

PS-LX330 / LX330P

SERVICE MANUAL

PS-LX330:
E Model

PS-LX330P:
US Model
Canadian Model
AEP Model
UK Model
E Model



PHOTO: PS-LX330P

SPECIFICATIONS

Turntable

Platter	30 cm (12 in.), aluminum-alloy diecast
Motor	DC servo motor
Drive system	Belt drive
Control system	DC servo control system
Speed	33 $\frac{1}{3}$ rpm, 45 rpm
Starting characteristics	Comes to nominal speed within a half revolution (33 $\frac{1}{3}$ rpm)
Wow and flutter	0.045% (WRMS) $\pm 0.06\%$ (DIN)
Signal-to-noise ratio	70 dB (DIN-B)
Automatic system	Lead-in, return, reject, repeat, record size selection

Tonearm

Type	Dynamically balanced
Pivot-to-stylus length	200 mm (7 $\frac{7}{8}$ in.)
Overhang	18 mm ($23/32$ in.)
Tracking error	+3°30', -1°

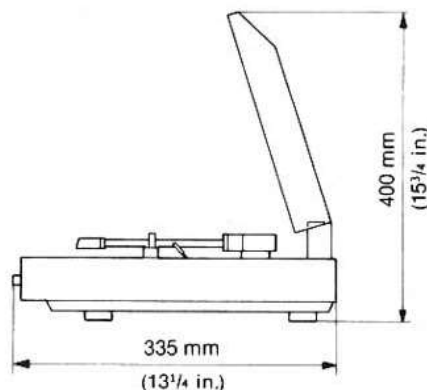
Cartridge VL-43GS

Type	Moving magnet type
Frequency response	20 Hz to 20 kHz
Channel separation	18 dB at 1 kHz
Output voltage	2.5 mV at 1 kHz, 5 cm/sec.
Load impedance	50 kilohms
Tracking force	2.0 g
Stylus	Sony ND-143G (Conical 0.6 mil diamond)

General


Power requirements	110 - 120 or 220 - 240 V ac adjustable, 50/60 Hz (PS-LX330)
Power consumption	6 W
Dimensions	Approx. 355 × 95 × 330 mm (w/h/d) (14 × 3 $\frac{3}{8}$ × 13 in.) including projecting parts and controls

Dimensions with the dust cover opened




Weight	Approx. 2.7 kg (5 lbs 15 oz), net (PS-LX330) Approx. 3.8 kg (8 lbs 6 oz), in shipping carton (PS-LX330)
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SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY SHADING AND MARK  ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

LES COMPOSANTS IDENTIFIÉS PAR UNE TRAME ET UNE MARQUE  SUR LES DIAGRAMMES SCHEMATIQUES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR SONY.

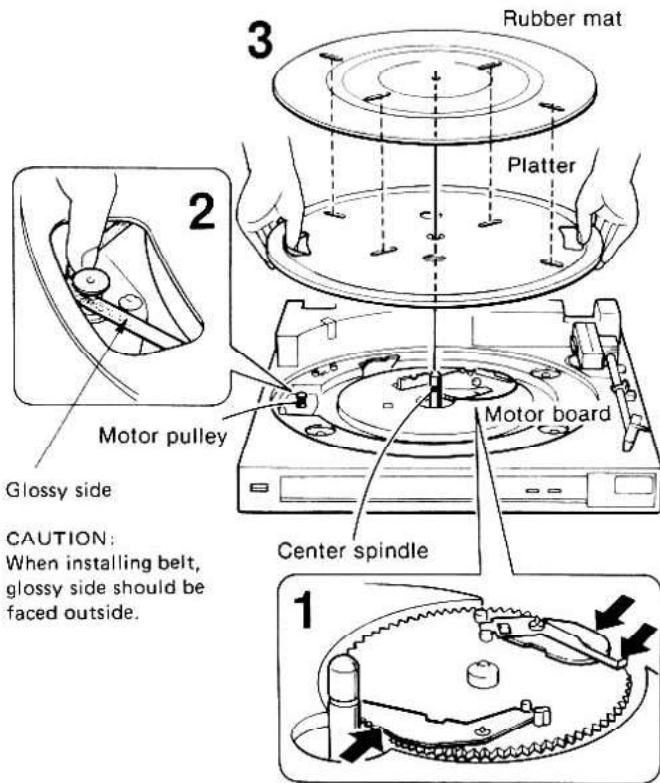


STEREO TURNTABLE SYSTEM

SONY®

TURNTABLE ASSEMBLY

Do not connect the power cord or the connecting cords until the turntable has been completely assembled. Remove all packing material and wipe the cabinet off. Save the packing box and materials for possible future use.



CAUTION:
When installing belt, glossy side should be faced outside.

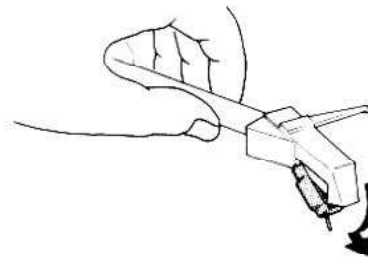
- 1 Keep the metallic parts indicated by the arrows in the illustration inside the large white gear.
- 2 Set the platter on the motor board while holding the belt as shown in the illustration and hook the belt on the motor pulley.
- 3 Place the rubber mat on the platter so that the holes for auto-record-size selection on the rubber mat and on the platter are matched correctly.

REPLACING THE STYLUS

The stylus will lose its effectiveness and begin to damage records after about 400 hours of use. An ND-143G replacement stylus is available at your Sony dealer.

Handle the stylus carefully as it is very delicate. Install the replacement stylus as follows.

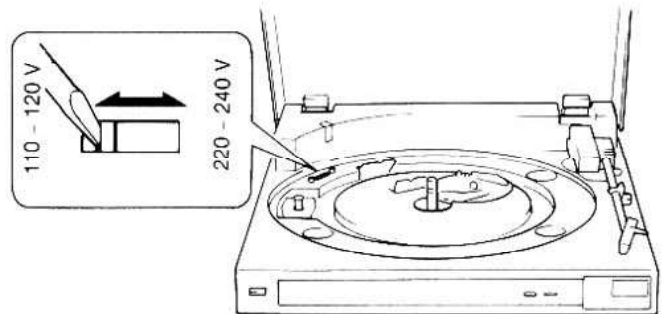
- 1 Lower the sound level or turn the amplifier off.
- 2 Secure the tonearm to the arm rest.
- 3 While holding the tonearm pipe with your hand, detach the stylus assembly as illustrated.
- 4 Insert the new stylus into the cartridge.



OPERATING VOLTAGE (PS-LX330)

Before connecting the unit to the power source, check that the operating voltage of your unit is the same as the local power line voltage.

The voltage selector is located on the motor board. If the selector must be reset, disconnect the ac power cord and slide the selector to the desired voltage.

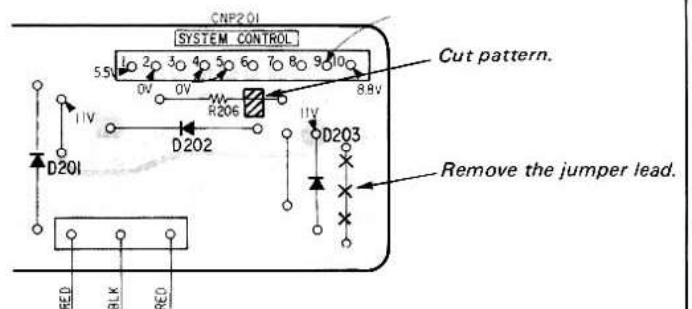


SERVICING NOTE

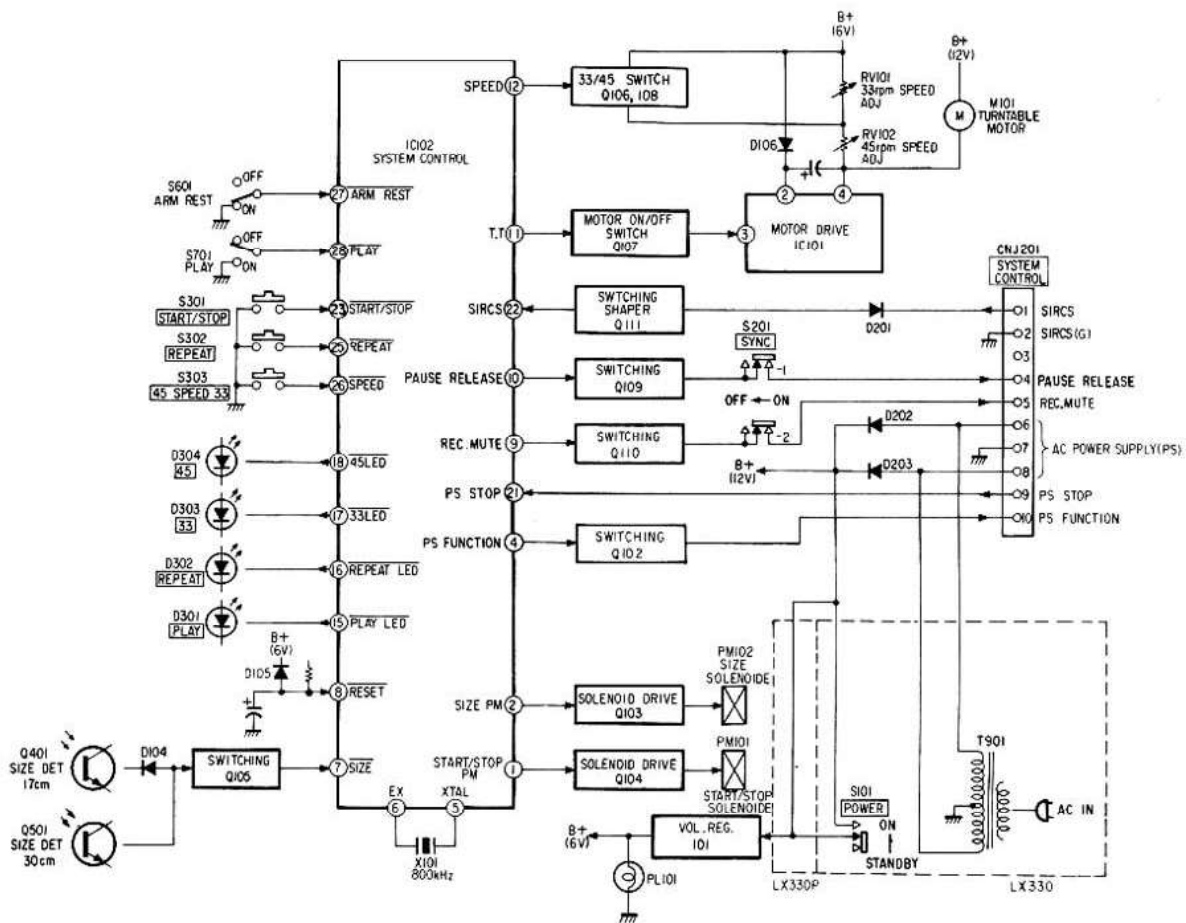
PS-LX330 contains power supply circuit.

When repairing, do not connect the connector to control the system.

If connection is required to confirm synchronized operation, connect the connector after cutting the pattern and removing the jumper lead as illustrated.



SECTION 1 BLOCK DIAGRAM



SAFETY CHECK-OUT (US Model)

After correcting the original service problem, perform the following safety check before releasing the set to the customer:

Check the antenna terminals, metal trim, "metallized" knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.

LEAKAGE TEST

The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microampers). Leakage current can be measured by any one of three methods.

1. A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers' instructions to use these instruments.
2. A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.

3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The "limit" indication is 0.75 V, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2V AC range are suitable. (See Fig. A)

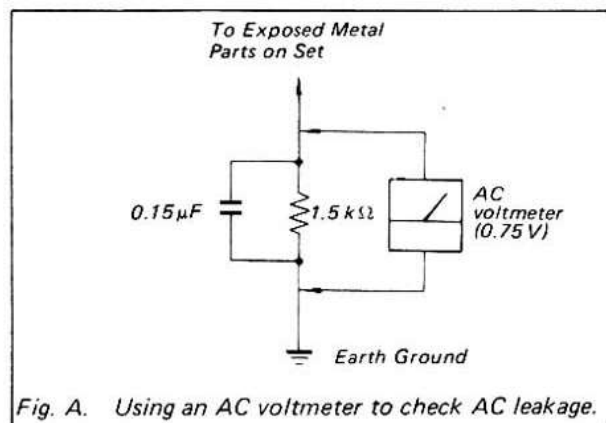


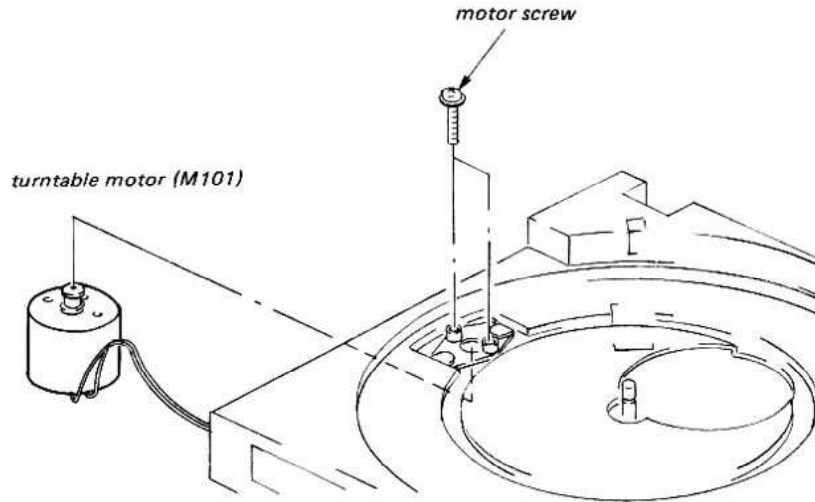
Fig. A. Using an AC voltmeter to check AC leakage.

SECTION 2 DISASSEMBLY AND ASSEMBLY

2-1. REMOVAL

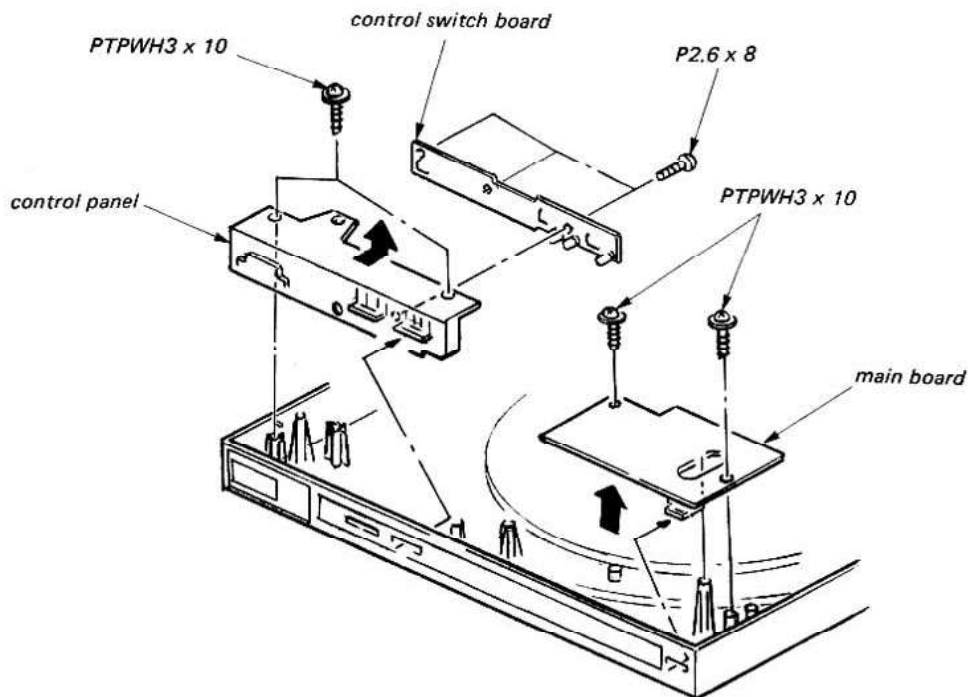
- Follow the disassembly procedure in the numerical order given.

TURNTABLE MOTOR (M101)

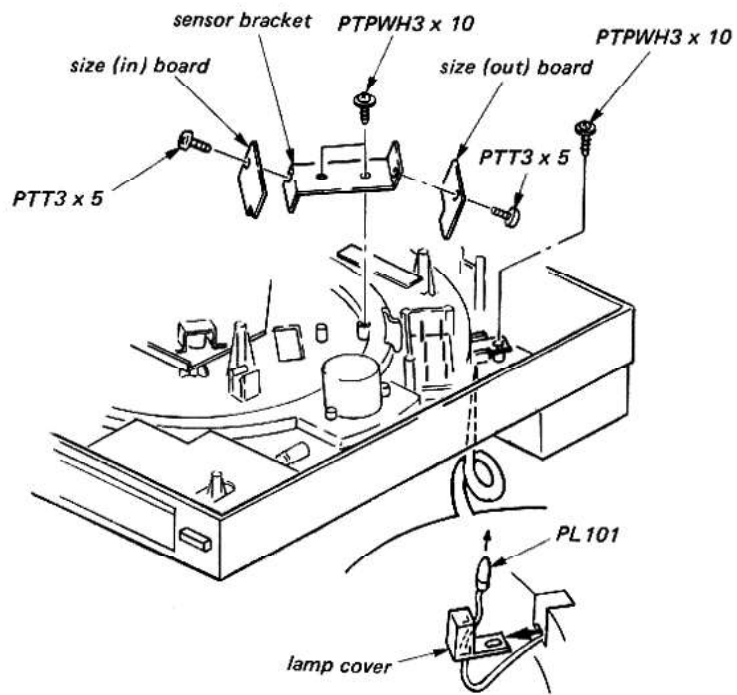


- Remove bottom plate.
(BVTP3 x 12 5pcs.)
(BVTP3 x 20 4pcs.)

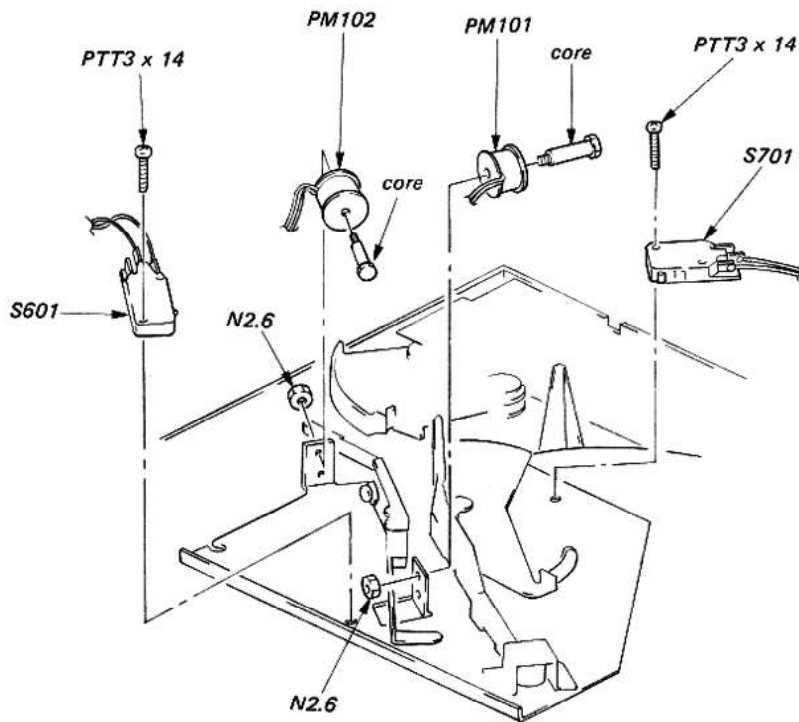
MAIN BOARD, CONTROL SWITCH BOARD



SIZE (IN) BOARD, SIZE (OUT) BOARD, PL101

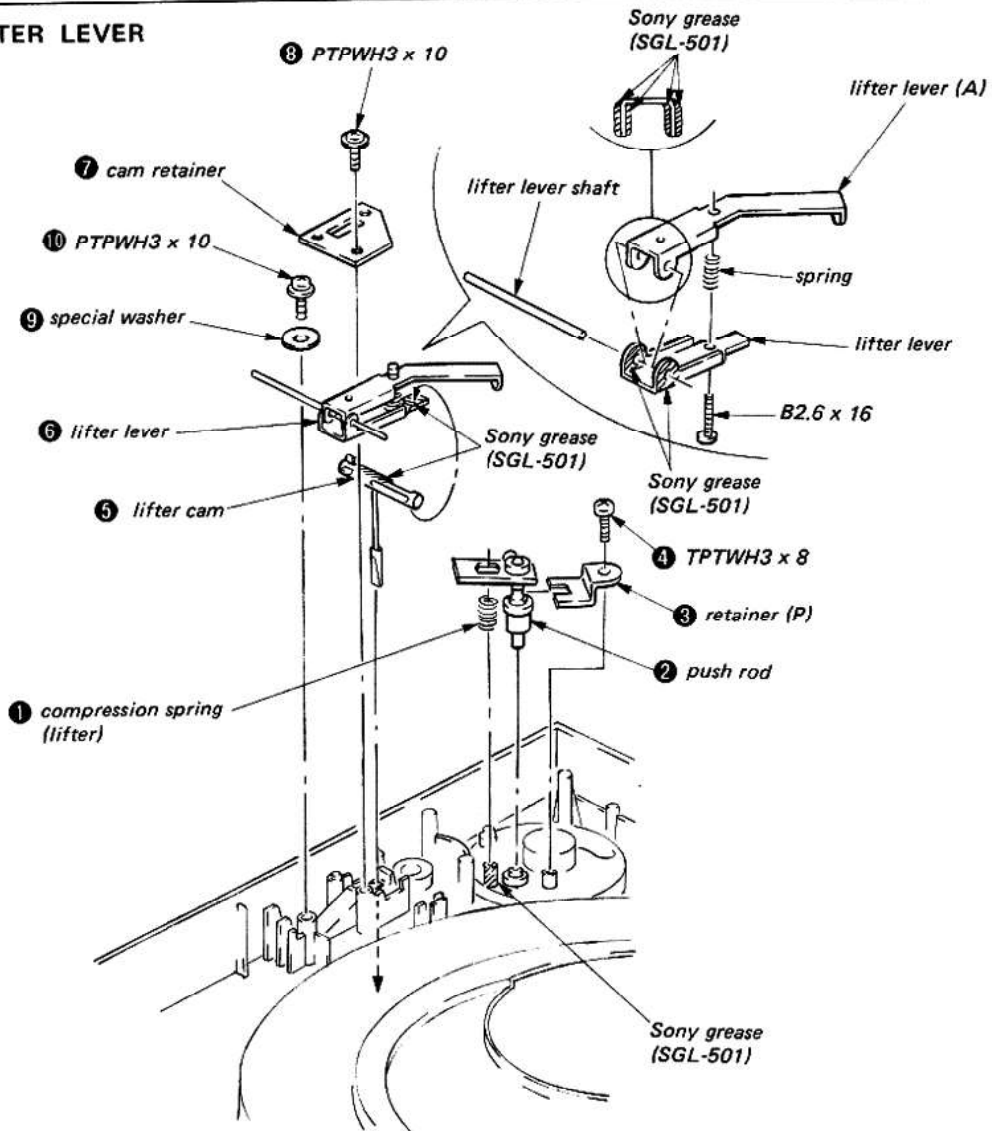


S601, S701, PM101, PM102



2-2. INSTALLATION

PUSH ROD, LIFTER LEVER

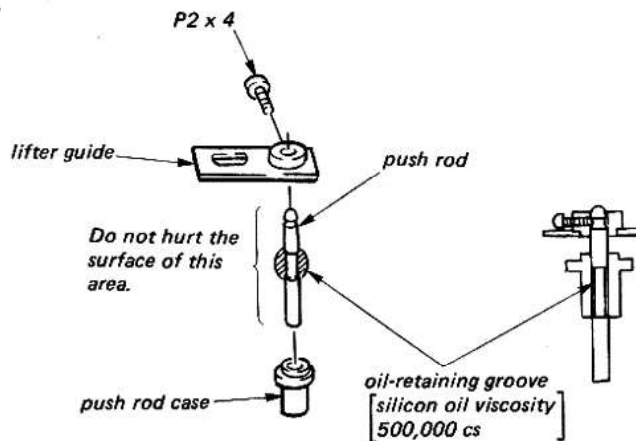


Caution for installation:

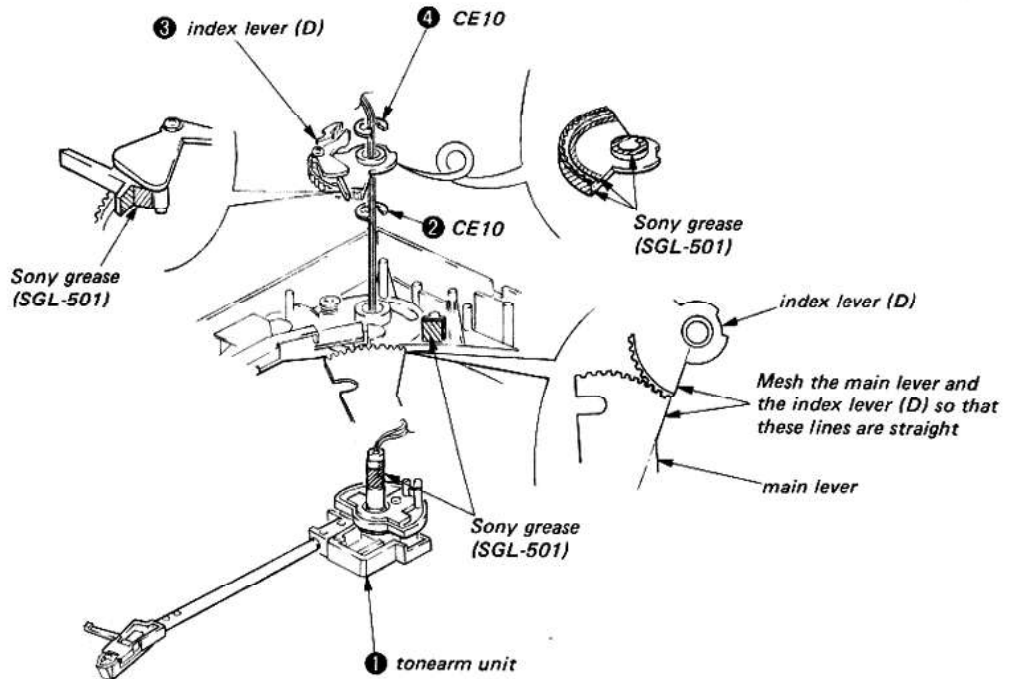
When the push rod is replaced, apply silicon oil (viscosity: 500,000 cs) to the push rod as illustrated below.

Caution:

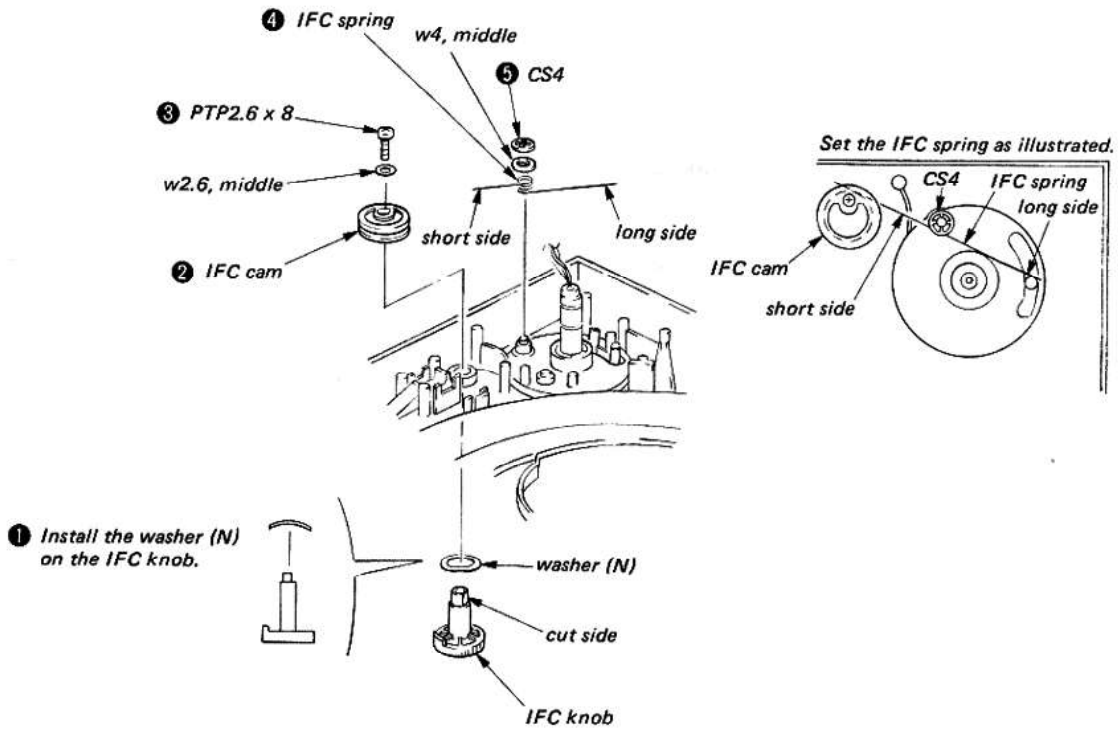
When lubricating, rotate and move the push rod up and down a few times.



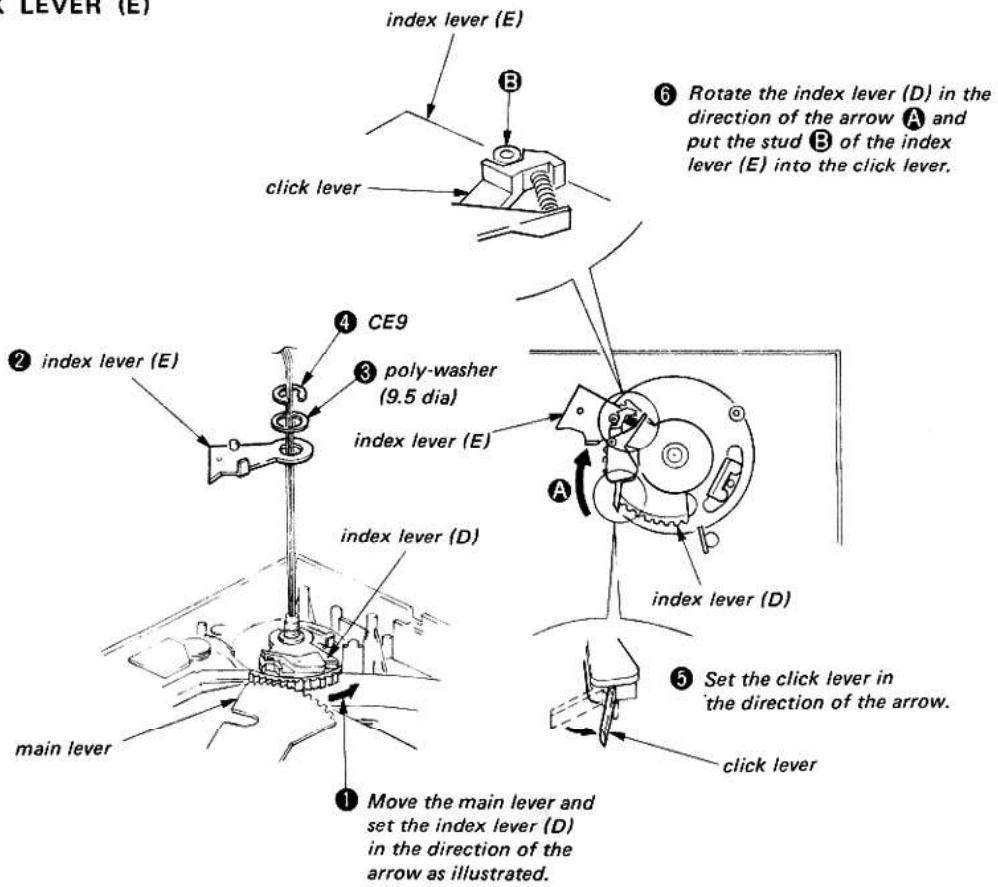
TONEARM UNIT, INDEX LEVER (D)



IFC KNOB

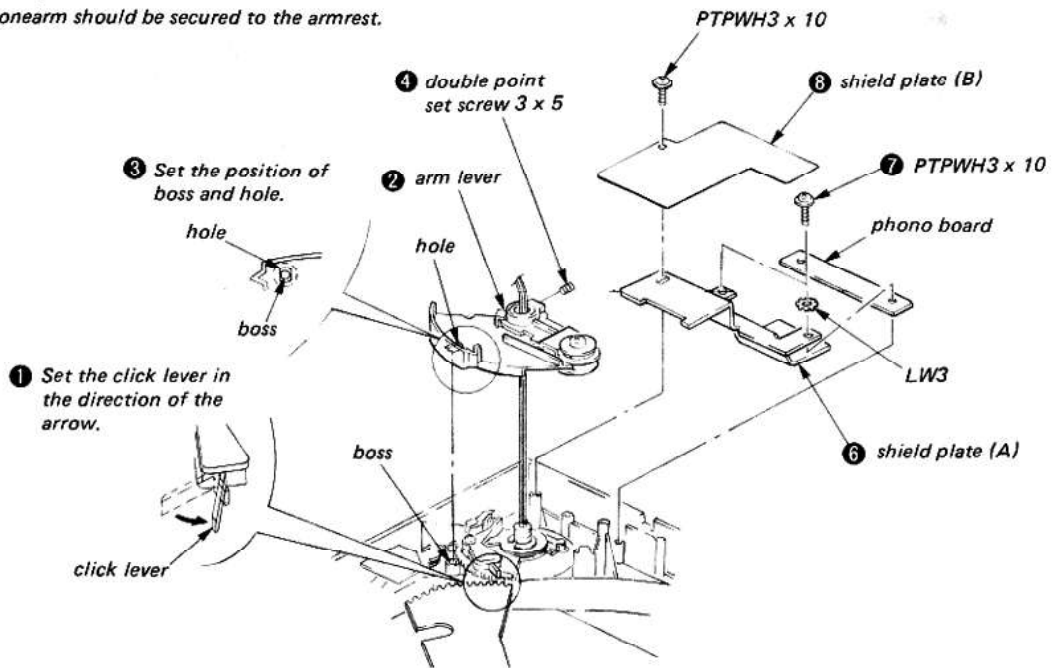


INDEX LEVER (E)

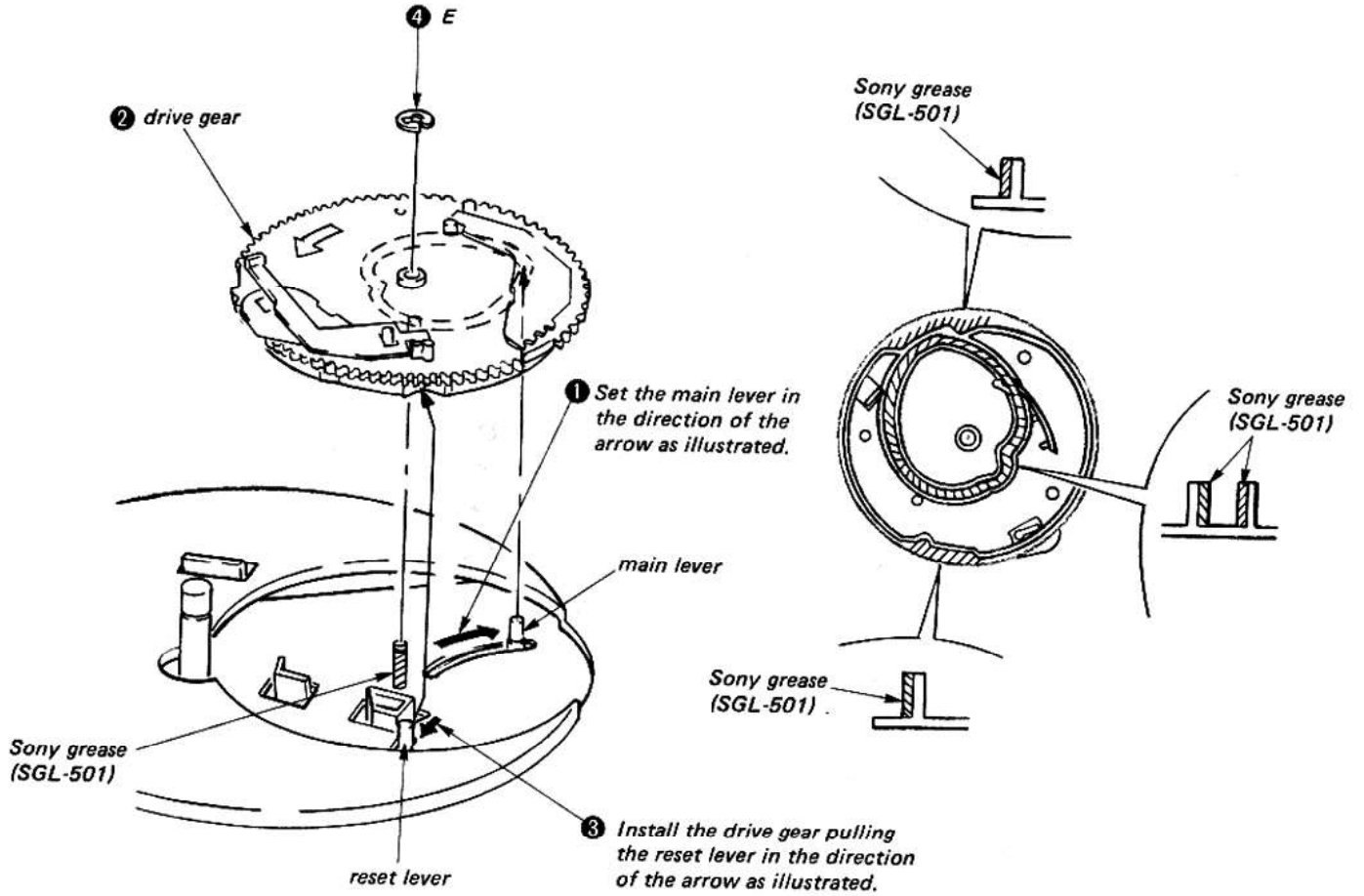


ARM LEVER, PHONO BOARD

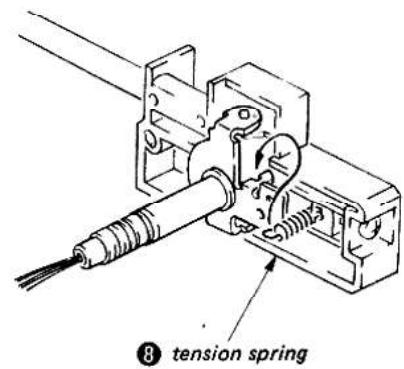
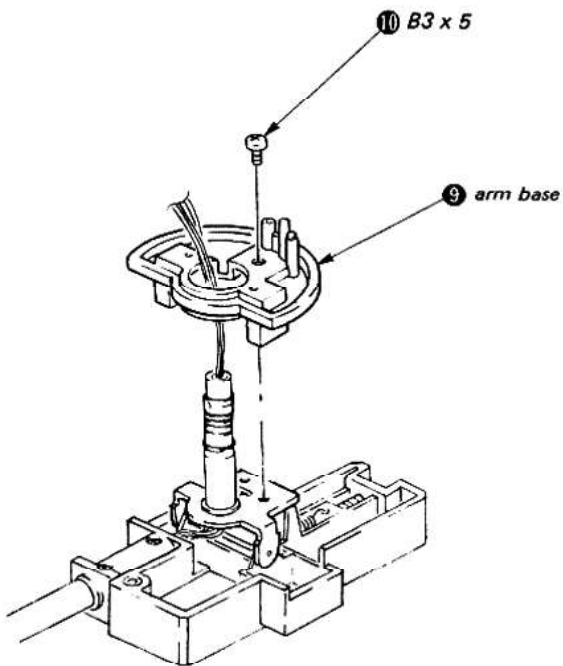
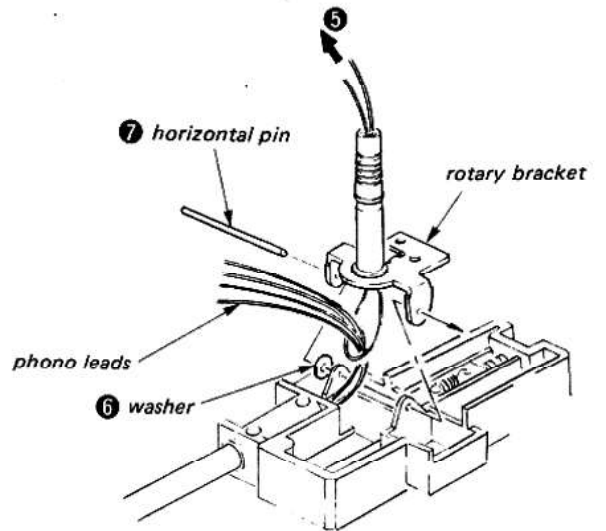
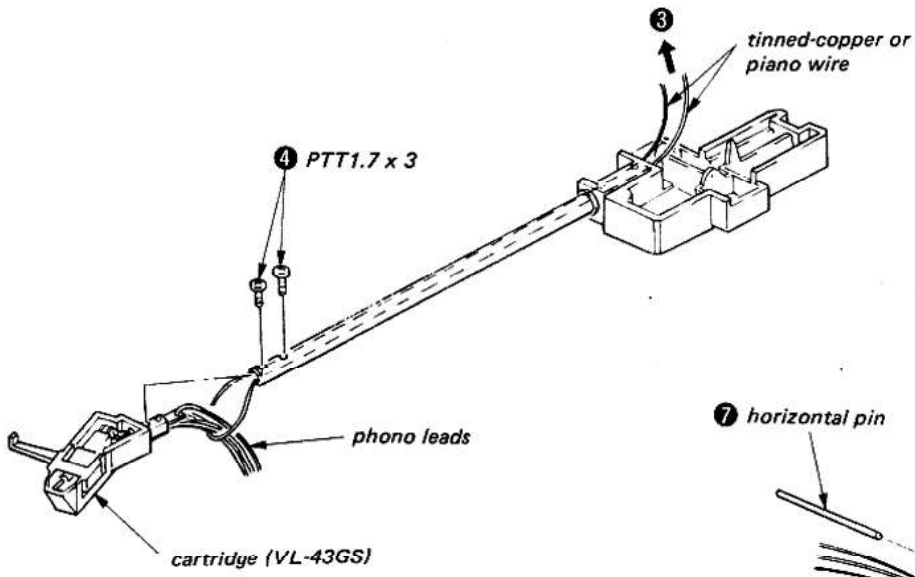
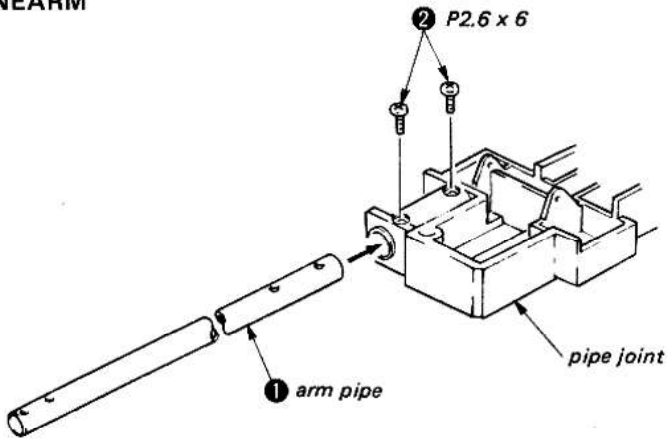
Note: The tonearm should be secured to the armrest.



DRIVE GEAR



TO NEARM

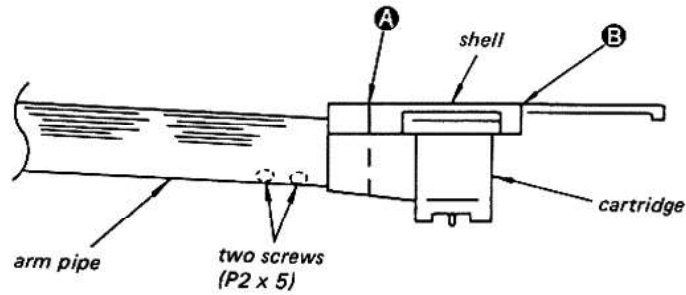


SECTION 3 ADJUSTMENTS

3-1. MECHANICAL ADJUSTMENTS

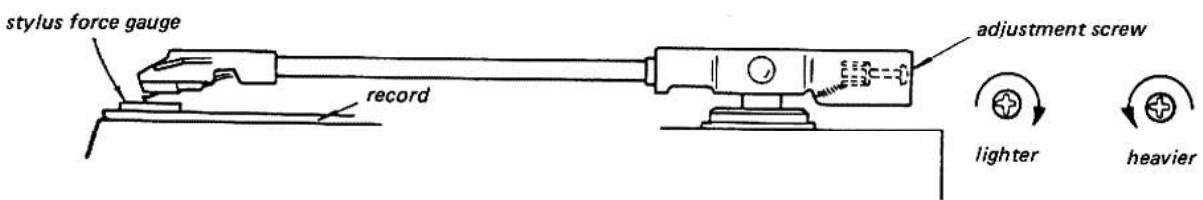
Cartridge Level Adjustment

Loosen the two screws and adjust the inclination of the cartridge so that the line of the point **A** and point **B** becomes horizontal against turntable. After the adjustment, secure the two screws.



Stylus Force Adjustment

Turn the adjustment screw so that stylus force becomes 2g on stylus force gauge.



Brake Lever Position Adjustment

1. Rotate the drive gear in the direction of the arrow as Fig. 1 and set the main lever in the position ① as illustrated.
2. Pressing the size lever in the direction of arrow as Fig. 2, adjust the adjustment screw so that the clearance for portion A is $0.5\text{mm} \pm 0.3\text{mm}$.
3. Rotate the drive gear again, and set the main lever in the position ② as illustrated.
4. Make sure to obtain some clearance for portion B in Fig. 2.
5. Rotate the drive gear again, and set in its original position.
6. Source the adjustment screw with locking compound.

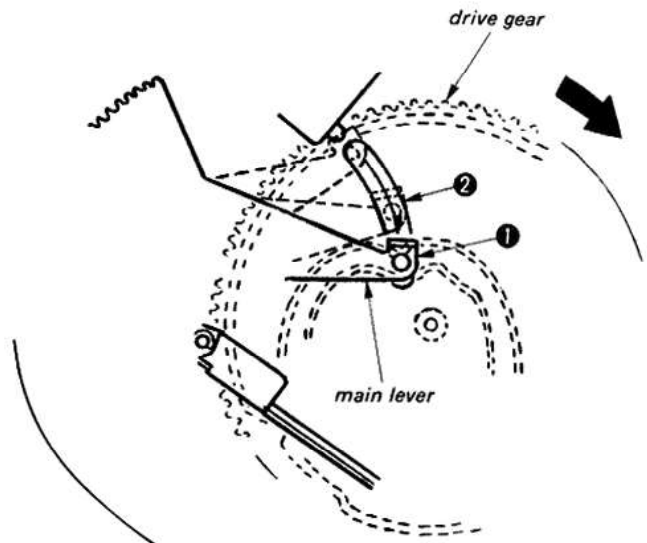


Fig. 1

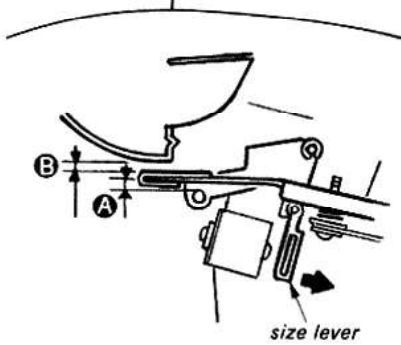
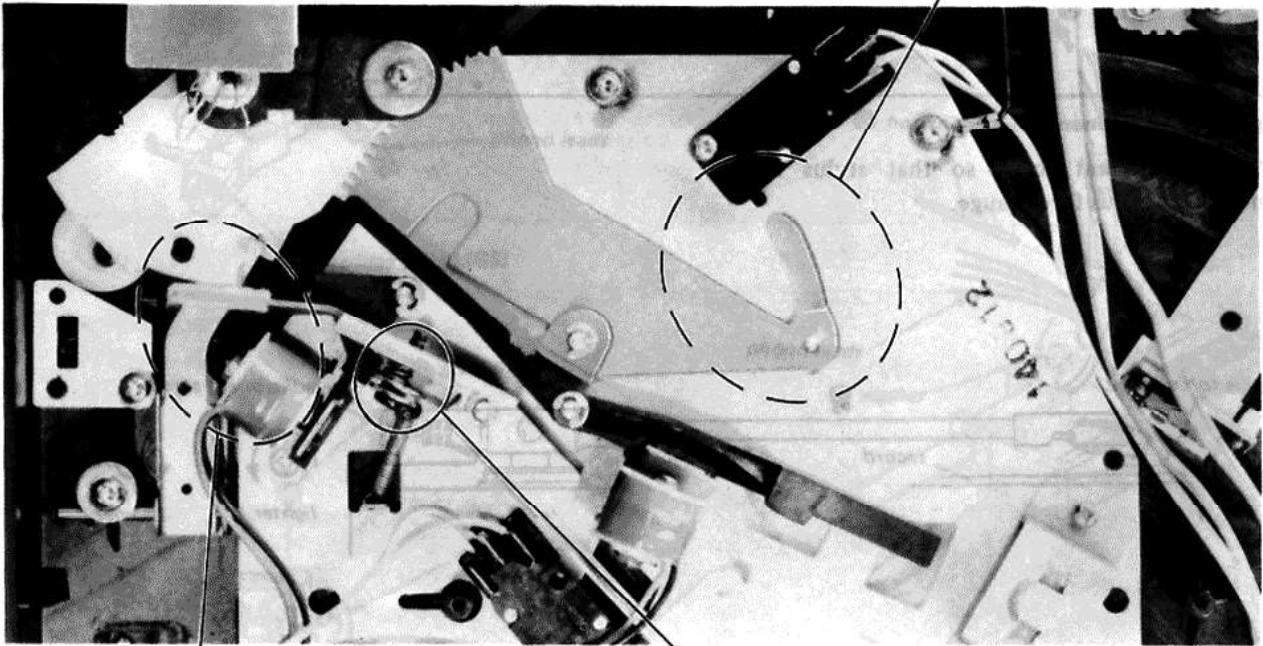


Fig. 2

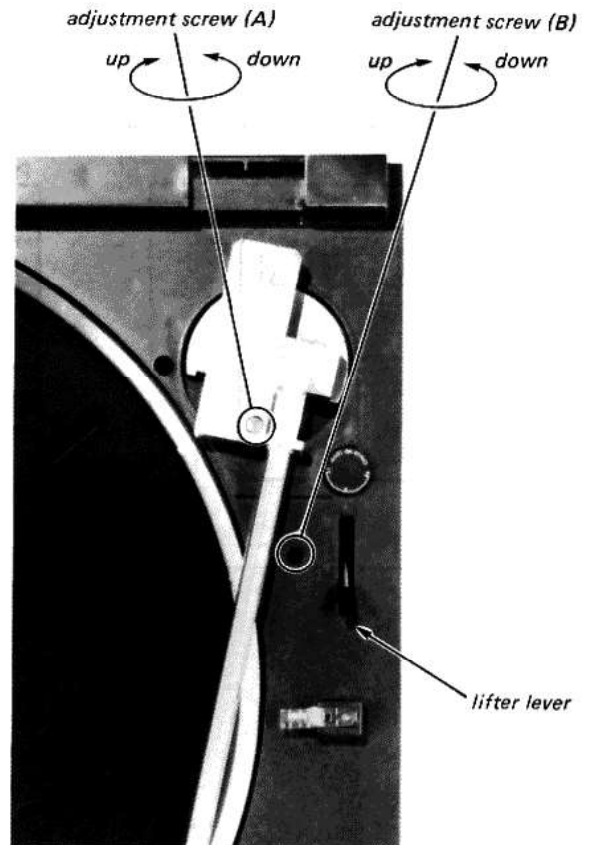
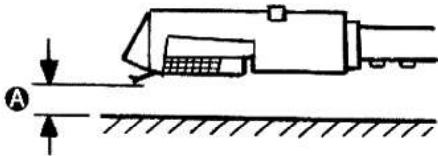
adjustment screw	clearance for portion A
↻	narrow
↺	widen

Stylus Height Adjustment

Note: Perform both adjustments for manual and automatic operations.

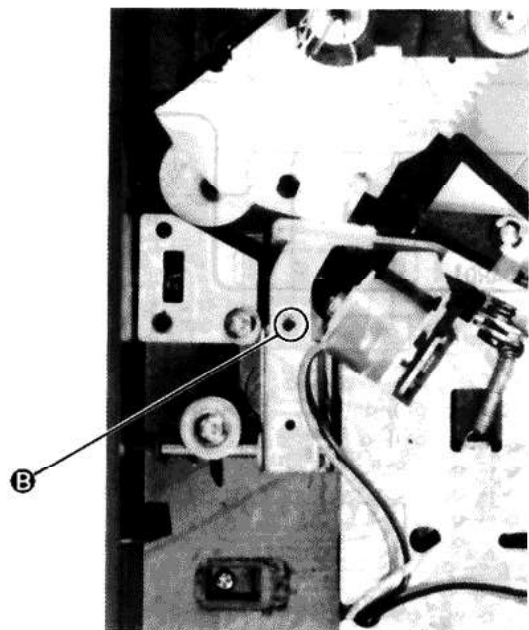
1. Automatic

- 1-1. Put a test record on the mat.
Depress the lifter lever to make a lifter-down mode (▽).
- 1-2. Move the arm on out-of-groove of a record by hand.
- 1-3. Adjust the adjustment screw (A) so that the stylus height **A** from face of a record becomes in 6mm to 8mm (1/4" to 9/32").
- 1-4. Move the arm on inner-groove of a record by hand and confirm that the stylus height **A** from face of a record becomes in 6mm to 8mm (1/4" to 9/32").
- 1-5. Return the arm to the armrest.



2. Manual

- 2-1. Put a test record on the mat.
- 2-2. Move the arm on inner most-groove of a record by hand.
Rotate the turntable by hand and descend the arm.
- 2-3. Depress the lifter lever to make a lifter-up mode (▽).
- 2-4. Move the arm on out-of-groove of a record by hand.
- 2-5. Adjust the adjustment screw (B) so that the stylus height **A** from face of a record becomes in 5mm to 6mm (7/32" to 1/4").
- 2-6. Move the arm on inner-groove of a record by hand.
Confirm that the stylus height **A** from face of a record becomes in 5mm to 6mm (7/32" to 1/4").
- 2-7. Moveover approach the arm to center of a record by hand.
Rotate the turntable by hand and return the arm.
- 2-8. Secure the portion **B** with locking compound..



Note: The difference of stylus height between Automatic and Manual operations is within 2mm (3/32"), but stylus height of Manual operation is not higher than that of Automatic operation.

Stylus Drop-point Adjustment

Note: Stylus force adjustment should be completed.

1. Put a test record YFSC-16 on the mat.
2. Set the SPEED switch to 33.
3. Press the START/STOP button.
4. By using a screwdriver, turn the adjustment screw so that the stylus tip drops on the record at the 4–16 counts position.
5. Move the arm to return detecting groove and confirm that the aut-return operation is started within 3–12 counts on the test record.

Note: The proper adjustment for a 30cm record is also correct for a 17cm record.

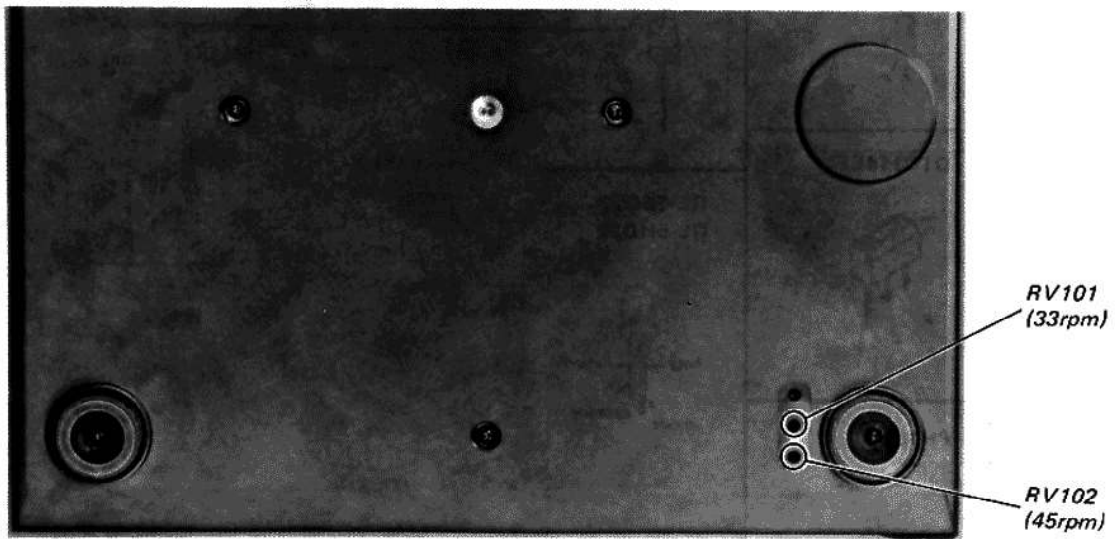


3-2. ELECTRICAL ADJUSTMENT

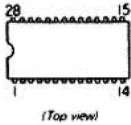


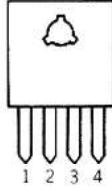

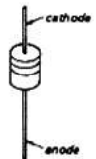
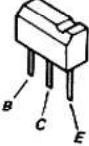
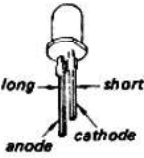

Speed Adjustment

Note: Be sure to perform 45rpm adjustment before 33rpm.

1. Put a stroboscope board on the mat.
2. Set the SPEED switch to 45.
Press the START/STOP button.
Adjust RV102 so that the stripped pattern of stroboscope board is stationary.
3. Set the SPEED switch to 33.
Adjust RV101 in the same way.

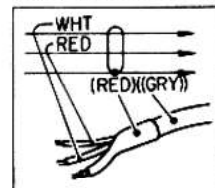


● Semiconductor Lead Layouts

<p>LM6416E-557</p>  <p>(Top view)</p>	<p>2SA1015 2SD1388</p> 	<p>10E-2 RD6.8E-L1</p> 
<p>μPC1470H</p> 	<p>2SD414-R</p> 	<p>1SS119 1SS202-1</p> 
<p>DTC114EF</p> 	<p>GL-5EG22 GL-5HD22</p> 	
<p>PH101</p> 		

Note:

- Color code of sleeving over the end of the jacket.



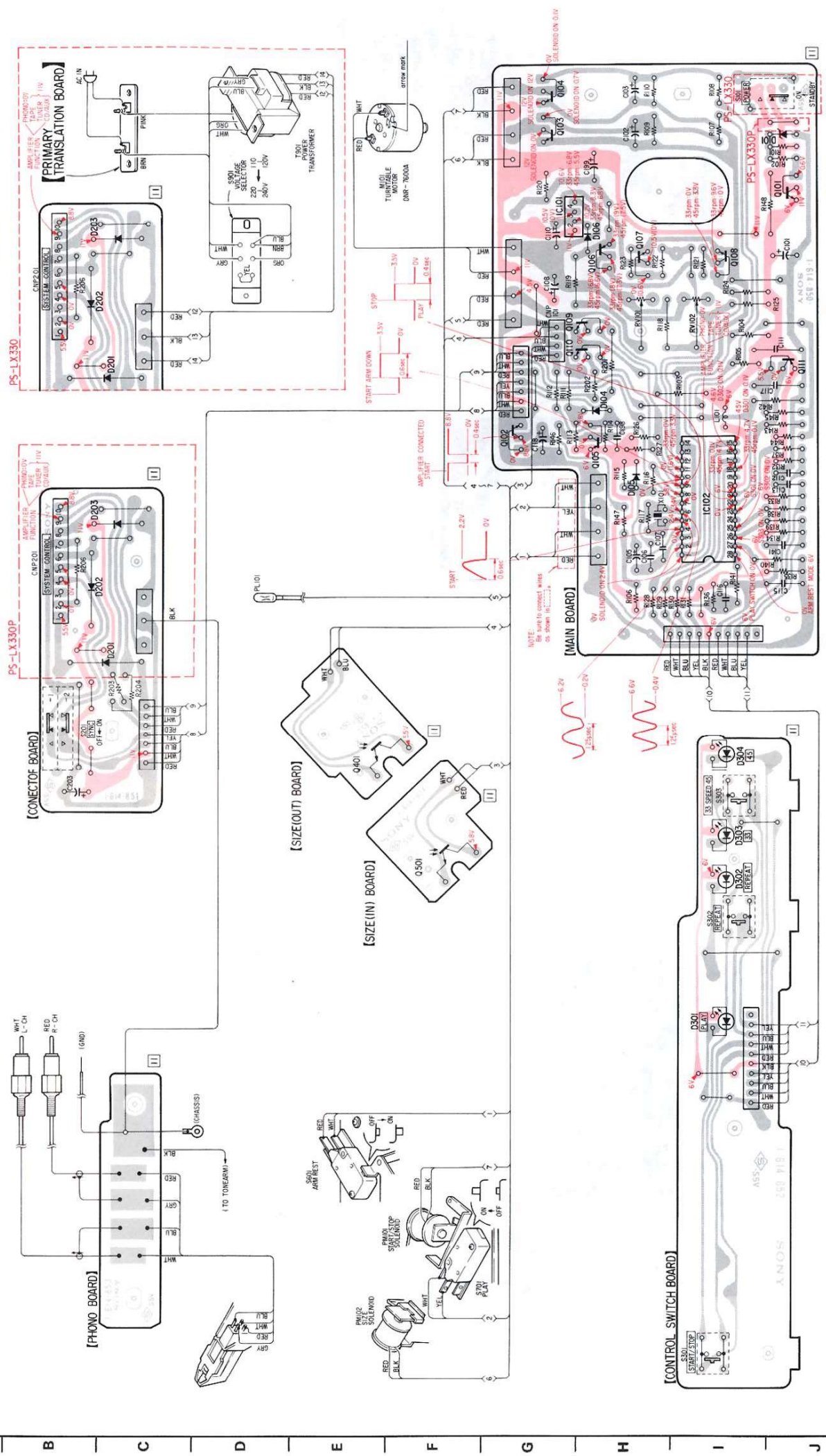
- — : parts extracted from the component side.
- — : parts extracted from the conductor side.
- (with hatched pattern) : B + pattern

SECTION 4 DIAGRAMS

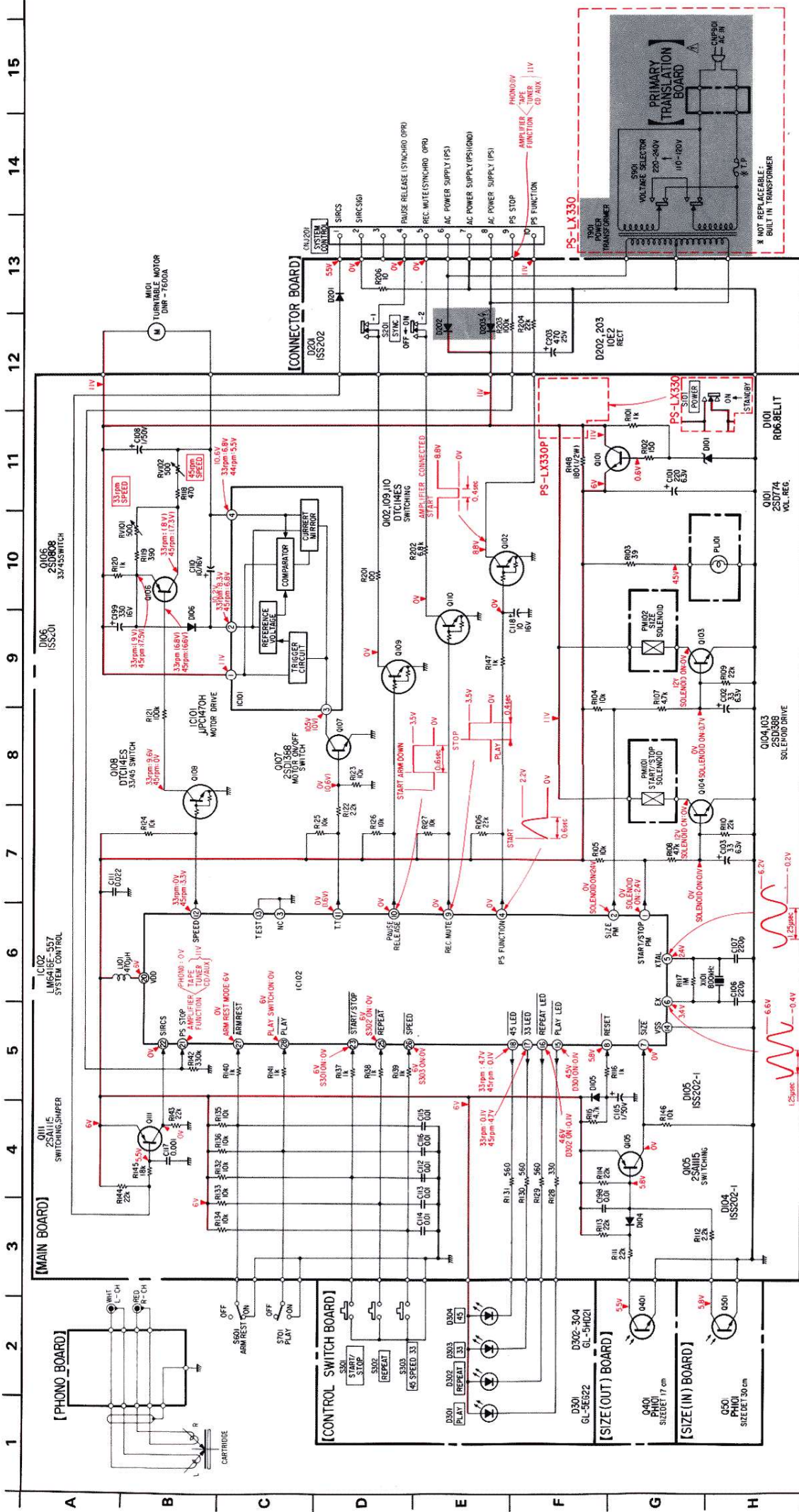
4-1. MOUNTING DIAGRAM

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15

Q	501	401	IC102	102	105	110	109	105	104	106	103	104	101	D
IC				107	106	108	107	106						
D	301	302	303	304	201	202	203	105	104	106	101	101	101	D



4-2. SCHEMATIC DIAGRAM



Note:

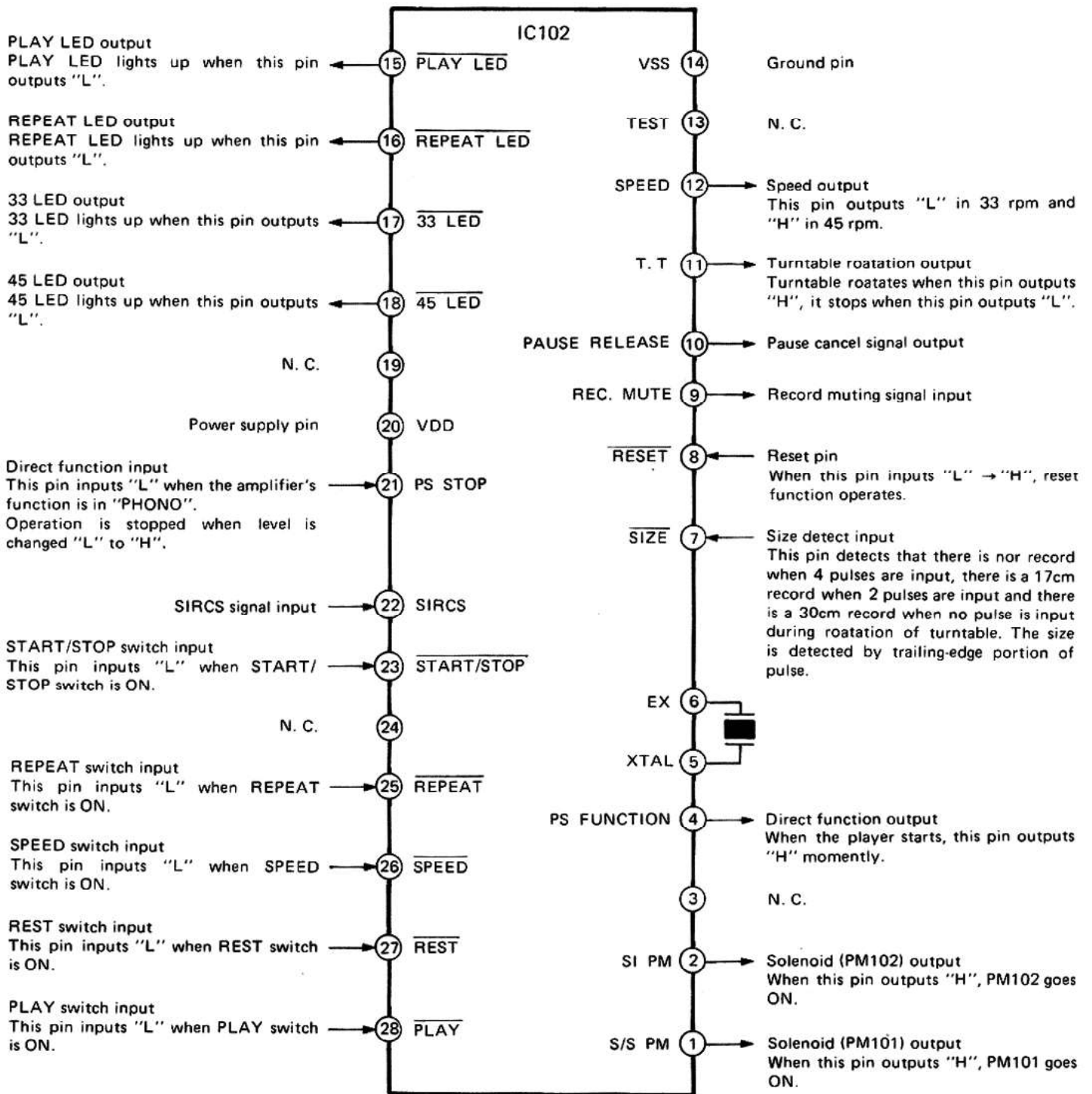
- All capacitors are in μF unless otherwise noted. pF: μF and tantalums.
- All resistors are in Ω and $\frac{1}{4}$ W or less unless otherwise specified.
- : B + bus.
- : adjustment for repair.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken under no-signal conditions with no mark: STOP
() : PLAY
- Voltage variations may be noted due to normal production tolerances.

Ref. No.	Switch	Position
S101	POWER	OFF
S201	SYNC	OFF
S301	START/STOP	OFF
S302	REPEAT	OFF
S303	SPEED	OFF
S601	ARM REST	ON
S701	PLAY	OFF
S901	VOLTAGE SELECTOR	110-120V

Note: The components identified by shading and mark Δ are critical for safety. Replace only with part number specified.

[IC102 (LM6414E-557) PIN FUNCTIONS]

IC102 (LM6414E-557) is an N-MOS 4 bit micro-computer for control integrating ROM, RAM, ALU, I/O port, timer, clock generator and etc., into 1-chip.

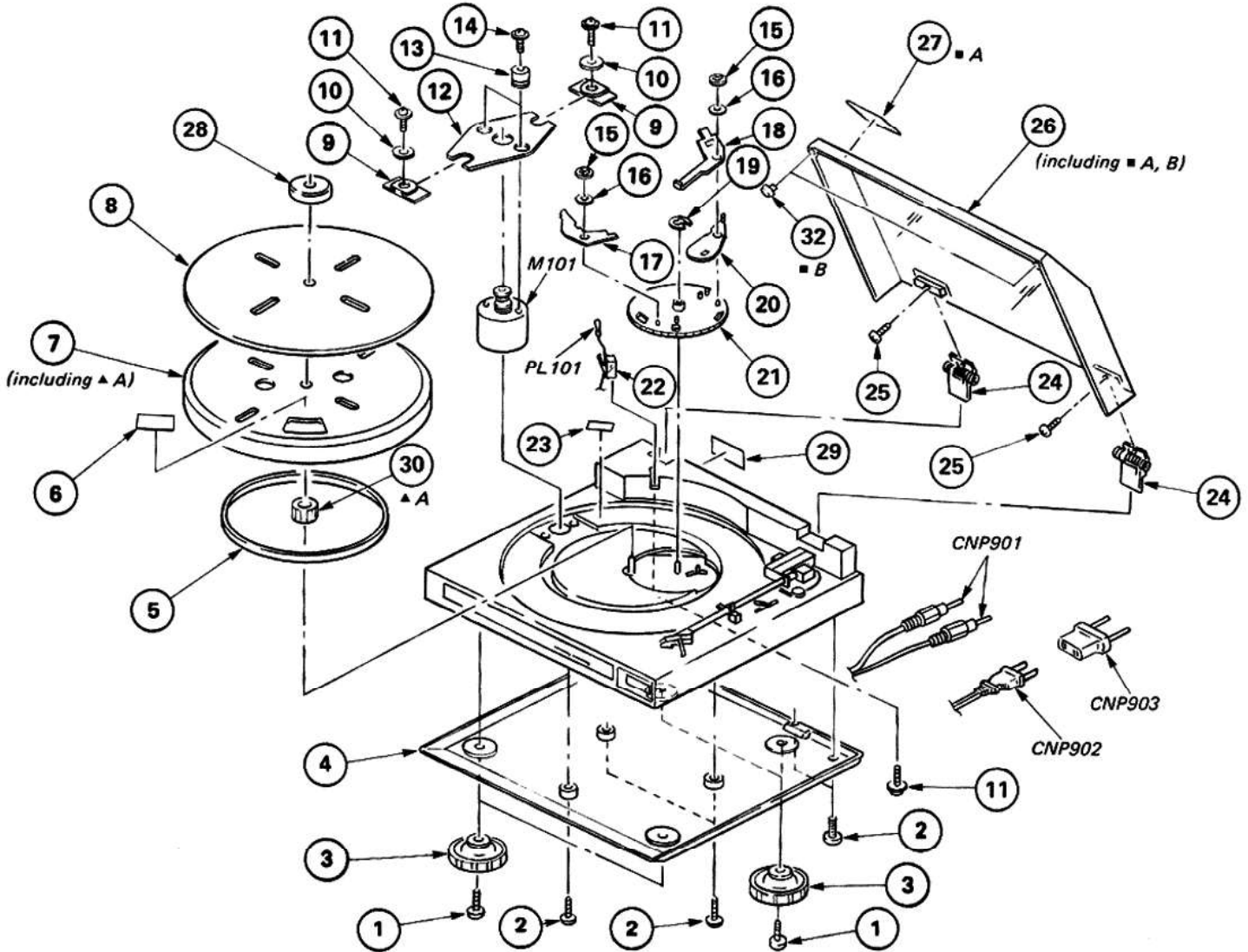


SECTION 5 EXPLODED VIEWS

NOTE:

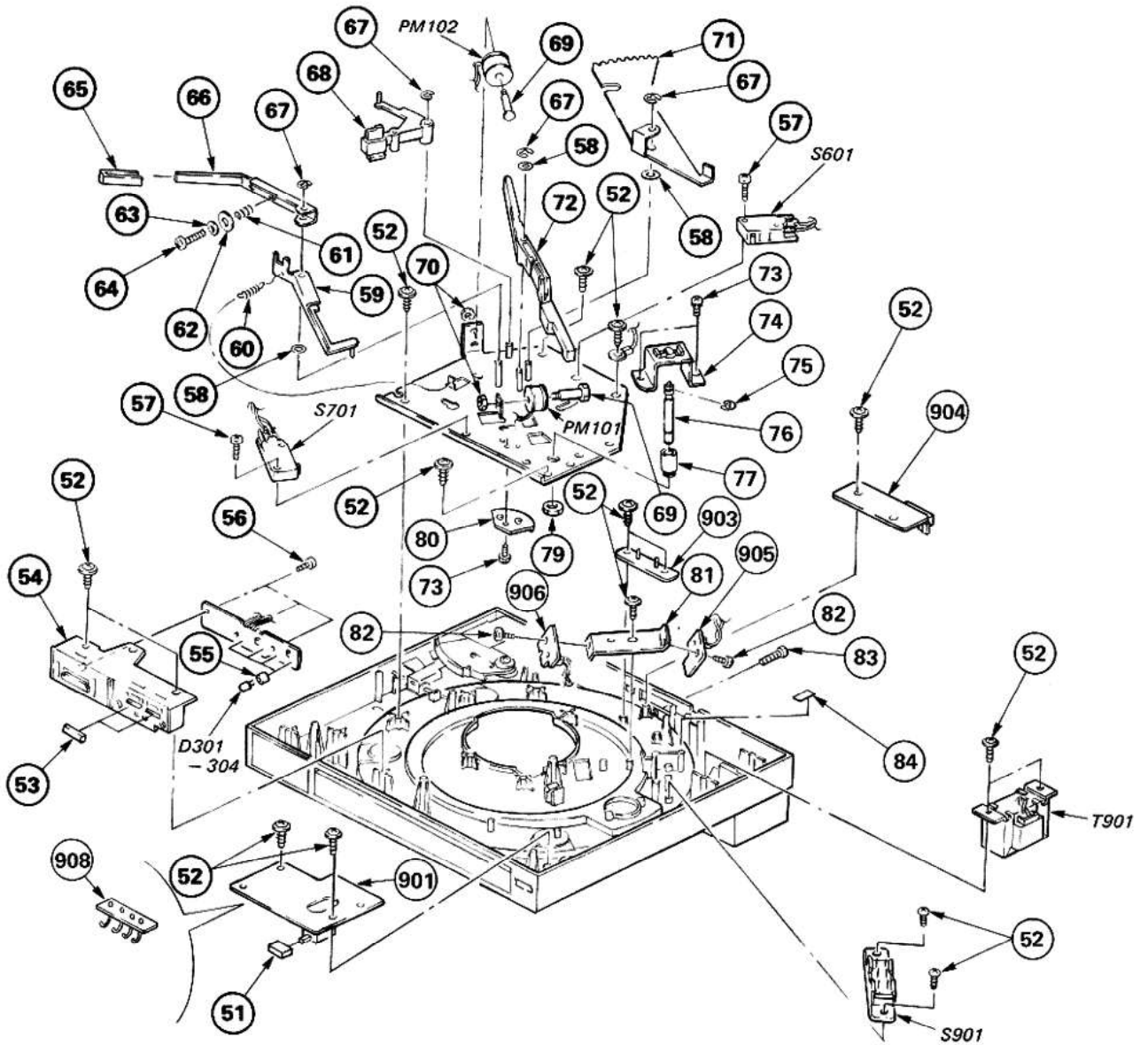
- The mechanical parts with no reference number in the exploded views are not supplied.
- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The construction parts of an assembled part are indicated with a collation number on the remark column.

(1)



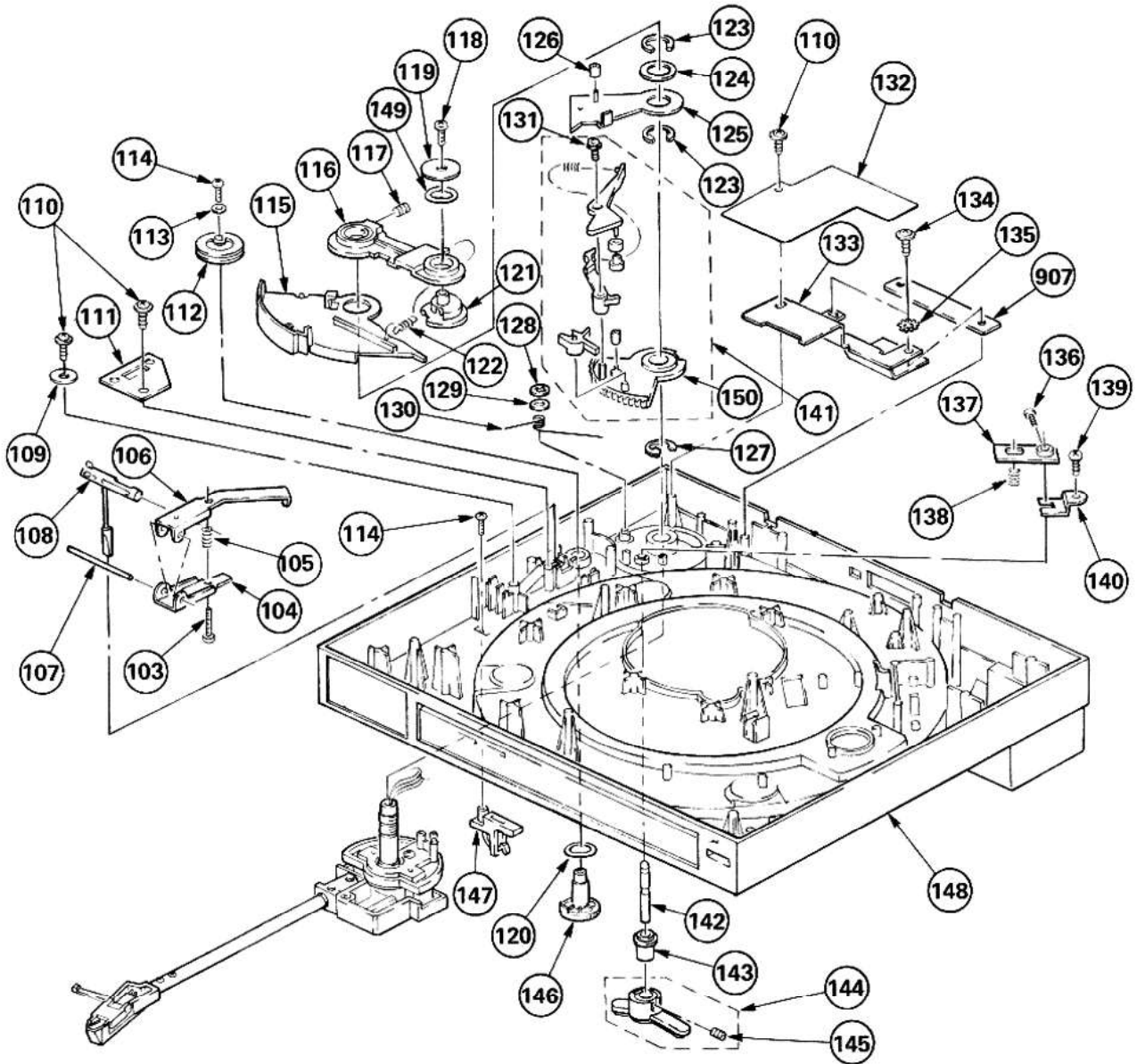
No.	Part No.	Description	REMARKS	No.	Part No.	Description	REMARKS
1	7-685-651-19	SCREW +BVTP 3X20 TYPE2 N-S		17	4-874-279-00	CLUTCH (L)	
2	7-685-648-19	SCREW +BVTP 3X12 TYPE2 N-S		18	4-874-254-00	CLUTCH (S)	
3	X-4887-908-0	INSULATOR ASSY		19	7-624-106-04	STOP RING 3.0, TYPE -E	
4	4-909-003-11	(PS-LX330P)...PLATE, BOTTOM		20	4-874-232-00	CLUTCH (R)	
	4-909-003-01	(PS-LX330)...PLATE, BOTTOM		21	4-880-524-00	GEAR (S), DRIVE	
5	4-850-664-00	BELT		22	4-908-110-01	COVER, LAMP	
6	*4-909-004-01	LABEL, CAUTION, GEAR		23	*4-881-683-00	(PS-LX330)...LABEL, VOLTAGE	
7	X-4909-004-1	TURNTABLE ASSY		24	4-885-731-11	HINGE	
8	4-909-059-11	(PS-LX330P)...SHEET, TURNTABLE		25	7-682-546-04	SCREW +B 3X5	
	4-909-059-02	(PS-LX330)...SHEET, TURNTABLE		26	X-4887-907-0	COVER ASSY, DUST	
9	4-908-120-01	RUBBER, FLOATING		27	3-703-705-01	STICKER, SONY SYMBOL (30)	
10	*4-301-647-00	WASHER, SPECIAL		28	3-701-806-00	(PS-LX330)...ADAPTOR, 45, (E)	
11	3-703-137-00	SCREW, TAPPING		29	*4-909-001-01	(PS-LX330P)...LABEL, MODEL NUMBER	
12	*4-908-106-01	BRACKET (B), MOTOR			*4-909-066-01	(PS-LX330)...LABEL, MODEL NUMBER	
13	4-909-061-01	CUSHION, MOTOR		30	4-868-052-00	GEAR, CENTER	
14	4-909-062-01	SCREW, MOTOR		31		
15	7-624-190-81	STOP RING 2, TYPE-CS		32	4-885-183-00	CUSHION (D)	
16	7-623-105-15	W 2, MIDDLE					

(2)



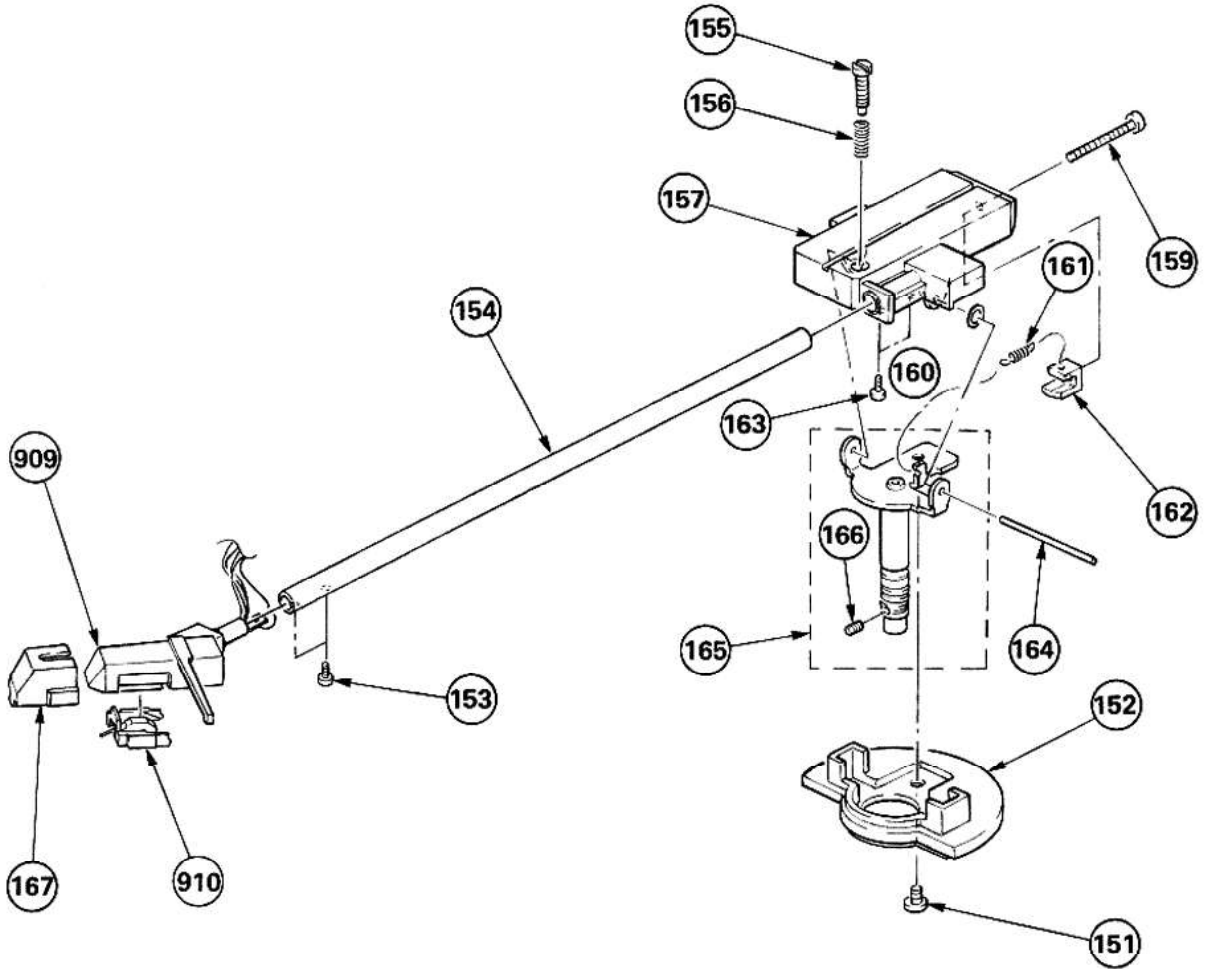
No.	Part No.	Description	REMARKS	No.	Part No.	Description	REMARKS
51	4-907-928-01	(PS-LX330)...BUTTON, POWER		72	X-4909-006-1	LEVER ASSY, CLUTCH	
52	3-703-137-00	SCREW, TAPPING		73	7-682-546-04	SCREW +BVTT 3X5 (S)	
53	4-908-111-11	BUTTON (B), CONTROL		74	*4-909-021-01	BRACKET, BEARING	
54	4-909-054-01	BASE, BUTTON, CONTROL		75	7-624-133-34	STOP RING 8, TYPE-CE	
55	*4-901-657-00	SPACER (A), LED		76	4-908-103-01	SHAFT, CENTER	
56	7-685-134-14	SCREW +P 2.6X8 TYPE2 NON-SLIT		77	4-909-022-01	BEARING (B)	
57	7-685-755-01	SCREW +PTT 3X14 (S)		78	*X-4909-015-1	CHASSIS ASSY	
58	3-701-441-21	WASHER		79	4-879-701-00	NUT, HEXAGON	
59	*X-4909-010-1	LEVER ASSY, RESET		80	*4-909-023-01	RETAINER, CLUTCH	
60	4-909-024-01	SPRING (RESET B), TENSION		81	*4-909-037-01	BRACKET, SENSOR	
61	4-909-031-01	SPRING (BRAKE B), COMPRESSION		82	7-685-750-04	SCREW +PTT 3X5 (S)	
62	*4-301-647-00	WASHER, SPECIAL		83	7-685-647-79	SCREW +BVTP 3X10 TYPE2 N-S	
63	4-812-554-00	WASHER		84	3-831-441-XX	CUSHION (B), CABINET	
64	*7-682-551-09	SCREW +B 3X14		901	*A-4619-256-A	(PS-LX330P)...MOUNTED PCB, SYSTEM CONTROL	
65	4-874-275-00	PAD, BRAKE		902	*A-4619-259-A	(PS-LX330)...MOUNTED PCB, SYSTEM CONTROL	
66	*4-909-030-01	LEVER (B), BRAKE		903	*1-614-852-11	PC BOARD, CONTROL SWITCH	
67	7-624-106-04	STOP RING 3.0, TYPE -E		904	*1-608-536-00	(PS-LX330)...PC BOARD, PRIMARY TRANSLATION	
68	X-4909-008-1	LEVER (DP) ASSY, SIZE		905	*1-614-851-11	PC BOARD, CONNECTOR	
69	4-874-234-00	CORE		906	*1-614-855-11	PC BOARD, SIZE (OUT)	
70	7-622-207-05	N 2.6, TYPE 2		908	*1-614-854-11	PC BOARD, SIZE (IN)	
71	*X-4909-007-1	LEVER ASSY, MAIN			*1-508-801-00	U TYPE BASE POST 4P	

(3)



No.	Part No.	Description	REMARKS	No.	Part No.	Description	REMARKS
101			127	7-624-133-54	STOP RING 10, TYPE-CE	
102			128	7-624-190-31	STOP RING 4, TYPE-CS	
103	7-621-775-80	SCREW +B 2.6X16		129	7-688-004-11	W 4, MIDDLE	
104	*4-909-038-01	LEVER, LIFTER		130	4-909-067-01	SPRING, IFC	
105	4-880-503-00	SPRING, COMPRESSION		131	7-687-202-21	TOTSU PTPWH 2X4, TYPE 2, SLIT	
106	*4-880-501-00	LEVER (A), LIFTER		132	*4-909-006-01	PLATE (B), SHIELD	
107	*4-881-611-00	SHAFT, LEVER, LIFTER		133	*4-909-007-01	PLATE (A), SHIELD	
108	4-909-012-01	CAM, LIFTER		134	3-703-136-00	SCREW, TAPPING	
109	*4-301-647-00	WASHER, SPECIAL		135	7-623-422-07	LW 3, TYPE B	
110	3-703-137-00	SCREW, TAPPING		136	7-621-255-25	SCREW +P 2X4	
111	*4-909-009-01	RETAINER, CAM		137	*X-4909-011-1	GUIDE ASSY, LIFTER	
112	*4-887-903-00	CAM, IFC		138	4-909-083-01	SPRING (LIFTER), COMPRESSION	
113	7-688-002-11	W 2.6, MIDDLE		139	3-703-135-00	SCREW, TAPPING	
114	7-685-134-14	SCREW +P 2.6X8 TYPE2 NON-SLIT		140	*4-909-008-01	RETAINER (P)	
115	4-909-045-01	LEVER (C), ARM		141	X-4909-012-1	LEVER (D) ASSY, INDEX	
116	4-909-056-01	LEVER (D), ARM		142	4-909-034-01	ROD (A), PUSH	
117	3-701-507-00	SET SCREW, DOUBLE POINT, (M3X5)		143	4-909-033-01	CASE (A), ROD, PUSH	
118	7-685-144-21	SCREW +P 3X5 TYPE2 NON-SLIT		144	X-4909-002-1	PLATE ASSY, UP AND DOWN	
119	0-056-028-00	WASHER, PLAIN, 14 DIA.		145	7-621-738-08	SET-SCY, HEX. 2.6X4, FLAT POINT	
120	4-844-041-00	WASHER, (N)		146	4-909-010-01	KNOB, IFC	
121	4-909-046-01	CAM, ECCENTRIC		147	X-4879-707-0	REST SUB ASSY, ARM	
122	3-548-124-00	SPRING, TENSION		148	X-4909-013-1	(PS-LX330P;BLACK)...FRAME ASSY	
123	7-624-133-44	STOP RING 9, TYPE-CE			X-4090-020-1	(PS-LX330P;SILVER)...FRAME ASSY	
124	4-876-324-21	POLY-SLIDER (DIA. 9.5)			X-4909-018-1	(PS-LX330)...FRAME ASSY	
125	*X-4909-003-1	LEVER (E) ASSY, INDEX		149	4-844-041-11	WASHER, (N)	
126	*4-874-259-00	RUBBER, SHOCK ABSORBING		150	4-909-055-01	LEVER (D), INDEX	
				907	*1-614-853-11	PC BOARD, PHONO	

(4)



<u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>REMARKS</u>	<u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>REMARKS</u>
151	7-682-546-04	SCREW +B 3X5		161	4-909-015-01	SPRING, TENSION	
152	4-909-051-01	BASE, ARM		162	*4-909-016-01	HOOK, SPRING	
153	7-685-773-04	SCREW +PTT 1.7X3		163	7-685-104-14	SCREW +P 2X6 TYPE2 SLIT	
154	4-909-052-01	PIPE, ARM		164	*4-909-014-01	PIN, HORIZONTAL	
155	4-909-086-01	SHAFT, ADJUSTMENT, HIGH		165	X-4909-014-1	BRACKET ASSY, ROTARY	
156	4-887-918-00	SPRING, COMPRESSION		166	7-621-712-17	SET-SCREW, SLOT 2.6X2 CUP POINT	
157	X-4909-005-1	JOINT ASSY, PIPE		167	4-887-959-01	PROTECTOR	
159	7-682-552-04	SCREW +B 3X16		909	1-549-116-00	CARTRIDGE (VL-43GS)	
160	3-701-437-01	WASHER		910	1-549-114-00	STYLUS (ND-143G)	

SECTION 6 ELECTRICAL PARTS LIST

NOTE:

- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- If there are two or more same circuits in a set such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

CAPACITORS:

MF:μF, PF:μF.

RESISTORS

- All resistors are in ohms.
- F : nonflammable

COILS

· MMH : mH, UH : μH

SEMICONDUCTORS

In each case, U : μ, for example:

UA...: μA..., UPA...: μPA..., UPC...: μPC,
UPD...: μPD...

The components identified by shading and mark are critical for safety. Replace only with part number specified.

Les composants identifiés par une trame et une marque sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

ELECTRICAL PARTS

Ref.No.	Part No.	Description
901	*A-4619-256-A *A-4619-259-A	(PS-LX330P)...MOUNTED PCB, SYSTEM CONTROL (PS-LX330)...MOUNTED PCB, SYSTEM CONTROL
902	*1-614-852-11	PC BOARD, CONTROL SWITCH
903	*1-608-536-00	(PS-LX330)...PC BOARD, PRIMARY TRANSLATION
904	*1-614-851-11	PC BOARD, CONNECTOR
905	*1-614-855-11	PC BOARD, SIZE (OUT)
906	*1-614-854-11	PC BOARD, SIZE (IN)
907	*1-614-853-11	PC BOARD, PHONO
908	*1-508-801-00	U TYPE BASE POST 4P
909	1-549-116-00	CARTRIDGE (VL-43GS)
910	1-549-114-00	STYLUS (ND-143G)
C101	1-123-308-00	ELECT 220MF 20% 6.3V
C102	1-123-318-00	ELECT 33MF 20% 6.3V
C103	1-123-318-00	ELECT 33MF 20% 6.3V
C105	1-123-611-00	ELECT 1MF 20% 50V
C106	1-162-286-31	CERAMIC 220PF 10% 50V
C107	1-162-286-31	CERAMIC 220PF 10% 50V
C108	1-123-611-00	ELECT 1MF 20% 50V
C110	1-123-617-00	ELECT 10MF 20% 16V
C111	1-161-494-00	CERAMIC 0.022MF 30% 25V
C112	1-162-306-31	CERAMIC 0.01MF 30% 16V
C113	1-162-306-31	CERAMIC 0.01MF 30% 16V
C114	1-162-306-31	CERAMIC 0.01MF 30% 16V
C115	1-162-306-31	CERAMIC 0.01MF 30% 16V
C116	1-162-306-31	CERAMIC 0.01MF 30% 16V
C117	1-162-294-31	CERAMIC 0.001MF 10% 50V
C118	1-123-617-00	ELECT 10MF 20% 16V
C198	1-162-306-31	CERAMIC 0.01MF 30% 16V
C199	1-123-322-00	ELECT 330MF 20% 16V
C203	1-123-337-00	ELECT 1000MF 20% 25V
CNJ101	*1-564-706-11	PIN, CONNECTOR (SMALL TYPE) 4P
CNJ201	1-562-479-11	SOCKET, CONNECTOR 10P
CNP901	1-551-294-00	CORD
▲CNP902	1-551-472-00	(PS-LX330)...CORD, POWER
▲CNP903	1-526-565-00	(PS-LX330)...AC PLUG ADAPTOR
D101	8-719-101-63	DIODE RD6.8EL1
D104	8-719-911-19	DIODE 1SS119
D105	8-719-911-19	DIODE 1SS119
D106	8-719-911-19	DIODE 1SS119
D201	8-719-107-94	DIODE 1SS202-1
D202	▲8-719-200-02	DIODE 10E-2
D203	▲8-719-200-02	DIODE 10E-2
D301	8-719-907-36	DIODE GL-5EG22
D302	8-719-906-58	DIODE GL-5HD21
D303	8-719-906-58	DIODE GL-5HD21
D304	8-719-906-58	DIODE GL-5HD21

ELECTRICAL PARTS

Ref.No.	Part No.	Description
IC101	8-759-103-35	IC UPC1470H
IC102	8-759-801-85	IC LM6416E-557
L101	1-407-177-XX	MICRO INDUCTOR 470UH
M101	8-835-126-01	MOTOR, DC (DNR-7600A)
PL101	1-518-169-XX	LAMP, PILOT
PM101	1-454-394-11	SOLENOID, PLUNGER
PM102	1-454-394-11	SOLENOID, PLUNGER
Q101	8-729-141-42	TRANSISTOR 2SD414-R
Q102	8-729-900-45	TRANSISTOR DTC114EF
Q103	8-729-802-34	TRANSISTOR 2SD1388
Q104	8-729-802-34	TRANSISTOR 2SD1388
Q105	8-729-201-52	TRANSISTOR 2SA1015
Q106	8-729-201-52	TRANSISTOR 2SA1015
Q107	8-729-802-34	TRANSISTOR 2SD1388
Q108	8-729-900-45	TRANSISTOR DTC114EF
Q109	8-729-900-45	TRANSISTOR DTC114EF
Q110	8-729-900-45	TRANSISTOR DTC114EF
Q111	8-729-201-52	TRANSISTOR 2SA1015
Q401	8-729-101-01	TRANSISTOR PH101
Q501	8-729-101-01	TRANSISTOR PH101
R101	1-247-831-00	CARBON 1K 5% 1/6W
R102	1-247-811-00	CARBON 150 5% 1/6W
R103	1-247-097-00	CARBON 39 5% 1/4W
R104	1-247-855-00	CARBON 10K 5% 1/6W
R105	1-247-855-00	CARBON 10K 5% 1/6W
R106	1-247-863-00	CARBON 22K 5% 1/6W
R107	1-247-847-00	CARBON 4.7K 5% 1/6W
R108	1-247-847-00	CARBON 4.7K 5% 1/6W
R109	1-247-863-00	CARBON 22K 5% 1/6W
R110	1-247-863-00	CARBON 22K 5% 1/6W
R111	1-247-839-00	CARBON 2.2K 5% 1/6W
R112	1-247-839-00	CARBON 2.2K 5% 1/6W
R113	1-247-863-00	CARBON 22K 5% 1/6W
R114	1-247-863-00	CARBON 22K 5% 1/6W
R115	1-247-847-00	CARBON 4.7K 5% 1/6W
R116	1-247-831-00	CARBON 1K 5% 1/6W
R117	1-247-903-00	CARBON 1M 5% 1/6W
R118	1-214-721-00	METAL 470 1% 1/4W
R119	1-214-719-00	METAL 390 1% 1/4W
R120	1-247-831-00	CARBON 1K 5% 1/6W
R121	1-247-879-00	CARBON 100K 5% 1/6W
R122	1-247-839-00	CARBON 2.2K 5% 1/6W
R123	1-247-855-00	CARBON 10K 5% 1/6W
R124	1-247-855-00	CARBON 10K 5% 1/6W

ELECTRICAL PARTS

Ref.No.	Part No.	Description			
R125	1-247-855-00	CARBON	10K	5%	1/6W
R126	1-247-855-00	CARBON	10K	5%	1/6W
R127	1-247-855-00	CARBON	10K	5%	1/6W
R128	1-247-819-00	CARBON	330	5%	1/6W
R129	1-247-825-00	CARBON	560	5%	1/6W
R130	1-247-825-00	CARBON	560	5%	1/6W
R131	1-247-825-00	CARBON	560	5%	1/6W
R132	1-247-855-00	CARBON	10K	5%	1/6W
R133	1-247-855-00	CARBON	10K	5%	1/6W
R134	1-247-855-00	CARBON	10K	5%	1/6W
R135	1-247-855-00	CARBON	10K	5%	1/6W
R136	1-247-855-00	CARBON	10K	5%	1/6W
R137	1-247-831-00	CARBON	1K	5%	1/6W
R138	1-247-831-00	CARBON	1K	5%	1/6W
R139	1-247-831-00	CARBON	1K	5%	1/6W
R140	1-247-831-00	CARBON	1K	5%	1/6W
R141	1-247-831-00	CARBON	1K	5%	1/6W
R142	1-247-891-00	CARBON	330K	5%	1/6W
R143	1-247-863-00	CARBON	22K	5%	1/6W
R144	1-247-863-00	CARBON	22K	5%	1/6W
R145	1-247-861-00	CARBON	18K	5%	1/6W
R146	1-247-855-00	CARBON	10K	5%	1/6W
R147	1-247-831-00	CARBON	1K	5%	1/6W
R148	1-247-222-00	CARBON	180	5%	1/2W
R201	1-247-807-00	CARBON	100	5%	1/6W
R202	1-247-851-00	CARBON	6.8K	5%	1/6W
R203	1-247-863-00	CARBON	22K	5%	1/6W
R204	1-247-879-00	CARBON	100K	5%	1/6W
R206	1-247-783-00	CARBON	10	5%	1/6W
RV101	1-226-232-00	RES, ADJ, CARBON 500			
RV102	1-226-232-00	RES, ADJ, CARBON 500			
S101	1-553-909-00	(PS-LX330)...SWITCH, PUSH(1 KEY)(POWER)			
S201	1-570-150-11	SWITCH, SLIDE (SYNC)			
S301	1-553-856-00	SWITCH, KEY BOARD (START/STOP)			
S302	1-553-856-00	SWITCH, KEY BOARD (REPEAT)			
S303	1-553-856-00	SWITCH, KEY BOARD (45 SPEED 33)			
S601	1-570-149-11	SWITCH, MICRO			
S701	1-570-149-11	SWITCH, MICRO			
S901	▲.1-552-535-00	(PS-LX330)...SWITCH, POWER & VOLTAGE CHANGE			
T901	▲.1-447-691-00	TRANSFORMER, POWER			
X101	1-567-342-11	OSCILLATOR, CERAMIC			

ACCESSORY & PACKING MATERIAL

Part No.	Description
3-532-616-00	BAG, POLYETHYLENE
3-701-630-00	(PS-LX330)...BAG, POLYETHYLENE
3-701-634-00	BAG, POLYETHYLENE
3-701-806-00	(PS-LX330)...ADAPTOR, 45, (E)
3-760-296-11	(PS-LX330)...MANUAL, INSTRUCTION
3-794-123-11	LABEL, CAUTION
4-880-334-00	CUSHION, ARM
4-887-948-00	HOLDER, TURNTABLE
4-909-059-02	SHEET, TURNTABLE
4-909-068-01	CUSHION (LEFT)
4-909-069-01	CUSHION (RIGHT)
4-909-071-01	SPACER, CLUTCH
4-909-072-01	PROTECTOR

The components identified by shading and mark ▲ are critical for safety. Replace only with part number specified.

Les composants identifiés par une trame et une marque ▲ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

