

# Service Manual

**COMPACT  
DISC**  
DIGITAL AUDIO

**DIGITAL**

**MASH**\*  
multi-stage noise shaping

Portable CD Player

**SL-XP490**

Colour

(K) ... Black Type



## TRAVERSE DECK: RAE0133Z MECHANISM SERIES

## SPECIFICATIONS

### ■ Audio

No. of channels:	2 channels (left and right, stereo)
Output voltage:	0.6V (50kΩ) φ3.5 stereo mini jack
Frequency response:	20~20,000Hz (+0.5dB, -1.5dB)
S/N:	more than 96dB*
Wow and flutter:	Below measurable limit
Digital filter:	8 times over sampling
DA converter:	1 bit, MASH*
Headphone output level:	max. 9mW+9mW/16Ω (variable) stereo mini jack φ3.5

### ■ Signal Format

Correction system:	Technics New Super Decoding Algorithm
--------------------	--

### ■ Pickup

Type:	One beam
Light source:	Semiconductor laser
Wavelength:	780nm
Lens:	Glass pressed lens

### ■ Playing time;

(When used in hold mode, at 25°C temperature and on a flat and stable surface.)

Batteries used	Extra anti-shock OFF/ON
Rechargeable batteries [RP-BP60]	About 3 hours/ About 2 hours 30 minutes
Panasonic alkaline dry cell batteries (LR6)	About 9 hours/ About 6 hours

The play time may be less depending on the operating conditions.

About one and a half hours

Approx. 5.8W

Recharging time;  
Power consumption when recharging:

- ※ Technics (or Panasonic) developed the world's first MASH type DAC and ADC. MASH technology was invented by NTT (LSI Labs).  
• MASH is a trademark of NTT.

※※ These specifications were measured in the extra anti-shock OFF mode.

### ■ General

Operational temperature range:  
Power requirement:

0°C~40°C (32°F~104°F)
AC; with an included panasonic AC adaptor
RFEA406B-W: (EB)
RFEA401E-1S: (EG)
RFEA402Z-W: (GC)
RFEA404A-W: (GN)
Batteries; 3V (two "AA" size (LR6) batteries, not included)
(Panasonic R6P/LR6 or equivalent, not included)
Rechargeable Batteries; DC 2.4V with an included Panasonic Rechargeable Batteries [RP-BP60EYS1 (EB, EG)/RP-BP60SYSA (GC, GN)] × 2
Car Battery; with an optional panasonic car adaptor (SH-CDC9)
4.5V ◊—◊—◊

DC IN:  
Power consumption:

Power source	Extra anti-shock OFF/ON
AC adaptor	4.0W/4.3W
Batteries	0.6W/1.0W

Dimensions (W × H × D): 128 × 30.3 × 145mm  
(5 $\frac{1}{16}$ " × 1 $\frac{3}{16}$ " × 5 $\frac{11}{16}$ ")

Weight: 320g (11.3 oz) (with batteries)  
280g (9.9 oz) (without batteries)

Note: Design and specifications are subject to change without notice.

Weight and dimensions are approximate.

© 1995 Matsushita Electric Industrial Co., Ltd.  
All rights reserved. Unauthorized copying and distribution is a violation of law.

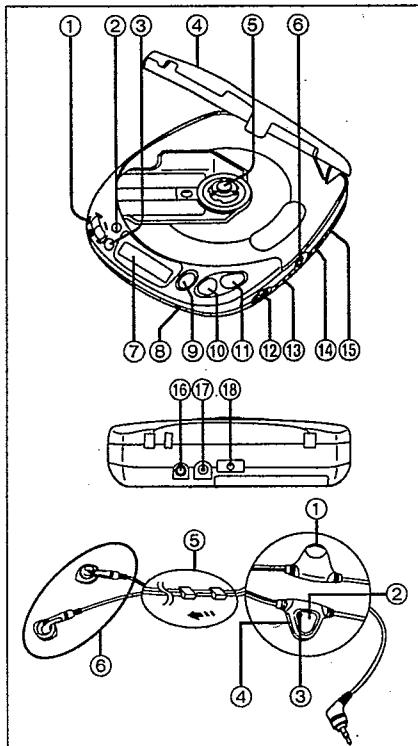
**Technics®**

**WARNING**

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

**CONTENTS**

Page	Page
<b>LOCATION OF CONTROLS .....</b>	<b>2</b>
<b>MAINTENANCE .....</b>	<b>2</b>
<b>PRECAUTION OF LASER DIODE .....</b>	<b>3</b>
<b>USING THE REMOTE CONTROL .....</b>	<b>3</b>
<b>EXTRA ANTI-SHOCK FUNCTION .....</b>	<b>4</b>
<b>ACCIDENTAL OPERATION PREVENTION FUNCTION .....</b>	<b>4</b>
<b>USING THE UNIT WITH OPTIONAL ACCESSORIES .....</b>	<b>4</b>
<b>USING THE WIRELESS REMOTE CONTROLLER .....</b>	<b>5</b>
<b>ACCESSORIES .....</b>	<b>5</b>
<b>POWER SUPPLY PREPARATIONS .....</b>	<b>6</b>
<b>CAUTIONS .....</b>	<b>7</b>
<b>CONCERNING COMPACT DISCS .....</b>	<b>7</b>
<b>HANDLING PRECAUTIONS FOR TRAVERSE DECK .....</b>	<b>8</b>
<b>OPERATION CHECKS AND MAIN COMPONENT REPLACEMENT PROCEDURES .....</b>	<b>9~11</b>
<b>CHECKING THE OPERATION PROBLEMS ON THE TRAVERSE DECK (OPTICAL PICKUP) .....</b>	<b>12</b>
<b>MEASUREMENTS AND ADJUSTMENTS .....</b>	<b>13, 14</b>
<b>AUTOMATIC ADJUSTMENT RESULTS DISPLAY FUNCTION (SELF-CHECK FUNCTION) .....</b>	<b>15, 16</b>
<b>TERMINAL GUIDE .....</b>	<b>16~20</b>
<b>PRINTED CIRCUIT BOARD AND WIRING CONNECTION DIAGRAM .....</b>	<b>21~24</b>
<b>SCHEMATIC DIAGRAM .....</b>	<b>24~28</b>
<b>BLOCK DIAGRAM .....</b>	<b>29~32</b>
<b>REPLACEMENT PARTS LIST .....</b>	<b>33, 34, 37</b>
<b>RESISTORS AND CAPACITORS .....</b>	<b>34, 35</b>
<b>CABINET PARTS LOCATION .....</b>	<b>36</b>
<b>SUPPLY OF RECHARGEABLE BATTERY AS REPLACEMENT PARTS .....</b>	<b>38</b>
<b>CAUTION IN USE OF RECHARGEABLE BATTERY .....</b>	<b>38</b>
<b>PACKAGING .....</b>	<b>38</b>

**LOCATION OF CONTROLS****Portable CD Player**

- ① Skip/search buttons  
(◀◀ -SKIP/-SEARCH ▶▶)
- ② Memory/recall button  
(MEMORY/RECALL)
- ③ Repeat button (REPEAT)
- ④ Hold lock switch (HOLD-LOCK)
- ⑤ Push button (PUSH)
- ⑥ Headphones jack (Ω) 16Ω φ3.5
- ⑦ Display
- ⑧ Remote sensor  
(REMOTE SENSOR)
- ⑨ Open button (OPEN)
- ⑩ Stop/operation off button  
(■/OPR OFF)
- ⑪ Play/pause button (▶ II)
- ⑫ Headphones volume control  
(VOLUME)
- ⑬ High filter/XBS selector  
(HIGH FILTER, XBS, OFF)
- ⑭ Play mode selector (MODE)
- ⑮ Extra anti-shock switch  
(EXTRA ANTI-SHOCK)
- ⑯ Out jack (OUT)
- ⑰ DC in jack (DC IN 4.5 V ◇—◇)
- ⑱ Hole for car mounting base

**Stereo earphones**

- ① Volume control (VOLUME)
- ② Remote controller button
- ③ Operation indicator (OPR)
- ④ Hold switch (HOLD)
- ⑤ Slider  
Slide up to prevent entangling of the cord when the stereo earphones are not in use.
- ⑥ Ear piece

**MAINTENANCE****Maintaining the unit**

Wipe the unit with a soft cloth. Remove stubborn dirt using a cloth which has been dipped in water or soapy water and wrung out, and then wipe dry.

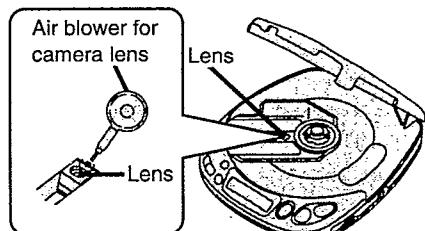
- If you intend to use a chemical cleaning cloth, read its directions first.
- Do not use alcohol or paint thinners.

**Maintaining the lens**

Open the lid and clean the lens as shown in the figure.

Use a cotton swab to gently wipe off any fingerprints.

Recommended product: Lens cleaner kit



## ■ PRECAUTION OF LASER DIODE

**CAUTION:** This product utilizes a laser diode with the unit turned "on", invisible laser radiation is emitted from the pickup lens.  
 Wave length: 780nm  
 Maximum output radiation power from pickup: 100μW/VDE

Laser radiation from the pickup lens is safety level, but be sure the followings:

1. Do not disassemble the optical pickup unit, since radiation from exposed laser diode is dangerous.
2. Do not adjust the variable resistor on the pickup unit. It was already adjusted.
3. Do not look at the focus lens using optical instruments.
4. Recommend not to look at pickup lens for a long time.

**ACHTUNG:** Dieses Produkt enthält eine Laserdiode. Im eingeschalteten Zustand wird unsichtbare Laserstrahlung von der Lasereinheit abgestrahlt.

Wellenlänge: 780nm

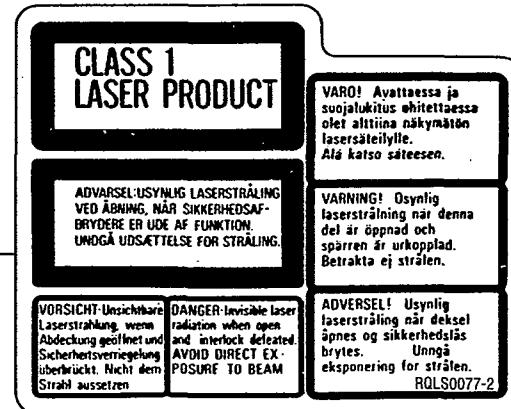
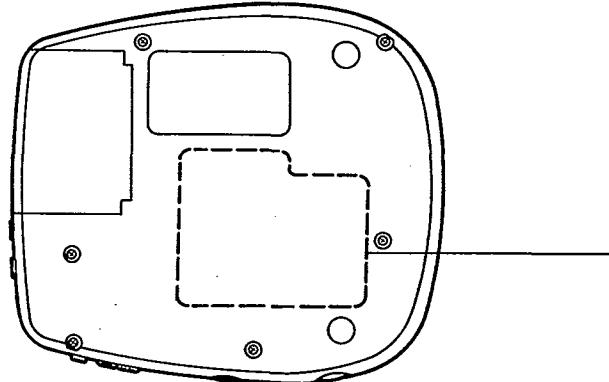
Maximale Strahlungsleistung der Lasereinheit: 100μW/VDE

Die Strahlung an der Lasereinheit ist ungefährlich, wenn folgende Punkte beachtet werden:

1. Die Lasereinheit nicht zerlegen, da die Strahlung an der freigelegten Laserdiode gefährlich ist.
2. Den werkseitig justierten Einstellregler der Lasereinheit nicht verstellen.
3. Nicht mit optischen Instrumenten in die Fokussierlinien blicken.
4. Nicht über längere Zeit in die Fokussierlinien blicken.

**ADVARSEL:** I dette apparat anvendes laser.

RQLS0077-2



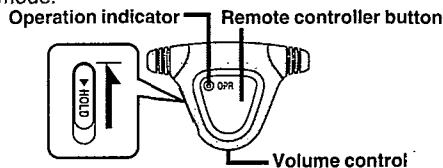
(Bottom side)

## ■ USING THE REMOTE CONTROL

The remote controller can be operated regardless of the hold mode of the unit.

### Preparation:

Release the remote controller from the hold mode.



### To adjust the volume

When adjusting the volume using the remote controller, position the volume control on the unit to between 5 and 7.

### OPR indicator

This indicator is illuminated when the unit is playing a track, and flashes when the unit is in the pause/stop mode.

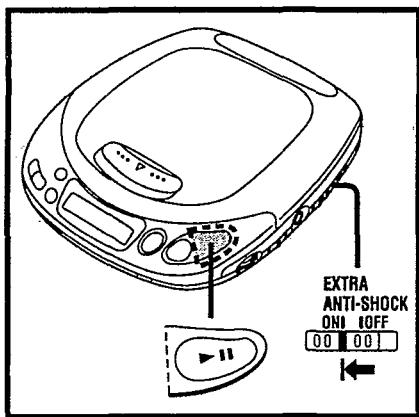
It is not illuminated when the unit is turned off.

### How to use the remote controller

(Beep...p)		
Off or Stop mode	Play	Off mode
	(Beep)	
	Stop mode	(Beep Beep)
	(Beep Beep)	Skip to beginning of next track
	(Beep Beep Beep)	Skip to beginning of current track
Parentheses represent confirmation tones.		
● Press once.	● ● Press twice.	● ● ● Press three times.
● ● ● Press and hold.		
An operation tone ("Beep") sounds whenever the remote controller button is pressed. In addition, a confirmation tone sounds following every operation.		
● When pressing the remote controller button two or three times, do so as quickly and evenly as possible.		
● When the button is pressed three times and then three times again, the unit will skip to the beginning of the previous track.		
(When the play mode switch on the unit is in the RANDOM position, however, this operation is not possible.)		

## ■ EXTRA ANTI-SHOCK FUNCTION

This function minimizes sound interruptions due to vibration when listening to a disc while walking about or in a moving vehicle or train.



### M.RESERVE indicator

M.RESERVE mode	Unit mode	Play mode (play data mode)
	Stable.	Sound is heard (sufficient data has been stored).
	Unit sustains a shock.	Sound is heard (stored data is used).
	Shock subsides.	Sound is heard (data storage commences).
	Unit sustains continuous shocks.	Sound is interrupted (no more data is stored).

### Listening to sound with the unit connected to an audio system

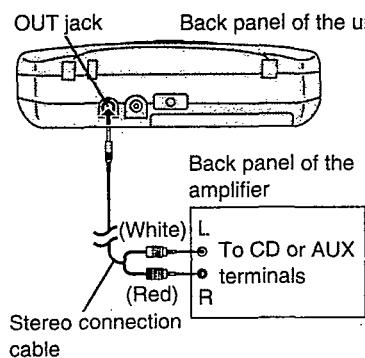
The extra anti-shock function incorporates digital signal compression technology. When listening to sound with the unit connected to an audio system at home, it is recommended that the extra anti-shock switch be set to the OFF position.

## ■ USING THE UNIT WITH OPTIONAL ACCESSORIES

### Using the unit with an audio system

Using the stereo connection cable, you can hear CDs on your audio system.

- Connect the cable to the amplifier after turning off its power.
- Do not connect the cable to the PHONO jacks on the amplifier.
- Obtain the optional connecting cable if the amplifier comes with mini-phone jacks.
- Adjust the volume level on the amplifier.



### Using the unit with a car stereo

#### Items to be purchased

For connection to the car audio system:  
Car stereo cassette adaptor (SH-CDM9D)

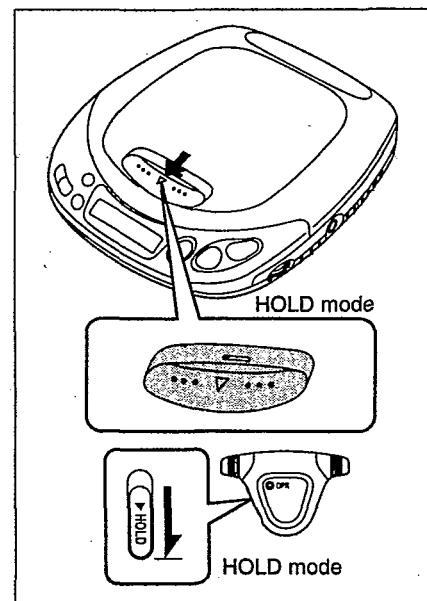
For securing the unit and connecting the power supply:  
• Car adaptor (SH-CDC9)  
• Car mounting kit (SH-CDF20)  
    Car mounting arm, Car mounting base

#### Note

It may not be possible to use the unit with some types of car stereos owing to restrictions imposed by the construction of the car stereo cassette adaptor.

For further details, refer to the instructions of the part concerned.

## ■ ACCIDENTAL OPERATION PREVENTION FUNCTION



This function prevents the unit from operating even if a control button is pressed in error. (When the unit is in the hold mode, the disc lid can not be opened.) Use the function to prevent the following situations:

#### Example 1:

While the unit is not in use, the power is inadvertently turned on and the batteries run down.

#### Example 2:

Play is interrupted while the unit is in use.

#### Example 3:

(Available only from the unit)

The disc lid is opened accidentally during play.

### To use the accidental operation prevention function

The unit has a HOLD-LOCK switch and the stereo earphones with remote controller has a HOLD switch, each of which works independently.

#### [Using the unit]

Set HOLD-LOCK to the HOLD position.

#### [Using the stereo earphones with remote controller]

Set HOLD to the HOLD position.

#### "*ho / d*" indicator

If the unit is in the hold mode, the "*ho / d*" indicator appears when any of the unit's function buttons (except OPEN) is pressed.

#### When the unit is turned off

The "*ho / d*" indicator appears only when ► II is pressed.

#### Before operating the buttons

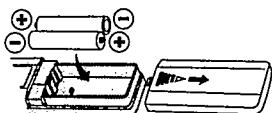
Be absolutely sure to move HOLD-LOCK to release the unit from the hold mode.

## ■ USING THE WIRELESS REMOTE CONTROLLER

The wireless remote controller can be operated regardless of the hold mode of the unit.

### Preparation:

Insert the dry cell batteries into the wireless remote controller.



Check the  $\oplus$  and  $\ominus$  polarities and align them properly when inserting the dry cell batteries.

### Removing the batteries



Push the batteries upward in the direction of the arrow to remove them.

### Notes

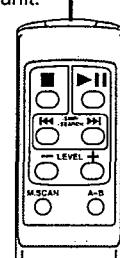
- Use the remote controller within a 7-meter range of the remote sensor on the unit. (Depending on the angle of the controller, the signals may not reach the sensor.)
- Do not place any object which will block the path of the signals between the remote controller and the unit.
- Do not allow the remote sensor or transmitter to become dusty.
- Do not leave the remote controller standing in direct sunlight or in high temperature locations in a car.
- In the interest of traffic safety, do not operate the remote controller while driving.

### Operation

#### Preparation:

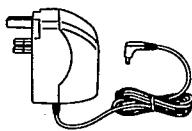
When the unit is to be operated using rechargeable batteries or dry cell batteries, first press  $\blacktriangleright$   $\blacksquare$  on the unit and then use the remote controller. (The unit cannot be operated by the remote controller while the unit is turned off.)

Initiates play/establishes pause mode when pressed again.		Point the transmitter on the remote controller at the remote sensor on the unit.
Stops play/turns the unit off when kept depressed.		
Skips tracks (tap). Rapidly searches forward or backward during play (keep depressed).		
Adjust volume level of speaker and stereo earphones. • The level can be adjusted from 0 dB to -21 dB. • The 0 dB level is restored when the unit is turned off.		
Listen to the beginning portion (intro) of each track in order (Music scan).		
Repeats the section to be heard (A-B repeat).		



## ■ ACCESSORIES

AC adaptor ..... [RFEA406B-W: (EB)] ..... 1 pc.



[RFEA401E-1S: (EG)]

[RFEA402Z-W: (GC)]

[RFEA404A-W: (GN)]

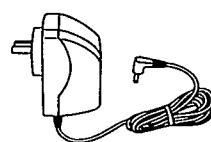
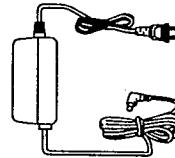
Stereo earphones with remote controller ..... 1 pc.  
[RFEV124ACKS]



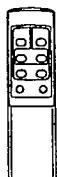
Rechargeable batteries ..... [RP-BP60EYS1: (EB, EG)] [RP-BP60SYSA: (GC, GN)] ..... 2 pcs.

Battery carrying case ..... [RFKNLS370-K]

Stereo connection cable ..... [RJL2P001X10: (EB, EG)] ..... 1 pc.



Wireless remote controller ..... 1 pc.  
[RAK-SL923WK]



Power plug adaptor ..... 1 pc.  
[SJP9223-1: (GC)]



Dry cell batteries (For remote control) ..... 2 pcs.  
[R03UPE/2ST: (EB, EG)] [R03NP/2ST: (GC, GN)]



**Note:** These are available on sale route.

## ■ POWER SUPPLY PREPARATIONS

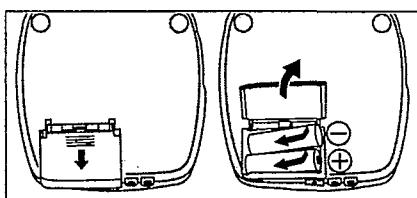
### Using rechargeable batteries

Make sure that the rechargeable batteries have been recharged before use.

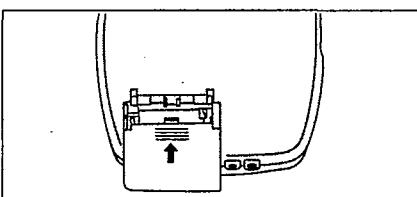
#### Recharging procedure

##### 1 Place the rechargeable batteries inside the unit.

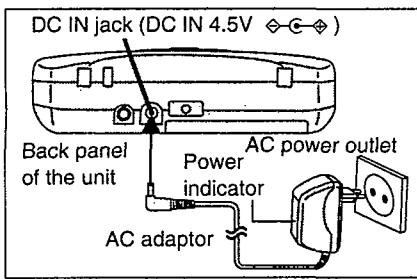
(No batteries other than RP-BP60/SH-CDB8D can be recharged.)



If the battery compartment lid becomes disengaged, position it horizontally and press it back into position.



##### 2 Connect the AC adaptor.



The power indicator is provided only for (EB) area only.

#### Note

The configuration of the AC adaptor differs according to the area.

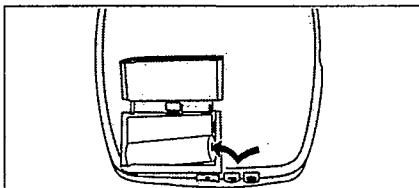
- When charging is commenced, the recharging indicator "C" flashes on the display panel.

- It takes about one and a half hours to recharge the batteries fully at which point the recharging indicator will go off.

##### 3 Upon completion of the recharging, disconnect the AC adaptor from the DC IN jack and power outlet.

#### Removing the batteries

Push the batteries upward in the direction of the arrow to remove them.



- The batteries can be used for about 10 months (300 times) if they are used every day.

They will need to be replaced if the duration of their operation drops drastically.

- The batteries can be recharged only during off mode.
- Recharging should be performed at 0°C~40°C.
- While recharging, the AC adaptor and rechargeable batteries may get warm. This is normal.

### Using dry cell batteries (not included)

Disconnect the AC adaptor and then install two LR6 (UM-3) type alkaline batteries.

The batteries are inserted and removed in the same way as for the rechargeable batteries.

### Using the AC adaptor

Connect the AC adaptor supplied.

Refer to the section on "Using rechargeable batteries" for details on the connections.

#### Notes

- The unit is in the standby condition when the AC adaptor is connected. The primary circuit is always "live" as long as the AC adaptor is connected to an electrical outlet.

- For (EB) area only**

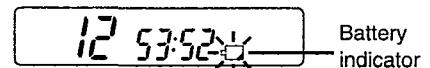
When the AC adaptor is connected, the power indicator is always illuminating.

### Using the car adaptor (not included)

Be sure to obtain the car adaptor (SH-CDC9), available as an optional accessory.

The batteries can be recharged inside the car using the car adaptor.

### Battery indicator



This starts flashing when the batteries have run down, and after a short while the power is automatically cut off.

(The amount of time during which play continues after the indicator has started flashing differs slightly depending on the type of batteries used.)

Type of battery	Action
Rechargeable batteries	Recharge the batteries again.
Dry cell batteries	Replace with new batteries.

(The battery indicator may not flash if rechargeable batteries, other than those designated by our company, are used.)

## ■ CAUTIONS

### AC adaptor

- Handle the AC adaptor carefully. Improper handling is dangerous.
  - Do not touch it with wet hands.
  - Do not place heavy objects on top of it.
  - Do not forcibly bend it.
- Be sure to connect only the AC adaptor provided with the unit.
- Disconnect the AC adaptor from the power outlet if the unit is not going to be used for a long time.

### Unit

#### No altering or remodeling

This can cause malfunctioning.

#### No dropping or strong impacts

This may damage the unit.

#### Locations to be avoided

Avoid using the unit in the following locations since they can cause malfunctioning.

- Bathrooms and other moisture-prone places
- Warehouses and other dusty places
- Very hot places near heating appliances, etc.

#### Do not leave the unit exposed to direct sunlight for long periods of time

This may deform or discolor the cabinet and may also cause malfunctioning.

### Rechargeable batteries

- Only the RP-BP60/SH-CDB8D batteries can be recharged.
- If the power delivered by the batteries lasts for a very short time after recharging, it means that the batteries' service life is over. Do not use them any more.
- Recharging already charged batteries will shorten their service life.
- When recharging batteries for the first time or when they have not been used for a long period of time, the play time may be shorter than usual. In a case like this, repeatedly recharge and discharge the batteries. This will restore them to their regular state.
- Do not allow any metal objects to touch the terminals of rechargeable batteries since this may cause short-circuiting which is dangerous.

### Dry cell batteries/rechargeable batteries

To prevent damage to the batteries and electrolyte leakage, heed the following points.

- Align the  $\oplus$  and  $\ominus$  polarities properly when inserting the batteries.
- Do not mix different types or makes of batteries or old and new batteries.
- Remove the batteries if you do not plan to use the unit for a long period of time.
- Do not throw batteries into a fire, and do not short-circuit, disassemble or subject them to excessive heat.
- Do not attempt to recharge dry cell batteries.
- Do not peel off the plastic covering on the rechargeable batteries. Short-circuiting may occur which is dangerous.

### Carrying dry cell batteries/rechargeable batteries around

When putting dry cell or rechargeable batteries in a pocket or bag, ensure that no other metal objects such as a necklace are placed together with them. Contact with metal may cause short-circuiting which, in turn, may cause a fire.

Be absolutely sure to carry the rechargeable batteries in the battery carrying case.

### When driving a car

In the interest of traffic safety, do not operate the unit while driving.

### Precautions for Listening with the Headphones

- Do not play your headset at a high volume. Hearing experts advise against continuous extended play.
- If you experience a ringing in your ears, reduce volume or discontinue use.
- Do not use while operating a motorized vehicle. It may create a traffic hazard and is illegal in many areas.
- You should use extreme caution or temporarily discontinue use in potentially hazardous situations.
- Even if your headset is an open-air type designed to let you hear outside sounds, don't turn up the volume so high that you can't hear what's around you.

### When purchasing rechargeable batteries

As a safety precaution, the portable CD players made by Technics have a construction designed to make it impossible to recharge ordinary batteries.

To use rechargeable batteries, be absolutely sure to purchase the rechargeable Ni-Cd batteries designed especially for this unit.

#### Special rechargeable Ni-Cd batteries:

#### SH-CDB8D (set of 2)

For details, check with your dealer.

Special rechargeable batteries	Ordinary dry cell batteries/rechargeable batteries

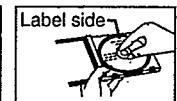
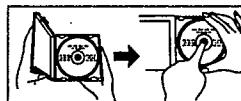
#### (For (EG) area only)

##### Notice about the rechargeable battery

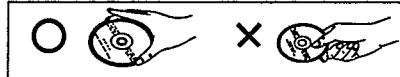
The battery is designated recyclable. Please follow your local recycling regulations.

## ■ CONCERNING COMPACT DISCS

### How to remove a disc from its case

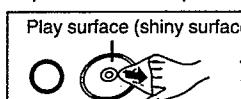


### How to hold a disc



### If the surface is dirty

Wipe it with a damp cloth and then wipe dry.



### If moisture has formed on a disc

When moisture has formed because the disc was brought suddenly into a warm room from a cold environment, wipe it off using a soft dry cloth.

### When storing discs

Avoid locations which are

- Exposed to direct sunlight.
- Susceptible to high levels of humidity or dust.
- Directly exposed to heat from a heating appliance.
- On top of a car dashboard or near the rear window.

### Handling precautions

- On the label side (the side with writing) Do not write anything using a pencil, ball-point pen, etc. Do not stick paper or labels.

- On the disc (shiny side) Handle this side carefully to keep it free from fingerprints or scratches. Do not use record cleaners, solvents, etc.

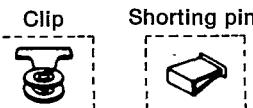
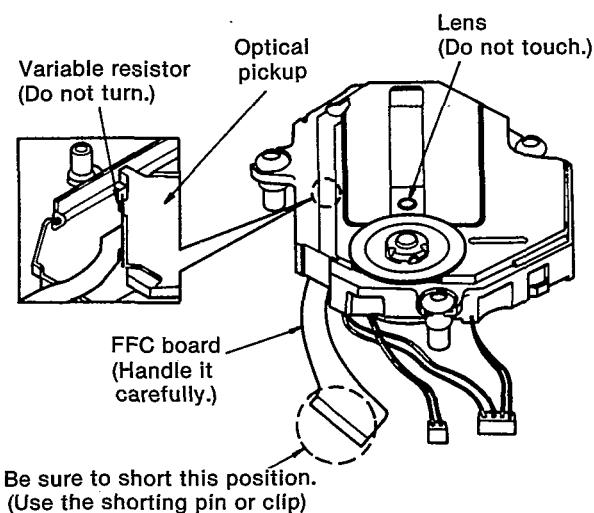
## HANDLING PRECAUTIONS FOR TRAVERSE DECK

The laser diode in the traverse deck (optical pickup) may break down due to potential difference caused by static electricity of clothes or human body.

So, be careful of electrostatic breakdown during repair of the traverse deck (optical pickup).

### • Handling of traverse deck (optical pickup)

1. Do not subject the traverse deck (optical pickup) to static electricity as it is extremely sensitive to electrical shock.
2. To prevent the breakdown of the laser diode, an antistatic shorting pin is inserted into the flexible board (FFC board).  
When removing or connecting the short pin, finish the job in as short time as possible.
3. Take care not to apply excessive stress to the flexible board (FFC board).
4. Do not turn the variable resistor (laser power adjustment). It has already been adjusted.

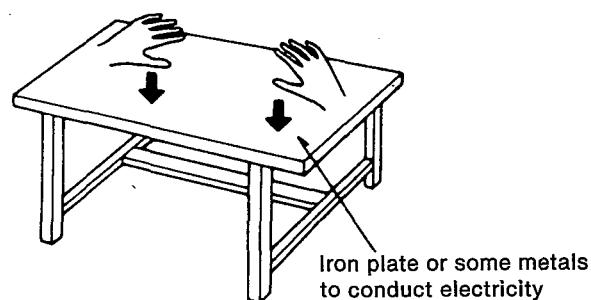
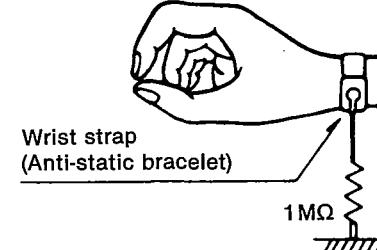


### • Grounding for electrostatic breakdown prevention

1. Human body grounding.  
Use the anti-static wrist strap to discharge the static electricity from your body.
2. Work table grounding  
Put a conductive material (sheet) or steel sheet on the area where the traverse deck (optical pickup) is placed, and ground the sheet.

#### Caution:

The static electricity of your clothes will not be grounded through the wrist strap. So, take care not to let your clothes touch the traverse deck (optical pickup).



## ■ OPERATION CHECKS AND MAIN COMPONENT REPLACEMENT PROCEDURES

**Warning:** This product uses a laser diode. Refer to caution statements on page 3.

**ACHTUNG:** • Die lasereinheit nicht zerlegen:

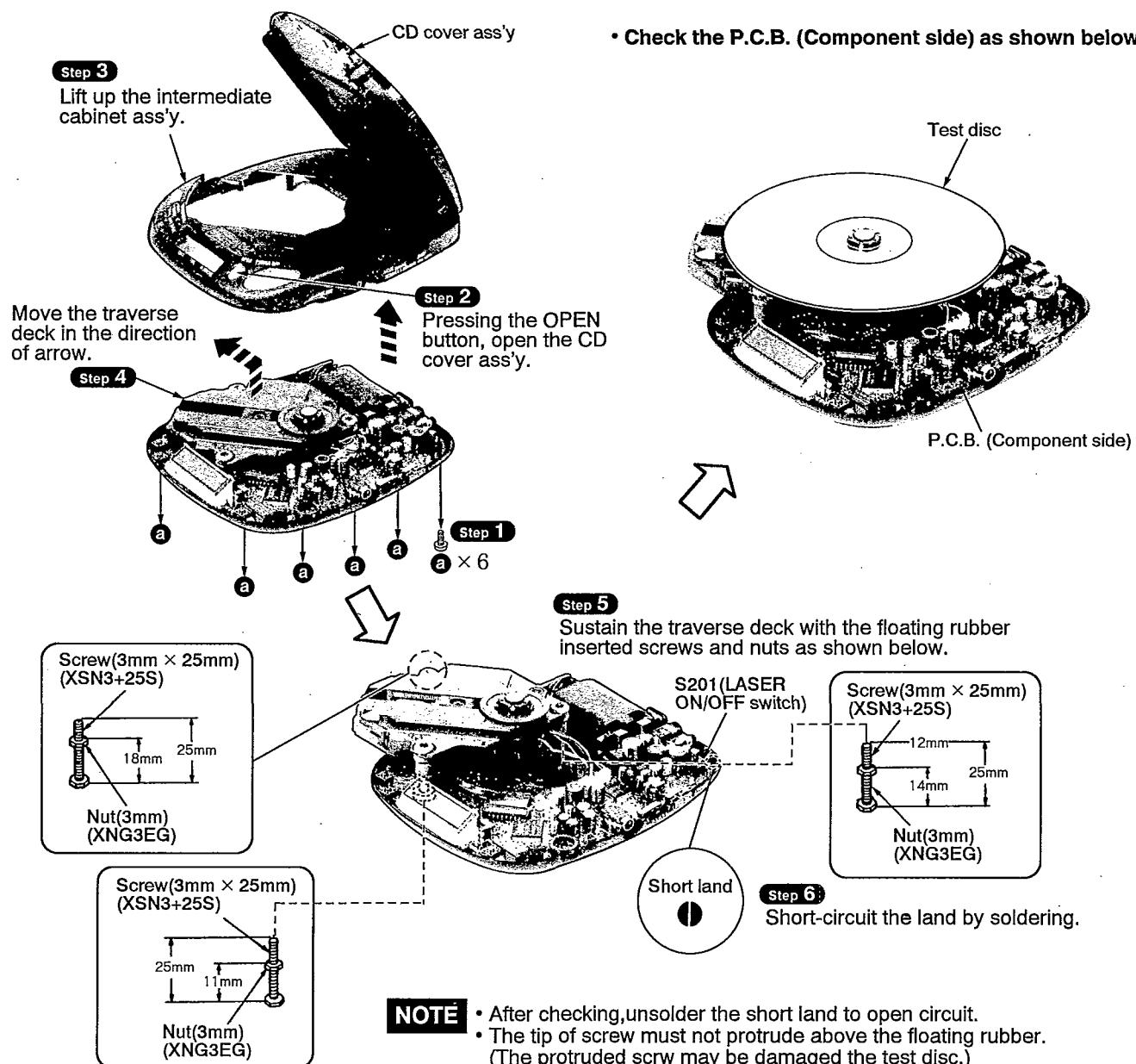
• Die lasereinheit darf nur gegen eine vom hersteller spezifizierte einheit ausgetauscht werden.

- NOTE**
1. This section describes procedures for checking the operation of the major printed circuit boards and replacing the main components.
  2. For reassembly after operation checks or replacement, reverse the respective procedures. Special reassembly procedures are described only when required.
  3. Illustrated screws are equivalent to actual size.
  4. [ ] indicates parts No.

### 1. Checking for the P.C.B.

(XTN17+6GFZ) (Black)

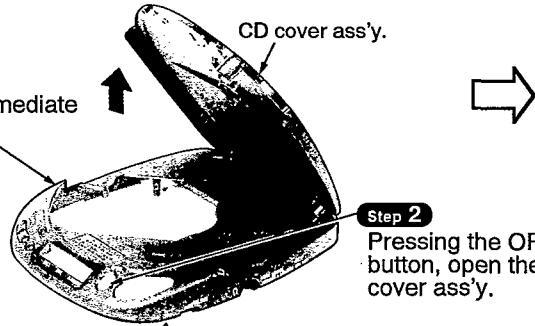
#### Checking for the P.C.B. (component side)



**Checking for the P.C.B. (solder side)**

**Step 3**

Lift up the intermediate cabinet ass'y.



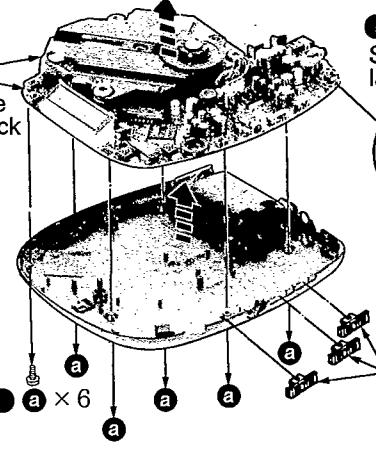
CD cover ass'y.

**Step 2**

Pressing the OPEN button, open the CD cover ass'y.

**Step 6**

Remove the traverse deck and P.C.B..


**Step 5**

Short-circuit the land by soldering.

**Step 1**

a

x 6

a

a

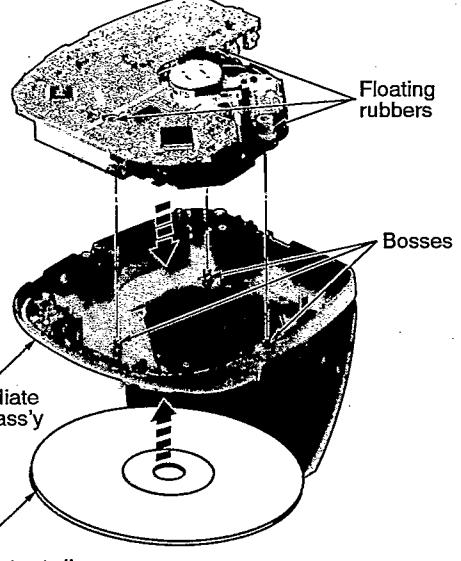
a

**Step 4**

Remove the switch knobs.


**Step 7**

Align the floating rubber with the boss.



Floating rubbers

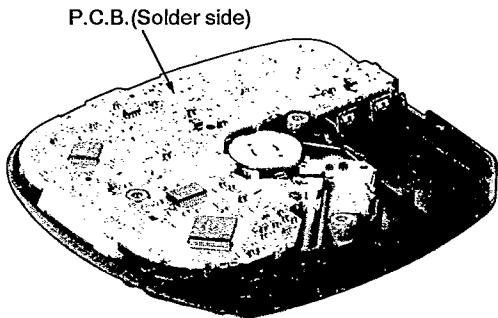
Bosses

Intermediate cabinet ass'y

**Step 8**

Put the test disc.

- Check the P.C.B. (Solder side) as shown below.



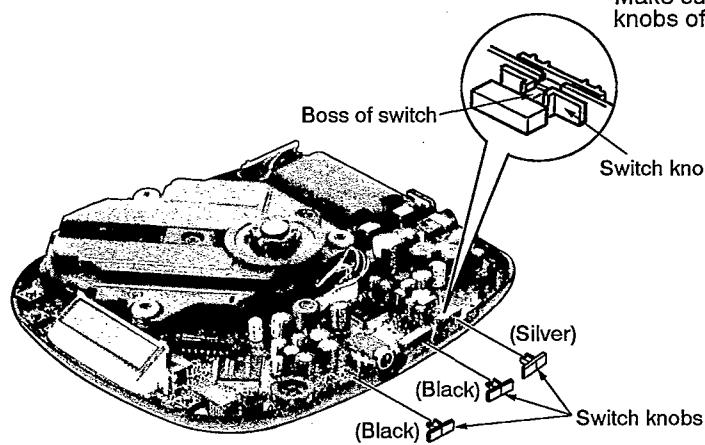
**NOTE**

After checking, unsolder the short land to open circuit.

a  
[XTN17+6GFZ] (Black)

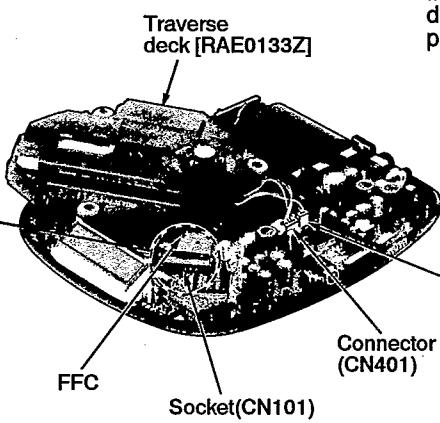
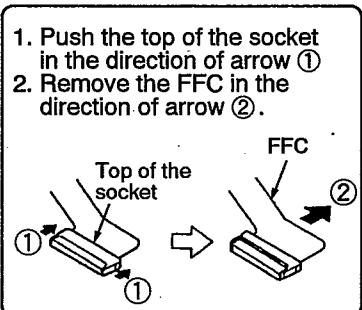
**Notice for Installation of switch knobs**

- Make sure the bosses of switch are fit in the knobs of switch.



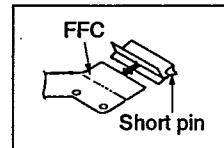
## 2. Replacement of the traverse deck

- Follow the **Step 1 ~ Step 4** in item 1.



### Caution:

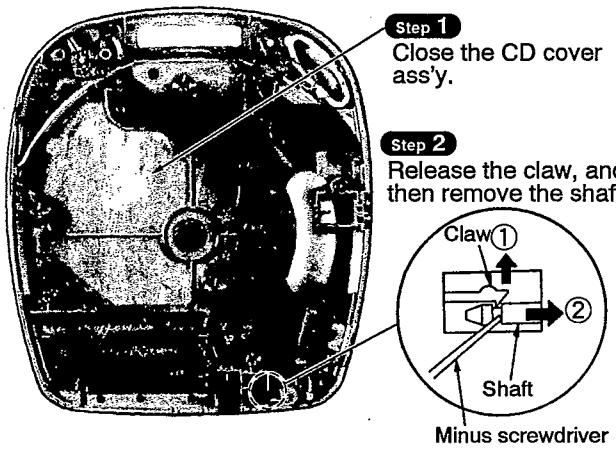
Insert a short pin into the traverse deck's FFC. (Refer to "handling precautions for traverse deck" on page 8.)



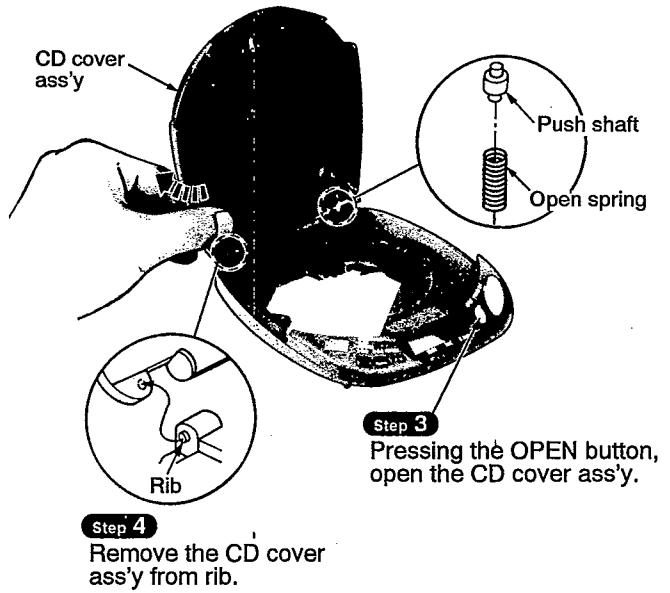
- Step 1**  
Remove the 2 connectors and socket.

## 3. Replacement of the CD cover ass'y

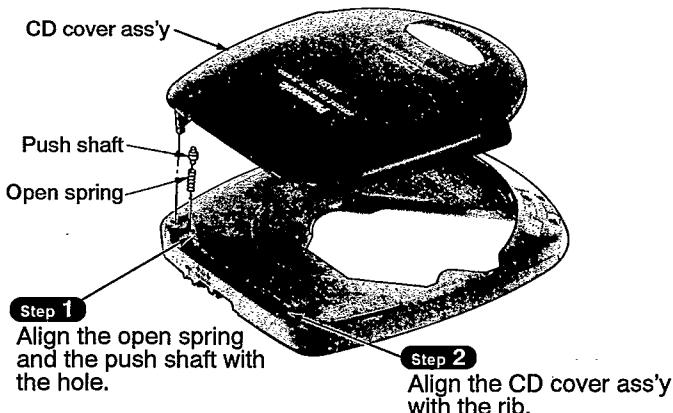
- Follow the **Step 1 ~ Step 3** in item 1.



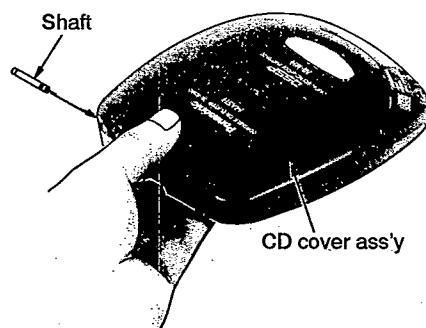
**NOTE** When the CD cover ass'y is removed, the push shaft and the open spring will also be removed. Be careful not to lose them.



### Reassembly procedures of CD cover ass'y

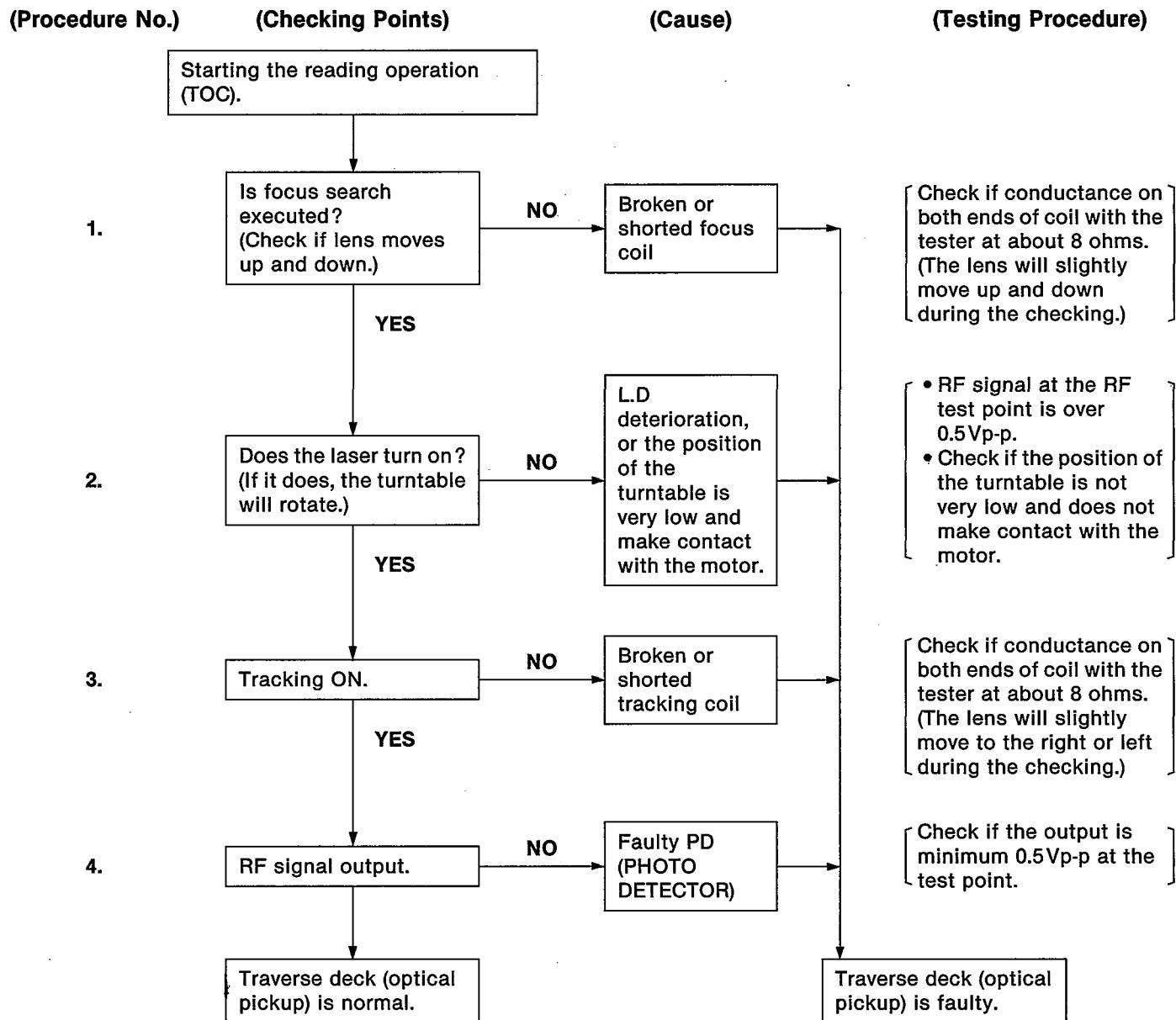


- Step 3**  
Holding the CD cover ass'y not to be detached the open spring and the push shaft, install the shaft.



## ■ CHECKING THE OPERATION PROBLEMS ON THE TRAVERSE DECK (OPTICAL PICKUP)

Make sure to follow the procedures below to check the operation problems of the traverse deck (optical pickup) before replacing it. Replace the traverse deck only after the problem is identified.



※ Replace traverse deck.

- Check electrical circuit.
- Check for flaws on disc or if it is warped or not centered.

### • Check the operations described below on the traverse deck after replacing it.

- \* Checking Skip Search
  1. Play an ordinary musical program disc.
  2. Press the skip button to check for normal skip search operation (in both the forward and reverse directions).
- \* Checking Manual Search
  1. Play an ordinary musical program disc.
  2. Press the manual search button to check for smooth manual search operations at either low or high speed (in both the forward and reverse directions).
- \* Checking Playability
  1. Play the 0.7mm black dot and the 0.7mm wedge on the playability test disc (SZZP1054C) and verify that no sound skip or noise occurs.
  2. Play the middle tracks of the uneven test disc (SZZP1056C) and verify that no sound skip or noise occurs.

## MEASUREMENTS AND ADJUSTMENTS

**Warning:** This product uses a laser diode. Refer to caution statements on page 3.

**ACHTUNG:** • Die Lasereinheit nicht zerlegen.

• Die Lasereinheit darf nur gegen eine vom Hersteller spezifizierte Einheit ausgetauscht werden.

### • Measuring instruments and special tools

#### • Test discs

1. Playability test disc (SZZP1054C)
2. Uneven test disc (SZZP1056C)

- Lock paint (RZZ0L01)
- Allen wrench (M2.0) (SZZP1101C)
- Musical program disc (ordinary)
- DC voltmeter
- Lead wire (for test points)

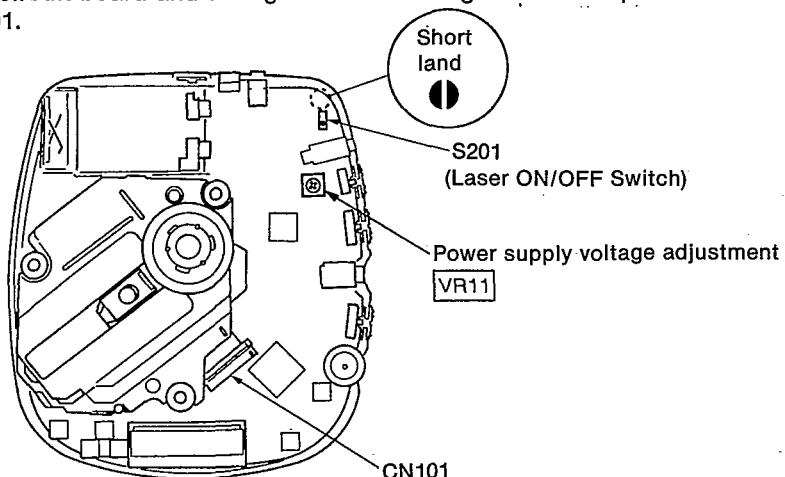
### • Test short land

Short-circuit the lands of the laser ON/OFF switch (S201) by soldering them. It turns "ON" position. (Refer to below figure or printed circuit board and wiring connection diagram for short land location on pages 21~24.)

**Note:** Remove the solders from the lands after adjustment.

### • Adjustment point

**Notes:** 1. Please refer to the printed circuit board and wiring connection diagram for test point locations.  
2. Take care to connect CN101.



### • Adjustment procedure

#### (1) MECHANICAL ADJUSTMENT

- When the traverse deck is replaced, making adjustments is not necessary. (The traverse deck ass'y is already adjusted.)
- Make adjustments to improve playability if the traverse deck has not been replaced.

1. Connect the oscilloscope's CH. 1 probe across **TP101** (RF) (+) and **TP102** (VREF) (-) on the P.C.B.

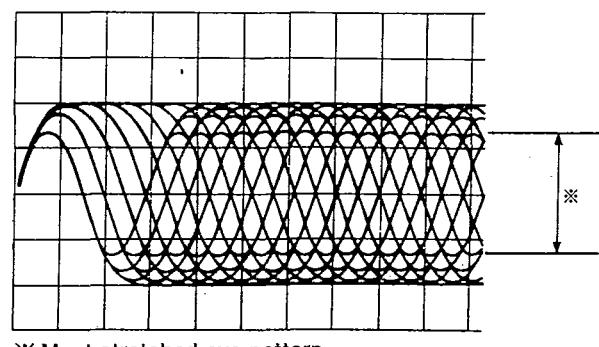
**Oscilloscope setting:** VOLT ..... 100mV  
SWEEP ..... 0.5μs.  
Input coupling ..... AC

2. Switch the player power **ON**, and play track **9** on the test disc (SZZP1056C).

(Playing any other track will prevent the HEX screws from being accessed.)

3. Alternately adjust the HEX screws with the 2.0mm allen wrench (SZZP1101C) until the vertical fluctuation of RF signal is minimized and the eye pattern is most stretched. (Refer to Fig. 1 and Fig. 2)

4. After completing the adjustment, lock the HEX screws with lock paint (RZZ0L01).



※ Most stretched eye pattern.

Fig. 1

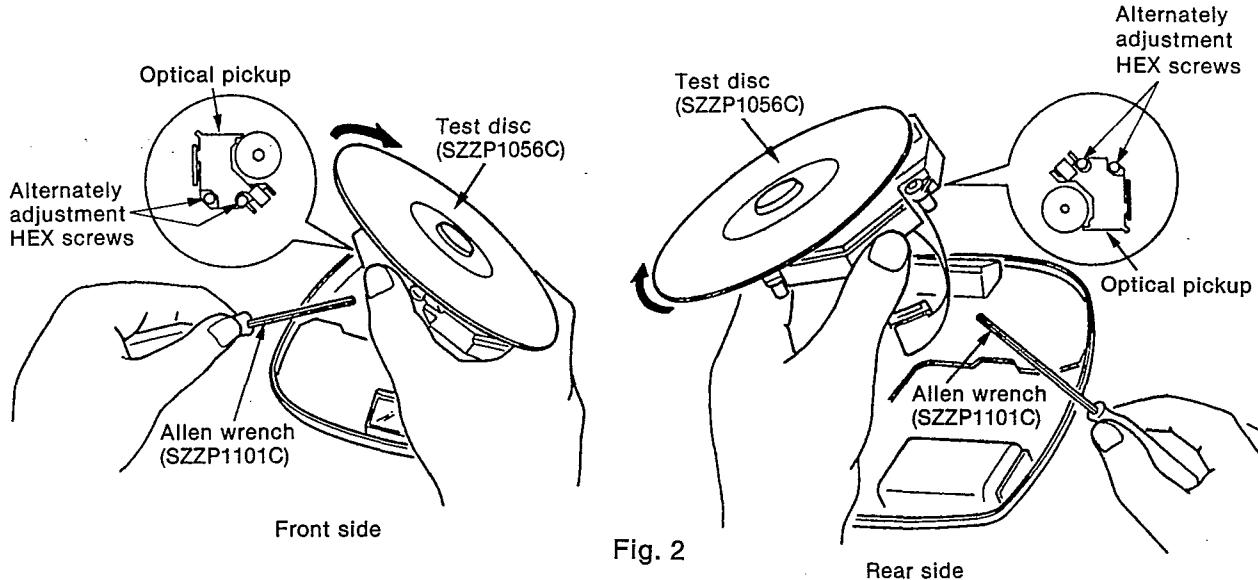


Fig. 2

**(2) POWER SUPPLY VOLTAGE ADJUSTMENT**

1. Connect the DC voltmeter to **TP103** (VCC) (+) and **TP104** (GND) on the P.C.B.
2. Connect the AC adaptor cord to the DC (IN) port and move the PLAY switch to the ON position.  
(Use a new dry cell battery or a rechargeable battery that is full charged.)

3. Insert the test disc, and switch the player power ON.
4. Adjust **VR11** on the P.C.B. at **3.35~3.38V**.

**(3) CHECK OF PLAY OPERATION****\* Checking Skip Search**

1. Play an ordinary musical program disc.
2. Press the skip button to check for normal skip search operation (in both the forward and backward directions).

**\* Checking Manual Search**

1. Play an ordinary musical program disc.
2. Press the manual search button to check for smooth manual search operations at either low or high speed (in both the forward and backward directions).

**\* Checking Playability**

1. Play the 0.7mm black dot and the 0.7mm wedge on the playability test disc (SZZP1054C) and verify that no sound skip or noise occurs.
2. Play the middle tracks of the uneven test disc (SZZP1056C) and verify that no sound skip or noise occurs.

**• Automatic adjustment**

On our conventional type portable CD player, there were mounted 6 semi-fixed controls for each adjustment. Since the SL-XP490 servo circuit is equipped with an automatic adjusting circuit, these controls are removed from SL-XP490.

**On conventional portable CD player**  
Use for Old Servo IC (AN8373SE2, AN8374SE2)

1. Tracking Offset Adjustment VR (TOC)
2. Focus Offset Adjustment VR (FOC)
3. Tracking Gain Adjustment VR (TGC)
4. Focus Gain Adjustment VR (FGC)
5. Tracking Balance Adjustment VR (TBC)
6. Focus Balance Adjustment VR (FBC)



Non Adjustment



Automatic Adjusting Circuit

Total    6 Adjustment VRs



No Adjustment VR

Although all discs are manufactured according to the same specifications, their characteristics are not always precisely the same because they are produced by different manufacturers in various lots, or have different warp etc. SL-XP490 automatically controls the servo circuit to obtain optimum performance according to any disc's characteristics. Therefore, no malfunction occurs because of mis-adjustment.

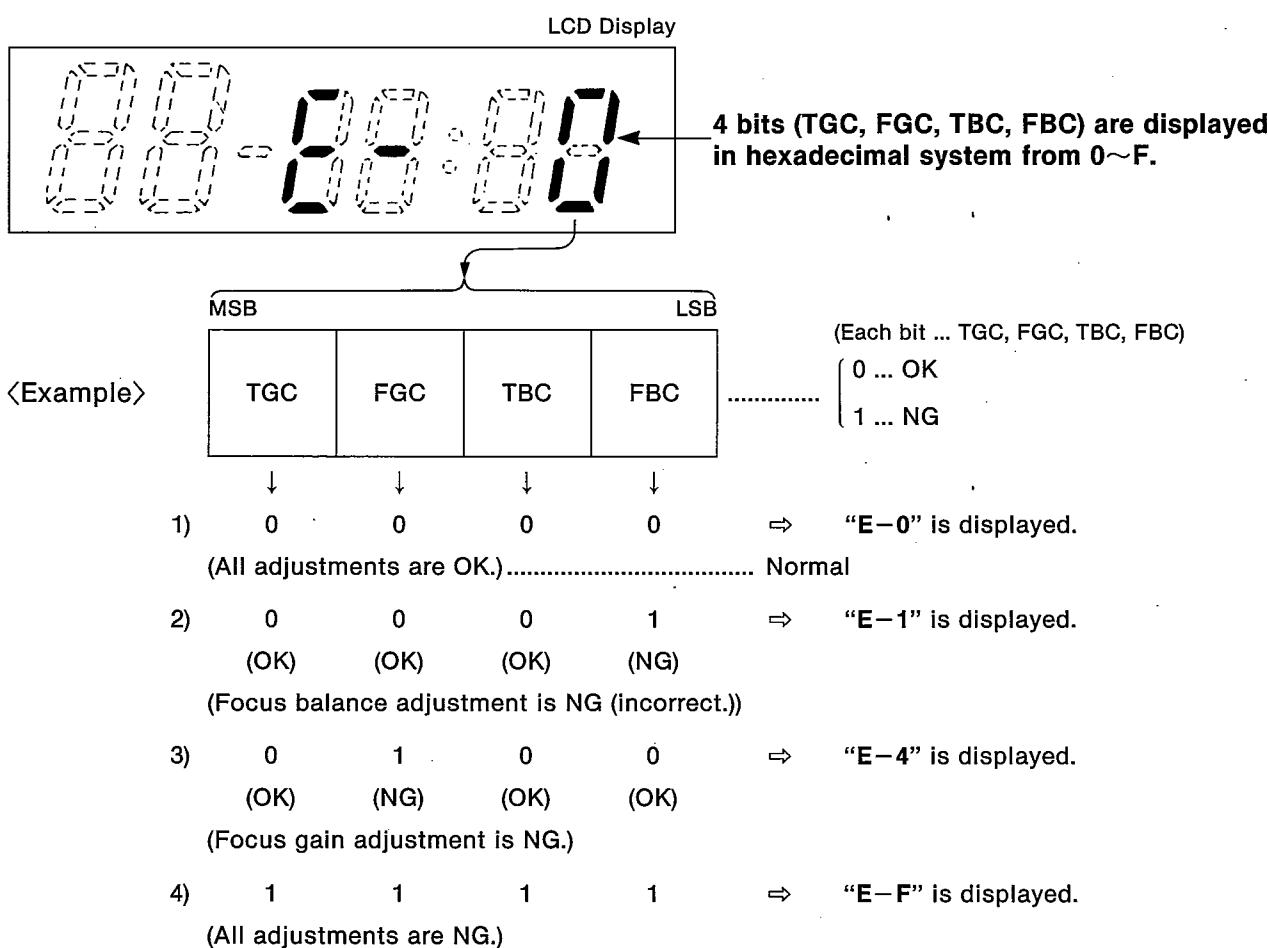
## ■ AUTOMATIC ADJUSTMENT RESULTS DISPLAY FUNCTION (SELF-CHECK FUNCTION)

On this unit (SL-XP490), each automatic adjustment result are displayed on the LCD. This function is convenient to check or identify which automatic adjustment circuit is incorrect. The followings are the contents of the automatic adjustment result displays (self-check function).

### • How to display automatic adjustment results

1. Load the test disc (SZZP1054C).
2. Press the **◀◀** (SKIP/SEARCH) and **▶▶** (SKIP/SEARCH) Buttons simultaneously and hold them, and additionally press the **▶/II** (PLAY/PAUSE) Button.
3. Press the **■** (STOP/OPERATION OFF) Button once.
4. An automatic adjustment result is displayed on the LCD.

### • Display of automatic adjustment results (self-check function)



#### **<Example> Follow the below steps when “E-1” is displayed.**

(Cause: Focus balance (FBC) is set beyond the limit.)

- Check if
  - (1) R101 (4 resistors) is not defective by measuring the value,
  - (2) the waveform or voltage of the focus servo circuit is correct, and
  - (3) the optical pickup returns to the normal state by exchanging the traverse deck.

#### **Follow the below steps when “E-4” is displayed.**

(Cause: Focus gain (FGC) is set beyond the limit.)

- Check if
  - (1) the waveform or voltage of the focus servo circuit is correct,
  - (2) the focus coil of the optical pickup is correct (around 8 ohms), and
  - (3) the optical pickup returns to the normal state by exchanging the traverse deck.

**Follow the below steps when "E-F" is displayed.**

(Cause: All adjustments (TGC, FGC, TBC, FBC) are set beyond the limit.)

- Check if

- (1) the optical pickup returns to the normal state by exchanging the traverse deck, and
- (2) the waveform or voltage of the servo IC's (IC101, 501) are correct.

**Note:**

It is not always necessary to exchange the traverse deck when an error message is displayed. Be sure to check if the circuit is defective or not before exchanging the traverse deck.

**Note:**

If any other disc than the test disc (SZZP1054C) is used, an error message may be displayed. This is not a malfunction.

**■ TERMINAL GUIDE**

- IC11 (AN8819NFB): DC-DC converter control/motor & coil drive

Pin No.	Mark	I/O Division	Function
1	PV <sub>cc</sub>	I	Power supply terminal
2	DED	I	Dead time input
3	OUT	O	Switching output
4	FB	O	Error amp output
5	IN	I	Error amp input
6	DRGND	—	Ground terminal
7	SGND	—	Ground terminal
8	SPRO	I	Short protect circuit
9	BSEL	I	Battery select terminal
10	VSEN	I	Empty detect terminal
11	SV <sub>cc</sub>	I	Power supply terminal
12	CRIP	I	Ripple filter terminal
13	AV <sub>DD</sub>	O	Power supply terminal
14	DRV <sub>cc</sub>	I	Power supply terminal
15	VREF	I	Reference voltage input
16	INFO	I	Focus coil control signal input
17	INTR	I	Tracking coil control signal input
18	LDON	I	Laser ON/OFF control signal input
19	INSP	I	Spindle motor control signal input
20	PC	I	Phase control terminal
21	INTV	I	Traverse motor control signal input
22	TRVSTOP	I	Traverse motor stopping signal input

Pin No.	Mark	I/O Division	Function
23	TR-	O	Tracking coil drive signal output
24	TR+		
25	FO-	O	Focus coil drive signal output
26	FO+		
27	P. GND	—	Ground terminal
28	P. GND	—	Ground terminal
29	SP+	O	Spindle motor drive signal output
30	SP-		
31	TRV+	O	Traverse motor drive signal output
32	TRV-		
33	VC	I	PWM control terminal
34	TB	I	PWM control terminal
35	RESET	I	Reset signal input
36	MRST	O	Muting signal output
37	EMPTY	O	Empty signal output
38	CLK	I	Clock signal input (f=88.2kHz)
39	START	I	Start detection input
40	POWER	I	Power ON/OFF detection terminal
41	CT	I	Triangular wave oscillator capacitor input
42	PWMG	—	PWM control terminal (Not used, open)
43	COMPO	—	Not used, open
44	COMPI	—	Laser power drive terminal Not used, connected to GND

• IC101 (AN8832SBE1): Servo amp

Pin No.	Mark	I/O Division	Function
1	PDAD	I	Photo detector current input
2	PDA	I	Photo detector current input
3	LPD	I	Non-inverting laser power input
4	LD	O	Laser power auto control output
5	AMPI	I	RF signal input Not used, connected to V <sub>cc</sub>
6	V <sub>cc</sub>	I	Power supply terminal
7	RFIN	I	RF signal input
8	CAGC	I	AGC detecting capacitor terminal
9	ARF	O	RF signal output
10	CEA	I	HPF-amp. terminal
11	GND	—	Ground terminal
12	LDON	I	Laser ON/OFF control input
13	PLAY	I	Play control terminal
14	WVEL	I	WVEL control terminal

Pin No.	Mark	I/O Division	Function
15	BDO	O	Dropout detection output
16	RFDET	O	NRFDET signal output
17	TRCRS	O	CROSS signal output
18	OFTR	O	OFTR signal output
19	VDET	O	VDET signal output
20	RFENV	O	Envelope signal output
21	TEBPF	I	Shock detection signal input
22	TE	O	Tracking error signal output
23	FE	O	Focus error signal output
24	TBAL	I	Tracking balance signal input
25	FBAL	I	Focus balance signal input
26	VREF	O	Reference voltage output
27	PDB	I	Photo detector current input
28	PDBD	I	Photo detector current input

1

• IC501 (MN662740RE): Servo processor/digital signal processor/digital filter/D/A converter

Pin No.	Mark	I/O Division	Function
1	BCLK	O	Serial bit clock output
2	LRCK	O	L/R discriminating signal output
3	SRDATA	O	Serial data signal output
4	DV <sub>DD1</sub>	I	Power supply (digital circuit) terminal
5	DV <sub>ss1</sub>	—	GND (digital circuit) terminal
6	TX	—	Digital audio interface signal (Not used, open)
7	MCLK	I	Command clock signal
8	MDATA	I	Command data signal
9	MLD	I	Command load signal ("L": LOAD)
10	SENSE	—	Sense signal (OFT, FESL, NACEND, NAJEND, POSAD, SFG) (Not used, open)
11	FLOCK	—	Optical servo condition (focus) ("L": lead-in) (Not used, open)
12	TLOCK	—	Optical servo condition (tracking) ("L": lead-in) (Not used, open)

Pin No.	Mark	I/O Division	Function
13	BLKCK	O	Sub-code block clock (f=75Hz)
14	SQCK	I	Sub-code Q register clock
15	SUBQ	O	Sub-code Q data
16	DMUTE	—	Muting input ("H": MUTE) (Not used, connected to GND)
17	STAT	O	Status signal (CRC, CUE, CLVS, TTSTOP, FCLV, SQCK)
18	RESET	I	Reset signal ("L": reset)
19	SMCK	O	System clock (f=4.2336MHz)
20	PMCK	O	Frequency division clock signal (f= $\frac{1}{1.92} \times ck = 88.2\text{kHz}$ )
21	TRV	O	Traverse servo control
22	TVD	O	Traverse drive signal
23	PC	O	Turntable motor drive signal ("L": ON)
24	ECM	O	Turntable motor drive signal (Forced mode)
25	ECS	O	Turntable motor drive signal (Servo error signal)

Pin No.	Mark	I/O Division	Function
26	KICK	O	Kick pulse output
27	TRD	O	Tracking drive signal output
28	FOD	O	Focus drive signal output
29	VREF	I	D/A drive output (TVD, ECS, TRD, FOD, FBAL, TBAL) normal voltage input terminal
30	FBAL	O	Focus balance adj. output
31	TBAL	O	Tracking balance adj. output
32	FE	I	Focus error signal (analog input)
33	TE	I	Tracking error signal (analog input)
34	RFENV	I	RF envelope signal
35	VDET	I	Oscillation det. signal ("H": det.)
36	OFTR	I	Off track signal ("H": Off track)
37	TRCRS	I	Track cross signal input
38	RFDET	I	RF detection signal ("L": detection)
39	BDO	I	Dropout detection signal ("H": dropout)
40	LDON	O	Laser power control ("H": ON)
41	TES	O	Tracking error shunt output ("H": dropout)
42	PLAY	O	Play signal ("H": play)
43	WVEL	O	Double velocity status signal ("H": double)
44	ARF	I	RF signal input
45	IREF	I	Reference current input
46	DRF	—	DSL bias terminal (Not used, open)
47	DSLF	I/O	DSL loop filter terminal
48	PLL	I/O	PLL loop filter terminal
49	VCOF	I	VCO loop filter terminal (Not used, connected to AV <sub>DD2</sub> )
50	AV <sub>DD2</sub>	I	Power supply (analog circuit) terminal (2)
51	AV <sub>ss2</sub>	—	GND (analog circuit) terminal
52	FS384	O	384fs (16.9344MHz) output
53	PCK	—	PLL extract clock (f=4.3218MHz) (Not used, open)
54	TROF	—	Tracking servo OFF signal (Not used, open)

Pin No.	Mark	I/O Division	Function
55	SUBC	—	Sub-code serial output data (Not used, open)
56	SBCK	—	Sub-code serial input clock (Not used, connected to GND)
57	V <sub>ss</sub>	—	GND terminal
58	X1	I	Crystal oscillator terminal (f=16.9344MHz)
59	X2	O	
60	V <sub>DD</sub>	I	Power supply terminal
61	TRVSTOP	O	Traverse motor stop control terminal
62	CLDCK	—	Sub-code frame clock signal (f CLDCK=7.35kHz: Normal) (Not used, open)
63	FCLK	O	Crystal frame clock
64	IPFLAG	—	Interpolation flag terminal (Not used, open)
65	FLAG0	—	Flag terminal (Not used, open)
66	CLVS	—	Turntable servo phase synchro signal ("H": CLV, "L": Rough servo) (Not used, open)
67	CRC	—	Sub-code CRC check terminal ("H": OK, "L": NG) (Not used, open)
68	DEMPHA	—	De-emphasis ON signal ("H": ON) (Not used, open)
69	FLAG6	O	Flag terminal
70	SEL	—	Not used, connected to GND
71	TEST	I	Test terminal (Normal: "H")
72	AV <sub>DD1</sub>	I	Power supply (analog circuit) terminal (1)
73	OUTL	O	Lch audio signal
74	AV <sub>ss1</sub>	—	GND (analog circuit) terminal (1)
75	OUTR	O	Rch audio signal
76	RSEL	I	Polarity direction control terminal of RF signal (Not used, connected to power supply)
77	CSEL	I	Frequency control terminal of crystal oscillator
78	ISRDAT	I	Serial data signal input
79	IKRCK	I	L/R discriminating signal input
80	IBCLK	I	Serial bit clock input

• IC301 (SC424670FU): SYSTEM CTL & LCD DRIVE

Pin No.	Mark	I/O Division	Function
1	V <sub>DD</sub>	I	Power supply terminal
2	STROBE2	O	Key scan signal output
3	STROBE1		
4	POWER	O	Power ON/OFF signal output
5	LIGHT	O	LCD backlight control signal output
6	MUTE	O	Muting signal output ("H": MUTE)
7	LED	O	LED drive command signal
8	MDATA	O	Command data signal output
9	MCLK	O	Command clock output
10	MLD	O	Command load signal output
11	CCHG	O	Voltage control terminal
12	CHARGE	O	Voltage control terminal (Not used, open)
13	VLCD3	—	Not used, connected to GND
14	VLCD2	I	Power supply terminal
15	VLCD1		
16	V <sub>SS</sub>	—	GND terminal
17	V <sub>PP</sub>	I	Power supply terminal
18	XOSC1	I	Reset signal input terminal
19	XOSC2	—	Not used, open
20	RESET	O	Reset detect terminal
21	OSC1	I	Main-system clock input
22	OSC2	—	Not used, open
23	WRDRCN /LCDREM	O	Remote control signal output
24	-KEY /RDATA	O	Remote control data output
25	+KEY /RCLK	O	Remote control clock output
26	STAT	I	Status signal (CRC, CUE, CLVS, TTSTOP, FCLV, SQCK)
27	MEM/ SKIPR	I	Key input terminal (MEMORY/RECALL/SKIP. R)
28	STOP/REP /SKIPF	I	Key input terminal (STOP/POWER OFF/REPEAT/ SKIP. F)

• IC502 (SM5856AF): Shock proof controller

Pin No.	Mark	I/O Division	Function
1	V <sub>DD1</sub>	I	Power supply terminal
2	UC1	I	Key input terminal (EXTRA ANTI-SHOCK MEMORY)
3	XBS	—	Key input terminal (Not used, open)
4	BASS	—	Not used, open
5	ASC	—	Sound quality/sound field control terminal (Not used, open)
6	UC5	O	Sound quality/sound field control terminal
7	NTEST1	—	Test terminal (Not used, open)
8	NTEST2		
9	CLK	I	Clock signal input (f = 16.9344 MHz)
10	V <sub>SS</sub>	—	GND terminal
11	YSRDATA	I	Serial data input terminal
12	YLRCK	I	L/R clock input terminal
13	YSCK	I	Serial bit clock input terminal
14	ZSCK	O	Serial bit clock output terminal
15	ZLRC	O	L/R clock output terminal
16	ZSRDATA	O	Serial data output terminal
17	YFLAG	I	RAM over-flow flag terminal
18	YFCLK	I	Crystal frame clock input

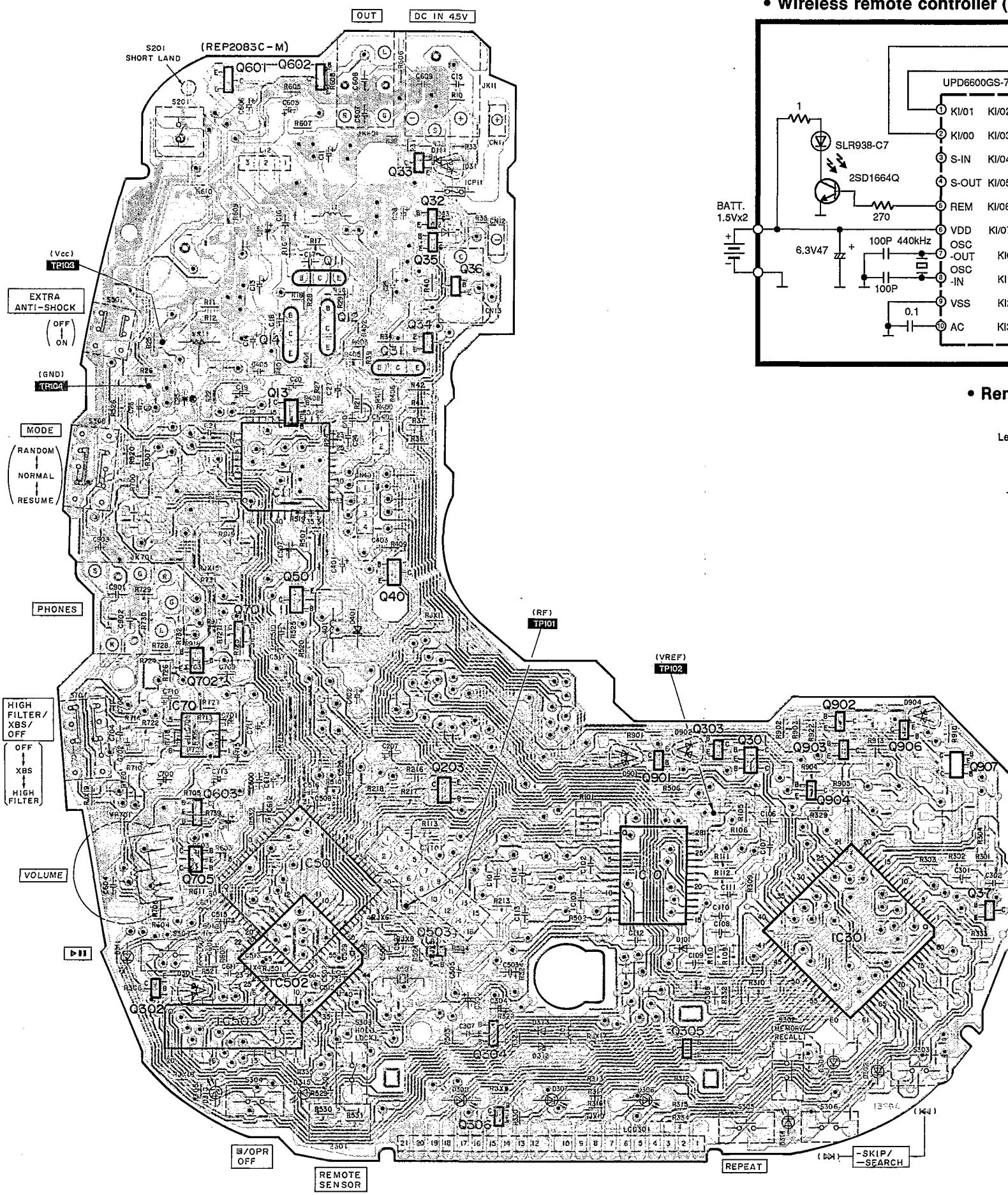
Pin No.	Mark	I/O Division	Function
19	YBLKCK	I	Sub-cord block clock input terminal
20	RESET	I	Reset input terminal
21	ZSENSE	O	Microcomputer states output terminal
22	RAMSEL	I	Not used connected to resistor
23	YDMUTE	I	Mute input terminal
24	YMLD	I	Microcomputer latch clock input terminal
25	YMDATA	I	Microcomputer serial data input terminal
26	YMCLK	I	Microcomputer shift clock input terminal
27	NOE	O	D-RAM output enable terminal
28	NCAS	O	D-RAM column address strobe terminal
29	D0 S 32	I/O	D-RAM data input/output terminal
33	NWE	O	D-RAM write enable terminal
34	NRAS	O	D-RAM low address strobe terminal
35	A0 S 44	O	D-RAM address output terminal

• IC503 (MN41V440SJ8T): 4M DRAM

Pin No.	Mark	I/O Division	Function
1	D0	I/O	Data input/output terminal
2	D1	I/O	Data input/output terminal
3	NWE	I	Write enable terminal
4	NRAS	I	Low address strobe terminal
5	A9	I	Address input terminal
6	A0	I	Address input terminal
7	A1 S 9	I	Address input terminal
8	A3		

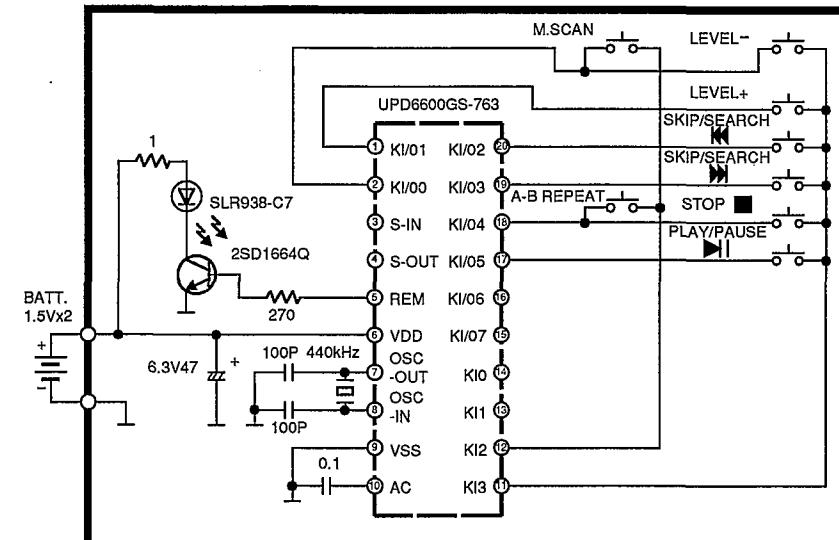
Pin No.	Mark	I/O Division	Function
10	VCC	I	Power supply terminal
11	A4 S 15	I	Address input terminal
15	A8		
16	NOE	I	Output enable terminal
17	NCAS	I	Column address strobe terminal
18	D3	I	Data input terminal
19	D2	I	Data input terminal
20	GND	—	GND terminal

■ PRINTED CIRCUIT BOARD AND WIRING CONNECTION DIAGRAM



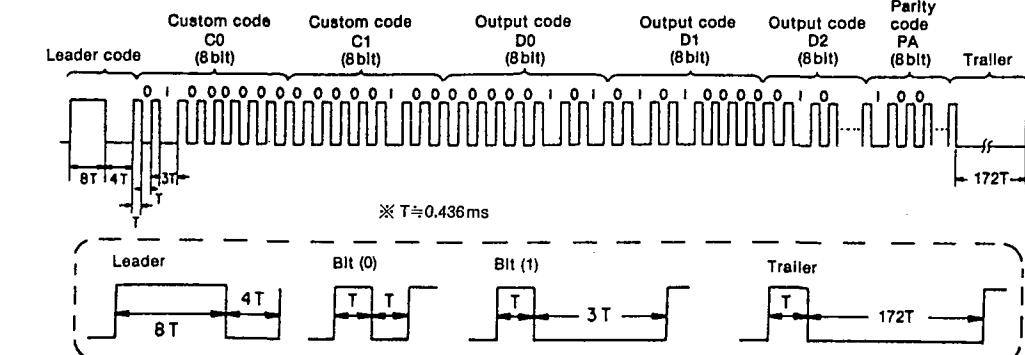
### ● Schematic diagram of remote control

- Wireless remote controller (RAK-SL923WH)



Command	D2	PA
M. SCAN	01000110	11101100
A-B REPEAT	01001000	11100010
LEVEL -	00100001	10001011
LEVEL +	00100000	10001010
-SKIP/SEARCH ↙◀	01001001	11100011
-SKIP/SEARCH ►►	01001010	11100000
STOP ■	00000000	10101010
PLAY/PAUSE ►■■	00001010	10100000

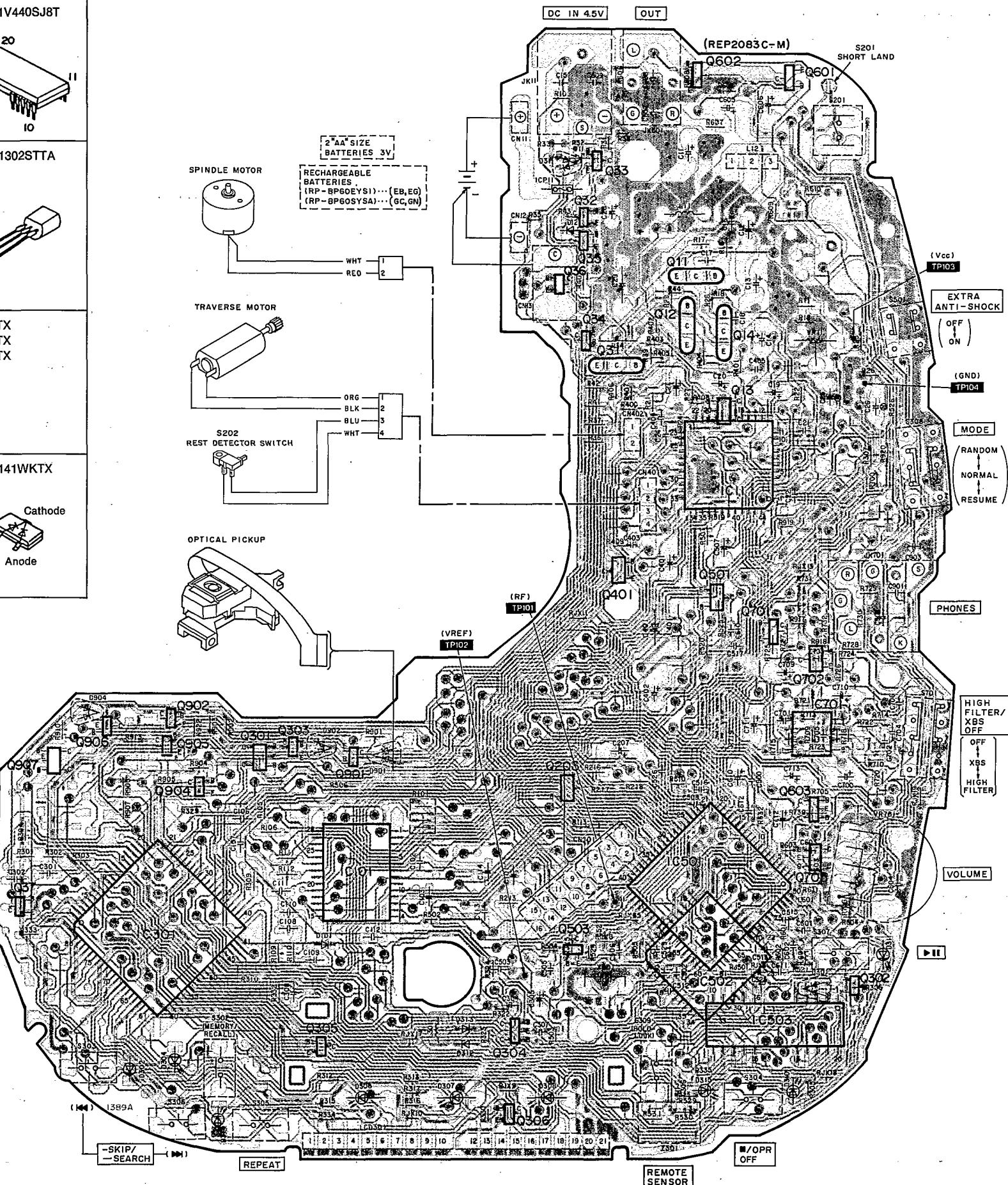
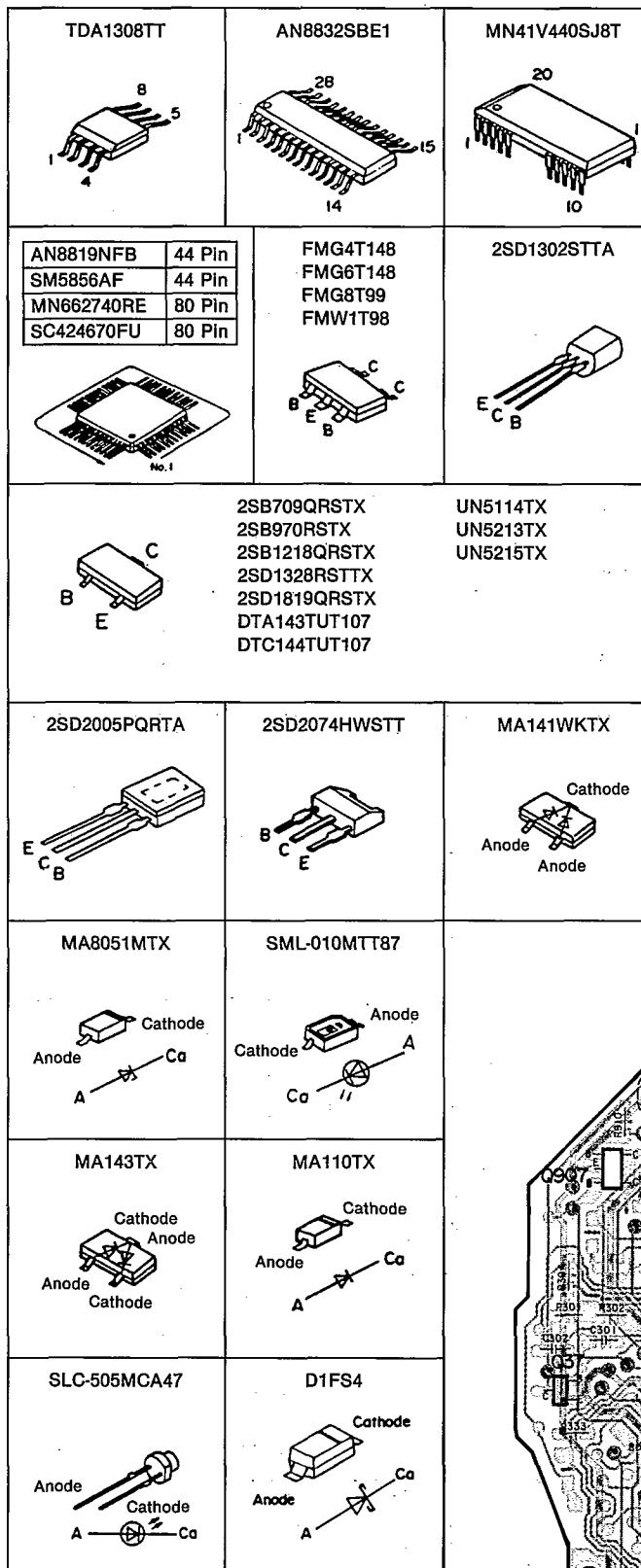
- Remote control data code



#### **Notes:**

- In this printed circuit board diagram, the parts and foil patterns on the board facing toward you are printed in black.  
The opposite side is printed in blue.
  - The “●” and “○” marks denote the connection points of double-faced foil patterns (through holes) on both sides of the printed circuit board.
  - This printed circuit board diagram may be modified at any time with the development of new technology.

- Terminal guide of IC's, transistors and diodes.



## ■ SCHEMATIC DIAGRAM

(Parts list on pages 33~35, 37)

(This schematic diagram may be modified at any time with development of new technology.)

## **Notes:**

- S201 : Laser ON/OFF switch in "OFF" position.  
(It turns "ON" with disc holder closed.)
  - S202 : Rest detector in "OFF" position.  
(It turns "ON" when optical pickup comes to innermost periphery.)
  - S302 : Memory/recall (MEMORY/RECALL) switch.
  - S303, S306: Skip/search (◀◀ -SKIP/-SEARCH ▶▶) switches.  
(S303: ▲◀, S306: ▲▶)
  - S304 : Stop/operation off (■/OPR OFF) switch.
  - S305 : Repeat (REPEAT) switch.
  - S307 : Play/pause (▶ ■) switch.
  - S308 : Play mode selector (MODE) In "NORMAL" position.  
(RESUME ↔ NORMAL ↔ RANDOM)
  - S309 : Hold lock (HOLD-LOCK) switch in "OFF" position.
  - S501 : Extra anti-shock (EXTRA ANTI-SHOCK) switch in "OFF" position.
  - S701 : High filter/XBS selector (HIGH FILTER, XBS, OFF) In "OFF" position.
  - The voltage value and waveforms are the reference voltage of this measured by DC electronic voltmeter (high Impedance) and oscilloscope on the basis of GND terminal (DC IN Jack). Accordingly, there may arise some errors in the voltage values and waveforms depending upon the internal impedance of the tester or measuring unit.
    - \* The parenthesized is the voltage for test disc (1 kHz, L+R, 0dB) in play mode, and the other, for no disc in stop mode.
    - \* AC adaptor is used for power supply.
  - : Positive voltage lines.
  - : Audio signal lines.
  - Important safety notice:  
Components identified by mark have special characteristics important for safety. Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used. When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.

### **Caution!**

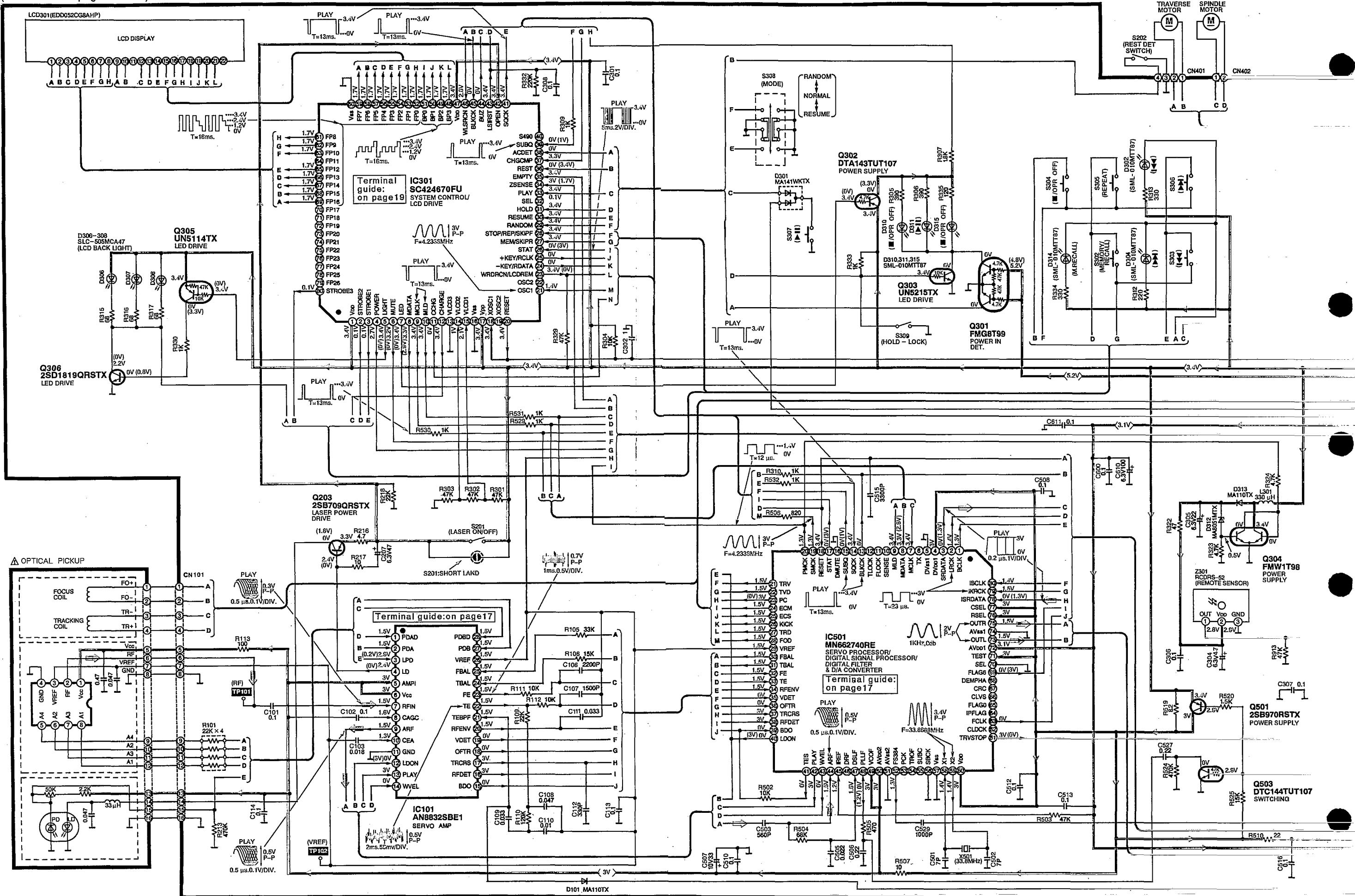
IC and LSI are sensitive to static electricity

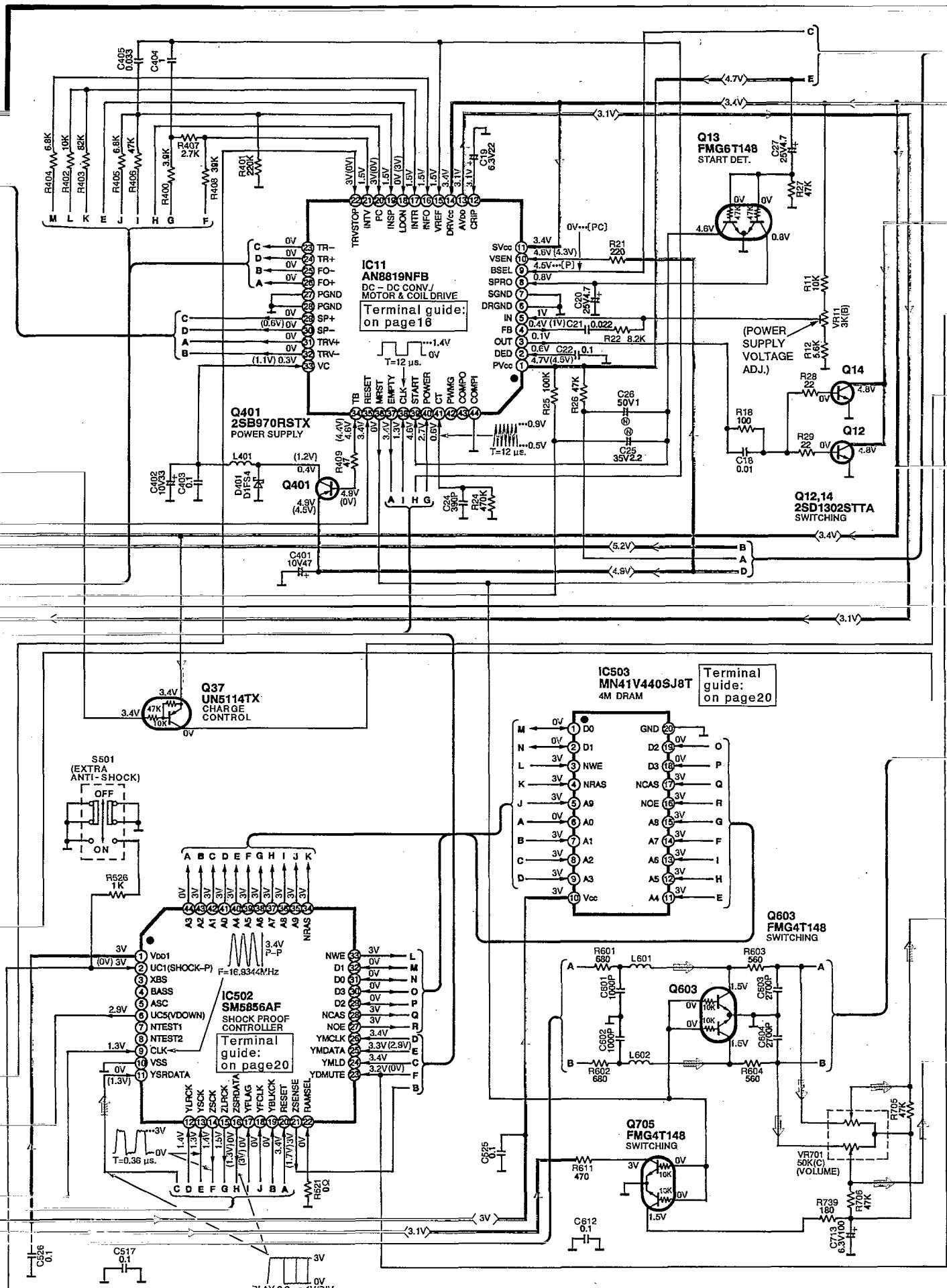
Secondary trouble can be prevented by taking care during repair.

- Cover the parts boxes made of plastics with aluminium foil.
  - Ground the soldering iron.
  - Put a conductive mat on the work table.
  - Do not touch the pins of IC or LSI with fingers directly.

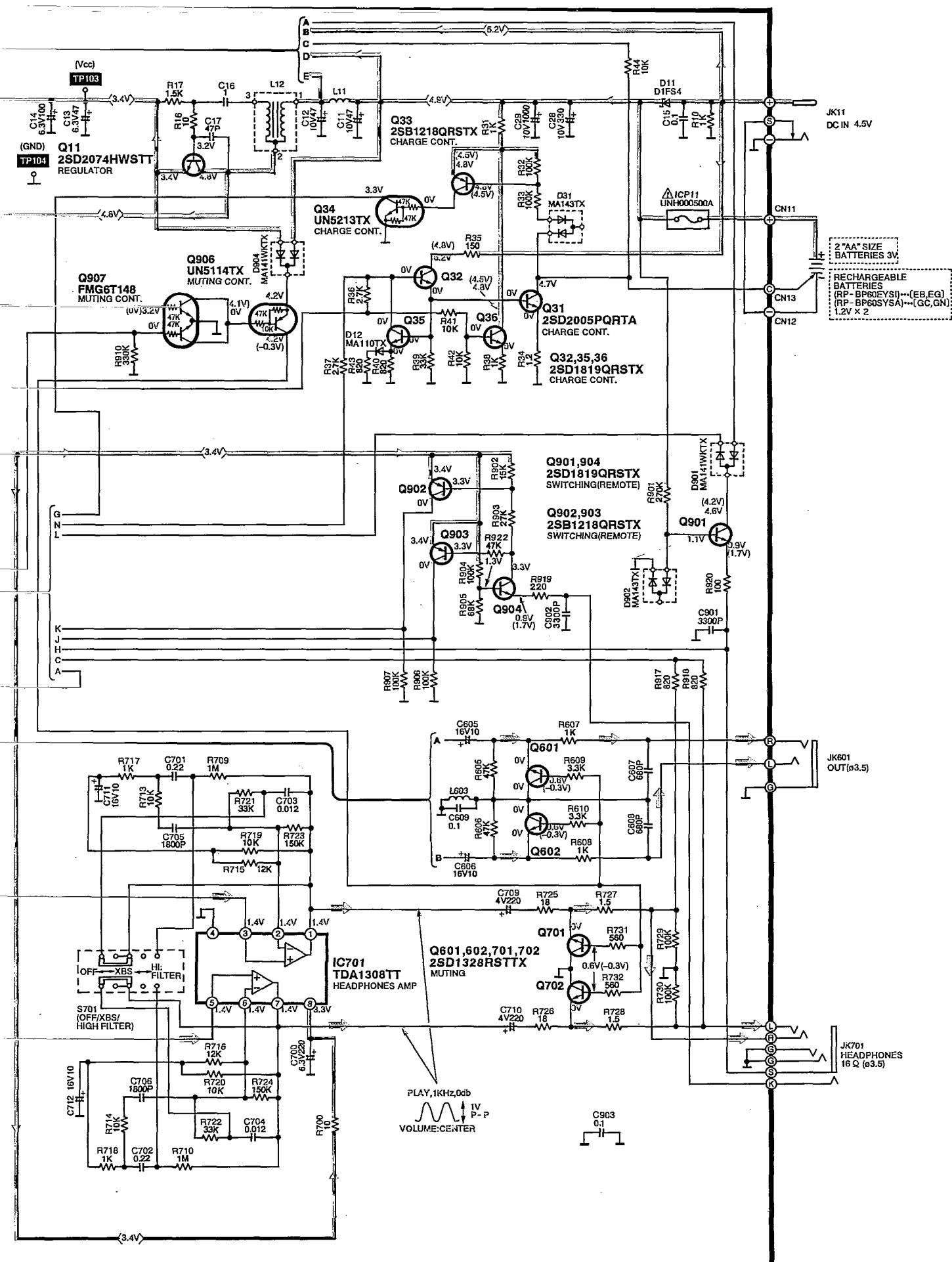
Positive voltage lines  
Audio lines

(P.C. Board: on pages 21-24)





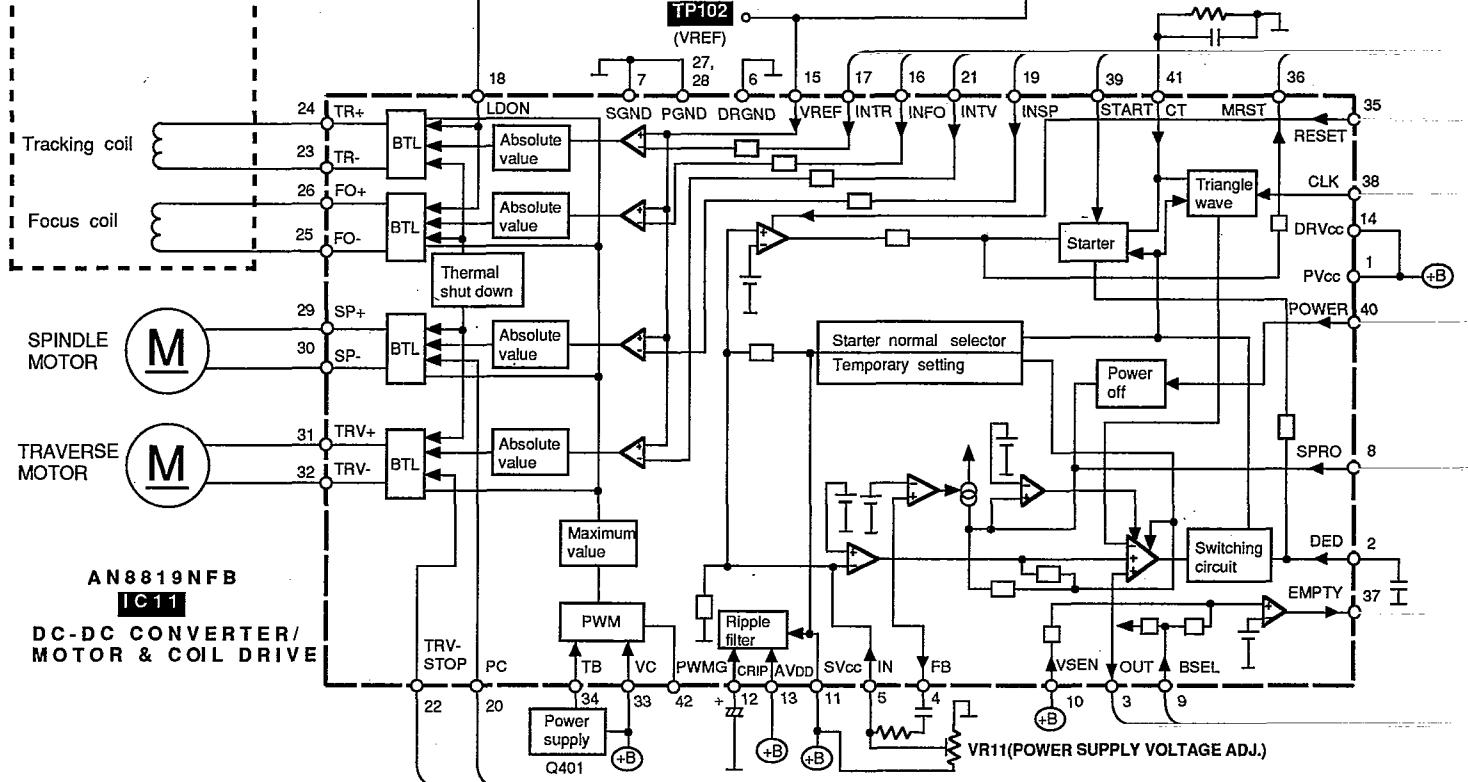
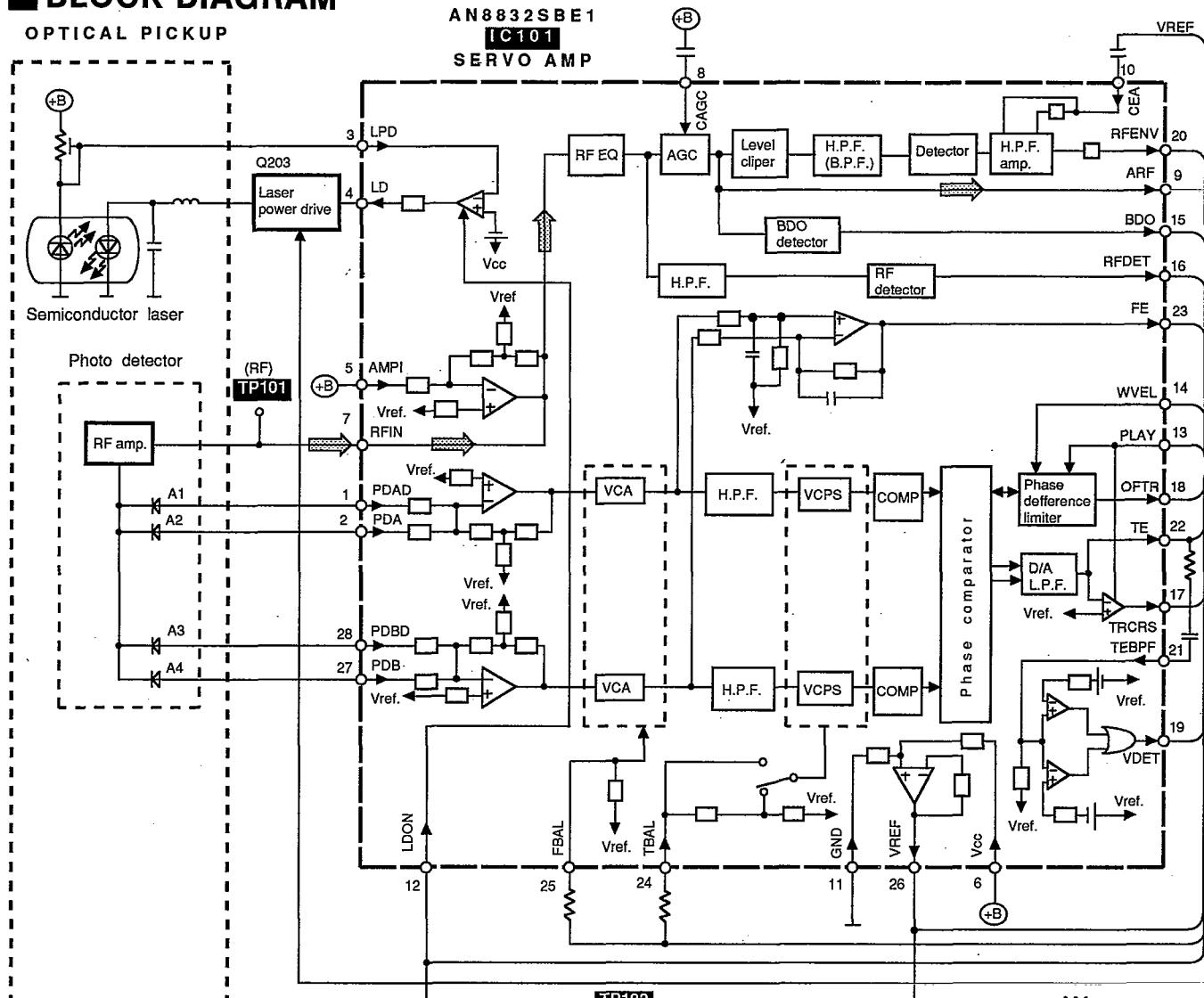
— Positive voltage lines  
→ : Audio signal



# BLOCK DIAGRAM

OPTICAL PICKUP

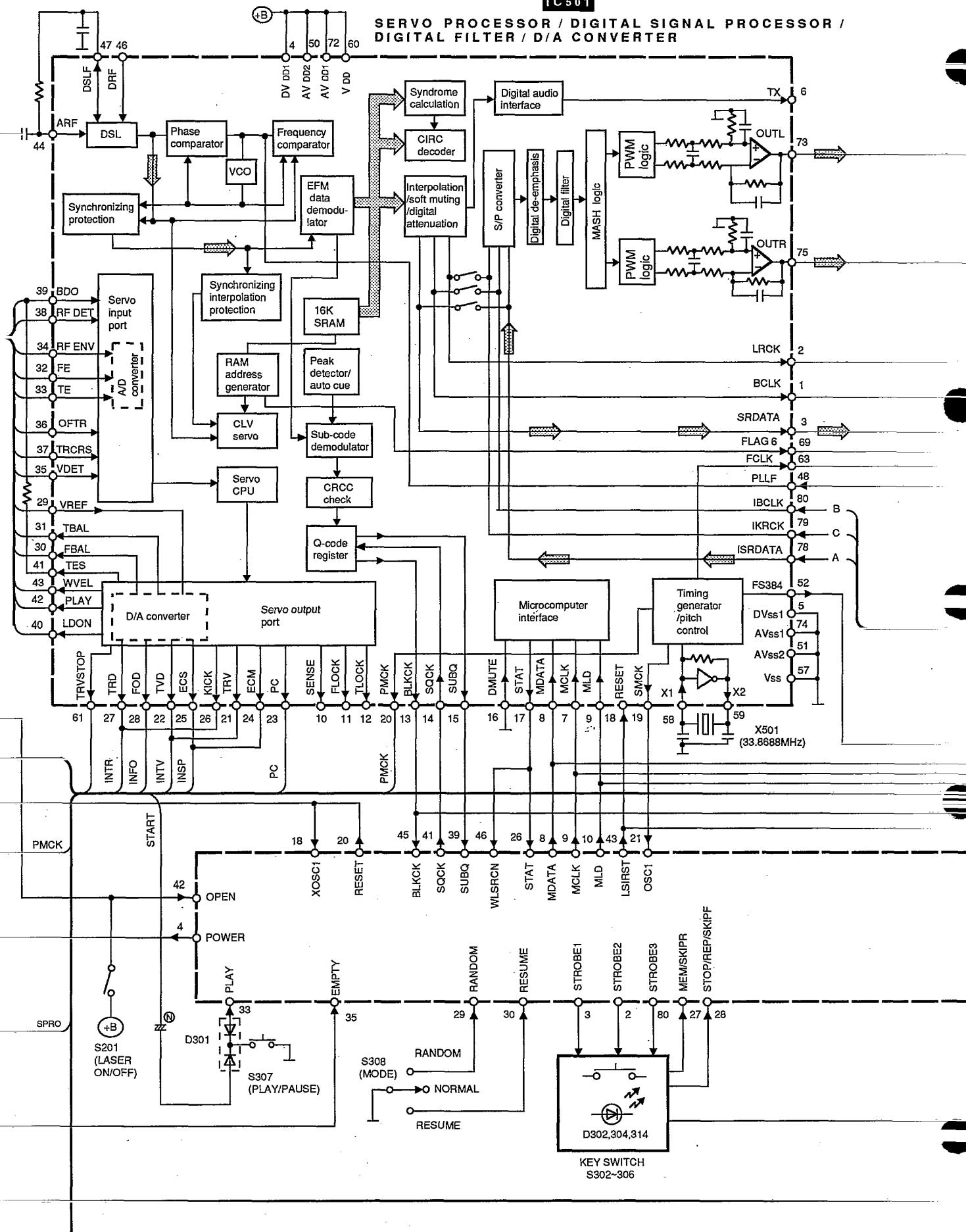
**AN8832SBE1**  
**IC101**  
**SERVO AMP**

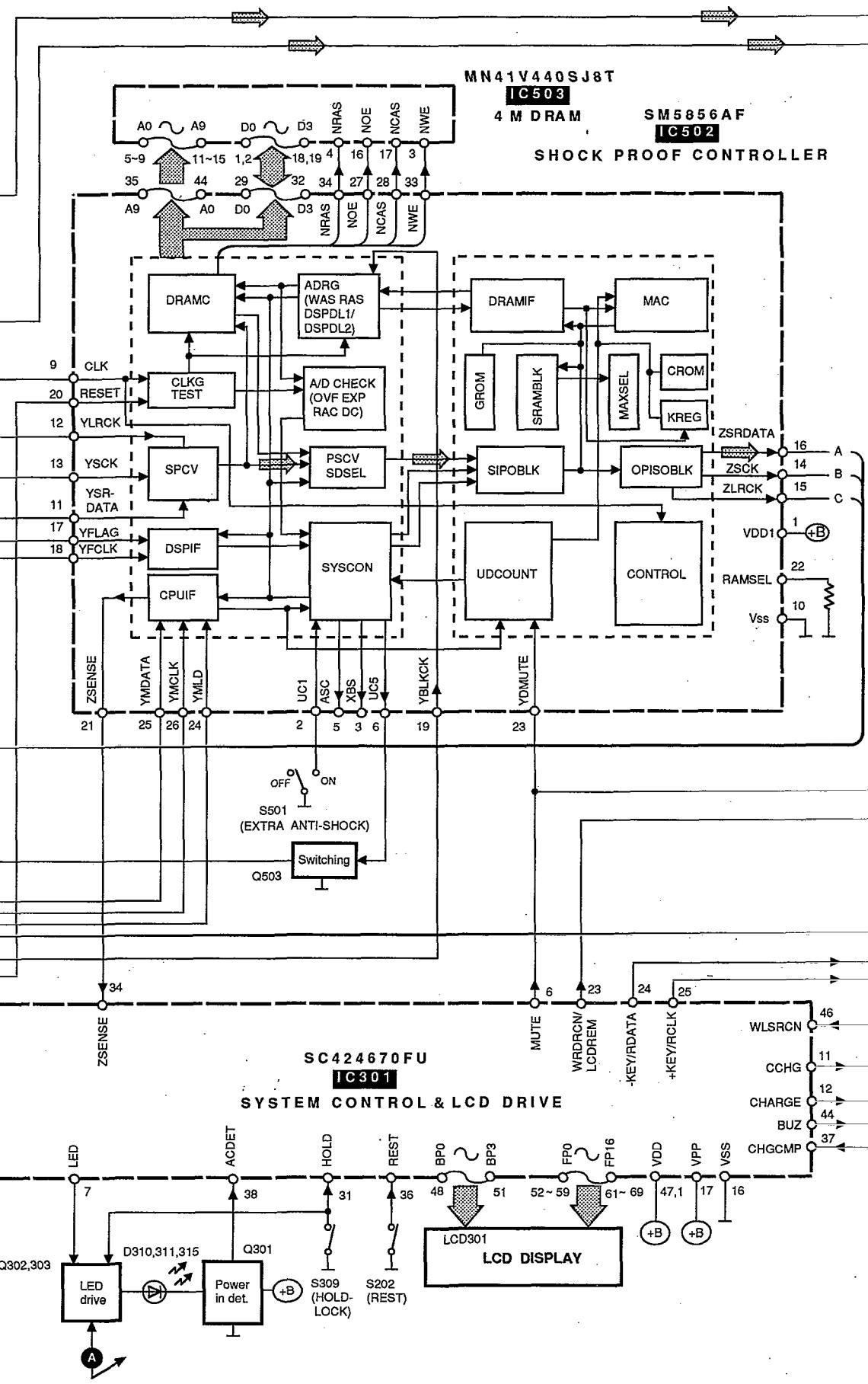


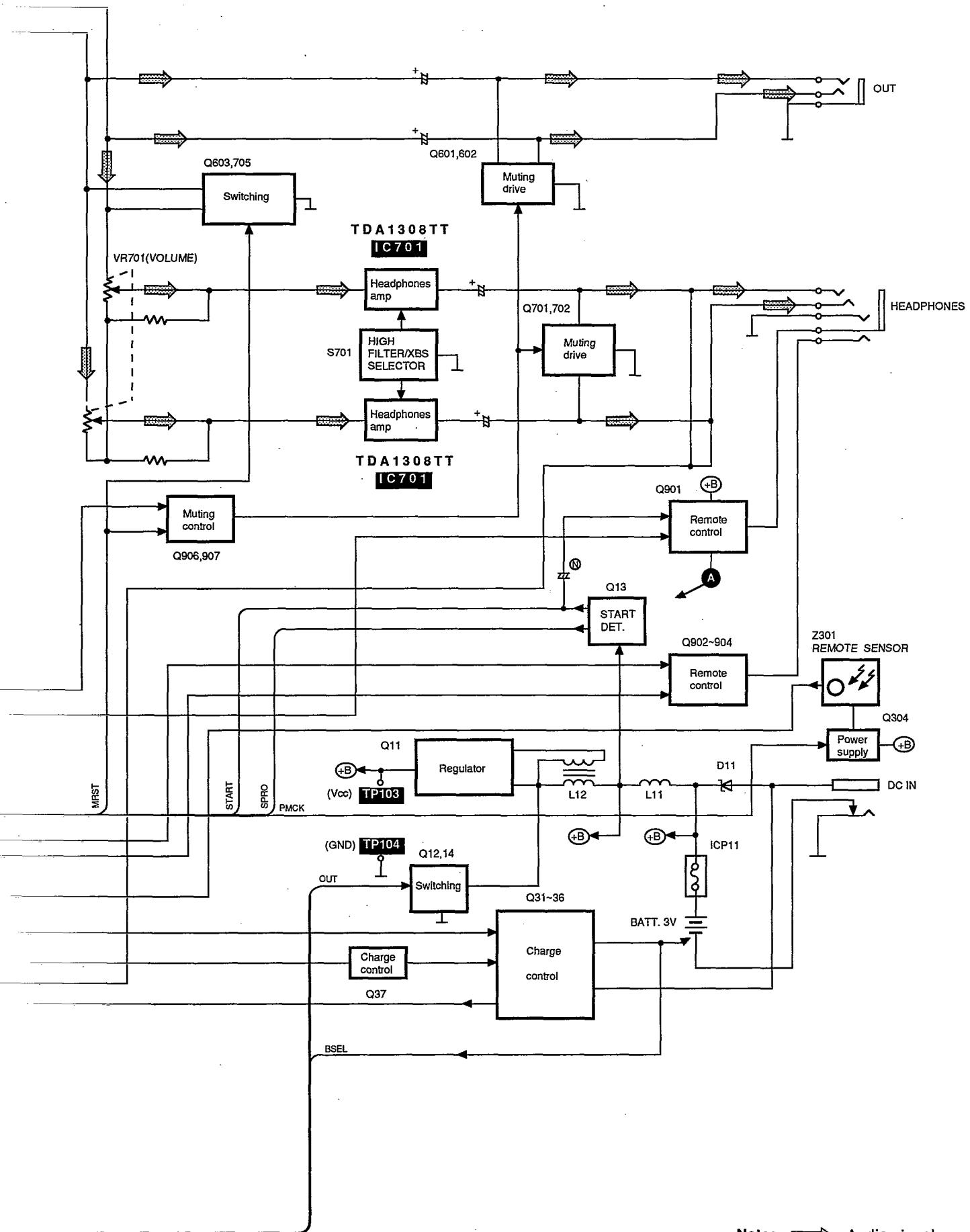
**AN8819NFB**  
**IC11**  
**DC-DC CONVERTER/  
MOTOR & COIL DRIVE**

MN662740RE

IC 501

SERVO PROCESSOR / DIGITAL SIGNAL PROCESSOR /  
DIGITAL FILTER / D/A CONVERTER





Note: ➤ Audio signal

## REPLACEMENT PARTS LIST

**Notes:** \*Important safety notice:

Components identified by  $\Delta$  mark have special characteristics important for safety.  
 Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used.  
 When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.  
 \*The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.)  
 Parts without these indications can be used for all areas.  
 \*Warning: This product uses a laser diode. Refer to caution statements on page 3.  
 \*ACHTUNG: Die Lasereinheit nicht zerlegen.  
 Die Lasereinheit darf nur gegen eine vom Hersteller spezifizierte Einheit ausgetauscht werden.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		INTEGRATED CIRCUIT(S)		D11	D1FS4	DIODE	
IC11	AN8819NFB	DC-DC CONV.		D12	MA110TX	DIODE	
IC101	AN8832SBE1	SERVO AMP		D31	MA143TX	DIODE	
IC301	SC424670FU	SYSTEM CONT. & LCD DRIVE		D101	MA110TX	DIODE	
IC501	MN662740RE	SERVO PROCESSOR		D301	MA141WKTX	DIODE	
IC502	SM5856AF	SHOCK PROOF CONTROLLER		D302	SML-010MTT87	L. E. D.	
IC503	MN41V440SJ8T	4M DRAM		D304	SML-010MTT87	L. E. D.	
IC701	TDA1308TT	HEADPHONES AMP		D306-308	SLC-505MCA47	L. E. D.	
		TRANSISTOR(S)		D310, 311	SML-010MTT87	L. E. D.	
Q11	2SD2074HSTT	TRANSISTOR		D312	MA8051MTX	DIODE	
Q12	2SD1302STTA	TRANSISTOR		D313	MA110TX	DIODE	
Q13	FMG6T148	TRANSISTOR		D314, 315	SML-010MTT87	L. E. D.	
Q14	2SD1302STTA	TRANSISTOR		D401	D1FS4	DIODE	
Q31	2SD2005PQRTA	TRANSISTOR		D901	MA141WKTX	DIODE	
Q32	2SD1819QRSTX	TRANSISTOR		D902	MA143TX	DIODE	
Q33	2SB1218QRSTX	TRANSISTOR		D904	MA141WKTX	DIODE	
Q34	UN5213TX	TRANSISTOR				IC PROTECTOR(S)	
Q35, 36	2SD1819QRSTX	TRANSISTOR				VARIABLE RESISTOR(S)	
Q37	UN5114TX	TRANSISTOR					
Q203	2SB709QRSTX	TRANSISTOR		VR11	EVNDXAA00B33	POWER SUPPLY VOLTAGE ADJ.	
Q301	FMG8T99	TRANSISTOR		VR701	EVUT2EA25C54	VOLUME	
Q302	DTA143TUT107	TRANSISTOR				COIL(S)	
Q303	UN5215TX	TRANSISTOR					
Q304	FMW1T98	TRANSISTOR		L11	RLQB330KT-M	COIL	
Q305	UN5114TX	TRANSISTOR		L12	RLZ0028T-M	COIL	
Q306	2SD1819QRSTX	TRANSISTOR		L301	RLQU331KT-W	COIL	
Q401	2SB970RSTX	TRANSISTOR		L401	RLQB330KT-M	COIL	
Q501	2SB970RSTX	TRANSISTOR		L601-603	RLBV102V-Y	COIL	
Q503	DTC144TUT107	TRANSISTOR				COMPONENT COMBINATION(S)	
Q601, 602	2SD1328QRSTX	TRANSISTOR					
Q603	FMG4T148	TRANSISTOR		Z301	RCDRS-52	REMOTE SENSOR	
Q701, 702	2SD1328QRSTX	TRANSISTOR				OSCILLATOR(S)	
Q705	FMG4T148	TRANSISTOR		X501	RSXZ33M8M01T	OSCILLATOR(33.868MHz)	
Q901	2SD1819QRSTX	TRANSISTOR				LCD(S)	
Q902, 903	2SB1218QRSTX	TRANSISTOR					
Q904	2SD1819QRSTX	TRANSISTOR		LCD301	EDD052CG8AHP	LCD	
Q906	UN5114TX	TRANSISTOR					
Q907	FMG6T148	TRANSISTOR					
		DIODE(S)					

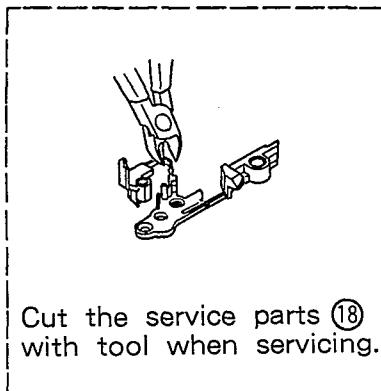




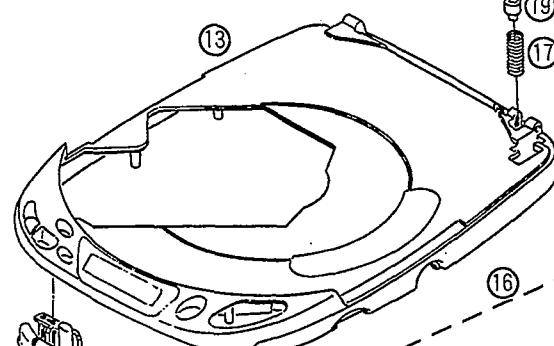
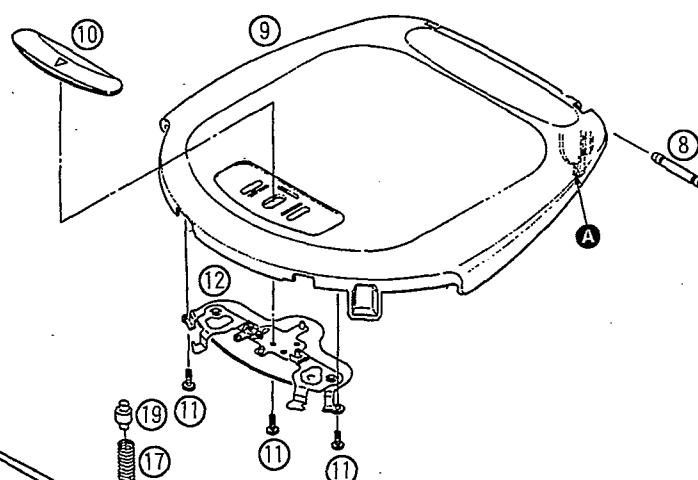
## ■ CABINET PARTS LOCATION

The parts enclosed in the dotted boxes  
are supplied as a block assembly.  
Therefore, they are not supplied  
separately except parts indicated with  
Ref. No.

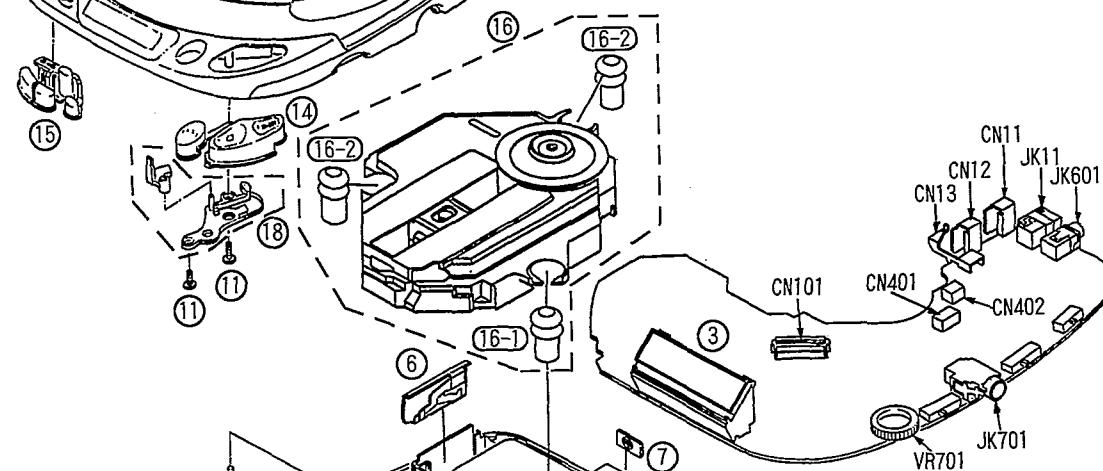
A



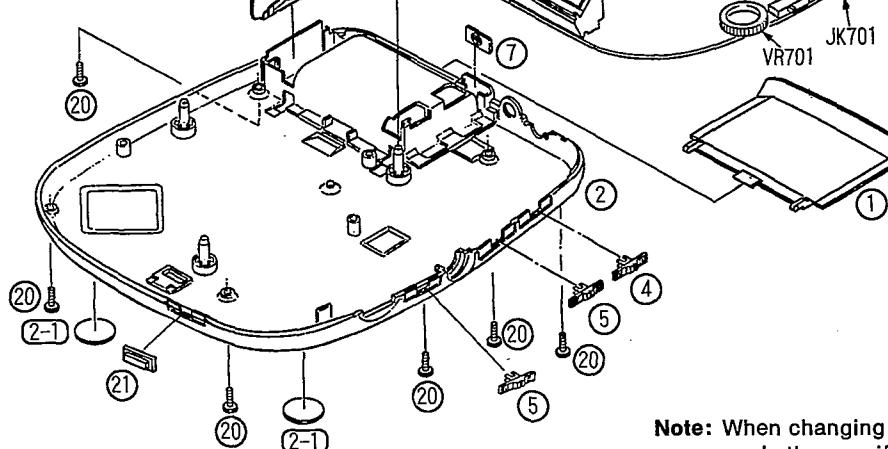
B



D



E



F

**Note:** When changing mechanism parts,  
apply the specified grease to the areas  
marked "x x" as shown in the drawing.

Ref. No.	Part No.
A	RFKXPG671

G

## REPLACEMENT PARTS LIST

**Notes: \*Important safety notice:**

Components identified by  $\Delta$  mark have special characteristics important for safety.  
 Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used.  
 When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.  
 \*The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.)  
 Parts without these indications can be used for all areas.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		CABINET AND CHASSIS		A2	RQX7433ZA	WARRANTY CARD	(GN)
1	RKK0065-K	BATTERY COVER		A3	RP-BP60EYS1	RECHARGEABLE BATTERIES	(EB, EG)
2	RFKJLXP490EB	BOTTOM CABINET ASS' Y	(EB, GC, GN)	A3	RP-BP60SYSA	RECHARGEABLE BATTERIES	(GC, GN)
2	RFKJLXP490EG	BOTTOM CABINET ASS' Y	(EG)	A3-1	RFKNLS370-K	BATTERY CARRYING CASE	
2-1	RKA0063-K	FOOT		A4	RQCB0169	SERVICENTER LIST	
3	RJF0023	LCD HOLDER		A5	RFEA401E-1S	AC ADAPTOR	(EG) $\Delta$
4	RGV0145-H	EXTRA ANTI-SHOCK KNOB		A5	RFEA402Z-W	AC ADAPTOR	(GC) $\Delta$
5	RGV0145-K	MODE, H. FILTER/XBS KNOB		A5	RFEA404A-W	AC ADAPTOR	(GN) $\Delta$
6	RJC93020	COMMON BATTERY TERMINAL		A5	RFEA406B-W	AC ADAPTOR	(EB) $\Delta$
7	RMA0677	REAR ORNAMENT PLATE		A6	RFEV124ACKS	STEREO EARPHONES WITH R. C.	
8	RMS0105-1	SHAFT		A7	RAK-SL923WK	WIRELESS REMOTE CONTROLLER	
9	RFKLLXP490EG	CD COVER ASS' Y		A7-1	NTR102172002	BATT. COVER FOR WIRE. R/C	
10	RFKDLS490C-K	HOLD LOCK KNOB ASS' Y		A8	RJL2P001X10	STEREO CONNECTION CABLE	(EB, EG)
11	RHE5079YA	SCREW		A9 $\times$	RKB205ZA-0	EAR PADS	
12	RXA0149	HOLD ASS' Y		A10	SJP9223-1	POWER PLUG ADAPTOR	(GC) $\Delta$
13	RFKKLXP490EG	INTERMEDIATE CABINET ASS' Y				<PRINTED CIRCUIT BOARDS	
14	RGU1193-C	OPERATION BUTTON (A)				ASS' Y>	
15	RGU1194-C	OPERATION BUTTON (B)		PCB1	REP2083C-M	MAIN P. C. B.	(RTL)
16	RAE0133Z	TRaverse DECK				<GREASE OR JIG/TOOL>	
16-1	SHGD157	FLOATING RUBBER(1)				TEST DISCS	
16-2	SHGD165	FLOATING RUBBER(2)					
17	RMB0351	OPEN SPRING					
18	RML0361	OPEN LEVER		SA1	SZZP1054C	PLAYABILITY TEST DISC	
19	RMS0462	PUSH SHAFT		SA2	SZZP1056C	UNEVEN TEST DISC	
20	XTN17+6GFZ	SCREW					
21	RKWO387-K	FILTER				ALLEN WRENCH	
		PACKING MATERIAL		SA3	SZZP1101C	ALLEN WRENCH (M2, 0)	
P1	RPK0562	PACKING CASE				LOCK PAINT	
P2	RPF0111	PROTECTION BAG (UNIT)		SA4	RZZ0L01	LOCK PAINT	
P3	RPF0046	PROTECTION BAG (F. B.)				GREASE	
P4	SQZD6	AREA LABEL	(EG)	SA5	RFKXP671	MOLYCOAT GREASE PG671	
P4	SQZD7	AREA LABEL	(EB)				
P4	RQLA0066	AREA LABEL	(GC)				
P4	RQLA0067	AREA LABEL	(GN)				
		ACCESSORIES					
A1	RFKSLXP490EB	INSTRUCTION MANUAL ASS' Y	(EB)				
A1	RFKSLXP490EG	INSTRUCTION MANUAL ASS' Y	(EG)				
A1	RFKSLXP490GC	INSTRUCTION MANUAL ASS' Y	(GC)				
A1	RQT2928-B	INSTRUCTION MANUAL	(GN)				
A2	RQA0013	WARRANTY CARD	(EB, EG)				

\* This item is not attached to merchandise, but it is supplied as a replacement part.

- The marking (RTL) indicates that the Retention Time is limited for this item. After the discontinuation of this assembly in production, the item will continue to be available for a specific period of time. The retention period of availability is dependant on the type of assembly, and in accordance with the laws governing part and product retention. After the end of this period, the assembly will no longer be available.

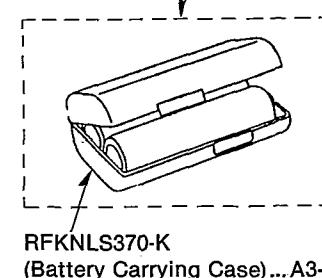
## ■ SUPPLY OF RECHARGEABLE BATTERY AS REPLACEMENT PARTS

Please take note of the following points relating to Carrying Case to be used for protection of Rechargeable Battery from shorting.

### Replacement Parts:

- Rechargeable Battery (RP-BP60SYSA/RP-BP60EYS1) to be supplied will be provided with Carrying Case (RFKNLS370-K).
- No replacement parts will be supplied for Rechargeable Battery without Carrying Case.
- Replacement parts will be supplied for Carrying Case (RFKNLS370-K) without Rechargeable Battery.
- To your customers, delivery Rechargeable Battery together with Carrying Case to prevent shorting accidents that may occur when Rechargeable Battery is carried about without Carrying Case.

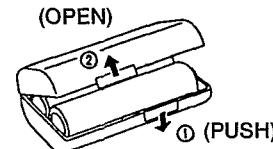
RP-BP60EYS1: (EB, EG)  
RP-BP60SYSA: (GC, GN)  
(Rechargeable Battery with Carrying Case)...A3



RFKNLS370-K  
(Battery Carrying Case)...A3-1

## ■ CAUTION IN USE OF RECHARGEABLE BATTERY

- Take Rechargeable Battery out of Carrying Case and use it.
- Be sure to carry Rechargeable Battery in this Carrying Case.  
If not, it may either heat or ignite by shorting with a metal.



## ■ PACKAGING

