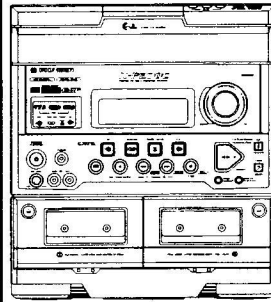


Service Manual

PIONEER
The Art of Entertainment



124.

ORDER NO.
RRV 1703

STEREO CD CASSETTE DECK RECEIVER

XR-P270C

XR-P170C

THIS MANUAL IS APPLICABLE TO THE FOLLOWING MODEL(S) AND TYPE(S).

Type	Model		Power Requirement	The voltage can be converted by the following method.
	XR-P270C	XR-P170C		
RD	○	○	AC110 - 127V/220 - 240V	With the voltage selector
RDXJ	○	○	AC110 - 127V/220 - 240V	With the voltage selector
RDXJ/NC	○	○	AC110 - 127V/220 - 240V	With the voltage selector
RLXJ/NC	○	○	AC110 - 127V/220 - 240V	With the voltage selector

CONTENTS

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PIONEER ELECTRONIC CORPORATION



4-1, Meguro 1-Chome, Meguro-ku, Tokyo 153, Japan

PIONEER ELECTRONICS SERVICE, INC. P.O.Box 1760, Long Beach, CA 90801-1760, U.S.A.

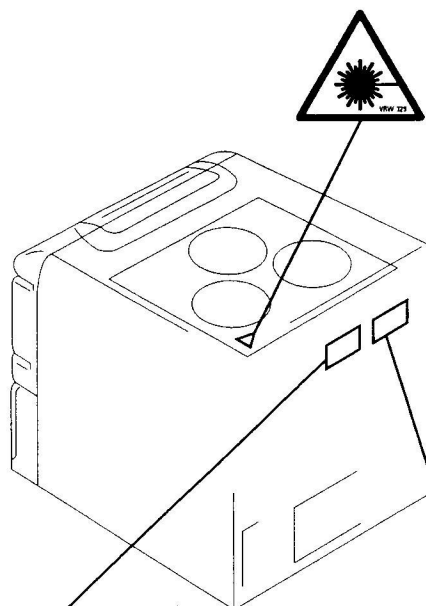
PIONEER ELECTRONIC (EUROPE) N.V. Haven 1087, Keetberglaan 1, 9120 Melsele, Belgium

PIONEER ELECTRONICS ASIACENTRE PTE. LTD. 501 Orchard Road, #10-00 Lane Crawford Place, Singapore 0923

1. SAFETY INFORMATION

<p>VARO! AVATTAESSA JA SUOJALUKITUS OHITETTAESSA OLET ALTTIINA NÄKYMÄTTÖMÄLLE LASERSÄTEILYLLE. ÄLÄ KATSO SÄTEESEEN.</p>		<p>WARNING! DEVICE INCLUDES LASER DIODE WHICH EMITS INVISIBLE INFRARED RADIATION WHICH IS DANGEROUS TO EYES. THERE IS A WARNING SIGN ACCORDING TO PICTURE 1 INSIDE THE DEVICE CLOSE TO THE LASER DIODE.</p>	
<p>ADVERSEL: USYNLIG LASERSTRÅLING VED ÅBNING NÅR SIKKERHEDSAFBRYDERE ER UDE AF FUNKTION UNDGÅ UDSAETTELSE FOR STRÅLING.</p>	<p>LASER Kuva 1 Lasersäteilyn varoitusmerkki</p>	<p>IMPORTANT THIS PIONEER APPARATUS CONTAINS LASER OF CLASS 1. SERVICING OPERATION OF THE APPARATUS SHOULD BE DONE BY A SPECIALLY INSTRUCTED PERSON.</p>	<p>LASER Picture-1 Warning sign for laser radiation</p>
<p>VARNING! OSYNLIG LASERSTRÅLNING NÅR DENNA DEL ÄR ÖPPNAD OCH SPÄRREN ÄR URKOPPLAD. BETRakta EJ STRÅLEN.</p>		<p>LASER DIODE CHARACTERISTICS MAXIMUM OUTPUT POWER: 5 mw WAVELENGTH: 780-785 nm</p>	

LABEL CHECK (For RLXJ/NC type)



CAUTION
INVISIBLE LASER RADIATION WHEN OPEN, AVOID EXPOSURE TO BEAM
PRW1018

CLASS 1 LASER PRODUCT
VRW-328

Additional Laser Caution

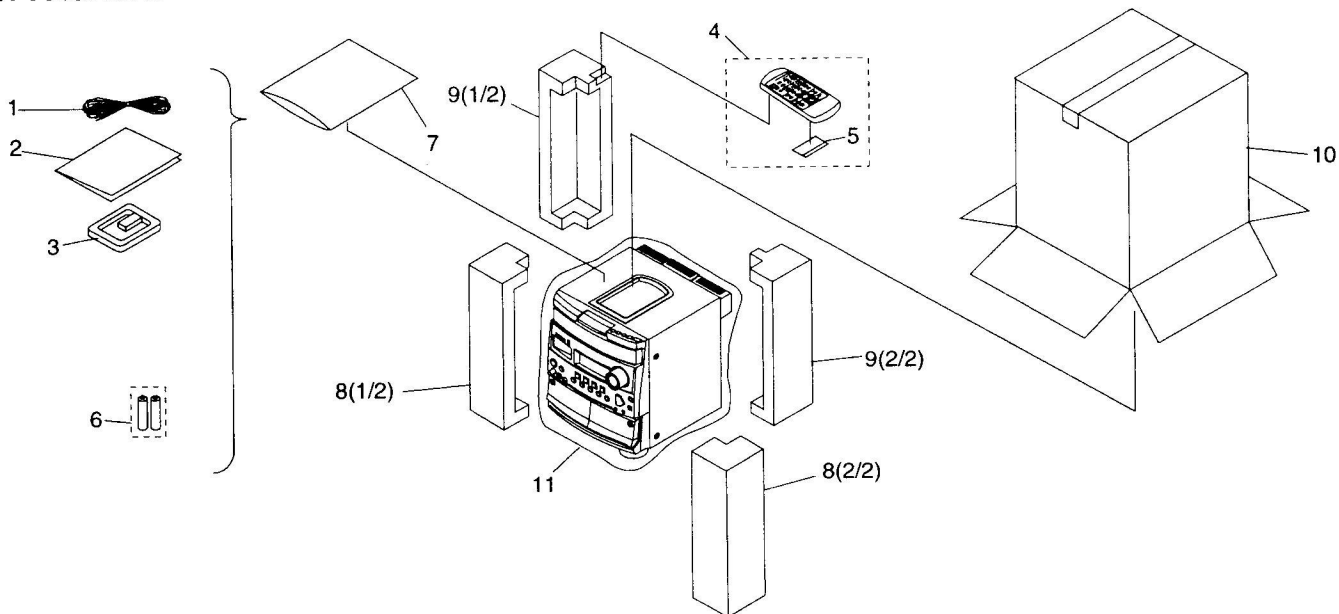
- Laser Interlock Mechanism**
The position of the switch (S8501) for detecting loading state is detected by the system microprocessor, and the design prevents laser diode oscillation when the switch (S8501) is pressed physically. Thus, the interlock will no longer function if the switch (S8501) is released physically and deliberately. The interlock also does not function in the test mode *. Laser diode oscillation will continue, if pin 62 of LA9240ML (IC8101) on the CD ASSY mounted on the \$M Loading Mechanism assembly is connected to GND, or else the terminals of Q8101 are shorted to each other (fault condition).
- When the cover is opened, close viewing of the objective lens with the naked eye will cause exposure to a Class 1 laser beam.

* : Refer to page 49.

2. EXPLODED VIEWS AND PARTS LIST

- NOTES:
- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
 - The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
 - Screws adjacent to \blacktriangledown mark on product are used for disassembly.

2.1 PACKING



(1) Parts List

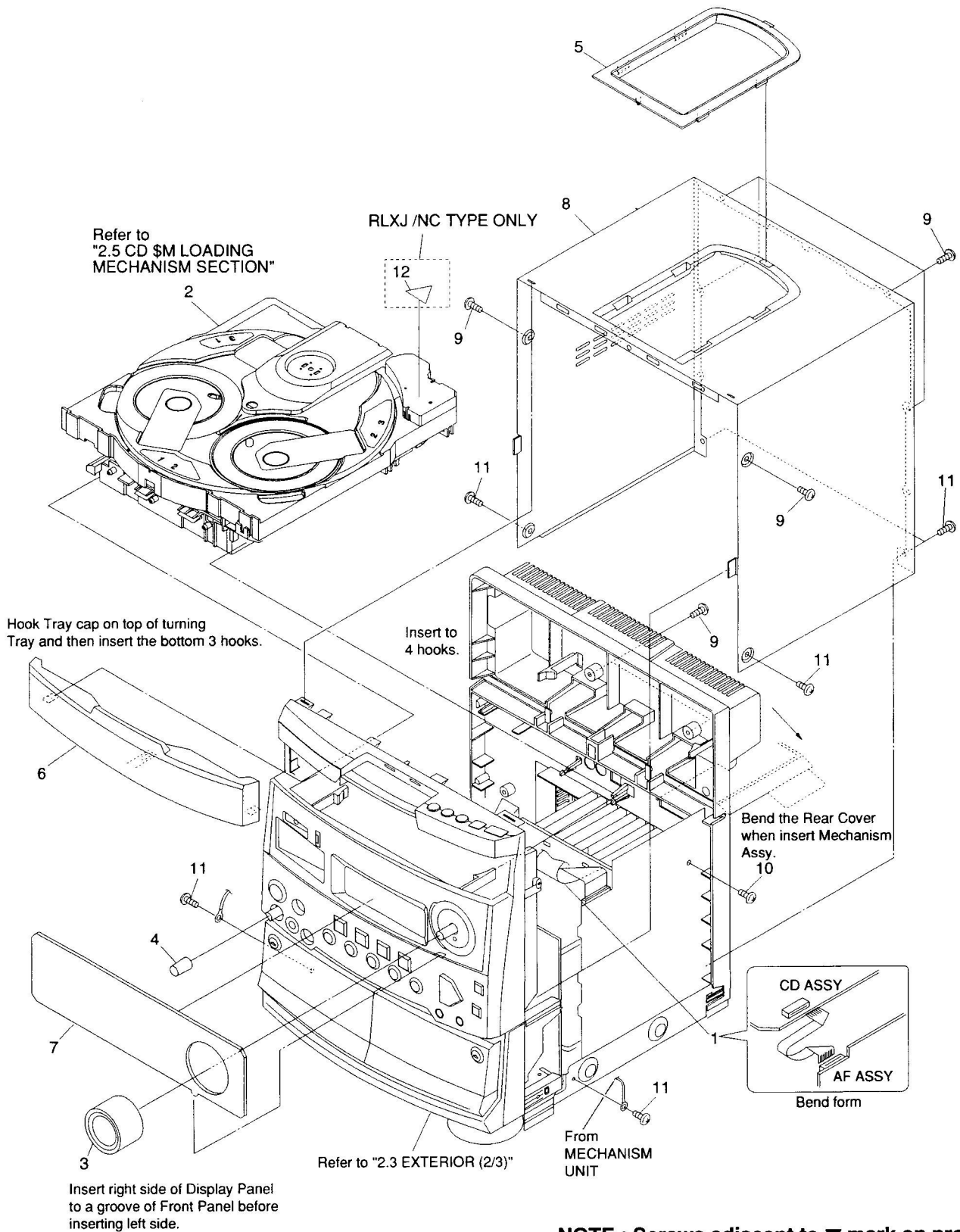
Mark	No.	Description	Parts No.	Mark	No.	Description	Parts No.
	1	FM Antenna	ADH7004	NSP	6	Battery (R6P, AA)	VEM - 013
	2	Operating Instructions	See Contrast table (2)		7	Polyethylene Bag (0.03X230X340)	Z21 - 038
	3	AM Loop Antenna	ATB7007		8	F Protector	See Contrast table (2)
	4	Remote Control Unit	See Contrast table (2)		9	R Protector	See Contrast table (2)
	5	Battery Cover	AZA7204		10	Packing Case	See Contrast table (2)
					11	Packing Sheet	AHG7003

(2) Contrast Table

XR-P270C/RD, XR-P270C/RDXJ, XR-P270C/RDXJ/NC, XR-P270C/RLXJ/NC, XR-P170C/RD, XR-P170C/RDXJ, XR-P170C/RDXJ/NC AND XR-P170C/RLXJ/NC have the same construction except for the following:

Mark	No.	Symbol & Description	Part No.								Remarks
			XR-P270C /RD	XR-P270C /RDXJ	XR-P270C /RDXJ/NC	XR-P270C /RLXJ/NC	XR-P170C /RD	XR-P170C /RDXJ	XR-P170C /RDXJ/NC	XR-P170C /RLXJ/NC	
	2	Operating instructions (English/Spanish/Portuguese)	ARE7081	Not used	ARE7081	Not used	ARE7081	Not used	ARE7081	Not used	
	2	Operating instructions (English/Spanish/Chinese)	Not used	ARE7115	Not used	Not used	Not used	ARE7115	Not used	Not used	
	2	Operating instructions (English/Chinese)	Not used	Not used	Not used	ARE7106	Not used	Not used	Not used	ARE7106	
	4	Remote Control Unit (CU-XR026)	AXD7101	AXD7101	AXD7101	AXD7101	Not used	Not used	Not used	Not used	
	4	Remote Control Unit (CU-XR025)	Not used	Not used	Not used	Not used	AXD7096	AXD7096	AXD7096	AXD7096	
	8	F Protector	AHA7146	AHA7134	AHA7134	AHA7134	AHA7146	AHA7134	AHA7134	AHA7134	
	9	R Protector	AHA7147	AHA7135	AHA7135	AHA7135	AHA7147	AHA7135	AHA7135	AHA7135	
	10	Packing Case	AHD7380	AHD7373	AHD7423	AHD7423	AHD7379	AHD7344	AHD7422	AHD7422	

2.2 EXTERIOR (1/3)



NOTE : Screws adjacent to ▼ mark on product are used for disassembly. However, there is no indication on the hood installation screws of the Rear Cover.

(1) Parts List

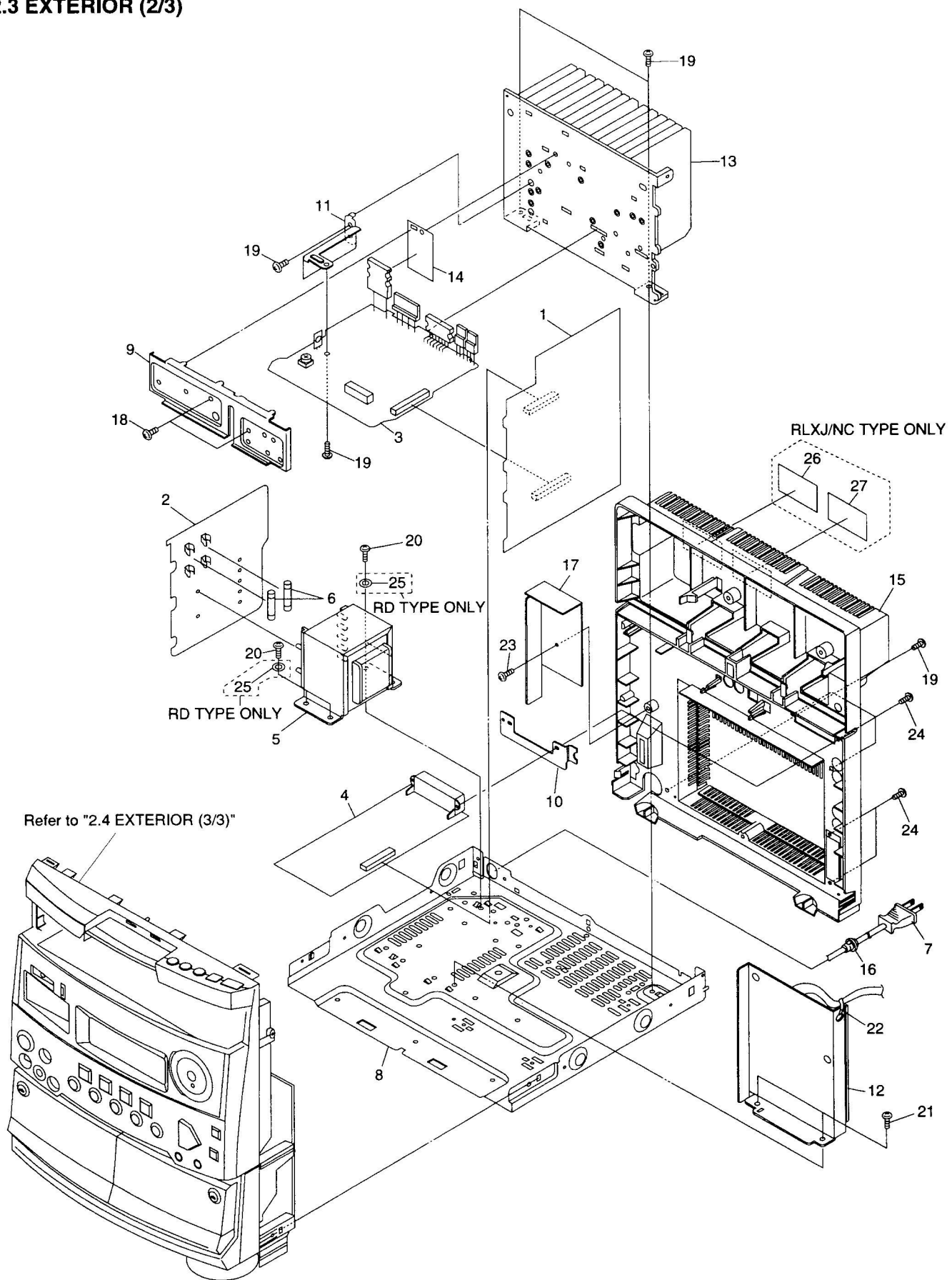
Mark	No.	Description	Parts No.
	1	20P F.F.C/30V	ADD7041
NSP	2	CD \$M Loading Mechanism	AXA7037
	3	Volume Knob	AAA7001
	4	Mic Knob	AAB7102
	5	TOP Window	AAK7279
	6	Tray Cap	See Contrast table (2)
	7	Display Panel	See Contrast table (2)
	8	Bonnet Case	AZN7657
	9	Screw	BPZ30P100FZK
	10	Screw	BPZ30P080FMC
	11	Screw	VBZ30P080FZK
	12	Caution Label (G)	See Contrast table (2)

(2) Contrast Table

XR-P270C/RD, XR-P270C/RDXJ, XR-P270C/RDXJ/NC, XR-P270C/RLXJ/NC, XR-P170C/RD, XR-P170C/RDXJ, XR-P170C/RDXJ/NC AND XR-P170C/RLXJ/NC have the same construction except for the following:

Mark	No.	Symbol & Description	Part No.								Remarks
			XR-P270C/RD	XR-P270C/RDXJ	XR-P270C/RDXJ/NC	XR-P270C/RLXJ/NC	XR-P170C/RD	XR-P170C/RDXJ	XR-P170C/RDXJ/NC	XR-P170C/RLXJ/NC	
	6	Tray Cap	AAK7327	AAK7327	AAK7327	AAK7327	AAK7280	AAK7280	AAK7280	AAK7280	
	7	Display Panel	AAK7328	AAK7328	AAK7328	AAK7328	AAK7281	AAK7281	AAK7281	AAK7281	
	12	Caution Label (G)	Not used	Not used	Not used	VRW – 329	Not used	Not used	Not used	VRW – 329	

2.3 EXTERIOR (2/3)



(1) Parts List

Mark	No.	Description	Parts No.	Mark	No.	Description	Parts No.
NSP	1	AF ASSY	See Contrast table (2)		16	Strain relief	CM – 22B
	2	TRANS ASSY	See Contrast table (2)		17	Barrier	ANK7029
	3	POWER ASSY	See Contrast table (2)		18	Screw	BBZ30P120FMC
	4	FM/AM TUNER MODULE	See Contrast table (2)		19	Screw	VBZ30P080FZK
△	5	T1 Power Transformer	See Contrast table (2)		20	Screw	See Contrast table (2)
△	6	FU1, FU2 Fuse	See Contrast table (2)		21	Screw	See Contrast table (2)
△	7	AC Power Cord	See Contrast table (2)		22	Binder	See Contrast table (2)
NSP	8	Chassis	ANA7051		23	Screw	BPZ30P080FMC
	9	Bracket A	ANG7100		24	Screw	BPZ30P100FZK
	10	GND Plate	ANG7106		25	Washer	See Contrast table (2)
	11	Bracket B	ANG7107	NSP	26	Caution Label (F)	See Contrast table (2)
	12	Shield Plate	ANG7118		27	Caution Label	See Contrast table (2)
	13	Heat Sink	See Contrast table (2)				
	14	Mica Sheet	AEE7015				
	15	Rear Cover	AMC7001				

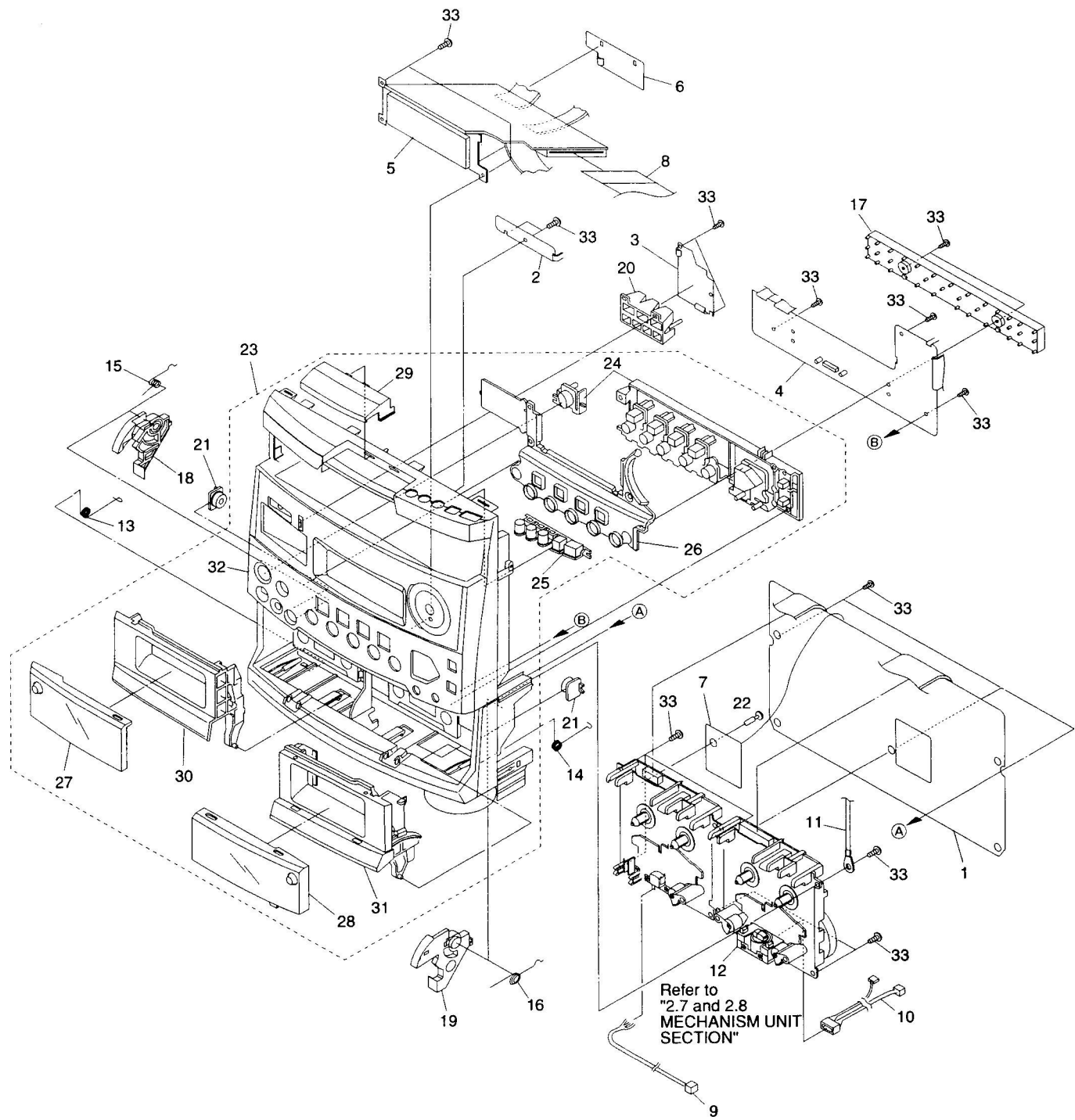
Note: The GND Plate (No.10) will tend to come off once it is removed, as the plate is fit with light pressure. If you have to remove the plate, secure it onto the Rear Cover with adhesive tape for reinstallation.

(2) Contrast Table

XR-P270C/RD, XR-P270C/RDXJ, XR-P270C/RDXJ/NC, XR-P270C/RLXJ/NC, XR-P170C/RD, XR-P170C/RDXJ, XR-P170C/RDXJ/NC AND XR-P170C/RLXJ/NC have the same construction except for the following:

Mark	No.	Symbol & Description	Part No.								Remarks
			XR-P270C /RD	XR-P270C /RDXJ	XR-P270C /RDXJ/NC	XR-P270C /RLXJ/NC	XR-P170C /RD	XR-P170C /RDXJ	XR-P170C /RDXJ/NC	XR-P170C /RLXJ/NC	
NSP	1	AF ASSY	AWM7250	AWM7250	AWM7250	AWM7250	AWM7238	AWM7238	AWM7238	AWM7238	
	2	TRANS ASSY	AWZ8533	AWZ8533	AWZ8533	AWZ8533	AWZ8430	AWZ8430	AWZ8430	AWZ8430	
	3	POWER ASSY	AWZ8534	AWZ8534	AWZ8534	AWZ8534	AWZ8432	AWZ8432	AWZ8432	AWZ8432	
	4	FM/AM TUNER MODULE	AXQ7051	AXQ7061	AXQ7061	AXQ7061	AXQ7051	AXQ7061	AXQ7061	AXQ7061	
△	5	T1 Power Transformer	ATS7139	ATS7139	ATS7139	ATS7139	ATS7135	ATS7135	ATS7135	ATS7135	
△	6	FU1, FU2 Fuse (1.0A)	REK1022	REK1022	REK1022	REK1022	Not used	Not used	Not used	Not used	
△	6	FU1, FU2 Fuse (800mA)	Not used	Not used	Not used	Not used	REK1021	REK1021	REK1021	REK1021	
△	7	AC Power Cord	PDG1013	ADG1157	ADG1157	PDG1058	PDG1013	ADG1157	ADG1157	PDG1058	
	13	Heat Sink	ANH7047	ANH7047	ANH7047	ANH7047	ANH7048	ANH7048	ANH7048	ANH7048	
	20	Screw	PSA40P080FZB	ABA7031	ABA7031	ABA7031	PSA40P080FZB	ABA7031	ABA7031	ABA7031	
	21	Screw	BSZ40P060FZK	ASZ40P060FMC	ASZ40P060FMC	ASZ40P060FMC	BSZ40P060FZK	ASZ40P060FMC	ASZ40P060FMC	ASZ40P060FMC	
	22	Binder	Z09 – 056	ZCA – SKB90BK	ZCA – SKB90BK	ZCA – SKB90BK	Z09 – 056	ZCA – SKB90BK	ZCA – SKB90BK	ZCA – SKB90BK	
	25	Washer	WA40F100M050	Not used	Not used	Not used	WA40F100M050	Not used	Not used	Not used	
NSP	26	Caution Label (F)	Not used	Not used	Not used	VRW – 328	Not used	Not used	Not used	VRW – 328	
	27	Caution Label	Not used	Not used	Not used	PRW1018	Not used	Not used	Not used	PRW1018	

2.4 EXTERIOR (3/3)



(1) Parts List

Mark	No.	Description	Parts No.
	1	DECK ASSY	AWZ8436
	2	CD SW ASSY	AWZ8438
	3	LED ASSY	AWZ8439
	4	DISPLAY ASSY	See Contrast table (2)
	5	LCD ASSY	See Contrast table (2)
	6	LAMP ASSY	See Contrast table (2)
NSP	7	SHIELD ASSY	AWZ8745
	8	Flexible Cable 40P20	ADD7040
	9	Connector Assy 3P	ADE7011
	10	Connector Assy 5P	ADE7012
NSP	11	Cord With Plug	DE015VF0
	12	Mechanism Unit	RYM1253
	13	Door Spring L	ABH7128
	14	Door Spring R	ABH7129
	15	Ratch Spring L	ABH7130
	16	Ratch Spring R	ABH7131
	17	PCB Holder	AMD7001
	18	Ratch Mold L	AMR7128
	19	Ratch Mold R	AMR7129
	20	LED Holder	AMR7130
	21	Damper Assy	AXA7038
	22	Push Rivet	AEC7071
NSP	23	Front Panel ASSY	See Contrast table (2)
	24	Button A	AAD7314
	25	Button B	AAD7315
	26	LT Conductor	AAK7275
	27	Door Window L	AAK7276
	28	Door Window R	AAK7277
	29	CD Window	AAK7278
	30	Door Pocket L	AAN7143
	31	Door Pocket R	AAN7144
	32	Front Panel	See Contrast table (2)
	33	Screw	BPZ30P080FMC

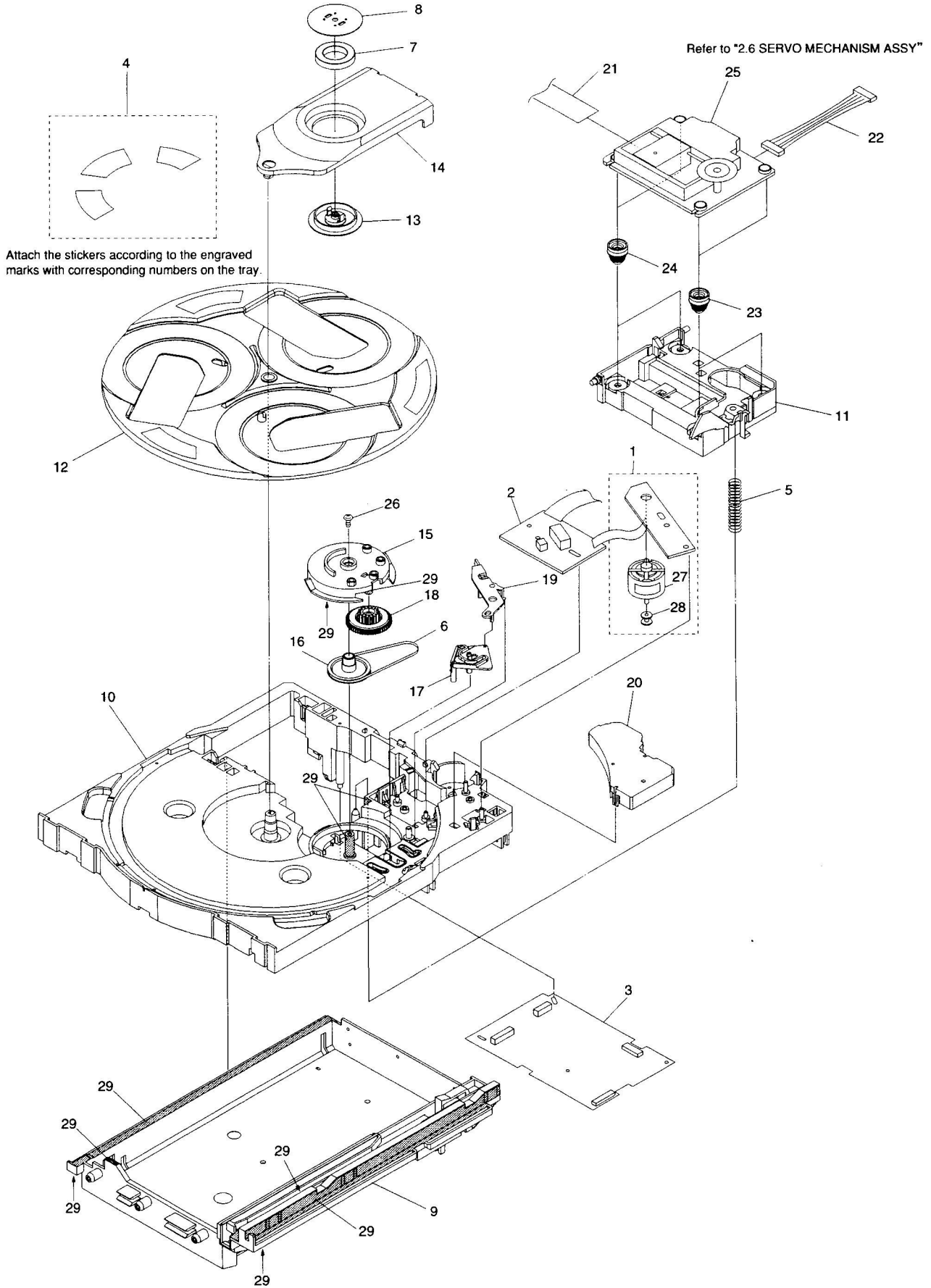
(2) Contrast Table

XR-P270C/RD, XR-P270C/RDXJ, XR-P270C/RDXJ/NC, XR-P270C/RLXJ/NC, XR-P170C/RD, XR-P170C/RDXJ, XR-P170C/RDXJ/NC AND XR-P170C/RLXJ/NC have the same construction except for the following:

Mark	No.	Symbol & Description	Part No.								Remarks
			XR-P270C /RD	XR-P270C /RDXJ	XR-P270C /RDXJ/NC	XR-P270C /RLXJ/NC	XR-P170C /RD	XR-P170C /RDXJ	XR-P170C /RDXJ/NC	XR-P170C /RLXJ/NC	
	4	DISPLAY ASSY	AWZ8535	AWZ8535	AWZ8535	AWZ8535	AWZ8434	AWZ8434	AWZ8434	AWZ8434	
	5	LCD ASSY	AWZ8536	AWZ8536	AWZ8536	AWZ8536	AWZ8435	AWZ8435	AWZ8435	AWZ8435	
	6	LAMP ASSY	AWZ8537	AWZ8537	AWZ8537	AWZ8537	AWZ8437	AWZ8437	AWZ8437	AWZ8437	
NSP	23	Front Panel ASSY	AXG7002	AXG7002	AXG7002	AXG7002	AXG7001	AXG7001	AXG7001	AXG7001	
	32	Front Panel	AMB7380	AMB7380	AMB7380	AMB7380	AMB7379	AMB7379	AMB7379	AMB7379	

XR-P270C,XR-P170C

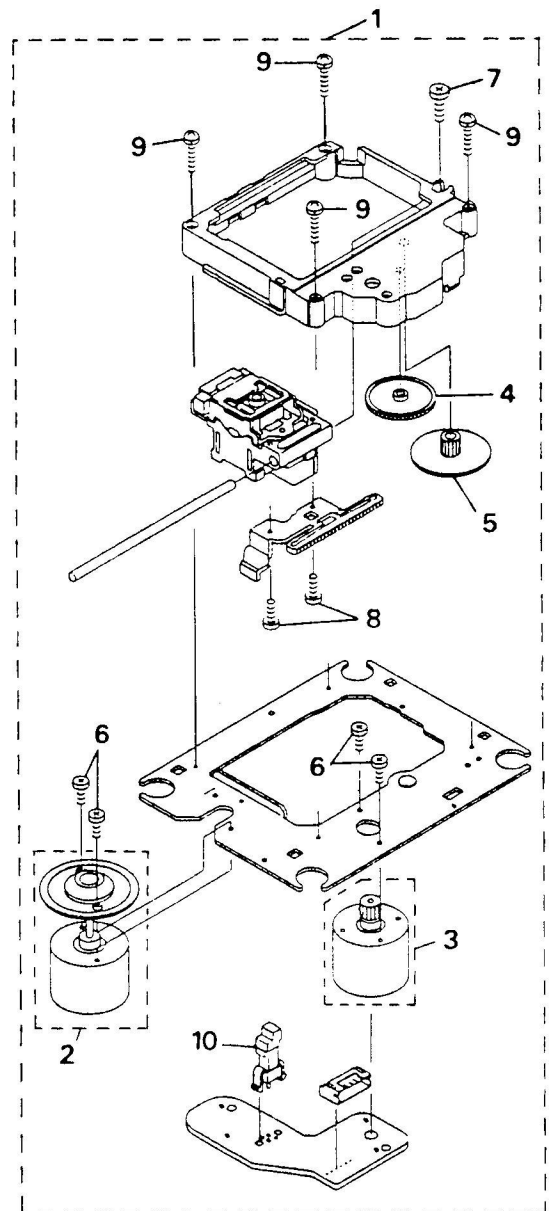
2.5 CD \$M LOADING MECHANISM SECTION



Parts List

Mark	No.	Description	Parts No.
	1	MOTOR ASSY	AWZ8428
NSP	2	SW ASSY	AWZ8429
	3	CD ASSY	AWZ8427
	4	Disc Label	AAX7371
	5	Servo Spring	ABH7126
	6	Belt	AEB7072
	7	Clamp Magnet	AMF7001
	8	Yoke	ANB7067
	9	Mecha Base	ANW7087
	10	Loading Tray	ANW7088
	11	Servo Base	ANW7089
	12	Rotary Tray	ANW7090
	13	Clamper	ANW7091
	14	Clamper Holder	ANW7092
	15	Main Cam	ANW7093
	16	Gear Pulley	ANW7094
	17	Lock Lever	ANW7095
	18	Planet Gear	ANW7096
	19	Actuator	ANW7097
	20	Motor Cover	ANW7098
	21	15P F.F.C/30V	ADD7038
	22	Connector Assy (6P)	ADE7010
	23	Float Rubber A	AEB7063
	24	Float Rubber B	AEB7066
	25	Servo Mechanism Assy	AXA7039
	26	Screw	IPZ30P080FMC
	27	Carriage Motor	VXM1033
	28	Motor Pulley	PNW1634
	29	Ha Narl	GEM1016

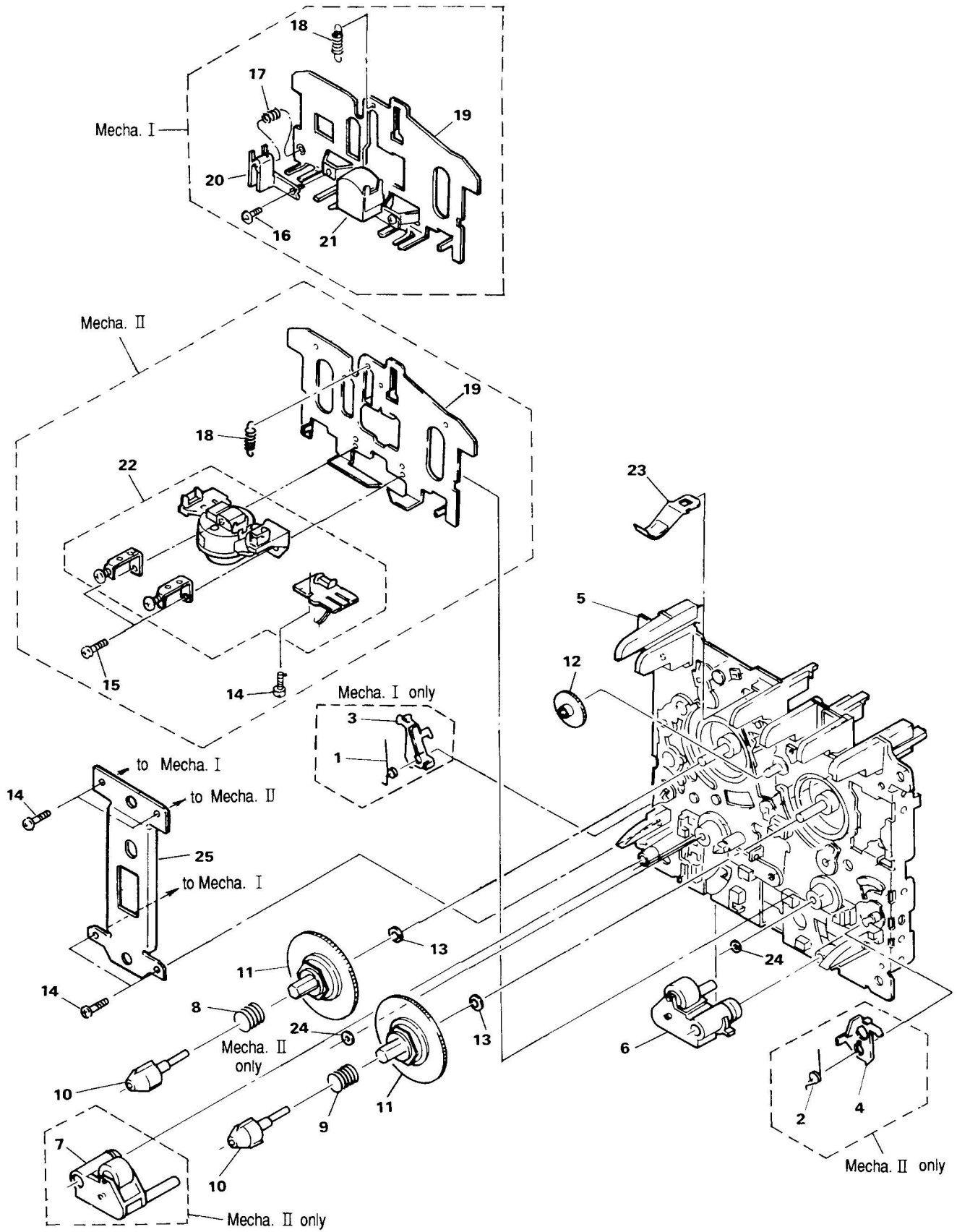
2.6 SERVO MECHANISM ASSY



Parts List

Mark	No.	Description	Parts No.
	1	Servo Mechanism	AXA7039
	2	SPINDLE MOTOR ASSY	AEA7009
	3	SLEAD MOTOR ASSY	AEA7010
	4	Gear A	AEA7013
	5	Gear B	AEA7014
	6	Screw	AEA7015
	7	Screw	AEA7016
	8	Screw	AEA7017
	9	Screw	AEA7018
	10	Leaf Switch	AEA7011

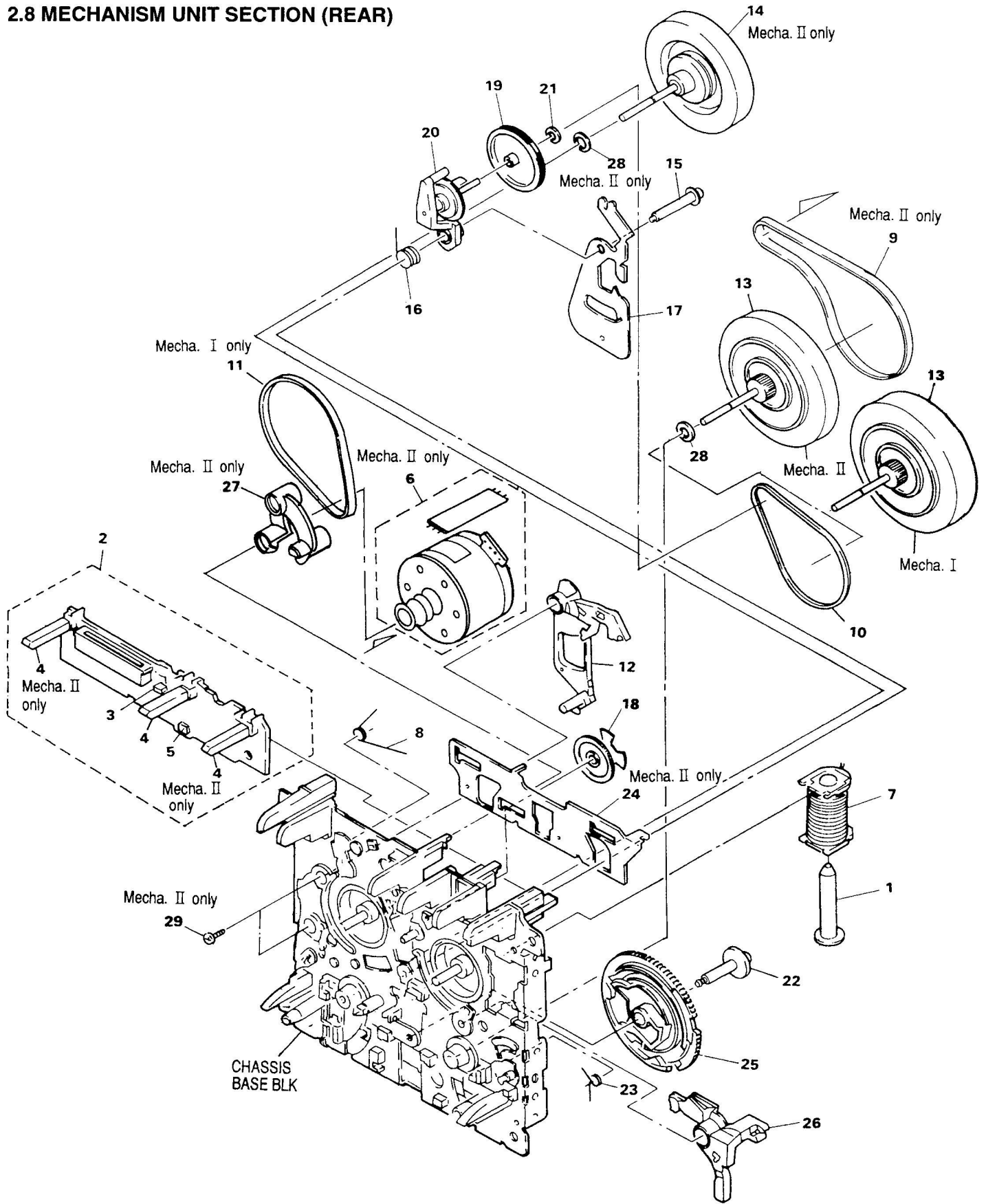
2.7 MECHANISM UNIT SECTION (FRONT)



Parts List

Mark	No.	Description	Parts No.
	1	SP Interlock L (Mecha. I only)	RBH1385
	2	SP Interlock R (Mecha. II only)	RBH1386
	3	Arm Interlock L (Mecha. I only)	RNE1780
	4	Arm Interlock R (Mecha. II only)	RNE1781
	5	Chassis Base BLK (Mecha. I)	RXA1627
	5	Chassis Base BLK (Mecha. II)	RXA1626
	6	Roller Pinch BLK R (Mecha. I)	RXA1630
	6	Roller Pinch BLK R (Mecha. II)	RXA1628
	7	Roller Pinch BLK L (Mecha. II only)	RXA1629
	8	SP Reel (L)	RBH1388
	9	SP Reel (R)	RBH1389
	10	Reel Feather	RNK2072
	11	Reel Base	RNK2073
	12	Play Gear (A)	RNK2074
	13	Washer	WA41D065D025
	14	Screw	PCZ20P040FMC
	15	Screw	PMZ20P060FMC
	16	Screw M3×10	RBA1031
	17	Spring	RBH1076
	18	Spring HB	RBH1390
	19	Head Base (Mecha. I)	RNE1906
	19	Head Base (Mecha. II)	RNE1783
	20	Tape Guide (Mecha. I only)	RNK2077
	21	R/P Head (Mecha. I only)	RPB1061
	22	Plate HD BLK (Mecha. II only)	RXA1746
	23	SP Cassette	RNE1786
	24	Washer	WT15D040D050
	25	Mecha Bracket	RNE1907

2.8 MECHANISM UNIT SECTION (REAR)



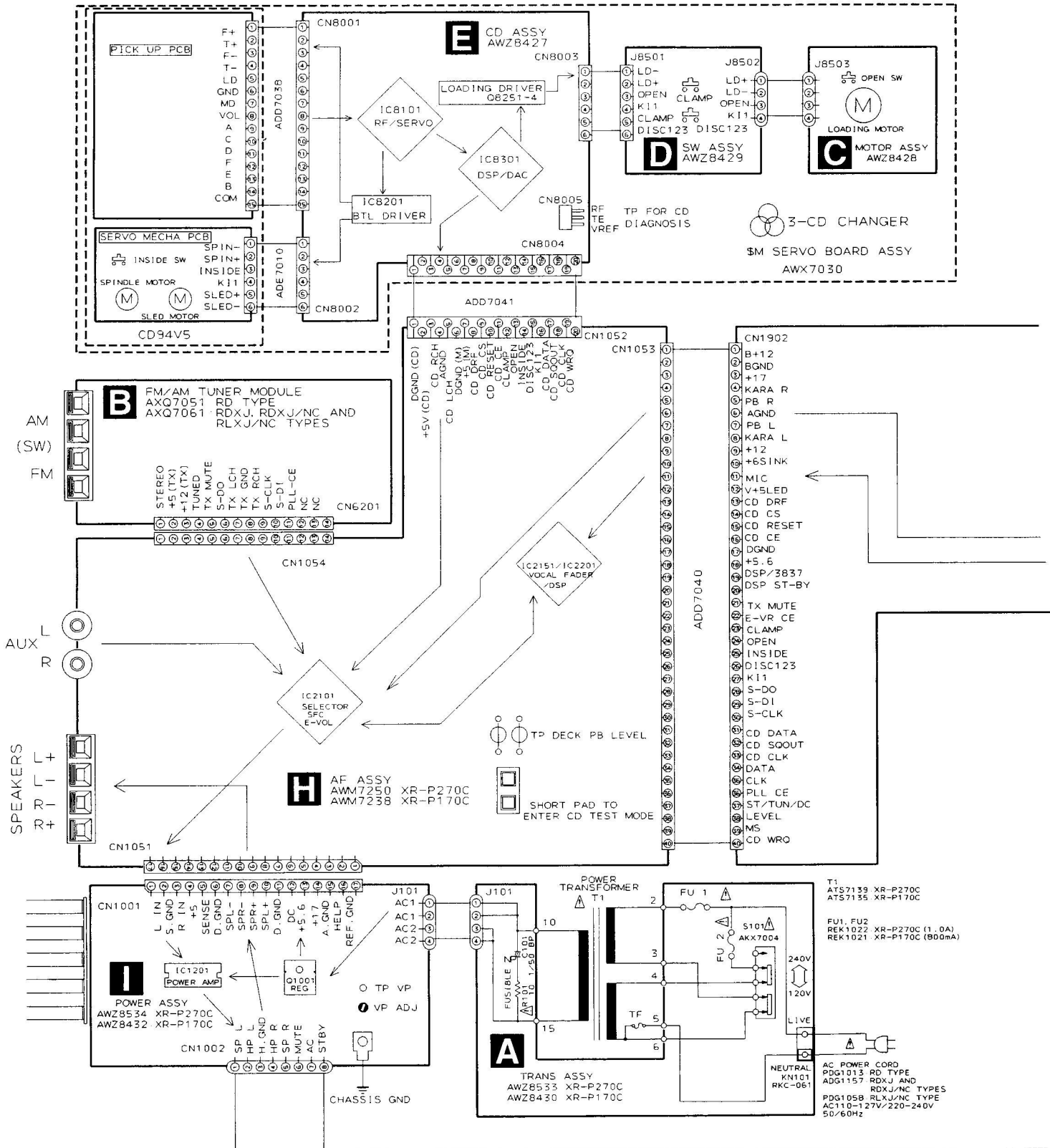
Parts List

Mark	No.	Description	Parts No.
	1	Plunger	PLA1288
	2	PCB Control BLK (Mecha. I)	RXA1742
	2	PCB Control BLK (Mecha. II)	RXA1743
	3	Switch	RSG1018
	4	SPLF	RSN1023
	5	Photo-Transistor	SPI33534FG
	6	MTR Main BLK (Mecha. II only)	RXM1086
	7	Solenoid BLK	RXP1021
	8	SP Brake	RBH1387
	9	Main Belt (Mecha. II only)	REB1157
	10	F/R Belt	REB1254
	11	Joint Belt (Mecha. I only)	REB1307
	12	Lever Brake	RNK2071
	13	Clutch ASSY BLK (Mecha. I)	RXA1744
	13	Clutch ASSY BLK (Mecha. II)	RXA1745
	14	ASSY F/W (Mecha. II only)	RXA1769
	15	Screw 2-6×3.5	RBA1120
	16	Cam SP	RBH1393
	17	Lever F/R	RNE1782
	18	FF Gear (A)	RNK2075
	19	F/R Pulley	RNK2076
	20	Clutch ASSY BLK	RXA1632
	21	Washer	WA17D040D025
	22	Screw 2-9×3.5	RBA1121
	23	SP Arm Play (Mecha. I)	RBH1391
	23	SP Arm Play (Mecha. II)	RBH1392
	24	Plate Slide (Mecha. II only)	RNE1785
	25	Cam Gear	RNK2078
	26	Arm Play	RNK2079
	27	Motor Spacer (Mecha. II only)	RNK2244
	28	Washer	WA26D045D025
	29	Screw	PMA26P140FMC

3. SCHEMATIC DIAGRAM

Note: When ordering service parts, be sure to refer to "EXPLODED VIEWS AND PARTS LIST "or "PCB PARTS LIST".

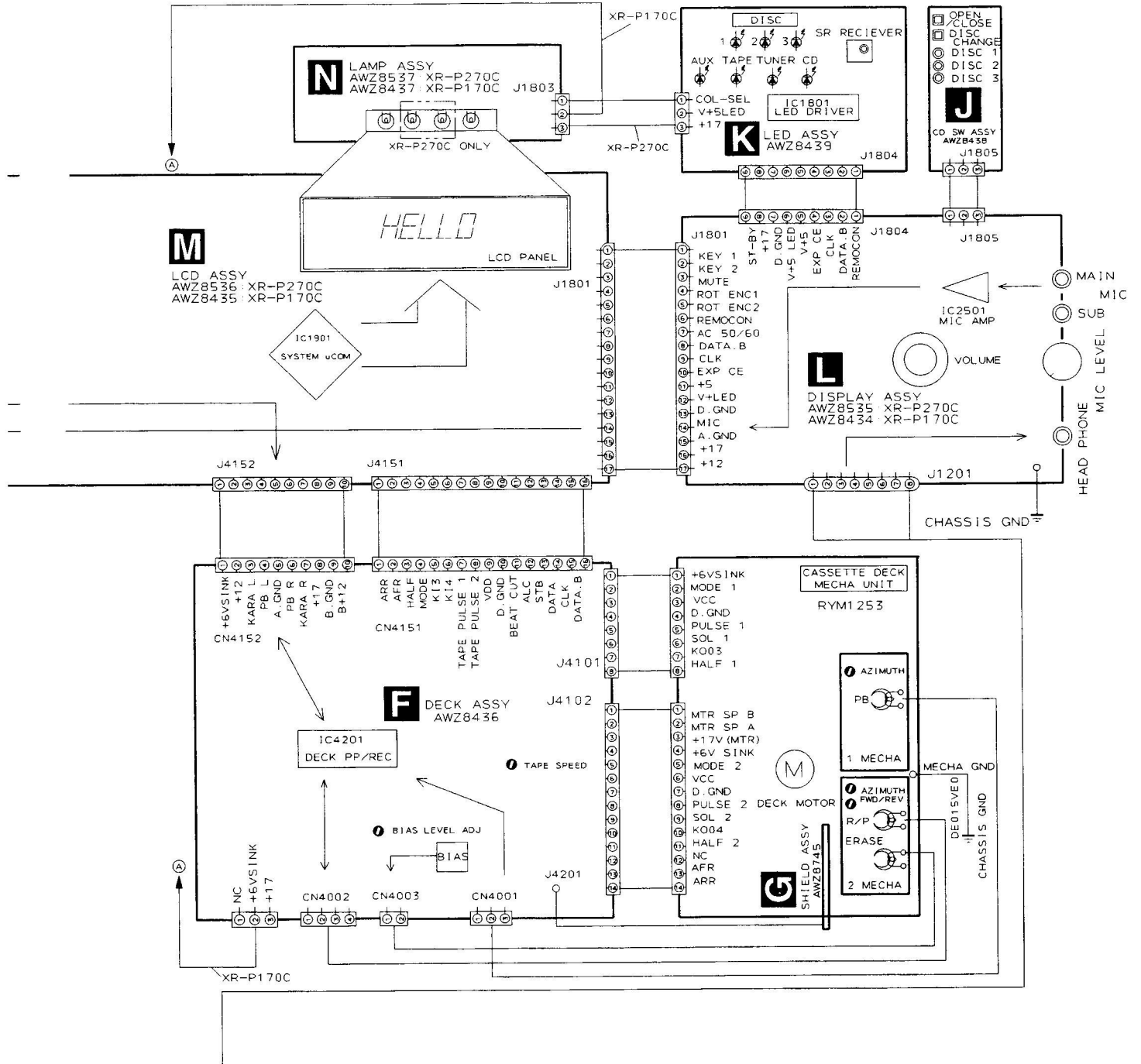
3.1 OVERALL CONNECTION AND TRANS ASSY



● NOTE FOR FUSE REPLACEMENT

CAUTION — FOR CONTINUED PROTECTION AGAINST RISK OF FIRE, REPLACE ONLY WITH SAME TYPE AND RATINGS ONLY.





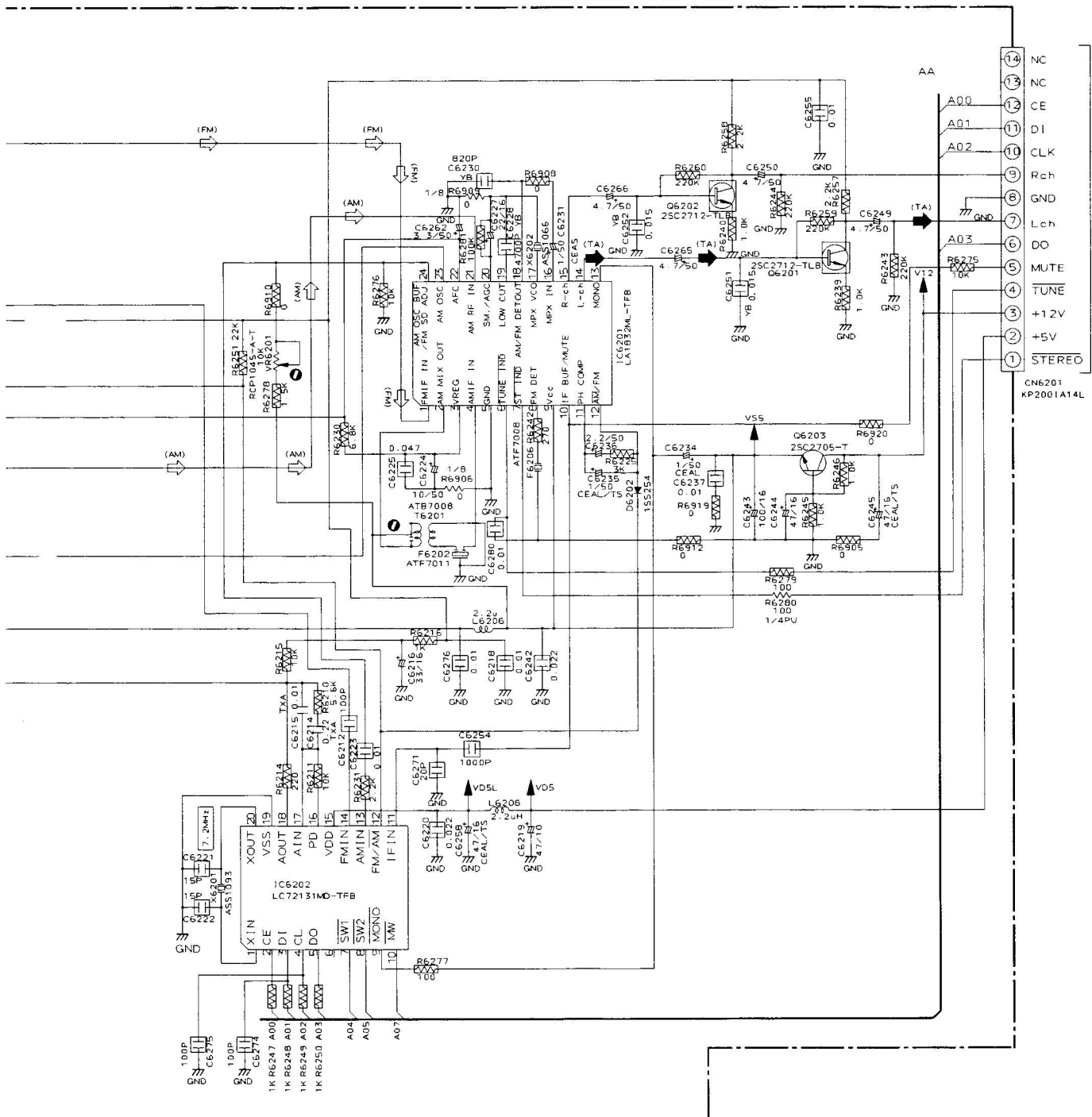
Notes

1. RESISTORS

Indicated in Ω , $1/10W \pm 5\%$ Tolerance unless otherwise noted K:K Ω , M:M Ω .

2. CAPACITORS

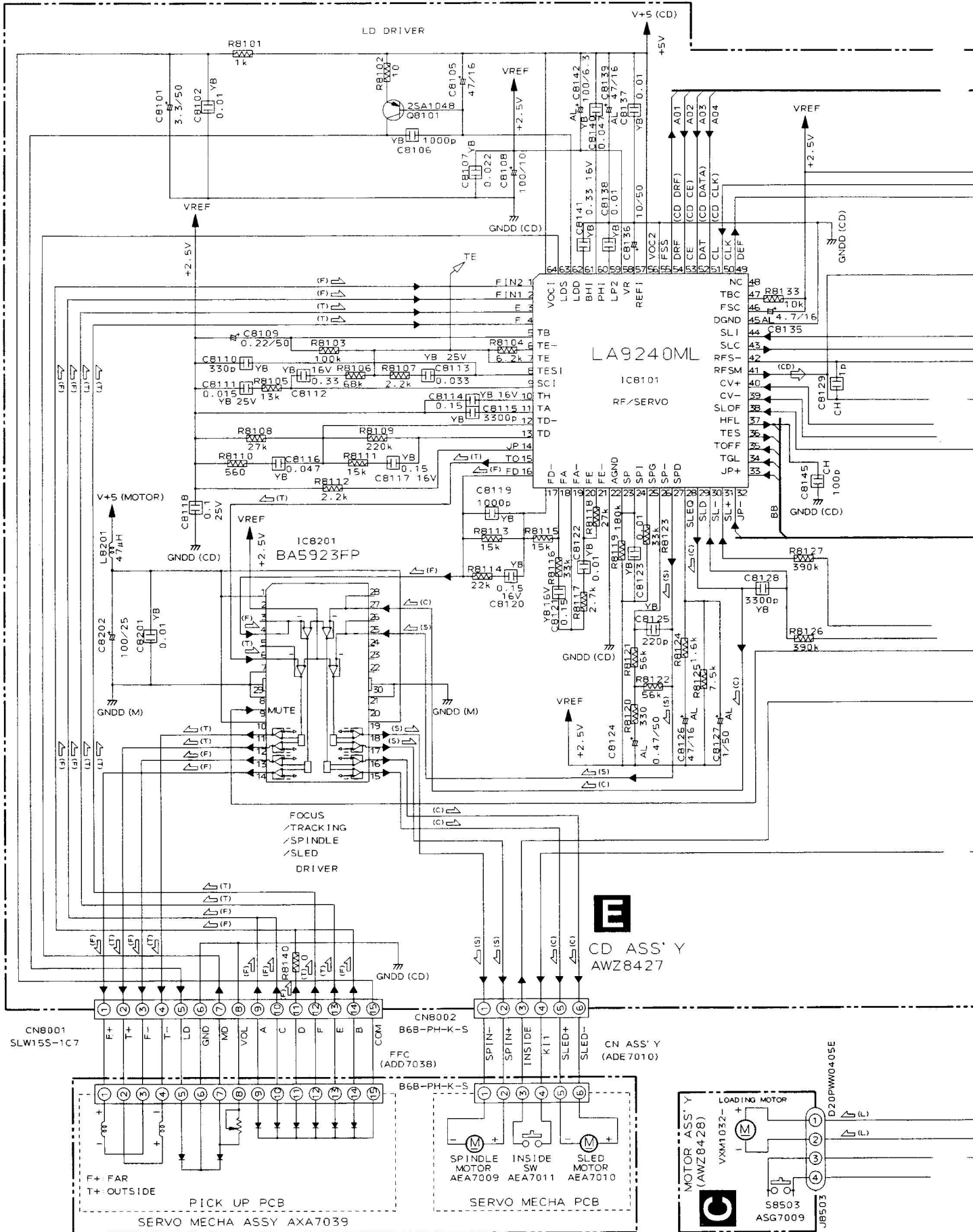
Indicated in Capacity (μF)/VOLTAGE (V) unless otherwise noted P:PF.

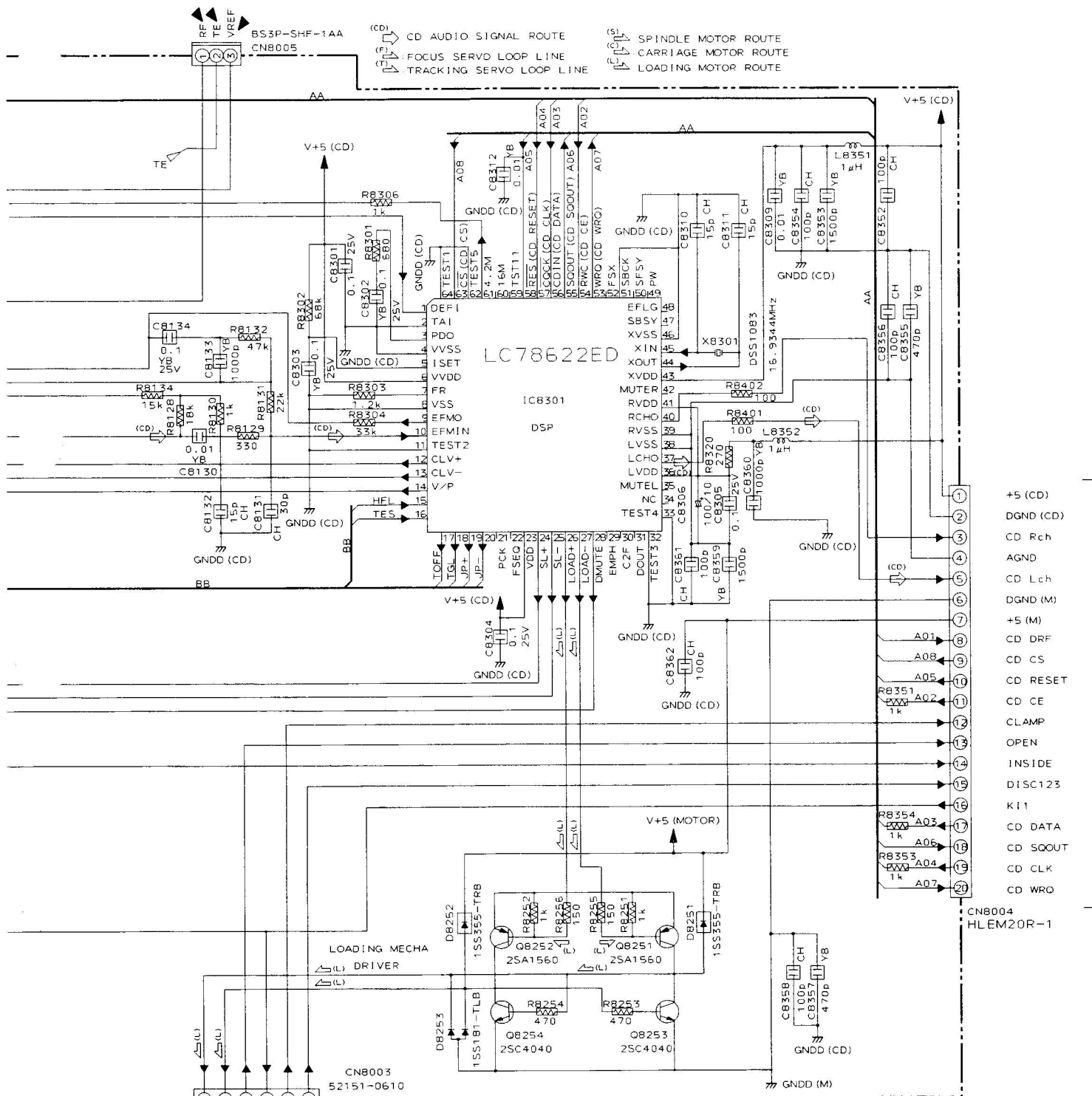


H CN1054

B

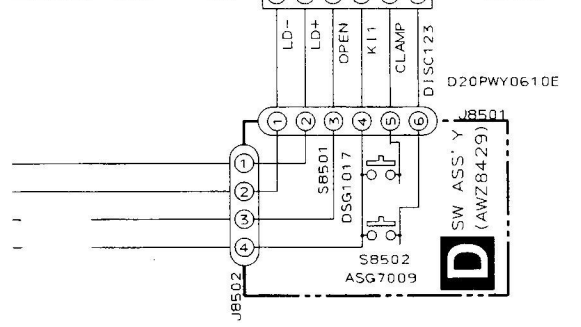
3.3 MOTOR ASSY, SW ASSY AND CD ASSY





NOTES

1. Resistors
Indicated in Ω, 1/10W, ±5% tolerance unless otherwise noted k, kΩ, M, MΩ
2. Capacitors
Indicated in μF/voltage unless otherwise noted p, pF. Indication without voltage is 50V except electronic capacitors.
*Electronic capacitors: CEAS000M AL, CEAL
*Ceramic capacitors: CKSQYF000Z YB: CKSQYB CH: CCSQCH
3. Inductors: LFA000



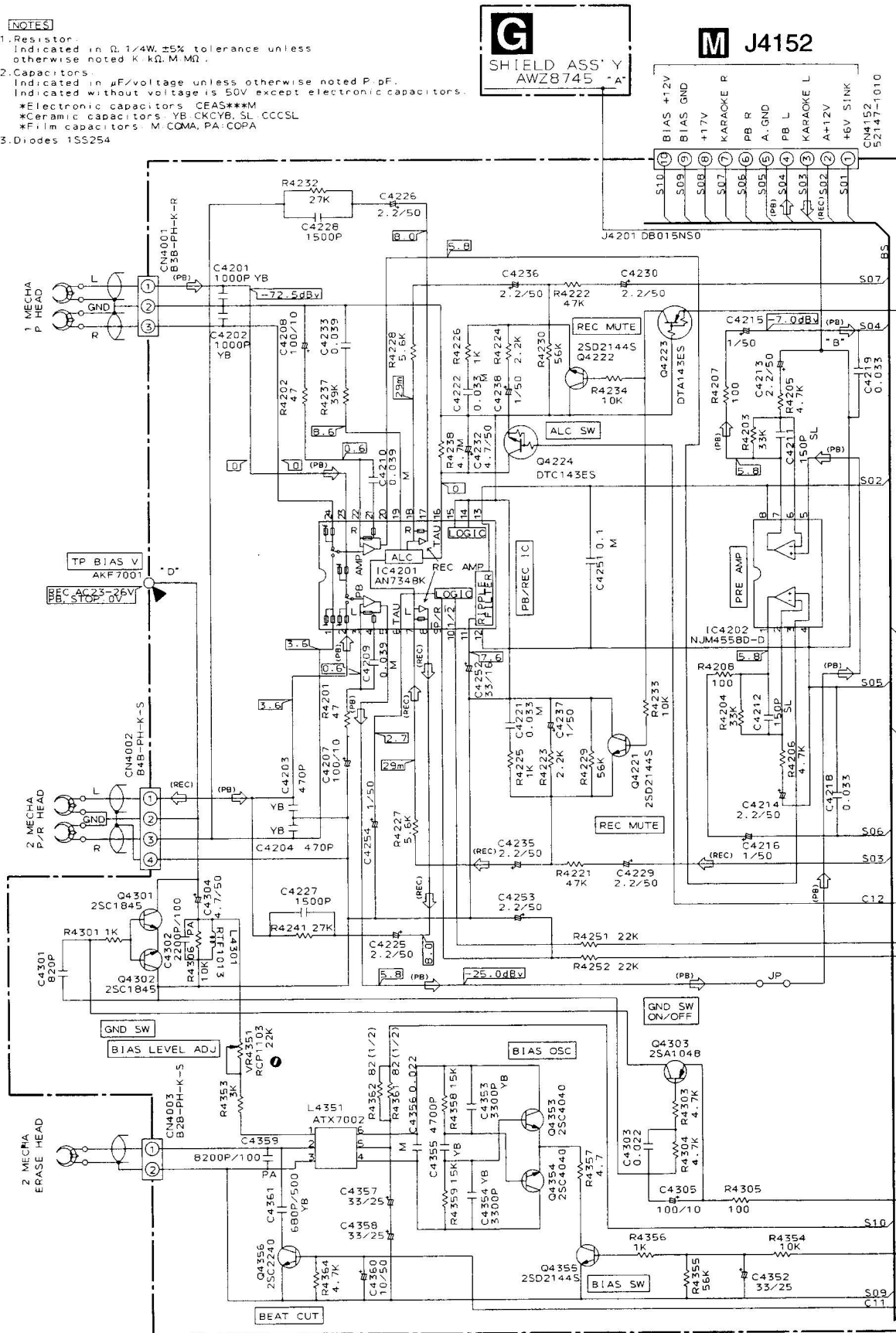
H CN1052



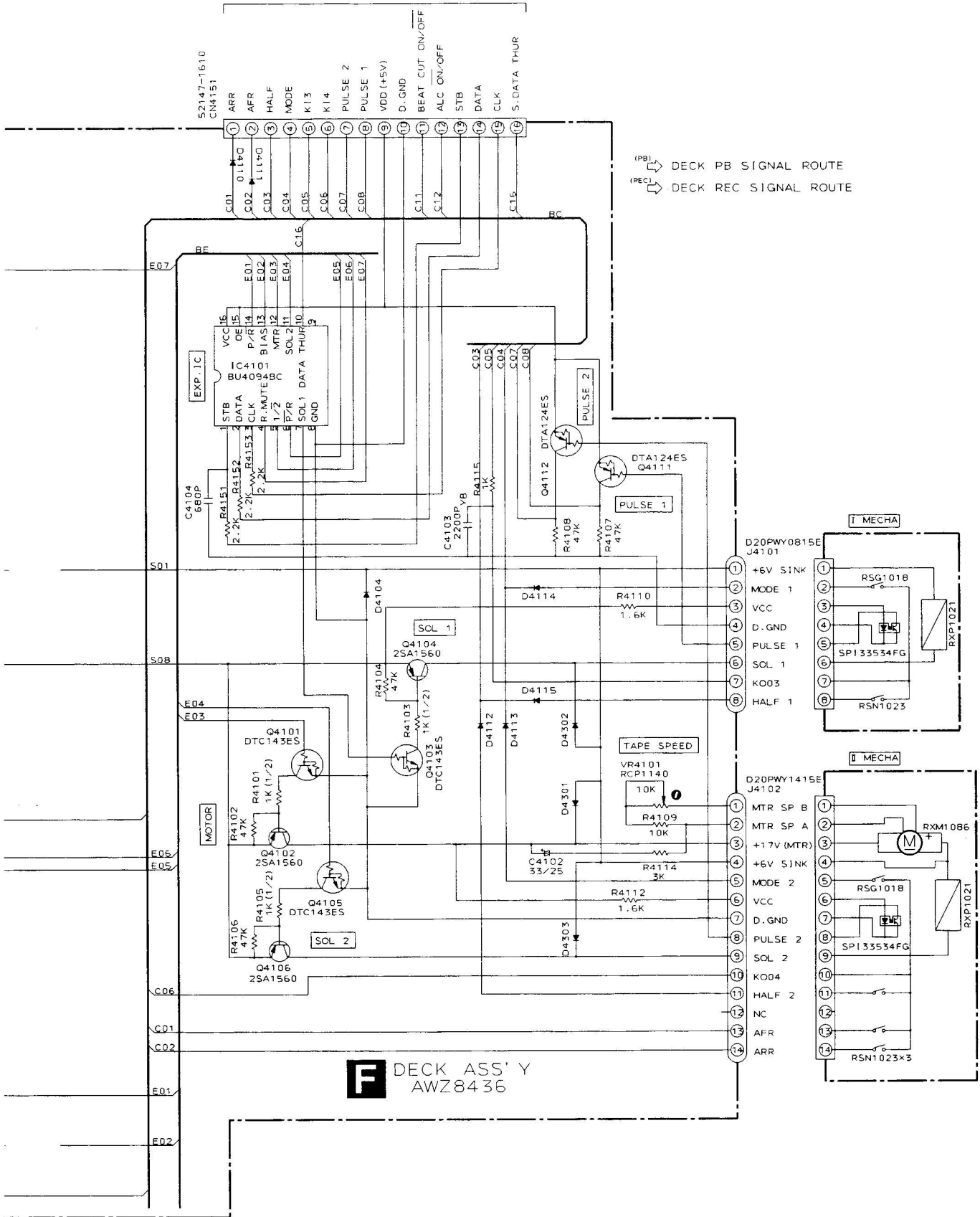
3.4 DECK ASSY AND SHIELD ASSY

NOTES

- Resistor:
Indicated in Ω , 1/4W, $\pm 5\%$ tolerance unless otherwise noted K, k Ω , M, M Ω .
- Capacitors:
Indicated in μ F/voltage unless otherwise noted P, pF.
Indicated without voltage is 50V except electronic capacitors.
*Electronic capacitors: CEAS***M
*Ceramic capacitors: YB, CKCYB, SL, CCCSL
*Film capacitors: M, COMA, PA, COPA
- Diodes: 1SS254



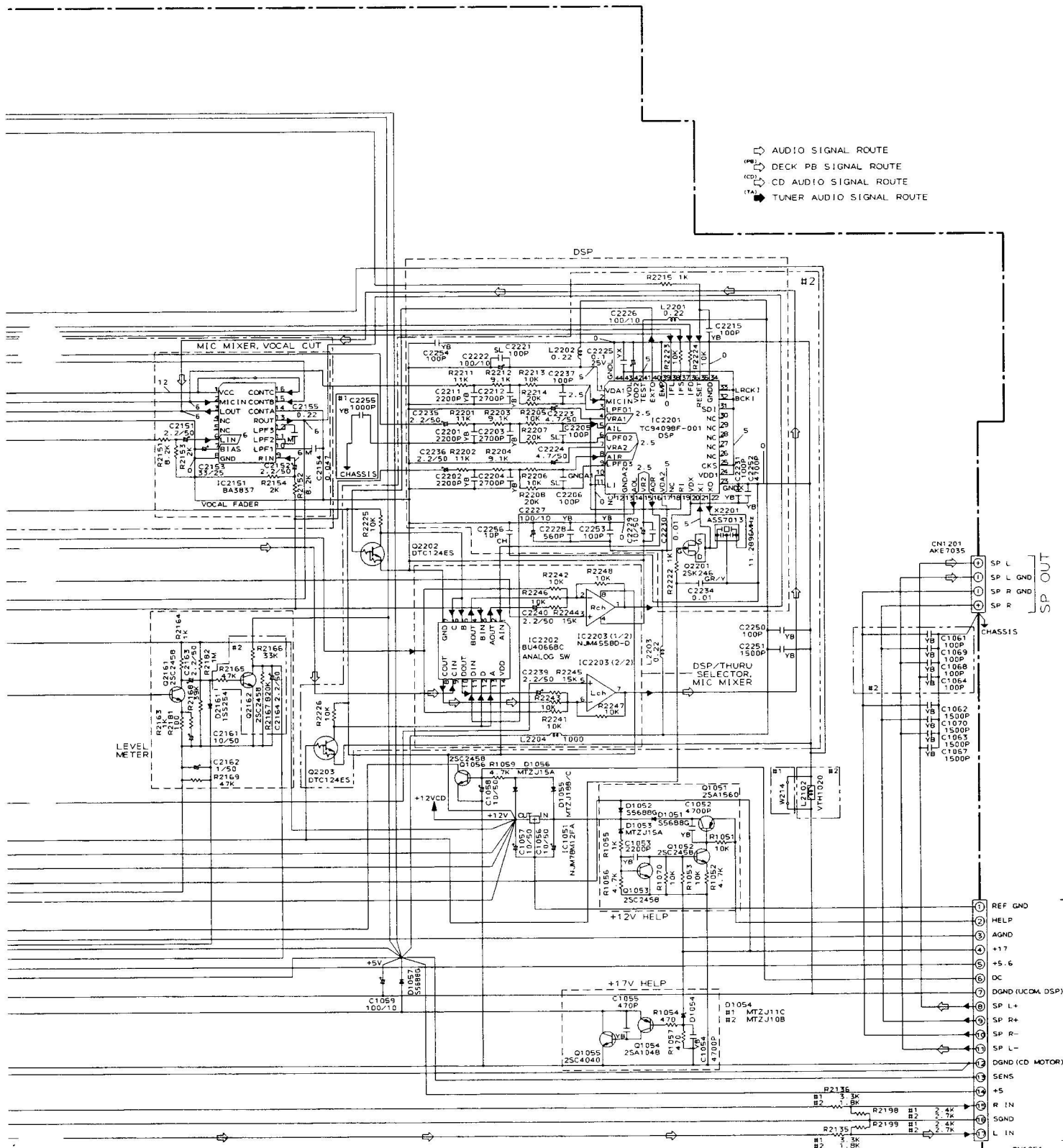
M J4151



F DECK ASS'Y AWZ8436

(PB) DECK PB SIGNAL ROUTE
 (REC) DECK REC SIGNAL ROUTE





AUDIO SIGNAL ROUTE
 DECK PB SIGNAL ROUTE
 CD AUDIO SIGNAL ROUTE
 TUNER AUDIO SIGNAL ROUTE

LEVEL METER

SP L
 SP L GND
 SP R
 SP R GND
 CHASSIS
 CN1201
 APE7035

REF GND
 HELP
 AGND
 +17
 +5.6
 DC
 DGND (UCDMA DSP)
 SP L+
 SP R-
 SP L-
 DGND (CD MOTOR)
 SEHS
 +5
 R IN
 R IN
 SGND
 L IN
 CN1001
 CN1051
 KM2001A17

AF ASS'Y
 AWM7250 .XR-P270C
 AWM7238 .XR-P170C

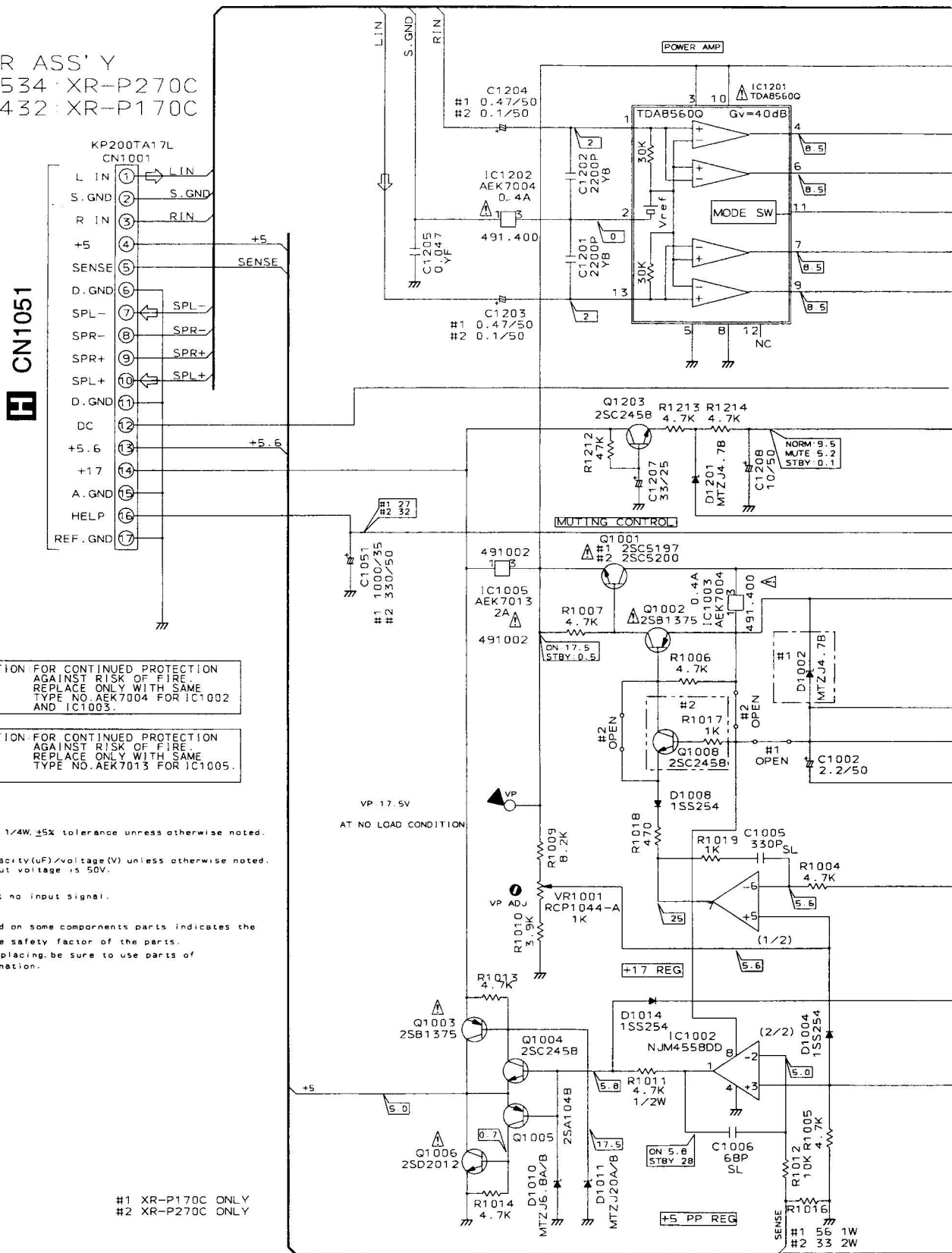
#1 XR-P170C ONLY
 #2 XR-P270C ONLY



3.6 POWER ASSY



POWER ASS'Y
 AWZ8534:XR-P270C
 AWZ8432:XR-P170C



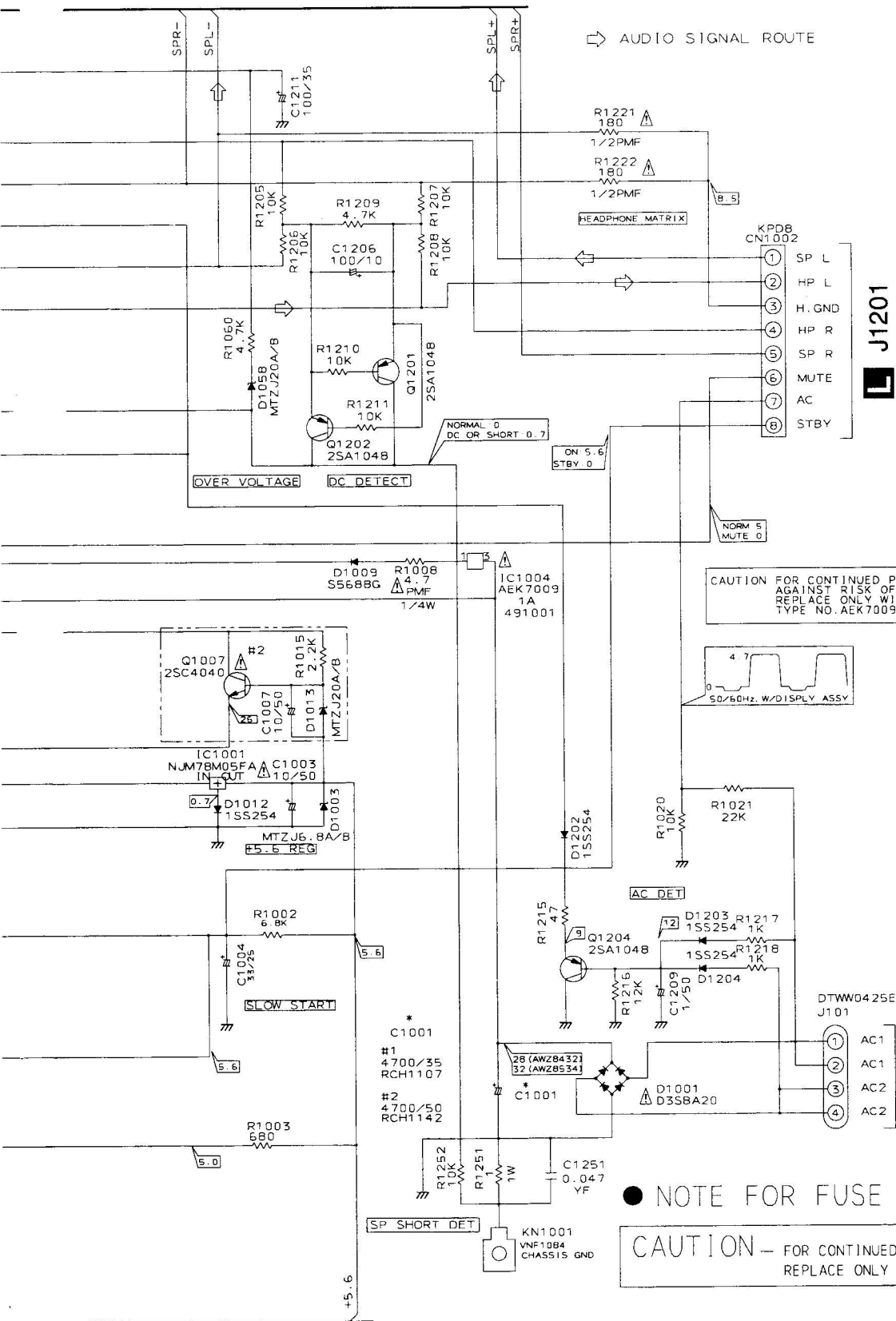
CAUTION FOR CONTINUED PROTECTION AGAINST RISK OF FIRE. REPLACE ONLY WITH SAME TYPE NO. AEK7004 FOR IC1002 AND IC1003.

CAUTION FOR CONTINUED PROTECTION AGAINST RISK OF FIRE. REPLACE ONLY WITH SAME TYPE NO. AEK7013 FOR IC1005.

- Notes
1. resistors
Indicated in Ohm, 1/4W, ±5% tolerance unless otherwise noted.
 2. Capacitors
Indicated in capacity (uF)/voltage (V) unless otherwise noted. Indication without voltage is 50V.
 3. Voltage
DC voltage (V) at no input signal.
 4. Others
The Δ mark found on some components parts indicates the importance of the safety factor of the parts. Therefore, when replacing, be sure to use parts of identical designation.

#1 XR-P170C ONLY
 #2 XR-P270C ONLY

⇒ AUDIO SIGNAL ROUTE



CAUTION FOR CONTINUED PROTECTION AGAINST RISK OF FIRE. REPLACE ONLY WITH SAME TYPE NO. AEK7009 FOR IC1004.



● NOTE FOR FUSE REPLACEMENT

CAUTION - FOR CONTINUED PROTECTION AGAINST RISK OF FIRE. REPLACE ONLY WITH SAME TYPE AND RATINGS ONLY.

L J1201

A J101



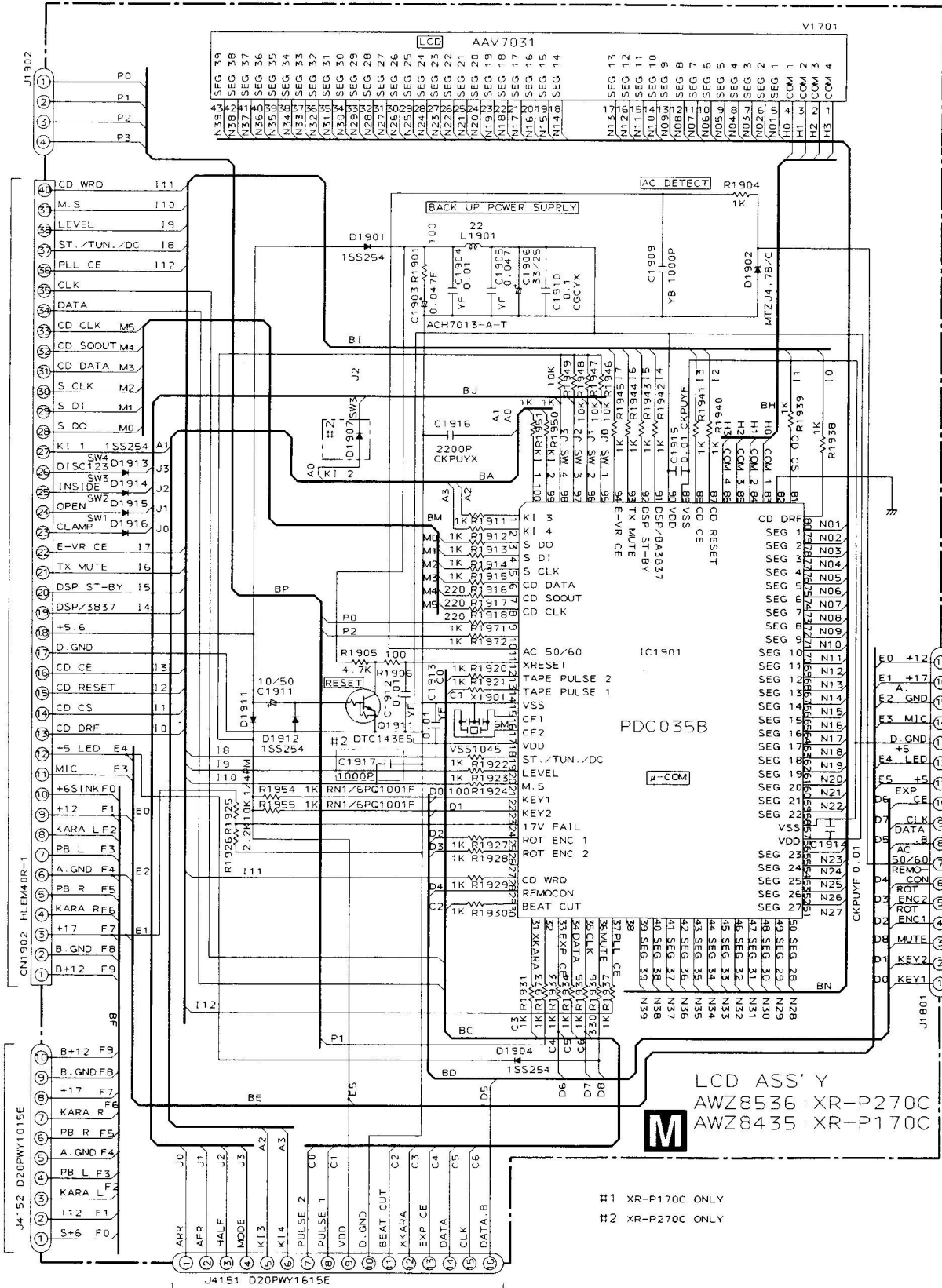
3.7 CD SW ASSY, LED ASSY, DISPLAY ASSY, LCD ASSY AND LAMP ASSY

H CN1053

F CN4152

F CN4151

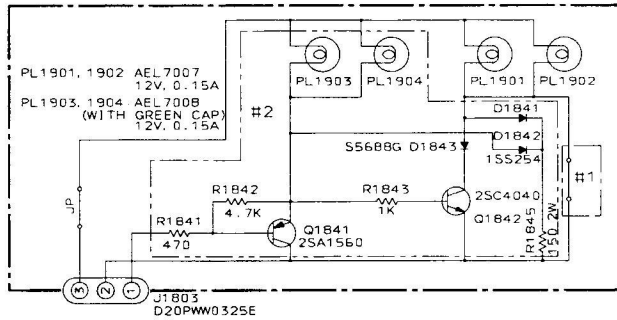
M



LCD ASS'Y
 AWZ8536 : XR-P270C
 AWZ8435 : XR-P170C

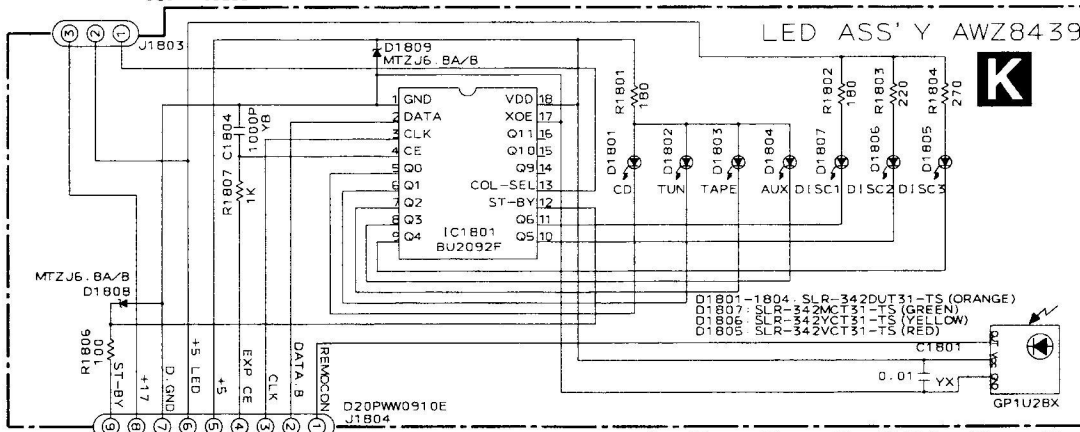
- #1 XR-P170C ONLY
- #2 XR-P270C ONLY

M

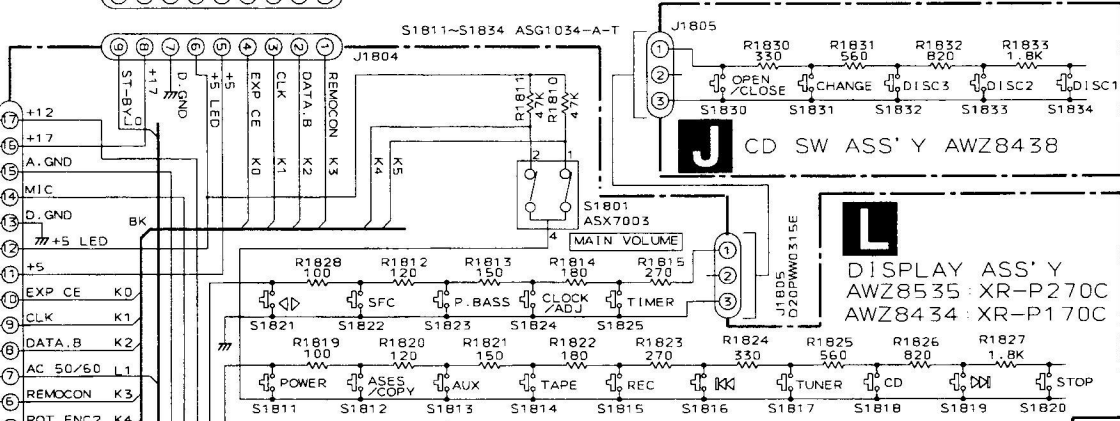


N
LAMP ASS'Y
AWZ8537: XR-P270C
AWZ8437: XR-P170C

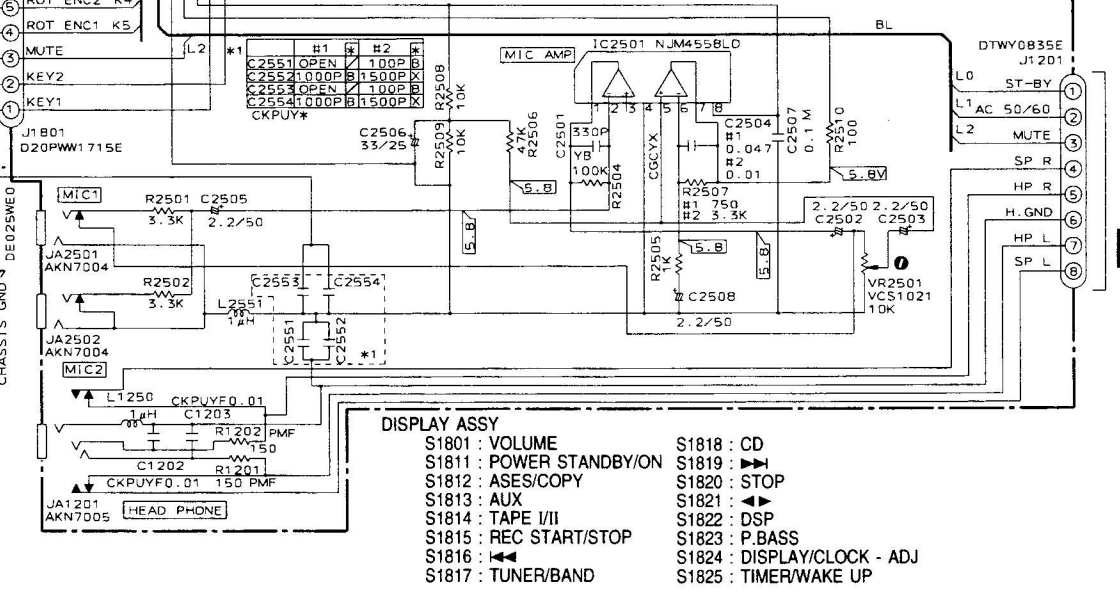
- NOTES**
- Resistors: Indicated in Ω , 1/4W, $\pm 5\%$ tolerance unless otherwise noted K, k Ω , M, M Ω .
 - Capacitors: Indicated in μ F/voltage unless otherwise noted pF. Indication without voltage is 50V except electronic capacitors.
*Electronic capacitors CEAS000M
*Ceramic capacitors
YB CKCY6 YX CKCYX YF CKCYF
 - Diodes: 1SS254



K
LED ASS'Y AWZ8439



- J**
CD SW ASS'Y AWZ8438
- S1830: OPEN/CLOSE
 - S1831: DISC CHANGE
 - S1832: DISC 3
 - S1833: DISC 2
 - S1834: DISC 1



- L**
DISPLAY ASS'Y
AWZ8535: XR-P270C
AWZ8434: XR-P170C
- S1801: VOLUME
 - S1811: POWER STANDBY/ON
 - S1812: ASES/COPY
 - S1813: AUX
 - S1814: TAPE I/II
 - S1815: REC START/STOP
 - S1816: \leftarrow
 - S1817: TUNER/BAND
 - S1818: CD
 - S1819: \rightarrow
 - S1820: STOP
 - S1821: \blacktriangleleft
 - S1822: DSP
 - S1823: P.BASS
 - S1824: DISPLAY/CLOCK - ADJ
 - S1825: TIMER/WAKE UP



4. PCB CONNECTION DIAGRAM

4.1 TRANS ASSY

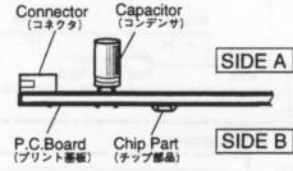
NOTE FOR PCB DIAGRAMS

1. Part numbers in PCB diagrams match those in the schematic diagrams.
2. A comparison between the main parts of PCB and schematic diagrams is shown below.

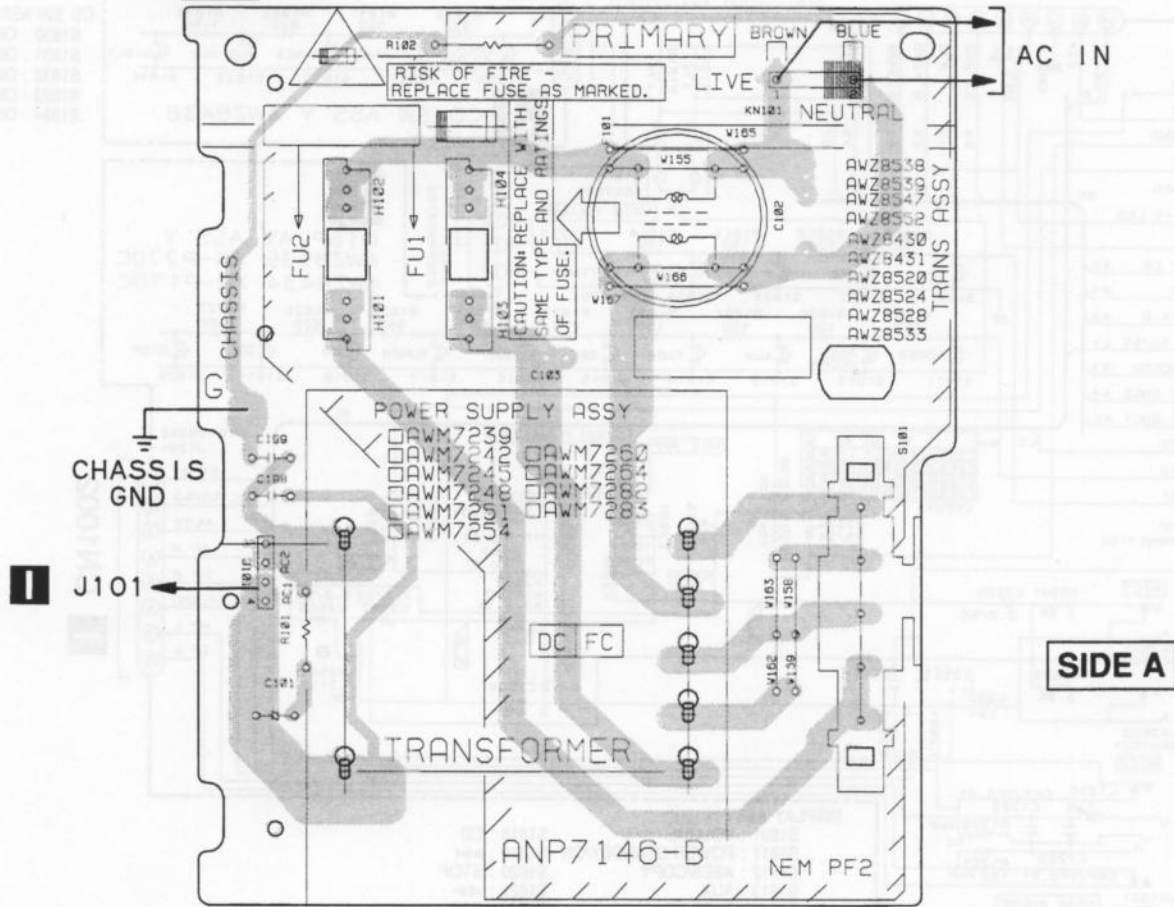
Symbol in PCB Diagrams	Symbol in Schematic Diagrams	Part Name
		Transistor
		Transistor with resistor
		Field effect transistor
		Resistor array
		3-terminal regulator

3. The parts mounted on this PCB include all necessary parts for several destination. For further information for respective destinations, be sure to check with the schematic diagram.

4. Viewpoint of PCB diagrams

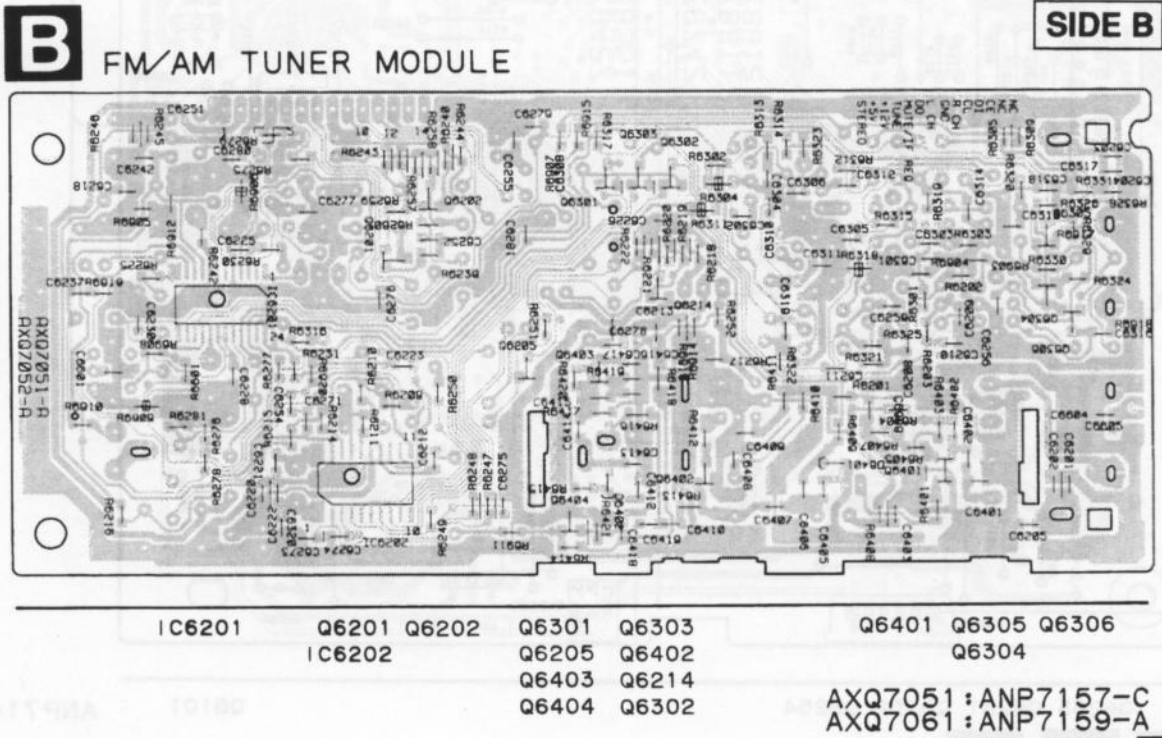
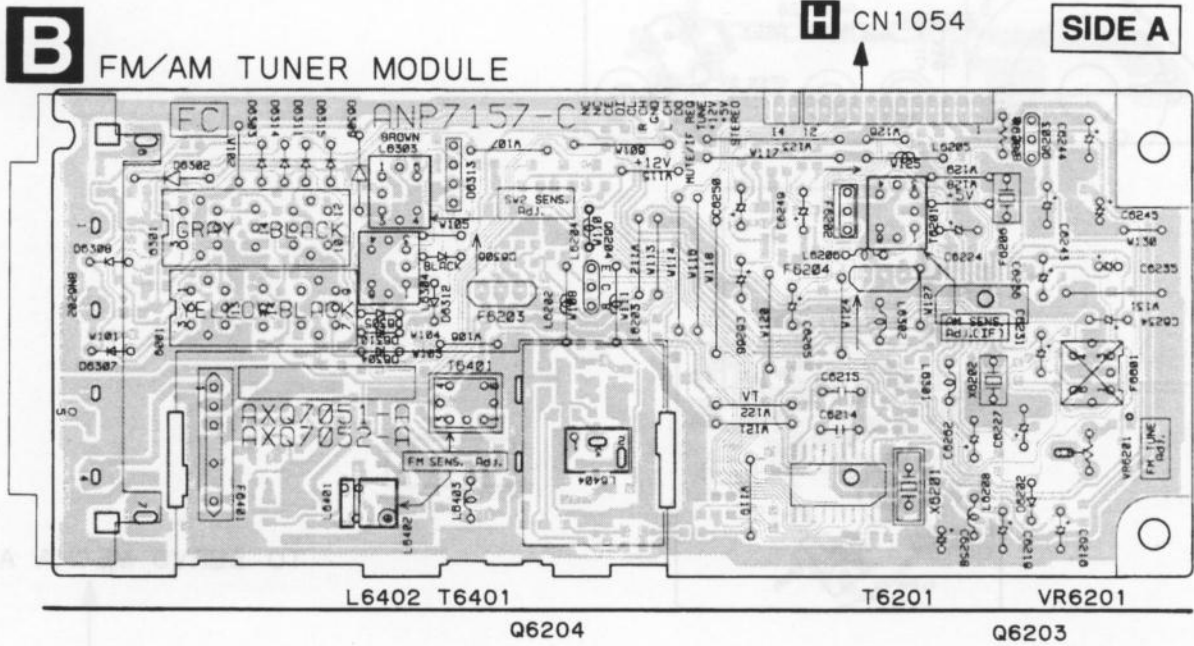


A TRANS ASSY



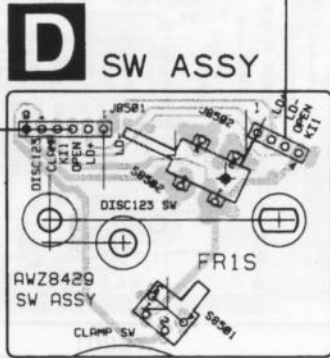
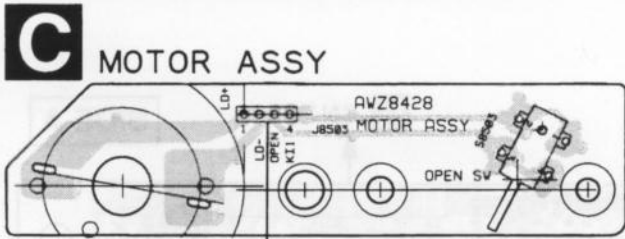
ANP7146-B

4.2 FM/AM TUNER MODULE



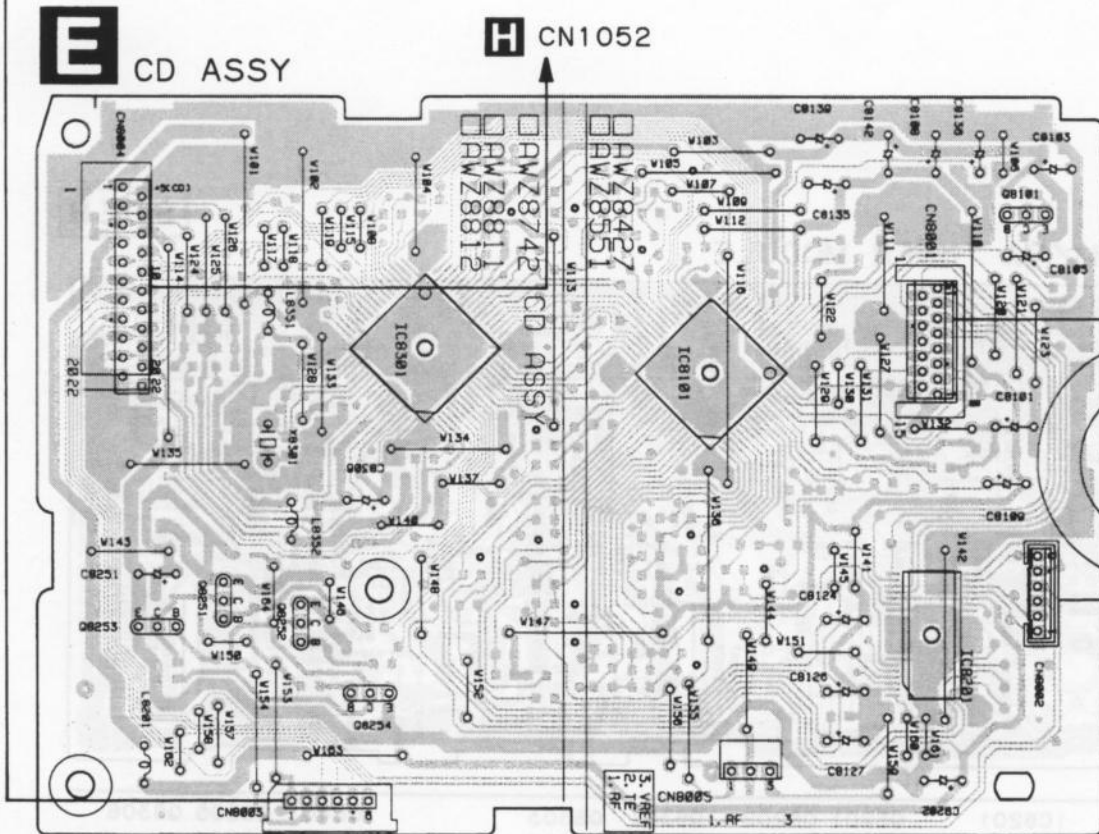
B

4.3 MOTOR ASSY, SW ASSY AND CD ASSY



SIDE A

TO SERVO MECHA ASSY



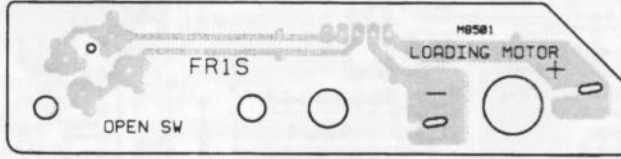
Q8253 Q8251 Q8252 Q8254

Q8101

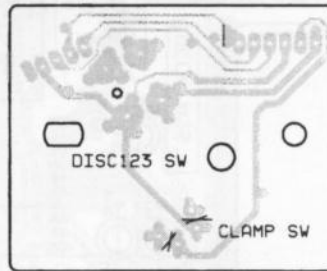
ANP7144-B

C D E

C MOTOR ASSY

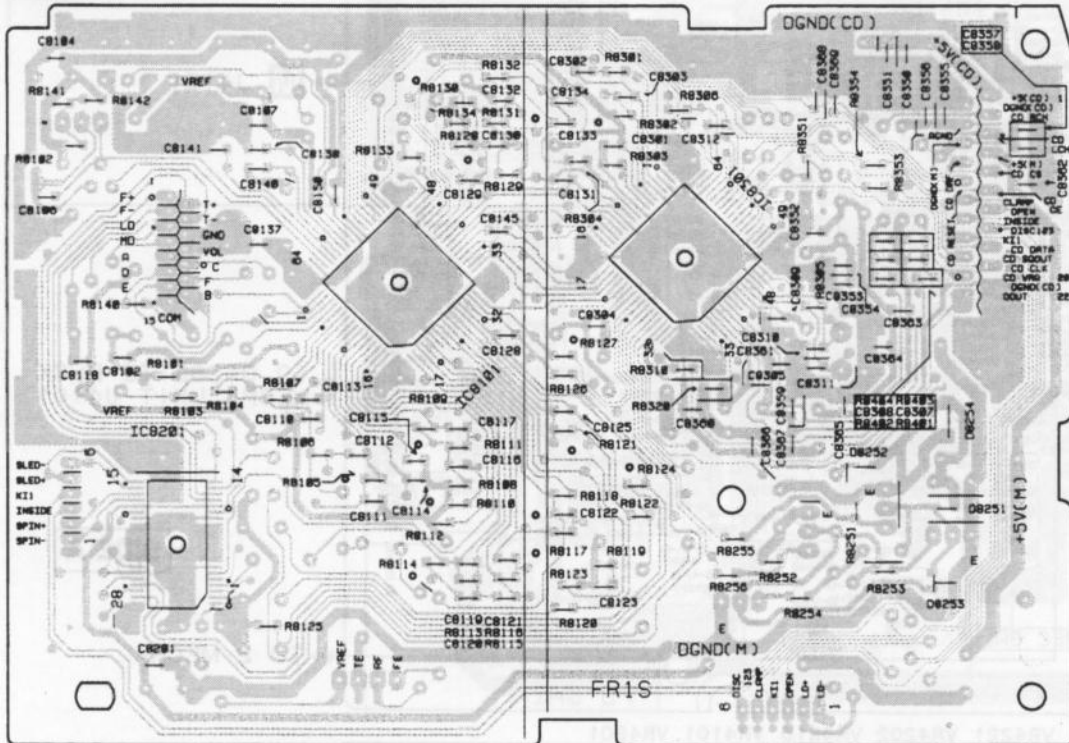


D SW ASSY



SIDE B

E CD ASSY



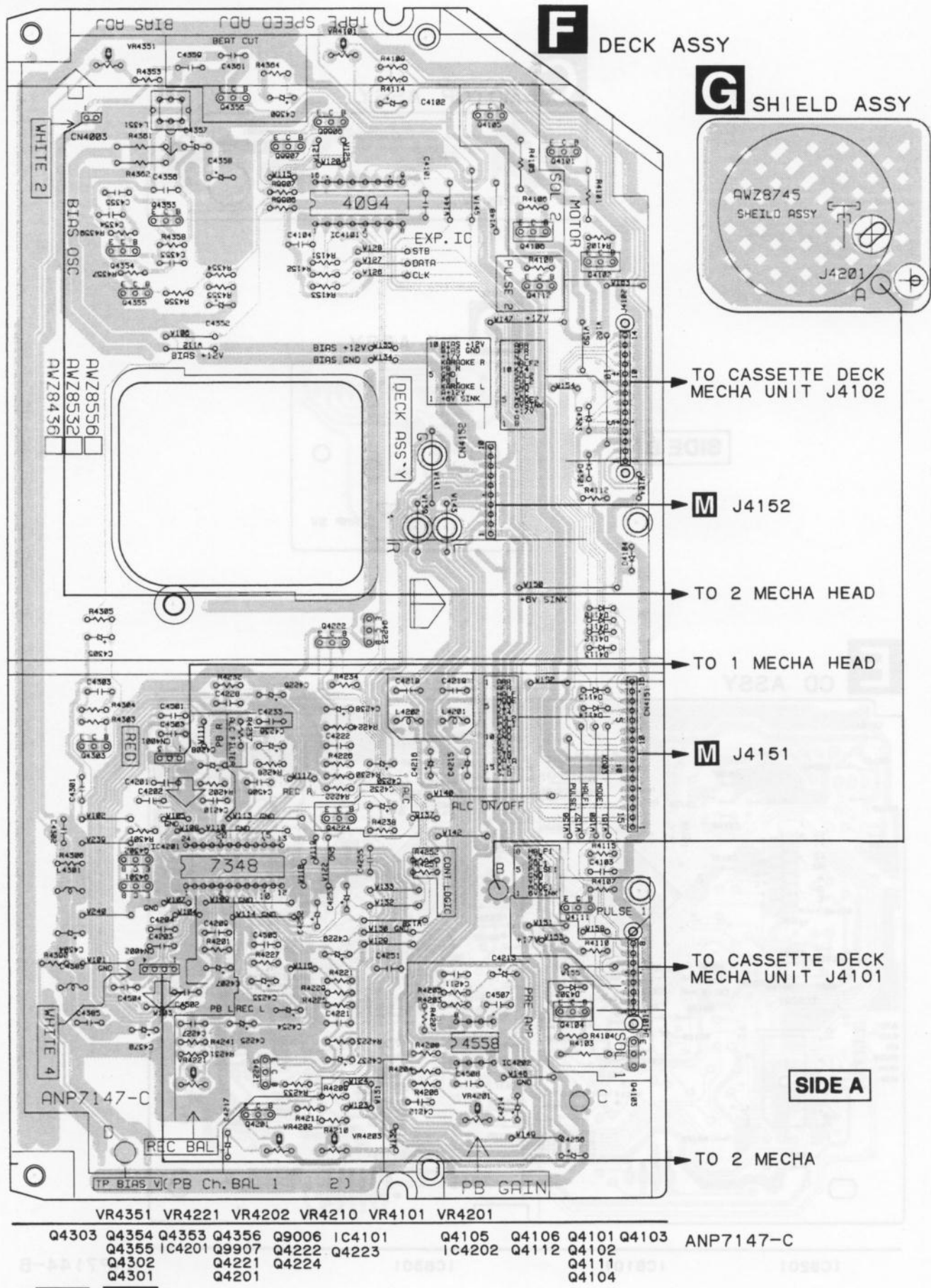
IC8201

IC8101

IC8301

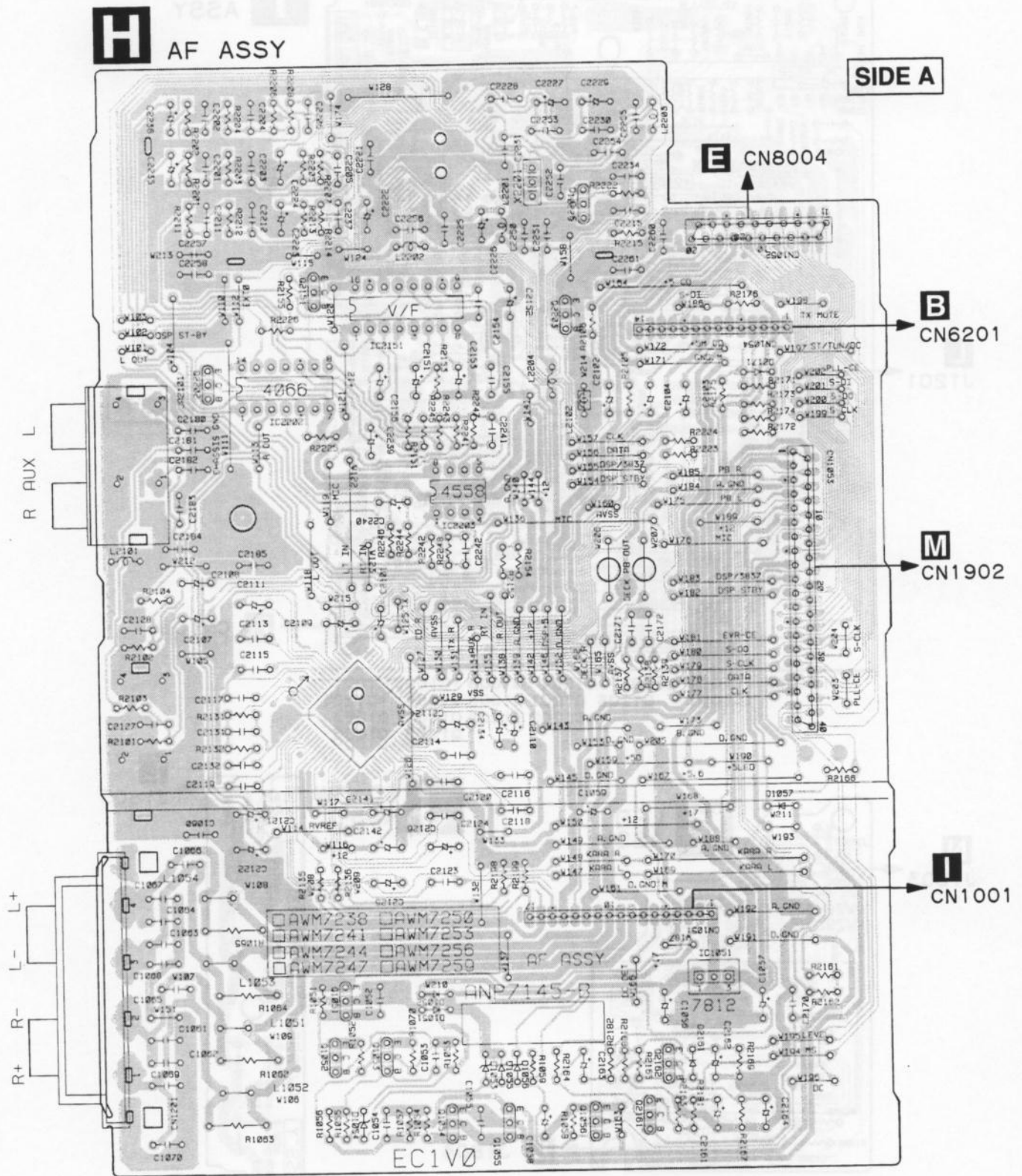
ANP7144-B

4.4 DECK ASSY AND SHEILD ASSY



F G

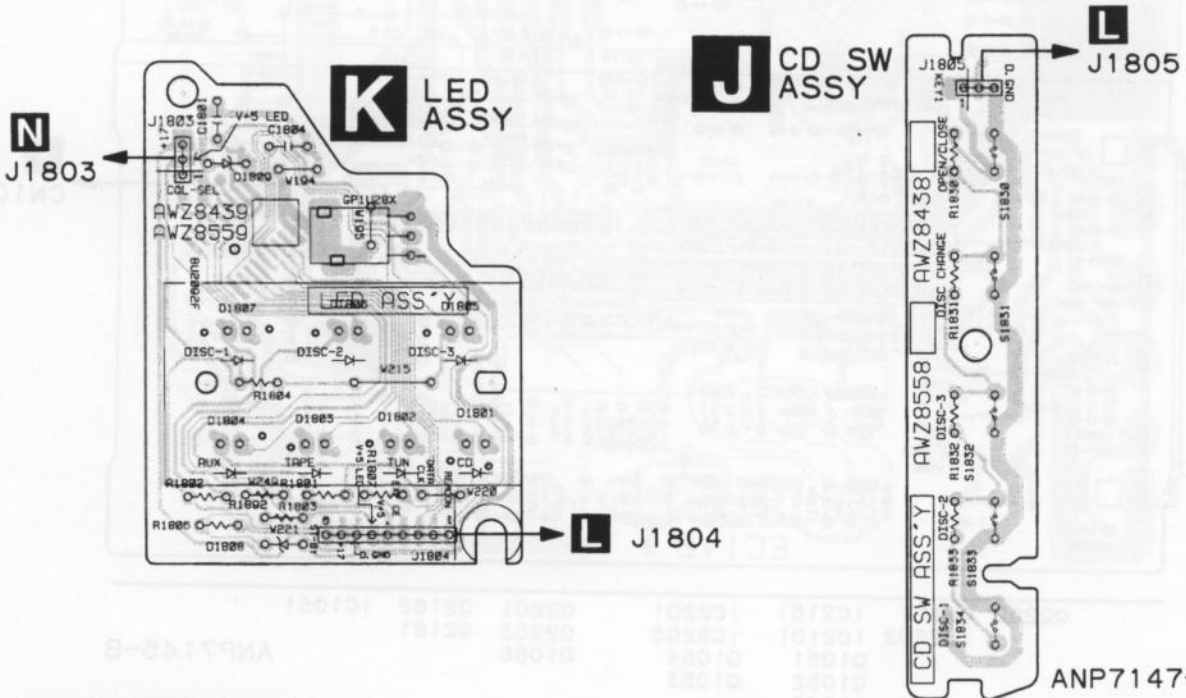
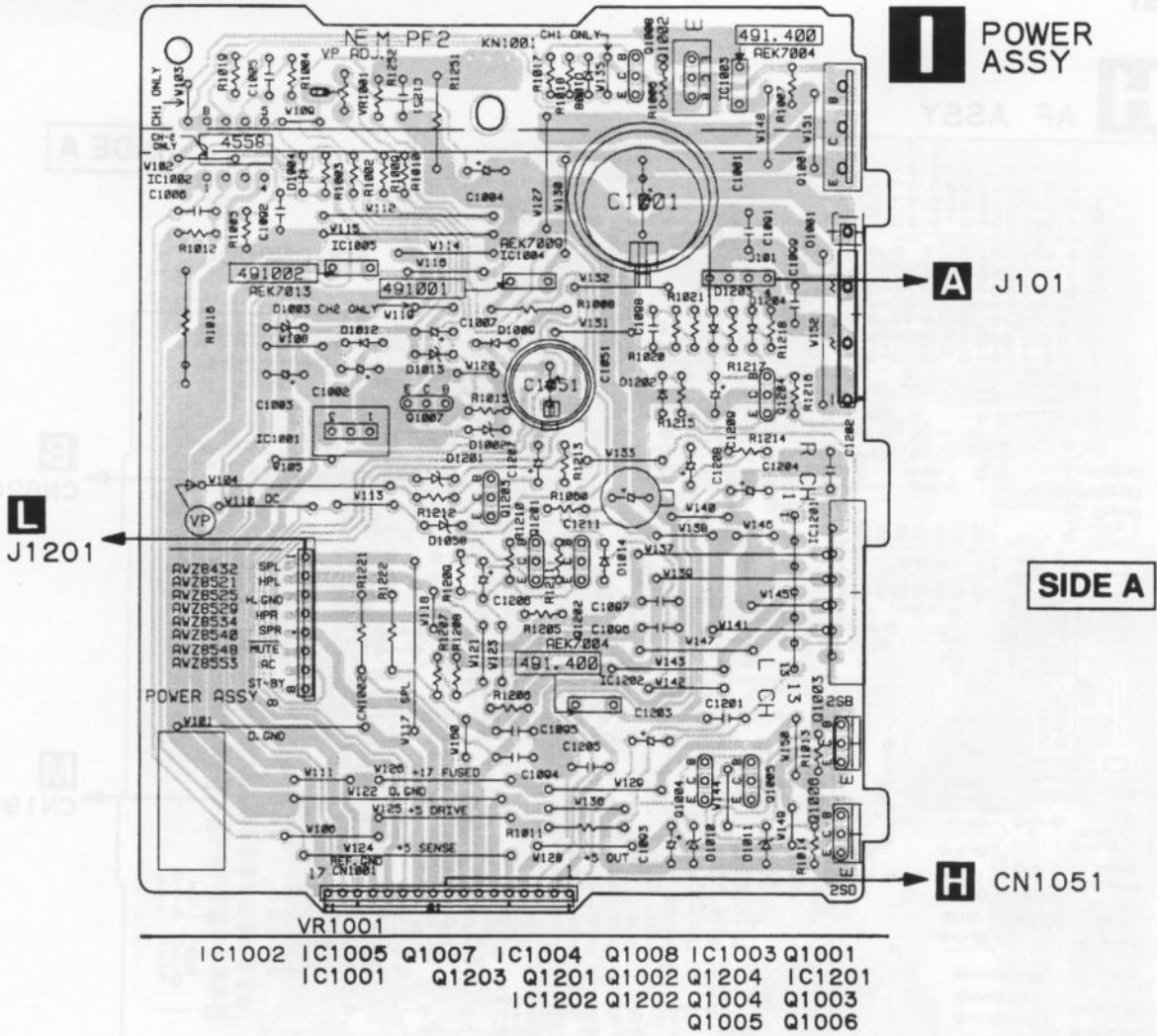
4.5 AF ASSY



Q2202	Q2151	IC2151	IC2201	Q2201	Q2162	IC1051
	IC2202	IC2101	IC2203	Q2203	Q2161	
	Q1051	Q1052	Q1053	Q1056		ANP7145-B
	Q1054	Q1055				

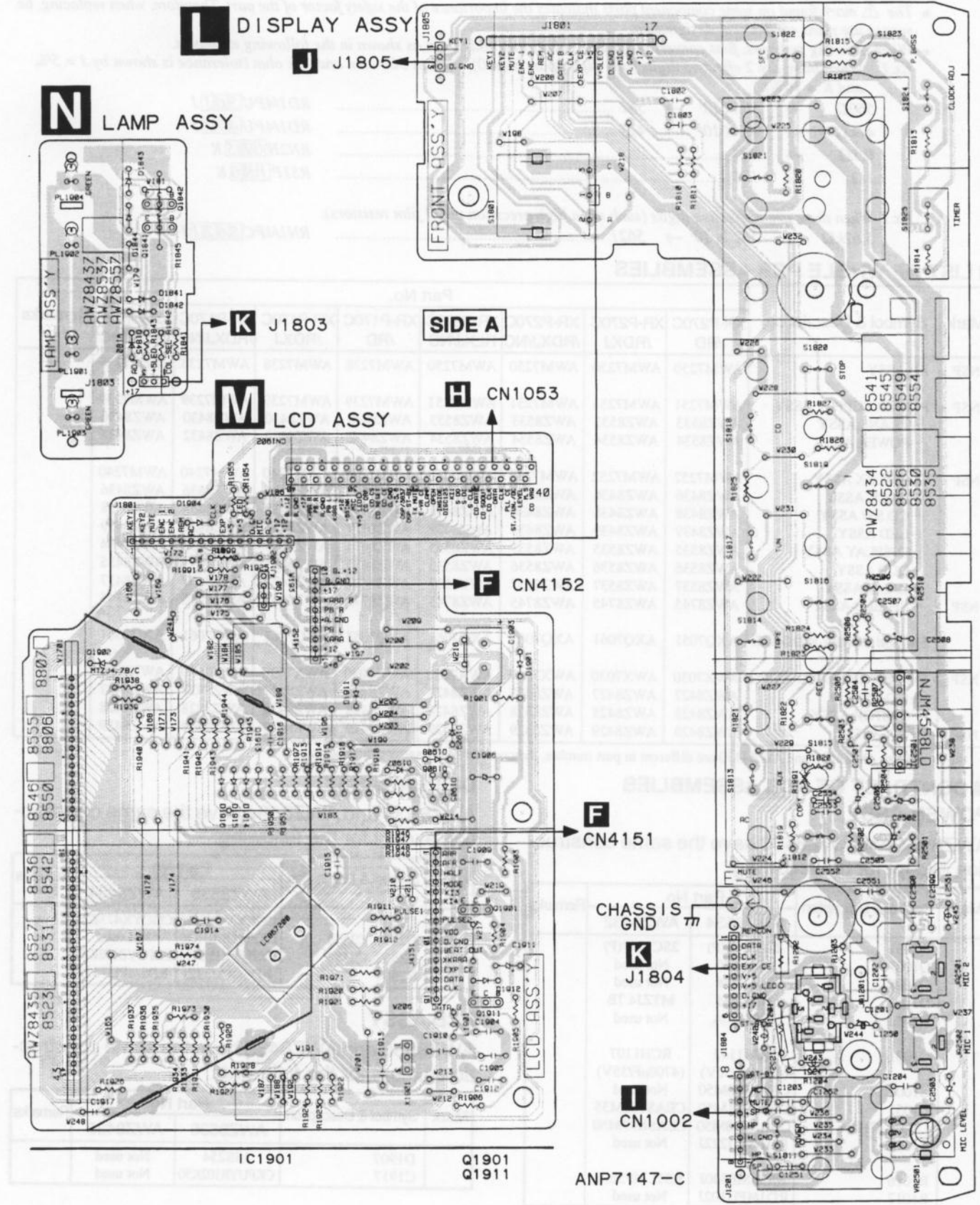


4.6 POWER ASSY, CD SW ASSY AND LED ASSY



I J K

4.7 DISPLAY ASSY, LCD ASSY AND LAMP ASSY



L M N

5. PCB PARTS LIST

NOTES: ● Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.

● The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.

● When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex.1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J = 5%, and K = 10%).

560 Ω	→	56 × 10 ¹	→	561	RD1/4PU	$\overline{56}$	$\overline{1}$	J
47k Ω	→	47 × 10 ³	→	473	RD1/4PU	$\overline{47}$	$\overline{3}$	J
0.5 Ω	→	0R5			RN2H	$\overline{0}$	$\overline{R5}$	K
1 Ω	→	1R0			RS1P	$\overline{1}$	$\overline{R0}$	K

Ex.2 When there are 3 effective digits (such as in high precision metal film resistors).

5.62k Ω	→	562 × 10 ¹	→	5621	RN1/4PC	$\overline{562}$	$\overline{1}$	F
----------------	---	-----------------------	---	------	-------	---------	------------------	----------------	---

■ LIST OF WHOLE PCB ASSEMBLIES

Mark	Symbol & Description	Part No.								Remarks
		XR-P270C /RD	XR-P270C /RDXJ	XR-P270C /RDXJ/NC	XR-P270C RLXJ/NC	XR-P170C /RD	XR-P170C /RDXJ	XR-P170C /RDXJ/NC	XR-P170C RLXJ/NC	
NSP	AF ASSY	AWM7250	AWM7250	AWM7250	AWM7250	AWM7238	AWM7238	AWM7238	AWM7238	
NSP	POWER SUPPLY ASSY	AWM7251	AWM7251	AWM7251	AWM7251	AWM7239	AWM7239	AWM7239	AWM7239	*1
	└ TRANS ASSY	AWZ8533	AWZ8533	AWZ8533	AWZ8533	AWZ8430	AWZ8430	AWZ8430	AWZ8430	
	└ POWER ASSY	AWZ8534	AWZ8534	AWZ8534	AWZ8534	AWZ8432	AWZ8432	AWZ8432	AWZ8432	
NSP	COMPLEX ASSY	AWM7252	AWM7252	AWM7252	AWM7252	AWM7240	AWM7240	AWM7240	AWM7240	
	└ DECK ASSY	AWZ8436	AWZ8436	AWZ8436	AWZ8436	AWZ8436	AWZ8436	AWZ8436	AWZ8436	
	└ CD SW ASSY	AWZ8438	AWZ8438	AWZ8438	AWZ8438	AWZ8438	AWZ8438	AWZ8438	AWZ8438	
	└ LED ASSY	AWZ8439	AWZ8439	AWZ8439	AWZ8439	AWZ8439	AWZ8439	AWZ8439	AWZ8439	
	└ DISPLAY ASSY	AWZ8535	AWZ8535	AWZ8535	AWZ8535	AWZ8434	AWZ8434	AWZ8434	AWZ8434	
	└ LCD ASSY	AWZ8536	AWZ8536	AWZ8536	AWZ8536	AWZ8435	AWZ8435	AWZ8435	AWZ8435	
	└ LAMP ASSY	AWZ8537	AWZ8537	AWZ8537	AWZ8537	AWZ8437	AWZ8437	AWZ8437	AWZ8437	
NSP	└ SHIELD ASSY	AWZ8745	AWZ8745	AWZ8745	AWZ8745	AWZ8745	AWZ8745	AWZ8745	AWZ8745	
	FM/AM TUNER MODULE	AXQ7051	AXQ7061	AXQ7061	AXQ7061	AXQ7051	AXQ7061	AXQ7061	AXQ7061	
NSP	\$M SERVO BOARD ASSY	AWX7030	AWX7030	AWX7030	AWX7030	AWX7030	AWX7030	AWX7030	AWX7030	
	└ CD ASSY	AWZ8427	AWZ8427	AWZ8427	AWZ8427	AWZ8427	AWZ8427	AWZ8427	AWZ8427	
	└ MOTOR ASSY	AWZ8428	AWZ8428	AWZ8428	AWZ8428	AWZ8428	AWZ8428	AWZ8428	AWZ8428	
NSP	└ SW ASSY	AWZ8429	AWZ8429	AWZ8429	AWZ8429	AWZ8429	AWZ8429	AWZ8429	AWZ8429	

*1 : Although AWZ8533 and AWZ8430 are different in part number, they consist of the same components.

■ CONTRAST OF PCB ASSEMBLIES

POWER ASSY

AWZ8534 and AWZ8432 have the same construction except for the following:

Mark	Symbol & Description	Part No.		Remarks
		AWZ8534	AWZ8432	
	Q1001	2SC5200(P)	2SC5197(P)	
	Q1007	2SC4040	Not used	
	Q1008	2SC2458	Not used	
	D1002	Not used	MTZJ4.7B	
	D1013	MTZJ20A	Not used	
	C1001	RCH1142 (4700 μ F/50V)	RCH1107 (4700 μ F/35V)	
	C1007	CEAS100M50	Not used	
	C1051	CEAS331M50	CEAS102M35	
	C1203, C1204	CEASR10M50	CEASR47M50	
	R1015	RD1/4PU222J	Not used	
	R1016	RS2LMF330J	RS1LMF560J	
	R1017	RD1/4PU102J	Not used	

DISPLAY ASSY

AWZ8535 and AWZ8434 have the same construction except for the following:

Mark	Symbol & Description	Part No.		Remarks
		AWZ8535	AWZ8434	
	C2504	CGCYX103K25	CGCYX473K25	
	C2551, C2553	CKPUYB101K50	Not used	
	C2552, C2554	CKPUYX152N16	CKPUYB102K50	
	R2507	RD1/4PU332J	RD1/4PU751J	

LCD ASSY

AWZ8536 and AWZ8435 have the same construction except for the following:

Mark	Symbol & Description	Part No.		Remarks
		AWZ8536	AWZ8435	
	D1907	ISS254	Not used	
	C1917	CKPUYB102K50	Not used	

LAMP ASSY

AWZ8537 and AWZ8437 have the same construction except for the following:

Mark	Symbol & Description	Part No.		Remarks
		AWZ8537	AWZ8437	
	Q1841	2SA1560	Not used	
	Q1842	2SC4040	Not used	
	D1841, D1842	1SS254	Not used	
	D1843	S5688G	Not used	
	R1841	RD1/4PU471J	Not used	
	R1842	RD1/4PU472J	Not used	
	R1843	RD1/4PU102J	Not used	
	R1845	RS2LMF151J	Not used	
	PL1903, PL1904	AEL7008	Not used	

FM/AM TUNER MODULE

AXQ7051 and AXQ7061 have the same construction except for the following:

Mark	Symbol & Description	Part No.		Remarks
		AXQ7051	AXQ7061	
	BN6202 Terminal 4-P	AKE7028	AKE7025	

AF ASSY (AWM7238 : FOR XR-P170C SERIES)

SEMICONDUCTORS

IC2151	BA3837
IC2101	LC75394NHE
IC1051	NJM78M12FA
Q1054	2SA1048
Q1051	2SA1560
Q1052, Q1053, Q1056, Q2161	2SC2458
Q1055	2SC4040
Q2151	DTC124ES
D2161, D2171	1SS254
D1054	MTZJ11C
D1053, D1056	MTZJ15A
D1055	MTZJ18B
D1051, D1052, D1057	S5688G

COILS AND FILTERS

L2101	LAU010J
-------	---------

CAPACITORS

C2162	CEAS010M50
C1056 - C1058, C2142, C2161	CEAS100M50
C1059	CEAS101M10
C2101 - C2104, C2107 - C2110	CEAS2R2M50
C2151, C2152, C2156, C2163	CEAS2R2M50
C2121, C2122, C2141, C2153	CEAS330M25
C2111, C2112	CEASR33M50
C2125, C2126	CEASR47M50
C2123, C2124	CKCYB101K50
C2255	CKCYB102K50

Mark	No.	Description	Parts No.
	C1062, C1063, C1067, C1070, C2132		CKCYB152K50
	C2171, C2172, C2184, C2260		CKCYB152K50
	C1053		CKCYB222K50
	C1055		CKCYB471K50
	C1052, C1054, C2119, C2120		CKCYB472K50
	C2131		CKCYB682K50
	C2155		CQMA224J50
	C2154		CQMA473J50
	C2113, C2114		CQMA823J50

RESISTORS

All Resistors	RD1/4PU□□□
---------------	------------

OTHERS

CN1201	SPEAKER TERMINAL 4 - P AKE7035	
CN1052	CONNECTOR	HLEM20R - 1
CN1053	CONNECTOR	HLEM40S - 1
CN1054	14P PLUG	KM200IB14
CN1051	17P PLUG	KM200TA17
JA2101	JACK	VKB1050

PCB PARTS LIST FOR XR-P270C SERIES

AF ASSY

SEMICONDUCTORS

IC2202	BU4066BC
IC2101	LC75394NHE
IC2203	NJM4558D - D
IC1051	NJM78M12FA
IC2201	TC9409BF - 001
Q1054	2SA1048
Q1051	2SA1560
Q1052, Q1053, Q1056, Q2161, Q2162	2SC2458
Q1055	2SC4040
Q2201	2SK246
Q2202, Q2203	DTC124ES
D2161, D2171	1SS254
D1054	MTZJ10B
D1053, D1056	MTZJ15A
D1055	MTZJ18B
D1051, D1052, D1057	S5688G

COILS AND FILTERS

L2101	LAU010K
L2201 - L2203	LAUR22J
L2204	LTA102J
L2102	VTH1020

CAPACITORS

C2256	CCCCH100D50
C2205, C2206, C2221, C2237	CCCSL101J50
C2162	CEAS010M50
C1056 - C1058, C2142, C2161, C2229	CEAS100M50
C1059, C2222, C2226, C2227	CEAS101M10
C2101 - C2104, C2107 - C2110	CEAS2R2M50
C2125, C2126, C2156, C2163, C2164	CEAS2R2M50
C2235, C2236, C2239, C2240	CEAS2R2M50
C2121, C2122, C2141	CEAS330M25
C2223, C2224	CEAS4R7M50

XR-P270C, XR-P170C

Mark	No.	Description	Parts No.
	C2111, C2112		CEASR33M50
	C2225		CGCYX104K25
	C1061, C1064, C1068, C1069		CKCYB101K50
	C2123, C2124, C2180, C2182, C2184		CKCYB101K50
	C2215, C2231, C2250, C2253, C2254		CKCYB101K50
	C1062, C1063, C1067, C1070, C2132		CKCYB152K50
	C2171, C2172, C2181, C2183, C2185		CKCYB152K50
	C2251, C2260		CKCYB152K50
	C1053, C2201, C2202, C2211		CKCYB222K50
	C2203, C2204, C2212		CKCYB272K50
	C1055		CKCYB471K50
	C1052, C1054, C2252, C2119, C2120		CKCYB472K50
	C2228		CKCYB561K50
	C2131		CKCYB682K50
	C2230, C2234		CKCYF103Z50
	C2113, C2114		CQMA823J50

RESISTORS

All Resistors RD1/4PU□□□J

OTHERS

CN1201	SPEAKER TERMINAL 4 – P AKE7035	
X2201	CERAMIC RESONATOR(11MHz)	ASS7013
CN1052	CONNECTOR	HLEM20R – 1
CN1053	CONNECTOR	HLEM40S – 1
CN1054	14P PLUG	KM200IB14
CN1051	17P PLUG	KM200TA17
JA2101	JACK	VKB1050

A TRANS ASSY

CAPACITORS

C101 CEANP010M50

RESISTORS

R101 RF1/4PS100J

OTHERS

H101 – H104	FUSE CLIP	AKR1004
S101	VOLTAGE SELECTOR TERMINAL	AKX7004 RKC – 061

I POWER ASSY

SEMICONDUCTORS

IC1002		NJM4558D – D
IC1001		NJM78M05FA
IC1201		TDA8560Q
IC1003, IC1202	PROTECTOR(400mA/125V)	AEK7004
IC1004	PROTECTOR(1A/125V)	AEK7009
IC1005	PROTECTOR(2A/125V)	AEK7013
Q1005, Q1201, Q1202, Q1204		2SA1048
Q1002, Q1003		2SB1375
Q1004, Q1008, Q1203		2SC2458
Q1007		2SC4040
Q1001		2SC5200(P)
Q1006		2SD2012
D1004, D1008, D1012, D1014		1SS254
D1202 – D1204		1SS254
D1001		D3SBA20

Mark	No.	Description	Parts No.
	D1011, D1013, D1058		MTZJ20A
	D1201		MTZJ4.7B
	D1003, D1010		MTZJ6.8A
	D1009		S5688G

CAPACITORS

C1005 CCCSL331J50
C1006 CCCSL680J50
C1209 CEAS010M50
C1003, C1007, C1208 CEAS100M50
C1206 CEAS101M10

C1211 CEAS101M35
C1002 CEAS2R2M50
C1004, C1207 CEAS330M25
C1051 CEAS331M50
C1203, C1204 CEASR10M50

C1201, C1202 CKCYB222K50
C1205, C1251 CKCYF473Z50
C1001 (4700pF/50V) RCH1142

RESISTORS

R1011 RD1/2PM472J
R1221, R1222 RD1/2PMF181J
R1008 RD1/4PMF4R7J
R1251 RS1LMF010J
R1016 RS2LMF330J

VR1001 (1.0kΩ, 0.1W) RCP1044

Other Resistors RD1/4PU□□□J

OTHERS

CN1001 17P SOCKET KP200TA17L
KN1001 EARTH METAL FITTING VNF1084

F DECK ASSY

SEMICONDUCTORS

IC4201 AN7348K
IC4101 BU4094BC
IC4202 NJM4558D – D
Q4303 2SA1048
Q4102, Q4104, Q4106 2SA1560

Q4301, Q4302 2SC1845
Q4356 2SC2240
Q4353, Q4354 2SC4040
Q4221, Q4222, Q4355 2SD2144S
Q4111, Q4112 DTA124ES

Q4223 DTA143ES
Q4101, Q4103, Q4105, Q4224 DTC143ES
D4104, D4110 – D4115, D4301 – D4303 1SS254

COILS AND FILTERS

L4351 (4.05mH/105KHz) ATX7002
L4301 (1mH/252kHz) RTF1013

CAPACITORS

C4211, C4212 CCCSL151J50
C4215, C4216, C4237, C4238, C4254 CEAS010M50
C4360 CEAS100M50
C4207, C4208, C4305 CEAS101M10
C4213, C4214, C4225, C4226 CEAS2R2M50

Mark	No.	Description	Parts No.
	C4229, C4230, C4235, C4236, C4253		CEAS2R2M50
	C4102, C4252, C4352, C4357, C4358		CEAS330M25
	C4232, C4304		CEAS4R7M50
	C4218, C4219		CGCYX333K25
	C4201, C4202		CKCYB102K50
	C4227, C4228		CKCYB152K50
	C4103		CKCYB222K50
	C4302		CQPA222J100
	C4353, C4354		CKCYB332K50
	C4203, C4204		CKCYB471K50
	C4355		CKCYB472K50
	C4104		CKCYB681K50
	C4361		CKCYB681K500
	C4301		CKCYB821K50
	C4303		CKCYF223Z50
	C4251		CQMA104J50
	C4356		CQMA223J50
	C4221, C4222		CQMA333K50
	C4209, C4210, C4233		CQMA393K50
	C4359		CQPA822J100

RESISTORS

R4101, R4103, R4105		RD1/2PM102J
R4361, R4362		RD1/2PM820J
VR4351 (22kΩ, 0.1W)		RCP1103
VR4101 (10kΩ, 0.1W)		RCP1140
Other Resistors		RD1/4PU□□□J

OTHERS

CN4152	10PJUMPER CONNECTOR	52147 - 1010
CN4003	CONNECTOR POST	B2B - PH - K - S
CN4001	CONNECTOR POST	B3B - PH - K - R
CN4002	CONNECTOR POST	B4B - PH - K - S

J CD SW ASSY

SWITCHES AND RELAYS

S1830 - S1834	ASG1051
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RESISTORS

All Resistors	RD1/4PU□□□J
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K LED ASSY

SEMICONDUCTORS

IC1801	BU2092F
D1808, D1809	MTZJ6.8A
D1801 - D1804	SLR - 342DUT31
D1807	SLR - 342MCT31
D1805	SLR - 342VCT31
D1806	SLR - 342YCT31

CAPACITORS

C1804	CKCYB102K50
C1801	CKCYF103Z50

RESISTORS

All Resistors	RD1/4PU□□□J
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Mark	No.	Description	Parts No.
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OTHERS

REMOTE RECEIVER UNIT	GPIU28X
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L DISPLAY ASSY

SEMICONDUCTORS

IC2501	NJM4558LD
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COILS AND FILTERS

L1250, L2551	LAU010K
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SWITCHES AND RELAYS

S1811 - S1825	ASG1051
S1801	ASX7003

CAPACITORS

C2502, C2505, C2508	CEAS2R2M50
C2506	CEAS330M25
C2503	CEJA2R2M50
C2504	CGCYX103K25
C2501	CKCYB331K50
C2551, C2553	CKPUYB101K50
C1202, C1203	CKPUYF103Z25
C2552, C2554	CKPUYX152N16
C2507	CQMA104J50

RESISTORS

R1201, R1202	RD1/2PMF151J
VR2501 (10kΩ - B)	VCS1021
Other Resistors	RD1/4PU□□□J

OTHERS

JA2501, JA2502 JACK	AKN7004
JA1201 MINITURE JACK	AKN7005
J1805 3P JUMPER WIRE	D20PWW0315E

M LCD ASSY

SEMICONDUCTORS

IC1901	PDC035B
Q1911	DTC143ES
D1901, D1904, D1907, D1911 - D1916	1SS254
D1902	MTZJ4.7B

COILS AND FILTERS

L1901	LAU220J
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CAPACITORS

C1903	ACH7013
C1911	CEAS100M50
C1906	CEAS330M25
C1910	CGCYX104K25
C1909	CKCYB102K50
C1904, C1912, C1913	CKCYF103Z50
C1905	CKCYF473Z50
C1917	CKPUYB102K50
C1914, C1915	CKPUYF103Z25
C1916	CKPUYX222M16

RESISTORS

R1925	RD1/4PM103J
R1954, R1955	RN1/6PQ1001F
Other Resistors	RD1/4PU□□□J

XR-P270C, XR-P170C

Mark No.	Description	Parts No.
OTHERS		
	LT FILTER	AAK7282
	PVC SHEET(PLS)	AAK7367
V1701	LCD	AAV7031
CN1902	CONNECTOR	HLEM40R - 1
X1901	CERAMIC RESONATOR(6.00MHz)	VSS1045

N LAMP ASSY

SEMICONDUCTORS

Q1841	2SA1560
Q1842	2SC4040
D1841, D1842	1SS254
D1843	S5688G

RESISTORS

R1845	RS2LMF151J
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Other Resistors RD1/4PU□□□J

OTHERS

PL1901, PL1902	SUB MINIATURE LAMP(0.15A/12V)	AEL7007
PL1903, PL1904	SUB MINIATURE LAMP(0.15A/12V)	AEL7008

G SHEILD ASSY

SHEILD assembly has no service part.

B FM/AM TUNER MODULE

SEMICONDUCTORS

IC6201	LA1832ML
IC6202	LC72131MD
Q6402	2SC2223
Q6203	2SC2705
Q6201, Q6202	2SC2712
Q6214, Q6403	2SC2714
Q6404	2SK302
Q6401	3SK194
Q6204	DTA124ES
Q6205	DTC124EK

D6202	1SS254
D6401, D6402	1T363

COILS AND FILTERS

L6404	ATC1003
L6401	ATC1020
L6402	ATC1021
F6204	ATF - 107
F6203	ATF - 119
F6401	ATF - 155
F6206	ATF7008
F6202 (455kHz)	ATF7011
L6206, L6208, L6403	LAU2R2J

TRANSFORMERS

T6201	ATB7008
T6401	ATE7002

CAPACITORS

C6407	CCSQCH010C50
C6410	CCSQCH020C50
C6401, C6419	CCSQCH050C50
C6208	CCSQCH100D50
C6212, C6274, C6275, C6408	CCSQCH101J50

Mark No.	Description	Parts No.
C6221, C6222, C6416		CCSQCH150J50
C6271		CCSQCH200J50
C6415		CCSQCH330J50
C6414		CCSQPH080D50
C6413		CCSQPH220J50

C6405	CCSQTH180J50
C6234, C6235	CEAL010M50
C6245	CEAL470M16
C6231	CEAS010M50
C6224	CEAS100M50

C6243	CEAS101M16
C6227	CEAS220M16
C6236	CEAS2R2M50
C6216	CEAS330M16
C6262	CEAS3R3M50

C6219	CEAS470M10
C6244	CEAS470M16
C6249, C6250, C6265, C6266	CEAS4R7M50
C6258	CEJA470M16
C6215	CFTXA103J50

C6214	CFTXA224J50
C6211, C6254, C6403, C6406, C6412	CKSQYB102K50
C6201, C6205, C6210, C6213, C6237	CKSQYB103K50
C6276, C6278, C6280, C6281, C6402	CKSQYB103K50
C6409, C6417, C6418	CKSQYB103K50

C6251, C6252	CKSQYB153K50
C6203, C6259	CKSQYB223K50
C6228	CKSQYB472K50
C6209	CKSQYB473K50
C6230	CKSQYB821K50

C6218, C6223, C6255	CKSQYF103Z50
C6220, C6226, C6242, C6256	CKSQYF223Z50
C6225	CKSQYF473Z50

RESISTORS

R6280	RD1/4PU101J
R6413, R6416, R6418, R6906, R6909	RS1/8S000J
R6401	RS1/8S470J
VR6201 (10KΩ, 0.1W)	RCP1045

Other Resistors RS1/10S□□□J

OTHERS

BN6202	TERMINAL 4 - P	AKE7028
X6202	CRYSTAL RESONATOR(456kHz)	ASS1066
X6201	CRYSTAL RESONATOR(7.2000MHz)	ASS1093
CN6201	14P SOCKET	KP2001A14L

E CD ASSY

SEMICONDUCTORS

IC8201	BA5923FP
IC8101	LA9240ML
IC8301	LC78622ED
Q8101	2SA1048
Q8251, Q8252	2SA1560

Q8253, Q8254	2SC4040
D8253	1SS181
D8251, D8252	1SS355

Mark No.	Description	Parts No.
COILS AND FILTERS		
L8351, L8352		LFA010K
L8201		LFA470J
CAPACITORS		
C8129		CCSQCH010C50
C8145, C8352, C8354, C8356, C8358		CCSQCH101J50
C8361, C8362		CCSQCH101J50
C8132, C8310, C8311		CCSQCH150J50
C8131		CCSQCH300J50
C8127		CEAL010M50
C8142		CEAL101M6R3
C8126, C8139		CEAL470M16
C8135		CEAL4R7M16
C8124		CEALR47M50
C8136		CEAS100M50
C8108, C8306		CEAS101M10
C8202		CEAS101M25
C8101		CEAS3R3M50
C8105		CEAS470M16
C8109		CEASR22M50
C8106, C8119, C8133, C8360		CKSQYB102K50
C8102, C8122, C8123, C8130		CKSQYB103K50
C8137, C8138, C8201, C8309, C8312		CKSQYB103K50
C8134, C8302, C8303		CKSQYB104K25
C8353, C8359		CKSQYB152K50
C8111		CKSQYB153K25
C8114, C8117, C8120, C8121		CKSQYB154K16
C8125		CKSQYB221K50
C8107		CKSQYB223K50
C8110		CKSQYB331K50
C8115, C8128		CKSQYB332K50
C8113		CKSQYB333K25
C8112, C8141		CKSQYB334K16
C8355, C8357		CKSQYB471K50
C8116, C8140		CKSQYB473K50
C8118, C8301, C8304, C8305		CKSQYF104Z25
RESISTORS		
	All Resistors	RS1/10S□□□J
OTHERS		
CN8003	6PJUMPER CONNECTOR	52151 - 0610
CN8002	CONNECTOR POST	B6B - PH - K - S
CN8005	SIDE POST 3P	BS3P - SHF - 1AA
X8301	CERAMIC(16.9344MHz)	DSS1083
CN8004	CONNECTOR	HLEM20R - 1
CN8001	CONNECTOR	SLW15S - 1C7

C MOTOR ASSY

SWITCHES AND RELAYS

S8503 ASG7009

OTHERS

MOTOR PULLEY PNW1634
SLIDER MOTOR VXM1033

Mark No.	Description	Parts No.
D SW ASSY		
SWITCHES AND RELAYS		
S8502		ASG7009
S8501		DSG1017

6. ADJUSTMENT

6.1 TUNER SECTION

■ FM Tuner Section

- Set the mode selector to FM BAND.
- Connect the wiring as shown in Fig. 1-1.

Step No.	Adjustment Title	FM SG (1kHz, ±75kHz dev.)		Reception Frequency Display	Adjustment Location	Specifications
		Frequency (MHz)	Level (dB μ V)			
1	Front End Sensitivity	98	0-30	98MHz	L6402 T6401	Adjust so that the DC voltage between the IC6201-Pin 20 becomes at maximum level.
2	TUNED IND. Lighting Level	98	18±2	98MHz	VR6201	Adjust so that the indicator of TUNED IND. starts to light up.

Notes:

- Before adjusting, make sure there is no gap between L6401 and L6402. If there is a gap between them, bring them into contact with each other first, and then make adjustments.

■ AM Tuner Section

- Set the mode selector to AM BAND.
- Connect the wiring as shown in Fig. 1-1.

Step No.	Adjustment Title	AM SG (400Hz, 30% Mod.)		Reception Frequency Display	Adjustment Location	Specifications
		Frequency (kHz)	Level (dB μ V/m)			
1	Front End Sensitivity	999*1	35-45	999kHz*1	T6201	Adjust so that the DC voltage between the IC6201-Pin 20 becomes at maximum level.

*1: For the area using 10kHz step, frequencies should be 1000 kHz

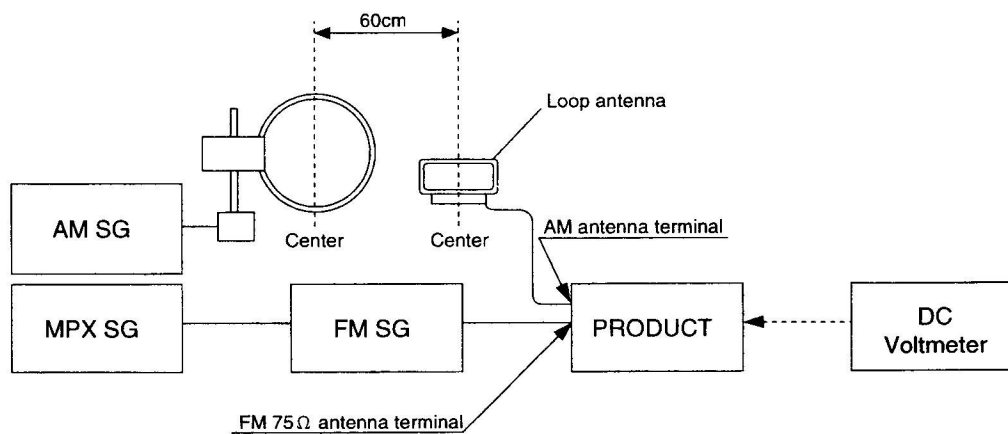


Fig. 1-1 AM and FM Adjustz Wiring Diagram

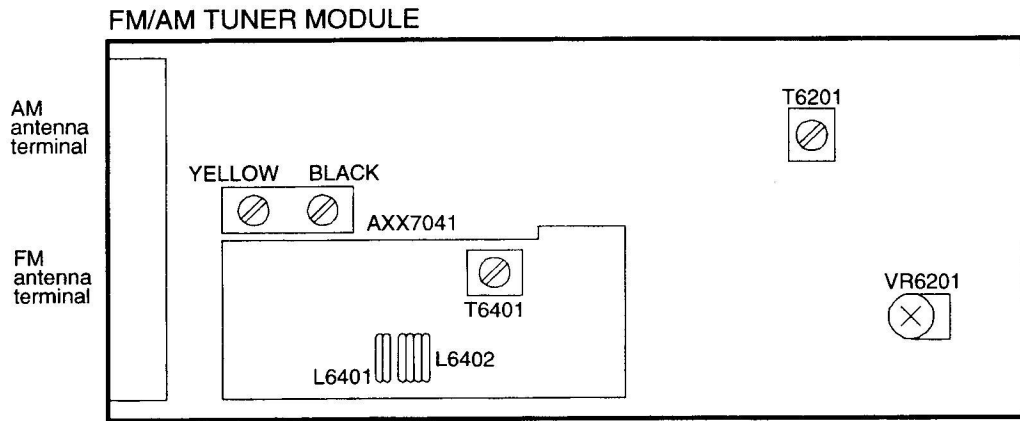


Fig. 1-2 Adjustment Points

6.2 CASSETTE DECK SECTION

- Adjustment points and test points are shown in Fig. 2-2 and Fig. 2-3.

■ Mechanical Adjustment

- Test tape: NCT-111 or STD-301 (3kHz, 30min).

1. Tape Speed Adjustment

No.	Mode	Test Tape	Adjusting Points	Measurement Points	Adjustment Procedure	Remarks
1	Deck I PLAY	NCT-111 or STD-301 (Playback: 3kHz)	DECK ASSY VR4101	PB OUT POINT (Rch) (AF Assy)	Press the PLAY SW and adjust so that the reading becomes 3000Hz \pm 20Hz. Confirm that wow & flutter level is below 0.2% (in the reverse direction, confirm that the reading is within 3000Hz \pm 60Hz).	

■ Electrical Adjustment

Check the following before starting.

- (1) Confirm that the tape speed adjustment has been completed.
- (2) Clean the heads and demagnetize them using a head eraser.
- (3) Set the measurement level to 0 dBV = 1 Vrms.
- (4) Use the specified tape for adjustment. Use the labeled (A) side of the test tape.
 STD-331E: For playback check
 STD-631or STD-632: Normal blank tape
- (5) Provide yourself with the following measuring devices:
 - AC voltmeter (Noisemeter : filter off)
 - AC millivoltmeter
 - Low-frequency oscillator
 - Attenuator
 - Oscilloscope
- (6) Adjust both right and left channels unless otherwise specified.
- (7) Warm up the unit for several minutes before adjustment.
 In particular, be sure to warm up the unit in the REC/PLAY mode for 3 to 5 minutes before starting recording/playback frequency characteristics adjustment.
- (8) Always follow the indicated adjustment order.
 Otherwise, a complete adjustment may not be achieved.

Playback Adjustment (Decks I and II)

- (1) Head Azimuth Adjustment

Recording Adjustment (Deck II)

- (1) Bias Oscillation Frequency Adjustment
- (2) Recording Bias Adjustment
- (3) ALC Operation Check

* As the reference recording level is 250nwb/m for STD-331E, the recording level will be higher by 4 dB for STD-331B (160nwb/m). When adjusting, pay careful attention to the type of tape used.

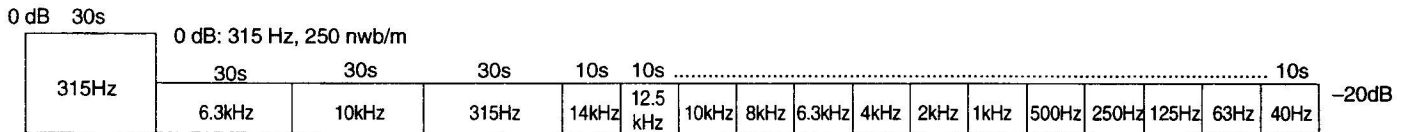


Fig. 2-1 STD-331E Test Tape

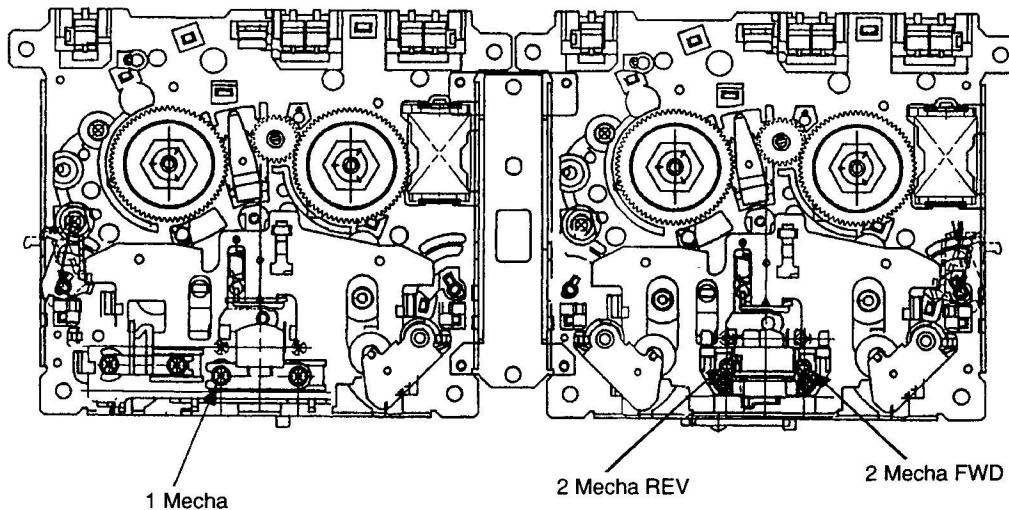


Fig. 2-2 Head Azimuth Adjustment screw

■ Playback Adjustment

(1) Head Azimuth Adjustment

● This unit is equipped with auto tape selector.

● Do not switch between forward and reverse operation with the screwdriver inserted.

Step	Mode	Input Signal/ Test Tape	Adjusting Points		Measurement Points	Adjustment Value	Remarks
1	PLAY	STD-331E test tape (Playback: 10kHz, -20dB)	Deck I	Head azimuth adjustment screw (Fig. 2-2)	DECK PB OUT (L, Rch) (AF Assy)	Max. playback signal level	After adjustment, apply silicon bond to the head azimuth adjustment screw.
			Deck II				

■ Recording Adjustment

(1) Bias Oscillation Frequency Adjustment

Step	Mode	Input Signal/ Test Tape	Adjusting Points		Measurement Points	Adjustment Value	Remarks
1	REC	Load the STD-631 or STD-632 test tape and set the recording mode.	Deck I	—————	—————	Oscillation frequency to be 105.0kHz ±2kHz.	If the ASES/COPY button for four seconds while the power is in STAND BY mode, the frequency will decrease 2 – 3 kHz.
			Deck II	L4351	Between ④ point in Fig. 2-3 and GND.		

(2) Recording Bias Adjustment ● Since this adjustment affects recording bias, prevent distortion from increasing due to underbias.

Step	Mode	Input Signal/Test Tape	Adjusting Points		Measurement Points	Adjustment Value	Remarks
1	REC→ PLAY	Load the STD-631 or STD-632 test tape. Record the 315Hz and 10kHz signals at 25.2dBV input level and playback.	Deck I	—————	DECK PB OUT (L, Rch) (AF Assy)	Repeat adjustment until playback level of the 10kHz signal is within 0±0.5dB from that of the 315Hz signal.	
			Deck II	VR4351			
2	REC	Load the STD-632 test tape and record (No signal)	Deck II	VR4351	TP BIAS V POINT	23V–26V	

(3) ALC Operation Check

Step	Mode	Input Signal/Test Tape	Adjusting Points		Measurement Points	Adjustment Value	Remarks
1	REC	Input a 315Hz signal to the AUX terminal and set the input selector to AUX.	Input signal level		PB OUT POINT (L, Rch) (AF Assy)	-8.2dBV	
2			Set to a level +10dB above the input level at step1.			Confirm that the reading is -3.2±2.5dBV	

<CASSETTE DECK>

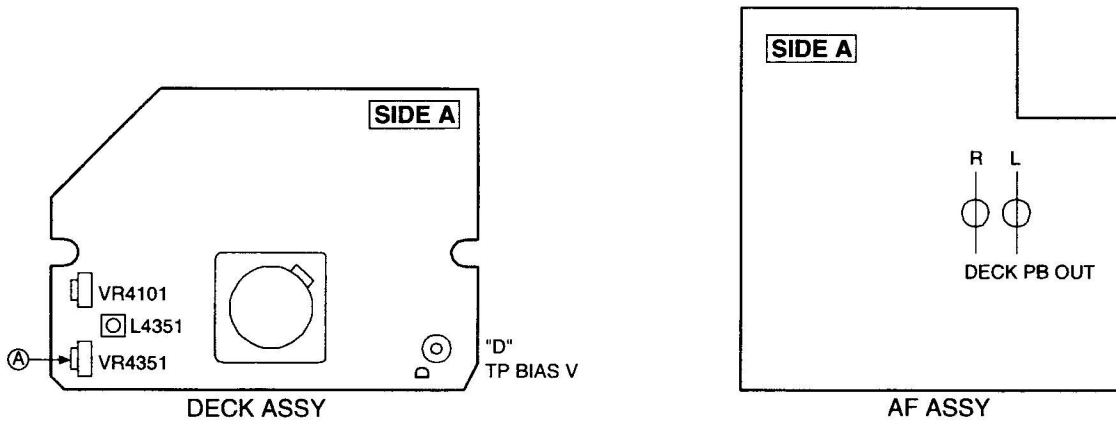
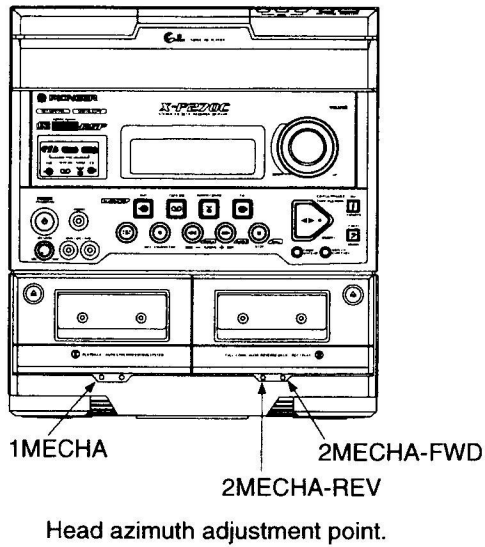


Fig. 2-3 Adjustment points

6.3 POWER SECTION

■ Adjustment of Vp

Adjust VR1001 in the Power assy so that the voltage of Vp checking point W104 is $17.5 \pm 0.1V$.

Adjustment can be made when no load is applied while the power is turned ON and no signal is sent, as well as for the GND voltage or for the chassis.

Adjustment is required when the 5volte regulator, IC1001(NJM78M05) in the Power assy are replaced.

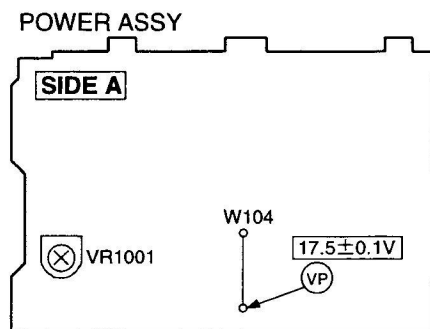
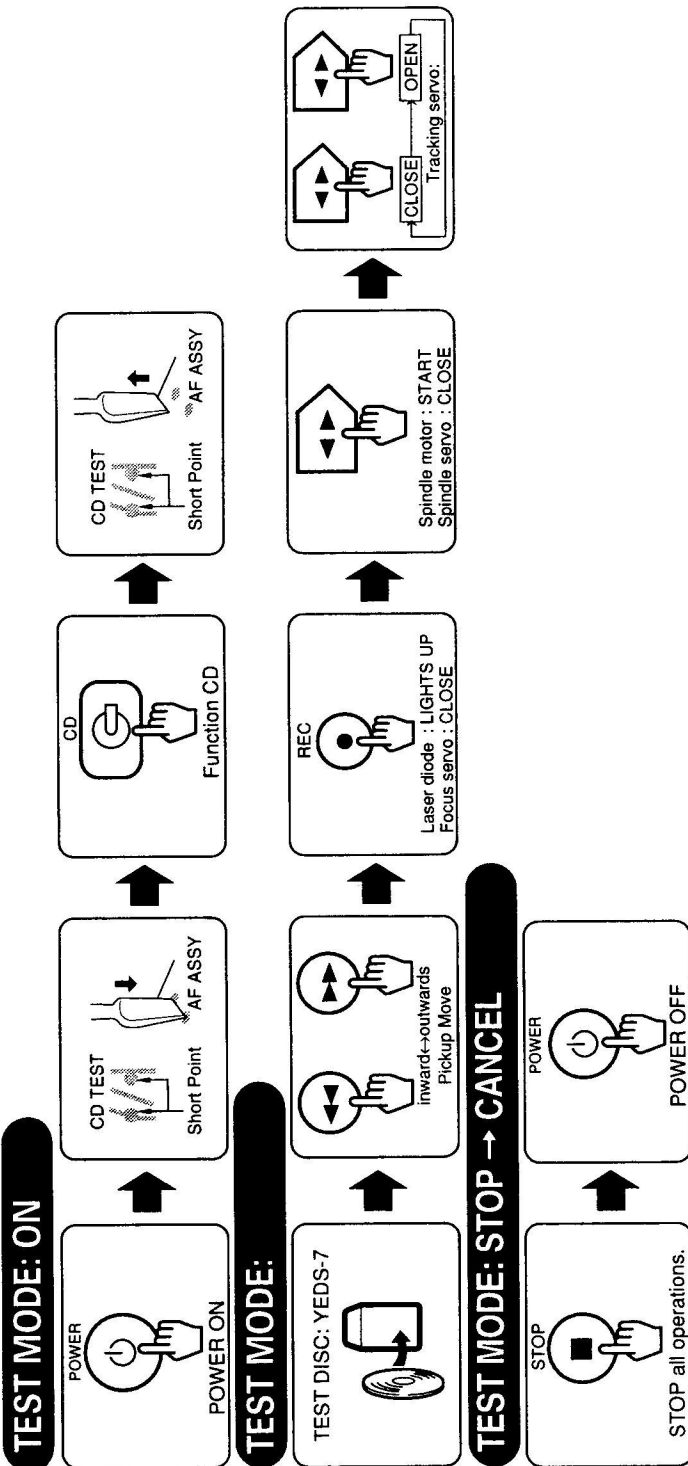


Fig. 3-1 Adjustment of Vp

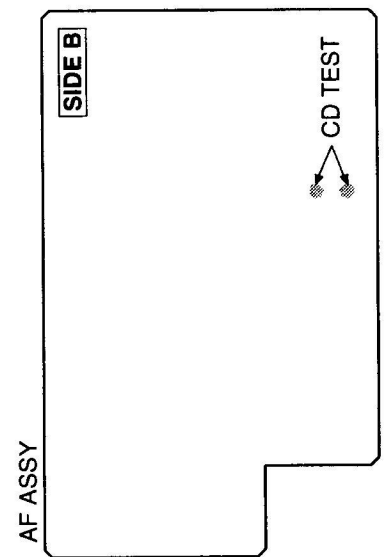
6.3 TEST MODE

NOTE: There is no information to be shown in this CD adjustment.

■ How to Start/Cancel Test Mode (テストモードの設定/解除)



■ Test Point (テストポイントの位置)



7. GENERAL INFORMATION

7.1 PARTS

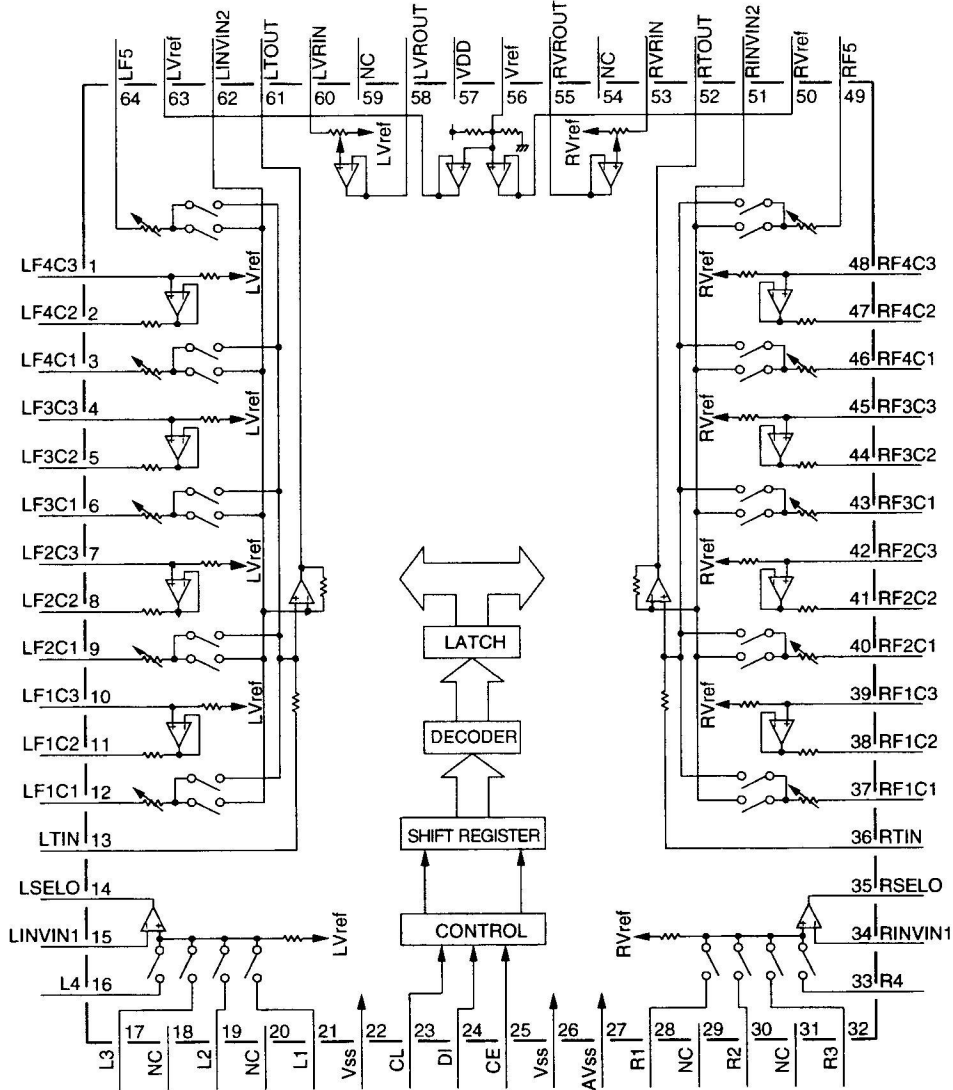
7.1.1 IC

■ LC75394NHE (IC2101 : AF ASSY)

● ELECTRONIC VOL IC

● Block Diagram

- The information shown in the list is basic information and may not correspond exactly to that shown in the schematic diagrams.



● Pin Function

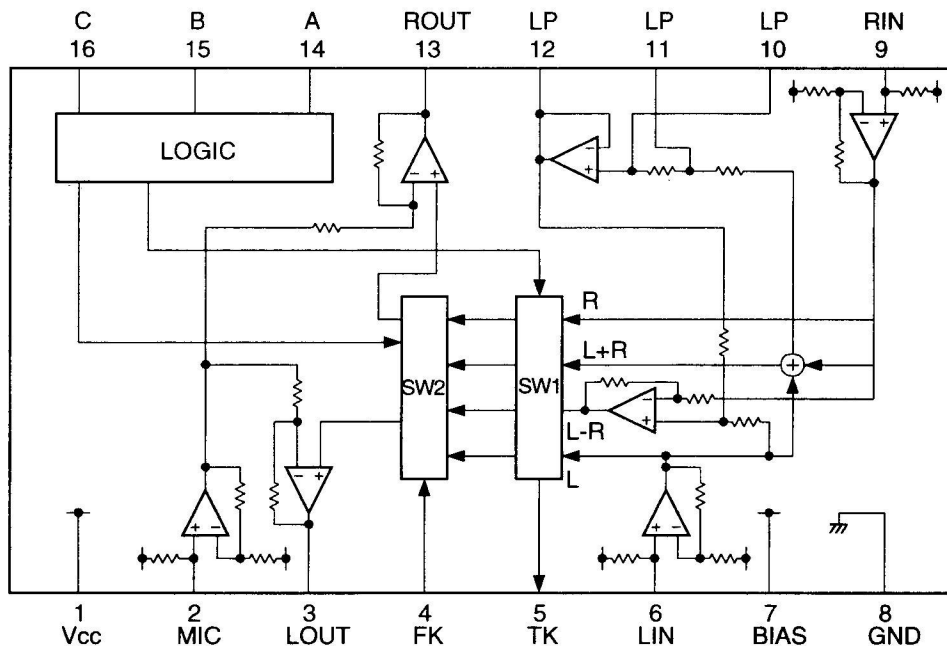
No.	Name	Function
1	LF4C3	F4 band control block of L channel.
2	LF4C2	External capacitor connection terminal.
3	LF4C1	
4	LF3C3	F3 band control block of L channel.
5	LF3C2	External capacitor connection terminal.
6	LF3C1	
7	LF2C3	F2 band control block of L channel.
8	LF2C2	External capacitor connection terminal.
9	LF2C1	

No.	Name	Function
10	LF1C3	F1 band control block of L channel.
11	LF1C2	External capacitor connection terminal.
12	LF1C1	
13	LTIN	Tone control input terminal. Should be driven at low impedance.
14	LSELO	Output terminal of input selector.
15	LINVIN1	Reverse input terminal of the operational amplifier for input gain setting.
16	L4	Signal input terminal.
17	L3	Signal input terminal.
18	NC	No Connect terminal.
19	L2	Signal input terminal.
20	NC	No Connect terminal.
21	L1	Signal input terminal.
22	Vss	Grounding terminal of internal logic.
23	CL	Input terminal for serial data and clock for control.
24	DI	Input terminal for serial data and clock for control.
25	CE	Chip enable terminal. Data is written to the internal latch when the system changes from "H" to "L", whereby the analog switches operate. Data transmission is enabled at the "H" level.
26	Vss	Grounding terminal of internal logic.
27	AVss	Grounding terminal of internal operational amplifier.
28	R1	Signal input terminal.
29	NC	No Connect terminal.
30	R2	Signal input terminal.
31	NC	No Connect terminal.
32	R3	Signal input terminal.
33	R4	Signal input terminal.
34	RINVIN1	Reverse input terminal of the operational amplifier for input gain setting.
35	RSELO	Output terminal of input selector.
36	RTIN	Tone control input terminal. Should be driven at low impedance.
37	RF1C1	F1 band control block of R channel.
38	RF1C2	External capacitor connection terminal.
39	RF1C3	
40	RF2C1	F2 band control block of R channel.
41	RF2C2	External capacitor connection terminal.
42	RF2C3	
43	RF3C1	F3 band control block of R channel.
44	RF3C2	External capacitor connection terminal.
45	RF3C3	
46	RF4C1	F4 band control block of R channel.
47	RF4C2	External capacitor connection terminal.
48	RF4C3	
49	RF5	F5 band control block. External capacitor connection terminal.
50	RVref	Common terminal for the volume, tone, and input switching parts. The capacitor between LVref (RVref) and VSS is used for residual resistance when the volume is decreased. Thus, adequate attention should be taken for the capacity of the capacitor. Voltage higher than VDD must not be applied.
51	RINVIN2	Reverse input terminal of the operational amplifier for graphic equalizer. Connecting a capacitor between INVIN2 and TOUT eliminates unwanted band and provides measures for oscillation.
52	RTOUT	Tone control output terminal.
53	RVRIN	Volume input terminal. Should be driven at low impedance.
54	NC	No Connect terminal.
55	RVROUT	Volume output terminal.
56	Vref	VDD/2 voltage generator. Connects the capacitor between Vref and VSS as measures for power ripple.
57	VDD	Power terminal.
58	LVRROUT	Volume output terminal.
59	NC	No Connect terminal.
60	LVRIN	Volume input terminal. Should be driven at low impedance.
61	LTOUT	Tone control output terminal.
62	LINVIN2	Reverse input terminal of the operational amplifier for graphic equalizer. Connecting a capacitor between INVIN2 and TOUT eliminates unwanted band and provides measures for oscillation.
63	LVref	Common terminal for the volume, tone, and input switching parts. The capacitor between LVref (RVref) and VSS is used for residual resistance when the volume is decreased. Thus, adequate attention should be taken for the capacity of the capacitor. Voltage higher than VDD must not be applied.
64	LF5	F5 band control block. External capacitor connection terminal.

XR-P270C, XR-P170C

■ BA3837 (IC2151 : AF ASSY)

- VOCAL FADER
- Block Diagram

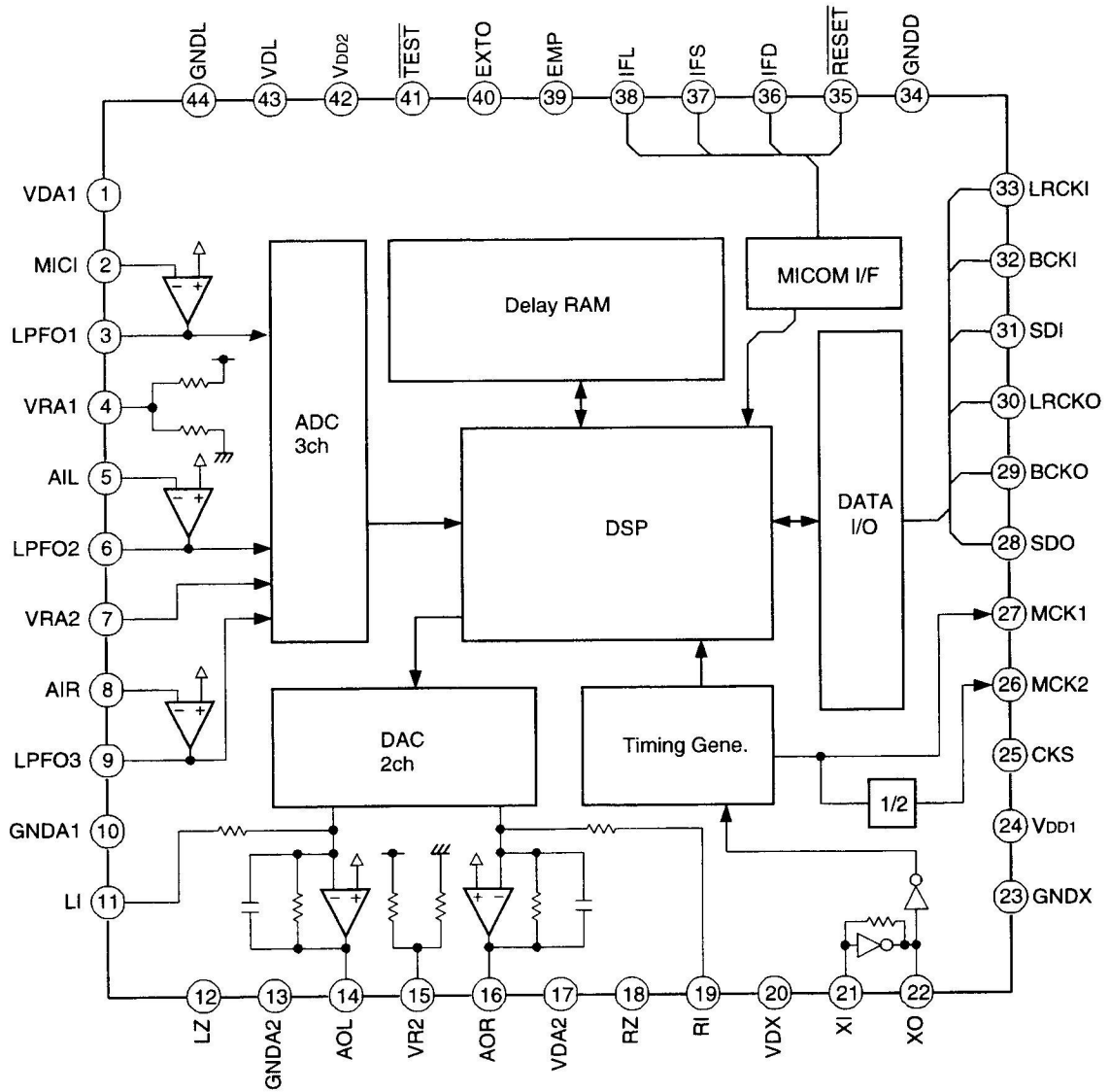


● Pin Function

No.	Name	Function
1	Vcc	Vcc
2	MIC IN	Mixing input terminal of microphone audio.
3	LOUT	L-ch output terminal.
4	FK	Terminal to input signal from the key controller.
5	TK	Terminal to output signal to the key controller.
6	LIN	L signal input terminal.
7	BIAS	Signal bias circuit terminal.
8	GND	GND
9	RIN	R signal input terminal.
10	LPF1	LPF time constant terminal.
11	LPF2	LPF time constant terminal.
12	LPF3	LPF output terminal.
13	ROUT	R-ch output terminal.
14	CONTA	Mode switching terminal A.
15	CONTB	Mode switching terminal B.
16	CONTC	Mode switching terminal C.

■ TC9409BF-001 (IC2201 : AF ASSY)

- DSP
- Block Diagram



XR-P270C,XR-P170C

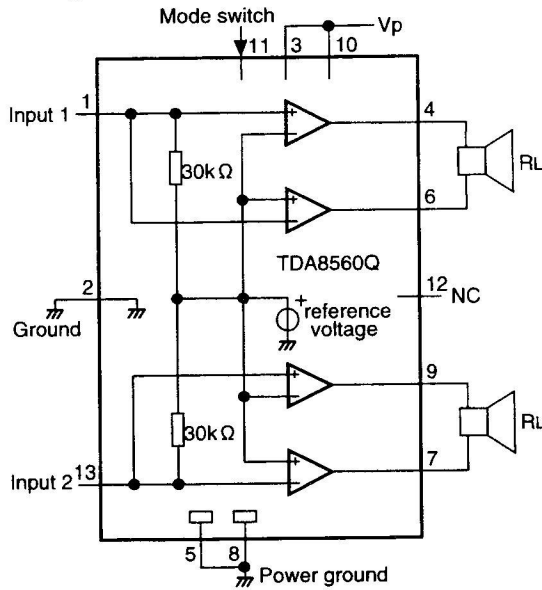
● Pin Function

No.	Name	I/O	Function
1	VDA1	-	ADC power supply.
2	MICI	I	LPF input for MIC input.
3	LPFO1	O	LPF output for MIC input.
4	VRA1	-	ADC reference voltage.
5	AIL	I	LPF input for line input Lch.
6	LPFO2	O	LPF output for line input Lch.
7	VRA2	-	ADC reference voltage.
8	AIR	I	LPF input for line input Rch.
9	LPFO3	O	LPF output for line input Rch.
10	GND A1	-	ADC grounding.
11	LI	I	L-ch analog addition input.
12	LZ	O	L-ch digital input zero detection.
13	GND A2	-	DAC grounding.
14	AOL	O	DAC output Lch.
15	VR2	-	DAC reference voltage.
16	AOR	O	DAC output Rch.
17	VDA2	-	DAC power supply.
18	RZ	O	R-ch digital input zero detection.
19	RI	I	R-ch analog addition input.
20	VDX	-	Oscillation power supply.
21	XI	I	Oscillator connection terminal (either 256, 384, 512 or 768 fs).
22	XO	O	Oscillator connection terminal.
23	GNDX	-	Oscillation grounding.
24	V _{DD1}	-	Digital power supply.
25	CKS	I	Master clock selection (H: 256/384 fs, L: 512/768 fs).
26	MCK2	O	Oscillation clock 1/2 dividing output.
27	MCK1	O	Oscillation clock output.
28	SDO	O	Digital audio data output.
29	BCKO	O	Bit clock output.
30	LRCKO	O	Channel clock output.
31	SDI	I	Digital audio data input.
32	BCKI	I	Bit clock input.
33	LRCKI	I	Channel clock input.
34	GND D	-	Digital grounding.
35	RESET	I	Reset (L:reset). Pullup resistance.
36	IFD	I	Microprocessor I/F data input.
37	IFS	I	Microprocessor I/F data shift clock input.
38	IFL	I	Microprocessor I/F latch pulse input.
39	EMP	I	De-emphasis setting (de-emphasis filter ON at H).
40	EXTO	O	Expansion output terminal.
41	TEST	I	Test mode setting (normally H: fixed). Pullup resistance.
42	V _{DD2}	-	Digital power supply.
43	VDL	-	Digital power supply for DRAM.
44	GND L	-	Digital grounding for DRAM.

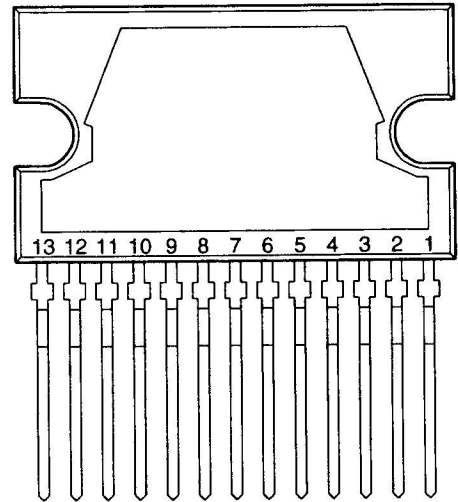
■ TDA8560Q (IC1201 : POWER ASSY)

● POWER AMP

● Block Diagram



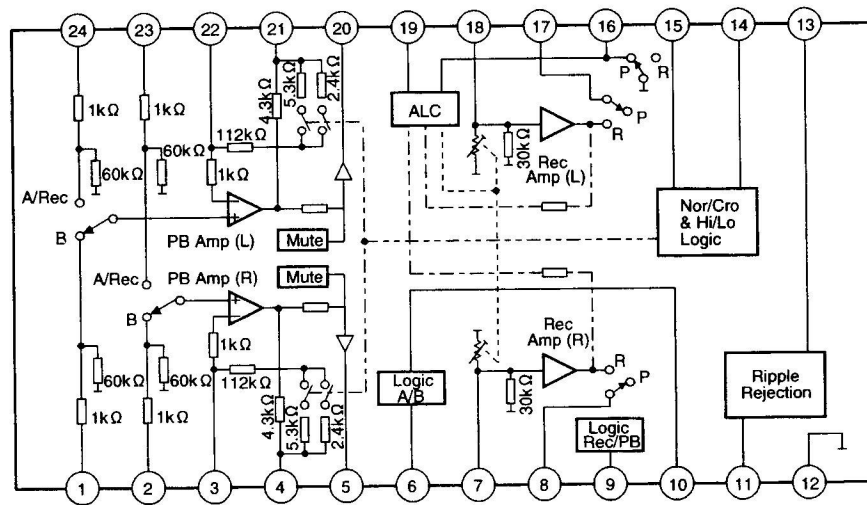
● Pin Assignment



■ AN7348K (IC4201 : DECK ASSY)

● PB/REC IC

● Block Diagram



● Pin Assignment

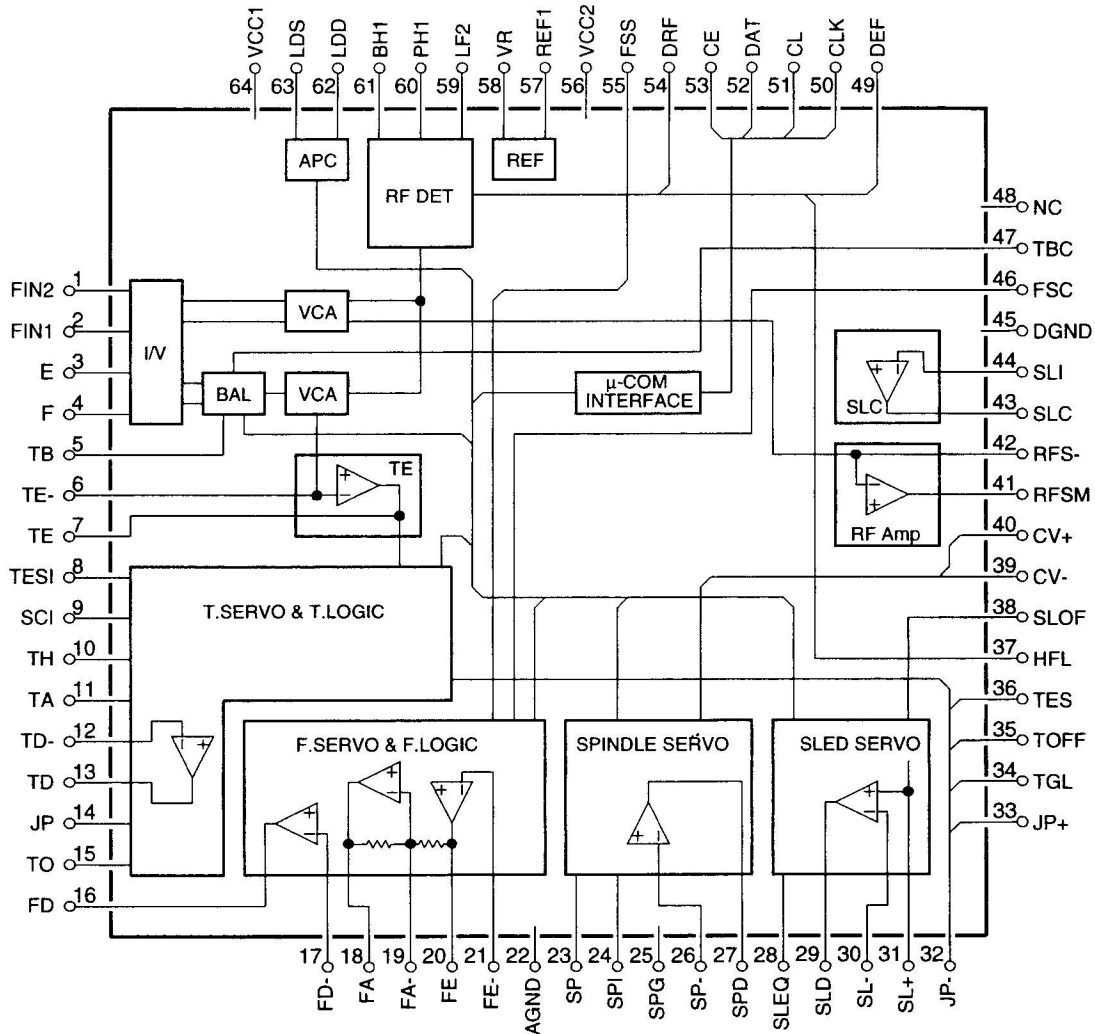
No.	Function
1	L-Ch. PB Amp Input (B).
2	R-Ch. PB Amp Input (B).
3	R-Ch. Negative Feedback.
4	R-Ch. PB Equalization.
5	R-Ch. PB Output.
6	AB Switching Time Constant.
7	R-Ch. REC Input.
8	R-Ch. REC Output.
9	REC/PB Select.
10	Tape A/B Select.
11	Ripple Filter.
12	Output Gnd.

No.	Function
13	Vcc
14	Normal/Cro2 Select.
15	Hi/Lo Dubbing Select.
16	ALC Time Constant.
17	L-Ch. REC Output.
18	L-Ch. REC Input.
19	ALC Low Cut.
20	L-Ch. PB Amp Output.
21	L-Ch. PB Equalization.
22	L-Ch. Negative Feedback.
23	R-Ch. PB Amp Input (A).
24	L-Ch. PB Amp Input (A).

■ LA9240ML (IC8101 : CD ASSY)

● SERVO SIGNAL PROCESSOR IC FOR CD PLAYER

● Block Diagram



● Pin Function

No.	Name	I/O	Function
1	FIN2	I	Pin for connection of the photodiode of the pickup. Generates RF signal by addition with the FIN1 pin, and FE signal by subtraction.
2	FIN1	I	Pin for connection of the photodiode of the pickup.
3	E	I	Pin for connection of the photodiode of the pickup. Generates TE signal by subtraction with the F pin.
4	F	I	Pin for connection of the photodiode of the pickup.
5	TB	I	Pin for DC component input of TE signal.
6	TE-	I	Pin to connect resistance for gain setting of TE signal between the TE pin.
7	TE	O	TE signal output pin.
8	TESI	I	TES (Track Error Sense) comparator input pin. Passes and inputs TE signal through the band-pass filter.
9	SCI	I	Input pin for shock detection.
10	TH	I	Pin for setting tracking gain time constant.
11	TA	O	TA amplifier output pin.
12	TD-	I	Pin to form the tracking phase compensation constant between the TD and VR pins.
13	TD	O	Pin for setting tracking phase compensation.
14	JP	I	Pin for setting tracking jump signal (kick pulse) amplitude.
15	TO	O	Tracking control signal output pin.

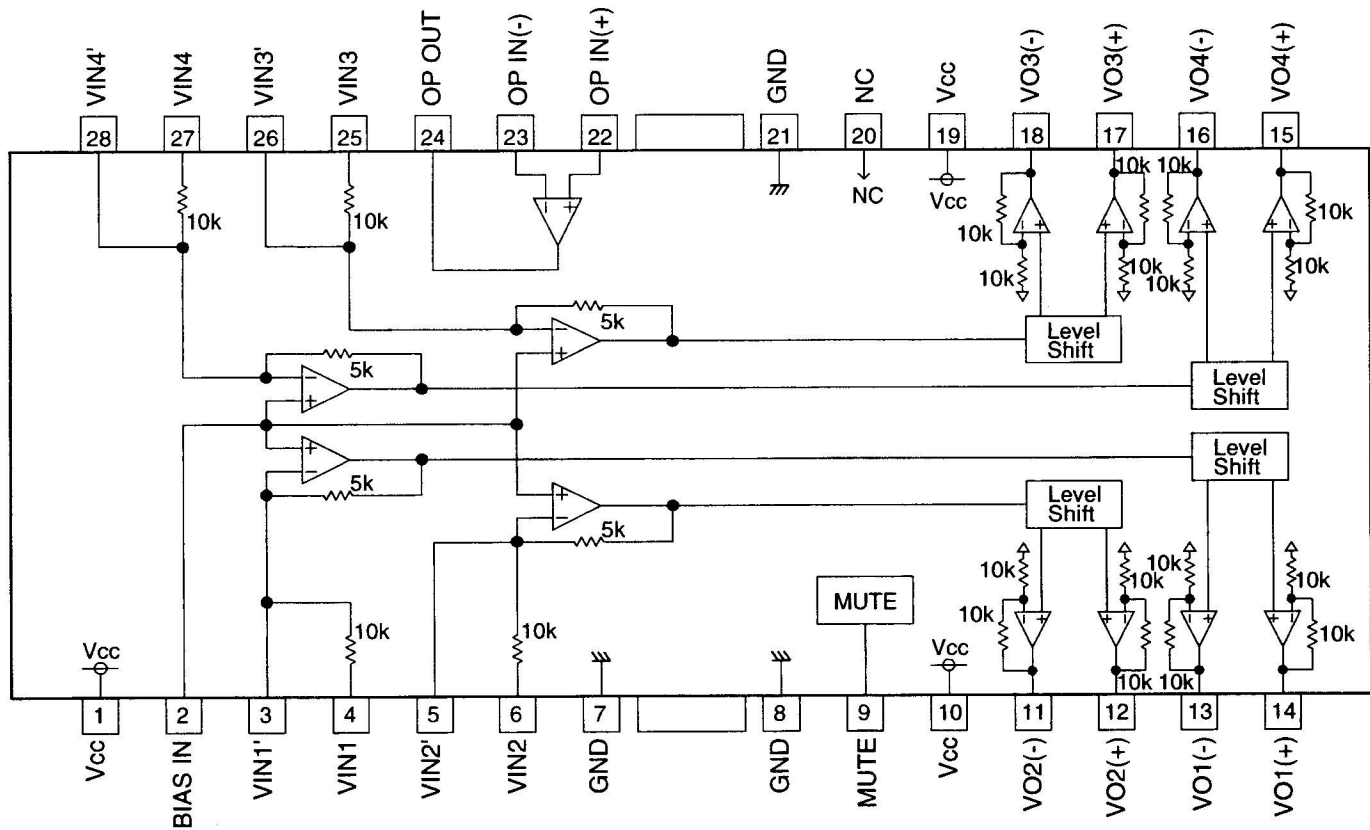
No.	Name	I/O	Function
16	FD	O	Focusing control signal output pin.
17	FD-	I	Pin to form the focusing phase compensation constant between the FD and FA pins.
18	FA	O	Pin to form the focusing phase compensation constant between the FD- and FA- pins.
19	FA-	I	Pin to form the focusing phase compensation constant between the FA and FE pins.
20	FE	O	Output pin of FE signal.
21	FE-	I	Pin to connect the resistance for gain setting of FE signal between the FE pin.
22	AGND	-	GND for analog signal.
23	SP	O	Single end output of CV+/CV- pin input signal.
24	SPI	I	Spindle amplifier input.
25	SPG	I	Resistance connection pin for gain setting in 12-cm mode for spindle.
26	SP-	I	Pin for connection of spindle phase compensation constant, as well as with the SPD pin.
27	SPD	O	Spindle control signal output pin.
28	SLEQ	I	Pin for connection of thread phase compensation constant.
29	SLD	O	Thread control signal output pin.
30	SL-	I	Pin to input thread feeding signal from the microprocessor.
31	SL+	I	Pin to input thread feeding signal from the microprocessor.
32	JP+	I	Pin to input tracking jump signal from DSP.
33	JP+	I	Pin to input tracking jump signal from DSP.
34	TGL	I	Pin to input tracking gain control signal from DSP. Tracking is set to gain low when TGL is "H".
35	TOFF	I	Pin to input tracking OFF control signal from DSP. Tracking is OFF when TOFF is "H".
36	TES	O	Pin to output TES signal to DSP.
37	HFL	I	High Frequency Level to be used for judgment whether the phase of the main beam is on the bit or mirror.
38	SLOF	I	Thread servo OFF control input pin.
39	CV-	I	Pin to input CLV error signal from DSP.
40	CV+	I	Pin to input CLV error signal from DSP.
41	RFSM	O	RF output pin.
42	RFS-	I	Pin for RF gain setting and EFM signal 3T compensation constant setting, as well as with the RFSM pin.
43	SLC	O	Slice Level Control. Output pin to control the level of data slice by DSP of RF waveforms.
44	SLI	I	Input pin to control the level of data slice by DSP.
45	DGND	-	GND pin of the digital system.
46	FSC	O	Output pin for focus search smoothing capacitor.
47	TBC	I	Tracking Balance Control. Pin to set EF balance variable range.
48	NC	-	No Connect.
49	DEF	O	Pin to output defect detection of disc.
50	CLK	I	Reference clock input pin. Frequency of 4.23MHz is input from DSP.
51	CL	I	Microprocessor command clock input pin.
52	DAT	I	Microprocessor command data input pin.
53	CE	I	Microprocessor command chip enable input pin.
54	DRF	O	Detect RF. RF level detection output.
55	FSS	I	Focus Search Select. Pin to switch focus search mode (switching between ũsearch and +search for the reference voltage).
56	VCC2	-	VCC pin for the servo and digital systems.
57	REFI	I	Pin for connection of reference voltage bypass capacitor.
58	VR	O	Reference voltage output pin.
59	LF2	I	Pin for setting defect detection time constant of disc.
60	PH1	I	Pin to connect capacitor for peak hold of RF signal.
61	BH1	I	Pin to connect capacitor for bottom hold of RF signal.
62	LDD	O	APC circuit output pin.
63	LDS	I	APC circuit input pin.
64	VCC1	-	VCC pin for the RF system.

XR-P270C, XR-P170C

■ BA5923FP (IC8201 : CD ASSY)

● POWER DRIVER IC FOR CD PLAYER

● Block Diagram



● Pin Function

No.	Name	I/O	Function
1	Vcc	-	Vcc
2	BIAS IN	I	Bias amplifier input.
3	VIN1'	I	Driver CH1 input, gain adjustment pin.
4	VIN1	I	Driver CH1 input.
5	VIN2'	I	Driver CH2 input, gain adjustment pin.
6	VIN2	I	Driver CH2 input.
7	GND	-	Substrate Ground.
8	GND	-	Ground
9	MUTE	I	Driver mute control input.
10	Vcc	-	Vcc
11	VO2 (-)	O	Driver CH2 inverted output.
12	VO2 (+)	O	Driver CH2 noninverted output.
13	VO1 (-)	O	Driver CH1 inverted output.
14	VO1 (+)	O	Driver CH1 noninverted output.

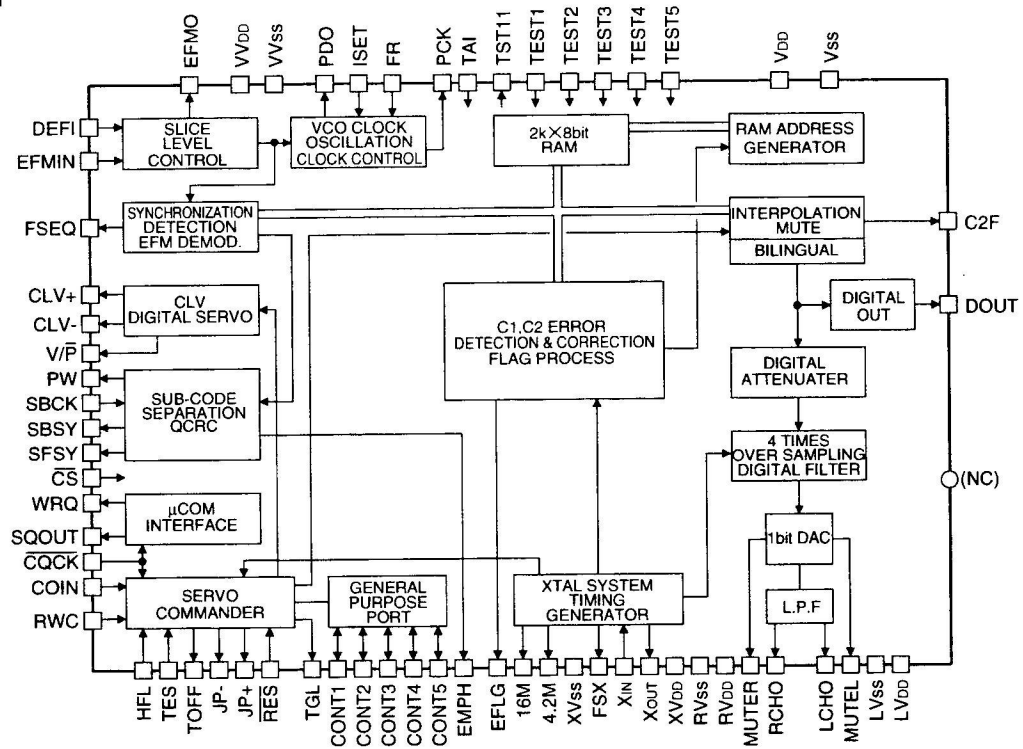
No.	Name	I/O	Function
15	VO4 (+)	O	Driver CH4 noninverted output.
16	VO4 (-)	O	Driver CH4 inverted output.
17	VO3 (+)	O	Driver CH3 noninverted output.
18	VO3 (-)	O	Driver CH3 inverted output.
19	Vcc	-	Vcc
20	NC	-	
21	GND	-	Substrate Ground.
22	OP IN (+)	I	Op-amp input, positive.
23	OP IN (-)	I	Op-amp input, negative.
24	OP OUT	O	Op-amp output.
25	VIN3	I	Driver CH3 input.
26	VIN3'	I	Driver CH3 input, gain adjustment pin.
27	VIN4	I	Driver CH4 input.
28	VIN4'	I	Driver CH4 input, gain adjustment pin.

Note) Symbol of + and - (output of DRIVERS) means polarity to input pin.
(For example if voltage of pin4 is high, pin14 is high.)

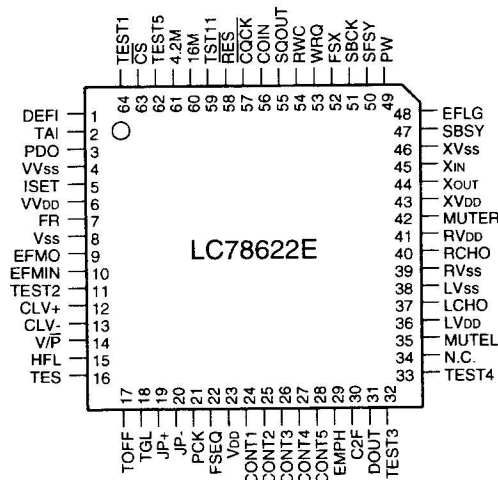
■ LC78622ED (IC8301 : CD ASSY)

● SIGNAL PROCESSOR AND SERVO CONTROL IC FOR CD PLAYER

● Block Diagram



● Pin Assignment



● Pin Function

No.	Name	I/O	Function	
1	DEFBI	I	Defect detection signal (DEF) input. (Must be connected to 0V when unused).	
2	TAI	I	PLL pins	
3	PDO	O		Test input. A pull-down resistor is built-in. Must be connected to 0V.
4	VVSS	-		External VCO control phase comparator output.
5	ISET	AI		Internal VCO ground. Must be connected to 0V.
6	VVDD	-		PDO output current adjustment resistor connection.
7	FR	AI		Internal VCO power supply.
8	VSS	-		VCO frequency range adjustment.
9	EFMO	O	Digital system ground. Must be connected to 0V.	
10	EFMIN	I	Since level control	
			EFM signal output pin.	
			EFM signal input pin.	

XR-P270C, XR-P170C

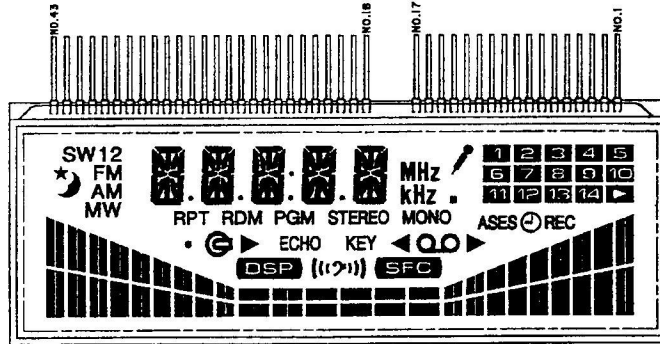
● Pin Function

No.	Name	I/O	Function
11	TEST2	I	Test pin. A pull-down resistor is built-in. Must be connected to 0V.
12	CLV+	O	Disc motor control output. Can be set to 3-value output by microprocessor command. Three-value output is also possible when specified microprocessor command.
13	CLV-	O	
14	V/P	O	Rough servo/phase control automatic switching monitor output. Outputs a high during rough servo and a low level.
15	HFL	I	Track detection signal input. This is a Schmitt input.
16	TES	I	Tracking error signal input. This is a Schmitt input.
17	TOFF	O	Tracking off output.
18	TGL	O	Tracking gain switching output. Increase the gain when low.
19	JP+	O	Track jump output. Three-value output is also possible when specified by microprocessor command.
20	JP-	O	
21	PCK	O	EFM data playback clock monitor. Outputs 4.3218MHz when the phase command.
22	FSEQ	O	Synchronization signal detection output. Outputs a high level when the synchronization signal detected from the EFM signal and the internally generated synchronization signal range.
23	VDD	-	Digital system power supply.
24	CONT1	I/O	General-purpose 1. General-purpose 2. General-purpose 3. General-purpose 4. General-purpose 5. Controlled by serial data commands from the microprocessor. Any of these that are unused must be either set up as input ports and connected to 0V. or set up as output ports and left open.
25	CONT2	I/O	
26	CONT3	I/O	
27	CONT4	I/O	
28	CONT5	I/O	
29	EMPH	O	De-emphasis monitor pin. A high level indicates playback of a de-emphasis disc.
30	C2F	O	C2 flag output.
31	DOUT	O	Digital output. (EIAJ format)
32	TEST3	I	Test input. A pull-down resistor is built-in. Must be connected to 0V.
33	TEST4	I	Test input. A pull-down resistor is built-in. Must be connected to 0V.
34	N.C.	-	Unused. Must be left open.
35	MUTEL	O	Left channel one-bit D/A converter
36	LVDD	-	
37	LCHO	O	Left channel power supply.
38	LVss	-	Left channel output.
39	RVss	-	Right channel one-bit D/A converter
40	RCHO	O	
41	RVDD	-	Right channel ground. Must be connected to 0V.
42	MUTER	O	Right channel output.
43	XVDD	-	Right channel power supply.
44	XOUT	O	Right channel mute output.
45	XIN	I	Crystal oscillator power supply.
46	XVss	-	Crystal oscillator ground. Must be connected to 0V.
47	SBSY	O	Connections for a 16.9344 crystal oscillator element.
48	EFLG	O	Subcode block synchronization signal.
49	PW	O	CI, C2, signal and double error correction monitor pin.
50	SFSY	O	Subcode P, Q, R, S, T, U and W output.
51	SBCK	I	Subcode frame synchronization signal output. This signal falls when the subcodes are in the standby state.
52	FSX	O	Subcode readout clock input. This is a Schmitt input. (Must be connected to 0V when unused).
53	WRQ	O	Output for the 7.35kHz synchronization signal divided from crystal oscillator.
54	RWC	I	Subcode Q output standby output.
55	SQOUT	O	Read/write control input. This is a Schmitt input.
56	COIN	I	Subcode Q output.
57	CQCK	I	Command input from the control microprocessor.
58	RES	I	input for both the command input acquisition clock and the SQOUT pin subcode readout clock input. This is a Schmitt input.
59	TST11	O	Chip reset input. This pin must be set low briefly after power is first applied.
60	16M	O	Test output. Leave open. (Normally outputs a low level).
61	4.2M	O	16.9344MHz output.
62	TEST5	O	4.2336MHz output.
63	CS	I	Test input. A pull-down resistor is built-in. Must be connected to 0V.
64	TEST1	I	Test input. A pull-down resistor is built in. Must be connected to 0V if not controlled.
65	TEST1	I	Test input. A pull-down resistor is built-in. Must be connected to 0V.

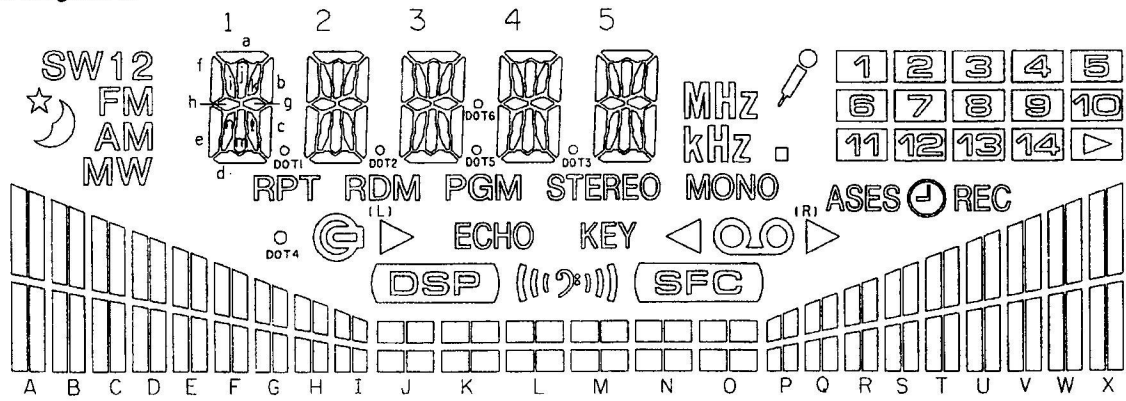
7.1.2 DISPLAY

■ AAV7031 (V1701 : LCD ASSY)

- LCD
- Pin Assignment



● Segment Assignment



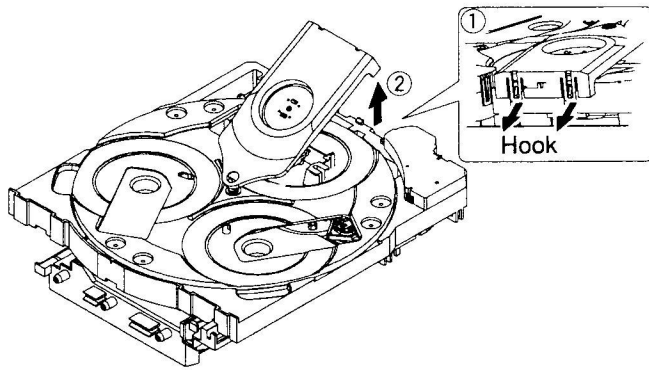
● Pin Connection

NO.	COM.1	COM.2	COM.3	COM.4	NO.	COM.1	COM.2	COM.3	COM.4
1				COM.4	23	3a	3j	3g	3l
2			COM.3		24	3i	3h	3n	3m
3		COM.2			25		3f	3e	3d
4	COM.1				26		DOT2	RDM	G
5	5	10	[>]	X	27	2k	2b	2c	F
6	4	9	14	W	28	2a	2j	2g	2l
7	3	8	13	V	29	2i	2h	2n	2m
8	2	7	12	REC	30		2f	2e	2d
9	1	6	11	⊖	31		DGT1	RPT	DOT4
10	/	□	ASES	U	32	1k	1b	1c	E
11	MHz	KHz	MONO	T	33	1e	1j	1g	1l
12	5k	5b	5c	[>(R)]	34	1i	1h	1n	1m
13	5a	5j	5g	5l	35		1f	1e	1d
14	5i	5h	5n	5m	36	2	FM	AM	MW
15		5f	5e	5d	37	1	SW	*	D
16	∞	DOT3	STEREO	[<]	38	A	B	C	
17	4k	4b	4c	KEY	39	K	J	I	H
18	4a	4j	4g	4l	40	((17))	DSP	[>(L)]	⊖
19	4i	4h	4n	4m	41	((17))	((17))	((17))	((17))
20		4f	4e	4d	42	L	M	N	O
21	DOT6	DOT5	PGM	SFC	43	S	R	Q	P
22	3k	3b	3c	ECHO					

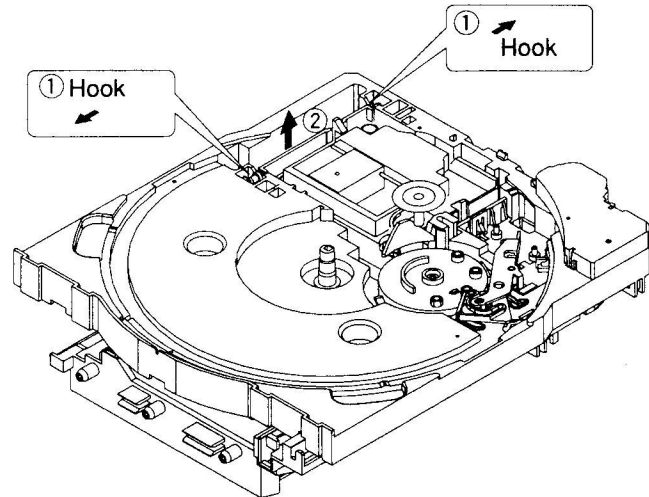
Notes.

1. TN transmissive type, positive display
2. Dynamic drive : 1/4 duty, 1/3 bias
3. Driving voltage : 5volt
4. Inside of chain line is the viewing area
5. Polarizers are with protective film.

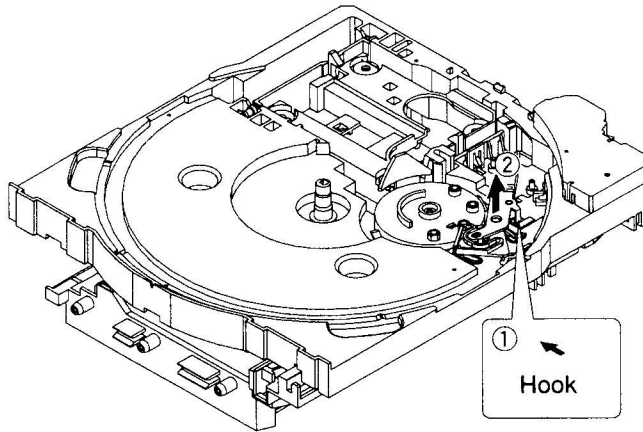
● Clamper Holder



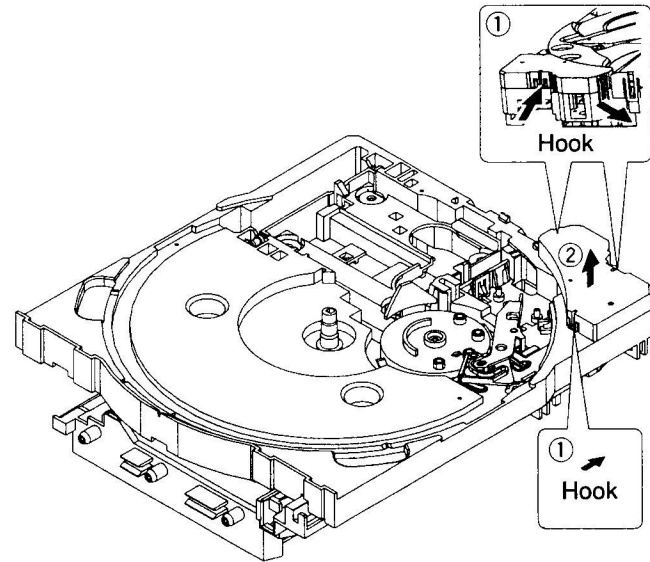
● Servo Base



● Actuator

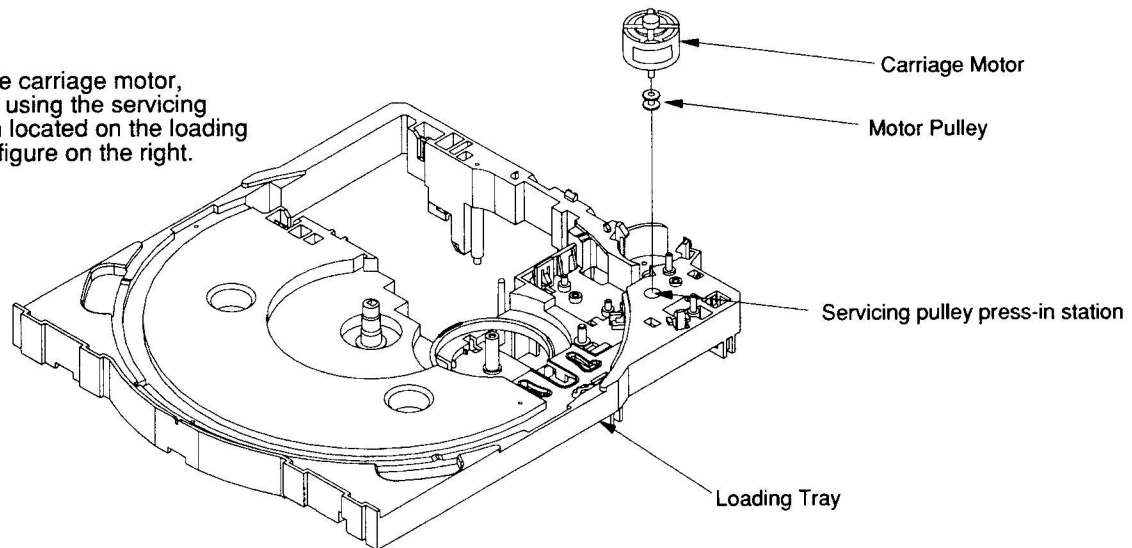


● Motor Cover



■ FITTING THE PULLEY INTO THE CARRIAGE MOTOR

For replacement of the carriage motor, fit the motor pulley by using the servicing pulley press-in station located on the loading tray, as shown in the figure on the right.



7.2.2 TROUBLESHOOTING

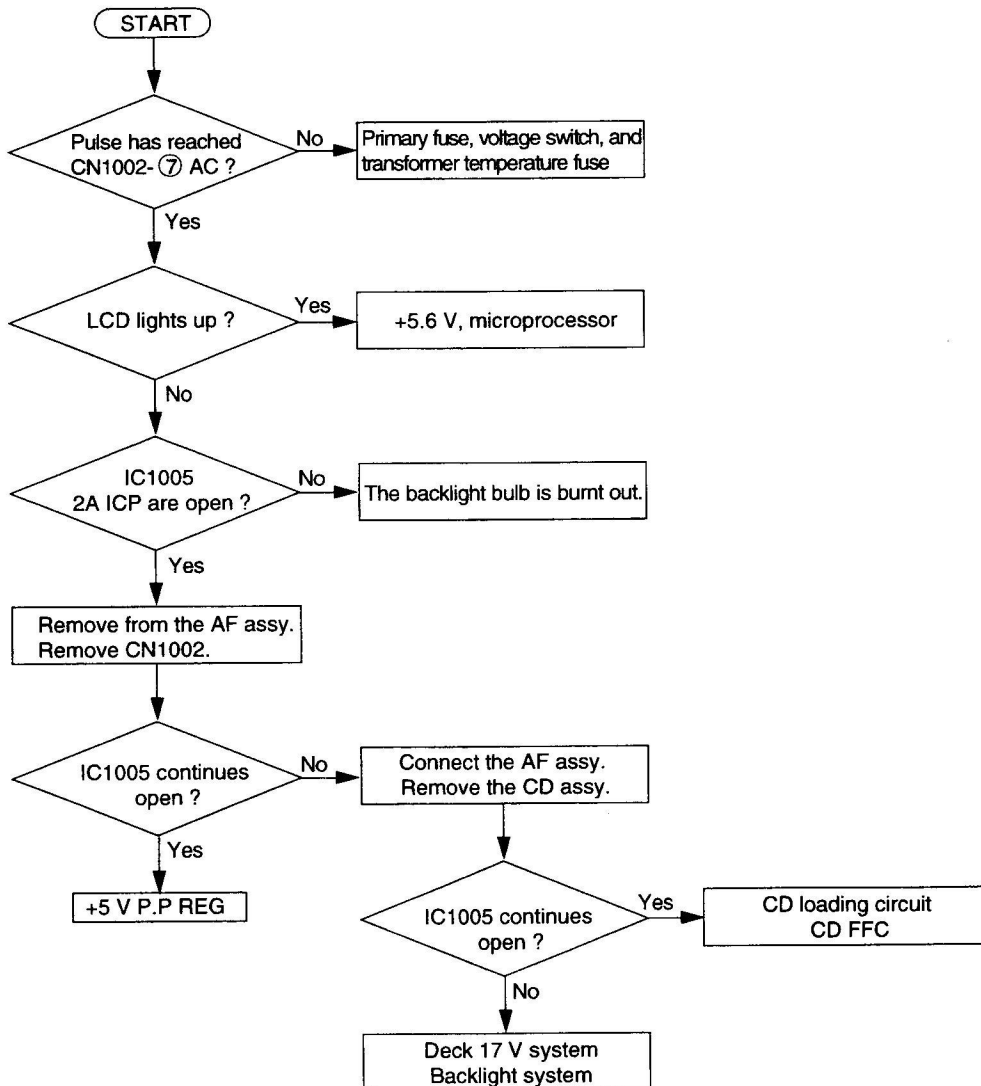
Note Do not short-circuit IC1003 and IC1005 (ICP) for diagnosis. If the regulator is damaged by short circuit in ICP, the parts will be damaged to a wide extent of setting, making repair difficult.

LIST OF ERROR CODES

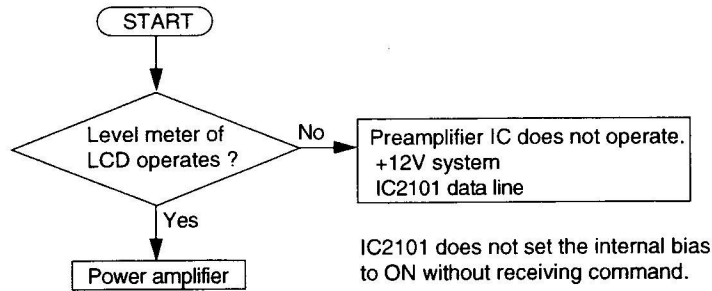
An error code will be displayed by the CD calendar in the LCD.

ERROR CODE	CAUSE	POINT TO BE CHECKED
1 : DC DET	DC appears in the SP terminal. Vp +17.5V is over 20V. Current passes toward the chassis.	Defective IC1201 Improper operation of the regulator. → See "Adjustment of Vp cannot made". Mica Sheet, 1Ω/1W (Power assy R1251) may be open.
2 : Vp	Vp is below 6V or over 20V.	Regulator Adjustment of Vp (Refer to page 48).
3 : DECK I	Initialization could not be made.	Output of +17V and +6V SINK may be improper.
4 : DECK II		Reel pulse may be improper. Deck mechanism lock (Lights up 3 and 4.)

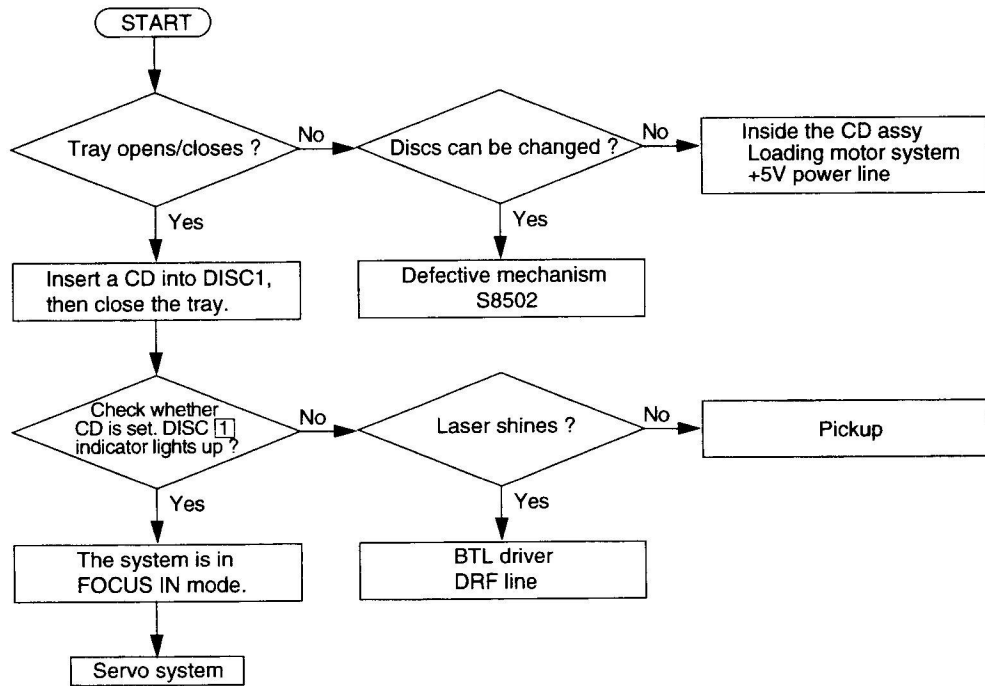
■ The power of the system does not turn on. The backlight does not light up.



■ No sound is output.



■ The system does not play back CD.



* CN8025 of the CD ASSY shows RF OUT and a tracking error. Use them for diagnosis.
 No adjustment is required for the CD ASSY.
 Disconnect the AC plug from the outlet and reset the microprocessor every time diagnosis is made.
 If the system microprocessor determines a malfunction in CD, no command will be sent to the CD ASSY thereafter.

■ IC1003 (ICP of 400mA) is broken.

- The +5.6V line is short-circuited. The 40-core FFC is not inserted straight.
- The 6.8V Zener diode of the +5.6V line is short-circuited.
 - D1003 in the Power assy
 - D1809 in the LED assy
- If the ICP is broken after disconnecting the Power assy from AF assy, IC1001 (78M05) or its surrounding parts may be malfunctioning.
- The ICP is also broken by short circuit of IC1002 (4558).
- The ICP is also broken by B-E short circuit of Q1001 (power TR, 2SC5197/5200).

The stereo set does not operate at all if the IC1003 is broken.

■ The power of μ -COM does not switch ON. Nothing is displayed on the LCD.

- AC power is not supplied to the AC50/60Hz line of IC1901.
- Zener D1902 in the LCD assy is short-circuited because the headphone parallel jumper is inserted incorrectly (incorrect direction).
- Is +5.6V supplied?
- Is $\overline{\text{XRESET}}$ set to "H"? Is resetting completed?

■ IC1005 (ICP of 2A) is broken, although the microprocessor is operating.

- Does the ICP break after disconnecting from the AF assy?

Yes → Inside the Power assy

No → Outside the Power assy

- Connect only the AF assy. (Disconnect the headphone parallel jumper. CN1002)

If the ICP still breaks, AF assy may have short-circuited, or a malfunction may have occurred in the front of +12V REG.

- Connect the 40-core FFC. Be sure that the flexible substrate is inserted correctly.

If the ICP still breaks, short circuit may have occurred in the complex (solenoid, motor, electrostatic Zener, LED assy, and +5.6 V line).

- Connect the CD assy.

If the ICP still breaks, short circuit may have occurred in the CD assy or the FFC of CD.

In such a case, the 5V PP REG is short-circuited. Check for short circuit in Q1003-1006 and D1011. (Because of the structure of the circuitry, short circuit is difficult to be detected by a tester. Replacing the circuitry as a whole will result in faster solution.)

NOTE

If the headphone parallel jumper is removed, +17V voltage is supplied to μ -COM in standby mode. The power amplifier and all power sources will turn to ON. However, an IC that does not operated without serial data cannot be diagnosed.

■ Although sound is output, discontinuance occurs at full power.

- V_p is adjusted to high level. (The protective function for the power-amplifier ICs turns to ON.)
- Dedicated speakers for the system are not used. The protective circuit turns to ON during clipping if speakers with high inductance are used even though they have high impedance.
- IC1201 (TDA8560Q) is malfunctioning. → Replace the IC.
- LPF(C1201, C1202 [2200pF]) of IC1201, are not installed. If they are not installed, the system interferes with the preamplifier IC and causes oscillation, resulting in muted IC1201.
- Check for short circuit of the negative \ominus terminals of L/R if the measuring instrument is connected to the SP terminal. If line noise from the measuring instrument is added, the power amplifier IC mutes and causes cracking noise.
- The power amplifier or +17V REG oscillates. Check Pin7 of IC1002 (4558) for major oscillation waveform appearing at the same time as with the cracking noise.

NOTE

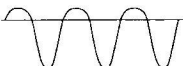
The power amplifier IC tends to cause discontinuance of sound with a slight oscillation or high-frequency noise.

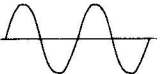
■ Large popping noise is output only from the headphone when turning the power to ON/OFF.

- The following headphone matrix resistors may be incorrect or disconnected.
R1221 and R1222 (POWER ASSY)
R1201 and R1202 (DISPLAY ASSY)
- H.GND of J1201 is disconnected.

■ The following symptoms occur if IC1202 (0.4A) is broken.

For SIG GND

- The top and bottom portions of waveforms () have different gain.

Proper waveforms () are obtained with load resistance.

- This ICP is broken when +B is supplied to the heat sink because micaite is not installed, or when IC1201 power amplifier ICs are malfunctioning.

■ If Mica Sheet for the power transformer is not installed ?

- +UNREG will be supplied to R1251 (1Ω, 1W) of the Power assy, making the resistor open (or increasing the resistance value).
- Current will be supplied to the rear part of IC1201 of the Power amplifier from the heat sink, resulting in incomplete functioning of the IC. At the worst, ICP, Zener diode, etc. will be destroyed.
- Power transformer Q1001 will not be destroyed.
- If a power source without breaker is used, the system stops demonstration mode 1 to 2 seconds after the power is turned ON, and forcedly enters standby mode. Error code **2** (or **1**) lights up.

NOTE

Mica Sheet is placed higher than the heat-sink bracket. Thus, whether Mica Sheet is installed or not can be checked without removing the bracket.

■ Adjustment of Vp cannot be made. Cannot change from +17V.

- If +5.6V (for μ-COM) correctly output? → Correct the 5.6V system.
- Is 5.6V supplied to Pin 6 of IC1002 (4558)? This IC is Vref of +17V.
- Check the voltage of Pin7 of IC1002 (4558).

Cannot be changed from the Pin 8 side. →	Short circuit in Q1001, Q1002, D1008, or Q1008
Cannot be changed from the Pin 4 side. →	Q1001, Q1002, D1008, R1018, or Q1008 is open.
	Check whether UNREG voltage is supplied.

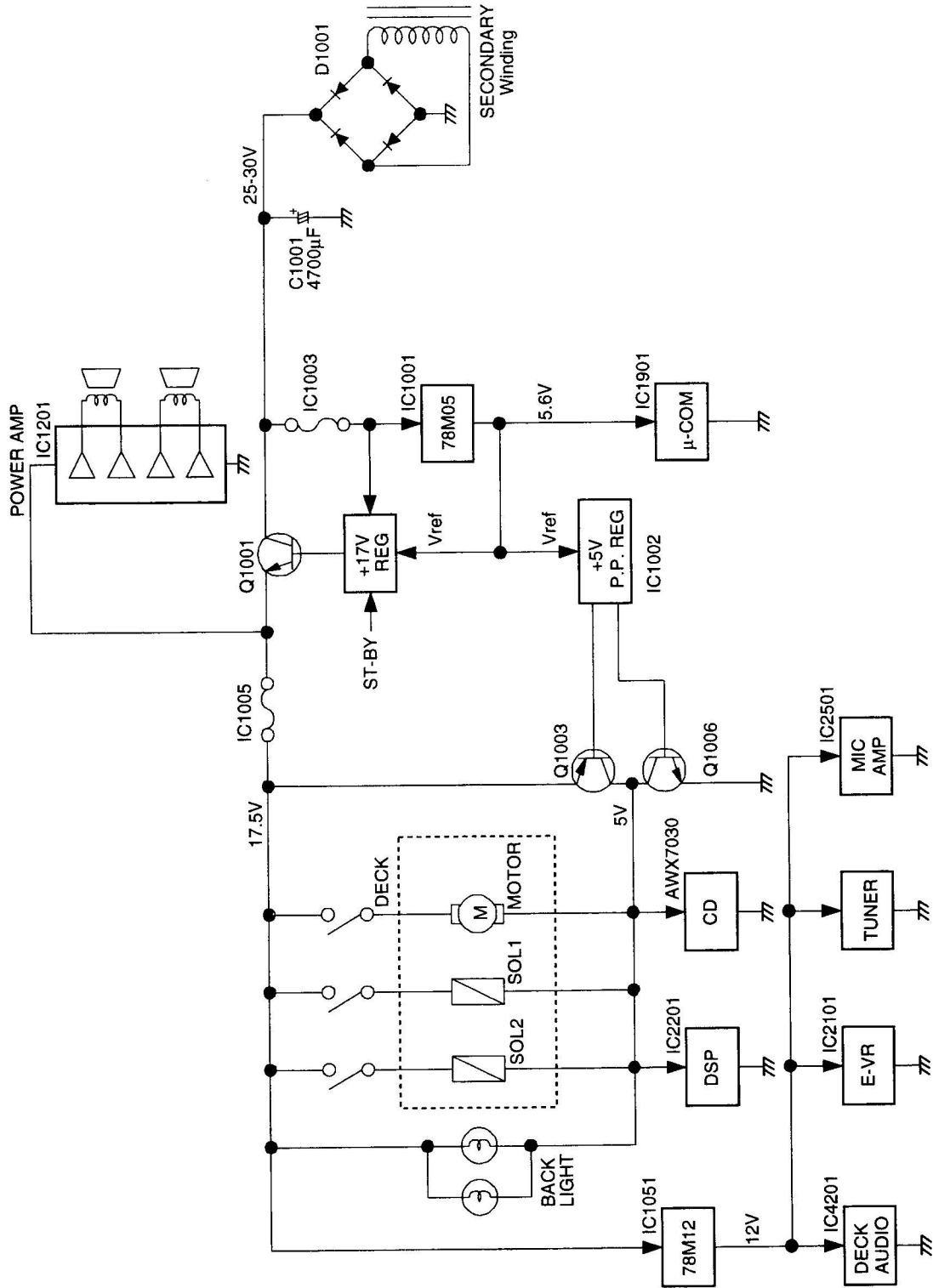
Otherwise, IC1002 is malfunctioning.

- Check for short circuit in D1014.
- IC1081 (LED driver in the LED assy) is not functioning completely. Lift the ST-BY pin of CN1002 to adjust the IC.
- Check if R1251 (1Ω, 1W) is open. Chassis GND may be lifted.
- If Vp is dislocated extremely, the microprocessor gives instruction to the system to enter standby mode. Error code **2** lights up.
If this is troublesome, leave ST-BY of CN1002 open so that +17V is maintained during standby mode.

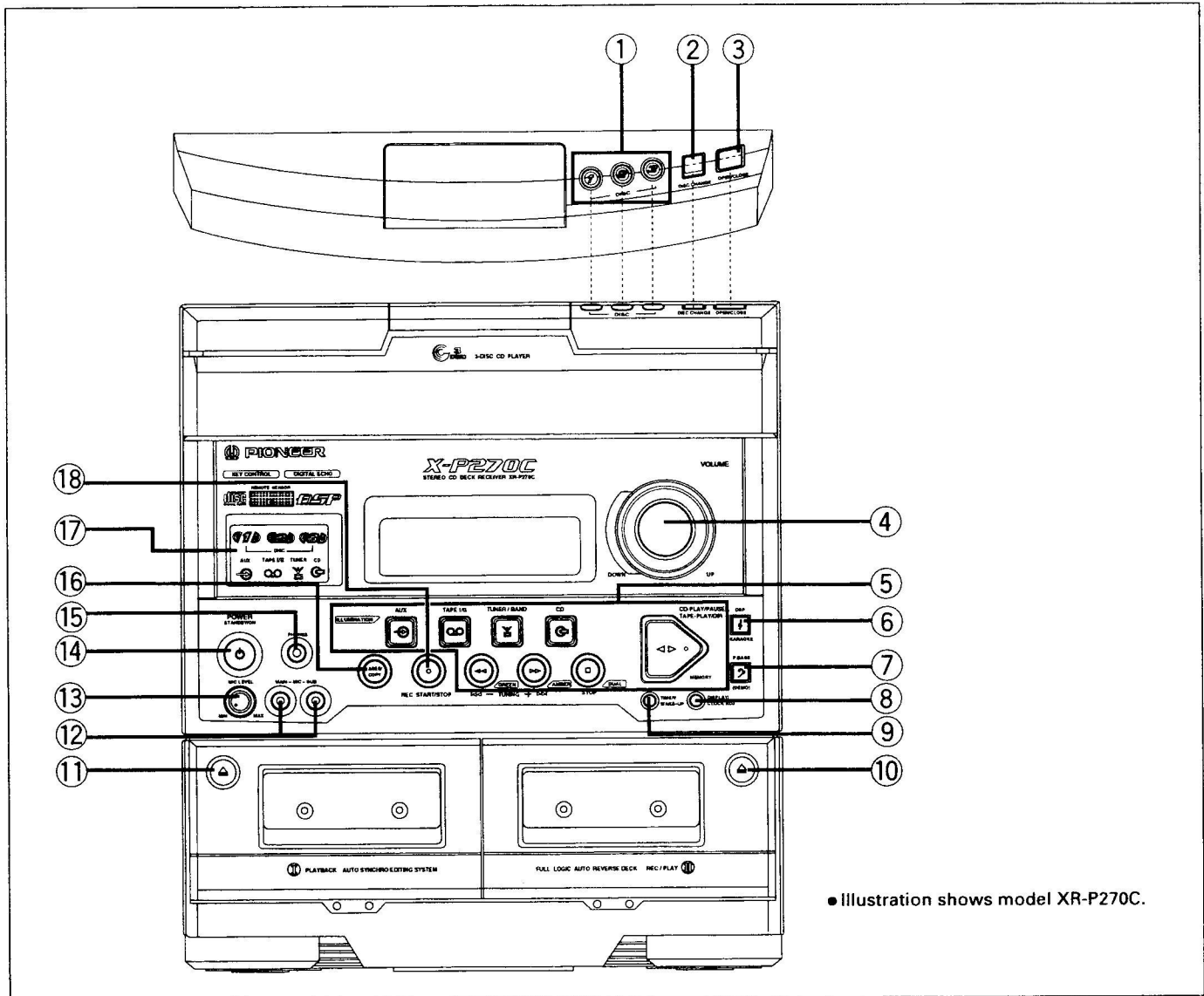
NOTE

Vp adjustment is completed in the Power assy. Therefore, it checking can be made by removing the headphone parallel jumper (the system will not enter standby mode) and AF ASSY.

7.3 BLOCK DIAGRAM ● POWER SUPPLY MAP



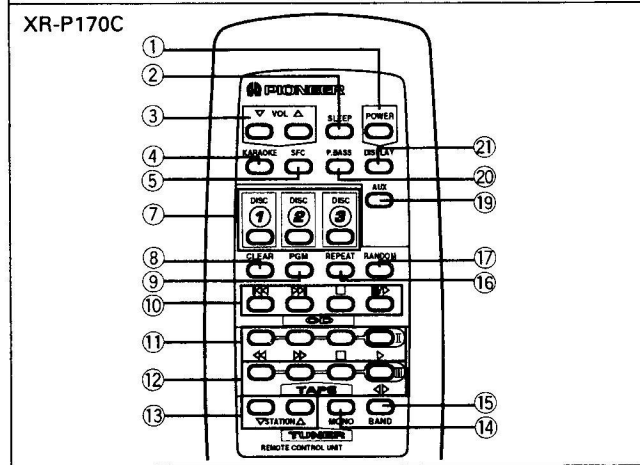
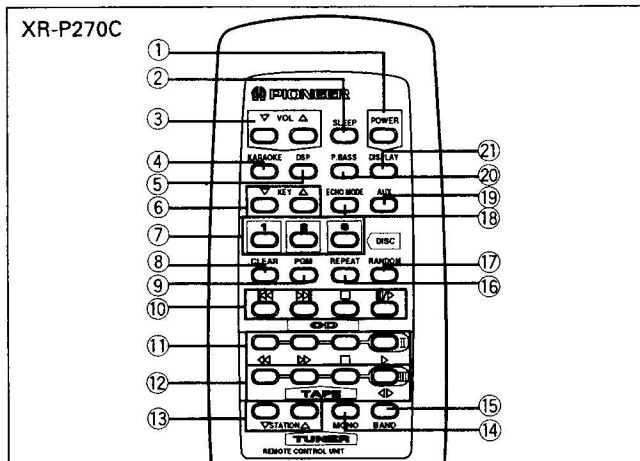
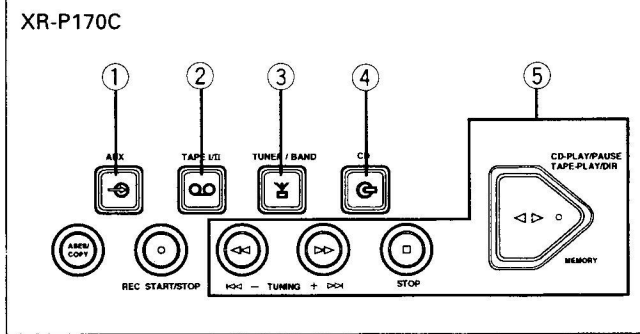
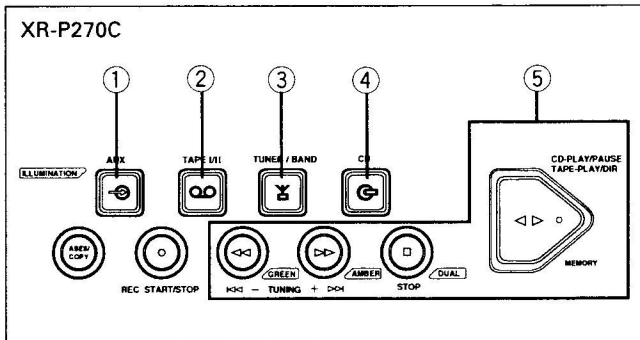
8. PANEL FACILITIES AND SPECIFICATIONS



● Illustration shows model XR-P270C.

- | | |
|--|---|
| <ul style="list-style-type: none"> ① DISC select buttons (1 – 3) ② DISC CHANGE button ③ CD OPEN/CLOSE button ④ VOLUME control ⑤ Function buttons ⑥ XR-P270C: DSP/KARAOKE mode button
XR-P170C: SFC/KARAOKE mode button ⑦ P.BASS (DEMO) button
Set to ON to produce powerfully enhanced bass sound. ⑧ DISPLAY/CLOCK ADJ button ⑨ TIMER/WAKE-UP button ⑩ DECK II EJECT (▲) | <ul style="list-style-type: none"> ⑪ DECK I EJECT (▲) ⑫ MIC MAIN, SUB jacks ⑬ MIC LEVEL control ⑭ POWER (STANDBY/ON) button ⑮ Headphones jack (PHONES) ⑯ ASES/COPY button ⑰ DISC indicator & Function indicator ⑱ REC START/STOP button |
|--|---|

The function indicator ⑰ also serves as a standby indicator, so your selected function continues to be illuminated even after the power is turned off.



Function button section

- ① AUX function button
- ② TAPE I/II function button
- ③ TUNER/BAND function button
- ④ CD function button
- ⑤ Common operation buttons

● Roles of the common operation buttons. (The roles of the buttons vary depending on the input functions as shown below.)

During CD input

- : Play/Pause button
- : Stop button
- : Fast forward/track search button
- : Fast reverse/track search button

During cassette deck input

- : Play button/Tape transport direction
- : Stop button
- : Fast forward button
MS button (XR-P270C only)
- : Rewind button
MS button (XR-P270C only)

During tuner operation

- : Station memory button
- : Frequency & Station + (up) button
- : Frequency & Station - (down) button

Remote control unit

- ① POWER button
- ② SLEEP button
- ③ VOLUME buttons
- ④ KARAOKE button
- ⑤ DSP button (XR-P270C only) SFC button (XR-P170C only)
- ⑥ KEY control buttons (XR-P270C only)
- ⑦ DISC select buttons
- ⑧ CLEAR button
- ⑨ PGM button
- ⑩ CD operation buttons
(Track search , Stop , Pause/Play)
- ⑪ TAPE I operation buttons
(Fast , Stop , Play)
- ⑫ TAPE II operation buttons
(Fast , Stop , Play)
- ⑬ STATION buttons
- ⑭ MONO button
- ⑮ BAND button
- ⑯ REPEAT button
- ⑰ RANDOM button
- ⑱ ECHO MODE button (XR-P270C only)
- ⑲ AUX button
- ⑳ P.BASS button
- ㉑ DISPLAY button

STEREO CD CASSETTE DECK RECEIVER

Amplifier Section

Continuous power output (RMS)

XR-P270C	33 W + 33 W (1 kHz, T.H.D. 10 %, 4 Ω)
XR-P170C	25 W + 25 W (1 kHz, T.H.D. 10 %, 4 Ω)

FM/AM Tuner Section

FM Tuner Section

Frequency Range	87.5 MHz to 108 MHz
Antenna Input	75 Ω unbalanced

AM Tuner Section

Frequency Range	
With 9 kHz step	531 kHz to 1,602 kHz
With 10 kHz step	530 kHz to 1,700 kHz
Antenna	Loop antenna

CD Section

Type	Compact disc digital audio system
Wow and Flutter	Limit of measurement (±0.001% W.PEAK) or less (EIAJ)

Cassette Deck Section

Systems	4-track, 2-channel stereo
Heads	Recording/playback head x 1 Playback head x 1 Erasing head x 1
Motor	DC servo motor x 1
Tape type	TYPE I (Normal) tape

Miscellaneous

Power Requirements	AC 110-127/220-240 V (switchable), 50/60 Hz
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Power Consumption

XR-P270C	210 W
XR-P170C	170 W

Dimensions 270 (W) x 300 (H) x 295 (D) mm

Weight (without package)

XR-P270C	6.1 kg
XR-P170C	5.9 kg

Accessories

Operating Instructions	1
Remote Control Unit	1
Dry Cell Batteries (AA/R6P)	2
FM Antenna	1
AM Loop Antenna	1

NOTE:

Specifications and design are subject to possible modifications without notice, due to improvements.

TR-Comp

POWER-CORD CAUTION

Handle the power cord by the plug. Do not pull out the plug by tugging the cord and never touch the power cord when your hands are wet as this could cause a short circuit or electric shock. Do not place the unit, a piece of furniture, etc., on the power cord or pinch the cord. Never make a knot in the cord or tie it with other cords. The power cords should be routed such that they are not likely to be stepped on. A damaged power cord can cause a fire or give you an electrical shock. Check the power cord once in a while. When you find it damaged, ask your nearest PIONEER authorized service center or your dealer for a replacement.

- ① Remote control unit x 1
The illustration shows the remote control unit supplied with the XR-P170C. The remote for the XR-P270C is different.
- ② AA/R6P dry cell batteries x 2
- ③ FM antenna x 1
- ④ AM loop antenna x 1

