

■PRECAUTION OF LASER DIODE

CAUTION: This product utilizes a laser diode with the unit turned "on", invisible laser radiation is emitted from the pick up lens.
 Wave length: 780nm
 Maximum output radiation power from pick up: 100μW/VDE

Laser radiation from the pick up lens is safety level, but be sure the followings:

1. Do not disassemble the optical pick up unit, since radiation from exposed laser diode is dangerous.
2. Do not adjust the variable resistor on the pickup unit. It was already adjusted.
3. Do not look at the focus lens using optical instruments.
4. Recommend not to look at pick up lens for a long time.

ACHTUNG: Dieses produkt enthält eine laserdiode. Im eingeschalteten zustand wird unsichtbare laserstrahlung von der lasereinheit abgestrahlt.

Weilenlänge: 780nm

Maximale strahlungsleistung der lasereinheit: 100μW/VDE

Die strahlung an der lasereinheit ist ungefährlich, wenn folgende punkte beachtet werden:

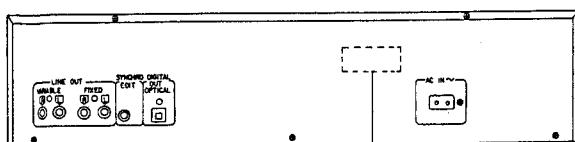
1. Die lasereinheit nicht zerlegen, da die strahlung an der freigelegten laserdiode gefährlich ist.
2. Den werkseitig justierten einstellregler der lasereinheit nicht verstellen.
3. Nicht mit optischen instrumenten in die fokussierlinse blicken.
4. Nicht über längere zeit in die fokussierlinse blicken.

ADVARSEL: I dette a apparat anvendes laser.

• Use of caution labels

Note: ○ Mark is used, × Mark is not used.

Areas	SQWD7	RQLS0021	RQLS0051
(E)	○	○	○
(EB), (EG), (GC), (GN)	○	○	×
(PX)	×	×	×

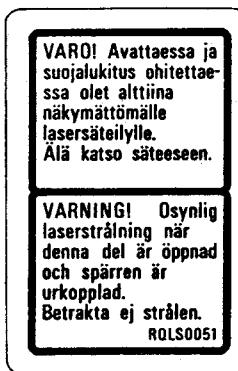


SQWD7

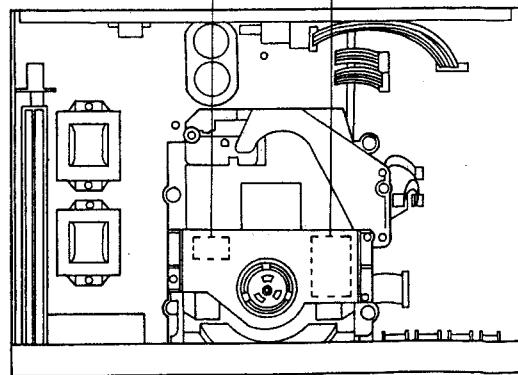
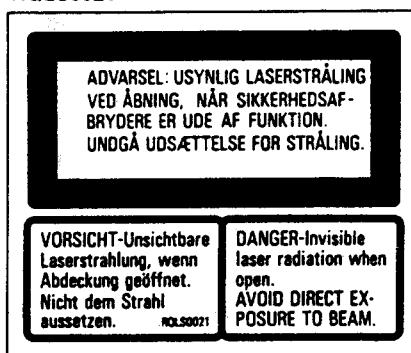


Obs:
 Apparaten innehåller laser
 Komponent av höger laserklass
 än klass 1.

RQLS0051



RQLS0021



■ PLACEMENT

- This unit is a precision instrument. Be sure to place it on a flat surface.
- Avoid places such as the following:
 - Near any equipment or device that generates strong magnetism.
 - On any heat-generating equipment or device, or in any place where the temperature is high (35°C or higher).
 - Extremely cold places (5°C or below).
 - Near a tuner or TV (It may cause noise in the broadcast, or disturbance of the TV picture.)

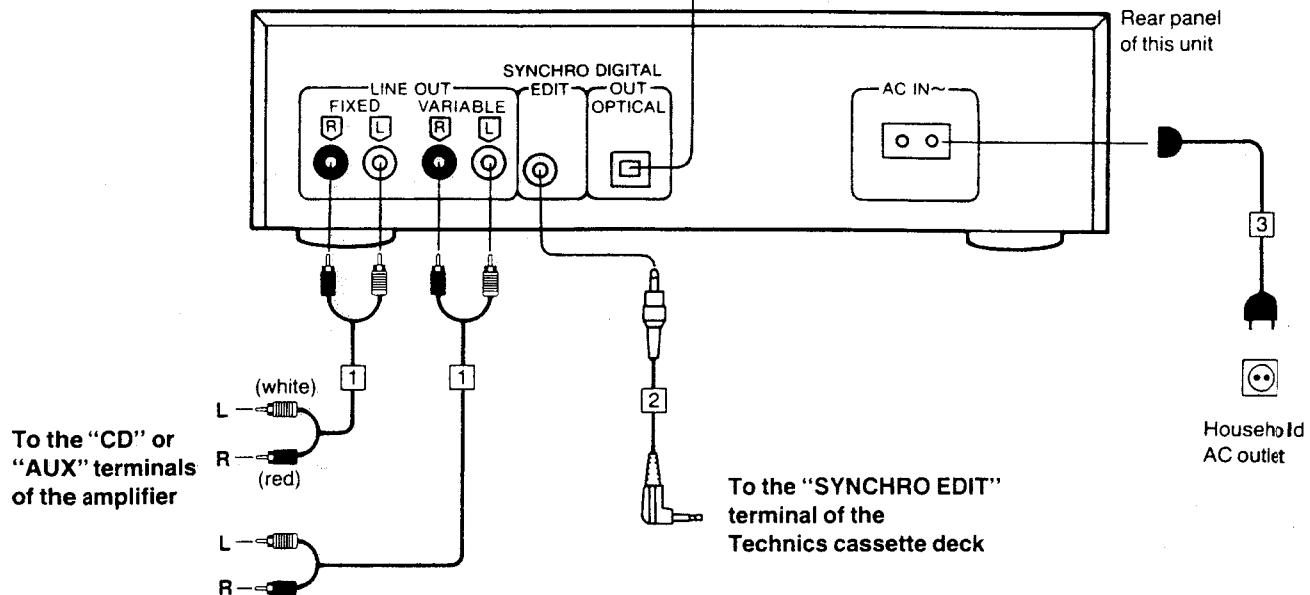
- When carrying or storing the unit, handle it with care so it is not subjected to any strong bumps.
Always remove the disc before storing the unit for any period of time.
- To avoid problems due to vibration.
 - Do not place a book or similar object under this unit.
 - Do not route the connection cables (of this or other units) across the operation panel, across the top, or under the unit.

■ CONNECTIONS

Turn power off on all components before making connections.

• Optical output terminal (DIGITAL OUT/OPTICAL)

This terminal can be used for connection with other equipment that has a digital input terminal, such as an amplifier, by using an optical cable (optional). A dust-protection cap is inserted in this terminal. Remove this cap only when a connection is to be made to this terminal.



1 Stereo connection cable (included)

- When this cable is connected to "FIXED", the CD player output will remain fixed.
- When it is connected to "VARIABLE", the output level can be adjusted using the remote control transmitter.

Note:

Be sure to connect the stereo connection cable with the amplifier when using the synchro edit function even if the optical cable has been connected.

2 L-type cable (not included)

When this cable is connected to a Technics cassette deck with a synchro edit connector, the deck's synchro recording function will be activated during CD edit recording.

3 AC power supply cord (included)

Note:

The configuration of the AC outlet and AC power supply cord differs according to area.

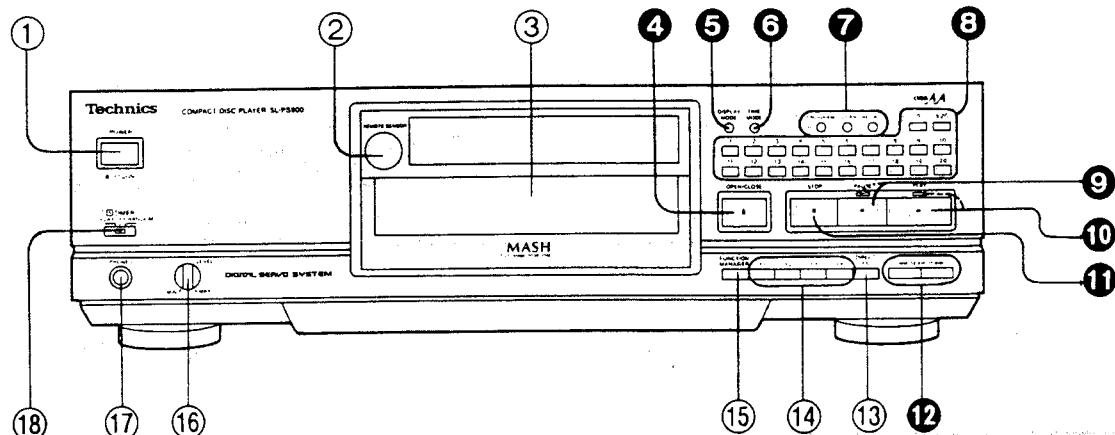
For areas except continental Europe

If the power plug will not fit your socket, use the power plug adaptor (included).



■ LOCATION OF CONTROLS

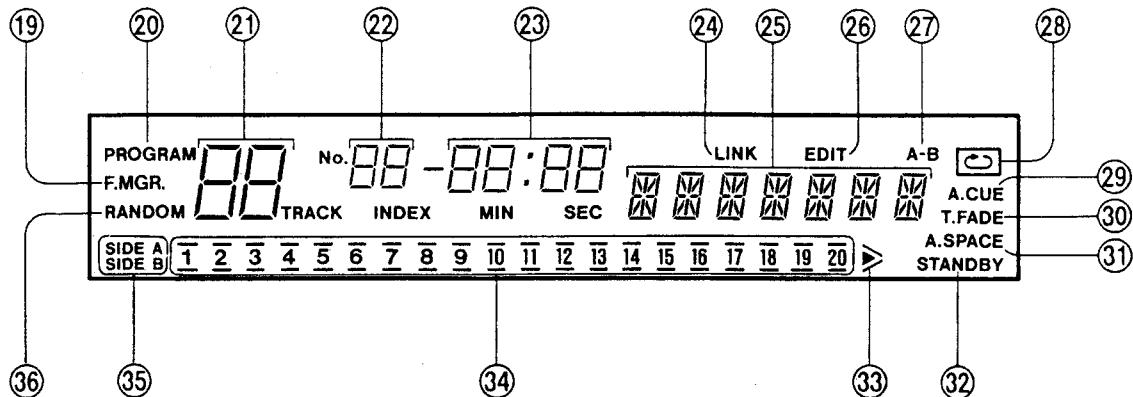
The functions indicated by the white numbers (with black background, ④ etc.) can also be activated using the remote control transmitter.



Control section

- ① Power switch (POWER, ■ OFF ▲ ON)
- ② Remote control signal sensor (REMOTE SENSOR)
- ③ Disc holder
- ④ Disc holder open/close button (▲ OPEN/CLOSE)
- ⑤ Display mode button (DISPLAY MODE)
Pressing this button enables the unit to delete the indicators on the display in two steps.
- ⑥ Time mode select button (TIME MODE)
- ⑦ Buttons for program function
 - Program button (PROGRAM)
Pressing this button initiates the program play mode. You can then enter specific tracks using the numeric buttons.
 - Clear button (CLEAR)
Each pressing this button makes one track cleared from the programmed sequence.
 - Recall button (RECALL)
This button can be used to display the contents of the programmed track sequence for confirmation.
- ⑧ •Numeric buttons (0~20)
 - Input mode button (>20)
Press this button and then the numeric buttons (0~9) to specify the track number 21 and up.
- ⑨ Pause button and indicator (II PAUSE)
- ⑩ Play button and indicator (► PLAY)
- ⑪ Stop button (■ STOP)
This button can be used to stop disc play, as well as to cancel the various play modes.
- ⑫ Search buttons (◀◀ SEARCH ▶▶)
These buttons are used for fast forward and backward searching during play. In the function manager mode, they are used to indicate the desired function on the display.
- ⑬ Direct button (DIRECT, F5)
In the function manager mode, this is used to operate the functions which have not been set in the [F1] to [F4] buttons.
- ⑭ Function buttons (F1~F4)
In the function manager mode, desired functions can be selected and stored in these buttons.
- ⑮ Function manager button (FUNCTION MANAGER)
- ⑯ Headphones volume control (LEVEL)

Avoid listening to music at high volume levels for extended periods of time.
- ⑰ Headphones jack (PHONES)
- ⑱ Timer switch (□ TIMER)



Indicators section

(19) Function manager indicator (F.MGR.)

This lights in the function manager mode.

(20) Program indicator (PROGRAM)

(21) Track number display (TRACK)

(22) Index/program number display (No., INDEX)

(23) Time display (MIN, SEC)

(24) Link indicator (LINK)

(25) Character display

(26) Compact disc edit indicator (EDIT)

(27) A-B repeat indicator (A-B)

(28) Repeat play indicator (

(29) Auto cue indicator (A. CUE)

(30) Time fade indicator (T.FADE)

(31) Auto space indicator (A.SPACE)

This lights when an unrecorded blank lasting about 4 seconds is inserted between tracks during CD edit recording.

(32) Standby indicator (STANDBY)

This indicator lights when the display mode button is pressed twice in the stop mode.

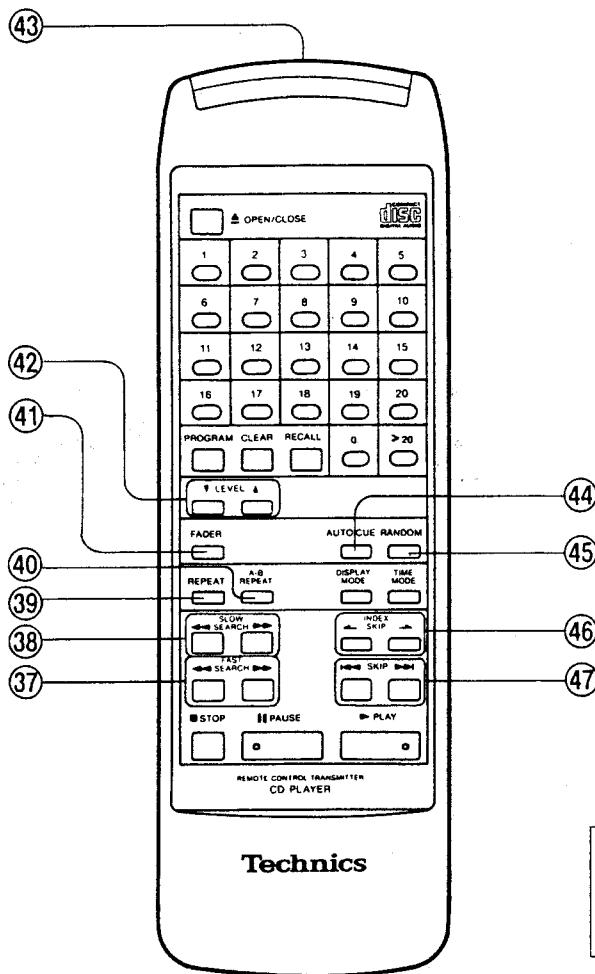
(33) "Over" mark (

This indicator lights if the total number of tracks on the disc is 21 or more.

(34) Track number indicator (1-20)

(35) Tape side indicator (SIDE A, SIDE B)

(36) Random play indicator (RANDOM)



Remote control transmitter

(37) Fast search buttons (◀◀ FAST SEARCH ▶▶)
These buttons can be used to move forward or backward on the disc during play at high speed.

(38) Slow search buttons (◀◀ SLOW SEARCH ▶▶)
These buttons can be used to move forward or backward on the disc during play at slow speed.

(39) Repeat button (REPEAT)
Pressing this button enables all the tracks or programmed tracks to be played repeatedly.

(40) A-B repeat button (A-B REPEAT)
Pressing this button enables the programs in the selected range to be played repeatedly.

(41) Fader button (FADER)
Pressing this button in the pause mode initiates the fade in. Pressing this button during play initiates the fade out.

(42) Level buttons (▼ LEVEL ▲)
These buttons can be used to control output level.

(43) Remote control signal transmission window

(44) Auto cue button (AUTO CUE)
Pressing this button enables the unit to stop at the beginning of every track and switch to the play standby mode.

(45) Random button (RANDOM)
This button can be used to play the tracks on a disc in a random sequence.

(46) Index skip buttons (— INDEX SKIP —)
These buttons are used to skip by index number (sub divisions within the current track).

(47) Skip buttons (◀◀ SKIP ▶▶)
These buttons are used to skip by track in the forward or reverse direction.

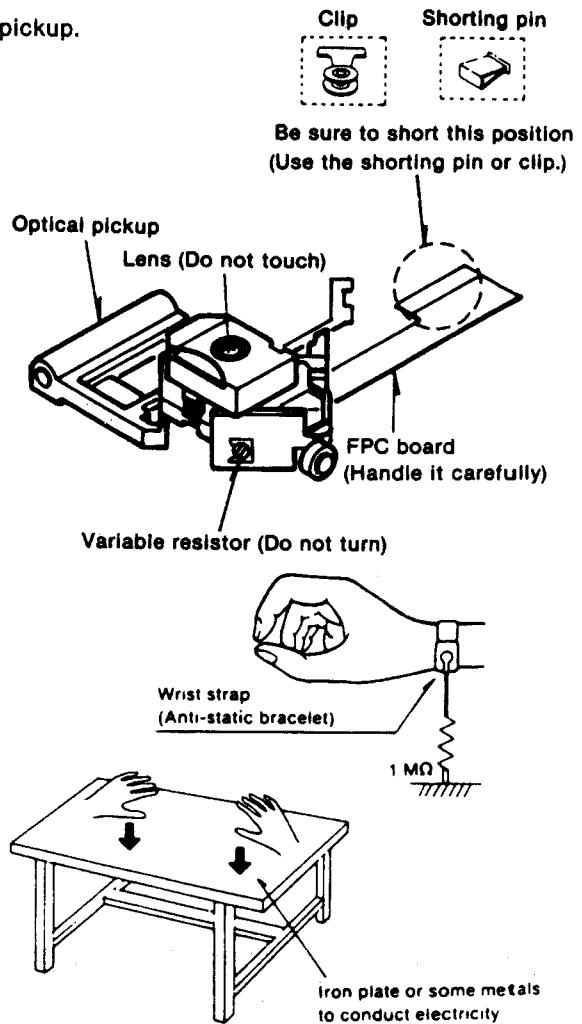
■ HANDLING PRECAUTIONS FOR OPTICAL PICKUP

The laser diode in the optical pickup may break down due to potential difference caused by static electricity of clothes or human body.

So, be careful of electrostatic breakdown during repair of the optical pickup.

• Handling of optical pickup

1. Do not subject the optical pickup to static electricity as it is extremely sensitive to electrical shock.
2. To prevent the breakdown of the laser diode, an antistatic shorting pin is inserted into the flexible board (FPC board).
When removing or connecting the short pin, finish the job in as short time as possible.
3. Take care not to apply excessive stress to the flexible board (FPC board).
4. Do not turn the variable resistor (laser power adjustment). It has already been adjusted.



• Grounding for electrostatic breakdown prevention

1. Human body grounding

Use the anti-static wrist strap to discharge the static electricity from your body.

2. Work table grounding

Put a conductive material (sheet) or steel sheet on the area where the optical pickup is placed, and ground the sheet.

Caution:

The static electricity of your clothes will not be grounded through the wrist strap. So, take care not to let your clothes touch the optical pickup.

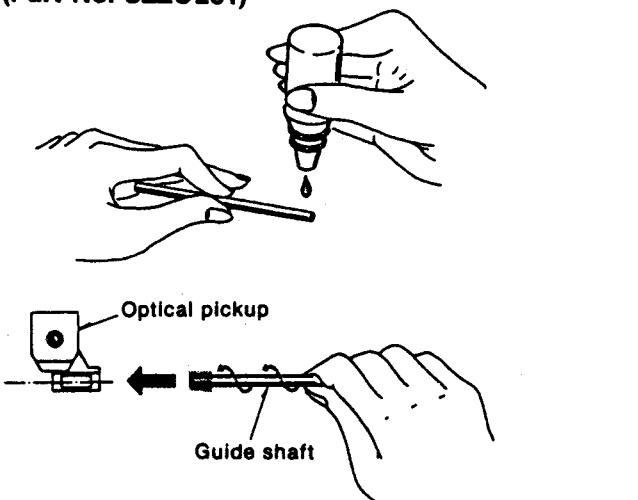
■ INSTRUCTIONS FOR TRAVERSE OIL (Part No. SZZOL31)

The container contains 6g (approx. 3ml) of oil.

One application (one shaft) uses 0.05ml of oil.

How to Use

- (1) Remove the guide shaft in the traverse deck from the optical pickup and clean off any dust from the guide shaft.
- (2) Apply one drop of the SZZOL31 to the tip of the guide shaft.
- (3) Hold the guide shaft so that its oiled end touches the optical pickup and insert it into the bearing while rotating it slowly.
- (4) After securing the guide shaft, move the optical pickup by hand several times to the left and right to distribute the oil on the guide shaft.

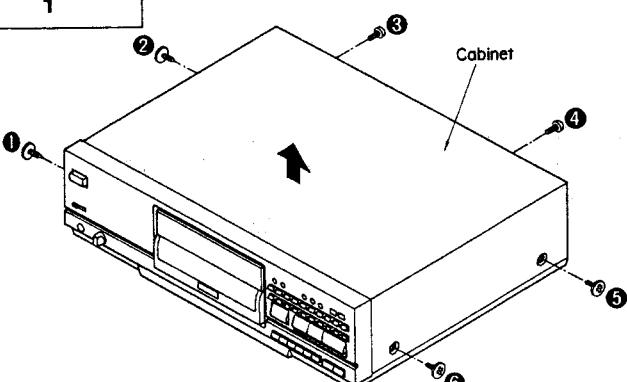
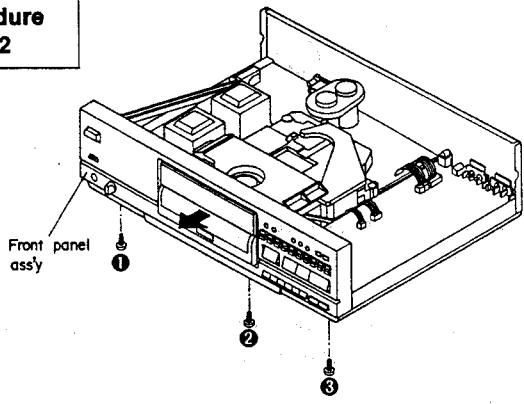
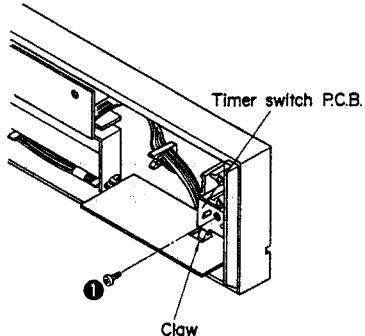
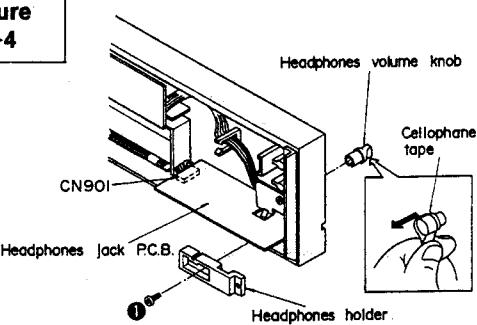
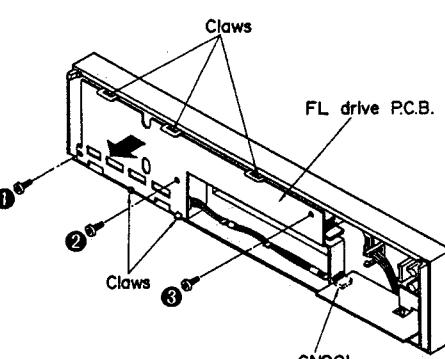


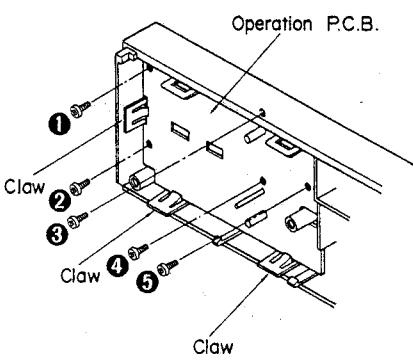
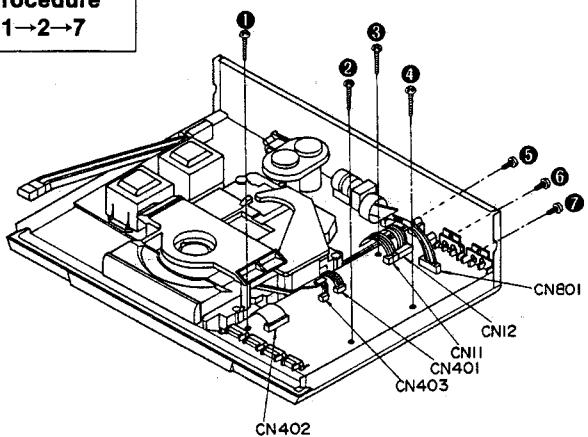
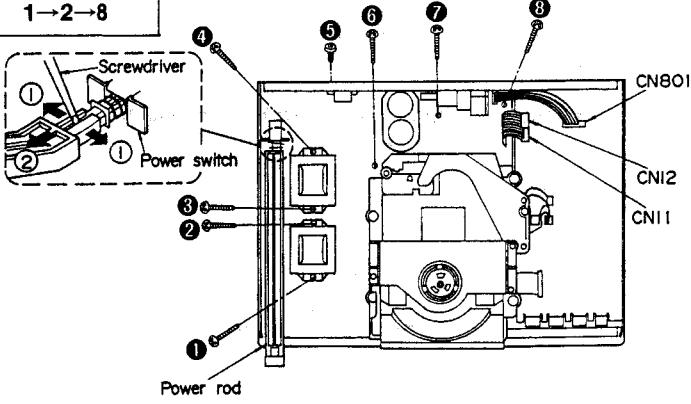
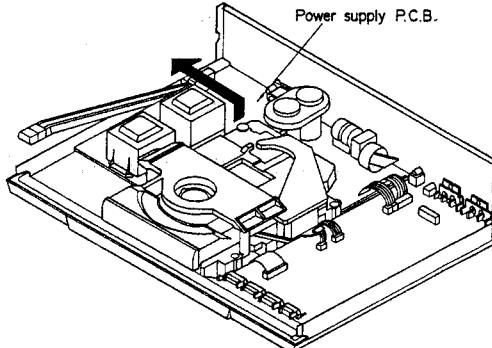
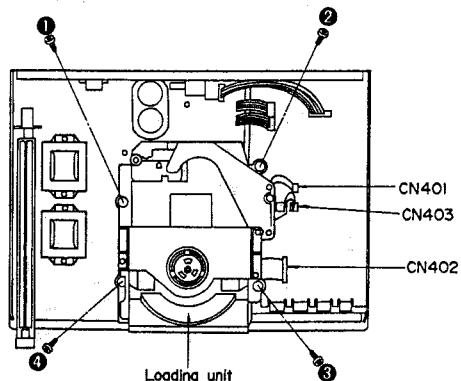
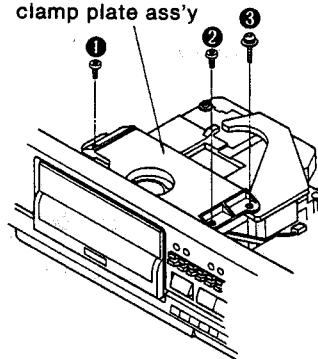
■ DISASSEMBLY INSTRUCTIONS

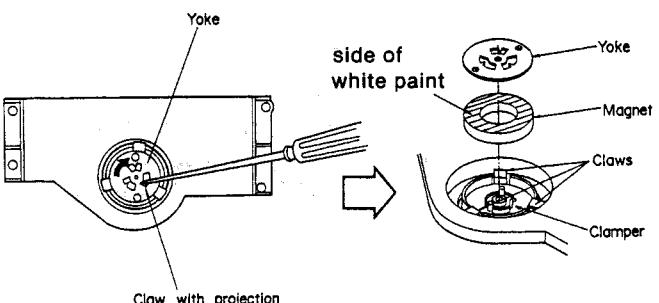
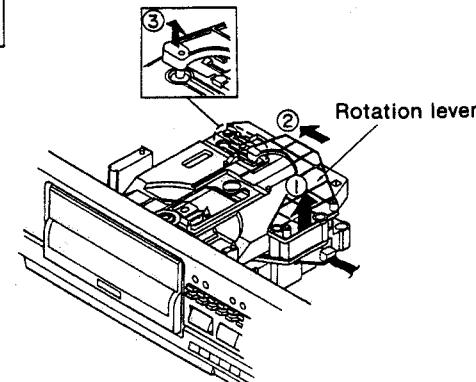
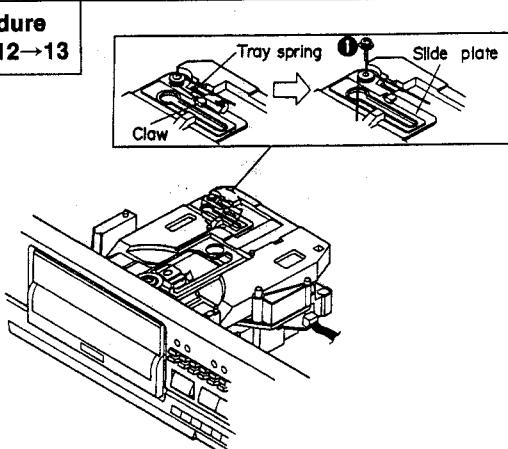
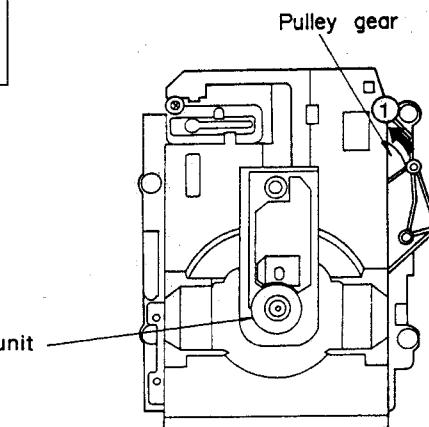
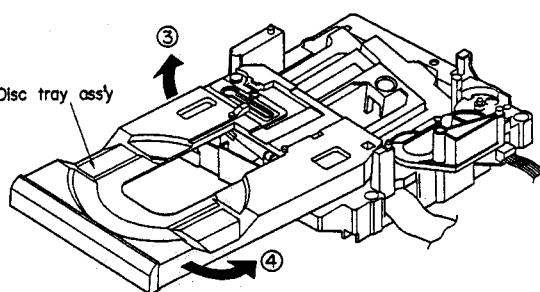
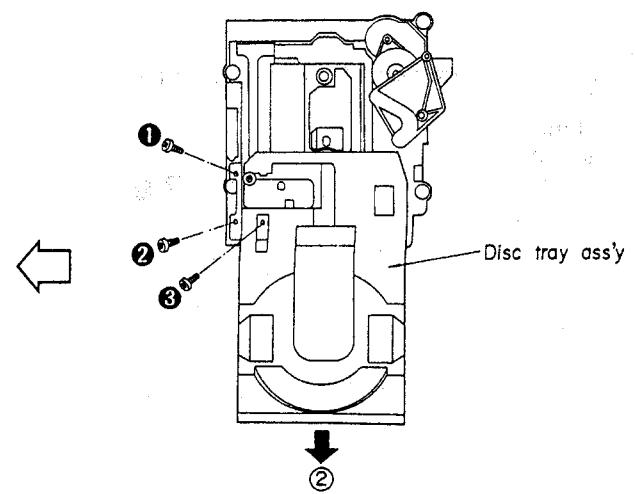
Warning: This product uses a laser diode. Refer to caution statements on page 3.

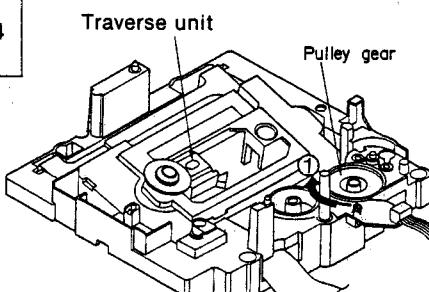
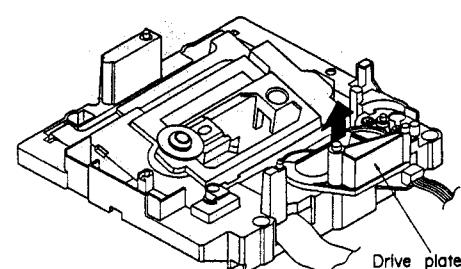
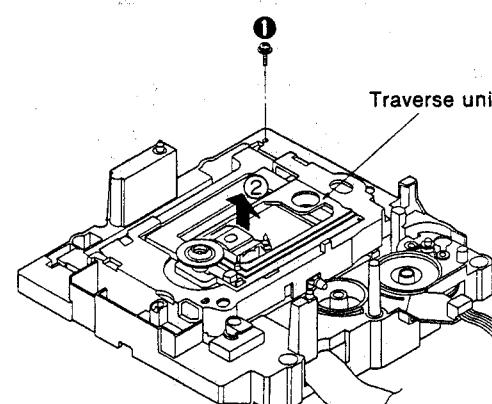
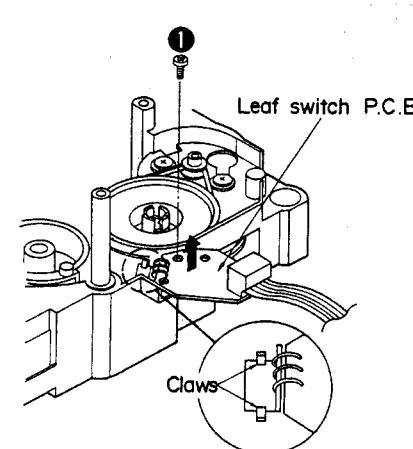
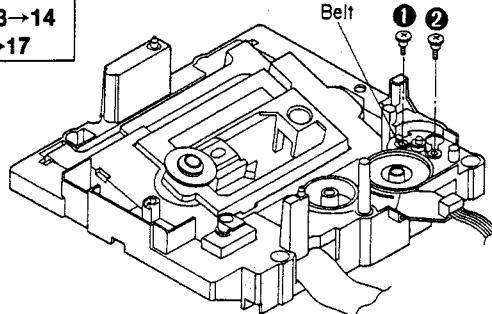
ACHTUNG: • Die Lasereinheit nicht zerlegen.
• Die Lasereinheit darf nur gegen eine vom Hersteller spezifizierte Einheit ausgetauscht werden.

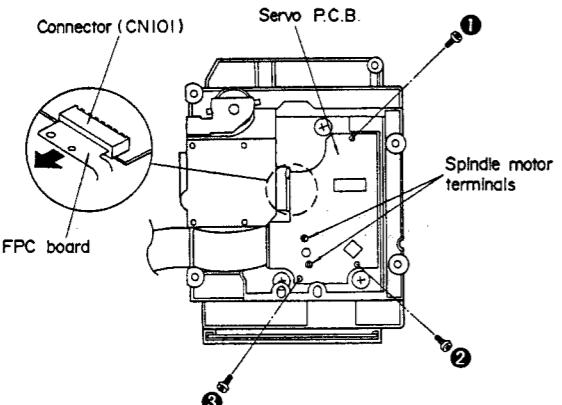
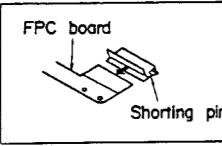
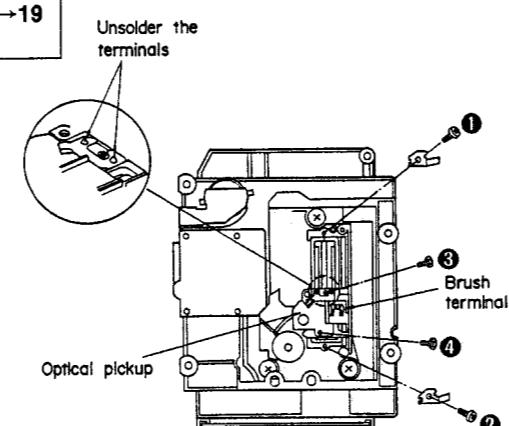
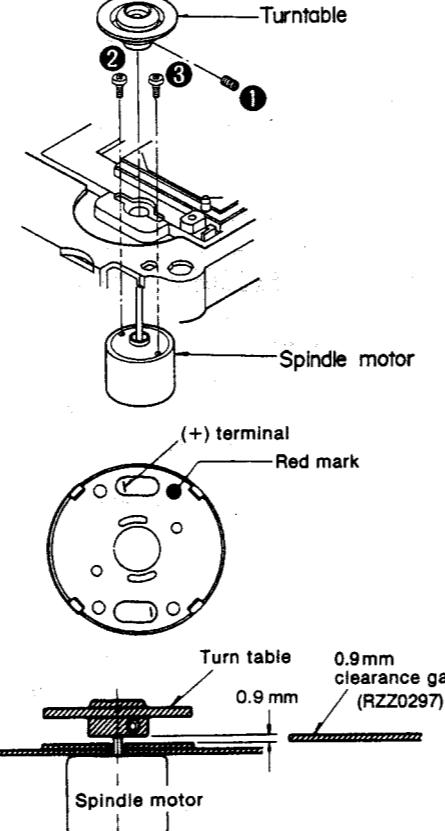
* This CD player is equipped with FPC board so handle them with care during disassembly and reassembly.

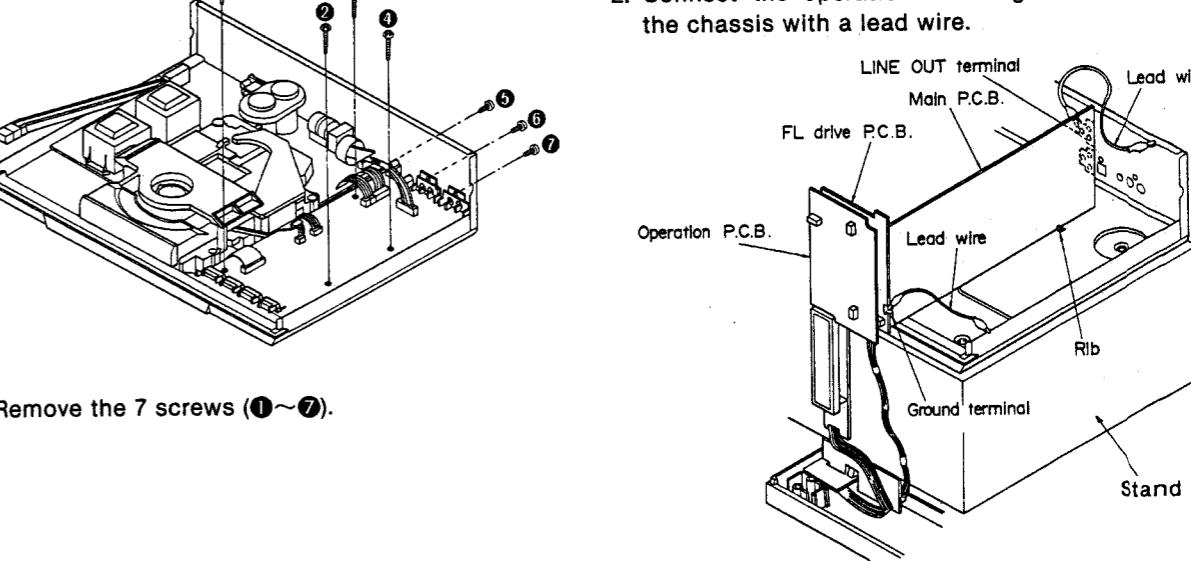
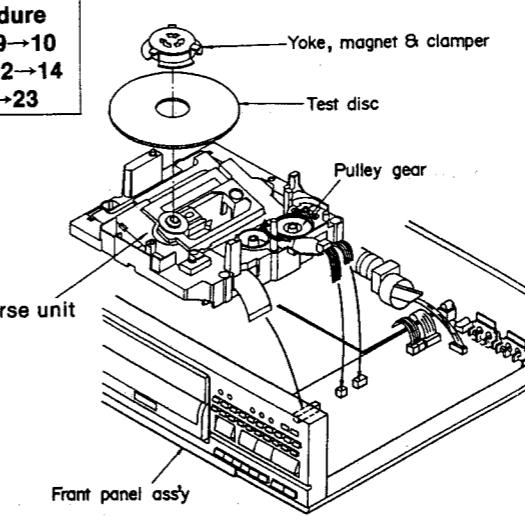
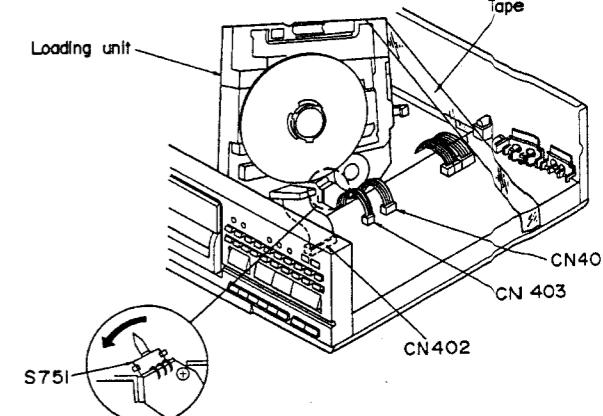
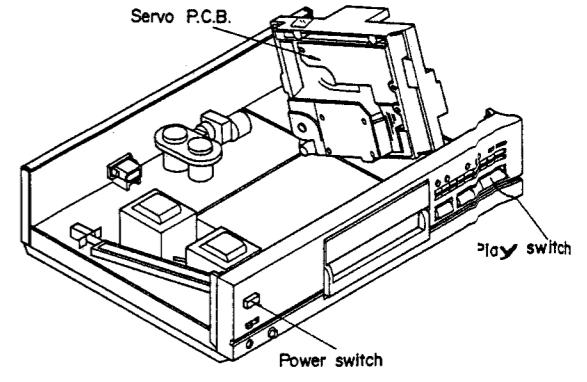
Ref. No. 1	Removal of the cabinet	Ref. No. 2	Removal of the front panel ass'y
Procedure 1	 <p>• Remove the 6 screws (①~⑥).</p>	Procedure 1→2	 <p>1. Remove the 3 screws (①~③). 2. Remove the front panel ass'y in the direction of arrow.</p>
Ref. No. 3	Removal of the timer switch P.C.B.	Ref. No. 4	Removal of the headphones jack P.C.B.
Procedure 1→2→3	 <p>1. Remove the 1 screw (①). 2. Release the 1 claw.</p>	Procedure 1→2→4	 <p>1. Remove the 1 connector (CN901). 2. Remove the headphones volume knob. 3. Remove the 1 screw (①). 4. Remove the headphones holder.</p>
Ref. No. 5	Removal of the FL drive P.C.B.		
Procedure 1→2→5	<p>1. Remove the 1 connector (CN901). 2. Remove the 3 screws (①~③). 3. Remove the 5 claws. 4. Remove the FL drive P.C.B. in the direction of arrow.</p>		

Ref. No. 6	Removal of the operation P.C.B.	Ref. No. 7	Removal of the main P.C.B.
Procedure 1→2→5→6		Procedure 1→2→7	
	 <p>1. Remove the 5 screws (①~⑤). 2. Release the 3 claws.</p>		 <p>1. Remove the 1 connector (CN801). 2. Remove the 5 flat cables (CN11, CN12, CN401, CN402, CN403). 3. Remove the 7 screws (①~⑦).</p>
Ref. No. 8	Removal of the power rod and power supply P.C.B.		
Procedure 1→2→8	 <p>■ Removal of the power rod. 1. Set the power switch to the "OFF" position. 2. Remove the power rod by using a screwdriver.</p>		 <p>■ Removal of the power supply P.C.B. 1. Remove the 8 screws (①~⑧). 2. Remove the 1 connector (CN801). 3. Remove the 2 flat cables (CN11, CN12). 4. Remove the power supply P.C.B. in the direction of arrow.</p>
Ref. No. 9	Removal of the loading unit	Ref. No. 10	Removal of the clamp plate ass'y
Procedure 1→2→9	 <p>1. Remove the 3 flat cables (CN401, CN402, CN403). 2. Remove the 4 screws (①~④).</p>	Procedure 1→10	 <p>• Remove the 3 screws (①~③).</p>

Ref. No. 11	Removal of the yoke, magnet and clamper	Ref. No. 12	Removal of the rotation lever
Procedure 1→10→11	 <p>1. While lifting the claw with a screwdriver, rotate yoke in the direction of arrow and remove the yoke and magnet. 2. Release the 3 claws of the clamper.</p>	Procedure 1→10→12	 <ul style="list-style-type: none"> Remove the rotation lever in the directions of ①, ②, ③.
Procedure 1→10→12→13	 <p>1. Remove the tray spring from claw. 2. Remove the 1 screw (①). 3. Remove the tray spring and slide plate.</p>	Procedure 1→2→9→10 →12→13→14	 <p>1. Turn the pulley gear in the direction of arrow ① until the traverse unit comes down.</p>
	 <p>4. Remove the disc tray ass'y in the direction of arrow ③, ④.</p>		 <p>2. Pull the disc tray ass'y in the direction of arrow ②. 3. Remove the 3 screws (①~③).</p>

Ref. No. 15	Removal of the drive plate	Ref. No. 16	Removal of the traverse unit
Procedure 1→2→9→10 →12→13→14 →15		Procedure 1→2→9→10 →12→13→14 →15→16	 <p>Traverse unit</p> <p>Pulley gear</p>
	 <p>Drive plate</p> <ul style="list-style-type: none"> • Remove the drive plate in the direction of arrow. 		<p>1. Rotate the pulley gear in the direction of arrow ① until the traverse unit comes up.</p>  <p>①</p> <p>Traverse unit</p>
Ref. No. 17	Removal of the leaf switch P.C.B.		<p>2. Remove the 1 screw (①).</p> <p>3. Remove the traverse unit in the direction of arrow ②.</p>  <p>Leaf switch P.C.B.</p> <p>Claws</p>
Ref. No. 18	Removal of the motor ass'y		 <p>Belt</p> <p>① ②</p> <p>Claws</p> <p>Motor ass'y</p> <ul style="list-style-type: none"> 1. Remove the belt. 2. Remove the 2 screws (①, ②). 3. Release the 2 claws and then remove the motor ass'y.

Ref. No. 19	Removal of the optical pickup	Ref. No. 20	Removal of the optical pickup
Procedure 1→2→9→10 →12→13→14 →15→16→19	<p>1. Remove the 3 screws (①~③). 2. Unsolder the 2 terminals of spindle motor. 3. Remove the FPC board from the optical pickup.</p>  <p>Caution: To prevent the breakdown of the laser diode, antistatic shorting pin is inserted into the FPC board.</p>  <p>Refer to the handling precautions for optical pickup and instructions for traverse oil (See page 8).</p>	Procedure 1→2→9→10 →12→13→14 →15→16→19 →20	<p>Unsolder the terminals</p>  <p>1. Remove the 2 screws (①, ②). 2. Unsolder the 2 terminals and the 2 screws (③, ④).</p> <p>Caution: Take care not to touch the brush terminal.</p>
Ref. No. 21	Removal of the spindle motor		 <p>1. Loosen the screw (①) by using a 1.27mm allen wrench and remove the turntable. 2. Remove the 2 screws (②, ③).</p> <p>Caution:</p> <ul style="list-style-type: none"> 1. Turntable height adjustment is necessary any time the turntable or spindle motor is replaced. 2. The (+) terminal of the spindle motor is indicated by the red mark. <p>Adjustment of turntable height</p> <ol style="list-style-type: none"> 1. Insert a 0.9mm clearance gauge (RZZ0297) between the turntable and loading base as shown in the figure. 2. Tighten the turntable set-screw by using a 1.27mm allen wrench. <p>Caution: Refer to turntable height adjustment (See page 16).</p>

Ref. No. 22	How to check the main P.C.B.
Procedure 1→2→5→6→22	<ul style="list-style-type: none"> • When checking the soldered surface of the main P.C.B. and replacing the parts, do as shown below. <p>Cautions:</p> <ol style="list-style-type: none"> 1. Connect the main P.C.B. ground terminal (LINE OUT terminal) to the chassis with a lead wire. 2. Connect the operation P.C.B. ground terminal to the chassis with a lead wire.  <p>1. Remove the 7 screws (①~⑦).</p>
Ref. No. 23	How to check the servo P.C.B.
Procedure 1→2→9→10 →11→12→14 →15→23	 <p>4. Connect the 3 flat cables (CN401, CN402, CN403). 5. Fix the loading unit by tape.</p>  <p>1. Attach the front panel ass'y to the unit. 2. Rotate the pulley gear in the direction of arrow until the traverse unit comes up. 3. Place the test disc and secure it by using the yoke, magnet and clamp.</p>  <p>6. Power switch to ON. 7. While pushing the open/close det. switch (S751) in the direction of arrow, push the play switch. 8. When checking the soldered surface of servo P.C.B. and replacing the parts, do as shown.</p>

■ TERMINAL FUNCTION OF IC'S

- IC101 (AN8800SCE2): Servo amp

Pin No.	Mark	I/O Division	Function
1	LDG	I	APC loop gain select
2	LDP	I	APC monitor PD polarity select
3	LD	O	Laser power auto control output
4	LPD	I	LD power monitor PD signal
5	GND	—	GND terminal
6	LDON	I	LD APC ON/OFF ("H": ON, "L": OFF)
7	AMP I	I	RF signal (X30 amp)
8	AMP O	O	
9	RF IN	I	RF AGC signal input
10	RF EQ	—	GND terminal
11	C. AGC	I	AGC detection capacitor input
12	ARF	O	RF signal output
13	C. SBDO	I	Dropout detection capacitor input
14	RF DET	O	RF detection signal ("L": detecting)
15	BDO	O	Dropout detection output
16	V _{cc}	I	Power supply terminal
17	SDO	O	Dropout detection pulse output
18	VAD+	O	Power supply terminal for A/D converter (+)
19	VREF	O	Reference voltage output
20	VAD-	O	Power supply terminal for A/D converter (-)
21	OFTR	O	Off track detection ("H": det.)

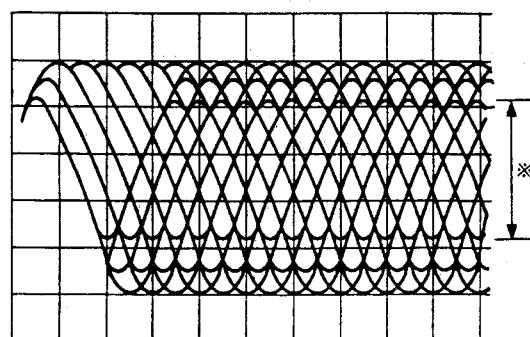
Pin No.	Mark	I/O Division	Function
22	PLAY	I	Play signal ("H": ON, "L": OFF)
23	WVEL	I	Double velocity ("H": double, "L": single)
24	TES	I	Tracking error shunt ("H": shunt, "L": output)
25	PTO	O	Potentio amp output
26	PTI	I	Potentio amp input
27	PBO	O	Potentio buffer output
28	POT	I	Potentio buffer input
29	CROSS	O	Tracking error zero cross output
30	TE	O	Tracking error signal
31	TE BAL	I	Oscillation det. signal
32	TBAL	I	Tracking balance adj. input
33	VDET	O	Oscillation det. signal ("H": det.)
34	FE	O	Focusing error signal
35	FBL 2	I	Focusing balance 2
36	FBL 1	I	Focusing balance 1
37	V _{cc}	I	Power supply terminal
38	GND	—	GND terminal
39	PDBD	I	Photo detector Bch input with delay
40	PDA	I	Photo detector Ach input without delay
41	PDB	I	Photo detector Ach input with delay
42	PDAD	I	Photo detector Bch input without delay

(3) BEST EYE (PD BALANCE) ADJUSTMENT

1. Connect the oscilloscope's CH. 1 probe across **TJ101** (RF) and **TJ102** (GND) on the servo P.C.B. (Refer to Fig. 3 on page 15)

Oscilloscope setting: VOLT200mV
SWEEP0.5μs.
Input coupling.....AC

2. Switch the player power ON, and play the 1kHz (track 1) on the test disc (SZZP1054C).
3. Adjust **VR101** until the vertical fluctuation of RF signal is minimized and the eye pattern is most stretched. (Refer to right figure)



* Most stretched eye pattern.

(4) CHECK OF PLAY OPERATION AFTER ADJUSTMENT*** Checking Skip Search**

1. Play an ordinary musical program disc.
2. Press the skip button to check for normal skip search operation (in both the forward and reverse directions).

*** Checking Manual Search**

1. Play an ordinary musical program disc.
2. Press the manual search button to check for smooth manual search operations at either low or high speed (in both the forward and reverse directions).

*** Checking Playability**

1. Play the 0.7mm black dot and the 0.7mm wedge on the playability test disc (SZZP1054C) and verify that no sound skip or noise occurs.
2. Play the middle tracks of the uneven test disc (SZZP1056C) and verify that no sound skip or noise occurs.

• IC102 (MN6650): Digital servo processor

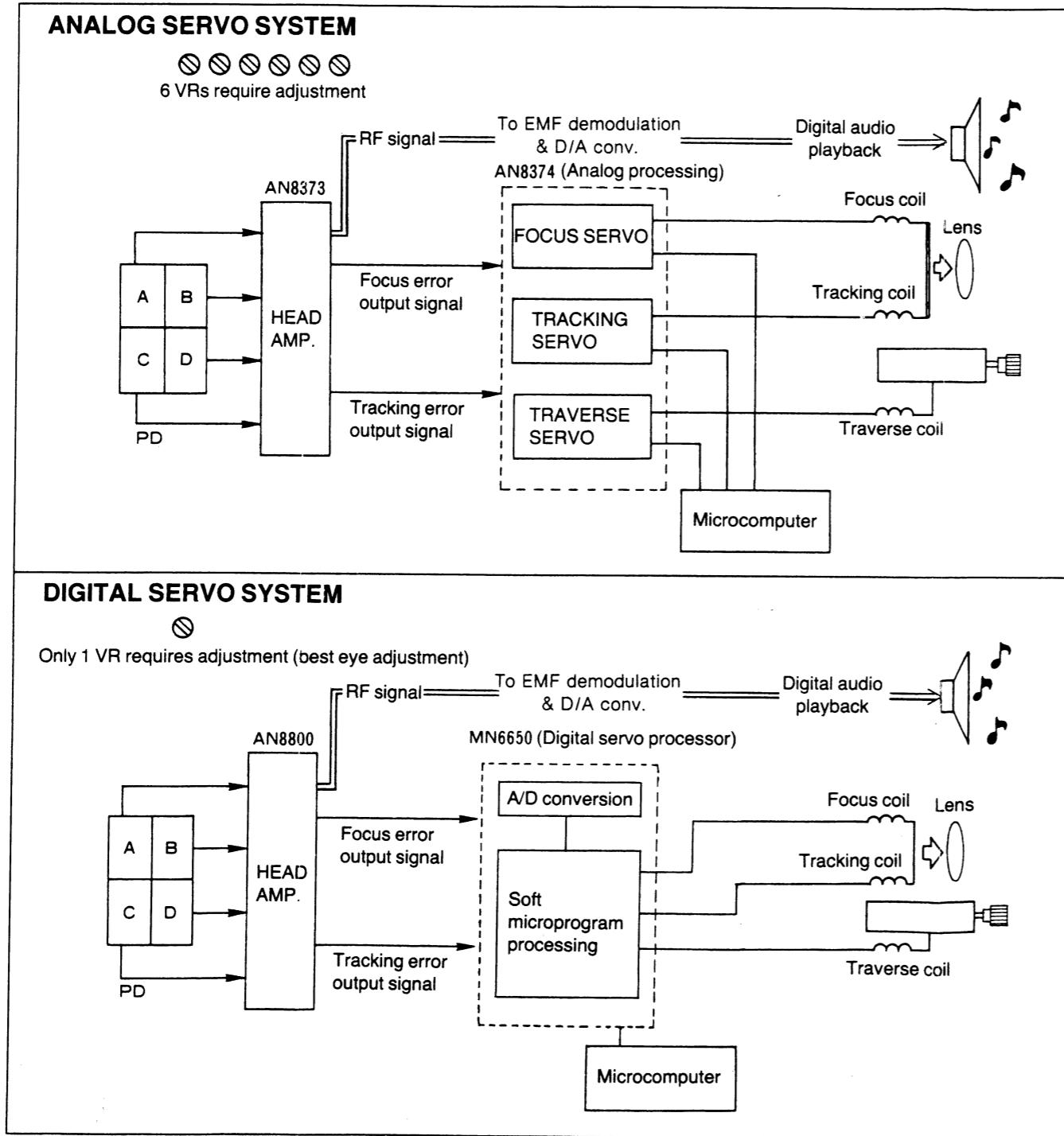
Pin No.	Mark	I/O Division	Function
1	TES	O	Tracking error shunt signal ("H": shunt)
2	PLAY	O	Play signal ("H": play)
3	/RFDET	I	RF det. signal ("L": det.)
4	DO	I	Dropout signal ("H": dropout)
5	OFT	I	Off track signal ("H": off track)
6	ARF	I	RF signal input
7	WVEL	O	Double velocity status signal ("H": double)
8	PBO	I	Potensio buffer signal (analog input)
9	TE	I	Tracking error signal (analog input)
10	FE	I	Focus error signal (analog input)
11	VR2	I	Reference voltage for A/D (Low)
12	VR1	I	Reference voltage for A/D (High)
13	LDON	O	Laser power control ("H": ON)
14	V _{ss}	—	GND terminal
15	AV _{ss}	—	GND terminal
16	AV _{DD}	I	Power supply terminal
17	V _{DD}	I	Power supply terminal
18	TRV	O	Traverse servo control output
19	TVD	O	Traverse drive signal output
20	FOD	O	Focus drive signal output
21	TRD	O	Tracking drive signal output

Pin No.	Mark	I/O Division	Function
22	KICK	O	Kick pulse output
23	/TEST	I	Test terminal
24	V _{ss}	—	GND terminal
25	CLVS	I	Spindle servo phase synchro signal ("H": CLV, "L": Rough servo)
26	/TRON	O	Tracking servo ON signal ("L": ON)
27	MDATA	I	Command data signal
28	MCLK	I	Command clock signal
29	MLD	I	Command load signal ("L": LOAD)
30	SENSE	O	Sense signal
31	/FLOCK	O	Optical servo condition (focus) output
32	/TLOCK	O	Optical servo condition (tracking) output
33	/RST	I	Reset signal ("L": reset)
34	XI	I	Clock input (f=16.9344 MHz)
35	T0	O	Test terminal (Ordinarily: open)
38	T3	—	
39	T4	I	Test terminal (Ordinarily: L)
41	T6	—	
42	VDET	I	Oscillation det. signal ("H": det.)
43	TBAL	O	Tracking balance adj. output
44	TRCRS	I	Track cross signal input

DIGITAL SERVO SYSTEM

The newly-developed digital servo system is adopted in the servo circuit of the unit's CD player instead of the ordinary analog servo system.

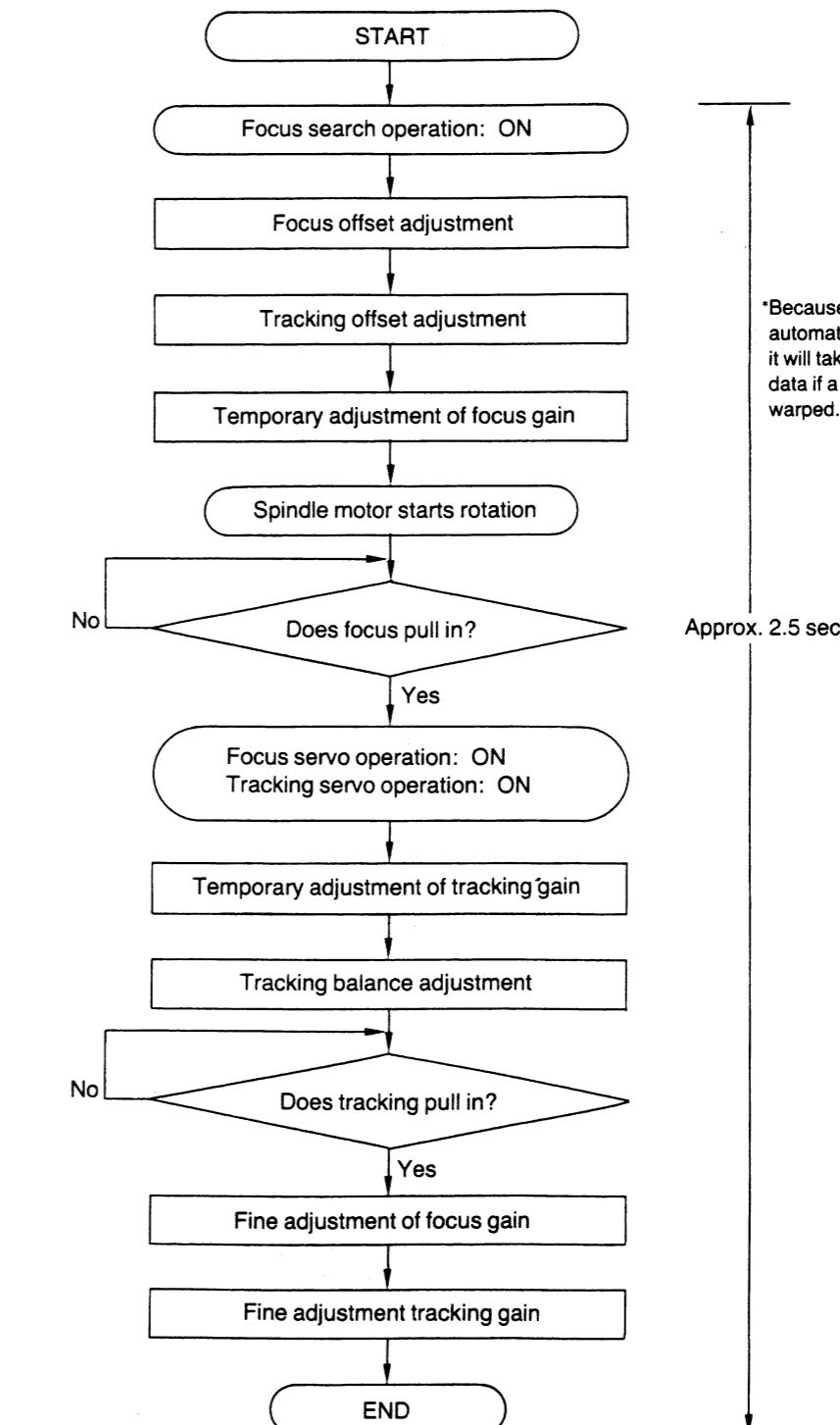
1. The diagrams shown below represent differences between the analog servo and digital servo systems. The HEAD AMP. output signals (i.e., focus error and tracking error output signals) are analog. These analog signals are converted to the 8-bit digital signals through the MN6650. The MN6650 performs the following adjustments automatically; focus offset, tracking offset, focus gain, tracking gain, and tracking balance adjustments. The outputs from the MN6650 such as the focus coil driving signal, tracking coil driving signal, and traverse motor driving signal are converted to analog signals again and sent to the coils and motor to perform proper servo control for a disc.



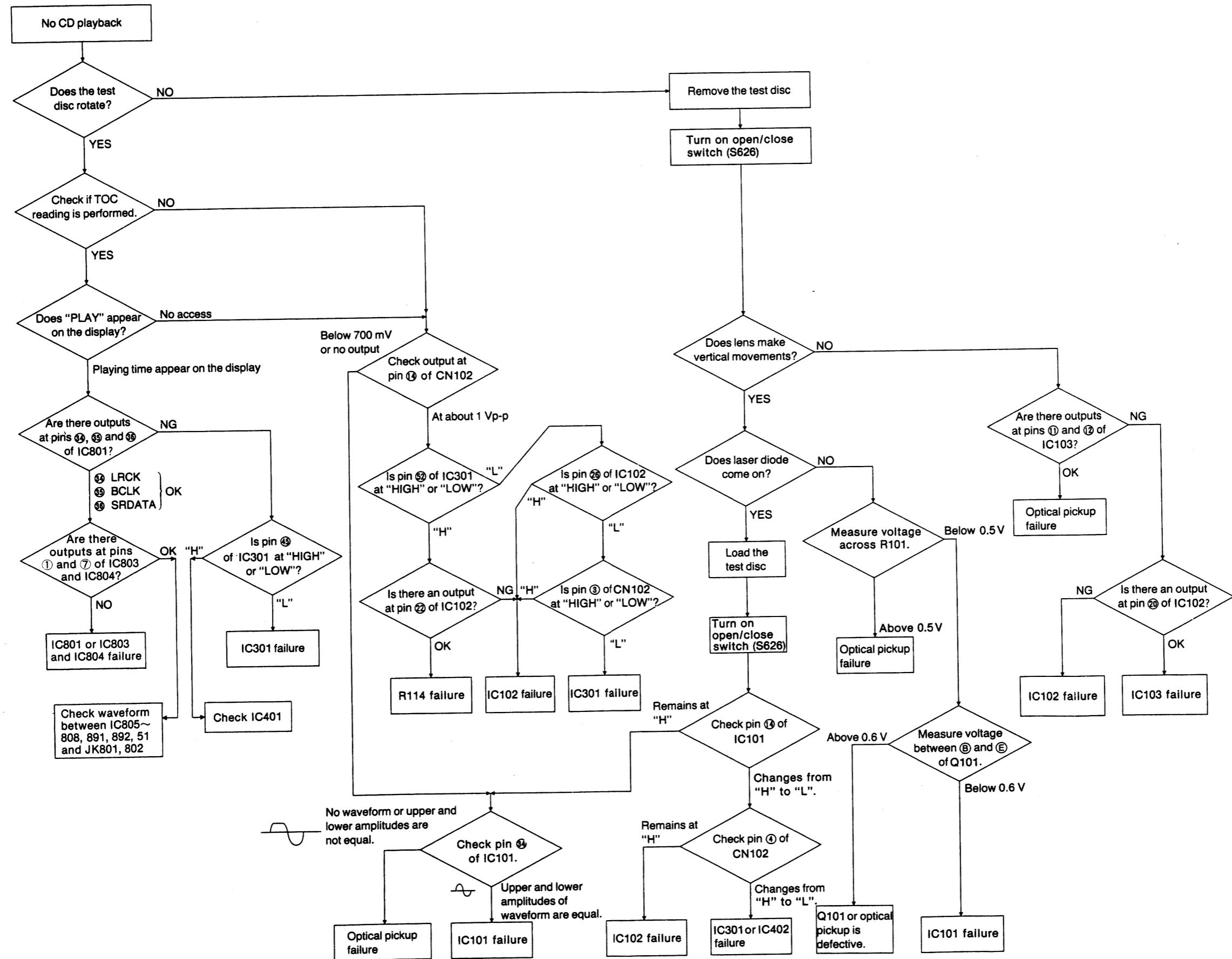
2. The servo processor IC MN6650 of the newly-developed digital servo circuit automatically performs the following adjustments which were originally adjusted manually in the conventional analog servo circuit:
(1) Focus offset, (2) Tracking offset, (3) Focus gain, (4) Tracking gain, and (5) Tracking balance. Therefore, you do not have to perform the above-mentioned electrical adjustments. The unit optimizes the servo for each loaded disc.
[You must perform the best eye (PD balance) adjustment manually.]

The following flow chart shows the sequence of automatic adjustments.

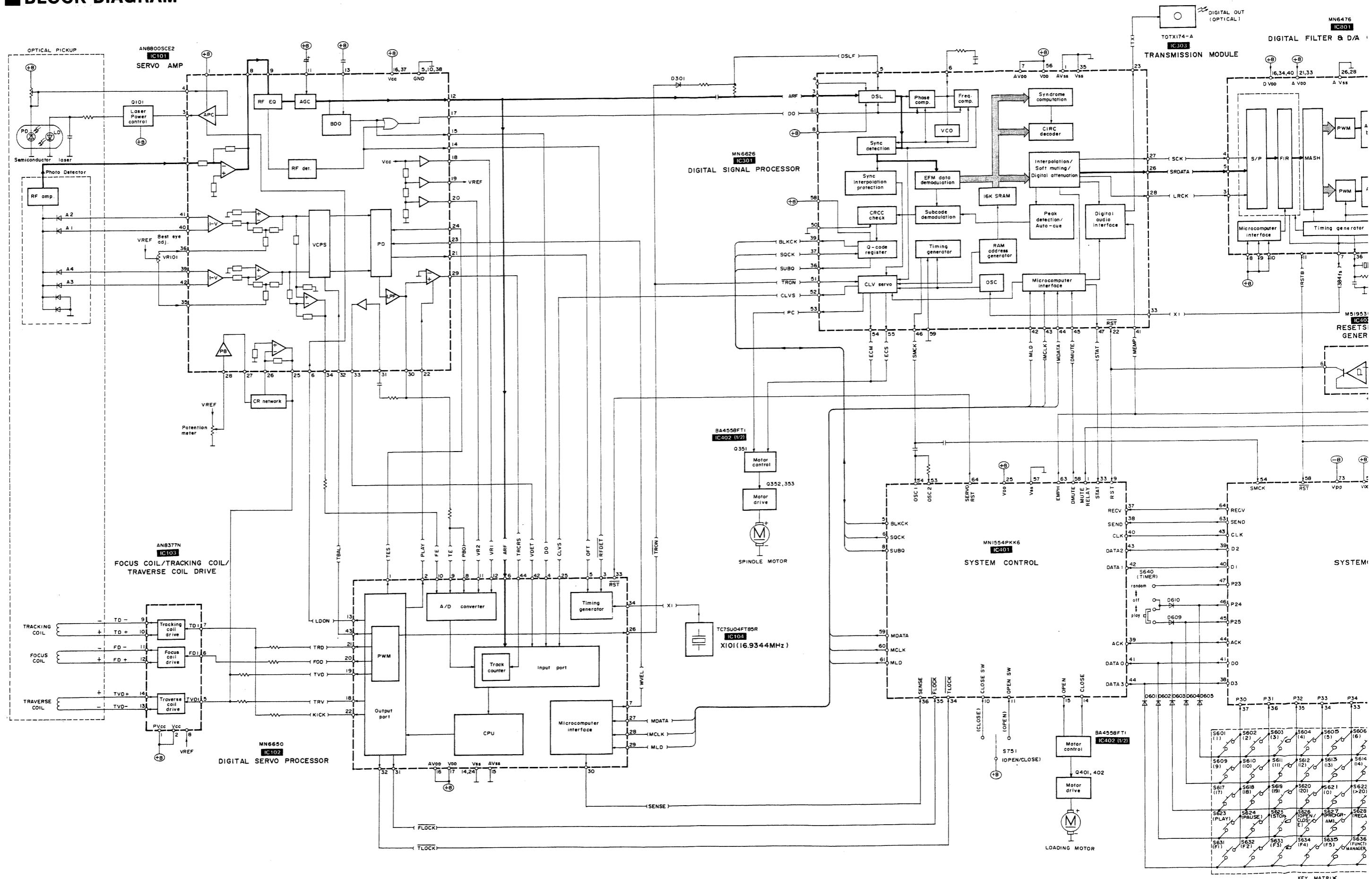
•Flow chart on automatic adjustment sequence



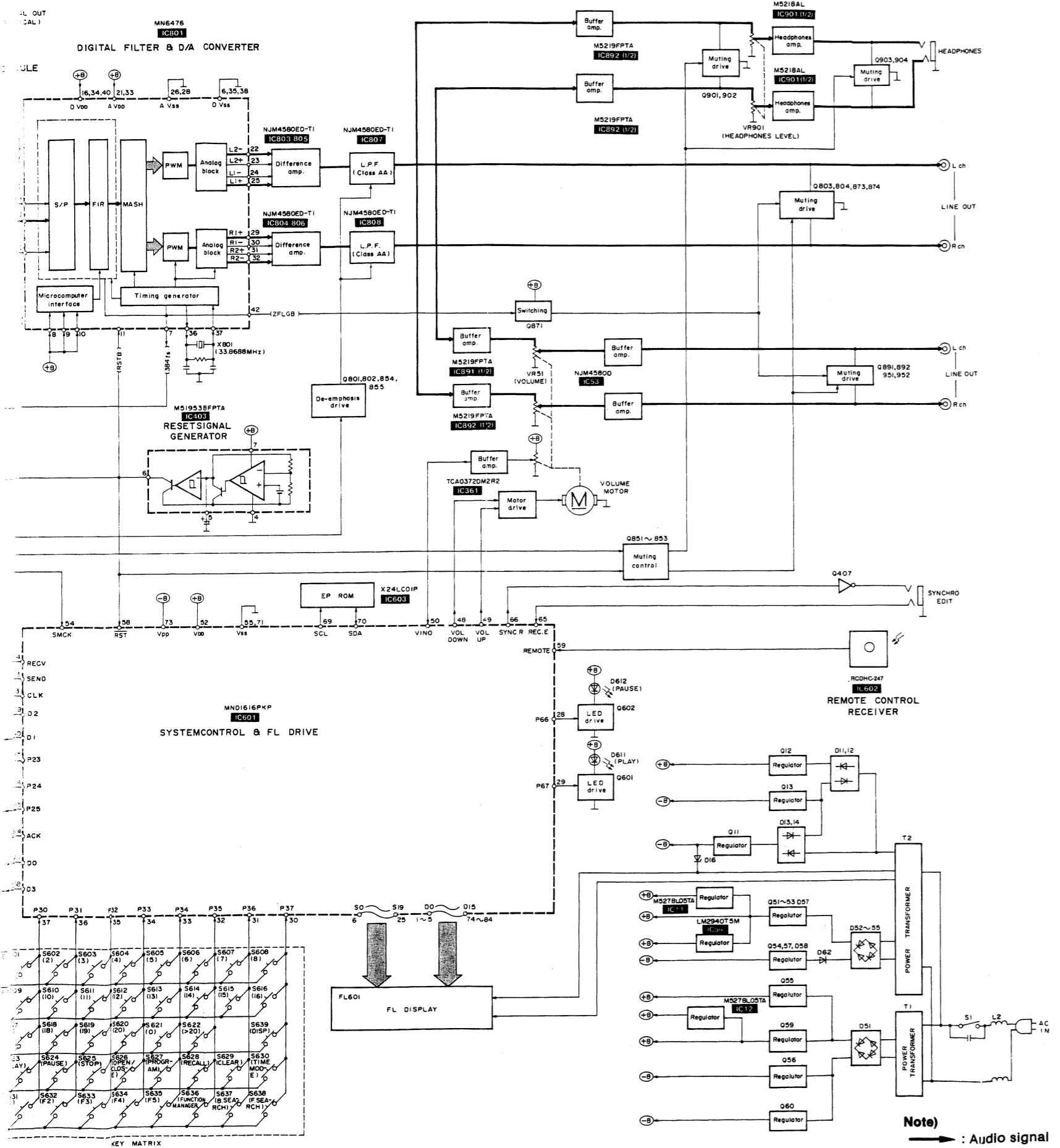
■ TROUBLESHOOTING GUIDE



BLOCK DIAGRAM



■ TERMINAL GUIDE OF IC'S, TRANSISTORS AND DIODES



BA4558FT1	M51953BFPTA M5219FPTA MJM4580ED-T1	TC7SU04FT85R	TCA0372DM2R2	AN8800SCE2
X24LC01P	NJM4580D	AN8377N	MN6476	MN6650
MN1554PKK6 MN6626	MND1616PKP	M5218AL	LM2940T5M	M5278L05TA
RCDHC-247	TOTX174-A	2SA1309QRSTA 2SC3311QRSTA 2SD1450RSTTA	DTA114ESTP DTC114ESTP DTA124ESTP DTC124ESTP	DTA114ESTP DTC114ESTP DTA124ESTP DTC124ESTP
2SA1547QTV2 2SB1238QSTV6 2SB1240QRTV6 2SD1862QRTV6	2SB1537DEFTA 2SD2037DEFTA	MA723TA 1SS254TA SVD13R35200V	MA4120MTA MA4330MTA	MA4082MTA MA4091MTA
MA4120MTA MA4330MTA	SVDRDF02M	SVGDAY7851 SVGDGP7851Y		

Note) → : Audio signal

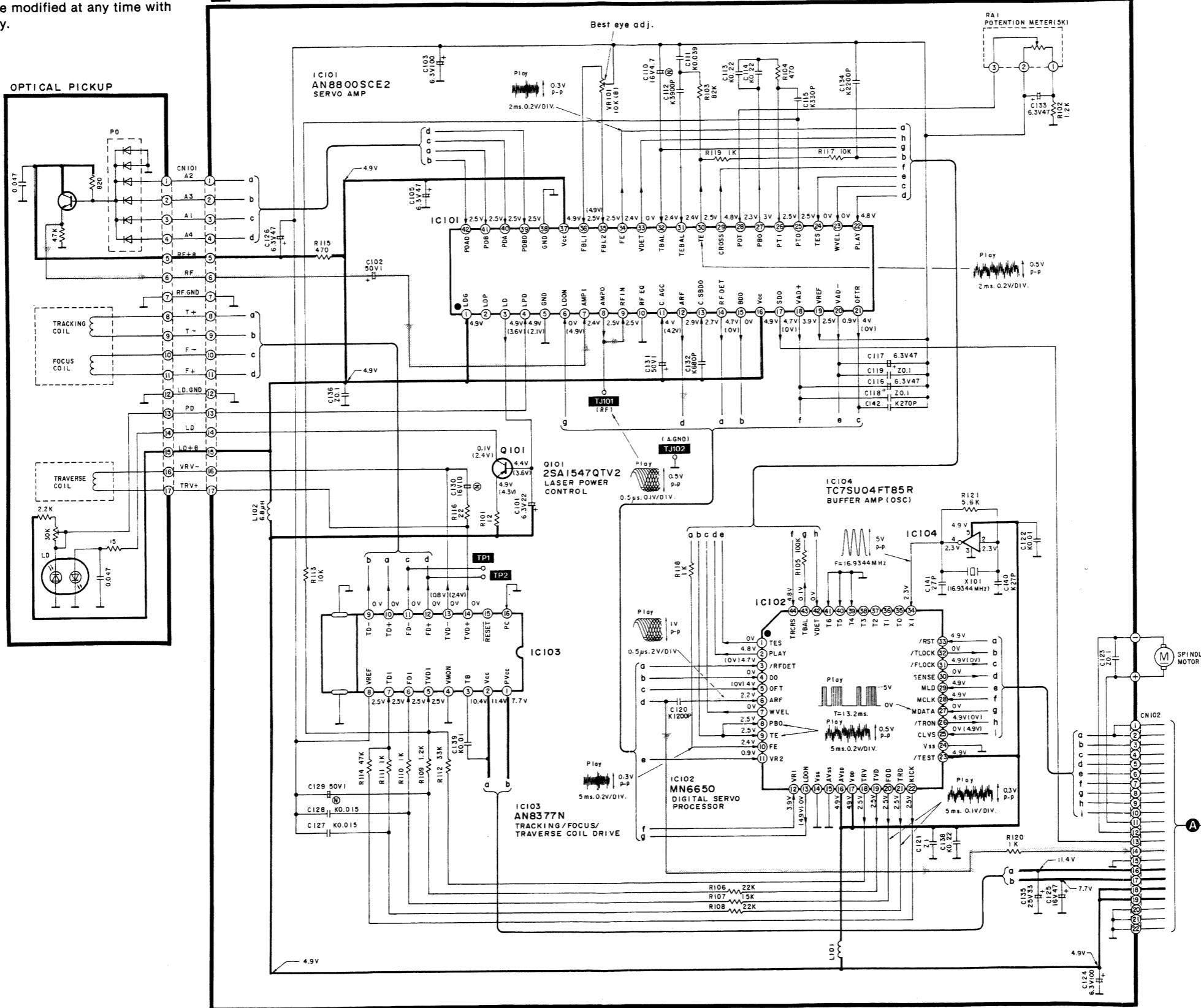
SCHEMATIC DIAGRAM

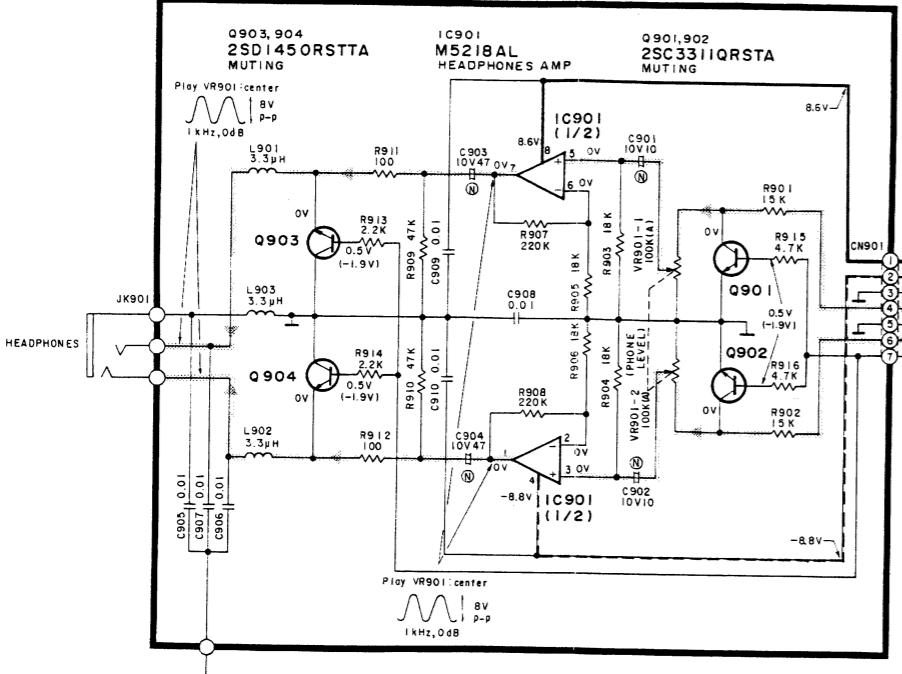
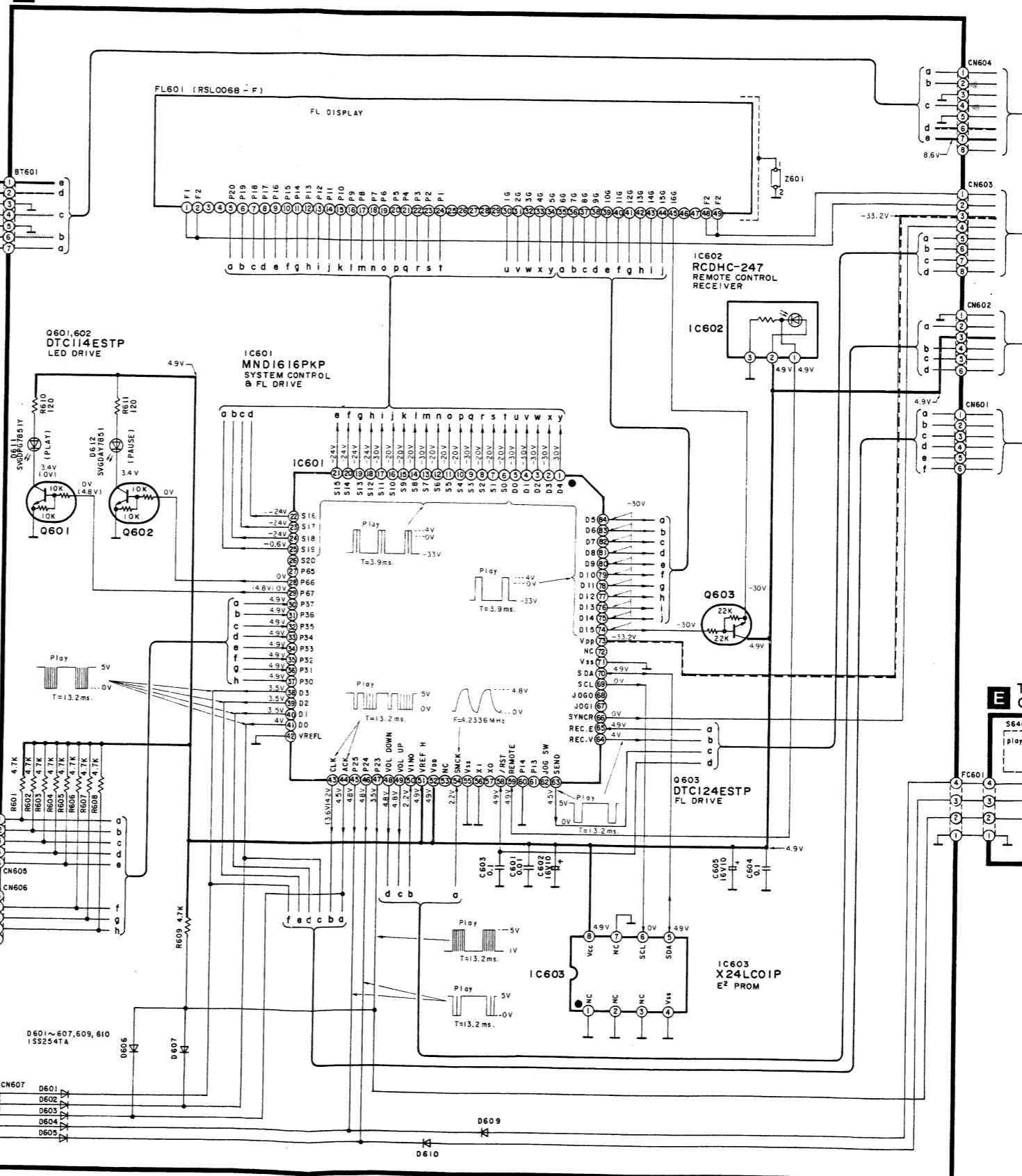
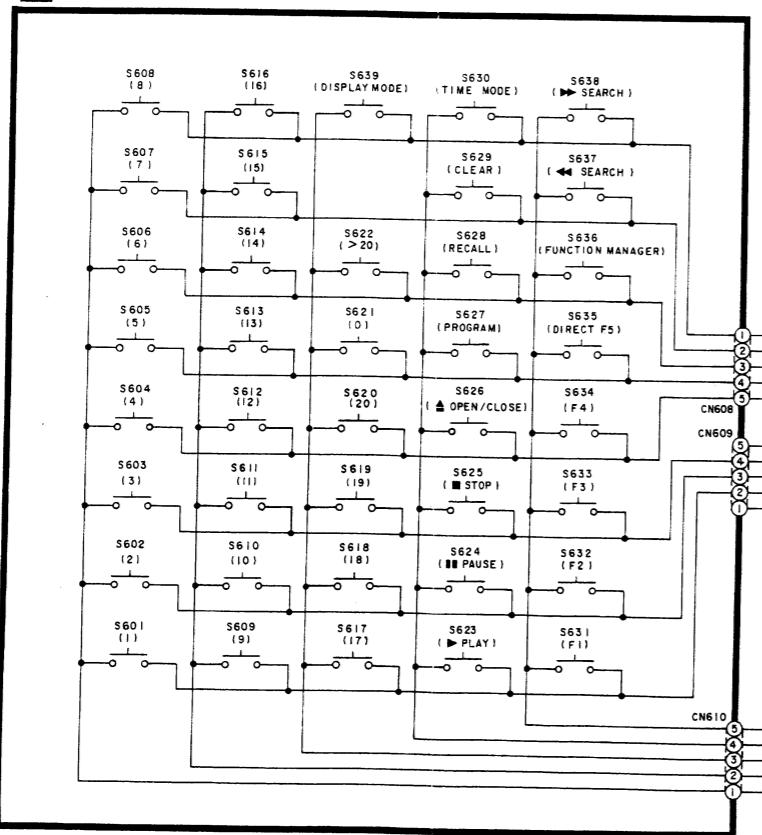
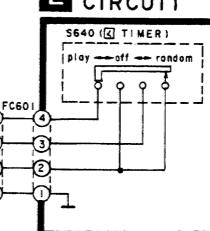
(Parts list on pages 54~57.)

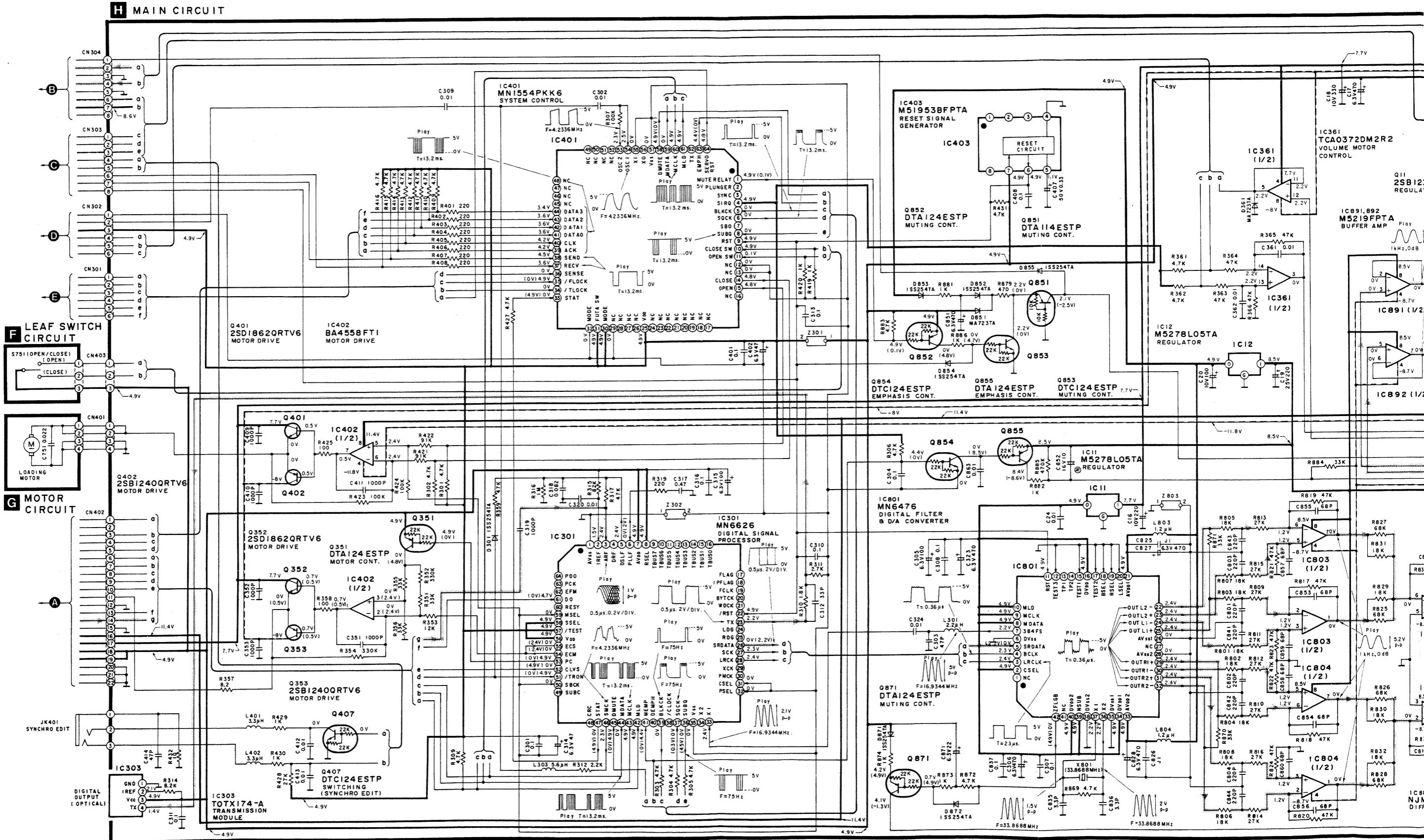
A

A SERVO CIRCUIT

This schematic diagram may be modified at any time with development of new technology.



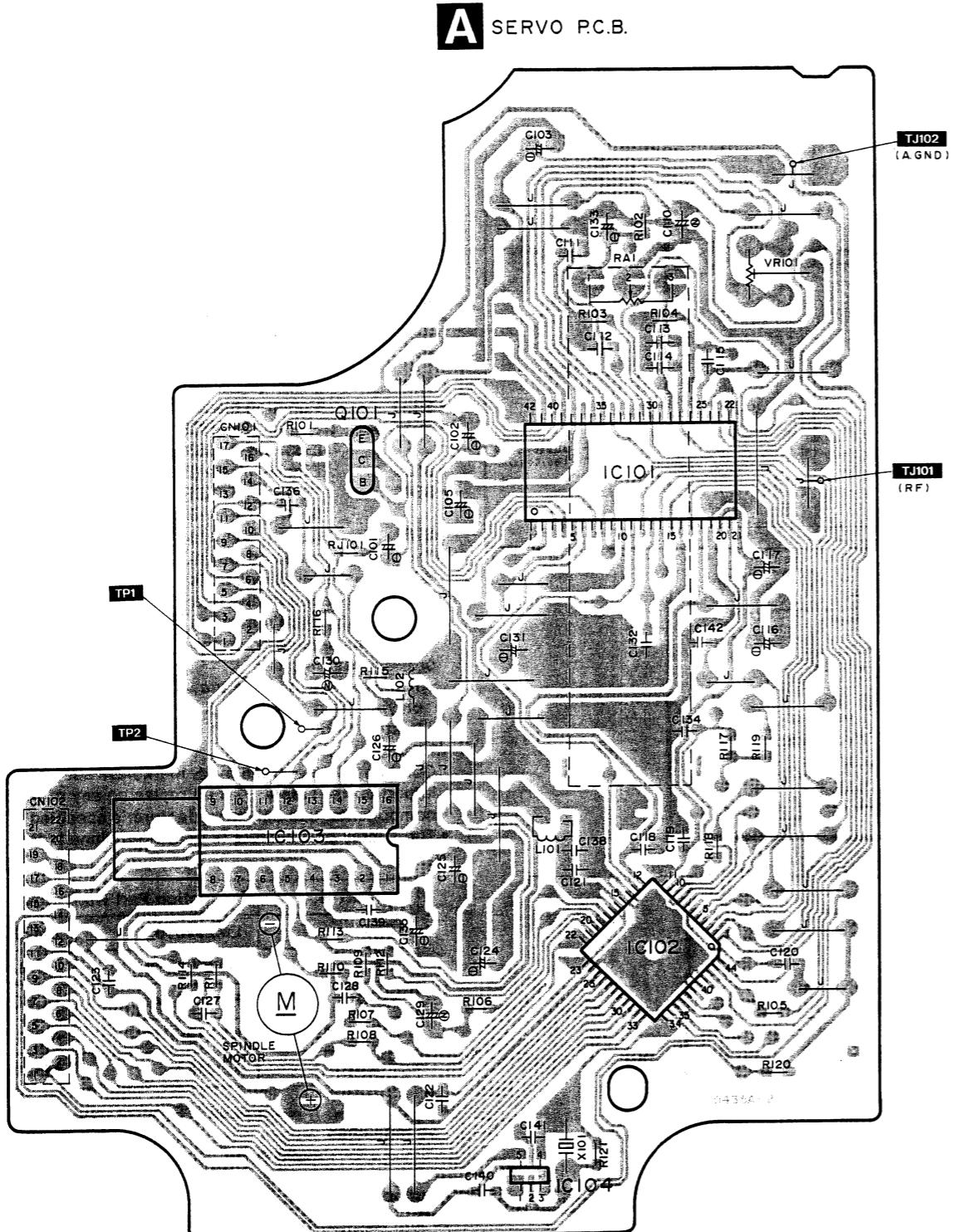
B HEADPHONES JACK CIRCUIT**D FL DRIVE CIRCUIT****C OPERATION CIRCUIT****E TIMER SWITCH CIRCUIT**



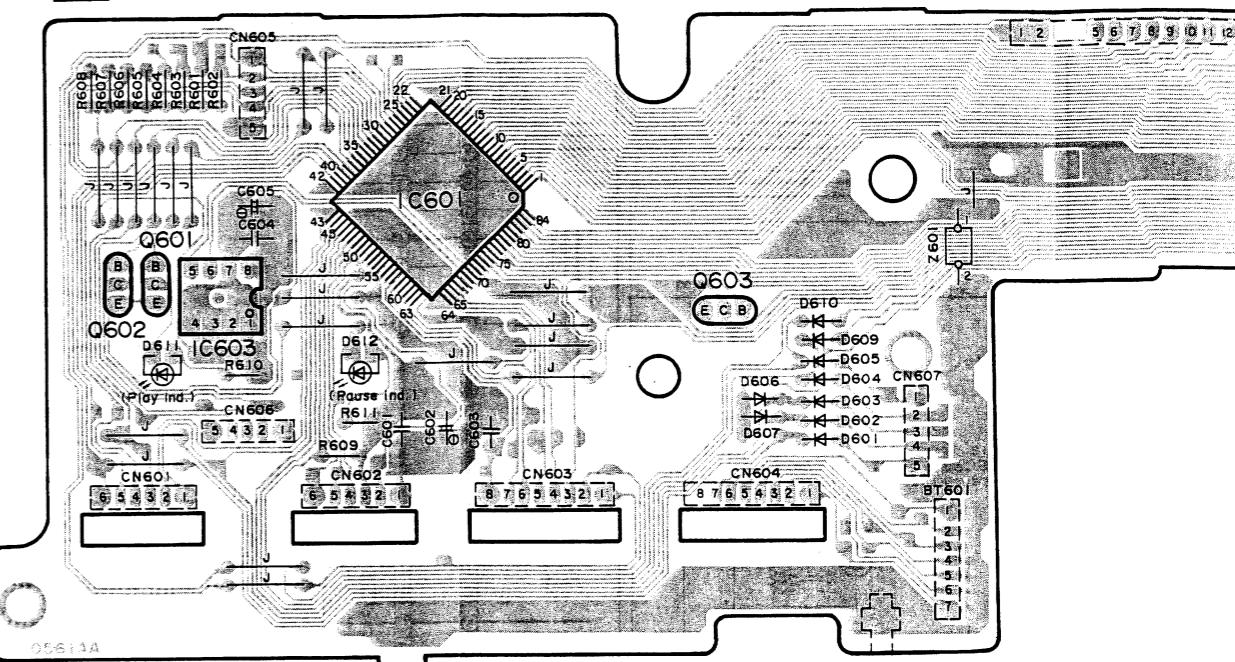
1 2 3 4 5 6 7 8 9 10

■ PRINTED CIRCUIT BOARDS

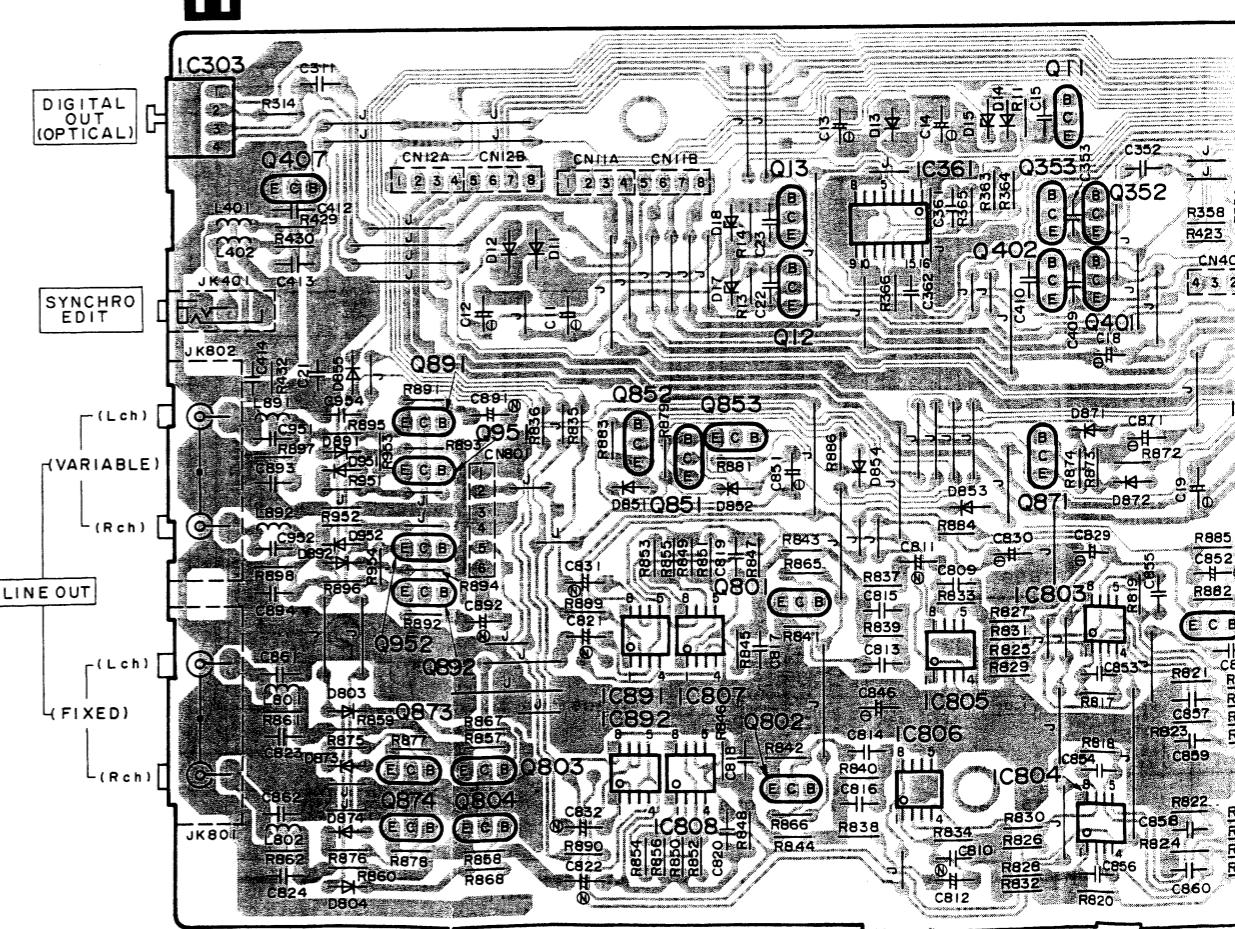
A

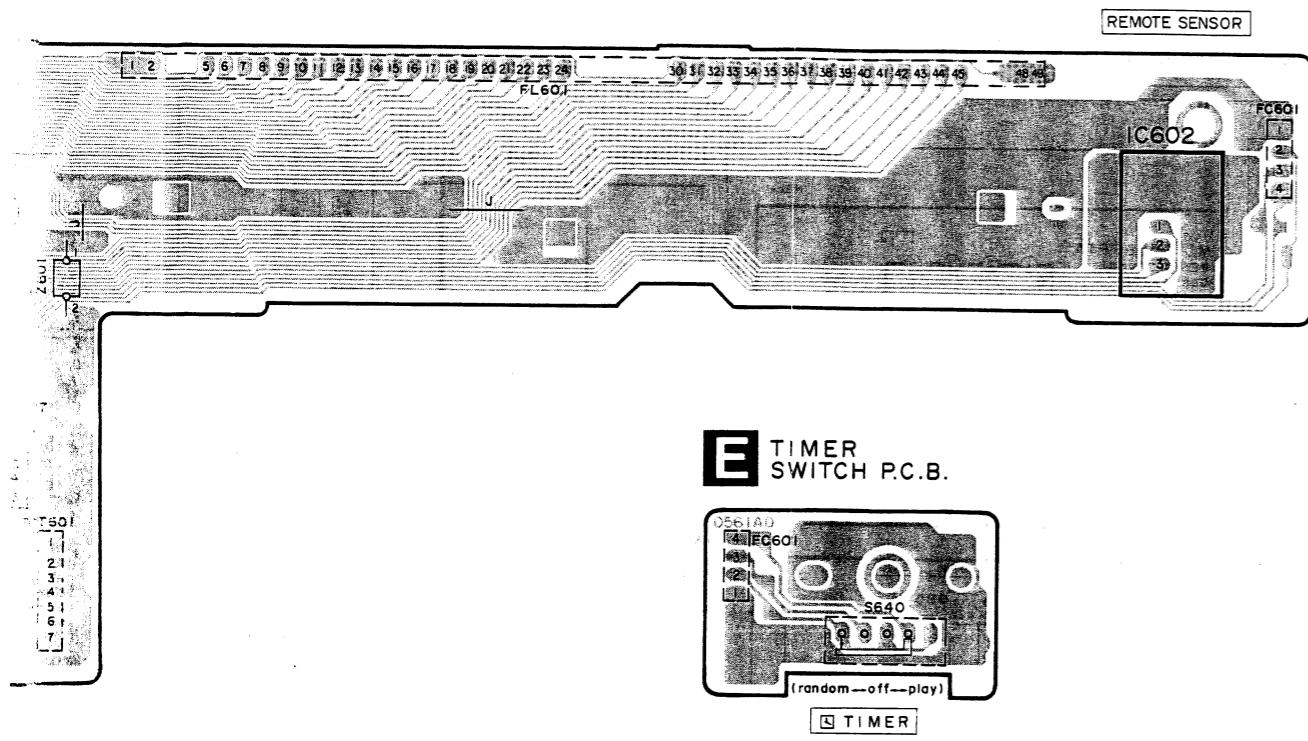
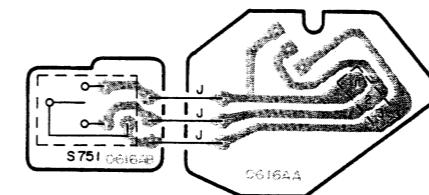
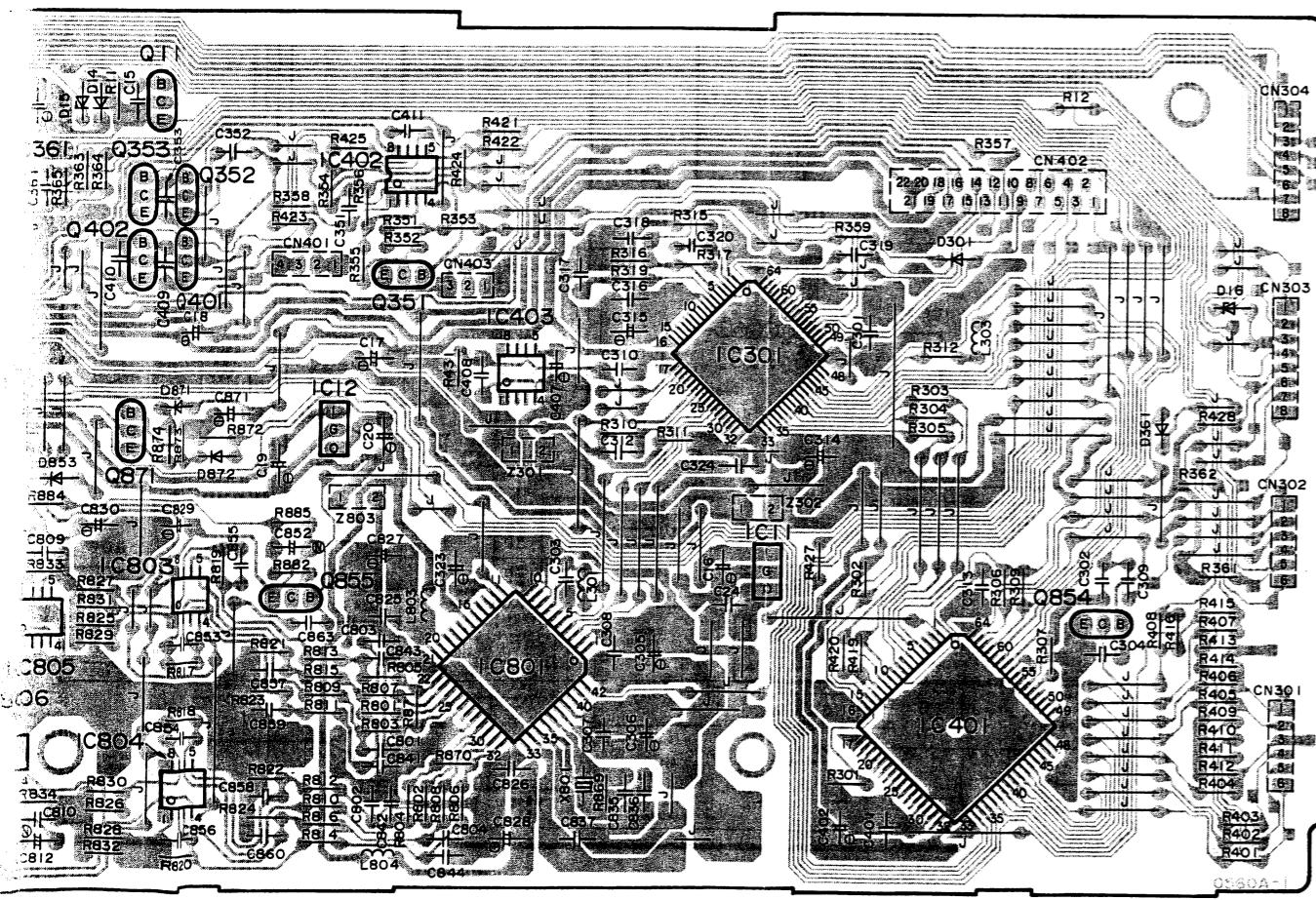
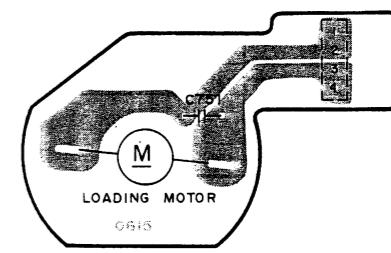
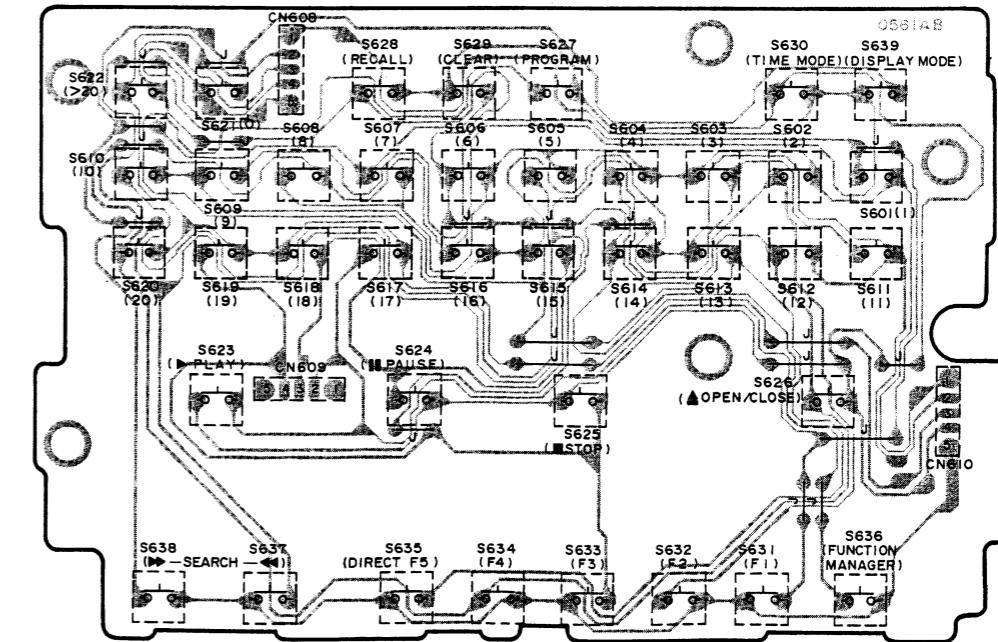


D FL DRIVE P.C.B.



H MAIN P.C.B.



**E** TIMER
SWITCH P.C.B.**F** LEAF SWITCH P.C.B.**G** MOTOR P.C.B.**C** OPERATION P.C.B.

20

21

22

23

24

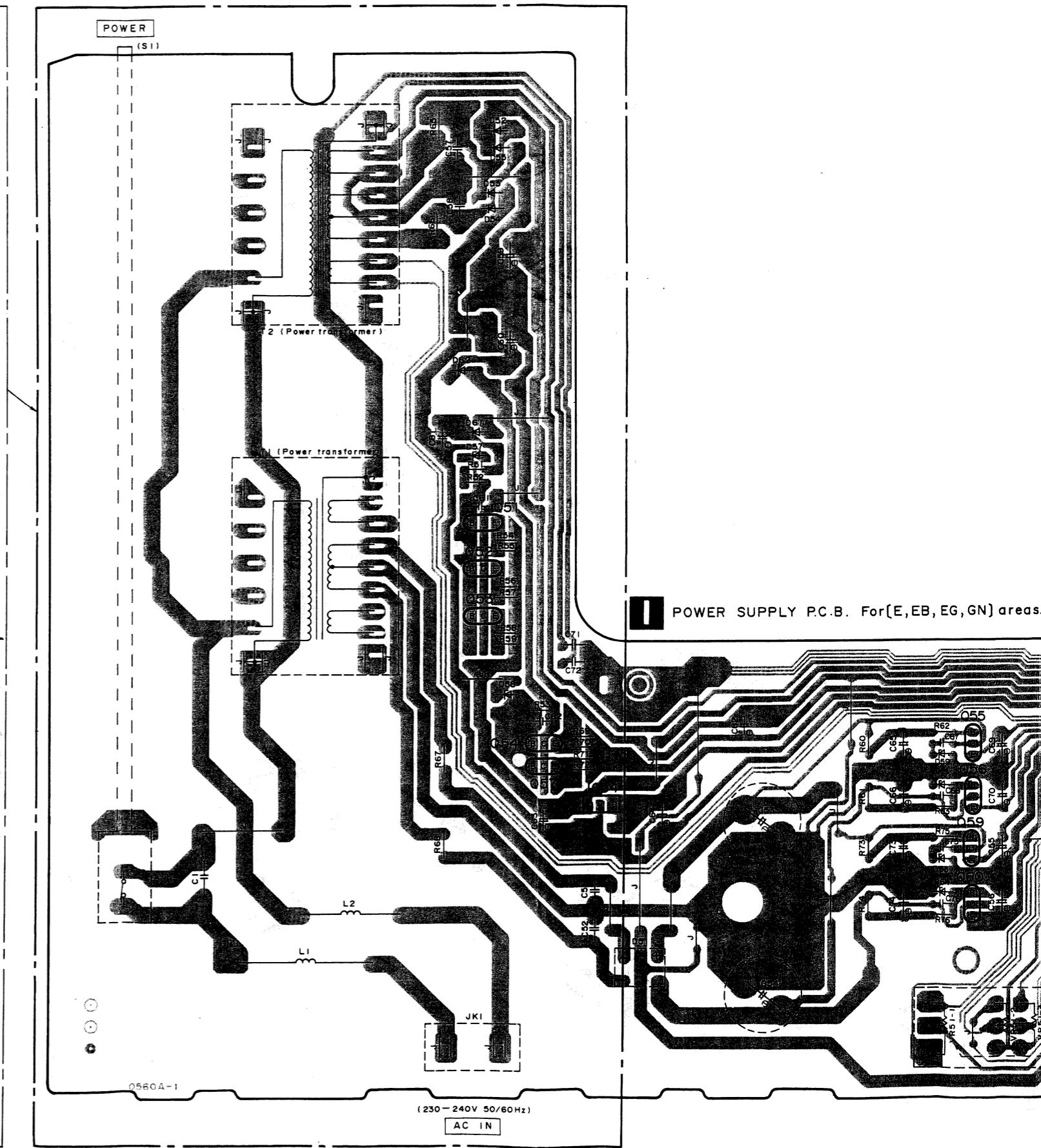
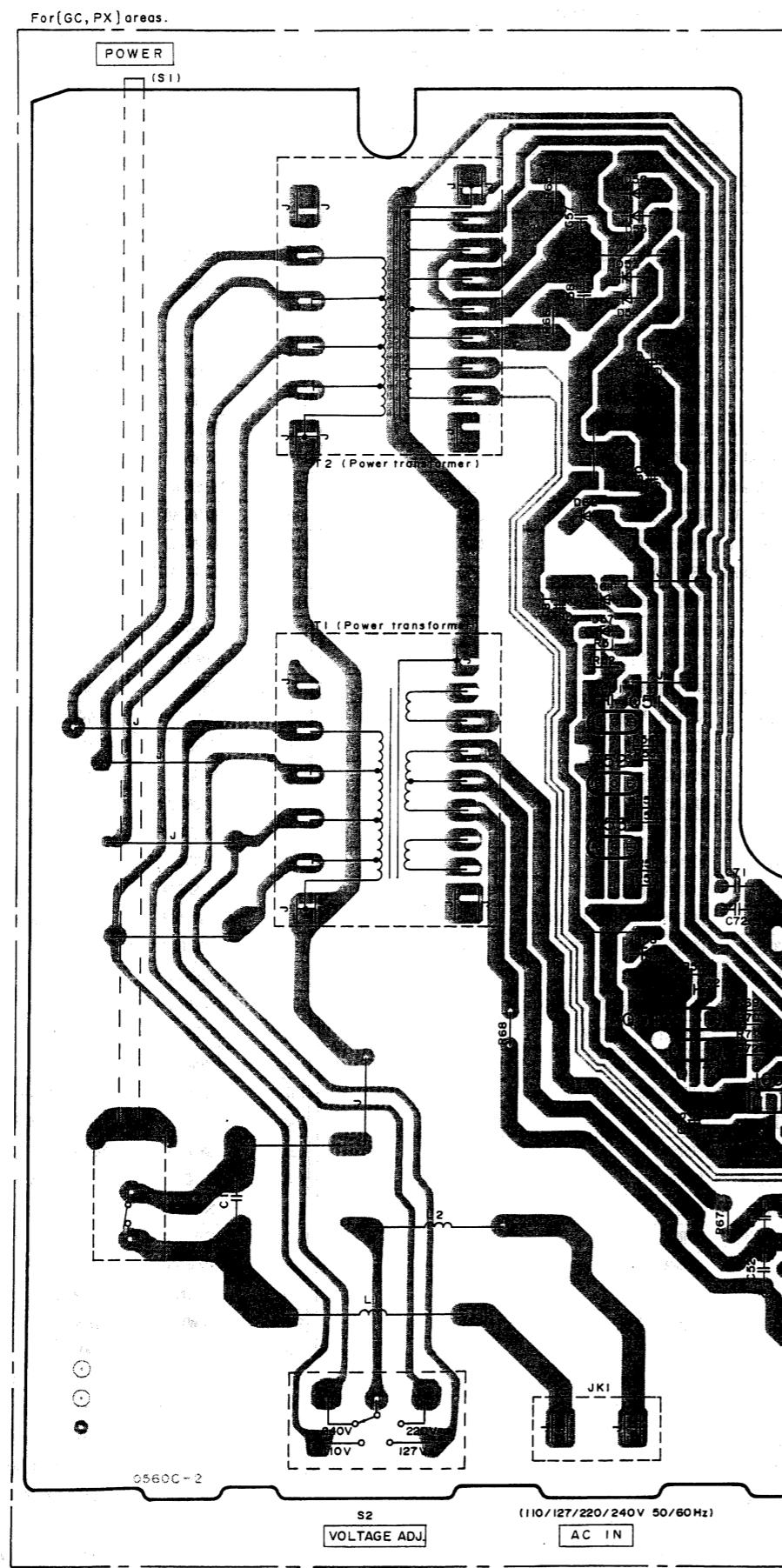
25

26

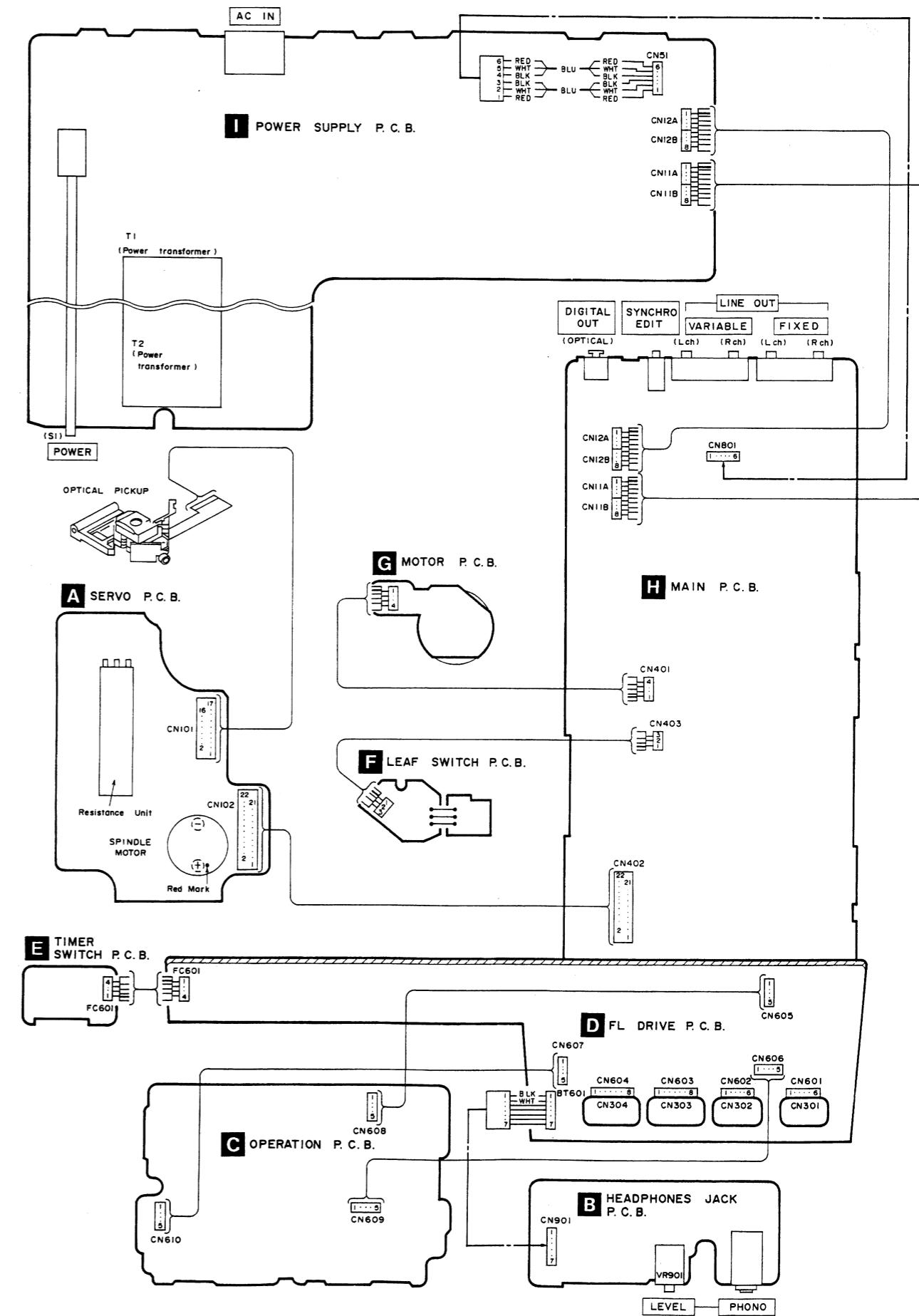
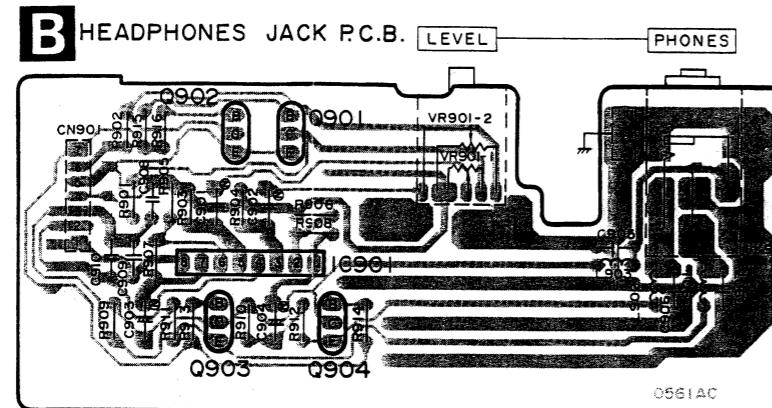
28

29

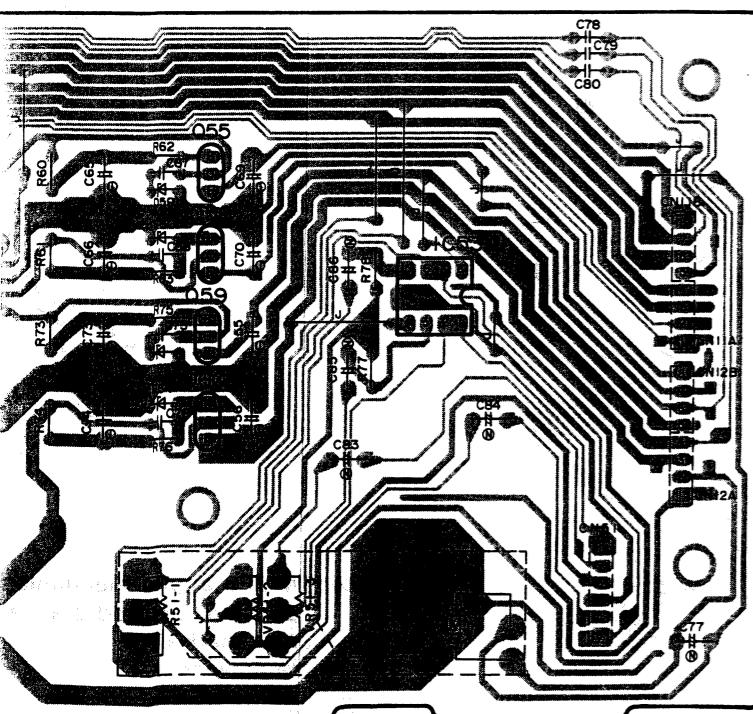
30



WIRING CONNECTION DIAGRAM

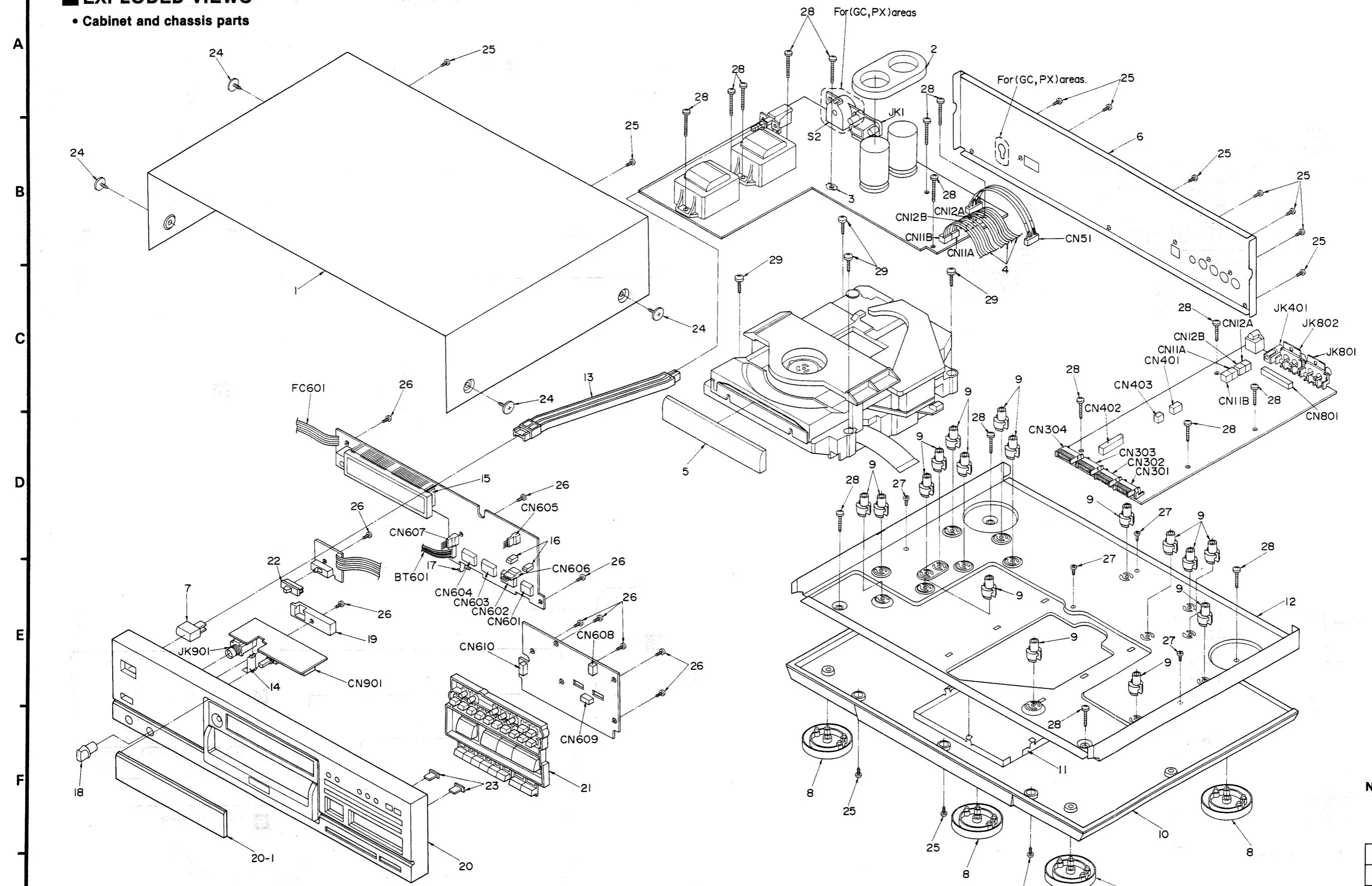


3. For [E, EB, EG, GN] areas.



■ EXPLODED VIEWS

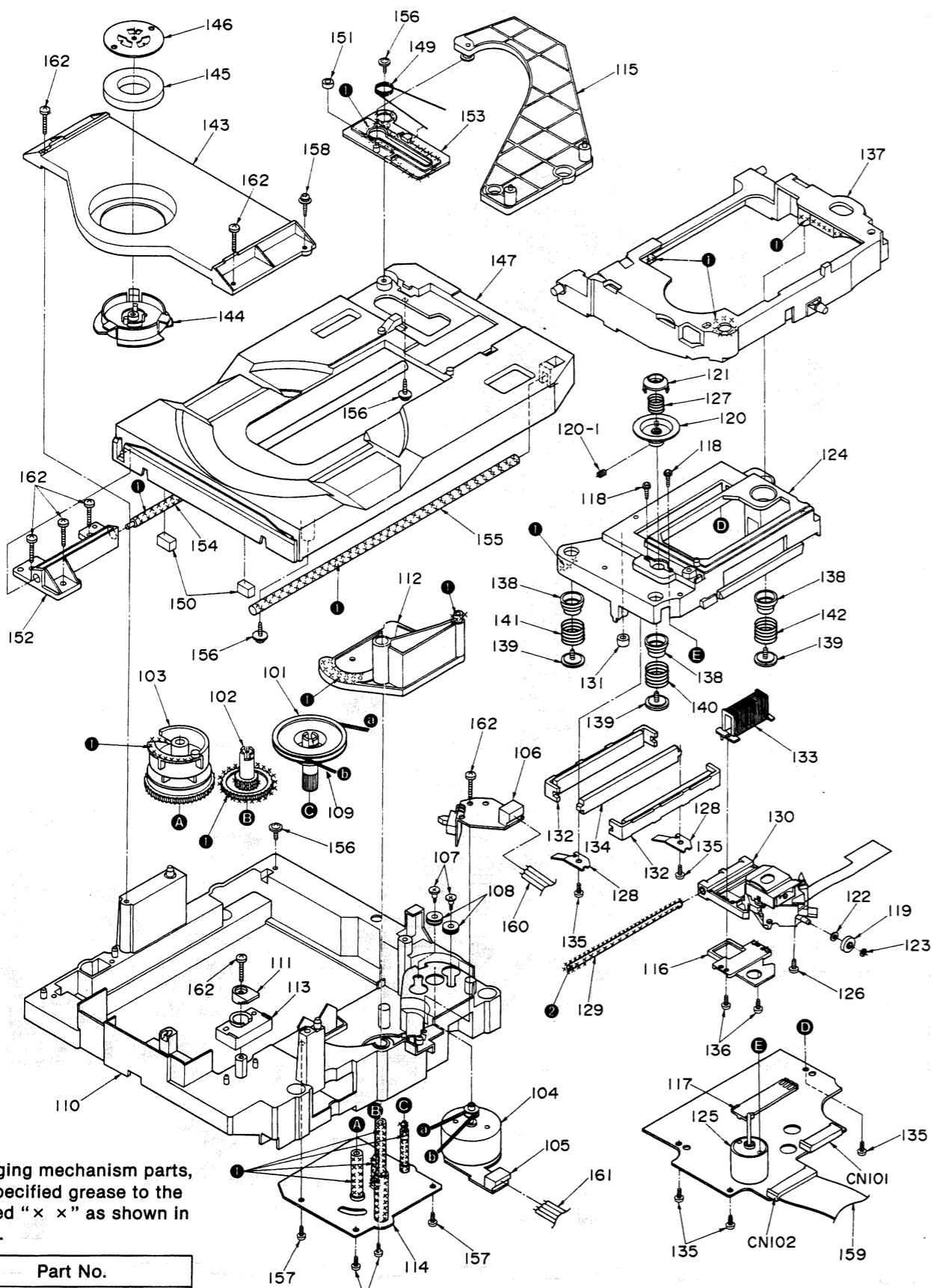
- Cabinet and chassis parts



Note: When changing materials, apply the specified areas marked "X" on the drawing.

Ref. No.	P
①	R2
②	S2

• Traverse deck parts



Note: When changing mechanism parts, apply the specified grease to the areas marked "x x" as shown in the drawing.

Ref. No.	Part No.
①	RZZ0L05
②	SZZ0L31

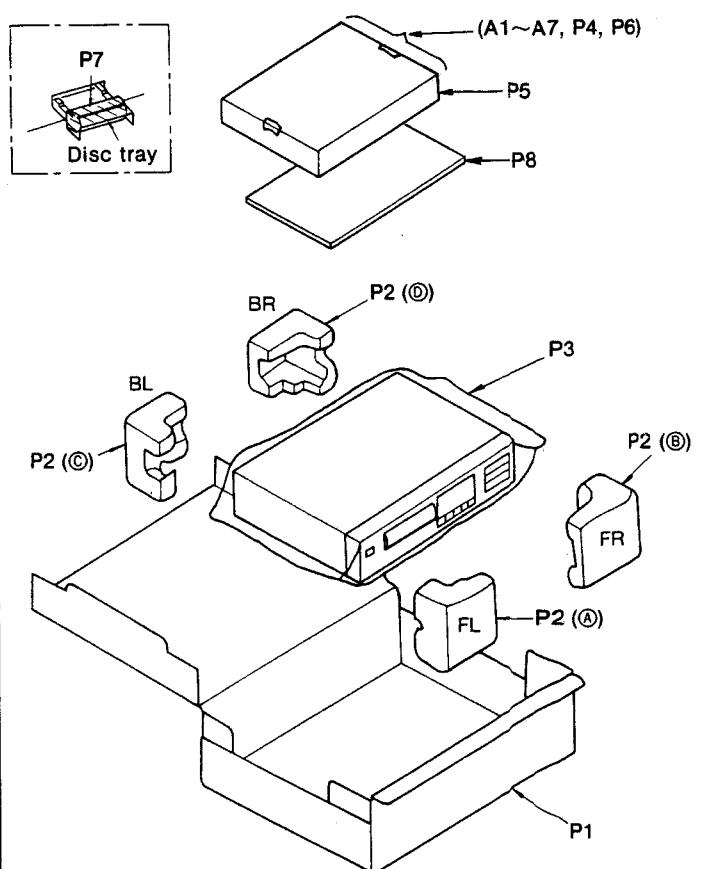
REPLACEMENT PARTS LIST

Notes : * Important safety notice:
Components identified by Δ mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.
* The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.)
Parts without these indications can be used for all areas.
* Warning: This product uses a laser diode. Refer to caution statements on page 3.
* ACHTUNG:
Die Lasereinheit nicht zerlegen.
Die Lasereinheit darf nur gegen eine vom Hersteller spezifizierte Einheit ausgetauscht werden.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		CABINET AND CHASSIS		108	RHG3032ZA	MOTOR CUSHION RUBBER	
1	RFKKLPS700-K	CABINET		109	RMG0121	BELT	
2	RMF0050	SPONGE		110	RMR0381-2	LOADING BASE	
3	SNE1004-1	GND PLATE		111	RMR0384-3	SHAFT HOLDER(R)	
4	RE20316	FLAT CABLE(8P)		112	RMR0386-3	DRIVE PLATE	
5	RGK0344A-1K	TRAY ORNAMENT		113	RMR0411-2	SHAFT HOLDER PLATE	
6	RFKHLPS900E	REAR PANEL	(E)	114	RXA0093	GEAR BASE ASS'Y	
6	RFKHLPS900EB	REAR PANEL	(EB, GN)	115	RXL0066	ROTATION LEVER	
6	RGR0064G-B1	REAR PANEL	(EG)	116	SHRD176-E	BRUSH HOLDER	
6	RGR0064H-A1	REAR PANEL	(GC)	117	SJED10	POTENTION METER HOLDER	
6	RFKHLPS900PX	REAR PANEL	(PX)	118	RMQ0048	SCREW	
7	RGU0030	POWER BUTTON		119	RMR0463	ROLLER	
8	RKA0009-1	FOOT		120	SDOD28-2E	TURNTABLE ASS'Y	
9	RKQ0089	P. C. B. SUPPORT		120-1	XXE26D5	SCREW	
10	RKU0030-K	BOTTOM BOARD		121	SDOD29-2	RING	
11	RMA0470	SHIELD PLATE		122	SHWD33	WASHER	
12	RMKD118C	CHASSIS		123	SHWD34	WASHER	
13	RMM0048	POWER ROD		124	SISD22-5	TRAVERSE BASE	
14	RMC0063	HEADPHONES EARTH ANGLE		125	SJGDRF310T-2	SPINDLE MOTOR	
15	RMN0056	FL. HOLDER		126	SNSD31	SCREW	
16	SHRD169	LED HOLDER		127	SRQA010N04	T. T. SPRING	
17	SUSD144	EARTH ANGLE		128	SUWD112-2	SHAFT HOLDER	
18	RGW0048	HEADPHONES VOLUME KNOB		129	SUXD123-1	GUIDE SHAFT	
19	RMR0375-K	HEADPHONES HOLDER		130	SOAD70A	OPTICAL PICKUP	Δ
20	RFKGLPS900PP	FRONT PANEL ASS'Y		131	SHGD148	STOPPER RUBBER	
20-1	RKW0135-R2	METER ORNAMENT PLATE		132	RFKNLPC363P	YOKE(A)	
21	RGU0511A-Y	OPERATION BUTTON		133	SORD46-E	COIL ASS'Y	
22	SBD143	TIMER BUTTON		134	SOYD22-1	YOKE(B)	
23	SHRD133	INDICATOR		135	XTB3+10G	SCREW	
24	SNE2129-1	SCREW		136	SNSD39	SCREW	
25	XTB3+&FZ1	SCREW		137	RXQ0157	SUB BASE ASS'Y	
26	XTB3+8JFZ	SCREW		138	SHGD153-1	FLOATING RUBBER	
27	XTB3+10G	SCREW		139	SNSD33	SCREW	
28	XTB3+20JFZ	SCREW		140	SUSD136-3	FLOATING SPRING A	
29	XTB3+8F	SCREW		141	SUSD137-1	FLOATING SPRING B	
		TRAVERSE DECK		142	SUSD145-1	FLOATING SPRING C	
				143	RMR0385-1	CLAMP PLATE	
				144	SIRD51-1	CLAMPER	
				145	SOMD4	MAGNET	
				146	SOYD2	YOKE	
				147	RFKNLPS700E	DISC TRAY ASS'Y	
				149	RME0074-1	TRAY SPRING	
				150	RMG0199	TRAY CUSHION RUBBER	
				151	RMG0200	CUSHION RUBBER	
				152	RMR0383-1	SHAFT HOLDER(L)	
				153	RMR0412-3	SLIDE PLATE	
				154	RMS0265-1	TRAY GUIDE SHAFT(L)	

Ref. No.	Part No.	Part Name & Description	Remarks
155	RMS0309-1	TRAY GUIDE SHAFT(R)	
156	XIWS3+10Q	SCREW	
157	XTB3+10JFZ	SCREW	
158	XYN3+F8	SCREW	
159	REZ0328	FPC(22P)	
160	REZ0338-1	FLAT CABLE(3P)	
161	REZ0341	FLAT CABLE(4P)	
162	XTB3+12JFZ	SCREW	
		PACKING MATERIAL	
P1	RPG0894	PACKING CASE	(E, EB, EG, GC, GN)
P1	RPG0893	PACKING CASE	(PX)
P2	RPN0370	PAD	
P3	XZB60X60A01	PROTECTION BAG(UNIT)	
P4	SPB1061	PROTECTION BAG(F. B.)	
P5	SPSD152	ACCESSORIES BOX	
P6	XZB26X17C03	PROTECTION BAG(CORD)	
P7	RPH086	PROTECTION SHEET	
P8	RPQ0164	PAD	
		ACCESSORIES	
A1	RFKSLPS900E	INST. MANUAL ASS'Y	(E)
A1	RQT1079-B	INSTRUCTION MANUAL	(EB, GN)
A1	RQT1080-D	INSTRUCTION MANUAL	(EG)
A1	RQT1077-G	INSTRUCTION MANUAL	(GC)
A1	RQT1081-M	INSTRUCTION MANUAL	(PX)
A2	RQA0013	WARRANTY CARD	(E, EB, EG)
A2	SQX7186	WARRANTY CARD	(GN)
A2	SQX7071-1	WARRANTY CARD	(PX)
A3	RQCB0169	SERVICENTER LIST	(E, EB, EG, GC, GN)
A4	SFDAC05E03	AC POWER SUPPLY CORD	(E, EG) △
A4	SJA193	AC POWER SUPPLY CORD	(EB) △
A4	RJA0004	AC POWER SUPPLY CORD	(GC, PX) △
A4	SJA173	AC POWER SUPPLY CORD	(GN) △
A5	SJP2249-4	STEREO CONNECTION CABLE	
A6	RAK-SL512W	REMOTE CONTROL TRANSMITTER	
A6-1	RKKD020-K	BATTERY COVER	
A7	SJP9215	POWER PLUG ADAPTOR	(GC, PX) △

■ PACKING



(P2: Ⓐ Ⓑ Ⓒ Ⓓ: Part No. RPN0370)

REPLACEMENT PARTS LIST

Notes : * Important safety notice:
 Components identified by Δ mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.
 * The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.)
 Parts without these indications can be used for all areas.
 * Warning: This product uses a laser diode. Refer to caution statements on page 3.
 * ACHTUNG:
 Die Lasereinheit nicht zerlegen.
 Die Lasereinheit darf nur gegen eine vom Hersteller spezifizierte Einheit ausgetauscht werden.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
				Q801, 802	2SC3311A-Q	TRANSISTOR	
		INTEGRATED CIRCUIT(S)		Q803, 804	2SD1450RTA	TRANSISTOR	
IC11, 12	M5278L05TA	IC, REGULATOR		Q851	DTA114ESTP	TRANSISTOR	
IC53	NJM4580D	IC, BUFFER AMP		Q852	DTA124ESTP	TRANSISTOR	
IC54	LM2940T5	IC, REGULATOR		Q853, 854	DTC124EST	TRANSISTOR	
IC101	AN8800SCE2	IC, SERVO AMP		Q855	DTA124ESTP	TRANSISTOR	
IC102	MN6650	IC, DIGITAL SERVO PROCESSOR		Q871	DTA124ESTP	TRANSISTOR	
IC103	AN8377N	IC, COIL DRIVE		Q873, 874	2SC3311A-Q	TRANSISTOR	
IC104	TC7SU04FT85R	IC, BUFFER AMP(OSC)		Q891, 892	2SD1450RTA	TRANSISTOR	
IC301	MN6626	IC, DIGITAL SIGNAL PROCESSOR		Q901, 902	2SC3311A-Q	TRANSISTOR	
IC303	TOTX174-A	IC, TRANSMISSION MODULE		Q903, 904	2SD1450RTA	TRANSISTOR	
IC361	TCAD372DM2R2	IC, VOLUME MOTOR DRIVE		Q951, 952	2SC3311A-Q	TRANSISTOR	
IC401	MN1554PKK6	IC, SYSTEM CONTROL					
IC402	SVIBA4558F	IC, MOTOR DRIVE				DIODE (S)	
IC403	M51953BFPTA	IC, RESET SIGNAL GENERATOR		D11-14	SVD1SR35200A	DIODE	Δ
IC601	MND1616PKP	IC, SYSTEM CONTROL&FL DRIVE		D15	MA4330MTA	DIODE	
IC602	RCD0003	IC, REMOTE CONTROL RECEIVER		D16	MA4091-M	DIODE	
IC603	X24LC01P	IC, E. E. PROM		D17, 18	MA4120	DIODE	
IC801	MN6476	IC, DIGITAL FILTER&D/A CONV.		D51	SVDRDF02M	DIODE	
IC803-808	NJM4580ED-T1	IC, OP AMP.		D52-55	SVD1SR35200A	DIODE	Δ
IC891, 892	M5219FP	IC, BUFFER AMP.		D57, 58	MA4082MTA	DIODE	
IC901	M5218L	IC, HEADPHONES AMP.		D59, 60	MA4091-M	DIODE	
		TRANSISTOR(S)		D61, 62	SVD1SR35200A	DIODE	Δ
Q11	2SB1238QSTV6	TRANSISTOR		D63, 64	MA4091-M	DIODE	
Q12	2SC3311A-Q	TRANSISTOR		D301	ISS254TA	DIODE	
Q13	2SA1309A-R	TRANSISTOR		D361	MA723TA	DIODE	
Q51-53	2SD2037DEFTA	TRANSISTOR		D601-607	ISS254TA	DIODE	
Q54	2SB1357DEFTA	TRANSISTOR		D609, 610	ISS254TA	DIODE	
Q55	2SD1862QRTV6	TRANSISTOR		D611	SVGDPG7851Y	DIODE	
Q56	2SB1240-P	TRANSISTOR		D612	SVGDAY7851	DIODE	
Q57	2SB1357DEFTA	TRANSISTOR		D803, 804	ISS254TA	DIODE	
Q59	2SD1862QRTV6	TRANSISTOR		D851	MA723TA	DIODE	
Q60	2SB1240-P	TRANSISTOR		D852-855	ISS254TA	DIODE	
Q101	2SA1547QTV2	TRANSISTOR		D871-874	ISS254TA	DIODE	
Q351	DTA124ESTP	TRANSISTOR		D891, 892	ISS254TA	DIODE	
Q352	2SD1862QRTV6	TRANSISTOR		D951, 952	ISS254TA	DIODE	
Q353	2SB1240-P	TRANSISTOR				VARIABLE RESISTOR(S)	
Q401	2SD1862QRTV6	TRANSISTOR		VR51	EUWMJU048B15	V. R. VOLUME UP/DOWN	
Q402	2SB1240-P	TRANSISTOR		VR101	EVND3AA00B14	V. R. BEST EYE ADJ.	
Q407	DTC124EST	TRANSISTOR		VR901	EVJCB0F02A15	V. R. HEADPHONES VOLUME	
Q601, 602	DTC114ESTP	TRANSISTOR				COMPONENT COMBINATION(S)	
Q603	DTC124EST	TRANSISTOR					

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
				S617	EVQ21405R	SW, 17	
Z301, 302	EXCELDR35V	COMBINATION PART		S618	EVQ21405R	SW, 18	
Z601	EXCELSA35	COMBINATION PART		S619	EVQ21405R	SW, 19	
Z803	EXCELDR35V	COMBINATION PART		S620	EVQ21405R	SW, 20	
				S621	EVQ21405R	SW, 0	
		COIL (S)		S622	EVQ21405R	SW, >20	
				S623	EVQ21405R	SW, PLAY	
L1, 2	SLQX400-D	COIL	△	S624	EVQ21405R	SW, PAUSE	
L101	RLB0003	COIL		S625	EVQ21405R	SW, STOP	
L102	RELJHC6R8KTD	COIL		S626	EVQ21405R	SW, OPEN/CLOSE	
L301	RLQZP2R2KT-Y	COIL		S627	EVQ21405R	SW, PROGRAM	
L303	RLQZP5R6KT-Y	COIL		S628	EVQ21405R	SW, RECALL	
L401, 402	RLQZP3R3KT-Y	COIL		S629	EVQ21405R	SW, CLEAR	
L801, 802	RLQZP3R3KT-Y	COIL		S630	EVQ21405R	SW, TIME MODE	
L803, 804	RLQZP1R2KT-Y	COIL		S631	EVQ21405R	SW, F1	
L891, 892	RLQZP3R3KT-Y	COIL		S632	EVQ21405R	SW, F2	
L901-903	RLQZP3R3KT-Y	COIL		S633	EVQ21405R	SW, F3	
				S634	EVQ21405R	SW, F4	
		TRANSFORMER (S)		S635	EVQ21405R	SW, DIRECT/F5	
T1, 2	RTP1K4B012	POWER TRANSFORMER	(E, EB, EG, GN) △	S636	EVQ21405R	SW, FUNCTION MANAGER	
T1, 2	RTP1K4E020	POWER TRANSFORMER	(GC, PX) △	S637	EVQ21405R	SW, R. SEARCH	
		OSCILLATOR(S)		S638	EVQ21405R	SW, F. SEARCH	
X101	RSXZ16M9M01T	OSCILLATOR(16. 9344MHz)		S639	EVQ21405R	SW, DISPLAY MODE	
X301	SVQ49U338S	OSCILLATOR(33. 8688MHz)		S640	RSS3A18YA-H	SW, TIMER	
				S751	RSH2B001	SW, OPEN/CLOSE DET.	
		DISPLAY TUBE				CONNECTOR(S) & SOCKET(S)	
FL601	RSL0068-F	DISPLAY TUBE		CN51	REX0351	CONNECTOR(6P)	
		SWITCH(ES)		CN101	SJSD1727-1	CONNECTOR(17P)	
S1	ESB8249V	SW, POWER	△	CN102	SJSD2227-1	CONNECTOR(22P)	
S2	SSR187-1	SW, VOLTAGE ADJ.	(GC, PX) △	CN301, 302	RJU003K006M1	SOCKET(6P)	
S601	EVQ21405R	SW, 1		CN303, 304	RJU003K008M1	SOCKET(8P)	
S602	EVQ21405R	SW, 2		CN401	RJS1A1704	SOCKET(4P)	
S603	EVQ21405R	SW, 3		CN402	SJSD2221	CONNECTOR(22P)	
S604	EVQ21405R	SW, 4		CN403	RJS1A1703	CONNECTOR(3P)	
S605	EVQ21405R	SW, 5		CN601, 602	RJT003K006M1	CONNECTOR(6P)	
S606	EVQ21405R	SW, 6		CN603, 604	RJT003K008M1	CONNECTOR(8P)	
S607	EVQ21405R	SW, 7		CN605-607	SJT30549BB1	CONNECTOR(5P)	
S608	EVQ21405R	SW, 8		CN608-610	SJS50581BB	SOCKET(5P)	
S609	EVQ21405R	SW, 9		CN801	RJT029W06VT	CONNECTOR(6P)	
S610	EVQ21405R	SW, 10		CN901	RJP7G17ZA	CONNECTOR(7P)	
S611	EVQ21405R	SW, 11		CN11A	RJS1A1704	SOCKET(4P) (MAIN)	
S612	EVQ21405R	SW, 12		CN11A	RJS1A1704	SOCKET(4P) (POWER)	
S613	EVQ21405R	SW, 13		CN12A	RJS1A1704	SOCKET(4P) (MAIN)	
S614	EVQ21405R	SW, 14		CN12A	RJS1A1704	SOCKET(4P) (POWER)	
S615	EVQ21405R	SW, 15		CN11B	RJS1A1704	SOCKET(4P) (MAIN)	
S616	EVQ21405R	SW, 16		CN11B	RJS1A1704	SOCKET(4P) (POWER)	
				CN12B	RJS1A1704	SOCKET(4P) (POWER)	
						FLAT CABLE (S)	

Ref. No.	Part No.	Part Name & Description	Remarks			
FC601	REZ0331	FLAT CABLE(4P)				
BT601	REX0144	CONNECTOR ASS' Y(7P)				
		JACK(S)				
JK1	SJS9236	AC INLET	(E, EB, EG, GC, PX) △			
JK1	SJSD16	AC INLET	(GN) △			
JK401	RJJ33T01	SYNCHRO EDIT				
JK801	RJH3201A	LINE OUT(FIXED)				
JK802	RJH3201A	LINE OUT(VARIABLE)				
JK901	QJA0455ZC-A	HEADPHONES				
		MAGNET RESISTOR ELEMENTS				
RA1	EWS7M0A00Q53	RESISTANCE UNIT				

■ RESISTORS & CAPACITORS

Notes : * Capacity values are in microfarads (μF) unless specified otherwise, P=Pico-farads (pF) F=Farads (F)
 * Resistance values are in ohms, unless specified otherwise, 1K=1,000 (Ω) , 1M=1,000k (Ω)

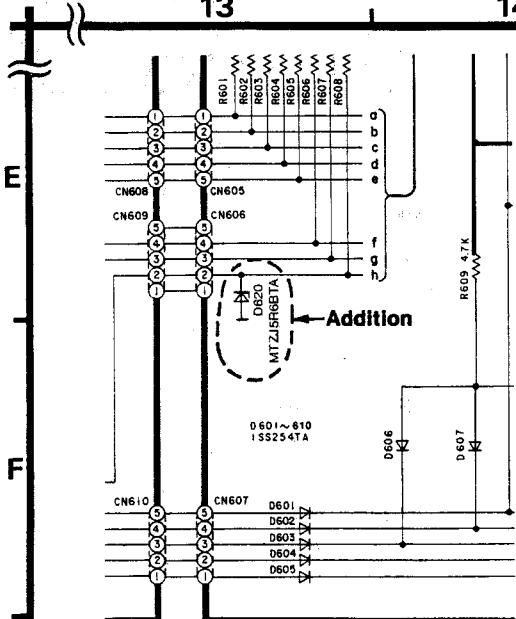
Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
			R116	ERJ6GEYJ220	1/10W 22	R421, 422	ERDS2TJ913	1/4W 91K
		RESISTORS	R117	ERJ6GEYJ103V	1/10W 10K	R423, 424	ERDS2TJ104	1/4W 100K
R11	ERDS2TJ103	1/4W 10K	R118-120	ERJ6GEYJ102V	1/10W 1K	R425	ERDS2TJ101	1/4W 100
R12	ERDS2TJ6R8	1/4W 6.8	R121	ERJ6GEYJ562V	1/10W 5.6K	R427	ERDS2TJ472	1/4W 4.7K
R13, 14	ERDS2TJ471	1/4W 470	R301-306	ERDS2TJ472	1/4W 4.7K	R428	ERDS2TJ273	1/4W 27K
R51, 52	ERDS2TJ271	1/4W 270	R307	ERDS2TJ104	1/4W 100K	R429, 430	ERDS2TJ102	1/4W 1K
R53	ERDS2TJ471	1/4W 470	R309	ERDS2TJ472	1/4W 4.7K	R431	ERDS2TJ472	1/4W 4.7K
R54-59	ERDS2TJ1R0	1/4W 1.0	R310	ERDS2TJ182	1/4W 1.8K	R432	ERDS2TJ100	1/4W 10
R60-63	ERDS2TJ221	1/4W 220	R311	ERDS2TJ272T	1/4W 2.7K	R601-609	ERDS2TJ472	1/4W 4.7K
R65-68	ERQ16NKWR15E	1W 0.15	R312	ERDS2TJ222	1/4W 2.2K	R610, 611	ERD2EJ121	1/4W 120
R69-72	ERDS2TJ1R0	1/4W 1.0	R314	ERDS2TJ822	1/4W 8.2K	R801-808	ERDAS3G183T	1/4W 18K
R73-76	ERDS2TJ221	1/4W 220	R315	ERDS2TJ823T	1/4W 82K	R809-816	ERDAS3G273T	1/4W 27K
R77, 78	ERDS2TJ104	1/4W 100K	R316	ERDS2TJ105T	1/4W 1M	R817-824	ERDAS3J473T	1/4W 47K
R101	ERJ6GEYJ120V	1/10W 12	R317	ERDS2TJ473	1/4W 47K	R825-828	ERDAS3G683T	1/4W 68K
R102	ERJ6GEYJ122V	1/10W 1.2K	R319	ERDS2TJ221	1/4W 220	R829-832	ERDAS3G183T	1/4W 18K
R103	ERJ6GEYJ823	1/10W 82K	R351	ERDS2TJ333	1/4W 33K	R833, 834	ERDAS3G103T	1/4W 10K
R104	ERJ6GEYJ471V	1/10W 470	R352	ERDS2TJ334	1/4W 330K	R835, 836	ERDS2TJ101	1/4W 100
R105	ERJ6GEYJ104V	1/10W 100K	R353	ERDS2TJ123	1/4W 12K	R837, 838	ERDAS3G822T	1/4W 8.2K
R106	ERJ6GEYJ223V	1/10W 22K	R354	ERDS2TJ334	1/4W 330K	R839, 840	ERDAS3G182	1/4W 1.8K
R107	ERJ6GEYJ153V	1/10W 15K	R355, 356	ERDS2TJ333	1/4W 33K	R841, 842	ERDAS3J105T	1/4W 1M
R108	ERJ6GEYJ223V	1/10W 22K	R357	ERDS2TJ8R2T	1/4W 8.2	R843, 844	ERDAS3G103T	1/4W 10K
R109	ERJ6GEYJ122V	1/10W 1.2K	R358	ERDS2TJ101	1/4W 100	R845, 846	ERDAS3G153T	1/4W 15K
R110, 111	ERJ6GEYJ102V	1/10W 1K	R359	ERDS2TJ473	1/4W 47K	R847, 848	ERDAS3G183T	1/4W 18K
R112	ERJ6GEYJ333V	1/10W 33K	R361, 362	ERDS2TJ472	1/4W 4.7K	R849, 850	ERDAS3J100T	1/4W 10
R113	ERJ6GEYJ103V	1/10W 10K	R363-366	ERDS2TJ473	1/4W 47K	R851, 852	ERDAS3J330T	1/4W 33
R114	ERJ6GEYJ473V	1/10W 47K	R401-408	ERDS2TJ221	1/4W 220	R853, 854	ERDAS3J332T	1/4W 3.3K
R115	ERJ6GEYJ471V	1/10W 470	R409-416	ERDS2TJ472	1/4W 4.7K	R855, 856	ERDAS3J102T	1/4W 1K
			R419, 420	ERDS2TJ102	1/4W 1K	R857-860	ERDAS3J471T	1/4W 470

■ SCHEMATIC DIAGRAM (See pages 35, 39)

D FL DRIVE CIRCUIT

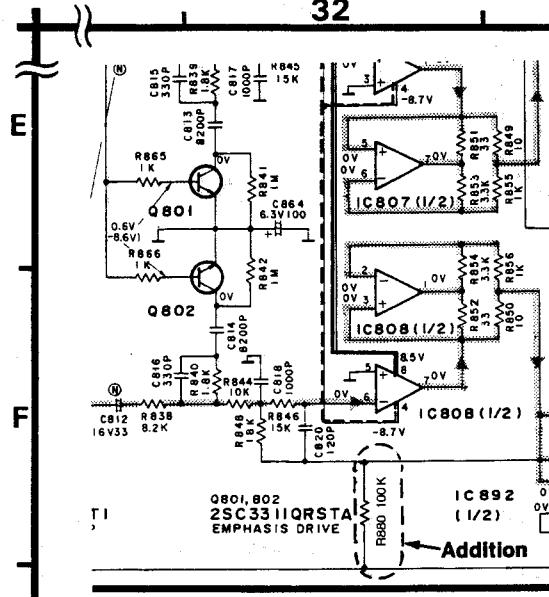
13

14



H MAIN CIRCUIT

32



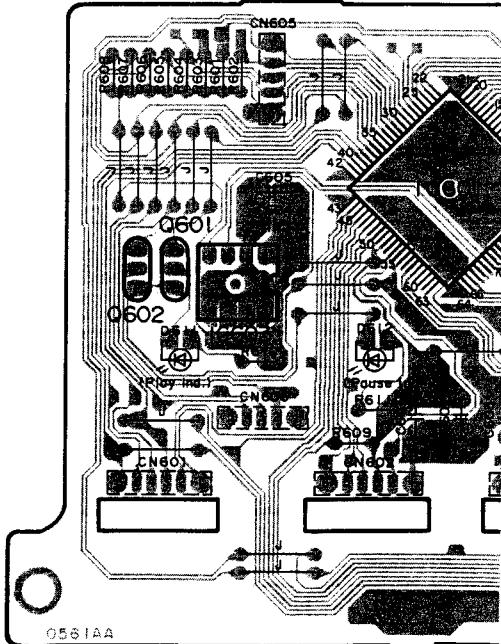
■ PRINTED CIRCUIT BOARDS (See page 42)

(ORIGINAL)

D FL DRIVE P.C.B.

A

7



D FL DRIVE P.C.B.

A

7

B

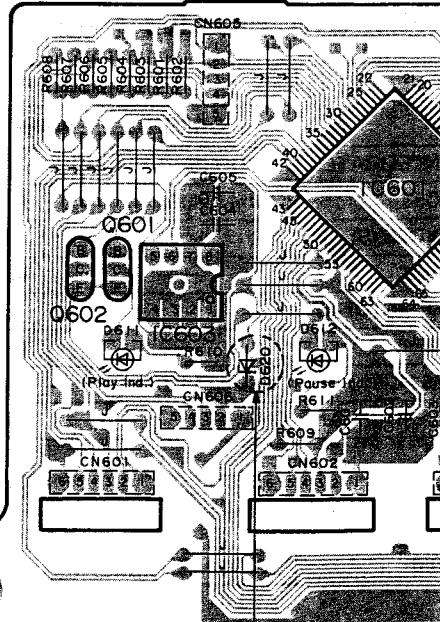
C

A

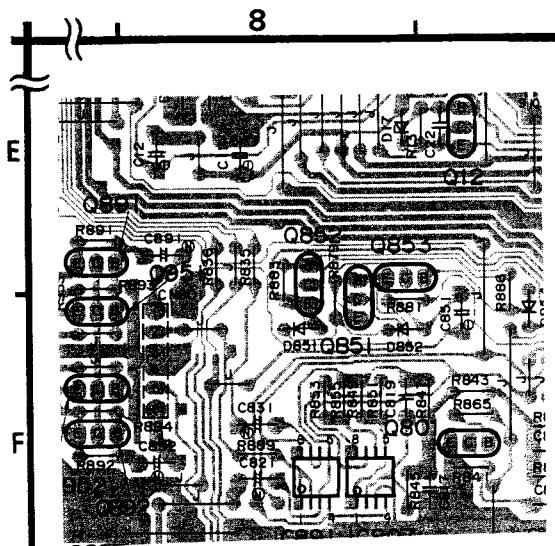
B

C

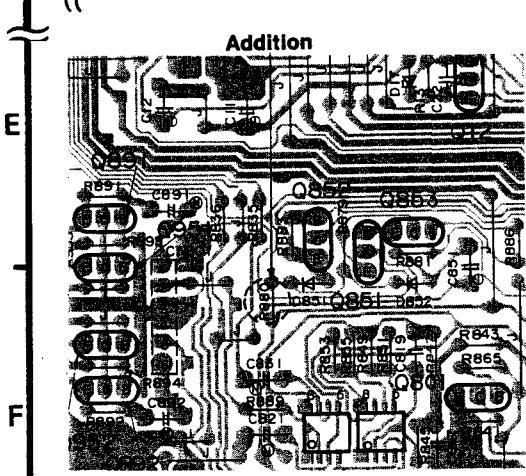
Addition



(ORIGINAL)

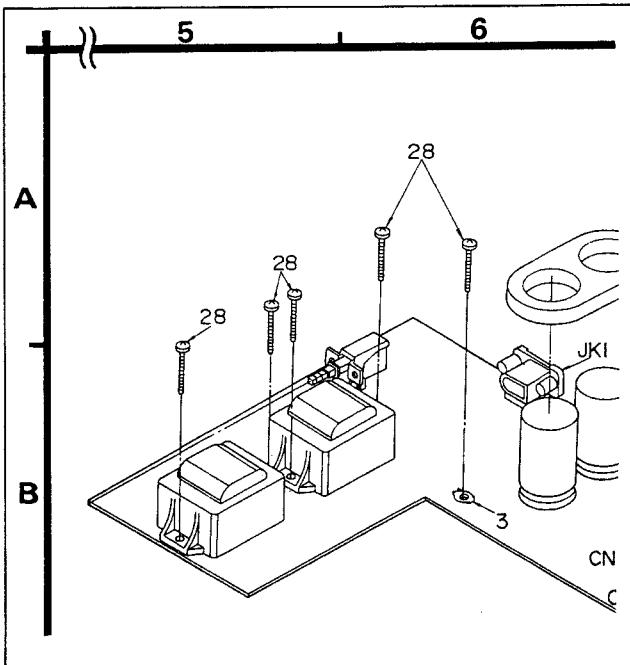
H MAIN P.C.B.

(NEW)

H MAIN P.C.B.**■ EXPLODED VIEWS (See pages 48, 49)**

- Cabinet and chassis parts

(ORIGINAL)



(NEW)

