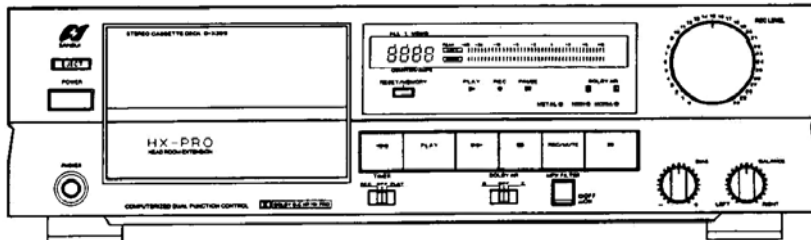




SERVICE MANUAL

D-X301i STEREO CASSETTE DECK



CAUTION

1. Parts identified by the Δ symbol on the schematic diagram and the parts list are critical for safety.
Use only replacement parts that have critical characteristics recommended by the manufacturer.
2. Make leakage-current or resistance measurements to determine that exposed parts are acceptably insulated from the supply circuit before returning the appliance to the customer.

•SPECIFICATIONS

Track format 4-track/2-channel system

Tape speed 4.8 cm/sec.

Heads (2-head configuration)

Rec/pb head Hard permalloy

Erase head Double-gap ferrite

Motor Capstan: Electronically
Controlled DC Motor

Reels: DC Motor

Wow/flutter 0.05% max (WRMS)

Fast forwarding (rewinding)

time Approx. 90 sec.
(for C-60 tape)

Frequency response (-20 VU recording/playback)

Normal tape (LH) 20 to 18,000 Hz
(30 to 17,000 Hz ± 3 dB)

Chrome tape 20 to 19,000 Hz
(30 to 18,000 Hz ± 3 dB)

Metal tape 20 to 21,000 Hz
(30 to 20,000 Hz ± 3 dB)

Signal-to-noise ratio (recording/playback with metal tape)

DOLBY NR OFF Better than 55 dB

DOLBY-B NR ON Better than 65 dB

DOLBY-C NR ON Better than 75 dB

Erasure rate (metal tape) . More than 70 dB at 1 kHz

Recording bias frequency 105 kHz

Input sensitivity/Impedance

LINE IN (REC) 70 mV/47 kohms

Power requirements 110/120/220/240V

50/60 Hz

For U.S.A. and Canada 120V (60 Hz)

Power consumption 20 watts

Dimensions 430 mm (16-15/16") W

126 mm (5") H

296 mm (11-11/16") D

Weight 4.5 kg (9.9 lbs) net

5.6 kg (12.3 lbs) packed

- * Design and specifications subject to changes without notice for improvements.
- * Due to local laws and regulations, this unit sold in some areas are not equipped with variable voltage selectors.
- * Dolby noise reduction and HX Pro headroom extension manufactured under license from Dolby Laboratories Licensing Corporation. HX Pro originated by Bang & Olufsen. "DOLBY", the double-D symbol DL and "HX PRO" are trade marks of Dolby Laboratories Licensing Corporation.

NOTE

1. The symbols, EU and SS on the parts list and the schematic diagram mean followings respectively.

EU..... Manufactured for European market.
 SS..... Manufactured for Saudi Arabia market.
 NON MARK..... Common Parts.

2. Some printed circuit boards are not supplied assembled. To separate these in this service manual, the stock numbers are not indicated for these boards. However, stock numbers for individual parts are indicated.

3. Since some capacitors and resistors are omitted from parts lists in this service manual, refer to the Common Parts List for capacitors and resistors, which was issued on June 1987.

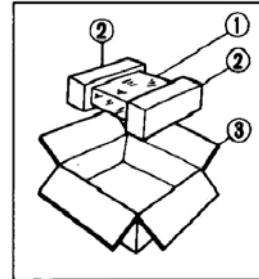
4. Abbreviations in this service manual are as follows.

•Abbreviations List

- C.R. : Carbon Resistor
- S.R. : Solid Resistor
- Ce.R. : Cement Resistor
- M.R. : Metal Film Resistor
- F.R. : Fusing Resistor
- N.I.R. : Non-Inflammable Resistor
- A.R. : Array Resistor
- C.C. : Ceramic Capacitor
- C.T. : Ceramic Capacitor, Temperature Compensation
- E.C. : Electrolytic Capacitor
- E.L. : Low Leak Electrolytic Capacitor
- E.B. : Bi-Polar Electrolytic Capacitor
- E.B.L. : Low Leak Bi-Polar Electrolytic Capacitor
- Ta.C. : Tantalum Capacitor
- F.C. : Film Capacitor
- M.P. : Metalized Paper Capacitor
- P.C. : Polystyrene Capacitor
- M.M.C. : Metalized Mylar Capacitor
- A.C. : Array Capacitor
- V.R. : Variable Resistor
- S.V.R. : Semi Variable Resistor
- SW. : Switch
- Chip R. : Chip Resistor
- Chip C. : Chip Capacitor

1. PACKING LIST

| Parts No. | Stock No. | Description |
|-----------|-----------|-------------------|
| 1 | 47859100 | Vinyl Bag |
| 2 | 27621000 | Styrofoam Packing |
| 3 | 27620800 | Carton Case |



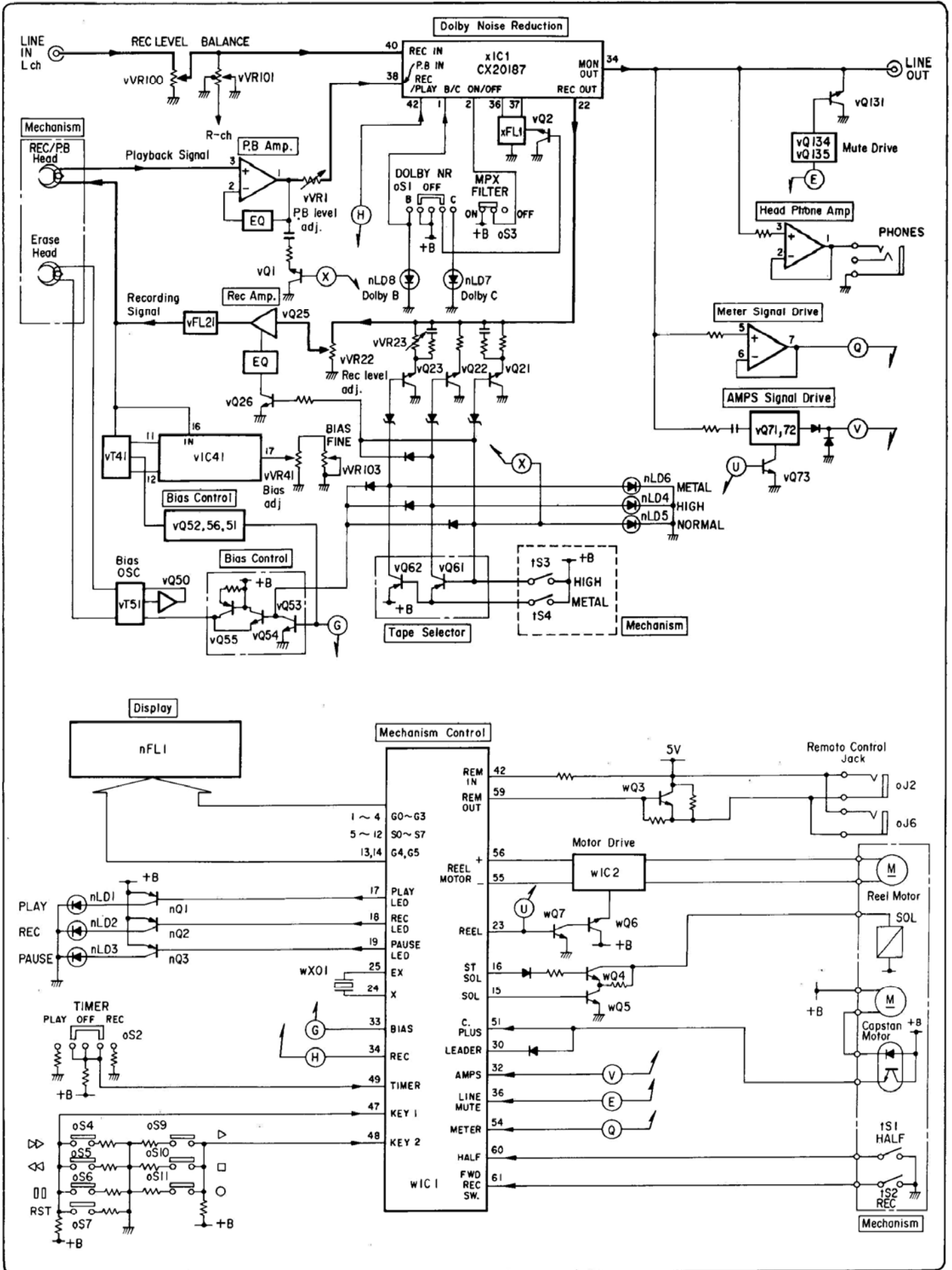
2. ACCESSORY LIST

| Stock No. | Description |
|-----------|---------------------------------|
| 48802100 | PJP Cord |
| 46267300 | Mini Pin Plug Cord |
| 49041800 | Operating Instruction (*E•F•S) |
| 49041900 | Operating Instruction (*G•I•Sw) |

***Note:**

E•F•S: English•French and Spanish Version
G•I•Sw: German•Italian and Swedish Version

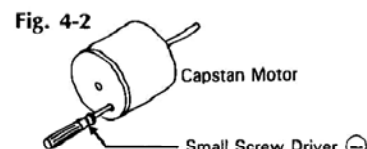
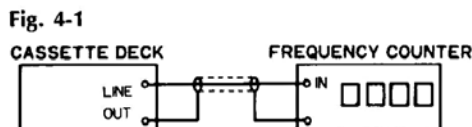
3. BLOCK DIAGRAM



4. ADJUSTMENTS (See F-6022 Parts Location on page 7)

4-1. Tape Speed Adjustment

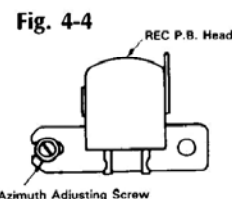
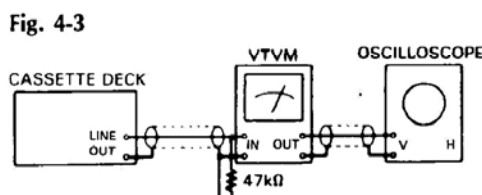
- Note:** 1. Use Sansui Test Tape, SCT-S3K.
 (3 kHz signals are recorded on the tape).
 2. Connections are shown in Fig. 4-1.



| STEP | SUBJECT | MEASURE OUTPUT | SETTING | ADJUSTMENT | ADJUST FOR | REMARKS |
|------|-----------------|-----------------------------|---------------------------------|------------------------------------------|---------------|---------------|
| 1. | Tape Speed Adj. | LINE OUT, Frequency counter | Playback the TEST TAPE SCT-S3K. | Turn semi-variable resistor as Fig. 4-2. | 3000Hz ± 10Hz | See Fig. 4-2. |

4-2. Playback Adjustment

- Note:** 1. Before this adjustment, clean REC/P.B. head surface.
 2. For this adjustment, use Sansui Test Tape, SCT-F10K, and SCT-L400.
 3. Set the Dolby NR switch to be OFF.
 4. Remove the Lid Ass'y.
 5. Connections are shown in Fig. 4-3.



| STEP | SUBJECT | MEASURE OUTPUT | SETTING | ADJUSTMENT | ADJUST FOR | REMARKS |
|------|---------------------|-----------------------------------|---------------------------------|-------------------------------------------------|---------------------------|---------------------------------------------------|
| 1. | P.B. Head Adj. | LINE OUT, AC Volt Meter and Scope | Playback the TEST TAPE SCT-F10K | Adjust the azimuth adjusting screw in Fig. 4-4. | MAX. Output both channels | After this adjustment, lock the screw with paint. |
| 2. | Playback Level Adj. | LINE OUT, AC Volt Meter and Scope | Playback the TEST TAPE SCT-L400 | Adjust each vVR1 (L-CH and R-CH, F-6022) | 500mV ± 1dB | |

4-3. Bias Adjustment

- Note:** 1. BIAS control volume Center click position.
 2. BALANCE control volume..... Center click position.
 3. REC LEVEL volume Max.
 4. DOLBY NR switch..... OFF
 5. MPX FILTER switch OFF

| STEP | SUBJECT | MEASURE OUTPUT | SETTING | ADJUSTMENT | ADJUST FOR | REMARKS |
|------|----------------------------|---------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|--------------------------------------------|---------------|------------------------------------------------------------------------|
| 1. | Bias Frequency Adj. | Between Point(A) (vC46L) and GND (L-CH), Point(B) (vC46R) and GND, AC Volt Meter and Frequency counter. | 1. Load the TEST TAPE SCT-MA. 2. Push the REC button twice. 3. Turn the vVR41 (L and R) fulley counter clockwise. | Turn the core of VT51, F-6022 | 105kHz ± 2kHz | |
| 2. | Bias OSC Output Level Adj. | Same as above | Same as above | Turn the core of VT41 (L-CH, R-CH), F-6022 | Max. output | After this adjustment, turn the vVR41 (L-CH, R-CH) to center position. |

◆ List of Sansui Test Tape

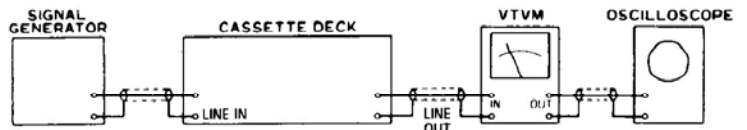
| Name of TEST TAPE | Recorded Frequency | Description | Equivalent To |
|-------------------|--------------------|-----------------------------------------------|---------------|
| SCT-F40 | 40 Hz | Playback Frequency Response Check | — |
| SCT-F1K | 1 kHz | High Frequency Equalization Check | — |
| SCT-F10K | 10 kHz | REC/PB Head Adjustment | — |
| SCT-L400N | 400 Hz | Playback Level and Indicator Level Adjustment | — |
| SCT-S3K | 3 kHz | Speed Check and Wow & Flutter Check | — |
| *SCT-AD (NORMAL) | — | Recording Bias Adjustment | TDK AD |
| *SCT-SA (HIGH) | — | REC/PB Level Adjustment | TDK SA |
| *SCT-MA (METAL) | — | Frequency Response Check | TDK MA |

- Note:** Some reference tapes marked * are not supplied.
 As these are equivalent to ones indicated above, please obtain these blank tapes on your side as possible.

4-4. REC Level & Frequency Response Adjustment

- Note: 1. Connections are shown in Fig. 4-5.
 2. Set the Dolby NR switch to be ON(C position).
 3. REC LEVEL Volume..... Max.
 4. BIAS control volume..... Center click position.
 5. BALANCE control volume..... Center click position.

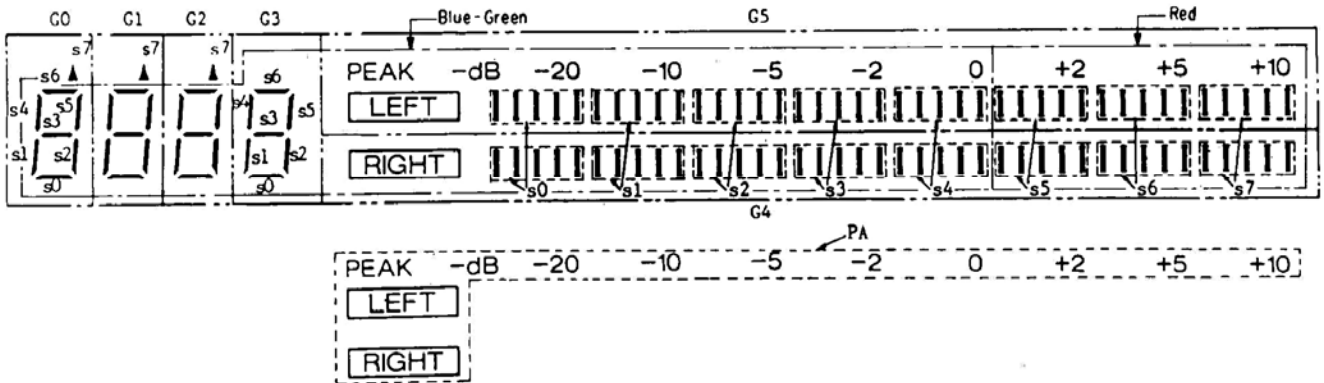
Fig. 4-5



| STEP | SUBJECT | INPUT SIGNAL | MEASURE OUTPUT | SETTING | ADJUSTMENT | REMARKS |
|------|-------------------------|------------------------------------------------------|----------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|---------|
| 1. | REC Level Adj. | Feed 1kHz, 50mV from S.G. into LINE IN. | LINE OUT AC Volt Meter and Scope | Load the TEST TAPE SCT-SA. 1. Record the 1kHz signal. 2. Confirm that output terminal level. 3. Playback the 1kHz signal. | Adjust vVR22 (L-CH and R-CH, F-6022) until playback level and output signal level on recording operation will be equal. | |
| 2. | Frequency Response Adj. | Feed 1kHz, 7mV and 12kHz, 7mV from S.G. into LINE IN | LINE OUT AC Volt Meter and Scope | Load the TEST TAPE SCT-SA. 1. Record the 1kHz and 12kHz signals from S.G. 2. Playback the 1kHz and 12kHz signals, then confirm 12kHz signal level in less than 1kHz signal level ± 2 dB on AC Volt Metter. | 1. If not, adjust vVR41 (L-CH and R-CH, F-6022) slightly until the 12kHz signal level in less than 1kHz signal level ± 2 dB on AC Volt Metter. | |
| 3. | Metal REC Level Adj. | Feed 1kHz, 50mV from S.G. into LINE IN | LINE OUT AC Volt Meter and Scope | Load the TEST TAPE SCT-MA. 1. Record the 1kHz signal. 2. Confirm that output terminal level. 3. Playback the 1kHz signal. | Adjust vVR21 (L-CH and R-CH, F-6022) until playback level and output signal level on recording operation will be equal. | |

5. DISPLAY PATTERN AND PIN ASSIGNMENT OF CP1087AGR FL DISPLAY

•Grid Assignment



◆ Pin Assignment

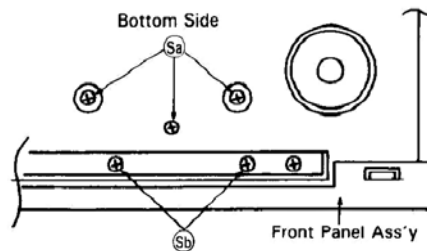
| | | | | | | | | | | | | | | | | | |
|------------|---|-----|-----|-----|-----|-----|-----|-----|----|----|----|----|----|----|-----|----|----|
| Pin No. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 |
| Assignment | F | Ps6 | Ps5 | Ps4 | Ps3 | Ps2 | Ps1 | Ps0 | G0 | G1 | G2 | G3 | G4 | PA | Ps7 | G5 | F |

6. MAIN PARTS REPLACEMENT (See Top View on page 11)

A. Cassette Mechanism Ass'y

- 1) Remove the bonnet.
- 2) Remove the cassette lid ass'y
- 3) Disconnect two connectors JP1 and JP2 from the F-5734 board.
- 4) Disconnect one connector JP1 from the F-5735 board.
- 5) Disconnect one connector JP4 from the F-5736 board.
- 6) Take out the three screws (Sa) and two screws (Sb). (See fig. 6-1)
- 7) Push the EJECT knob to open the cassette pocket.
- 8) Take out the two screws (Sc). (See Fig. 6-2)
- 9) Take out the cassette mechanism from the unit.

Fig. 6-1



B. Front Panel Ass'y A or B

- 1) Remove the bonnet.
- 2) Remove the cassette mechanism ass'y.
- 3) Pull out the REC LEVEL knob.
- 4) Pull out the BALANCE and BIAS knobs.
- 5) Pull out the POWER knob.
- 6) Take out the two screws to remove the power switch from the front panel.
- 7) Disconnect six connectors (JP5, JP6, JP7, JP8, JP1 and JP15) from the F-6022 board.
- 8) Remove the F-6040 phones board.
- 9) Take out the nut to remove the REC LEVEL volume.
- 10) Unhook two stoppers (C) to remove the front panel-A and B from unit. (See Fig. 6-3)
- 11) Take out the three screws (D) (See Fig. 6-3).
- 12) Remove the F-6032 FL display board from the front panel ass'y.
- 13) Remove the F-6034 BIAS and BALANCE volume board from the front panel ass'y.
- 14) Take out the one screw to remove the damper holder with it.
- 15) Put the bottom side of frontpanel ass'y A upward, insert the flat-type driver while pushing the stopper (E). (See Fig. 6-3)
- 16) To separate the frontpanel ass'y A and B, unhook five them (stopper (E) and (F) in all while pushing a frontpanel ass'y B to the arrow direction. (See Fig. 6-3)

Fig. 6-2

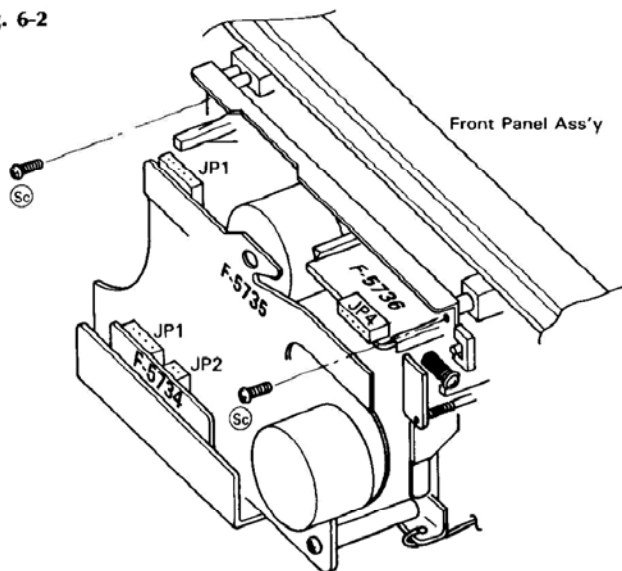
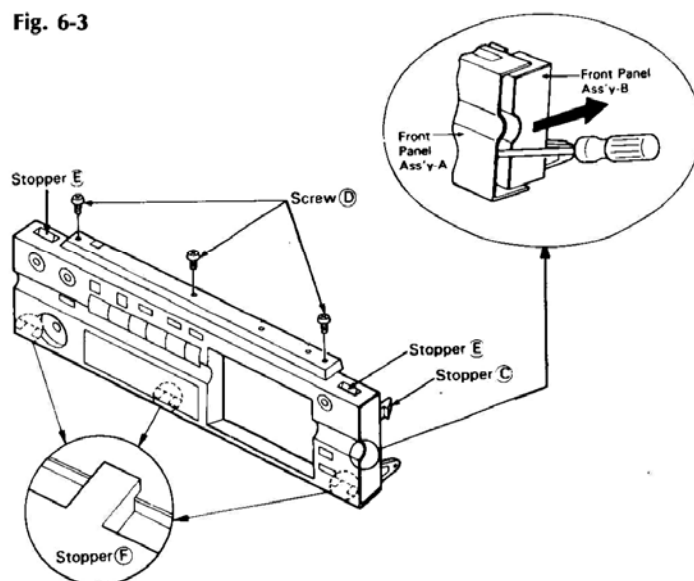


Fig. 6-3



C. Head Base Ass'y ①

(See Exploded View of Cassette Mechanism Ass'y on page 6)

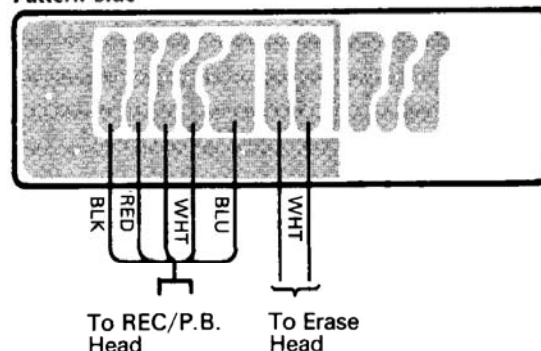
- 1) Take out the Cassette Mechanism Ass'y from the unit.
- 2) Remove the Pinch Roller F④ Ass'y.
- 3) Pull out the lock pin (C) ⑬ fixing the Eject Stopper ⑦ and take it.
- 4) Remove the Head Base Spring ⑧.
- 5) Unsolder the lead wires for head on the F-5734 board. (See Fig. 6-4)
- 6) Take out the head base ass'y

D. Assist Gear ⑳, Capstan Belt ㉓, Flywheel Ass'y ㉕.

(See Exploded View of Cassette Mechanism Ass'y on page 6)

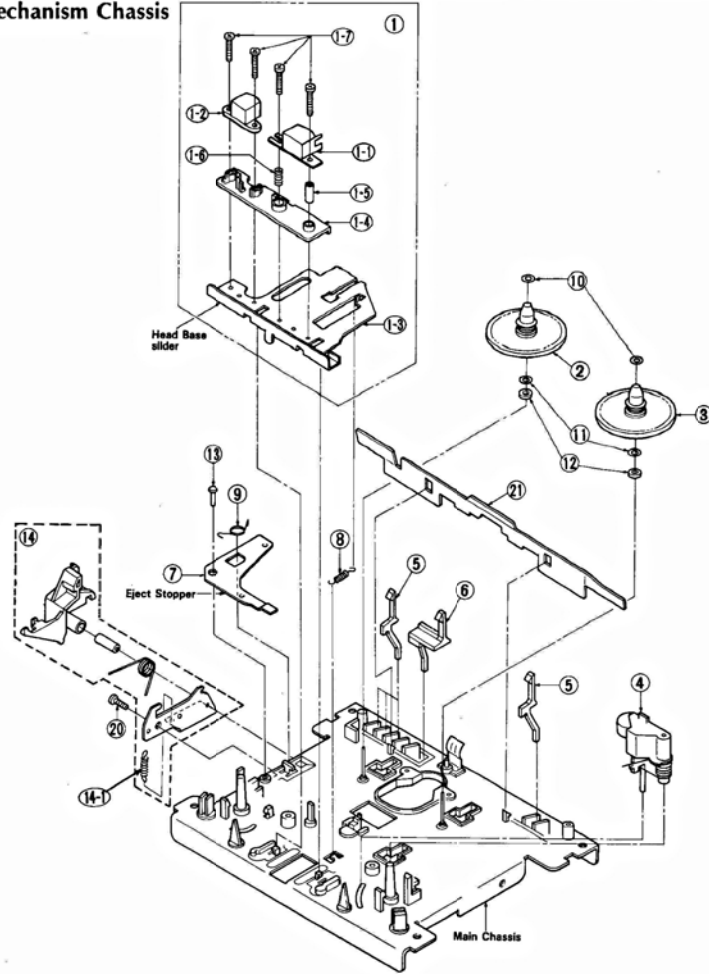
- 1) Loosen the two screws ㉑ fixing the Reel Motor Ass'y ⑩.
- 2) Loosen the screw ④⑩ fixing the F-5735 board.
- 3) Loosen the four screws ㉑ fixing the Sub Chassis ⑪ and take it with Capstan Motor Ass'y.
- 4) Remove the Capstan Belt ㉓.
- 5) Remove the Flywheel F Ass'y ㉕.
- 6) Remove the Lock Arm ㉒ and Lock Arm Spring ⑩.
- 7) Pull out the lock pin (B) ⑬ fixing the Assist Gear ⑳ and take it.

Fig. 6-4 Lead wire connections for F-5734 board
Pattern Side



7. EXPLODED VIEW OF MECHANISM AND PARTS LIST

7-1. Front View of Mechanism Chassis

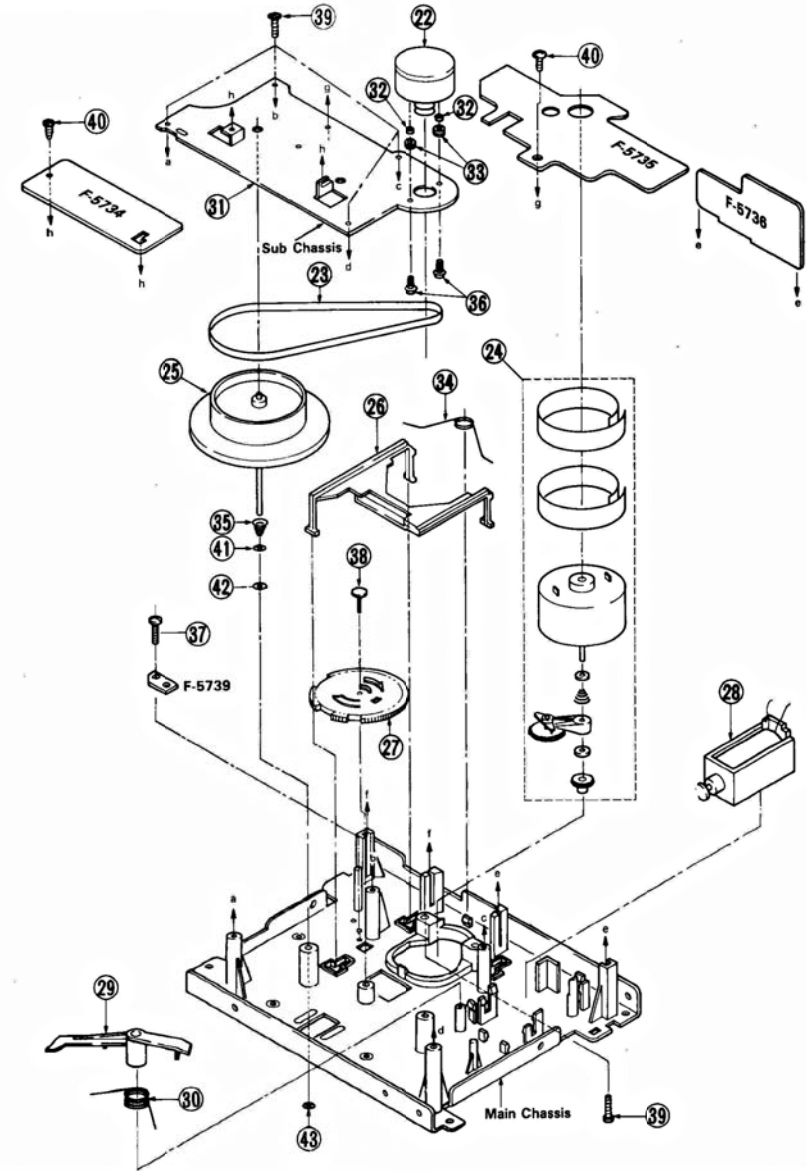


Parts List <Front View and Rear View>

| Parts No. | Stock No. | Description |
|-----------|-----------|-----------------------|
| 1 | | Head Base Ass'y |
| 1-1 | 49321500 | REC/P. B Head |
| 1-2 | 49321400 | Erase Head |
| 1-3 | | Head Base Slider |
| 1-4 | 27372110 | Head Base |
| 1-5 | 27657600 | Head Color |
| 1-6 | 47406100 | Azimuth Spring |
| 1-7 | 00420800 | M2x10 Bind Head Screw |
| 2 | 27569320 | Reel Gear S Ass'y |
| 3 | 27640900 | Reel Gear Ass'y |
| 4 | 27654600 | Pinch Roller Ass'y |
| 5 | 27368800 | Switch Arm A |
| 6 | 27368910 | Switch Arm B |
| 7 | | Eject Stopper |
| 8 | 27378500 | Head Base Spring |
| 9 | 27412400 | Eject Spring |

| Parts No. | Stock No. | Description |
|-----------|-----------|-----------------------------------|
| 10 | 27083100 | Slit Washer (1.6x3.5x0.35) |
| 11 | 27604200 | Thrust Washer (2x3.6x0.5) |
| 12 | 27569200 | Washer (Rubber) |
| 13 | 27636600 | Lock Pin C |
| 14 | 27674900 | Pocket Hook Ass'y |
| 14-1 | 27639900 | Hook Spring |
| 19 | 49343700 | M3x18 Pan Head Screw |
| 20 | 48508900 | M3x6 Binding Head Deltite Screw |
| 21 | | Arm Flapper |
| 22 | 18182401 | Capstan Motor Ass'y (with pulley) |
| 23 | 27413400 | Capstan Belt |
| 24 | 18157301 | Reel Motor Ass'y |
| 25 | 27609710 | Flywheel Ass'y |
| 26 | 27370500 | Brake Arm |
| 27 | 27376320 | Assist Gear Ass'y |
| 28 | 48844900 | Plunger Solenoid |

7-2. Rear View of Mechanism Chassis

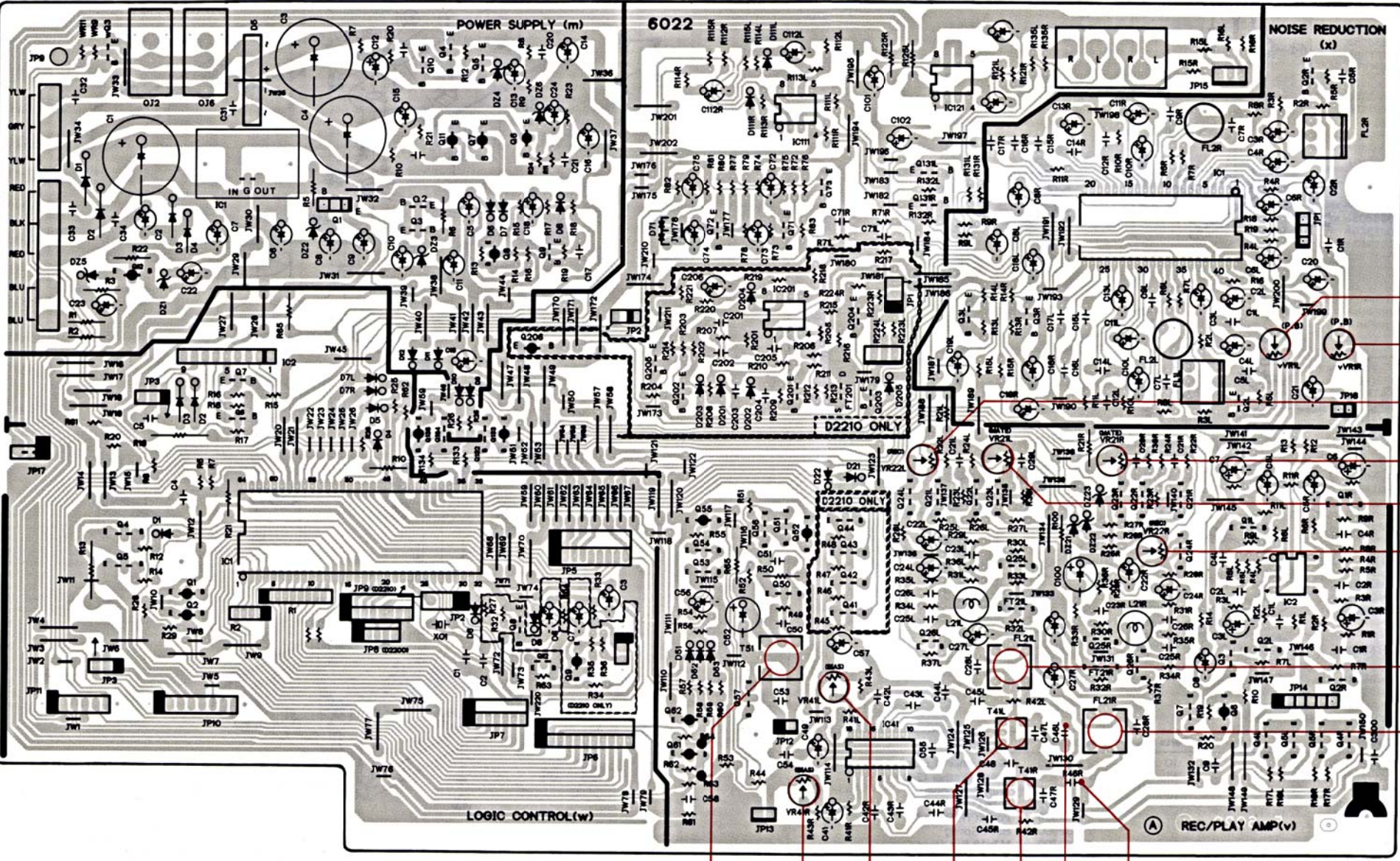


| Parts No. | Stock No. | Description |
|-----------|-----------|---------------------------|
| 29 | 27370600 | Lock Arm |
| 30 | 27378810 | Lock Arm Spring |
| 31 | | Sub Chassis |
| 32 | 27459700 | Motor Color |
| 33 | 27459800 | Motor Bushing |
| 34 | 27379300 | Brake Spring |
| 35 | 27672000 | Flywheel Spring A |
| 36 | 48913100 | M2.6x4 Flanged Head Screw |

| Parts No. | Stock No. | Description |
|-----------|-----------|---------------------------------|
| 37 | 49250900 | M2x3 Pan Head Screw |
| 38 | 27597900 | Lock Pin B |
| 39 | 18158700 | M3x8 Binding Head Screw |
| 40 | 48508900 | M3x6 Binding Head Deltite Screw |
| 41 | 47404600 | Thrust Washer (2.5x4x0.25) |
| 42 | 27655500 | Thrust Washer (2x0.5) |
| 43 | 47404700 | Nylon Washer, D=2.5 |

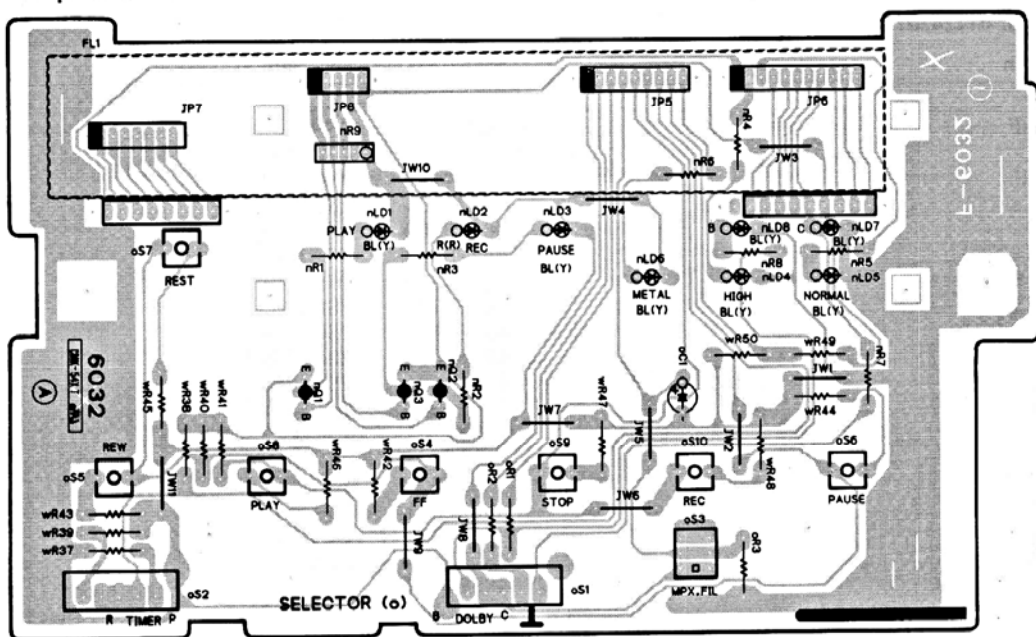
8. PARTS LOCATION ON BOARD

8-1. F-6022 Main Board Component Side

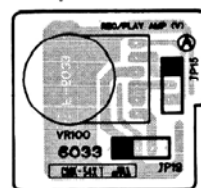


- vVR1L
- vVR1R
- vVR22L
- vVR21R
- vVR21L
- vVR22R
- vVL21L
- vVL21LR
- vt51
- vVR41R
- vVR41L
- vt41L
- vt41R Point A
- Point B

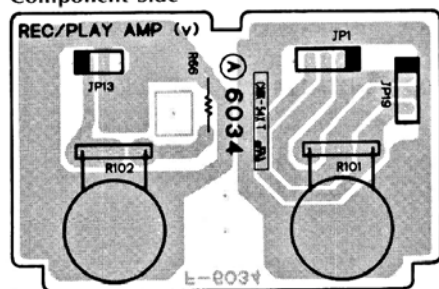
8-2. F-6032 FL Display Board
Component Side



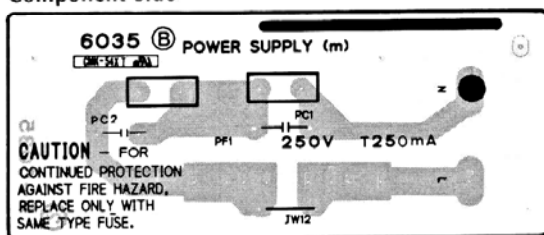
8-3. F-6033 REC LEVEL
Volume Board
Component Side



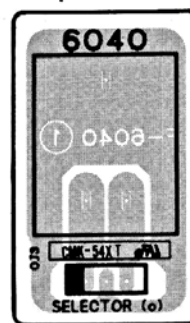
8-4. F-6034 BIAS, BALANCE
Volume Board
Component Side



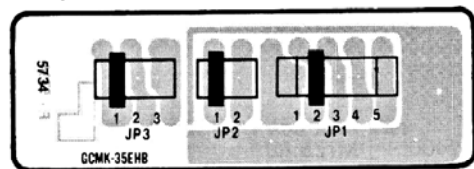
8-5. F-6035 AC Fuse Board
Component Side



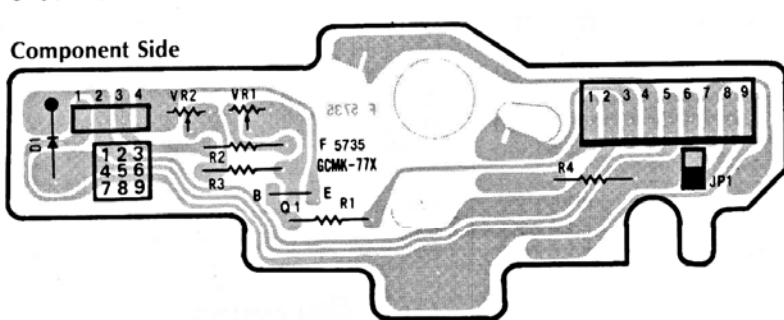
8-6. F-6040 PHONES
Jack Board
Component Side



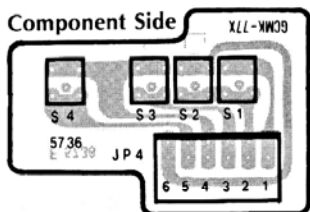
8-7. F-5734 REC/P.B Head
Connector Board
Component Side



8-8. F-5735 Reel Motor Connection Board
Component Side



8-9. F-5736 Tape Selector
Switch Board
Component Side



9. PARTS LIST OF BOARD

9-1. F-6022 Main Board <Stock No. 01124201>

| Parts No. | Stock No. | Description |
|--------------|-------------|--------------------------|
| •Transistor | | |
| mQ1 | 03083901 | 2SD313HP |
| | or 46546701 | 2SD880 |
| △mQ2 | 03083901 | 2SD313HP |
| △ | or 46546701 | 2SD880 |
| mQ3 | 46367101 | 2SC2603 |
| | or 46367301 | 2SC2458 |
| | or 48058801 | 2SC1740S |
| mQ4 | 46614101 | 2SC3243 |
| mQ5 | 46367101 | 2SC2603 |
| | or 46367301 | 2SC2458 |
| | or 48058801 | 2SC1740S |
| mQ6 | 46367001 | 2SA1115 |
| | or 46367201 | 2SA1048 |
| | or 48058601 | 2SA933S |
| mQ7 | 46614001 | 2SA1283 |
| mQ8 | 46367001 | 2SA1115 |
| | or 46367201 | 2SA1048 |
| | or 48058601 | 2SA933S |
| mQ9, 10 | 46367101 | 2SC2603 |
| | or 46367301 | 2SC2458 |
| | or 48058801 | 2SC1740S |
| mQ11 | 46367001 | 2SA1115 |
| | or 46367201 | 2SA1048 |
| | or 48058601 | 2SA933S |
| △mQ12 | 46581601 | 2SA992 |
| •IC | | |
| △mIC1 | 46144600 | NJM78M12A |
| △ | or 48470100 | μPC78M12H |
| •Diode | | |
| △mD1 | 03117700 | 10E-2 |
| △mD2 | 03117700 | 10E-2 |
| △mD3 | 48123600 | 11E2 |
| △mD4 | 48123600 | 11E2 |
| △mD5 | 03117000 | RB152-LFF |
| mD6 ~ 12 | 46464100 | 1SS133 |
| •Zener Diode | | |
| mDZ1 | 48557200 | MTZ24B |
| | or 48557300 | MTZ24C |
| mDZ2 | 48552400 | MTZ5.6B |
| | or 48552500 | MTZ5.6C |
| mDZ3 | 48555200 | MTZ13B |
| mDZ4 | 48551200 | MTZ3.9A |
| | or 48551300 | MTZ3.9B |
| mDZ5 | 48552400 | MTZ5.6B |
| | or 48552500 | MTZ5.6C |
| mDZ6 | 48551200 | MTZ3.9A |
| | or 48551300 | MTZ3.9B |
| mC1 | 49350300 | 4700μF 25V E.C. |
| mC20 | 48662600 | 100pF 50V C.C. |
| mC21 | 48662600 | 100pF 50V C.C. |
| oJ2 | 46547200 | Jack, SYSTEM CONTROL |
| oJ6 | 46547200 | Jack, SYSTEM CONTROL |
| oJ1 | 48528500 | 4P Terminal, LINE IN/OUT |
| •Transistor | | |
| vQ1 | 46367101 | 2SC2603 |
| | or 46367301 | 2SC2458 |
| | or 48058801 | 2SC1740S |
| vQ2 | 46359801 | 2SC2001 |
| vQ3 | 46719900 | DTC124ES |
| vQ4, 5 | 46581701 | 2SC1845 |
| vQ6 | 46581601 | 2SA992 |
| vQ7 | 46719900 | DTC124ES |

| Parts No. | Stock No. | Description |
|--------------|-------------|------------------------------------|
| vQ21 ~ 26 | 46367101 | 2SC2603 |
| | or 46367301 | 2SC2458 |
| | or 48058801 | 2SC1740S |
| vQ50 | 46614101 | 2SC3243 |
| | or 46725801 | 2SC1627A |
| vQ51 | 46719900 | DTC124ES |
| vQ52 | 48229600 | DTA114ES |
| vQ53 | 46719900 | DTC124ES |
| vQ54 | 46367101 | 2SC2603 |
| | or 46367301 | 2SC2458 |
| | or 48058801 | 2SC1740S |
| vQ55 | 46614001 | 2SA1283 |
| vQ56 | 46719900 | DTC124ES |
| vQ57 | 46367101 | 2SC2603 |
| | or 46367301 | 2SC2458 |
| | or 48058801 | 2SC1740S |
| vQ61, 62 | 46367001 | 2SA1115 |
| | or 46367201 | 2SA1048 |
| | or 48058601 | 2SA933S |
| vQ71 ~ 73 | 46367101 | 2SC2603 |
| | or 46367301 | 2SC2458 |
| | or 48058801 | 2SC1740S |
| vQ131 | 46540801 | 2SC2878 |
| | or 46604301 | 2SC3327 |
| vQ132 | 46367101 | 2SC2603 |
| | or 46367301 | 2SC2458 |
| | or 48058801 | 2SC1740S |
| vQ133 | 46719800 | DTA124ES |
| vQ134 | 46367101 | 2SC2603 |
| | or 46367301 | 2SC2458 |
| | or 48058801 | 2SC1740S |
| vQ135 | 46719800 | DTA124ES |
| •FET | | |
| vFT21 | 46643500 | 2SK163-K1 |
| | or 46643601 | 2SK117-Y |
| •IC | | |
| vIC2 | 46638700 | M5220P |
| | or 49264000 | NJM2068D-D |
| vIC41 | 49323400 | μPC1297CA |
| vIC111 | 46580100 | M5218P |
| | or 49263900 | NJM2068D |
| vIC121 | 46580100 | M5218P |
| | or 49263900 | NJM2068D |
| •Diode | | |
| vD21, 22 | 46464100 | 1SS133 |
| vD51 ~ 53 | 46464100 | 1SS133 |
| vD71 | 46836900 | MC931 |
| vD111 | 46464100 | 1SS133 |
| •Zener Diode | | |
| vDZ21 ~ 23 | 48552400 | MTZ5.6B |
| | or 48552500 | MTZ5.6C |
| vC27 | 48103400 | 1μF 50V E.B. |
| vC54, 55 | 48659400 | 22pF 50V C.C. |
| vFL21 | 49335500 | Trap Coil (105kHz) |
| vL21 | 48121700 | Inductor 3.9mH |
| vT41 | 49323600 | Step Up Coil |
| vT51 | 49323700 | Bias OSC Coil |
| vVR1 | 46634100 | 4.7kΩ S.V.R., Play Back Level Adj. |
| vVR21 | 46634700 | 47kΩ S.V.R., Metal Rec Level Adj. |
| vVR22 | 46634700 | 47kΩ S.V.R., Rec Level Adj. |
| vVR41 | 46634700 | 47kΩ S.V.R., Bias Level Adj. |

< F-6022 >

| Parts No. | Stock No. | Description |
|------------------------|----------------------------------------|--------------------------------|
| • Transistor wQ1, 2 | 46367001 or 46367201 or 48058601 | 2SA1115 2SA1048 2SA933S |
| wQ3 | 46367101 or 46367301 or 48058801 | 2SC2603 2SC2458 2SC1740S |
| wQ4, 5 | 46359801 or 48000901 | 2SC2001 2SC2060 |
| wQ6 | 46614101 | 2SC3243 |
| wQ7 | 46367101 or 46367301 or 48058801 | 2SC2603 2SC2458 2SC1740S |
| wQ12 | 46367101 or 46367301 or 48058801 | 2SC2603 2SC2458 2SC1740S |
| • IC wIC1 | 49346300 | MB88514BP-616-SH |
| wIC2 | 46149600 | BA6208 |
| wXO1 | 48977800 | Ceramic Oscillator |
| • Diode wD1 | 46464100 | 1SS133 |
| wD2, 3 | 48123600 | 11E2 |
| wD4-8 | 46464100 | 1SS133 |
| wR1 | 48774800 | 100k Ω X8 A.R. |
| wR2 | 48767400 | 100k Ω X4 A.R. |
| wR13 | 46624000 | 56 Ω 2W N.I.R. |
| • Transistor xQ2, 3 | 46367101 or 46367301 or 48058801 | 2SC2603 2SC2458 2SC1740S |
| • IC xIC1 | 48179900 | CX20187 |
| xFL1 | 49344400 | Low Pass Filter |
| xFL2 | 48193300 | Dolby Filter |

9-2. F-6032 FL Display Board

< Stock No. 01124401 = SS/01124405 = EU >

| Parts No. | Stock No. | Description |
|-----------------------|-------------------------|--------------------------------------------------|
| • Transistor nQ1-3 | 46719800 | DTA124ES |
| nFL1 | 49323310 | FL. Display Tube CP1087AGR |
| • LED nLD1 | 49326000 or 49343200 | SEL3410E, PLAY (SS) SEL3810A, PLAY (EU) |
| nLD2 | 49325900 | SEL3210S, REC |
| nLD3 | 49326000 or 49343200 | SEL3410E, PAUSE (SS) SEL3810A, PAUSE (EU) |
| nLD4 | 49326000 or 49343200 | SEL3410E, HIGH (SS) SEL3810A, HIGH (EU) |
| nLD5 | 49326000 or 49343200 | SEL3410E, NOR. (SS) SEL3810A, NOR. (EU) |
| nLD6 | 49326000 or 49343200 | SEL3410E, METAL (SS) SEL3810A, METAL (EU) |
| nLD7 | 49326000 or 49343200 | SEL3410E, Dolby C (SS) SEL3810A, Dolby C (EU) |
| nLD8 | 49326000 or 49343200 | SEL3410E, Dolby B (SS) SEL3810A, Dolby B (EU) |
| nR9 | 48766200 | 10k Ω X4 A.R. |
| oS1 | 46178400 | Slide SW., DOLBY NR |
| oS2 | 46178400 | Slide SW., TIMER |
| oS3 | 46563500 | Push SW., MPX FILTER |
| oS4 | 49326300 | Push SW., \triangleright |
| oS5 | 49326300 | Push SW., \triangleleft |
| oS6 | 49326300 | Push SW., \square |

< F-6032 >

| Parts No. | Stock No. | Description |
|-----------|-----------|----------------------------|
| oS7 | 49326300 | Push SW., REC/MUTE |
| oS8 | 49326300 | Push SW., \triangleright |
| oS9 | 49326300 | Push SW., \square |
| oS10 | 49326300 | Push SW., \circ |

9-3. F-6033 REC LEVEL Volume Board

| Parts No. | Stock No. | Description |
|-----------|-----------|-------------|
| vVR100 | 49326400 | 50KBX2 V.R. |

9-4. F-6034 BIAS, BALANCE Volume Board

| Parts No. | Stock No. | Description |
|-----------|-----------|--------------------------------|
| vVR101 | 49326500 | 50k Ω (B) V.R., BALANCE |
| vVR102 | 49326600 | 10k Ω (B) V.R., BIAS |

9-5. F-6035 AC Fuse Board

| Parts No. | Stock No. | Description |
|-----------------|-------------|------------------------|
| Δ pC1, 2 | 46425800 | 0.01 μ F 400V C.C. |
| Δ | or 46943200 | 0.01 μ F 400V C.C. |
| Δ | or 48186700 | 0.01 μ F 400V C.C. |

9-6. F-6040 PHONES Jack Board

| Parts No. | Stock No. | Description |
|-----------|-----------|-------------|
| oJ3 | 46265700 | Jack |

9-7. F-5735 Reel Motor Connection Board

| Parts No. | Stock No. | Description |
|-----------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------|
| • Diode tD1 | 03111600 or 03111800 | 1S2473 1S1588 |
| • Zener Diode tDZ1 | 46103600 or 46103700 or 46103800 or 46805000 or 46805100 or 46805200 | 05Z12-X 05Z12-Y 05Z12-Z RD12E-B1 RD12E-B2 RD12E-B3 |

9-8. F-5736 Tape Selector Switch Board

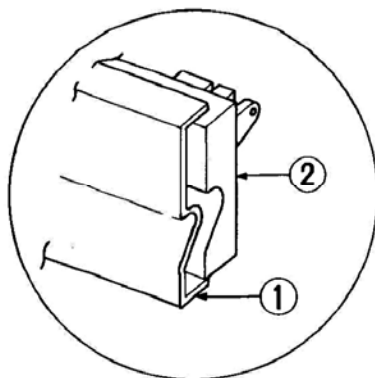
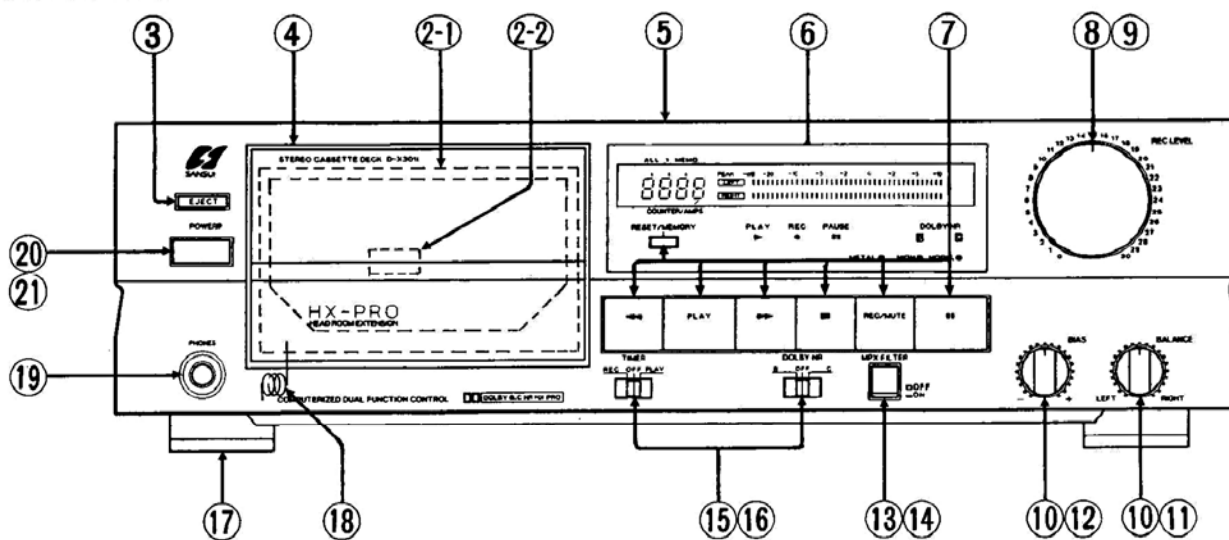
| Parts No. | Stock No. | Description |
|-----------|-----------|------------------------------|
| tS1 | 48829100 | Push SW., Half Sensor |
| tS2 | 48829100 | Push SW., FWD Rec Prevention |
| tS3 | 48829100 | Push SW., Tape Sel. HIGH |
| tS4 | 48829100 | Push SW., Tape Sel. METAL |

9-9. F-5739 Counter Pulse Sensor Board

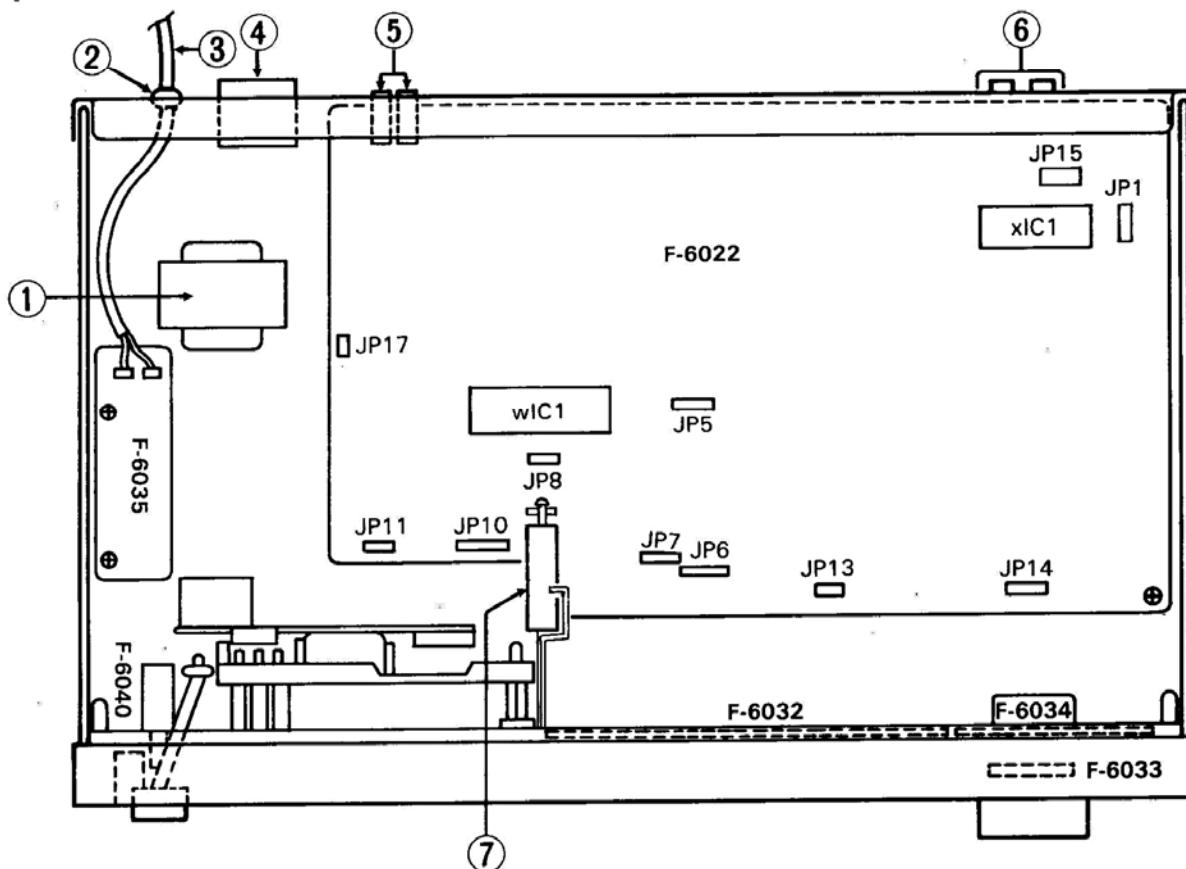
| Parts No. | Stock No. | Description |
|-----------|-------------------------|------------------------------------------------------|
| tPH2 | 49326101 or 49326102 | ON2170-Q Photo Refractor ON2170-R Photo Refractor |

10. OTHER PARTS

10-1. Front View



10-2. Top View



Parts List < Front View >

| Parts No. | Stock No. | Description |
|-----------|-----------|-------------------------------------|
| 1 | 27618400 | Front Panel Ass'y A |
| 2 | 27618610 | Front Panel Ass'y B |
| 2-1 | 47620310 | Cassette Pocket |
| 2-2 | 27585500 | Glossy Seal |
| 3 | 27617400 | EJECT Knob |
| 4 | 27618200 | Cassette Lid Ass'y |
| 5 | 27620000 | Bonnet |
| 6 | 49323310 | FL Display Tube CP1087AGR |
| 7 | 49326300 | Push SW., PLAY-REC/MUTE- II▶▶▶◀◀ |
| 8 | 49326400 | 50kΩ (B)x2 V.R., REC LEVEL |
| 9 | 27611500 | Knob, REC LEVEL |
| 10 | 84580100 | Knob, BIAS-BALANCE |
| 11 | 49326500 | 50kΩ (B) V.R., BALANCE |
| 12 | 49326600 | 10kΩ (B) V.R., BIAS |
| 13 | 46563500 | Push SW., MPX FILTER |
| 14 | 27608300 | Push Knob, MPX FILTER |
| 15 | 46178400 | Push SW., DOLBY NR-TIMER |
| 16 | 27608600 | Slide Knob, DOLBY NR-TIMER |

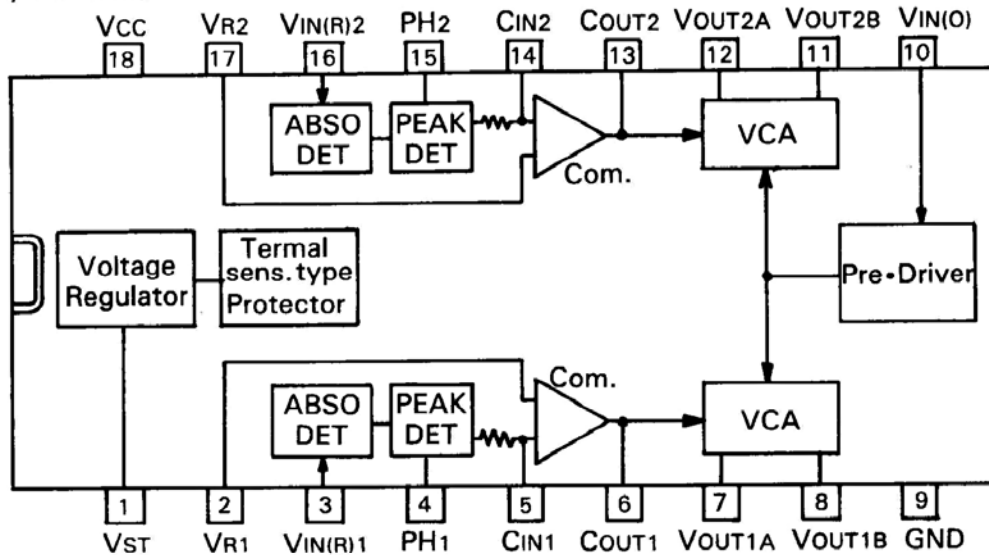
| Parts No. | Stock No. | Description |
|-----------|-----------|-------------------------|
| 17 | 27273510 | Leg |
| 18 | 47673000 | Spring, Cassette Pocket |
| 19 | 46265700 | Jack, PHONES |
| △ 20 | 46364300 | Push SW., POWER |
| 21 | 27626500 | Push Knob, POWER |

Parts List < Top View >

| Parts No. | Stock No. | Description |
|-----------|-----------|----------------------------------|
| △ 1 | 15033209 | Power Transformer (SS) |
| △ 1 | 15033205 | Power Transformer (EU) |
| △ 2 | 48913500 | Strain Relief |
| △ 3 | 48837700 | Power Supply Cord (SS) |
| △ 3 | 38004500 | Power Supply Cord (EU) |
| △ 4 | 48484200 | Voltage Selector. (SS) |
| △ 4 | 07204700 | Slide SW., VOLTAGE SELECTOR (EU) |
| 5 | 46547200 | Mini Jack, SYSTEM CONTROL |
| 6 | 48528500 | 4P Terminal, LINE IN/OUT |
| 7 | 27620700 | Damper Ass'y |

11. TERMINAL FUNCTION OF ICs, μPC1297CA AND MB88514BP

•μPC1297CA (Dolby HX PRO)



◆ Terminal Function < μPC1297CA >

| Pin No. | Pin Name | Terminal Function |
|---------|----------|----------------------------------------------------|
| 1 | VST | Input terminal for standard supply voltage. |
| 2 | VR1 | Input terminal for standard voltage of comparator. |
| 3 | VIN(R)1 | Input terminal for rec signal. |
| 4 | PH1 | Terminal to connect a capacitor for peak hold. |
| 5 | CIN1 | Input terminal for comparator. |
| 6 | COUT1 | Output terminal of comparator. |
| 7 | VOUT1A | Output terminal of VCA1A. |
| 8 | VOUT1B | Output terminal of VCA1B. |
| 9 | GND | Ground terminal. |

| Pin No. | Pin Name | Terminal Function |
|---------|----------|----------------------------------------------------|
| 10 | VIN (O) | Input terminal for bias signal. |
| 11 | VOUT2B | Output terminal of VCA2B. |
| 12 | VOUT2A | Output terminal of VCA2A. |
| 13 | COUT2 | Output terminal of comparator. |
| 14 | CIN2 | Input terminal for comparator. |
| 15 | PH2 | Terminal to connect a capacitor for peak hold. |
| 16 | VIN(R)2 | Input terminal for rec signal. |
| 17 | VR2 | Input terminal for standard voltage of comparator. |
| 18 | Vcc | Power supply voltage terminal. |

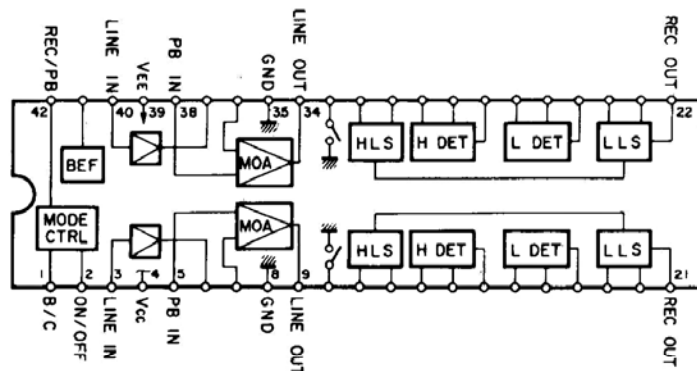
•MB88514BP (Mechanism Control)

◆ Terminal Function <MB88514BP>

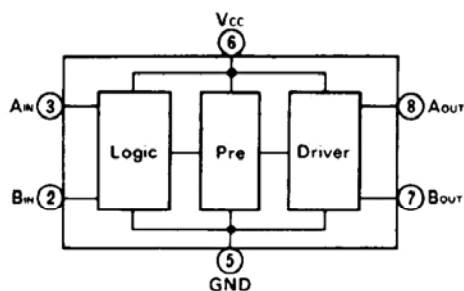
| Pin No. | Pin Name | I/O | Description | Active | |
|---------|-------------|-----|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|--------------|
| | | | | H | L |
| 1~4 | G0~G3 | O | Terminals for outputting grid signals to the FL display. | ○ | |
| 13, 14 | G4, G5 | O | Terminals for outputting grid signals to the FL display. | | ○ |
| 5~12 | S0~S7 | O | Terminals for outputting segment signals to the FL display. | ○ | |
| 15 | SOL | O | Terminal for outputting a current to hold the play plunger. | | |
| 16 | START SOL | O | Terminal for generating a driving current to energize the play plunger. The play plunger is initially energized by a pulse (□). | | |
| 17 | PLAY LED | O | PLAY indicator LED driving signal output. | | ○ |
| 18 | REC LED | O | REC indicator LED driving signal output. | | ○ |
| 19 | A.B LED | O | AUTO BIAS indicator LED driving signal output. | | ○ |
| 20 | PAUSE LED | O | PAUSE indicator LED driving signal output. | | ○ |
| 21 | DIR."▷" LED | O | Direction (▷) indicator LED driving signal output. | | ○ |
| 22 | DIR."◁" LED | O | Direction (◁) indicator LED driving signal output. | | ○ |
| 23 | REEL FAST | O | Terminal for switching the reel motor speed from NORMAL play to FF/REW or visa versa. | Normal Play | FF and REW |
| 25, 26 | EX EX | - | Terminals to connect a OSC. | | |
| 30 | LEADER | I | Terminal for inputting a detecting signal for tape leader. | | ○ |
| 31 | AMPS | I | Terminal for inputting music blank signals in AMPS operation. | Music play | Music blank |
| 33 | BIAS | O | This terminal outputs an "L" level signal in the recording mode. | | ○ |
| 34 | REC | O | This terminal outputs an "H" signal in the recording mode. | | ○ |
| 35 | R. MUTE | O | Terminal for outputting a rec mute signal. This terminal outputs an "L" signal until set to the PAUSE mode, when REC MUTE key is depressed in the recording mode. | Rec Mute Off | Rec Mute On |
| 36 | L. MUTE | O | Terminal for outputting a line mute signal. If at "L" level, LINE OUT is muted. | Line Mute Off | Line Mute On |
| 37~40 | ATT0~ATT3 | O | Terminals for outputting auto bias control signal. | | |
| 42 | REM IN | I | Terminal for inputting a signal from system control. | | |
| 47, 48 | KEY1 KEY2 | I | Terminals for inputting an operation key signal. | | |
| 49 | TIMER | I | Terminal for inputting a signal for timer operation. | | |
| 50 | REV MODE | I | Reverse mode selection signal input. | | |
| 51 | C.PULSE | I | Terminal for inputting a signal for tape counter. | | |
| 52 | BIAS CHECK | I | Bias comparison signal input. | | |

| Pin No. | Pin Name | I/O | Description | Active | |
|---------|---------------|-----|-------------------------------------------------------------------|-------------------|--------------------|
| | | | | H | L |
| 53 | L.METER R | I | Terminal to input a control signal for right-channel level meter. | | |
| 54 | L.METER L | I | Terminal to input a control signal for left-channel level meter. | | |
| 55, 56 | REEL + REEL - | O | Reel motor drive signal output. | FWD-FF REV-REW | REV-REW FWD-F.F |
| 59 | REM OUT | O | Terminal for outputting a signal for system control. | | |
| 60 | HALF | I | Cassette tape in/out detection signal input. | Out | In |
| 61 | FWD.REC SW | I | Forward recording OK signal input. | | ○ |
| 62 | REV. REC SW | I | Reverse recording OK signal input. | | ○ |

•CX20187 (Dolby Noise Reduction)



•BA6208 (Motor Drive)

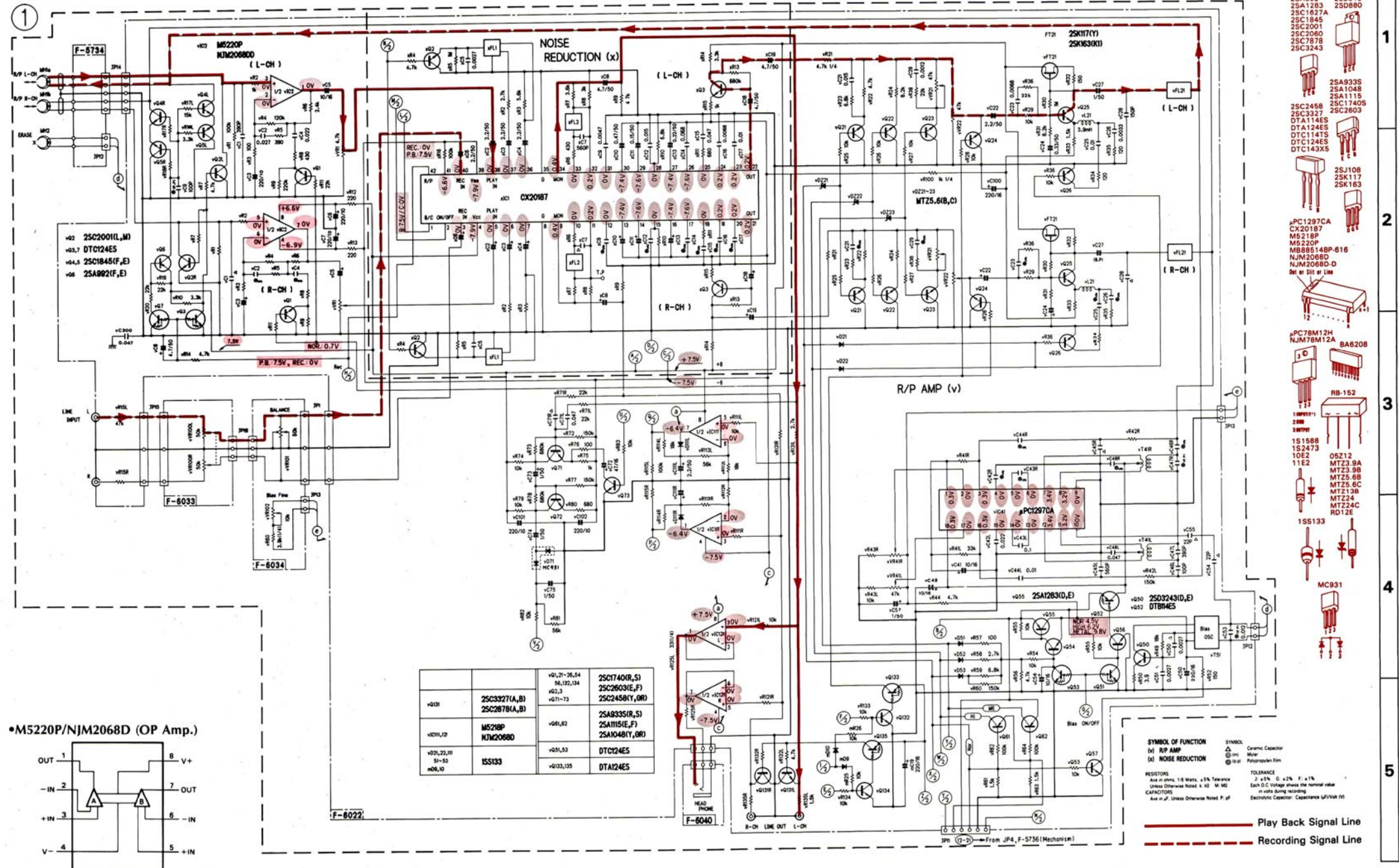


| Input | | Output | | Output Mode |
|---------|---------|----------|----------|--------------|
| Input A | Input B | Output A | Output B | |
| 1 | 1 | L | L | Motor Short |
| 1 | 0 | H | L | Normal Turn |
| 0 | 1 | L | H | Reverse Turn |
| 0 | 0 | - | - | Motor Open |

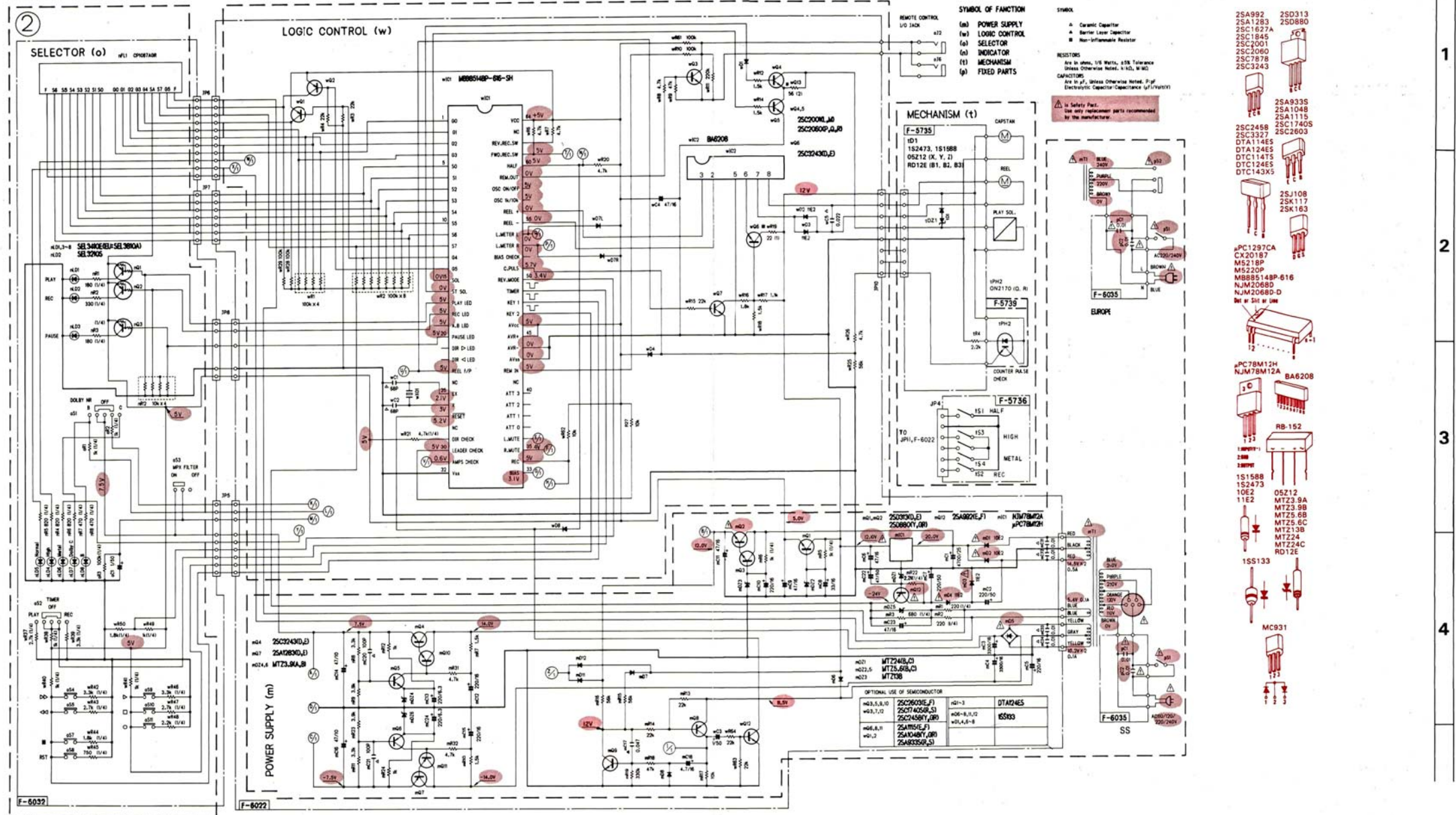
I: More than 2.0V, O: Less Than 0.8V

12. SCHEMATIC DIAGRAM 12-1. REC/Play Back Amp. Section

* Design and specifications subject to change without notice for improvement.
 * La présentation et les spécifications sont susceptibles d'être modifiées sans préavis par suites d'améliorations éventuelles.
 * Änderungen, die dem technischen Fortschritt dienen, bleiben vorbehalten.



12-2. Control Section



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山水電氣株式会社 東京都杉並区泉2-14-1 (〒168)
 (SM2-87) Printed in Japan (1988.07.M) <Stock No. 36544400>