

Service Manual

Cassette Deck

RS-M275X

(Silver Face)
(Black Face)

dbx -Equipped Direct Drive
Stereo Cassette Deck



This is the Service Manual for the following areas.

- ☐ For all European areas except United Kingdom.
- ☒ For United Kingdom.
- ☒ For Asia, Latin America, Middle East and Africa areas.

RS-M250 MECHANISM SERIES

Specifications

Track system:	4-track 2-channel stereo recording and playback	Inputs:	MIC; sensitivity 0.25mV, applicable microphone impedance 400Ω—10kΩ
Tape speed:	4.8cm/s		LINE; sensitivity 60mV, input impedance more than 47kΩ
Wow and flutter:	0.03% (WRMS), ±0.07% (DIN)	Outputs:	LINE; output level 700mV, output impedance 1.5kΩ or less
Frequency response:	Metal tape; 20—20,000Hz 25—19,000Hz (DIN) 30—18,000Hz ±3dB		HEADPHONES; output level 130mV (8Ω) applicable headphone impedance 8Ω—600Ω
	CrO ₂ tape; 20—19,000Hz 25—18,000Hz (DIN) 30—17,000Hz ±3dB	Bias frequency:	85kHz
	Normal tape; 20—18,000Hz 25—17,000Hz (DIN) 30—16,000Hz ±3dB	Motor:	3-motor system 1-FG servo controlled direct-drive motor 2-DC motors for reel-table drive
Dynamic range:	110dB (at 1kHz), dbx in	Heads:	2-head system 1-AX (AMORPHOUS) head for record/playback 1-double-gap ferrite head for erasure
Max. input level	improvement: 10dB or more improved with dbx in (at 1kHz)	Power requirement:	110/125/220/240V, 50-60Hz Pre-set power voltage 220V Pre-set power voltage 240V for United Kingdom
Signal-to-noise ratio:	dbx in; 92dB Dolby C NR in; 76dB (CCIR) Dolby B NR in; 68dB (CCIR) NR off; 58dB (signal level=max. input level A weighted, CrO ₂ type tape)	Power consumption:	37W
Fast forward and		Dimensions:	43.0cm(W) × 9.8cm(H) × 32.6cm(D)
rewind time:	Approx. 90 seconds with C-60 cassette tape	Weight:	6.5kg

Specifications are subject to change without notice.

* The term dbx is a registered trademark of dbx Inc.

** 'Dolby' and the double-D symbol are trademarks of Dolby Laboratories.

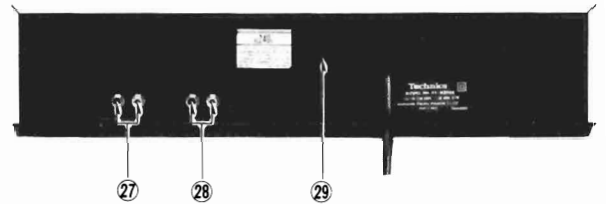
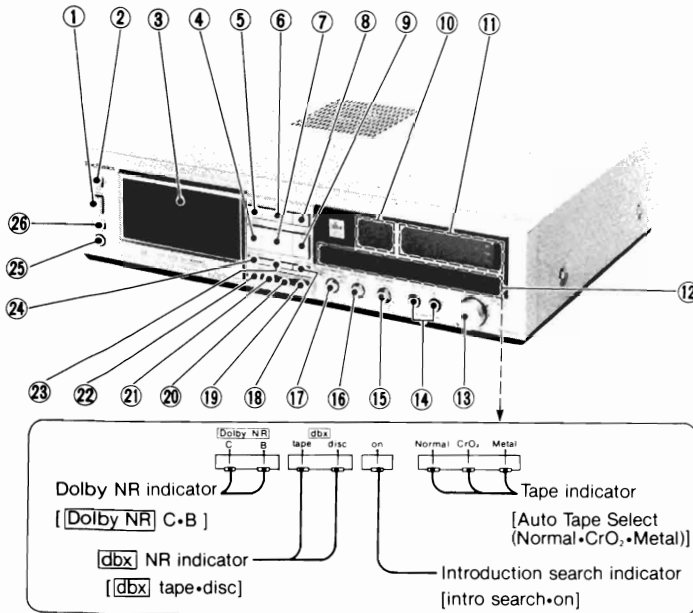
Technics

Matsushita Electric Trading Co., Ltd.
P.O. Box 288, Central Osaka Japan

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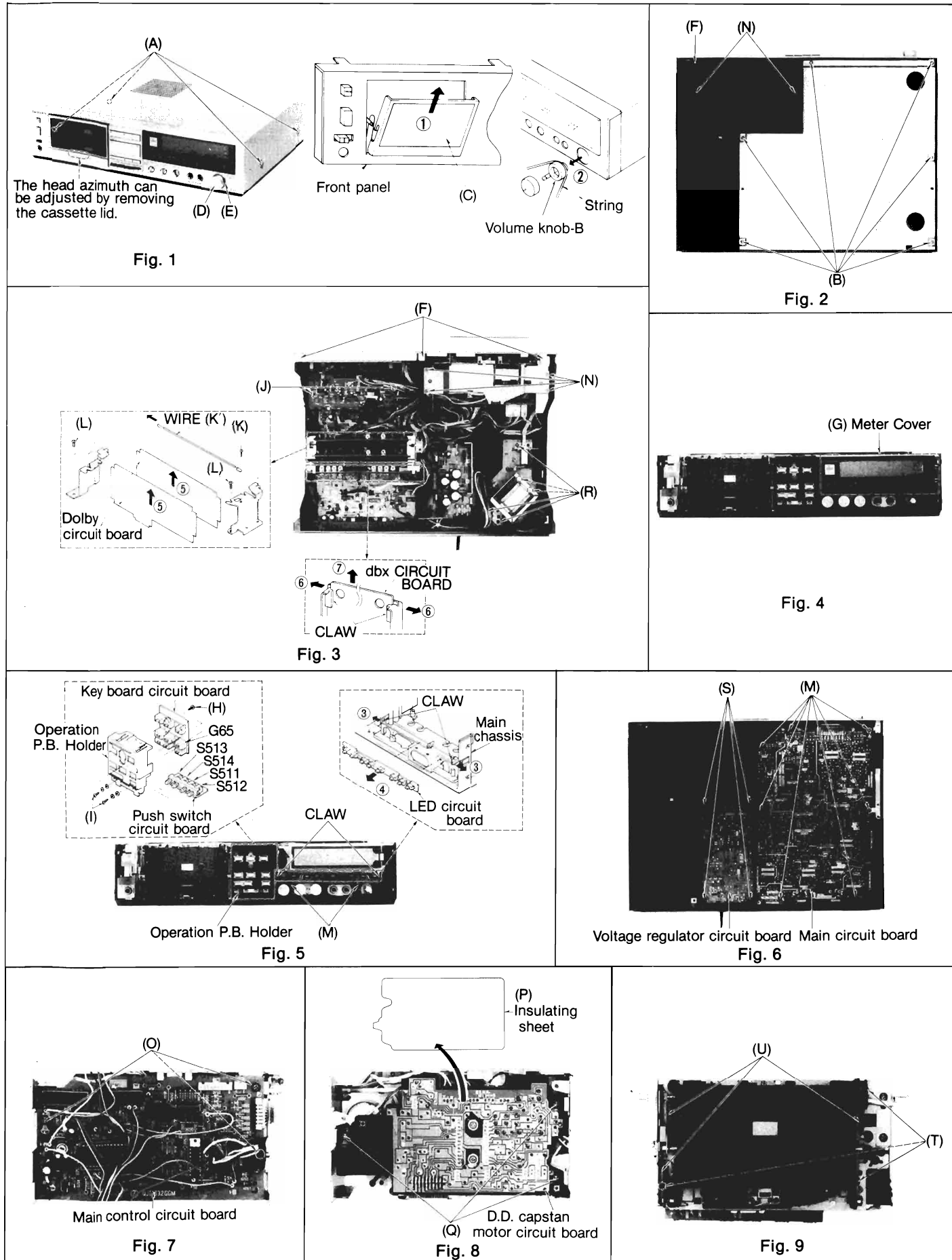
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LOCATION OF CONTROLS AND COMPONENTS



- | | |
|--|--|
| ① Power switch [power (push on)] | ⑩ Digital multi counter [multi counter] |
| ② Eject button [eject] | ⑪ FL (fluorescent level) meter |
| ③ Cassette holder | ⑫ Indicator |
| ④ Rewind button [rew (M·S) (◀◀)] | ⑬ Input level controls [input level (L↔R)] |
| ⑤ Record button and indicator [rec (○)] | ⑭ Microphone jacks [mic (L·R)] |
| ⑥ Pause button and indicator [pause (⏏)] | ⑮ Output level control [output level] |
| ⑦ Play button and indicator [play (▶)] | ⑯ Bias fine adjustment control [bias adjust] |
| ⑧ Record muting button [rec mute (⊙)] | ⑰ Noise reduction select switch [Noise reduction (Dolby NR C·B·out·dbx tape·disc)] |
| ⑨ Fast forward button [ff (M·S) (▶▶)] | ⑱ Counter reset button [counter reset] |
| | ⑲ Music select button [music select] |
| | ⑳ Set button [set] |
| | ㉑ Tape/time select button [tape/time] |
| | ㉒ Memory repeat button [memory repeat (off·on)] |
| | ㉓ Stop button [stop (■)] |
| | ㉔ Introduction search button [intro search] |
| | ㉕ Headphones jack [phones] |
| | ㉖ Timer start switch [timer (rec·off·play)] |
| | ㉗ Line output jacks [LINE OUT (L·R)] |
| | ㉘ Line input jacks [LINE IN (L·R)] |
| | ㉙ Voltage selector [VOLTAGE SELECTOR] |

DISASSEMBLY INSTRUCTIONS





Ref. No.	Procedure	To remove —	Remove —	Shown in fig. —
1	1	Case cover	• 4 screws(A)	1
2	2	Bottom cover	• 6 screws(B)	2
3	1→2→3	Front panel	• Cassette lid(C) (As shown in fig. 1, pull out in the direction of arrow ①.) • Volume knob-A(D) • Volume knob-B(E) (As shown in fig. 1, set a string on volume knob-B and pull it out in the direction of arrow ②.) • 4 screws(F)	1 1 2, 3
4	1→3→4	Push switch circuit board and key board circuit board	• Meter cover(G) • 3 screws(H) • 2 screws(I)	4 5 5
5	1→3→5	FL meter	• 2 red screws(J)	3
6	1→3→5→6	LED circuit board	• As shown in fig. 5, pull the claw in the direction of arrow ③, then pull LED circuit board in the direction of arrow ④. Then, it can be removed.	5
7	1→3→7	dbx circuit board and Dolby circuit board	• 1 screw(K) • Wire(K') • 2 screws(L) (As shown in fig. 3, pull Dolby circuit board in the direction of arrow ⑤.) • As shown in fig. 3, pull the claw in the direction of arrow ⑥, then pull dbx circuit board in the direction of arrow ⑦. Then, it can be removed.	3 3 3 3
8	1→2→3→5→7→8	Main circuit board	• 9 red screws(M)	5, 6
9	1→3→9	Mechanism unit	• 6 screws(N) (As shown in fig. 5, pull out operation P.B. holder.)	2, 3
10	1→3→9→10	Main control circuit board	• 3 screws(O)	7
11	1→3→9→10→11	D.D capstan motor circuit board	• Insulating sheet(P) • 3 screws(Q)	8 8
12	1→12	Power transformer circuit board	• 5 screws(R)	3
13	1→13	Voltage regulator circuit board	• 4 screws(S)	6
14	1→3→9→14	Cassette holder assembly	• 3 screws(T) • Lock lever spring(U)	9 9

MEASUREMENT AND ADJUSTMENT METHODS (WITHOUT dbx SYSTEM)


Tape selector (Tape mode switching)

For measurement adjustment with test tapes without tape detection holes (A and B), switch tape modes as follows.
(For normal tape mode, just insert a normal tape into the cassette holder.)

* Metal tape mode setting:

Metal tape mode is obtained by disconnecting the 3 pin socket  from the 3 pin post  on the P.C.B. (Printed Circuit Board).

* CrO₂ tape mode setting:

First, disconnect the 3 pin socket  in the same way as above. Then, as illustrated in the figure right, connect the terminal-3 of the 3 pin post to the ground with a connection wire.

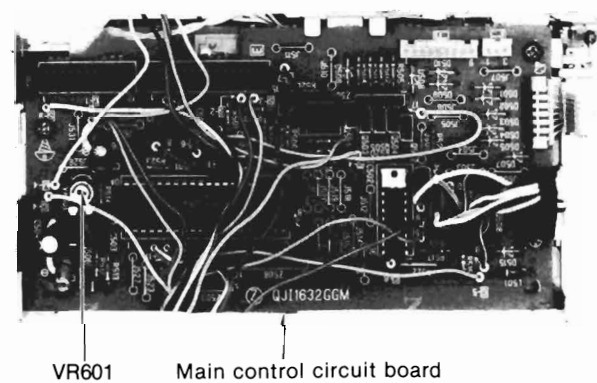
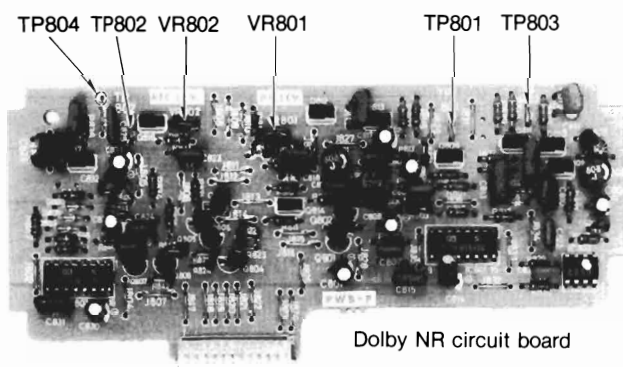
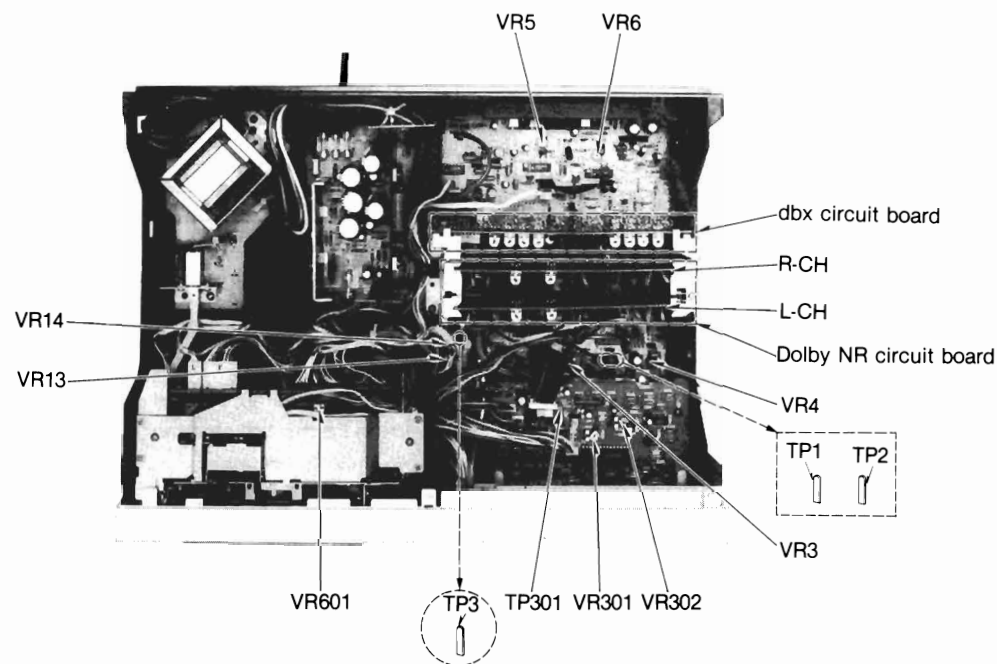
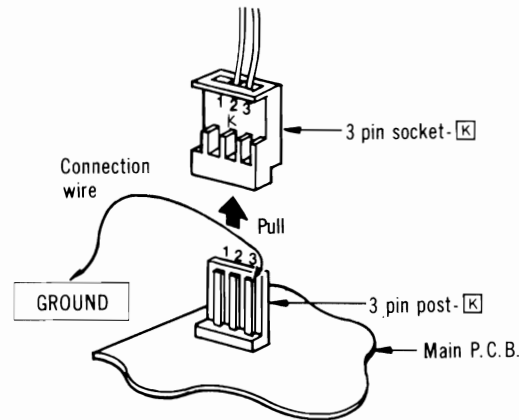
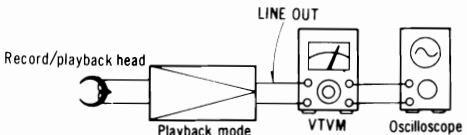
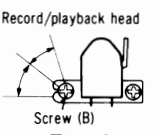
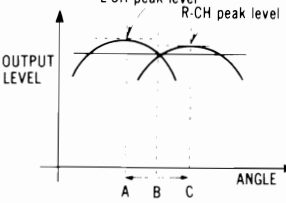
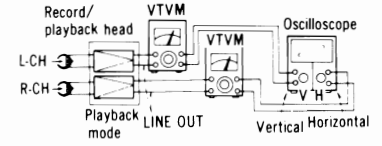
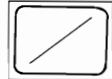
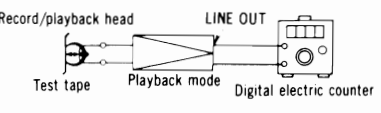


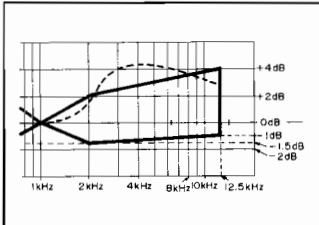
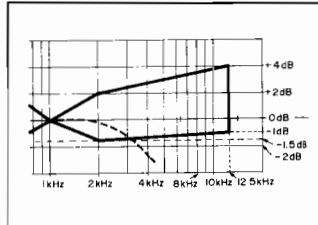
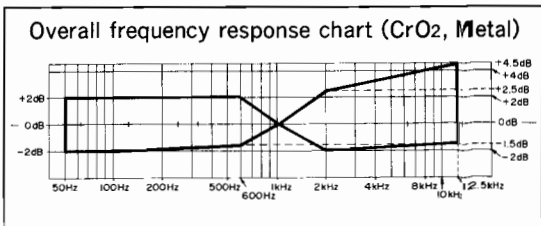
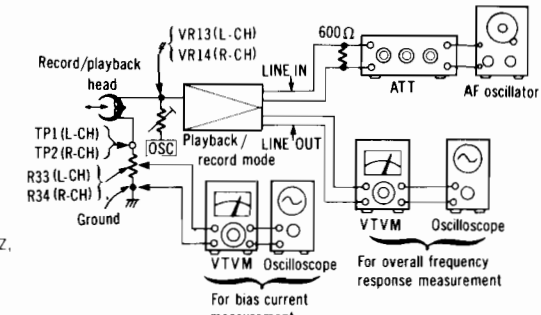
Fig. 1

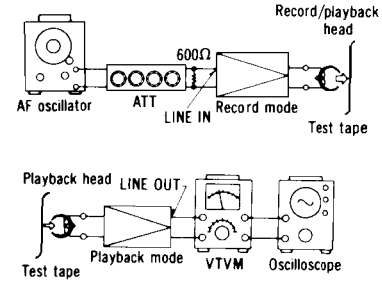
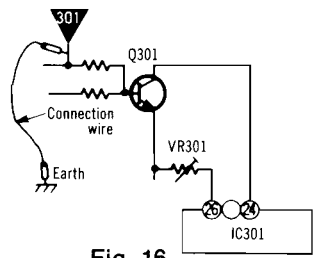
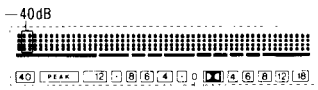
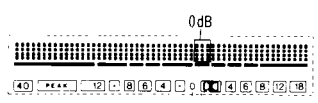
NOTES: Keep good condition, set switches and controls in the following positions, unless otherwise specified.

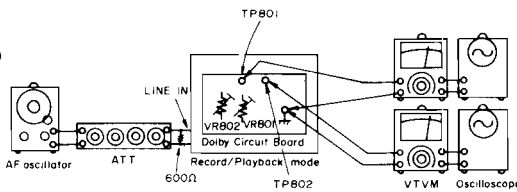
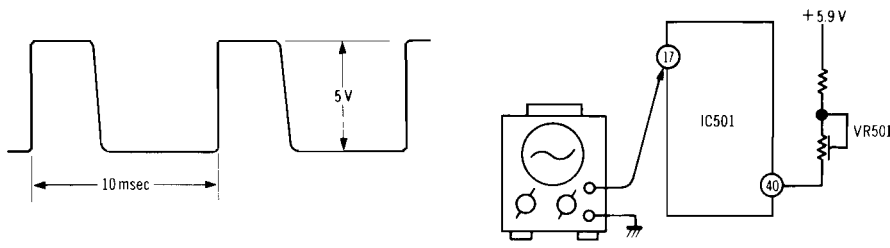
- Make sure heads are clean.
- Make sure capstan and pressure roller are clean.
- Judgeable room temperature: 20 ± 5°C (68 ± 9°F)
- NR switch: OUT
- Timer start switch: OFF
- Intro search: OFF
- Input level controls: Maximum
- Output level control: Maximum
- Bias fine adjustment control: Center

ITEM	MEASUREMENT & ADJUSTMENT
<p>A Head azimuth adjustment</p> <p>Condition:</p> <ul style="list-style-type: none"> • Playback mode <p>Equipment:</p> <ul style="list-style-type: none"> • VTVM • Oscilloscope • Test tape (azimuth) ... QZZCFM 	<p>L-CH/R-CH output balance adjustment</p> <ol style="list-style-type: none"> 1. Make connections as shown in fig. 2.  <p>Fig. 2</p> <ol style="list-style-type: none"> 2. Playback the 8kHz signal from the test tape (QZZCFM). Adjust screw (B) in fig. 3 for maximum output L-CH and R-CH levels. When the output levels of L-CH and R-CH are not at maximum at the same time, readjust as follows. 3. Turn the screw shown in fig. 3 to find angles A and C (points where peak output levels for left and right channels are obtained). Then, locate the angle B between angles A and C, i.e. a point where L-CH and R-CH output levels come together at maximum. (Refer to figs. 3 and 4.)  <p>Fig. 3</p>  <p>Fig. 4</p> <p>L-CH/R-CH phase adjustment</p> <ol style="list-style-type: none"> 4. Make connections as shown in fig. 5. 5. Playback the 8kHz signal from the test tape (QZZCFM). Adjust screw (B) shown in fig. 3 so that pointers of the two VTVMs swing to maximum and a waveform as illustrated in fig. 6 is obtained on the oscilloscope.  <p>Fig. 5</p>  <p>Fig. 6</p>
<p>B Tape speed</p> <p>Condition:</p> <ul style="list-style-type: none"> • Playback mode • Normal tape mode <p>Equipment:</p> <ul style="list-style-type: none"> • Digital electronic counter • Test tape ... QZZCWAT 	<p>Tape speed accuracy</p> <ol style="list-style-type: none"> 1. Test equipment connection is shown in fig. 7. 2. Playback test tape (QZZCWAT 3,000Hz), and supply playback signal to frequency counter. 3. Take measurement at middle section of tape. 4. Measure this frequency. 5. On the basis of 3,000Hz, determine value by following formula: $\text{Tape speed accuracy} = \frac{f - 3,000}{3,000} \times 100 (\%)$ <p>where, f = measured value</p> <p style="border: 1px solid black; padding: 2px; display: inline-block;">Standard value: ± 0.4%</p> <p>Adjustment method</p> <ol style="list-style-type: none"> 1. Playback the test tape (middle). 2. Adjust so that frequency becomes 3,000 Hz 3. Tape speed adjustment VR (VR601) shown in fig. 1. <p>Tape speed fluctuation</p> <p>Make measurements in same manner as above (beginning, middle and end of tape), and determine the difference between maximum and minimum values and calculate as follows:</p> $\text{Tape speed fluctuation} = \frac{f_1 - f_2}{3,000} \times 100 (\%)$ <p>f₁ = maximum value, f₂ = minimum value</p> <p style="border: 1px solid black; padding: 2px; display: inline-block;">Standard value: Less than 0.3%</p>  <p>Fig. 7</p>

ITEM	MEASUREMENT & ADJUSTMENT
<p>C Playback frequency response</p> <p>Condition:</p> <ul style="list-style-type: none"> • Playback mode • Normal tape mode <p>Equipment:</p> <ul style="list-style-type: none"> • VTVM • Oscilloscope • Test tape ... QZZCFM 	<ol style="list-style-type: none"> 1. Test equipment connection is shown in fig. 2. 2. Place UNIT into playback mode. 3. Playback the frequency response test tape (QZZCFM). 4. Measure output level at 12.5kHz, 8kHz, 4kHz, 1kHz, 250Hz, 125Hz and 63Hz, and compare each output level with the standard frequency 315Hz, at LINE OUT. 5. Make measurement for both channels. 6. Make sure that the measured value is within the range specified in the frequency response chart (Shown in fig. 8.) <div data-bbox="900 331 1449 607" style="border: 1px solid black; padding: 5px;"> <p style="text-align: center;">Playback frequency response chart</p> </div> <p style="text-align: center;">Fig. 8</p>
<p>D Playback gain</p> <p>Condition:</p> <ul style="list-style-type: none"> • Playback mode • Normal tape mode <p>Equipment:</p> <ul style="list-style-type: none"> • VTVM • Oscilloscope • Test tape ... QZZCFM 	<ol style="list-style-type: none"> 1. Test equipment connection is shown in fig. 2 2. Playback standard recording level portion on test tape (QZZCFM 315Hz, 0dB), and using VTVM measure the output level at LINE OUT jack. 3. Make measurement for both channels. <div data-bbox="523 824 1406 898" style="border: 1px solid black; padding: 5px;"> <p>Standard value: 0.7V ± 0.1 dB (around 0.42V: at test points TP802 (L-CH) and TP802 (R-CH))</p> </div> <p>Adjustment</p> <ol style="list-style-type: none"> 1. If measured value is not within standard, adjust VR3 (L-CH), VR4 (R-CH) (shown in fig. 1) 2. After adjustment, check "Playback frequency response" again
<p>E Erase current</p> <p>Condition:</p> <ul style="list-style-type: none"> • Record mode • Metal tape mode <p>Equipment:</p> <ul style="list-style-type: none"> • VTVM • Oscilloscope 	<ol style="list-style-type: none"> 1. Test equipment connection is shown in fig. 9. 2. Place UNIT into metal tape mode. 3. Press the record and pause buttons. 4. Read voltage on VTVM and calculate erase current by following formula: <div data-bbox="564 1189 1075 1249" style="text-align: center;"> $\text{Erase current (A)} = \frac{\text{Voltage across both ends of R127}}{1 (\Omega)}$ </div> <div data-bbox="523 1272 1046 1323" style="border: 1px solid black; padding: 5px; text-align: center;"> <p>Standard value: 150 \pm 15 mA (Metal position)</p> </div> <div data-bbox="1098 1099 1437 1249" style="border: 1px solid black; padding: 5px;"> </div> <p style="text-align: center;">Fig. 9</p> <ol style="list-style-type: none"> 5. If measured value is not within standard, adjust as follows. <p>Adjustment</p> <ol style="list-style-type: none"> 1. Open the point (B) and short the point (A) on the main circuit board in the circuit board diagram (See page 27). 2. Make measurement for erase current. 3. Make sure that the measured value is within the erase current of 140mA to 170mA 4. If it is beyond the value, carry out the following adjustments: <ul style="list-style-type: none"> • If the erase current is less than 140mA, open the point (A). • If the erase current is more than 165mA, short the points (A) and (B).
<p>F Overall frequency response</p> <p>Condition:</p> <ul style="list-style-type: none"> • Record/playback mode • Normal tape mode • CrO₂ tape mode • Metal tape mode • Input level controls ... MAX • Output level control ... MAX 	<p>Note:</p> <p>Before measuring and adjusting, make sure of the playback frequency response (For the method of measurement, please refer to the playback frequency response).</p> <p>Overall frequency response adjustment by recording bias current</p> <p>(Recording equalizer is fixed)</p> <ol style="list-style-type: none"> 1. Make connections as shown in fig. 11. 2. Place UNIT into normal tape mode and load the test tape (QZZCRA). <div data-bbox="900 1682 1449 1906" style="border: 1px solid black; padding: 5px;"> <p style="text-align: center;">Overall frequency response chart (Normal)</p> </div> <p style="text-align: center;">Fig. 10</p>

ITEM	MEASUREMENT & ADJUSTMENT
<p>Equipment:</p> <ul style="list-style-type: none"> • VTVM • AF oscillator • ATT • Oscilloscope • Resistor (600Ω) • Test tape (reference blank tape) <ul style="list-style-type: none"> ... QZZCRA for Normal ... QZZCRX for CrO₂ ... QZZCRZ for Metal 	<ol style="list-style-type: none"> 3. Input a 1kHz, -24dB signal through LINE IN. Place the set in record mode. 4. Fine adjust the attenuator to obtain 0.7V LINE OUT output. <ul style="list-style-type: none"> • Make sure that the input signal level is -24 ± 4 dB with 0.7V output voltage. 5. Adjust the attenuator to reduce the input signal level by 20dB. 6. Adjust the AF oscillator to generate 50Hz, 100Hz, 200Hz, 500Hz, 1kHz, 4kHz, 8kHz, 10kHz and 12.5kHz signals, and record these signals on the test tape. 7. Playback the signals recorded in step 6, and check if the frequency response curve is within the limits shown in the overall frequency response chart for normal tapes (fig. 10). (If the curve is within the charted specifications, proceed to steps 8, 9, 10 and 11.) If the curve is not within the charted specifications, adjust as follows: <div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>Adjustment (A):</p> <p>When the curve exceeds the overall frequency response chart specifications (fig. 10) as shown in fig. 12.</p>  <p style="text-align: center;">Fig. 12</p> <ol style="list-style-type: none"> 1) Increase bias current by turning VR13 (L-CH) and VR14 (R-CH). (See fig. 1 on page 5). 2) Repeat steps 6 and 7 to confirm. (Proceed to steps 8, 9, 10 and 11 if the curve is now within the charted specifications in fig. 10.) 3) If the curve still exceeds the specifications (fig. 10), increase bias current further and repeat steps 6 and 7. </div> <div style="width: 45%;"> <p>Adjustment (B):</p> <p>When the curve falls below the overall frequency response chart specifications (fig. 10) as shown in fig. 13.</p>  <p style="text-align: center;">Fig. 13</p> <ol style="list-style-type: none"> 1) Reduce bias current by turning VR13 (L-CH) and VR14 (R-CH). 2) Repeat steps 6 and 7 to confirm. (Proceed to steps 8, 9, 10 and 11 if the curve is now within the charted specifications in fig. 10.) 3) If the curve still falls below the charted specifications (fig. 10), reduce bias current further and repeat steps 6 and 7. </div> </div> <div style="text-align: center; margin-top: 20px;"> <p>Overall frequency response chart (CrO₂, Metal)</p>  <p style="text-align: center;">Fig. 14</p> </div> <div style="text-align: right; margin-top: 20px;">  <p style="text-align: center;">Fig. 11</p> </div>
	<ol style="list-style-type: none"> 8. Place UNIT into CrO₂ tape mode. 9. Change test tape to QZZCRX, and record 50Hz, 100Hz, 200Hz, 500Hz, 1kHz, 4kHz, 8kHz, 10kHz and 12.5kHz signals. Then, playback the signals and check if the curve is within the limits shown in the overall frequency response chart for CrO₂ tapes (fig. 14).

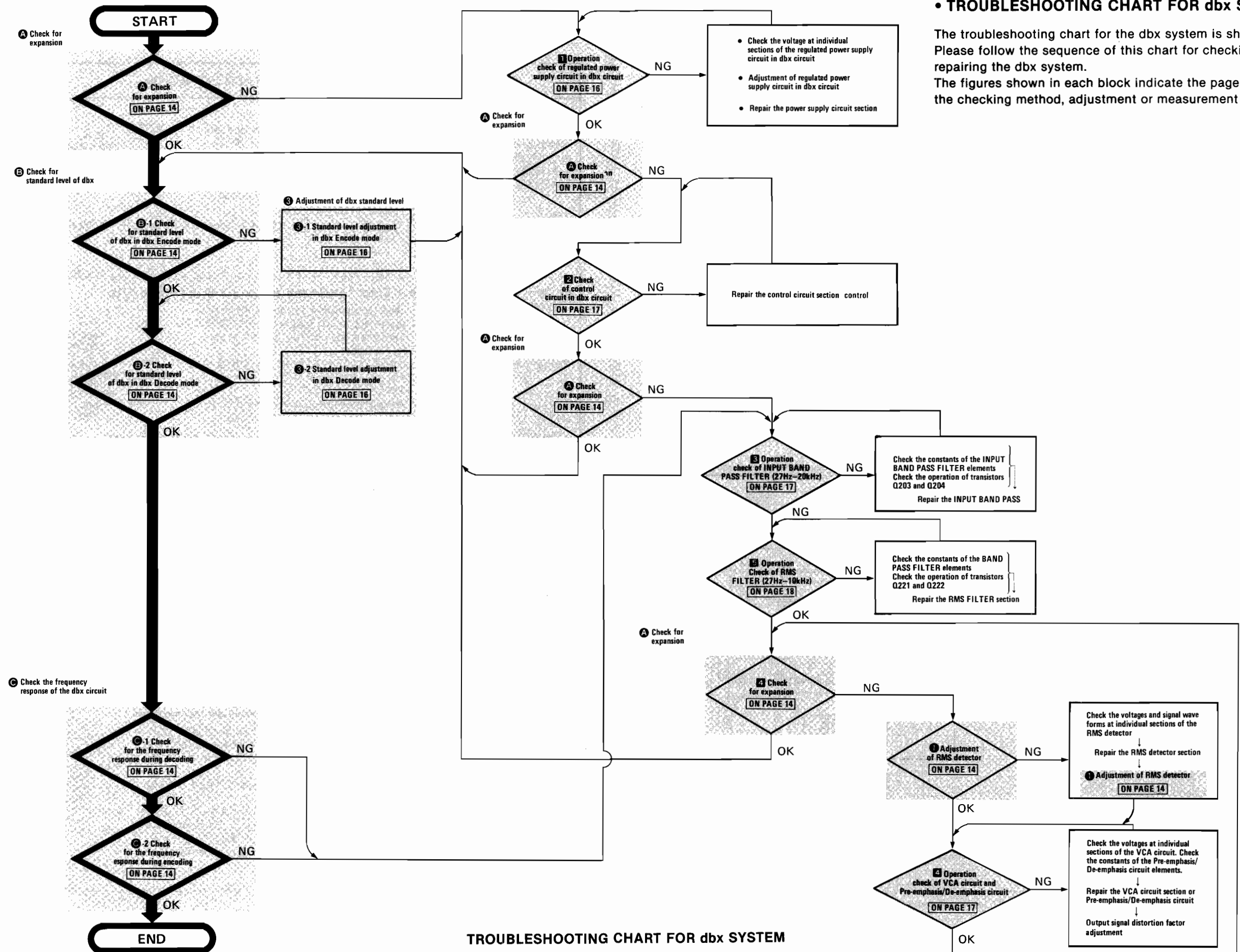
ITEM	MEASUREMENT & ADJUSTMENT
	<p>10. Place UNIT into metal tape mode change test tape to QZZCRZ, and record 50 Hz, 100 Hz, 200 Hz, 500 Hz, 1 kHz, 4 kHz, 8 kHz, 10 kHz and 12.5 kHz signals. Then, playback the signals and check if the curve is within the limits shown in the overall frequency response chart for metal tapes (fig. 14).</p> <p>11. Confirm that bias currents are approximately as follows when the UNIT is set at different tape mode.</p> <ul style="list-style-type: none"> • Read voltage on VTVM and calculate bias current by following formula: $\text{Bias current (A)} = \frac{\text{Value read on VTVM (V)}}{10 (\Omega)}$ <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> <p>Standard value:</p> <ul style="list-style-type: none"> around 180μA (Normal position) around 250μA (CrO₂ position) around 380μA (Metal position) </div> <p style="text-align: right; margin-right: 20px;">} : measured at TP1 (L-CH) and TP2 (R-CH)</p>
<p>G Overall gain</p> <p>Condition:</p> <ul style="list-style-type: none"> • Record/playback mode • Normal tape mode • Input level controls ... MAX • Output level control ... MAX • Standard input level; <ul style="list-style-type: none"> MIC -72 \pm 3 dB LINE IN ... -24 \pm 3 dB <p>Equipment:</p> <ul style="list-style-type: none"> • VTVM • AF oscillator • ATT • Oscilloscope • Resistor (600Ω) • Test tape (reference blank tape) ... QZZCRA for Normal 	<ol style="list-style-type: none"> 1. Test equipment connection is shown in fig. 15. 2. Place UNIT into normal tape mode, and load the test tape (QZZCRA). 3. Place UNIT into record mode. 4. Supply 1 kHz signal (-24 dB) from AF oscillator, through ATT to LINE IN. 5. Adjust ATT until monitor level at LINE OUT becomes 0.7 V. 6. Playback recorded tape, and make sure the value at LINE OUT on VTVM becomes 0.7 V. 7. If measured value is not 0.7 V, adjust VR7 (L-CH), VR8 (R-CH). 8. Repeat from step (2). <div style="text-align: right;">  <p>Fig. 15</p> </div>
<p>H Fluorescent meter</p> <p>Condition:</p> <ul style="list-style-type: none"> • Record mode • Input level controls ... MAX • Output level control ... MAX <p>Equipment:</p> <ul style="list-style-type: none"> • VTVM • AF oscillator • ATT 	<ol style="list-style-type: none"> 1. Make connections as shown (See fig. 15). 2. Connect a wire between TP301 and ground terminal (See fig. 16). 3. In the recording pause mode, apply 1 kHz (-24 dB) to LINE IN. 4. Adjust ATT so that output level at LINE OUT is 0.7 V. <p>-40dB adjustment</p> <ol style="list-style-type: none"> 5. Adjust ATT so that the level adjusted at step 4 is reduced by 40 dB. 6. At this time, check that -40 dB indicator is lighted halfway (intermediate brightness between full brightness and light-out: See fig. 17). 7. If the indicator is not lighted halfway as described in step 6, adjust VR302. <p>0dB adjustment</p> <ol style="list-style-type: none"> 8. Restore the condition of step 4 (set LINE OUT output level to 0.7 V). 9. At this time, check that 0 dB indicator is lighted halfway (intermediate brightness between full brightness and light-out: See fig. 18). 10. If improper, adjust VR301. 11. Repeat adjustments and checks at steps 4, 5, 6, 7, 8, 9 and 10 two or three times. 12. Disconnect the wire between TP301 and ground terminal, which had been connected at step 2 <div style="text-align: right;">  <p>Fig. 16</p> </div> <div style="text-align: right;">  <p>Fig. 17</p> </div> <div style="text-align: right;">  <p>Fig. 18</p> </div>

ITEM	MEASUREMENT & ADJUSTMENT
<p>① Dolby NR circuit</p> <p>Condition:</p> <ul style="list-style-type: none"> * Record/playback mode * NR switch ... OUT/B/C * Input level controls ... MAX <p>Equipment:</p> <ul style="list-style-type: none"> * VTVM * AF oscillator * ATT * Oscilloscope * Resistor (600Ω) * Test tape ... QZZCFM 	<p>Note:</p> <p>Two Dolby PC boards are available for the L and R channels. Refer to fig. 1 for VR location and test points.</p> <p>Dolby level adjustment</p> <p>◦ Encoding level adjustment</p> <ol style="list-style-type: none"> 1. Make connections as shown in fig. 19. 2. Set the NR switch to OUT and set the unit to the record mode. 3. Apply a 400Hz signal from the LINE IN, and adjust the ATT so that the output signal level at TP801 is 0.42 V. 4. Adjust VR802 so that the output signal level at TP802 is 0.42 V.  <p style="text-align: center;">Fig. 19</p> <p>◦ Decoding level adjustment</p> <ol style="list-style-type: none"> 1. Make connections as shown in fig. 19. 2. Set the NR switch to OUT and play the QZZCFM test tape (315Hz, 0dB). 3. Adjust VR3 (L-CH) and VR4 (R-CH) so that the output signal level at TP802 is 0.42 V. 4. Adjust VR801 so that the output signal level at TP801 is 0.42 V. <p>Checking Dolby circuit frequency response</p> <p>◦ Dolby-B (Encoding characteristics check)</p> <ol style="list-style-type: none"> 1. Make connections as shown in fig. 19. 2. Set the NR switch to OUT and set the unit to the record mode. 3. Apply a 400Hz signal from the LINE IN, and adjust the ATT so that the output signal level at TP801 is 17.5 mV. 4. Change the input signal frequency to 1 kHz, and set the output signal level at TP804 to 0 dB. Measure the level when the NR switch is set to B, and check that the level difference is 6 ± 1.5 dB. 5. Check the level difference in the same way as step 4 above using a 5 kHz signal. The output signal level difference between Dolby-B IN and OUT should be 8 ± 1.5 dB. <p>◦ Dolby-C (Check of Encoding characteristics)</p> <p>Check characteristics in the same way as for Dolby-B (Encoding characteristics check). In this case, however, OUT/Dolby-C selection positions are available for the NR switch, and the output signal level difference should be 11.5 ± 1.5 dB at 1 kHz and 9.0 ± 1.5 dB at 5 kHz.</p>
<p>② Input scanning time adjustment</p> <p>Condition:</p> <ul style="list-style-type: none"> * Stop mode <p>Equipment:</p> <ul style="list-style-type: none"> * Oscilloscope 	<ol style="list-style-type: none"> 1. Connect oscilloscope to (17) terminal of IC501. 2. Measure the time of input scanning signal with oscilloscope as shown in fig. 20. <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p style="text-align: center;">Standard value: About 10 msec</p> </div> <ol style="list-style-type: none"> 3. If the measured value is markedly different from the signal shown below, make the necessary adjustment with VR501  <p style="text-align: center;">Fig. 20</p>

MEASUREMENT AND ADJUSTMENT METHODS (FOR dbx SYSTEM)

• TROUBLESHOOTING CHART FOR dbx SYSTEM

The troubleshooting chart for the dbx system is shown in Fig. 1. Please follow the sequence of this chart for checking and repairing the dbx system. The figures shown in each block indicate the page on which the checking method, adjustment or measurement is explained.



TRUBLESHOOTING CHART FOR dbx SYSTEM

Fig. 1

• ADJUSTMENT PARTS LOCATION OF dbx SYSTEM

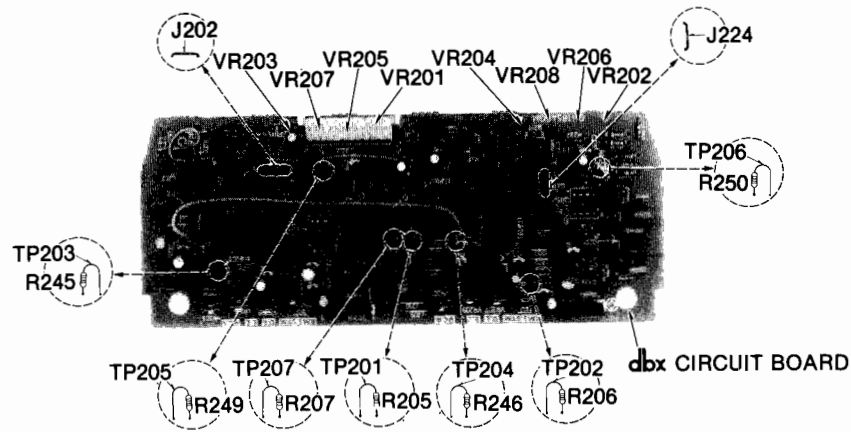


Fig. 2

BLOCK DIAGRAM OF dbx SECTION (L-CH ONLY)

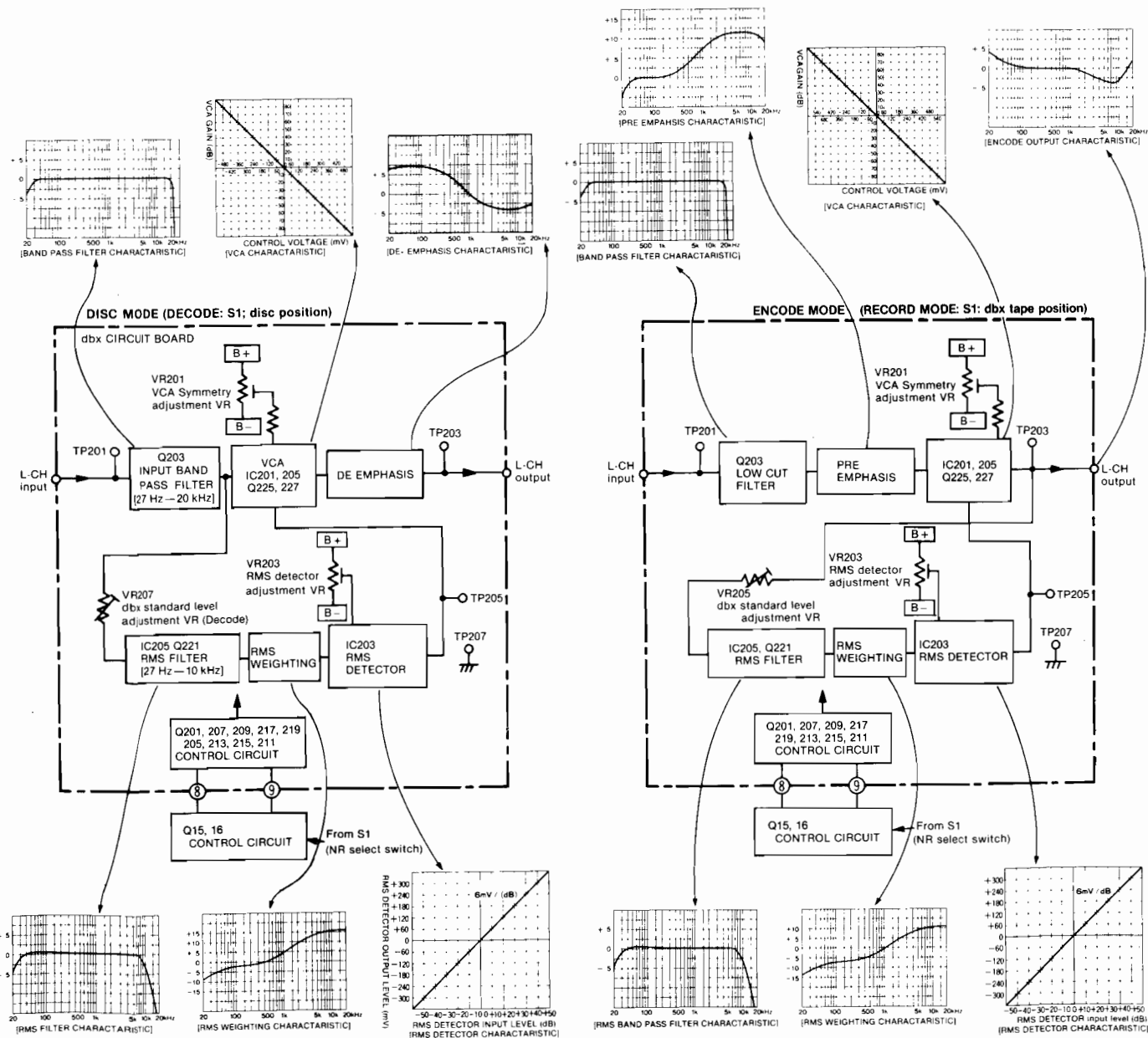


Fig. 3

Note: Encode/decode selection of the dbx circuit in RS-M275X is done with a control circuit, composed of transistors. (This control circuit is interlocked with S1 (NR selection switch).)

dbx SYSTEM CHECKING METHOD

NOTES: Keep good condition, set switches and controls in the following positions, unless otherwise specified.

- Input level controls: Maximum
- Output level control: Maximum

ITEM	CHECKING METHOD
<p>A Check for expansion</p> <p>Condition:</p> <ul style="list-style-type: none"> • Stop mode • Input level controls ... MAX • Output level control ... MAX • Noise reduction selector ... disc dbx tape <p>Equipment:</p> <ul style="list-style-type: none"> • VTVM • AF oscillator • ATT • Oscilloscope • Resistor (600Ω) 	<p>A Check for expansion</p> <ol style="list-style-type: none"> 1. Make the connections as shown in fig. 4 and apply 1 kHz - 27 dB signal from LINE IN, and set the noise reduction selector to disc position. 2. Adjust ATT, increase input signal level by 10 dB, and make sure that the reading for VTVM increases by 20 dB ± 1 dB. 3. Adjust ATT, decrease the input signal level, and make sure that the reading for VTVM decreases by 20 dB ± 1 dB. <p>Fig. 4</p>

<p>B Check for standard level of dbx</p> <p>Condition:</p> <ul style="list-style-type: none"> • Stop/record mode • Input level controls ... MAX • Noise reduction selector ... disc dbx tape <p>Equipment:</p> <ul style="list-style-type: none"> • VTVM • AF oscillator • ATT • Oscilloscope • Resistor (600Ω) 	<p>B-1 Check for standard level of dbx in dbx Encode mode</p> <ol style="list-style-type: none"> 1. Make the connections as shown in fig. 5 and apply 1 kHz - 27 dB signal from LINE IN, and set the noise reduction selector to dbx tape position. 2. Set the unit to record mode, adjust ATT so that the signal level at TP201 (L-CH) and TP202 (R-CH) is 300 mV. 3. Make sure that the signal level at TP203 (L-CH) and TP204 (R-CH) is 300 mV ± 0.5 dB. <p>B-2 Check for standard level of dbx in dbx Decode mode</p> <ol style="list-style-type: none"> 1. Make the connections as shown in fig. 5 and apply 1 kHz - 27 dB signal from LINE IN, and check as follows: 2. Set the noise reduction selector to disc position and adjust ATT so that the signal level at TP201 (L-CH) and TP202 (R-CH) becomes 300 mV. 3. Make sure that the signal level at TP203 (L-CH) and TP204 (R-CH) is 300 mV ± 0.5 dB. <p>Fig. 5</p>
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<p>C Check the frequency response of the dbx circuit</p> <p>Condition:</p> <ul style="list-style-type: none"> • Stop/record mode • Input level controls ... MAX • Noise reduction selector ... disc dbx tape <p>Equipment:</p> <ul style="list-style-type: none"> • VTVM • AF oscillator • ATT • Oscilloscope • Resistor (600Ω) 	<p>C-1 Check the frequency response during decoding</p> <ol style="list-style-type: none"> 1. Make the connections as shown in fig. 5 and apply 1 kHz - 27 dB signal from LINE IN, and check as follows: 2. Set the noise reduction selector to disc position, and adjust ATT so that the signal level at TP201 (L-CH) and TP202 (R-CH) becomes 300 mV. 3. With the signal level at TP203 (L-CH) and TP204 (R-CH) as 0 dB, change the signal frequency to 100 Hz, 20 Hz and 7 kHz respectively. Read signal levels at TP203 (L-CH) and TP204 (R-CH) and check that they are within the specifications-1. <p>C-2 Check the frequency response during encoding</p> <ol style="list-style-type: none"> 1. Make the connections as shown in fig. 5 and apply 1 kHz - 27 dB signal from LINE IN, and check as follows: 2. Set the noise reduction selector to dbx tape position, and the unit to record mode. 3. Adjust ATT so that the signal level at TP201 (L-CH) and TP202 (R-CH) is 300 mV. 4. With the signal level at TP203 (L-CH) and TP204 (R-CH) as 0 dB, change the signal frequency to 100 Hz and 7 kHz respectively. Read signal levels at TP203 (L-CH) and TP204 (R-CH) and check that they are within the specifications-2.
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Specifications-1

Frequency	Signal levels at TP203 and TP204
1 kHz	0 dB (300 mV)
100 Hz	-0.5 dB ± 1 dB
20 Hz	-30 dB ± 5 dB
7 kHz	+7 dB ± 1 dB

Specifications-2

Frequency	Signal levels at TP203 and TP204
1 kHz	0 dB (300 mV)
100 Hz	+0.5 dB ± 1 dB
7 kHz	3.5 dB ± 1 dB

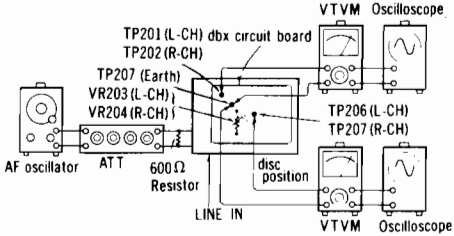
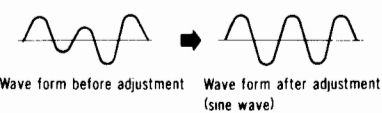
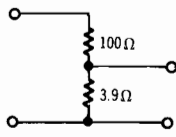
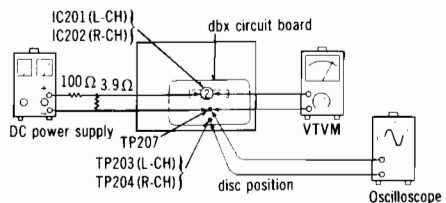
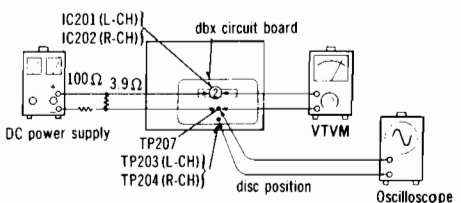
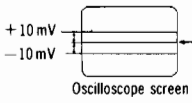
NOTES:

- If the results of the above checks A, B and C do not satisfy the specifications, perform the following adjustments.
- If the specifications are not satisfied even after the adjustments, follow the checking procedure for problems
- If the output signal is not produced or is extremely distorted, follow the checking procedure for problems.

ADJUSTMENT OF dbx SYSTEM

NOTES: When adjusting the circuit of the dbx system, be sure to perform the adjustments in the following order:

- ① Adjustment of RMS detector.
 - ② Adjustment of VCA.
 - ③ Adjustment of dbx standard level.
- Keep good condition, set switches and controls in the following positions, unless otherwise specified.
- Input level controls: Maximum

ITEM	ADJUSTMENT
<p>① Adjustment of RMS detector</p> <p>Condition:</p> <ul style="list-style-type: none"> * Stop mode * Input level controls ... MAX * Noise reduction selector ... disc <p>Equipment:</p> <ul style="list-style-type: none"> * VTVM * AF oscillator * ATT * Oscilloscope * Resistor (600Ω) 	<ol style="list-style-type: none"> 1. Make the connections as shown in fig. 6, and set the noise reduction selector to disc position 2. Apply 100Hz -27dB signal from LINE IN 3. Adjust ATT so that the signal level at TP201 (L-CH) and TP202 (R-CH) becomes 300mV. 4. Make sure that the output signal at TP205 (L-CH) and TP206 (R-CH) is at 200Hz sine wave <p>If the output signal is not sinusoidal as shown in fig. 7, adjust VR203 (L-CH) and VR204 (R-CH) to make it sinusoidal.</p> <p>NOTE: The voltage of the output signal after adjustment is about 0.5mV rms.</p>  <p>Fig. 6</p>  <p>Fig. 7</p>
<p>② Adjustment of VCA</p> <p>Condition:</p> <ul style="list-style-type: none"> * Record stop mode * Input level controls ... MAX * Noise reduction selector ... disc/dbx tape <p>Equipment:</p> <ul style="list-style-type: none"> * VTVM * Oscilloscope * Resistor (100Ω, 3.9Ω) 	<p>Preparation before adjustment</p> <ol style="list-style-type: none"> 1. Before adjusting VCA, from the device shown below using resistors of 100Ω and 3.9Ω. 2. Set NR switch to dbx disc. Remove jumpers [J202 (L-CH) and J224 (R-CH)]. 3. Arrange connections referring to wire connection diagram (fig. 9 and 10), since 0V, +180mV and -180mV (DC) are applied in this order to pin 2 of IC201 (L-CH) and pin 2 of IC202 (R-CH).  <p>Fig. 8</p>  <p>Fig. 9</p> <p>Connections when applying +180mV and 0V</p> <p>Adjust DC power supply and arrange connections so that +180mV or 0V can be applied to TP203 (L-CH) and TP204 (R-CH).</p>  <p>Fig. 10</p> <p>Connections when applying -180mV</p> <p>Adjust DC power supply and arrange connections so that -180mV can be applied to TP203 (L-CH) and TP204 (R-CH).</p> <p>Adjustment procedure</p> <ol style="list-style-type: none"> 1. Apply 0V to pin ② of IC201 (L-CH) and pin ② of IC202 (R-CH), and a horizontal line will appear on the screen of the oscilloscope. Use this line as the reference line. 2. Apply +180mV to pin ② of IC201 (L-CH) and pin ② of IC202 (R-CH) (See fig. 9), and check that the level is not more than 10mV from the reference line. If improper, adjust VR201 (L-CH) and VR202 (R-CH). 3. In the same way, apply -180mV to pin ② of IC201 (L-CH) and pin ② of IC203 (R-CH) (See fig. 10), and check that the level is not more than 10mV from the reference line. If improper, adjust VR201 (L-CH) and VR202 (R-CH). 4. Repeat steps 2 and 3, and adjust VRs so that the levels are within ±10mV when +180mV and -180mV are applied (fig. 11). 5. After adjustment, connect jumpers J202 (L-CH) and J224 (R-CH) (See fig. 2).  <p>Fig. 11</p> <p>When 0V is applied to pin ② of IC201 (L-CH) and pin ② of IC202 (R-CH), this horizontal line appears.</p>
<p>③ Adjustment of dbx standard level</p> <p>Condition:</p> <ul style="list-style-type: none"> * Record stop mode * Input level controls ... MAX 	<p>NOTE: Be sure to perform the standard level adjustment in dbx Encode, followed by the standard level adjustment in dbx Decode.</p>

ITEM	ADJUSTMENT
<p>• Noise reduction selector ... disc dbx tape</p> <p>Equipment:</p> <ul style="list-style-type: none"> • VTVM • ATT • Resistor (600Ω) • AF oscillator • Oscilloscope 	<p>③-1 Standard level adjustment in dbx Encode mode</p> <ol style="list-style-type: none"> 1. Make the connection as shown in fig 12 and apply 1 kHz - 27 dB signal from LINE IN. and set the noise reduction selector to dbx tape position. 2. Set unit to record mode, adjust ATT so that the signal level at TP201 (L-CH) and TP202 (R-CH) is 300 mV. 3. Adjust VR205 (L-CH) and VR206 (R-CH) so that the output signal level at TP203 (L-CH) and TP204 (R-CH) becomes 300 mV ± 0.5 dB. <p>③-2 Standard level adjustment in dbx Decode mode</p> <ol style="list-style-type: none"> 1. Make the connection as shown in fig 12 and apply 1 kHz - 27 dB signal from LINE IN. and perform the following adjustments. 2. Set the noise reduction selector to disc position, and adjust ATT so that the signal level at TP201 (L-CH) and TP202 (R-CH) becomes 300 mV. 3. Adjust VR207 (L-CH) and VR208 (R-CH) so that the output signal level at TP203 (L-CH) and TP204 (R-CH) becomes 300 mV ± 0.5 dB <div data-bbox="970 322 1423 591" style="text-align: right;"> <p>Fig. 12</p> </div>
<p>NOTES:</p> <ul style="list-style-type: none"> • After adjustments ①, ② and ③, re-check according to "dbx SYSTEM CHECKING METHOD". • If the specifications are not satisfied, perform the adjustments again. 	

CHECKING PROCEDURE FOR PROBLEMS

NOTES: Find defective parts according to the circuit operation checking method given below, and use the results for your reference during repair. Remember to adjust after repair.

Keep good condition, set switches and controls in the following positions, unless otherwise specified.

- Input level controls: Maximum

ITEM	CHECKING METHOD	
<p>① Operation check of regulated power supply circuit in dbx circuit</p> <p>Equipment:</p> <ul style="list-style-type: none"> • DC volt meter • Oscilloscope 	<p>①-1 Check of +10.5V voltage</p> <p>Make the connection as shown in fig 13 and make sure that the emitter voltage of Q401 is around +10.5V.</p>	<p>①-2 Check of -10.5V voltage</p> <p>Make the connection as shown in fig. 13 and make sure that the emitter voltage of Q404 is around -10.5V.</p> <div data-bbox="502 1451 1412 1960" style="text-align: center;"> <p>Fig. 13</p> </div>

ITEM	CHECKING METHOD																																																																																																																																																																																													
<p>2 Check of control circuit in dbx circuit</p> <p>Equipment: • DC volt meter</p>	<p>E.C.B (G.S.D) voltage check of each switching transistor for Encode/Decode</p> <p>The terminal voltage of each switching transistor in Encode/Decode mode are shown in the table below.</p> <table border="1"> <thead> <tr> <th rowspan="2">Transistor Ref. No.</th> <th colspan="3">Encode (dbx tape)</th> <th colspan="3">Decode (dbx tape)</th> <th colspan="3">disc</th> </tr> <tr> <th>E (G)</th> <th>C (S)</th> <th>B (D)</th> <th>E (G)</th> <th>C (S)</th> <th>B (D)</th> <th>E (G)</th> <th>C (S)</th> <th>B (D)</th> </tr> </thead> <tbody> <tr><td>Q15</td><td>-10.8V</td><td>6.0V</td><td>-10.8V</td><td>-10.8V</td><td>-10.8V</td><td>-10.1V</td><td>-10.8V</td><td>-10.8V</td><td>-10.1V</td></tr> <tr><td>Q16</td><td>10.7V</td><td>-10.4V</td><td>10.6V</td><td>10.6V</td><td>10.7V</td><td>9.9V</td><td>-10.7V</td><td>-10.2V</td><td>-10.6V</td></tr> <tr><td>Q17, 18</td><td>-8.8V</td><td>0V</td><td>0V</td><td>0.6V</td><td>0V</td><td>0V</td><td>0.6V</td><td>0V</td><td>0V</td></tr> <tr><td>Q19, 20</td><td>0.6V</td><td>0V</td><td>0V</td><td>-8.8V</td><td>0V</td><td>0V</td><td>-8.8V</td><td>0V</td><td>0V</td></tr> <tr><td>Q21</td><td>-10.8V</td><td>-10.8V</td><td>-10.1V</td><td>-10.8V</td><td>10.0V</td><td>-10.8V</td><td>-10.8V</td><td>-10.8V</td><td>-10.1V</td></tr> <tr><td>Q30</td><td>0V</td><td>0V</td><td>0.6V</td><td>0V</td><td>10.7V</td><td>0V</td><td>0V</td><td>0V</td><td>0.6V</td></tr> <tr><td>Q32</td><td>10.7V</td><td>10.7V</td><td>10.1V</td><td>10.7V</td><td>-10.7V</td><td>10.7V</td><td>10.7V</td><td>10.7V</td><td>10.1V</td></tr> <tr><td>Q201, 202</td><td>-10.8V</td><td>0V</td><td>0V</td><td>+0.43V</td><td>0V</td><td>0V</td><td>-10.8V</td><td>0V</td><td>0V</td></tr> <tr><td>Q205, 206</td><td>0V</td><td>-1.45V</td><td>-10.62V</td><td>-1.42V</td><td>-1.42V</td><td>-0.77V</td><td>-1.42V</td><td>-1.42V</td><td>-0.77V</td></tr> <tr><td>Q207, 208</td><td>-1.45V</td><td>-1.45V</td><td>-0.83V</td><td>0V</td><td>-1.42V</td><td>-10.7V</td><td>0V</td><td>-1.42V</td><td>-10.71V</td></tr> <tr><td>Q209, 210</td><td>0V</td><td>0V</td><td>0.61V</td><td>-0.15V</td><td>0V</td><td>-10.7V</td><td>0V</td><td>0V</td><td>-10.7V</td></tr> <tr><td>Q211, 212</td><td>-0.11V</td><td>0V</td><td>-10.61V</td><td>0V</td><td>0V</td><td>0.63V</td><td>0V</td><td>0V</td><td>0.64V</td></tr> <tr><td>Q213, 214</td><td>0V</td><td>-0.1V</td><td>-10.56V</td><td>0V</td><td>-0.1V</td><td>-10.56V</td><td>-0.29V</td><td>-0.29V</td><td>0.33V</td></tr> <tr><td>Q215, 216</td><td>-0.1V</td><td>-0.1V</td><td>0.47V</td><td>0V</td><td>-0.1V</td><td>-10.65V</td><td>0V</td><td>-0.29V</td><td>-10.65V</td></tr> <tr><td>Q217, 218</td><td>0V</td><td>0.01V</td><td>-10.62V</td><td>0V</td><td>0V</td><td>0.64V</td><td>0V</td><td>0V</td><td>0.64V</td></tr> <tr><td>Q219, 220</td><td>0.01V</td><td>0V</td><td>0.62V</td><td>-1.42V</td><td>0V</td><td>-10.7V</td><td>-1.42V</td><td>0V</td><td>-10.71V</td></tr> <tr><td>Q223, 224</td><td>-10.75V</td><td>-10.54V</td><td>-10.61V</td><td>-10.72V</td><td>10.64V</td><td>-10.62V</td><td>-10.77V</td><td>-10.76V</td><td>-10.12V</td></tr> </tbody> </table>	Transistor Ref. No.	Encode (dbx tape)			Decode (dbx tape)			disc			E (G)	C (S)	B (D)	E (G)	C (S)	B (D)	E (G)	C (S)	B (D)	Q15	-10.8V	6.0V	-10.8V	-10.8V	-10.8V	-10.1V	-10.8V	-10.8V	-10.1V	Q16	10.7V	-10.4V	10.6V	10.6V	10.7V	9.9V	-10.7V	-10.2V	-10.6V	Q17, 18	-8.8V	0V	0V	0.6V	0V	0V	0.6V	0V	0V	Q19, 20	0.6V	0V	0V	-8.8V	0V	0V	-8.8V	0V	0V	Q21	-10.8V	-10.8V	-10.1V	-10.8V	10.0V	-10.8V	-10.8V	-10.8V	-10.1V	Q30	0V	0V	0.6V	0V	10.7V	0V	0V	0V	0.6V	Q32	10.7V	10.7V	10.1V	10.7V	-10.7V	10.7V	10.7V	10.7V	10.1V	Q201, 202	-10.8V	0V	0V	+0.43V	0V	0V	-10.8V	0V	0V	Q205, 206	0V	-1.45V	-10.62V	-1.42V	-1.42V	-0.77V	-1.42V	-1.42V	-0.77V	Q207, 208	-1.45V	-1.45V	-0.83V	0V	-1.42V	-10.7V	0V	-1.42V	-10.71V	Q209, 210	0V	0V	0.61V	-0.15V	0V	-10.7V	0V	0V	-10.7V	Q211, 212	-0.11V	0V	-10.61V	0V	0V	0.63V	0V	0V	0.64V	Q213, 214	0V	-0.1V	-10.56V	0V	-0.1V	-10.56V	-0.29V	-0.29V	0.33V	Q215, 216	-0.1V	-0.1V	0.47V	0V	-0.1V	-10.65V	0V	-0.29V	-10.65V	Q217, 218	0V	0.01V	-10.62V	0V	0V	0.64V	0V	0V	0.64V	Q219, 220	0.01V	0V	0.62V	-1.42V	0V	-10.7V	-1.42V	0V	-10.71V	Q223, 224	-10.75V	-10.54V	-10.61V	-10.72V	10.64V	-10.62V	-10.77V	-10.76V	-10.12V
Transistor Ref. No.	Encode (dbx tape)			Decode (dbx tape)			disc																																																																																																																																																																																							
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Q17, 18	-8.8V	0V	0V	0.6V	0V	0V	0.6V	0V	0V																																																																																																																																																																																					
Q19, 20	0.6V	0V	0V	-8.8V	0V	0V	-8.8V	0V	0V																																																																																																																																																																																					
Q21	-10.8V	-10.8V	-10.1V	-10.8V	10.0V	-10.8V	-10.8V	-10.8V	-10.1V																																																																																																																																																																																					
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Q213, 214	0V	-0.1V	-10.56V	0V	-0.1V	-10.56V	-0.29V	-0.29V	0.33V																																																																																																																																																																																					
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NOTE:

- If no abnormality is found in steps 1 and 2, check the operation for each part as follows:

3 Operation check of INPUT BAND PASS FILTER circuit (27Hz—20kHz)

Condition:

- Record mode
- Input level controls ... MAX
- Noise reduction selector ... dbx tape

Equipment:

- VTVM
- AF oscillator
- ATT
- Oscilloscope
- Resistor (600Ω)

1. Make the connections as shown in fig. 14, and apply 100Hz -27dB signal from LINE IN, and set the noise reduction selector to dbx tape position.
2. Set the unit to record mode.
3. Adjust ATT so that the signal level at TP201 (L-CH) and TP202 (R-CH) is 300mV.
4. Make sure that the emitter signal level of Q203 (L-CH) and Q204 (R-CH) is 300mV.
5. Set the input signal frequency to 5kHz and make sure that the emitter signal of Q203 (L-CH) and Q204 (R-CH) remains at the same level (300mV).

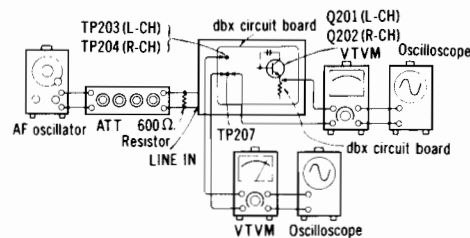


Fig. 14

4 Operation check of VCA circuit and Pre-emphasis/De-emphasis circuit

Condition:

- Stop/record mode
- Input level controls ... MAX
- Noise reduction selector ... disc/dbx tape

Equipment:

- VTVM
- AF oscillator
- ATT
- Oscilloscope
- Resistor (600Ω)

4-1 Operation check of VCA circuit and Pre-emphasis circuit

1. Make the connections as shown in fig. 15, and apply 100Hz -27dB signal from LINE IN.
2. Short pin ③ of IC201 (L-CH) and IC202 (R-CH) to TP207 (ground) as shown in fig. 16.
3. Set the unit to record mode, and set the noise reduction selector to dbx tape position.
4. Adjust ATT so that the signal level at TP201 (L-CH) and TP202 (R-CH) is 300mV.
5. Make sure that the output signals at TP203 (L-CH) and TP204 (R-CH) are sinusoidal. (The operation of VCA can then be checked.)
6. Shift the frequency of input signal to 5kHz, and make sure that the output signal levels at TP203 (L-CH) and TP204 (R-CH) are increased by about 12dB. (The operation of the Pre-emphasis circuit can then be checked.)

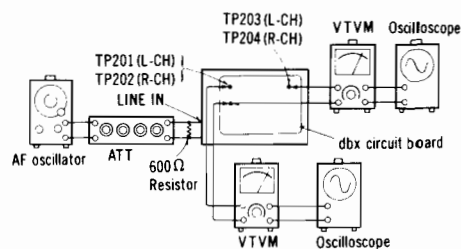


Fig. 15

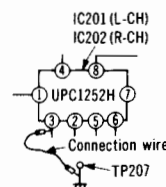
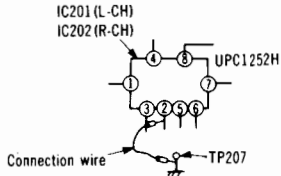
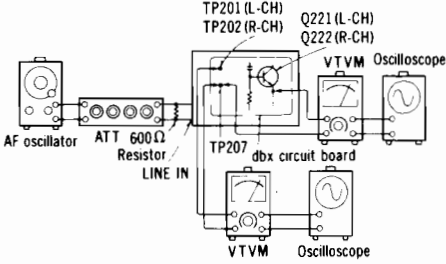
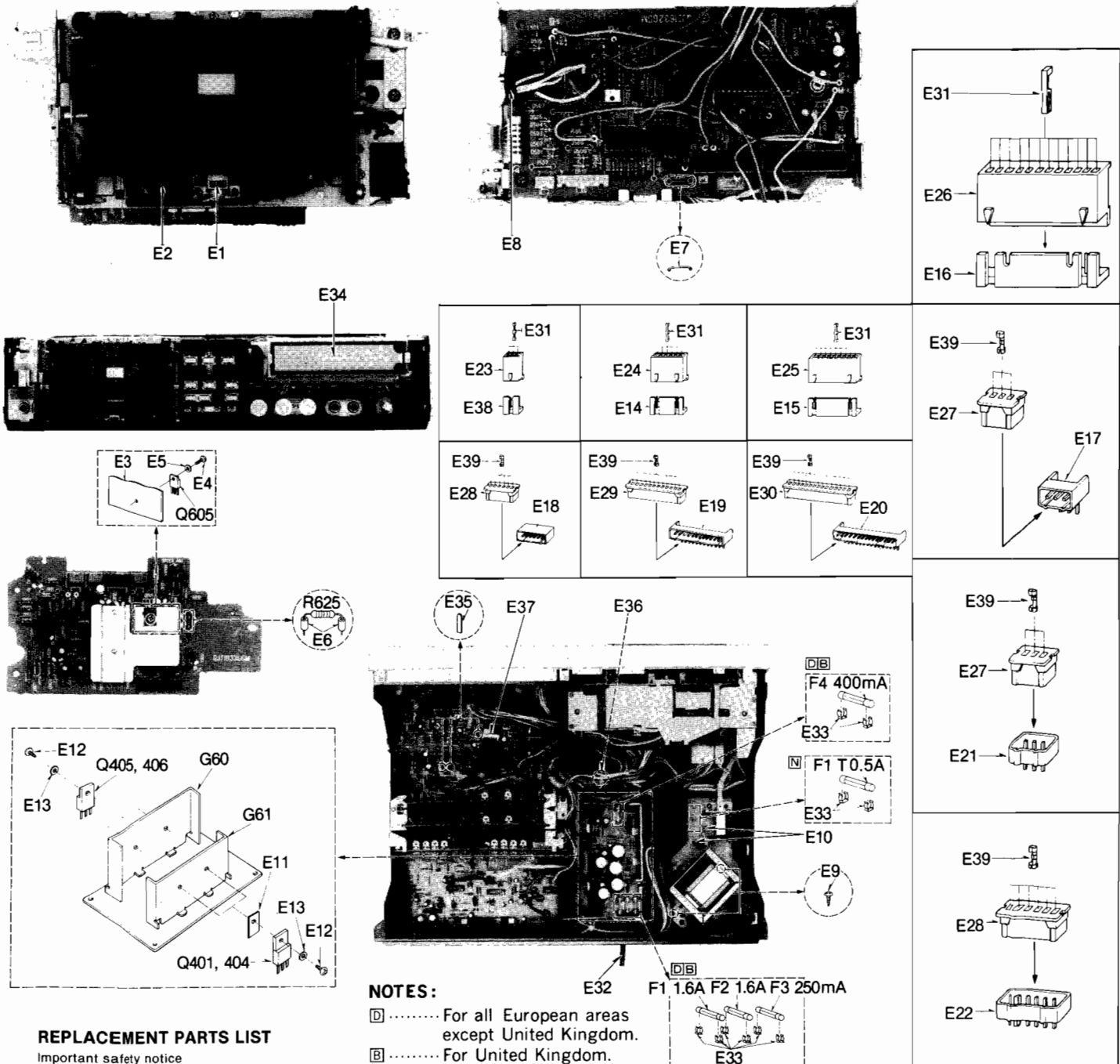


Fig. 16

ITEM	CHECKING METHOD
	<p>4-2 Operation check of VCA circuit and De-emphasis circuit</p> <ol style="list-style-type: none"> The procedure is the same as 1 for the above 4-1 VCA circuit and Pre-emphasis circuit. Short pin ② of IC201 (L-CH) and IC202 (R-CH) to TP207 (ground) as shown in fig. 17. Set the noise reduction selector to disc position. Adjust ATT so that the signal level at TP201 (L-CH) and TP202 (R-CH) is 300 mV. Make sure that the output signals at TP203 (L-CH) and TP204 (R-CH) are sinusoidal. (The operation of VCA can then be checked.) Change the frequency of input signal to 5 kHz and make sure that the output signal level at TP203 (L-CH) and TP204 (R-CH) is decreased by about 12 dB. (The operation of the De-emphasis circuit can then be checked.)  <p style="text-align: center;">Fig. 17</p>
<p>5 Operation check of RMS FILTER circuit (27 Hz—10 kHz)</p> <p>Condition:</p> <ul style="list-style-type: none"> • Stop mode • Input level controls ... MAX • Noise reduction selector ... disc <p>Equipment:</p> <ul style="list-style-type: none"> • VTVM • AF oscillator • ATT • Oscilloscope • Resistor (600 Ω) 	<ol style="list-style-type: none"> Make the connections as shown in fig. 18, and apply 100 Hz - 27 dB signal from LINE IN. Set the noise reduction selector to disc position. Adjust ATT so that the signal level at TP201 (L-CH) and TP202 (R-CH) is 300 mV. Make sure that the emitter signal level of Q221 (L-CH) and Q222 (R-CH) is around 300 mV. Change the frequency of input signal to 5 kHz and make sure that the emitter signal of Q221 (L-CH) and Q222 (R-CH) remains at the same level (300 mV).  <p style="text-align: center;">Fig. 18</p>

ELECTRICAL PARTS LOCATION



NOTES:

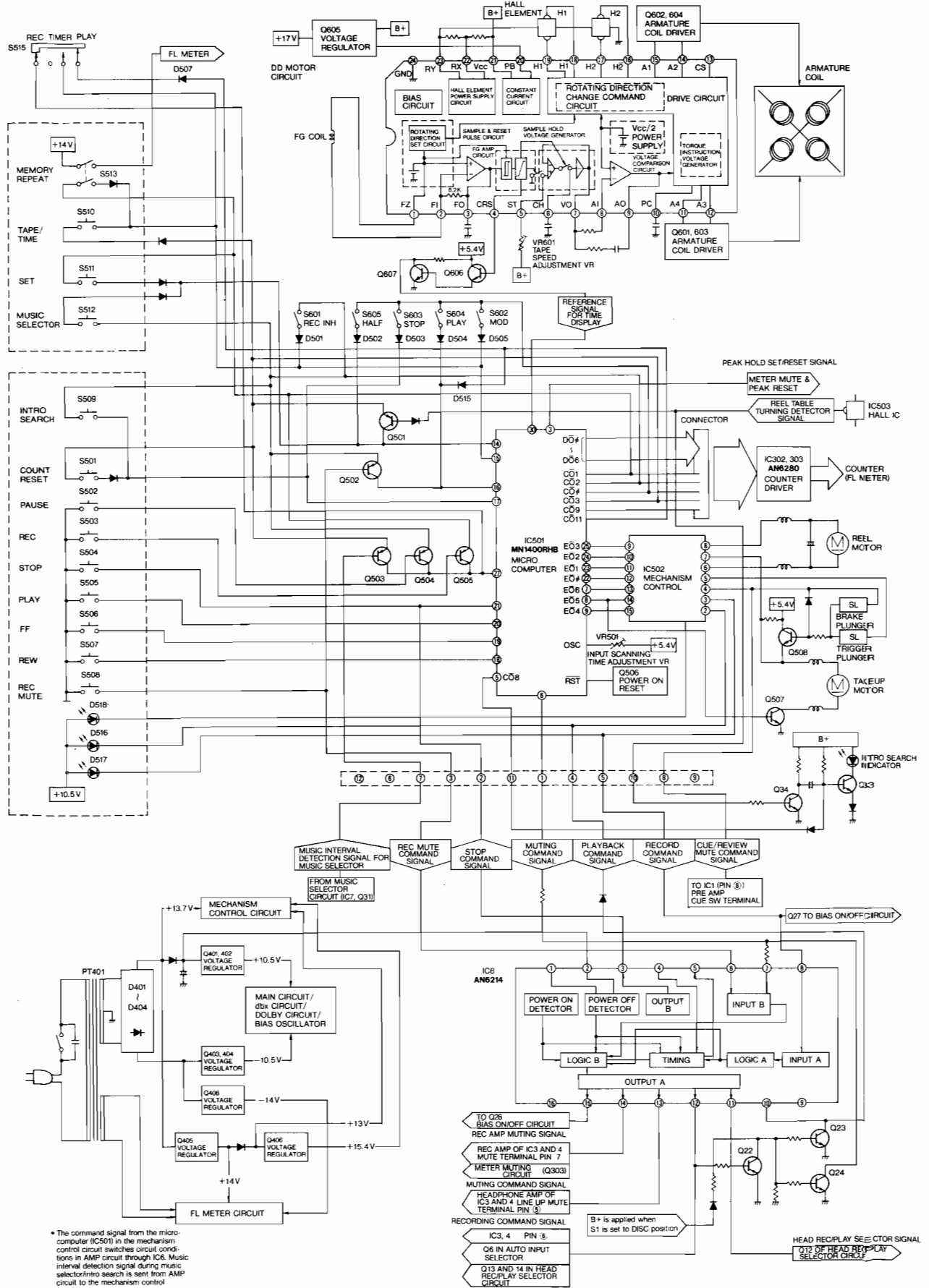
- [D] For all European areas except United Kingdom.
- [B] For United Kingdom.
- [N] For Asia, Latin America, Middle East and Africa areas.

REPLACEMENT PARTS LIST

Important safety notice
 Components identified by Δ mark have special characteristics important for safety.
 When replacing any of these components, use only manufacturer's specified parts.

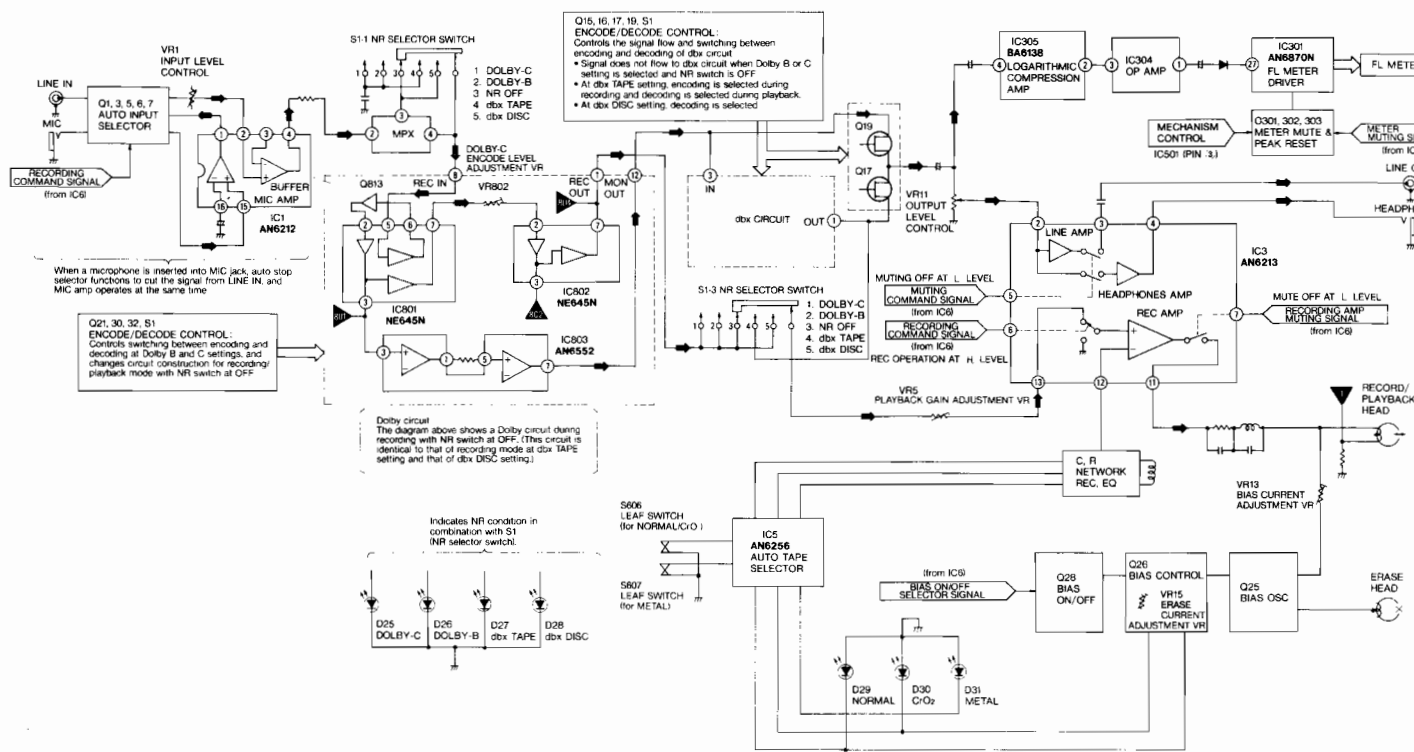
Ref No.	Part No.	Part Name & Description	Ref No.	Part No.	Part Name & Description	Ref No.	Part No.	Part Name & Description
ELECTRICAL PARTS			E 17	QJP03L001T	3Pin Post (L-Type)	[B] Δ QFC1205M		AC Power Cord
E 1	QWY4137Z	Record/Playback Head	E 18	QJP06L001T	6 Pin Post (L-Type)	[For United Kingdom]		
E 2	QWY2138Z	Erase Head	E 19	QJP12L001T	12 Pin Post (L-Type)	[N] Δ RJA522B		AC Power Cord
E 3	QTH1161	Heat Sink	E 20	QJP15L001T	15 Pin Post (L-Type)	[For Asia, Latin America, Middle East and Africa areas.]		
E 4	XSN3 + 10S	Screw $\phi 3 \times 10$	E 21	QJP03S001T	3 Pin Post	E 33		
E 5	XWVC3B	Snap Washer	E 22	QJP06S001T	6 Pin Post	[B] Δ QTF1054		Fuse Holder
E 6	QZE0003	Porcelain Tube	E 23	QJS1921TN	3 Pin Socket	[For all European areas.]		
E 7	QJT1090	Pin Terminal	E 24	QJS1922TN	6 Pin Socket	[N] Δ QTF1060		Fuse Holder
E 8	RME144Z	Cord Clamper	E 25	QJS1923TN	9 Pin Socket	[For Asia, Latin America, Middle East and Africa areas.]		
E 9	XTN3 + 8B	Tapping Screw $\phi 3 \times 8$	E 26	QJS1924TNL	12 Pin P.B Socket (L-type)	E 34	QSiFM004F	FL Meter
E 10	SJT777	Pin Terminal	E 27	QJS03001T	3 Pin Socket	E 35	QJT1067	Check Pin
E 11	NO18E	Insulator Plate	E 28	QJS06001T	6 Pin Socket	E 36	QTD1181	Wire Clamper
E 12	XSN3 + 8S	Screw $\phi 3 \times 8$	E 29	QJS1924TN	12 Pin P.B Socket	E 37	QJS1961S	Jumper Socket
E 13	XWE3	Washer $\phi 6$	E 30	QJS15001T	15 Pin Socket	E 38	QJP1921TN	3 Pin Post
E 14	QJP1922TN	6 Pin Post	E 31	QJT1054	Contact	E 39	QJT1089	Contact
E 15	QJP1923TN	9 Pin Post	E 32	[D] Δ SJA88	AC Power Cord			
E 16	QJP1924TN	12 Pin Post		[For all European areas except United Kingdom.]				

BLOCK DIAGRAM MECHANISM CONTROL SECTION

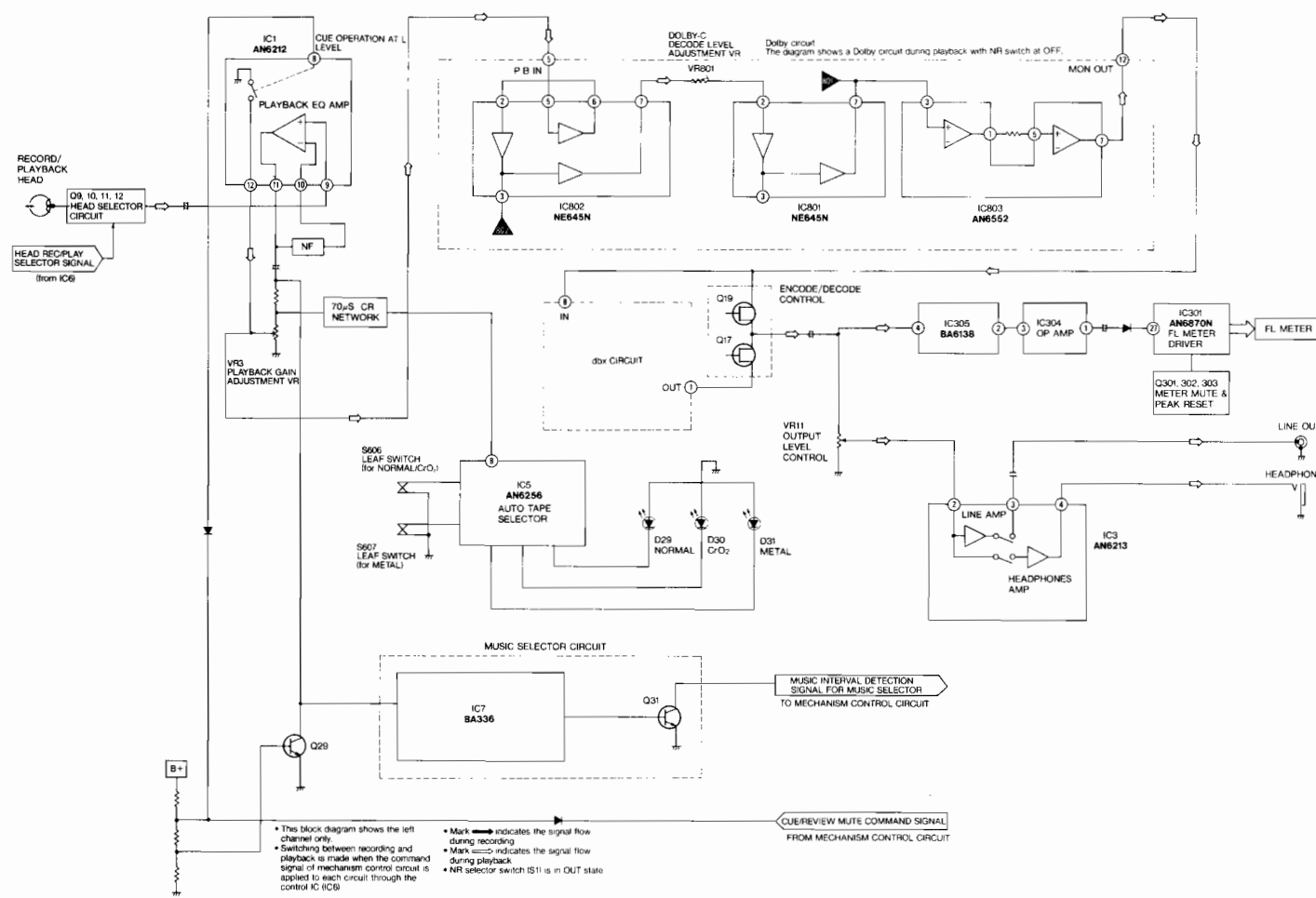


* The command signal from the micro-computer (IC501) in the mechanism control circuit switches circuit conditions in AMP circuit through IC8. Music interval detection signal during music selector intro search is sent from AMP circuit to the mechanism control circuit.

RECORDING SYSTEM

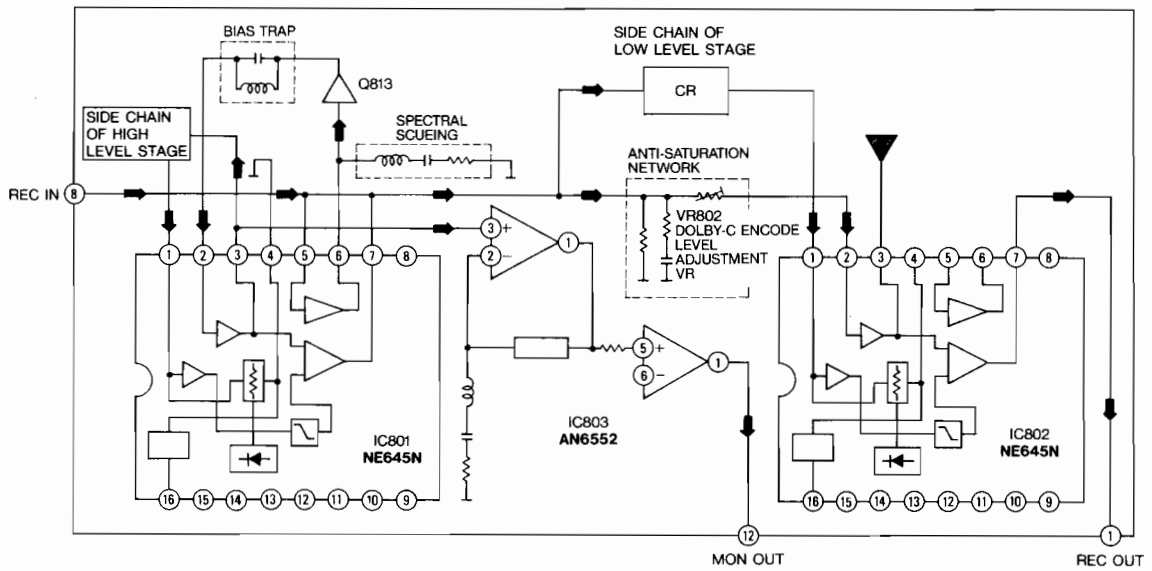


PLAYBACK SYSTEM

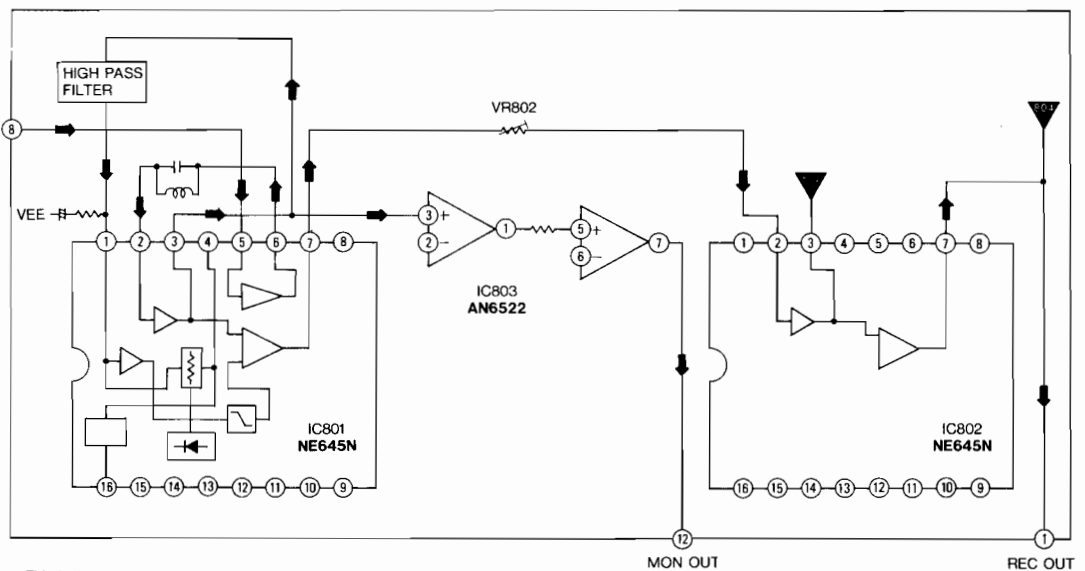


• DOLBY CIRCUIT

DOLBY-C ENCODE MODE (RECORD MODE)

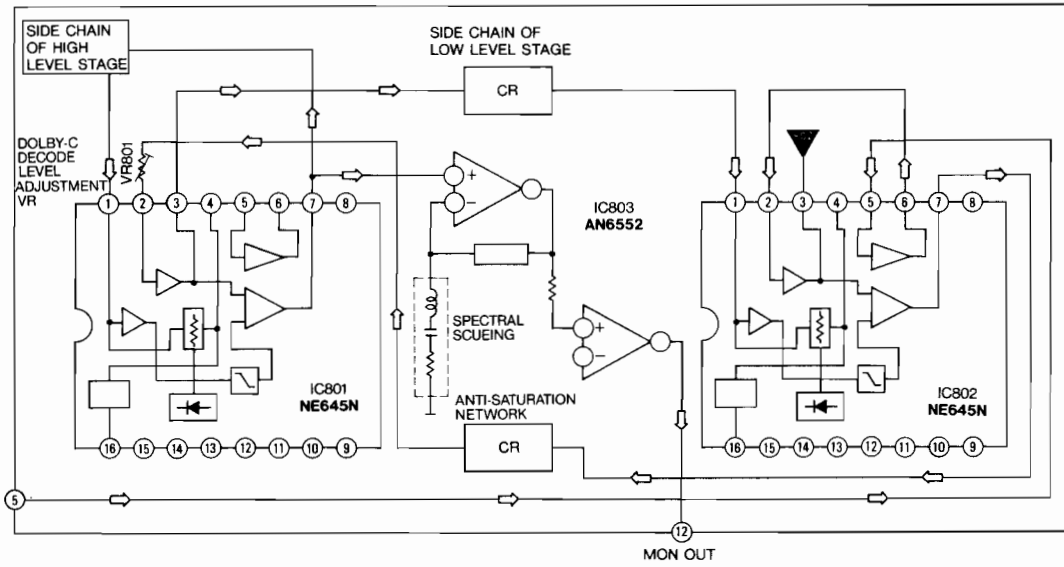


DOLBY-B ENCODE MODE (RECORD MODE)

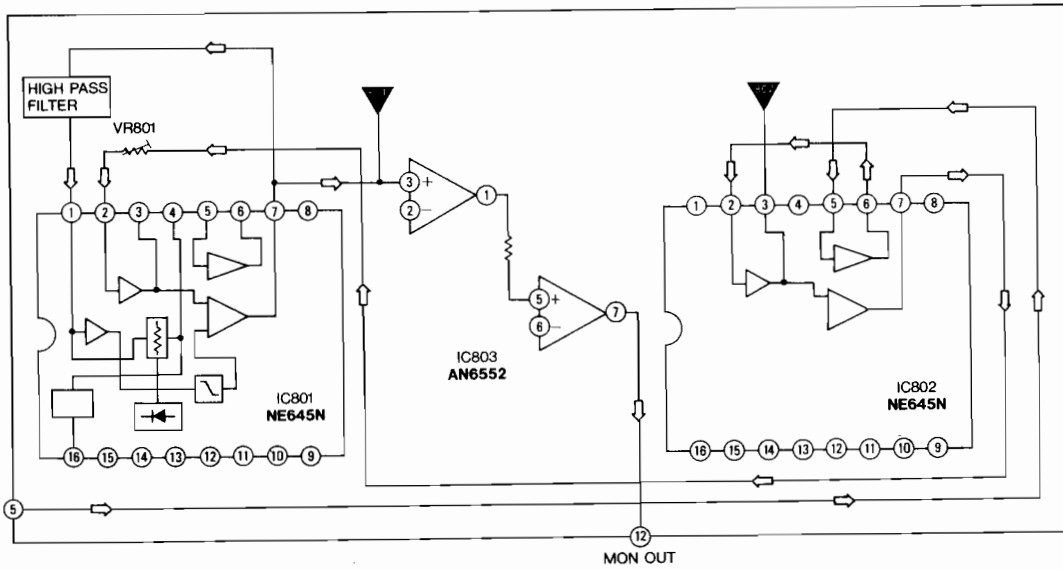


- This indicates the signal flow in the Dolby circuit during record/playback mode at Dolby C and Dolby B settings
- Change in circuit construction is made by the switching transistors Q801-816 in the Dolby circuit according to the command signal from encode/decode control circuit.

DOLBY-C DECODE MODE (PLAYBACK MODE)

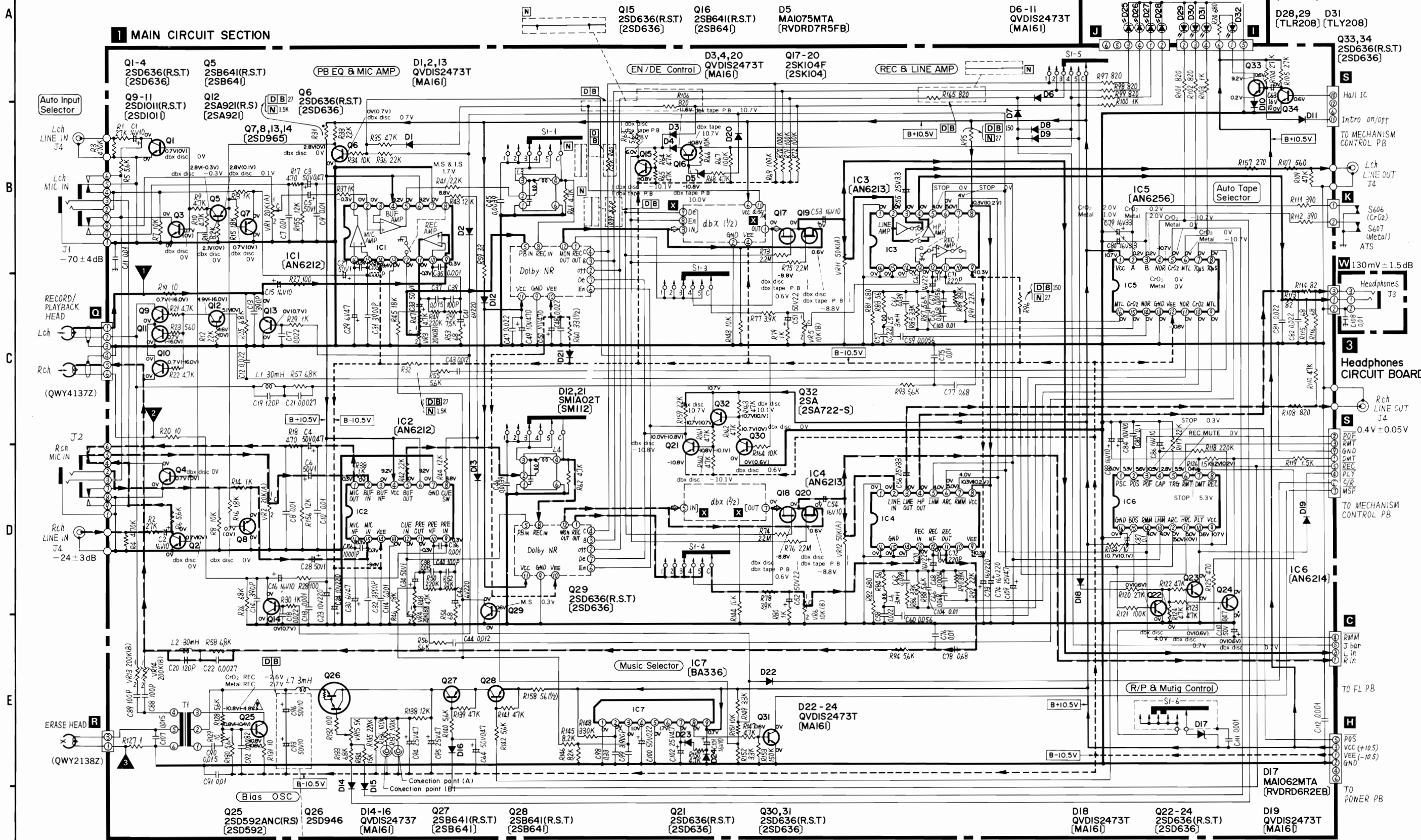


DOLBY-B ENCODE MODE (PLAYBACK MODE)

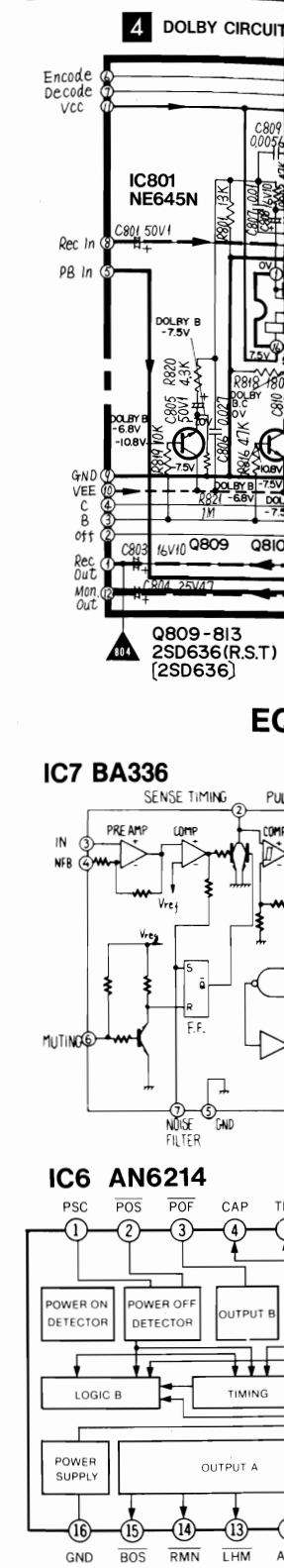


- Mark \rightarrow indicates the signal flow during recording.
- Mark \Rightarrow indicates the signal flow during playback.

SCHEMATIC DIAGRAM

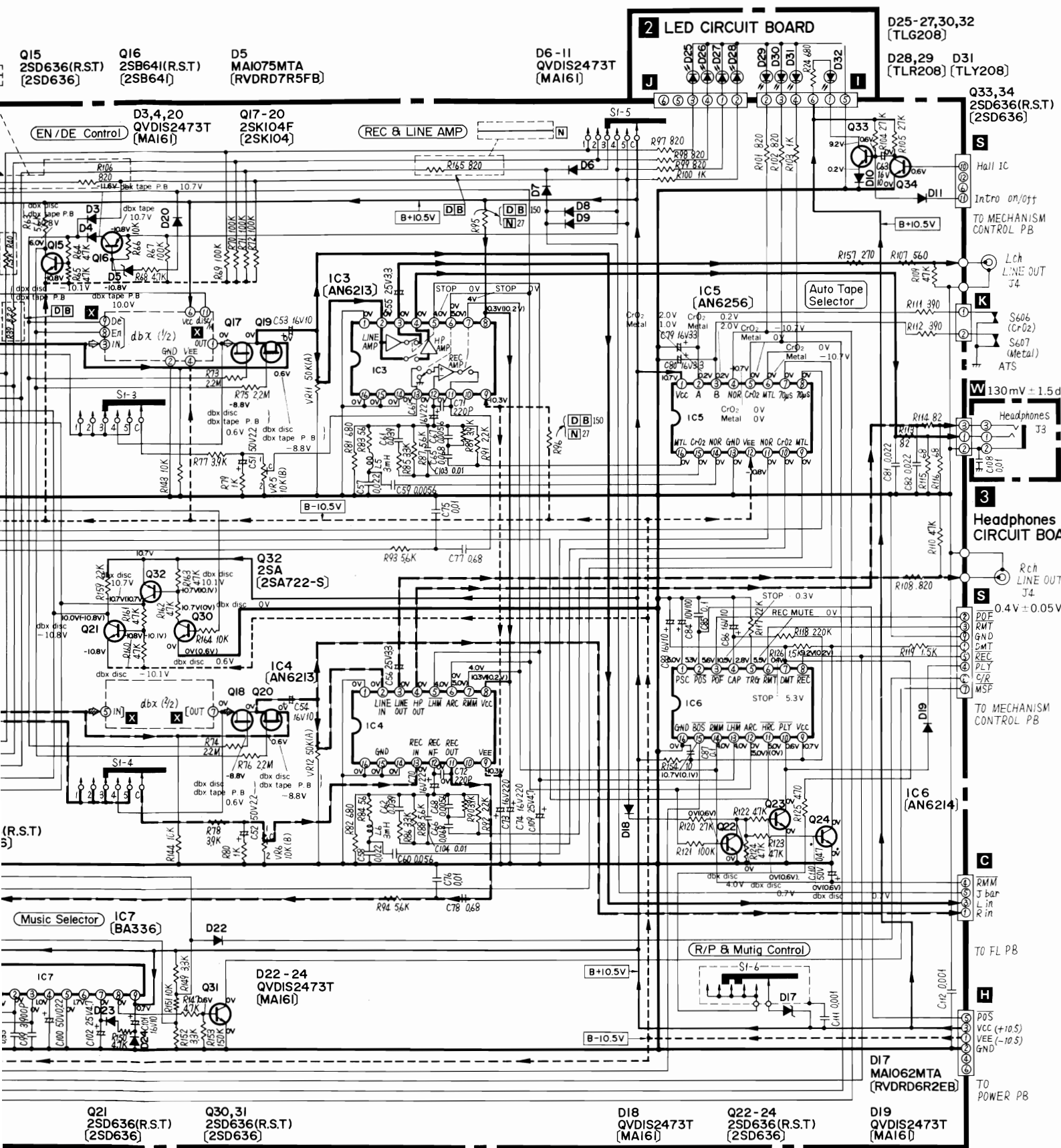


Q26 [2SD946]	Q25 2SD592ANC(R.S.) [2SD592]	Q26 2SD946	D14-16 QVDIS2473T [MA161]	Q27 2SB641(R.S.T.) [2SB641]	Q28 2SB641(R.S.T.) [2SB641]	Q21 2SD636(R.S.T.) [2SD636]	Q30, 31 2SD636(R.S.T.) [2SD636]	D18 QVDIS2473T [MA161]	Q22-24 2SD636(R.S.T.) [2SD636]	D19 QVDIS2473T [MA161]																																	
<table border="1"> <tr><th>PLAY</th><th>B</th><th>C</th><th>E</th></tr> <tr><td>Normal</td><td>-10.8V</td><td>-10.8V</td><td>-10.8V</td></tr> <tr><td>CrO₂</td><td>(-3.3V)</td><td>(9.3V)</td><td>(-4.6V)</td></tr> <tr><td>Metal</td><td>(-1.0V)</td><td>(8.8V)</td><td>(-2.3V)</td></tr> </table>	PLAY	B	C	E	Normal	-10.8V	-10.8V	-10.8V	CrO ₂	(-3.3V)	(9.3V)	(-4.6V)	Metal	(-1.0V)	(8.8V)	(-2.3V)						<table border="1"> <tr><th>PLAY</th><th>B</th><th>C</th><th>E</th></tr> <tr><td>Normal</td><td>(8.6V)</td><td>(9.3V)</td><td>(9.4V)</td></tr> <tr><td>CrO₂</td><td>(8.2V)</td><td>8.2V</td><td>(8.9V)</td></tr> <tr><td>Metal</td><td>(0.7V)</td><td>(0.7V)</td><td>(7.7V)</td></tr> </table>	PLAY	B	C	E	Normal	(8.6V)	(9.3V)	(9.4V)	CrO ₂	(8.2V)	8.2V	(8.9V)	Metal	(0.7V)	(0.7V)	(7.7V)					
PLAY	B	C	E																																								
Normal	-10.8V	-10.8V	-10.8V																																								
CrO ₂	(-3.3V)	(9.3V)	(-4.6V)																																								
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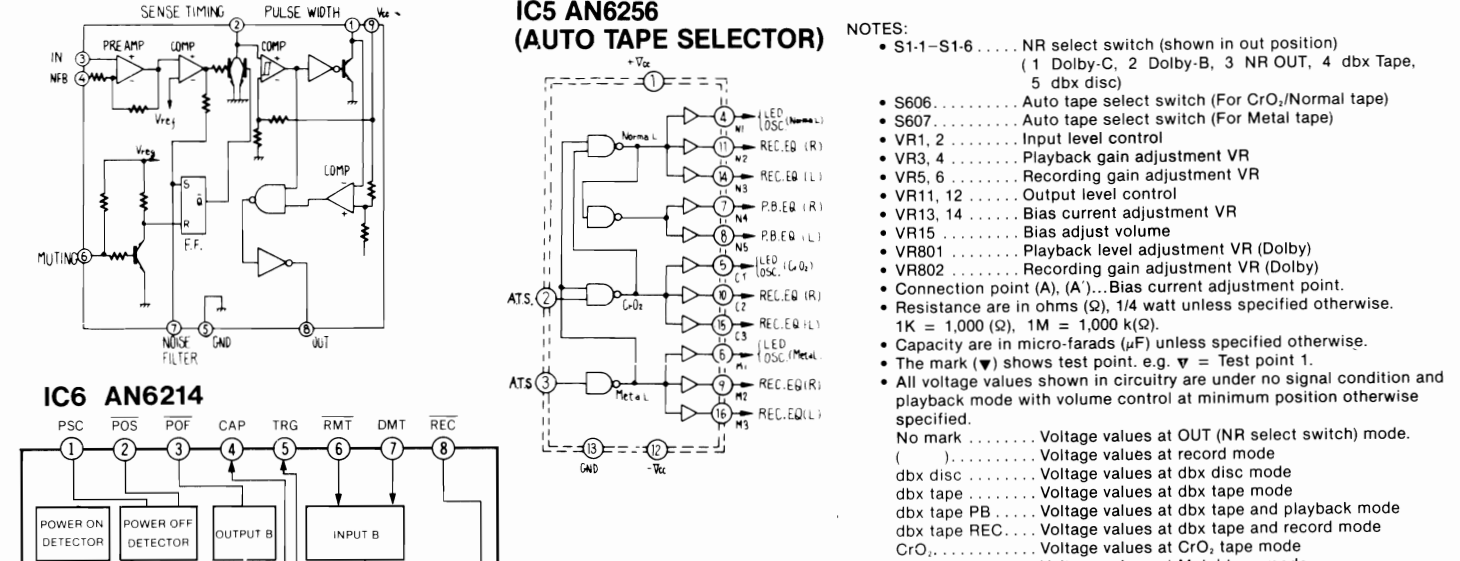
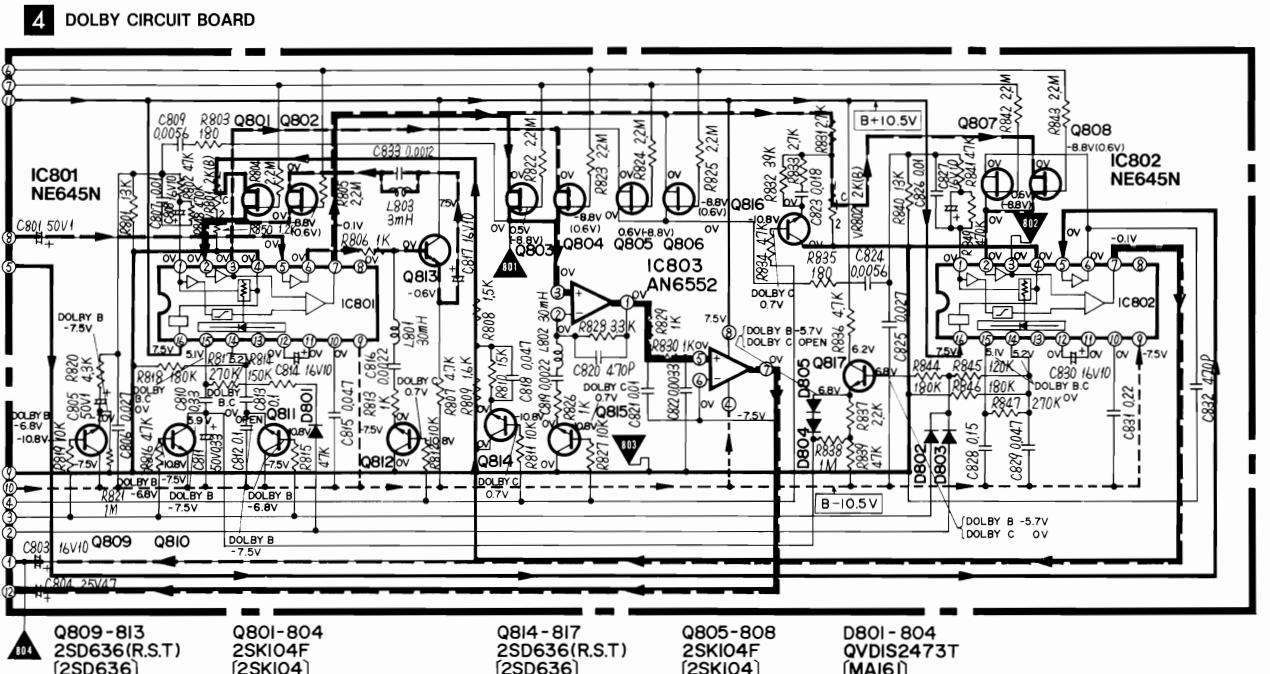
SPECIFICATIONS

- * Input
- * Output
- Playback S/N ratio
- * Test tape ... QZZCFM
- Overall distortion
- * Test tape
- ... QZZCRA for Normal
- ... QZZCRX for CrO₂
- ... QZZCRZ for Metal
- Overall S/N ratio
- * Test tape ... QZZCRA



B	C	E
(8.6V)	(9.3V)	(9.4V)
(8.2V)	8.2V	(8.9V)
(0.7V)	(0.7V)	(7.7V)

PLAY	B	C	E
Normal	10.8V	(9.4V)	10.7V
CrO ₂	(8.6V)	(8.8V)	(9.4V)
Metal	(7.0V)	(7.6V)	(8.8V)



NOTES:

- S1-1-S1-6 ... NR select switch (shown in out position) (1 Dolby-C, 2 Dolby-B, 3 NR OUT, 4 dbx Tape, 5 dbx disc)
- S606 ... Auto tape select switch (For CrO₂/Normal tape)
- S607 ... Auto tape select switch (For Metal tape)
- VR1, 2 ... Input level control
- VR3, 4 ... Playback gain adjustment VR
- VR5, 6 ... Recording gain adjustment VR
- VR11, 12 ... Output level control
- VR13, 14 ... Bias current adjustment VR
- VR15 ... Bias adjust volume
- VR801 ... Playback level adjustment VR (Dolby)
- VR802 ... Recording gain adjustment VR (Dolby)
- Connection point (A), (A)... Bias current adjustment point.
- Resistance are in ohms (Ω), 1/4 watt unless specified otherwise. 1K = 1,000 (Ω), 1M = 1,000 (kΩ).
- Capacity are in micro-farads (μF) unless specified otherwise.
- The mark (▼) shows test point, e.g. ▼ = Test point 1.
- All voltage values shown in circuitry are under no signal condition and playback mode with volume control at minimum position otherwise specified.
- No mark ... Voltage values at OUT (NR select switch) mode.
- () ... Voltage values at record mode
- dbx disc ... Voltage values at dbx disc mode
- dbx tape ... Voltage values at dbx tape mode
- dbx tape PB ... Voltage values at dbx tape and playback mode
- dbx tape REC ... Voltage values at dbx tape and record mode
- CrO₂ ... Voltage values at CrO₂ tape mode
- Metal ... Voltage values at Metal tape mode
- CrO, REC ... Voltage values at CrO, tape and record mode
- Metal REC ... Voltage values at Metal tape and record mode
- STOP ... Voltage values at STOP mode
- REC MUTE ... Voltage values at REC MUTE mode
- DOLBY B ... Voltage values at Dolby-B mode
- DOLBY C ... Voltage values at Dolby-C mode
- DOLBY B-C ... Voltage values at Dolby-B or Dolby-C mode

NOTES:

- For all European areas except United Kingdom.
- For United Kingdom.
- For Asia, Latin America, Middle East and Africa areas.

• Input level controls ... MAX
• Output level control ... MAX

One type of number is used for supply parts number and production parts number when they are identical.
e.g. Q1
2SC1844(E, F) ← Production parts number
[2SC1844E] ← Supply parts number
D212
1S2473T77 ← Production parts number
[MA161] ← Supply parts numbers

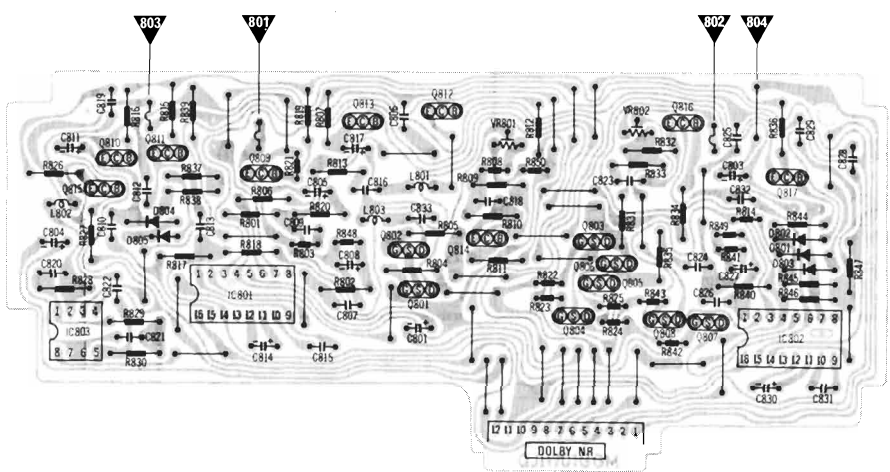
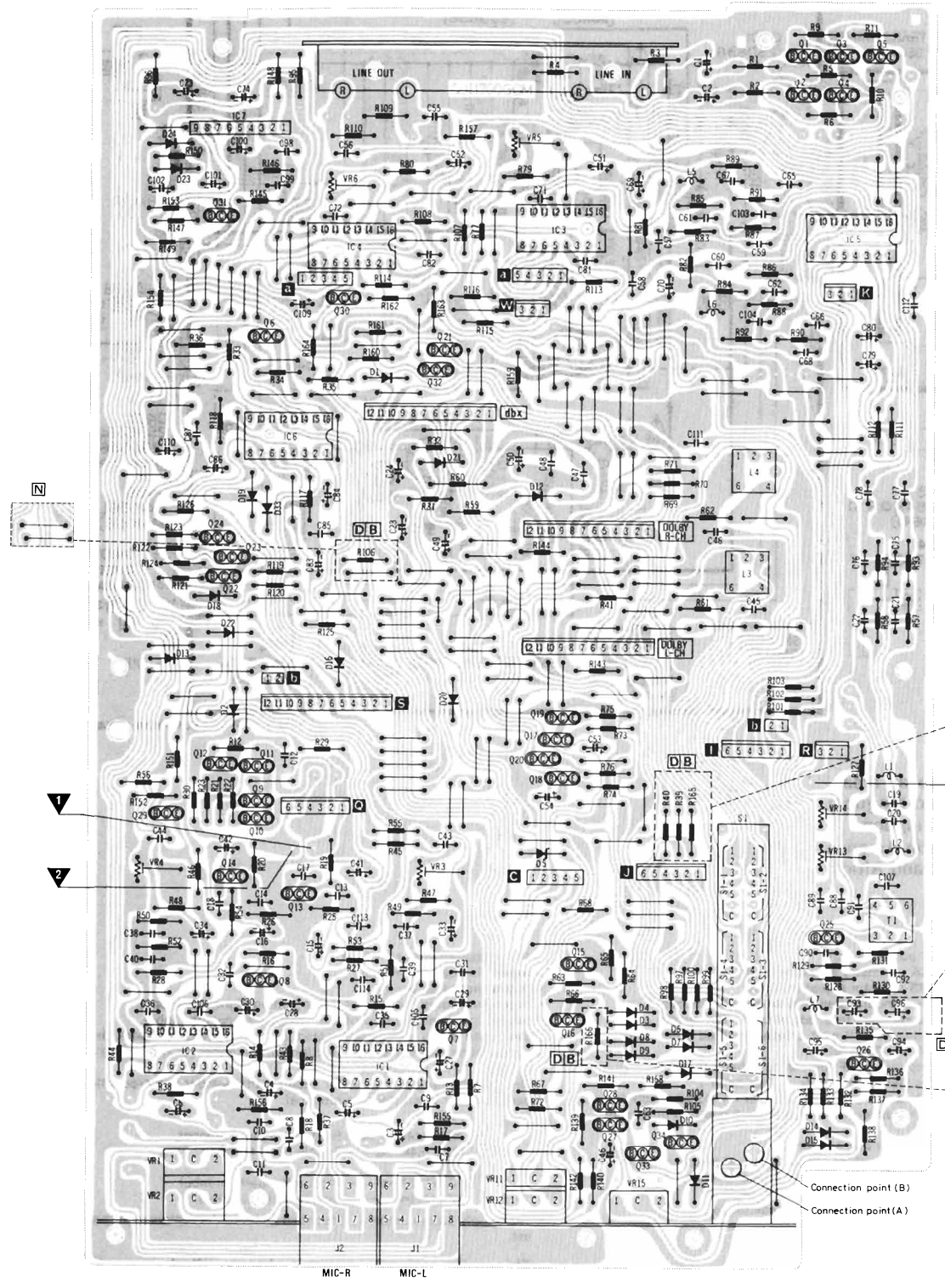
• The supply parts number is described alone in the replacement parts list.

• This schematic diagram may be modified at any time with the development of new technology.

CIRCUIT BOARDS DIAGRAM

1 MAIN CIRCUIT BOARD

4 DOLBY CIRCUIT BOARD



IC1, 2 [AN6212]	IC3 [AN6213]	IC4 [AN6213]	Q1, 2, 3, 4 [2SD636RST [2SD636]]	Q16 [2SB641RST [2SB641]]	Q25 [2SD592ANCRS [2SD592]]	Q801 [2SK104F [2SK104]]	Q802 [2SK104F [2SK104]]	Q803 [2SK104F [2SK104]]	Q804 [2SK104F [2SK104]]	Q26 [2SD946]	Q805, 807 [2SK104F [2SK104]]	Q806, 808 [2SK104F [2SK104]]	Q809 [2SD636RST [2SD636]]	Q810 [2SD636RST [2SD636]]	Q27 [2SB641RST [2SB641]]	Q28 [2SB641RST [2SB641]]	Q21 [2SD636RST [2SD636]]	Q29 [2SD636RST [2SD636]]	Q30 [2SA722-S]	Q31 [2SD636RST [2SD636]]	Q32 [2SB641RST [2SB641]]	Q811 [2SD636RST [2SD636]]	Q812, 814, 815, 816 [2SD636RST [2SD636]]	Q33 [2SD636RST [2SD636]]	Q34 [2SD636RST [2SD636]]	Q817 [2SD636RST [2SD636]]
1 1.0V 2 0.0V 3 0.0V 4 9.2V 5 0.0V 6 9.2V 7 0.0V 8 8.8V 9 -0.3V 10 -0.3V 11 0.0V 12 0.0V 13 0.0V 14 -9.4V 15 -0.3V 16 -0.3V	1 0.0V 2 0.0V 3 0.0V 4 0.0V 5 4V STOP 6 0V (5.0V) 7 4V STOP 8 10.3V (10.2V) 9 -10.3V 10 0.0V 11 0.0V 12 0.0V 13 0.0V 14 0.0V 15 0.0V 16 0.0V	1 0.0V 2 0.0V 3 0.0V 4 0.0V 5 4.0V 6 0V (5.0V) 7 4.0V 8 10.3V (10.2V) 9 -10.3V 10 0.0V 11 0.0V 12 0.0V 13 0.0V 14 0.0V 15 0.0V 16 0.0V	B 0.7V (0V) dbx disc C 0V E 0V	B -10.8V dbx tape P.B C -11.6V dbx tape P.B E -10.8V dbx tape P.B	B 10.8V (-10.4V) C 10.8V (-4.8V) CrO ₂ (-2.6V) E -10.8V (-10.6V)	G 0.5V (-8.8V) S 0V D 0V	G -8.8V (0.6V) S 0V D 0V	G 0.5V (-8.8V) S 0V D 0V	G -8.8V (0.6V) S 0V D 0V	B 10.8V (-10.4V) C 10.8V (-4.8V) CrO ₂ (-2.6V) E -10.8V (-10.6V)	G 0.6V (-8.8V) S 0V D 0V	G -8.8V (0.6V) S 0V D 0V	B -10.8V DOLBY B C -7.5V DOLBY B E -7.0V DOLBY B	B -10.8V DOLBY B C -7.5V DOLBY B E -7.0V DOLBY B	B 2.1V (0V) dbx disc C 2.8V (-0.3V) dbx disc E 2.8V (0.1V) dbx disc	G 8.8V dbx disc S 0V dbx disc D 0V dbx disc	B 0.6V dbx disc C 0V dbx disc D 0V dbx disc	PLAY 10.8V (-10.8V) Normal (8.6V) (9.3V) (9.4V) CrO ₂ (6.2V) (8.8V) (8.9V) Metal (7.0V) (7.6V) (7.7V)	PLAY 10.8V (-10.8V) Normal (8.6V) (9.3V) (9.4V) CrO ₂ (6.2V) (8.8V) (8.9V) Metal (7.0V) (7.6V) (7.7V)	B 0V (0.6V) dbx disc C 10.7V (0V) dbx disc E 0V	B -10.8V DOLBY B C -7.5V DOLBY B E -7.0V DOLBY B	B -10.8V DOLBY B C -7.5V DOLBY B E -7.0V DOLBY B	B -10.8V DOLBY B C -7.5V DOLBY B E -7.0V DOLBY B	B 0.6V DOLBY B C 6.2V DOLBY B E 6.8V DOLBY B	B 0.6V DOLBY B C 6.2V DOLBY B E 6.8V DOLBY B	B 6.8V DOLBY B C 6.2V DOLBY B E 6.8V DOLBY B

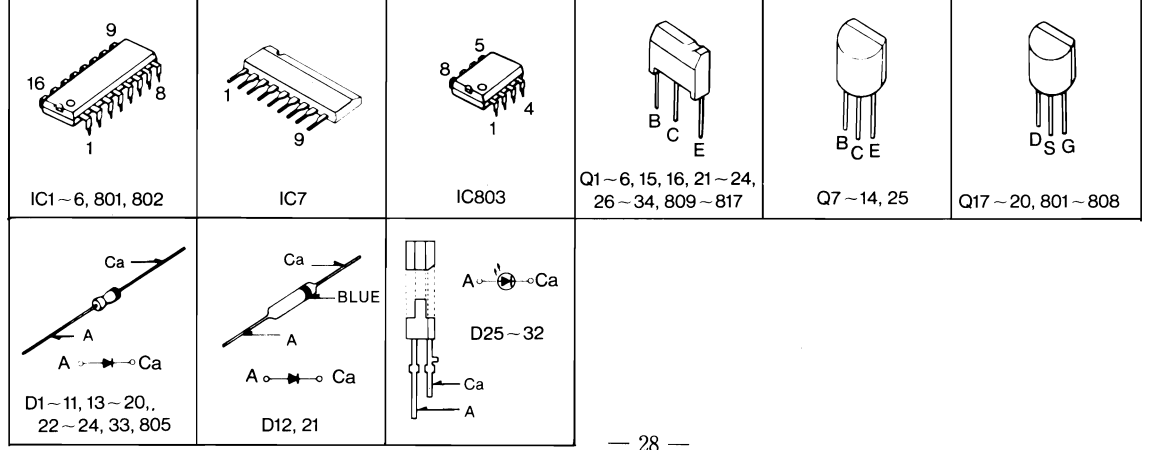
NOTES:
 • The circuit shown in [shaded] on the conductor side indicates printed circuit on the back side of the printed circuit board.
 • Values indicated in [shaded] are under no signal condition and playback mode with volume control at minimum position otherwise specified.
 No mark Voltage values at OUT (NR select switch) mode
 () Voltage values at record mode
 dbx disc Voltage values at dbx disc mode
 dbx tape Voltage values at dbx tape mode
 dbx tape PB Voltage values at dbx tape and playback mode
 dbx tape REC Voltage values at dbx tape and record mode
 CrO₂ Voltage values at CrO₂ tape mode
 Metal Voltage values at Metal tape mode

CrO₂ REC Voltage values at CrO₂ tape and record mode
 Metal REC Voltage values at Metal tape and record mode
 STOP Voltage values at STOP mode
 REC MUTE Voltage values at REC MUTE mode
 DOLBY B Voltage values at Dolby-B mode
 DOLBY C Voltage values at Dolby-C mode
 DOLBY B-C Voltage values at Dolby-B or Dolby-C mode
 MS.IS Voltage values at Intro Search mode
 For measurement use VTVM.

• This schematic diagram may be modified at any time with the development of new technology.

NOTES:
 [D] For all European areas except United Kingdom.
 [B] For United Kingdom.
 [N] For Asia, Latin America, Middle East and Africa areas.

TERMINATIONS



NOTES: RESISTORS
 ERD Carbon
 ERG Metal-oxide
 ERS Metal-oxide
 ERO Metal-film
 ERX Metal-film
 ERQ Fuse type metal
 ERC Solid
 ERF Cement

REPLACEMENT PARTS LIST

Important safety notice
 Components identified by Δ mark have characteristics important for safety.
 When replacing any of these components only manufacturer's specified parts.

Ref No.	Part No.	Ref No.
RESISTORS		
R 1, 2	ERD25TJ273	R 96 [D]
R 3, 4	ERD25TJ474	R 97 [D]
R 5, 6	ERD25FJ562	R 98 [D]
R 7, 8	ERD25FJ103	R 99 [D]
R 9, 10	ERD25FJ472	R 100 [D]
R 11	ERD25FJ822	R 101 [D]
R 12	ERD25TJ223	R 102 [D]
R 13, 14	ERD25FJ102	R 103 [D]
R 15, 16	ERD25FJ182	R 104 [D]
R 17, 18	ERD25FJ471	R 105 [D]
R 19, 20	ERD25FJ100	R 106 [D]
R 21, 22	ERD25FJ472	R 107 [D]
R 23	ERD25FJ561	R 108 [D]
R 24	ERD25FJ681	R 109 [D]
R 25, 26	ERD25TJ683	R 110 [D]
R 27, 28	ERD25FJ101	R 111 [D]
R 29, 30	ERD25FJ102	R 112 [D]
R 31 [DB]	ERQ14AJ270	R 113 [D]
[For all European areas.]		
[N] ERD25FJ152		
[For Asia, Latin America, Middle East and Africa areas.]		
R 32 [DB]	ERQ14AJ270	R 120 [D]
[For all European areas.]		
[N] ERD25FJ152		
[For Asia, Latin America, Middle East and Africa areas.]		
R 33	ERD25FJ222	R 125 [D]
R 34	ERD25FJ103	R 126 [D]
R 35	ERD25TJ473	R 127 [D]
R 36	ERD25TJ223	R 128 [D]
R 37	ERD25FJ102	R 129 [D]
R 38	ERD25FJ102	R 130 [D]
R 39 [DB]	ERD25FJ821	R 131 [D]
[For all European areas.]		
R 40 [DB]	ERD25FJ152	R 132 [D]
[For all European areas.]		
R 41, 42	ERD25FJ222	R 133 [D]
R 43, 44	ERD25TJ123	R 134 [D]
R 45, 46	ERD25TJ183	R 135 [D]
R 47, 48	ERD25FJ472	R 136 [D]
R 49, 50	ERD25FJ224	R 137 [D]
R 51, 52	ERD25FJ752	R 138 [D]
R 53, 54	ERD25FJ680	R 139 [D]
R 55, 56	ERD25FJ562	R 140 [D]
R 57, 58	ERD25FJ682	R 141 [D]
R 59 [DB]	ERQ14AJ330	R 142 [D]
[For all European areas.]		
[N] ERD25FJ330		
[For Asia, Latin America, Middle East and Africa areas.]		
R 60	ERQ14AJ330	R 143 [D]
R 61, 62	ERD25FJ472	R 144 [D]
R 63	ERD25FJ562	R 145 [D]
R 64, 65	ERD25TJ473	R 146 [D]
R 66	ERD25FJ103	R 147 [D]
R 67	ERD25TJ104	R 148 [D]
R 68	ERD25FJ472	R 149 [D]
R 69, 70, 71, 72	ERD25TJ104	R 150 [D]
R 73, 74, 75, 76	ERD25TJ225	R 151 [D]
R 77, 78	ERD25FJ392	R 152 [D]
R 79, 80	ERD25FJ102	R 153 [D]
R 81, 82	ERD25FJ681	R 154 [D]
R 83, 84	ERD25FJ560	R 155 [D]
R 85, 86	ERD25FJ332	R 156 [D]
R 87, 88	ERD25FJ562	R 157 [D]
R 89, 90	ERD25FJ392	R 158 [D]
R 91, 92	ERD25FJ222	R 159 [D]
R 93, 94	ERD25FJ562	R 160 [D]
R 95 [DB]	ERQ14AJ151	R 161 [D]
[For all European areas.]		
[N] ERD25FJ270		
[For Asia, Latin America, Middle East and Africa areas.]		
R 217, 218	ERD25FJ270	R 219 [D]
R 219, 220	ERD25FJ270	R 220 [D]
R 221, 222	ERD25FJ270	R 221 [D]
R 223, 224	ERD25FJ270	R 222 [D]
R 225, 226	ERD25FJ270	R 223 [D]
R 227, 228	ERD25FJ270	R 224 [D]

4 DOLBY CIRCUIT BOARD

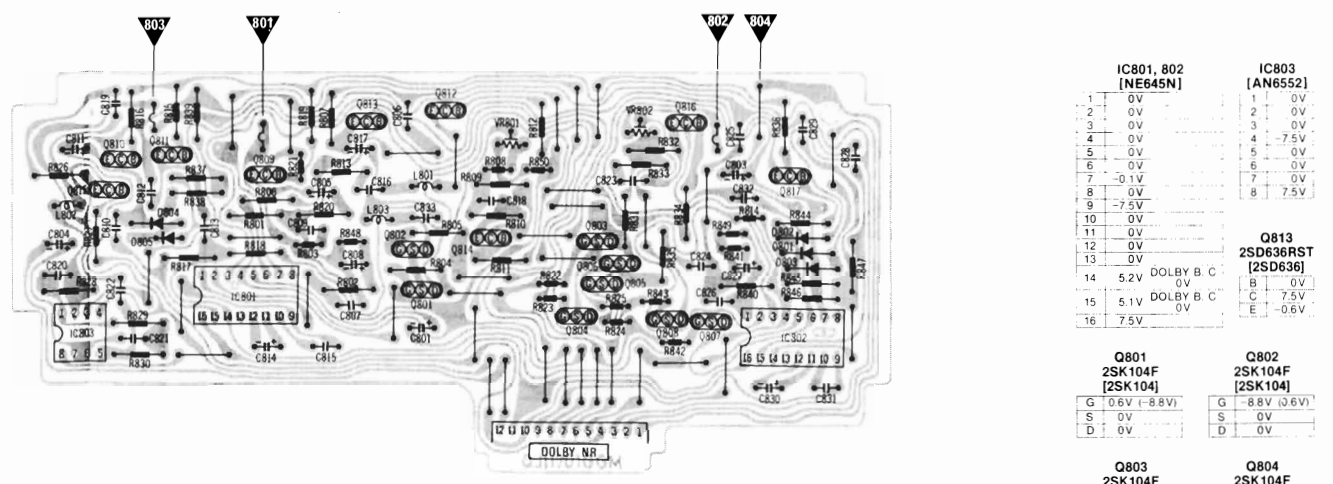
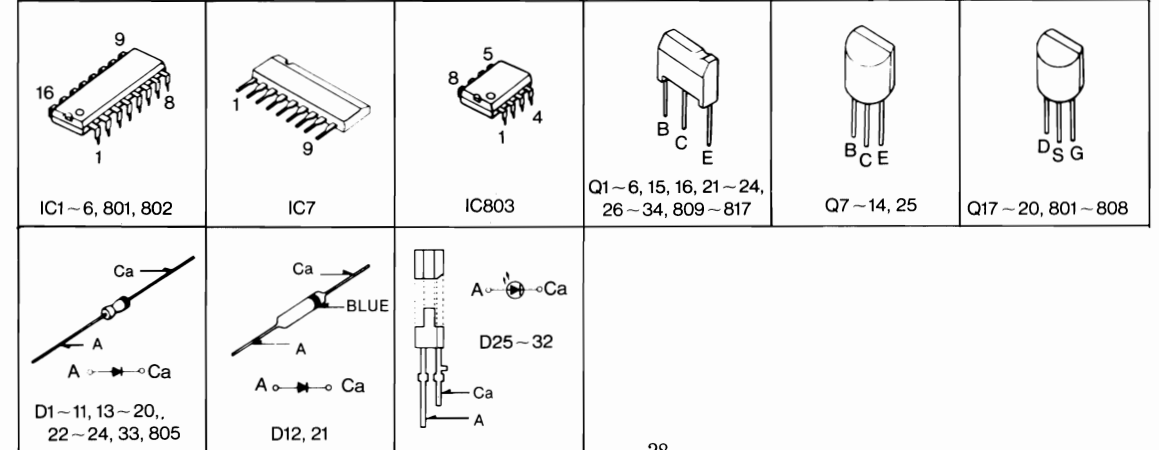


Table of component values for various ICs (IC1-12), Qs (Q1-11), and Rs (R1-100). Includes pin configurations and voltage levels.

TERMINATIONS



- NOTES: RESISTORS: ERD.....Carbon, ERG.....Metal-oxide, ERS.....Metal-oxide, ERO.....Metal-film, ERX.....Metal-film, ERQ.....Fuse type metallic, ERC.....Solid, ERF.....Cement. CAPACITORS: ECBA.....Ceramic, ECG.....Ceramic, ECK.....Ceramic, ECC.....Ceramic, ECF.....Ceramic, ECQM.....Polyester film, ECQE.....Polyester film, ECQF.....Polypropylene. ECE.....Electrolytic, ECEP.....Non polar electrolytic, ECQS.....Polystyrene, ECS.....Tantalum, QCS.....Tantalum.

REPLACEMENT PARTS LIST

Important safety notice: Components identified by Δ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

Main replacement parts list table with columns for Ref No., Part No., and component details. Includes sections for RESISTORS and CAPACITORS.

S: For all European areas except United Kingdom. For United Kingdom. For Asia, Latin America, Middle East and Africa areas.

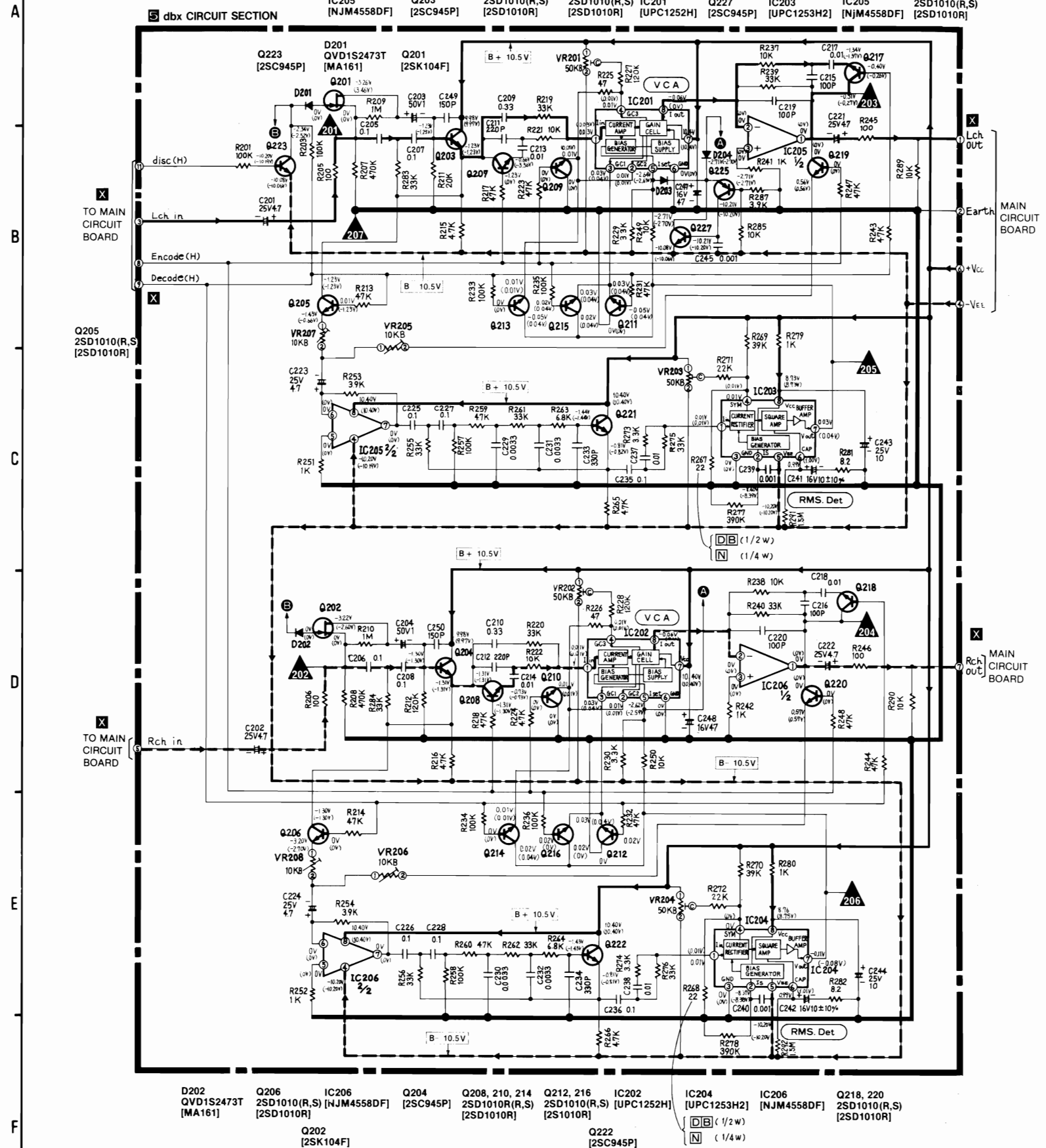
For all European areas. For Asia, Latin America, Middle East and Africa areas.

REPLACEMENT PARTS LIST

Important safety notice
Components identified by Δ mark have special characteristics important for safety.
When replacing any of these components, use only manufacturer's specified parts.

Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.	Ref No.	Part No.	Part Name & Description		
C 209, 210	ECQV05334JZ	C 810	ECQV05334JZ	Q 605	2SA886-Q	COILS				
C 211, 212	ECCD1H221K	C 811	ECEA50ZR33	Q 606, 607	2SD636	L 1, 2	QLQX0343KWA	Bias Trap Coil		
C 213, 214	ECQM1H103JZ	C 812	ECQM1H104JZ				L 3, 4	QLM929K	MPX Filter	
C 215, 216	ECCD1H101K	C 813	ECEA1HS100	Q 801, 802, 803, 804, 805, 806, 807, 808	2SK104	L 5, 6, 7	QLQX0332KWA	Peaking Coil		
C 217, 218	ECQM1H103JZ	C 814	ECQM1H473JZ	Q 809, 810, 811, 812, 813, 814, 815, 816, 817	2SD636	L 501	ELEH101KA	Choke Coil		
C 219, 220	ECCD1H101K	C 815	ECQM1H222JZ				L 502, 503	QLQZ1014D	Choke Coil	
C 221, 222, 223, 224	ECEA2524R7	C 816	ECEA1HS100				L 504, 505	ELEH101KA	Choke Coil	
C 225, 226, 227, 228	ECQV05104JZ	C 817	ECQM1H473JZ				L 801	QLQX0343KWA	Peaking Coil	
C 229, 230, 231, 232	ECQM1H332JZ	C 818	ECQM1H222JZ				L 802	QLQX0343KWA	Peaking Coil	
C 233, 234	ECCD1H331K	C 819	ECCD1H471KB				L 803	QLQX0332KWA	Bias Trap Coil	
C 235, 236	ECQV05104JZ	C 820	ECQM1H103JZ				TRANSFORMERS			
C 237, 238	ECQM1H103JZ	C 821	ECQM1H332JZ	D 1, 2, 3, 4	MA161	T 1	QLB0198	Bias Oscillation Transformer		
C 239, 240	ECQM1H102JZ	C 822	ECQM1H183JZ	D 5	RVDRD7R5FB	T 401	[DB] Δ QLPD71EMX	AC Power Transformer [For all European areas.]		
C 241, 242	ECEA16M10R	C 823	ECQM1H562JZ	D 6, 7, 8, 9, 10, 11	MA161	[N] Δ QLPA66EMX	AC Power Transformer [For Asia, Latin America, Middle East and Africa areas.]			
C 243, 244	ECEA1HS100	C 824	ECQM1H273JZ	D 12	SM112	FUSES				
C 245	ECQM1H102JZ	C 825	ECQM1H103JZ	D 13, 14, 15, 16	MA161	F 1	[DB] Δ XBAQ0010	Fuse (T 1.6A) [For all European areas.]		
C 247, 248	ECCD1H151K	C 826	ECQM1H103JZ	D 17	RVDRD6R2EB	[N] Δ XBA2E05NS5	Fuse (T 0.5A) [For Asia, Latin America, Middle East and Africa areas.]			
C 249, 250	ECCD1H151K	C 827	ECEA1HS100	D 18, 19, 20	MA161	F 2	[DB] Δ XBAQ0010	Fuse (T 1.6A) [For all European areas.]		
C 301	ECQM1H104JZ	C 828	ECQV05154JZ	D 21	SM112	F 3	[DB] Δ XBAQ025031	Fuse (T 250mA) [For all European areas.]		
C 302	ECFDD223KXY	C 829	ECQM1H473JZ	D 22, 23, 24	MA161	F 4	[DB] Δ XBAQ0007	Fuse (T 400mA) [For all European areas.]		
C 303, 304	ECEA50Z1	C 830	ECQV05224JZ	D 25, 26, 27	TLG208	SWITCHES				
C 305, 306	ECEA50ZR47	C 831	ECQM1H122JZ	D 28, 29	TLR208	S 1	QSR6501	Rotary Switch (NR Selector)		
C 307, 308	ECEA1ES100	C 832	ECCD1H471KB	D 30	TLG208	S 401 Δ	QSW117AS	Push Switch (Power ON/OFF)		
C 309	ECEA1ES101	C 833	ECQM1H103JZ	D 31	TLY208	S 402 Δ	QSR1407	Rotary Switch (AC Power Voltage Selector)		
C 310	ECFDD473KXY	COMBINATION PARTS			D 32	TLG208	S 501	QSW1118	Push Switch (Counter Reset ON/OFF)	
C 401	ECQP1103JZ	Z 301	EXRP682M473T	D 33	MA161	S 502	QSW1118	Push Switch (Pause ON/OFF)		
C 402	ECEA1ES222	Z 501	EXBEQ5273K	D 34	MA161	S 503	QSW1118	Push Switch (REC)		
C 403	ECEA1ES101	Z 502	EXBD86181K	D 401, 402, 403, 404	MA161	S 504	QSW1118	Push Switch (STOP)		
C 404	ECCD1H103ZF	Z 503	EXBEQ4272K	D 405	MA1051	S 505	QSW1118	Push Switch (PLAY)		
C 405	ECEA1ES220	Z 504	QCRFWA1	D 406	MA1150	S 506	QSW1118	Push Switch (FF)		
C 406	ECEA50Z2R2	Z 505	EXFP4472Z				S 507	QSW1118	Push Switch (REW)	
C 407	ECEA1ES101	Z 506	EXBD88254K				S 508	QSW1118	Push Switch (REC Mute)	
C 408	ECEA1ES222	Z 507	EXRP152K473T				S 509	QSW1118	Push Switch (Introduction Search)	
C 409	ECEA1ES101	TRANSISTORS			D 407	MA1082	INTEGRATED CIRCUITS			
C 410	ECCD1H103ZF	Q 1, 2, 3, 4	2SD636	IC 1, 2	AN6212	S 511, 512, 513, 514	4 Key Push Switch (Timer Switch)			
C 411	ECCD1H102KB	Q 5	2SB641	IC 3, 4	AN6213	S 601	QSB0260	Leaf Switch (Accidental Erase Prevention)		
C 412	ECEA50Z1	Q 6	2SC945-Q	IC 5	AN6256	S 602	QSB0260	Leaf Switch (Mode)		
C 413, 414	ECEA1ES101	Q 7, 8	2SD965	IC 6	AN6214	S 603	QSB0261	Leaf Switch (Playback)		
C 415	ECEA1ES470	Q 9, 10, 11	2SD1011	IC 7	BA336	S 604	QSB0260	Leaf Switch (Stop)		
C 416, 417	ECEA1CS472	Q 12	2SA921	IC 8	AN6214	S 605	QSB0261	Leaf Switch (Cassette Detection)		
C 418	ECEA1HS100	Q 13, 14	2SD965	IC 9	BA336	S 606, 607	QSB0266	Leaf Switch (Auto Tape Selector)		
C 419	ECCD1H102KB	Q 15	2SD636	IC 10, 202	UPC1252H	JACKS				
C 420	ECQU2A103MF	Q 16	2SB641	IC 205, 206	2SD1010(R,S)	J 1, 2	QJA0262	Microphones Jack		
C 421, 422, 423, 424, 425, 426, 428, 429	ECFDD683KXY	Q 17, 18, 19, 20	2SK104	IC 201, 202	UPC1252H	J 3	QJA0259	Headphones Jack		
C 430	ECEA1ES332	Q 21	2SC945-Q	IC 203, 204	UPC1253H2	J 4	QJEJ5003S	Pin Jack Board		
C 431	ECEA1AS101	Q 22, 23, 24	2SD636	IC 205, 206	NJM4558DF					
C 432	ECCD1H102MD	Q 25	2SD592	IC 301	AN6870N					
C 433	ECQM1H331K	Q 26	2SD946	IC 302, 303	AN6280					
C 434	ECEA1AS221	Q 27, 28	2SB641	IC 304	AN6552					
C 435	ECCD1H333ZF	Q 29	2SD636	IC 305	BA6138					
C 506	ECEA50Z2R2	Q 30, 31	2SC945-Q	IC 501	MN1405RHB					
C 507	ECCD1H222MD	Q 32	2SA722-S	IC 502	AN6270					
C 508	ECEA1CN100	Q 33, 34	2SD636	IC 503	DN6838A					
C 511	ECEA50ZR1	Q 201, 202	2SK104	IC 601	AN6633					
C 601	ECEA50MR68R	Q 203, 204	2SC945	IC 801, 802	NE645N					
C 602	ECQM1H822JZ	Q 205, 206, 207, 208, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 219, 220	2SD1010	IC 803	AN6552					
C 603	ECQM1H183JZ	Q 221, 222, 223, 224	2SC945-Q							
C 604	ECQM1H332JZ	Q 225	2SA722-S							
C 605	ECQP1822JZ	Q 301, 302	2SD636							
C 606	ECQM1H562JZ	Q 303	2SB641							
C 607	ECQM1H473JZ	Q 401	2SD836							
C 608	ECQV05334JZ	Q 402	2SD636							
C 609	ECQM1H223JZ	Q 403	2SB641							
C 610	ECEA50Z1	Q 404	2SB750							
C 611	ECQM1H562JZ	Q 405	2SC1846R							
C 612	ECQV05154JZ	Q 406	2SD946							
C 613	ECSF10E3R3	Q 407 [DB]	2SD636							
C 614, 615	ECEA1EN4R7									
C 616	ECEA1HF100									
C 617	ECSF35E2R2									
C 618	ECQM1H562JZ									
C 801	ECEA50Z1									
C 803	ECEA1HS100									
C 804	ECEA2524R7									
C 805	ECEA50Z1									
C 806	ECQM1H273JZ									
C 807	ECQM1H103JZ									
C 808	ECEA1HS100									
C 809	ECQM1H562JZ									

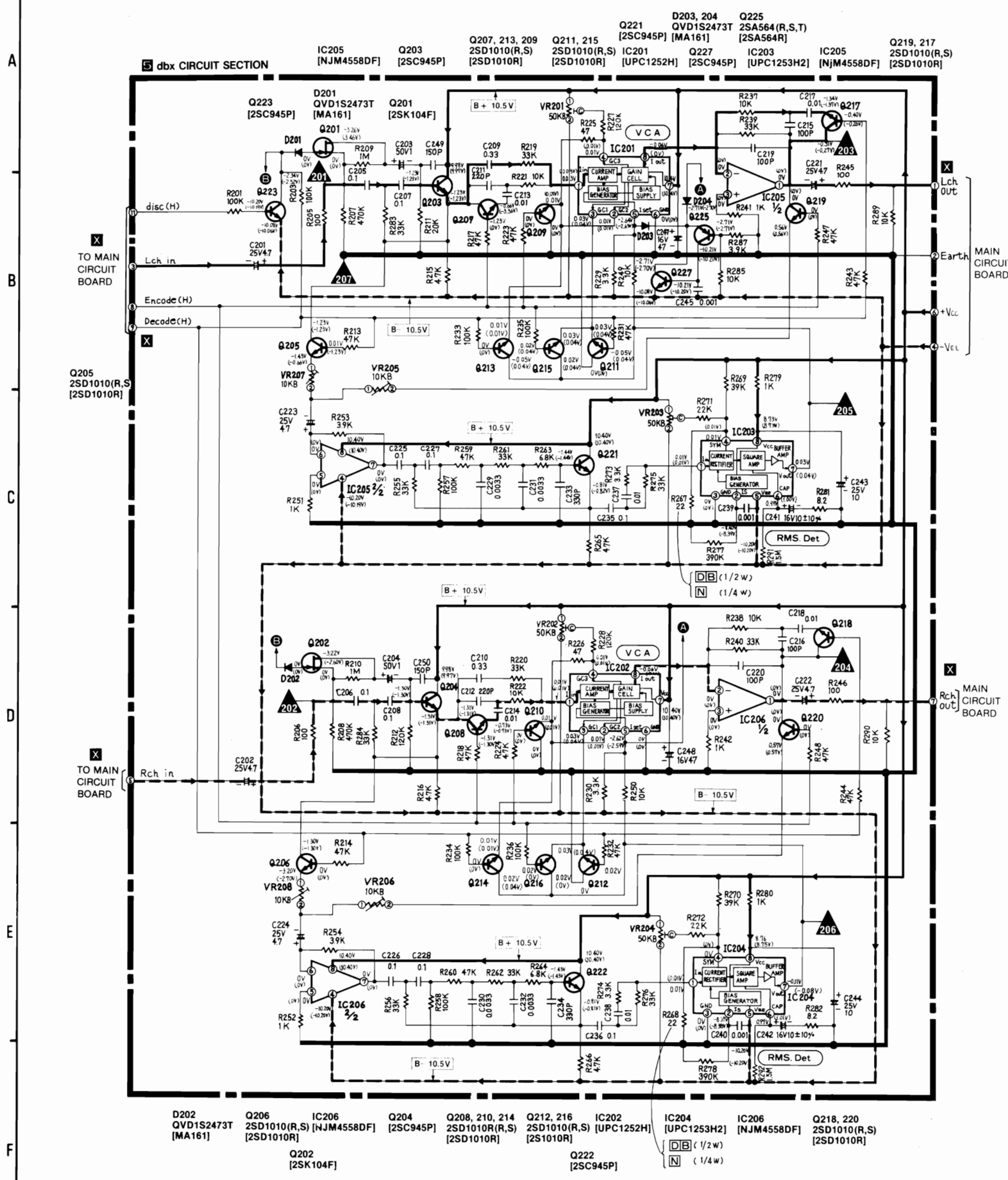
SCHEMATIC DIAGRAMS



NOTES:
 Δ For a
 Δ For exce
 Δ For use
 Δ For A
 Δ Middle
 Δ areas

NOTES:
 • S401...
 • VR201, 2
 • VR203, 2
 • VR205, 2
 • VR207, 2
 • Resistan
 1K = 1.0
 • Capacity
 • The mar
 • All volta
 playback
 specified
 • Voltage
 No ma
 • Voltage
 No ma
 ()

SCHEMATIC DIAGRAMS



NOTES:

- For all European areas except United Kingdom.
- For United Kingdom.
- ▣ For Asia, Latin America, Middle East and Africa areas.

NOTES:

- S401 AC power switch
- VR201, 202 VCA symmetry adjustment VR
- VR203, 204 VCA detector adjustment VR
- VR205, 206 dbx standard level adjustment VR (Encode)
- VR207, 208 dbx standard level adjustment VR (Decode)
- Resistance are in ohms (Ω), 1/4 watt unless specified otherwise. 1K = 1,000 (Ω), 1M = 1,000 k(Ω).
- Capacity are in micro-farads (μF) unless specified otherwise.
- The mark (▼) shows test point. e.g. ▼ = Test point 1.
- All voltage values shown in circuitry are under no signal condition and playback mode with volume control at minimum position otherwise specified.
- Voltage values shown in dbx section. No mark Voltage values at dbx Tape and playback mode. () Voltage values at dbx Tape and record mode.
- Voltage values shown in voltage regulator section. No mark Voltage values at playback mode. () Voltage values at record mode.

For measurement use VTVM.

- (▶) indicates B + (bias).
- (◀) indicates B - (bias).
- (▶) indicates the flow of the recording signal (dbx tape).
- (◀) indicates the flow of the playback signal (dbx tape).

Described in the schematic diagram are two types of numbers; the supply parts number and production parts number for transistors and diodes.

One type of number is used for supply parts number and production parts number when they are identical.

e.g. Q1
2SC1844(E, F) ← Production parts number
[2SC1844E] ← Supply parts number

D212
1S2473T77 ← Production parts number
[MA161] ← Supply parts numbers

- The supply parts number is described alone in the replacement parts list.

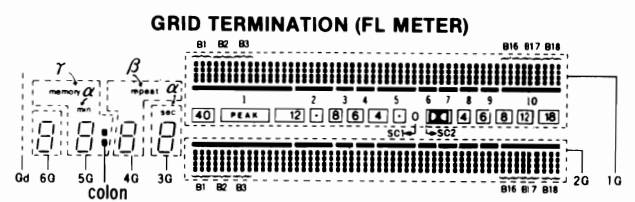
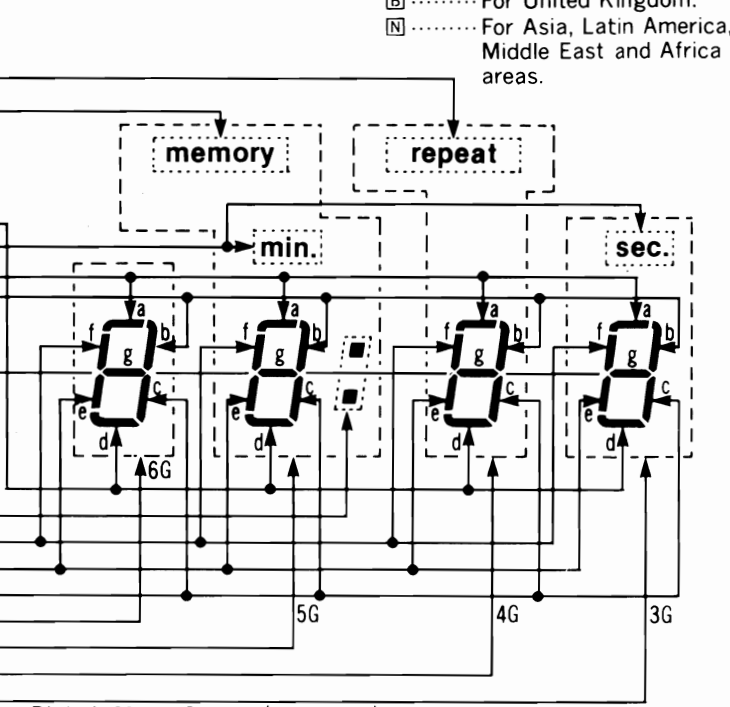
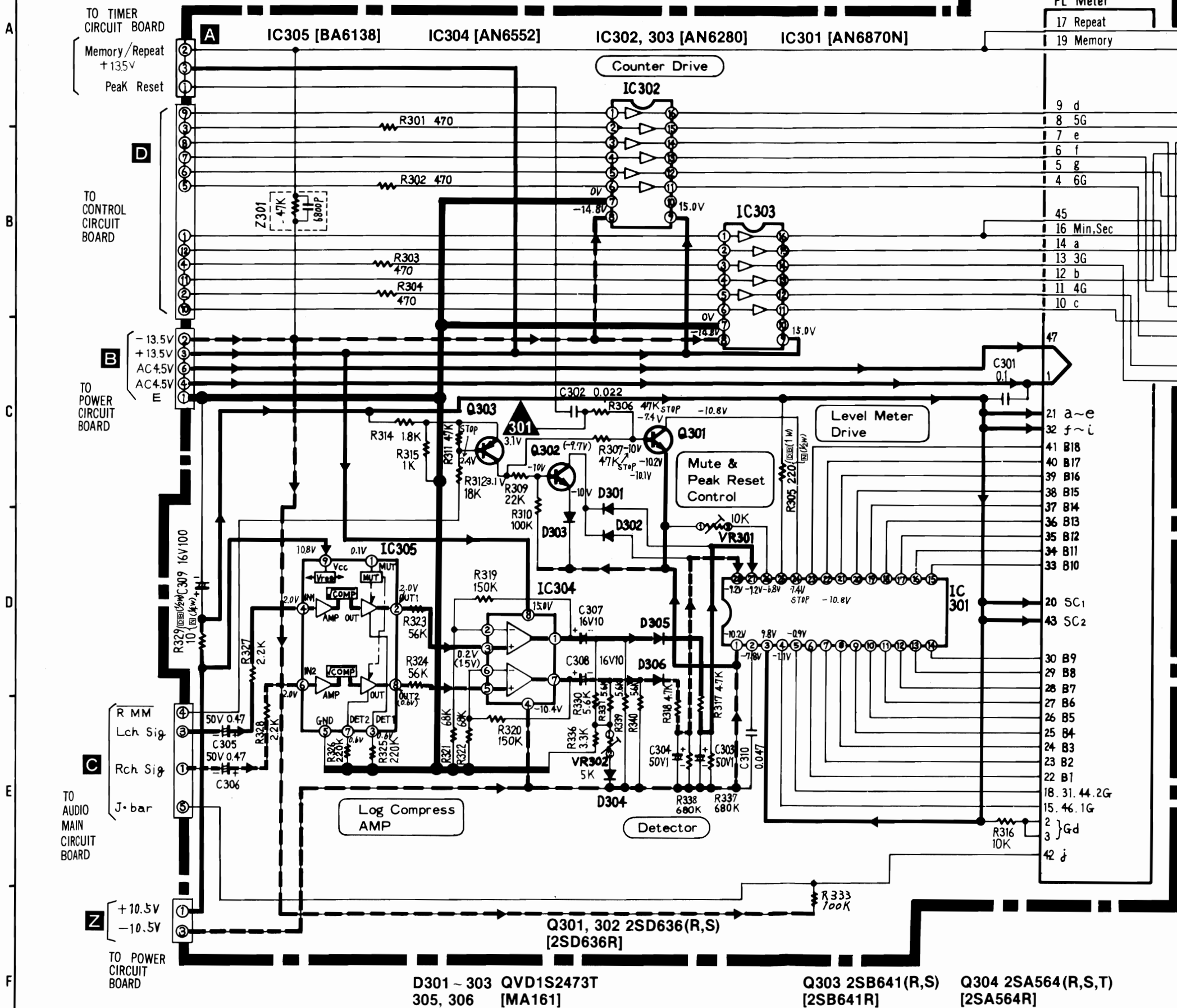
• This schematic diagram may be modified at any time with the development of new technology.

- D202 Q206 IC206 Q204 Q208, 210, 214 Q212, 216 IC202 IC204 IC206 Q218, 220
QVD1S2473T [MA161] 2SD1010(R,S) [NJM4558DF] [2SC945P] [2SD1010R(S)] [2SD1010R(S)] [UPC1252H] [UPC1253H2] [NJM4558DF] 2SD1010(R,S) [2SD1010R]
- Q202 [2SK104F] Q222 [2SC945P] □ (1/2W) ▣ (1/4W)

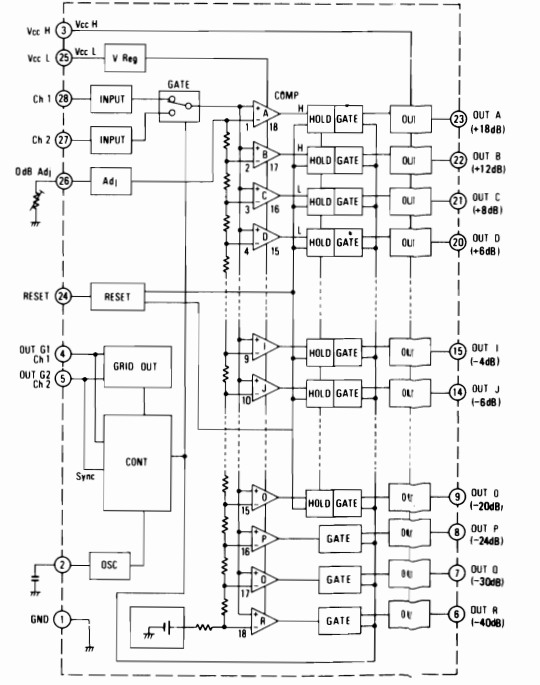
SCHEMATIC DIAGRAM

FL METER CIRCUIT SECTION

NOTES:
 [D] For all European areas except United Kingdom.
 [B] For United Kingdom.
 [N] For Asia, Latin America, Middle East and Africa areas.

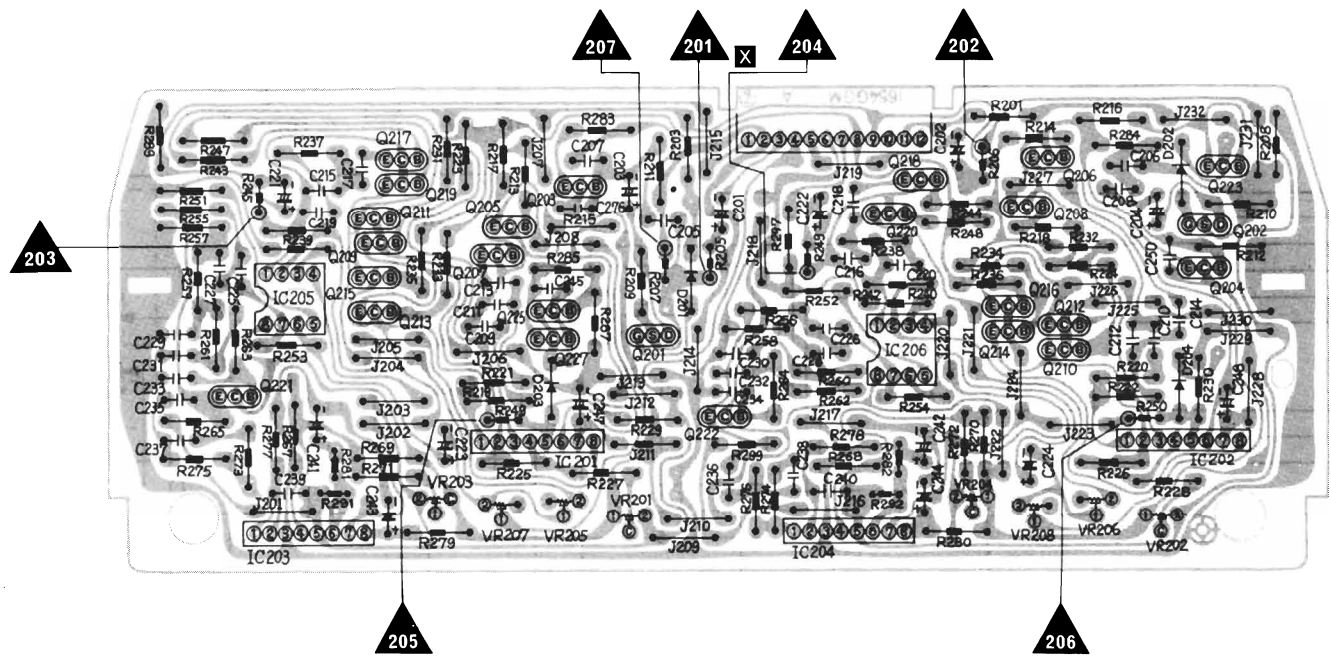


EQUIVALENT CIRCUIT IC301 AN6870N



CIRCUIT BOARDS

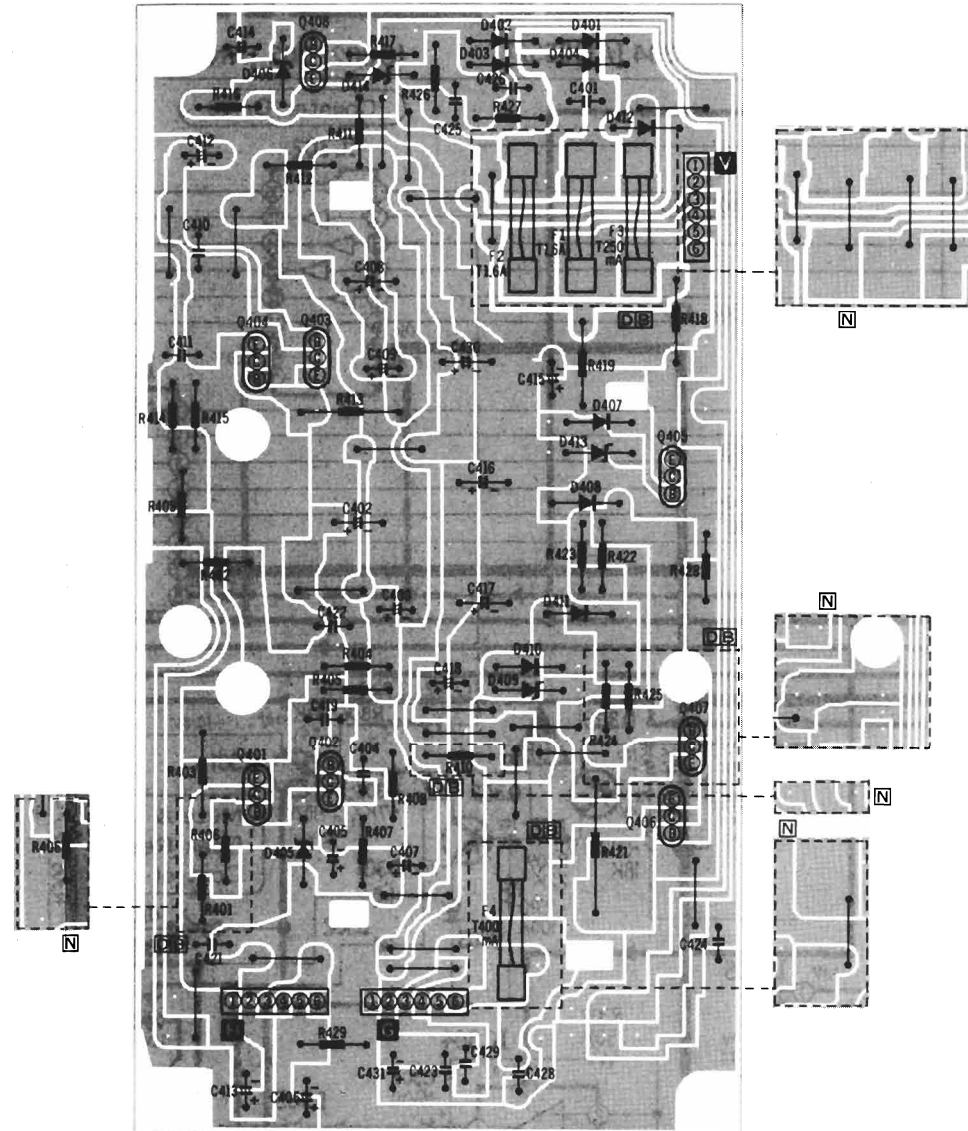
5 dbx CIRCUIT BOARD



Q201 2SK104F [2SK104] G 0V S 0V D -3.26V (3.46V)	Q202 2SK104F [2SK104] G 0V S 0V D -3.22V (-2.60V)	Q203 2SC945P B -1.23V C 9.98V (9.97V) E -1.23V	Q204 2SC945P B -1.30V C 9.98V (9.97V) E -0.68V (-0.67V)	Q205 2SD1010RST [2SD1010] B 0.01V (-1.23V) C -1.23V (-1.23V) E -1.43V (-0.66V)	Q206 2SD1010RST [2SD1010] B 0V C -1.30V E -3.20V (-2.70V)
Q207 2SD1010RST [2SD1010] B -1.23V (0V) C -1.23V E -0.66V (-3.36V)	Q208 2SD1010RST [2SD1010] B -1.31V (-1.30V) C -1.31V (-1.30V) E -0.73V	Q209 2SD1010RST [2SD1010] B 0V C 0V E 0.57V	Q210 2SD1010RST [2SD1010] B 0V C 0V E 0.59V	Q211 2SD1010RST [2SD1010] B -0.05V (0.04V) C 0V E -1.42V (3.82V)	
Q212 2SD1010RST [2SD1010] B 0.02V C 0V E -2.53V (-2.57V)	Q213 2SD1010RST [2SD1010] B 0V C -0.05V (0.04V) E -2.39V (-2.69V)	Q214 2SD1010RST [2SD1010] B 0V C 0.02V (0.04V) E -2.48V (-2.60V)	Q215 2SD1010RST [2SD1010] B 0.02V (0.04V) C 0.02V (0.04V) E 0.58V (0.61V)	Q216 2SD1010RST [2SD1010] B 0.02V (0V) C 0.02V (0V) E 0.56V (0.57V)	
Q217 2SD1010RST [2SD1010] B -0.40V (-0.26V) C -0.31V (-0.27V) E -1.34V (-1.35V)	Q218 2SD1010RST [2SD1010] B -0.06V (-0.02V) C 0V E -2.30V (-1.29V)	Q219 2SD1010RST [2SD1010] B 0V C 0V E 0.56V	Q220 2SD1010RST [2SD1010] B 0V C 0V E 0.57V	Q221 2SC945P [2SC945-Q] B -1.44V C 10.40V E -0.81V (-0.82V)	Q222 2SC945P [2SC945-Q] B -1.43V C 10.40V E -0.81V
Q223 2SC945P [2SC945-Q] B -10.20V (-10.19V) C -2.34V (-2.52V) E -10.08V (-10.06V)	Q225 2SA772 [2SA772-S] B -2.71V C -9.71V (-9.62V) E -2.85V	Q227 2SC945P [2SC945-Q] B -10.21V (-10.20V) C -2.71V (-2.70V) E -9.66V (-9.69V)	Q401 [2SD836] B 12.0V C 18.6V E 10.7V	Q402 2SD636QRS [2SD636] B 5.8V C 12.0V E 5.2V	
Q403 2SB641QRS [2SB641] B -0.6V C -12.0V E 0V	Q404 [2SB750] B -12.0V C -19.9V E -10.8V	Q405 2SC1846RS [2SC1846R] B 17.1V C 19.7V E 16.4V	Q406 [2SD946] B 7.0V C 15.3V E 5.7V	Q407 2SD636QRS [2SD636] B 4.6V C 4.2V E 5.6V	Q408 2SB643QRS [2SB643] B -15.6V C -20.6V E -15.0V

*For all European areas.

6 VOLTAGE REGULATOR CIRCUIT BOARD



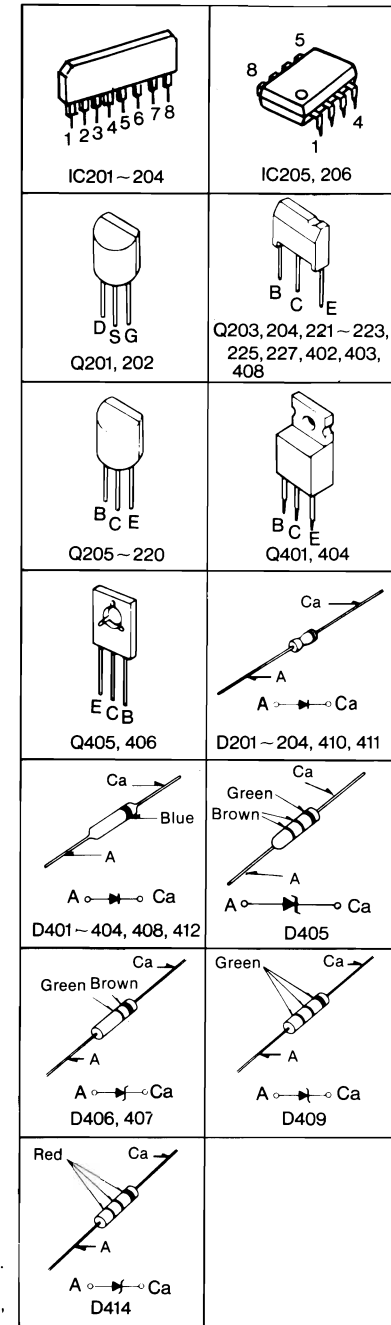
IC201 [UPC1252H] 1 0.03V 2 0.01V 3 0.03V (0.04V) 4 0.01V 5 -2.64V (-2.63V) 6 0V 7 10.40V 8 -0.06V (0V)	IC202 [UPC1252H] 1 0.01V 2 0.01V 3 0.03V (0.04V) 4 0V 5 -2.62V (-2.59V) 6 0V 7 10.40V 8 -0.06V (0V)	IC203 UPC1253H2 [UPC1253H] 1 0.01V 2 -8.40V (-8.39V) 3 0V 4 0.01V 5 -10.20V 6 0.99V (1.00V) 7 0.03V (0.04V) 8 8.73V
IC204 UPC1253H2 [UPC1253H] 1 0.01V 2 -8.39V (8.38V) 3 0V 4 0V 5 -10.20V 6 0.99V (1.01V) 7 -0.11V (-0.08V) 8 8.76V (8.75V)	IC205 [NJM4558DF] 1 0V 2 0V 3 0V 4 -10.20V (-10.19V) 5 0V 6 0V 7 0V 8 10.40V	IC206 [NJM4558DF] 1 0V 2 0V 3 0V 4 -10.20V 5 0V 6 0V 7 0V 8 10.40V

NOTES:
 □ For all European areas except United Kingdom.
 ⊞ For United Kingdom.
 ⊞ For Asia, Latin America, Middle East and Africa areas.

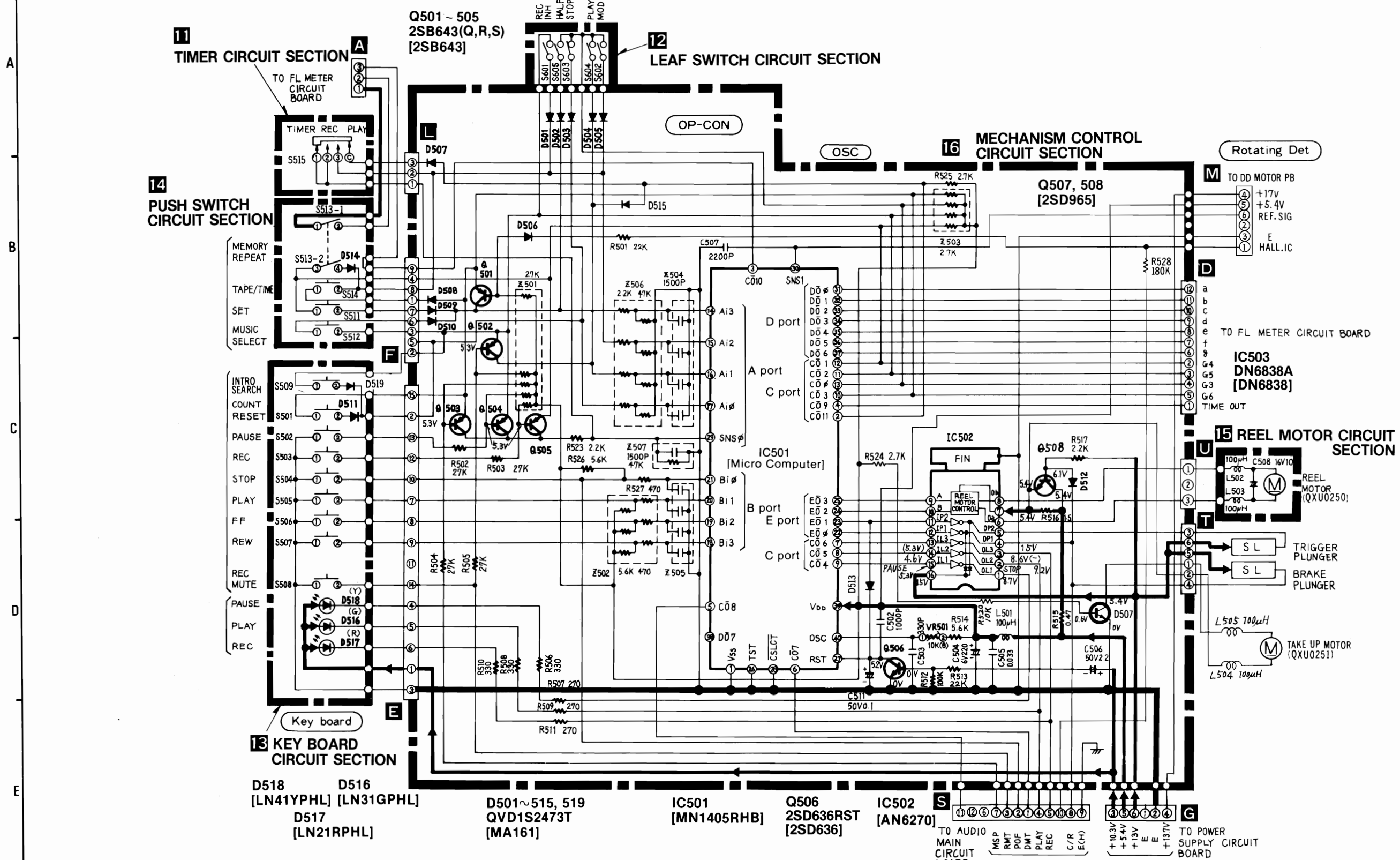
NOTES:
 • The circuit shown in [] on the conductor side indicates printed circuit on the back side of the printed circuit board.
 • Values indicated in [] are under no signal condition and playback mode with volume control at minimum position otherwise specified.
 • All voltage values shown in circuitry are under no signal condition and playback mode with volume control at minimum position otherwise specified.
 • Voltage values shown in dbx section.
 No mark Voltage values at dbx Tape and playback mode.
 () Voltage values at dbx Tape and record mode.
 • Voltage values shown in voltage regulator section.
 No mark Voltage values at playback mode.
 () Voltage values at record mode.
 For measurement use VTVM.

• This circuit board diagram may be modified at any time with the development of new technology.

TERMINATIONS



SCHEMATIC DIAGRAM 16 MECHANISM CONTROL CIRCUIT SECTION



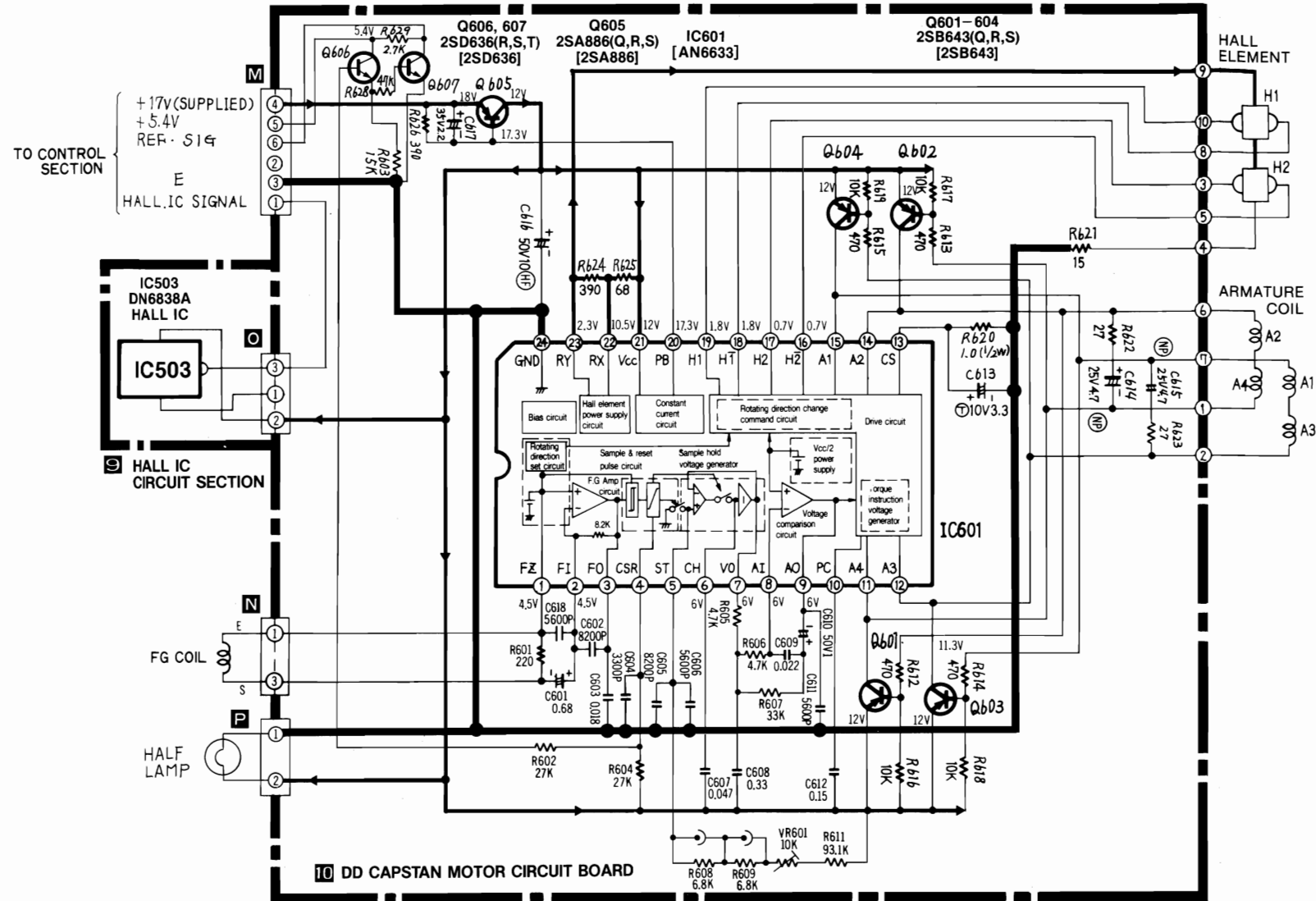
- NOTES:
- VR501..... Input scanning time adjustment VR
 - S501..... Counter reset switch
 - S502..... Pause switch
 - S503..... Record switch
 - S504..... Stop switch
 - S505..... Playback switch
 - S506..... Fast Forward switch
 - S507..... Rewind switch
 - S508..... Record mute switch
 - S509..... Memory repeat switch
 - S511..... Set switch
 - S512..... Music select switch

- S513..... Memory repeat switch
 - S514..... Tape/Time select switch
 - S515..... Timer switch (shown in REC position; (1) REC, (2) OFF, (3) PLAY)
 - S601..... Accidental erase prevention switch
 - S602..... Mode switch
 - S603..... Stop switch
 - S604..... Playback switch
 - S605..... Cassette detection switch
- Resistance are in ohms (Ω), 1/4 watt unless specified otherwise.
 1K = 1,000 (Ω), 1M = 1,000 k Ω .
 Capacity are in microfarads (μ F) unless specified otherwise.

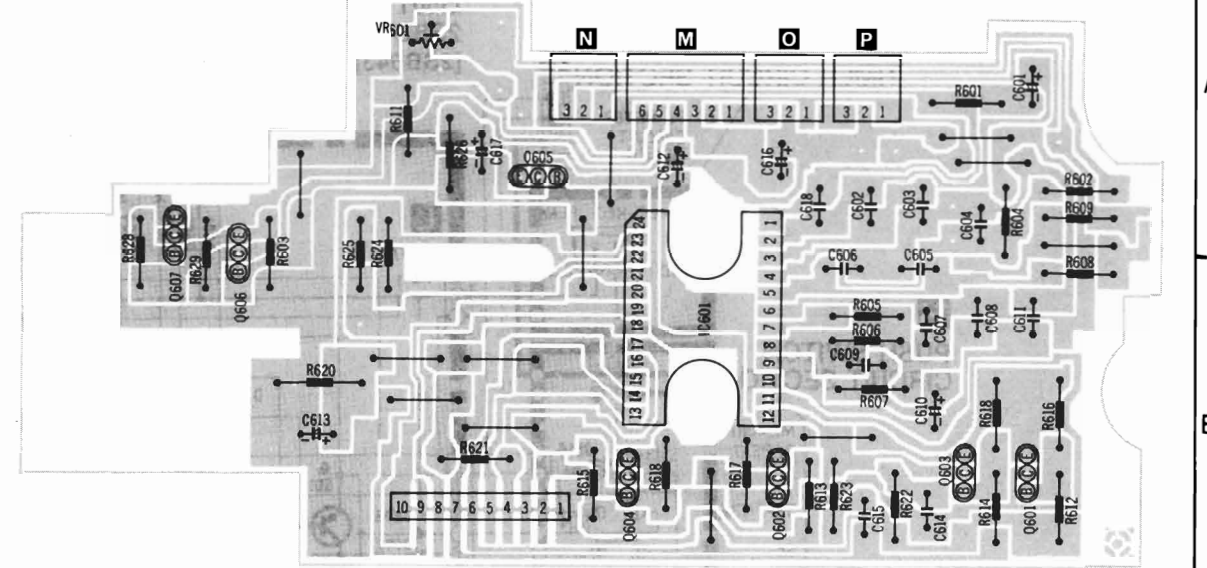
- P = Pico-farads.
- The mark (∇) shows test point. e.g. ∇ = Test point 1.
- All voltage values shown in circuitry are under no signal condition and playback mode with volume control at minimum position. However, the voltage in record mode is indicated in () when it differs from that in record mode. For measurement, use VTVM.
- Described in the schematic diagram are two types of numbers; the supply parts number and production parts number for transistors are diodes. One type of number is used for supply parts number and production parts number when they are identical.

- e.g. Q1
 2SC1844(E, F) ← Production parts number
 2SC1844E ← Supply parts number
 D301
 QVD1S2473T ← Production parts number
 MA161 ← Supply parts number
- The supply parts number is described alone in the replacement parts list.
 - This schematic diagram may be modified at any time with the development of new technology.

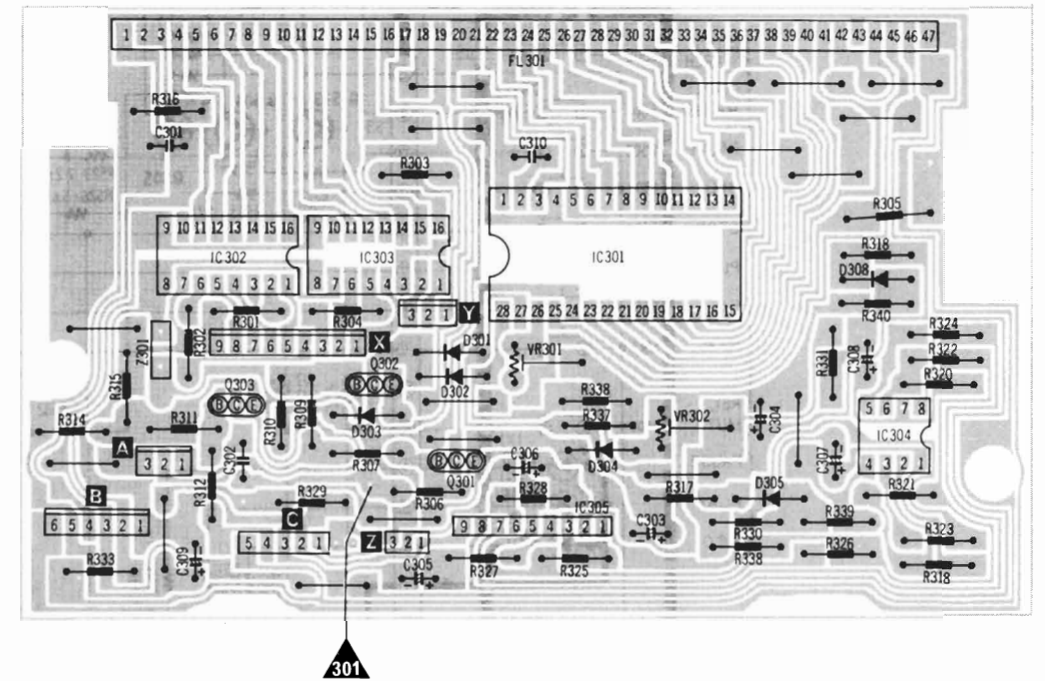
SCHEMATIC DIAGRAM



10 D.D CAPSTAN MOTOR CIRCUIT BOARD



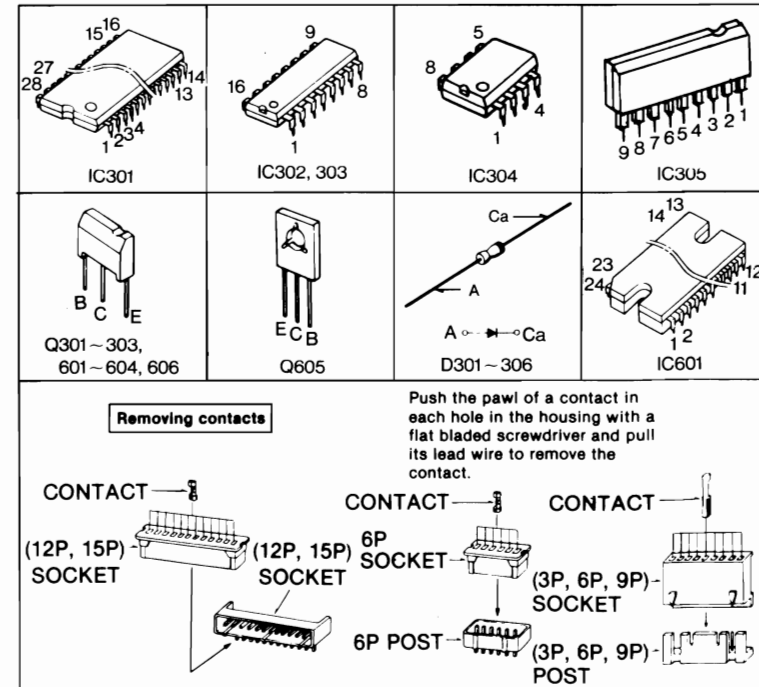
8 FL METER CIRCUIT SECTION



NOTES:

- VR301..... FL meter adjustment VR (0dB indication)
- VR302..... FL meter adjustment VR (-40dB indication)
- VR601..... Tape speed adjustment VR
- Resistance are in ohms (Ω), 1/4 watt unless specified otherwise. 1K = 1,000Ω, 1M = 1,000 k(Ω).
- Capacity are in micro-farads (μF) unless specified otherwise.
- The mark (▼) shows test point, e.g. ▼ = Test point 1.
- All voltage values shown in circuitry are under no signal condition and playback mode with volume control at minimum position otherwise specified.
- ()..... Voltage values at record mode.
- STOP..... Voltage values at stop mode.
- For measurement use VTVM.
- () indicates B+ (bias).
- () indicates B- (bias).
- () indicates the flow of the recording signal (dbx tape).
- () indicates the flow of the playback signal (dbx tape).
- Described in the schematic diagram are two types of numbers; the supply parts number and production parts number for transistors and diodes.
- One type of number is used for supply parts number and production parts number when they are identical.
- e.g. Q1 2SC1844(E, F) ← Production parts number [2SC1844E] ← Supply parts number D212 1S2473T77 ← Production parts number [MA161] ← Supply parts numbers
- The supply parts number is described alone in the replacement parts list.
- This schematic diagram may be modified at any time with the development of new technology.**

TERMINATIONS



IC302, 303 [AN6280]

1	0V
2	0V
7	0V
8	-14.8V
9	15.0V
10	0V

IC305 [BA6138]

1	0.1V
2	0V
3	0.6V
4	2.0V
5	0V
6	2.0V
7	0.8V
8	0V (0.6V)
9	10.8V

IC503 DN6838A [DN6838]

1	12V
2	0V
3	-

IC301 [AN6870N]

1	-10.8V
2	-8.3V
3	10.3V
4	-1.0V
5	-0.9V
24	-7.4V STOP -10.8V
25	5.3V
26	-8.8V
27	-9.7V
28	-9.7V

IC304 [AN6552]

1	0V
2	0V
3	0V
4	-10.8V
5	0V
6	0V
7	0V
8	15.0V

Q301 2SD636RST [2SD636]

B	-10.8V	STOP -10.1V
C	-7.4V	STOP -10.8V
E	-10.8V	-

Q302 2SD636RST [2SD636]

B	-10.8V	STOP -10.1V
C	-9.7V	STOP -10.3V
E	-10.8V	STOP -10.3V

Q303 2SB641RS [2SB641]

B	-	STOP 2.4V
C	3.1V	-
E	3.1V	-

Q601, 602, 603, 604 2SB643QRS [2SB643]

B	-
C	-
E	12V

Q605 2SA886QRS [2SA886Q]

B	17.3V
C	12V
E	18V

Q606 2SD636RST [2SD636]

B	-
C	5.4V
E	-

IC601 [AN6633]

1	4.5V	13	-
2	4.5V	14	-
3	-	15	-
4	-	16	0.7V
5	-	17	0.7V
6	6V	18	1.8V
7	6V	19	1.8V
8	6V	20	17.3V
9	6V	21	12V
10	-	22	10.5V
11	-	23	2.3V
12	-	24	0V

Q607 2SD636RST [2SD636]

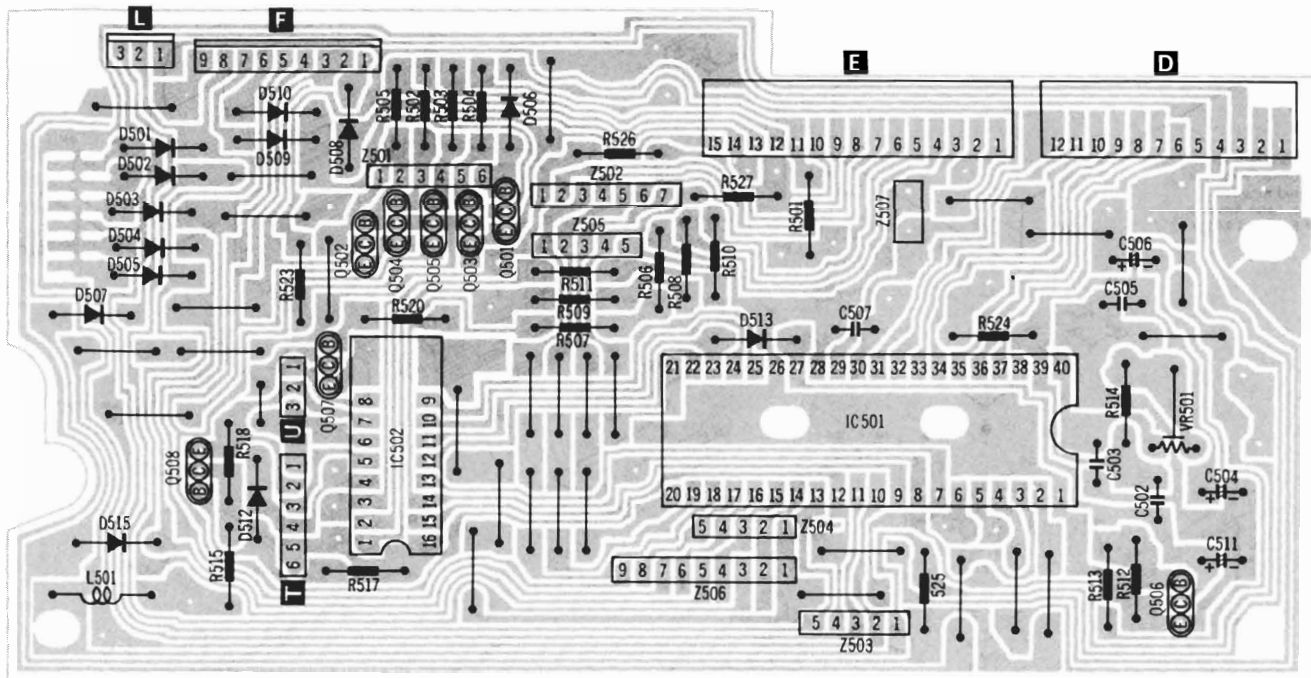
B	-
C	-
E	0V

- NOTES:**
- The circuit shown in [] on the conductor side indicates printed circuit on the back side of the printed circuit board.
 - Values indicated in [] are under no signal condition and playback mode with volume control at minimum position otherwise specified.
 - All voltage values shown in circuitry are under no signal condition and playback mode with volume control at minimum position otherwise specified.
 - ()..... Voltage values at record mode.
 - STOP..... Voltage values at stop mode.
 - For measurement use VTVM.

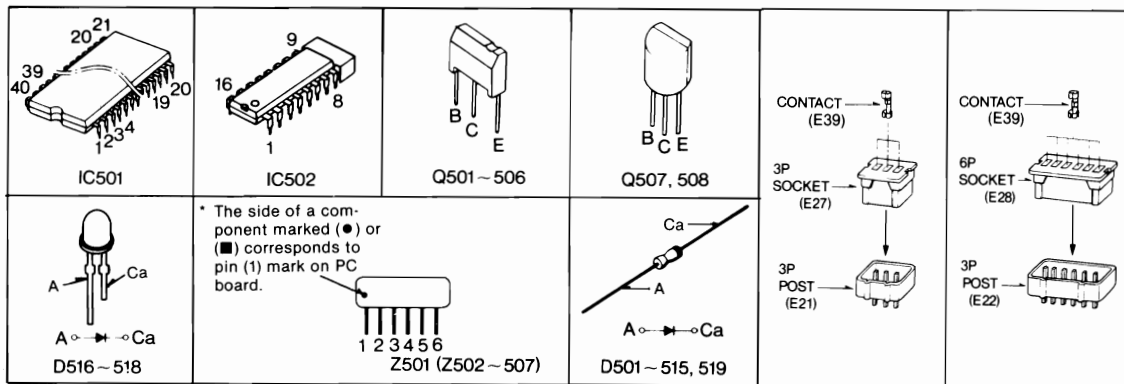
This circuit board diagram may be modified at any time with the development of new technology.

CIRCUIT BOARD DIAGRAM

16 MECHANISM CONTROL CIRCUIT BOARD



TERMINATIONS



NOTES:

- The circuit shown in on the conductor side indicates printed circuit on the back side of the printed circuit board.
- All voltage values shown in circuitry are under no signal condition and playback mode with volume control at minimum position. However, the voltage in record mode is indicated in () when it differs from that in record mode. For measurement, use VTVM.

• This circuit board diagram may be modified at any time with the development of new technology.

Q501
2SB643QRS
[2SB643]

B	—
C	—
E	—

Q502, 503, 504, 505
2SB643QRS
[2SB643]

B	5.4V
C	—
E	—

Q506
2SD636RST
[2SD636]

B	0V
C	5.2V
E	0V

Q507
[2SD965]

B	0.6V
C	5.4V
E	0V

Q508
[2SD965]

B	6.0V
C	5.4V
E	5.4V

IC501
[MN1405RHB]

1	0V	21	5.4V
2	0V	22	0V
3	—	23	0V
4	0V	TIME COUNT 5.3V	
5	0V	INTRO SEARCH 5.3V	
6	0V	26	0V
7	0V (5.3V)	27	5.2V
8	4.6V	28	0V
9	0V	29	—
10	—	30	—
11	—	31	—
12	—	32	—
13	—	33	—
14	—	34	—
15	—	35	—
16	—	36	—
17	—	37	—
18	5.4V	38	—
19	5.4V	39	5.4V
20	5.4V	40	—

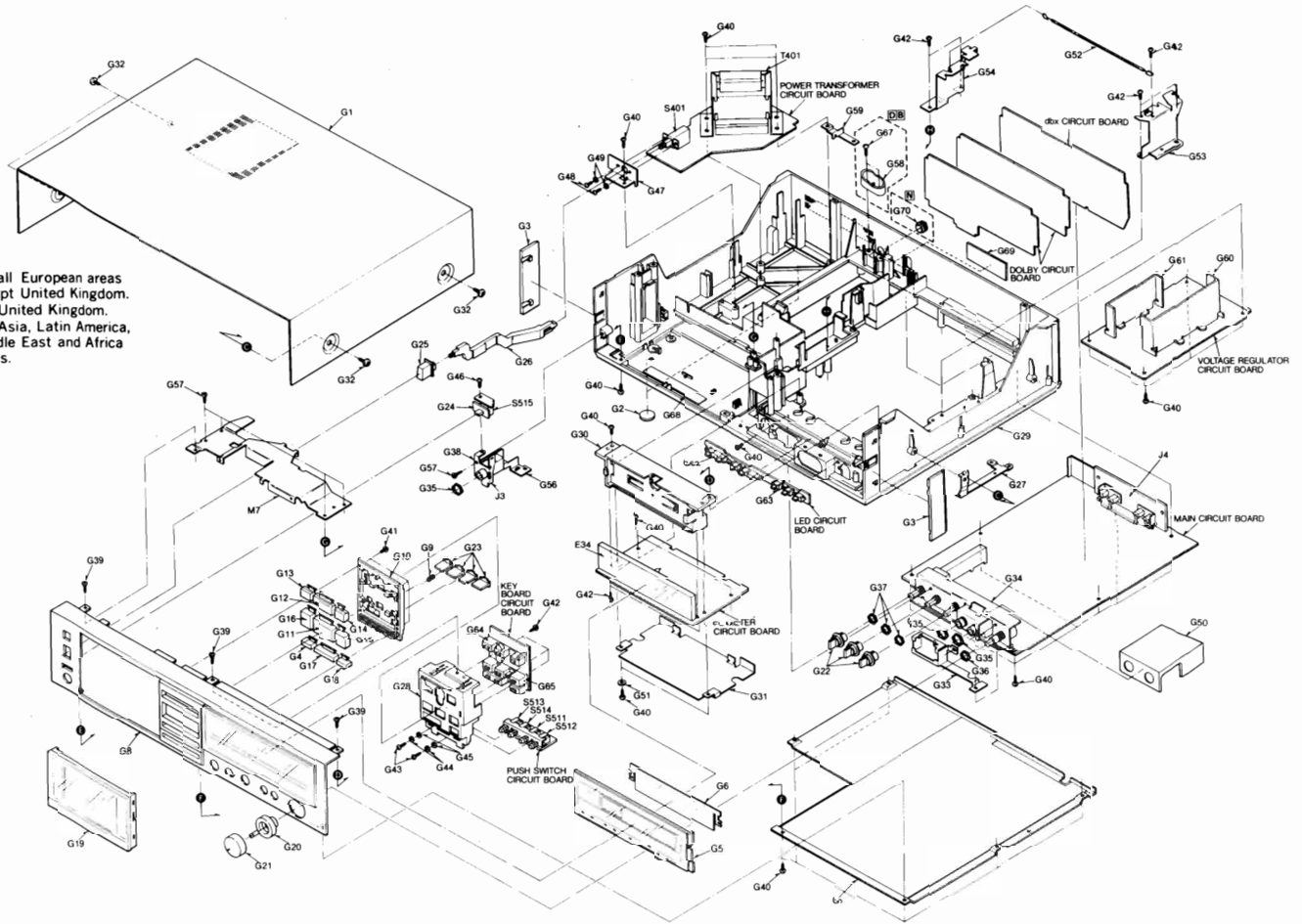
IC502
[AN6270]

1	9.7V	PAUSE
	0V	
2	0V	STOP
	9.2V	
3	9.2V (0V)	
4	15V	FF/REW
	0V	
5	0V	
6	0V	
7	5.4V	
8	0V	
9	0V	
10	0V	
11	0V	
12	0V	
13	0V (5.3V)	
14	4.6V	
15	0V	PAUSE
	5.3V	
16	15V	

CABINET PARTS LOCATION

NOTES:

- [E] For all European areas except United Kingdom.
- [U] For United Kingdom.
- [N] For Asia, Latin America, Middle East and Africa areas.



REPLACEMENT PARTS LIST

Important safety notice
 Components identified by Δ mark have special characteristics important for safety.
 When replacing any of these components, use only manufacturer's specified parts.

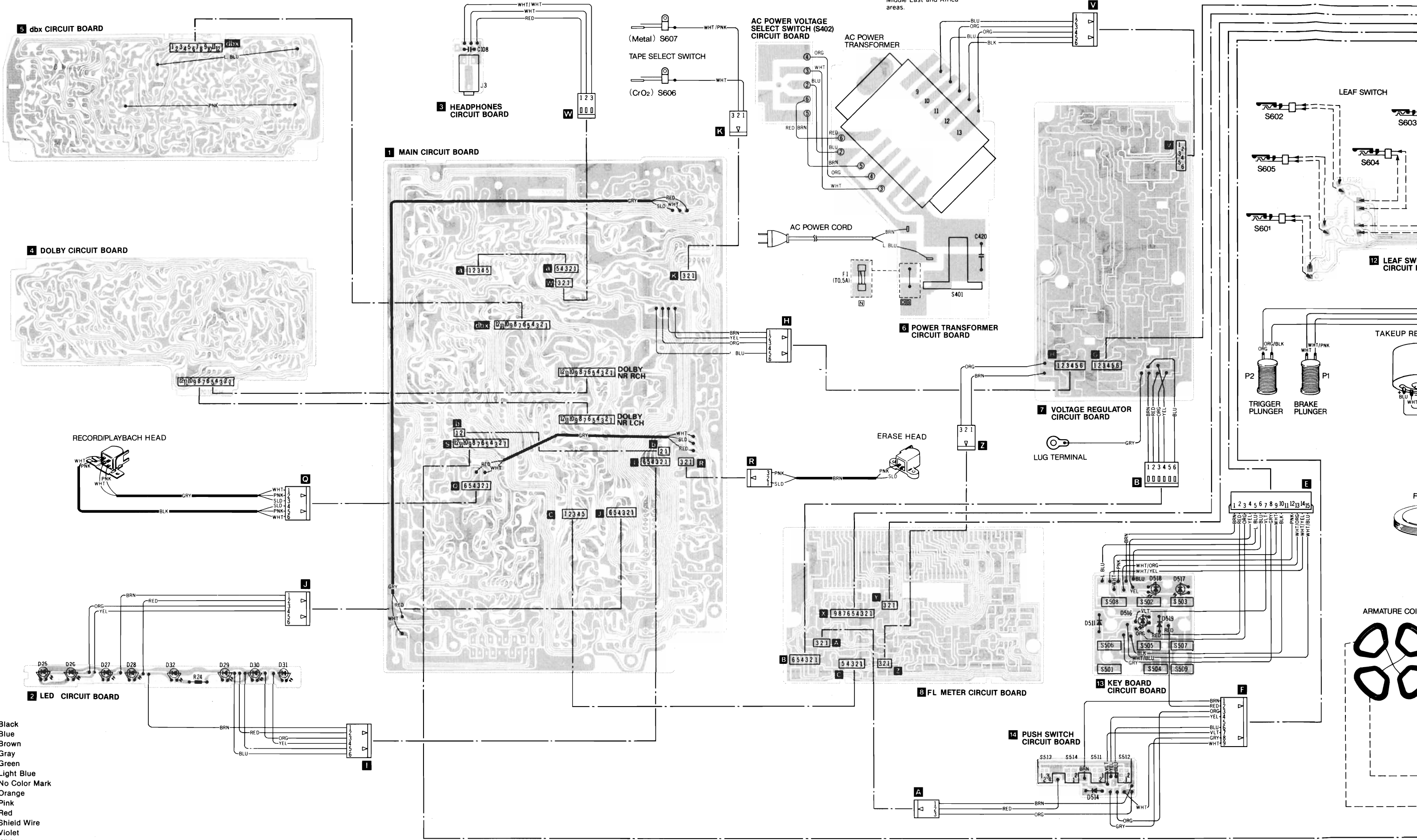
Ref No.	Part No.	Part Name & Description	Ref No.	Part No.	Part Name & Description
CABINET PARTS					
G 1	QGC1225 "Silver Type"	Case Cover	G 18	QGO1983	Push Button (Counter Reset)
	QGC1225K "Black Type"	Case Cover	G 19	QYF0562 "Silver Type"	Cassette Lid Assembly
G 2	QKA1086	Case Foot		QYF0562K "Black Type"	Cassette Lid Assembly
G 3	QGK3217 "Silver Type"	Side Board	G 20	QGT1571	Volume Knob-B
	QGK3217K "Black Type"	Side Board	G 21	QYT0640	Volume Knob-A
G 4	QGO2050	Intro Search Button	G 22	QGT1569	Select Knob
G 5	QGK3281 "Silver Type"	Meter Cover	G 23	QGO1985S	Function Button
	QGK3281K "Black Type"	Meter Cover	G 24	QGO1987	Timer Button
G 6	QGL1174	Filter	G 25	QGO1986	Power Button
G 7	QYB0416	Bottom Cover Assembly	G 26	QMR1985	Power Rod
G 8	QYP1107 "Silver Type"	Front Panel Assembly	G 27	QJC0047	Earth Plate-A
	QYP1107K "Black Type"	Front Panel Assembly	G 28	QKJ0514	Operation P.B Holder
G 9	QBC1159	Button Spring	G 29	QKM1547	Chassis
G 10	QGG0194	Button Holder	G 30	QKJ0513	Meter Holder
G 11	QXB0763	Play Button Assembly	G 31	QTS1572	Meter Shield Plate
G 12	QXB0762	Pause Button Assembly	G 32	XTB4 + 10BFN "Silver Type"	Screw $\Phi 4 \times 10$
G 13	QXB0761	Rec Button Assembly		XTB4 + 10BFZ "Black Type"	Screw $\Phi 4 \times 10$
G 14	QGO1984 "Silver Type"	Operation Button (Rec Mute)	G 33	QJC0048	Earth Plate-B
	QGO1984Y "Black Type"	Operation Button (Rec Mute)	G 34	QMA4360	Volume Angle
G 15	QGO1981 "Silver Type"	Operation Button (Fast Forward)	G 35	QNG1070	Nut
	QGO1981Y "Black Type"	Operation Button (Fast Forward)	G 36	QNG1033	Nut 9 ϕ
G 16	QGO1980 "Silver Type"	Operation Button (Rewind)	G 37	QNG1004	Nut 8 ϕ
	QGO1980Y "Black Type"	Operation Button (Rewind)	G 38	QMA4361	Headphone Angle
G 17	QGO1982 "Silver Type"	Operation Button (Stop)	G 39	XTS3 + 12B	Tapping Screw $\Phi 3 \times 12$
	QGO1982Y "Black Type"	Operation Button (Stop)	G 40	XTN3 + 10B	Tapping Screw $\Phi 3 \times 10$
			G 41	XTN26 + 8B	Tapping Screw $\Phi 2.6 \times 8$
			G 42	XTN3 + 8B	Tapping Screw $\Phi 3 \times 8$
			G 43	XTS26 + 8B	Tapping Screw $\Phi 2.6 \times 8$
			G 44	QWA26B	Washer
			G 45	XWA26B	Washer 26 ϕ
			G 46	XTN3 + 6B	Tapping Screw $\Phi 3 \times 6$
			G 47	QMA4362	Switch Angle
			G 48	XSN3 + 8S	Screw $\Phi 3 \times 8$
			G 49	XWE3	Washer 3 ϕ
			G 50	QTS1579	Insulator Plate
			G 51	XWG3	Washer 3 ϕ
			G 52	QBS1140	Connection Wire
			G 53	QMA4434	NR P.B Holding Angle-L
			G 54	QMA4435	NR P.B Holding Angle-R

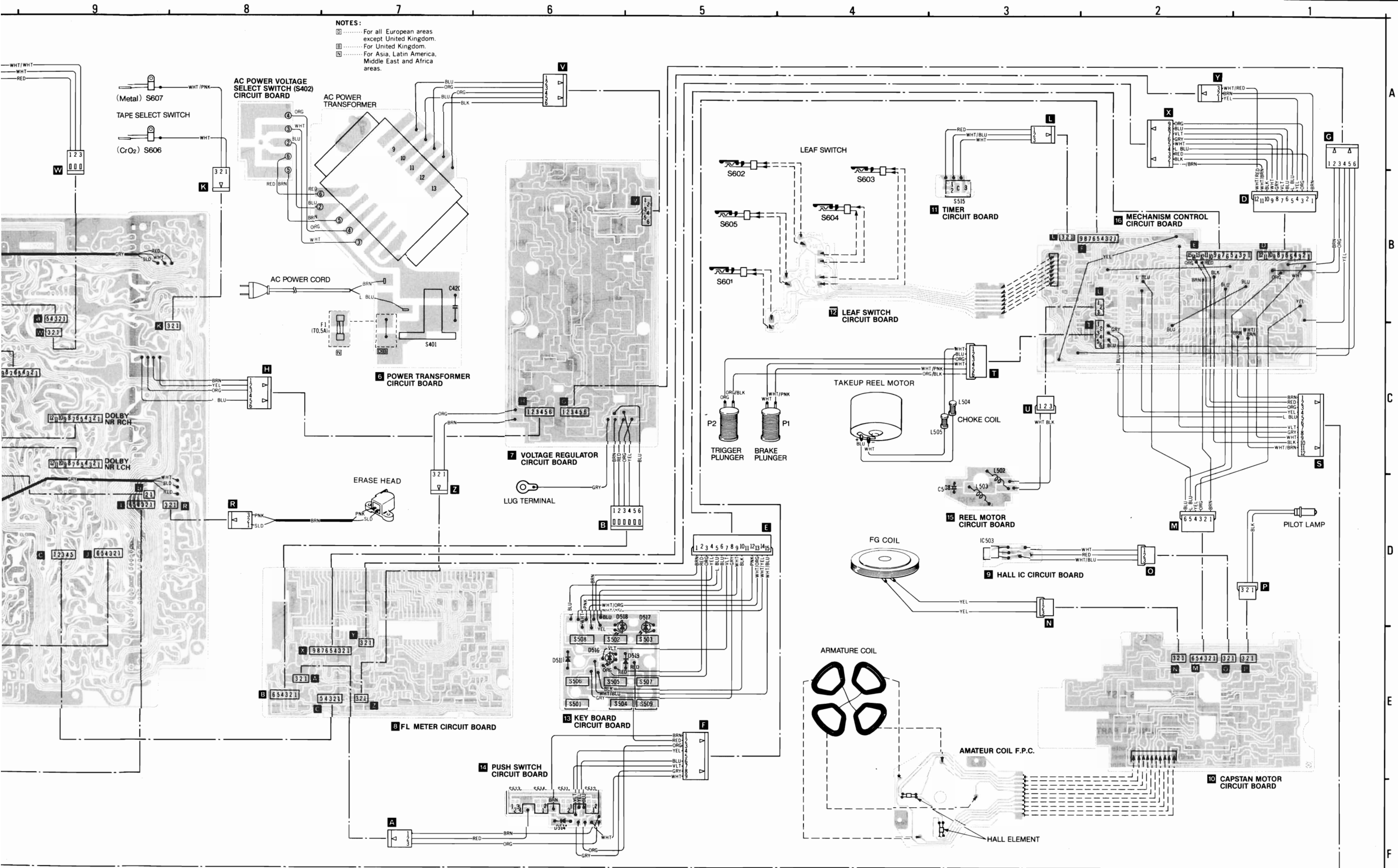
Ref No.	Part No.	Part Name & Description
G 56	QJC0052	Earth Plate-C
G 57	XTS3 + 10B	Tapping Screw $\Phi 3 \times 10$
G 58	[DB] QTD1164	Cord Bushing [For all European areas.]
G 59	QJC0053	Earth Plate-D
G 60	QTH1162	Heat Sink-A
G 61	QTH1163	Heat Sink-B
G 62	QKJ0515	LED Holder-A
G 63	QKJ0516	LED Holder-B
G 64	QKJ0541	Switch Rod-A
G 65	QKJ0542	Switch Rod-B
G 67	[DB] XTN3 + 12B	Tapping Screw $\Phi 3 \times 12$ [For all European areas.]
G 68	QTW1277	Shield Plate
G 69	[D] QGS3018	Main Name Plate
	[For all European areas except United Kingdom.]	
	[B] QGS3019	Main Name Plate
	[For United Kingdom.]	
	[N] QGS3021	Main Name Plate
	[For Asia, Latin America, Middle East and Africa areas.]	
G 70	[N] QTD1129	Cord Bushing [For Asia, Latin America, Middle East and Africa areas.]
ACCESSORIES		
A 1	QEB0125	Stereo Pin Cord
A 2	[D] QQT3313	Instruction Book
	[For all European areas except United Kingdom.]	
	[B] QQT3314	Instruction Book
	[For United Kingdom.]	
	[N] QQT3335	Instruction Book
	[For Asia, Latin America, Middle East and Africa areas.]	
A 3	[N] Δ QJP0603S	AC Plug Adapter [For Asia, Latin America, Middle East and Africa areas.]
PACKINGS		
P 1	QPN4333	Inside Carton
P 2	QPA0673	Cushion-A
P 3	QPA0674	Cushion-B
P 4	XZB50X65A02	Poly Bag
P 5	QPC0072	Sheet
P 6	QPA0662	Spacer

WIRING CONNECTION DIAGRAM

NOTES:
 [E] For all European areas except United Kingdom.
 [U] For United Kingdom.
 [A] For Asia, Latin America, Middle East and Africa areas.

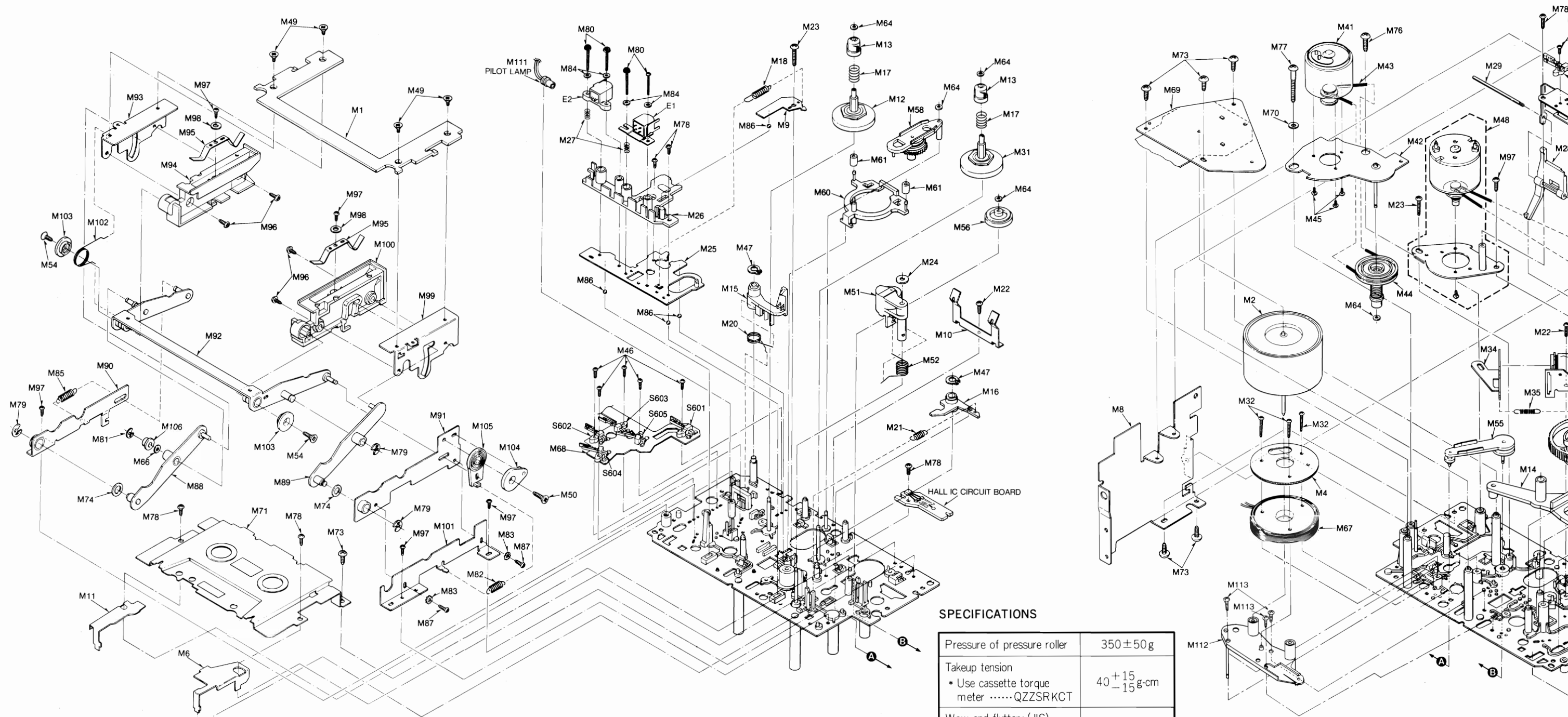
NOTES:
 BLKBlack
 BLUBlue
 BRNBrown
 GRYGray
 GRNGreen
 L. BLULight Blue
 NILNo Color Mark
 ORGOrange
 PNKPink
 REDRed
 SLDShield Wire
 VLTViolet
 WHTWhite
 YELYellow





NOTES:
 [Symbol] For all European areas except United Kingdom.
 [Symbol] For United Kingdom.
 [Symbol] For Asia, Latin America, Middle East and Africa areas.

MECHANICAL PARTS LOCATION

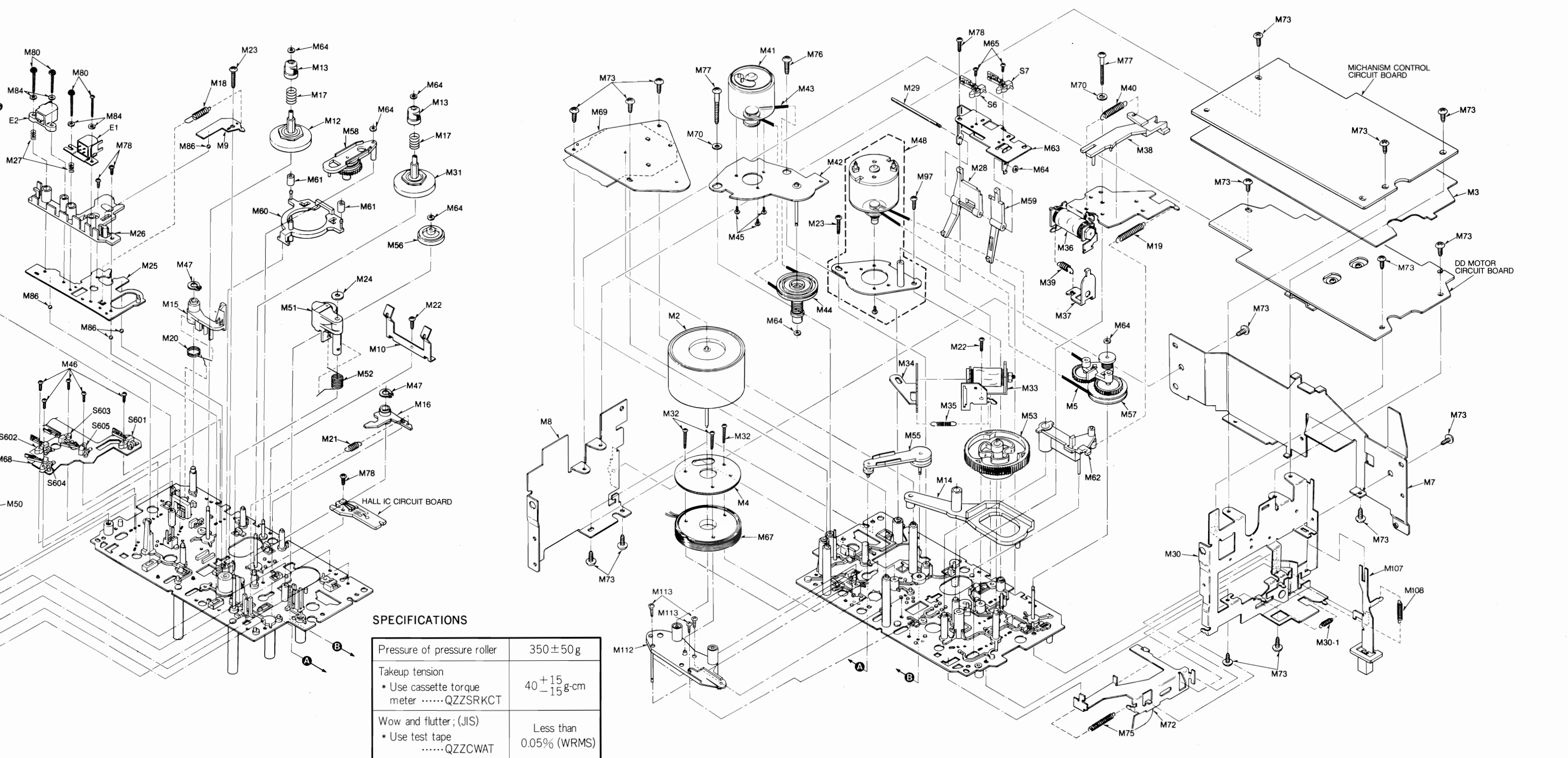


SPECIFICATIONS

Pressure of pressure roller	350 ± 50 g
Takeup tension * Use cassette torque meterQZZSRKCT	40 ⁺¹⁵ / ₋₁₅ g-cm
Wow and flutter; (JIS) * Use test tapeQZZCWAT	Less than 0.05% (WRMS)

REPLACEMENT PARTS LIST

Ref No.	Part No.	Part Name & Description	Ref No.	Part No.	Part Name & Description	Ref No.	Part No.	Part Name & Description	Ref No.	Part No.	Part Name & Description	Ref No.	Part No.	Part Name & Description	Ref No.	Part No.	Part Name & Description
MECHANICAL PARTS																	
M 1	QMF2234	Cassette Holder Plate	M 13	QMB1336	Reel Table Hub	M 26	QMZ1263	Head Spacer	M 36	QXA1076	Trigger Plunger Assembly	M 49	XSS26 + 4BV	Screw ⌀2.6 × 4	M 71	QXH0410	Washer 3φ
M 2	QXF0176	Flywheel Assembly	M 14	QML3655	Cam Follower	M 27	QBC1103	Head Spring	M 37	QML3800	Trigger Plunger Lever	M 50	XSS26 + 8	Screw ⌀2.6 × 8	M 72	QML3772	Washer 3φ
M 3	QTW1251	Insulating Sheet	M 15	QML3661	Erase Safety Lever	M 28	QML3717	Tape Detection Lever (for Metal Tape)	M 38	QML3653	Control Lever	M 51	QXL1406	Pressure Roller Assembly	M 73	XTN3 + 6B	Washer 3φ
M 4	QDG1128	F.G. Plate	M 16	QML3660	Idler Select Lever	M 29	QMN2642	Detection Lever Shaft	M 39	QBT1938	Lock Spring	M 52	QBN1771	Pressure Roller Spring	M 74	QBW2020	Washer 3φ
M 5	QDB0287	Changing Belt	M 17	QBC1373	Reel Table Spring	M 30	QXA1216	Side Angle	M 40	QBT1278	Record Lock Lever Spring	M 53	QXG1059	Main Gear Assembly	M 75	QBT1725	Washer 3φ
M 6	QMA4447	Reinforcement Angle-B	M 18	QBT1927	Head Base Plate Return Spring	M 30-1	QBT1920	Intermediate Lever Spring	M 41	QXU0251	Takeup Reel Motor Assembly	M 54	XTS26 + 8B	Screw ⌀2.6 × 8	M 76	XTN3 + 12B	Washer 3φ
M 7	QMA4085	Center Angle	M 19	QBT1933	Lock Lever Spring	M 31	QXD0120	Takeup Reel Table Assembly	M 42	QXA1077	Motor Retainer Assembly	M 55	QXL1423	Idler Lever Assembly	M 77	XTN3 + 24B	Washer 3φ
M 8	QMA4087	Side Angle-R	M 20	QBN1772	Erase Safety Lever Spring	M 32	XTN2 + 10B	Tapping Screw ⌀2 × 10	M 43	QDB0286	Takeup Belt	M 56	QXI0116	Takeup Idler	M 78	XTN26 + 12B	Washer 3φ
M 9	QBP1894	Head Spring	M 21	QBT1920	Idler Spring	M 33	QXA1232	Brake Plunger Assembly	M 44	QXP0621	Takeup Pulley	M 57	QXL1408	Swing Gear Lever Assembly	M 79	XUC3FT	Washer 3φ
M 10	QBP1895	Cassette Pressure Spring	M 22	XTN26 + 8B	Tapping Screw ⌀2.6 × 8	M 34	QML3865	Plunger Lever	M 45	XSN26 + 3	Screw ⌀2.6 × 3	M 58	QXL1409	Fast Wind Arm Assembly	M 80	XSN2 + 12B	Washer 3φ
M 11	QMA4448	Reinforcement Angle-A	M 23	XTN26 + 12B	Tapping Screw ⌀2.6 × 12	M 35	QBT1955	Brake Spring	M 46	XTN2 + 5B	Tapping Screw ⌀2 × 5	M 59	QML3716	Tape Detection Lever (for Normal/CrO ₂ Tape)	M 81	XUC2FT	Washer 3φ
M 12	QDR1146	Supply Reel Table	M 24	QBW2046	Snap Washer				M 47	XUB4FT	Stop Ring 4φ				M 82	QBT1931	Washer 3φ
			M 25	QMK1867	Head Base Plate				M 48	QXU0250	Reel Motor Assembly				M 83	XWA3B	Washer 3φ



SPECIFICATIONS

Pressure of pressure roller	350 ± 50 g
Takeup tension * Use cassette torque meterQZZSRKCT	40 ⁺¹⁵ / ₋₁₅ g·cm
Wow and flutter; (JIS) * Use test tapeQZZCWAT	Less than 0.05% (WRMS)

Ref No.	Part No.	Part Name & Description	Ref No.	Part No.	Part Name & Description	Ref No.	Part No.	Part Name & Description	Ref No.	Part No.	Part Name & Description	Ref No.	Part No.	Part Name & Description	Ref No.	Part No.	Part Name & Description	Ref No.	Part No.	Part Name & Description
M 26	QMZ1263	Head Spacer	M 36	QXA1076	Trigger Plunger Assembly	M 49	XSS26 + 4BV	Screw @2.6 x 4	M 60	QML3659	Brake Lever	M 71	QXH0410	Mechanism Cover	M 85	QBT1932	Link Lever Spring-L	M 99	QMA4114	Holder Angle-R
M 27	QBC1103	Head Spring	M 37	QML3800	Trigger Plunger Lever	M 50	XSS26 + 8	Screw @2.6 x 8	M 61	QBG1132	Brake Lever	M 72	QML3772	Lock Lever	M 86	QDK1012	Steel Ball	M 100	QMH2069	Cassette Holder-R
M 28	QML3717	Tape Detection Lever (for Metal Tape)	M 38	QML3653	Control Lever	M 51	QXL1406	Pressure Roller Assembly	M 62	QXL1411	Lock Lever Assembly	M 73	XTN3 + 6B	Tapping Screw @3 x 6	M 87	XSN3 + 6S	Tapping Screw @3 x 6	M 101	QMA4112	Angle-R
M 29	OMN2642	Detection Lever Shaft	M 39	QBT1938	Lock Spring	M 52	QBN1771	Pressure Roller Spring	M 63	QMA4072	Auto Tape Selector Angle	M 74	QBW2020	Washer	M 88	QXL1450	Link Lever-L Assembly	M 102	QBN1827	Holder Spring-L
M 30	QXA1216	Side Angle	M 40	QBT1278	Record Lock Lever Spring	M 53	QXG1059	Main Gear Assembly	M 64	QBW2008	Snap Washer	M 75	QBT1725	Cleaning Spring	M 89	QXL1451	Link Lever-R Assembly	M 103	QKJ0465	Damper Pulley-1
M 30-1	QBT1920	Intermediate Lever Spring	M 41	QXU0251	Takeup Reel Motor Assembly	M 54	XTS26 + 8B	Screw @2.6 x 8	M 65	XTN2 + 6B	Tapping Screw @2 x 6	M 76	XTN3 + 10B	Tapping Screw @3 x 10	M 104	QDP1892	Damper Pulley-2	M 105	QDP1893	Damper Pulley-2
M 31	QXD0120	Takeup Reel Table Assembly	M 42	QXA1077	Motor Retainer Assembly	M 55	QXL1423	Idler Lever Assembly	M 66	QBW2014	Washer	M 77	XTN3 + 24B	Tapping Screw @3 x 24	M 106	QDP1894	Roller	M 107	QXL1536	Eject Button Assembly
M 32	XTN2 + 10B	Tapping Screw @2 x 10	M 43	QDB0286	Takeup Belt	M 56	QXI0116	Takeup Idler	M 67	QXQ0123	F.G Coil Assembly	M 78	XTN26 + 5B	Tapping Screw @2.6 x 5	M 108	QBT1932	Eject Lever Spring	M 111	XAMQ44P200	Pilot Lamp
M 33	QXA1232	Brake Plunger Assembly	M 44	QXP0621	Takeup Pulley	M 57	QXL1408	Swing Gear Lever	M 68	QJi1466RR	Leaf Switch F.P.C (for S601, 602, 603, 604, 605)	M 79	XUC3FT	Stop Ring 3φ	M 90	QXA1137	Angle-L Assembly	M 112	QXM0176	Holder (for Capstan and Pressure Roller Lever)
M 34	QML3865	Plunger Lever	M 45	XSN26 + 3	Screw @2.6 x 3	M 58	QXL1409	Fast Wind Arm Assembly	M 69	QXK2560	Amature Coil Assembly (with H1, H2 and F.P.C)	M 80	XSN2 + 16	Screw @2 x 16	M 91	QXH0361	Angle-R Assembly	M 113	XTN26 + 6B	Tapping Screw @2.6 x 6
M 35	QBT1955	Brake Spring	M 46	XTN2 + 5B	Tapping Screw @2 x 5	M 59	QML3716	Tape Detection Lever (for Normal/CrO ₂ Tape)	M 70	XWG3	Washer 3φ	M 81	XUC2FT	Stop Ring 2φ	M 92	QXL1452	Center Lever Assembly	M 95	QBP1925	Holder Spring
			M 47	XUB4FT	Stop Ring 4φ						M 82	QBT1931	Link Lever Spring-R	M 93	QMA4115	Holder Angle-L	M 96	XSN26 + 4BV	Screw @2.6 x 4	
			M 48	QXU0250	Reel Motor Assembly						M 83	XWA3B	Washer 3φ	M 94	QMH2070	Cassette Holder-L	M 97	XTN26 + 6B	Tapping Screw @2.6 x 6	
											M 84	XWG2	Washer 2φ	M 98	XWG26B	Washer				

Service Manual

Cassette Deck

dbx* -Equipped Direct Drive
Stereo Cassette Deck

RS-M275X

(Silver Face)
(Black Face)

Supplement-1



DOLBY B·C NR

RS-M250 MECHANISM SERIES

- For **D** **B** **N** mark areas, use this manual together with the service manual for model No. RS-M275X (Original) order No. ARD82050141C8-24.
- For **A** mark areas, use this manual together with the service manual for model No. RS-M275X (Original) order No. ARD82070178A3-01.

This is the Service Manual
for the following areas.

D ...For all European
areas except United
Kingdom.

B ...For United Kingdom.

N ...For Asia, Latin
America, Middle
East and Africa
areas.

A ...For Australia.

PARTS COMPARISON TABLE:

Please revise the original parts list in the Service Manual (RS-M275X) to conform to the changes shown herein.

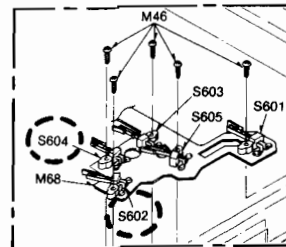
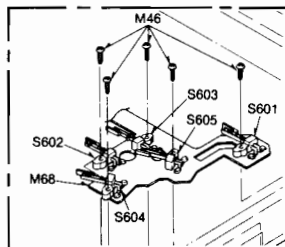
If new part numbers are shown, be sure to use them when ordering parts.

Ref. No.	Part Name & Description	Part Numbers	
		Former Type	New Type
G2	Case Foot	QKA1086	QKA1094
M58	Fast Wind Arm Assembly	QXL1409	QXL1604

MEASUREMENT AND ADJUSTMENT METHODS (Correction)

ITEM	MEASUREMENT & ADJUSTMENT
① Dolby NR circuit Condition: * Record/playback mode * NR switch...OUT/B/C * Input level controls ...MAX Equipment: * VTVM * AF oscillator * ATT * Oscilloscope * Resistor (600Ω) * Test tape...QZZCFM	Checking Dolby circuit frequency response <ul style="list-style-type: none"> • Dolby-B (Encoding characteristics check) <ol style="list-style-type: none"> 1. Make connections as shown in fig. 19. 2. Set the NR switch to OUT and set the unit to the record mode. 3. Apply a 400Hz signal from the LINE IN, and adjust the ATT so that the output signal level at (LINE OUT) is 17.5mV. 4. Change the input signal frequency to 1kHz, and set the output signal level at TP804 to 0dB. Measure the level when the NR switch is set to B, and check that the level difference is 6 ± 1.5dB. 5. Check the level difference in the same way as step 4 above using a 5kHz signal. The output signal level difference between Dolby-B IN and OUT should be 8 ± 1.5dB.

MECHANICAL PARTS LOCATION (Correction)



* The term dbx is a registered trademark of dbx Inc.

** 'Dolby' and the double-D symbol are trademarks of Dolby Laboratories Licensing Corporation.

Technics

Matsushita Electric Trading Co., Ltd.
P.O. Box 288, Central Osaka Japan

(ARD, H.M) Printed in Japan

Service Manual

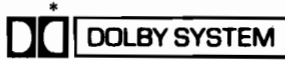
Cassette Deck

RS-M273

(Silver Face)
(Black Face)

Microprocessor Controlled Cassette Deck
with 3-Head, Closed Loop System

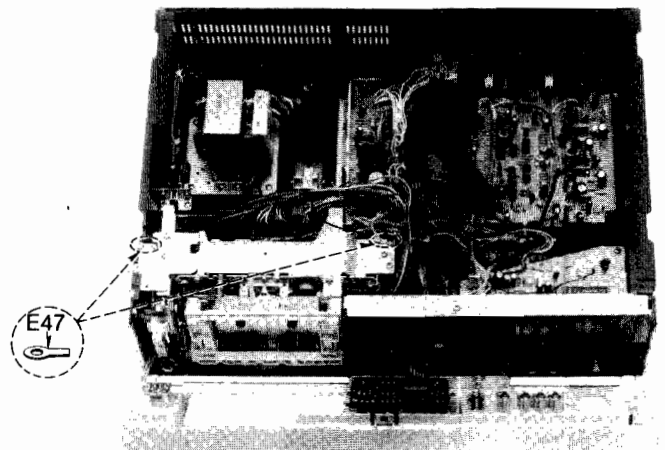
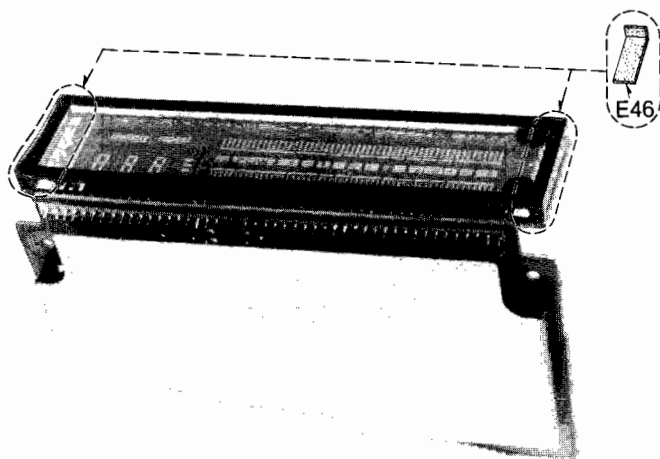
Supplement-1



This is the Service Manual for the following areas.
☐ For all European areas except United Kingdom.
☒ For United Kingdom.

Please use this manual together with the service manual for model No. RS-M273 (original) order No. ARD81090091C2-23.

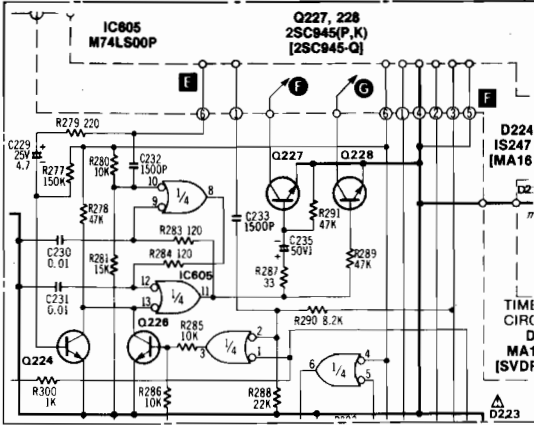
ELECTRICAL PARTS LOCATION (ADDITION)



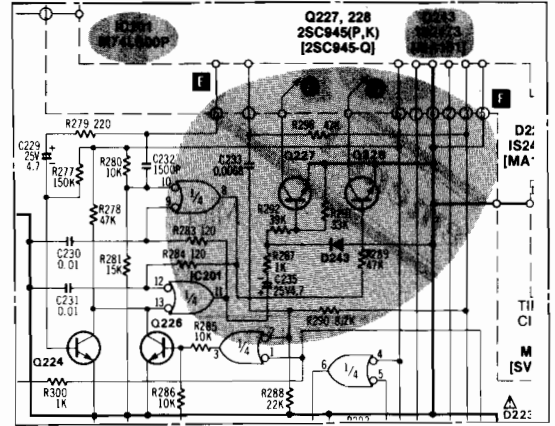
* 'Dolby' and the double-D symbols are trademarks of Dolby Laboratories.

SCHEMATIC DIAGRAM

Main Section (DIFFERENCE)



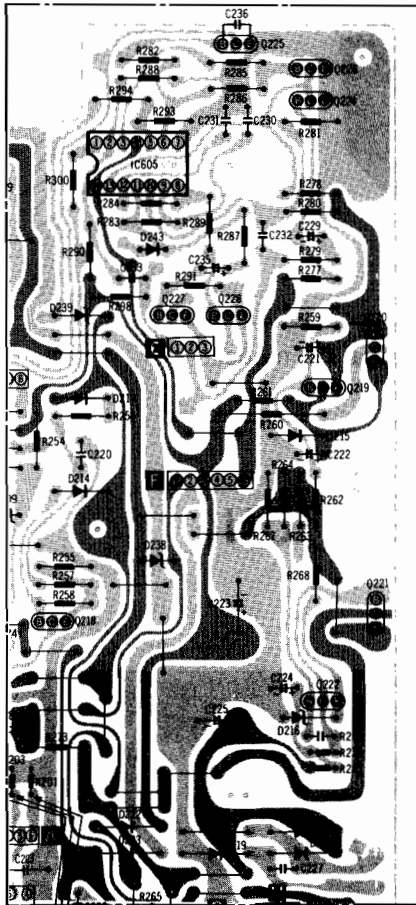
Former Type



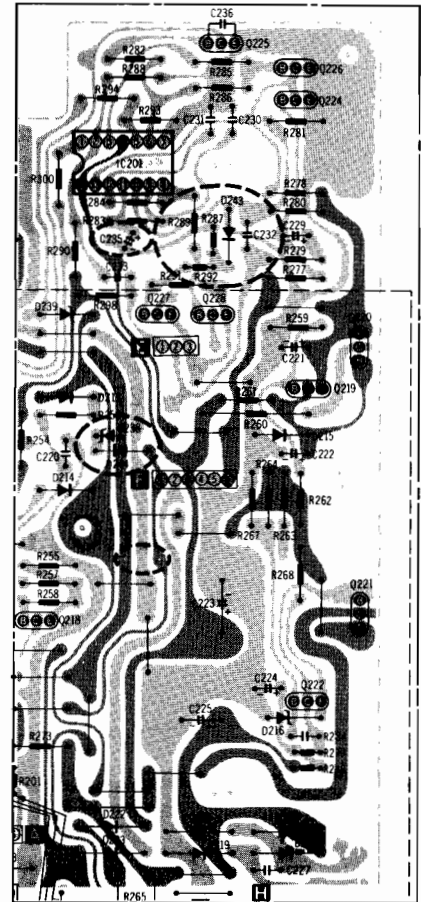
New Type

CIRCUIT BOARDS

Main Circuit Board (DIFFERENCE)

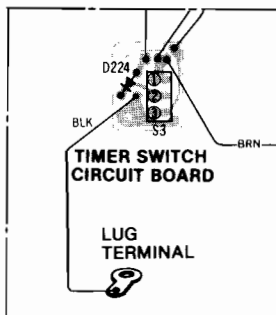


Former Type

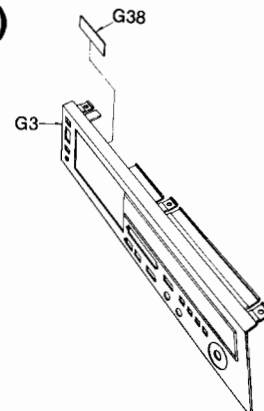


New Type

WIRING CONNECTION DIAGRAM (ADDITION)

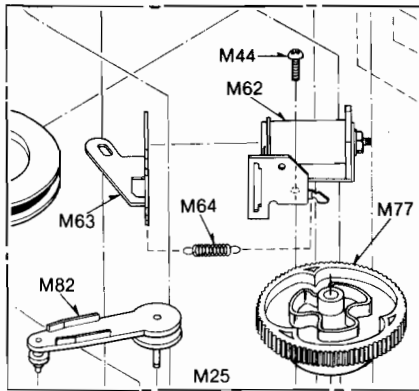


CABINET PARTS LOCATION (ADDITION)

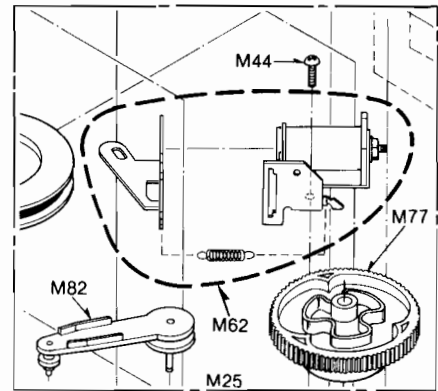


MECHANICAL PARTS LOCATION

(DIFFERENCE)

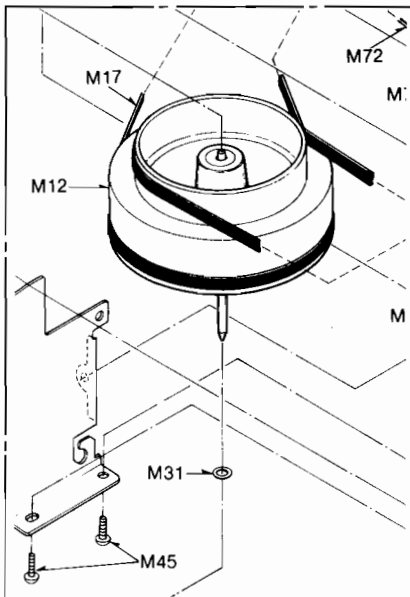


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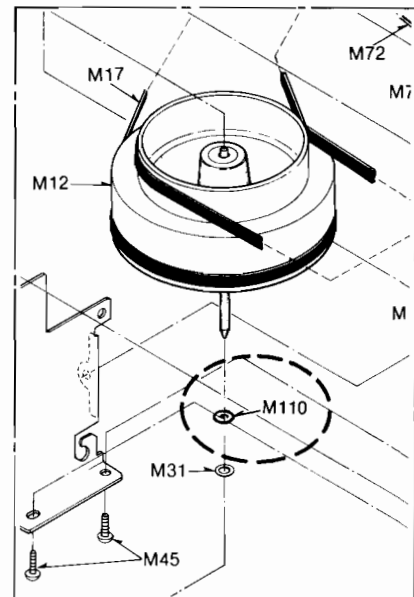


New Type

(ADDITION)

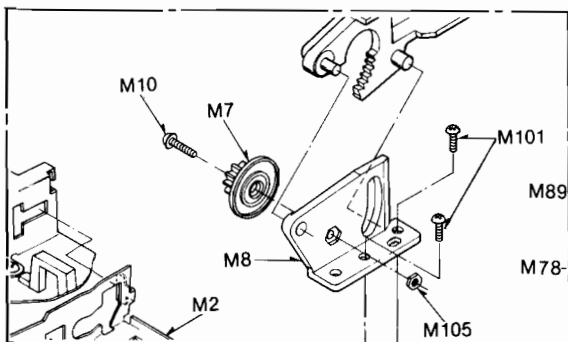


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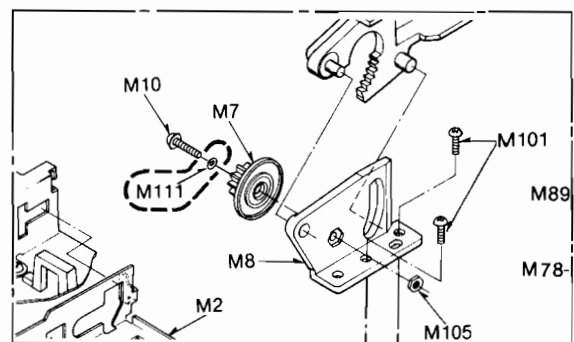


New Type

(ADDITION)



Former Type



New Type

PARTS COMPARISON TABLE :

Please revise the original parts list in the Service Manual to conform to the changes shown herein.

If new parts number are shown, be sure to use them when ordering parts.

Important safety notice.
Components identified by **Δ** mark have special characteristics important for safety.
When replacing any of these components, use only manufacturer's specified parts.

Ref. No.	Parts Name & Description	Parts Number		Remarks
		Former Type	New Type	
M10	Screw ⊕2.6×8	XTN26+8	XSN26+8	
M26	Lever (Detector)	QML3611	QML3661	
M62	Angle Assembly (with Plunger)	QXA1075	QXA1072	
M63	Lever (for Plunger)	QML3650	_____	Deleted
M64	Spring	QBT1924	_____	Deleted
M70	Capstan Motor	QXU0268	QXU0269	
M80	Pressure Roller Lever-R	QXL1406	QXL1532	
M80-1	Pressure Roller Spring	QBN1771	QBN1884	
M110	Washer	_____	QBJ3221	Added
M111	Washer 2.6φ	_____	XWG26	Added
R137, 138	Resistor	ERO25TKG2003 (200kΩ)	ERO25CKG2003 (200kΩ)	
R157	Resistor	ERD25FJ221 (220Ω)	ERQ14AJ181P (180Ω)	
R167, 168	Resistor	ERD25FJ330 (33Ω)	ERD25FJ101 (100Ω)	
R235	Resistor	ERD25TJ183 (18kΩ)	ERD25TJ393 (39kΩ)	
R236	Resistor	ERD25FJ562 (5.6kΩ)	ERD25FJ472 (4.7kΩ)	
R237	Resistor	ERD25FJ682 (6.8kΩ)	ERD25FJ472 (4.7kΩ)	
R253	Resistor	ERD25TJ273 (2.7kΩ)	ERD25TJ104 (100kΩ)	
R256	Resistor	ERD25FJ122 (1.2kΩ)	ERD25FJ272 (2.7kΩ)	
R264	Resistor	ERO25KF1502 (15kΩ)	ERO25CKF1502 (15kΩ)	
R269	Resistor	ERG1ANJ3R9 (3.9Ω)	_____	Deleted
R273	Resistor	ERQ12AJ181P (180Ω, 1/2W)	ERD25FJ271 (270Ω, 1/4W)	
R287	Resistor	ERD25FJ330 (33Ω)	ERD25FJ102 (1kΩ)	
R289	Resistor	ERD25FJ473 (47kΩ)	ERD25FJ102 (1kΩ)	
R291	Resistor	ERD25TJ473 (47kΩ)	ERD25TJ393 (39kΩ)	
R292	Resistor	ERD25FJ103 (10kΩ)	ERD25TJ393 (39kΩ)	
R298	Resistor	_____	ERD25TJ473 (47kΩ)	Added
R313, 314	Resistor	ERO25KG2702S (27kΩ)	ERO25CKF2702S (27kΩ)	
C5, 6	Capacitor	ECKD1H561KB (560pF)	ECKD1H471KB (470pF)	
C21	Capacitor	ECEA1ES101 (16V 100μF)	ECEA1CS221 (16V 220μF)	
C34	Capacitor	_____	ECQM1H273JZ (0.027μF)	Added
C58	Capacitor	ECEA50Z3R3 (50V 3.3μF)	ECEA50Z1 (50V 1μF)	
C155, 156	Capacitor	ECQV05153JZ (0.015μF)	ECQV05103JZ (0.01μF)	
C206	Capacitor	ECQF6682KZH (0.0068μF)	ECQM1H682JZ (0.0068μF)	
C215	Capacitor	ECEA1CN100S (16V 10μF)	ECEA1CN220S (16V 22μF)	
C233	Capacitor	ECKD1H152KB (0.0015μF)	ECQM1H682JZ (0.0068μF)	
C235	Capacitor	_____	ECEA25Z4R7 (25V 4.7μF)	Added
C301, 302	Capacitor	ECEA50Z3R3 (50V 3.3μF)	ECEA50ZR22 (50V 0.22μF)	
D238	Diode	RD5R6EB	RD3R9EB	
D243	Diode	_____	MA161	Added
IC201	Integrated Circuit	_____	M74LS00P	Added
IC606	Integrated Circuit	M74LS00P	_____	Deleted
F1 Δ	Fuse (T 1.6A)	XBA0010	XBAQ0010	
E1	Head (Record/Playback)	QWY4125ZA	QWY4125W	
E46	Meter Cushion	_____	QBMM0019	Added
E47	Lug Terminal	_____	QTD1001	Added
G17	Meter Cover "Silver Type"	QGLM0026	QGLM0033	
	Meter Cover "Black Type"	QGLM0026Y	QGLM0033Y	
G38	Spacer	_____	QGKM0167	Added
P7	Spacer	_____	QPAM0051	Added
P8	Pad	_____	QPS0434	Added