

# DTC-2000ES

## SERVICE MANUAL

US Model  
AEP Model

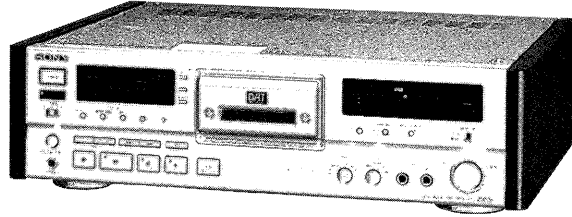


Photo : AEP Model

**DAT SBM**  
Digital Audio Tape Super Bit Mapping

Model Name Using Similar Mechanism	NEW
MD Mechanism Type	DATM-53 (US,AEP Model)
	DATM-54 (German Model)

Tape	Digital audio tape
Recording head	Rotary head
Recording time	Standard: 120 minutes Long-play mode: 240 minutes (with DT-120)
Tape speed	Standard: 8.15 mm/s Long-play mode: 4.075 mm/s
Drum rotation	Standard: 2,000 rpm Long-play mode: 1,000 rpm
Error correction	Double-Read Solomon code

### SPECIFICATIONS

#### Input

	Jack type	Impedance	Rated input level
<b>LINE IN</b>	Phono jack	47 kilohms	-4 dB
<b>DIGITAL IN</b>	Phono jack	75 ohms	0.5 Vp-p, ±20%
<b>DIGITAL IN</b>	Optical jack	—	—
<b>MIC</b>	Phone jack	47 kilohms	-44 dB

<b>Tape</b>	
Track pitch	13.6 μm (20.4 μm)
Sampling frequency	48 kHz, 44.1 kHz, 32 kHz
Modulation system	8-10 Modulation
Transfer rate	2.46 Mbit/sec
Number of channels	2 channels, stereo
D/A conversion (Quantization)	Standard: 16-bit linear Long-play mode: 12-bit non-linear
Frequency response	Standard: 2-22,000 Hz (±0.5 dB) Long-play mode: 2-14,500 Hz (±0.5 dB)
Signal-to-noise ratio	Standard: more than 94 dB Long-play mode: more than 94 dB
Dynamic range	Standard: more than 94 dB Long-play mode: more than 94 dB
Total harmonic distortion	Standard: less than 0.0035% (1 kHz) Long-play mode: less than 0.075% (1 kHz)
Wow and flutter	Below measurable limit (±0.001% W. PEAK)

#### Output

	Jack type	Impedance	Rated output	Load Impedance
<b>LINE OUT</b>	Phono jack	470 ohms	-4 dB	More than 10 kilohms
<b>PHONES</b>	Stereo phone jack	220 ohms	1.3 mW	32 ohms
<b>DIGITAL OUT</b>	Phono jack	75 ohms	0.5Vp-p, ±20%	75 ohms

DIGITAL OUT (optical jack) wavelength: 660 nm

— Continued on next page —

DIGITAL AUDIO TAPE DECK  
**SONY**®



## General

Power requirements	Model for European countries 220 – 230 V AC, 50/60 Hz Model for U.S.A. 120V AC 60Hz
Power consumption	50 W
Dimensions	Model for European countries Approx 470 x 135 x 380 mm (w/h/d) (18 <sup>5</sup> / <sub>8</sub> x 5 <sup>3</sup> / <sub>8</sub> x 15 inches) Model for U.S.A. Approx 430 x 135 x 380 mm (w/h/d) (16 <sup>15</sup> / <sub>16</sub> x 5 <sup>3</sup> / <sub>8</sub> x 15 inches)
Weight	Model for European countries Approx 12.5 kg Model for U.S.A. Approx 11.5kg

## Remote commander (supplied)

Remote control system	Infrared control
Power requirements	3V DC, with two size-AA (R6) batteries
Dimensions	Approx 63 x 19 x 175 mm (w/h/d) (2 <sup>1</sup> / <sub>2</sub> x <sup>3</sup> / <sub>4</sub> x 7 inches)
Weight	Approx 130 g (5 oz) incl. batteries

## Supplied accessories

Remote commander (1)	
Sony batteries SUM-3 (NS) (2)	
Audio connecting cords (2 phono plugs-to-2 phono plugs, stereo for line inputs and outputs) (2)	

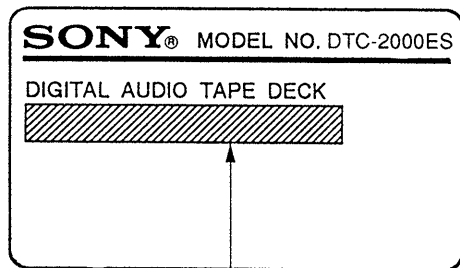
Design and specifications are subject to change without notice.

## Optional accessories

Optical cable	DOC-15SP etc.
Connecting cord	RK-C510HG or equivalent (2 phono plugs-to-2 phono plugs: gold- plated connectors and high fidelity LC-OFC line cord) VMC-10HG or equivalent (phono plug-to-phono plug): for digital connection
Cleaning cassette	DT-10CL

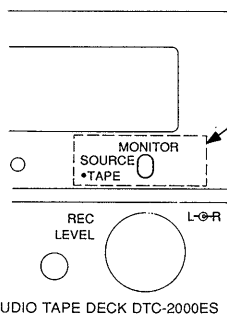
## MODEL IDENTIFICATION

### — SPECIFICATION LABEL —



US MODEL : AC120V, 60Hz, 50W  
AEP, G MODEL : AC220—230V, 50/60Hz, 50W

the right side of the front panel.



The monitor lamp is not installed in G model.

G ; German model

DIGITAL AUDIO TAPE DECK DTC-2000ES

## Notes on chip component replacement

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

## Flexible Circuit Board Repairing

- Keep the temperature of the soldering iron around 270 °C during repairing.
- Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).
- Be careful not to apply force on the conductor when soldering or unsoldering.

## SAFETY CHECK-OUT

After correcting the original service problem, perform the following safety checks before releasing the set to the customer: Check the antenna terminals, metal trim, “metallized” knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.

## LEAKAGE

The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microamperes). Leakage current can be measured by any one of three methods.

1. A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers' instructions to use these instruments.
2. A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.
3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The “limit” indication is 0.75 V, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2V AC range are suitable. (See Fig. A)

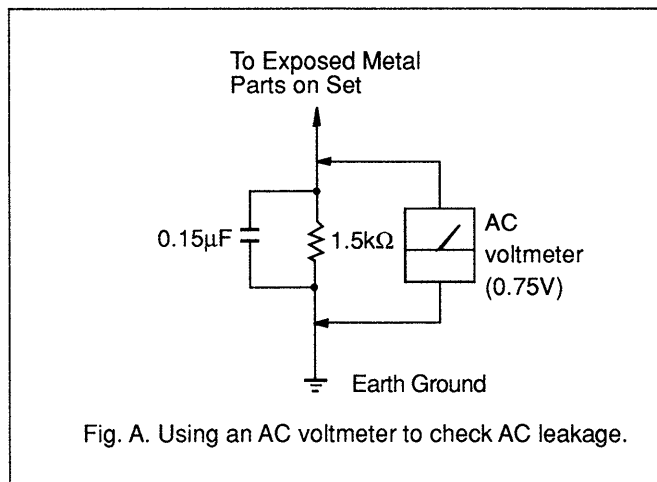


Fig. A. Using an AC voltmeter to check AC leakage.

## TABLE OF CONTENTS

<u>Section</u>	<u>Title</u>	<u>Page</u>	<u>Section</u>	<u>Title</u>	<u>Page</u>
1.	GENERAL		4-6.	Schematic Diagram — MD Section —	37
	Location and Function of Controls .....	4	4-7.	Printed Wiring Board — MD Section —	41
	Clock Setting .....	8	4-8.	Printed Wiring Board — Main Section —	45
2.	DISASSEMBLY		4-9.	Schematic Diagram — Main Section —	49
2-1.	Removal of Case, Side Panel Assemblies, Panel Assembly (Cassette) .....	10	4-10.	Schematic Diagram — Audio Section —	54
2-2.	Removal of Front Panel Assembly .....	10	4-11.	Printed Wiring Board — Audio Section —	59
2-3.	Removal of Mechanism Deck .....	11	4-12.	Printed Wiring Board — Digital Section —	62
2-4.	Removal of Cassette Holder Assembly .....	11	4-13.	Schematic Diagram — Digital Section —	65
2-5.	Removal of Drum Assembly (DOU-15A-R) (US, AEP Model) .....	12	4-14.	Schematic Diagram — Panel Section —	69
	Removal of Drum Assembly (DOU-03D-R) (G Model) .....	12	4-15.	Printed Wiring Board — Panel Section —	73
2-6.	Removal of MD Board, DC-Motor U-2A (Reel) (M903) .....	13	4-16.	Printed Wiring Board — Power Section —	76
2-7.	Removal of Loading Motor Board, DC Motor U-17A (Capstan) (M902) .....	13	4-17.	Schematic Diagram — Power Section —	79
3.	ADJUSTMENTS		4-18.	IC Pin Functions	
	Notes When Making Adjustments .....	14		• IC104, 204 D/A Converter (CXD2562Q) .....	82
3-1.	Meshanical Adjustments .....	16		• IC401, 402 DSP (CXD2605Q) .....	84
3-2.	Electrical Adjustments .....	16		• IC403 Main Microprocessor (CXP87532-007Q) .....	87
3-3.	Checks and Adjustments for Date Function .....	18		• IC405 DSP (CXD2704Q) .....	90
4.	DIAGRAMS			• IC601 FL Controller (DISPLAY) (CXP82220-014Q) .....	92
4-1.	Circuit Boards Location .....	20		• IC651 Meter Microprocessor (CXP82220-009Q) .....	94
4-2.	Block Diagrams			• IC652 Meter IC (MSM6338MS) .....	96
	— Panel, D/A,A/D Section — .....	21		• IC901 Mechanism Microprocessor (CXP87532-006Q) .....	97
	— Main Section — .....	24	5.	EXPLODED VIEWS	
	— Power Section — .....	27	5-1.	Case and Side Panel Assembly .....	100
4-3.	Semiconductor Lead Layouts .....	28	5-2.	Front Panel Assembly .....	101
4-4.	Printed Wiring Board		5-3.	Chassis Assembly .....	102
	— RF (US, AEP Model) Section — .....	30	5-4.	Cassette Compartment Assembly (1) .....	103
	— RF (German Model) Section — .....	32	5-5.	Cassette Compartment Assembly (2) .....	104
4-5.	Schematic Diagram		5-6.	Mashanism Deck Assembly (1) (DATM-53 : AEP, US model) (DATM-54 : G model) .....	105
	— RF (US, AEP Model) Section — .....	33	5-7.	Mashanism Deck Assembly (2) (DATM-53 : AEP, US model) (DATM-54 : G model) .....	106
			5-8.	Mashanism Deck Assembly (3) (DATM-53 : AEP, US model) (DATM-54 : G model) .....	107
			6.	ELECTRICAL PARTS LIST .....	108

G : German model

**SAFETY-RELATED COMPONENT WARNING !!**

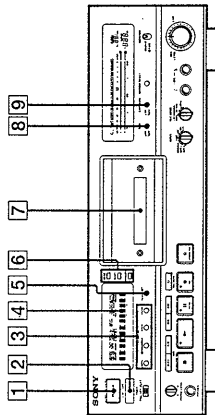
**COMPONENTS IDENTIFIED BY MARK  $\Delta$  OR DOTTED LINE WITH MARK  $\Delta$  ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.**

## Location and Function of Controls

Refer to pages indicated in parentheses for details

### Front Panel/Remote Commander A

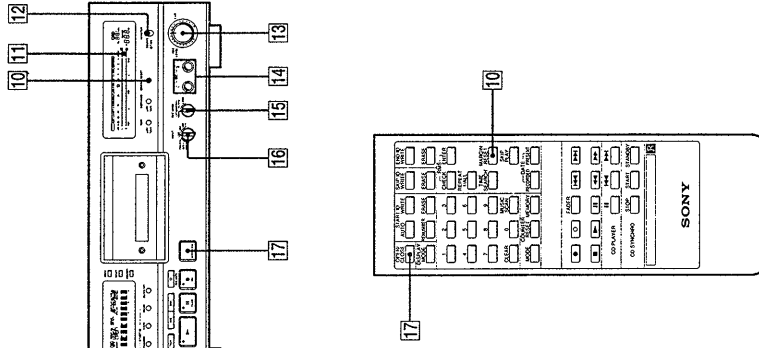
- 1 POWER button  
Turns the power on and off.
- 2 Remote sensor  
Receives signals from the remote commander.
- 3 START ID buttons  
AUTO: Press to turn the AUTO indicator on and off. When the AUTO indicator is lit, start IDs are automatically written during recording. When the AUTO indicator is not lit, a start ID is written whenever you press START ID WRITE. (39,44) REMEMBER: Press to remember all programs on a tape. If the tape has start IDs only, the tape rewinds to the beginning and program numbers are written starting from 1. (46) WRITE: Press to write a start ID during recording or playback. (41) ERASE: Press to erase a start ID. When a start ID is written together with a program number, both codes are simultaneously erased when you press this button.(43,47)
- 4 Display window (left)  
Indicates the operating status.
- 5 CLOCK SET button  
Press to set the built-in clock. (18)
- 6 Counter setting buttons  
MODE button: Press to select the display of absolute time, elapsed playing time, remaining cassette (linear counter). (19,35) RESET button: Press to zero the linear counter. (66) MEMORY button: Press to memorize a position (memory play and memory stop functions). (60)
- 7 Cassette lid /compartment  
Insert a cassette with the window side up and the safety tab facing you. A compartment in the lid of the cassette compartment allows viewing of the cassette operation. (20)
- 8 SRM (Super Bit Mapping) switch  
Set to ON for Super Bit Mapping during recording an analog or digital source through the LINE IN jacks in STANDARD recording mode (REC MODE switch). (23)
- 9 EMPHASIS switch  
Press to add emphasis during analog recording. (25)



## Location and Function of Controls

- 10 MARGIN RESET button  
Press to reset the MARGIN indication. "—" appears. (30)
- 11 Display window (right)  
Shows the signal level during recording and playback.
- 12 MONITOR switch  
Use during recording to select the signal output from the LINE OUT connector, DIGITAL OUT connector, and the PHONES jack. Set to SOURCE to output the source signal. Set to TAPE to output the tape recorded signal. During playback, signal monitoring is possible at either setting. (29)
- 13 REC LEVEL (recording level) controls  
Use to adjust the recording level and balance during analog signal recording. The outer knob controls the L (left) channel level and the inner knob the R (right) channel level. Adjust both knobs together, or independently by turning one knob while holding the other. Recording level adjustment is unnecessary when recording digital signals. (30)
- 14 MIC (microphone) jacks (L/R)  
Connect microphones with a phone plug here.
- 15 REC MODE selector  
Normally set to STANDARD. Set to LONG to record analog or digital signals at 32-KHZ in long-play mode. (31)
- 16 INPUT selector switch  
Selects the input signal to be recorded. LINE: For recording from a sound source connected to the LINE IN jacks. (14) COAXIAL: For recording from a sound source connected to the DIGITAL IN (COAXIAL) jack. (14,26) OPT1: For recording from a sound source connected to the DIGITAL IN (OPT1) jack. (14,26) OPT2: For recording from a sound source connected to the DIGITAL IN (OPT2) jack. (14,26) MIC: For recording from microphones connected to the MIC jacks. (26) MIC ATT: For recording vocals or musical instruments with a microphone. Automatically lowers (attenuates) excessively high-signal levels. (26)
- 17 OPEN/CLOSE button  
Press to open or close the cassette compartment. (20)

### A



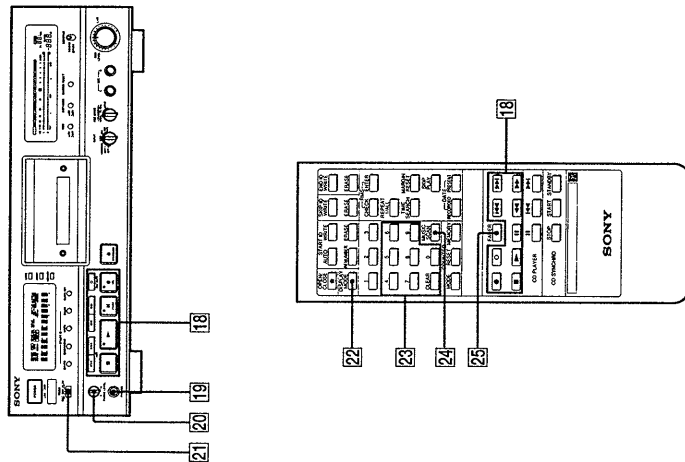
## SECTION 1 GENERAL

This section is extracted from instruction manual.



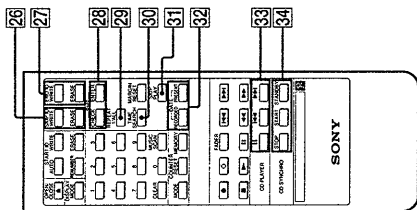
## Location and Function of Controls

- 18** Tape operation buttons  
 ■ (stop): Press to stop recording or playback.  
 ▶ (play): Press to start playback or recording.  
 || PAUSE: Press to pause recording or playback. To restart recording or playback, press this button again or ▲.  
 ▲ If the unit stays in pause mode for about 10 minutes, the mode is automatically released and the unit stops. To restart recording or playback, press ● REC or ▶, respectively.  
 ▶◀ / ▶▶ (AMS): Press to locate the beginning of a selection while the unit is playing or stopped. (57)  
 ◀◀ / ▶▶ (rewind/review, fast-forward/cue): Press while the unit is stopped to rewind or fast-forward the tape.  
 Press during playback to rewind or fast-forward the tape while monitoring the sound.  
 ○ REC MUTE (record muting): Inserts a silent portion (space). (32)  
 ● REC (recording): Press to enter recording pause. Then press || PAUSE or ▶ to start recording.  
**19** PHONES (headphones) jack  
 ○ Connect headphones to this jack.  
**20** PHONE LEVEL control  
 Turn to adjust the headphones volume. (54)  
**21** TIMER switch  
 Normally set to OFF. Set to REC or PLAY to record or play back at a specific time using an optional audio timer. (68)  
**22** DISPLAY MODE button  
 Press to select a complete display, partial display, or no display. (10)  
**23** Numeric buttons (0-9) and CLEAR button  
 Use the numeric buttons to specify the program number of the selection to be played back or the starting program number of a sequence during recording. Press CLEAR to erase a program number just entered. (58,62,67)  
**24** MUSIC SCAN button  
 Press to listen to the beginning of each selection successively. (65)  
**25** FADER button  
 Press for fade-in or fade-out during recording or playback. (34,63)



## Location and Function of Controls

- 26** SKIP ID buttons  
 WRITE: Press at the start of a portion to be skipped later.  
 During playback, the portion from the skip ID to the next start ID is skipped. (48)  
 ERASE: Press to erase the nearest skip ID before the current position. (49)  
**27** END ID buttons  
 WRITE: Press to write an end ID signifying the end of playback or recording. (50)  
 ERASE: Press to erase an end ID. (52)  
**28** RMS\* play buttons  
 ENTER: Press to enter a selection in a program for playback in sequential order. (67)  
 CHECK: Press to check the contents of a program. (67)  
 \*RMS: Random Music Sensor  
**29** REPEAT 1/ALL button  
 Press to select the repeat play mode: REPEAT 1 → REPEAT ALL → off (64)  
**30** TIME SEARCH button  
 Enter the time from the beginning of the tape with the numeric buttons, then press TIME SEARCH to locate the specified position. (61)  
**31** SKIP PLAY button  
 Press to activate the skip ID code function. Portions of a tape marked with a skip ID are skipped. (58)  
**32** DATE buttons  
 RECORDED: Press to display the recording date of the tape being played. (28)  
 PRESENT: Press to display the current time. (19)  
**33** CD operation buttons (35)  
 For use only in conjunction with a Sony CD player equipped with a remote commander.  
 || (pause): Press twice to start playback. Press once during playback to pause.  
 ◀◀ / ▶▶ (AMS): Press to locate the start of specific selections on a CD.  
**34** CD SYNCHRO (CD synchronized recording) buttons (35)  
 Controls the playback of a Sony CD player equipped with a remote commander for synchronized recording with the DAT deck.  
 STANDBY: Press to place the unit in recording pause.  
 START: Press to start recording on the DAT deck and playback on the CD player.  
 STOP: Press to stop recording on the DAT deck and playback on the CD player.



**A**

**A**

## Location and Function of Controls

### Remote Commander Operation

Each button on the remote commander functions in the same way as those on the front panel with the same name. The following operations, however, cannot be performed with the remote commander, and must be done on the front panel controls:

- Turning the power on and off
- Setting the INPUT switch
- Adjusting the recording level and balance
- Adjusting the headphones level
- Setting the TAPE/SOURCE switch
- Setting the TIMER switch
- Selecting the recording mode (standard or long)
- Turning SBM and emphasis functions on and off
- Setting the clock

The remote commander must be used for the following operations and functions:

- Synchronized recording with a Sony CD player
- Controlling pause and AMS functions on a Sony CD player
- Writing and erasing skip IDs and end IDs
- Repeat play
- Skip play
- RMS (Random Music Sensor) play
- Changing the display mode
- Adjusting the brightness of the display
- Time search function
- Fade-in/fade-out function
- Displaying the recording date or current time
- Music scan function

## Location and Function of Controls

### Notes on the Remote Commander

- Do not expose the remote sensor on the deck to strong light such as direct sunlight and lighting equipment.
- Avoid obstructions between the remote commander and the remote sensor since they may prevent the reception of commands by the deck.
- Point the remote commander directly at the remote sensor on the deck.
- As the batteries weaken, the remote control distance will become shorter. Replace the batteries when this occurs.

### Installing batteries

#### To avoid battery leakage

When the commander will not be used for a long period of time, remove the batteries to avoid damage caused by battery leakage and corrosion.

#### Battery life

About half a year of normal operation can be expected when using Sony SUM-3 (NS) batteries.

### Display Window

#### To turn off the display

When you turn on the unit, the display lights up. During recording or playback, you can specify a partial display or no display.

Using the remote commander, press DISPLAY MODE to change the display as follows:

Normal display ←

→ Peak level meters and margin indicator turn off.  
(The DISPLAY OFF indicator lights.)

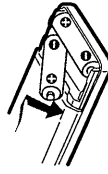
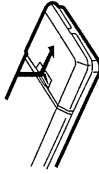
→ The entire display turns off during recording and playback.

(The DISPLAY OFF AUTO indicator lights momentarily just before the display turns off.)

- If you press DISPLAY MODE when the unit is not recording or playing back, the DISPLAY OFF AUTO indicator lights and the entire display turns off immediately when you start recording or playback.

#### To adjust the brightness of the display

Hold down MODE and press numeric buttons 1, 2 or 3 on the remote commander. The higher the number, the darker the display becomes.



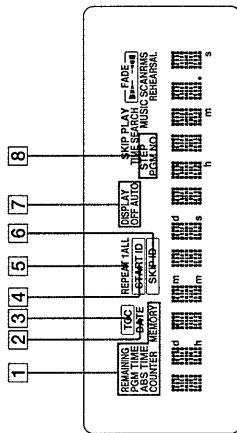
Insert two size-AA (R6) batteries with correct polarity, then close the lid.

## B

## Location and Function of Controls

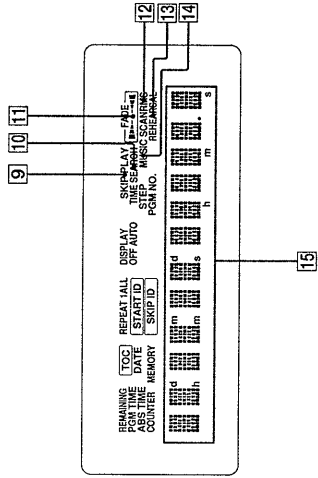
### Display Window (Left) C

- REMAINING (remaining time): Lights when the counter shows the remaining time of the tape.
- PCM TIME (program time): Lights when the counter shows the elapsed time of the current selection.
- ABS TIME (absolute time) indicator: Lights when the counter shows the elapsed time from the beginning of the tape.
- COUNTER: Lights when the counter shows the elapsed time from the start of the tape or from the position at which RESET was last pressed.
- MEMORY: Lights with the COUNTER indication to indicate that the memory function is on.
- DATE indicator: Lights when RECORDED is pressed to show the recording date of the tape being played. Flashes when PRESENT is pressed to show current time.
- TOC (Table Of Contents) indicator: Lights when a pre-recorded DAT cassette is played.
- START ID indicator: Flashes (for 9 or 18 seconds) when writing or erasing a start ID code, and lights when a start ID is detected during playback.
- REPEAT indicators: REPEAT 1: Lights during repeat play of a single selection. REPEAT ALL: Lights during repeat play of all selections.
- SKIP ID indicator: Lights (for 1 or 2 seconds) when writing or erasing a skip ID code or when a skip ID is detected during playback.
- DISPLAY OFF AUTO indicator: Lights to indicate that the entire display will turn off at the start of recording or playback.
- STEP/PCM NO. indicator: PCM NO. indicates the program number of the selection being played. When the RMS function is on, (67), STEP appears to indicate the playing order of programmed selection.



## Location and Function of Controls

- SKIP PLAY indicator: Lights during playback when a portion marked by a skip ID is being skipped.
- TIME SEARCH indicator: Lights when the time search function is on and the unit advances to the end of a specified (absolute) time from the start of the tape.
- FADE indicator: FADE -II: Flashes as recording or playback fades in. FADE -I: Flashes as recording of playback fades out.
- RMS (Random Music Sensor) indicator: Lights when the RMS function is on. (67)
- Specified program numbers appear on the display.
- REHEARSAL indicator: Lights when the rehearsal function is on. (42,48,51) Fine adjustments made to start, skip and end ID settings appear on the display in units of 0.3 second.
- MUSIC SCAN indicator: Light as the music scan function plays the beginning of all selections in succession.
- Time indicator: Indicates the tape running time, absolute time, elapsed time of the current selection, or remaining time. The displayed item changes each time you press MODE.

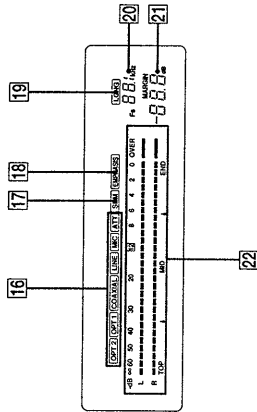


## Location and Function of Controls

**D**

### Display Window (Right) **D**

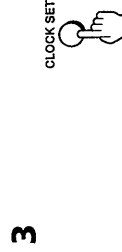
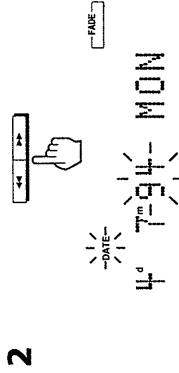
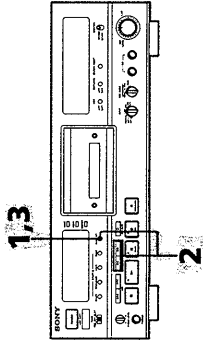
- 16** INPUT selector indicators  
Lights to indicate the input signal currently selected by the INPUT select or switch.
- 17** SBM indicator  
Lights when the SBM function is on (applicable during analog recording only).
- 18** EMPHASIS indicator  
Lights when the emphasis function is on (during recording or playback).
- 19** LONG play mode indicator  
Lights during recording or playback in long-play mode.
- 20** Sampling frequency indicator  
48 kHz: Lights during recording or playback of analog input signals (standard mode).  
44.1 kHz: Lights during recording or playback of a CD, MD, DCC or a pre-recorded DAT cassette tape.  
32 kHz: Lights during recording or playback of analog input signals (long-play mode).
- 21** MARGIN indicator  
Indicates the most recent margin between the peak input audio signal and 0 dB.
- 22** Peak level meters  
Indicate the signal level during playback and recording for the left and right channels. A peak hold function holds the indication at peak level momentarily.



## Clock Setting

This unit employs a built-in clock to keep track of the current date and time. Once you set the date and time, this information will be recorded on the tape along with the audio signal during recording, allowing you to check the recording date of the tape during playback at a later time.

- 1 Press CLOCK SET.**  
The year indication begins to flash.
- 2 Press  $\blacktriangleright$  or  $\blacktriangleleft$  to enter the year, month, day, hour and minute.**  
Pressing  $\blacktriangleright$  increases the display value; pressing  $\blacktriangleleft$  decreases the value. To move to the next item, press CLOCK SET. The day of the week is automatically calculated for any year from 1987 to 2086.
- 3 After making all settings, press CLOCK SET in synchronization with a time signal.**



## Clock Setting

### To view the date or time

Press PRESENT to display the date or time. Press MODE to return to the counter display.

### To reset the time

Press PRESENT until the time appears, then do steps 1 to 3 on the previous page to reset the time.

### Time display

The time is displayed in a 12-hour format. Midnight and noon are displayed as follows:  
Midnight: 12:00 AM  
Noon: 12:00 PM

### Built-in clock

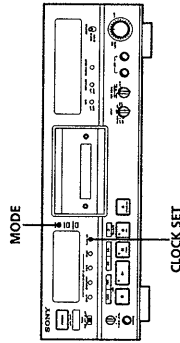
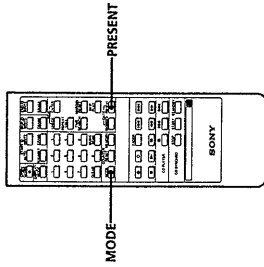
This unit's built-in clock uses a quartz oscillator, and is thus susceptible to time variations caused by changes in temperature and other conditions. For precise time stamping, it is recommended that you set the clock once a week.

### Precaution on setting the clock

Although this unit's clock automatically adjusts for leap years and long and short months, do not enter a date which does not exist.

### Notes

- Pressing CLOCK SET for the first time after purchasing the unit causes "m--d--m--" to appear. Do steps 2 and 3 on the previous page to set the clock.
- Set the clock while the tape is stopped.
- This unit uses a back-up battery to keep the clock running when the power is turned off. The life of the battery under normal use is approximately seven years. When the battery starts to run down, the clock will stop operating normally. When this occurs, have the battery replaced at your dealer or nearest Sony Service Center (a battery replacement fee is required).

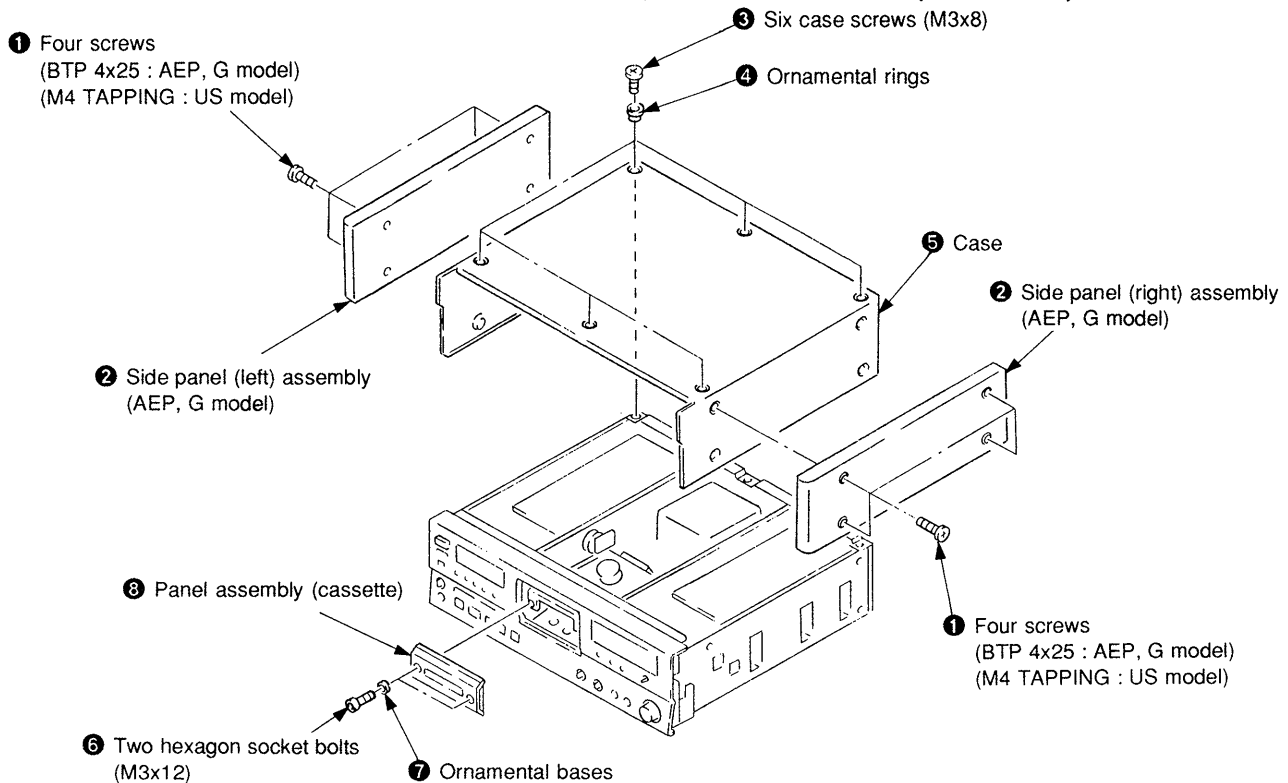


## SECTION 2 DISASSEMBLY

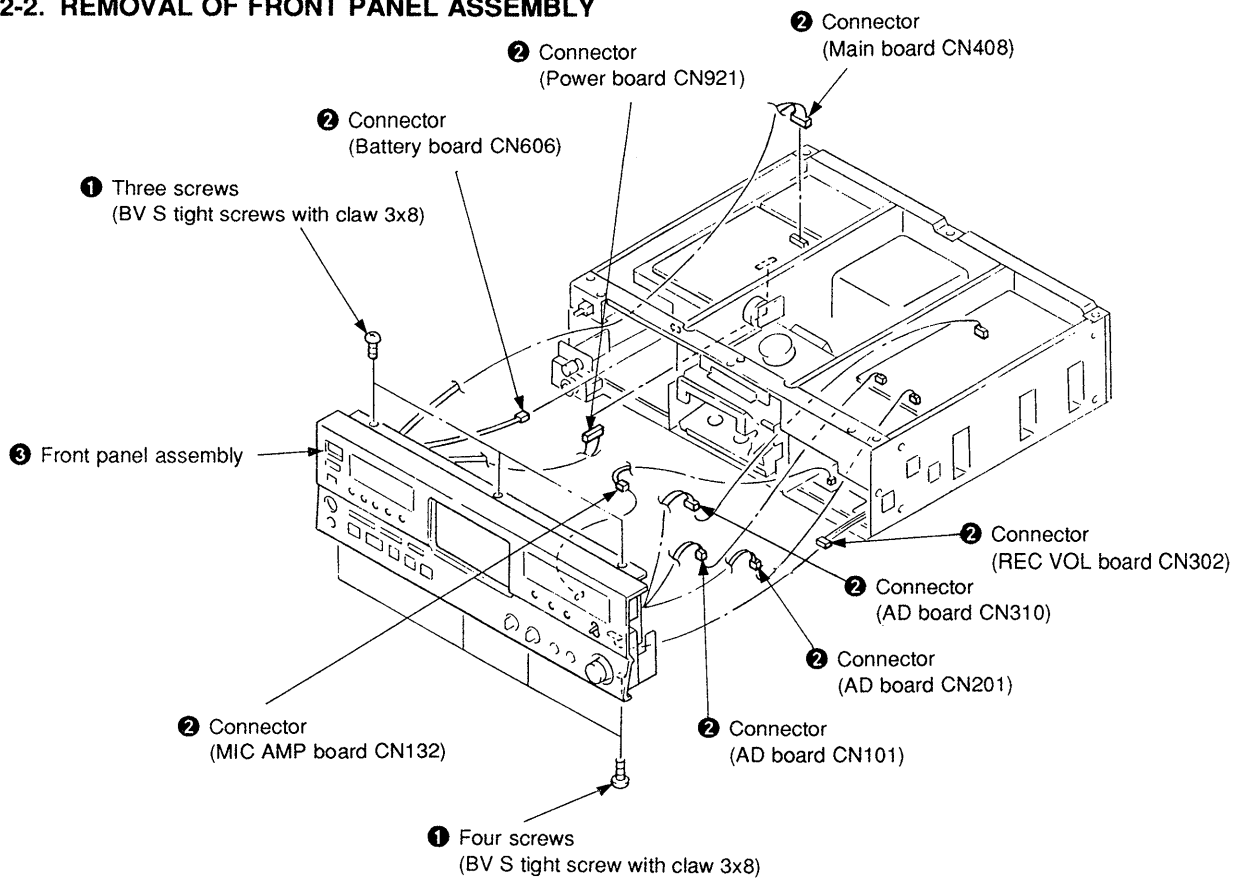
G : German model

• Remove the parts numbered in the figure (1, etc.) in numerical order.

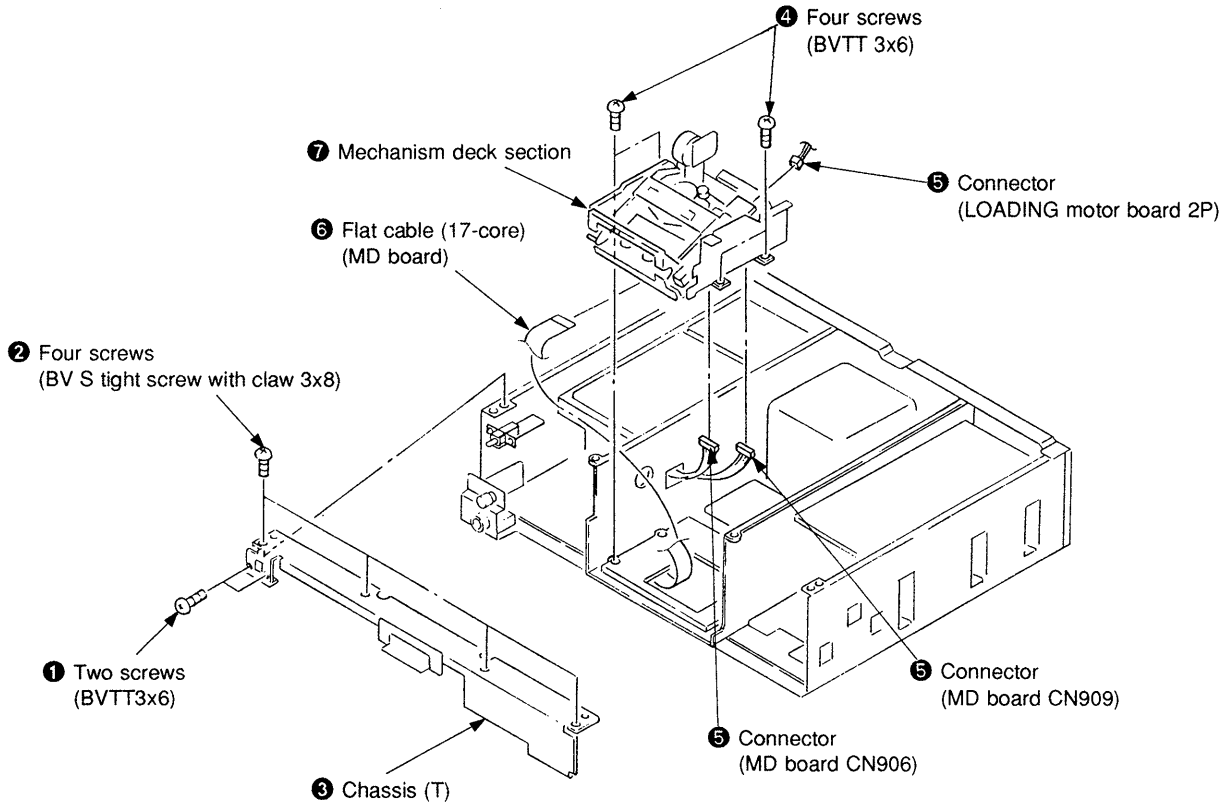
### 2-1. REMOVAL OF CASE, SIDE PANEL ASSEMBLIES, PANEL ASSEMBLY (CASSETTE)



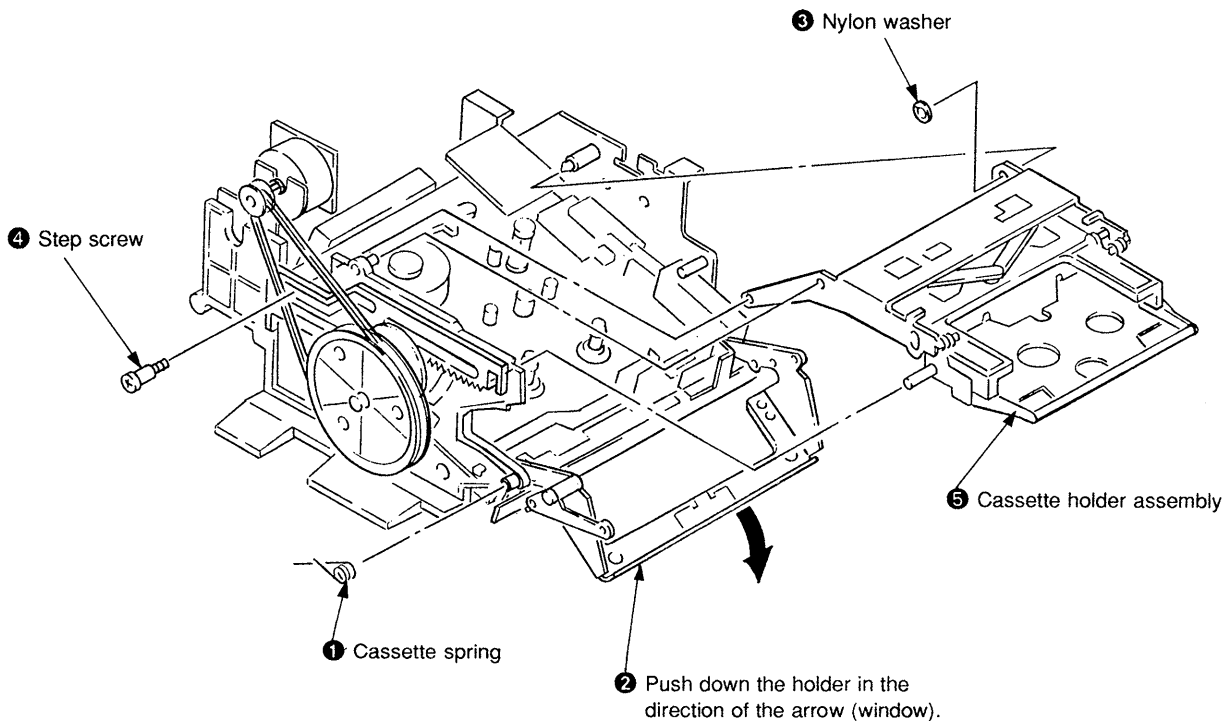
### 2-2. REMOVAL OF FRONT PANEL ASSEMBLY



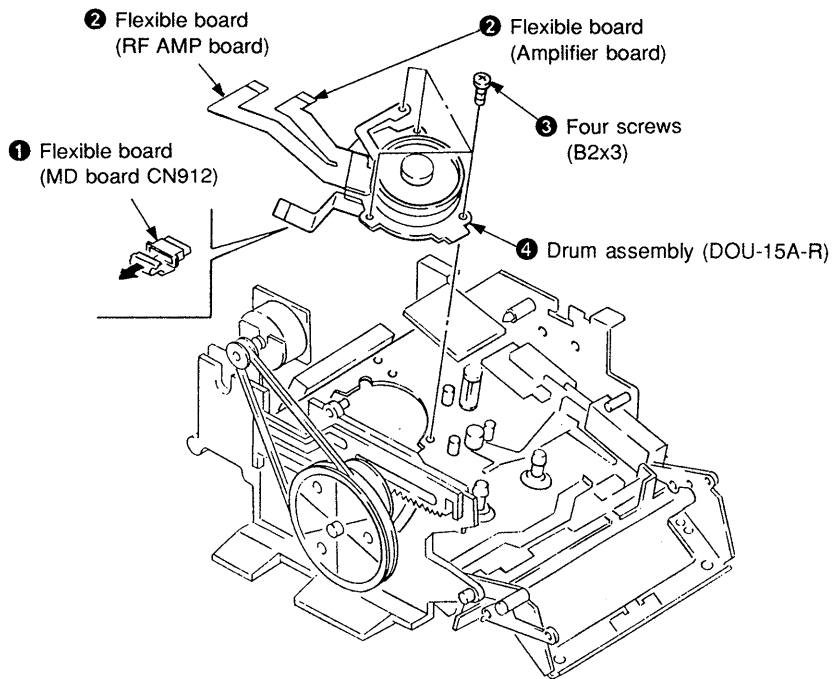
### 2-3. REMOVAL OF MECHANISM DECK



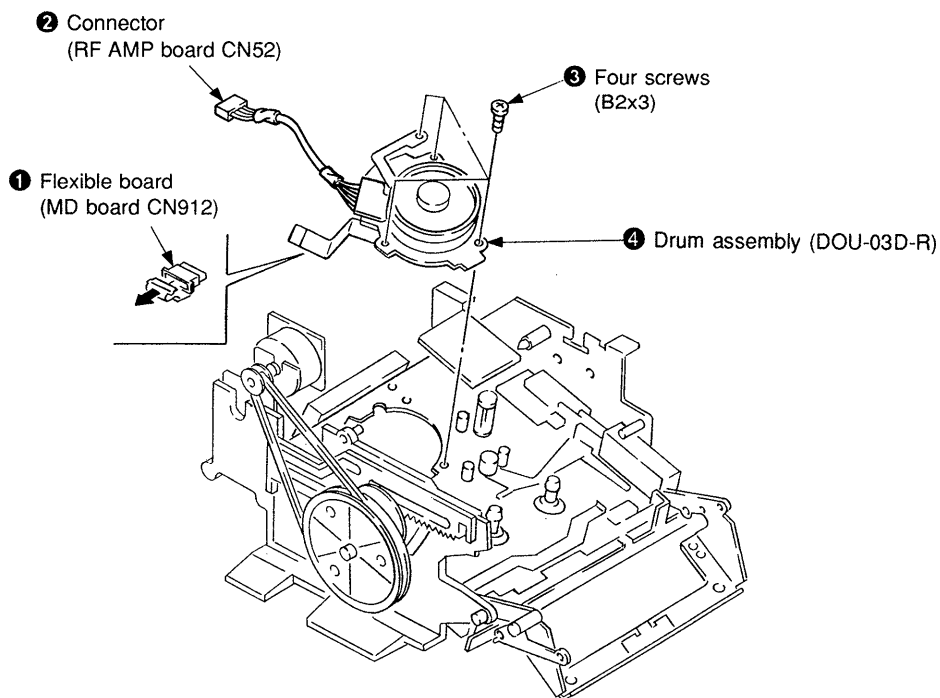
### 2-4. REMOVAL OF CASSETTE HOLDER ASSEMBLY



## 2-5. REMOVAL OF DRUM ASSEMBLY (DOU-15A-R) (US, AEP MODEL)

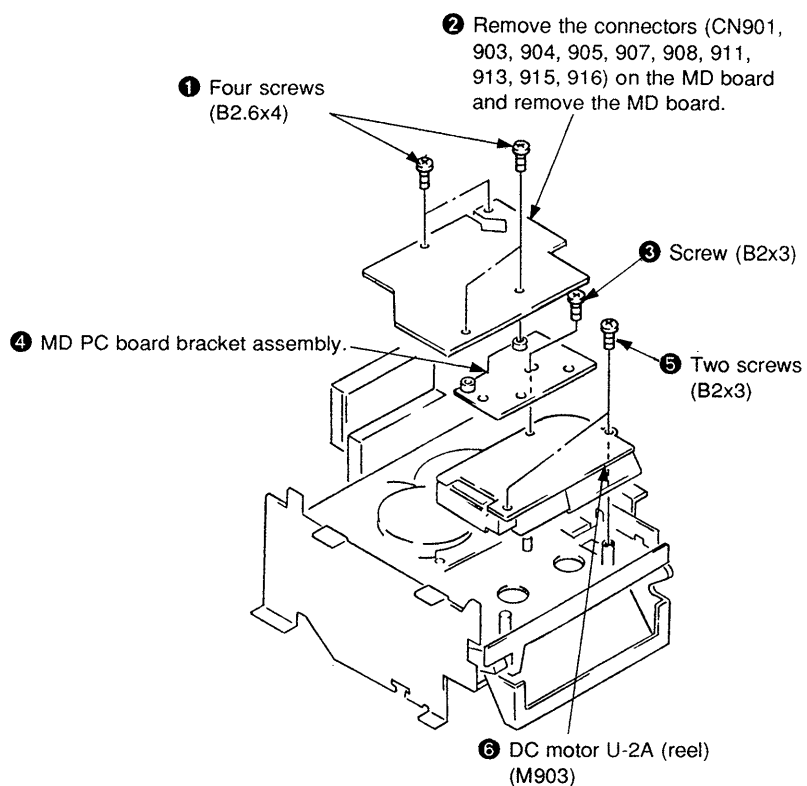


## REMOVAL OF DRUM ASSEMBLY (DOU-03D-R) (G MODEL)

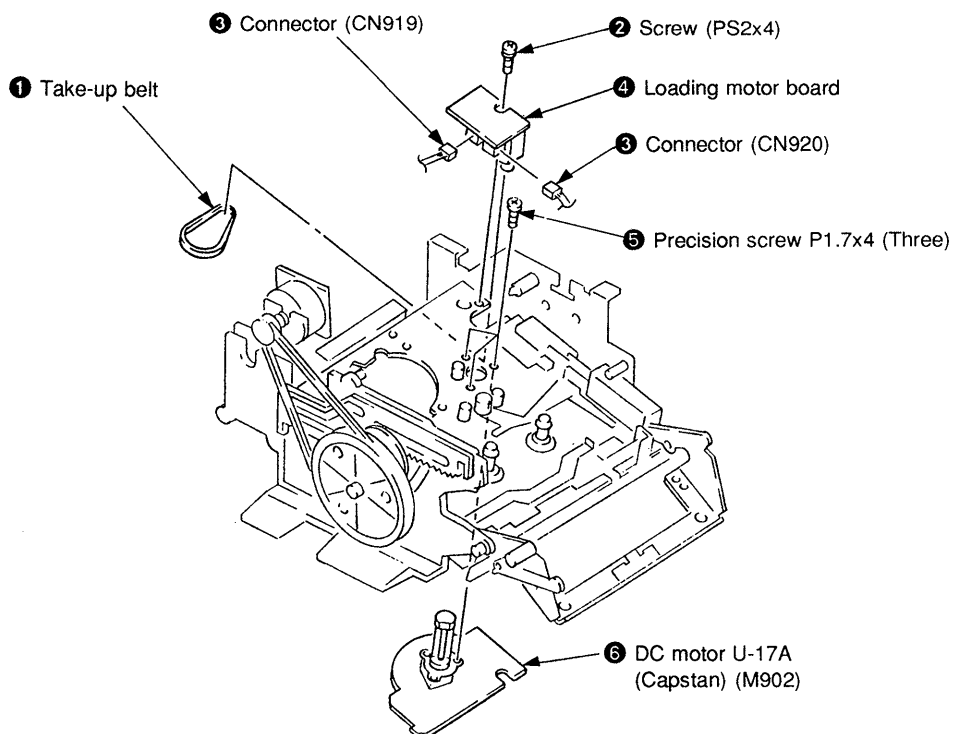




## 2-6. REMOVAL OF MD BOARD, DC-MOTOR U-2A (REEL) (M903)



## 2-7. REMOVAL OF LOADING MOTOR BOARD, DC MOTOR U-17A (CAPSTAN) (M902)



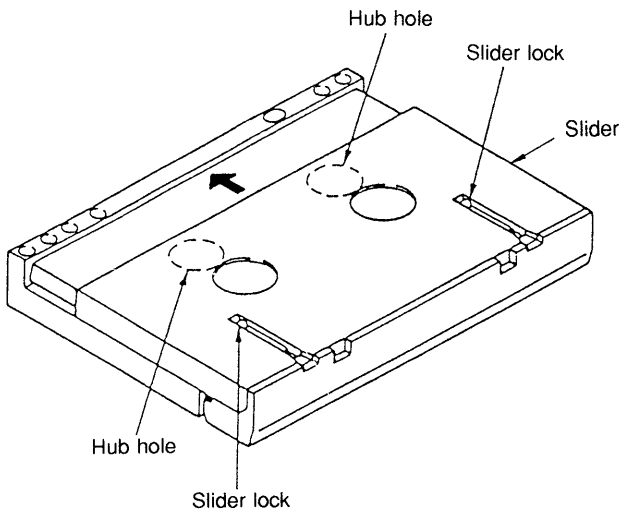
## SECTION 3 ADJUSTMENTS

### [Notes When Making Adjustments]

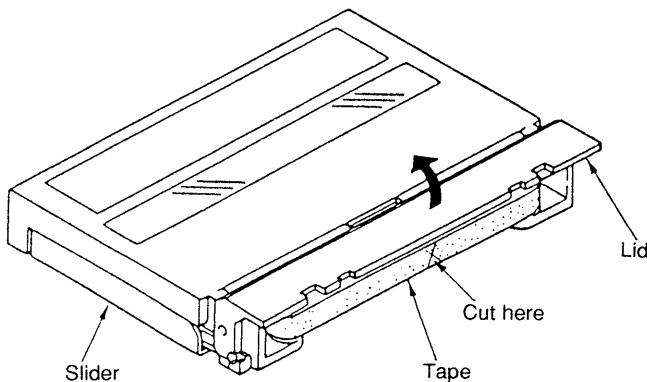
1. Adjustments should be performed in the order listed.
2. Use the following test tapes:
  - TY-7111 (8-909-812-00) .....Level
  - TY-7252 (8-909-822-00) .....Tracking
  - TY-7551 (8-909-814-00) .....Functions
  - TY-30B (8-892-358-00) .....Blank

Use the following torque meter:  
TW-7131 (8-909-708-71) .....FWD

3. Switches and controls should be set as follows unless otherwise specified.
  - TIMER switch : OFF
  - REC MODE switch : LONG
  - INPUT switch : OPTICAL
  - REC LEVEL control : Min
  - PHONES LEVEL control : Min
4. Making an end sensor cassette
  - (1) Press the tape slider lock and move the slider in the direction indicated by the arrow.

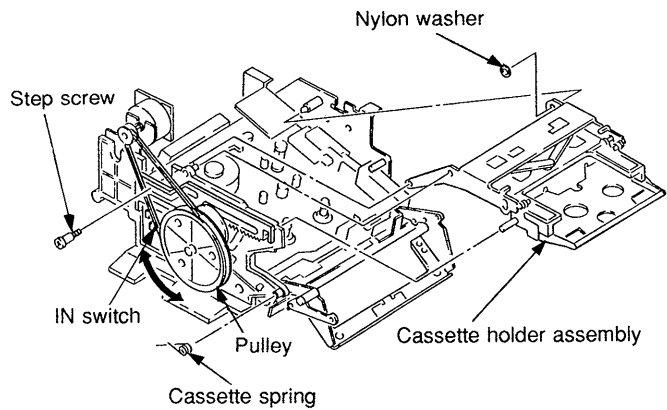


- (2) Open the lid and cut the tape.



- (3) Turn the hubs until the tape is completely inside the cassette (both T and S sides).  
The end sensor cassette for the end sensor adjustments is now ready for use.

5. Be careful not to move RV1 to RV4 on the RF AMP (REC/PB) board in the mechanism assembly.
6. To adjust the tape path and guides, remove the holder assembly as shown in the diagram and use the DAT holder jig (J-8000-002-A). This will make it easier to perform the adjustments.
  - First turning the pulley counterclockwise to set it into the loading OUT state will make it easier to remove and reattach the holder assembly.
  - To perform the adjustments, turn the pulley clockwise to set it into the loading IN state, load the cassette tape and set the IN switch to ON.



7. Test mode
  - To set the test mode, short-circuit between the check land FXTEST and GND on the main board. At this time, "ADE" will be shown blinking on the FL display.

Test mode (Short-circuit between XTEST and GND)

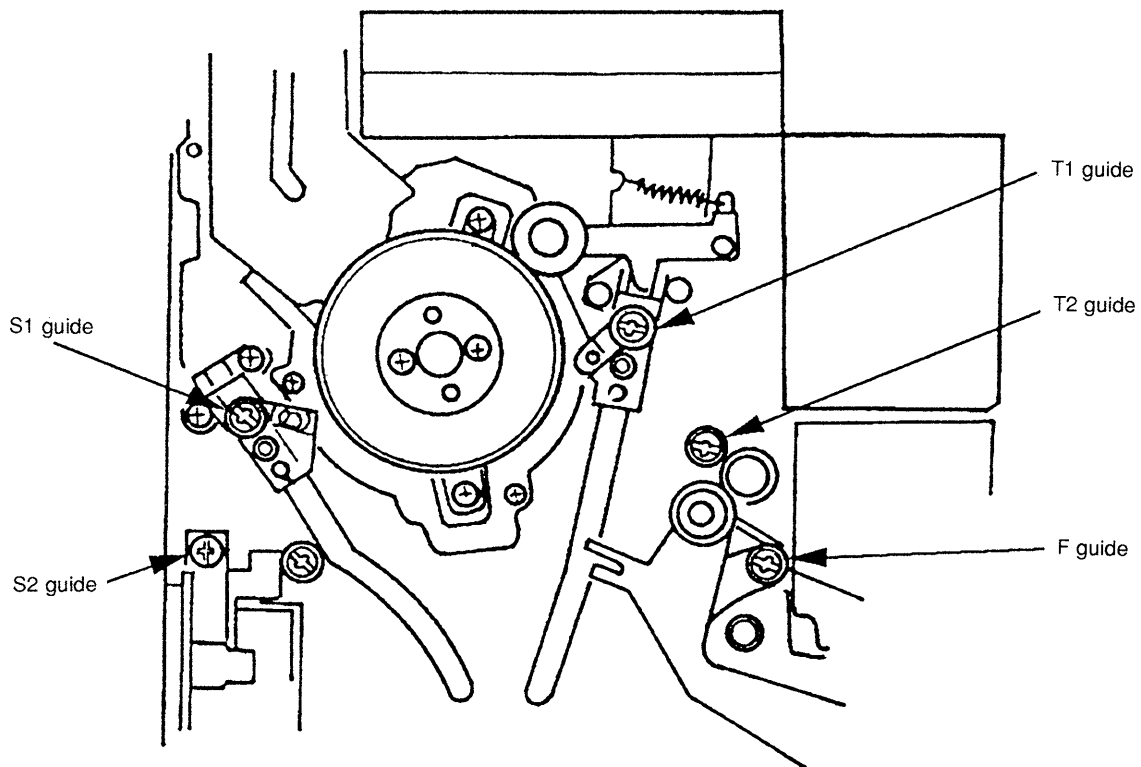
- ① Turn on the "DPG" at the left side of the display.(press the AMS >>> key)
  - 2, T2, F guide adjustment
  - End sensor adjustment
  - Tape path adjustment
  - DPG adjustment
  - ATF pilot adjustments
- ② Turn on the "TORQUE" at the left side of the display. (Press the FWD key.)
  - FWD torque adjustments
  - FWD back tension adjustments
 (Torque setting mode)

- To exit the test mode, remove the short-circuit between XTEST and GND. After completing the adjustment, be sure to exit the test mode.

8. After completing the adjustment, refer to the following section for the tape speed check.
- (1) Set the REC MODE switch to STANDARD and check that recording and playback are carried out properly. (x1)
  - (2) Set the REC MODE switch to LONG and check that recording and playback are carried out properly. (x0.5)
  - (3) Check that friction sounds are produced when CUE (▶+▶) and REVIEW (▶+◀) are pressed. (x3, x8)
  - (4) Check that the time displayed after FF (▶▶) and REV (◀◀) is correct. (x16)
  - (5) Check that SEARCH (▷▷, ◁◁) is carried out properly.

---

**[Adjustment Parts Location]**  
**— Mechanism Assembly —**



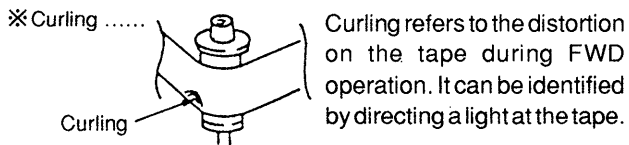
### 3-1. MECHANICAL ADJUSTMENTS

After replacing the drum or related parts, adjust the S2, T2, and F guides and then perform the tape path (x1.5 FWD mode) fine adjustment in electrical adjustments.

#### [S2, T2/F Guide Adjustment]

##### Adjustment Procedure :

1. Set the test mode and load the test tape TY-7252 (8-909-822-00).
2. Set the MONITOR switch to STANDARD (ATF : OFF) and press the AMS (▶▶) key.  
Check that there is no curling at the upper or lower flange of S2, T2, or F guides in the FWD mode.  
If there is curling, return the S2, T2, and F guides to a higher position and adjust by screwing them in.



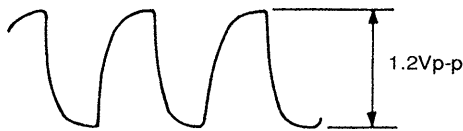
### 3-2. ELECTRICAL ADJUSTMENTS

#### [End Sensor Adjustment]

Perform the following adjustment when the holder has been removed or the mechanism deck section replaced.

##### Adjustment Procedure :

1. Connect the oscilloscope to pin ② of CN915 (S side) and Pin ⑥ of CN901 (T side) of the MD board.
2. Set the test mode, load the end sensor cassette, and set the STOP (■) mode.
3. Adjust RV902 (S side) and RV901 (T side) of the MD board so that the p-p value of the waveform of the oscilloscope becomes 1.2 Vp-p.



Adjustment Point : MD board

#### [FWD Torque Adjustment]

##### Adjustment Procedure :

1. Set the torque measuring mode (in the test mode, "TORQUE" lights up at the left side of the display) and load the FWD torque meter TW-7131 (8-909-708-71).
2. Set the PLAY (▶) mode.
3. Press and adjust the FF/REW button so that the minimum FWD torque (T side take up torque) value is 13 g • cm to 13.5 g • cm .
4. Confirm that the value indicated by the torque meter remains for one full cycle.
5. Confirm that the maximum value is below 16 g • cm.

#### [FWD Back Tension Adjustment]

##### Adjustment Procedure :

1. Set the torque measuring mode (in the test mode, "TORQUE" lights up at the left side of the display) and load the FWD torque meter TW-7131 (8-909-708-71).
2. Set the PLAY (▶) mode.
3. Press and adjust the AMS button so that the back tension (S side) is 8 g • cm to 8.5 g • cm .
4. Confirm that the value indicated by the torque meter remains for one full cycle.
5. Confirm that the maximum value is below 9.5 g • cm.

#### [REV Torque, REV Back tension Check]

1. After the FWD torque, back tension adjustment, press PLAY (▶) once more and set the REV (◀) mode.
2. Confirm that the REV torque is 13.5 g • cm to 17.5 g • cm and the REV back tension is 7.5 g • cm to 11.5 g • cm.

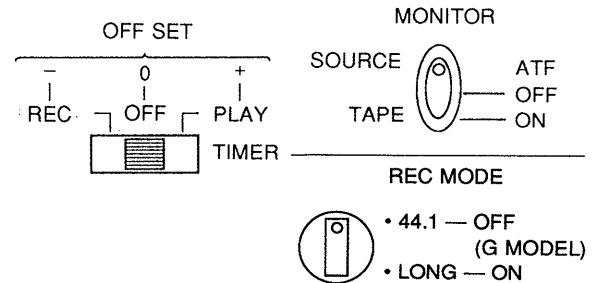
#### [Tape Path Fine Adjustment (x1.5 FWD Mode)]

Perform the following adjustment when the drum has been replaced.

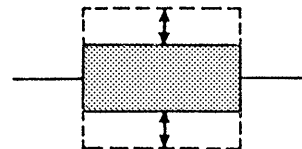
##### Adjustment Procedure :

1. Connect CH-1 terminal of the oscilloscope to the checkland PB RF0 (M-RF) of the main board and the CH-2 terminal to SWP-M.
2. Set the test mode and load the test tape TY-7252 (8-909-822-00).
3. Press the AMS (▶▶) key.

#### Role of Switches in Test Mode

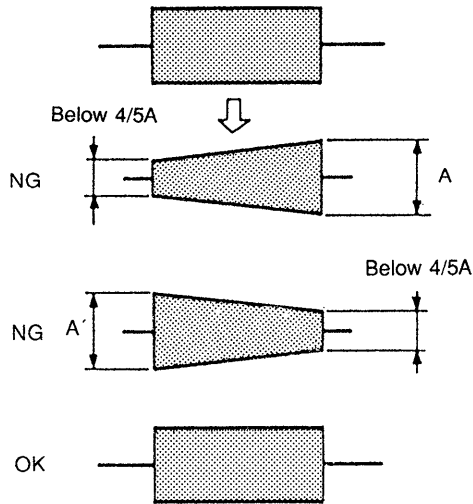


4. With the MONITOR switch set to SOURCE (ATF : OFF), TIMER switch set to REC or PLAY (OFFSET : + or —), adjust the S1 guide and T1 guide finely so that the oscilloscope RF signal waveform remains the same when high-low is repeated.

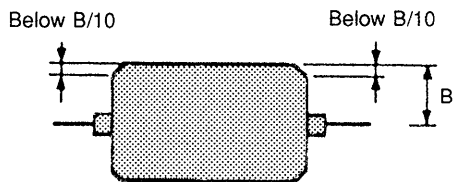


- ※ Finish the adjustment by screwing in. If there is curling at the upper or lower flange of the S3, T2, or F guide, perform the guide adjustment.

5. With the MONITOR switch set to TAPE (ATF, ON) and TIMER switch set to REC or PLAY (OFFSET : + or -), check the RF signal waveform.



6. With the MONITOR switch set to TAPE (ATF, ON) and TIMER switch set to REC or PLAY (OFFSET : 0), check the RF signal waveform.
- (1) Confirm that the RF signal waveform peak value (B) is above 60 Vm.
  - (2) Confirm that the undershoot level of the RF signal waveform flat portion is within 10%.



7. When the measured values are not within the above specifications, repeat steps 3 to 6 above.

**Adjustment Point :** Mechanism assembly

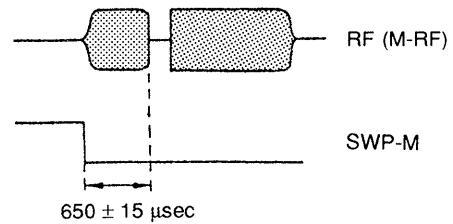
### [DPG Adjustment]

Be sure to perform the following adjustment when the drum has been replaced.

#### Adjustment Procedure:

1. Connect the CH-1 terminal of the oscilloscope to the checkland PB RF0 (M-RF) of the main board and the CH-2 terminal to SWP-M.  
By triggering the CH-2 and inverting its signal, the signal will synchronize with the falling edge.
2. Set the test mode and load the test tape TY-7252 (8-909-822-00).
3. Set the MONITOR switch to TAPE (ATF : ON) and TIMER switch set to OFF (OFFSET : 0).
4. Press the AMS (▷▷) key.
5. Press PLAY (▶).
6. "DPG OK" will be shown at the left side of the display.

Confirm that the gap between the SWP signal and RF signal of the oscilloscope is  $650 \pm 15 \mu\text{sec}$ .



### 3-3. CHECKS AND ADJUSTMENTS FOR DATE FUNCTION

#### [Clock IC Back-up Check]

- The clock will be reset if the pattern around the lithium battery (BT601) or the clock IC (IC662) has been short-circuited, or the panel L board connector CN605 disconnected when the front panel assembly was removed.

[The DATE display will show [--<sup>d</sup>--<sup>m</sup>--] [--<sub>h</sub>--<sub>m</sub>--<sub>s</sub>] even if the PRESET button is pressed.]

At this time, check the back-up function according to the following procedure.

- (1) Connect the DC voltmeter + terminal to Pin ③ of CN608 (VOLT) and – terminal to Pin ② (CUR) on the battery board.
- (2) When the power is off, the voltage value of step (1) should be less than +30 mV.  
(When the voltage becomes above +30 mV, check around IC602 or replace it.)
- (3) When the power is on, the voltage of step (1) should be less than 0 mV (–(minus) indication).  
(When the voltage becomes + (plus) indication, check around D603 or replace it.)
- (4) When the above voltages are normal, set the preset date and time (year, month, day, day of the week, hour, minute, seconds) according to the instruction manual.
- (5) After setting the time in step (4), turn off the power and turn it on again after several seconds, and check that the clock works normally.

#### [Back-up Battery Replacement]

The life of the back-up battery in normal use (normal temperature, normal humidity) is approximately ten years or more. (In the instruction manual, it is stated as approximately 5 years.)

Take note of the following points on battery replacement.

- Correct the cause of the battery wastage by performing the above “Clock IC Back-up Check”.
  - The open-circuit voltage of the replaced battery is above 3.0 V when new. If it is less than 2.0V, it indicates that the battery has been consumed completely and must be replaced.
  - After replacing the battery, perform “Clock IC Back-up Check” again and set the time.
- \* The procedure for setting time is described on page 8, 9.

#### [Clock Frequency Adjustment]

##### Note :

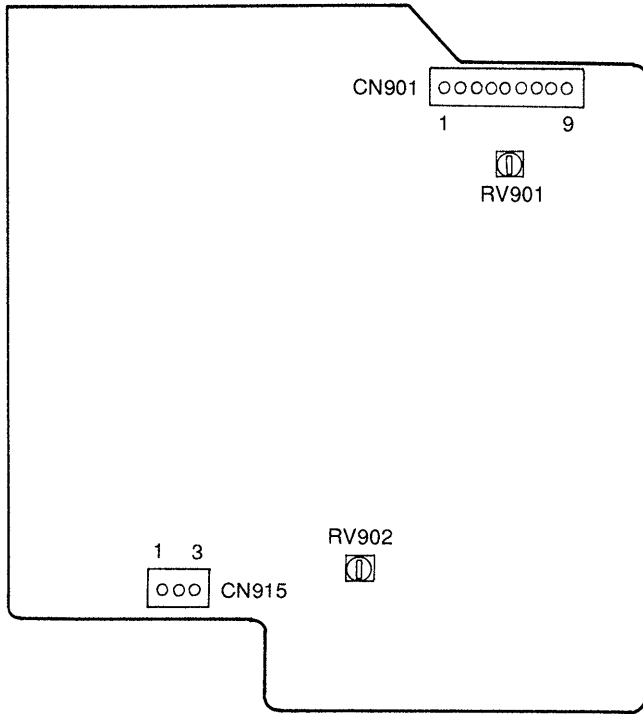
- Perform the following only when the clock frequency must be adjusted (when X602 has been replaced, etc.).
- Be sure to use a frequency counter that has more than six digits.
- This adjustment need not be performed in normal repairs. Do not rotate the trimmer capacitor CT601 on the panel L board.

##### Adjustment Procedure :

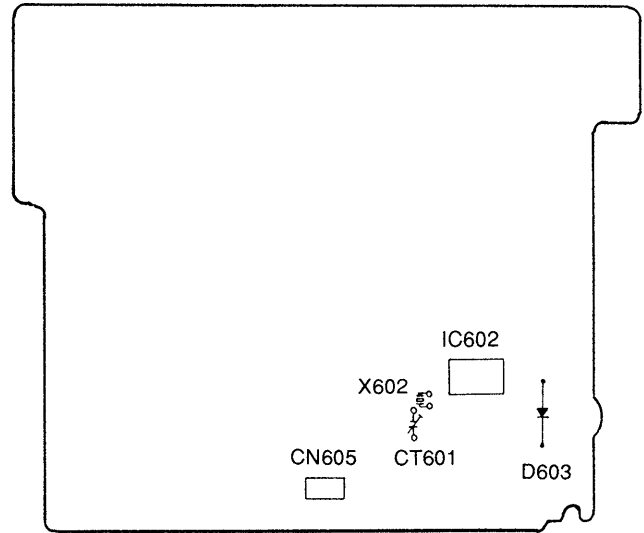
- (1) Connect the frequency counter between Pin ④ (INRT) and GND of CN608 of the battery board.
- (2) Turn the power on and adjust the trimmer capacitor CT601 so that the reading on the frequency counter becomes the following.  
Specification :  $2048.00 \pm 0.01$  Hz (in normal temperature)  
(2047.99 to 2048.01 Hz)
- (3) Perform the “Clock IC Back-up Check” as described above.

**Adjustment Location :**

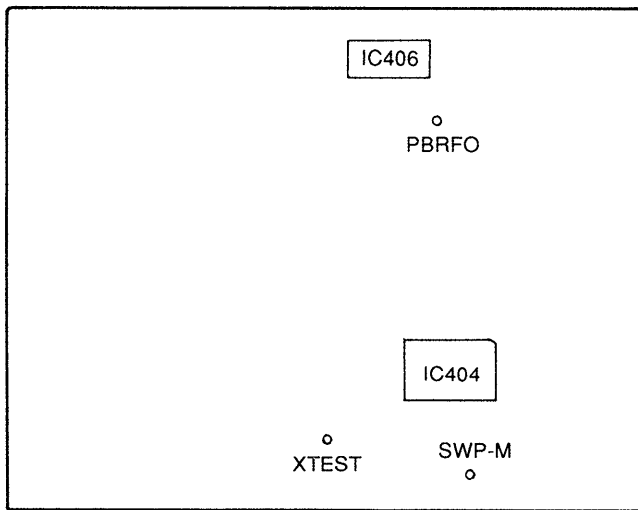
**[ MD BOARD ] — Conductor side —**



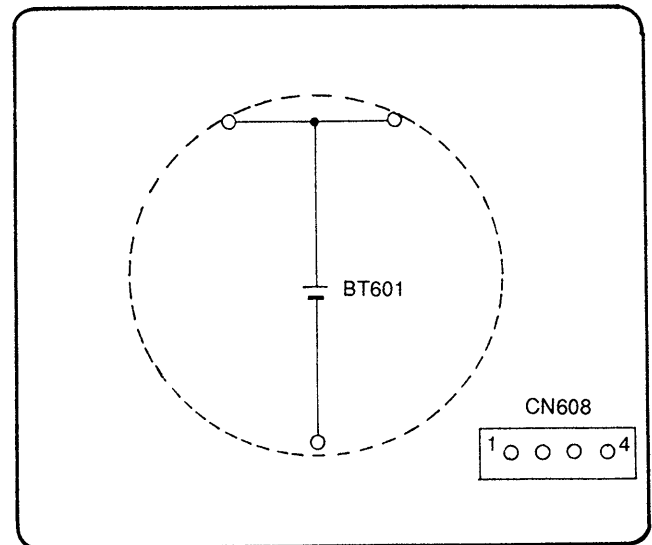
**[ PANEL L BOARD ] — Conductor side —**



**[ MAIN BOARD ] — Component side —**

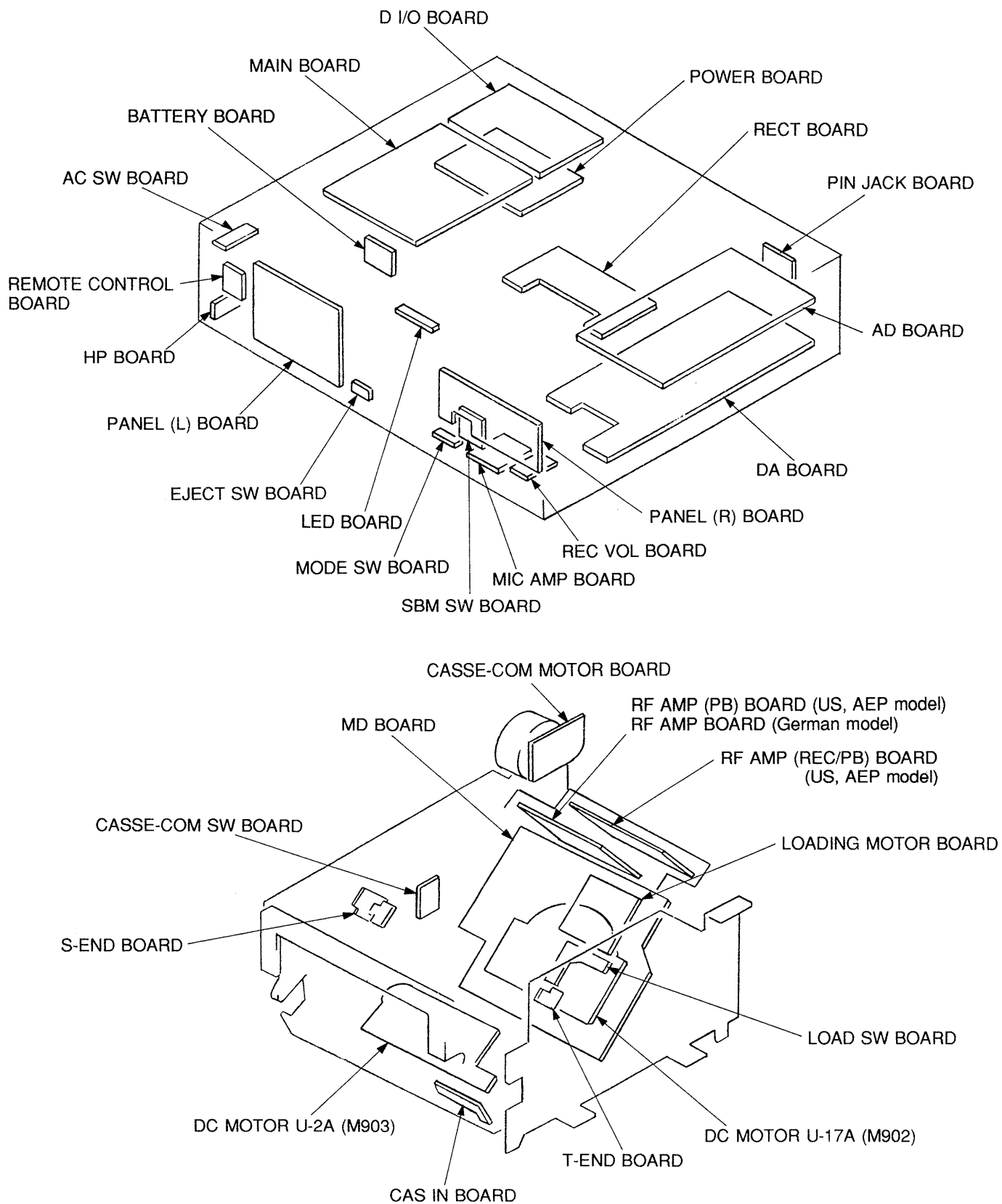


**[ BATTERY BOARD ] — Component side —**



## SECTION 4 DIAGRAMS

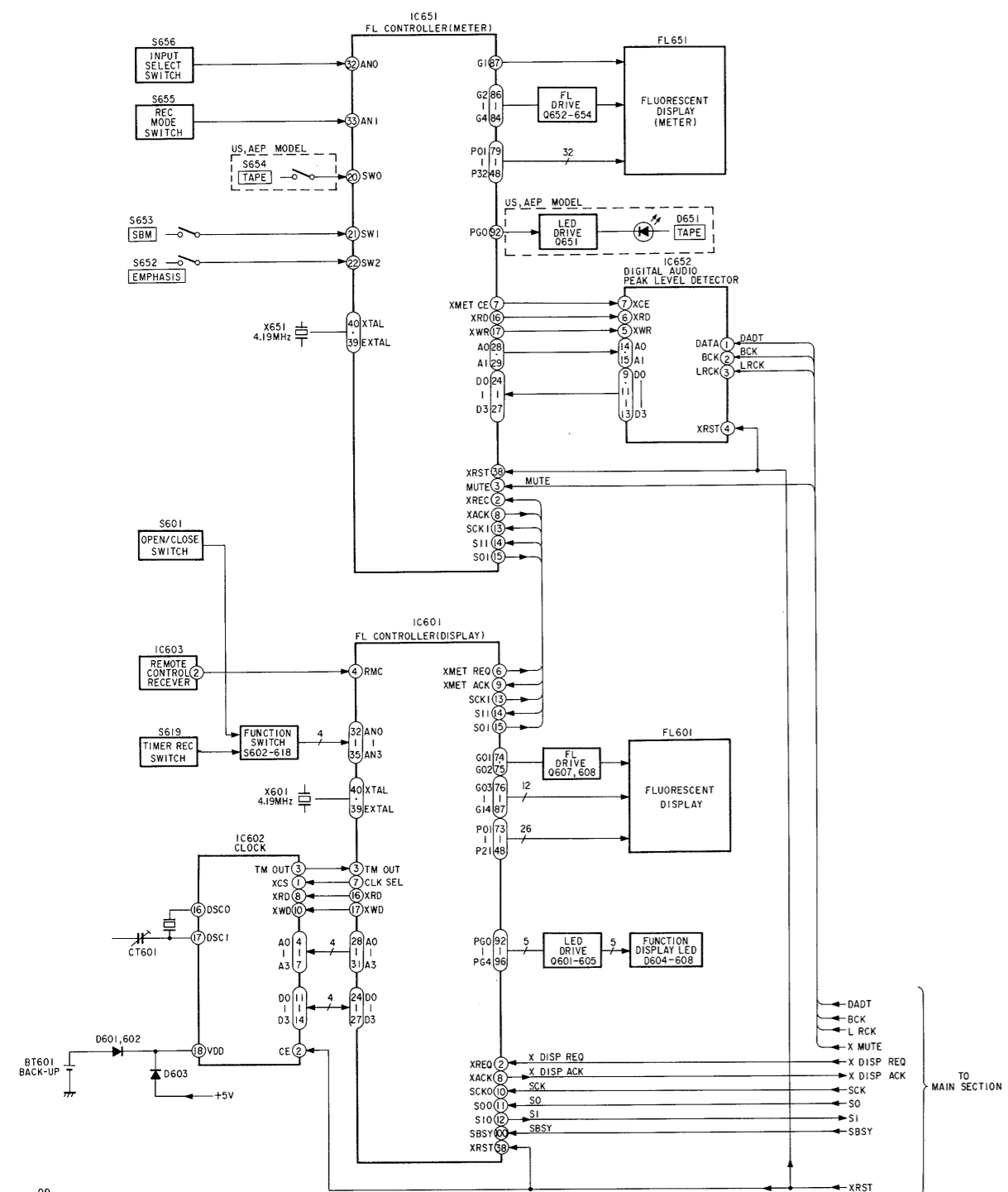
### 4-1. CIRCUIT BOARDS LOCATION



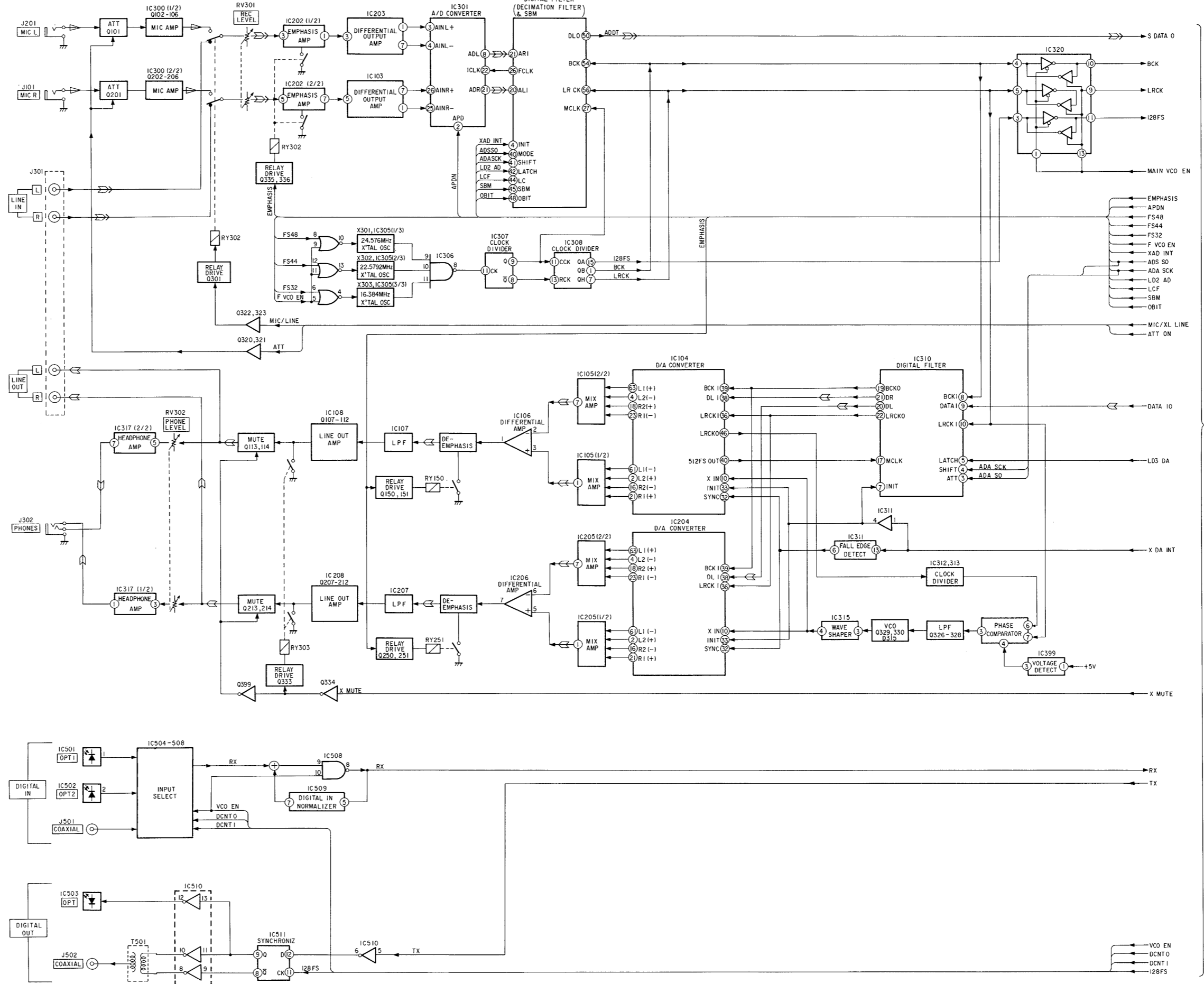


4-2. BLOCK DIAGRAMS

PANEL SECTION



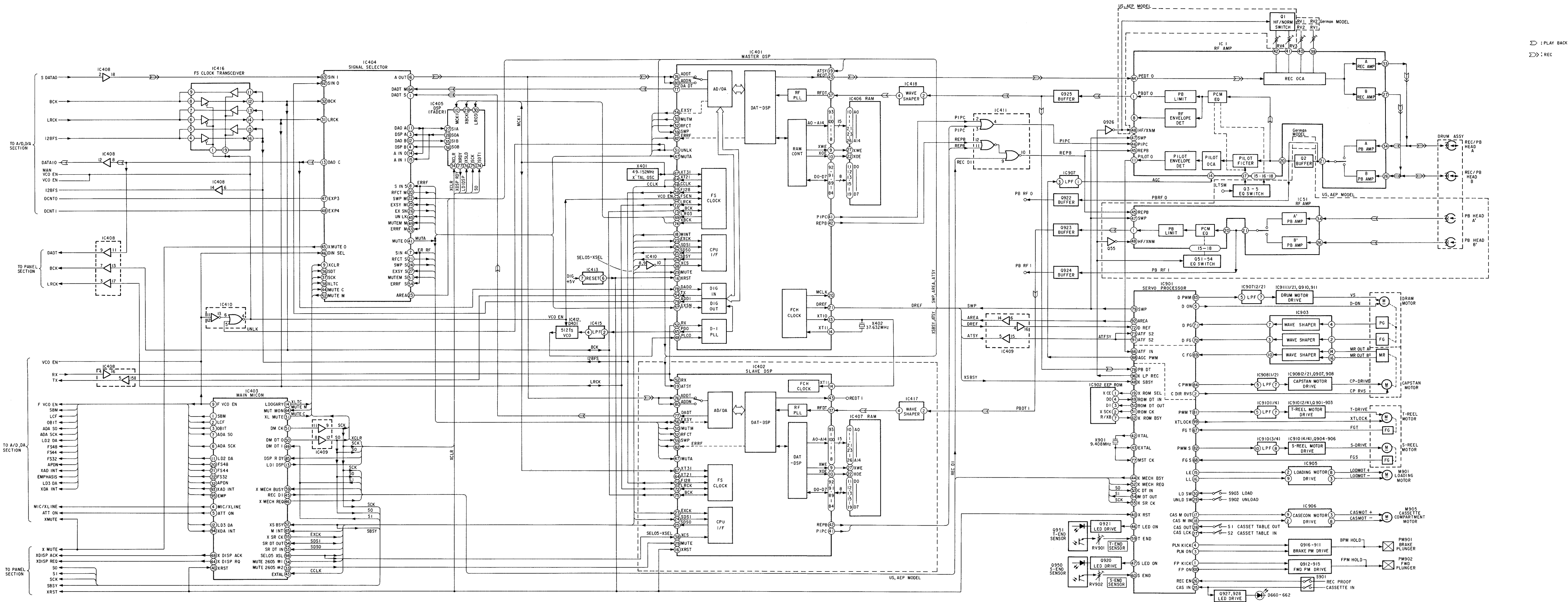
D/A, AD SECTION



▷ : PLAY BACK  
▷ : REC  
▷ : MIC

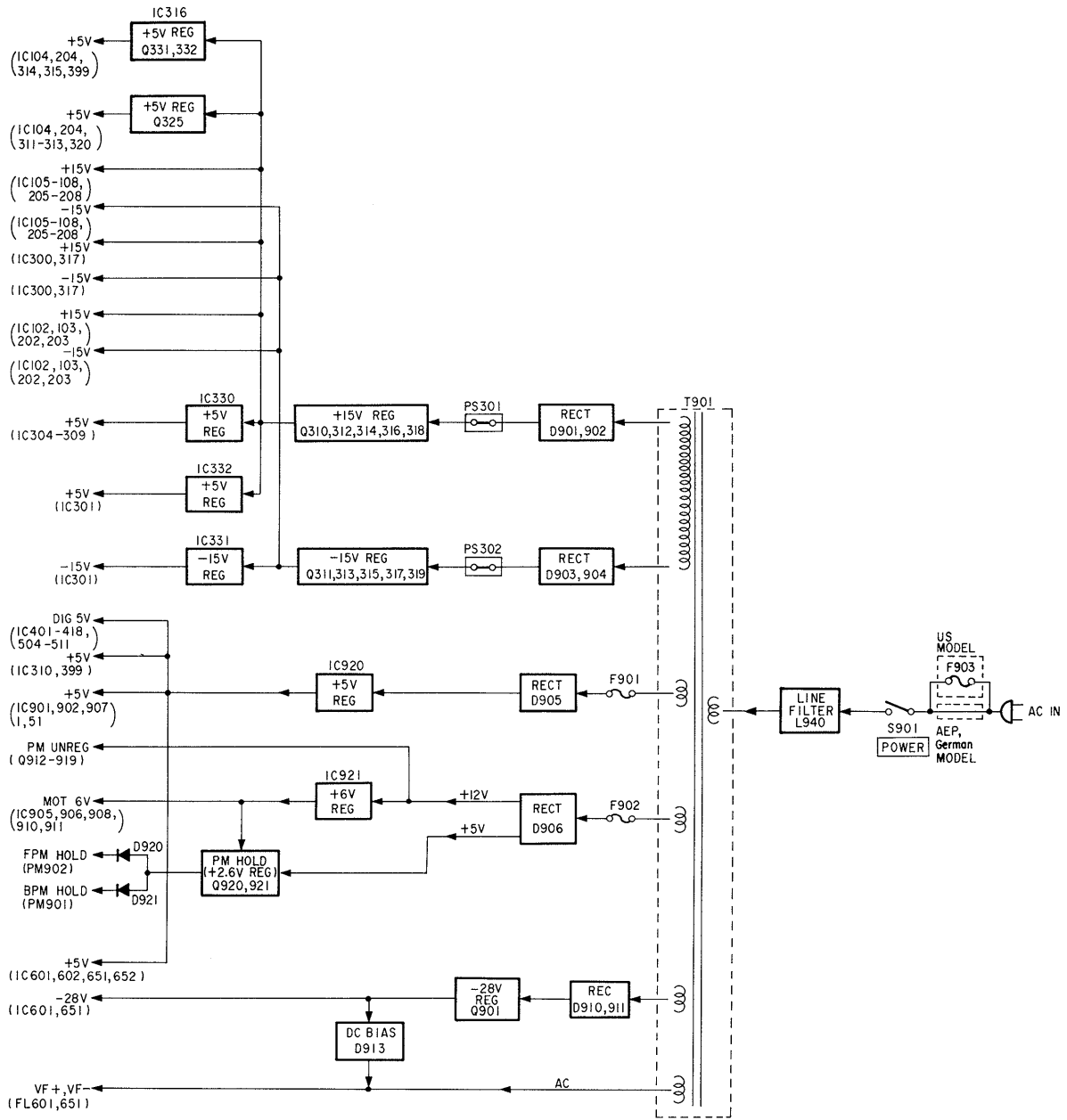
TO MAIN SECTION

— MAIN SECTION —



▷ : PLAY BACK  
 ▷▷ : REC

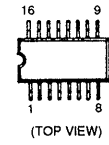
— POWER SECTION —



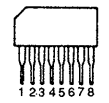
09

4-3. SEMICONDUCTOR LEAD LAYOUTS

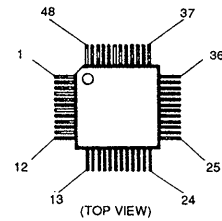
CX20115A  
MSM6338MS-K  
SN74HC163ANS



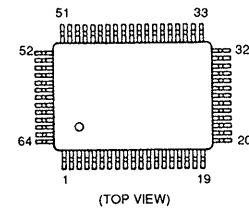
CX23065A



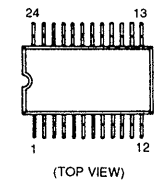
CXA1364R



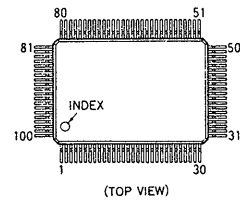
CXD2562Q  
CXD8484Q



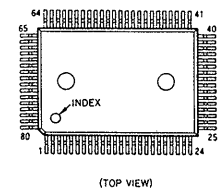
CXD2567M



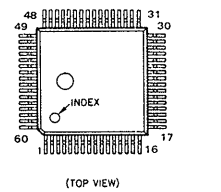
CXD2605Q  
CXP82220-009Q  
CXP82220-014Q  
CXP87532-007Q  
CXP87532-006Q



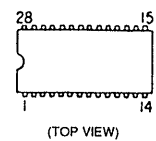
CXD2704Q



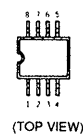
CXD8482Q



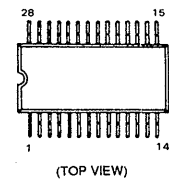
CXD8493P



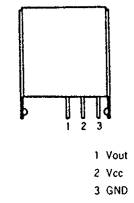
CXK1024M-ME  
LM358PS  
M51953BFP  
TC7W00F



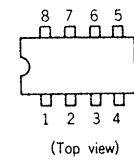
CXK58257AM-10LL



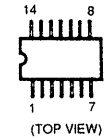
GP1U50XB



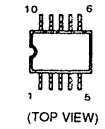
LF412CN/SL161841  
M5238P  
NE5532P  
NJM4560D-D  
UPC358C



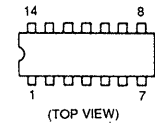
LM324NS  
SN74HC02ANS  
SN74HC10ANS  
TC74HC242AF



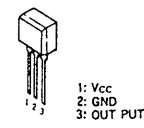
M54641FP



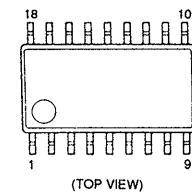
MC74HC74AN  
SN74HC00AN  
SN74HC10AN  
SN74HCU04AN  
SN74HCU04ANS



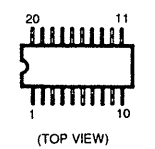
PST572E



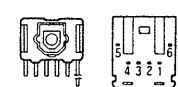
RF5C62



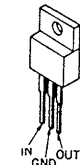
SN74HC74ANS  
SN74HC241ANS  
SN74HC244ANS



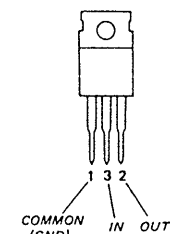
T0RX176  
T0TX176



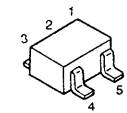
TA7805S  
UPC2405HF  
UPC206HF



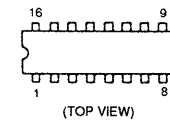
TA79005S



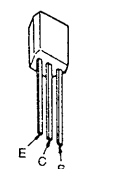
TC7SU04F



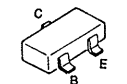
TC74HC590AF



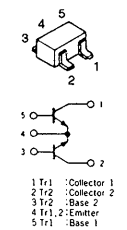
DTA114ES  
DTC114ES  
2SC2603-EF



DTC144EK  
RN1305  
2SA1162-G  
2SA1510  
2SC1623-L5L6



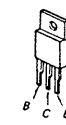
FMW2



2SA1371  
2SC3468-E  
2SC1845-FA



2SA985A-QP  
2SC2275-P  
2SD2012



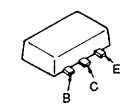
2SB1202FAST



2SB734-34



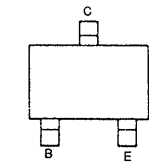
2SB798-DL  
2SB1121-ST  
2SD1621-ST-TC



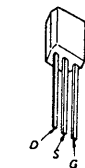
2SC3623A-K



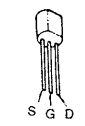
2SC4398



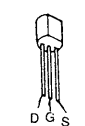
2SK241-GR



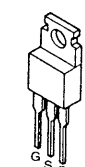
2SK246-GR1



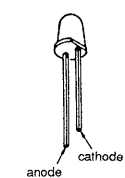
2SK369-GR



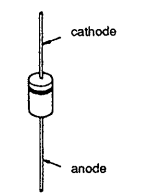
2SJ76  
2SK213



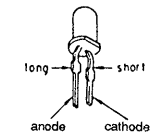
AA3432S



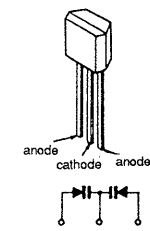
EQB01-08Q  
30DF2



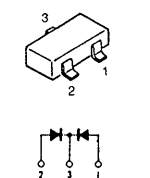
GL3PR8  
LN0141C(Q)-3-LF  
SEL2510W-D



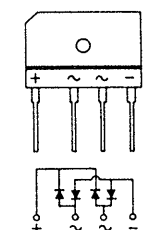
KV1260



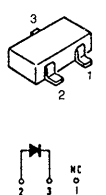
KV1550TL00



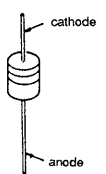
RBA-406B



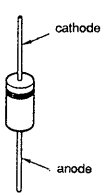
RD3.3M-B2  
RD3.9M-B2



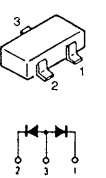
RD4.7JS-B2  
RD5.1JS-B2  
UZL-27H  
UZP-5.6BB



10E2N  
1N4148M  
1SS106

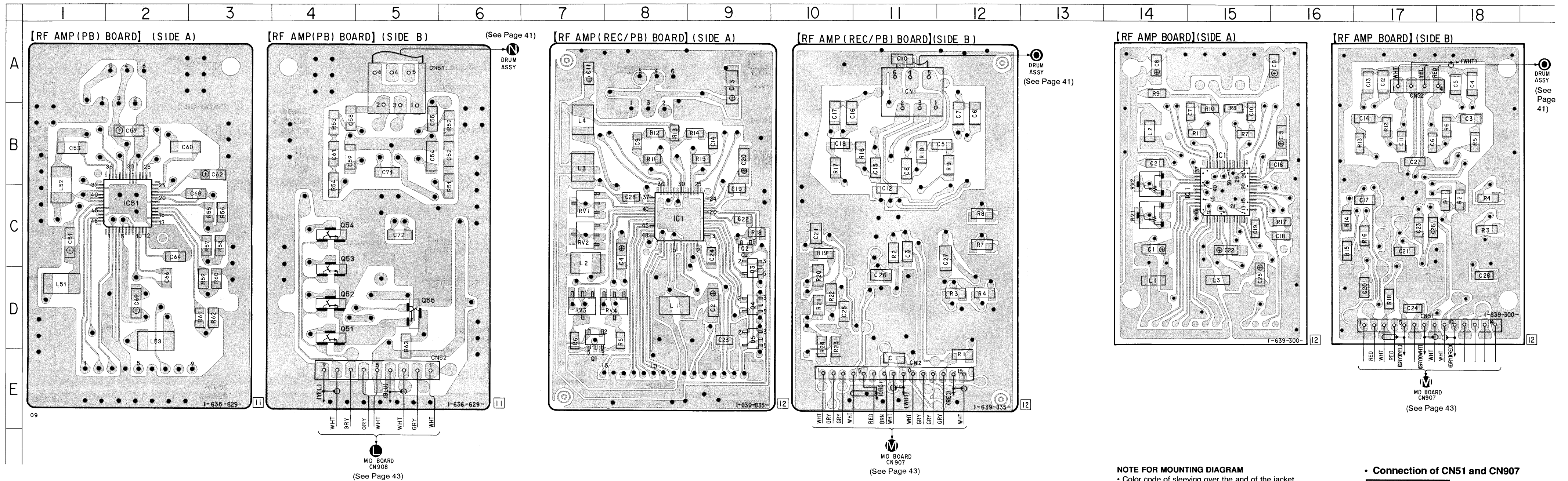


1S2836



**4-4. PRINTED WIRING BOARD**  
 — RF (US, AEP MODEL) SECTION —  
 • See page 20 for Circuit Boards Location.  
 • See page 28 for Semiconductor Lead Layouts.

**PRINTED WIRING BOARD**  
 — RF (German MODEL) SECTION —  
 • See page 20 for Circuit Boards Location.  
 • See page 28 for Semiconductor Lead Layouts.



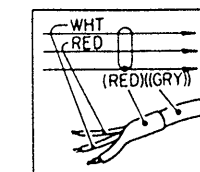
**• Semiconductor Location**

Ref. No.	Location
IC1	C-8
IC51	C-2
Q1	E-7
Q2	C-9
Q3	D-9
Q4	D-9
Q5	D-9
Q51	D-4
Q52	D-4
A53	C-4
Q54	C-4
Q55	D-5

**Note:**  
 • ○ : parts extracted from the component side.  
 • ● : Through hole.  
 • [Pattern] : Pattern on the side which enable seeing.  
 (The other layer's patterns are not indicated.)

**NOTE FOR MOUNTING DIAGRAM**

• Color code of sleeving over the and of the jacket.



**• Connection of CN51 and CN907**

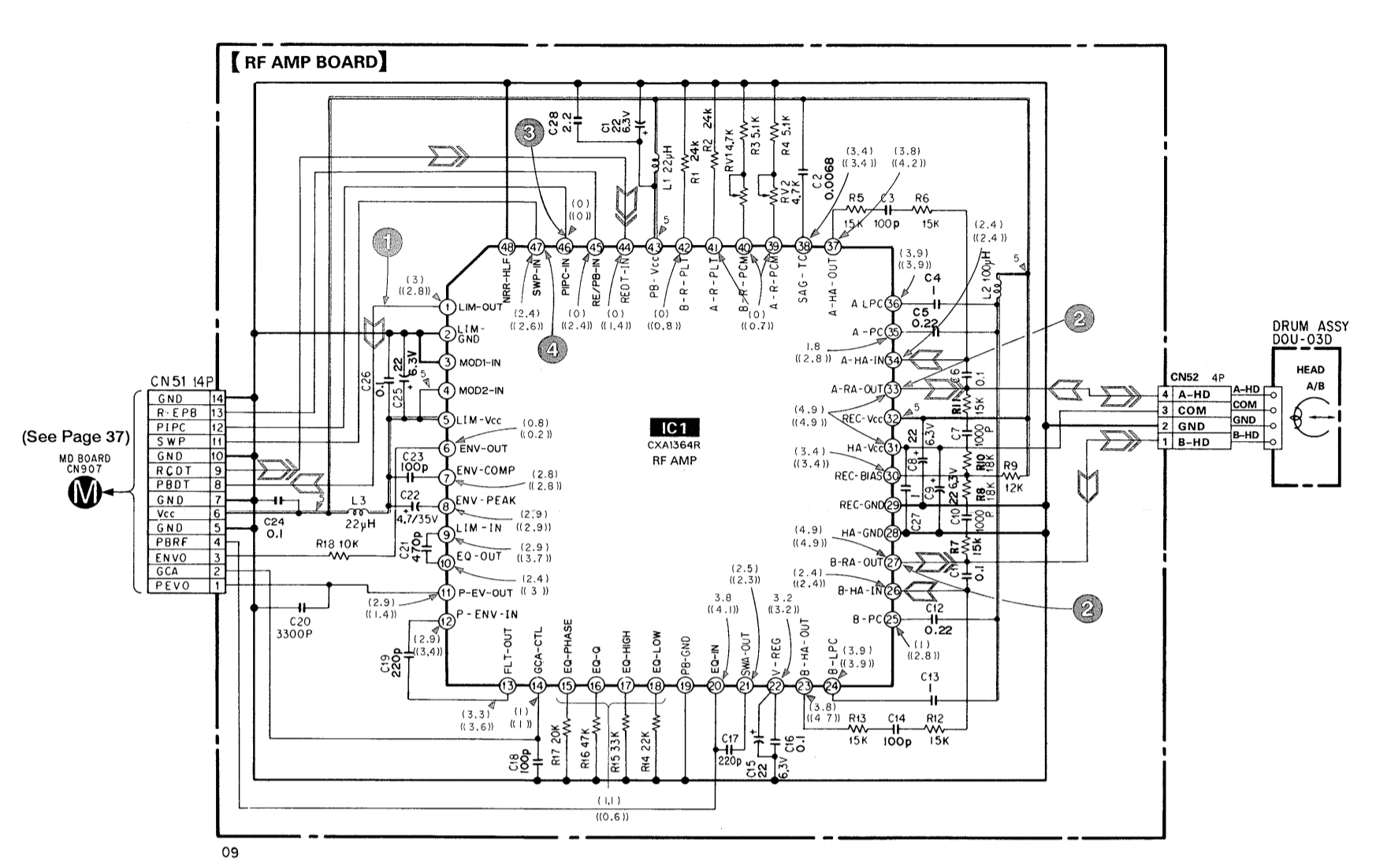
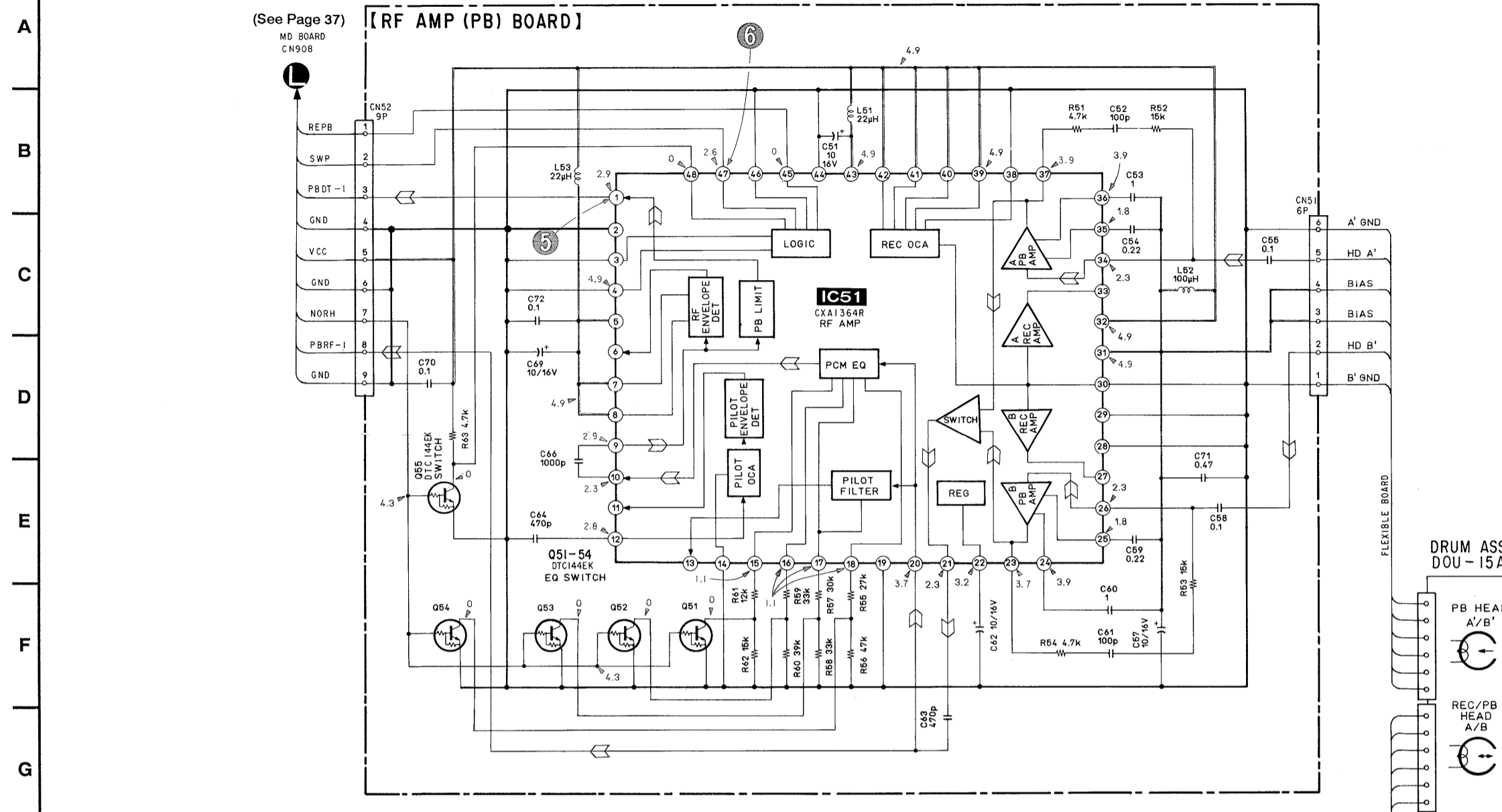
RF AMP BOARD CN51 PIN No.	MD BOARD CN907 PIN No.
1	13
2	14
3	12
4	10
5	11
6	9
7	7
8	8
9	1
10	NC
11	6
12	5
13	4
14	2



4-5. SCHEMATIC DIAGRAM  
— RF (US, AEP MODEL) SECTION —

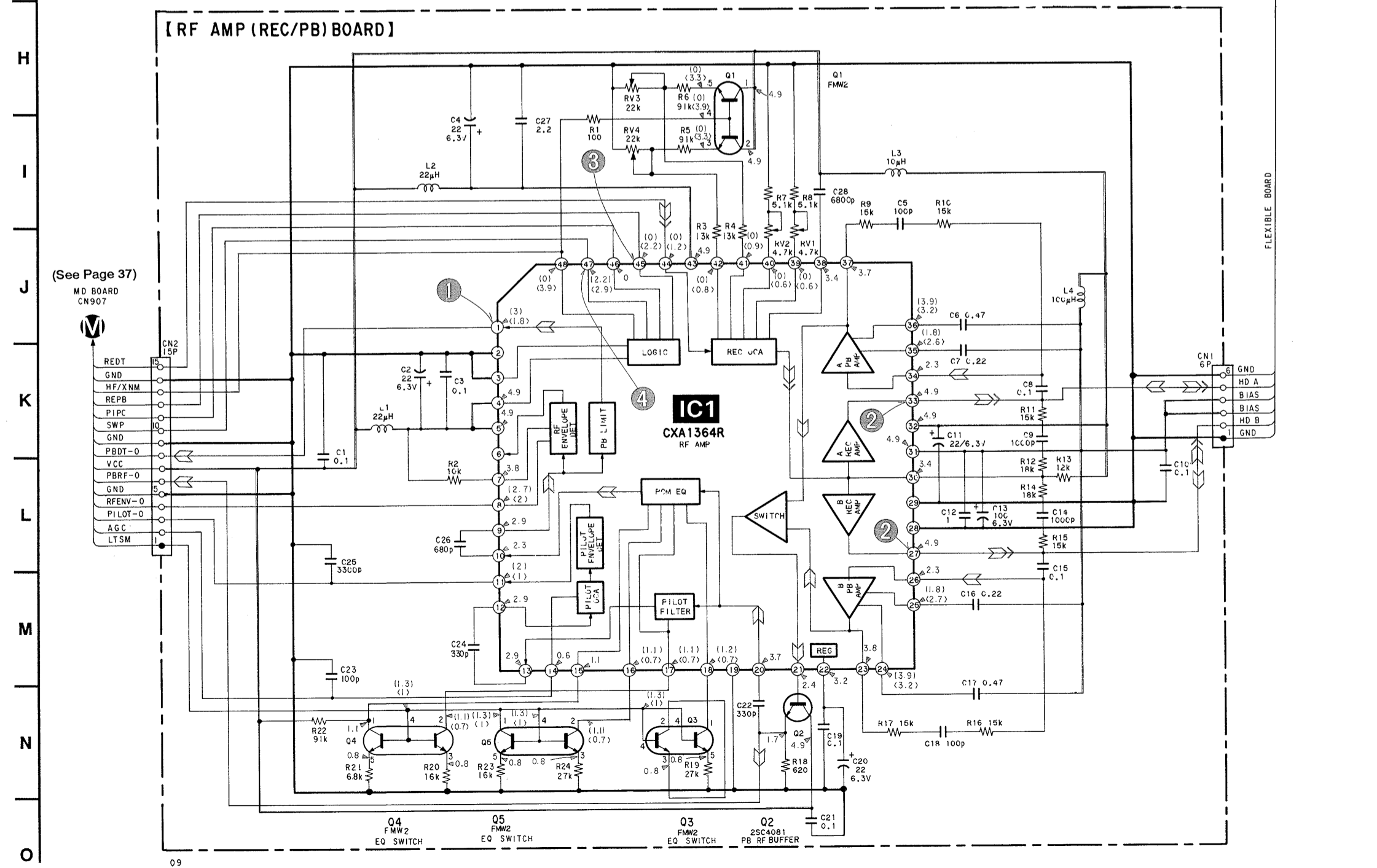
SCHEMATIC DIAGRAM  
— RF (German MODEL) SECTION —

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21

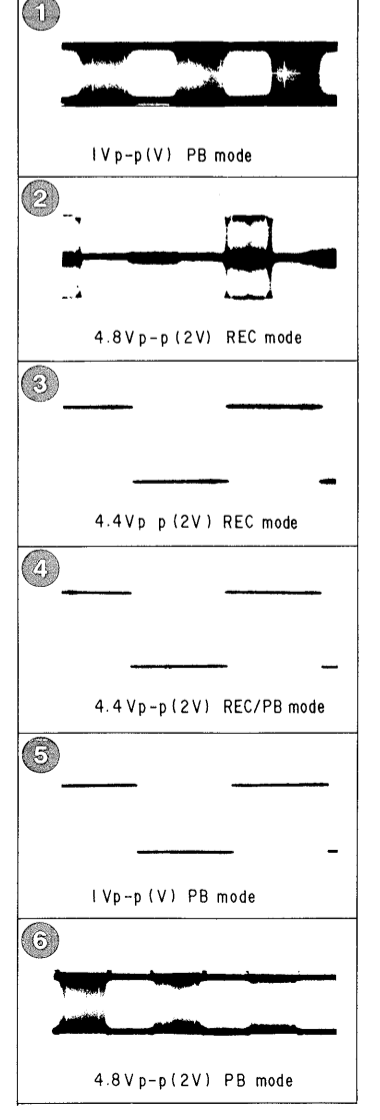


• Connection of CN907 and CN51

MD BOARD CN907 PIN No.	RF AMP BOARD CN51 PIN No.
2	14
4	13
5	12
6	11
NC	10
1	9
8	8
7	7
9	6
11	5
10	4
12	3
14	2
13	1



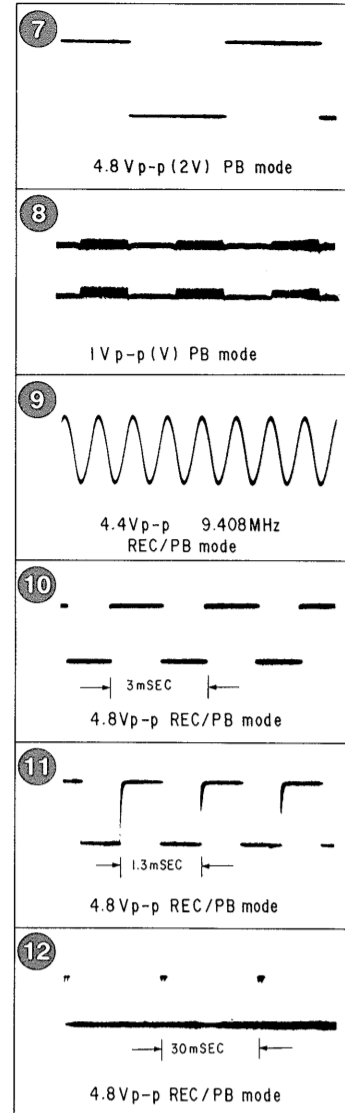
• Waveforms.



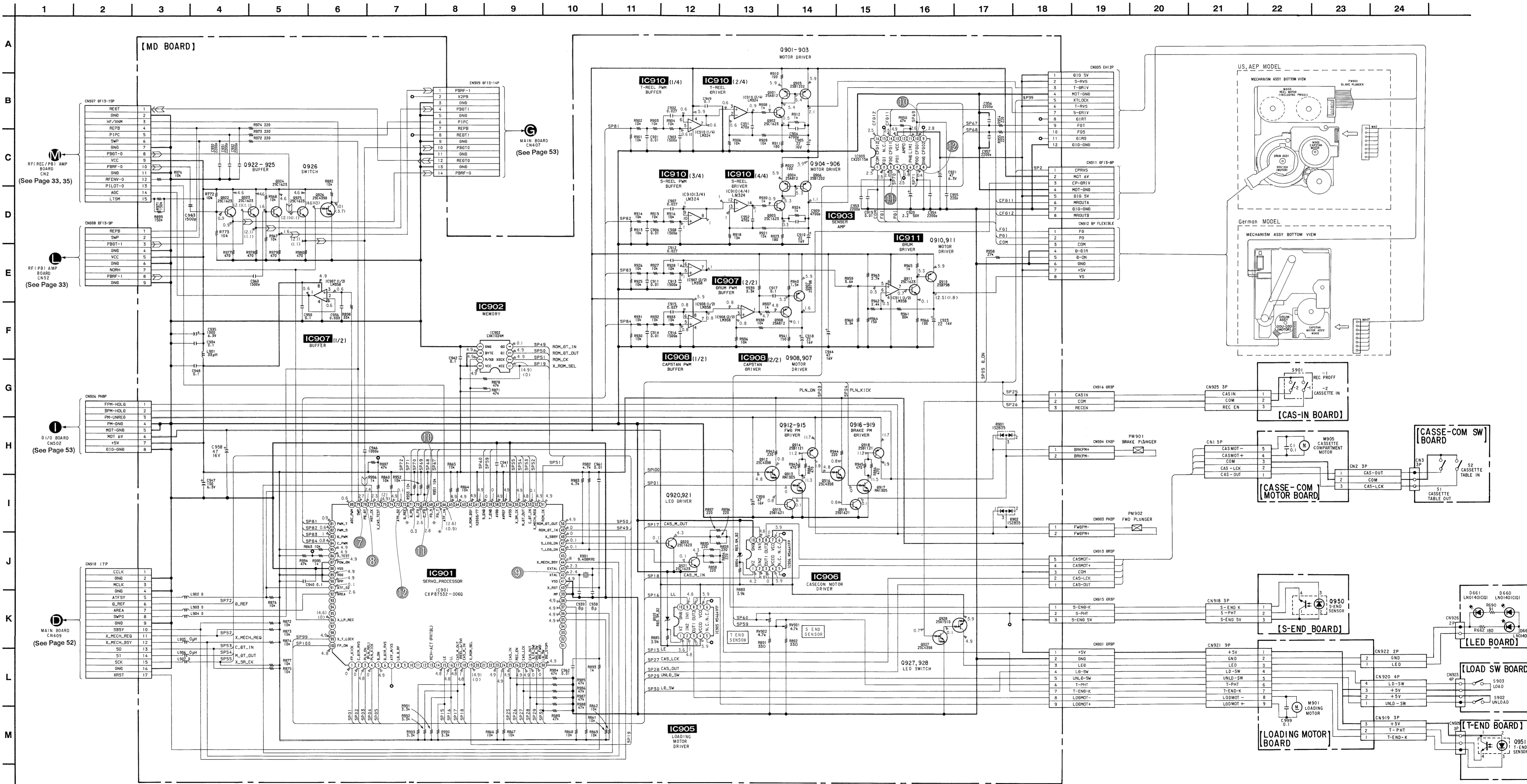
**Note:**

- All capacitors are in  $\mu\text{F}$  unless otherwise noted.  $\text{pF}$ ;  $\mu\text{F}$  50WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in  $\Omega$  and  $1/4\text{W}$  or less unless otherwise specified.
- ====: B+ Line
- Voltage and waveforms are dc with respect to ground under no-signal conditions.
- no mark: REC/PB  
( ): PB  
< >, ( ): REC
- Voltages are taken with a VOM (input impedance 10M $\Omega$ ). Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances.
- Circled numbers refer to waveforms.
- Signal path.
- ====: PB  
>>>: REC

Waveforms.

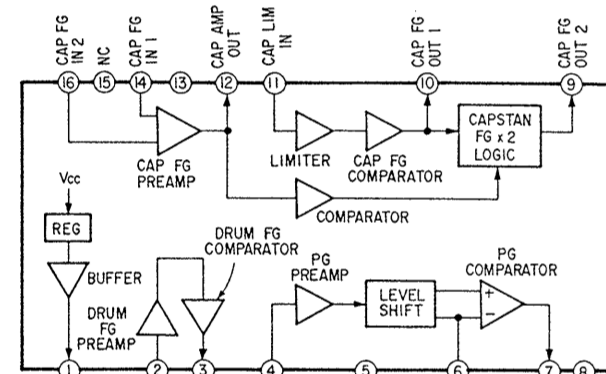


4-6. SCHEMATIC DIAGRAM  
— MD SECTION —  
• See page 97 for IC Pin Functions.

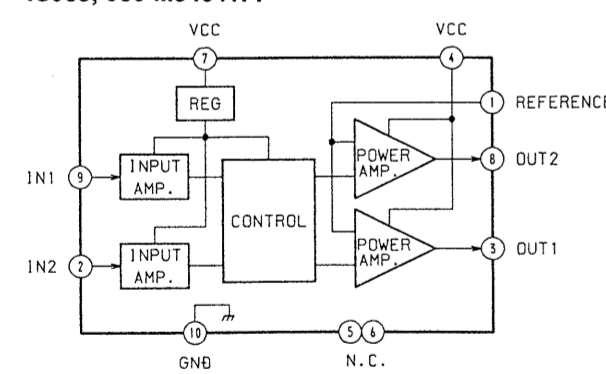


IC Block Diagrams.

IC903 CX20115A



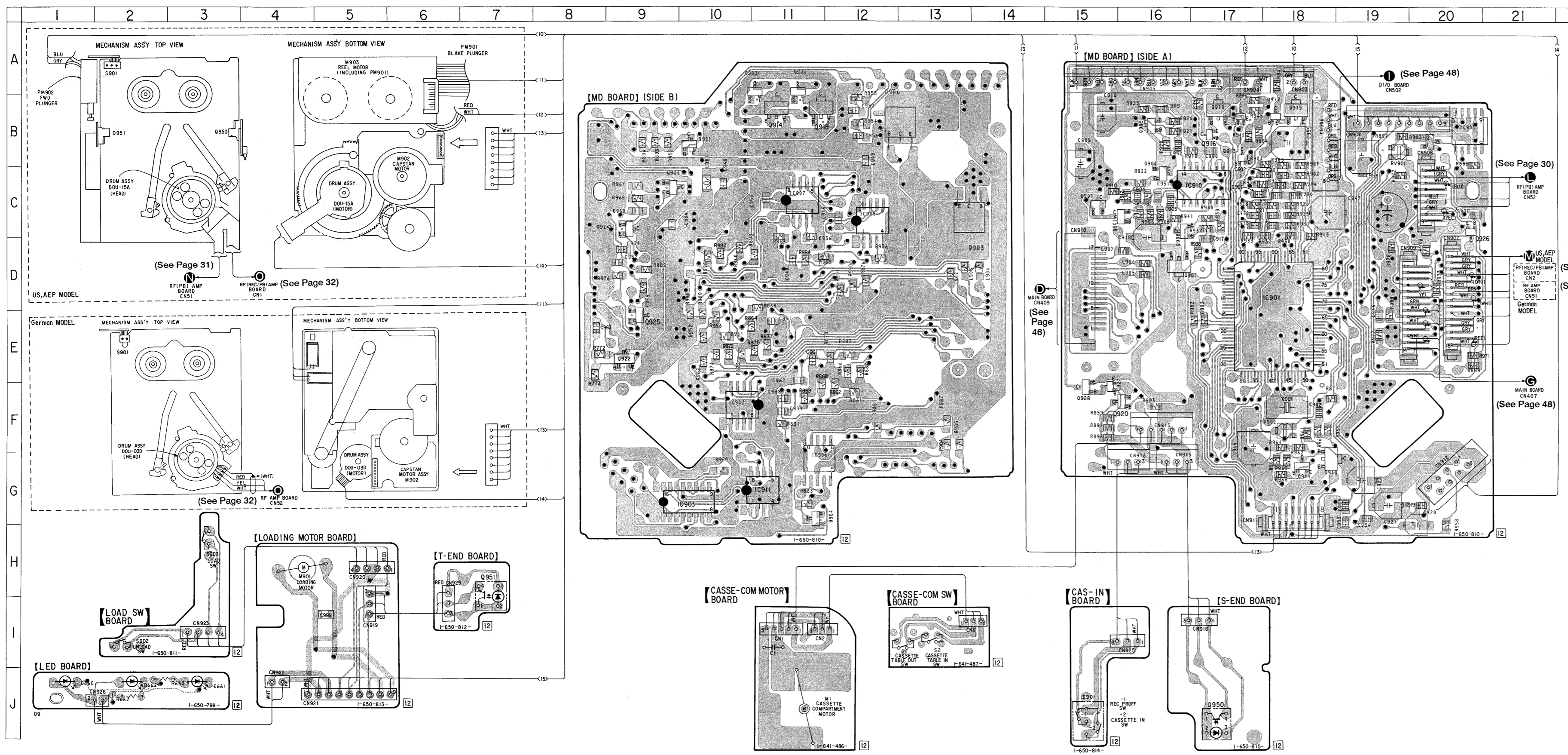
IC905, 906 M54641FP



- Note:
- All capacitors are in  $\mu F$  unless otherwise noted.  $pF$ :  $\mu F$  90WV or less are not indicated except for electrolytics and tantalums.
  - All resistors are in  $\Omega$  and 1/4W or less unless otherwise specified.
  - % : indicates tolerance.
  - B+ Line
  - : adjustment for repair.
  - Waveforms are dc with respect to ground under no-signal conditions. no mark : REC/PB ( ) : REC < > : PB \* : can not be measured.
  - Voltages are taken with a VOM (Input impedance 10M $\Omega$ ). Voltage variations may be noted due to normal production tolerances.
  - Voltages are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances.
  - Circled numbers refer to waveforms.
  - Signal path >>> : PB >>>> : REC



**4-7. PRINTED WIRING BOARD**  
**— MD SECTION —**  
 • See page 20 for Circuit Boards Location.  
 • See page 28 for Semiconductor Lead Layouts.



**• Semiconductor Location**

Ref. No.	Location
D660	J-1
D661	J-3
D662	J-2
D901	A-11
D902	A-11
D903	B-20
D904	G-12
IC901	D-18
IC902	F-10
IC903	G-10
IC905	B-20
IC906	G-12
IC907	C-11
IC908	C-12
IC910	C-17
IC911	G-11
Q901	C-15
Q902	C-16
Q903	C-14
Q904	C-16
Q905	B-16
Q906	B-13
Q907	D-17
Q908	D-16
Q910	G-19
Q911	G-18
Q912	B-18
Q913	B-17
Q914	B-11
Q915	B-18
Q916	B-17
Q917	B-12
Q918	B-12
Q919	B-17
Q920	F-16
Q921	B-10
Q922	E-9
Q923	C-10
Q924	C-9
Q925	E-9
Q926	C-20
Q927	F-16
Q928	F-15
Q950	J-17
Q951	H-7

**• Connection of CN907 and CN51**

MD BOARD CN907 PIN No.	RF AMP BOARD CN51 PIN No.
1	9
2	14
3	NC
4	13
5	12
6	11
7	7
8	8
9	6
10	4
11	5
12	3
13	1
14	2
15	NC

**Note:**

- : parts extracted from the component side.
- : Through hole.
- ▨ : Pattern from the side which enable seeing. (The other layer's patterns are not indicated.)
- ▩ : Pattern of the rear side.



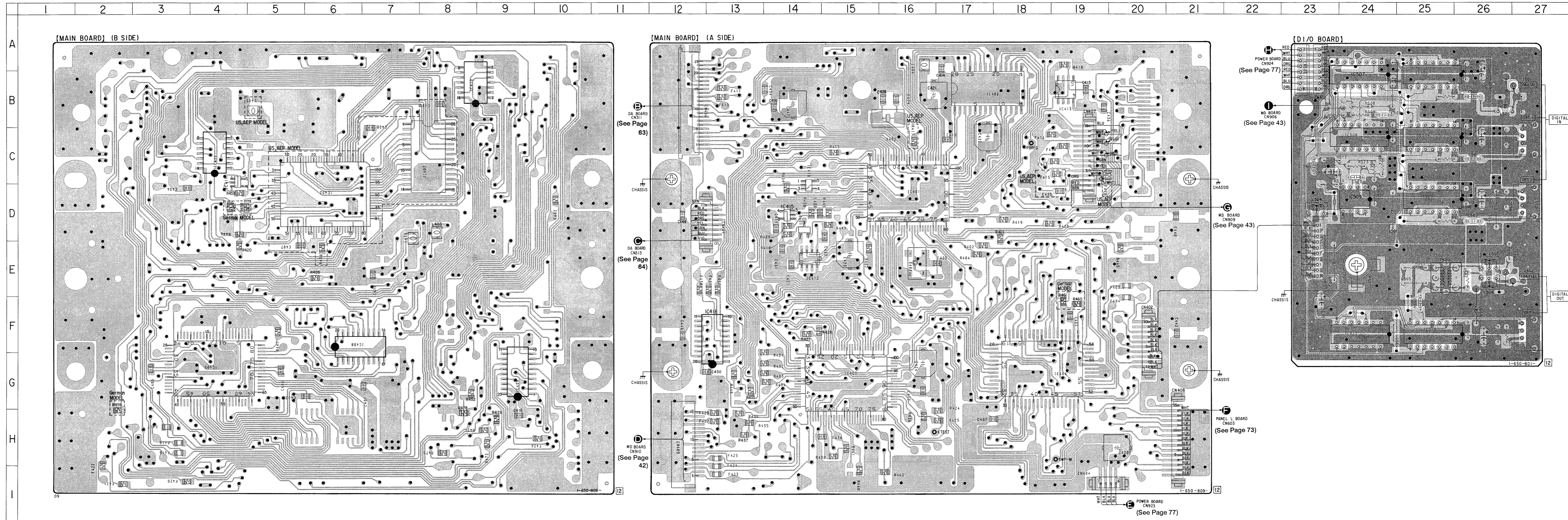
**4-8. PRINTED WIRING BOARD  
— MAIN SECTION —**  
 • See page 20 for Circuit Boards Location.  
 • See page 28 for Semiconductor Lead Layouts.

• Semiconductor Location

Ref. No.	Location
D401	D-14
IC401	D-16
IC402	D-6
IC403	G-15
IC405	G-4
IC406	B-17
IC407	C-8
IC408	F-6
IC409	G-9
IC410	B-8
IC411	C-4
IC412	E-14
IC413	B-19
IC415	D-14
IC416	F-13
IC417	C-4
IC418	C-14
IC501	C-27
IC502	D-27
IC503	F-27
IC504	C-25
IC505	D-25
IC506	B-25
IC507	B-24
IC508	C-24
IC509	D-24
IC510	F-25
IC511	F-24

• Not mounted in German model.

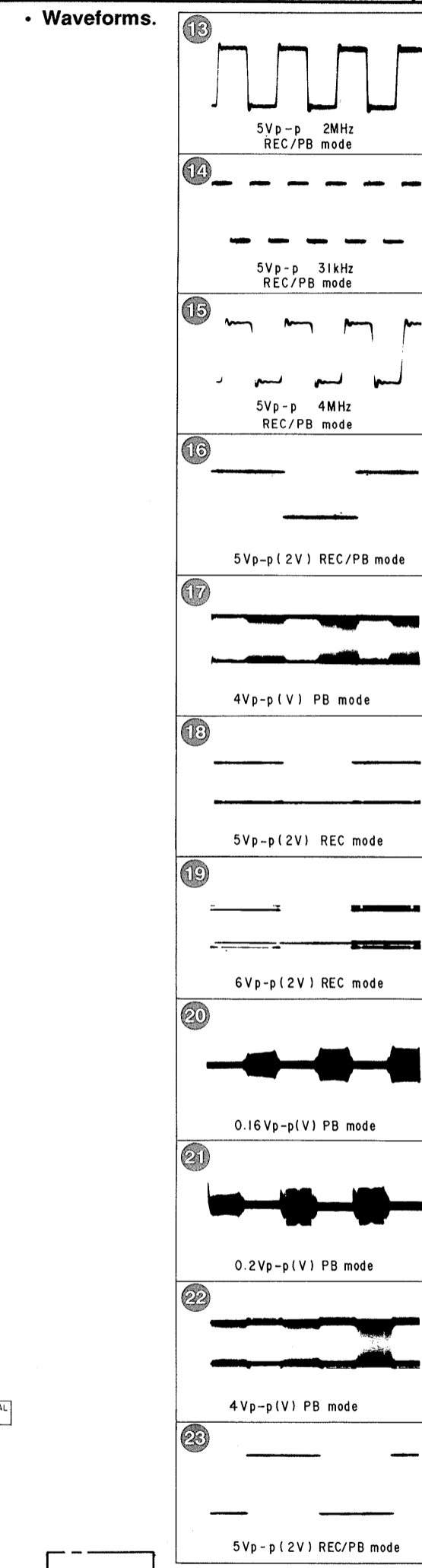
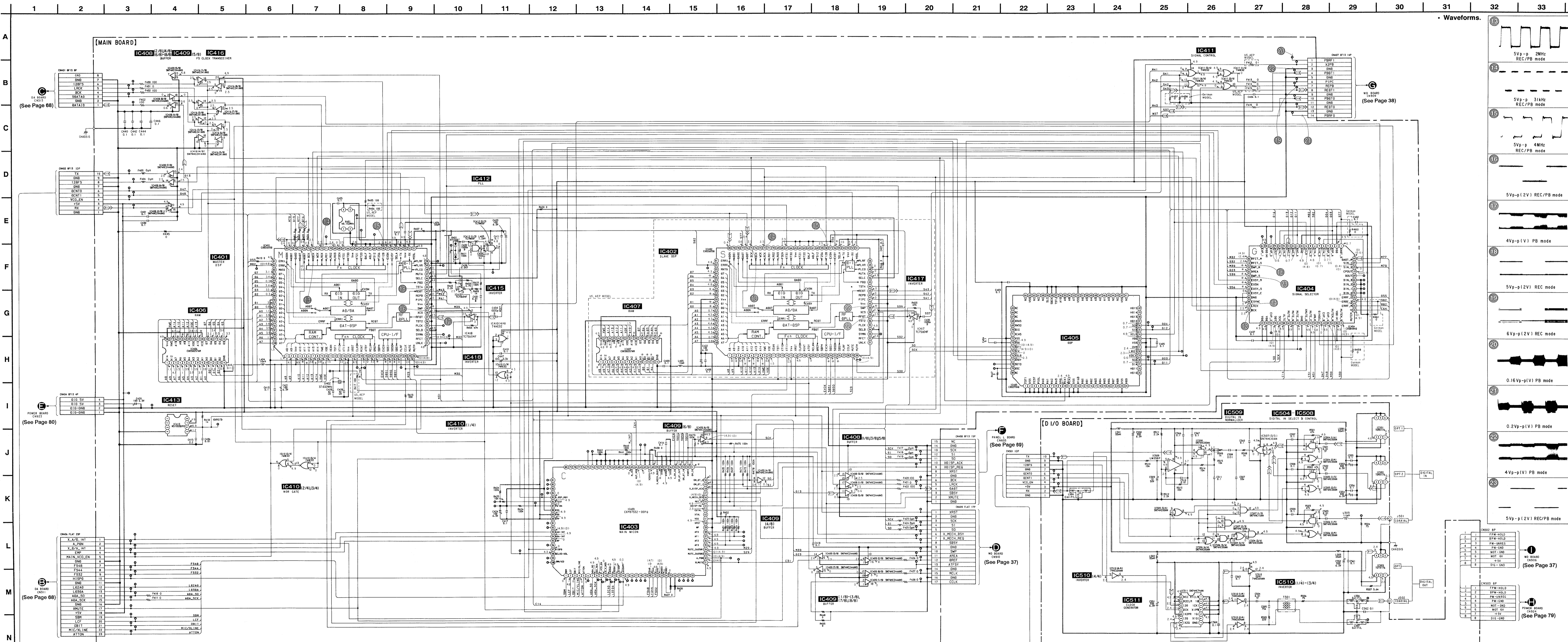
**Note:**  
 • ○ : parts extracted from the component side.  
 • ● : Through hole.  
 • △ : internal component.  
 • [Pattern] : Pattern on the side which enable seeing.  
 • [Pattern] : Pattern of the rear side.





4-9. SCHEMATIC DIAGRAM  
— MAIN SECTION —  
• See page 84 for IC Pin Functions.

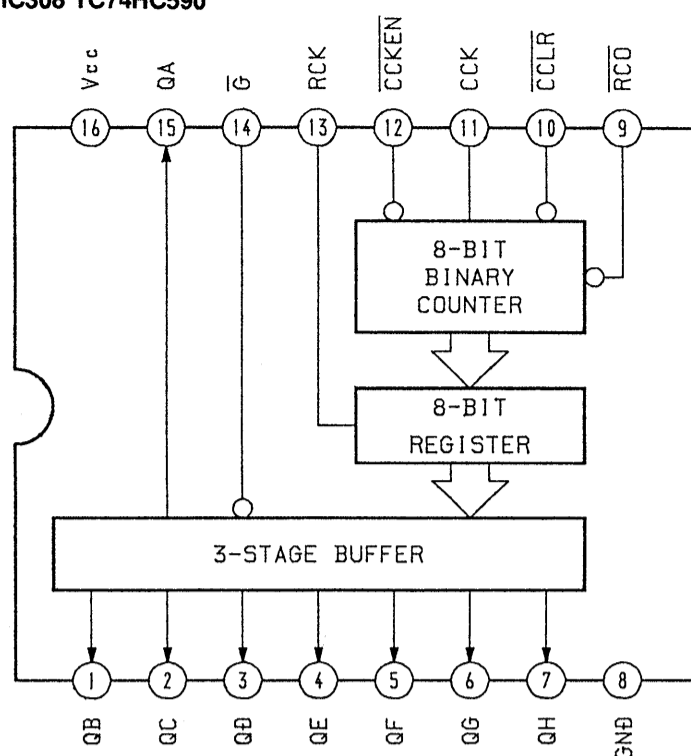
- Note:**
- All capacitors are in  $\mu\text{F}$  unless otherwise noted.  $\text{pF}$ ,  $\mu\text{F}$ ,  $\text{F}$  50WV or less are not indicated except for electrolytics and tantalums.
  - All resistors are in  $\Omega$  and 1/4W or less unless otherwise specified.
  - % : indicates tolerance.
  - $\Delta$  : internal component.
  - $\square$  : panel designation.
- : B+ Line
  - Voltage and waveforms are dc with respect to ground under no-signal conditions.
  - no mark : REC/PB
  - ( ) : REC
  - < > : PB
  - \* : can not be measured.
  - Voltagess are taken with a VOM (input impedance 10M $\Omega$ ). Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances.
  - Circled numbers refer to waveforms.
  - Signal path.
  - $\Rightarrow$  : PB
  - $\Rightarrow$  : REC



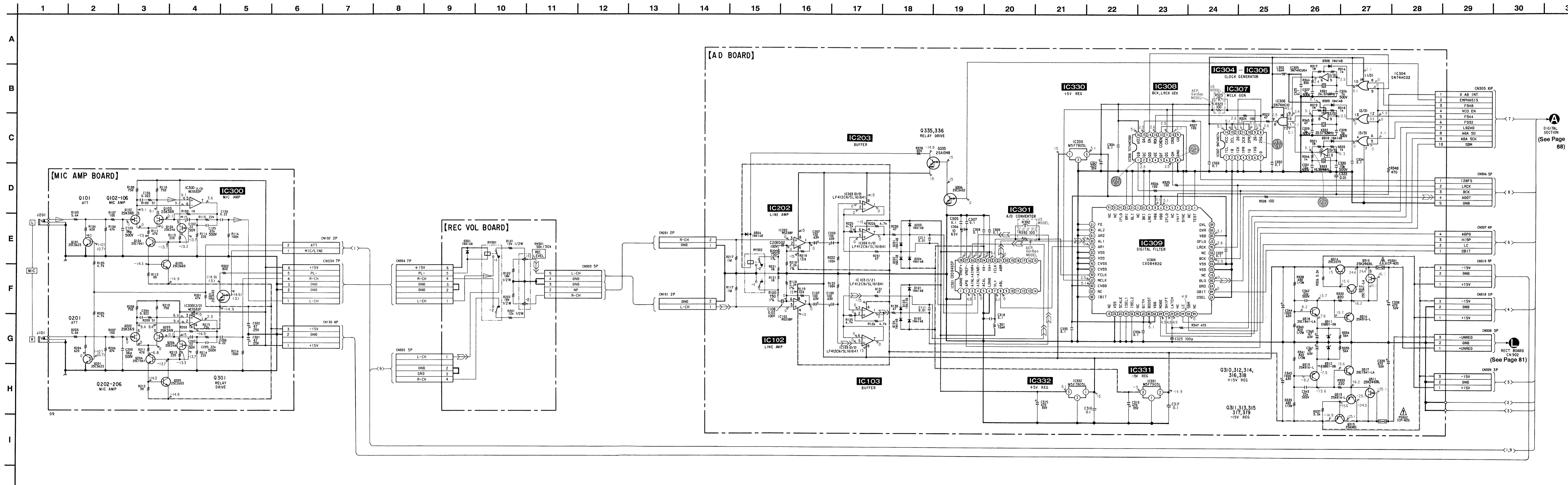
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33

A  
B  
C  
D  
E  
F  
G  
H  
I  
J  
K  
L  
M  
N

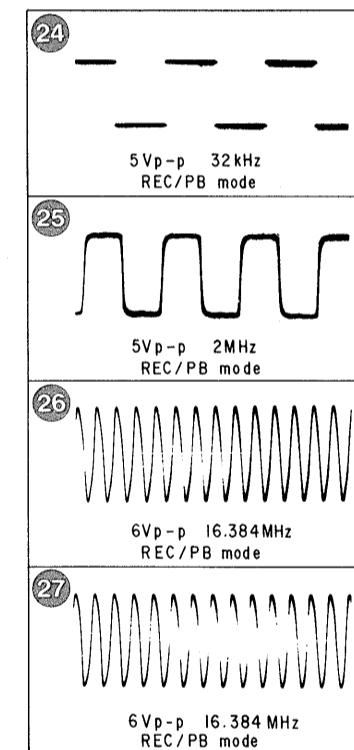
• IC Block Diagram.  
IC308 TC74HC590



4-10. SCHEMATIC DIAGRAM  
— AUDIO SECTION —



• Waveforms.



Note:  
• All capacitors are in μF unless otherwise noted. pF=μF  
50WV or less are not indicated except for electrolytics and tantalums.  
• All resistors are in Ω and 1/4W or less unless otherwise specified.  
• % : indicates tolerance.

Note: The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

• — : B+ Line  
• - - - : B- Line  
• Voltage and waveforms are dc with respect to ground under no-signal conditions.  
• no mark : REC/PB  
( ) : REC  
< > : PB  
• Voltages are taken with a VOM (Input impedance 10MΩ). Voltage variations may be noted due to normal production tolerances.  
• Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances.  
• Circled numbers refer to waveforms.  
• Signal path.  
• >>> : REC  
• ◁ : MIC

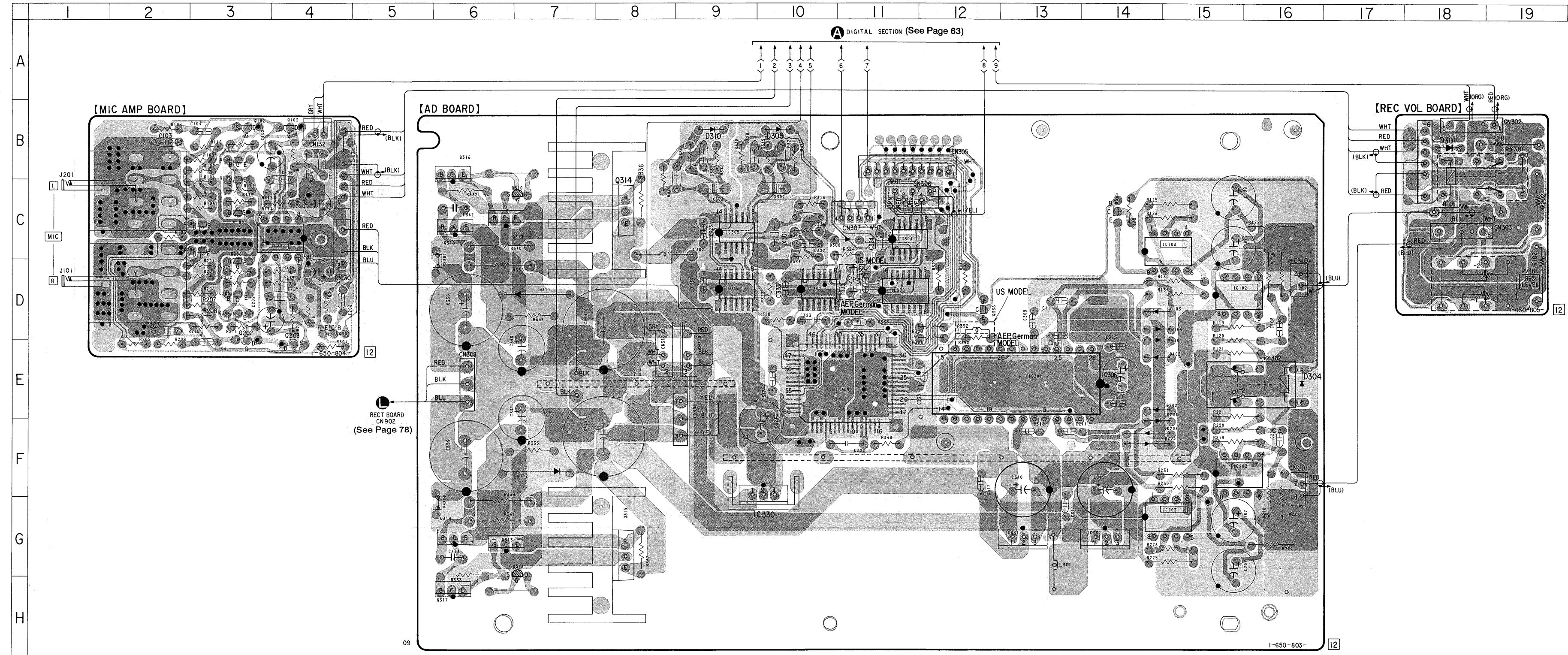
DIGITAL SECTION  
(See Page 68)

(See Page 81)



4-11. PRINTED WIRING BOARD  
— AUDIO SECTION —

- See page 20 for Circuit Boards Location.
- See page 28 for Semiconductor Lead Layouts.



• Semiconductor Location

Ref. No.	Location
D101	E-15
D102	E-15
D103	D-15
D104	D-15
D201	E-15
D202	E-15
D203	F-15
D204	F-15
D301	B-18
D304	E-16
D308	C-11
D309	B-10
D310	B-9
D311	D-7
D312	F-7
IC102	D-16
IC103	C-15
IC202	F-16
IC203	G-15
IC300	C-4
IC301	E-13
IC304	C-11
IC305	C-9
IC306	D-9
IC307	D-10
IC308	D-11
IC309	E-11
IC330	G-10
IC331	G-13
IC332	G-14
Q101	C-3
Q102	B-3
Q103	B-4
Q104	B-3
Q105	B-3
Q106	C-3
Q201	C-2
Q202	D-3
Q203	E-4
Q204	D-3
Q205	D-3
Q206	D-3
Q301	D-4
Q310	C-7
Q311	G-7
Q312	C-7
Q313	G-6
Q314	B-8
Q315	G-8
Q316	B-6
Q317	H-6
Q318	C-6
Q319	G-6
Q335	C-14
Q336	D-12

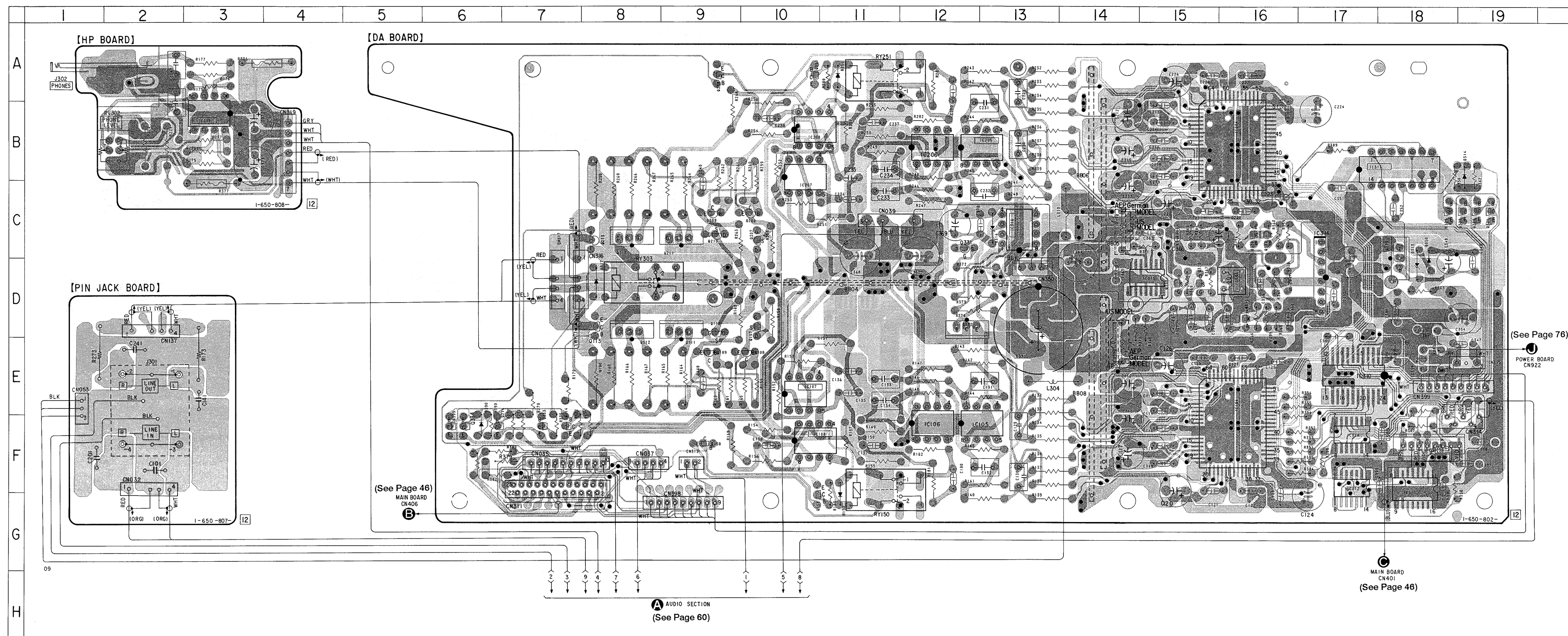
- Note:
- : parts extracted from the component side.
  - : Through hole.
  - ▨ : Pattern on the side which enable seeing.
  - ▩ : Pattern of the rear side.



**4-12. PRINTED WIRING BOARD  
— DIGITAL SECTION —**  
• See page 20 for Circuit Boards Location.  
• See page 28 for Semiconductor Lead Layouts.

• Semiconductor Location

Ref. No.	Location
D150	G-11
D250	A-11
D313	C-18
D314	B-19
D315	D-16
D316	C-13
D317	E-8
D350	C-18
D390	F-6
IC104	E-16
IC105	F-12
IC106	F-12
IC107	E-10
IC108	F-10
IC204	B-16
IC205	B-13
IC206	B-12
IC207	C-10
IC208	B-10
IC310	E-17
IC311	B-18
IC312	F-17
IC313	G-18
IC314	C-17
IC315	D-15
IC316	C-13
IC317	B-3
IC320	F-17
IC399	E-18
Q107	D-10
Q108	E-10
Q109	E-9
Q110	D-9
Q111	E-9
Q112	E-8
Q113	E-8
Q114	F-7
Q150	F-9
Q151	G-10
Q207	C-10
Q208	C-10
Q209	C-9
Q210	C-9
Q211	C-9
Q212	C-8
Q213	C-8
Q214	F-6
Q250	A-9
Q251	A-10
Q320	C-19
Q321	C-19
Q322	C-19
Q323	C-18
Q325	C-18
Q326	D-16
Q327	C-16
Q328	C-16
Q329	D-15
Q330	D-15
Q331	C-12
Q332	D-12
Q333	F-7
Q334	F-6
Q399	F-6

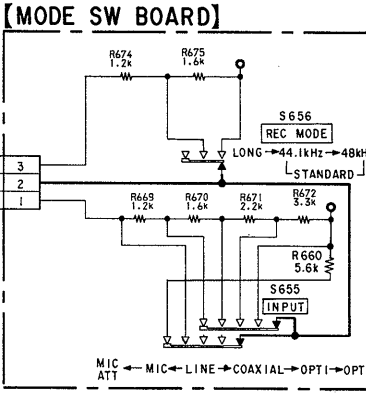
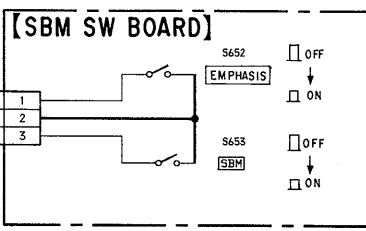
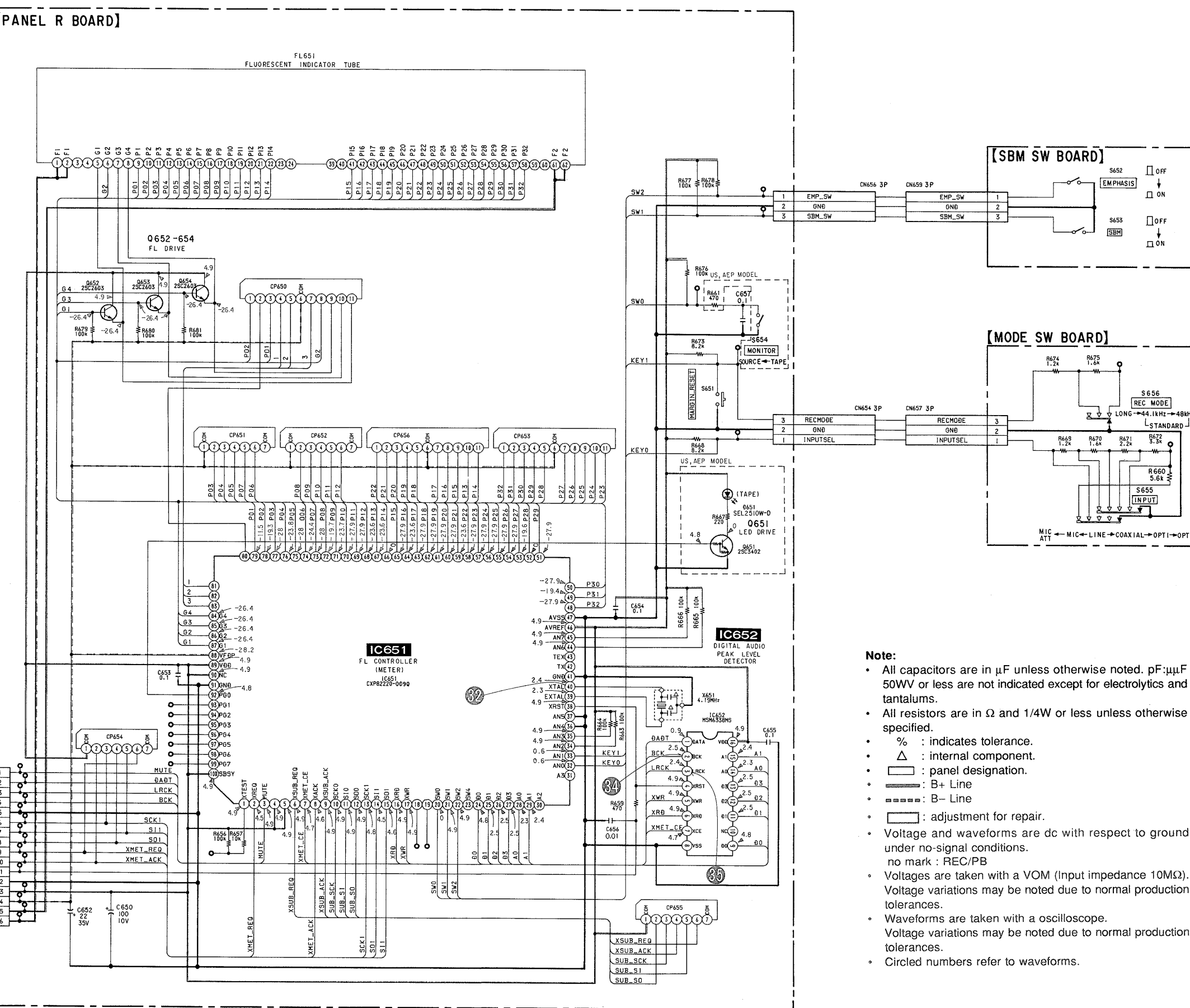
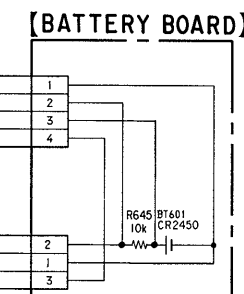
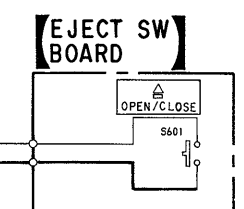
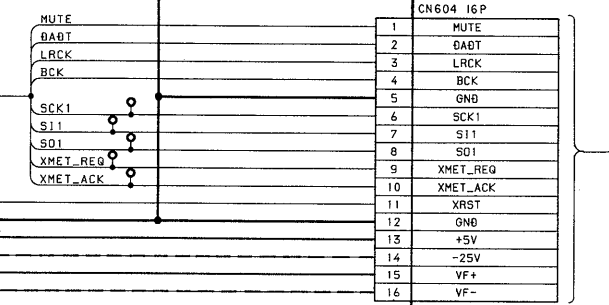
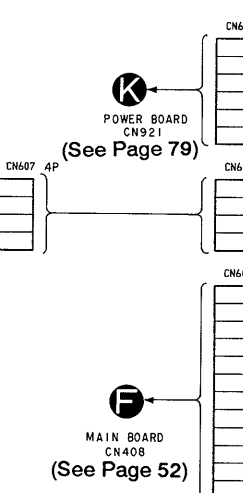
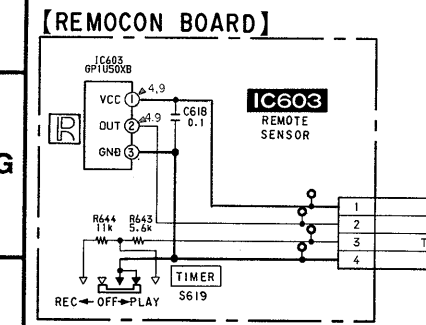
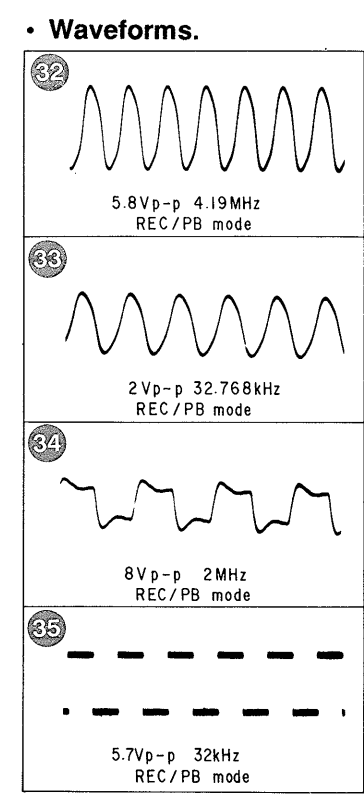
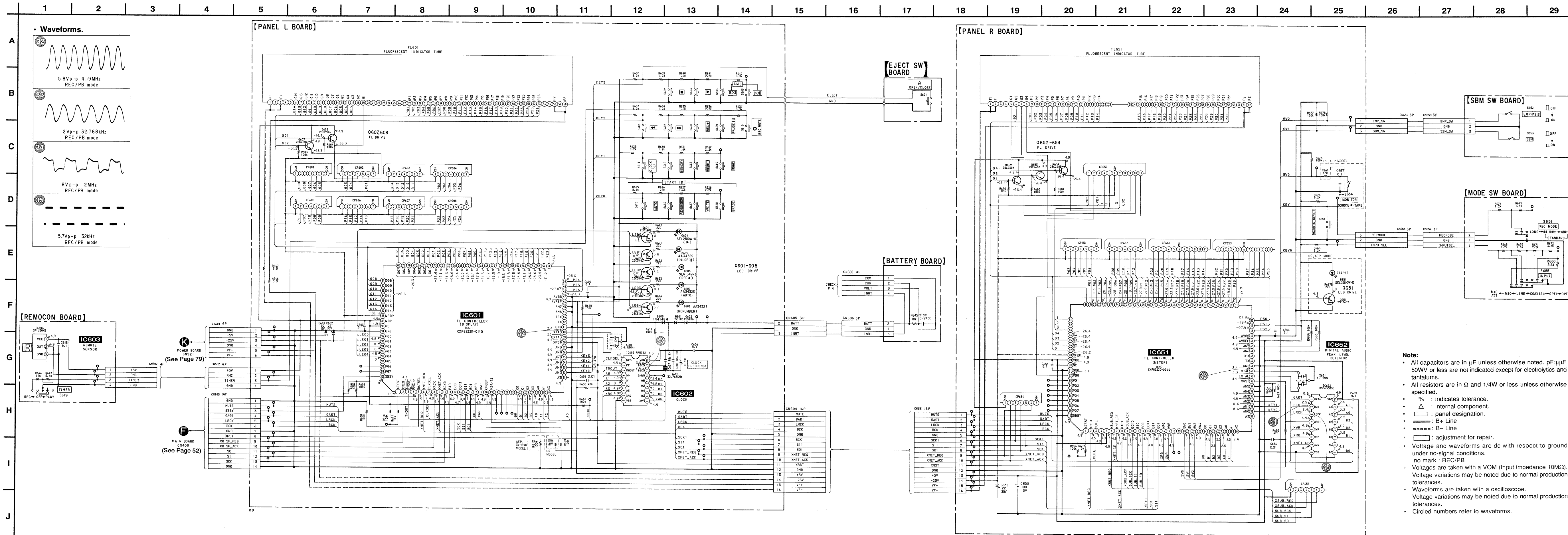


**Note:**  
 • ○ : parts extracted from the component side.  
 • ● : Through hole.  
 • ■ : Pattern from the side which enable seeing.  
 • ▨ : Pattern of the rear side.





4-14. SCHEMATIC DIAGRAM — PANEL SECTION — See page 92 for IC Pin Functions.

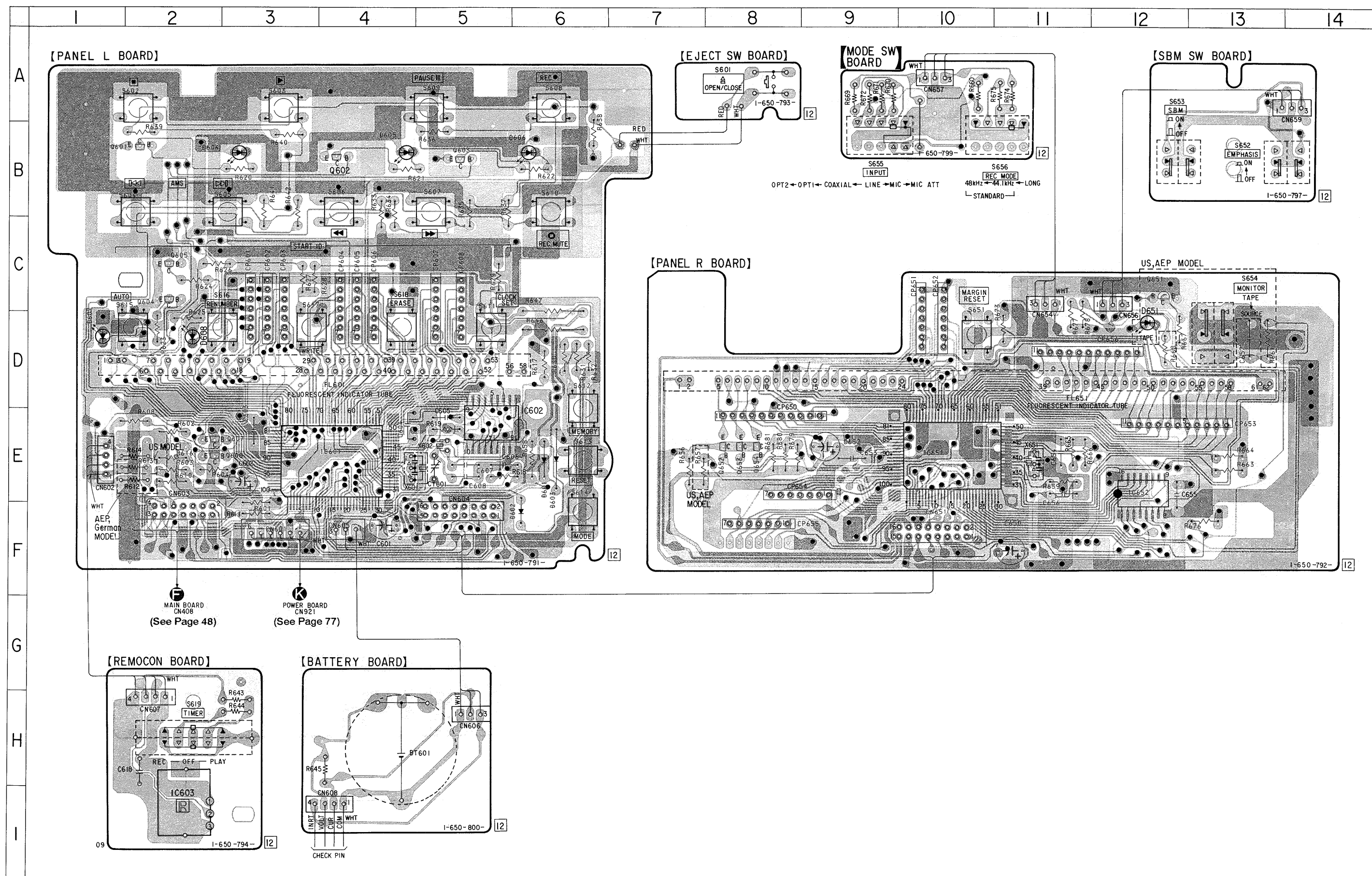


- Note: All capacitors are in μF unless otherwise noted. pF:μF 50WV or less are not indicated except for electrolytics and tantalums. All resistors are in Ω and 1/4W or less unless otherwise specified. % : indicates tolerance. Δ : internal component. □ : panel designation. — : B+ Line - - - - - : B- Line □ : adjustment for repair. Voltage and waveforms are dc with respect to ground under no-signal conditions. no mark : REC/PB Voltages are taken with a VOM (Input impedance 10MΩ). Voltage variations may be noted due to normal production tolerances. Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances. Circled numbers refer to waveforms.

4-15. PRINTED WIRING BOARD

— PANEL SECTION —

- See page 20 for Circuit Boards Location.
- See page 28 for Semiconductor Lead Layouts.

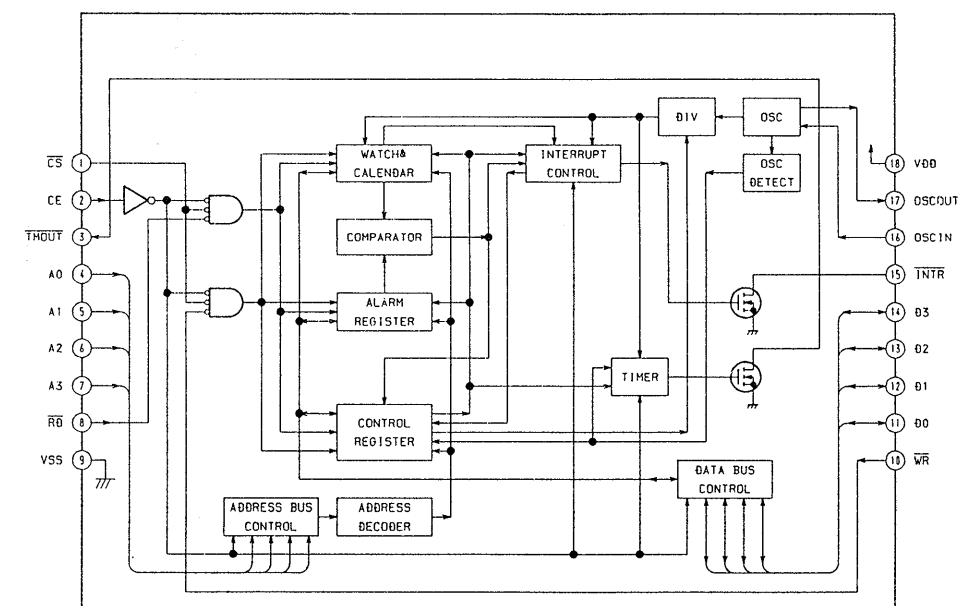


• Semiconductor Location

Ref. No.	Location
D601	E-6
D602	F-6
D603	E-6
D604	B-3
D605	B-4
D606	B-6
D607	D-1
D608	D-2
D651	D-12
IC601	E-4
IC602	E-6
IC603	I-2
IC651	E-10
IC652	E-12
Q601	B-2
Q602	B-4
Q603	B-5
Q604	C-2
Q605	C-2
Q607	F-2
Q608	F-2
Q651	C-12
Q652	F-8
Q653	F-8
Q654	F-8

• IC Block Diagram.

IC602 RF5C62



Note:

- ○ : parts extracted from the component side.
- ● : Through hole.
- △ : internal component.
- ▨ : Pattern on the side which enable seeing.
- ▩ : Pattern of the rear side.

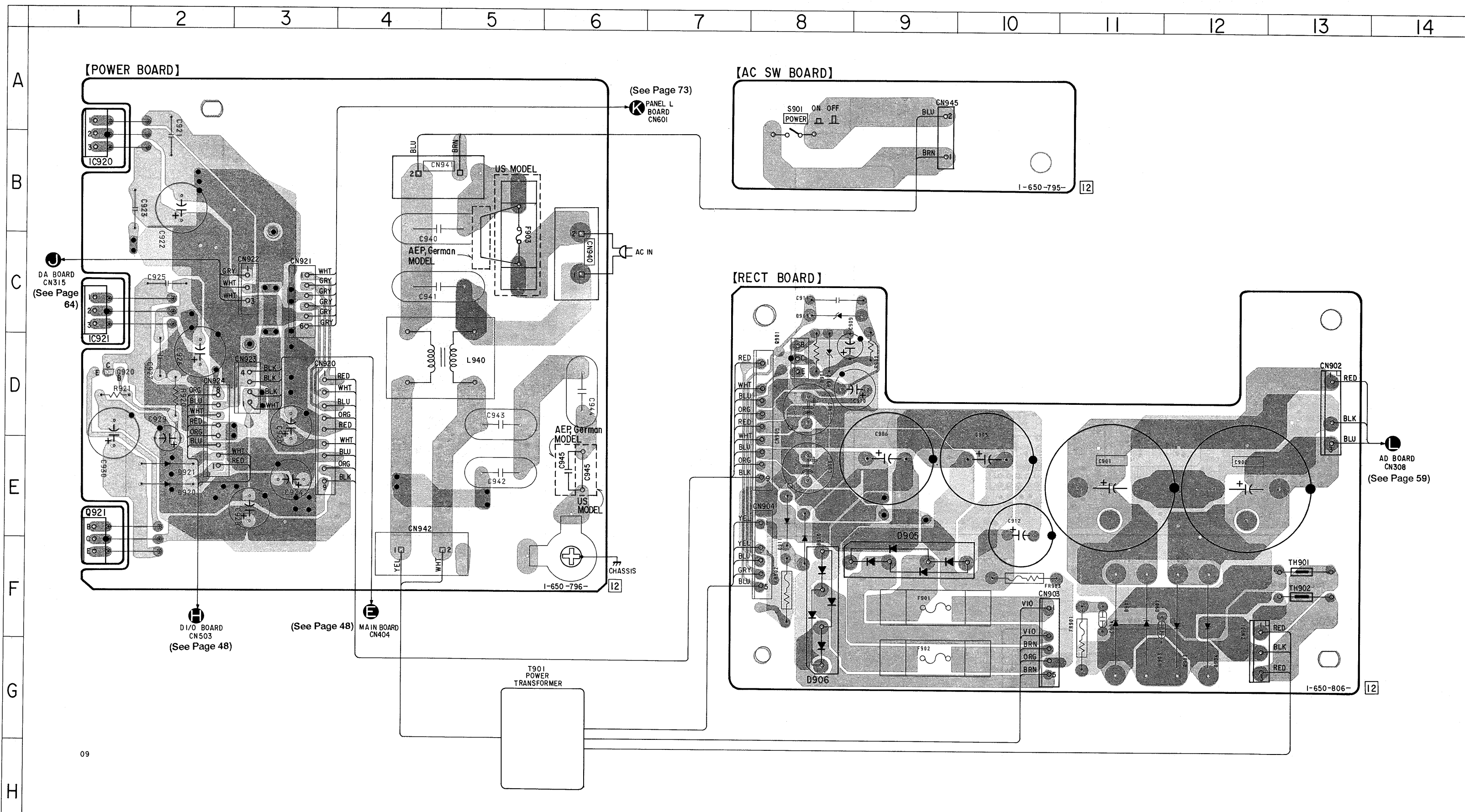


4-16. PRINTED WIRING BOARD  
— POWER SECTION —

- See page 20 for Circuit Boards Location.
- See page 28 for Semiconductor Lead Layouts.

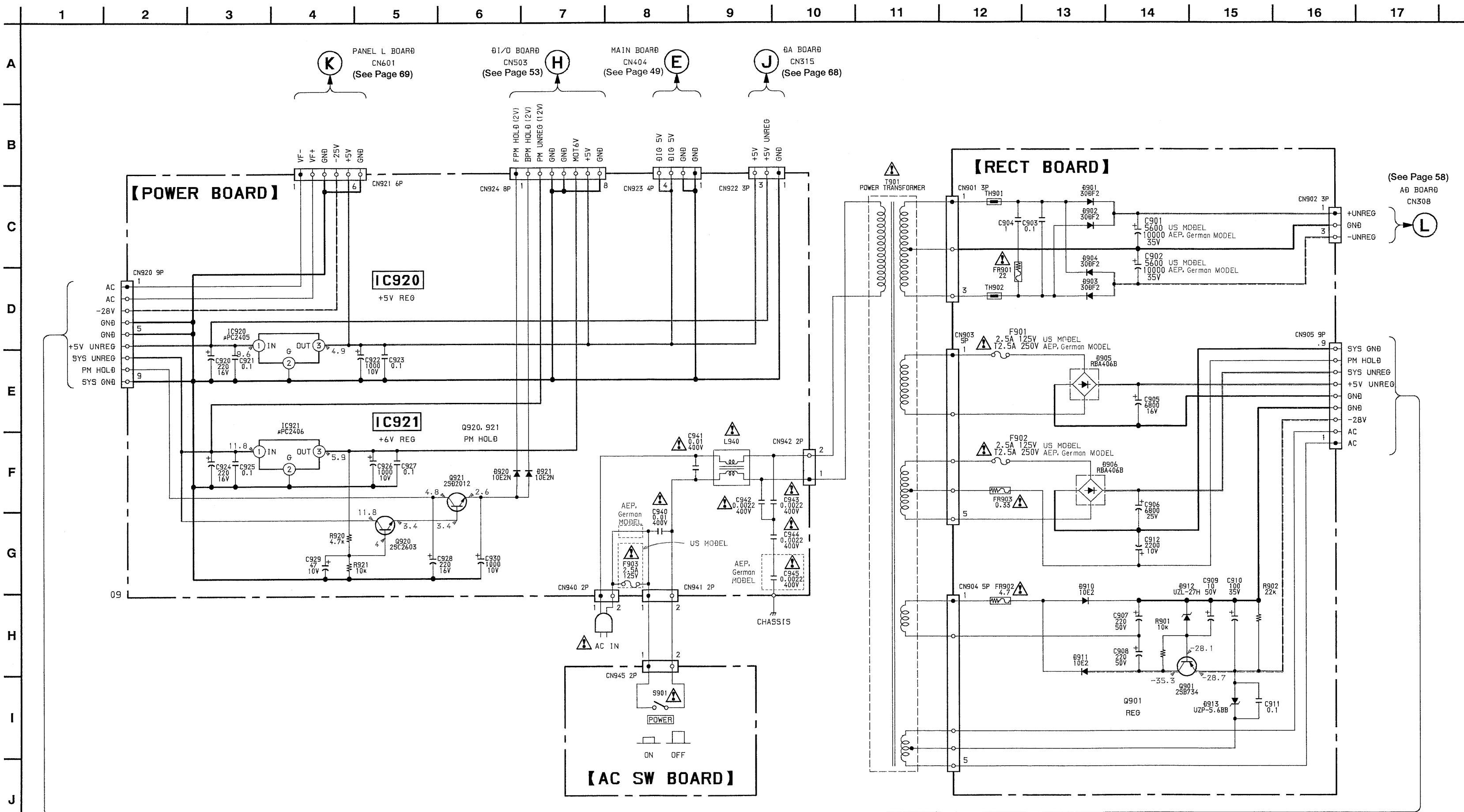
• Semiconductor Location

Ref. No.	Location
D901	F-11
D902	F-11
D903	G-12
D904	G-12
D905	F-9
D906	G-8
D910	F-8
D911	F-8
D912	D-8
D913	C-8
D920	F-2
D921	F-2
IC920	B-1
IC921	D-1
Q901	D-8
Q920	D-1
Q921	F-1



Note:

- ○ : parts extracted from the component side.
- ● : Through hole.
- ■ : Pattern from the side which enable seeing.
- ▨ : Pattern of the rear side.



**Note:**

- All capacitors are in  $\mu\text{F}$  unless otherwise noted.  $\text{pF} = \mu\text{F} \times 10^{-6}$ . 50WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in  $\Omega$  and 1/4W or less unless otherwise specified.
- $\square$ : fusible resistor.
- $\square$ : panel designation.

**Note:** The components identified by mark  $\Delta$  or dotted line with mark  $\Delta$  are critical for safety. Replace only with part number specified.

- $\text{---}$ : B+ Line
- $\text{---}$ : B- Line
- Voltage and waveforms are dc with respect to ground under no-signal conditions. no mark: REC/PB
- Voltages are taken with a VOM (Input impedance 10M $\Omega$ ). Voltage variations may be noted due to normal production tolerances.

## 4-18. IC PIN FUNCTIONS

### • IC104, 204 D/A CONVERTER (CXD2562Q)

Pin	Signal Name	I/O	Function
1	Vss2	–	Analog GND
2	L2 (+)	O	LCHPLM output 2 (positive phase)
3	Vss	–	Analog GND
4	L2 (–)	O	LCHPLM output 2 (antiphase)
5	VDD	–	Analog power supply (+B)
6	VDD2	–	Analog power supply (+B)
7	VSUB(A)L	–	Substrate. Connected to GND.
8	XVDD	–	Master clock power supply (+B)
9	XOUT	O	Crystal oscillation output. Not used in this unit.
10	XIN	O	Crystal oscillation input
11	XVSS	–	Master clock GND
12	XVSS	–	Master clock GND
13	XSUB(A)R	–	Substrate. Connected to GND.
14	VDD2	–	Analog power supply (+B)
15	VDD	–	Analog power supply (+B)
16	R2 (–)	O	RCHPLM output 2 (antiphase)
17	Vss	–	Analog GND
18	R2 (+)	O	RCHPLM output 2 (positive phase)
19	Vss2	–	Analog GND
20	Vss2	–	Analog GND
21	R1 (+)	O	RCHPLM output 1 (positive phase)
22	Vss	–	Analog GND
23	R1 (–)	O	RCHPLM output 1 (antiphase)
24	VDD	–	Analog power supply (+B)
25	VDD2	–	Analog power supply (+B)
26	VSUB (C) R	–	Substrate. Connected to GND.
27	VSUB (D) R	–	Substrate. Connected to GND.
28	DVDD R	–	Digital power supply (+B)
29	X18/20	I	Input word length setting. “H”: 20-bit, “L”: 18-bit. Fixed to “H” in this unit.
30	SPLN	I	“L”: 2CH/CHIP, “H”: 1CH/CHIP mode. Fixed to “H” in this unit.
31	TEST9	I	Internal calculation mode. Normally “L”.
32	SYNC	I	Sync control. Fixed to “L” in this unit.
33	INIT	I	Resynchronized at the rising edge of this signal.
34	TEST8	I	RCHPLM output mute. “H”: Mute. Connected to GND in this unit.
35	TEST7	I	LCHPLM output mute. “H”: Mute. Connected to GND in this unit.
36	LRCKI	I	LRCK input
37	DR1	I	RCH data input
38	DL1	I	LCH data input
39	BCK1	I	BCK input
40	512Fs	O	512 Fs clock output

Pin	Signal Name1	I/O	Function
41	DVSS R	–	Digital GND
42	DVSS L	–	Digital GND
43	128Fs	O	128 Fs clock output. Not used in this unit.
44	DINIT	O	Delay INIT signal output. Not used in this unit.
45	INAF	O	Outputs “H” in case of incorrect sync between input/output. Not used in this unit.
46	LRCKO	O	LRCK output. Not used in this unit.
47	TEST5	O	RCH noise shaping output data. Not used in this unit.
48	TEST6	O	LCH noise shaping output data. Not used in this unit.
49	DM1	I	Dither specification. Normally “L”.
50	DM2	I	Dither specification. Normally “L”.
51	DPOL	I	Dither polarity. Normally “L”.
52	TEST4	I	Test pin. Normally “L”.
53	TEST3	I	Test pin. Normally “L”.
54	TEST2	I	Test pin. Normally “L”.
55	TEST1	I	Test pin. Normally “L”.
56	DVDD L	–	Digital power supply (+B)
57	VSUB(D)L	–	Substrate. Connected to GND.
58	VSUB(C)L	–	Substrate. Connected to GND.
59	VDD2	–	Analog power supply (+B)
60	VDD	–	Analog power supply (+B)
61	L1 (–)	O	LCHPLM output 1 (antiphase)
62	Vss	–	Analog GND
63	L1 (+)	O	LCHPLM output 1 (positive phase)
64	Vss2	–	Analog GND

• IC401, 402 DSP (CXD2605Q)

Pin	Signal Name	I/O	Function
1	A8	O	External RAM address output
2	A9	O	External RAM address output
3	V <sub>DD</sub>	—	+5V
4	A10	O	External RAM address output
5	A11	O	External RAM address output
6	A12	O	External RAM address output
7	A13	O	External RAM address output
8	A14	O	External RAM address output
9	XWE	O	External RAM write enable signal output
10	XOE	O	External RAM output enable signal output
11	XEAN	O	External addressing enable signal output
12	TST1	I	Test input. Fixed to “L”.
13	XT1O	O	Crystal oscillation circuit 1 output
14	XT1I	I	Crystal oscillation circuit 1 input
15	V <sub>SS</sub>	—	GND
16	XRST	I	Reset input. “L”: Reset.
17	CLKO	O	System clock output (frequency; SELC=“L”: 4.9152 MHz, SELC=“H”: 8.192 MHz)
18	MINT	O	Control byte (1) bit 1=“L”: Q code decode (detecting between songs) output, “H”: BCK clock output by RX-PLL.
19	ATSY	I	ATF sync signal input
20	MCLK	O	Channel clock (fch) output
21	DREF	O	SBSY period, duty 50 signal output
22	SBPM	O	Control byte (1) bit 1=“L”: Outputs monitor signal for data transfer to microprocessor (transfer enable), “H”: F256 clock output by RX-PLL.
23	EXCK	I	Data transfer clock input for microprocessor
24	SDSI	I	Serial data input from microprocessor
25	SDSO	O	Serial data output to microprocessor
26	SBSY	O	Frame sync signal output for transferring data with microprocessor
27	RFPL	O	Outputs 1/5880 frequency-divided PLL clock.
28	CCLK	O	SELC=“L”: Outputs 9.8304 MHz, “H”: Outputs 12.288 MHz.
29	MUTE	I	Mute input. “H”: Mute. Not mute REC monitor sound.
30	MUTM	O	Mute monitor. “H”: Indicates muting occurs.
31	UNLK	O	RXPLL lock monitor signal output. “L”: Indicates locking occurs.
32	RFCT	I	Playback RF signal control (“L”: Valid, “H”: Invalid)
33	SYMN	O	Outputs monitor signal for C1 check results corresponding to RF.
34	SELB	I	Test pin. Fixed to “H”.
35	PLCK	O	Control byte (1) bit 1=“L”: RFPLL clock output, “H”: F128 clock output by RX-PLL.
36	TST2	I	Test pin. Fixed to “L”.
37	RFDT	I	Playback RF signal input
38	XCS	I	Chip select input for data transfer with microprocessor. “L”: Transfer enable.
39	SWP	I	RF switching pulse. “L”: A track, “H”: B track.
40	V <sub>SS</sub>	—	GND

Pin	Signal Name	I/O	Function
41	PIPC	O	ATF pilot signal/discrimination signal output for record signal. "H": Pilot signal.
42	REPB	O	REC/PB discrimination signal output. "H": REC.
43	REDT	O	Record signal output
44	TST4	I	Test pin. Fixed to "L".
45	PDO	O	RXPLL phase comparator output
46	SELC	I	Oscillation frequency select signal input
47	MUTA	I	Mute input. "H": Mute. Also mutes REC monitor sound.
48	PLCO	I	RXPLL external VCO clock input (512 fs as reference)
49	PLVR	O	RXPLL phase comparison signal output (2 fs created from PLL clock.)
50	PLRF	O	RXPLL phase comparison signal output (RX SYNC detection signal, 2 fs)
51	MSSL	I	Master mode/slave mode select. "H": Master.
52	RX	I	Digital interface signal input
53	V <sub>DD</sub>	—	+5V
54	TX	O	Digital interface signal input
55	SELA	I	Test pin. Fixed to "H".
56	EXSY	I/O	External sync signal input/output
57	EXSN	I/O	External sync signal input/output
58	F128	I/O	128 fs/256 fs (at 2 × speed) signal input/output
59	F256	O	256 fs/512 fs (at 2 × speed) signal output
60	F512	O	512 fs signal output
61	ADLF	I	ADTT, ADDI, ADDN serial data LSB/MSB first select input. "H": LSB first.
62	DALF	I	DADT, DADO serial data LSB/MSB first select input. "H": LSB first.
63	XT2O	O	Crystal oscillation circuit 2 output
64	XT2I	I	Crystal oscillation circuit 2 input
65	V <sub>SS</sub>	—	GND
66	XT3O	O	Crystal oscillation circuit 3 output
67	XT3I	I	Crystal oscillation circuit 3 input
68	FSEN	I	F128, BCK, LRCK input/output select input. "H": Output.
69	LR03	O	Inverted signal of LR02
70	LR02	O	Control byte (1) bit 1="L": LRCK 16BCK delay signal, "H": LRCK clock output by RX-PLL.
71	LR01	O	LRCK 15BCK delay signal
72	LRCK	I/O	fs/2 fs (at 2 × speed) signal input/output
73	WCK	O	2 fs/4 fs (at 2 × speed) signal output
74	XBCK	O	Outputs inverted signal of BCK
75	BCK	I/O	64 fs/128 fs (at 2 × speed) signal input/output
76	ADDT	I	A/D serial data input
77	DADT	O	D/A serial data output
78	DADO	I	Audio data input for digital OUT
79	ADDI	O	Digital IN audio data output
80	ADDN	I	Digital IN audio data input

Pin	Signal Name	I/O	Function
81	ERRI	I	Validity flag data input for digital OUT
82	ERRF	O	DADT data compensation data/discrimination signal output. "H": Compensation data.
83	MNTG	O	"H": Indicates monitor data for error correction is being output to D7 to D0.
84	D7	I/O	External RAM data input/output (MSB)
85	D6	I/O	External RAM data input/output
86	D5	I/O	External RAM data input/output
87	D4	I/O	External RAM data input/output
88	D3	I/O	External RAM data input/output
89	D2	I/O	External RAM data input/output
90	V <sub>ss</sub>	–	GND
91	D1	I/O	External RAM data input/output
92	D0	I/O	External RAM data input/output (LSB)
93	A0	O	External RAM address output
94	A1	O	External RAM address output
95	A2	O	External RAM address output
96	A3	O	External RAM address output
97	A4	O	External RAM address output
98	A5	O	External RAM address output
99	A6	O	External RAM address output
100	A7	O	External RAM address output

• IC403 MAIN MICROPROCESSOR (CXP87532-007Q)

Pin	Signal Name	I/O	Function
1	SBM	O	SBM ON/OFF control output. "H": ON, "L": OFF.
2	LCF	O	Low cut filter ON/OFF control output. "H": Fixed to LCF ON.
3	OBIT	O	A/D output word length 24-bit/16-bit select. "L": Fixed to 16-bit.
4	MIC/X LINE	O	MIC/LINE input select. "H": MIC, "L": LINE.
5	ATT ON	O	Microphone attenuator ON/OFF control output. "H": ON, "L": OFF.
6		—	Not used.
7	ADA SO	O	Serial data output to digital filter
8	ADA SCK	O	Serial clock output to digital filter
9	F VCO EN	O	Digital IN VCO oscillation control. "H": Oscillation; "L": Stop.
10	LD4 RSV	O	Serial communication data latch pulse to DSP.
11	LD3 AD	O	Serial communication data latch pulse to A/D digital filter
12	LD2 DA	∅	Serial communication data latch pulse to D/A digital filter
13	LD1 DSP	O	Selects command/data on communication line with DSP.
14	LD0 GARY	O	Serial communication data latch pulse to gate array.
15		O	} Not used (open).
16		O	
17		O	
18		O	
19		I	
20	FS48	O	24.576 MHz crystal select output. ("L": Active) Fs=48 kHz.
21	FS44	O	22.5792 MHz crystal select output. ("L": Active) Fs=44.1 kHz.
22	FS32	O	16.384 MHz crystal select output. ("L": Active) Fs=32 kHz.
23	MODE0	I	} Not used. Fixed to "L".
24	MODE1	I	
25		I	
26		I	
27		O	} Not used (open).
28		O	
29		O	
30		O	
31	XLMUTE	O	Line mute output. "L": Mute.
32	A PDN	O	A/D converter control output. "H": Power down, "L": Active.
33	MUTE 2605#2	O	Mute signal to CXD2605Q (IC402: slave). "H": Mute.
34	MUTE 2605#1	O	Mute signal to CXD2605Q (IC401: master). "H": Mute.
35	AF3	I	} AF mode select. Fixed to "H".
36	AF2	I	
37	AF1	I	
38	AF0	I	
39	MP	—	Connected to GND.
40	XRST	I	System reset input. "L": Reset.



Pin	Signal Name	I/O	Function
41	V <sub>ss</sub>	—	GND
42	XTAL	O	System clock output (open)
43	EXTAL	I	System clock input
44	XDISP-RQ	O	Communication request output to counter microprocessor (“L”: Active)
45	REC DI	O	Record current control output. “H”: Record disable, “L”: Record enable.
46	X MECH REQ	O	Communication request output to mechanism microprocessor (“L”: Active)
47		O	Not used (open).
48	X DISP ACK	I	Communication response input from counter microprocessor (“L”: Active)
49	DM DT I	I	Serial data input from counter microprocessor and mechanism microprocessor
50	DM DT O	O	Serial data output to counter microprocessor and mechanism microprocessor
51	DM CK	O	Serial clock output to counter microprocessor and mechanism microprocessor
52	XSBSY	I	SUB SYNC input from CXD2605 (IC401: master)
53	SR DT IN	I	Serial data input from CXD2605 (IC401: master, IC402: slave)
54	SR DT OUT	O	Serial data output to CXD2605 (IC401: master, IC402: slave)
55	X SR CK	O	Serial clock output to CXD2605 (IC401: master, IC402: slave)
56	AV <sub>ss</sub>	—	A/D port GND. Connected to GND.
57	AV <sub>REF</sub>	—	A/D port reference voltage input. Connected to +5V.
58	AV <sub>DD</sub>	—	A/D port power supply. Connected to +5V.
59	X MECH BUSY	I	Communication control signal from mechanism microprocessor. “H”: Communication enable, “L”: Communication disable.
60		I	Not used. Fixed to “L”.
61		I	Not used. Fixed to “H”.
62		I	Not used. Connected to GND.
63		I	Not used. Fixed to “L”.
64	MUT MON	I	Mute monitor input. “H”: Mute.
65	M INT	I	Q code decode value input. “H”: Between songs.
66		I	} Not used. Connected to GND.
67		I	
68		I	
69		I	
70		I	
71		I	
72		I	
73		I	
74		I	Not used. Fixed to “L”.
75		O	} Not used (open).
76		O	
77		O	
78		O	
79		O	
80		O	

Pin	Signal Name	I/O	Function
81		O	} Not used (open).
82		O	
83		O	
84		O	
85	X DSP RDY	I	Communication control signal from DSP. "L": Data transfer enable, "H": Data transfer disable.
86	XTEST	I	Test pin. "L": Test mode. (Commonly used for D PG, PATH, torque.)
87	PW DN	I	Not used. Fixed to "L".
88	V <sub>SS</sub>	–	GND
89	V <sub>DD</sub>	–	+5V power supply
90	V <sub>PP</sub>	–	Connected to +5V.
91		O	} Not used (open).
92		O	
93	XAD INIT	O	A/D digital filter reset output. "L": Reset.
94	XDA INIT	O	D/A digital filter reset output. "L": Reset.
95	EMP	O	Emphasis ON/OFF select output. "H": Emphasis ON.
96		O	} Not used (open).
97	HISPD	O	
98	SEL05 XSL	O	Chip select output to CXD2605Q. "L": IC402, "H": IC401.
99		O	} Not used (open).
100		O	

• IC405 DSP (CXD2704Q)

Pin	Signal Name	I/O	Function
1	TST1	I	Test pin. Fixed to "L".
2	Vss	—	GND
3	TEST	I	} Test pin. Fixed to "L".
4	PSSL	I	
5	HA0	I	
6	HA1	I	
7	HA2	I	
8	HA3	I	
9	XRD	I	
10	MCK1	I	Master clock input 1
11	MCK2	I	Master clock input 2. "H": Not used.
12	Vss	—	GND
13	H16B	I	Test pin. Fixed to "L".
14 to 22	HD0 to HD8	O	Test pin. Not used.
23	Vss	—	GND
24 to 26	HD9 to HD11	O	Test pin. Not used.
27	SIA	I	2-channel serial data input A
28	SOA	O	2-channel serial data output A
29	XBCK	I	Serial data transfer clock
30	LR03	I	Sampling rate clock input for serial I/O
31	OVR	O	Not used.
32	Vss	—	GND
33	VDD	—	Power supply
34	XCLR	I	Reset input. "L": Reset.
35	SIB	I	2-channel serial data input B
36	SOB	O	2-channel serial data output B
37 to 40	HD12 to HD15	O	Test pin. Not used.
41	—	—	Open
42	Vss	—	GND
43, 44	—	—	Open
45 to 51	A0 to A6	O	Optional DRAM address output
52	Vss	—	GND
53 to 56	A7 to A10	O	Optional DRAM address output
57	TSTJ	—	} Test pin. Fixed to "L".
58	SBCK	—	
59	SLC	—	

Pin	Signal Name	I/O	Function
60 to 62	—	—	Not used (open).
63	V <sub>ss</sub>	—	GND
64 to 67	—	—	Not used (open).
68	XRAS	O	Row address strobe output to optional DRAM
69	XWSO	O	Optional DRAM read/write output. "L": Write.
70	DIO	I/O	Data input/output with optional DRAM
71	XCAS	O	Column address strobe output to optional DRAM
72	V <sub>ss</sub>	—	GND
73	V <sub>DD</sub>	—	Power supply
74	SDTI	I	Microprocessor interface serial data input
75	SCK	I	Microprocessor interface serial transfer clock
76	XSLD	I	Microprocessor interface serial data input latch
77	XRDY	O	Microprocessor interface transfer ready ("H": Transfer disable)
78	SDTO	O	Not used.
79	XCS	I	Microprocessor interface chip select. Fixed to "L".
80	—	—	Not used (open).

• IC601 FL CONTROLLER (DISPLAY) (CXP82220-014Q)

Pin	Signal Name	I/O	Function														
1	XTEST	I	Test pin. "L": Test mode.														
2	XREQ	I	Communication request input from main microprocessor ("L": Active)														
3	TMOUT	I	TMOUT signal input from clock IC (RF5C62)														
4	RMC	I	Remote control signal input														
5	DATSEL	I	Remote control category (DAT1/DAT2) select input. "L": Fixed to DAT1.														
6	XMET REQ	O	Communication request output to meter microprocessor ("L": Active)														
7	CLKSEL	O	Chip select output to clock IC (RF5C62). "L": Active.														
8	XACK	O	Communication response output to main microprocessor ("L": Active)														
9	XMET ACK	I	Communication response input from meter microprocessor ("L": Active)														
10	SCK0	I	Serial clock input from main microprocessor														
11	SIO	I	Serial data input from main microprocessor														
12	S00	O	Serial data output to main microprocessor														
13	SCK1	O	Serial clock output to meter microprocessor														
14	SII	I	Serial data input from meter microprocessor														
15	SOI	O	Serial data output to meter microprocessor														
16	XRD	O	Read request output to clock IC (RF5C62). "L": Active.														
17	XWR	O	Write request output to clock IC (RF5C62). "L": Active.														
18	ORDER	I	Clock display select input. "H": years, months, days, "L": days, months, years. Fixed to "H".														
19	X24/12	I	Clock display select input. "H": 12 hours (AM/PM), "L": 24 hours. Fixed to "H".														
20		O	Not used (open).														
21		O	Not used (open).														
22		O	Not used (open).														
23		O	Not used (open).														
24	D0	I/O	} Clock IC (RF5C62) 4-bit data bus														
25	D1	I/O															
26	D2	I/O															
27	D3	I/O															
28	A0	O	} Clock IC (RF5C62) 4-bit address bus														
29	A1	O															
30	A2	O															
31	A3	O															
32	AN0	I	Key switch input 0 (A/D port) <table border="1" style="margin-left: 20px;"> <tr> <td>Switch</td> <td>AUTO</td> <td>RENUMBER</td> <td>WRITE</td> <td>ERASE</td> <td>No input</td> </tr> <tr> <td>Voltage (Vdc)</td> <td>0.0</td> <td>0.6</td> <td>1.3</td> <td>1.9</td> <td>5.0</td> </tr> </table>	Switch	AUTO	RENUMBER	WRITE	ERASE	No input	Voltage (Vdc)	0.0	0.6	1.3	1.9	5.0		
Switch	AUTO	RENUMBER	WRITE	ERASE	No input												
Voltage (Vdc)	0.0	0.6	1.3	1.9	5.0												
33	AN1	I	Key switch input 1 (A/D port) <table border="1" style="margin-left: 20px;"> <tr> <td>Switch</td> <td>CLKSET</td> <td>MEMORY</td> <td>RESET</td> <td>MODE</td> <td>No input</td> </tr> <tr> <td>Voltage (Vdc)</td> <td>0.0</td> <td>0.6</td> <td>1.3</td> <td>1.9</td> <td>5.0</td> </tr> </table>	Switch	CLKSET	MEMORY	RESET	MODE	No input	Voltage (Vdc)	0.0	0.6	1.3	1.9	5.0		
Switch	CLKSET	MEMORY	RESET	MODE	No input												
Voltage (Vdc)	0.0	0.6	1.3	1.9	5.0												
34	AN2	I	Key switch input 2 (A/D port) <table border="1" style="margin-left: 20px;"> <tr> <td>Switch</td> <td>REW</td> <td>FF</td> <td>REC</td> <td>PAUSE</td> <td>MUTE</td> <td>No input</td> </tr> <tr> <td>Voltage (Vdc)</td> <td>0.0</td> <td>0.6</td> <td>1.3</td> <td>1.9</td> <td>2.5</td> <td>5.0</td> </tr> </table>	Switch	REW	FF	REC	PAUSE	MUTE	No input	Voltage (Vdc)	0.0	0.6	1.3	1.9	2.5	5.0
Switch	REW	FF	REC	PAUSE	MUTE	No input											
Voltage (Vdc)	0.0	0.6	1.3	1.9	2.5	5.0											
35	AN3	I	Key switch input 3 (A/D port) <table border="1" style="margin-left: 20px;"> <tr> <td>Switch</td> <td>EJECT</td> <td>STOP</td> <td>PLAY</td> <td>AMS&gt;&gt;</td> <td>&lt;&lt;AMS</td> <td>No input</td> </tr> <tr> <td>Voltage (Vdc)</td> <td>0.0</td> <td>0.6</td> <td>1.3</td> <td>1.9</td> <td>2.5</td> <td>5.0</td> </tr> </table>	Switch	EJECT	STOP	PLAY	AMS>>	<<AMS	No input	Voltage (Vdc)	0.0	0.6	1.3	1.9	2.5	5.0
Switch	EJECT	STOP	PLAY	AMS>>	<<AMS	No input											
Voltage (Vdc)	0.0	0.6	1.3	1.9	2.5	5.0											

Pin	Signal Name	I/O	Function
36	AN4	I	Not used. Fixed to "H".
37	AN5	I	Not used. Connected to GND.
38	XRST	I	System reset input. "L": Reset.
39	EXTAL	I	Clock oscillation input (4.19 MHz)
40	XTAL	O	Clock oscillation output (4.19 MHz)
41	GND	—	GND
42	TX	O	} Not used (open).
43	TEX	I	
44	AN6	I	} Not used. Connected to GND.
45	AN7	I	
46	AVREF	—	A/D port reference voltage. Connected to +5V.
47	AVss	—	A/D port GND. Connected to GND.
48 to 73	P01 to P26	O	FL display segment drive output
74 to 87	G01 to G14	O	FL display grid drive output
88	VFDP		-25V power supply for driving FL display
89	VDD	—	+5V
90	—	—	Connected to +5V. Fixed to "H".
91	GND	—	GND
92	PG0	O	"PLAY" LED light output. "H": light.
93	PG1	O	"PAUSE" LED light output. "H": light.
94	PG2	O	"REC" LED light output. "H": light.
95	PG3	O	"AUTO" LED light output. "H": light.
96	PG4	O	"RENUMBER" LED light output. "H": light.
97	PG5	O	} Not used (open).
98	PG6	O	
99	PG7	O	
100	SBSY	I	CXD2605Q (IC401: master) SBSY signal input

• IC651 METER MICROPROCESSOR (CXP82220-009Q)

Pin	Signal Name	I/O	Function														
1	X TEST	I	Test pin. "L": Test mode.														
2	X REQ	I	Communication request input from counter microprocessor ("L": Active)														
3	MUTE	I	Level meter mute signal input. "L": Mute.														
4		I	} Not used. Fixed to "H".														
5		I															
6	X SUB REQ	O	Not used.														
7	X MET SEL	O	Chip select output to meter IC (MSM6338). "L": Active.														
8	X ACK	O	Communication response output to counter microprocessor ("L": Active)														
9	X MET ACK	O	} Not used.														
10	SCK0	I															
11	SIO	I															
12	SOO	O															
13	SCK1	I	Serial clock input from counter microprocessor														
14	SI1	I	Serial data input from counter microprocessor														
15	S01	O	Serial data output to counter microprocessor														
16	X RD	O	Read request output to meter IC (MSM6338). "L": Active.														
17	X WR	O	Write request output to meter IC (MSM6338). "L": Active.														
18		O	} Not used.														
19		O															
20	SW0	I	TAPE switch input														
21	SW1	I	SRM switch input														
22	SW2	I	EMPHASIS switch input														
23		O	Not used.														
24	D0	I/O	} Meter IC (MSM6338) 4-bit data bus														
25	D1	I/O															
26	D2	I/O															
27	D3	I/O															
28	A0	O	} Meter IC (MSM6338) 4-bit address bus														
29	A1	O															
30	A2	O															
31	A3	O	} Not used.														
32	AN0	I	INPUT SELECT switch input (A/D port) <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Switch</th> <th>MIC</th> <th>LINE</th> <th>COAXIAL</th> <th>OPT1</th> <th>OPT2</th> <th>MICATT</th> </tr> </thead> <tbody> <tr> <td>Voltage (Vdc)</td> <td>0.0</td> <td>0.6</td> <td>1.3</td> <td>1.9</td> <td>2.5</td> <td>5.0</td> </tr> </tbody> </table>	Switch	MIC	LINE	COAXIAL	OPT1	OPT2	MICATT	Voltage (Vdc)	0.0	0.6	1.3	1.9	2.5	5.0
Switch	MIC	LINE	COAXIAL	OPT1	OPT2	MICATT											
Voltage (Vdc)	0.0	0.6	1.3	1.9	2.5	5.0											
33	AN1	I	REC MODE switch input (A/D port) <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Switch</th> <th>MARGIN RESET</th> <th>LONG</th> <th>48K</th> <th>44.1K</th> </tr> </thead> <tbody> <tr> <td>Voltage (Vdc)</td> <td>0.0</td> <td>0.6</td> <td>1.3</td> <td>5.0</td> </tr> </tbody> </table>	Switch	MARGIN RESET	LONG	48K	44.1K	Voltage (Vdc)	0.0	0.6	1.3	5.0				
Switch	MARGIN RESET	LONG	48K	44.1K													
Voltage (Vdc)	0.0	0.6	1.3	5.0													
34	AN2	I	} Not used. Fixed to "H".														
35	AN3	I															

Pin	Signal Name1	I/O	Function
36	AN4	I	} Not used. Connected to GND.
37	AN5	I	
38	X RST	I	System reset input. "L": Reset.
39	EXTAL	I	Clock oscillation input (4.19 MHz)
40	XTAL	O	Clock oscillation input (4.19 MHz)
41	Vss	—	GND
42	TX	O	} Not used (open).
43	TEX	I	
44	AN6	I	} Not used. Fixed to "H".
45	AN7	I	
46	AVREF	—	A/D port reference voltage. Connected to +5V.
47	AVss	—	A/D port GND. Connected to GND.
48 to 79	SEG0 to SEG31	O	FL display segment drive output
80		O	} Not used.
81		O	
82		O	
83		O	
84 to 87	G4 to G1	O	FL display grid drive output
88	VFDP	—	-25V power supply for driving FL display
89	VDD	—	+5V power supply
90	—	—	Connected to +5V.
91	GND	—	GND
92	PG0	O	"TAPE" LED light output. "H": Light.
93	PG1	O	} Not used.
94	PG2	O	
95	PG3	O	
96	PG4	O	
97	PG5	O	
98	PG6	O	
99	PG7	O	
100	SBSY	I	



• IC652 METER IC (MSM6338MS)

Pin	Signal Name	I/O	Function
1	DATA	I	fs serial data input (2's complement)
2	BCK	I	fs serial data fetch clock (bit clock)
3	LRCK	I	fs input Lch/Rch discrimination signal. "H": Rch, "L": Lch.
4	XRESET	I	Reset input. "L": Reset.
5	XWR	I	Data write request input (data write at rising edge)
6	XRD	I	Data read request input ("L": Read enable)
7	XCE	I	Chip select input ("L": Select)
8	V <sub>SS</sub>	—	GND
9	D0	I/O/Z	4-bit data bus (tristate)
10	—		Not used (open).
11	D1	I/O/Z	} 4-bit data bus (tristate)
12	D2	I/O/Z	
13	D3	I/O/Z	
14	A0	I	} Address input. Selects internal register.
15	A1	I	
16	V <sub>DD</sub>	—	+5V power supply

• IC901 MECHANISM MICROPROCESSOR (CXP87532-006Q)

Pin	Signal Name	I/O	Function
1	FP KICK	O	FWD plunger kick control output
2	C DIR RVS	O	Capstan rotation direction control output. "H": FWD, "L": RVS.
3	PLN ON	O	Brake plunger ON control output
4	PLN KICK	O	Brake plunger kick control output
5	D ON	O	Drum motor ON control output
6	D DIR RVS	O	} Not used.
7	ATF M/XS	I	
8	LD8 RF	O	
9		O	
10		O	
11		O	
12		O	
13	MCH-ACT	O	
14		O	
15	LE	O	Loading motor rotation direction control output. Eject direction.
16	LL	O	Loading motor rotation direction control output. Loading direction.
17	CAS M OUT	O	Cassette compartment motor rotation direction control output. OUT direction.
18	CAS M IN	O	Cassette compartment motor rotation direction control output. IN direction.
19	X ROM SEL	O	EEPROM chip select output
20		O	} Not used.
21		O	
22		O	
23		I	} Not used. Connected to "H".
24		I	
25	CAS IN	I	Cassette IN switch input
26	REC EN	I	REC enable switch input
27	CAS LCK	I	Cassette compartment lock switch input
28	CAS OUT	I	Cassette compartment OUT switch input
29	UNLD SW	I	UNLD switch input. "H": UNLOAD position.
30	LD SW	I	LD switch input. "H": STOP position.
31		O	} Not used.
32		O	
33		O	
34		O	
35		I	} Not used. Fixed to "H".
36		I	
37		I	
38		I	
39	MP		Connected to GND.
40	X RST	I	Reset input. "L": Reset.

Pin	Signal Name	I/O	Function
41	Vss	—	GND
42	XTAL	O	Crystal oscillation output (9.408 MHz)
43	EXTAL	I	Crystal oscillation input (9.408 MHz)
44	X MECH BSY	O	Mechanism microprocessor BUSY signal output
45		O	Not used.
46	T LED ON	O	T side end sensor ON output. "H": ON.
47	S LED ON	O	S side end sensor ON output. "H": ON.
48	X SBSY	I	SUB SYNC input from CXD2605
49	ROM DT IN	I	Data input from EEPROM
50	ROM DT OUT	O	Data output to EEPROM
51	ROM CK	O	Serial clock output to EEPROM
52	X MECH REQ	I	Communication request input from main microprocessor
53	C DT IN	I	Serial data input from main microprocessor
54	M DT OUT	O	Serial data output to main microprocessor
55	X SR CK	I	Serial clock input from main microprocessor
56	AVss	—	A/D port GND. Connected to GND.
57	AVREF	—	A/D port reference voltage. Connected to +5V.
58	AVDD	—	A/D port power supply.
59	T END	I	T side end sensor input
60	S END	I	S side end sensor input
61		I	Fixed to "H".
62	X ROM BSY	I	BUSY signal input from EEPROM.
63		I	Not used.
64		I	} Not used. Fixed to "H".
65		I	
66	ATF IN	I	ATF pilot signal input
67	FG T	I	T side reel FG signal input
68	FG S	I	S side reel FG signal input
69	C FG	I	Capstan FG signal input
70	D FG	I	Drum FG signal input
71	D PG	I	Drum PG signal input
72	D REF	I	Drum reference signal input
73	ATF S2	I	DPG auto control FRC signal input
74		I	Not used. Fixed to "H".
75		O	Not used.
76	X CAS TEST	I	Test pin. "L": Test mode with no cassette compartment.
77	MST CK	I	Master clock input
78	PB DET	I	ATF SYNC PB data
79	SWP	O	Switching pulse output
80	AGC PWM	O	AGC PWM signal output

Pin	Signal Name	I/O	Function
81	PWM T	O	T side reel PWM signal output
82	PWM S	O	S side reel PWM signal output
83	D PWM	O	Drum PWM signal output
84	C PWM	O	Capstan PWM signal output
85		I	Not used. Fixed to "H".
86	X TEST	I	Test pin. "L": Test mode. (Commonly used for D PG, PATH, torque.)
87	POW DN	I	Not used. Fixed to "H".
88	Vss	–	GND
89	VDD	–	+5V power supply
90	VPP	–	Connected to +5V.
91	ATF S2	O	ATF sampling pulse #2 output.
92	AREA	O	AREA signal output
93		O	} Not used.
94		O	
95		O	
96	X LP REC	O	LP REC control output. "L": LP mode REC.
97		O	} Not used.
98		O	
99	X T LOCK	O	Reel motor T LOCK control output. "L": T LOCK.
100	FP ON	O	FWD plunger ON control output.

# SECTION 5

## EXPLODED VIEWS

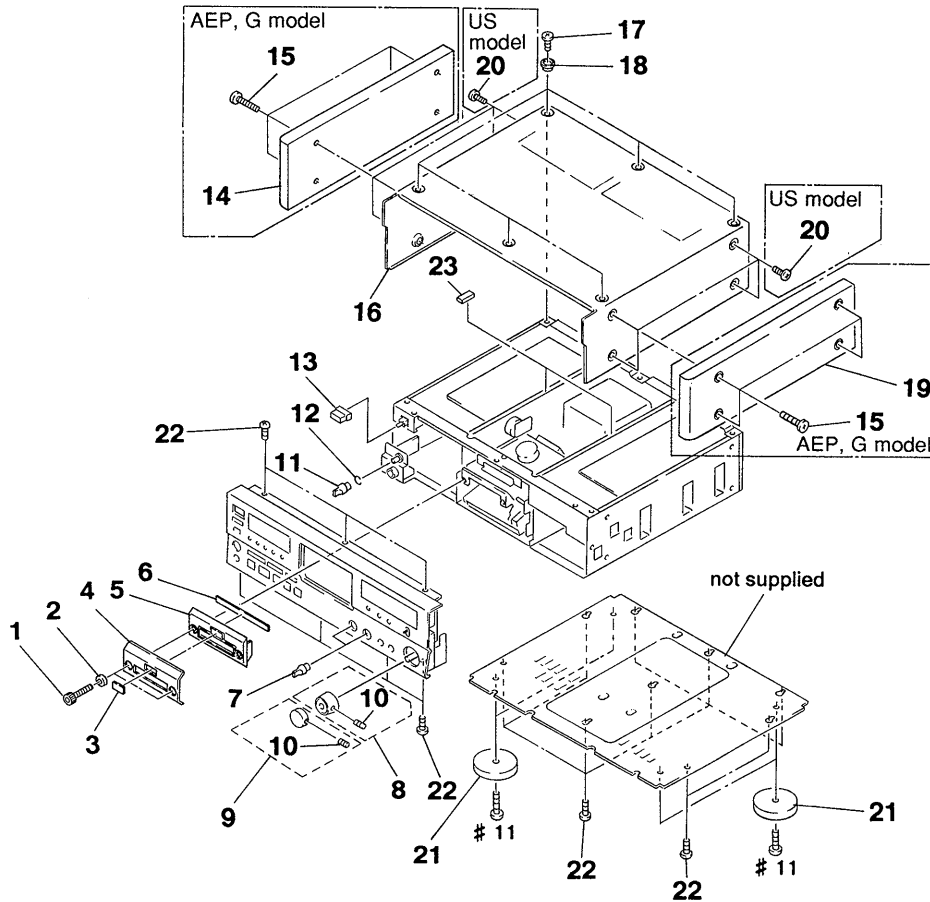
**NOTE:**

- Items marked “ \* ” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- Color Indication of Appearance Parts Example:  
 KNOB, BALANCE (WHITE) . . . (RED)  
                   ↑                  ↑  
      Parts color          Cabinet's color

- -XX, -X mean standardized parts, so they may have some difference from the original one.
- The mechanical parts with no reference number in the exploded views are not supplied.
- Hardware (# mark) list and accessories and packing materials are given in the last of this parts list.
- G : German model

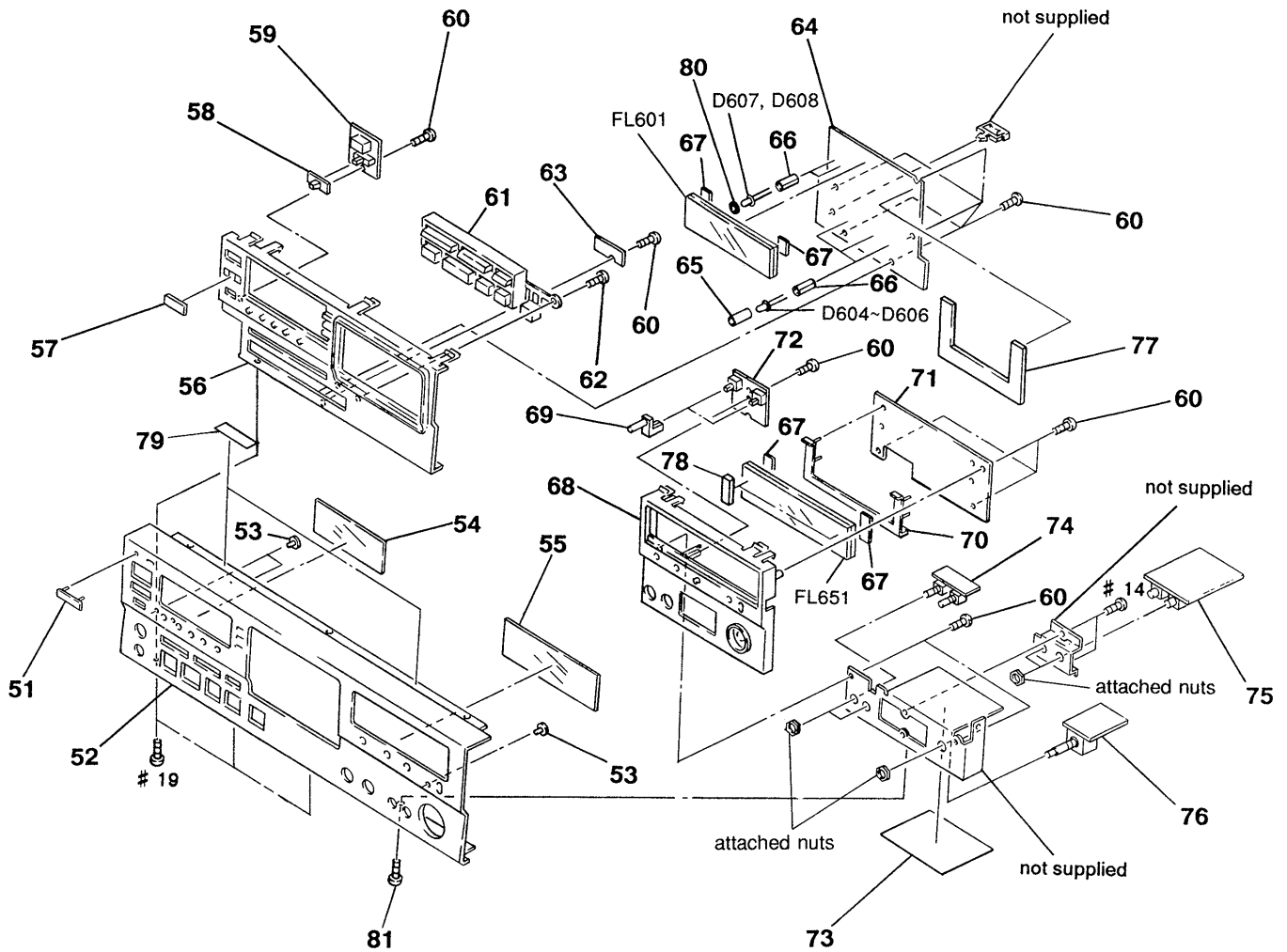
The components identified by mark or dotted line with mark are critical for safety. Replace only with part number specified.

### 5-1. CASE AND SIDE PANEL ASSEMBLY



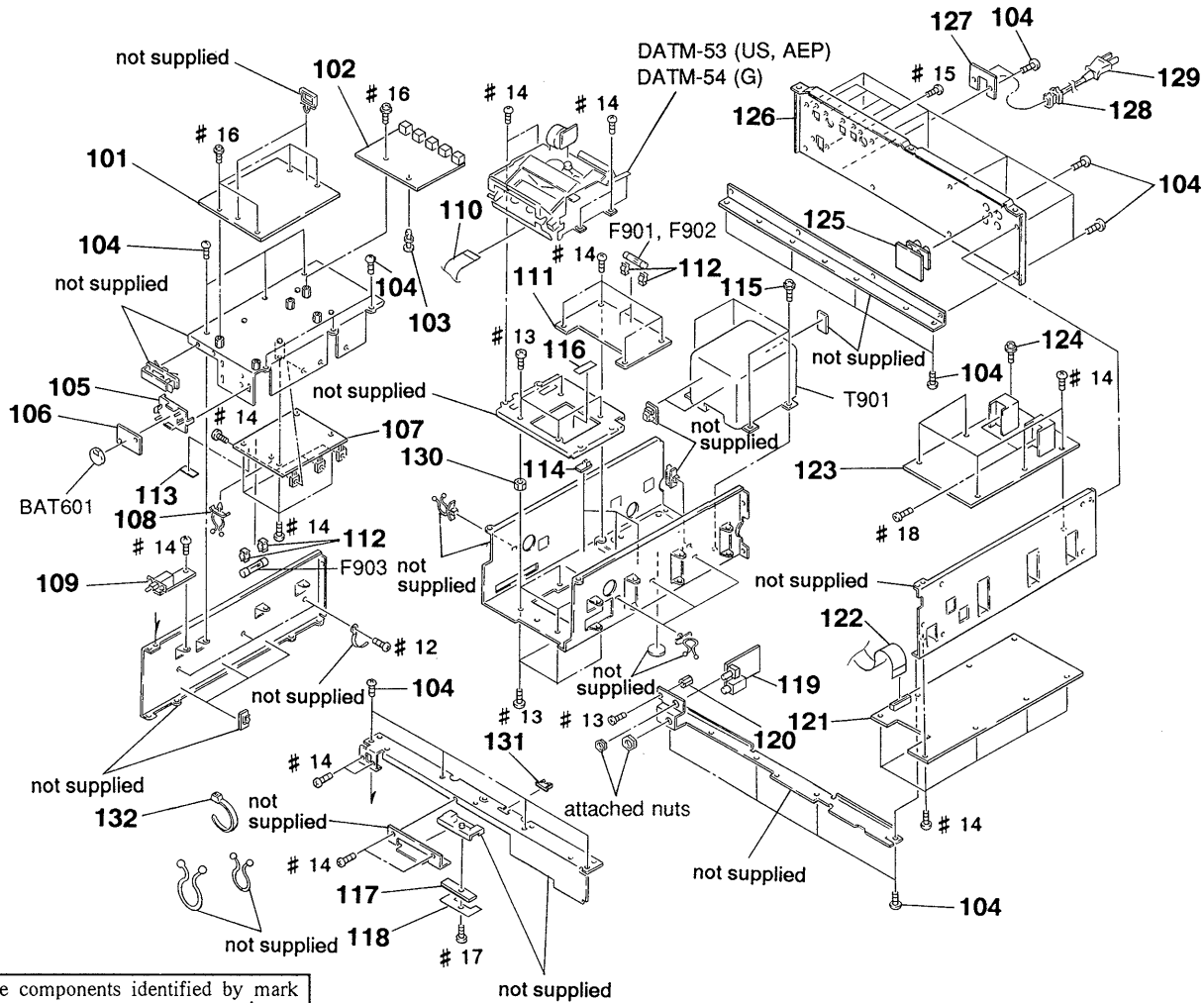
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
* 1	3-910-074-01	BOLT (M3) (GOLD)		12	3-354-981-01	SPRING (SUS), RING (BLACK)	
1	7-683-406-04	BOLT, HEXAGON SOCKET 3X12 (BLACK)		12	3-356-935-01	SPRING (GOLD)	
2	3-909-241-01	BASE, ORNAMENTAL (GOLD)		13	4-917-460-01	KNOB, POWER (BLACK)	
2	3-909-241-11	BASE, ORNAMENTAL (BLACK)		13	4-917-460-51	KNOB, POWER (GOLD)	
3	4-936-615-01	PLATE (DAT LOGO), ORNAMENTAL (BLACK)		14	X-3304-970-1	PANEL (L) ASSY, SIDE (BLACK)	
3	4-936-615-11	PLATE (DAT LOGO), ORNAMENTAL (GOLD)		14	X-3363-492-2	PANEL (L) ASSY, SIDE (GOLD) (AEP, G)	
4	3-906-274-01	PANEL (CASSETTE COMPARTMENT) (GOLD)		15	4-885-979-11	SCREW (4X25) (AEP, G)	
4	3-906-274-11	PANEL (CASSETTE COMPARTMENT) (BLACK)		* 16	3-908-784-11	CASE (GOLD)	
5	X-3367-736-1	ESCUTCHEON ASSY (BLACK)		* 16	3-908-784-31	CASE (BLACK)	
5	X-3367-268-2	ESCUTCHEON ASSY (GOLD)		17	3-704-366-01	SCREW (CASE) (M3X8) (BLACK)	
6	3-909-242-01	SPACER		17	3-704-366-11	SCREW (CASE) (M3X8) (GOLD)	
7	X-3362-818-1	KNOB (DIA. 12) ASSY (B), FLAT (BLACK)		18	4-923-474-01	RING, ORNAMENTAL (BLACK)	
7	X-3363-490-1	KNOB (DIA. 12) ASSY (B), FLAT (GOLD)		18	4-923-474-11	RING, ORNAMENTAL (GOLD)	
8	X-3362-380-1	KNOB (REC-R) ASSY (BLACK)		19	X-3304-969-1	PANEL (R) ASSY, SIDE (BLACK)	
8	X-3363-175-1	KNOB (REC-R) ASSY (GOLD)		19	X-3363-493-2	PANEL (R) ASSY, SIDE (GOLD) (AEP, G)	
9	X-3362-381-1	KNOB (REC-L) ASSY (BLACK)		20	4-847-802-11	SCREW (US)	
9	X-3363-176-1	KNOB (REC-L) ASSY (GOLD)		21	X-4922-549-1	FOOT ASSY (BLACK)	
10	3-701-506-01	SET SCREW, DOUBLE POINT 3X4		21	X-4941-711-1	FOOT ASSY (GOLD)	
11	3-354-931-01	KNOB (DIA. 10) (BLACK)		22	3-703-685-21	SCREW (+BV 3X8)	
11	3-354-931-31	KNOB (DIA. 10) (GOLD)		23	9-911-842-XX	CUSHION (S)	

## 5-2. FRONT PANEL ASSEMBLY



Ref.No.	Part No.	Description	Remark	Ref.No.	Part No.	Description	Remark
51	4-942-568-01	EMBLEM (NO. 5), SONY (BLACK)		65	3-909-243-01	TUBE (LED), RUBBER	
51	4-942-568-11	EMBLEM (NO. 5), SONY (GOLD)		* 66	4-911-676-41	SPACER, LED	
52	3-906-267-01	PANEL, FRONT (GOLD) (AEP)		67	9-911-839-XX	CUSHION	
52	3-906-267-11	PANEL, FRONT (BLACK) (AEP)		68	3-906-273-01	ESCUTCHEON (R) (GOLD)	
52	3-906-267-21	PANEL, FRONT (GOLD) (US)		68	3-906-273-11	ESCUTCHEON (R) (BLACK)	
52	3-906-267-31	PANEL, FRONT (BLACK) (G)		69	4-923-879-01	BUTTON (DIA. 4) (BLACK)	
52	3-906-267-41	PANEL, FRONT (GOLD) (G)		69	4-923-879-31	BUTTON (DIA. 4) (GOLD)	
53	4-925-327-01	INDICATOR		* 70	3-385-607-01	HOLDER, FL TUBE	
54	3-906-269-01	WINDOW (ANALOG)		* 71	A-2007-083-A	PANEL (R) BOARD, COMPLETE (AEP, US)	
55	3-906-268-01	WINDOW (DIGITAL)		* 71	A-2007-187-A	PANEL (R) BOARD, COMPLETE (G)	
56	3-906-258-01	ESCUTCHEON (L) (GOLD)		* 72	1-650-797-11	SMB SW BOARD	
56	3-906-258-11	ESCUTCHEON (L) (BLACK)		* 73	3-908-785-01	SHEET (REC)	
57	3-364-919-01	FILTER		* 74	1-650-799-11	MODE SW BOARD	
58	4-922-518-01	KNOB (TIMER) (BLACK)		* 75	A-2007-097-A	MIC AMP BOARD, COMPLETE	
58	4-922-518-62	KNOB (TIMER) (GOLD)		* 76	1-650-805-11	REC VOL BOARD	
* 59	1-650-794-11	REMOTE CONTROL BOARD		* 77	3-908-782-01	HOLDER (FL TUBE)	
60	4-951-620-01	SCREW (2.6X8), +BVTP		78	4-908-075-11	CUSHION (AEP, US)	
61	X-3367-267-1	BUTTON (MAIN) ASSY (GOLD)		* 79	3-846-311-00	SPACER (D)	
61	X-3367-735-1	BUTTON (MAIN) ASSY (BLACK)		80	3-661-784-00	TUBE (DIA. 6), RUBBER	
62	3-372-761-01	SCREW (M1.7X4), TAPPING		81	3-703-685-21	SCREW (+BV 3X8)	
* 63	1-650-793-11	EJECT SW BOARD		FL601	1-517-271-11	INDICATOR TUBE, FLUORESCENT	
* 64	A-2007-186-A	PANEL (L) BOARD, COMPLETE (AEP, G)		FL651	1-517-272-11	INDICATOR TUBE, FLUORESCENT	
* 64	A-2007-193-A	PANEL (L) BOARD, COMPLETE (US)					

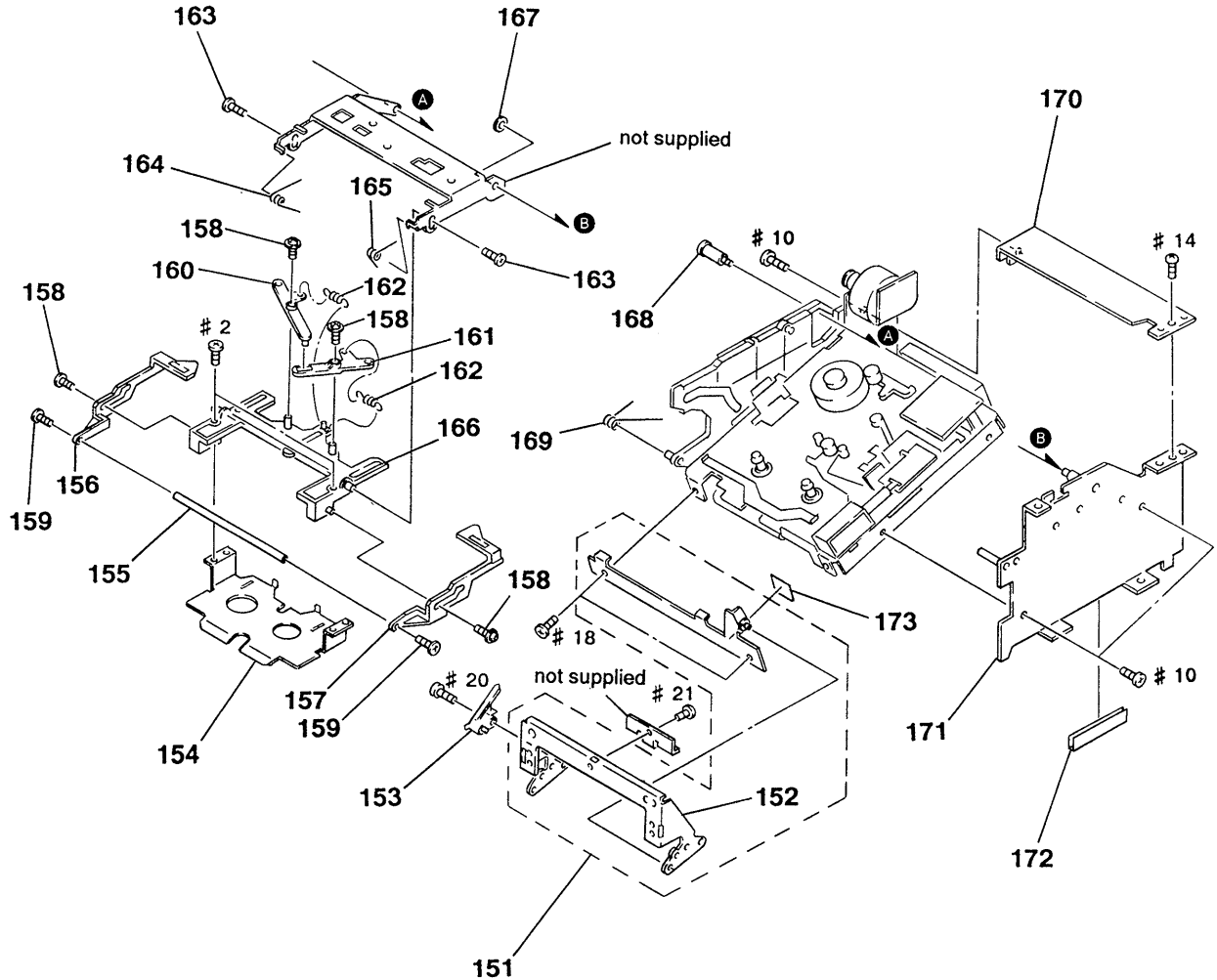
### 5-3. CHASSIS ASSEMBLY



The components identified by mark  $\triangle$  or dotted line with mark  $\triangle$  are critical for safety. Replace only with part number specified.

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
* 101	A-2007-092-A	MAIN BOARD, COMPLETE (AEP, US)		122	1-751-977-11	WIRE (FLAT TYPE) (23 CORE)	
* 101	A-2007-184-A	MAIN BOARD, COMPLETE (G)		* 123	A-2007-246-A	AD BOARD, COMPLETE (US)	
* 102	A-2007-091-A	D I/O BOARD, COMPLETE		* 123	A-2007-242-A	AD BOARD, COMPLETE (AEP, G)	
* 103	4-958-674-01	SPACER, MINIATURE CARD		124	4-886-821-11	SCREW, S TIGHT, +PTTWH 3X6	
104	3-703-685-21	SCREW (+BV 3X8)		* 125	1-650-807-11	PIN JACK BOARD	
* 105	3-382-640-11	HOLDER (BATTERY)		* 126	3-906-265-21	PANEL, BACK (GOLD) (US)	
* 106	1-650-800-11	BATTERY BOARD		* 126	3-906-265-41	PANEL, BACK (GOLD) (AEP, G)	
* 107	A-2007-087-A	POWER BOARD, COMPLETE (AEP, G)		* 126	3-906-265-31	PANEL, BACK (BLACK) (AEP, G)	
* 107	A-2007-234-A	POWER BOARD, COMPLETE (US)		* 127	4-923-873-01	BRACKET, CORD STOPPER	
108	4-953-346-01	CLAMP, LEAD		* 128	3-703-244-00	BUSHING (2104), CORD (AEP, G)	
* 109	1-650-795-11	AC SW BOARD		128	4-916-783-01	BUSHING, CORD (US)	
110	1-751-976-11	WIRE (FLAT TYPE) (17 CORE)		$\triangle$ 129	1-559-479-11	CORD, POWER (US)	
* 111	A-2007-099-A	RECT BOARD, COMPLETE (US)		$\triangle$ 129	1-575-912-11	CORD, POWER (AEP, G)	
* 111	A-2007-243-A	RECT BOARD, COMPLETE (AEP, G)		130	3-908-776-01	SHAFT (MD LOWER)	
* 112	1-533-293-11	FUSE HOLDER		131	3-383-699-01	CLAMP (EDGE)	
* 113	3-701-946-24	LABEL, FUSE RATING (US)		132	3-655-653-21	BAND (TAITON), BINDING	
* 114	4-617-314-01	CLAMP		BAT601	1-528-229-11	BATTERY, LITHIUM CR-2450	
115	4-820-330-31	SCREW		$\triangle$ F901	1-532-286-00	FUSE, TIME-LAG (2.5A, 250V) (AEP, G)	
* 116	3-846-311-00	SPACER (D)		$\triangle$ F901	1-532-744-11	FUSE, GLASS TUBE (2.5A, 125V) (US)	
* 117	1-650-798-11	LED BOARD		$\triangle$ F902	1-532-286-00	FUSE, TIME-LAG (2.5A, 250V) (AEP, G)	
118	3-908-888-01	SHEET (LED)		$\triangle$ F902	1-532-744-11	FUSE, GLASS TUBE (2.5A, 125V) (US)	
* 119	1-650-808-11	HP BOARD		$\triangle$ F903	1-532-744-11	FUSE, GLASS TUBE (2.5A, 125V) (US)	
* 120	3-718-661-01	SUPPORT, TC		$\triangle$ T901	1-426-719-11	TRANSFORMER, POWER (AEP, G)	
* 121	A-2007-245-A	DA BOARD, COMPLETE (US)		$\triangle$ T901	1-426-796-11	TRANSFORMER, POWER (US)	
* 121	A-2007-241-A	DA BOARD, COMPLETE (AEP, G)					

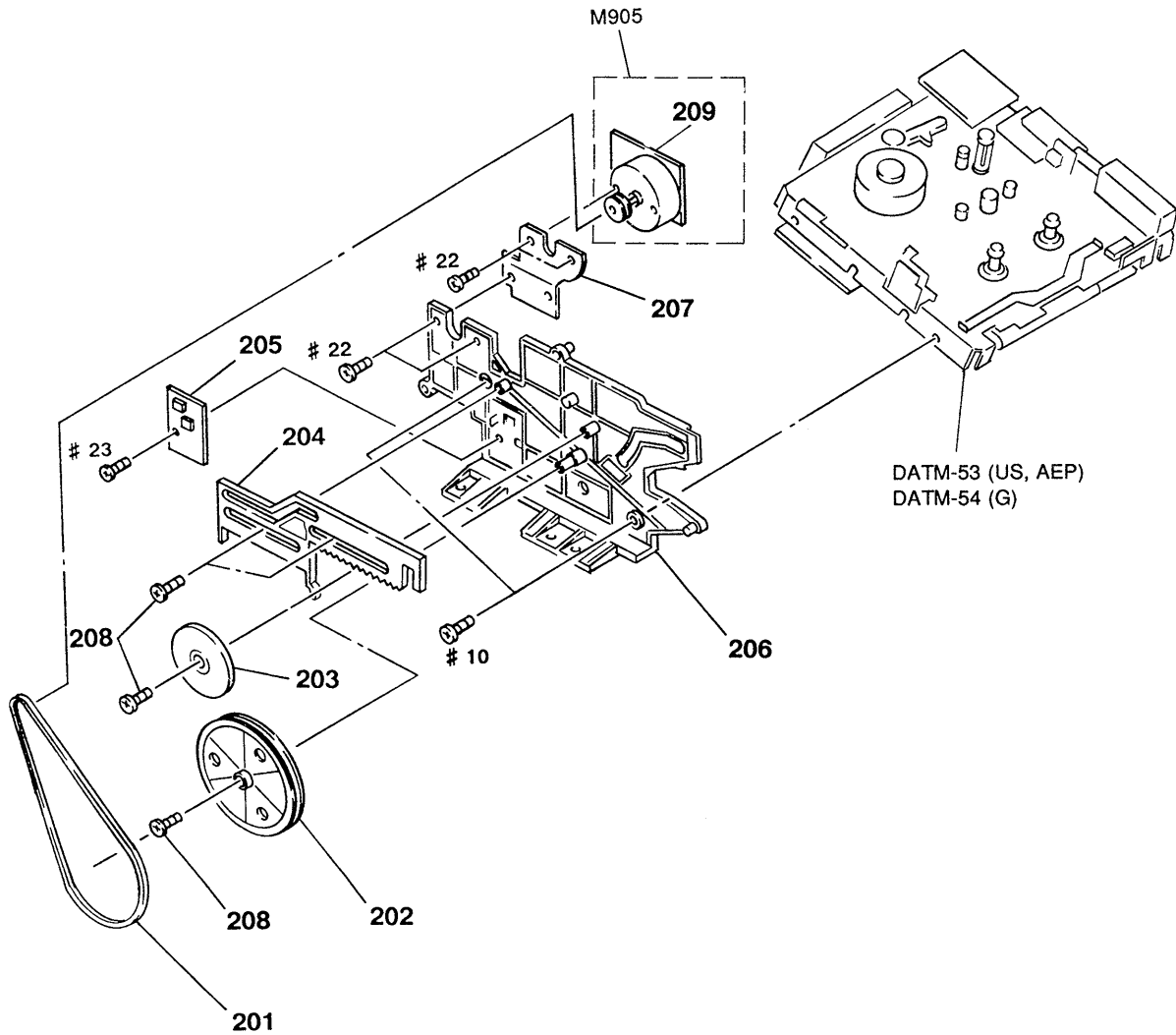
## 5-4. CASSETTE COMPARTMENT ASSEMBLY (1)



Ref.No.	Part No.	Description	Remark	Ref.No.	Part No.	Description	Remark
* 151	X-3367-635-1	PLATE ASSY, FULCRUM		163	3-318-203-61	SCREW (Bl. 7X4), TAPPING	
152	3-373-225-01	HOLDER (WINDOW)		164	3-373-216-01	SPRING (L), TORSION	
153	3-373-220-01	ARM (JOINT)		165	3-373-215-01	SPRING (R), TORSION	
154	3-373-224-01	HOLDER (LOWER)		166	3-373-237-03	HOLDER (UPPER), CASSETTE	
* 155	3-373-217-01	SHAFT (JOINT)		167	3-307-948-21	WASHER, NYLON	
156	3-373-223-01	SLIDER (L)		168	4-931-471-01	SCREW (STEP)	
157	3-373-222-01	SLIDER (R)		169	3-373-212-01	SPRING (CASSETTE)	
158	3-318-201-11	SCREW (B) (1.4X3), TAPPING		* 170	3-909-720-01	REINFORCEMENT	
159	3-345-648-01	SCREW (M1.4X3.0), TOOTHED LOCK		* 171	X-3367-634-1	PLATE (R) ASSY, SIDE	
160	3-373-219-01	LEVER (L)		* 172	4-913-782-11	CUSHION (2), BUTTON	
161	3-373-218-01	LEVER (R)		173	3-908-780-01	SHEET	
162	3-632-859-00	SPRING, BRAKE LEVER RETURN					



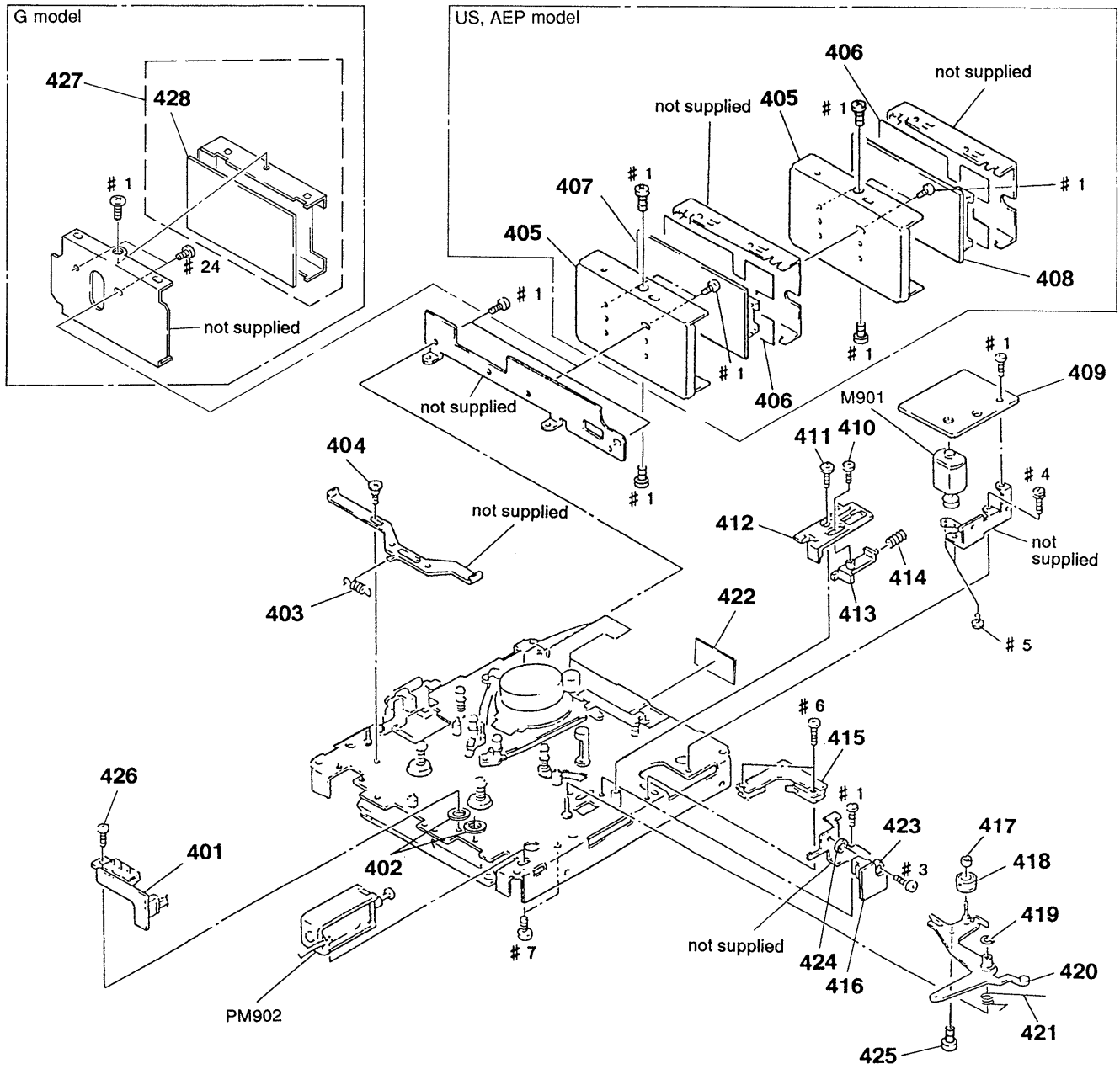
## 5-5. CASSETTE COMPARTMENT ASSEMBLY (2)



Ref. No.	Part No.	Description
201	4-931-470-01	BELT (DRIVING)
202	3-373-214-01	PULLEY
203	3-373-213-01	GEAR, DRIVING
* 204	X-3364-426-1	SLIDER ASSY
* 205	1-641-487-11	CASSE-COM SW BOARD

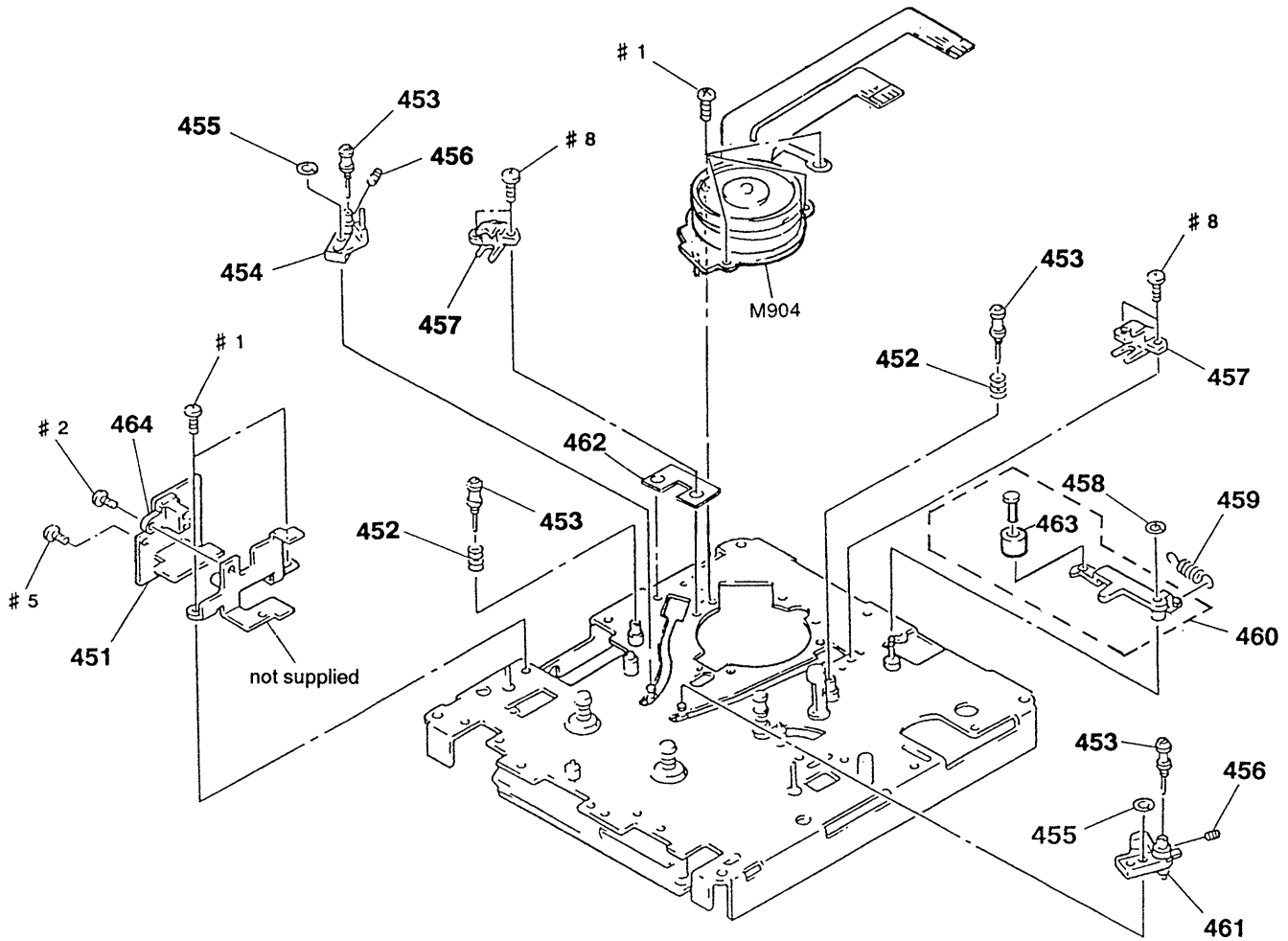
Remark	Ref. No.	Part No.	Description	Remark
	206	3-373-234-05	CHASSIS (L)	
	* 207	3-908-788-01	BRACKET (MOTOR)	
	208	2-623-756-01	SCREW, (B1.7X3), TAPPING	
	* 209	1-641-486-11	CASSE-COM MOTOR BOARD	
	M905	A-2003-910-A	MOTOR ASSY, CASSETTE	

**5-6. MECHANISM DECK ASSEMBLY (1)**  
**(DATM-53: US, AEP model)**  
**(DATM-54: G model)**



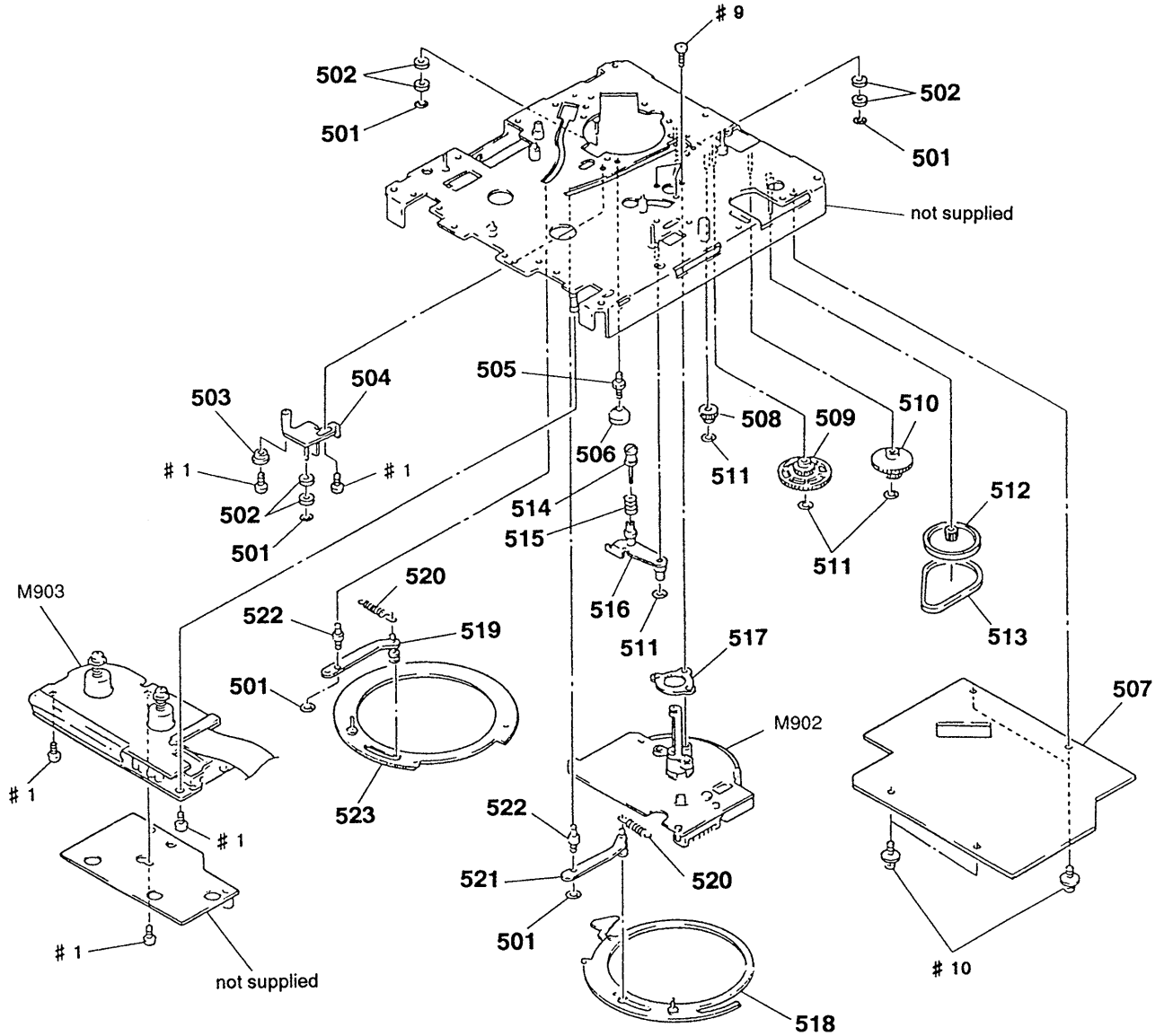
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
* 401	1-650-814-11	CAS IN BOARD		* 416	1-650-812-11	T-END BOARD	
402	3-344-781-01	WASHER, POLYETHYLENE		417	3-337-626-01	CAP, PINCH ROLLER	
403	3-307-375-00	SPRING, TENSION		418	X-3337-610-1	PINCH ROLLER ASSY	
404	3-312-161-00	SCREW, STEP, PRECISION		419	3-701-436-11	WASHER, STOPPER	
* 405	3-337-686-11	CASE (LOWER), SHIELD (AEP, US)		420	X-3362-021-1	LEVER (PINCH ROLLER) ASSY	
* 406	3-362-537-01	SHEET (RF) (AEP, US)		421	3-367-352-01	SPRING (PINCH)	
* 407	A-2006-207-A	RF AMP (PB) BOARD, COMPLETE (AEP, US)		422	3-366-886-01	SHEET (RF BRACKET)	
* 408	A-2006-561-A	RF AMP (REC/PB) BOARD, COMPLETE (AEP, US)		423	A-2004-299-A	DETECTION (R) ASSY, E	
* 409	1-650-813-11	LOADING MOTOR BOARD		* 424	4-913-524-01	SPACER, REST	
410	2-623-756-01	SCREW, (B1.7X3), TAPPING		425	3-704-244-01	SCREW (P1.7X1.6)	
411	3-703-502-11	SCREW		426	3-321-041-01	SCREW (M1.7X3.5), TAPPING	
412	3-362-148-01	SLIDER (PINCH)		* 427	A-2001-587-A	RF COMPLETE ASSY (G)	
413	3-362-149-01	SLIDER (LIMITTER)		* 428	A-2006-455-A	RF AMP BOARD, COMPLETE (G)	
414	3-564-035-00	SPRING, COMPRESSION		M901	A-2004-301-A	MOTOR ASSY, CONTROL (LOADING)	
* 415	1-650-811-11	LOAD SW BOARD		PM902	1-454-522-11	SOLENOID, PLUNGER (FWD)	

**5-7. MECHANISM DECK ASSEMBLY (2)**  
**(DATM-53: US, AEP model)**  
**(DATM-54: G model)**



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
* 451	1-650-815-11	S-END BOARD		459	3-307-375-00	SPRING, TENSION	
452	3-573-470-00	SPRING, COMPRESSION		460	A-2003-487-A	ARM (CLEANING) ASSY	
453	X-3362-027-1	GUIDE ASSY, ROLLER		461	X-3362-029-1	SLANT BLOCK (R2) ASSY	
454	X-3362-028-1	SLANT BLOCK (L2) ASSY		462	3-701-437-01	SHEET (CATCHER) (AEP, US)	
455	3-341-752-11	WASHER, POLYETHYLENE		463	X-3337-655-1	ROLLER (CLEANER) ASSY	
456	3-362-152-01	SCREW (RETURN GUIDE BOSS)		464	A-2004-300-A	DETECTION (L) ASSY, E	
* 457	3-337-685-01	CATCHER (AEP, US)		M904	8-848-549-11	DRUM ASSY (DOU-15A-R) (AEP, US)	
* 457	3-912-011-01	CATCHER (G)		M904	8-848-626-01	DRUM ASSY (DOU-03D-R) (G)	
458	3-701-436-11	WASHER, STOPPER					

**5-8. MECHANISM DECK ASSEMBLY (3)**  
**(DATM-53: US, AEP model)**  
**(DATM-54: G model)**



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
501	3-559-408-11	WASHER, POLYETHYLENE, DIA. 1.2		514	X-3362-027-1	GUIDE ASSY, ROLLER	
502	3-337-622-01	ROLLER, RING		515	3-573-470-00	SPRING, COMPRESSION	
* 503	3-362-158-01	COLLAR (RING ADJUSTMENT)		* 516	X-3362-020-1	LEVER (F GUIDE) ASSY	
* 504	X-3362-023-1	ARM (RING ROLLER) ASSY		* 517	3-362-156-01	BRACKET (CAPSTAN)	
* 505	3-362-159-01	SHAFT (RING ADJUSTMENT)		518	X-3362-204-1	GEAR (LOAD) ASSY	
506	3-362-160-01	NUT (RING ADJUSTMENT)		* 519	X-3362-024-1	LEVER (LOADING L) ASSY	
* 507	A-2007-075-A	MD BOARD, COMPLETE		520	3-337-653-01	SPRING, TENSION	
508	3-372-619-01	GEAR		* 521	X-3362-025-1	LEVER (LOADING R) ASSY	
509	3-345-181-01	GEAR (LOADING A)		522	3-362-151-01	BOSS (GUIDE)	
510	3-362-155-01	GEAR (A)		523	X-3337-602-1	RING (LEFT) ASSY, LOADING	
511	3-701-436-11	WASHER, STOPPER		M902	8-835-306-01	MOTOR, DC U-17A (CAPSTAN)	
512	4-932-338-01	PULLEY (A)		* M903	8-835-205-01	MOTOR, DC U-2A (REEL) (included PM901)	
513	4-913-325-01	BELT, TAKE-UP					

# SECTION 6

## ELECTRICAL PARTS LIST

**AC SW**   **AD**

**NOTE:**

The components identified by mark  $\triangle$  or dotted line with mark  $\triangle$  are critical for safety.  
 Replace only with part number specified.

When indicating parts by reference number, please include the board name.

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- Items marked "\*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- -XX, -X mean standardized parts, so they may have some difference from the original one.
- Color Indication of Appearance Parts Example:  
 KNOB, BALANCE (WHITE) . . . (RED)  
                                   ↑                                  ↑  
                                   Parts color                  Cabinet's color
- Hardware (# mark) list and accessories and packing materials are given in the last of this parts list.
- RESISTORS  
 All resistors are in ohms  
 METAL: Metal-film resistor  
 METAL OXIDE: Metal Oxide-film resistor  
 F : nonflammable
- SEMICONDUCTORS  
 In each case, u:  $\mu$ , for example:  
 uA...:  $\mu$  A..., uPA...:  $\mu$  PA...,  
 uPB...:  $\mu$  PB..., uPC...:  $\mu$  PC...,  
 uPD...:  $\mu$  PD...
- CAPACITORS  
 uF :  $\mu$  F
- COILS  
 uH :  $\mu$  H
- G: German model

Ref.No.	Part No.	Description	Remark	Ref.No.	Part No.	Description	Remark
*	1-650-795-11	AC SW BOARD *****		C321	1-124-484-11	ELECT 220uF 20%	35V
		< CONNECTOR >		C322	1-161-379-00	CERAMIC 0.01uF 20%	25V
CN945	1-564-321-00	PIN, CONNECTOR 2P		C323	1-162-282-31	CERAMIC 100PF 10%	50V
		< SWITCH >		C324	1-136-165-00	FILM 0.1uF 5%	50V
$\triangle$ S901	1-572-267-21	SWITCH, PUSH (AC POWER) (1 KEY) (POWER)		C325	1-136-165-00	FILM 0.1uF 5%	50V
*****				C326	1-107-048-00	MICA 6.8PF	500V
*	A-2007-242-A	AD BOARD, COMPLETE (AEP, G) *****		C327	1-107-048-00	MICA 6.8PF	500V
*	A-2007-246-A	AD BOARD, COMPLETE (US) *****		C328	1-107-026-00	MICA 5.1PF	500V
	2-259-121-01	SCREW, TR		C329	1-107-026-00	MICA 5.1PF	500V
	4-902-345-01	HEAT SINK		C330	1-107-202-00	MICA 10PF 5%	500V
	7-621-772-18	SCREW +B 2X4		C331	1-107-202-00	MICA 10PF 5%	500V
		< BUS BAR >		C332	1-136-165-00	FILM 0.1uF 5%	50V
BB01	1-566-940-21	BUS BAR 3P		C333	1-136-165-00	FILM 0.1uF 5%	50V
* BB02	1-566-940-11	BUS BAR 6P		C334	1-136-165-00	FILM 0.1uF 5%	50V
		< CAPACITOR >		C335	1-136-165-00	FILM 0.1uF 5%	50V
C107	1-126-365-51	ELECT 100uF 20%	63V	C336	1-136-165-00	FILM 0.1uF 5%	50V
C108	9-910-999-1B	FILM 0.02MF 3%	100V	C337	1-136-165-00	FILM 0.1uF 5%	50V
C109	1-126-365-51	ELECT 100uF 20%	63V	C338	1-126-329-11	ELECT 470uF 20%	50V
C111	1-136-153-00	FILM 0.01uF 5%	50V	C339	1-126-329-11	ELECT 470uF 20%	50V
C207	1-126-365-51	ELECT 100uF 20%	63V	C340	1-124-918-11	ELECT 47uF 20%	63V
C208	9-910-999-1B	FILM 0.02MF 3%	100V	C341	1-124-918-11	ELECT 47uF 20%	63V
C209	1-126-365-51	ELECT 100uF 20%	63V	C342	1-107-210-00	MICA 22PF 5%	500V
C211	1-136-153-00	FILM 0.01uF 5%	50V	C343	1-107-210-00	MICA 22PF 5%	500V
C305	1-136-165-00	FILM 0.1uF 5%	50V	C344	1-124-922-11	ELECT 1000uF 20%	63V
C306	1-124-915-11	ELECT 10uF 20%	63V	C345	1-124-922-11	ELECT 1000uF 20%	63V
C307	1-136-165-00	FILM 0.1uF 5%	50V	< CONNECTOR >			
C308	1-136-165-00	FILM 0.1uF 5%	50V	CN101	1-564-505-11	PLUG, CONNECTOR 2P	
C309	1-136-165-00	FILM 0.1uF 5%	50V	* CN201	1-564-505-11	PLUG, CONNECTOR 2P	
C310	1-124-713-11	ELECT 470uF 20%	35V	* CN305	1-564-666-11	PIN, CONNECTOR 10P	
C315	1-124-713-11	ELECT 470uF 20%	35V	CN306	1-691-461-11	PIN, CONNECTOR (PC BOARD) 5P	
C316	1-136-165-00	FILM 0.1uF 5%	50V	* CN307	1-564-338-00	PIN, CONNECTOR 4P	
C317	1-136-165-00	FILM 0.1uF 5%	50V	CN308	1-564-104-00	PIN, CONNECTOR 3P	
C318	1-136-165-00	FILM 0.1uF 5%	50V	CN309	1-564-104-00	PIN, CONNECTOR 3P	
				CN318	1-691-765-11	PLUG (MICRO CONNECTOR) 3P	
				< DIODE >			
				D101	8-719-987-63	DIODE 1N4148M	
				D102	8-719-987-63	DIODE 1N4148M	
				D103	8-719-987-63	DIODE 1N4148M	
				D104	8-719-987-63	DIODE 1N4148M	
				D201	8-719-987-63	DIODE 1N4148M	

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
D202	8-719-987-63	DIODE 1N4148M		R118	1-247-717-11	CARBON 2.2K 5%	1/4W F
D203	8-719-987-63	DIODE 1N4148M		R119	1-249-579-91	CARBON 13K 5%	1/4W
D204	8-719-987-63	DIODE 1N4148M		R120	1-249-920-11	CARBON 750 1%	1/4W
D304	8-719-987-63	DIODE 1N4148M		R121	1-246-545-00	CARBON 1.0M 5%	1/4W
D308	8-719-987-63	DIODE 1N4148M		R122	1-249-469-11	CARBON 100K 5%	1/4W
D309	8-719-987-63	DIODE 1N4148M		R125	1-247-721-11	CARBON 4.7K 5%	1/4W
D310	8-719-987-63	DIODE 1N4148M		R126	1-247-721-11	CARBON 4.7K 5%	1/4W
D311	8-719-902-87	DIODE EQB01-08Q		R130	1-249-520-11	CARBON 47 5%	1/4W
D312	8-719-902-87	DIODE EQB01-08Q		R131	1-249-520-11	CARBON 47 5%	1/4W
< IC >				R217	1-246-545-00	CARBON 1.0M 5%	1/4W
IC102	8-759-602-83	IC M5238P		R218	1-247-717-11	CARBON 2.2K 5%	1/4W F
IC103	8-759-504-50	IC LF412CN/SL161841		R219	1-249-579-91	CARBON 13K 5%	1/4W
IC202	8-759-602-83	IC M5238P		R220	1-249-920-11	CARBON 750 1%	1/4W
IC203	8-759-504-50	IC LF412CN/SL161841		R221	1-246-545-00	CARBON 1.0M 5%	1/4W
IC301	8-759-196-20	IC CXD8493P		R222	1-249-469-11	CARBON 100K 5%	1/4W
IC304	8-759-925-72	IC SN74HC02ANS		R225	1-247-721-11	CARBON 4.7K 5%	1/4W
IC305	8-759-927-29	IC SN74HCU04ANS		R226	1-247-721-11	CARBON 4.7K 5%	1/4W
IC306	8-759-925-78	IC SN74HC10ANS		R230	1-249-520-11	CARBON 47 5%	1/4W
IC307	8-759-925-90	IC SN74HC74ANS		R231	1-249-520-11	CARBON 47 5%	1/4W
IC308	8-759-239-64	IC TC74HC590AF		R316	1-259-428-11	CARBON 1K 5%	1/6W
IC309	8-759-196-21	IC CXD8482Q		R317	1-259-500-11	CARBON 1M 5%	1/6W
IC330	8-759-231-53	IC TA7805S		R318	1-259-428-11	CARBON 1K 5%	1/6W
IC331	8-759-245-79	IC TA79005S		R319	1-259-500-11	CARBON 1M 5%	1/6W
IC332	8-759-231-53	IC TA7805S		R320	1-259-428-11	CARBON 1K 5%	1/6W
< COIL >				R321	1-259-500-11	CARBON 1M 5%	1/6W
L301	1-408-117-00	INDUCTOR 10uH		R322	1-259-396-11	CARBON 47 5%	1/6W
L302	1-408-117-00	INDUCTOR 10uH		R323	1-259-404-11	CARBON 100 5%	1/6W (AEP, G)
< IC LINK >				R323	1-424-033-11	FILTER, NOISE (US)	
△PS301	1-532-637-00	LINK, IC ICP-N25 (1.0A)		R324	1-259-404-11	CARBON 100 5%	1/6W
△PS302	1-532-637-00	LINK, IC ICP-N25 (1.0A)		R325	1-259-404-11	CARBON 100 5%	1/6W
< TRANSISTOR >				R326	1-259-404-11	CARBON 100 5%	1/6W
Q310	8-729-224-63	TRANSISTOR 2SK246-BL		R327	1-259-404-11	CARBON 100 5%	1/6W
Q311	8-729-224-63	TRANSISTOR 2SK246-BL		R328	1-259-404-11	CARBON 100 5%	1/6W
Q312	8-729-803-82	TRANSISTOR 2SC3468-E		R332	1-247-704-11	CARBON 220 5%	1/4W
Q313	8-729-803-76	TRANSISTOR 2SA1371-E		R333	1-247-704-11	CARBON 220 5%	1/4W
Q314	8-729-127-53	TRANSISTOR 2SC2275-P		R334	1-249-466-11	CARBON 56K 5%	1/4W
Q315	8-729-141-10	TRANSISTOR 2SA985A-QP		R335	1-249-466-11	CARBON 56K 5%	1/4W
Q316	8-729-803-76	TRANSISTOR 2SA1371-E		R336	1-247-719-11	CARBON 3.3K 5%	1/4W
Q317	8-729-803-82	TRANSISTOR 2SC3468-E		R337	1-247-719-11	CARBON 3.3K 5%	1/4W
Q318	8-729-803-82	TRANSISTOR 2SC3468-E		R338	1-249-798-11	CARBON 680 5%	1/2W
Q319	8-729-803-76	TRANSISTOR 2SA1371-E		R339	1-249-798-11	CARBON 680 5%	1/2W
Q335	8-729-900-61	TRANSISTOR DTA114ES		R340	1-247-751-11	CARBON 820 5%	1/2W
Q336	8-729-900-80	TRANSISTOR DTC114ES		R341	1-247-751-11	CARBON 820 5%	1/2W
< RESISTOR >				R344	1-259-416-11	CARBON 330 5%	1/6W
R117	1-246-545-00	CARBON 1.0M 5%	1/4W	R345	1-259-396-11	CARBON 47 5%	1/6W
				R346	1-259-428-11	CARBON 1K 5%	1/6W
				R347	1-259-420-11	CARBON 470 5%	1/6W
				R348	1-259-420-11	CARBON 470 5%	1/6W
				R378	1-259-426-11	CARBON 820 5%	1/6W
				R392	1-259-404-11	CARBON 100 5%	1/6W (AEP, G)

The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.

**AD BATTERY CAS IN CASSE-COM MOTOR**

**CASSE-COM SW D I/O**

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
R392	1-424-033-11	FILTER, NOISE (US) < RELAY >		*	1-641-487-11	CASSE-COM SW BOARD ***** < SWITCH >	
RY302	1-515-804-11	RELAY < VIBRATOR >		S1	1-571-958-11	SWITCH, PUSH (1 KEY) (CASSETTE TABLE OUT)	
X301	1-567-814-11	VIBRATOR, CRYSTAL (24.576MHz)		S2	1-571-958-11	SWITCH, PUSH (1 KEY) (CASSETTE TABLE IN)	
X302	1-567-815-11	VIBRATOR, CRYSTAL (22.5792MHz)		*****			
X303	1-760-146-11	VIBRATOR, CRYSTAL (16.384MHz)		*	A-2007-091-A	D I/O BOARD, COMPLETE ***** < CAPACITOR >	
*****				C501	1-130-483-00	MYLAR 0.01uF 5% 50V	
*	1-650-800-11	BATTERY BOARD ***** < BATTERY >		C502	1-130-483-00	MYLAR 0.01uF 5% 50V	
BT601	1-528-229-11	BATTERY, LITHIUM (CR-2450) < CONNECTOR >		C503	1-130-483-00	MYLAR 0.01uF 5% 50V	
* CN606	1-564-496-11	PIN, CONNECTOR 3P		C504	1-130-483-00	MYLAR 0.01uF 5% 50V	
* CN608	1-564-720-11	PIN, CONNECTOR (SMALL TYPE) 4P < RESISTOR >		C505	1-162-279-31	CERAMIC 75PF 10% 50V	
R645	1-249-429-11	CARBON 10K 5% 1/4W		C507	1-162-211-31	CERAMIC 33PF 5% 50V	
*****				C508	1-130-483-00	MYLAR 0.01uF 5% 50V	
*	1-650-814-11	CAS IN BOARD ***** < SWITCH >		C509	1-124-907-11	ELECT 10uF 20% 50V	
S901	1-572-459-11	SWITCH, PUSH (REC PROOF/CASSETTE IN)		C510	1-130-483-00	MYLAR 0.01uF 5% 50V	
*****				C511	1-136-165-00	FILM 0.1uF 5% 50V	
*	1-641-486-11	CASSE-COM MOTOR BOARD ***** < CAPACITOR >		C550	1-126-924-11	ELECT 330uF 20% 6.3V	
C1	1-162-851-11	CERAMIC 0.1MF 16V < CONNECTOR >		C551	1-126-924-11	ELECT 330uF 20% 6.3V	
* CN1	1-564-498-11	PIN, CONNECTOR 5P		C552	1-126-924-11	ELECT 330uF 20% 6.3V	
* CN2	1-564-337-00	PIN, CONNECTOR 3P		C553	1-126-924-11	ELECT 330uF 20% 6.3V	
*****				C554	1-126-924-11	ELECT 330uF 20% 6.3V	
				C555	1-164-159-11	CERAMIC 0.1uF 50V	
				C556	1-164-159-11	CERAMIC 0.1uF 50V	
				C557	1-164-159-11	CERAMIC 0.1uF 50V	
				C558	1-164-159-11	CERAMIC 0.1uF 50V	
				C559	1-164-159-11	CERAMIC 0.1uF 50V	
				C560	1-164-159-11	CERAMIC 0.1uF 50V	
				C561	1-164-159-11	CERAMIC 0.1uF 50V	
				C562	1-164-159-11	CERAMIC 0.1uF 50V	
				C563	1-164-159-11	CERAMIC 0.1uF 50V	
				C564	1-164-159-11	CERAMIC 0.1uF 50V	
				C566	1-164-159-11	CERAMIC 0.1uF 50V	
				C567	1-164-159-11	CERAMIC 0.1uF 50V	
				< CONNECTOR >			
				* CN501	1-564-712-11	PIN, CONNECTOR (SMALL TYPE) 10P	
				* CN502	1-564-710-11	PIN, CONNECTOR (SMALL TYPE) 8P	
				* CN503	1-564-710-11	PIN, CONNECTOR (SMALL TYPE) 8P	
				< IC >			
				IC501	8-759-242-84	IC TORX176	
				IC502	8-759-242-84	IC TORX176	
				IC503	8-759-242-85	IC TOTX176	
				IC504	8-759-916-12	IC SN74HC00AN	

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
IC505	8-759-916-12	IC SN74HC00AN		*	A-2007-241-A	DA BOARD, COMPLETE (AEP, G) *****	
IC506	8-759-916-12	IC SN74HC00AN		*	A-2007-245-A	DA BOARD, COMPLETE (US) *****	
IC507	8-759-916-18	IC SN74HC10AN					
IC508	8-759-916-12	IC SN74HC00AN					
IC509	8-759-135-80	IC UPC358C					
IC510	8-759-917-18	IC SN74HC04AN				< BUS BAR >	
IC511	8-759-032-81	IC MC74HC74AN		* BB04	1-691-275-11	BUS BAR	
		< JACK >		BB05	1-566-940-21	BUS BAR 3P	
J501	1-764-414-11	JACK, PIN (DIGITAL IN)		BB06	1-566-940-21	BUS BAR 3P	
J502	1-764-413-11	JACK, PIN (DIGITAL OUT)		BB07	1-566-940-21	BUS BAR 3P	
		< COIL >		BB08	1-566-940-21	BUS BAR 3P	
L501	1-408-068-00	INDUCTOR 33uH				< CAPACITOR >	
L502	1-408-068-00	INDUCTOR 33uH		C112	1-124-122-11	ELECT 100uF 20% 50V	
L503	1-408-068-00	INDUCTOR 33uH		C113	1-136-165-00	FILM 0.1uF 5% 50V	
L504	1-236-129-11	ENCAPSULATED COMPONENT		C114	1-136-165-00	FILM 0.1uF 5% 50V	
L505	1-410-397-21	FERRITE BEAD INDUCTOR 1.1uH		C115	1-124-122-11	ELECT 100uF 20% 50V	
L506	1-236-129-11	ENCAPSULATED COMPONENT		C116	1-136-165-00	FILM 0.1uF 5% 50V	
L507	1-236-129-11	ENCAPSULATED COMPONENT		C117	1-124-122-11	ELECT 100uF 20% 50V	
L508	1-408-068-00	INDUCTOR 33uH		C118	1-136-165-00	FILM 0.1uF 5% 50V	
		< PLATE, GROUND >		C119	1-136-165-00	FILM 0.1uF 5% 50V	
* P501	4-942-204-01	PLATE, GROUND		C120	1-124-122-11	ELECT 100uF 20% 50V	
		< RESISTOR >		C121	1-136-165-00	FILM 0.1uF 5% 50V	
R501	1-249-437-11	CARBON 47K 5% 1/4W		C122	1-136-165-00	FILM 0.1uF 5% 50V	
R502	1-249-437-11	CARBON 47K 5% 1/4W		C123	1-136-165-00	FILM 0.1uF 5% 50V	
R503	1-249-437-11	CARBON 47K 5% 1/4W		C124	1-124-122-11	ELECT 100uF 20% 50V	
R504	1-247-804-11	CARBON 75 5% 1/4W		C125	1-136-165-00	FILM 0.1uF 5% 50V	
R505	1-249-409-11	CARBON 220 5% 1/4W F		C126	1-124-122-11	ELECT 100uF 20% 50V	
R506	1-247-804-11	CARBON 75 5% 1/4W		C127	1-136-165-00	FILM 0.1uF 5% 50V	
R507	1-249-426-11	CARBON 5.6K 5% 1/4W		C128	1-136-165-00	FILM 0.1uF 5% 50V	
R508	1-249-417-11	CARBON 1K 5% 1/4W F		C129	1-136-810-11	FILM 220PF 5% 100V	
R509	1-249-417-11	CARBON 1K 5% 1/4W F		C130	1-136-810-11	FILM 220PF 5% 100V	
R510	1-249-429-11	CARBON 10K 5% 1/4W		C131	1-136-810-11	FILM 220PF 5% 100V	
R511	1-249-421-11	CARBON 2.2K 5% 1/4W F		C132	1-136-810-11	FILM 220PF 5% 100V	
R512	1-249-421-11	CARBON 2.2K 5% 1/4W F		C133	1-136-811-11	FILM 330PF 5% 100V	
R513	1-249-435-11	CARBON 33K 5% 1/4W		C134	1-136-811-11	FILM 330PF 5% 100V	
R514	1-249-429-11	CARBON 10K 5% 1/4W		C135	1-136-253-11	FILM 0.0018uF 5% 100V	
R515	1-249-429-11	CARBON 10K 5% 1/4W		C136	1-136-253-11	FILM 0.0018uF 5% 100V	
R698	1-247-739-11	CARBON 100 5% 1/2W		C137	1-136-253-11	FILM 0.0018uF 5% 100V	
R699	1-247-739-11	CARBON 100 5% 1/2W		C138	1-136-177-00	FILM 1uF 5% 50V	
		< TRANSFORMER >		C140	1-107-202-00	MICA 10PF 5% 500V	
T501	1-459-795-11	COIL (WITH CORE)		C180	9-910-999-1B	FILM 0.02MF 3% 100V	
*****				C212	1-124-122-11	ELECT 100uF 20% 50V	
				C213	1-136-165-00	FILM 0.1uF 5% 50V	
				C214	1-136-165-00	FILM 0.1uF 5% 50V	
				C215	1-124-122-11	ELECT 100uF 20% 50V	
				C216	1-136-165-00	FILM 0.1uF 5% 50V	
				C217	1-124-122-11	ELECT 100uF 20% 50V	
				C218	1-136-165-00	FILM 0.1uF 5% 50V	
				C219	1-136-165-00	FILM 0.1uF 5% 50V	



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
C220	1-124-122-11	ELECT	100uF 20% 50V	C390	1-136-165-00	FILM 0.1uF 5% 50V	
C221	1-136-165-00	FILM	0.1uF 5% 50V	C397	1-136-165-00	FILM 0.1uF 5% 50V	
C222	1-136-165-00	FILM	0.1uF 5% 50V	C398	1-136-165-00	FILM 0.1uF 5% 50V	
C223	1-136-165-00	FILM	0.1uF 5% 50V	C399	1-161-379-00	CERAMIC 0.01uF 20% 25V	
C224	1-124-122-11	ELECT	100uF 20% 50V			< CONNECTOR >	
C225	1-136-165-00	FILM	0.1uF 5% 50V	CN311	1-764-589-11	SOCKET, CONNECTOR 23P	
C226	1-124-122-11	ELECT	100uF 20% 50V	* CN313	1-564-710-11	PIN, CONNECTOR (SMALL TYPE) 8P	
C227	1-136-165-00	FILM	0.1uF 5% 50V	CN314	1-691-461-11	PIN, CONNECTOR (PC BOARD) 5P	
C228	1-136-165-00	FILM	0.1uF 5% 50V	CN316	1-691-766-11	PLUG (MICRO CONNECTOR) 4P	
C229	1-136-810-11	FILM	220PF 5% 100V	CN317	1-691-766-31	PLUG (MICRO CONNECTOR) 4P	
C230	1-136-810-11	FILM	220PF 5% 100V	CN350	1-564-506-11	PLUG, CONNECTOR 3P	
C231	1-136-810-11	FILM	220PF 5% 100V			< DIODE >	
C232	1-136-810-11	FILM	220PF 5% 100V	D150	8-719-987-63	DIODE 1N4148M	
C233	1-136-811-11	FILM	330PF 5% 100V	D250	8-719-987-63	DIODE 1N4148M	
C234	1-136-811-11	FILM	330PF 5% 100V	D313	8-719-114-27	DIODE RD4. 7JSB3	
C235	1-136-253-11	FILM	0.0018uF 5% 100V	D314	8-719-987-63	DIODE 1N4148M	
C236	1-136-253-11	FILM	0.0018uF 5% 100V	D315	8-719-936-68	DIODE KV1260	
C237	1-136-253-11	FILM	0.0018uF 5% 100V	D316	8-719-114-30	DIODE RD5. 1JSB2	
C238	1-136-177-00	FILM	1uF 5% 50V	D317	8-719-987-63	DIODE 1N4148M	
C240	1-107-202-00	MICA	10PF 5% 500V	D350	8-719-987-63	DIODE 1N4148M	
C280	9-910-999-1B	FILM	0.02MF 3% 100V	D390	8-719-987-63	DIODE 1N4148M	
C346	1-124-122-11	ELECT	100uF 20% 50V			< IC >	
C347	1-136-165-00	FILM	0.1uF 5% 50V	IC104	8-759-044-10	IC CXD2562Q	
C348	1-124-910-11	ELECT	47uF 20% 50V	IC105	8-759-900-72	IC NE5532P	
C349	1-136-165-00	FILM	0.1uF 5% 50V	IC106	8-759-900-72	IC NE5532P	
C350	1-124-122-11	ELECT	100uF 20% 50V	IC107	8-759-900-72	IC NE5532P	
C351	1-136-165-00	FILM	0.1uF 5% 50V	IC108	8-759-900-72	IC NE5532P	
C352	1-136-165-00	FILM	0.1uF 5% 50V	IC204	8-759-044-10	IC CXD2562Q	
C353	1-136-165-00	FILM	0.1uF 5% 50V	IC205	8-759-900-72	IC NE5532P	
C354	1-124-122-11	ELECT	100uF 20% 50V	IC206	8-759-900-72	IC NE5532P	
C355	1-136-157-00	FILM	0.022uF 5% 50V	IC207	8-759-900-72	IC NE5532P	
C356	1-136-173-00	FILM	0.47uF 5% 50V	IC208	8-759-900-72	IC NE5532P	
C357	1-136-153-00	FILM	0.01uF 5% 50V	IC310	8-752-356-03	IC CXD2567M-T6	
C358	1-107-037-00	MICA	82PF 5% 500V	IC311	8-759-917-18	IC SN74HCU04AN	
C359	1-107-202-00	MICA	10PF 5% 500V	IC312	8-759-925-90	IC SN74HC74ANS	
C360	1-124-122-11	ELECT	100uF 20% 50V	IC313	8-759-926-23	IC SN74HC163ANS	
C361	1-107-159-00	MICA	33PF 5% 500V	IC314	8-752-306-51	IC CX23065A	
C362	1-107-202-00	MICA	10PF 5% 500V	IC315	8-759-927-29	IC SN74HCU04ANS	
C363	1-136-157-00	FILM	0.022uF 5% 50V	IC316	8-759-900-72	IC NE5532P	
C364	1-124-122-11	ELECT	100uF 20% 50V	IC320	8-759-241-15	IC TC74HC242AF-TP2	
C365	1-136-157-00	FILM	0.022uF 5% 50V	IC399	8-759-520-90	IC PST572E	
C366	1-136-157-00	FILM	0.022uF 5% 50V			< COIL >	
C367	1-126-365-51	ELECT	100uF 20% 63V	L303	1-426-850-11	COIL (RF)	
C368	1-126-365-51	ELECT	100uF 20% 63V	L304	1-408-117-00	INDUCTOR 10uH	
C369	1-124-122-11	ELECT	100uF 20% 50V	L310	1-408-117-00	INDUCTOR 10uH	
C370	1-136-165-00	FILM	0.1uF 5% 50V				
C371	1-107-822-51	ELECT	1000uF 20% 42V				
C380	1-136-153-00	FILM	0.01uF 5% 50V				
C381	1-136-165-00	FILM	0.1uF 5% 50V				
C389	1-136-165-00	FILM	0.1uF 5% 50V				

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
< TRANSISTOR >							
Q107	8-729-204-90	TRANSISTOR 2SK246-GR1		R144	1-249-944-11	CARBON 7.5K 1%	1/4W
Q108	8-729-184-52	TRANSISTOR 2SC1845-FA		R145	1-249-944-11	CARBON 7.5K 1%	1/4W
Q109	8-729-184-52	TRANSISTOR 2SC1845-FA		R146	1-249-945-11	CARBON 8.2K 1%	1/4W
Q110	8-729-204-90	TRANSISTOR 2SK246-GR1		R147	1-247-721-11	CARBON 4.7K 5%	1/4W
Q111	8-729-321-35	TRANSISTOR 2SK213		R148	1-249-945-11	CARBON 8.2K 1%	1/4W
Q112	8-729-307-65	TRANSISTOR 2SJ76		R149	1-247-721-11	CARBON 4.7K 5%	1/4W
Q113	8-729-107-85	TRANSISTOR 2SC3623A-K		R150	1-249-929-11	CARBON 1.8K 1%	1/4W
Q114	8-729-900-61	TRANSISTOR DTA114ES		R151	1-249-929-11	CARBON 1.8K 1%	1/4W
Q150	8-729-900-80	TRANSISTOR DTC114ES		R152	1-249-929-11	CARBON 1.8K 1%	1/4W
Q151	8-729-900-61	TRANSISTOR DTA114ES		R153	1-249-929-11	CARBON 1.8K 1%	1/4W
Q207	8-729-204-90	TRANSISTOR 2SK246-GR1		R154	1-249-606-11	CARBON 180K 5%	1/4W
Q208	8-729-184-52	TRANSISTOR 2SC1845-FA		R155	1-247-713-11	CARBON 1K 5%	1/4W F
Q209	8-729-184-52	TRANSISTOR 2SC1845-FA		R156	1-249-553-11	CARBON 1.1K 5%	1/4W
Q210	8-729-204-90	TRANSISTOR 2SK246-GR1		R157	1-249-465-11	CARBON 47K 5%	1/4W
Q211	8-729-321-35	TRANSISTOR 2SK213		R158	1-247-704-11	CARBON 220 5%	1/4W
Q212	8-729-307-65	TRANSISTOR 2SJ76		R159	1-249-577-11	CARBON 11K 5%	1/4W
Q213	8-729-107-85	TRANSISTOR 2SC3623A-K		R160	1-247-148-00	CARBON 5.1K 5%	1/4W
Q214	8-729-900-61	TRANSISTOR DTA114ES		R161	1-249-577-11	CARBON 11K 5%	1/4W
Q250	8-729-900-80	TRANSISTOR DTC114ES		R162	1-247-148-00	CARBON 5.1K 5%	1/4W
Q251	8-729-900-61	TRANSISTOR DTA114ES		R163	1-247-704-11	CARBON 220 5%	1/4W
Q320	8-729-900-80	TRANSISTOR DTC114ES		R164	1-247-739-11	CARBON 100 5%	1/2W
Q321	8-729-900-61	TRANSISTOR DTA114ES		R165	1-249-637-11	CARBON 33 5%	1/2W
Q322	8-729-900-80	TRANSISTOR DTC114ES		R166	1-249-637-11	CARBON 33 5%	1/2W
Q323	8-729-900-61	TRANSISTOR DTA114ES		R167	1-247-739-11	CARBON 100 5%	1/2W
Q325	8-729-127-53	TRANSISTOR 2SC2275-P		R168	1-249-465-11	CARBON 47K 5%	1/4W
Q326	8-729-620-05	TRANSISTOR 2SC2603-EF		R169	1-247-739-11	CARBON 100 5%	1/2W
Q327	8-729-620-05	TRANSISTOR 2SC2603-EF		R170	1-259-452-11	CARBON 10K 5%	1/6W
Q328	8-729-620-05	TRANSISTOR 2SC2603-EF		R171	1-259-468-11	CARBON 47K 5%	1/6W
Q329	8-729-200-56	TRANSISTOR 2SK241-GR		R172	1-259-476-11	CARBON 100K 5%	1/6W
Q330	8-729-200-56	TRANSISTOR 2SK241-GR		R178	1-247-700-11	CARBON 100 5%	1/4W F(AEP, G)
Q331	8-729-204-90	TRANSISTOR 2SK246-GR1		R178	1-410-397-21	FERRITE BEAD INDUCTOR 1.1uH (US)	
Q332	8-729-127-53	TRANSISTOR 2SC2275-P		R180	1-259-426-11	CARBON 820 5%	1/6W
Q333	8-729-900-61	TRANSISTOR DTA114ES		R181	1-249-920-11	CARBON 750 1%	1/4W
Q334	8-729-900-80	TRANSISTOR DTC114ES		R182	1-246-545-00	CARBON 1.0M 5%	1/4W
Q399	8-729-900-80	TRANSISTOR DTC114ES		R190	1-247-739-11	CARBON 100 5%	1/2W
< RESISTOR >							
R132	1-249-947-11	CARBON 10K 1%	1/4W	R232	1-249-947-11	CARBON 10K 1%	1/4W
R133	1-249-947-11	CARBON 10K 1%	1/4W	R233	1-249-947-11	CARBON 10K 1%	1/4W
R134	1-249-947-11	CARBON 10K 1%	1/4W	R234	1-249-947-11	CARBON 10K 1%	1/4W
R135	1-249-947-11	CARBON 10K 1%	1/4W	R235	1-249-947-11	CARBON 10K 1%	1/4W
R136	1-249-947-11	CARBON 10K 1%	1/4W	R236	1-249-947-11	CARBON 10K 1%	1/4W
R137	1-249-947-11	CARBON 10K 1%	1/4W	R237	1-249-947-11	CARBON 10K 1%	1/4W
R138	1-249-947-11	CARBON 10K 1%	1/4W	R238	1-249-947-11	CARBON 10K 1%	1/4W
R139	1-249-947-11	CARBON 10K 1%	1/4W	R239	1-249-947-11	CARBON 10K 1%	1/4W
R140	1-249-944-11	CARBON 7.5K 1%	1/4W	R240	1-249-944-11	CARBON 7.5K 1%	1/4W
R141	1-249-944-11	CARBON 7.5K 1%	1/4W	R241	1-249-944-11	CARBON 7.5K 1%	1/4W
R142	1-249-944-11	CARBON 7.5K 1%	1/4W	R242	1-249-944-11	CARBON 7.5K 1%	1/4W
R143	1-249-944-11	CARBON 7.5K 1%	1/4W	R243	1-249-944-11	CARBON 7.5K 1%	1/4W
				R244	1-249-944-11	CARBON 7.5K 1%	1/4W
				R245	1-249-944-11	CARBON 7.5K 1%	1/4W
				R246	1-249-945-11	CARBON 8.2K 1%	1/4W

**DA EJECT SW HP**

Ref.No.	Part No.	Description	Remark
R247	1-247-721-11	CARBON	4.7K 5% 1/4W
R248	1-249-945-11	CARBON	8.2K 1% 1/4W
R249	1-247-721-11	CARBON	4.7K 5% 1/4W
R250	1-249-929-11	CARBON	1.8K 1% 1/4W
R251	1-249-929-11	CARBON	1.8K 1% 1/4W
R252	1-249-929-11	CARBON	1.8K 1% 1/4W
R253	1-249-929-11	CARBON	1.8K 1% 1/4W
R254	1-249-606-11	CARBON	180K 5% 1/4W
R255	1-247-713-11	CARBON	1K 5% 1/4W F
R256	1-249-553-11	CARBON	1.1K 5% 1/4W
R257	1-249-465-11	CARBON	47K 5% 1/4W
R258	1-247-704-11	CARBON	220 5% 1/4W
R259	1-249-577-11	CARBON	11K 5% 1/4W
R260	1-247-148-00	CARBON	5.1K 5% 1/4W
R261	1-249-577-11	CARBON	11K 5% 1/4W
R262	1-247-148-00	CARBON	5.1K 5% 1/4W
R263	1-247-704-11	CARBON	220 5% 1/4W
R264	1-247-739-11	CARBON	100 5% 1/2W
R265	1-249-637-11	CARBON	33 5% 1/2W
R266	1-249-637-11	CARBON	33 5% 1/2W
R267	1-247-739-11	CARBON	100 5% 1/2W
R268	1-249-465-11	CARBON	47K 5% 1/4W
R269	1-247-739-11	CARBON	100 5% 1/2W
R270	1-259-452-11	CARBON	10K 5% 1/6W
R271	1-259-468-11	CARBON	47K 5% 1/6W
R272	1-259-476-11	CARBON	100K 5% 1/6W
R278	1-247-700-11	CARBON	100 5% 1/4W F (AEP, G)
R278	1-410-397-21	FERRITE BEAD INDUCTOR	1.1uH (US)
R280	1-259-426-11	CARBON	820 5% 1/6W
R281	1-249-920-11	CARBON	750 1% 1/4W
R282	1-246-545-00	CARBON	1.0M 5% 1/4W
R290	1-247-739-11	CARBON	100 5% 1/2W
R342	1-259-476-11	CARBON	100K 5% 1/6W
R343	1-259-436-11	CARBON	2.2K 5% 1/6W
R350	1-259-428-11	CARBON	1K 5% 1/6W
R351	1-259-412-11	CARBON	220 5% 1/6W
R352	1-259-412-11	CARBON	220 5% 1/6W
R353	1-259-412-11	CARBON	220 5% 1/6W
R354	1-259-412-11	CARBON	220 5% 1/6W
R355	1-259-396-11	CARBON	47 5% 1/6W
R356	1-259-396-11	CARBON	47 5% 1/6W
R358	1-259-412-11	CARBON	220 5% 1/6W
R359	1-259-444-11	CARBON	4.7K 5% 1/6W
R360	1-259-396-11	CARBON	47 5% 1/6W
R361	1-259-428-11	CARBON	1K 5% 1/6W
R362	1-259-436-11	CARBON	2.2K 5% 1/6W
R363	1-259-428-11	CARBON	1K 5% 1/6W
R364	1-259-476-11	CARBON	100K 5% 1/6W
R365	1-259-452-11	CARBON	10K 5% 1/6W
R366	1-259-452-11	CARBON	10K 5% 1/6W

Ref.No.	Part No.	Description	Remark
R367	1-259-476-11	CARBON	100K 5% 1/6W
R368	1-259-428-11	CARBON	1K 5% 1/6W
R369	1-259-428-11	CARBON	1K 5% 1/6W
R370	1-259-428-11	CARBON	1K 5% 1/6W
R371	1-259-500-11	CARBON	1M 5% 1/6W
R372	1-247-704-11	CARBON	220 5% 1/4W
R373	1-247-700-11	CARBON	100 5% 1/4W F
R374	1-247-700-11	CARBON	100 5% 1/4W F
R375	1-259-426-11	CARBON	820 5% 1/6W
R379	1-259-452-11	CARBON	10K 5% 1/6W
R380	1-259-452-11	CARBON	10K 5% 1/6W
R381	1-259-452-11	CARBON	10K 5% 1/6W
R382	1-259-452-11	CARBON	10K 5% 1/6W
R383	1-259-452-11	CARBON	10K 5% 1/6W
R384	1-259-476-11	CARBON	100K 5% 1/6W
R385	1-259-476-11	CARBON	100K 5% 1/6W
R386	1-259-412-11	CARBON	220 5% 1/6W
R387	1-259-404-11	CARBON	100 5% 1/6W
R388	1-259-412-11	CARBON	220 5% 1/6W
R389	1-259-420-11	CARBON	470 5% 1/6W
R390	1-259-452-11	CARBON	10K 5% 1/6W
R399	1-259-476-11	CARBON	100K 5% 1/6W
< RELAY >			
RY150	1-515-804-11	RELAY	
RY251	1-515-804-11	RELAY	
RY303	1-515-804-11	RELAY	
*****			
*	1-650-793-11	EJECT SW BOARD	
*****			
< SWITCH >			
S601	1-554-303-21	SWITCH, TACTILE ( $\triangle$ OPEN/CLOSE)	
*****			
*	1-650-808-11	HP BOARD	
*****			
< CAPACITOR >			
C142	1-136-810-11	FILM	220PF 5% 100V
C242	1-136-810-11	FILM	220PF 5% 100V
C372	1-124-911-11	ELECT	220uF 20% 50V
C373	1-124-911-11	ELECT	220uF 20% 50V
< CONNECTOR >			
CN319	1-564-510-11	PLUG, CONNECTOR 7P	

**HP    LED    LOAD SW    LOADING MOTOR    MAIN**

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
		< IC >				< CONNECTOR >	
IC317	8-759-745-61	IC NJM4560D-D		* CN919	1-564-496-11	PIN, CONNECTOR 3P	
		< JACK >		* CN920	1-564-497-11	PIN, CONNECTOR 4P	
J302	1-565-327-11	JACK, LARGE TYPE 1P (PHONES)		* CN922	1-564-495-11	PIN, CONNECTOR 2P	
		< RESISTOR >				< MOTOR >	
R174	1-249-497-11	CARBON	33K 5% 1/4W	M901	A-2004-301-A	MOTOR ASSY, CONTROL (LOADING)	
R175	1-247-721-11	CARBON	4.7K 5% 1/4W	*****			
R176	1-249-462-11	CARBON	22K 5% 1/4W	*	A-2007-092-A	MAIN BOARD, COMPLETE (US, AEP)	
R177	1-247-700-11	CARBON	100 5% 1/4W F			*****	
R274	1-249-497-11	CARBON	33K 5% 1/4W	*	A-2007-184-A	MAIN BOARD, COMPLETE (G)	
R275	1-247-721-11	CARBON	4.7K 5% 1/4W			*****	
R276	1-249-462-11	CARBON	22K 5% 1/4W			< CAPACITOR >	
R277	1-247-700-11	CARBON	100 5% 1/4W F				
△R376	1-212-857-00	FUSIBLE	10 5% 1/4W F	C401	1-163-038-00	CERAMIC CHIP 0.1uF	25V
△R377	1-212-857-00	FUSIBLE	10 5% 1/4W F	C402	1-163-038-00	CERAMIC CHIP 0.1uF	25V
		< VARIABLE RESISTOR >		C403	1-163-038-00	CERAMIC CHIP 0.1uF	25V
RV302	1-223-557-11	RES, VAR, CARBON 20K/20K (PHONE LEVEL)		C404	1-163-038-00	CERAMIC CHIP 0.1uF	25V
		*****		C405	1-163-038-00	CERAMIC CHIP 0.1uF	25V
*	1-650-798-11	LED BOARD		C406	1-163-038-00	CERAMIC CHIP 0.1uF	25V
		*****		C407	1-163-038-00	CERAMIC CHIP 0.1uF	25V (US, AEP)
		< DIODE >		C408	1-163-038-00	CERAMIC CHIP 0.1uF	25V (US, AEP)
D660	8-719-421-98	DIODE LN01401C(Q)-3-LF		C409	1-163-038-00	CERAMIC CHIP 0.1uF	25V (US, AEP)
D661	8-719-421-98	DIODE LN01401C(Q)-3-LF		C410	1-163-038-00	CERAMIC CHIP 0.1uF	25V
D662	8-719-421-98	DIODE LN01401C(Q)-3-LF		C411	1-163-038-00	CERAMIC CHIP 0.1uF	25V
		< RESISTOR >		C412	1-163-038-00	CERAMIC CHIP 0.1uF	25V
R662	1-249-408-11	CARBON	180 5% 1/4W F	C413	1-163-038-00	CERAMIC CHIP 0.1uF	25V
R690	1-247-806-11	CARBON	91 5% 1/4W	C414	1-163-038-00	CERAMIC CHIP 0.1uF	25V
		*****		C415	1-164-505-11	CERAMIC CHIP 2.2uF	16V (US, AEP)
*	1-650-811-11	LOAD SW BOARD		C415	1-163-038-00	CERAMIC CHIP 0.1uF	25V (G)
		*****		C416	1-163-038-00	CERAMIC CHIP 0.1uF	25V
		< SWITCH >		C417	1-163-038-00	CERAMIC CHIP 0.1uF	25V
S902	1-571-489-11	SWITCH, SLIDE (UNLOAD)		C418	1-163-038-00	CERAMIC CHIP 0.1uF	25V
S903	1-571-489-11	SWITCH, SLIDE (LOAD)		C420	1-126-206-11	ELECT CHIP 100uF	20% 6.3V
		*****		C421	1-126-206-11	ELECT CHIP 100uF	20% 6.3V
*	1-650-813-11	LOADING MOTOR BOARD		C422	1-126-206-11	ELECT CHIP 100uF	20% 6.3V(US, AEP)
		*****		C423	1-126-206-11	ELECT CHIP 100uF	20% 6.3V
		< CAPACITOR >		C424	1-126-206-11	ELECT CHIP 100uF	20% 6.3V
C999	1-163-038-00	CERAMIC CHIP 0.1uF	25V	C425	1-163-038-00	CERAMIC CHIP 0.1uF	25V
				C428	1-163-087-00	CERAMIC CHIP 4PF	50V
				C429	1-163-087-00	CERAMIC CHIP 4PF	50V
				C430	1-163-038-00	CERAMIC CHIP 0.1uF	25V
				C431	1-164-232-11	CERAMIC CHIP 0.01uF	50V
				C432	1-163-009-11	CERAMIC CHIP 0.001uF	10% 50V
				C433	1-163-121-00	CERAMIC CHIP 150PF	5% 50V
				C434	1-163-009-11	CERAMIC CHIP 0.001uF	10% 50V
				C435	1-163-009-11	CERAMIC CHIP 0.001uF	10% 50V (US, AEP)
				C436	1-164-232-11	CERAMIC CHIP 0.01uF	50V

The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.

**MAIN**

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
C437	1-163-038-00	CERAMIC CHIP 0.1uF	25V			< IC >	
C438	1-163-809-11	CERAMIC CHIP 0.047uF	10% 25V	IC401	8-752-355-55	IC CXD2605Q	
C440	1-163-038-00	CERAMIC CHIP 0.1uF	25V	IC402	8-752-355-55	IC CXD2605Q (US, AEP)	
C442	1-163-038-00	CERAMIC CHIP 0.1uF	25V	IC403	8-752-853-30	IC CXP87532-007Q	
C444	1-163-038-00	CERAMIC CHIP 0.1uF	25V	IC404	8-759-194-56	IC CXD8484Q	
C446	1-163-038-00	CERAMIC CHIP 0.1uF	25V	IC405	8-752-343-18	IC CXD2704Q	
C447	1-126-206-11	ELECT CHIP 100uF	20% 6.3V	IC406	8-752-356-96	IC CXK58257AM-10LL	
		< CONNECTOR >		IC407	8-752-356-96	IC CXK58257AM-10LL (US, AEP)	
CN401	1-764-080-21	PIN, CONNECTOR (PC BOARD)	8P	IC408	8-759-926-48	IC SN74HC244ANS	
CN402	1-695-889-21	PIN, CONNECTOR (PC BOARD)	10P	IC409	8-759-926-48	IC SN74HC244ANS	
CN404	1-764-079-21	PIN, CONNECTOR (PC BOARD)	4P	IC410	8-759-925-72	IC SN74HC02ANS	
CN406	1-569-480-11	CONNECTOR, FPC	23P	IC411	8-759-925-72	IC SN74HC02ANS	
CN407	1-764-087-21	PIN, CONNECTOR (PC BOARD)	14P	IC412	8-759-242-72	IC TC7W00F	
CN408	1-695-209-21	PIN, CONNECTOR (PC BOARD)	15P	IC413	8-759-634-43	IC M51953BFP	
CN409	1-565-728-11	CONNECTOR, FPC	17P	IC415	8-759-243-19	IC TC7SU04F	
		< DIODE >		IC416	8-759-926-45	IC SN74HC241ANS	
D401	8-719-033-11	DIODE KV1550TL00		IC417	8-759-243-19	IC TC7SU04F (US, AEP)	
		< COIL >		IC418	8-759-243-19	IC TC7SU04F	
F403	1-414-135-11	INDUCTOR CHIP 0UH				< COIL >	
F404	1-414-135-11	INDUCTOR CHIP 0UH		L403	1-410-370-31	INDUCTOR CHIP 1.2uH	
F417	1-414-135-11	INDUCTOR CHIP 0UH		L404	1-410-381-11	INDUCTOR CHIP 10uH	
F418	1-414-135-11	INDUCTOR CHIP 0UH		L405	1-410-381-11	INDUCTOR CHIP 10uH (US, AEP)	
F419	1-414-135-11	INDUCTOR CHIP 0UH		L406	1-410-387-11	INDUCTOR CHIP 33uH	
F423	1-414-135-11	INDUCTOR CHIP 0UH				< RESISTOR >	
F424	1-414-135-11	INDUCTOR CHIP 0UH		R401	1-216-295-00	METAL CHIP 0 5% 1/10W	
F425	1-414-135-11	INDUCTOR CHIP 0UH		R402	1-216-295-00	METAL CHIP 0 5% 1/10W	
		< RESISTOR >		R403	1-216-295-00	METAL CHIP 0 5% 1/10W	
F402	1-216-025-00	METAL CHIP 100 5% 1/10W		R404	1-216-295-00	METAL CHIP 0 5% 1/10W	
F410	1-216-295-00	METAL CHIP 0 5% 1/10W		R405	1-216-025-00	METAL CHIP 100 5% 1/10W	
F411	1-216-295-00	METAL CHIP 0 5% 1/10W		R406	1-216-025-00	METAL CHIP 100 5% 1/10W (US, AEP)	
F412	1-216-295-00	METAL CHIP 0 5% 1/10W		R407	1-216-295-00	METAL CHIP 0 5% 1/10W	
F413	1-216-295-00	METAL CHIP 0 5% 1/10W		R409	1-216-049-00	METAL CHIP 1K 5% 1/10W	
F414	1-216-295-00	METAL CHIP 0 5% 1/10W		R410	1-216-097-00	METAL CHIP 100K 5% 1/10W	
F415	1-216-295-00	METAL CHIP 0 5% 1/10W (US, AEP)		R411	1-216-097-00	METAL CHIP 100K 5% 1/10W	
F416	1-216-295-00	METAL CHIP 0 5% 1/10W		R415	1-216-037-00	METAL CHIP 330 5% 1/10W	
F420	1-216-025-00	METAL CHIP 100 5% 1/10W		R417	1-216-025-00	METAL CHIP 100 5% 1/10W (US, AEP)	
F421	1-216-295-00	METAL CHIP 0 5% 1/10W		R418	1-216-049-00	METAL CHIP 1K 5% 1/10W	
F422	1-216-025-00	METAL CHIP 100 5% 1/10W		R419	1-216-295-00	METAL CHIP 0 5% 1/10W	
F426	1-216-295-00	METAL CHIP 0 5% 1/10W		R420	1-216-295-00	METAL CHIP 0 5% 1/10W	
F427	1-216-295-00	METAL CHIP 0 5% 1/10W		R424	1-216-097-00	METAL CHIP 100K 5% 1/10W	
F428	1-216-295-00	METAL CHIP 0 5% 1/10W		R425	1-216-073-00	METAL CHIP 10K 5% 1/10W	
F430	1-216-025-00	METAL CHIP 100 5% 1/10W		R426	1-216-097-00	METAL CHIP 100K 5% 1/10W	
F431	1-216-295-00	METAL CHIP 0 5% 1/10W		R427	1-216-295-00	METAL CHIP 0 5% 1/10W	
F432	1-216-025-00	METAL CHIP 100 5% 1/10W		R428	1-216-295-00	METAL CHIP 0 5% 1/10W (US, AEP)	
				R430	1-216-295-00	METAL CHIP 0 5% 1/10W (G)	
				R431	1-216-097-00	METAL CHIP 100K 5% 1/10W	
				R432	1-216-097-00	METAL CHIP 100K 5% 1/10W	
				R433	1-216-097-00	METAL CHIP 100K 5% 1/10W	

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
R434	1-216-097-00	METAL CHIP	100K 5% 1/10W	C911	1-164-232-11	CERAMIC CHIP	0.01uF 50V
R435	1-216-097-00	METAL CHIP	100K 5% 1/10W	C912	1-163-986-00	CERAMIC CHIP	0.027uF 10% 25V
R436	1-216-097-00	METAL CHIP	100K 5% 1/10W	C913	1-163-011-11	CERAMIC CHIP	0.0015uF 10% 50V
R437	1-216-097-00	METAL CHIP	100K 5% 1/10W	C914	1-164-232-11	CERAMIC CHIP	0.01uF 50V
R438	1-216-295-00	METAL CHIP	0 5% 1/10W	C915	1-163-986-00	CERAMIC CHIP	0.027uF 10% 25V
R440	1-216-097-00	METAL CHIP	100K 5% 1/10W	C916	1-163-011-11	CERAMIC CHIP	0.0015uF 10% 50V
R441	1-216-097-00	METAL CHIP	100K 5% 1/10W	C917	1-163-038-00	CERAMIC CHIP	0.1uF 25V
R442	1-216-097-00	METAL CHIP	100K 5% 1/10W	C918	1-126-395-11	ELECT	22uF 20% 16V
R445	1-216-295-00	METAL CHIP	0 5% 1/10W	C919	1-164-232-11	CERAMIC CHIP	0.01uF 50V
R446	1-216-295-00	METAL CHIP	0 5% 1/10W (US, AEP)	C920	1-126-601-11	ELECT CHIP	2.2uF 20% 50V
R447	1-216-295-00	METAL CHIP	0 5% 1/10W	C921	1-126-205-11	ELECT CHIP	47uF 20% 6.3V
R448	1-216-295-00	METAL CHIP	0 5% 1/10W	C923	1-126-395-11	ELECT	22uF 20% 16V
R449	1-216-057-00	METAL CHIP	2.2K 5% 1/10W	C930	1-164-161-11	CERAMIC CHIP	0.0022uF 10% 100V
R450	1-216-065-00	METAL CHIP	4.7K 5% 1/10W	C931	1-164-161-11	CERAMIC CHIP	0.0022uF 10% 100V
R452	1-216-295-00	METAL CHIP	0 5% 1/10W	C932	1-164-161-11	CERAMIC CHIP	0.0022uF 10% 100V
R453	1-216-089-91	METAL GLAZE	47K 5% 1/10W (US, AEP)	C934	1-163-038-00	CERAMIC CHIP	0.1uF 25V
R454	1-216-089-91	METAL GLAZE	47K 5% 1/10W	C935	1-126-916-11	ELECT	1000uF 20% 6.3V
R455	1-216-295-00	METAL CHIP	0 5% 1/10W	C936	1-163-989-11	CERAMIC CHIP	0.033uF 10% 25V
R457	1-216-295-00	METAL CHIP	0 5% 1/10W (G)	C938	1-163-091-00	CERAMIC CHIP	8PF 50V
R458	1-216-295-00	METAL CHIP	0 5% 1/10W (G)	C939	1-163-091-00	CERAMIC CHIP	8PF 50V
R459	1-216-295-00	METAL CHIP	0 5% 1/10W (G)	C940	1-163-038-00	CERAMIC CHIP	0.1uF 25V
R460	1-216-295-00	METAL CHIP	0 5% 1/10W (G)	C941	1-163-038-00	CERAMIC CHIP	0.1uF 25V
R461	1-216-295-00	METAL CHIP	0 5% 1/10W (G)	C942	1-163-038-00	CERAMIC CHIP	0.1uF 25V
R465	1-216-295-00	METAL CHIP	0 5% 1/10W	C944	1-126-204-11	ELECT CHIP	47uF 20% 16V
R471	1-216-097-00	METAL CHIP	100K 5% 1/10W	C946	1-163-009-11	CERAMIC CHIP	0.001uF 10% 50V
R472	1-216-097-00	METAL CHIP	100K 5% 1/10W	C947	1-126-206-11	ELECT CHIP	100uF 20% 6.3V
R475	1-216-097-00	METAL CHIP	100K 5% 1/10W	C948	1-163-038-00	CERAMIC CHIP	0.1uF 25V
R478	1-216-097-00	METAL CHIP	100K 5% 1/10W	C949	1-163-038-00	CERAMIC CHIP	0.1uF 25V
R479	1-216-097-00	METAL CHIP	100K 5% 1/10W	C950	1-163-038-00	CERAMIC CHIP	0.1uF 25V
		< VIBRATOR >		C951	1-163-133-00	CERAMIC CHIP	470PF 5% 50V
X401	1-579-499-11	OSCILLATOR, CRYSTAL (49.152MHz)		C952	1-163-133-00	CERAMIC CHIP	470PF 5% 50V
X402	1-760-164-11	VIBRATOR, CRYSTAL (37.632MHz)		C953	1-164-161-11	CERAMIC CHIP	0.0022uF 10% 100V
				C954	1-164-161-11	CERAMIC CHIP	0.0022uF 10% 100V
				C955	1-163-001-11	CERAMIC CHIP	220PF 10% 50V
				C956	1-164-161-11	CERAMIC CHIP	0.0022uF 10% 100V
*****							
*	A-2007-075-A	MD BOARD, COMPLETE		C957	1-164-161-11	CERAMIC CHIP	0.0022uF 10% 100V
		*****		C958	1-126-204-11	ELECT CHIP	47uF 20% 16V
		< CAPACITOR >		C959	1-126-204-11	ELECT CHIP	47uF 20% 16V
C901	1-164-232-11	CERAMIC CHIP	0.01uF 50V	C960	1-163-011-11	CERAMIC CHIP	0.0015uF 10% 50V
C902	1-163-986-00	CERAMIC CHIP	0.027uF 10% 25V	C961	1-164-232-11	CERAMIC CHIP	0.01uF 50V
C903	1-163-011-11	CERAMIC CHIP	0.0015uF 10% 50V	C962	1-164-232-11	CERAMIC CHIP	0.01uF 50V
C904	1-163-017-00	CERAMIC CHIP	0.0047uF 5% 50V	C963	1-163-011-11	CERAMIC CHIP	0.0015uF 10% 50V
C905	1-126-395-11	ELECT	22uF 20% 16V			< CONNECTOR >	
C906	1-164-232-11	CERAMIC CHIP	0.01uF 50V	* CN901	1-506-503-11	PIN, CONNECTOR 9P	
C907	1-163-986-00	CERAMIC CHIP	0.027uF 10% 25V	* CN903	1-564-704-11	PIN, CONNECTOR (SMALL TYPE) 2P	
C908	1-163-011-11	CERAMIC CHIP	0.0015uF 10% 50V	CN904	1-564-505-11	PLUG, CONNECTOR 2P	
C909	1-163-017-00	CERAMIC CHIP	0.0047uF 5% 50V	* CN905	1-564-515-11	PLUG, CONNECTOR 12P	
C910	1-126-395-11	ELECT	22uF 20% 16V	* CN906	1-564-710-11	PIN, CONNECTOR (SMALL TYPE) 8P	
				CN907	1-695-209-21	PIN, CONNECTOR (PC BOARD) 15P	

Ref.No.	Part No.	Description	Remark	Ref.No.	Part No.	Description	Remark
CN908	1-764-081-21	PIN, CONNECTOR (PC BOARD) 9P		Q911	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
CN909	1-764-087-21	PIN, CONNECTOR (PC BOARD) 14P		Q912	8-729-810-28	TRANSISTOR 2SC4398	
CN910	1-565-728-11	CONNECTOR, FPC 17P		Q913	8-729-014-00	TRANSISTOR RN1305	
CN911	1-764-080-21	PIN, CONNECTOR (PC BOARD) 8P		Q914	8-729-820-86	TRANSISTOR 2SB1121-ST	
* CN912	1-568-369-11	HOUSING, CONNECTOR(PC BOARD) 8P		Q915	8-729-820-91	TRANSISTOR 2SD1621-ST-TC	
* CN913	1-564-339-00	PIN, CONNECTOR 5P		Q916	8-729-810-28	TRANSISTOR 2SC4398	
* CN915	1-564-337-00	PIN, CONNECTOR 3P		Q917	8-729-014-00	TRANSISTOR RN1305	
* CN916	1-564-337-61	PIN, CONNECTOR 3P		Q918	8-729-820-86	TRANSISTOR 2SB1121-ST	
< DIODE >				Q919	8-729-820-91	TRANSISTOR 2SD1621-ST-TC	
D901	8-719-104-34	DIODE 1S2836		Q920	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D902	8-719-104-34	DIODE 1S2836		Q921	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D903	8-719-105-46	DIODE RD3. 3M-B2		Q922	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D904	8-719-105-58	DIODE RD3. 9M-B2		Q923	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
< IC >				Q924	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
IC901	8-752-850-64	IC CXP87532-006Q		Q925	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
IC902	8-759-070-64	IC CXK1024M-ME		Q926	8-729-810-28	TRANSISTOR 2SC4398	
IC903	8-759-107-68	IC CX20115A		Q927	8-729-810-28	TRANSISTOR 2SC4398	
IC905	8-759-636-20	IC M54641FP		Q928	8-729-805-64	TRANSISTOR 2SA1510	
IC906	8-759-636-20	IC M54641FP		< RESISTOR >			
IC907	8-759-983-69	IC LM358PS		R772	1-216-073-00	METAL CHIP 10K 5% 1/10W	
IC908	8-759-983-69	IC LM358PS		R773	1-216-073-00	METAL CHIP 10K 5% 1/10W	
IC910	8-759-983-74	IC LM324NS		R858	1-216-033-00	METAL CHIP 220 5% 1/10W	
IC911	8-759-983-69	IC LM358PS		R859	1-216-033-00	METAL CHIP 220 5% 1/10W	
< COIL >				R860	1-216-073-00	METAL CHIP 10K 5% 1/10W	
L901	1-410-387-11	INDUCTOR CHIP 33uH		R861	1-216-073-00	METAL CHIP 10K 5% 1/10W	
L905	1-414-135-11	INDUCTOR CHIP 0uH		R862	1-216-073-00	METAL CHIP 10K 5% 1/10W	
L906	1-414-135-11	INDUCTOR CHIP 0uH		R863	1-216-073-00	METAL CHIP 10K 5% 1/10W	
< RESISTOR >				R864	1-216-073-00	METAL CHIP 10K 5% 1/10W	
L902	1-216-295-00	METAL CHIP 0 5% 1/10W		R865	1-216-073-00	METAL CHIP 10K 5% 1/10W	
L903	1-216-295-00	METAL CHIP 0 5% 1/10W		R866	1-216-073-00	METAL CHIP 10K 5% 1/10W	
L904	1-216-295-00	METAL CHIP 0 5% 1/10W		R867	1-216-073-00	METAL CHIP 10K 5% 1/10W	
L907	1-216-295-00	METAL CHIP 0 5% 1/10W		R868	1-216-073-00	METAL CHIP 10K 5% 1/10W	
< PLUNGER SOLENOID >				R869	1-216-073-00	METAL CHIP 10K 5% 1/10W	
PM901	8-835-205-01	MOTOR DC U-2A (BRAKE) (INCLUDING M903)		R871	1-216-089-91	METAL GLAZE 47K 5% 1/10W	
PM902	1-454-522-11	SOLENOID, PLUNGER (FWD)		R872	1-216-073-00	METAL CHIP 10K 5% 1/10W	
< TRANSISTOR >				R873	1-216-073-00	METAL CHIP 10K 5% 1/10W	
Q901	8-729-216-22	TRANSISTOR 2SA1162-G		R874	1-216-073-00	METAL CHIP 10K 5% 1/10W	
Q902	8-729-120-28	TRANSISTOR 2SC1623-L5L6		R875	1-216-073-00	METAL CHIP 10K 5% 1/10W	
Q903	8-729-822-84	TRANSISTOR 2SB1202FAST		R876	1-216-073-00	METAL CHIP 10K 5% 1/10W	
Q904	8-729-216-22	TRANSISTOR 2SA1162-G		R877	1-216-073-00	METAL CHIP 10K 5% 1/10W	
Q905	8-729-120-28	TRANSISTOR 2SC1623-L5L6		R878	1-216-089-91	METAL GLAZE 47K 5% 1/10W	
Q906	8-729-822-84	TRANSISTOR 2SB1202FAST		R882	1-216-073-00	METAL CHIP 10K 5% 1/10W	
Q907	8-729-101-07	TRANSISTOR 2SB798-DL		R883	1-216-063-00	METAL CHIP 3. 9K 5% 1/10W	
Q908	8-729-216-22	TRANSISTOR 2SA1162-G		R884	1-216-041-00	METAL CHIP 470 5% 1/10W	
Q910	8-729-101-07	TRANSISTOR 2SB798-DL		R885	1-216-063-00	METAL CHIP 3. 9K 5% 1/10W	
				R886	1-216-041-00	METAL CHIP 470 5% 1/10W	
				R891	1-216-037-00	METAL CHIP 330 5% 1/10W	
				R892	1-216-037-00	METAL CHIP 330 5% 1/10W	
				R893	1-216-049-00	METAL CHIP 1K 5% 1/10W	



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
R894	1-216-033-00	METAL CHIP	220 5% 1/10W	R958	1-216-083-00	METAL CHIP	27K 5% 1/10W
R895	1-216-033-00	METAL CHIP	220 5% 1/10W	R959	1-216-062-00	METAL CHIP	3. 6K 5% 1/10W
R896	1-216-033-00	METAL CHIP	220 5% 1/10W	R960	1-216-061-00	METAL CHIP	3. 3K 5% 1/10W
R897	1-216-033-00	METAL CHIP	220 5% 1/10W	R961	1-216-084-00	METAL CHIP	30K 5% 1/10W
R898	1-216-085-00	METAL CHIP	33K 5% 1/10W	R962	1-216-058-00	METAL GLAZE	2. 4K 5% 1/10W
R899	1-216-101-00	METAL CHIP	150K 5% 1/10W	R963	1-216-059-00	METAL CHIP	2. 7K 5% 1/10W
R901	1-216-073-00	METAL CHIP	10K 5% 1/10W	R964	1-216-029-00	METAL CHIP	150 5% 1/10W
R902	1-216-073-00	METAL CHIP	10K 5% 1/10W	R965	1-216-049-00	METAL CHIP	1K 5% 1/10W
R903	1-216-073-00	METAL CHIP	10K 5% 1/10W	R966	1-216-025-00	METAL CHIP	100 5% 1/10W
R904	1-216-073-00	METAL CHIP	10K 5% 1/10W	R967	1-216-073-00	METAL CHIP	10K 5% 1/10W
R906	1-216-073-00	METAL CHIP	10K 5% 1/10W	R968	1-216-073-00	METAL CHIP	10K 5% 1/10W
R908	1-216-049-00	METAL CHIP	1K 5% 1/10W	R971	1-216-101-00	METAL CHIP	150K 5% 1/10W
R909	1-216-073-00	METAL CHIP	10K 5% 1/10W	R972	1-216-033-00	METAL CHIP	220 5% 1/10W
R910	1-216-025-00	METAL CHIP	100 5% 1/10W	R973	1-216-033-00	METAL CHIP	220 5% 1/10W
R911	1-216-031-00	METAL CHIP	180 5% 1/10W	R974	1-216-033-00	METAL CHIP	220 5% 1/10W
R912	1-216-049-00	METAL CHIP	1K 5% 1/10W	R976	1-216-073-00	METAL CHIP	10K 5% 1/10W
R913	1-216-073-00	METAL CHIP	10K 5% 1/10W	R977	1-216-041-00	METAL CHIP	470 5% 1/10W
R914	1-216-073-00	METAL CHIP	10K 5% 1/10W	R978	1-216-041-00	METAL CHIP	470 5% 1/10W
R915	1-216-073-00	METAL CHIP	10K 5% 1/10W	R979	1-216-041-00	METAL CHIP	470 5% 1/10W
R916	1-216-073-00	METAL CHIP	10K 5% 1/10W	R980	1-216-041-00	METAL CHIP	470 5% 1/10W
R918	1-216-073-00	METAL CHIP	10K 5% 1/10W	R982	1-216-065-00	METAL CHIP	4. 7K 5% 1/10W
R920	1-216-049-00	METAL CHIP	1K 5% 1/10W	R983	1-216-065-00	METAL CHIP	4. 7K 5% 1/10W
R921	1-216-073-00	METAL CHIP	10K 5% 1/10W	R984	1-216-089-91	METAL GLAZE	47K 5% 1/10W
R922	1-216-025-00	METAL CHIP	100 5% 1/10W	R985	1-216-089-91	METAL GLAZE	47K 5% 1/10W
R923	1-216-031-00	METAL CHIP	180 5% 1/10W	R986	1-216-089-91	METAL GLAZE	47K 5% 1/10W
R924	1-216-049-00	METAL CHIP	1K 5% 1/10W	R987	1-216-089-91	METAL GLAZE	47K 5% 1/10W
R925	1-216-073-00	METAL CHIP	10K 5% 1/10W	R988	1-216-089-91	METAL GLAZE	47K 5% 1/10W
R926	1-216-073-00	METAL CHIP	10K 5% 1/10W	R989	1-216-089-91	METAL GLAZE	47K 5% 1/10W
R927	1-216-073-00	METAL CHIP	10K 5% 1/10W	R990	1-216-061-00	METAL CHIP	3. 3K 5% 1/10W
R928	1-216-073-00	METAL CHIP	10K 5% 1/10W	R991	1-216-061-00	METAL CHIP	3. 3K 5% 1/10W
R930	1-216-073-00	METAL CHIP	10K 5% 1/10W	R992	1-216-061-00	METAL CHIP	3. 3K 5% 1/10W
R931	1-216-073-00	METAL CHIP	10K 5% 1/10W	R993	1-216-061-00	METAL CHIP	3. 3K 5% 1/10W
R932	1-216-073-00	METAL CHIP	10K 5% 1/10W	R994	1-216-089-91	METAL GLAZE	47K 5% 1/10W
R933	1-216-073-00	METAL CHIP	10K 5% 1/10W	R995	1-216-049-00	METAL CHIP	1K 5% 1/10W
R936	1-216-073-00	METAL CHIP	10K 5% 1/10W	R996	1-216-049-00	METAL CHIP	1K 5% 1/10W
R937	1-216-049-00	METAL CHIP	1K 5% 1/10W	R997	1-216-089-91	METAL GLAZE	47K 5% 1/10W
R938	1-216-073-00	METAL CHIP	10K 5% 1/10W			< VARIABLE RESISTOR >	
R939	1-216-061-00	METAL CHIP	3. 3K 5% 1/10W	RV901	1-238-855-11	RES, ADJ, CERMET 4. 7K	(END SENSOR ADJ (T))
R940	1-216-053-00	METAL CHIP	1. 5K 5% 1/10W	RV902	1-238-855-11	RES, ADJ, CERMET 4. 7K	(END SENSOR ADJ (S))
R941	1-216-029-00	METAL CHIP	150 5% 1/10W			< VIBRATOR >	
R942	1-216-033-00	METAL CHIP	220 5% 1/10W	X901	1-760-240-11	VIBRATOR, CRYSTAL (9. 408MHZ)	
R943	1-216-041-00	METAL CHIP	470 5% 1/10W			*****	
R944	1-216-033-00	METAL CHIP	220 5% 1/10W				
R945	1-216-041-00	METAL CHIP	470 5% 1/10W				
R950	1-216-089-91	METAL GLAZE	47K 5% 1/10W				
R951	1-216-073-00	METAL CHIP	10K 5% 1/10W				
R952	1-216-073-00	METAL CHIP	10K 5% 1/10W				
R953	1-216-073-00	METAL CHIP	10K 5% 1/10W				
R954	1-216-033-00	METAL CHIP	220 5% 1/10W				
R955	1-216-033-00	METAL CHIP	220 5% 1/10W				

**MIC AMP**

**MODE SW**

Ref.No.	Part No.	Description	Remark
*	A-2007-097-A	MIC AMP BOARD, COMPLETE *****	
		< CAPACITOR >	
C102	1-124-916-11	ELECT 22uF 20% 63V	
C103	1-107-165-00	MICA 56PF 5% 50V	
C104	1-136-157-00	FILM 0.022uF 5% 50V	
C105	1-107-210-00	MICA 22PF 5% 500V	
C106	1-136-169-00	FILM 0.22uF 5% 50V	
C202	1-124-916-11	ELECT 22uF 20% 63V	
C203	1-107-165-00	MICA 56PF 5% 50V	
C204	1-136-157-00	FILM 0.022uF 5% 50V	
C205	1-107-210-00	MICA 22PF 5% 500V	
C206	1-136-169-00	FILM 0.22uF 5% 50V	
C301	1-124-910-11	ELECT 47uF 20% 50V	
C302	1-124-910-11	ELECT 47uF 20% 50V	
		< CONNECTOR >	
CN034	1-691-768-11	PLUG (MICRO CONNECTOR) 6P	
* CN132	1-564-495-11	PIN, CONNECTOR 2P	
		< IC >	
IC300	8-759-900-72	IC NE5532P	
		< JACK >	
* J101	1-764-618-11	JACK (LARGE TYPE) (MIC R)	
* J201	1-764-618-11	JACK (LARGE TYPE) (MIC L)	
		< TRANSISTOR >	
Q101	8-729-107-85	TRANSISTOR 2SC3623A-K	
Q102	8-729-024-40	TRANSISTOR 2SK369-GR-TP2	
Q103	8-729-024-40	TRANSISTOR 2SK369-GR-TP2	
Q104	8-729-803-82	TRANSISTOR 2SC3468-E	
Q105	8-729-620-05	TRANSISTOR 2SC2603-EF	
Q106	8-729-204-90	TRANSISTOR 2SK246-GR1	
Q201	8-729-107-85	TRANSISTOR 2SC3623A-K	
Q202	8-729-024-40	TRANSISTOR 2SK369-GR-TP2	
Q203	8-729-024-40	TRANSISTOR 2SK369-GR-TP2	
Q204	8-729-803-82	TRANSISTOR 2SC3468-E	
Q205	8-729-620-05	TRANSISTOR 2SC2603-EF	
Q206	8-729-204-90	TRANSISTOR 2SK246-GR1	
Q301	8-729-900-80	TRANSISTOR DTC114ES	
		< RESISTOR >	
R100	1-259-500-11	CARBON 1M 5% 1/6W	
R103	1-259-446-11	CARBON 5.6K 5% 1/6W	
R104	1-259-423-11	CARBON 620 5% 1/6W	
R105	1-259-444-11	CARBON 4.7K 5% 1/6W	
R106	1-259-468-11	CARBON 47K 5% 1/6W	

Ref.No.	Part No.	Description	Remark
R107	1-259-404-11	CARBON 100 5% 1/6W	
R108	1-259-425-11	CARBON 750 5% 1/6W	
R109	1-259-397-11	CARBON 51 5% 1/6W	
R110	1-259-425-11	CARBON 750 5% 1/6W	
R111	1-259-420-11	CARBON 470 5% 1/6W	
R112	1-259-394-11	CARBON 39 5% 1/6W	
R113	1-259-412-11	CARBON 220 5% 1/6W	
R114	1-259-412-11	CARBON 220 5% 1/6W	
R115	1-259-460-11	CARBON 22K 5% 1/6W	
R116	1-259-476-11	CARBON 100K 5% 1/6W	
R200	1-259-500-11	CARBON 1M 5% 1/6W	
R203	1-259-446-11	CARBON 5.6K 5% 1/6W	
R204	1-259-423-11	CARBON 620 5% 1/6W	
R205	1-259-444-11	CARBON 4.7K 5% 1/6W	
R206	1-259-468-11	CARBON 47K 5% 1/6W	
R207	1-259-404-11	CARBON 100 5% 1/6W	
R208	1-259-425-11	CARBON 750 5% 1/6W	
R209	1-259-397-11	CARBON 51 5% 1/6W	
R210	1-259-425-11	CARBON 750 5% 1/6W	
R211	1-259-420-11	CARBON 470 5% 1/6W	
R212	1-259-394-11	CARBON 39 5% 1/6W	
R213	1-259-412-11	CARBON 220 5% 1/6W	
R214	1-259-412-11	CARBON 220 5% 1/6W	
R215	1-259-460-11	CARBON 22K 5% 1/6W	
R216	1-259-476-11	CARBON 100K 5% 1/6W	
R301	1-259-468-11	CARBON 47K 5% 1/6W	
R302	1-259-426-11	CARBON 820 5% 1/6W	
*****			
*	1-650-799-11	MODE SW BOARD *****	
		< CONNECTOR >	
* CN657	1-564-337-61	PIN, CONNECTOR 3P	
		< RESISTOR >	
R660	1-249-426-11	CARBON 5.6K 5% 1/4W	
R669	1-249-418-11	CARBON 1.2K 5% 1/4W F	
R670	1-247-836-11	CARBON 1.6K 5% 1/4W	
R671	1-249-421-11	CARBON 2.2K 5% 1/4W F	
R672	1-249-423-11	CARBON 3.3K 5% 1/4W F	
R674	1-249-418-11	CARBON 1.2K 5% 1/4W F	
R675	1-247-836-11	CARBON 1.6K 5% 1/4W	
		< SWITCH >	
S655	1-692-810-11	SWITCH, ROTARY (INPUT)	
S656	1-692-809-11	SWITCH, ROTARY (REC MODE)	
*****			

# PANEL (L)

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
*	A-2007-186-A	PANEL (L) BOARD, COMPLETE (AEP, G) *****				< IC >	
*	A-2007-193-A	PANEL (L) BOARD, COMPLETE (US) *****		IC601	8-752-853-31	IC CXP82220-014Q	
				IC602	8-759-504-23	IC RF5C62	
						< TRANSISTOR >	
*	3-908-782-01	HOLDER (FL TUBE)		Q601	8-729-900-80	TRANSISTOR DTC114ES	
	9-911-839-XX	CUSHION		Q602	8-729-900-80	TRANSISTOR DTC114ES	
*	4-911-676-41	SPACER, LED		Q603	8-729-900-80	TRANSISTOR DTC114ES	
		< CAPACITOR >		Q604	8-729-900-80	TRANSISTOR DTC114ES	
				Q605	8-729-900-80	TRANSISTOR DTC114ES	
C601	1-124-584-00	ELECT	100uF 20% 10V	Q607	8-729-620-05	TRANSISTOR 2SC2603-EF	
C602	1-124-248-00	ELECT	22uF 20% 35V	Q608	8-729-620-05	TRANSISTOR 2SC2603-EF	
C603	1-164-159-11	CERAMIC	0.1uF 50V			< RESISTOR >	
C604	1-164-159-11	CERAMIC	0.1uF 50V	R601	1-249-441-11	CARBON 100K 5% 1/4W	
C605	1-162-306-11	CERAMIC	0.01uF 20% 16V	R602	1-249-441-11	CARBON 100K 5% 1/4W	
C606	1-164-159-11	CERAMIC	0.1uF 50V	R603	1-249-441-11	CARBON 100K 5% 1/4W	
C607	1-162-205-31	CERAMIC	18PF 5% 50V	R604	1-249-441-11	CARBON 100K 5% 1/4W	
C608	1-162-199-31	CERAMIC	10PF 5% 50V	R608	1-249-441-11	CARBON 100K 5% 1/4W	
		< CONNECTOR >		R610	1-249-441-11	CARBON 100K 5% 1/4W	
* CN603	1-580-562-11	PIN, CONNECTOR (PC BOARD) 14P		R611	1-249-429-11	CARBON 10K 5% 1/4W	
* CN604	1-580-563-11	PIN, CONNECTOR (PC BOARD) 16P		R612	1-249-441-11	CARBON 100K 5% 1/4W (AEP, G)	
		< COMPOSITION CIRCUIT BLOCK >		R613	1-249-441-11	CARBON 100K 5% 1/4W (US)	
				R614	1-249-441-11	CARBON 100K 5% 1/4W	
CP601	1-239-822-11	COMPOSITION CIRCUIT BLOCK		R616	1-249-441-11	CARBON 100K 5% 1/4W	
CP602	1-239-822-11	COMPOSITION CIRCUIT BLOCK		R617	1-249-441-11	CARBON 100K 5% 1/4W	
CP603	1-239-822-11	COMPOSITION CIRCUIT BLOCK		R618	1-249-413-11	CARBON 470 5% 1/4W F	
CP604	1-239-822-11	COMPOSITION CIRCUIT BLOCK		R619	1-249-441-11	CARBON 100K 5% 1/4W	
CP605	1-239-822-11	COMPOSITION CIRCUIT BLOCK		R620	1-249-409-11	CARBON 220 5% 1/4W F	
CP606	1-239-822-11	COMPOSITION CIRCUIT BLOCK		R621	1-249-409-11	CARBON 220 5% 1/4W F	
CP607	1-239-822-11	COMPOSITION CIRCUIT BLOCK		R622	1-249-409-11	CARBON 220 5% 1/4W F	
CP608	1-239-822-11	COMPOSITION CIRCUIT BLOCK		R623	1-249-409-11	CARBON 220 5% 1/4W F	
		< TRIMMER >		R624	1-249-409-11	CARBON 220 5% 1/4W F	
				R625	1-249-428-11	CARBON 8.2K 5% 1/4W F	
CT601	1-141-334-11	CAP, VAR, TRIMMER (CLOCK FREQUENCY)		R626	1-249-418-11	CARBON 1.2K 5% 1/4W F	
		< DIODE >		R627	1-247-836-11	CARBON 1.6K 5% 1/4W	
D601	8-719-911-06	DIODE 1SS106		R628	1-249-421-11	CARBON 2.2K 5% 1/4W F	
D602	8-719-911-06	DIODE 1SS106		R629	1-249-428-11	CARBON 8.2K 5% 1/4W F	
D603	8-719-987-63	DIODE 1N4148M		R630	1-249-418-11	CARBON 1.2K 5% 1/4W F	
D604	8-719-304-16	DIODE SEL2510W-D (▶)		R631	1-247-836-11	CARBON 1.6K 5% 1/4W	
D605	8-719-934-34	DIODE AA3432S (PAUSE ■)		R632	1-249-421-11	CARBON 2.2K 5% 1/4W F	
D606	8-719-938-69	DIODE GL3PR8 (REC ●)		R633	1-249-428-11	CARBON 8.2K 5% 1/4W F	
D607	8-719-934-34	DIODE AA3432S (AUTO)		R634	1-249-418-11	CARBON 1.2K 5% 1/4W F	
D608	8-719-934-34	DIODE AA3432S (RENUMBER)		R635	1-247-836-11	CARBON 1.6K 5% 1/4W	
		< FLUORESCENT INDICATOR TUBE >		R636	1-249-421-11	CARBON 2.2K 5% 1/4W F	
FL601	1-517-271-11	INDICATOR TUBE, FLUORESCENT		R637	1-249-423-11	CARBON 3.3K 5% 1/4W F	
				R638	1-249-428-11	CARBON 8.2K 5% 1/4W F	
				R639	1-249-418-11	CARBON 1.2K 5% 1/4W F	
				R640	1-247-836-11	CARBON 1.6K 5% 1/4W	

# PANEL (L)      PANEL (R)

Ref. No.	Part No.	Description	Remark
R641	1-249-421-11	CARBON      2.2K 5%    1/4W F	
R642	1-249-423-11	CARBON      3.3K 5%    1/4W F	
R646	1-249-388-11	CARBON      3.9 5%     1/6W F	
R647	1-249-388-11	CARBON      3.9 5%     1/6W F	
R658	1-249-437-11	CARBON      47K 5%     1/4W	
< SWITCH >			
S602	1-554-303-21	SWITCH, TACTILE (■)	
S603	1-554-303-21	SWITCH, TACTILE (▶)	
S604	1-554-303-21	SWITCH, TACTILE (AMS ⚡⚡)	
S605	1-554-303-21	SWITCH, TACTILE (ANS ▷▷)	
S606	1-554-303-21	SWITCH, TACTILE (◀◀)	
S607	1-554-303-21	SWITCH, TACTILE (▶▶)	
S608	1-554-303-21	SWITCH, TACTILE (REC ●)	
S609	1-554-303-21	SWITCH, TACTILE (PAUSE ▮▮)	
S610	1-554-303-21	SWITCH, TACTILE (REC MUTE ○)	
S611	1-554-303-21	SWITCH, TACTILE (CLOCK SET)	
S612	1-554-303-21	SWITCH, TACTILE (MEMORY)	
S613	1-554-303-21	SWITCH, TACTILE (RESET)	
S614	1-554-303-21	SWITCH, TACTILE (MODE)	
S615	1-554-303-21	SWITCH, TACTILE (AUTO)	
S616	1-554-303-21	SWITCH, TACTILE (RENUMBER)	
S617	1-554-303-21	SWITCH, TACTILE (WRITE)	
S618	1-554-303-21	SWITCH, TACTILE (ERASE)	
< VIBRATOR >			
X601	1-577-359-21	VIBRATOR, CERAMIC (4.19MHz)	
X602	1-567-098-00	OSCILLATOR, CRYSTAL (32.768kHz)	
*****			
*	A-2007-083-A	PANEL (R) BOARD, COMPLETE (US, AEP)	
*****			
*	A-2007-187-A	PANEL (R) BOARD, COMPLETE (G)	
*****			
*	3-385-607-01	HOLDER, FL TUBE	
	9-911-844-XX	CUSHION	
*	4-911-676-41	SPACER, LED	
< CAPACITOR >			
C650	1-124-584-00	ELECT      100uF    20%    10V	
C652	1-124-248-00	ELECT      22uF     20%    35V	
C653	1-164-159-11	CERAMIC    0.1uF    50V	
C654	1-164-159-11	CERAMIC    0.1uF    50V	
C655	1-164-159-11	CERAMIC    0.1uF    50V	
C656	1-162-306-11	CERAMIC    0.01uF   20%    16V	
C657	1-164-159-11	CERAMIC    0.1uF    50V	
< CONNECTOR >			
* CN651	1-580-563-11	PIN, CONNECTOR (PC BOARD) 16P	

Ref. No.	Part No.	Description	Remark
< COMPOSITION CIRCUIT BLOCK >			
CP650	1-239-832-11	COMPOSITION CIRCUIT BLOCK	
CP651	1-239-822-11	COMPOSITION CIRCUIT BLOCK	
CP652	1-239-822-11	COMPOSITION CIRCUIT BLOCK	
CP653	1-239-832-11	COMPOSITION CIRCUIT BLOCK	
CP654	1-239-822-11	COMPOSITION CIRCUIT BLOCK	
CP655	1-239-822-11	COMPOSITION CIRCUIT BLOCK	
CP656	1-239-832-11	COMPOSITION CIRCUIT BLOCK	
< DIODE >			
D651	8-719-304-16	SEL2510W-D (TAPE) (US, AEP)	
< FLUORESCENT INDICATOR >			
FL651	1-517-272-11	INDICATOR TUBE, FLUORESCENT	
< IC >			
IC651	8-752-850-63	IC    CXP82220-009Q	
IC652	8-759-500-05	IC    MSM6338MS-K	
< TRANSISTOR >			
Q651	8-729-900-80	TRANSISTOR    DTC114ES (US, AEP)	
Q652	8-729-620-05	TRANSISTOR    2SC2603-EF	
Q653	8-729-620-05	TRANSISTOR    2SC2603-EF	
Q654	8-729-620-05	TRANSISTOR    2SC2603-EF	
< RESISTOR >			
R656	1-249-441-11	CARBON      100K 5%    1/4W	
R657	1-249-429-11	CARBON      10K 5%     1/4W	
R659	1-249-413-11	CARBON      470 5%     1/4W F	
R661	1-249-413-11	CARBON      470 5%     1/4W F (US, AEP)	
R663	1-249-441-11	CARBON      100K 5%    1/4W	
R664	1-249-441-11	CARBON      100K 5%    1/4W	
R665	1-249-441-11	CARBON      100K 5%    1/4W	
R666	1-249-441-11	CARBON      100K 5%    1/4W	
R667	1-249-409-11	CARBON      220 5%     1/4W F	
R668	1-249-428-11	CARBON      8.2K 5%    1/4W F	
R673	1-249-428-11	CARBON      8.2K 5%    1/4W F	
R676	1-249-441-11	CARBON      100K 5%    1/4W	
R677	1-249-441-11	CARBON      100K 5%    1/4W	
R678	1-249-441-11	CARBON      100K 5%    1/4W	
R679	1-249-441-11	CARBON      100K 5%    1/4W	
R680	1-249-441-11	CARBON      100K 5%    1/4W	
R681	1-249-441-11	CARBON      100K 5%    1/4W	
< SWITCH >			
S651	1-554-303-21	SWITCH, TACTILE (MARGIN RESET)	
S654	1-692-839-11	SWITCH, TOGGLE (MONITOR) (US, AEP)	

**PANEL (R)    PIN JACK    POWER    REC VOL**

Ref.No.	Part No.	Description	Remark
		< VIBRATOR >	
X651	1-577-359-21	VIBRATOR, CERAMIC (4.19MHz)	
*****			
*	1-650-807-11	PIN JACK BOARD *****	
		< CAPACITOR >	
C101	1-136-810-11	FILM                    220PF    5%    100V	
C141	1-136-810-11	FILM                    220PF    5%    100V	
C201	1-136-810-11	FILM                    220PF    5%    100V	
C241	1-136-810-11	FILM                    220PF    5%    100V	
		< CONNECTOR >	
CN032	1-691-766-11	PLUG (MICRO CONNECTOR) 4P	
CN137	1-691-766-31	PLUG (MICRO CONNECTOR) 4P	
		< JACK >	
J301	1-568-101-11	JACK, PIN 4P (LINE IN, LINE OUT)	
		< RESISTOR >	
R173	1-247-739-11	CARBON                100    5%    1/2W	
R273	1-247-739-11	CARBON                100    5%    1/2W	
*****			
*	A-2007-087-A	POWER BOARD, COMPLETE (AEP, G) *****	
*	A-2007-234-A	POWER BOARD, COMPLETE (US) *****	
*	1-650-796-11	POWER BOARD	
*	4-942-204-01	PLATE, GROUND	
*	1-533-293-11	FUSE HOLDER (US)	
		< CAPACITOR >	
C920	1-126-024-11	ELECT                220uF    20%    16V	
C921	1-164-159-11	CERAMIC                0.1uF    50V	
C922	1-124-473-11	ELECT                1000uF    20%    10V	
C923	1-164-159-11	CERAMIC                0.1uF    50V	
C924	1-126-024-11	ELECT                220uF    20%    16V	
C925	1-164-159-11	CERAMIC                0.1uF    50V	
C926	1-124-473-11	ELECT                1000uF    20%    10V	
C927	1-164-159-11	CERAMIC                0.1uF    50V	
C928	1-126-024-11	ELECT                220uF    20%    16V	
C929	1-126-022-11	ELECT                47uF    20%    10V	
C930	1-124-473-11	ELECT                1000uF    20%    10V	
△C940	1-161-744-51	CERAMIC                0.01uF    400V	
△C941	1-161-744-51	CERAMIC                0.01uF    400V	
△C942	1-161-742-00	CERAMIC                0.0022uF 20%    400V	

Ref.No.	Part No.	Description	Remark
△C943	1-161-742-00	CERAMIC                0.0022uF 20%    400V	
△C944	1-161-742-00	CERAMIC                0.0022uF 20%    400V	
△C945	1-161-742-00	CERAMIC                0.0022uF 20%    400V (AEP, G)	
		< CONNECTOR >	
* CN920	1-564-512-11	PLUG, CONNECTOR 9P	
* CN921	1-564-340-00	PIN, CONNECTOR 6P	
CN922	1-564-506-11	PLUG, CONNECTOR 3P	
* CN923	1-564-706-11	PIN, CONNECTOR (SMALL TYPE) 4P	
* CN924	1-564-710-11	PIN, CONNECTOR (SMALL TYPE) 8P	
* CN940	1-564-321-00	PIN, CONNECTOR 2P	
CN941	1-580-629-21	PIN, CONNECTOR 2P	
* CN942	1-565-395-11	PIN, CONNECTOR 3P	
		< DIODE >	
D920	8-719-200-77	DIODE    10E2N	
D921	8-719-200-77	DIODE    10E2N	
		< FUSE >	
△F903	1-532-744-11	FUSE, GLASS TUBE (2.5A, 125V) (US)	
		< IC >	
IC920	8-759-144-82	IC    UPC2405HF	
IC921	8-759-148-79	IC    UPC2406HF	
		< COIL >	
△L940	1-421-915-11	COIL, LINE FILTER	
		< TRANSISTOR >	
Q920	8-729-620-05	TRANSISTOR    2SC2603-EF	
Q921	8-729-209-15	TRANSISTOR    2SD2012	
		< RESISTOR >	
R920	1-249-425-11	CARBON                4.7K    5%    1/4W F	
R921	1-249-429-11	CARBON                10K    5%    1/4W	
*****			
*	1-650-805-11	REC VOL BOARD *****	
		< CONNECTOR >	
CN302	1-691-766-11	PLUG (MICRO CONNECTOR) 4P	
		< DIODE >	
D301	8-719-987-63	DIODE    1N4148M	

The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.

# REC VOL    RECT    REMOTE CONTROL

Ref.No.	Part No.	Description	Remark	Ref.No.	Part No.	Description	Remark
< RESISTOR >							
R101	1-249-486-11	CARBON	12K 5% 1/2W	D911	8-719-200-77	DIODE 10E2N	
R102	1-249-703-11	CARBON	18K 5% 1/2W	D912	8-719-002-48	DIODE UZL-27H	
R201	1-249-486-11	CARBON	12K 5% 1/2W	D913	8-719-014-70	DIODE UZP-5.6BB	
R202	1-249-703-11	CARBON	18K 5% 1/2W	< FUSE >			
< VARIABLE RESISTOR >							
RV301	1-241-360-11	RES, VAR, CARBON	50K/50K	△F901	1-532-286-00	FUSE, TIME-LAG (2.5A, 250V) (AEP, G)	
< RELAY >				△F901	1-532-744-11	FUSE, GLASS TUBE (2.5A, 125V) (US)	
RY301	1-515-804-11	RELAY		△F902	1-532-286-00	FUSE, TIME-LAG (2.5A, 250V) (AEP, G)	
*****				△F902	1-532-744-11	FUSE, GLASS TUBE (2.5A, 125V) (US)	
*	A-2007-099-A	RECT BOARD, COMPLETE (US)		< RESISTOR >			
*****				△FR901	1-212-865-00	FUSIBLE 22 5% 1/4W F	
*	A-2007-243-A	RECT BOARD, COMPLETE (AEP, G)		△FR902	1-212-849-00	FUSIBLE 4.7 5% 1/4W F	
*****				△FR903	1-219-137-11	FUSIBLE 0.33 10% 1/4W	
*	1-533-293-11	FUSE HOLDER		< TRANSISTOR >			
< CAPACITOR >				Q901	8-729-140-97	TRANSISTOR 2SB734-34	
C901	1-109-875-11	ELECT	10000uF 20% 35V (AEP, G)	< RESISTOR >			
C901	1-126-982-31	ELECT	5600uF 20% 35V (US)	R901	1-249-429-11	CARBON 10K 5% 1/4W	
C901	1-109-875-11	ELECT	10000uF 20% 35V (AEP, G)	R902	1-249-433-11	CARBON 22K 5% 1/4W	
C902	1-126-982-31	ELECT	5600uF 20% 35V (US)	< THERMISTOR >			
C903	1-136-165-00	FILM	0.1uF 5% 50V	TH901	1-808-065-11	THERMISTOR, POSITIVE	
*****				TH902	1-808-065-11	THERMISTOR, POSITIVE	
C904	1-136-177-00	FILM	1uF 5% 50V	*****			
C905	1-126-017-11	ELECT	6800uF 20% 16V	*	1-650-794-11	REMOTE CONTROL BOARD	
C906	1-126-946-11	ELECT	6800uF 20% 25V	*****			
C907	1-126-053-11	ELECT	220uF 20% 50V	< CAPACITOR >			
C908	1-126-053-11	ELECT	220uF 20% 50V	C618	1-164-159-11	CERAMIC 0.1uF 50V	
C909	1-126-059-11	ELECT	10uF 20% 50V	< CONNECTOR >			
C910	1-126-052-11	ELECT	100uF 20% 35V	* CN607	1-564-338-00	PIN, CONNECTOR 4P	
C911	1-164-159-11	CERAMIC	0.1uF 50V	< IC >			
C912	1-124-999-11	ELECT	2200uF 20% 10V	IC603	8-749-922-36	IC GP1U50XB	
< CONNECTOR >				< RESISTOR >			
* CN901	1-564-104-00	PIN, CONNECTOR (B3P-VH)	3P	R643	1-249-426-11	CARBON 5.6K 5% 1/4W	
CN903	1-691-767-11	PLUG (MICRO CONNECTOR)	5P	R644	1-247-856-00	CARBON 11K 5% 1/4W	
CN904	1-564-506-11	PLUG (MICRO CONNECTOR)	5P	< SWITCH >			
< DIODE >				S619	1-572-210-11	SWITCH, SLIDE (TIMER)	
D901	8-719-230-02	DIODE	30DF2	*****			
D902	8-719-230-02	DIODE	30DF2				
D903	8-719-230-02	DIODE	30DF2				
D904	8-719-230-02	DIODE	30DF2				
D905	8-719-312-47	DIODE	RBA-406B				
D906	8-719-312-47	DIODE	RBA-406B				
D910	8-719-200-77	DIODE	10E2N				

The components identified by mark **△** or dotted line with mark **△** are critical for safety.  
 Replace only with part number specified.

Ref. No.	Part No.	Description	Remark
*	A-2006-455-A	RF AMP BOARD, COMPLETE (G) *****	
		< CAPACITOR >	
C1	1-124-778-00	ELECT CHIP 22uF 20%	6.3V
C2	1-163-019-00	CERAMIC CHIP 0.0068uF 10%	50V
C3	1-163-117-00	CERAMIC CHIP 100PF 5%	50V
C4	1-162-638-11	CERAMIC CHIP 1uF	16V
C5	1-164-299-11	CERAMIC CHIP 0.22uF 10%	25V
C6	1-164-004-11	CERAMIC CHIP 0.1uF 10%	25V
C7	1-163-009-11	CERAMIC CHIP 0.001uF 10%	50V
C8	1-124-778-00	ELECT CHIP 22uF 20%	6.3V
C9	1-124-778-00	ELECT CHIP 22uF 20%	6.3V
C10	1-163-009-11	CERAMIC CHIP 0.001uF 10%	50V
C11	1-164-004-11	CERAMIC CHIP 0.1uF 10%	25V
C12	1-164-299-11	CERAMIC CHIP 0.22uF 10%	25V
C13	1-162-638-11	CERAMIC CHIP 1uF	16V
C14	1-163-117-00	CERAMIC CHIP 100PF 5%	50V
C15	1-124-778-00	ELECT CHIP 22uF 20%	6.3V
C16	1-163-038-00	CERAMIC CHIP 0.1uF	25V
C17	1-163-001-11	CERAMIC CHIP 220PF 10%	50V
C18	1-163-117-00	CERAMIC CHIP 100PF 5%	50V
C19	1-163-001-11	CERAMIC CHIP 220PF 10%	50V
C20	1-164-182-11	CERAMIC CHIP 0.0033uF 10%	50V
C21	1-163-005-11	CERAMIC CHIP 470PF 10%	50V
C22	1-126-603-11	ELECT CHIP 4.7uF 20%	35V
C23	1-163-117-00	CERAMIC CHIP 100PF 5%	50V
C24	1-163-038-00	CERAMIC CHIP 0.1uF	25V
C25	1-124-778-00	ELECT CHIP 22uF 20%	6.3V
C26	1-163-038-00	CERAMIC CHIP 0.1uF	25V
C27	1-162-638-11	CERAMIC CHIP 1uF	16V
C28	1-164-505-11	CERAMIC CHIP 2.2uF	16V
		< CONNECTOR >	
* CN51	1-566-207-11	PIN, CONNECTOR (PC BOARD) 14P	
* CN52	1-564-720-11	PIN, CONNECTOR (SMALL TYPE) 4P	
		< IC >	
IC1	8-752-039-01	IC CXA1364R	
		< COIL >	
L1	1-408-781-00	INDUCTOR CHIP 22uH	
L2	1-408-789-21	INDUCTOR CHIP 100uH	
L3	1-408-781-00	INDUCTOR CHIP 22uH	
		< RESISTOR >	
R1	1-216-082-00	METAL GLAZE 24K 5%	1/10W
R2	1-216-082-00	METAL GLAZE 24K 5%	1/10W
R3	1-216-066-00	METAL CHIP 5.1K 5%	1/10W
R4	1-216-066-00	METAL CHIP 5.1K 5%	1/10W

Ref. No.	Part No.	Description	Remark
R5	1-216-077-00	METAL CHIP 15K 5%	1/10W
R6	1-216-077-00	METAL CHIP 15K 5%	1/10W
R7	1-216-077-00	METAL CHIP 15K 5%	1/10W
R8	1-216-079-00	METAL CHIP 18K 5%	1/10W
R9	1-216-075-00	METAL CHIP 12K 5%	1/10W
R10	1-216-079-00	METAL CHIP 18K 5%	1/10W
R12	1-216-077-00	METAL CHIP 15K 5%	1/10W
R13	1-216-077-00	METAL CHIP 15K 5%	1/10W
R14	1-216-081-00	METAL CHIP 22K 5%	1/10W
R15	1-216-085-00	METAL CHIP 33K 5%	1/10W
R16	1-216-089-91	METAL GLAZE 47K 5%	1/10W
R17	1-216-080-00	METAL CHIP 20K 5%	1/10W
R18	1-216-073-00	METAL CHIP 10K 5%	1/10W
		< VARIABLE RESISTOR >	
RV1	1-238-181-11	RES, ADJ, CERMET 4.7K	
RV2	1-238-181-11	RES, ADJ, CERMET 4.7K	
*****			
*	A-2006-207-A	RF AMP (PB) BOARD, COMPLETE (US, AEP) *****	
		< CAPACITOR >	
C51	1-124-779-00	ELECT CHIP 10uF 20%	16V
C52	1-163-117-00	CERAMIC CHIP 100PF 5%	50V
C53	1-162-638-11	CERAMIC CHIP 1uF	16V
C54	1-164-299-11	CERAMIC CHIP 0.22uF 10%	25V
C55	1-164-004-11	CERAMIC CHIP 0.1uF 10%	25V
C57	1-124-779-00	ELECT CHIP 10uF 20%	16V
C58	1-164-004-11	CERAMIC CHIP 0.1uF 10%	25V
C59	1-164-299-11	CERAMIC CHIP 0.22uF 10%	25V
C60	1-162-638-11	CERAMIC CHIP 1uF	16V
C61	1-163-117-00	CERAMIC CHIP 100PF 5%	50V
C62	1-124-779-00	ELECT CHIP 10uF 20%	16V
C63	1-163-005-11	CERAMIC CHIP 470PF 10%	50V
C64	1-163-005-11	CERAMIC CHIP 470PF 10%	50V
C66	1-163-009-11	CERAMIC CHIP 0.001uF 10%	50V
C69	1-124-779-00	ELECT CHIP 10uF 20%	16V
C70	1-163-038-00	CERAMIC CHIP 0.1uF	25V
C71	1-164-005-11	CERAMIC CHIP 0.47uF	25V
C72	1-163-038-00	CERAMIC CHIP 0.1uF	25V
		< CONNECTOR >	
CN51	1-569-349-11	CONNECTOR, F.P.C 6P	
* CN52	1-564-725-11	PIN, CONNECTOR (SMALL TYPE) 9P	
		< IC >	
IC51	8-752-039-01	IC CXA1364R	



**RF AMP (PB)**

**RF AMP (REC/PB)**

Ref.No.	Part No.	Description	Remark
< COIL >			
L51	1-408-781-00	INDUCTOR CHIP 22uH	
L52	1-408-789-21	INDUCTOR CHIP 100uH	
L53	1-408-781-00	INDUCTOR CHIP 22uH	
< TRANSISTOR >			
Q51	8-729-901-01	TRANSISTOR DTC144EK	
Q52	8-729-901-01	TRANSISTOR DTC144EK	
Q53	8-729-901-01	TRANSISTOR DTC144EK	
Q54	8-729-901-01	TRANSISTOR DTC144EK	
Q55	8-729-901-01	TRANSISTOR DTC144EK	
< RESISTOR >			
R51	1-216-065-00	METAL CHIP 4.7K 5% 1/10W	
R52	1-216-077-00	METAL CHIP 15K 5% 1/10W	
R53	1-216-077-00	METAL CHIP 15K 5% 1/10W	
R54	1-216-065-00	METAL CHIP 4.7K 5% 1/10W	
R55	1-216-083-00	METAL CHIP 27K 5% 1/10W	
R56	1-216-089-91	METAL GLAZE 47K 5% 1/10W	
R57	1-216-084-00	METAL CHIP 30K 5% 1/10W	
R58	1-216-085-00	METAL CHIP 33K 5% 1/10W	
R59	1-216-085-00	METAL CHIP 33K 5% 1/10W	
R60	1-216-689-11	METAL CHIP 39K 0.5% 1/10W	
R61	1-216-075-00	METAL CHIP 12K 5% 1/10W	
R62	1-216-077-00	METAL CHIP 15K 5% 1/10W	
R63	1-216-065-00	METAL CHIP 4.7K 5% 1/10W	
*****			
*	A-2006-561-A	RF AMP (REC/PB) BOARD, COMPLETE (US, AEP)	
*****			
< CAPACITOR >			
C1	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C2	1-124-778-00	ELECT CHIP 22uF 20% 6.3V	
C3	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C4	1-124-778-00	ELECT CHIP 22uF 20% 6.3V	
C5	1-163-117-00	CERAMIC CHIP 100PF 5% 50V	
C6	1-162-637-11	CERAMIC CHIP 0.47uF 16V	
C7	1-164-299-11	CERAMIC CHIP 0.22uF 10% 25V	
C8	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C9	1-163-009-11	CERAMIC CHIP 0.001uF 10% 50V	
C10	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C11	1-124-778-00	ELECT CHIP 22uF 20% 6.3V	
C12	1-162-638-11	CERAMIC CHIP 1uF 16V	
C13	1-126-206-11	ELECT CHIP 100uF 20% 6.3V	
C14	1-163-009-11	CERAMIC CHIP 0.001uF 10% 50V	
C15	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C16	1-164-299-11	CERAMIC CHIP 0.22uF 10% 25V	
C17	1-162-637-11	CERAMIC CHIP 0.47uF 16V	
C18	1-163-117-00	CERAMIC CHIP 100PF 5% 50V	

Ref.No.	Part No.	Description	Remark
C19	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C20	1-124-778-00	ELECT CHIP 22uF 20% 6.3V	
C21	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C22	1-163-003-11	CERAMIC CHIP 330PF 10% 50V	
C23	1-163-117-00	CERAMIC CHIP 100PF 5% 50V	
C24	1-163-003-11	CERAMIC CHIP 330PF 10% 50V	
C25	1-164-182-11	CERAMIC CHIP 0.0033uF 10% 50V	
C26	1-163-007-11	CERAMIC CHIP 680PF 10% 50V	
C27	1-164-337-11	CERAMIC CHIP 2.2uF 16V	
C28	1-163-019-00	CERAMIC CHIP 0.0068uF 10% 50V	
< CONNECTOR >			
CN1	1-569-349-11	CONNECTOR, F.P.C 6P	
* CN2	1-566-194-11	PIN, CONNECTOR (PC BOARD) 15P	
< IC >			
IC1	8-752-039-01	IC CXA1364R	
< COIL >			
L1	1-408-781-00	INDUCTOR CHIP 22uH	
L2	1-408-781-00	INDUCTOR CHIP 22uH	
L3	1-408-777-00	INDUCTOR CHIP 10uH	
L4	1-408-789-21	INDUCTOR CHIP 100uH	
< TRANSISTOR >			
Q1	8-729-903-82	TRANSISTOR FMW2	
Q2	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
Q3	8-729-903-82	TRANSISTOR FMW2	
Q4	8-729-903-82	TRANSISTOR FMW2	
Q5	8-729-903-82	TRANSISTOR FMW2	
< RESISTOR >			
R1	1-216-025-00	METAL CHIP 100 5% 1/10W	
R2	1-216-073-00	METAL CHIP 10K 5% 1/10W	
R3	1-216-076-00	METAL CHIP 13K 5% 1/10W	
R4	1-216-076-00	METAL CHIP 13K 5% 1/10W	
R5	1-216-096-00	METAL GLAZE 91K 5% 1/10W	
R6	1-216-096-00	METAL GLAZE 91K 5% 1/10W	
R7	1-216-066-00	METAL CHIP 5.1K 5% 1/10W	
R8	1-216-066-00	METAL CHIP 5.1K 5% 1/10W	
R9	1-216-077-00	METAL CHIP 15K 5% 1/10W	
R10	1-216-077-00	METAL CHIP 15K 5% 1/10W	
R11	1-216-077-00	METAL CHIP 15K 5% 1/10W	
R12	1-216-079-00	METAL CHIP 18K 5% 1/10W	
R13	1-216-075-00	METAL CHIP 12K 5% 1/10W	
R14	1-216-079-00	METAL CHIP 18K 5% 1/10W	
R15	1-216-077-00	METAL CHIP 15K 5% 1/10W	
R16	1-216-077-00	METAL CHIP 15K 5% 1/10W	
R17	1-216-077-00	METAL CHIP 15K 5% 1/10W	
R18	1-216-044-00	METAL CHIP 620 5% 1/10W	

**RF AMP (REC/PB)      S-END      SBM SW      T-END**

Ref.No.	Part No.	Description	Remark
R19	1-216-083-00	METAL CHIP      27K    5%    1/10W	
R20	1-216-078-00	METAL GLAZE      16K    5%    1/10W	
R21	1-216-069-00	METAL CHIP      6.8K   5%    1/10W	
R22	1-216-096-00	METAL GLAZE      91K    5%    1/10W	
R23	1-216-078-00	METAL GLAZE      16K    5%    1/10W	
R24	1-216-083-00	METAL CHIP      27K    5%    1/10W	
< VARIABLE RESISTOR >			
RV1	1-238-181-11	RES, ADJ, CERMET 4.7K	
RV2	1-238-181-11	RES, ADJ, CERMET 4.7K	
RV3	1-238-238-11	RES, ADJ, CERMET 22K	
RV4	1-238-238-11	RES, ADJ, CERMET 22K	
*****			
*	1-650-815-11	S-END BOARD	
*****			
< TRANSISTOR >			
Q950	1-808-957-11	PHOTO SENSOR	
*****			
*	1-650-797-11	SBM SW BOARD	
*****			
< CONNECTOR >			
* CN659	1-564-337-00	PIN, CONNECTOR 3P	
< SWITCH >			
S652	1-554-118-00	SWITCH, PUSH (1 KEY) (EMPHASIS)	
S653	1-554-118-00	SWITCH, PUSH (1 KEY) (SBM)	
*****			
*	1-650-812-11	T-END BOARD	
*****			
< TRANSISTOR >			
Q951	1-808-957-11	PHOTO SENSOR	
*****			
MISCELLANEOUS			
*****			
110	1-751-976-11	WIRE (FLAT TYPE) (17 CORE)	
* 112	1-533-293-11	FUSE HOLDER	
122	1-751-977-11	WIRE (FLAT TYPE) (23 CORE)	
△129	1-559-479-11	CORD, POWER (US)	
△129	1-575-912-11	CORD, POWER (AEP, G)	
BAT601	1-528-229-11	BATTERY, LITHIUM CR-2450	
FL601	1-517-271-11	INDICATOR TUBE, FLUORESCENT	

Ref.No.	Part No.	Description	Remark
FL651	1-517-272-11	INDICATOR TUBE, FLUORESCENT	
△F901	1-532-286-00	FUSE, TIME-LAG (2.5A, 250V) (AEP, G)	
△F901	1-532-744-11	FUSE, GLASS TUBE (2.5A, 125V) (US)	
△F902	1-532-286-00	FUSE, TIME-LAG (2.5A, 250V) (AEP, G)	
△F902	1-532-744-11	FUSE, GLASS TUBE (2.5A, 125V) (US)	
△F903	1-532-744-11	FUSE, GLASS TUBE (2.5A, 125V) (US)	
M901	A-2004-301-A	MOTOR ASSY, CONTROL (LOADING)	
M902	8-835-306-01	MOTOR, DC U-17A (CAPSTAN)	
* M903	8-835-205-01	MOTOR, DC U-2A (REEL) (included PM901)	
M904	8-848-549-11	DRUM ASSY (DOU-15A-R) (AEP, US)	
M904	8-848-626-01	DRUM ASSY (DOU-03D-R) (G)	
M905	A-2003-910-A	MOTOR ASSY, CASSETTE	
PM902	1-454-522-11	SOLENOID, PLUNGER (FWD)	
△T901	1-426-719-11	TRANSFORMER, POWER (AEP, G)	
△T901	1-426-796-11	TRANSFORMER, POWER (US)	
*****			
ACCESSORIES & PACKING MATERIALS			
*****			
	1-467-482-11	REMOTE COMMANDER (RM-D2000) (GOLD)	
	1-467-482-21	REMOTE COMMANDER (RM-D2100) (BLACK)	
	1-558-271-11	CORD, CONNECTION (2 PHONO PLUGS TO 2 PHONO PLUGS)	
*	3-356-965-01	SPACER (US)	
	3-707-584-01	COVER, BATTERY (for RM-D2100) (BLACK)	
	3-707-584-11	COVER, BATTERY (for RM-D2000) (GOLD)	
	3-757-928-11	MANUAL, INSTRUCTION (ENGLISH, FRENCH, SPANISH) (AEP)	
	3-757-928-21	MANUAL, INSTRUCTION (ENGLISH) (US)	
	3-757-928-41	MANUAL, INSTRUCTION (GERMAN, SWEDISH, DUTCH, ITALIAN) (AEP)	
	3-757-928-51	MANUAL, INSTRUCTION (GERMAN) (G)	
*	3-907-557-01	INDIVIDUAL CARTON	
*	3-907-558-01	CUSHION	
	4-847-802-00	SCREW (AEP, G)	
	3-757-928-31	MANUAL, INSTRUCTION (FRENCH) (AEP)	
*****			
*****			
HARDWARE LIST			
*****			
#1	7-621-772-08	SCREW +B 2X3	
#2	7-621-772-20	SCREW +B 2X5	
#3	7-621-772-30	SCREW +B 2X6	
#4	7-628-253-05	SCREW +PS 2X4	
#5	7-627-553-27	SCREW, PRECISION +P 2X2.5	
#6	7-627-553-67	SCREW, PRECISION +P 2X5	
#7	7-621-775-08	SCREW +B 2.6X3	
#8	7-627-450-78	SCREW, PRECISION +K 1.7X4 (AEP, US)	
#8	7-627-852-48	PRECISION SCREW +P1.7X3.5TYPE3 (G)	

The components identified by mark △ or dotted line with mark △ are critical for safety.  
Replace only with part number specified.

<u>Ref.No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>
#9	7-627-552-47	SCREW, PRECISION +P 1.7X4	
#10	7-621-773-86	SCREW +B 2.6X4	
#11	7-685-884-09	SCREW +BVTT 4X14 (S)	
#12	7-685-870-01	SCREW +BVTT 3X5 (S)	
#13	7-682-546-09	SCREW +B 3X5	
#14	7-682-547-09	SCREW +BVTT 3X6 (S)	
#15	7-685-647-79	SCREW +BVTP 3X10 TYPE2 N-S	
#16	7-682-947-01	SCREW +PSW 3X6	
#17	7-685-133-19	SCREW +BTP 2.6X6 TYPE2 N-S	
#18	7-621-772-18	SCREW +B 2X4	
#19	7-685-534-19	SCREW +BTP 2.6X8 TYPE2 N-S	
#20	7-682-550-09	SCREW +B 3X12	
#21	7-621-255-10	SCREW +P 2X3	
#22	7-627-556-17	SCREW, PRECISION +P 2.6X3 TYPE1	
#23	7-685-102-19	SCREW +P 2X4 TYPE2 NON-SLIT	
#24	7-627-553-38	SCREW, PRECISION +P 2X3 (G)	

# DTC-2000ES

## SONY SERVICE MANUAL

US Model  
AEP Model

### SUPPLEMENT-1

File this supplement with the service manual.

Subject : • PARTS CHANGED  
• CORRECTION

(ECN-TC500800, SPM-95029)

#### PARTS CHANGED

Revise your service manual as shown below due to parts supply classification has been changed.

Page	CURRENT			REVISED		
	Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
106	453	X-3362-027-1	GUIDE ASSY, ROLLER	453	X-3371-518-1	ROLLER GUIDE ASSY

**CORRECTION**

☛ : indicates corrected portion.

Page	INCORRECT			CORRECT		
104	Ref. No. 206	Part No. 3-373-234-05	Description CHASSIS (L)	Ref. No. 206	Part No. <u>A-2003-907-1</u> ☛	Description CHASSIS (L) ASSY

# DTC-2000ES

## SONY SERVICE MANUAL

US Model  
AEP Model

### CORRECTION-1

Correct your service manual as shown below.

\_\_\_\_ (Under line) : indicates corrected portion.

Page	INCORRECT			CORRECT		
	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
106	462	3-701-437-01	SHEET (CATCHER)	462	<u>3-364-033-01</u>	SHEET (CATCHER)

(SPM-95058)