

MDS-303

SERVICE MANUAL

*AEP Model
UK Model*



Model Name Using Similar Mechanism	MDS-302
Mechanism Type	MDM-2A
Base Unit Type	MBU-2
Optical Pick-up Block Type	KMS-210A/J-N

SPECIFICATIONS

MD deck section

System	MiniDisc digital audio system
Disc	MiniDisc
Laser	Semiconductor laser ($\lambda=780$ nm) Emission duration: continuous
Laser output power	Less than $44.6 \mu\text{W}^*$ * This output is the value measured at a distance of 200 mm from the objective lens surface on the optical pick-up block with 7 mm aperture.
Laser diode properties	Material: GaAlAs
Revolutions (CLV)	400 rpm to 900 rpm
Error correction	Advanced Cross Interleave Reed Solomon Code (ACIRC)
Sampling frequency	44.1 kHz
Modulation system	EFM (Eight-to-Fourteen Modulation)
Number of channels	2 stereo channels
Frequency response	5 to 20,000 Hz ± 0.5 dB
Signal-to-noise ratio (during playback)	Over 96 dB
Wow and flutter	Below measurable limit

Inputs

	Jack type	Input impedance	Rated input	Minimum input
LINE (ANALOG) IN	Phono jacks	47 kilohms	500 mVrms	125 mVrms

DIGITAL IN	Square optical connector jack	Optical wave length 660 nm	—	—
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Outputs

	Jack type	Rated output	Load impedance
PHONES	Stereo phone jack	10 mW	32 ohms
LINE (ANALOG) OUT	Phono jacks	2 Vrms (at 50 kilohms)	Over 10 kilohms
DIGITAL OUT	Square optical connector jack	-18 dBm	Wave length: 660 nm

— Continued on next page —

MINIDISC DECK

SONY®



使用時は添付資料も参照のこと
Refer to the additional documents.

TABLE OF CONTENTS

General

Power requirements

Where purchased	Power requirements
AEP	220 - 230 V AC, 50/60 Hz
UK	220 - 240 V AC, 50/60 Hz

Power consumption 20 W

Dimensions (approx) (w/h/d) incl. projecting parts
 UK model: 430 x 97.5 x 303 mm
 AEP model 430 x 97.5 x 292 mm
 (17 x 3 7/8 x 11 1/2 in.)

Mass (approx) 3.6 kg (7 lbs 15 oz)

Supplied accessories

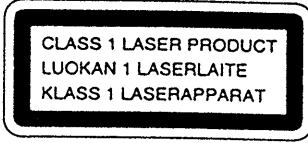
- Audio connecting cords (2)
- Optical cable (1)
- Remote commander (remote) (1)
 RM-D4M
- Sony SUM-3 (NS) batteries (2)

U.S. and foreign patents licensed from Dolby Laboratories Licensing Corporation.

Design and specifications are subject to change without notice.

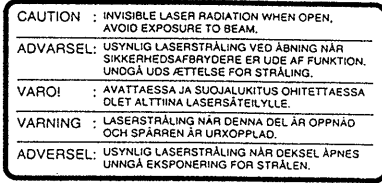
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The laser component in this product is capable of emitting radiation exceeding the limit for Class 1.



This appliance is classified as a CLASS 1 LASER product. The CLASS 1 LASER PRODUCT MARKING is located on the rear exterior.

The following caution label is located inside of the unit.



CAUTION

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

Notes on chip component replacement

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

Flexible Circuit Board Repairing

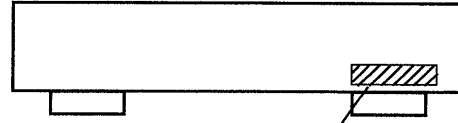
- Keep the temperature of the soldering iron around 270 °C during repairing.
- Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).
- Be careful not to apply force on the conductor when soldering or unsoldering.

SAFETY-RELATED COMPONENT WARNING !!

COMPONENTS IDENTIFIED BY MARK Δ OR DOTTED LINE WITH MARK Δ ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

MODEL IDENTIFICATION

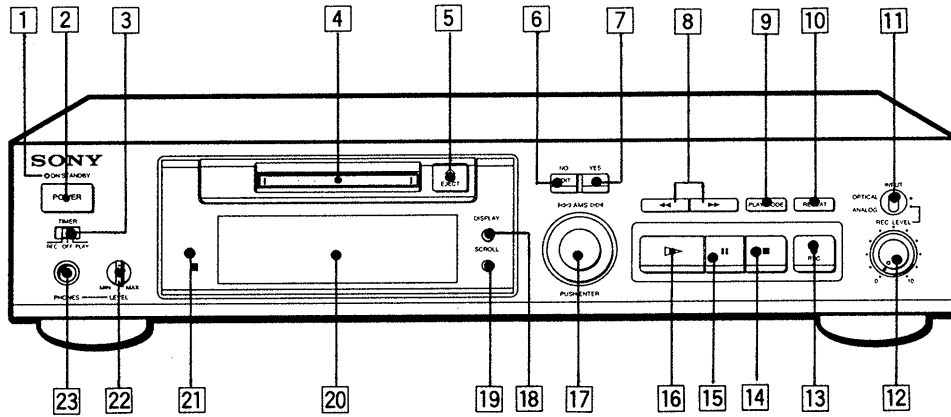
— BACK PANEL —



AEP model : 4-976-594-3□ CEE
UK model : 4-976-594-4□ CEK

SECTION 1 GENERAL

FRONT PANEL

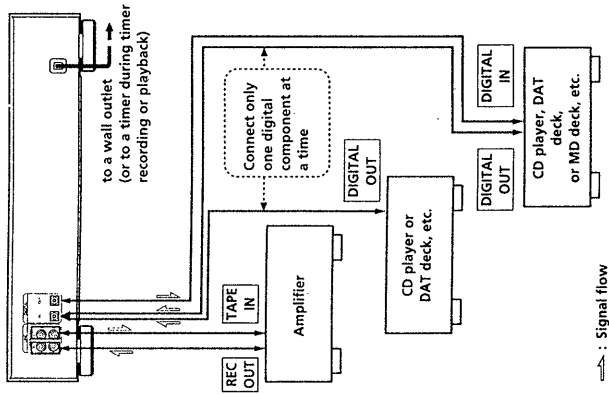


- | | |
|--------------------------|----------------------------------|
| 1 ON/STANDBY indicator | 12 REC (recording) LEVEL control |
| 2 POWER switch | 13 ● REC (recording) button |
| 3 TIMER switch | 14 ■ (stop) button |
| 4 Disc compartment | 15 (pause) button |
| 5 △ EJECT button | 16 ▷ (play) button |
| 6 EDIT NO button | 17 ◀▶ AMS ▶▶◀ knob |
| 7 EDIT YES button | 18 DISPLAY button |
| 8 ◀▶ (search) buttons | 19 SCROLL button |
| 9 PLAY MODE button | 20 Display window |
| 10 REPEAT button | 21 Remote sensor |
| 11 INPUT selector switch | 22 PHONE LEVEL control |
| | 23 PHONES jack |

Hooking Up the System

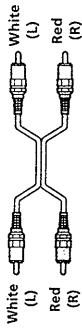
Overview

This section describes how to hook up the MD deck to an amplifier or other components such as a CD player or DAT deck. Be sure to turn off the power of each component before connection.



What cords will I need?

- Audio connecting cords (supplied) (2)



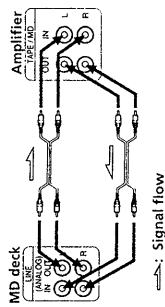
- Optical cable (only one supplied) (2)



Hookups

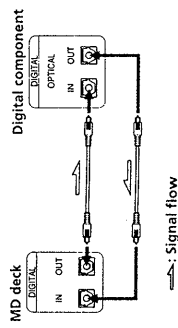
Connecting the deck to an amplifier

Connect the amplifier to the LINE (ANALOG) IN/OUT jacks using the audio connecting cords (supplied), making sure to match the color-coded cords to the appropriate jacks on the components: red (right) to red and white (left) to white. Be sure to make connections firmly to prevent hum and noise.



Connecting the deck to a digital component such as a CD player, DAT deck, digital amplifier, or another MD deck

Connect the component through the DIGITAL IN/OUT connectors with two optical cables (only one supplied). Take the caps off the connectors before plugging in the cables.



Notes

- Digital program sources with different sampling frequencies cannot be recorded through the digital input connector.
- Only CD, MD (premastered) and DAT sources with a sampling frequency of 44.1 kHz can be recorded through the digital input connector. "Din Unlock" appears in the display when you attempt to record digital program sources with a sampling frequency different from that of the MD (such as 32- or 48-kHz/DAT or BS). To record these program sources on an MD you must connect them through the LINE (ANALOG) IN jacks and set INPUT to ANALOG.
- If "Cannot Copy" appears in the display, recording through the digital connector is not possible. In this case, record the program source through the LINE (ANALOG) IN jacks with INPUT set to ANALOG.
- When recording through the DIGITAL IN connector, you cannot adjust the recording level.

Connecting the AC power cord

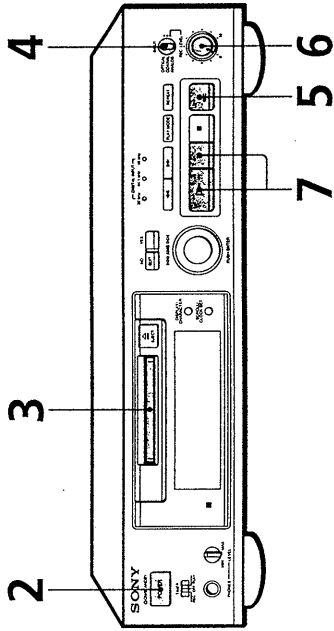
Connect the AC power cord to a wall outlet or to the outlet of a timer.

Note

With the exception of a timer outlet, do not connect the AC power cord to a switched outlet.

This section is extracted from instruction manual.

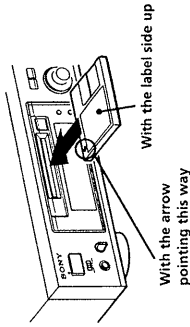
Recording on an MD



1 Turn on the amplifier and play the program source you want to record.

2 Press POWER.
The ON/STANDBY indicator changes from red to green.

3 Insert a recordable MD.



If the MD has a recorded material on it, the deck will automatically start recording from the end of the last recorded track.

4 Set INPUT to the corresponding input connector.

To record through	Set INPUT to
DIGITAL IN	DIGITAL
LINE (ANALOG) IN	ANALOG

5 Press ● REC.
The deck becomes ready to record.

6 When recording the analog input signal, adjust the recording level with REC LEVEL.
The fourth dot is satisfactory for most purposes. For details, refer to "Adjusting the Recording Level" on page 13.

7 Press ▷ or II.
Recording starts.

8 Start playing the program source.

Do not disconnect the deck from the power source immediately after recording

If you do, recorded material may not be saved to the MD. To save the material, after recording, press EJECT to take out the MD or change the deck to standby by pressing POWER. "TOC" will flash in the display at this time. After "TOC" stops flashing and goes out, you can pull out the AC power cord.

To Stop recording Press ■

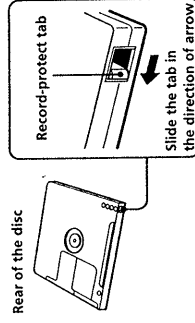
To Pause recording* Press II. Press the button again or press ▷ to resume recording.

To Take out the MD Press EJECT after stopping recording

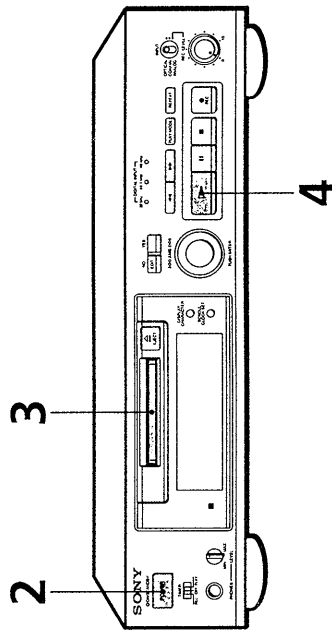
* Whenever you pause recording, the track number increases by one. For example, if you paused recording while recording on track 4, the track number increases by one and recording continues on the new track when restarted.

To protect an MD against accidental erasure

To make it impossible to record on an MD, slide the tab in the direction of arrow, opening the slot. To allow recording, close the slot.



Playing an MD

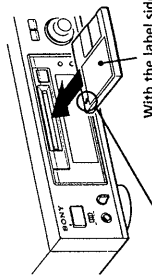


1 Turn on the amplifier and set the source selector to the position for MD deck.

2 Press POWER.

The ON/STANDBY indicator changes from red to green.

3 Insert an MD.



With the arrow pointing this way

4 Press \blacktriangle . The deck starts playing. Adjust the volume on the amplifier.

- You can locate and play back a track while the deck is stopped**
- 1 Turn AMS (or press \blacktriangle or \blacktriangle) until the number of the track you want to play appears.
 - 2 Press AMS or \blacktriangle

To **Stop playing**

Press \blacksquare .

To **Pause playing**

Press \parallel . Press the button again or press \blacktriangle to resume playing.

To **Go to the next track**

Turn AMS clockwise (or press \blacktriangleright on the remote).

To **Go to the preceding track**

Turn AMS counterclockwise (or press \blacktriangleleft on the remote).

To **Take out the MD**

Press \ominus EJECT after stopping playing.

To use headphones
Connect them to PHONES jack. Use PHONE LEVEL to adjust the volume.

Recording on MDs

Notes on Recording

If "Protected" appears in the display The MD is record-protected. Close the slot to record on the disc (see "To protect an MD against accidental erasure" on page 9).

If "Din Unlock" flashes in the display

- The program source is not connected to the respective digital input connector even though you've selected a digital input source in Step 4 on page 8. To continue, connect the respective digital input connector to the program source or set INPUT to ANALOG to record through LINE (ANALOG IN).
- The digital signal has been interrupted (stopped) while you were recording. To continue recording, restart the digital program source. To stop recording, press \blacksquare on the MD deck.

Depending on source being recorded, track numbers are marked in following ways:

- When recording from a CD or MD with INPUT set to digital input and the source connected through the respective digital input connector: The deck automatically marks track numbers in the same sequence as the original. If, however, a track is repeated two or more times (e.g. by single-track repeat play) or two different MDs or CDs are played, the track or tracks are recorded as part of a single, continuous track with a single track number.

If the source is an MD, track numbers may not be marked for tracks of less than 4 seconds.

- When recording from source connected through LINE (ANALOG IN) with INPUT at ANALOG, and "LEVEL SYNC" does not light up (see "Marking Track Numbers While Recording" on page 14) or when recording from DAT or satellite broadcasts connected through a digital input cable with INPUT set to digital input: The source will be recorded as a single track. You can divide the track afterwards using the Divide Function (see "Dividing Recorded Tracks" on page 26) or mark track numbers during recording by using the Track Marking Function on page 14.

If "LEVEL SYNC" appears in the display, the deck automatically marks track numbers when recording analog source or digital recording of DAT or satellite broadcasts (see "Marking track numbers automatically" on page 14).

- When recording from DAT or satellite broadcasts with INPUT set to digital input, the deck automatically marks a track number whenever the sampling frequency of the input signal changes.

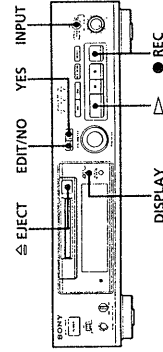
When "TOC" flashes in the display The deck is currently updating the Table Of Contents (TOC). Do not move the deck or pull out the AC power cord. Changes to an MD made through recording are saved only when you update the TOC by ejecting the MD or changing the deck to standby by pressing POWER.

The MD deck uses the SCMS (Serial Copy Management System on page 34) MDs recorded through digital input connector cannot be copied onto other MDs or DAT tapes through the digital output connector.

When recording digital signals that have been emphasized (in the higher frequencies)

The signal is automatically de-emphasized (with attenuation proportional to the degree of emphasis) and the level of the de-emphasized signal is indicated on the peak level meters.

Useful Tips for Recording



Checking the remaining recordable time on the MD

- When you press DISPLAY while recording, the remaining recordable time on the MD appears.
- When you press DISPLAY repeatedly while the deck is stopped, the display changes as follows: total recorded time, remaining recordable time on the MD, disc name (see page 18).

If "Auto Cut" appears in the display (Auto Cut)

There has been no sound input for 30 seconds while INPUT is set to digital input and the source is connected through the respective digital input connector. The 30 seconds of silence are replaced by a blank of about 3 seconds and the deck changes to recording pause.

If "Smart Space" appears in the display (Smart Space)

There has been an extended silence of 4 to 30 seconds in length when INPUT is set to digital input and the source is connected through the respective digital input connector. The silence is replaced with a blank of about 3 seconds and the deck continues recording.

Playing back tracks just recorded

Do this procedure to immediately playback tracks that have just been recorded.

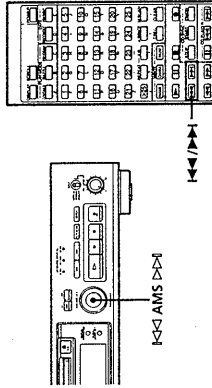
Press Δ immediately after stopping recording. Playback starts from the first track of the material just recorded.

To play from the first track of the MD after recording

- 1 Press \blacksquare again after stopping recording.
- 2 Press Δ . Playback starts from the first track of the MD.

Recording Over Existing Tracks

Follow the procedure below to record over existing material just as you would on an analog cassette tape.



- 1 Do Steps 1 to 4 in "Recording on an MD" on page 8.
- 2 Turn AMS (or press \blacktriangleleft or \blacktriangleright) until the number of the track to be recorded over appears.
- 3 To record from the start of the track, continue from Step 5 in "Recording on an MD" on page 9.

While "TRACK" flashes in the display

The deck is recording over an existing track, and stops flashing when it reaches the end of the recorded portion.

To record from the middle of the track

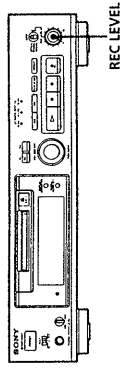
- 1 After Step 2 above, press Δ to start playback.
- 2 Press \blacksquare where you want to start recording.
- 3 Continue from Step 5 in "Recording on an MD" on page 9.

Note

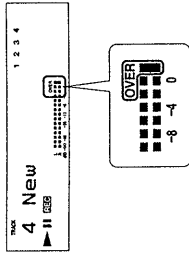
You cannot record from the middle of an existing track when the "PROGRAM" or "SHUFFLE" is on.

Adjusting the Recording Level

When recording with INPUT at ANALOG and the signal input through LINE (ANALOG) IN jacks, use REC LEVEL to adjust the recording level before starting recording. You cannot adjust the recording level during digital recording.



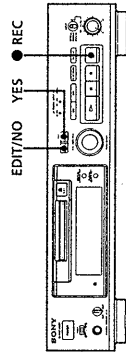
- 1 Do Steps 1 to 5 in "Recording on an MD" on pages 8 and 9.
- 2 Play the portion of the program source with the strongest signal level.
- 3 While monitoring the sound, turn REC LEVEL to adjust the recording level so that the peak level meters reach their highest point without turning on the OVER indication. Occasional lighting of "OVER" is acceptable.



- 4 Stop playing the program source.
- 5 To start recording, do the procedure starting from Step 7 in "Recording on an MD" on page 9.

Marking Track Numbers While Recording (Track Marking)

You can mark track numbers either manually or automatically. By marking track numbers at specific points, you can quickly locate the points later using the AMS Function or Editing Functions.



Marking track numbers manually (Manual Track Marking)

You can mark track numbers at any time while recording on an MD.

Press ● REC at the place you want to add a track mark while recording.

Marking track numbers automatically (Automatic Track Marking)

The deck adds track marks differently in the following cases:

- When recording from CDs or MDs with INPUT set to digital input and the source connected through the respective digital input connector. The deck marks track numbers automatically. When you record from a CD or MD, the track numbers are marked as they are found on the original.
- When recording with INPUT at ANALOG and the source connected through LINE (ANALOG) IN, or when recording from DAT or satellite broadcasts with INPUT set to digital input and the DAT or satellite broadcasts connected through the respective digital input connector. The deck marks a new track number whenever the signal level drops and rises to a certain point* (Automatic Track Marking). If "LEVEL SYNC" does not light up, set the LevelSync to ON as follows:

- 1 Press EDIT/NO to display "LevelSync ?" during recording or recording pause.
- 2 Press YES twice to display "LevelSync ON." "LEVEL-SYNC" appears in the display.

- To cancel Automatic Track Marking
- 1 Press EDIT/NO during recording or recording pause. "LevelSync ?" appears in the display.
 - 2 Press YES.
 - 3 Press EDIT/NO.

* "LevelSyncOFF" appears in the display.

- The signal level must remain low for 2 or more seconds before a new track number is marked.

- When you want to mark track numbers after you've finished recording
- Use the Divide Function (see "Dividing Recorded Tracks" on page 26).

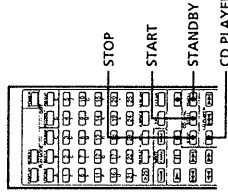
Note

If you turn off the deck or disconnect the AC power cord, the deck will recall the last setting (LevelSync on or off) of the Automatic Track Marking Function the next time you turn on the deck.

Synchro-Recording With a Sony CD Player

By connecting your deck to a Sony CD player or Hi-Fi Component System, you can easily dub CDs onto MDs using the CD synchro buttons on the remote. If your deck is connected to a Sony CD player by a digital input cable, track numbers are automatically marked as appear on the original regardless of whether "LevelSync ON" or "LevelSyncOFF" is selected. If your deck is connected to a Sony CD player by audio connecting cords through LINE (ANALOG) IN, track numbers are automatically marked when you select "LevelSync ON" (see "Marking Track Numbers While Recording" on page 14).

As the same remote controls both the CD player and the deck, you may have trouble operating both units if they are far from each other. If you do, place the CD player close to this deck.



- 1 Set the source selector on the amplifier to CD.
- 2 Do Steps 2 to 4 in "Recording on an MD" on page 8 to prepare the deck for recording.
- 3 Insert a CD into the CD player.
- 4 Select the playback mode (Shuffle Play, Program Play, etc.) on the CD player.
- 5 Press STANDBY. The CD player pauses for playing and the deck pauses for recording.
- 6 Press START. The deck starts recording and the CD player starts playback. The track number and elapsed recording time of the track appear in the display. **If the CD player does not start playing** Some CD player models may not respond when you press START on the remote of the deck. Press II on the remote of the CD player instead.

- 7 Press STOP to stop synchro-recording.

To pause recording

Press STANDBY or CD PLAYER II. To restart recording, press START or CD PLAYER II. A new track number is marked each time you pause recording.

You can use the remote of the CD player during synchro-recording

When you press ■, the CD player stops and the deck pauses for recording. When you press II, the CD player pauses and the deck pauses for recording. To restart synchro-recording, press ▷.

You can change CDs during synchro-recording

- 1 Press ■ on the remote of the CD player. The deck pauses for recording.
- 2 Change the CD.
- 3 Press ▷ on the remote of the CD player. Synchro-recording restarts.

You can also do synchro-recording with a Sony video CD player

Using the procedure for synchro-recording with a Sony CD player, you can do synchro-recording with a Sony video CD player also.

To select the video CD player, press button number 2 while pressing down the POWER button before starting the procedure.

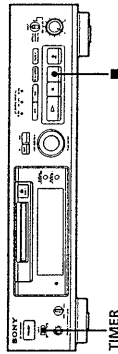
To select the CD player again, press button number 1 while pressing down the power button. The deck is factory set to a CD player for synchro-recording.

You can check the remaining recordable time on the MD

Press DISPLAY (see page 11).

Recording on an MD Using a Timer

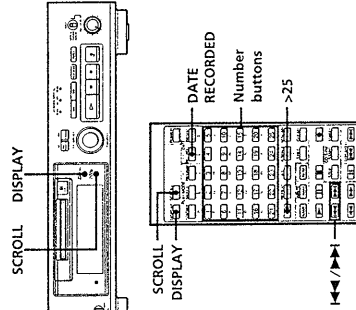
By connecting a timer (not supplied) to the deck, you can start and stop recording operations at specified times. For further information on connecting the timer and setting the starting and ending times, refer to the instructions that came with the timer.



- 1 Do Steps 1 to 6 in "Recording on an MD" on pages 8 and 9.
- 2 • If you want to specify the time for the start of recording, press ■.
• If you want to specify the time for the end of recording, do Steps 7 and 8 of "Recording on an MD" on page 9.
• If you want to specify the time for both start and end of recording, press ■.
- 3 Set TIMER on the deck to REC.
- 4 Set the timer as required.
 - When you have set the time for the start of recording, the deck turns off. When the specified time arrives, the deck turns on and starts recording.
 - When you have set the time for the end of recording, recording continues. When the specified time arrives, the deck stops recording and turns off.
 - When you have set the time for both the start and end of recording, the deck turns off. When the starting time arrives, the deck turns on and starts recording. When the ending time arrives, the deck stops recording and turns off.

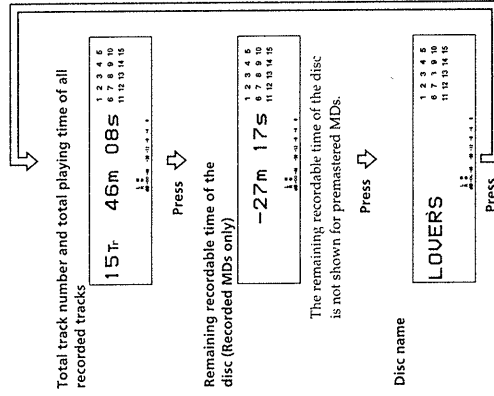
Using the Display

You can use the display to check disc and track information such as the total track number, total playing time of the tracks, remaining recordable time of the disc, disc name, and recording date and time of the current track.

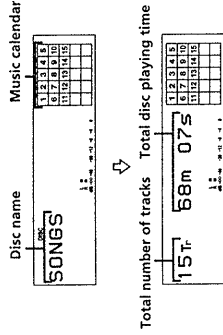


Checking the total track number, total disc playing time, remaining recordable time of the disc and the title of the disc

Each time you press DISPLAY while the deck is stopped, you can change the display as follows:



When you insert an MD, the disc name, total number of tracks, and total disc playing time appear in the display as follows:



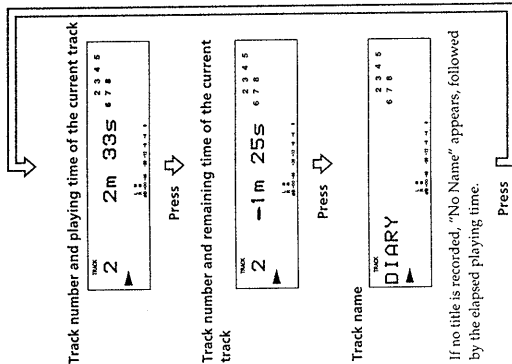
The disc name appears, followed by the total number of tracks (Tr) and total disc playing time. A music calendar showing all the track numbers appears within a grid if the MD is a premastered disc, or without a grid if the MD is a recordable disc. If the total track number exceeds 25, ▶ appears to the right of number 25 in the music calendar. To label a recordable disc and its tracks, see "Labeling Recordings" on page 29.

Note

When you insert a new MD or turn off the deck and turn it on again, the last item displayed will reappear. If, however, you disconnect the AC power cord, the display will show the total track number and total playing time of all recorded tracks the next time you turn on the deck, no matter what the last display was.

Checking remaining time and the title of a track

Each time you press DISPLAY while playing an MD, you can change the display as shown below. The track numbers in the music calendar disappear after they are played.



If no title is recorded, "No Name" appears, followed by the elapsed playing time.

You can check the track name at any time while playing an MD

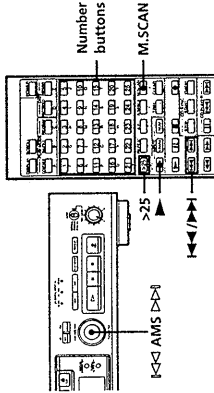
Press SCROLL. Since the display shows up to 12 characters at a time, press SCROLL again to see the rest of the track title if the title has 13 characters or more. Press SCROLL again to pause scrolling, and again to continue scrolling.

Note

When you insert a new MD or turn off the deck and turn it on again, the last item displayed will reappear. If, however, you disconnect the AC power cord, the display will show the total track number and total playing time of all recorded tracks the next time you turn on the deck, no matter what the last display was.

Locating a Specific Track

You can quickly locate any track while playing a disc by using AMS (Automatic Music Sensor), I, and I, number buttons or M.SCAN on the remote.



To locate

The next or succeeding tracks
During playback, turn AMS clockwise or press I repeatedly until you find the track.

The current or preceding tracks
During playback, turn AMS counterclockwise or press I repeatedly until you find the track.

A specific track directly
Press number buttons to enter the track number.

By scanning each track for 6 seconds (music scan)
1 Press M.SCAN before you start playing.
2 When you find the track you want, press I to start playing.

You can directly locate a track with a number over

You must press >25 first, before entering the corresponding digits.

Press >25 once if it is a 2-digit track number, and twice if it is a 3-digit track number.

To enter "0," press button 10.

Examples: • To play track number 30

Press >25 once, then 3 and 10.

• To play track number 100

Press >25 twice, then 1, 10 and 10.

You can extend the playing time during music scan

While the deck is stopped, press M.SCAN repeatedly until the playing time you want (6, 10 or 20 seconds) appears in the display. Each press changes the time in order of 6 to 20, then from 6 again.

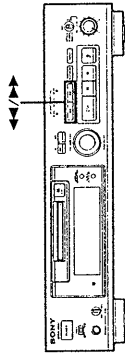
To pause playing at the beginning of a track

Turn AMS (or press I or I) after pausing playback.

To go quickly to the beginning of the last track
Turn AMS counterclockwise (or press I) while the display shows the total track number and total disc playing time, remaining recordable time of the disc, or disc name (see page 18).

Locating a Particular Point in a Track

You can also use I and I to locate a particular point in a track during playback or playback pause.



To locate a point

While monitoring the sound
Press I (forward) or I (backward) and keep pressing until you find the point

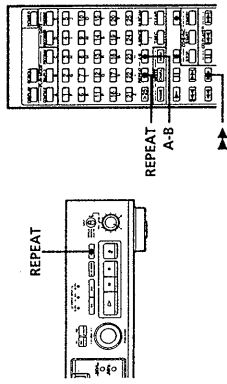
Quickly by observing the display during playback pause
Press I or I and keep pressing until you find the point. There is no sound output during this operation.

Notes

- If the disc reaches the end while you are pressing I during playback pause, "OVER" appears in the display. Press I (or I) or turn AMS counterclockwise to go back.
- If the disc reaches the end while you are pressing I during sound monitoring, the deck stops.
- Tracks that are only a few seconds long may be too short to scan using the search function. For such tracks, it is better to play the MD at normal speed.

Playing Tracks Repeatedly

You can play tracks repeatedly in any play mode.



Press REPEAT.

"REPEAT" appears in the display. The deck repeats the tracks as follows:

When the MD is played in	The deck repeats
Normal play (page 10)	All the tracks
Shuffle Play (page 22)	All the tracks in random order
Program Play (page 22)	The same program

To cancel repeat play

Press REPEAT several times until "REPEAT" disappears. The deck returns to the original playing mode.

Repeating the current track

While the track you want to repeat is playing in normal play, press REPEAT several times until "REPEAT 1" appears in the display.

Repeating a specific portion (A-B Repeat)

You can play a specific portion of a track repeatedly. This might be useful when you want to memorize lyrics.

Note that you can only repeat a portion within the boundaries of a single track.

- 1 While playing a disc, press A-B at the starting point (point A) of the portion to be played repeatedly. "REPEAT A-" flashes in the display.
- 2 Continue playing the track or press ► until you reach the ending point (point B), then press A-B again. "REPEAT A-B" lights continuously. The deck starts to play the specified portion repeatedly.

To cancel A-B Repeat

Press REPEAT.

Setting new starting and ending points

You can repeat the portion immediately after the currently specified portion by changing the starting and ending points.

- 1 Press A-B while "REPEAT A-B" appears. The current ending point B becomes the new starting point A and "REPEAT A-" flashes in the display.
- 2 Continue playing the track or press ► until you reach the new ending point (point B), then press A-B again. "REPEAT A-B" lights continuously and the deck starts playing repeatedly the newly specified portion.

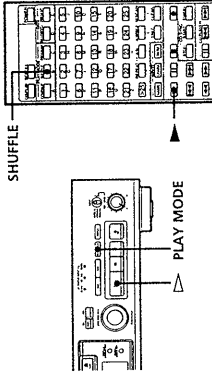
Note

If you turn off the deck or disconnect the AC power cord, the deck will recall the last setting of the Repeat Function the next time you turn on the deck.

The A-B Repeat settings, however, are lost.

Playing in Random Order (Shuffle Play)

You can have the deck "shuffle" tracks and play them in random order.



- 1 Press PLAY MODE repeatedly (or SHUFFLE once) until "SHUFFLE" appears in the display when the deck is stopped.

- 2 Press ► to start Shuffle Play.

"S" appears in the display while the deck is "shuffling" the tracks.

To cancel Shuffle Play

Press PLAY MODE repeatedly (or CONTINUE once) until "SHUFFLE" disappears.

You can specify tracks during Shuffle Play

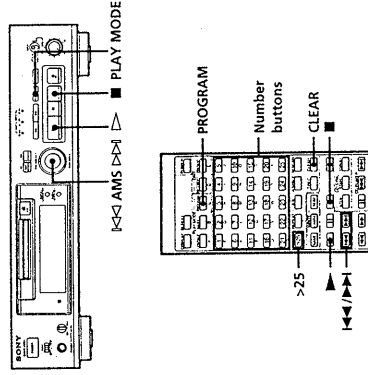
- To play the next track, turn AMS clockwise (or press ►).
- To play from the beginning of the current track again, turn AMS counterclockwise (or press ◀).
- You cannot use AMS (or ◀) to go to tracks that have already been played.

Note

If you turn off the deck or disconnect the AC power cord while the Shuffle Play Function is selected, the Shuffle Play Function will be still selected the next time you turn on the deck.

Creating Your Own Program (Program Play)

You can specify the playback order of the tracks on an MD and create your own programs containing up to 25 tracks.



- 1 Press PLAY MODE repeatedly (or PROGRAM once) until "PROGRAM" appears in the display when the deck is stopped.

- 2 Do either a) or b):

a) When using the remote

Press the number buttons to enter the tracks you want to program in the order you want.

To program a track with a number over 25, use the >25 button (see page 20).

If you've made a mistake

Press CLEAR, then press the right number button.

b) When using the controls on the deck

- 1 Turn AMS until the track number you want appears in the display.
- 2 Press AMS or PLAY MODE.

- 3 Repeat Step 2 to enter other tracks. Each time you enter a track, the total program time is added up and appears in the display.

- 4 Press ► to start Program Play.

To cancel Program Play

Press PLAY MODE repeatedly (or CONTINUE once) when the deck is stopped until "PROGRAM" disappears.

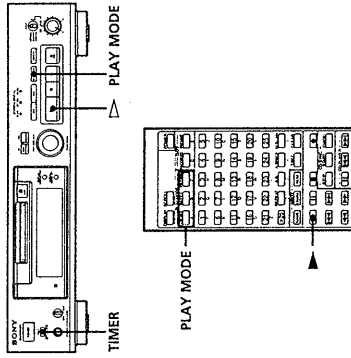
- After you have finished using the timer, set **TIMER** on the deck to **OFF**.

Note

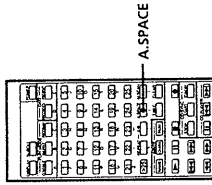
You can select Program Play in Step 2. Note, however, that programs eventually fade away when the standby status is off, and therefore if you set the time too far in the future, the program may be gone when the specified time arrives. If this has occurred, the deck enters normal play mode at the specified time and the tracks play in consecutive order.

Playing an MD Using a Timer

By connecting a timer (not supplied) to the deck, you can start and stop playback operations at specified times. For further information on connecting the timer or setting the starting and ending times, refer to the instructions that came with the timer.



- Do Steps 1 to 3 in "Playing an MD" on page 10.
- Press **PLAY MODE** repeatedly (or one of the **PLAY MODE** buttons once) to select the play mode you want.
To play only specific tracks, create a program (see page 22).
- If you want to specify the time for the start of playback, go to Step 4.
If you want to specify the time for the end of playback, press **▷** to start playback, then go to Step 4.
If you want to specify the time for both start and end of playback, go to Step 4.
- Set **TIMER** on the deck to **PLAY**.
- Set the timer as required.
 - When you have set the time for the start of playback, the deck turns off. When the specified time arrives, the deck turns on and starts playing.
 - When you have set the time for the end of playback, playback continues. When the specified time arrives, the deck stops playing and turns off.
 - When you have set the time for both the start and end of playback, the deck turns off. When the starting time arrives, the deck turns on and starts playing. When the ending time arrives, the deck stops playing and turns off.



Inserting blank spaces while recording to tape (Auto Space)

The Auto Space Function inserts a 3-second blank space between each track while recording from MDs to tapes, allowing you to use the AMS function during later playback.

Press **A.SPACE** repeatedly until "A.SPACE" appears in the display.

To cancel Auto Space

Press **A.SPACE** repeatedly until "A.SPACE" disappears.

Note

If the Auto Space Function is on while recording a selection containing multiple track numbers, (for example, a medley or symphony), blank spaces will be inserted within the selection whenever the track number changes.

Pausing after each track (Auto Pause)

When the Auto Pause Function is on, the deck pauses after playing each track. Auto Pause is convenient when recording single tracks or multiple, non-consecutive tracks.

Press **A.SPACE** repeatedly until "A.PAUSE" appears in the display.

To restart playback

Press **▷** or **II**.

To cancel Auto Pause

Press **A.SPACE** repeatedly until "A.PAUSE" disappears.

Note

If you turn off the deck or disconnect the AC power cord, the deck will recall the last setting of the Auto Space and Auto Pause Functions the next time you turn on the deck.

Note

The program created by the Program Play Function is lost when you turn off the deck or disconnect the AC power cord. The program is, however, recalled during timer playback.

You can program the same track repeatedly

While the track number appears in the display, press **AMS** as many times as you want.

The program remains even after Program Play ends

When you press **▷**, you can play the same program again.

Note

The display shows "-m -s" instead of the total playing time when the total playing time of the program exceeds 100 minutes.

Checking the track order

You can check the order of tracks in your program during playback or playback pause.

Turn **AMS** (or press **◀** or **▶**) during playback or playback pause. The track numbers appear in the order they were programmed.

Changing the track order

You can change the order of the tracks in your program before you start playing.

To	Do the following:
Erase the last track in the program II	Press CLEAR . Each time you press the button, the last track will be cleared.
Add tracks to the end of the program	Do Steps 2 and 3 in "Creating Your Own Program."
Change the whole program completely	1 Press ■ while the deck is stopped. 2 Do Steps 2 and 3 in "Creating Your Own Program."

Useful Tips When Recording From MDs to Tape **II**

The Auto Space and Auto Pause Functions described in this section make recording from MDs to tape more easy.

Notes on Editing

If "Protected" appears in the display, the deck will not erase the specified track because the record-protect slot on the MD is open. Erase the track after closing the slot.

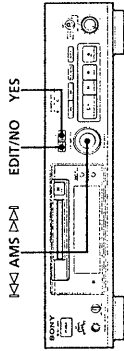
When "TOC" flashes in the display, do not move the deck or pull out the AC power cord. After editing, "TOC" lights continuously until you eject the MD or turn off the power. "TOC" flashes while the deck is updating the TOC. When the deck finishes updating the TOC, "TOC" goes off.

Erasing Recordings (Erase Function)

Do the procedures below to erase following:

- A single track
- All tracks
- Parts of a track

Note, however, that once erased, MD data cannot be recovered.

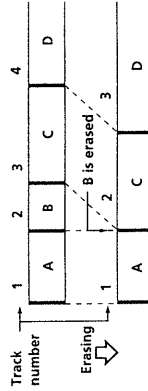


Erasing a single track

You can erase a track simply by specifying the respective track number. When you erase a track, the total number of tracks on the MD decreases by one and all tracks following the erased one are renumbered. Since erasing merely updates the TOC, there is no need to record over material.

To avoid confusion when erasing multiple tracks, you should proceed in order of high to low track number to prevent the renumbering of tracks that have not been erased yet.

Example: Erasing B



- 1 Turn AMS until the track number you want to erase appears in the display.
- 2 Press EDIT/NO repeatedly until "Erase ?" appears in the display. The track number you selected starts flashing in the music calendar.
- 3 Press YES. When the track selected in Step 1 has been erased, "Complete" appears for a few seconds and the total number of tracks in the music calendar decreases by one. If you erase a track during playback, the track following the deleted track begins playing afterwards.
- 4 Repeat Steps 1 to 3 to erase more tracks.

To cancel the Erase Function

Press EDIT/NO, \blacksquare , or turn AMS to change the track number.

Note
If "Erase!" appears in the display, the track was recorded or edited on another MD deck and is record-protected. If this indication appears, press YES to erase the track.

Erasing all tracks on an MD

Erasing a recordable MD deletes the disc name, all recorded tracks, and titles (see page 30).

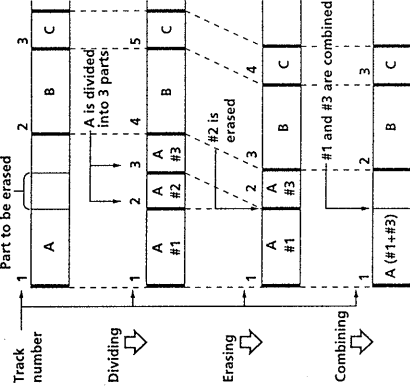
- 1 While the deck is stopped, press EDIT/NO repeatedly until "All Erase ?" appears in the display.
- 2 Press YES. All tracks in the music calendar start flashing.
- 3 Press YES again. When the disc name, all recorded tracks, and titles on the MD have been erased, "Complete" appears for a few seconds and the music calendar disappears.

To cancel the Erase Function
Press EDIT/NO or \blacksquare .

Erasing a part of a track

By using the Divide (see this page), Erase (see page 25) and Combine (see page 27) Functions, you can erase specific portions of a track.

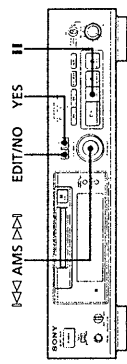
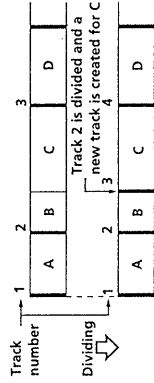
Example: Erasing a part of track A



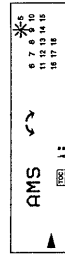
Dividing Recorded Tracks (Divide Function)

With the Divide Function you can assign a track number at places that you want to randomly access afterwards. Use this function to add tracks to MDs recorded from an analog source (and therefore contain no track numbers), or to divide an existing track into multiple portions. When you divide a track, the total number of tracks on the MD increases by one and all tracks following the divided track are renumbered.

Example: Dividing track 2 to create a new track for C



- 1 While playing the MD, press \blacksquare at the point where you want to create a new track. The deck pauses playing.
- 2 Press EDIT/NO repeatedly until "Divide ?" appears in the display.
- 3 Press YES to divide the track. "Rehearsal" alternates with "Position ok?" in the display, the track to be divided starts flashing in the music calendar, and the starting portion of the new track begins playing repeatedly.
- 4 If the starting position is incorrect, press EDIT/NO. (If it is correct, go to Step 7.)



- 5 While monitoring the sound, turn AMS to find the starting position of the new track. The starting portion of the new track is played back repeatedly. "Rehearsal" alternates with "Position ok?" in the display. The starting position can be moved within a maximum range of -128 to +127 steps of about 0.06 second each within a track.
- 6 If the starting position is still incorrect, repeat Step 5 until it is correct.
- 7 Press YES or AMS when the position is correct. When the track has been divided, "Complete" appears for a few seconds and the newly created track begins playing. The new track will have no track title even if the original track was labeled.

To cancel the Divide Function
Press ■.

You can undo a track division

Combine the tracks again (see "Combining Recorded Tracks" on this page) then redivide the tracks if necessary.

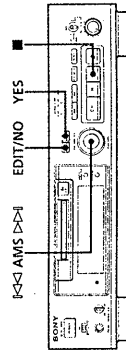
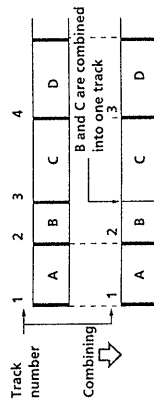
You can divide a track while recording

Use the Track Marking Function (see page 14).

Combining Recorded Tracks (Combine Function)

Use the Combine Function while the deck is stopped, playing or in pause to combine consecutive tracks on a recorded MD. This function is useful for combining several songs into a single medley, or several independently recorded portions into a single track. When you combine two tracks, the total number of tracks decreases by one and all tracks following the combined tracks are renumbered.

Example: Combining B and C



- 1 Turn AMS until the second track of the two to be combined appears. For example, when combining tracks 3 and 4, turn AMS until 4 appears.
- 2 Press EDIT/NO repeatedly until "Combine ?" appears in the display.
- 3 Press YES. "Rehearsal" alternates with "Track ok?" in the display. The place where the two tracks will join (i.e., the end of the first track and the beginning of the second track) repeatedly plays back and the respective track number flashes in the music calendar.
- 4 If the track is the wrong one, press EDIT/NO or ■ then start from Step 1 again.
- 5 If the place is correct, press YES. When the tracks have been combined, "Complete" appears for a few seconds and the total number of tracks in the music calendar decreases by one. If both of the combined tracks have track titles, the title of the second track is erased.

To cancel the Combine Function
Press EDIT/NO or ■.

You can undo a track combination

Divide the tracks again (see "Dividing Recorded Tracks" on page 26), then repeat the combine function with the correct tracks if necessary.

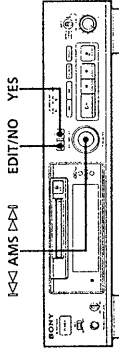
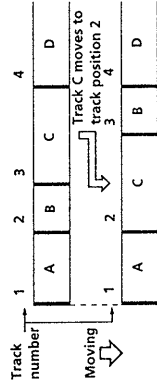
Note

If "Sorry" appears in the display, the tracks cannot be combined. This sometimes happens when you've edited the same track many times, and is due to a technical limitation of the MD system, not a mechanical error.

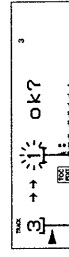
Moving Recorded Tracks (Move Function)

Use the Move Function to change the order of any track. After you move a track, the track numbers between the new and old track positions are automatically renumbered.

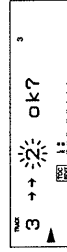
Example: Moving track C to track position 2



- 1 Turn AMS until the track number you want to move appears in the display.
- 2 Press EDIT/NO repeatedly until "Move ?" appears in the display.
- 3 Press YES. The track number to be moved and the new track position appears.
- 4 Turn AMS until the new track position appears.
- 5 Press YES or AMS. After you have moved the track, "Complete" appears for a few seconds and the moved track begins playing back if the deck is in playback mode.



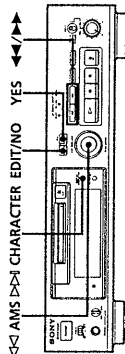
Track number
New track
to be moved
position



To cancel the Move Function
Press EDIT/NO or ■.

Labeling Recordings (Title Function)

You can create titles for your recorded MDs and tracks. Titles — which may consist of uppercase and lowercase letters, numbers and symbols for a maximum of about 1,700 characters per disc — appear in the display during MD operation.

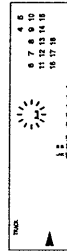


Use the following procedure to label a track or an MD. You can label a track while it is playing, pausing or recording. If the track is playing, be sure to finish labeling before the track ends. If the track ends before you've completed the labeling procedure, the characters already entered are not recorded and the track will remain unlabeled.

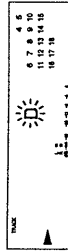
- 1 Press EDIT/NO repeatedly until "Name in ?" appears in the display, then do the following:

To label	Make sure that the deck is
A track	Playing, pausing, recording the track to be labeled, or stopped after locating the track to be labeled
An MD	Stopped with no track number appearing in the display

- 2 Press YES. A flashing cursor appears in the display.

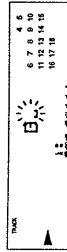


- 3 Turn AMS to select the character.



The selected character flashes. Letters, numbers, and symbols appear in sequential order as you turn AMS. You can use the following symbols in titles: ! " # \$ % & ' () * + , - . / : ; < = > ? @ `

- 4 Press AMS to enter the selected character. The cursor shifts rightward and waits for the input of the next character.



- 5 Repeat Steps 3 to 5 until you have entered the entire title.

If you entered the wrong character Press ← or → until the character to be corrected starts flashing, and repeat Steps 3 to 5 to enter the correct character.

To erase a character Press ← or → until the character to be erased starts flashing, then press EDIT/NO.

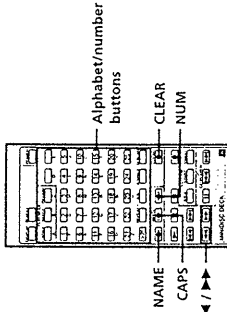
To enter a space Press AMS or → while the cursor is flashing.

- 6 Press YES. This completes the labeling procedure and the title appears on the left side of the display.

To cancel labeling Press ■.

Note You cannot label a track or an MD while you are recording over an existing track.

Labeling tracks and MDs with the remote



- 1 Press NAME repeatedly until a flashing cursor appears in the display, then do the following:

To label	Make sure that the deck is
A track	Playing, pausing, recording the track to be labeled, or stopped after locating the track to be labeled
An MD	Stopped with no track number appearing in the display

Select the character type as follows:

To select	Press
Uppercase letters	CAPS repeatedly until "Selected ABC" appears in the display
Lowercase letters	CAPS repeatedly until "Selected abc" appears in the display
Numbers	NUM repeatedly until "Selected 123" appears in the display

- 3 Enter one character at a time. After you enter a character, the cursor shifts rightward and waits for the input of the next character.

- 4 Repeat Steps 2 and 3 until you have entered the entire title.

If you entered the wrong character Press ← or → until the character to be corrected starts flashing. Press CLEAR to erase the incorrect character, then enter the correct one.

- 5 Press NAME again. The entered title appears on the left side of the display window after the label has been recorded.

To cancel labeling Press ■.

Changing an existing title

- 1 Press NAME, then do the following:

To change	Make sure that the deck is
A track title	Playing, pausing the track, whose title is to be changed, or stopped after locating the track whose title is to be changed
A disc name	Stopped with no track number appearing in the display

Keep pressing CLEAR (or EDIT/NO on the deck) until the current title is erased.

Enter the new title. Do Steps 3 to 5 of "Labeling Recordings" on page 29, or Steps 2 to 4 of "Labeling tracks and MDs with the remote" on this page.

- 4 Press NAME.

Erasing all titles on a disc (Name Erase Function)

Use this function to erase all titles on an MD simultaneously. **Note that once erased, titles cannot be recovered.**

- 1 Keep pressing EDIT/NO while the deck is stopped until "All Erase ?" appears in the display.

- 2 Press EDIT/NO again.

"Name Erase ?" appears in the display.

- 3 Press YES.

All titles are erased.

To cancel the Name Erase Function Press ■.

You can erase all recorded tracks and titles. See "Erasing all tracks on an MD" on page 25.

Additional Information

Display Messages

The following table explains the various messages that appear in the display.

Message	Meaning
Blank Disc	A new (blank) or erased MD has been inserted.
Cannot Copy	An attempt was made to make a second copy from a digitally dubbed MD (see page 34).
Cannot EDIT	An attempt was made to edit the MD during Program or Shuffle Play.
Disc Error	The MD is scratched or missing a TOC.
Disc Full	The MD is full (see "System Limitations" on page 32).
Impossible	An attempt was made to combine tracks while playing back the first track.
Name Full	The titling capacity of the MD has reached its limit (about 1,792 characters).
NO DISC	There is no MD in the deck.
No Track	The inserted MD has a disc title but no tracks.
Protected	The inserted MD is record-protected.
Retry	The first recording attempt failed due to a disturbance or scratch on the MD, and a second attempt is being made.
Retry Error	Due to vibrations to the deck or scratches on the MD, several recording attempts were made but with no success.
Sorry	An attempt was made to combine tracks that cannot be combined.
STANDBY (flashing)	The contents recorded by timer have disappeared over time and are not be available for saving to disc, or Program Play could not be activated since the program has disappeared over time.

Additional Information

System Limitations

The recording system in your MiniDisc deck is radically different from those used in cassette and DAT decks and is characterized by the limitations described below. Note, however, that these limitations are due to the inherent nature of the MD recording system itself and not to mechanical causes.

"Disc Full" lights up even before the MD has reached the maximum recording time (60 or 74 minutes)
When 255 tracks have been recorded on the MD, "Disc Full" lights up regardless of the total recorded time. More than 255 tracks cannot be recorded on the MD. To continue recording, erase unnecessary tracks or use another recordable MD.

"Disc Full" lights up before the maximum number of tracks is reached
Fluctuations in emphasis within tracks are sometimes interpreted as track intervals, incrementing the track count and causing "Disc Full" to light up.

The remaining recording time does not increase even after erasing numerous short tracks
Tracks under 12 seconds in length are not counted and so erasing them may not lead to an increase in the recording time.

Some tracks cannot be combined with others
Track combination may become impossible when tracks are edited.

The total recorded time and the remaining time on the MD may not total the maximum recording time (60 or 74 minutes)

Recording is done in minimum units of 2 seconds each, no matter how short the material. The contents recorded may thus be shorter than the maximum recording capacity. Disc space may also be further reduced by scratches.

Tracks created through editing may exhibit sound dropout during search operations.

Track numbers are not recorded correctly
Incorrect assignment or recording of track numbers may result (1) when CD tracks are divided into several smaller tracks during digital recording, or (2) while recording certain CDs with the "LEVEL SYNC" indication on (i.e., the automatic track marking function on).

"TOC Reading" appears for a long time
If the inserted recordable MD is brand new, "TOC Reading" appears in the display longer than for MDs that have been used.

Limitations when recording over an existing track

- The correct remaining recording time may not be displayed.
- You may find it impossible to record over a track if that track has been recorded over several times already. If this happens, erase the track using the Erase Function (see page 25).
- The remaining recording time may be shortened out of proportion to the total recorded time.
- Recording over a track to eliminate noise is not recommended since this may shorten the duration of the track.
- You may find it impossible to label a track while recording over it.

The correct recorded/playing time may not be displayed during playback of monaural-format MDs.

Troubleshooting

If you experience any of the following difficulties while using the deck, use this troubleshooting guide to help you remedy the problem. Should any problem persist, consult your nearest Sony dealer.

The deck does not operate or operates poorly.

- The MD may be damaged ("Disc Error" appears). Take the MD out and insert it again. If "Disc Error" remains, replace the MD.

The deck does not play back.

- Moisture has formed inside the deck. Take the MD out and leave the deck in a warm place for several hours until the moisture evaporates.
- The deck is not on. Press POWER to turn the deck on.

- The MD is inserted in the wrong direction. Slide the MD into the disc compartment with the label side up and the arrow pointing towards the opening until the deck grips it.

- The MD may not be recorded (the music calendar does not appear). Replace the disc with one that has been recorded.

The deck does not record.

- The MD is record-protected ("Protected" appears). Close the record-protect slot (see page 9).
- The deck is not connected properly to the sound source. Make connections properly to the sound source.
- The recording level is not adjusted properly (in case of input through LINE (ANALOG IN). Turn REC LEVEL to adjust the recording level properly (see page 13).
- A premastered MD is inserted. Replace it with a recordable MD.
- There is not enough time left on the MD. Replace it with another recordable MD with fewer recorded tracks, or erase unnecessary tracks.
- There has been a power failure or the AC power cord has been disconnected during recording. Data recorded to that point may be lost. Repeat the recording procedure.

The deck does not work during synchro-recording.

- The currently selected CD player type (CD player or video CD player) does not match the CD player being used. Reset the CD player type (see page 16).

An incompletely inserted MD cannot be pulled out.

- When the MD is inserted half-way, the mechanism locks onto the MD and the **EJECT** button will not operate. To remove the MD, first insert the MD completely, then press the **EJECT** button.

The sound has a lot of static.

- Strong magnetism from a television or a similar device is interfering with operations. Move the deck away from the source of strong magnetism.

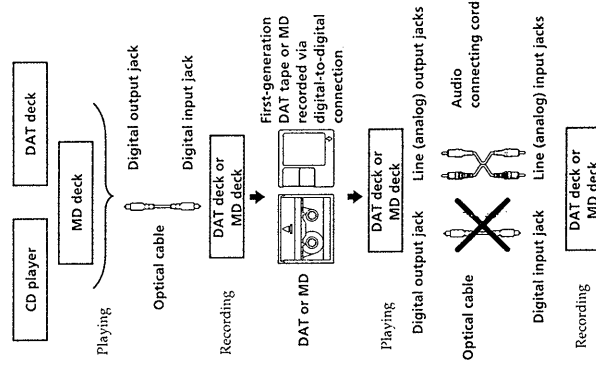
Note
If the deck does not operate properly even after you've attempted the prescribed remedies, turn off the power, then reinsert the plug into the power outlet.

Additional Information

Guide to the Serial Copy Management System

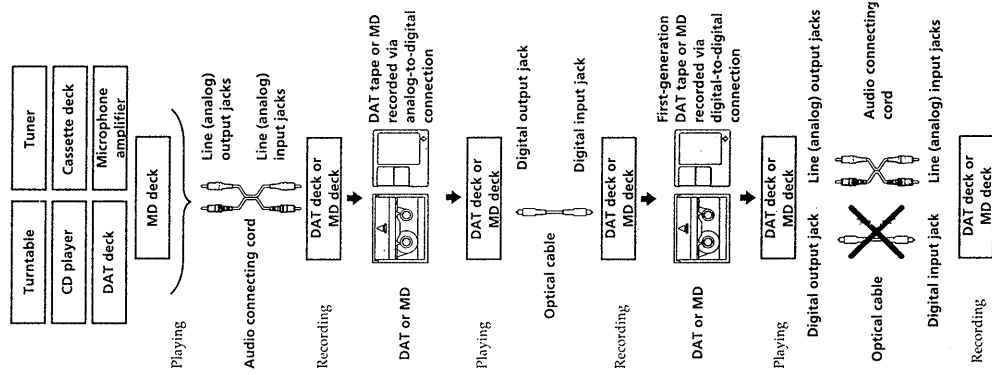
This MD deck uses the Serial Copy Management System, which allows only first-generation digital copies to be made of premastered software via the deck's digital input jack. An outline of this system appears below:

1 You can record from digital program sources (CDs, DATs or premastered MDs) onto a DAT tape or recordable MD via digital input jack on the DAT or MD deck. You cannot, however, record from this recorded DAT tape or MD onto another DAT tape or recordable MD via the digital input jack on the DAT or MD deck.



Additional Information

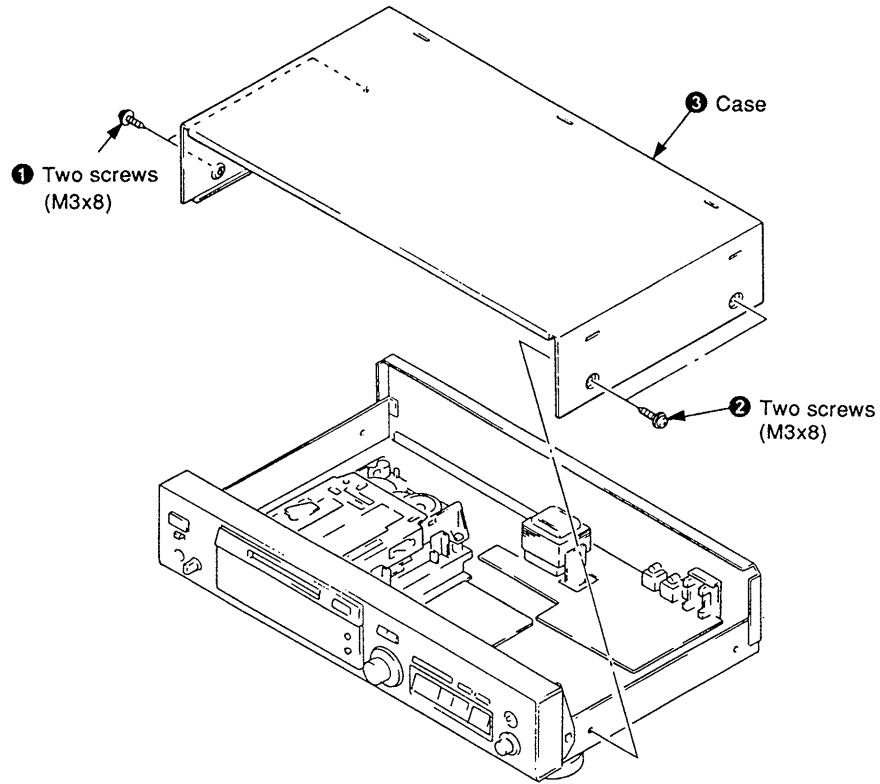
3 You can record a DAT tape or MD recorded via the DAT or MD deck's analog input jack onto another DAT tape or MD via the DAT or MD deck's digital output jack. You cannot, however, make a second-generation DAT tape or MD copy via the DAT or MD deck's digital output jack.



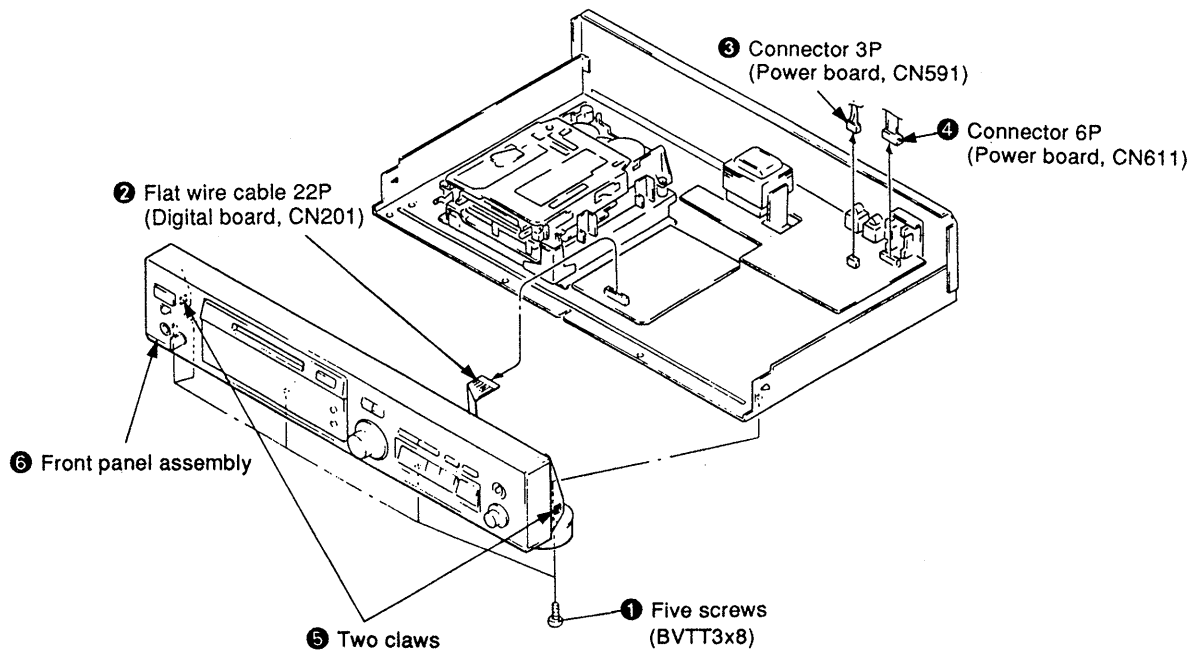
SECTION 2 DISASSEMBLY

Note : Follow the disassembly procedure in the numerical order given.

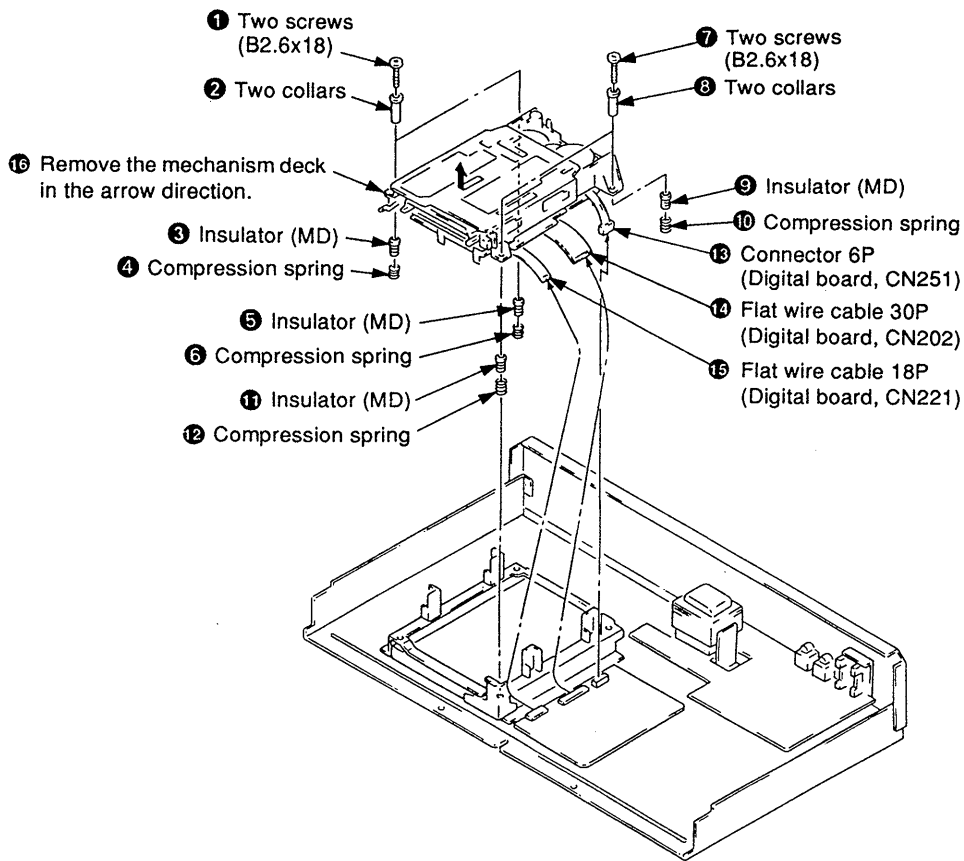
2-1. CASE



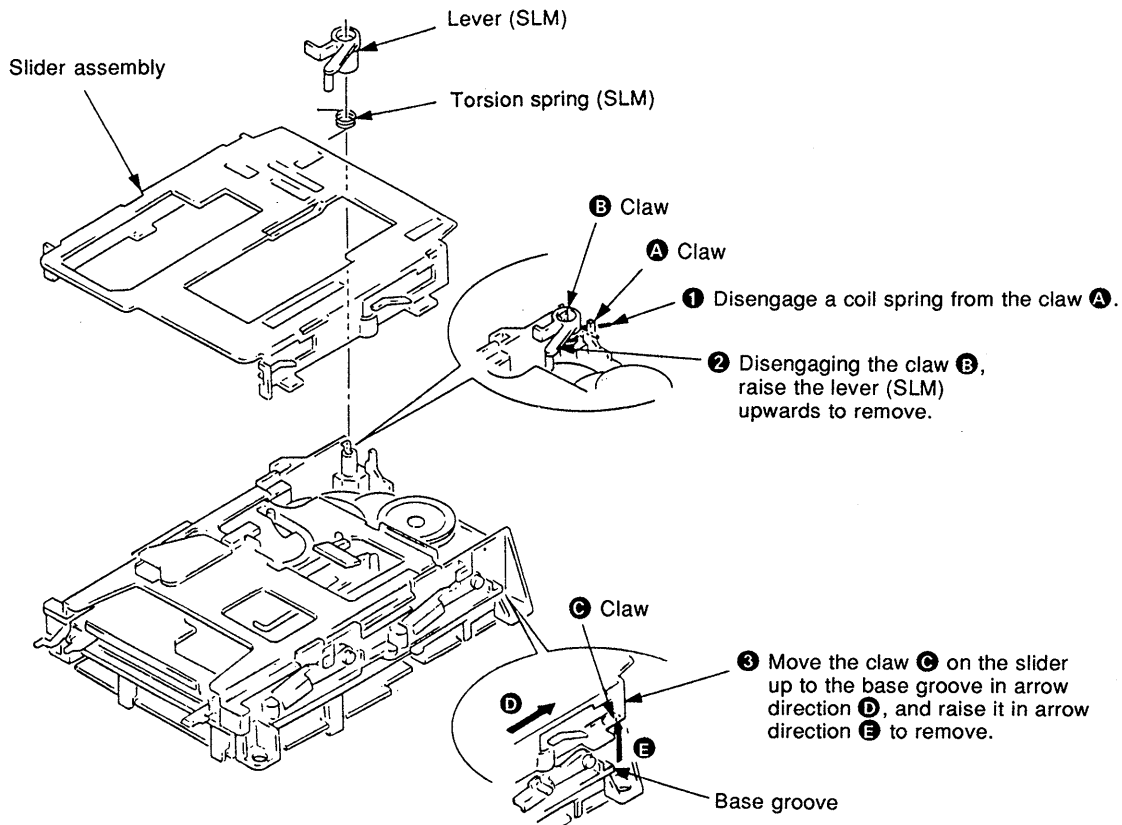
2-2. FRONT PANEL ASSEMBLY



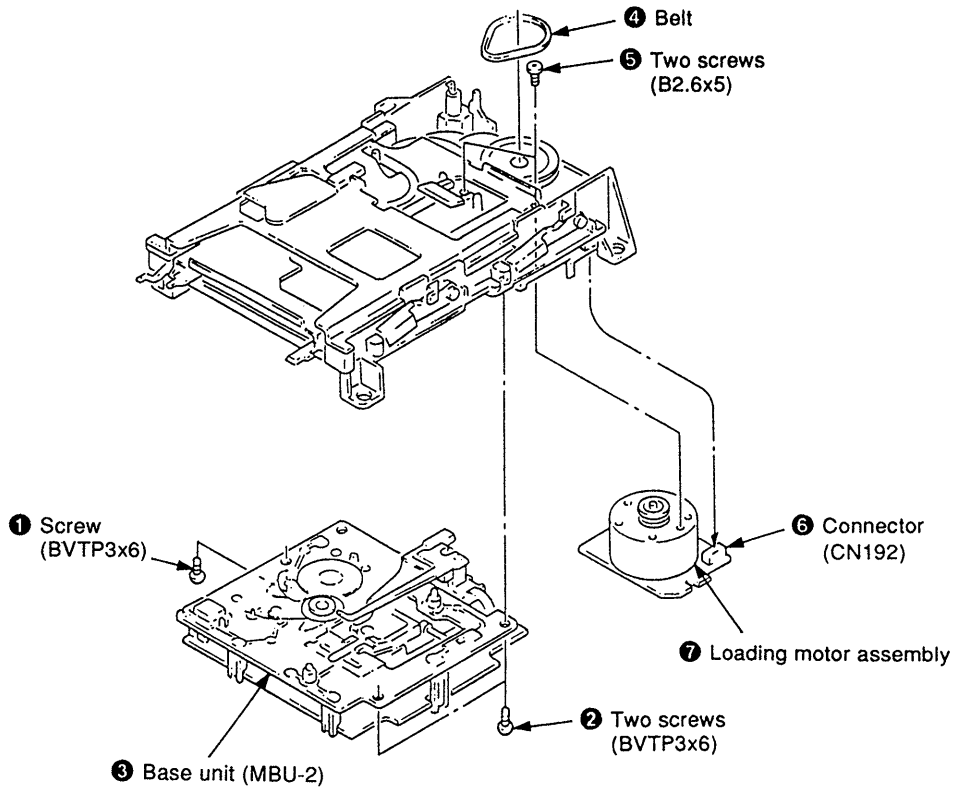
2-3. MECHANISM DECK



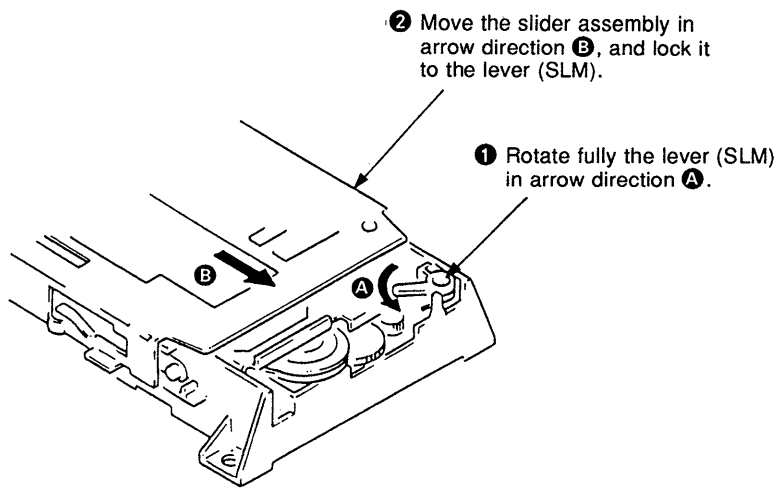
2-4. SLIDER ASSEMBLY



2-5. BASE UNIT AND LOADING MOTOR ASSEMBLY



2-6. SLIDER ASSEMBLY MOUNTING



SECTION 3

TEST MODE

3-1. Setting the Test Mode

While pressing the AMS knob, insert the power plug into the power supply inlet, and release the AMS knob.

3-2. Exiting the Test Mode

Disconnect the power plug from the power supply inlet.

3-3. Basic Operations of the Test Mode

All operations are performed using the AMS knob, YES key, and NO key.

The functions of these keys are as follows.

Function	Contents
AMS knob	Changes parameters and modes
YES key	Proceeds onto the next step. Finalizes input.
NO key	Returns to previous step. Stops operations.

3-4. Selecting the Test Mode

Eight test modes are selected by turning the AMS knob.

Display	Contents
TEMP ADJUST	Temperature compensation offset adjustment
LDPWR ADJUST	Laser power adjustment
EFBAL ADJUST	Traverse adjustment
FBIAS ADJUST	Focus bias adjustment
FBIAS CHECK	Focus bias check
CPLAY MODE	Continuous playback mode
CREC MODE	Continuous recording mode
EEP MODE	Non-volatile memory mode *

For detailed description of each adjustment mode, refer to 4. Electrical Adjustments.

If a different adjustment mode has been selected by mistake, press the NO key to exit from it.

* The EEP MODE is not used in servicing. If set accidentally, press the NO key immediately to exit it.

3-4-1. Operating the Continuous Playback Mode

1. Entering the continuous playback mode

- ① Set the disc in the unit (either MO or CD).
- ② Rotate the AMS knob and display "CPLAY MODE".
- ③ Press the YES key to change the display to "CPLAYIN".
- ④ When access completes, the display changes to "C1 = [] AD = []".

Note : The "[]" displayed are arbitrary numbers.

2. Changing the parts to be played back

- ① Press the YES key during continuous playback to change the display to "CPLY MID", "CPLAY OUT".
When pressed another time, the parts to be played back can be changed.
- ② When access completes, the display changes to "C1 = [] AD = []".

Note : The "[]" displayed are arbitrary numbers.

3. Ending the continuous playback mode

- ① Press the NO key. The display will change to "CPLY MODE".
- ② Press the EJECT key and remove the disc.

Note 1 : The playback start addresses for IN, MID, and OUT are as follows.

IN 40h cluster
MID 300h cluster
OUT 700h cluster

3-4-2. Operating the Continuous Recording Mode

1. Entering the continuous recording mode
 - ① Set the MO disc in the unit.
 - ② Rotate the AMS knob and display "CREC MODE".
 - ③ Press the YES key to change the display to "CREC IN".
 - ④ When access completes, the display changes to "CREC (■■■■)" and **REC** lights up.

Note : The "■■■■" displayed are arbitrary numbers.
2. Changing the parts to be recorded
 - ① When the YES key is pressed during continuous recording, the display changes to "CREC MID", "CREC OUT" and **REC** goes off.
When pressed another time, the parts to be recorded can be changed.
 - ② When access completes, the display changes to "CREC (■■■■)" and **REC** lights up.

Note : The "■■■■" displayed are arbitrary numbers.
3. Ending the continuous recording mode
 - ① Press the NO key. The display changes to "CREC MODE" and **REC** goes off.
 - ② Press the EJECT key and remove the disc.

Note 1 : The recording start addresses for IN, MID, and OUT are as follows.
 IN 40h cluster
 MID 300h cluster
 OUT 700h cluster

Note 2 : The NO key can be used to stop recording anytime.

Note 3 : During the test mode, the erasing-protection tab will not be detected. Therefore be careful not to set the continuous recording mode when a disc not to be erased is set in the unit.

Note 4 : Do not perform continuous recording for long periods of time above 5 minutes.

Note 5 : During continuous recording, be careful not to apply vibration.

3-4-3. Non-Volatile Memory Mode

This mode reads and writes the contents of the non-volatile memory.
 It is not used in servicing. If set accidentally, press the NO key immediately to exit it.

3-5. Functions of Other keys

Function	Contents
▷/00	Sets continuous playback when pressed in the STOP state. When pressed during continuous playback, the tracking servo turns ON/OFF.
■	Stops continuous playback and continuous recording.
▶▶	The sled moves to the outer circumference only when this is pressed.
◀◀	The sled moves to the inner circumference only when this is pressed.
●	Turns recording ON/OFF when pressed during continuous playback.
SCROLL	Switches between the pit and groove modes when pressed.
PLAY MODE	Switches the spindle servo mode (CLVS and A).
DISPLAY	Switches the display when pressed>Returns to previous step. Stops operations.

Note : The erasing-protection tab is not detected during the test mode. Recording will start regardless of the position of the erasing-protection tab when the ● (REC) key is pressed.

3-6. Test Mode Displays

Each time the DISPLAY key is pressed, the display changes in the following order.

MODE display→Error rate display→Address display

1. MODE display

Displays “TEMP ADJUST”, “CPLAY MODE”, etc.

2. Address display

Addresses are displayed as follows.

h = 0000 s = 0000 (MO pit and CD)

h = 0000 a = 0000 (MO groove)

h = : Header address

s = : SUBQ address

a = : ADIP address

* is displayed when the address cannot be read.

3. Error rate display

Error rates are displayed as follows.

C1 = 0000 AD = 0000

C1 = : Indicates C1 error

AD = : Indicates ADER

3-7. Meanings of Other Displays

Display	Contents		
	Light	Off	Blinking
▶	During continuous playback	STOP	
⏸	Tracking servo OFF	Tracking servo ON	
REC	Recording mode ON	Recording mode OFF	
CLOCK	CLV LOCK	CLV UNLOCK	
TRACK	Pit	Groove	
DISC	High reflection	Low reflection	
DATE	CLV-S	CLV-A	
A. SPACE	ABCD adjustment completed		
A - B	(Focus auto gain successful Tracking auto gain successful)		(Focus auto gain successful Tracking auto gain failed)

3-8. Precautions for Use of Test Mode

- ① As loading related operations will be performed regardless of the test mode operations being performed, be sure to check that the disc is stopped before setting and removing it.
Even if the EJECT key is pressed while the disc is rotating during continuous playback, continuous recording, etc., the disc will not stop rotating.
Therefore, it will be ejected while rotating.
Always press the NO key first before pressing the EJECT key.
- ② The erasing-protection tab is not detected in the test mode. Therefore, when modes which output the recording laser power such as continuous recording mode and traverse adjustment mode, etc. are set, the recorded contents will be erased regardless of the position of the tab. When using a disc that is not to be erased in the test mode, be careful not to enter the continuous recording mode and traverse adjustment mode.
- ③ Most keys can not be used while the error rate is displayed because of IC121 CXD2535AR bugs.

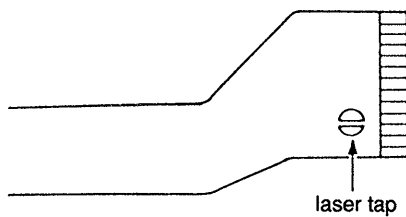
SECTION 4. ELECTRICAL ADJUSTMENTS

4-1. Precautions for Checking Laser Diode Emission

To check the emission of the laser diode during adjustments, never view directly from the top as this may lose your eye-sight.

4-2. Precautions for Use of optical pickup (KMS-210A)

As the laser diode in the optical pickup is easily damaged by static electricity, solder the laser tap of the flexible board when using it. Before disconnecting the connector, desolder first. Before connecting the connector, be careful not to remove the solder. Also take adequate measures to prevent damage by static electricity. Handle the flexible board with care as it breaks easily.



Optical pickup flexible board

4-3. Precautions for Adjustments

- 1) When replacing the following parts, perform the adjustments and checks with ○ in the order shown in the following table.

	Optical Pickup	BD Board		
		IC171	D101	IC101, IC121, IC191
1. Temperature compensation offset adjustment	X	○	○	○
2. Laser power adjustment	○	X	X	○
3. Traverse adjustment	○	○	X	○
4. Focus bias adjustment	○	○	X	○
5. Error rate check	○	○	X	○

- 2) Set the test mode when performing adjustments. After completing the adjustments, exit the test mode.
- 3) Perform the adjustments in the order shown.
- 4) Use the following tools and measuring devices.
 - Test disc (CD) TDYS-1 (Parts No. 4-963-646-01)
 - Laser power meter LPM-8001 (Parts No. J-2501-046-A)
 - Oscilloscope
 - Digital voltmeter
 - Thermometer
- 5) When observing several signals on the oscilloscope, etc., make sure that VC and GND do not connect inside the oscilloscope. (VC and GND will become short-circuited.)
- 6) Do not move RV105 of the BD board. When replacing it, adjust to the mechanical center of the semi-fixed resistor.

4-4. Creating MO Continuously Recorded Disc

* This disc is used in focus bias adjustment and error rate check. The following describes how to create a MO continuous recording disc.

1. Insert a MO disc (blank disc) commercially available.
2. Rotate the AMS knob and display "CREC MODE".
3. Press the YES key and display "CREC IN".
4. Press the YES key again to display "CREC MID". "CREC (0300)" is displayed for a moment and recording starts.
5. Complete recording within 5 minutes.
6. Press the NO key and stop recording .
7. Press the EJECT key and remove the MO disc.

The above has been how to create a continuous recording data for the focus bias adjustment and error rate check.

Note :

- Be careful not to apply vibration during continuous recording.

4-5. Temperature Compensation Offset Adjustment

Save the temperature data at that time in the non-volatile memory as 25 °C reference data.

Note :

1. Usually, do not perform this adjustment.
2. Perform this adjustment in an ambient temperature of 22 °C to 28 °C. Perform it immediately after the power is turned on when the internal temperature of the unit is the same as the ambient temperature.
3. When D101 has been replaced, perform this adjustment after the temperature of this part has become the ambient temperature.

Adjusting Method :

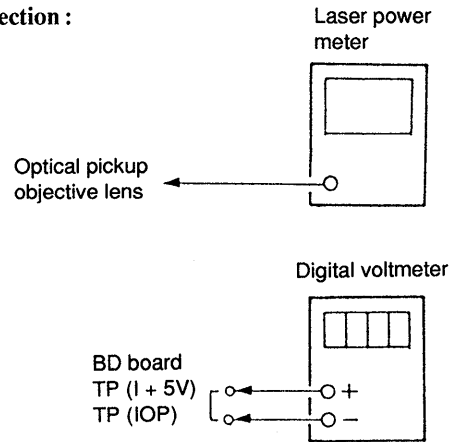
1. Rotate the AMS knob and display “TEMP ADJUST”.
2. Press the YES key and select the “TEMP ADJUST” mode.
3. “TEMP = 00” and the current temperature data will be displayed.
4. To save the data, press the YES key.
When not saving the data, press the NO key.
5. When the YES key is pressed, “TEMP = 00 SAVE” will be displayed for some time, followed by “TEMP ADJUST”.
When the NO key is pressed, “TEMP ADJUST” will be displayed.

Specifications :

The TEMP = 00 should be within “TEMP = E0 – EF, F0 – FF” and “TEMP = 00 – 0F, 10 – 1F”.

4-6. Laser Power Adjustment

Connection :



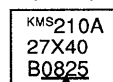
Adjusting Method :

1. Set the laser power meter on the objective lens of the optical pickup. (When it cannot be set properly, press the ◀ key or ▶ key and move the optical pickup.)
Connect the digital volt meter to TP (IOP) and TP (I+5V).
2. Rotate the AMS knob and display “LDPWRADJUST”.
(Laser power : For adjustment)
3. Press the YES key twice and display “LD \$ 4B = 3.5 mW”.
4. Adjust RV102 of the BD board so that the reading of the laser power meter becomes $3.4_{-0.1}^{+0.1}$ mW.
5. Press the YES key and display “LD \$ 96 = 7.0 mW”.
(Laser power:MO reading)
6. Check that the laser power meter and digital voltmeter readings satisfy the specified value.

Specification :

Laser power meter reading : 7.0 ± 0.3 mW
 Digital voltmeter reading : Optical pickup displayed value $\pm 10\%$

(Optical pickup label)



lop = 82.5 mA in this case

lop (mA) = Digital voltmeter reading (mV) / 1 (Ω)

7. Press the YES key and display “LD \$ 0F = 0.7 mW”.
(Laser power:MO reading)
8. Check that the laser power meter at this time satisfies the specified value.

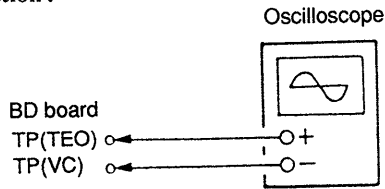
Specification :

Laser power meter reading : 0.70 ± 0.1 mW

9. Press the NO key and display “LDPWR ADJUST”, and stop laser emission.
(The NO key is effective at all times to stop the laser emission.)

4-7. Traverse Adjustment

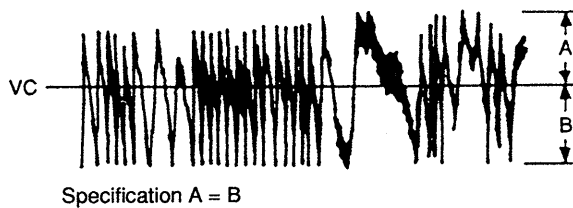
Connection :



Adjusting method :

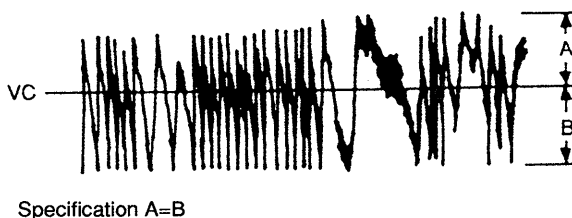
1. Connect an oscilloscope to TP (TEO) and TP (VC) of the BD board.
2. Load a MO disc (any available on the market).
3. Press the ◀ key or ▶ key and move the optical pickup outside the pit.
4. Rotate the AMS knob and display "EFBAL ADJUST".
5. Press the YES key and display "EFBAL MO-W". (Laser power WRITE power/Focus servo ON/tracking servo OFF/spindle (S) servo ON)
6. Adjust RV101 of the BD board so that the waveform of the oscilloscope becomes the specified value. (MO groove write power traverse adjustment)

(Traverse Waveform)



7. Press the YES key and display "EFB = \$ MO-R". (Laser power : MO reading)
8. Rotate the AMS knob so that the waveform of the oscilloscope becomes the specified value. (When the AMS knob is rotated, the \$ of "EFB- \$" changes and the waveform changes.) In this adjustment, waveform varies at intervals of approx. 3%. Adjust the waveform so that the specified value is satisfied as much as possible. (MO groove read power traverse adjustment)

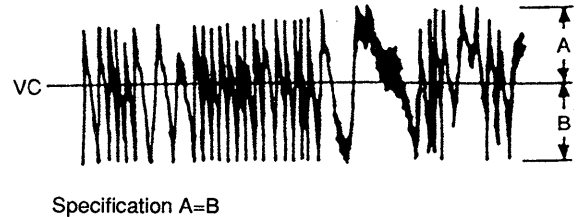
(Traverse Waveform)



9. Press the YES key, display "EFB = \$ SAVE" for a moment and save the adjustment results in the non-volatile memory. Next "EFBAL MO-P" is displayed.
10. Press the YES key and display "EFB = \$ MO-P". The optical pickup moves to the pit area automatically and servo is imposed.

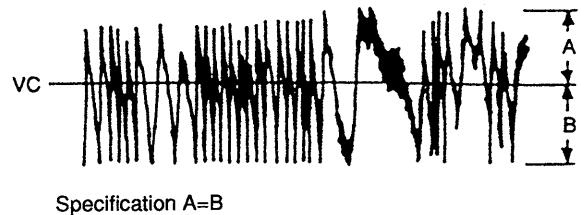
11. Rotate the AMS knob until the waveform of the oscilloscope moves closer to the specified value. In this adjustment, waveform varies at intervals of approx. 3%. Adjust the waveform so that the specified value is satisfied as much as possible.

(Traverse Waveform)



12. Press the YES key, display "EFB = \$ SAVE" for a moment and save the adjustment results in the non-volatile memory. Next "EFBAL CD" is displayed. The disc stops rotating automatically.
13. Press the EJECT key and remove the MO disc.
14. Load the test disc TDYS-1.
15. Press the YES key and display "EFB = \$ CD". Servo is imposed automatically.
16. Rotate the AMS knob so that the waveform of the oscilloscope moves closer to the specified value. In this adjustment, waveform varies at intervals of approx. 3%. Adjust the waveform so that the specified value is satisfied as much as possible.

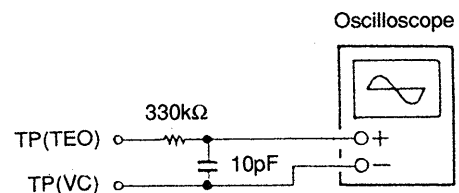
(Traverse Waveform)



17. Press the YES key, display "EFB = \$ SAVE" for a moment and save the adjustment results in the non-volatile memory. Next "EFBAL ADJUST" is displayed.
18. Press the EJECT key and remove the test disc TDYS-1.

Note 1) Data will be erased during MO reading if a recorded disc is used in this adjustment.

Note 2) If the traverse waveform is not clear, connect the oscilloscope as shown in the following figure so that it can be seen more clearly.



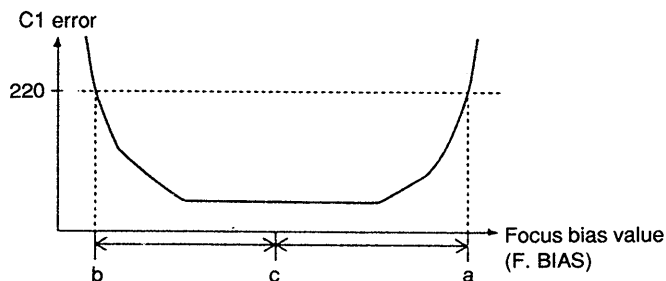
4-8. Focus Bias Adjustment

Adjusting Method :

1. Load a continuously recorded disc (Refer to "4-4. Creating MO Continuously Recorded Disc").
2. Rotate the AMS knob and display "CPLAY MODE".
3. Press the YES key twice and display "CPLAY MID".
4. Press the NO key when "C1 = [] AD = []" is displayed.
5. Rotate the AMS knob and display "FBIAS ADJUST".
6. Press the YES key and display "[] a = []".
The first four digits indicate the C1 error rate, the two digits after [/] indicate ADER, and the 2 digits after [a =] indicate the focus bias value.
7. Rotate the AMS knob in the clockwise direction and find the focus bias value at which the C1 error rate becomes 220.
8. Press the YES key and display "[] b = []".
9. Rotate the AMS knob in the counterclockwise direction and find the focus bias value at which the C1 error rate becomes 220.
10. Press the YES key and display "[] c = []".
11. Check that the C1 error rate is below 50 and ADER is 00. Then press the YES key.
12. If the "[]" in "[] - [] - [] ([])" is above 20, press the YES key.
If below 20, press the NO key and repeat the adjustment from step 2 again.
13. Press the NO key and press the EJECT key to remove the continuously recorded disc.

Note 1 : The relation between the C1 error and focus bias is as shown in the following figure. Find points a and b in the following figure using the above adjustment. The focal point position C is automatically calculated from points a and b.

Note 2 : As the C1 error rate changes, perform the adjustment using the average value.



4-9. Error Rate Check

4-9-1. CD Error Rate Check

Checking Method :

1. Load a test disc TDYS-1.
2. Rotate the AMS knob and display "CPLAY MODE".
3. Press the YES key twice and display "CPLAY MID".
4. "C1 = [] AD = []" is displayed.
5. Check that the C1 error rate is below 20.
6. Press the NO key, stop playback, press the EJECT key, and remove the test disc.

4-9-2. MO Error Rate Check

Checking Method :

1. Load a continuously recorded disc (Refer to "4-4. Creating MO Continuously Recorded Disc").
2. Rotate the AMS knob and display "CPLAY MODE".
3. Press the YES key twice and display "CPLAY MID".
4. "C1 = [] AD = []" is displayed.
5. If the C1 error rate is below 50, check that ADER is 00.
6. Press the NO key, stop playback, press the EJECT key, and remove the continuously recorded disc.

4-10. Focus Bias Check

Change the focus bias and check the focus tolerance amount.

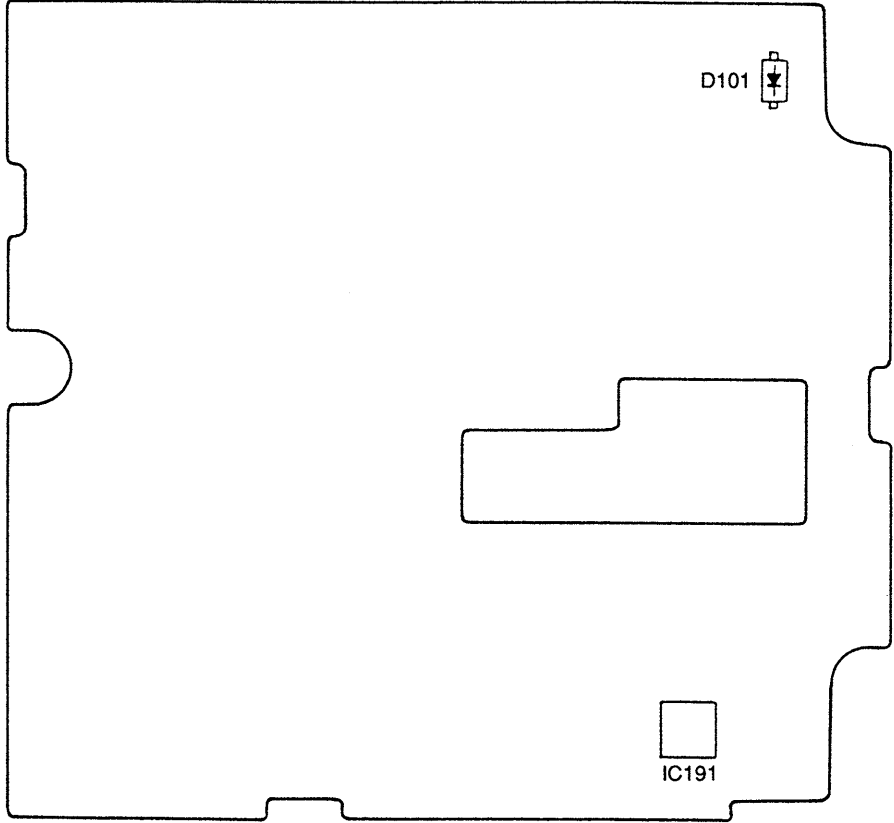
Checking Method :

1. Load a continuously recorded disc (Refer to "4-4. Creating MO Continuously Recorded Disc").
2. Rotate the AMS knob and display "CPLAY MODE".
3. Press the YES key twice and display "CPLAY MID".
4. Press the NO key when "C1 = [] AD = []" is displayed.
5. Rotate the AMS knob and display "FBIAS CHECK".
6. Press the YES key and display "[] c = []".
The first four digits indicate the C1 error rate, the two digits after [/] indicate ADER, and the 2 digits after [c =] indicate the focus bias value.
Check that the C1 error is below 50 and ADER is 00.
7. Press the YES key and display "[] b = []".
Check that the C1 error is not below 220 and ADER is not above 00 every time.
8. Press the YES key and display "[] a = []".
Check that the C1 error is not below 220 and ADER is not above 00 every time.
9. Press the NO key, next press the EJECT key, and remove the continuously recorded disc.

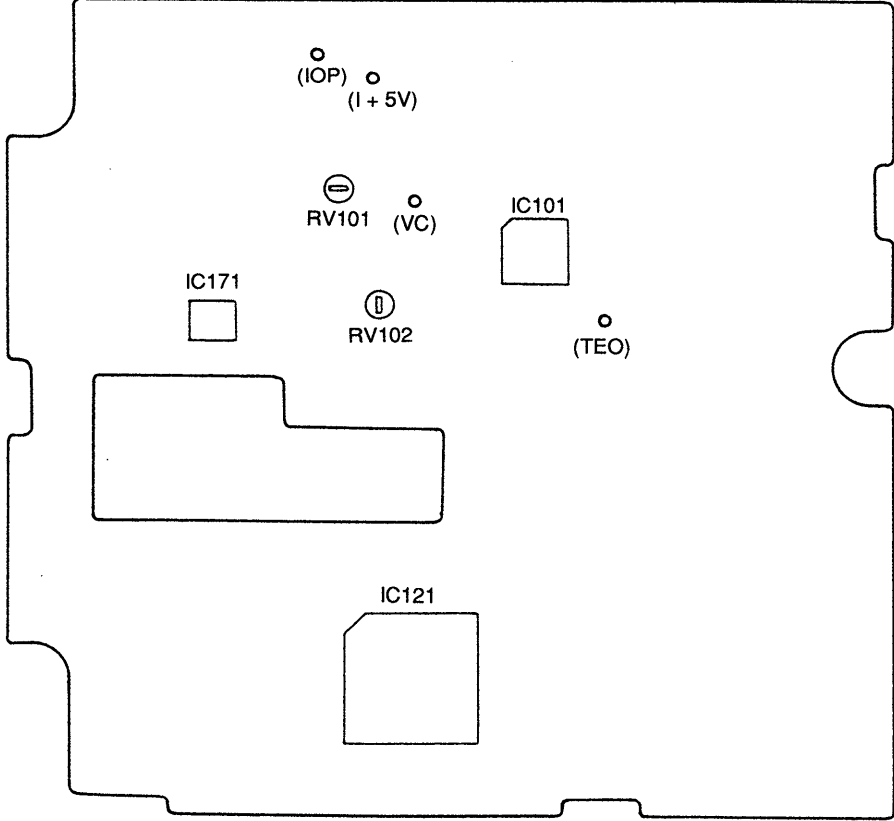
Note 1 : If the C1 error and ADER are above 00 at points a or b, the focus bias adjustment may not have been carried out properly. Adjust perform the beginning again.

4-11. Adjusting Points and Connecting Points

[BD BOARD] (COMPONENT SIDE)

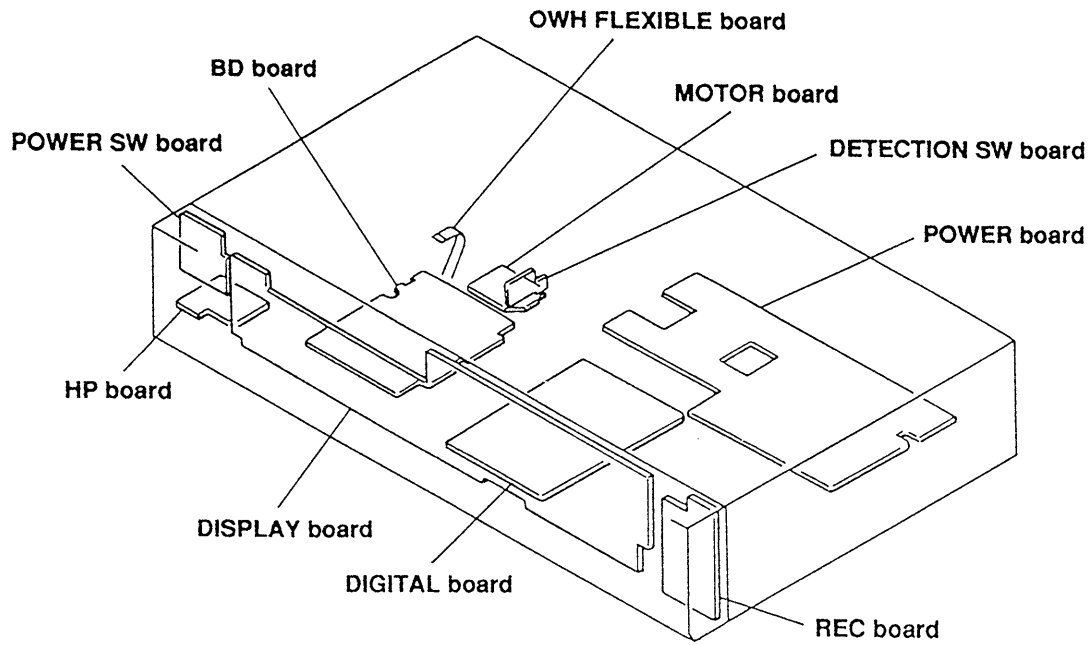


[BD BOARD] (CONDUCTOR SIDE)

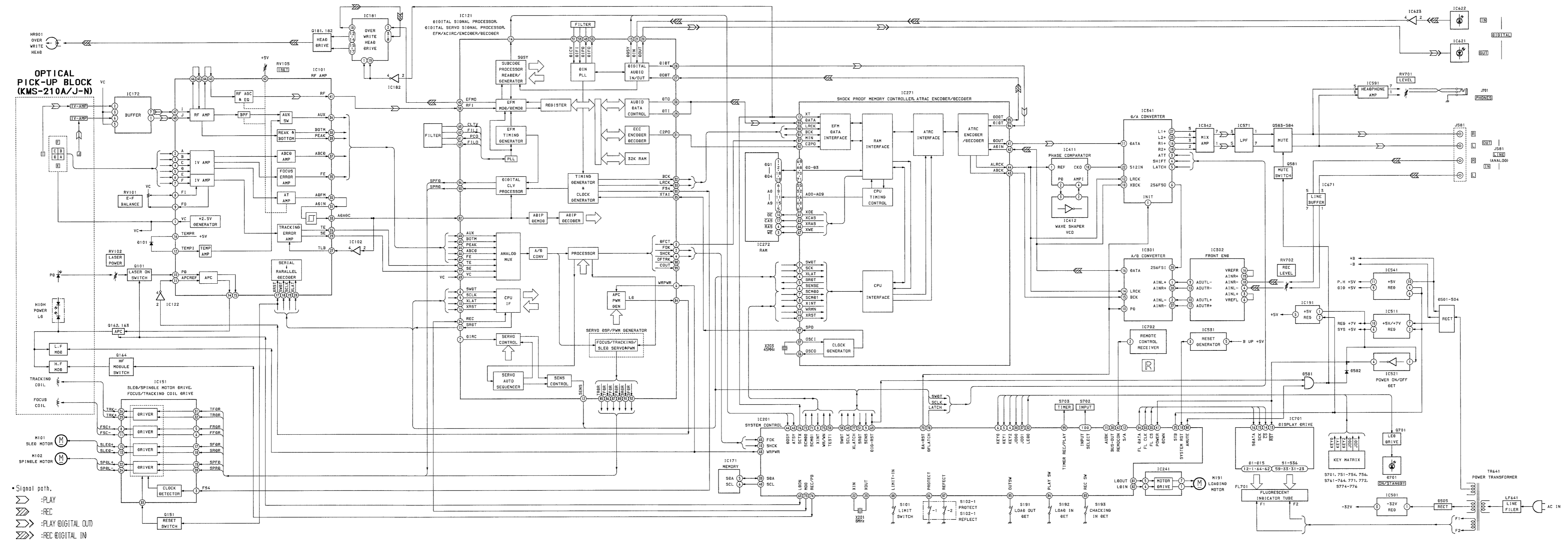


SECTION 5 DIAGRAMS

5-1. CIRCUIT BOARDS LOCATION



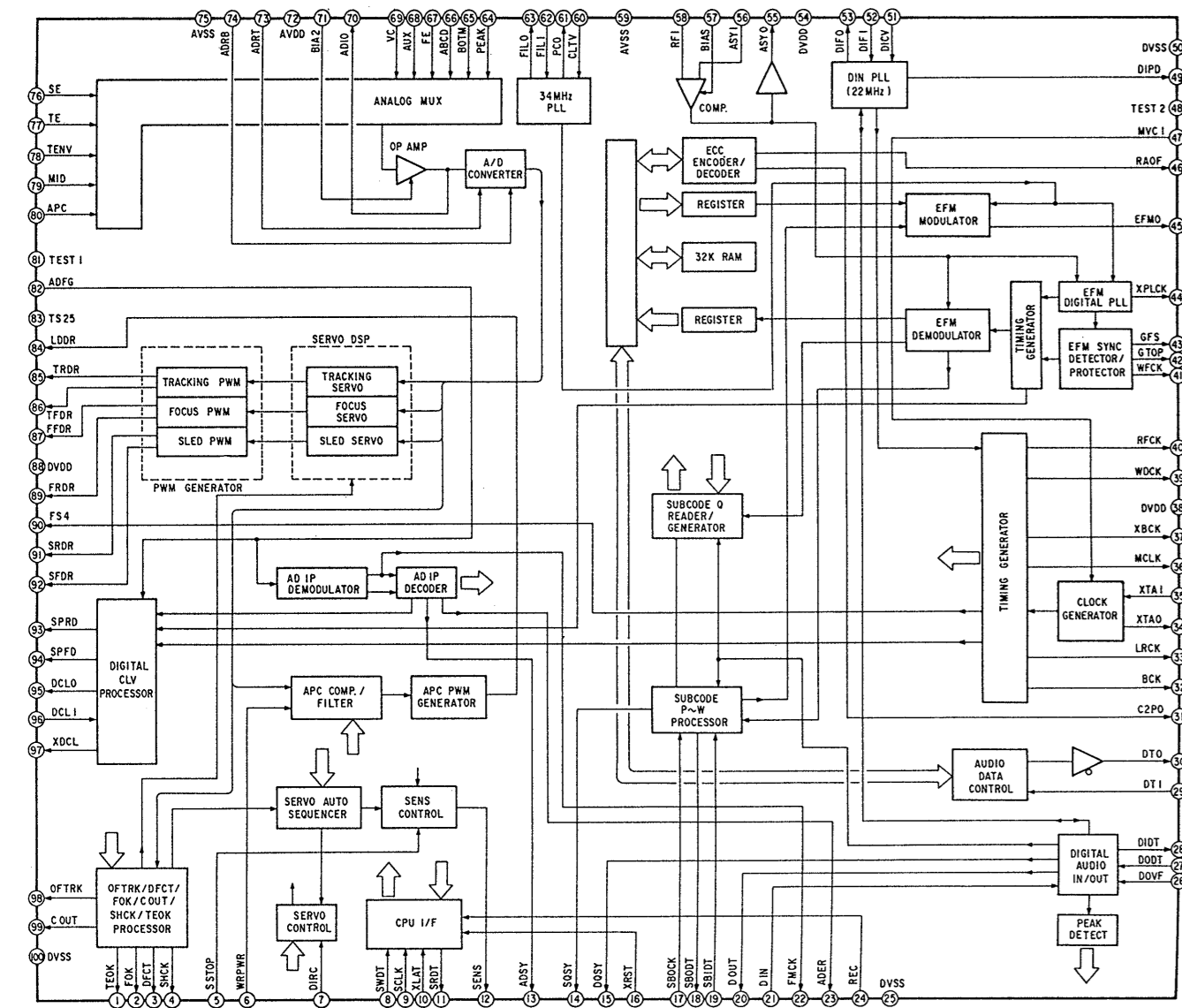
5-2. BLOCK DIAGRAM



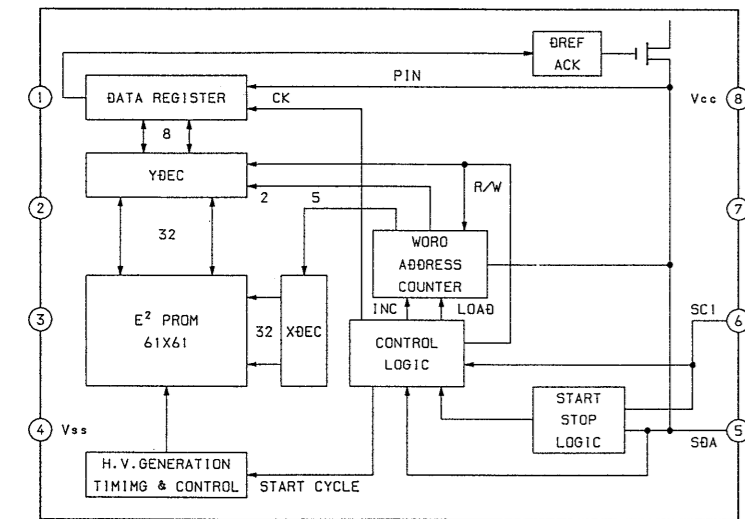
• Signal path.
 ▷ :PLAY
 ▨ :REC
 ▷▷ :PLAY @DIGITAL OUT
 ▨▨ :REC @DIGITAL IN

• IC Block Diagrams

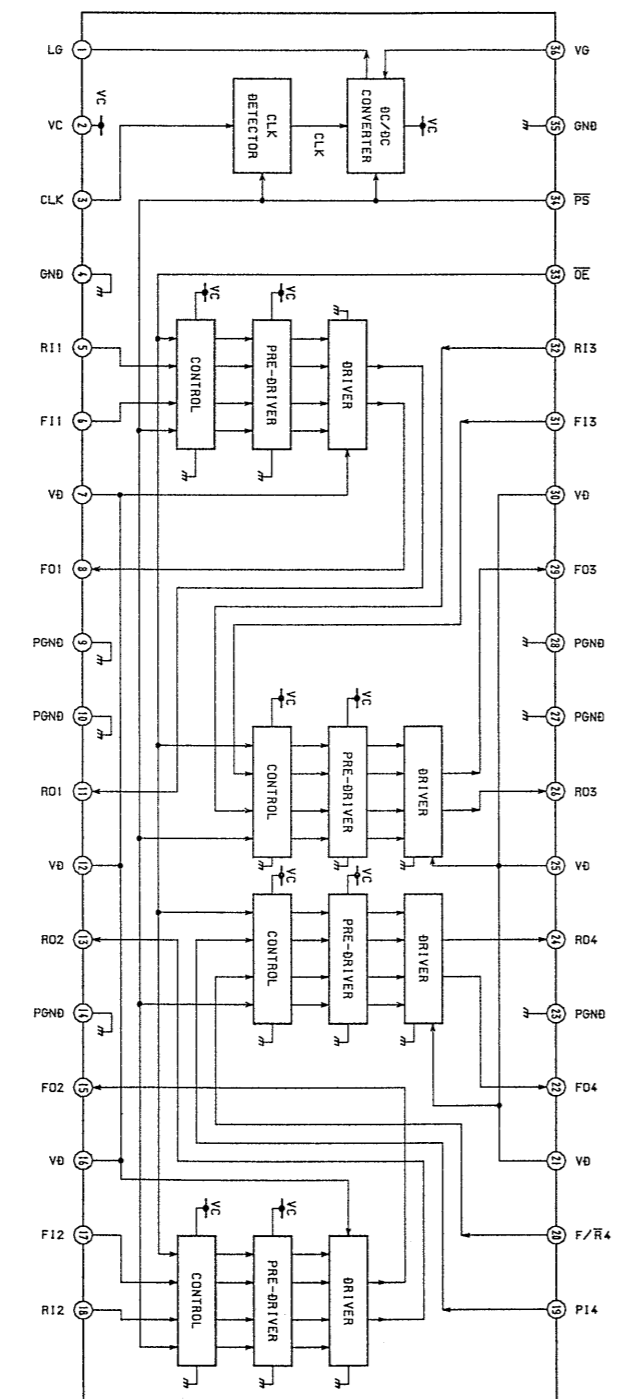
IC121 CXD2535AR



IC171 X24C01S



IC151 MPC17A38VMEL

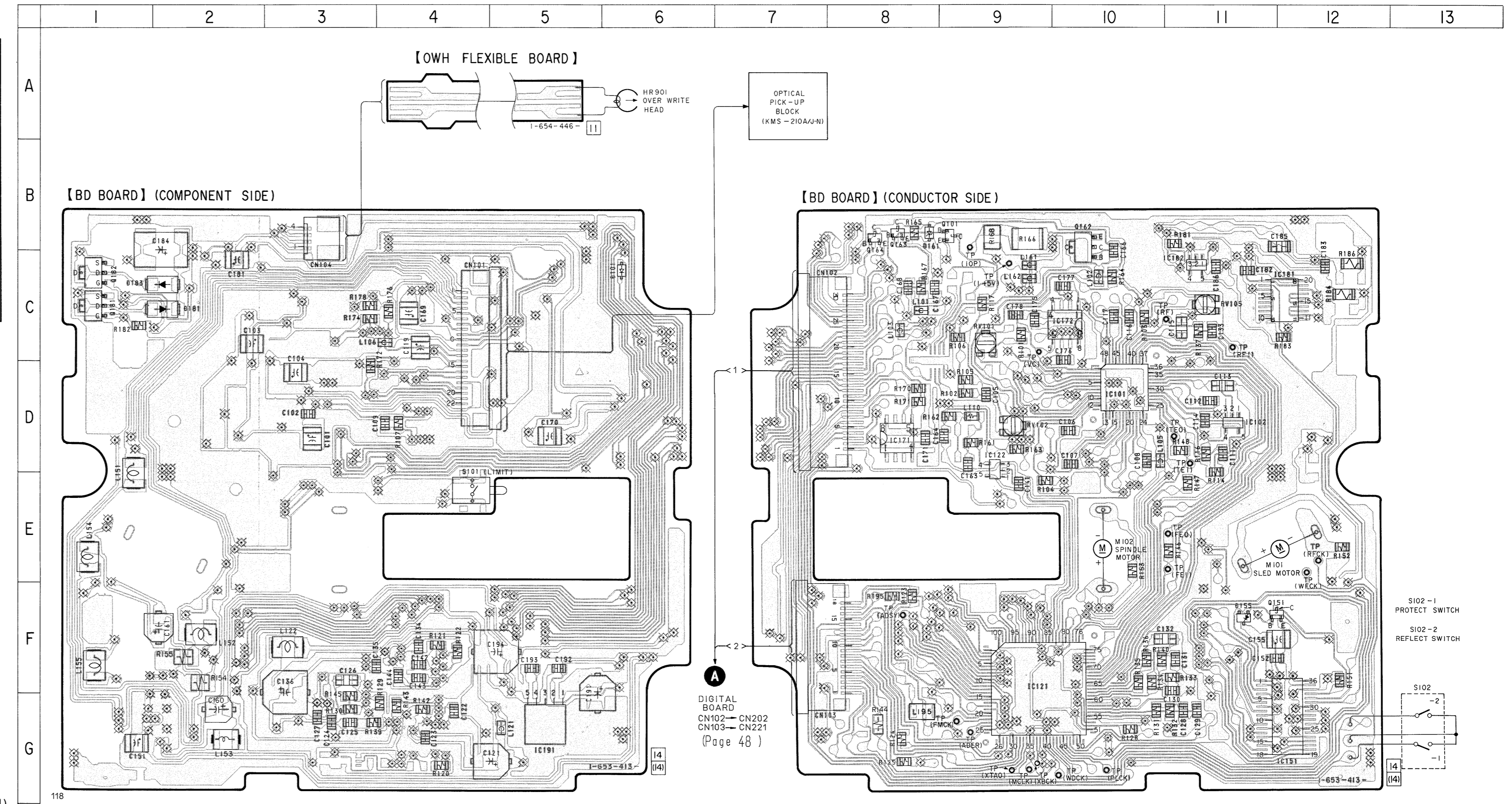


Note:
 • : Through hole.
 • : Pattern from the side which enable seeing.
 (The other layer's patterns are not indicated).

• Semiconductor Location

Ref. No.	Location
D101	C-6
D155	F-11
D161	B-8
D181	C-2
D183	C-2
IC101	D-10
IC102	D-11
IC121	F-9
IC122	D-9
IC151	G-12
IC171	D-8
IC172	C-10
IC181	C-12
IC182	C-11
IC191	G-5
Q101	B-9
Q151	F-11
Q162	B-10
Q163	B-8
Q164	B-8
Q181	C-1
Q182	C-1

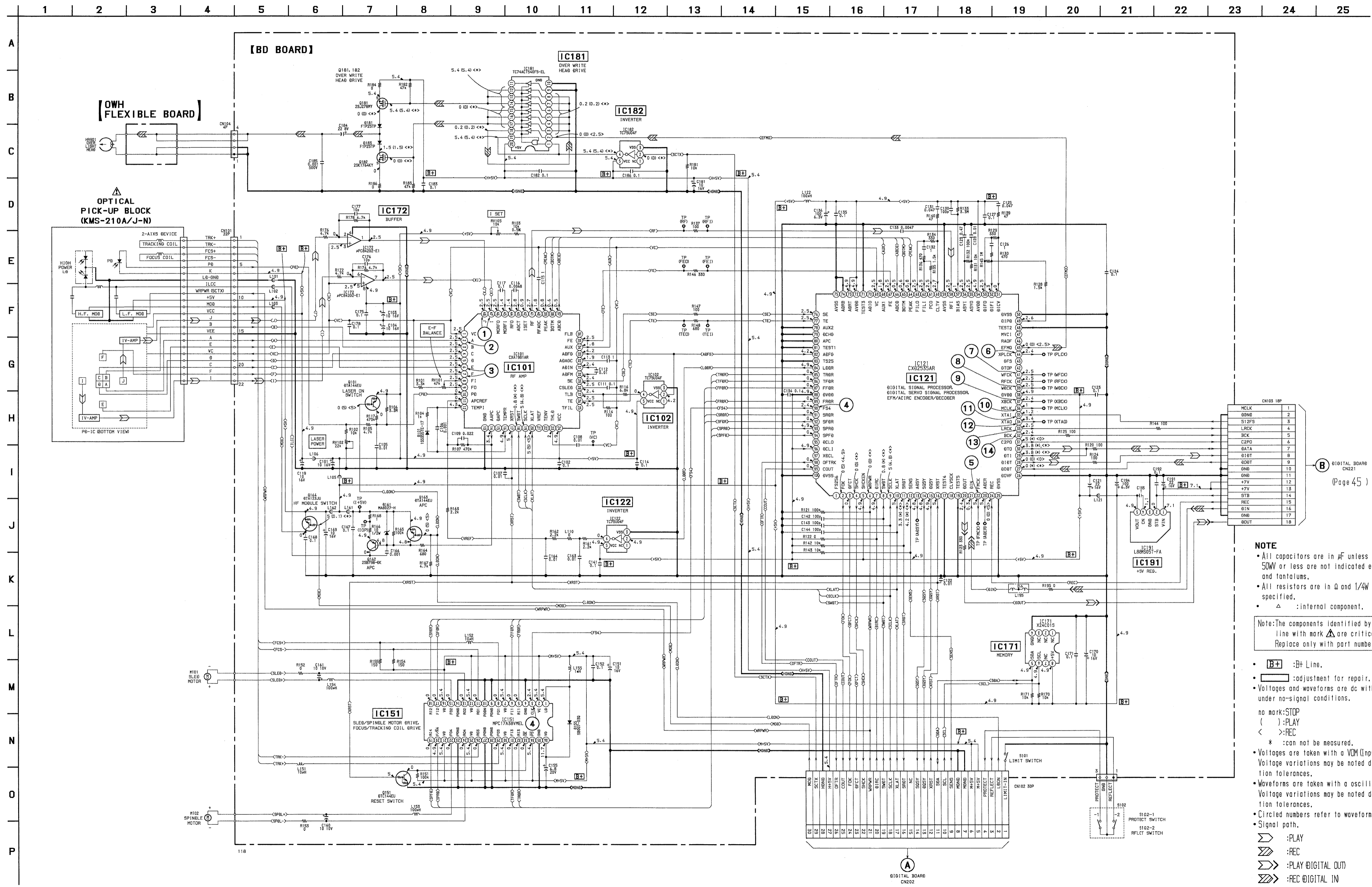
5-3. PRINTED WIRING BOARDS — RF SECTION —
 • See page 30 for Circuit Boards Location.



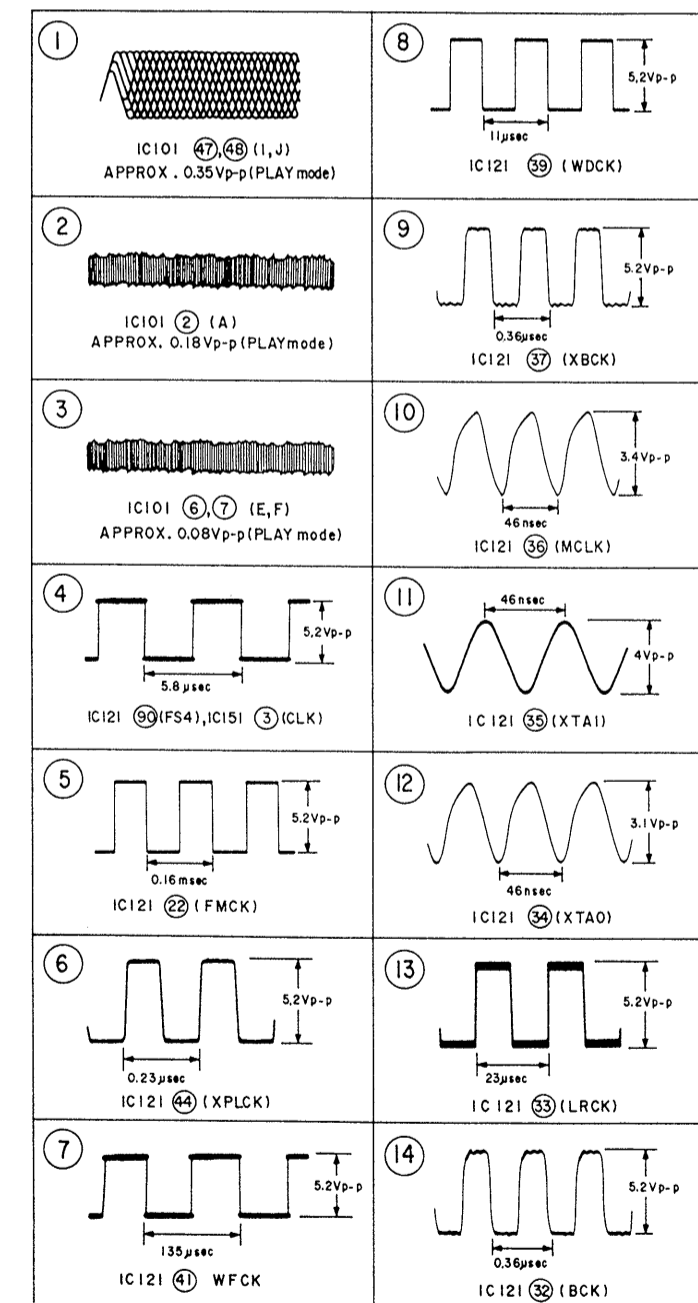
DIGITAL BOARD
 CN102—CN202
 CN103—CN221
 (Page 48)

S102 -1
 PROTECT SWITCH
 S102 -2
 REFLECT SWITCH

5-4. SCHEMATIC DIAGRAM — RF SECTION —
 See page 58 for IC Pin Functions. (IC101, IC121)



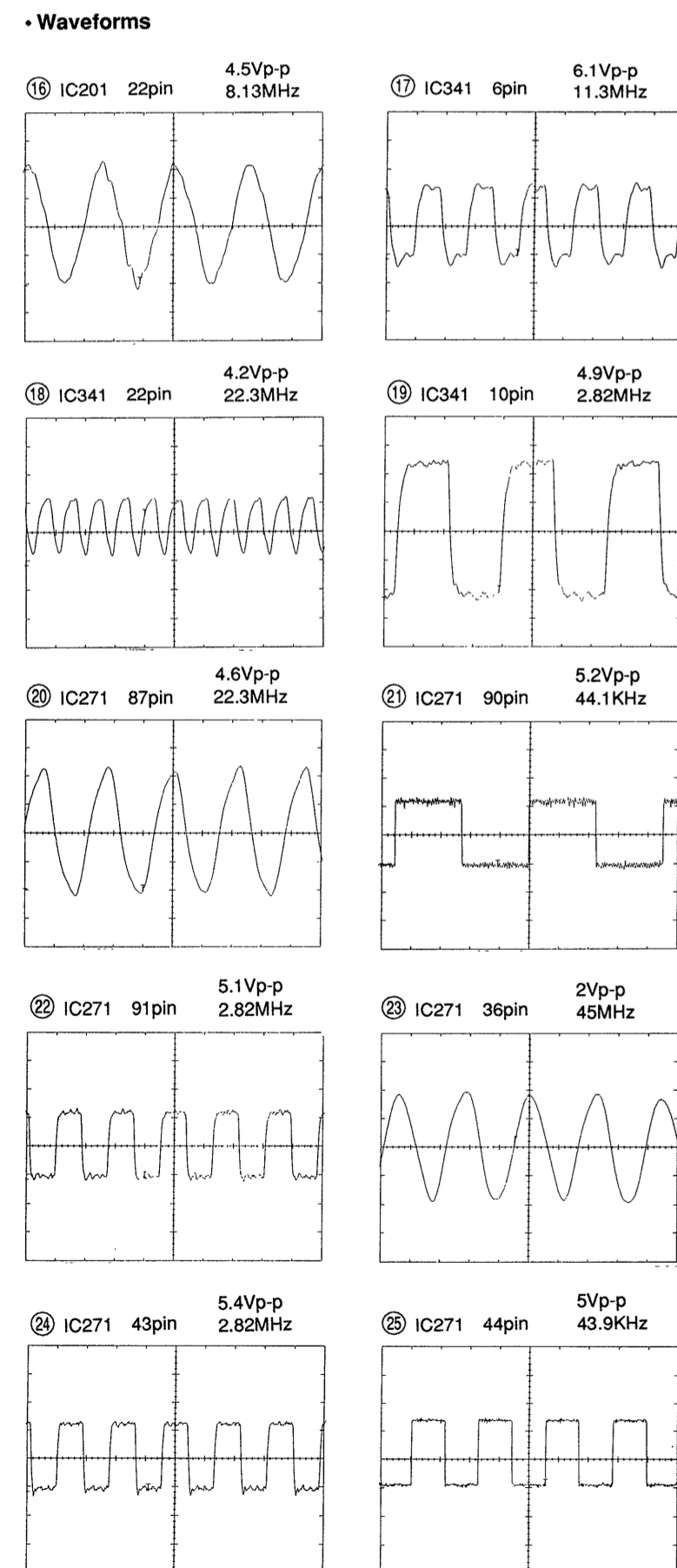
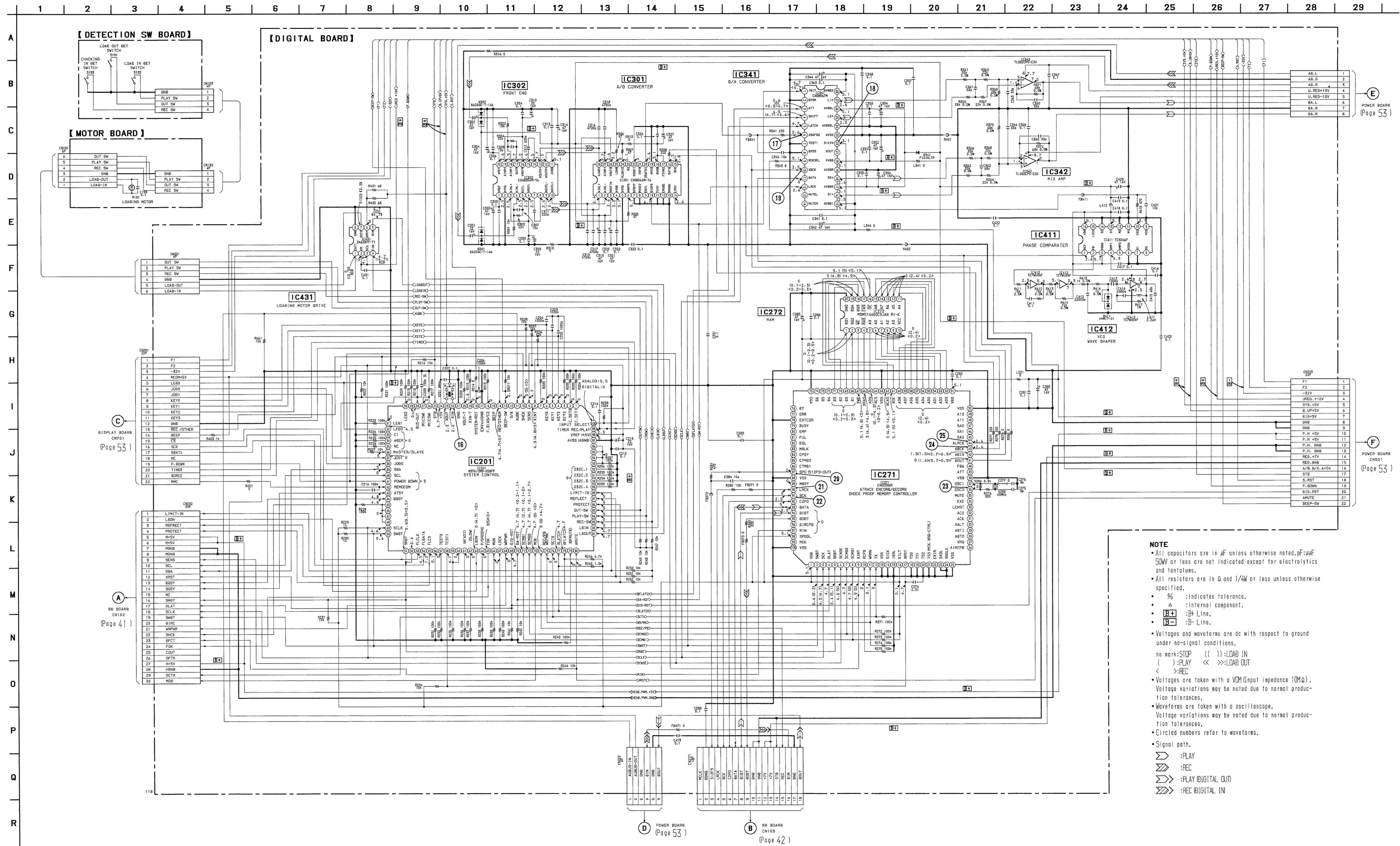
Waveforms



NOTE
 • All capacitors are in μF unless otherwise noted. μF : μF 50W or less are not indicated except for electrolytics and tantalums.
 • All resistors are in Ω and $1/4\text{W}$ or less unless otherwise specified.
 • Δ : internal component.
 Note: The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

- **B+**: B+ Line.
- \square : adjustment for repair.
- Voltages and waveforms are dc with respect to ground under no-signal conditions.
- no mark: STOP
- (): PLAY
- < >: REC
- * : can not be measured.
- Voltages are taken with a VOM (input impedance $10\text{M}\Omega$). Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances.
- Circled numbers refer to waveforms.
- Signal path.
- : PLAY
- : REC
- : PLAY @ DIGITAL OUT
- : REC @ DIGITAL IN

5-5. SCHEMATIC DIAGRAM — DIGITAL SECTION —
See page 62 for IC Pin Functions. (IC201, IC271)



NOTE

- All capacitors are in μF unless otherwise noted. $\text{pF} = \mu\text{F} \times 10^{-6}$ or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $1/\text{W}$ or less unless otherwise specified.
- % : indicates tolerance.
- Δ : internal component.
- \square : +B-Line.
- \square : -B-Line.

• Voltages and waveforms are dc with respect to ground under no-signal conditions.

no mark: STOP (()) : LOAD IN
() : PLAY << >> : LOAD OUT
< > : REC

• Voltages are taken with a VOM (input impedance 10M Ω). Voltage variations may be noted due to normal production tolerances.

• Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances.

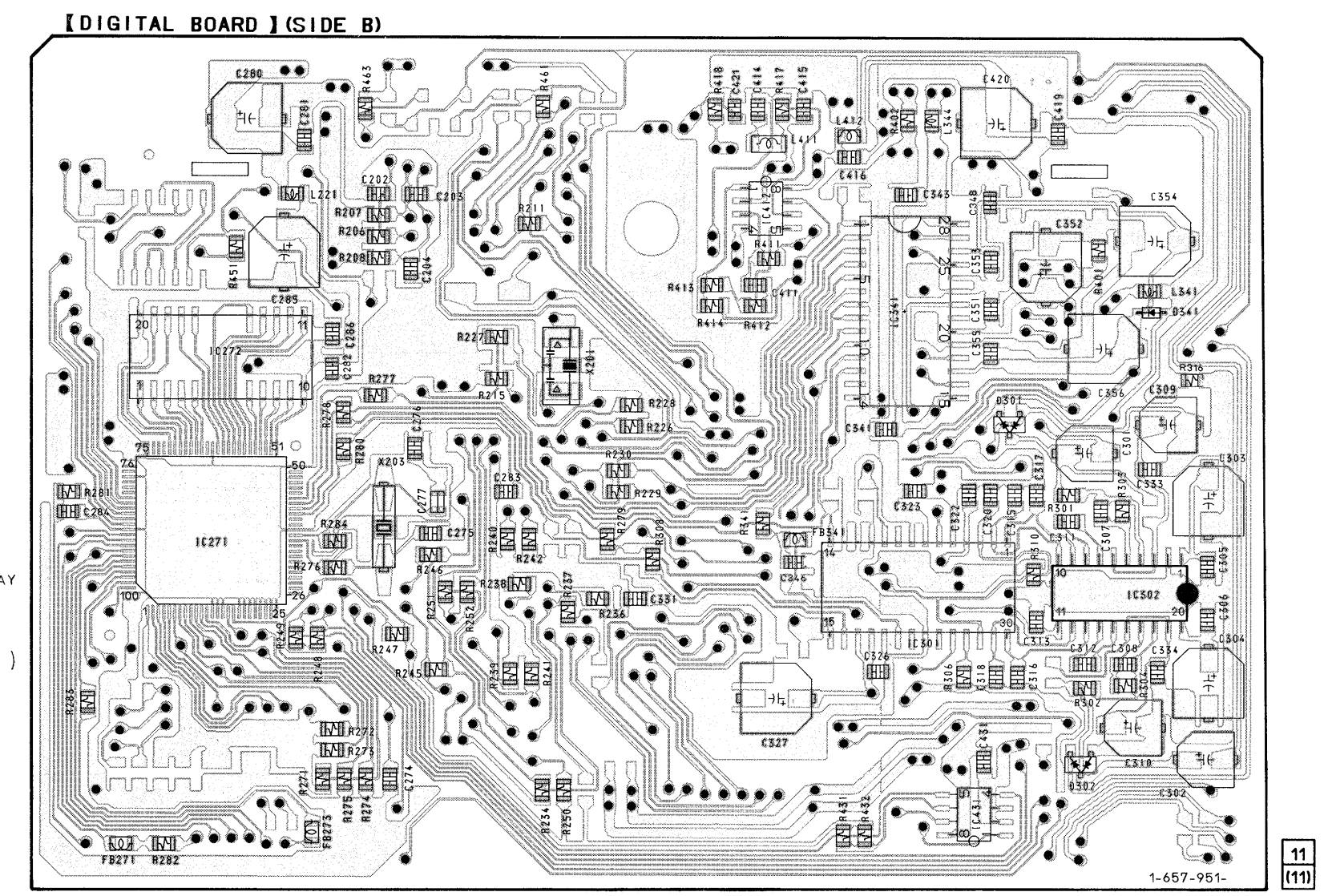
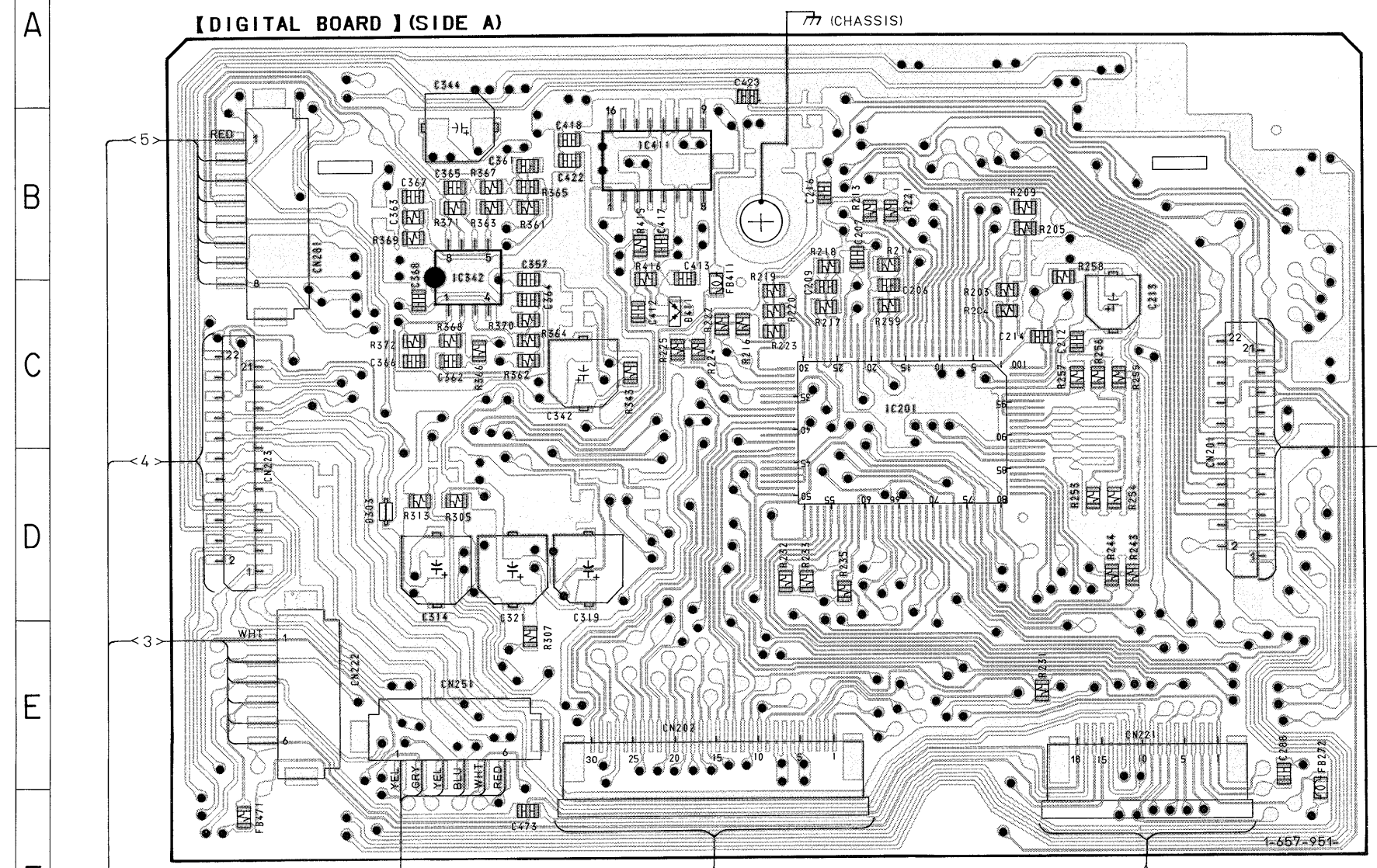
• Circled numbers refer to waveforms.

• Signal path.

\Rightarrow : PLAY
 \Rightarrow : REC
 \Rightarrow : PLAY @DIGITAL OUT
 \Rightarrow : REC @DIGITAL IN

5-6. PRINTED WIRING BOARDS — DIGITAL SECTION —
• See page 30 for Circuit Boards Location.

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15



DISPLAY BOARD CN701 (Page 55)

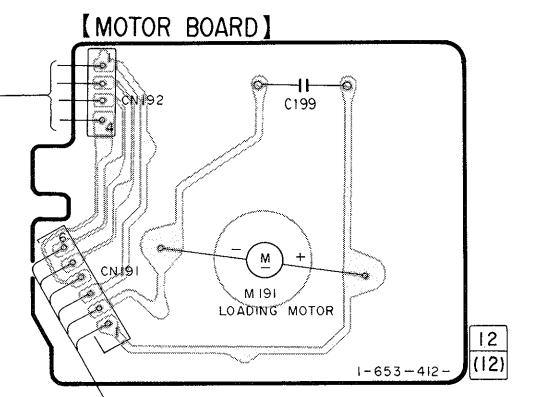
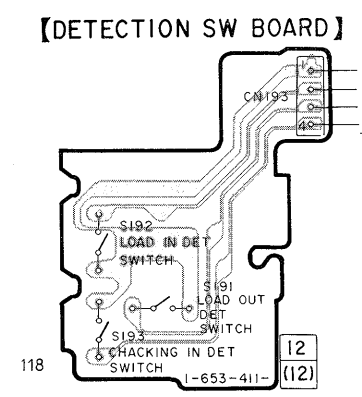
Semiconductor Location

Ref. No.	Location
D301	C-14
D302	E-15
D303	D-2
D341	C-15
D411	C-4
IC201	C-5
IC271	D-10
IC301	D-14
IC302	D-15
IC341	C-14
IC342	B-3
IC411	B-4
IC412	B-13
IC431	F-14

Note:

- : parts extracted from the component side.
- : Through hole.
- : Pattern from the side which enable seeing. (The other layer's patterns are not indicated.)

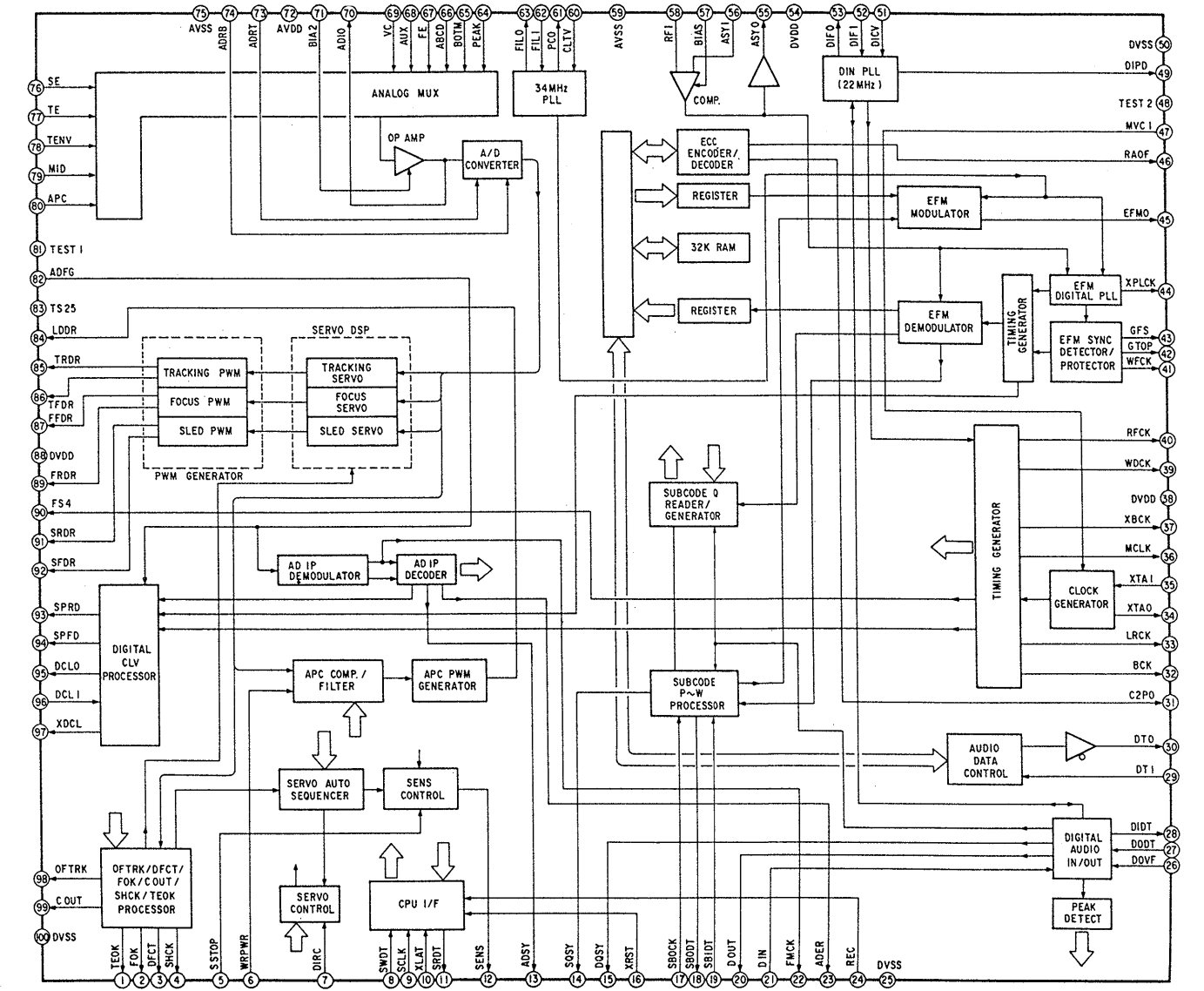
(B) (Page 56)
POWER BOARD
CN222→CN632
CN223→CN601
CN281→CN571



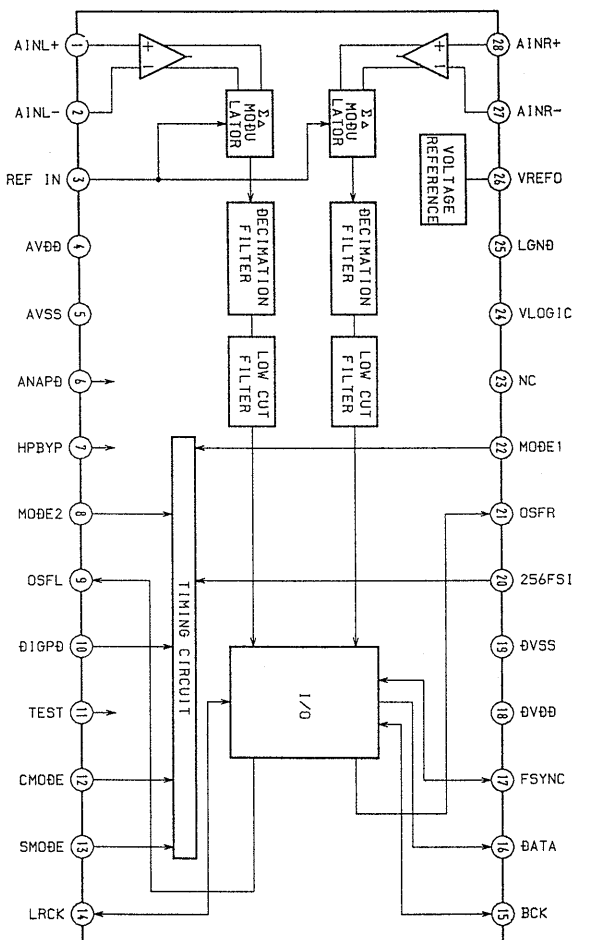
(A) (Page 37)
BD BOARD
CN202→CN102
CN221→CN103

• IC Block Diagrams

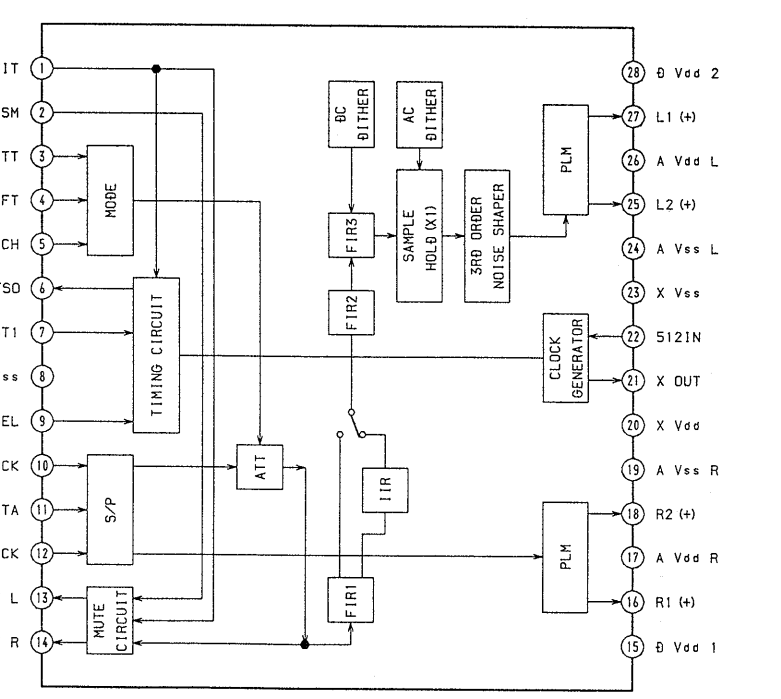
IC271 CXD2536AR



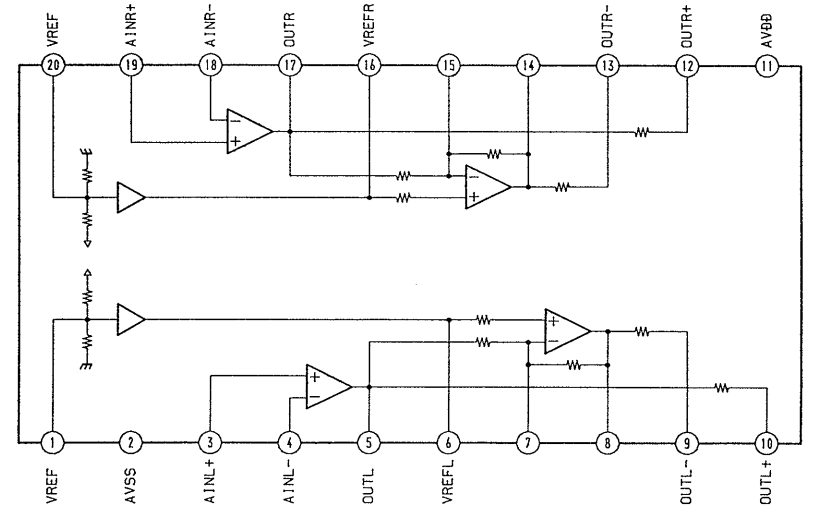
IC301 CXD8566M-T6



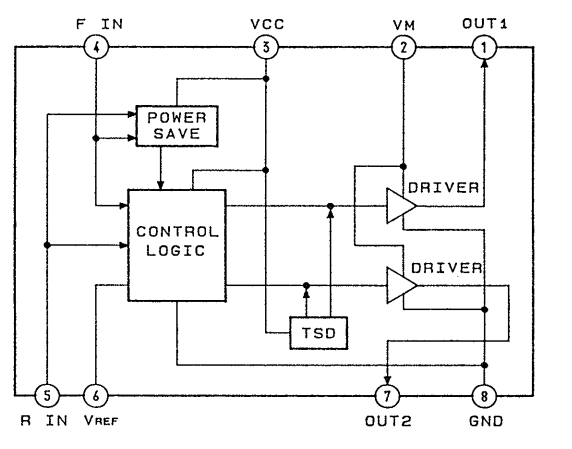
IC341 CXD8567M-T6



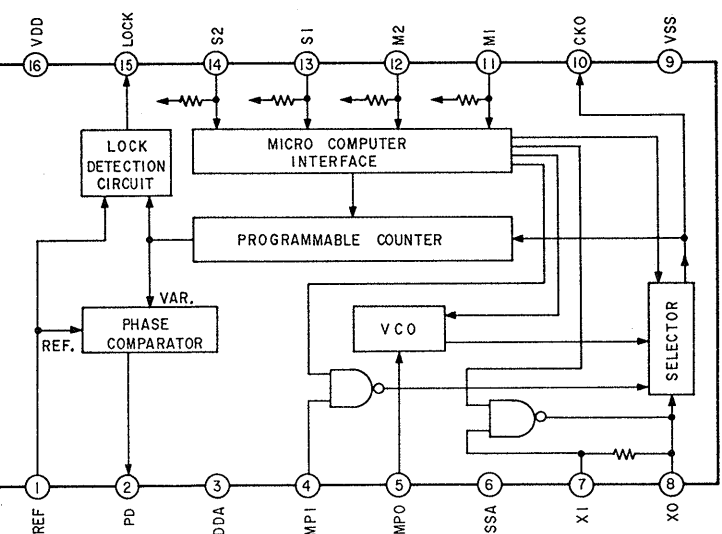
IC302 CXA8054M-T6



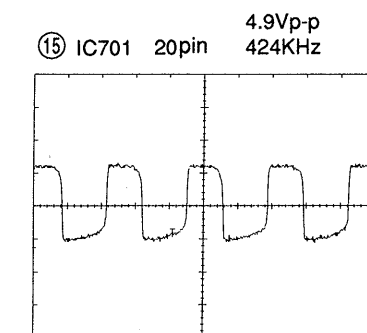
IC431 BA6287F



IC411 TC9246F-TP1

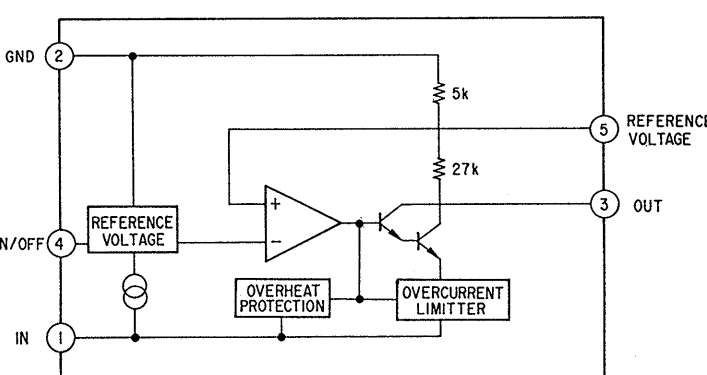


• Waveform

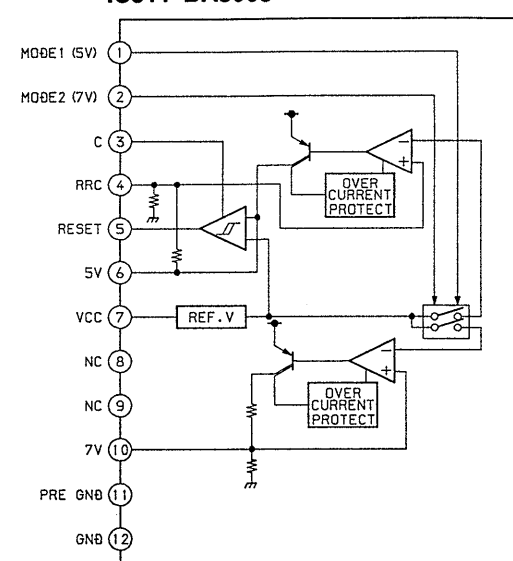


• IC Block Diagrams

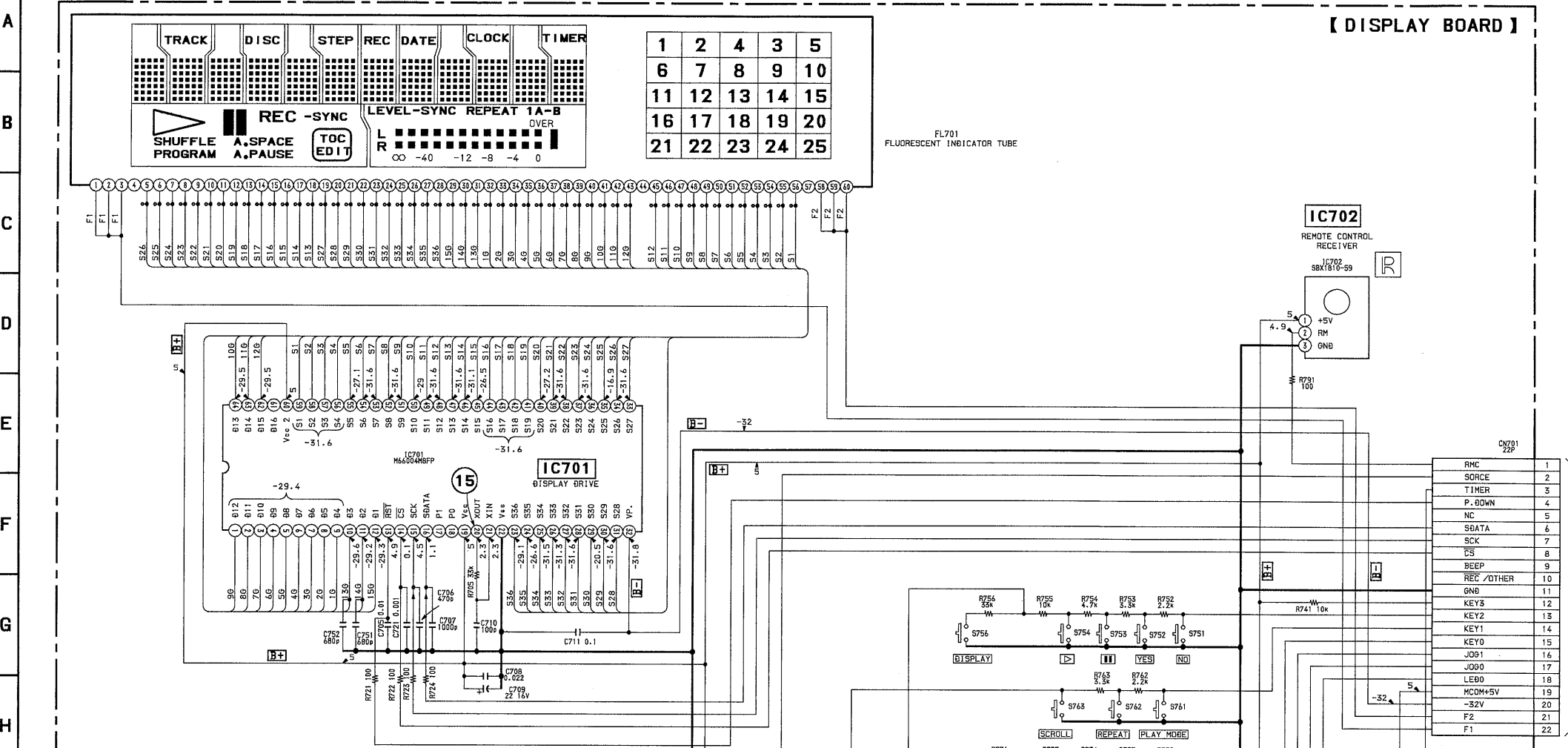
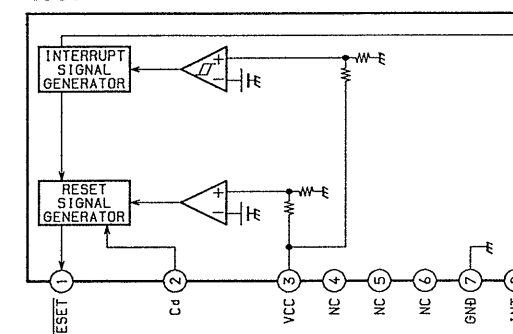
IC501 M5293L



IC511 BA3963



IC531 M62005L



NOTE

- All capacitors are in μF unless otherwise noted, pF: μF 50W or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $1/4\text{W}$ or less unless otherwise specified.
- % : indicates tolerance.

Note: The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

- B+ : B+ Line.
- B- : B- Line.

Voltages and waveforms are dc with respect to ground under no-signal conditions.

- no mark: STOP
- () : PLAY
- [] : STANDBY

Voltages are taken with a VOM (input impedance $10\text{M}\Omega$). Voltage variations may be noted due to normal production tolerances.

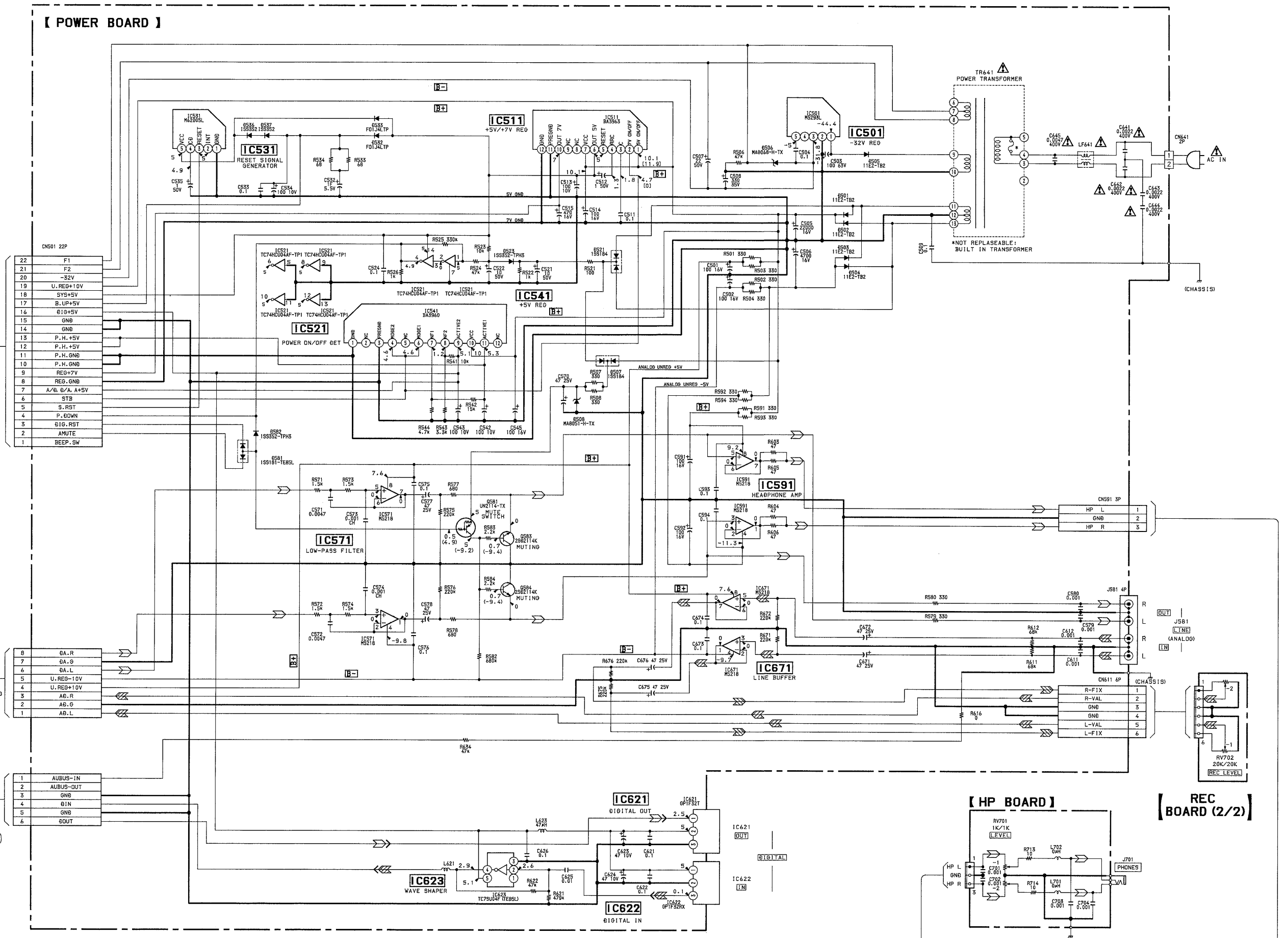
Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances.

- Circled numbers refer to waveforms.
- Signal path.

- --- : PLAY
- --- : REC
- --- : PLAY @DIGITAL OUT
- --- : REC @DIGITAL IN

【 REC BOARD (1/2) 】

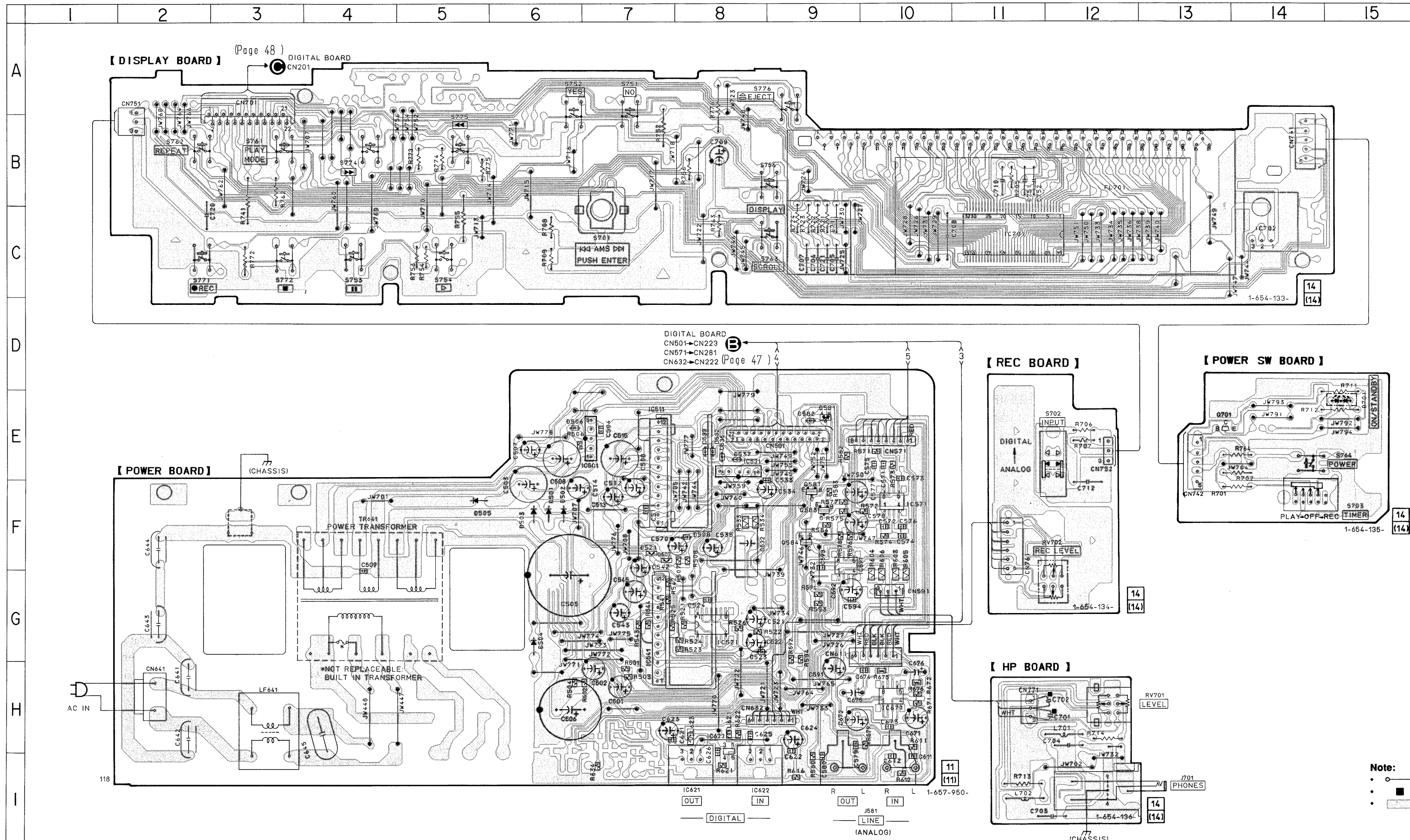
【 POWER SW BOARD 】



【 HP BOARD 】

【 REC BOARD (2/2) 】

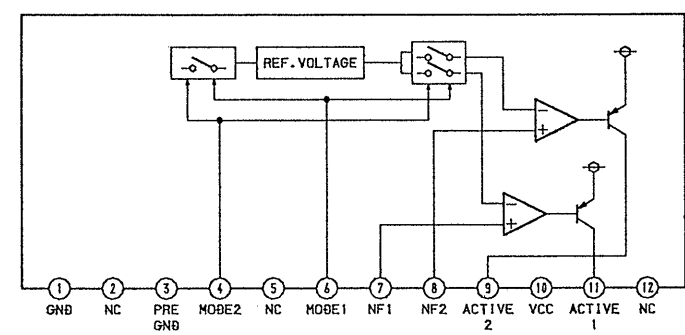
5-8. PRINTED WIRING BOARDS — DISPLAY/POWER SECTION —
 • See page 30 for Circuit Boards Location.



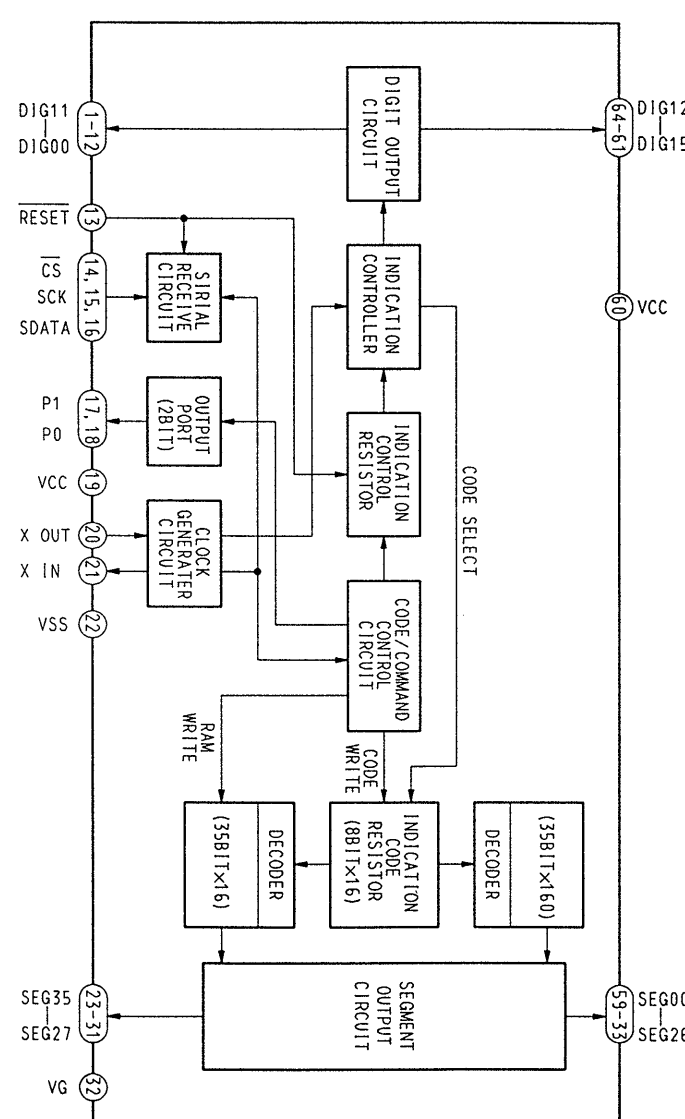
• Semiconductor Location

Ref. No.	Location
D501	F-6
D502	F-6
D503	F-6
D504	G-6
D505	F-5
D506	E-6
D507	F-7
D508	F-8
D521	F-7
D523	G-8
D532	E-8
D533	E-8
D536	E-8
D537	E-8
D581	E-9
D582	E-9
D701	E-15
IC501	E-7
IC511	E-7
IC521	G-8
IC531	E-8
IC541	G-7
IC571	F-10
IC591	F-9
IC621	I-8
IC622	I-8
IC623	I-8
IC671	H-10
IC701	C-11
IC702	C-14
Q581	F-9
Q583	F-9
Q584	F-9
Q701	E-13

IC541 BA3960



IC701 M66004M8FP



Note:
 • ○ : parts extracted from the component side.
 • ■ : parts mounted on the conductor side.
 • □ : Pattern on the side which seen.

5-9. IC PIN FUNCTIONS

• IC101 RF AMP (CXA1981R)

Pin. No.	Signal Name	I/O	Description
1	VC	0	Output terminal for the center point voltage (+2.5V) generated
2-7	A-F	I	Signal input from detector circuit in the optical pick-up block
8	FI	I	Signal (-) input of the operational amplifier for F signal
9	FO	0	Signal output of the operational amplifier for F signal
10	PD	I	Front monitor Connected to the photo diode
11	APCREP	I	Input terminal for the setting of laser power
12	TEMPI	I	Terminal for the connection to temperature sensor
13	GND	-	Ground terminal
14	AAPC	0	LD amplifier output terminal of the APC circuit
15	DAPC	0	Not used (open)
16	TEMPR	0	Output terminal of the reference voltage for temperature sensor
17	XRST	I	Reset signal input from the system controller (IC201) When reset: "L"
18	SWDT	I	Write data signal input from the system controller (IC201)
19	SCLK	I	Clock signal input from the system controller (IC201)
20	XLAT	I	Latch signal input from the system controller (IC201)
21	VREF	0	Reference voltage output Not used this set (open)
22	TENV	0	Not used (open)
23	THLD	I	Not used (connected to the VC)
24	VCC	-	Power supply terminal (+5V)
25	TFIL	I	Not used (open)
26	TE	0	Tracking error signal output to CXD2535AR (IC121)
27	TLB	I	Input terminal of the adder signal to tracking error
28	CSLED	I	Terminal for the sled error lowpass filter
29	SE	0	Sled error signal output to CXD2535AR (IC121)
30	ADFM	0	FM signal output terminal of the ADIP
31	ADIN	I	Input terminal by AC coupling is FM signal of the ADIP
32	ADAGC	I	External capacitor connect terminal for AGC of the ADIP
33	ADFG	0	ADIP double turned FM signal output to CXD2535AR (IC121) (22.05kHz±1kHz)
34	AUX	0	Sub signal output to CXD2535AR (IC121)
35	FE	0	Focus error signal output to CXD2535AR (IC121)
36	FLB	I	Not used (open)
37	ABCD	0	Light amount signal output to CXD2535AR (IC121)
38	BOTM	0	Light amount bottom hold signal output to CXD2535AR (IC121)
39	PEAK	0	Light amount peak hold signal output to CXD2535AR (IC121)
40	RFAGC	I	External capacitor connect terminal of AGC circuit for the RF
41	RF	0	Playback EFM RF signal output to CXD2535AR (IC121)
42	ISET	I	Setting terminal for the internal circuit constant 22KHz, BPF center frequency
43	AGCT	I	Input terminal by AC coupling is RF signal
44	RFO	0	RF signal output terminal
45	MORFI	I	Input terminal by AC coupling is RF signal of the MO
46	MORFO	0	RF signal output terminal of the MO
47, 48	I, J	I	Signal input from detector circuit in the optical pick-up block

• IC121 DIGITAL SIGNAL PROCESSOR, DIGITAL SERVO SIGNAL PROCESSOR, EFM/ACIRC ENCODER/DECODER (CXD2535AR)

Pin. No.	Signal Name	I/O	Description
1	FS256	0	11.2896MHz clock signal output (MCLK system) Not used this set (open)
2	FOK	0	Focus OK signal output to the system controller (IC201) "H" is output when the focus is applied
3	DFCT	0	Defect ON/OFF selection signal output to CXD2536R (IC271)
4	SHCK	0	Track jump detection signal output to the system controller (IC201)
5	SHCKEN	I	Track jump detection enable input Not used this set (Fixed at "H")
6	WRPWR	I	Laser power selection signal input from the system controller (IC201)
7	DIRC	I	Not used this set (Fixed at "H")
8	SWDT	I	Write data signal input from the system controller (IC201)
9	SCLK	I	Serial clock signal input from the system controller (IC201)
10	XLAT	I	Serial latch signal input from the system controller (IC201)
11	SRDT	0	Read data signal output to the system controller (IC201)
12	SENS	0(3)	Internal status (SENSE) output to the system controller (IC201)
13	ADSY	0	ADIP sync signal output Not used this set (open)
14	SQSY	0	Sub-code Q sync (SCOR) output to the system controller (IC201) "L" every 13.3msec, Almost "H"
15	DQSY	0	Digital in U-bit CD format sub-code Q sync (SCOR) output to the system controller (IC201) "L" every 13.3msec, Almost "H"
16	XRST	I	Reset signal input from the system controller (IC201) When reset: "L"
17	TEST4	I	Test input terminal (Fixed at "L")
18	CLVSK	0	Not used this set (open)
19	TEST5	I	Test input terminal (Fixed at "L")
20	DOUT	0	Output terminal of the digital audio signal (for optical out)
21	DIN	I	Input terminal of the digital audio signal (for optical in)
22	FMCK	0	FM modulation clock signal output of the ADIP
23	ADER	0	ADIP CRC flag output When error: "H"
24	REC	I	Record/playback selection signal input from the system controller (IC201) When recording: "H", When playback: "L"
25	DVSS	—	Ground terminal (Digital system)
26	DOVF	I	Validity flag input terminal for the digital audio out (Fixed at "L")
27	DODT	I	Input terminal of 16-bit data signal for the digital audio out from CXD2536R (IC271)
28	DIDT	0	Output terminal of 16-bit data signal for the digital audio in to CXD2536R (IC271)
29	DTI	I	Record audio data signal input from CXD2536R (IC271)
30	DTO	0(3)	Playback audio data signal output to CXD2536R (IC271)
31	C2PO	0	C2PO (indicate the error state of the data) signal output to CXD2536R (IC271) Playback: C2PO("H"), Digital recording: D. In-Vflag, Analog recording: "L"
32	BCK	0	Bit clock (2.8224MHz) signal output to CXD2536R (IC271) (MCLK system)
33	LRCK	0	L/R clock (44.1kHz) signal output to CXD2536R (IC271) (MCLK system)
34	XTAO	0	System clock (512Fs=22.5792MHz) signal output Not used this set (open)
35	XTAI	I	System clock (512Fs=22.5792MHz) signal input from CXD2536R (IC271)

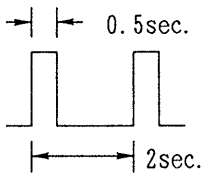
Pin. No.	Signal Name	I/O	Description
36	MCLK	0	MCLK clock (22.5792MHz) signal output
37	XBCK	0	BCK (pin 32) inverted output
38	DVDD	—	Power supply terminal (+5V) (Digital system)
39	WDCK	0	WDCK clock (88.2kHz) signal output (MCLK system)
40	RFCK	0	RFCK clock (7.35kHz) signal output (MCLK system)
41	WFCK	0	WFCK clock (7.35kHz) signal output (When playback: EFM decoder PLL system, When recording: EFM encoder PLL system)
42	GTOP	0	Opens the playback EFM frame sync protection window when "H"
43	GFS	0	The playback EFM frame sync and interpolation protection timing match when "H"
44	XPLCK	0	EFM decoder PLL clock (98Fs=4.3218MHz) signal output
45	EFMO	0	Falling edge of the EFM PLL clock and the EFM signal match EFM signal output (When recording)
46	RAOF	0	Overflow detection signal output of the internal RAM (Decoder monitor out) RAOF is a signal generated when the 32k RAM exceeds the $\pm 4F$ jitter margin
47	MVCI	I	Oscillation input for PLL of the digital in Not used this set (Fixed at "L")
48	TEST2	I	Test input terminal (Fixed at "L")
49	DIPD	O(3)	Phase comparator output for PLL of the digital in When the internal VCO: Frequency; Low→"H", When the external VCO: Frequency; Low→"L"
50	DVSS	—	Ground terminal (Digital system)
51	DICV	I(A)	Control voltage input terminal of the internal VCO for digital in PLL
52	DIFI	I(A)	Filter input terminal of the internal VCO for digital in PLL
53	DIFO	O(A)	Filter output terminal of the internal VCO for digital in PLL
54	AVDD	—	Power supply terminal (+5V) (Analog system)
55	ASYO	0	Playback EFM full-swing output (L=VSS, H=VDD)
56	ASYI	I(A)	Playback EFM asymmetry compare voltage input terminal
57	BIAS	I(A)	Playback EFM asymmetry circuit constant current input terminal
58	RFI	I(A)	Playback EFM RF signal input from CXA1981R (IC101)
59	AVSS	—	Ground terminal (Analog system)
60	CLTV	I(A)	VCO control voltage input terminal of the PLL for decoder PLL master clock
61	PCO	O(3)	Phase comparator output terminal of the PLL for decoder PLL master clock
62	FILI	I(A)	Filter input terminal of the PLL for decoder PLL master clock
63	FILO	O(3)	Filter output terminal of the PLL for decoder PLL master clock
64	PEAK	I(A)	Light amount peak hold signal input from CXA1981R (IC101)
65	BOTM	I(A)	Light amount bottom hold signal input from CXA1981R (IC101)
66	ABCD	I(A)	Light amount signal input from CXA1981R (IC101)
67	FE	I(A)	Focus error signal input from CXA1981R (IC101)
68	AUX1	I(A)	Sub signal input from CXA1981R (IC101)
69	VC	I(A)	Center point voltage (+2.5V) input from CXA1981R (IC101)
70	ADIO	O(A)	Monitor output of the A/D converter input signal

Pin. No.	Signal Name	I/O	Description
71	TEST3	I(A)	Test input terminal (Fixed at "L")
72	AVDD	—	Power supply terminal (+5V) (Analog system)
73	ADRT	I(A)	A/D converter action limits (upper side) voltage input (Fixed at "H")
74	ADRB	I(A)	A/D converter action limits (lower side) voltage input (Fixed at "L")
75	AVSS	—	Ground terminal (Analog system)
76	SE	I(A)	Sled error signal input from CXA1981R (IC101)
77	TE	I(A)	Tracking error signal input from CXA1981R (IC101)
78	AUX2	I(A)	Sub signal input terminal (2) Not used this set (Fixed at "L")
79	DCHG	I(A)	Connected to the ground
80	APC	I(A)	Input terminal for the laser APC Not used this set (Fixed at "L")
81	TEST1	I	Test input terminal (Fixed at "L")
82	ADFG	I	ADIP double turned FM signal input from CXA1981R (IC101) (22.05kHz±1kHz) (TTL schmidt input)
83	TS25	I	Test input terminal (Fixed at "L")
84	LDDR	O	Laser APC signal output
85	TRDR	O	Tracking servo drive signal output (—)
86	TFDR	O	Tracking servo drive signal output (+)
87	FFDR	O	Focus servo drive signal output (+)
88	DVDD	—	Power supply terminal (+5V) (Digital system)
89	FRDR	O	Focus servo drive signal output (—)
90	FS4	O	176.4kHz clock signal output (MCLK system)
91	SRDR	O	Sled servo drive signal output (—)
92	SFDR	O	Sled servo drive signal output (+)
93	SPRD	O	Spindle servo drive signal output (—)
94	SPFD	O	Spindle servo drive signal output (+)
95	DCLO	O	Not used (open)
96	DCLI	I	Not used (Fixed at "H")
97	XDCL	O	Not used (open)
98	OFTRK	O	Offtrack signal output
99	COUT	O	Traverse count signal output
100	DVSS	—	Ground terminal (Digital system)

* (3) of I/O is state output and (A) is analog output.

• IC201 SYSTEM CONTROLLER (M37610MD-052FP)

Pin. No.	Signal Name	I/O	Description
1	C. SET 1	I	Fixed at "L"
2	C. SET 0	I	Fixed at "L"
3	KEY 3	I	Key input terminal Not used this set (Fixed at "L")
4-6	KEY 2-KEY 0	I	Key input terminal (A/D input) *1
7		I	Fixed at "L"
8	XINT	I	Interruption status input from CXD2536R (IC271)
9	SENS	I	Internal status (SENSE) input from CXD2535AR (IC121)
10	SHCK	I	Track jump signal input from CXD2535AR (IC121)
11	AUBK	I	Audio bus signal input (Not used this set)
12	\bar{S}/A	O	Siracs remote controller/audio bus selection signal output (Not used this set)
13	BEEP SW	I	Fixed at "L"
14	REC/OTHER	O	When recording: "L", Others: "H" (Not used this set)
15	BEEP	O	Buzzer signal output (Not used this set)
16	F. BIAS/C2	I	Fixed at "L"
17	GND (CNVSS)	-	Ground terminal
18	SYSTEM RST	I	System reset signal input "H" after several hundred ms of "L" after power start-up
19	XIN T	I	Not used this set (Fixed at "L")
20	XOUT T	O	Not used this set (Fixed at "L")
21	GND	-	Ground terminal
22	XIN	I	8MHz crystal oscillator input
23	XOUT	O	8MHz crystal oscillator output
24	+5V	-	Power supply terminal (+5V)
25	STB	O	Strobe signal output to the power supply circuit When power ON: "H", When standby: "L"
26, 27	MIC SW	I	Fixed at "L"
28	BUS OUT	O	Audio bus signal output (Not used this set)
29		I	Fixed at "L"
30, 31	LED 2, LED 1	I	Not used this set (Connected to the ground)
32	LED 0	O	Drive signal output to LED (D701) for the power ON/standby indicator When power ON: "H", When standby: "L"
33	C1	I	Fixed at "L"
34	ADER	I	Fixed at "L"
35	N. C.	I	Fixed at "L"
36	MASTER/SLAVE	I	Master/slave selection signal input (Fixed at "H")
37, 38	JOG 1, JOG 0	I	JOG dial pulse input from the rotary encoder (S701)
39	SDA	I/O	Backup memory (IC171) data bus
40	SCL	O	Clock signal output to the backup memory (IC171)
41	POWER DOWN	I	Power down detection input Normally: "H" input
42	REMOCON	I	Remote control signal input
43	ATSY	I	ATP address sync or sub-code Q sync (SCOR) input from CXD2535AR (IC121) "L" every 13.3msec, Almost "H"
44	DQSY	I	Input the U-bit CD format sub-code Q sync (SCOR) of the digital in from CXD2535AR (IC121) "L" every 13.3msec, Almost "H"
45-48		I	Fixed at "L"

Pin. No.	Signal Name	I/O	Description
49	SCLK	0	Clock signal output to the serial bus
50	SWDT	0	Write data signal output to the serial bus
51	SRDT	I	Read data signal input from the serial bus
52		I	Connected to the pin 51
53	FLCLK	0	Serial clock signal output to the display driver (IC701)
54	FLDATA	0	Serial data signal output to the display driver (IC701)
55	FLCS	0	Chip select signal output to the display driver (IC701)
56		I	Fixed at "L"
57	TEST 0	I	Fixed at "L"
58	TEST 1	0	Reset signal output to CXD2536R (IC271)
59, 60		I	Fixed at "L"
61	AFAST	I	Fixed at "L"
62	SLOW	I	Fixed at "L"
63	LDON	0	Laser ON/OFF control signal output When laser ON: "H"
64	P/GROOVE	I	PIT/GROOVE detection input "H": Disc for playing and TOC area Not used this set (Fixed at "L")
65	FOK	I	Focus OK signal input from CXD2535AR (IC121) "H" is input when the focus is applied
66	MON	I	Not used this set (Input and the pull-down)
67	LOCK	0	Not used this set (Output and the pull-down)
68	WRPWR	0	Laser power selection signal output to the optical pick-up block and CXD2535AR (IC121)
69	DIG RST	0	Reset signal output to CXA1981R (IC101), CXD2535AR (IC121), and the motor driver (IC151) When reset: "L"
70	DA RST	0	Reset signal output to D/A converter (IC341) and the A/D converter (IC301) When reset: "L"
71, 72	SCMD1, SCMD0	0	Serial command control mode signal output to CXD2536R (IC271)
73	MOD	0	Laser modulation selection signal output When playback power: "L", When stop: "H", When recording power: 
74	REC/PB	0	Recording/playback selection signal output to CXD2535AR (IC121) When recording: "H", When playback: "L"
75	WR/MN	0	Write/monitor mode selection signal output to CXD2536R (IC271)
76	SCTX	0	Writing data transmission timing output to CXD2536R (IC271) Used together with the magnetic field head ON/OFF output
77	XLATCH	0	Latch signal output to the serial bus
78	DFLATCH	0	Latch signal output to the D/A converter (IC341)
79	DFMUTE	0	Muting signal output Not used this set (Connected to the ground)
80	AMUTE	0	Line out muting signal output
81	LDOUT	0	Loading motor (M191) control output *2
82	LDIN	0	Loading motor (M191) control output *2
83	CHKIN	I	Detection signal input from the chucking in switch (S193) When chucking: "L"

Pin. No.	Signal Name	I/O	Description
84	INSW	I	Detection signal input from the loading in switch (S192) "L" at the position where the head descends, Others: "H"
85	OUTSW	I	Detection signal input from the loading out switch (S191) "L" at the position of load out, Others: "H"
86	PROTECT	I	Rec proof detection signal input from the protect detector switch (S102-1) When protect: "H"
87	REFLECT	I	Disc reflection rate detection signal input from the reflect detector switch (S102-2) "H": Low reflection rate disc
88	LIMIT IN	I	Detection signal input from the limit in switch (S101) When sled limit in: "L"
89-92	232C.4- 232C.1	I	Input terminal for the RS232C expansion Not used this set (Fixed at "L")
93-96		I	Fixed at "L"
97	AVSS (AGND)	-	Ground terminal
98	VREF (+5V)	I	Reference voltage input (+5V)
99	TIMER REC/ PLAY	I	Timer record/timer playback/timer OFF selection signal input terminal When timer recording: "H", When timer playback: "L", When timer OFF: Center point voltage (+2.5V)
100	INPUT SELECT	I	Analog/digital in selection signal input terminal When analog in: "L", When digital in: "H"

*1 Key input

Terminal \ Voltage	0V	0.9V	1.75V	2.5V	3.4V	4.2V	5V
KEY 0 pin 6	S771 ●	S772 ■	/	S774 ▶▶	S775 ◀◀	S776 △EJECT	No key input
KEY 1 pin 5	S761 PLAY MODE	S762 REPEAT	S763 SCROLL	S764 POWER	/	/	No key input
KEY 2 pin 4	S751 EDIT NO	S752 YES	S753 00	S754 ▷	/	S756 DISPLAY	No key input

*2 Loading motor control

Terminal \ Mode	IN	OUT	BRAKE
LDIN pin 82	"H"	"L"	"H"
LDOUT pin 81	"L"	"H"	"H"

• IC271 SHOCK PROOF MEMORY CONTROLLER, ATRAC ENCODER/DECODER (CXD2536R)

Pin. No.	Signal Name	I/O	Description
1	VDD	—	Power supply terminal (+5V)
2	SWDT	I	Write data signal input from the system controller (IC201)
3	SCK	I	Serial clock signal input from the system controller (IC201)
4	XLAT	I	Serial latch signal input from the system controller (IC201)
5	SRDT	O/Z	Read data signal output to the system controller (IC201)
6	SENSE	O/Z	Internal status (SENSE) output to the system controller (IC201)
7	SCMD0	I	Serial command control mode input from the system controller (IC201)
8	SCMD1	I	Serial command control mode input from the system controller (IC201)
9	XINT	O	Interruption status output to the system controller (IC201)
10	RCPB	I	Record/playback selection signal input Not used this set (Fixed at "L")
11	WRMN	I	Write/monitor mode selection signal input from the system controller (IC201)
12	TX	I	Writing data transmission timing input from the system controller (IC201) Used together with the magnetic field head ON/OFF output
13	VSS	—	Ground terminal
14	SICK	I	Chip reserve terminal (Fixed at "L")
15	IDSL	I	Chip reserve terminal (Fixed at "L")
16	XILT	I	Chip reserve terminal (Fixed at "H")
17	XRST	I	Reset signal input from the system controller (IC201) When reset: "L"
18—21	TS0—TS3	I	Test input terminal (Fixed at "L")
22	EXIR	I	Chip reserve terminal (Fixed at "H")
23	SASL	I	Single use the block selection "L": ATRAC, "H": RAM controller (Fixed at "L")
24	SNGLE	I	Normally fixed at "L", Fixed at "H" when the ATRAC or RAM controller is single used Fixed at "L"
25	VSS	—	Ground terminal
26	AIRCPB	O	Record/playback mode signal output terminal of the ATRAC or external audio block
27	XRQ	I/O	XRQ signal input/output terminal of the ATRAC interface
28	ADTO	I/O	Decoder data signal input/output terminal of the ATRAC
29	ADTI	I/O	Encoder data signal input/output terminal of the ATRAC
30	XALT	I/O	XALT signal input/output terminal of the ATRAC interface
31	ACK	I/O	ACK signal input/output terminal of the ATRAC interface
32	AC2	I/O	Error data signal input/output terminal of the ATRAC interface
33	LCHST	I/O	Lch Start data signal input/output terminal of the ATRAC interface
34	EXE	I/O	EXE signal input/output terminal of the ATRAC interface
35	MUTE	I/O	MUTE signal input/output terminal of the ATRAC interface
36	OSCO	O	45MHz clock oscillation output
37	OSCI	I	45MHz clock oscillation input
38	VSS	—	Ground terminal
39	ATT	I/O	ATT signal input/output terminal of the ATRAC interface
40	F86	O	11.6msec timing signal output terminal of the ATRAC block
41	DOUT	O	Monitor/audio decode data signal output to the D/A converter (IC341)
42	ADIN	I	Recording data signal input from the A/D converter (IC301)
43	ABCK	O	Bit clock signal output to the A/D, D/A converter (IC301, IC341)

Pin. No.	Signal Name	I/O	Description
44	ALRCK	0	L/R clock signal output to the A/D, D/A converter (IC301, IC341)
45-47	SA2-SA0	0	Address signal output Not used this set (open)
48, 49	A11, A10	0	Address signal output Not used this set (open)
50	VSS	-	Ground terminal
51	VDD	-	Power supply terminal (+5V)
52-55	A03-A00	0	Address signal output to the RAM (IC272)
56-60	A04-A08	0	Address signal output to the RAM (IC272)
61	XOE	0	Output enable control signal output to the RAM (IC272)
62	XCAS	0	Column address strobe signal output to the RAM (IC272)
63	VSS	-	Ground terminal
64	XCS	0	Chip select signal output to the RAM (IC272)
65	A09	0	Address signal output to the RAM (IC272)
66	XRAS	0	Row address strobe signal output to the RAM (IC272)
67	XWE	0	Write enable control signal output to the RAM (IC272)
68, 69	D1, D0	I/O	RAM (IC272) data bus
70, 71	D2, D3	I/O	RAM (IC272) data bus
72-74	D4-D6	I/O	Data bus Not used this set (open)
75	VSS	-	Ground terminal
76	D7	I/O	Data bus Not used this set (open)
77	ERR	I/O	Input/output terminal of the error (C2P0) data signal to the external RAM Not used this set (open)
78	EXTC2R	I	External RAM selection signal input for the error data writing (When "H": External RAM) Fixed at "L"
79	BUSY	0	BUSY signal output of the RAM access Not used this set (open)
80	EMP	0	Empty or before the full of the ATRAC data (When DSC=ASC+1: "H")
81	FUL	0	Full or before the empty of the ATRAC data (When ASC=DSC+1: "H")
82	EQL	0	Empty of the ATRACK data (When DSC=ASC: "H")
83	MDLK	0	Indicate the main/sub of the recording or playback data (When the sub and linking: "H", When the main: "L")
84	CPSY	0	Interpolation sync signal output
85	CTMDO	0	DSC counter mode output
86	CTMD1	0	DSC counter mode output
87	SPO	0	System clock (512Fs=22.5792MHz) signal output to CXD2535AR (IC271)
88	VSS	-	Ground terminal
89	MDSY	0	Sync detection signal output of the main data
90	LRCK	I	L/R clock (44.1kHz) signal input from CXD2535AR (IC271)
91	BCK	I	Bit clock (2.8224MHz) signal input from CXD2535AR (IC271)
92	C2PO	I	C2PO (indicate the error mode of the data) signal input from CXD2535AR (IC271) When playback: C2PO ("H"), When digital recording: D. IN-Vflag, When analog recording: "L"
93	DATA	I/O	When recording: Record audio data signal output to CXD2535AR (IC271), When playback: Playback audio data signal input from CXD2535AR (IC271)
94	DIDT	I	16-bit data input terminal for the digital audio in from the CXD2535AR (IC271)
95	DODT	0	16-bit data output terminal for the digital audio out from the CXD2535AR (IC271)

Pin. No.	Signal Name	I/O	Description
96	DIRCPB	0	Disc drive, Record or playback mode output of the EFM encoder/decoder Not used this set (open)
97	MIN	I	Defect ON/OFF selection signal input from CXD2535AR (IC121)
98	SPOSL	I	IN/OUT selection input terminal of the pin 87 ("L":IN, "H":OUT) Fixed at "H"
99	MCKT1	0	Internal master clock signal output terminal of the RAM controller
100	VSS	—	Ground terminal

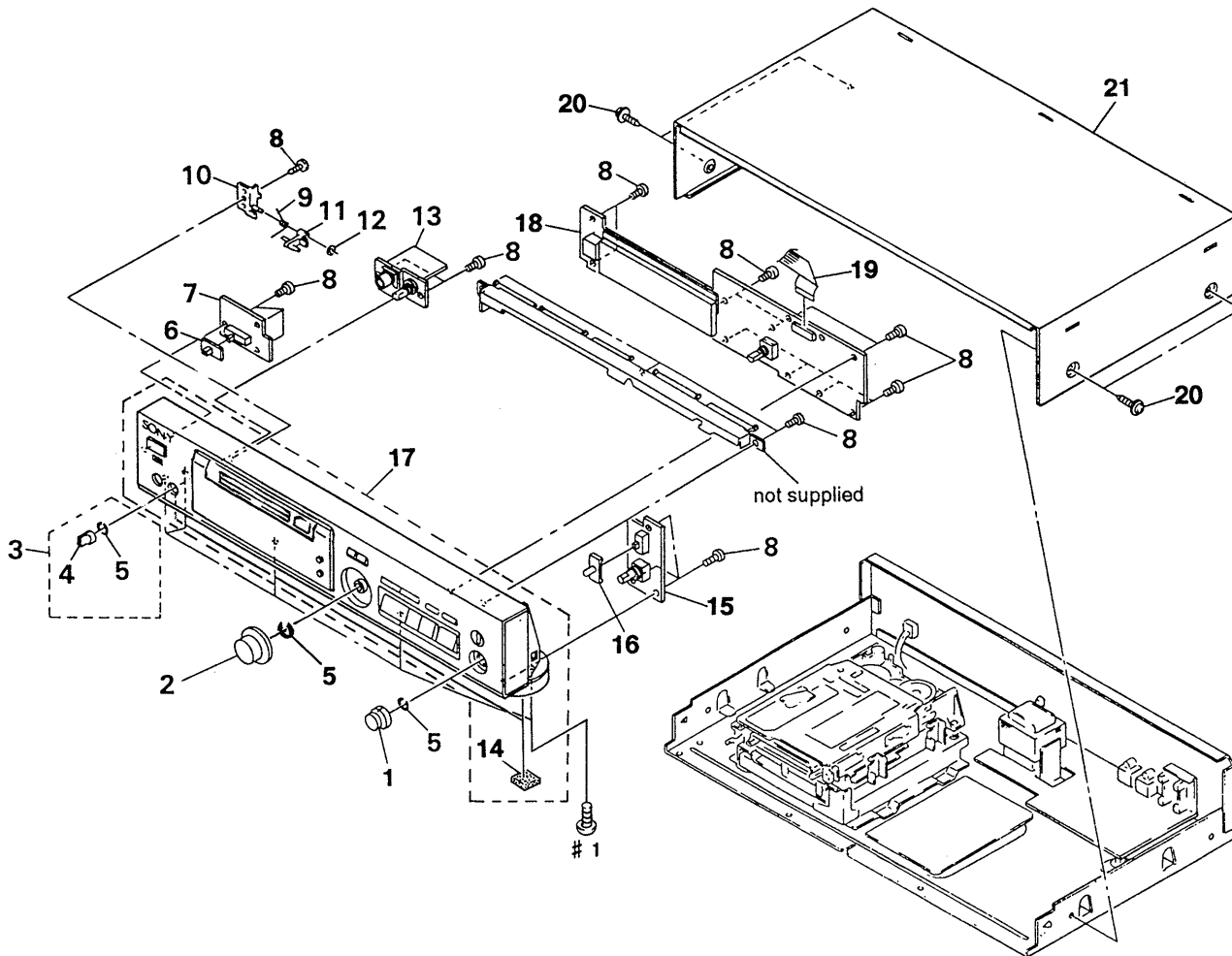
SECTION 6 EXPLODED VIEWS

NOTE:

- Items marked “ * ” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.
- Hardware (# mark) list and accessories and packing materials are given in the last of this parts list.

The components identified by mark or dotted line with mark are critical for safety. Replace only with part number specified.

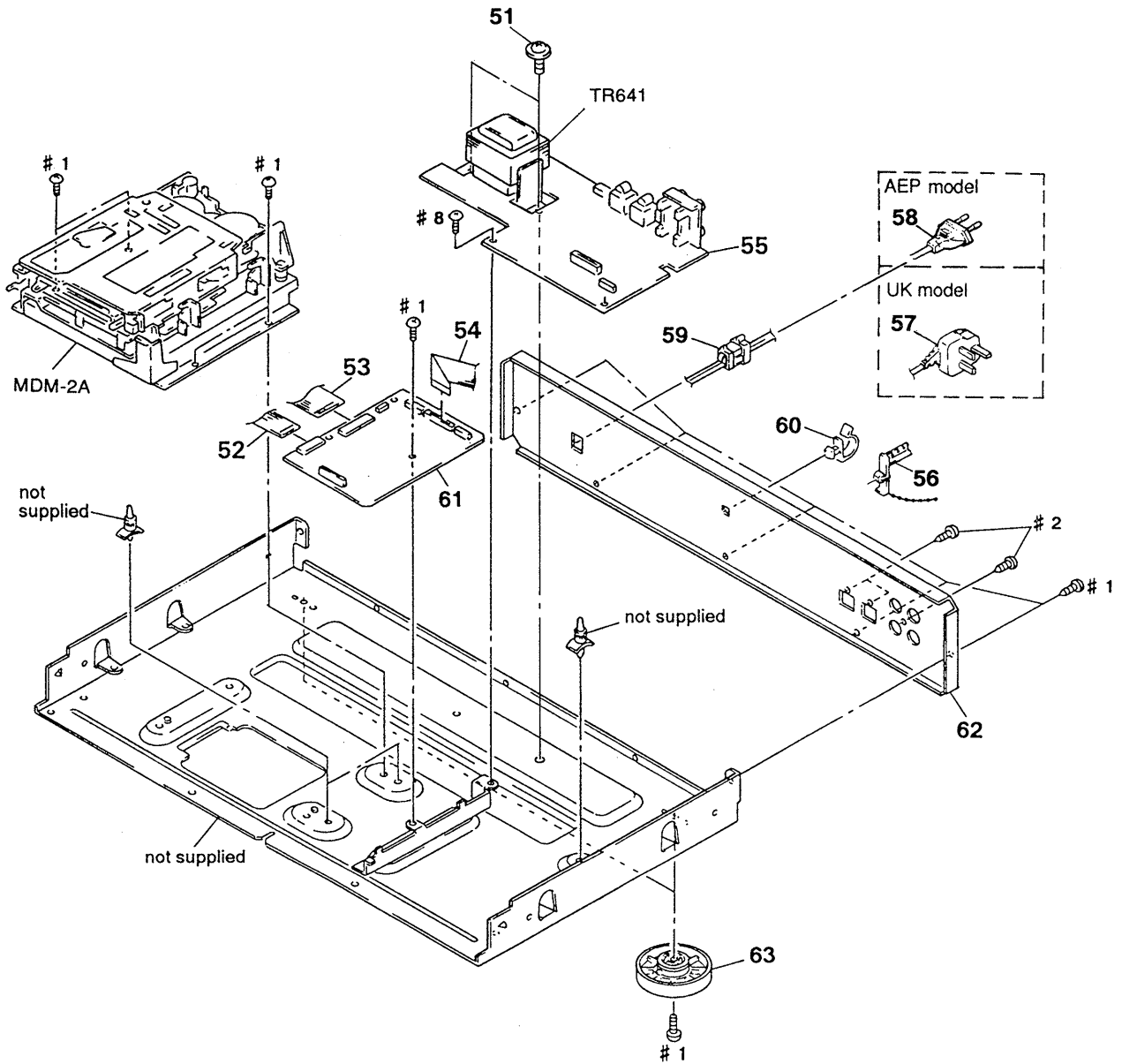
6-1. CASE AND FRONT PANEL SECTION



Ref. No.	Part No.	Description
1	4-969-230-02	KNOB (REC)
2	4-969-229-01	KNOB (AMS)
3	A-2003-693-A	KNOB (DIA. 10) ASSY
4	3-354-931-01	KNOB (DIA. 10)
5	3-354-981-01	SPRING (SUS), RING
6	4-922-518-01	KNOB (TIMER)
* 7	1-654-135-11	POWER SWITCH BOARD
8	4-951-620-01	SCREW (2.6X8), +BVTP
9	4-969-215-01	SPRING, TORSION
10	X-4945-242-1	BRACKET (LEVER LID) ASSY
11	4-969-213-01	LEVER (LID)

Remark	Ref. No.	Part No.	Description	Remark
	12	3-681-678-00	WASHER, SLIT	
	* 13	1-654-134-11	HP BOARD	
	* 14	4-954-926-41	CUSHION	
	* 15	1-654-136-11	REC BOARD	
	16	3-917-216-11	KNOB (TIMER)	
	17	X-4946-339-2	PANEL ASSY, FRONT	
	* 18	A-4673-746-A	DISPLAY BOARD, COMPLETE	
	19	1-776-015-11	WIRE (FLAT TYPE) (22 CORE)	
	20	3-704-366-01	SCREW (CASE) (M3X8)	
	21	4-972-197-01	CASE	

6-2. CHASSIS SECTION

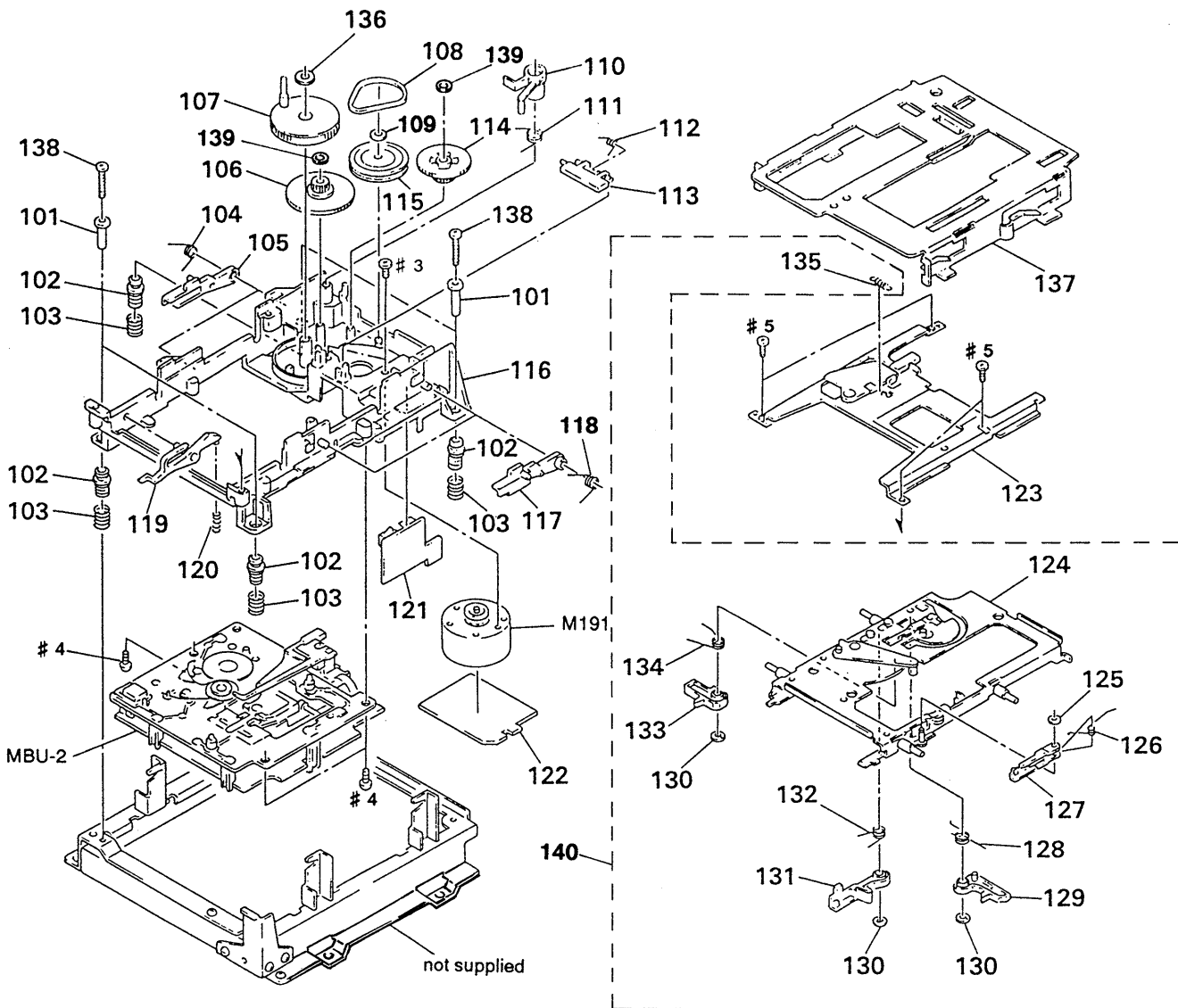


The components identified by mark \triangle or dotted line with mark \triangle are critical for safety. Replace only with part number specified.

Ref. No.	Part No.	Description
51	4-886-821-11	SCREW, S TIGHT, +PTWH 3X8
52	1-766-014-11	WIRE (FLAT TYPE) (18 CORE)
53	1-766-013-11	WIRE (FLAT TYPE) (30 CORE)
54	1-769-123-11	WIRE (FLAT TYPE) (22 CORE)
* 55	A-4673-633-A	POWER BOARD, COMPLETE
56	4-956-370-02	BAND, PLUG FIXED
\triangle 57	1-696-586-21	CORD, POWER (UK)
\triangle 58	1-575-651-91	CORD, POWER (AEP)

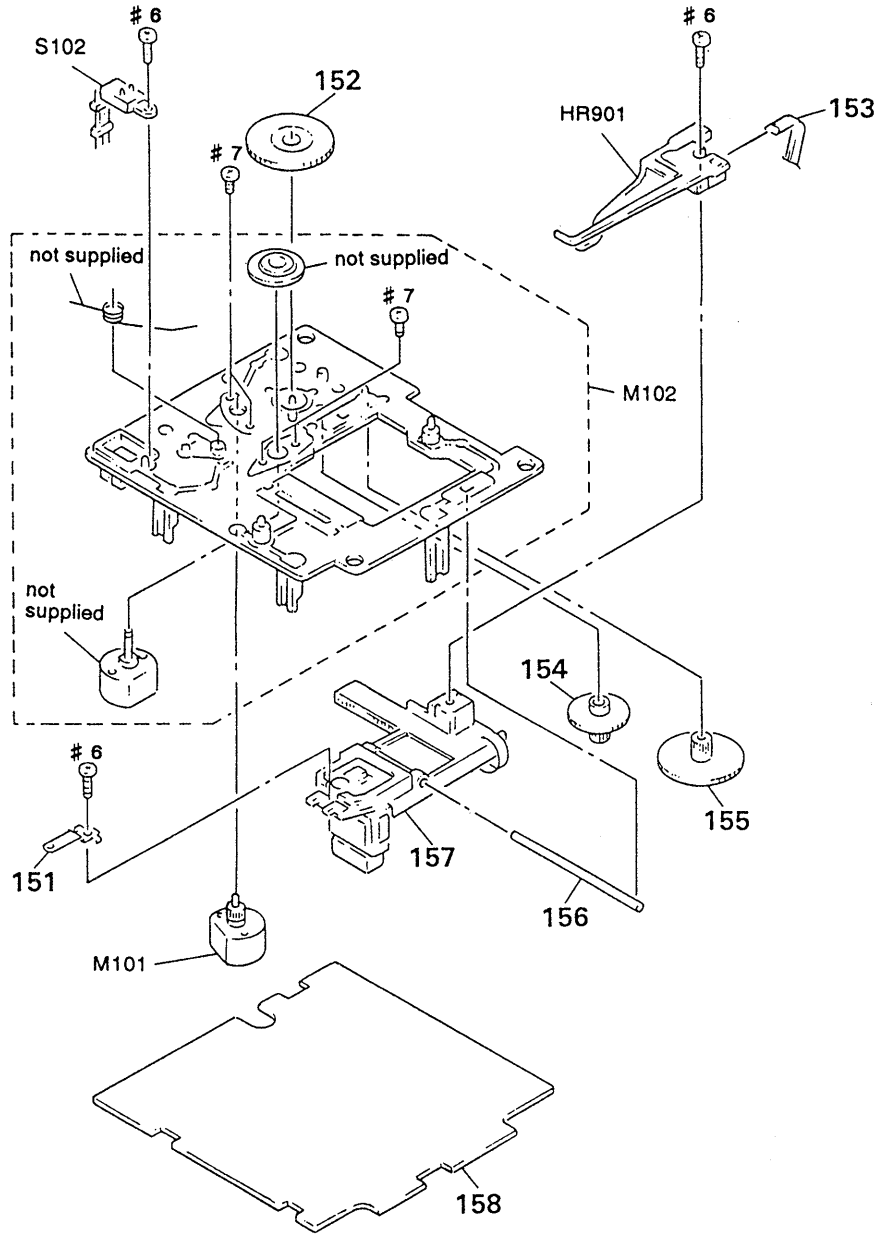
Remark	Ref. No.	Part No.	Description	Remark
	* 59	3-703-244-00	BUSHING (2104), CORD	
	* 60	4-949-235-01	HOOK (AEP)	
	* 61	A-4673-635-A	DIGITAL BOARD, COMPLETE	
	* 62	4-976-594-31	PANEL, BACK (AEP)	
	* 62	4-976-594-41	PANEL, BACK (UK)	
	63	4-956-885-11	FOOT (F58175S2W)	
	\triangle TR641	1-427-898-11	TRANSFORMER, POWER	

6-3. MECHANISM SECTION (MDM-2A)



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
101	4-967-672-01	COLLAR (DAMPER)		* 122	1-653-412-11	MOTOR BOARD	
102	4-967-671-01	INSULATOR (MD)		123	A-4660-647-B	BRACKET (LVO) ASSY	
103	4-967-673-01	SPRING, COMPRESSION		* 124	X-4946-378-1	HOLDER ASSY	
104	4-967-668-01	SPRING (UDL), TORSION		125	4-968-919-11	WASHER, STOPPER	
105	4-967-667-01	LEVER (UDL)		126	4-967-646-01	SPRING (SHT), TORSION	
106	4-967-655-01	GEAR (BD-B)		127	4-967-645-01	LEVER (SHT)	
107	X-4945-069-1	CAM ASSY		128	4-977-450-01	SPRING (LM), TORSION	
108	4-967-656-01	BELT (BD)		129	4-967-639-01	LEVER (LM)	
109	4-968-919-31	WASHER, STOPPER		130	4-968-919-01	WASHER, STOPPER	
110	4-967-637-01	LEVER (SLM)		131	4-967-641-01	LEVER (L)	
111	4-967-638-01	SPRING (SLM), TORSION		132	4-967-642-01	SPRING (L), TORSION	
112	4-968-273-01	SPRING (OWH), TORSION		133	4-967-643-01	LEVER (LS)	
113	4-968-272-01	LEVER (OWH)		134	4-967-644-01	SPRING (LS), TORSION	
114	4-967-654-01	GEAR (BD-A)		135	4-971-743-02	SPRING, TENSION	
115	4-957-794-01	PULLEY (GEAR 1)		136	4-968-919-21	WASHER, STOPPER	
* 116	X-4945-068-1	BASE (BD) ASSY		* 137	X-4945-872-1	SLIDER (M) ASSY	
117	4-967-669-01	LEVER (UDR)		138	4-972-910-01	SCREW (2.6X18), +B	
118	4-967-670-01	SPRING (UDR), TORSION		139	4-968-919-41	WASHER, STOPPER	
119	4-967-657-01	LEVER (DOOR)		140	A-4660-953-B	HOLDER COMPLETE ASSY BOARD, COMPLETE	
120	4-970-710-01	SPRING, COMPRESSION		M191	A-4660-646-A	MOTOR ASSY (LOADING)	
* 121	1-653-411-11	DETECTION SW BOARD					

6-4. BASE UNIT SECTION (MBU-2)



The components identified by mark ▲ or dotted line with mark ▲ are critical for safety. Replace only with part number specified.

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
151	4-967-679-01	SPRING (OP), LEAF		▲157	8-583-009-11	OPTICAL PICK-UP KMS-210A/J-N	
152	4-967-675-01	GEAR (SL-A)		* 158	A-4673-174-A	BD BOARD, COMPLETE	
153	1-654-446-11	OWH FLEXIBLE BOARD		HR901	1-500-175-11	HEAD, OVER LIGHT (RF322-74A)	
154	4-967-676-01	GEAR (SL-B)		M101	A-4660-651-A	MOTOR ASSY (SLED)	
155	4-967-677-01	GEAR (SL-C)		M102	A-4660-650-A	CHASSIS ASSY, BU (SPINDLE)	
156	4-967-678-01	SHAFT (OP)		S102	1-762-148-11	SWITCH, PUSH (2 KEY) (REFLECT/PROTECT)	

SECTION 7 ELECTRICAL PARTS LIST

NOTE:

The components identified by mark Δ or dotted line with mark Δ are critical for safety.
Replace only with part number specified.

When indicating parts by reference number, please include the board name.

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX, -X mean standardized parts, so they may have some difference from the original one.
- Items marked “* ” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- RESISTORS
All resistors are in ohms
METAL: Metal-film resistor
METAL OXIDE: Metal Oxide-film resistor
F : nonflammable
- SEMICONDUCTORS
In each case, u: μ , for example:
uA...: μ A..., uPA...: μ PA..., uPB...: μ PB...,
uPC...: μ PC..., uPD...: μ PD...
- CAPACITORS
uF : μ F
- COILS
uH : μ H

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
*	A-4673-174-A	BD BOARD, COMPLETE *****		C155	1-104-916-11	TANTAL. CHIP 6.8uF	20% 20V
		< CAPACITOR >		C160	1-104-601-11	ELECT CHIP 10uF	20% 10V
				C161	1-104-601-11	ELECT CHIP 10uF	20% 10V
C101	1-104-913-11	TANTAL. CHIP 10uF	20% 16V	C163	1-164-232-11	CERAMIC CHIP 0.01uF	50V
C102	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C164	1-164-232-11	CERAMIC CHIP 0.01uF	50V
C103	1-104-913-11	TANTAL. CHIP 10uF	20% 16V	C166	1-163-275-11	CERAMIC CHIP 0.001uF	5% 50V
C104	1-104-913-11	TANTAL. CHIP 10uF	20% 16V	C167	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C105	1-164-232-11	CERAMIC CHIP 0.01uF	50V	C168	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C106	1-163-275-11	CERAMIC CHIP 0.001uF	5% 50V	C169	1-104-913-11	TANTAL. CHIP 10uF	20% 16V
C107	1-164-232-11	CERAMIC CHIP 0.01uF	50V	C170	1-104-913-11	TANTAL. CHIP 10uF	20% 16V
C108	1-164-232-11	CERAMIC CHIP 0.01uF	50V	C171	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C109	1-163-037-11	CERAMIC CHIP 0.022uF	10% 25V	C175	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C111	1-164-004-11	CERAMIC CHIP 0.1uF	10% 25V	C176	1-163-227-11	CERAMIC CHIP 10PF	0.5PF 50V
C112	1-164-232-11	CERAMIC CHIP 0.01uF	50V	C177	1-163-227-11	CERAMIC CHIP 10PF	0.5PF 50V
C113	1-107-682-11	CERAMIC CHIP 1uF	10% 16V	C178	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C114	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C181	1-104-913-11	TANTAL. CHIP 10uF	20% 16V
C115	1-107-682-11	CERAMIC CHIP 1uF	10% 16V	C182	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C116	1-163-019-00	CERAMIC CHIP 0.0068uF	10% 50V	C183	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C117	1-164-004-11	CERAMIC CHIP 0.1uF	10% 25V	C184	1-107-836-11	ELECT CHIP 22uF	20% 8V
C119	1-104-913-11	TANTAL. CHIP 10uF	20% 16V	C185	1-164-611-11	CERAMIC CHIP 0.001uF	10% 500V
C121	1-126-395-11	ELECT 22uF	20% 16V	C186	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C122	1-164-232-11	CERAMIC CHIP 0.01uF	50V	C191	1-126-395-11	ELECT 22uF	20% 16V
C123	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C192	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C124	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C193	1-164-346-11	CERAMIC CHIP 1uF	16V
C125	1-104-760-11	CERAMIC CHIP 0.047uF	10% 50V	C194	1-126-206-11	ELECT CHIP 100uF	20% 6.3V
C126	1-107-682-11	CERAMIC CHIP 1uF	10% 16V			< CONNECTOR >	
C127	1-163-038-91	CERAMIC CHIP 0.1uF	25V	CN101	1-766-508-11	CONNECTOR, FFC/FPC (ZIF) 22P	
C128	1-164-232-11	CERAMIC CHIP 0.01uF	50V	CN102	1-766-510-21	CONNECTOR, FFC/FPC 30P	
C129	1-107-823-11	CERAMIC CHIP 0.47uF	10% 16V	CN103	1-766-509-21	CONNECTOR, FFC/FPC 18P	
C130	1-163-251-11	CERAMIC CHIP 100PF	5% 50V	CN104	1-766-898-21	HOUSING, CONNECTOR(PC BOARD)4P	
C131	1-104-760-11	CERAMIC CHIP 0.047uF	10% 50V			< DIODE >	
C132	1-107-682-11	CERAMIC CHIP 1uF	10% 16V	D101	8-719-988-62	DIODE 1SS355	
C133	1-163-017-00	CERAMIC CHIP 0.0047uF	5% 50V	D155	8-719-031-17	DIODE 1SS322-TE85L	
C134	1-163-038-91	CERAMIC CHIP 0.1uF	25V	D161	8-719-421-15	DIODE MA8027-L	
C135	1-163-038-91	CERAMIC CHIP 0.1uF	25V	D181	8-719-033-60	DIODE F1P2STP	
C136	1-126-206-11	ELECT CHIP 100uF	20% 6.3V	D183	8-719-033-60	DIODE F1P2STP	
C141	1-163-038-91	CERAMIC CHIP 0.1uF	25V			< IC >	
C142	1-163-251-11	CERAMIC CHIP 100PF	5% 50V	IC101	8-752-072-68	IC CXA1981AR	
C143	1-163-251-11	CERAMIC CHIP 100PF	5% 50V	IC102	8-759-243-19	IC TC7SU04F	
C151	1-104-913-11	TANTAL. CHIP 10uF	20% 16V	IC121	8-752-375-06	IC CXD2535AR	
C152	1-163-038-91	CERAMIC CHIP 0.1uF	25V				

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
IC122	8-759-243-19	IC TC7SU04F		R124	1-216-025-91	METAL GLAZE	100 5% 1/10W
IC151	8-759-179-60	IC MPC17A38VMEL		R125	1-216-025-91	METAL GLAZE	100 5% 1/10W
IC171	8-759-504-12	IC X24C01S		R128	1-216-053-00	METAL CHIP	1.5K 5% 1/10W
IC172	8-759-149-73	IC uPC842G2		R129	1-216-037-00	METAL CHIP	330 5% 1/10W
IC181	8-759-095-65	IC TC74ACT540FS		R130	1-216-041-00	METAL CHIP	470 5% 1/10W
IC182	8-759-243-19	IC TC7SU04F		R131	1-216-073-00	METAL CHIP	10K 5% 1/10W
IC191	8-759-822-99	IC L88MS05T-FA		R132	1-216-097-91	METAL GLAZE	100K 5% 1/10W
< COIL >				R133	1-216-133-00	METAL CHIP	3.3M 5% 1/10W
L101	1-414-234-11	INDUCTOR, FERRITE BEAD		R134	1-216-037-00	METAL CHIP	330 5% 1/10W
L102	1-414-234-11	INDUCTOR, FERRITE BEAD		R135	1-216-053-00	METAL CHIP	1.5K 5% 1/10W
L103	1-414-234-11	INDUCTOR, FERRITE BEAD		R136	1-216-041-00	METAL CHIP	470 5% 1/10W
L105	1-414-234-11	INDUCTOR, FERRITE BEAD		R137	1-216-025-91	METAL GLAZE	100 5% 1/10W
L106	1-414-234-11	INDUCTOR, FERRITE BEAD		R139	1-216-017-91	METAL GLAZE	47 5% 1/10W
L110	1-216-295-91	CONDUCTOR, CHIP		R140	1-216-017-91	METAL GLAZE	47 5% 1/10W
L121	1-414-234-11	INDUCTOR, FERRITE BEAD		R142	1-216-073-00	METAL CHIP	10K 5% 1/10W
L122	1-412-039-51	INDUCTOR CHIP 100uH		R143	1-216-073-00	METAL CHIP	10K 5% 1/10W
L151	1-412-622-51	INDUCTOR 10uH		R144	1-216-025-91	METAL GLAZE	100 5% 1/10W
L152	1-412-622-51	INDUCTOR 10uH		R145	1-216-121-91	METAL GLAZE	1M 5% 1/10W
L153	1-412-039-51	INDUCTOR CHIP 100uH		R146	1-216-037-00	METAL CHIP	330 5% 1/10W
L154	1-412-039-51	INDUCTOR CHIP 100uH		R147	1-216-025-91	METAL GLAZE	100 5% 1/10W
L155	1-410-980-51	INDUCTOR CHIP 1mH		R148	1-216-045-00	METAL CHIP	680 5% 1/10W
L161	1-414-234-11	INDUCTOR, FERRITE BEAD		R151	1-216-097-91	METAL GLAZE	100K 5% 1/10W
L162	1-414-234-11	INDUCTOR, FERRITE BEAD		R152	1-216-295-91	CONDUCTOR, CHIP	
L195	1-233-316-21	FILTER, CHIP EMI		R153	1-216-295-91	CONDUCTOR, CHIP	
< TRANSISTOR >				R154	1-220-259-11	METAL GLAZE	150 5% 1/4W
Q101	8-729-905-12	TRANSISTOR DTA144EU		R155	1-220-259-11	METAL GLAZE	150 5% 1/4W
Q151	8-729-905-18	TRANSISTOR DTC144EU		R161	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
Q162	8-729-101-07	TRANSISTOR 2SB798-DL		R162	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
Q163	8-729-905-12	TRANSISTOR DTA144EU		R163	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
Q164	8-729-924-19	TRANSISTOR DTA123JU		R164	1-216-045-00	METAL CHIP	680 5% 1/10W
Q181	8-729-018-75	TRANSISTOR 2SJ278MY		R165	1-216-097-91	METAL GLAZE	100K 5% 1/10W
Q182	8-729-017-65	TRANSISTOR 2SK1764KY		R166	1-220-250-11	METAL GLAZE	10 5% 1/2W
< RESISTOR >				R167	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
R101	1-216-061-00	METAL CHIP 3.3K 5%	1/10W	R168	1-218-236-91	METAL GLAZE	1 10% 1/4W
R102	1-216-073-00	METAL CHIP 10K 5%	1/10W	R170	1-216-073-00	METAL CHIP	10K 5% 1/10W
R103	1-208-806-11	METAL CHIP 10K 0.50%	1/10W	R171	1-216-073-00	METAL CHIP	10K 5% 1/10W
R104	1-216-049-91	METAL GLAZE 1K 5%	1/10W	R172	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
R105	1-216-065-00	METAL CHIP 4.7K 5%	1/10W	R174	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
R106	1-216-133-00	METAL CHIP 3.3M 5%	1/10W	R176	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
R107	1-216-113-00	METAL CHIP 470K 5%	1/10W	R178	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
R114	1-216-025-91	METAL GLAZE 100 5%	1/10W	R181	1-216-073-00	METAL CHIP	10K 5% 1/10W
R116	1-216-069-00	METAL CHIP 6.8K 5%	1/10W	R182	1-216-089-91	METAL GLAZE	47K 5% 1/10W
R117	1-216-113-00	METAL CHIP 470K 5%	1/10W	R183	1-216-089-91	METAL GLAZE	47K 5% 1/10W
R120	1-216-025-91	METAL GLAZE 100 5%	1/10W	R184	1-216-296-91	CONDUCTOR, CHIP	
R121	1-216-097-91	METAL GLAZE 100K 5%	1/10W	R186	1-216-296-91	CONDUCTOR, CHIP	
R122	1-216-295-91	CONDUCTOR, CHIP		R195	1-216-295-91	CONDUCTOR, CHIP	
R123	1-216-037-00	METAL CHIP 330 5%	1/10W	< VARIABLE RESISTOR >			
				RV101	1-241-397-11	RES, ADJ, METAL GLAZE	47K
				RV102	1-241-396-11	RES, ADJ, METAL GLAZE	22K

BD **DETECTION SW** **DIGITAL**

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
RV105	1-241-395-11	RES, ADJ, METAL GLAZE 10K		C304	1-126-204-11	ELECT 47uF	20% 16V
		< SWITCH >		C305	1-163-038-91	CERAMIC CHIP 0.1uF	25V
S101	1-572-467-31	SWITCH, PUSH (1 KEY) (LIMIT SW)		C306	1-163-038-91	CERAMIC CHIP 0.1uF	25V
*****				C307	1-163-097-00	CERAMIC CHIP 15PF	5% 50V
*	1-653-411-11	DETECTION SW BOARD		C308	1-163-097-00	CERAMIC CHIP 15PF	5% 50V
		*****		C309	1-126-395-11	ELECT 22uF	20% 16V
		< CONNECTOR >		C310	1-126-395-11	ELECT 22uF	20% 16V
CN193	1-770-010-21	CONNECTOR, BOARD TO BOARD 4P		C311	1-163-001-11	CERAMIC CHIP 220PF	10% 50V
		< SWITCH >		C312	1-163-001-11	CERAMIC CHIP 220PF	10% 50V
S191	1-762-149-11	SWITCH, PUSH (1 KEY)		C313	1-163-038-91	CERAMIC CHIP 0.1uF	25V
		(LOAD OUT DET SWITCH)		C314	1-126-204-11	ELECT 47uF	20% 16V
S192	1-762-149-11	SWITCH, PUSH (1 KEY)		C315	1-163-017-00	CERAMIC CHIP 0.0047uF	5% 50V
		(LOAD IN DET SWITCH)		C316	1-163-017-00	CERAMIC CHIP 0.0047uF	5% 50V
S193	1-762-149-11	SWITCH, PUSH (1 KEY)		C317	1-163-017-00	CERAMIC CHIP 0.0047uF	5% 50V
		(CHACKING IN DET SWITCH)		C318	1-163-017-00	CERAMIC CHIP 0.0047uF	5% 50V
*****				C319	1-126-204-11	ELECT 47uF	20% 16V
*	A-4673-635-A	DIGITAL BOARD, COMPLETE		C320	1-163-038-91	CERAMIC CHIP 0.1uF	25V
		*****		C321	1-126-204-11	ELECT 47uF	20% 16V
		< CAPACITOR >		C322	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C202	1-163-025-11	CERAMIC CHIP 0.001uF	50V	C323	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C203	1-163-025-11	CERAMIC CHIP 0.001uF	50V	C326	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C204	1-163-025-11	CERAMIC CHIP 0.001uF	50V	C327	1-126-204-11	ELECT CHIP 47uF	20% 16V
C206	1-163-025-11	CERAMIC CHIP 0.001uF	50V	C331	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C207	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C333	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C209	1-163-117-00	CERAMIC CHIP 100PF	5% 50V	C334	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C212	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C341	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C213	1-126-395-11	ELECT 22uF	20% 16V	C342	1-126-204-11	ELECT CHIP 47uF	20% 16V
C214	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C343	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C216	1-163-117-00	CERAMIC CHIP 100PF	5% 50V	C344	1-126-204-11	ELECT CHIP 47uF	20% 16V
C274	1-163-031-11	CERAMIC CHIP 0.01uF	50V	C346	1-163-227-11	CERAMIC CHIP 10PF	0.5PF 50V
C275	1-163-091-00	CERAMIC CHIP 8PF	50V	C348	1-163-038-91	CERAMIC 0.1uF	25V
C276	1-163-091-00	CERAMIC CHIP 8PF	50V	C351	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C277	1-216-295-91	CONDUCTOR, CHIP		C352	1-126-204-11	ELECT CHIP 47uF	20% 16V
C280	1-126-204-11	ELECT 47uF	20% 16V	C353	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C281	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C354	1-126-204-11	ELECT CHIP 47uF	20% 16V
C282	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C355	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C283	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C356	1-126-204-11	ELECT CHIP 47uF	20% 16V
C284	1-163-227-11	CERAMIC CHIP 10PF	0.5PF 50V	C357	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C285	1-126-204-11	ELEC CHIP 47uF	20% 16V	C361	1-163-113-00	CERAMIC CHIP 68PF	5% 50V
C286	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C362	1-163-113-00	CERAMIC CHIP 68PF	5% 50V
C288	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C363	1-163-239-11	CERAMIC CHIP 33PF	5% 50V
C301	1-126-395-11	ELECT 22uF	20% 16V	C364	1-163-239-11	CERAMIC CHIP 33PF	5% 50V
C302	1-126-395-11	ELECT 22uF	20% 16V	C365	1-163-239-11	CERAMIC CHIP 33PF	5% 50V
C303	1-126-204-11	ELECT 47uF	20% 16V	C366	1-163-239-11	CERAMIC CHIP 33PF	5% 50V
				C367	1-163-038-91	CERAMIC CHIP 0.1uF	25V
				C368	1-163-038-91	CERAMIC CHIP 0.1uF	25V
				C411	1-164-004-11	CERAMIC CHIP 0.1uF	10% 25V
				C412	1-163-037-11	CERAMIC CHIP 0.022uF	10% 25V
				C413	1-163-009-11	CERAMIC CHIP 0.001uF	10% 50V
				C414	1-163-009-11	CERAMIC CHIP 0.001uF	10% 50V

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
C415	1-163-113-00	CERAMIC CHIP	68PF 5%	L341	1-216-295-91	CONDUCTOR, CHIP	
C416	1-163-038-91	CERAMIC CHIP	0.1uF 25V	L344	1-216-295-91	CONDUCTOR, CHIP	
C417	1-163-038-91	CERAMIC CHIP	0.1uF 25V	L411	1-412-332-41	INDUCTOR 2.2uH	
C418	1-163-038-91	CERAMIC CHIP	0.1uF 25V	L412	1-414-386-11	INDUCTOR, FERRITE BEAD	
C419	1-163-038-91	CERAMIC CHIP	0.1uF 25V			< RESISTOR >	
C420	1-126-204-11	ELECT	47uF 20% 16V	R203	1-216-097-91	METAL GLAZE 100K 5%	1/10W
C421	1-163-227-11	CERAMIC CHIP	10PF 0.5PF 50V	R204	1-216-097-91	METAL GLAZE 100K 5%	1/10W
C422	1-163-038-91	CERAMIC CHIP	0.1uF 25V	R205	1-216-097-91	METAL GLAZE 100K 5%	1/10W
C423	1-163-038-91	CERAMIC	0.1uF 25V	R206	1-216-073-00	METAL CHIP 10K 5%	1/10W
C431	1-163-038-91	CERAMIC CHIP	0.1uF 25V	R207	1-216-073-00	METAL CHIP 10K 5%	1/10W
C473	1-163-038-91	CERAMIC CHIP	0.1uF 25V	R208	1-216-073-00	METAL CHIP 10K 5%	1/10W
		< CONNECTOR >		R209	1-216-097-91	METAL GLAZE 100K 5%	1/10W
CN201	1-774-287-11	CONNECTOR (FFC) 22P		R211	1-216-073-00	METAL CHIP 10K 5%	1/10W
CN202	1-774-031-21	CONNECTOR, FFC/FPC 30P		R213	1-216-097-91	METAL GLAZE 100K 5%	1/10W
CN221	1-774-030-21	CONNECTOR, FFC/FPC 18P		R214	1-216-295-91	CONDUCTOR, CHIP	
* CN222	1-770-154-11	PIN, CONNECTOR (PC BOARD) 6P		R215	1-216-097-91	METAL GLAZE 100K 5%	1/10W
CN223	1-774-287-11	CONNECTOR (FFC) 22P		R216	1-216-073-00	METAL CHIP 10K 5%	1/10W
* CN251	1-770-154-11	PIN, CONNECTOR (PC BOARD) 6P		R217	1-216-097-91	METAL GLAZE 100K 5%	1/10W
* CN281	1-770-153-11	PIN, CONNECTOR (PC BOARD) 8P		R218	1-216-097-91	METAL GLAZE 100K 5%	1/10W
		< DIODE >		R219	1-216-097-91	METAL GLAZE 100K 5%	1/10W
D301	8-719-914-42	DIODE DA204K-T-146		R220	1-216-097-91	METAL GLAZE 100K 5%	1/10W
D302	8-719-914-42	DIODE DA204K-T-146		R221	1-216-097-91	METAL GLAZE 100K 5%	1/10W
D303	1-216-295-91	CONDUCTOR, CHIP		R222	1-216-073-00	METAL CHIP 10K 5%	1/10W
D341	8-719-056-15	DIODE F01J4L		R223	1-216-097-91	METAL GLAZE 100K 5%	1/10W
D411	8-719-974-98	DIODE HVM17-01		R224	1-216-097-91	METAL GLAZE 100K 5%	1/10W
		< FERRITE BEAD >		R225	1-216-097-91	METAL GLAZE 100K 5%	1/10W
FB271	1-216-295-91	CONDUCTOR, CHIP		R226	1-216-097-91	METAL GLAZE 100K 5%	1/10W
FB272	1-414-235-11	INDUCTOR, FERRITE BEAD		R227	1-216-073-00	METAL CHIP 10K 5%	1/10W
FB273	1-216-295-91	CONDUCTOR, CHIP		R228	1-216-097-91	METAL GLAZE 100K 5%	1/10W
FB341	1-414-235-11	INDUCTOR, FERRITE BEAD		R229	1-216-049-91	METAL GLAZE 1K 5%	1/10W
FB411	1-414-235-11	INDUCTOR, FERRITE BEAD		R230	1-216-049-91	METAL GLAZE 1K 5%	1/10W
FB471	1-216-295-91	CONDUCTOR, CHIP		R231	1-216-073-00	METAL CHIP 10K 5%	1/10W
		< IC >		R232	1-216-097-91	METAL GLAZE 100K 5%	1/10W
IC201	8-759-359-97	IC M37610MD-059FP		R233	1-216-097-91	METAL GLAZE 100K 5%	1/10W
IC271	8-752-371-17	IC CXD2536R		R234	1-216-073-00	METAL CHIP 10K 5%	1/10W
IC272	8-759-329-31	IC MSM514400CSJADR1-K		R235	1-216-097-91	METAL GLAZE 100K 5%	1/10W
IC301	8-759-352-64	IC CXD8566M-T6		R236	1-216-097-91	METAL GLAZE 100K 5%	1/10W
IC302	8-759-352-60	IC CXA8054M-T6		R237	1-216-097-91	METAL GLAZE 100K 5%	1/10W
IC341	8-759-352-62	IC CXD8567M-T6		R238	1-216-097-91	METAL GLAZE 100K 5%	1/10W
IC342	8-759-981-48	IC TL082M		R239	1-216-097-91	METAL GLAZE 100K 5%	1/10W
IC411	8-759-158-96	IC TC9246F-TP1		R240	1-216-097-91	METAL GLAZE 100K 5%	1/10W
IC412	8-759-242-70	IC TC7WU04F		R241	1-216-073-00	METAL CHIP 10K 5%	1/10W
IC431	8-759-040-83	IC BA6287F		R242	1-216-073-00	METAL CHIP 10K 5%	1/10W
		< COIL >		R243	1-216-097-91	METAL GLAZE 100K 5%	1/10W
L221	1-216-295-91	CONDUCTOR, CHIP		R244	1-216-073-00	METAL CHIP 10K 5%	1/10W
				R245	1-216-049-91	METAL GLAZE 1K 5%	1/10W
				R246	1-216-065-00	METAL CHIP 4.7K 5%	1/10W
				R247	1-216-073-00	METAL CHIP 10K 5%	1/10W
				R248	1-216-073-00	METAL CHIP 10K 5%	1/10W
				R249	1-216-073-00	METAL CHIP 10K 5%	1/10W

DIGITAL DISPLAY

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
R250	1-216-073-00	METAL CHIP	10K 5% 1/10W	R402	1-414-386-11	INDUCTOR, FERRITE BEAD	
R251	1-216-073-00	METAL CHIP	10K 5% 1/10W	R411	1-208-810-11	METAL CHIP	15K 0.50% 1/10W
R252	1-216-073-00	METAL CHIP	10K 5% 1/10W	R412	1-208-810-11	METAL CHIP	15K 0.50% 1/10W
R253	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R413	1-208-810-11	METAL CHIP	15K 0.50% 1/10W
R254	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R414	1-208-810-11	METAL CHIP	15K 0.50% 1/10W
R255	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R415	1-216-651-11	METAL CHIP	1K 0.5% 1/10W
R256	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R416	1-216-651-11	METAL CHIP	1K 0.5% 1/10W
R257	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R417	1-216-121-91	METAL GLAZE	1M 5% 1/10W
R258	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R418	1-216-041-00	METAL GLAZE	470 5% 1/10W
R259	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R431	1-216-021-00	METAL CHIP	68 5% 1/10W
R271	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R432	1-216-021-00	METAL CHIP	68 5% 1/10W
R272	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R451	1-216-295-91	CONDUCTOR, CHIP	
R273	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R461	1-216-073-00	METAL CHIP	10K 5% 1/10W
R274	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R463	1-216-049-91	METAL GLAZE	1K 5% 1/10W
R275	1-216-097-91	METAL GLAZE	100K 5% 1/10W			< VIBRATOR >	
R276	1-216-037-00	METAL CHIP	330 5% 1/10W	X201	1-760-493-11	VIBRATOR, CERAMIC (CHIP TYPE) (8MHZ)	
R277	1-216-033-00	METAL CHIP	220 5% 1/10W	X203	1-760-841-11	VIBRATOR, CRYSTAL (45MHZ)	
R278	1-216-033-00	METAL CHIP	220 5% 1/10W			*****	
R279	1-216-295-91	CONDUCTOR, CHIP		*	A-4673-746-A	DISPLAY BOARD, COMPLETE	
R280	1-216-295-91	CONDUCTOR, CHIP				*****	
R281	1-216-041-00	METAL GLAZE	470 5% 1/10W		2-389-320-01	CUSHION	
R282	1-216-025-00	METAL GLAZE	100 5% 1/10W	*	4-956-134-01	HOLDER (FL TUBE)	
R283	1-216-033-00	METAL CHIP	220 5% 1/10W			< CAPACITOR >	
R284	1-216-063-91	METAL GLAZE	3.9K 5% 1/10W	C705	1-162-306-11	CERAMIC	0.01uF 30% 16V
R301	1-208-806-11	METAL CHIP	10K 0.5% 1/10W	C706	1-162-290-31	CERAMIC	470PF 10% 50V
R302	1-208-806-11	METAL CHIP	10K 0.5% 1/10W	C707	1-162-294-31	CERAMIC	0.001uF 10% 50V
R303	1-208-814-11	METAL CHIP	22K 0.5% 1/10W	C708	1-161-494-00	CERAMIC	0.022uF 25V
R304	1-208-814-11	METAL CHIP	22K 0.5% 1/10W	C709	1-124-234-00	ELECT	22uF 20% 16V
R305	1-216-017-91	METAL GLAZE	47 5% 1/10W	C710	1-162-282-31	CERAMIC	100PF 10% 50V
R306	1-216-017-91	METAL GLAZE	47 5% 1/10W	C711	1-164-159-11	CERAMIC	0.1uF 50V
R307	1-216-017-91	METAL GLAZE	47 5% 1/10W	C720	1-164-159-11	CERAMIC	0.1uF 50V
R308	1-216-033-00	METAL CHIP	220 5% 1/10W	C721	1-162-294-31	CERAMIC	0.001uF 10% 50V
R310	1-216-295-91	CONDUCTOR, CHIP		C731	1-162-292-31	CERAMIC	680PF 10% 50V
R313	1-216-295-91	CONDUCTOR, CHIP		C732	1-162-292-31	CERAMIC	680PF 10% 50V
R316	1-216-295-91	CONDUCTOR, CHIP		C751	1-162-292-31	CERAMIC	680PF 10% 50V
R341	1-216-033-00	METAL GLAZE	220 5% 1/10W	C752	1-162-292-31	CERAMIC	680PF 10% 50V
R343	1-216-295-91	CONDUCTOR, CHIP				< CONNECTOR >	
R361	1-216-687-11	METAL CHIP	33K 0.5% 1/10W	CN701	1-774-288-11	CONNECTOR, FFC 22P	
R362	1-216-687-11	METAL CHIP	33K 0.5% 1/10W	CN741	1-766-200-11	SOCKET, CONNECTOR PIN 5P	
R366	1-216-687-11	METAL CHIP	33K 0.5% 1/10W	CN751	1-766-806-11	HOUSING, CONNECTOR 3P	
R367	1-208-814-11	METAL CHIP	22K 0.5% 1/10W			< FLUORESCENT INDICATOR >	
R368	1-208-814-11	METAL CHIP	22K 0.5% 1/10W	FL701	1-517-353-11	INDICATOR TUBE, FLUORESCENT	
R369	1-216-695-11	METAL CHIP	68K 0.5% 1/10W				
R370	1-216-695-11	METAL CHIP	68K 0.5% 1/10W				
R371	1-216-695-11	METAL CHIP	68K 0.5% 1/10W				
R372	1-216-695-11	METAL CHIP	68K 0.5% 1/10W				
R401	1-414-386-11	INDUCTOR, FERRITE BEAD					

DISPLAY

HP

MOTOR

OWH FLEXIBLE

POWER

Ref. No.	Part No.	Description	Remark
		< IC >	
IC701	8-759-297-23	IC M66004M8FP	
IC702	8-741-810-59	IC ELEMENT, RAY-CATCHER SBX1810-59	
		< RESISTOR >	
R705	1-249-435-11	CARBON 33K 5% 1/4W	
R708	1-249-429-11	CARBON 10K 5% 1/4W	
R709	1-249-429-11	CARBON 10K 5% 1/4W	
R721	1-247-807-31	CARBON 100 5% 1/4W	
R722	1-247-807-31	CARBON 100 5% 1/4W	
R723	1-247-807-31	CARBON 100 5% 1/4W	
R724	1-247-807-31	CARBON 100 5% 1/4W	
R741	1-249-429-11	CARBON 10K 5% 1/4W	
R752	1-249-421-11	CARBON 2.2K 5% 1/4W	
R753	1-249-423-11	CARBON 3.3K 5% 1/4W	
R754	1-249-425-11	CARBON 4.7K 5% 1/4W	
R755	1-249-429-11	CARBON 10K 5% 1/4W	
R756	1-249-435-11	CARBON 33K 5% 1/4W	
R762	1-249-421-11	CARBON 2.2K 5% 1/4W	
R763	1-249-423-11	CARBON 3.3K 5% 1/4W	
R772	1-249-421-11	CARBON 2.2K 5% 1/4W	
R773	1-249-423-11	CARBON 3.3K 5% 1/4W	
R774	1-249-425-11	CARBON 4.7K 5% 1/4W	
R775	1-249-429-11	CARBON 10K 5% 1/4W	
R776	1-249-435-11	CARBON 33K 5% 1/4W	
R791	1-247-807-31	CARBON 100 5% 1/4W	
		< SWITCH >	
S701	1-467-891-11	ENCODER, ROTARY (◀◀ AMS ▶▶) PUSH ENTER)	
S751	1-554-303-21	SWITCH, TACTILE (EDIT NO)	
S752	1-554-303-21	SWITCH, TACTILE (YES)	
S753	1-554-303-21	SWITCH, TACTILE (■)	
S754	1-554-303-21	SWITCH, TACTILE (▷)	
S756	1-554-303-21	SWITCH, TACTILE (DISPLAY)	
S761	1-554-303-21	SWITCH, TACTILE (PLAY MODE)	
S762	1-554-303-21	SWITCH, TACTILE (REPEAT)	
S763	1-554-303-21	SWITCH, TACTILE (SCROLL)	
S771	1-554-303-21	SWITCH, TACTILE (● REC)	
S772	1-554-303-21	SWITCH, TACTILE (■)	
S774	1-554-303-21	SWITCH, TACTILE (▶▶)	
S775	1-554-303-21	SWITCH, TACTILE (◀◀)	
S776	1-554-303-21	SWITCH, TACTILE (△ EJECT)	

Ref. No.	Part No.	Description	Remark
*	1-654-134-11	HP BOARD *****	
		< CAPACITOR >	
C701	1-162-294-31	CERAMIC 0.001uF 10% 50V	
C702	1-162-294-31	CERAMIC 0.001uF 10% 50V	
C703	1-162-294-31	CERAMIC 0.001uF 10% 50V	
C704	1-162-294-31	CERAMIC 0.001uF 10% 50V	
		< JACK >	
J701	1-770-306-11	JACK, LARGE TYPE (PHONES)	
		< COIL >	
L701	1-412-473-21	INDUCTOR 0uH	
L702	1-412-473-21	INDUCTOR 0uH	
		< RESISTOR >	
R713	1-249-393-11	CARBON 10 5% 1/4W	
R714	1-249-393-11	CARBON 10 5% 1/4W	
		< VARIABLE RESISTOR >	
RV701	1-223-752-11	RES, VAR, CARBON 1K/1K (LEVEL)	

*	1-653-412-11	MOTOR BOARD *****	
		< CAPACITOR >	
C199	1-164-159-11	CERAMIC 0.1uF 50V	
		< CONNECTOR >	
* CN191	1-568-944-11	PIN, CONNECTOR 6P	
CN192	1-770-011-41	CONNECTOR, BOARD TO BOARD 4P	

	1-654-446-11	OWH FLEXIBLE BOARD *****	

*	A-4673-633-A	POWER BOARD, COMPLETE *****	
*	1-535-303-00	WIRE, JUMPER	
*	7-682-548-09	SCREW +BVTT 3X8 (S)	
*	4-962-200-01	PLATE (TR), GROUND	
		< CAPACITOR >	
C501	1-104-665-11	ELECT 100uF 20% 16V	
C502	1-104-665-11	ELECT 100uF 20% 16V	

POWER

Ref. No.	Part No.	Description		Remark	Ref. No.	Part No.	Description		Remark
C503	1-124-572-11	ELECT	100uF	20%	63V	C671	1-124-910-11	ELECT	47uF 20% 50V
C504	1-165-319-11	CERAMIC CHIP	0.1uF		50V	C672	1-124-910-11	ELECT	47uF 20% 50V
C505	1-115-162-21	ELECT	22000uF	20%	16V	C673	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C506	1-126-937-11	ELECT	4700uF	20%	16V	C674	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C507	1-126-965-11	ELECT	22uF	20%	50V	C675	1-124-910-11	ELECT	47uF 20% 50V
C508	1-126-950-11	ELECT	330uF	20%	35V	C676	1-124-910-11	ELECT	47uF 20% 50V
C509	1-163-038-91	CERAMIC	0.1uF		25V	< CONNECTOR >			
C511	1-163-038-91	CERAMIC CHIP	0.1uF		25V	CN501	1-770-650-11	CONNECTOR, FFC/FPC 22P	
C512	1-124-903-11	ELECT	1uF	20%	50V	CN591	1-506-468-11	PIN, CONNECTOR 3P	
C513	1-124-443-00	ELECT	100uF	20%	10V	* CN611	1-564-708-11	PIN, CONNECTOR (SMALL TYPE) 6P	
C514	1-104-665-11	ELECT	100uF	20%	16V	* CN641	1-580-230-21	PIN, CONNECTOR (PC BOARD) 2P	
C515	1-126-941-11	ELECT	470uF	20%	16V	< DIODE >			
C521	1-124-907-11	ELECT	10uF	20%	50V	D501	8-719-200-02	DIODE 10E2	
C522	1-124-907-11	ELECT	10uF	20%	50V	D502	8-719-200-02	DIODE 10E2	
C524	1-163-038-91	CERAMIC CHIP	0.1uF		25V	D503	8-719-200-02	DIODE 10E2	
C532	1-110-489-11	CAP, DOUBLE LAYER		1.0F		D504	8-719-200-02	DIODE 10E2	
C533	1-163-038-91	CERAMIC CHIP	0.1uF		25V	D505	8-719-200-02	DIODE 10E2	
C534	1-124-443-00	ELECT	100uF	20%	10V	D506	8-719-017-58	DIODE MA8068	
C535	1-124-903-11	ELECT	1uF	20%	50V	D507	8-719-801-78	DIODE 1SS184	
C542	1-124-443-00	ELECT	100uF	20%	10V	D508	8-719-422-43	DIODE MA8051-H	
C543	1-124-443-00	ELECT	100uF	20%	10V	D521	8-719-801-78	DIODE 1SS184	
C545	1-104-665-11	ELECT	100uF	20%	16V	D523	8-719-016-74	DIODE 1SS352	
C570	1-124-477-11	ELECT	47uF	20%	25V	D532	8-719-056-15	DIODE F01J4L	
C571	1-163-017-00	CERAMIC CHIP	0.0047uF	5%	50V	D533	8-719-056-15	DIODE F01J4L	
C572	1-163-017-00	CERAMIC CHIP	0.0047uF	5%	50V	D536	8-719-016-74	DIODE 1SS352	
C573	1-163-275-11	CERAMIC CHIP	0.001uF	5%	50V	D537	8-719-016-74	DIODE 1SS352	
C574	1-163-275-11	CERAMIC CHIP	0.001uF	5%	50V	D581	8-719-820-05	DIODE 1SS181	
C575	1-163-038-91	CERAMIC CHIP	0.1uF		25V	D582	8-719-016-74	DIODE 1SS352	
C576	1-163-038-91	CERAMIC CHIP	0.1uF		25V	< IC >			
C577	1-124-910-11	ELECT	47uF	20%	50V	IC501	8-759-633-42	IC M5293L	
C578	1-124-910-11	ELECT	47uF	20%	50V	IC511	8-759-274-37	IC BA3963	
C579	1-163-009-11	CERAMIC CHIP	1000PF	10%	50V	IC521	8-759-233-64	IC TC74HCU04AF	
C580	1-163-009-11	CERAMIC CHIP	1000PF	10%	50V	IC531	8-759-327-15	IC M62005L	
C591	1-104-665-11	ELECT	100uF	20%	16V	IC541	8-759-290-19	IC BA3960	
C592	1-104-665-11	ELECT	100uF	20%	16V	IC571	8-759-636-55	IC M5218AFP	
C593	1-163-038-91	CERAMIC CHIP	0.1uF		25V	IC591	8-759-636-55	IC M5218AFP	
C594	1-163-038-91	CERAMIC CHIP	0.1uF		25V	IC621	8-749-921-12	IC GP1F32T	
C611	1-163-009-11	CERAMIC CHIP	1000PF	10%	50V	IC622	8-749-011-65	IC GP1F32RX	
C612	1-163-009-11	CERAMIC CHIP	1000PF	10%	50V	IC623	8-759-243-19	IC TC7SU04F	
C621	1-163-038-91	CERAMIC CHIP	0.1uF		25V	IC671	8-759-636-55	IC M5218AFP	
C622	1-163-038-91	CERAMIC CHIP	0.1uF		25V	< JACK >			
C623	1-104-664-11	ELECT	47uF	20%	10V	J581	1-573-520-11	JACK, PIN 4P (LINE IN/OUT)	
C624	1-104-664-11	ELECT	47uF	20%	10V	< COIL >			
C625	1-163-031-11	CERAMIC CHIP	0.01uF		50V	L621	1-414-233-21	BEAD, FERRITE (CHIP)	
C626	1-163-038-91	CERAMIC CHIP	0.1uF		25V	< COIL >			
△C641	1-161-742-00	CERAMIC	0.0022uF	20%	400V	< COIL >			
△C642	1-161-742-00	CERAMIC	0.0022uF	20%	400V	< COIL >			
△C643	1-161-742-00	CERAMIC	0.0022uF	20%	400V	< COIL >			
△C644	1-161-742-00	CERAMIC	2200PF	20%	400V	< COIL >			
△C645	1-162-599-12	CERAMIC	0.0047uF		400V	< COIL >			

The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.

Ref.No.	Part No.	Description	Remark	Ref.No.	Part No.	Description	Remark
L623	1-410-389-31	INDUCTOR CHIP 47uH		R606	1-216-166-00	METAL GLAZE 47 5% 1/8W	
		< LINE FILTER >		R611	1-216-695-11	METAL CHIP 68K 0.5% 1/10W	
△LF641	1-411-547-11	COIL, LINE FILTER		R612	1-216-695-11	METAL CHIP 68K 0.5% 1/10W	
		< TRANSISTOR >		R616	1-216-295-91	CONDUCTOR, CHIP	
Q581	8-729-901-46	TRANSISTOR DTA114YK		R621	1-216-113-00	METAL CHIP 470K 5% 1/10W	
Q583	8-729-023-22	TRANSISTOR 2SD2114K		R622	1-216-089-91	METAL GLAZE 47K 5% 1/10W	
Q584	8-729-023-22	TRANSISTOR 2SD2114K		R634	1-216-089-91	METAL GLAZE 47K 5% 1/10W	
		< RESISTOR >		R671	1-216-105-91	METAL GLAZE 220K 5% 1/10W	
R501	1-216-037-00	METAL GLAZE 330 5% 1/10W		R672	1-216-105-91	METAL GLAZE 220K 5% 1/10W	
R502	1-216-037-00	METAL GLAZE 330 5% 1/10W		R675	1-216-105-91	METAL CHIP 220K 5% 1/10W	
R503	1-216-037-00	METAL CHIP 330 5% 1/10W		R676	1-216-105-91	METAL CHIP 220K 5% 1/10W	
R504	1-216-037-00	METAL CHIP 330 5% 1/10W					
R506	1-216-089-91	METAL GLAZE 47K 5% 1/10W		*****			
R507	1-216-037-00	METAL CHIP 330 5% 1/10W		* 1-654-135-11	POWER SW BOARD		
R508	1-216-037-00	METAL CHIP 330 5% 1/10W		*****			
R521	1-216-025-91	METAL GLAZE 100 5% 1/10W		< CONNECTOR >			
R522	1-216-049-91	METAL GLAZE 1K 5% 1/10W		CN742	1-766-203-11	PLUG, CONNECTOR PIN(PC BOARD)5P	
R523	1-216-073-00	METAL CHIP 10K 5% 1/10W		< DIODE >			
R524	1-216-089-91	METAL GLAZE 47K 5% 1/10W		D701	8-719-313-40	LED SML1516W (ON/STANDBY)	
R525	1-216-109-00	METAL CHIP 330K 5% 1/10W		< TRANSISTOR >			
R526	1-216-049-91	METAL GLAZE 1K 5% 1/10W		Q701	8-729-900-61	TRANSISTOR DTA114ES	
R533	1-216-170-00	METAL GLAZE 68 5% 1/8W		< RESISTOR >			
R534	1-216-170-00	METAL GLAZE 68 5% 1/8W		R701	1-249-429-11	CARBON 10K 5% 1/4W	
R541	1-216-073-00	METAL CHIP 10K 5% 1/10W		R702	1-249-429-11	CARBON 10K 5% 1/4W	
R542	1-216-077-00	METAL CHIP 15K 5% 1/10W		R711	1-249-411-11	CARBON 330 5% 1/4W	
R543	1-216-061-00	METAL CHIP 3.3K 5% 1/10W		R712	1-249-415-11	CARBON 680 5% 1/4W	
R544	1-216-065-00	METAL CHIP 4.7K 5% 1/10W		R764	1-249-425-11	CARBON 4.7K 5% 1/4W	
R571	1-216-655-11	METAL CHIP 1.5K 0.5% 1/10W		< SWITCH >			
R572	1-216-655-11	METAL CHIP 1.5K 0.5% 1/10W		S703	1-762-234-11	SWITCH, SLIDE (TIMER)	
R573	1-216-655-11	METAL CHIP 1.5K 0.5% 1/10W		S764	1-554-303-21	SWITCH, TACTILE (POWER)	
R574	1-216-655-11	METAL CHIP 1.5K 0.5% 1/10W		*****			
R575	1-216-105-91	METAL GLAZE 220K 5% 1/10W		* 1-654-136-11	REC BOARD		
R576	1-216-105-91	METAL GLAZE 220K 5% 1/10W		*****			
R577	1-216-647-11	METAL CHIP 680 0.5% 1/10W		< CONNECTOR >			
R578	1-216-647-11	METAL CHIP 680 0.5% 1/10W		CN752	1-766-805-11	CONNECTOR, BOARD TO BOARD 3P	
R579	1-216-639-11	METAL CHIP 330 0.5% 1/10W		< RESISTOR >			
R580	1-216-639-11	METAL CHIP 330 0.5% 1/10W		R706	1-249-417-11	CARBON 1K 5% 1/4W	
R582	1-216-117-00	METAL CHIP 680K 5% 1/10W		R707	1-249-429-11	CARBON 10K 5% 1/4W	
R583	1-216-057-00	METAL CHIP 2.2K 5% 1/10W					
R584	1-216-057-00	METAL CHIP 2.2K 5% 1/10W					
R591	1-216-037-00	METAL GLAZE 330 5% 1/10W					
R592	1-216-037-00	METAL GLAZE 330 5% 1/10W					
R593	1-216-037-00	METAL CHIP 330 5% 1/10W					
R594	1-216-037-00	METAL CHIP 330 5% 1/10W					
R603	1-216-166-00	METAL GLAZE 47 5% 1/8W					
R604	1-216-166-00	METAL GLAZE 47 5% 1/8W					
R605	1-216-166-00	METAL GLAZE 47 5% 1/8W					

REC

Ref. No.	Part No.	Description	Remark
		< VARIABLE RESISTOR >	
RV702	1-223-762-11	RES, VAR, CARBON 20K/20K (REC LEVEL)	
		< SWITCH >	
S702	1-572-624-11	SWITCH, SLIDE (INPUT)	

		MISCELLANEOUS	

19	1-776-015-11	WIRE (FLAT TYPE) (22 CORE)	
52	1-766-014-11	WIRE (FLAT TYPE) (18 CORE)	
53	1-766-013-11	WIRE (FLAT TYPE) (30 CORE)	
54	1-769-123-11	WIRE (FLAT TYPE) (22 CORE)	
△57	1-696-586-21	CORD, POWER (UK)	
△58	1-575-651-91	CORD, POWER (AEP)	
153	1-654-446-11	OWH FLEXIBLE BOARD	
△157	8-583-009-11	OPTICAL PICK-UP KMS-210A/J-N	
HR901	1-500-175-11	HEAD, OVER LIGHT (RF322-74A)	
M101	A-4660-651-A	MOTOR ASSY (SLED)	
M102	A-4660-650-A	CHASSIS ASSY, BU (SPINDLE)	
M191	A-4660-646-A	MOTOR ASSY (LOADING)	
S102	1-762-148-11	SWITCH, PUSH (2 KEY) (REFLECT/PROTECT)	
△TR641	1-427-898-11	TRANSFORMER, POWER	

		ACCESSORIES & PACKING MATERIALS	

	1-473-405-11	REMOTE COMMANDER (RM-D4M)	
	1-558-271-11	CORD, CONNECTION (AUDIO 108cm)	
	1-574-264-11	CORD, LIGHT PLUG	
	3-707-584-21	COVER, BATTERY (for RM-D4M)	
	3-800-827-11	MANUAL, INSTRUCTION (ENGLISH, FRENCH, SPANISH, PORTUGUESE)	
	3-800-827-31	MANUAL, INSTRUCTION (CHINESE)	
	3-800-827-41	MANUAL, INSTRUCTION (GERMAN, DUTCH, SWEDISH, ITALIAN) (AEP)	
*	4-972-233-41	INDIVIDUAL CARTON (AEP)	
*	4-976-217-11	INDIVIDUAL CARTON (UK)	
*	4-978-112-01	CUSHION	
	4-978-497-01	LABEL (SL)	

Ref. No.	Part No.	Description	Remark

		HARDWARE LIST	

#1	7-682-548-09	SCREW +BVTT 3X8 (S)	
#2	7-685-646-79	SCREW +BVTP 3X8 TYPE2 N-S	
#3	7-621-775-20	SCREW +B 2. 6X5	
#4	7-685-645-79	SCREW +BVTP 3X6 TYPE2 N-S	
#5	7-685-104-19	SCREW +P 2X6 TYPE2 NON-SLIT	
#6	7-685-105-19	TPG +P 2X8, TYPE 2, NON-SLIT	
#7	7-627-852-08	SCREW, PRECISION +P 1. 7X2. 5	
#8	7-685-871-01	SCREW +BVTT 3X6 (S)	

The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.

MDS-303

SONY[®] SERVICE MANUAL

AEP Model
UK Model

SUPPLEMENT-1

File this supplement with the service manual.

- Subject :**
1. Correction
 2. Parts changed
 3. Service note
 4. Change of the adjustment specification.
 5. Addition to the countermeasure board.
 6. Board change.

(ECN-CD501076)

1. Correction

- Correct your service manual as shown below.

TEST MODE

3-5. Functions of Other keys

Page	INCORRECT	CORRECT
23	▷/□□ Sets continuous playback when pressed in the STOP state. When pressed during continuous playback, the tracking servo turns ON/OFF.	▷ Sets continuous playback when pressed in the STOP state. When pressed during continuous playback, the tracking servo turns ON/OFF.

EXPLODED VIEW

Page	INCORRECT				CORRECT			
	<u>Ref. No</u>	<u>Part No</u>	<u>Description</u>	<u>Remark</u>	<u>Ref. No</u>	<u>Part No</u>	<u>Description</u>	<u>Remark</u>
68	* 13	1-654-134-11	HP BOARD		* 13	1-654-136-11	HP BOARD	
	* 15	1-654-136-11	REC BOARD		* 15	1-654-134-11	REC BOARD	
69	△58	1-575-651-91	CORD, POWER (AEP)		△58	1-575-651-21	CORD, POWER (AEP)	

2. Parts Changed

- Revise your service manual as shown below due to parts supply classification has been changed.

Page	FORMER				NEW			
	<u>Ref. No</u>	<u>Part No</u>	<u>Description</u>	<u>Remark</u>	<u>Ref. No</u>	<u>Part No</u>	<u>Description</u>	<u>Remark</u>
69	52	1-766-014-11	WIRE (FLAT TYPE) (18 CORE) (70 mm)		52	1-776-417-11	WIRE (FLAT TYPE) (18 CORE) (100 mm)	
	53	1-766-013-11	WIRE (FLAT TYPE) (30 CORE) (70 mm)		53	1-776-416-11	WIRE (FLAT TYPE) (30 CORE) (100 mm)	

3. Service note

[Note for replacement of IC121 and IC171 on the BD board]

IC121 on the BD board of this unit has modified from CXD2535AR to CXD2535BR due to an improvement.

Some contents of nonvolatile memory in the IC171 are modified according to this modification. When replacing IC171, the previous contents for IC121 (CXD2535AR) are written as an initialized value from the system control IC. (When replacing IC171, turn the power on once to write an initialized value.)

In case the IC171 on the BD board is replaced, which uses CXD2535BR to IC121, see the following procedure to rewrite the contents of nonvolatile memory. As for replacement of IC121, use CXD2535BR to rewrite the contents of IC171.

Table Comparison between CXD2535AR and CXD2535BR regarding the contents of nonvolatile memory

ADDRESS	CXD2535AR	CXD2535BR
15	90	93
2D	33	1A
2E	33	1A

• How to rewrite the nonvolatile memory

- ① Plug in the power plug to an outlet pressing the AMS knob, and release the AMS knob.
- ② Turn the AMS knob to be displayed "EEP MODE".
If the YES button is pressed, the display will be changed to "EEP ** @@".
(* : Address, @@ : data)
- ③ Turn the AMS knob to be displayed "EEP 15 @@".
- ④ If the AMS knob is pressed, "EEP 15 @@ > @@" will be displayed. So turn the AMS knob to be displayed "EEP 15 @@ > 93".
- ⑤ Pressing the YES button, "Complete!" is displayed once, "EEP 15 93" is displayed, and the data is rewritten.
- ⑥ As for the address 2D and 2E, rewrite each of them to "1A" following the steps ③ to ⑤ as well.
- ⑦ After the all modification are complete, press the NO button to be displayed "EEP MODE".
- ⑧ Press the REPEAT button. In case a disc is unloaded, the display "STANDBY" will be go on and off, then unplug the power plug. In case a disc is loaded, "STANDBY" is displayed once and the disc is ejected. After that, unplug the power plug from an outlet to be out from the EEP rewriting mode. (Refer to **[How to stop test mode]** as below.)

Note : The modification in the contents of nonvolatile memory is not reflected if the power is not turned off once.

[How to stop test mode]

In the previous mentioned text regarding test mode, "Exiting the test mode" is that should be unplug the power plug from an outlet. If the test mode is released in this way, an incorrect operation will rarely occur to the set. So release the test mode according to the followings.

- (1) Press the REPEAT button.
- (2) In case a disc is unloaded, the display "STANDBY" will go on and off.
In case a disc is loaded, the "STANDBY" is displayed once and the disc is ejected.
- (3) Unplug the power plug from an outlet.

4. Change of the adjustment specifications.

The specification of the previous issued "Service manual SECTION 4. ELECTRICAL ADJUSTMENT" has been changed as below.

2-5. Temperature Compensation Offset Adjustment

Page	CURRENT	REVISED
6	Specifications : The Temperature should be within "TEMP = E0" and "TEMP = 1F".	Specifications : The "TEMP = E0 " should be within "E0 - EF", "F0 - FF", "00 - OF", "10 - 1F" and "20 - 2F".

5. Addition to the countermeasure board.

[Differences in Circuits According to IC271 Type]

CXD2536R and CXD2536AR are used for the digital board IC271 (ATRACK ENCODE/DECODE SHOCK MEMORY CONTROLLER). The circuit differs partially according to which type of IC is used. (Countermeasure board, etc.)

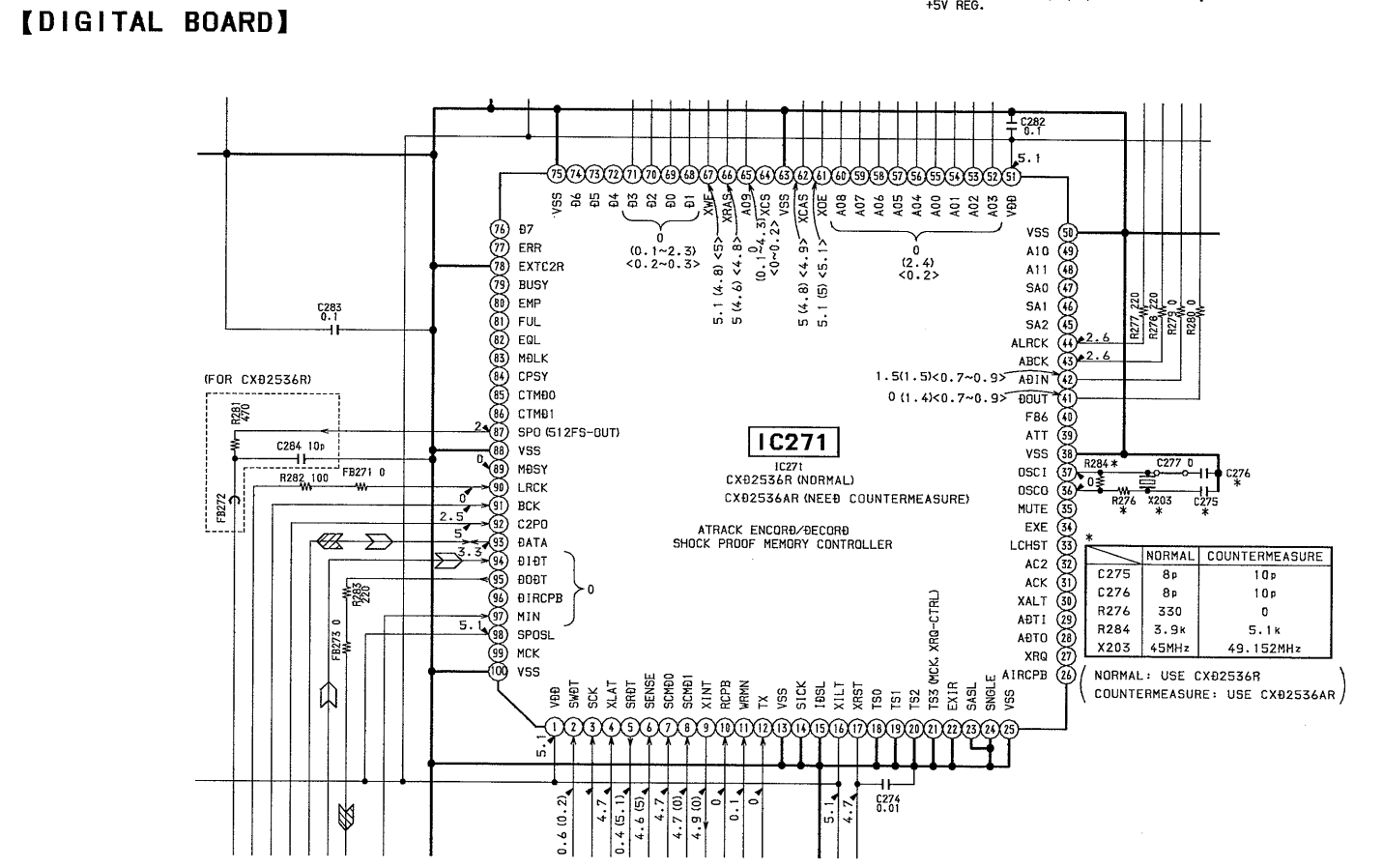
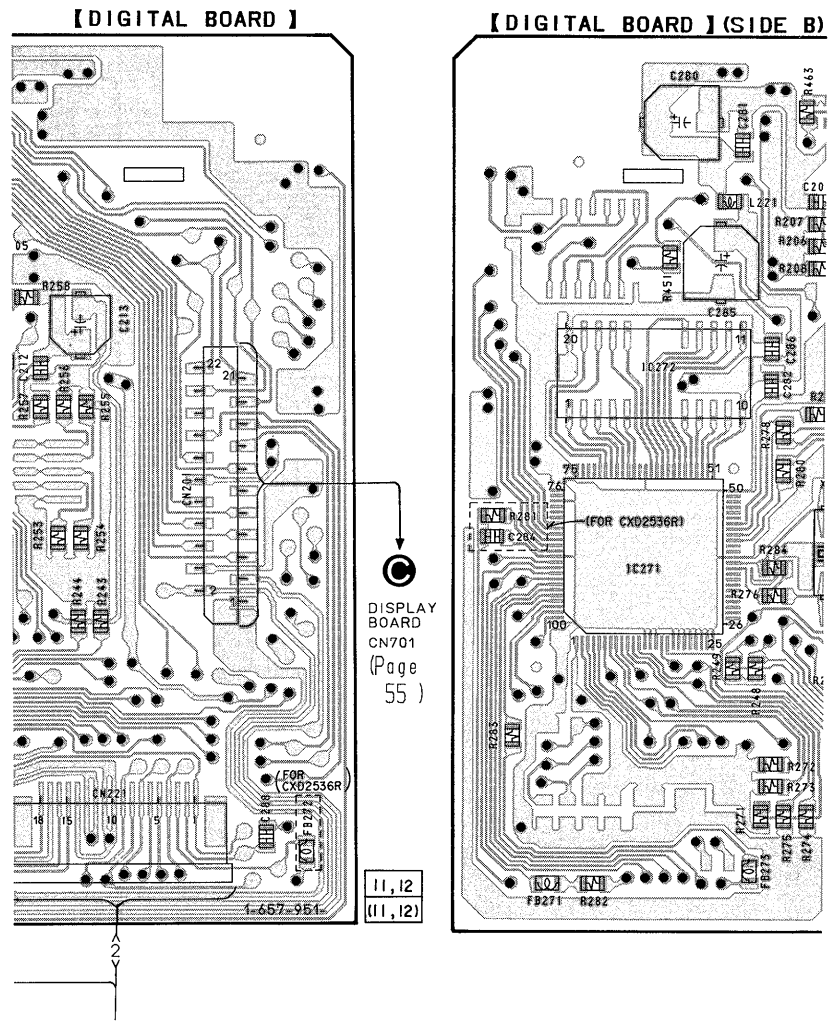
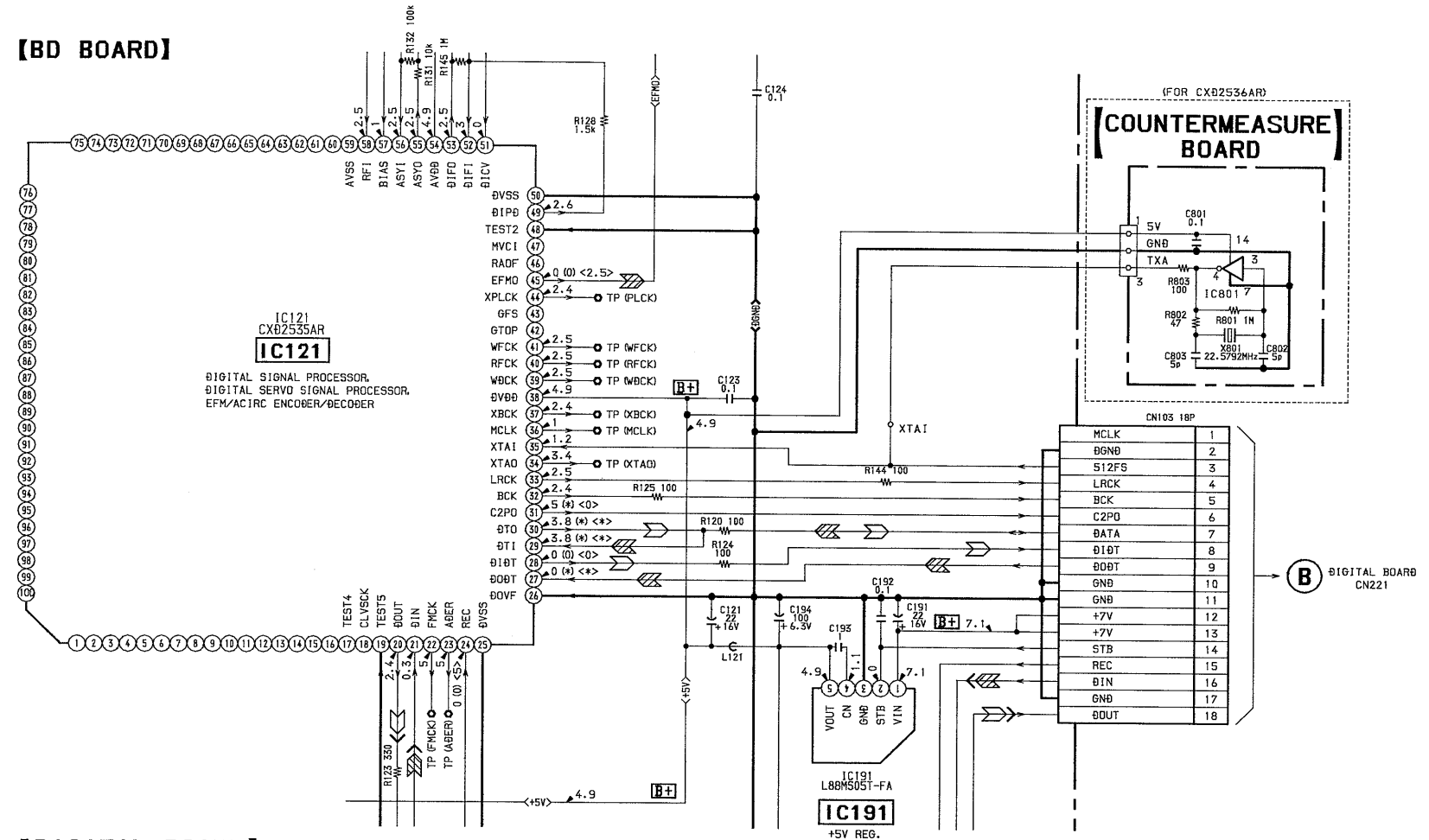
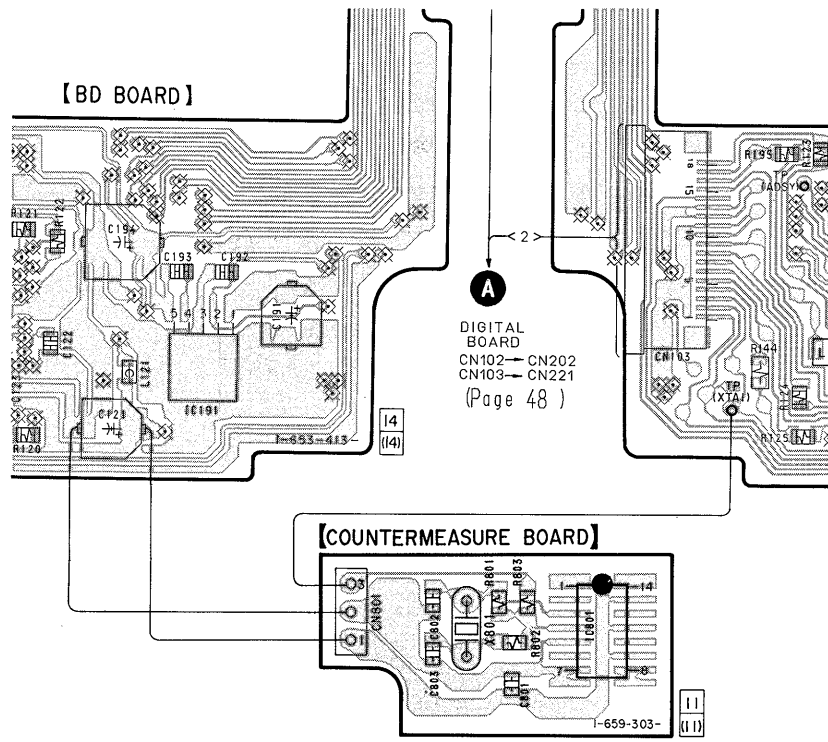
The detailed differences are shown in the following table.

As the CXD2536R and CXD2536AR are not interchangeable, confirm the model name of the unit when replacing parts, etc.

• List of Differences

Board	Unit Using CXD2536R					Unit Using CXD2536AR				
	Ref. No	Part No	Description		Remark	Ref. No	Part No	Description		Remark
Digital	C275	1-163-091-00	CERAMIC, CHIP	8PF	50V	C275	1-163-227-11	CERAMIC, CHIP	10PF	50V
	C276	1-163-091-00	CERAMIC, CHIP	8PF	50V	C276	1-163-227-11	CERAMIC, CHIP	10PF	50V
	C284	1-163-227-11	CERAMIC, CHIP	10PF	50V	C284		DELETE		
	FB272	1-216-295-91	CONDUCTOR, CHIP			FB272		DELETE		
	IC271	8-752-371-17	IC	CXD2536R		IC271	8-752-375-50	IC	CXD2536AR	
	R276	1-216-037-00	METAL CHIP	330 5%	1/10W	R276	1-216-295-00	CONDUCTOR, CHIP		
	R281	1-216-041-00	METAL CHIP	470 5%	1/10W	R281		DELETE		
	R284	1-216-063-91	METAL CHIP	3.9K 5%	1/10W	R284	1-216-066-11	METAL CHIP	5.1K 5%	1/10W
	X203	1-760-841-11	VIBRATOR, CRISTAL	(45MHz)		X203	1-579-069-11	VIBRATOR, CRISTAL	(49.152MHz)	
	Counter-measure	C801		NOT USED			C801	1-163-038-91	CERAMIC, CHIP	0.1uF
C802			NOT USED			C802	1-163-222-11	CERAMIC, CHIP	5PF	50V
C803			NOT USED			C803	1-163-222-11	CERAMIC, CHIP	5PF	50V
R801			NOT USED			R801	1-216-121-91	METAL CHIP	1M 5%	1/10W
R802			NOT USED			R802	1-216-017-91	METAL CHIP	47 5%	1/10W
R803			NOT USED			R803	1-216-025-91	METAL CHIP	100 5%	1/10W
IC801			NOT USED			IC801	8-759-269-92	IC	SN74HC04ANS	
X801			NOT USED			X801	1-567-815-11	VIBRATOR, CRISTAL	(22.5792MHz)	

Note: The countermeasure board is not provided as a repair part.

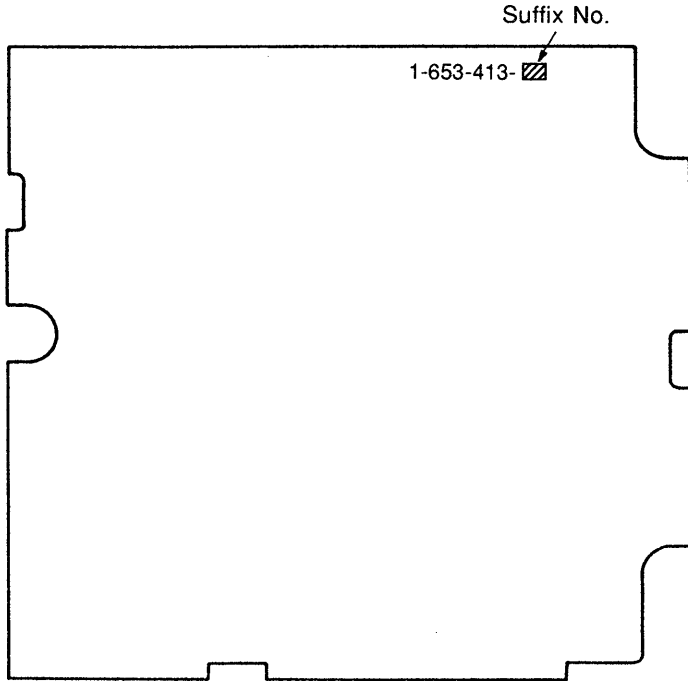


6. Board change

- **BD Board change**

NOTE: Many change of mounting parts are different between boards which have a suffix No. - 15 or later and which have a suffix No. - 14 or before. Refer to this supplement-1 for boards which have a suffix No. - 15 or later. As for boards which have a suffix No. - 14 or before, refer to the previous issued manual (9-960-354-11).

- **Part No. Location — BD board — (Component side)**

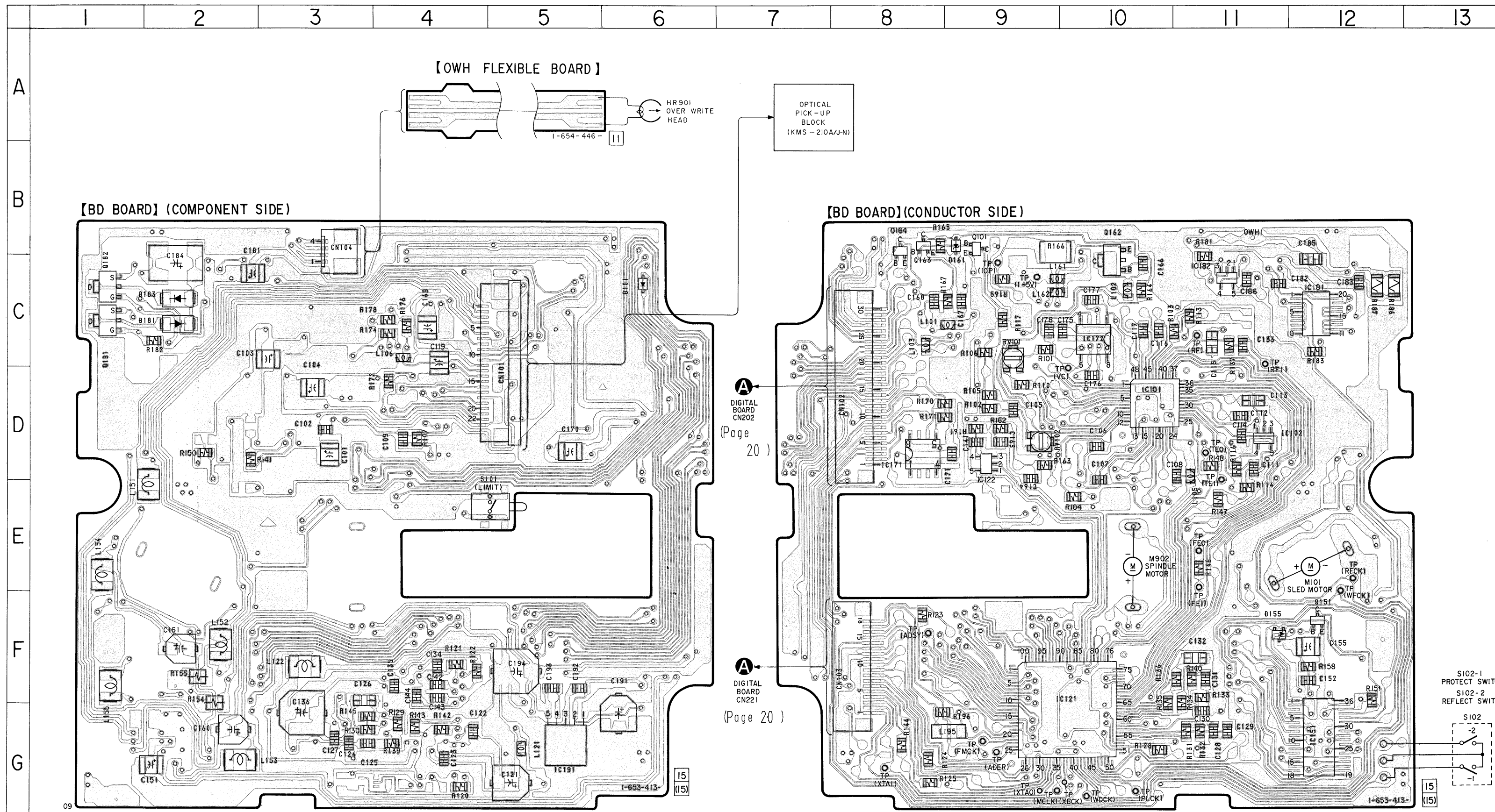


PRINTED WIRING BOARDS — RF SECTION —

• Semiconductor Location

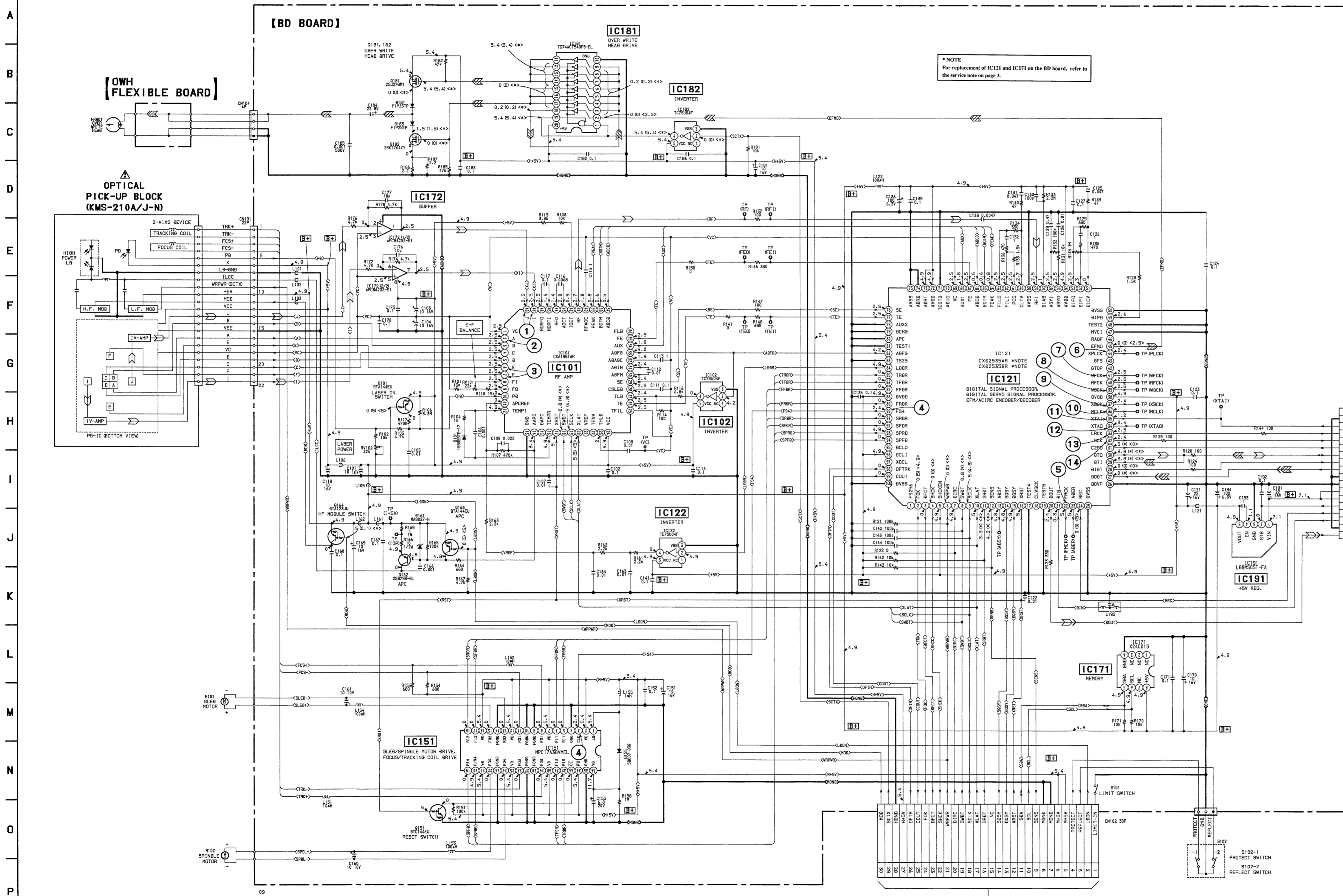
Ref. No.	Location
D101	C-6
D155	F-11
D161	B-8
D181	C-2
D183	C-2
IC101	D-10
IC102	D-11
IC121	F-9
IC122	D-9
IC151	G-12
IC171	D-8
IC172	C-10
IC181	C-12
IC182	C-11
IC191	G-5
Q101	B-9
Q151	F-12
Q162	B-10
Q163	B-8
Q164	B-8
Q181	C-1
Q182	C-1

Note:
 • : parts extracted from the component side.
 — : parts extracted from the conductor side.
 ○ : Through hole.
 □ : Pattern from the side which enable seeing.
 (The other layer's patterns are not indicated.)



SCHEMATIC DIAGRAM — RF SECTION —

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25



* NOTE
For replacement of IC121 and IC171 on the BD board, refer to the service note on page 3.

(Page 16)

MLK	1
SRND	2
S12FB	3
LRCX	4
BECK	5
C2PD	6
BATA	7
D1BT	8
BDOT	9
GND	10
GND	11
+7V	12
+7V	13
STR AL...GND	14
REC	15
DIN	16
GND	17
COLT	18

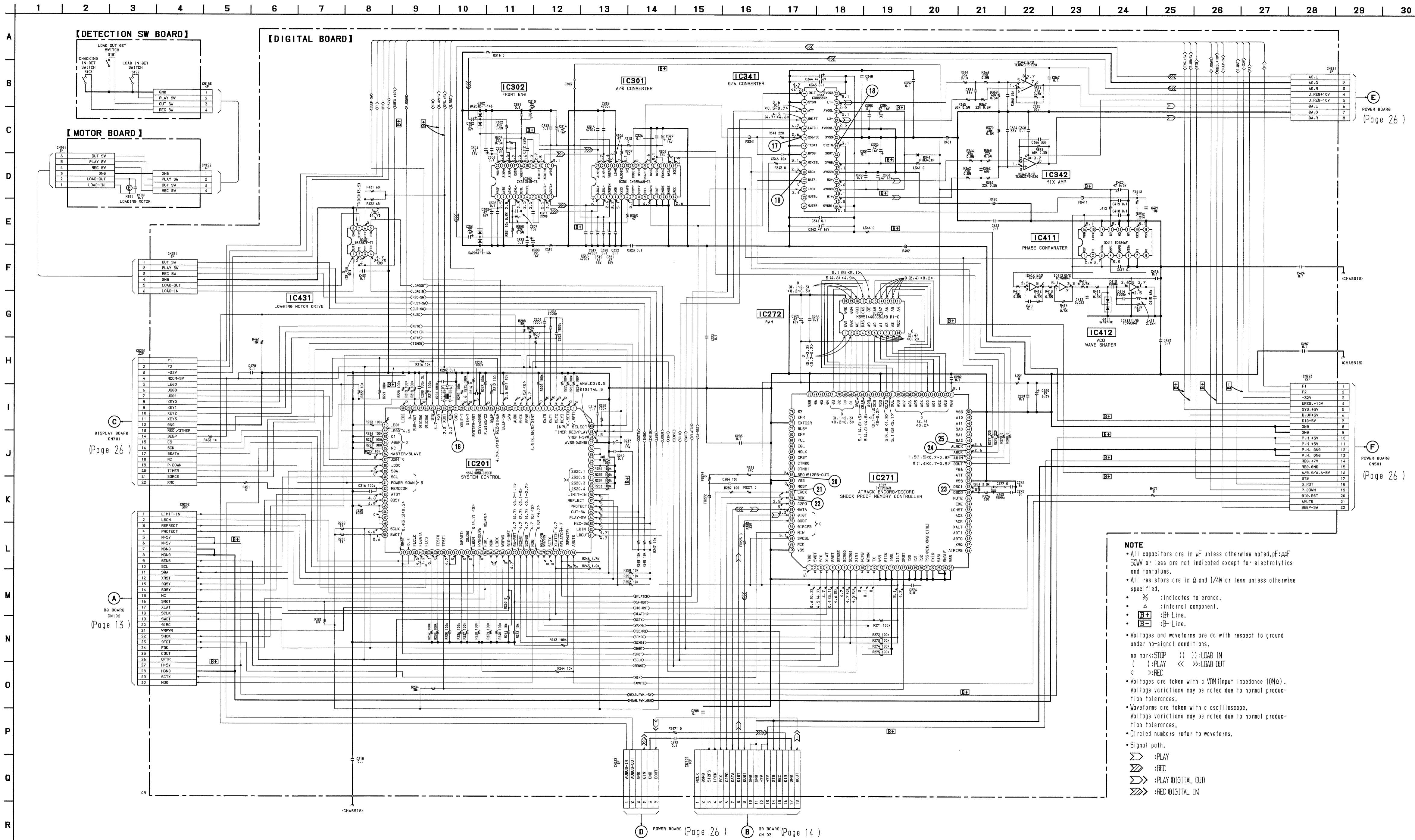
NOTE

- All capacitors are in μF unless otherwise noted. $\text{pF} = \mu\text{F} \times 10^{-6}$.
- All resistors are in Ω and $1/4\text{W}$ or less unless otherwise specified.
- % : indicates tolerance.
- Δ : internal component.

Note: The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

- [B]** :BH Line.
- [R]** :adjustment for repair.
- Voltagess and waveforms are dc with respect to ground under no-signal conditions.
- no mark:STOP
- () :PLAY
- < > :REC
- * :can not be measured.
- Voltagess are taken with a VOM (Input impedance $10\text{M}\Omega$). Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances.
- Circled numbers refer to waveforms.
- Signal path.
- \Rightarrow :PB
- \Rightarrow :PB (Digital out)
- \Rightarrow :REC
- \Rightarrow :REC (Digital in)

SCHEMATIC DIAGRAM — DIGITAL SECTION —



NOTE

- All capacitors are in μF unless otherwise noted. μF : μF 50V or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $1/4\text{W}$ or less unless otherwise specified.
- % : indicates tolerance.
- Δ : internal component.
- B+** : B+ Line.
- B-** : B- Line.

• Voltages and waveforms are dc with respect to ground under no-signal conditions.
 no mark: STOP (()) : LOAD IN
 () : PLAY << >> : LOAD OUT
 < > : REC

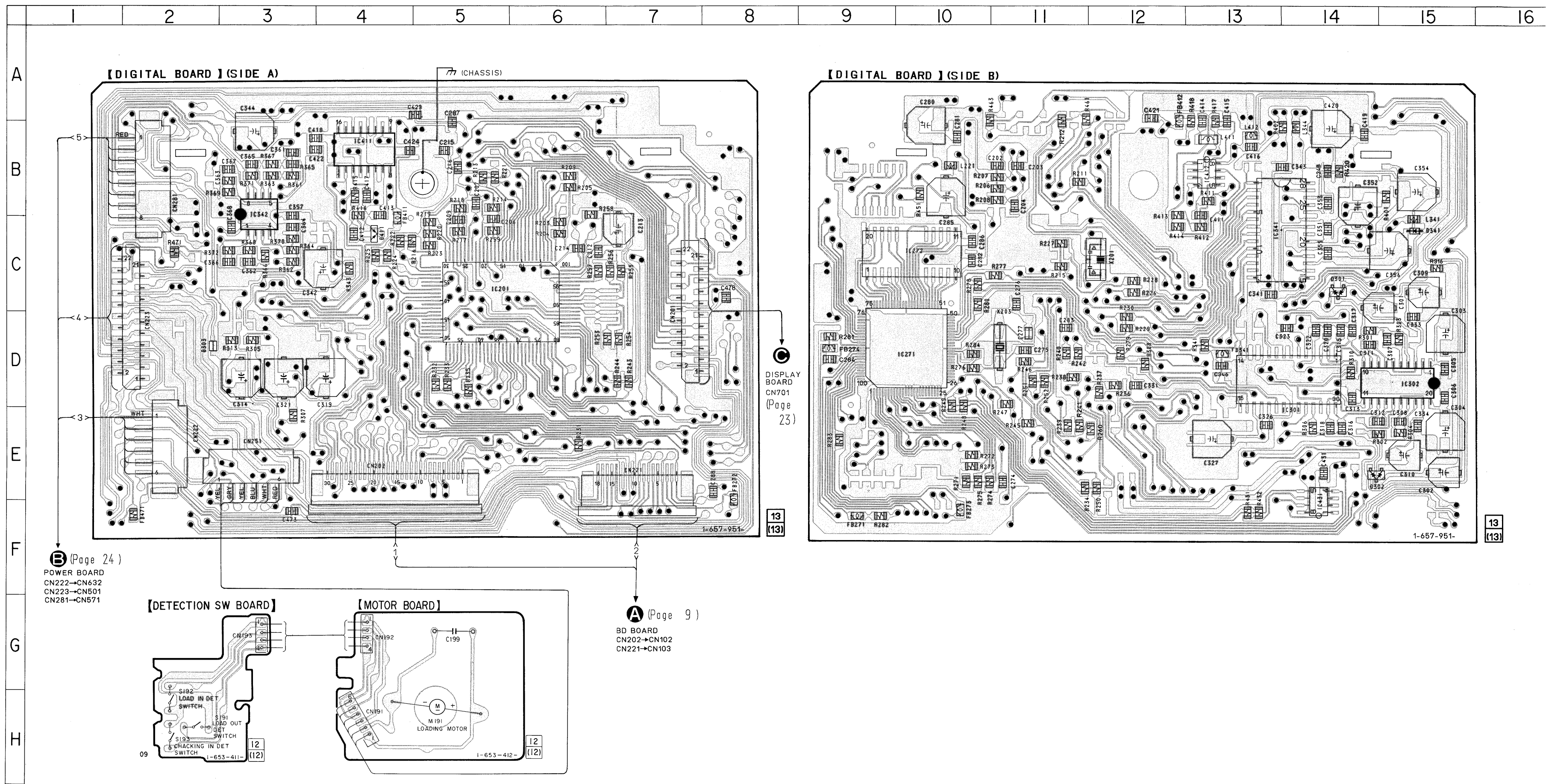
• Voltages are taken with a VOM (input impedance 10M Ω). Voltage variations may be noted due to normal production tolerances.

• Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances.

• Circled numbers refer to waveforms.

• Signal path:
 >>> : PLAY
 >>>> : REC
 >>>>> : PLAY @DIGITAL OUT
 >>>>>> : REC @DIGITAL IN

PRINTED WIRING BOARDS — DIGITAL SECTION —



• Semiconductor Location

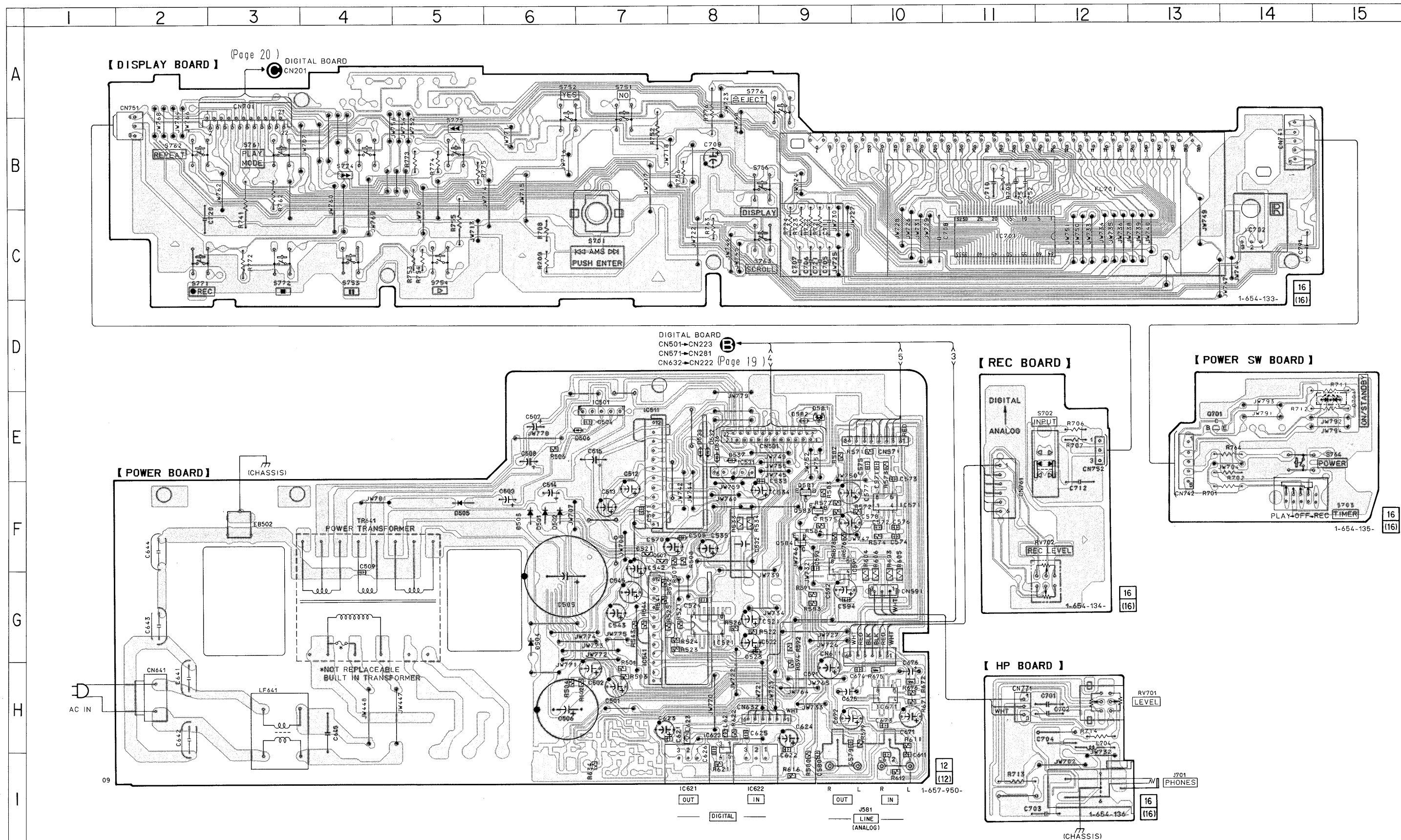
Ref. No.	Location
D301	C-14
D302	E-15
D303	D-2
D341	C-15
D411	C-4
IC201	C-5
IC271	D-10
IC272	C-10
IC301	D-14
IC302	D-15
IC341	C-14
IC342	B-3
IC411	B-4
IC412	B-13
IC431	F-14

Note:
 ○ : parts extracted from the component side.
 • : Through hole.
 ◻ : Pattern from the side which enable seeing.
 (The other layer's patterns are not indicated.)

PRINTED WIRING BOARDS — DISPLAY/POWER SECTION —

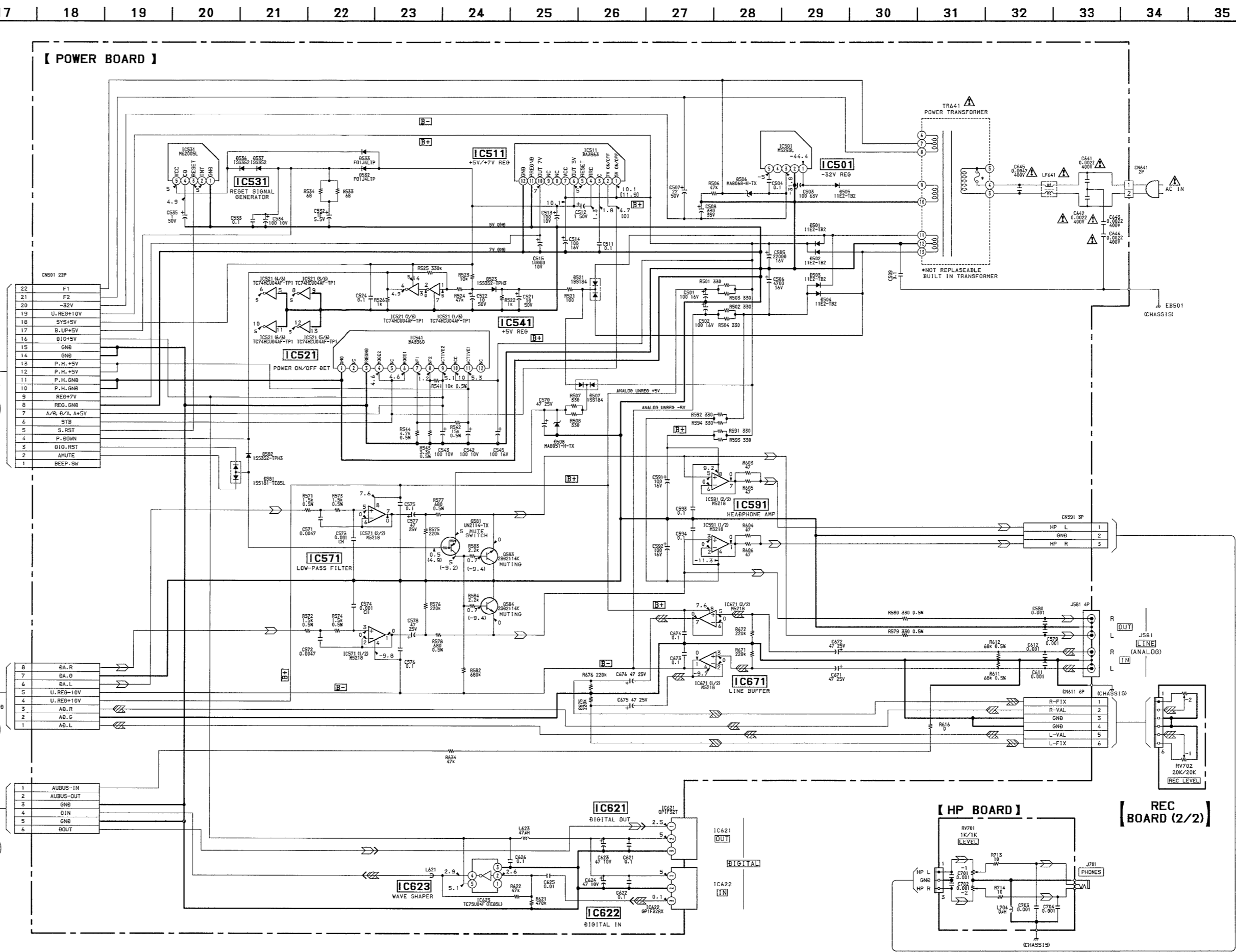
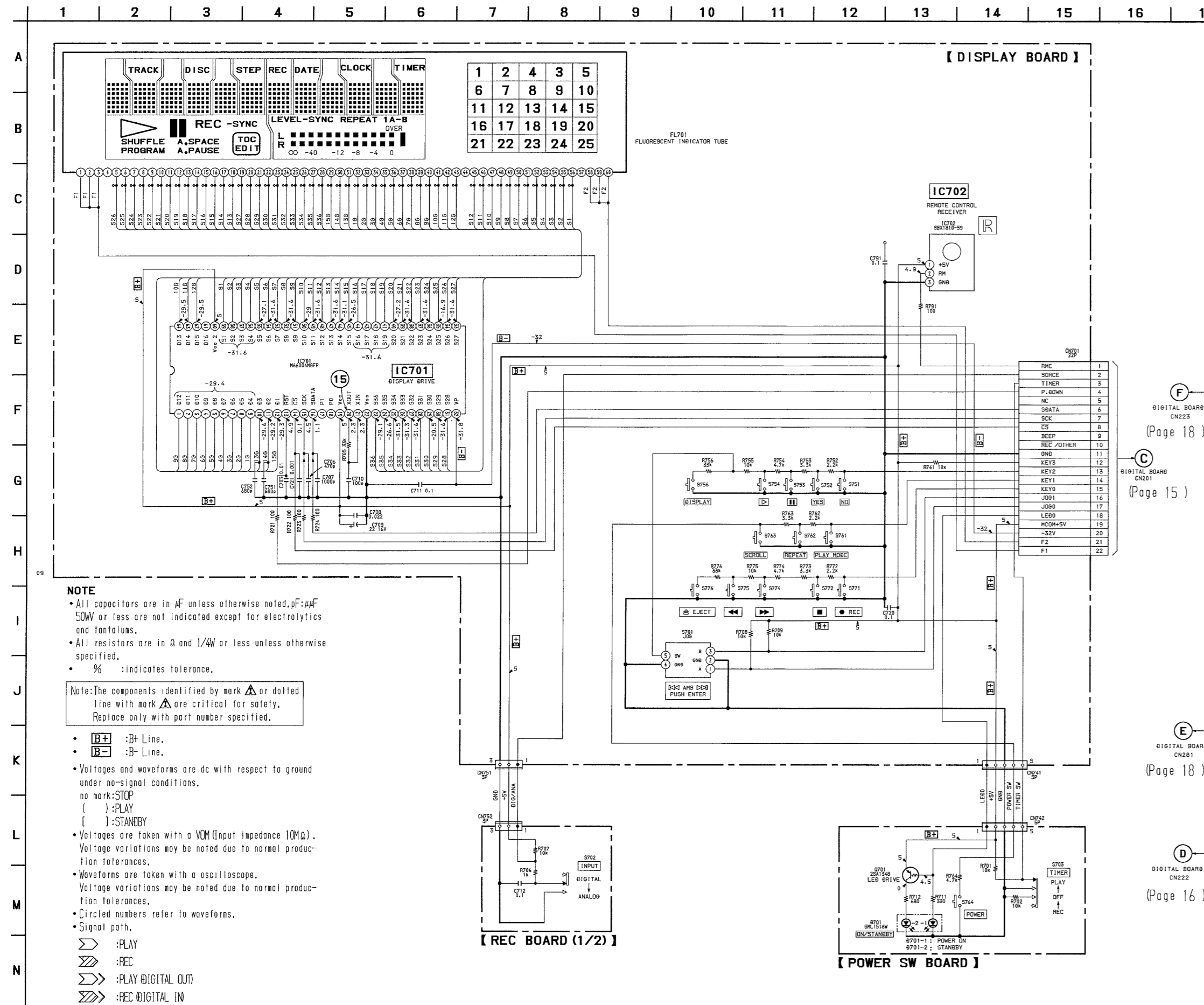
• Semiconductor Location

Ref. No.	Location
D501	F-6
D502	F-6
D503	F-6
D504	G-6
D505	F-5
D506	E-6
D507	F-7
D508	F-8
D521	F-7
D523	G-8
D532	E-8
D533	E-8
D536	E-8
D537	E-8
D581	E-9
D582	E-9
D701	E-15
IC501	E-7
IC511	E-7
IC521	G-8
IC531	E-8
IC541	G-7
IC571	F-10
IC591	F-9
IC621	I-8
IC622	I-8
IC623	I-8
IC671	H-10
IC701	C-11
IC702	C-14
Q581	F-9
Q583	F-9
Q584	F-9
Q701	E-13



Note:
 • ○ — : parts extracted from the component side.
 • ■ — : parts mounted on the conductor side.
 • □ — : Pattern on the side which seen.

SCHEMATIC DIAGRAM — DISPLAY/POWER SECTION —



ELECTRICAL PARTS LIST

NOTE:

When indicating parts by reference number, please include the board name.

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- RESISTORS
All resistors are in ohms
METAL: Metal-film resistor
METAL OXIDE: Metal Oxide-film resistor
F : nonflammable

- SEMICONDUCTORS
In each case, u: μ , for example:
uA...: μ A..., uPA...: μ PA..., uPB...: μ PB...,
uPC...: μ PC..., uPD...: μ PD...
- CAPACITORS
uF : μ F
- COILS
uH : μ H

* NOTE
For replacement of IC121 and IC171 on the BD board, refer to the service note on page 3.

Ref.No.	Part No.	Description	Remark	Ref.No.	Part No.	Description	Remark
*	A-4673-174-A	BD BOARD, COMPLETE *****		C155	1-104-916-11	TANTAL. CHIP 6.8uF 20%	20V
		< CAPACITOR >		C160	1-104-601-11	ELECT CHIP 10uF 20%	10V
C101	1-104-913-11	TANTAL. CHIP 10uF 20%	16V	C161	1-104-601-11	ELECT CHIP 10uF 20%	10V
C102	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C163	1-164-232-11	CERAMIC CHIP 0.01uF	50V
C103	1-104-913-11	TANTAL. CHIP 10uF 20%	16V	C164	1-164-232-11	CERAMIC CHIP 0.01uF	50V
C104	1-104-913-11	TANTAL. CHIP 10uF 20%	16V	C166	1-163-275-11	CERAMIC CHIP 0.001uF 5%	50V
C105	1-164-232-11	CERAMIC CHIP 0.01uF	50V	C167	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C106	1-163-275-11	CERAMIC CHIP 0.001uF 5%	50V	C168	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C107	1-164-232-11	CERAMIC CHIP 0.01uF	50V	C169	1-104-913-11	TANTAL. CHIP 10uF 20%	16V
C108	1-164-232-11	CERAMIC CHIP 0.01uF	50V	C170	1-104-913-11	TANTAL. CHIP 10uF 20%	16V
C109	1-163-037-11	CERAMIC CHIP 0.022uF 10%	25V	C171	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C111	1-164-004-11	CERAMIC CHIP 0.1uF 10%	25V	C175	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C112	1-164-232-11	CERAMIC CHIP 0.01uF	50V	C176	1-163-227-11	CERAMIC CHIP 10PF 0.5PF	50V
C113	1-107-682-11	CERAMIC CHIP 1uF 10%	16V	C177	1-163-227-11	CERAMIC CHIP 10PF 0.5PF	50V
C114	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C178	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C115	1-107-682-11	CERAMIC CHIP 1uF 10%	16V	C181	1-104-913-11	TANTAL. CHIP 10uF 20%	16V
C116	1-163-019-00	CERAMIC CHIP 0.0068uF 10%	50V	C182	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C117	1-164-004-11	CERAMIC CHIP 0.1uF 10%	25V	C183	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C119	1-104-913-11	TANTAL. CHIP 10uF 20%	16V	C184	1-107-836-11	ELECT CHIP 22uF 20%	8V
C121	1-126-395-11	ELECT 22uF 20%	16V	C185	1-164-611-11	CERAMIC CHIP 0.001uF 10%	500V
C122	1-164-232-11	CERAMIC CHIP 0.01uF	50V	C186	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C123	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C191	1-126-395-11	ELECT 22uF 20%	16V
C124	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C192	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C125	1-104-760-11	CERAMIC CHIP 0.047uF 10%	50V	C193	1-164-346-11	CERAMIC CHIP 1uF	16V
C126	1-107-682-11	CERAMIC CHIP 1uF 10%	16V	C194	1-126-206-11	ELECT CHIP 100uF 20%	6.3V
C127	1-163-038-91	CERAMIC CHIP 0.1uF	25V			< CONNECTOR >	
C128	1-164-232-11	CERAMIC CHIP 0.01uF	50V	CN101	1-766-508-11	CONNECTOR, FFC/FPC (ZIF) 22P	
C129	1-107-823-11	CERAMIC CHIP 0.47uF 10%	16V	CN102	1-766-510-21	CONNECTOR, FFC/FPC 30P	
C130	1-163-251-11	CERAMIC CHIP 100PF 5%	50V	CN103	1-766-509-21	CONNECTOR, FFC/FPC 18P	
C131	1-104-760-11	CERAMIC CHIP 0.047uF 10%	50V	CN104	1-766-898-21	HOUSING, CONNECTOR(PC BOARD) 4P	
C132	1-107-682-11	CERAMIC CHIP 1uF 10%	16V			< DIODE >	
C133	1-163-017-00	CERAMIC CHIP 0.0047uF 5%	50V	D101	8-719-988-62	DIODE 1SS355	
C134	1-163-038-91	CERAMIC CHIP 0.1uF	25V	D155	8-719-031-17	DIODE 1SS322-TE85L	
C135	1-163-038-91	CERAMIC CHIP 0.1uF	25V	D161	8-719-421-15	DIODE MA8027-L	
C136	1-126-206-11	ELECT CHIP 100uF 20%	6.3V	D181	8-719-033-60	DIODE F1P2STP	
C141	1-163-038-91	CERAMIC CHIP 0.1uF	25V	D183	8-719-033-60	DIODE F1P2STP	
C142	1-163-251-11	CERAMIC CHIP 100PF 5%	50V			< IC >	
C143	1-163-251-11	CERAMIC CHIP 100PF 5%	50V	IC101	8-752-072-68	IC CXA1981AR	
C144	1-163-251-11	CERAMIC CHIP 100PF 5%	50V	IC102	8-759-243-19	IC TC7SU04F	
C151	1-104-913-11	TANTAL. CHIP 10uF 20%	16V	IC121	8-752-375-06	IC CXD2535AR * NOTE	
C152	1-163-038-91	CERAMIC CHIP 0.1uF	25V				

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
IC121	8-752-375-36	IC	CXD2535BR * NOTE	R122	1-216-295-91	CONDUCTOR, CHIP (2012)	
IC122	8-759-243-19	IC	TC7SU04F	R123	1-216-037-00	METAL CHIP	330 5% 1/10W
IC151	8-759-179-60	IC	MPC17A38VMEL	R124	1-216-025-91	METAL GLAZE	100 5% 1/10W
IC171	8-759-504-12	IC	X24C01S * NOTE	R125	1-216-025-91	METAL GLAZE	100 5% 1/10W
IC172	8-759-149-73	IC	uPC842G2	R128	1-216-053-00	METAL CHIP	1.5K 5% 1/10W
IC181	8-759-095-65	IC	TC74ACT540FS	R129	1-216-037-00	METAL CHIP	330 5% 1/10W
IC182	8-759-243-19	IC	TC7SU04F	R130	1-216-041-00	METAL CHIP	470 5% 1/10W
IC191	8-759-822-99	IC	L88MS05T-FA	R131	1-216-073-00	METAL CHIP	10K 5% 1/10W
			< COIL >	R132	1-216-097-91	METAL GLAZE	100K 5% 1/10W
L101	1-414-234-11	INDUCTOR,	FERRITE BEAD	R133	1-216-129-00	METAL CHIP	2.2M 5% 1/10W
L102	1-414-234-11	INDUCTOR,	FERRITE BEAD	R134	1-216-037-00	METAL CHIP	330 5% 1/10W
L103	1-414-234-11	INDUCTOR,	FERRITE BEAD	R135	1-216-053-00	METAL CHIP	1.5K 5% 1/10W
L105	1-414-234-11	INDUCTOR,	FERRITE BEAD	R136	1-216-041-00	METAL CHIP	470 5% 1/10W
L106	1-414-234-11	INDUCTOR,	FERRITE BEAD	R137	1-216-025-91	METAL GLAZE	100 5% 1/10W
L121	1-414-234-11	INDUCTOR,	FERRITE BEAD	R139	1-216-017-91	METAL GLAZE	47 5% 1/10W
L122	1-412-039-51	INDUCTOR CHIP	100uH	R140	1-216-017-91	METAL GLAZE	47 5% 1/10W
L151	1-412-622-51	INDUCTOR	10uH	R141	1-216-295-91	CONDUCTOR, CHIP (2012)	
L152	1-412-622-51	INDUCTOR	10uH	R142	1-216-073-00	METAL CHIP	10K 5% 1/10W
L153	1-412-039-51	INDUCTOR CHIP	100uH	R143	1-216-073-00	METAL CHIP	10K 5% 1/10W
L154	1-412-039-51	INDUCTOR CHIP	100uH	R144	1-216-025-91	METAL GLAZE	100 5% 1/10W
L155	1-410-980-51	INDUCTOR CHIP	1mH	R145	1-216-121-91	METAL GLAZE	1M 5% 1/10W
L161	1-414-234-11	INDUCTOR,	FERRITE BEAD	R146	1-216-037-00	METAL CHIP	330 5% 1/10W
L162	1-414-234-11	INDUCTOR,	FERRITE BEAD	R147	1-216-025-91	METAL GLAZE	100 5% 1/10W
L195	1-233-316-21	FILTER,	CHIP EMI	R148	1-216-045-00	METAL CHIP	680 5% 1/10W
			< TRANSISTOR >	R150	1-216-295-91	CONDUCTOR, CHIP (2012)	
Q101	8-729-905-12	TRANSISTOR	DTA144EU	R151	1-216-097-91	METAL GLAZE	100K 5% 1/10W
Q151	8-729-905-18	TRANSISTOR	DTC144EU	R154	1-220-262-11	METAL GLAZE	680 5% 1/4W
Q162	8-729-101-07	TRANSISTOR	2SB798-DL	R155	1-220-262-11	METAL GLAZE	680 5% 1/4W
Q163	8-729-905-12	TRANSISTOR	DTA144EU	R158	1-216-121-91	METAL GLAZE	1M 5% 1/10W
Q164	8-729-924-19	TRANSISTOR	DTA123JU	R161	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
Q181	8-729-018-75	TRANSISTOR	2SJ278MY	R162	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
Q182	8-729-017-65	TRANSISTOR	2SK1764KY	R163	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
			< RESISTOR >	R164	1-216-045-00	METAL CHIP	680 5% 1/10W
R101	1-216-077-00	METAL CHIP	15K 5% 1/10W	R165	1-216-097-91	METAL GLAZE	100K 5% 1/10W
R102	1-216-073-00	METAL CHIP	10K 5% 1/10W	R166	1-220-250-11	METAL GLAZE	10 5% 1/2W
R103	1-216-073-00	METAL CHIP	10K 5% 1/10W	R167	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
R104	1-216-049-91	METAL GLAZE	1K 5% 1/10W	R169	1-219-724-11	METAL CHIP	1 1% 1/4W
R105	1-216-065-00	METAL CHIP	4.7K 5% 1/10W	R170	1-216-073-00	METAL CHIP	10K 5% 1/10W
R106	1-216-133-00	METAL CHIP	3.3M 5% 1/10W	R171	1-216-073-00	METAL CHIP	10K 5% 1/10W
R107	1-216-113-00	METAL CHIP	470K 5% 1/10W	R172	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
R110	1-216-077-00	METAL CHIP	15K 5% 1/10W	R174	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
R113	1-216-061-00	METAL CHIP	3.3K 5% 1/10W	R176	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
R114	1-216-025-91	METAL GLAZE	100 5% 1/10W	R178	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
R116	1-216-069-00	METAL CHIP	6.8K 5% 1/10W	R181	1-216-073-00	METAL CHIP	10K 5% 1/10W
R117	1-216-113-00	METAL CHIP	470K 5% 1/10W	R182	1-216-089-91	METAL GLAZE	47K 5% 1/10W
R120	1-216-025-91	METAL GLAZE	100 5% 1/10W	R183	1-216-089-91	METAL GLAZE	47K 5% 1/10W
R121	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R186	1-216-134-00	METAL CHIP	2.2 5% 1/8W
				R187	1-216-134-00	METAL CHIP	2.2 5% 1/8W

* NOTE
For replacement of IC121 and IC171 on the BD board, refer to the service note on page 3.

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
		< VARIABLE RESISTOR >					
RV101	1-241-396-11	RES, ADJ, METAL GLAZE 22K		C314	1-126-204-11	ELECT	47uF 20% 16V
RV102	1-241-396-11	RES, ADJ, METAL GLAZE 22K		C315	1-163-017-00	CERAMIC CHIP	0.0047uF 5% 50V
		< SWITCH >		C316	1-163-017-00	CERAMIC CHIP	0.0047uF 5% 50V
S101	1-572-467-31	SWITCH, PUSH (1 KEY) (LIMIT)		C317	1-163-017-00	CERAMIC CHIP	0.0047uF 5% 50V
*****				C318	1-163-017-00	CERAMIC CHIP	0.0047uF 5% 50V
*	A-4673-635-A	DIGITAL BOARD, COMPLETE		C319	1-126-204-11	ELECT	47uF 20% 16V
		*****		C320	1-163-038-91	CERAMIC CHIP	0.1uF 25V
		< CAPACITOR >		C321	1-126-204-11	ELECT	47uF 20% 16V
C202	1-163-025-11	CERAMIC CHIP	0.001uF 50V	C322	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C203	1-163-025-11	CERAMIC CHIP	0.001uF 50V	C323	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C204	1-163-025-11	CERAMIC CHIP	0.001uF 50V	C326	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C206	1-163-025-11	CERAMIC CHIP	0.001uF 50V	C327	1-126-204-11	ELECT CHIP	47uF 20% 16V
C207	1-163-038-91	CERAMIC CHIP	0.1uF 25V	C331	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C209	1-163-117-00	CERAMIC CHIP	100PF 5% 50V	C333	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C212	1-163-038-91	CERAMIC CHIP	0.1uF 25V	C334	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C213	1-126-395-11	ELECT	22uF 20% 16V	C341	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C214	1-163-038-91	CERAMIC CHIP	0.1uF 25V	C342	1-126-204-11	ELECT CHIP	47uF 20% 16V
C215	1-163-038-91	CERAMIC CHIP	0.1uF 25V	C343	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C216	1-163-117-00	CERAMIC CHIP	100PF 5% 50V	C344	1-126-204-11	ELECT CHIP	47uF 20% 16V
C274	1-163-031-11	CERAMIC CHIP	0.01uF 50V	C346	1-163-227-11	CERAMIC CHIP	10PF 0.5PF 50V
C275	1-163-091-00	CERAMIC CHIP	8PF 50V	C348	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C276	1-163-091-00	CERAMIC CHIP	8PF 50V	C351	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C277	1-216-295-91	CONDUCTOR, CHIP		C352	1-126-204-11	ELECT CHIP	47uF 20% 16V
C280	1-126-205-11	ELECT	47uF 20% 6.3V	C353	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C281	1-163-038-91	CERAMIC CHIP	0.1uF 25V	C354	1-126-204-11	ELECT CHIP	47uF 20% 16V
C282	1-163-038-91	CERAMIC CHIP	0.1uF 25V	C355	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C283	1-163-038-91	CERAMIC CHIP	0.1uF 25V	C356	1-126-204-11	ELECT CHIP	47uF 20% 16V
C284	1-163-227-11	CERAMIC CHIP	10PF 0.5PF 50V	C357	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C285	1-126-204-11	ELEC CHIP	47uF 20% 16V	C361	1-163-113-00	CERAMIC CHIP	68PF 5% 50V
C286	1-163-038-91	CERAMIC CHIP	0.1uF 25V	C362	1-163-113-00	CERAMIC CHIP	68PF 5% 50V
C287	1-163-038-91	CERAMIC CHIP	0.1uF 25V	C363	1-163-239-11	CERAMIC CHIP	33PF 5% 50V
C288	1-163-038-91	CERAMIC CHIP	0.1uF 25V	C364	1-163-239-11	CERAMIC CHIP	33PF 5% 50V
C301	1-126-395-11	ELECT	22uF 20% 16V	C365	1-163-239-11	CERAMIC CHIP	33PF 5% 50V
C302	1-126-395-11	ELECT	22uF 20% 16V	C366	1-163-239-11	CERAMIC CHIP	33PF 5% 50V
C303	1-126-204-11	ELECT	47uF 20% 16V	C367	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C304	1-126-204-11	ELECT	47uF 20% 16V	C368	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C305	1-163-038-91	CERAMIC CHIP	0.1uF 25V	C411	1-164-004-11	CERAMIC CHIP	0.1uF 10% 25V
C306	1-163-038-91	CERAMIC CHIP	0.1uF 25V	C412	1-163-037-11	CERAMIC CHIP	0.022uF 10% 25V
C307	1-163-097-00	CERAMIC CHIP	15PF 5% 50V	C413	1-163-009-11	CERAMIC CHIP	0.001uF 10% 50V
C308	1-163-097-00	CERAMIC CHIP	15PF 5% 50V	C414	1-163-009-11	CERAMIC CHIP	0.001uF 10% 50V
C309	1-126-395-11	ELECT	22uF 20% 16V	C415	1-163-113-00	CERAMIC CHIP	68PF 5% 50V
C310	1-126-395-11	ELECT	22uF 20% 16V	C416	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C311	1-163-001-11	CERAMIC CHIP	220PF 10% 50V	C417	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C312	1-163-001-11	CERAMIC CHIP	220PF 10% 50V	C418	1-163-038-91	CERAMIC CHIP	0.1uF 25V
C313	1-163-038-91	CERAMIC CHIP	0.1uF 25V	C419	1-163-038-91	CERAMIC CHIP	0.1uF 25V
				C420	1-126-205-11	ELECT	47uF 20% 6.3V
				C421	1-163-227-11	CERAMIC CHIP	10PF 0.5PF 50V
				C422	1-163-038-91	CERAMIC CHIP	0.1uF 25V
				C423	1-163-038-91	CERAMIC CHIP	0.1uF 25V
				C424	1-163-038-91	CERAMIC CHIP	0.1uF 25V

DIGITAL

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
C431	1-163-038-91	CERAMIC CHIP 0.1uF	25V	R204	1-216-097-91	METAL GLAZE 100K 5%	1/10W
C473	1-163-038-91	CERAMIC CHIP 0.1uF	25V	R205	1-216-097-91	METAL GLAZE 100K 5%	1/10W
C478	1-163-038-91	CERAMIC CHIP 0.1uF	25V	R206	1-216-073-00	METAL CHIP 10K 5%	1/10W
		< CONNECTOR >		R207	1-216-073-00	METAL CHIP 10K 5%	1/10W
CN201	1-774-287-11	CONNECTOR (FFC) 22P		R208	1-216-073-00	METAL CHIP 10K 5%	1/10W
CN202	1-774-031-21	CONNECTOR, FFC/FPC 30P		R209	1-216-097-91	METAL GLAZE 100K 5%	1/10W
CN221	1-774-030-21	CONNECTOR, FFC/FPC 18P		R211	1-216-073-00	METAL CHIP 10K 5%	1/10W
* CN222	1-770-154-11	PIN, CONNECTOR (PC BOARD) 6P		R212	1-216-025-91	METAL GLAZE 100 5%	1/10W
CN223	1-774-287-11	CONNECTOR (FFC) 22P		R213	1-216-097-91	METAL GLAZE 100K 5%	1/10W
* CN251	1-770-154-11	PIN, CONNECTOR (PC BOARD) 6P		R214	1-216-295-91	CONDUCTOR, CHIP	
* CN281	1-770-153-11	PIN, CONNECTOR (PC BOARD) 8P		R215	1-216-097-91	METAL GLAZE 100K 5%	1/10W
		< DIODE >		R216	1-216-073-00	METAL CHIP 10K 5%	1/10W
D301	8-719-914-42	DIODE DA204K		R217	1-216-097-91	METAL GLAZE 100K 5%	1/10W
D302	8-719-914-42	DIODE DA204K		R218	1-216-097-91	METAL GLAZE 100K 5%	1/10W
D303	1-216-295-91	CONDUCTOR, CHIP		R219	1-216-097-91	METAL GLAZE 100K 5%	1/10W
D341	8-719-056-15	DIODE F01J4L		R220	1-216-097-91	METAL GLAZE 100K 5%	1/10W
D411	8-719-974-98	DIODE HVMI7-01		R221	1-216-097-91	METAL GLAZE 100K 5%	1/10W
		< FERRITE BEAD >		R222	1-216-073-00	METAL CHIP 10K 5%	1/10W
FB271	1-216-295-91	CONDUCTOR, CHIP		R223	1-216-097-91	METAL GLAZE 100K 5%	1/10W
FB272	1-414-235-11	INDUCTOR, FERRITE BEAD		R224	1-216-097-91	METAL GLAZE 100K 5%	1/10W
FB273	1-216-295-91	CONDUCTOR, CHIP		R225	1-216-097-91	METAL GLAZE 100K 5%	1/10W
FB274	1-216-295-91	CONDUCTOR, CHIP		R226	1-216-097-91	METAL GLAZE 100K 5%	1/10W
FB341	1-414-235-11	INDUCTOR, FERRITE BEAD		R227	1-216-073-00	METAL CHIP 10K 5%	1/10W
FB411	1-414-235-11	INDUCTOR, FERRITE BEAD		R228	1-216-097-91	METAL GLAZE 100K 5%	1/10W
FB412	1-216-295-91	CONDUCTOR, CHIP		R229	1-216-049-91	METAL GLAZE 1K 5%	1/10W
FB471	1-216-295-91	CONDUCTOR, CHIP		R230	1-216-049-91	METAL GLAZE 1K 5%	1/10W
		< IC >		R231	1-216-073-00	METAL CHIP 10K 5%	1/10W
IC201	8-759-387-02	IC M37610MD-065FP		R232	1-216-097-91	METAL GLAZE 100K 5%	1/10W
IC271	8-752-371-17	IC CXD2536R		R233	1-216-097-91	METAL GLAZE 100K 5%	1/10W
IC272	8-759-329-31	IC MSM514400CSJADR1-K		R234	1-216-073-00	METAL CHIP 10K 5%	1/10W
IC301	8-759-352-63	IC CXD8566M-T6		R235	1-216-097-91	METAL GLAZE 100K 5%	1/10W
IC302	8-759-352-59	IC CXA8054M-T6		R236	1-216-097-91	METAL GLAZE 100K 5%	1/10W
IC341	8-759-362-47	IC CXD8567AM-T6		R237	1-216-097-91	METAL GLAZE 100K 5%	1/10W
IC342	8-759-981-48	IC TL082M		R238	1-216-097-91	METAL GLAZE 100K 5%	1/10W
IC411	8-759-158-96	IC TC9246F		R239	1-216-097-91	METAL GLAZE 100K 5%	1/10W
IC412	8-759-242-70	IC TC7WU04F		R240	1-216-097-91	METAL GLAZE 100K 5%	1/10W
IC431	8-759-040-83	IC BA6287F		R241	1-216-073-00	METAL CHIP 10K 5%	1/10W
		< COIL >		R242	1-216-073-00	METAL CHIP 10K 5%	1/10W
L221	1-216-295-91	CONDUCTOR, CHIP		R243	1-216-097-91	METAL GLAZE 100K 5%	1/10W
L341	1-216-295-91	CONDUCTOR, CHIP		R244	1-216-073-00	METAL CHIP 10K 5%	1/10W
L344	1-216-295-91	CONDUCTOR, CHIP		R245	1-216-049-91	METAL GLAZE 1K 5%	1/10W
L411	1-412-332-41	INDUCTOR 2.2uH		R246	1-216-065-00	METAL CHIP 4.7K 5%	1/10W
L412	1-414-386-11	INDUCTOR, FERRITE BEAD		R247	1-216-073-00	METAL CHIP 10K 5%	1/10W
		< RESISTOR >		R248	1-216-073-00	METAL CHIP 10K 5%	1/10W
R203	1-216-097-91	METAL GLAZE 100K 5%	1/10W	R249	1-216-073-00	METAL CHIP 10K 5%	1/10W
				R250	1-216-073-00	METAL CHIP 10K 5%	1/10W
				R251	1-216-073-00	METAL CHIP 10K 5%	1/10W
				R252	1-216-073-00	METAL CHIP 10K 5%	1/10W
				R253	1-216-097-91	METAL GLAZE 100K 5%	1/10W
				R254	1-216-097-91	METAL GLAZE 100K 5%	1/10W

Ref.No.	Part No.	Description	Remark	Ref.No.	Part No.	Description	Remark
R255	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R414	1-208-810-11	METAL CHIP	15K 0.50% 1/10W
R256	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R415	1-216-651-11	METAL CHIP	1K 0.5% 1/10W
R257	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R416	1-216-651-11	METAL CHIP	1K 0.5% 1/10W
R258	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R417	1-216-121-91	METAL GLAZE	1M 5% 1/10W
R259	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R418	1-216-033-00	METAL GLAZE	220 5% 1/10W
R260	1-216-295-91	CONDUCTOR, CHIP		R420	1-414-386-11	INDUCTOR, FERRITE BEAD	
R271	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R431	1-216-021-00	METAL CHIP	68 5% 1/10W
R272	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R432	1-216-021-00	METAL CHIP	68 5% 1/10W
R273	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R451	1-216-295-91	CONDUCTOR, CHIP	
R274	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R461	1-216-073-00	METAL CHIP	10K 5% 1/10W
R275	1-216-097-91	METAL GLAZE	100K 5% 1/10W	R463	1-216-049-91	METAL GLAZE	1K 5% 1/10W
R276	1-216-037-00	METAL CHIP	330 5% 1/10W	R471	1-216-295-91	CONDUCTOR, CHIP	
R277	1-216-033-00	METAL CHIP	220 5% 1/10W			< VIBRATOR >	
R278	1-216-033-00	METAL CHIP	220 5% 1/10W	X201	1-760-493-11	VIBRATOR, CERAMIC (CHIP TYPE) (8MHz)	
R279	1-216-295-91	CONDUCTOR, CHIP		X203	1-760-841-11	VIBRATOR, CRYSTAL (45MHz)	
R280	1-216-295-91	CONDUCTOR, CHIP				*****	
R281	1-216-041-00	METAL GLAZE	470 5% 1/10W	*	A-4673-746-A	DISPLAY BOARD, COMPLETE	
R282	1-216-025-00	METAL GLAZE	100 5% 1/10W			*****	
R283	1-216-033-00	METAL CHIP	220 5% 1/10W		1-690-880-51	LEAD (WITH CONNECTOR)	
R284	1-216-063-91	METAL GLAZE	3.9K 5% 1/10W		2-389-320-01	CUSHION	
R301	1-208-806-11	METAL CHIP	10K 0.5% 1/10W			< CAPACITOR >	
R302	1-208-806-11	METAL CHIP	10K 0.5% 1/10W	C705	1-162-306-11	CERAMIC	0.01uF 30% 16V
R303	1-208-814-11	METAL CHIP	22K 0.5% 1/10W	C706	1-162-290-31	CERAMIC	470PF 10% 50V
R304	1-208-814-11	METAL CHIP	22K 0.5% 1/10W	C707	1-162-294-31	CERAMIC	0.001uF 10% 50V
R305	1-216-017-91	METAL GLAZE	47 5% 1/10W	C708	1-161-494-00	CERAMIC	0.022uF 25V
R306	1-216-017-91	METAL GLAZE	47 5% 1/10W	C709	1-124-234-00	ELECT	22uF 20% 16V
R307	1-216-017-91	METAL GLAZE	47 5% 1/10W	C710	1-162-282-31	CERAMIC	100PF 10% 50V
R308	1-216-033-00	METAL CHIP	220 5% 1/10W	C711	1-164-159-11	CERAMIC	0.1uF 50V
R310	1-216-295-91	CONDUCTOR, CHIP		C720	1-164-159-11	CERAMIC	0.1uF 50V
R313	1-216-295-91	CONDUCTOR, CHIP		C721	1-162-294-31	CERAMIC	0.001uF 10% 50V
R316	1-216-295-91	CONDUCTOR, CHIP		C751	1-162-292-31	CERAMIC	680PF 10% 50V
R341	1-216-033-00	METAL GLAZE	220 5% 1/10W	C752	1-162-292-31	CERAMIC	680PF 10% 50V
R343	1-216-295-91	CONDUCTOR, CHIP		C791	1-164-159-11	CERAMIC	0.1uF 50V
R361	1-216-687-11	METAL CHIP	33K 0.5% 1/10W			< CONNECTOR >	
R362	1-216-687-11	METAL CHIP	33K 0.5% 1/10W	CN701	1-774-288-11	CONNECTOR, FFC 22P	
R363	1-208-814-11	METAL CHIP	22K 0.5% 1/10W	CN741	1-766-200-11	SOCKET, CONNECTOR PIN 5P	
R364	1-208-814-11	METAL CHIP	22K 0.5% 1/10W	CN751	1-766-806-11	HOUSING, CONNECTOR 3P	
R365	1-216-687-11	METAL CHIP	33K 0.5% 1/10W			< FLUORESCENT INDICATOR >	
R366	1-216-687-11	METAL CHIP	33K 0.5% 1/10W	FL701	1-517-353-11	INDICATOR TUBE, FLUORESCENT	
R367	1-208-814-11	METAL CHIP	22K 0.5% 1/10W			< HOLDER >	
R368	1-208-814-11	METAL CHIP	22K 0.5% 1/10W	* FLH701	4-956-134-01	HOLDER (FL TUBE)	
R369	1-216-695-11	METAL CHIP	68K 0.5% 1/10W				
R370	1-216-695-11	METAL CHIP	68K 0.5% 1/10W				
R371	1-216-695-11	METAL CHIP	68K 0.5% 1/10W				
R372	1-216-695-11	METAL CHIP	68K 0.5% 1/10W				
R401	1-414-386-11	INDUCTOR, FERRITE BEAD					
R402	1-414-386-11	INDUCTOR, FERRITE BEAD					
R411	1-208-810-11	METAL CHIP	15K 0.50% 1/10W				
R412	1-208-810-11	METAL CHIP	15K 0.50% 1/10W				
R413	1-208-810-11	METAL CHIP	15K 0.50% 1/10W				

DISPLAY **HP** **MOTOR** **OWH** **POWER**

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
		< IC >					
IC701	8-759-297-23	IC M66004M8FP		*	1-654-136-11	HP BOARD *****	
IC702	8-741-810-59	IC ELEMENT, RAY-CATCHER SBX1810-59 (R)				< CAPACITOR >	
		< RESISTOR >					
R705	1-249-435-11	CARBON 33K 5% 1/4W		C701	1-162-294-31	CERAMIC 0.001uF 10% 50V	
R708	1-249-429-11	CARBON 10K 5% 1/4W		C702	1-162-294-31	CERAMIC 0.001uF 10% 50V	
R709	1-249-429-11	CARBON 10K 5% 1/4W		C703	1-162-294-31	CERAMIC 0.001uF 10% 50V	
R721	1-247-807-31	CARBON 100 5% 1/4W		C704	1-162-294-31	CERAMIC 0.001uF 10% 50V	
R722	1-247-807-31	CARBON 100 5% 1/4W				< JACK >	
				J701	1-770-306-11	JACK, LARGE TYPE (PHONES)	
R723	1-247-807-31	CARBON 100 5% 1/4W				< COIL >	
R724	1-247-807-31	CARBON 100 5% 1/4W		L704	1-412-473-21	INDUCTOR 0uH	
R741	1-249-429-11	CARBON 10K 5% 1/4W				< RESISTOR >	
R752	1-249-421-11	CARBON 2.2K 5% 1/4W		R713	1-249-393-11	CARBON 10 5% 1/4W	
R753	1-249-423-11	CARBON 3.3K 5% 1/4W		R714	1-249-393-11	CARBON 10 5% 1/4W	
						< VARIABLE RESISTOR >	
R754	1-249-425-11	CARBON 4.7K 5% 1/4W		RV701	1-223-752-11	RES, VAR, CARBON 1K/1K (LEVEL)	
R755	1-249-429-11	CARBON 10K 5% 1/4W		*****			
R756	1-249-435-11	CARBON 33K 5% 1/4W		*	1-653-412-11	MOTOR BOARD *****	
R762	1-249-421-11	CARBON 2.2K 5% 1/4W				< CAPACITOR >	
R763	1-249-423-11	CARBON 3.3K 5% 1/4W		C199	1-164-159-11	CERAMIC 0.1uF 50V	
						< CONNECTOR >	
R772	1-249-421-11	CARBON 2.2K 5% 1/4W		* CN191	1-568-944-11	PIN, CONNECTOR 6P	
R773	1-249-423-11	CARBON 3.3K 5% 1/4W		CN192	1-770-011-41	CONNECTOR, BOARD TO BOARD 4P	
R774	1-249-425-11	CARBON 4.7K 5% 1/4W		*****			
R775	1-249-429-11	CARBON 10K 5% 1/4W			1-654-446-11	OWH FLEXIBLE BOARD *****	
R776	1-249-435-11	CARBON 33K 5% 1/4W		*****			
R791	1-247-807-31	CARBON 100 5% 1/4W		*	A-4673-633-A	POWER BOARD, COMPLETE *****	
		< SWITCH >					
S701	1-467-891-11	ENCODER, ROTARY (◀◀ AMS ▶▶), PUSH ENTER)		*	1-535-303-00	WIRE, JUMPER	
S751	1-554-303-21	SWITCH, TACTILE (EDIT NO)		7-682-548-09	SCREW +BVT 3X8 (S)		
S752	1-554-303-21	SWITCH, TACTILE (YES)				< CAPACITOR >	
S753	1-554-303-21	SWITCH, TACTILE (III)		C501	1-126-933-11	ELECT 100uF 20% 16V	
S754	1-554-303-21	SWITCH, TACTILE (▷)		C502	1-126-933-11	ELECT 100uF 20% 16V	
				C503	1-128-576-11	ELECT 100uF 20% 63V	
S756	1-554-303-21	SWITCH, TACTILE (DISPLAY)		C504	1-165-319-11	CERAMIC CHIP 0.1uF 50V	
S761	1-554-303-21	SWITCH, TACTILE (PLAY MODE)					
S762	1-554-303-21	SWITCH, TACTILE (REPEAT)					
S763	1-554-303-21	SWITCH, TACTILE (SCROLL)					
S771	1-554-303-21	SWITCH, TACTILE (● REC)					
S772	1-554-303-21	SWITCH, TACTILE (■)					
S774	1-554-303-21	SWITCH, TACTILE (▶▶)					
S775	1-554-303-21	SWITCH, TACTILE (◀◀)					
S776	1-554-303-21	SWITCH, TACTILE (△ EJECT)					

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
C505	1-115-162-11	ELECT	22000uF 20% 16V	C673	1-163-038-91	CERAMIC CHIP 0.1uF 25V	
C506	1-126-937-11	ELECT	4700uF 20% 16V	C674	1-163-038-91	CERAMIC CHIP 0.1uF 25V	
C507	1-126-965-11	ELECT	22uF 20% 50V	C675	1-124-910-11	ELECT 47uF 20% 50V	
C508	1-126-950-11	ELECT	330uF 20% 35V	C676	1-124-910-11	ELECT 47uF 20% 50V	
C509	1-163-038-91	CERAMIC	0.1uF 25V	< CONNECTOR >			
C511	1-163-038-91	CERAMIC CHIP	0.1uF 25V	CN501	1-770-650-11	CONNECTOR, FFC/FPC 22P	
C512	1-124-903-11	ELECT	1uF 20% 50V	CN591	1-506-468-11	PIN, CONNECTOR 3P	
C513	1-126-933-11	ELECT	100uF 20% 16V	* CN611	1-564-708-11	PIN, CONNECTOR (SMALL TYPE) 6P	
C514	1-126-933-11	ELECT	100uF 20% 16V	* CN641	1-580-230-11	PIN, CONNECTOR (PC BOARD) 2P	
C515	1-128-546-11	ELECT	10000uF 20% 10V	< DIODE >			
C521	1-126-964-11	ELECT	10uF 20% 50V	D501	8-719-200-02	DIODE 10E2	
C522	1-126-964-11	ELECT	10uF 20% 50V	D502	8-719-200-02	DIODE 10E2	
C524	1-163-038-91	CERAMIC CHIP	0.1uF 25V	D503	8-719-200-02	DIODE 10E2	
C532	1-110-489-11	CAP, DOUBLE LAYER	1.0F	D504	8-719-200-02	DIODE 10E2	
C533	1-163-038-91	CERAMIC CHIP	0.1uF 25V	D505	8-719-200-02	DIODE 10E2	
C534	1-126-933-11	ELECT	100uF 20% 16V	D506	8-719-017-58	DIODE MA8068	
C535	1-124-903-11	ELECT	1uF 20% 50V	D507	8-719-801-78	DIODE 1SS184	
C542	1-126-933-11	ELECT	100uF 20% 16V	D508	8-719-422-43	DIODE MA8051-H	
C543	1-126-933-11	ELECT	100uF 20% 16V	D521	8-719-801-78	DIODE 1SS184	
C545	1-126-933-11	ELECT	100uF 20% 16V	D523	8-719-016-74	DIODE 1SS352	
C570	1-104-664-11	ELECT	47uF 20% 25V	D532	8-719-056-15	DIODE F01J4L	
C571	1-163-017-00	CERAMIC CHIP	0.0047uF 5% 50V	D533	8-719-056-15	DIODE F01J4L	
C572	1-163-017-00	CERAMIC CHIP	0.0047uF 5% 50V	D536	8-719-016-74	DIODE 1SS352	
C573	1-163-275-11	CERAMIC CHIP	0.001uF 5% 50V	D537	8-719-016-74	DIODE 1SS352	
C574	1-163-275-11	CERAMIC CHIP	0.001uF 5% 50V	D581	8-719-820-05	DIODE 1SS181	
C575	1-163-038-91	CERAMIC CHIP	0.1uF 25V	D582	8-719-016-74	DIODE 1SS352	
C576	1-163-038-91	CERAMIC CHIP	0.1uF 25V	< GROUD PLATE >			
C577	1-124-910-11	ELECT	47uF 20% 50V	* EB501	4-962-200-01	PLATE (TR), GROUND	
C578	1-124-910-11	ELECT	47uF 20% 50V	< IC >			
C579	1-163-275-11	CERAMIC CHIP	1000PF 5% 50V	IC501	8-759-633-42	IC M5293L	
C580	1-163-275-11	CERAMIC CHIP	1000PF 5% 50V	IC511	8-759-274-37	IC BA3963	
C591	1-126-933-11	ELECT	100uF 20% 16V	IC521	8-759-233-64	IC TC74HC004AF	
C592	1-126-933-11	ELECT	100uF 20% 16V	IC531	8-759-327-15	IC M62005L	
C593	1-163-038-91	CERAMIC CHIP	0.1uF 25V	IC541	8-759-290-19	IC BA3960	
C594	1-163-038-91	CERAMIC CHIP	0.1uF 25V	IC571	8-759-636-55	IC M5218AFP	
C611	1-163-009-11	CERAMIC CHIP	1000PF 10% 50V	IC591	8-759-636-55	IC M5218AFP	
C612	1-163-009-11	CERAMIC CHIP	1000PF 10% 50V	IC621	8-749-921-12	IC GP1F32T	
C621	1-163-038-91	CERAMIC CHIP	0.1uF 25V	IC622	8-749-011-65	IC GP1F32RX	
C622	1-163-038-91	CERAMIC CHIP	0.1uF 25V	IC623	8-759-243-19	IC TC7SU04F	
C623	1-126-967-11	ELECT	47uF 20% 10V	IC671	8-759-636-55	IC M5218AFP	
C624	1-126-967-11	ELECT	47uF 20% 10V	< JACK >			
C625	1-163-031-11	CERAMIC CHIP	0.01uF 50V	J581	1-573-520-11	JACK, PIN 4P (LINE IN/OUT)	
C626	1-163-038-91	CERAMIC CHIP	0.1uF 25V				
△C641	1-161-742-00	CERAMIC	0.0022uF 20% 400V				
△C642	1-161-742-00	CERAMIC	0.0022uF 20% 400V				
△C643	1-161-742-00	CERAMIC	0.0022uF 20% 400V				
△C644	1-161-742-00	CERAMIC	2200PF 20% 400V				
△C645	1-162-599-12	CERAMIC	0.0047uF 400V				
C671	1-124-910-11	ELECT	47uF 20% 50V				
C672	1-124-910-11	ELECT	47uF 20% 50V				

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POWER

POWER SW

REC

Ref. No.	Part No.	Description	Remark
		< COIL >	
L621	1-414-233-21	BEAD, FERRITE (CHIP)	
L623	1-410-389-31	INDUCTOR CHIP 47uH	
		< LINE FILTER >	
△LF641	1-411-547-11	COIL, LINE FILTER	
		< TRANSISTOR >	
Q581	8-729-901-46	TRANSISTOR DTA114YK	
Q583	8-729-023-22	TRANSISTOR 2SD2114K	
Q584	8-729-023-22	TRANSISTOR 2SD2114K	
		< RESISTOR >	
R501	1-216-037-00	METAL GLAZE 330 5% 1/10W	
R502	1-216-037-00	METAL GLAZE 330 5% 1/10W	
R503	1-216-037-00	METAL CHIP 330 5% 1/10W	
R504	1-216-037-00	METAL CHIP 330 5% 1/10W	
R506	1-216-089-91	METAL GLAZE 47K 5% 1/10W	
R507	1-216-037-00	METAL CHIP 330 5% 1/10W	
R508	1-216-037-00	METAL CHIP 330 5% 1/10W	
R521	1-216-025-91	METAL GLAZE 100 5% 1/10W	
R522	1-216-049-91	METAL GLAZE 1K 5% 1/10W	
R523	1-216-073-00	METAL CHIP 10K 5% 1/10W	
R524	1-216-089-91	METAL GLAZE 47K 5% 1/10W	
R525	1-216-109-00	METAL CHIP 330K 5% 1/10W	
R526	1-216-049-91	METAL GLAZE 1K 5% 1/10W	
R533	1-216-170-00	METAL GLAZE 68 5% 1/8W	
R534	1-216-170-00	METAL GLAZE 68 5% 1/8W	
R541	1-208-806-11	METAL CHIP 10K 0.50% 1/10W	
R542	1-208-810-11	METAL CHIP 15K 0.50% 1/10W	
R543	1-216-663-11	METAL CHIP 3.3K 0.50% 1/10W	
R544	1-216-667-11	METAL CHIP 4.7K 0.50% 1/10W	
R571	1-216-655-11	METAL CHIP 1.5K 0.5% 1/10W	
R572	1-216-655-11	METAL CHIP 1.5K 0.5% 1/10W	
R573	1-216-655-11	METAL CHIP 1.5K 0.5% 1/10W	
R574	1-216-655-11	METAL CHIP 1.5K 0.5% 1/10W	
R575	1-216-105-91	METAL GLAZE 220K 5% 1/10W	
R576	1-216-105-91	METAL GLAZE 220K 5% 1/10W	
R577	1-216-647-11	METAL CHIP 680 0.5% 1/10W	
R578	1-216-647-11	METAL CHIP 680 0.5% 1/10W	
R579	1-216-639-11	METAL CHIP 330 0.5% 1/10W	
R580	1-216-639-11	METAL CHIP 330 0.5% 1/10W	
R582	1-216-117-00	METAL CHIP 680K 5% 1/10W	
R583	1-216-057-00	METAL CHIP 2.2K 5% 1/10W	
R584	1-216-057-00	METAL CHIP 2.2K 5% 1/10W	
R591	1-216-037-00	METAL GLAZE 330 5% 1/10W	
R592	1-216-037-00	METAL GLAZE 330 5% 1/10W	
R593	1-216-037-00	METAL CHIP 330 5% 1/10W	
R594	1-216-037-00	METAL CHIP 330 5% 1/10W	

Ref. No.	Part No.	Description	Remark
R603	1-216-166-00	METAL GLAZE 47 5% 1/8W	
R604	1-216-166-00	METAL GLAZE 47 5% 1/8W	
R605	1-216-166-00	METAL GLAZE 47 5% 1/8W	
R606	1-216-166-00	METAL GLAZE 47 5% 1/8W	
R611	1-216-695-11	METAL CHIP 68K 0.5% 1/10W	
R612	1-216-695-11	METAL CHIP 68K 0.5% 1/10W	
R616	1-216-295-91	CONDUCTOR, CHIP	
R621	1-216-113-00	METAL CHIP 470K 5% 1/10W	
R622	1-216-089-91	METAL GLAZE 47K 5% 1/10W	
R634	1-216-089-91	METAL GLAZE 47K 5% 1/10W	
R671	1-216-105-91	METAL GLAZE 220K 5% 1/10W	
R672	1-216-105-91	METAL GLAZE 220K 5% 1/10W	
R675	1-216-105-91	METAL CHIP 220K 5% 1/10W	
R676	1-216-105-91	METAL CHIP 220K 5% 1/10W	

*	1-654-135-11	POWER SW BOARD	

		< CONNECTOR >	
CN742	1-766-203-11	PLUG, CONNECTOR PIN(PC BOARD)5P	
		< DIODE >	
D701	8-719-313-40	LED SML1516W (ON/STANDBY)	
		< TRANSISTOR >	
Q701	8-729-900-61	TRANSISTOR DTA114ES	
		< RESISTOR >	
R701	1-249-429-11	CARBON 10K 5% 1/4W	
R702	1-249-429-11	CARBON 10K 5% 1/4W	
R711	1-249-411-11	CARBON 330 5% 1/4W	
R712	1-249-415-11	CARBON 680 5% 1/4W	
R764	1-249-425-11	CARBON 4.7K 5% 1/4W	
		< SWITCH >	
S703	1-762-234-11	SWITCH, SLIDE (TIMER)	
S764	1-554-303-21	SWITCH, TACTILE (POWER)	

*	1-654-134-11	REC BOARD	

		< CONNECTOR >	
CN752	1-766-805-11	CONNECTOR, BOARD TO BOARD 3P	
		< RESISTOR >	
R706	1-249-417-11	CARBON 1K 5% 1/4W	
R707	1-249-429-11	CARBON 10K 5% 1/4W	

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Ref.No.	Part No.	Description	Remark
		< VARIABLE RESISTOR >	
RV702	1-223-762-11	RES, VAR, CARBON 20K/20K (REC LEVEL)	
		< SWITCH >	
S702	1-572-624-11	SWITCH, SLIDE (INPUT)	

		MISCELLANEOUS	

19	1-776-015-11	WIRE (FLAT TYPE) (22 CORE)	
52	1-776-417-11	WIRE (FLAT TYPE) (18 CORE) (100 mm)	
53	1-776-416-11	WIRE (FLAT TYPE) (30 CORE) (100 mm)	
54	1-769-123-11	WIRE (FLAT TYPE) (22 CORE)	
△57	1-696-586-21	CORD, POWER (UK)	
△58	1-575-651-21	CORD, POWER (AEP)	
△157	8-583-009-11	OPTICAL PICK-UP KMS-210A/J-N	
HR901	1-500-175-11	HEAD, OVER LIGHT (RF322-74A)	
M101	A-4660-651-A	MOTOR ASSY (SLED)	
M102	A-4660-650-A	CHASSIS ASSY, BU (SPINDLE)	
S102	1-762-148-11	SWITCH, PUSH (2 KEY) (REFLECT/PROTECT)	
△TR641	1-427-898-11	TRANSFORMER, POWER	

The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.

MDS-303

SONY

AEP Model
UK Model

SERVICE MANUAL

SUPPLEMENT-2

File this supplement with the service manual.

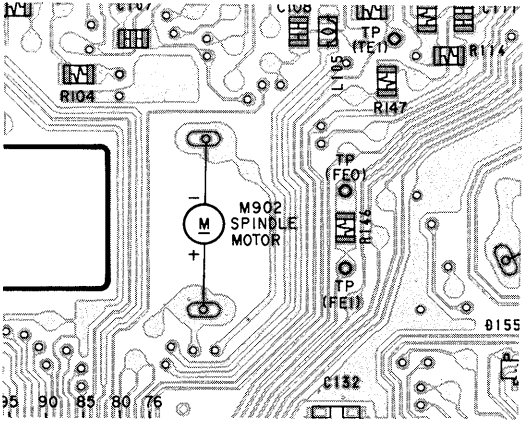
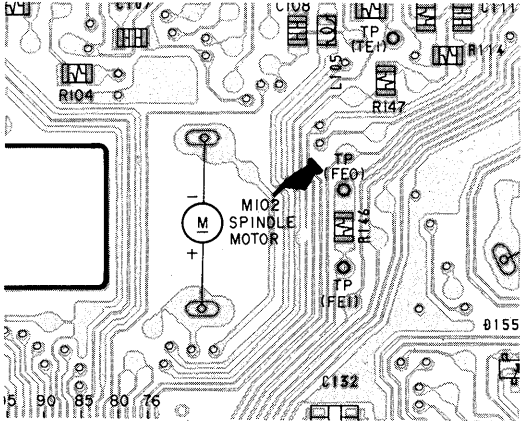
**Subject : 1. CORRECTION
2. CHANGE OF OVER WRITE HEAD
3. PARTS CHANGED
4. CHANGE OF MECHANISM DECK**

(ECN-CD600402)

1. CORRECTION

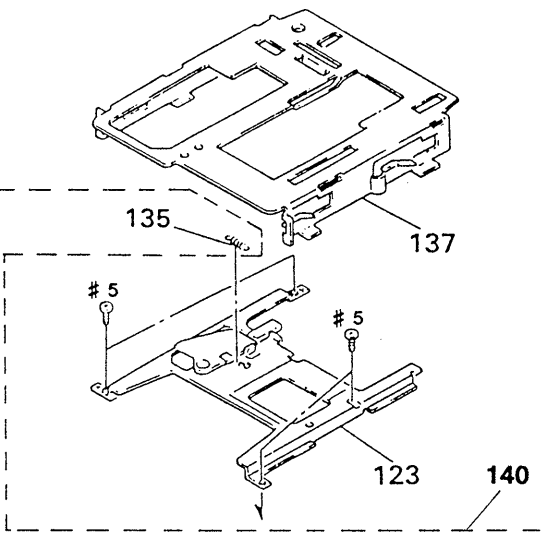
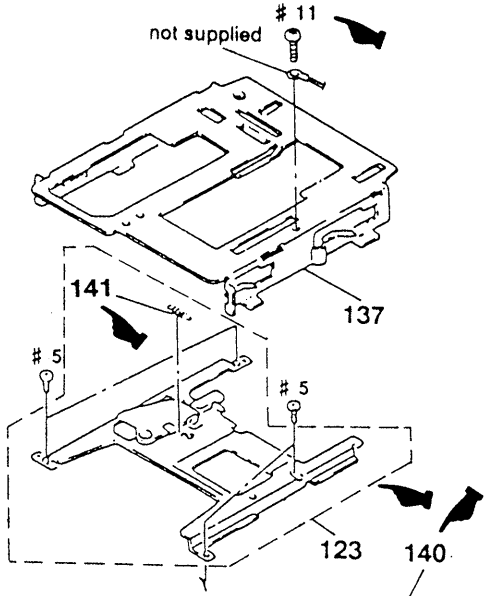
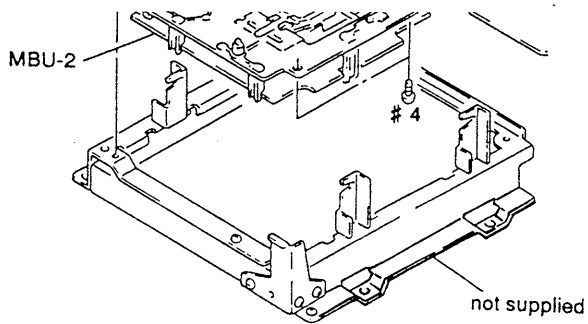
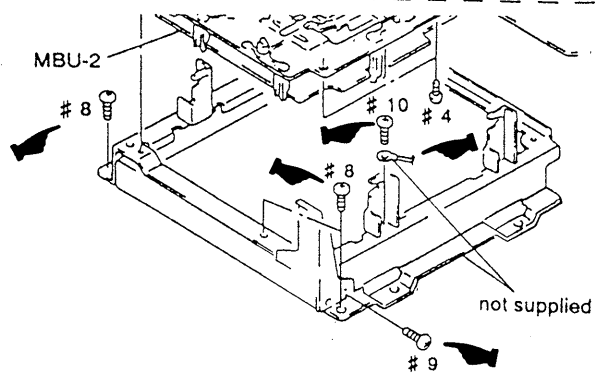
• Correct your service manual as shown below.

 : Indicates corrected portion

Page	INCORRECT	CORRECT
(10)	<p>[BD BOARD] Location : E-10</p> 	<p>[BD BOARD] Location : E-10</p> 

NOTE : The page number in parentheses corresponds to the Supplement-1.

 : Indicates corrected portion

Page	INCORRECT				CORRECT			
	Ref No.	Part No.	Description	Remark	Ref No.	Part No.	Description	Remark
70	*** EXPLODED VIEWS ***				*** EXPLODED VIEWS ***			
					141	4-967-664-05	SPRING, TENSION	
								
								
80					#9	7-685-862-09	SCREW +BVTT 2.6x6 (S)	
					#10	7-685-860-09	SCREW +BVTT 2.6x4 (S)	
					#11	7-685-781-09	SCREW +PTT 2x4 (S)	

2. CHANGE OF OVER WRITE HEAD

The over write head has changed.

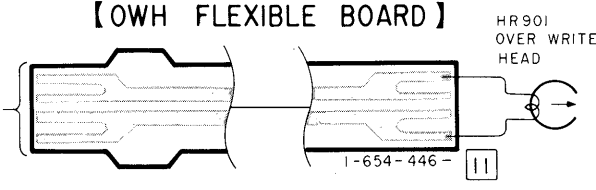
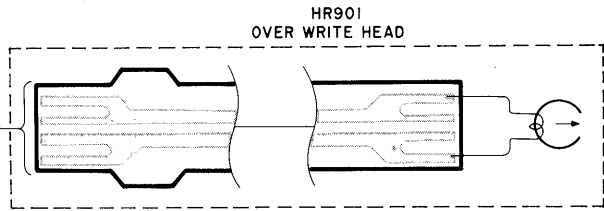
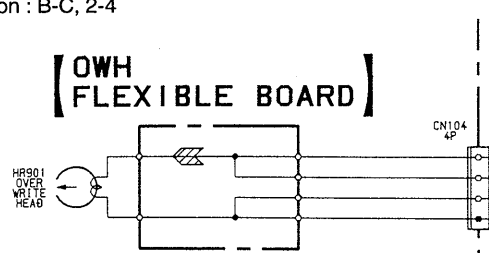
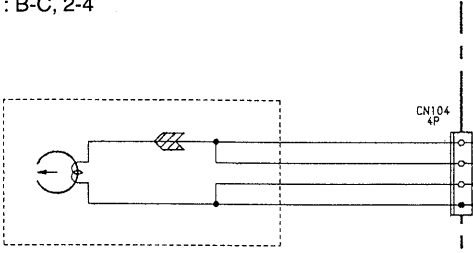
According to this change, the service form will be changed, so refer to How to discriminate (Over write head).

How to discriminate (Over write head)

FORMER TYPE				NEW TYPE			
<u>Ref No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>	<u>Ref No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>
153	1-654-446-11	OWH FLEXIBLE BOARD				not used	
HR901	1-500-175-11	HEAD, OVER WRITE (RF322-74A)		HR901	1-500-175-21	HEAD, OVER WRITE (RF322-74A)	
				HR901	1-500-304-21	HEAD, OVER WRITE	

The new part can be used instead of the former over write head. There are two new types which are available to use.

Difference table

Page	FORMER TYPE	NEW TYPE																																								
(9)	Location : A, 4-6 【OWH FLEXIBLE BOARD】 	Location : A, 4-6 																																								
(11)	Location : B-C, 2-4 【OWH FLEXIBLE BOARD】  <p style="text-align: center;">OPTICAL PICK-UP BLOCK (KMS-210A/J-N)</p>	Location : B-C, 2-4  <p style="text-align: center;">OPTICAL PICK-UP BLOCK (KMS-210A/J-N)</p>																																								
71	<table border="1"> <thead> <tr> <th>Ref No.</th> <th>Part No.</th> <th>Description</th> <th>Remark</th> </tr> </thead> <tbody> <tr> <td colspan="4" style="text-align: center;">*** EXPLODED VIEWS ***</td> </tr> <tr> <td>153</td> <td>1-654-446-11</td> <td>OWH FLEXIBLE BOARD</td> <td></td> </tr> <tr> <td>HR901</td> <td>1-500-175-11</td> <td>HEAD, OVER WRITE (RF322-74A)</td> <td></td> </tr> </tbody> </table>	Ref No.	Part No.	Description	Remark	*** EXPLODED VIEWS ***				153	1-654-446-11	OWH FLEXIBLE BOARD		HR901	1-500-175-11	HEAD, OVER WRITE (RF322-74A)		<table border="1"> <thead> <tr> <th>Ref No.</th> <th>Part No.</th> <th>Description</th> <th>Remark</th> </tr> </thead> <tbody> <tr> <td colspan="4" style="text-align: center;">*** EXPLODED VIEWS ***</td> </tr> <tr> <td></td> <td></td> <td style="text-align: center;">not used</td> <td></td> </tr> <tr> <td>HR901</td> <td>1-500-175-21</td> <td>HEAD, OVER WRITE (RF322-74A)</td> <td></td> </tr> <tr> <td></td> <td></td> <td style="text-align: center;">or</td> <td></td> </tr> <tr> <td>HR901</td> <td>1-500-304-21</td> <td>HEAD, OVER WRITE</td> <td></td> </tr> </tbody> </table>	Ref No.	Part No.	Description	Remark	*** EXPLODED VIEWS ***						not used		HR901	1-500-175-21	HEAD, OVER WRITE (RF322-74A)				or		HR901	1-500-304-21	HEAD, OVER WRITE	
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NOTE : The page number in parentheses corresponds to the Supplement-1.

3. PARTS CHANGED

Page	FORMER				NEW			
	Ref No.	Part No.	Description	Remark	Ref No.	Part No.	Description	Remark
	*** EXPLODED VIEWS ***							
72	101	4-967-672-01	COLLAR (DAMPER)		101	4-983-100-01	COLLAR (DAMPER) * NOTE	

* NOTE : The new part can be used instead of the former Coller (Damper).

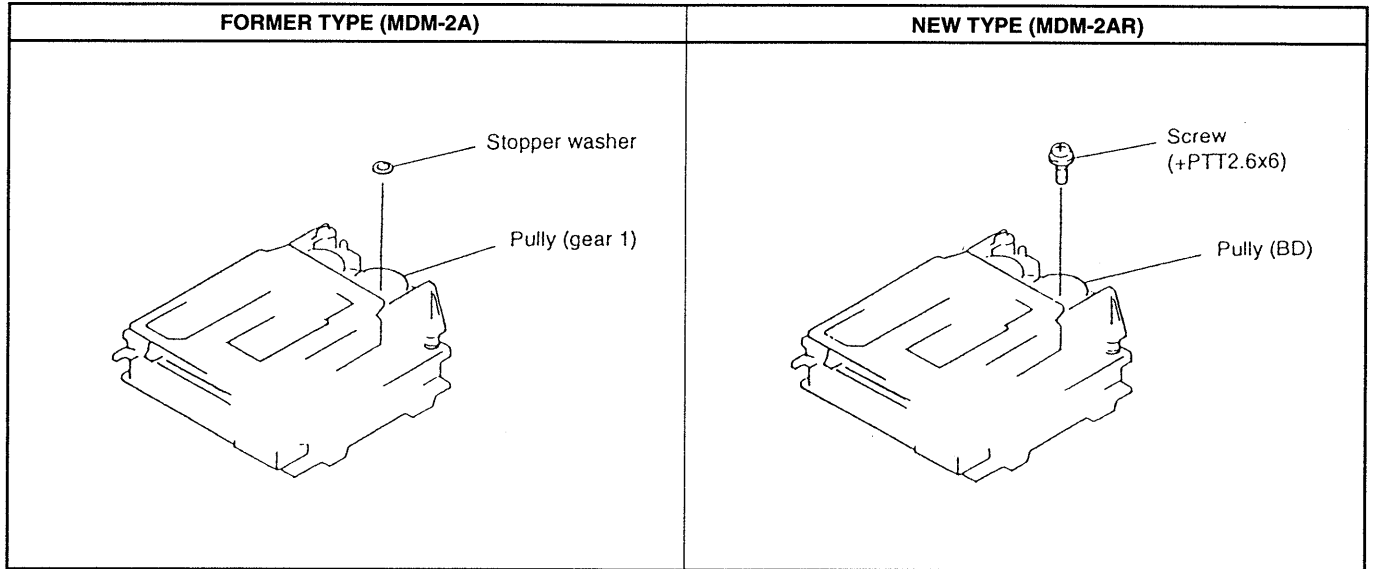


4. CHANGE OF MECHANISM DECK

The mechanism deck has been changed from MDM-2A to MDM-2AR.

Refer to How to discriminate (Mechanism deck) so that there is no interchangeability between MDM-2A and MDM-2AR.

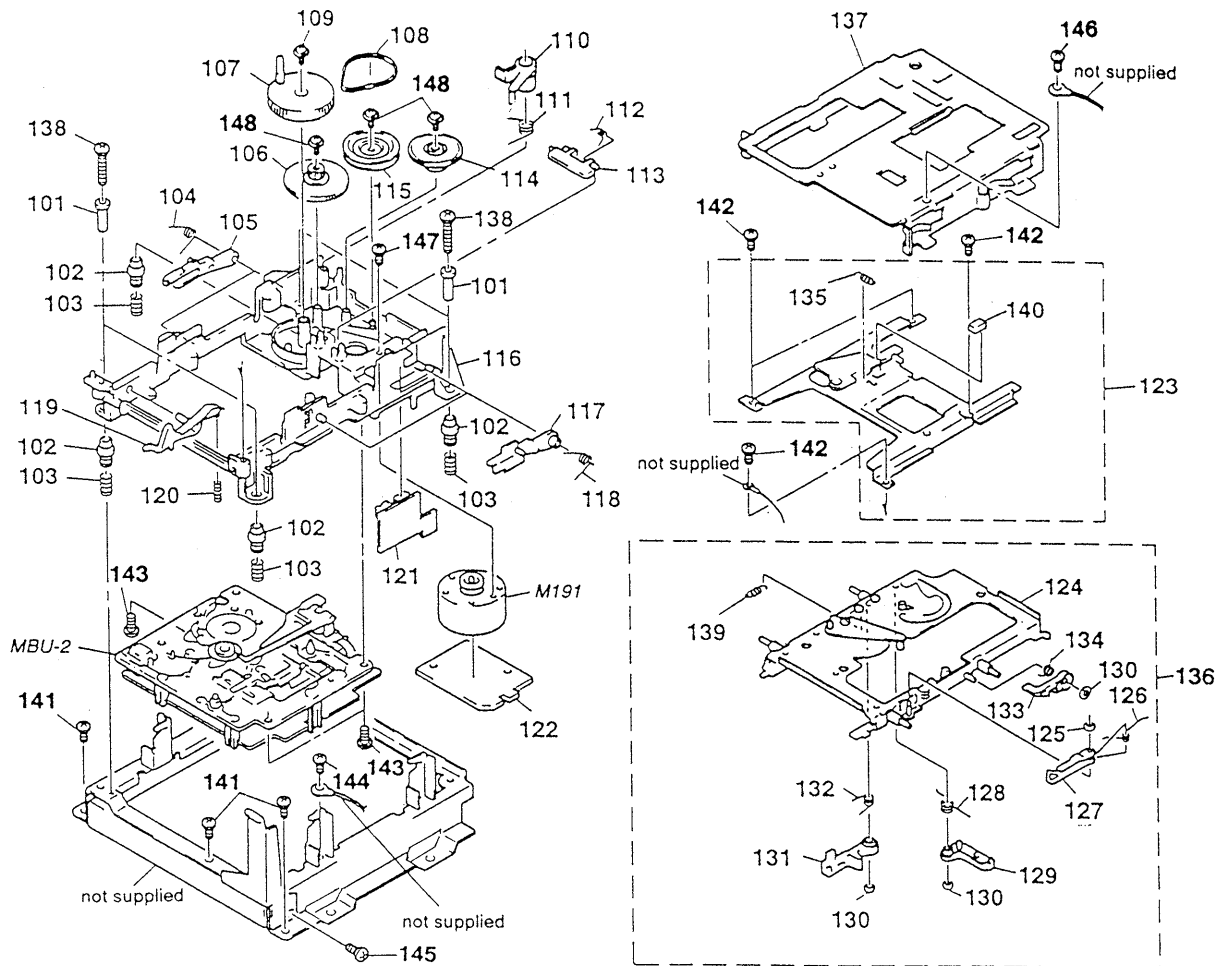
How to discriminate (Mechanism deck)



NOTE:

- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.

MD MECHANISM SECTION (MDM-2AR)



Ref. No.	Part No.	Description	Remark
101	4-983-100-01	COLLAR (DAMPER)	
102	4-967-671-01	INSULATOR	
103	4-967-673-01	SPRING, COMPRESSION	
104	4-967-668-01	SPRING (UDL), TORSION	
105	4-967-667-01	LEVER (UDL)	
106	4-977-610-01	GEAR (BD-B)	
107	X-4945-069-1	CAM ASSY	
108	4-967-656-01	BELT (BD)	
109	4-933-134-01	SCREW (+PTPWH M2.6X6)	
110	4-967-637-01	LEVER (SLM)	
111	4-984-426-01	SPRING (SLM), TORSION	
112	4-968-273-01	SPRING (OWH), TORSION	
113	4-968-272-01	LEVER (OWH)	
114	4-977-609-01	GEAR (BD-A)	
115	4-977-608-01	PULLEY (BD)	
116	4-977-777-01	BASE (BD)	
117	4-967-669-01	LEVER (UDR)	
118	4-967-670-01	SPRING (UDR), TORSION	
119	4-979-400-01	LEVER (DOOR)	
120	4-970-710-01	SPRING, COMPRESSION	
* 121	1-653-411-11	DETECTION SW BOARD	
* 122	1-653-412-11	MOTOR BOARD	
123	A-4672-087-A	BRACKET (LVO) ASSY	
124	X-4947-136-2	HOLDER ASSY	
125	4-968-919-11	WASHER, STOPPER	

Ref. No.	Part No.	Description	Remark
126	4-967-646-01	SPRING (SHT), TORSION	
127	4-967-645-01	LEVER (SHT)	
128	4-983-106-02	SPRING (LM), TORSION	
129	4-967-639-01	LEVER (LM)	
130	4-968-919-01	WASHER, STOPPER	
131	4-967-641-01	LEVER (L)	
132	4-967-642-01	SPRING (L), TORSION	
133	4-982-040-01	LEVER (LOCK)	
134	4-982-099-01	SPRING (LOCK), TORSION	
135	4-967-664-05	SPRING, TENSION	
136	A-4672-071-B	HOLDER COMPLETE ASSY	
* 137	X-4945-872-1	SLIDER (M) ASSY	
138	4-972-910-01	SCREW (2.6X18), +B	
139	4-971-743-02	SPRING, TENSION	
140	4-983-110-01	CUSHION (LVO)	
141	7-685-871-01	SCREW +BVTT 3X6 (S)	
142	7-685-104-19	SCREW +P 2X6 TYPE2 NON-SLIT	
143	7-685-645-79	SCREW +BVTP 3X6 TYPE2 N-S	
144	7-621-773-86	SCREW +BVTT 2.6X4 (S)	
145	7-685-862-09	SCREW +BVTT 2.6X6 (S)	
146	7-621-255-25	SCREW +PTT 2X4 (S)	
147	7-621-775-20	SCREW +B 2.6X5	
148	7-621-770-67	SCREW +PWH 2.6X6 (S)	
M191	A-4660-646-A	MOTOR (LOADING) ASSY	

