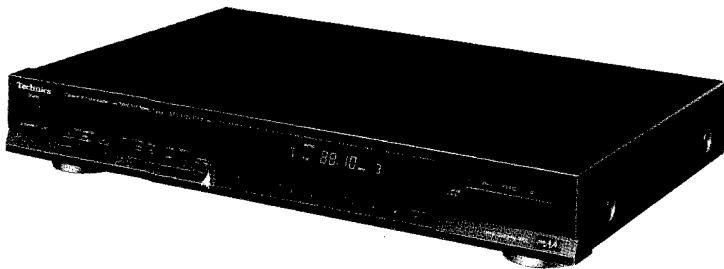


Service Manual

QUARTZ Synthesizer
AM/FM Stereo Tuner



Tuner
ST-G470

Color

(K) Black Type

Area

Country Code	Areas	Color
(EG)	F.R. Germany	(K)
(Ei)	Italy	(K)

SPECIFICATIONS

(DIN 45 500)

■ FM TUNER SECTION

Frequency range	87.50~108.00 MHz
	87.525~108.00 MHz (+25 kHz shift)
Sensitivity	1.5 µV (IHF, usable)
S/N 30 dB	1.3 µV (75 Ω)
S/N 26 dB	1.2 µV (75 Ω)
S/N 20 dB	0.9 µV (75 Ω)
IHF 46 dB stereo quieting sensitivity	28 µV/75 Ω
Total harmonic distortion	
MONO (normal)	0.05 %
STEREO (normal)	0.1 %
S/N	
MONO	72 dB (80 dB, IHF)
STEREO	65dB (73 dB, IHF)
Frequency response	4 Hz~15 kHz, +0.5 dB~-1.0 dB
Alternate channel selectivity	
±400 kHz	65 dB
Capture ratio	1.0 dB
Image rejection at 98 MHz	100 dB
IF rejection at 98 MHz	100 dB
Spurious response rejection at 98 MHz	100 dB
AM suppression	55 dB
Stereo separation	
1 kHz	50 dB
10 kHz	40 dB
Carrier leak	
19 kHz	-75 dB (-80 dB, IHF)
38 kHz	-75 dB (-80 dB, IHF)
Channel balance (250 Hz~6,300 Hz)	±1.0 dB
Limiting point	0.85 µV
Bandwidth	
IF amplifier	180 kHz
FM demodulator	1000 kHz
Antenna terminals	75 Ω (unbalanced)

■ AM TUNER SECTION

Frequency range	522 kHz~1611 kHz (9 kHz-steps) 530 kHz~1620 kHz (10 kHz-steps)
AM	20 µV, 300 µV/m
Sensitivity (S/N 20 dB)	
AM	50 dB
Selectivity (±9 kHz)	
AM (at 999 kHz)	50 dB
Image rejection	
AM (at 999 kHz)	40 dB
IF rejection	
AM (at 999 kHz)	60 dB

■ GENERAL

Output voltage	0.45 V (0.9 V IHF)
Power consumption	9 W
Power supply	AC 50 Hz/60 Hz, 220 V
Dimensions (W × H × D)	430 × 69 × 288 mm (16-15/16" × 2-23/32" × 11-11/32")
Weight	2.5 kg (5.5 lb.)

Note:

Specifications are subject to change without notice. Weight and dimensions are approximate.

Technics

Matsushita Electric Industrial Co., Ltd.
Central P.O. Box 288, Osaka 530-91, Japan

■ CONTENTS

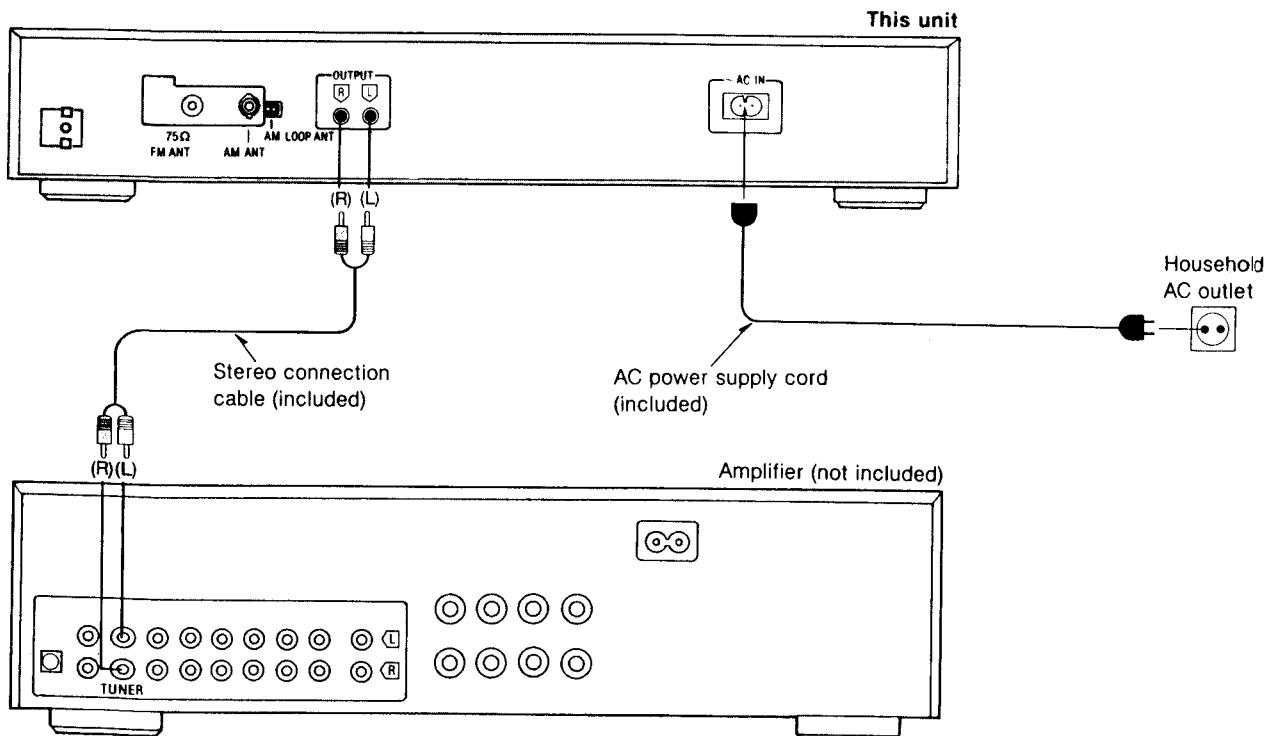
Page		Page	
ACCESSORIES	2	PRINTED CIRCUIT BOARDS AND WIRING CONNECTION DIAGRAM	13~15
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SCHEMATIC DIAGRAM	9~12	EXPLODED VIEW	23
TERMINAL GUIDE OF IC'S, TRANSISTORS AND DIODES	12		

■ ACCESSORIES

•AC power supply cord	1
(SFDAC05E03)	
•Stereo connection cable	1
(SJP2276)	
•FM indoor antenna	1
(SSA270M)	

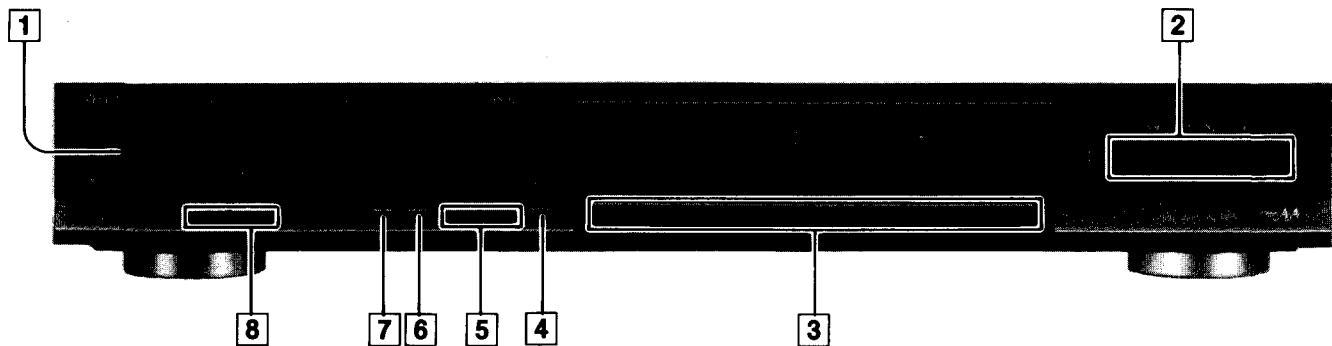
•AM loop antenna	1
(SPB1162T)	
•AM antenna holders	2
(SMA233-1M)	
(SMA231M)	
•Screws	2
(XTB3+10AFZ)	

■ CONNECTIONS



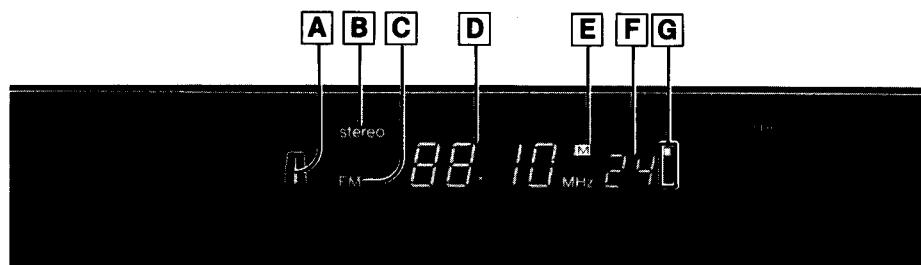
■ LOCATION OF CONTROLS

Control section



- | | |
|--|---|
| [1] Power "standby /on" switch
(power/ standby = on) | [5] Preset channel buttons (preset channel) |
| [2] Tuning buttons (tuning) | [6] FM signal-strength indication button
(FM-signal) |
| [3] Preset-tuning buttons (1–0)
(39 channel random preset tuning) | [7] FM mode selector (FM-mode) |
| [4] Memory button (memory) | [8] Band selectors (band selector) |

Display section



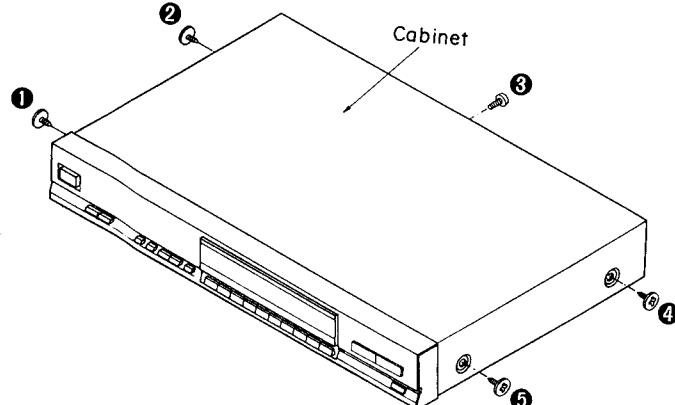
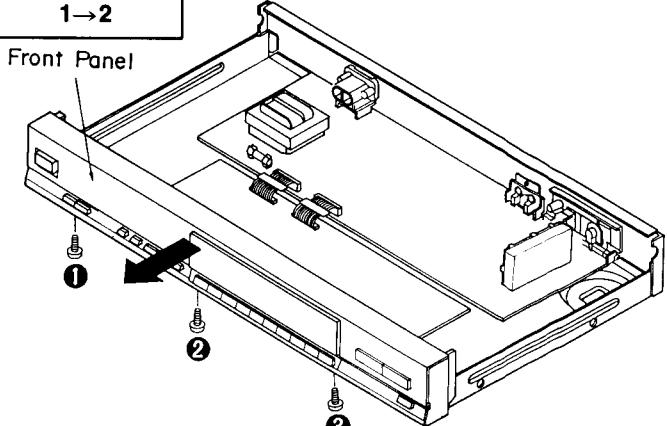
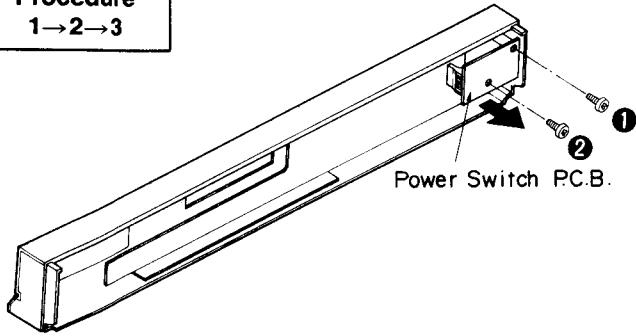
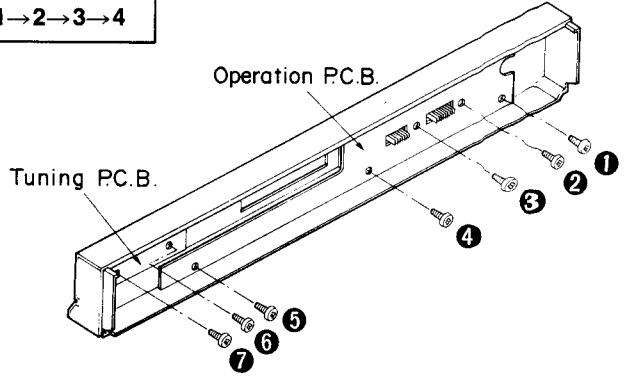
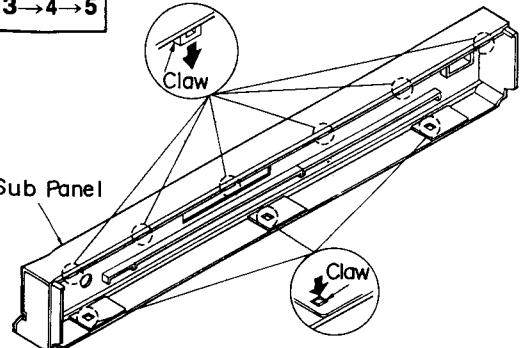
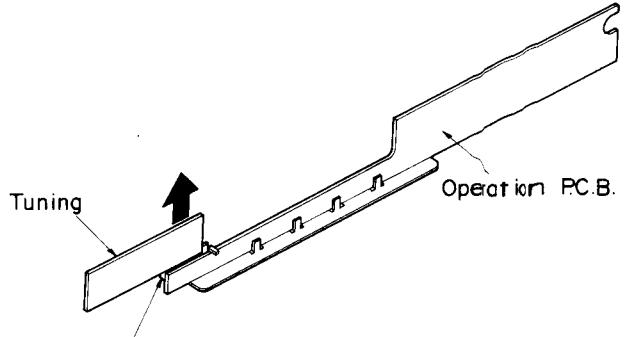
- | | |
|---|--|
| [A] Quartz-lock indicator () | [E] Memory indicator (M) |
| [B] FM stereo indicator (stereo) | [F] Channel display (channel) |
| [C] Band indicator (band) | [G] FM mode indicator (FM mode) |
| [D] Digital frequency display | |

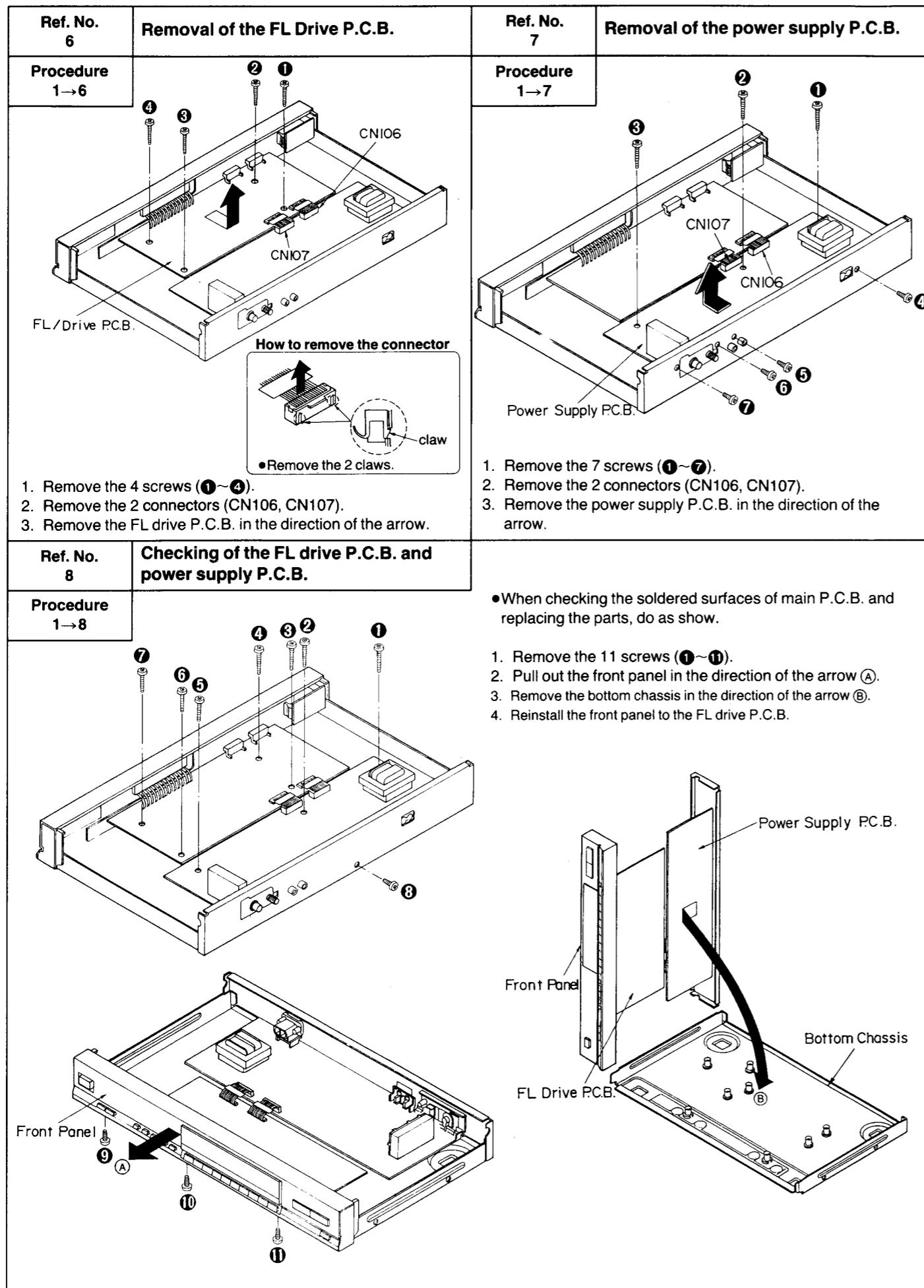
※The operating procedures and features are similar to those for and of the ST-G460.

■ DISASSEMBLY INSTRUCTIONS

“ATTENTION SERVICER”

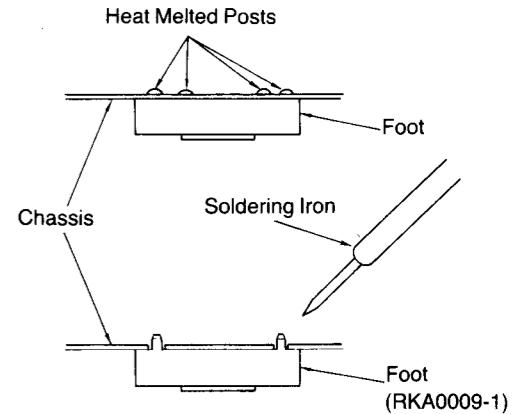
Some chassis components may have sharp edges. Be careful when disassembling and servicing.

Ref. No. 1	Removal of the cabinet	Ref. No. 2	Removal of the front panel
Procedure 1	 <ul style="list-style-type: none"> Remove the 5 screws (①~⑤). 	Procedure 1→2	 <ol style="list-style-type: none"> Remove the 3 screws (①~③). Remove the front panel in the direction of the arrow.
Ref. No. 3	Removal of the power switch P.C.B.	Ref. No. 4	Removal of the operation P.C.B. and tuning P.C.B.
Procedure 1→2→3	 <ol style="list-style-type: none"> Remove the 2 screws (①, ②). Remove the power switch P.C.B. in the direction of the arrow. 	Procedure 1→2→3→4	 <ol style="list-style-type: none"> Remove the 7 screws (①~⑦).
Ref. No. 5	Removal of the sub panel		
Procedure 1→2→3→4→5	 <ul style="list-style-type: none"> Remove the 9 claws. 	 <ol style="list-style-type: none"> Remove the tuning P.C.B. in the direction of the arrow. 	



● Replacement of the Foot.

1. Remove the 4 heat melted posts on the chassis with a pair of nippers or similar tool.
2. To replace the foot (RKA0009-1) on the chassis, melt the 4 posts with a soldering iron.



■ MEASUREMENTS AND ADJUSTMENTS

■ FM

Control positions and equipment used

- FM signal generator (FM-SG)
- Stereo modulator
- Distortion analyser
- Oscilloscope
- Choke coil (100μH)
- Resistor(100kΩ)
- Frequency counter
- AC and DC electronic voltmeter(EVM)

Note: For Z201, Z202, L301, L303 and L304, they are supplied as adjusted parts. So, do not turn the cores of the parts. It is not necessary to adjust AM circuit.

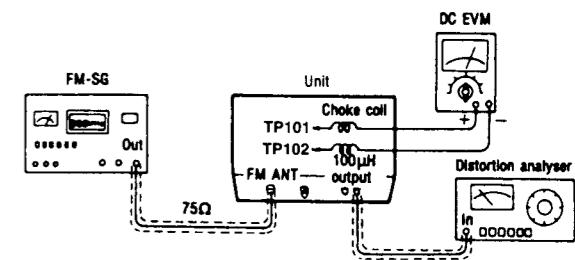
FM MONO DISTORTION ADJUSTMENT

1. Test equipment connection is shown in figure.
2. Set the unit to "FM" mode.
3. Set the radio frequency display and signal generator to 100.10MHz.
4. Adjust the core of T101 so that the voltage measured in signal mode is 0mV ($0\pm20\text{ mV}$) in 300 mV range.
5. Adjust T102 so that the distortion factor of L-CH is minimized.
6. Repeat steps 4 and 5.
7. Make sure that the distortion factors of L-CH and R-CH are nearly the same and minimum.

Note: The adjusting screwdriver used should be made of resin.

FM SIGNAL GENERATOR CONDITION

Modulation 100%
 Modulation frequency 1kHz
 Output level 66dB



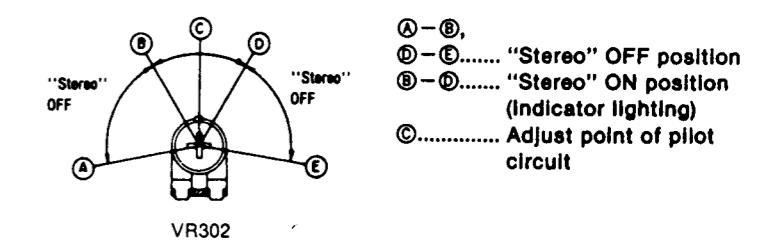
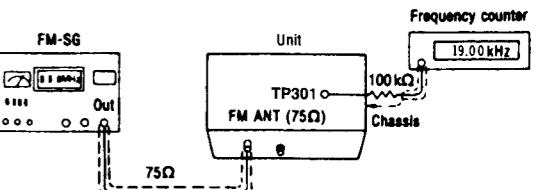
MPX VCO ADJUSTMENT

1. Test equipment connection is shown in figure.
2. Set the unit to "auto" position.
3. Set the radio frequency display and signal generator to 100.10MHz.
4. Adjust VR302 for $19\text{ kHz}\pm30\text{ Hz}$ on frequency counter reading.

• USING ALTERNATE SYSTEM

1. Apply stereo signal from generator or receive the stereo broadcast.
2. Adjust VR302 until stereo indicator lights up. Fix the arm of VR302 as shown in figure.

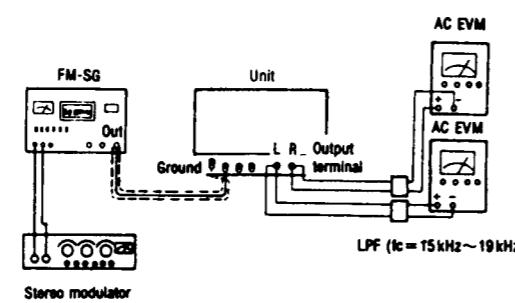
FM SIGNAL GENERATOR CONDITION
 Modulation 0%
 Modulation frequency 0kHz
 Output level 66dB



SEPARATION ADJUSTMENT

1. Test equipment connection is shown in figure.
2. Set the unit to "FM" mode.
3. Set the radio frequency display and signal generator to **100.10MHz**.
4. Adjust VR301 so that the R-CH output is minimized when stereo modulator is in "L"(L-CH modulation) mode.

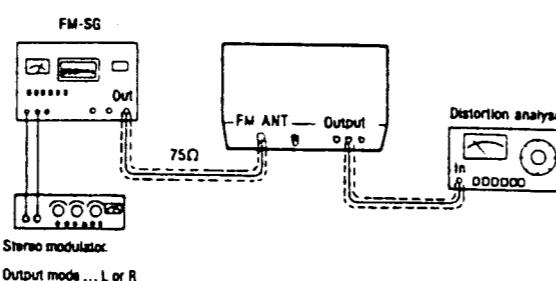
FM SIGNAL GENERATOR CONDITION
 Modulation Stereo "L" mode or "R" mode 90%, Pilot 10%
 Modulation frequency 1kHz(Pilot 19kHz)
 Output level 66dB

**FM STEREO DISTORTION ADJUSTMENT**

1. Test equipment connection is shown in figure.
2. Set the unit to "FM" mode.
3. Set the radio frequency display and signal generator to **100.10MHz**.
4. Adjust L1 so that the distortion factor of L-CH is minimized.
5. Make sure that the distortion factors of L-CH and R-CH are nearly the same and minimum.

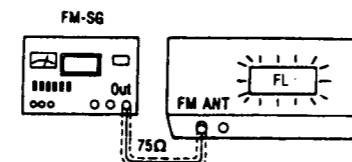
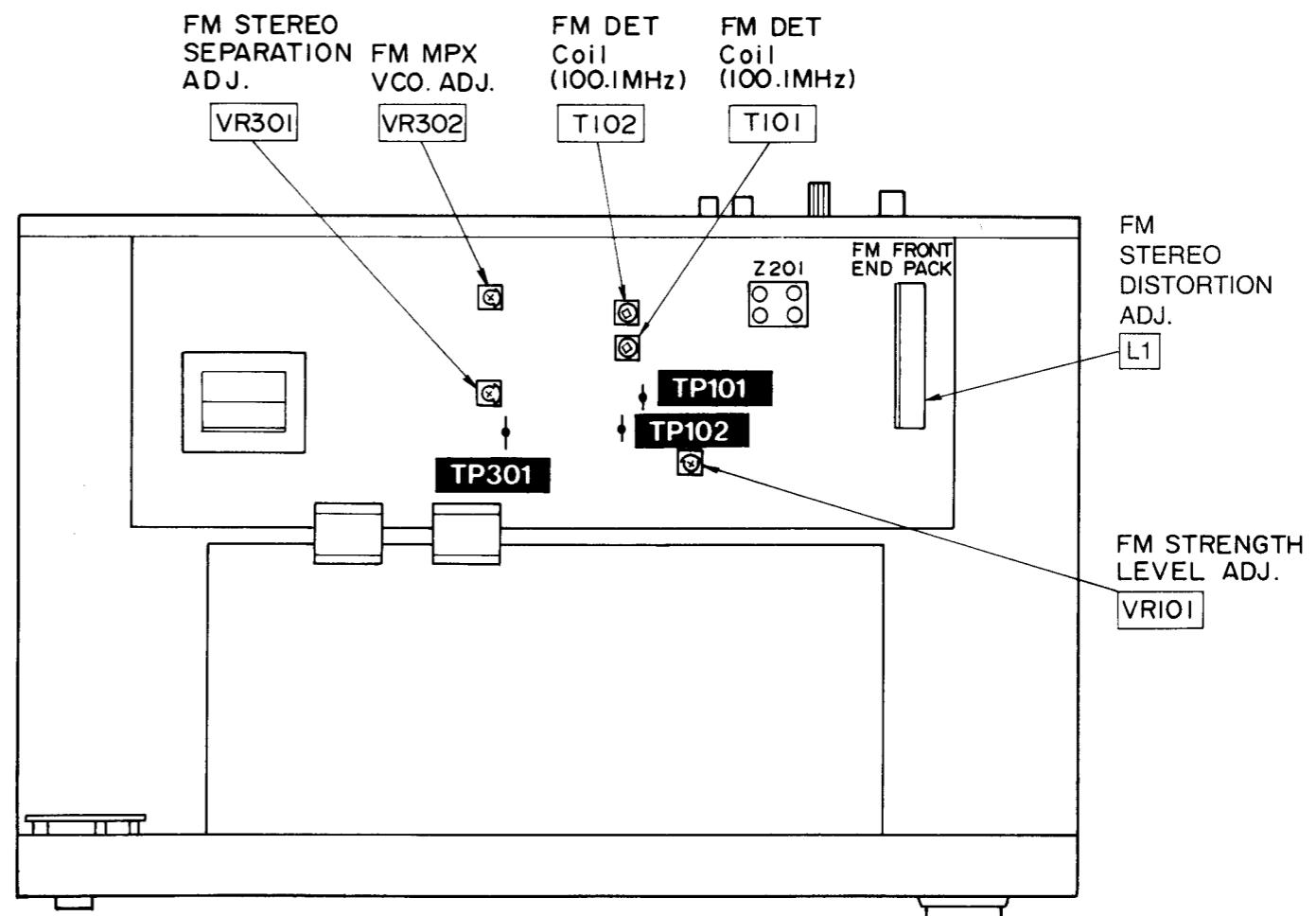
Note: The adjusting screwdriver used should be made of resin.

FM SIGNAL GENERATOR CONDITION
 Modulation "L" mode or "R" mode 90%, Pilot 10%
 Modulation frequency 1kHz(Pilot 19kHz)
 Output level 66dB

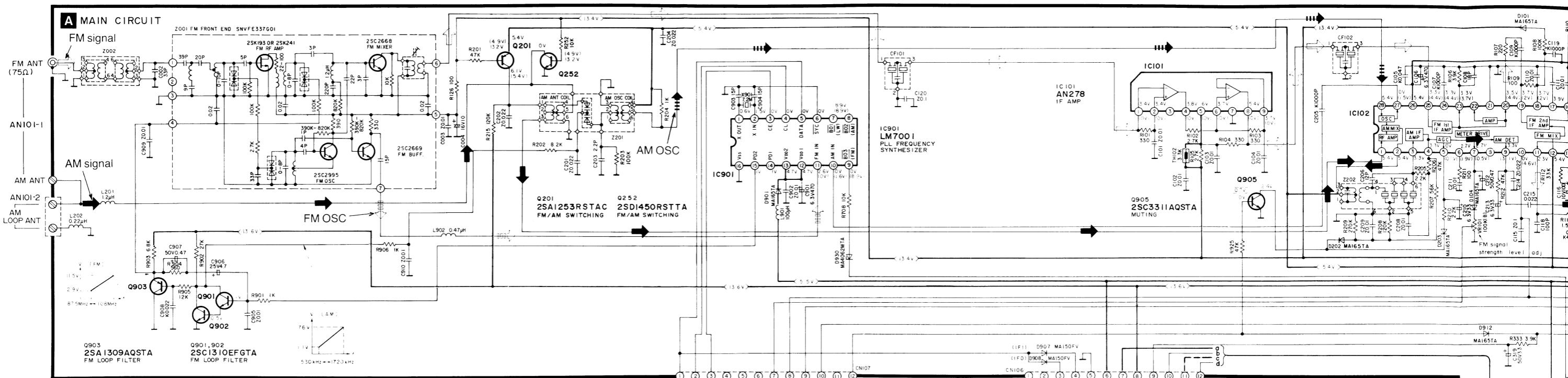
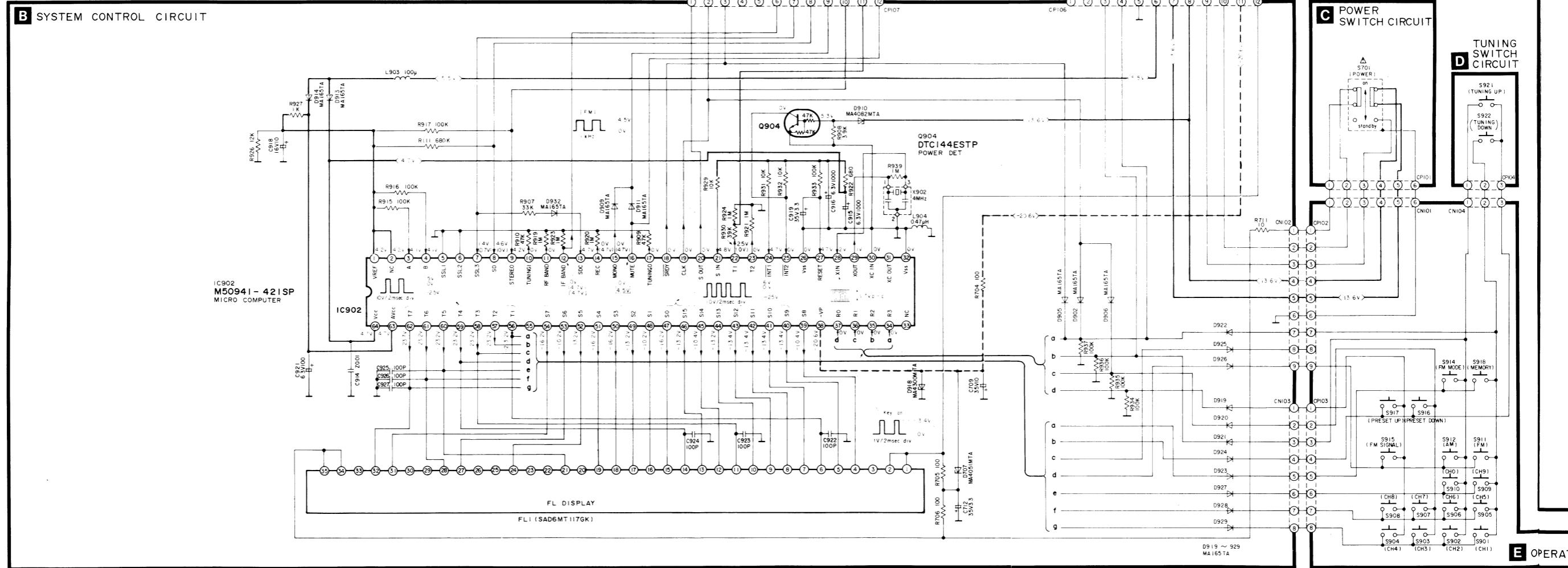
**FM SIGNAL STRENGTH LEVEL ADJUSTMENT**

1. Test equipment connection is shown in figure.
2. Set the unit to "FM" mode.
3. Set the radio frequency display and signal generator to **100.10MHz**.
4. Change FL display from "frequency" to "dB" by pressing the FM signal button.
5. Adjust VR101 so that 54dB is indicated. "54dB" is indicated on the FL display.
6. Repeat steps 4, 5.

FM SIGNAL GENERATOR CONDITION
 Modulation 30%
 Modulation frequency 1kHz
 Output level 66dB

**•Adjustment points.**

1 2 3 4 5 6 7 8 9 10

A**B****C****C POWER SWITCH CIRCUIT****D TUNING SWITCH CIRCUIT****E OPERATION SWITCH**

■ SCHEMATIC DIAGRAM (Parts list on page 19~21)

(This schematic diagram may be modified at any time with the development of new technology.)

Notes:

- S701: Power switch in "on" position.
- S901~S910: Preset tuning (39 channel random preset tuning) switches.

S901: CH1, S902: CH2, S903: CH3,
S904: CH4, S905: CH5, S906: CH6,
S907: CH7, S908: CH8, S909: CH9,
S910: CH0

- S911, S912: Band selectors (band selector) switches.

S911: FM, S912: AM

- S914: FM mode selector (FM-mode) switch.

FM signal-strength indication (FM-signal) switch.
Preset channel (preset channel) switches.

S916: DOWN, S917: UP

- S918: Memory (memory) switch.
Tuning (tuning) switches.

S921: UP, S922: DOWN

• Use of ceramic filters in pairs

The ceramic filters (CF101, CF102) for FM-IF circuit are available in three ranks. For this circuit, be sure to use the ceramics of the same rank in a pair. At repairing and replacement, pay close attention to the diodes (D907, D908) for use as different diodes must be used depending on each rank of the ceramic filters.

Color marking
(Red, Blue or Orange)



RANK (Color)	D907	D908	CENTER FREQUENCY
Orange	○	○	10.72 MHz
Red	×	×	10.70 MHz
Blue	×	○	10.67 MHz

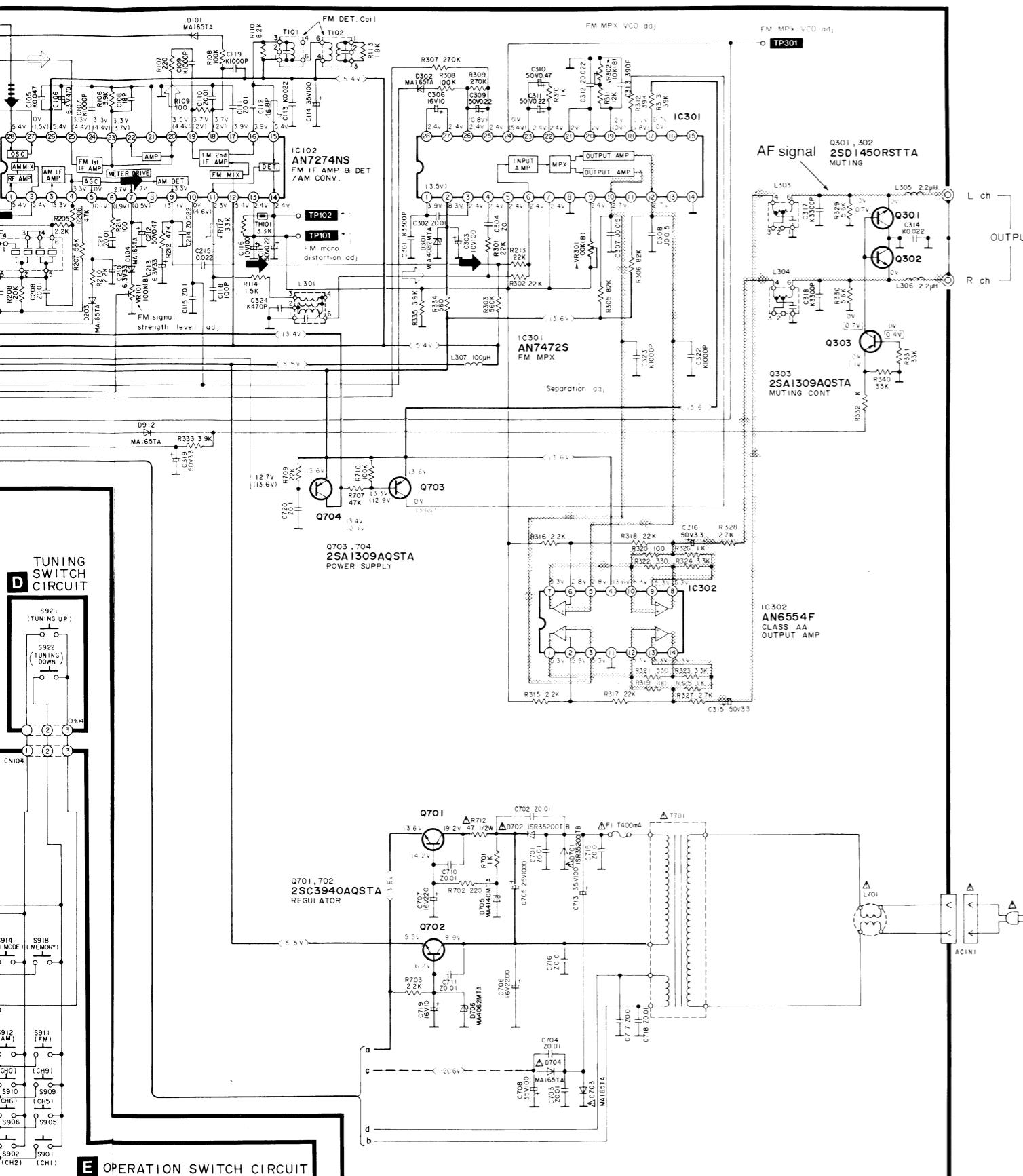
Note: ○ mark: Diode is used.
× mark: Diode is not used.

• Caution!

IC and LSI are sensitive to static electricity.

Secondary trouble can be prevented by taking care during repair.

- Cover the parts boxes made of plastics with aluminum coil.
- Ground the soldering iron.
- Put a conductive mat on the work table.
- Do not touch the legs of IC or LSI with the fingers directly.

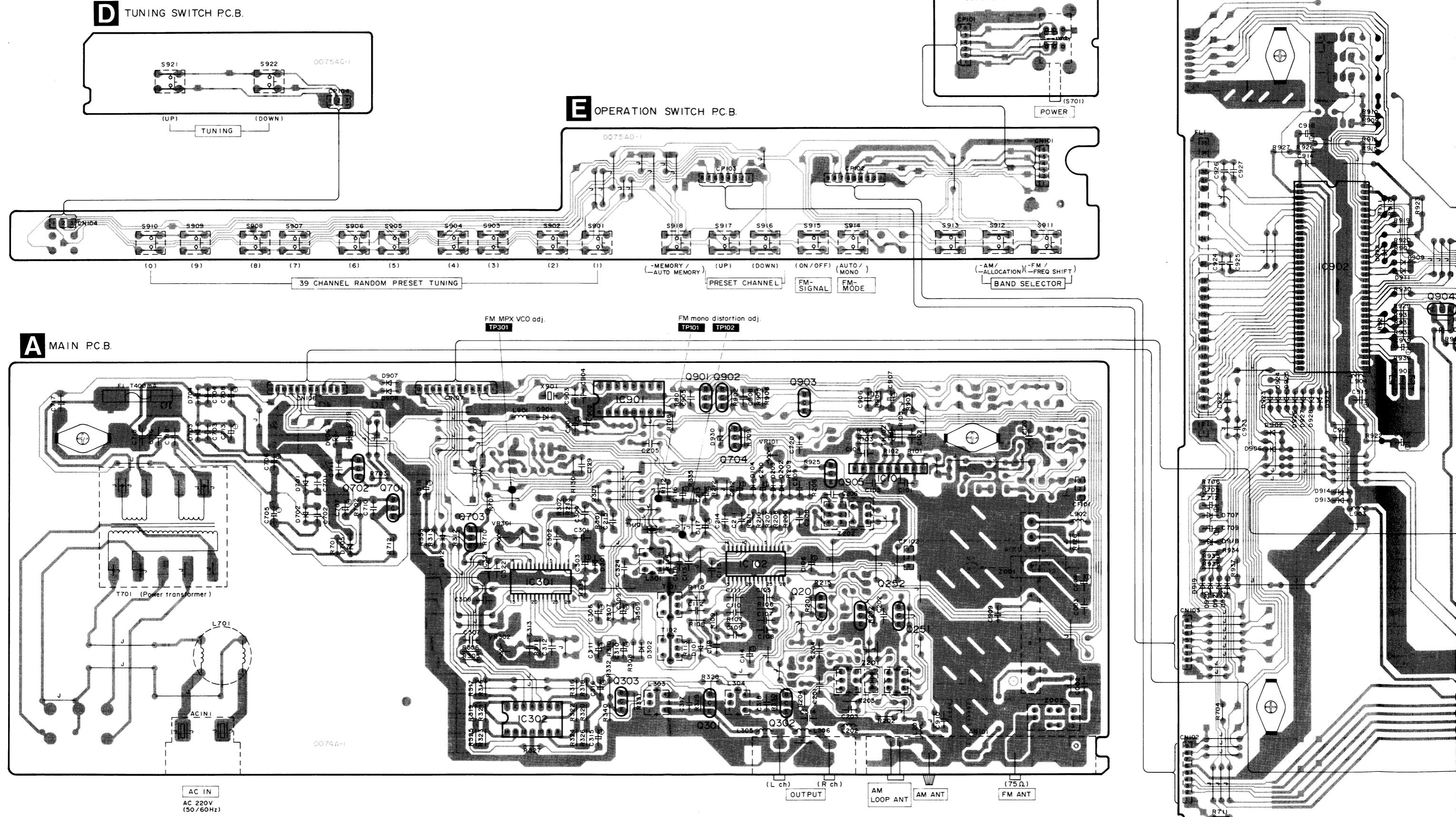


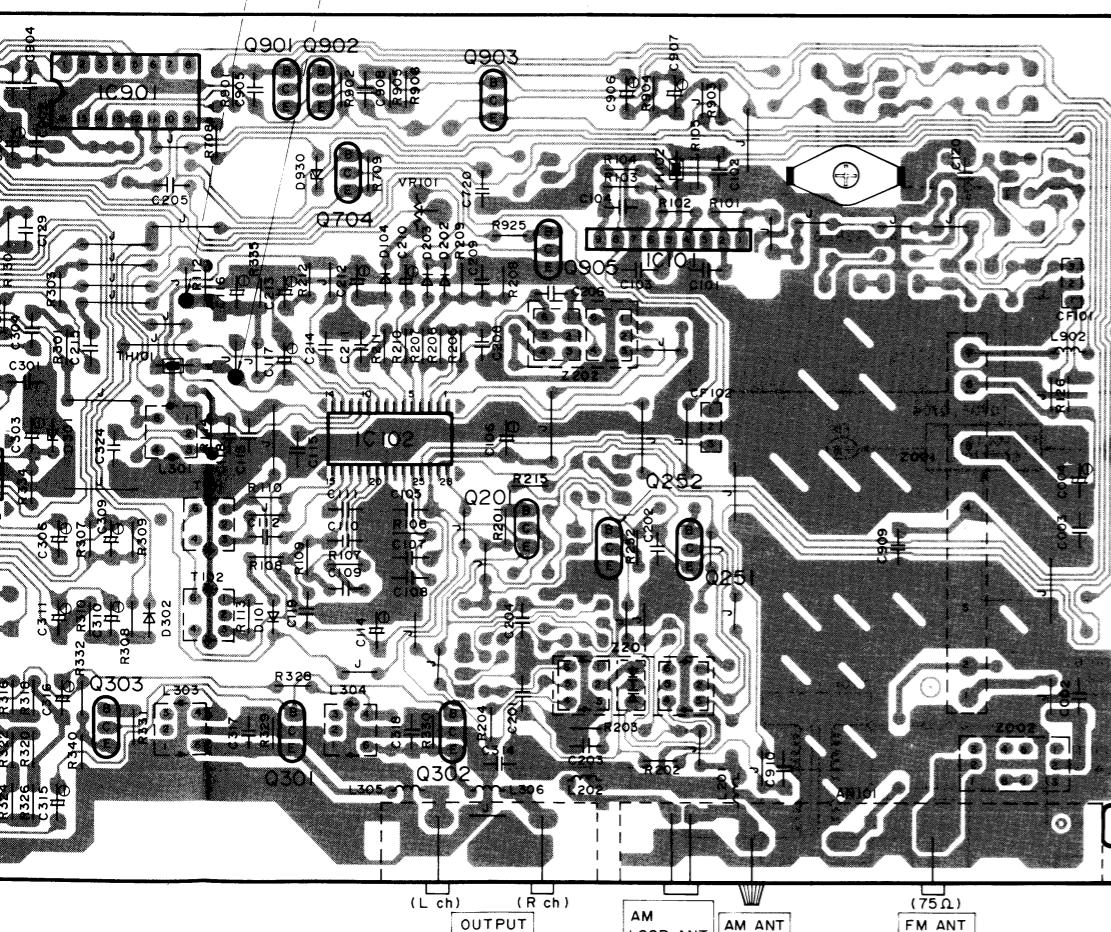
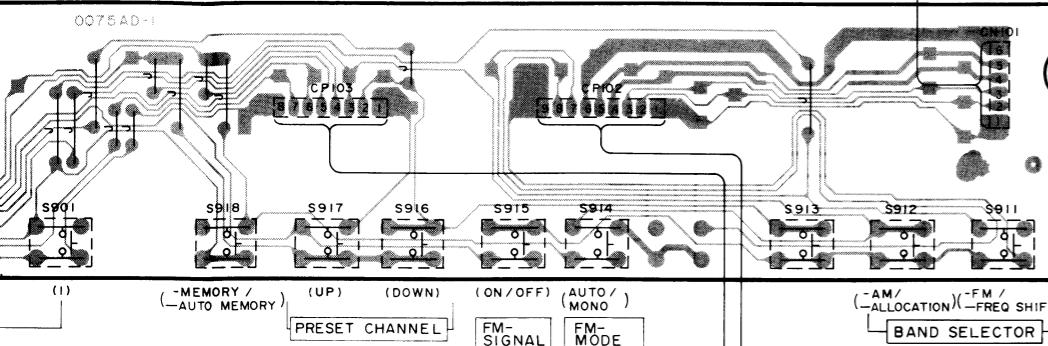
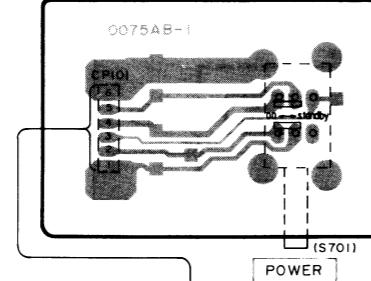
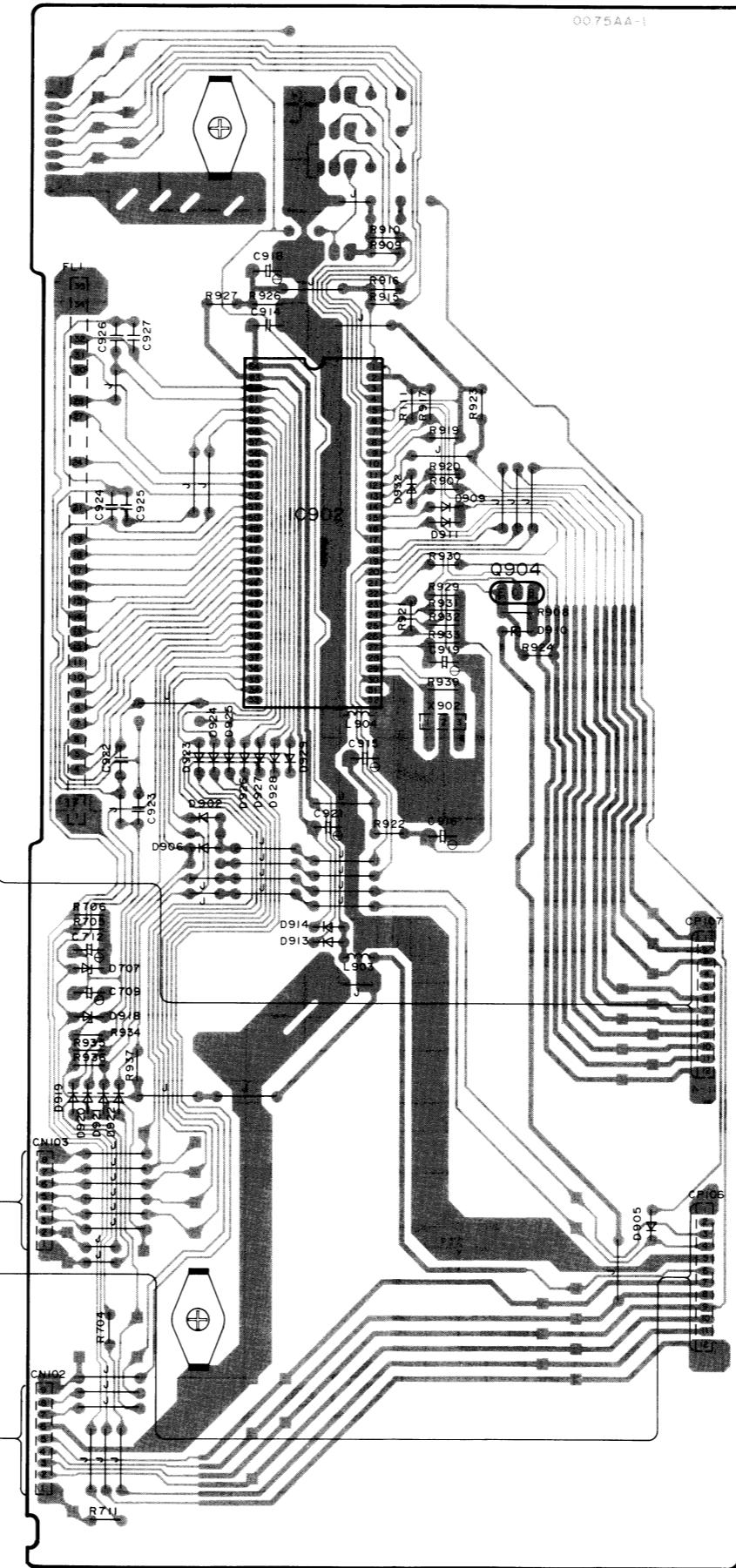
■ TERMINAL GUIDE OF IC'S, TRANSISTORS AND DIODES

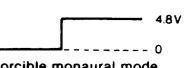
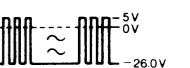
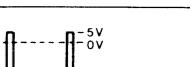
No. 1	AN6554F 14 pin	No. 1	AN7274NS 28 pin	No. 1	AN278 9 pin
	LM7001 16 pin				
	M50941-421SP 64 pin				
2SC1310, 2SC3940	2SA1309, 2SC3311	MA165, MA150FV	MA4062, MA4082M		
REGULATOR	2SD1450, DTC144ES,	1SR35200	MA4140M, MA4051M		
Q701, Q702	2SA1253RSTAC		MA4300M		
2SC3940AQSTA		Anode	Anode		
		E C B	Cathode		
			Cao → A		
			Cathode		
			Ca → A		

■ PRINTED CIRCUIT BOARDS AND WIRING CONNECTION DIAGRAM

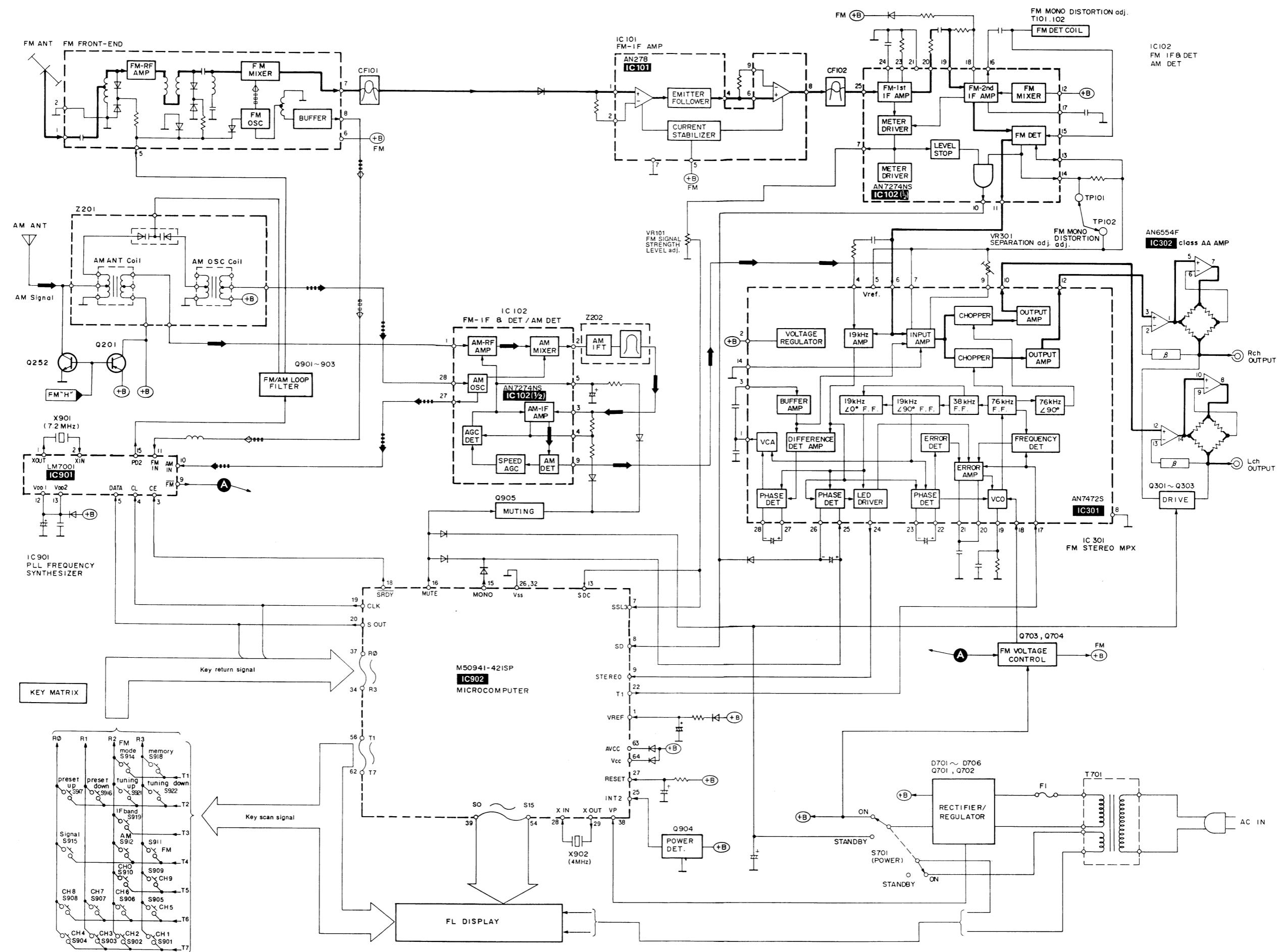
(Parts list on pages 19~21)



IAGRAM (Parts list on pages 19~21)
E OPERATION SWITCH PCB.**C** POWER SWITCH P.C.B.**B** SYSTEM CONTROL PCB.
**■ FUNCTIONS OF IC TERMINALS
(IC902: M50941-421SP)**

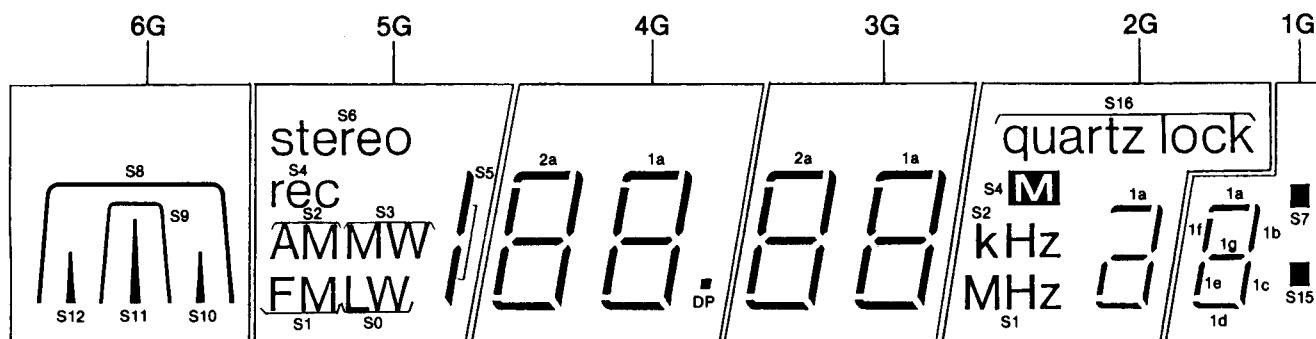
PIN NO.	IN/OUT	MARK	DESCRIPTION OF TERMINAL
1	INPUT	VREF	Reference voltage terminal.
2	—	NC	Not used in this unit.
3	—	A	Not used in this unit, connected to GND.
4	—	B	
5	—	SSL1	
6	—	SSL2	
7	INPUT	SSL3	FM signal level detector terminal. Station detection of auto tuning terminal. • Received: "H", No signal: "L"
8	INPUT	SD	
9	INPUT	STEREO	Reference voltage terminal.
10	—	TUNING 0	Not used in this unit.
11	—	TUNING 1	
12	OUTPUT	IF BAND	FM IF BAND selector terminal. • "normal": "L", "super narrow": "H"
13	—	NC	Not used in this unit.
14	—	REC	Not used in this unit.
15	OUTPUT	MONO	Forcible monaural selection terminal. 
16	OUTPUT	MUTE	Terminal to eliminate shock noise due to unlocking at PLL. (Muting output) • Pin 25 (CE) is "L"→"H" or "H"→"L" • Power switch "off". • Frequency change. (up/down, FM→AM (MW/LW), REC). • FM RF/IF selection.
18	OUTPUT	SRDY	PLL data output terminal. SRDY: serial I/O enable signal, CLK: clock signal, SOUT: serial data signal.
19	OUTPUT	CLK	
20	—	SOUT	
21	INPUT	SIN	Control input terminal.
22	OUTPUT	T1	Clock pulse waveform output terminal. • FM: 1kHz signal (duty 50%)
23	—	T2	Not used in this unit.
24	INPUT	INT1	Remote control input terminal. Not used in this unit.
25	INPUT	INT2	Power supply detection terminal.
26	—	Vss	Ground terminal.
27	INPUT	RESET	Reset signal terminal.
28	INPUT	XIN	Connecting terminal for crystal oscillator.
29	OUTPUT	XOUT	
30	—	XCIN	Not used in this unit, connected to GND.
31	—	XCOUT	Not used in this unit.
33	—	NC	
34	INPUT	R0 — R3	Terminal for key return signal to external key matrix. 
38	INPUT	VP	Power supply terminal for FL display.
39	OUTPUT	S0 — S15	Segment signal terminal for FL display. 
55	—	NC	Not used in this unit.
56	OUTPUT	T1 — T7	Terminal for key scan signal to external key matrix and grid signal terminal for FL display. 
63	INPUT	AVcc	Power supply terminal of device.
64	INPUT	Vcc	

■ BLOCK DIAGRAM



■ DESCRIPTION OF FL PANEL [FL1 (SAD6MT117GK)]

• GRID ASSIGNMENT



• PIN CONNECTION

PIN NO.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35
CONNECTION	F 1	F 1	N P	S 8	S 9	S 6	S G	S 10	S 11	S 12	S 13	S 5	S G	S 14	S 15	S 4	S 0	S 1	S 2	S 3	S 4	N P	N G	N P	S 5	N P	N P	S 6	N P	S 16	S 7	1 G	N P	F 2	F 2

• ANODE CONNECTION

	6G	5G	4G	3G	2G	1G
S0	-	LW	2d	2d	-	-
S1	-	FM	2e	2e	MHz	-
S2	-	AM	2c	2c	kHz	-
S3	-	MW	2g	2g	-	-
S4	-	rec	2f	2f	M	-
S5	-	/	2b	2b	-	-
S6	-	stereo	2a	2a	-	-
S7	-	-	-	-	-	■
S8	/	-	1d	1d	1d	1d
S9	/	-	1e	1e	1e	1e
S10		-	1c	1c	1c	1c
S11		-	1g	1g	1g	1g
S12		-	1f	1f	-	1f
S13	-	-	1b	1b	1b	1b
S14	-	-	1a	1a	1a	1a
S15	-	-	DP	-	-	■
S16	-	-	-	-	quartz lock	-

■ REPLACEMENT PARTS LIST

Notes: *Important safety notice:
Components identified by Δ mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.
*The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.)
Parts without these indications can be used for all areas.
*F: Indicates parts that are supplied by PFS. (Panasonic France S.A. Longwy division).

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		INTEGRATED CIRCUIT(S)				VARIABLE RESISTOR(S)	
IC101	AN278	IC, BUFFER AMP.		VR101	EVNDXAA00B15	V. R, STRENGTH LEVEL ADJ.	
IC102	AN7274NS	IC, FM IF AMP.		VR301	EVNDXAA00B15	V. R, FM MPX VCO ADJ.	
IC301	AN7472S	IC, FM MPX		VR302	EVNDXAA00B14	V. R, STEREO SEPARATION ADJ.	
IC302	AN6554F	IC, CLASS AA OUTPUT AMP.				THERMISTOR(S)	
IC901	LM7001	IC, PLL FREQUENCY SYNTHE				TH101, 102	ERTD2ZHL332T THERMISTOR
IC902	M50941-421SP	IC, MICRO COMPUTER				COMPONENT COMBINATION(S)	
						Z001	SNVFE337G01 COMPONENT COMBINATION
		TRANSISTOR(S)				Z002	SLA4Z13-Z COMPONENT COMBINATION
Q201	2SA1253RSTAC	TRANSISTOR				Z201	SLAZ21-T COMPONENT COMBINATION
Q252	2SD1450RSTTA	TRANSISTOR				Z202	RL12Z002-W COMPONENT COMBINATION
Q301, 302	2SD1450RSTTA	TRANSISTOR					COIL(S)
Q303	2SA1309AQSTA	TRANSISTOR		L201	ELEPK1R2MA COIL		
Q701, 702	2SC3940AQSTA	TRANSISTOR		L202	ELEPKR22MA COIL		
Q703, 704	2SA1309AQSTA	TRANSISTOR		L301	SLM1B10-M COIL		
Q901, 902	2SC1310EFGTA	TRANSISTOR		L303, 304	RLM2B003-K COIL		
Q903	2SA1309AQSTA	TRANSISTOR		L305, 306	RLQZP2R2KT-Y COIL		
Q904	DTC144ESTP	TRANSISTOR		L307	RLQZP101KT-Y COIL		
Q905	2SC3311AQSTA	TRANSISTOR		L701	SLQZ650MH49 COIL	Δ	
		DIODE(S)		L901	RLQZP101KT-Y COIL		
D101	MA165TA	DIODE		L902	RLQZPR47KT-Y COIL		
D104	MA165TA	DIODE		L903	RLQZP101KT-Y COIL		
D202, 203	MA165TA	DIODE		L904	RLQZPR47KT-Y COIL		
D301	MA4082MTA	DIODE				DISPLAY	
D302	MA165TA	DIODE		FL1	SAD6MT117GK FL DISPLAY		
D701, 702	1SR35200TB	DIODE	Δ			FUSE	
D703, 704	MA165TA	DIODE	Δ	F1	XBA2C04TB0 FUSE 250V TO. 4A	Δ	
D705	MA4140MTA	DIODE				TRANSFORMER(S)	
D706	MA4062MTA	DIODE		T101	RLI4B005-Z TRANSFORMER		
D707	MA4051MTA	DIODE		T102	RLI4B006-Z TRANSFORMER		
D901, 902	MA165TA	DIODE		T701	SLT5K264-K POWER TRANSFORMER	Δ	
D905, 906	MA165TA	DIODE					
D907, 908	MA150FV	DIODE					
D909	MA165TA	DIODE					
D910	MA4082MTA	DIODE					
D911-914	MA165TA	DIODE					
D918	MA4300MTA	DIODE					
D919-929	MA165TA	DIODE					
D930	MA4062MTA	DIODE					
D932	MA165TA	DIODE					

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		OSCILLATOR(S)				JACK(S)	
X901	SVQ49U722T-S	OSCILLATOR		AC1N1	SJS9236	AC INLET	Δ
X902	EF0GC4004T4	CERAMIC FILTER		AN101	SJF8305N	TERMINAL BOARD(ANT)	
		CERAMIC FILTER(S)		CN101	SJS50681BB	SOCKET(6P)	
				CN102	RJU003K009M1	SOCKET(9P)	
				CN103	RJU003K008M1	SOCKET(8P)	
				CN104	SJS50382JQH	SOCKET(3P)	
				CN106, 107	RJU005W012	SOCKET(12P)	
				CP101	SJT30648BB	CONNECTOR(6P)	
				CP102	RJT003K009M1	CONNECTOR(9P)	
				CP103	RJT003K008M1	CONNECTOR(8P)	
				CP104	SJT30345JQ	CONNECTOR(3P)	
				CP106, 107	RJT005W012	CONNECTOR(12P)	

Notes : * Capacity value are in microfarads (μ F) unless specified otherwise, P=Pico-farads (pF) F=Farads (F)
* Resistance values are in ohms, unless specified otherwise, 1K=1,000 (Ω) , 1M=1,000k (Ω)

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
			R209	ERDS2TJ274T	1/4W 270K	R332	ERDS2TJ102T	1/4W 1K
		RESISTORS	R210	ERDS2TJ222T	1/4W 2. 2K	R333	ERDS2TJ392T	1/4W 3. 9K
			R211	ERDS2TJ101T	1/4W 100	R334	ERDS2TJ561T	1/4W 560
R101	ERDS2TJ331T	1/4W 330	R212	ERDS2TJ473T	1/4W 47K	R335	ERDS2TJ392T	1/4W 3. 9K
R102	ERDS2TJ272T	1/4W 2. 7K	R213	ERDS2TJ223T	1/4W 22K	R340	ERDS2TJ333T	1/4W 33K
R103, 104	ERDS2TJ331T	1/4W 330	R215	ERDS2TJ124T	1/4W 120K	R701	ERDS2TJ102T	1/4W 1K
R105	ERDS2TJ272T	1/4W 2. 7K	R252	ERDS2TJ103T	1/4W 10K	R702	ERDS2TJ221T	1/4W 220
R106	ERDS2TJ392T	1/4W 3. 9K	R301, 302	ERDS2TJ223T	1/4W 22K	R703	ERDS2TJ222T	1/4W 2. 2K
R107	ERDS2TJ221T	1/4W 220	R303	ERDS2TJ564T	1/4W 560K	R704-706	ERDS2TJ101T	1/4W 100
R108	ERDS2TJ104T	1/4W 100K	R305, 306	ERDS2TJ823T	1/4W 82K	R707	ERDS2TJ473T	1/4W 47K
R109	ERDS2TJ101T	1/4W 100	R307	ERDS2TJ274T	1/4W 270K	R708	ERDS2TJ103T	1/4W 10K
R110	ERDS2TJ822T	1/4W 8. 2K	R308	ERDS2TJ104T	1/4W 100K	R709	ERDS2TJ223T	1/4W 22K
R111	ERDS2TJ684T	1/4W 680K	R309	ERDS2TJ274T	1/4W 270K	R710	ERDS2TJ104T	1/4W 100K
R112	ERDS2TJ333T	1/4W 33K	R310	ERDS2TJ102T	1/4W 1K	R711	ERDS2TJ100T	1/4W 10
R113	ERDS2TJ182T	1/4W 1. 8K	R311	ERDS2TJ123T	1/4W 12K	R712	ERDS1FVJ470T	1/2W 47 Δ
R114	ERDS2TJ152T	1/4W 1. 5K	R312, 313	ERDS2TJ393T	1/4W 39K	R901	ERDS2TJ102T	1/4W 1K
R126	ERDS2TJ101T	1/4W 100	R315, 316	ERDS2TJ222T	1/4W 2. 2K	R902	ERDS2TJ273T	1/4W 27K
R201	ERDS2TJ473T	1/4W 47K	R317, 318	ERDS2TJ223T	1/4W 22K	R903	ERDS2TJ682T	1/4W 6. 8K
R202	ERDS2TJ822T	1/4W 8. 2K	R319, 320	ERDS2TJ101T	1/4W 100	R904	ERDS2TJ561T	1/4W 560
R203	ERDS2TJ104T	1/4W 100K	R321, 322	ERDS2TJ331T	1/4W 330	R905	ERDS2TJ123T	1/4W 12K
R204	ERDS2TJ102T	1/4W 1K	R323, 324	ERDS2TJ332T	1/4W 3. 3K	R906	ERDS2TJ102T	1/4W 1K
R205	ERDS2TJ222T	1/4W 2. 2K	R325, 326	ERDS2TJ102T	1/4W 1K	R907	ERDS2TJ333T	1/4W 33K
R206	ERDS2TJ473T	1/4W 47K	R327, 328	ERDS2TJ272T	1/4W 2. 7K	R908	ERDS2TJ392T	1/4W 3. 9K
R207	ERDS2TJ563T	1/4W 56K	R329, 330	ERDS2TJ562T	1/4W 5. 6K	R909, 910	ERDS2TJ473T	1/4W 47K
R208	ERDS2TJ124T	1/4W 120K	R331	ERDS2TJ333T	1/4W 33K	R915-917	ERDS2TJ104T	1/4W 100K

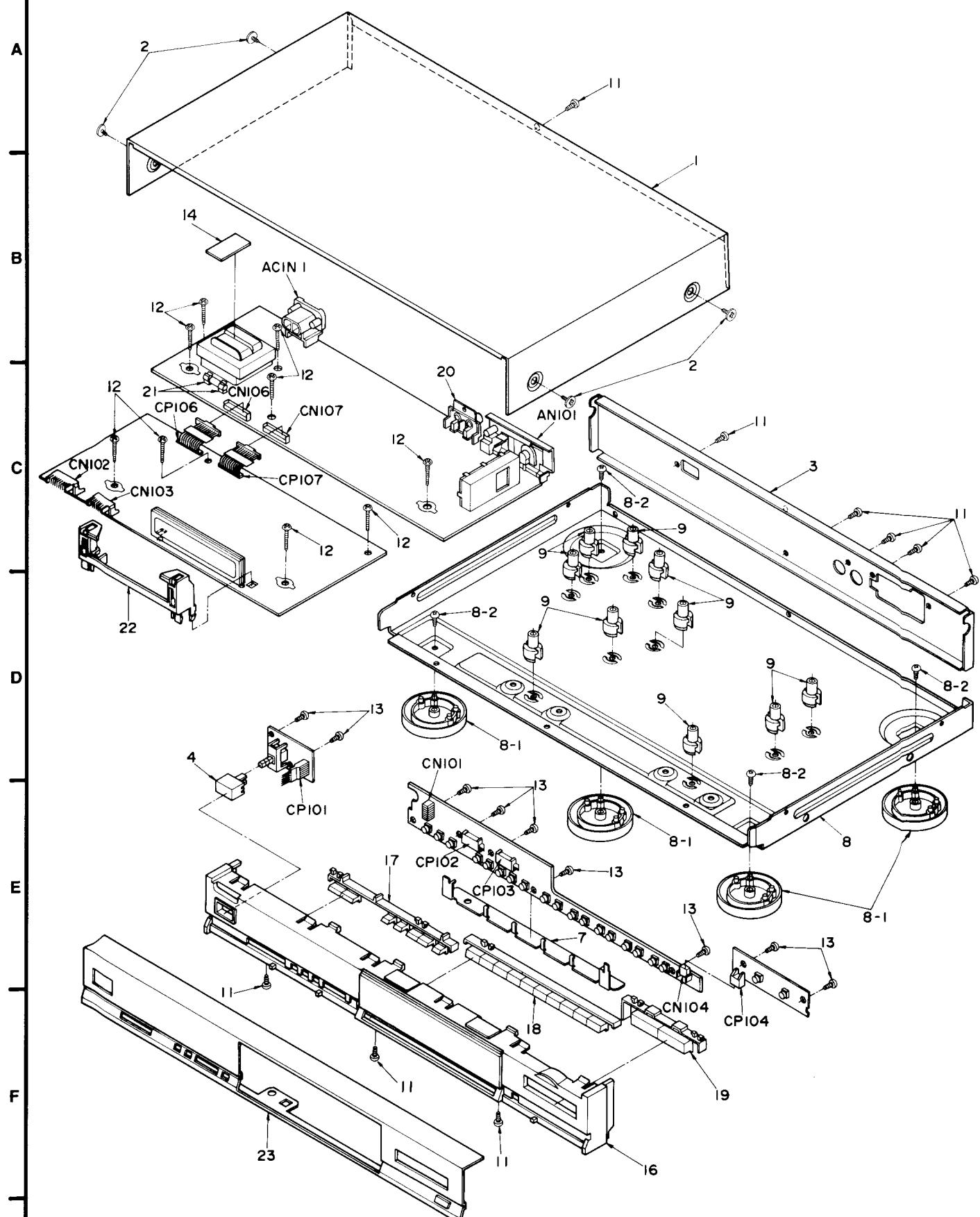
ST-G470

ST-G470

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks			
R919-921	ERDS2TJ105T	1/4W 1M	C310	ECEA1HHR47B	50V 0.47U			
R922	ERDS2TJ681T	1/4W 680	C311	ECEA1HRR22B	50V 0.22U			
R923, 924	ERDS2TJ105T	1/4W 1M	C312	ECKR1H223ZF5	50V 0.022U			
R925	ERDS2TJ473T	1/4W 47K	C313	ECQP1391JZ3	50V 390P			
R926	ERDS2TJ123T	1/4W 12K	C314	ECQM1H223KV3	50V 0.022U			
R927	ERDS2TJ102T	1/4W 1K	C315, 316	ECEA1HPX3R3B	50V 3.3U			
R929	ERDS2TJ103T	1/4W 10K	C317, 318	ECFR1E332KR	25V 3300P			
R930	ERDS2TJ393T	1/4W 39K	C319	ECEA1HPX3R3B	50V 3.3U			
R931, 932	ERDS2TJ103T	1/4W 10K	C322, 323	ECBT1H102KB5	50V 1000P			
R933-937	ERDS2TJ104T	1/4W 100K	C324	ECKR1H471KB5	50V 470P			
R939	ERDS2TJ105T	1/4W 1M	C701-704	ECKR1H103ZF5	50V 0.01U			
		CAPACITORS	C705	ECA1EPT102LE	25V 1000U			
C002	ECCR1H330KC5	50V 33P	C706	ECA1CPT222LE	16V 2200U			
C003	ECKR1H103ZF5	50V 0.01U	C707	ECEA1CU221B	16V 220U			
C004	ECEA1CK100B	16V 10U	C708	ECEA1VU101B	35V 100U			
C101-104	ECKR1H103ZF5	50V 0.01U	C709	ECEA1VK100B	35V 10U			
C105	ECQM1H473KV3	50V 0.047U	C710, 711	ECKR1H103ZF5	50V 0.01U			
C106	ECEA0JU471B	6.3V 470U	C712	ECEA1VK3R3B	35V 3.3U			
C107	ECQM1H102KV3	50V 1000P	C713	ECEA1VU101B	35V 100U			
C108	ECBT1H180JC5	50V 18P	C715-718	ECKR1H103ZF5	50V 0.01U			
C109	ECBT1H102KB5	50V 1000P	C719	ECEA1CK100B	16V 10U			
C110, 111	ECKR1H103ZF5	50V 0.01U	C720	ECFR1E104ZF5	25V 0.1U			
C112	ECBT1H1688KC5	50V 6.8P	C901	ECEA0JU471B	6.3V 470U			
C113	ECQM1H223KV3	50V 0.022U	C902	ECBT1H103ZF5	25V 0.01U			
C114	ECEA1VU101B	35V 100U	C903, 904	ECBT1H150JC5	50V 15P			
C115	ECFR1E104ZF5	25V 0.1U	C905	ECKR1H103ZF5	50V 0.01U			
C116	ECEA1AU101B	10V 100U	C906	ECEA25M4R7RB	25V 4.7U			
C117	ECEA1HHR22B	50V 0.22U	C907	ECEA1HHR47B	50V 0.47U			
C118	ECBT1H101KB5	50V 100P	C908	ECFR1E223KR	25V 0.022U			
C119	ECBT1H102KB5	50V 1000P	C909, 910	ECKR1H103ZF5	50V 0.01U			
C120	ECFR1E104ZF5	25V 0.1U	C914	ECKR1H103ZF5	50V 0.01U			
C201, 202	ECKR1H223ZF5	50V 0.022U	C915, 916	ECEA0JU102B	6.3V 1000U			
C203	ECBT1H2R2JC5	50V 2.2P	C918	ECEA1CK100B	16V 10U			
C204	ECKR1H223ZF5	50V 0.022U	C919	ECEA1VK3R3B	35V 3.3U			
C205	ECBT1H102KB5	50V 1000P	C921	ECEA0JU101B	6.3V 100U			
C206	ECBT1H120JC5	50V 12P	C922-927	ECBT1H101KB5	50V 100P			
C208, 209	ECKR1H103ZF5	50V 0.01U						
C210	ECEA0JK330B	6.3V 33U						
C211	ECKR1H103ZF5	50V 0.01U						
C212	ECEA1HHR47B	50V 0.47U						
C213	ECEA0JK330B	6.3V 33U						
C214	ECKR1H223ZF5	50V 0.022U						
C215	ECFR1E223KR	25V 0.022U						
C301	ECFR1E332KR	25V 3300P						
C302	ECKR1H103ZF5	50V 0.01U						
C303	ECEA1VU101B	10V 100U						
C304	ECFR1E104ZF5	25V 0.1U						
C306	ECEA1CK100B	16V 10U						
C307, 308	ECQB1H53JZ3	50V 0.015U						
C309	ECEA1HHR22B	50V 0.22U						

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		CABINET PARTS				PACKING MATERIAL	
1	RKM0032-K	CABINET		P1	RPG0510	CARTON BOX	(EG)
2	SNE2129-1	SCREW		P1	RPG0512	CARTON BOX	(EI) [F]
3	RGR0018A-X	REAR PANEL	(EG)	P2	SPS0152	ACCESSORIES BOX	
3	RGR0018A-T	REAR PANEL	(EI) [F]	P3	RPN0124-1	PAD	
4	RGU0030	POWER BUTTON		P4	XZB52X60A01Z	PROTECTION COVER	
7	RMA0074	HOLDER				ACCESSORIES	
8	RFKJT610LE-K	CHASSIS ASS'Y		A1	RQA0013	WARRANTY CARD	
8-1	RKA0009-1	FOOT		A2	RQC00169	SERVICENTOR LIST	
8-2	XTB3+6J	SCREW		A3	RQT0512-D	INSIRCTIONS MANUAL	(EG)
9	SHE187-2	HOLDER		A3	RQT0513-V	INSIRCTIONS MANUAL	(EI) [F]
11	XTBS3+8JFZ1	SCREW		A4	SFDAC05E03	AC CORD	△
12	XTB3+20JFZ	SCREW		A5	SJP2276	CORD	
13	XTB3+8JFZ	SCREW		A6	SPB1162T	AM LOOP ANTENNA	
14	SHG6374-2	SPACER		A6-1	SMA233-1M	HOLDER	
16	RFKNTG460EGK	FRONT GRILL		A6-2	SMA231M	HOLDER	
17	RFKNTG470EGK	FUNCTION BUTTON		A6-3	XTB3+10AFZ	SCREW	
18	RGU0112-K	RESET BUTTON		A7	SSA270M	FM ANTENNA	
19	RGU0114-K	TUNING BUTTON		A8	RQCS0009	CAUTION NOTE for FTZ	(EG)
20	RJH3201N	TERMINAL BOARD					
21	SJT390	FUSE HOLDER	▲				
22	RMR0128	FL HOLDER					
23	RFKGTG470EGK	FRONT PANEL					

1 1 2 3 4

■ EXPLODED VIEW



Tuner

ST-G470

DEUTSCH

■ MESSUNGEN UND EINSTELL METHODEN

■ FM

Einstellungen der Bedienelemente und zu verwendende Geräte.

- UKW Meßsender (UKW Nebsender)
- Stereo-Modulator
- Verzerrungs-Analystator
- Elektronische Wechselstrom-und Gleichstrom-Voltmeter (EVM)
- Oszilloskop
- Frequenzzähler
- Drosselpule (100 μ H)
- Widerstand (100 k Ω)

Anmerkung: Für Z201, Z202, L301, L303 und L304, werdenen justiert Ersatzteil geliefert. Dien Kern dieses Teils daher nicht drehen.

UKW-MONO-VERZERRUNGS-JUSTIERUNG

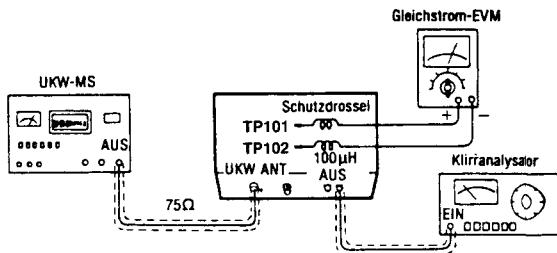
1. Der Testaufbau ist in der Abbildung gezeigt.
2. Stellen Sie die Einheit auf "FM(UKW)" Betrieb.
3. Die Radiofrequenzanzeige und den Messender auf **100.10MHz** einstellen.
4. Den Kern von **T101** so justieren, daß die im Signalzustand gemessene Spannung **0mV (0±20mV)** im 300mV-Bereich beträgt.
5. **T102** so justieren, daß der Verzerrungsfaktor des linken Kanals minimal wird.
6. Schritte 4 und 5 einige Male wiederholen.
7. Versichern Sie sich, daß die Verzerrungsfaktoren von Kanal L und Kanal R annähernd gleich sind und auf ein Minimum gehalten sind.

Anmerkung:

Für die Justierung ist ein Schraubendreher aus Kunststoff zu verwenden.

ZUSTAND DES UKW-MESSENDERS

- Modulation 100%
 Modulationsfrequenz 1kHz
 Ausgangspegel 66dB



MPX-SGO-JUSTIERUNG

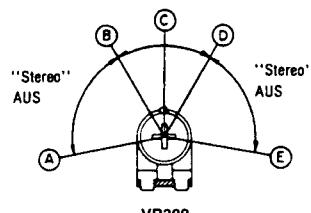
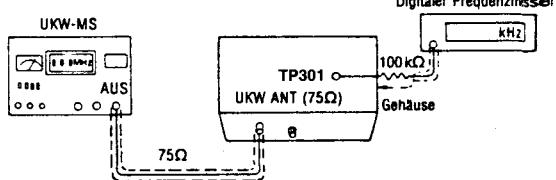
1. Der Testaufbau ist in der Abbildung gezeigt.
2. Den UKW-Betriebsart-Wahlhalter in die „auto“ Position stellen.
3. Radio und Meßsender auf **100.10MHz** einstellen.
4. VR302 auf **19 kHz ± 30 Hz** auf der Frequenzzähleranzeige justieren.

● VERWENDUNG EINES ALTERNATIVSYSTEMS

1. Stereosignal vom Meßsender eingeben oder eine Stereo-Sendung empfangen.
2. VR302 justieren, bis die Stereo-Anzeige aufleuchtet.
 Den Arm von **VR302** mit Lack sichern, wie in der Abbildung gezeigt.

ZUSTAND DES UKW-MESSENDERS

- Modulation 0%
 Modulationsfrequenz 0kHz
 Ausgangspegel 66dB



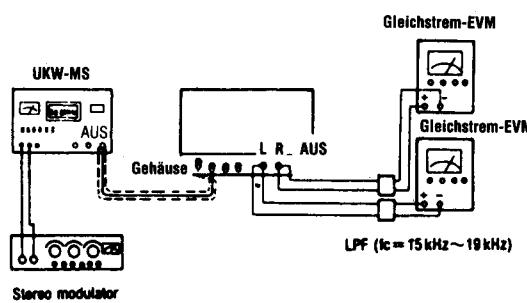
- (A) - (B),
 (D) - (E) "Stereo" AUS Stellung
 (B) - (D) "Stereo" EIN Stellung
 (Anzeigebelichtung)
 (C) Einstellpunkt des
 pilotschaltkreis'

TRENNUNGS-JUSTIERUNG

1. Der Testaufbau ist in der Abbildung gezeigt.
2. Stellen Sie die Einheit auf "FM" Betrieb.
3. Die Radiofrequenzanzeige und den Messender auf 100.10 MHz einstellen.
4. VR301 so justieren, daß der R-Ausgang minimal ist, wenn der Stereomodulator im L-Betriebszustand (Linker Kanal moduliert) ist.

ZUSTAND DES UKW-MESSENDERS

Modulation "L" oder "R" Betriebsart 90%,
Pilotssignal 10%
Modulations frequenz 1kHz(Pilot 19kHz)
Ausgangspegel 66dB

**UKW STEREO KLIRRFAKTOR-JUSTIERUNG**

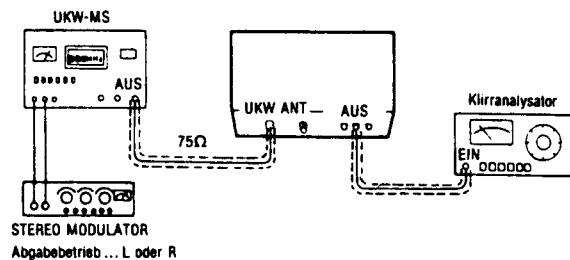
1. Der Testaufbau ist in der Abbildung gezeigt.
2. Stellen Sie die Einheit auf "FM(UKW)" Betrieb.
3. Die Radiofrequenzanzeige und den Messender auf 100.10MHz einstellen.
4. L1 so justieren, daß der Verzerrungsfaktor des linken Kanals minimal wird.
5. Überprüfen, daß die Verzerrungsfaktoren des linken und rechten Kanals fast gleich sind.

Anmerkung:

Für die Justierung ist ein Schraubendreher aus Kunststoff zu verwenden.

ZUSTAND DES UKW-MESSENDERS

Modulation "L" oder "R" Betriebsart 90%, Pilotssignal 10%
Modulationsfrequenz 1kHz(Pilot 19kHz)
Ausgangspegel 66dB

**UKW-SIGNALSTÄRKEPEGELS-JUSTIERUNG**

1. Für den Anschluß des Prüfgerätes siehe die Abbildung.
2. Das Gerät auf "FM" stellen.
3. Das Hochfrequenz-Anzeigegerät und den Signalgenerator auf 100.10 MHz stellen.
4. Durch Drücken der UKW-Signaltaste das Flüssigkristalldisplay von "frequency" auf "dB" umschalten.
5. VR101 so einstellen, daß 54dB angezeigt wird.
"54dB" wird auf dem Flüssigkristalldisplay angezeigt.
6. Die Schritte 4,5 wiederholen.

ZUSTAND DES UKW-MESSENDERS

Modulation 30%
Modulations frequenz 1kHz
Ausgangspegel 66dB

