DTC-77ES/87ES

SERVICE MANUAL



US Model DTC-87ES

AEP Model UK Model

DTC-77ES

Photo: DTC-87ES

Model Name Using Similar	Mechanism	New Mechanism
Tape Transport Mechanism	Туре	DATM-51

SPECIFICATIONS

Tape	
Recording head	
Recording time	

Tape speed

Drum rotation

Digital audio tape Rotary head

Standard: 120 minutes.

Long-play mode: 240 minutes

(with DT-120) Standard: 8.15 mm/s,

Long play mode: 4.075 mm/s

Standard: 2,000 rpm,

Long-play mode: 1,000 rpm

Error correction

Double Read Solomon code

Tape

Track pitch Sampling frequency

13.6 µm (20.4 µm) 48 kHz, 44.1 kHz, 32 kHz 8-10 Modulation

Modulation system Transfer rate Number of channel

2.46 Mbit/sec. 2 channels, stereo

D/A conversion (Quantization)

Standard: 16-bit linear Long-play mode: 12-bit

Frequency response

non-linear Standard: 2-22,000 Hz (±0.5

Long-play mode: 2-14,500 Hz

(±0.5 dB)

		DTC-77ES	DTC-87ES
Signal to noise	SP	more than 93 dB	more than 94 dB
ratio	LP	more man 93 ub	more than 93 dB
Dynamic range	SP	more than 93 dB	more than 94 dB
Dynamic range	LP	more man 93 db	more than 93 dB
Total harmonic	SP	less than 0.0045%	less than 0.004%
distortion (1 kHz)	LP	less than 0.08%	less than 0.08%

* SP: standard-play mode LP: Long-play mode

Wow and flutter

Below measurable limit (±0.001% W. PEAK)

- Continued on next page -





Input

	Jack type	Impedance	Rated input level		
LINE IN	phono jack	47 kohms	-4 dBs		
DIGITAL IN	phono jack	75 ohms	0.5 Vp-p, 20%		
DIGITAL IN	optical jack	_			

Output

	Jack type	Impedance		Load impedance
LINE OUT	phono jack	470 ohms	-4 dBs	More than 10 kohms
PHONES	stereo phone jack	220 ohms	2.0 mW	32 ohms

DIGITAL OUT (optical jack): wavelength 660 nm

General

Power requirements US model: 120 V AC, 60 Hz AEP model: 220/230 V AC, 50/60 Hz UK model: 240 V AC, 50/60 Hz Power consumption 37 W **Dimensions** US, AEP model: Approx. $470 \times 135 \times 350 \text{ mm}$ (w/h/d) $(18^{5}/_{8} \times 5^{3}/_{8} \times 13^{7}/_{8} \text{ inches})$ UK model: Approx. $430 \times 135 \times 350 \text{ mm}$ (w/h/d) $(17 \times 5^{3}/_{8} \times 13^{7}/_{8} \text{ inches})$ Weight US, AEP model: Approx. 11 kg (24 lb 5 oz) UK model: Approx. 10.2 kg (22 lb 8 oz)

Remote commander (supplied)

Remote control system
Power requirements

Dimensions

Dimensions

Approx. 63x19x175 mm (w/h/d)
(2 1/2 x 3/4 x 7 inches)

Weight

Approx. 130 g (4 oz) incl.
batteries.

Supplied accessories

Sony batteries SUM-3(NS) (2) Audio connecting cords (2 phono plugs - 2 phono plugs, stereo for line inputs and outputs) (2) Screws (4)

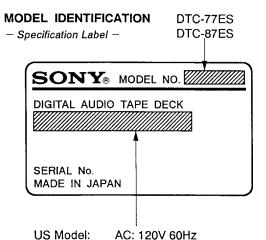
Design and specifications subject to change without notice.

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SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY MARK A OR DOTTED LINE WITH MARK A ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.



CAUTION

AC: 220 - 230V~50/60 Hz

AC: 240~50/60 Hz

AEP Model:

UK Model:

Danger of explosion if battery is incorrectly replaced. Replace only with the same or equivalent type recommended by the equipment manufacturer. Discard used batteries according to manufacturer's instructions.

ADVARSEL!

Lithiumbatteri – Eksplosionsfare ved fejlagtig håndtering.

Udskiftning må kun ske med batteri

af samme fabrikat og type.

Lever det brugte batteri tilbage til leverand¢ren.

ADVARSEL

Lithiumbatteri – Eksplosjonsfare.

Ved utskifting benyttes kun batteri som
anbefalt av apparatfabrikanten.

Brukt batteri returneres apparatleverand¢ren.

VARNING

Explosionsfara vid felaktigt batteribyte. Använd samma batterityp eller en ekvivalent typ som rekommenderas av apparattillverkaren. Kassera använt batteri enligt fabrikantens instruktion.

VAROITUS

Paristo voi räjähtää, jos se on virheellisesti asennettu. Vaihda paristo ainoastaan laitevalmistajan suosittelemaan tyyppiin. Hävitä käytetty paristo valmistajan ohjeiden mukaisesti.

SAFETY CHECK-OUT

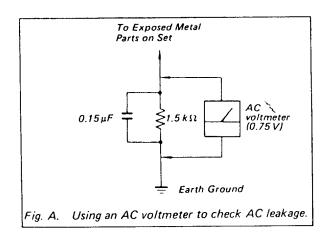
After correcting the original service problem, perform the following safety check before releasing the set to the customer:

Check the antenna terminals, metal trim, "metallized" knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.

LEAKAGE TEST

The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microampers). Leakage current can be measured by any one of three methods.

- A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers' instructions to use these instruments.
- 2. A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.
- 3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The "limit" indication is 0.75 V, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2 V AC range are suitable. (See Fig. A)



SECTION 1 GENERAL

This section is extracted from instruction manual.

Features

Serial copy management system

This unit utilizes the serial copy management system that permits digital-to-digital recording for one generation. You can record CD sound or other digital formats through a digital-to-digital connection.

4-Head, 4-DD Motor Mechanical Deck System

In addition to the standard two heads for recording and playback, this unit employs two additional heads for aftermonitoring, forming a four-head system. This system allows after-monitoring of the recorded sound during recording in the same manner as with three-head cassette decks. In addition, the unit employs direct-drive motors for the drum, capstan, and reel drives, realizing silent and stable tape transport.

Date Function Automatically Records the Recording Date and Time

The year, month, day, day of the week, hour, minute and second are automatically recorded in the subcode area during recording, so that during playback you can display this data to check when the tape was recorded. This function is especially convenient when recording live performances, etc.

Three sampling frequencies

Recording/playback can be done with three sampling frequencies (48 kHz, 44.1 kHz and 32 kHz).
48 kHz: For analog and digital input signals in a standard mode.

44.1 kHz: For compact disc and pre-recorded DAT tape. 32 kHz: For analog input signals in a long-play mode.

Long Play mode

This unit can operate in a long-play mode. Analog input signals can be recorded or playback for up to four consecutive hours when the DT-120 DAT cassette tape is used. The sampling frequency will be 32 kHz in the long-play mode.

Visible cassette loading

You can view the tape operation through the lid of the cassette compartment.

Excellent sound quality

1-bit A/D converter

For the A/D converter section which converts analog input signals to digital signals, the unit employs a 1-bit A/D converter which theoretically generates no zero-cross distortion for a clear, elegant sound quality.

Pulse D/A converter

Superior playback performance is achieved through the combination of an 8X oversampling digital filter with a 1-bit D/A converter.

Independent Digital and Analog Power Sources

Since the design of the power source section is important for obtaining good sound quality, this unit incorporates two large-sized, large-capacity transformers for independently supplying power to the digital/mechanical deck sections and the analog section. This design eliminates from the source any interference introduced through the power supply.

Rich Variety of Subcode Information

This unit can record subcode information such as Start IDs, program numbers, Skip IDs, and absolute time data, enabling you to quickly locate tunes and display the playback time in the same manner as when playing compact discs.

High-Speed Search Function

Direct-drive reel motors and a software servo system enable you to locate tunes at high speeds up to 200-times the normal playback speed.

Digital fade-in/fade-out

Professional sounding fade-in/fade-out of either digital or analog signals can be accomplished by use of the FADER button.

Post edit recording of sub codes

You can record or rewrite the following sub codes after the audio signal recording has been completed.

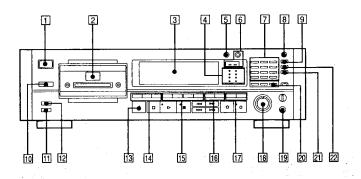
Start ID: Signifies the beginning of a selection.

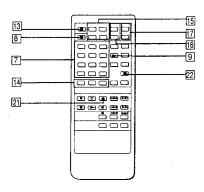
Program number: Gives a number to the selection.

Skip ID: Signifies the beginning of a portion to be skipped.

End ID: Signifies the end position of recording/playback. Since sub codes are written on the tape separately from audio signals, the audio signals are not affected.

Location and Function of Controls





Front Panel/Remote Commander

1 POWER switch

Turns the power on and off.

2 Cassette compartment

Insert a cassette with the window side up and the safety tab facing you.

3 Display window

4 ID indicators

Display which ID button is pressed.

5 REC MODE selector

Normally set to STANDARD.

When this selector is set to LONG, you can record analog input signals or digital signals with 32 kHz in the long-play mode.

6 REC MONITOR switch and indicators

Switch the output signals from the LINE OUT jack, DIGITAL OUT jack and PHONES jack during recording, In the SOURCE mode, the signal being input is output. In the TAPE mode, the signal to be recorded is output.

7 Music select buttons

Numeric buttons (0–9): Designate the desired program number to be played back before starting playback. CLEAR: Use to cancel the program number which has been mistakenly entered.

MUSIC SCAN: Use this feature to listen to the beginning of each selection successively.

8 DISPLAY MODE button

Change the display mode. (Refer to page 10.)

9 REPEAT button

Press to play a desired portion repeatedly. Each time you press the button, the indication changes as follows:

REPEAT 1 → REPEAT ALL → Nothing

10 Remote sensor

Receives the signal from the Remote Commander.

11 INPUT selector

Set according to the signal to be recorded.

ANALOG: For recording from the equipment connected to the LINE IN jacks.

OPTICAL: For recording from the equipment connected to the DIGITAL IN (OPTICAL) jack.

COAXIAL: For recording from the equipment connected to the DIGITAL IN (COAXIAL) jack.

12 TIMER switch

Normally set to OFF. Use start recording or playback at the desired time using a commercially available audio timer.

13 OPEN/CLOSE button

Press when inserting or removing the cassette.

14 COUNTER buttons

MODE: Selects the counter display in the display window among the linear counter (tape running time), absolute time, elapsed time of the selection, and total remaining time of tape. Each time you press the button, the display changes seguentially.

RESET: Resets the linear counter to "0M 00S".

MEMORY: Press to search the position of the tape you want to listen to (Memory play, Memory stop).

15 START ID buttons

AUTO: Press to turn on and off the AUTO indicator. When the AUTO indicator is lit, the start ID will automatically be written during recording. When the AUTO indicator is not lit, press START ID WRITE at the point where you want to write a start ID.

WRITE: Press to write the start ID at the desired point during recording or playback.

ERASE: Press to erase a start ID. When a start ID and a program number are written on the tape, both codes are simultaneously erased by pressing this button.

RENUMBER: Press to renumber all programs on the tape. When only the start IDs are written, pressing this button will insert the proper program numbers beginning with "1". The tape will rewind and start from the beginning to accomplish this function.

16 SKIP ID buttons

WRITE: Press at the beginning of the portion you may wish to skip later. A skip ID will be written from the point where you pressed this button.

ERASE: Press to erase the nearest skip ID which is before the current position.

17 END ID buttons

WRITE: Press to write the ID signifying the end of playback or recording.

ERASE: Press to erase the end ID.

18 REC LEVEL (recording level) controls

Adjust the recording level for the analog input signals. The outer knob controls the L (left) channel level and the inner knob the R (right) channel level. The knobs can be adjusted together.

When recording digital signals, it is not necessary to adjust the recording level.

19 PHONES jack

20 CLOCK SET button

Press to adjust the time of the clock built in this unit.

In this mode, The MUSIC SCAN button and the 0 button function as the + and - buttons respectively.

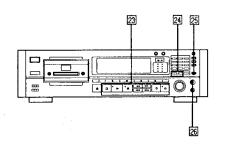
21 FADER button

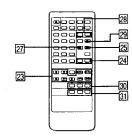
Press to fade in or fade out during recording or playback.

22 SKIP PLAY button

Press to activate the skip ID code function. The portion of the tape previously marked will be skipped.

Location and Function of Controls





Front Panel/Remote Commander

23 Tape operating buttons

- ■(stop): Press to stop recording or playback.
- ►(play): Press to play back the tape.
- (recording): Press to start recording. After pressing this button, press II or ►.
- II (pause): Press to stop for a moment during recording or playback. To restart recording or playback, press this button again or press ►.

If the unit is left in the pause mode for about 10 minutes, it will automatically be released and the deck will enter the stop mode. To restart recording or playback from the stop mode, press REC or ▶ respectively.

- O (record muting): Inserts a sound-muted portion (space).
- H (AMS): Press to locate the beginning of the selection during the playback.
- ◄◄/►► (rewind/review, fast-forward/cue): In the stop mode, press to rewind/fast-forward the tape. During playback, press to rewind or fast-forward the tape while listening to the sound.

24 DATE button

- **RECORDED:** Press to display the recording day of the tape being played.
- PRESENT: Press to display the current time.
 Each time the RECORDED or PRESENT buttons are pressed, year, month, and day display or hour, minute and second display is switched respectively.

25 MARGIN RESET button

Press to reset the margin of peak level.

26 PHONE LEVEL control

The PHONE LEVEL control adjusts the headphones volume level.

27 TIME SEARCH button

Press to search the position of the tape you want to listen to by giving the time etapsed from the beginning of the tape.

28 RMS play buttons

ENTER: To program the selections in a desired order, press this button after pressing the numeric buttons. CHECK: Press to check the programmed contents.

29 REPEAT A →B button

Press to play back a desired portion repeatedly.

30 CD operation buttons

- Operative only for the Sony CD player equipped with a Remote Commander.
- It (pause): Sets the CD player in the pause mode during playback. Press again to release pause. If pressed twice when the player is in the stop mode, playback
- H</br>
 H
 (AMS): Press to locate the desired selection on the Compact Disc during playback or in the stop mode.

31 CD SYNCHRO (CD synchronized recording) buttons

- (The playback of the CD player equipped with a Remote Commander and the recording of the DAT deck can be performed simultaneously.)
- STANDBY: Press to set the unit in the record-standby
- **START:** Press to start recording of the DAT deck and then playback of the CD player.
- STOP: Press to stop the DAT deck recording and the CD player playback.

Remote Commander Operation

Each button on the Remote Commander functions in the same way as those having the same name on the front name

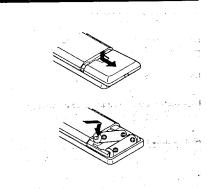
However, the following operations cannot be performed using the Remote Commander. Use the front panel controls instead

- Turing the power on and off
- Selecting digital(optical/coaxial)/analog input source
- Adjust the recording level headphones level
- · Setting the timer recording/playback
- Selecting the record mode (standard or long)
- Setting the REC MONITOR switch.

The following operations can be performed only with the Remote Commander.

- Activating CD synchronized recording using a Sony CD player and controlling the CD player
- Locating the desired selection on the Compact Disc or setting the CD player in the pause mode (possible only when a Sony CD player is used.)
- Repeat play (A-B)
- RMS* play
- *RMS: Random Music Sensor
- Time search (When locating the desired position of the tape by giving the time elapsed from the beginning of the tape.

Installing Batteries



Insert two size AA (R6) batteries with correct polarity, and close the lid.

Notes on remote control

- Do not expose the remote sensor on the deck to strong light such as direct sunlight, lighting apparatus, etc.
- Do not place any obstructions between the Remote Commander and the remote sensor, or else operations will not be performed correctly.
- The controllable range is limited. Point the Remote Commander directly at the remote sensor on the deck.
- When remote control operation distance becomes shorter, the batteries are weak. Replace both batteries with new

To avoid battery leakage

When the commander will not be used for a long period of time, remove the batteries to avoid damage caused by battery leakage and corrosion.

Battery life

About half a year of normal operation can be expected when using the Sony SUM-3 (NS) batteries.

S

Display Window

To turn off the display window

When the power is turned on, the display window also is turned on. During recording or playback, all display or some parts of the display can be turned off. Each time the DISPLAY MODE button is pressed, the indicators changes as follows:

Peak level meters and margin indicators go off.

(DISPLAY OFF indicator lights.)

All the indicators go off during recording or playback

(DISPLAY OFF AUTO indicator lights momentarily

To change the brightness of the display window

just before the indicators go off.)

While pressing COUNTER MODE, press one of the numeric buttons 1, 2 and 3. The greater number pressed, the darker the display window becomes.

(When operating with the Remote Commander, also press COUNTER MODE.)

1 LONG PLAY mode indicator

Lights when recording or playback is being performed in the long play mode.

2 DATE indicator

Lights when pressing the RECORDED to display the recording day of the tape being played. Lights off when pressing PRESENT button to display the current time.

3 EMPHASIS indicator

Lights when a tape recorded with emphasis is played back, or when recording from a digital signal on which emphasis is applied. The emphasis function reduces the noise of the high frequency level by boosting the high frequency level during recording (Pre-emphasis function) and by lowering it during playback (De-emphasis function). This unit incorporates only the de-emphasis circuit. You can play or record the emphasized signal but newly applying emphasis cannot be performed.

4 COPY PROHIBIT indicator

Lights when recording the digital signal with the copy prohibit code. In this case, record with the LINE IN jack.

5 TOC (Table of contents) indicator

When a pre-recorded DAT cassette is played back, this indicator will light.

6 SKIP PLAY indicator

When this indicator is lit during playback, the portion marked by the skip ID is skipped and playback continues from the next start ID.

SAMPLING FREQ. (Sampling frequency) indicator

- **48 kHz:** For recording/playback of analog input signals (standard mode)
- 44.1 kHz: For recording/playback of CD and a prerecorded DAT cassette
- **32 kHz:** For recording/playback of analog input signals (long-play mode)

3 4 [5] 6 8 9 10 11 OPTICAL COAXIAL MUSIC SCAN LONG PLAY EMPHASIS TOC SKIP PLAY REPEAT ABS TIME HEMAINING COUNTER MEMORY STEP PGM NO RMS AMS FADE IN OUT SAMPLING FREQ RR_{d} 18. 8 8.1×Hz ⊟н Ш ¤м Ш ⊟s - dB - co 60 50 40 30 20 8 6 A OVER 19 8.8° MILL

8 REPEAT Indicators

REPEAT 1: Lights when a desired selection is played back repeatedly.

REPEAT ALL: Lights when all the selections are played back repeatedly.

REPEAT A-B: Lights when a desired portion is played back repeatedly.

9 STEP/PGM NO. indicator

Shows the program number of the selection being played. When programming the desired selection in the RMS operation (page 39), the display shows the step number of the programmed selection.

10 AMS (Automatic Music Sensor)/RMS (Random Music Sensor) indicators

Show the number of selections to be skipped ahead or behind in the AMS operation. When designating a selection directly by the numeric button and the ▶ button, the display shows the program number of the target selection while the selection is being searched for. When programming the desired selections in the RMS operation (page 39), the display shows the program number of the selection to be programmed.

11 CAUTION indicator

Lights when moisture condensation occurs. If this happens, the deck stops functioning automatically. (See page 4.)

12 MUSIC SCAN indicator

Lights after pressing the MUSIC SCAN button to listen to the beginning of each selection successively.

13 Fade IN/OUT indicator

FADE IN: Blinks when recording or playback fades in. FADE OUT: Blinks when recording of playback fades out.

14 Indicator of the input selector

The OPTICAL or COAXIAL indicator lights according to the position of the INPUT selector. No indicator lights when the INPUT selector is set to ANALOG.

15 SKIP ID indicator

Lights when writing or erasing a skip ID code or when the skip ID is detected during playback.

16 START ID indicator

Blinks when writing (for 9 or 18 seconds) or erasing a start ID code, and lights when the start ID is detected during playback.

17 END ID indicator

Blinks when writing (for 9 or 18 seconds) or erasing a end ID code, and lights when the end ID is detected during playback.

18 TIME SEARCH indicator

Lights when searching the desired position of a tape by giving the time elapsed from the beginning of the tape.

19 REHEARSAL indicator

Lights while the rehearsal function is activated (page 27).

20 MARGIN indicator

Shows how much margin there is between the peak level of input audio signal and 0 dB.

21 Frequency map indicator

Bars indicating the sampling frequencies with which the tape was recorded appear on the peak level meters. (Refer to page 33.)

22 Peak level meters

Indicate the peak value of the audio signal being recorded when the REC MONITOR switch is set to SOURCE or the peak value of the audio signal recorded on the tape when the REC MONITOR switch is set to TAPE.

23 Time indicator

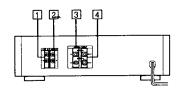
Indicates the tape running time, absolute time, elapsed time of the current selection, remaining time or recording day. Each time the COUNTER TIME button is pressed, the display is changed.

24 REMAINING (remaining time): Lights when the counter shows the remaining time of the tape.

PGMTIME (program time): Lights when the counter shows the elapsed time of the current selection.

ABS TIME (absolute time) Indicator: Lights when the counter shows the tape running time from the beginning. COUNTER Indicator: Lights when the counter shows the tape running time.

MEMORY Indicator: Lights when the MEMORY function can be performed in the COUNTER mode.



1 LINE IN (line input) jacks (phone jack)

Connect to the recording outputs of an amplifier. Signals supplied by the amplifier can be recorded using the sampling frequency of 48 kHz in the normal play mode or 32 kHz in the long play mode.

2 LINE OUT (line output) jacks (phono jack) Connect to the DAT or tape inputs of an amplifier. The playback signal of this deck will be output.

3 COAXIAL/OPTICAL DIGITAL IN (digital input) jacks (coaxial phono jack/optical jack)

in D/A converter or other digital source, such as a CD player for digital-to-digital recording.

4 COAXIAL OPTICAL DIGITAL OUT (digital output) jack (coaxial phono jack/optical jack)

Connect to the digital inputs of an amplifier having a builtin D/A converter or another DAT deck, for playback of a DAT cassette or digital-to-digital recording.

Notes on connection

- Use the connecting cords specified in the illustrations.
- Turn off the power for all equipments before making connections.
- Be sure to insert the plugs firmly into the jacks. Loose connections may cause hum and noise. When unplugging, grasp the plug and not the cord.

Notes on the optical cable

- . Do not bend the cord. When the cord is not used, curl it with a diameter of more than 15 cm (5 7/s inches).
- Do not use it under high temperatures.
- When the optical cable is not connected, cover the OPTICAL IN/OUT jacks with the supplied caps.

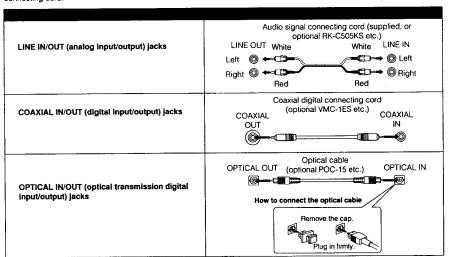
Note on sound signals

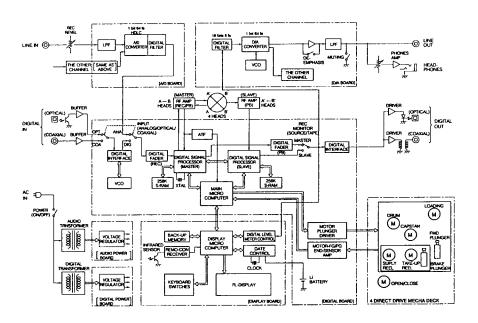
When connecting an optical cable to the DIGITAL IN/ DIGITAL OUT jacks, sound signals (L/R) are transmitted together through the cable.

Connect to the digital outputs of an amplifier having a built-

Connecting Cord

There are following three types of connecting jacks at the rear of the deck. Each type of jack requires a different type of connecting cord.

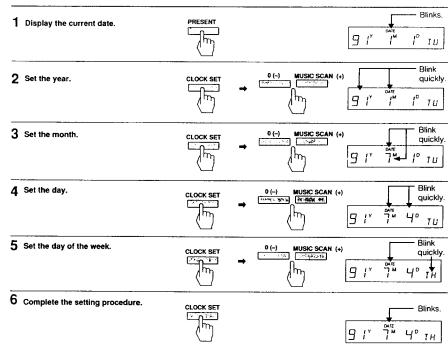




Setting the date and time

Example: Setting the clock to 10:30:00 AM, July 4, 1991 (Thursday)

Setting the date

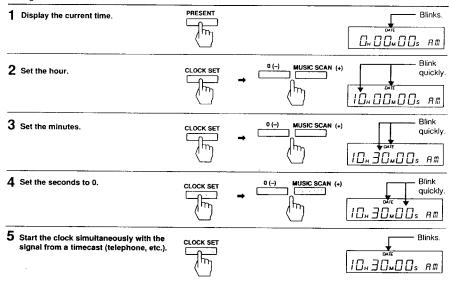


Note: In the time setting description, US model is used as an example.

On AEP, UK model 24 hours clock is used.

Time Setting

Setting the time



To confirm the date or time

Press the PRESENT button to display the date or time. One press displays the date and two presses displays the time. To return to the original counter display, press the COUNTER button.

Time display

The time is displayed in 12-hour format. Midnight and noon are displayed as follows: Midnight: AM 12:00 Noon: PM 12:00

Built-in clock

This unit's built-in clock operates using a quartz oscillator, and time variations caused by changes in temperature, etc., may accumulate. For precise recording of hour, minute, and second data by the built-in date function, it is recommended that you set the clock once a week.

Precautions when setting the time

- Set the time while the tape is stopped.
- Although this unit's clock automatically adjusts for leap years and long and short months, do not enter a date which does not exist.

${\bf A} - {\bf The} \mbox{ day of the week and AM/PM are displayed as follows.}$

AM

RM

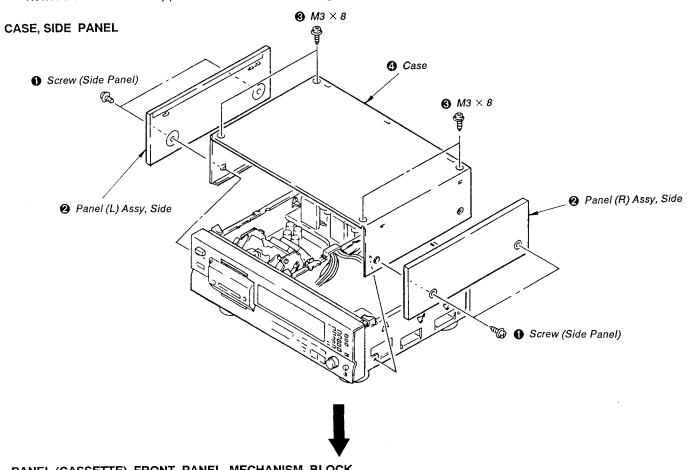
Sunday	5U
Monday	MO
Tuesday	TΠ
Wednesday	ШΕ
Thursday	ΤH
Friday	Fr
Saturday	5 <i>R</i>

Note

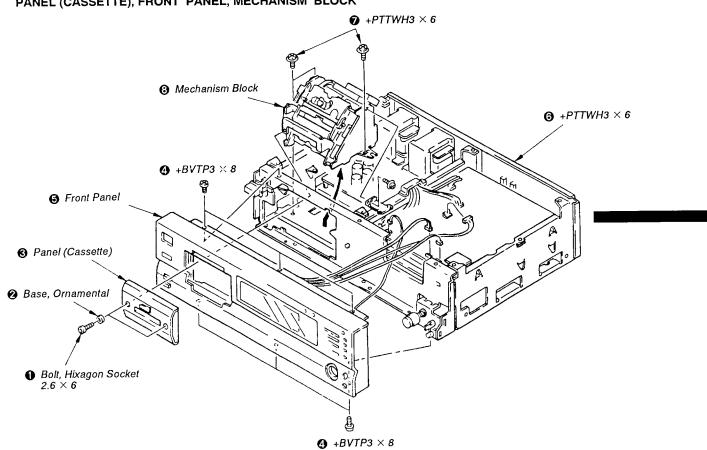
This unit uses a back-up battery to keep the clock running when the power is turned off. The life of the battery under normal use is approximately five years. When the battery starts to run down, the clock will stop operating normally. When this occurs, have the battery replaced at your dealer or nearest Sony Service Center (a battery replacement fee is required).

SECTION 2 DISASSEMBLY

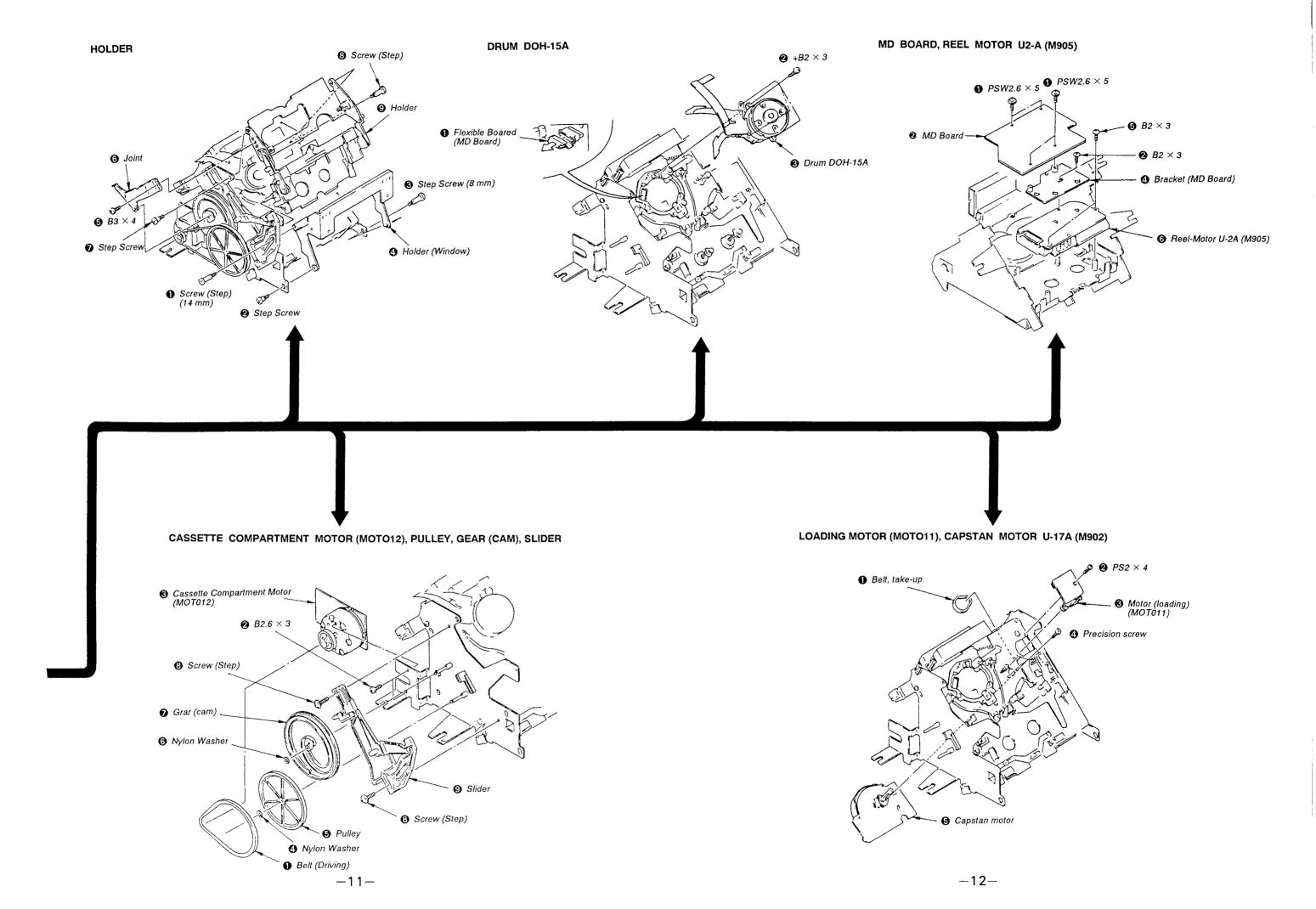
Note: Follow the disassembly procedure in the numerical order given.







-10-



SECTION 3 **ADJUSTMENTS**

Notes When Making Adjustments

- 1. Adjustments should be performed in the order listed.
- 2. Use the following test tapes:

TY-7111	(8-909-812-00)		Level
TY-7252	(8-909-822-00)	• • • • • • • • • • • • • • • • • • • •	Tracking
TY-7551	(8-909-814-00)	• • • • • • • • • • • • • • • • • • • •	Functions
TY-30B	(8-892-358-00)		Blank

Use the following torque meter:

TW-7131 (8-909-708-71) · · · · FWD

3. Switches and controls should be set as follows unless otherwise specified.

TIMER switch:

OFF

REC MODE switch:

LONG

INPUT switch:

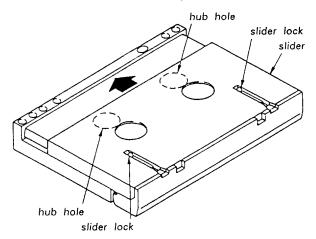
COAXIAL

REC LEVEL control:

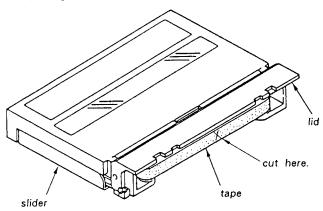
Min.

PHONES LEVEL control: Min.

- 4. Creating an end sensor cassette
 - (1) Press the tape slider lock and move the slider in the direction indicated by the arrow.

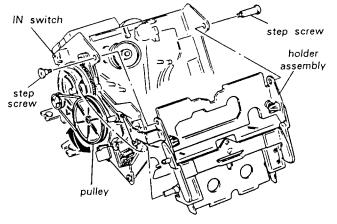


(2) Open the lid and cut the tape.



(3) Turn the hubs until the tape is completely inside the cassette (both T and S sides). The end sensor cassette for end sensor adjustment is now ready for use.

- 5. Be careful not to move RV951 and RV952 on the RF AMP board in the mechanism assembly.
- 6. To adjust the tape path and guides, remove the holder assembly as shown in the diagram and use the DAT holder jig (J-2000-002-A). This will make it easier to perform adjustments.
- First turning the pulley counterclockwise to put it in loading out status will make removal and reattachment of the holder assembly easier.
- · To perform adjustments, turn the pulley clockwise to put it in loading in status, load the cassette tape and set the IN switch to the ON position.



Test mode

To set to the test mode, short-circuit between Pin ⑦ (XTEST) and Pin (6) (GND) of CN553 on the digital board. At this time, "TEST" letters turn on red on the fluorescent display. And at the same time, turning on the date on the flouorescent display, it becomes to the torque measurement mode.

Test mode (Short-circuit between XTEST and GND)

- ① Turn off the date on the fluorescent display.
 - (Press COUNTER MODE key)
 - S2, T2, F guides Adjustment
 - · End Sensor Adjustment · Tape Path Adjustment

 - DPG Adjustment
 - · ATF Pilot Adjustment
- 2 Turn on the date on the fluoresent display. (Press DATE-RECORD key)
 - FWD Torque Adjustment • FWD Back-Tension Adjustment | Measurement

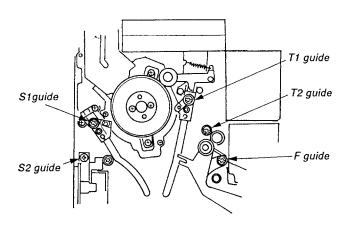
Torque Mode

To release the test mode, release the short-circuit point between XTEST and GND,

After the adjustments, be sure to release the test mode

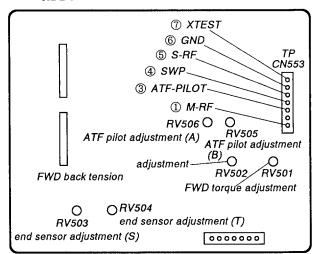
Adjust Parts Location

- Mechanism assembly -



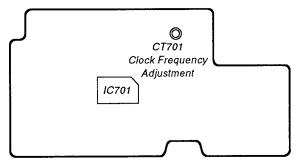
- Digital Board -

- SIDE B -



- Control Board -

- SIDE A -



3-1. MECHANICAL ADJUSTMENTS

After replacing the drum or related parts, adjust the S2, T2 and F guides and then perform the tape path (\times 1.5 FWD mode) fine adjustment of electrical adjustments.,

S2, T2 Guide/F Guide Adjustment

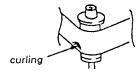
Adjustment Procedure:

- 1. Put the set into the test mode and load test tape TY-7252 (8-909-822-00).
- 2. Set the REC MODE switch to STANDARD (ATF: OFF) and press the AMS ▶ key.

Confirm there is no curling at the upper or lower flange of S2, T2, or F guides.

When there is curling, return higher S2, T2, F guides and adjust by screwing in.

* Curling:



"Curling" refers to distortion on the tape during FWD operation. It can be identified by directing a light at the tape.

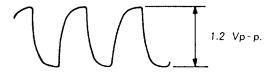
3-2. ELECTRICAL ADJUSTMENTS

End Sensor Adjustment

Perform the following adjustment when the holder has been removed or part of the mechanism deck section replaced.

Adjustment Procedure:

- Connect an oscilloscope to CN554 pin (\$) (SEND) (supply side) and CN554 pin (\$) (TEND) (take-up side) on the digital board.
- 2. Load an end sensor cassette and put the set into the STOP (■) mode.
- Adjust RV503 (supply side) and RV504 (take-up side) on the main board so that the oscilloscope waveform p-p value is 1.2 Vp-p.



Adjustment Point: digital board

FWD Torque Adjustment

Adjustment Procedure:

- 1. Put the set into the test mode and load the FWD torque meter TW-7131 (8-909-708-71).
- 2. Put the set into the PLAY (>) mode.
- Adjsust RV501 so that the FWD torque value (take-up side rewinding torque) is between 10 15 g*cm (0.14 0.21 oz*inch).
- 4. Confirm that the value indicated by the torque meter is maintained for one full cycle.

Adjustment Point: digital board

FWD Back Tension Check

Check Procedure:

- 1. Put the set into the test mode and load the FWD torque meter TW-7131 (8-909-708-71).
- 2. Put the set into the PLAY (>) mode.
- 3. Adjust RV502 so that the back tension (supply side) is between 8 9 g-cm (0.11 0.13 oz•inch).
- Confirm that the value indicated by the torque meter is maintained for one full cycle.

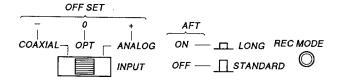
Tape Path Fine Adjustment (×1.5 FWD Mode)

Perform the following adjustment when the drum has been replaced.

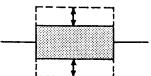
Adjustment Procedure:

- Connect an oscilloscope CH-1 to CN553 pin ①
 (M-PF) and CH-2 to CN553 pin ④ (SWP) on the digital board.
- 2. Put the set into the test mode and load test tape TY-7252 (8-909-822-00).
- 3. Press the AMS (▶▶) key.

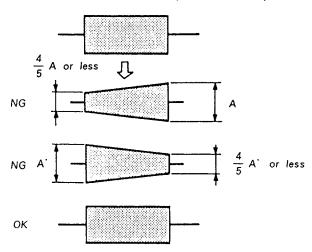
Each part of switches on Test Mode.



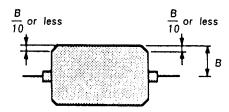
4. With the REC MODE switch set to STANDARD (ATF: OFF) and the INPUT switch set to ANALOG or COAXIAL (OFFSET: + or -), fine adjust the S1 and T1 guides so that the oscilloscope RF signal waveform remains the same when high-low is repeated.



- * Finish the adjustment by screwing in, and when there is curling at the upper or lower flange of S2, T2, or F guides, perform the guide adjustment.
- Check the RF signal waveform with the REC MODE switch set to LONG (ATF: ON) and the INPUT switch set to ANALOG or COAXIAL (OFFSET: + or −).



- 6. Check the RF signal waveform with the REC MODE switch set to LONG (ATF: ON) and the INPUT switch set to OPTICAL (OFFSET: 0)
 - Confirm that the RF signal waveform peak value is 60 mV or more.
 - (2) Confirm that the undershoot level of the RF signal waveform's flat portion is within 10%.



7. When the measured values are not within the above tolerances, repeat items 3 - 6 above.

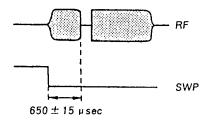
Adjustment Point: mechanism assembly

DPG Adjustment

Perform the following adjustment without fail when the drum has been replaced.

Adjustment Procedure:

- Connect oscilloscope CH-1 to TP (RF) and CH-2 to TP (SWP) on the main board. (Use CH-2 as the trigger. When the CH-2 signal is inverted, the trailing edge can be used for synchronization.)
- 2. Put the set into the test mode and load test tape TY-7252 (8-909-822-00).
- Set the REC MODE switch to LONG (ATF: ON) and the TIMER switch to OFF (OFFSET: 0).
- 4. Press the AMS () key.
- 5. Press the ◀ and ➤ keys as appropriate so that the gap between the oscilloscope SWP and RF signals becomes 650 ± 15 μsec. (Hold the ◀ and ➤ keys down for more than 1 second to perform rough adjustment. Hold them down for approximately 0.2 seconds for fine adjustment.)

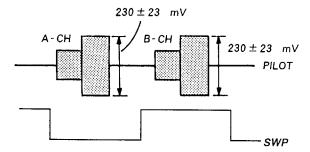


ATF Pilot Adjustment

Perform this adjustment after cleaning the heads with a cleaning cassette.

Adjust Procedure:

- Connect oscilloscope CH-1 to CN553 pin ①
 (ATF-PILOT) and CH-2 to CN553 pin ④ (SWP) on the digital board. (Use CH-2 as the trigger.)
 When the CH-2 signal is inverted, the trailing edge can be used for synchronization.)
- Put the set into the test mode and load test tape TY-7252 (8-909-822-00).
- Put the set into the PLAY (►) mode and adjust RV505 (B-CH) and RV506 (A-CH) on the main board so that the oscilloscope PILOT waveform P-P value is 230 ± 23 mV.



Adjustment Point: digital board

3-3. CHECKS AND ADJUSTMENTS FOR DATE FUNCTION

Clock IC Back-up Check

 When there is the short-circuit position on the pattern around the lithium battery (BAT501) or the clock IC (IC712) or disconnecting CN573 on removing the front panel assembly the clock is reset.

At this time, check the back-up function by the procedures given below.

- (1) Connect DC voltmeter to CN554 pin ① (BATT+) and pin ② (BATT) on the digital board.
- (2) When the power is off, the voltage value of the item (1) should be less than +30 mV.

When the voltage value becomes +30 mV or more, Check around IC712 or replace IC712.

(3) When the power is on, the voltage value of the item (1) should be less than 0 mV (- (minus) indication).

When the voltage value becomes + (plus) indication, Check around D718 or replace D718.

- (4) When the above voltage values are normal, set the preset date and time (year, month, day, day of the week, hour, minute, second) according to the instruction manual.
- (5) After setting the time on the item (4), turn power off and turn power on several seconds later, and check the clock works normally.

Back-up Battery Replacement

The life of the back-up battery under normal use (normal temperature, normal humidity) is approximately ten years or more. (On the instruction manual, described "approximately five years".)

Be carefull about the following points on the battery replacement.

- Repair the cause of the battery wastage by performing mentioned above "Clock IC Back-up Check".
- The open-circuit voltage of the replaced battery is 3.0 V or more as the new one, and when it is 2.0 V or less, it is completely consumed, replace it with new one.
- After the battery replacement, perform "Clock IC Back-up Check" again and set the time*.
- * Time setting procedure described on page 9.

Clock Frequency Adjustment

Note:

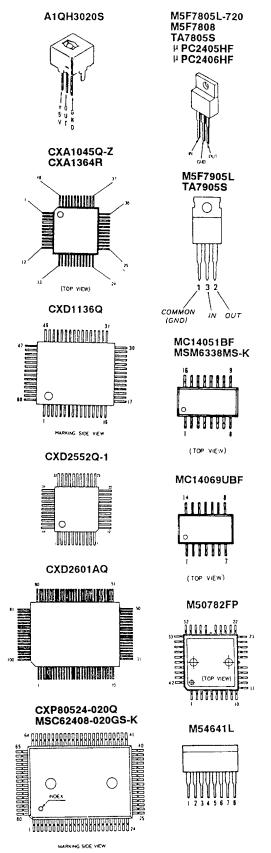
- On normal repair, this adjustment is not neccesory. Don't turn the trimmer capacitor CT701.
- Only when needing this adjustment (X702 replacement or so on), perform in the order given.
- Use the frequency counter with six digits or more.

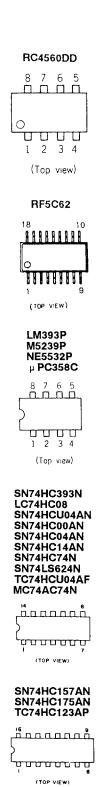
Adjustment Procedure:

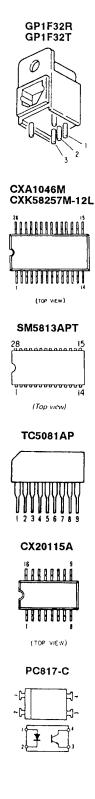
- Connect a frequency counter to the test land "OSC FREQ" on the display board.
- 2. Turn power on and adjust with CT701 so that the reading on the frequency counter becomes 2048.00 ± 0.01 Hz. (in normal temparature)
- 3. Perform "Clock IC Back-up Check" described above.

SECTION 4 DIAGRAMS

• SEMICONDUCTOR LEAD LAYOUTS









2SD1312-K



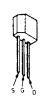
2SB798-DL 2SD1621-R



DTA114EK DTC114EK DTC124EK DTC143TK DTC144EK 2SC1623-L6



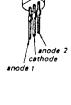
2SK241-GR



2SK246-GR 2SK30A-O



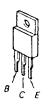
KV1320



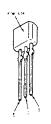
DTA114ES DTC114ES



2SA985A-P 2SB1370-EF 2SC2275-P 2SD2061-EF



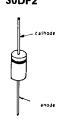
2SA1175-HFE 2SC2785-HFE



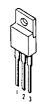
2SA1371-E 2SB1013-4 2SC3468-E 2SD1387-3



EQB01-08Q HZ4BLL 10E2N 30DF2



F10P20F

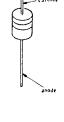


,, ||| ||

F10P20FR



HZS6A1L HZS33-1L RD3.3ES-B2 RD3.9ES-B2 RD5.1JS-B2 1SS168 1SS202-1 11ES2

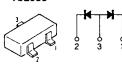


SB05-05CP

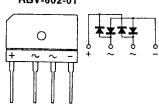


NC 0 1

1\$2836



RBV-602-01



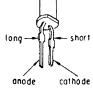
AA3432S



SLR-34MC3 SLR-34VC3



SEL2510W-D GL-3PR9



4-1. PIN FUNCTION

IC501 MASTER microcomputer (CXP80524)

While exchanging data with the display microcomputer (IC701) by the serial communication, this IC controls the mechanism check servo and selects inputs DSP (IC502, 503) and the attenuator (IC504).

PIN	SIGNAL	1/0	LO	GIC	FUNCTION					
PIN	NAME	1/0	0	ı			FUNC	TION		
1	ATTEX	0	Outside (ATTCK)	Inside (1/8 LECK)	Attenuator (IC504) clo	ock select o	output		
2	ATTCK	0		_	Attenuator (IC504) lev	el set cloc	k output		
3	FPON	0	OFF	ON	FWD plunge	er (PM002	ON/OFF	output		
4	FPKI	0	OFF	ON	FWD plunge	er (PM002) KICK ou	ıtput		
5	TLOCK	0	ON	OFF	REEL T side	e LOCK o	utput			
6	CPDIR	0	FWD	RVS	CAPSTAN	DIRECTION	ON select	output		
7	BPON	0	OFF	ON	REEL BRA	KE plunge	er (PM001	ON/OFF	output	
8	BPKI	0	OFF	ON	REEL BRA	KE plunge	er (PM001)) KICK ou	tput	
9	DRON	0	OFF	ON	DRUM mot	or ON/OF	F output			
10	DRDIR	0	NORM	RVS	DRUM DIR	ECTION	select inpu	ıt		
11	OPT/COA	0	OPTICAL	COAXIAL	DIGITAL II	N, OPTIC	AL/COAX	IAL select	output	
12	DIG/ANA	0	DIGITAL	ANALOG	INPUT/DIG	ITAL/AN	ALOG sel	ect output		
13	REC/PB	0	REC	PB	Mode REC/	PB select	input			
14	MST/SLV	0	SLAVE	MASTER	MONITOR	MASTER	/SLAVE (SOURCE/	TAPE) sel	ect
15	SLVMUT	0	OFF	MUTE	MUTE outp	ut so SLA	VE DSP (IC503)		
16	MSTMUT	0	OFF	MUTE	MUTE outp	ut to MAS	STER DSP	(IC502)		,
17	FS1	0	_	_	fs select	F0.4	STOP	44.1K	32K	48K
18	FS0	0	_	-		FS1 FS0	0	0	0	1
19	DFMUT	0	OFF	MUTE	MUTE outp	ut to DIG-	FIL (IC31	2)		
20	DOCNT	0	OFF	ON	DIGITAL C	OUT (ON/	OFF) CON	TROL out	put	
21	LMEJ	0	OFF	ON	LOADING	motor EJE	ECT directi	ion BR	AKE MOI	DE
22	LMLD	0	OFF	ON	LOADING	motor LO	AD directi	}	ON-ON	
23	LINMUT	0	OFF	MUTE	Line mute (1	relay) outp	out			
24	DISPSL	0	ON	OFF	DISPLAY r	nicrocomp	outer comn	nunication	SELECT of	output
25	TEND	I	_	_	T side END	SENSOR	TLED ON	1) DC (=): Magn	etic part
26	SEND	I	_	_	S side END	SENSOR	SLED ON			Leader tap
27	CMCL	0	OFF	ON	CAS-CON.	motor CL	OSE direc	tion B	RAKEM	DDE
28	СМОР	0	OFF	ON	CAS-CON.	motor OP	EN directi	· / /	t ON-ON	
29	TLED	0	OFF	ON	T side LED	drive outp	out DL	JTY 50%		
30	SLED	0	OFF	ON	S side LED	drive outp	out DR	IVE on T/	S antiphase	•
31	MP	I	Inside ROM	Outside ROM	MICRO PR	OCESSO!	R MODE	input (fixed	i to "0")	
32	XRST	I	RESET	RELEASE	RESET					
33	Vss	_	_	_	GND					
34	XTAL	-		_	NC					**
35	EXTAL	-		-	Microcomp	uter exterr	nal clock (=MCLK=9	.408 MHz)
36	DISPLSY	I	ON	OFF	DISPLAY	microcom	puter comr	nunication	sync input	
37	DISPDI	I	_	_	DISPLAY	microcom	puter comr	nunication	serial data	input
38	DISPDO	0	_	_	DISPLAY 1	microcom	puter comr	nunication	serial data	output

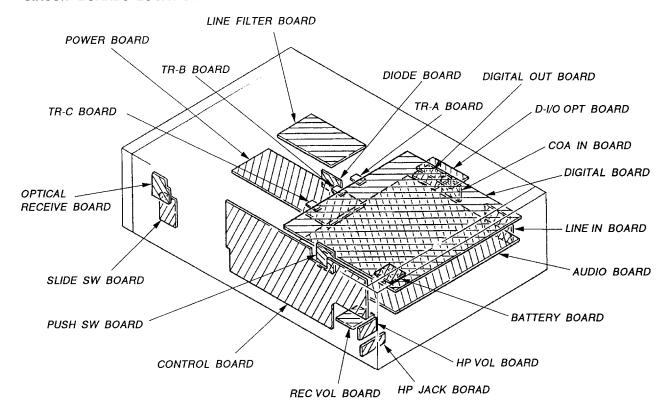
DIN	SIGNAL	SIGNAL LOGIC		GIC	FUNCTION		
PIN	NAME	1/()		l	FUNCTION		
39	DISPCK	I	_		DISPLAY microcomputer communication serial clock input		
40	SBSY	I	ON (communicatable)	OFF (not communicatable)	Signal processing communication SUB DATA SYNC. inpu		
41	SBDI	I	_	_	Signal Processing communication SUB DATA IN. input		
42	SBDO	0		_	Signal Processing communication SUB DATA OUT. input		
43	SDCK	0	_	_	Signal Processing communication SUB DATA CLOCK. input		
44	AVss	-	_	-	Analogue input GND		
45	AVref	-			Analogue input REFERENCE (+5 V)		
46	AVdd	-	_	_	Analogue input +5 V		
47		I			Not used (Pull-up)		
48	SWAD3	I	_	_	SWITCH A/D input (CAS-CON system)		
49	SWAD2	I	_	_	SWITCH A/D input (LOADING system)		
50	SWAD1	I	_	_	SWITCH A/D input (RECGN system)		
51	SWAD0	I	_		SWITCH A/D input (RECGN system)		
52	LEVSYN	I	NONE	MUSIC	LEVEL SYNC input (Write START-ID by the audio input)		
53	MUTM	I	OFF	MUTE	MUTE monitor input from MASTER DSP (IC502)		
54	ATFIN	I	_	_	ATF PILOT signal input		
55	TFG	I	_	_	T-REEL FG input		
56	SFG	I	_	_	S-REEL FG input		
57	CFG	I	_	_	CAPSTAN FG input		
58	DFG	I	-	_	DRUM FG input		
59	DPG	I	-	_	DRUM PG input		
60	DREF	I	_	_	SP LP SEARCH DRUM REFERENCE 100/3, 50/3, 1.6k (Hz \pm α) input		
61	MCLK	I	-	_	MASTER CLOCK (FcH=9.408 MHz) input		
62	PBDT	1	_	-	PB (playback) DATA input		
63	SWP	0	Ach	Bch	SWITCHING PULSE		
64	DPWM	0	_	_	DRUM PWM output		
65	CPWM	0	_	-	CAPSTAN PWM output		
66	TPWM	0	_	_	T-REEL PWM output		
67	SPWM	0		_	S-REEL PWM output		
68	ADRES	0	RESET	ACTIVE	Reset output for AD converter		
69	ERMN	I	RF is none and REC	RF exists	ERROR MONITOR (PBRF exists or not) input		
70	XTEST	I	ON	OFF	TEST MODE input		
71	POWDN	I	ON	OFF	POWER DOWN detect input (AC POWER OFF input)		
72	V _{DD}	_	_	_	+5 V		
73	Vss	_	_	_	GND		
74	NC	_	_	_	Not connected		
75	ATFS2	0		_	ATF Sync signal output to MASTER DSP (IC502)		
76	DIVCO	0	OSC ON	OSC STOPS	Osc. ON/OFF select output to DIG-IN VCO (IC529)		
77	ATFS3	0	_		SYNC3/RF AMP MODE for ATF (IC505)		
78	LP/SP	0	LP	SP	LONG PLAY/STANDARD PLAY select output		
79	XDTR	0	ON	OFF	DATA RECORDER MODE (ON during LP after-recording or searching)		
80	ATTMUT	0	OFF	MUTE	Attenuator (IC504) MUTE, (ON during fading)		

IC701 DISPLAY MICROCOMPUTER (MSC62408)

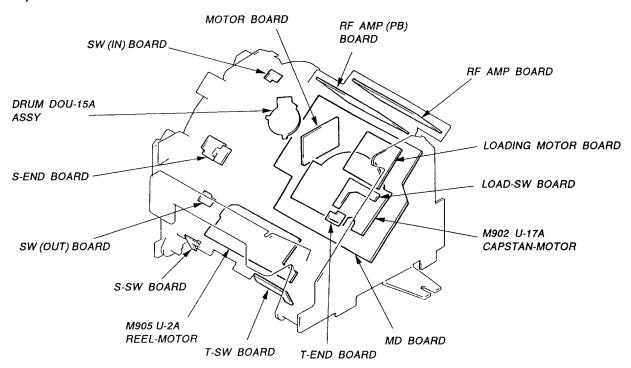
While serial communicating, this IC controls the fluorescent display tube, the level meter (IC709), the clock (IC712), the remote control signal, LED indication by the expansion port (IC707), key input scan, address set for SRAM (IC718).

PIN	SIGNAL	1/0	LOGIC		FUNCTION		
PIN	NAME	1/0	0	I I	FUNCTION		
1 – 2	D6 - D7	1/0		_	Data bus		
3	PMODE0	I			PORT MODE 0		
4	PMODE1	I			PORT MODE 1 Mode setting input (normally open) for each processing		
5	PMODE2	I			PORT MODE 2		
6	MMUTE	1	OFF	MUTE	Level meter muting input		
7	ROMSI	I		_	Serial data input from E ² PROM (IC702)		
8	ROMBY	I	ON	OFF	BUSY signal input from E ² PROM (IC702)		
9	CMPIN	1	Vref < Vkey	Vref > Vkey	Comparator out input for KEY A/D		
10	MSTAK	0	ON	OFF	Acknowledge output to the master microcomputer (IC501)		
11	CPUSC	0	-	_	On the microcomputer communication, serial clock output		
12	CPUSO	0	_	_	On the microcomputer communication, serial data output		
13	CPUSI	I	•		On the microcomputer communication, serial data input		
14	MOTUP	0	OFF	ON	UP output for the volume with motor		
15	MOTDN	0	OFF	ON	DOWN output for the volume with motor		
16	CLKCE	0	ON	OFF	Chip enable output to the real time clock (IC712)		
17	RMC	I		_	Received remote control signal input		
18	MSTSY	I	ON	OFF	Sync input from the master microcomputer (IC501)		
19	TIMIN	I	ON	OFF	The real time clock (IC712) timing signal input		
20	XRST	I	RESET	RELEASE	Microcomputer reset signal input		
21	TEST	I	-		Test mode (Normally GND level)		
22	EXPST	0	LATCH	ACTIVE	Strobe signal output to the output expansion IC (IC707)		
23	METCE	0	¬_on	OFF	Chip enable signal output to the meter IC (IC709)		
24	WR	0	ON	OFF	WRITE signal output to S-RAM (IC708) and the meter IC (IC709)		
25	RD	0	ON	OFF	READ signal output to S-RAM (IC708) and the meter IC (IC709)		
26	RAMCE	0	ON	OFF	Chip enable signal output to S-RAM (IC708)		
27	ROMSO	0	_	-	Serial data output to E ² PROM (IC702)		
28	ROMSC	0	_	_	Serial clock signal output to E ² PROM (IC702)		
29	ROMCE	0	ON	OFF	Chip enable signal output to E ² PROM (IC702)		
30	OSCI	0	_	-	Ceramic oscillator for clock connecting terminal (4.19 MH:		
31	osco	0	_	_	Ceramic oscillator for clock connecting terminal (4.19 MH		
32	GND	0	_	_	GND		
33 – 40	T0 - T7	0	OFF	ON	FL grid output		
41 – 48	S31 - S24	0	OFF	ON	FL segment output		
49	VFLT		_	_	B+ for FL (+35 V)		
50 - 73	S23 - S0	0	OFF	ON	FL segment output		
74	VDD		_	_	+5 V power supply		
75 - 80	D0 - D5	I/O	_	-	Data bus		

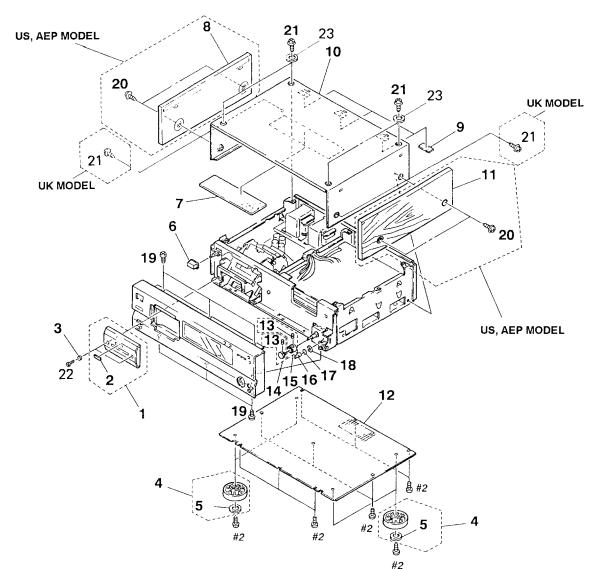
• CIRCUIT BOARDS LOCATION



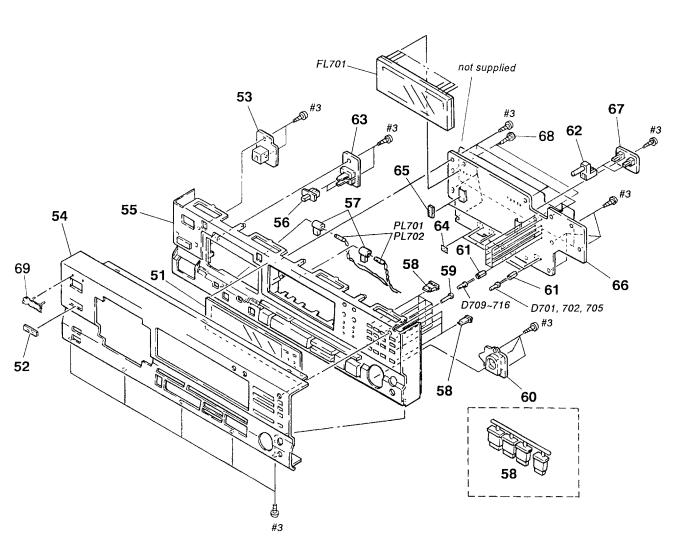
(DATM-51)

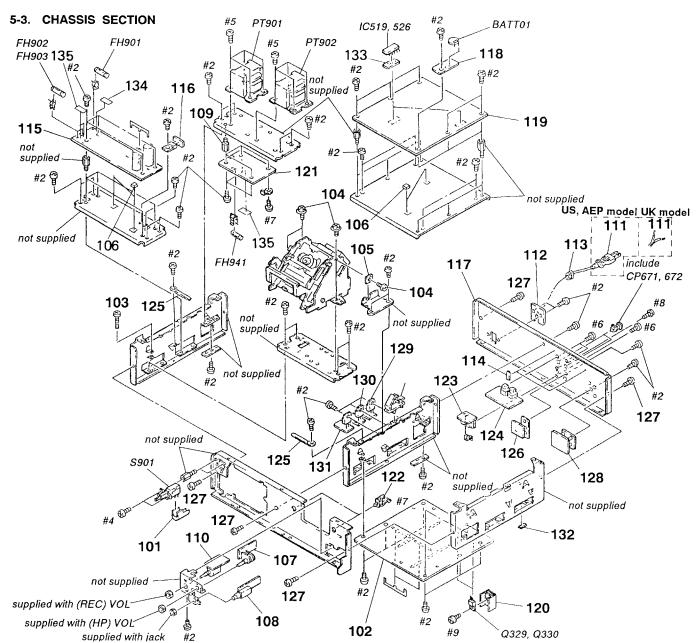


5-1. CABINET SECTION

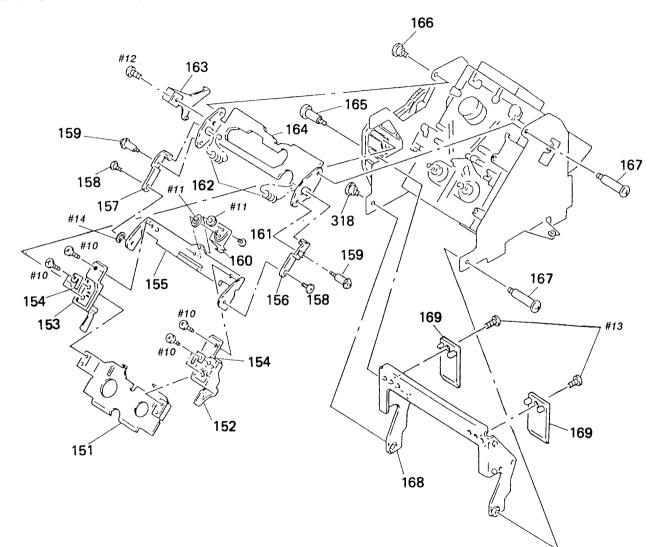


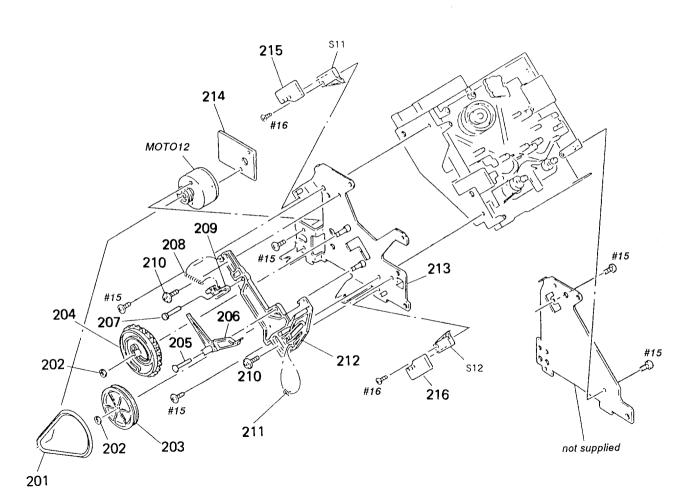
5-2. FRONT PANEL SECTION

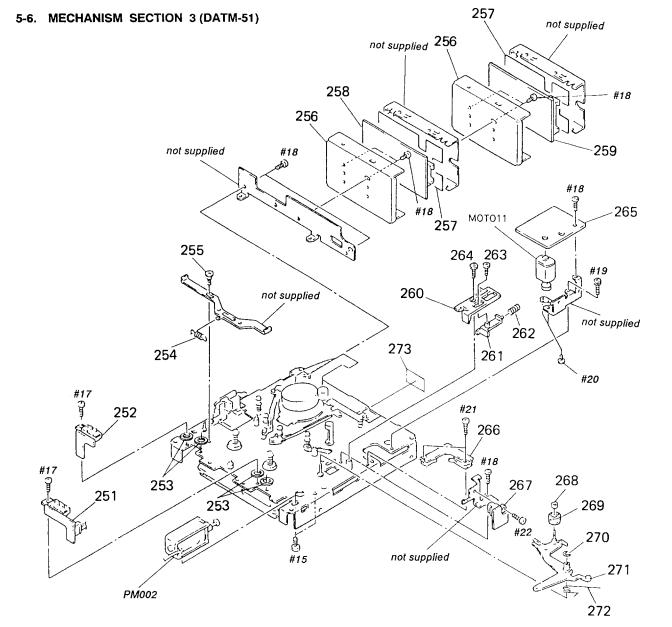




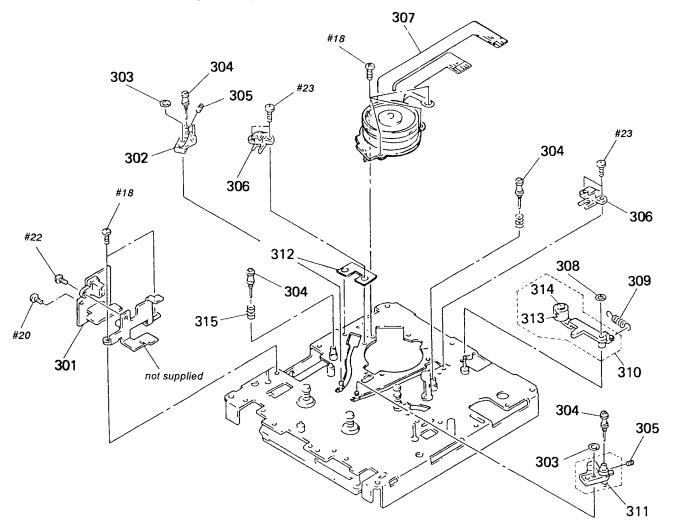
5-4. MECHANISM SECTION 1







5-7. MECHANISM SECTION 4 (DATM-51)



5-8. MECHANISM SECTION 5 (DATM-51)

