

# CDP-XE270/XE370

## SERVICE MANUAL

Ver 1.1 2001.07



Photo: CDP-XE370

US Model  
CDP-XE270/XE370

Canadian Model  
CDP-XE270

AEP Model

UK Model

E Model

Australian Model  
CDP-XE270/XE370

Model Name Using Similar Mechanism	NEW
CD Mechanism Type	CDM66-5BD27
Base Unit Name	BU-5BD27
Optical Pick-up Name	PXR-104X

### SPECIFICATIONS

#### Compact disc player

Laser	Semiconductor laser ( $\lambda = 780 \text{ nm}$ ) Emission duration: continuous
Frequency response	2 Hz to 20 kHz $\pm 0.5 \text{ dB}$
Dynamic range	More than 93 dB
Harmonic distortion	0.0045%

#### Outputs

	Jack type	Maximum output level	Load impedance
ANALOG OUT	Phono jacks	2 V (at 50 kilohms)	Over 10 kilohms
DIGITAL OUT (OPTICAL)	Optical output connector	-18 dBm	Wave length: 660 nm

#### General

##### Power requirements

Where purchased	Power requirements
US, Canadian models	120 V AC, 60 Hz
AEP, UK models	230 V AC, 50/60 Hz
Australian model	240 V AC, 50/60 Hz
Singapore model	220 V- 230 V AC, 50/60 Hz

Power consumption	11 W
Dimensions (approx.) (w/h/d)	430 x 95 x 290 mm incl. projecting parts
Mass (approx.)	CDP-XE370: 3.2 kg CDP-XE270: 3.2 kg

#### Supplied accessories

Audio cord (2 phono plugs - 2 phono plugs) (1)  
Remote commander (remote) (1) (CDP-XE370 only)  
R6 (size AA) batteries (2) (CDP-XE370 only)

Design and specifications are subject to change without notice.

## COMPACT DISC PLAYER

9-929-591-12  
2001G0500-1  
© 2001.7

**Sony Corporation**  
Home Audio Company  
Shinagawa Tec Service Manual Production Group

# SONY®

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**Notes on chip component replacement**

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

**Flexible Circuit Board Repairing**

- Keep the temperature of the soldering iron around 270 °C during repairing.
- Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).
- Be careful not to apply force on the conductor when soldering or unsoldering.

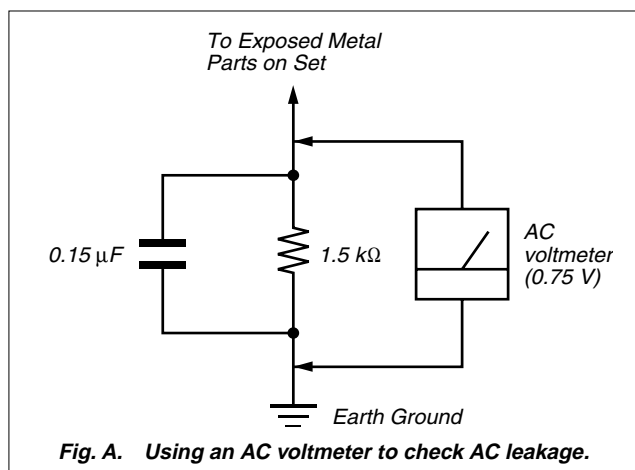
**SAFETY CHECK-OUT**

After correcting the original service problem, perform the following safety check before releasing the set to the customer: Check the antenna terminals, metal trim, “metallized” knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.

**LEAKAGE TEST**

The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microamperes.). Leakage current can be measured by any one of three methods.

1. A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers’ instructions to use these instruments.
2. A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.
3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The “limit” indication is 0.75 V, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2 V AC range are suitable. (See Fig. A)

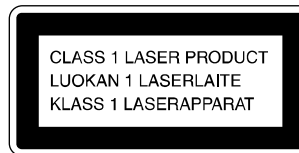


**SAFETY-RELATED COMPONENT WARNING!!**

COMPONENTS IDENTIFIED BY MARK  $\triangle$  OR DOTTED LINE WITH MARK  $\triangle$  ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

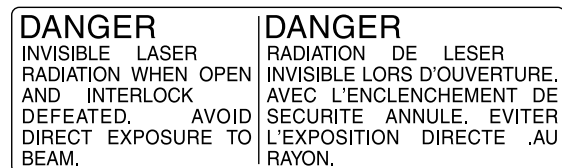
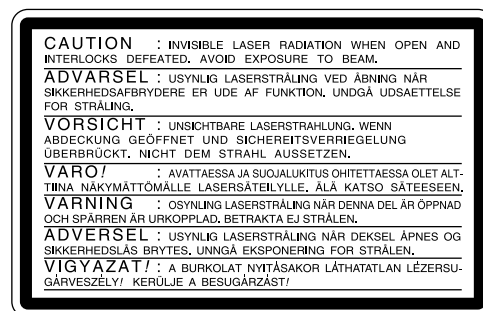
**CAUTION**

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.



This appliance is classified as a CLASS 1 LASER product. The CLASS 1 LASER PRODUCT MARKING is located on the rear exterior.

The following caution label is located inside the unit.



**ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!**

LES COMPOSANTS IDENTIFIÉS PAR UNE MARQUE  $\triangle$  SUR LES DIAGRAMMES SCHÉMATIQUES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR SONY.

**SECTION 1  
SERVICING NOTES**

**NOTES ON HANDLING THE OPTICAL PICK-UP BLOCK OR BASE UNIT**

The laser diode in the optical pick-up block may suffer electrostatic break-down because of the potential difference generated by the charged electrostatic load, etc. on clothing and the human body.

During repair, pay attention to electrostatic break-down and also use the procedure in the printed matter which is included in the repair parts.

The flexible board is easily damaged and should be handled with care.

**NOTES ON LASER DIODE EMISSION CHECK**

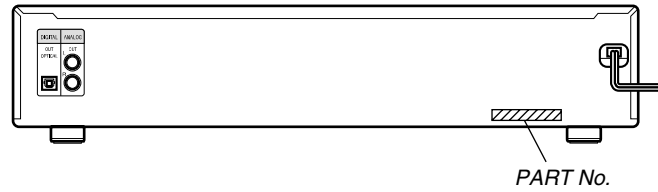
The laser beam on this model is concentrated so as to be focused on the disc reflective surface by the objective lens in the optical pick-up block. Therefore, when checking the laser diode emission, observe from more than 30 cm away from the objective lens.

**LASER DIODE AND FOCUS SEARCH OPERATION CHECK**

Carry out the "S curve check" in "CD section adjustment" and check that the S curve waveforms is output three times.

• **MODEL IDENTIFICATION**

– Rear Panel –



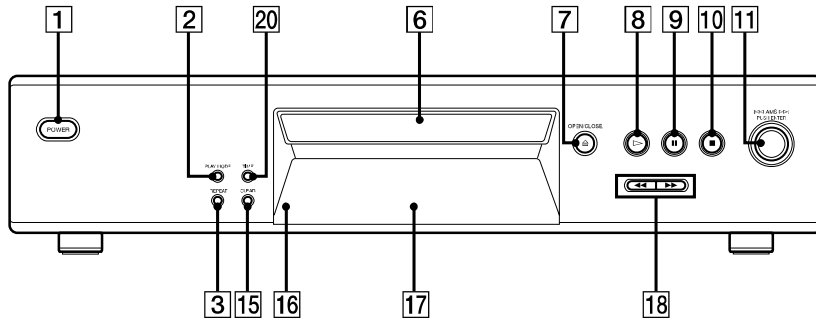
MODEL	PART No.
CDP-XE270: AEP model	4-232-151-0□
CDP-XE270: UK model	4-232-151-1□
CDP-XE270: US and Canadian models	4-232-151-2□
CDP-XE270: Australian model	4-232-151-3□
CDP-XE270: Singapore model	4-232-151-6□
CDP-XE370: AEP model	4-232-692-0□
CDP-XE370: UK model	4-232-692-1□
CDP-XE370: US model	4-232-692-2□
CDP-XE370: Australian model	4-232-692-3□
CDP-XE370: Singapore model	4-232-692-6□

This section is extracted from instruction manual.

**SECTION 2  
GENERAL**

**LOCATION OF CONTROLS**

**– FRONT PANEL –**

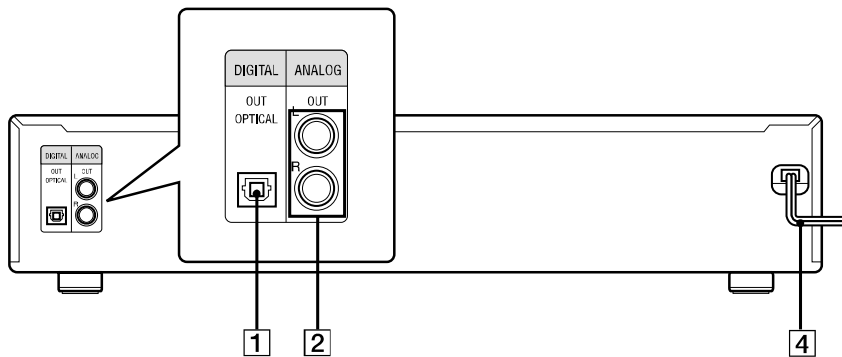


- CLEAR **15** (12)
- Disc compartment **6** (8)
- Display **17** (10)
- PLAY MODE **2** (9, 12, 14)
- POWER **1** (8)
- Remote sensor **16** (7)  
(CDP-XE370 only)
- REPEAT **3** (9, 11)
- TIME **20** (10)

**BUTTON DESCRIPTIONS**

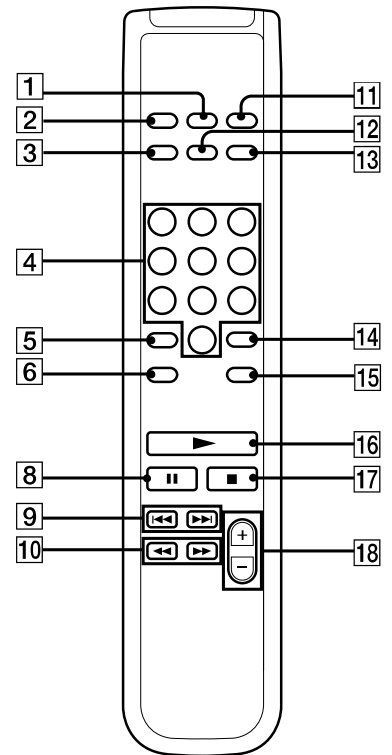
- ⊕ OPEN/CLOSE **7** (8, 10, 12)
- ▷ **8** (9, 11, 12, 14)
- **9** (9, 14)
- **10** (9, 14)
- ◀◀ AMS ▶▶ dial **11** (9, 12, 14)
- ◀◀▶▶ **18** (9, 13)

**– REAR PANEL –**



- ANALOG OUT L/R jacks **2** (7)
- DIGITAL OUT OPTICAL jack **1** (8)
- Mains lead **4** (7)

**– REMOTE CONTROL –  
(CDP-XE370 only)**



- ANALOG OUT LEVEL +/- **18** (7, 9)
- CHECK **15** (12)
- CLEAR **14** (12)
- CONTINUE **2** (9, 14)
- DISPLAY ON/OFF **12** (11)
- FADER **13** (13)
- Number buttons **4** (9, 12)
- PROGRAM **11** (9)
- REPEAT **6** (9)
- SHUFFLE **1** (9)
- TIME **3** (10)

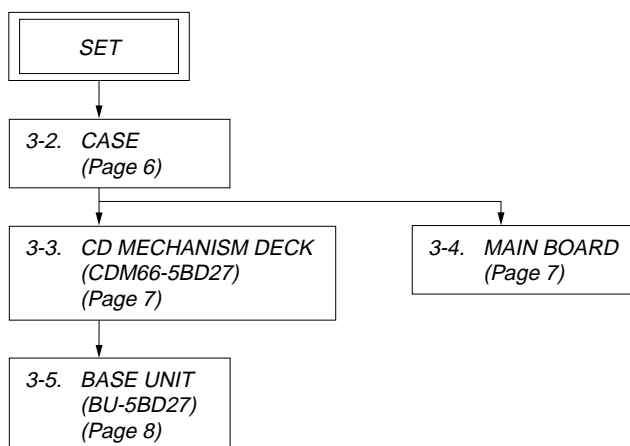
**BUTTON DESCRIPTIONS**

- >10 **5** (9, 12)
- ▶ **16** (9, 11, 12, 14)
- **8** (9, 14)
- **17** (9, 14)
- ◀◀ AMS ▶▶ **9** (9, 12, 14)
- ◀◀▶▶ **10** (9, 13)

## SECTION 3 DISASSEMBLY

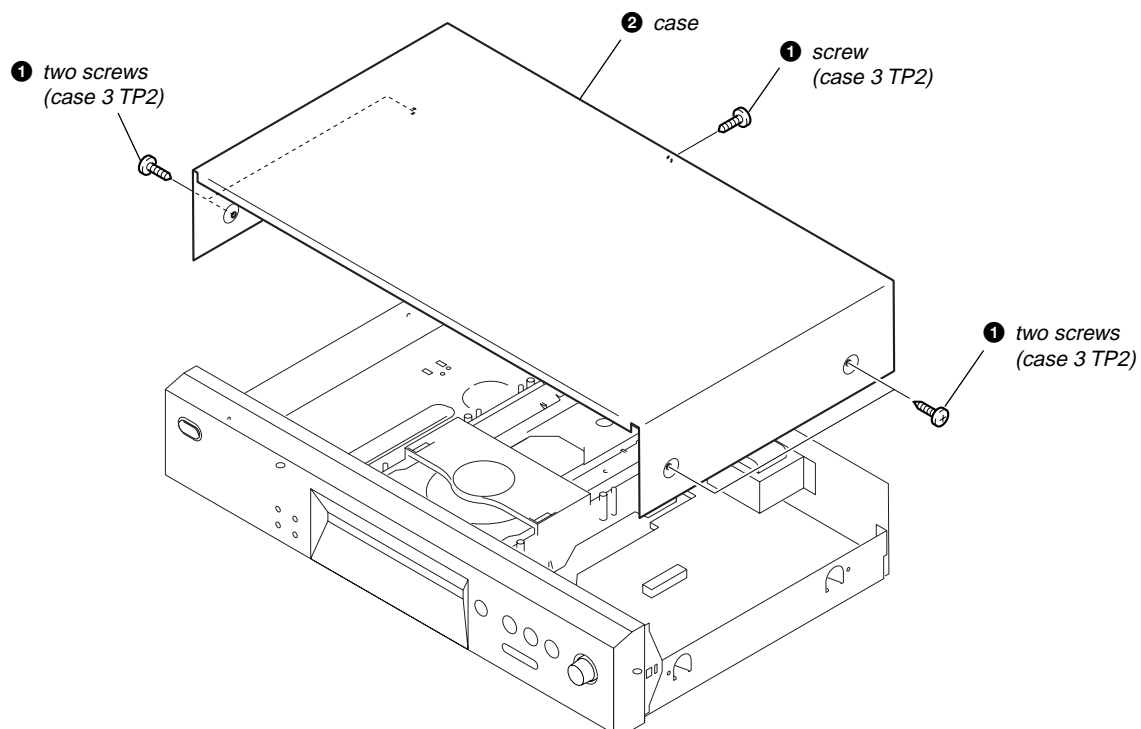
• This set can be disassembled in the order shown below.

### 3-1. DISASSEMBLY FLOW

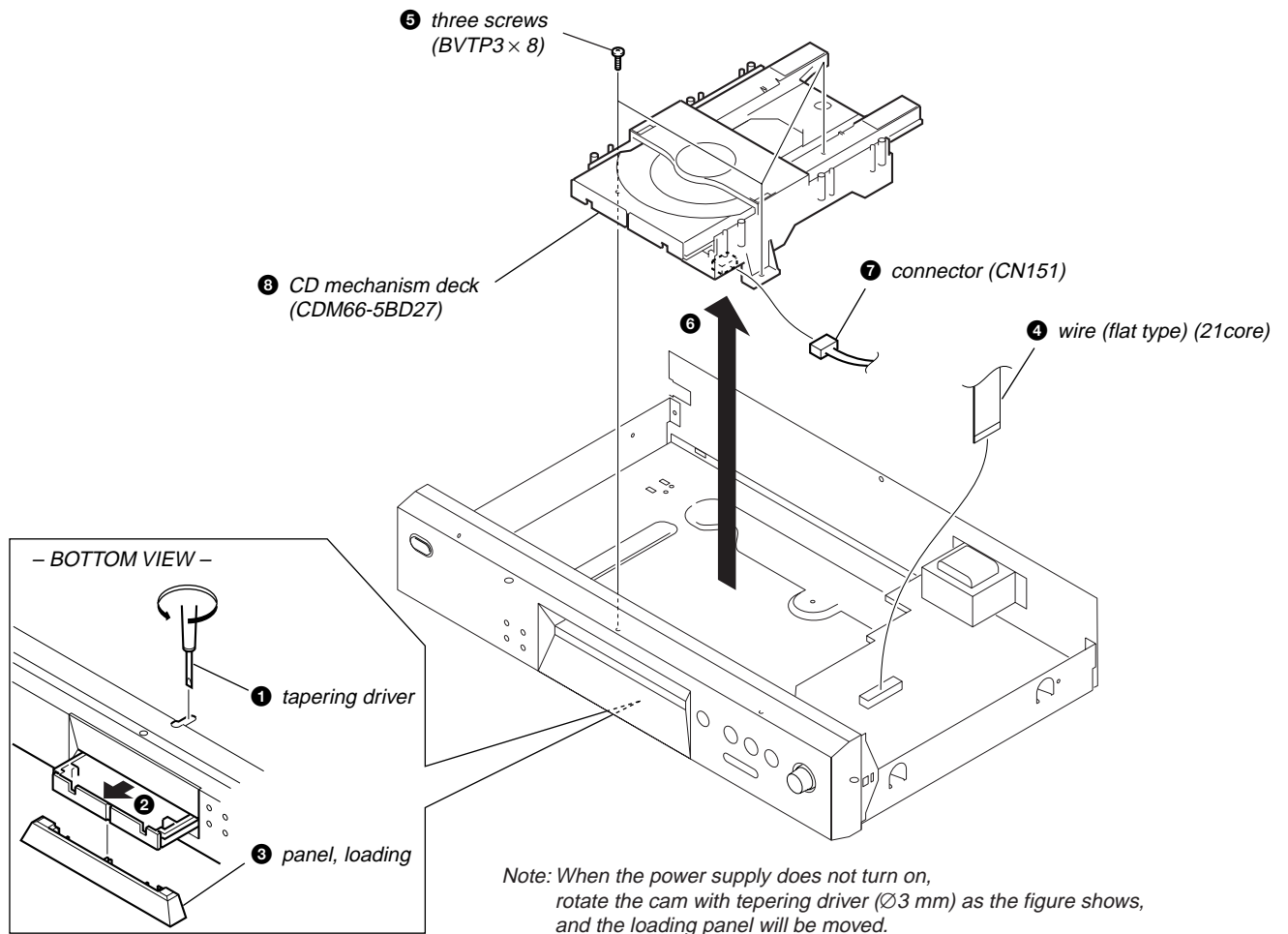


**Note:** Follow the disassembly procedure in the numerical order given.

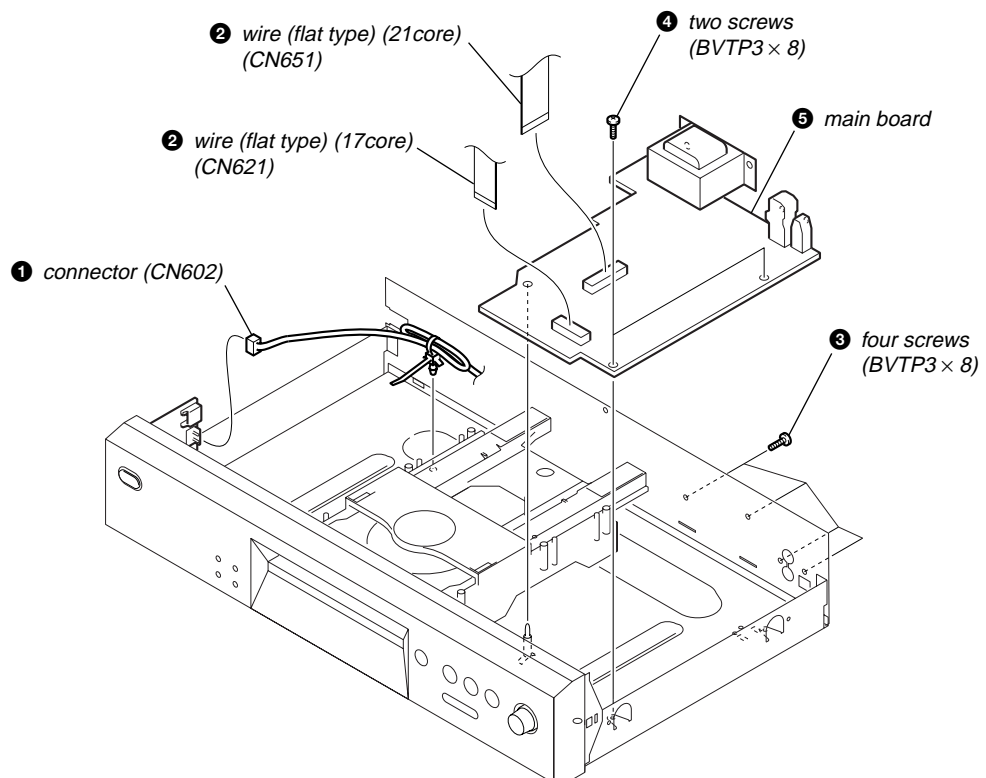
### 3-2. CASE



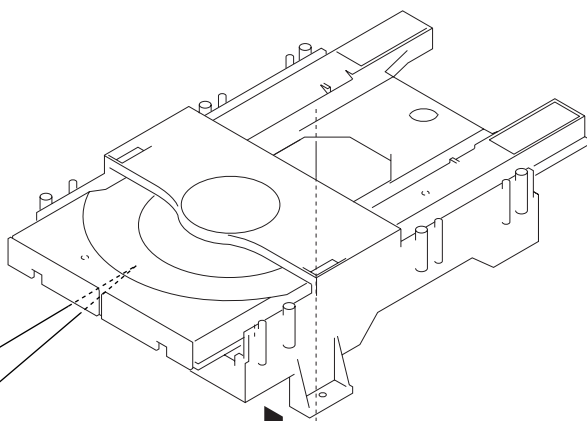
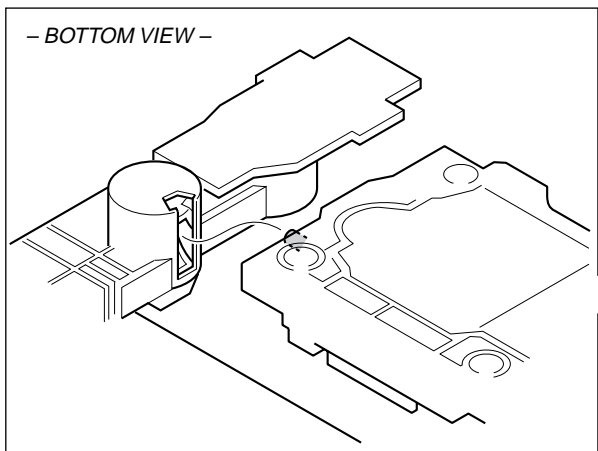
3-3. CD MECHANISM DECK (CDM66-5BD27)



3-4. MAIN BOARD



3-5. BASE UNIT (BU-5BD27)



3 three screws (DIA. 12), floating

5 two springs (932), compression

4 holder (66)

1 screw (DIA. 12), floating

6 base unit (BU-5BD27)





5 two springs (932), compression



## SECTION 4 TEST MODE








### AGING MODE

**Procedure:**

1. While pressing the both  and  buttons, turn the power on.
2. Tray open-close aging is performed.
3. Press the  button to display time for open-close on the fluorescent indicator tube.
4. To release the mode, press the  button to turn OFF the power.






### CHECK MODE

**Procedure:**

1. Press the  button to turn ON the power
2. Press the  button and insert the disc.
3. Press the  button to turn OFF the power.
4. While pressing the both  and  buttons, turn the power on .
5. CD starts playing, and every time the  button is pressed, RFDC and OFFSET are changed over.
6. To release the mode, press the  button to turn OFF the power.


### ADJ MODE

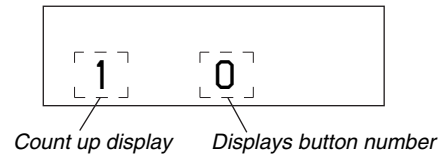
**Procedure:**

1. Press the  button to turn ON the power
2. Press the  button and insert the disc.
3. Press the  button to turn OFF the power.
4. Short-circuit the test TP (ADJ) of the DISPLAY board and ground with a lead wire.
5. Press the  button to turn ON the power and CD plays the second track.
6. To release the mode, press the  button to turn OFF the power.
7. Open-circuit the test TP (ADJ) of the DISPLAY board and ground with a lead wire.


### AFADJ MODE (KEY AND FLUORESCENT INDICATOR TUBE DISPLAY CHECK MODE)

**Procedure:**




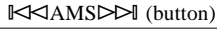




1. Short-circuit the test TP (AFADJ) of the DISPLAY board and ground with a lead wire.
2. Press the  button to turn ON the power. The whole fluorescent indicator tube lights up.
3. All buttons have individual button numbers. When a button is pressed, the button number is counted up and displayed.



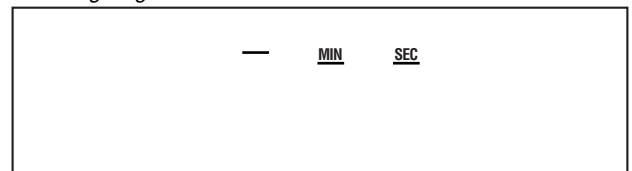
When remote controller signals are received, "RM \*\*" will be displayed. (\*\* are the numbers corresponding to the remote controller buttons.) (CDP-CE370 only)

4. To release the mode, press the  button to turn OFF the power.
5. Open-circuit the test TP (AFADJ) of the DISPLAY board and ground with a lead wire.

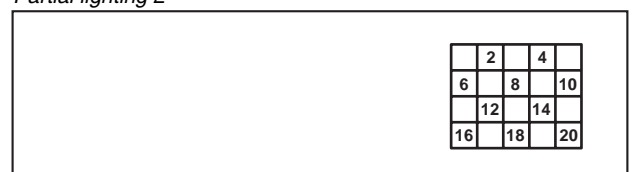
### Buttons and Corresponding Button Numbers

Button	Button Number or Display
 (PLAY)	Partical lighting 1
 (PAUSE)	02
 (STOP)	Partical lighting 2
 (button)	04
	05
	06
TIME	07
PLAY MODE	08
CLEAR	09
REPEAT	10
	All lit
 (knob)	When rotated clockwise: The music calendar numerals light up in ascending order. When rotated counterclockwise: The music calendar numerals light up in descending order.

Partial lighting 1

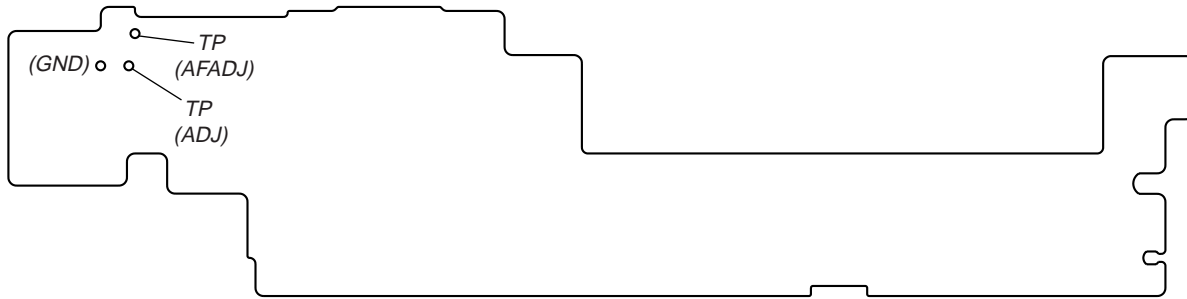


Partial lighting 2



**Checking Location:**

**- DISPLAY BOARD (Conductor Side) -**



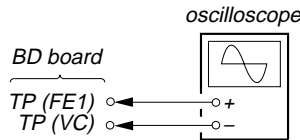
## SECTION 5 ELECTRICAL CHECKS

**Note:**

1. CD Block is basically designed to operate without adjustment. Therefore, check each item in order given.
2. Use PATD-012 disc (4-225-203-01) unless otherwise indicated.
3. Use an oscilloscope with more than 10MΩ impedance.
4. Clean the object lens by an applicator with neutral detergent when the signal level is low than specified value with the following checks.

**S Curve Check**

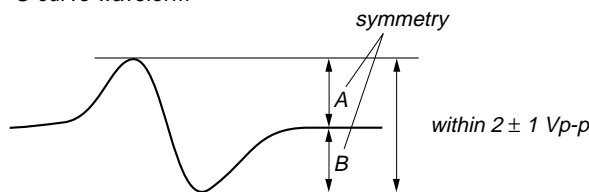
**Connection:**



**Procedure:**

1. Connect an oscilloscope to test point TP (FE1) and TP (VC) on the BD board.
2. Turn the power on and insert the disc (PATD-012).
3. Turn the power off and enter the ADJ mode. (Refer to 4. Test Mode)
4. Turn the power on to playback the second track and press the button to stop playing back.
5. Press the **REPEAT** button. (The object lens moves up and down)
6. Confirm the oscilloscope waveform (S-curve) is symmetrical between A and B. And check peak to peak level within  $2 \pm 1$  Vp-p.

S-curve waveform

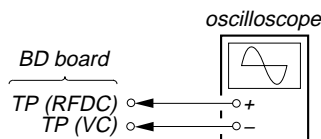


- Note:**
- Try to measure several times to make sure than the ratio of A : B or B : A is more than 10 : 7.
  - Take sweep time as long as possible and light up the brightness to obtain best waveform.

**Checking Location:** BD board (See page 12)

**RFDC Level Check**

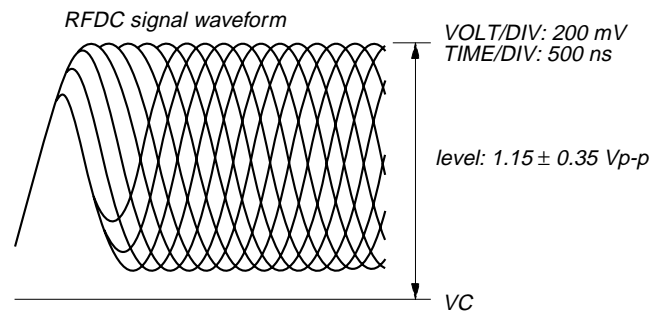
**Connection:**



**Procedure:**

1. Connect an oscilloscope to test point TP (RFDC) and TP (VC) on the BD board.
2. Turn the power on and insert the disc (PATD-012).
3. Turn the power off and enter the ADJ mode. (Refer to 4. Test Mode)
4. Turn the power on to playback the second track.
5. Confirm that oscilloscope waveform is clear and check RFDC signal level is correct or not.

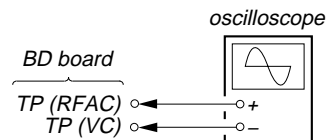
**Note:** A clear RFDC signal waveform means that the shape “∩” can be clearly distinguished at the center of the waveform.



**Checking Location:** BD board (See page 12)

**RFAC Level Check**

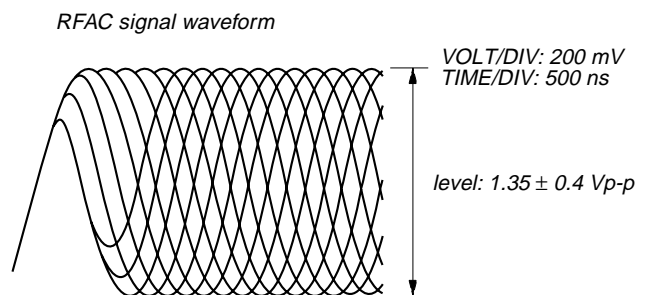
**Connection:**



**Procedure:**

1. Connect an oscilloscope to test point TP (RFAC) and TP (VC) on the BD board.
2. Turn the power on.
3. Turn the power off and enter the ADJ mode. (Refer to 4. Test Mode)
4. Turn the power on to playback the second track.
5. Confirm that oscilloscope waveform is clear and check RFAC signal level is correct or not.

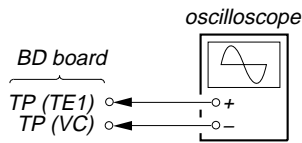
**Note:** A clear RFAC signal waveform means that the shape “∩” can be clearly distinguished at the center of the waveform.



**Checking Location:** BD board (See page 12)

**E-F Balance Check**

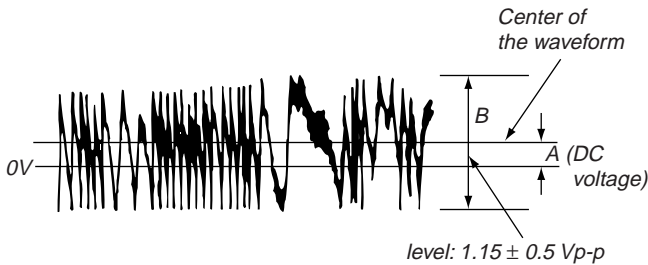
**Connection:**



**Procedure:**

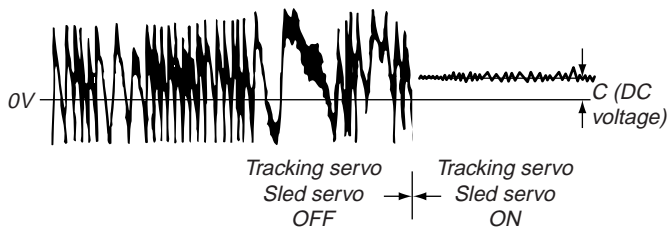
1. Connect an oscilloscope to test point TP (TE1) and TP (VC) on the BD board.
2. Turn the power on.
3. Put the disc (PATD-012) in to playback the number two track.
4. Press the **[TIME]** button. (The tracking servo and the sledding servo are turned OFF)
5. Check the level B of the oscilloscope's waveform and the A (DC voltage) of the center of the Traverse waveform.  
 Confirm the following :  
 $A/B \times 100 = \text{less than } \pm 22\%$

*Traverse Waveform*



6. Press the **[TIME]** button. (The tracking servo and sledding servo are turned ON)  
 Confirm the C (DC voltage) is almost equal to the A (DC voltage) is step 5.

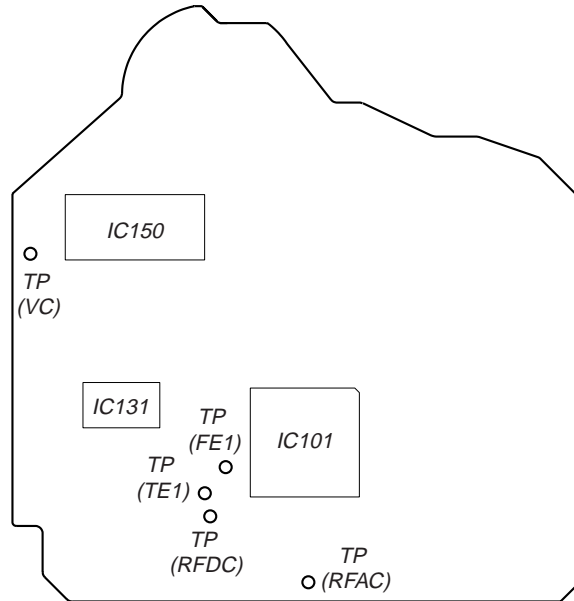
*Traverse Waveform*



**Checking Location:** BD board

**Checking Location:**

**- BD BOARD (Conductor Side) -**



## SECTION 6 DIAGRAMS

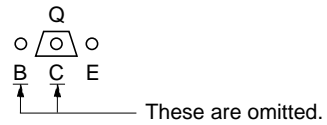
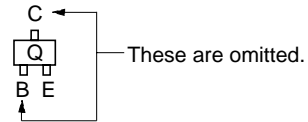
### 6-1. NOTE FOR PRINTED WIRING BOARDS AND SCHEMATIC DIAGRAMS

#### Note on Printed Wiring Board:

- : parts extracted from the component side.
- : parts extracted from the conductor side.
- : Pattern from the side which enables seeing.  
(The other layers' patterns are not indicated.)

Caution:  
 Pattern face side: Parts on the pattern face side seen from the pattern face are indicated.  
 Conductor Side  
 Parts face side: Parts on the parts face side seen from the parts face are indicated.  
 Component Side

#### • Indication of transistor



#### Note on Schematic Diagram:

- All capacitors are in  $\mu\text{F}$  unless otherwise noted. pF:  $\mu\text{pF}$  50 WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in  $\Omega$  and  $1/4\text{W}$  or less unless otherwise specified.
- : panel designation.

#### Note:

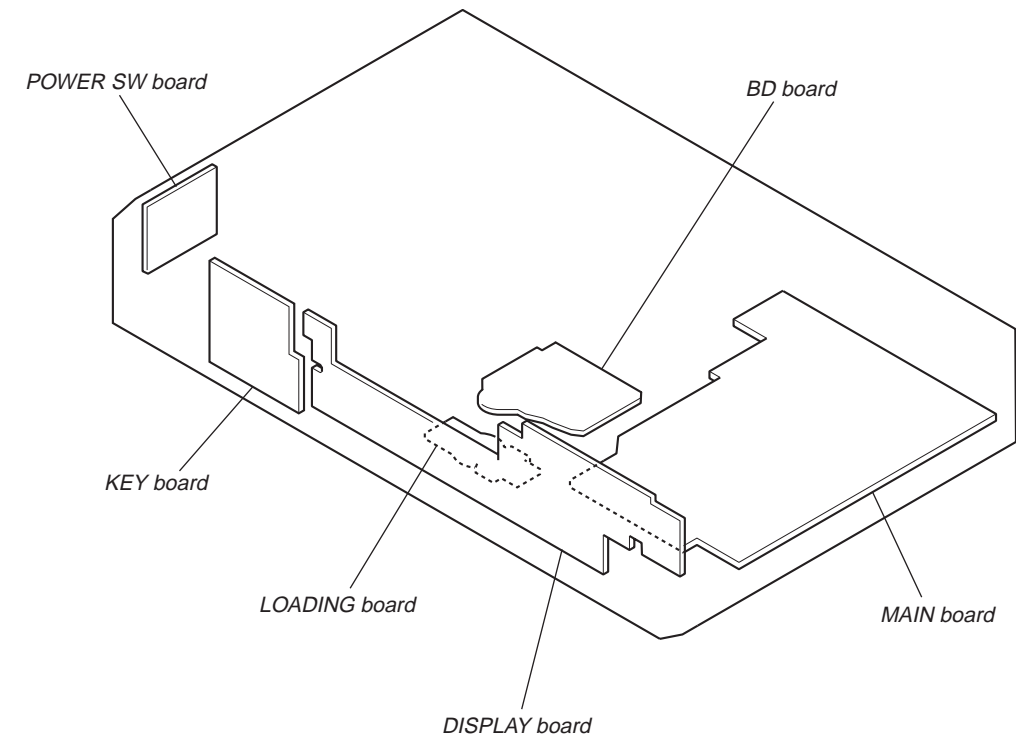
The components identified by mark  $\Delta$  or dotted line with mark  $\Delta$  are critical for safety. Replace only with part number specified.

#### Note:

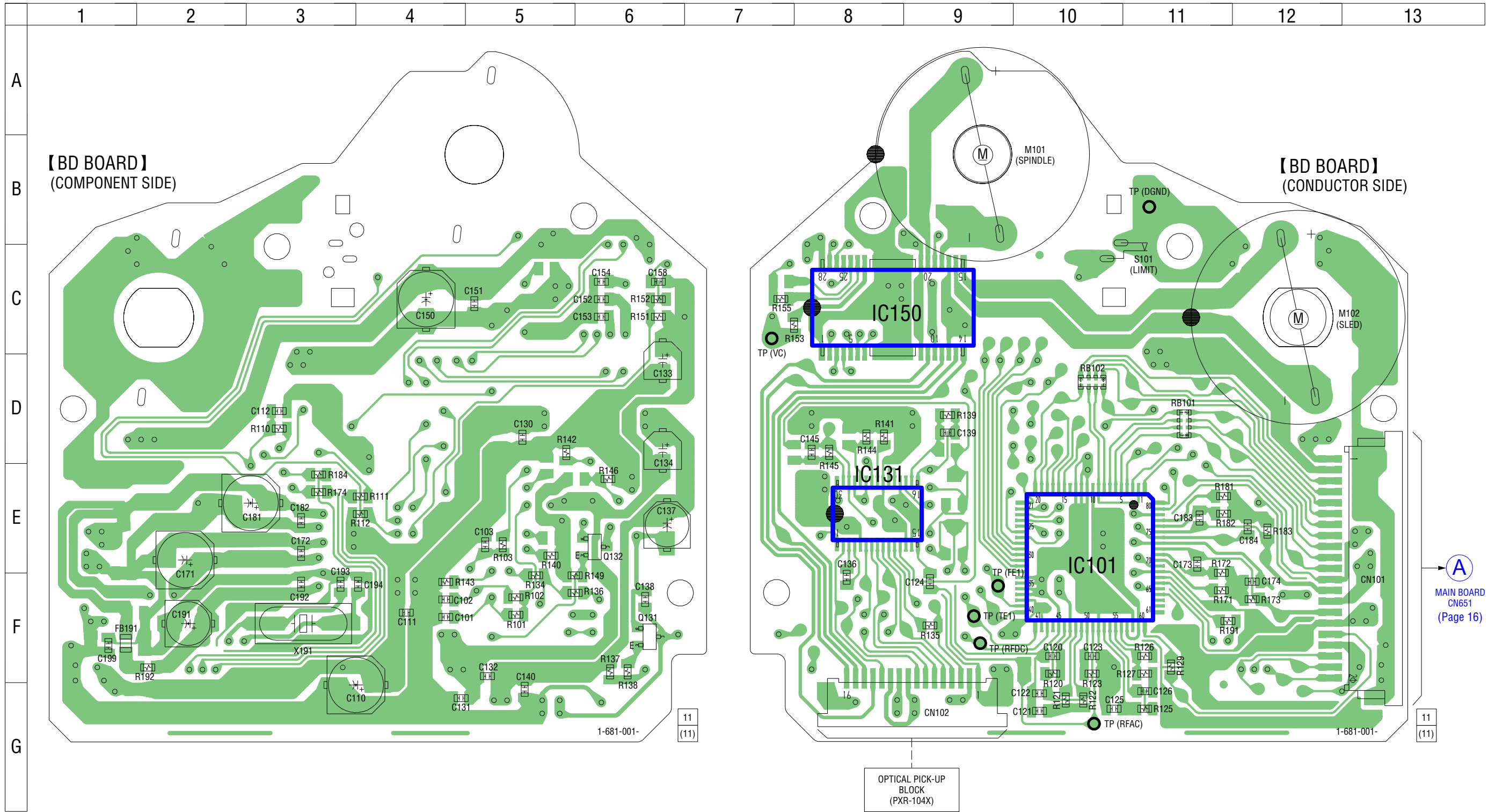
Les composants identifiés par une marque  $\Delta$  sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

- : B+ Line.
- : B- Line.
- Voltages and waveforms are dc with respect to ground under no-signal conditions.  
no mark : CD PLAY
- Voltages are taken with a VOM (Input impedance 10 M $\Omega$ ). Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken with a oscilloscope. Voltage variations may be noted due to normal production tolerances.
- Circled numbers refer to waveforms.
- Signal path.
  - ⇒ : CD PLAY (ANALOG OUT)
  - ⇒⇒ : CD PLAY (DIGITAL OUT)

#### • Circuit Boards Location



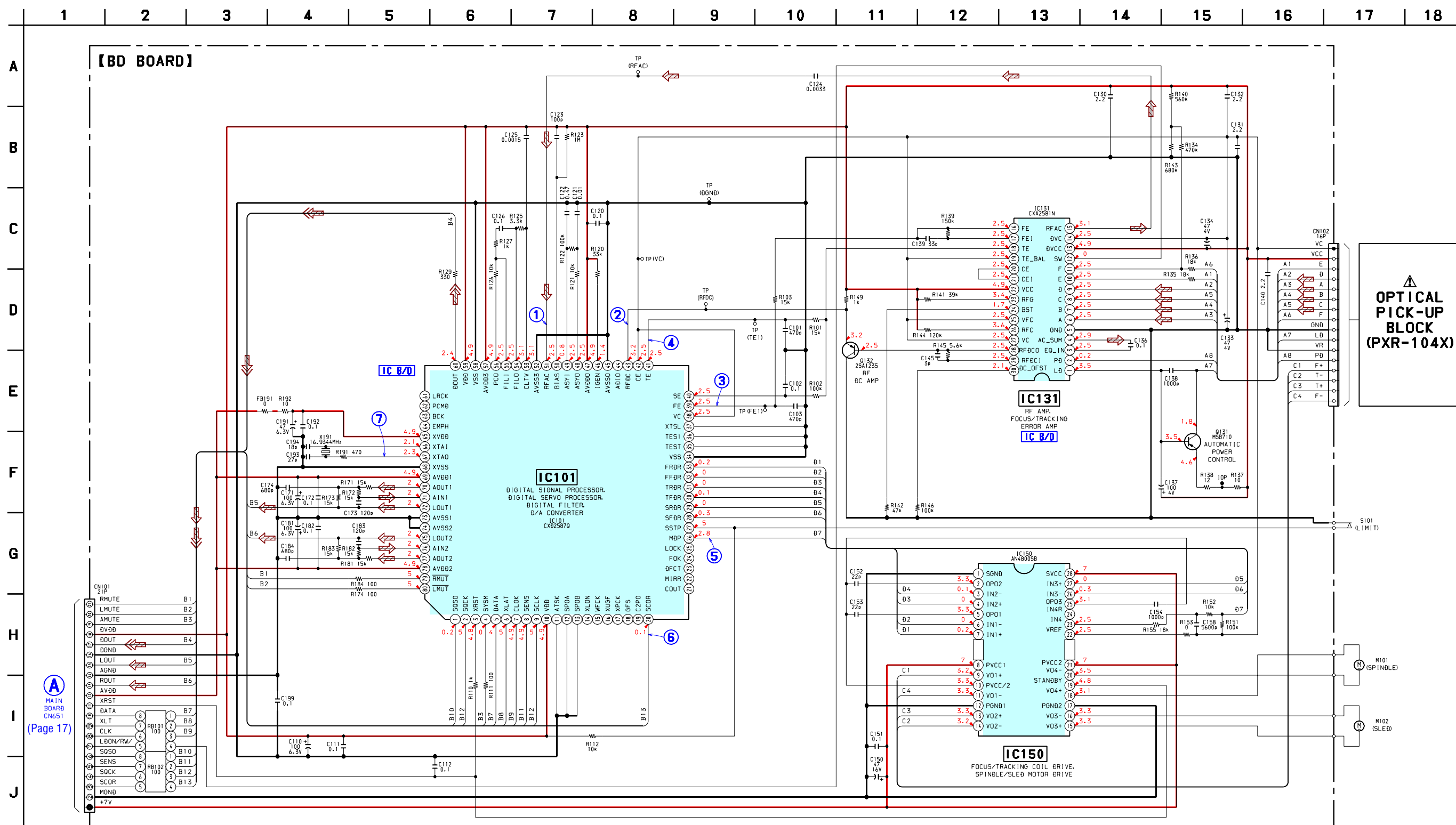
6-2. PRINTED WIRING BOARD – BD Board – • See page 13 for Circuit Boards Location.



• Semiconductor Location

Ref. No.	Location
IC101	E-10
IC131	E-8
IC150	C-8
Q131	F-6
Q132	E-6

6-3. SCHEMATIC DIAGRAM – BD Board – • See page 20 for Waveforms. • See page 20 for IC Block Diagrams.



**OPTICAL PICK-UP BLOCK (PXR-104X)**

The components identified by mark  $\Delta$  or dotted line with mark  $\Delta$  are critical for safety. Replace only with part number specified.

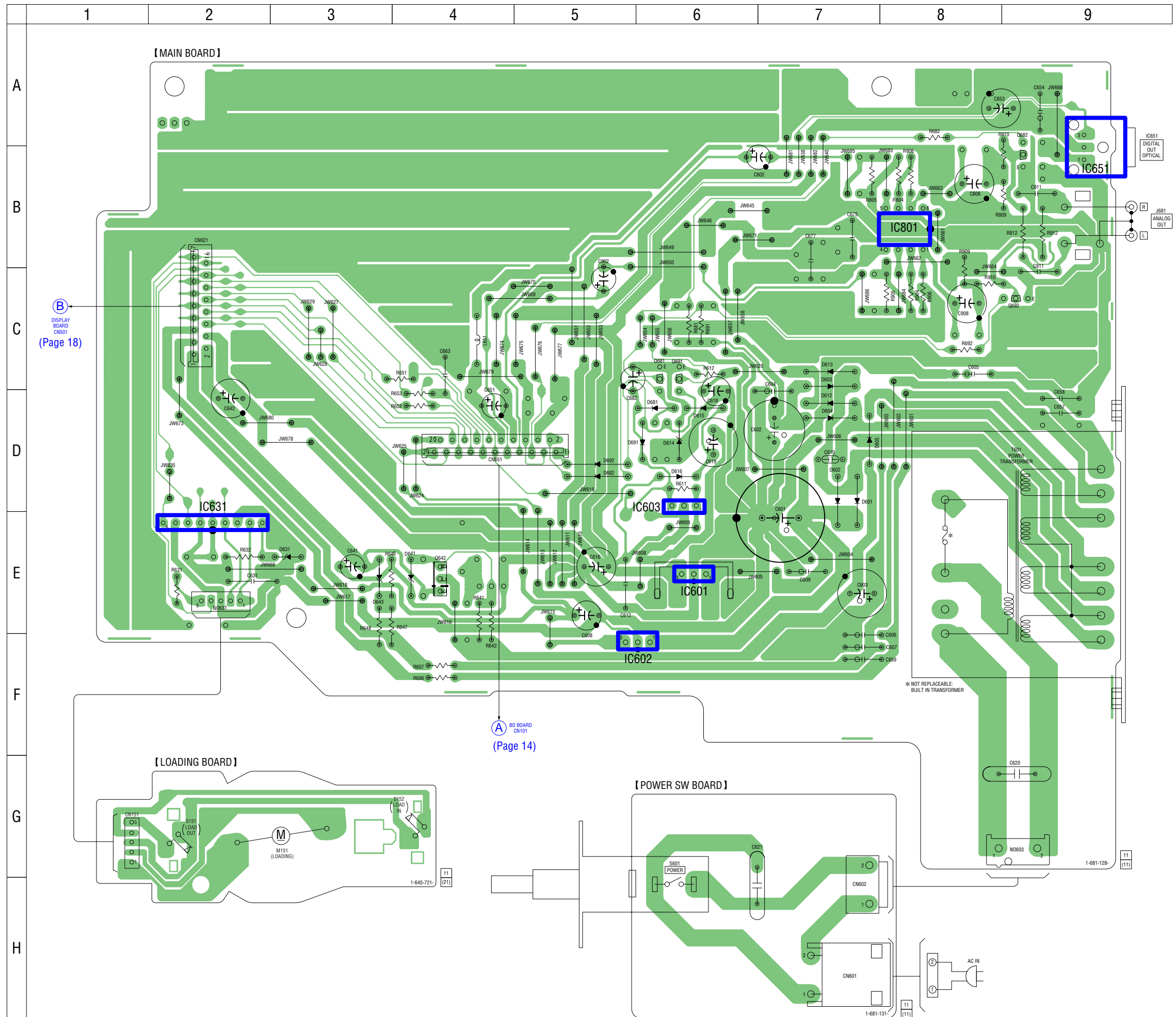
Les composants identifiés par une marque  $\Delta$  sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.



6-4. PRINTED WIRING BOARDS – LOADING/MAIN/POWER SW Boards – • See page 13 for Circuit Boards Location.

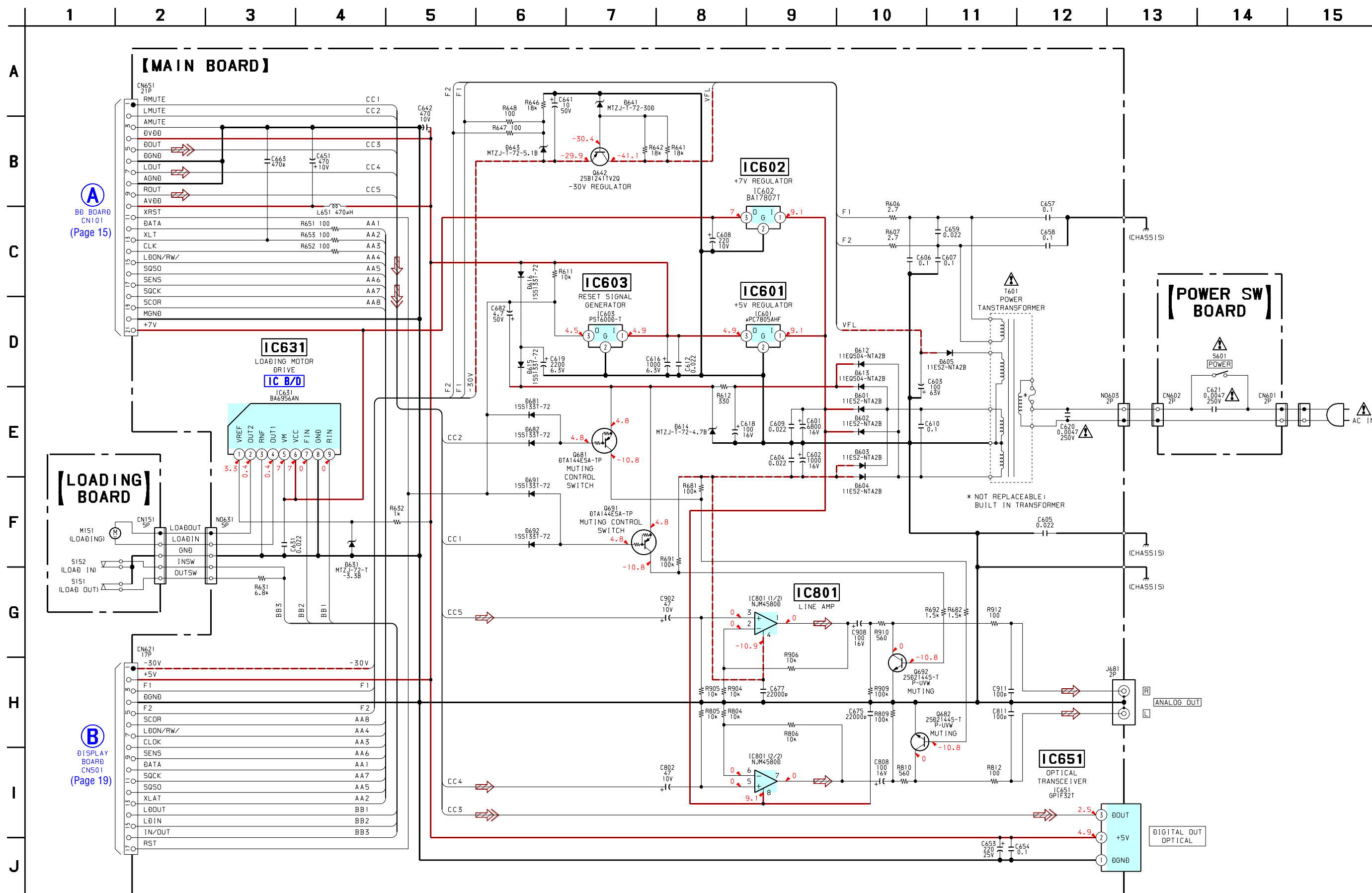
• Semiconductor Location

Ref. No.	Location
D601	D-7
D602	D-7
D603	C-7
D604	D-7
D605	D-7
D612	D-7
D613	C-7
D614	D-6
D615	D-6
D616	D-6
D631	E-3
D641	E-4
D643	E-3
D681	D-6
D682	D-5
D691	D-6
D692	D-5
IC601	E-6
IC602	F-6
IC603	D-6
IC631	E-2
IC651	B-9
IC801	B-8
Q642	E-4
Q681	C-6
Q682	B-9
Q691	C-6
Q692	C-9





6-5. SCHEMATIC DIAGRAM – LOADING/MAIN/POWER SW Boards – • See page 20 for IC Block Diagram.



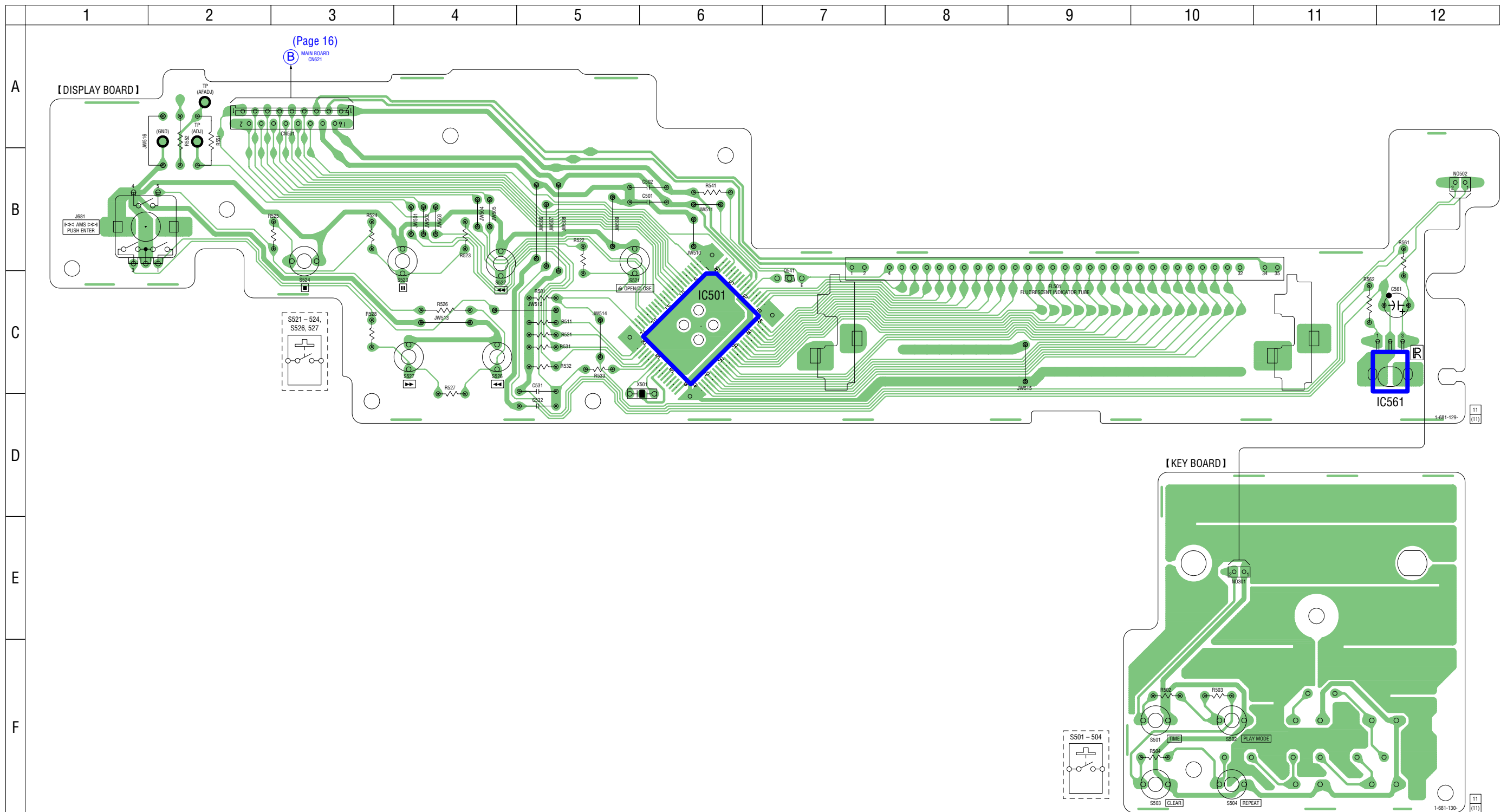
**A**  
 BB BOARD  
 CN101  
 (Page 15)

**B**  
 DISPLAY BOARD  
 CN501  
 (Page 19)

The components identified by mark  $\Delta$  or dotted line with mark  $\Delta$  are critical for safety. Replace only with part number specified.

Les composants identifiés par une marque  $\Delta$  sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

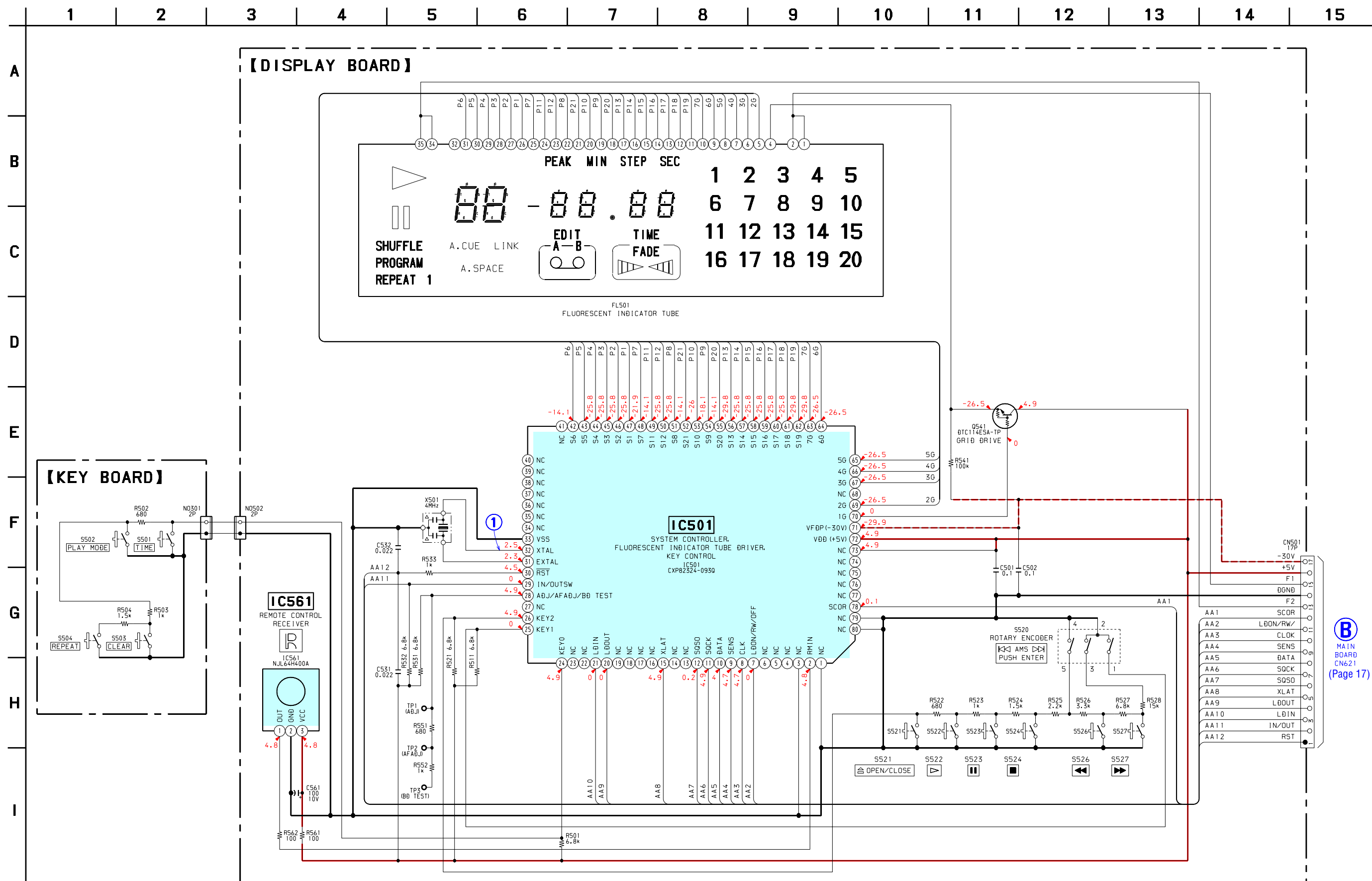
6-6. PRINTED WIRING BOARDS – DISPLAY/KEY Boards – • See page 13 for Circuit Boards Location.



• Semiconductor Location

Ref. No.	Location
IC501	C-6
IC561	C-12
Q541	C-7

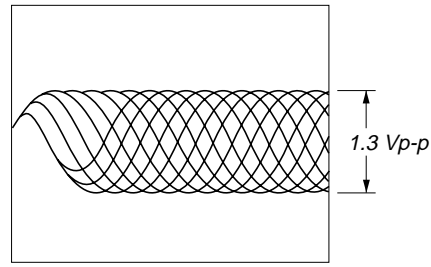
6-7. SCHEMATIC DIAGRAM – DISPLAY/KEY Boards – • See page 20 for Waveform.



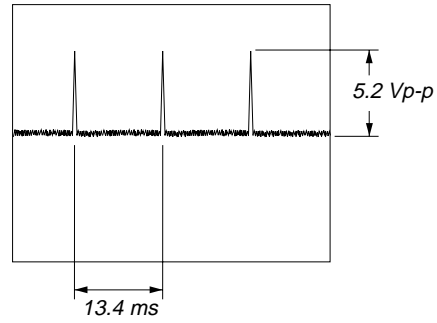
**B**  
 MAIN BOARD  
 CN621  
 (Page 17)

• Waveforms  
– BD Board –

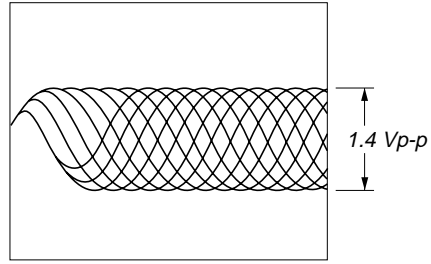
1 IC101 ⑤ (RFAC) (CD Play Mode)



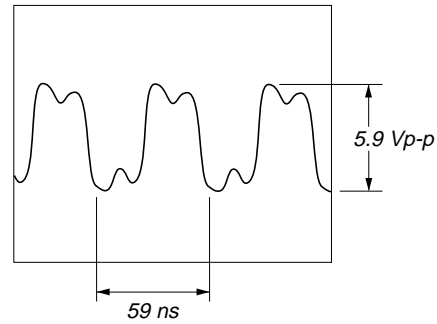
6 IC101 ⑩ (SCOR) (CD Play Mode)



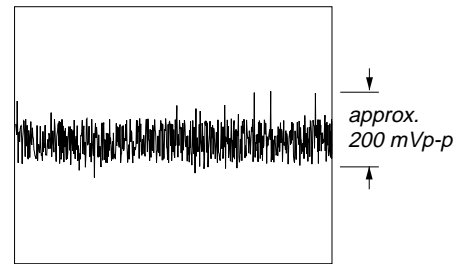
2 IC101 ④ (RFDC) (CD Play Mode)



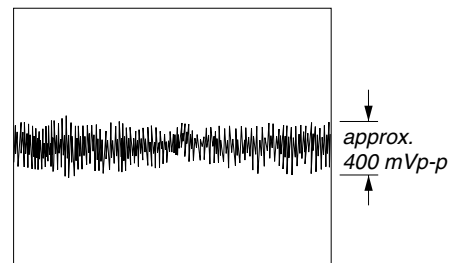
7 IC101 ⑦ (XTAO) (CD Play Mode)



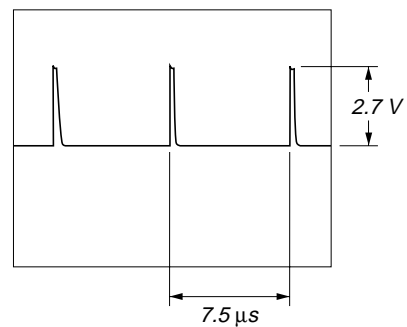
3 IC101 ③ (FE) (CD Play Mode)



4 IC101 ④ (TE) (CD Play Mode)

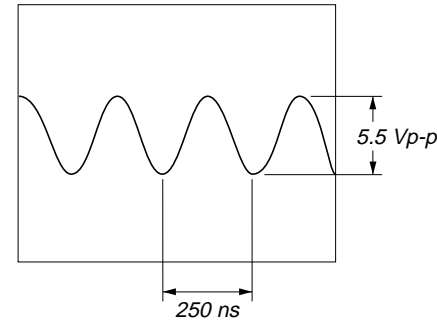


5 IC101 ⑥ (MDP) (CD Play Mode)



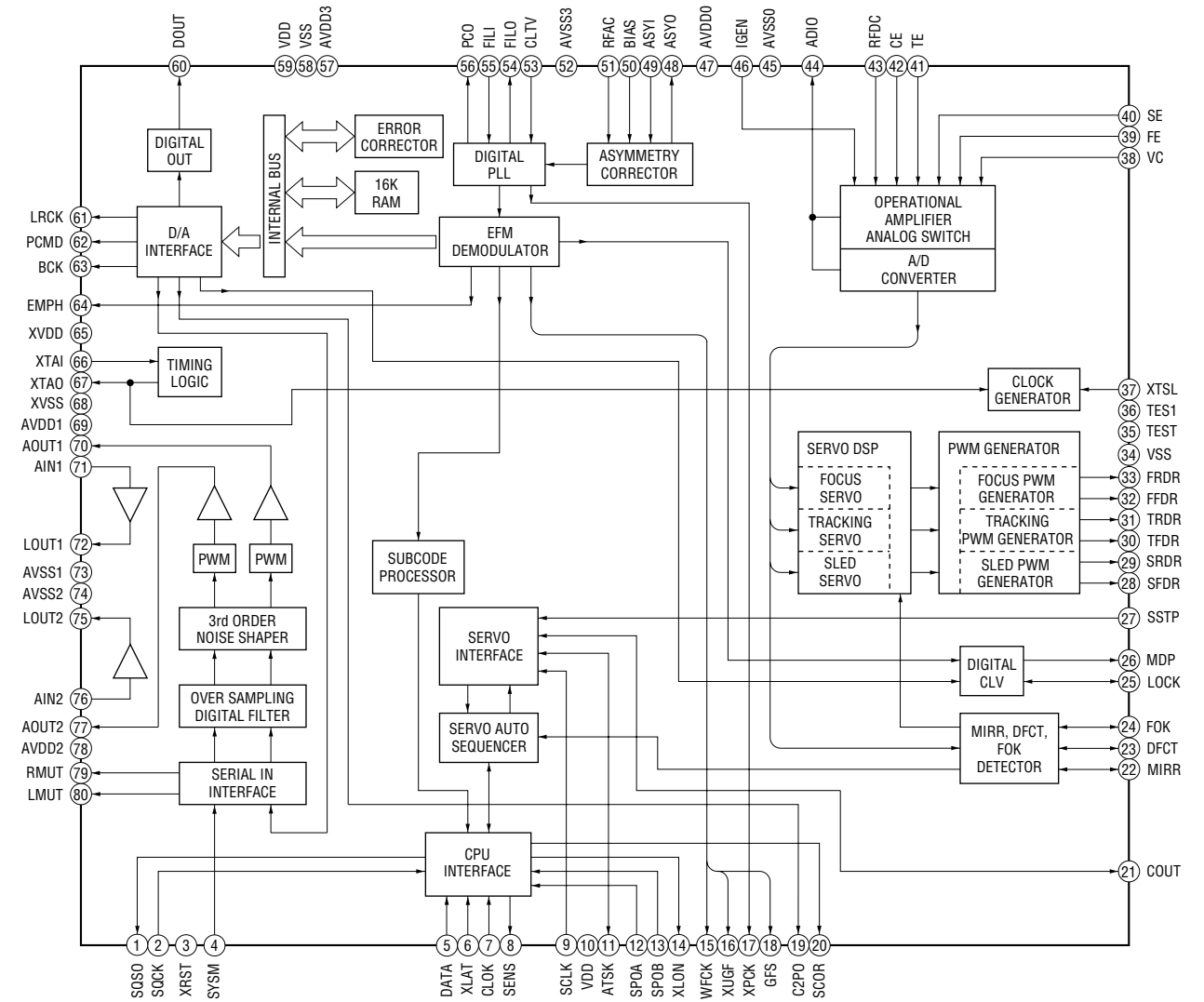
– DISPLAY Board –

1 IC501 ② (XTAL)

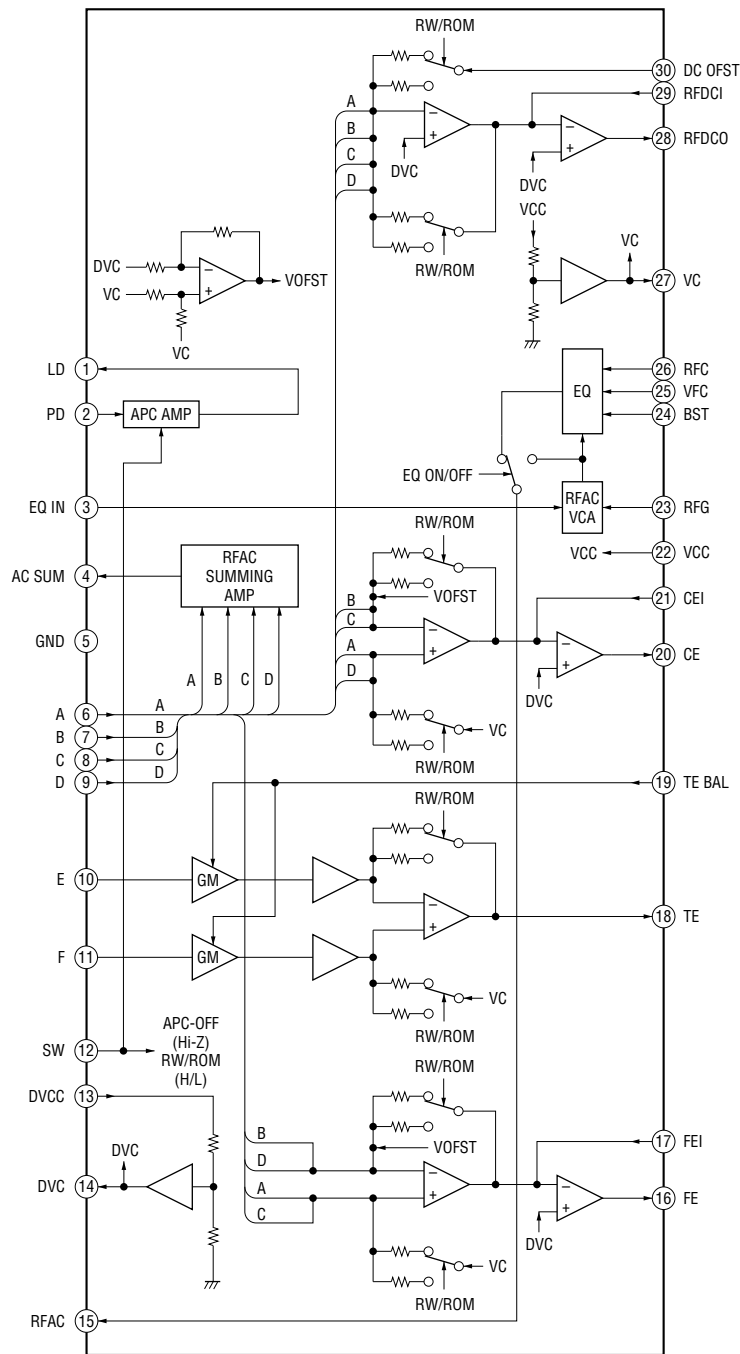


• IC Block Diagrams  
– BD Board –

IC101 CXD2587Q

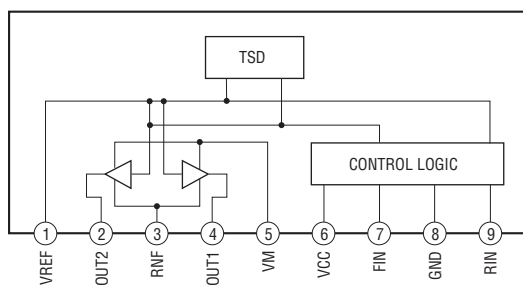


IC131 CXA2581N-T4



- MAIN Board -

IC631 BA6956AN



## 6-8. IC PIN FUNCTION DESCRIPTION

## • BD BOARD IC101 CXD2587Q

(DIGITAL SIGNAL PROCESSOR, DIGITAL SERVO PROCESSOR, DIGITAL FILTER, D/A CONVERTER)

Pin No.	Pin Name	I/O	Description
1	SQSO	O	Subcode Q data output to the system controller (IC501)
2	SQCK	I	Subcode Q data reading clock signal input from the system controller (IC501)
3	XRST	I	System reset signal input from the system controller (IC501) "L": reset
4	SYSM	I	Analog line muting on/off control signal input terminal "H": line muting on Not used (fixed at "L")
5	DATA	I	Serial data input from the system controller (IC501)
6	XLAT	I	Serial data latch pulse signal input from the system controller (IC501)
7	CLOK	I	Serial data transfer clock signal input from the system controller (IC501)
8	SENS	O	Internal status (SENSE) output to the system controller (IC501)
9	SCLK	I	SENSE serial data reading clock signal input from the system controller (IC501)
10	VDD	—	Power supply terminal (+5V) (digital system)
11	ATSK	I/O	Input/output terminal for anti-shock Not used (pull down)
12	SPOA	I	Microcomputer escape interface input A terminal Not used (fixed at "L")
13	SPOB	I	Microcomputer escape interface input B terminal Not used (fixed at "L")
14	XLON	O	Microcomputer escape interface output terminal Not used (open)
15	WFCK	O	Write frame clock signal output terminal Not used (open)
16	XUGF	O	XUGF signal output terminal Not used (open)
17	XPCCK	O	XPCCK signal output terminal Not used (open)
18	GFS	O	Guard frame sync signal output terminal Not used (open)
19	C2PO	O	C2 pointer signal output terminal Not used (open)
20	SCOR	O	Subcode sync (S0+S1) detection signal output to the system controller (IC501)
21	COUT	I/O	Numbers of track counted signal input/output terminal Not used (open)
22	MIRR	I/O	Mirror signal input/output terminal Not used (open)
23	DFCT	I/O	Defect signal input/output terminal Not used (open)
24	FOK	I/O	Focus OK signal input/output terminal Not used (open)
25	LOCK	I/O	GFS is sampled by 460 Hz "H" when GFS is "H" Not used (open)
26	MDP	O	Spindle motor (M101) servo drive signal output to the AN4800SB (IC150)
27	SSTP	I	Detection signal input from limit in switch (S101) The optical pick-up is inner position when "H"
28	SFDR	O	Sled servo drive PWM signal (+) output to the AN4800SB (IC150)
29	SRDR	O	Sled servo drive PWM signal (-) output to the AN4800SB (IC150)
30	TFDR	O	Tracking servo drive PWM signal (+) output to the AN4800SB (IC150)
31	TRDR	O	Tracking servo drive PWM signal (-) output to the AN4800SB (IC150)
32	FFDR	O	Focus servo drive PWM signal (+) output to the AN4800SB (IC150)
33	FRDR	O	Focus servo drive PWM signal (-) output to the AN4800SB (IC150)
34	VSS	—	Ground terminal (digital system)
35	TEST	I	Input terminal for the test (fixed at "L")
36	TES1	I	Input terminal for the test (fixed at "L")
37	XTSL	I	Input terminal for the system clock frequency setting "L": 16.9344 MHz, "H": 33.8688 MHz (fixed at "L" in this set)
38	VC	I	Middle point voltage (+2.5V) input from the CXA2581N (IC131)
39	FE	I	Focus error signal input from the CXA2581N (IC131)
40	SE	I	Sled error signal input from the CXA2581N (IC131)
41	TE	I	Tracking error signal input from the CXA2581N (IC131)
42	CE	I	Middle point servo analog signal input from the CXA2581N (IC131)
43	RFDC	I	RF signal input from the CXA2581N (IC131)

Pin No.	Pin Name	I/O	Description
44	ADIO	O	Output terminal for the test Not used (open)
45	AVSS0	—	Ground terminal (digital system)
46	IGEN	I	Stabilized current input for operational amplifiers
47	AVDD0	—	Power supply terminal (+5V) (digital system)
48	ASYO	O	EFM full-swing output terminal
49	ASYI	I	Asymmetry comparator voltage input terminal
50	BIAS	I	Asymmetry circuit constant current input terminal
51	RFAC	I	EFM signal input from the CXA2581N (IC131)
52	AVSS3	—	Ground terminal (digital system)
53	CLTV	I	Internal VCO control voltage input
54	FILO	O	Filter output for master PLL
55	FILI	I	Filter input for master PLL
56	PCO	O	Charge pump output for master PLL
57	AVDD3	—	Power supply terminal (+5V) (digital system)
58	VSS	—	Ground terminal (digital system)
59	VDD	—	Power supply terminal (+5V) (digital system)
60	DOUT	O	Digital audio signal output to the DIGITAL OUT OPTICAL (IC651)
61	LRCK	O	D/A interface L/R sampling clock signal (44.1 kHz) output terminal Not used (open)
62	PCMD	O	D/A interface serial data output terminal Not used (open)
63	BCK	O	D/A interface bit clock signal (2.8224 MHz) output terminal Not used (open)
64	EMPH	O	“H” is output when playback disc is emphasis on “L” is output when playback disc is emphasis off Not used (open)
65	XVDD	—	Power supply terminal (+5V) (crystal oscillator system)
66	XTAI	I	System clock input terminal (16.9344 MHz)
67	XTAO	O	System clock output terminal (16.9344 MHz)
68	XVSS	—	Ground terminal (crystal oscillator system)
69	AVDD1	—	Power supply terminal (+5V) (analog system)
70	AOUT1	O	L-ch analog audio signal output
71	AIN1	I	L-ch operational amplifiers input
72	LOUT1	O	L-ch line output
73	AVSS1	—	Ground terminal (analog system)
74	AVSS2	—	Ground terminal (analog system)
75	LOUT2	O	R-ch line output
76	AIN2	I	R-ch operational amplifiers input
77	AOUT2	O	R-ch analog audio signal output
78	AVDD2	—	Power supply terminal (+5V) (analog system)
79	$\overline{\text{RMUT}}$	O	R-ch line muting on/off control signal output “L”: line muting on
80	$\overline{\text{LMUT}}$	O	L-ch line muting on/off control signal output “L”: line muting on

• DISPLAY BOARD IC501 CXP82324-093Q  
(SYSTEM CONTROLLER, FLUORESCENT INDICATOR TUBE DRIVER, KEY CONTROL)

Pin No.	Pin Name	I/O	Description
1	NC	I	Connected to the ground
2	RMIN	I	Remote control signal input from the remote control receiver (IC561)
3	NC	I	Connected to the ground
4 to 6	NC	O	Not used (open)
7	LDON/RW/OFF	O	CD-ROM/RW selection signal output “L”: CD-ROM, “H”: CD-RW
8	CLK	O	Serial data transfer clock signal output to the CXD2587Q (IC101)
9	SENS	I	Internal status (SENSE) signal input from the CXD2587Q (IC101)
10	DATA	O	Serial data output to the CXD2587Q (IC101)
11	SQCK	O	Subcode Q data reading clock signal output to the CXD2587Q (IC101)
12	SQSO	I	Subcode Q data signal input from the CXD2587Q (IC101)
13, 14	NC	O	Not used (open)
15	XLAT	O	Serial data latch pulse signal output to the CXD2587Q (IC101)
16 to 19	NC	O	Not used (open)
20	LDOUT	O	Loading motor (M151) drive signal output to the BA6956AN (IC631) “H” active *1
21	LDIN	O	Loading motor (M151) drive signal output to the BA6956AN (IC631) “H” active *1
22, 23	NC	O	Not used (open)
24	KEY0	I	Key input terminal (A/D input) S501 to S504 (TIME, PLAY MODE, CLEAR, REPEAT) keys input
25	KEY1	I	Key input terminal (A/D input) S520 (1/2) (⏪⏩ AMS ⏪⏩) keys input
26	KEY2	I	Key input terminal (A/D input) S520 (2/2) to S524, S526, S527 (⏪⏩ AMS ⏪⏩) PUSH ENTER, ⏏ OPEN/CLOSE, ▷, ⏏, ◻, ◻, ◻, ◻, ◻ keys input
27	NC	O	Not used (open)
28	ADJ/AFADJ/BD TEST	I	Setting terminal for the test mode “L”: ADJ test mode, “M”: AFADJ test mode, “H”: BD test mode
29	IN/OUT SW	I	Loading in detect switch (S152) and loading out detect switch (S151) input terminal “L”: load in, “H”: load out
30	$\overline{\text{RST}}$	I	System reset signal input from the reset signal generator (IC603) “L”: reset For several hundreds msec. after the power supply rises, “L” is input, then it changes to “H”
31	EXTAL	I	Main system clock input terminal (4 MHz)
32	XTAL	O	Main system clock output terminal (4 MHz)
33	VSS	—	Ground terminal
34 to 41	NC	O	Not used (open)
42 to 47	S6 to S1	O	Segment drive signal output to the fluorescent indicator tube (FL501)
48 to 55	S7, S11, S12, S8, S21, S10, S9, S20	O	Segment drive signal output to the fluorescent indicator tube (FL501)
56 to 62	S13 to S19	O	Segment drive signal output to the fluorescent indicator tube (FL501)
63 to 67	7G to 3G	O	Grid drive signal output to the fluorescent indicator tube (FL501)
68	NC	O	Not used (open)
69, 70	2G, 1G	O	Grid drive signal output to the fluorescent indicator tube (FL501)
71	VFD (-30V)	—	Power supply terminal (-30V) (for fluorescent indicator tube drive)
72	VDD (+5V)	—	Power supply terminal (+5V)

\*1 Loading motor (M151) control

Terminal \ Operation	OFF	OUT	IN	BRAKE
LDIN (pin ⑳)	“L”	“L”	“H”	“H”
LDOUT (pin ㉑)	“L”	“H”	“L”	“H”



Pin No.	Pin Name	I/O	Description
73	NC	—	Connected to the +5V power supply
74 to 77	NC	O	Not used (open)
78	SCOR	I	Subcode sync (S0+S1) detection signal input from the CXD2587Q (IC101)
79, 80	NC	I	Connected to the ground

**SECTION 7  
EXPLODED VIEWS**

**NOTE:**

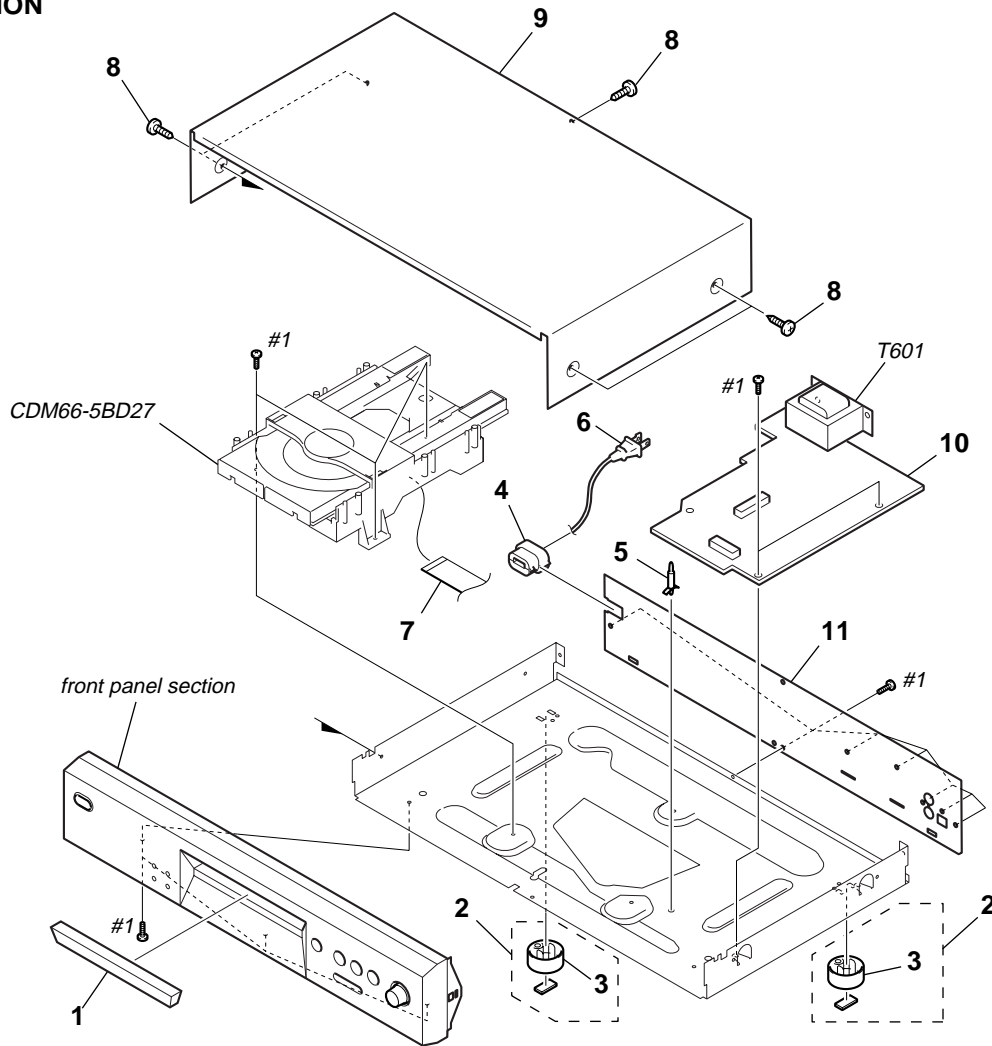
- -XX and -X mean standardized parts, so they may have some difference from the original one.
- Color Indication of Appearance Parts  
Example:  
KNOB, BALANCE (WHITE) . . . (RED)  
                                  ↑                  ↑  
                                  Parts Color Cabinet's Color
- Abbreviation  
AUS : Australian model    SP : Singapore model  
CND : Canadian model

- Items marked “\*” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.
- Accessories and packing materials are given in the last of the electrical parts list.
- Accessories and packing materials are given in the last of the electrical parts list.

The components identified by mark  $\triangle$  or dotted line with mark  $\triangle$  are critical for safety. Replace only with part number specified.

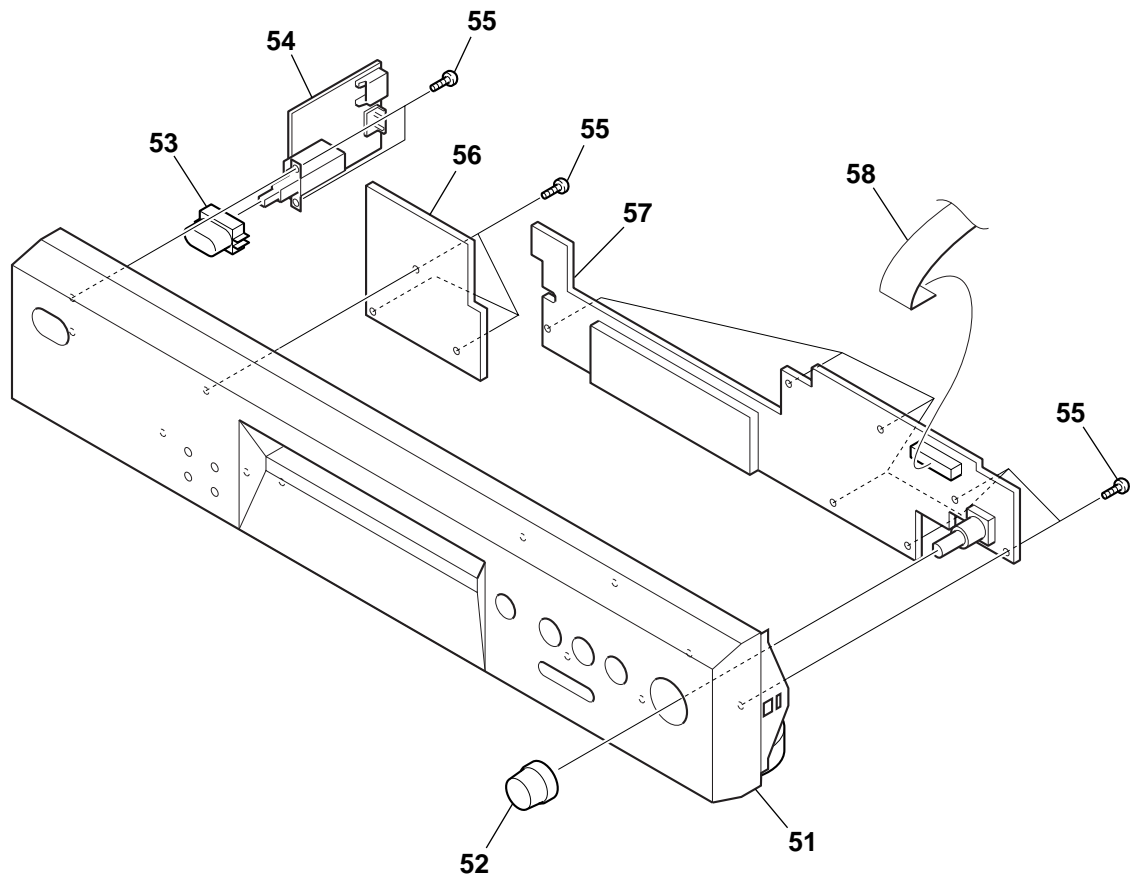
Les composants identifiés par une marque  $\triangle$  sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

**7-1. CASE SECTION**



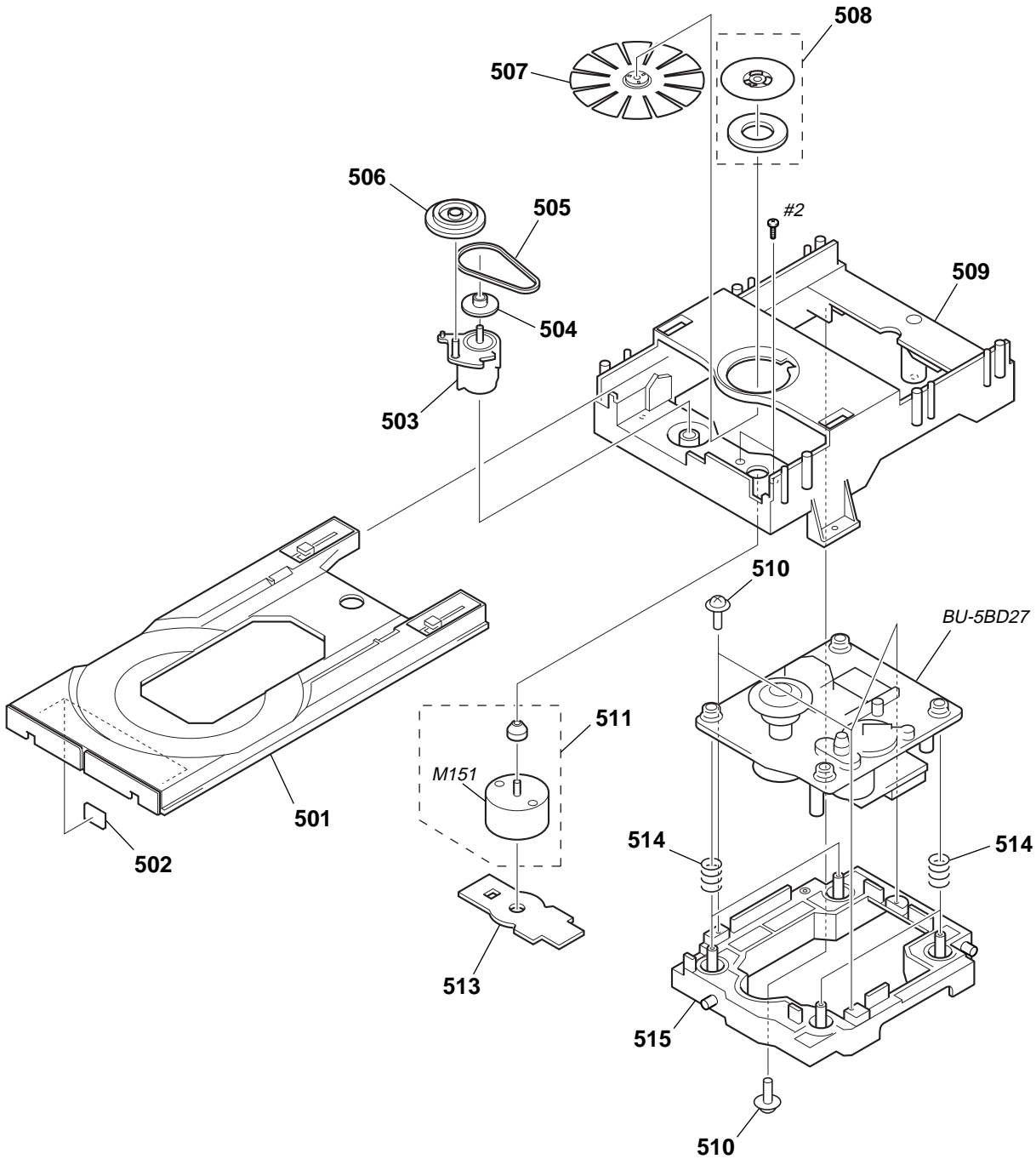
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
1	4-232-141-11	PANEL, LOADING (BLACK)		9	4-232-580-31	CASE (408226) (SILVER)	
1	4-232-141-31	PANEL, LOADING (SILVER)		10	A-4725-617-A	MAIN BOARD, COMPLETE	
2	X-4953-448-1	FOOT ASSY		11	4-232-151-01	PANEL, BACK (XE270: AEP)	
3	4-232-237-01	FOOT (DIA. 30)		11	4-232-151-11	PANEL, BACK (XE270: UK)	
4	3-703-244-00	BUSHING (2104), CORD (AEP, UK, SP, AUS)		11	4-232-151-21	PANEL, BACK (XE270: US, CND)	
*	3-703-571-12	BUSHING (S) (4516), CORD (US, CND)		11	4-232-151-31	PANEL, BACK (XE270: AUS)	
*	4-954-051-51	HOLDER, PC BOARD		11	4-232-151-61	PANEL, BACK (XE270: SP)	
$\triangle$	1-696-845-11	CORD, POWER (AUS)		11	4-232-692-01	PANEL, BACK (XE370: AEP)	
$\triangle$	1-777-071-41	CORD, POWER (AEP, UK, SP)		11	4-232-692-11	PANEL, BACK (XE370: UK)	
$\triangle$	1-783-531-31	CORD, POWER (US, CND)		11	4-232-692-21	PANEL, BACK (XE370: US)	
7	1-590-243-11	WIRE (FLAT TYPE) (21 CORE) (XE270: US)		11	4-232-692-31	PANEL, BACK (XE370: AUS)	
7	1-773-149-11	WIRE (FLAT TYPE) (21 CORE) (XE270:CND, AEP, UK, SP, AUS/XE370)		11	4-232-692-61	PANEL, BACK (XE370: SP)	
8	4-210-291-01	SCREW (CASE 3 TP2) (BLACK)		T601	1-437-257-11	TRANSFORMER, POWER (US, CND)	
8	4-210-291-11	SCREW (CASE 3 TP2) (SILVER)		T601	1-437-258-11	TRANSFORMER, POWER (AUS, SP, AEP, UK)	
9	4-232-149-21	CASE (408226) (BLACK)		#1	7-685-646-79	SCREW +BVTP 3X8 TYPE2 N-S	

7-2. FRONT PANEL SECTION



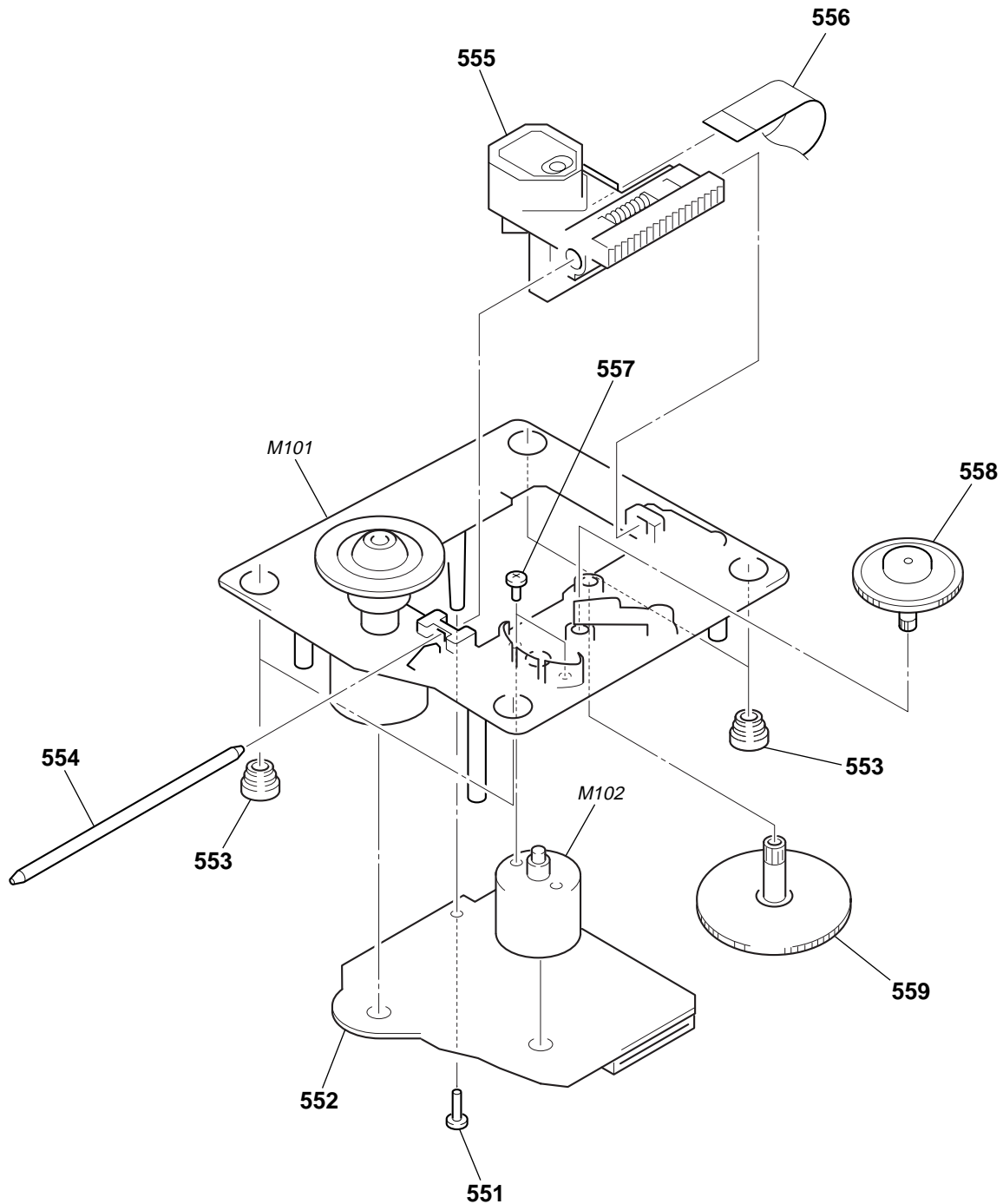
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
51	X-4953-458-1	PANEL ASSY, FRONT (XE370: AEP, UK, SP, AUS)		52	4-231-928-11	KNOB (AMS) (SILVER)	
51	X-4953-459-1	PANEL ASSY, FRONT (XE270: AEP, UK, SP, AUS) (BLACK)		53	4-231-973-01	BUTTON (POWER) (BLACK)	
51	X-4953-460-1	PANEL ASSY, FRONT (XE270: AEP, UK) (SILVER)		53	4-231-973-11	BUTTON (POWER) (SILVER)	
51	X-4953-553-1	PANEL ASSY, FRONT (XE370: US)		54	1-681-131-11	POWER SW BOARD	
51	X-4953-554-1	PANEL ASSY, FRONT (XE270: US, CND)		55	4-951-620-01	SCREW (2.6X8), +BVTP	
52	4-231-928-01	KNOB (AMS) (BLACK)		56	1-681-130-11	KEY BOARD	
				57	A-4725-618-A	DISPLAY BOARD, COMPLETE (XE270)	
				57	A-4725-616-A	DISPLAY BOARD, COMPLETE (XE370)	
				58	1-773-043-11	WIRE (FLAT TYPE) (17 CORE)	

7-3. CD MECHANISM DECK SECTION  
(CDM66-5BD27)



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
501	4-231-530-01	TRAY (66)		509	4-231-529-01	CHASSIS (66)	
502	4-232-682-01	CUSHION (66)		510	4-227-899-01	SCREW (DIA. 12), FLOATING	
503	4-232-712-01	CAM (66)		511	A-4604-363-A	MOTOR (L) ASSY	
504	4-232-710-01	PULLEY (LD)		513	1-645-721-11	LOADING BOARD	
505	4-232-713-01	BELT (LD)		514	4-959-996-01	SPRING (932), COMPRESSION	
506	4-232-711-01	GEAR (LD)		515	4-231-531-01	HOLDER (66)	
507	4-993-142-21	PULLEY (L), PRESS		M151	1-541-632-12	MOTOR, DC (LOADING)	
508	1-452-925-21	MAGNET ASSY		#2	7-621-775-10	SCREW +B 2.6X4	

7-4. BASE UNIT SECTION  
(BU-5BU27)



<p>The components identified by mark <math>\Delta</math> or dotted line with mark <math>\Delta</math> are critical for safety. Replace only with part number specified.</p>	<p>Les composants identifiés par une marque <math>\Delta</math> sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.</p>
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Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
552	A-4725-568-A	BD BOARD, COMPLETE		557	3-713-786-51	SCREW +P 2X3	
553	4-951-940-01	INSULATOR (BU)		558	4-917-567-01	GEAR (M)	
554	4-917-565-01	SHAFT, SLED		559	4-917-564-01	GEAR (P), FLATNESS	
$\Delta$ 555	1-796-033-11	OPTICAL PICK-UP/PXR-104X		M101	X-4917-523-3	MOTOR ASSY (SPINDLE)	
556	1-782-817-11	WIRE (FLAT TYPE) (16 CORE)		M102	X-4917-504-1	MOTOR ASSY (SLED)	

**SECTION 8  
ELECTRICAL PARTS LIST**

**BD**

**NOTE:**

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX and -X mean standardized parts, so they may have some difference from the original one.
- **RESISTORS**  
All resistors are in ohms.  
METAL: Metal-film resistor.  
METAL OXIDE: Metal oxide-film resistor.  
F: nonflammable
- Abbreviation  
AUS : Australian model  
CND : Canadian model  
SP : Singapore model

- Items marked “\*\*” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- **SEMICONDUCTORS**  
In each case, u:  $\mu$ , for example:  
uA. . :  $\mu$ A. .      uPA. . :  $\mu$ PA. .  
uPB. . :  $\mu$ PB. .    uPC. . :  $\mu$ PC. .  
uPD. . :  $\mu$ PD. .
- **CAPACITORS**  
uF:  $\mu$ F
- **COILS**  
uH:  $\mu$ H

The components identified by mark  $\Delta$  or dotted line with mark  $\Delta$  are critical for safety. Replace only with part number specified.

Les composants identifiés par une marque  $\Delta$  sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

When indicating parts by reference number, please include the board.

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
	A-4725-568-A	BD BOARD, COMPLETE *****					
		< CAPACITOR >					
C101	1-164-315-11	CERAMIC CHIP	470PF	5%	50V		
C102	1-164-156-11	CERAMIC CHIP	0.1uF		25V		
C103	1-164-315-11	CERAMIC CHIP	470PF	5%	50V		
C110	1-126-206-11	ELECT CHIP	100uF	20%	6.3V		
C111	1-164-156-11	CERAMIC CHIP	0.1uF		25V		
C112	1-164-156-11	CERAMIC CHIP	0.1uF		25V		
C120	1-164-156-11	CERAMIC CHIP	0.1uF		25V		
C121	1-162-970-11	CERAMIC CHIP	0.01uF	10%	25V		
C122	1-117-863-11	CERAMIC CHIP	0.47uF	10%	6.3V		
C123	1-162-927-11	CERAMIC CHIP	100PF	5%	50V		
C124	1-162-967-11	CERAMIC CHIP	0.0033uF	10%	50V		
C125	1-162-965-11	CERAMIC CHIP	0.0015uF	10%	50V		
C126	1-107-826-11	CERAMIC CHIP	0.1uF	10%	16V		
C130	1-164-505-11	CERAMIC CHIP	2.2uF		16V		
C131	1-164-505-11	CERAMIC CHIP	2.2uF		16V		
C132	1-164-505-11	CERAMIC CHIP	2.2uF		16V		
C133	1-126-607-11	ELECT CHIP	47uF	20%	4V		
C134	1-126-607-11	ELECT CHIP	47uF	20%	4V		
C136	1-107-826-11	CERAMIC CHIP	0.1uF	10%	16V		
C137	1-126-209-11	ELECT CHIP	100uF	20%	4V		
C138	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V		
C139	1-162-921-11	CERAMIC CHIP	33PF	5%	50V		
C140	1-164-505-11	CERAMIC CHIP	2.2uF		16V		
C145	1-162-908-11	CERAMIC CHIP	3PF	0.25PF	50V		
C150	1-126-204-11	ELECT CHIP	47uF	20%	16V		
C151	1-164-156-11	CERAMIC CHIP	0.1uF		25V		
C152	1-162-919-11	CERAMIC CHIP	22PF	5%	50V		
C153	1-162-919-11	CERAMIC CHIP	22PF	5%	50V		
C154	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V		
C158	1-164-172-11	CERAMIC CHIP	0.0056uF	10%	25V		
C171	1-126-206-11	ELECT CHIP	100uF	20%	6.3V		
C172	1-164-156-11	CERAMIC CHIP	0.1uF		25V		
C173	1-162-928-11	CERAMIC CHIP	120PF	5%	50V		
C174	1-115-412-11	CERAMIC CHIP	680PF	5%	25V		
C181	1-126-206-11	ELECT CHIP	100uF	20%	6.3V		
C182	1-164-156-11	CERAMIC CHIP	0.1uF		25V		
C183	1-162-928-11	CERAMIC CHIP	120PF	5%	50V		
C184	1-115-412-11	CERAMIC CHIP	680PF	5%	25V		
C191	1-126-205-11	ELECT CHIP	47uF	20%	6.3V		
C192	1-164-156-11	CERAMIC CHIP	0.1uF		25V		
C193	1-162-920-11	CERAMIC CHIP	27PF	5%	50V		
C194	1-162-918-11	CERAMIC CHIP	18PF	5%	50V		
C199	1-164-156-11	CERAMIC CHIP	0.1uF		25V		
		< CONNECTOR >					
CN101	1-784-360-11	CONNECTOR, FFC (LIF (NON-ZIF))	21P				
CN102	1-777-937-11	CONNECTOR, FFC/FPC	16P				
		< RESISTER >					
FB191	1-216-864-11	METAL CHIP	0	5%	1/16W		
		< IC >					
IC101	8-752-386-85	IC	CXD2587Q				
IC131	8-752-089-74	IC	CXA2581N-T4				
IC150	8-759-829-14	IC	AN4800SB				
		< TRANSISTOR >					
Q131	8-729-010-08	TRANSISTOR	MSB710-R				
Q132	8-729-600-22	TRANSISTOR	2SA1235-F				
		< RESISTOR >					
R101	1-216-835-11	METAL CHIP	15K	5%	1/16W		
R102	1-216-845-11	METAL CHIP	100K	5%	1/16W		
R103	1-216-835-11	METAL CHIP	15K	5%	1/16W		
R110	1-216-821-11	METAL CHIP	1K	5%	1/16W		
R111	1-216-809-11	METAL CHIP	100	5%	1/16W		
R112	1-216-833-11	METAL CHIP	10K	5%	1/16W		
R120	1-216-839-11	METAL CHIP	33K	5%	1/16W		
R121	1-216-833-11	METAL CHIP	10K	5%	1/16W		
R122	1-216-845-11	METAL CHIP	100K	5%	1/16W		
R123	1-216-857-11	METAL CHIP	1M	5%	1/16W		
R125	1-216-827-11	METAL CHIP	3.3K	5%	1/16W		
R126	1-216-833-11	METAL CHIP	10K	5%	1/16W		
R127	1-216-821-11	METAL CHIP	1K	5%	1/16W		
R129	1-216-815-11	METAL CHIP	330	5%	1/16W		
R134	1-216-853-11	METAL CHIP	470K	5%	1/16W		
R135	1-216-836-11	METAL CHIP	18K	5%	1/16W		
R136	1-216-836-11	METAL CHIP	18K	5%	1/16W		
R137	1-216-797-11	METAL CHIP	10	5%	1/16W		
R138	1-216-798-11	RES-CHIP	12	5%	1/16W		
R139	1-216-847-11	METAL CHIP	150K	5%	1/16W		
R140	1-216-854-11	METAL CHIP	560K	5%	1/16W		

BD

DISPLAY

KEY

LOADING

Ref. No.	Part No.	Description	Remark
R141	1-216-840-11	METAL CHIP 39K	5% 1/16W
R142	1-216-841-11	METAL CHIP 47K	5% 1/16W
R143	1-216-855-11	METAL CHIP 680K	5% 1/16W
R144	1-216-846-11	METAL CHIP 120K	5% 1/16W
R145	1-216-830-11	METAL CHIP 5.6K	5% 1/16W
R146	1-216-845-11	METAL CHIP 100K	5% 1/16W
R149	1-216-821-11	METAL CHIP 1K	5% 1/16W
R151	1-216-845-11	METAL CHIP 100K	5% 1/16W
R152	1-216-833-11	METAL CHIP 10K	5% 1/16W
R153	1-216-864-11	METAL CHIP 0	5% 1/16W
R155	1-216-836-11	METAL CHIP 18K	5% 1/16W
R171	1-218-720-11	METAL CHIP 15K	0.5% 1/16W
R172	1-218-720-11	METAL CHIP 15K	0.5% 1/16W
R173	1-218-720-11	METAL CHIP 15K	0.5% 1/16W
R174	1-216-809-11	METAL CHIP 100	5% 1/16W
R181	1-218-720-11	METAL CHIP 15K	0.5% 1/16W
R182	1-218-720-11	METAL CHIP 15K	0.5% 1/16W
R183	1-218-720-11	METAL CHIP 15K	0.5% 1/16W
R184	1-216-809-11	METAL CHIP 100	5% 1/16W
R191	1-216-817-11	METAL CHIP 470	5% 1/16W
R192	1-216-797-11	METAL CHIP 10	5% 1/16W
< COMPOSITION CIRCUIT BLOCK >			
RB101	1-233-576-11	RES, CHIP NETWORK 100	
RB102	1-233-576-11	RES, CHIP NETWORK 100	
< SWITCH >			
S101	1-572-085-11	SWITCH, LEAF (LIMIT)	
< VIBRATOR >			
X191	1-767-408-21	VIBRATOR, CRYSTAL (16.9344MHz)	
*****			
A-4725-616-A	DISPLAY BOARD, COMPLETE (XE370)		
A-4725-618-A	DISPLAY BOARD, COMPLETE (XE270)		
*****			
*	4-929-709-31	GUIDE (FL TUBE)	
< CAPACITOR >			
C501	1-164-159-11	CERAMIC 0.1uF	50V
C502	1-164-159-11	CERAMIC 0.1uF	50V
C531	1-161-494-00	CERAMIC 0.022uF	25V
C532	1-161-494-00	CERAMIC 0.022uF	25V
C561	1-126-382-11	ELECT 100uF	20% 10V
< CONNECTOR >			
CN501	1-784-778-11	CONNECTOR, FFC 17P	
< FLUORESCENT INDICATOR TUBE >			
FL501	1-518-745-11	INDICATOR TUBE, FLUORESCENT	
< IC >			
IC501	8-752-921-32	IC CXP82324-093Q	
IC561	8-759-459-86	IC NJL64H400A	
(REMOTE CONTROL RECEIVER)			

Ref. No.	Part No.	Description	Remark
< TRANSISTOR >			
Q541	8-729-029-66	TRANSISTOR DTC114ESA	
< RESISTOR >			
R501	1-249-427-11	CARBON 6.8K	5% 1/4W
R511	1-249-427-11	CARBON 6.8K	5% 1/4W
R521	1-249-427-11	CARBON 6.8K	5% 1/4W
R522	1-249-415-11	CARBON 680	5% 1/4W
R523	1-249-417-11	CARBON 1K	5% 1/4W
R524	1-249-419-11	CARBON 1.5K	5% 1/4W
R525	1-249-421-11	CARBON 2.2K	5% 1/4W
R526	1-247-843-11	CARBON 3.3K	5% 1/4W
R527	1-249-427-11	CARBON 6.8K	5% 1/4W
R528	1-249-431-11	CARBON 15K	5% 1/4W
R531	1-249-427-11	CARBON 6.8K	5% 1/4W
R532	1-249-427-11	CARBON 6.8K	5% 1/4W
R533	1-249-417-11	CARBON 1K	5% 1/4W
R541	1-249-441-11	CARBON 100K	5% 1/4W
R551	1-249-415-11	CARBON 680	5% 1/4W
R552	1-249-417-11	CARBON 1K	5% 1/4W
R561	1-247-807-31	CARBON 100	5% 1/4W
R562	1-247-807-31	CARBON 100	5% 1/4W
< ROTARY ENCODER/SWITCH >			
S520	1-475-543-11	ENCODER, ROTARY (I<<< AMS >>>I, PUSH ENTER)	
S521	1-771-349-21	SWITCH, KEYBOARD (≡ OPEN/CLOSE)	
S522	1-771-349-21	SWITCH, KEYBOARD (▷)	
S523	1-771-349-21	SWITCH, KEYBOARD (■)	
S524	1-771-349-21	SWITCH, KEYBOARD (■)	
S526	1-771-349-21	SWITCH, KEYBOARD (◀◀)	
S527	1-771-349-21	SWITCH, KEYBOARD (▶▶)	
< VIBRATOR >			
X501	1-567-152-00	VIBRATOR, CERAMIC (4MHz)	
*****			
1-681-130-11	KEY BOARD *****		
< RESISTOR >			
R502	1-249-415-11	CARBON 680	5% 1/4W
R503	1-249-417-11	CARBON 1K	5% 1/4W
R504	1-249-419-11	CARBON 1.5K	5% 1/4W
< SWITCH >			
S501	1-771-349-21	SWITCH, KEYBOARD (TIME)	
S502	1-771-349-21	SWITCH, KEYBOARD (PLAY MODE)	
S503	1-771-349-21	SWITCH, KEYBOARD (CLEAR)	
S504	1-771-349-21	SWITCH, KEYBOARD (REPEAT)	
*****			
1-645-721-11	LOADING BOARD *****		
< CONNECTOR >			
* CN151	1-568-943-11	PIN, CONNECTOR 5P	

# CDP-XE270/XE370

**LOADING**    **MAIN**

Ref. No.	Part No.	Description	Remark
< SWITCH >			
S151	1-572-086-11	SWITCH, LEAF (LOAD OUT)	
S152	1-572-086-11	SWITCH, LEAF (LOAD IN)	
*****			
A-4725-617-A	MAIN BOARD, COMPLETE *****		
7-685-871-01	SCREW +BVTT 3X6 (S)		
< CAPACITOR >			
C601	1-128-547-11	ELECT	6800uF 20% 16V
C602	1-126-767-11	ELECT	1000uF 20% 16V
C603	1-128-576-11	ELECT	100uF 20% 63V
C604	1-161-494-00	CERAMIC	0.022uF 25V
C605	1-161-494-00	CERAMIC	0.022uF 25V
C606	1-164-159-11	CERAMIC	0.1uF 50V
C607	1-164-159-11	CERAMIC	0.1uF 50V
C608	1-126-934-11	ELECT	220uF 20% 10V
C609	1-161-494-00	CERAMIC	0.022uF 25V
C610	1-136-165-00	MYLAR	0.1uF 5% 50V
C612	1-161-494-00	CERAMIC	0.022uF 25V
C616	1-126-916-11	ELECT	1000uF 20% 6.3V
C618	1-126-933-11	ELECT	100uF 20% 16V
C619	1-104-656-51	ELECT	2200uF 20% 6.3V
△C620	1-113-924-11	CERAMIC	0.0047uF 20% 250V
C631	1-161-494-00	CERAMIC	0.022uF 25V
C641	1-126-964-11	ELECT	10uF 20% 50V
C642	1-126-935-11	ELECT	470uF 20% 10V
C651	1-126-935-11	ELECT	470uF 20% 10V
C653	1-104-666-11	ELECT	220uF 20% 25V
C654	1-164-159-11	CERAMIC	0.1uF 50V
C657	1-164-159-11	CERAMIC	0.1uF 50V
C658	1-164-159-11	CERAMIC	0.1uF 50V
C659	1-161-494-00	CERAMIC	0.022uF 25V
C663	1-162-290-11	CERAMIC	470PF 10% 50V
C675	1-161-494-00	CERAMIC	0.022uF 25V
C677	1-161-494-00	CERAMIC	0.022uF 25V
C682	1-126-963-11	ELECT	4.7uF 20% 50V
C802	1-104-664-11	ELECT	47uF 20% 10V
C808	1-126-933-11	ELECT	100uF 20% 16V
C811	1-162-282-31	CERAMIC	100PF 10% 50V
C902	1-104-664-11	ELECT	47uF 20% 10V
C908	1-126-933-11	ELECT	100uF 20% 16V
C911	1-162-282-31	CERAMIC	100PF 10% 50V
< CONNECTOR >			
CN621	1-784-778-11	CONNECTOR, FFC 17P	
CN651	1-568-838-11	CONNECTOR, FFC 21P	
< DIODE >			
D601	8-719-024-99	DIODE 11ES2-NTA2B	
D602	8-719-024-99	DIODE 11ES2-NTA2B	
D603	8-719-024-99	DIODE 11ES2-NTA2B	
D604	8-719-024-99	DIODE 11ES2-NTA2B	
D605	8-719-024-99	DIODE 11ES2-NTA2B	
D612	8-719-210-21	DIODE 11EQS04	
D613	8-719-210-21	DIODE 11EQS04	

Ref. No.	Part No.	Description	Remark
D614	8-719-947-13	DIODE MTZJ-T-72-4.7B	
D615	8-719-911-19	DIODE 1SS119-25	
D616	8-719-911-19	DIODE 1SS119-25	
D631	8-719-983-63	DIODE MTZJ-T-72-3.3B	
D641	8-719-983-84	DIODE MTZJ-T-72-30D	
D643	8-719-109-85	DIODE RD5.1ESB2	
D681	8-719-911-19	DIODE 1SS119-25	
D682	8-719-911-19	DIODE 1SS119-25	
D691	8-719-911-19	DIODE 1SS119-25	
D692	8-719-911-19	DIODE 1SS119-25	
< IC >			
IC601	8-759-039-69	IC uPC7805AHF	
IC602	8-749-011-78	IC BA17807T	
IC603	8-759-165-81	IC PST600D-T	
IC631	8-759-598-69	IC BA6956AN	
IC651	8-749-921-12	IC GP1F32T (DIGITAL OUT OPTICAL)	
IC801	8-759-711-35	IC NJM4580D	
< JACK >			
J681	1-785-868-11	JACK, PIN 2P (ANALOG OUT)	
< COIL >			
L651	1-414-151-21	INDUCTOR 470uH	
< TRANSISTOR >			
Q642	8-729-041-38	TRANSISTOR 2SB1241TV2Q	
Q681	8-729-029-56	TRANSISTOR DTA144ESA	
Q682	8-729-922-37	TRANSISTOR 2SD2144S-UVW	
Q691	8-729-029-56	TRANSISTOR DTA144ESA	
Q692	8-729-922-37	TRANSISTOR 2SD2144S-UVW	
< RESISTOR >			
R606	1-247-769-11	CARBON 2.7 5% 1/4W	
R607	1-247-769-11	CARBON 2.7 5% 1/4W	
R611	1-249-429-11	CARBON 10K 5% 1/4W	
R612	1-249-411-11	CARBON 330 5% 1/4W	
R631	1-249-427-11	CARBON 6.8K 5% 1/4W	
R632	1-215-421-00	METAL 1K 1% 1/4W	
R641	1-249-432-11	CARBON 18K 5% 1/4W	
R642	1-249-432-11	CARBON 18K 5% 1/4W	
R646	1-249-432-11	CARBON 18K 5% 1/4W	
R647	1-247-807-31	CARBON 100 5% 1/4W	
R648	1-247-807-31	CARBON 100 5% 1/4W	
R651	1-247-807-31	CARBON 100 5% 1/4W	
R652	1-247-807-31	CARBON 100 5% 1/4W	
R653	1-247-807-31	CARBON 100 5% 1/4W	
R681	1-249-441-11	CARBON 100K 5% 1/4W	
R682	1-249-419-11	CARBON 1.5K 5% 1/4W	
R691	1-249-441-11	CARBON 100K 5% 1/4W	
R692	1-249-419-11	CARBON 1.5K 5% 1/4W	
R804	1-215-445-00	METAL 10K 1% 1/4W	
R805	1-215-445-00	METAL 10K 1% 1/4W	
R806	1-215-445-00	METAL 10K 1% 1/4W	
R809	1-249-441-11	CARBON 100K 5% 1/4W	
R810	1-249-414-11	CARBON 560 5% 1/4W	
R812	1-247-807-31	CARBON 100 5% 1/4W	

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MAIN

POWER SW

Ref. No.	Part No.	Description	Remark		
R904	1-215-445-00	METAL	10K	1%	1/4W
R905	1-215-445-00	METAL	10K	1%	1/4W
R906	1-215-445-00	METAL	10K	1%	1/4W
R909	1-249-441-11	CARBON	100K	5%	1/4W
R910	1-249-414-11	CARBON	560	5%	1/4W
R912	1-247-807-31	CARBON	100	5%	1/4W

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1-681-131-11 POWER SW BOARD  
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< CAPACITOR >

△ C621	1-113-924-11	CERAMIC	0.0047uF	20%	250V
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< CONNECTOR >

* CN601	1-580-230-31	PIN, CONNECTOR (PC BOARD) 2P			
CN602	1-564-321-00	PIN, CONNECTOR 2P			

< SWITCH >

△ S601	1-762-581-11	SWITCH, AC POWER PUSH (1KEY) (POWER)			
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MISCELLANEOUS  
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△ 6	1-696-845-11	CORD, POWER (AUS)			
△ 6	1-777-071-41	CORD, POWER (AEP, UK, SP)			
△ 6	1-783-531-31	CORD, POWER (US, CND)			
7	1-590-243-11	WIRE (FLAT TYPE) (21 CORE) (XE270: US)			
7	1-773-149-11	WIRE (FLAT TYPE) (21 CORE) (XE270: CND, AEP, UK, SP, AUS/XE370)			

58	1-773-043-11	WIRE (FLAT TYPE) (17 CORE)			
508	1-452-925-21	MAGNET ASSY			
511	A-4604-363-A	MOTOR (L) ASSY			
△ 555	1-796-033-11	OPTICAL PICK-UP/PXR-104X			
556	1-782-817-11	WIRE (FLAT TYPE) (16 CORE)			

M101	X-4917-523-3	MOTOR ASSY (SPINDLE)			
M102	X-4917-504-1	MOTOR ASSY (SLED)			
M151	1-541-632-12	MOTOR, DC (LOADING)			
T601	1-437-257-11	TRANSFORMER, POWER (US, CND)			
T601	1-437-258-11	TRANSFORMER, POWER (AEP, UK, SP, AUS)			

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ACCESSORIES & PACKING MATERIALS

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△	1-770-019-11	ADAPTOR, CONVERSION PLUG 3P (UK)			
	1-418-765-11	REMOTE COMMANDER (RM-DX740) (XE370)			
	1-776-263-11	CORD, CONNECTION (RCA AUDIO CORD)			
	4-233-601-11	MANUAL, INSTRUCTION (ENGLISH, FRENCH) (XE270: CND, AEP/XE370: AEP)			
	4-233-601-21	MANUAL, INSTRUCTION (GERMAN, SPANISH, DUTCH, SWEDISH, ITALIAN, POLISH) (AEP)			
	4-233-601-61	MANUAL, INSTRUCTION (TRADITIONAL CHINESE) (SP)			
	4-233-601-71	MANUAL, INSTRUCTION (ENGLISH) (US, UK, SP, AUS)			
	4-983-956-01	COVER, BATTERY(for RM-DX740) (XE370)			

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