

Service Manual

Direct Drive Automatic Turntable System

SL-V5/(K)

[PA], [PE], [PC]

* The colors of this model include silver and black.
* The black type model is provided with (K) in the Service Manual.

Areas

* [PA] is available in far East PX.
* [PE] is available in European Military.
* [PC] is available in European Audio Club.

Please use this manual together with the service manual for Model No. SL-V5/(K) Order No. SD83022410C8.

CHANGES

REPLACEMENT PARTS LIST

Note:

(K)—marked parts are used for black only, while
○ —marked parts are for silver type only.

Ref. No.	Change of Part No.		Part Name & Description	Per Set (Pcs.)	Remarks
	SL-V5/(K) (ORDER NO. SD83022410C8)	→ SL-V5/(K) [PA], [PE], [PC]			
SWITCH					
S901	SFDSHXW225-2 [XA] △	SFDSHXW225-2	Voltage selector	1	
POWER TRANSFORMER					
T1	SLT57DTE10E [EK, XL] △	SLT57DT11E	Power Transformer	1	
	SLT57DT11E [XA] △				
	SLT57DT9E [Other Areas] △				
FUSES					
F1	XBA2C016TR0 [XA] △	XBA2C016TR0	160mA, 250V	1	
F2	XBA2C06TR0 [XA] △	XBA2C06TR0	630mA, 250V	1	
	XBA2C06TR0 [Other Areas] △				
CABINET and CHASSIS PARTS					
2	SFDJHSC0491 [XL]	SFDJHSC04912	Socket, AC Power	1	
	SFDJHSC0498 [Other Areas]				
9	SFNNV05G01 [EK, XL]	SFNNV05P01 [PA, PE]	Name Plate	1	
	SFNNV05X01 [XA]				
	SFNNV05S01 [E, EC]	SFNNV05P02 [PC]	Name Plate	1	
	SFNNV05R01 [Other Areas]				
82	EPC-P24S	EPC-P28	Cartridge	1	
	EPS-24CS	EPS-28ES	Stylus	1	

Technics

Panasonic Tokyo
Matsushita Electric Industrial Co., Ltd.
1-2, 1-chome, Shibakoen, Minato-ku, Tokyo 105 Japan

Matsushita Electric Trading Co., Ltd.
P.O. Box 288, Centra Osaka Japan

Ref. No.	Change of Part No.		Part Name & Description	Per Set (Pcs.)	Remarks	
	SL-V5/(K) (ORDER NO. SD83022410C8)	→ SL-V5/(K) [PA], [PE], [PC]				
ACCESSORIES						
A1	SFNUV05G01	[EK]	SFNUV05P01	Instruction Book	1	
	SFNUV05R01	[EG]				
	SFNUV05F01	[EF]				
	SFNUV05i01	[Ei]				
	SFNUV05X01	[XA]				
	SFNUV05S01	[Other Areas]				
A4	RJA26Z	[XL]	QFC1100	AC Cord	1	
	RJA43Z	[EK]				⚠
	QFC1103	[XA]				⚠
	RJA20Z	[Other Areas]				⚠
PACKING PARTS						
P1	SFHPV05C01	[EF]	SFHPV05M01	Carton Box (Silver Type)	1	
	SFHPV05M01	[Other Areas]				○
	SFHPV05C21	[EF]	SFHPV05M21	Carton Box (Black Type)	1	
	SFHPV05M21	[Other Areas]				Ⓚ

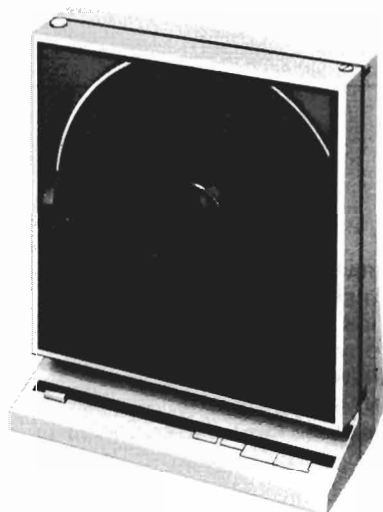
Service Manual

Direct Drive Automatic Turntable System

SL-V5

[E], [EK], [XL], [EG], [EB],
[EH], [EF], [Ei], [EC], [XA], [XM]

SL-V5(K)

[E], [EK], [XL], [EG], [EB],
[EH], [EF], [Ei], [EC], [XA], [XM]

TAP is the standard mark for the "P-mount" plug-in-connector system. Products carrying this mark are inter-changeable and compatible with each other.

- * The cabinet and dust cover are available in black color and silver types.
- * The black type model is provided with (K) in the Service Manual.

Areas

- * [E] is available in Switzerland and Scandinavia.
- * [EK] is available in United Kingdom.
- * [XL] is available in Australia.
- * [EG] is available in F.R. Germany.
- * [EB] is available in Belgium.
- * [EH] is available in Holland.
- * [EF] is available in France.
- * [Ei] is available in Italy.
- * [EC] is available in Czechoslovakia.
- * [XA] is available in Southeast Asia, Oceania, Africa, Middle Near East and Central South America.
- * [XM] is available in Central South America.

English

Specifications

Specifications subject to change without notice.
Weight and dimensions shown are approximate.

■ General

Power supply:	~220V, 50/60 Hz (for Continental Europe)
Power consumption:	13 W
Dimensions: (W x H x D)	31.5 x 37.2 x 18.5 cm (12-1/2" x 14-41/64" x 7-9/32")
Weight:	6.2 kg (13.7 lb.)

■ Turntable section

Type:	Automatic turntable Auto start/Auto lead-in Auto return Auto stop Repeat play Auto speed select Manual speed selection possible Auto size select Record presence detection
Drive method:	Direct drive
Motor:	Brushless DC motor
Turntable platter:	Aluminum die-cast Diameter 30 cm (12")
Turntable speeds:	33-1/3 r.p.m. and 45 r.p.m.
Wow and filter:	0.012% WRMS* 0.025% WRMS (JIS C5521) ± 0.035% peak (IEC 98A Weighted)

* Measured by obtaining signal from built-in frequency generator of motor assembly.

Rumble:	-56 dB (IEC 98A Unweighted) -78 dB (IEC 98A Weighted)
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■ Tonearm section

Type:	Dynamic balanced type Linear tracking tonearm- 4-pivot gimbal suspension
Effective length:	10.5 cm (4-1/8")
Tracking error angle:	Within ± 0.1°
Effective mass:	9 g (including cartridge)
Resonance frequency:	12 Hz
Tonearm drive motor:	DC motor
Phono cable capacitance:	150 pF

■ Cartridge section

Type:	Moving magnet stereo cartridge
Magnet circuit:	All laminated core
Frequency response:	10 Hz ~ 30 kHz 20 Hz ~ 10 kHz ± 1 dB
Output voltage:	2.5 mV at 1 kHz, 5 cm/s, zero to peak lateral velocity (7 mV at 1 kHz, 10 cm/s, zero to peak 45° velocity [DIN 45 500])
Channel separation:	22 dB at 1 kHz
Channel balance:	Within 2 dB at 1 kHz
Recommended load impedance:	47 kΩ ~ 100 kΩ
Compliance (dynamic):	12 x 10 ⁻⁶ cm/dyne at 100 Hz
Stylus pressure range:	1.25 ± 0.25 g (12.5 ± 2.5 mN)
Weight:	6 g (cartridge only)
Replacement stylus:	EPS-24CS

Technics

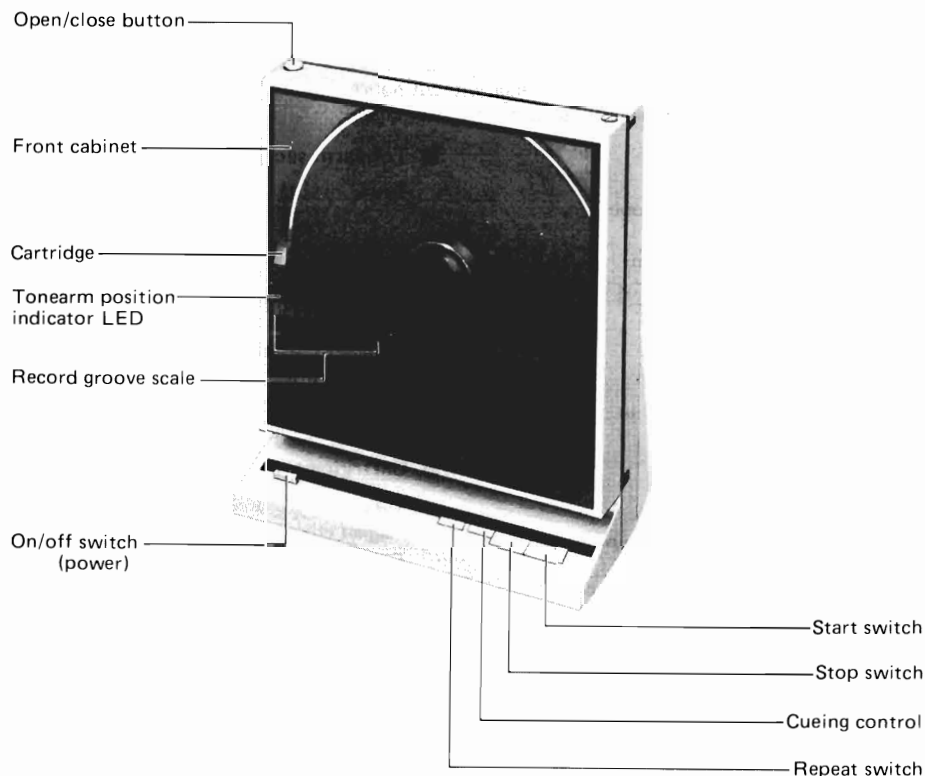
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P.O. Box 288, Central Osaka Japan

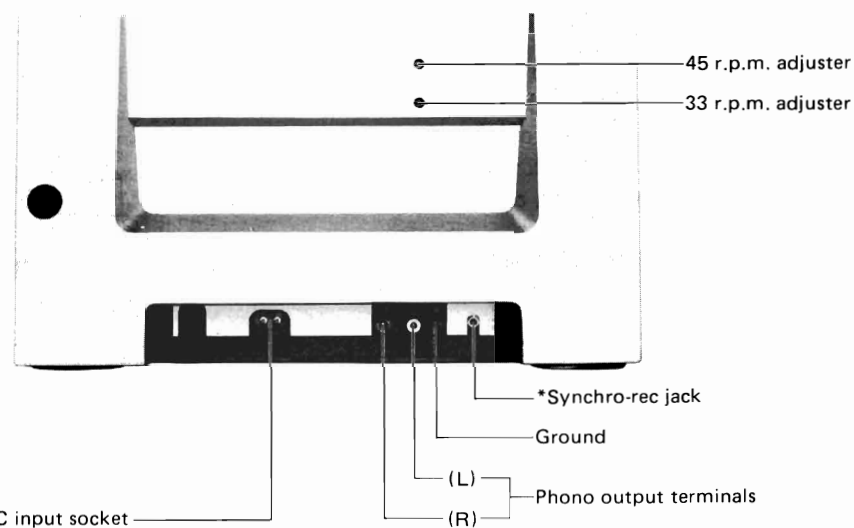
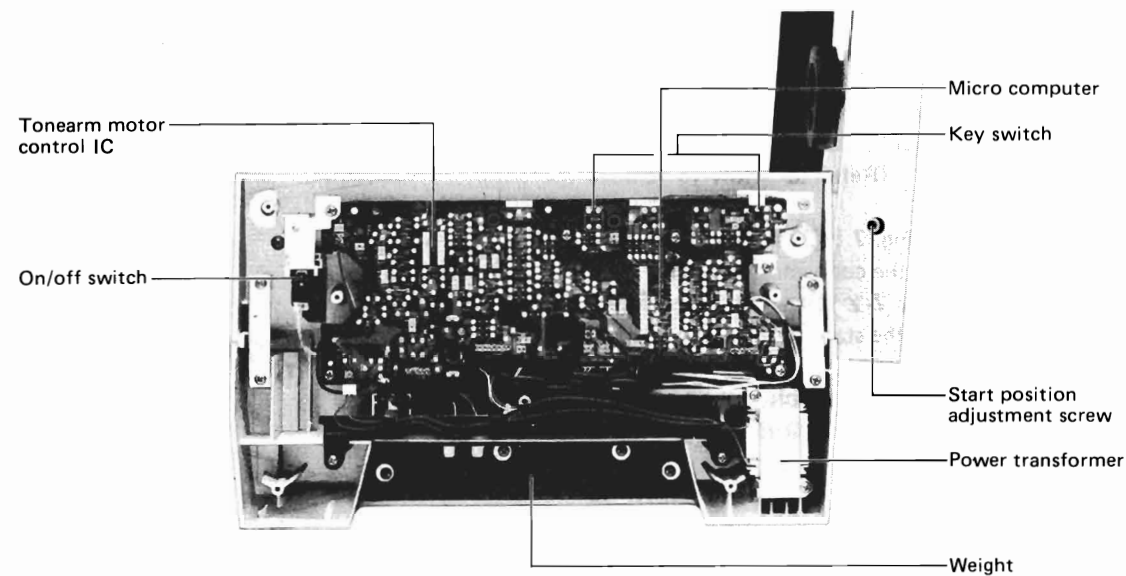
- The power supply for this unit varies depending upon the areas. Also, the parts used for power supply are different. So, refer to the circuit diagram and the replacement parts list.
 - * 220V (50/60 Hz) for Continental Europe.
 - * 240V (50/60 Hz) for United Kingdom and Australia.
 - * 110V/120V/220V/240V (50/60 Hz) for other areas.
 - [XA and XM areas] for other areas is provided with voltage selector.

■ CONTENTS

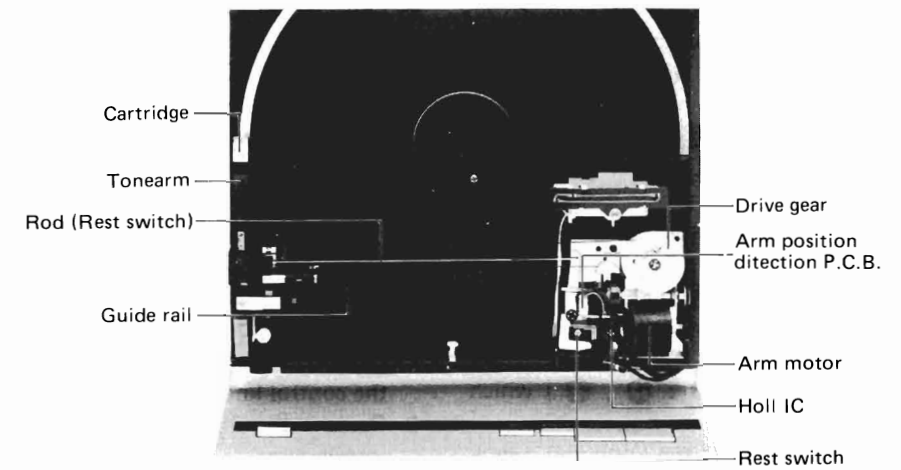
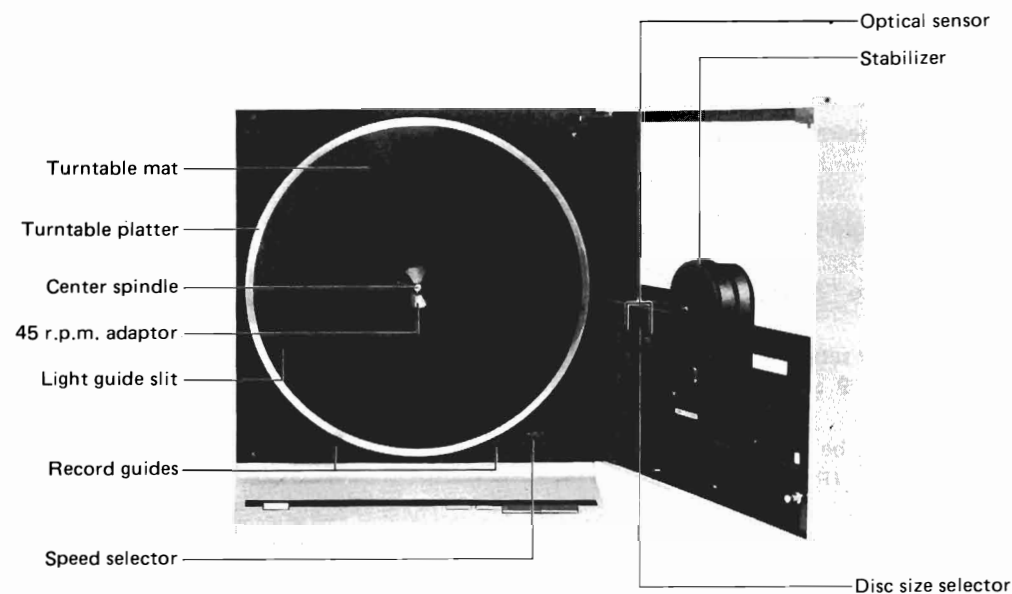
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■ LOCATION OF CONTROLS





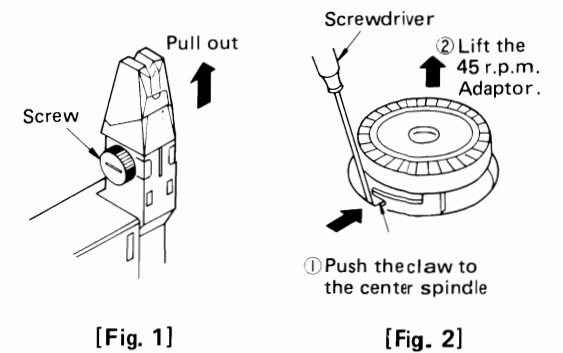
*Synchro-rec Jack (Synchro-rec Jack is not available)



DISASSEMBLY INSTRUCTIONS

How to remove the cartridge

1. Open the front cabinet.
2. Completely loosen the cartridge setscrew and then pull out the cartridge. (Fig. 1)



How to remove the turntable platter

1. Open the front cabinet.
2. Turn the 45 r.p.m. adaptor counterclockwise to raise it from the turntable platter.

*The turntable mat is glued to the turntable platter.

3. Remove the turntable platter. (Fig. 2)

Note: Take care not to break the claw by pushing it excessively.

4. Remove the retaining ring from the center spindle. (Fig. 3)

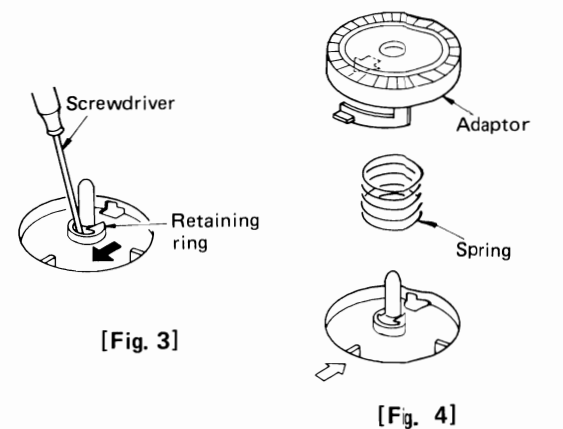
5. Hold up the turntable.

To set the turntable platter

1. Put the turntable platter in place, and fit the cam and retaining ring onto the center spindle.

2. Put on the spring and fit the 45 r.p.m. adaptor.

Note: Match the ⇨ on the back of 45 r.p.m. adaptor with the ⇐ of the turntable platter. (Fig. 4)



How to remove the control knob cover

1. Remove the body cover screw caps (Fig. 5 : ① ~ ③).
2. Remove the 7 setscrews (Fig. 5 : ④ ~ ⑩) of the body cover.

Note: Slightly turn the cover as shown by the arrow because the cover is engaged with the hinge.

3. Remove the body cover in the direction of the arrow.

4. Remove the cover setscrew (Fig. 5 : ⑪).

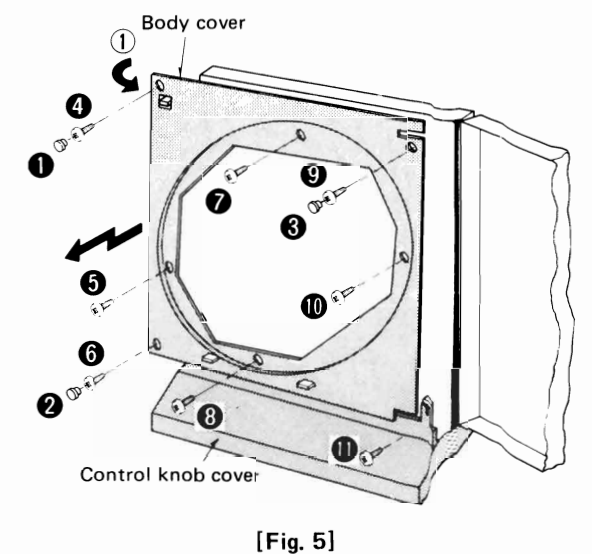
5. Lay down the unit with the front side up as in Fig. 6.

6. Remove the 6 setscrews (Fig. 6 : ⑫ ~ ⑰) of the bottom cover.

7. Remove the bottom cover in the direction of the arrow. (Fig. 6)

8. Remove the 4 setscrews (Fig. 6 : ⑱ ~ ⑳) which fasten the control knob cover to the cabinet. Then remove the 2 fitting plates.

9. Remove the control knob cover in the direction of arrow. (Fig. 6-1)



• How to remove the main circuit board

(Microcomputer, arm control and constant voltage circuit)

1. Remove the control knob cover. (Refer to "How to remove the control knob cover".)
2. Remove the 6 setscrews (Fig. 6 : 22 ~ 27) of P.C.B.

Note: Remove the P.C.B. cover. (Fig. 6-2)

• How to remove the on/off switch and on/off switch knob

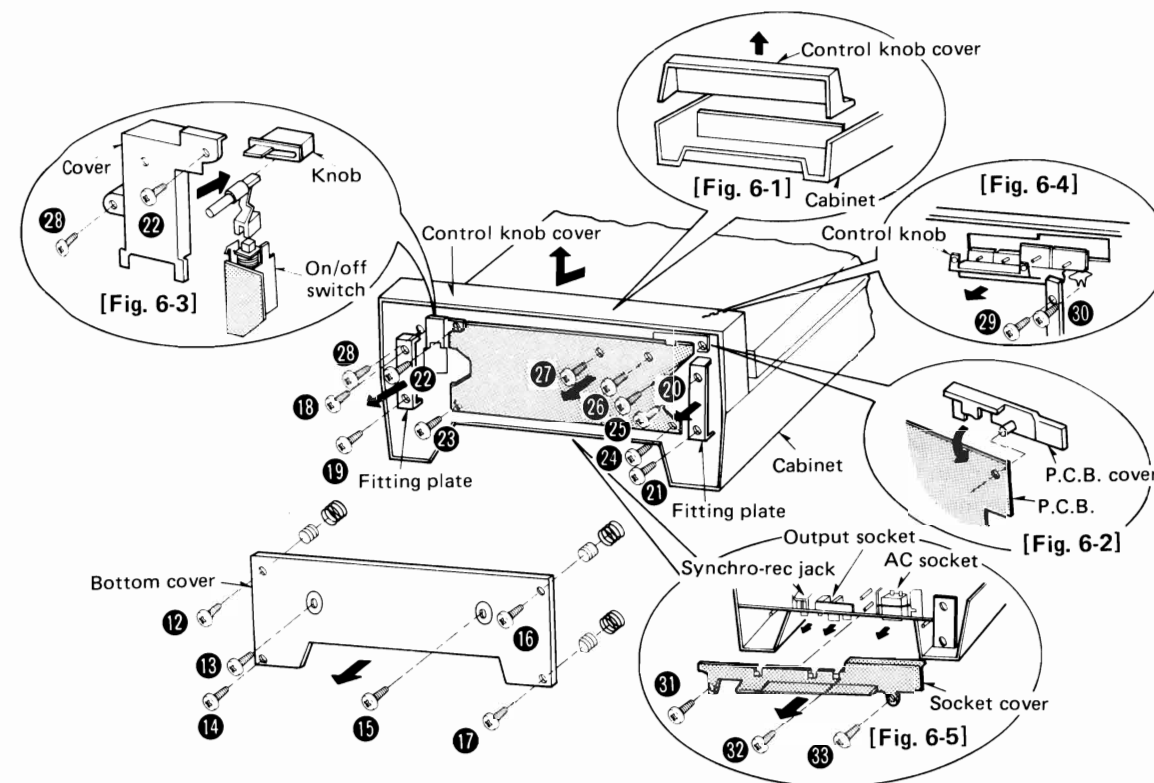
1. Lay down the unit with the front side up.
2. Remove the bottom cover. (Refer to "How to remove the control knob cover" item 6.)
3. Remove the 2 setscrews (Fig. 6-3 : 22 , 26) which secure the on/off switch cover.
4. Take out the switch and unsolder the knob and switch terminal to remove the switch.

• How to remove the control knob

1. Remove the bottom cover. (Refer to "How to remove the control knob cover" item 6.)
2. Remove the main circuit board. (Refer to "How to remove the main circuit board".)
3. Remove the 2 setscrews (Fig. 6-4 : 29 , 30) of the control knob.
4. Remove the knob in the direction of the arrow.

• How to remove the output socket, AC socket, and synchro-rec jack

1. Remove the bottom cover. (Refer to "How to remove the control knob cover item 6.")
 2. Remove the 3 setscrews (Fig. 6-5 : 31 ~ 33) of the socket cover.
 3. Remove the cover in the direction of the arrow.
- Note: Pull out the 2-pin connector (CN1) and then remove the cover.
4. Remove each socket in the direction of the arrow.



[Fig. 6]

• How to remove the drive circuit board and stator frame

1. Open the front of the unit.
2. Remove the turntable platter. (Refer to "How to remove the turntable platter".)
3. Remove the body cover. (Refer to "How to remove the control knob cover".)
4. Remove the 6 setscrews (Fig. 7 : 34 ~ 38) of the drive circuit board, and pull out the connector (CN201).
5. Remove the setscrews (Fig. 7-1 : 40 ~ 43) to separate the drive circuit board and the stator frame.

• How to remove the cabinet switch, speed selector switch knob and connection board

1. Open the front of the unit.
2. Remove the turntable platter. (Refer to "How to remove the turntable platter".)
3. Remove the body cover. (Refer to "How to remove the control knob cover".)
4. Remove the cabinet switch setscrew (Fig. 7 : 44).
5. Release the switch cover claw from the board and then remove the switch cover. (Fig. 7-2)
Unsolder the switch terminal to remove the switch.
6. Remove the 2 setscrews (Fig. 7 : 45 , 46) of the speed selector switch knob, and remove the control knob cover. (Refer to "How to remove the control knob cover".)
The knob can be removed in the direction of the arrow. (Fig. 7-3)
7. Remove the 2 setscrews (Fig. 7 : 47 , 48), and then the connector board can be removed.

• How to remove the dust cover

1. Remove the 4 setscrews (Fig. 8 : 49 ~ 52) of the dust cover.
2. Remove the dust cover in the direction of the arrow.

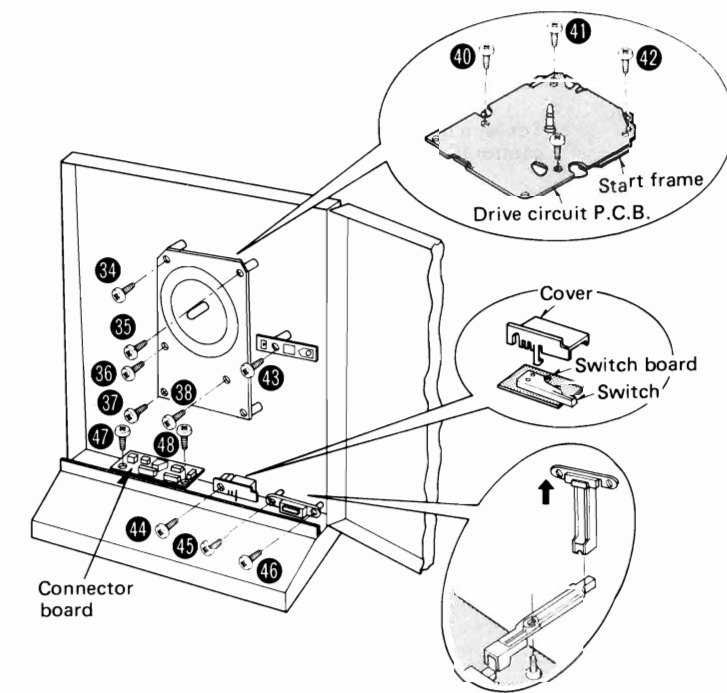
• How to remove the tonearm

1. Remove the dust cover. (Refer to "How to remove the dust cover".)
2. Turn the worm gear by hand and slightly shift the tonearm inward.
3. Remove the tonearm setscrew (Fig. 9 : 53).
4. Disconnect the output lead wire from the connector board and then remove the tonearm in the direction of the arrow. (Fig. 9)

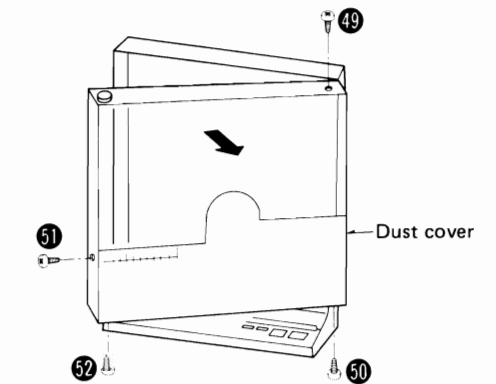
• How to remove the offset angle detection circuit board

1. Remove the dust cover. (Refer to "How to remove the dust cover".)
2. Remove the stylus indicator cover setscrew (Fig. 9 : 54).
3. Loosen the P.C.B. setscrew (Fig. 9 : 55) and lift the P.C.B.

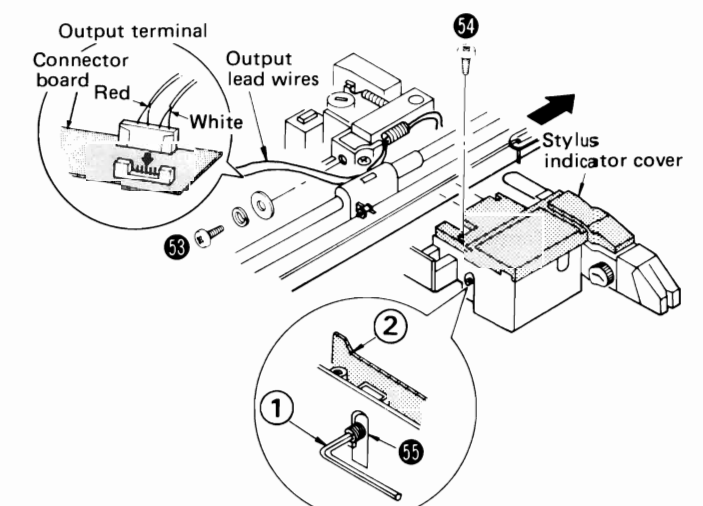
Note: When the P.C.B. is removed, be sure to adjust the servo gain and offset voltage. (Refer to the adjusting procedure on P13.)



[Fig. 7]



[Fig. 8]

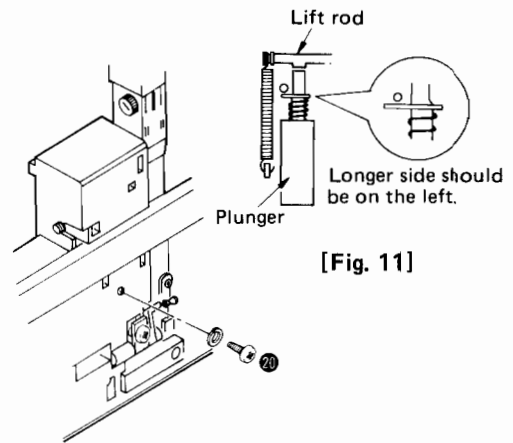


- ① Turn the hex. rod wrench (M3) to counterclockwise.
- ② Lift the P.C.B.

[Fig. 9]

● **How to remove the cueing plunger**

1. Remove the dust cover. (Refer to "How to remove the dust cover".)
 2. Remove the plunger setscrew (Fig. 10 : 56).
 3. Remove the offset angle detection P.C.B. and unsolder the 2 leads of plunger. Then the plunger can be removed.
- Note:** The plunger should be fitted in the position as in Fig. 11.

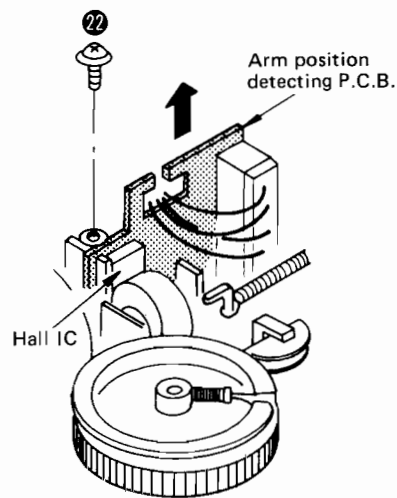


[Fig. 10]

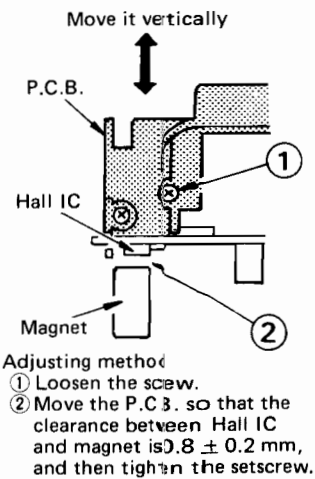
[Fig. 11]

● **How to remove the Arm position detecting P.C.B.**

1. Remove the dust cover. (Refer to "How to remove the dust cover".)
 2. Remove the P.C.B. setscrew (Fig. 12 : 57).
- Note:** The clearance between Hall IC and magnet should be $0.8 \text{ mm} \pm 0.2 \text{ mm}$. It can be adjusted as in Fig. 13.



[Fig. 12]

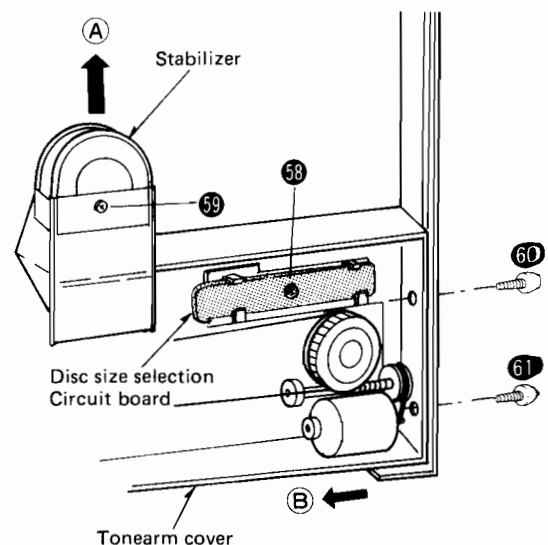


[Fig. 13]

- Adjusting method
- ① Loosen the screw.
 - ② Move the P.C.B. so that the clearance between Hall IC and magnet is $0.8 \pm 0.2 \text{ mm}$, and then tighten the setscrew.

● **How to remove the disc size selector (record size selection P.C.B.), stabilizer, and tonearm cover**

1. Remove the dust cover. (Refer to "How to remove the dust cover".)
2. Remove the disc size selector setscrew (Fig. 14 : 58).
3. Remove the stabilizer setscrew (Fig. 14 : 59).
4. Remove the stabilizer in the direction of the arrow (A).
5. Remove the tonearm cover setscrews (Fig. 14 : 60 , 61).
6. Remove the tonearm in the direction of the arrow (B).



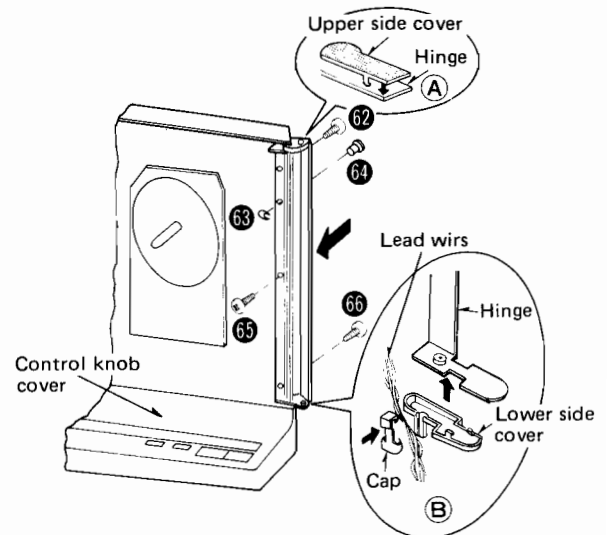
[Fig. 14]

● How to remove the hinge

1. Remove the dust cover. (Refer to "How to remove the dust cover".)
2. Remove the body cover. (Refer to "How to remove the control knob cover".)
3. Remove the control knob cover. (Refer to "How to remove the control knob cover".)
4. Remove the hinge setscrews and stopper rings (Fig. 15 : 62 ~ 66).
5. Remove the hinge in the direction of the arrow, and then remove the upper and lower side covers of hinge.

* To fit the hinge

1. Fit the upper side cover to the hinge. (Fig. 15 : A)
 2. Fit the lower side cover to the hinge. (Fig. 15 : B)
- Note:** Fit the leads in the lower side cover groove, and set with leads clasper.
3. Secure the hinge with setscrews (Fig. 15 : 62 ~ 66).

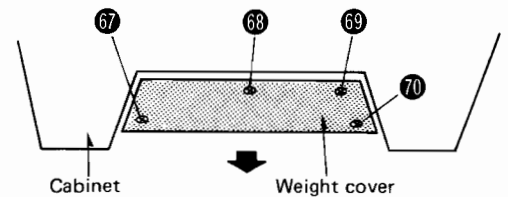


[Fig. 15]

● How to remove the weight

Note: Remember to set the weight when the cabinet is replaced.

1. Lay down the unit with the front side up.
2. Remove the 4 setscrews (Fig. 16 : 67 ~ 70) of the weight cover.
3. Remove the cover in the direction of the arrow and take out the weight.

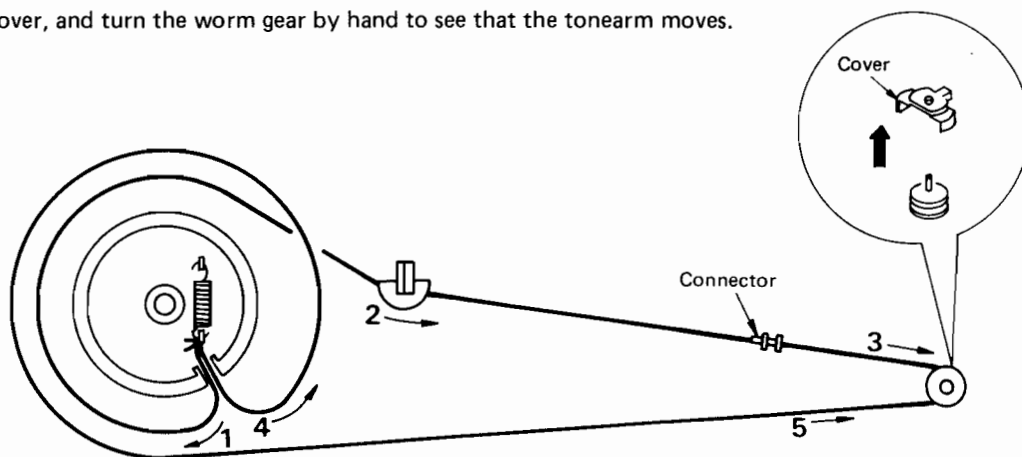


[Fig. 16]

■ HOW TO SET THE TONEARM DRIVE ROPE

Set the rope according to the following procedure.

1. Remove the dust cover. (Refer to "How to remove the dust cover".)
2. Remove the roller cover. (Fig. 17)
3. Set the rope in the order of 1 ~ 5. (Fig. 17)
4. Attach the rope connector to the tonearm.
5. Set the roller cover, and turn the worm gear by hand to see that the tonearm moves.

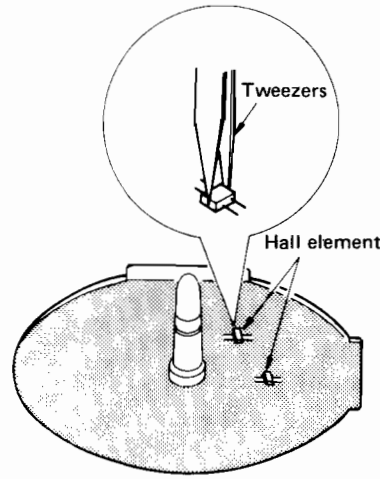


[Fig. 17]

● How to remove Hall element

1. Remove the turntable platter.
2. Remove the terminal solder by use of solder sucker.
3. Hold the Hall element with a tweezers and remove it while touching the soldering iron to the terminal.

Note: Fit the Hall element with the part No. printed up. The revers in terminal position is allowable provided that the printed side is up.



[Fig. 18]

■ HOW TO REPLACE CHIPS (RESISTORS)

● Replacing procedure

1. Put solder on the foil where the chip is fitted, and then solder the chip by touching the soldering iron to it as shown in Fig. 19.

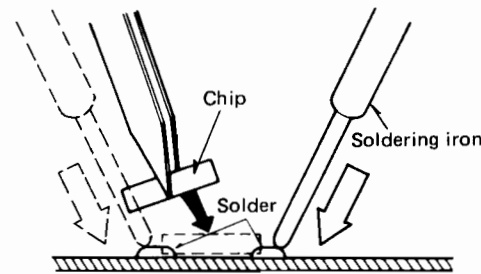
● Removing procedure

1. Completely unsolder the both ends of the chip bu use of solder sucker.
2. Remove chip with tweezers by rotating it while removing solder as shown in Fig. 20.

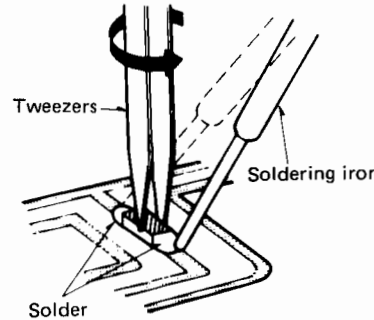
Note: Do not use chip again which is removed from P.C.B.

[Note for replacing chips]

1. Do not heat the chip more than 3 seconds.
2. Do not rub the electrode against the chip.
3. Use the tweezers with care not to damage the surface of the chip.
4. It is desirable to use a pencil type soldering iron. And use soldering ilon less than 60 W.



[Fig. 19]



[Fig. 20]

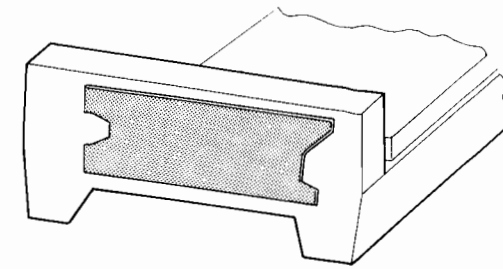
■ The turntable may not perform as expected when playing the following kinds of records. This does not mean that there is anything wrong with the turntable. In such cases, follow the directions below.

Record	Operation	Notes
<p>■ 25 cm records.</p>	<ol style="list-style-type: none"> 1. Set the disc size selector at the "30. 25" position. 2. Hold down the start switch so that the tonearm moves over to a position above the desired record's lead-in grooves. 3. Push the cueing control. 	<p>● Ordinarily, the disc size selector should be left at the "auto" position.</p> <p>● Repeat play is not possible for 25 cm records or records that do not meet the industry standard dimensions because size is not automatically detected.</p> <p>● Set the speed selector to 33 or 45 depending on the correct speed for the record in question.</p> <p>● In some cases it is not possible to play records that do not meet the industry standard dimensions.</p>
<p>■ Records that are transparent, colored or translucent black-any record that does not completely block light.</p> <p>30 cm record</p>	<ol style="list-style-type: none"> 1. Set the disc size detector at the "30. 25" position. 2. Use with the auto play or search play mode. 	
<p>17 cm record</p>	<ol style="list-style-type: none"> 1. Set the disc size detector at the "17" position. 2. Use with the auto play or search play mode. 	

■ CHECKING METHOD (Refer to "Disassembly Instructions")

1. Main P.C.B. checking method (Fig. A)

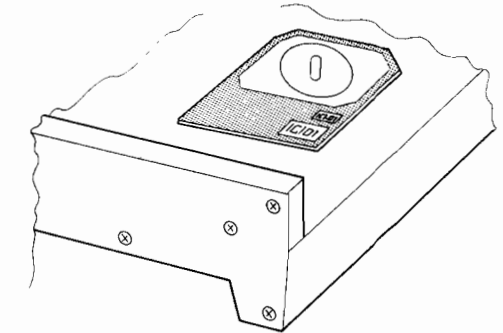
- 1) Lay down the unit.
- 2) Remove the bottom plate.
- 3) Put on the record and check each circuit from the bottom of the unit.



(Fig. A)

2. Turntable drive circuit checking method (in stop mode) (Fig. B)

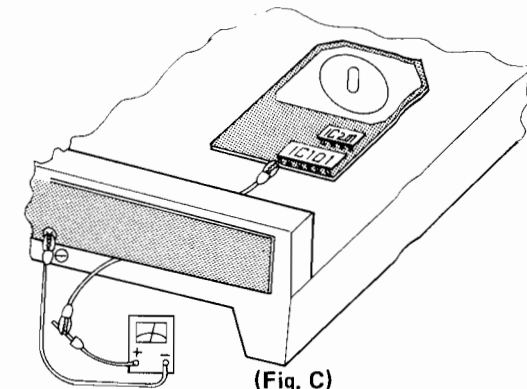
- 1) Lay down the unit.
- 2) Open the front cabinet.
- 3) Remove the turntable platter.
- 4) Turn on the on/off switch and check the drive circuit.



(Fig. B)

3. Turntable drive circuit checking method (in operation mode) (Fig. C)

- 1) Lay down the unit.
- 2) Remove the bottom plate.
- 3) Open the front cabinet and remove the turntable platter.
- 4) Insert the lead into the gap at the bottom and connect it to the probe. (When use oscilloscope and tester)
- 5) Set the turntable platter and turn on the power switch to start the turntable.
- 6) Check the circuit in turntable operation mode.



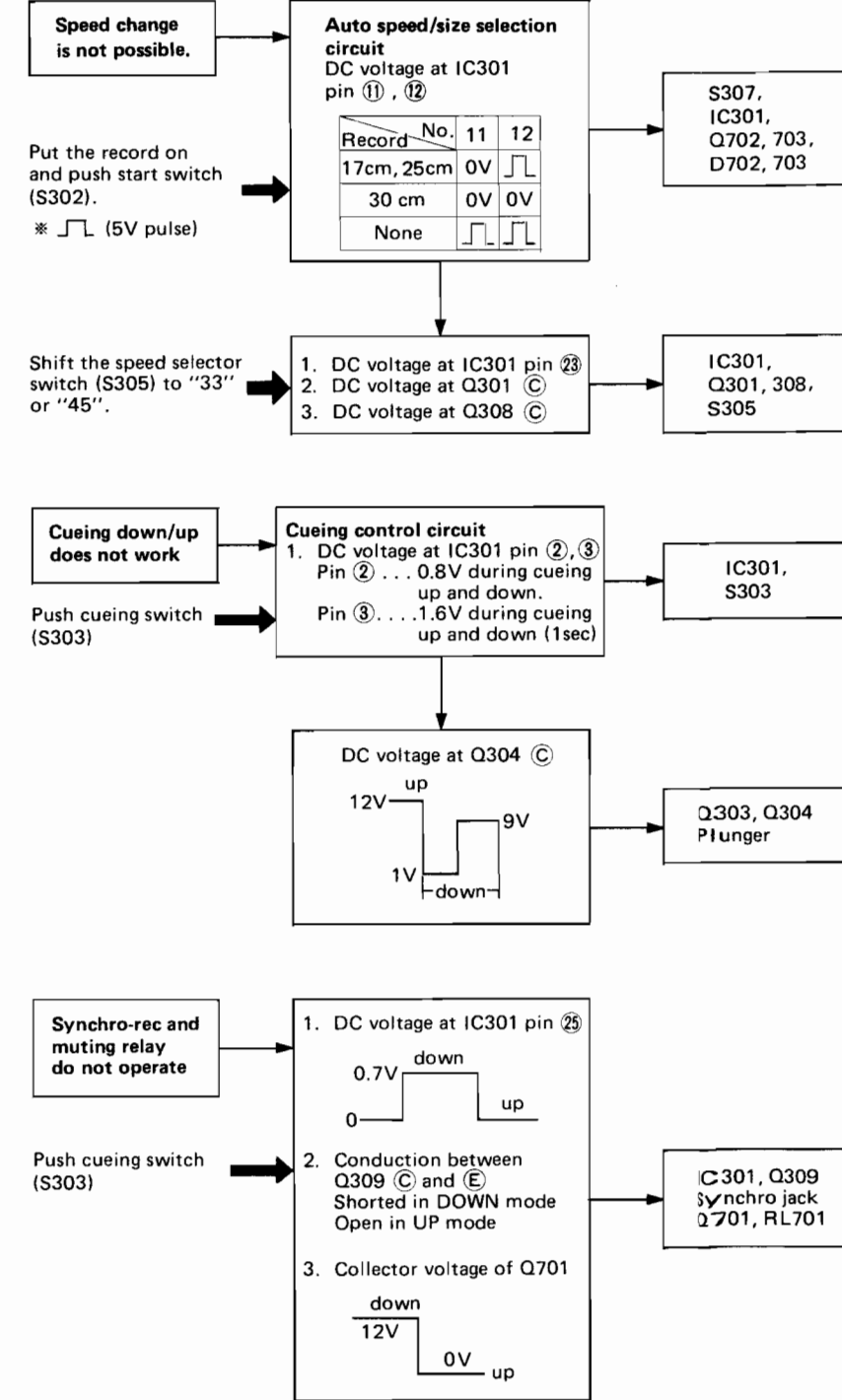
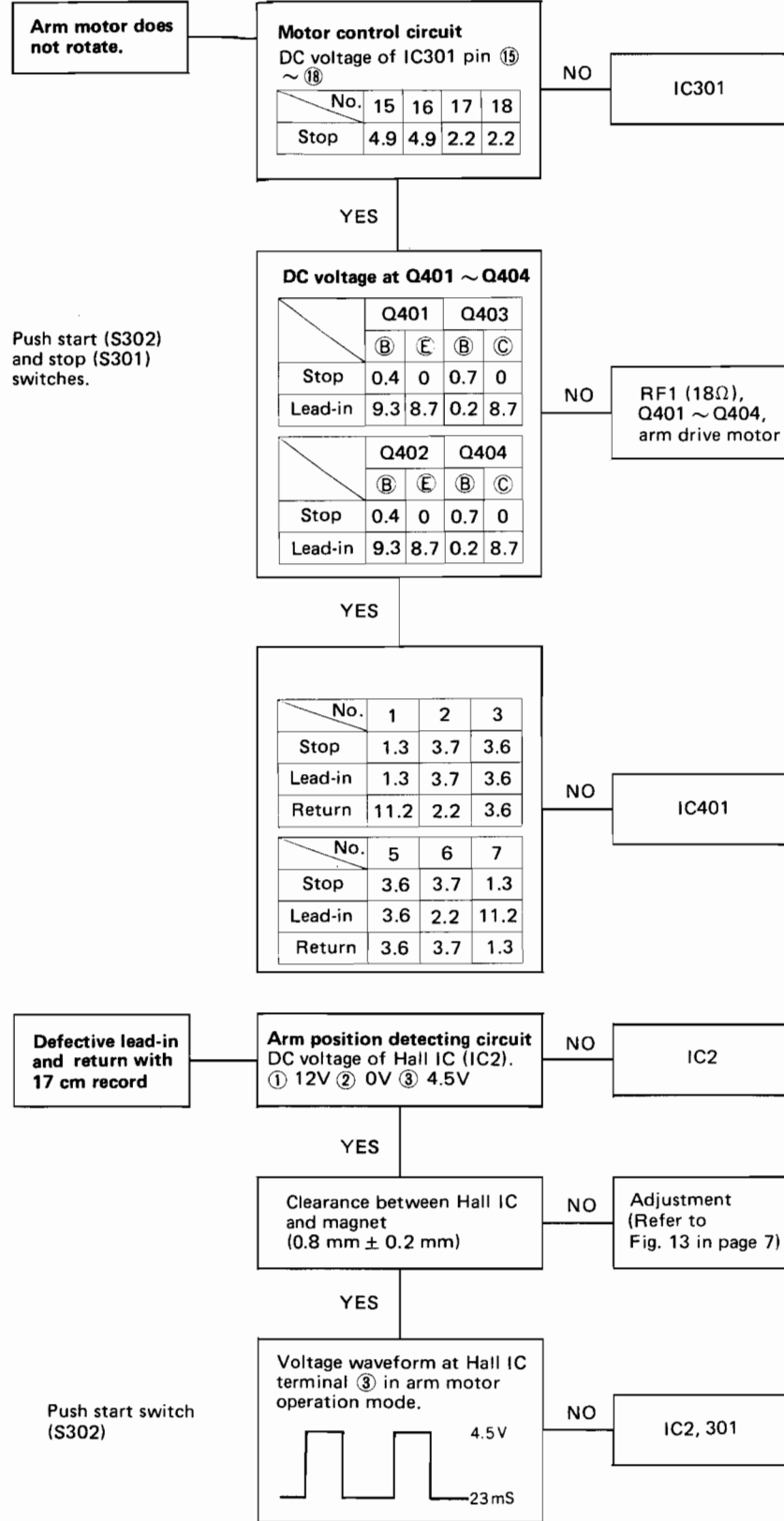
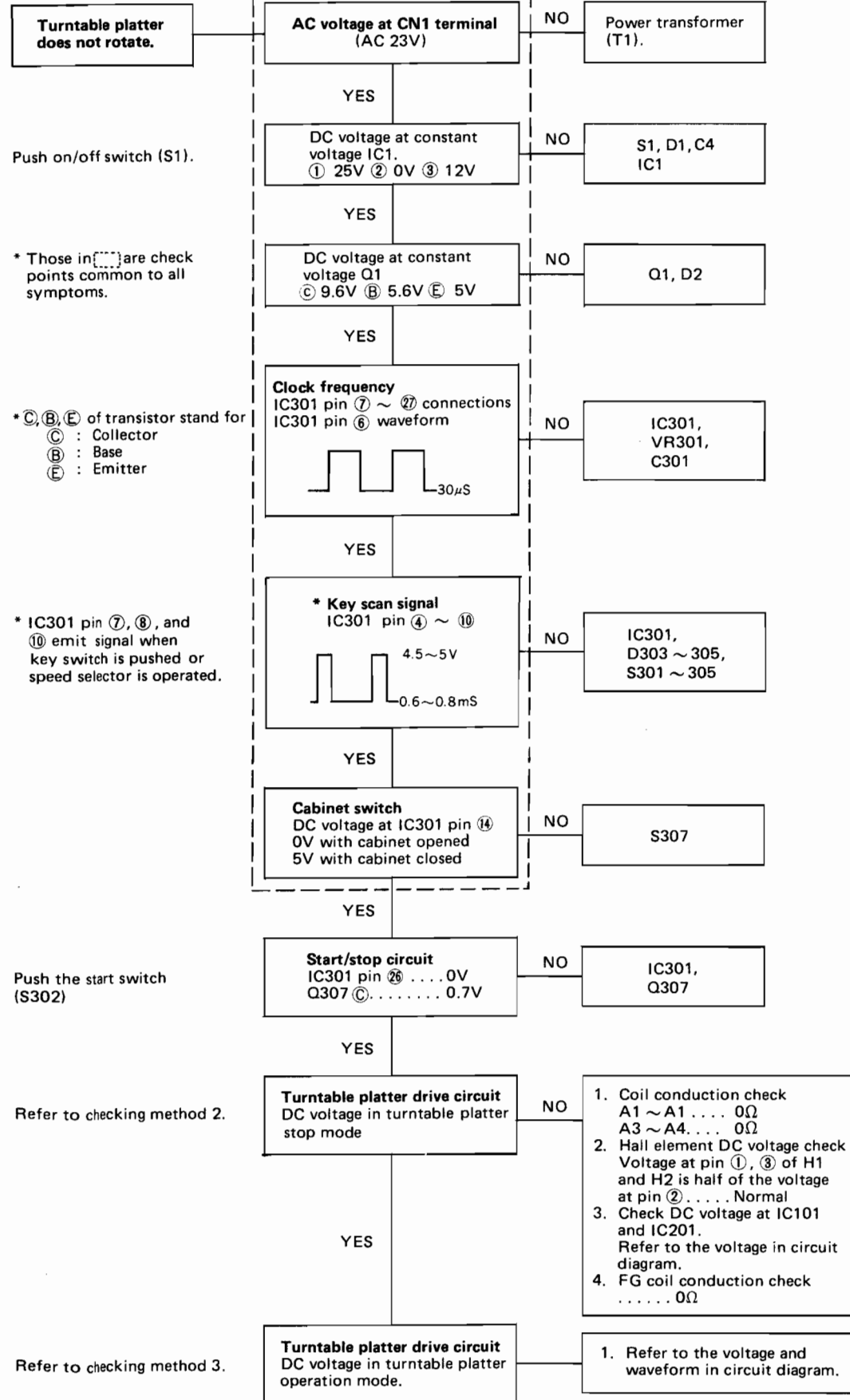
(Fig. C)

4. Offset angle detecting sensor and Arm position detecting Hall IC checking method

- 1) Remove the dust cover.
- 2) Check each circuit.

■ TROUBLE SHOOTING

Refer to checking method 1.



MEASUREMENTS AND ADJUSTMENT

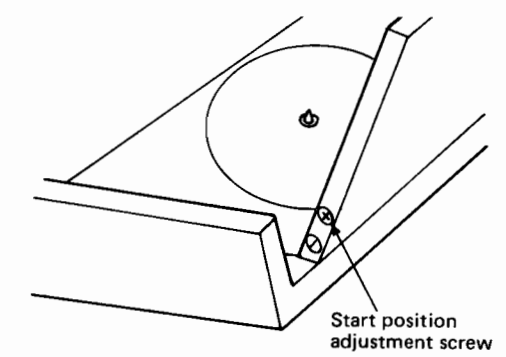
• **Equipment used and condition of the set**

1. Oscilloscope
2. DC voltmeter
3. 30 cm record

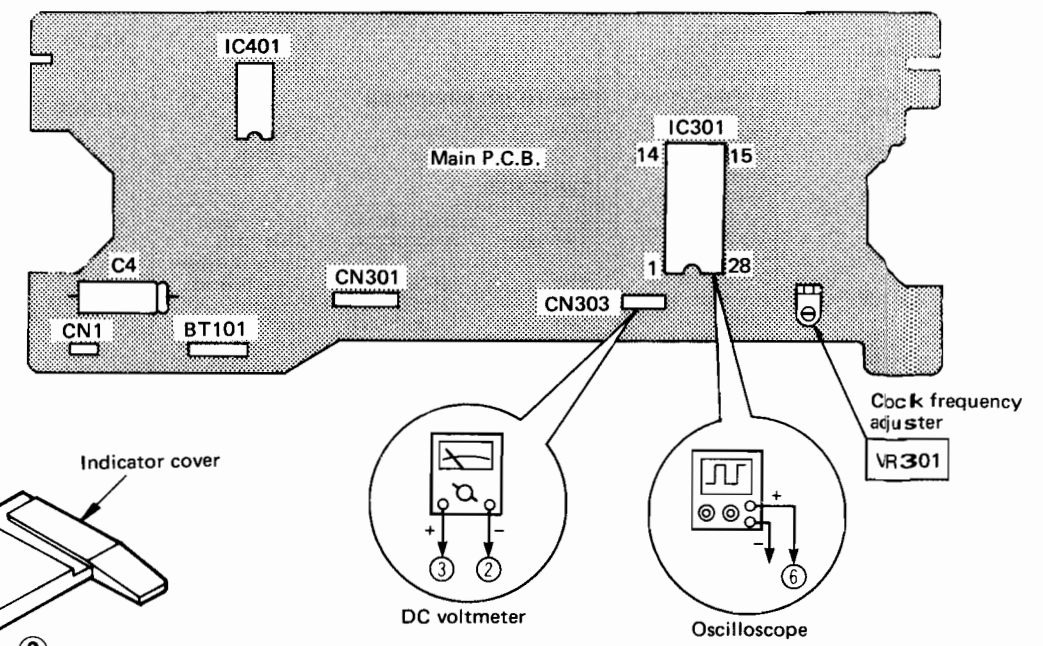
4. Screwdrivers ⊕, ⊖
5. Hex. rod wrench (M3)

Step	Item	Preparations	Portion	Procedure
1	Start position	<ol style="list-style-type: none"> 1. Put 30 cm record on and close the front cabinet. 2. Turn on the on/off switch. 3. Push the start switch. 	Start position screw (Fig. 21)	<ol style="list-style-type: none"> 1. Open the front cabinet. 2. If the tonearm drops between tunes, adjust it by turning the screw counterclockwise. 3. If the tonearm drops to outside the record, adjust it by turning the screw clock wise.
2	Tonearm offset angle	<ol style="list-style-type: none"> 1. Open the front cabinet, and hold the cabinet switch with tape. 2. Blind the 2 inside light guide slits with 2 black tapes. 3. Turn on the on/off switch. Push the start switch to shift the tonearm inward. 	Offset angle adjustment screw (Fig. 23)	<ol style="list-style-type: none"> 1. Turn the offset angle adjustment screw so that the tonearm center matches the V-groove of lift rod.
3	Servo gain	<ol style="list-style-type: none"> 1. Connect the voltmeter to CN303 terminal 3 (+) and 2 (-) of main P.C.B. (Fig. 22) 2. Turn on the on/off switch. 	VR501 (Fig. 24)	<ol style="list-style-type: none"> 1. Completely shift the tonearm to the right. 2. Adjust the VR501 so that the output voltage is 3.6V.
4	Offset voltage	<ol style="list-style-type: none"> 1. Connect DC voltmeter to CN303 terminal ③ (+) and ② (-) of main P.C.B. (Fig. 22) 2. Turn on the on/off switch. 	Offset voltage adjustment screw (Fig. 24)	<ol style="list-style-type: none"> 1. Shift the tonearm to the center. 2. Turn the adjustment screw so that the output voltage is 1.8V. (Use hex. rod wrench.)
5	Clock frequency	<ol style="list-style-type: none"> 1. Connect Q1 emitter and IC301 pin ⑦ with a jumper. (Fig. 22) 2. Connect the oscilloscope to IC301 pin ⑥. 	VR301 (Fig. 22)	<ol style="list-style-type: none"> 1. Turn on the on/off switch. 2. Adjust VR301 so that the output waveform cycle is $30\mu s \pm 1\mu s$.
6	Rotating speed	<ol style="list-style-type: none"> 1. Open the front cabinet, and put the record on.. 2. Put the stroboscope on. 3. Close the front cabinet. 	VR201 (45 r.p.m.) VR202 (33 r.p.m.)	<ol style="list-style-type: none"> 1. Turn on the on/off switch. 2. Set the speed selector switch to 45 r.p.m. 3. Adjust VR201 so that the speed is at the rating speed (45 r.p.m.). 4. Set the speed selector switch to 33 r.p.m. 5. Adjust VR202 so that the speed is at the rating speed (33-1/3 r.p.m.) <p>Note: Be sure to adjust the speed 45 r.p.m. first.</p>

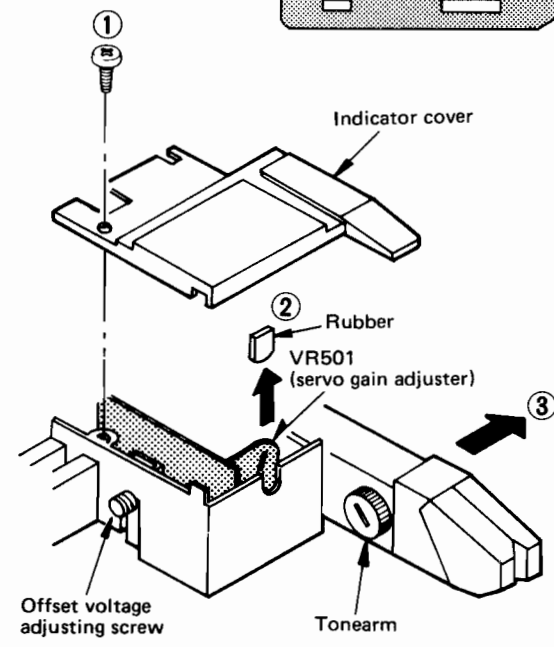
No.	Symbol	Description	No.	Symbol	Description
21	SNS1	Offset angle detecting output/input terminal	25	DO2	Synchro-rec on/off terminal ("L" at on; "L" at off)
22	SNS1	Arm position detecting input terminal	26	DO3	Turntable platter start/stop terminal ("L" at start; "H" at stop)
23	DO0	Turntable platter speed change terminal ("H" at 45 r.p.m.; "L" at 33 r.p.m.)	27	VDD	Power supply (+5V)
24	DO1	Repeat indicator terminal (ON at "L")	28	OSC	Oscillation terminal (clock frequency is adjusted to $30\mu s \pm 1\mu s$)



[Fig. 21]

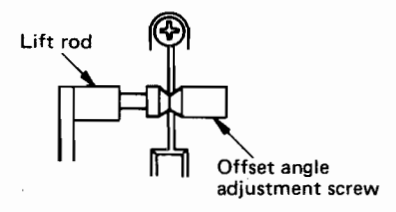


[Fig. 22]



- ① Remove the indicator cover.
- ② Remove the rubber
- ③ Shift the tonearm in the direction on the arrow during servo gain adjustment.

[Fig. 24]



[Fig. 23]

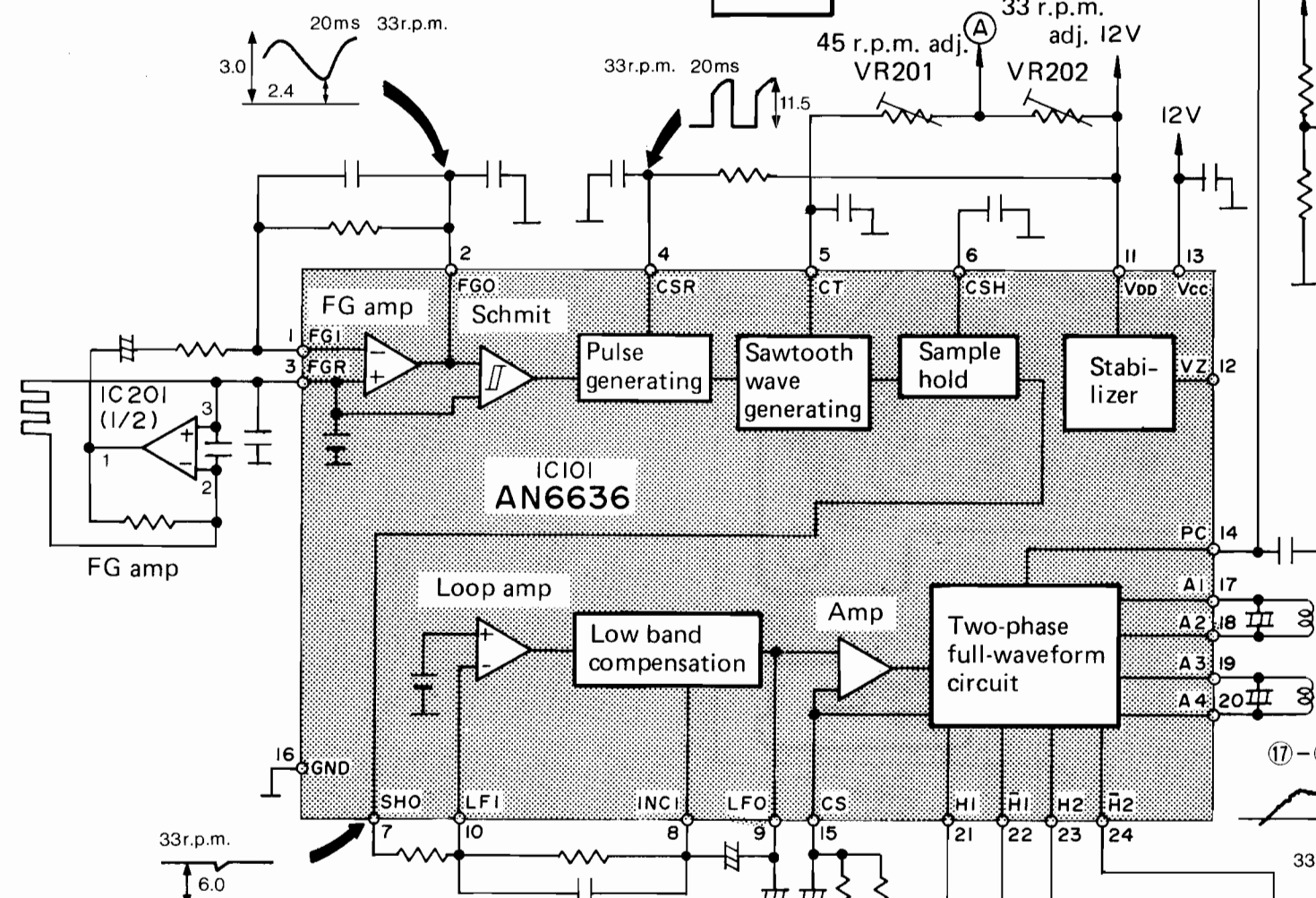
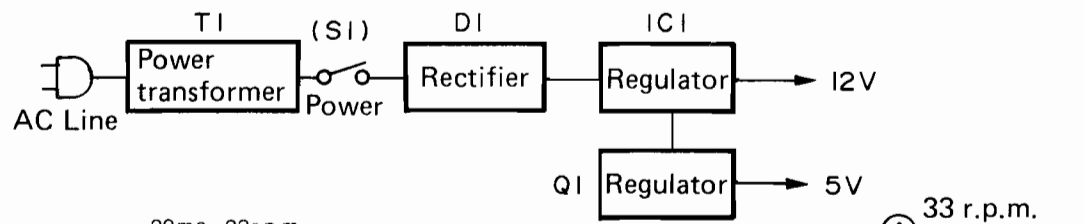
TERMINAL DESCRIPTION OF MN1421FPC

* Mentioned here are the basic functions of the MN1421FPC. So, there may be terminals not needed or partial change in circuit function depending on the using method.

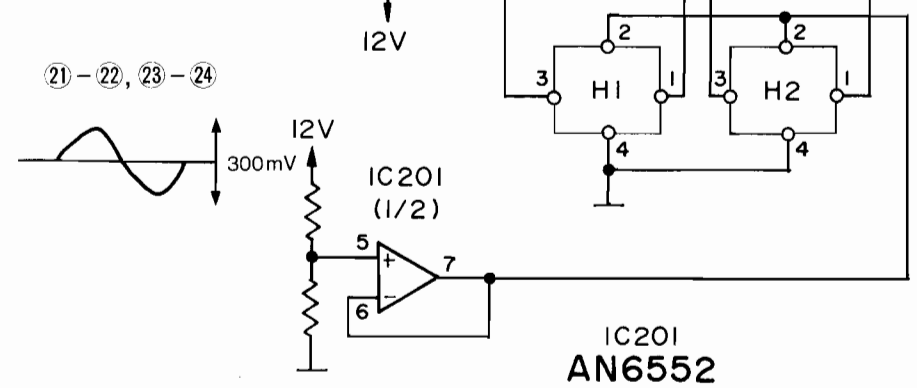
No.	Symbol	Description	No.	Symbol	Description
1	VSS	Grand terminal	11	Bi3	Auto size and speed change terminals (Terminals ①, ② at "L" → 30 cm record 33 r.p.m. ① at "L", ② at "H" → 17 cm record 45 r.p.m.)
2	CO9	Cueing control terminal ("H" during cueing up and down)	12	Bi2	
3	CO8	Cueing control terminal ("H" only during cueing down for about 1 sec.)	13	Bi1	Rest position detecting terminal ("H" when tonearm is in rest position.)
4	CO7	Key scan output terminal	14	Bi0	Cabinet open/close detecting terminal
5	CO6		15	EO0	Tonearm drive motor control terminal (arm servo)
6	CO5		16	EO1	
		17	EO2		
7	Ai3	Key scan input terminal	18	EO3	
8	Ai2		19	TEST	Test terminal (nut used, connected to grand)
9	Ai1		20	RST	Reset terminal (micon is reset at "L")
10	Ai0				

■ BLOCK DIAGRAM

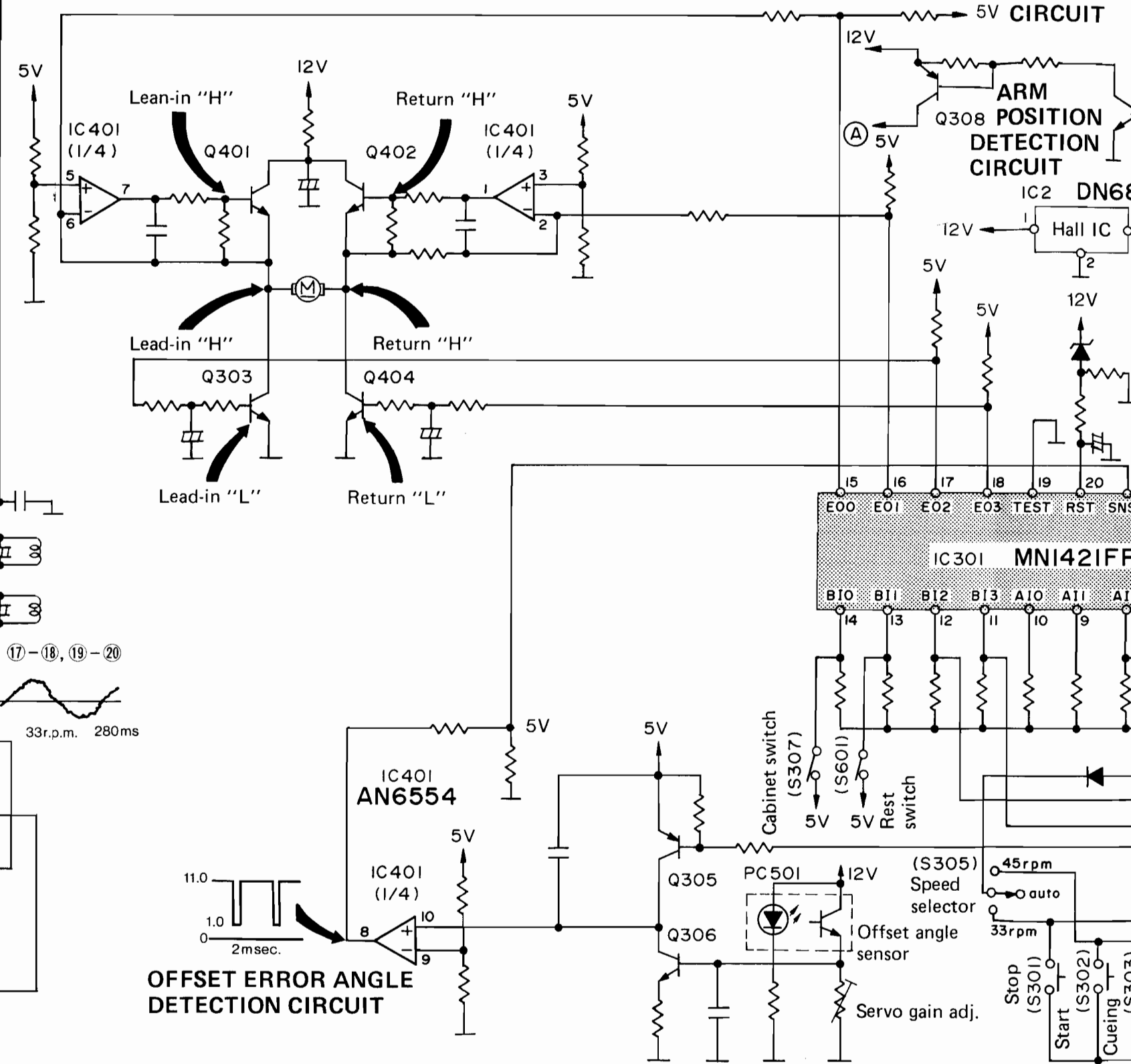
POWER SUPPLY CIRCUIT



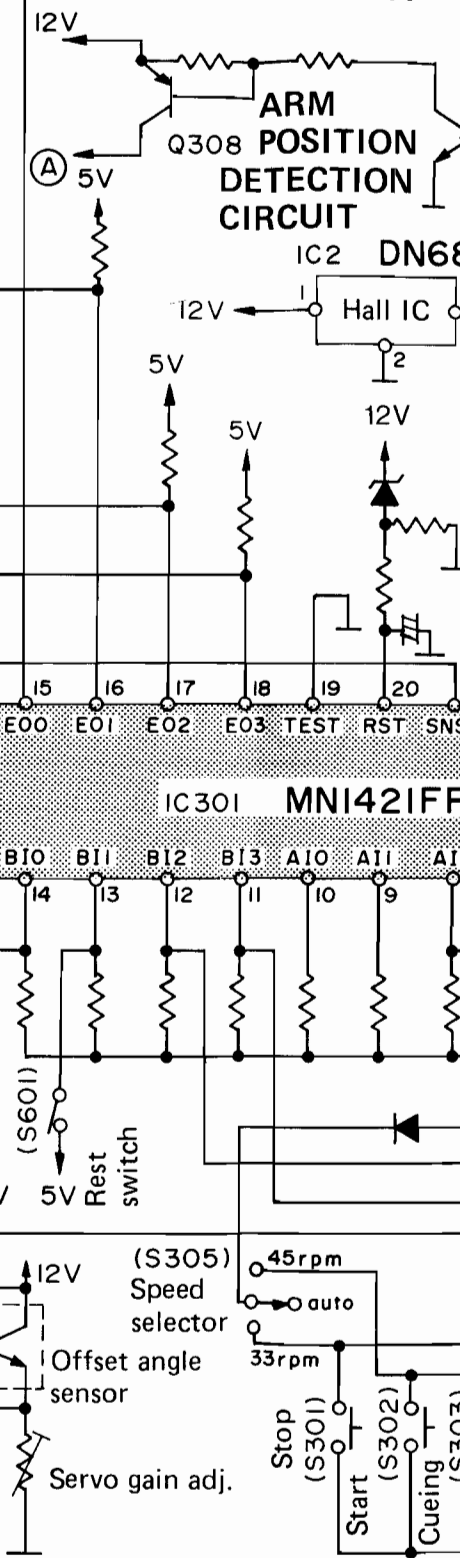
TURNTABLE DRIVE CIRCUIT



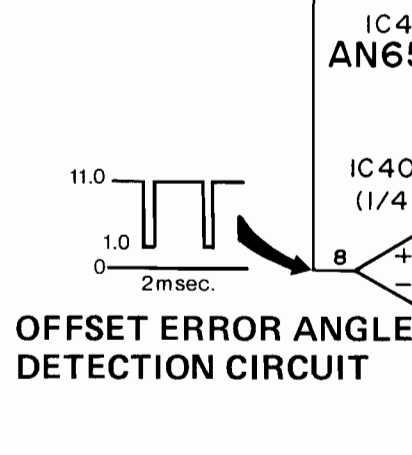
ARM MOTOR CONTROL CIRCUIT

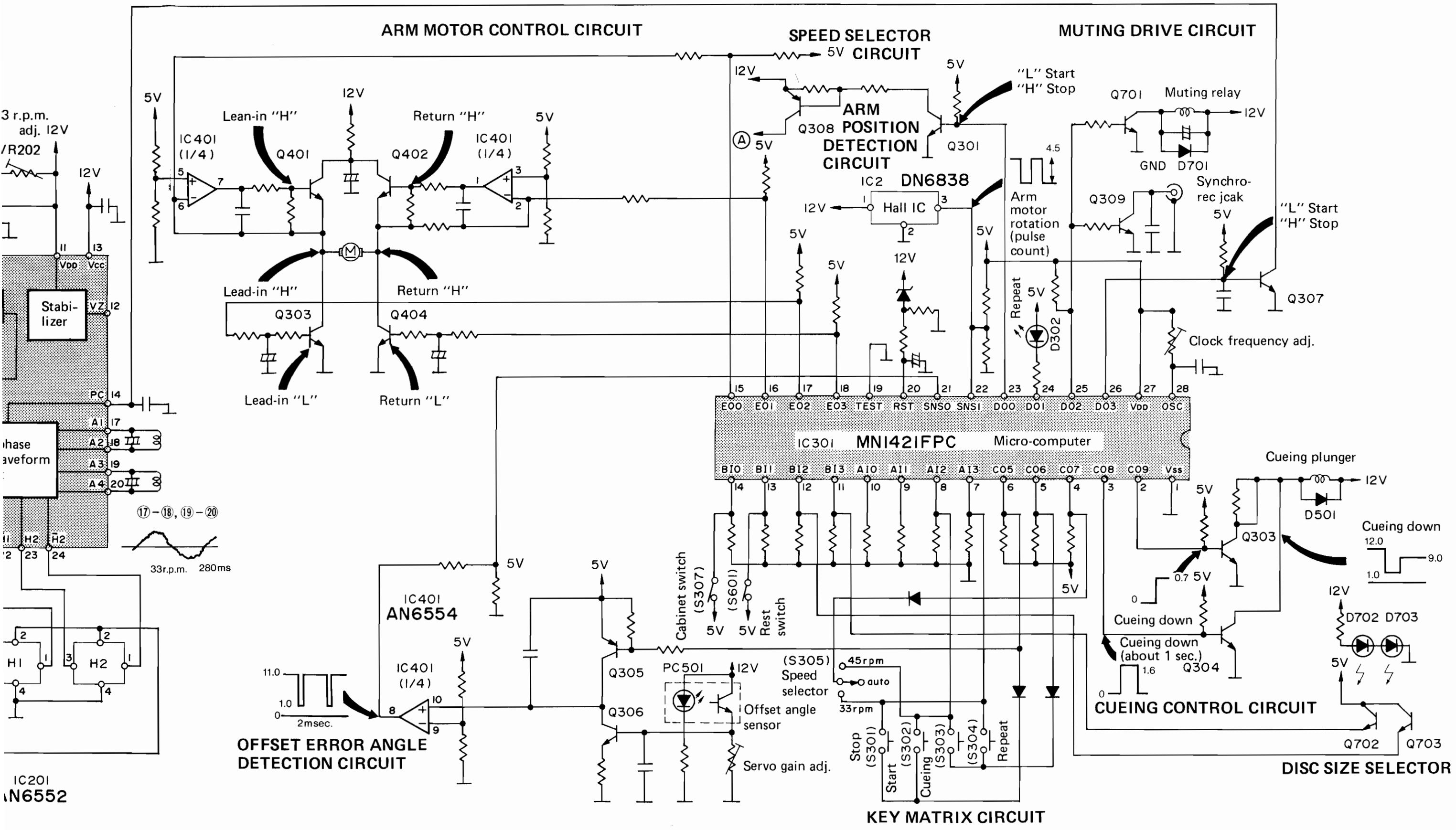


SPEED SELECTOR CIRCUIT



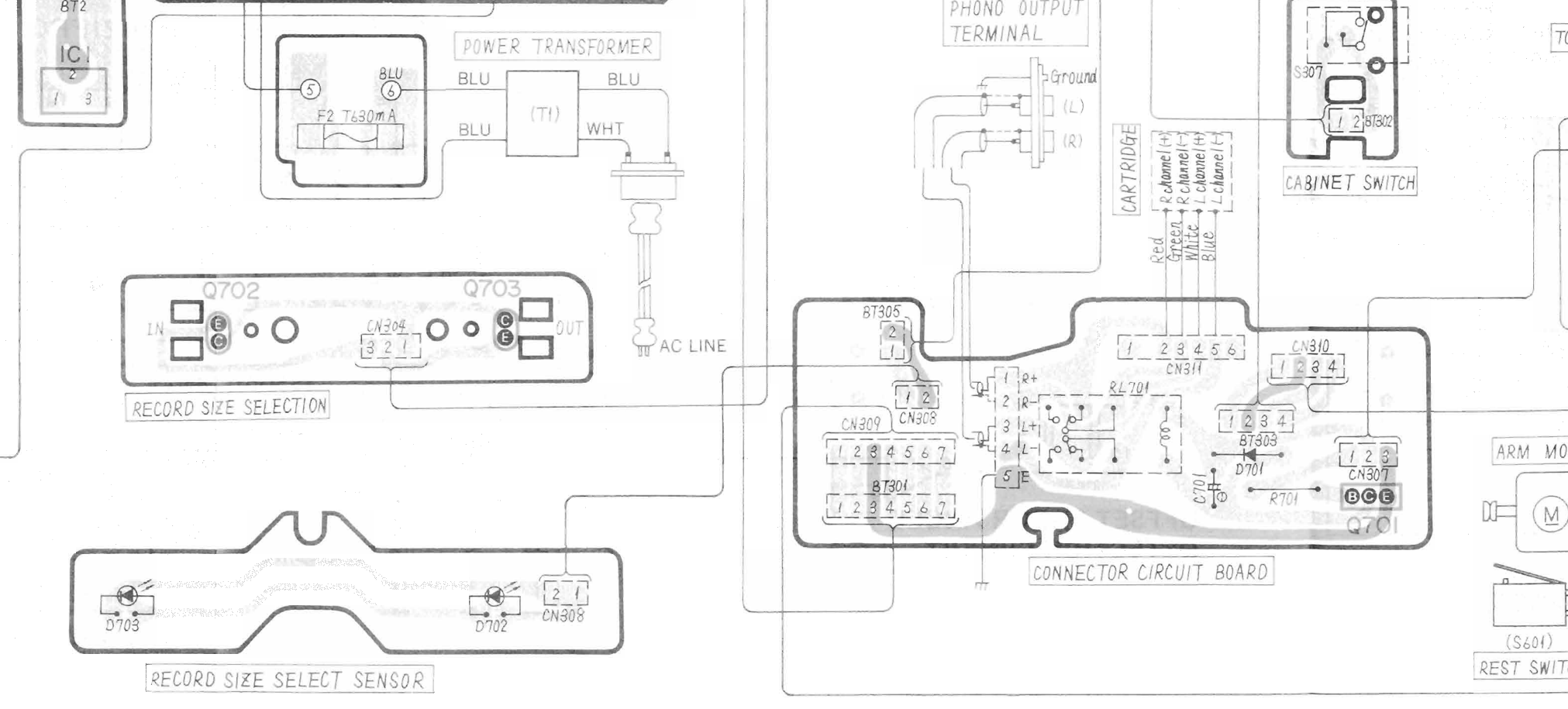
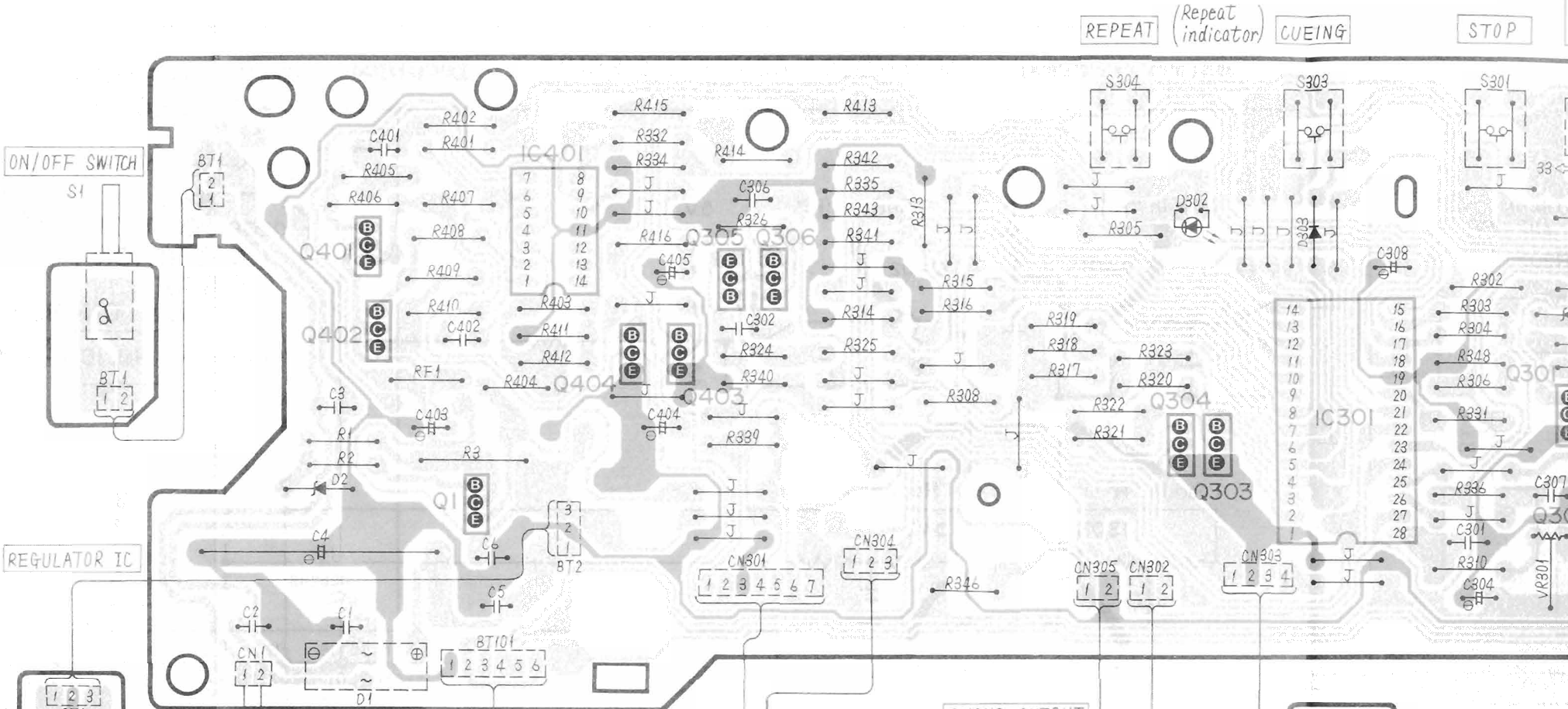
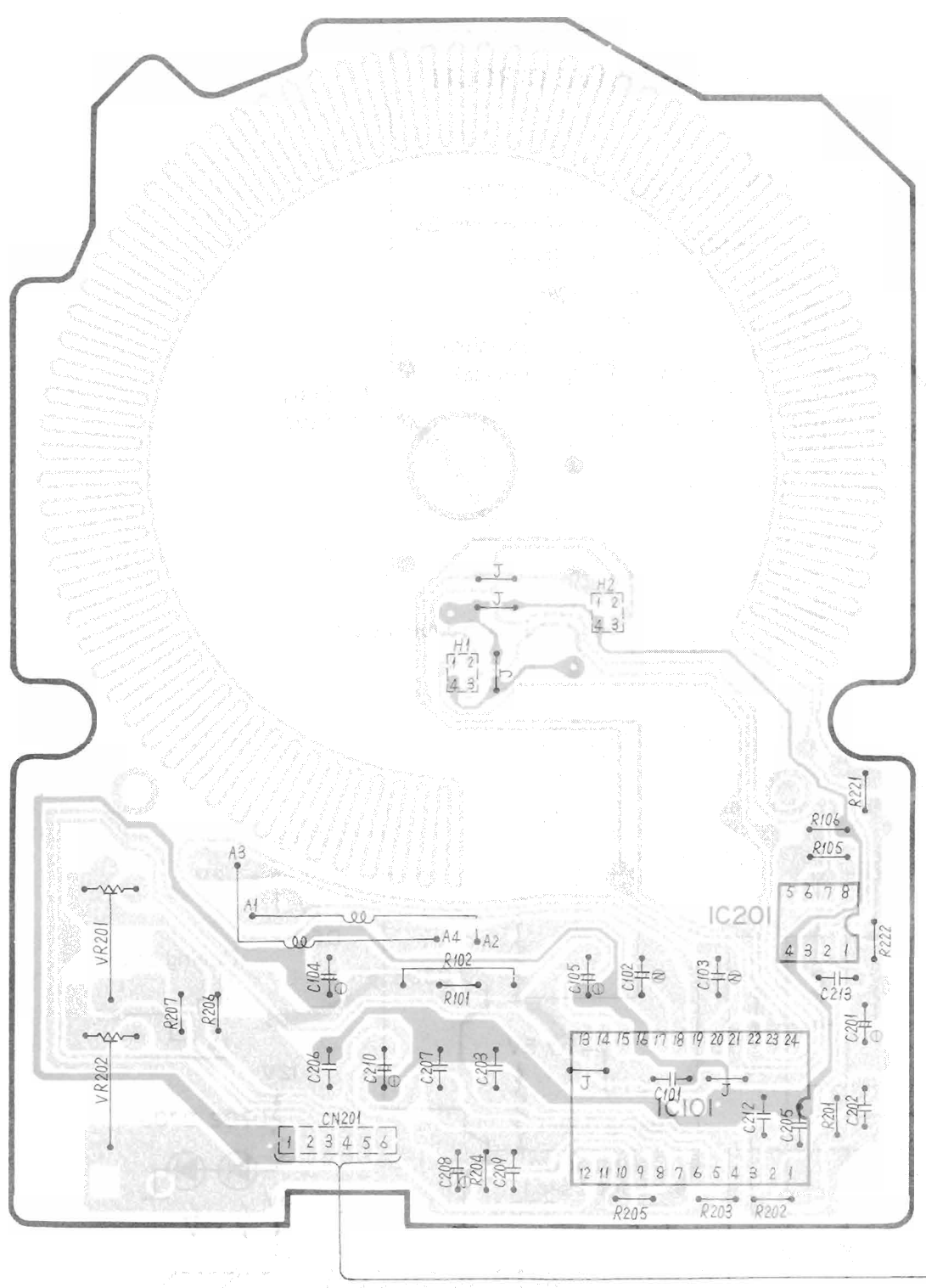
OFFSET ERROR ANGLE DETECTION CIRCUIT



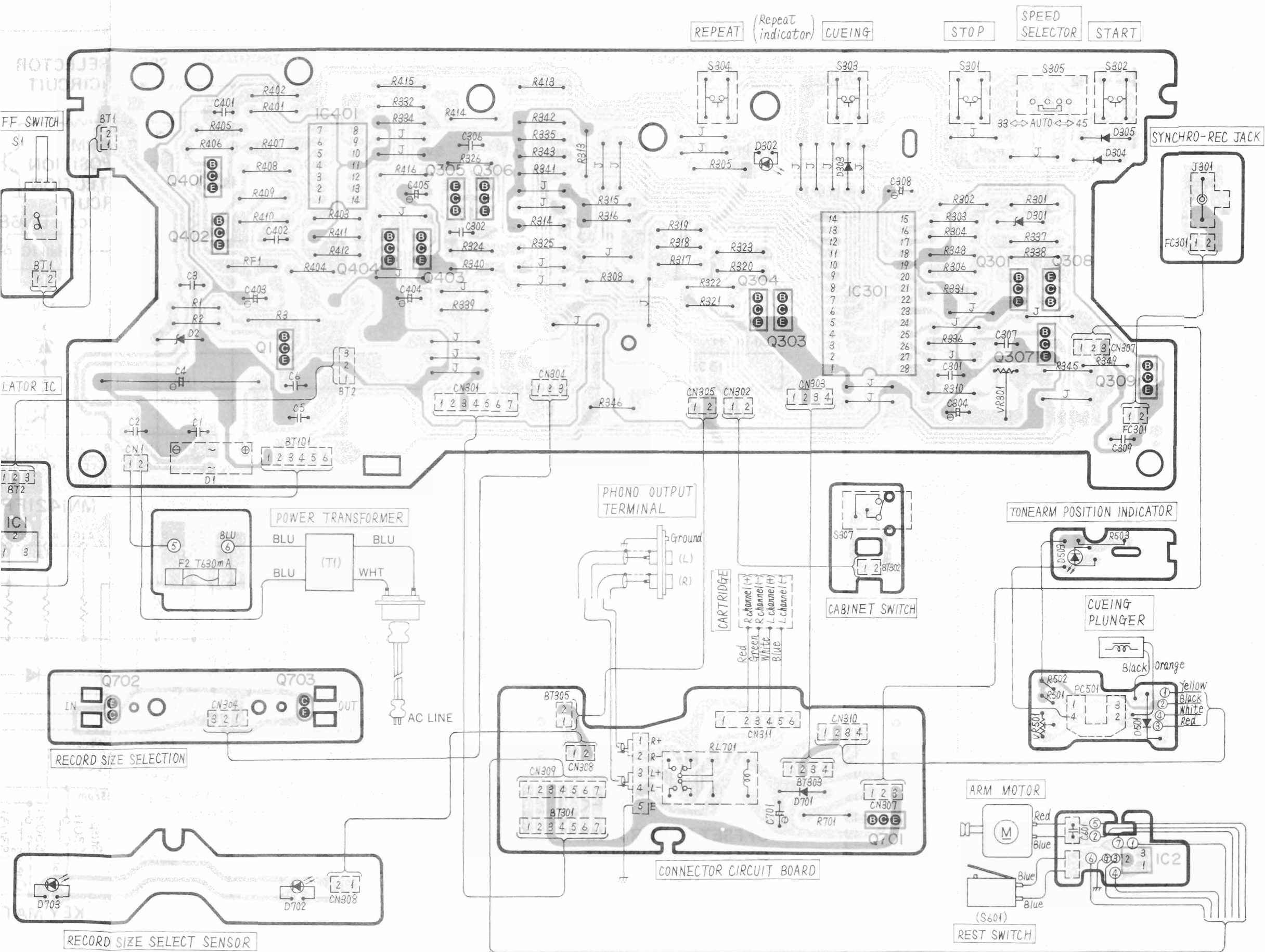


CIRCUIT BOARD AND WIRING CONNECTION DIAGRAM

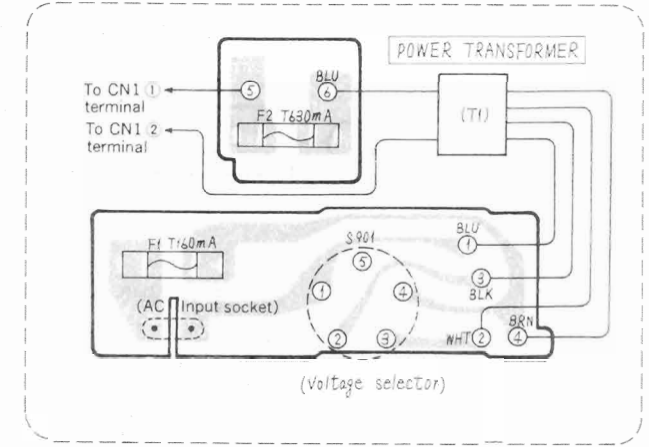
Ground (Earth) lines



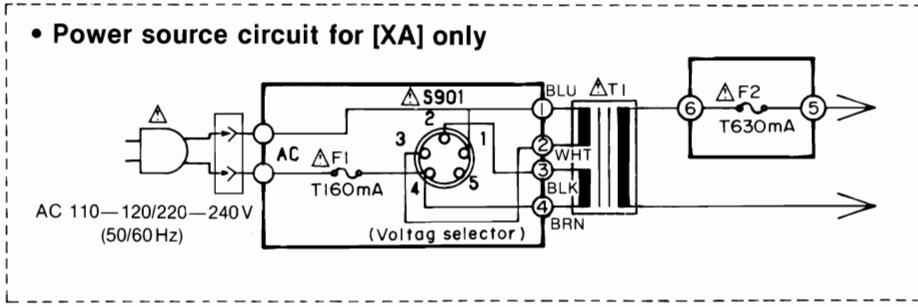
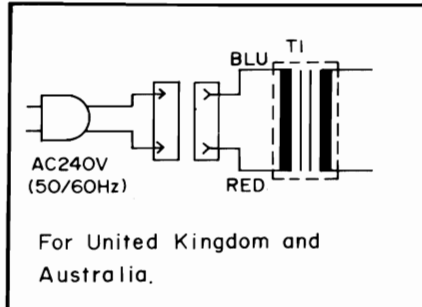
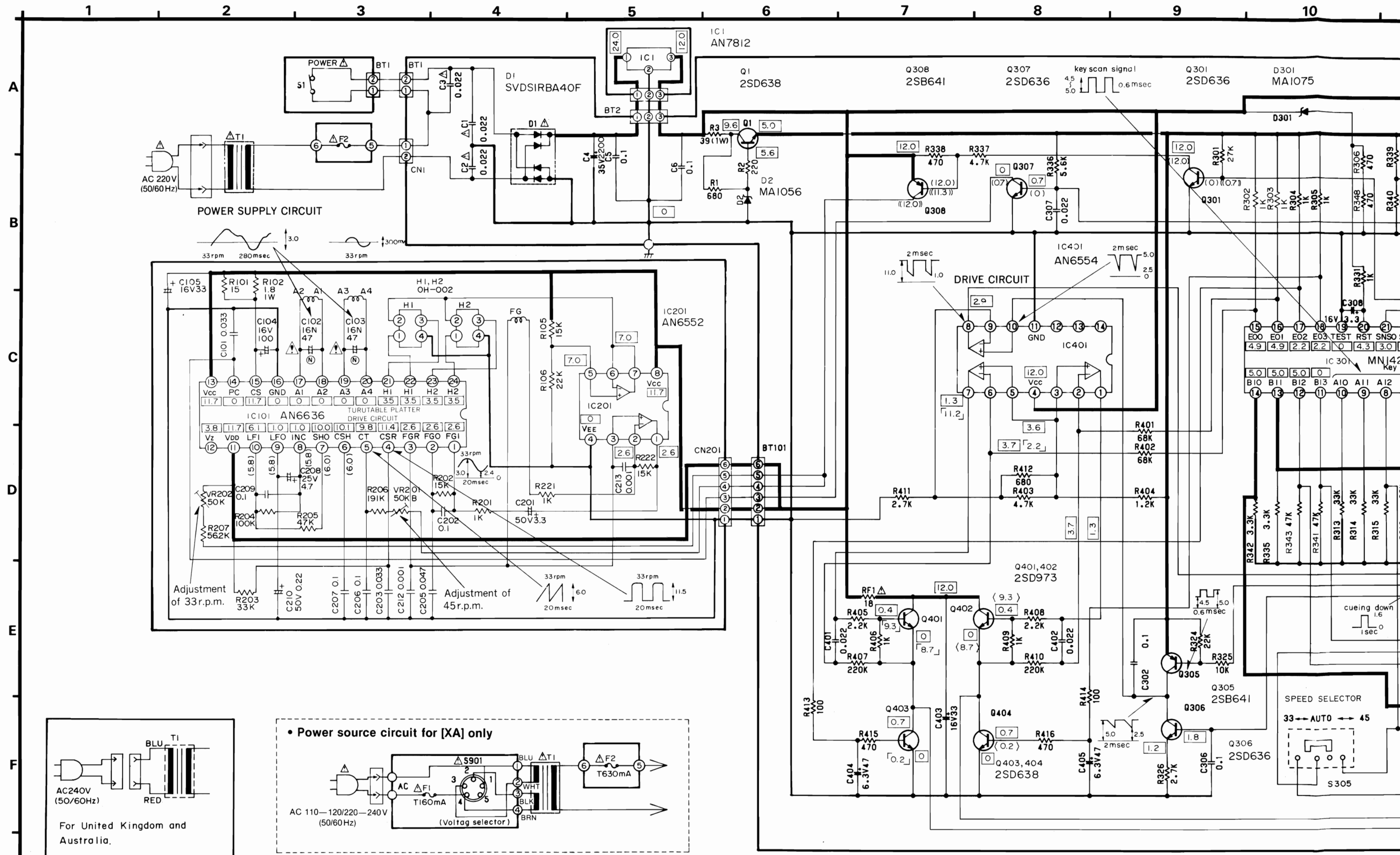
Ground (Earth) lines

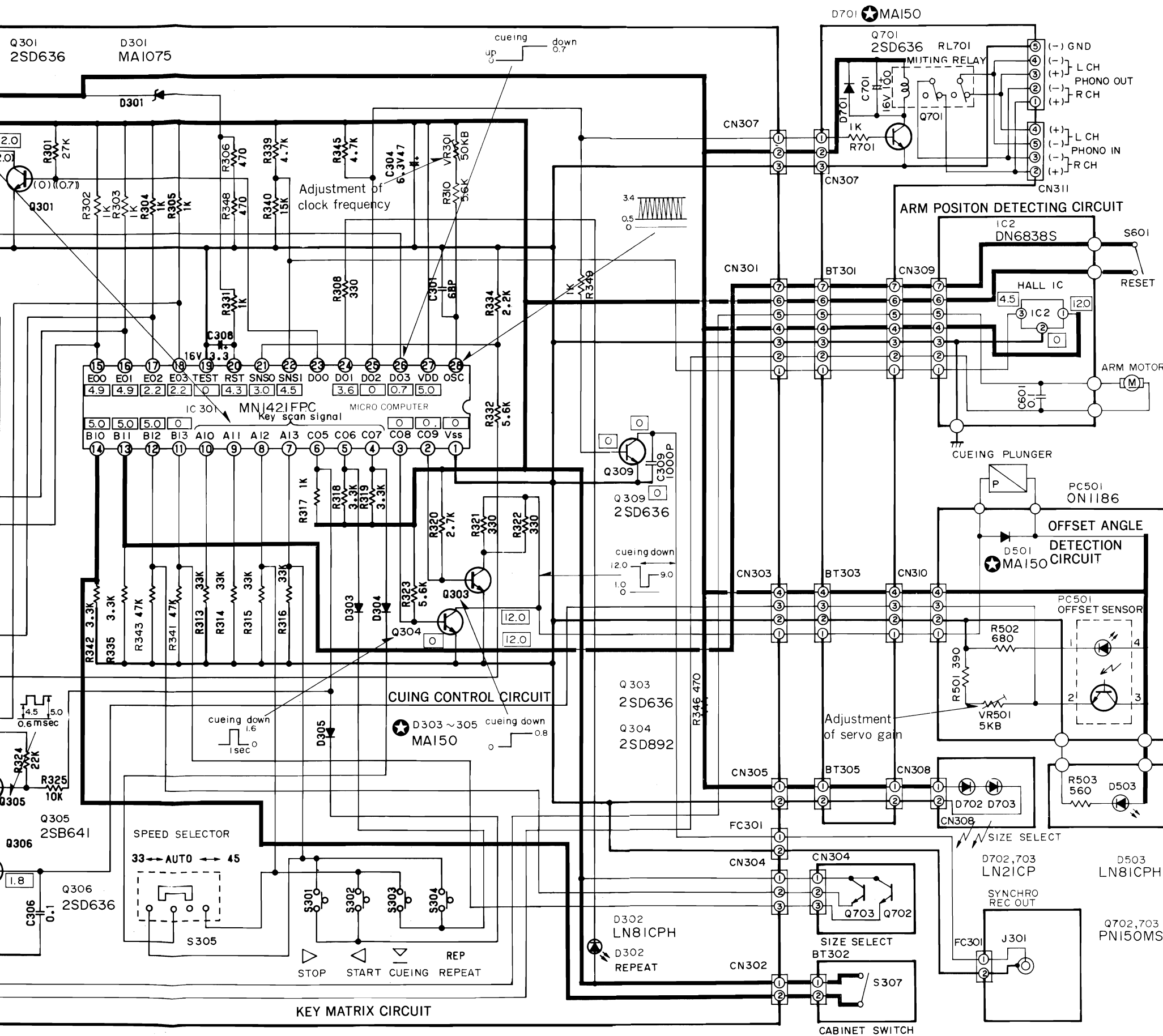


• Power source circuit for [XA] only.



SCHEMATIC DIAGRAM





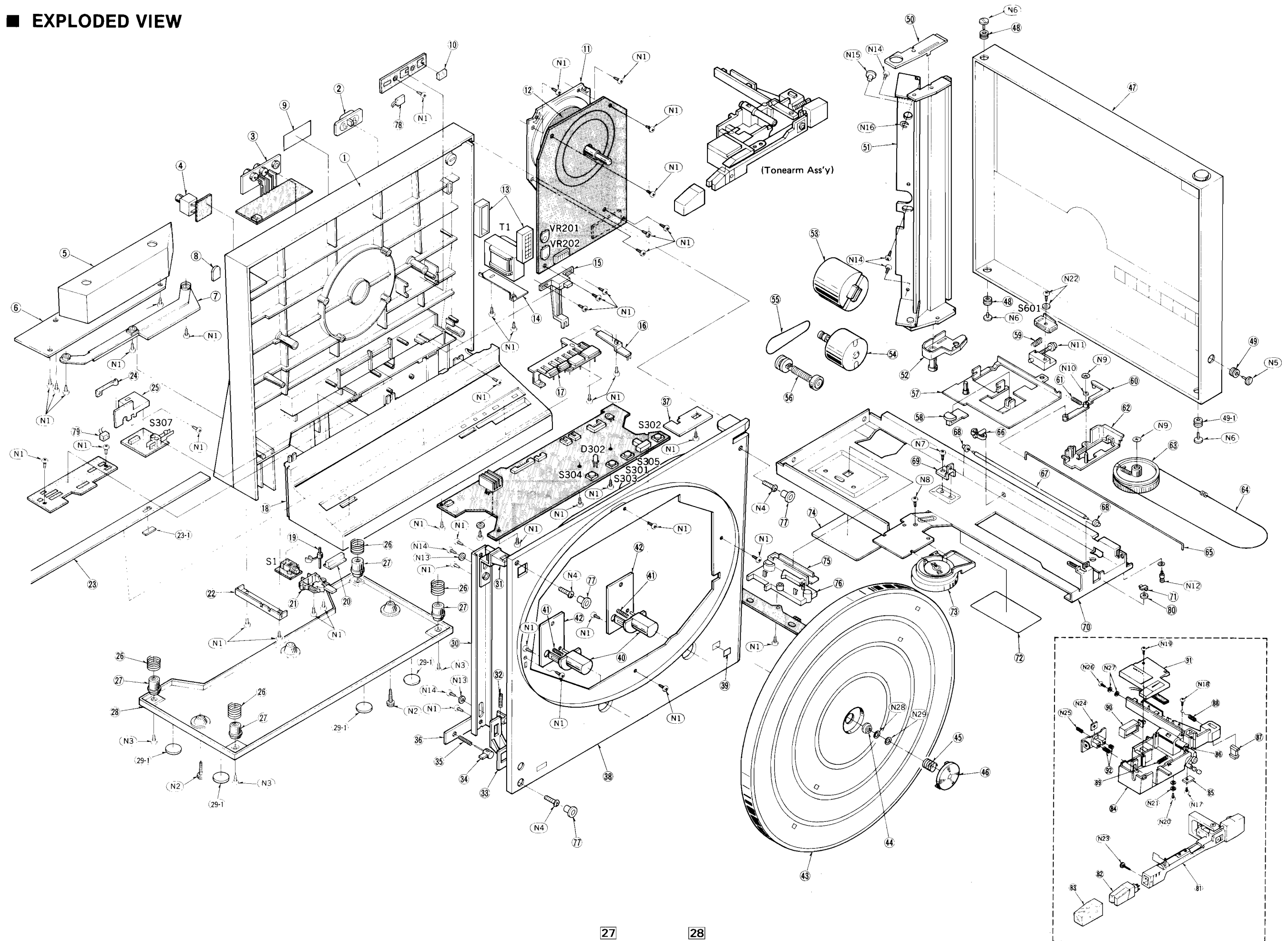
Notes:

1. **S1** : On/off (power) switch.
2. **S301** : Stop switch
3. **S302** : Start switch
4. **S303** : Cueing control switch
5. **S304** : Repeat switch
6. **S305** : Speed selector switch in "auto" position.
7. **S307** : Record detection switch. Presently a record is on turntable.
8. **S601** : Rest switch. Presently tonearm is on rest.
9. **S901** : Voltage selector in "110-120V" position.
10. The values in [] are the standard voltages measured by DC electro-voltmeter (high impedance) on the basis of chassis when the unit is in stop. So, some error might be included depending on the internal impedance of the measuring instrument and the set measured.
 - * () : voltage in 33rpm. (Measured without turntable)
 - * () : voltage in 45rpm. (Measured without turntable)
 - * () : voltage when tonearm is in lead-in.
 - * < > : voltage when tonearm is in return.
11. **+** : +B voltage lines.
12. Part No. with **⊙** mark are not identical between regular part No. and repair part No. supplied. So, when placing an order for repair parts, use the part No. in the replacement parts list of repair parts.
13. Important safety notice: Components identified by **⚠** mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.

• Terminal guide of transistors, photo interrupters and IC's.

<p>AN7812</p>	<p>2SD638, 2SD636 2SB641, 2SD973</p>
<p>DN6838S</p>	<p>2SD892</p>
<p>MN1421FPC</p>	<p>AN6636</p>
<p>AN6552 AN6554</p>	<p>ON1186</p>
<p>PN150MS</p>	

EXPLODED VIEW



REPLACEMENT PARTS

Notes: 1. Part numbers are given in this part number.
2. Important safety components and important for safe use only manufacturer's instructions.

Ref. No.	Part No.
CABINET and CHASSIS	
1	○ SFACV05N01
1	☑ SFACV05N21
2 (XL)only△	SFDJHSC049
2 (Other Areas)△	SFDJHSC049
3	SFDJV05N09
4	SFDJC06N02
5	SFUPV05N06
6	SFUMV05N11
7	SFUMV05N11
8	SFUMV05N3
9 (EK - XL)	SFNNV05G01
9 (XA)	SFNNV05X01
9 (E) (EC)	SFNNV05R01
9 (Other Areas)	SFNNV05R01
10	SFULI1N02
11	SFMZV05N03
12	SFMGQ34N0
13	SFGCV05N03
14	SFUPV05N07
15	SFKTV05N03
16	SFUMV05N0
17	SFKTV05N02
18	○ SFUMV05N0
18	☑ SFUMV05N3
19	SFXJV05N01
20	SFKTV05N01
21	SFUMV05N18
22	SFUPV05N08
23	○ SFKKV05N01
23	☑ SFKKV05N21
23-1	SFUPV05N11
24	SFQPC05N01
25	SFUMV05N0
26	SFQAV05N03
27	SFGAV05N01

REPLACEMENT PARTS LIST...Cabinet & Chassis Parts

- Notes: 1. Part numbers are indicated on most mechanical parts. Please use this part number for parts orders. 2. Important safety notice: Components identified by Δ make have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts. 3. [K]-marked parts are used for black type only, while [O]-marked parts are for silver type only. 4. Parts other than [K] and [O]-marked are used for both black and silver types. 5. Bracketed indications in Ref. No. columns specify the area. Parts without these indications can be used for all areas.

Ref. No.	Part No.	Description
CABINET and CHASSIS PARTS		
1	[O] SFACV05N01	Cabinet (Silver Type) (1)
1	[K] SFACV05N21	Cabinet (Black Type) (1)
2	[XL] only Δ SFDJHSC0491	Socket, AC Power (1)
2	[Other Areas] Δ SFDJHSC0498	Socket, AC Power (1)
3	SFDJV05N09E	Terminal, Phono Output (1)
4	SFDJC06N02	Jack, Synchro-rec (1)
5	SFUPV05N06	Weight (1)
6	SFUMV05N16	Cover, Weight (1)
7	SFUMV05N17	Cover, Socket, Jack & Terminal (1)
8	SFUMV05N30	Cover (1)
9	[EK - XL] SFNNV05G01	Name Plate (1)
9	[XA] SFNNV05X01	Name Plate (1)
9	[E] [EC] SFNNV05S01	Name Plate (1)
9	[Other Areas] SFNNV05R01	Name Plate (1)
10	SFUMLIIN02	Holder, L. E. D. (2)
11	SFMZV05N03A	Stator Frame (1)
12	SFMGQ34N01	Cover, F. G. Coil (1)
13	SFGCV05N03	Cushion Rubber, Power Transformer (2)
14	SFUPV05N07	Plate, Power Transformer (1)
15	SFKTV05N03	Knob, Speed Selector (1)
16	SFUMV05N04	Lever, Speed Selector (1)
17	SFKTV05N02	Knob Ass'y, Key Switch (1)
18	[O] SFUMV05N01	Cover, Control knob (Silver Type) (1)
18	[K] SFUMV05N31	Cover, Control knob (Black Type) (1)
19	SFXJV05N01E	Joint Ass'y, On/off Switch (1)
20	SFKTV05N01	Knob, On/off Switch (1)
21	SFUMV05N18	SWitch Base, On/off Switch (1)
22	SFUPV05N08	Bracket, Cabinet & Cabinet Cover (2)
23	[O] SFKKV05N01	Surface Plate (Silver Type) (1)
23	[K] SFKKV05N21	Surface Plate (Black Type) (1)
23-1	SFUPV05N11	Filter, Surface Plate (1)
24	SFQPC05N01	Spring, Cabinet Switch (1)
25	SFUMV05N07	Cover, Cabinet Switch (1)
26	SFQAV05N03	Spring, Audio Insulator (4)
27	SFGAV05N01	Audio Insulator (4)

Ref. No.	Part No.	Description
CABINET and CHASSIS PARTS		
28	SFUPV05N09	Bottom Board (1)
29-1	SFGAV05N02	Cushion Rubber (4)
30	SFUPV05N03	Rod, Open/close Front Cabinet (1)
31	SFUMV05N02	Lever, Open/Close Front Cabinet (1)
32	SFQHV05N01	Spring, Open/close Front Cabinet (1)
33	SFUMV05N11	Lever, Open/close Front Cabinet (1)
34	SFUMV05N03	Shutter Open/close Front Cabinet (1)
35	SFQAV05N01	Spring, Shutter (1)
36	SFUMV05N27	Plate, Shutter (1)
37	SFUMV05N26	Plate, Main P. C. B. (1)
38	SFUMV05N10	Cover, Cabinet Label, Speed Selector (1)
39	SFNZV05N03	Record Guide (2)
40	SFUMV05N13	Spring, Record Guide (2)
41	SFQAV05N02	Plate, Record. Guide (2)
42	SFUMV05N14	Turntable Pilater Ass'y, (with Turntable MaT) (1)
43	SFTEV05N01E	Cam, Turntable Pilater (1)
44	SFUMV05N15	Spring, E. P. Adaptor (1)
45	SFQAC06N01	E. P. Adaptor, 45r. p. m. (1)
46	SFWEV05N01	Dust Cover Ass'y, (Silver Type) (1)
47	[O] SFADV05N01Z	Dust Cover Ass'y, (Black Type) (1)
47	[K] SFADV05N21Z	Cushion Rubber, Dust Cover (Silver Type) (2)
48	[O] SFGCV05N01	Cushion Rubber, Dust Cover (Black Type) (2)
48	[K] SFGCV05N21	Cushion Rubber, Dust Cover (Silver Type) (1)
49	[O] SFGCV05N02	Cushion Rubber, Dust Cover (Black Type) (1)
49	[K] SFGCV05N22	Cushion Rubber, Dust Cover (Silver Type) (1)
49-1	[O] SFGCV05N04	Cushion Rubber, Dust Cover (Black Type) (1)
49-1	[K] SFGCV05N24	Cushion Rubber, Dust Cover (Silver Type) (1)
50	SFUMV05N05	Upper Cover, Hinge (1)
51	SFUPV05N05Z	Hinge (1)
52	SFUMV05N06	Lower Cover, Hinge (1)

Ref. No.	Part No.	Description
CABINET and CHASSIS PARTS		
53	SFUMC02N07	Cover, Tonearm Motor (1)
54	SFMHC02N01E	Motor Ass'y, Tonearm Drive (1)
55	SFGBC10-01	Belt, Tonearm Drive (1)
56	SFUML11R02A	Worm Gear Ass'y (1)
57	SFUPC02N10E	Plate Ass'y, Motor (1)
58	SFUMC02N10	Lope Guide (1)
59	SFQA913-01	Spring, Rest Switch Adjuster (1)
60	SFUMC02N05	Lever Ass'y, Rest Switch (1)
61	SFQHQ34N22	Spring, Rest Switch Lever (1)
62	SFUMC02N13	Plate Ass'y, Rest Switch (1)
63	SFUML11R03	Arm Drive Wheel (1)
64	SFUZC05N02E	Arm Drive Lope Ass'y (1)
65	SFUZC02N01	Rod, Rest Switch (1)
66	SFEZQ34N01	Clamper, Lead Wires (1)
67	SFXJC02N03	Guide Rail, Tonearm Drive (1)
68	SFGCC05N05	Cushion Rubber, Guide Rail (2)
69	SFUPC02N03	Bracket, Guide Rail (1)
70	SFUUKV05N01E	Plate Ass'y, Tonearm (1)
71	SFUMC06N11	Cap, Pulley (1)
73	SFUMV05N12E	Stabilizer (1)
74	SFNZV05M01	Caution Label (1)
75	SFUMV05N09	Disk Size Selector (1)
76	SFUMV05N08	Spacer, Disc Size Selector (1)
77	SFXGV05N01	Cap, Cabinet Cover (3)
78	SFDJV05N11E	Connector Ass'y, 3P CN304 (1)
79	SFDJV05N01E	Connector Ass'y, 2P CN302 (1)
	SFDJV05N06E	Connector Ass'y, 3P (1)
	SFDJ109N13E	Connector Ass'y, 6P (1)
	SFDJV05N04E	Connector Ass'y 2P (1)
	SFDJV05N05E	Connector Ass'y 2P (1)
	SFDJV05N07E	Connector Ass'y 4P (1)
	SFDJV05N08E	Connector Ass'y 7P (1)
80	SFUMC05N22	Pulley (1)

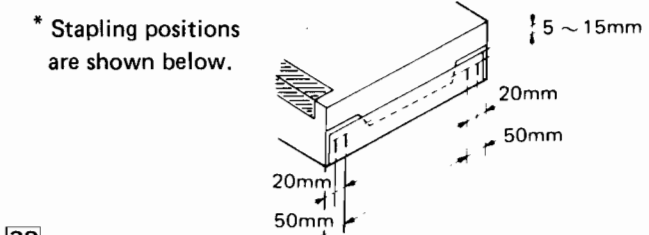
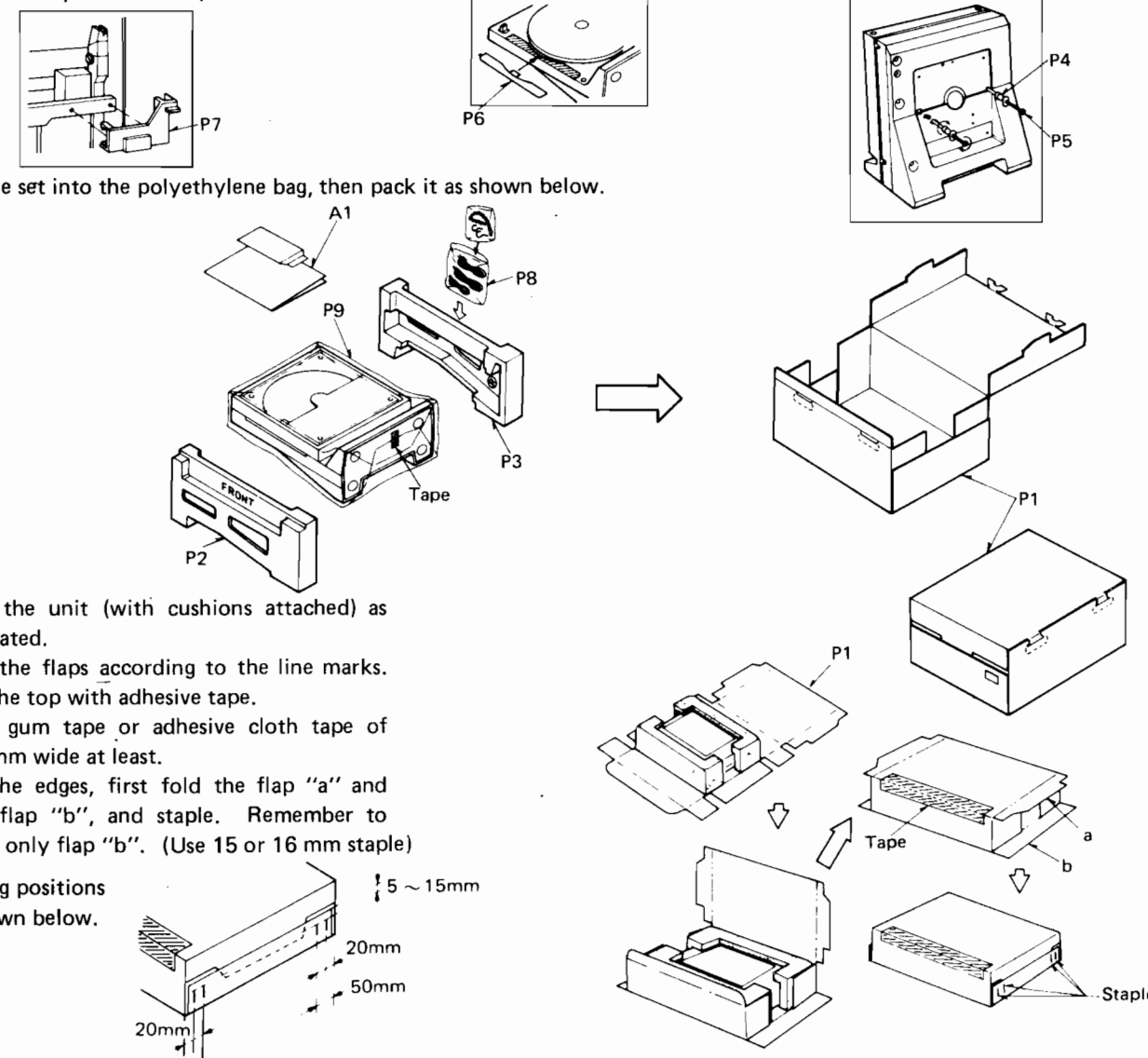
Ref. No.	Part No.	Description
SCREWS, WASHERS and CIRCLIPS		
N9	S	CSTW3 Washer (2)
N10	S	XWE3 Washer (1)
N11	S	SFXGV05N01 Screw (1)
N12	S	SFXWC10-03 Screw (1)
N13	S	XWE3 Washer (2)
N14	S	XTW3+10Q Screw (4)
N15	S	SFXJV05N03 Screw (1)
N16	S	SFXW130-01 Washer (1)
N17	S	XTN2+4B Screw (1)
N18	S	XTN3+8BFZ Screw (1)
N19	S	XTN26+6BFZ Screw (1)
N20	S	XSN2+4 Screw (1)
N21	S	XWA2B Washer (1)
N22	S	XTN16+10G Screw (1)
N23	S	SFPEV00502 Screw (1)
N24	S	SFXN623-1 Nut (1)
N25	S	XXE3D10FZS Screw (1)
N26	S	XSN3+12S Screw (1)
N27	S	XWA3B Washer (1)
N28	S	SFXWV05N02 Washer (1)
N29	S	XUC6FT Washer (1)

Ref. No.	Part No.	Description
ACCESSORIES		
A1	[EK]	SFNUV05G01 Instruction Book (1)
A1	[EG]	SFNUV05R01 Instruction Book (1)
A1	[EF]	SFNUV05F01 Instruction Book (1)
A1	[E]	SFNUV05I01 Instruction Book (1)
A1	[XA]	SFNUV05X01 Instruction Book (1)
A1	[Other Areas]	SFNUV05S01 Instruction Book (1)

Ref. No.	Part No.	Description
ACCESSORIES		
A2	SFDHC05N01	Phono Cord (1)
A3	SFDLC05N01	Ground Wire (1)
A4	[XL] S Δ RJA26Z	AC Cord (1)
A4	[EK] S Δ RJA43Z	AC Cord (1)
A4	[XA] S Δ QFC1103	AC Cord (1)
A4	[Other Areas] S Δ RJA20Z	AC Cord (1)

PACKINGS

- Open the cabinet and fit the spacer for tonearm protection in place.
- Fit the dust cover spacer.
- Fit the turntable clamper.
- Put the set into the polyethylene bag, then pack it as shown below.



Direct Drive Automatic Turntable System

SL-V5

This booklet contains the specifications and adjusting procedures for SL-V5, written in Germany, French and Spanish. File this manual together with the SL-V5 service manual (Order No. SD83022410C8).

DEUTSCH

■ TECHNISCHE DATEN

Änderungen der technischen Daten vorbehalten.

Die angegebenen Gewichts- und Abmessungsdaten sind ungefähre Werte.

■ Allgemeine Daten

Stromversorgung:	~220 V 50 Hz Wechselstrom
Leistungsaufnahme:	13 W
Abmessungen: (B×H×T)	31,5 × 37,2 × 18,5 cm
Gewicht:	6,2 kg

■ Plattenspieler

Typ:	Auto-Start/Auto-Zuführung Rückföhrautomatik Stopp-Automatik Wiederhol-Betrieb Automatische Drehzahlwahl Manuelle Drehzahlwahl möglich Automatische Plattengrößewahl Plattenpräsenz-Registrierung Direktantrieb
Antrieb:	Direktantrieb
Motor:	Kollektorloser Gleichstrommotor
Plattenteller:	Aluminium-Druckguß Durchmesser 30 cm
Plattenteller- Drehzahlen:	33-1/3 und 45 U/min
Gleichlaufschwankungen:	0,012% WRMS* 0,025% WRMS (JIS C5521) ±0,035% Spitze (IEC 98A bewertet)

* Gemessen anhand von Signalen vom eingebauten Frequenzgenerator des Motorbauteils.

Rumpel-Fremdspannungsabstand:	-56 dB (IEC 98A unbewertet)
Rumpel-Geräuschspannungsabstand:	-78 dB (IEC 98A bewertet)

■ Tonarm

Typ:	Dynamisch ausbalancierter Tangential-Tonarm mit Kardanaufhängung mit 4-Punkt-Drehlager
Effektive Länge:	10,5 cm
Spurfehlwinkel:	Innerhalb ±0,1°
Effektive Masse:	9 g (einschließlich Tonabnehmer)
Resonanzfrequenz:	12 Hz
Tonarm-Antriebsmotor:	Gleichstrommotor

■ Tonabnehmer

Typ:	Stereo-Magnet-Tonabnehmer
Magnetkreis:	Ganzlamellenkern
Frequenzgang:	10 Hz bis 30 kHz 20 Hz bis 10 kHz ±1 dB
Ausgangsspannung:	2,5 mV bei 1 kHz 5 cm/s. Null-zu-Spitze, lateral [7 mV bei 1 kHz 10 cm/s. Null-zu-Spitze, 45° (DIN 45 000)]
Kanaltrennung:	22 dB bei 1 kHz
Kanalabweichung:	Innerhalb 2 dB bei 1 kHz
Empfohlene Endimpedanz:	47 kΩ ~ 100 kΩ
Nachgiebigkeit (dynamisch):	12 × 10 ⁻⁶ cm/dyn bei 100 Hz
Auflagekraft-Einstellbereich:	1,25 ±0,25 g (12,5 ±2,5 mN)
Gewicht:	6 g (nur Tonabnehmer)
Ersatznadel:	EPS-24CS

■ JUSTIERUNGEN

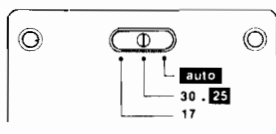
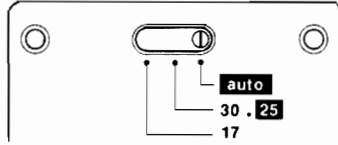
● Verwendete Geräte und Zustand des Gerätes

1. Oszilloskop
2. Gleichstrom-Voltmeter
3. 30 cm-Schallplatte
4. Schraubenzieher
5. Sechskant-Gestängeschlüssel (M3)

Schritt	Posten	Vorbereitungen	Zu justierende Teile	Vorgehen
1	Start-Position	<ol style="list-style-type: none"> 1. Eine 30 cm-Platte auflegen und das Vorderteil des Gehäuses schließen. 2. Den Netzschalter einschalten. 3. Den Start-Schalter drücken. 	Startpositions-Justierschraube (Abb. 21)	<ol style="list-style-type: none"> 1. Vorderteil des Gehäuses öffnen. 2. Falls die Abtastnadel zwischen Musikstücken aufsetzt, durch Drehen der Schraube entgegen dem Uhrzeigersinn justieren. 3. Falls die Abtastnadel außerhalb der Platte aufsetzt, durch Drehen der Schraube im Uhrzeigersinn justieren.

Schritt	Posten	Vorbereitungen	Zu justierende Teile	Vorgehen
2	Tonarmwinkel	<ol style="list-style-type: none"> Das Vorderteil des Gehäuses öffnen. Den Netzschalter einschalten. Den Start-Schalter drücken, um den Tonarm nach innen zu bewegen, und dann den Netzschalter ausschalten. 	Tonarmwinkel-Justierschraube (Abb. 23)	<ol style="list-style-type: none"> Die Tonarmwinkel-Justierschraube so drehen, daß die Tonarmmitte mit der V-Kerbe der Liftstange übereinstimmt.
3	Servo-Verstärkung	<ol style="list-style-type: none"> Das Voltmeter an den CN-Anschluß CN303 (+) und ②(-) der Hauptleiterplatte anschließen. (Abb. 22) Den Netzschalter einschalten. 	VR501 (Abb. 24)	<ol style="list-style-type: none"> Den Tonarm vollständig nach rechts bewegen. VR501 so justieren, daß die Ausgangsspannung 3,6V beträgt.
4	Offset-Spannung	<ol style="list-style-type: none"> Gleichstrom-Voltmeter an CN303, Anschluß ③(+) und (-) der Hauptleiterplatte anschließen. (Abb. 22) Den Netzschalter einschalten. 	Offsetspannungs-Justierschraube (Abb. 24)	<ol style="list-style-type: none"> Den Tonarm zur Mitte bewegen. Die Justierschraube so drehen, daß die Ausgangsspannung 1,8V beträgt. (Sechskant-Gestängeschlüssel verwenden.)
5	Taktgeber-Frequenz	<ol style="list-style-type: none"> Q1 Emitter mit IC301, Stift ⑭ verbinden. (Abb. 22) Oszilloskop IC301, Stift ⑬ verbinden. 	VR301 (Abb. 22)	<ol style="list-style-type: none"> Den Netzschalter einschalten. VR301 justieren, so daß der Ausgangswellenform-Zyklus $30 \mu s \pm 1 \mu s$ beträgt.
6	Drehzahl	<ol style="list-style-type: none"> Vorderteil des Gehäuses öffnen und die Platte auflegen. Das Stroboskop einschalten. Vorderteil des Gehäuses schließen. 	VR201 (45 U/min.) VR202 (33 U/min.)	<ol style="list-style-type: none"> Den Netzschalter einschalten. Den Drehzahl-Wahlschalter auf "45" einstellen. VR201 so justieren, daß die Drehzahl dem Sollwert (45 U/min.) entspricht. Den Drehzahl-Wahlschalter auf "33" einstellen. VR202 so justieren, daß die Drehzahl dem Sollwert (33 1/3 U/min.) entspricht. <p>Anmerkung: Unbedingt zuerst die Justierung für 45 U/min. vornehmen.</p>

■ Beim Abspielen nachstehender Plattentypen ist es möglich, daß der Plattenspieler nicht normal funktioniert. Dies stellt jedoch kein fehlerhaftes Funktionieren des Plattenspielers dar. Folgen Sie in solchen Fällen den nachstehenden Hinweisen.

Schallplatte	Bedienung	Anmerkungen
<p>■ 25 cm-Platten.</p> 	<ol style="list-style-type: none"> Stellen Sie den Schallplattengrößenwähler in die "30. 25" Position. Halten Sie den Start-Start-Schalter gedrückt, damit sich der Tonarm bis zu einem Punkt über der Einlaufrille der Platte bewegt. Drücken Sie die Liftsteuerung. 	<ul style="list-style-type: none"> Normalerweise sollte der Schallplattengrößenwähler in der "auto"-Stellung gelassen werden.  <ul style="list-style-type: none"> Wiederholtes Abspielen ist nicht möglich für 25 cm-Platten oder solche Platten, die nicht den Industrienormen entsprechen, da die Größe nicht automatisch erfaßt wird. Stellen Sie den Drehzahl-Wahlschalter auf 33 oder 45 ein, entsprechend der erforderlichen Drehzahl für die abzuspielende Platte. In gewissen Fällen könnte es unmöglich sein, Platten abzuspielen, deren Abmessungen nicht den Industrienormen entsprechen.
<p>■ Platten, die transparent, farbig oder durchsichtig schwarz sind - d.h. alle Platten, die Licht nicht vollständig blockieren.</p> <p>30 cm-Platten</p> <p>17 cm-Platten</p>	<ol style="list-style-type: none"> Stellen Sie den Schallplattengrößenwähler in die "30. 25" Position. Mit automatischer oder Suchspiel-Betriebsart verwenden. <ol style="list-style-type: none"> Stellen Sie den Schallplattengrößenwähler in die "17" Position. Mit automatischer oder Suchspiel-Betriebsart verwenden. 	

FRANÇAIS

■ CARACTERISTIQUES

Les spécifications sont susceptibles d'être modifiées sans préavis.
Le poids et les dimensions donnés sont approximatifs.

■ Généralités Alimentation: ~220 V 50 Hz Consommation: 13 W Dimensions: (L×H×P) 31,5 × 37,2 × 18,5 cm Poids: 6,2 kg		■ Bras de lecture Type: Bras de lecture d'alignement linéaire de type à équilibre dynamique avec suspension à la cardan à 4 pivots Longueur effective: 105 mm Angle d'erreur de piste: En deçà de ±0,1° Masse réelle: 9 g (y compris la cellule pick-up) Fréquence de résonance: 12 Hz Moteur d'entraînement du bras de lecture: Moteur C.C.	
■ Platine de lecture Type: Platine automatique Départ automatique/Entrée automatique Retour automatique Arrêt automatique Audition répétée Sélection de vitesse automatique Sélection automatique du diamètre Sélection de vitesse manuelle possible Détection de la présence d'un disque		■ Cellule pick-up Type: Cellule pick-up stéréo à aimant mobile Circuit magnétique: Noyau entièrement feuilleté Réponse en fréquence: 10 Hz à 30 kHz 20 Hz à 10 kHz ±1 dB 2,5 mV à 1 kHz; 5 cm/s. zéro à vitesse latérale de crête (7 mV à 1 kHz; 10 cm/s., zéro à vitesse 45° de crête [DIN 45 000]) Tension de sortie: 22 dB à 1 kHz En deçà de 2 dB à 1 kHz Séparation des canaux: 22 dB à 1 kHz Equilibrage des canaux: En deçà de 2 dB à 1 kHz Impédance de charge recommandée: 47 kΩ~100 kΩ Elasticité (dynamique): 12 × 10 ⁻⁶ cm/dyne à 100 Hz Plage de la force verticale d'appui: 1,25 ±0,25 g (12,5 ±2,5 mN) Poids: 6 g (cellule seule) Remplacement de la pointe de lecture: EPS-24CS	
■ Système d'entraînement: Entraînement direct Moteur: Moteur C.C. sans balai Plateau de lecture: Aluminium moulé sous pression Diamètre 30 cm Vitesses de la platine: 33-1/3 et 45 t/p.m. Pleurage et scintillement: 0,012% de valeur efficace* 0,025% de valeur efficace (JIS C5521) ±0,035% de crête (IEC 98A Pondéré)			
* Mesuré par l'obtention d'un signal provenant du générateur de fréquences incorporé de l'ensemble du moteur. Ronflement: -56 dB (IEC 98A Non pondéré) -78 dB (IEC 98A Pondéré)			

■ REGLAGES

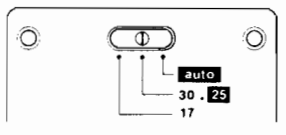
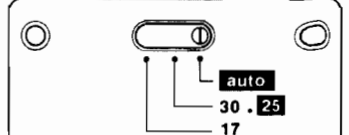
● Equipement utilisé et conditions de service de l'appareil

- | | |
|---------------------|-----------------------------------|
| 1. Oscilloscope | 4. Tournevis |
| 2. Voltmètre à C.C. | 5. Tourne-à-gauche Hexagonal (M3) |
| 3. Disque de 30 cm | |

Etape	Article	Préparatifs	Partie	Marche à suivre
1	Position de démarrage	1. Installer un disque de 30 cm et refermer le boîtier frontal. 2. Mettre en marche l'interrupteur d'alimentation. 3. Appuyer sur le commutateur de démarrage.	Vis de réglage du positionnement de démarrage. (Fig. 21)	1. Ouvrir le boîtier frontal. 2. Si la pointe de lecture s'abaisse entre les plages du disque, l'ajuster en tournant la vis dans le sens inverse des aiguilles d'une montre. 3. Si la pointe de lecture s'abaisse à l'extérieur du disque, l'ajuster en tournant la vis dans le sens des aiguilles d'une montre.

Etape	Article	Préparatifs	Partie	Marche à suivre
2	Angle de décalage du bras de lecture	1. Ouvrir le boîtier frontal. 2. Mettre en marche l'interrupteur d'alimentation. 3. Appuyer sur le commutateur de démarrage pour faire déplacer le bras de lecture vers l'intérieur, puis mettre hors circuit l'interrupteur d'alimentation.	Vis de réglage de l'angle de décalage. (Fig. 23)	1. Tourner la vis de réglage de l'angle de décalage de telle sorte que le centre du bras de lecture coïncide avec la cannelure de la tige d'élévation.
3	Amplification servo-mécanique	1. Brancher un voltmètre à la borne CN303 (+) et 2 (-) de la plaquette à circuits imprimés principale (Fig. 22) 2. Mettre en marche l'interrupteur d'alimentation.	VR501 (Fig. 24)	1. Déplacer complètement le bras de lecture vers la droite. 2. Ajuster VR501 de telle sorte que la tension de sortie soit de 3,6V.
4	Tension de décalage	1. Brancher un voltmètre à C.C. à la borne CN303 "3" (+) et (-) de la plaquette à circuits imprimés principale. (Fig. 22) 2. Mettre en marche l'interrupteur d'alimentation.	Vis de réglage de la tension de décalage. (Fig. 24)	1. Déplacer le bras de lecture vers la centre. 2. Tourner la vis de réglage de telle sorte que la tension de sortie soit de 1,8V. (Utiliser le tourne-à-gauche hexagonal.)
5	Fréquence des impulsions de rythme	1. Connecter l'émetteur Q1 et la broche IC301 (14). (Fig. 22) 2. Brancher un oscilloscope à la broche IC301 (13).	VR301 (Fig. 22)	1. Mettre en marche l'interrupteur d'alimentation. 2. Ajuster VR301 de telle sorte que la cycle de la forme d'onde de sortie soit de 30µs ± 1µs.
6	Vitesse de rotation	1. Ouvrir le boîtier frontal et placer un disque. 2. Installer le stroboscope. 3. Refermer le boîtier frontal.	VR201 (45 t/p.m.) VR202 (33 t/p.m.)	1. Mettre en marche l'interrupteur d'alimentation. 2. Régler le commutateur sélecteur de vitesse sur "45". 3. Ajuster VR201 de telle sorte que la vitesse atteigne la valeur nominale de 45 t/p.m. 4. Régler le commutateur sélecteur de vitesse sur "33". 5. Ajuster VR202 de telle sorte que la vitesse atteigne la valeur nominale de 33-1/3 t/p.m. Nota: S'assurer de régler tout d'abord la vitesse sur 45 t/p.m.

■ Le tourne-disque risque de ne pas se comporter comme on l'escomptait lorsque l'on fait jouer les sortes de disques suivants. Cela ne signifie nullement un fonctionnement défectueux de l'appareil. En pareils cas, suivre les directives ci-dessous.

Disque	Fonctionnement	Observations
■ Disques de 25 cm. 	1. Régler le sélecteur du diamètre d'un disque sur la position de "30. 25". 2. Maintenir enfoncée la touche de mise en marche de façon à ce que le bras de lecture se déplace à une position au-dessus des sillons désirés du disque. 3. Appuyer sur la commande de pose/relevage.	● Généralement, le sélecteur du diamètre d'un disque devra être laissé sur la position "auto". 
■ Disques qui sont transparents, colorés ou d'un noir translucide— n'importe quel disque qui ne coupe pas entièrement la lumière.	Disques de 30 cm 1. Régler le sélecteur du diamètre d'un disque sur la position de "30. 25". 2. Utiliser sur le mode d'audition ou de lecture de recherche automatique.	● Une audition répétée n'est pas possible pour les disques de 25 cm ou les disques qui ne satisfont pas aux dimensions des normes industrielles du fait que le diamètre n'est pas automatiquement détecté. ● Régler le sélecteur de vitesse sur 33 ou 45 selon la vitesse appropriée pour le disque en question. ● Dans certains cas, il n'est pas possible de faire jouer des disques s'ils ne répondent pas aux dimensions des normes industrielles.
Disques de 17 cm 1. Régler le sélecteur du diamètre d'un disque sur la position de "17". 2. Utiliser sur le mode d'audition ou de lecture de recherche automatique.		

ESPAÑOL

■ ESPECIFICACIONES

Las especificaciones quedan sujetas a cambios sin aviso previo. El peso y las dimensiones indicados son aproximados.

■ En general

Alimentación de corriente: ~110V—120/220—240V, 50/60 Hz
Consumo de corriente: 13 W
Dimensiones:
(Ancho×Alto×Prof.) 31,5 × 37,2 × 18,5 cm
Peso: 6,2 kg

■ Sección del plato giratorio

Tipo: Plato giratorio automático
 Arranque automático/
 Descenso automático
 Retorno automático
 Parada automática
 Ejecución repetida
 Selección automática de la velocidad
 Es posible seleccionar la velocidad a mano
 Selección automática del tamaño
 Detección de presencia de disco

Método de accionamiento:

Accionamiento directo
 Motor de corriente continua sin escobillas

Platillo del plato giratorio:

Aluminio fundido
 30 cm de diámetro

Velocidades del plato giratorio:

33-1/3 y 45 rpm

Ululaciones y trémolo:

0,012% WRMS*
 0,025% WRMS (JIS C5521)
 ±0,035% cresta
 (IEC 98A Ponderado)

* Medido obteniendo una señal proveniente del generador de frecuencias incorporado del conjunto del motor.

Ruido de rodadura:

-56 dB (IEC 98A No ponderado)
 -78 dB (IEC 98A Ponderado)

■ Sección del brazo sonoro

Tipo: Brazo sonoro de seguimiento lineal de tipo con equilibrio dinámico con suspensión cardánica de 4 pivotes
Longitud efectiva: 10,5 cm

Angulo de error de seguimiento: Inferior a 0,1° aproxim.
Masa efectiva: 9 g (incluyendo el cartucho)

Frecuencia de resonancia: 12 Hz
Motor de accionamiento del brazo sonoro: Motor de corriente continua

■ Sección del cartucho

Tipo: Cartucho estereofónico de imán móvil

Circuito magnético: Núcleo totalmente laminado

Respuesta de frecuencia: 10 Hz a 30 kHz
 20 Hz a 10 kHz ±1 dB

Voltaje de salida: 2,5 mV a 1 kHz
 Velocidad lateral de cero a cresta de 5 cm/s
 (7 mV a 1 kHz. Velocidad de 45° de cero a cresta de 10 cm/s [DIN 45 000])

Separación de canales: 22 dB a 1 kHz

Equilibrio de canales: Inferior a 2 dB a 1 kHz

Impedancia de carga recomendada: 47 kΩ a 100 kΩ

Elasticidad (dinámica): 12 × 10⁻⁶ cm/dina a 100 Hz

Radio de presión de la aguja: 1,25 ± 0,25 g (12,5 ± 2,5 mN)

Peso: 6 g (cartucho solamente)

Aguja de recambio: EPS-24CS

■ AJUSTES

● Equipos usados y estado del aparato

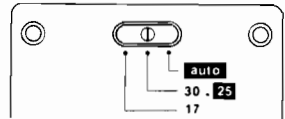
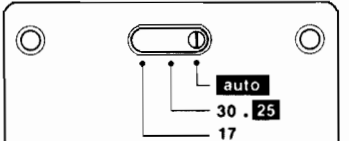
- Osciloscopio
- Voltímetro CC
- Disco de 30 cm

- Destornilladores
- Llave de varilla hex. (M3)

Paso	Item	Preparaciones	Porción	Procedimiento
1	Posición de arranque	1. Poner un disco de 30 cm y cerrar el gabinete frontal. 2. Conectar el interruptor de alimentación. 3. Apretar el botón de arranque.	Tornillo de ajuste de posición de arranque (Fig. 21)	1. Abrir el gabinete frontal. 2. Si la aguja cae entre tonadas, ajustarla girando el tornillo a la izquierda. 3. Si la aguja cae fuera del disco, ajustarla girando el tornillo a la derecha.

Paso	Item	Preparaciones	Porción	Procedimiento
2	Angulo de fricción de brazo de fonocaptor	1. Abrir el gabinete frontal. 2. Conectar el interruptor de alimentación. 3. Apretar el interruptor de arranque para mover el brazo del fonocaptor hacia dentro y, luego, desconectar el interruptor de alimentación.	Tornillo de ajuste de ángulo de fricción (Fig. 23)	1. Girar el tornillo de ajuste de ángulo de fricción de manera que el centro del brazo de fonocaptor corresponda con la ranura-V de varilla de alza.
3	Servogancia	1. Conectar el voltímetro a terminal CN303 (+) y 2 (-) de T.C.I. (P.C.B.) principal. (Fig. 22) 2. Conectar el interruptor de alimentación.	VR501 (Fig. 24)	1. Mover completamente el brazo de fonocaptor a la derecha. 2. Ajustar el VR501 de manera que el voltaje de salida sea 3,6V.
4	Voltaje contrapuesta	1. Conectar el voltímetro CC a terminal CN303 "3" (+) y (-) de T.C.I. principal. (Fig. 22) 2. Conectar el interruptor de alimentación.	Tornillo de ajuste de voltaje contrapuesta (Fig. 24)	1. Mover el brazo de fonocaptor al centro. 2. Girar el tornillo de ajuste de manera que el voltaje de salida sea 1,8V. (Usar llave de varilla hex.)
5	Frecuencia de reloj	1. Conectar emisor Q1 y patilla de IC301 (14). (Fig. 22) 2. Conectar el osciloscopio a patilla de IC301 (13).	VR301 (Fig. 22)	1. Conectar el interruptor de alimentación. 2. Ajustar VR301 de manera que el ciclo de forma de onda de salida sea 30μs ± 1μs.
6	Velocidad giratoria	1. Abrir el gabinete frontal y colocar el disco. 2. Colocar el estroboscopio. 3. Cerrar el gabinete frontal.	VR201 (45 r.p.m.) VR202 (33 r.p.m.)	1. Conectar el interruptor de alimentación. 2. Poner el interruptor selector de velocidad en "45". 3. Ajustar VR201 de manera que la velocidad esté en el régimen (45 r.p.m.) 4. Poner el interruptor selector de velocidad en "33". 5. Ajustar VR202 de manera que la velocidad esté en el régimen (33-1/3 r.p.m.) Nota: Asegurarse de ajustar la velocidad 45 r.p.m. primero.

■ Puede ocurrir que el plato giratorio no funcione como sería de esperar cuando se toquen los siguientes tipos de discos. Esto no quiere, empero, decir que haya algún desperfecto en el plato giratorio. En tales casos, convendrá atenerse a las instrucciones siguientes.

Disco	Funcionamiento	Observaciones
■ Discos de 25 cm 	1. Colocar el selector de tamaño de discos en la posición de "30. 25". 2. Mantener apretado el interruptor de arranque de manera que el brazo sonoro se mueva hasta encima de la posición correspondiente de los surcos de comienzo del disco que se piensa tocar. 3. Apretar el control de colocación.	• Ordinariamente, el selector de tamaño de discos habrá que dejarlo en la posición "auto". 
■ Discos transparentes de color o negros translúcidos o sea, todos aquellos discos que no impidan el paso a la luz en forma absoluta.	Discos de 30 cm 1. Colocar el selector de tamaño de discos en la posición de "30. 25". 2. Usarlos en la modalidad de ejecución automática o con la de búsqueda. Discos de 17 cm 1. Colocar el selector de tamaño de discos en la posición de "17". 2. Usarlos en la modalidad de ejecución automática o con la de búsqueda.	• No es posible hacer una ejecución repetida con los discos de 25 cm ni con aquellos que no se conformen a las dimensiones corrientes de la industria del ramo debido a que el tamaño de los mismos no logra ser detectado en forma automática. • Colocar el selector de velocidad en 33 o en 45 según la velocidad que corresponda al disco en cuestión. • En algunos casos no será posible tocar discos que no se conformen a las dimensiones corrientes en la industria del ramo.

Parts Change Notice

Model No. SL-V5

Service Manual
Order No. SD83022410C8

Please revise the original parts list in the Service Manual to conform to the change (s) shown herein. If new part numbers are shown, be sure to use them when ordering parts.

Reason for Change		*The circled item indicates the reason. If no marking, see the Notes in the bottom column.				
1.	Improve performance					
2.	Change of material or dimension					
3.	To meet approved specification					
4.	Standardization					
5.	Addition					
6.	Deletion					
7.	Correction					
8.	Other					
Interchangeability Code		**The circled item Indicates the interchangeability. If no marking, see the Notes in the bottom column.				
	Parts	Set Production				
A	Original	Early	Original or new parts may be used in early or late production set. Use original parts until exhausted, then stock new parts.			
	New	Late				
B	Original	Early	Original parts may be used in early production sets only. New parts may be used in early or late production sets. Use original parts where possible, then stock new parts.			
	New	Late				
C	Original	Early	New parts only may be used in early or late production sets. Stock new parts.			
	New	Late				
D	Original	Early	Original parts may be used in early production sets only. New parts may be used in late production sets only. Stock both original and new parts.			
	New	Late				
E	Other					
Part Number						
Model No.	Ref. No.	Original Part No.	New Part No.	Notes (***)	Part Name & Descriptions	
SL-V5	N11	SFXGV05N01	XSN3+30S	7, C	Screw	
	N12	SFXWC10-03	SFXGV05N01	7, C	Screw	

File this Parts Change Notice with your copy of the Service Manual.

Technics

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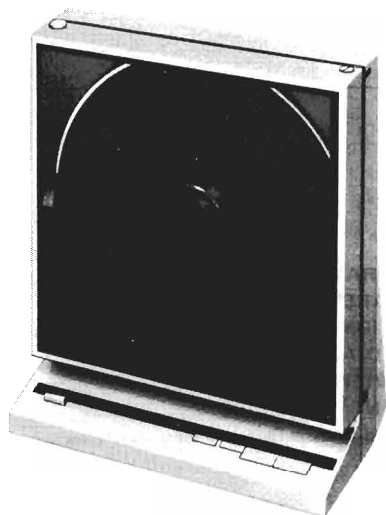
Service Manual

Direct Drive Automatic Turntable System

SL-V5

[E], [EK], [XL], [EG], [EB],
[EH], [EF], [Ei], [EC], [XA], [XM]

SL-V5(K)

[E], [EK], [XL], [EG], [EB],
[EH], [EF], [Ei], [EC], [XA], [XM]

TAP is the standard mark for the "P-mount" plug-in-connector system. Products carrying this mark are inter-changeable and compatible with each other.

- * The cabinet and dust cover are available in black color and silver types.
- * The black type model is provided with (K) in the Service Manual.

Areas

- * [E] is available in Switzerland and Scandinavia.
- * [EK] is available in United Kingdom.
- * [XL] is available in Australia.
- * [EG] is available in F.R. Germany.
- * [EB] is available in Belgium.
- * [EH] is available in Holland.
- * [EF] is available in France.
- * [Ei] is available in Italy.
- * [EC] is available in Czechoslovakia.
- * [XA] is available in Southeast Asia, Oceania, Africa, Middle Near East and Central South America.
- * [XM] is available in Central South America.

English

Specifications

Specifications subject to change without notice.
Weight and dimensions shown are approximate.

■ General

Power supply:	~220V, 50/60 Hz (for Continental Europe)
Power consumption:	13 W
Dimensions: (W x H x D)	31.5 x 37.2 x 18.5 cm (12-1/2" x 14-41/64" x 7-9/32")
Weight:	6.2 kg (13.7 lb.)

■ Turntable section

Type:	Automatic turntable Auto start/Auto lead-in Auto return Auto stop Repeat play Auto speed select Manual speed selection possible Auto size select Record presence detection
Drive method:	Direct drive
Motor:	Brushless DC motor
Turntable platter:	Aluminum die-cast Diameter 30 cm (12")
Turntable speeds:	33-1/3 r.p.m. and 45 r.p.m.
Wow and filter:	0.012% WRMS* 0.025% WRMS (JIS C5521) ± 0.035% peak (IEC 98A Weighted)

* Measured by obtaining signal from built-in frequency generator of motor assembly.

Rumble:	-56 dB (IEC 98A Unweighted) -78 dB (IEC 98A Weighted)
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■ Tonearm section

Type:	Dynamic balanced type Linear tracking tonearm. 4-pivot gimbal suspension 10.5 cm (4-1/8")
Effective length:	10.5 cm (4-1/8")
Tracking error angle:	Within ± 0.1°
Effective mass:	9 g (including cartridge)
Resonance frequency:	12 Hz
Tonearm drive motor:	DC motor
Phono cable capacitance:	150 pF

■ Cartridge section

Type:	Moving magnet stereo cartridge
Magnet circuit:	All laminated core
Frequency response:	10 Hz ~ 30 kHz 20 Hz ~ 10 kHz ± 1 dB
Output voltage:	2.5 mV at 1 kHz, 5 cm/s, zero to peak lateral velocity (7 mV at 1 kHz, 10 cm/s, zero to peak 45° velocity [DN 45 500])
Channel separation:	22 dB at 1 kHz
Channel balance:	Within 2 dB at 1 kHz
Recommended load impedance:	47 kΩ ~ 100 kΩ
Compliance (dynamic):	12 x 10 ⁻⁶ cm/dyne at 100 Hz
Stylus pressure range:	1.25 ± 0.25 g (12.5 ± 2.5 mN)
Weight:	6 g (cartridge only)
Replacement stylus:	EPS-24CS

Technics

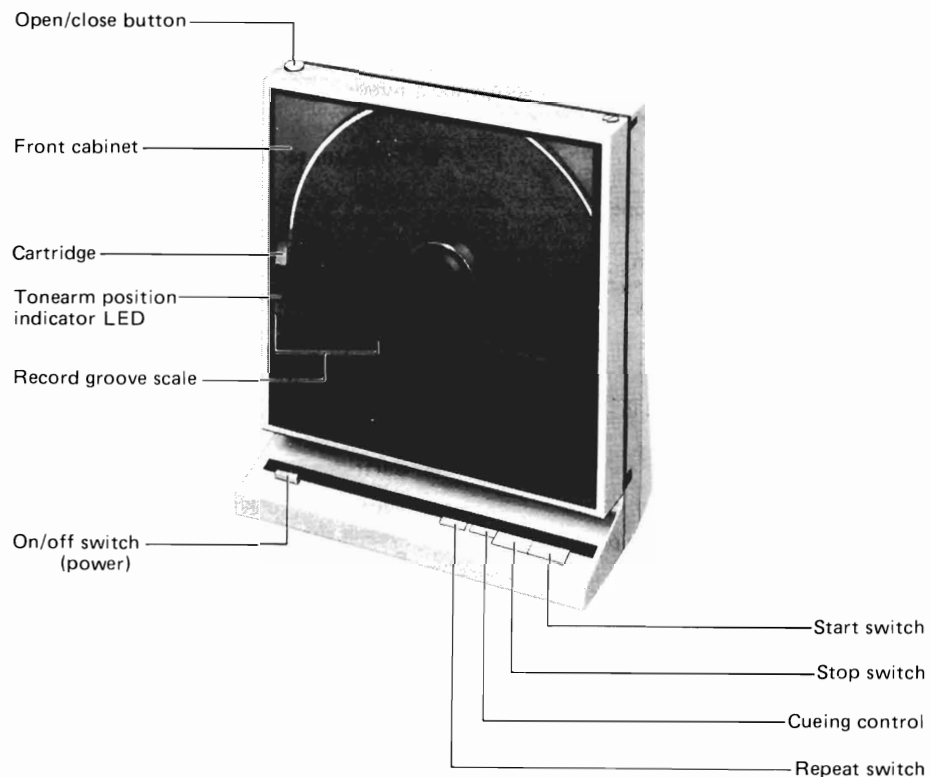
Matsushita Electric Trading Co., Ltd.
P.O. Box 288, Central Osaka Japan

- The power supply for this unit varies depending upon the areas. Also, the parts used for power supply are different. So, refer to the circuit diagram and the replacement parts list.
 - * 220V (50/60 Hz) for Continental Europe.
 - * 240V (50/60 Hz) for United Kingdom and Australia.
 - * 110V/120V/220V/240V (50/60 Hz) for other areas.
 - [XA and XM areas] for other areas is provided with voltage selector.

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■ LOCATION OF CONTROLS



Direct Drive Automatic Turntable System

SL-V5

This booklet contains the specifications and adjusting procedures for SL-V5, written in German, French and Spanish. File this manual together with the SL-V5 service manual (Order No. SD83022410C8).

DEUTSCH

DEUTSCH

■ TECHNISCHE DATEN

Änderungen der technischen Daten vorbehalten.

Die angegebenen Gewichts- und Abmessungsdaten sind ungefähre Werte.

■ Allgemeine Daten

Stromversorgung:	~220 V 50 Hz Wechselstrom
Leistungsaufnahme:	13 W
Abmessungen:	
(B×H×T)	31,5 × 37,2 × 18,5 cm
Gewicht:	6,2 kg

■ Plattenspieler

Typ:	Auto-Start/Auto-Zuführung Rückführautomatik Stopp-Automatik Wiederhol-Betrieb Automatische Drehzahlwahl Manuelle Drehzahlwahl möglich Automatische Plattengrößewahl Plattenpräsenz-Registrierung
Antrieb:	Direktantrieb
Motor:	Kollektorloser Gleichstrommotor
Plattenteller:	Aluminium-Druckguß Durchmesser 30 cm

Plattenteller- Drehzahlen:	33-1/3 und 45 U/min
Gleichlaufschwankungen:	0,012% WRMS* 0,025% WRMS (JIS C5521) ±0,035% Spitze (IEC 98A bewertet)

* Gemessen anhand von Signalen vom eingebauten Frequenzgenerator des Motorbauteils.

Rumpel-Fremdspannungsabstand:	-56 dB (IEC 98A unbewertet)
Rumpel-Geräuschspannungsabstand:	-78 dB (IEC 98A bewertet)

■ Tonarm

Typ:	Dynamisch ausbalancierter Tangential-Tonarm mit Kardan- aufhängung mit 4-Punkt- Drehlager
Effektive Länge:	10,5 cm
Spurfehlwinkel:	Innerhalb ±0,1°
Effektive Masse:	9 g (einschließlich Tonabnehmer)
Resonanzfrequenz:	12 Hz
Tonarm-Antriebsmotor:	Gleichstrommotor

■ Tonabnehmer

Typ:	Stereo-Magnet-Tonabnehmer Ganzlamellenkern
Magnetkreis:	10 Hz bis 30 kHz
Frequenzgang:	20 Hz bis 10 kHz ±1 dB
Ausgangsspannung:	2,5 mV bei 1 kHz 5 cm/s. Null-zu-Spitze, lateral [7 mV bei 1 kHz 10 cm/s. Null- zu-Spitze, 45° (DIN 45 000)]
Kanaltrennung:	22 dB bei 1 kHz
Kanalabweichung:	Innerhalb 2 dB bei 1 kHz
Empfohlene Endimpedanz:	47 kΩ ~ 100 kΩ
Nachgiebigkeit (dynamisch):	12 × 10 ⁻⁶ cm/dyn bei 100 Hz
Auflagekraft- Einstellbereich:	1,25 ±0,25 g (12,5 ±2,5 mN)
Gewicht:	6 g (nur Tonabnehmer)
Ersatznadel:	EPS-24CS

■ JUSTIERUNGEN

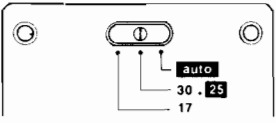
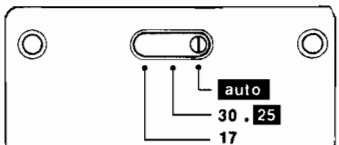
● Verwendete Geräte und Zustand des Gerätes

1. Oszilloskop
2. Gleichstrom-Voltmeter
3. 30 cm-Schallplatte
4. Schraubenzieher
5. Sechskant-Gestängeschlüssel (M3)

Schritt	Posten	Vorbereitungen	Zu justierende Teile	Vorgehen
1	Start-Position	<ol style="list-style-type: none"> 1. Eine 30 cm-Platte auflegen und das Vorderteil des Gehäuses schließen. 2. Den Netzschalter einschalten. 3. Den Start-Schalter drücken. 	Startpositions-Justierschraube (Abb. 21)	<ol style="list-style-type: none"> 1. Vorderteil des Gehäuses öffnen. 2. Falls die Abtastnadel zwischen Musikstücken aufsetzt, durch Drehen der Schraube entgegen dem Uhrzeigersinn justieren. 3. Falls die Abtastnadel außerhalb der Platte aufsetzt, durch Drehen der Schraube im Uhrzeigersinn justieren.

Schritt	Posten	Vorbereitungen	Zu justierende Teile	Vorgehen
2	Tonarmwinkel	<ol style="list-style-type: none"> Das Vorderteil des Gehäuses öffnen. Den Netzschalter einschalten. Den Start-Schalter drücken, um den Tonarm nach innen zu bewegen, und dann den Netzschalter ausschalten. 	Tonarmwinkel-Justierschraube (Abb. 23)	<ol style="list-style-type: none"> Die Tonarmwinkel-Justierschraube so drehen, daß die Tonarmmitte mit der V-Kerbe der Liftstange übereinstimmt.
3	Servo-Verstärkung	<ol style="list-style-type: none"> Das Voltmeter an den CN-Anschluß CN303 (+) und ②(-) der Hauptleiterplatte anschließen. (Abb. 22) Den Netzschalter einschalten. 	VR501 (Abb. 24)	<ol style="list-style-type: none"> Den Tonarm vollständig nach rechts bewegen. VR501 so justieren, daß die Ausgangsspannung 3,6V beträgt.
4	Offset-Spannung	<ol style="list-style-type: none"> Gleichstrom-Voltmeter an CN303, Anschluß ③(+), und ④(-) der Hauptleiterplatte anschließen. (Abb. 22) Den Netzschalter einschalten. 	Offsetspannungs-Justierschraube (Abb. 24)	<ol style="list-style-type: none"> Den Tonarm zur Mitte bewegen. Die Justierschraube so drehen, daß die Ausgangsspannung 1,8V beträgt. (Sechskant-Gestängeschlüssel verwenden.)
5	Taktgeber-Frequenz	<ol style="list-style-type: none"> Q1 Emitter mit IC301, Stift ⑭ verbinden. (Abb. 22) Oszilloskop IC301, Stift ⑬ verbinden. 	VR301 (Abb. 22)	<ol style="list-style-type: none"> Den Netzschalter einschalten. VR301 justieren, so daß der Ausgangswellenform-Zyklus $30 \mu s \pm 1 \mu s$ beträgt.
6	Drehzahl	<ol style="list-style-type: none"> Vorderteil des Gehäuses öffnen und die Platte auflegen. Das Stroboskop einschalten. Vorderteil des Gehäuses schließen. 	VR201 (45 U/min.) VR202 (33 U/min.)	<ol style="list-style-type: none"> Den Netzschalter einschalten. Den Drehzahl-Wahlschalter auf "45" einstellen. VR201 so justieren, daß die Drehzahl dem Sollwert (45 U/min.) entspricht. Den Drehzahl-Wahlschalter auf "33" einstellen. VR202 so justieren, daß die Drehzahl dem Sollwert (33 1/3 U/min.) entspricht. <p>Anmerkung: Unbedingt zuerst die Justierung für 45 U/min. vornehmen.</p>

■ Beim Abspielen nachstehender Plattentypen ist es möglich, daß der Plattenspieler nicht normal funktioniert. Dies stellt jedoch kein fehlerhaftes Funktionieren des Plattenspielers dar. Folgen Sie in solchen Fällen den nachstehenden Hinweisen.

Schallplatte	Bedienung	Anmerkungen
<p>■ 25 cm-Platten.</p> 	<ol style="list-style-type: none"> Stellen Sie den Schallplattenwähler in die "30. 25" Position. Halten Sie den Start-Start-Schalter gedrückt, damit sich der Tonarm bis zu einem Punkt über der Einlaufrille der Platte bewegt. Drücken Sie die Liftsteuerung. 	<ul style="list-style-type: none"> Normalerweise sollte der Schallplattenwähler in der "auto"-Stellung gelassen werden. 
<p>■ Platten, die transparent, farbig oder durchsichtig schwarz sind - d.h. alle Platten, die Licht nicht vollständig blockieren.</p> <p>30 cm-Platten</p> <p>17 cm-Platten</p>	<ol style="list-style-type: none"> Stellen Sie den Schallplattenwähler in die "30. 25" Position. Mit automatischer oder Suchspiel-Betriebsart verwenden. <ol style="list-style-type: none"> Stellen Sie den Schallplattenwähler in die "17" Position. Mit automatischer oder Suchspiel-Betriebsart verwenden. 	<ul style="list-style-type: none"> Wiederholtes Abspielen ist nicht möglich für 25 cm-Platten oder solche Platten, die nicht den Industrienormen entsprechen, da die Größe nicht automatisch erfaßt wird. Stellen Sie den Drehzahl-Wahlschalter auf 33 oder 45 ein, entsprechend der erforderlichen Drehzahl für die abzuspielende Platte. In gewissen Fällen könnte es unmöglich sein, Platten abzuspielen, deren Abmessungen nicht den Industrienormen entsprechen.

FRANÇAIS

■ CARACTERISTIQUES

Les spécifications sont susceptibles d'être modifiées sans préavis.
Le poids et les dimensions donnés sont approximatifs.

<p>■ Généralités</p> <p>Alimentation: ~220 V 50 Hz Consommation: 13 W Dimensions: (L×H×P) 31,5 × 37,2 × 18,5 cm Poids: 6,2 kg</p> <p>■ Platine de lecture</p> <p>Type: Platine automatique Départ automatique/Entrée automatique Retour automatique Arrêt automatique Audition répétée Sélection de vitesse automatique Sélection automatique du diamètre Sélection de vitesse manuelle possible Détection de la présence d'un disque</p> <p>Système d'entraînement: Entraînement direct Moteur: Moteur C.C. sans balai Plateau de lecture: Aluminium moulé sous pression Diamètre 30 cm Vitesses de la platine: 33-1/3 et 45 t/p.m. Pleurage et scintillement: 0,012% de valeur efficace* 0,025% de valeur efficace (JIS C5521) ±0,035% de crête (IEC 98A Pondéré)</p> <p>* Mesuré par l'obtention d'un signal provenant du générateur de fréquences incorporé de l'ensemble du moteur.</p> <p>Ronflement: -56 dB (IEC 98A Non pondéré) -78 dB (IEC 98A Pondéré)</p>	<p>■ Bras de lecture</p> <p>Type: Bras de lecture d'alignement linéaire de type à équilibre dynamique avec suspension à la cardan à 4 pivots Longueur effective: 105 mm Angle d'erreur de piste: En deçà de ±0,1° Masse réelle: 9 g (y compris la cellule pick-up) Fréquence de résonance: 12 Hz Moteur d'entraînement du bras de lecture: Moteur C.C.</p> <p>■ Cellule pick-up</p> <p>Type: Cellule pick-up stéréo à aimant mobile Circuit magnétique: Noyau entièrement feuilleté Réponse en fréquence: 10 Hz à 30 kHz 20 Hz à 10 kHz ±1 dB 2,5 mV à 1 kHz; 5 cm/s. zéro à vitesse latérale de crête (7 mV à 1 kHz; 10 cm/s., zéro à vitesse 45° de crête [DIN 45 000]) Séparation des canaux: 22 dB à 1 kHz Equilibrage des canaux: En deçà de 2 dB à 1 kHz Impédance de charge recommandée: 47 kΩ~100 kΩ Elasticité (dynamique): 12 × 10° cm/dyne à 100 Hz Plage de la force verticale d'appui: 1,25 ±0,25 g (12,5 ±2,5 mN) Poids: 6 g (cellule seule) Remplacement de la pointe de lecture: EPS-24CS</p>
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■ REGLAGES

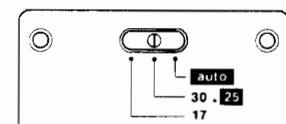
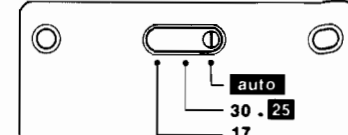
● Equipement utilisé et conditions de service de l'appareil

- | | |
|---------------------|-----------------------------------|
| 1. Oscilloscope | 4. Tournevis |
| 2. Voltmètre à C.C. | 5. Tourne-à-gauche Hexagonal (M3) |
| 3. Disque de 30 cm | |

Etape	Article	Préparatifs	Partie	Marche à suivre
1	Position de démarrage	1. Installer un disque de 30 cm et refermer le boîtier frontal. 2. Mettre en marche l'interrupteur d'alimentation. 3. Appuyer sur le commutateur de démarrage.	Vis de réglage du positionnement de démarrage. (Fig. 21)	1. Ouvrir le boîtier frontal. 2. Si la pointe de lecture s'abaisse entre les plages du disque, l'ajuster en tournant la vis dans le sens inverse des aiguilles d'une montre. 3. Si la pointe de lecture s'abaisse à l'extérieur du disque, l'ajuster en tournant la vis dans le sens des aiguilles d'une montre.

Etape	Article	Préparatifs	Partie	Marche à suivre
2	Angle de décalage du bras de lecture	1. Ouvrir le boîtier frontal. 2. Mettre en marche l'interrupteur d'alimentation. 3. Appuyer sur le commutateur de démarrage pour faire déplacer le bras de lecture vers l'intérieur, puis mettre hors circuit l'interrupteur d'alimentation.	Vis de réglage de l'angle de décalage. (Fig. 23)	1. Tourner la vis de réglage de l'angle de décalage de telle sorte que le centre du bras de lecture coïncide avec la cannelure de la tige d'élévation.
3	Amplification servo-mécanique	1. Brancher un voltmètre à la borne CN303 (+) et 2 (-) de la plaquette à circuits imprimés principale (Fig. 22) 2. Mettre en marche l'interrupteur d'alimentation.	VR501 (Fig. 24)	1. Déplacer complètement le bras de lecture vers la droite. 2. Ajuster VR501 de telle sorte que la tension de sortie soit de 3,6V.
4	Tension de décalage	1. Brancher un voltmètre à C.C. à la borne CN303 "3" (+) et (-) de la plaquette à circuits imprimés principale. (Fig. 22) 2. Mettre en marche l'interrupteur d'alimentation.	Vis de réglage de la tension de décalage. (Fig. 24)	1. Déplacer le bras de lecture vers la centre. 2. Tourner la vis de réglage de telle sorte que la tension de sortie soit de 1,8V. (Utiliser le tourne-à-gauche hexagonal.)
5	Fréquence des impulsions de rythme	1. Connecter l'émetteur Q1 et la broche IC301 ⑭. (Fig. 22) 2. Brancher un oscilloscope à la broche IC301 ⑬.	VR301 (Fig. 22)	1. Mettre en marche l'interrupteur d'alimentation. 2. Ajuster VR301 de telle sorte que la cycle de la forme d'onde de sortie soit de 30µs ± 1µs.
6	Vitesse de rotation	1. Ouvrir le boîtier frontal et placer un disque. 2. Installer le stroboscope. 3. Refermer le boîtier frontal.	VR201 (45 t/p.m.) VR202 (33 t/p.m.)	1. Mettre en marche l'interrupteur d'alimentation. 2. Régler le commutateur sélecteur de vitesse sur "45". 3. Ajuster VR201 de telle sorte que la vitesse atteigne la valeur nominale de 45 t/p.m. 4. Régler le commutateur sélecteur de vitesse sur "33". 5. Ajuster VR202 de telle sorte que la vitesse atteigne la valeur nominale de 33-1/3 t/p.m. Nota: S'assurer de régler tout d'abord la vitesse sur 45 t/p.m.

■ Le tourne-disque risque de ne pas se comporter comme on l'escomptait lorsque l'on fait jouer les sortes de disques suivants. Cela ne signifie nullement un fonctionnement défectueux de l'appareil. En pareils cas, suivre les directives ci-dessous.

Disque	Fonctionnement	Observations
<p>■ Disques de 25 cm.</p> 	<p>1. Régler le sélecteur du diamètre d'un disque sur la position de "30. 25". 2. Maintenir enfoncée la touche de mise en marche de façon à ce que le bras de lecture se déplace à une position au-dessus des sillons désirés du disque. 3. Appuyer sur la commande de pose/relevage.</p>	<p>● Généralement, le sélecteur du diamètre d'un disque devra être laissé sur la position "auto".</p> 
<p>■ Disques qui sont transparents, colorés ou d'un noir translucide— n'importe quel disque qui ne coupe pas entièrement la lumière.</p> <p>Disques de 30 cm</p> <p>Disques de 17 cm</p>	<p>1. Régler le sélecteur du diamètre d'un disque sur la position de "30. 25". 2. Utiliser sur le mode d'audition ou de lecture de recherche automatique.</p> <p>1. Régler le sélecteur du diamètre d'un disque sur la position de "17". 2. Utiliser sur le mode d'audition ou de lecture de recherche automatique.</p>	<p>● Une audition répétée n'est pas possible pour les disques de 25 cm ou les disques qui ne satisfont pas aux dimensions des normes industrielles du fait que le diamètre n'est pas automatiquement détecté.</p> <p>● Régler le sélecteur de vitesse sur 33 ou 45 selon la vitesse appropriée pour le disque en question.</p> <p>● Dans certains cas, il n'est pas possible de faire jouer des disques s'ils ne répondent pas aux dimensions des normes industrielles.</p>

ESPAÑOL

■ ESPECIFICACIONES

Las especificaciones quedan sujetas a cambios sin aviso previo. El peso y las dimensiones indicados son aproximados.

■ En general Alimentación de corriente: ~110V—120/220—240V, 50/60 Hz Consumo de corriente: 13 W Dimensiones: (Ancho×Alto×Prof.) 31,5 × 37,2 × 18,5 cm Peso: 6,2 kg		■ Sección del brazo sonoro Tipo: Brazo sonoro de seguimiento lineal de tipo con equilibrio dinámico con suspensión cardánica de 4 pivotes Longitud efectiva: 10,5 cm Angulo de error de seguimiento: Inferior a 0,1° aproxim. Masa efectiva: 9 g (incluyendo el cartucho) Frecuencia de resonancia: 12 Hz Motor de accionamiento del brazo sonoro: Motor de corriente continua	
■ Sección del plato giratorio Tipo: Plato giratorio automático Arranque automático/ Descenso automático Retorno automático Parada automática Ejecución repetida Selección automática de la velocidad Es posible seleccionar la velocidad a mano Selección automática del tamaño Detección de presencia de disco Método de accionamiento: Accionamiento directo Motor: Motor de corriente continua sin escobillas Platillo del plato giratorio: Aluminio fundido 30 cm de diámetro Velocidades del plato giratorio: 33-1/3 y 45 rpm Ululaciones y trémolo: 0,012% WRMS* 0,025% WRMS (JIS C5521) ±0,035% cresta (IEC 98A Ponderado) * Medido obteniendo una señal proveniente del generador de frecuencias incorporado del conjunto del motor. Ruido de rodadura: -56 dB (IEC 98A No ponderado) -78 dB (IEC 98A Ponderado)		■ Sección del cartucho Tipo: Cartucho estereofónico de imán móvil Circuito magnético: Núcleo totalmente laminado Respuesta de frecuencia: 10 Hz a 30 kHz 20 Hz a 10 kHz ±1 dB Voltaje de salida: 2,5 mV a 1 kHz Velocidad lateral de cero a cresta de 5 cm/s (7 mV a 1 kHz. Velocidad de 45° de cero a cresta de 10 cm/s [DIN 45 000]) Separación de canales: 22 dB a 1 kHz Equilibrio de canales: Inferior a 2 dB a 1 kHz Impedancia de carga recomendada: 47 kΩ a 100 kΩ Elasticidad (dinámica): 12 × 10 ⁻⁶ cm/dina a 100 Hz Radio de presión de la aguja: 1,25 ±0,25 g (12,5 ±2,5 mN) Peso: 6 g (cartucho solamente) Aguja de recambio: EPS-24CS	

■ AJUSTES

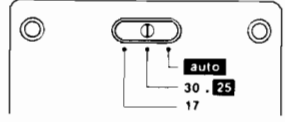
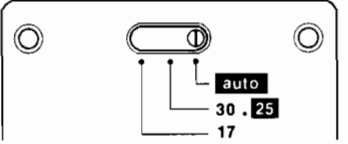
● Equipos usados y estado del aparato

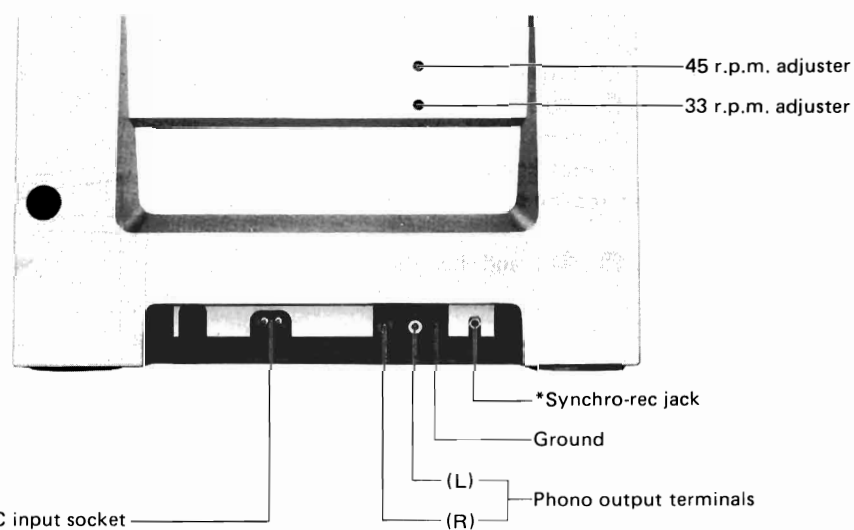
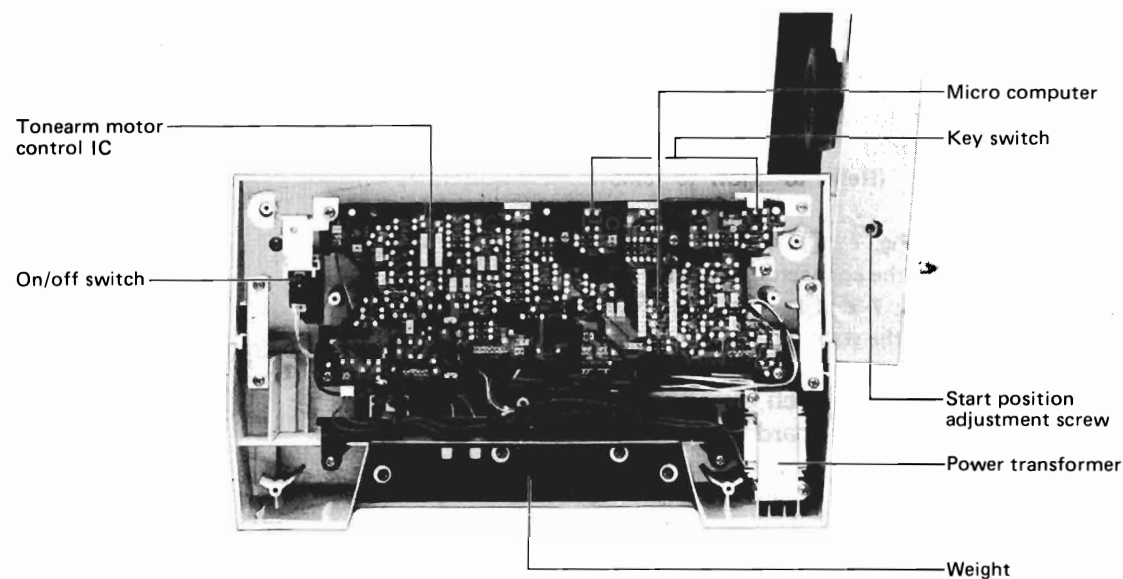
- Osciloscopio
- Voltímetro CC
- Disco de 30 cm
- Destornilladores
- Llave de varilla hex. (M3)

Paso	Item	Preparaciones	Porción	Procedimiento
1	Posición de arranque	<ol style="list-style-type: none"> Poner un disco de 30 cm y cerrar el gabinete frontal. Conectar el interruptor de alimentación. Apretar el botón de arranque. 	Tornillo de ajuste de posición de arranque (Fig. 21)	<ol style="list-style-type: none"> Abrir el gabinete frontal. Si la aguja cae entre tonadas, ajustarla girando el tornillo a la izquierda. Si la aguja cae fuera del disco, ajustarla girando el tornillo a la derecha.

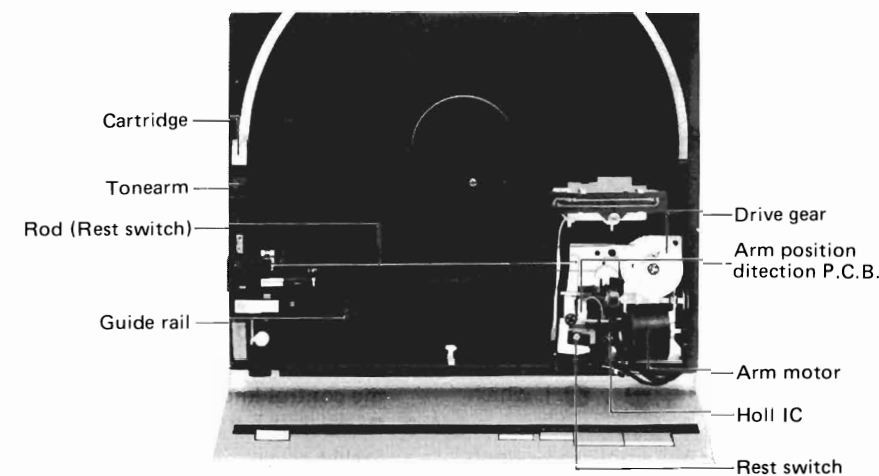
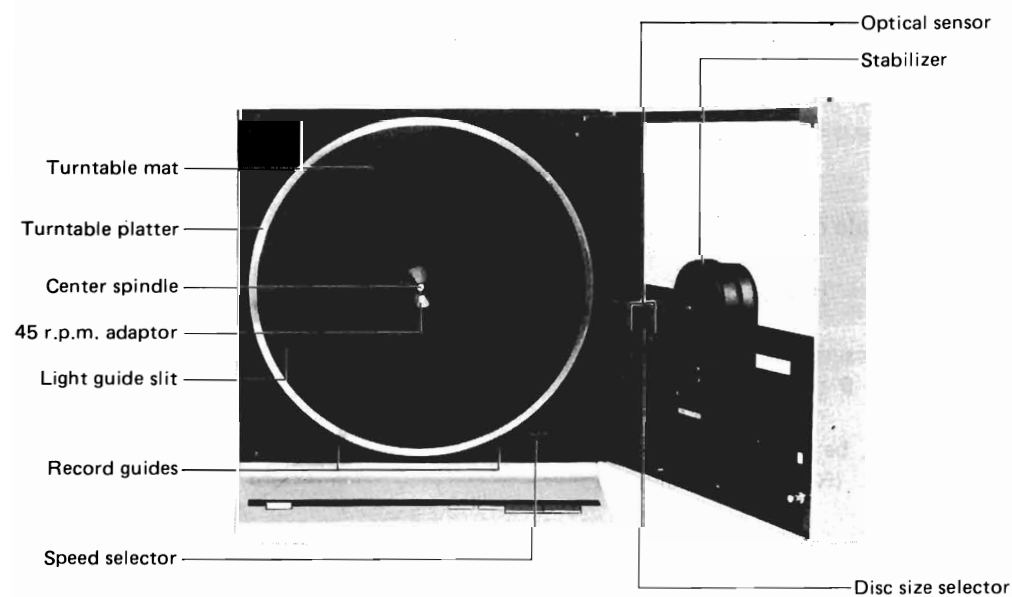
Paso	Item	Preparaciones	Porción	Procedimiento
2	Angulo de fricción de brazo de fonocaptor	<ol style="list-style-type: none"> Abrir el gabinete frontal. Conectar el interruptor de alimentación. Apretar el interruptor de arranque para mover el brazo del fonocaptor hacia dentro y, luego, desconectar el interruptor de alimentación. 	Tornillo de ajuste de ángulo de fricción (Fig. 23)	<ol style="list-style-type: none"> Girar el tornillo de ajuste de ángulo de fricción de manera que el centro del brazo de fonocaptor corresponda con la ranura-V de varilla de alza.
3	Servogancia	<ol style="list-style-type: none"> Conectar el voltímetro a terminal CN303 (+) y 2 (-) de T.C.I. (P.C.B.) principal. (Fig. 22) Conectar el interruptor de alimentación. 	VR501 (Fig. 24)	<ol style="list-style-type: none"> Mover completamente el brazo de fonocaptor a la derecha. Ajustar el VR501 de manera que el voltaje de salida sea 3,6V.
4	Voltaje contrapuesta	<ol style="list-style-type: none"> Conectar el voltímetro CC a terminal CN303 "3" (+) y (-) de T.C.I. principal. (Fig. 22) Conectar el interruptor de alimentación. 	Tornillo de ajuste de voltaje contrapuesta (Fig. 24)	<ol style="list-style-type: none"> Mover el brazo de fonocaptor al centro. Girar el tornillo de ajuste de manera que el voltaje de salida sea 1,8V. (Usar llave de varilla hex.)
5	Frecuencia de reloj	<ol style="list-style-type: none"> Conectar emisor Q1 y patilla de IC301 (14). (Fig. 22) Conectar el osciloscopio a patilla de IC301 (13). 	VR301 (Fig. 22)	<ol style="list-style-type: none"> Conectar el interruptor de alimentación. Ajustar VR301 de manera que el ciclo de forma de onda de salida sea 30μs ± 1μs.
6	Velocidad giratoria	<ol style="list-style-type: none"> Abrir el gabinete frontal y colocar el disco. Colocar el estroboscopio. Cerrar el gabinete frontal. 	VR201 (45 r.p.m.) VR202 (33 r.p.m.)	<ol style="list-style-type: none"> Conectar el interruptor de alimentación. Poner el interruptor selector de velocidad en "45". Ajustar VR201 de manera que la velocidad esté en el régimen (45 r.p.m.) Poner el interruptor selector de velocidad en "33". Ajustar VR202 de manera que la velocidad esté en el régimen (33-1/3 r.p.m.) <p>Nota: Asegurarse de ajustar la velocidad 45 r.p.m. primero.</p>

■ Puede ocurrir que el plato giratorio no funcione como sería de esperar cuando se toquen los siguientes tipos de discos. Esto no quiere, empero, decir que haya algún desperfecto en el plato giratorio. En tales casos, convendrá atenerse a las instrucciones siguientes.

Disco	Funcionamiento	Observaciones
■ Discos de 25 cm 	<ol style="list-style-type: none"> Colocar el selector de tamaño de discos en la posición de "30. 25". Mantener apretado el interruptor de arranque de manera que el brazo sonoro se mueva hasta encima de la posición correspondiente de los surcos de comienzo del disco que se piensa tocar. Apretar el control de colocación. 	<p>● Ordinariamente, el selector de tamaño de discos habrá que dejarlo en la posición "auto".</p> 
■ Discos transparentes de color o negros translúcidos o sea, todos aquellos discos que no impidan el paso a la luz en forma absoluta. Discos de 30 cm Discos de 17 cm	<ol style="list-style-type: none"> Colocar el selector de tamaño de discos en la posición de "30. 25". Usarlos en la modalidad de ejecución automática o con la de búsqueda. <ol style="list-style-type: none"> Colocar el selector de tamaño de discos en la posición de "17". Usarlos en la modalidad de ejecución automática o con la de búsqueda. 	<p>● No es posible hacer una ejecución repetida con los discos de 25 cm ni con aquellos que no se conformen a las dimensiones corrientes de la industria del ramo debido a que el tamaño de los mismos no logra ser detectado en forma automática.</p> <p>● Colocar el selector de velocidad en 33 o en 45 según la velocidad que corresponda al disco en cuestión.</p> <p>● En algunos casos no será posible tocar discos que no se conformen a las dimensiones corrientes en la industria del ramo.</p>



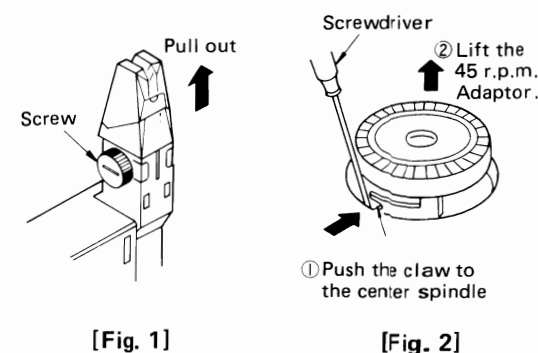
*Synchro-rec Jack (Synchro-rec Jack is not available)



DISASSEMBLY INSTRUCTIONS

How to remove the cartridge

1. Open the front cabinet.
2. Completely loosen the cartridge setscrew and then pull out the cartridge. (Fig. 1)



How to remove the turntable platter

1. Open the front cabinet.
2. Turn the 45 r.p.m. adaptor counterclockwise to raise it from the turntable platter.

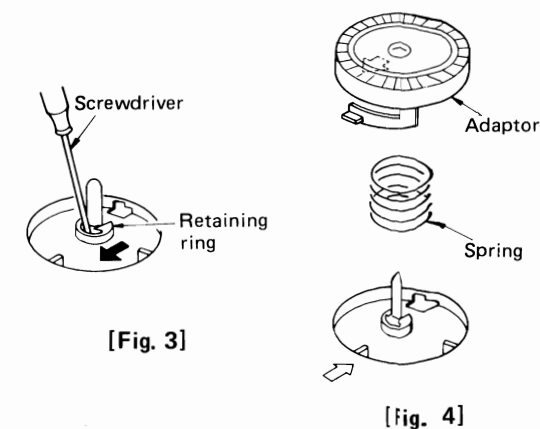
*The turntable mat is glued to the turntable platter.

3. Remove the turntable platter. (Fig. 2)

Note: Take care not to break the claw by pushing it excessively.

4. Remove the retaining ring from the center spindle. (Fig. 3)

5. Hold up the turntable.



To set the turntable platter

1. Put the turntable platter in place, and fit the cam and retaining ring onto the center spindle.

2. Put on the spring and fit the 45 r.p.m. adaptor.

Note: Match the ⇨ on the back of 45 r.p.m. adaptor with the ⇐ of the turntable platter. (Fig. 4)

How to remove the control knob cover

1. Remove the body cover screw caps (Fig. 5 : ① ~ ③).

2. Remove the 7 setscrews (Fig. 5 : ④ ~ ⑩) of the body cover.

3. Remove the body cover in the direction of the arrow. Note: Slightly turn the cover as shown by the arrow because the cover is engaged with the hinge.

4. Remove the cover setscrew (Fig. 5 : ⑪).

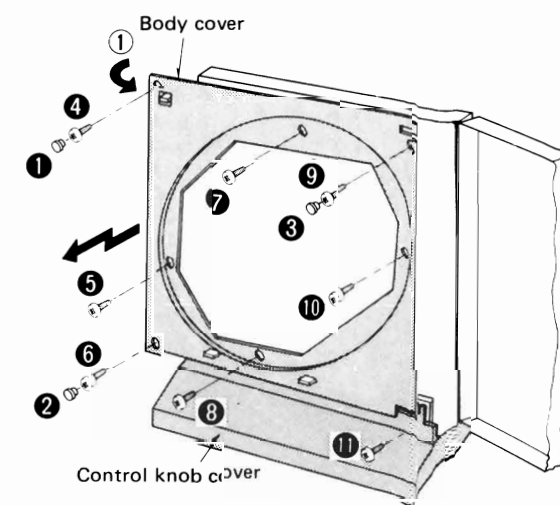
5. Lay down the unit with the front side up as in Fig. 6.

6. Remove the 6 setscrews (Fig. 6 : ⑫ ~ ⑰) of the bottom cover.

7. Remove the bottom cover in the direction of the arrow. (Fig. 6)

8. Remove the 4 setscrews (Fig. 6 : ⑱ ~ ⑳) which fasten the control knob cover to the cabinet. Then remove the 2 fitting plates.

9. Remove the control knob cover in the direction of arrow. (Fig. 6-1)



[Fig. 5]

• How to remove the main circuit board

(Microcomputer, arm control and constant voltage circuit)

1. Remove the control knob cover. (Refer to "How to remove the control knob cover".)
 2. Remove the 6 setscrews (Fig. 6 : 22 ~ 27) of P.C.B.
- Note: Remove the P.C.B. cover. (Fig. 6-2)

• How to remove the on/off switch and on/off switch knob

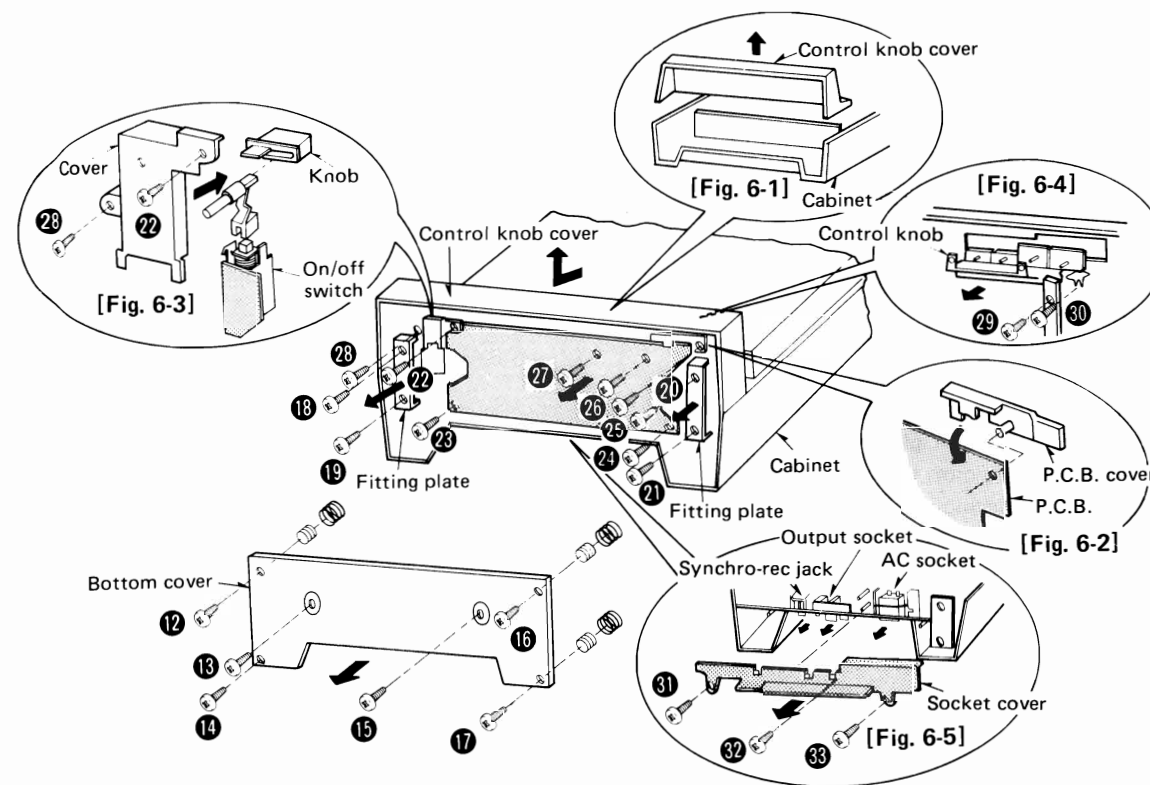
1. Lay down the unit with the front side up.
2. Remove the bottom cover. (Refer to "How to remove the control knob cover" item 6.)
3. Remove the 2 setscrews (Fig. 6-3 : 22 , 28) which secure the on/off switch cover.
4. Take out the switch and unsolder the knob and switch terminal to remove the switch.

• How to remove the control knob

1. Remove the bottom cover. (Refer to "How to remove the control knob cover" item 6.)
2. Remove the main circuit board. (Refer to "How to remove the main circuit board".)
3. Remove the 2 setscrews (Fig. 6-4 : 29 , 30) of the control knob.
4. Remove the knob in the direction of the arrow.

• How to remove the output socket, AC socket, and synchro-rec jack

1. Remove the bottom cover. (Refer to "How to remove the control knob cover" item 6.)
 2. Remove the 3 setscrews (Fig. 6-5 : 31 ~ 33) of the socket cover.
 3. Remove the cover in the direction of the arrow.
- Note: Pull out the 2-pin connector (CN1) and then remove the cover.
4. Remove each socket in the direction of the arrow.



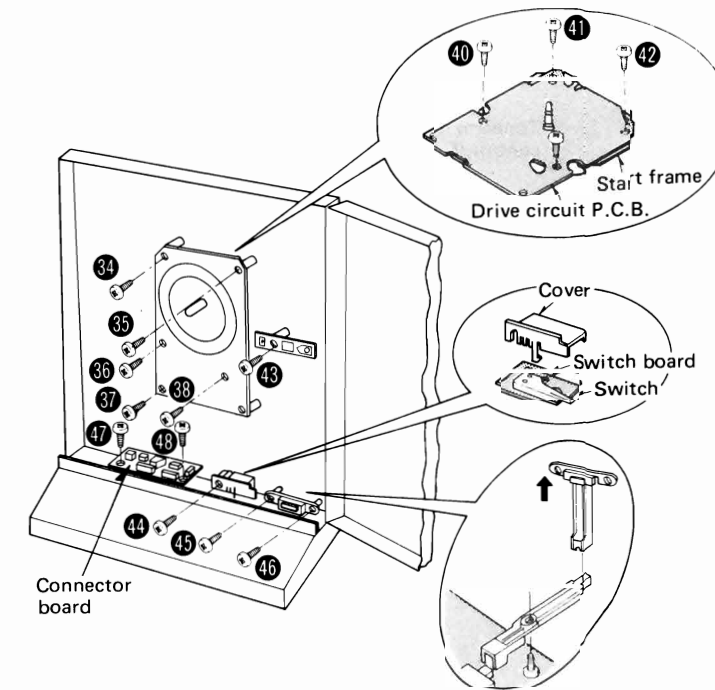
[Fig. 6]

• How to remove the drive circuit board and stator frame

1. Open the front of the unit.
2. Remove the turntable platter. (Refer to "How to remove the turntable platter".)
3. Remove the body cover. (Refer to "How to remove the control knob cover".)
4. Remove the 6 setscrews (Fig. 7 : 34 ~ 38) of the drive circuit board, and pull out the connector (CN201).
5. Remove the setscrews (Fig. 7-1 : 40 ~ 43) to separate the drive circuit board and the stator frame.

• How to remove the cabinet switch, speed selector switch knob and connection board

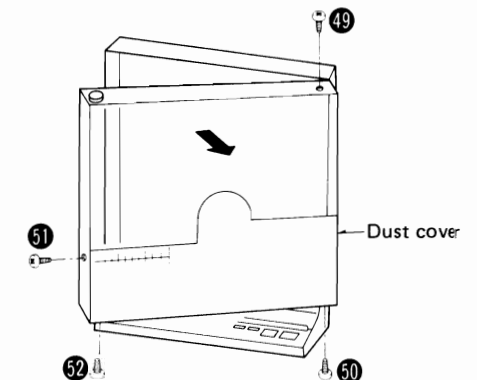
1. Open the front of the unit.
 2. Remove the turntable platter. (Refer to "How to remove the turntable platter".)
 3. Remove the body cover. (Refer to "How to remove the control knob cover".)
 4. Remove the cabinet switch setscrew (Fig. 7 : 44).
 5. Release the switch cover claw from the board and then remove the switch cover. (Fig. 7-2)
- Unsolder the switch terminal to remove the switch.
6. Remove the 2 setscrews (Fig. 7 : 45 , 46) of the speed selector switch knob, and remove the control knob cover. (Refer to "How to remove the control knob cover".) The knob can be removed in the direction of the arrow. (Fig. 7-3)
 7. Remove the 2 setscrews (Fig. 7 : 47 , 48), and then the connector board can be removed.



[Fig. 7]

• How to remove the dust cover

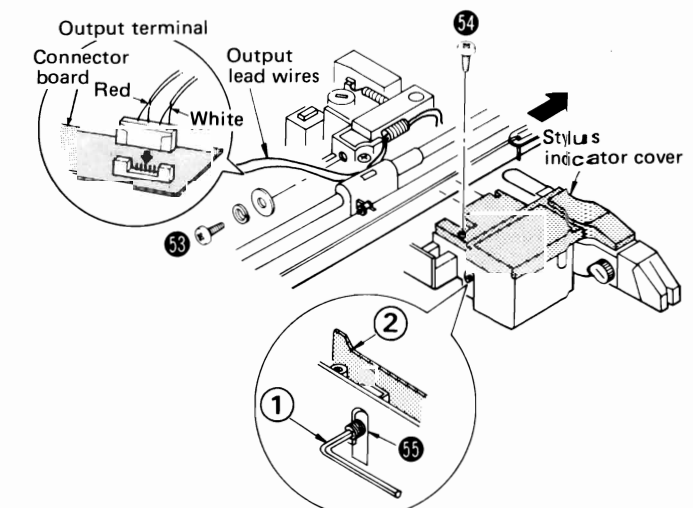
1. Remove the 4 setscrews (Fig. 8 : 49 ~ 52) of the dust cover.
2. Remove the dust cover in the direction of the arrow.



[Fig. 8]

• How to remove the tonearm

1. Remove the dust cover. (Refer to "How to remove the dust cover".)
2. Turn the worm gear by hand and slightly shift the tonearm inward.
3. Remove the tonearm setscrew (Fig. 9 : 53).
4. Disconnect the output lead wire from the connector board and then remove the tonearm in the direction of the arrow. (Fig. 9)



- ① Turn the hex. rod wrench (M3) to counterclockwise.
- ② Lift the P.C.B.

[Fig. 9]

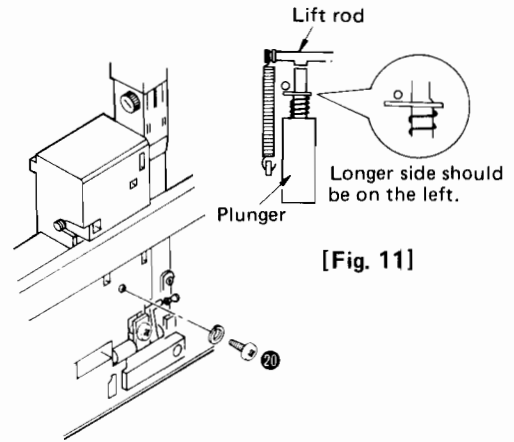
• How to remove the offset angle detection circuit board

1. Remove the dust cover. (Refer to "How to remove the dust cover".)
2. Remove the stylus indicator cover setscrew (Fig. 9 : 54).
3. Loosen the P.C.B. setscrew (Fig. 9 : 55) and lift the P.C.B.

Note: When the P.C.B. is removed, be sure to adjust the servo gain and offset voltage. (Refer to the adjusting procedure on P13.)

● **How to remove the cueing plunger**

1. Remove the dust cover. (Refer to "How to remove the dust cover".)
 2. Remove the plunger setscrew (Fig. 10 : 56).
 3. Remove the offset angle detection P.C.B. and unsolder the 2 leads of plunger. Then the plunger can be removed.
- Note:** The plunger should be fitted in the position as in Fig. 11.

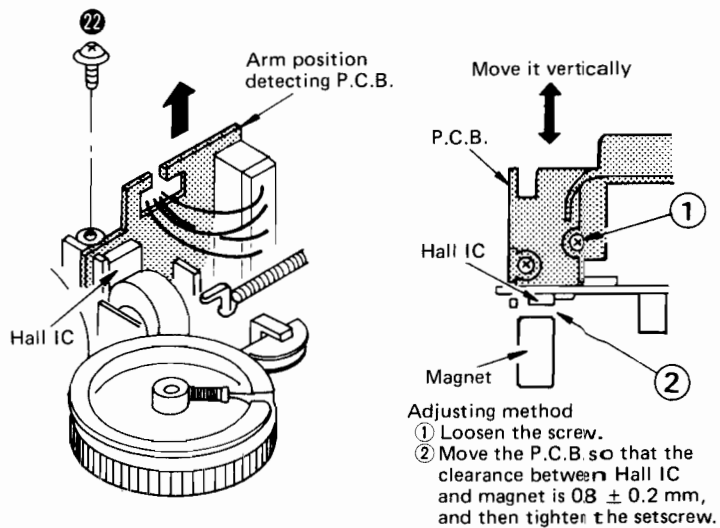


[Fig. 10]

[Fig. 11]

● **How to remove the Arm position detecting P.C.B.**

1. Remove the dust cover. (Refer to "How to remove the dust cover".)
 2. Remove the P.C.B. setscrew (Fig. 12 : 57).
- Note:** The clearance between Hall IC and magnet should be $0.8 \text{ mm} \pm 0.2 \text{ mm}$. It can be adjusted as in Fig. 13.

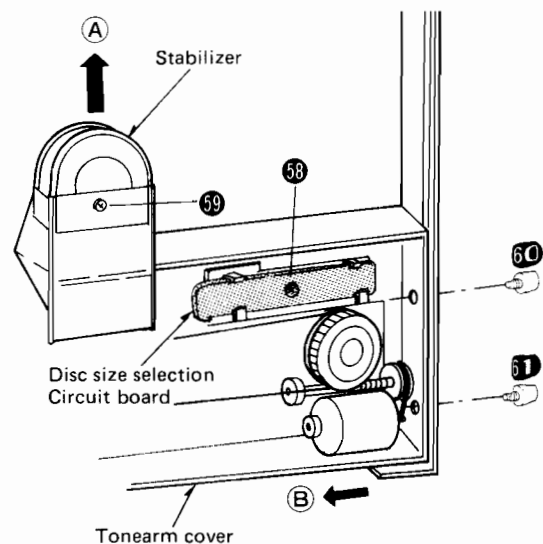


[Fig. 12]

[Fig. 13]

● **How to remove the disc size selector (record size selection P.C.B.), stabilizer, and tonearm cover**

1. Remove the dust cover. (Refer to "How to remove the dust cover".)
2. Remove the disc size selector setscrew (Fig. 14 : 58).
3. Remove the stabilizer setscrew (Fig. 14 : 59).
4. Remove the stabilizer in the direction of the arrow (A).
5. Remove the tonearm cover setscrews (Fig. 14 : 60 , 61).
6. Remove the tonearm in the direction of the arrow (B).



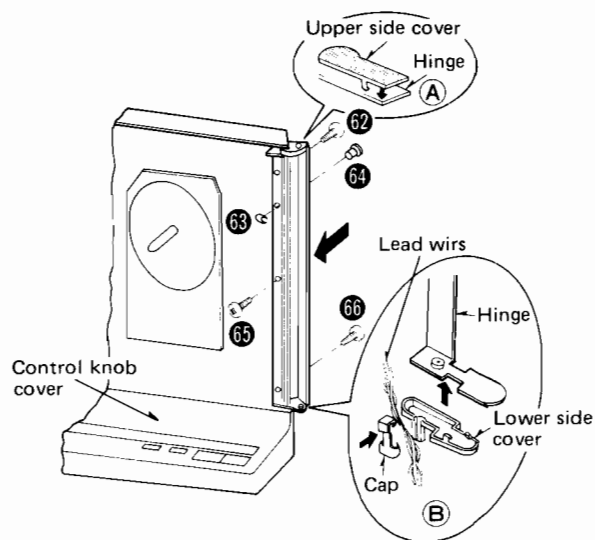
[Fig. 14]

● How to remove the hinge

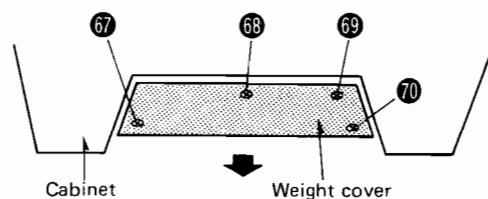
1. Remove the dust cover. (Refer to "How to remove the dust cover".)
2. Remove the body cover. (Refer to "How to remove the control knob cover".)
3. Remove the control knob cover. (Refer to "How to remove the control knob cover".)
4. Remove the hinge setscrews and stopper rings (Fig. 15 : 62 ~ 66).
5. Remove the hinge in the direction of the arrow, and then remove the upper and lower side covers of hinge.

* To fit the hinge

1. Fit the upper side cover to the hinge. (Fig. 15 : A)
 2. Fit the lower side cover to the hinge. (Fig. 15 : B)
- Note:** Fit the leads in the lower side cover groove, and set with leads clasper.
3. Secure the hinge with setscrews (Fig. 15 : 62 ~ 66).



[Fig. 15]



[Fig. 16]

● How to remove the weight

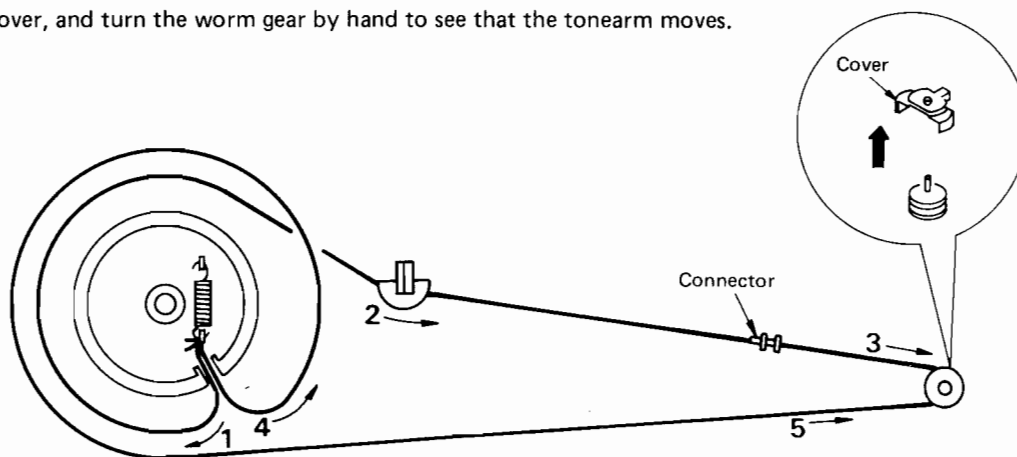
Note: Remember to set the weight when the cabinet is replaced.

1. Lay down the unit with the front side up.
2. Remove the 4 setscrews (Fig. 16 : 67 ~ 70) of the weight cover.
3. Remove the cover in the direction of the arrow and take out the weight.

■ HOW TO SET THE TONEARM DRIVE ROPE

Set the rope according to the following procedure.

1. Remove the dust cover. (Refer to "How to remove the dust cover".)
2. Remove the roller cover. (Fig. 17)
3. Set the rope in the order of 1 ~ 5. (Fig. 17)
4. Attach the rope connector to the tonearm.
5. Set the roller cover, and turn the worm gear by hand to see that the tonearm moves.

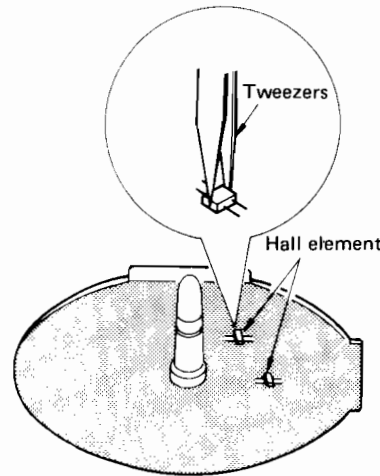


[Fig. 17]

● **How to remove Hall element**

1. Remove the turntable platter.
2. Remove the terminal solder by use of solder sucker.
3. Hold the Hall element with a tweezers and remove it while touching the soldering iron to the terminal.

Note: Fit the Hall element with the part No. printed up. The revers in terminal position is allowable provided that the printed side is up.



[Fig. 18]

■ **HOW TO REPLACE CHIPS (RESISTORS)**

● **Replacing procedure**

1. Put solder on the foil where the chip is fitted, and then solder the chip by touching the soldering iron to it as shown in Fig. 19.

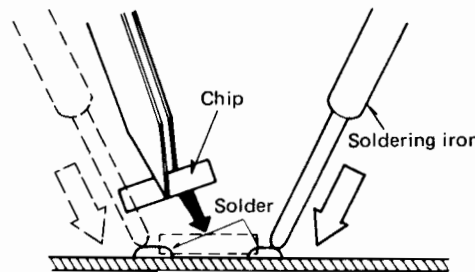
● **Removing procedure**

1. Completely unsolder the both ends of the chip by use of solder sucker.
2. Remove chip with tweezers by rotating it while removing solder as shown in Fig. 20.

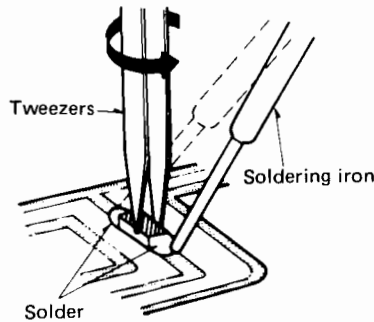
Note: Do not use chip again which is removed from P.C.B.

[**Note for replacing chips**]

1. Do not heat the chip more than 3 seconds.
2. Do not rub the electrode against the chip.
3. Use the tweezers with care not to damage the surface of the chip.
4. It is desirable to use a pencil type soldering iron. And use soldering iron less than 60 W.



[Fig. 19]



[Fig. 20]

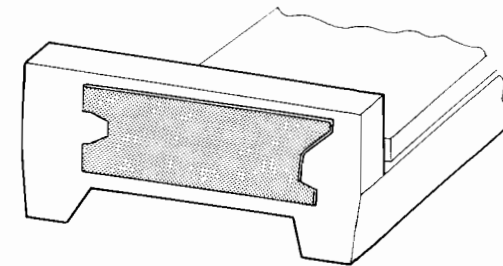
■ **The turntable may not perform as expected when playing the following kinds of records. This does not mean that there is anything wrong with the turntable. In such cases, follow the directions below.**

Record	Operation	Notes
<p>■ 25 cm records.</p>	<ol style="list-style-type: none"> 1. Set the disc size selector at the "30. 25" position. 2. Hold down the start switch so that the tonearm moves over to a position above the desired record's lead-in grooves. 3. Push the cueing control. 	<p>● Ordinarily, the disc size selector should be left at the "auto" position.</p>
<p>■ Records that are transparent, colored or translucent black-any record that does not completely block light.</p>	<p>30 cm record</p> <ol style="list-style-type: none"> 1. Set the disc size detector at the "30. 25" position. 2. Use with the auto play or search play mode. 	<p>● Repeat play is not possible for 25 cm records or records that do not meet the industry standard dimensions because size is not automatically detected.</p> <p>● Set the speed selector to 33 or 45 depending on the correct speed for the record in question.</p> <p>● In some cases it is not possible to play records that do not meet the industry standard dimensions.</p>
<p>17 cm record</p> <ol style="list-style-type: none"> 1. Set the disc size detector at the "17" position. 2. Use with the auto play or search play mode. 		

■ **CHECKING METHOD (Refer to "Disassembly Instructions")**

1. **Main P.C.B. checking method (Fig. A)**

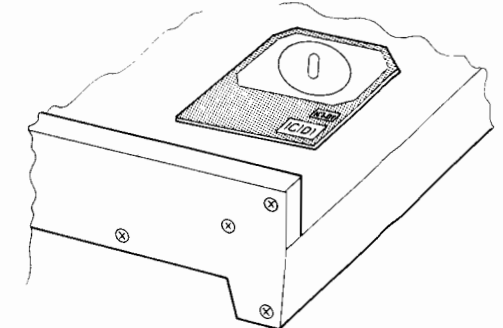
- 1) Lay down the unit.
- 2) Remove the bottom plate.
- 3) Put on the record and check each circuit from the bottom of the unit.



(Fig. A)

2. **Turntable drive circuit checking method (in stop mode) (Fig. B)**

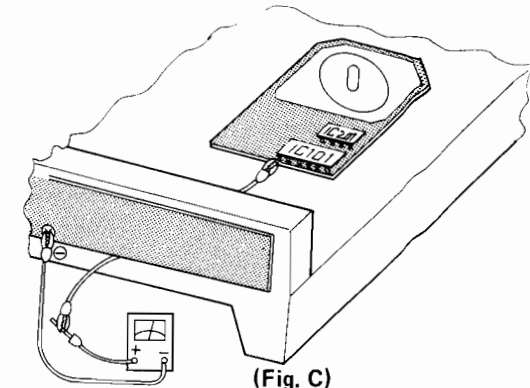
- 1) Lay down the unit.
- 2) Open the front cabinet.
- 3) Remove the turntable platter.
- 4) Turn on the on/off switch and check the drive circuit.



(Fig. B)

3. **Turntable drive circuit checking method (in operation mode) (Fig. C)**

- 1) Lay down the unit.
- 2) Remove the bottom plate.
- 3) Open the front cabinet and remove the turntable platter.
- 4) Insert the lead into the gap at the bottom and connect it to the probe. (When use oscilloscope and tester)
- 5) Set the turntable platter and turn on the power switch to start the turntable.
- 6) Check the circuit in turntable operation mode.



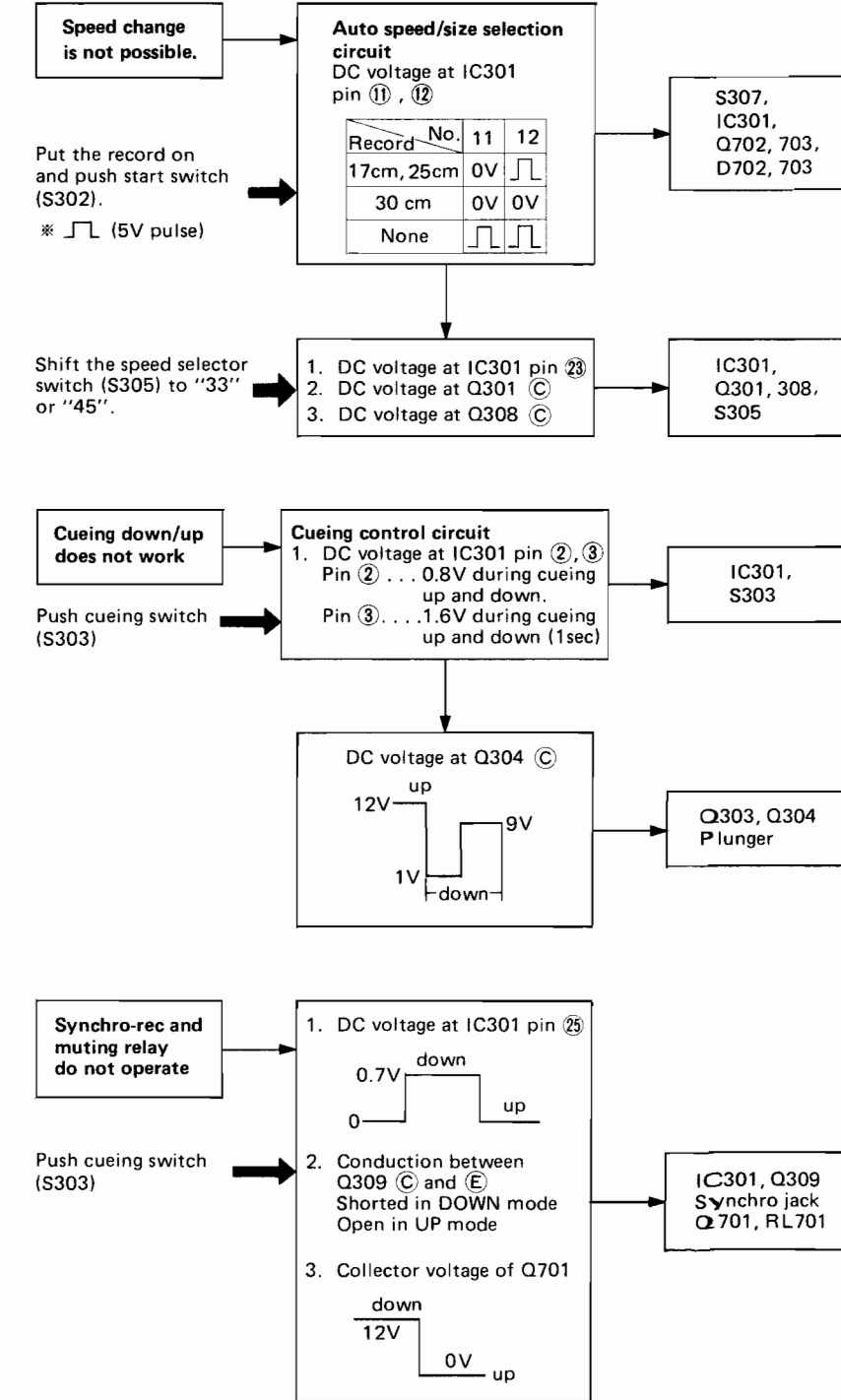
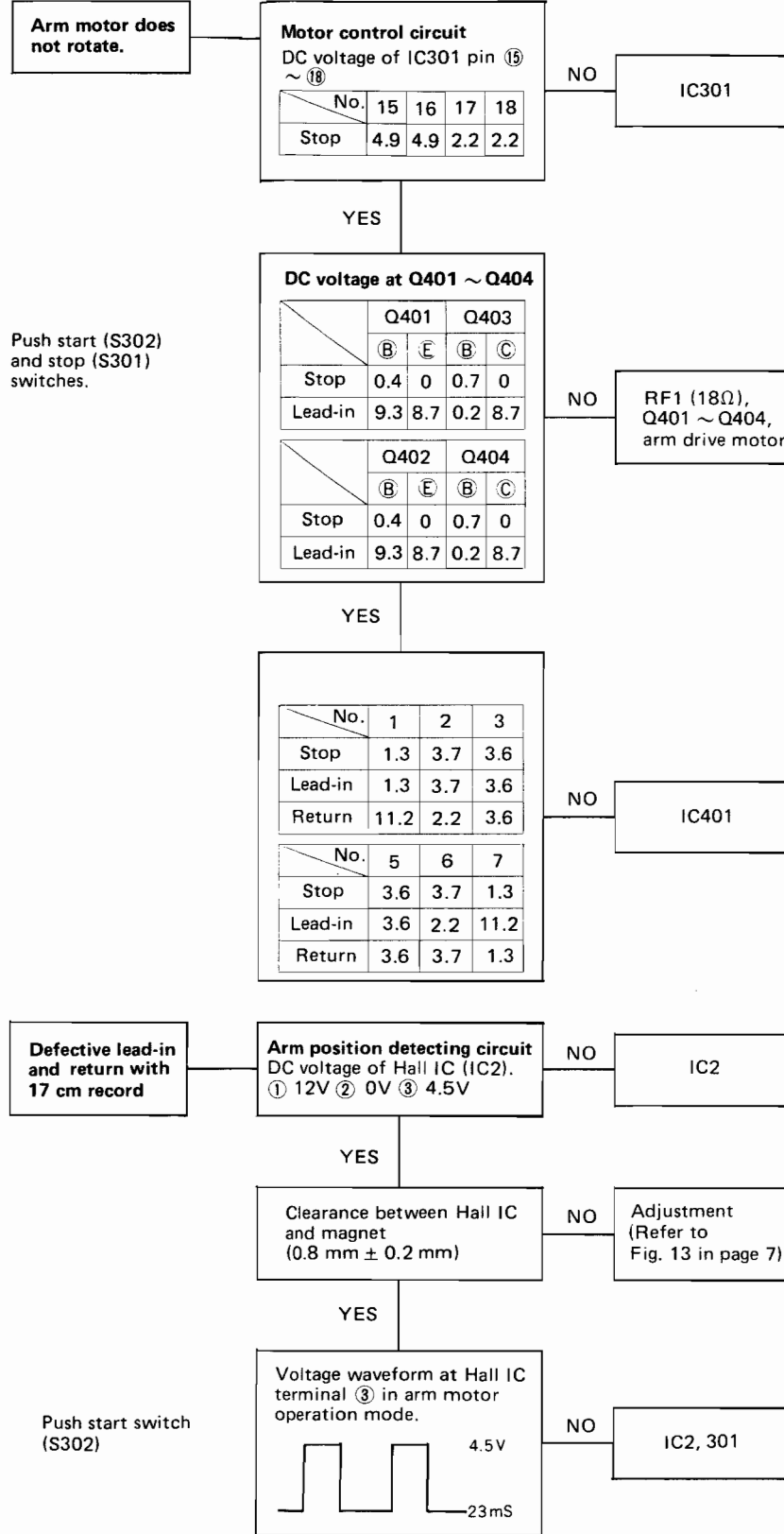
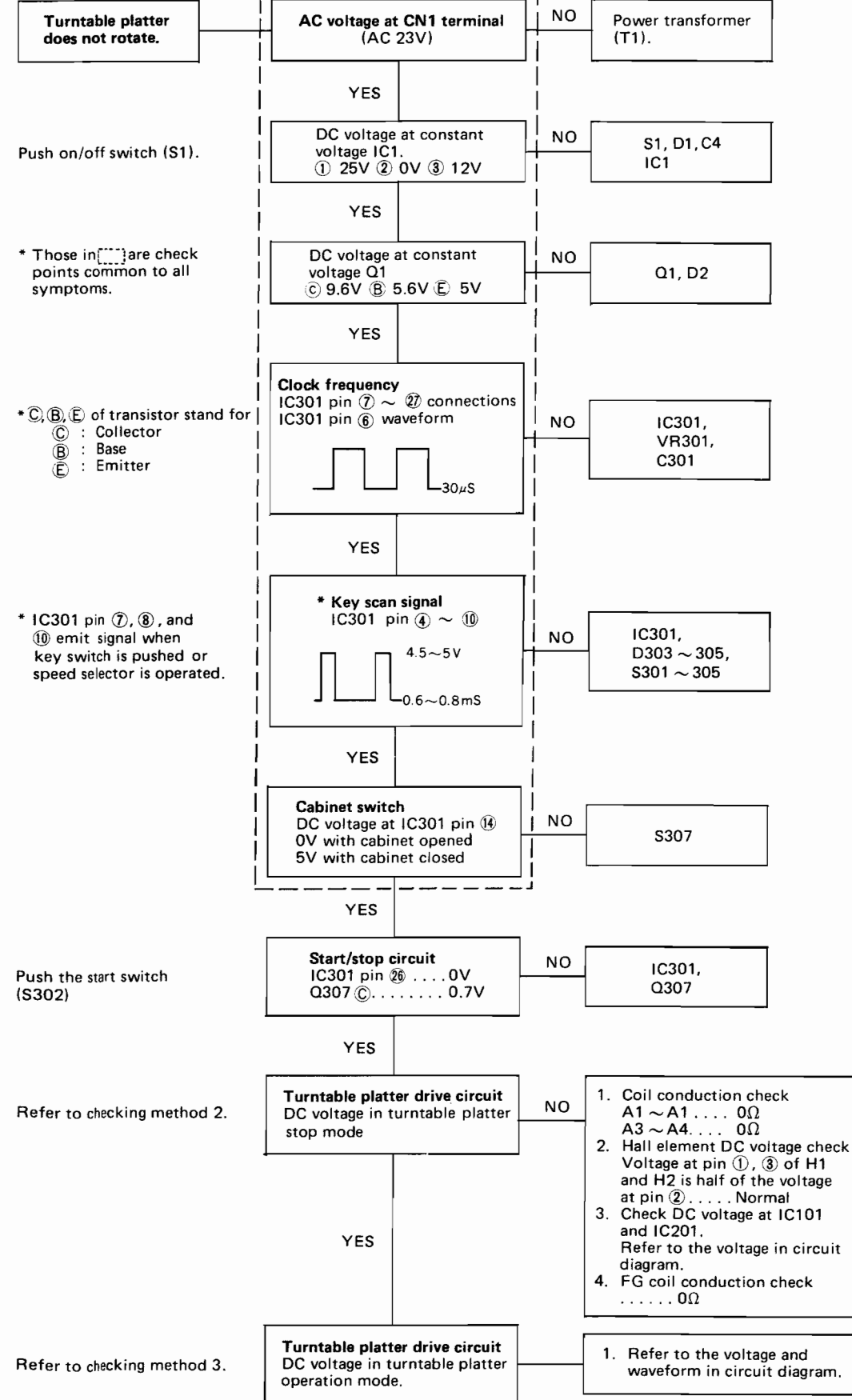
(Fig. C)

4. **Offset angle detecting sensor and Arm position detecting Hall IC checking method**

- 1) Remove the dust cover.
- 2) Check each circuit.

■ TROUBLE SHOOTING

Refer to checking method 1.



MEASUREMENTS AND ADJUSTMENT

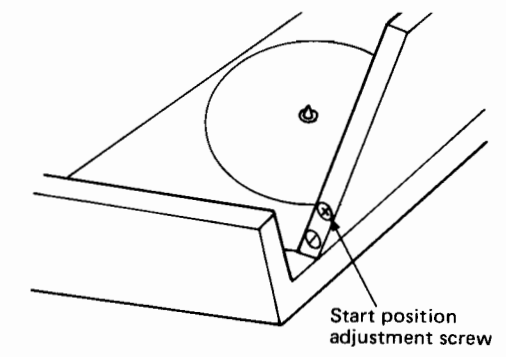
● Equipment used and condition of the set

1. Oscilloscope
2. DC voltmeter
3. 30 cm record

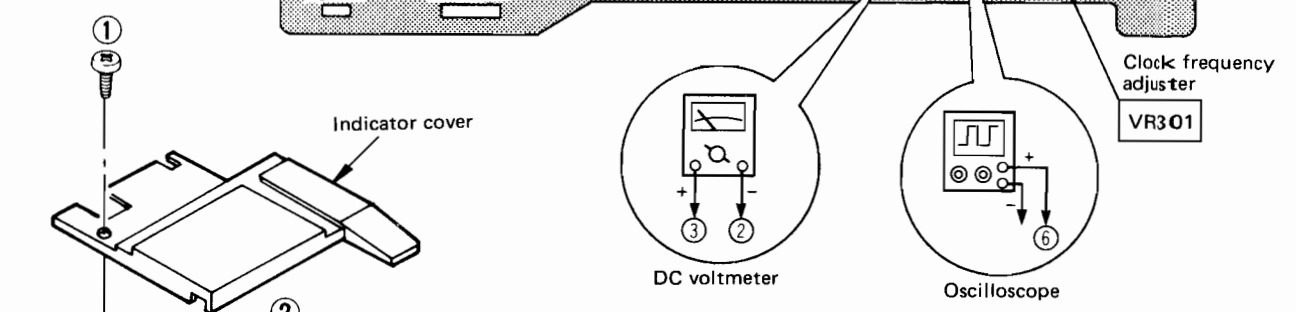
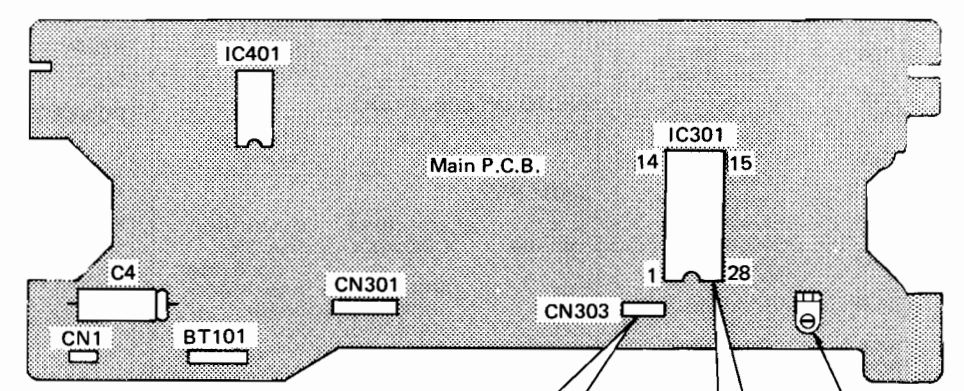
4. Screwdrivers ⊕, ⊖
5. Hex. rod wrench (M3)

Step	Item	Preparations	Portion	Procedure
1	Start position	1. Put 30 cm record on and close the front cabinet. 2. Turn on the on/off switch. 3. Push the start switch.	Start position screw (Fig. 21)	1. Open the front cabinet. 2. If the tonearm drops between tunes, adjust it by turning the screw counterclockwise. 3. If the tonearm drops to outside the record, adjust it by turning the screw clockwise.
2	Tonearm offset angle	1. Open the front cabinet, and hold the cabinet switch with tape. 2. Blind the 2 inside light guide slits with 2 black tapes. 3. Turn on the on/off switch. Push the start switch to shift the tonearm inward.	Offset angle adjustment screw (Fig. 23)	1. Turn the offset angle adjustment screw so that the tonearm center matches the V-groove of lift rod.
3	Servo gain	1. Connect the voltmeter to CN303 terminal 3 (+) and 2 (-) of main P.C.B. (Fig. 22) 2. Turn on the on/off switch.	VR501 (Fig. 24)	1. Completely shift the tonearm to the right. 2. Adjust the VR501 so that the output voltage is 3.6V.
4	Offset voltage	1. Connect DC voltmeter to CN303 terminal ③ (+) and ② (-) of main P.C.B. (Fig. 22) 2. Turn on the on/off switch.	Offset voltage adjustment screw (Fig. 24)	1. Shift the tonearm to the center. 2. Turn the adjustment screw so that the output voltage is 1.8V. (Use hex. rod wrench.)
5	Clock frequency	1. Connect Q1 emitter and IC301 pin ⑦ with a jumper. (Fig. 22) 2. Connect the oscilloscope to IC301 pin ⑥.	VR301 (Fig. 22)	1. Turn on the on/off switch. 2. Adjust VR301 so that the output waveform cycle is $30\mu s \pm 1\mu s$.
6	Rotating speed	1. Open the front cabinet, and put the record on.. 2. Put the stroboscope on. 3. Close the front cabinet.	VR201 (45 r.p.m.) VR202 (33 r.p.m.)	1. Turn on the on/off switch. 2. Set the speed selector switch to 45 r.p.m. 3. Adjust VR201 so that the speed is at the rating speed (45 r.p.m.). 4. Set the speed selector switch to 33 r.p.m. 5. Adjust VR202 so that the speed is at the rating speed (33-1/3 r.p.m.) Note: Be sure to adjust the speed 45 r.p.m. first.

No.	Symbol	Description	No.	Symbol	Description
21	SNS1	Offset angle detecting output/input terminal	25	DO2	Synchro-rec on/off terminal ("L" at on; "L" at off)
22	SNS1	Arm position detecting input terminal	26	DO3	Turntable platter start/stop terminal ("L" at start; "H" at stop)
23	DO0	Turntable platter speed change terminal ("H" at 45 r.p.m.; "L" at 33 r.p.m.)	27	VDD	Power supply (+5V)
24	DO1	Repeat indicator terminal (ON at "L")	28	OSC	Oscillation terminal (clock frequency is adjusted to $30\mu s \pm 1\mu s$)



[Fig. 21]

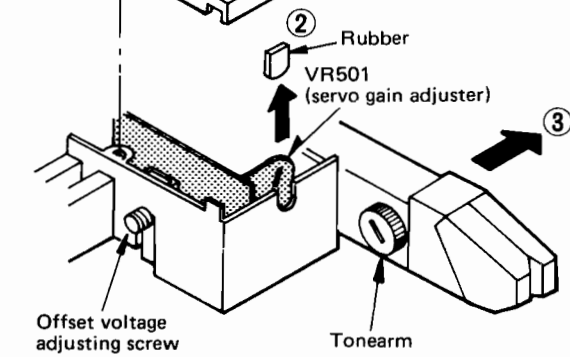


[Fig. 22]

TERMINAL DESCRIPTION OF MN1421FPC

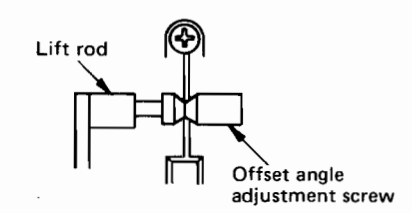
* Mentioned here are the basic functions of the MN1421FPC. So, there may be terminals not needed or partial change in circuit function depending on the using method.

No.	Symbol	Description	No.	Symbol	Description
1	VSS	Grand terminal	11	Bi3	Auto size and speed change terminals (Terminals ①, ② at "L" → 30 cm record 33 r.p.m. ① at "L", ② at "H" → 17 cm record 45 r.p.m.)
2	CO9	Cueing control terminal ("H" during cueing up and down)	12	Bi2	
3	CO8	Cueing control terminal ("H" only during cueing down for about 1 sec.)	13	Bi1	Rest position detecting terminal ("H" when tonearm is in rest position.)
4	CO7	Key scan output terminal	14	Bi0	Cabinet open/close detecting terminal
5	CO6		15	EO0	Tonearm drive motor control terminal (arm servo)
6	CO5		16	EO1	
7	Ai3	17	EO2		
8	Ai2	Key scan input terminal	18	EO3	
9	Ai1		19	TEST	Test terminal (nut used, connected to grand)
10	Ai0		20	RST	Reset terminal (micon is reset at "L")



- ① Remove the indicator cover.
- ② Remove the rubber
- ③ Shift the tonearm in the direction of the arrow during servo gain adjustment.

[Fig. 24]



[Fig. 23]

REPLACEMENT PARTS LIST...Electric Parts

- Notes: 1. Part numbers are indicated on most mechanical parts. Please use this part number for parts orders. 2. Important safety notice: Components identified by Δ make have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts. 3. Bracketed indications in Ref. No. columns specify the area. Parts without these indications can be used for all areas.

Areas
[E] is available in Switzerland and Scandinavia.
[EK] is available in United Kingdom.
[XL] is available in Australia.
[EG] is available in F.R. Germany.
[EB] is available in Belgium.
[EH] is available in Holland.
[EF] is available in France.
[Ei] is available in Italy.
[EC] is available in Czechoslovakia.
[XA] is available in Southeast Asia, Oceania, Africa, Middle Near East and Central South America.
[XM] is available in Central South America.

Table with 3 columns: Ref. No., Part No., Description. Sections include INTEGRATED CIRCUITS, TRANSISTORS, and PHOTO INTERRUPTER.

Table with 3 columns: Ref. No., Part No., Description. Sections include DIODES, SWITCHES, and FUSE.

Table with 3 columns: Ref. No., Part No., Description. Sections include HALL ELEMENTS, VARIABLE RESISTORS, RELAY, POWER TRANSFORMER, and FUSE.

RESISTORS AND CAPACITORS

- Notes: 1. Part numbers are indicated on most mechanical parts. Please use this part number for parts orders. 2. Important safety notice: Components identified by Δ mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts. 3. This "S" mark is service standard parts and may differ from production parts. 4. Unless otherwise specified. All resistors are in OHMS (Ω) K = 1000Ω, M = 1000kΩ. All capacitors are in MICROFARADS (μF) P = μμF. 5. Bracketed indications in Ref. No. columns specify the area. Parts without these indications can be used for all areas.

Numbering System of Resistor

Example

Table showing resistor numbering system: ERD 25 F J 101, Type Wattage Shape Tolerance Value.

Numbering System of Capacitor

Example

Table showing capacitor numbering system: ECKD 1H 102 Z F, Type Voltage Value Tolerance Peculiarity.

Table with columns: Resistor Type, Wattage, Tolerance. Lists Carbon and Metal Oxide types.

ERD2FCG□□□ → Fuse type carbon (1/4W)

Table with columns: Capacitor Type, Voltage, Tolerance. Lists Electrolytic, Non Polar Electrolytic, Ceramic, Polyester, and other capacitor types.

Table with columns: Ref. No., Part No., Value. Section: RESISTORS. Lists parts R1 through R317.

Table with columns: Ref. No., Part No., Value. Section: RESISTORS. Lists parts R318,319 through R401,402.

Table with columns: Ref. No., Part No., Value. Section: RESISTORS and CAPACITORS. Lists parts R403 through R412 and C1,2 through C102,103.

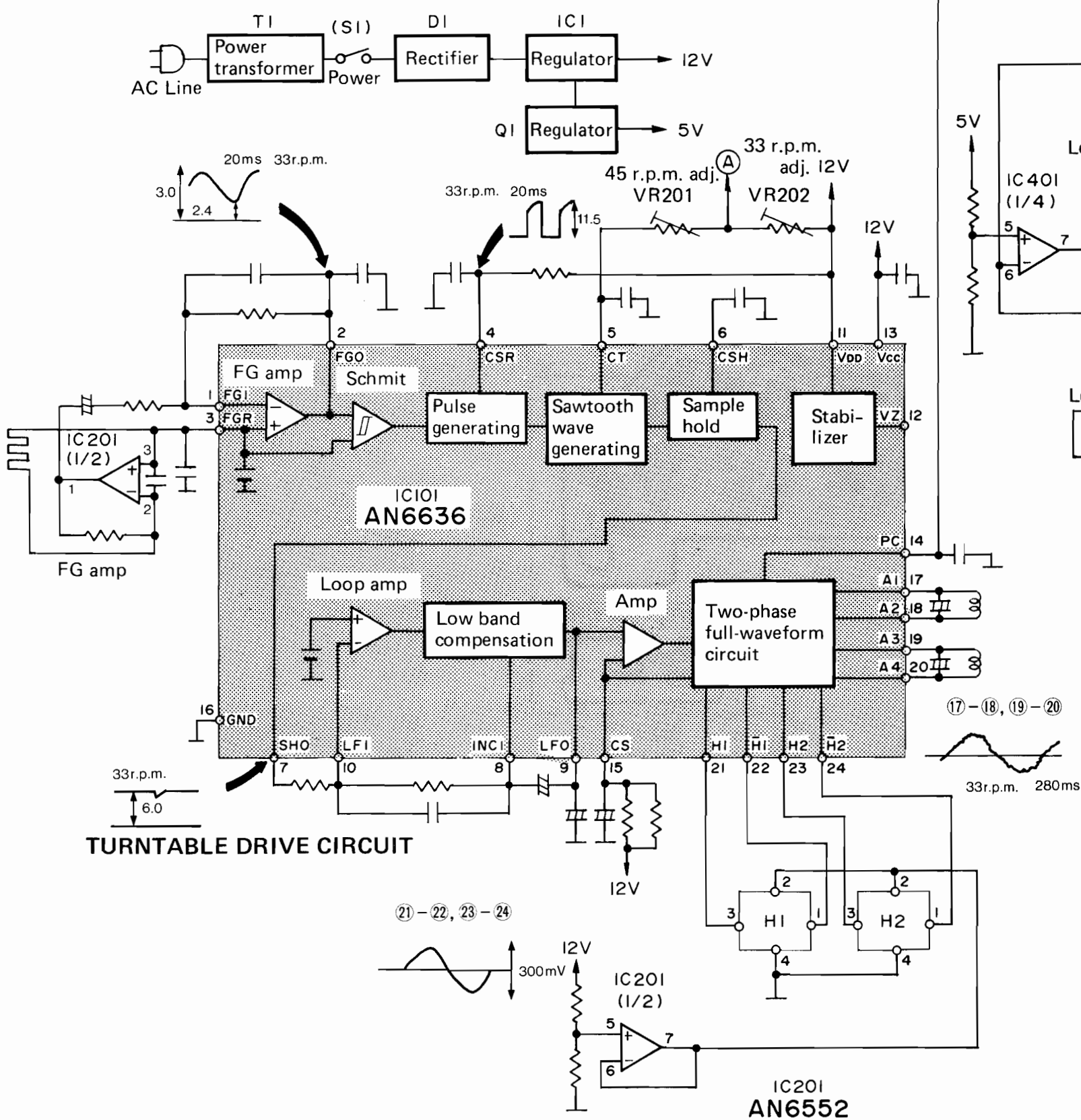
Table with columns: Ref. No., Part No., Value. Section: CAPACITORS. Lists parts C104 through C701.

■ BLOCK DIAGRAM

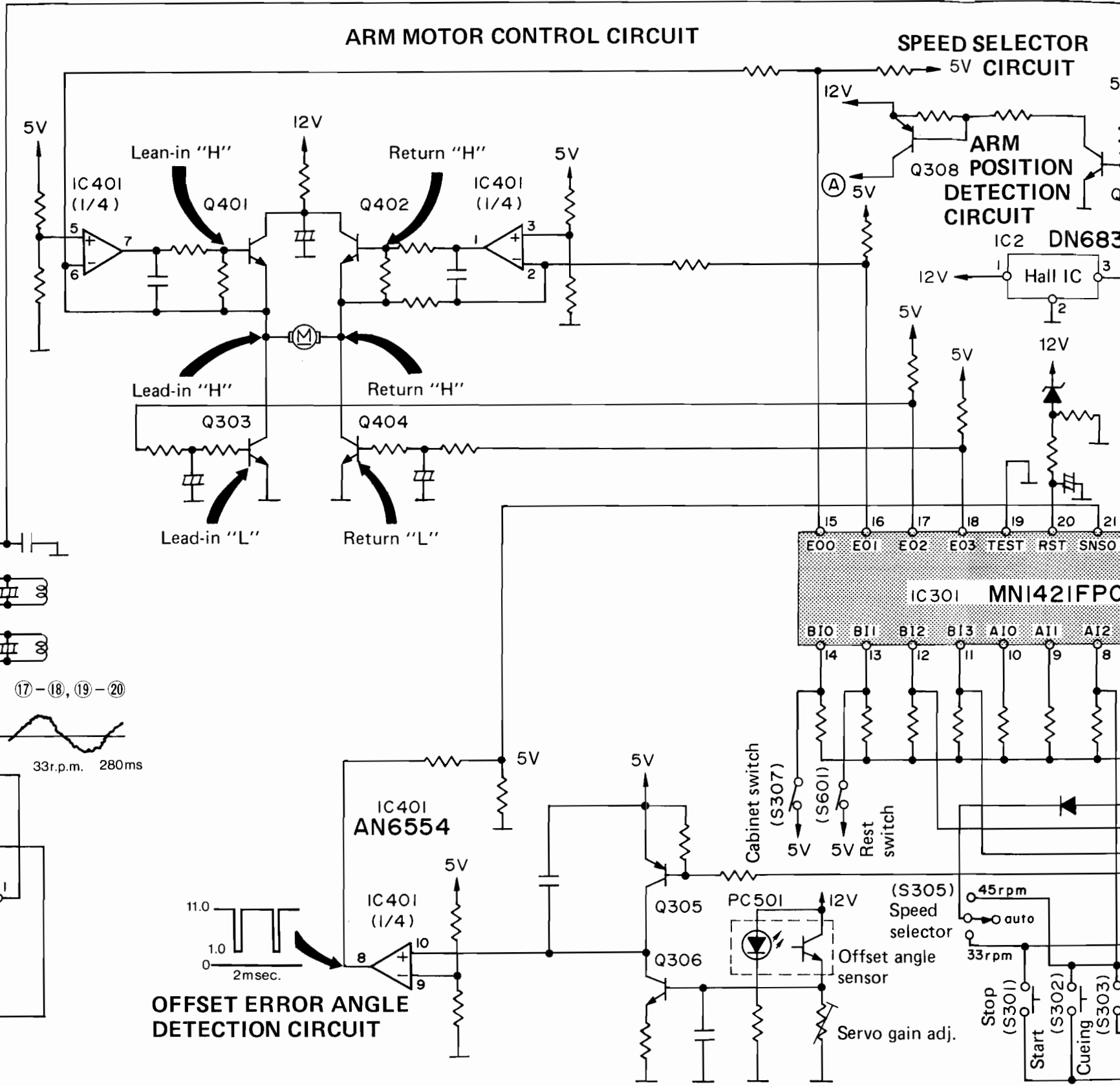
POWER SUPPLY CIRCUIT

ARM MOTOR CONTROL CIRCUIT

SPEED SELECTOR CIRCUIT

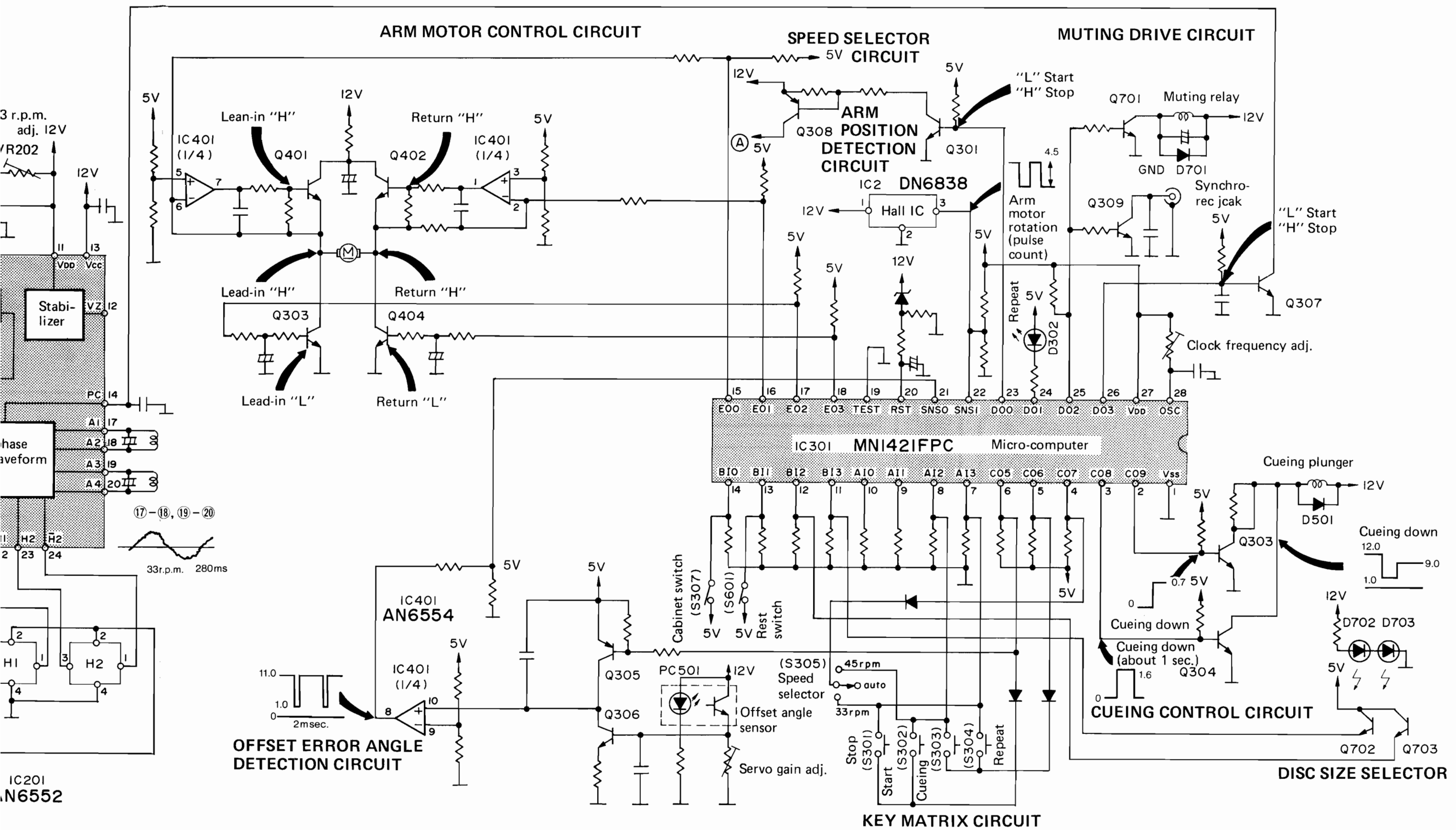


TURNTABLE DRIVE CIRCUIT



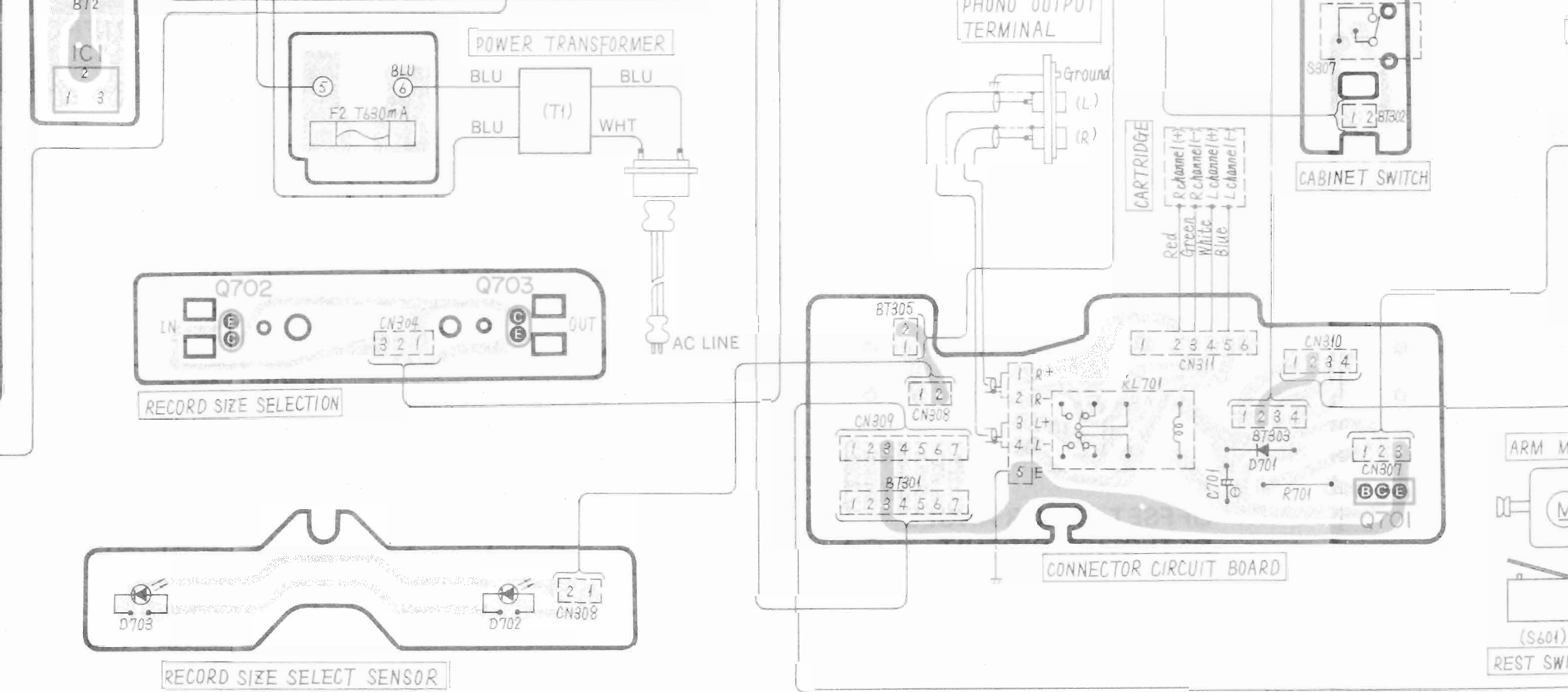
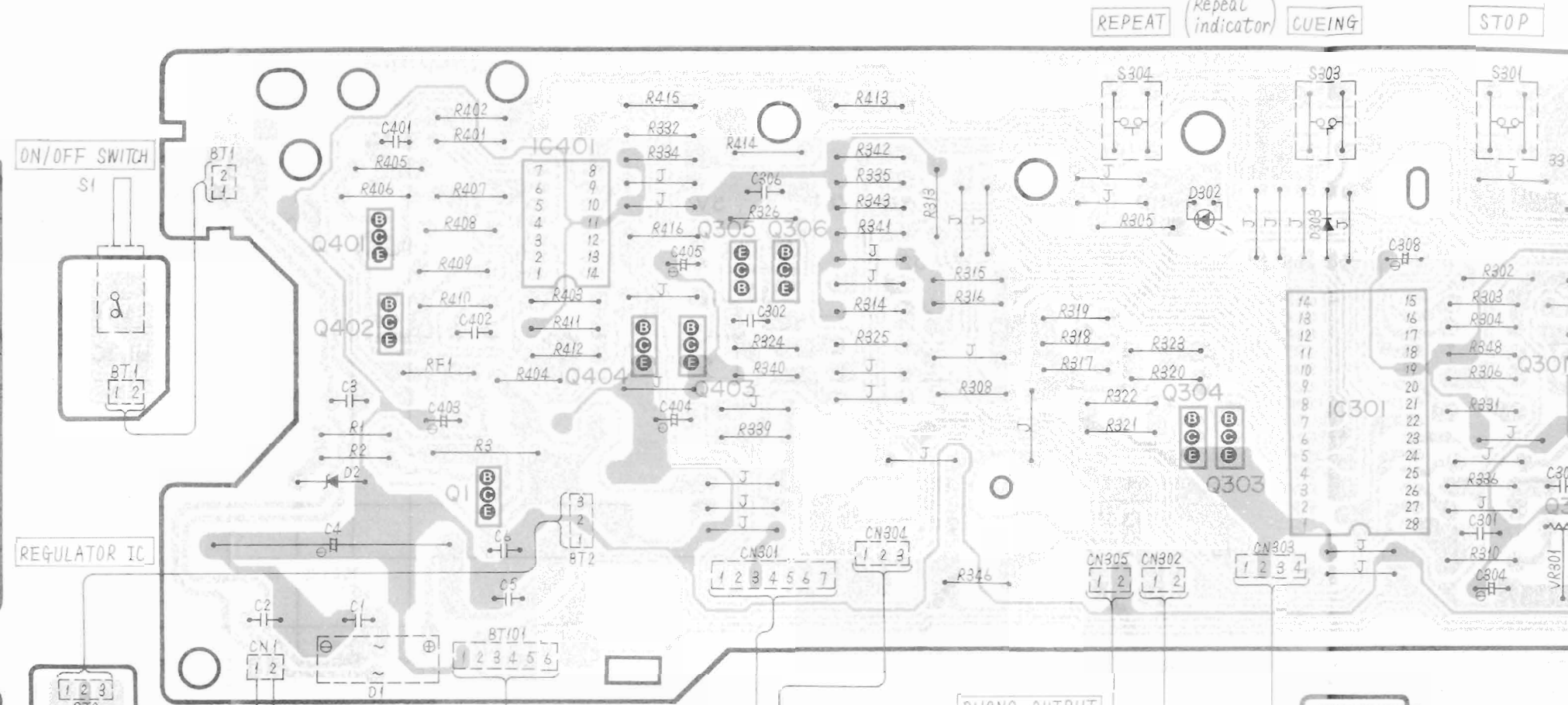
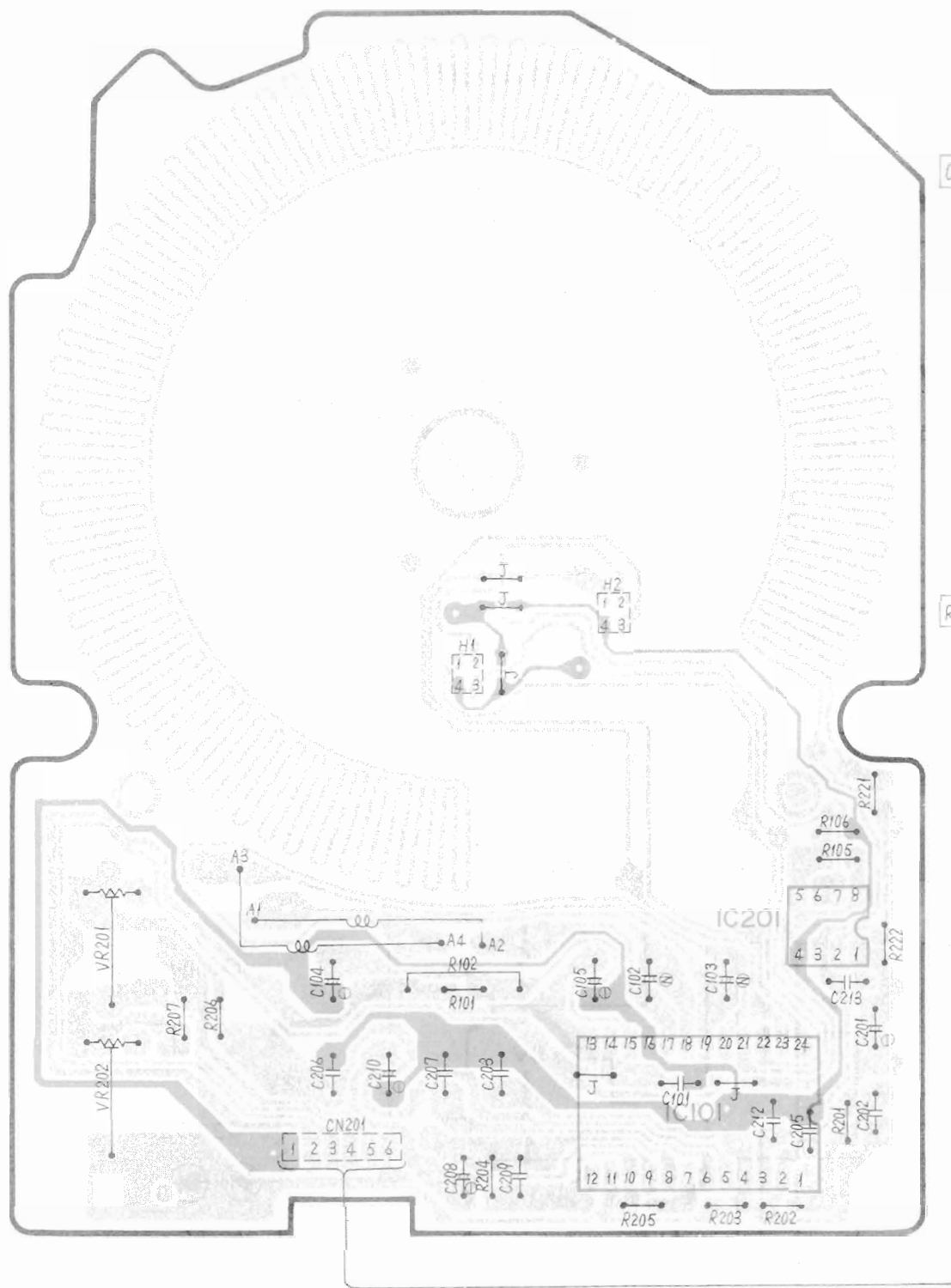
OFFSET ERROR ANGLE DETECTION CIRCUIT

KEY MATR

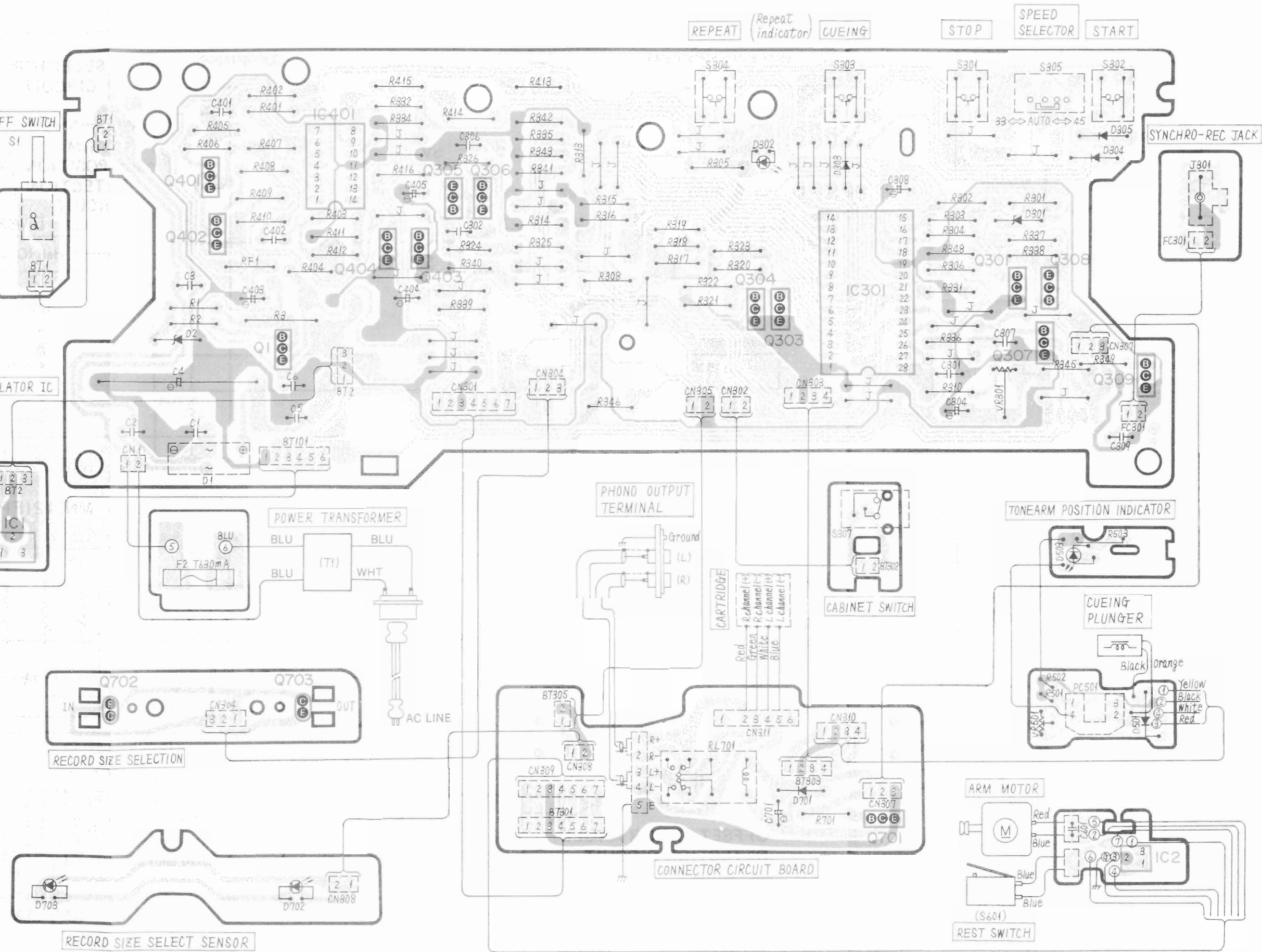


CIRCUIT BOARD AND WIRING CONNECTION DIAGRAM

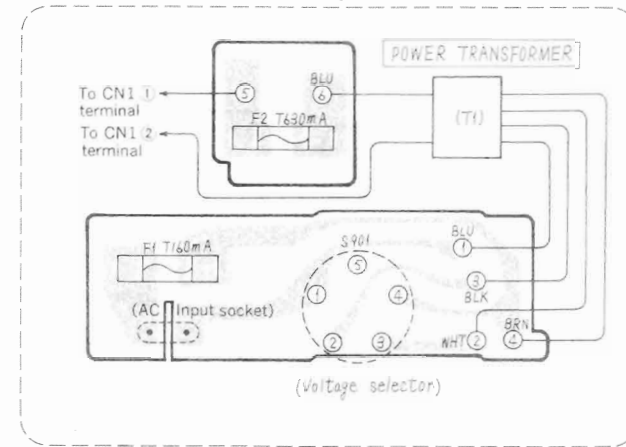
Ground (Earth) lines



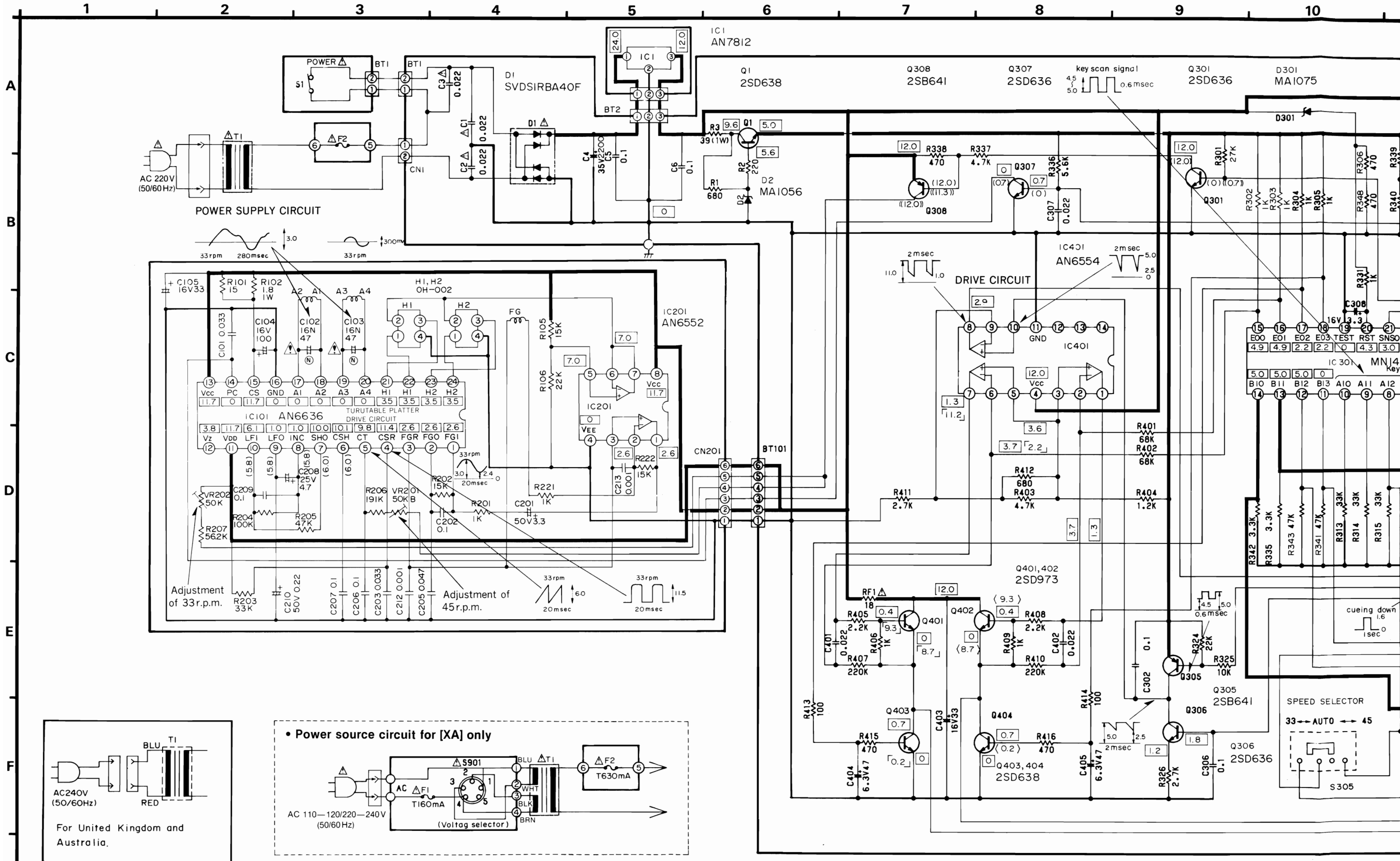
Ground (Earth) lines

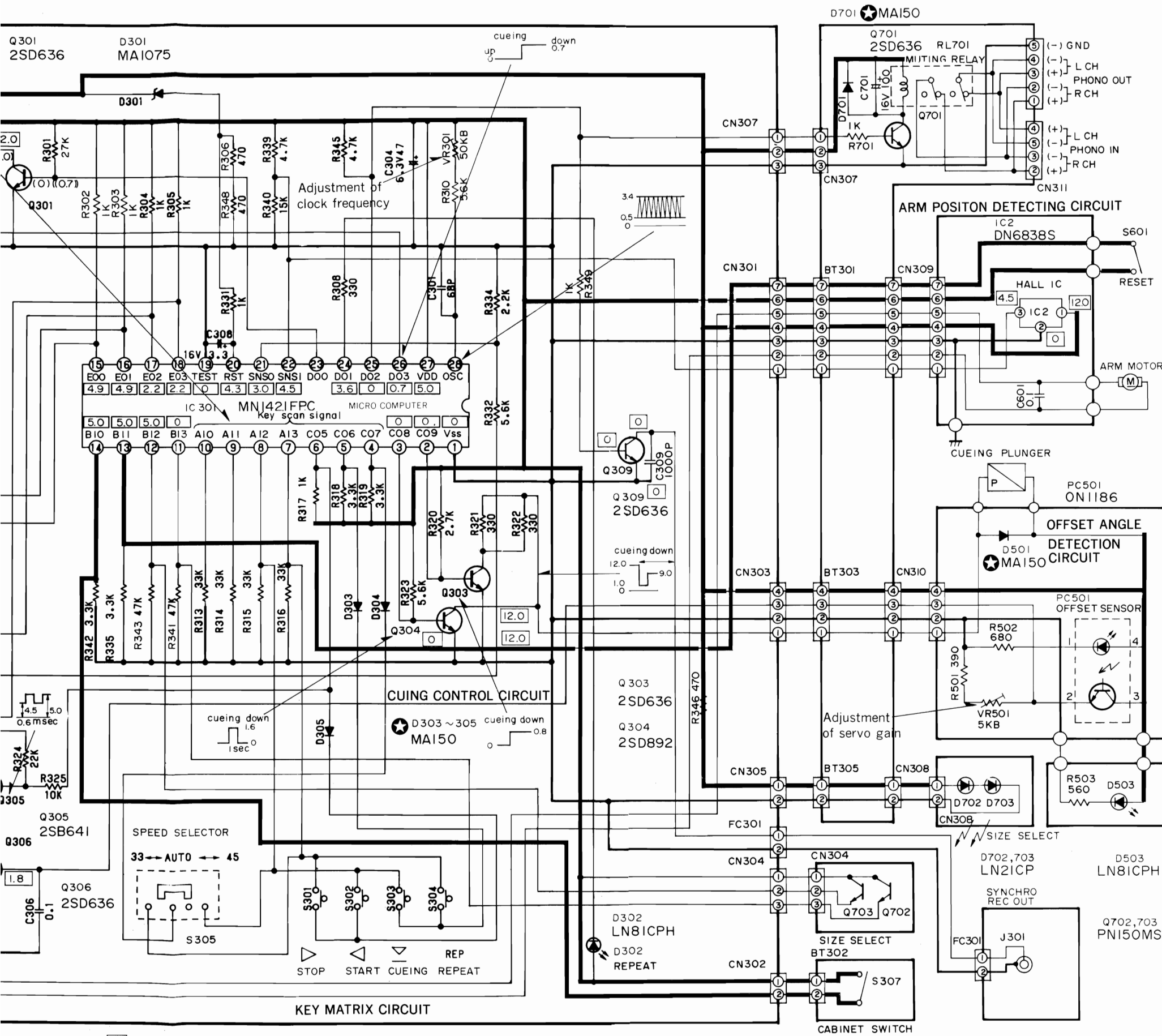


• Power source circuit for (XA) only.



■ SCHEMATIC DIAGRAM





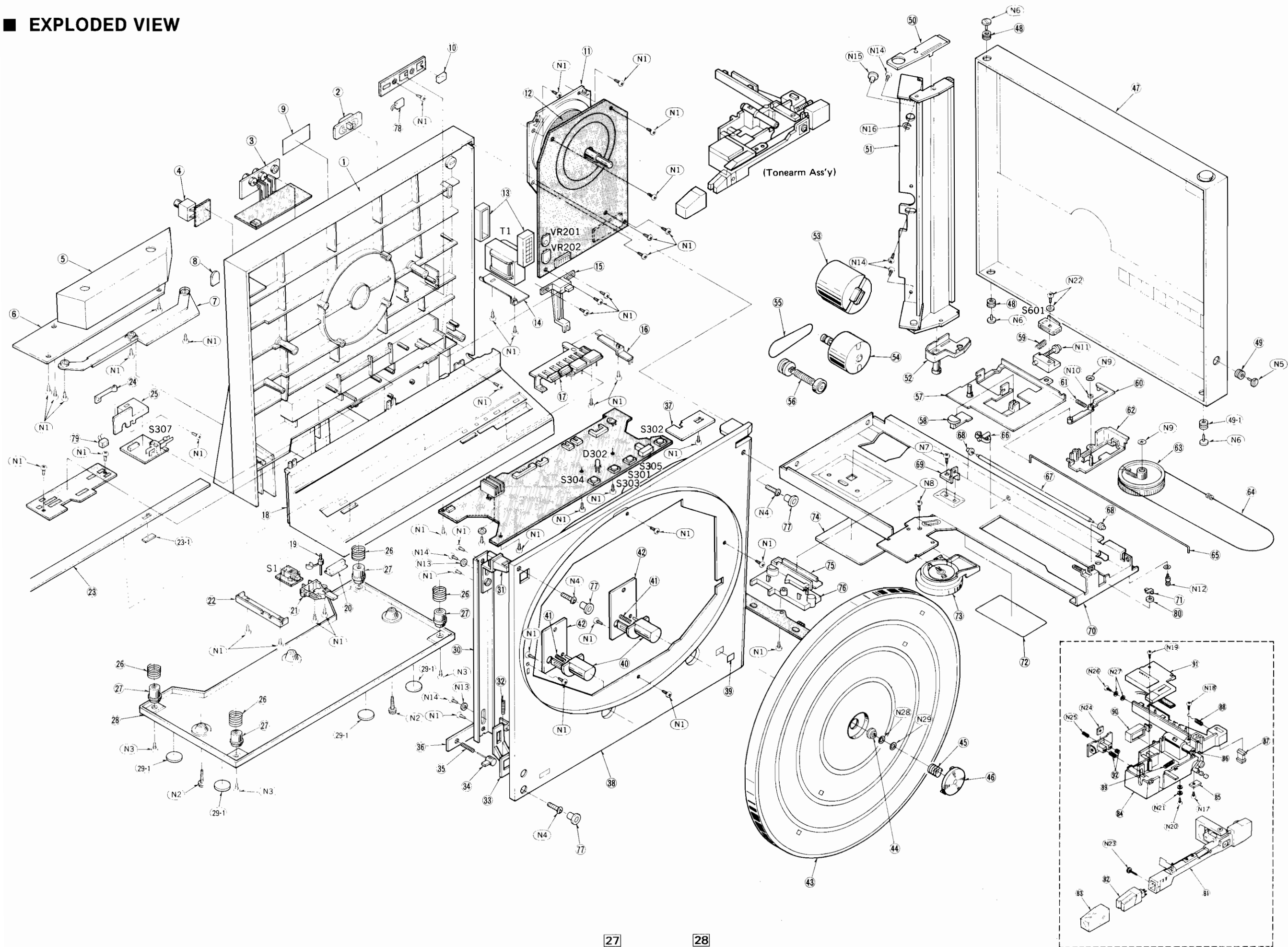
Notes:

- S1** : On/off (power) switch.
- S301** : Stop switch
- S302** : Start switch
- S303** : Cueing control switch
- S304** : Repeat switch
- S305** : Speed selector switch in "auto" position.
- S307** : Record detection switch. Presently a record is on turntable.
- S601** : Rest switch. Presently tonearm is on rest.
- S901** : Voltage selector in "110-120V" position.
- The values in [] are the standard voltages measured by DC electro-voltmeter (high impedance) on the basis of chassis when the unit is in stop. So, some error might be included depending on the internal impedance of the measuring instrument and the set measured.
 - * () : voltage in 33rpm. (Measured without turntable)
 - * () : voltage in 45rpm. (Measured without turntable)
 - * () : voltage when tonearm is in lead-in.
 - * < > : voltage when tonearm is in return.
- : +B voltage lines.
- Part No. with Ⓢ mark are not identical between regular part No. and repair part No. supplied. So, when placing an order for repair parts, use the part No. in the replacement parts list of repair parts.
- Important safety notice: Components identified by ⚠ mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.

Terminal guide of transistors, photo interrupters and IC's.

<p>AN7812</p>	<p>2SD638, 2SD636 2SB641, 2SD973</p>
<p>DN6838S</p>	<p>2SD892</p>
<p>MN1421FPC</p>	<p>AN6636</p>
<p>AN6552 AN6554</p>	<p>ON1186</p>
<p>PN150MS</p>	

EXPLODED VIEW



REPLACEMENT PARTS

Notes: 1. Part numbers are shown in this part number. 2. Important safety components in this manual are important for safe use only manufacturer's instructions.

Ref. No.	Part No.
CABINET and CHASSIS	
1	○ SFACV05N
1	☑ SFACV05N
2 (XL)only	△ SFDJHSC0
2 (Other Areas)	△ SFDJHSC0
3	SFDJV05N
4	SFDJC06N
5	SFUPV05N
6	SFUMV05N
7	SFUMV05N
8	SFUMV05N
9 (EK - XL)	SFNNV05G
9 (XA)	SFNNV05X
9 (E) (EC)	SFNNV05S
9 (Other Areas)	SFNNV05R
10	SFUMLI05N
11	SFMZV05N
12	SFMGQ34N
13	SFGCV05N
14	SFUPV05N
15	SFKTV05N
16	SFUMV05N
17	SFKTV05N
18	○ SFUMV05N
18	☑ SFUMV05N
19	SFXJV05N
20	SFKTV05N
21	SFUMV05N
22	SFUPV05N
23	○ SFKKV05N
23	☑ SFKKV05N
23-1	SFUPV05N
24	SFQPC05N
25	SFUMV05N
26	SFQAV05N
27	SFGAV05N

REPLACEMENT PARTS LIST...Cabinet & Chassis Parts

- Notes:**
- Part numbers are indicated on most mechanical parts. Please use this part number for parts orders.
 - Important safety notice:
Components indentified by **Δ** make have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.
 - Ⓚ**-marked parts are used for black type only, while **○**-marked parts are for silver type only.
 - Parts other than **Ⓚ** and **○**-marked are used for both black and silver types.
 - Bracketed indications in Ref. No. columns specify the area. Parts without these indications can be used for all areas.

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
CABINET and CHASSIS PARTS					
1	○ SFACV05N01	Cabinet (Silver Type) (1)	28	SFUPV05N09	Bottom Board (1)
1	Ⓚ SFACV05N21	Cabinet (Black Type) (1)	29-1	SFGAV05N02	Cushion Rubber (4)
2	[XL]only Δ SFDJHSC0491	Socket, AC Power (1)	30	SFUPV05N03	Rod, Open/close Front Cabinet (1)
2	(Other Areas) Δ SFDJHSC0498	Socket, AC Power (1)	31	SFUMV05N02	Lever, Open/Close Front Cabinet (1)
3	SFDJV05N09E	Terminal, Phono Output (1)	32	SFQHV05N01	Spring, Open/close Front Cabinet (1)
4	SFDJC06N02	Jack, Synchro-rec (1)	33	SFUMV05N11	Lever, Open/close Front Cabinet (1)
5	SFUPV05N06	Weight (1)	34	SFUMV05N03	Shutter Open/close Front Cabinet (1)
6	SFUMV05N16	Cover, Weight (1)	35	SFQAV05N01	Spring, Shutter (1)
7	SFUMV05N17	Cover, Socket, Jack & Terminal (1)	36	SFUMV05N27	Plate, Shutter (1)
8	SFUMV05N30	Cover (1)	37	SFUMV05N26	Plate, Main P. C. B. (1)
9	[EK - XL] SFNNV05G01	Name Plate (1)	38	SFUMV05N10	Cover, Cabinet (1)
9	[XA] SFNNV05X01	Name Plate (1)	39	SFNZV05N03	Label, Speed Selector (1)
9	[E] [EC] SFNNV05S01	Name Plate (1)	40	SFUMV05N13	Record Guide (2)
9	(Other Areas) SFNNV05R01	Name Plate (1)	41	SFQAV05N02	Spring, Record Guide (2)
10	SFUMLIIN02	Holder, L. E. D. (2)	42	SFUMV05N14	Plate, Record. Guide (2)
11	SFMZV05N03A	Stator Frame (1)	43	SFTEV05N01E	Turntable Platter Ass'y, (with Turntable Mat) (1)
12	SFMGQ34N01	Cover, F. G. Coil (1)	44	SFUMV05N15	Cam, Turntable Platter (1)
13	SFGCV05N03	Cushion Rubber, Power Transformer (2)	45	SFQAC06N01	Spring, E. P. Adaptor (1)
14	SFUPV05N07	Plate, Power Transformer (1)	46	SFWEV05N01	E. P. Adaptor, 45r. p. m. (1)
15	SFKTV05N03	Knob, Speed Selector (1)	47	○ SFADV05N01Z	Dust Cover Ass'y, (Silver Type) (1)
16	SFUMV05N04	Lever, Speed Selector (1)	47	Ⓚ SFADV05N21Z	Dust Cover Ass'y, (Black Type) (1)
17	SFKTV05N02	Knob Ass'y, Key Switch (1)	48	○ SFGCV05N01	Cushion Rubber, Dust Cover (Silver Type) (2)
18	○ SFUMV05N01	Cover, Control knob (Silver Type) (1)	48	Ⓚ SFGCV05N21	Cushion Rubber, Dust Cover (Black Type) (2)
18	Ⓚ SFUMV05N31	Cover, Control knob (Black Type) (1)	49	○ SFGCV05N02	Cushion Rubber, Dust Cover (Silver Type) (1)
19	SFXJV05N01E	Joint Ass'y, On/off Switch (1)	49	Ⓚ SFGCV05N22	Cushion Rubber, Dust Cover (Black Type) (1)
20	SFKTV05N01	Knob, On/off Switch (1)	49-1	○ SFGCV05N04	Cushion Rubber, Dust Cover (Silver Type) (1)
21	SFUMV05N18	Switch Base, On/off Switch (1)	49-1	Ⓚ SFGCV05N24	Cushion Rubber, Dust Cover (Black Type) (1)
22	SFUPV05N08	Bracket, Cabinet & Cabinet Cover (2)	50	SFUMV05N05	Upper Cover, Hinge (1)
23	○ SFKKV05N01	Surface Plate (Silver Type) (1)	51	SFUPV05N05Z	Hinge (1)
23	Ⓚ SFKKV05N21	Surface Plate (Black Type) (1)	52	SFUMV05N06	Lower Cover, Hinge (1)
23-1	SFUPV05N11	Filter, Surface Plate (1)	80	SFUMC05N22	Pulley (1)
24	SFQPC05N01	Spring, Cabinet Switch (1)			
25	SFUMV05N07	Cover, Cabinet Switch (1)			
26	SFQAV05N03	Spring, Audio Insulator (4)			
27	SFGAV05N01	Audio Insulator (4)			

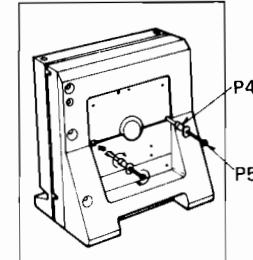
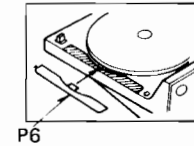
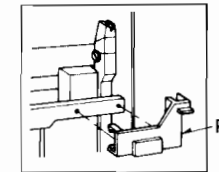
Ref. No.	Part No.	Description
SCREWS, WASHERS and CIRCLIPS		
N9	CSTW3	Washer (2)
N10	S XWE3	Washer (1)
N11	SFXGV05N01	Screw (1)
N12	SFXWC10-03	Screw (1)
N13	S XWE3	Washer (2)
N14	XTW3+10Q	Screw (4)
N15	SFXJV05N03	Screw (1)
N16	SFXW130-01	Washer (1)
N17	S XTN2+4B	Screw (1)
N18	S XTN3+8BFZ	Screw (1)
N19	S XTN26+6BFZ	Screw (1)
N20	S XSN2+4	Screw (1)
N21	S XWA2B	Washer (1)
N22	XTN16+10G	Screw (1)
N23	SFPEV00502	Screw (1)
N24	SFXN623-1	Nut (1)
N25	XXE3D10FZS	Screw (1)
N26	S XSN3+12S	Screw (1)
N27	S XWA3B	Washer (1)
N28	SFXWV05N02	Washer (1)
N29	S XUC6FT	Washer (1)

Ref. No.	Part No.	Description
SCREWS, WASHERS and CIRCLIPS		
N1	S XTV3+10BFN	Screw (4)
N2	S SFXGD20-01	Screw (2)
N3	S XTV3+10GFYR	Screw (3)
N4	S XTV3+14BFN	Screw (3)
N5	○ SFXGV05N03	Screw (Silver) (1)
N5	Ⓚ SFXGV05N06	Screw (Black) (1)
N6	SFXGV05N02	Screw (3)
N7	S XTV3+6BFN	Screw (1)
N8	S XTV3+8B	Screw (1)

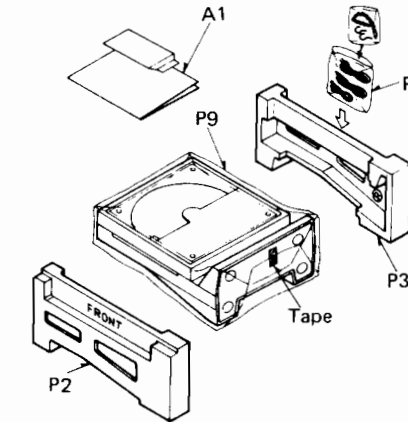
Ref. No.	Part No.	Description
ACCESSORIES		
A2	SFDHC05N01	Phono Cord (1)
A3	SFDLC05N01	Ground Wire (1)
A4	[XL] S Δ RJA26Z	AC Cord (1)
A4	[EK] S Δ RJA43Z	AC Cord (1)
A4	[XA] S Δ QFC1103	AC Cord (1)
A4 (Other Areas)	S Δ RJA20Z	AC Cord (1)

PACKINGS

- Open the cabinet and fit the spacer for tonearm protection in place.
- Fit the dust cover spacer.
- Fit the turntable clamber.



- Put the set into the polyethylene bag, then pack it as shown below.



- Place the unit (with cushions attached) as illustrated.
- Fold the flaps according to the line marks.
- Seal the top with adhesive tape.

* Use gum tape or adhesive cloth tape of 50 mm wide at least.

- For the edges, first fold the flap "a" and then flap "b", and staple. Remember to staple only flap "b". (Use 15 or 16 mm staple)

