101, IC103

CAUTION FOR CONTINUED PROTECTION AGAINST RISK OF FIRE. REPLACE ONLY WITH SAME TYPE AND RATINGS ONLY

NOTE FOR FUSE REPLACEMENT

NOTE: If the parts are not identified, the followings are used.
 ← 1SS254-T

SCH-6

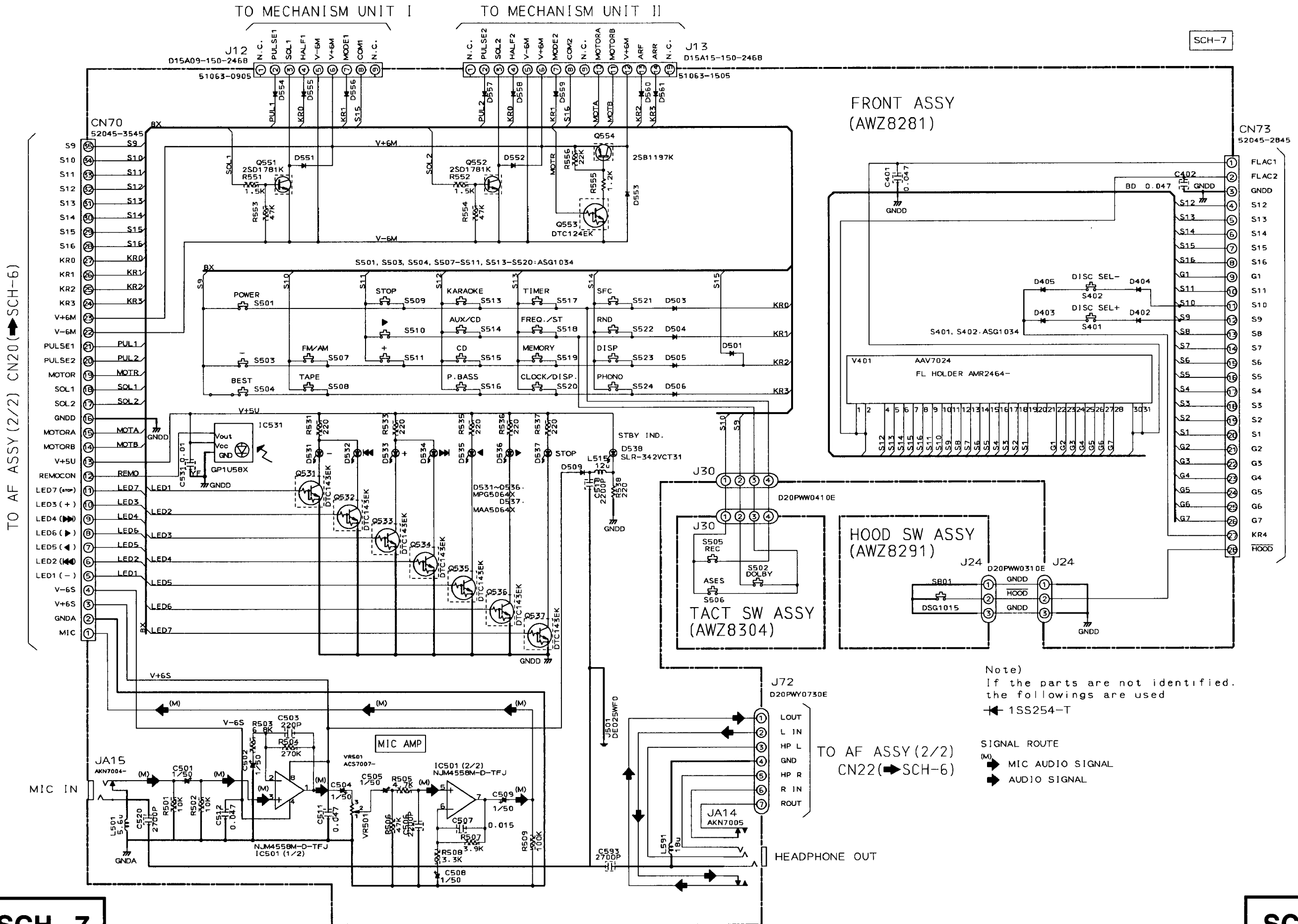
AF ASSY (2/2), AMP ASSY, REG ASSY, PRIMARY ASSY, SECONDARY ASSY, VR ASSY

AF ASSY (2/2), AMP ASSY, REG ASSY, PRIMARY ASSY, SECONDARY ASSY, VR ASSY

SCH-6

XR-J2500F

5.6 FRONT ASSY, TACT SW ASSY AND HOOD SW ASSY



SCH-7

FRONT ASSY,
TACT SW ASSY, HOOD SW ASSY

FRONT ASSY,
TACT SW ASSY, HOOD SW ASSY

SCH-7

Note)
If the parts are not identified,
the followings are used
← 1SS254-T

SIGNAL ROUTE
(M) MIC AUDIO SIGNAL
➔ AUDIO SIGNAL

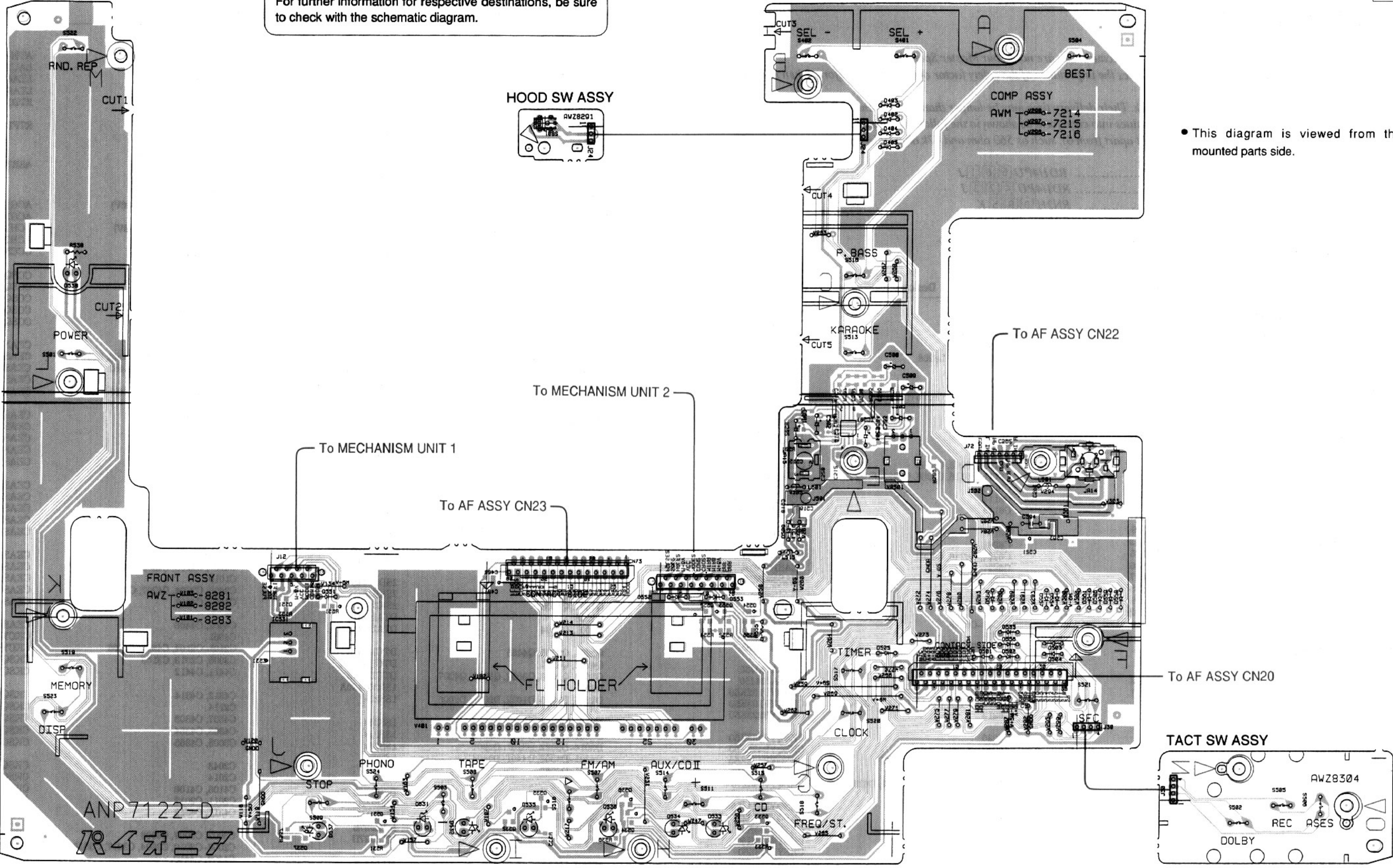
TO AF ASSY (2/2)
CN22 (➔SCH-6)

HEADPHONE OUT

TO AF ASSY (2/2) CN23 (➔SCH-6)

TO AF ASSY (2/2) CN20 (➔SCH-6)

The parts mounted on this PCB include all necessary parts for several destinations.
For further information for respective destinations, be sure to check with the schematic diagram.



• This diagram is viewed from the mounted parts side.

- Q551
- Q537
- Q531
- Q532
- Q535
- Q536
- Q534
- Q552 - Q554
- Q533
- IC501
- VR501

Mark No.	Description	Parts No.
RESISTORS		
VR4901 (2.2kΩ)		RCP1019
VR4201-VR4204 (22kΩ)		RCP1046
VR4301, VR4302 (4.7kΩ)		RCP1139
VR4351, VR4352 (470kΩ)		RCP1143
R1004		RD1/2PM222J
R2306		RD1/2PM330J
R4353		RD1/2PM470J
R2103, R2104		RD1/2PMFL101J
R2105, R2106		RD1/4PM4R7J
R1023		RD1/4PMF010J
R1008, R1015, R1016		RD1/6PM102J
R4325, R4326		RD1/6PM103J
R1010		RD1/6PM222J
R1003		RD1/6PM332J
R1020		RD1/6PM471J
R4357		RD1/6PM4R7J
R4354		RD1/6PM682J
R4113, R4114, R4323, R4324		RD1/6PM820J
R2305		RS2LMF121J
R2101, R2102		RS2LMF331J
R1001, R1002		RS2LMFR22J
R2210		RS3LMF431J
R1018		RS3LMF680J
Other Resistors		RS1/10S□□□J

OTHERS

CN23	FFC CONNECTOR (28P)	52044-2845
CN17	FFC CONNECTOR (19P)	52045-1945
CN20	FFC CONNECTOR (35P)	52045-3545
CN22	JUMPER CONNECTOR (7P)	52147-0710
CN11	JUMPER CONNECTOR (13P)	52147-1310

JA28	PIN JACK (4P)	AKB7044
CN10	SPEAKER TERMINAL 4-P	AKE7024
CN4003	TOP POST (2P)	B2B-EH
CN4002	TOP POST (3P)	B3B-EH
CN4001	TOP POST (3P)	B3B-EH-R

J3001	BOARD-IN WIRE	DB020ND0
J3002	BOARD-IN WIRE	DB925ND0
X3001 (8.00MHz)		DSS1053
CN16	PLUG (14P)	KM2001A14
JA13	REMOTE CONTROL JACK	RKN1004

CN19	CONNECTOR (12P)	TUC-P12P-B1
	PCB BINDER	VEF1008
JA12	PIN JACK (2P)	VKB1050

AMP ASSY

SEMICONDUCTORS

△	IC302	ICP-N10
△	IC301	STK4192-2GP

CAPACITORS

C315	CEANP220M50
C313	CEANP470M50
C301, C302, C311, C312, C314	CEAS100M50
C309, C310	CEAS101M25
C307, C308	CEAS101M50

C303, C304	CKSQYB272K50
C351	CKSQYB473K50

RESISTORS

R318, R320	RD1/2PM222J
R311-R314	RD1/2PM332J
R307, R308	RD1/4PM561J

Mark No.	Description	Parts No.
R309, R310		RD1/4PM563J
R352		RD1/4PMF010J
R315, R317		RD1/4PMFL101J
R319		RD1/4PMFL471J
R316		RS1LMF102J
Other Resistors		RS1/10S□□□J

OTHERS

TH351	THERMISTOR	AEX7002
-------	------------	---------

REG ASSY

SEMICONDUCTORS

△	IC601	NJM7805FA
△	IC603	NJM78M12FA
△	IC602	NJM7906FA
	D601	MTZJ7.5A

CAPACITORS

C611-C613	CEAS100M16
C601-C603	CKSQYF104Z50

RESISTORS

All Resistors	RS1/10S□□□J
---------------	-------------

OTHERS

J14	JUMPER WIRE (10P)	D20PWW1020E
-----	-------------------	-------------

PRIMARY ASSY

RESISTORS

△	R101 (2.2MΩ, 1/2W)	ACN-208
---	--------------------	---------

SECONDARY ASSY

SEMICONDUCTORS

△	IC1003	ICP-N50
---	--------	---------

GM-CD ASSY

SEMICONDUCTORS

IC8151	CXA1372Q	
IC8301	CXD2508AQ	
△	IC8201, IC8202	LA6520
IC8401	NJM4558M-D	
IC8001	PD4664A	

Q8401, Q8402	2SD2114K
--------------	----------

Q8301	2SK246
-------	--------

Q8302	DTA124EK
-------	----------

Q8403, Q8404	DTA143EK
--------------	----------

D8001, D8002, D8301, D8302	1SS254
----------------------------	--------

D8401, D8402	DAN202K
--------------	---------

COILS AND FILTERS

L8321	LAU1R2J
-------	---------

L8001	LAU220J
-------	---------

CAPACITORS

C8322	CCSQCHI00D50
-------	--------------

C8006, C8007, C8350, C8351	CCSQCHI01J50
----------------------------	--------------

C8407-C8410	CCSQCHI121J50
-------------	---------------

C8323	CCSQCH220J50
-------	--------------

C8403-C8406	CCSQCH271J50
-------------	--------------

C8401, C8402	CCSQCH391J50
--------------	--------------

C8411, C8412	CEANP2R2M50
--------------	-------------

XR-J2500F

Mark No.	Description	Parts No.	Mark No.	Description	Parts No.
C8004, C8301 C8165, C8166 C8309 C8302, C8303 C8008, C8009, C8162, C8321		CEAS101M10 CEAS4R7M50 CEASR47M50 CGCYX104M16 CKSQYB102K50		COILS AND FILTERS L515 L591 L501	LAU120J LAU180J LAU5R6J
C8152, C8157, C8160 C8306 C8352 C8161 C8151, C8159		CKSQYB109K50 CKSQYB152K50 CKSQYB223K50 CKSQYB332K50 CKSQYB333K50		SWITCHES AND RELAYS S401, S402, S501, S503, S504 S507-S511, S513-S524	ASG1034 ASG1034
C8163 C8002, C8003, C8307 C8164 C8158, C8203-C8209, C8308 C8153-C8156, C8167, C8420, C8421		CKSQYB472K50 CKSQYB473K50 CKSQYB561K50 CKSQYF103Z50 CKSQYF104Z50		CAPACITORS C503 C501, C502, C504, C505 C508, C509 C507 C506, C518 C520, C593 C531 C401, C402, C511, C512	CSSQCH221J50 CEAS010M50 CEAS010M50 CKSQYB153K50 CKSQYB222K50 CKSQYB272K50 CKSQYF103Z50 CKSQYF473Z50
RESISTORS VR8151, VR8152 (22kΩ) R8013-R8015 R8030 R8210, R8211 R8020, R8021, R8024 R8039 R8901 R8017 Other Resistors		RCP1103 RD1/6PM102J RD1/6PM103J RD1/6PM104J RD1/6PM473J RD1/6PM563J RS1/8S000J RS1/8S102J RS1/10S□□□J		RESISTORS VR501 (10kΩ-B) R555 R538 Other Resistors	ACS7007 RD1/6PM122J RD1/6PM221J RS1/10S□□□J
OTHERS CN67 FFC CONNECTOR (19P) CN8002 FFC CONNECTOR (22P) CN8201 SIDE POST (6P) X8301 (33.8688MHz) X8001 (4.19MHz)		52045-1945 52045-2245 VKN-004 ASS7000 VSS1014		OTHERS CABLE HOLDER (9P) CABLE HOLDER (15P) CN73 FFC CONNECTOR (28P) CN70 FFC CONNECTOR (35P) V401 FL TUBE JA15 SR JACK JA14 MINITURE JACK REMOTE RECEIVER UNIT	51063-0905 51063-1505 52045-2845 52045-3545 AAV7024 AKN7004 AKN7005 GPIU58X
VR ASSY SEMICONDUCTORS IC701 Q703, Q704 Q705, Q706		NJM4558M-D 2SA1162 2SC2712		HOME SW ASSY SWITCHES AND RELAYS S951	DSG1016
CAPACITORS C717 C707, C708 C721, C722 C711, C712, C715, C716, C718 C720		CEAS100M50 CEAS2R2M50 CEASR47M50 CKSQYF104Z50 CKSQYF104Z50		HOOD SW ASSY SWITCHES AND RELAYS S801	DSG1015
RESISTORS VR701 (50kΩ-Bx2) Other Resistors		ACX7020 RS1/10S□□□J		OTHERS J24 JUMPER WIRE (3P)	D20PWW0310E
OTHERS CN69 CONNECTOR (12P)		TUC-P12X-B1		TACT SW ASSY SWITCHES AND RELAYS S502, S505, S506	ASG1034
FRONT ASSY SEMICONDUCTORS IC501 Q554 Q551, Q552 Q553 Q531-Q537 D402-D405, D501, D503-D506 D509, D551-D561 D537 D531-D536 D538		NJM4558M-D 2SB1197K 2SD1781K DTC124EK DTC143EK 1SS254 1SS254 MAA5064X MPG5064X SLR-342VCT31		MECHA PCB ASSY SEMICONDUCTORS Q651 D651 RESISTORS R652 (10kΩ) R651 (56kΩ) R653 (220Ω, 1/6W) R654 (0Ω)	DTC124ES VRPG5615S ACN7011 ACN7012 DCN1062 DCN1065

Mark No.	Description	Parts No.
OTHERS		
CN652	FPC CONNECTOR (12P)	12FMZ-AST
CN651	MT CONNECTOR (4P)	173979-4
CN653	FPC CONNECTOR (22P)	SLEM22R-2
SENSOR PCB ASSY		
SEMICONDUCTORS		
D652		GP1S24
OTHERS		
J652	JUMPER WIRE (3P)	D20PWW0315E
MOTOR PCB ASSY		
OTHERS		
	LOADING MOTOR	VXM1034
SW PCB ASSY		
SWITCHES AND RELAYS		
S651, S652		VSG1006
OTHERS		
J656	JUMPER WIRE (3P)	D20PWW0315E
MECHANISM BOARD ASSY		
SWITCHES AND RELAYS		
S610		DSG1016
OTHERS		
CN610	MT CONNECTOR (4P)	173979-4

7. ADJUSTMENTS

7.1 TUNER SECTION

■ FM Tuner Section

- Set the mode selector to FM BAND.
- Connect the wiring as shown in Fig. 1-1.

Step No.	Adjustment Title	FM SG (1kHz, ± 75 kHz dev.)		Reception Frequency Display	Adjustment Location	Specifications
		Frequency (MHz)	Level (dB μ V)			
1	Center Adjustment	98 Non modulation	80 or more	—	L6207	Adjust so that the DC voltage between IC6201-Pin 4 and Pin 28 (or \oplus leads of C6224 and C6261) becomes 0V \pm 50mV.
2	Front End Sensitivity	98	10-30	98MHz	L6102 T6101	Adjust so that the DC voltage between the IC6201-Pin 12 and GND (or \oplus leads of C6238 and GND) becomes at maximum level.
3	Stereo Distortion	98	80	98MHz	T6101	Minimize the distortion with 1/8 rotation of the core.
4	TUNED IND. Lighting Level	98	15 \pm 2	98MHz	VR6201	Adjust so that the indicator of TUNED IND. starts to light up.

Notes:

- Before adjusting, make sure there is no gap between L6101 and L6102. If there is a gap between them, bring them into contact with each other first, and then make adjustments.
- Make indicator adjustments in order of AM \rightarrow FM.

■ AM Tuner Section

- Set the mode selector to AM BAND.
- Connect the wiring as shown in Fig. 1-1.

Step No.	Adjustment Title	AM SG (400Hz, 30% Mod.)		Reception Frequency Display	Adjustment Location	Specifications
		Frequency (kHz)	Level (dB μ V/m)			
1	TUNED IND. Lighting Level	999	47 \pm 2	999kHz*1	VR6202	Adjust so that the indicator of TUNED IND. starts to light up.

*1: For the area using 10kHz step, frequencies should be 1000 kHz

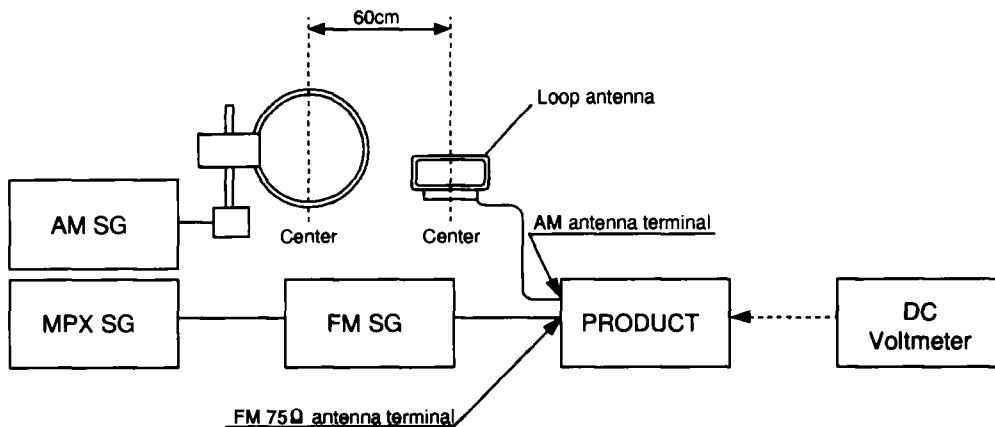


Fig. 1-1 AM and FM Adjustment Wiring Diagram

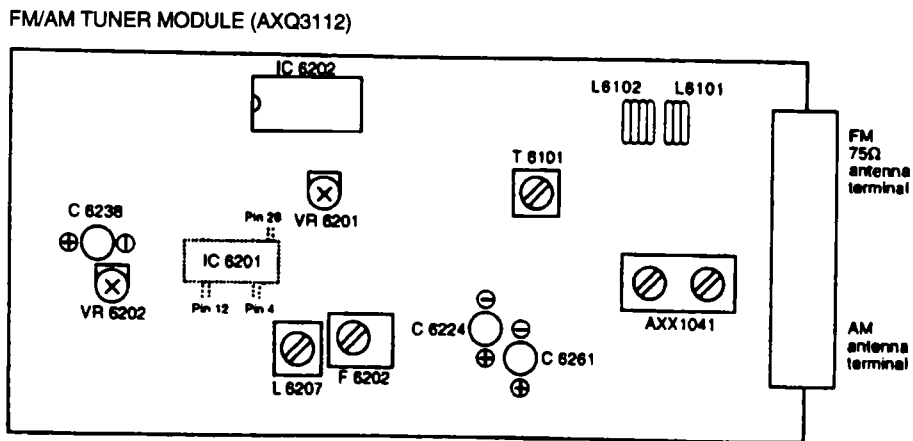


Fig. 1-2 Adjustment Points

7.2 CASSETTE DECK SECTION

- Adjustment points and test points are shown in Fig. 2-3 and Fig. 2-4.

■ Mechanical Adjustment

- Test tape: STD-301 (3kHz, 30min).

1. Tape Speed Adjustment

No.	Mode	Test Tape	Adjusting Points	Measurement Points	Adjustment Procedure	Remarks
1	Deck I PLAY	STD-301 (Playback: 3kHz)	AF Assy VR4901	TAPE TEST POINT (Rch) (AF Assy)	Press the PLAY SW and adjust so that the reading becomes 3000Hz \pm 20Hz. Confirm that wow & flutter level is below 0.2% (in the reverse direction, confirm that the reading is within 3000Hz \pm 60Hz).	

XR-J2500F

■ Electrical Adjustment

Check the following before starting.

1. Confirm that the tape speed adjustment has been completed.
2. Clean the heads and demagnetize them using a head eraser.
3. Set the measurement level to 0 dBV = 1 Vrms.
4. Use the specified tape for adjustment. Use the labeled (A) side of the test tape.
 STD-331E: For playback adjustment
 STD-631or STD-632: Normal blank tape
5. Provide yourself with the following measuring devices:
 - AC millivoltmeter
 - Low-frequency oscillator
 - Attenuator
 - Oscilloscope
6. Adjust both right and left channels unless otherwise specified.
7. Turn the DOLBY NR switch off unless otherwise specified.
8. Warm up the unit for several minutes before adjustment.
 In particular, be sure to warm up the unit in the REC/PLAY mode for 3 to 5 minutes before starting recording/playback frequency characteristics adjustment.
9. Always follow the indicated adjustment order.
 Otherwise, a complete adjustment may not be achieved.

Playback Adjustment (Decks I and II)

1. Head Azimuth Adjustment
2. Playback Level Adjustment

Recording Adjustment (Deck II)

1. Bias Oscillation Frequency Adjustment
2. Recording Bias Adjustment
3. Recording Level Adjustment.
4. ALC Operation Check

** As the reference recording level is 250nwb/m for STD-331E, the recording level will be higher by 4 dB for STD-331B (160nwb/m). When adjusting, pay carefull attention to the type of tape used.*

*Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation.
 "DOLBY" and the double-D symbol are trademarks of Dolby Laboratories Licensing Corporation.*

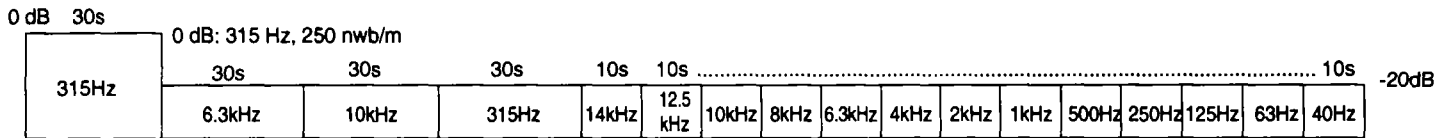


Fig. 2-1 STD-331E Test Tape

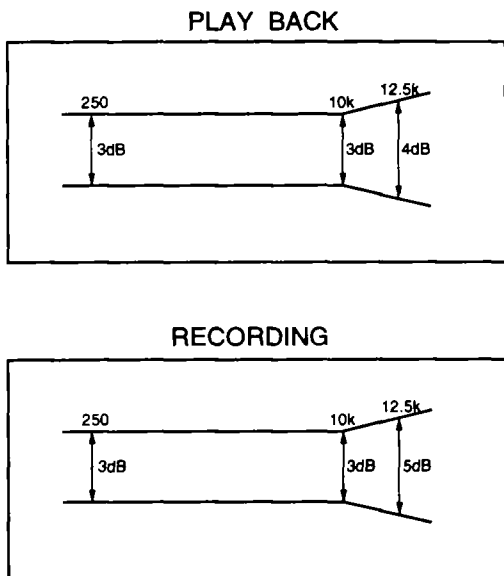


Fig. 2-2 Frequency Characteristics

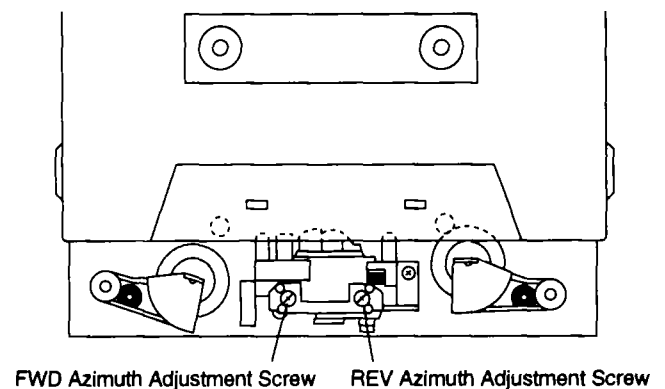


Fig. 2-3 Head Azimuth Adjustment

■ Playback Adjustment

1. Head Azimuth Adjustment

- This unit is equipped with auto tape selector.
- Do not switch between forward and reverse operation with the screwdriver inserted.

Step	Tape Selector (AUTO)	Mode	Input Signal/ Test Tape	Adjusting Points		Measurement Points	Adjustment Value	Remarks
1	NORMAL	PLAY	STD-331E test tape (Playback: 10kHz, -20dB)	Deck I	Head azimuth adjustment screw (Fig. 2-3)	TAPE TEST POINT (L, Rch) (AF Assy)	Max. playback signal level	After adjustment, apply silicon bond to the head azimuth adjustment screw.
				Deck II				

2. Playback Level Adjustment

- Since this adjustment determines playback Dolby NR level, perform it carefully.

Step	Tape Selector (AUTO)	Mode	Input Signal/ Test Tape	Adjusting Points		Measurement Points	Adjustment Value	Remarks
1	NORMAL	PLAY	STD-331E test tape (Playback: 315Hz, 0dB)	Deck I	VR4203 (Lch) VR4204 (Rch)	TAPE TEST POINT (L, Rch) (AF Assy)	- 4.2 dBV	
				Deck II	VR4201 (Lch) VR4202 (Rch)			

*Note: Please execute playback level adjustment always in the order of deck I → deck II.
When deck I has been adjusted, always adjust deck II also.*

■ Recording Adjustment

1. Bias Oscillation Frequency Adjustment

Step	Tape Selector (AUTO)	Mode	Input Signal/ Test Tape	Adjusting Points		Measurement Points	Adjustment Value	Remarks
1	NORMAL	REC	Load the STD-631 or STD-632 test tape and set the recording mode.	Deck I	—————	Between ① point in Fig. 2-4 and GND.	Oscillation frequency to be 105.0kHz ±2kHz.	When the power is turned ON while the MEMORY button is depressed, the frequency will decrease 2 - 3 kHz.
				Deck II	L4351			

2. Recording Bias Adjustment

- Since this adjustment affects recording bias, prevent distortion from increasing due to underbias.

Step	Tape Selector (AUTO)	Mode	Input Signal/Test Tape	Adjusting Points		Measurement Points	Adjustment Value	Remarks
1	NORMAL	REC	Input a 315Hz signal to the AUX/CDII terminal and set the input selector to AUX/CD II.	Deck I	—————	TAPE TEST POINT (L, Rch) (AF Assy)	- 24.2 dBV	
				Deck II	Input signal level			
2	NORMAL	REC → PLAY	Load the STD-631 or STD-632 test tape and record/playback the 315Hz and 10kHz signals. (see the Note below)	Deck I	—————	TAPE TEST POINT (L, Rch) (AF Assy)		Repeat adjustment until playback level of the 10kHz signal is within 0±0.5dB from that of the 315Hz signal.
				Deck II	VR4351 (Lch) VR4352 (Rch)			

Note: Set the 10kHz input signal level to the same value as the 315Hz input signal level of step 1.

3. Recording Level Adjustment

Step	Tape Selector (AUTO)	Mode	Input Signal/Test Tape	Adjusting Points	Measurement Points	Adjustment Value	Remarks	
1	NORMAL	REC	Input a 315Hz signal to the AUX/CDII terminal and set the input selector to AUX/CDII.	Deck I Deck II	Input signal level	TAPE TEST POINT (L, Rch) (AF Assy)	-8.2 dBV	
2	NORMAL	REC → PLAY	STD-631 or STD-632 test tape and record/playback the 315Hz signal.	Deck I Deck II	— VR4301 (Lch) VR4302 (Rch)	TAPE TEST POINT (L, Rch) (AF Assy)	Repeat recording, playback and adjustment until playback level of the 315Hz signal becomes -8.2dBV.	

4. ALC Operation Check

Step	Tape Selector (AUTO)	Mode	Input Signal/Test Tape	Adjusting Points	Measurement Points	Adjustment Value	Remarks
1	NORMAL	REC	Input a 315Hz signal to the AUX/CDII terminal and set the input selector to AUX/CDII.	Input signal level	TAPE TEST POINT (L, Rch) (AF Assy)	-8.2 dBV	
2				Set to a level +10 dB above the input level at step 1.		Confirm that the reading is -3.2 ± 2.5 dBV.	

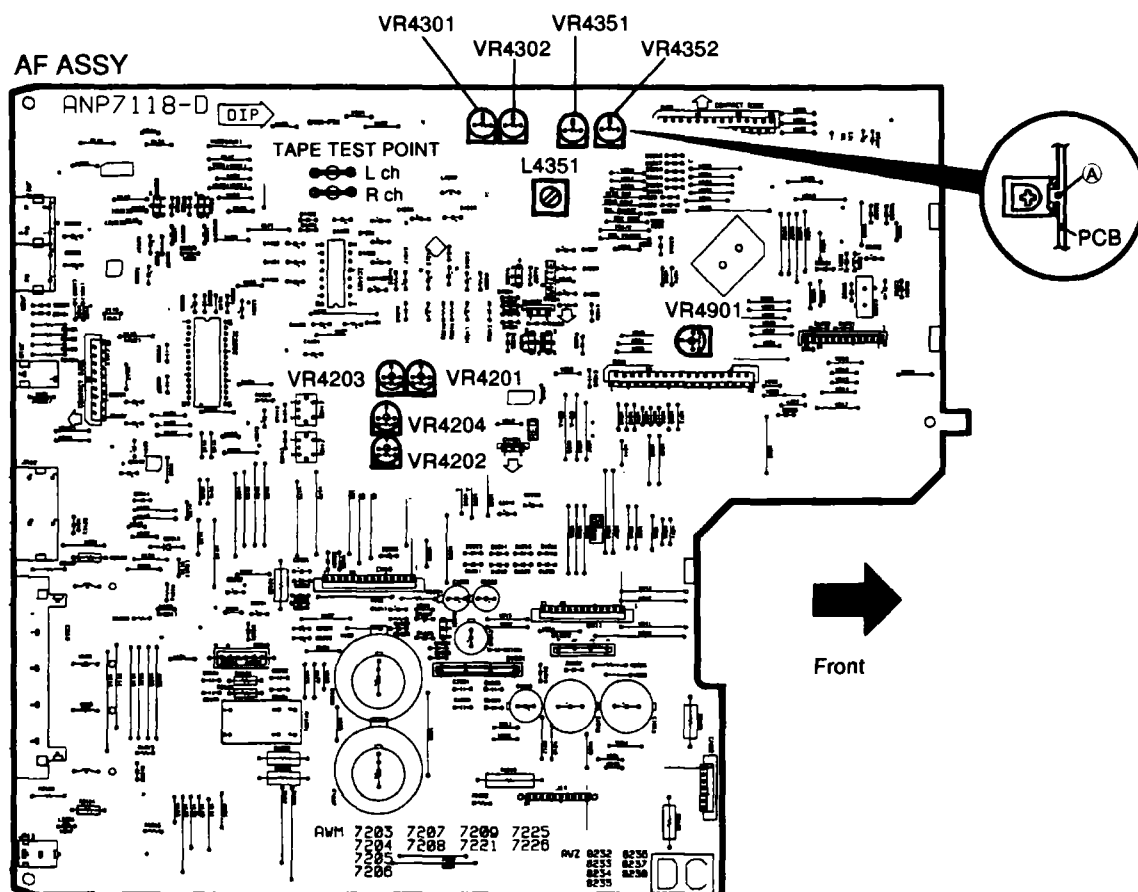


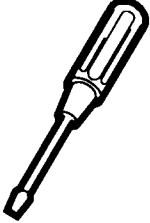
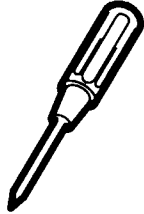

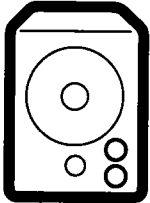
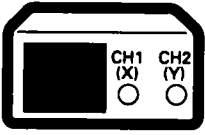
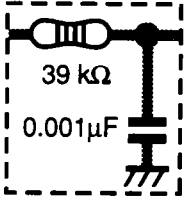


Fig. 2-4 Adjustment and Measurement points


7.3 CD SECTION (CD部の調整)

1. PREPARATIONS (準備)

1.1 Jigs and Measuring Instruments (使用測定器/治工具類)

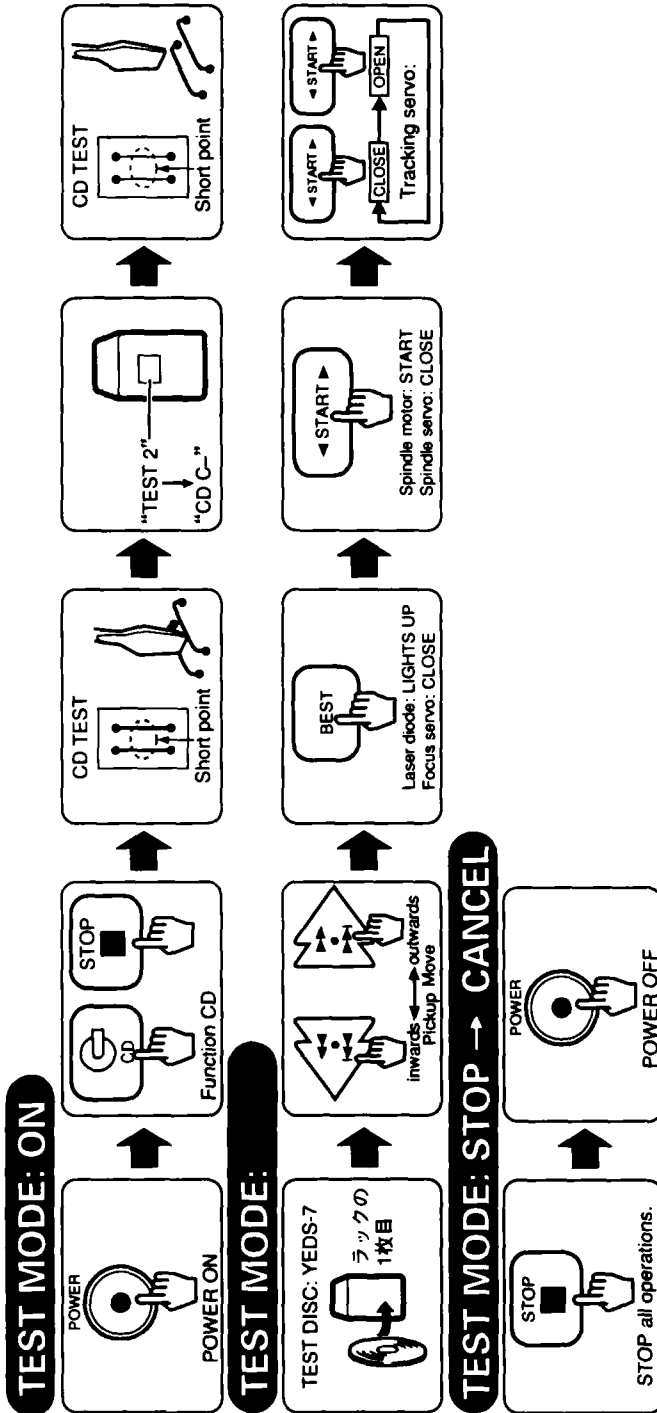
 <p>CD TEST DISC (YEDS-7)</p>	 <p>⊖ Precise screwdriver</p>	 <p>⊖ screwdriver (small)</p>	 <p>⊕ screwdriver (medium)</p>
 <p>⊕ screwdriver (large)</p>	 <p>Low-frequency oscillator</p>	 <p>Dual-trace oscilloscope (10 : 1 probe)</p>	 <p>Low pass filter (39 kΩ + 0.001μF)</p>

1.2 Necessary Adjustment Points (調整に必要な項目)

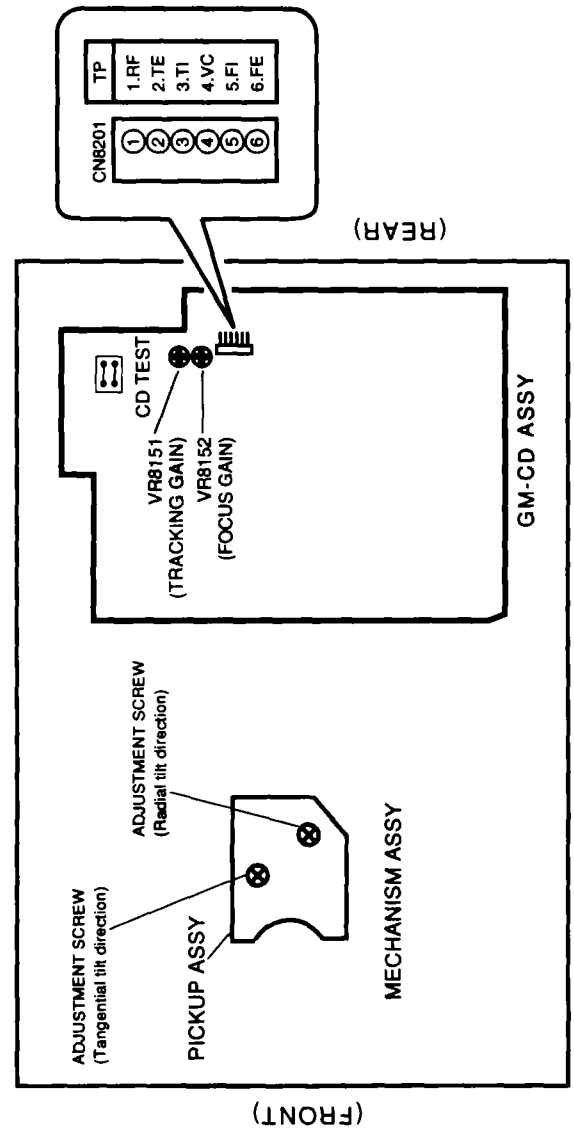
When (このような時)	Adjustment points
Exchange PICKUP (ピックアップを交換した時)	1.2.3.4.5.6. → Page 53~55
Exchange CD ASSY (CD ASSYを交換した時)	1.2.3.4.5.6. → Page 53~55
Exchange SERVO MECH ASSY (サーボメカ ASSYを交換した時)	1.2.3.4.5.6. → Page 53~55
Exchange SPINDLE MOTOR (スピンドルモーターを交換した時)	 ADJ → Page 12

2. ADJUSTMENT (調整)

2.1 How to Start/Cancel Test Mode (テストモードの設定/解除)



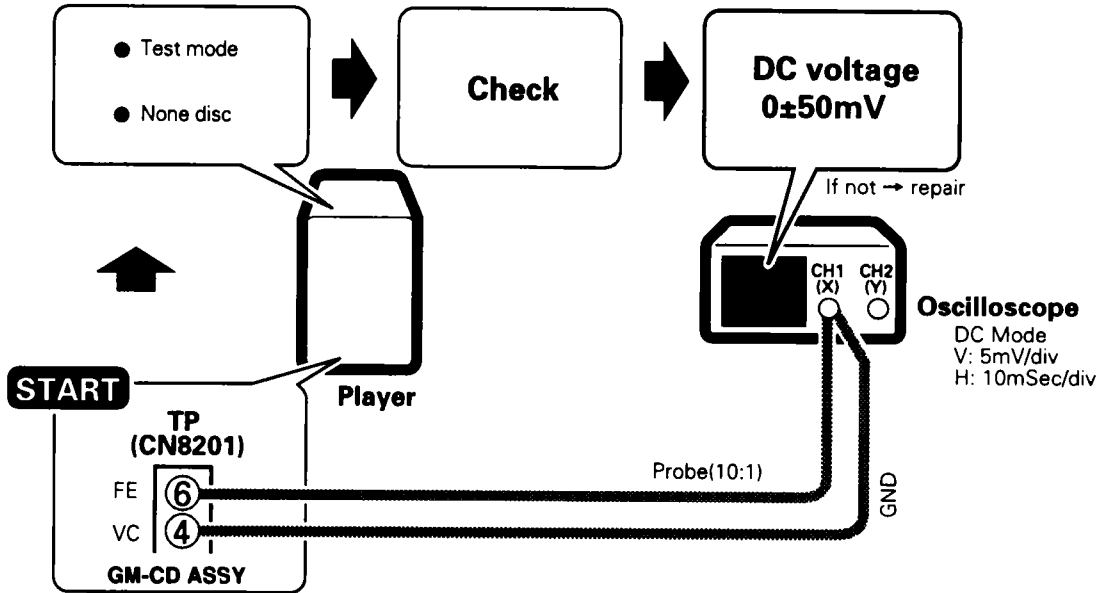
2.2 Adjustment Locations (テストポイントと調整用VRの位置)



2.3 Check and Adjustment (確認、調整)

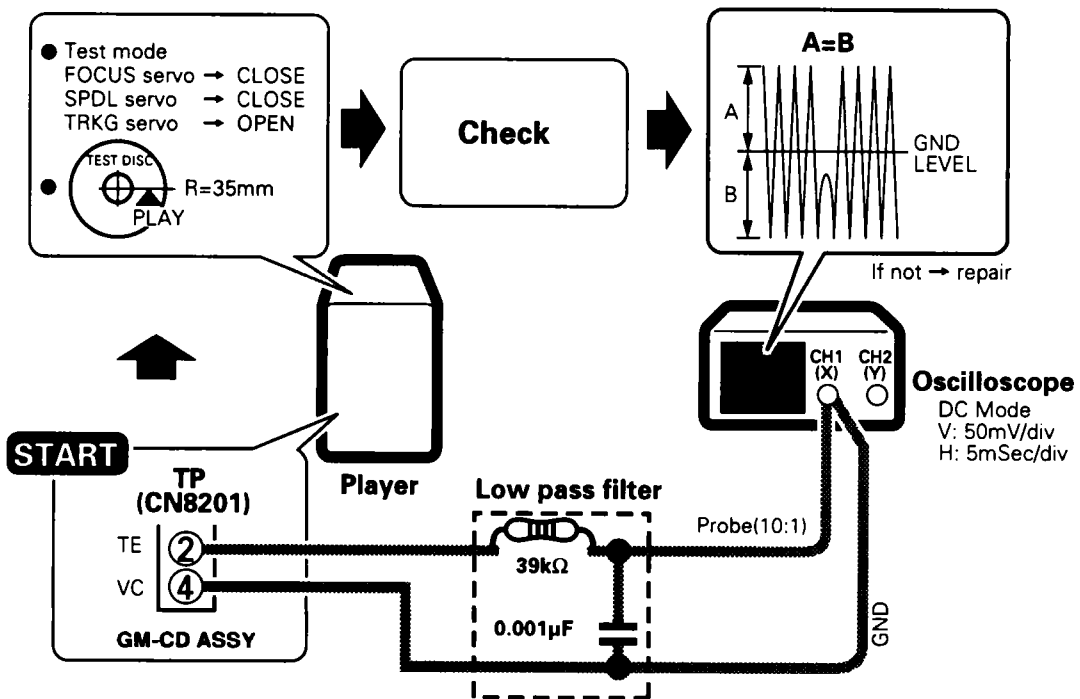
1. Focus Offset Check

(フォーカスオフセット確認)



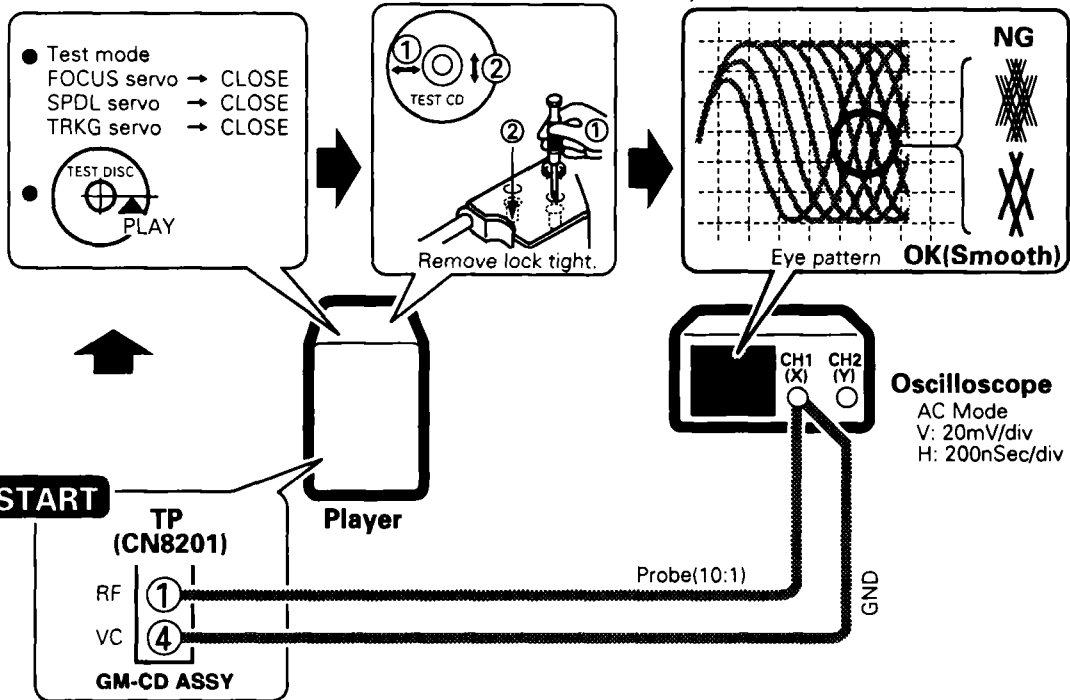
2. Tracking Error Balance Check

(トラッキングエラーバランス確認)



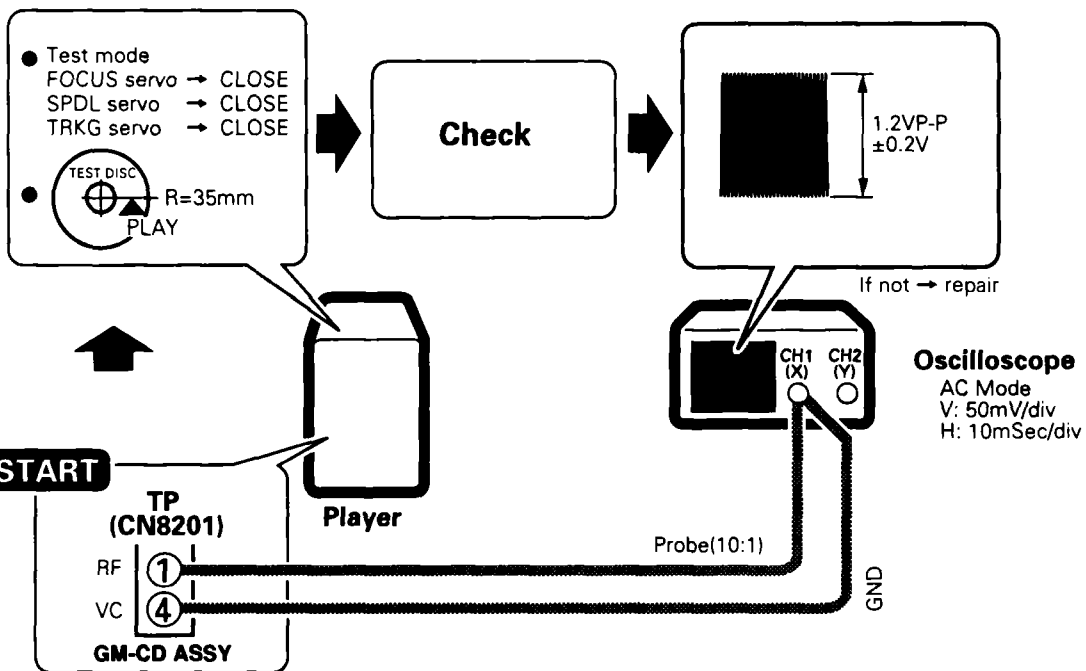
3. PICKUP ①RADIAL / ②TANGENTIAL DIRECTION TILT ADJUSTMENT

(ピックアップ①ラジアル方向②タンジェンシャル方向の傾き調整)



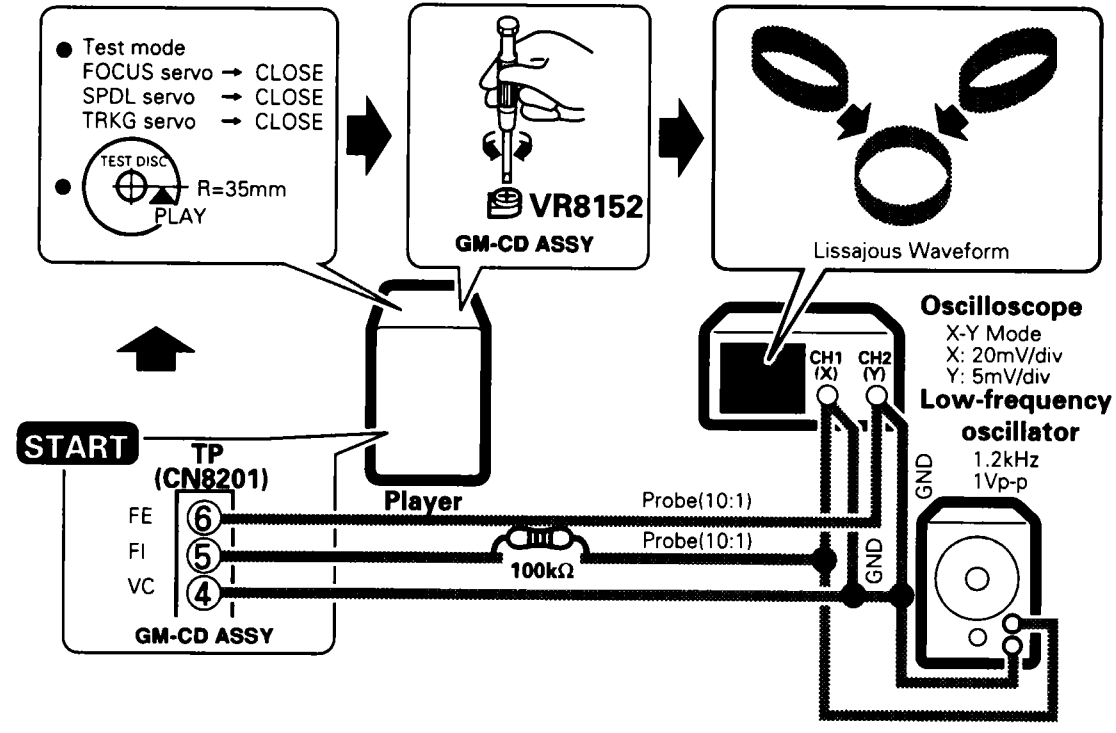
4. RF LEVEL CHECK

(RFレベル確認)



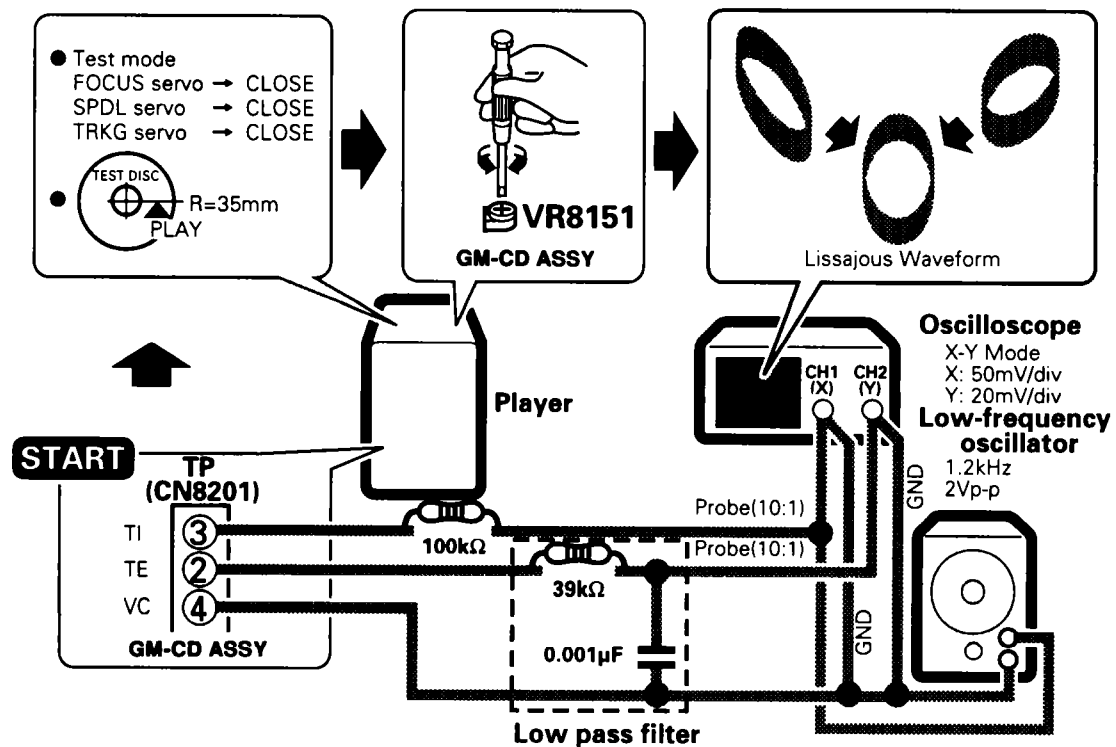
5. Focus Servo Loop Gain Adjustment

(フォーカスサーボループゲイン調整)



6. Tracking Servo Loop Gain Adjustment

(トラッキングサーボループゲイン調整)



8. IC INFORMATION

- The information shown in the list is basic information and may not correspond exactly to that shown in the schematic diagrams.

■ PDG164A (IC3001 : AF ASSY)

● System Control Micro Computer

● Pin Function

No.	Pin Name	I/O	Description	ACT
1	PE1/EC1/INT1	I	NOT USED	-
2	PE2/INT2	I	DISP CLK EDGE	↓
3	PE3/INT3/NMI	I	NOT USED	-
4	PE4/RMC	I	REMOCON	L
5	PE5/CTL	I	NOT USED	-
6	PE6/PWM	O	CD RESET	L
7	PE7/TO/ADJ	O	SR MUTE	L
8	PB0/CINT	I	TUNED	L
9	PB1/CS0	I	STEREO	L
10	PB2/SCK0	I	DISP CLK	↓
11	PB3/SI0	I	DISP DATA	-
12	PB4/SO0	O	PLL CE	H
13	PB5/SCK1	O	EX CLK	↑
14	PB6/SI1	O	PM0006 CE	H
15	PB7/SO1	O	EX DATA	-
16	PC0/KR0	I	KEY IN 3	H
17	PC1/KR1	I	KEY IN 2	H
18	PC2/KR2	I	KEY IN 1	H
19	PC3/KR3	I	KEY IN 0	H
20	PC4/KR4	I	KEY IN 4	H
21	PC5/KR5	C	POWER	H
22	PC6/KR6	C	VOLUME UP	L
23	PC7/KR7	C	VOLUME DOWN	L
24	PH0	C	LED -	H
25	PH1	C	LED ◀◀	H
26	PH2	C	LED ◀	H
27	PH3	C	LED ▶	H

No.	Pin Name	I/O	Description	ACT
28	PH4	C	LED ▶▶	H
29	PH5	C	LED +	H
30	PH6	C	LED STOP	-
31	PH7	I	Connected to GND	-
32	PA0/AN0	A/D	TEMP * 1	-
33	PA1/AN1	I	FST * 1	-
34	PA2/AN2	A/D	LEV * 1	-
35	PA3/AN3	I	Connected to GND	-
36	PA4/AN4	I	Connected to GND	-
37	PA5/AN5	I	Connected to GND	-
38	RST	-	RESET	-
39	EXTAL	-	Connected to Oscillator (8MHZ)	-
40	XTAL	-	Connected to Oscillator (8MHZ)	-
41	Vss	-	Connected to GND	-
42	TX	-	OPEN	-
43	TEX	-	OPEN	-
44	PA6/AN6	I	PULSE 1	EG
45	PA7/AN7	I	PULSE 2	EG
46	AVref	-	Connected to 5V	EG
47	AVss	-	Connected to GND	-
48	PD0/S0	P	SOL 1	H
49	PD1/S1	P	SOL 2	H
50	PD2/S2	P	MOTOR	H
51	PD3/S3	P	DOLBY NR	L
52	PD4/S4	P	REC MUTE	H
53	PD5/S5	P	PB/REC	-
54	PD6/S6	P	PB 1/2	-

* 1 : Refer to page 58.

No.	Pin Name	I/O	Description	ACT
55	PD7/S7	P	BIAS	H
56	PF0/S8	P	BEAT CUT	H
57	PF1/S9	P	FAN * 1	H
58	PF2/S10	P	IDLE MUTE	L
59	PF3/S11	P	PHONO	H
60	PF4/S12	P	TX MONO	H
61	PF5/S13	P	TX ON	H
62	PF6/S14	P	AF MUTE	H
63	PF7/S15	P	NOT USED	H
64	P10/S16	P	S16	H
65	P11/S17	P	S15	H
66	P12/S18	P	S14	H
67	P13/S19	P	S13	H
68	P14/S20	P	S12	H
69	P15/S21	P	S11	H
70	P16/S22	P	S10	H
71	P17/S23	P	S9	H
72	T15/S24	P	S1	H
73	T14/S25	P	S2	H
74	T13/S26	P	S3	H
75	T12/S27	P	S4	H
76	T11/S28	P	S5	H
77	T10/S29	P	S6	H
78	T9/S30	P	S7	H
79	T8/S31	P	S8	H
80	T7	P	NOT USED	-
81	T6	P	G1	H

No.	Pin Name	I/O	Description	ACT
82	T5	P	G2	H
83	T4	P	G3	H
84	T3	P	G4	H
85	T2	P	G5	H
86	T1	P	G6	H
87	T0	P	G7	H
88	Vfdp	-	CONNECTED TO -30V	-
89	Vdd	-	CONNECTED TO 5V	-
90	NC	-	OPEN	-
91	Vss	-	CONNECTED TO GND	-
92	PG0/RT00	O	CD CLK	f
93	PG1/RT01	I/O	CD DATA	-
94	PG2/RT02	I/O	SB REQ/ENA	L
95	PG3/RT03	O	4052 B	H
96	PG4	O	4052 A	H
97	PG5	O	4052 INH	H
98	PG6	O	SP RELAY	H
99	PG7	O	CD POWER ON	H
100	PE/ECO/INT0	I	AC	EG

I/O : INPUT/OUTPUT
 I : INPUT
 O : OUTPUT
 C : CMOS OUTPUT
 P : Pch OPEN DRAIN OUTPUT
 A/D : A/D CONVERTER INPUT
 EG : EDGE

*1 : Refer to page 58.

■ IN REGARD TO FAN CONTROL

(1) FAN CONTROL pin functions/names

The following five signals are used for L/H switching of the fan speed and for forces switching the set from Power on status to STD-by status.

	Function	Operation
PWON *1	The power status of the set is displayed.	L is displayed for STD-by and H for Power on.
FAN *2	The fan rotation status is shown.	L is displayed for L speed and H for H speed. The initial display at the time of Power on is L.
TEMP	The power pack temperature is detected.	The fan L/H speed is switched and the set is dropped to standby status according to the detected temperature.
LEV	Power amplifier level detection.	The fan L/H speed is switched according to the detected level.
FST	Fan lock status detection.	L is displayed when the fan is stopped and H when it is rotating.

(2) Operation specifications

*1 Power on → STD-by switching

The set is switched to STD-by condition when one of the following conditions occurs.

- When FST is L continuously for at least 2 sec after 4 seconds have elapsed after PWON output.
- When the TEMP voltage is 1.3 V or less after 4 seconds have elapsed after PWON output.

*2-1 Fan L → H speed switching

The fan is switched from L to H speed when one of the following conditions occurs.

- When the TEMP voltage is 2.6 V or less.
- When the LEV voltage is 1.7 V or more.

*2-2 Fan H → L speed switching

The fan is switched from H to L speed when the following condition occurs.

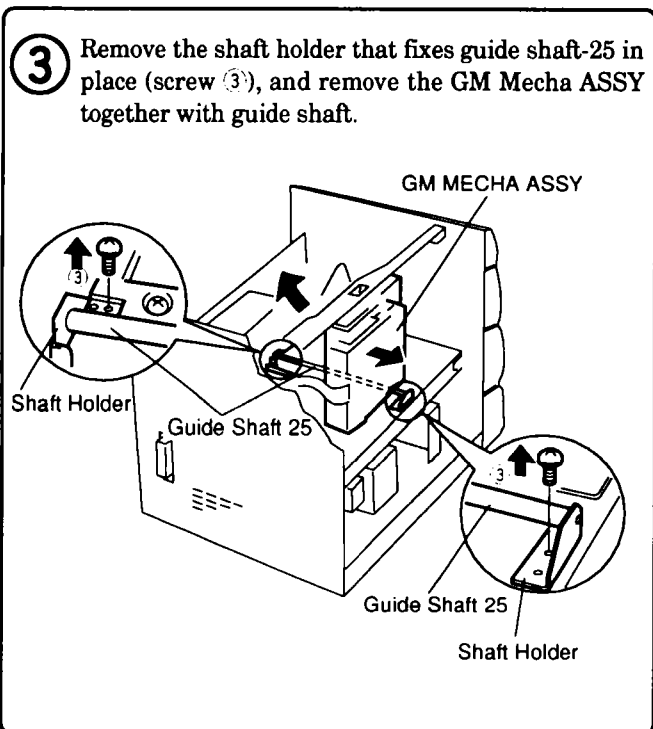
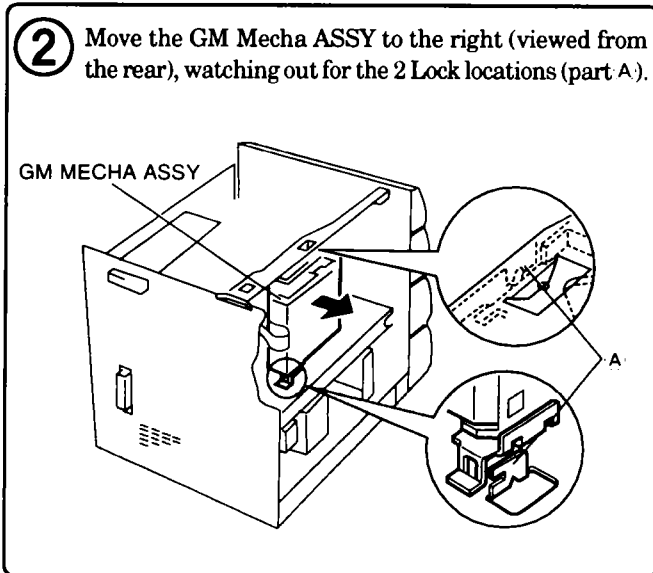
- When the TEMP voltage is 3.3 V or more and the LEV voltage is 1.2 V or less.

9. DISASSEMBLY

■ REMOVING THE GM MECHA ASSY

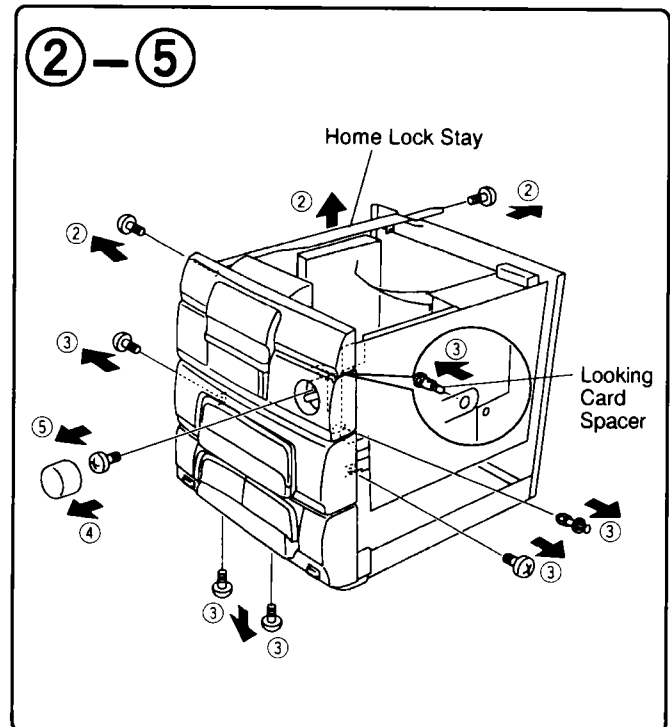
NOTE : Before removing the GM Mecha Assy, make sure you turn the power OFF and disconnect the AC power cord.

- ① Remove the bonnet. (Since the front of the home lock stay makes contact, hold the bonnet in that place and pull and lift at the same time.)



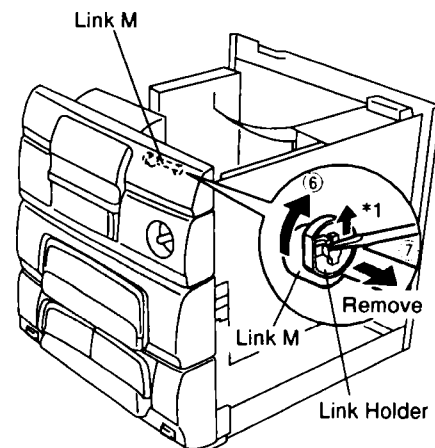
■ REMOVING THE FRONT PANEL

- ① Remove the bonnet.



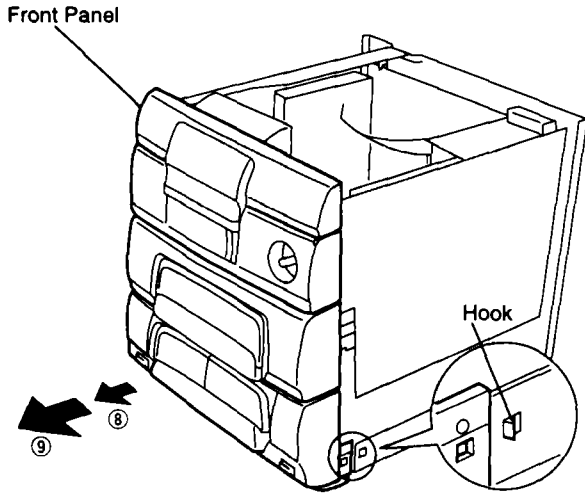
- ⑥ Remove the link holder (*1) that fixes link M in place.

- ⑦ Remove the link M.



Note *1: When removing the link holder, be careful not to press hard on the link holder hook, for this may cause the hook to break.

- ⑧ Shift the front panel slightly toward you, being cautious of the left and right hook on the chassis and sub chassis.
- ⑨ Pull the front panel further toward you, and remove it from the chassis.

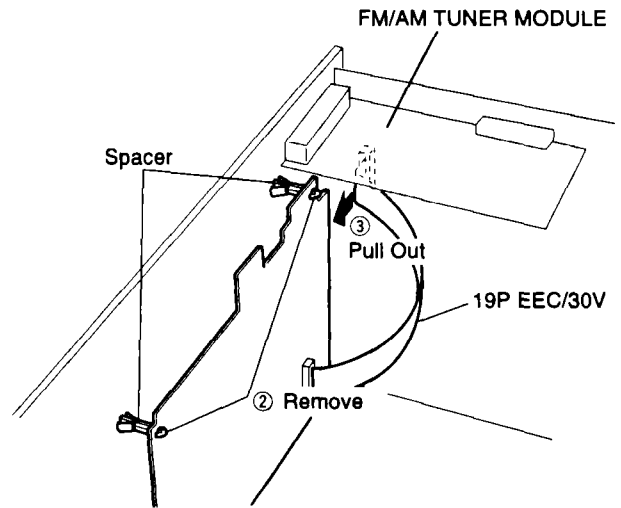


■ REMOVING THE AMP ASSY

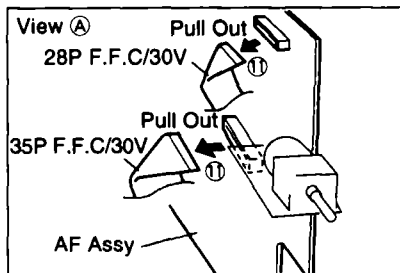
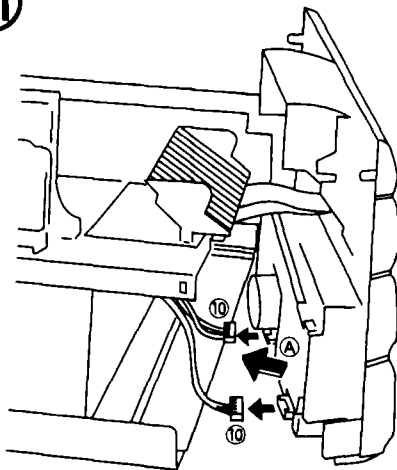
- ① Remove the bonnet and home lock stay. (Refer to "■ Removing the Front Panel")

②, ③

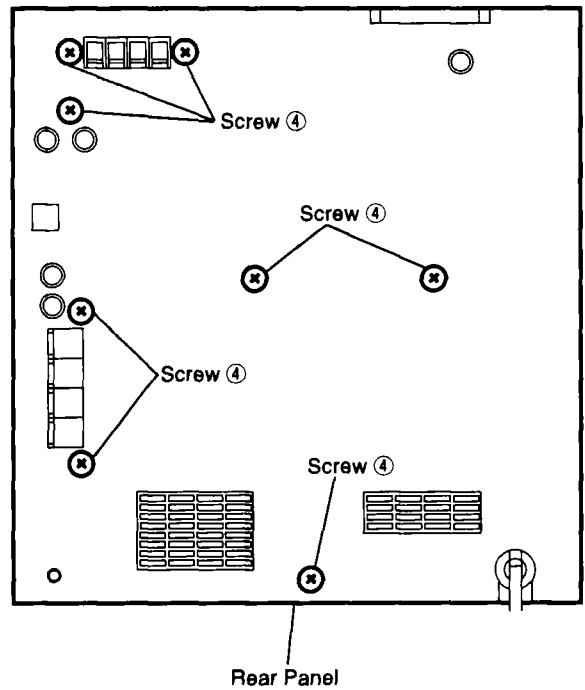
Remove the spacer from the CD ASSY.



⑩, ⑪



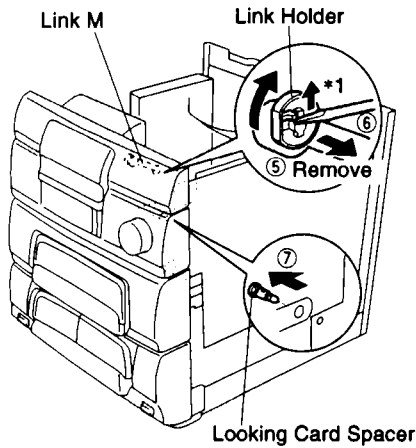
- ④ Remove the rear panel (screw ④ x 8).



⑤ Remove the link holder (*1) that fixes link M in place.

⑥ Remove the link M.

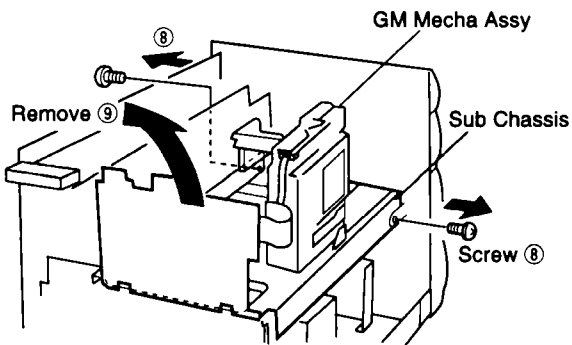
⑦ Remove the Looking card spacer.



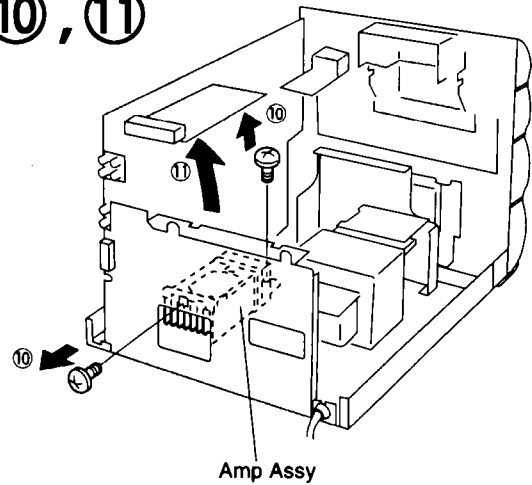
Note *1: When removing the link holder, be careful not to press hard on the link holder hook, for this may cause the hook to break.

⑧ , ⑨

Remove screw ⑧ and remove the sub chassis together with the GM Mecha ASSY.



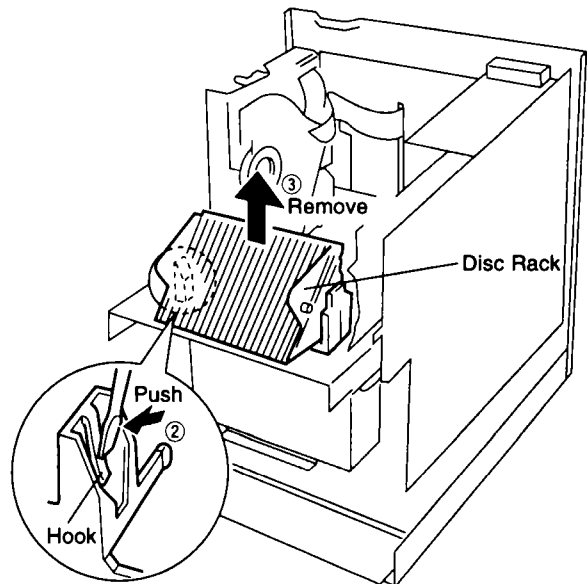
⑩ , ⑪



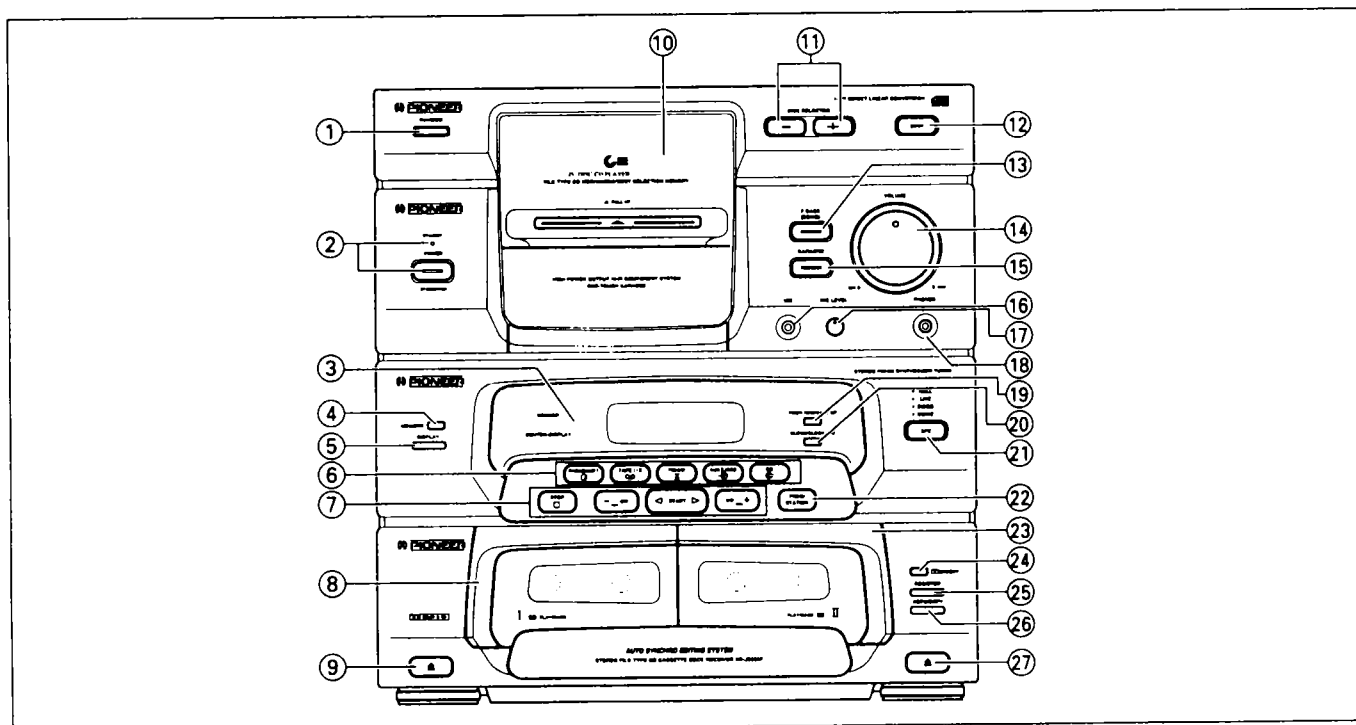
■ REMOVING THE DISC RACK

① Remove the front panel.

② , ③



10. PANEL FACILITIES



① **RANDOM button**

② **POWER STANDBY/ON switch and STANDBY indicator**

This is the switch for electric power.

ON : When set to the ON position, power is supplied and the unit becomes operational.

STANDBY : When set to the STANDBY position, the main power flow is cut and the unit is no longer fully operational. A minute flow of power feeds the unit to maintain operation readiness. (The STANDBY indicator lights.)

③ **Remote sensor (SENSOR)**

④ **MEMORY button**

⑤ **DISPLAY button**

⑥ **Function buttons**

⑦ **Common operation button section**

⑧ **TAPE I cassette door**

⑨ **TAPE I Eject button (▲)**

⑩ **Hood**

⑪ **DISC SELECTOR button (-, +)**

⑫ **BEST button**

⑬ **P.BASS (DEMO) button**

⑭ **VOLUME control**

⑮ **KARAOKE button**

NOTE:

If KARAOKE is selected, the center vocal part is muted and the instrumental accompaniment (backup) is played.

⑯ **Microphone jack (MIC)**

⑰ **Microphone level (MIC LEVEL)**

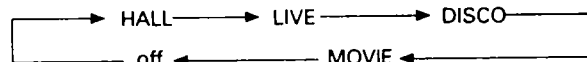
⑱ **Headphones jack (PHONES)**

⑲ **TIMER REC/WAKE-UP button**

⑳ **CLOCK/CLOCK ADJ button**

㉑ **SFC button**

Each time this button is pressed, the mode changes in the following sequence:



㉒ **FREQ/STATION button**

㉓ **TAPE II cassette door**

㉔ **Dolby* NR ON/OFF button**

Each time this button is pressed, the Dolby NR system turns on and off.

㉕ **REC/STOP button**

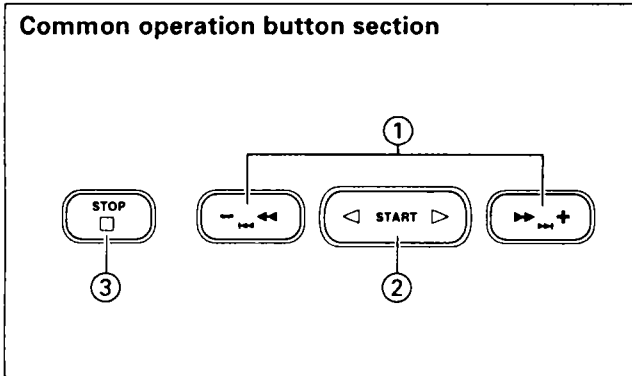
㉖ **ASES/COPY button**

㉗ **TAPE II Eject button (▲)**

*

• Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation.

• "DOLBY" and the double-D symbol are trademarks of Dolby Laboratories Licensing Corporation.



① , buttons

② START button ()

③ STOP button ()

● Roles of the common operation buttons (The roles of the buttons vary depending on the input functions as shown below.)

During CD input

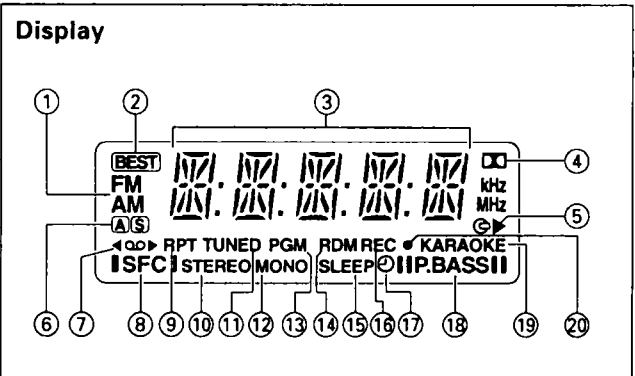
- START : Play/pause button
- STOP : Stop button
- : Fast forward/track search button
- : Fast reverse/track search button

During cassette deck input

- START : Play button/Tape transport direction
- STOP : Stop button
- : Fast forward button
- : Rewind button

During tuner operation

- : Frequency Up button
- : Frequency Down button



① Indicates the band AM or FM.

② Flashes during Best Selection setting, and lights during BEST (Selection memory) play.

③ Indicates frequency and major operation status.

④ Lights when Dolby NR is ON.

⑤ Lights during CD play.
(Flashes in pause mode.)

⑥ S: Lights during SINGLE mode operation.
A: Lights during ALL mode operation.

⑦ Lights to show TAPE II tape direction.

⑧ Lights during SFC mode operation.

⑨ RPT: Lights during repeat play.

⑩ Lights during FM stereo reception.

⑪ Lights during radio broadcast reception.

⑫ Lights when you press the MONO button.

⑬ Lights when you press the PGM button.

⑭ Lights when you press the RANDOM button.

⑮ Lights during sleep timer operation.

⑯ Lights during recording and recording timer operation.

⑰ Lights when you setting the timer.

⑱ Lights when you press the P.BASS button.

⑲ Lights during KARAOKE mode operation

⑳ Lights when setting the Beat Cut function.

11. SPECIFICATIONS

■ STEREO FILE-TYPE CD CASSETTE DECK RECEIVER: XR-J2500F

Amplifier Section
(U.S. and Canadian models)

Continuous average power output is 50 watts* per channel, min., at 8 ohms from 60 Hz to 15,000 Hz with no more than 1.0% total harmonic distortion.**

FM Tuner Section

Reception frequencies 87.5 MHz to 108 MHz
Antenna input 75 Ω unbalanced

AM Tuner Section

Reception frequencies 530 kHz to 1,700 kHz (10 kHz step)
Antenna Loop antenna (included)

Double Cassette Deck Section

System type 4-track, 2-channel stereo
Heads Recording/playback head x 1
Playback head x 1
Erasing head x 1

Motor DC servo motor x 1

Frequency response
Type I (Normal) tape *35 Hz to 14,000 Hz \pm 6 dB
(recorded at -20 dB)

SN ratio *56 dB

(peak recording level, audible compensation)
Dolby B type NR on 10 dB compensation at 5 kHz

* Values measured in accordance with EIAJ standards.

■ FILE TYPE CD PLAYER

Type Compact disc audio system
Usable discs Compact audio discs
Channels 2 channels (stereo)
Program steps 32 steps maximum

■ ELECTRICAL REQUIREMENTS, ETC.

Power Requirements

U.S., Canadian models AC 120 V, 60 Hz

Power Consumption

U.S. model 160 W
Canadian model 160 W

External dimensions 360 (W) x 376.5 (H) x 369 (D) mm
14-3/16 (W) x 14-13/16 (H) x 14-1/2 (D) in.

Weight 10.5 kg (23 lb 3 oz)

■ ACCESSORIES

Operating Instructions 1
FM antenna 1
AM loop antenna 1
Remote control unit 1
AA/R6 dry cell batteries 2
CD case stand 1

NOTE:

Specifications and design are subject to possible modifications without notice, due to improvements.

* Measured pursuant to the Federal Trade Commission's Trade Regulation rule on Power Output Claims for Amplifier.

** Measured by audio spectrum analyzer.