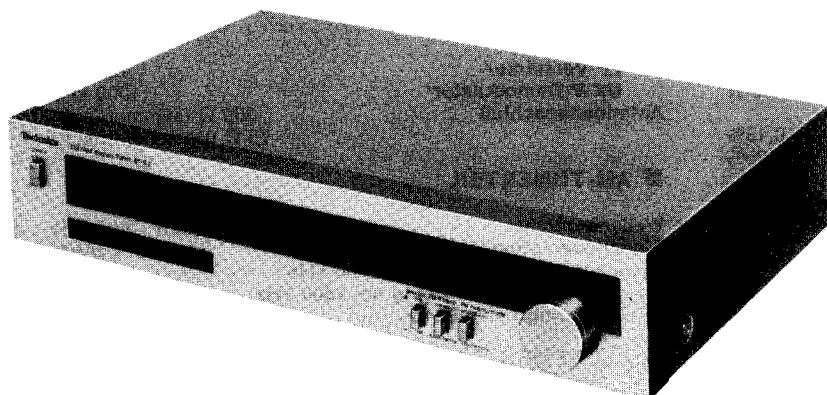


Service Manual



FM/AM Stereo Tuner

ST-S2[EX], [EH], [EA],
[Ei], [XA], [XL]**ST-S2(K)**[EX] [EH], [Ei],
[XA]

Areas

- * [EX] is available in Scandinavia.
- * [EH] is available in Holland.
- * [EA] is available in Austria.
- * [Ei] is available in Italy.
- * [XA] is available in Southeast Asia, Oceania, Africa, Middle Near East and Central South America.
- * [XL] is available in Australia.

* The cabinet and front panel are available in black color and silver types.

* The black type model is provided with (K) in the Service Manual.

English

Specifications

(Specifications are subject to change without notice for further improvement.)

(DIN 45 500)**■ FM TUNER SECTION**

Frequency range	88~108 MHz
Sensitivity	2.0 μ V (IHF, usable)
S/N 30 dB	2.0 μ V (300 Ω), 1.0 μ V (75 Ω)
S/N 26 dB	1.8 μ V (300 Ω), 0.9 μ V (75 Ω)
S/N 20 dB	1.6 μ V (300 Ω), 0.8 μ V (75 Ω)
IHF 46 dB stereo quieting sensitivity	25 μ V/75 Ω
Total harmonic distortion	
MONO	0.15%
STEREO	0.25%
S/N	
MONO	70 dB (78 dB, IHF)
STEREO	65 dB (70 dB, IHF)
Frequency response	20 Hz~15 kHz, +0.5 dB~-1.5 dB
Alternate channel selectivity	
normal (± 400 kHz)	60 dB
super narrow (± 200 kHz)	20 dB
Capture ratio	1.0 dB
Image rejection at 98 MHz	55 dB
IF rejection at 98 MHz	70 dB
Spurious response rejection at 98 MHz	80 dB
AM suppression	55 dB
Stereo separation	
1 kHz	40 dB
10 kHz	30 dB

Carrier leak

19 kHz	-30 dB (-35 dB, IHF)
38 kHz	-45 dB (-50 dB, IHF)
Channel balance (250 Hz~6,300 Hz)	± 1.5 dB
Limiting point	1.2 μ V
Bandwidth	
IF amplifier	180 kHz
FM demodulator	1000 kHz
Antenna terminals	300 Ω (balanced) 75 Ω (unbalanced)

■ AM TUNER SECTION

Frequency range	525~1605 kHz
Sensitivity (S/N 20 dB)	30 μ V, 250 μ V/m
Selectivity (± 10 kHz) at 1,000 kHz	27 dB
Image rejection at 1,000 kHz	50 dB
IF rejection at 1,000 kHz	40 dB

■ GENERAL

Output voltage	0.3V, (0.6V, IHF)
Power consumption	7W
Power supply	AC 50 Hz/60 Hz, 110V/120V/220V/240V
Dimensions (W×H×D)	430 × 86 × 289 mm (16-15/16" × 3-3/8" × 11-3/8")
Weight	3.0 kg (6.6 lb.)

Technics

Matsushita Electric Trading Co., Ltd.
P.O. Box 288, Central Osaka Japan

TECHNISCHE DATEN

(Spezifikationen können infolge von Verbesserungen ohne Ankündigung geändert werden.)

(DIN 45 500)

■ UKW-TUNERTEIL

Wellenbereich	88~108 MHz
Eingangsempfindlichkeit	2,0 μ V (nutzbar nach IHF)
S/R 30 dB	2,0 μ V (300 Ω), 1,0 μ V (75 Ω)
S/R 26 dB	1,8 μ V (300 Ω), 0,9 μ V (75 Ω)
S/R 20 dB	1,6 μ V (300 Ω), 0,8 μ V (75 Ω)
Stereoumschaltschwelle bei 46 dB nach IHF	25 μ V/75 Ω
Gesamtklirrfaktor	
Mono	0,15%
Stereo	0,25%
Geräuschabstand	
Mono	70 dB (78 dB nach IHF)
Stereo	65 dB (70 dB nach IHF)
Frequenzgang	20 Hz~15 kHz (+0,5 dB~-1,5 dB)
Trennschärfe bei Störsender	
normal (± 400 kHz)	60 dB
super narrow (± 200 kHz)	20 dB
Einfangverhältnis	1,0 dB
Spiegelfrequenz-Dämpfung bei 98 MHz	55 dB
ZF-Dämpfung bei 98 MHz	70 dB
Ansprechdämpfung auf Nebenfrequenzen bei 98 MHz	80 dB
AM-Unterdrückung	55 dB
Übersprechdämpfung	
1 kHz	40 dB
10 kHz	30 dB

Trägerrest

19 kHz	-30 dB (-35 dB nach IHF)
38 kHz	-45 dB (-50 dB nach IHF)
Kanalabweichung (250 Hz ~ 6300 Hz)	$\pm 1,5$ dB
Begrenzereinsatz	1,2 μ V
Bandbreite	
ZF-Verstärker	180 kHz
UKW-Demodulator	1000 kHz
Antennenanschluß	300 Ω (symmetrisch) 75 Ω (unsymmetrisch)

■ AM-TUNERTEIL

Wellenbereiche	525~1605 kHz
Eingangsempfindlichkeit (S/R 20 dB)	30 μ V, 250 μ V/m
Trennschärfe (± 10 kHz) bei 1000 kHz	27 dB
Spiegelfrequenz-Dämpfung bei 1000 kHz	50 dB
ZF-Dämpfung bei 1000 kHz	40 dB

■ ALLGEMEINE DATEN

Ausgangsspannung	0,3 V, (0,6V, IHF)
Leistungsaufnahme	7W
Netzspannung	
Wechselstrom 50 Hz/60 Hz, 110V/120V/220V/240V	
Abmessungen (B×H×T)	430 × 86 × 289 mm
Gewicht	3,0 kg

Français

CARACTERISTIQUES

(Sujet à changement sans préavis.)

(DIN 45 500)

■ SECTION SYNTONISATEUR FM

Gamme de fréquence	88~108 MHz
Sensibilité	2,0 μ V (IHF utilisable)
S/B 30 dB	2,0 μ V (300 Ω), 1,0 μ V (75 Ω)
S/B 26 dB	1,8 μ V (300 Ω), 0,9 μ V (75 Ω)
S/B 20 dB	1,6 μ V (300 Ω), 0,8 μ V (75 Ω)
Sensibilité stéréo au seuil de 46 dB, IHF	25 μ V/75 Ω
Distorsion harmonique totale	
MONO	0,15%
STEREO	0,25%
Signal/Bruit	
MONO	70 dB (78 dB, IHF)
STEREO	65 dB (70 dB, IHF)
Réponse de fréquence	20 Hz~15 kHz, +0,5 dB~-1,5 dB
Sélectivité alternée par canal	
normal (± 400 kHz)	60 dB
super narrow (± 200 kHz)	20 dB
Taux de capture	1,0 dB
Rejection d'image à 98 MHz	55 dB
Rejection FI à 98 MHz	70 dB
Rejection de réponse parasite à 98 MHz	80 dB
Suppression AM	55 dB
Séparation stéréophonique	
1 kHz	40 dB
10 kHz	30 dB
Fuite de porteuse	
19 kHz	-30 dB (-35 dB, IHF)
38 kHz	-45 dB (-50 dB, IHF)

Equilibrage de canaux (250 Hz~6,300 Hz)

Point de limite	$\pm 1,5$ dB
LARGEUR DE BANDE	1,2 μ V
Amplificateur FI	180 kHz
Démodulateur FM	1000 kHz
Bornes d'antenne	300 Ω (symétrique) 75 Ω (asymétrique)

■ SECTION SYNTONISATEUR AM

Gamme de fréquence	525~1605 kHz
Sensibilité (S/B 20 dB)	30 μ V, 250 μ V/m
Sélectivité (± 10 kHz) à 1,000 kHz	27 dB
Rejection d'image à 1,000 kHz	50 dB
Rejection FI à 1,000 kHz	40 dB

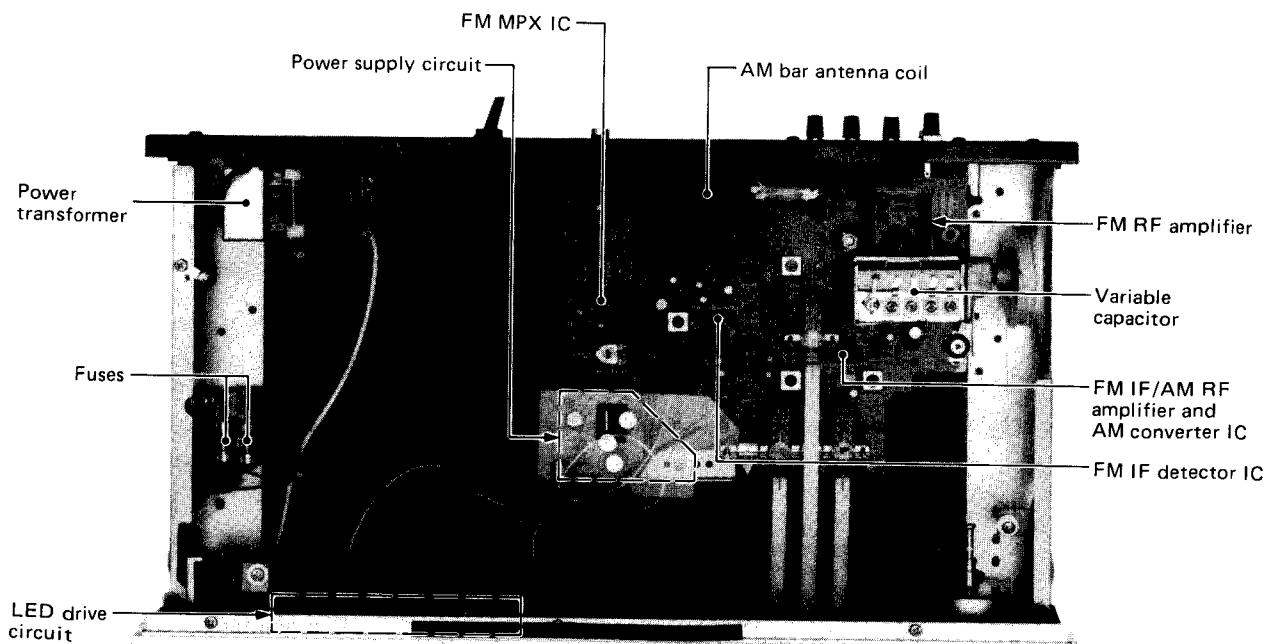
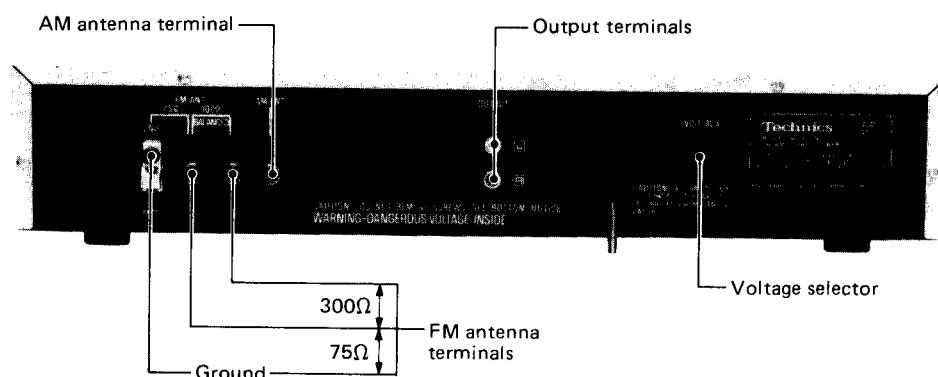
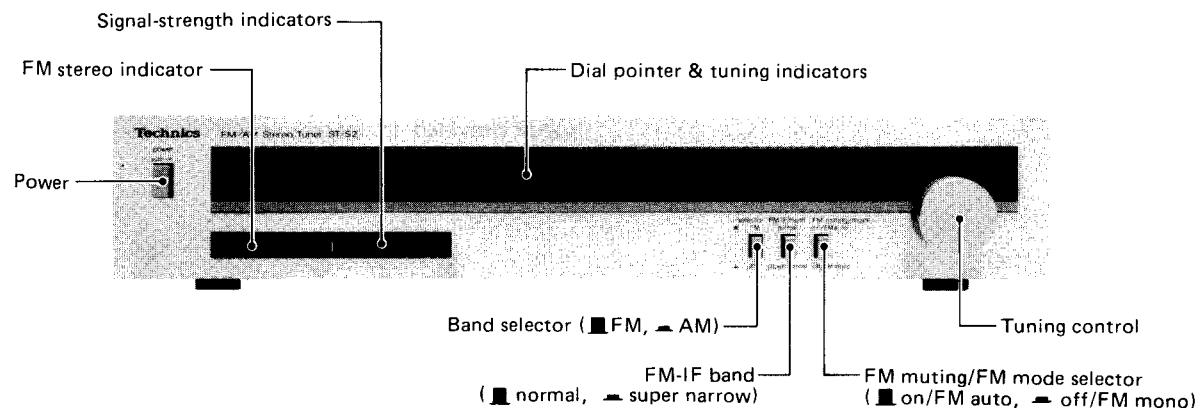
■ DIVERS

Consommation	7W
Alimentation	CA 50 Hz/60 Hz, 110V/120V/220V/240V
Dimensions (L×H×Pr)	430 × 86 × 289 mm
Poids	3,0 kg

■ CONTENTS

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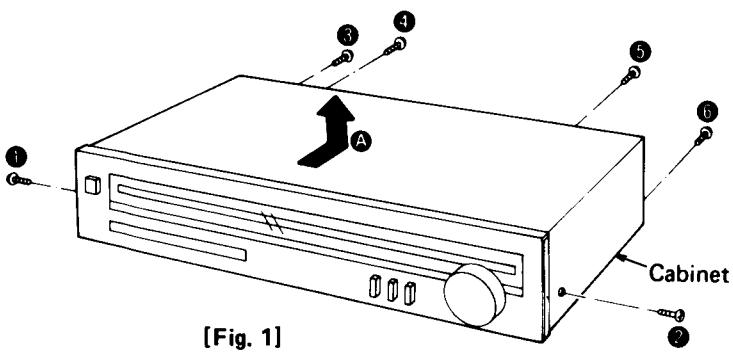
■ LOCATION OF CONTROLS



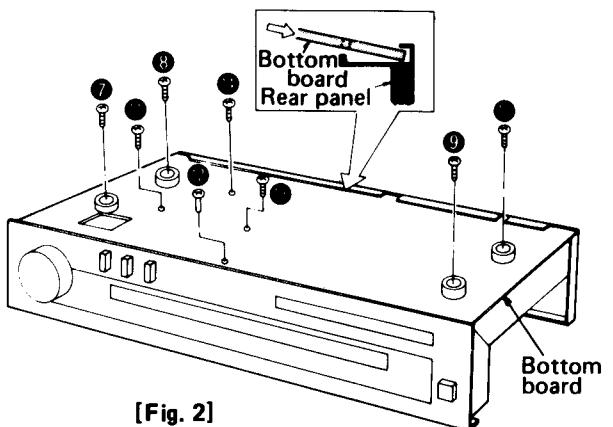
■ DISASSEMBLY INSTRUCTIONS

● How to remove the cabinet and bottom board

1. Remove the 2 setscrews (Fig. 1 : ①, ②) on the side and 4 setscrews (Fig. 1 : ③ ~ ⑥) on the back of the cabinet.
2. Move the cabinet in the direction of the arrow A in Fig. 1.

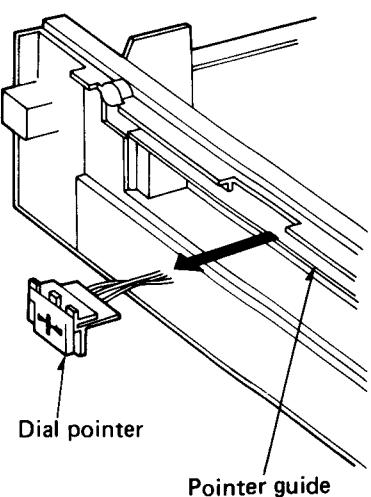
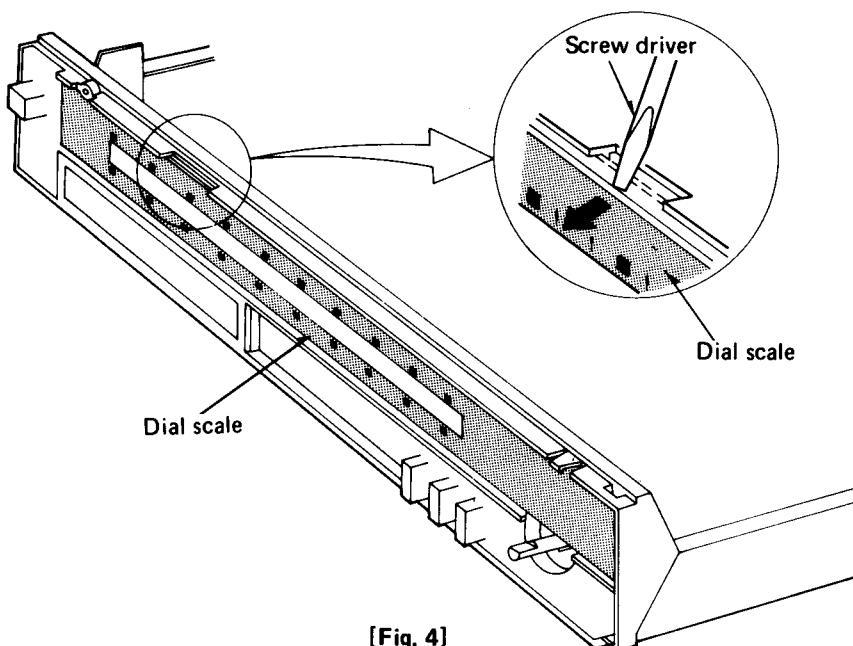
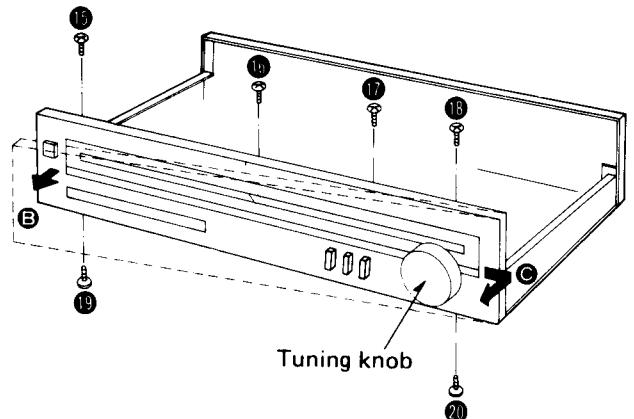


3. To remove the bottom board, remove the 8 setscrews (Fig. 2 : ⑦ ~ ⑯) of the bottom board.
4. Remove the bottom board.
5. When installing the bottom board, the board in the groove provided in the rear panel and then tighten the setscrews. (Fig. 2)



● How to remove the dial pointer

1. Remove the tuning knob.
2. Remove the 6 setscrews (Fig. 3 : ⑮ ~ ㉐) of the front panel. Then move the front panel in the direction of the arrow B and C in Fig. 3.
3. The dial scale is secured on the front chassis with both side adhesive tape. It can be removed by using a screwdriver or the like as illustrated in Fig. 4.
4. The dial pointer is attached to the pointer guide. It can be removed by pulling toward you. (in Fig. 5)

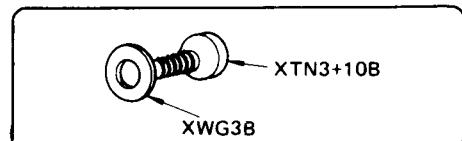


* Since standardized parts are mentioned in the parts list, they are sometimes different in Part No. and Color from the product parts.

Screw No.	Type	Color	Product Part No.	Figure No.
①, ②	⊕ 4 x 8 mm, Tapping	Silver	XTB4+8FFN	Fig. 1
③ ~ ⑥	⊕ 3 x 8 mm, Tapping	Silver	XTB3+8BFN	Fig. 1
⑦ ~ ⑩	⊕ 3 x 12 mm, Tapping (With plain washer)	Red	XTW3+12HFYR	Fig. 2
⑪ ~ ⑭	⊕ 3 x 10 mm, Tapping (With plain washer)	Black	XTW3+10HFZ	Fig. 2
⑯ ~ ⑳	⊕ 3 x 8 mm, Tapping	Gold	XTB3+8B	Fig. 3

Note: Setscrews ⑪ and ⑭ are plain washer-attached screws (Part No. : XTW3+10HFZ).

When substituting, use a 3 x 10mm tapping screw (Part No. : XTN3+10B) and plain washer (Part No. : XWG3B) as shown in Fig. 6.

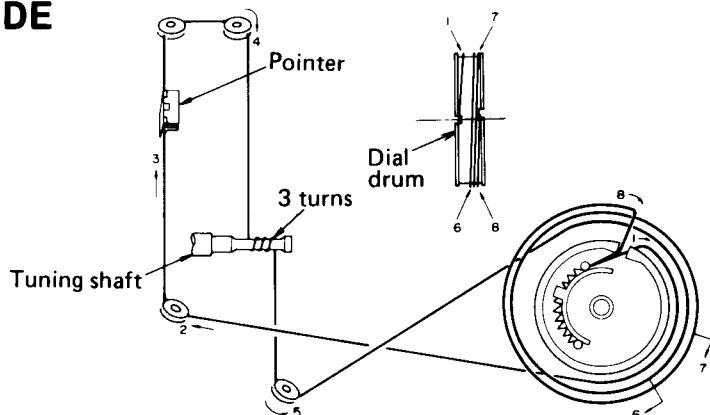


[Fig. 6]

DIAL CORD INSTALLATION GUIDE

For threading a fresh cord, proceed as follows.

1. Prepare a fresh cord more than 180 cm (70-15/16") in length.
2. Bring the variable capacitor into a state where the drum is completely turned to the right (maximum capacity and lowest frequency for the variable capacitor).
3. Direct the cord in the order from 1 to 8.
4. Stretch the cord in such a tension as the spring length is elongated by 1.5 times that of the original state.
5. Fix the knot of the cord with the bond.



MEASUREMENTS AND ADJUSTMENTS English

Setting and Equipment used

- | | |
|---|--|
| 1. AC and DC electronic voltmeters (VTVM). | 7. FM muting/FM mode switch off/FM mono |
| 2. AM signal generator (AM-SG) | 8. Maintain line voltage at rated voltage. |
| 3. FM signal generator (FM-SG). | 9. 300Ω FM dummy antenna. Refer to fig. 7. |
| 4. Oscilloscope | 10. Output of signal generator should be no higher than necessary to obtain an output reading. |
| 5. Frequency counter (19kHz and 108MHz measurable). | |
| 6. Band selector switch. (AM (AM adjustment.)
(FM (FM adjustment)) | |

Preparation of FM signal generator (FM-SG)

- | | |
|--|---|
| 1. Connect stereo modulator to FM-SG. | 3. The standard input of the set is 60 dB (1mV), 400 Hz 100% modulation (Because of using dummy antenna, SG output must be 12 dB plus (IHF). That is, when input is 60 dB, SG output is to be 72 dB.) |
| 2. Apply SG output to antenna terminal of the set through 300Ω FM dummy antenna. | |

Step
No.

Step No.	AM-SIGNAL GENERATOR					REMARKS
	CONNECTION	FREQUENCY	DIAL SETTING	INDICATOR (VTVM or SCOPE)	ADJUSTMENT POINTS	
AM-IF ADJUSTMENT						
1	Connect AM-SG to AM antenna terminal through 200pF capacitor. Common to chassis. (Powerful input)	450kHz (30% Mod. with 400 Hz)	Point of non-interference	Connect AC VTVM or scope to "OUTPUT" terminals.	T201 (1st IFT) T202 (2nd IFT)	• Adjust the input frequency and adjustment points so that the output becomes maximum.

AM/FM SIGNAL GENERATOR		DIAL SETTING	INDICATOR (VTVM or SCOPE)	ADJUSTMENT POINTS	REMARKS
Step No.	CONNECTION	FREQUENCY	AM-RF ADJUSTMENT		
2	Connect AM-SG to AM antenna terminal through 200pF capacitor. Common to chassis. (Weak input)	600kHz (30% Mod. with 400 Hz)	600kHz	Connect AC VTVM or scope to "OUTPUT" terminals.	L252 (AM OSC Coil) L250 (AM ANT Coil)
		1500kHz (30% Mod. with 400 Hz)	1500kHz	Connect AC VTVM or scope to "OUTPUT" terminals.	CT202 (AM OSC Trimmer) CT201 (AM ANT Trimmer)
FM-IF ADJUSTMENT					
4	_____	No Signal	Point of non-interference	Connect DC VTVM to R109 resistor (Refer to Fig. 8)	T101 (Discr. IFT)
FM-RF ADJUSTMENT					
5	Connect to FM 300Ω antenna terminal through 300Ω FM dummy antenna.	90MHz (100% Mod. with 400 Hz) weak input.	90MHz	Connect scope to "OUTPUT" terminal.	L4 (OSC Coil) L1 (ANT Coil) L2 (RF DET Coil)
		106MHz (100% Mod. with 400 Hz) weak input.	106MHz	Connect scope to "OUTPUT" terminal.	CT3 (OSC Trimmer) CT1 (ANT Trimmer) CT2 (RF DET Trimmer)
FM MPX V.C.O ADJUSTMENT					
USING A FREQUENCY COUNTER			USING ALTERNATE SYSTEM		
7	1. 100MHz 60 dB Non-modulated mono signal applied to set. 2. FM muting/FM mode switch to "on/FM auto". 3. Connect frequency counter to VR301 through resistor (100kΩ). 4. Adjust VR301 to 19kHz ± 30 Hz.			1. Apply stereo signal from generator or stereo station to tuner. 2. Adjust VR301 until stereo indicator lights up. Cement arm of VR301 as shown in fig. 10.	

■ MESSUNGEN UND JUSTIERUNGEN ■ Deutsch

(Für Deutschland)

• **Stellungen und zu benutzende Geräte**

1. Elektronische Voltmeter für Wechsel- und Gleichstrom (VTVM).
2. AM (MW)-Meßsender (AM-SG)
3. UKW-Meßsender (FM-SG)
4. Oszilloskop
5. Signalfrequenzmesser (meßbar für 19kHz und 108MHz).
6. Bereichsschalter (AM (MW Abgleich))
..... (FM (UKW Abgleich))
7. FM Muting/Mode Schalter. off/FM mono.
8. Die Netzspannung auf ihren Sollwert einstellen.
9. UKW-Kunstantenne, 300 ohm ... Vgl. Abb. 1.
10. Der Ausgang des Meßsenders darf nicht höher sein als unbedingt notwendig für eine gute ablesung.

• **Vorbereitung AM UKW-Meßsender (FM-SG)**

1. Stereo-Modulator an FM-SG anschließen.
2. SG-Ausgang über 300-ohm UKW Kunstantenne an den Antenneneingang des Gerätes schließen.
3. Der normale Eingang des Gerätes beträgt 60 dB (1mV), 400 Hz 100% Modulation. (Wegen Verwendung der Kunstantenne muß der Signalausgang 12 dB plus (IHF) sein: d.h. beim Eingang von 60 dB soll der Signalausgang 72 dB sein.)

AM MESSENDER

SKALENZEI-
GEREIN-
STELLUNG
DES TUNER

ANZEIGEGEIRÄT
(Röhrengleichvoltmeter oder
Oszilloskop)

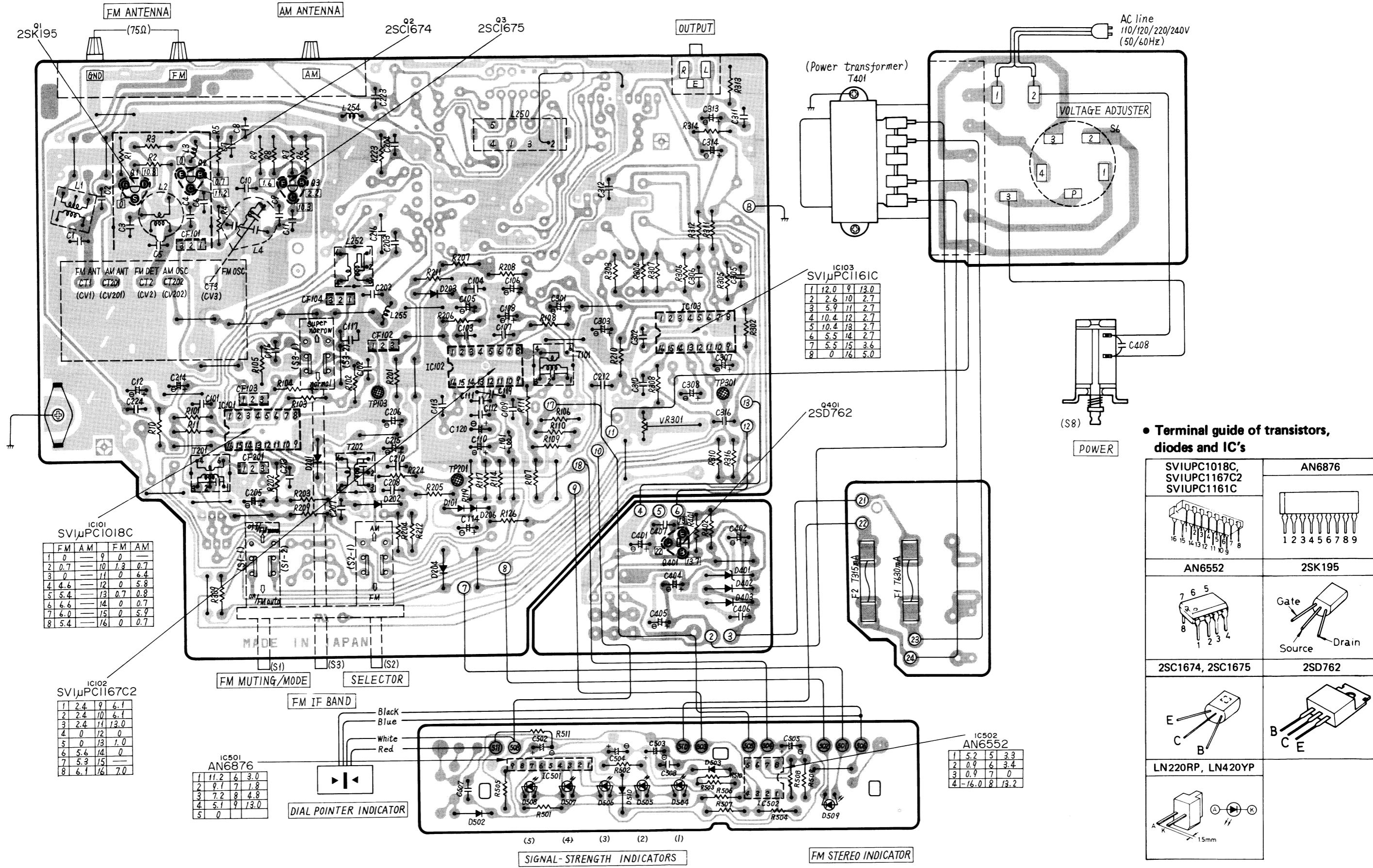
ABGLEICHSPUNKTE

BEMERKUNGEN

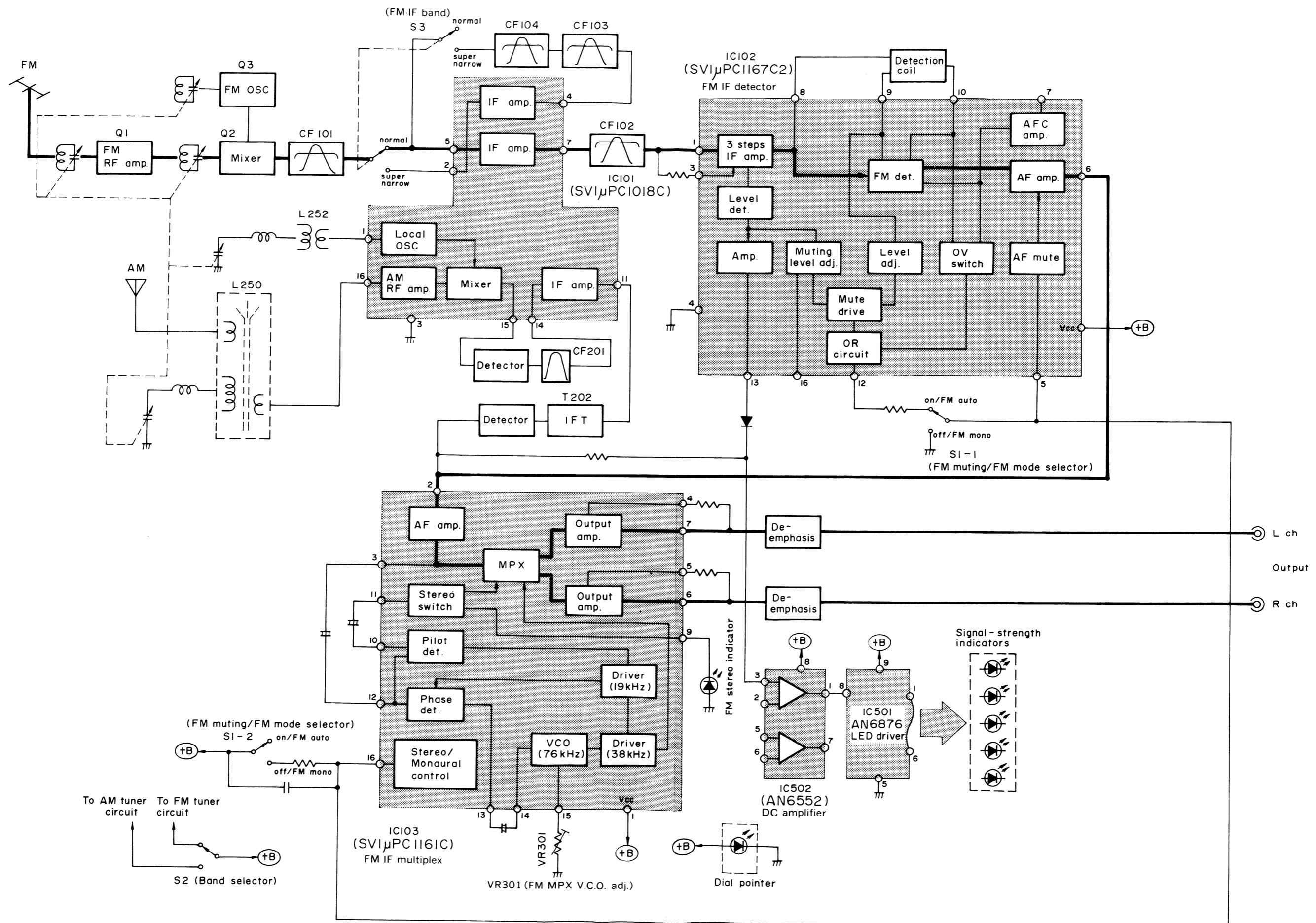
AM (MW)-ZF-ABGLEICH

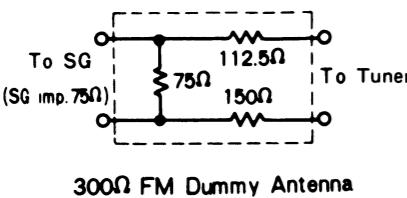
Einen MW-Signalgenerator über einen 200pF Kondensator mit dem MW-Antenneneingang verbinden. Die gemeinsame Leitung mit dem Chassis verbinden. (Starker Eingang)	450kHz (400 Hz Modulat., 30%)	Kein Empfang	Wechselstrom Röhrengleichvoltmeter oder Oszilloskop über den Ausgang "OUTPUT" schließen.	T201 (1. IFT) T202 (2. IFT)	Die Eingangsfrequenz und die Einstellungspunkte so justieren, daß der Ausgang den maximalen Wert erreicht.
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■ CIRCUIT BOARDS AND WIRING CONNECTION DIAGRAM

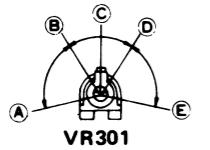


■ BLOCK DIAGRAM



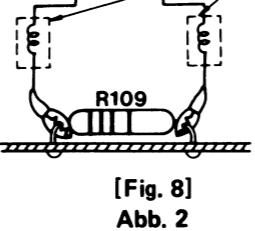
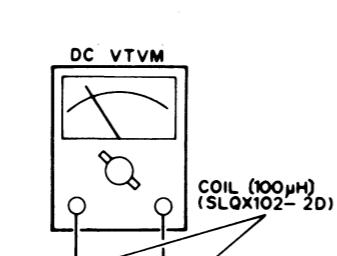


[Fig. 7]
Abb. 1



A – B, D – E: Stereo OFF Position.
B – D: Stereo ON Position
(Indicator Lighting).
C: Adjust Point of Pilot Circuit.

[Fig. 10]
Abb. 4



[Fig. 8]
Abb. 2



AF output wave form
[Fig. 9]
Abb. 3

REPLACEMENT PARTS LIST...Electrical Parts

- Notes:**
- Part numbers are indicated on most mechanical parts. Please use this part number for parts orders.
 - Important safety notice:
Components identified by Δ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

3. Bracketed indications in Ref. No. columns specify the area. Parts without these indications can be used for all areas.

Ref. No.		Part No.	Part Name & Description
INTEGRATED CIRCUIT			
IC101		RVIUPC1018CF	IC, FM IF/AM RF Amplifier and AM Converter
IC102		SVIUPC1167C2	IC, FM IF Detector
IC103		SVIUPC1161C	IC, FM Multiplex
IC501		AN6876	IC, LED Driver
IC502		AN6552F	IC, DC Amplifier

TRANSISTORS		
Q1	2SK195-H2	Transistor, FM RF Amplifier [FET]
Q2	2SC1674-M	Transistor, FM Mixer
Q3	2SC1675-L	Transistor, FM Oscillator

DIODES		
D101, 202, 206	20A90	Diode
D201, 203, 204	MA162A	Diode
D401	SVDEQA0113RA	Diode, 13V Zener
D402, 403	SVDSR1K2	Rectifier
D502, 503, 510	MA162A	Diode
D504 ~ 508	LN420YP	Light Emitting Diode, Yellow
D509	LN220RP	Light Emiting Diode, Red

COILS and TRANSFORMERS		
L1	SLA4N15	Coil, FM Antenna
L2	SLD4P57-P	Coil, FM RF Detector
L3	ELQ5A77	Coil, Choke

Ref. No.		Part No.	Part Name & Description
CERAMIC FILTERS			
CF101, 102	{	SVFE107MM-A	Ceramic Filter, FM 10.7MHz Red
		SVFE107MM-B	Ceramic Filter, FM 10.68MHz Blue
		SVFE107MM-C	Ceramic Filter, FM 10.72MHz Orange
CF103, 104	{	SVFE107MZ2-A	Ceramic Filter, FM 10.7MHz Red
		SVFE107MZ2-B	Ceramic Filter, FM 10.675MHz Blue
		SVFE107MZ2-C	Ceramic Filter, FM 10.725MHz Orange
(Use pair ranks as same as CF101, CF102, CF103, and CF104)			
CF201		SVFSFU450B3	Ceramic Filter, AM 457kHz
VARIABLE CAPACITOR			
CV1~3, 201, 202		ECV5MD34X71G	Variable Capacitor, FM & AM

Ref. No.		Part No.	Part Name & Description
VARIABLE RESISTOR			
VR301		EVTS3MA00B53	FM MPX VCO Adjustment

Ref. No.		Part No.	Part Name & Description
FUSES			
F1	Δ	XBA2C06TR0	Fuse, T630mA (250V)
F2	Δ	XBA2C03TR0	Fuse, T315mA (250V)

Ref. No.		Part No.	Part Name & Description
SWITCHES			
S1, 2		SSH2009	Switch, FM/AM Selector, Muting
S3		SSH187-1	Switch, FM IF Band
S6	Δ	ESE372	Switch, Voltage Selector
S8	Δ	ESB90619A	Switch, Power Source

Ref. No.		Part No.	Part Name & Description
RESISTORS			
R1		ERD25TJ104	Carbon, 1/4W, 100kΩ, $\pm 5\%$
R2		ERD25FJ220	Carbon, 1/4W, 22Ω, $\pm 5\%$
R3		ERD25FJ221	Carbon, 1/4W, 220Ω, $\pm 5\%$
R4		ERD26TJ474	Carbon, 1/4W, 470kΩ, $\pm 5\%$
R5		ERD25FJ471	Carbon, 1/4W, 470Ω, $\pm 5\%$
R6		ERD26TJ473	Carbon, 1/4W, 47kΩ, $\pm 5\%$
R7		ERD25FJ102	Carbon, 1/4W, 1kΩ, $\pm 5\%$
R8		ERD25FJ103	Carbon, 1/4W, 10kΩ, $\pm 5\%$
R9		ERD26TJ102	Carbon, 1/4W, 1kΩ, $\pm 5\%$
R10		ERD25FJ181	Carbon, 1/4W, 180Ω, $\pm 5\%$

Ref. No.		Part No.	Part Name & Description
RESISTORS			
R11		ERD25TJ104	Carbon, 1/4W, 100kΩ, $\pm 5\%$
R101		ERD25FJ661	Carbon, 1/4W, 560Ω, $\pm 5\%$
R102		ERD25FJ471	Carbon, 1/4W, 470Ω, $\pm 5\%$
R103		ERD25FJ331	Carbon, 1/4W, 330Ω, $\pm 5\%$
R104		ERD25FJ471	Carbon, 1/4W, 470Ω, $\pm 5\%$
R105		ERD25FJ680	Carbon, 1/4W, 68Ω, $\pm 5\%$
R106		ERD25TJ184	Transformer, FM IF
R107		ERO25CKF3002	Transformer, AM IF
R108		ERD25TJ393	Transformer, AM IF
R109		ERD25FJ682	Transformer, AM IF
R110	Δ	ERD25FJ333	Transformer, Power Source
R111	Δ	ERD25FJ182	Transformer, Power Source

Ref. No.		Part No.	Part Name & Description
RESISTORS			
R114		ERD25TJ333	Carbon, 1/4W, 33kΩ, $\pm 5\%$
R117		ERD25TJ123	Carbon, 1/4W, 12kΩ, $\pm 5\%$
R119		ERD25TJ563	Carbon, 1/4W, 56kΩ, $\pm 5\%$
R126		ERD25FJ392	Carbon, 1/4W, 3.9kΩ, $\pm 5\%$
R201		ERD25FJ103	Carbon, 1/4W, 10kΩ, $\pm 5\%$
R202		ERD25FJ392	Carbon, 1/4W, 3.9kΩ, $\pm 5\%$
R203		ERD25TJ333	Carbon, 1/4W, 33kΩ, $\pm 5\%$
R204		ERD25FJ272	Carbon, 1/4W, 2.7kΩ, $\pm 5\%$
R205		ERD25FJ471	Carbon, 1/4W, 470Ω, $\pm 5\%$
R206		ERD25FJ271	Carbon, 1/4W, 270Ω, $\pm 5\%$
R207, 208		ERD25TJ104	Carbon, 1/4W, 100kΩ, $\pm 5\%$
R209		ERD25FJ102	Carbon, 1/4W, 1kΩ, $\pm 5\%$
R210		ERD25TJ273	Carbon, 1/4W, 27kΩ, $\pm 5\%$
R211		ERD25TJ104	Carbon, 1/4W, 100kΩ, $\pm 5\%$
R212		ERD25FJ332	Carbon, 1/4W, 3.3kΩ,

ST-S2 ST-S2

Nr.	AM/UKW MESSENDER		SKALENZEIGEGERÄT (Röhrengleichrichter oder Oszilloskop)	ABGLEICHSPUNKTE	BEMERKUNGEN	
	ANSCHLUSS	FREQUENZ	GEREIN- STELLUNG DES TUNER			
AM (MW)-HF-ABGLEICH						
2	Einen MW-Signalgenerator über einen 200pF Kondensator mit dem MW-Antenneneingang verbinden. Die gemeinsame Leitung mit dem Chassis verbinden. (Schwacher Eingang)	600kHz (400 Hz Modulat., 30%)	600kHz	Wechselstrom Röhrengleichrichter oder Oszilloskop über den Ausgang "OUTPUT" schließen.	L252 (Osc. Spule) L250 (Ant. Spule)	<ul style="list-style-type: none"> Auf max. Ausgang abgleichen. L250 (Spule) wird abgleichen, in dem die Spule am Ferritstab entlang geschoben wird.
		1500kHz (400 Hz Modulat., 30%)	1500kHz	Wechselstrom Röhrengleichrichter oder Oszilloskop über den Ausgang "OUTPUT" schließen.	CT202 (Osc. Trimmer) CT201 (Ant. Trimmer)	<ul style="list-style-type: none"> Auf max. Ausgang abgleichen. Schritt (2) und (3) sind zu wiederholen.
UKW-ZF-ABGLEICH						
4	Kein Signal	Kein Empfang	Gleichspannungsmesser über den Ausgang R109 widerstand schließen (Vgl. Abb. 2)	T101 (Diskriminator FT)	<ul style="list-style-type: none"> FM muting/FM mode-Schalter auf "on/FM auto" stellen. Den Kern von T101 so justieren, daß die gemessene Spannung im signallosen Modus 0V im 300mV Bereich beträgt. 	
UKW-HF-ABGLEICH						
5	87.5MHz (400 Hz Modulat., 100%) Schwacher Eingang	87.5MHz (Frequenzmin.)	Oszilloskop über den Ausgang "OUTPUT" schließen.	L4 (Osc. Spule)	<ul style="list-style-type: none"> Einen schwachen Eingang geben, bei dem Geräusch in der Ausgangswellenform enthalten wird. So einstellen, daß die Ausgangswellenform vertikal symmetrisch wird. (Abb. 3) Die Einstellung von (5), (6) und (7) wieder holen, bis die Frequenz mit der Skala übereinstimmt. 	
	Meßsender über eine Kunstantenne an den UKW-Antenneneingang schließen.	90MHz (400Hz Modulat., 100%) Schwacher Eingang	90MHz	Oszilloskop über den Ausgang "OUTPUT" schließen.	L1 (Ant. Spule) L2 (Det. Spule)	
	106MHz (400 Hz Modulat., 100%) Schwacher Eingang	106MHz	Oszilloskop über den Ausgang "OUTPUT" schließen.	CT3 (Osc. Trimmer) CT1 (Ant. Trimmer) CT2 (Det. Trimmer)		
UKW-STEREO-DEKODER-ABGLEICH						
UNTER VERWENDUNG EINES ZÄHLERS		ALTERNATIV-MEß METHODE				
1. Unmoduliertes Mono-Signal 100MHz in das Gerät speisen. 2. FM muting/mode-Schalter auf "on/FM auto" stellen. 3. Zähler über einen Widerstand 100k ohm an TP301 schließen. 4. VR301 auf 19kHz ± 30 Hz einstellen.		<ol style="list-style-type: none"> 1. Stereosignal entweder von einem Stereogenerator oder einem Sender einspeisen. 2. VR301 so einstellen, bis die Stereolampe auf leuchtet. Schleifer von VR301 sichern, wie in Abb. 4 gezeigt. 				

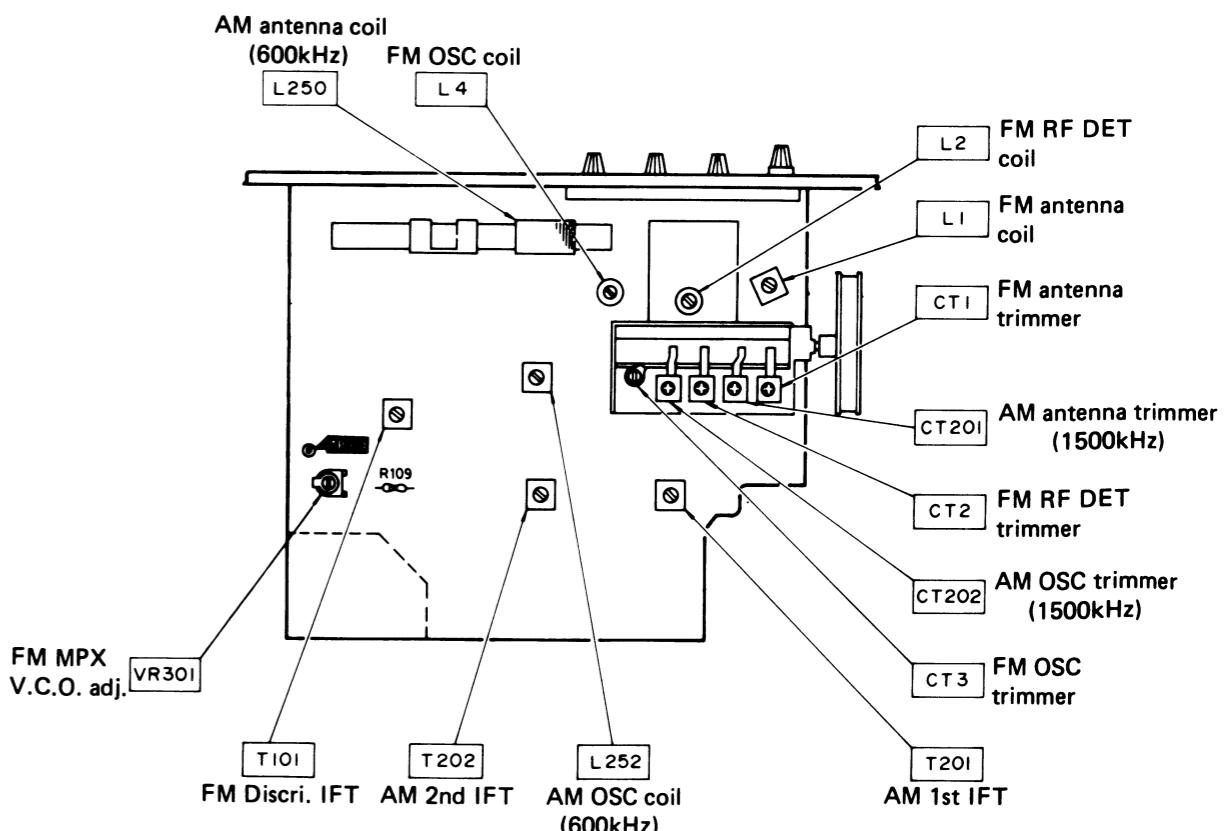
■ MESURAGES ET RÉGLAGES

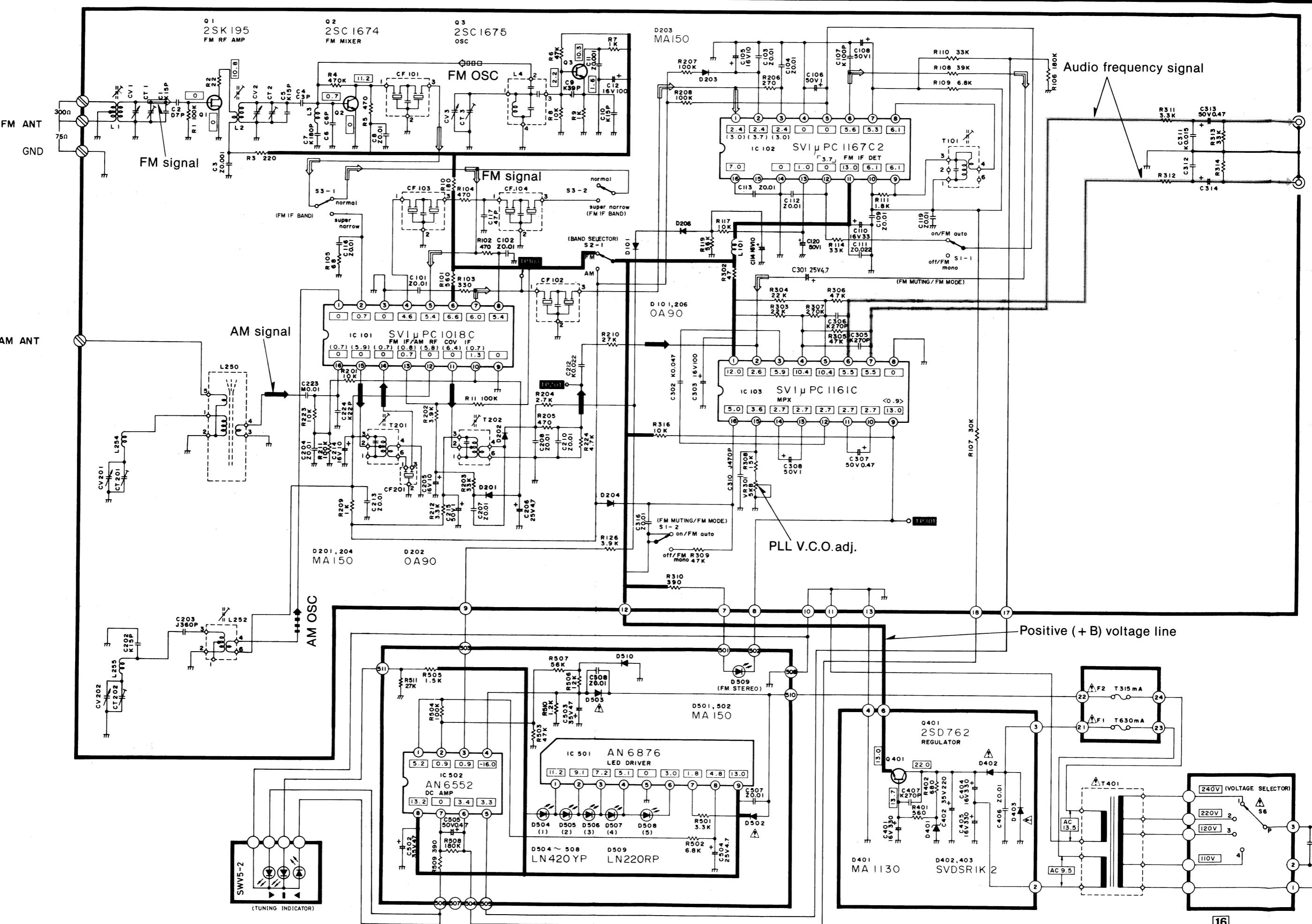
Français

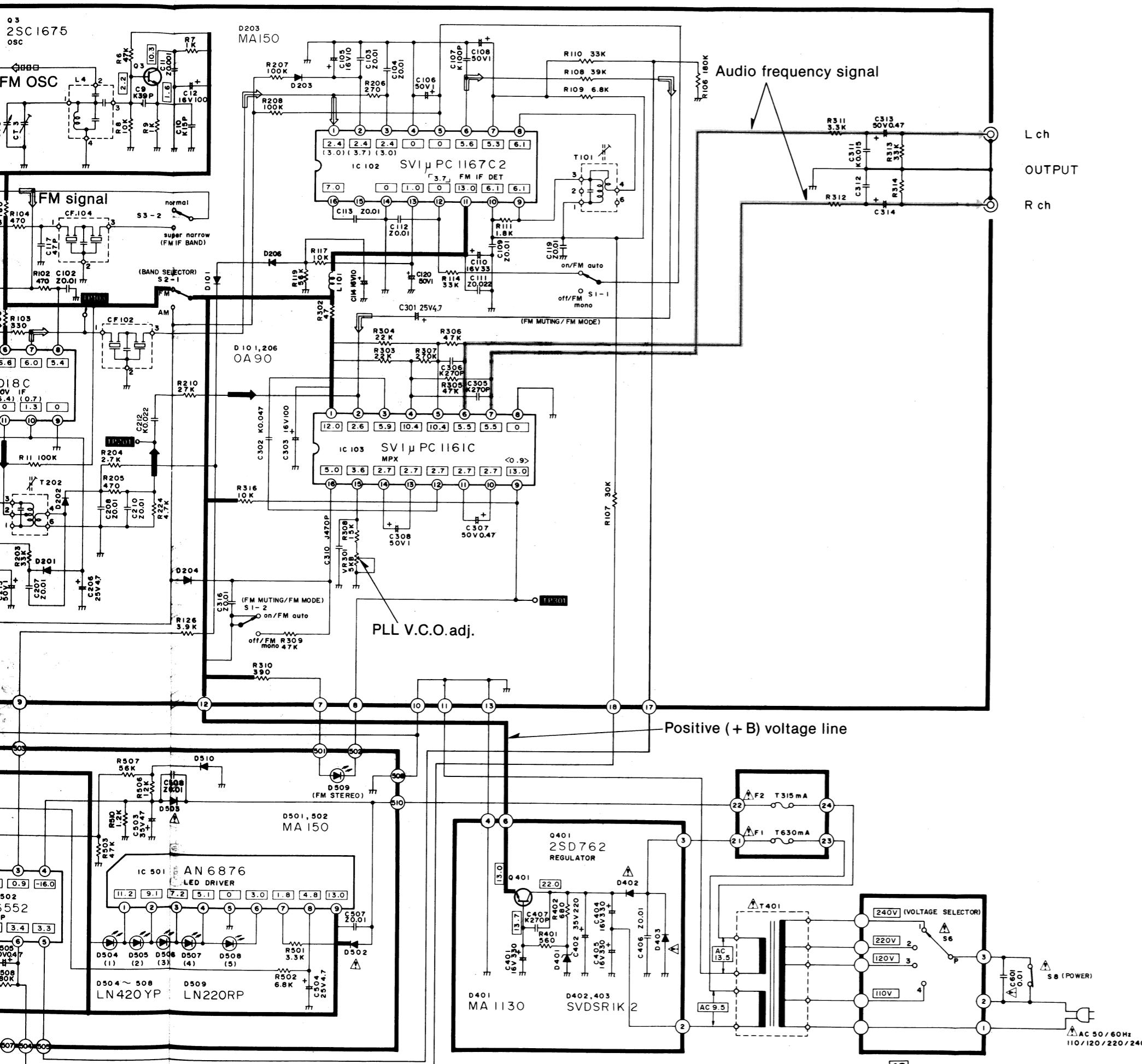
Réglage et équipement utilisé <ol style="list-style-type: none"> 1. Voltmètres électronique de courant alternatif et de courant continu (VTVM). 2. Générateur du signal AM (AM-SG). 3. Générateur du signal FM (FM-SG). 4. Oscilloscope 5. Compteur de fréquence (19kHz et 108MHz mesurable). 6. Sélecteur de gamme. { AM (Alignment AM) FM (Alignment FM)} 					
Préparation du générateur de signal FM (FM-SG) <ol style="list-style-type: none"> 1. Brancher la commande de réglage stéréophonique à FM-SG. 2. Alimenter la sortie SG à la borne de l'antenne de l'appareil, par l'antenne fictive FM, 300 ohms. 					
AM GENERATEUR					
BRANCHEMENT	FREQUENZ	AIGUILLE SUR LE CADRAN	INDICATEUR (VOLTMETRE ELECTRONIQUE OSCILLOSCOPE)	POINTS DE REGLAGE	OBSERVATIONS
RÉGLAGE DE FI-AM					
No. 1	Brancher le AM-SG à la borne de l'antenne AM par un condensateur de 200pF. Commun au châssis (Entrée sous puissante)	450kHz (modulé à 30% par 400 Hz)	Point sans signal	C.A voltmètre électronique ou oscilloscope sur prise de sortie de l'appareil.	T201 (1 transfo FI) T202 (2 transfo FI)
					<ul style="list-style-type: none"> Régler la fréquence d'entrée et les points de réglage de telle sorte que la sortie devienne maximale.

AM/FM GENERATEUR BRANCHEMENT	FREQUENZ	AIGUILLE SUR LE CADRAN	INDICATEUR (VOLTMETRE ELECTRONIQUE OSCILLOSCOPE)	POINTS DE REGLAGE	OBSERVATIONS
RÉGLAGE DE RF-AM					
2	600kHz (modulé à 30% par 400 Hz)	600kHz	C.A. voltmètre électronique ou oscilloscope sur prise de sortie de l'appareil.	L252 (bobine OSC) L250 (bobine ANT)	<ul style="list-style-type: none"> Réglez au maximum de signal de sortie. Régler L250 (bobine AM) en déplaçant la bobine le long du noyau de ferrite.
3	1500kHz (modulé à 30% par 400 Hz)	1500kHz	C.A. voltmètre électronique ou oscilloscope sur prise de sortie de l'appareil.	CT202 (trimmer OSC) CT201 (trimmer ANT)	<ul style="list-style-type: none"> Réglez au maximum de signal de sortie. Recommencez les étapes (2) et (3).
RÉGLAGE DE FI-FM					
4	Sans signal	Point sans signal	C.C. voltmètre sur prise R109 résistance. (Voir la Fig. 8)	T101 (Transfo FI discr.)	<ul style="list-style-type: none"> Commutateur de silencieux sur "on/FM auto". Régler le noyau T101 de telle sorte que le voltage mesuré dans le mode sans signal, soit de 0V dans la gamme des 300mV.
RÉGLAGE DE RF-FM					
5	90 MHz (modulé à 100% par 400 Hz)	90 MHz	Oscilloscope sur prise de sortie du tuner.	L4 (bobine OSC) L1 (bobine ANT) L2 (bobine DET)	<ul style="list-style-type: none"> Appliquer une entrée faible de telle sorte que le parasite soit compris dans la forme de l'onde de sortie. Faire le réglage de telle sorte que la forme de l'onde de sortie soit verticalement symétrique. (Voir fig. 9)
6	106 MHz (modulé à 100% par 400 Hz)	106 MHz	Oscilloscope sur prise de sortie du tuner.	CT3 (trimmer OSC) CT1 (trimmer ANT) CT2 (trimmer DET)	<ul style="list-style-type: none"> Refaire les réglages (5) et (6), jusqu'à ce que la fréquence corresponde correctement avec l'échelle du cadran.
RÉGLAGE PILOTE MULTIPLEX FM					
AVEC UN ERÉQUENCEMÉTRE			PAR UN OUTRE SYSTÈME		
1. Signal mono 100MHz non modulé appliqué à l'appareil. 2. Commutateur de silencieux sur "on/FM auto". 3. Branchez le fréquencemètre sur TP301 à travers une 4. Régler VR301 sur 19kHz ± 30 Hz.			1. Appliquez à l'appareil un signal stéréo provenant d'un générateur ou de la réception d'un émetteur. 2. Régler VR301 jusqu'à ce que l'indicateur de stéréophonic s'allume. Collez le curseur le VR301 comme indiqué sur la fig.10		

■ ADJUSTMENT POINTS







■ SCHEMATIC DIAGRAM

(This schematic diagram may be modified at any time with the development of new technology.)

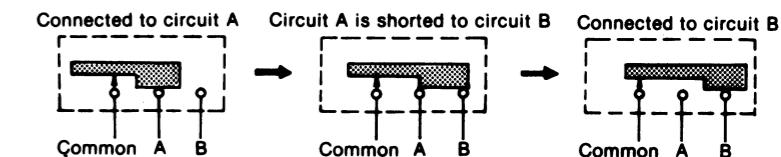
Notes:

1. S1-1, 1-2 : FM muting/FM mode selector switch in "on/FM auto" position.
on/FM auto ← off/FM mono
2. S2-1 : Band selector switch in "FM" position.
FM ← AM
3. S3-1, 3-2 : FM IF-band selector switch in "normal" position.
normal ← super narrow
4. S6 : Voltage selector switch in "240V" position.
④ 110V ← ③ 120V ← ② 220V ← ① 240V
Power source switch in "on" position.
5. S8 : Indicated voltage values are the standard values for the unit measured by the DC electronic circuit tester (high-impedance) with the chassis taken as standard. Therefore, there may exist some errors in the voltage values, depending on the internal impedance of the DC circuit tester.
6. * Figures in stand for DC voltage in FM/AM signal reception mode.
7. * Figures in stand for DC voltage in FM stereo signal reception mode.
8. * Figures in stand for DC voltage in FM (no signal) muting to on mode.
9. * Figures in stand for DC voltage with the band selectors circuit set at AM.
10. Signal lines
 - FM signal
 - Audio frequency signal
 - Positive (+B) voltage line
 - AM signal
11. Important safety notice:
Components identified by Δ make have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

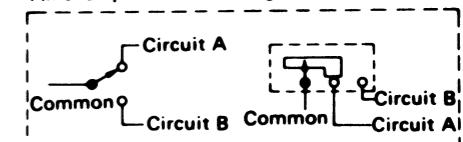
Shorting Switch

This unit uses a shorting switch. As illustrated below, the circuit is shorted to the next circuit without being opened.

In the circuit diagram, the shaded area represents the common terminal.



An example of circuit diagram



■ REPLACEMENT PARTS LIST...Cabinet & Chassis Parts

- Notes:**
- Part numbers are indicated on most mechanical parts.
Please use this part number for parts orders.
 - Important safety Notice:
Components identified by Δ mark have special characteristics important for safety.
When replacing any of these components, use only manufacturer's specified parts.
 - K -marked parts are used for black only, while O -marked parts are for silver type only.

- Parts other than K - and O -marked are used for both black and silver types.
- Bracketed indications in Ref. No. columns specify the area.
Parts without these indications can be used for all areas.

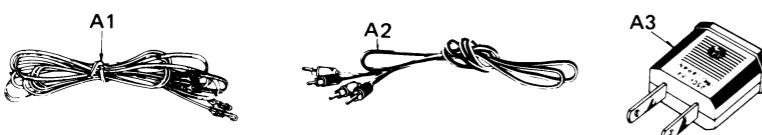
Black type model No. : ST-S2(K)

Ref. No.	Part No.	Part Name & Description
CABINET and CHASSIS PARTS		
1 1	O SYW513 K SYW513-1	Front Panel Ass'y Front Panel Ass'y (Black)
2 3 4 5 6 7 8 9	SBN1043 SHP671-1 SBC337 SDZ051-2 SWV5-2 SHP15-2 SBC409 SGU233	Knob, Tuning Spacer, Knob Button, Power Source Cord, Dial 180 cm Pointer, Dial Spacer, Pointer Button, Push Switch Transparent Cover
10 10 11 11	O SUFTS2E K SUFTS2KE O SKC790S K SKC790B	Front Sub Panel Ass'y Front Sub Panel Ass'y (Black) Cabinet Cover Cabinet Cover (Black)
12 13 14 15 16 17 18 19 20 21 22 23	RJT202B SJT347 SDR3 SUR125 SUG67 SUB71 SUB69 SDT8083 SUR123 SHE73 SJF3247-1N	Terminal Terminal, Fuse Roller, Dial Cord Bracket, Roller Guide, Pointer Coupling Rod Coupling Rod Shaft, Tuning Ass'y (W/Flywheel) Bracket, Roller Spacer, PCB Terminal, Output
24 [EX, EA] only 24 [Ei] only	SGPTS2E SGP2630-1F SGP2630-1K	Rear Panel (Made in Japan) Rear Panel (Made in Japan) Rear Panel (Made in Singapore)
25	SHR127	Bushing, AC Cord
26 [XL] only 26 [XL] only	Δ SJA88 Δ QFC1208M	AC Cord AC Cord
27 28 29 30 31 32 33	SHR401-1 SJF4419-4 SHG711 SDD47-1 SDSA4121 SKU9110 SKL249	Lock Pin, Terminal Terminal Spacer Dram, Dial Spring, Dial Bottom Board Foot

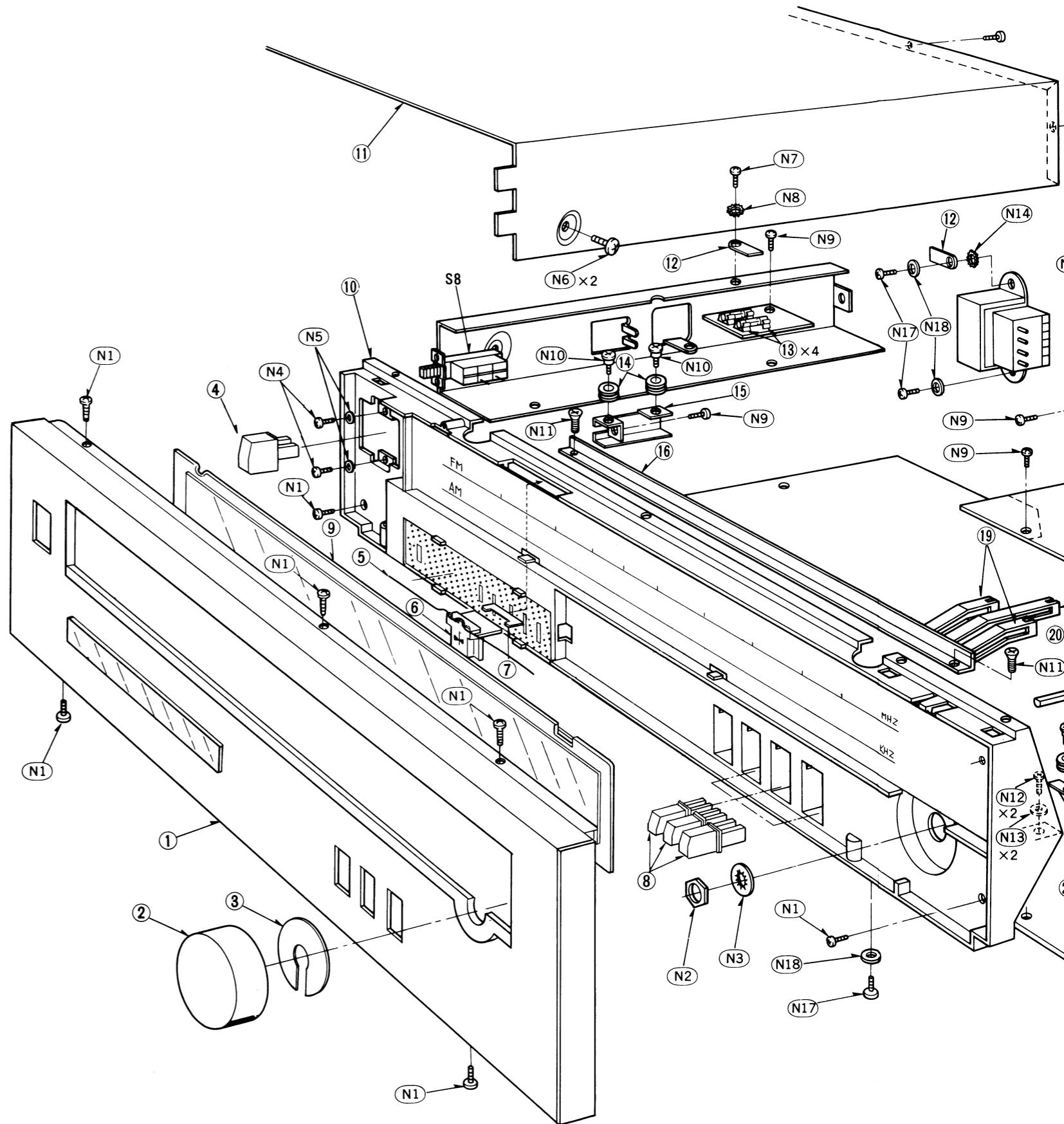
Areas

- * [EX] is available in Scandinavia.
- * [EH] is available in Holland.
- * [EA] is available in Austria.
- * [Ei] is available in Italy.
- * [XA] is available in Southeast Asia, Oceania, Africa, Middle Near East and Central South America.
- * [XL] is available in Australia.

● Accessories



■ EXPLODED VIEWS



■ EXPLODED VIEWS

(K)

Name & Description

+ 3 x 8

Toothed Lock, φ11

φ3

+ 4 x 8

+ 3 x 8

Toothed Lock, φ3

+ 3 x 8

+ 3 x 8

+ 3 x 10

Toothed Lock, φ3

+ 3 x 8

+ 3 x 10

+ 3 x 8

+ 3 x 10

+ 3 x 12

Antenna

Power

Printed Matter

Made in Singapore)

