ALIGNMENT PROCEDURE

Do not attempt alignment unless the following equipment is available.

1. AM Signal Generator

Stereo Modulator

2. Oscilloscope

6. Distortion meter

3. AC Voltmeter

7. DC Voltmeter

4. FM Signal Generator

AM IF & RF ALIGNMENT

Output of signal generator should be no higher than necessary to obtain an output reading. Set SELECTOR switch SW1 to AM

Set SELECTOR switch SW1 to AM.						
STEP	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RECEIVER DIAL SETTING	INDICATOR	ADJUSTMENT Refer Fig. 4	REMARKS
1	Refer Fig. 1	455 kHz (400 Hz Mod.)	Point of non- interference. (on/about 600 kHz)	AC Voltmeter connected to TAPE OUT jack.	CF 204 T202 (1st IFT) T204 (2nd IFT)	Adjust for maximum reading.
2	Same as Step 1	600 kHz (400 Hz Mod.)	600 kHz	Same as Step 1	L201(OSC coil) L151(ANT coil)	Adjust for maximum reading.
3	Same as Step 1	1400 kHz (400 Hz Mod.)	1400 kHz	Same as Step 1	TC104 (OSC Trimmer) TC102 (ANT Trimmer)	Adjust for maximum reading. Repeat steps 2 and 3.
4	Same as Step 1	1000 kHz (400 Hz Mod.) Output level: 5 mV/m	1000 kHz	Same as Step 1	VR201	Adjust for 220 mV reading on AC Voltmeter

Note: Remove line cord antenna from FM external antenna terminal when aligning.

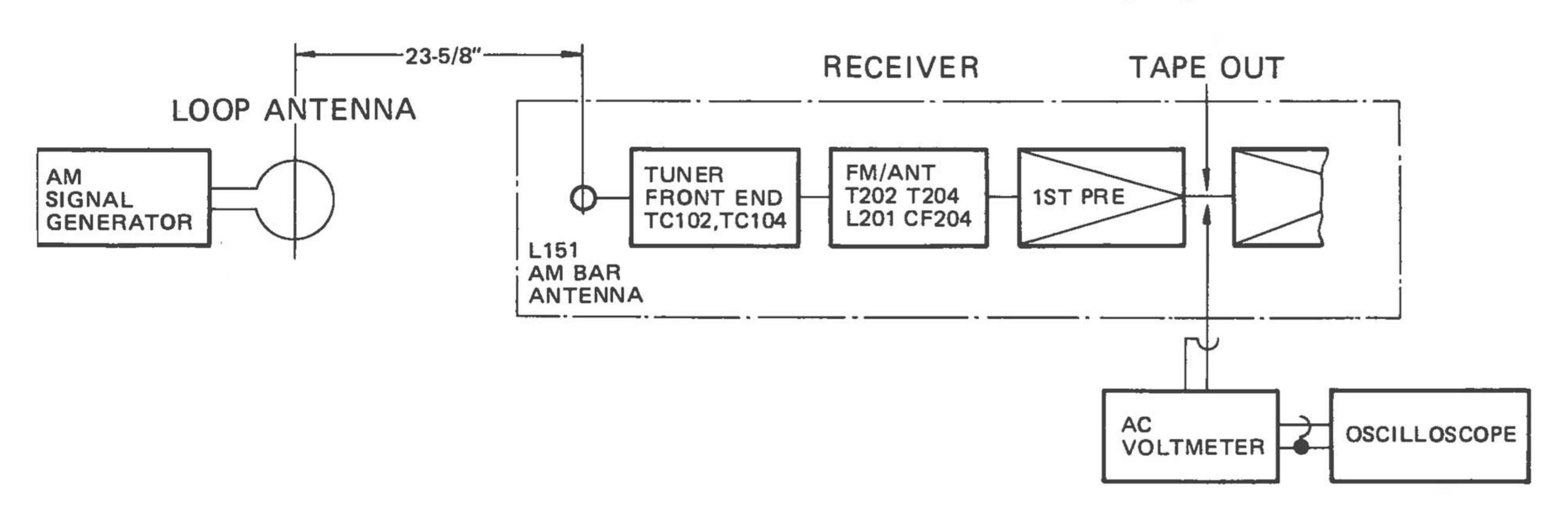
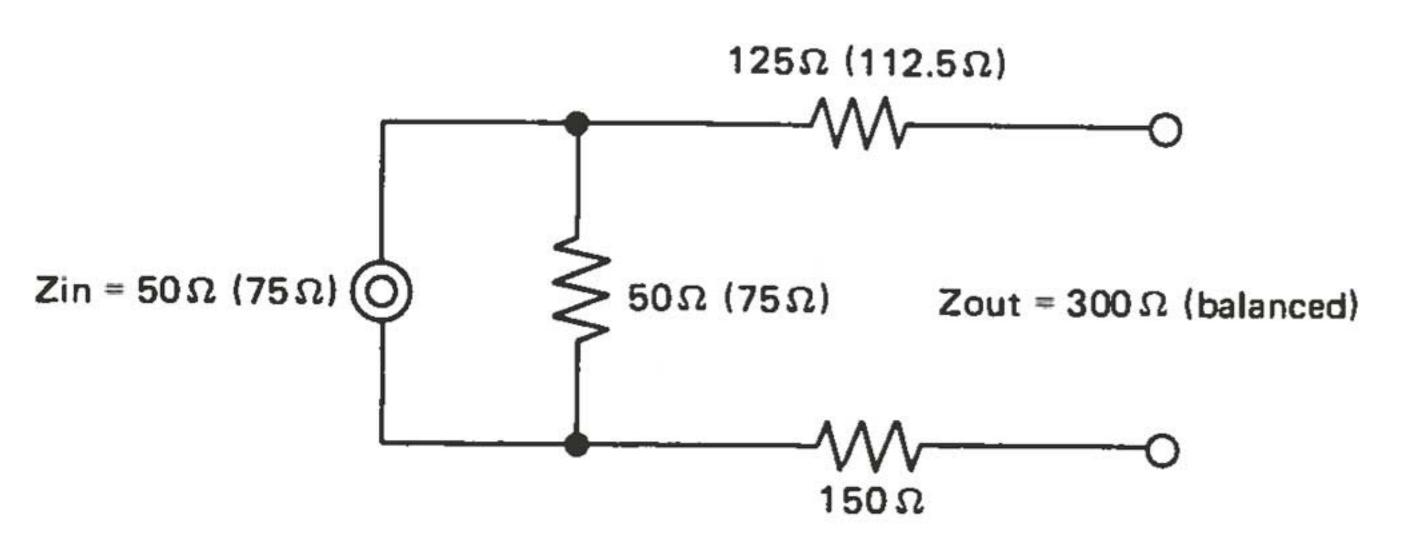


Fig. 1 AM ALIGNMENT CONNECTION

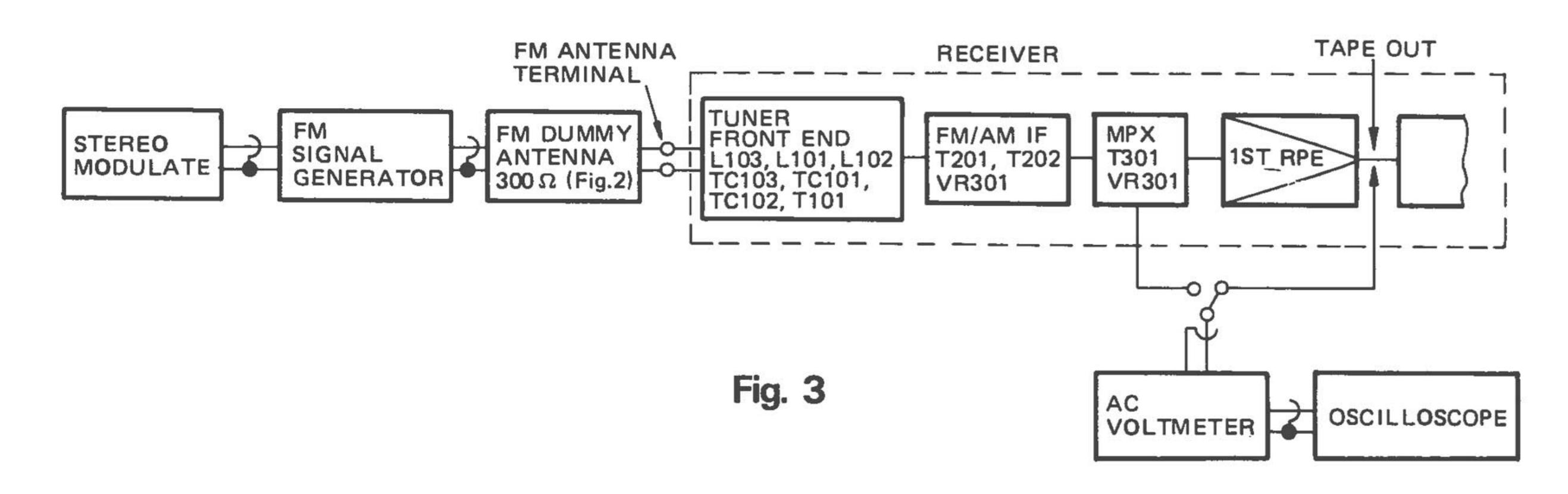
FM RF & IF ALIGNMENT

Signal generator output should be no higher than necessary to obtain an output reading. Set Selector switch to FM. Signal Generator deviation: 75 kHz						
STEP	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RECEIVER DIAL SETTING	INDICATOR	ADJUSTMENT Refer Fig. 4	REMARKS
1	Connect to FM Antenna Terminal through FM Dummy Antenna (300 Ω) Fig. 2	90 MHz (400 Hz, Mod.)	90 MHz	AC Voltmeter connected to TAPE OUT jack	L104 (FM OSC Coil) L101 (FM ANT Coil) L102 (FM RF Coil)	Adjust for maximum reading on AC Voltmeter
2	Same as Step 1	106 MHz (400 Hz, Mod.)	106 MHz	Same as Step 1	TC105 (FM OSC Trimmer) TC101 (FM ANT Trimmer) TC103 (FM RF Trimmer)	maximum
Repeat	step 1 & 2 until no	further improvem	ent is possible.			
3	Same as Step 1	90 MHz (400 Hz, Mod.)	90 MHz	Same as Step 1	T101 (FM IFT) T201 (FM IFT)	Adjust for maximum reading
4	Same as Step 1	Same as Step 3	Same as Step 3	Same as Step 1	T203 Top (DISCRIMINATOR)	Adjust for OV on DC voltmeter (connect between J6 on Tuner Board 0015 and ground)
5	Same as Step 1	Same as Step 3	Same as Step 3	Distortion Meter connected to TAPE OUT jack	T203 Bottom	Adjust for minimum distortion
6	Same as Step 1	98 MHz (400 Hz, Mod.)	98 MHz	DC Voltmeter connected to TR301 COLLECTOR (STEREO-MONO Automatic switching)	VR302	Adjust so TR301 turns ON, with SG output level of 8~16 μV



FM Dummy Antenna to $300\,\Omega$ antenna terminal of Receiver.

Fig. 2 FM DUMMY ANTENNA



Set SELECTOR Switch to FM.

Tune for 98 MHz on band.

Signal Generator output level: $1000 \,\mu\text{V}$ Deviation: 75 kHz at 100 % modulation of composite signal. Connect FM Signal Generator to FM Antenna Terminal through FM Dummy Antenna (300 Ω).

STEP	19 kHz (PILOT SIGNAL) MODULATION Level	SIGNAL GENERATOR Freq. Set to	OUTPUT INDICATOR Connected to	ADJUST Refer Fig. 4	ADJUST	NOTE
1	1~2%	Stereo Modulartor (Sub Signal)	AC Voltmeter to PIN 1 of IC301	T301 (Yellow core)	Maximum	
2	8 %	Composite 1 kHz L (R) channel	Distortion Meter to TAPE OUT jack of L (R) channel	T301	Minimum Distortion	
3	8 %	Composite 1 kHz R channel	AC Voltmeter to TAPE OUT jack of L channel	VR301	Minimum	AC Voltmeter reading should be at least 30 dB below output level reading in Step 2.
4	8 %	Composite 1 kHz L channel	AC Voltmeter to TAPE OUT jack of R channel	VR301	Minimum	Same as Step 3 (See Note)

NOTE:

If you did not obtain 30 dB below reading in Step 4, readjust VR301 until you obtain 30 dB reading for both Steps 3 and 4.

MAIN AMPLIFIER ALIGNMENT

INDICATOR	ADJUSTMENT	REMARKS
DC Voltmeter	VR601a, b	Adjust for 0.01V - 0.012 V across R621a, b with NO SIGNAL

TROUBLE SHOOTING

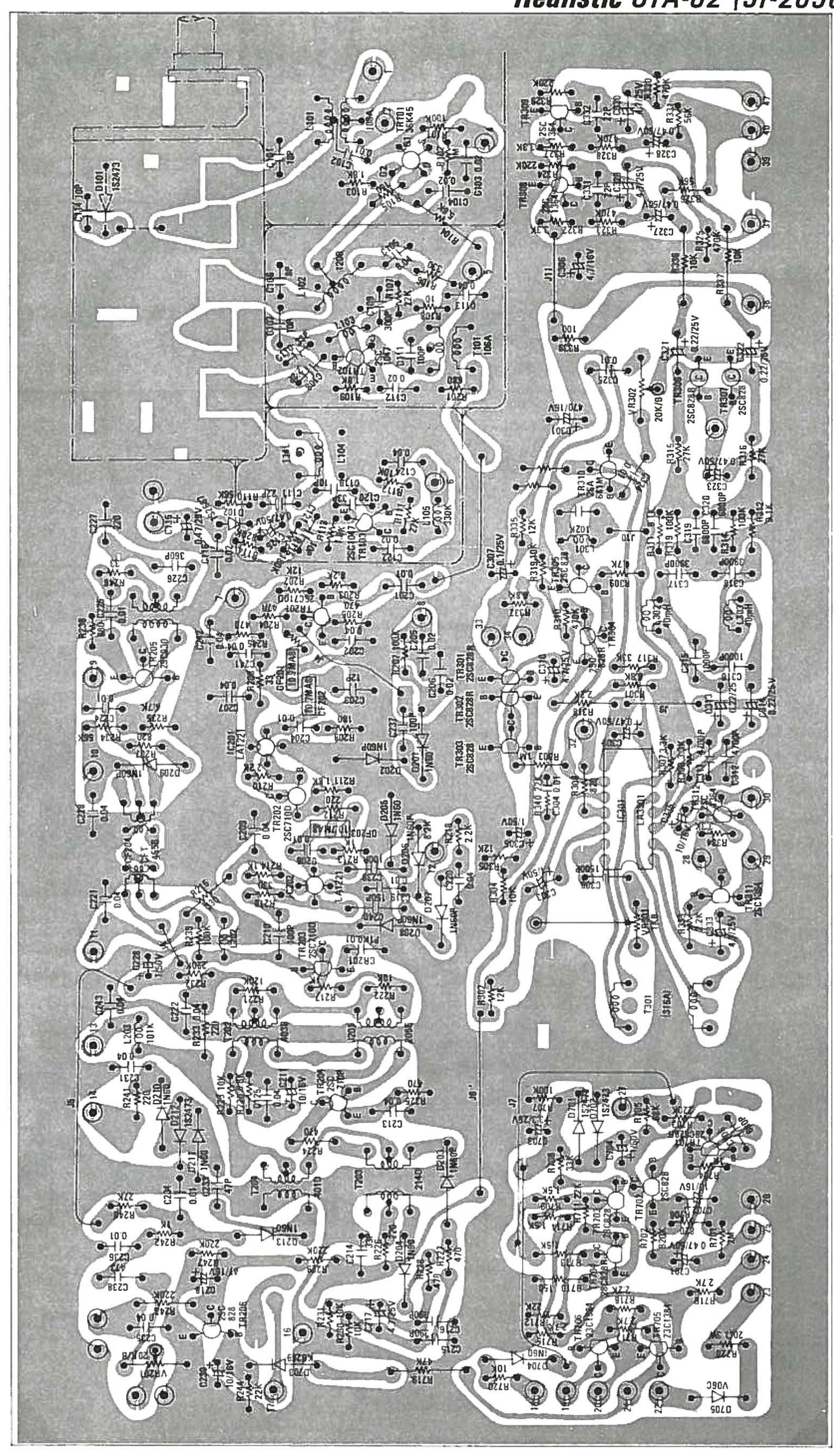
Symptom		Cause and Remedy		
1)	Receiver not operative; pilot lamp does not light.	 A) Faulty AC power cord. Replace the cord. B) Defect in the power switch SW8 or thermal switch SW9. Replace the switch. C) Open winding in the power transformer. Replace the transformer T851. D) Open power fuse. Replace the fuse. 		
2)	Fuse blows when power is turned ON.	 A) Power Transformer T851 defective. Replace the transformer. B) Short in the primary or secondary of the transformer circuitry. Remove the short. C) Damaged rectifier D801—D804. Replace the damaged rectifier(s). D) Short-circuit in the rectifier circuit. Remove the short. E) Short-circuit in the power transistor TR609 a,b or TR610 a, b circuitry. Replace the defective transistor and check circuit. 		
3)	Pilot lamp does not light.	A) Defective lamp. Replace the lamp. B) Open in transformer T851 tertiary winding. Replace the transformer.		
4)	Pilot lamp lights but no sound from either channel.	 A) Resistor R613, R614, R514 or R515 defective. Replace the defective resistor. B) Capacitor C508, C509, C603, C651, C851, C852 or C902 defective. Replace the defective capacitor. C) Diode D801—D804 defective. Replace the defective diode. D) Open in secondary winding of the power transformer T851. Replace the transformer. 		
5)	A Speakers do not work.	A) Speaker switch SW7 defective. Replace the switch.		
6)	B Speakers do not work.	A) Speaker switch SW7 defective. Replace the switch.		

	Symptom		Cause and Remedy
7-1)	One channel does not work with VOLUME at maximum and BALANCE at center with a test signal applied to the center terminal of VOLUME control VR551 of the dead channel.	A) B) C) F)	Defect in transistor TR901 circuitry of TONE AMP section. Locate and correct the defect. Defect in Transistor TR601, TR602, TR603, TR604, TR607, TR608, TR609 or TR610 circuitry of MAIN AMP and PROTECTION section. Locate and correct the defect. Open in copper foil of printed circuit board 0016. Repair or replace circuit board. Short at speaker output terminal. Repair the short. Volume VR552 defective. Replace the volume. Defective resistor R901, R903, R904, R603, R604, R605, R606, R607, R608, R611 or R612. Replace the defective resistor.
7-2)	Same as 7-1 above but channel operates when test signal is applied as in 7-1.	A) B) C) D)	Defective Transistor TR501 or TR502. Replace the defective transistor. Defective resistor R502, R503, R504, R505, R507, R508, R512 or R516. Replace the defective resistor. Defective capacitor C501, C503, C506 or C507. Replace the defective capacitor. Defective selector switch SW1. Repair or replace switch.
8)	Speaker works normally but headphones do not work.	A) B)	Headphone plug does not mate with jack. Replace the plug or jack. Defective resistor R651. Replace resistor.
9)	All the inputs works normally except AUX input.	A) B)	Poor contact in AUX input jack. Repair or replace jack. Poor contact in selector switch SW1. Repair or replace the switch.
10)	PHONO input not operative.	A) B)	Poor contact in PHONO input jack. Repair or replace jack. Faulty selector switch SW1. Repair or replace the switch.
11)	TAPE OUT not operative.	A) B)	Defective contact in TAPE OUT output jack. Repair or replace the jack. Defective resistor R513. Replace the resistor.

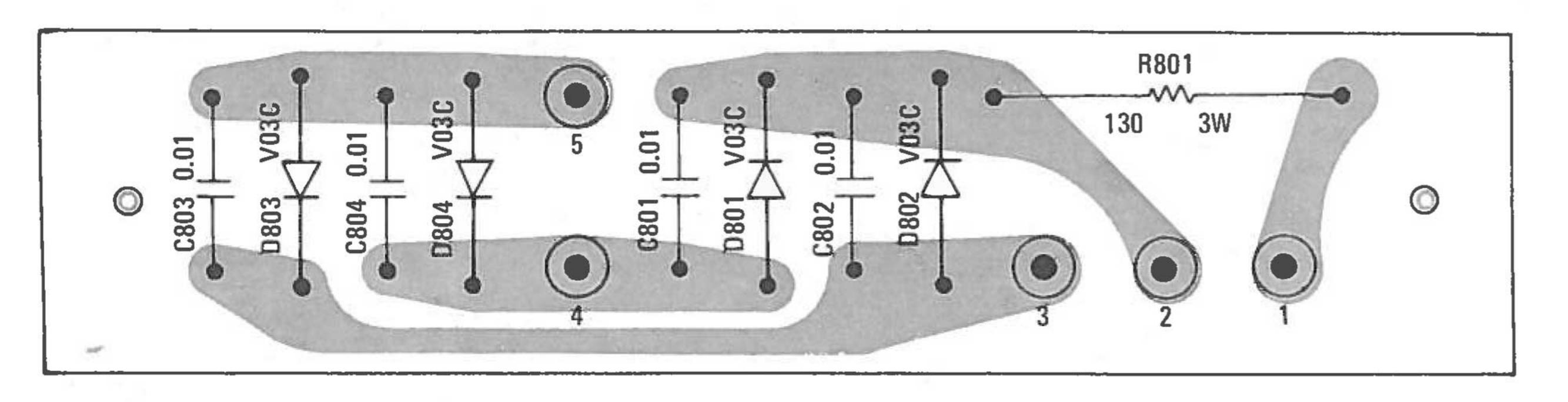
Symptom	Cause and Remedy
12) FM does not operate.	 A) Defective resistor R801. Replace the resistor. B) Diode D214 defective. Replace the diode. C) Faulty Inductor L203. Replace the Inductor. D) Short-circuit in TUNER B+ circuit. Remove the short. E) Poor contact in selector switch SW1. Repair or replace switch. F) Resistor R339 on Tuner Board 0015 defective. Replace the resistor. G) Capacitor C853 on Tuner Board 0015 defective. Replace capacitor. H) Defective transistor TR201, TR202, TR203 TR204 or IC201, IC202. Replace transistor or IC. I) Defective IFT T201, T203. Replace IFT. J) Defective resistor R204, R210, R212, R214, R216, R217, R224, R226, R248 or R302. Replace defective resistor. K) Defective capacitor C201, C210. Replace capacitor. L) Defective transistor TR101, TR102, TR103 or coil L101, L102, L104 of Tuner Board 0015. Replace the defective component. M) Faulty lead in. Repair or replace the lead in.
13) Multiplex separation not sufficient.	 A) Deviation in adjustment. Readjust T301 and VR301 per Alignment Procedure. B) TR301, TR302, TR304, TR305, TR310 or IC301 of Tuner Board 0015 defective. Replace the defective transistor or IC. C) Variable resistor VR301 defective. Replace variable resistor. D) Variable resistor VR302 defective. Replace variable resistor.
14) Stereo indicator lamp does not light.	 A) Defective indicator lamp PL7. Replace the lamp. B) Deviation in adjustment of T301 on Tuner Board 0015. Make readjustment. (Refer MPX ALIGNMENT on page 11). C) Defective transistor TR311 or resistor R852 on Tuner Board 0015. Replace the defective transistor or resistor.

Symptom	Cause and Remedy
15) FM Volume not sufficient.	 A) If volume of both L and R channels not enough: Front End circuit defective, or faulty transistor TR204, IFT T201, T203 or diode D203, D204 or capacitor C303 or IC IC301 on Tuner Board 0015. Locate and replace the defective component. B) If sound of one channel not enough: Defect L303 in case of R channel or defective L302 in case of L channel. Replace the defective inductor.
16) AM does not operate.	 A) Defective transistor either TR203, TR204 or TR205 on Tuner Board 0015. Replace the defective transistor. B) Defective L201, CF204, T202 or T204 on Tuner Board 0015. Replace the defective component. C) Defective D209, D210, D211 or D213 on Tuner Board 0015. Replace the defective diode. D) Resistor R234, R235, R236, R246 R232 or R240 defective. Replace the defective resistor. E) Capacitor C224, C225, C226 or C233 defective. Replace the defective capacitor. F) SELECTOR switch defective. Repair or replace the switch. G) Break in the bar-antenna. Replace the bar-antenna.
17) LOUDNESS gives no effect.	 A) Defective LOUDNESS switch SW4. Replace the switch. B) Defective C510 or R517. Replace the defective one. C) Defective VR552. Replace the variable resistor.
18) STEREO-MONO not effective.	A) Defective STEREO-MONO switch SW3. Replace the switch.
19) TAPE MON not effective.	A) Defective TAPE MONITOR switch SW2. Replace the switch. B) Poor contact in TAPE IN input jack. Repair or replace jack.
20) BASS control has no effect.	 A) VR901 defective. Replace variable resistor. B) Defective C907, C908 or R907, R909 R911 on AMP Board 0016. Replace the defective component.

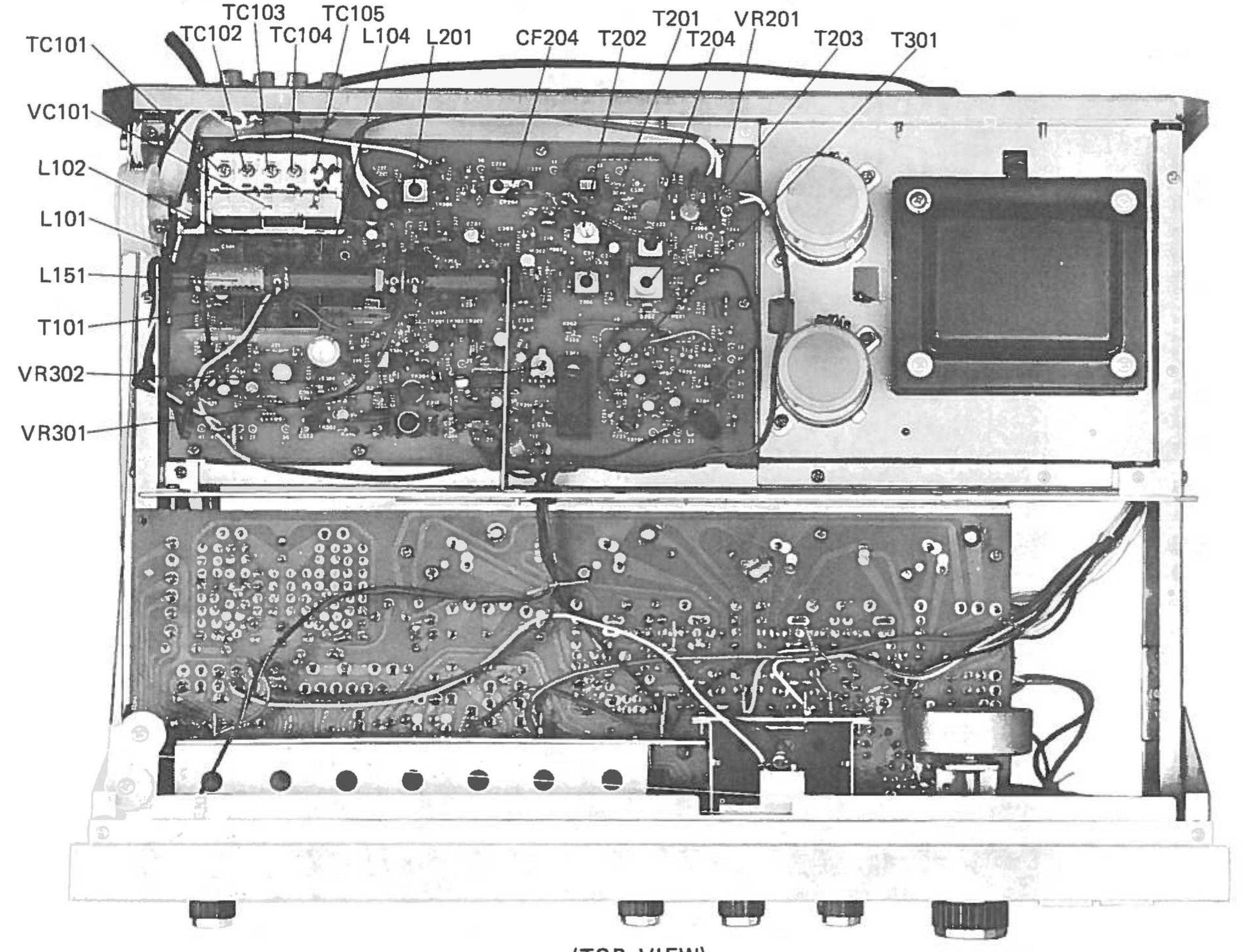
Symptom	Cause and Remedy
21) TREBLE control has no effect.	A) Faulty VR902. Replace the variable resistor. B) Defective C906 or R905, R908, R910 on AMP Board 0016. Replace the defective component.
22) Excessive noise with PHONO (MAG) input.	A) Faulty TR501 or TR502 or associated capacitors. Replace the defective component. B) Faulty R501, R502, R503, R505 or C501. Replace the defective component.
23) MUTING gives no effect.	 A) Defective MUTING switch SW1. Replace the switch. B) Defective transistor either TR306 or TR307 on Tuner Board 0015. Replace the defective transistor.
24) Noisy VOLUME control.	A) Defective VR551 or VR552. Clean or replace the defective one. B) Defective C507 or C901. Replace the defective capacitor.
25) SIGNAL STRENGTH meter not functioning.	 A) Defective switch SW1 or meter. Replace defective component. B) In case of AM reception, resistor R241 or capacitor C233 defective. Replace the defective resistor or capacitor. C) In case of FM reception, resistor R218 or capacitor C239, C240 defective. Replace the defective resistor or capacitor.
26) AUTO MAGIC AFC has no effect when AUTO-M switch ON.	 A) Transistor TR701, TR702, TR703, TR704, TR705, TR706 or TR206 defective. Replace the defective transistor. B) Resistor R703, R705, R709, R713, R719 or R229 defective. Replace the defective resistor. C) Diode D701, D702, D703 or D102 defective. Replace the defective diode. D) Capacitor C701 or C704 defective. Replace the defective capacitor. E) Defective switch SW1 or SW6 (AUTO-M). Replace the switch.
27) Same as above 26 but meter lamp will not turn to blue.	A) Defective transistor TR703 (short), TR705 (open) or TR706 (short). Replace the defective transistor.

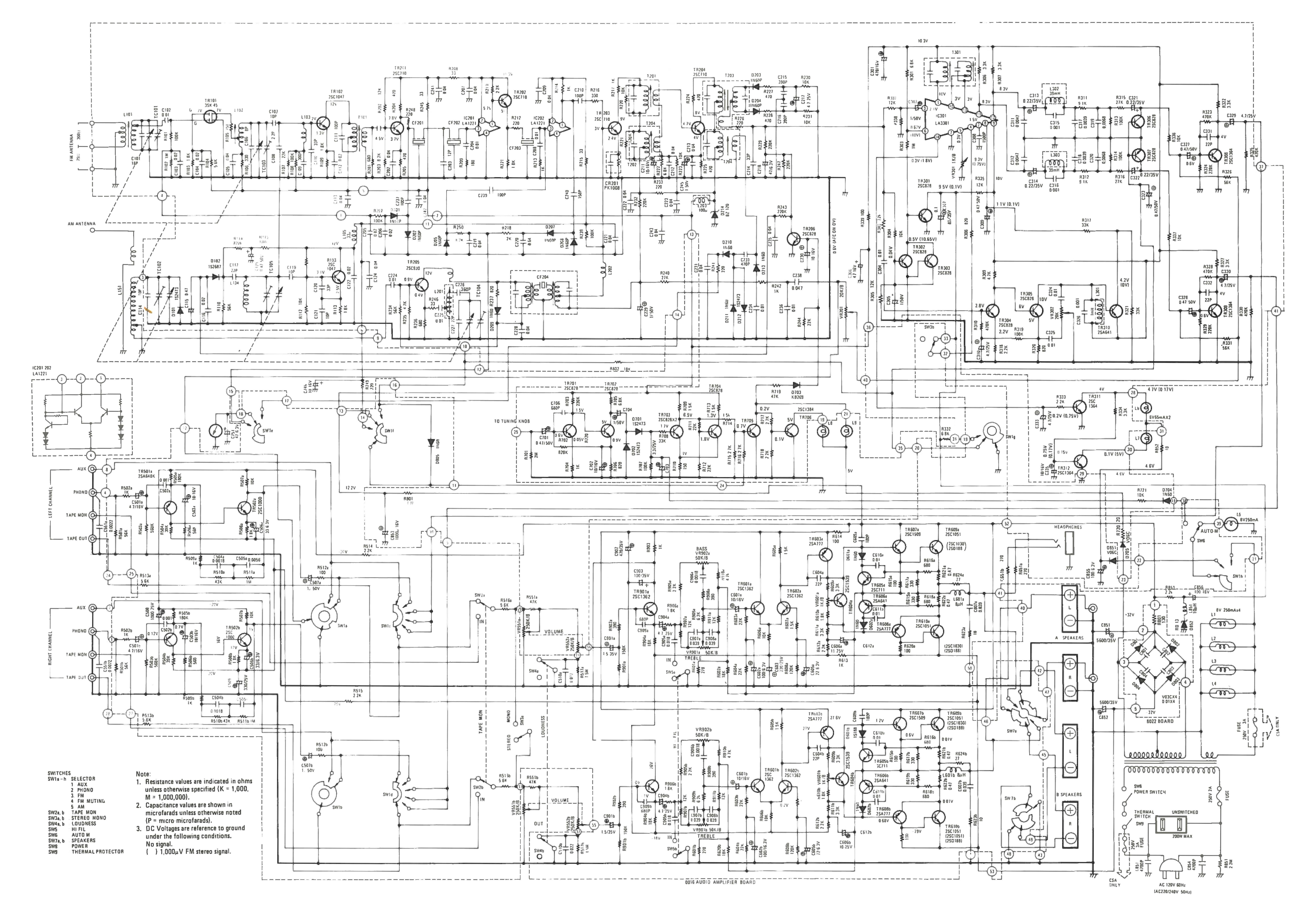


8022 POWER SUPPLY BOARD (BOTTOM VIEW)

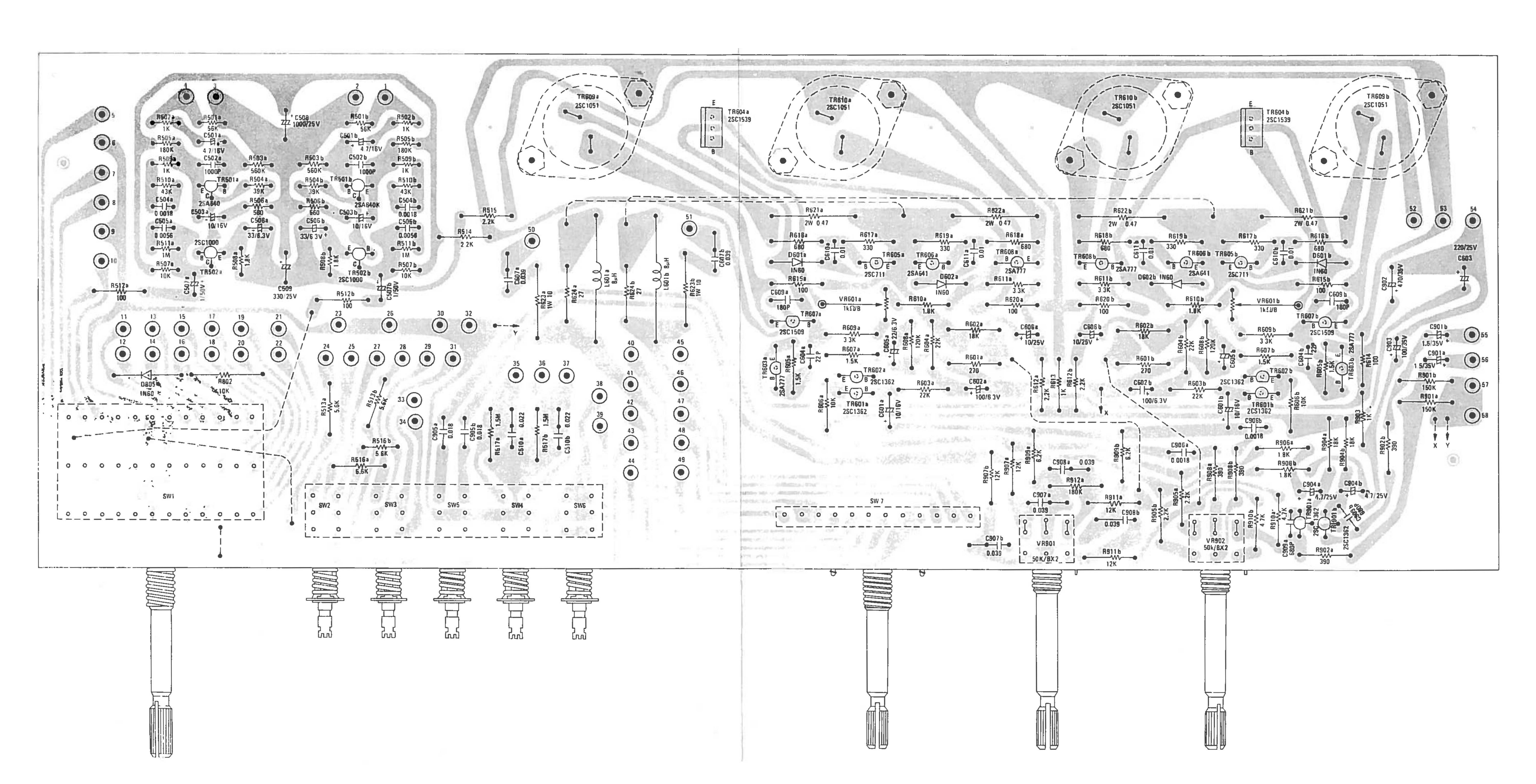


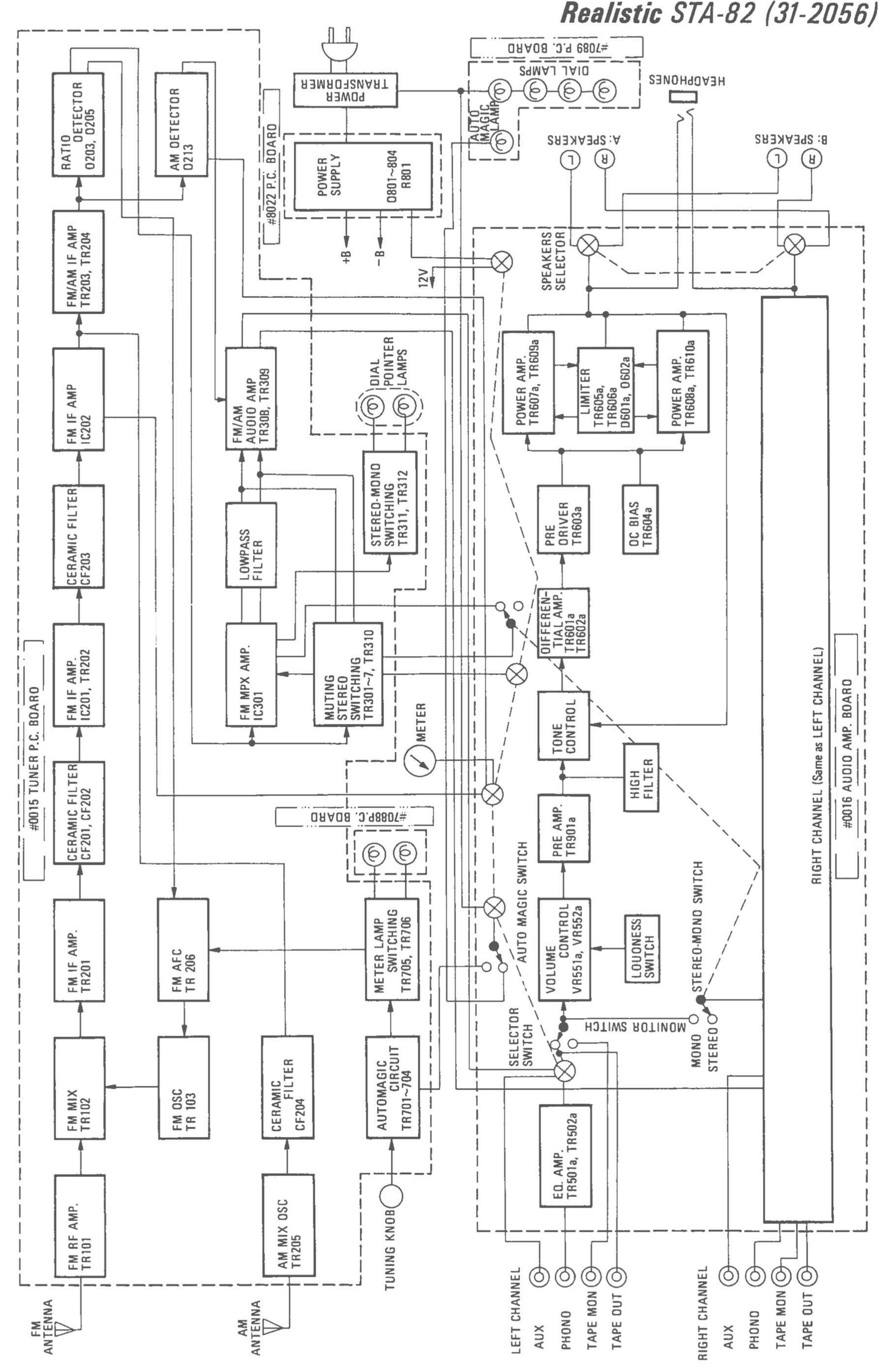
ALIGNMENT POINTS



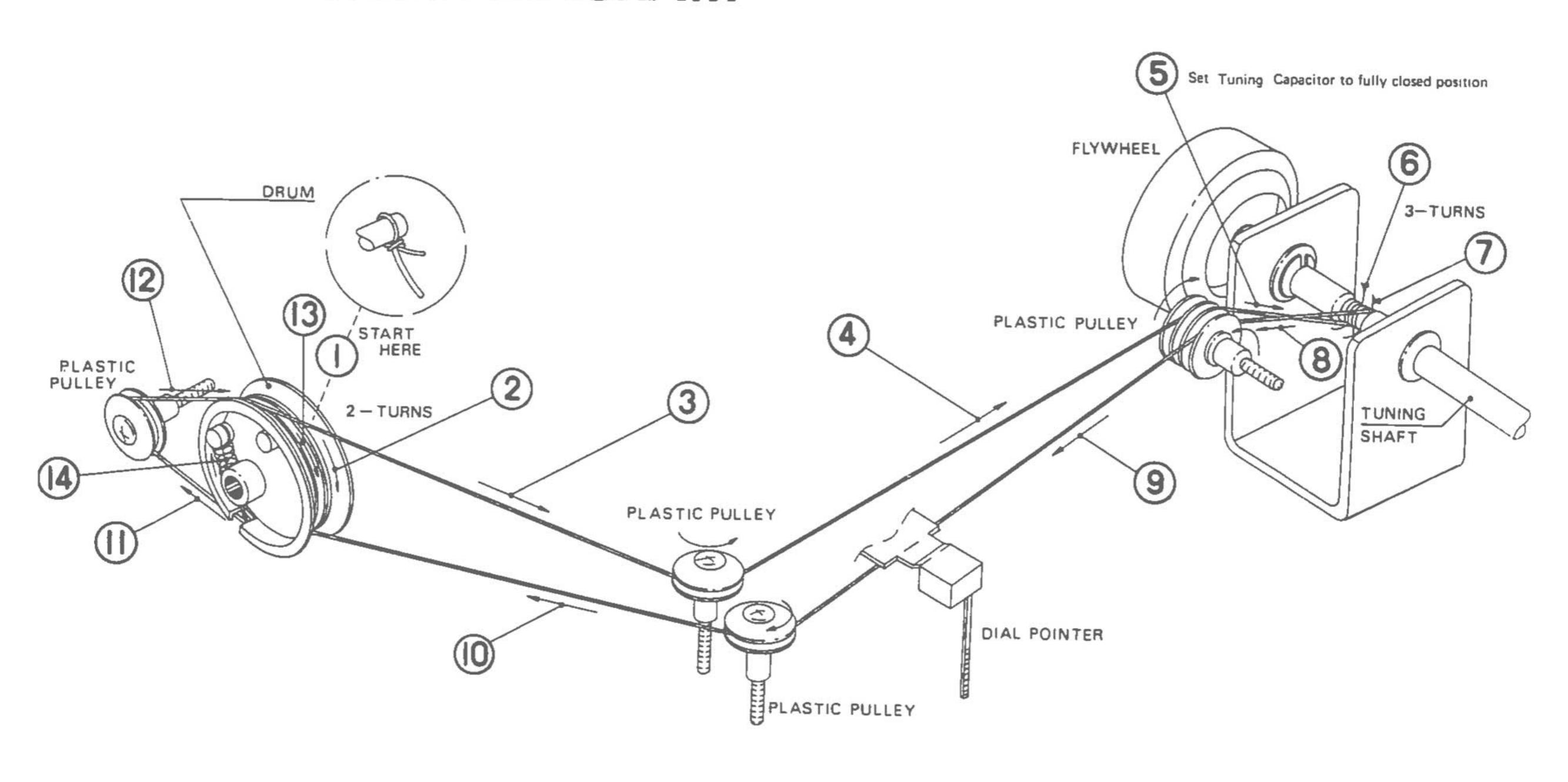


0016 AUDIO AMP BOARD (BOTTOM VIEW)

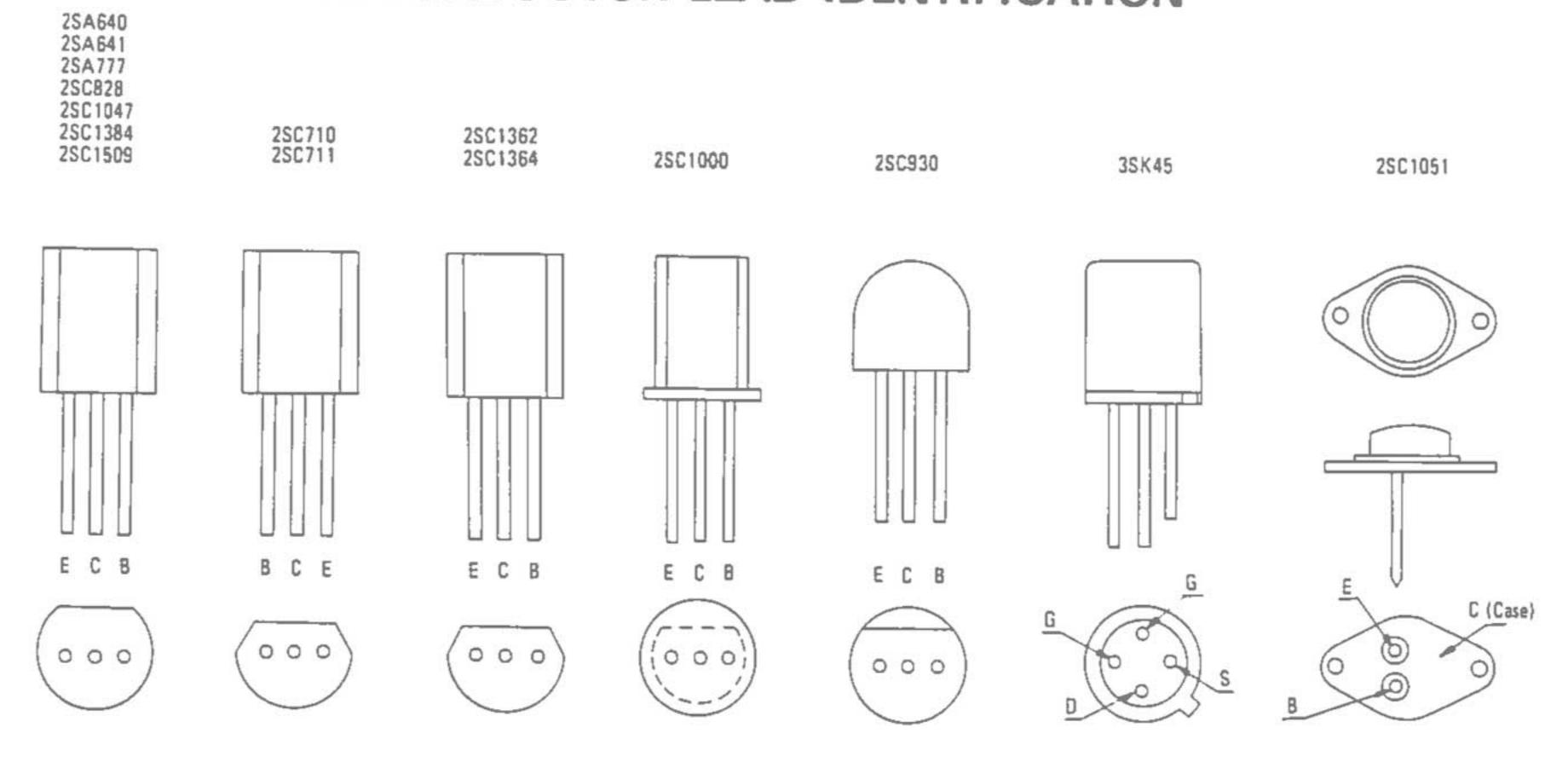


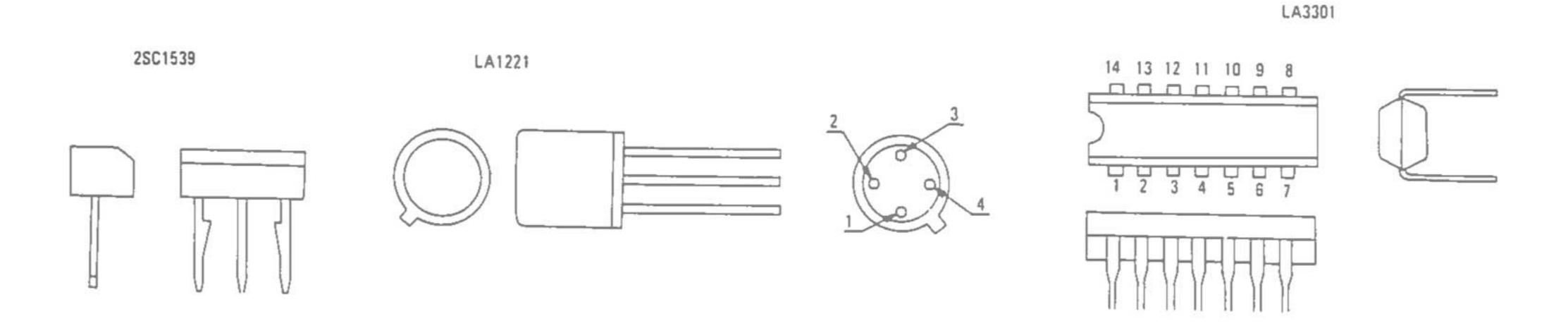


DIAL STRINGING DIAGRAM



SEMICONDUCTOR LEAD IDENTIFICATION





ELECTROLYTICS/VARIABLE CAPS SEMICONOUCTORS ITEM VALUE ITEM PART NO. PART NO. C115 0101 152473 0.47uF 50V C125 D1 02 152687 0.047uF 50V C211 10uF 16V D103 KB-269 COILS/TRANSFORMERS C217 0201 4.7uF 25V 1N60P C218 47uF 6.3V 0202 1N60P ITEM PART NO. C229 1uF 50V 0203 1N60 C230 D204 10uF 16V 1N60 L101 CA-3188 1uF 50V C245 0205 1N60P L102 C246 D206 1N60P 10uF 16V L103 CB-2222 C301 D207 470uF 16V 1:160P L104 CA-4531 C303 TuF 50V 0208 11460P L105 CA-3185 C305 1uF 50V D209 1N60P L151 CA-0217 C306 0210 47uF 16V 1N60P L201 CA-4533 0.1uF 35V C307 D211 11160P L202 CB-2222 0.47uF 25V C309 0212 152473 L203 C310 4.7uF 25V 0213 1N60P L301 CA-3184 C313 0.22uF 35V D214 BZ-120 L302 CA-3187 C314 060la,b 0.22uF 35V 1N60 L303 CA-3187 C321 0.22uF 35V D602a,b 1N60 L601a,b CB-2223 C322 0.22uF 35V 0701 152473 L851 C323 0.47uF 50V D702 152473 T101 CA-7383 C327 D703 0.47uF 50V KB-269 T201 CA-7384 0.47uF 50V C328 0704 11160P T202 CA-7387 C329 4.7uF 25V 0705 V06C T203 CA-7385 C330 4.7uF 25V 1080 V06C T204 CA-7386 C333 4.7uF 25V D802 V06C T301 CB-0131 C334 0803 Not used V06C T851 TA-0453 C335 10uF 16V 0804 V06C C501a,b D805 4.7uF 16V 1N60 MISCELLANEOUS 0851 C503a,b 10uF 16V V06C C506a,b 37uF 6.3V D852 RO-13 ITEM C507a,b 1uF 50V MAME IC201 LA1221 1000uF 25V C508 IC202 LA1221 C509 PC Board, Tuner IC301 330uF 25V LA3301 C601a,b PC 80ard, Audio Amp TR101 10uF 16V 3SK45 PC Board, Heter Lamp TR1 02 2SC1 047 C602a,b 100uF 6.3V PC Board, Dial Lamp C603 TR103 2SC1047 220uF 25V C605a,b PC Board, Power Supply TR201 22uF 6.3V 2SC710 C606a,b AC Cord 10uF 25V TR202 2SC710 ٠. Fuse, 2A C702 10uF 16V TR203 2SC710 CR201 C703 3.3uF 25V .01, 1K TR204 2SC710 MI C704 1uF 50V Meter, 250uA Tuning TR205 2SC930 SWI C751 47uF 6.3V Switch, Selector TR206 2SC828 SW2-6 C851 Switch, Push 5600uF 35V TR301 2SC828 SW7 C852 Switch, Speaker TR302 2SC828 5600uF 35V SW8 C853 1000uF 16V Switch, Power TR303 2SC828 SM₀ C855 100uF 6.3V Switch, Thermal TR304 2SC828 C856 100uF 16V TR305 2SC828 C901a,b TR306 2SC828 1.5uF 35V 43000011 C902 470uF 35V TR307 2SC823 (2) C903 60250003 TR308 100uF 35V 2SC1364 C904a,b 27200039 4.7uF 25V TR309 2SC1364 TC101 TR310 Trimmer 2SA641 C-0578 CASINET PARTS TC102 TR311 Trimmer 2SC1 364 C-0578 TC103 TR312 Trimmer 2SC1364 C-0578 NAME TC1 04 TR50la,b Trimmer 2SA640 C-0578 TC105 TR502a,b Trimmer 2501000 C-0578 VC101 Front Panel Variable TR60la,b 2501362 C-4307 Cabinet TR602a,b 2SC1362 Knob, Tuning CONTROLS/SPECIAL RESISTORS TR603a,b 2SA777 Knob, Small TR604a,b 2SC1539 Knob, Power ITEM OESCRIPTION TR605a,b 2SC711 PART NO. Knob, Volume TR606a,b 2SA641 Knob, Push VR201 Semi-Variable, 20K TR607a,b 2SC1509 C-4308 VR301 Semi-Variable, 1K TR608a,b 2SA777 C-4309 VR302 TR609a,b Semi-Varialbe, 20K 2501051 C-4308 VR551 TR610a,b Volume, 250K 2SC1051 TR701 Volume 250K 2SC828 VR552 TR702 2SC828 VR601a,b Semi-Variable, IK P-6239 TR703 2SC828 VR901a,b Treble,50K P-1473 TR704 2SC828 VR902a,b Bass,50K P-1473 TR705 2SC1384 TR706 2SC1384 TR901a,b 2SC1362

PART NO.

C-4306

X-2118

X-4803

X - 4804

X-4802

W-1748

HF-0017

S-1152

S-7189

S-1153

S-0627

(1)

(2)

(3)

PART NO.

Z-2107

Z-2108

K-1681

K-1680

K-1682

K-1683

K-1684