

Service Manual

COMPACT
disc
DIGITAL AUDIO

DIGITAL

Compact Disc Player
SL-PJ38A

Color

(K)... Black Type



Area

Country Code	Area	Color
(E)	Continental Europe.	(K)
(EB)	Great Britain.	(K)
(EG)	F.R. Germany & Italy.	(K)

SPECIFICATIONS

■ Audio

No. of channels 2 (left and right, stereo)

■ Pickup

Wavelength 780 nm
Type One beam

■ General

Power supply

For Great Britain

AC 50/60 Hz, 230 V-240 V

For others

AC 50/60 Hz, 230 V

Power consumption

10 W

Dimensions (W×H×D)

360×85×288 mm

Weight

3.3 kg

Note:

Specifications are subject to change without notice.
Weight and dimensions are approximate.

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* TECHNICAL INFORMATION

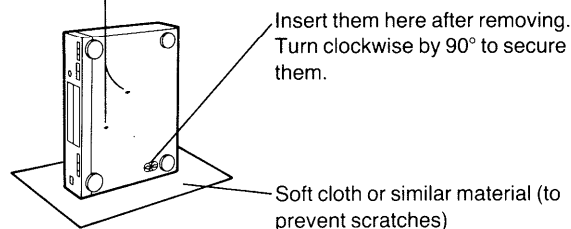
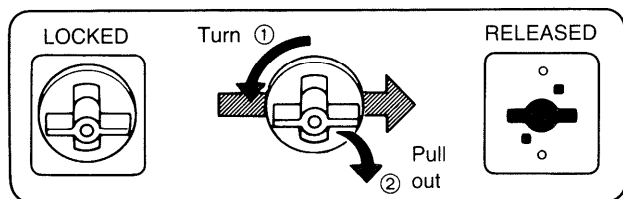
* This technical information is located on pp 49~56 of the SL-PJ46A Service Manual (Order No. AD8902036C2). Therefore, refer to that Service Manual.

Technics

■ PLACEMENT

Before placement

Two transport security devices are secured to prevent the optical pickup from damage during transport. Be sure to release them before use.



Note:

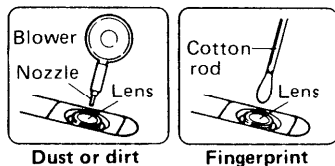
When transporting the unit, be sure to remove the compact disc from inside the unit. And replace the transport security devices again following the reverse order not to damage the optical pickup.

■ CLEANING OF LENS

If the lens is stained causing sound skip or operation failure, open the top cover by pressing the open button, and clean the lens.

● **To remove dust or dirt**

Blow the lens with the blower provided in the cleaning kit to remove dust or dirt.



● **To remove fingerprint**

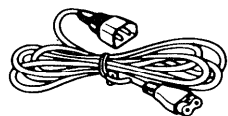
If the blower is not enough, moisten the cotton rod with the lens cleaner solution and wipe the lens with it from center of the lens to outside.

■ ACCESSORIES

● AC power supply cord 1 pc.
(SFDAC05E03 (E, EG)
SJA188 (EB))

● Optical-fiber cable 1 pc.
(SJPD16)

● L-type cable 1 pc.
(SJP2257T)



Notes of placement

■ **This unit is a precision instrument. Be sure to place it on a flat surface.**

■ **Avoid places such as the following:**

- Near any equipment or device that generates strong magnetism.
- On any heat-generating equipment or device, or in any place where the temperature is high (35°C or higher).
- Extremely cold places (5°C or below).
- Near a tuner or TV (It may cause noise in the broadcast, or disturbance of the TV picture.)

■ **When carrying or storing the unit, handle it with care so it is not subjected to any strong bumps.**

Always remove the disc before storing the unit for any period of time.

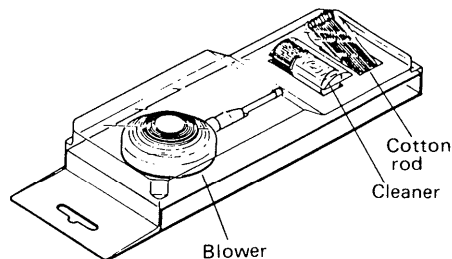
■ **To avoid problems due to vibration.**

- Do not place a book or similar object under this unit.
- Do not route the connection cables (of this or other units) across the operation panel, across the top, or under the unit.

Cautions:

- Do not directly apply the cleaner solution to the lens. Do not apply too much solution to the cotton rod or otherwise the solution will flow into the player.
- Wipe the lens carefully. Do not give too much stress to the lens or otherwise it may scratch the lens or cause optical pickup trouble.
- If the solution should be too much applied, wipe the lens with a dry cotton rod.

Lens cleaning kit (Part No. : SZZP1038C)



Spare of cleaning kit (Cotton rod, Cleaner) (Part No. SZZP1050C).

■ PRECAUTION OF LASER DIODE

CAUTION: This product utilizes a laser diode with the unit turned "on", invisible laser radiation is emitted from the pick up lens.
 Wave length: 780nm
 Maximum output radiation power from pick up: 100 μ W/VDE

Laser radiation from the pick up lens is safety level, but be sure the followings:

1. Do not disassemble the optical pick up unit, since radiation from exposed laser diode is dangerous.
2. Do not adjust the variable resistor on the pickup unit. It was already adjusted.
3. Do not look at the focus lens using optical instruments.
4. Recommend not to look at pick up lens for a long time.

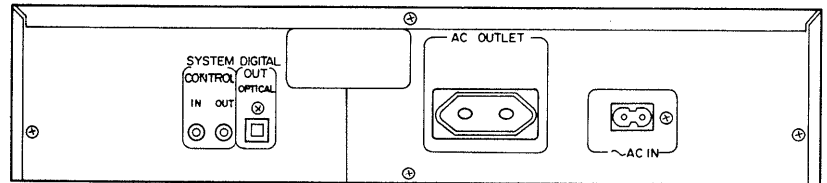
ACHTUNG: Dieses Produkt enthält eine Laserdioden. Im eingeschalteten Zustand wird unsichtbare Laserstrahlung von der Lasereinheit abgestrahlt.

Wellenlänge: 780 nm
 Maximale Strahlungsleistung der Lasereinheit: 100 μ W/VDE

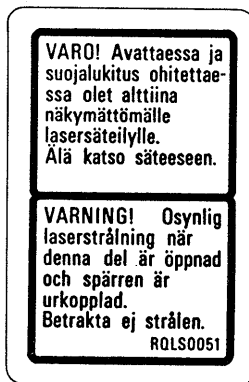
Die Strahlung an der Lasereinheit ist ungefährlich, wenn folgende Punkte beachtet werden:

1. Die Lasereinheit nicht zerlegen, da die Strahlung an der freigelegten Laserdiode gefährlich ist.
2. Den werkseitig justierten Einstellregler der Lasereinheit nicht verstellen.
3. Nicht mit optischen Instrumenten in die Fokussierlinse blicken.
4. Nicht über längere Zeit in die Fokussierlinse blicken.

ADVASEL: I dette a apparat anvendes laser.



RQLS0051

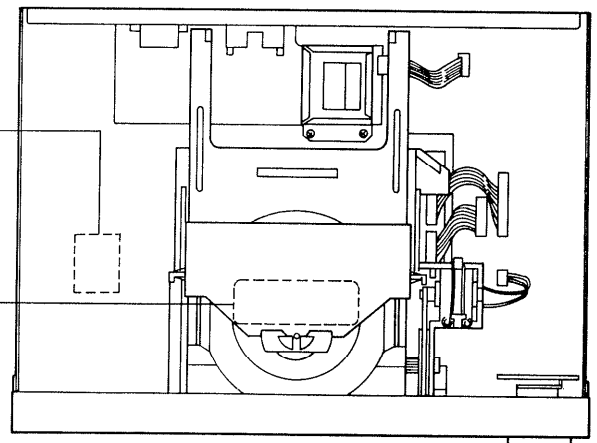
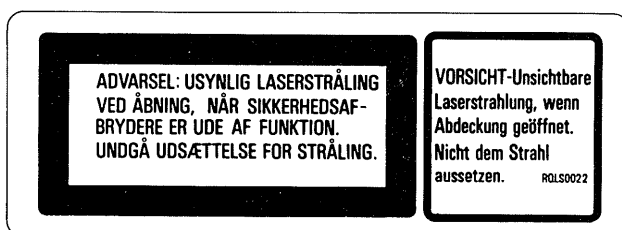


SQWD7

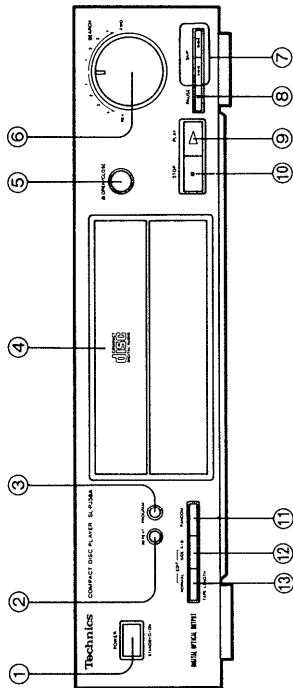


Obs:
 Apparaten innehåller laser
 Komponent av höger laserklass
 än klass 1.

RQLS0022

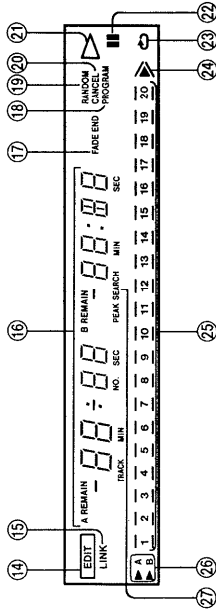


LOCATION OF CONTROLS



Control section

- 1 **Power "STANDBY ON" switch (POWER STANDBY ON/OFF)**
This switch switches ON and OFF the secondary circuit power only. The unit is in the "standby" condition when this switch is set to the STANDBY ON position. Regardless of the switch setting, the primary circuit is always "live" as long as the power cord is connected to an electrical outlet.
- 2 **Repeat play button (REPEAT)**
- 3 **Program button (PROGRAM)**
Pressing this button initiates the program play mode. You can then enter specific tracks using the skip buttons.
- 4 **Disc holder**
- 5 **Disc holder open/close button (OPEN/CLOSE)**
- 6 **Search dial (SEARCH)**
This dial can be used to locate specific places on the disc during play at high speed, either forward or reverse.
- 7 **Skip buttons (SKIP)**
These buttons can be used to skip tracks and to specify the track number or the desired recording time.
- 8 **Pause button (PAUSE)**
- 9 **Play button (PLAY)**
- 10 **Stop button (STOP)**
This button can be used to stop the disc play, as well as to cancel the various play modes.
- 11 **Random play button (RANDOM)**
This button can be used to play the tracks on a disc in a random sequence.
- 12 **Tape side select button (SIDE A/B)**
When recording compact discs to tape, this button is used to switch the tape side for addition or cancellation of programmed tracks.
- 13 **Edit mode button (NORMAL, TAPE LENGTH)**
This button can be used to choose one of the edit modes or to specify the tape length to be used.



Indicators section

- 14 **Edit indicator (EDIT)**
- 15 **Link indicator (LINK)**
- 16 **Multi-display**
This display shows the following information.
 - Track number and elapsed play time of the current track
 - The number of tracks can be recorded on each side of the tape and the remaining time.
- 17 **Fade end indicator (FADE END)**
Illuminates when the unit is normal edit mode.
- 18 **Program indicator (PROGRAM)**
- 19 **Random play indicator (RANDOM)**
- 20 **Program cancel indicator (CANCEL)**
Illuminates when the programmed track can be cancelled. (It can be operated only by the remote control transmitter included in the Technics tuner ST-X902.)
- 21 **Play indicator (▷)**
- 22 **Pause indicator (⏸)**
- 23 **Repeat play indicator (◁▷)**
- 24 **"Over" mark (▶)**
This indicator lights if the total number of tracks on the disc is 21 or more.
- 25 **Track number indicator (1-20)**
- 26 **Tape side indicator (▶ A, ▶ B)**
- 27 **Peak search indicator (PEAK SEARCH)**

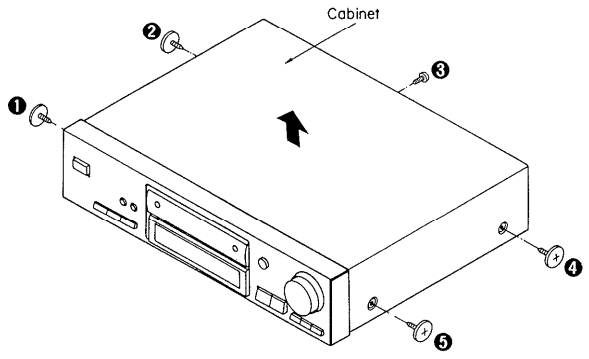
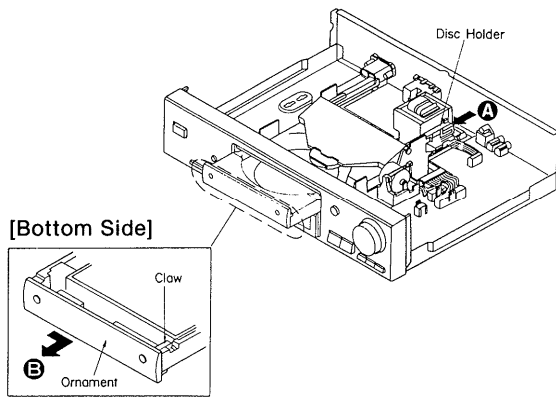
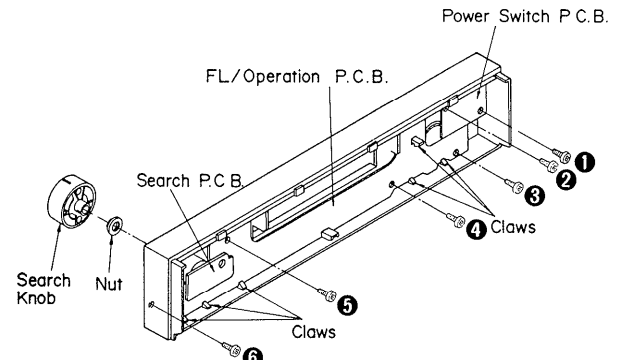
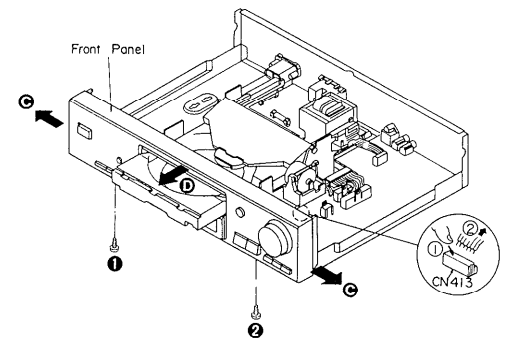
DISASSEMBLY INSTRUCTIONS

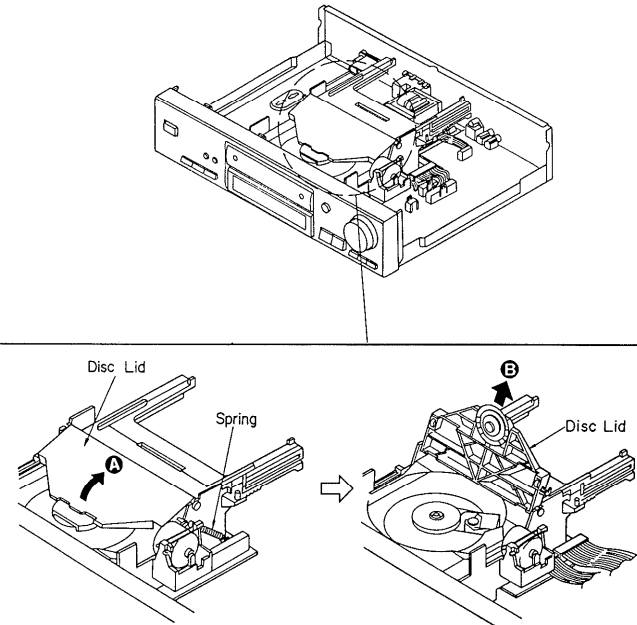
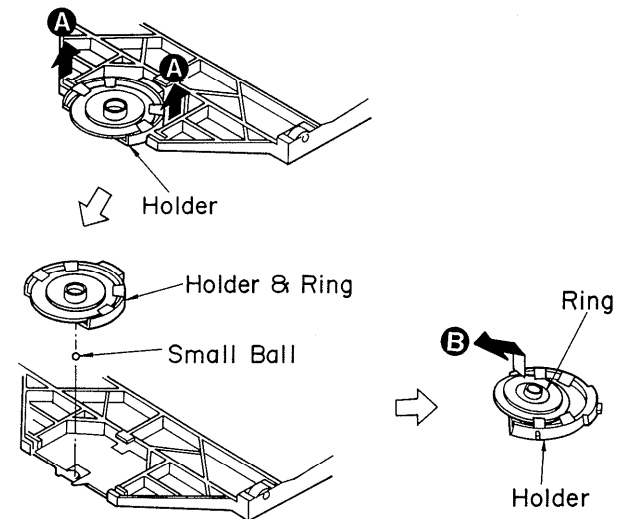
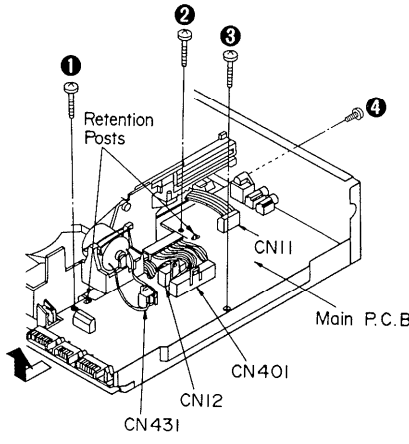
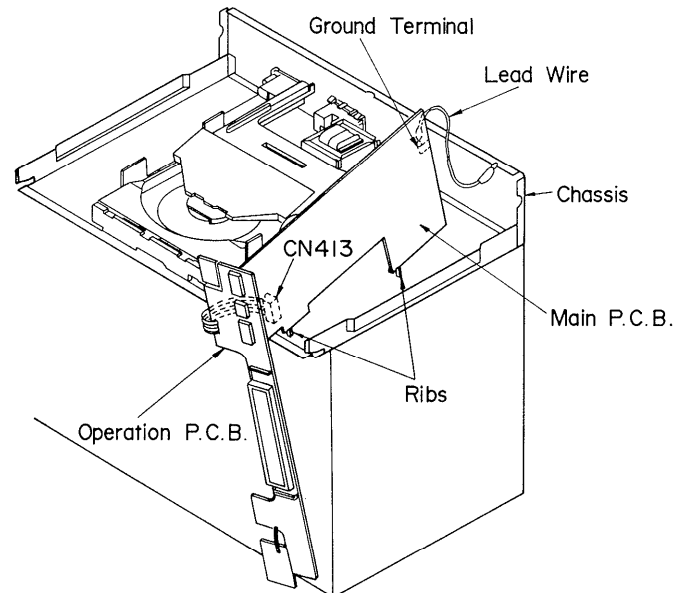
Warning: This product uses a laser diode. Refer to caution statements on page 3.

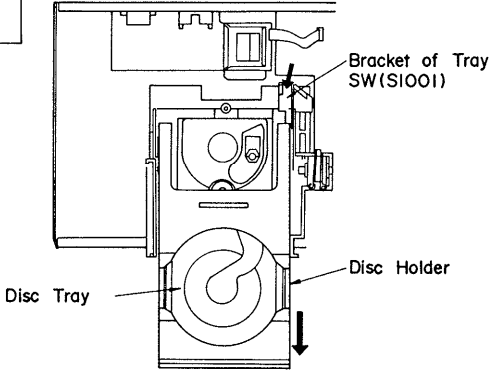
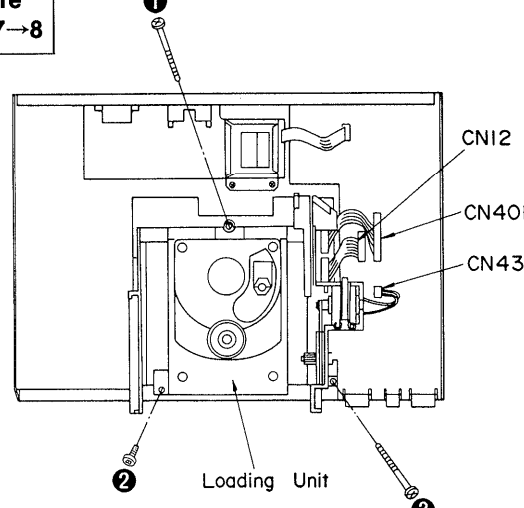
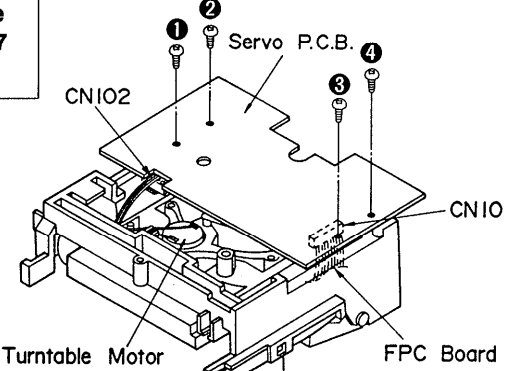
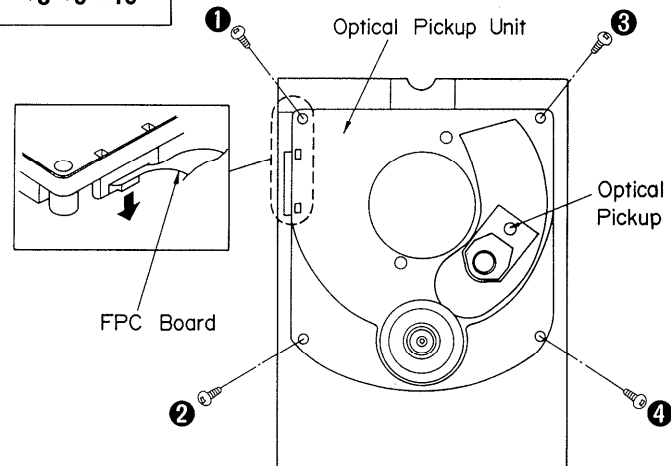
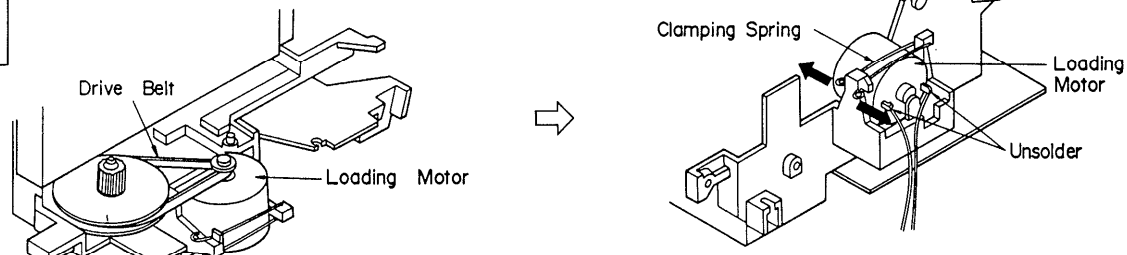
ACHTUNG:

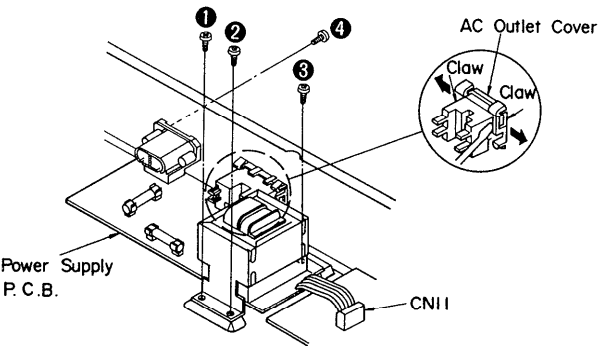
- Die lasereinheit nicht zerlegen.
- Die lasereinheit darf nur gegen eine vom hersteller spezifizierte einheit ausgetauscht werden.

*This CD player is equipped with FPC boards, so handle them with care during disassembly and reassembly.

Ref. No. 1	Removal of the cabinet	Ref. No. 2	Removal of the front panel
Procedure 1	 <ul style="list-style-type: none"> • Remove the 5 screws (1~5). 	Procedure 1→2	 <ol style="list-style-type: none"> 1. Push the disc holder slowly in the direction of arrow (A). 2. Release the 1 claw and ornament in the direction of arrow (B).
Ref. No. 3	Removal of the search P.C.B., power switch P.C.B. and FL/operation P.C.B.		
Procedure 1→2→3	 <ul style="list-style-type: none"> ■ Removal of the search P.C.B. <ol style="list-style-type: none"> 1. Pull out the search knob. 2. Remove the nut. ■ Removal of the power switch P.C.B. <ul style="list-style-type: none"> • Remove the 2 screws (1, 2). ■ Removal of the FL/operation P.C.B. <ol style="list-style-type: none"> 1. Remove the 4 screws (3~6). 2. Release the 6 claws. 		 <ol style="list-style-type: none"> 3. Remove the 1 flat cable (CN413). 4. Remove the 2 screws (1, 2). 5. Slightly pull out the front panel in the direction of arrow (C). 6. Remove the front panel in the direction of arrow (D).

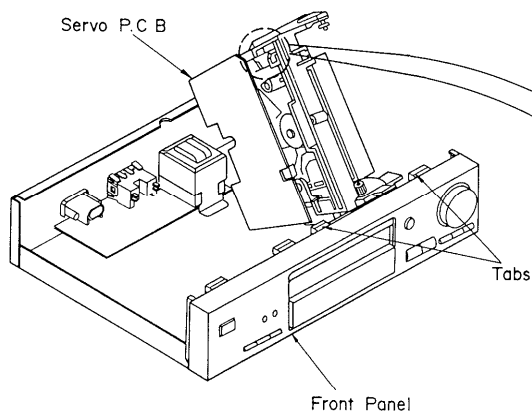
Ref. No. 4	Removal of the disc lid	Ref. No. 5	Removal of the holder and ring
Procedure 1→4		Procedure 1→4→5	
			
<ol style="list-style-type: none"> 1. Remove the spring. 2. Move the disc lid in the direction of arrow (A) and pull out this in the direction of arrow (B). 		<ol style="list-style-type: none"> 1. Pull out the holder in the direction of arrow (A). 2. Remove the ring in the direction of arrow (B). <p>Caution: Be sure to handle the small ball carefully.</p>	
Ref. No. 6	Removal of the main P.C.B.	<div style="border: 1px solid black; padding: 5px; display: inline-block;"> How to check the main P.C.B. </div>	
Procedure 1→2→3→6		<p>When checking the soldered surface of the main P.C.B. and replacing the parts, do as shown below.</p> <ol style="list-style-type: none"> 1. Don't remove the connectors (CN12, CN401, CN431) and flat cables (CN11, CN413). 2. Connect the main P.C.B. ground terminal (LINE OUT terminal) to the chassis with a lead wire. 	
			
<ol style="list-style-type: none"> 1. Remove the 4 screws (1~4). 2. Remove the 3 connectors (CN12, CN401, CN431). 3. Remove the 1 flat cable (CN11). 4. Lift the main P.C.B. off the retention posts on the chassis. 5. Remove the main P.C.B. in the direction of arrow. 			

<p>Ref. No. 7</p>	<p>Removal of the disc holder</p>	<p>Ref. No. 8</p>	<p>Removal of the loading unit</p>
<p>Procedure 1→2→4→7</p>	 <p>Bracket of Tray SW(S1001)</p> <p>Disc Tray</p> <p>Disc Holder</p> <ol style="list-style-type: none"> 1. Pull the disc holder slowly in the direction of arrow until the disc tray comes up. 2. Pull the disc holder until it stops. 3. Push the bracket of tray SW (S1001) in the direction of arrow. 4. Pull out the disc holder further to remove it. 	<p>Procedure 1→2→4→7→8</p>	 <p>CN12</p> <p>CN401</p> <p>CN431</p> <p>Loading Unit</p> <ol style="list-style-type: none"> 1. Remove the 3 screws (①~③). 2. Remove the 3 connectors (CN12, CN401, CN431).
<p>Ref. No. 9</p>	<p>Removal of the servo P.C.B.</p>	<p>Ref. No. 10</p>	<p>Removal of the optical pickup unit</p>
<p>Procedure 1→2→4→7 →8→9</p>	 <p>CN102</p> <p>Servo P.C.B.</p> <p>CN101</p> <p>Turntable Motor</p> <p>FPC Board</p> <ol style="list-style-type: none"> 1. Remove the 4 screws (①~④). 2. Remove the FPC board (CN101) from the optical pickup. 3. Remove the 1 connector (CN102) of the turntable motor. <p>Caution: To prevent the breakdown of the laser diode, antistatic shorting pin is inserted into the FPC board.</p>	<p>Procedure 1→2→4→7 →8→9→10</p>	 <p>Optical Pickup Unit</p> <p>Optical Pickup</p> <p>FPC Board</p> <ol style="list-style-type: none"> 1. Remove the 4 screws (①~④). 2. Remove the FPC board from the optical pickup.
<p>Ref. No. 11</p>	<p>Removal of the loading motor</p>	 <p>Drive Belt</p> <p>Loading Motor</p> <p>Clamping Spring</p> <p>Loading Motor</p> <p>Unsolder</p> <ol style="list-style-type: none"> 1. Remove the drive belt. 2. Release the clamping spring. 3. Unsolder the 2 terminals of the lead wire of the loading motor. 	

Ref. No. 12	Removal of the power supply P.C.B.	
Procedure 1→12	<ol style="list-style-type: none"> 1. Remove the 4 screws (①~④). 2. Remove the 1 connector (CN11). 3. Release the 2 claws of the AC outlet cover. 	

■ CHECKING OF THE SERVO P.C.B.

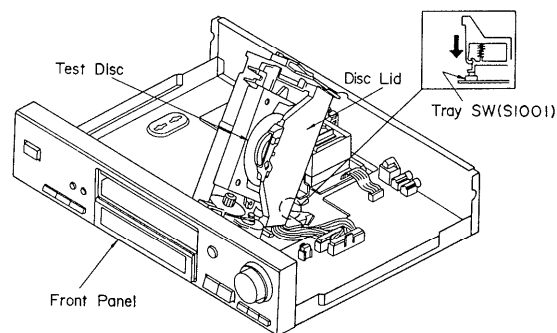
1. Remove the cabinet (see Ref. No. 1 of the disassembly instructions).
2. Remove the disc lid and disc holder (see Ref. No. 4 and No. 7 of the same).
3. Remove the loading unit (see Ref. No. 8 of the same).
4. When checking the soldered surface of the servo P.C.B. and replacing the parts, do as shown below.



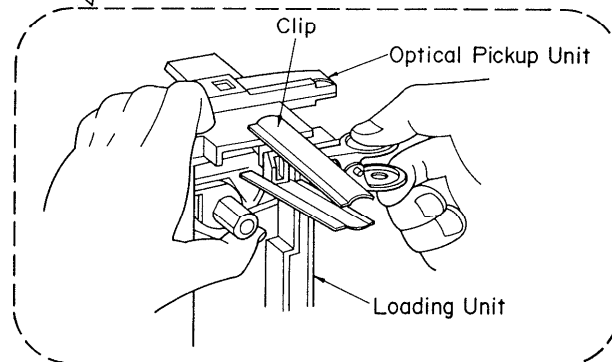
(To play a disc)

1. Place the test disc.
2. Reinstall the disc lid to the loading unit.
3. Turn "ON" the power switch of the player.
4. Push the bracket of tray SW (S1001) in the direction of the arrow and release it.

Note: If the test disc fails to rotate, press the tray switch again.



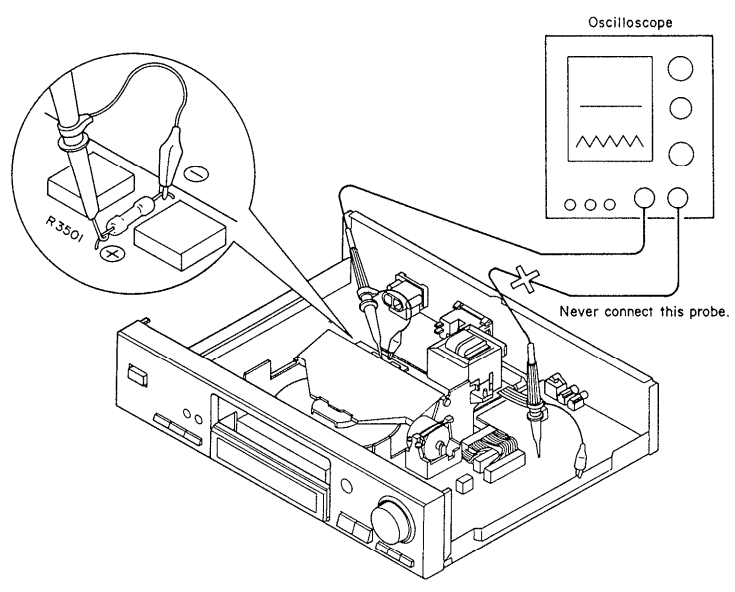
Note: Put on the loading unit on the tabs of the front panel. (Fixed loading unit)
Hold the loading unit and the optical pickup unit with a clip. (Fixed optical pickup unit)
Secure the optical pickup assembly with a clip. (Otherwise the clammer will interfere with the disc, restricting turntable rotation.)



MEASUREMENTS AND ADJUSTMENTS

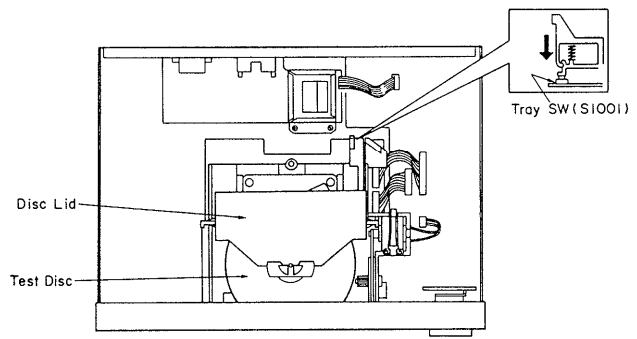
Caution:

1. It is very dangerous to look at or touch the laser beam. (Laser radiation is invisible.)
With the unit turned "on", laser radiation is emitted from the pickup lens.
Avoid exposure to the laser beam, especially when performing adjustments.
2. During laser power or focus offset adjustment, never connect the other probe to the unit.
(Otherwise the unit's power supply will sustain damage.)



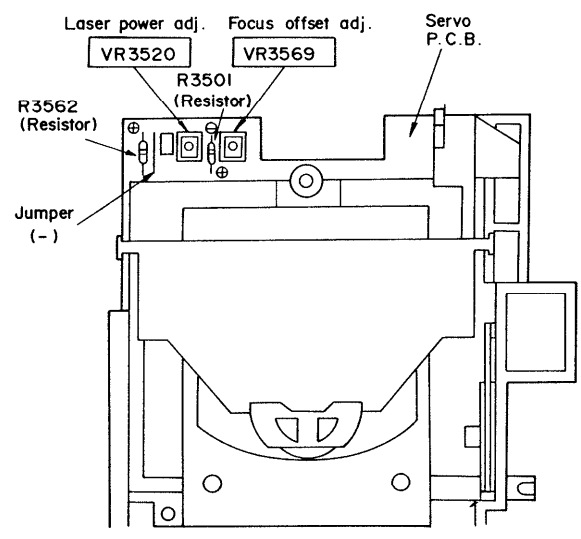
PREPARATION

1. Remove the cabinet (see Ref No. 1 of the disassembly instructions).
 2. Remove the disc holder (see Ref No. 7 of the same).
 3. Place the test disc on the turntable.
 4. Turn "ON" the power switch at the player.
 5. Push the bracket of tray SW (S1001) in the direction of the arrow and release it.
- Note:** If the test disc fails to rotate, press the tray switch again.



ADJUSTMENT POINTS

• Servo P.C.B.



Measuring Instruments

- * Playability test disc (SZZP1054C).
- * Normal disc (Ordinary musical program disc).

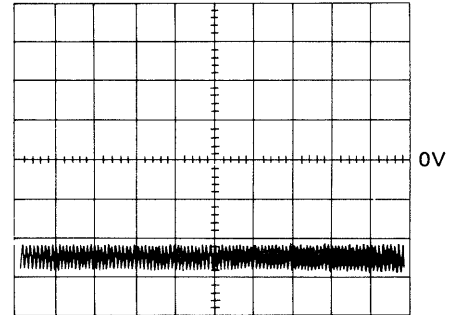
- * Dual-beam oscilloscope with bandwidth of 30MHz or better (with EXT trigger and 1: 1 probe).

(1) LASER POWER ADJUSTMENT

1. Connect the oscilloscope's CH1 probe across (+) and (-) of **R3501** (Resistor) on the servo P.C.B.
2. Switch the player power ON, and play track No. 1 on the test disc (SZZP1054C).
3. Adjust **VR3520** so that the voltage is $-50 \pm 2 \text{ mV}$.

Oscilloscope setting:

VOLT20mV
 SWEEP0.2msec.
 INPUTDC

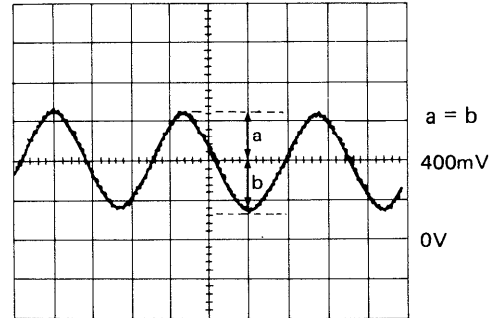


(2) FOCUS OFFSET ADJUSTMENT

1. Connect the oscilloscope's CH1 probe across **R3562** (Resistor) (+) and **Jumper** (-) on the servo P.C.B.
2. Switch the player power ON, and play track No. 1 on the test disc (SZZP1054C).
3. Adjust **VR3569** until the signal amplitude become in the center of **400mV**.

Oscilloscope setting:

VOLT200mV
 SWEEP5msec.
 INPUTDC



(3) CHECK OF PLAY OPERATION AFTER ADJUSTMENT

* Checking Skip Search

1. Play an ordinary musical program disc.
2. Press the skip button to check for normal skip search operation (in both the forward and reverse directions).

* Checking Manual Search

1. Play an ordinary musical program disc.
2. Press the manual search button to check for smooth manual search operations at either low or high speed (in both the forward and reverse directions).

* Playability check by test disc

1. Play the 0.7mm black dot and the 0.7mm wedge on the defect test disc (SZZP1054C) and verify that no sound skip or noise occurs.

■ TERMINAL FUNCTION OF IC'S

• IC6501 (482220973234/TDA8808T): Photo diode signal processor

Pin No.	Mark	I/O Division	Function
1	GCHF	I	Gain control input of HF amplifier. Current output from HF amplitude detector
2	Vp	I	Positive supply voltage
3	HFout	O	HF amplifier and equalizer voltage output
4	DET	I	HF detector voltage input
5	Sc	I	Starting up capacitor input
6	Si/RD	I/O	On/off control (start input); ready signal output (starting up procedure successful)
7	Beg	I	Equalizer reference current input
8	Bgc	I	DC and LF gain control reference current input
9	FOC START	I	Focus normalizing circuit starting current
10	PLLH	O	PLL on hold output
11	TL	O	Track loss output
12	DODS	I	Drop out detector suppression input
13	Vext	I	Negative supply connection for FE and FElag output stage; also substrate connection
14	LPF	O	Low pass filter for Iret, used in track loss (TL) detector and LF gain control

Pin No.	Mark	I/O Division	Function
15	FE	O	Current output of normalized, switched focus error signal
16	FElag	O	Current output of switched focus error signal, intended for lag network
17	LO	O	Laser amplifier current output
18	LM	I	Laser monitor diode input
19	GCLF	I	Gain control input for AC and LF amplifiers. Current output from LF amplitude detector
20	Re2	O	Summation of amplified currents from D3 and D4
21	Re1	O	Summation of amplified currents from D1 and D2
22, 23	D1, D2	I	Current inputs to DC and LF photo diode amplifier
24, 25	D3, D4	I	Current inputs to DC and LF photo diode amplifier
26	HFin	I	Current input to HF amplifier
27	GND	I	Ground connection of device
28	DEC	I	Decoupling input (internal bypass)

• IC6503 (482220973235/TDA8809T): Radial error signal processor

Pin No.	Mark	I/O Division	Function
1	Vp	I	Positive supply voltage
2	Cosc1	I	Frequency setting capacitors for oscillator
3	Cosc2		
4	Rwob	I	Wobble generator input
5	Rosc	I	Biassing resistor for oscillator frequency and internal amplitude
6	DIV4	I	Radial error digital signal divided by four
7	REdig	O	Digital output of sign (Re2 – Re1)
8	B3	I	Input control bits for off-, catch-, play-status and DAC output current
9	B2		
10	B1		
11	B0		
12	Vext (+)	I	Positive external voltage input
13	Vext (-)	I	Negative external voltage input (also substrate connection)
14	GND	I	GND terminal
15	RADout	O	Current output of amplified (Re2 – Re1) input currents
16	REin	I	Radial error input
17	RElag	O	Voltage output of integrated (Re2 – Re1) input currents

Pin No.	Mark	I/O Division	Function
18	Lag	I	Connection of integrator capacitor for (Re1 – Re2) input currents
19	Lead	O	Lead output
20	Vref	I	Internal reference voltage output
21	AGC	I	Gain control input for radial error signal
22	RDAC	O	Biassing resistor for current output for track jumping (3 ¹ / ₂ bits)
23	offset in	I	Offset control input for radial offset
24	offset off	O	Offset control output for radial offset
25	CLPF	I	Low-pass filter for Re1 and Re2, used for radial offset control
26	CHPF	I	High-pass filter for Re1 and Re2, used for radial offset control
27	Re1	I	Input for amplified currents from photo diodes D1 and D2
28	Re2	I	Input for amplified currents from photo diodes D3 and D4

• IC301 (MN6626): Digital signal processor

Pin No.	Mark	I/O Division	Function
1	AVSS	—	GND terminal
2	IREF	I	Reference current input
3	ARF	I	RF signal input
4	DRF	I	DSL bias terminal (Not used, open)
5	DSL F	I/O	DSL loop filter terminal
6	PLL F	I/O	PLL loop filter terminal
7	AVDD	I	Power supply terminal
8	RSEL	I	RF signal polarity setting terminal (Not used, connected to VDD)
9 } 16	TBUS7 } TBUS0	O	Test terminal
17	FLAG	O	Flag terminal
18	IPFLAG	O	Interpolation flag terminal
19	FCLK	O	Crystal frame clock (Not used, open)
20	BYTCK	O	Byte clock (Not used, open)
21	WDCK	O	Word clock (Not used, open)
22	RST	I	Reset terminal
23	TX	O	Digital audio signal
24	LDG	O	Lch deglitch signal (Not used, open)
25	RDG	O	Rch deglitch signal (Not used, open)
26	SRDATA	O	Serial data output (MSB first)
27	SCK	O	Serial bit clock output
28	LRCK	O	L/R discriminating signal
29	XCK	O	Crystal OSC terminal (f = 16.9344 MHz)
30	PMCK	O	Frequency division clock signal (Not used, open) $(f = \frac{1}{192} \times CK = 88.2 \text{ kHz})$
31	CSEL	I	Test terminal (Connected to GND)
32	PSEL		
33	X1	I	Crystal OSC terminal (f = 16.9344 MHz)
34	X2	O	
35	VSS	—	GND terminal
36	SUBQ	O	Sub-code Q data
37	SQCK	I	Sub-code Q register clock
38	CLDCK	O	Sub-code frame clock (f = 7.35 kHz) (Not used, open)

Pin No.	Mark	I/O Division	Function
39	BLKCK	O	Sub-code block clock (f = 75 Hz)
40	DEMPH	O	De-emphasis ON signal ("H": ON)
41	MEMP	I	Emphasis signal
42	MLD	I	Command load signal ("L": LOAD)
43	MCLK	I	Command clock signal
44	MDATA	I	Command data signal
45	D MUTE	I	Muting input ("H": MUTE)
46	SMCK	O	System clock (f = 4.2336 MHz)
47	STAT	O	Status signal (CRC, CUE, CLVS, TTSTOP, FCLV, SQOK)
48	CRC	O	Sub-code CRC check terminal ("H": OK, "L": NG)
49	SUBC	O	Sub-code serial output data (Not used, open)
50	SBCK	I	Sub-code serial output clock (Not used, open)
51	TRON	I	Tracking servo ON signal ("L": ON)
52	CLVS	O	Turntable servo phase synchro signal ("H": CLV, "L": Rough servo)
53	PC	O	Turntable motor ON signal ("L": ON)
54	ECM	O	Turntable motor drive signal (Forced mode)
55	ECS	O	Turntable motor drive signal (Servo error L signal)
56	VDD	I	Power supply terminal
57	TEST	I	Test terminal (Normal: "H")
58	SSEL	I	"SUBQ" terminal mode select ("H": Q code buffer)
59	MSEL	I	"SMCK" terminal frequency select ("L": SMCK = 4.2336 MHz)
60	RESY	O	Re-synchronizing signal of frame sync. (Not used, open)
61	DO	I	Drop-out detection signal ("H": Drop-out) (Not used, connected to GND)
62	EFM	O	EFM signal (Not used, open)
63	PCK	O	PLL extract clock (f = 4.3218 MHz)
64	PDO	O	Phase compared signal of EFM and PCK (Not used, open)

• IC401 (MN1871617PKU): System control & FL drive

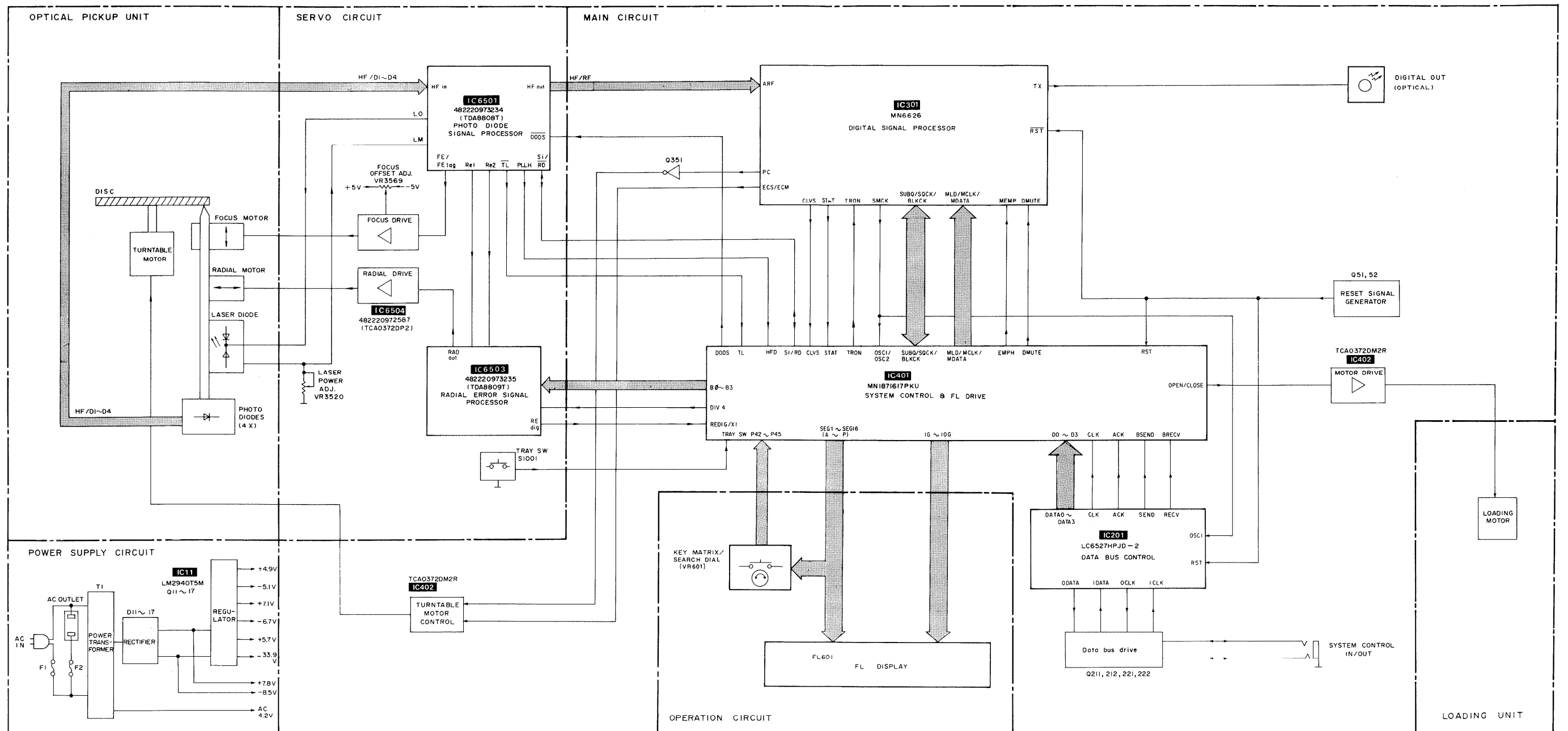
Pin No.	Mark	I/O Division	Function
1	VDD	I	Power supply terminal
2	OSC2	I	System clock input (f=4.2336MHz)
3	OSC1		
4	VSS	—	GND terminal
5	XI	I	Radial error digital signal
6	XO	O	Not Used, open
7	P47	I	
8 ┆ 12	P46 ┆ P42	I	Key return signal
13	SYNC REC	O	Synchro rec control
14	REC ENABLE	I	
15 ┆ 18	D3 ┆ D0	—	Not used, open
19	CLK	—	Not used, open
20	ACK		
21	BSEND		
22	BRECV		
23	P27		
24	OPEN/CLOSE	O	Loading motor control signal
25	DMUTE	O	Muting output ("H": MUTE)
26	SI/RD	I/O	On/off control and ready signal
27 ┆ 30	B3 ┆ B0	O	Control bits for off-, catch-, play-status and DAC output current
31	REMOCON	I	Remote control signal
32	REDIG	I	Radial error digital signal
33	MDATA	O	Command data signal
34	MCLK	O	Command clock signal
35	MLD	O	Command load signal ("L": LOAD)

Pin No.	Mark	I/O Division	Function
36	TL	I	Track loss input
37	RST	I	Reset terminal
38	SQCK	O	Sub-code Q register clock
39	SUBQ	I	Sub-code Q data
40	TRAY SW	I	Disc holder open/close det. terminal
41	BLKCK	I	Sub-code block clock (f=75Hz)
42	DODS	O	Drop-out detect signal
43	STAT	I	Status signal (CRC, CUE, CLVS, TTSTOP, FCLV, SQOK)
44	P95	—	Not used, open
45	CLVS	I	Spindle servo phase synchro signal ("H": CLV, "L": Rough servo)
46	TRON	O	Tracking servo ON signal ("L": ON)
47	DIV4	O	Radial error digital signal divided by four
48	EMPH	O	Emphasis signal
49	HFD	I	PLL on hold input
50	CM	—	Not used, connected to GND
51	130Hz	—	Not used, open
52	VPP	I	Power supply terminal for FL drive
53 ┆ 56	16G ┆ 13G	—	Not used, open
57 ┆ 68	12G ┆ 1G	O	FL digit signal
69 ┆ 84	A/SEGO ┆ P/SEGP	O	FL segment signal and key scan signal

BLOCK DIAGRAM

Note)

• → Audio signal.



RAD out : Current output of integrated (Re2-Re1) input currents.
 B0~B3 : Control bits for radial circuit.
 DODS : Drop out detect signal.
 D1~D4 : Photodiode currents.
 FE : Focus error signal.
 FE lag : Focus error signal for LAG network.
 HF out : HF amplifier and equalizer voltage output.
 HFin : HF current input.
 LM : Laser monitor diode input.
 LO : Laser amplifier current output.
 Re1 : Radial error signal 1 (summation of amplified currents D3 and D4).
 Re2 : Radial error signal 2 (summation of amplified currents D1 and D2).

RE dig : Radial error digital.
 (RE DIG/X1)
 Si/RD : On/off control for laser supply and focus circuit.
 TL : Track loss signal.
 Div4 : Radial error digital divided by four.
 HF/RF/ARF : RF (Audio) signal.
 TRAY SW : Disc holder open/close det. terminal.
 CLVS : Spindle servo phase synchro signal.
 STAT : Status command for CRC etc.
 DMUTE : Data mute command.
 MDATA : Mode control data.
 MLD : Load command for mode control data (Active Low).
 PLLH/HFD : PLL on hold signal.

P42~45 : Key return signal.
 1G~10G : FL digit signal.
 SEG1~16 : FL segment signal and key scan signal.
 MCLK : Data clock for MDATA.
 SUBQ : Sub-code Q data.
 BLKCK : Sub-code Q data block clock (75Hz).
 SQCK : Sub-code Q register clock.
 RST : Reset command (Active Low).
 TRON : Tracking servo ON command (Active Low).
 ECS/ECM : Turntable motor drive signal.
 PC : Turntable motor ON command (Active Low).
 SMCK : System clock (4.2336 MHz).
 (OSC1/OSC2)

MEMP/EMPH : De-emphasis command (Active High).
 OPEN/CLOSE : Loading motor control signal.
 TX : Digital audio (optical) signal.

■ TERMINAL GUIDE OF IC'S, TRANSISTORS AND DIODES

<p>LC6527HPJD-2</p>	<p>TCA0372DM2R</p>	<p>482220973234 (TDA8808T) 482220973235 (TDA8809T)</p>	<p>482220972587 (TCA0372DP2)</p>
<p>MN6626</p>	<p>MN1871617PKU</p>	<p>LM2940T5M</p>	<p>DTC114ESTP DTA124ESTP</p>
<p>2SA1309QRSTA 2SC3311QRSTA</p>	<p>2SB1238QSTV6 2SD1862QRTV6</p>	<p>532213044349 (BC635)</p>	<p>532213042136 (BC848C)</p>
<p>1SS254TA MA700ATA</p>	<p>1SR139-200TA</p>	<p>MA4039MTA MA4082MTA</p>	<p>MA4160MTA MA4062HTA 482213081101 (HZ7C2)</p>

■ SCHEMATIC DIAGRAM

(Parts list on pages 30, 31, 36, 37.)

(This schematic diagram may be modified at any time with development of new technology.)

Notes:

- **S613** : Play (▷ PLAY) switch.
- **S614** : Skip (◀◀ SKIP) switch.
- **S616** : Program (PROGRAM) switch.
- **S619** : Stop (■ STOP) switch.
- **S620** : Skip (▶▶ SKIP) switch.
- **S623** : Tape side select (SIDE A/B) switch.
- **S624** : Random play (RANDOM) switch.
- **S626** : Disc holder open/close (▲ OPEN/CLOSE) switch.
- **S627** : Pause (■ PAUSE) switch.
- **S628** : Repeat play (REPEAT) switch.
- **S630** : Edit mode (NORMAL, TAPE LENGTH) switch.
- **S636** : Power "STANDBY Ⓟ /ON" (POWER STANDBY Ⓟ /ON) switch.
- **S1001** : Tray (OPEN/CLOSE) switch.

The voltage value and waveforms are the reference voltage of this unit measured by DC electronic voltmeter (high impedance) and oscilloscope on the basis of chassis. Accordingly, there may arise some error in voltage values and waveforms depending upon the internal impedance of the tester or the measuring unit.

*The parenthesized are the values of voltage generated during playing (Test disc 1kHz, L+R, 0dB), others are voltage values in stop mode.

Important safety notice:
Components identified by Δ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

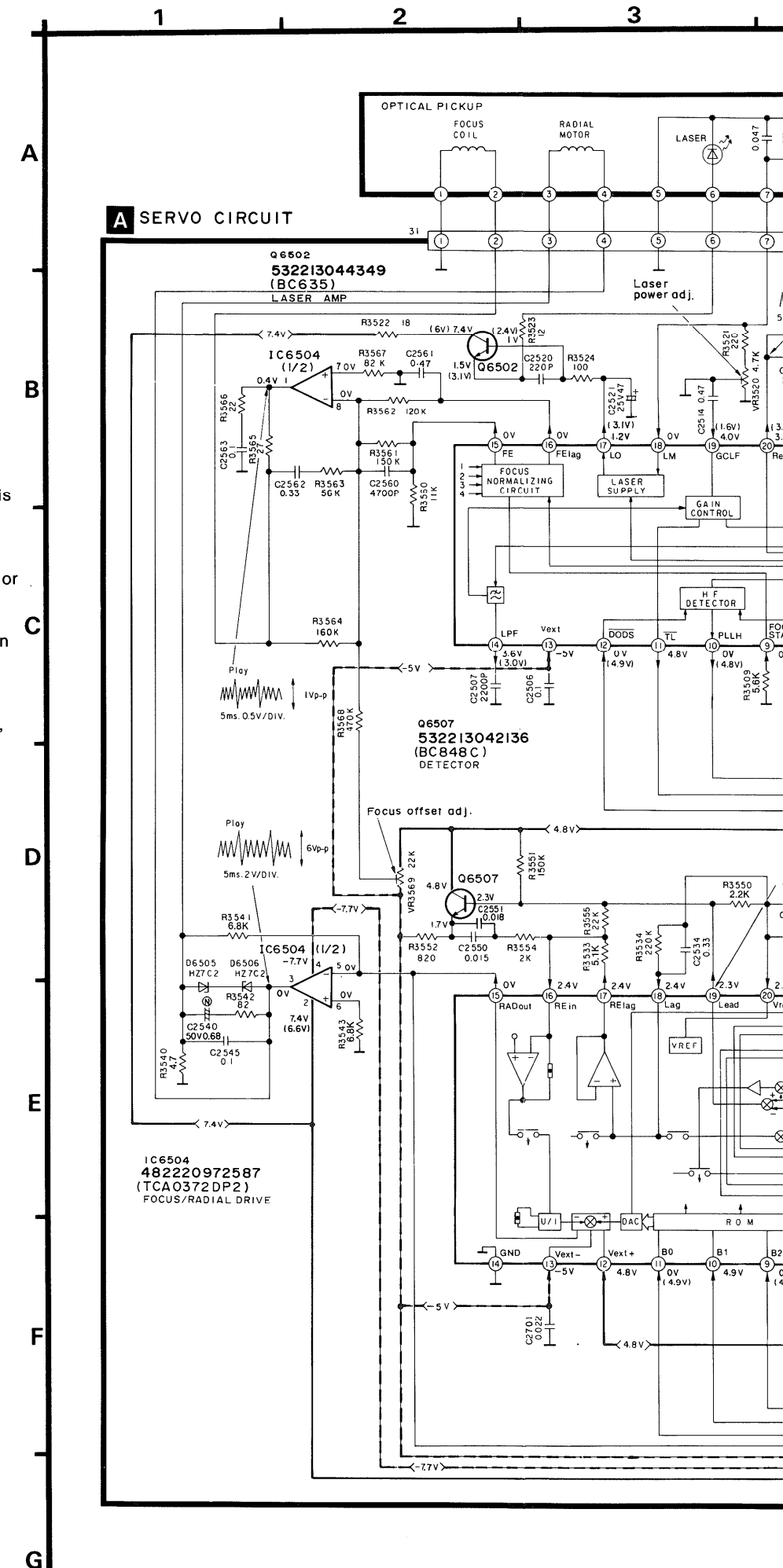
Part No.	Original Part No.	Supply Part No.
IC11	LM2940T5M	LM2940T5

- ——— / - - - - - : Positive voltage lines and negative voltage lines.
- ≡≡≡≡ : Audio signal lines.

Caution!

IC and LSI are sensitive to static electricity. Secondary trouble can be prevented by taking care during repair.

- Cover the parts boxes made of plastics with aluminum foil.
- Ground the soldering iron.
- Put a conductive mat on the work table.
- Do not touch the pins of IC or LSI with fingers directly.



SCHEMATIC DIAGRAM

(Parts list on pages 30, 31, 36, 37.)

(This schematic diagram may be modified at any time with development of new technology.)

Notes:

- S613 : Play (▶) PLAY switch.
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- S616 : Program (PROGRAM) switch.
- S619 : Stop (■) STOP switch.
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- S623 : Tape side select (SIDE A/B) switch.
- S624 : Random play (RANDOM) switch.
- S626 : Disc holder open/close (▲) OPEN/CLOSE switch.
- S627 : Pause (■) PAUSE switch.
- S628 : Repeat play (REPEAT) switch.
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- S636 : Power "STANDBY φ /ON" (POWER STANDBY φ /ON) switch.
- S1001 : Tray (OPEN/CLOSE) switch.

The voltage value and waveforms are the reference voltage of this unit measured by DC electronic voltmeter (high impedance) and oscilloscope on the basis of chassis. Accordingly, there may arise some error in voltage values and waveforms depending upon the internal impedance of the tester or the measuring unit.

*The parenthesis are the values of voltage generated during playing (Test disc 1kHz, L+R, 0dB), others are voltage values in stop mode.

Important safety notice:

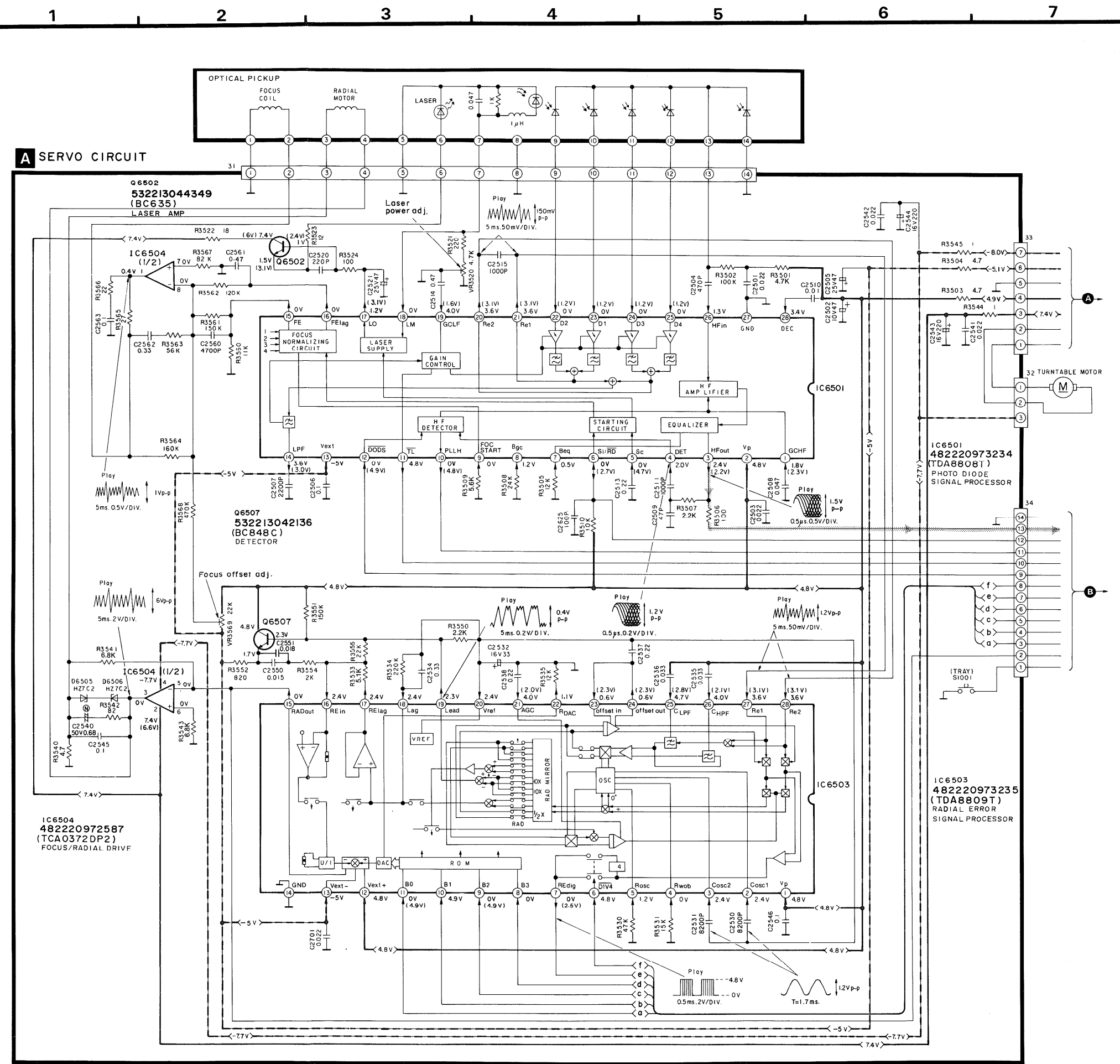
Components identified by Δ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

Part No.	Original Part No.	Supply Part No.
IC11	LM2940T5M	LM2940T5

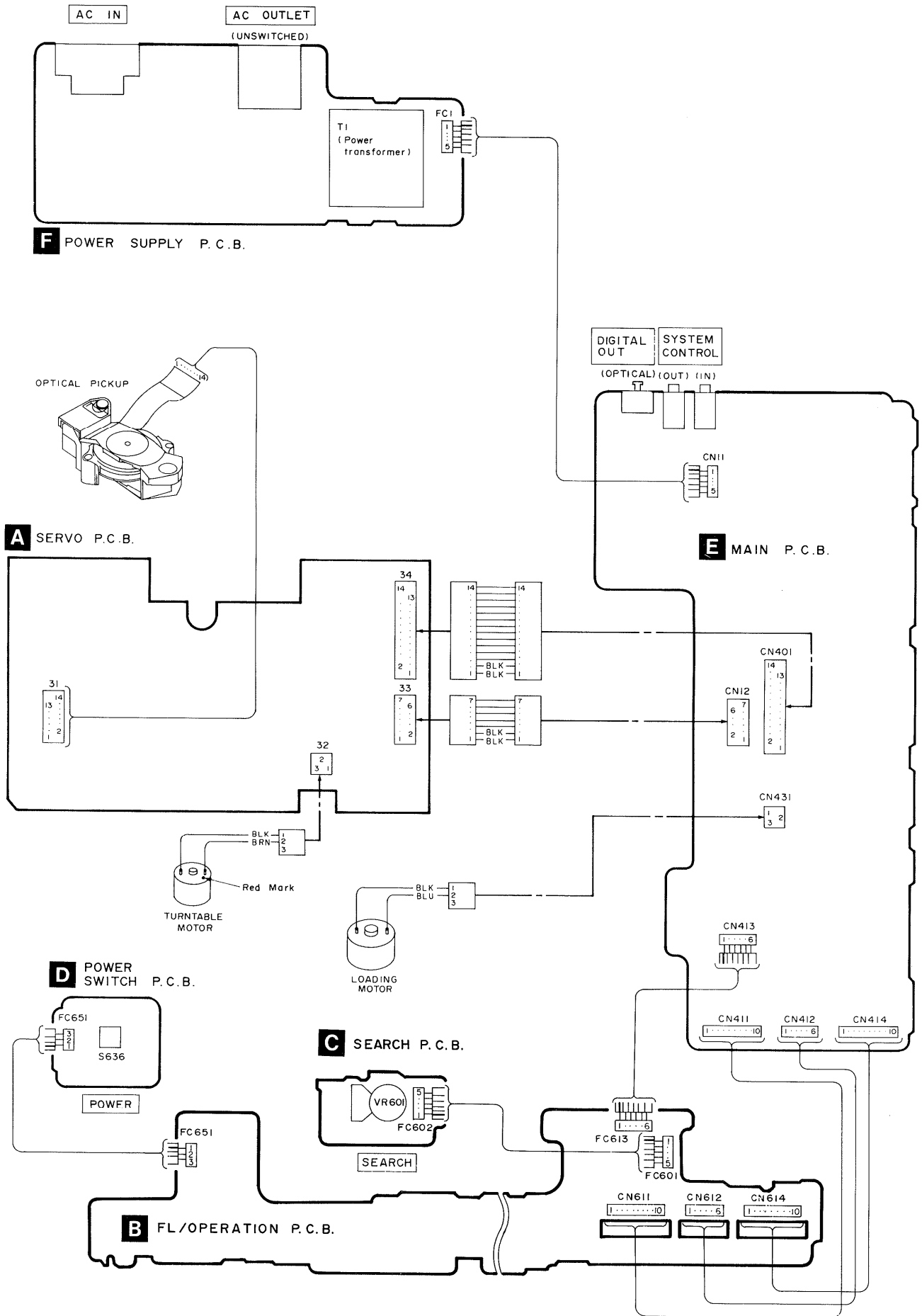
- ——— / - - - - - : Positive voltage lines and negative voltage lines.
- ———▶ : Audio signal lines.

Caution!

- IC and LSI are sensitive to static electricity. Secondary trouble can be prevented by taking care during repair.
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 - Ground the soldering iron.
 - Put a conductive mat on the work table.
 - Do not touch the pins of IC or LSI with fingers directly.



WIRING CONNECTION DIAGRAM



REPLACEMENT PARTS LIST

Notes : * Important safety notice:

Components identified by Δ mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.

* The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.)
Parts without these indications can be used for all areas.

* $\boxed{\text{MB}}$ Indicates in Remarks columns parts that are supplied by MBV.

* Warning: This product uses a laser diode. Refer to caution statements on page 3.

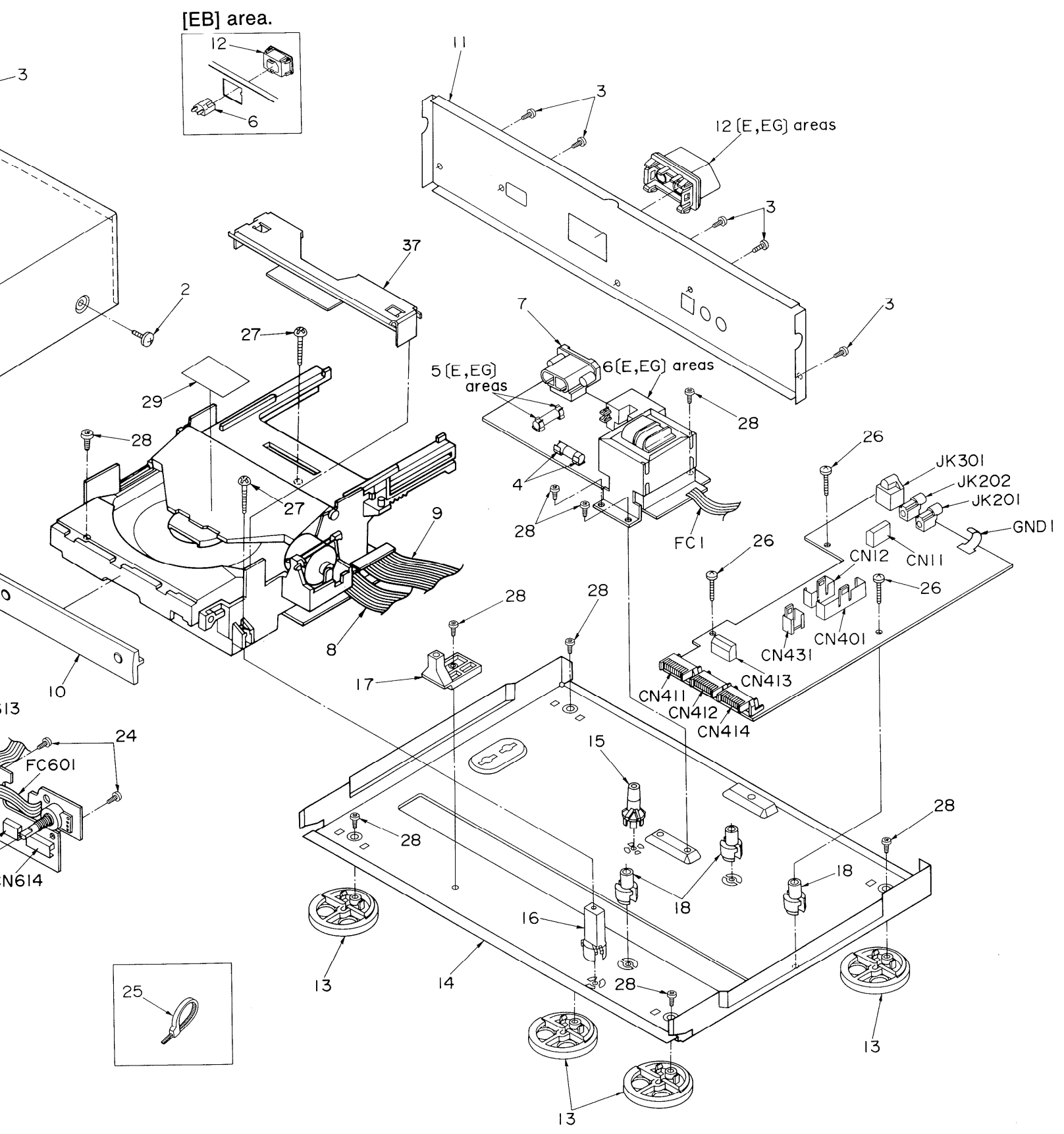
* ACHTUNG: Die Lasereinheit nicht zerlegen.

Die Lasereinheit darf nur gegen eine vom hersteller spezifizierte einheit ausgetauscht werden.

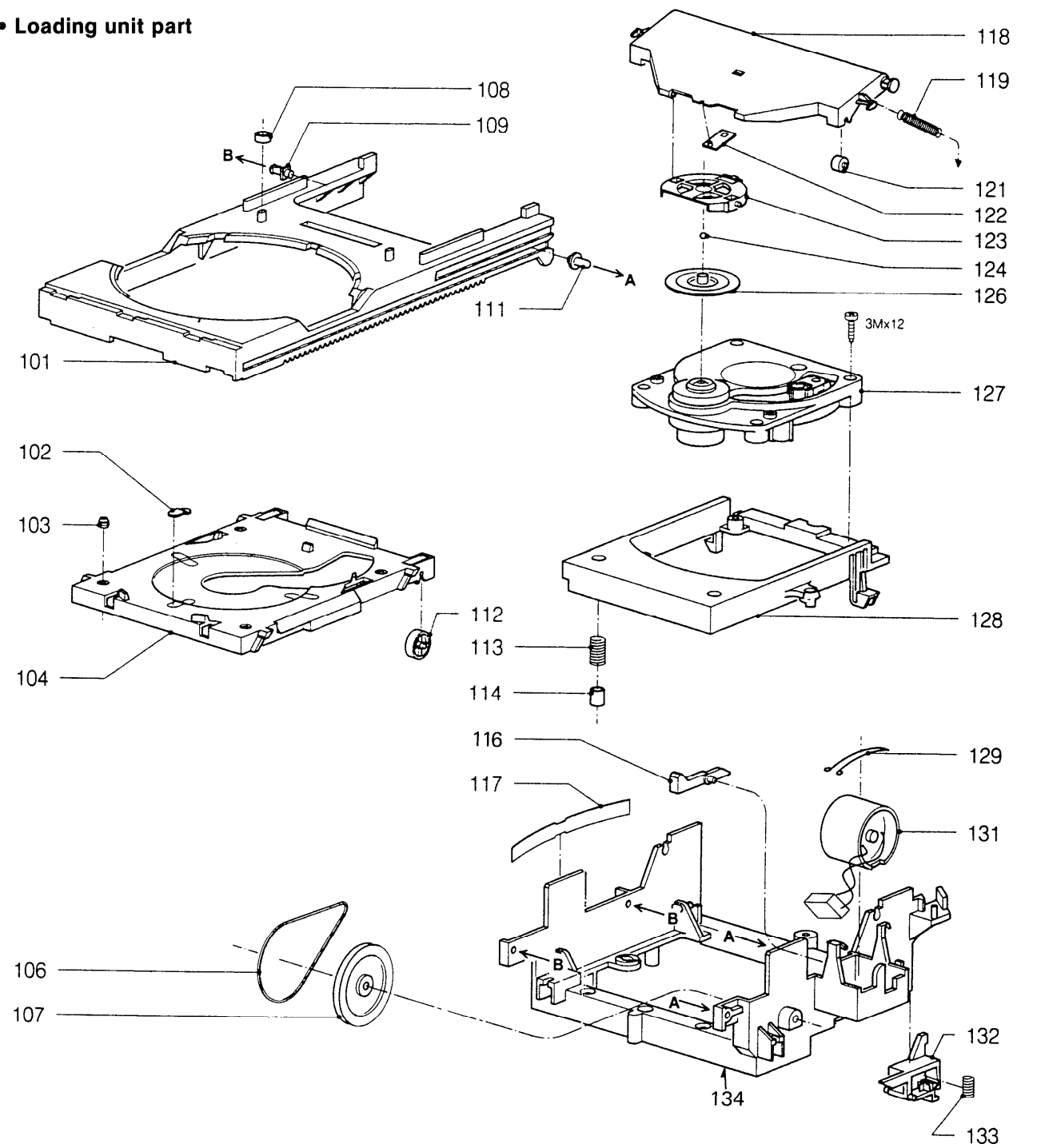
Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		INTEGRATED CIRCUIT(S)				COIL(S)	
IC11	LM2940T5	IC, REGULATOR		L201, 202	RLQZN3R3KL-D	COIL	$\boxed{\text{MB}}$
IC201	LC6527HPJD-2	IC, DATA BUS CONT.	$\boxed{\text{MB}}$	L311	RLQZN1R0KL-D	COIL	
IC301	MN6626	IC, DIGITAL S. P.				TRANSFORMER(S)	
IC401	MN1871617PKU	IC, SYSTEM CONTROL&FL DRIVE	$\boxed{\text{MB}}$				
IC402	TCA0372DM2R	IC, MOTOR DRIVE		T1	RTP1K4E013	POWER TRANSFORMER	Δ $\boxed{\text{MB}}$
		TRANSISTOR(S)				COMPONENT COMBINATION(S)	
Q11	2SA1309A-R	TRANSISTOR		Z311	EXCELDR35V	COMBINATION PART	
Q15	2SA1309A-R	TRANSISTOR				OSCILLATOR(S)	
Q16	2SB1238QSTV6	TRANSISTOR					
Q17	2SD1862QRTV6	TRANSISTOR		X321	SVQAT169T-S	OSCILLATOR	$\boxed{\text{MB}}$
Q51, 52	2SC3311A-Q	TRANSISTOR				DISPLAY TUBE	
Q211	DTC114ESTP	TRANSISTOR					
Q212	2SC3311A-Q	TRANSISTOR		FL601	RSL0078-F	DISPLAY TUBE	$\boxed{\text{MB}}$
Q221	DTC114ESTP	TRANSISTOR				FUSE(S)	
Q222	2SC3311A-Q	TRANSISTOR		F1	XBA2C01TBO	FUSE 250V T100mA	Δ
Q351	DTA124ESTP	TRANSISTOR		F2	XBA2C08TBO	FUSE 250V T800mA	(E, EG) Δ
		DIODE(S)				SWITCH(ES)	
D11-17	1SR139-200TA	DIODE	Δ	S613	EVQ21405R	SW, PLAY	
D19, 20	MA4160M	DIODE		S614	EVQ21405R	SW, SKIP (R)	
D21	MA4082MTA	DIODE		S616	EVQ21405R	SW, PROGRAM	
D22	1SS254TA	DIODE		S619	EVQ21405R	SW, STOP	
D24	MA4062-H	DIODE		S620	EVQ21405R	SW, SKIP (F)	
D51	MA4039MTA	DIODE		S623	EVQ21405R	SW, SIDE A/B (EDIT)	
D211	MA700	DIODE		S624	EVQ21405R	SW, RANDOM	
D221	MA700	DIODE		S626	EVQ21405R	SW, OPEN/CLOSE	
D401	1SR139-200TA	DIODE		S627	EVQ21405R	SW, PAUSE	
D601-603	1SS254TA	DIODE		S628	EVQ21405R	SW, REPEAT	
D605-607	1SS254TA	DIODE		S630	EVQ21405R	SW, NORMAL: TAPE LENGTH (EDIT)	
D611	1SS254TA	DIODE		S636	EVQ21405R	SW, POWER STANDBY/ON	
		I. C. PROTECTOR(S)				CONNECTOR(S) AND SOCKET(S)	
ICP1, 2	SRUN38T	IC PROTECTOR	(EB) Δ	CN11	RJS1A6605	CONNECTOR (5P)	$\boxed{\text{MB}}$
ICP11, 12	SRUN15	IC PROTECTOR					
		VARIABLE RESISTOR(S)					
VR601	EVQWVNO0004E	V. R, SEARCH DIAL					

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
CN12	RJT001H007	CONNECTOR (7P)	[MB]	S1001	482227612523	SW, TRAY	[MB]
CN401	RJT001H014	CONNECTOR (14P)	[MB]			CABINET AND CHASSIS	
CN411	RJU003K010M1	SOCKET (10P)					
CN412	RJU003K006M1	SOCKET (6P)					
CN413	RJS1A6606	CONNECTOR (6P)	[MB]	1	RKMO153-K	TOP CASE	[MB]
CN414	RJU003K010M1	SOCKET (10P)		2	SNE2129-1	SCREW	
CN431	RJT001H003	CONNECTOR (3P)	[MB]	3	XTBS3+8JFZ1	SCREW	
CN611	RJT003K010M1	CONNECTOR (10P)		4	EYF52BC	FUSE HOLDER	
CN612	RJT003K006M1	CONNECTOR (6P)		5	EYF52BC	FUSE HOLDER	(E, EG)
CN614	RJT003K010M1	CONNECTOR (10P)		6	RJS1A4802-B	AC OUTLET	(EB)△
		JACK (S)		6	RJS1A4902-B	AC OUTLET	(E, EG)△
				7	SJS9236	AC INLET	△
				8	REX0007	CONNECTOR ASS' Y (7P)	[MB]
JK201	RJJ33T01	CONTROL (TO DECK)		9	REX0285	CONNECTOR ASS' Y (14P)	[MB]
JK202	RJJ33T01	REMOTE-CONTROL		10	RGK0326-K	TRAY ORNAMENT	[MB]
JK301	TOTX174-A	OPTICAL OUT		11	RFKHPJ38AE	REAR PANEL ASS' Y	(E, EG) [MB]
				11	RFKHPJ38AEB	REAR PANEL ASS' Y	(EB) [MB]
		EARTH CONTACT (S)		12	RJS1A4802-A	AC OUTLET COVER	(EB)
				12	RJS1A4902-A	AC OUTLET COVER	(E, EG)
GND1	SUSD144	EARTH CONTACT		13	RKA0042B	FOOT	[MB]
				14	RFKJPJ28AE	CHASSIS ASS' Y	(E, EG) [MB]
		FLAT CABLE (S)		14	RMKO115	CHASSIS	(EB) [MB]
				15	RMRO020	SPACER (A)	[MB]
FC1	RWJ1805130KQ	FLAT CABLE (5P)	[MB]	16	RMRO021	SPACER (B)	[MB]
FC601	RWJ0905050KK	FLAT CABLE (5P)	[MB]	17	RMRO471	SPACER (C)	[MB]
FC613	RWJ1806100KQ	FLAT CABLE (6P)		18	RMRO377	P. C. B. SUPPORT	[MB]
FC651	RWJ1803050KK	FLAT CABLE (3P)	[MB]	19	RMRO421	VFD HOLDER	[MB]
				20	RFKGPJ38AE	FRONT PANEL ASS' Y	[MB]
		<SERVO P. C. B. >		20-1	RKWO137	WINDOW	
		INTEGRATED CIRCUIT (S)		21	RGU0516-K1	MAIN BUTTON	
				22	RGU0517-K	SUB KEY BUTTON	
IC6501	482220973234	I. C, PHOTO DIODE S. P.	[MB]	23	RGU0437-K1	POWER BUTTON	
IC6503	482220973235	I. C, RADIAL ERROR S. P.	[MB]	24	XTBS26+8J	SCREW	
IC6504	482220972587	I. C, FOCUS/RADIAL DRIVE	[MB]	25	SHR328	FASTENER	
				26	XTB3+20JFZ	SCREW	
		TRANSISTOR (S)		27	XTB3+35JFZ	SCREW	
				28	XTB3+8JFZ	SCREW	
Q6502	532213044349	TRANSISTOR	[MB]	29	RQLS0022	LASER CAUTION LABEL	[MB]
Q6507	532213042136	TRANSISTOR	[MB]	30	CSTW-2	RETAINING RING	
				31	RGWO114-K	SHUTTLE KNOB	
		DIODE (S)		32	RMEO082	RETURN SPRING	
				33	RMRO418	SPRING HOLDER	
D6505	482213081101	DIODE	[MB]	34	SHR9451	PLASTIC BEARING	
D6506	482213081101	DIODE	[MB]	35	SNE4021	NUT	
				36	RMA0492	EARTH PLATE	[MB]
		VARIABLE RESISTOR (S)		37	RMA0491	ANGLE	[MB]
VR3520	482210110685	V. R, LASER POWER ADJ.	[MB]				
VR3569	482210020522	V. R, FOCUS OFFSET ADJ.	[MB]				
		SWITCH					

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		LOADING UNIT PARTS					
101	482244450603	TRAY		A1	RQF0876	INSTRUCTION MANUAL ASS' Y	(E) MB
102	482232550176	GROMMET, CABLE		A1	RQF0877	INSTRUCTION MANUAL ASS' Y	(EB) MB
103	482232550177	GROMMET, CABLE		A1	RQF0878	INSTRUCTION MANUAL ASS' Y	(EG) MB
104	482246692251	PLATE		A1-1	RFKSPJ38AE	INSTRUCTION MANUAL	(E) MB
106	482235810115	BELT, DRIVING		A1-1	RQTO779-B	INSTRUCTION MANUAL	(EB) MB
107	482252232359	WHEEL, GEAR		A1-1	RQTO780-D	INSTRUCTION MANUAL	(EG) MB
108	482253251518	RING, RUBBER		A1-2	RQA0013	GUARANTEE CARD	
109	482240261081	GUIDE		A1-3	RQCB0169	SERVICE SHOP LIST	
111	482240261132	GUIDE		A2	SJA187	AC POWER SUPPLY CORD	(E, EG) Δ
112	482252890638	ROLLER		A2	SJA188	AC POWER SUPPLY CORD	(EB) Δ
113	482249251902	SPRING, COMPRES.		A3	SJP2281	OPTICAL-FIBER CABLE	
114	482246661587	FOAM		A4	SJP2257T	L-TYPE CABLE	
116	482240261107	LEVER					
117	482249263659	SPRING, BLADE					
118	482244460568	LID					
119	482249232883	SPRING, TENSION					
121	482252890639	ROLLER					
122	482246692257	PLATE					
123	482240261207	HOLDER					
124	482252040177	BALL					
126	482253080503	RING, PRESSURE					
127	482269130209	OPTICAL PICKUP UNIT					
128	482240261196	SUPPORT					
129	482249263746	SPRING, CLAMPING					
131	482236120998	MOTOR					
132	482240250244	BRACKET					
133	482249251935	SPRING, COMPRES.					
134	482246450715	CHASSIS					
		PACKING MATERIAL					
P1	RP00777	PACKING CASE	MB				
P2	RPN0430	CUSHION	MB				
P3	RMR0024	LOCK SHAFT	MB				
P4	RQCA0059	LOCK CAUTION SHEET	MB				
P5	XZB60X60A01	PROTECTION BAG (UNIT)					
P6	XZB23X20C03	POLYETHYLENE BAG (O. P.)					
P7	XZB23X35C03	POLYETHYLENE BAG (F. B.)					
P8	XZB26X17C03	POLYETHYLENE BAG (CORD)					
P9	RPH0026	PROTECTION SHEET					
		ACCESSORIES					



• Loading unit part

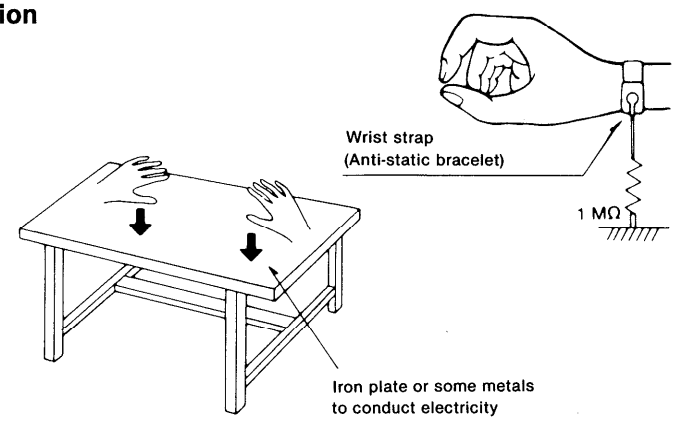


• Grounding for electrostatic breakdown prevention

1. Human body grounding
Use the anti-static wrist strap to discharge the static electricity from your body.
2. Work table grounding
Put a conductive material (sheet) or steel sheet on the area where the optical pickup is placed, and ground the sheet.

Caution:

The static electricity of your clothes will not be grounded through the wrist strap. So, take care not to let your clothes touch the optical pickup.



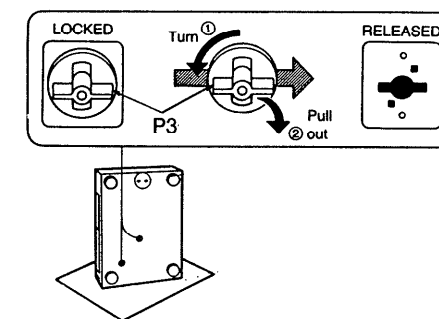
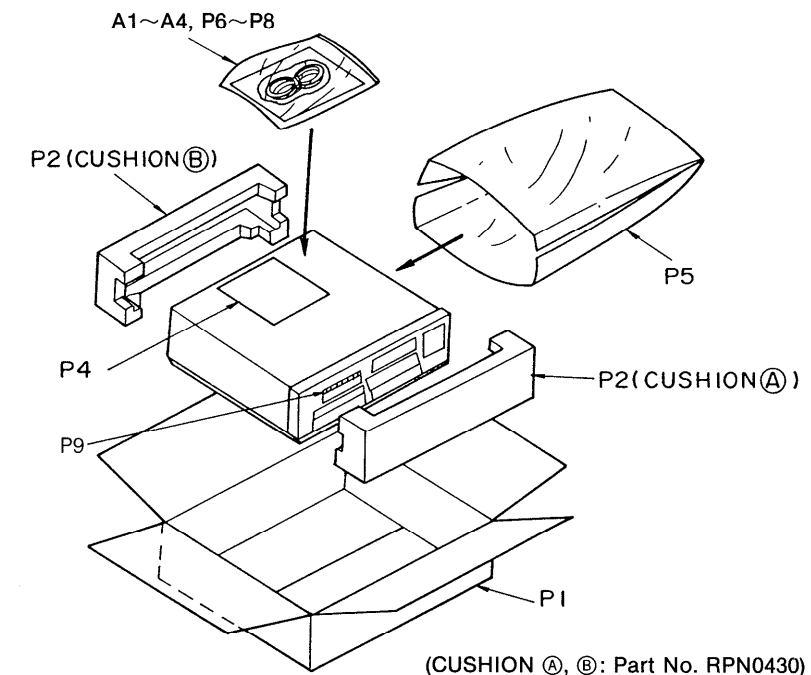
RESISTORS & CAPACITORS

Notes : * Capacity value are in microfarads (uF) unless specified otherwise, P=Pico-farads (pF) F=Farads (F)
 * Resistance values are in ohms, unless specified otherwise, 1K=1,000(OHM) , 1M=1,000k(OHM)
 * [MB] Indicates in Remarks columns parts that are supplied by MBV.

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
		RESISTORS			CAPACITORS			
R11	ERDS2TJ182	1/4W 1.8K	C1, 2	ECFTD103KXL	50V 0.01U	R3530	482211190543	1/8W 47K [MB]
R16, 17	ERDS2TJ103	1/4W 10K	C10	ECFR1E104ZF5	25V 0.1U	R3531	482211190344	1/8W 15K [MB]
R20	ERDS2TJ102	1/4W 1K	C11-13	ECEA1CU102	16V 1000U	R3533	532211190268	1/8W 5.1K [MB]
R23	ERDS2TJ222	1/4W 2.2K	C14, 15	ECEA0JK470	6.3V 47U	R3534	482211190197	1/8W 220K [MB]
R24	ERDS2TJ102	1/4W 1K	C16	ECEA1EU101	25V 100U	R3535	482211653081	3/5W 12K [MB]
R25	ERDS2TJ222	1/4W 2.2K	C17, 18	ECEA1HU101	50V 100U	R3540	482211652858	3/5W 4.7 [MB]
R51	ERDS2TJ331	1/4W 330	C51	ECEA0JK220B	6.3V 22U	R3541	482211190544	1/8W 6.8K [MB]
R52	ERDS2TJ272T	1/4W 2.7K	C201	ECBT1C103NS5	10V 0.01U	R3542	482211190124	1/8W 82 [MB]
R53, 54	ERDS2TJ472	1/4W 4.7K	C203	ECEA0JK470	6.3V 47U	R3543	482211190544	1/8W 6.8K [MB]
R201	ERDS2TJ100	1/4W 10	C204	ECFR1E104ZF5	25V 0.1U	R3544	482211130483	1/3W 1 [MB]
R211	ERDS2TJ223T	1/4W 22K	C301	ECBT1C103NS5	16V 0.01U	R3545	482211130483	1/3W 1 [MB]
R212	ERDS2TJ472	1/4W 4.7K	C302	ECBT1H270J5	50V 27P	R3550	482211190248	1/8W 2.2K [MB]
R213, 214	ERDS2TJ393T	1/4W 39K	C303, 304	ECFR1E104ZF5	25V 0.1U	R3551	482211690417	1/8W 150K [MB]
R215	ERDS2TJ100	1/4W 10	C305	ECBT1H102KB5	50V 1000P	R3552	482211190171	1/8W 820 [MB]
R216	ERDS2TJ393T	1/4W 39K	C306	ECFR1E223KB	25V 0.022U	R3554	482211690421	1/8W 2K [MB]
R217	ERDS2TJ100	1/4W 10	C307	ECQV1H474JZ3	50V 0.47U	R3555	482211190251	1/8W 22K [MB]
R221	ERDS2TJ223T	1/4W 22K	C308	ECBT1H102KB5	50V 1000P	R3560	482211191494	1/8W 11K [MB]
R222	ERDS2TJ472	1/4W 4.7K	C309	ECFR1E104ZF5	25V 0.1U	R3561	482211690417	1/8W 150K [MB]
R223, 224	ERDS2TJ393T	1/4W 39K	C311	ECFR1E104ZF5	25V 0.1U	R3562	482211652845	3/5W 120K [MB]
R225	ERDS2TJ100	1/4W 10	C321	ECBT1H6R8K5	50V 6.8P	R3563	482211190573	1/8W 56K [MB]
R226	ERDS2TJ393T	1/4W 39K	C322	ECBT1H220J5	50V 22P	R3564	482211191495	1/8W 160K [MB]
R227	ERDS2TJ100	1/4W 10	C351	ECBT1H102KB5	50V 1000P	R3565	482211652354	1/2W 27 [MB]
R301	ERDS2TJ182	1/4W 1.8K	C401	ECFR1E104ZF5	25V 0.1U	R3566	482211190186	1/8W 22 [MB]
R302	ERDS2TJ823T	1/4W 82K	C402	ECEA0JK470	6.3V 47U	R3567	482211652478	1/2W 82K [MB]
R303	ERDS2TJ104	1/4W 100K	C403	ECEA0JU102	6.3V 1000U	R3568	482211190161	1/8W 470K [MB]
R304	ERDS2TJ471	1/4W 470	C404	ECFR1E104ZF5	25V 0.1U			
R311	ERDS2TJ822	1/4W 8.2K				R3801	482211190163	JUMPER [MB]
R312	ERDS2TJ681T	1/4W 680				R3802	482211190163	JUMPER [MB]
R313	ERDS2TJ272T	1/4W 2.7K						CAPACITORS
R351	ERDS2TJ103	1/4W 10K			<SERVO P. C. B. >			
R352	ERDS2TJ104	1/4W 100K			RESISTORS	C2501	482212233147	50V 0.022U [MB]
R353	ERDS2TJ123	1/4W 12K				C2502	482212440433	25V 47U [MB]
R354	ERDS2TJ104	1/4W 100K	R3501	482211652426	1/2W 4.7K [MB]	C2503	482212233147	50V 0.022U [MB]
R355, 356	ERDS2TJ333	1/4W 33K	R3502	482211190214	1/8W 100K [MB]	C2504	482212231727	63V 470P [MB]
R357	ERD25FJ6R8	1/4W 6.8 Δ	R3503	482211130499	1/3W 4.7 [MB]	C2505	482212440433	25V 47U [MB]
R401	ERDS2TJ104	1/4W 100K	R3504	482211130499	1/3W 4.7 [MB]	C2506	482212233104	63V 0.1U [MB]
R402	ERDS2TJ101	1/4W 100	R3505	482211190253	1/8W 12K [MB]	C2507	482212231644	63V 2200P [MB]
R403	ERDS2TJ103T	1/4W 10K	R3506	532211190091	1/8W 100 [MB]	C2508	532212142491	100V 0.047U [MB]
R411, 412	ERDS2TJ472	1/4W 4.7K	R3507	482211190248	1/8W 2.2K [MB]	C2509	482212231772	50V 47P [MB]
R423	ERDS2TJ122	1/4W 1.2K	R3508	482211190512	1/8W 24K [MB]	C2510	482212232442	50V 0.01U [MB]
R431, 432	ERDS2TJ223	1/4W 22K	R3509	482211190572	1/8W 5.6K [MB]	C2511	482212231746	50V 1000P [MB]
R433	ERDS2TJ104	1/4W 100K	R3510	482211190249	1/8W 10K [MB]	C2513	482212142245	63V 0.22U [MB]
R434	ERDS2TJ224T	1/4W 220K	R3521	482211190178	1/8W 220 [MB]	C2514	482212151252	100V 0.47U [MB]
R435	ERDS2TJ104	1/4W 100K	R3522	482211130515	1/3W 18 [MB]	C2515	482212231746	50V 1000P [MB]
R436	ERDS2TJ224T	1/4W 220K	R3523	482211130511	1/3W 12 [MB]	C2520	482212231965	63V 220P [MB]
R437, 438	ERDS2TJ223	1/4W 22K	R3524	532211190091	1/8W 100 [MB]	C2521	482212422027	2.5V 47U [MB]

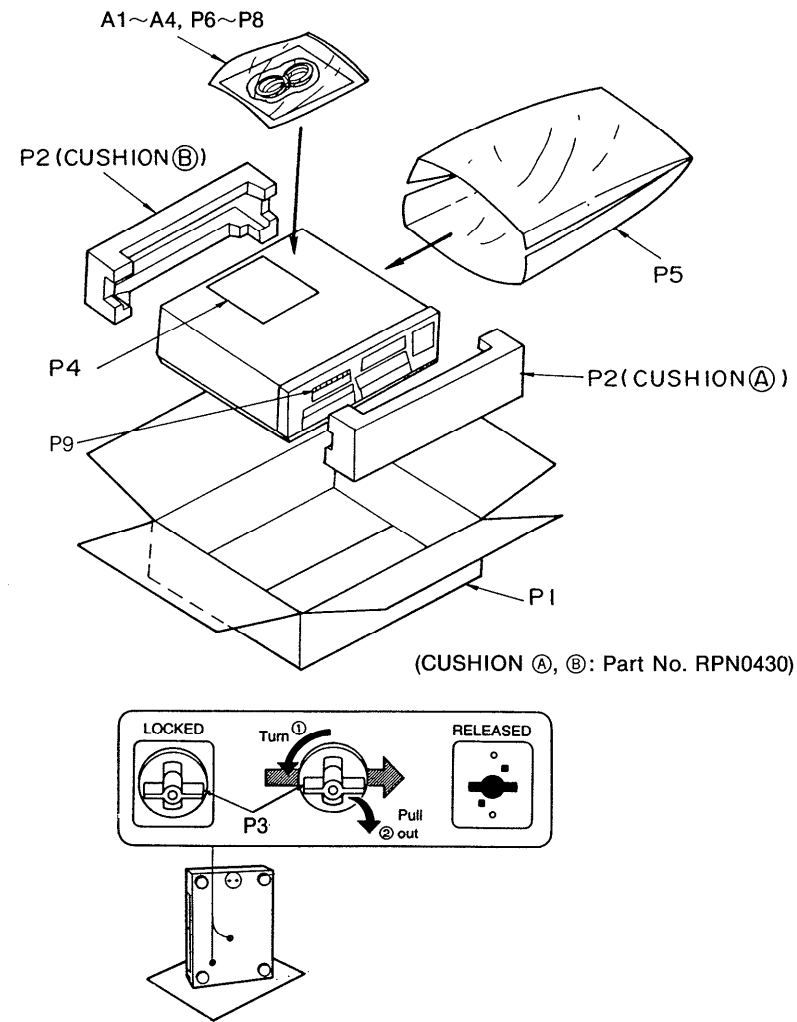
PACKING

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C2534	532212142661	63V 0.33U [MB]
C2535	532212231848	63V 0.033U [MB]
C2536	532212231848	63V 0.033U [MB]
C2537	482212142245	63V 0.22U [MB]
C2538	482212142245	63V 0.22U [MB]
C2540	482212441583	50V 0.68U [MB]
C2541	482212233147	50V 0.022U [MB]
C2542	482212233147	50V 0.022U [MB]
C2543	482212440196	16V 220U [MB]
C2544	482212440196	16V 220U [MB]
C2545	482212233104	63V 0.1U [MB]
C2546	482212233104	63V 0.1U [MB]
C2552	482212143526	47UF 100N [MB]
C2560	482212231784	50V 4700P [MB]
C2561	482212151252	100V 0.47U [MB]
C2562	532212142661	63V 0.33U [MB]
C2563	482212233104	63V 0.1U [MB]
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PACKING

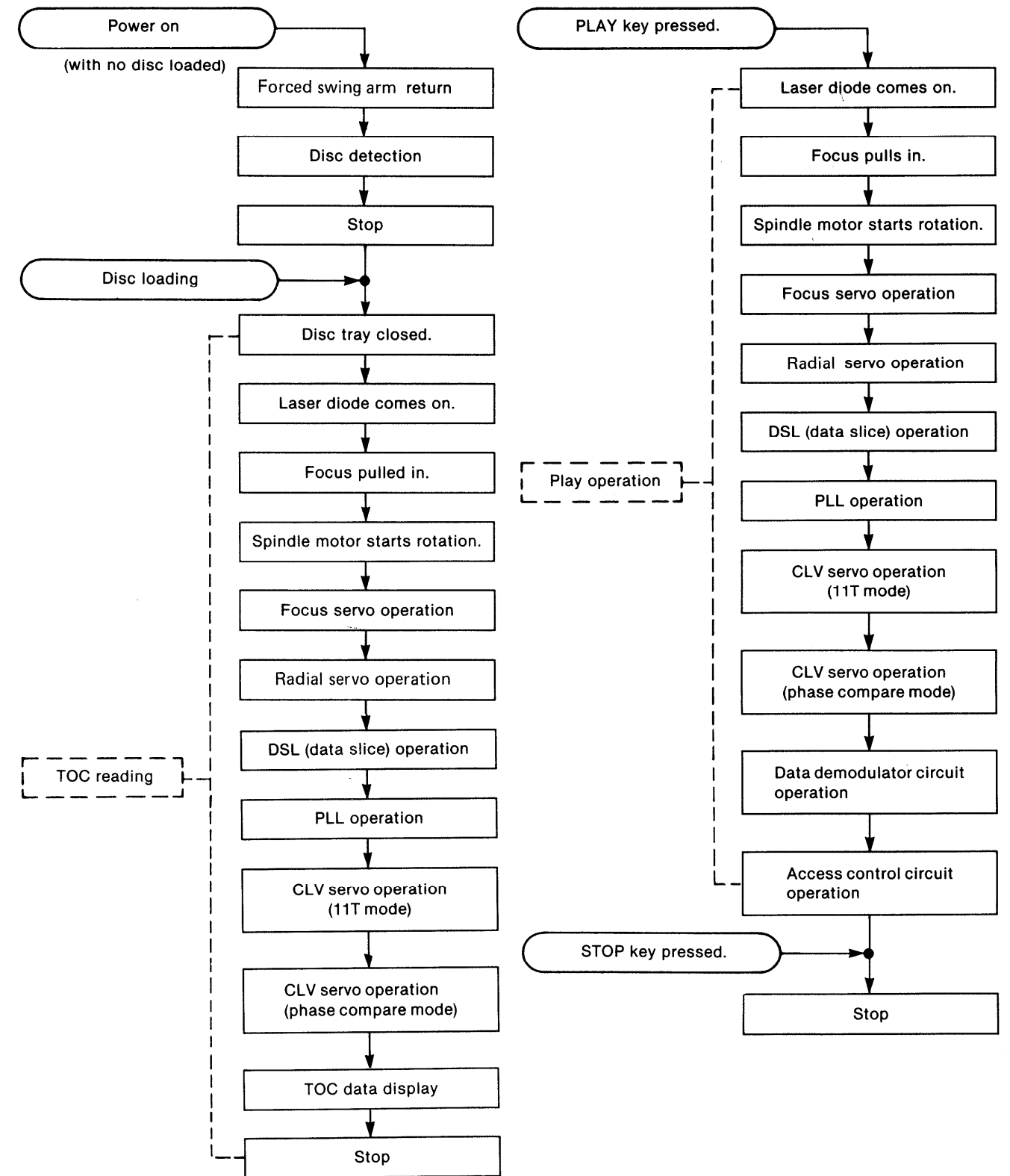
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C2536	532212231848	63V 0.033U MB
C2537	482212142245	63V 0.22U MB
C2538	482212142245	63V 0.22U MB
C2540	482212441583	50V 0.68U MB
C2541	482212233147	50V 0.022U MB
C2542	482212233147	50V 0.022U MB
C2543	482212440196	16V 220U MB
C2544	482212440196	16V 220U MB
C2545	482212233104	63V 0.1U MB
C2546	482212233104	63V 0.1U MB
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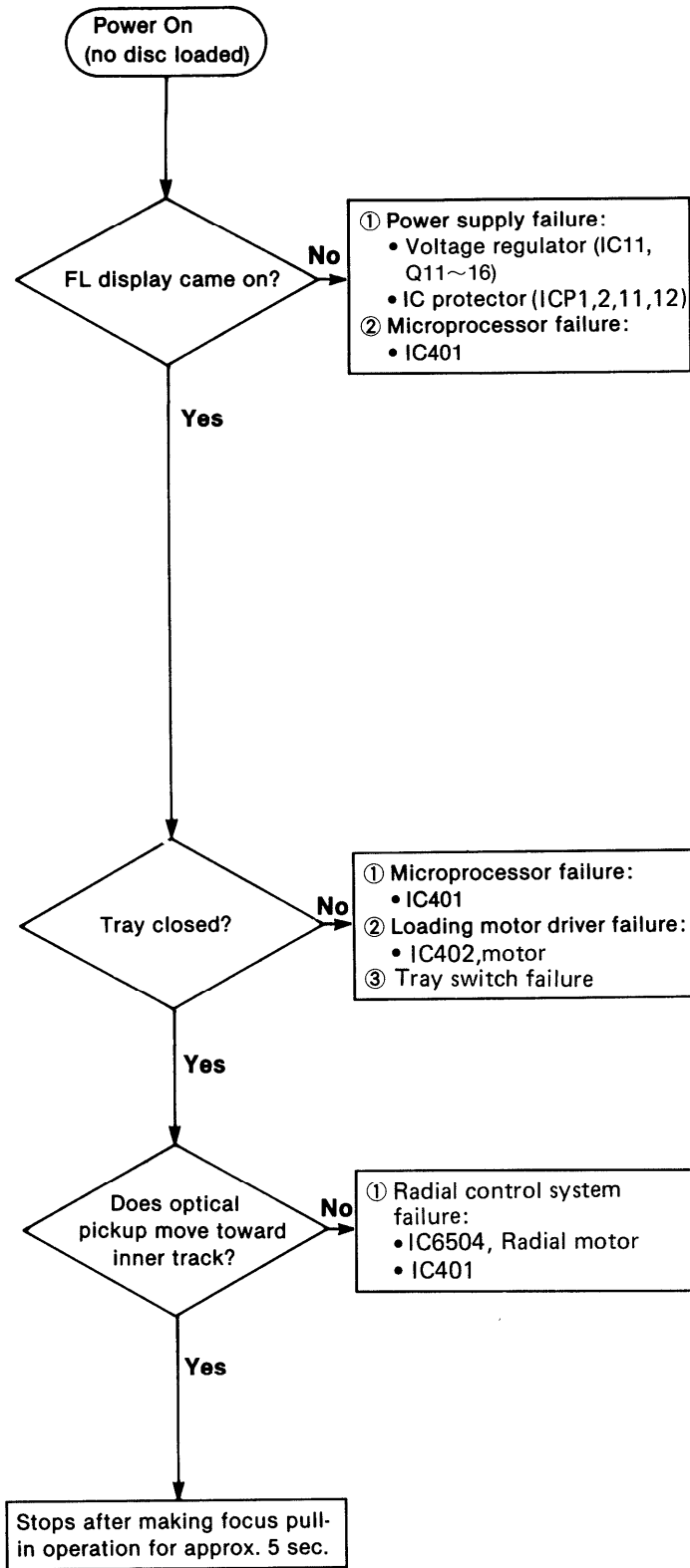
TROUBLESHOOTING GUIDE

SL-PJ38A Operation Sequence Check Sheet

Play Operation Sequence



(Operation Sequence Just After Power On)



(TOC Read Operation-PLAY Operation)

