

# Service Manual

Portable CD Player

## SL-S138

**COMPACT**  
**disc**  
**DIGITAL AUDIO**
**DIGITAL**
**MASH**<sup>※</sup>  
multi-stage noise shaping


Colour

(K)...Black Type

Areas

Suffix for Model No.	Area	Colour
(E)	Europe.	(K)

※ • MASH is a trademark of NTT.

Please file and use this manual together with the service manual for Model No. SL-XP140, Order No. AD9603057C8.

**Note:** • This simplified service manual is provided to indicate the main differences between the original model No. SL-XP140 (E) and the subsequent model No. SL-S138 (E).

## CHANGES

### ■ CHANGE IN REPLACEMENT PARTS LIST (SL-XP140 Service Manual of pages 30, 31.)

**Notes:** • Mentioned in this parts list is only those different from Model No. SL-XP140 (E).  
 All other parts are the same as for SL-XP140 (E).

Ref. No.	Change of Part No.		Part Name & Description	Remarks
	SL-XP140 (E)	→ SL-S138 (E)		
<b>CABINET AND CHASSIS</b>				
5	RFKJLXP140EK	RFKJLS138E-K	BOTTOM CABINET ASS'Y	
7	RYF0422C-K	RYF0422B-K	CD COVER ASS'Y	
<b>PACKING MATERIAL</b>				
P1	RPK0739	RPK0740	PACKING CASE	
P2	RPQ0660	RPQ0639	SPACER	
P5	SQZD3	—	—	Deletion
<b>ACCESSORIES</b>				
A1	RFKSLXP140EK	RFKSLS138E-K	INSTRUCTION MANUAL ASS'Y	
A2	RFEA401E-2S	—	—	Deletion
A5	RFEV317A-KS	RFEV317P-KS	STEREO EARPHONES	

### ⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

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