"TRADER" SERVICE SHEET

MPLOYING a ferrite rod internal aerial, the Roberts R55 is a 2-band 4-valve portable superhet designed to operate from all-dry batteries. The wavebands covered are 182-580m and 900-

Release date and original price: October 1954, £11 18s 6d, including bat-teries. Purchase tax extra.

COMPONENTS AND VALUES

	CAPACITORS	Values	Loca-
C1	V1 C.G	100pF	D2
C2	V1 S.G. decoupling	$0.1 \mu F$	D2
C3	V1 S.G. decoupling 1st I.F. trans tuning	100pF	C1
C4	\int tuning \	100 pF	C1
C5.	V1 osc. C.G	$100 \mathrm{pF}$	D2
C6	A.G.C. decoupling	$0.1 \mu F$	E2
C7	L.W. osc. tracker	195pF	C1
C8	M.W. osc. tracker	575pF	Cī
C9	Osc. anode decoup.	$0.1 \mu F$	D3
C10	V2 S.G. decoupling	$0.1\mu F$	D2
C11		100 pF	B 1
C12	$\left. \left. \right\} \begin{array}{ll} 2nd \text{ I.F. trans.} \\ \text{tuning } \dots \end{array} \right. \left. \left. \right. \right. \left. \left. \right. \right. \right. \right. $	100 pF	B1
C13	I.F. by-pass	100 pF	E2
C14	A.F. coupling	$0.002 \mu F$	F2
C15	V3 S.G. decoupling	$0.1 \mu F$	$\tilde{\mathbf{F}}$ 3
C16	H.T. R.F. by-pass	$0.1 \mu F$	$\bar{\mathbf{F}3}$
C17	A.F. coupling	$0.002\mu\mathrm{F}$	F3
C18	I.F. by-pass	100pF	F3
C19*	V4 G.B. by-pass	$20 \mu \mathrm{F}$	F3
C20*	Battery reservoir	$8\mu \hat{\mathbf{F}}$	F3
C21	Tone corrector	$0.001 \mu F$	Ãĩ
C221	L.W. aerial trim.	60pF	Ci
C231	M.W. aerial trim.	30pF	ČÎ
C24†	Aerial tuning	523pF	E2
Č25†	Oscillator tuning	523 pF	E3
C261	M.W. osc. trim	30pF	Ci
C27‡	L.W. osc. trim	60pF	čî

* Electrolytic. † Variable. ! Pre-set.

ROBERTS R55

2-band All-dry Portable Superhet.

CIRCUIT DESCRIPTION

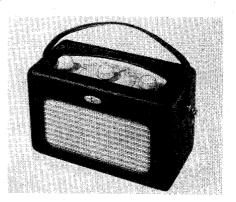
Ferrite rod internal aerial coils L1 (M.W.) and L2 (L.W.) are tuned by C24 and precede heptode valve (V1, Mullard

and precede heptode valve (v), multiple DK96) which operates as frequency changer with electron coupling.

Oscillator grid coils L3 (M.W.) and L4 (L.W.) are tuned by C25. Parallel trimming by C26 (M.W.) and C27 (L.W.); series tracking by C8 (M.W.) and C7

	RESISTORS	Values	Loca- tions
R1 R2 R3 R4 R5 R6 R7 R8 R9 R10 R11 R12	V1 C.G. V1 S.G. feed V1 osc. C.G. Osc. anode feed V2 S.G. feed A.G.C. decoupling Volume control V3 C.G V3 S.G. feed V3 anode load V4 C.G V4 C.B.	1ΜΩ 120kΩ 27kΩ 33kΩ 39kΩ 2·2MΩ 500kΩ 10MΩ 2·2MΩ 1MΩ 2·2MΩ 510Ω	D2 D3 D3 D3 D3 E2 F2 F2 F2 F2 F3

отн	ER COMPONENTS	Approx. Values (ohms)	Loca- tions
L1 L2 L3 L4 L5 L6 L7 L8 L9 L10 L11 T1 S1-S8	Internal aerial coils { Oscillator tuning coils } Oscillator reaction coils } 1st I.F. trans. { Pri Sec. } 2nd I.F. trans. { Pri Sec. Speech coil	0·25 5·5 2·7 9·0 1·5 5·0 10·5 10·5 10·5 2·8 490·0 0·5	C1 A1 C1 C1 C1 C1 C1 C1 C1 C1 D1 B1 B1 — A2 D2



Appearance of the Roberts R55.

(L.W.). Reaction coupling from anode circuit by L5 (M.W. and L6 (L.W.).

Second valve (V2, Mullard DF96) is a variable-mu R.F. pentode operating as intermediate frequency amplifier with tuned transformer couplings C3, L7, L8, C4 and C11, L9, L10, C12.

Intermediate frequency 470 kc/s.

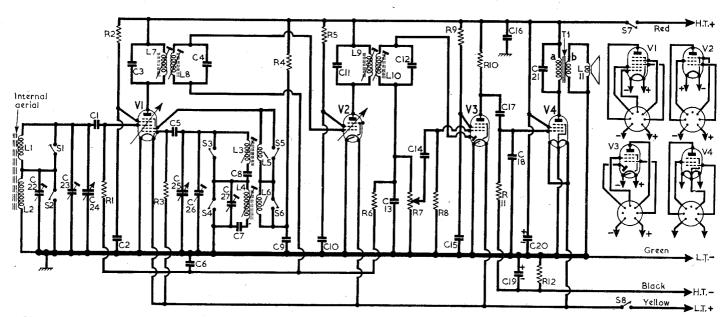
Diode signal detector is part of diode pentode valve (V3, Mullard DAF96).

Audio frequency component in its rectified output is developed across volume across to the part and didd load, and control R7, which acts as diode load, and is passed via C14 to control grid of pentode section. I.F. filtering by C13.

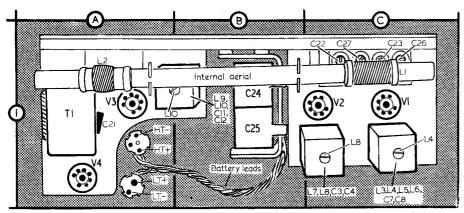
D.C. potential developed across R7 is

fed back as bias to V1 and V2 giving automatic gain control.

Resistance-capacitance coupling via R10, C17 and R11 between V3 and pentode output valve (V4, Mullard DL96).



Circuit diagram of the Roberts R55. L1 and L2 are the internal aerial coils and are mounted at opposite ends of a length of ferrite rod. The pins on the battery lead connectors are identified in the rear illustration of the chassis (location reference A1).



Rear view of chassis. For circuit alignment the inductance of the frame aerial coils L1 (location reference C1) and L2 (A1) may be varied by sliding the coils along the ferrite rod.

DISMANTLING

Removing Chassis .- Place carrying case face downwards on bench, open back cover, and remove batteries;

remove the two 4BA nuts and washers situated on the extreme left and right sides of the baffle and slide the baffle downwards to the bottom of the carrying case;

stand the carrying case in its normal position and press lightly downwards on the tuning scale window. The chassis complete with speaker should swing outwards, pivoting about the bottom edge of the baffle, and can then be withdrawn as one unit.

The chassis can be separated from the speaker assembly by removing the four wood screws which secure the edges of the chassis to it.

GENERAL NOTES

Switches.—S1—S8 are the waveband and battery switches, ganged together in a single rotary unit beneath the chassis. This unit is indicated in the front illustration of the chassis and shown in detail in the diagram below, where it is drawn as seen from beneath the chassis. The associated switch table gives the switch operations for the three control settings. A dash indicates open, and C, closed.

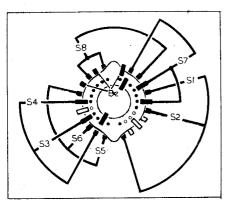


Diagram of the waveband/battery switch unit as seen from the lower edge of the chassis. The associated switch table is in column 3.

Batteries.—Those recommended by the manufacturers are as follows: H.T., Ever Ready Batrymax B126, rated at 90V; L.T., Ever Ready Alldry 4, rated at 1.5V.

Internal Aerial.—The internal aerial assembly consists of the M.W. and L.W. tuning coils mounted at either end of a length of ferrite rod. The rod is mounted in two rubber grommets and is secured to the chassis by two metal brackets.

The manufacturers state that on no account should the ferrite rod internal aerial be handled when working on the

CIRCUIT ALIGNMENT

The chassis should be removed from its carrying case to make the following adjustments accessible.

I.F. Stages.—Switch receiver to M.W. and turn gang to minimum capacitance. Connect output of signal generator to junction of C24, C1 and to chassis. Feed in a 470 kc/s (688.3m) signal and adjust the cores of L10 (location reference B1), L9 (E2), L8 (C1) and L7 (D3) for maximum output. Repeat these adjustments until no further improvement results.

R.F. and Oscillator Stages .- Check that with R.F. and Oscillator Stages.—Check that with the gang at maximum capacitance, the cursor coincides with the high wavelength ends of the M.W. and L.W. scales. Lay the signal generator output leads close to the ferrite rod internal aerial.

M.W.—Switch receiver to M.W., tune to 550m,

feed in a 550m (545.4 kc/s) signal and adjust the core of L3 (D3) for maximum output. The internal aerial coll L1 (C1) should be adjusted for maximum output at this frequency by sliding it along the ferrite rod. Time receiver to 200m, feed in a 200m (1,500 kc/s) signal and adjust C26 (C1) and C23 (C1) for maximum output. Repeat these adjustments until no further improvement results.

L.W.—Switch receiver to L.W., tune to "Paris" on the L.W. tuning scale, feed in a 1,829m (164 kc/s) signal and adjust the core of L4 (C1) for maximum output. The internal aerial coil L2 (A1) should be adjusted for maximum output at this frequency by sliding it along the ferrite rod. Tune receiver to "Kalundborg" on L.W. tuning scale, feed in a 1,224m (245 kc/s) signal and adjust C27 (C1) and C22 (C1) for maximum output. Repeat these adjustments until no further improvement results.

Switch Table

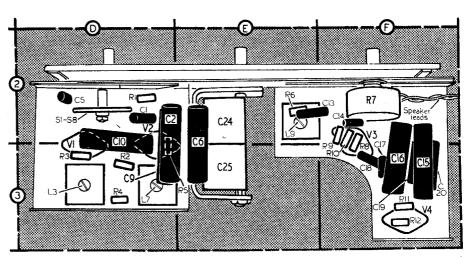
Switches	Off	M.W.	L.W.
S1			С
S2		С	
S3			C
S4		· C	
S5	• · · -		С
S6		С	
S7		C	C
88	*****	C	C

VALVE ANALYSIS

Valve voltages and currents given in the table below are those measured in our receiver when it was operating from a new set of batteries. The receiver was tuned to a point at the high wavelength end of M.W. where there was no signal pick-up.

Voltages were measured with an Avo Electronic TestMeter, and as this instrument has a high internal resistance, allowance should be made for the current drawn by other types we meter. Chassis was the negative connection in every case. The total H.T. current was 10mA, and the voltage measured across R12 was 5V (positive connection to chassis).

		A	node	Sc	reen
	Valve	V	mA	v	mA
V1	DK96	 $\begin{cases} 85 \\ \text{Osci} \\ 31 \end{cases}$	$\left. egin{array}{c} 0.35 \ \mathrm{llator} \ 1.55 \end{array} \right\}$	73	0.2
V2 V3	DF96 DAF96 DL96	 85 16 81	1.35 0.06 5.5	69 31 85	0·45 0·02 1·1



Front view of chassis. The chassis is held to the speaker baffle by means of four wood screws, and the baffle is secured to the carrying case by two 4BA nuts.