

CDP-X5000

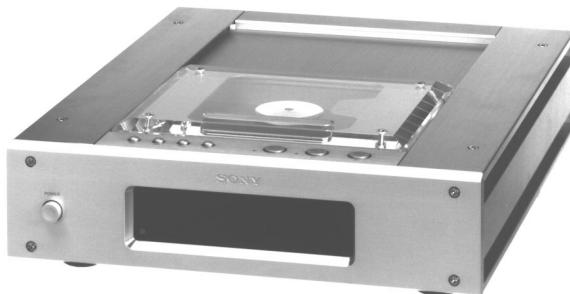
SERVICE MANUAL

AEP Model

UK Model

E Model

Chinese Model



Model Name Using Similar Mechanism	NEW
Base Unit Type	BU-12A
Optical Pick-up Type	KSS-274A/J-N

SPECIFICATIONS

Compact disc player

Laser	Semiconductor laser ($\lambda = 780$ nm) Emission duration: continuous Max $44.6 \mu\text{W}^*$
Laser output	* This output is the value measured at a distance of 200 mm from the objective lens surface on the Optical Pick-up Block with 7 mm aperture.
Wavelength	780 – 790 nm
Frequency response	2 Hz to 20 kHz ± 0.3 dB
Dynamic range	More than 100 dB
Channel separation	More than 100 dB
Harmonic distortion	Less than 0.003%

Outputs

	Jack type	Output level	Load impedance
LINE OUT	Phono jacks	2.5 V (at 50 kilohms)	Over 1 kilohm
DIGITAL OUT (COAXIAL)	Coaxial output connector	0.5Vp-p (75 ohms)	75 ohms

DIGITAL OUT (OPTICAL)	Optical output connector	-18 dBm (Wave length: 660 nm)
DIGITAL OUT (BALANCED)	XLR-3-32	5 V (at 50 kilohms) Over 100 ohms

General

Power requirements	220 V – 230 V AC, 50/60 Hz
Power consumption	18 W
Dimensions (approx.) (w/h/d)	280 × 90 × 370 mm (11 \times 3 $\frac{9}{16}$ \times 14 $\frac{9}{16}$ in.) incl. projecting parts
Mass (approx.)	6 kg (13 lbs 4 oz)

Supplied accessories

- Audio connecting cord (1)
- Remote commander (remote) (1)
- Sony SUM-3 (NS) batteries (2)
- Stabilizer (1)
- Felt (1)
- Mains lead (1)

Design and specifications are subject to change without notice.

COMPACT DISC PLAYER
SONY[®]



MICROFILM

CAUTION

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

The laser component in this product is capable of emitting radiation exceeding the limit for Class 1.

CLASS 1 LASER PRODUCT
LUOKAN 1 LASERLAITE
KLASS 1 LASERAPPARAT

This appliance is classified as a CLASS 1 LASER product. The CLASS 1 LASER PRODUCT MARKING is located on the rear exterior.

CAUTION : INVISIBLE LASER RADIATION WHEN OPEN AND INTERLOCKS DEFEATED. AVOID EXPOSURE TO BEAM.
ADVARSEL : USYNLIG LASERSTRÅLING VED ÅBNING NÆR SIKKERHEDSAFTRYDREDE ER UDE AF FUNKTION. UNDGÅ UDSETTELSE FOR STRÅLING.
VORSICHT : UNSICHTBARE LASERSTRÄHLUNG, WENN ABDECKUNG GEÖFFNET UND SICHERHEITSSVERRIEGELUNG UBERBRÜCKT. NICHT DEM STRAHL AUSSETZEN.
VARO! : AVATTESA JA SUOJALUKITUS OHITETTAESSA OLET ALTTINA NAKYMATOMALLE LASERSÄTEILYLLÄ. ÄLÄ KATSO SÄTEESEEN.
WARNING : OSYNLIG LASERSTRÄLING NÄR DENNA DEL ÄR ÖPPNAD OCH SPÄRREN ÄR URKOPPLAD. BETRAKTA EJ STRÄLEN.
ADVARSEL : USYNLIG LASERSTRÅLING NÄR DEKSEL ÄPNES OG SIKKERHEDSLÅS BRYTES. UNNGÅ EKSPOSERING FOR STRÅLEN.

This caution label is located inside the unit.

TABLE OF CONTENTS

1. SERVICING NOTE	3
2. GENERAL	4
3. DISASSEMBLY	
3-1. Top Plate Assembly	8
3-2. Front Panel Assembly	8
3-3. Base Unit	9
3-4. Back Panel	9
4. ELECTRICAL BLOCK ADJUSTMENTS	10
5. DIAGRAMS	
5-1. Circuit Boards Location	12
5-2. IC Pin Function	
• IC101 Focus/Tracking/Sled/EFM Comparator (CXD2515AQ)	13
• IC201 System Control (CXP84124-043Q)	16
5-3. Printed Wiring Board — Servo, Panel Section —	20
5-4. Schematic Diagram — Servo, Panel Section —	23
5-5. Schematic Diagram — Audio, Power Section —	28
5-6. Printed Wiring Board — Audio, Power Section —	31
6. EXPLODED VIEWS	
6-1. Top Plate Assembly Seciton	37
6-2. Front Panel Section	38
6-3. Back Panel Section	39
6-4. Base Unit Section (BU-12A)	40
7. ELECTRICAL PARTS LIST	41

Notes on chip component replacement

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

Flexible Circuit Board Repairing

- Keep the temperature of soldering iron around 270°C during repairing.
- Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).
- Be careful not to apply force on the conductor when soldering or unsoldering.

SAFETY-RELATED COMPONENT WARNING !!

COMPONENTS IDENTIFIED BY MARK ▲ OR DOTTED LINE WITH MARK ! ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

SECTION 1

SERVICING NOTE

NOTES ON HANDLING THE OPTICAL PICK-UP BLOCK OR BASE UNIT

The laser diode in the optical pick-up block may suffer electrostatic break-down because of the potential difference generated by the charged electrostatic load, etc. on clothing and the human body. During repair, pay attention to electrostatic break-down and also use the procedure in the printed matter which is included in the repair parts. The flexible board is easily damaged and should be handled with care.

NOTES ON LASER DIODE EMISSION CHECK

The laser beam on this model is concentrated so as to be focused on the disc reflective surface by the objective lens in the optical pick-up block. Therefore, when checking the laser diode emission, observe from more than 30 cm away from the objective lens.

LASER DIODE AND FOCUS SEARCH OPERATION CHECK

Carry out the "S curve check" in "CD section adjustment" and check that the S curve waveform is output three times.

WRITING OF FOCUS/TRACKING AUTO GAIN DATA

General CD players using digital servo ICs automatically adjust the focus/tracking gain each time the disc is changed. In this unit, the gain of the standard disc (YEDS-18) is written in the non-volatile memory (IC203:X24C01S) of the servo board so that the gain need not be re-adjusted when changing discs. Therefore, if the servo board, IC203 of the servo board, or optical pick-up has been replaced, be sure to write the auto gain data.

1. Connect TP (ADJ: Pin ③ of CN515) to GND (Ground), and turn ON the POWER switch.
2. Insert the test disc (YEDS-18). (The TOC data of the disc will be read.)
This memorizes the auto gain data of the test disc.

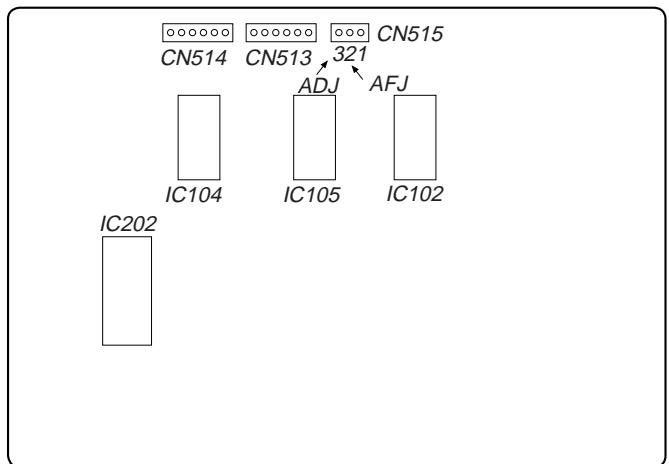
Note:

- If the disc is replaced without turning OFF the power, the auto gain data of the last disc inserted will be memorized.
- If the POWER switch is turned ON without connecting TP (ADJ) to GND, the auto gain data will not be memorized when the disc is inserted, and the data memorized the last time will be taken as the focus/tracking data.

FLUORESCENT INDICATOR TUBE FULL LIGHTING MODE

1. Connect TP (AFJ:Pin ② of CN515) to GND (Ground), and turn ON the POWER switch.
2. The bridge check (check for short-circuit between pins of the S RAM (IC202 of the servo board)) is performed, and all the FL tubes light up if there is no bridge.
3. When a key other than the ■(stop) key is pressed, the corresponding FL tubes lights up.
Each time the ■(stop) key is pressed, all the FL tubes light up.

[SERVO BOARD] — Conductor Side —

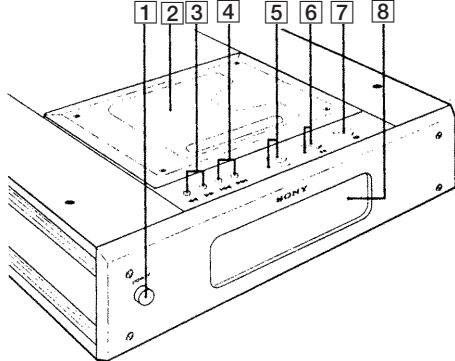


SECTION 2 GENERAL

This section is extracted from instruction manual.

LOCATION OF PARTS AND CONTROLS

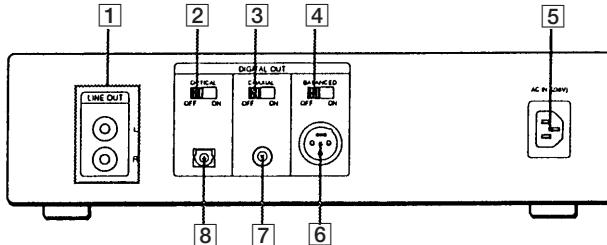
UNIT OPERATION BLOCK



- | | |
|---|---------------------------------|
| [1] POWER switch | [5] ▶ (play) button/lamp |
| [2] Disc lid | [6] ■ (pause)button/lamp |
| [3] ◀◀/▶▶ (fast forward/
fast rewind) buttons | [7] ■ (stop)button |
| [4] ▲▼ buttons (*AMS) | [8] Display window |

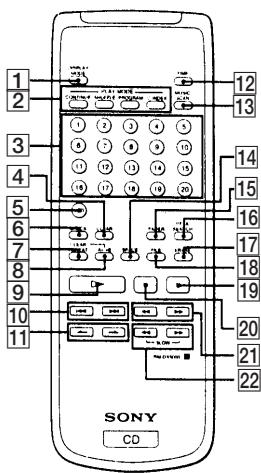
*AMS is the abbreviation of Automatic Music Sensor.

REAR PANEL



- | |
|--|
| [1] LINE OUT |
| [2] DIGITAL OUT OPTICAL switch |
| [3] DIGITAL OUT COAXIAL switch |
| [4] DIGITAL OUT BALANCED switch |
| [5] AC IN (230V) |
| [6] DIGITAL OUT BALANCED |
| [7] DIGITAL OUT COAXIAL |
| [8] DIGITAL OUT OPTICAL |

REMOTE COMMANDER (RM-DX5000)

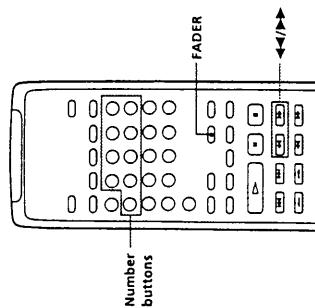


- | | |
|----------------------------------|---|
| [1] DISPLAY MODE button | [10] ▲▼ (AMS) buttons |
| [2] PLAY MODE buttons | [11] ▶/◀ (index search) buttons |
| CONTINUE button | [12] TIME button |
| SHUFFLE button | [13] MUSIC SCAN button |
| PROGRAM button | [14] SPACE button |
| C.INDEX button | [15] FADER button |
| [3] Number buttons (1-20) | [16] PEAK SEARCH button |
| [4] CLEAR button | [17] ERASE button |
| [5] >20 button | [18] FILE button |
| [6] CHECK button | [19] ■ (stop) button |
| [7] REPEAT button | [20] ■ (pause) button |
| [8] A↔B button | [21] ▲▼ (fast forward/
fast rewind) buttons |
| [9] ▶(play) button | [22] ▲▼ SLOW buttons |

Recording From CDs

Fading In or Out [i]

You can manually fade in or out to prevent tracks from starting or ending abruptly.
Note that you cannot use this effect when using the DIGITAL OUT connections.



To Press FADER

Start play fading in [i] in pause mode "FADE" flashes and play fades in.

End play fading out [i] when you want to start fading out.

Changing the fading time [i]

You can change the fading time from 2 to 10 seconds before fading in or out. If you don't change it, fading lasts for 5 seconds.

- 1 Press FADER on the remote before you start playing.
"5 SEC" appears and "FADE" flashes in the display.

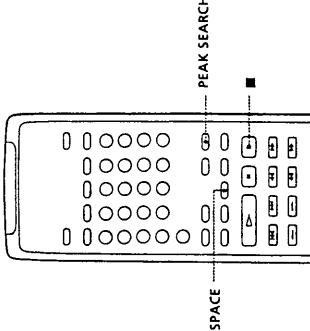
- 2 Press the number button (2 - 10) to specify the fading time.
(Or press \blacktriangleleft or \triangleright repeatedly until desired time is displayed.)

- The fading time remains even when you turn off the player.
- When you use the Custom File function (page 18), the fading time is memorized for each disc.

Storing Information About CDs (Custom Files)

What You Can Do With the Custom Files

Using these functions makes recording CDs more convenient.



Adjusting the Recording Level (Peak Search) [i]

The player locates the highest level among the tracks to be recorded to let you adjust the recording level before you start recording.

- 1 Before you start playing, press PEAK SEARCH on the remote. "PEAK" flashes in the display and the player repeats the portion of the highest level for about four seconds.

- 2 Adjust the recording level on the deck.

- 3 Press [■] on the player to stop Peak Search.
"PEAK" disappears from the display.

- Note
The portion with the highest level may differ every time you try the adjustment on the same disc. The difference is, however, so slight that you should not have any problem in adjusting the recording level precisely.

You can check how many discs you can file

- 1 Remove the disc from the player.
- 2 Close the disc lid.
- 3 Press TIME while the music calendar is not being displayed.

The number of Custom Files you can file appears in the display.

Erasing Custom Files

If the memory for Custom Files becomes full, the player displays "FULL" when you press FILE to store information and you cannot store any more disc information. If necessary, erase the Custom Files as follows:

- To erase all Custom Files of all discs
While holding down \blacktriangleleft and [■], press POWER to turn on the player. "AL CLR" appears in the display and all the custom files will be erased.

- When you use Delete Bank (page 20) Delete unwanted tracks and store only the tracks you want

When you use	You can
Custom Index (page 19)	Index the disc at up to 8 points (for a disc with 32 tracks or less) or 5 points (for a disc with over 32 tracks)
Delete Bank (page 20)	Delete unwanted tracks and store only the tracks you want

- The Custom File indication lights up when you store the corresponding information.

C.FILE	-----
DELETE	-----
INDEX	-----

- Custom Index

Where are Custom Files stored?

Custom Files are stored in the player's memory, not on the disc. This means you cannot use the Custom File when you play the disc on other players.

How many discs can you file?

You can file up to 224 discs in the Custom File.
Note that the player counts a disc as two when you store a Custom Index and Delete Bank at the same time.

Storing Information About CDs (Custom Files)

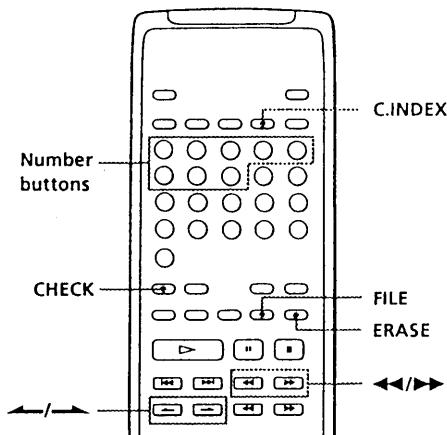
Indexing a Disc (Custom Index)



You can index a disc at up to 8 points (for a disc with 32 tracks or less) or 5 points (for a disc with over 32 tracks) so that you can easily locate a desired point. This might be useful when you play discs of symphonies or concertos that divide one piece into several tracks (see the example below).

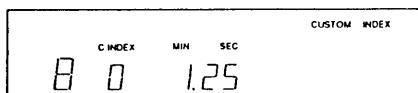
Example

Track No.	First piece →			Second piece →			Third piece →		
	1	2	3	4	5	6	7	8	9
Custom Index No.	1	2	3						



1 Place a disc.

2 Press C.INDEX on the remote.
"CUSTOM INDEX" appears in the display.
The music calendar disappears.



3 Press FILE at the point you want to index.
The Custom Index number flashes in the display.
The player repeats the portion for 3 seconds from the point to be indexed.

4 Press << or >> to adjust the point so that the player repeats from the exact point you want to index.
Pressing these buttons 7 times moves the point by about 1 second ahead or behind.

If you don't want to index at the point
Press CLEAR and search another point to be indexed.

5 Press FILE again to store the Custom Index.
"INDEX" in the Custom File indication lights up in the display.

6 To mark more Custom Indexes, repeat Steps 3 to 5.

When you've already decided where to index
You can directly mark an index without adjusting the point. When you find the point to be indexed, first press II to pause playing and press FILE to mark an index. "INDEX" appears in the display.

Playing from an indexed point (Custom Index Play)

1 Press C.INDEX on the remote.
"CUSTOM INDEX" appears in the display.

2 Locate the Custom Index you want as follows:

To locate	Press
The next Custom Index	→ during playback
The current Custom Index	← during playback
A specific Custom Index directly	Number button of the Custom Index
By scanning the indexed points for 10 seconds	MUSIC SCAN in stop or play mode. When you find the point you want, press ▶ to start playing.

Playback starts from the selected Custom Index to the end of the disc.

To cancel the Custom Index Play

Press CONTINUE on the remote.

Notes

- You cannot use the index search function (see page 10).
- Use ← / → buttons to locate the next or the current Custom Indexes, instead of << / >> buttons.

Playing from one index to the next one (Custom Index Single Play)

- 1 Press C.INDEX on the remote.
"CUSTOM INDEX (1)" appears in the display.
- 2 Press the number button of the Custom Index you want.
Playback starts from the selected Custom Index and stops at the beginning of the next index.
To cancel the Custom Index Single Play, press C.INDEX on the remote.

You can play the portion between two indexes repeatedly
Press REPEAT.

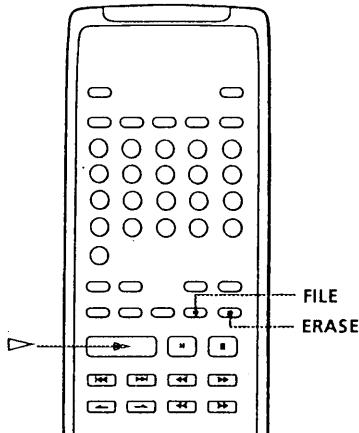
Storing Information About CDs (Custom Files)

Erasing the Custom Index

- 1** Place a disc.
- 2** Press C.INDEX.
"CUSTOM INDEX" appears in the display.
- 3** Press CHECK repeatedly until the Custom Index number you want to erase flashes.
- 4** Press ERASE while the number is flashing to erase the Custom Index.
The succeeding Custom Index numbers decrease by one.

Storing Specific Tracks of a Disc (Delete Bank)

You can delete unwanted tracks and store only the tracks you want. This allows you to start playing your favourite tracks without deleting the other tracks each time you insert the CD.



- 1** Place a disc.
- 2** Delete tracks you don't want.
Follow Steps 1 to 3 in "Playing Only Specific Tracks" on page 13.
- 3** Press FILE on the remote to store the remaining tracks.
"DELETE" in the Custom File indication lights up in the display.

Playing using the Delete Bank

- 1** Press CONTINUE.
The Delete Bank is recalled and the selected track numbers appear on the music calendar.
- 2** Press ▷ to start playing.

To cancel playing using the Delete Bank
Press ■.

To start playing using the Delete Bank again
When "PROGRAM" or "CUSTOM INDEX" appear in the display, press CONTINUE or SHUFFLE repeatedly until these indications disappear from the display. The Delete Bank is recalled and you can start playing by pressing ▷.

 You can play in a random order using the Delete Bank
In Step 1, press SHUFFLE on the remote repeatedly until "SHUFFLE" appears in the display.

Erasing the Delete Bank

- 1** Place a disc.
- 2** Press CONTINUE or SHUFFLE.
The display shows the stored Delete Bank.
- 3** Press ERASE to erase the Delete Bank.
"DELETE" in the Custom File indication disappears.

Precautions

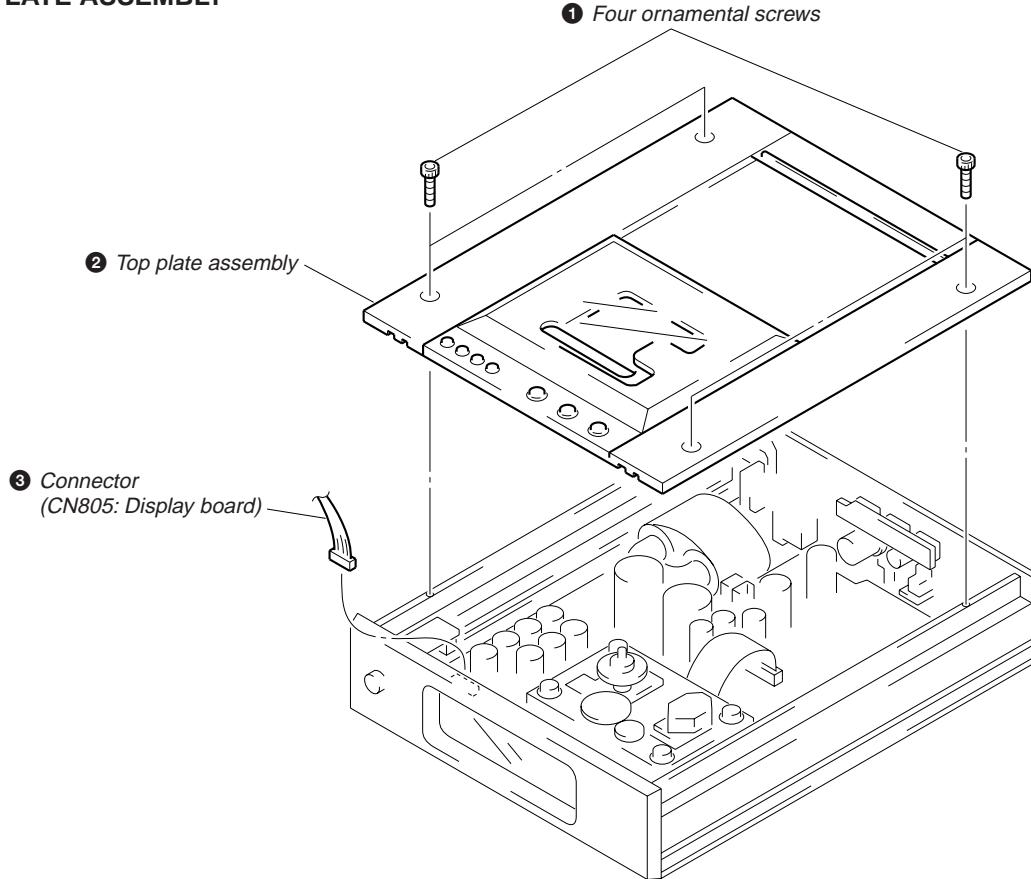
On using the stabilizer

- Be sure to use the supplied stabilizer.
If you use any other stabilizer, you may damage the player.

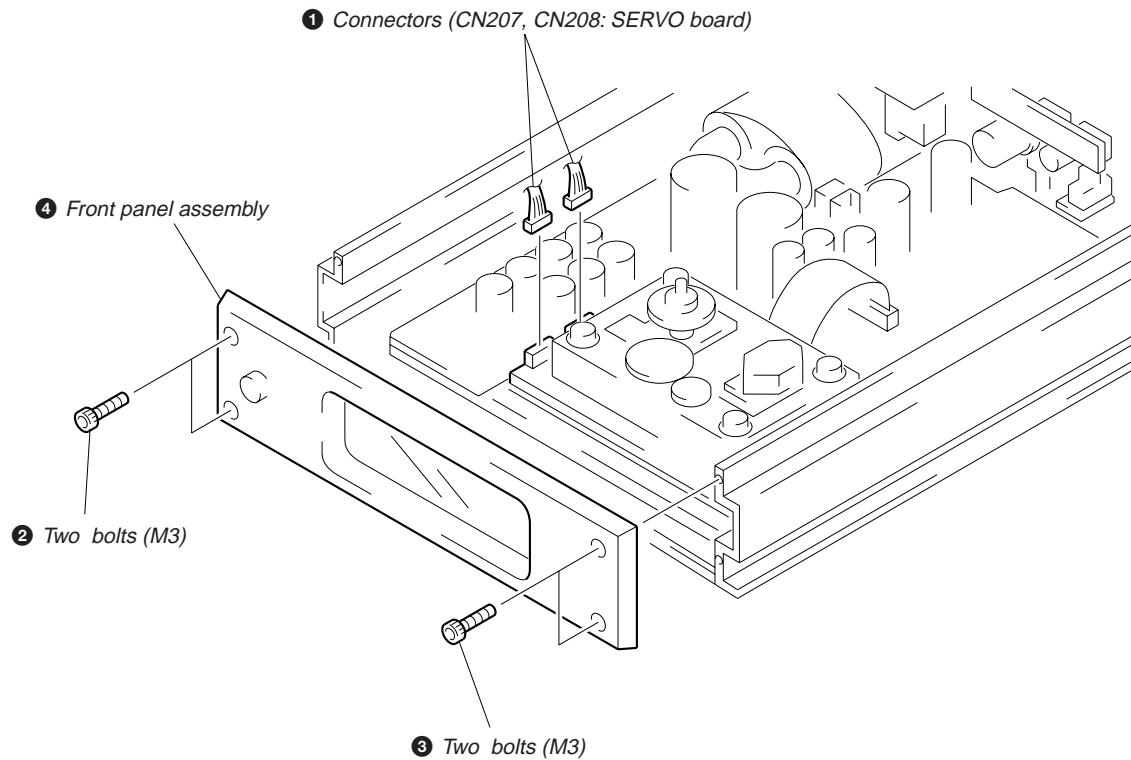
SECTION 3 DISASSEMBLY

Note : Follow the disassembly procedure in the numerical order given.

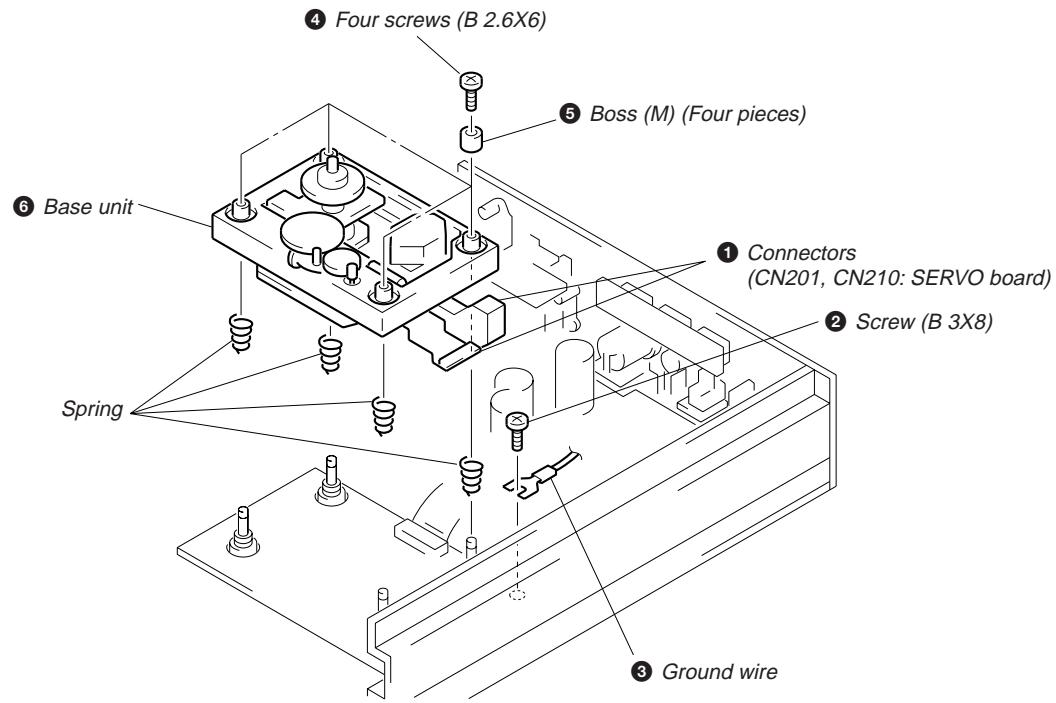
3-1. TOP PLATE ASSEMBLY



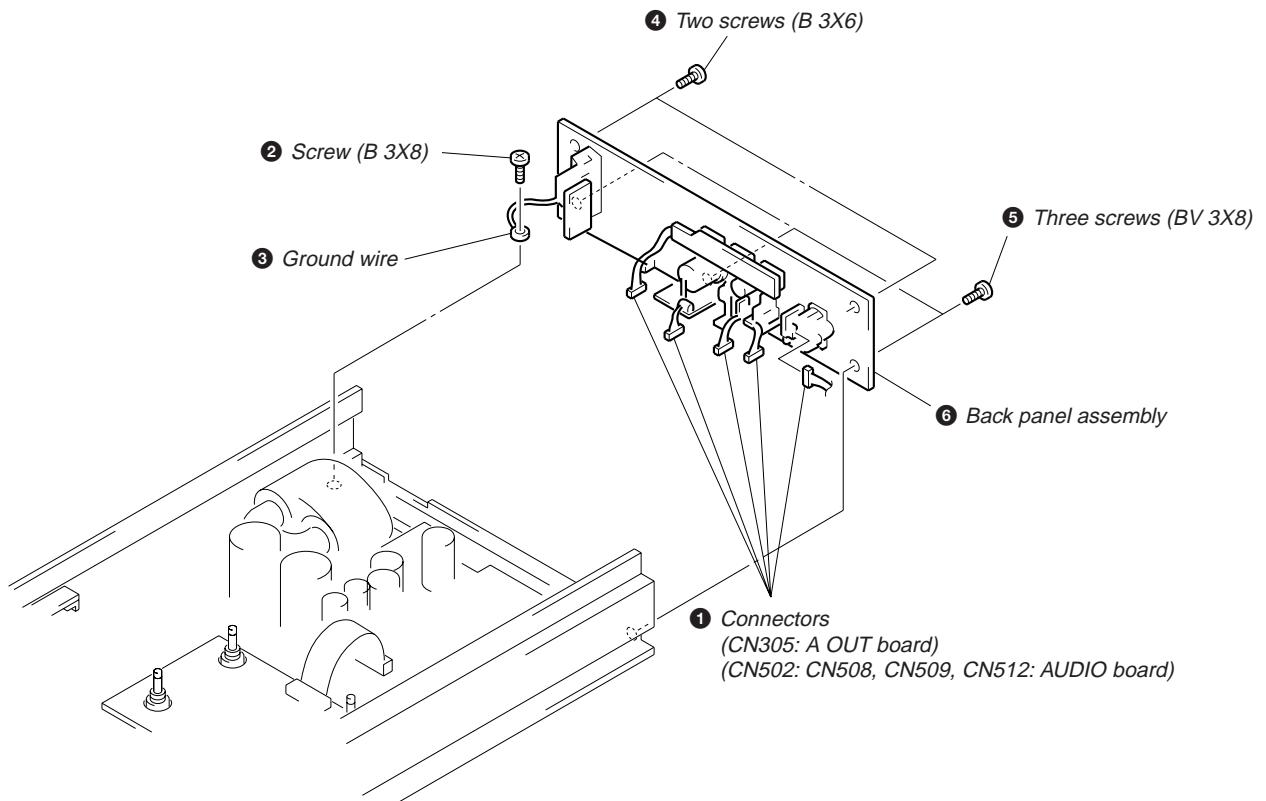
3-2. FRONT PANEL ASSEMBLY



3-3. BASE UNIT



3-4. BACK PANEL



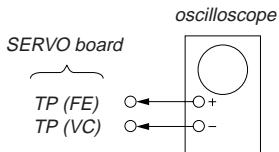
SECTION 4

ELECTRICAL BLOCK ADJUSTMENTS

Note:

1. CD Block is basically designed to operate without adjustment. Therefore, check each item in order given.
2. Use YEDE-18 disc (3-702-101-01) unless otherwise indicated.
3. Use an oscilloscope with more than $10M\Omega$ impedance.
4. Clean the object lens by an applicator with neutral detergent when the signal level is low than specified value with the following checks.

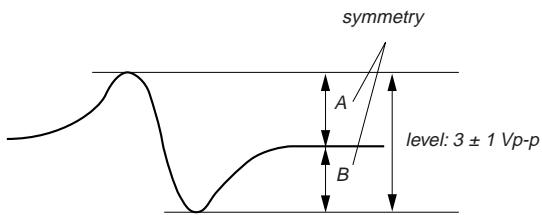
S Curve Check



Procedure :

1. Connect oscilloscope to test point TP (FE: CN210 ⑩pin).
2. Connect between test point TP (FEI: IC101 ⑨pin) and TP (VC: CN210 ⑫pin) by lead wire.
3. Put disc (YEDE-18) in and turn Power switch on and actuate the focus search.
4. Check the oscilloscope waveform (S-curve) is symmetrical between A and B. And confirm peak to peak level within $3 \pm 1 V_{p-p}$.

S-curve waveform

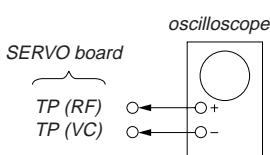


5. After check, remove the lead wire connected in step 2.

Note :

- Try to measure several times to make sure than the ratio of A : B or B : A is more than 10 : 7.
- Take sweep time as long as possible and light up the brightness to obtain best waveform.

RF Level Check

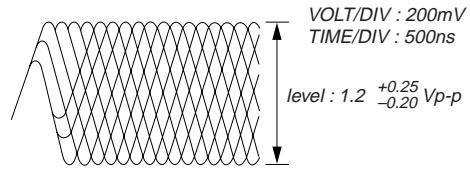


Procedure :

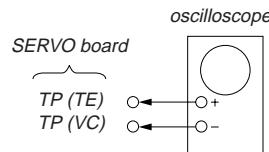
1. Connect oscilloscope to test point TP (RF: CN215 ①pin).
2. Turn Power switch on.
3. Put disc (YEDE-18) in and playback.
4. Confirm that oscilloscope waveform is clear and check RF signal level is correct or not.

Note: A clear RF signal waveform means that the shape “▽” can be clearly distinguished at the center of the waveform.

RF signal waveform



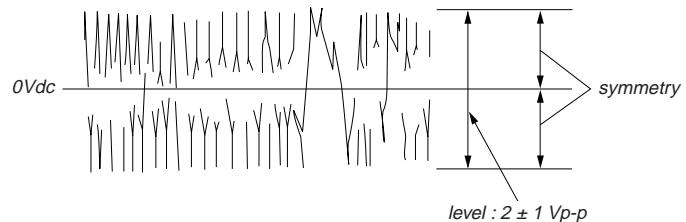
E-F Balance Check



Procedure :

1. Connect test point TP (ADJ: CN515 ③pin) to Ground and TP (TEI: IC101 ⑦pin) to TP (VC: CN210 ⑫pin) with a lead wire.
2. Connect oscilloscope to test point TP (TE: CN210 ⑪pin)
3. Turn Power switch on.
4. Put disc (YEDE-18) in and playback.
5. Confirm that the oscilloscope waveform is symmetrical on the top and bottom in relation to 0Vdc, and check this level.

Traverse waveform

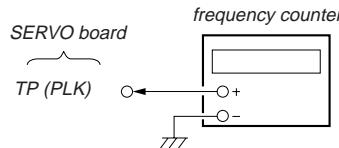


6. Remove the lead wire connected in step 1.

RF PLL Free-run Frequency Check

Procedure :

1. Connect frequency counter to test point TP (PLK: CN513 ④pin) with lead wire.



2. Turn Power switch on.
3. Put the disc (YEDE-18) in and playback.
Confirm that reading on frequency counter is 4.3218 MHz.

Setting of Focus/Tracking Auto Gain Data

Refer to “Writing of Focus/Tracking Auto gain data” on page 3.

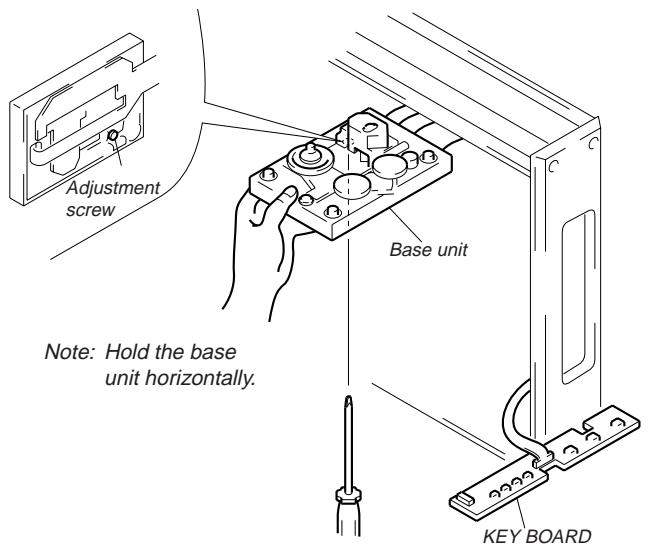
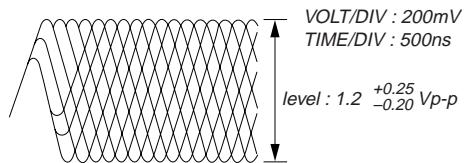
Skew Adjustment

(Be sure to perform this adjustment when the optical pick-up or a mechanical part of the optical pick-up has been replaced.)

1. Remove the top plate. (See 3. Disassembly/Top Plate Assembly)
2. Remove the eight screw (+B3X8) of the top plate and remove the KEY board.
3. Connect the KEY board connector and the DISPLAY board connector.
4. Remove the base unit. (Do not disconnect the connectors.) (Refer to 3. Disassembly/Base Unit.)
5. Adjust with the unit placed sideways as shown in the figure.
6. Connect and oscilloscope to TP (RF: ①Pin of CN215).
7. While pressing the $\triangleright\triangleright$ and \triangleright buttons, press the POWER button. (The discrete open/close detection is turned OFF.)
8. Set a disk (YEDS-18) and press the \triangleright button.
9. Rotate the adjustment screw with a Phillips screwdriver and adjust so that the oscilloscope waveform becomes clear.

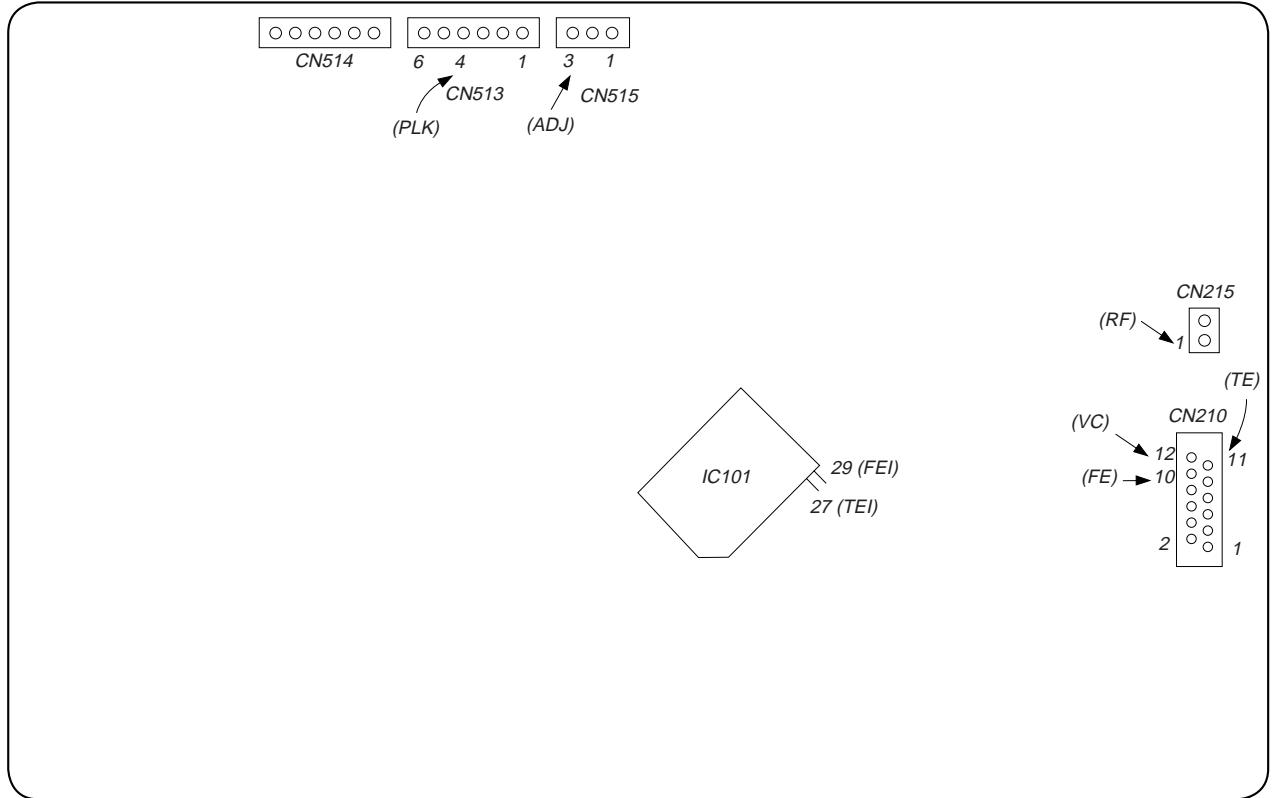
Note: A clear RF signal waveform means that the shape "▽" can be clearly distinguished at the center of the waveform.

RF signal waveform



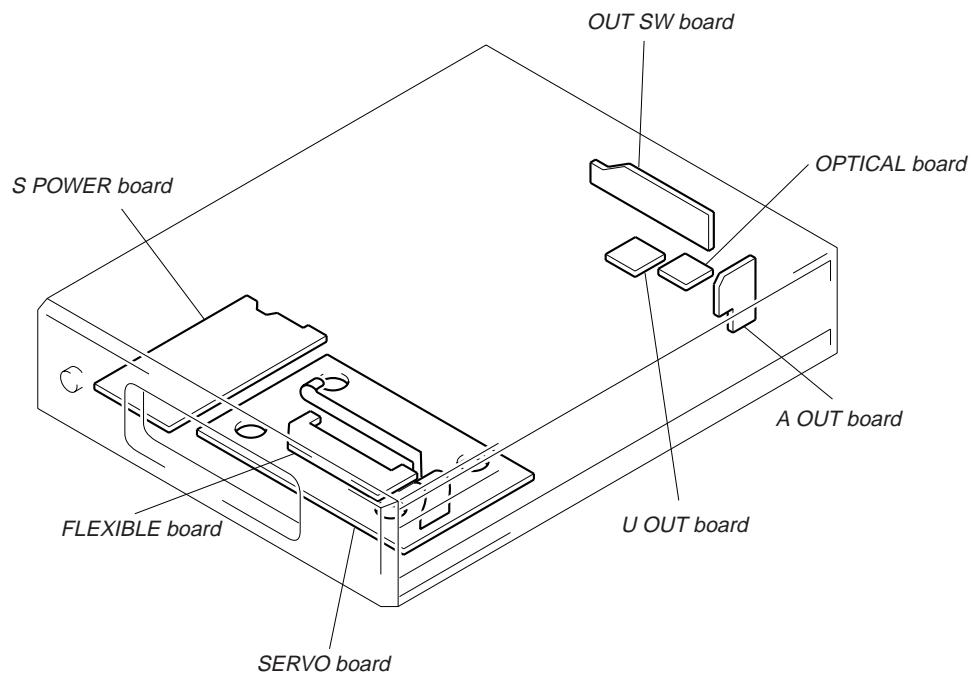
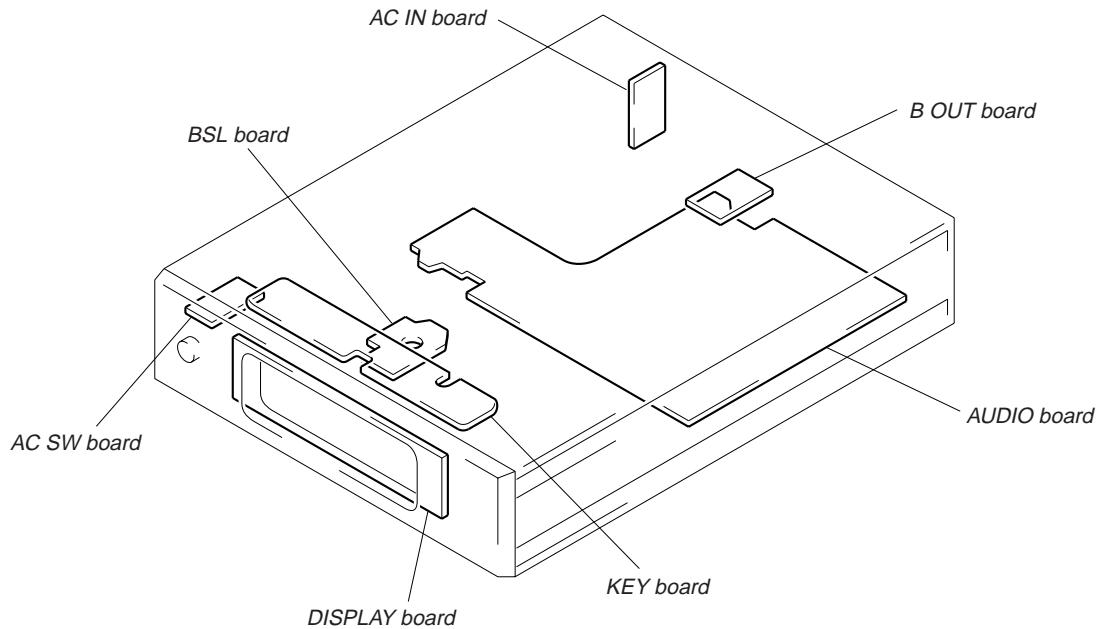
10. After the adjustment, lock the adjustment screw.

[SERVO BOARD] — Conductor Side —



SECTION 5 DIAGRAMS

5-1. CIRCUIT BOARDS LOCATION



5-2. IC PIN FUNCTIONS

- **IC101 FOCUS/TRACKING/SLED SERVO/EFM COMPARATOR (CXD2515AQ)**

Pin No.	Pin Name	I/O	Function
1	SRON	O	Sled drive output (Open)
2	SRDR	O	Sled drive output
3	SFON	O	Sled drive output (Open)
4	TFDR	O	Tracking drive output
5	TRON	O	Tracking drive output (Open)
6	TRDR	O	Tracking drive output
7	TFON	O	Tracking drive output (Not used)
8	FFDR	O	Focus drive output
9	FRON	O	Focus drive output (Open)
10	FRDR	O	Focus drive output
11	FFON	O	Focus drive output (Open)
12	VCOO	O	VCO output for analog EFM PLL (Open)
13	VCOI	I	VCO output for analog EFM PLL (Connected to Ground)
14	TEST	I	TEST pin connected normally to Ground (Connected to Ground)
15	DVss	—	Digital Ground
16	TES2	I	TEST pin connected normally to Ground
17	TES3	I	TEST pin connected normally to Ground
18	PDO	O	Charge-pump output for analog EFM PLL (Open)
19	VPCO	O	Charge-pump output for variable pitch PLL (Open)
20	VCKI	I	Clock input from variable pitch external VCO (Connected to Ground)
21	AVD2	—	Analog power supply
22	IGEN	I	Power supply pin for operational amplifiers
23	AVS2	—	Analog Ground
24	ADII	I	A/D converter input pin
25	ADIO	O	OP amplifier output pin
26	RFDC	I	RF signal input
27	TE	I	Tracking error signal input
28	SE	I	Sled error signal input
29	FE	I	Focus error signal input
30	VC	I	Center voltage input pin
31	FILO	O	Filter output for master PLL
32	FILI	I	Filter input for master PLL
33	PCO	O	Charge-pump output for master PLL
34	CLTV	I	Control voltage input for master VCO
35	AVS1	—	Analog Ground
36	RFAC	I	EFM signal input
37	BIAS	I	Asymmetry circuit constant current input
38	ASYI	I	Asymmetry compare voltage input
39	ASYO	O	EFM full swing output
40	AVD1	—	Analog power supply

- Abbreviation

EFM: Eight to Fourteen Modulation

PLL: Phase Locked Loop

Pin No.	Pin Name	I/O	Function
41	DVDD	—	Digital power supply
42	ASYE	I	Asymmetry circuit ON/OFF (Connected to +5V)
43	PSSL	I	Audio data output mode selection input (Connected to Ground)
44	WDCK	O	48-bit slot D/A interface. Word clock. (Open)
45	LRCK	O	48-bit slot D/A interface. LR clock.
46	DATA	O	DA 16 output when PSSL=1.48-bit slot serial data when PSSL=0
47	BCLK	O	DA 15 output when PSSL=1.48-bit slot data when PSSL=0
48	64DATA	O	DA 14 output when PSSL=1.64-bit slot data when PSSL=0 (Open)
49	64BCLK	O	DA 13 output when PSSL=1.64-bit slot data when PSSL=0 (Open)
50	64LRCK	O	DA 12 output when PSSL=1.64-bit slot data when PSSL=0 (Open)
51	GTOP	O	DA 11 output when PSSL=1.GTOP output when PSSL=0 (Open)
52	XUGF	O	DA 10 output when PSSL=1.XUGF output when PSSL=0 (Open)
53	XPLCK	O	DA 09 output when PSSL=1.XPLCK output when PSSL=0
54	GFS	O	DA 08 output when PSSL=1.GFS output when PSSL=0
55	PFCK	O	DA 07 output when PSSL=1.RFCK output when PSSL=0
56	C2PO	O	DA 06 output when PSSL=1.C2PO output when PSSL=0 (Open)
57	XRAOF	O	DA 05 output when PSSL=1.XRAOF output when PSSL=0 (Open)
58	MNT3	O	DA 04 output when PSSL=1.MNT3 output when PSSL=0
59	MNT2	O	DA 03 output when PSSL=1.MNT2 output when PSSL=0
60	MNT1	O	DA 02 output when PSSL=1.MNT1 output when PSSL=0
61	MNT0	O	DA 01 output when PSSL=1.MNT0 output when PSSL=0
62	XTAI	I	X'tal oscillator circuit input
63	XTAO	O	X'tal oscillator circuit output (Open)
64	XTSL	I	X'tal selection input pin (Connected to Ground)
65	DVss	—	Digital Ground
66	FSTI	I	2/3 divider output of pins 62, 63
67	FSTO	O	2/3 divider output of pins 62, 63
68	C4M	O	4.2336 MHz output (Open)
69	C16M	O	16.9344 MHz output (Open)
70	MD2	I	Digital-out ON/OFF control pin
71	DOUT	O	Digital-out output pin
72	EMPH	O	Playback disc output in emphasis mode (Open)
73	WFCK	O	WFCK output
74	SCOR	O	Sub-code sync output
75	SBSO	O	Sub-P through Sub-W serial output (Open)
76	EXCK	I	Clock input for SBSO read-out (Ground)
77	SUBQ	O	Sub-Q 80-bit output
78	SQCK	I	Clock input for SQSO read-out
79	MUTE	I	Muting selection pin
80	SENS	O	SENS output

- Abbreviation

WFCK: Write Frame Clock

Pin No.	Pin Name	I/O	Function
81	XRST	I	System reset
82	DIRC	I	Used in 1-track jump mode (Connected to +5v)
83	SCLK	I	SENS serial data read-out clock
84	DFSW	I	Defect selection pin (Connected to Ground)
85	ATSK	I	Input pin for anti-shock (Connected to Ground)
86	DATA	I	Serial data input, supplied from CPU
87	XLAT	I	Latch input, supplied from CPU
88	CLOK	I	Serial data transfer clock input, supplied from CPU
89	COUT	O	Numbers of track counted signal output (Open)
90	DVDD	-	Digital power supply
91	MIRR	O	Mirror signal output (Open)
92	DFCT	O	Defect signal output (Open)
93	FOK	O	Focus OK output (Open)
94	FSW	O	Output to select spindle motor output filter (Open)
95	MON	O	Output to control ON/OFF of spindle motor (Open)
96	MDP	O	Output to control spindle motor servo
97	MDS	O	Output to control spindle motor servo (Open)
98	LOCK	O	GFS is sampled by 460 Hz. H when GFS is H (Open)
99	SSTP	I	Input signal to detect disc inner most track
100	SFDR	O	Sled drive output

- Abbreviation
GFS: Guard Frame Sync

• IC201 System Control (CXD84124-043Q)

Pin No.	Pin Name	I/O	Function
1	A3	O	Output of address to S.REM (LH5160T4)
2	A4	O	
3	A5	O	
4	A6	O	
5	A7	O	
6	A8	O	
7	A9	O	
8	A10	O	
9	A11	O	
10	A12	O	
11	WE	O	Output of write enable to S.REM
12	—	O	Not used (Open)
13	—	O	
14	LED-PLAY	O	PLAY Lamp output "H": ON
15	LED-PAUSE	O	PAUSE Lamp output "H": ON
16	PLAY	O	Open
17	SPDL-MUTE	O	Drive IC MUTE output for spindle. "L": ON
18	DITHER MODE	I	D/F dither mode control input
19	VOL UP	O	Headphone motor volume up output (Not used)
20	VOL DOWN	O	Headphone motor volume down output (Not used)
21	BLK	O	Blank output to fluorescent indicator tube driver. (LC7570E). When the indicator tube lights: "H"
22	D0	O	Serial data output to fluorescent indicator tube driver. (LC7570E)
23	D1	O	
24	D2	O	
25	CLK	O	Clock output to fluorescent indicator tube driver. (LC7570E)
26	WR	O	Latch output to fluorescent indicator tube driver. (LC7570E)
27	SENSOR SW	O	Sensor power supply ON/OFF control output for stabilizer detection (Not used)
28	SENSOR	I	Stabilizer detection input (Not used)
29	LIMIT OUT	I	Sled out switch input "L": SW ON
30	RESET	I	Microcomputer reset input
31	XTAL 1	I	Oscillator connector pin (10 MHz)
32	XTAL 0	O	
33	Vss	—	Connected to Ground
34	—	—	Not used (Open)
35	—	—	
36	AVss	—	A/D converter Ground
37	AVREF	—	A/D converter reference voltage input (Connected to +5V)
38	K0	I	Key data input (A/D input). When the key is not pressed: "H" (Connected to +5V)
39	K1	I	Key data input (A/D input). When the key is not pressed: "H"
40	K2	I	Key data input (A/D input). When the key is not pressed: "H" (Connected to +5V)

Pin No.	Pin Name	I/O	Function
41	K3	I	Key data input (A/D input). When the key is not pressed: "H" (Connected to +5V)
42	K4	I	Key data input (A/D input). When the key is not pressed: "H"
43	K5	I	Model distinction (Connected to +5V)
44	ADJ/AFJ	I	Test mode input. The equipment is fixed at "H"
45	IN/OUT SW	I	Disc lid Open/Close
46	SCLK	O	Serial read out data read out clock output to CXD2515AQ
47	PRGL	O	Program latch to digital filter
48	CLK	O	Serial data transfer clock output to CXD2515AQ, CXD8504M
49	SENSE	I	SENSE signal input from CXD2515AQ
50	DATA	O	Serial data output to CXD2515AQ, CXD8504M
51	SQCK	O	Sub code Q read out clock output to CXD2515AQ
52	SUBQ	I	Sub code Q data input from CXD2515AQ
53	TEST	O	Not used (Open)
54	SEL 1	I	Model distinction (Connected to Ground)
55	SEL 0	I	
56	RMIN	I	Remote contrl signal input
57	TIMER	I	Not used (Connected to +5V)
58	TEST	O	Not used (Open)
59	TEST	O	
60	SCOR	I	Sub code sync input from CXD2515AQ. Start to read out the sub code receiving this signal
61	AMUTE	O	Analog mute output. "H" mute on
62	LDON	O	Laser diode ON/OFF control output "H": ON
63	XLT	O	Serial data latch output to CXD2515AQ
64	LOAD OUT	O	Output to rotate loading motor in the loading out direction. "H": OUT (Open)
65	LOAD IN	O	Output to rotate loading motor in the loading in direction. "H": IN (Open)
66	DOUT	O	Digital output ON/OFF control output
67	DMUTE	O	Muting control output
68	D0	I/O	Input and output of data signal with S. RAM (LH5160T4)
69	D1	I/O	
70	D2	I/O	
71	D3	I/O	
72	VDD	I	Power supply terminal (+5V)
73	NC	-	Connected to +5V
74	D4	I/O	Input and output of data signal with S. RAM (LH5160T4)
75	D5	I/O	
76	D6	I/O	
77	D7	I/O	
78	A0	O	Address signal output to S. RAM (LH5160T4)
79	A1	O	
80	A2	O	

- **Main Ports**

(17) SPINDLE MUTE

The disc must not move nor sway when the disc lid opens. These problems however occur in the actual case due to the offset voltage generated and the voltage generated because of the positional relation between the BSL coil and Hall element.

The BSL (IC104, IC105) driver is therefore muted while the lid is open.

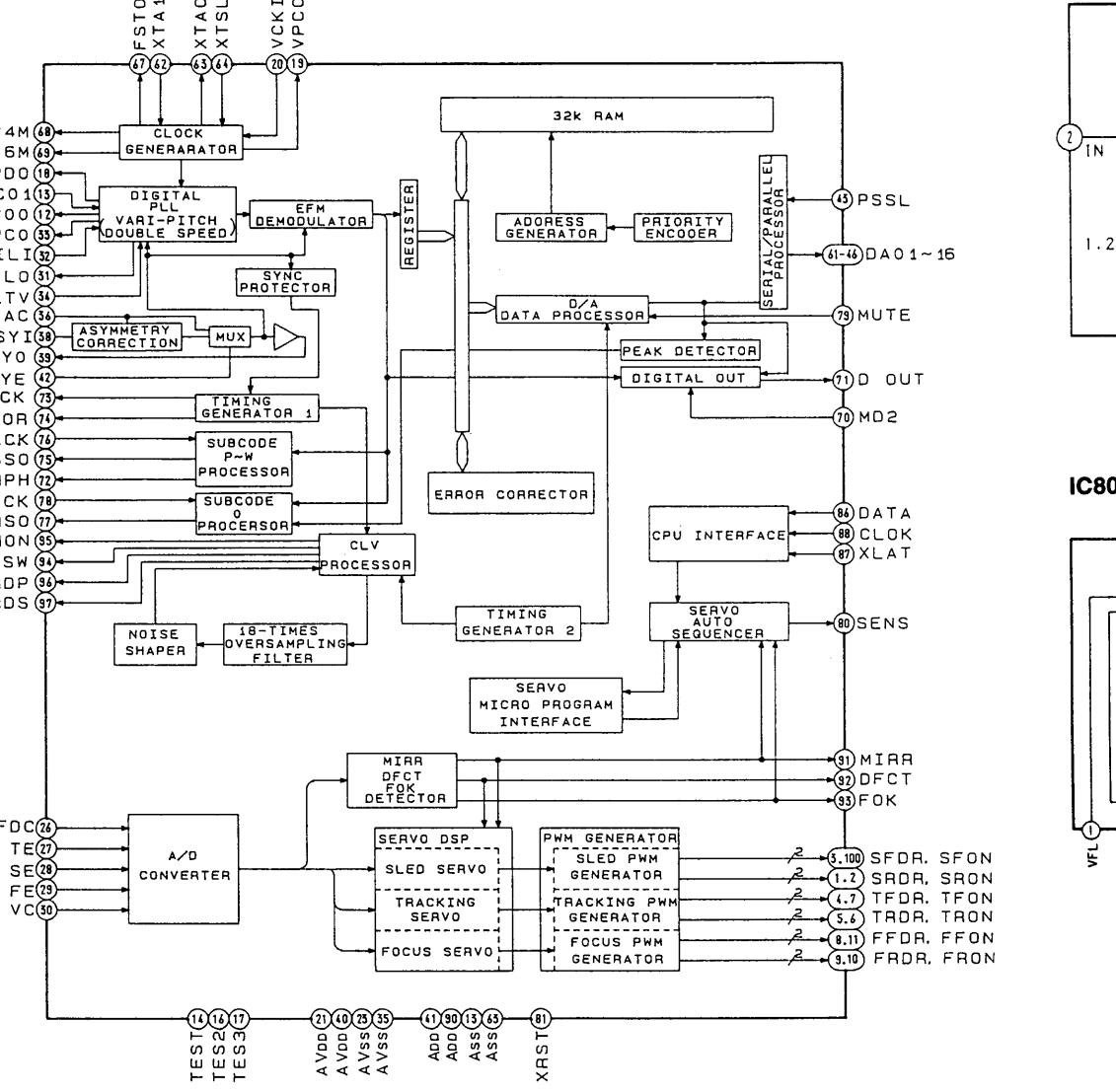
(21) BLANK

This port is required because the display tube in this set static-lights up and a dedicated screwdriver is required.

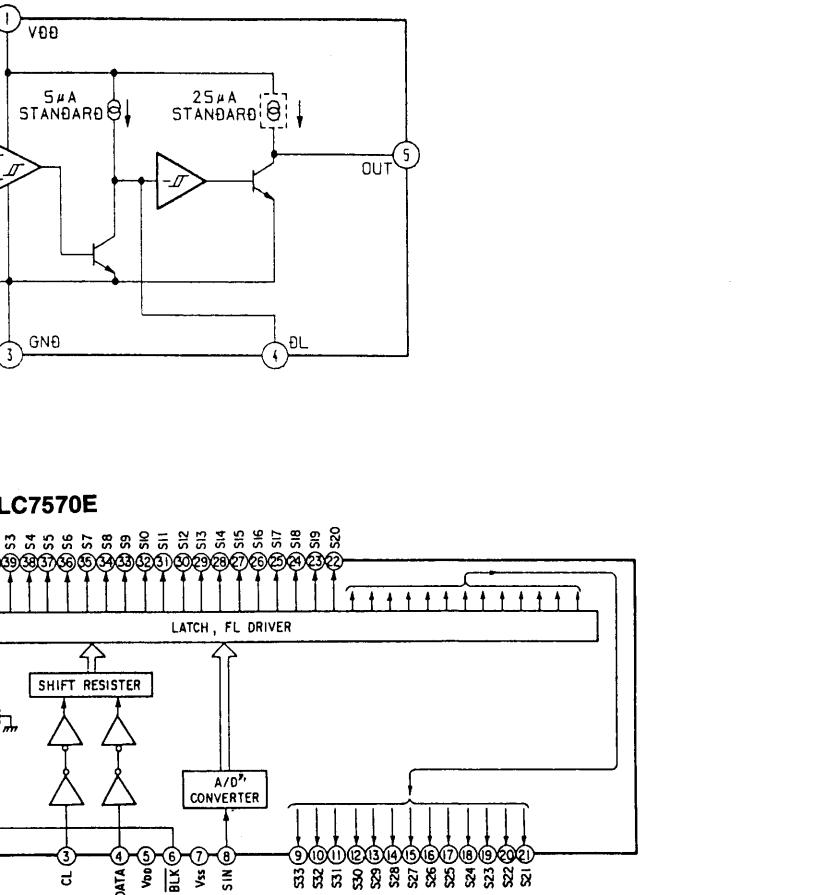
It is basically a RESET pin. But as problems will occur if used also as RESET , timings are specially provided using the micro-processor.

• IC BLOCK DIAGRAMS

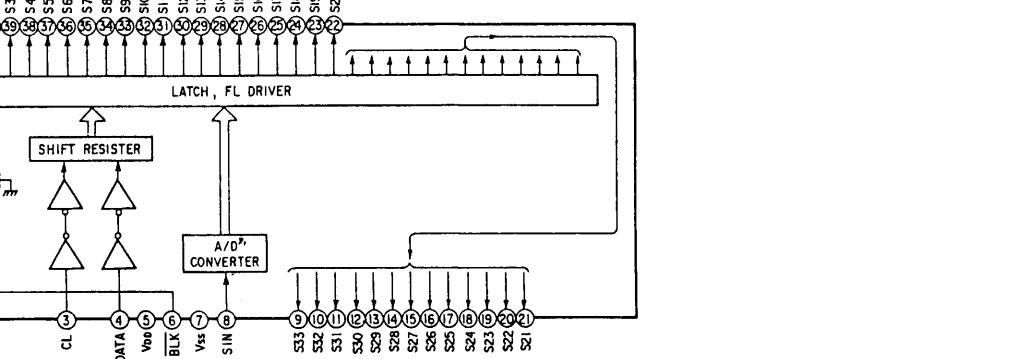
IC101 CXD2515AQ



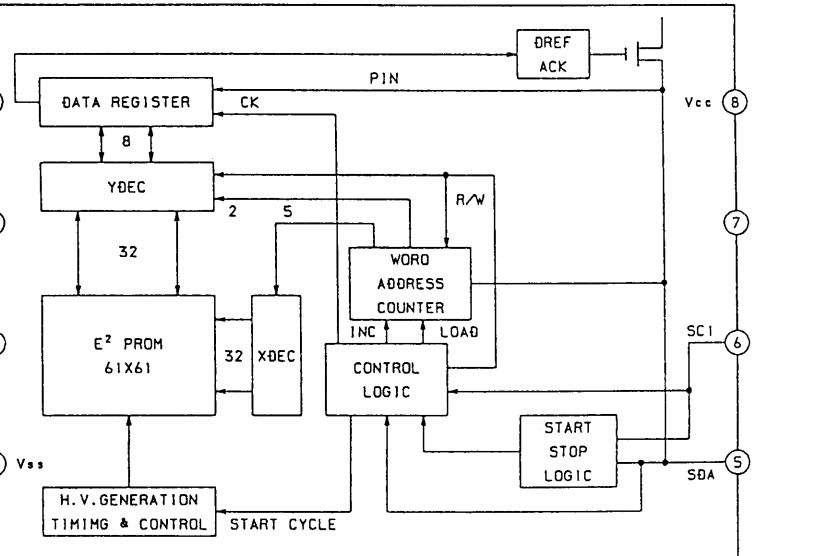
IC691 M51957AL



IC801-803 LC7570E



IC203 X24C01S

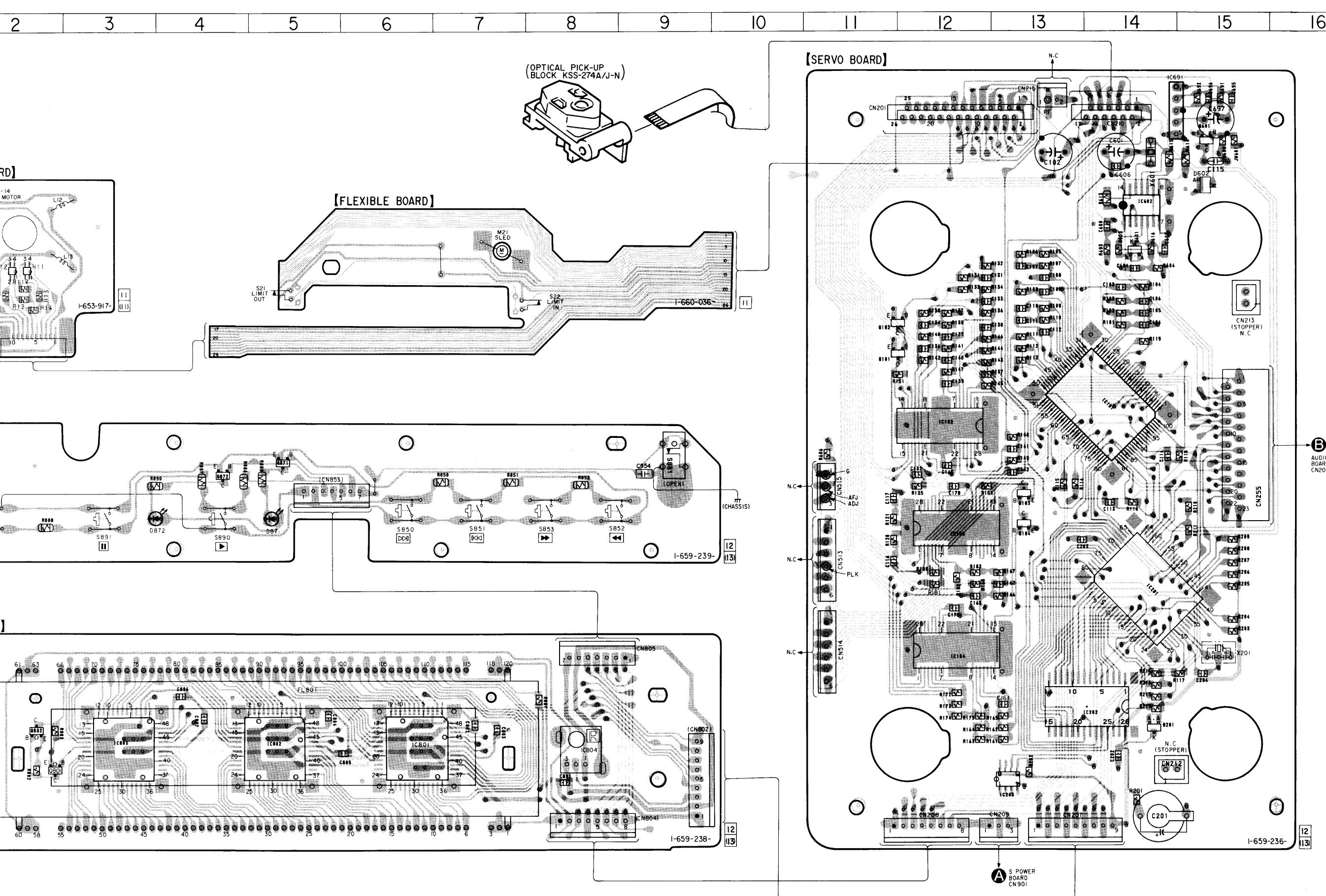


Note:

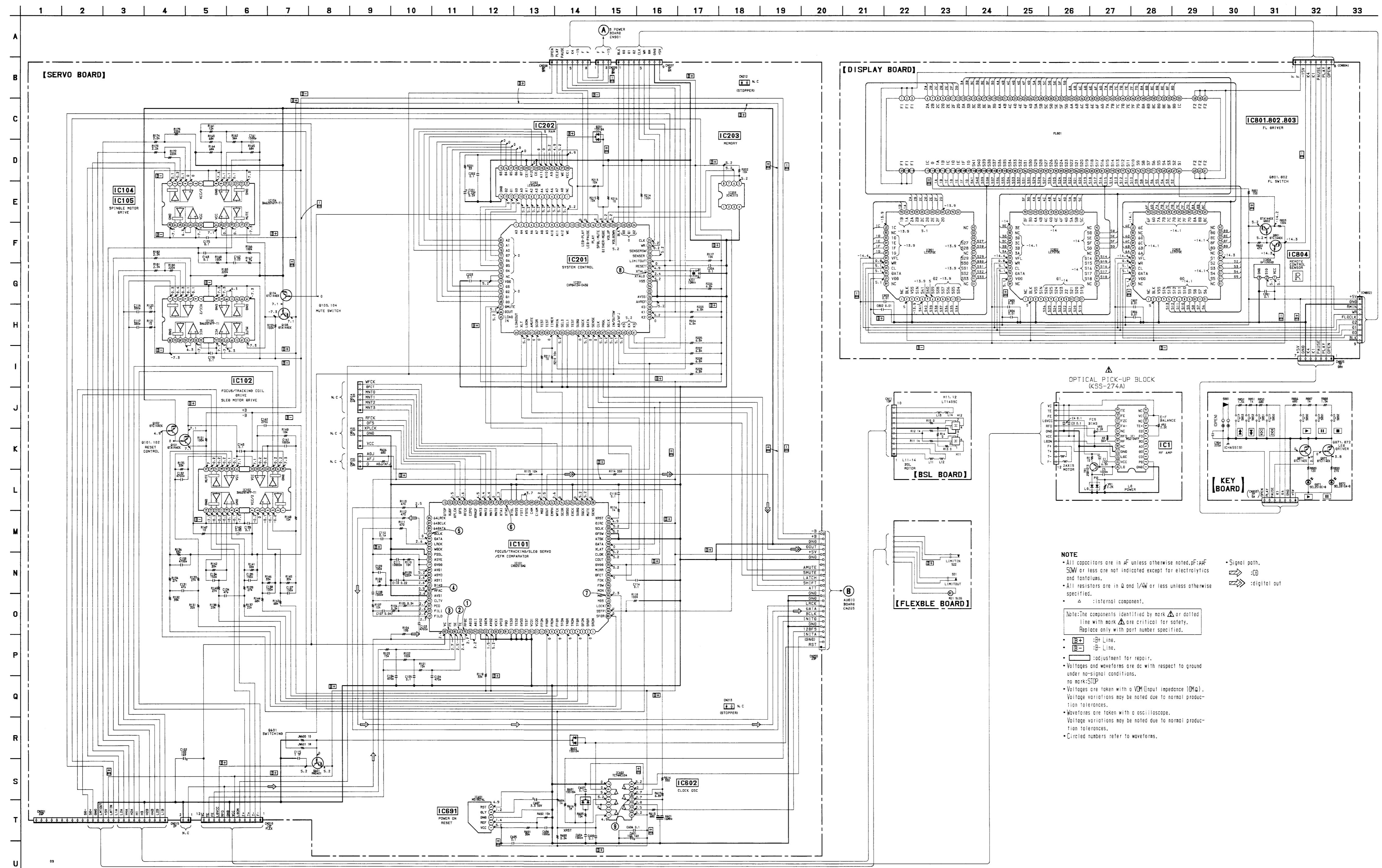
- ○ : parts extracted from the component side.
- — : parts extracted from the conductor side.
- ○ : Through hole.
- △ : Internal component.
- ■ : Pattern from the side which enable seeing.
- ▨ : Pattern of the rear side.

5-3. PRINTED WIRING BOARD — SERVO, PANEL SECTION —

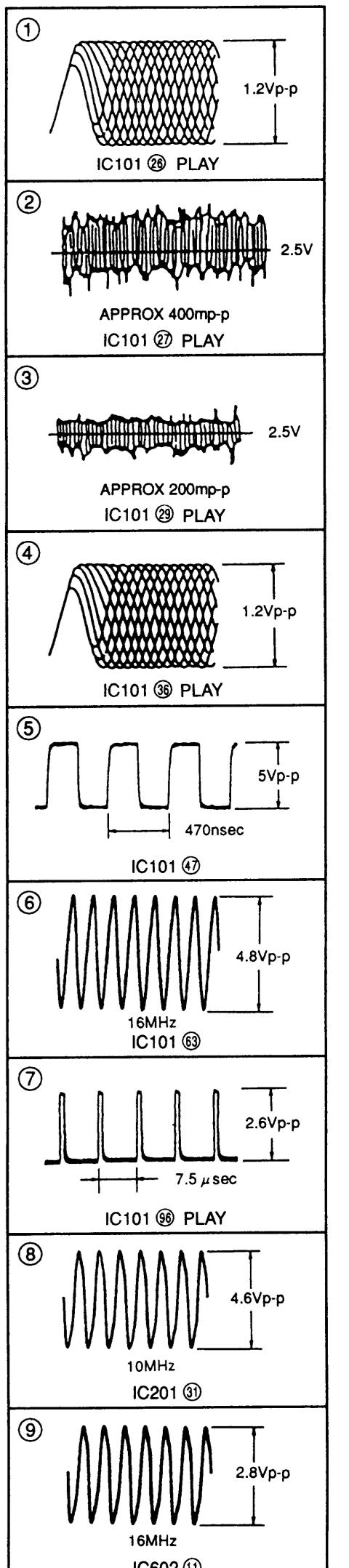
• See page 12 for Circuit Boards Location.



5-4. SCHEMATIC DIAGRAM — SERVO, PANEL SECTION —
 • See page 13 for IC Pin Function. (IC101, 201)



• Waveforms

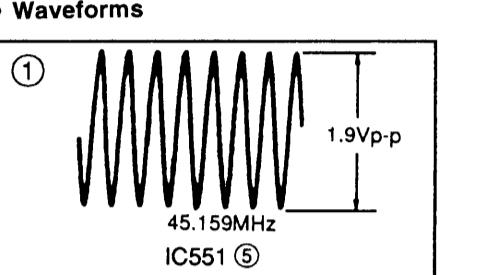


NOTE

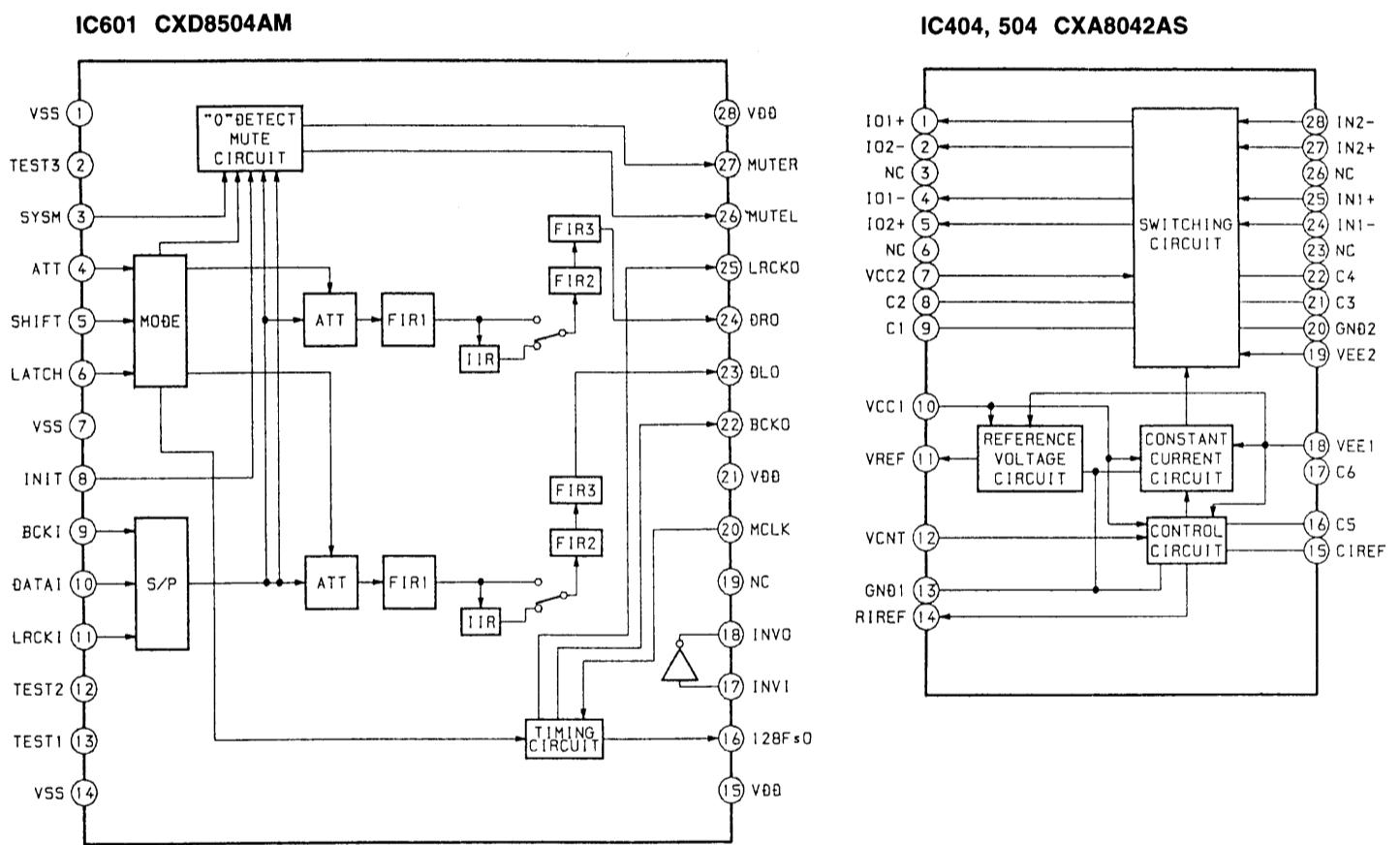
- All capacitors are in μF unless otherwise noted; pF : μF 50W or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $1/4W$ or less unless otherwise specified.
- Δ : Internal component.
- Note: The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.
- \square : $B+$ Line.
- \square : $B-$ Line.
- \square : Adjustment for repair.
- Voltages and waveforms are dc with respect to ground under no-signal conditions, no mark: STOP.
- Voltages are taken with a VOM (input impedance $10M\Omega$). Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken with a oscilloscope. Voltage variations may be noted due to normal production tolerances.
- Circled numbers refer to waveforms.

5-5. SCHEMATIC DIAGRAM — AUDIO, POWER SECTION —

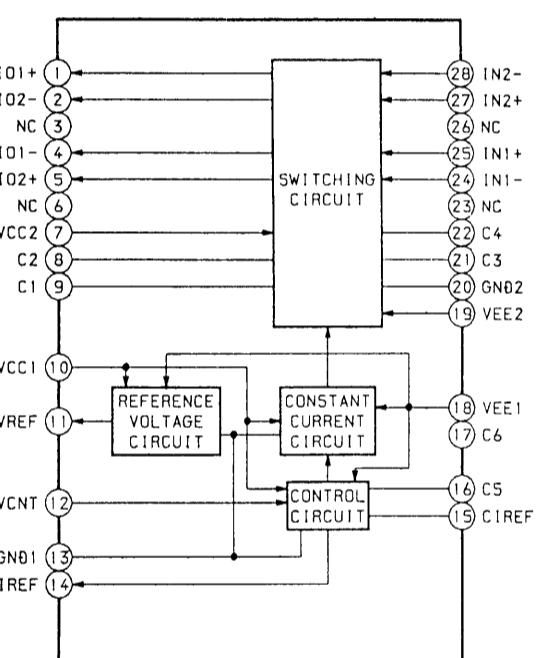
• Waveforms



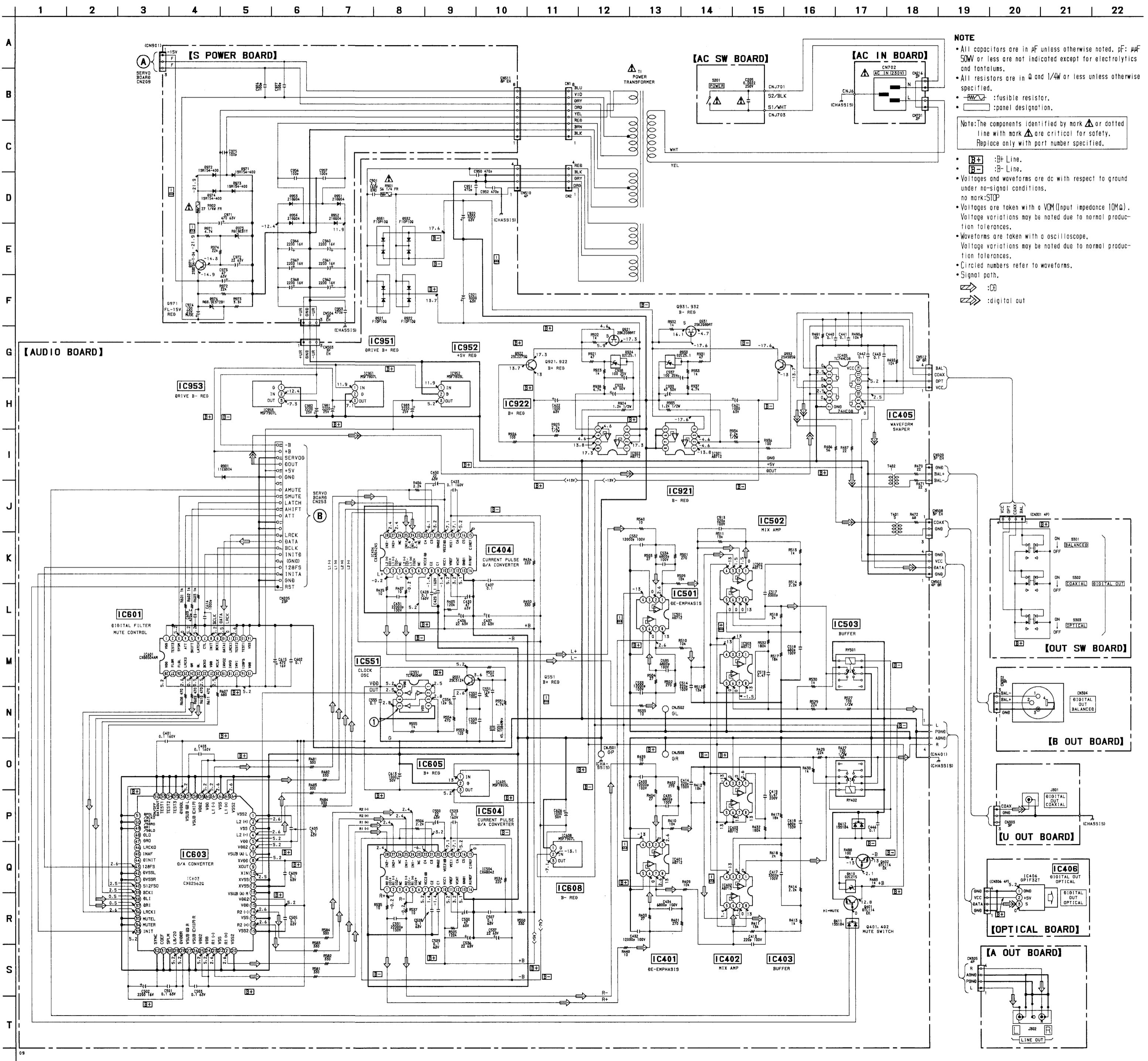
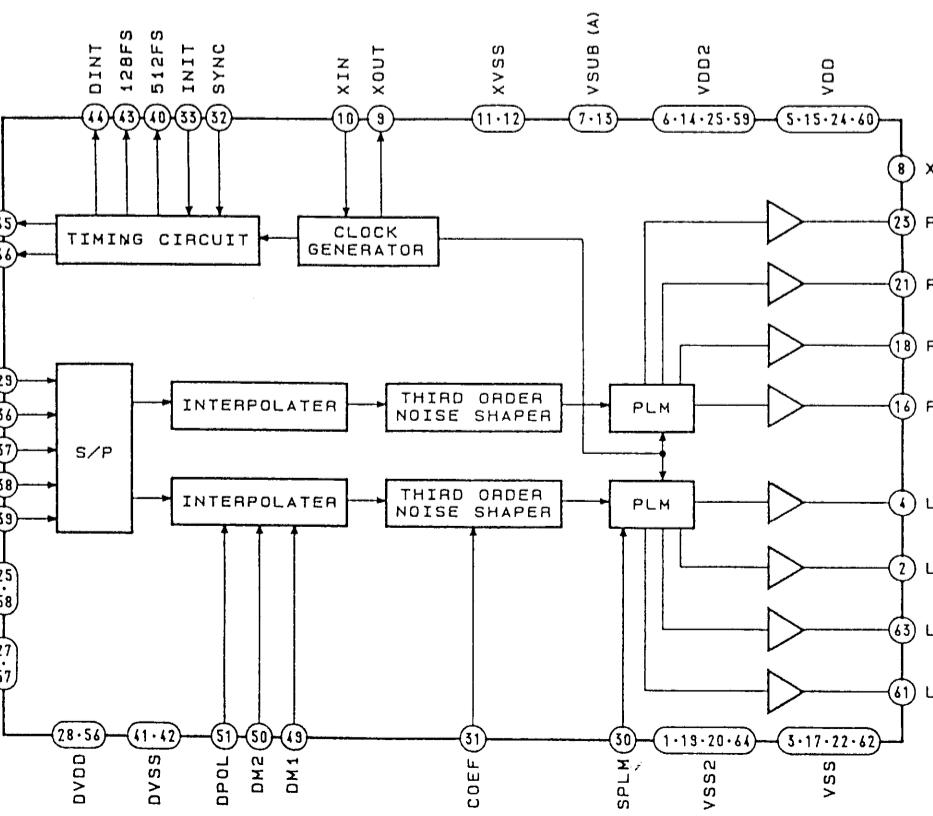
• IC BLOCK DIAGRAMS



IC404, 504 CXA8042AS

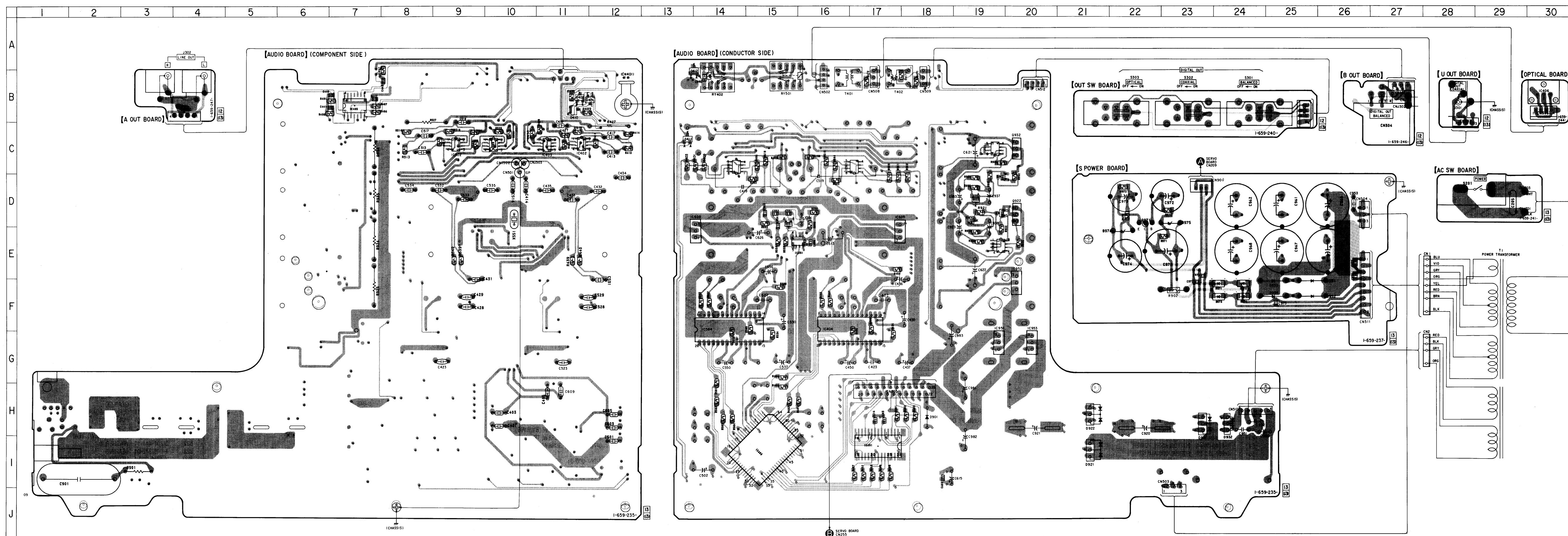


IC603 CXD2562Q



5-6. PRINTED WIRING BOARD — AUDIO, POWER SECTION —

• See page 12 for Circuit Boards Location.



• Semiconductor Location

Ref. No.	Location
D410	B-11
D411	C-13
D412	A-13
D901	H-18
D921	I-21
D922	H-21
D924	D-19
D931	H-23
D932	H-24
D933	D-19
D951	F-25
D952	F-25
D953	F-25
D954	F-25
D971	F-23
D972	F-24
D973	F-23
D974	F-24
D975	D-23
D976	E-22
IC401	C-14
IC402	C-11
IC403	C-11
IC404	F-16
IC405	B-7
IC501	B-30
IC502	C-16
IC503	C-9
IC504	C-10
IC551	F-14
IC601	E-15
IC603	I-17
IC605	I-15
IC608	D-17
IC921	E-13
IC922	C-19
IC951	E-19
IC952	F-19
IC953	E-20
Q401	F-20
Q402	B-12
Q551	B-11
Q921	D-15
Q922	D-19
Q931	D-20
Q932	C-19
Q971	C-20
Q972	D-23

Note:

- ○ : parts extracted from the component side.
- × : parts extracted from the conductor side.
- ○ : Through hole.
- ■ : Pattern from the side which enable seeing.
(The other layer's patterns are not indicated.)
- ■■ : Pattern of the rear side.

SECTION 6

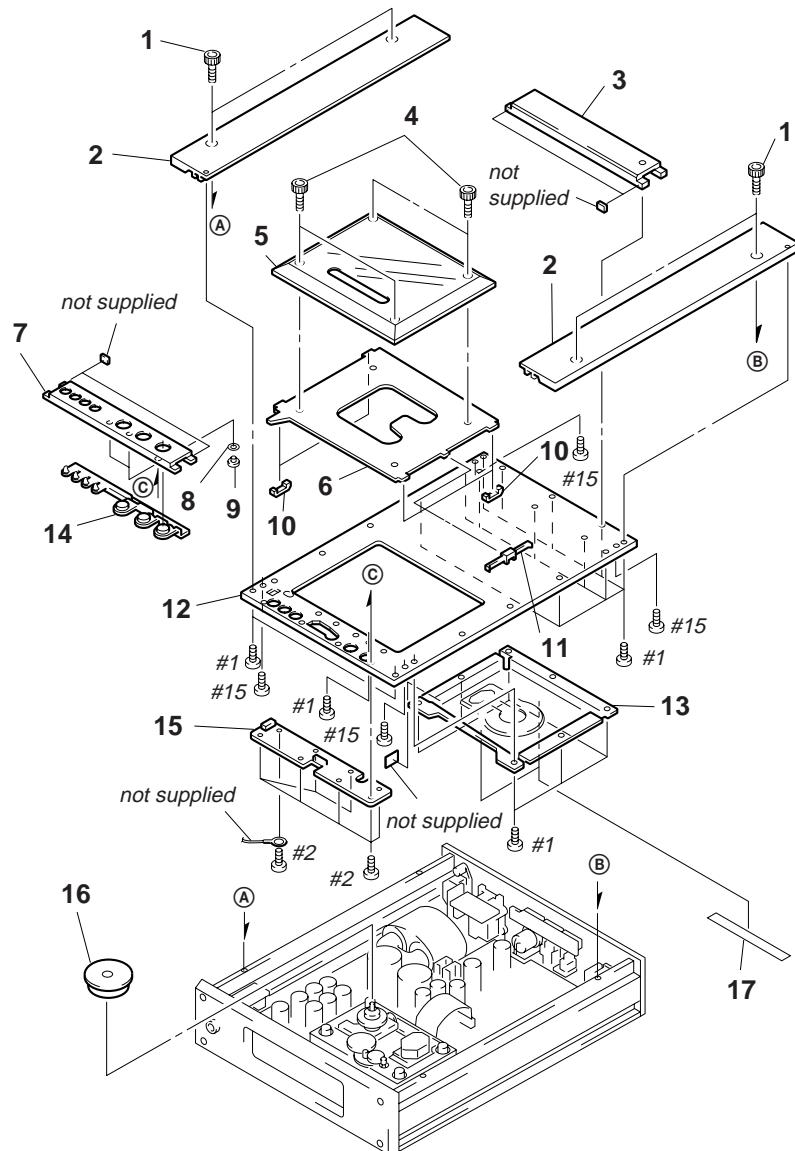
EXPLODED VIEWS

NOTE:

- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.
- Hardware (# mark) list and accessories and packing materials are given in the last of this parts list.

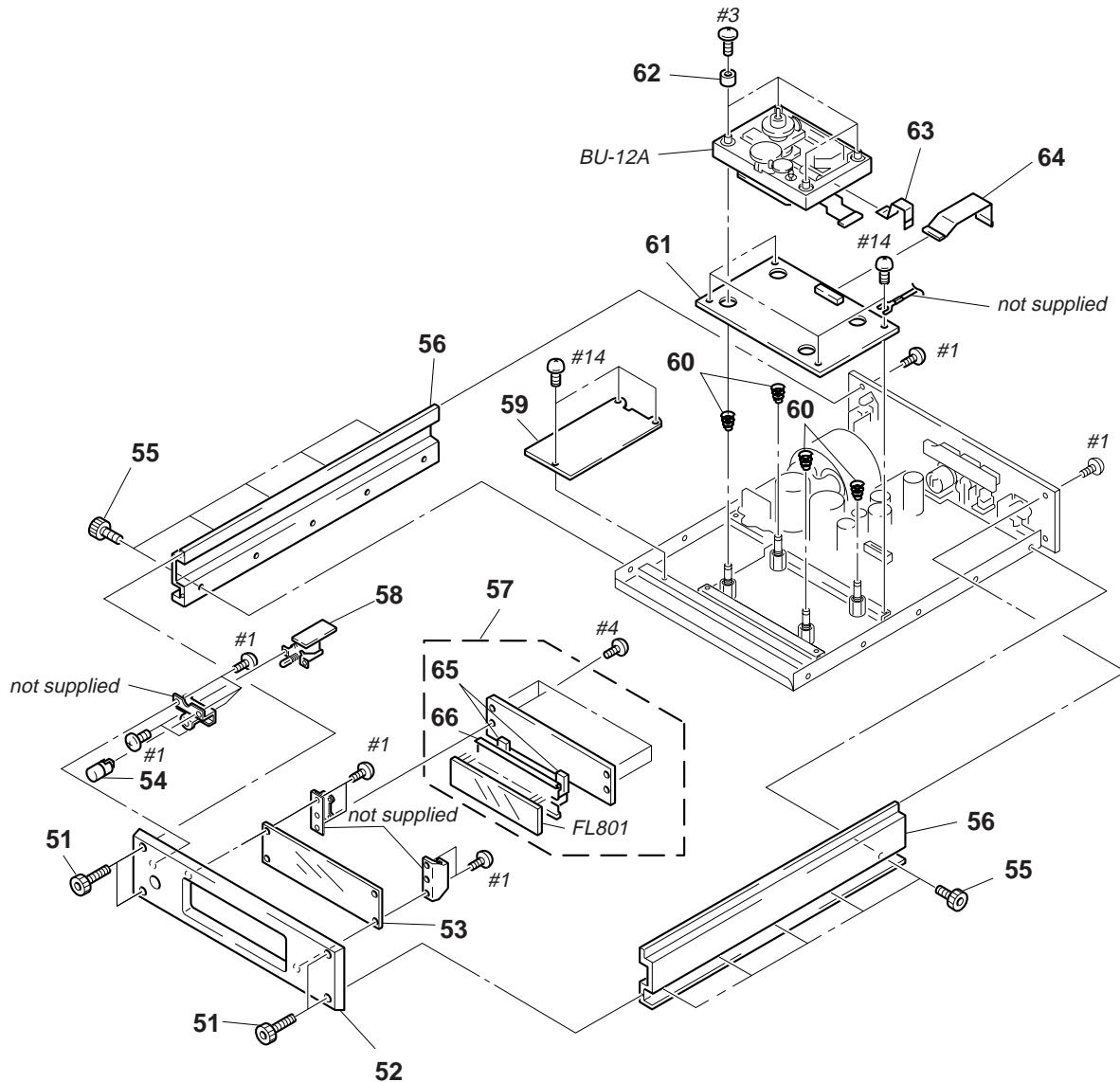
The components identified by mark \triangle or dotted line with mark \triangle are critical for safety.
Replace only with part number specified.

6-1. TOP PLATE ASSEMBLY SECTION



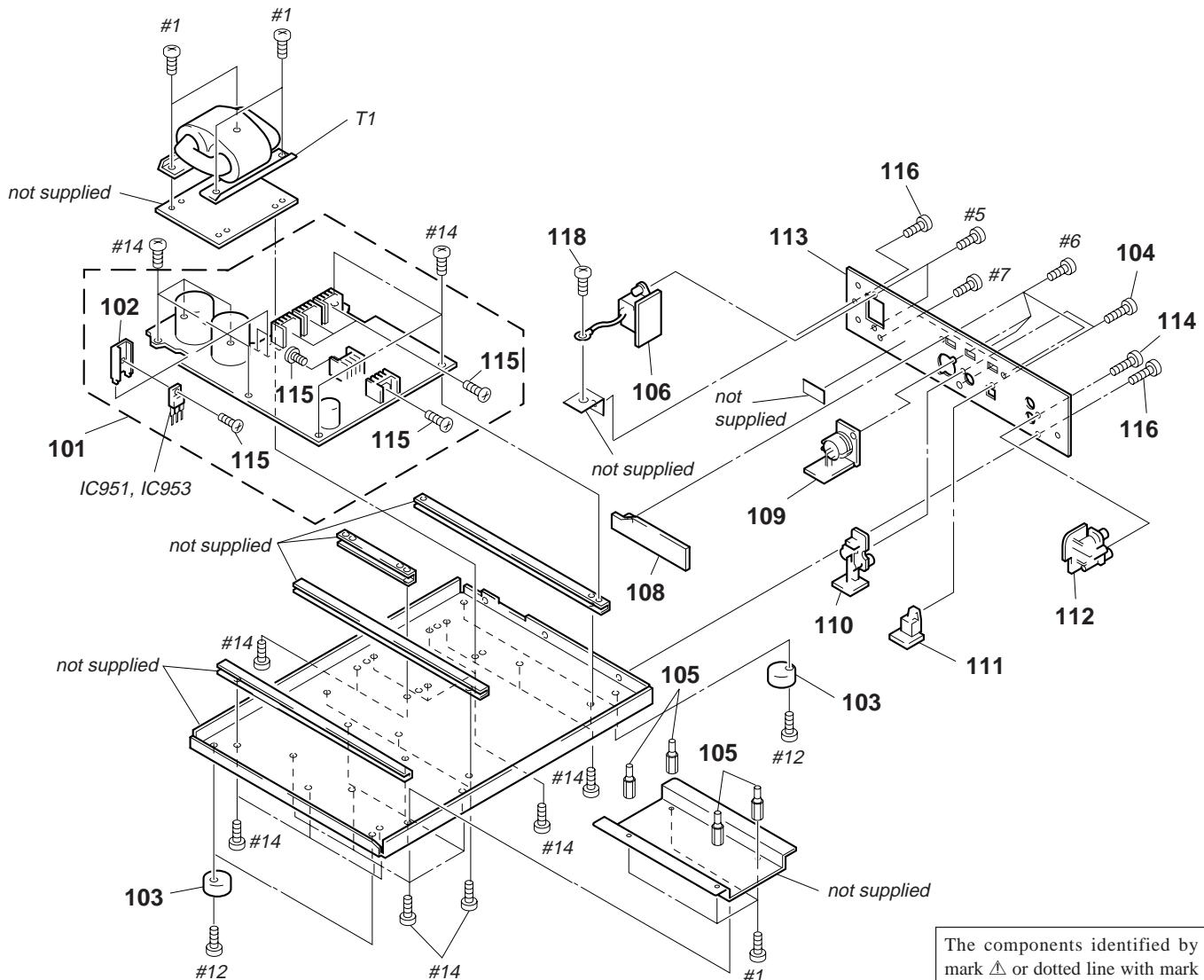
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
1	4-960-910-21	SCREW, ORNAMENTAL		10	4-979-030-01	SLIDER	
2	4-979-021-01	PLATE (A), TOP		11	4-979-045-01	SLIDER (B)	
3	4-979-026-01	PLATE (B), ORNAMENTAL		12	4-979-020-01	PLATE (B), TOP	
4	4-960-910-11	SCREW, ORNAMENTAL		13	4-979-025-01	PLATE (D), ORNAMENTAL	
5	4-979-028-01	WINDOW, DISC		14	4-979-031-01	BUTTON, CONTROL	
6	4-979-039-01	HOLDER (R)		* 15	A-4673-795-A	KEY BOARD, COMPLETE	
7	4-979-027-01	PLATE (F), ORNAMENTAL		16	4-979-043-01	PULLEY, DISK	
* 8	4-927-881-01	SHEET, ADHESIVE		17	4-980-533-01	DAMPER (B)	
9	4-924-233-01	INDICATOR					

6-2. FRONT PANEL SECTION



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
51	3-910-074-31	BOLT (M3)		60	4-948-375-01	SPRING (F), COIL	
52	4-979-033-01	PANEL, FRONT		* 61	A-4673-793-A	SERVO BOARD, COMPLETE	
53	4-979-042-01	WINDOW, INDICATION		62	4-979-041-01	BOSS (M)	
54	X-4946-608-1	BUTTON ASSY, POWER		63	1-776-183-11	WIRE (FLAT TYPE)	
55	4-960-910-21	SCREW, ORNAMENTAL		64	1-776-182-11	WIRE (FLAT TYPE)	
56	4-979-034-01	PANEL, SIDE		* 65	4-971-241-01	CUSHION (FLT)	
* 57	A-4673-794-A	DISPLAY BOARD, COMPLETE		* 66	4-969-510-01	HOLDER (FL)	
* 58	1-659-241-11	AC SW BOARD		FL801	1-517-357-11	INDICATOR TUBE, FLUORESCENT	
* 59	A-4673-792-A	S POWER BOARD, COMPLETE					

6-3. BACK PANEL SECTION



The components identified by mark \triangle or dotted line with mark \triangle are critical for safety.
Replace only with part number specified.

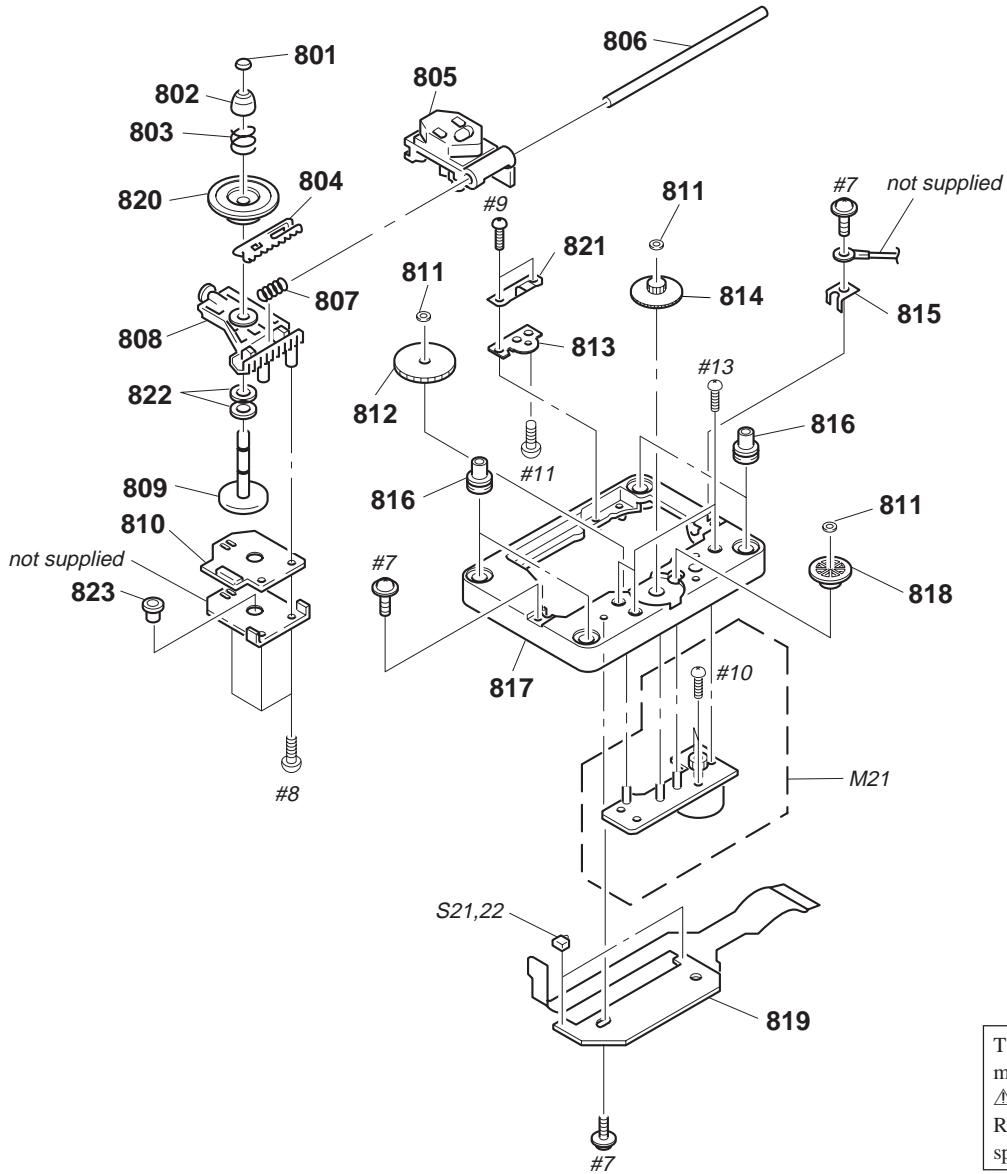
Ref. No. Part No. Description

* 101	A-4673-791-A	AUDIO BOARD, COMPLETE
* 102	4-941-237-01	HEAT SINK
103	X-4947-280-1	FOOT ASSY
104	4-969-221-01	SCREW (3X12)
105	4-927-634-01	HOLDER (SP)
* 106	1-659-242-11	AC IN BOARD
* 108	1-659-240-11	OUT SW BOARD
* 109	1-659-246-11	B OUT BOARD
* 110	1-659-245-11	U OUT BOARD
* 111	1-659-244-11	OPTICAL BOARD

Remark

Ref. No.	Part No.	Description	Remark
* 112	1-659-247-11	A OUT BOARD	
* 113	4-983-748-01	PANEL, BACK	
114	3-704-515-41	SCREW (BV/RING)	
115	2-259-121-01	SCREW, TR	
116	3-704-515-21	SCREW (BV/RING)	
118	4-967-960-01	SCREW (4X8)	
IC951	8-759-604-86	IC M5F7807L	
IC953	8-759-604-90	IC M5F7907L	
\triangle T1	1-429-750-11	TRANSFORMER, POWER	

6-4. BASE UNIT SECTION (BU-12A)



The components identified by mark \triangle or dotted line with mark \triangle are critical for safety.
Replace only with part number specified

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>
801	4-968-871-01	WASHER (SPINDLE)		815	4-968-879-01	SPRING (OP), LEAF	
802	4-968-867-01	CAP, CENTERING		816	4-917-562-11	INSULATOR	
803	4-968-869-01	SPRING (CENTERING), COMPRESSION		* 817	4-968-862-01	BASE, MECHANICAL	
804	4-968-870-01	RACK, SLIDE		818	4-968-864-01	GEAR (B)	
△ 805	8-848-466-11	OPTICAL PICK-UP BLOCK KSS-274A/J-N		819	1-653-918-11	FLEXIBLE BOARD	
* 806	4-968-944-01	SHAFT, SLED		820	4-979-955-01	PULLEY (S1), DISC	
807	4-968-880-01	SPRING (SLED), COMPRESSION		821	4-970-924-01	SPRING (SKEW), LEAF	
808	X-4945-203-1	BASE ASSY, SLIDE		822	3-701-444-11	WASHER, 6	
809	X-4945-273-1	ROTOR ASSY		823	4-943-342-01	BEARING	
810	A-4673-222-A	BSL BOARD, COMPLETE		M21	X-4945-920-1	MOTOR ASSY (SLED)	
811	3-364-731-01	WASHER, POLY-SLIDER		S21	1-571-958-11	SWITCH, PUSH (1 KEY)(LIMIT OUT)	
812	4-968-866-01	GEAR (D)		S22	1-571-958-11	SWITCH, PUSH (1 KEY)(LIMIT IN)	
813	4-968-916-01	BRACKET (OP BASE)					
814	4-968-865-01	GEAR (C)					

SECTION 7

ELECTRICAL PARTS LIST

Note:

The components identified by mark \triangle or dotted line with mark \triangle are critical for safety.
Replace only with part number specified.

When indicating parts by reference number, please include the board name.

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
 - -XX, -X mean standardized parts, so they may have some difference from the original one.
 - Items marked “*” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
 - RESISTORS

All resistors are in ohms

METAL: Metal-film resistor

METAL OXIDE: Metal Oxide-film resistor

F : nonflammable

- SEMICONDUCTORS
In each case, $u : \mu$, for example:
 $u_A : \mu A$, $u_{PA} : \mu PA$, $u_{PB} : \mu PB$,
 $u_{PC} : \mu PC$, $u_{PD} : \mu PD$...
 - CAPACITORS
 $u_F : \mu F$
 - COILS
 $u_H : \mu H$

Ref. No.	Part No.	Description	Remark			Ref. No.	Part No.	Description	Remark		
*	1-659-247-11	A OUT BOARD *****	C419	1-115-196-11	FILM	0.47uF	5%	200V			
		< CONNECTOR >	C423	1-136-850-11	FILM	0.1uF	5%	63V			
* CN305	1-564-507-11	PLUG, CONNECTOR 4P (DIGITAL OUT BALANCE)	C428	1-136-850-11	FILM	0.1uF	5%	63V			
		< JACK >	C429	1-136-850-11	FILM	0.1uF	5%	63V			
J302	1-568-250-21	JACK, PIN 2P (LINE OUT)	C430	1-128-200-11	ELECT	47uF	20%	63V			
		*****	C431	1-130-973-00	FILM	0.022uF	3%	100V			
			C432	1-130-969-11	FILM	0.012uF	3%	100V			
		*****	C433	1-130-969-11	FILM	0.012uF	3%	100V			
*	1-659-241-11	AC SW BOARD *****	C434	1-130-856-00	FILM	0.0068uF	3%	100V			
		< CAPACITOR >	C435	1-130-856-00	FILM	0.0068uF	3%	100V			
△ C205	1-113-920-11	ELECT	0.0022uF	20%	250V	C436	1-128-198-11	ELECT	22uF	20%	63V
		< SWITCH >	C437	1-128-198-11	ELECT	22uF	20%	63V			
△ S201	1-554-538-00	SWITCH, PUSH (AC POWER)(1 KEY)(POWER)	C440	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V			
		*****	C441	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V			
			C442	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V			
			C443	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V			
			C446	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V			
		*****	C450	1-128-198-11	ELECT	22uF	20%	63V			
			C501	1-136-850-11	FILM	0.1uF	5%	63V			
			C502	1-126-234-11	ELECT	2200uF	20%	16V			
			C503	1-136-850-11	FILM	0.1uF	5%	63V			
			C505	1-136-850-11	FILM	0.1uF	5%	63V			
*	1-659-242-11	AC IN BOARD *****	C507	1-136-850-11	FILM	0.1uF	5%	63V			
		< CONNECTOR >	C513	1-136-810-11	FILM	220PF	5%	100V			
		*****	C514	1-136-810-11	FILM	220PF	5%	100V			
CN701	1-564-321-00	PIN, CONNECTOR 2P	C517	1-136-817-91	FILM	0.0033uF	5%	100V			
△ CN702	1-251-234-11	INLET, AC (AC IN (230V))	C518	1-136-813-11	FILM	680PF	5%	100V			
		*****	C519	1-115-196-11	FILM	0.47uF	5%	200V			
*	A-4673-791-A	AUDIO BOARD, COMPLETE *****	C523	1-136-850-11	FILM	0.1uF	5%	63V			
			C528	1-136-850-11	FILM	0.1uF	5%	63V			
*	2-259-121-01	SCREW, TR	C529	1-136-850-11	FILM	0.1uF	5%	63V			
*	4-941-237-01	HEAT SINK	C530	1-128-200-11	ELECT	47uF	20%	63V			
		< CAPACITOR >	C531	1-130-973-00	FILM	0.022uF	3%	100V			
		*****	C532	1-130-969-11	FILM	0.012uF	3%	100V			
			C533	1-130-969-11	FILM	0.012uF	3%	100V			
			C534	1-130-856-00	FILM	0.0068uF	3%	100V			
			C535	1-130-856-00	FILM	0.0068uF	3%	100V			
C401	1-136-850-11	FILM	0.1uF	5%	63V	C536	1-128-198-11	ELECT	22uF	20%	63V
C403	1-136-850-11	FILM	0.1uF	5%	63V	C537	1-128-198-11	ELECT	22uF	20%	63V
C405	1-136-850-11	FILM	0.1uF	5%	63V	C550	1-128-198-11	ELECT	22uF	20%	63V
C407	1-136-850-11	FILM	0.1uF	5%	63V	C551	1-163-095-00	CERAMIC CHIP	12PF	5%	50V
C413	1-136-810-11	FILM	220PF	5%	100V	C552	1-163-117-00	CERAMIC CHIP	100PF	5%	50V
C414	1-136-810-11	FILM	220PF	5%	100V	C553	1-163-117-00	CERAMIC CHIP	100PF	5%	50V
C417	1-136-817-91	FILM	0.0033uF	5%	100V	C554	1-163-095-00	CERAMIC CHIP	12PF	5%	50V
C418	1-136-813-11	FILM	680PF	5%	100V						

AUDIO

Ref. No.	Part No.	Description		Remark		Ref. No.	Part No.	Description		Remark	
C555	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V	IC503	8-759-296-74	IC	AD712JR-REEL		
C602	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V	IC504	8-759-371-51	IC	CXA8042AS		
C603	1-163-005-11	CERAMIC CHIP	470PF	10%	50V	IC551	8-759-242-70	IC	TC7WU04F		
C609	1-136-850-11	FILM	0.1uF	5%	63V	IC601	8-759-334-74	IC	CXD8504AM		
C613	1-128-091-11	ELECT	1000uF	20%	50V	IC603	8-759-044-10	IC	CXD2562Q		
C614	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V	IC605	8-759-231-53	IC	TA7805S		
C615	1-126-103-11	ELECT	470uF	20%	16V	IC608	8-759-604-90	IC	M5F7907L		
C621	1-128-205-11	ELECT	1000uF	20%	63V	IC921	8-759-296-74	IC	AD712JR-REEL		
C622	1-128-205-11	ELECT	1000uF	20%	63V	IC922	8-759-296-74	IC	AD712JR-REEL		
C626	1-128-091-11	ELECT	1000uF	20%	50V	IC951	8-759-604-86	IC	M5F7807L		
C901	1-136-880-11	FILM	2.2uF	10%	160V	IC952	8-759-231-53	IC	TA7805S		
C920	1-115-194-11	ELECT	3000uF	20%	63V	IC953	8-759-604-90	IC	M5F7907L		
C921	1-115-194-11	ELECT	3000uF	20%	63V	< TRANSISTOR >					
C923	1-124-910-11	ELECT	47uF	20%	50V	Q401	8-729-900-53	TRANSISTOR	DTC114EK		
C933	1-124-910-11	ELECT	47uF	20%	50V	Q402	8-729-900-53	TRANSISTOR	DTC114EK		
C937	1-124-122-11	ELECT	100uF	20%	50V	Q551	8-729-035-25	TRANSISTOR	2SC3124		
C938	1-124-122-11	ELECT	100uF	20%	50V	Q921	8-729-232-69	TRANSISTOR	2SK208GR3		
C950	1-130-467-00	MYLAR	470PF	5%	50V	Q922	8-729-141-58	TRANSISTOR	2SC2275A-QP		
C951	1-130-467-00	MYLAR	470PF	5%	50V	Q931	8-729-232-69	TRANSISTOR	2SK208GR3		
C952	1-130-467-00	MYLAR	470PF	5%	50V	Q932	8-729-141-10	TRANSISTOR	2SA985A-QP		
C981	1-124-563-11	ELECT	2200uF	20%	25V	< RESISTOR >					
C982	1-124-563-11	ELECT	2200uF	20%	25V	R401	1-259-988-11	CARBON MELF	270	2%	1/8W
C983	1-124-563-11	ELECT	2200uF	20%	25V	R402	1-259-988-11	CARBON MELF	270	2%	1/8W
< CONNECTOR >											
CN205	1-750-428-11	CONNECTOR, FFC/FPC 23P	R403	1-259-976-11	CARBON MELF	27	2%	1/8W			
* CN502	1-564-338-00	PIN, CONNECTOR 4P	R404	1-259-976-11	CARBON MELF	27	2%	1/8W			
CN503	1-564-506-11	PLUG, CONNECTOR 3P	R405	1-260-021-11	CARBON MELF	120K	2%	1/8W			
CN508	1-564-506-11	PLUG, CONNECTOR 3P	R406	1-259-999-11	CARBON MELF	2.2K	2%	1/8W			
CN509	1-564-506-11	PLUG, CONNECTOR 3P	R409	1-260-008-11	CARBON MELF	10K	2%	1/8W			
CN510	1-691-766-11	PLUG (MICRO CONNECTOR) 4P	R410	1-260-008-11	CARBON MELF	10K	2%	1/8W			
* CN512	1-564-338-00	PIN, CONNECTOR 4P	R411	1-259-936-11	CARBON MELF	13K	2%	1/8W			
< DIODE >											
D410	8-719-025-49	DIODE 02CZ15-TE85L	R412	1-259-936-11	CARBON MELF	13K	2%	1/8W			
D411	8-719-801-78	DIODE 1SS184	R413	1-259-995-11	CARBON MELF	1K	2%	1/8W			
D412	8-719-801-78	DIODE 1SS184	R414	1-259-999-11	CARBON MELF	2.2K	2%	1/8W			
D901	8-719-210-21	DIODE 11EQS04	R417	1-260-011-11	CARBON MELF	18K	2%	1/8W			
D921	8-719-210-29	DIODE F10P10Q	R418	1-259-926-11	CARBON MELF	2K	2%	1/8W			
D922	8-719-210-29	DIODE F10P10Q	R427	1-247-739-11	CARBON	100	5%	1/2W			
D924	8-719-043-82	DIODE 02CZ5.1Y-TE85L	R429	1-260-012-11	CARBON MELF	22K	2%	1/8W			
D931	8-719-210-29	DIODE F10P10Q	R430	1-259-995-11	CARBON MELF	1K	2%	1/8W			
D932	8-719-210-29	DIODE F10P10Q	R432	1-260-023-11	CARBON MELF	180K	2%	1/8W			
D933	8-719-043-82	DIODE 02CZ5.1Y-TE85L	R434	1-259-987-11	CARBON MELF	220	2%	1/8W			
< IC >											
IC401	8-759-296-74	IC AD712JR-REEL	R435	1-259-971-11	CARBON MELF	10	2%	1/8W			
IC402	8-759-296-74	IC AD712JR-REEL	R437	1-259-971-11	CARBON MELF	10	2%	1/8W			
IC403	8-759-296-74	IC AD712JR-REEL	R439	1-259-971-11	CARBON MELF	10	2%	1/8W			
IC404	8-759-371-51	IC CXA8042AS	R440	1-259-971-11	CARBON MELF	10	2%	1/8W			
IC405	8-759-925-76	IC SN74HC08ANS	R450	1-259-989-11	CARBON MELF	330	2%	1/8W			
IC501	8-759-296-74	IC AD712JR-REEL	R470	1-259-975-11	CARBON MELF	22	2%	1/8W			
IC502	8-759-296-74	IC AD712JR-REEL	R471	1-259-975-11	CARBON MELF	22	2%	1/8W			
			R472	1-259-981-11	CARBON MELF	68	2%	1/8W			
			R481	1-259-989-11	CARBON MELF	330	2%	1/8W			
			R482	1-259-989-11	CARBON MELF	330	2%	1/8W			
			R483	1-259-989-11	CARBON MELF	330	2%	1/8W			

AUDIO**B OUT****BSL**

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>		
R484	1-259-989-11	CARBON MELF	330 2%	1/8W	R923	1-259-995-11	CARBON MELF	1K 2%	1/8W
R486	1-259-980-11	CARBON MELF	56 2%	1/8W	R924	1-249-675-11	CARBON	1.2K 5%	1/2W
R487	1-259-975-11	CARBON MELF	22 2%	1/8W	R925	1-249-681-11	CARBON	2.2K 5%	1/2W
R488	1-259-983-11	CARBON MELF	100 2%	1/8W	R926	1-259-983-11	CARBON MELF	100 2%	1/8W
R489	1-259-995-11	CARBON MELF	1K 2%	1/8W	R931	1-259-979-11	CARBON MELF	47 2%	1/8W
R490	1-260-008-11	CARBON MELF	10K 2%	1/8W	R932	1-259-995-11	CARBON MELF	1K 2%	1/8W
R491	1-260-008-11	CARBON MELF	10K 2%	1/8W	R933	1-259-995-11	CARBON MELF	1K 2%	1/8W
R492	1-260-008-11	CARBON MELF	10K 2%	1/8W	R934	1-249-681-11	CARBON	2.2K 5%	1/2W
R501	1-259-988-11	CARBON MELF	270 2%	1/8W	R935	1-249-675-11	CARBON	1.2K 5%	1/2W
R502	1-259-988-11	CARBON MELF	270 2%	1/8W	R936	1-259-983-11	CARBON MELF	100 2%	1/8W
R503	1-259-976-11	CARBON MELF	27 2%	1/8W	R937	1-260-004-11	CARBON MELF	4.7K 2%	1/8W
R504	1-259-976-11	CARBON MELF	27 2%	1/8W	R938	1-260-004-11	CARBON MELF	4.7K 2%	1/8W
R505	1-260-021-11	CARBON MELF	120K 2%	1/8W				< RELAY >	
R506	1-259-999-11	CARBON MELF	2.2K 2%	1/8W					
R509	1-260-008-11	CARBON MELF	10K 2%	1/8W	RY402	1-755-061-11	RELAY		
R510	1-260-008-11	CARBON MELF	10K 2%	1/8W	RY501	1-755-061-11	RELAY		
R511	1-259-936-11	CARBON MELF	13K 2%	1/8W				< TRANSFORMER >	
R512	1-259-936-11	CARBON MELF	13K 2%	1/8W	T401	1-429-371-11	TRANSFORMER, PULSE		
R513	1-259-995-11	CARBON MELF	1K 2%	1/8W	T402	1-423-800-11	TRANSFORMER, PULSE		
R514	1-259-999-11	CARBON MELF	2.2K 2%	1/8W				< CRYSTAL >	
R517	1-260-011-11	CARBON MELF	18K 2%	1/8W	X551	1-577-686-11	VIBRATOR, CRYSTAL (45.1584 MHz)		
R518	1-259-926-11	CARBON MELF	2K 2%	1/8W					
R527	1-247-739-11	CARBON	100 5%	1/2W F					
R529	1-260-012-11	CARBON MELF	22K 2%	1/8W					
R530	1-259-995-11	CARBON MELF	1K 2%	1/8W					
R532	1-260-023-11	CARBON MELF	180K 2%	1/8W				*****	
R534	1-259-987-11	CARBON MELF	220 2%	1/8W	*	1-659-246-11	B OUT BOARD	*****	
R535	1-259-971-11	CARBON MELF	10 2%	1/8W					
R537	1-259-971-11	CARBON MELF	10 2%	1/8W					
R539	1-259-971-11	CARBON MELF	10 2%	1/8W				< CONNECTOR >	
R540	1-259-971-11	CARBON MELF	10 2%	1/8W					
R550	1-259-989-11	CARBON MELF	330 2%	1/8W	CN302	1-564-506-11	PLUG, CONNECTOR 3P		
R551	1-260-004-11	CARBON MELF	4.7K 2%	1/8W	CN304	1-568-005-11	CONNECTOR, XLR TYPE 3P (DIGITAL OUT BALANCED)		
R552	1-259-997-11	CARBON MELF	1.5K 2%	1/8W				*****	
R553	1-259-984-11	CARBON MELF	120 2%	1/8W					
R554	1-259-991-11	CARBON MELF	470 2%	1/8W				A-4673-222-A BSL BOARD, COMPLETE	
R555	1-259-995-11	CARBON MELF	1K 2%	1/8W				*****	
R581	1-259-989-11	CARBON MELF	330 2%	1/8W					
R582	1-259-989-11	CARBON MELF	330 2%	1/8W				< CONNECTOR >	
R583	1-259-989-11	CARBON MELF	330 2%	1/8W					
R584	1-259-989-11	CARBON MELF	330 2%	1/8W	CN11	1-580-864-11	SOCKET, CONNECTOR (SMT) 10P		
R601	1-259-995-11	CARBON MELF	1K 2%	1/8W				< HALL ELEMENT >	
R602	1-259-995-11	CARBON MELF	1K 2%	1/8W					
R603	1-259-995-11	CARBON MELF	1K 2%	1/8W	H11	8-719-987-62	DIODE LT140SZ		
R607	1-249-415-11	CARBON	680 5%	1/4W F	H12	8-719-987-62	DIODE LT140SZ		
R608	1-259-991-11	CARBON MELF	470 2%	1/8W				< RESISTOR >	
R609	1-259-991-11	CARBON MELF	470 2%	1/8W					
R610	1-259-991-11	CARBON MELF	470 2%	1/8W	R11	1-216-049-91	METAL GLAZE	1K 5%	1/10W
R611	1-259-991-11	CARBON MELF	470 2%	1/8W	R12	1-216-049-91	METAL GLAZE	1K 5%	1/10W
△ R901	1-212-875-00	FUSIBLE	56 5%	1/4W F	R13	1-216-295-91	CONDUCTOR, CHIP(2012)		
R921	1-259-979-11	CARBON MELF	47 2%	1/8W	R14	1-216-295-91	CONDUCTOR, CHIP(2012)		
R922	1-259-995-11	CARBON MELF	1K 2%	1/8W	R15	1-216-295-91	CONDUCTOR, CHIP(2012)		

The components identified by mark △ or dotted line with mark △ are critical for safety.
Replace only with part number specified.

DISPLAY FLEXIBLE KEY OPTICAL OUT SW

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>		<u>Remark</u>		<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>		<u>Remark</u>	
*	A-4673-794-A	DISPLAY BOARD, COMPLETE		*****		*	A-4673-795-A	KEY BOARD, COMPLETE		*****	
*	4-969-510-01	HOLDER (FL)		< CAPACITOR >		*		< CAPACITOR >			
*	4-971-241-01	CUSHION (FLT)		< CAPACITOR >		C954	1-163-125-00	CERAMIC CHIP	220PF	5%	50V
								< DIODE >			
C801	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V	D871	8-719-303-02	DIODE SEL2510C-D (▶)			
C802	1-164-232-11	CERAMIC CHIP	0.01uF		50V	D872	8-719-301-53	DIODE SEL2810A-D (II)			
C803	1-164-232-11	CERAMIC CHIP	0.01uF		50V			< TRANSISTOR >			
C804	1-164-232-11	CERAMIC CHIP	0.01uF		50V	Q871	8-729-900-53	TRANSISTOR DTC114EK			
C805	1-164-232-11	CERAMIC CHIP	0.01uF		50V	Q872	8-729-900-53	TRANSISTOR DTC114EK			
		< CONNECTOR >		< RESISTOR >							
* CN805	1-564-500-11	PIN, CONNECTOR 7P		< FLUORESCENT INDICATOR >		R850	1-249-415-11	CARBON	680	5%	1/4W F
						R851	1-259-995-11	CARBON MELF	1K	2%	1/8W
						R852	1-259-997-11	CARBON MELF	1.5K	2%	1/8W
FL801	1-517-357-11	INDICATOR TUBE, FLUORESCENT		< IC >		R886	1-249-415-11	CARBON	680	5%	1/4W F
						R887	1-259-995-11	CARBON MELF	1K	2%	1/8W
						R888	1-259-997-11	CARBON MELF	1.5K	2%	1/8W
IC801	8-759-324-36	IC LC7570E				R889	1-259-984-11	CARBON MELF	120	2%	1/8W
IC802	8-759-324-36	IC LC7570E				R890	1-259-988-11	CARBON MELF	270	2%	1/8W
IC803	8-759-324-36	IC LC7570E					< SWITCH >				
IC804	8-749-923-80	IC GP1U90XB				S850	1-554-303-21	SWITCH, TACTILE (▷▷II)			
		< TRANSISTOR >				S851	1-554-303-21	SWITCH, TACTILE (II<<)I)			
						S852	1-554-303-21	SWITCH, TACTILE (II>>)			
Q801	8-729-901-01	TRANSISTOR DTC144EK				S853	1-554-303-21	SWITCH, TACTILE (▶▶)			
Q802	8-729-901-06	TRANSISTOR DTA144EK				S881	1-692-193-11	SWITCH, PUSH (1 KEY)(OPEN)			
		< RESISTOR >				S890	1-554-303-21	SWITCH, TACTILE (▶)			
R801	1-216-631-11	METAL CHIP	150	0.5%	1/10W	S891	1-554-303-21	SWITCH, TACTILE (II)			
R802	1-208-526-41	METAL GLAZE	47K	2%	1/10W	S892	1-554-303-21	SWITCH, TACTILE (II)			
R803	1-216-699-11	METAL CHIP	100K	0.5%	1/10W		*****				
						*	1-659-244-11	OPTICAL BOARD		*****	
		*****						< IC >			
						IC406	8-749-921-12	IC GP1F32T (DIGITAL OUT OPTICAL)			

M21	X-4945-920-1	MOTOR ASSY (SLED)		< SWITCH >		*	1-659-240-11	OUT SW BOARD			

S21	1-571-958-11	SWITCH, PUSH (1 KEY)(LIMIT OUT)		< SWITCH >				< SWITCH >			
S22	1-571-958-11	SWITCH, PUSH (1 KEY)(LIMIT IN)									
		*****				S301	1-571-083-31	SWITCH, SLIDE (DIGITAL OUT BALANCED)			
						S302	1-571-083-31	SWITCH, SLIDE (DIGITAL OUT COAXIAL)			
						S303	1-571-083-31	SWITCH, SLIDE (DIGITAL OUT OPTICAL)			
		*****					*****				

Ref. No.	Part No.	Description			Remark		Ref. No.	Part No.	Description			Remark											
*	A-4673-792-A	S POWER BOARD, COMPLETE			*****		*	A-4673-793-A	SERVO BOARD, COMPLETE			*****											
< CAPACITOR >																							
C953	1-130-467-00	MYLAR	470PF	5%	50V		C102	1-126-052-11	ELECT	100uF	20%	16V											
C956	1-163-117-00	CERAMIC CHIP	100PF	5%	50V		C103	1-163-017-00	CERAMIC CHIP	0.0047uF	5%	50V											
C957	1-163-117-00	CERAMIC CHIP	100PF	5%	50V		C104	1-163-133-00	CERAMIC CHIP	470PF	5%	50V											
C960	1-126-234-11	ELECT	2200uF	20%	16V		C105	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V											
C961	1-126-234-11	ELECT	2200uF	20%	16V		C106	1-163-133-00	CERAMIC CHIP	470PF	5%	50V											
C962	1-126-234-11	ELECT	2200uF	20%	16V		C107	1-163-809-11	CERAMIC CHIP	0.047uF	10%	25V											
C966	1-126-234-11	ELECT	2200uF	20%	16V		C108	1-163-145-00	CERAMIC CHIP	0.0015uF	5%	50V											
C967	1-126-234-11	ELECT	2200uF	20%	16V		C109	1-163-117-00	CERAMIC CHIP	100PF	5%	50V											
C968	1-126-234-11	ELECT	2200uF	20%	16V		C110	1-164-489-11	CERAMIC CHIP	0.22uF	10%	16V											
C971	1-126-066-11	ELECT	470uF	20%	63V		C111	1-164-232-11	CERAMIC CHIP	0.01uF		50V											
C972	1-128-198-11	ELECT	22uF	20%	63V		C112	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V											
C973	1-128-200-11	ELECT	47uF	20%	63V		C113	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V											
C974	1-124-122-11	ELECT	100uF	20%	50V		C114	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V											
C975	1-163-117-00	CERAMIC CHIP	100PF	5%	50V		C115	1-136-177-00	FILM	1uF	5%	50V											
C976	1-163-117-00	CERAMIC CHIP	100PF	5%	50V		C116	1-163-129-00	CERAMIC CHIP	330PF	5%	50V											
C977	1-163-117-00	CERAMIC CHIP	100PF	5%	50V		C117	1-163-129-00	CERAMIC CHIP	330PF	5%	50V											
< CONNECTOR >																							
CN504	1-564-506-11	PLUG, CONNECTOR 3P					C131	1-163-109-00	CERAMIC CHIP	47PF	5%	50V											
CN511	1-691-770-11	PLUG (MICRO CONNECTOR) 8P					C132	1-163-017-00	CERAMIC CHIP	0.0047uF	5%	50V											
< DIODE >																							
D951	8-719-975-85	DIODE	ERB83-004				C133	1-163-017-00	CERAMIC CHIP	0.0047uF	5%	50V											
D952	8-719-975-85	DIODE	ERB83-004				C134	1-163-109-00	CERAMIC CHIP	47PF	5%	50V											
D953	8-719-975-85	DIODE	ERB83-004				C135	1-163-121-00	CERAMIC CHIP	150PF	5%	50V											
D954	8-719-975-85	DIODE	ERB83-004				C136	1-163-121-00	CERAMIC CHIP	150PF	5%	50V											
D971	8-719-053-18	DIODE	1SR154-400TE-25				C137	1-163-121-00	CERAMIC CHIP	150PF	5%	50V											
D972	8-719-053-18	DIODE	1SR154-400TE-25				C138	1-163-121-00	CERAMIC CHIP	150PF	5%	50V											
D973	8-719-053-18	DIODE	1SR154-400TE-25				C139	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V											
D974	8-719-053-18	DIODE	1SR154-400TE-25				C140	1-110-501-11	CERAMIC CHIP	0.33uF	10%	16V											
D975	8-719-150-67	DIODE	RD18EB1T				C141	1-163-141-00	CERAMIC CHIP	0.001uF	5%	50V											
D976	8-719-111-61	DIODE	RD3.9ES-T2B1				C142	1-163-127-00	CERAMIC CHIP	270PF	5%	50V											
< TRANSISTOR >																							
Q971	8-729-140-97	TRANSISTOR	2SB734-34				C143	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V											
< RESISTOR >																							
△ R902	1-212-867-00	FUSIBLE	27	5%	1/4W F		C161	1-163-145-00	CERAMIC CHIP	0.0015uF	5%	50V											
R971	1-260-004-11	CARBON MELF	4.7K	2%	1/8W		C162	1-164-489-11	CERAMIC CHIP	0.22uF	10%	16V											
R972	1-260-012-11	CARBON MELF	22K	2%	1/8W		C163	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V											
R973	1-260-002-11	CARBON MELF	3.3K	2%	1/8W		C175	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V											
R974	1-260-012-11	CARBON MELF	22K	2%	1/8W		C178	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V											

C201	1-104-905-11	CAPACITOR					C202	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V											
							C203	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V											
							C204	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V											
							C600	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V											
							C601	1-126-052-11	ELECT	100uF	20%	16V											
							C604	1-163-141-00	CERAMIC CHIP	0.001uF	5%	50V											
							C606	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V											
							C607	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V											
							C695	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V											
							C696	1-163-141-00	CERAMIC CHIP	0.001uF	5%	50V											
							C697	1-126-046-11	ELECT	3.3uF	20%	50V											

The components identified by mark △ or dotted line with mark ▲ are critical for safety.
Replace only with part number specified.

SERVO

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>
< CONNECTOR >							
CN201	1-580-460-11	SOCKET, CONNECTOR 26P		R110	1-208-462-41	METAL GLAZE	10K 2% 1/10W
* CN207	1-506-503-11	PIN, CONNECTOR 9P		R111	1-208-774-11	METAL GLAZE	470 2% 1/10W
* CN208	1-564-342-11	PIN, CONNECTOR 8P		R112	1-208-774-11	METAL GLAZE	470 2% 1/10W
* CN209	1-564-337-00	PIN, CONNECTOR 3P		R113	1-208-774-11	METAL GLAZE	470 2% 1/10W
CN210	1-568-794-11	SOCKET, CONNECTOR 12P		R114	1-208-425-41	METAL GLAZE	330 2% 1/10W
* CN212	1-560-286-00	CONNECTOR PIN 2P (STOPPER)		R115	1-208-462-41	METAL GLAZE	10K 2% 1/10W
* CN213	1-560-286-00	CONNECTOR PIN 2P (STOPPER)		R116	1-208-437-41	METAL GLAZE	1K 2% 1/10W
* CN215	1-564-336-00	PIN, CONNECTOR 2P		R117	1-208-462-41	METAL GLAZE	10K 2% 1/10W
CN216	1-564-321-00	PIN, CONNECTOR 2P		R118	1-216-699-11	METAL CHIP	100K 0.5% 1/10W
CN255	1-750-755-11	CONNECTOR, FFC/FPC 23P		R119	1-216-687-11	METAL CHIP	33K 0.5% 1/10W
* CN513	1-564-509-11	PLUG, CONNECTOR 6P		R120	1-208-345-11	METAL GLAZE	15 2% 1/10W
* CN514	1-564-509-11	PLUG, CONNECTOR 6P		R121	1-208-345-11	METAL GLAZE	15 2% 1/10W
CN515	1-564-506-11	PLUG, CONNECTOR 3P		R131	1-216-689-11	METAL CHIP	39K 0.5% 1/10W
< DIODE >							
D201	8-719-801-78	DIODE 1SS184		R132	1-216-689-11	METAL CHIP	39K 0.5% 1/10W
D601	8-719-801-78	DIODE 1SS184		R133	1-216-685-11	METAL CHIP	27K 0.5% 1/10W
D602	8-719-801-78	DIODE 1SS184		R134	1-216-685-11	METAL CHIP	27K 0.5% 1/10W
< IC >							
IC101	8-752-361-94	IC CXD2515AQ		R135	1-216-687-11	METAL CHIP	33K 0.5% 1/10W
IC102	8-759-071-79	IC BA6297AFP		R136	1-216-687-11	METAL CHIP	33K 0.5% 1/10W
IC104	8-759-071-79	IC BA6297AFP		R137	1-216-689-11	METAL CHIP	39K 0.5% 1/10W
IC105	8-759-071-79	IC BA6297AFP		R138	1-216-689-11	METAL CHIP	39K 0.5% 1/10W
IC201	8-752-864-47	IC CXP84124-043Q		R139	1-216-685-11	METAL CHIP	27K 0.5% 1/10W
IC202	8-759-336-84	IC LC3564SM-10		R140	1-216-685-11	METAL CHIP	27K 0.5% 1/10W
IC203	8-759-504-12	IC X24C01S		R141	1-216-687-11	METAL CHIP	33K 0.5% 1/10W
IC602	8-759-233-64	IC TC74HCU04AF		R142	1-216-687-11	METAL CHIP	33K 0.5% 1/10W
IC691	8-759-636-16	IC M51957AL		R143	1-216-695-11	METAL CHIP	68K 0.5% 1/10W
< JUMPER RESISTOR >							
JW600	1-211-952-11	METAL GLAZE	10	R144	1-216-695-11	METAL CHIP	68K 0.5% 1/10W
JW601	1-216-121-91	METAL GLAZE	1M	R145	1-216-687-11	METAL CHIP	33K 0.5% 1/10W
< TRANSISTOR >							
Q101	8-729-901-06	TRANSISTOR DTA144EK		R146	1-216-687-11	METAL CHIP	33K 0.5% 1/10W
Q102	8-729-901-01	TRANSISTOR DTC144EK		R147	1-211-952-11	METAL GLAZE	10 2% 1/10W
Q103	8-729-901-06	TRANSISTOR DTA144EK		R148	1-208-462-41	METAL GLAZE	10K 2% 1/10W
Q104	8-729-901-01	TRANSISTOR DTC144EK		R149	1-208-462-41	METAL GLAZE	10K 2% 1/10W
Q601	8-729-207-67	TRANSISTOR RN2401		R151	1-216-699-11	METAL CHIP	100K 0.5% 1/10W
< RESISTOR >							
R101	1-208-810-11	METAL GLAZE	15K	R155	1-216-699-11	METAL CHIP	100K 0.5% 1/10W
R102	1-216-699-11	METAL CHIP	100K	R161	1-216-677-11	METAL CHIP	12K 0.5% 1/10W
R103	1-208-810-11	METAL GLAZE	15K	R162	1-208-824-11	METAL GLAZE	56K 2% 1/10W
R104	1-216-627-11	METAL CHIP	100	R163	1-216-695-11	METAL CHIP	68K 0.5% 1/10W
R105	1-208-449-41	METAL GLAZE	3.3K	R164	1-216-695-11	METAL CHIP	68K 0.5% 1/10W
R106	1-208-449-41	METAL GLAZE	3.3K	R165	1-216-695-11	METAL CHIP	68K 0.5% 1/10W
R107	1-208-462-41	METAL GLAZE	10K	R166	1-216-699-11	METAL CHIP	100K 0.5% 1/10W
R108	1-216-121-91	METAL GLAZE	1M	R167	1-208-453-41	METAL GLAZE	4.7K 2% 1/10W
R109	1-218-760-11	METAL GLAZE	220K	R168	1-216-699-11	METAL CHIP	100K 0.5% 1/10W
< JUMPER RESISTOR >							
R172	1-218-760-11	METAL GLAZE	220K	R173	1-208-445-41	METAL GLAZE	2.2K 2% 1/10W
R173	1-208-445-41	METAL GLAZE	2.2K	R174	1-208-445-41	METAL GLAZE	2.2K 2% 1/10W
R174	1-208-445-41	METAL GLAZE	2.2K	R175	1-218-760-11	METAL GLAZE	220K 2% 1/10W
R175	1-218-760-11	METAL GLAZE	220K	R180	1-218-760-11	METAL GLAZE	220K 2% 1/10W
R181	1-208-445-41	METAL GLAZE	2.2K	R182	1-208-445-41	METAL GLAZE	2.2K 2% 1/10W
R182	1-208-445-41	METAL GLAZE	2.2K	R183	1-218-760-11	METAL GLAZE	220K 2% 1/10W
R183	1-218-760-11	METAL GLAZE	220K	R201	1-216-615-11	METAL CHIP	33 0.5% 1/10W
R201	1-216-615-11	METAL CHIP	33	R202	1-208-462-41	METAL GLAZE	10K 2% 1/10W

Ref. No.	Part No.	Description	Remark		Ref. No.	Part No.	Description	Remark				
R203	1-216-671-11	METAL CHIP	6.8K	0.5%	1/10W		MISCELLANEOUS	*****				
R204	1-216-671-11	METAL CHIP	6.8K	0.5%	1/10W		WIRE (FLAT TYPE)					
R205	1-216-671-11	METAL CHIP	6.8K	0.5%	1/10W		WIRE (FLAT TYPE)					
R206	1-216-671-11	METAL CHIP	6.8K	0.5%	1/10W	63	1-776-183-11	WIRE (FLAT TYPE)				
R207	1-216-671-11	METAL CHIP	6.8K	0.5%	1/10W	64	1-776-182-11	WIRE (FLAT TYPE)				
R208	1-216-671-11	METAL CHIP	6.8K	0.5%	1/10W	△ 805	8-848-466-11	OPTICAL PICK-UP BLOCK KSS-274A/J-N				
R209	1-216-671-11	METAL CHIP	6.8K	0.5%	1/10W	819	1-653-918-11	FLEXIBLE BOARD				
R210	1-208-462-41	METAL GLAZE	10K	2%	1/10W	FL801	1-517-357-11	INDICATOR TUBE, FLUORESCENT				
R211	1-211-952-11	METAL GLAZE	10	2%	1/10W	IC951	8-759-604-86	IC M5F7807L				
R213	1-208-462-41	METAL GLAZE	10K	2%	1/10W	IC953	8-759-604-90	IC M5F7907L				
R214	1-216-699-11	METAL CHIP	100K	0.5%	1/10W	M21	X-4945-920-1	MOTOR ASSY (SLED)				
R215	1-208-462-41	METAL GLAZE	10K	2%	1/10W	S21	1-571-958-11	SWITCH, PUSH (1 KEY)(LIMIT OUT)				
R216	1-211-952-11	METAL GLAZE	10	2%	1/10W	S22	1-571-958-11	SWITCH, PUSH (1 KEY)(LIMIT IN)				
R604	1-208-437-41	METAL GLAZE	1K	2%	1/10W	△ T1	1-429-750-11	TRANSFORMER, POWER				
R605	1-208-462-41	METAL GLAZE	10K	2%	1/10W	*****						
R606	1-216-647-11	METAL CHIP	680	0.5%	1/10W		ACCESSORIES & PACKING MATERIALS					
R613	1-249-415-11	CARBON	680	5%	1/4W F		*****					
R614	1-259-989-11	CARBON MELF	330	2%	1/8W	△	1-473-836-11	REMOTE COMMANDER (RM-DX5000N)				
R615	1-249-427-11	CARBON	6.8K	5%	1/4W F	*	1-551-631-22	CORD, POWER				
R616	1-216-121-91	METAL GLAZE	1M	5%	1/10W	*	1-558-271-11	CORD, CONNECTION (AUDIO 108cm)				
R691	1-216-689-11	METAL CHIP	39K	0.5%	1/10W	*	3-810-423-11	MANUAL, INSTRUCTION (ENGLISH, FRENCH, GERMAN, SPANISH)				
R692	1-208-810-11	METAL GLAZE	15K	2%	1/10W	*	3-810-423-21	MANUAL, INSTRUCTION (DUTCH, SWEDISH, ITALIAN, PORTUGUESE)				
R693	1-208-449-41	METAL GLAZE	3.3K	2%	1/10W							
< VIBRATOR >												
X201	1-577-377-11	VIBRATOR, CERAMIC (10MHz)										
X601	1-577-685-11	FILTER, CRYSTAL (16MHz)										

*	1-659-245-11	U OUT BOARD										

< CONNECTOR >												
CN303	1-564-506-11	PLUG, CONNECTOR 3P										

< JACK >												
J301	1-764-413-11	JACK, PIN (DIGITAL OUT COAXIAL)										

HARDWARE LIST												

#1	7-682-547-09	SCREW +B 3X6										
#2	7-682-548-09	SCREW +B 3X8										
#3	7-621-773-95	SCREW +B 2.6X6										
#4	7-685-871-01	SCREW +BVTT 3X6 (S)										
#5	7-685-659-79	SCREW +BVTP 4X8 TYPE2 IT-3										
#6	7-621-259-39	SCREW +P 2.6X5										
#7	7-685-646-79	SCREW, TAPPING										
#8	7-685-246-14	SCREW +KTP 3X8 TYPE2 NON-SLIT										
#9	7-685-534-19	SCREW +BTP 2.6X8 TYPE2 N-S										
#10	7-627-852-07	SCREW, PRECISION +P 1.7X2.5										
#11	7-627-852-58	SCREW, PRECISION +P 1.7X5 TYPE3										
#12	7-685-548-21	SCREW +BTP 3X12 TYPE2 SLIT										
#13	7-685-872-09	SCREW +BVTT 3X8 (S)										
#14	7-685-871-09	SCREW +BVTT 3X6 (S)										
#15	7-682-560-04	SCREW +BVTT 4X6 (S)										

The components identified by mark \triangle or dotted line with mark \triangle are critical for safety.
Replace only with part number specified.

