

CDP-C525/C625

SERVICE MANUAL



Photo : CDP-C625

<i>US Model</i>	<i>Canadian Model</i>	<i>AEP Model</i>	<i>Australian Model</i>	<i>E Model</i>
CDP-C525/C625				



Model Name Using Similar Mechanism	CDP-C425
Optical Pick-up Block Type	BU-5BD8B

SPECIFICATIONS

System	Compact disc digital audio system	LINE OUT (VARIABLE) (phono jacks)	Output level max. 2 V (at 50 kilohms, non DSP mode)
Laser	Semiconductor laser ($\lambda=780$ nm)		Load impedance over 10 kilohms
Laser output	Emission duration: continuous Max. $44.6 \mu\text{W}^*$ * This output is the value measured at a distance of about 200 mm from the objective lens surface on the Optical Pick-up Block.	DIGITAL OUT (OPTICAL) (optical output connector) (CDP-C625 only) PHONES (stereo phone jack)	Wave length 660 nm Output level -18 dBm
Frequency response	2 Hz – 20 kHz (± 0.5 dB)		Output level max. 15 mW
Signal to noise ratio	CDP-C525 More than 105 dB		Load impedance 32 ohms
Dynamic range	CDP-C625 More than 110 dB		
Harmonic distortion	More than 98 dB CDP-C525 Less than 0.005% (1 kHz) CDP-C625		Model for USA and Canada 120 V AC, 60 Hz
Channel separation	Less than 0.0027% (1 kHz) CDP-C525 More than 100 dB (1 kHz) CDP-C625	Power requirements	Model for Australia 240 V AC, 50/60 Hz
Wow and flutter	More than 102 dB (1 kHz) Below measurable limit	Power consumption	13 W
Outputs		Dimensions	Approx. $430 \times 125 \times 385$ mm (w/h/d) ($17 \times 5 \times 15\frac{1}{4}$ inches) not including projecting parts and controls
LINE OUT (FIXED) (phono jacks)	Output level 2 V (at 50 kilohms, non DSP mode) Load impedance over 10 kilohms	Weight	Approx. 6 kg (13 lbs 4 oz), net
		Remote commander	RM-D615
		Remote control system	Infrared control
		Power requirements	3 V DC with two batteries size AA (IEC designation R6)

— Continued on next page —

COMPACT DISC PLAYER
SONY®

Supplied accessories

Connecting cord (1)
 (2 phono plugs ↔ 2 phono plugs)
 Remote commander (1)
 Sony SUM-3(NS) batteries (2)
 Operating Manual (1)

Optional accessory (CDP-C625 only)

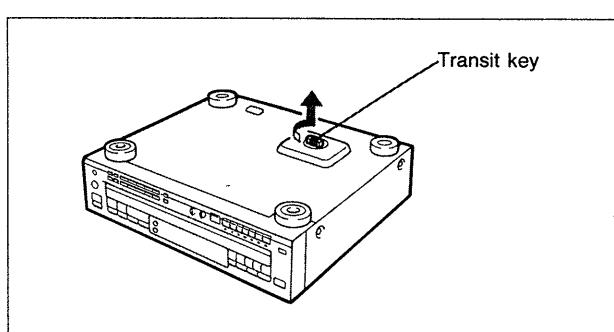
Audio optical connecting cord POC-15

Design and specifications subject to change without notice.

Note on the Transit Key

The transit key on the bottom exterior of the unit protects the optical system against shock during transportation. Before operating the CD player, be sure to remove the key by following the instructions on the label, and store it in a safe place.

When transporting the unit, replace the key in its original hole and lock it in place.



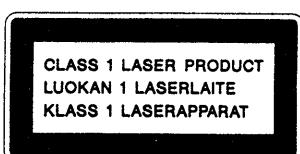
For the customers in Canada

CAUTION:

TO PREVENT ELECTRIC SHOCK, DO NOT USE THIS POLARIZED AC PLUG WITH AN EXTENSION CORD, RECEPTACLE OR OTHER OUTLET UNLESS THE BLADES CAN BE FULLY INSERTED TO PREVENT BLADE EXPOSURE.

THIS APPARATUS COMPLIES WITH THE CLASS B LIMITS FOR RADIO NOISE EMISSIONS SET OUT IN RADIO INTERFERENCE REGULATIONS.

For the customers in Australia



This Compact Disc player is classified as a CLASS 1 LASER product. The CLASS 1 LASER PRODUCT label is located on the rear exterior.

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY MARK OR DOTTED LINE WITH MARK ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

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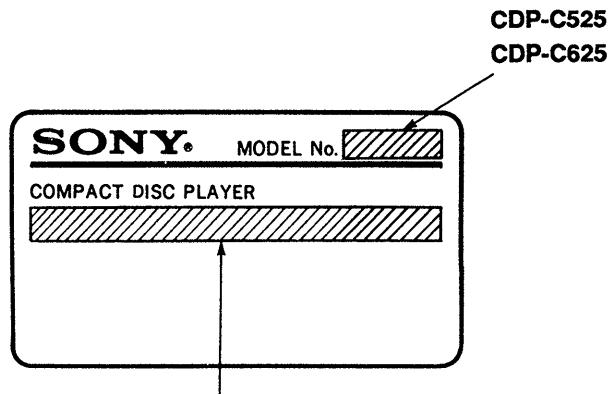
ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

LES COMPOSANTS IDENTIFIÉS PAR UNE MARQUE SUR LES DIAGRAMMES SCHÉMATIQUES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR SONY.

SAFETY CHECK-OUT

MODEL IDENTIFICATION

—Model Number Label—



US, Canadian model : AC : 120V 60Hz

Australian model : AC : 240V~50/60Hz

AEP model : AC : 220~230V~50/60Hz

E model : AC : 110~120V, 220~240V~50/60Hz

NOTES ON HANDLING THE OPTICAL PICK-UP BLOCK OR BASE UNIT

The laser diode in the optical pick-up block may suffer electrostatic breakdown because of the potential difference generated by the charged electrostatic load, etc. on clothing and the human body.

During repair, pay attention to electrostatic breakdown and also use the procedure in the printed matter which is included in the repair parts.

The flexible board is easily damaged and should be handled with care.

NOTES ON LASER DIODE EMISSION CHECK

The laser beam on this model is concentrated so as to be focused on the disc reflective surface by the objective lens in the optical pick-up block. Therefore, when checking the laser diode emission, observe from more than 30cm away from the objective lens.

After correcting the original service problem, perform the following safety checks before releasing the set to the customer:

Check the antenna terminals, metal trim, "metallized" knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.

LEAKAGE TEST

The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microamper). Leakage current can be measured by any one of three methods.

1. A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers' instructions to use these instruments.
2. A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.
3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The "limit" indication is 0.75V, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2V AC range are suitable. (See Fig. A)

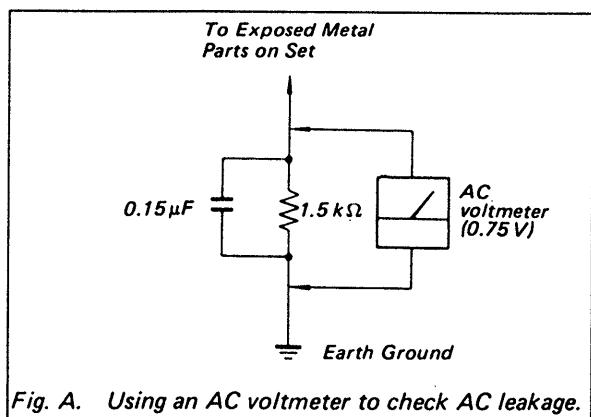


Fig. A. Using an AC voltmeter to check AC leakage.

PROTECTION OF EYES FROM LASER BEAM DURING SERVICING

This set employs a laser. Therefore, be sure to follow carefully the instructions below when servicing.

CAUTION

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

1. Laser Diode Properties

- Material: GaAlAs
- Wavelength: 780 nm
- Emission Duration: continuous
- Laser Output: max. 44.6 μ W*

* This output is the value measured at a distance of about 200 mm from the objective lens surface on the Optical Pick-up Block.

2. During service, do not take the Optical Pick-up Block apart, and do not adjust the APC circuit. If there is a breakdown in the APC circuit (including laser diode), replace the entire Optocal Pick-up Block (including APC board).

BESKYTTELSE AF ØJNE MOD LASERSTRÅLING UNDER SERVICE

I dette apparat anvendes laserlys. Derfor skal nedenstående instruktioner nøje følges under service.

Følg iøvrigt instruktionerne i servicemanualen.

ADVARSEL!!

Under service må øjnene ikke komme nær objektiv-linsen på den optiske pick-up enhed. I tilfælde af at det er nødvendigt at kontrollere udsendelsen af laserlys, skal det ske i en afstand af mere end 25 cm fra den optiske pick-up.

1. Laser-didoe data

- Materiale: GaAlAs
 - Bølgelængde: 780 nm
 - Udstråling: Kontinuerlig
 - Laseroutput: Max. 0,4 mW*
- * Målt i 1,6 mm afstand fra overfladen af objektiv-linsen på den optiske pick-up enhed.

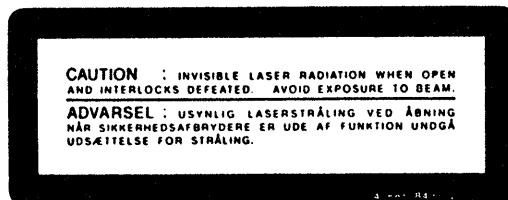
- Klassifikation: Klasse IIIb.

2. Adskil aldrig den optiske pick-up enhed under service, og juster ikke APC kredsløbet (Automatic Power Control). Hvis APC kredsløbet (incl. laser-dioden) bryder ned, skal hele den optiske pick-up enhed (incl. APC printkortet) udskiftes.

LASER ADVARSEL MÆRKNING

Følgende mærkning findes indvendig i apparatet:

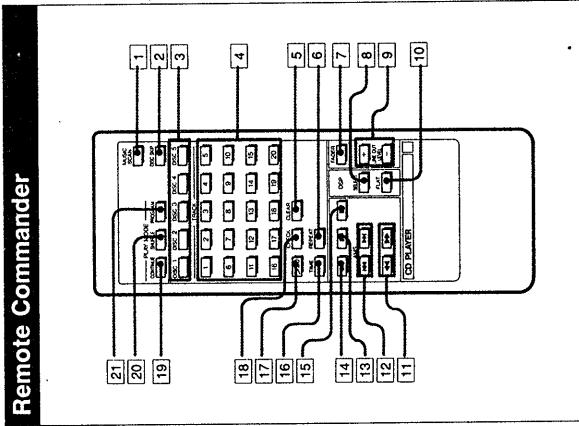
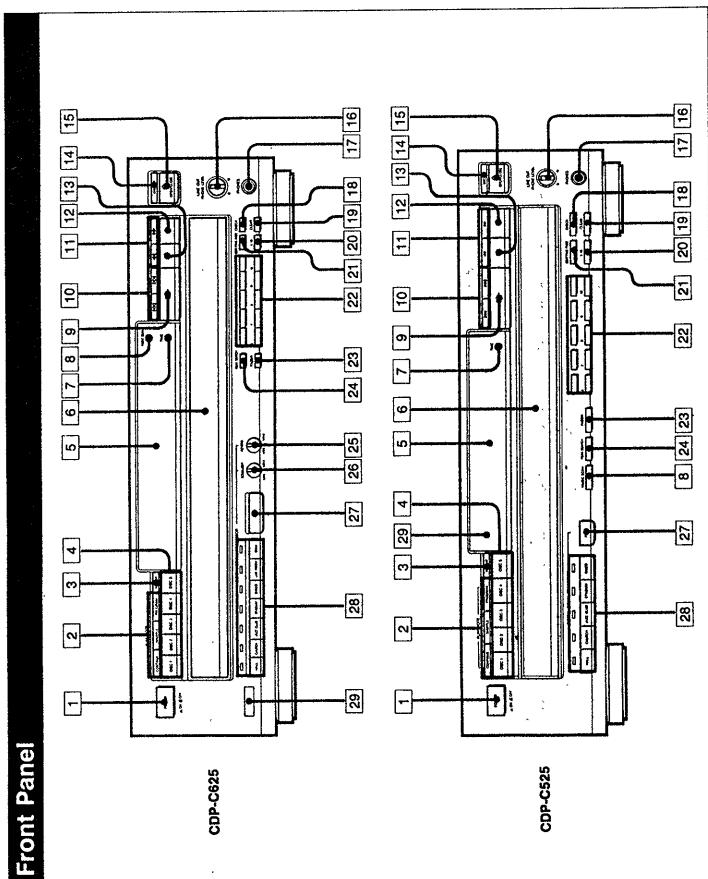
1. Advarsel Mærkning



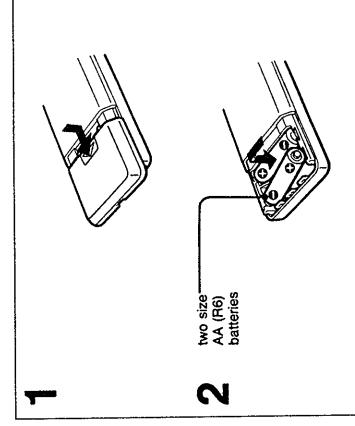
VAROITUS: Laite sisältää, laserdiodin, joka lähettilää (näkymätöntä) silmille vaarallista lasersateilyä.

SECTION 1 GENERAL

1-1. LOCATION OF CONTROLS



Installing Batteries in the Remote Commander



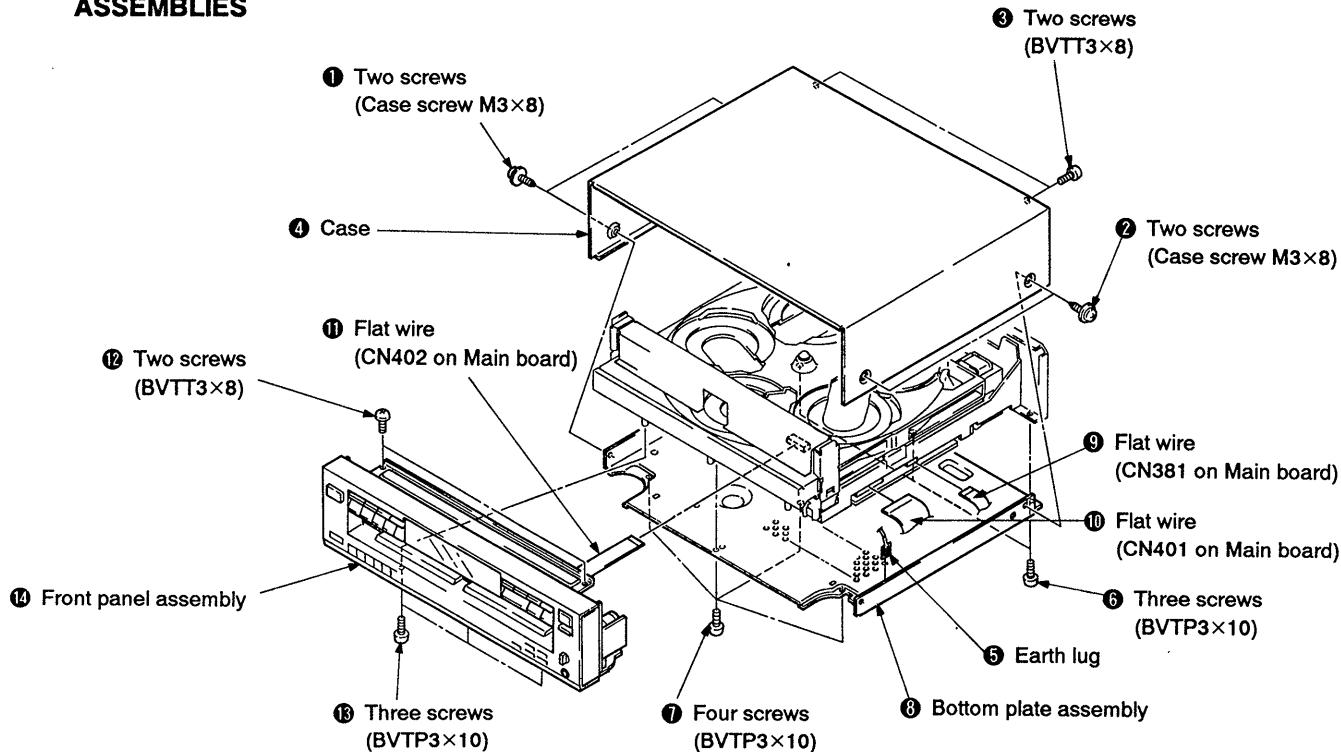
- On battery life**
- About half a year of normal operation can be expected when using the Sony SUM-3(NS) batteries.
 - When the batteries are run down, the remote commander will not operate the unit. In this case, replace both batteries with new ones.
- Notes on the remote commander and remote control operation**
- Keep the commander away from extremely hot or humid places.
 - Avoid dropping any foreign objects into the commander casing, particularly when replacing the batteries.
 - Avoid exposing the remote sensor to direct sunlight or lighting apparatus. Such exposure can cause a malfunction.
 - To avoid damage caused by battery leakage and corrosion, remove the batteries when the commander will not be used for a long time.

- POWER switch
- PLAY MODE buttons
- REPEAT button
- DISC 1-5 buttons
- Display window
- Disc tray
- TIME button
- MUSIC SCAN button
- ▲ (play) button
- ▼ (AMS*) buttons
- ▶ (stop) button
- ▷ (pause) button
- DISC SKIP button
- OPEN/CLOSE button
- POWER switch
- PLAY MODE buttons
- REPEAT button
- DISC 1-5 buttons
- Display window
- Disc tray
- TIME button
- MUSIC SCAN button
- ▲ (play) button
- ▼ (AMS*) buttons
- ▶ (stop) button
- ▷ (pause) button
- DISC SKIP button
- OPEN/CLOSE button
- DIGITAL SIGNAL PROCESSOR mode select buttons and indicators
- Remote sensor

* AMS is the abbreviation of Automatic Music Sensor.

SECTION 2 DISASSEMBLY

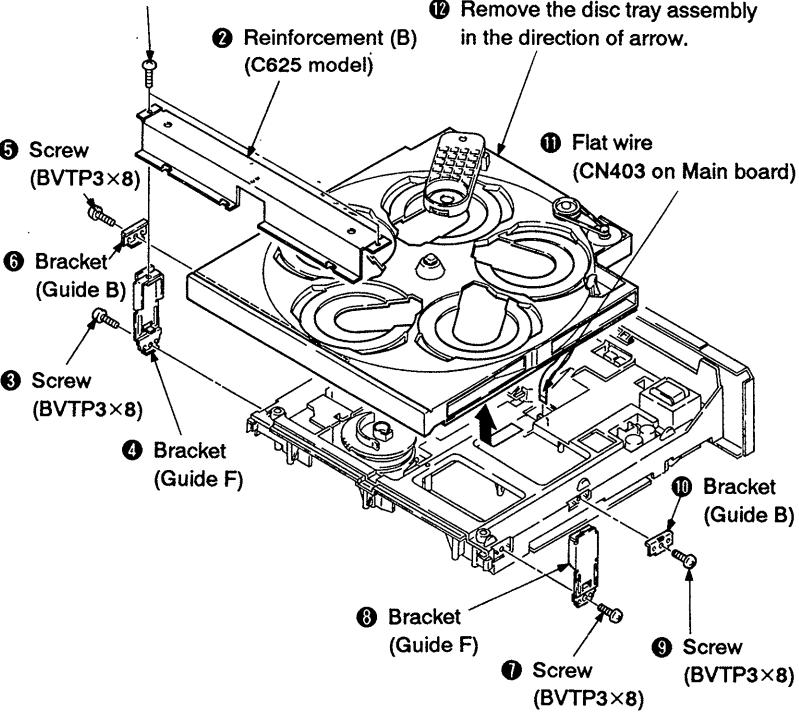
2-1. REMOVAL OF CASE AND FRONT PANEL ASSEMBLIES



2-2. REMOVAL OF DISC TRAY ASSEMBLY

① Two screws (C625 model)
(BVTT3×8)

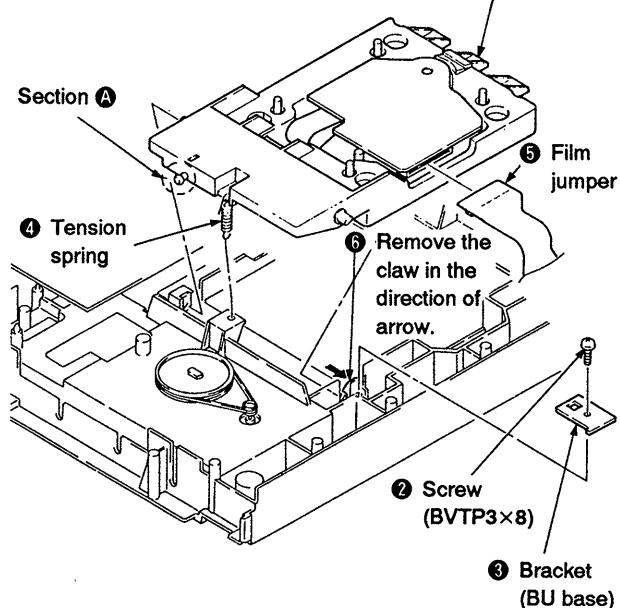
⑫ Remove the disc tray assembly
in the direction of arrow.



2-3. REMOVAL OF OPTICAL PICK-UP BLOCK ASSEMBLY

1) Replace the set up side down.

① Remove the optical pick-up block assembly by lifting up the section A from the notch of the loading A gear.



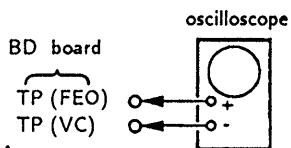
SECTION 3

ELECTRICAL BLOCK CHECKING

Note :

1. CD Block basically constructed to operate without adjustment. Therefore, check each item in order given.
2. Use YEDS-18 disc (3-702-101-01) unless otherwise indicated.
3. Use the oscilloscope with more than $10M\Omega$ impedance.
4. Clean an object lens by an applicator with neutral detergent when the signal level is low than specified value with the following checks.

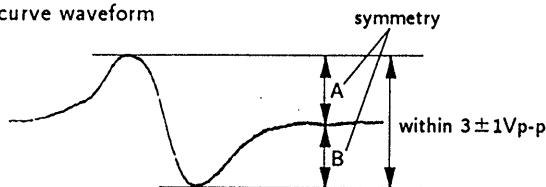
S Curve Check



Procedure :

1. Connect oscilloscope to test point TP (FEO) on BD board.
2. Connect between test point TP (FES) and TP (VC) by lead wire.
3. Turned Power switch on and actuate the focus serch. (actuate the focus serch when disc table is moving in and out.)
4. Check the oscilloscope waveform (S curve) is symmetrical between A and B. And confirm peak to peak level within $3 \pm 1V_{p-p}$.

S curve waveform

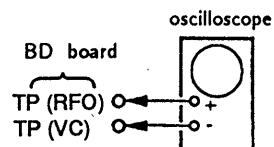


5. After check, remove the lead wire connected in step 2.

Note :

- Try to mesure several times to make sure that the ratio of A : B or B : A is more than 10 : 7.
- Take sweep time as long as possible and light up the brightness to obtain best waveform.

RF Level Check

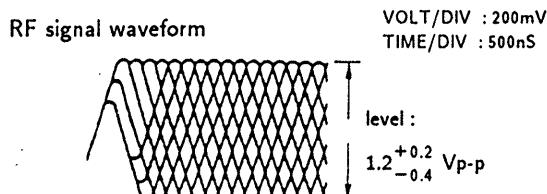


Procedure :

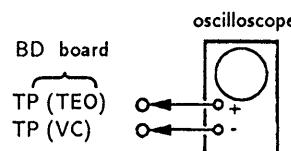
1. Connect oscilloscope to test point TP (RFO) on BD board.
2. Turn Power switch on.
3. Put disc (YEDS-18) in and playback.
4. Confirm that oscilloscope waveform is clear and check RF signal level is correct or not.

Note :

Clear RF signal waveform means that the shape “◇” can be clearly distinguished at the center of the waveform.



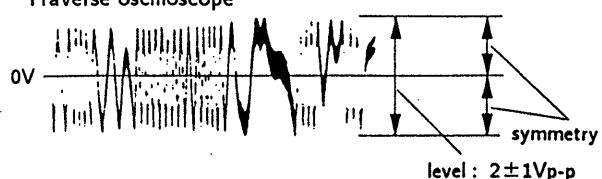
E-F Balance Check



Procedure :

1. Connect test point TP (ADJ) to ground and TP (TES) to TP (VC) with lead wire.
2. Connect oscilloscope to test point TP (TEO) on BD board.
3. Turn Power switch on.
4. Put disc (YEDS-18) in and playback.
5. Confirm that the osilloscope waveform is symmetrical on the top and bottom in relation to 0V, and check this level.

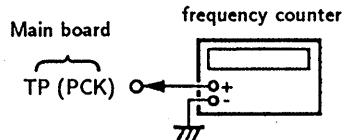
Traverse oscilloscope



6. Remove the lead wire connected in step 1.

RF PLL Free-run Frequency Check**Procedure :**

1. Connect frequency counter to test point (PCK) with lead wire.



2. Turn Power switch on.
3. Confirm that reading on frequency counter is
4. 3218MHz.

Focus/Tracking Gain

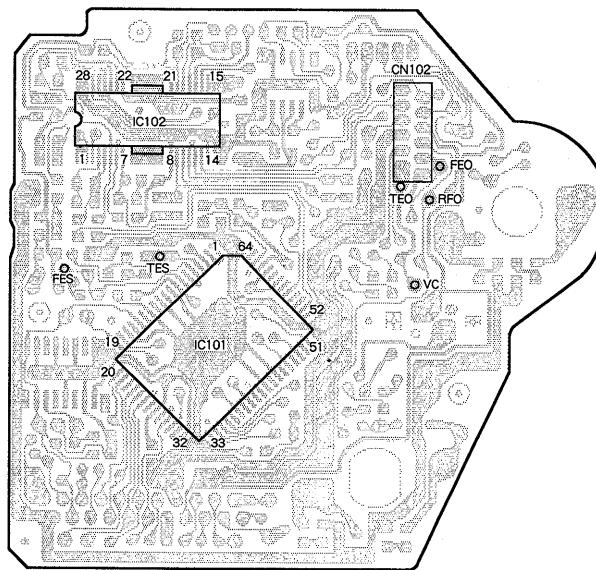
This gain has a margin, so even if it is slightly off. There is no problem.

Therefore, do not perform, this adjustment.

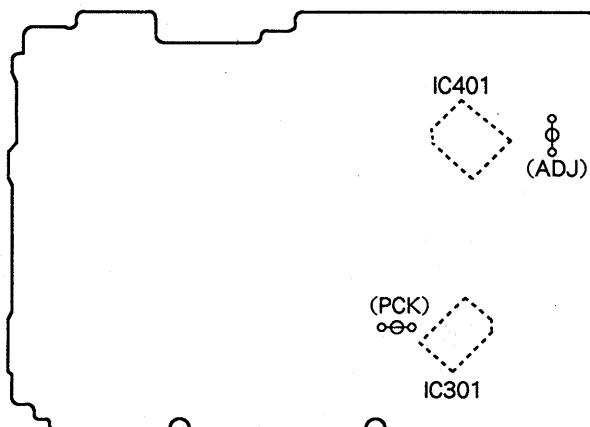
Please note that it should be fixed to mechanical center position when you moved and do not know original position.

**Adjustment Locations :
[BD board]**

— conductor side —

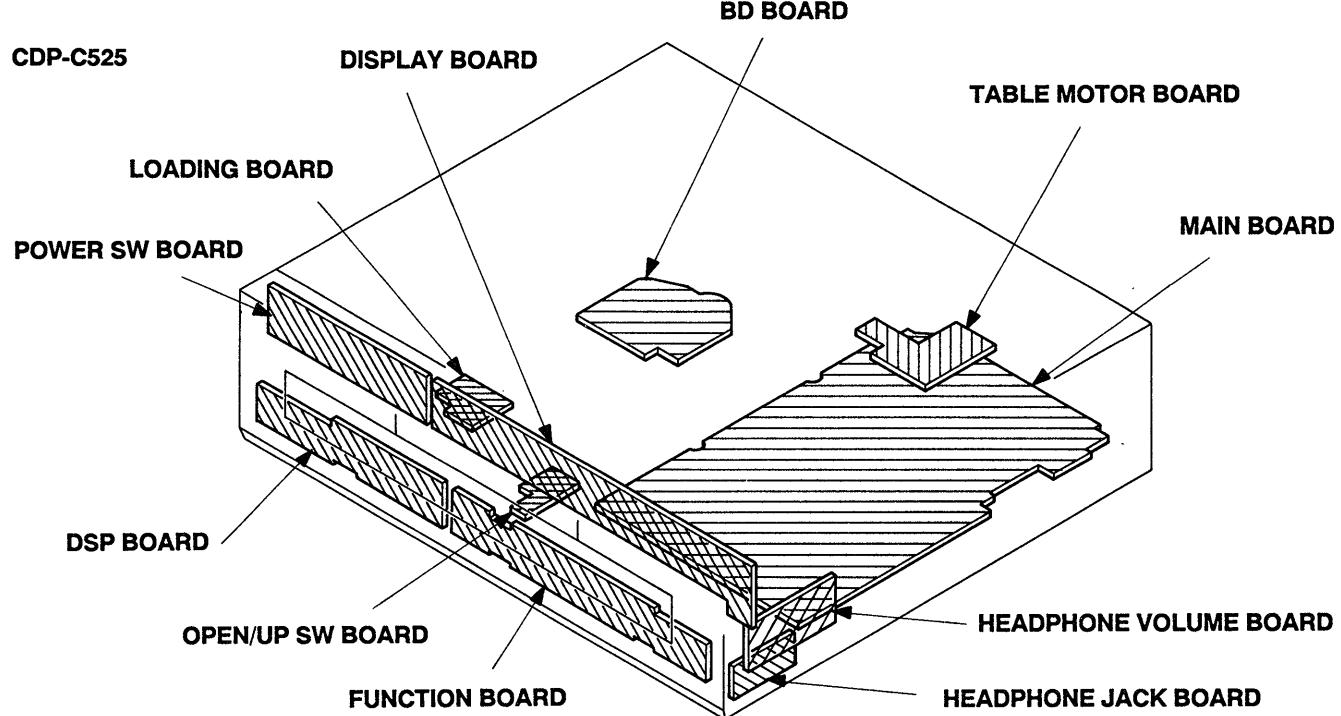
**[Main board]**

— component side —

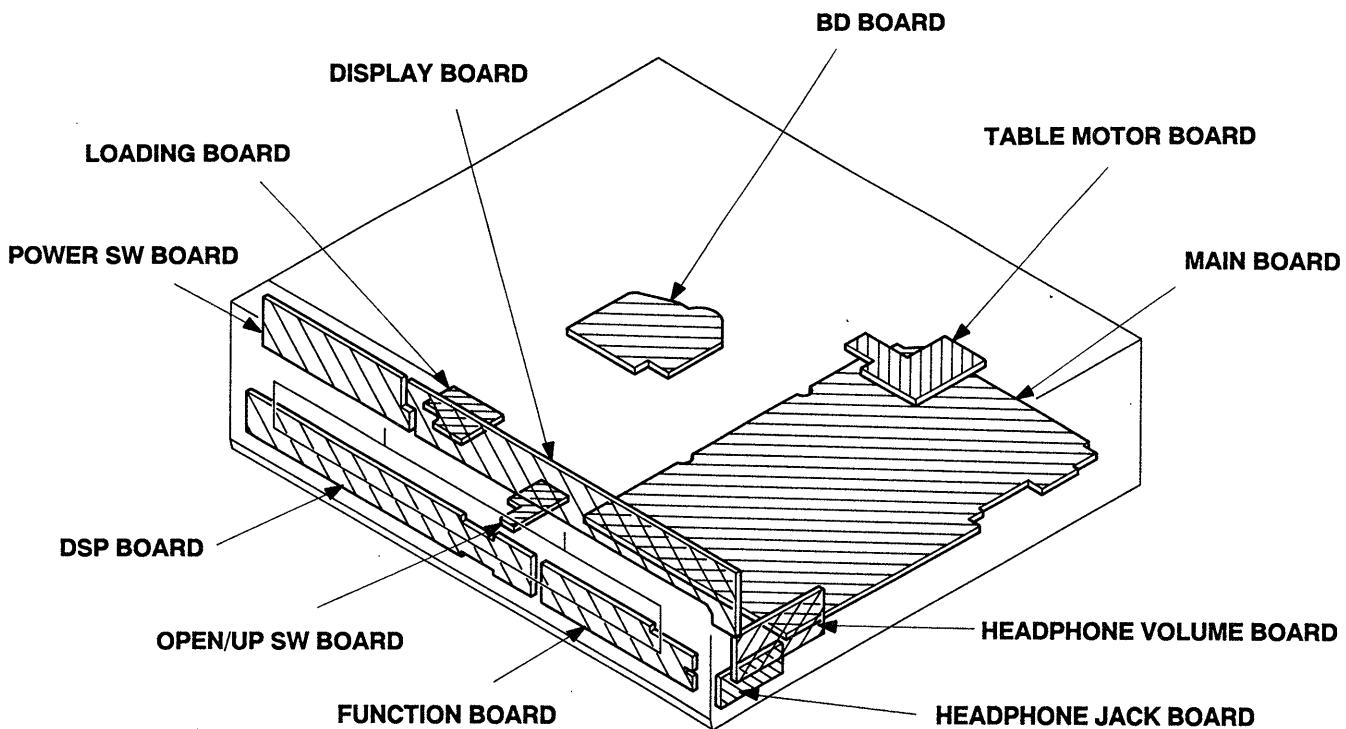


SECTION 4 DIAGRAMS

4-1. CIRCUIT BOARDS LOCATION

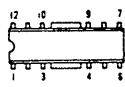


CDP-C625

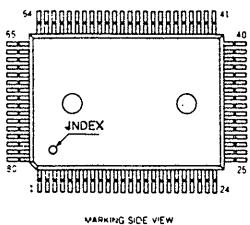


4-2. SEMICONDUCTOR LEAD LAYOUTS

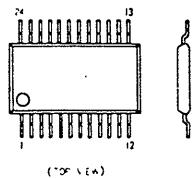
CXA1291P



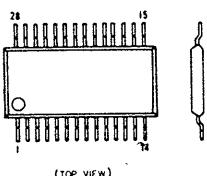
CXD2500AQ



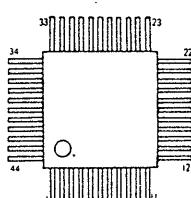
CXD2560M



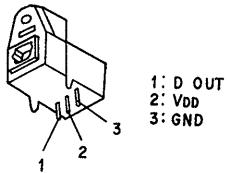
CXD2561BM



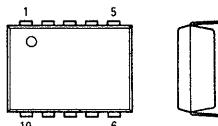
CXD2701Q



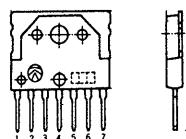
GP1F32T



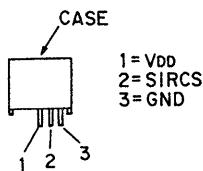
LA5601



LA5602



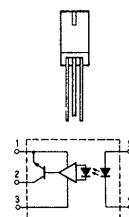
SBX1610-59



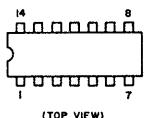
RC78L12A-T1



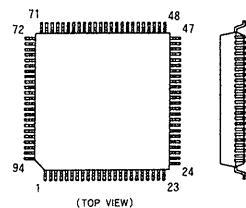
GP-1A521



SN74HCU04AN



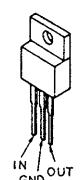
μ PD75237GJ-024-5BG



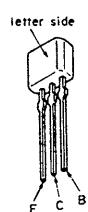
M5293L



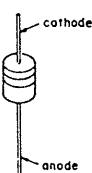
M5F7807L



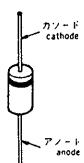
**2SA1175-HFE
2SC3623-LK
DTA124ES
DTC144ES**



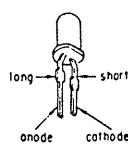
**11ES2
RD8.2ES-B2**



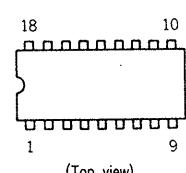
1N4148M



SEL2810A-C



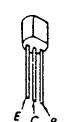
MS51464-10NC



**2SC1815-Y
DTA144ES**

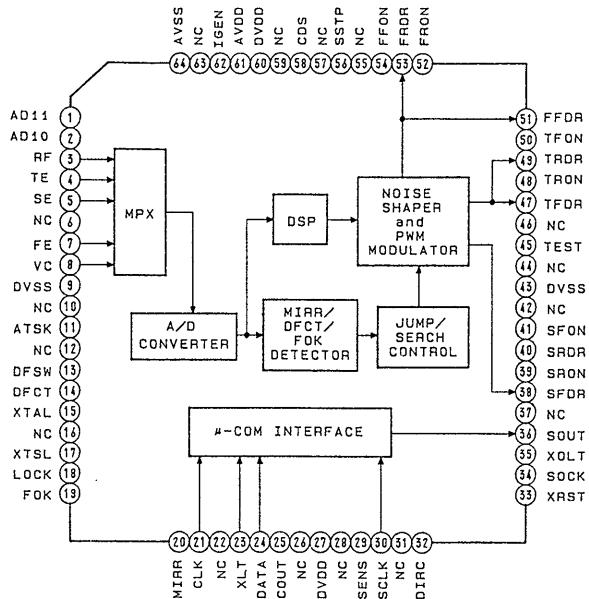


2SC2878-AB

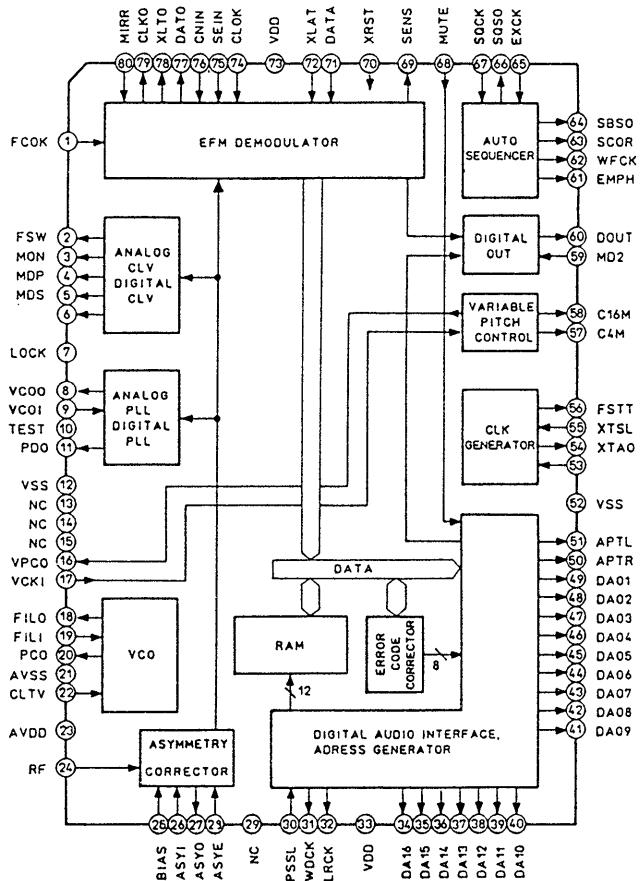


4-3. IC BLOCK DIAGRAMS

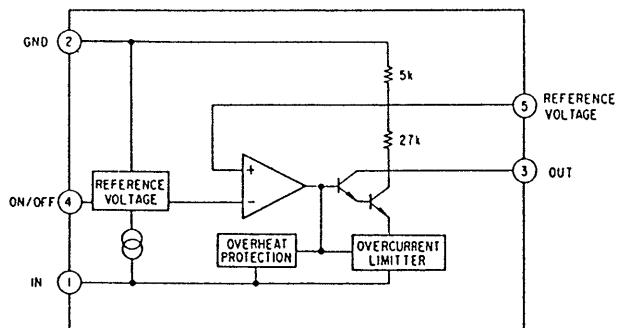
IC101 CXD2501Q



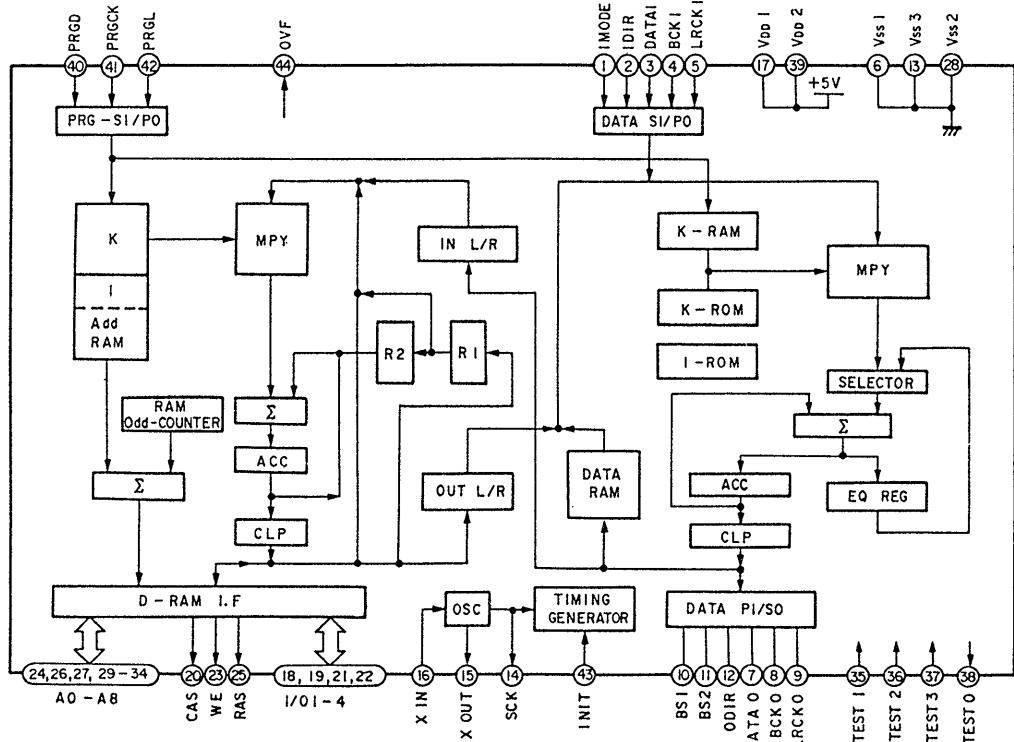
IC301 CXD2500Q



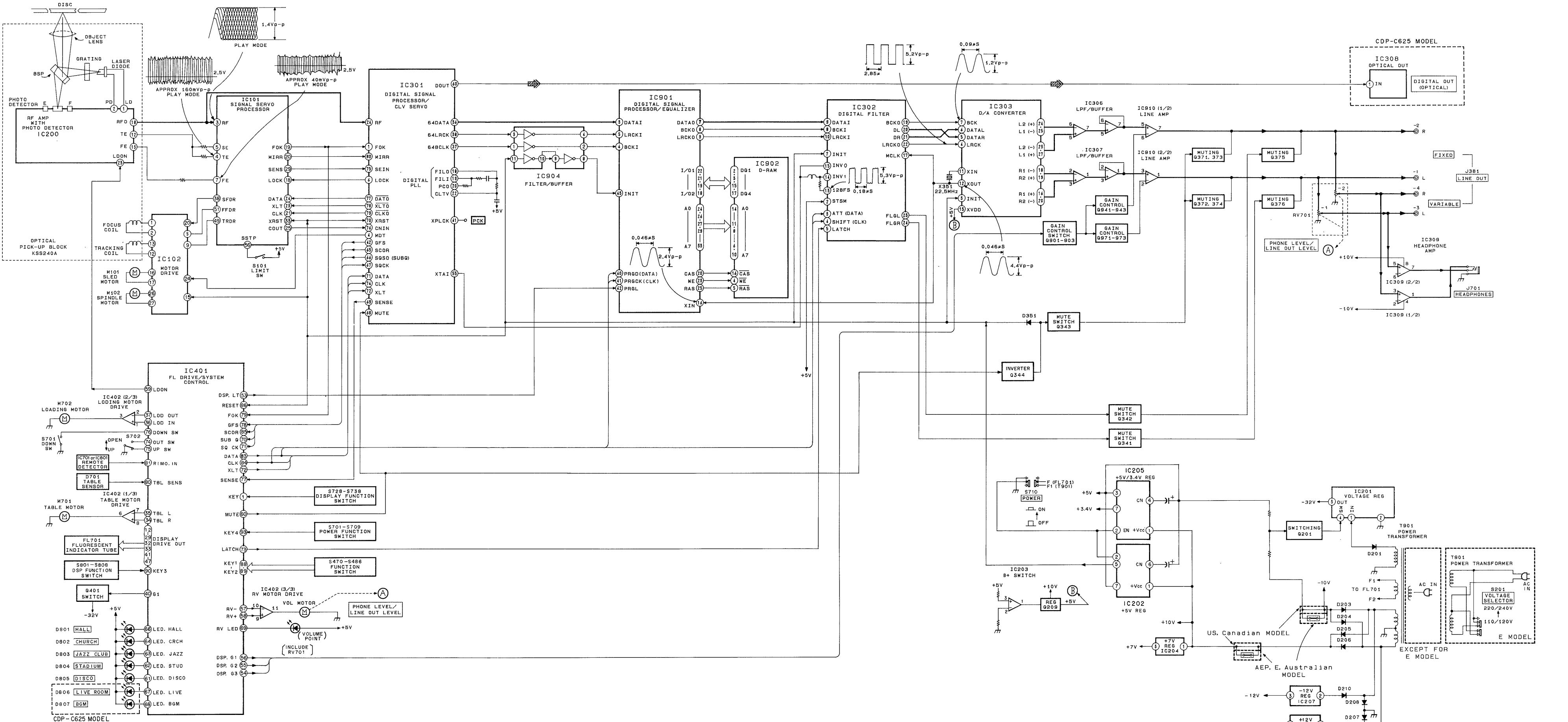
IC201 M5293L



IC901 CXD2701Q



4-4. BLOCK DIAGRAMS



4-5. PRINTED WIRING BOARDS

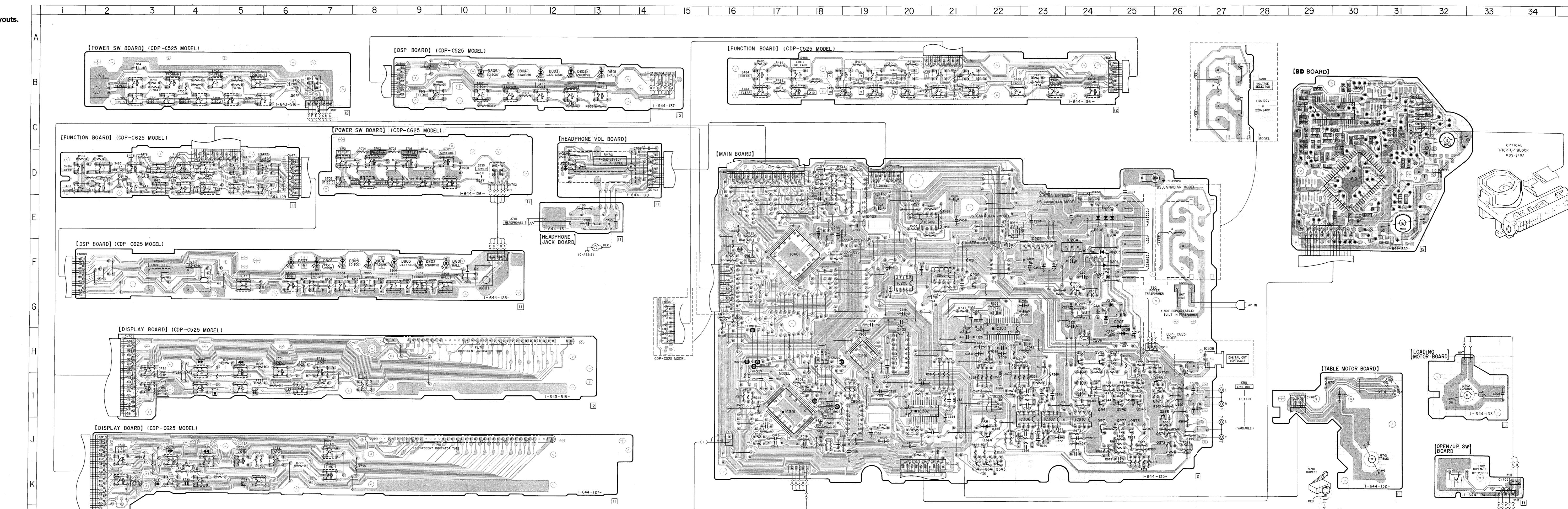
- Refer to page 10 for Semiconductor Lead Layouts.
- Refer to page 11 for IC BLOCK Diagrams.

• Semiconductor Location

Ref.No.	Location
D201	F-25
D202	F-25
D203	E-25
D204	E-25
D205	F-25
D206	H-24
D207	H-25
D208	G-25
D209	H-25
D210	G-25
D351	J-22
D70	J-31
D801(C525)	B-13
D802(C525)	B-13
D803(C525)	B-12
D804(C525)	B-11
D805(C525)	B-11
D801(C625)	F-10
D802(C625)	F-9
D804(C625)	F-8
D805(C625)	F-8
D806(C625)	F-7
D807(C625)	F-6
C101	C-20
C201	C-20
C202	F-24
C203	F-23
C204	F-21
C205	F-24
C206	G-20
C207	H-24
C301	I-18
C302	I-21
C303	H-22
C306	J-23
C307	H-23
C308	H-27
C309	E-21
IC401	F-18
IC402	E-19
IC701	B-2
IC801	H-11
IC901	H-19
IC902	H-20
IC904	J-19
IC910	J-24
Q001	G-24
Q009	G-22
Q24	K-22
Q342	K-22
Q343	K-22
Q344	J-22
Q371	J-22
Q372	J-26
Q373	I-26
Q374	I-26
Q375	I-28
Q376	I-26
Q401	E-16
Q901	H-24
Q902	H-25
Q903	H-25
Q941	I-26
Q942	I-25
Q943	I-25
Q971	J-25
Q972	J-25
Q973	J-25

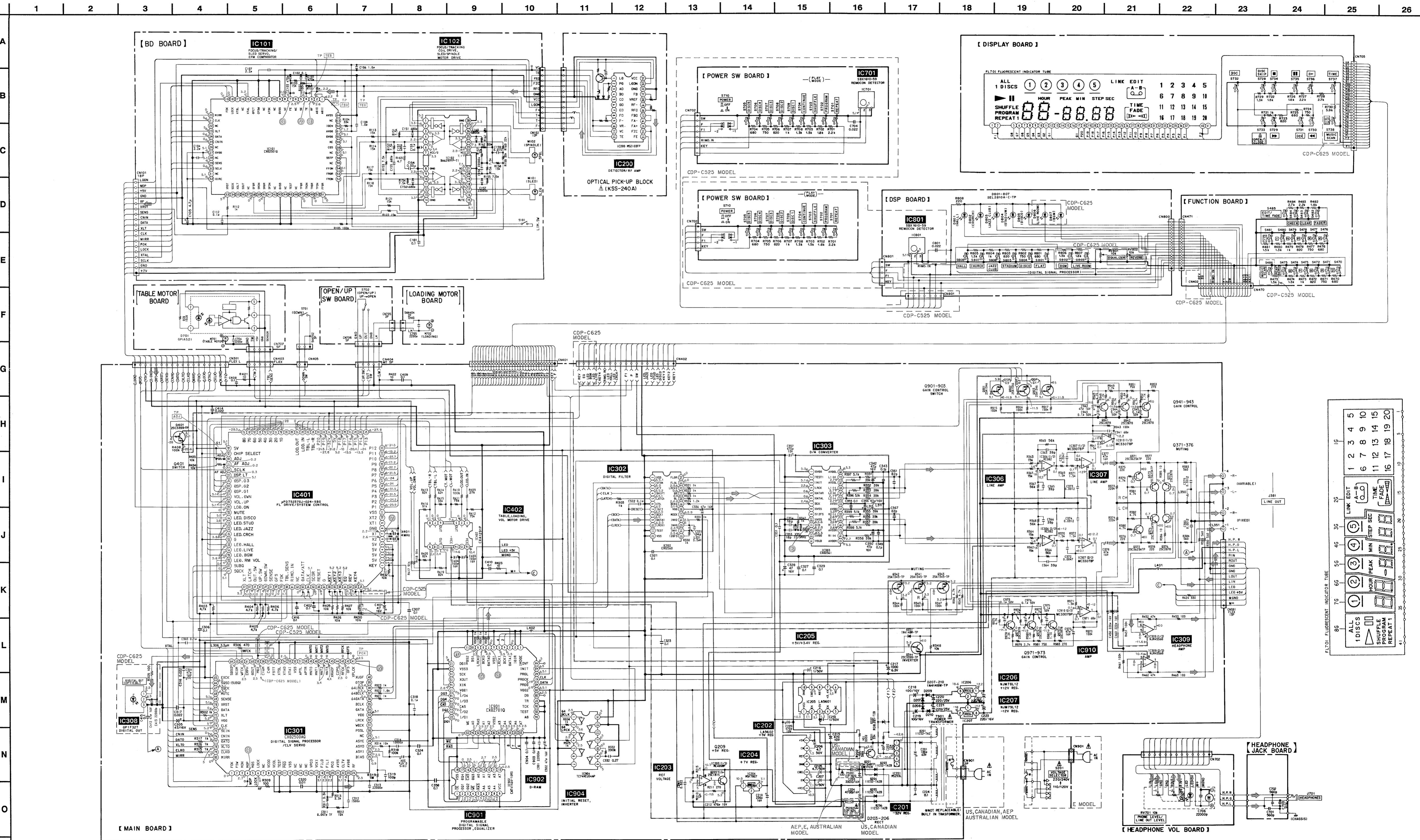
Note on Mounting Diagram:

- Note:
- : parts extracted from the component side.
 - : Through hole.
 - : Pattern on the side which is seen.
 - ▨ : Pattern of the rear side.



-6. SCHEMATIC DIAGRAM

- Refer to page 10 for Semiconductor Lead Layouts.
 - Refer to page 11 for IC BLOCK Diagrams.

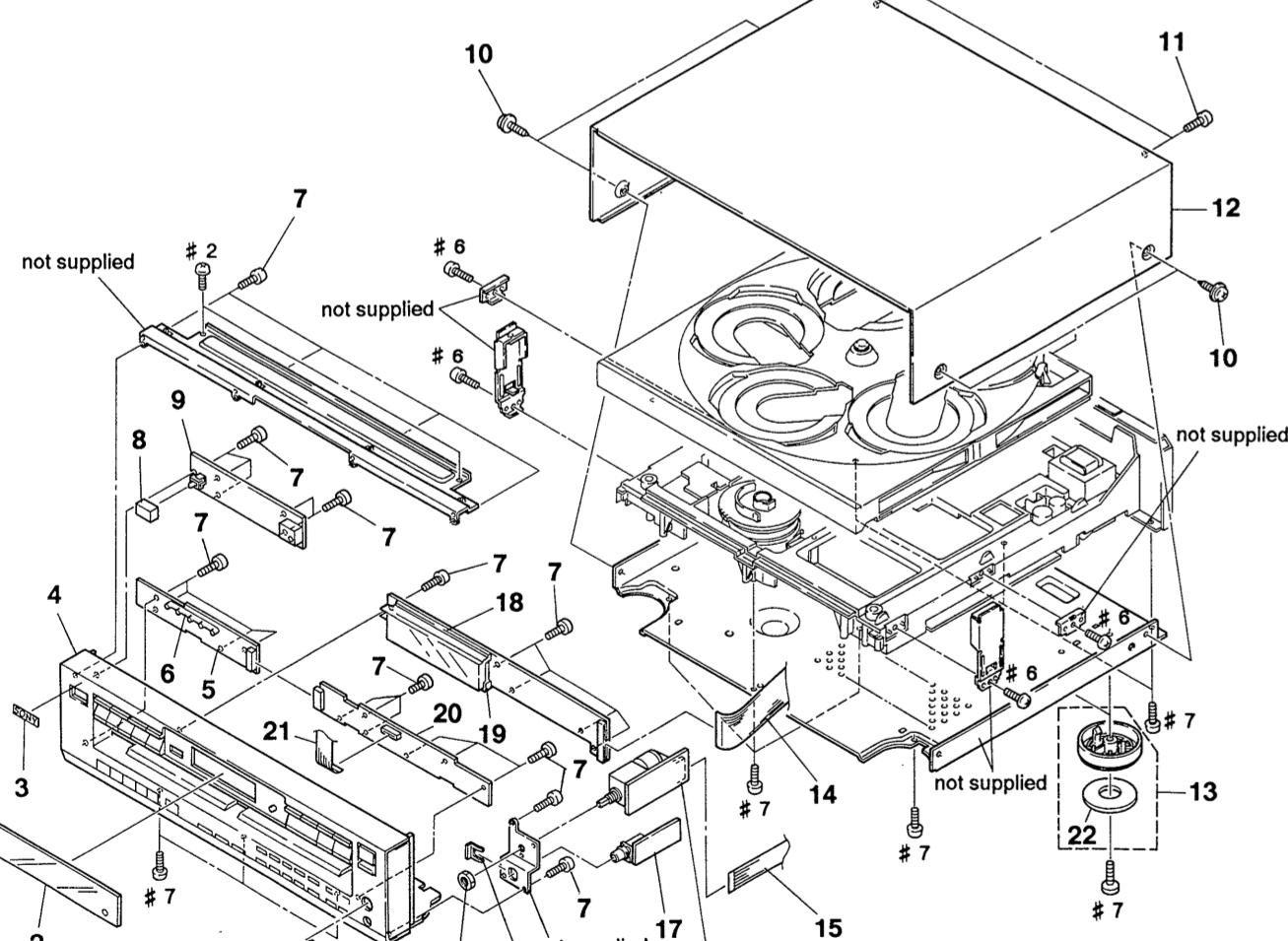


SECTION 5 EXPLODED VIEWS

NOTE:
 • -XX, -X mean standardized parts, so they may have some difference from the original one.
Color Indication of Appearance Parts
 Example:
 KNOB, BALANCE (WHITE) ... (RED)
 ↑ ↑
 Parts color Cabinet's color

• Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
Parts color
 The mechanical parts with no reference number in the exploded views are not supplied.
Cabinet's color
 Les composants identifiés par une marque sont critiques pour la sécurité.
 Ne les remplacer que par une pièce portant le numéro spécifié.

5-1. FRONT PANEL AND CASE ASSEMBLIES (CDP-C525 model)



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
1	A-4680-105-A	KNOB (HP) ASSY		* 12	4-944-153-01	CASE	
2	4-950-862-01	PLATE (FL), INDICATION (AEP, E, Australian)		13	X-4942-197-1	FOOT ASSY (US, Canadian)	
3	4-925-11-11	EM (EM), SONY (AEP, E, Australian)		13	X-4942-198-1	FOOT ASSY (AEP, E, Australian)	
4	Y-4942-482-1	PANEL ASSY, FRONT (US, Canadian)		14	1-690-933-11	WIRE (FLAT TYPE) (32 CORE)	
4	X-4942-483-1	PANEL ASSY, FRONT (AEP, E, Australian)		14	1-690-934-11	WIRE (FLAT TYPE) (13 CORE)	
* 5	1-644-137-11	DS BOARD		14	X-4942-689-1	PANEL ASSY, FRONT	
* 6	4-950-865-01	HOLDER (LED)		* 16	1-644-131-11	HEADPHONE VOLUME BOARD	
7	4-951-620-01	SCREW (2.6X8, +BVTP)		* 17	1-644-131-11	HEADPHONE JACK BOARD	
8	4-922-921-01	BUTTON (POWER)		* 18	1-643-515-11	DISPLAY BOARD	
* 9	1-643-516-11	POWER SW BOARD		* 19	4-950-864-01	HOLDER (FL)	
10	3-704-366-01	SCREW (CASE) (M3X8)		* 20	3-704-366-01	SCREW (CASE) (M3X8)	
11	3-703-685-21	SCREW (+BV 3X8)		10	3-703-685-21	SCREW (+BV 3X8)	

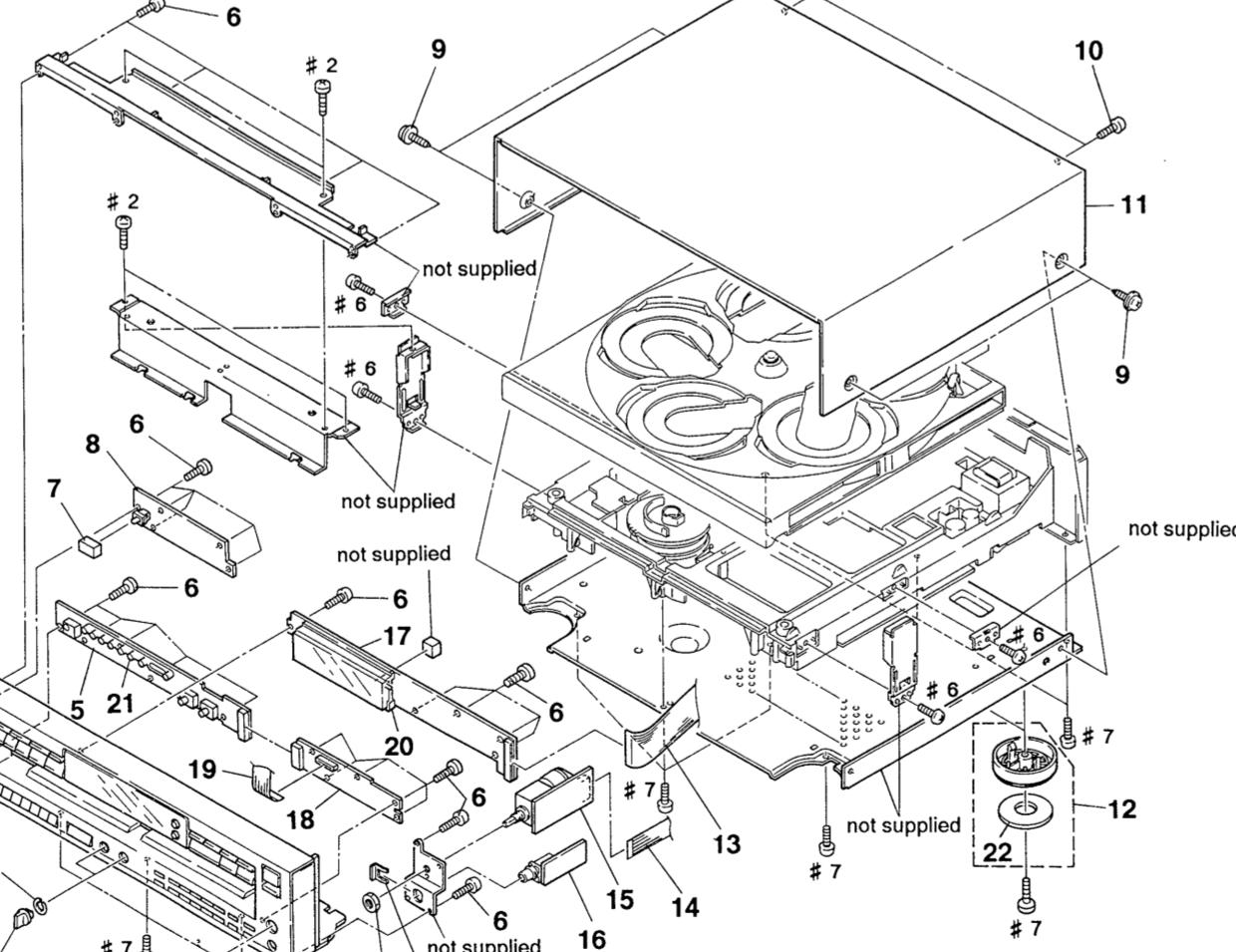
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
1	A-4680-105-A	KNOB (HP) ASSY		* 12	4-944-153-01	CASE	
2	4-950-862-01	PLATE (FL), INDICATION (AEP, E, Australian)		13	X-4942-197-1	FOOT ASSY (US, Canadian)	
3	4-925-11-11	EM (EM), SONY (AEP, E, Australian)		13	X-4942-198-1	FOOT ASSY (AEP, E, Australian)	
4	Y-4942-482-1	PANEL ASSY, FRONT (US, Canadian)		14	1-690-933-11	WIRE (FLAT TYPE) (32 CORE)	
4	X-4942-483-1	PANEL ASSY, FRONT (AEP, E, Australian)		14	1-690-934-11	WIRE (FLAT TYPE) (13 CORE)	
* 5	1-644-137-11	DS BOARD		14	X-4942-689-1	PANEL ASSY, FRONT	
* 6	4-950-865-01	HOLDER (LED)		* 16	1-644-131-11	HEADPHONE VOLUME BOARD	
7	4-951-620-01	SCREW (2.6X8, +BVTP)		* 17	1-644-131-11	HEADPHONE JACK BOARD	
8	4-922-921-01	BUTTON (POWER)		* 18	1-643-515-11	DISPLAY BOARD	
* 9	1-643-516-11	POWER SW BOARD		* 19	4-950-864-01	HOLDER (FL)	
10	3-704-366-01	SCREW (CASE) (M3X8)		* 20	3-704-366-01	SCREW (CASE) (M3X8)	
11	3-703-685-21	SCREW (+BV 3X8)		10	3-703-685-21	SCREW (+BV 3X8)	

SECTION 5 EXPLODED VIEWS

NOTE:
 • -XX, -X mean standardized parts, so they may have some difference from the original one.
Color Indication of Appearance Parts
 Example:
 KNOB, BALANCE (WHITE) ... (RED)
 ↑ ↑
 Parts color Cabinet's color

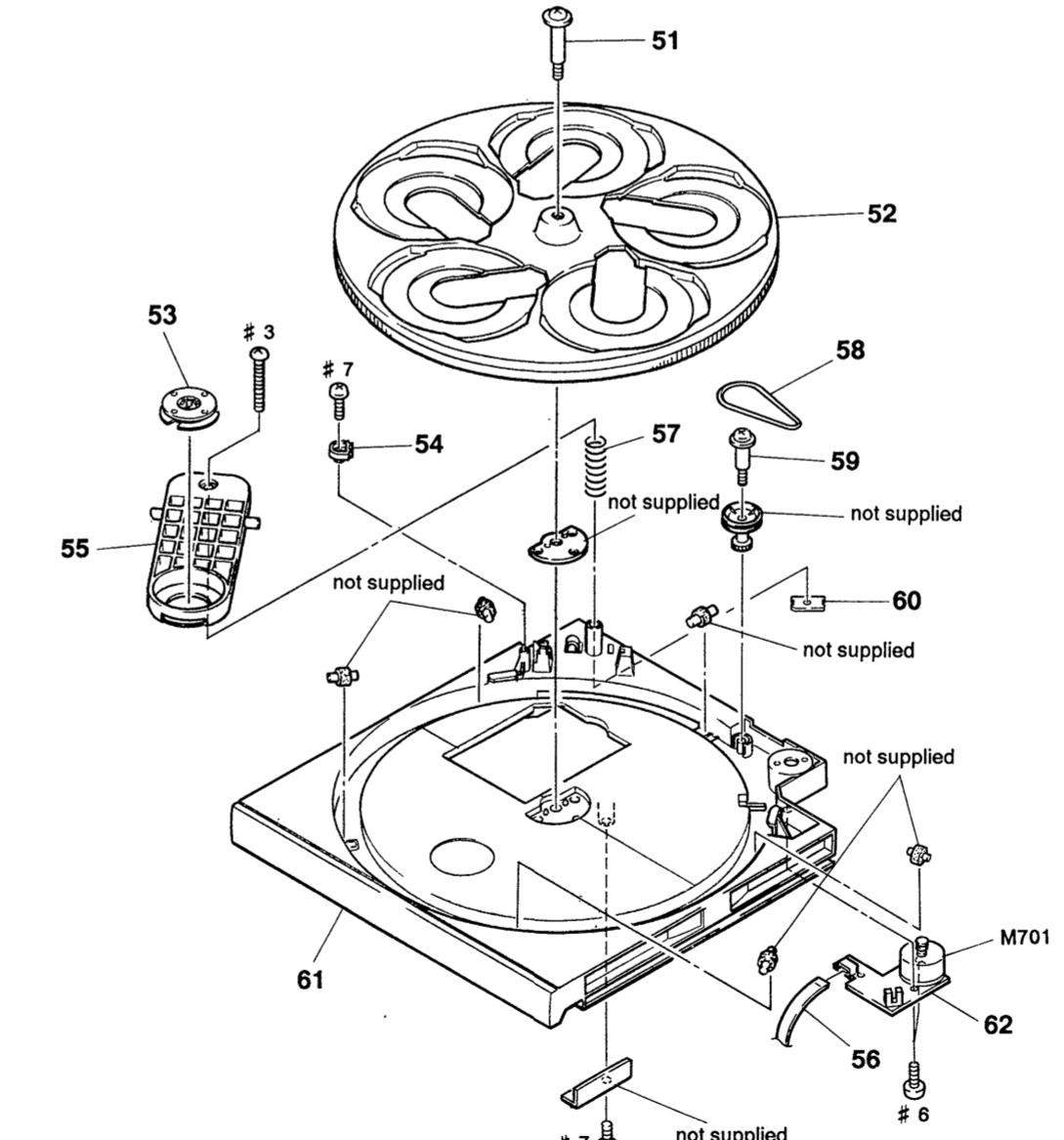
• Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
Parts color
 The mechanical parts with no reference number in the exploded views are not supplied.
Cabinet's color
 Les composants identifiés par une marque sont critiques pour la sécurité.
 Ne les remplacer que par une pièce portant le numéro spécifié.

5-1. FRONT PANEL AND CASE ASSEMBLIES (CDP-C625 model)



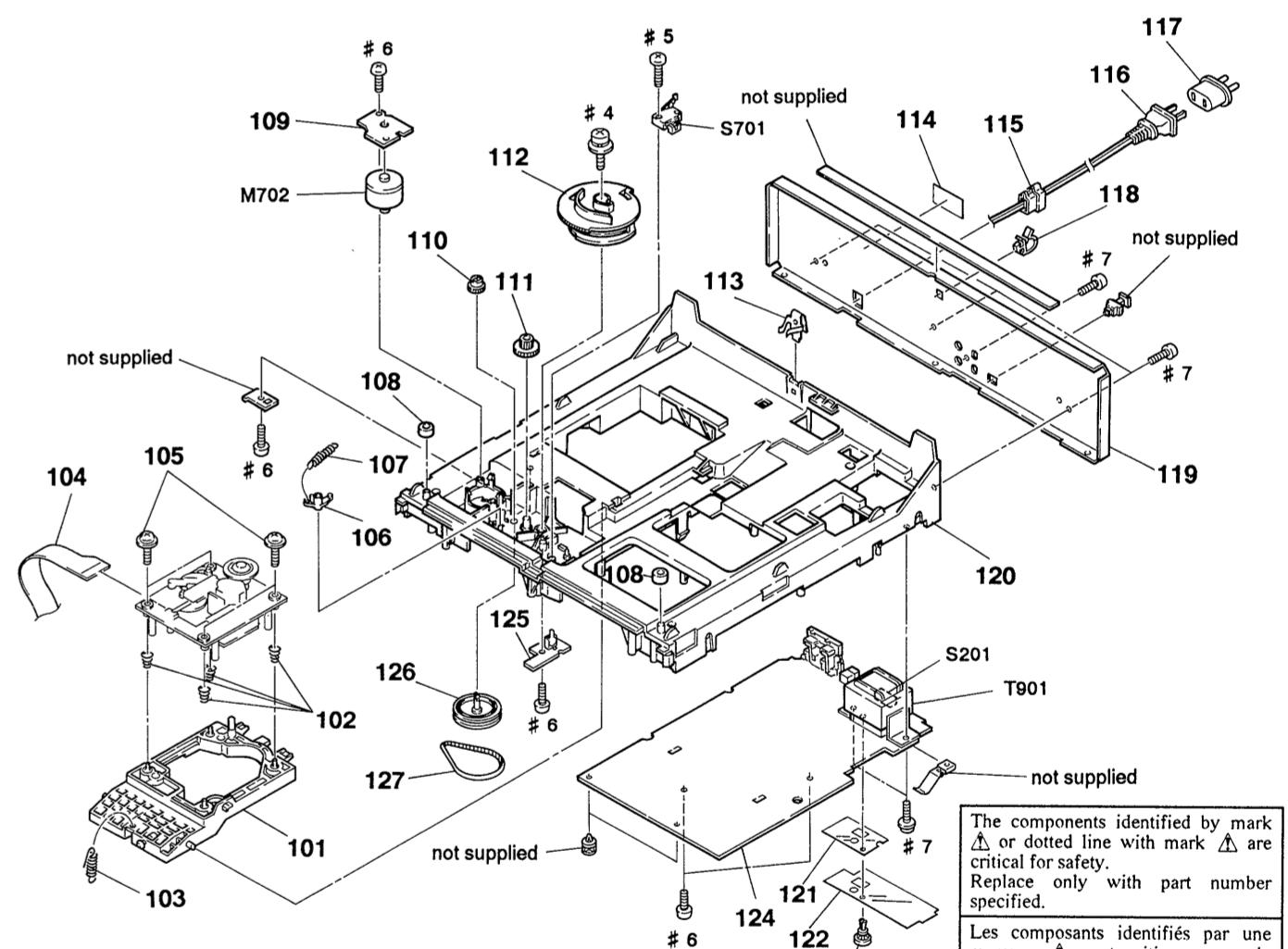
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
1	A-4660-105-A	KNOB (HP) ASSY		12	X-4942-197-1	FOOT ASSY	
2	4-944-154-01	SPRING (D)		13	1-690-934-11	WIRE (FLAT TYPE) (32 CORE)	
3	3-354-931-11	SPRING (SUS), RING		14	1-690-934-11	WIRE (FLAT TYPE) (13 CORE)	
4	Y-4942-482-1	PANEL ASSY, FRONT (US, Canadian)		14	X-4942-689-1	PANEL ASSY, FRONT	
4	X-4942-483-1	PANEL ASSY, FRONT (AEP, E, Australian)		* 16	1-644-131-11	WIRE (FLAT TYPE) (32 CORE)	
* 5	1-644-137-11	DS BOARD		* 17	1-644-131-11	WIRE (FLAT TYPE) (13 CORE)	
* 6	4-950-865-01	HOLDER (LED)		* 18	1-644-131-11	HEADPHONE VOLUME BOARD	
7	4-951-620-01	SCREW (2.6X8, +BVTP)		* 19	1-644-131-11	HEADPHONE JACK BOARD	
8	4-922-921-01	BUTTON (POWER)		* 20	1-643-515-11	DISPLAY BOARD	
* 9	1-643-516-11	POWER SW BOARD		* 21	4-950-864-01	HOLDER (FL)	
10	3-704-366-01	SCREW (CASE) (M3X8)		* 22	4-923-836-11	CUSHION	

5-2. DISC TRAY ASSEMBLY



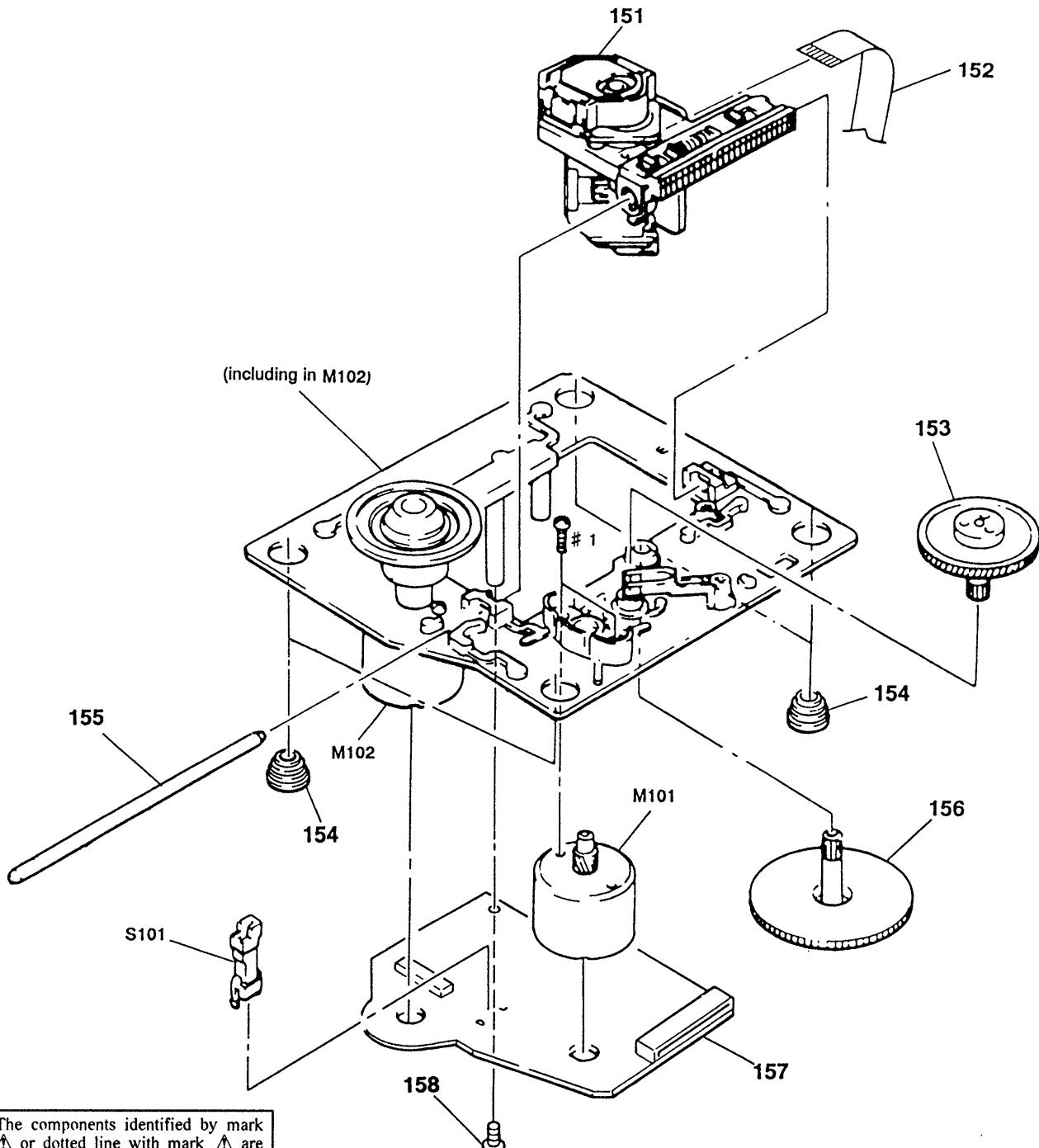
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
51	4-926-384-01	SCREW, STEP		58	4-926-399-01	BELT	
52	4-926-383-01	TABLE (B), DISK		59	4-926-397-01	SCREW, STEP	
53	4-926-383-01	TABLE (B), DISK		* 60	4-926-388-01	BRACKET (ADJUSTMENT)	
54	4-926-383-01	TABLE (B), DISK		* 61	4-926-386-01	TABLE (A), DISK	
55	4-926-383-01	TABLE (B), DISK		* 62	1-690-849-11	WIRE, FLAT TYPE (5 CORE)	
56	4-926-383-01	TABLE (B), DISK		M701	A-4604-585-A	MOTOR ASSY, ROTARY (TABLE)	

5-3. CHASSIS ASSEMBLY



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
* 101	4-934-373-01	BRACKET (BU)		* 119	4-949-993-21	PANEL, BACK (C525:AEP)	
102	4-949-385-01	SPRING (D), COIL		* 119	4-949-993-31	PANEL, BACK (C525:Australian)	
103	4-937-911-01	JAMPER, TENSION		* 119	4-949-993-31	PANEL, BACK (C525:E)	
104	1-694-003-11	JAMPER, FILM (WITH TERMINAL)		* 119	4-951-174-01	PANEL, BACK (C625)	
105	4-934-334-01	SCREW (+PTPW M2.6X6)		* 120	4-943-997-01	CHASSIS	
106	4-917-519-01	LEVER, SET		* 121	4-951-933-02	SHEET, INSULATING (C525:AEP, Australian)	
107	4-924-512-01	SPRING (B), TENSION		* 122	4-944-178-01	SHEET (INSULATING)	
* 108	4-951-619-01	CUSHION (A)		* 123	3-531-576-11	RIVET	
* 109	1-644-133-11	LOADING MOTOR BOARD		* 124	4-649-295-A	MAIN BOARD, COMPLETE (C525:AEP, Australian)	
110	4-934-375-01	GEAR (LOADING B)		* 124	4-649-297-A	MAIN BOARD, COMPLETE (C525:US, Canadian)	
111	4-934-381-01	GEAR (LOADING C)		* 124	4-649-305-A	MAIN BOARD, COMPLETE (C625)	
112	4-934-391-01	GEAR (LOADING A)		* 124	4-649-311-A	MAIN BOARD, COMPLETE (C525:E)	
* 113	4-943-986-01	SPRING (AEP, E, Australian)		* 124	4-649-295-A	MAIN BOARD, COMPLETE (C525:E)	
* 114	4-941-548-01	LABEL, CLASS 1 (C525:AEP, E, Australian)		* 125	1-644-134-11	OPEN UP SW BOARD	
* 115	4-942-659-01	PANEL ASSY, FRONT		* 126	X-4941-529-11	PULLEY ASSY	
* 116	4-951-651-21	CORD, POWER (C525					

5-4. OPTICAL PICK-UP BLOCK ASSEMBLY (BU-5BD8B)



Ref. No.	Part No.	Description
151	8-848-144-11	DEVICE, OPTICAL KSS-240A
152	1-575-001-11	WIRE, FLAT TYPE (12 CORE)
153	4-917-567-01	GEAR (M)
154	4-951-940-01	INSULATOR (BU)
155	4-917-565-01	SHAFT, SLED
156	4-917-564-01	GEAR (P), FLATNESS

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
151	8-848-144-11	DEVICE, OPTICAL KSS-240A		* 157	A-4649-199-A	BD BOARD, COMPLETE	
152	1-575-001-11	WIRE, FLAT TYPE (12 CORE)		158	4-951-620-01	SCREW (2.6X8), +BVTP	
153	4-917-567-01	GEAR (M)		M101	X-4917-504-1	MOTOR ASSY (SLED)	
154	4-951-940-01	INSULATOR (BU)		M102	X-4917-523-3	BASE (OUTSERT) ASSY (SPINDLE)	
155	4-917-565-01	SHAFT, SLED		S101	1-572-085-11	SWITCH, LEAF (LIMIT IN)	
156	4-917-564-01	GEAR (P), FLATNESS					

BD MAIN

SECTION 6

ELECTRICAL PARTS LIST

NOTE:

The components identified by mark \triangle or dotted line with mark \triangle are critical for safety.
Replace only with part number specified.

Les composants identifiés par une marque \triangle sont critiques pour la sécurité.
Ne les remplacer que par une pièce portant le numéro spécifié.

When indicating parts by reference number, please include the board name.

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX, -X mean standardized parts, so they may have some difference from the original one.

• RESISTORS

All resistors are in ohms
METAL: Metal-film resistor
METAL OXIDE: Metal Oxide-film resistor
F : nonflammable

- Color Indication of Appearance Parts Example:
KNOB, BALANCE (WHITE) . . . (RED)

↑ ↑
Parts color Cabinet's color

- Items marked “*” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

• SEMICONDUCTORS

In each case, u: μ , for example:
uA...: μ A..., uPA...: μ PA...,
uPB...: μ PB..., uPC...: μ PC...,
uPD...: μ PD...

• CAPACITORS

uF : μ F

• COILS

uH : μ H

- Hardware (# mark) list is given in the last of this parts list.

Ref. No.	Part No.	Description			Remark	Ref. No.	Part No.	Description			Remark
*	A-4649-199-A	BD BOARD, COMPLETE	*****			R118	1-216-077-00	METAL CHIP	15K	5%	1/10W
		(CAPACITOR)				R121	1-216-077-00	METAL CHIP	15K	5%	1/10W
C101	1-163-005-11	CERAMIC CHIP	470PF	10%	50V	R122	1-216-077-00	METAL CHIP	15K	5%	1/10W
C102	1-163-038-00	CERAMIC CHIP	0.1uF		25V	R151	1-216-070-00	METAL CHIP	7.5K	5%	1/10W
C103	1-163-005-11	CERAMIC CHIP	470PF	10%	50V	R152	1-216-070-00	METAL CHIP	7.5K	5%	1/10W
C104	1-164-505-11	CERAMIC CHIP	2.2uF		16V	R153	1-216-070-00	METAL CHIP	7.5K	5%	1/10W
C105	1-135-155-21	TANTALUM CHIP	4.7uF	10%	16V	R154	1-216-070-00	METAL CHIP	7.5K	5%	1/10W
C106	1-164-346-11	CERAMIC CHIP	1uF		16V	R155	1-216-070-00	METAL CHIP	7.5K	5%	1/10W
C107	1-164-505-11	CERAMIC CHIP	2.2uF		16V	R156	1-216-070-00	METAL CHIP	7.5K	5%	1/10W
C108	1-164-346-11	CERAMIC CHIP	1uF		16V	R157	1-216-085-00	METAL CHIP	33K	5%	1/10W
C112	1-163-038-00	CERAMIC CHIP	0.1uF		25V	R158	1-216-076-00	METAL CHIP	13K	5%	1/10W
C151	1-163-007-11	CERAMIC CHIP	680PF	10%	50V	R159	1-216-085-00	METAL CHIP	33K	5%	1/10W
C152	1-163-007-11	CERAMIC CHIP	680PF	10%	50V	R160	1-216-081-00	METAL CHIP	22K	5%	1/10W
C153	1-163-038-00	CERAMIC CHIP	0.1uF		25V	R161	1-216-093-00	METAL CHIP	68K	5%	1/10W
C154	1-164-336-11	CERAMIC CHIP	0.33uF		25V	R162	1-216-085-00	METAL CHIP	33K	5%	1/10W
C155	1-163-007-11	CERAMIC CHIP	680PF	10%	50V	R163	1-216-308-00	METAL CHIP	4.7	5%	1/10W
C156	1-163-007-11	CERAMIC CHIP	680PF	10%	50V			(SWITCH)			
C157	1-163-037-11	CERAMIC CHIP	0.022uF	10%	25V	S101	1-572-085-11	SWITCH, LEAF (LIMIT)			
C158	1-163-037-11	CERAMIC CHIP	0.022uF	10%	25V			*****			
C159	1-163-023-00	CERAMIC CHIP	0.015uF	5%	50V			A-4649-295-A MAIN BOARD, COMPLETE (C525:US, Canadian)			
C160	1-163-019-00	CERAMIC CHIP	0.0068uF	10%	50V	*	A-4649-297-A MAIN BOARD, COMPLETE (C525:AEP, Australian)				
C181	1-163-038-00	CERAMIC CHIP	0.1uF		25V	*	A-4649-305-A MAIN BOARD, COMPLETE (C625)				
		(CONNECTOR)				*	A-4649-311-A MAIN BOARD, COMPLETE (C525:E)				

CN101	1-568-861-11	SOCKET, CONNECTOR 18P									
CN102	1-568-795-11	SOCKET, CONNECTOR 12P									
		(IC)									
IC101	8-752-344-48	IC CXD2501Q									
IC102	8-759-071-79	IC BA6297Afp									
		(RESISTOR)									
R101	1-216-077-00	METAL CHIP	15K	5%	1/10W	C201	1-124-572-11	ELECT	100uF	20%	63V
R102	1-216-097-00	METAL CHIP	100K	5%	1/10W	C202	1-126-059-11	ELECT	10uF	20%	50V
R103	1-216-077-00	METAL CHIP	15K	5%	1/10W	C203	1-124-887-00	ELECT	3300uF	20%	16V
R104	1-216-085-00	METAL CHIP	33K	5%	1/10W	C204	1-126-937-11	ELECT	4700uF	20%	16V
R105	1-216-097-00	METAL CHIP	100K	5%	1/10W	C205	1-126-163-11	ELECT	4.7uF	20%	50V
R112	1-216-049-00	METAL CHIP	1K	5%	1/10W	C206	1-126-163-11	ELECT	4.7uF	20%	50V
R113	1-216-077-00	METAL CHIP	15K	5%	1/10W	C207	1-126-301-11	ELECT	1uF	20%	50V
R114	1-216-077-00	METAL CHIP	15K	5%	1/10W	C209	1-124-997-11	ELECT	470uF	20%	10V
R117	1-216-077-00	METAL CHIP	15K	5%	1/10W	C210	1-126-024-11	ELECT	220uF	20%	16V
						C212	1-124-997-11	ELECT	470uF	20%	10V
						C213	1-126-301-11	ELECT	1uF	20%	50V
						C214	1-130-487-00	MYLAR	0.022uF	5%	50V

MAIN

Ref. No.	Part No.	Description		Remark	Ref. No.	Part No.	Description		Remark		
C215	1-124-997-11	ELECT	470uF	20%	10V	C366	1-162-213-31	CERAMIC	39PF	5%	50V
C216	1-126-301-11	ELECT	1uF	20%	50V	C367	1-162-280-31	CERAMIC	82PF	10%	50V
C217	1-124-471-00	ELECT	1000uF	20%	6.3V	C371	1-130-479-00	MYLAR	0.0047uF	5%	50V
C218	1-126-023-11	ELECT	100uF	20%	16V	C372	1-130-479-00	MYLAR	0.0047uF	5%	50V
C219	1-126-023-11	ELECT	100uF	20%	16V	C373	1-130-472-00	MYLAR	0.0012uF	5%	50V
C220	1-124-120-11	ELECT	220uF	20%	25V	C374	1-130-472-00	MYLAR	0.0012uF	5%	50V
C221	1-124-120-11	ELECT	220uF	20%	25V	C377	1-126-022-11	ELECT	47uF	20%	16V
C222	1-126-024-11	ELECT	220uF	20%	16V	C378	1-126-022-11	ELECT	47uF	20%	16V
C223	1-126-024-11	ELECT	220uF	20%	16V	C379	1-130-472-00	MYLAR	0.0012uF	5%	50V
C224	1-161-494-00	CERAMIC	0.022uF		25V	C380	1-130-472-00	MYLAR	0.0012uF	5%	50V
C301	1-124-589-11	ELECT	47uF	20%	16V	C401	1-126-022-11	ELECT	47uF	20%	16V
C303	1-164-159-11	CERAMIC	0.1uF		50V	C402	1-164-159-11	CERAMIC	0.1uF		50V
C305	1-126-022-11	ELECT	47uF	20%	16V	C403	1-126-023-11	ELECT	100uF	20%	16V
C306	1-164-159-11	CERAMIC	0.1uF		50V	C404	1-126-023-11	ELECT	100uF	20%	16V
C307	1-164-159-11	CERAMIC	0.1uF		50V	C408	1-164-159-11	CERAMIC	0.1uF		50V
C311	1-130-491-00	MYLAR	0.047uF	5%	50V	C409	1-164-159-11	CERAMIC	0.1uF		50V
C312	1-161-374-11	CERAMIC	0.0015uF	20%	50V	C410	1-164-159-11	CERAMIC	0.1uF		50V
C313	1-161-494-00	CERAMIC	0.022uF		25V	C412	1-126-022-11	ELECT	47uF	20%	16V (C625)
C314	1-162-306-11	CERAMIC	0.01uF	20%	16V	C413	1-161-494-00	CERAMIC	0.022uF		25V (C625)
C315	1-124-465-00	ELECT	0.47uF	20%	50V	C414	1-161-494-00	CERAMIC	0.022uF		25V
C316	1-161-494-00	CERAMIC	0.022uF		25V	C415	1-164-159-11	CERAMIC	0.1uF		50V
C317	1-161-494-00	CERAMIC	0.022uF		25V	C416	1-164-159-11	CERAMIC	0.1uF		50V
C318	1-164-159-11	CERAMIC	0.1uF		50V	C450	1-126-024-11	ELECT	220uF	20%	16V
C319	1-162-282-31	CERAMIC	100PF	10%	50V	C460	1-126-024-11	ELECT	220uF	20%	16V
C320	1-130-483-00	MYLAR	0.01uF	5%	50V	C901	1-161-494-00	CERAMIC	0.022uF		25V
C321	1-164-159-11	CERAMIC	0.1uF		50V	C902	1-126-022-11	ELECT	47uF	20%	16V
C322	1-164-159-11	CERAMIC	0.1uF		50V	C903	1-164-159-11	CERAMIC	0.1uF		50V
C323	1-164-159-11	CERAMIC	0.1uF		50V	C904	1-164-159-11	CERAMIC	0.1uF		50V
C324	1-164-159-11	CERAMIC	0.1uF		50V	C941	1-162-219-31	CERAMIC	68PF	5%	50V
C327	1-164-159-11	CERAMIC	0.1uF		50V	C942	1-126-022-11	ELECT	47uF	20%	16V
C328	1-126-022-11	ELECT	47uF	20%	16V	C943	1-124-463-00	ELECT	0.1uF	20%	50V
C329	1-164-159-11	CERAMIC	0.1uF		50V	C944	1-124-463-00	ELECT	0.1uF	20%	50V
C331	1-162-208-31	CERAMIC	24PF	5%	50V	C945	1-124-463-00	ELECT	0.1uF	20%	50V
C332	1-136-170-00	FILM	0.27uF	5%	50V	C971	1-162-219-31	CERAMIC	68PF	5%	50V
C336	1-126-022-11	ELECT	47uF	20%	16V	C972	1-126-022-11	ELECT	47uF	20%	16V
C342	1-126-022-11	ELECT	47uF	20%	16V	C973	1-124-463-00	ELECT	0.1uF	20%	50V
C343	1-164-159-11	CERAMIC	0.1uF		50V	C974	1-124-463-00	ELECT	0.1uF	20%	50V
C349	1-164-159-11	CERAMIC	0.1uF		50V	C975	1-124-463-00	ELECT	0.1uF	20%	50V
C350	1-126-022-11	ELECT	47uF	20%	16V	< CONNECTOR >					
C351	1-161-494-00	CERAMIC	0.022uF		25V	* CN301	1-691-895-11	CONNECTOR, FFC/FPC 18P			
C353	1-162-205-31	CERAMIC	18PF	5%	50V	* CN381	1-691-892-11	CONNECTOR, FFC/FPC 13P			
C354	1-162-205-31	CERAMIC	18PF	5%	50V	* CN401	1-691-900-11	CONNECTOR, FFC/FPC 32P			
C355	1-161-494-00	CERAMIC	0.022uF		25V	* CN402	1-691-894-11	CONNECTOR, FFC/FPC 15P (C525)			
C356	1-126-022-11	ELECT	47uF	20%	16V	* CN402	1-691-898-11	CONNECTOR, FFC/FPC 19P (C625)			
C357	1-124-997-11	ELECT	470uF	20%	10V	* CN403	1-568-824-11	SOCKET, CONNECTOR 5P			
C358	1-164-159-11	CERAMIC	0.1uF		50V	* CN404	1-568-943-11	PIN, CONNECTOR 5P			
C361	1-162-280-31	CERAMIC	82PF	10%	50V	* CN470	1-691-893-11	CONNECTOR, FFC/FPC 15P (C525)			
C363	1-162-213-31	CERAMIC	39PF	5%	50V	* CN471	1-691-962-11	CONNECTOR, BOARD TO BOARD 14P (C525)			
C364	1-162-213-31	CERAMIC	39PF	5%	50V						
C365	1-162-213-31	CERAMIC	39PF	5%	50V						

MAIN

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark				
CN705	1-573-383-11	PIN, CONNECTOR (PC BOARD) 2P		L351	1-412-473-21	INDUCTOR	0uH				
CN901	1-573-047-11	PIN, CONNECTOR (PC BOARD) 2P		L401	1-412-473-21	INDUCTOR	0uH				
< DIODE >											
D201	8-719-200-82	DIODE	11ES2	APS201	1-532-685-00	LINK, IC	(C525:AEP, E2/3, AUS)				
D202	8-719-110-08	DIODE	RD8.2ES-B2	APS202	1-532-637-00	LINK, IC	1.0A (C525:AEP, E2/3, AUS)				
D203	8-719-200-82	DIODE	11ES2	< TRANSISTOR >							
D204	8-719-200-82	DIODE	11ES2	Q201	8-729-119-76	TRANSISTOR	2SA1175-HFE				
D205	8-719-200-82	DIODE	11ES2	Q209	8-729-281-52	TRANSISTOR	2SC1815-Y				
D206	8-719-200-82	DIODE	11ES2	Q341	8-729-900-65	TRANSISTOR	DTA144ES				
D207	8-719-987-63	DIODE	1N4148M	Q342	8-729-900-65	TRANSISTOR	DTA144ES				
D208	8-719-987-63	DIODE	1N4148M	Q343	8-729-900-65	TRANSISTOR	DTA144ES				
D209	8-719-987-63	DIODE	1N4148M	Q344	8-729-900-89	TRANSISTOR	DTC144ES				
D210	8-719-987-63	DIODE	1N4148M	Q371	8-729-141-30	TRANSISTOR	2SC3623A-LK				
D351	8-719-987-63	DIODE	1N4148M	Q372	8-729-141-30	TRANSISTOR	2SC3623A-LK				
< IC >											
IC201	8-759-633-42	IC	M5293L	Q373	8-729-141-30	TRANSISTOR	2SC3623A-LK				
IC202	8-759-061-65	IC	LA5602	Q374	8-729-141-30	TRANSISTOR	2SC3623A-LK				
IC203	8-759-945-58	IC	RC4558P	Q375	8-729-231-55	TRANSISTOR	2SC2878-AB				
IC204	8-759-604-86	IC	M5F7807L	Q376	8-729-231-55	TRANSISTOR	2SC2878-AB				
IC205	8-759-821-93	IC	LA5601	Q401	8-729-900-89	TRANSISTOR	DTC144ES				
IC206	8-759-982-26	IC	RC78L12A	Q901	8-729-900-63	TRANSISTOR	DTA124ES				
IC207	8-759-982-48	IC	NJM79L12A	Q902	8-729-900-63	TRANSISTOR	DTA124ES				
IC301	8-752-337-26	IC	CXD2500AQ	Q903	8-729-900-63	TRANSISTOR	2SC2878-AB				
IC302	8-752-342-65	IC	CXD2560M	Q941	8-729-231-55	TRANSISTOR	2SC2878-AB				
IC303	8-752-351-19	IC	CXD2561BM (C525)	Q942	8-729-231-55	TRANSISTOR	2SC2878-AB				
IC303	8-752-351-20	IC	CXD2561BM-1 (C625)	Q943	8-729-231-55	TRANSISTOR	2SC2878-AB				
IC306	8-759-503-91	IC	TL082ACP	Q971	8-729-231-55	TRANSISTOR	2SC2878-AB				
IC307	8-759-073-60	IC	MC33078	Q972	8-729-231-55	TRANSISTOR	2SC2878-AB				
IC308	8-749-921-12	IC	GP1F32T (C625)	Q973	8-729-231-55	TRANSISTOR	2SC2878-AB				
IC309	8-759-981-85	IC	RC4556D	< RESISTOR >							
IC401	8-759-066-14	IC	uPD75237GJ-024-5BG	R201	1-249-435-11	CARBON	33K 5% 1/4W				
IC402	8-759-821-32	IC	CXA1291P	R202	1-249-438-11	CARBON	56K 5% 1/4W				
IC901	8-752-341-99	IC	CXD2701Q	R203	1-249-429-11	CARBON	10K 5% 1/4W				
IC902	8-759-508-41	IC	MS51464-10NC	R210	1-249-429-11	CARBON	10K 5% 1/4W				
IC904	8-759-917-18	IC	SN74HCU04AN	R211	1-249-410-11	CARBON	270 5% 1/4W				
IC910	8-759-073-60	IC	MC33078	R215	1-249-417-11	CARBON	1K 5% 1/4W				
< PIN JACK >											
* J381	1-569-443-11	JACK, PIN 4P (LINE OUT)		R302	1-249-417-11	CARBON	1K 5% 1/4W				
< COIL >											
L306	1-408-403-00	INDUCTOR	3. 3uH	R303	1-249-417-11	CARBON	1K 5% 1/4W				
L311	1-412-473-21	INDUCTOR	0uH	R305	1-249-411-11	CARBON	330 5% 1/4W (C625)				
L313	1-412-473-21	INDUCTOR	0uH	R306	1-249-413-11	CARBON	470 5% 1/4W				
L331	1-408-403-00	INDUCTOR	3. 3uH	R309	1-249-405-11	CARBON	100 5% 1/4W				
L350	1-412-473-21	INDUCTOR	0uH	R311	1-249-423-11	CARBON	3. 3K 5% 1/4W				
				R312	1-249-429-11	CARBON	10K 5% 1/4W				
				R313	1-249-423-11	CARBON	3. 3K 5% 1/4W				
				R314	1-249-429-11	CARBON	10K 5% 1/4W				
				R315	1-249-417-11	CARBON	1K 5% 1/4W				
				R316	1-249-417-11	CARBON	1K 5% 1/4W				

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Replace only with part number specified.

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MAIN

Ref. No.	Part No.	Description		Remark	Ref. No.	Part No.	Description		Remark		
R317	1-249-417-11	CARBON	1K	5%	1/4W	R385	1-249-393-11	CARBON	10	5%	1/4W
R318	1-249-441-11	CARBON	100K	5%	1/4W	R386	1-249-393-11	CARBON	10	5%	1/4W
R319	1-247-903-00	CARBON	1M	5%	1/4W	R389	1-249-414-11	CARBON	560	5%	1/4W
R321	1-249-417-11	CARBON	1K	5%	1/4W	R390	1-249-414-11	CARBON	560	5%	1/4W
R322	1-249-417-11	CARBON	1K	5%	1/4W	R396	1-247-848-11	CARBON	5.1K	5%	1/4W
R323	1-249-417-11	CARBON	1K	5%	1/4W	R397	1-247-848-11	CARBON	5.1K	5%	1/4W
R324	1-249-418-11	CARBON	1.2K	5%	1/4W	R398	1-247-848-11	CARBON	5.1K	5%	1/4W
R330	1-249-417-11	CARBON	1K	5%	1/4W	R399	1-247-848-11	CARBON	5.1K	5%	1/4W
R331	1-249-417-11	CARBON	1K	5%	1/4W	R403	1-249-425-11	CARBON	4.7K	5%	1/4W
R332	1-247-893-11	CARBON	390K	5%	1/4W	R404	1-249-425-11	CARBON	4.7K	5%	1/4W
R342	1-249-417-11	CARBON	1K	5%	1/4W	R405	1-249-425-11	CARBON	4.7K	5%	1/4W
R343	1-249-441-11	CARBON	100K	5%	1/4W	R406	1-249-425-11	CARBON	4.7K	5%	1/4W
R344	1-249-441-11	CARBON	100K	5%	1/4W	R408	1-249-441-11	CARBON	100K	5%	1/4W
R345	1-249-425-11	CARBON	4.7K	5%	1/4W	R409	1-249-434-11	CARBON	27K	5%	1/4W
R346	1-249-425-11	CARBON	4.7K	5%	1/4W	R410	1-249-441-11	CARBON	100K	5%	1/4W
R347	1-249-441-11	CARBON	100K	5%	1/4W	R411	1-247-876-11	CARBON	75K	5%	1/4W
R348	1-249-429-11	CARBON	10K	5%	1/4W	R412	1-247-876-11	CARBON	75K	5%	1/4W
R351	1-249-436-11	CARBON	39K	5%	1/4W	R413	1-249-440-11	CARBON	82K	5%	1/4W
R352	1-249-436-11	CARBON	39K	5%	1/4W	R414	1-247-874-11	CARBON	62K	5%	1/4W
R353	1-249-436-11	CARBON	39K	5%	1/4W	R415	1-249-435-11	CARBON	33K	5%	1/4W
R354	1-249-436-11	CARBON	39K	5%	1/4W	R416	1-247-878-00	CARBON	91K	5%	1/4W
R355	1-249-436-11	CARBON	39K	5%	1/4W	R417	1-247-878-00	CARBON	91K	5%	1/4W
R356	1-249-436-11	CARBON	39K	5%	1/4W	R418	1-247-878-00	CARBON	91K	5%	1/4W
R357	1-249-436-11	CARBON	39K	5%	1/4W	R419	1-249-440-11	CARBON	82K	5%	1/4W
R358	1-249-436-11	CARBON	39K	5%	1/4W	R420	1-249-440-11	CARBON	82K	5%	1/4W
R359	1-247-903-00	CARBON	1M	5%	1/4W	R421	1-249-393-11	CARBON	10	5%	1/4W
R361	1-249-432-11	CARBON	18K	5%	1/4W	R422	1-249-393-11	CARBON	10	5%	1/4W
R362	1-249-432-11	CARBON	18K	5%	1/4W	R423	1-249-393-11	CARBON	10	5%	1/4W
R363	1-249-432-11	CARBON	18K	5%	1/4W	R424	1-249-411-11	CARBON	330	5%	1/4W
R364	1-249-432-11	CARBON	18K	5%	1/4W	R425	1-249-429-11	CARBON	10K	5%	1/4W
R365	1-249-438-11	CARBON	56K	5%	1/4W	R426	1-249-429-11	CARBON	10K	5%	1/4W
R366	1-249-438-11	CARBON	56K	5%	1/4W	R427	1-249-429-11	CARBON	10K	5%	1/4W
R367	1-249-438-11	CARBON	56K	5%	1/4W	R430	1-249-429-11	CARBON	10K	5%	1/4W
R368	1-249-438-11	CARBON	56K	5%	1/4W	R432	1-249-429-11	CARBON	10K	5%	1/4W
R369	1-249-419-11	CARBON	1.5K	5%	1/4W	R433	1-249-429-11	CARBON	10K	5%	1/4W
R370	1-249-419-11	CARBON	1.5K	5%	1/4W	R434	1-249-429-11	CARBON	10K	5%	1/4W
R371	1-249-419-11	CARBON	1.5K	5%	1/4W	R451	1-249-441-11	CARBON	100K	5%	1/4W
R372	1-249-419-11	CARBON	1.5K	5%	1/4W	R452	1-249-437-11	CARBON	47K	5%	1/4W
R373	1-247-887-00	CARBON	220K	5%	1/4W	R453	1-249-405-11	CARBON	100	5%	1/4W
R374	1-247-887-00	CARBON	220K	5%	1/4W	R461	1-249-441-11	CARBON	100K	5%	1/4W
R375	1-249-409-11	CARBON	220	5%	1/4W	R462	1-249-437-11	CARBON	47K	5%	1/4W
R376	1-249-409-11	CARBON	220	5%	1/4W	R463	1-249-405-11	CARBON	100	5%	1/4W
R377	1-249-409-11	CARBON	220	5%	1/4W	R470	1-249-415-11	CARBON	680	5%	1/4W (C525)
R378	1-249-409-11	CARBON	220	5%	1/4W	R471	1-247-828-11	CARBON	750	5%	1/4W (C525)
R379	1-249-425-11	CARBON	4.7K	5%	1/4W	R472	1-249-416-11	CARBON	820	5%	1/4W (C525)
R380	1-249-425-11	CARBON	4.7K	5%	1/4W	R473	1-249-417-11	CARBON	1K	5%	1/4W (C525)
R381	1-249-425-11	CARBON	4.7K	5%	1/4W	R474	1-247-834-11	CARBON	1.3K	5%	1/4W (C525)
R382	1-249-425-11	CARBON	4.7K	5%	1/4W	R475	1-249-419-11	CARBON	1.5K	5%	1/4W (C525)
R383	1-249-414-11	CARBON	560	5%	1/4W	R476	1-249-415-11	CARBON	680	5%	1/4W (C525)
R384	1-249-414-11	CARBON	560	5%	1/4W	R477	1-247-828-11	CARBON	750	5%	1/4W (C525)

MAIN DISPLAY

The components identified by mark  or dotted line with mark  are critical for safety.
Replace only with part number specified.

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Ne les remplacer que par une pièce portant le numéro spécifié.

DISPLAY **POWER SW** **DSP** **FUNCTION**

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>
S736	1-554-303-21	SWITCH, TACTILE (D)				< CAPACITOR >	
S737	1-554-303-21	SWITCH, TACTILE (TIME)					
S738	1-554-303-21	SWITCH, TACTILE (MUSIC SCAN) (C625)		C801	1-161-494-00	CERAMIC	0.022uF 25V
*****						< CONNECTOR >	
*	1-643-516-11	POWER SW BOARD (C525)	*****	* CN800	1-691-188-11	CONNECTOR, BOARD TO BOARD 18P	
*	1-644-126-11	POWER SW BOARD (C625)	*****			< DIODE >	
			< CAPACITOR >	D801	8-719-301-52	LED	SEL2810A-C
C704	1-161-494-00	CERAMIC	0.022u	D802	8-719-301-52	LED	SEL2810A-C
			25V (C525)	D803	8-719-301-52	LED	SEL2810A-C
			< CONNECTOR >	D804	8-719-301-52	LED	SEL2810A-C
* CN702	1-568-945-11	PIN, CONNECTOR 7P (C525)		D805	8-719-301-52	LED	SEL2810A-C
* CN702	1-568-943-11	PIN, CONNECTOR 5P (C625)		D806	8-719-301-52	LED	SEL2810A-C
			< IC >	D807	8-719-301-52	LED	SEL2810A-C
IC701	8-741-100-48	IC	SBX1610-59 (C525)	IC801	8-741-100-48	IC	SBX1610-59
			< RESISTOR >			< RESISTOR >	
R701	1-249-421-11	CARBON	2.2K 5%	R806	1-249-419-11	CARBON	1.5K 5% 1/4W
R702	1-249-420-11	CARBON	1.8K 5%	R807	1-249-420-11	CARBON	1.8K 5% 1/4W
R703	1-249-419-11	CARBON	1.5K 5%	R808	1-249-409-11	CARBON	220 5% 1/4W
R704	1-249-415-11	CARBON	680 5%			< VARIABLE RESISTOR >	
R705	1-247-828-11	CARBON	750 5%	RV801	1-241-514-11	RES, VAR, CARBON 10K	
R706	1-249-416-11	CARBON	820 5%	RV802	1-241-514-11	RES, VAR, CARBON 10K	
R707	1-249-417-11	CARBON	1K 5%			< SWITCH >	
R708	1-247-834-11	CARBON	1.3K 5%	S801	1-554-303-21	SWITCH, TACTILE (FLAT (DIGITAL SIGNAL PROCESSOR))	
			< SWITCH >	S802	1-554-303-21	SWITCH, TACTILE (BGM (DIGITAL SIGNAL PROCESSOR))	
S701	1-554-303-21	SWITCH, TACTILE (REPEAT (PLAY MODE))		S803	1-554-303-21	SWITCH, TACTILE (LIVE ROOM(DIGITAL SIGNAL PROCESSOR))	
S702	1-554-303-21	SWITCH, TACTILE (PROGRAM(PLAY MODE))		S804	1-554-303-21	SWITCH, TACTILE (DISCO (DIGITAL SIGNAL PROCESSOR))	
S703	1-554-303-21	SWITCH, TACTILE (SHUFFLE(PLAY MODE))		S805	1-554-303-21	SWITCH, TACTILE (STADIUM (DIGITAL SIGNAL PROCESSOR))	
S704	1-554-303-21	SWITCH, TACTILE (CONTINUE)		S806	1-554-303-21	SWITCH, TACTILE (JAZZ CLUB(DIGITAL SIGNAL PROCESSOR))	
S705	1-554-303-21	SWITCH, TACTILE (DISC 5)		S807	1-554-303-21	SWITCH, TACTILE (CHURCH (DIGITAL SIGNAL PROCESSOR))	
S706	1-554-303-21	SWITCH, TACTILE (DISC 4)		S808	1-554-303-21	SWITCH, TACTILE (HALL (DIGITAL SIGNAL PROCESSOR))	
S707	1-554-303-21	SWITCH, TACTILE (DISC 3)		*****			
S708	1-554-303-21	SWITCH, TACTILE (DISC 2)		*****			
S709	1-554-303-21	SWITCH, TACTILE (DISC 1)		*****			
S710	1-572-714-11	SWITCH, PUSH (POWER) (C525)		*****			
S710	1-572-714-11	SWITCH, PUSH (POWER) (C625)		< CONNECTOR >			

*	1-644-128-11	DSP BOARD (C625)	*****				
*	4-952-230-01	HOLDER (LED)					

FUNCTION	HEADPHONE VOL	HEADPHONE JACK	TABLE MOTOR
LOADING MOTOR	OPEN/UP SW	DSP	

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
* CN402	1-691-897-11	CONNECTOR, FFC/FPC 19P					*****
* CN471	1-691-187-11	CONNECTOR, BOARD TO BOARD 18P					*****
		< RESISTOR >					*****
R470	1-249-415-11	CARBON	680 5% 1/4W				< CAPACITOR >
R471	1-247-828-11	CARBON	750 5% 1/4W				
R472	1-249-416-11	CARBON	820 5% 1/4W	C701	1-162-291-31	CERAMIC	560PF 10% 50V
R473	1-249-417-11	CARBON	1K 5% 1/4W	C702	1-162-291-31	CERAMIC	560PF 10% 50V
R474	1-247-834-11	CARBON	1. 3K 5% 1/4W	C703	1-164-159-11	CERAMIC	0. 1uF 50V
R476	1-249-415-11	CARBON	680 5% 1/4W				< JACK >
R477	1-247-828-11	CARBON	750 5% 1/4W	J701	1-568-519-41	JACK, LARGE TYPE (HEADPHONES)	
R478	1-249-416-11	CARBON	820 5% 1/4W				*****
R479	1-249-417-11	CARBON	1K 5% 1/4W				*****
R480	1-247-834-11	CARBON	1. 3K 5% 1/4W				*****
R481	1-249-419-11	CARBON	1. 5K 5% 1/4W	* 1-644-132-11	TABLE MOTOR BOARD		
R482	1-249-420-11	CARBON	1. 8K 5% 1/4W				*****
R483	1-249-421-11	CARBON	2. 2K 5% 1/4W				< CAPACITOR >
R484	1-249-422-11	CARBON	2. 7K 5% 1/4W	C704	1-161-375-00	CERAMIC	0. 0022uF 20% 50V
		< SWITCH >					< CONNECTOR >
S470	1-554-303-21	SWITCH, TACTILE (10)					
S471	1-554-303-21	SWITCH, TACTILE (9)		* CN707	1-573-044-11	SOCKET, CONNECTOR 5P	
S472	1-554-303-21	SWITCH, TACTILE (8)					< DIODE >
S473	1-554-303-21	SWITCH, TACTILE (7)					
S474	1-554-303-21	SWITCH, TACTILE (6)		D701	8-719-970-19	DIODE	GP-1A521
S475	1-554-303-21	SWITCH, TACTILE (PEAK SERCH)					< RESISTOR >
S476	1-554-303-21	SWITCH, TACTILE (5)					
S477	1-554-303-21	SWITCH, TACTILE (4)		R701	1-249-416-11	CARBON	820 5% 1/4W
S478	1-554-303-21	SWITCH, TACTILE (3)					*****
S479	1-554-303-21	SWITCH, TACTILE (2)					*****
S480	1-554-303-21	SWITCH, TACTILE (1)		* 1-644-133-11	LOADING MOTOR BOARD		
S481	1-554-303-21	SWITCH, TACTILE (>10)					*****
S482	1-554-303-21	SWITCH, TACTILE (FADER)					< CAPACITOR >
S483	1-554-303-21	SWITCH, TACTILE (CLEAR)					
S484	1-554-303-21	SWITCH, TACTILE (CHECK)		C705	1-161-375-00	CERAMIC	0. 0022uF 20% 50V
S485	1-554-303-21	SWITCH, TACTILE (EDIT/TIME FADER)					*****

* 1-644-130-11	HEADPHONE VOL BOARD			* 1-644-134-11	OPEN/UP SW BOARD		
		*****					*****
		< CAPACITOR >					< SWITCH >
C706	1-161-494-00	CERAMIC	0. 022uF				
			25V	S702	1-571-300-21	SWITCH, ROTARY (OPEN/UP)	
		< CONNECTOR >					*****
* CN702	1-691-892-11	CONNECTOR, FFC/FPC 13P					*****
		< VARIABLE RESISTOR >		* 1-644-137-11	DSP BOARD (C525)		

RV701	1-241-919-11	RES, VAR CARBON 10K/10K (VOLUME)					< CONNECTOR >

DSP

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
* CN800	1-691-963-11	CONNECTOR, BOARD TO BOARD 14P < DIODE >		M102	X-4917-523-3	BASE (OUTSERT) ASSY (SPINDLE)	
D801	8-719-301-52	LED	SEL2810A-C	M701	A-4604-585-A	MOTOR ASSY, ROTARY (TABLE)	
D802	8-719-301-52	LED	SEL2810A-C	M702	A-4604-834-A	MOTOR ASSY, LOADING	
D803	8-719-301-52	LED	SEL2810A-C	S101	1-572-085-11	SWITCH, LEAF (LIMIT IN)	
D804	8-719-301-52	LED	SEL2810A-C	△S201	1-571-722-11	SWITCH, VOLTAGE SELECTION (C525:E)	
D805	8-719-301-52	LED	SEL2810A-C	S701	1-572-713-11	SWITCH, PUSH (WITH CONNECTOR) (DOWN)	
				△T901	1-449-955-11	TRANSFORMER, POWER (C525:AEP, Australian)	
				△T901	1-449-956-11	TRANSFORMER, POWER (C525:E)	
				△T901	1-450-876-11	TRANSFORMER, POWER	
							(C525:US, Canadian/C625)
R801	1-249-415-11	CARBON	680 5% 1/4W	*****	*****	*****	*****
R802	1-247-828-11	CARBON	750 5% 1/4W		ACCESSORIES & PACKING MATERIALS		
R803	1-249-416-11	CARBON	820 5% 1/4W		*****	*****	*****
R804	1-249-417-11	CARBON	1K 5% 1/4W				
R805	1-247-834-11	CARBON	1.3K 5% 1/4W				
R808	1-249-409-11	CARBON	220 5% 1/4W		1-465-729-11	REMOTE COMMANDER	
					1-558-271-11	CORD, CONNECTION	
					3-707-584-01	COVER, BATTERY	
					3-754-917-11	MANUAL, INSTRUCTION	
						(ENGLISH, FRENCH, SPANISH, PORTUGUESE)	(C525:AEP, E)
					3-754-917-21	MANUAL, INSTRUCTION	
						(ENGLISH)	(C525:US, Canadian, Australian/C625)
					3-754-917-31	MANUAL, INSTRUCTION	
						(FRENCH)	(C525:Canadian/C625:Canadian)
					3-754-917-41	MANUAL, INSTRUCTION	
						(GERMAN, DUTCH, SWEDISH, ITALIAN)	(C525:AEP)
					3-754-917-71	MANUAL, INSTRUCTION	
						(DANISH, FINNISH)	(C525:AEP)
					4-937-945-01	PLATE (TRANSPORT), LOCK	
					* 4-941-548-01	LABEL, CLASS 1	(C525:AEP, E, Australian)
					* 4-944-110-01	CUSHION (FRONT)	
					* 4-944-111-01	CUSHION (REAR)	
					* 4-949-235-01	HOOK	
					* 4-951-752-21	INDIVIDUAL CARTON (C525)	
					* 4-951-752-31	INDIVIDUAL CARTON (C625)	
					* 4-952-391-01	INDIVIDUAL CARTON (C625)	
					* 4-952-392-01	INDIVIDUAL CARTON (C525)	
					*****	*****	*****
						HARDWARE LIST	
						*****	*****
13	1-690-933-11	WIRE (FLAT TYPE) (32 CORE)		#1	7-621-255-15	SCREW +P 2X3	
14	1-690-934-11	WIRE (FLAT TYPE) (13 CORE)		#2	7-682-548-04	SCREW +BVTT 3X8 (S)	
19	1-690-931-11	WIRE (FLAT TYPE) (19 CORE) (C625)		#3	7-682-554-04	SCREW +B 3X25	
21	1-690-932-11	WIRE (FLAT TYPE) (15 CORE) (C525)		#4	7-682-661-09	SCREW +PSW 4X8	
* 53	1-452-538-11	MAGNET		#5	7-685-136-19	SCREW +P 2.6X12 TYPE2 NON-SLIT	
56	1-590-849-11	WIRE, FLAT TYPE (5 CORE)		#6	7-685-646-79	SCREW +BVTP 3X8 TYPE2 N-S	
104	1-694-003-11	JAMPER, FILM (WITH TERMINAL)		#7	7-685-647-79	SCREW, TAPPING	
△116	1-558-943-41	CORD, POWER (C525:E)					
△116	1-574-358-31	CORD, POWER (WITH CONNECTOR)					
			(C525: Australian)				
△116	1-575-651-21	CORD, POWER (C525:AEP)					
△116	1-590-836-11	CORD, POWER (C525:US, Canadian/C625)					
△117	1-569-007-11	ADAPTER, CONVERSION 2P (C525:E)					
△151	8-848-144-11	DEVICE, OPTICAL KSS-240A					
152	1-575-001-11	WIRE, FLAT TYPE (12 CORE)					
M101	X-4917-504-1	MOTOR ASSY (SLED)					

The components identified by mark  or dotted line with mark  are critical for safety.
Replace only with part number specified.

Les composants identifiés par une marque  sont critiques pour la sécurité.
Ne les remplacer que par une pièce portant le numéro spécifié.

