

CDP-EX77

SERVICE MANUAL

AEP Model
UK Model
E Model



CDP-EX77 is the CD player section
in MHC-EX66, DHC-EX77MD/MD77

Model Name Using Similar Mechanism	HCD-MD5
CD Mechanism Type	CDM38A-5BD19
Base Unit Name	BU-5BD19
Optical Pick-up Name	KSS-213B/K-N

SPECIFICATIONS

System	Compact disc and digital audio system
Laser	Semiconductor laser ($\lambda = 780$ nm)
Laser output	Emission duration: continuous Max. 44.6 μW^*
	* This output is the value measured at a distance of 200 mm from the objective lens surface on the Optical Pick-up Block with 7 mm aperture.
Frequency response	2 Hz to 20 kHz (± 0.5 dB)
CD OPTICAL DIGITAL OUT	(Square optical connector jack, rear panel)
Dimensions (w/h/d) incl. projecting parts and controls:	Approx. 280 \times 122.5 \times 347 mm
Mass	Approx. 3.7 kg

Design and specifications are subject to change without notice.

COMPACT DISC PLAYER



SONY®

TABLE OF CONTENTS

1. SERVICING NOTES	
1-1. Power Supply During Servicing	3
1-2. Fluorescent Indicator Tube/Key Check Mode	3
2. GENERAL	4
3. DISASSEMBLY	9
4. ELECTRICAL ADJUSTMENTS	14
5. DIAGRAMS	16
5-1. Printed Wiring Board – BD Section –	17
5-2. Schematic Diagram – BD Section –	19
5-3. Schematic Diagram – MAIN/PANEL/MOTOR Section –	23
5-4. Printed Wiring Boards – MAIN/PANEL/MOTOR Section –	27
5-5. IC Pin Function Description	34
6. EXPLODED VIEWS	36
7. ELECTRICAL PARTS LIST	41

NOTES ON HANDLING THE OPTICAL PICK-UP BLOCK OR BASE UNIT

The laser diode in the optical pick-up block may suffer electrostatic break-down because of the potential difference generated by the charged electrostatic load, etc. on clothing and the human body.

During repair, pay attention to electrostatic break-down and also use the procedure in the printed matter which is included in the repair parts.

The flexible board is easily damaged and should be handled with care.

NOTES ON LASER DIODE EMISSION CHECK

The laser beam on this model is concentrated so as to be focused on the disc reflective surface by the objective lens in the optical pick-up block. Therefore, when checking the laser diode emission, observe from more than 30 cm away from the objective lens.

LASER DIODE AND FOCUS SEARCH OPERATION CHECK

Carry out the "S curve check" in "CD section adjustment" and check that the S curve waveforms is output three times.

Notes on chip component replacement

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

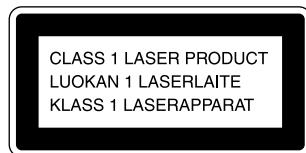
Flexible Circuit Board Repairing

- Keep the temperature of the soldering iron around 270 °C during repairing.
- Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).
- Be careful not to apply force on the conductor when soldering or unsoldering.

CAUTION

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

This appliance is classified as a CLASS 1 LASER product. The CLASS 1 LASER PRODUCT MARKING is located on the rear exterior.



Laser component in this product is capable of emitting radiation exceeding the limit for Class 1.

The following caution label is located inside the unit.

CAUTION	: INVISIBLE LASER RADIATION WHEN OPEN. AVOID EXPOSURE TO BEAM.
ADVARSEL	: USYNLIG LASERSTRÅLING VED ÅBNING NAR SIKKERHEDSAFTRYDERE ER UDE AF FUNKTION. UNDGÅ UDSÆTTELSE FOR STRÅLING.
VARO!	: AVATAESSA JA SUOJALUKITUS OHITTETTAESSA OLET ALTIINA LASERSÄTELYLLÉ.
VARNING	: LASERSTRÅLING NÄR DENNA DEL ÄR ÖPPNAD OCH SPÄRREN AR URXOPPLAD.
ADVARSEL	: USYNLIG LASERSTRÅLING NÄR DEKSEL ÄPNES UNNGÅ EKSPOSERING FOR STRÅLEN.

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY MARK △ OR DOTTED LINE WITH MARK △ ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

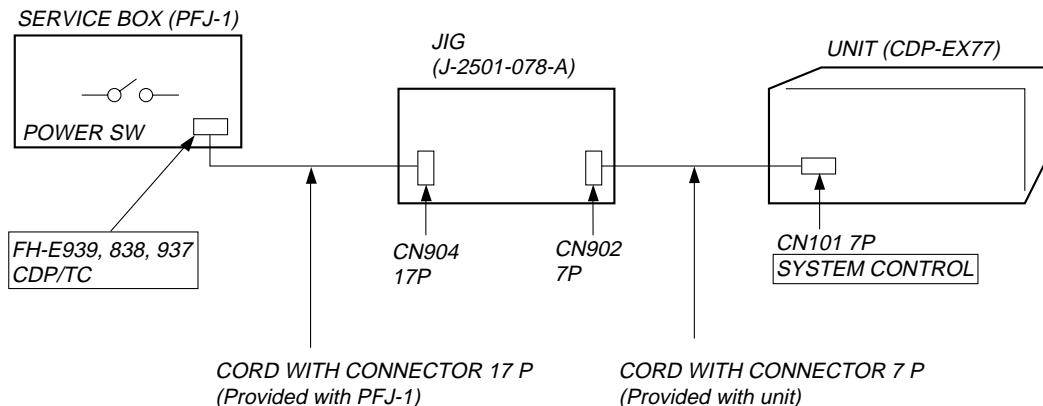
SECTION 1

SERVICING NOTES

1-1. Power Supply During Servicing

This unit is not able to operate on its own because it does not have its own power supply. During servicing, connect to other units. Power is supplied when the [SYSTEM POWER] button of the amplifier (TA-EX66/EX77) is turned ON. If the other units are not available, use a service box (PFJ-1) and jig (J-2501-078-A). In this case, press the [STOP] button and [TIME] button simultaneously to turn on the power.

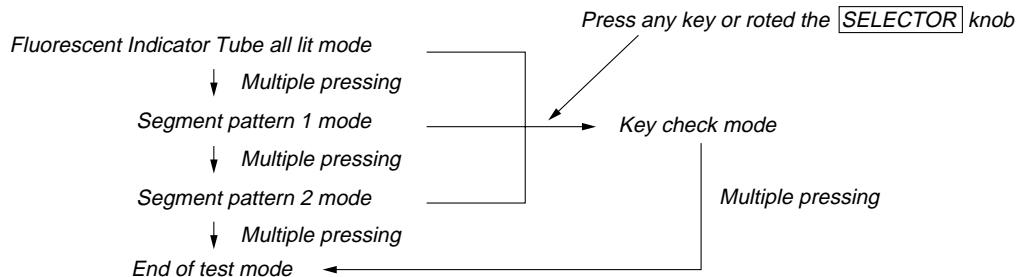
[Connection Diagram]



1-2. Fluorescent Indicator Tube/Key Check Mode

After turning on the power, press the [STOP] button, [TIME] button, and [DISC 1] button simultaneously to perform the Fluorescent indicator tube check.

The steps of the Fluorescent Indicator Tube check mode will proceed onto the next one by the above multiple pressing. During the Fluorescent Indicator Tube check mode, press any button or rotate the selector knob to set the key check mode. To end the mode, press the above three buttons simultaneously.



- Note 1)** When the three buttons pressed to enter the Fluorescent Indicator Tube all lit mode are released together, the Fluorescent Indicator Tube all lit mode will remain on. When released separately, the key check mode will be set soon after the Fluorescent Indicator Tube all lit mode.
In “multiple pressing”, if the three buttons are pressed and released together, the next mode will be set. If not, the key check mode will be set.
- Note 2)** In the key check mode, each time the button is pressed, the “KEY=” number on the Fluorescent indicator tube increases. When the **SELECTOR** knob is rotated, the “KEY=” number on the Fluorescent indicator tube increases in the + direction and decreases in the – direction.

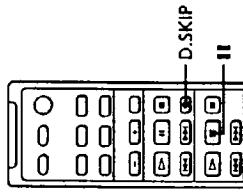
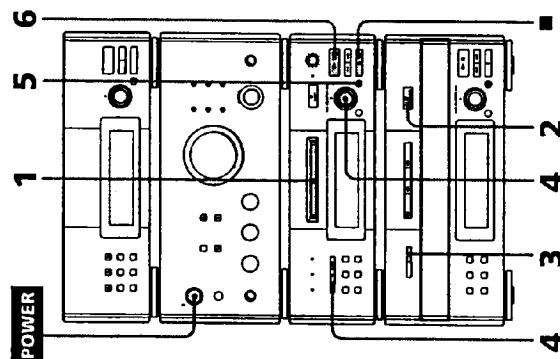
This section is extracted from instruction manual.

SECTION 2 GENERAL

Recording a CD on an MD (DHC-MD77/EX77MD only)

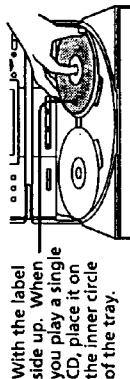
— CD Synchro Recording

You can make a digital recording of a CD on an MD, marking track numbers in the same sequence as the original CD. In addition, you can record a program of favorite tracks (see page 38), record only the first track on each CD (Hit Parade, see page 40), and edit an MD after recording (see pages 45 to 51).

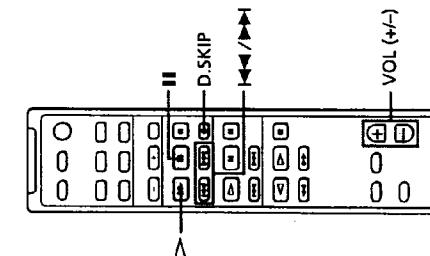
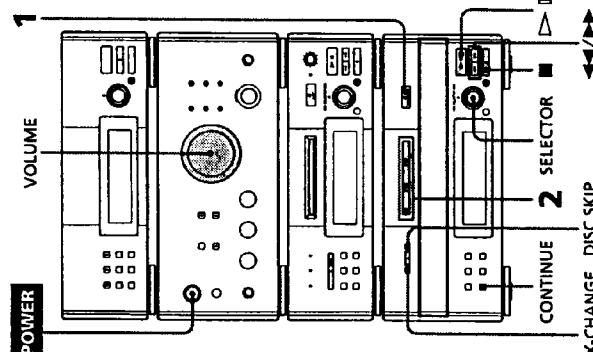


Playing a CD (continued)

1 Press ▲ OPEN/CLOSE and place a CD on the disc tray.

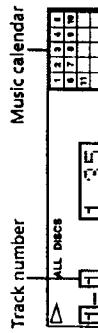


You can play up to three CDs in a row.



2 Press one of the DISC 1 - 3 buttons.

The disc tray closes and play starts. If you press ▶ (or □ on the remote) when the disc tray is closed, play starts from the CD loaded on the tray whose button is lit green.



Disc tray number Playing time

To Do this
Stop play Press ■
Pause Press ▶ (or □ on the remote). Press again to resume play.

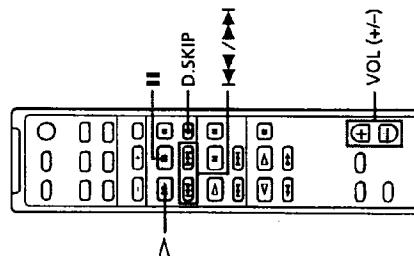
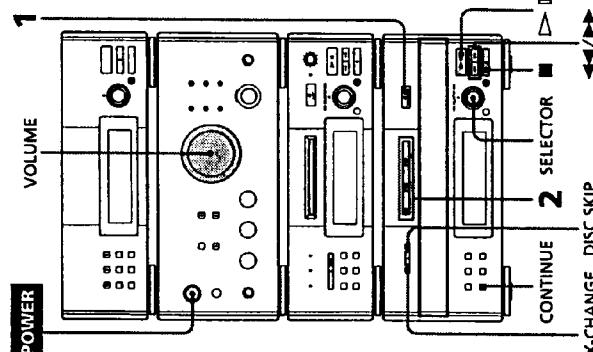
Select a track Turn SELECTOR clockwise (to go forward) or counter-clockwise (to go back) and release it when you locate the desired track (or press ▶ or ▲ on the remote). Turn and hold SELECTOR to locate other discs.
Find a point in Press ▶ or ▲ during play a track and release it at the desired point.

continued

Basic Operations

Playing a CD

You can play up to three CDs in a row.



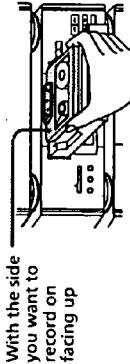
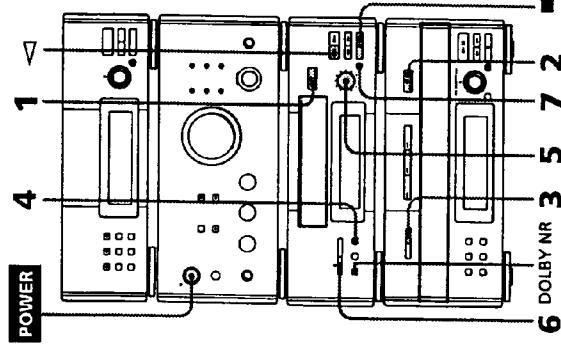
18EN

17EN

Recording a CD on a tape (MHC-EX66 or the optional TC-TX77 users only)

— CD Sync Recording

The CD SYNC button lets you record from a CD to a tape easily. You can use TYPE-I (normal), TYPE-II (CrO₂) and TYPE-IV (metal) tapes. The deck detects the tape type automatically. MHC-EX66 is used for illustration purpose.



1 Insert a recordable MD.

2 Press Δ OPEN/CLOSE and place a CD on the disc tray.
Recording starts. The CD player stops and the MD deck pauses automatically when the recording is completed. If there is no remaining recording time on the MD, the MD deck stops.

To stop recording

Press ■ on the MD deck.

While "TOC" lights up or is flashing

Do not move the deck or pull out the power cord to ensure the complete recording. The deck is currently updating the Table Of Contents (TOC).

Tip

Inserting an MD when the power is off automatically turns the power on.

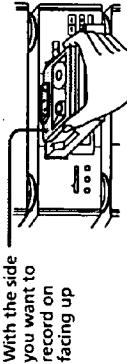
To place the third disc, press DISC SKIP (or D SKIP on the remote) to rotate the disc tray.

3 Press DISC SKIP (or D SKIP on the remote) repeatedly until the DISC 1 – 3 button you want lights green.

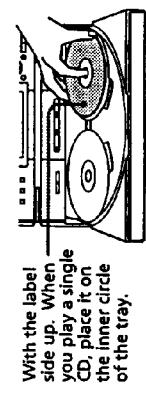
4 Press CD SYNC, then turn SELECTOR on the MD deck until "NORMAL?" appears.

5 Press ENTER/YES.
The MD deck stands by for recording and the CD is in pause for playback.

1 Press Δ OPEN/CLOSE on the tape deck and insert a blank tape.
Press Δ OPEN/CLOSE again to close the tray.



2 Press Δ OPEN/CLOSE on the CD player and place a CD on the disc tray.
The disc tray opens.



To place the third disc, press DISC SKIP (or D SKIP on the remote) to rotate the disc tray.

3 Press DISC SKIP (or D SKIP on the remote) repeatedly until the DISC 1 – 3 button you want lights green.

4 Press DIRECTION repeatedly to select the side you want to record on.
Select \Rightarrow to record on one side. Select \Rightarrow or \Leftarrow to record on both sides.

5 Turn REC LEVEL to adjust the recording level.
The fourth dot is satisfactory for most purposes. For details, see "Recording on a tape manually" on page 52.

6 Press CD SYNC on the tape deck.
The tape deck stands by for recording and the CD is in pause for playback. The CD SYNC indicator lights up and "PLAY \Rightarrow REC" (for front side) appears.

7 Press II on the tape deck.
Recording starts.

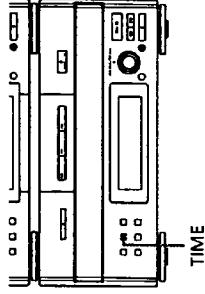
The CD player

Using the CD display

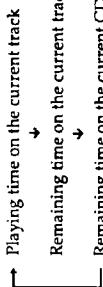
You can check the remaining time of the current track or that of the CD.

- Tips**
- Pressing SYSTEM POWER on the DHC-MD77/EX77MD automatically turns on the TC-7X77 deck if you connect them to each other using the audio bus cable.
 - If you want to record from the reverse side, press \triangleleft in step 6 so that "PLAY \blacksquare REC" (or reverse side) appears.
 - When you record on both sides, be sure to start from the front side. If you start from the reverse side, recording stops at the end of the reverse side even though you select \square .
 - When you want to reduce the hiss noise in low-level high-frequency signals, press DOLBY NR repeatedly to select B or C before step 5. You cannot switch DOLBY NR during recording.
 - If the tape reaches the end of its front side while dual-sided recording, the fadeout feature works so that a track is not abruptly cut off at the end of the tape (Fade Syncro). The track will be recorded again from the beginning on the reverse side. The Fade Syncro feature works during one-side recording, too.
 - You cannot perform CD Syncro Recording by pressing the CD SYNC buttons on both the tape deck and the MD deck at the same time. Use the CD Syncro Recording feature for a tape and record on an MD manually. This method is recommended since on the MD deck, you can erase the overlapping track recorded using the Fade Syncro feature just by specifying its track number (Erase Function).

- Note**
You cannot listen to other sources while recording.



Press TIME repeatedly during play.
Each time you press the button, the display changes as follows:



* The remaining time on the CD is not displayed during Program or Shuffle Play.

To check the total playing time and the number of tracks on the CD
Press TIME in normal or shuffle play stop mode.

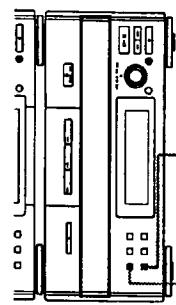
- Tips**
You cannot listen to other sources while recording.

- * You cannot repeat a single track during Shuffle Play and Program Play.
- To cancel Repeat Play
Press REPEAT repeatedly until "REPEAT" or "REPEAT 1" disappears.

Playing the CD tracks repeatedly

Repeat Play

- This function lets you repeat a single CD or all CDs in normal play, Shuffle Play and Program Play.



REPEAT

CONTINUE

REPEAT

CONTINUE

- Press REPEAT during play until "REPEAT" appears.
Repeat Play starts. Do the following procedure to change the repeat mode.

To repeat

Press

- All the tracks on the current CD
All the tracks on all CDs
Only one track*
REPEAT repeatedly until "REPEAT 1" appears while playing the track you want to repeat.

- * You cannot repeat a single track during Shuffle Play and Program Play.

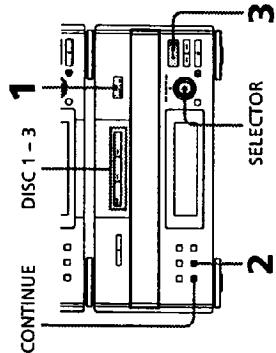
To cancel Repeat Play

- Press REPEAT repeatedly until "REPEAT" or "REPEAT 1" disappears.

Playing the CD tracks in random order

— Shuffle Play

You can play all the tracks on one CD or all CDs in random order.



- 1 Place a CD (CDs) on the disc tray.
- 2 Press SHUFFLE.
- 3 Press CONTINUE.

“SHUFFLE” appears.
Each time you press the button, the display changes as follows:
“ALL DISCS” ↔ “1 DISC”
(All the CDs play
in random order)
DISC 1 - 3 button
lights green plays in
random order.)

- 1 Turn FUNCTION until the CD indicator lights up, then place a CD (CDs) on the disc tray.
- 2 Press PROGRAM.
“PROGRAM” appears.
- 3 Press one of the DISC 1 - 3 buttons to select a CD.

To cancel Shuffle Play

Press CONTINUE.

To select a desired CD

Press DISC 1 - 3 button while “1 DISC” is appearing in the display.

- Tips**
- You can start Shuffle Play during normal play by pressing SHUFFLE.
 - To skip a track, turn SELECTOR clockwise (or press ▶ on the remote).

Programming the CD tracks

(continued)

Tips

- To program the entire CD as one step of the program, skip step 4.
- When you want to record the program, see “Recording the favorite CD tracks on an MD” (see page 38) or “Recording the favorite CD tracks on a tape” (see page 54).
- The program you made remains after the Program Play has finished. To play the same program again, press ▶. However, when you make a recording with the Hit Parade feature, the program is erased.
- The total playing time is not displayed when you select a track whose number is 21 or over, or the total program time exceeds 100 minutes.

- 4 Turn SELECTOR until the desired track number appears.



- 5 Press ENTER.

The track is programmed. The last programmed track appears, followed by the total playing time. If you have made a mistake, press CLEAR.

- 6 To program additional tracks, repeat steps 3 to 5.

Skip step 3 if you select a track from the same disc.

- 7 Press ▶ (or ▷ on the remote). All the tracks play in the order you selected.

To check the total number of the programmed tracks

Press TIME in stop mode.

“Step” appears, followed by the total number of the programmed tracks.

- | | |
|----------------|-----------------|
| To | Do this |
| Cancel Program | Press CONTINUE. |
| Play | Press CLEAR. |

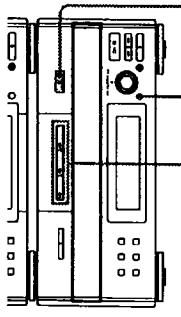
- | | |
|-------------------------------------------|-------------------------------------------------|
| To | Do this |
| Add a track to the program (in stop mode) | Do steps 3 to 5 in “Programming the CD tracks.” |
| Clear a track from the end (in stop mode) | Press CLEAR. |

- | | |
|--------------------------|----------------------------|
| To | Do this |
| Clear the entire program | Press ■ once in stop mode. |

Looping part of a CD

— Loop

With the loop function, you can repeat part of a CD during playback. This lets you create original recordings.



1 Place a CD (CDs) on the disc tray.

- 2 Press LOOP repeatedly in pause or stop mode to select "NORMAL 1 - 5" or "RHYTHM 1 - 5." Each time you press the button, the display changes as follows:

NORMAL 1*.....► NORMAL 5
↑
RHYTHM 5 <..... RHYTHM 1*

- * See "The difference between NORMAL and RHYTHM" for details.
- 3 Press one of the DISC 1 - 3 buttons, then start playing.

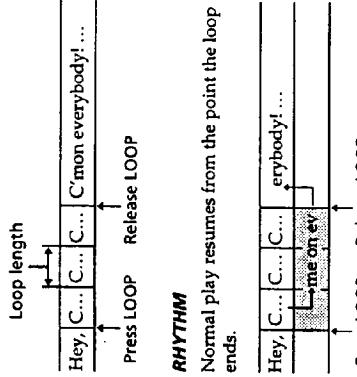
- 4 Press and hold LOOP at the point you want to start the Loop function, and release the button to resume normal play.

The difference between NORMAL and RHYTHM
The original track can be looped in two ways, NORMAL and RHYTHM.

Original

Hey, Come on everybody! ...

NORMAL
Normal play resumes from the point the loop started.



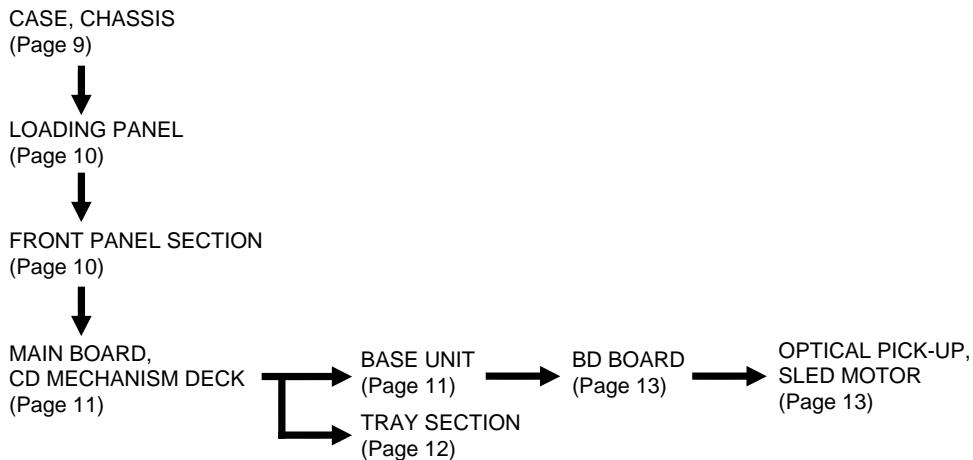
RHYTHM
Normal play resumes from the point the loop ends.



You can choose the loop length from the five levels with the range from 0.25 to one second.

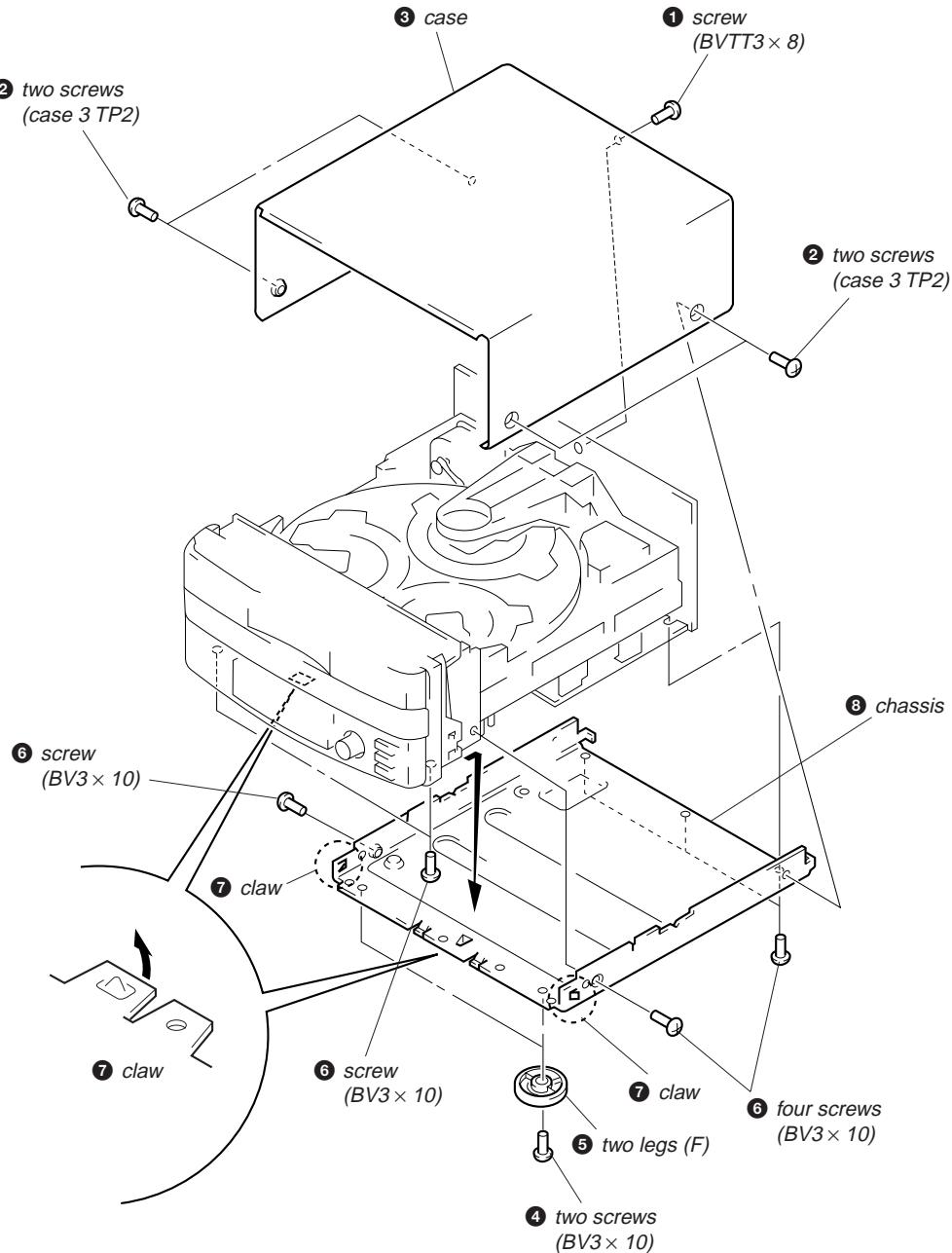
SECTION 3 DISASSEMBLY

- This set can be disassembled in the order shown below.

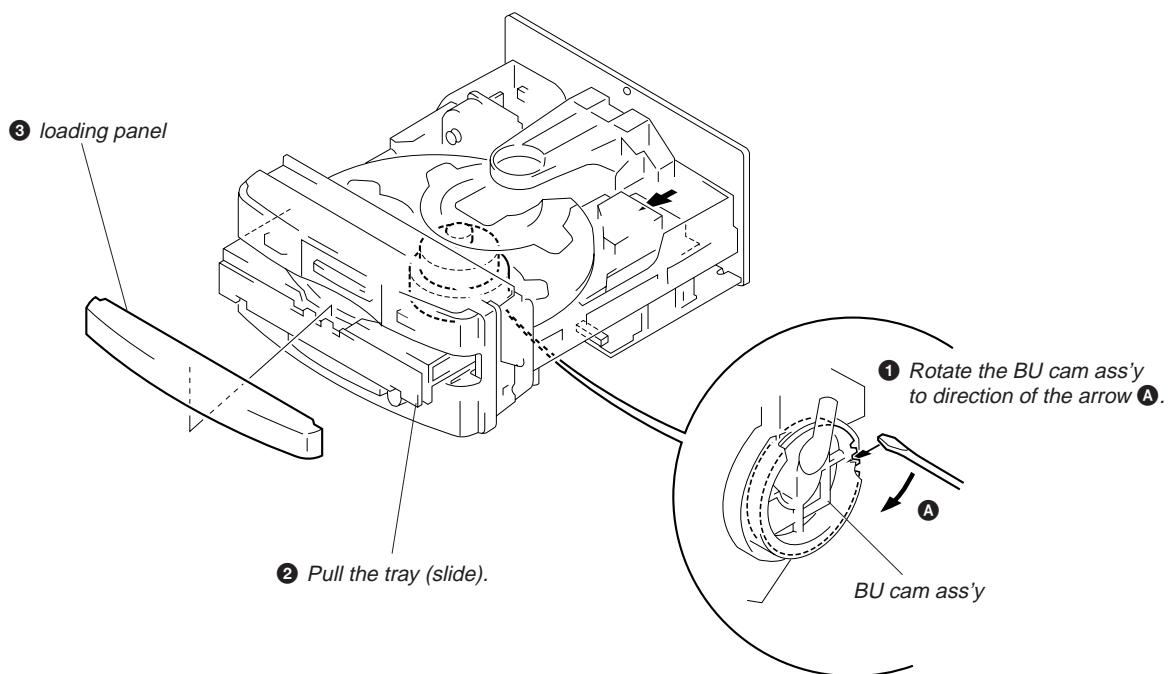


Note: Follow the disassembly procedure in the numerical order given.

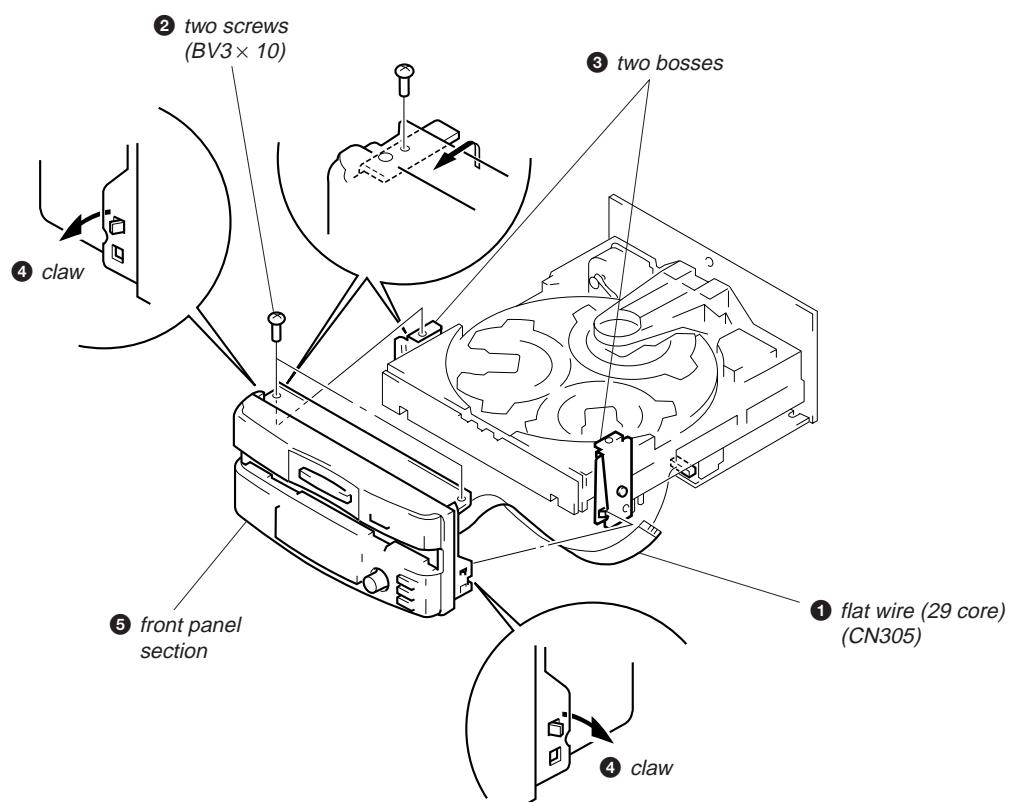
CASE, CHASSIS



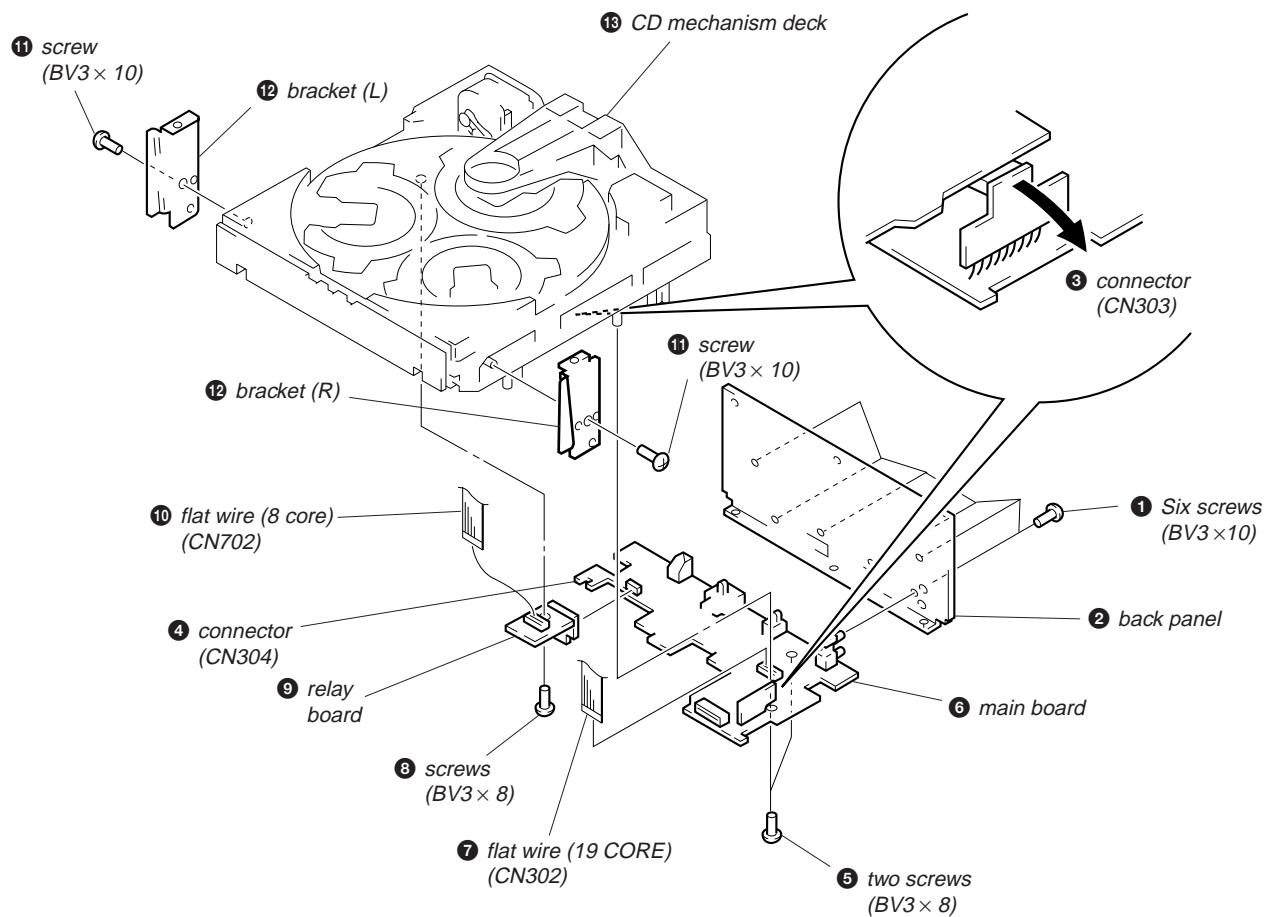
LOADING PANEL



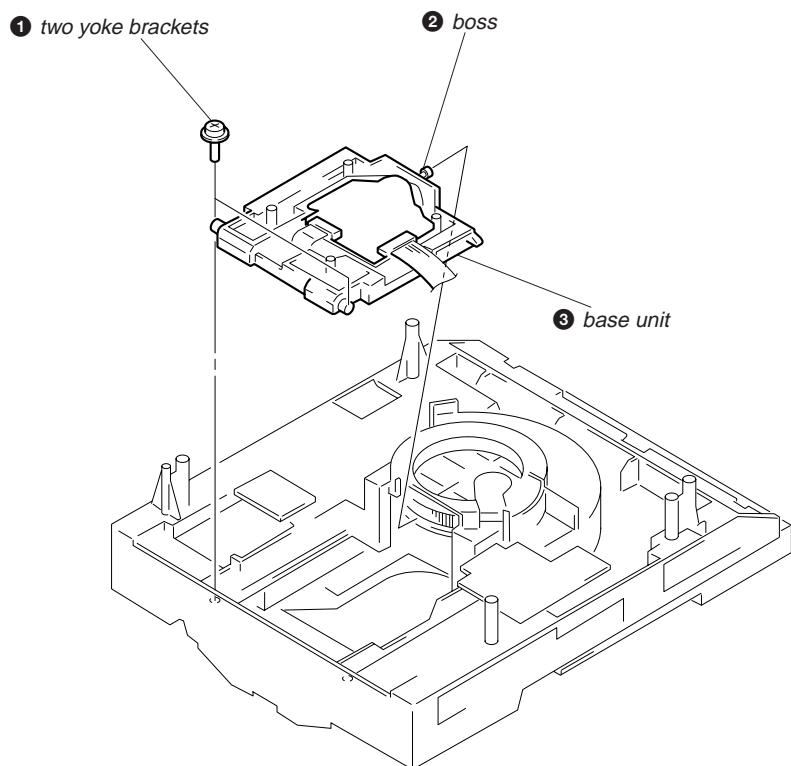
FRONT PANEL SECTION



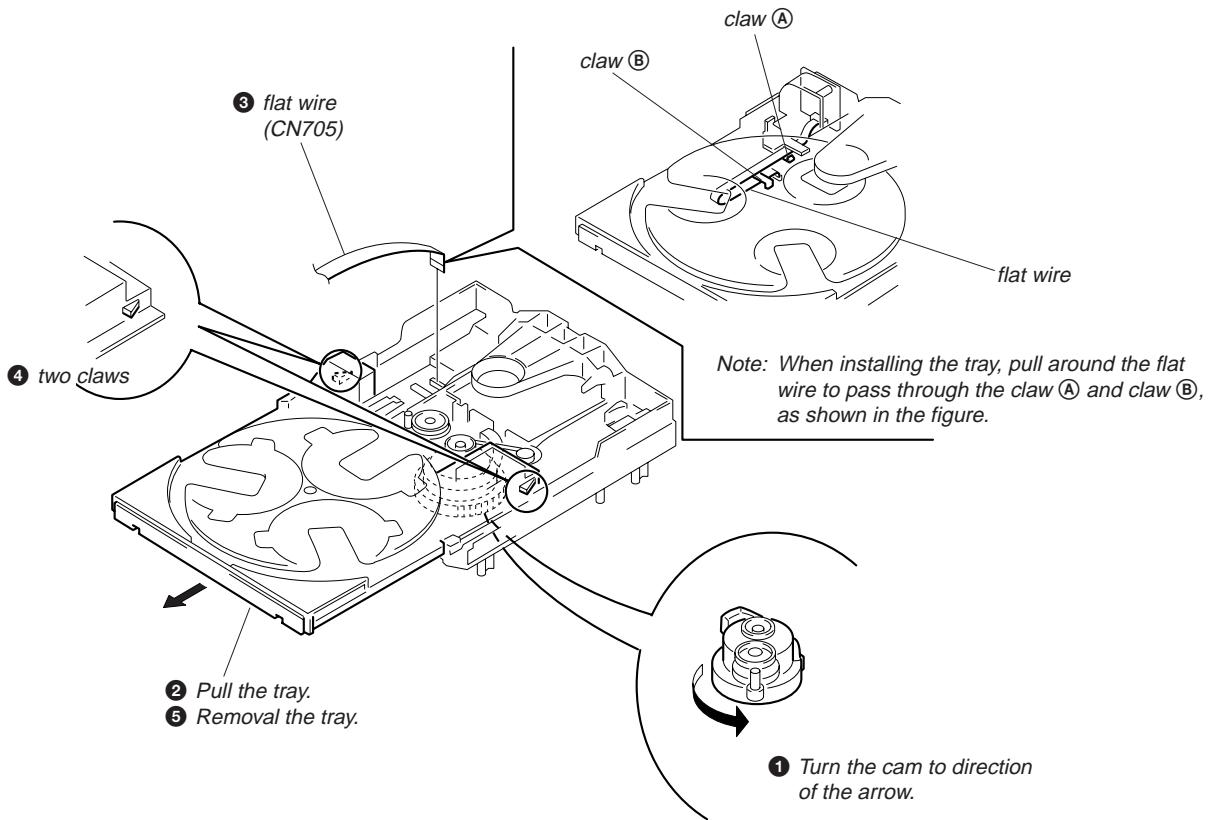
MAIN BOARD, CD MECHANISM DECK



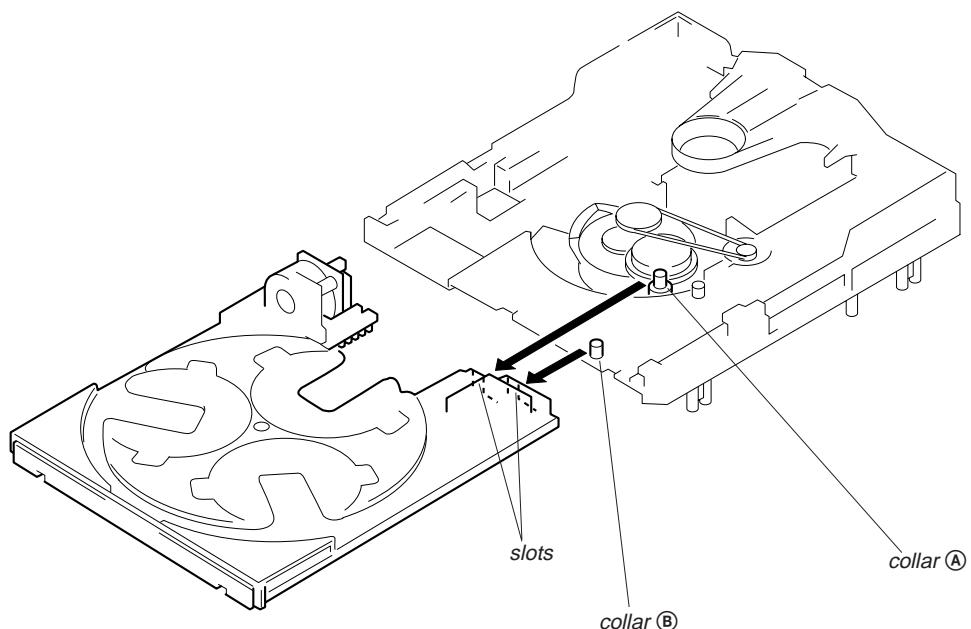
BASE UNIT



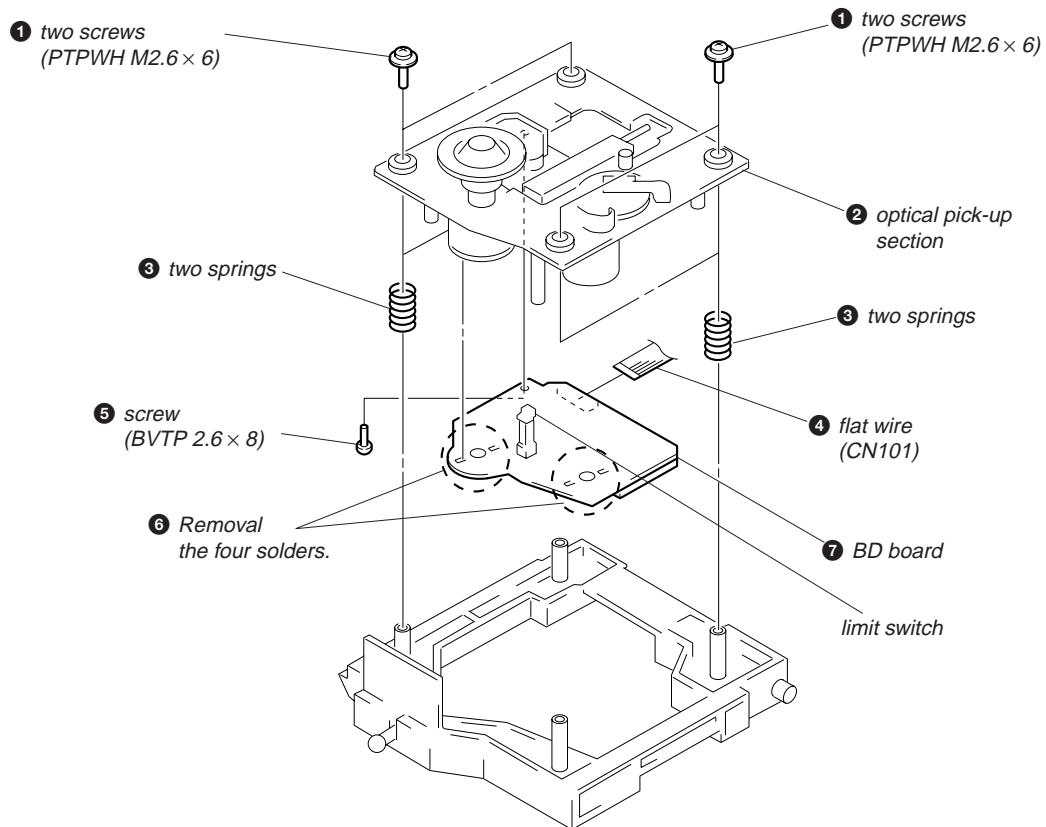
TRAY SECTION



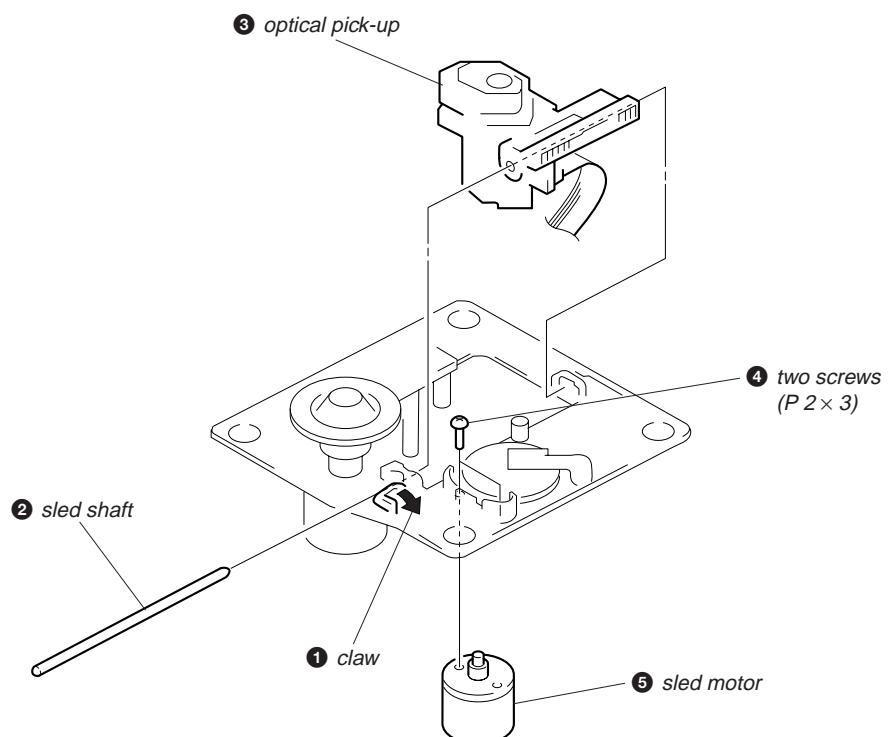
Note: When installing the tray, take care so that the collars ⑧ and ⑨ are properly inserted into the slots.



BD BOARD



OPTICAL PICK-UP, SLED MOTOR



SECTION 4

ELECTRICAL ADJUSTMENTS

Notes:

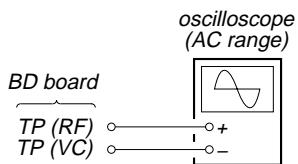
1. CD Block basically constructed to operated without adjustment.
- Therefore, check each item in order given.
2. Use YEDS-18 disc (Part No.: 3-702-101-01) unless otherwise indicated.
3. Use the oscilloscope with more than $10 \text{ M}\Omega$ impedance.
4. Clean an object lens by an applicator with neutral detergent when the signal level is low than specified value with the following checks.
5. Adjust the focus bias adjustment when optical pick-up is replaced.

Focus Bias Adjustment

This adjustment is to be done when the optical pick-up is replaced.

Condition: This adjustment is performed with the set placed horizontally.

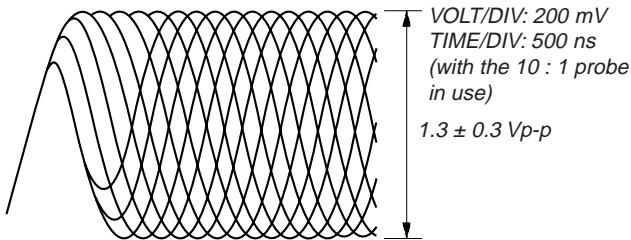
Connection:



Adjustment Procedure:

1. Connect the oscilloscope to TP (RF) and TP (VC) on BD board.
2. Turned power switch on. (stop mode)
3. Put disc (YEDS-18) in and press the **►II** button.
4. Adjust RV101 so that the oscilloscope waveform is as shown in the figure below (eye pattern).
- A good eye pattern means that the diamond shape (\diamond) in the center of the waveform can be clearly distinguished.
5. After adjustment, check the RF signal level.

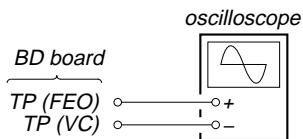
• RF signal reference waveform (eye pattern)



When observing the eye pattern, set the oscilloscope for AC range and raise vertical sensitivity.

S-Curve Check

Connection:

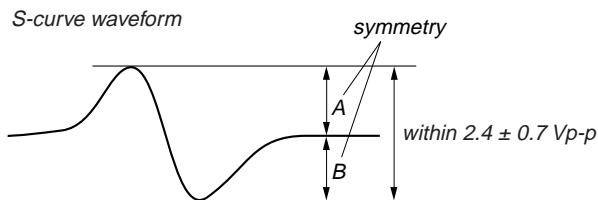


Procedure:

1. Connect the oscilloscope to TP (FEO) and TP (VC) on BD board.
2. Connect the TP (FOK) and TP (GND) with lead wire.
3. Turned power switch on.
4. Put disc (YEDS-18) in and turned power switch on again and actuate the focus search. (actuate the focus search when disc table is moving in and out.)

5. Confirm that the oscilloscope waveform (S-curve) is symmetrical between A and B. And confirm peak to peak level within $2.4 \pm 0.7 \text{ Vp-p}$.

S-curve waveform

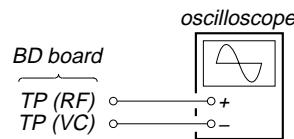


6. After check, remove the lead wire connected in step 2.

- Note:**
- Try to measure several times to make sure that the ratio of A : B or B : A is more than 10 : 7.
 - Take sweep time as long as possible and light up the brightness to obtain best waveform.

RF Level Check

Connection:

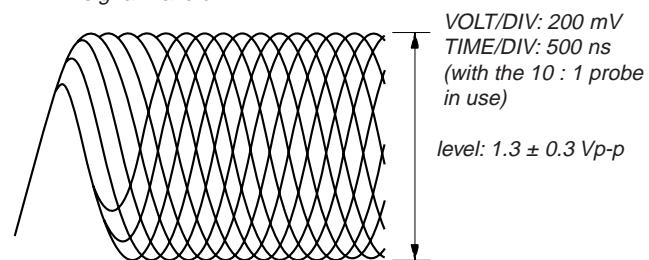


Procedure:

1. Connect the oscilloscope to TP (RF) and TP (VC) on BD board.
2. Turned power switch on. (stop mode)
3. Put disc (YEDS-18) in and press the **►II** button.
4. Confirm that oscilloscope waveform is clear and check RF signal level is correct or not.

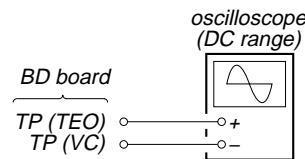
- Note:** Clear RF signal waveform means that the shape “ \diamond ” can be clearly distinguished at the center of the waveform.

RF signal waveform



E-F Balance (Traverse) Check

Connection:

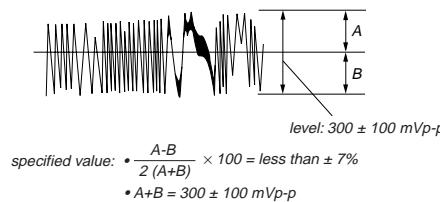


Procedure:

1. Connect the TP501 (ADJ) and Ground with lead wire. (on the display board)
2. Connect the oscilloscope to TP (TEO) and TP (VC) on BD board.
3. Turned power switch on.
4. Put disc (YEDS-18) in and press the **►II** button.
5. Press the **TIME** button. (Tracking servo and sled servo are turned off.)
6. Confirm that the oscilloscope waveform is symmetrical on the top and bottom in relation to 0 Vdc, and check this level.

SECTION 5 DIAGRAMS

Traverse waveform



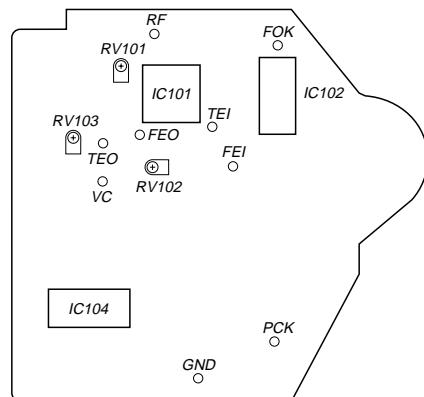
7. After check, remove the lead wire connected in step 1.

Focus/Tracking Gain Adjustment (RV102, RV103)

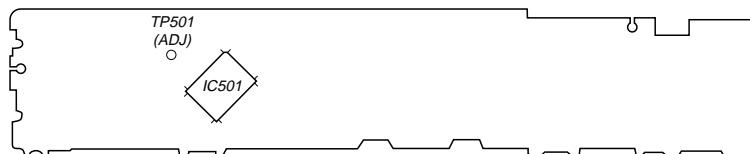
This gain has a margin, so even if it is slightly off. There is no problem.
Therefore, do not perform, this adjustment.
Please note that it should be fixed to mechanical center position when you moved and do not know original position.

Adjustment Location :

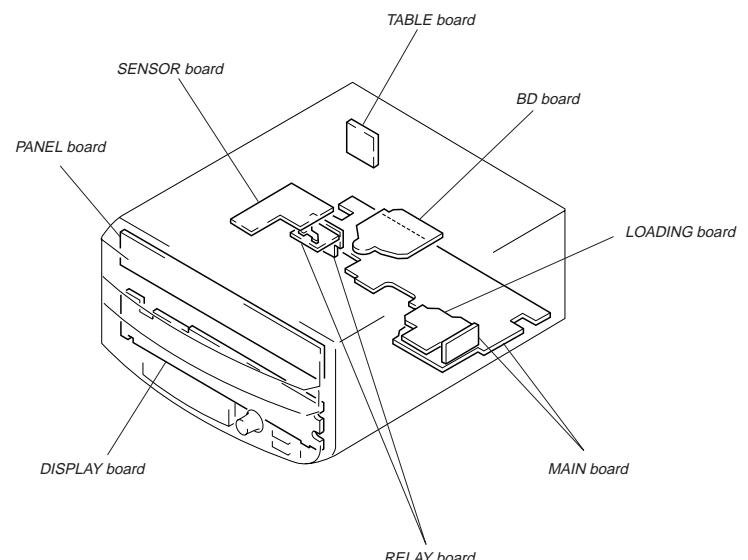
[BD BOARD] – Side B –



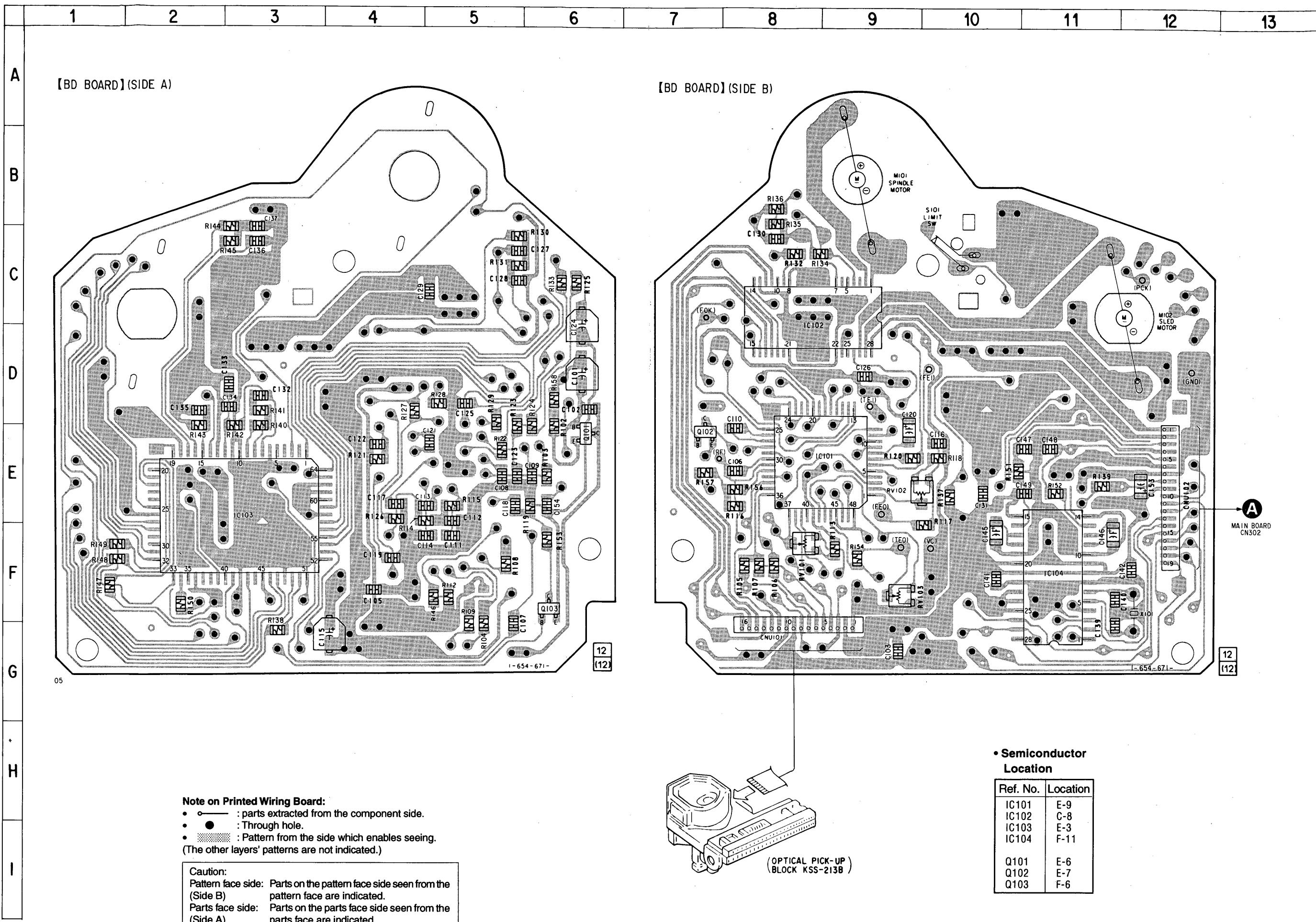
[DISPLAY BOARD] – Conductor Side –



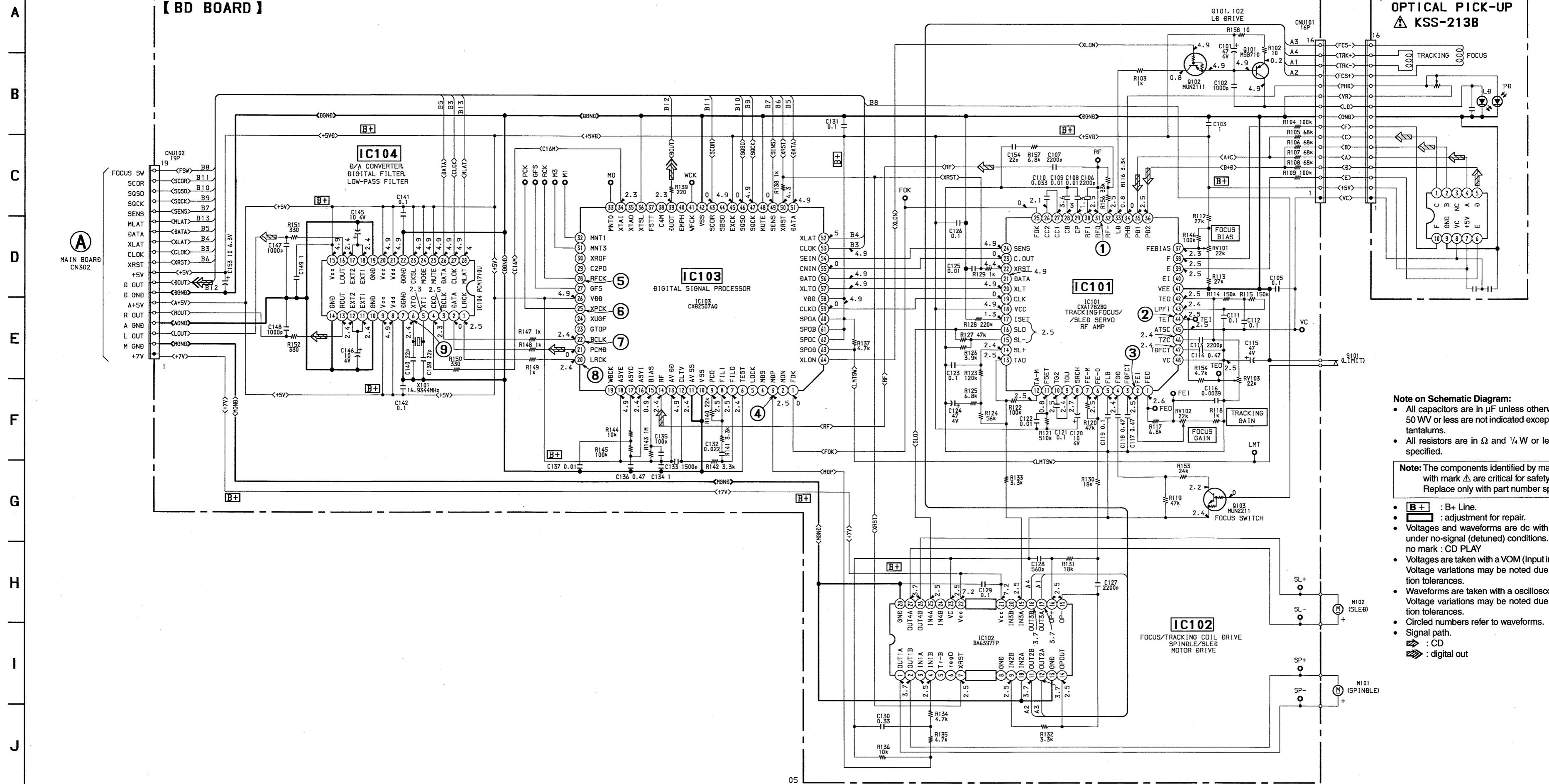
- Circuit Boards Location



5-1. PRINTED WIRING BOARD - BD Section - • See page 16 for Circuit Boards Location.



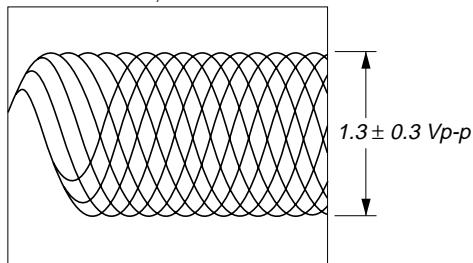
1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19



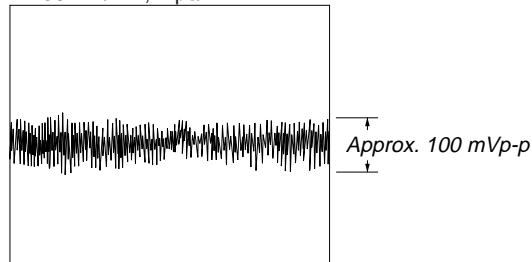
• Waveforms

– BD Section –

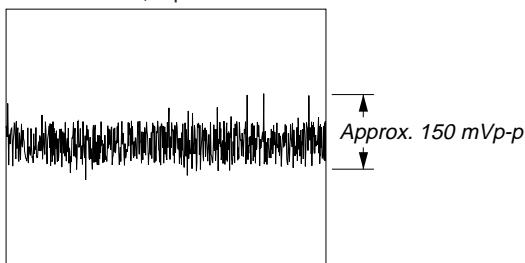
① IC101 ③ (RFO) (PLAY Mode)
500 mV/DIV, 500 ns/DIV



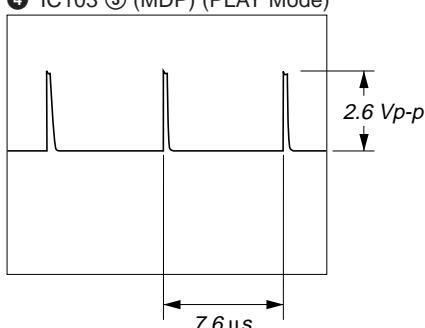
② IC101 ④ (TEI) (PLAY Mode)
50 mV/DIV, 1 μs/DIV



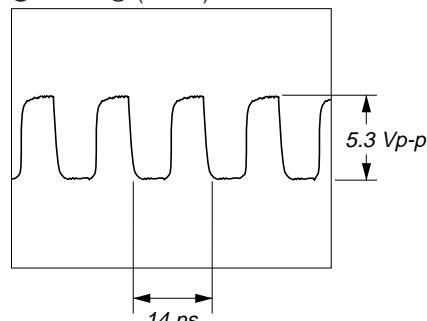
③ IC101 ② (FEI) (PLAY Mode)
50 mV/DIV, 1 μs/DIV



④ IC103 ③ (MDP) (PLAY Mode)

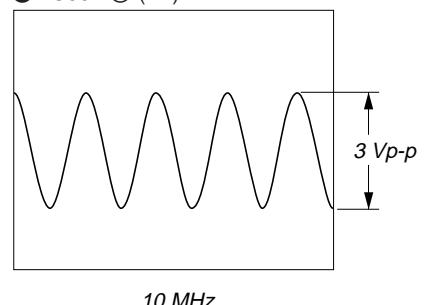


⑥ IC103 ⑤ (XPCK)

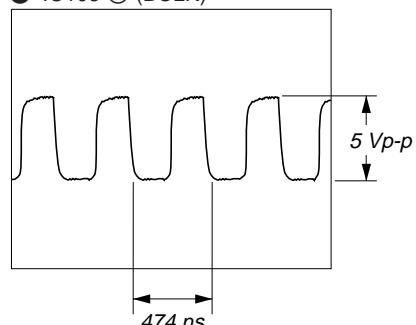


– MAIN/PANEL/MOTOR Section –

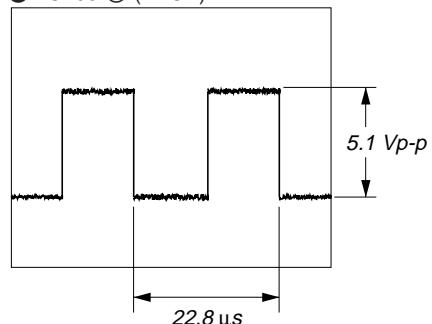
① IC501 ⑪ (X2)



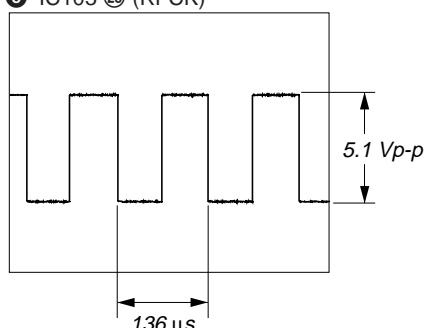
⑦ IC103 ⑧ (BCLK)



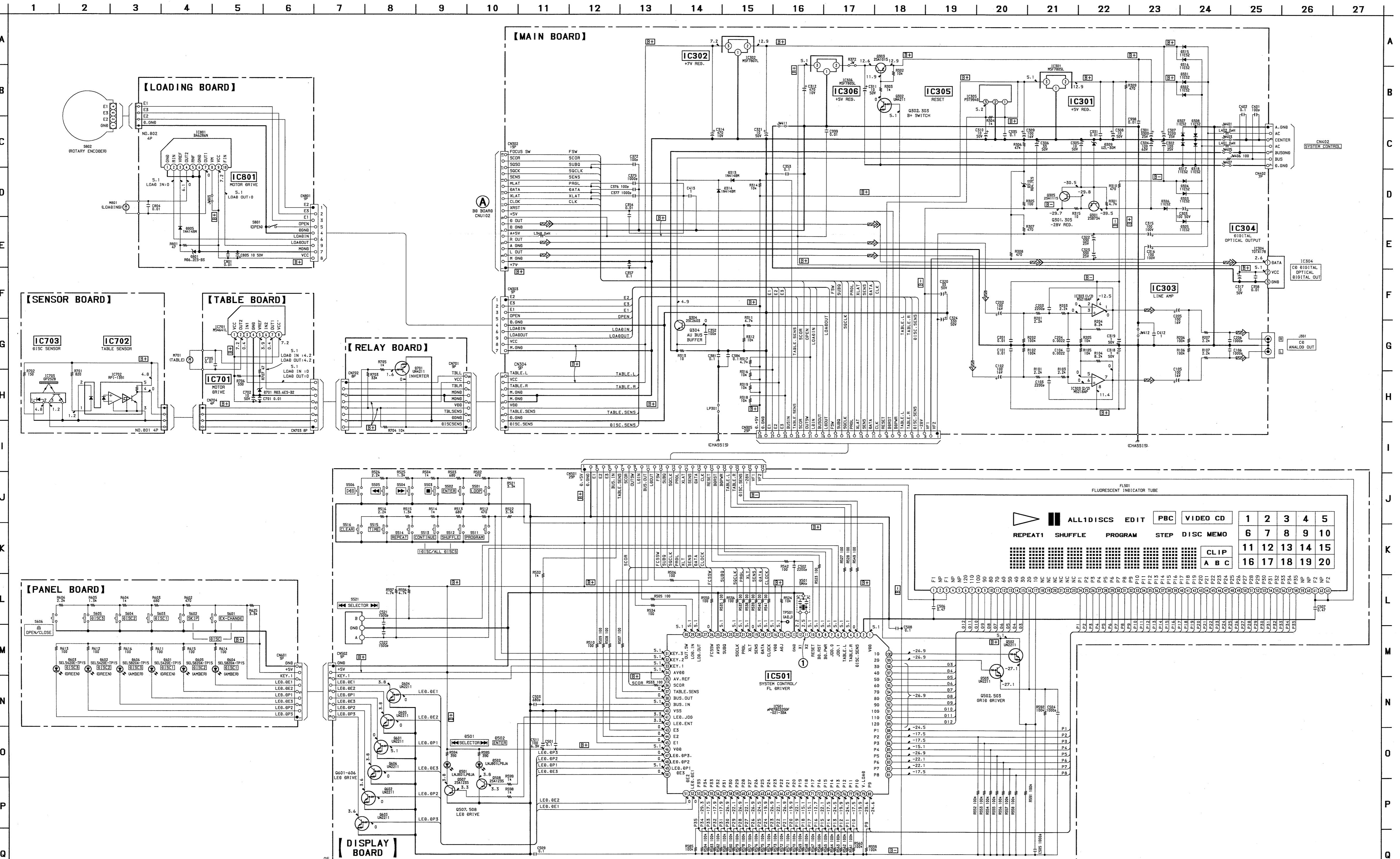
⑧ IC103 ⑩ (LRCK)

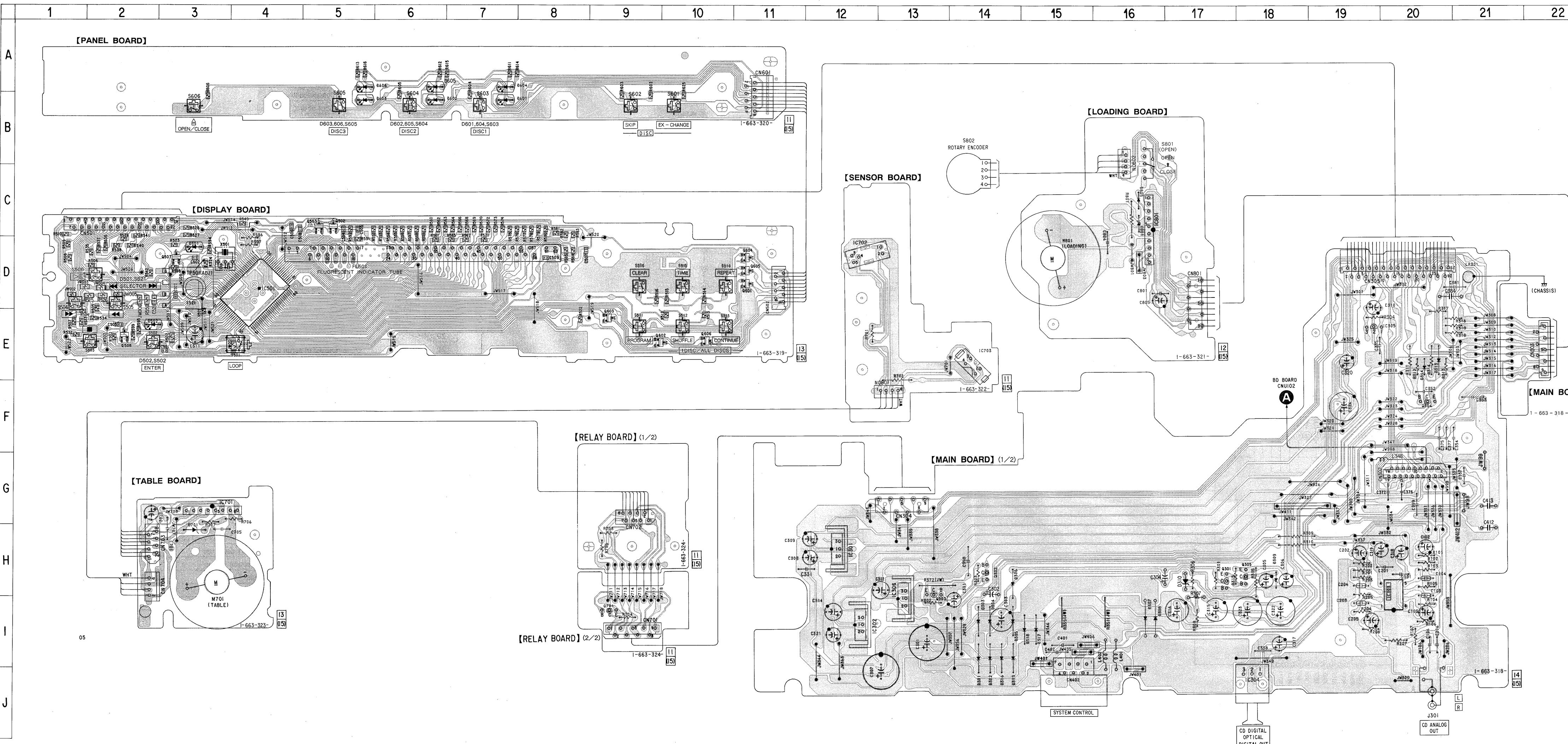


⑤ IC103 ⑨ (RFCK)



5-3. SCHEMATIC DIAGRAM - MAIN/PANEL/MOTOR Section -
 • See page 22 for Waveforms, see page 33 for IC Block Diagrams, and see page 34 for IC Pin Function Description.





• Semiconductor Location			
Ref. No.	Location	Ref. No.	Locat
D301	J-14	IC301	H-12
D302	J-14	IC302	I-12
D303	I-14	IC303	H-20
D304	I-14	IC304	J-18
D305	I-14	IC305	E-20
D306	H-14	IC306	H-13
D307	I-16	IC501	D-4
D308	I-16	IC701	G-3
D309	H-18	IC702	D-12
D310	H-17	IC703	E-14
D313	E-20	IC801	C-16
D314	E-20		
D315	J-14	Q301	H-17
D316	J-14	Q302	H-14
D317	I-15	Q303	I-13
D318	I-15	Q304	F-20
D501	D-3	Q305	H-18
D502	E-2	Q502	C-5
D601	B-7	Q503	C-5
D602	B-6	Q507	D-3
D603	B-5	Q508	E-2
D604	A-7	Q601	D-11
D605	A-6	Q602	E-9
D606	A-5	Q603	E-9
D701	H-3	Q604	D-11
D801	C-16	Q605	D-11
D805	C-16	Q606	E-10
		Q701	I-9

Note on Printed Wiring Board

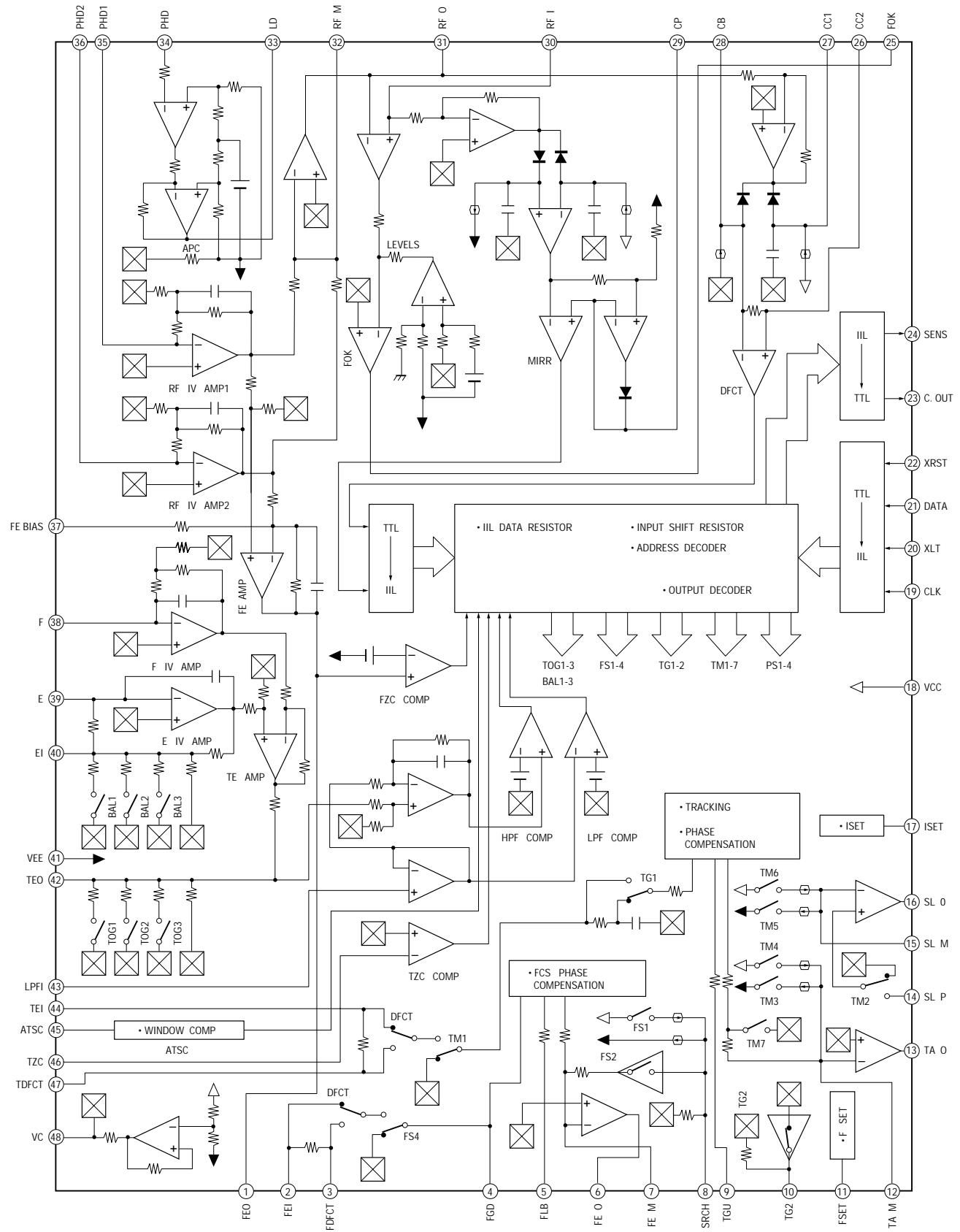
- Note on Printed Wiring Board:**

 - — : parts extracted from the component side.
 - ■ : parts mounted on the conductor side.
 - △ : internal component.
 - [hatched pattern] : Pattern from the side which enables seeing

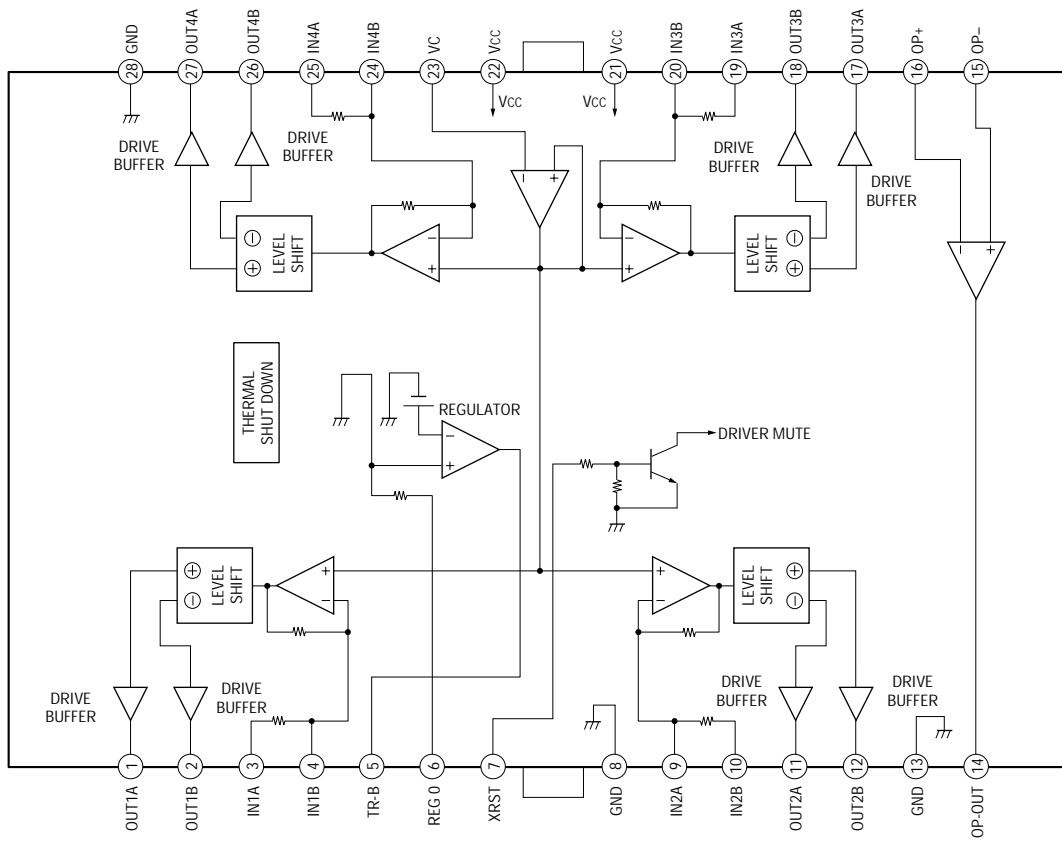
• IC Block Diagrams

– BD Section –

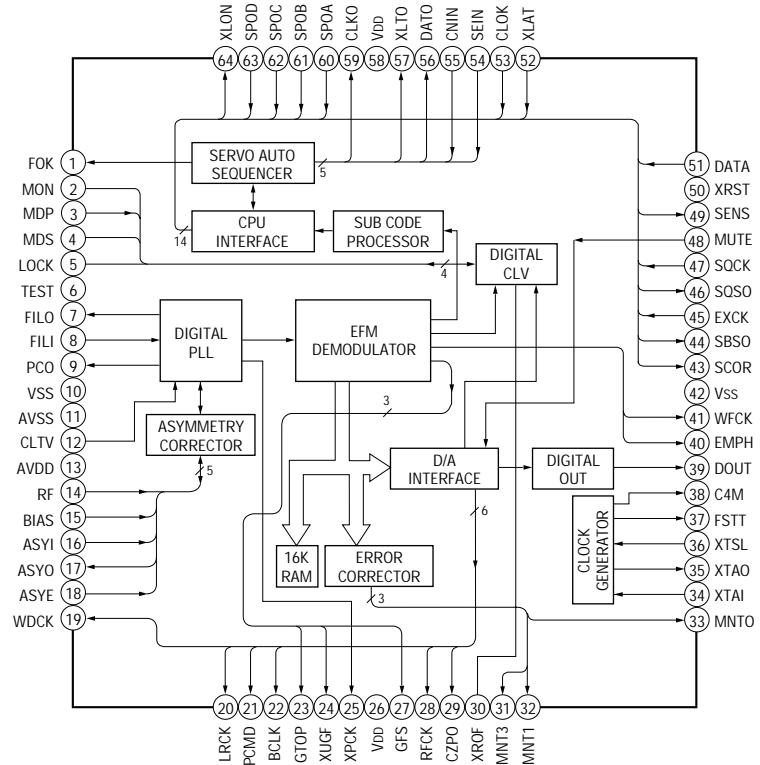
IC101 CXA1782BQ



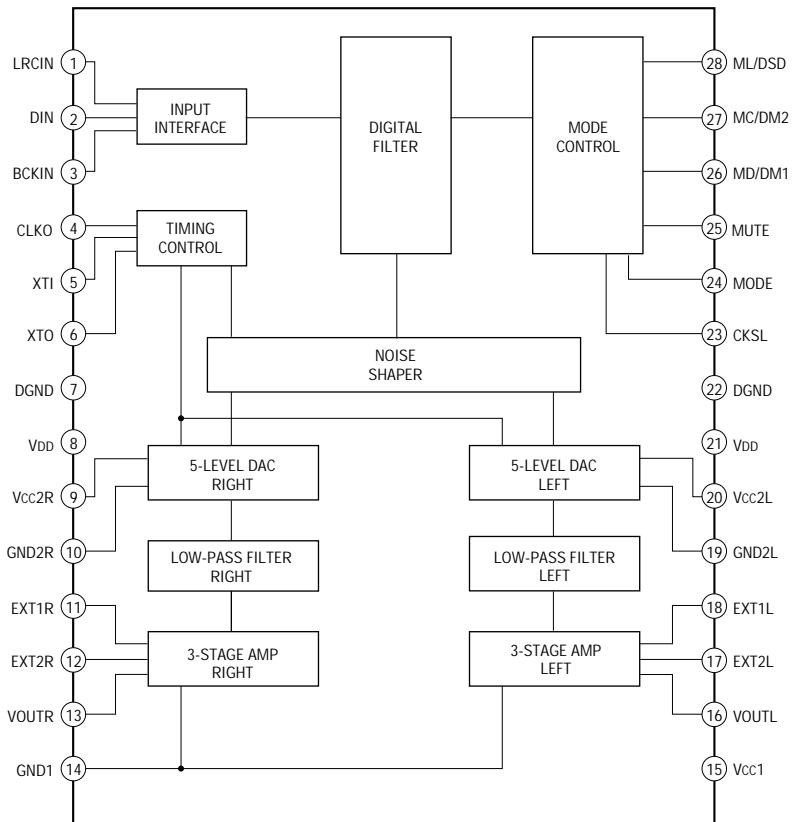
IC102 BA6397FP



IC103 CXD2507AQ

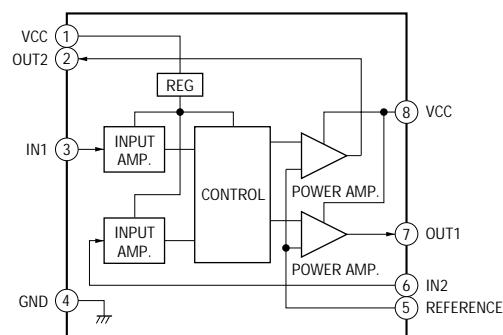


IC104 PCM1710U-B

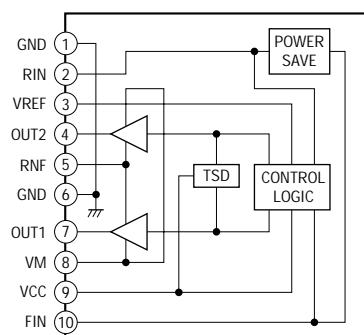


- MAIN/PANEL/MOTOR Section -

IC701 M54641L



IC801 BA6286N



5-5. IC PIN FUNCTION DESCRIPTION

• DISPLAY BOARD IC501 μPD780205GF-021-3BA (SYSTEM CONTROL, FL TUBE DISPLAY DRIVE)

Pin No.	Pin Name	I/O	Function
1	VDD	—	+5 V power supply
2	—	—	Connected to ground
3	DISC. SENS	I	Input of disc sensor signal “L” : No disc, “H” : Disc present
4	TABLE. R	O	Output of disc table clockwise rotation
5	TABLE. L	O	Output of disc table counterclockwise rotation
6	JOG. 1	I	Encoder switch input B
7	JOG. 0	I	Encoder switch input A
8	BD. PWR	O	Output of power ON/OFF to BD block “L” : OFF, “H” : ON
9	BD. RST	O	Output of Reset signal to BD block “L” : Reset
10	RESET	I	Input of system Reset signal “L” : Reset
11	X2	O	Main system clock (5MHz)
12	X1	I	
13	GND	—	Ground
14	—	—	Not used (open)
15	ADJ	I	Pin for test mode “L” : Test mode
16	VDD	—	+5V power supply
17	CLOCK	O	Output of serial clock to IC103 (DSP) and IC104 (D/A converter)
18	DATA	O	Output of serial data to IC103 (DSP) and IC104 (D/A converter)
19	SENS	I	Input of various status signals from IC103 (DSP) and IC104 (D/A converter)
20	XLT	O	Output of serial data latch pulse to IC103 (DSP) and IC104 (D/A converter)
21	PRGL	O	Output of serial data latch pulse to digital filter
22	SOCLK	O	Output of subcode Q data reading clock to IC103 (DSP)
23	—	O	Not used (open)
24	SUBQ	I	Subcode Q data serial input from IC103 (DSP)
25	AVSS	—	Ground (for A/D converter)
26	FCSSW	O	Output of focus gain selection switch “L” : Normal, “H” : Down
27	—	—	Not used (open)
28	LOD. OUT	O	Output of disc tray loading out
29	LOD. IN	O	Output of disc tray loading in
30	OUT. SW	I	Input of disc tray open complete signal “L” : Completed
31	KEY. 3	I	Key data A/D input 2
32	KEY. 2	I	Key data A/D input 1
33	KEY. 1	I	Key data A/D input 0
34	AVDD	—	+5 V analog power supply (for A/D converter)
35	AV. REF	I	Input of reference voltage (+5 V) (for A/D converter)
36	SCOR	I	Input of subcode sync S0, S1 detection
37	TABLE. SENS	I	Input of table address detection sensor
38	BUS. OUT	O	Output of audio bus signal
39	BUS. IN	I	Input of audio bus signal
40	VSS	—	Ground

Pin No.	Pin Name	I/O	Function
41	LED. JOG	O	Output of JOG LED drive
42	LED. ENT	O	Output of ENTER LED drive
43	E3	I	Disc tray address detection encoder input 2
44	E2	I	Disc tray address detection encoder input 1
45	E1	I	Disc tray address detection encoder input 0
46	VDD	-	+5 V power supply
47	LED. DP3	O	Output of DISC 3 pointer LED (green) drive
48	LED. DP2	O	Output of DISC 2 pointer LED (green) drive
49	LED. DP1	O	Output of DISC 1 pointer LED (green) drive
50	DE3	O	Output of DISC 3 yes/no LED (amber) drive
51	DE2	O	Output of DISC 2 yes/no LED (amber) drive
52	DE1	O	Output of DISC 1 yes/no LED (amber) drive
53–78	P35–P10	O	Output of FL display tube segments
79	V. LOAD	-	-30 V power supply for FL display tube
80–88	P9–P1	O	Output of FL display tube segments
89–100	12G–1G	O	Output of FL display tube grids

SECTION 6 EXPLODED VIEWS

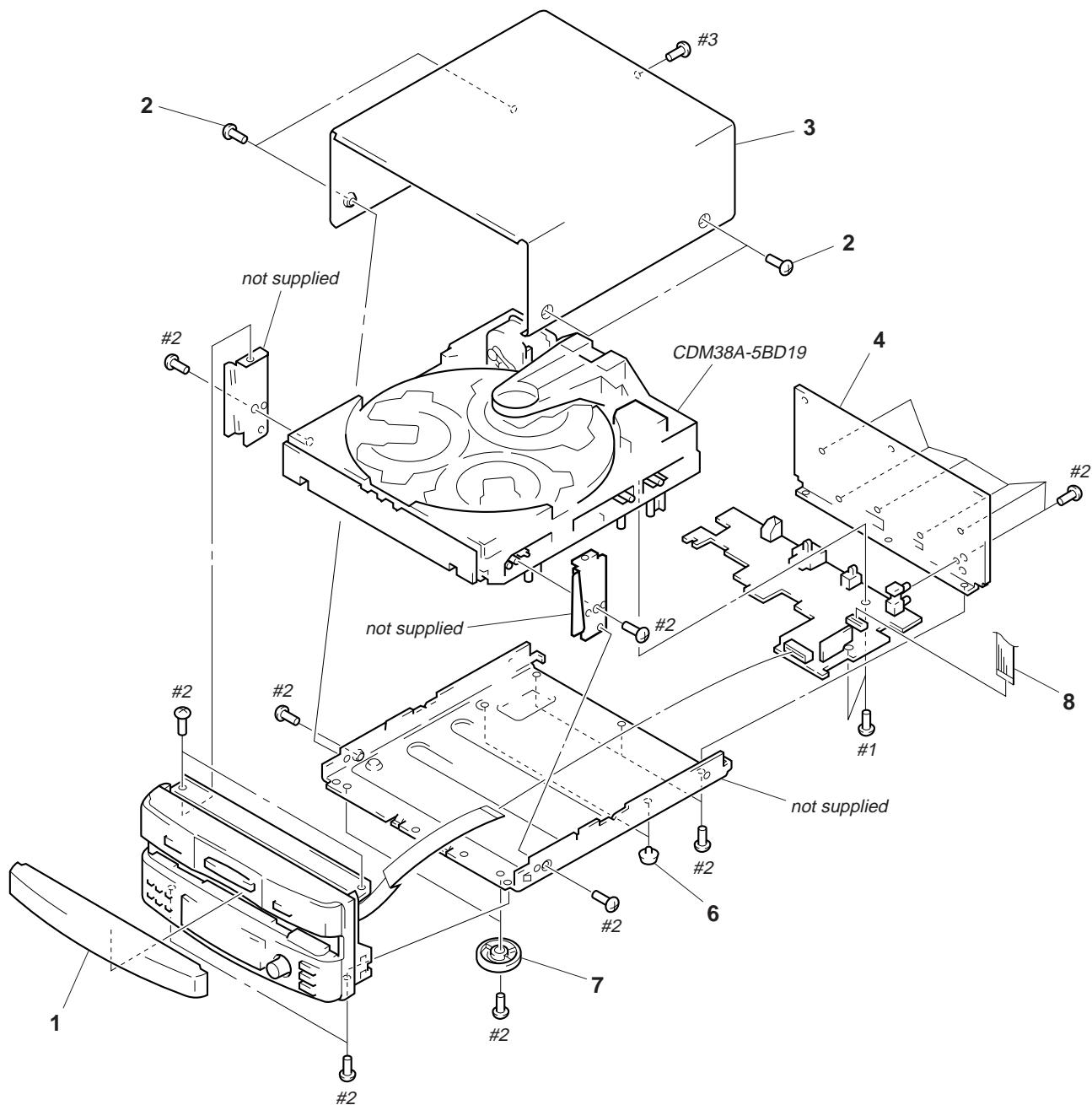
NOTE:

- -XX and -X mean standardized parts, so they may have some difference from the original one.
- Color Indication of Appearance Parts
Example:
KNOB, BALANCE (WHITE) . . . (RED)
↑ ↑
Parts Color Cabinet's Color

- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.
- Hardware (# mark) list are given in the last of the electrical parts list.

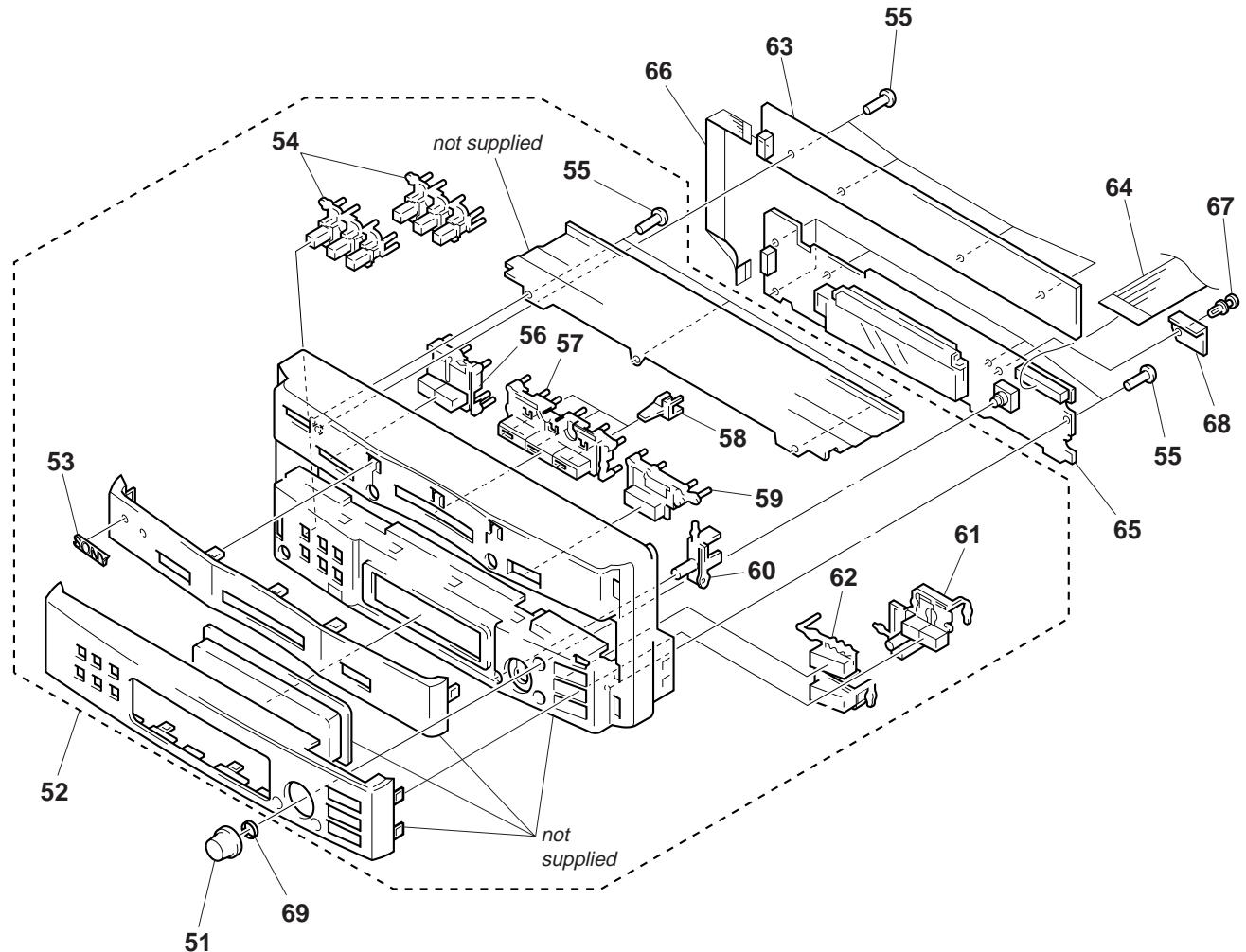
The components identified by mark \triangle or dotted line with mark \triangle are critical for safety.
Replace only with part number specified.

(1) CHASSIS SECTION



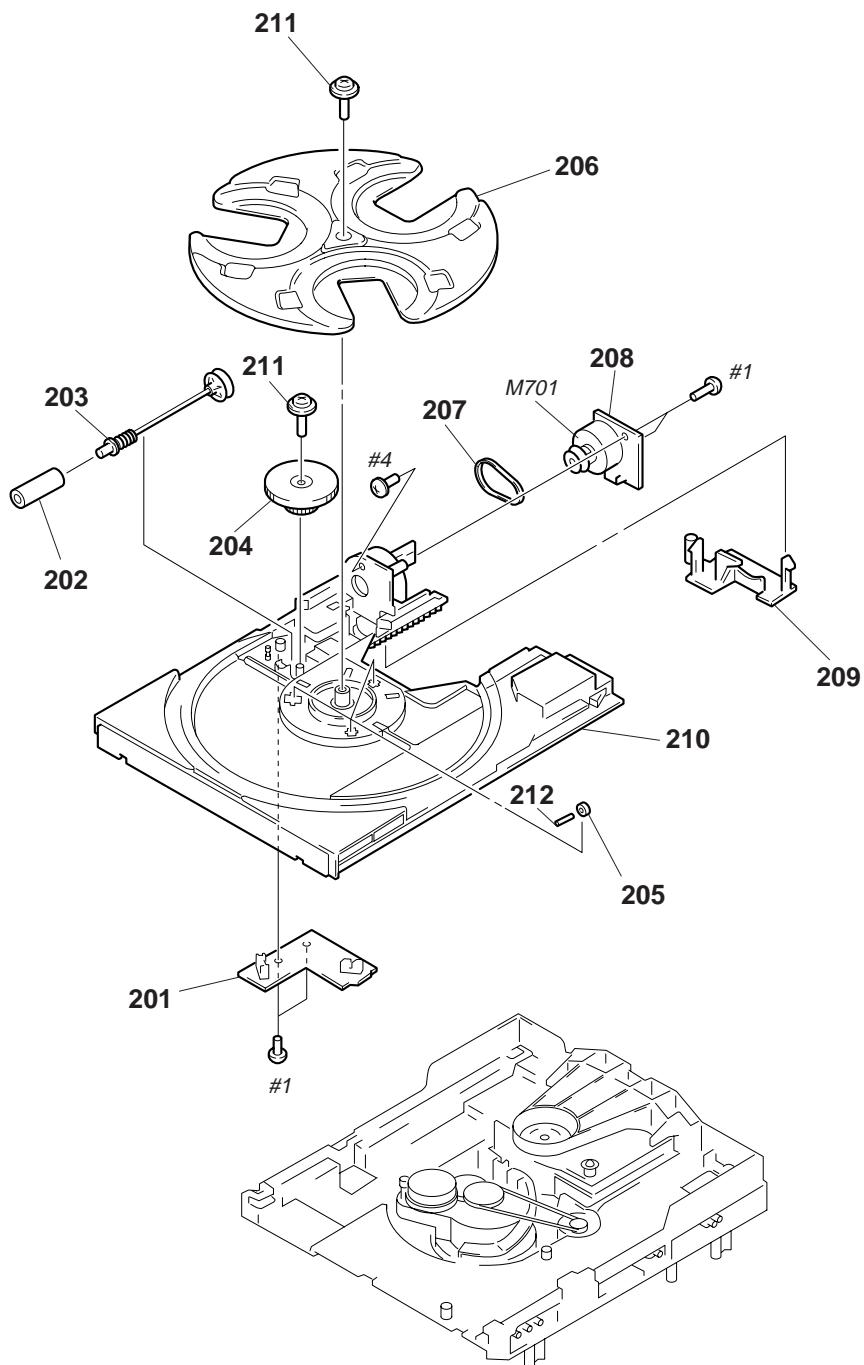
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
1	4-985-912-01	PANEL, LOADING		* 5	A-4699-658-A	MAIN BOARD, COMPLETE	
2	3-363-099-01	SCREW (CASE 3 TP2)		6	4-965-822-01	FOOT	
3	4-977-698-11	CASE		7	4-977-699-11	LEG (F)	
* 4	4-977-697-41	PANEL, BACK		8	1-777-862-11	WIRE (FLAT TYPE) (19 CORE)	

(2) FRONT PANEL SECTION



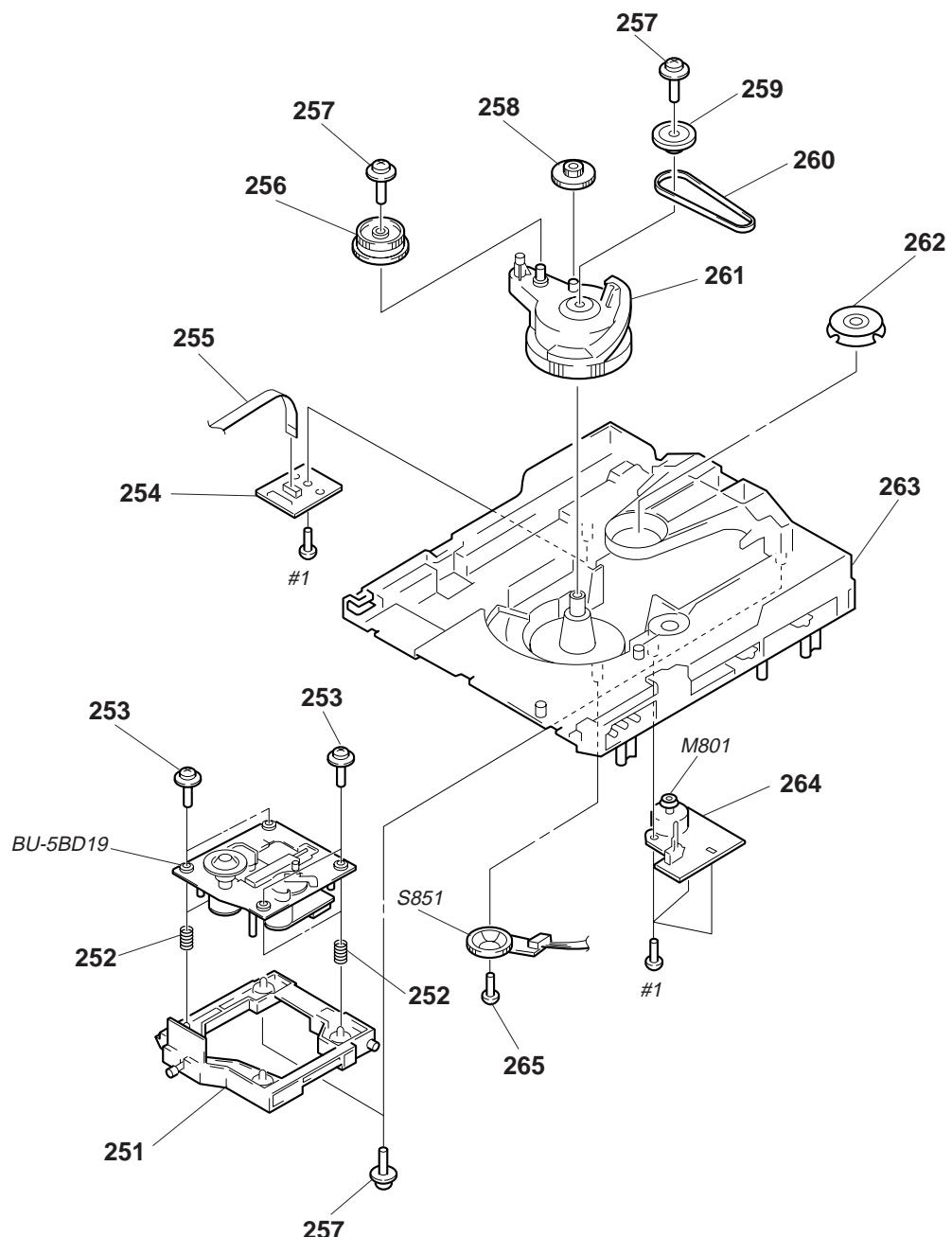
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
51	4-985-925-01	KNOB (JOG)		61	X-4947-763-1	BUTTON (F/R) ASSY (◀◀, ▶▶)	
52	X-4947-654-1	PANEL ASSY, FRONT		62	4-985-892-01	BUTTON (PLAY) (▷▷, ■)	
53	4-962-708-01	EMBLEM (4-A), SONY		* 63	A-4699-278-A	PANEL BOARD, COMPLETE	
54	4-985-890-01	BUTTON (MODE)		64	1-777-861-11	WIRE (FLAT TYPE) (29 CORE)	
55	4-951-620-01	SCREW (2.6X8), +BVTP		* 65	A-4699-659-A	DISPLAY BOARD, COMPLETE	
56	4-985-894-01	BUTTON (EDIT) (EX-CHANGE, SKIP)		66	1-777-860-11	WIRE (FLAT TYPE) (9 CORE)	
57	4-985-909-01	BUTTON (CD3) (DISC1, DISC2, DISC3)		67	4-812-134-11	RIVET (DIA. 3.5), NYLON	
58	4-985-913-01	INDICATOR (CD)		68	4-987-952-01	INSULATOR	
59	4-985-910-01	BUTTON (O/C) (△, OPEN/CLOSE)		69	4-988-161-01	SPRING, RING	
60	4-985-911-01	BUTTON (EX)					

**(3) CD MECHANISM DECK SECTION-1
(DM38A-5BD19)**



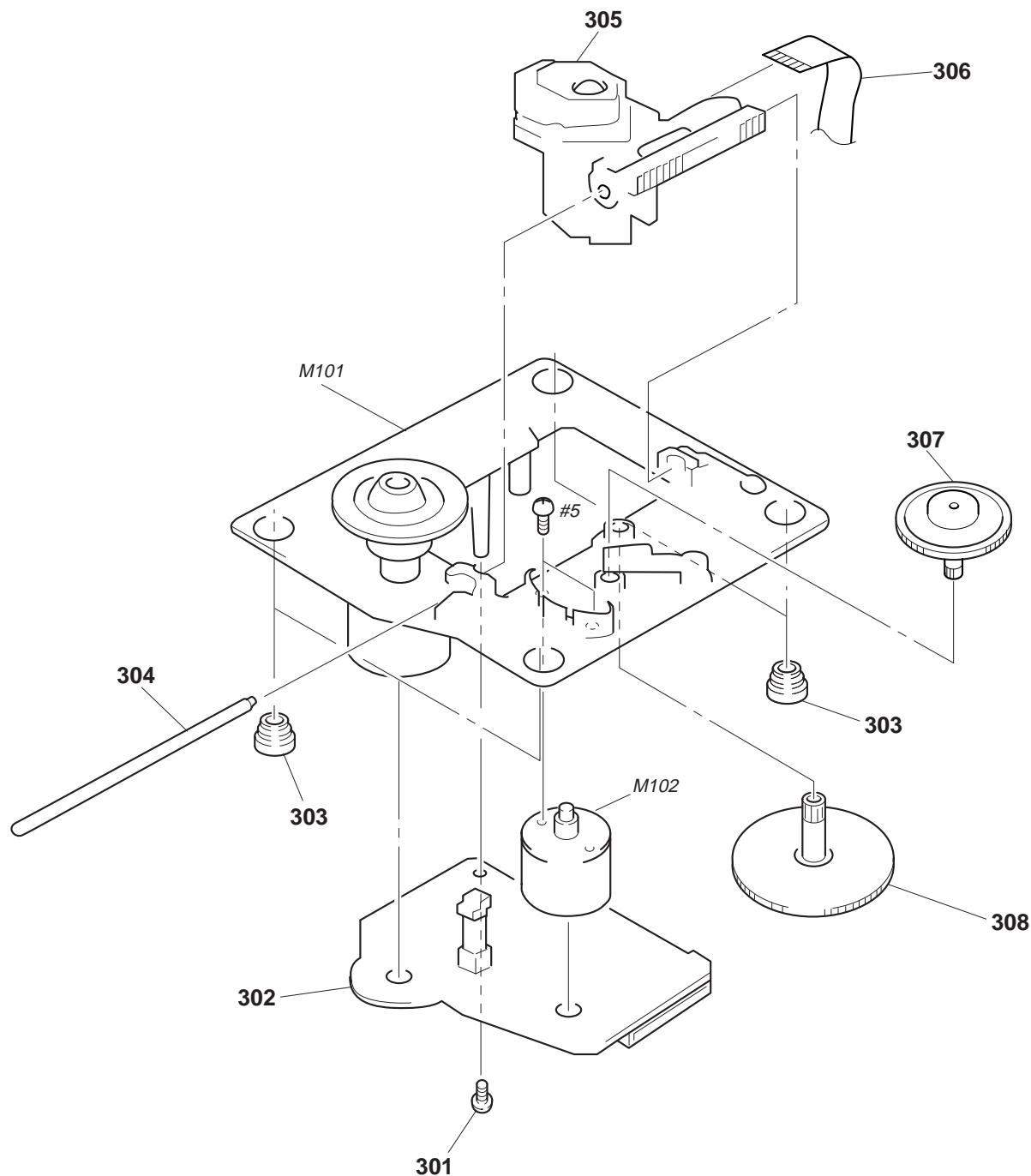
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
* 201	1-663-322-11	SENSOR BOARD		* 208	1-663-323-11	TABLE BOARD	
202	4-981-187-01	COLLAR (WORM)		209	4-977-941-01	BEARING (WORM)	
203	X-4946-295-2	SHAFT ASSY, WORM		210	4-977-944-01	TRAY (SLIDE)	
204	4-977-956-01	WHEEL, WORM		211	4-917-583-21	BRACKET, YOKE	
205	4-988-162-11	ROLLER		212	4-934-376-01	SHAFT (ROLLER)	
206	4-977-945-43	TRAY (TURN)		M701	A-4660-586-A	MOTOR ASSY (TURN)	
207	4-977-943-01	BELT (TURN) (1.2)					

**(4) CD MECHANISM DECK SECTION-2
(CDM38A-5BD19)**



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
251	X-4946-296-1	HOLDER (BU) ASSY		260	4-977-942-01	BELT (SL) (1.4)	
252	4-982-447-01	SPRING (BU), COMPRESSION		261	X-4946-491-1	CAM ASSY, BU	
253	4-985-672-01	SCREW (+PTPWHM2.6), FLOATING		* 262	1-452-879-11	MAGNET	
* 254	1-663-324-11	RELAY BOARD		263	X-4947-846-4	CHASSIS (CDM) ASSY (NEW)	
255	1-776-042-11	WIRE (FLAT TYPE) (8 CORE)		* 264	1-663-321-11	LOADING BOARD	
256	4-977-955-01	GEAR (SL-B)		265	4-951-620-41	SCREW (2.6), +BVTP	
257	4-917-583-21	BRACKET, YOKE		M801	A-4660-926-A	MOTOR (CDM) ASSY (SPINDLE)	
258	4-977-953-01	GEAR (SL-A)		S851	1-473-335-11	ENCODER, ROTARY	
259	4-977-954-01	PULLEY (SL)					

**(5) BASE UNIT SECTION
(BU-5BD19)**



The components identified by mark ▲ or dotted line with mark ▲ are critical for safety.
Replace only with part number specified.

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
301	4-951-620-01	SCREW (2.6X8), +BVTP		306	1-769-069-11	WIRE (FLAT TYPE) (16 CORE)	
* 302	A-4673-402-A	BD BOARD, COMPLETE		307	4-917-567-01	GEAR (M)	
303	4-951-940-01	INSULATOR (BU)		308	4-917-564-01	GEAR (P), FLATNESS	
304	4-917-565-01	SHAFT, SLED		M101	X-4917-523-4	BASE (OUTSERT) ASSY (SPINDLE)	
▲ 305	8-848-367-11	OPTICAL PICK-UP KSS-213B/K-N		M102	X-4917-504-1	MOTOR ASSY (SLED)	

SECTION 7

ELECTRICAL PARTS LIST

BD

NOTE:

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX and -X mean standardized parts, so they may have some difference from the original one.

• **RESISTORS**

All resistors are in ohms.

METAL: Metal-film resistor.

METAL OXIDE: Metal oxide-film resistor.

F: nonflammable

- Items marked “*” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

• **SEMICONDUCTORS**

In each case, u: μ , for example:

uA... : μ A... uPA... : μ PA...

uPB... : μ PB... uPC... : μ PC...

uPD... : μ PD...

• **CAPACITORS**

uF: μ F

• **COILS**

uH: μ H

The components identified by mark \triangle or dotted line with mark \triangle are critical for safety.
Replace only with part number specified.

When indicating parts by reference number, please include the board.

Ref. No.	Part No.	Description		Remark		Ref. No.	Part No.	Description		Remark	
*	A-4673-402-A	BD BOARD, COMPLETE				C145	1-135-201-11	TANTALUM CHIP	10uF	20%	4V
		*****				C146	1-135-201-11	TANTALUM CHIP	10uF	20%	4V
		< CAPACITOR >				C147	1-163-275-11	CERAMIC CHIP	0.001uF	5%	50V
						C148	1-163-275-11	CERAMIC CHIP	0.001uF	5%	50V
						C149	1-164-346-11	CERAMIC CHIP	1uF		16V
C101	1-126-607-11	ELECT CHIP	47uF	20%	4V	C153	1-135-259-11	TANTAL. CHIP	10uF	20%	6.3V
C102	1-163-275-11	CERAMIC CHIP	0.001uF	5%	50V	C154	1-163-235-11	CERAMIC CHIP	22PF	5%	50V
C103	1-164-346-11	CERAMIC CHIP	1uF		16V	< CONNECTOR >					
C105	1-163-038-00	CERAMIC CHIP	0.1uF		25V	CNU101	1-770-014-11	CONNECTOR, FFC/FPC 16P			
C106	1-164-695-11	CERAMIC CHIP	0.0022uF	5%	50V	CNU102	1-770-013-11	CONNECTOR, FFC/FPC 19P			
C107	1-164-695-11	CERAMIC CHIP	0.0022uF	5%	50V	< IC >					
C108	1-164-232-11	CERAMIC CHIP	0.01uF		50V	IC101	8-752-069-56	IC CXA1782BQ			
C109	1-164-232-11	CERAMIC CHIP	0.01uF		50V	IC102	8-759-291-06	IC BA6397FP			
C110	1-163-989-11	CERAMIC CHIP	0.033uF	10%	25V	IC103	8-752-372-94	IC CXD2507AQ			
C111	1-163-038-00	CERAMIC CHIP	0.1uF		25V	IC104	8-759-185-29	IC PCM1710U-B			
C112	1-163-038-00	CERAMIC CHIP	0.1uF		25V	< TRANSISTOR >					
C113	1-164-695-11	CERAMIC CHIP	0.0022uF	5%	50V	Q101	8-729-010-08	TRANSISTOR MSB710-R			
C114	1-164-005-11	CERAMIC CHIP	0.47uF		25V	Q102	8-729-424-08	TRANSISTOR UN2111			
C115	1-126-607-11	ELECT CHIP	47uF	20%	4V	Q103	8-729-421-22	TRANSISTOR UN2211			
C116	1-163-016-00	CERAMIC CHIP	0.0039uF	10%	50V	< RESISTOR >					
C117	1-164-005-11	CERAMIC CHIP	0.47uF		25V	R102	1-216-001-00	METAL CHIP	10	5%	1/10W
C118	1-107-823-11	CERAMIC CHIP	0.47uF	10%	16V	R103	1-216-049-11	METAL GLAZE	1K	5%	1/10W
C119	1-163-038-00	CERAMIC CHIP	0.1uF		25V	R104	1-216-097-00	METAL GLAZE	100K	5%	1/10W
C120	1-135-201-11	TANTALUM CHIP	10uF	20%	4V	R105	1-216-093-00	METAL CHIP	68K	5%	1/10W
C121	1-163-038-00	CERAMIC CHIP	0.1uF		25V	R106	1-216-093-00	METAL CHIP	68K	5%	1/10W
C122	1-164-232-11	CERAMIC CHIP	0.01uF		50V	R107	1-216-093-00	METAL CHIP	68K	5%	1/10W
C123	1-163-038-00	CERAMIC CHIP	0.1uF		25V	R108	1-216-093-00	METAL CHIP	68K	5%	1/10W
C124	1-126-607-11	ELECT CHIP	47uF	20%	4V	R109	1-216-097-00	METAL GLAZE	100K	5%	1/10W
C125	1-164-232-11	CERAMIC CHIP	0.01uF		50V	R112	1-216-083-00	METAL CHIP	27K	5%	1/10W
C126	1-163-038-00	CERAMIC CHIP	0.1uF		25V	R113	1-216-083-00	METAL CHIP	27K	5%	1/10W
C127	1-164-695-11	CERAMIC CHIP	0.0022uF	5%	50V	R114	1-216-101-00	METAL CHIP	150K	5%	1/10W
C128	1-163-135-00	CERAMIC CHIP	560PF	5%	50V	R115	1-216-101-00	METAL CHIP	150K	5%	1/10W
C129	1-163-038-00	CERAMIC CHIP	0.1uF		25V	R116	1-216-061-00	METAL CHIP	3.3K	5%	1/10W
C130	1-164-336-11	CERAMIC CHIP	0.33uF		25V	R117	1-216-069-00	METAL CHIP	6.8K	5%	1/10W
C131	1-163-038-00	CERAMIC CHIP	0.1uF		25V	R118	1-216-049-11	METAL GLAZE	1K	5%	1/10W
C132	1-163-037-11	CERAMIC CHIP	0.022uF	10%	25V	R119	1-216-089-00	METAL GLAZE	47K	5%	1/10W
C133	1-163-145-00	CERAMIC CHIP	0.0015uF	5%	50V	R120	1-216-089-00	METAL GLAZE	47K	5%	1/10W
C134	1-164-346-11	CERAMIC CHIP	1uF		16V	R121	1-216-114-00	METAL GLAZE	510K	5%	1/10W
C135	1-163-251-11	CERAMIC CHIP	100PF	5%	50V	R122	1-216-097-00	METAL GLAZE	100K	5%	1/10W
C136	1-164-005-11	CERAMIC CHIP	0.47uF		25V	R123	1-216-099-00	METAL CHIP	120K	5%	1/10W
C137	1-164-232-11	CERAMIC CHIP	0.01uF		50V						
C139	1-163-235-11	CERAMIC CHIP	22PF	5%	50V						
C140	1-163-235-11	CERAMIC CHIP	22PF	5%	50V						
C141	1-163-038-00	CERAMIC CHIP	0.1uF		25V						
C142	1-163-038-00	CERAMIC CHIP	0.1uF		25V						

Ref. No.	Part No.	Description			Remark	Ref. No.	Part No.	Description		Remark
R124	1-216-091-00	METAL CHIP	56K	5%	1/10W	C506	1-164-005-11	CERAMIC CHIP	0.47uF	25V
R125	1-216-069-00	METAL CHIP	6.8K	5%	1/10W	C507	1-164-005-11	CERAMIC CHIP	0.47uF	25V
R126	1-216-063-00	METAL GLAZE	3.9K	5%	1/10W	C508	1-165-319-11	CERAMIC CHIP	0.1uF	50V
R127	1-216-089-00	METAL GLAZE	47K	5%	1/10W	C509	1-165-319-11	CERAMIC CHIP	0.1uF	50V
R128	1-216-105-00	METAL GLAZE	220K	5%	1/10W	C511	1-126-177-11	ELECT	100uF	20% 10V
R129	1-216-049-11	METAL GLAZE	1K	5%	1/10W	C521	1-163-011-11	CERAMIC CHIP	0.0015uF	10% 50V
R130	1-216-079-00	METAL CHIP	18K	5%	1/10W	C522	1-163-011-11	CERAMIC CHIP	0.0015uF	10% 50V
R131	1-216-079-00	METAL CHIP	18K	5%	1/10W	< CONNECTOR >				
R132	1-216-061-00	METAL CHIP	3.3K	5%	1/10W	* CN501	1-568-844-11	SOCKET, CONNECTOR 29P		
R133	1-216-061-00	METAL CHIP	3.3K	5%	1/10W	* CN502	1-568-828-11	SOCKET, CONNECTOR 9P		
R134	1-216-065-00	METAL CHIP	4.7K	5%	1/10W	< LED >				
R135	1-216-065-00	METAL CHIP	4.7K	5%	1/10W	D501	8-719-057-09	LED LNJ801LPDJA (◀◀ SELECTOR ▶▶)		
R136	1-216-073-00	METAL CHIP	10K	5%	1/10W	D502	8-719-057-09	LED LNJ801LPDJA (ENTER)		
R137	1-216-065-00	METAL CHIP	4.7K	5%	1/10W	< FLUORESCENT INDICATOR TUBE >				
R138	1-216-049-11	METAL GLAZE	1K	5%	1/10W	FL501	1-517-462-11	INDICATOR TUBE, FLUORESCENT		
R139	1-216-033-00	METAL CHIP	220	5%	1/10W	< IC >				
R140	1-216-081-00	METAL CHIP	22K	5%	1/10W	IC501	8-759-444-42	IC uPD780205GF-021-3BA		
R141	1-216-061-00	METAL CHIP	3.3K	5%	1/10W	< JUMPER RESISTOR >				
R142	1-216-061-00	METAL CHIP	3.3K	5%	1/10W	JW001	1-216-296-00	CONDUCTOR, CHIP (3216)		
R143	1-216-121-00	METAL GLAZE	1M	5%	1/10W	JW002	1-216-296-00	CONDUCTOR, CHIP (3216)		
R144	1-216-073-00	METAL CHIP	10K	5%	1/10W	JW003	1-216-296-00	CONDUCTOR, CHIP (3216)		
R145	1-216-097-00	METAL GLAZE	100K	5%	1/10W	JW004	1-216-296-00	CONDUCTOR, CHIP (3216)		
R146	1-216-097-00	METAL GLAZE	100K	5%	1/10W	JW005	1-216-296-00	CONDUCTOR, CHIP (3216)		
R147	1-216-049-11	METAL GLAZE	1K	5%	1/10W	JW006	1-216-295-00	CONDUCTOR, CHIP (2012)		
R148	1-216-049-11	METAL GLAZE	1K	5%	1/10W	< TRANSISTOR >				
R149	1-216-049-11	METAL GLAZE	1K	5%	1/10W	Q502	8-729-421-22	TRANSISTOR UN2211		
R150	1-216-037-00	METAL CHIP	330	5%	1/10W	Q503	8-729-421-22	TRANSISTOR UN2211		
R151	1-216-037-00	METAL CHIP	330	5%	1/10W	Q507	8-729-600-22	TRANSISTOR 2SA1235-F		
R152	1-216-037-00	METAL CHIP	330	5%	1/10W	Q508	8-729-600-22	TRANSISTOR 2SA1235-F		
R153	1-216-082-00	METAL GLAZE	24K	5%	1/10W	Q601	8-729-421-22	TRANSISTOR UN2211		
R154	1-216-065-00	METAL CHIP	4.7K	5%	1/10W	< VARIABLE RESISTOR >				
R156	1-216-085-00	METAL CHIP	33K	5%	1/10W	Q602	8-729-421-22	TRANSISTOR UN2211		
R157	1-216-069-00	METAL CHIP	6.8K	5%	1/10W	Q603	8-729-421-22	TRANSISTOR UN2211		
R158	1-216-001-00	METAL CHIP	10	5%	1/10W	Q604	8-729-421-22	TRANSISTOR UN2211		
< SWITCH >						Q605	8-729-421-22	TRANSISTOR UN2211		
S101	1-572-085-11	SWITCH, LEAF (LIMIT)				Q606	8-729-421-22	TRANSISTOR UN2211		
< VIBRATOR >						< RESISTOR >				
X101	1-579-280-11	VIBRATOR, CRYSTAL (16.934MHz)				R502	1-216-190-00	METAL GLAZE	470	5% 1/8W
*****						R503	1-216-045-00	METAL CHIP	680	5% 1/10W
*	A-4699-659-A	DISPLAY BOARD, COMPLETE				R504	1-216-049-11	METAL GLAZE	1K	5% 1/10W
*	4-955-901-01	CUSHION (FL)				R505	1-216-025-00	METAL GLAZE	100	5% 1/10W
*	4-977-695-01	HOLDER (FL)				R506	1-216-025-00	METAL GLAZE	100	5% 1/10W
< CAPACITOR >						R507	1-216-025-00	METAL GLAZE	100	5% 1/10W
C501	1-163-038-00	CERAMIC CHIP	0.1uF		25V	R508	1-216-025-00	METAL GLAZE	100	5% 1/10W
C502	1-164-161-11	CERAMIC CHIP	0.0022uF	10%	100V	R509	1-216-025-00	METAL GLAZE	100	5% 1/10W
C503	1-163-137-00	CERAMIC CHIP	680PF	5%	50V	R510	1-216-025-00	METAL GLAZE	100	5% 1/10W
C504	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V	R512	1-216-041-00	METAL CHIP	470	5% 1/10W
C505	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V	R513	1-216-045-00	METAL CHIP	680	5% 1/10W
*****						R514	1-216-049-11	METAL GLAZE	1K	5% 1/10W
*****						R515	1-216-052-00	METAL CHIP	1.3K	5% 1/10W
*****						R516	1-216-057-00	METAL CHIP	2.2K	5% 1/10W
*****						R521	1-216-061-00	METAL CHIP	3.3K	5% 1/10W

Ref. No.	Part No.	Description			Remark	Ref. No.	Part No.	Description			Remark
R522	1-216-061-00	METAL CHIP	3.3K	5%	1/10W	R597	1-249-425-11	CARBON	4.7K	5%	1/4W
R523	1-216-025-00	METAL GLAZE	100	5%	1/10W	R598	1-216-049-11	METAL GLAZE	1K	5%	1/10W
R524	1-216-073-00	METAL CHIP	10K	5%	1/10W	R599	1-216-049-11	METAL GLAZE	1K	5%	1/10W
R525	1-216-052-00	METAL CHIP	1.3K	5%	1/10W			< SWITCH >			
R526	1-216-057-00	METAL CHIP	2.2K	5%	1/10W			< SWITCH >			
R527	1-216-025-00	METAL GLAZE	100	5%	1/10W	S501	1-554-303-21	SWITCH, TACTILE (LOOP)			
R528	1-216-025-00	METAL GLAZE	100	5%	1/10W	S502	1-762-196-21	SWITCH, TACT (ENTER)			
R532	1-216-049-11	METAL GLAZE	1K	5%	1/10W	S503	1-762-196-21	SWITCH, TACT (■)			
R533	1-216-025-00	METAL GLAZE	100	5%	1/10W	S504	1-762-196-21	SWITCH, TACT (►)			
R534	1-216-025-00	METAL GLAZE	100	5%	1/10W	S505	1-762-196-21	SWITCH, TACT (◀)			
R535	1-216-025-00	METAL GLAZE	100	5%	1/10W	S506	1-762-196-21	SWITCH, TACT (►■)			
R536	1-216-025-00	METAL GLAZE	100	5%	1/10W	S511	1-762-196-21	SWITCH, TACT (PROGRAM)			
R537	1-216-025-00	METAL GLAZE	100	5%	1/10W	S512	1-762-196-21	SWITCH, TACT (SHUFFLE)			
R538	1-216-025-00	METAL GLAZE	100	5%	1/10W	S513	1-762-196-21	SWITCH, TACT (CONTINUE)			
R539	1-216-025-00	METAL GLAZE	100	5%	1/10W	S514	1-762-196-21	SWITCH, TACT (REPEAT)			
R540	1-216-025-00	METAL GLAZE	100	5%	1/10W	S515	1-762-196-21	SWITCH, TACT (TIME)			
R541	1-216-025-00	METAL GLAZE	100	5%	1/10W	S516	1-762-196-21	SWITCH, TACT (CLEAR)			
R542	1-216-025-00	METAL GLAZE	100	5%	1/10W	S521	1-467-938-11	ENCODER, ROTARY (◀ SELECTOR ►)			
R550	1-216-025-00	METAL GLAZE	100	5%	1/10W			< VIBRATOR >			
R552	1-216-097-00	METAL GLAZE	100K	5%	1/10W	X501	1-579-233-11	VIBRATOR, CERAMIC (5MHz)			
R553	1-216-097-00	METAL GLAZE	100K	5%	1/10W			*****			
R554	1-216-097-00	METAL GLAZE	100K	5%	1/10W			*****			
R555	1-216-097-00	METAL GLAZE	100K	5%	1/10W			*****			
R556	1-216-097-00	METAL GLAZE	100K	5%	1/10W	*	1-663-321-11	LOADING BOARD			
R557	1-216-097-00	METAL GLAZE	100K	5%	1/10W			*****			
R558	1-216-097-00	METAL GLAZE	100K	5%	1/10W			< CAPACITOR >			
R559	1-216-097-00	METAL GLAZE	100K	5%	1/10W						
R560	1-216-097-00	METAL GLAZE	100K	5%	1/10W	C801	1-162-306-11	CERAMIC	0.01uF	20%	16V
R561	1-216-097-00	METAL GLAZE	100K	5%	1/10W	C804	1-162-306-11	CERAMIC	0.01uF	20%	16V
R562	1-216-097-00	METAL GLAZE	100K	5%	1/10W	C805	1-126-964-11	ELECT	10uF	20%	50V
R563	1-216-097-00	METAL GLAZE	100K	5%	1/10W			< CONNECTOR >			
R564	1-216-097-00	METAL GLAZE	100K	5%	1/10W						
R565	1-216-097-00	METAL GLAZE	100K	5%	1/10W	CN801	1-695-093-11	SOCKET, CONNECTOR 9P			
R566	1-216-097-00	METAL GLAZE	100K	5%	1/10W			< DIODE >			
R567	1-216-097-00	METAL GLAZE	100K	5%	1/10W	D801	8-719-109-93	DIODE	RD6.2ESB2		
R568	1-216-097-00	METAL GLAZE	100K	5%	1/10W	D805	8-719-987-63	DIODE	1N4148M		
R569	1-216-097-00	METAL GLAZE	100K	5%	1/10W			< IC >			
R570	1-216-097-00	METAL GLAZE	100K	5%	1/10W						
R571	1-216-097-00	METAL GLAZE	100K	5%	1/10W						
R572	1-216-097-00	METAL GLAZE	100K	5%	1/10W	IC801	8-759-274-09	IC	BA6286N		
R573	1-216-097-00	METAL GLAZE	100K	5%	1/10W			< RESISTOR >			
R574	1-216-097-00	METAL GLAZE	100K	5%	1/10W						
R575	1-216-097-00	METAL GLAZE	100K	5%	1/10W	R801	1-249-401-11	CARBON	47	5%	1/4W
R576	1-216-097-00	METAL GLAZE	100K	5%	1/10W						
R577	1-216-097-00	METAL GLAZE	100K	5%	1/10W			< SWITCH >			
R578	1-216-097-00	METAL GLAZE	100K	5%	1/10W						
R579	1-216-097-00	METAL GLAZE	100K	5%	1/10W	S801	1-762-527-11	SWITCH, ROTARY (OPEN)			
R580	1-216-097-00	METAL GLAZE	100K	5%	1/10W			*****			
R581	1-216-097-00	METAL GLAZE	100K	5%	1/10W						
R582	1-216-097-00	METAL GLAZE	100K	5%	1/10W	*	A-4699-658-A	MAIN BOARD, COMPLETE			
R583	1-216-097-00	METAL GLAZE	100K	5%	1/10W			*****			
R584	1-216-097-00	METAL GLAZE	100K	5%	1/10W						
R585	1-216-097-00	METAL GLAZE	100K	5%	1/10W						
R586	1-216-097-00	METAL GLAZE	100K	5%	1/10W						
R587	1-216-097-00	METAL GLAZE	100K	5%	1/10W			< CAPACITOR >			
R592	1-216-097-00	METAL GLAZE	100K	5%	1/10W	C101	1-162-306-11	CERAMIC	0.01uF	20%	16V
R594	1-216-039-00	METAL CHIP	390	5%	1/10W	C102	1-126-933-11	ELECT	100uF	20%	16V
R595	1-216-039-00	METAL CHIP	390	5%	1/10W	C103	1-106-351-00	MYLAR	2200PF	5%	200V
R596	1-249-425-11	CARBON	4.7K	5%	1/4W	C104	1-106-351-00	MYLAR	2200PF	5%	200V

MAIN

Ref. No.	Part No.	Description	Remark			Ref. No.	Part No.	Description	Remark		
C105	1-126-933-11	ELECT	100uF	20%	16V				< DIODE >		
C106	1-162-294-31	CERAMIC	0.001uF	10%	50V	D301	8-719-024-99	DIODE 11ES2-NTA2B			
C201	1-162-306-11	CERAMIC	0.01uF	20%	16V	D302	8-719-024-99	DIODE 11ES2-NTA2B			
C202	1-126-933-11	ELECT	100uF	20%	16V	D303	8-719-024-99	DIODE 11ES2-NTA2B			
C203	1-106-351-00	MYLAR	2200PF	5%	200V	D304	8-719-024-99	DIODE 11ES2-NTA2B			
C204	1-106-351-00	MYLAR	2200PF	5%	200V	D305	8-719-024-99	DIODE 11ES2-NTA2B			
C205	1-126-933-11	ELECT	100uF	20%	16V	D306	8-719-024-99	DIODE 11ES2-NTA2B			
C206	1-162-294-31	CERAMIC	0.001uF	10%	50V	D307	8-719-024-99	DIODE 11ES2-NTA2B			
C301	1-126-944-11	ELECT	3300uF	20%	25V	D308	8-719-024-99	DIODE 11ES2-NTA2B			
C302	1-104-665-11	ELECT	100uF	20%	25V	D309	8-719-934-22	DIODE HZS30-2L			
C303	1-126-968-11	ELECT	100uF	20%	50V	D310	8-719-109-81	DIODE RD4.7ESB2			
C304	1-128-576-11	ELECT	100uF	20%	63V	D313	8-719-987-63	DIODE 1N4148M			
C305	1-126-964-11	ELECT	10uF	20%	50V	D314	8-719-987-63	DIODE 1N4148M			
C306	1-126-966-11	ELECT	33uF	20%	50V	D315	8-719-024-99	DIODE 11ES2-NTA2B			
C307	1-126-943-11	ELECT	2200uF	20%	25V	D316	8-719-024-99	DIODE 11ES2-NTA2B			
C308	1-126-964-11	ELECT	10uF	20%	50V	D317	8-719-024-99	DIODE 11ES2-NTA2B			
C309	1-126-933-11	ELECT	100uF	20%	16V	D318	8-719-024-99	DIODE 11ES2-NTA2B			
C310	1-126-964-11	ELECT	10uF	20%	50V				< IC >		
C311	1-126-964-11	ELECT	10uF	20%	50V	IC301	8-759-231-53	IC TA7805S			
C312	1-126-925-11	ELECT	470uF	20%	10V	IC302	8-759-604-86	IC M5F7807L			
C314	1-126-925-11	ELECT	470uF	20%	10V	IC303	8-759-634-51	IC M5218AP			
C315	1-128-563-11	ELECT	100uF	20%	100V	IC304	8-749-923-04	IC TOTX178			
C316	1-128-563-11	ELECT	100uF	20%	100V				(CD DIGITAL OPTICAL DIGITAL OUT)		
C317	1-126-964-11	ELECT	10uF	20%	50V	IC305	8-759-256-72	IC PST994D			
C318	1-126-960-11	ELECT	1uF	20%	50V						
C319	1-126-960-11	ELECT	1uF	20%	50V	IC306	8-759-231-53	IC TA7805S			
C320	1-126-966-11	ELECT	33uF	20%	50V				< JACK >		
C321	1-126-964-11	ELECT	10uF	20%	50V	J301	1-770-272-11	JACK, PIN 2P (CD ANALOG OUT)			
C322	1-126-025-11	ELECT	330uF	20%	25V				< JUMPER RESISTOR >		
C323	1-126-025-11	ELECT	330uF	20%	25V	JW406	1-247-807-31	CARBON	100	5%	1/4W
C324	1-126-970-11	ELECT	330uF	20%	50V				< COIL >		
C331	1-162-306-11	CERAMIC	0.01uF	20%	16V	L348	1-412-473-21	INDUCTOR	0uH		
C335	1-164-159-11	CERAMIC	0.1uF		50V	L401	1-412-473-21	INDUCTOR	0uH		
C352	1-162-282-31	CERAMIC	100PF	10%	50V	L402	1-412-473-21	INDUCTOR	0uH		
C353	1-164-159-11	CERAMIC	0.1uF		50V				< LEAD (WITH CONNECTOR) >		
C354	1-162-306-11	CERAMIC	0.01uF	20%	16V	* LP301	1-690-880-21	LEAD (WITH CONNECTOR)			
C357	1-164-159-11	CERAMIC	0.1uF		50V				< TRANSISTOR >		
C358	1-162-306-11	CERAMIC	0.01uF	20%	16V	Q301	8-729-140-97	TRANSISTOR 2SB734-34			
C372	1-162-282-31	CERAMIC	100PF	10%	50V	Q302	8-729-900-80	TRANSISTOR DTC114ES			
C375	1-162-294-31	CERAMIC	0.001uF	10%	50V	Q303	8-729-201-53	TRANSISTOR 2SA1015-GR			
C376	1-162-282-31	CERAMIC	100PF	10%	50V	Q304	8-729-620-05	TRANSISTOR 2SC2603-EF			
C377	1-162-294-31	CERAMIC	0.001uF	10%	50V	Q305	8-729-119-76	TRANSISTOR 2SA1175-HFE			
C381	1-164-159-11	CERAMIC	0.1uF		50V				< RESISTOR >		
C384	1-164-159-11	CERAMIC	0.1uF		50V	R101	1-249-421-11	CARBON	2.2K	5%	1/4W
C401	1-162-282-31	CERAMIC	100PF	10%	50V	R102	1-249-441-11	CARBON	100K	5%	1/4W
C402	1-164-159-11	CERAMIC	0.1uF		50V	R103	1-249-421-11	CARBON	2.2K	5%	1/4W
C412	1-136-177-00	FILM	1uF	5%	50V	R104	1-249-428-11	CARBON	8.2K	5%	1/4W
C413	1-136-177-00	FILM	1uF	5%	50V	R105	1-249-429-11	CARBON	10K	5%	1/4W
C998	1-162-306-11	CERAMIC	0.01uF	20%	16V				< CONNECTOR >		
C999	1-162-306-11	CERAMIC	0.01uF	20%	16V	R106	1-249-441-11	CARBON	100K	5%	1/4W
						R107	1-249-421-11	CARBON	2.2K	5%	1/4W
(SYSTEM CONTROL)											
CN302	1-770-167-11	CONNECTOR, FFC/FPC 19P									
CN303	1-695-088-11	PIN, CONNECTOR (PC BOARD) 9P									
CN304	1-695-093-11	SOCKET, CONNECTOR 9P									
* CN305	1-568-871-11	SOCKET, CONNECTOR 29P									
CN402	1-770-158-21	HOUSING, CONNECTOR 7P									

MAIN

PANEL

RELAY

SENSOR

TABLE

Ref. No.	Part No.	Description			Remark	Ref. No.	Part No.	Description		Remark					
R201	1-249-421-11	CARBON	2.2K	5%	1/4W	S602	1-762-196-21	SWITCH, TACT (SKIP)							
R202	1-249-441-11	CARBON	100K	5%	1/4W	S603	1-762-196-21	SWITCH, TACT (DISC 1)							
R203	1-249-421-11	CARBON	2.2K	5%	1/4W	S604	1-762-196-21	SWITCH, TACT (DISC 2)							
R204	1-249-428-11	CARBON	8.2K	5%	1/4W	S605	1-762-196-21	SWITCH, TACT (DISC 3)							
R205	1-249-429-11	CARBON	10K	5%	1/4W	S606	1-762-196-21	SWITCH, TACT (OPEN/CLOSE)							
R206	1-249-441-11	CARBON	100K	5%	1/4W	*****									
R207	1-249-421-11	CARBON	2.2K	5%	1/4W	*	1-663-324-11	RELAY BOARD							
R301	1-249-425-11	CARBON	4.7K	5%	1/4W	*****									
R302	1-249-429-11	CARBON	10K	5%	1/4W	< CONNECTOR >									
R303	1-249-417-11	CARBON	1K	5%	1/4W										
R304	1-249-417-11	CARBON	1K	5%	1/4W										
R305	1-247-807-31	CARBON	100	5%	1/4W	CN701	1-695-088-11	PIN, CONNECTOR (PC BOARD) 9P							
R306	1-249-437-11	CARBON	47K	5%	1/4W	CN702	1-750-413-11	CONNECTOR, FFC/FPC 8P							
R307	1-249-413-11	CARBON	470	5%	1/4W	< TRANSISTOR >									
R308	1-249-413-11	CARBON	470	5%	1/4W	Q701	8-729-900-80	TRANSISTOR DTC114ES							
R309	1-249-413-11	CARBON	470	5%	1/4W	< RESISTOR >									
R310	1-249-413-11	CARBON	470	5%	1/4W	R703	1-249-435-11	CARBON	33K	5% 1/4W					
R311	1-249-425-11	CARBON	4.7K	5%	1/4W	R704	1-249-429-11	CARBON	10K	5% 1/4W					
R312	1-249-429-11	CARBON	10K	5%	1/4W	R705	1-249-417-11	CARBON	1K	5% 1/4W					
R313	1-249-393-11	CARBON	10	5%	1/4W	*****									
R314	1-249-429-11	CARBON	10K	5%	1/4W	*****									
R315	1-249-393-11	CARBON	10	5%	1/4W	*****									
R316	1-249-429-11	CARBON	10K	5%	1/4W	*	1-663-322-11	SENSOR BOARD							
R317	1-249-425-11	CARBON	4.7K	5%	1/4W	*****									
R318	1-249-429-11	CARBON	10K	5%	1/4W	< IC >									
R319	1-249-429-11	CARBON	10K	5%	1/4W										

*	A-4699-278-A	PANEL BOARD, COMPLETE				IC702	8-749-924-18	IC PHOTO INTERRUPTER RPI-1391							

< CONNECTOR >															
* CN601	1-568-852-11	SOCKET, CONNECTOR 9P				IC703	8-749-924-30	IC PHOTO REFLECTOR GP2S28							

< LED >															
D601	8-719-032-86	LED SEL5420E (DISC 1)(GREEN)				R701	1-249-416-11	CARBON	820	5% 1/4W					
D602	8-719-032-86	LED SEL5420E (DISC 2)(GREEN)				R702	1-249-407-11	CARBON	150	5% 1/4W					
D603	8-719-032-86	LED SEL5420E (DISC 3)(GREEN)				*****									
D604	8-719-032-98	LED SEL5820A (DISC 1)(AMBER)				< RESISTOR >									
D605	8-719-032-98	LED SEL5820A (DISC 2)(AMBER)				*****									
D606	8-719-032-98	LED SEL5820A (DISC 3)(AMBER)				< CAPACITOR >									

< RESISTOR >															
R602	1-216-041-00	METAL CHIP	470	5%	1/10W	C701	1-162-306-11	CERAMIC	0.01uF	20% 16V					
R603	1-216-045-00	METAL CHIP	680	5%	1/10W	C702	1-126-964-11	ELECT	10uF	20% 50V					
R604	1-216-049-11	METAL GLAZE	1K	5%	1/10W	C705	1-162-306-11	CERAMIC	0.01uF	20% 16V					
R605	1-216-052-00	METAL CHIP	1.3K	5%	1/10W	*****									
R606	1-216-057-00	METAL CHIP	2.2K	5%	1/10W	< CONNECTOR >									

R611	1-216-025-00	METAL GLAZE	100	5%	1/10W	CN703	1-750-413-11	CONNECTOR, FFC/FPC 8P							
R612	1-216-025-00	METAL GLAZE	100	5%	1/10W	CN704	1-506-469-11	PIN, CONNECTOR 4P							
R613	1-216-025-00	METAL GLAZE	100	5%	1/10W	< DIODE >									
R614	1-216-025-00	METAL GLAZE	100	5%	1/10W	IC701	8-759-633-65	IC M54641L							
R615	1-216-025-00	METAL GLAZE	100	5%	1/10W	< RESISTOR >									

R616	1-216-025-00	METAL GLAZE	100	5%	1/10W	R706	1-249-411-11	CARBON	330	5% 1/4W					
R625	1-216-061-00	METAL CHIP	3.3K	5%	1/10W	R707	1-249-401-11	CARBON	47	5% 1/4W					

< SWITCH >															
S601	1-762-196-21	SWITCH, TACT (EX-CHANGE)				*****									

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>
-----------------	-----------------	--------------------	---------------

MISCELLANEOUS

8	1-777-862-11	WIRE (FLAT TYPE) (19 CORE)
64	1-777-861-11	WIRE (FLAT TYPE) (29 CORE)
66	1-777-860-11	WIRE (FLAT TYPE) (9 CORE)
255	1-776-042-11	WIRE (FLAT TYPE) (8 CORE)
* 262	1-452-879-11	MAGNET

△ 305	8-848-367-11	OPTICAL PICK-UP KSS-213B/K-N
306	1-769-069-11	WIRE (FLAT TYPE) (16 CORE)
M101	X-4917-523-4	BASE (OUTSERT) ASSY (SPINDLE)
M102	X-4917-504-1	MOTOR ASSY (SLED)
M701	A-4660-586-A	MOTOR ASSY (TURN)
M801	A-4660-926-A	MOTOR (CDM) ASSY (SPINDLE)
S851	1-473-335-11	ENCODER, ROTARY

HARDWARE LIST

#1	7-685-646-79	SCREW +BVTP 3X8 TYPE2 N-S
#2	7-685-647-79	SCREW +BVTP 3X10 TYPE2 N-S
#3	7-685-872-09	SCREW +BVTT 3X8 (S)
#4	7-621-775-10	SCREW +B 2.6X4
#5	7-621-255-15	SCREW +P 2X3

The components identified by mark △
or dotted line with mark △ are critical
for safety.
Replace only with part number specified.