

Service Manual

Stereo Integrated DC Amplifier

SU-8055

(X), (XA), (XAL), (XGH),
(E), (EG), (XE), (EB), (XGF)

SU-8055K

(X), (XA), (XAL), (XGH),
(E), (EG), (EB)

SU-8055

A02111



SU-8055K

* The models SU-8055 (X, XA) and SU-8055K (X, XA) are available in Asia, Latin America, Middle East and Africa only.

* The models SU-8055 (XAL) and SU-8055K (XAL) are available in Australia only.

* The models SU-8055 (XGH) and SU-8055K (XGH) are available in Holland only.

* The models SU-8055 (E, EG) and SU-8055K (E, EG) are available in Scandinavia and European only.

* The model SU-8055 (XE) is available in United Kingdom only.

* The models SU-8055 (EB) and SU-8055K (EB) are available in Belgium only.

* The model SU-8055 (XGF) is available in France only.

TECHNICAL SPECIFICATIONS

Specifications are subject to change without notice for further improvement.

[DIN 45 500]

AMPLIFIER SECTION

1 kHz continuous power output both channels driven	2 x 56 W (4Ω), 2 x 50 W (8Ω)
40 Hz ~ 16 kHz continuous power output both channels driven	2 x 48 W (4Ω), 2 x 47 W (8Ω)
20 Hz ~ 20 kHz continuous power output both channels driven	2 x 48 W (4Ω), 2 x 47 W (8Ω)
Power bandwidth both channels driven, -3 dB	5 Hz ~ 30 kHz (4Ω) 5 Hz ~ 40 kHz (8Ω)
Total harmonic distortion	
rated power at 1 kHz	0.03% (4Ω), 0.02% (8Ω)
rated power at 40 Hz ~ 16 kHz	0.03% (4Ω), 0.02% (8Ω)
rated power at 20 Hz ~ 20 kHz	0.03% (4Ω), 0.02% (8Ω)
half power at 20 Hz ~ 20 kHz	0.01% (8Ω)
half power at 1 kHz	0.008% (8Ω)
-26 dB power at 1 kHz	0.15% (4Ω)
50mW power at 1 kHz	0.2% (4Ω)
Intermodulation distortion	
rated power at 250 Hz: 8 kHz = 4:1, 4Ω	0.03%
rated power at 60 Hz: 7 kHz = 4:1, SMPTE, 8Ω	0.02%
Residual hum & noise	0.8 mV (0.8 mV, IHF, A)
Damping factor	18 (4Ω), 36(8Ω)
Input sensitivity and impedance	
PHONO MM	2.5 mV/47 kΩ
PHONO MC	170 μV/100Ω
TUNER, AUX	150 mV/47 kΩ
TAPE 1, REC/PLAY	180 mV/33 kΩ
TAPE 2	150 mV/33 kΩ
PHONO maximum input voltage (1 kHz, RMS)	MM 150 mV MC 6.5 mV

S/N rated power at 4 Ω	PHONO MM 73 dB (IHF, A: 85 dB) PHONO MC 60 dB (IHF, A: 66 dB) TUNER, AUX 86 dB (IHF, A: 97 dB)
-26 dB power at 4 Ω	PHONO MM 62 dB PHONO MC 58 dB TUNER, AUX 63 dB
50 mW power at 4 Ω	PHONO MM 58 dB PHONO MC 56 dB TUNER, AUX 60 dB
Frequency response	PHONO RIAA standard curve 30 Hz ~ 15 kHz, ±0.5 dB TUNER, AUX, TAPE 20 Hz ~ 20 kHz, ±0.5 dB 10 Hz ~ 60 kHz, -1 dB
Tone controls	BASS 50 Hz, +10 dB ~ -10 dB TREBLE 20 kHz, +10 dB ~ -10 dB
High filter	7 kHz, -6 dB/oct
Subsonic filter	30 Hz, -6 dB/oct
Loudness control (volume at -30 dB)	50 Hz, +9 dB
Output voltage and impedance	REC OUT 150 mV REC/PLAY 30 mV/82 kΩ
Channel balance (250 Hz ~ 6300 Hz), AUX	±1.0 dB
Channel separation at 1 kHz, AUX	60 dB
Headphones output level and impedance	440 mV/330Ω
Load impedance	MAIN or REMOTE 4 ~ 16Ω MAIN + REMOTE 8 ~ 16Ω

GENERAL

Power consumption	500 W
Power supply (50 Hz/60 Hz)	110V/120V/220V/240V
Dimensions (W x H x D)	430 x 142 x 255 mm
Weight	7.7 kg

Technics

Matsushita Electric Trading Co., Ltd.
P.O. Box 288, Central Osaka Japan

su-8055/k

TECHNISCHE DATEN Spezifikationen können infolge von Verbesserungen ohne Ankündigung geändert werden.

[DIN 45 500]

VERSTÄRKERTEIL

RMS-Dauerleistung bei 1 kHz beide Kanäle zusammen ausgesteuert	2 x 56 W (4Ω) 2 x 50 W (8Ω)
RMS-Dauerleistung bei 40 Hz ~ 16 kHz beide Kanäle zusammen ausgesteuert	2 x 48 W (4Ω) 2 x 47 W (8Ω)
RMS-Dauerleistung bei 20 Hz ~ 20 kHz beide Kanäle zusammen ausgesteuert	2 x 48 W (4Ω), 2 x 47 W (8Ω)

Leistungsbandbreite beide Kanäle zusammen ausgesteuert, -3 dB	5 Hz ~ 30 kHz (4Ω) 5 Hz ~ 40 kHz (8Ω)
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Harmonische Verzerrungen Nennausgangsleistung bei 1 kHz	0,03% (4Ω), 0,02% (8Ω)
Nennausgangsleistung bei 40 Hz ~ 16 kHz	0,03% (4Ω), 0,02% (8Ω)
Nennausgangsleistung bei 20 Hz ~ 20 kHz	0,03% (4Ω), 0,02% (8Ω)
Halber Ausgangsleistung bei 20 Hz ~ 20 kHz	0,01% (8Ω)
Halber Ausgangsleistung bei 1 kHz	0,008% (8Ω)
-26 dB Ausgangsleistung bei 1 kHz	0,15% (4Ω)
50 mW Ausgangsleistung bei 1 kHz	0,2% (4Ω)

Intermodulationsverzerrung Nennausgangsleistung bei 250 Hz: 8 kHz = 4:1, 4Ω	0,03%
Nennausgangsleistung bei 60 Hz: 7 kHz = 4:1, 8Ω	0,02%

Brummen & Rauschen	0,8 mV (0,8 mV, IHF A)
Dämpfungsfaktor	18 (4Ω), 36 (8Ω)

Eingangsempfindlichkeit & Impedanz PHONO MM	2,5 mV/47 kΩ
PHONO MC	170 μV/100 kΩ
TUNER, AUX	150 mV/47 kΩ
TAPE 1, REC/PLAY	180 mV/33 kΩ
TAPE 2	150 mV/33 kΩ

PHONO Maximale Eingangsspannungen (1 kHz RMS)	
MM	150 mV
MC	6,5 mV

Fremdspannungsabstand

Nennausgangsleistung bei 4Ω	PHONO MM	73 dB (IHF, A: 85 dB)
	PHONO MC	60 dB (IHF, A: 66 dB)
	TUNER, AUX	86 dB (IHF, A: 97 dB)

-26 dB Ausgangsleistung bei 4Ω	PHONO MM	62 dB
	PHONO MC	58 dB
	TUNER, AUX	63 dB

50 mW Ausgangsleistung bei 4Ω	PHONO MM	58 dB
	PHONO MC	56 dB
	TUNER, AUX	60 dB

Frequenzgang	PHONO	RIAA Standardkurve
		30 Hz ~ 15 kHz, ±0,5 dB
	TUNER, AUX, TAPE	20 Hz ~ 20 kHz, ±0,5 dB

Klangregler	BÄSSE	50 Hz, +10 dB ~ -10 dB
	HÖHEN	20 kHz, +10 dB ~ -10 dB
	Höhenfilter (HIGH)	7 kHz, -6 dB/oct

Entzerrungs Unterschallfilter	30 Hz, -6 dB/oct
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Gehörgerchte Lautstärkekorrektur (Lautstärke bei -30 dB)	50 Hz, +9 dB
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Ausgangsspannungen & Impedanz	REC OUT	150 mV
	REC/PLAY	30 mV/82 kΩ

Kanalabweichung (250 Hz ~ 6300 Hz), AUX	±1,0 dB
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Kanaltrennung bei 1 kHz, AUX	60 dB
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Kopfhörerpegel und Ausgangsimpedanz	440 mV/330 Ω
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Lautsprecher-Ausgangsimpedanz	MAIN oder REMOTE	4 ~ 16 Ω
	MAIN und REMOTE	8 ~ 16 Ω

ALLGEMEINE DATEN

Leistungsaufnahme	500 W
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Netzspannung umschaltbar (50 Hz/60 Hz)	110V/120V/220V/240V
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Abmessungen (B x H x T)	430 x 142 x 255 mm
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Gewicht	7,7 kg
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CARACTERISTIQUES TECHNIQUES Sujet à changement sans préavis.

[DIN 45 500]

PARTIE AMPLIFICATEUR

Puissance RMS (continue) à 1 kHz pour l'ensemble des canaux excités	2 x 56 W (4Ω) 2 x 50 W (8Ω)
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Puissance RMS (continue) à 40 Hz ~ 16 kHz pour l'ensemble des canaux excités	2 x 48 W (4Ω) 2 x 47 W (8Ω)
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Puissance RMS (continue) à 20 Hz ~ 20 kHz pour l'ensemble des canaux excités	2 x 48 W (4Ω), 2 x 47 W (8Ω)
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Largeur de bande de puissance pour l'ensemble des canaux excités, -3 dB	5 Hz ~ 30 kHz (4Ω) 5 Hz ~ 40 kHz (8Ω)
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Distorsion harmonique totale pour la puissance mesurée à 1 kHz	0,03% (4Ω), 0,02% (8Ω)
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pour la puissance mesurée à 40 Hz ~ 16 kHz	0,03% (4Ω), 0,02% (8Ω)
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pour la puissance mesurée à 20 Hz ~ 20 kHz	0,03% (4Ω), 0,02% (8Ω)
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pour la demi-puissance mesurée à 20 Hz ~ 20 kHz	0,01% (8Ω)
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pour la demi-puissance mesurée à 1 kHz	0,008% (8Ω)
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pour une puissance mesurée de -26 dB, 1 kHz	0,15% (4Ω)
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pour une puissance mesurée de 50 mW, 1 kHz	0,2% (4Ω)
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Distorsion d'intermodulation pour la puissance mesurée à 250 Hz: 8 kHz = 4:1, 4Ω	0,03%
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pour la puissance mesurée à 60 Hz: 7 kHz = 4:1, 8Ω	0,02%
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Tension résiduelle de bruit	0,8 mV (0,8 mV, IHF A)
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Facteur d'amortissement	18 (4Ω), 36 (8Ω)
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Sensibilité & impédance d'entrée	
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PHONO MM	2,5 mV/47 kΩ
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PHONO MC	170 μV/100 kΩ
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TUNER, AUX	150 mV/47 kΩ
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TAPE 1, REC/PLAY	180 mV/33 kΩ
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TAPE 2	150 mV/33 kΩ
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Voltage d'entrée maximum (PHONO, 1 kHz, RMS)	
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MM	150 mV
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MC	6,5 mV
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GENERALITES

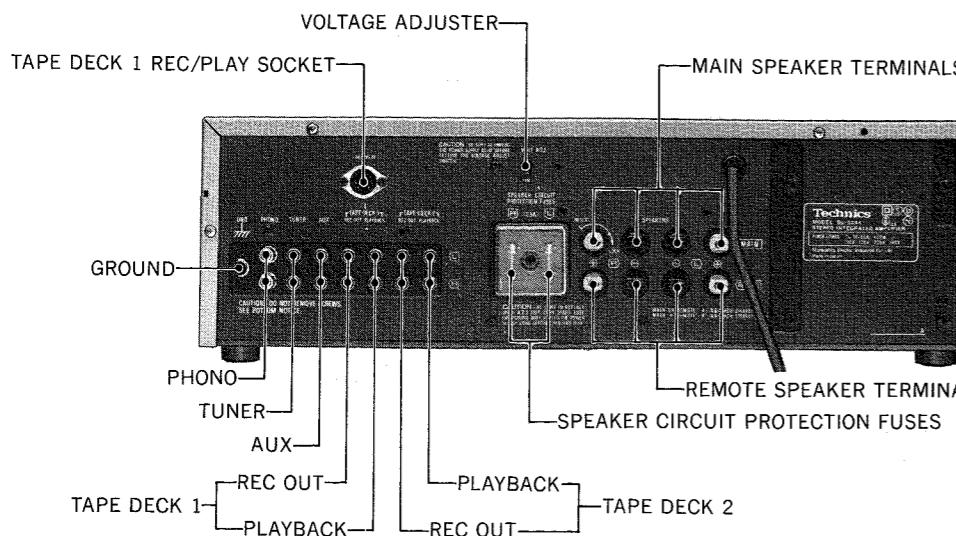
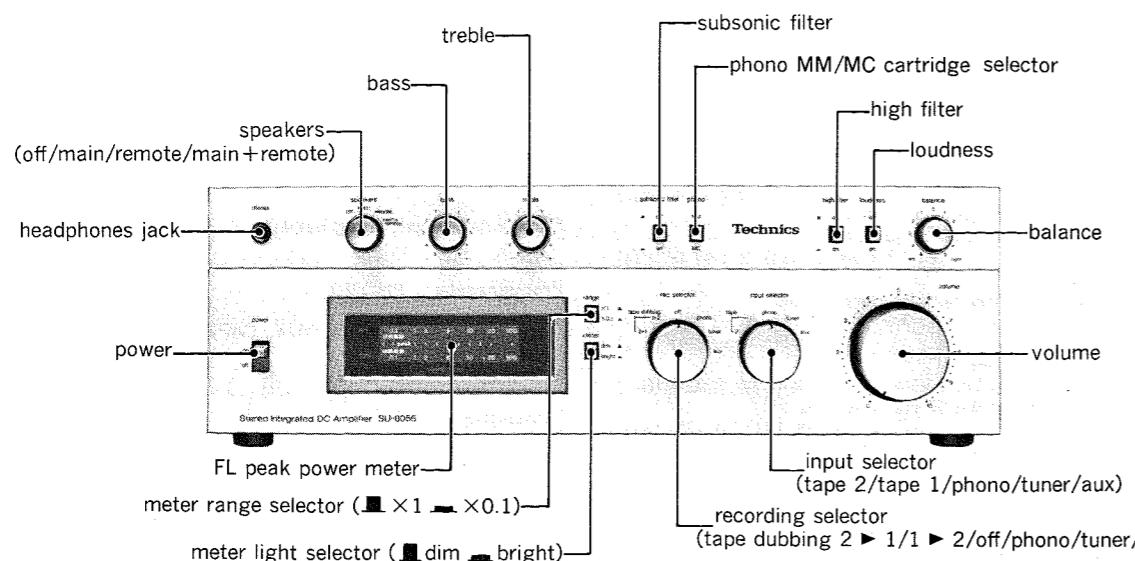
Consommation	500 W
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Alimentation (50 Hz/60 Hz)	110V/120V/220V/240V
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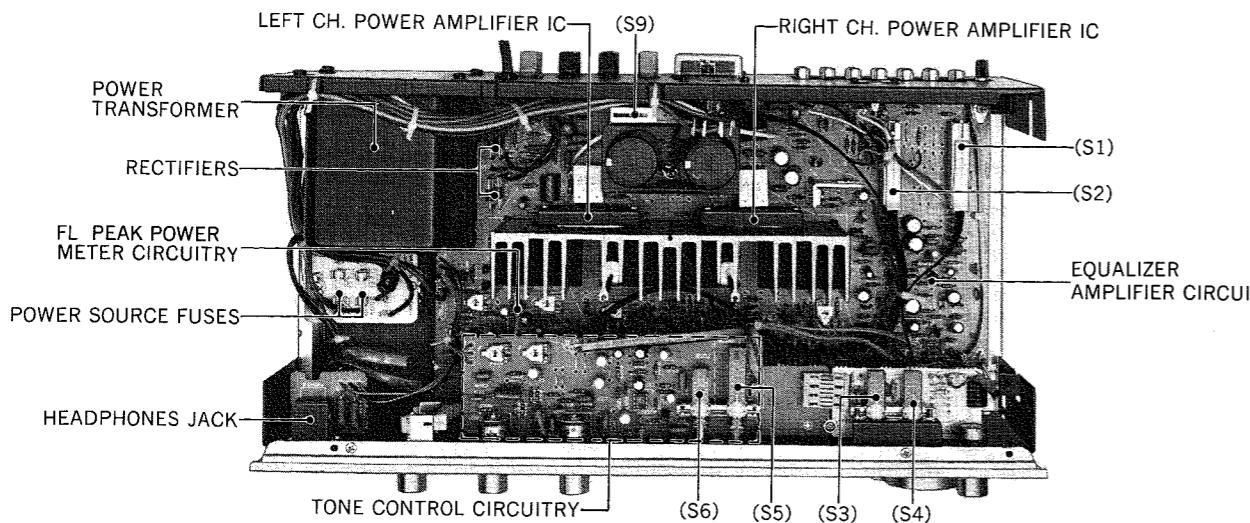
Dimensions (L x H x Pr)	430 x 142 x 255 mm
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Poids	7,7 kg
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■ LOCATION OF CONTROLS



• The products for destinations (X) and (XA) are equipped with AC outlets.



■ NOTE

The unit is provided with the speaker circuit protection fuses at the right and left channels respectively. The fuse is to prevent the power IC from destruction, should the speaker terminals be short-circuited. Accordingly, if the unit fails to function upon completion of the speaker connections, check the speaker circuit protection fuses first of all for possible blowing.

■ HOW TO REMOVE THE AMPLIFIER CABINET, BOTTOM PLATE AND FRONT PANEL

1. Remove the 4 setscrews (① ~ ④ in Fig. 1) on the side and 4 setscrews (⑤ ~ ⑧ in Photo 1) on the back of the amplifier cabinet.
2. Shift the cabinet backward and lift it upward. (Arrow A in Fig. 1)
3. When mounting the cabinet, completely fit the top lug of the cabinet with the front panel before tightening the setscrews. (See Fig. 1 [I].)

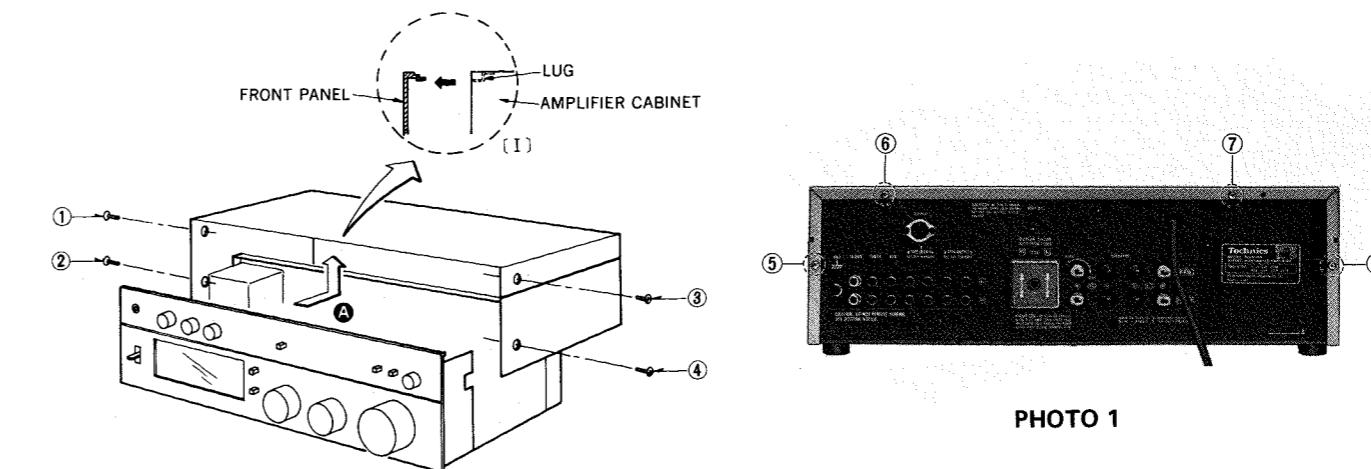


Fig. 1

How to detach the bottom plate

1. Remove the 2 setscrews (⑪, ⑫ in Fig. 2) used to secure bottom plate and 4 setscrews (⑨, ⑩, ⑬, ⑭ in Fig. 2) for the legs. Then the bottom plate can be detached.

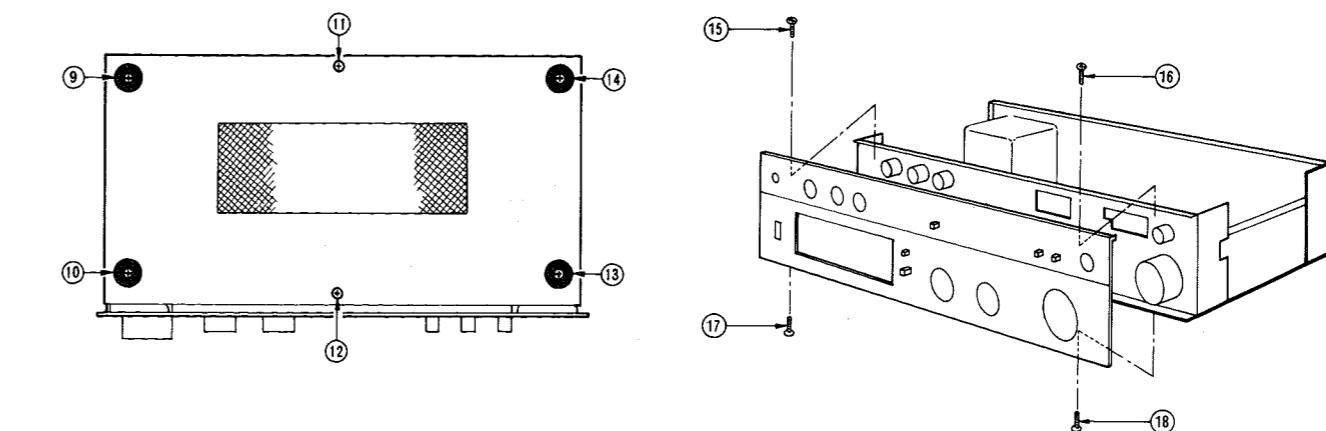


Fig. 2

How to detach the front panel

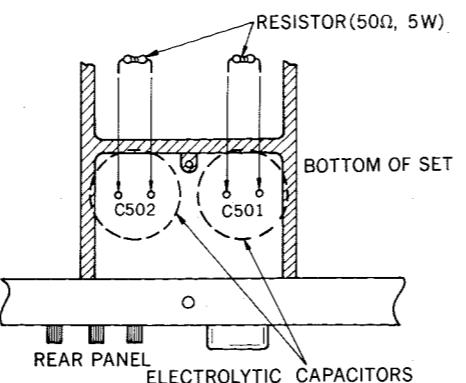
1. Remove the 4 setscrews (⑯ ~ ⑰ in Fig. 3) and then carefully pull the front panel toward you.

Fig. 3

■ BEFORE STARTING THE REPAIRING

Before adjusting or repairing, be sure to short-circuit opposite poles of the $8200\mu\text{F}$ capacitors (C501, 502) with a resistor approximately of "50Ω, 5W" for discharging the charged voltage.

Short-circuiting with a screw driver and the like is not only dangerous, but may destroy transistors and diodes, and should therefore be avoided.



■ ALIGNMENT INSTRUCTIONS

ENGLISH

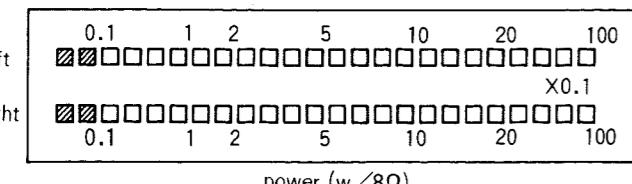
Setting

- Connect a low frequency oscillator to the tuner input terminal, and 8-ohm load resistor and AC electronic voltmeter to the speaker terminal.
- Add 1 kHz signal from the low frequency oscillator to the set.
- Set the sound volume to the maximum point.

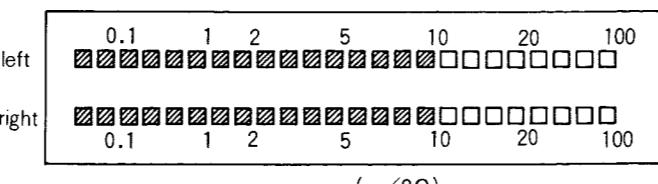
Adjustment item	Meter range select switch position	Parts to be adjusted	Adjusting procedure
FL peak power meter	Range Switch... X0.1	R617 (Lch)	<ol style="list-style-type: none"> Adjust the input level so that the AC voltmeter indicates 0.7V. Adjust R617 while observing the FL peak power meter so that the segment at 0.1W is about to turn on. (Fig. 4)
		R618 (Rch)	<ol style="list-style-type: none"> Adjust R618 in the same way as for Lch. If the indication of Lch changes, re-adjust R617.
	Range Switch... X1	R628 (Rch)	<ol style="list-style-type: none"> Adjust the input level so that the L-channel segment at 10 W of the FL peak power meter is about to turn on, and read the output voltage with the AC voltmeter. Adjust the input level so that the R-channel output voltage becomes equal to the L-channel's one read above, then adjust R628 so that the R-channel segment at 10 W is about to turn on. (Fig. 5)
	Range Switch... X0.1	R618 (Rch)	<ol style="list-style-type: none"> Adjust the input level so that the AC voltmeter indicates 0.7V. Rotate R617 counterclockwise to turn them off. Again adjust R618 so that the segment at 0.1W is about to turn on.

Adjustment of DC unbalanced voltage

- Connect the DC electronic voltmeter to the speaker terminals of L and R channels.
- Set the power supply switch to "ON".
- Shift the range knob of the DC voltmeter to as small measuring range as possible. Then adjust R413 (Lch) and R414 (Rch) so that the voltmeter indicates 0 V.



power (w/8Ω)



power (w/8Ω)

Fig. 4 (Abb. 4)

Fig. 5 (Abb. 5)

- Einstellung**
- Einen Niederfrequenzoszillator an die Eingangsklemme des Tuners schließen und parallel zu 8-ohm Belastungswiderstand den elektronischen Wechselstrom-Voltmeter an die Lautsprecherklemme schließen.
 - 1 kHz Signal aus dem Niederfrequenzoszillator in das Gerät speisen.
 - Lautstärkeregler auf den minimalen Punkt einstellen.

Justierung	Stellung des Meterbereichswählers	Zu justierende Teile	Jusierungsvorgang
FL-Spitzenleistungsmeter	Bereichswähler auf X0.1	R617 (Linker Kanal)	<ol style="list-style-type: none"> Den Eingangspiegel so justieren, daß der Wechselstrom-Voltmeter 0,7 V anzeigt. Unter Beobachtung des FL-Spitzenleistungsmeters R617 so justieren, daß das Segment an 0,1 W aufzuleuchten beginnt. (Abb. 4)
		R618 (Rechter K.)	<ol style="list-style-type: none"> R618 in der gleichen Weise wie bei linkem Kanal justieren. Bei Änderung der Anzeige des linken Kanals R617 wiederjustieren.
Bereichswähler auf X1	R628 (Rechter K.)		<ol style="list-style-type: none"> Den Eingangspiegel justieren, bis der L-Kanalabschnitt bei 10 W des FL-Spitzenleistungsmeters fast einschaltet, und am Wechselstromvoltmetre die Ausgangsspannung ablesen. Den Eingangspiegel justieren, bis die R-Kanalausgangsspannung der oben abgelesenen des L-Kanals gleichsteht, dann R628 justieren, bis der R-Kanalabschnitt bei 10 W fast einschaltet. (Abb. 5)
		R618 (Rechter K.)	<ol style="list-style-type: none"> Den Eingangspiegel so justieren, daß der Wechselstrom-Voltmeter 0,7 V anzeigt. R617 im Gegensinn zum Uhrzeiger drehen, bis sie erlöschen. R618 wieder so justieren, daß das Segment an 0,1 W aufzuleuchten beginnt.

Justierung der unausgeglichenen Gleichstromspannung

- Den ktronischen Gleichstrom-Voltmeter an die Lautsprecherklemme des linken und rechten kanal schließen.
- Den Netzschalter auf "ON" stellen.
- Den Bereichknopf des Gleichstrom-Voltmeters auf den möglichst kleinen Meßbereich umschalten. Dann R413 (Linker K.) und R414 (Rechter K.) so justieren, daß der Voltmeter 0 V anzeigt.

■ INSTRUCTIONS D'ALIGNEMENT

FRANÇAIS

Réglage

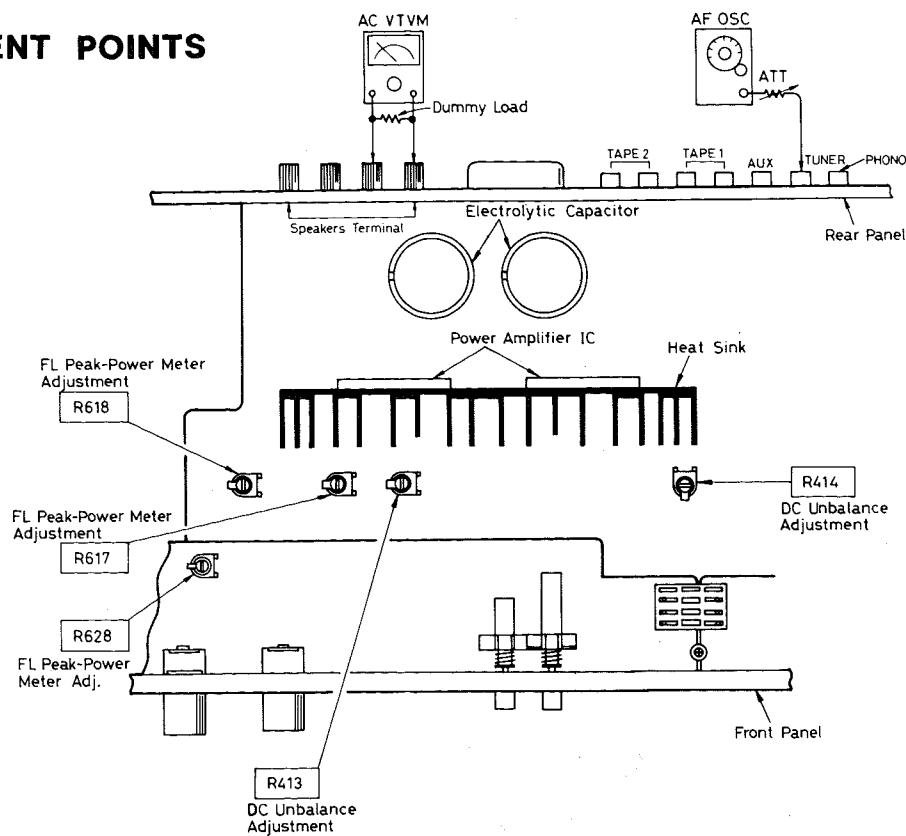
- Brancher un oscillateur à basse fréquence à la borne de sortie du tuner et une résistance de charge de 8 ohms et un voltmètre électronique à la borne de l'enceinte.
- Par l'oscillateur à basse fréquence, appliquer un signal de 1 kHz à l'appareil.
- Régler le volume du son au maximum.

Elément de réglage	Position du commutateur de sélection de la gamme du compteur	Eléments à régler	Procédé de réglage
Commutateur de puissance de crête de niveau de fréquence	R617 (CG)		<ol style="list-style-type: none"> Régler le niveau de sortie de telle sorte que la voltmètre CA indique 0,7 V. Régler la R617 tout en observant le compteur de puissance de crête de niveau de fréquence, de telle sorte que le segment à 0,1 W soit sur le point d'être allumé. (Fig. 4)
		R618 (CD)	<ol style="list-style-type: none"> Régler le R618 de la même façon que pour le canal gauche (CG). Si l'indication du canal gauche est modifiée, re-régler le R617.
Commutateur de gamme X1	R628 (CD)		<ol style="list-style-type: none"> Régler le niveau d'entrée de telle sorte que le segment du canal gauche à 10W du compteur de puissance de crête FL, soit sur le point d'être branché et lire la tension de sortie avec un voltmètre CA. Régler le niveau d'entrée de telle sorte que la tension de sortie du canal droit, soit égale à celle du canal gauche lire ci-dessus, puis régler le R628 de telle sorte que le segment du canal droit à 10 W soit sur le point d'être branché. (Fig. 5)
		R618 (CD)	<ol style="list-style-type: none"> Régler le niveau de sortie de telle sorte que le voltmètre CA indique 0,7 V. Tourner les R617 à gauche pour les éteindre. Régler de nouveau le R618 pour que le segment de 0,1 W soit sur le point d'être allumé.

Réglage de la tension CC déséquilibrée

- Brancher un voltmètre électronique CC aux bornes de l'enceinte des canaux droit et gauche.
- Placer le commutateur d'alimentation sur "ON".
- Déplacer le bouton de gamme du voltmètre CC sur la plus petite gamme de mesure possible. Puis régler le R413 (CG) et le R414 (CD) de telle sorte que le voltmètre indique 0 V.

■ ALIGNMENT POINTS



■ HOW TO REMOVE THE POWER IC

1. Remove the solder of power IC for both Lch and Rch.
2. Remove the 3 setscrews (① ~ ③ in Fig. 6) used to fasten the heat sink from the center bracket.
3. Remove the setscrew (④ in Fig. 6) used to fasten the heat sink from the reinforce bracket.
4. Remove the heat sink along with power IC in the direction of arrow A (Fig. 7).
5. Remove the 2 setscrews (⑥ in Fig. 7) used to secure the power IC on the heat sink, and then pull the power IC in the direction of arrow B.
6. When mounting the power IC, apply silicone compound (or equivalent heat diffuser) to the back of power IC, and then follow the steps 1 ~ 5 reversely.

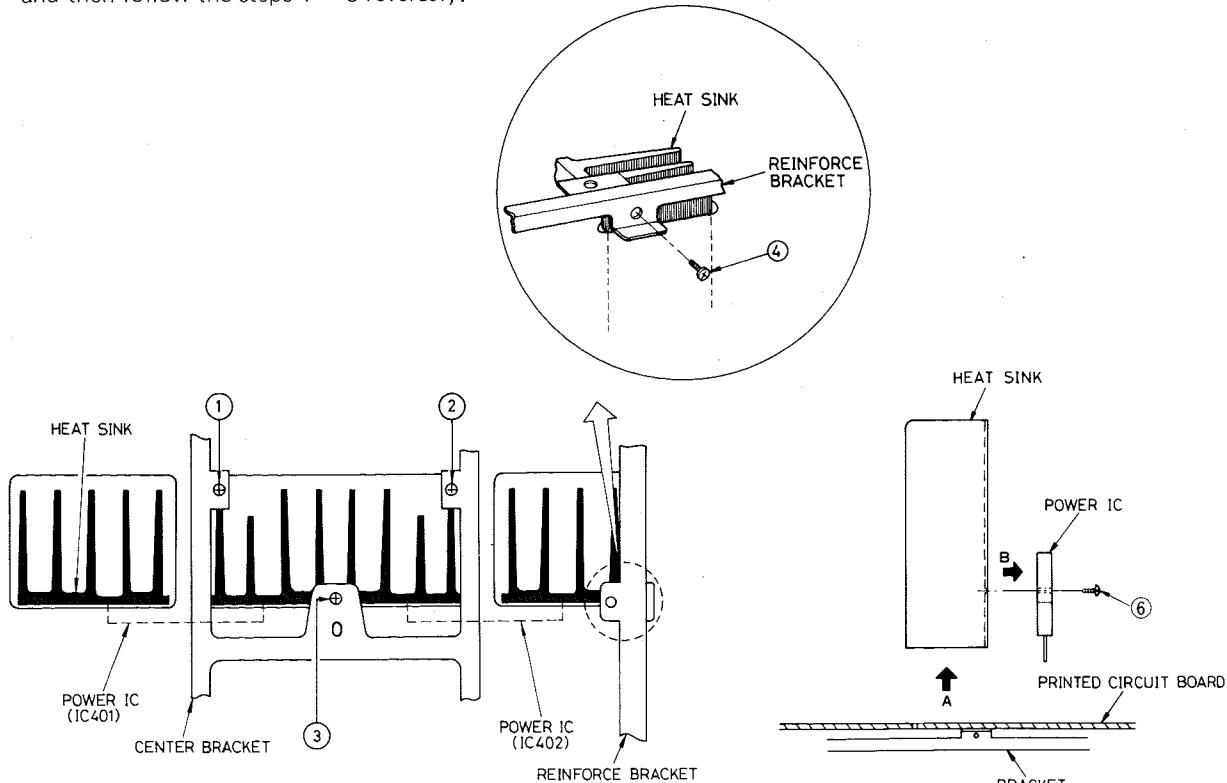
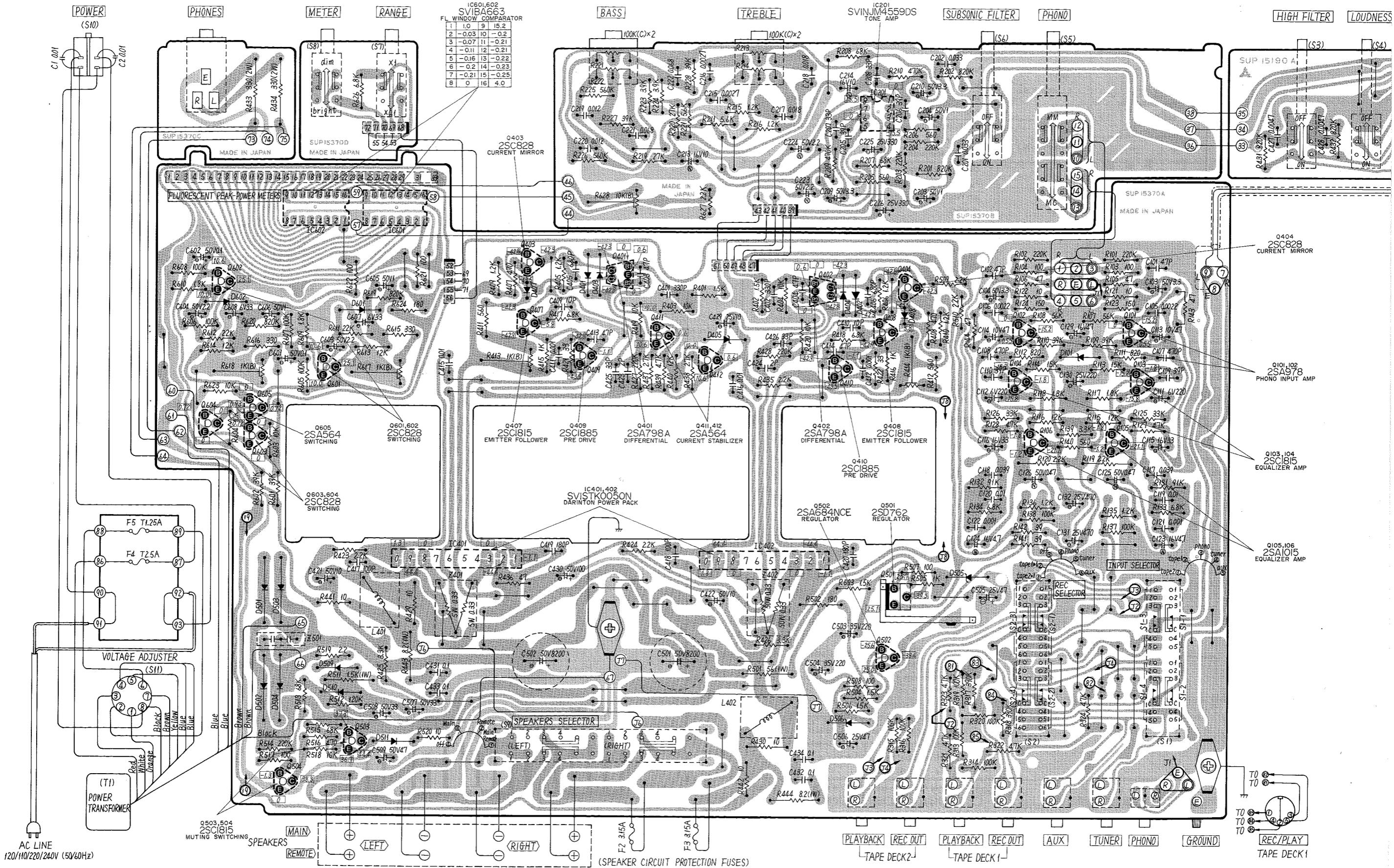
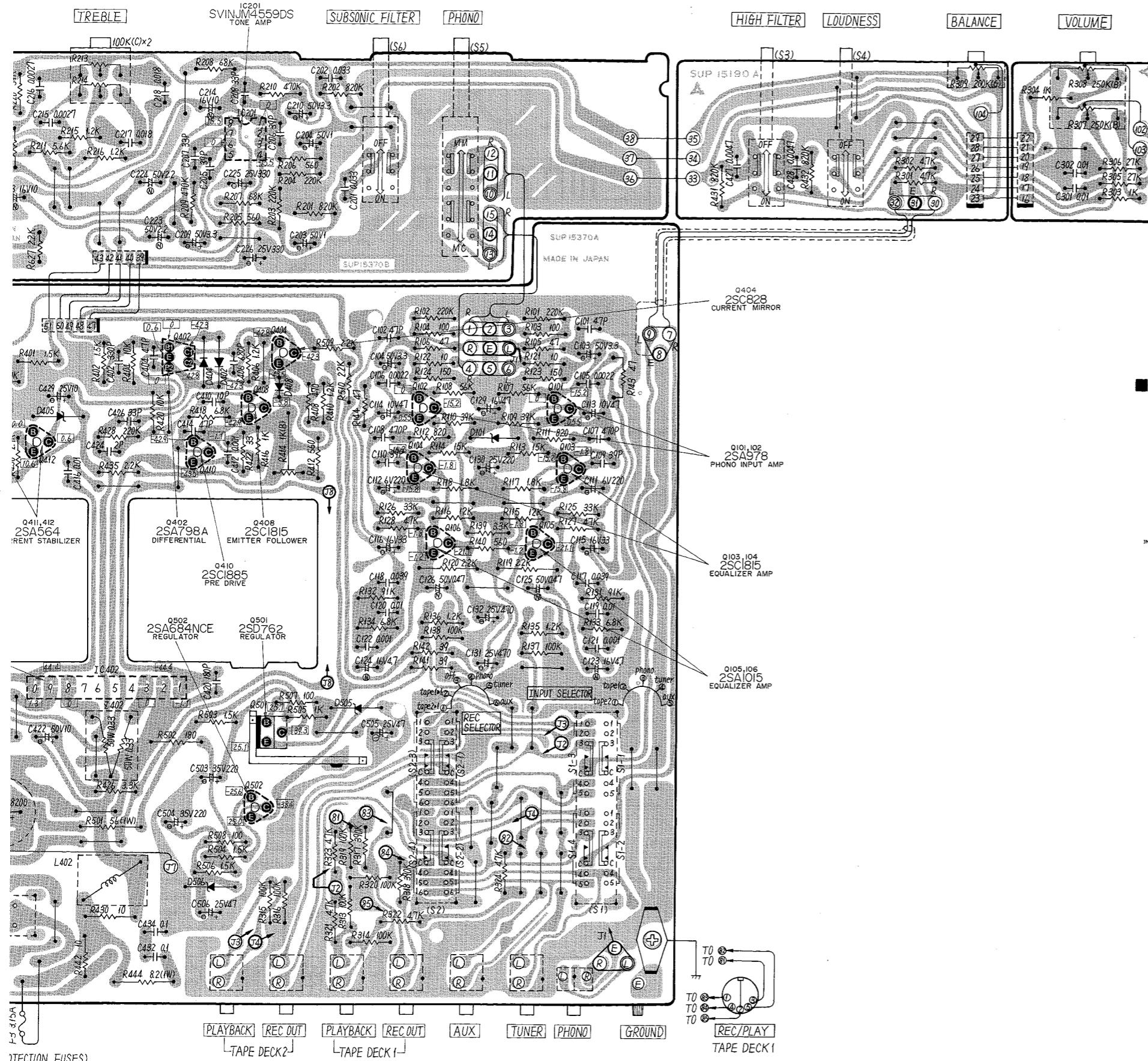


Fig. 6

Fig. 7



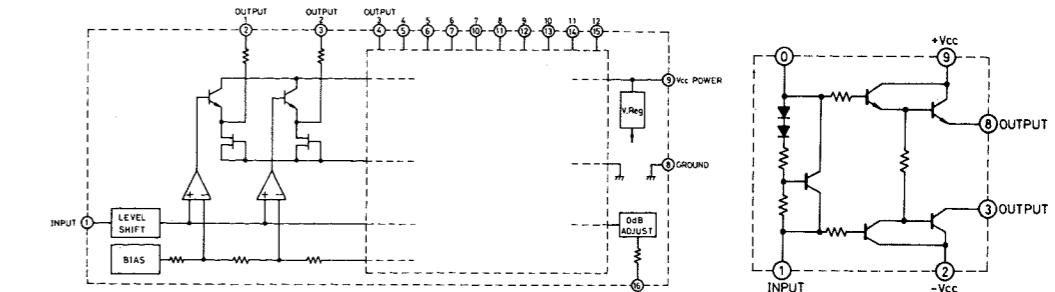
Earth (Ground) Lines



Note

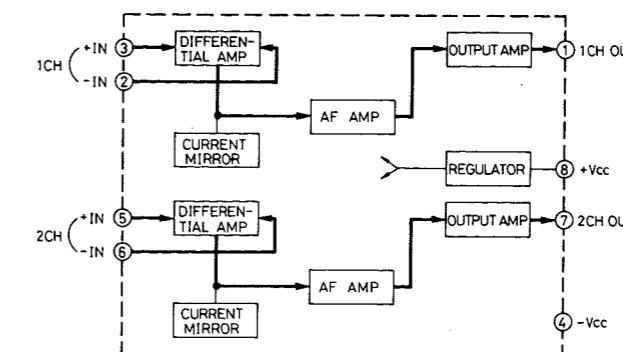
- S1** : Input selector switch in "PHONO" position.
 ① TAPE 2 ↔ ② TAPE 1 ↔ ③ PHONO ↔ ④ TUNER ↔ ⑤ AUX
 - S2** : Rec selector switch in "OFF" position.
 ① TAPE 2 ② 1 ↔ ② TAPE 1 ② 2 ↔ ③ OFF ↔ ④ PHONO ↔ ⑤ TUNER ↔
 ⑥ AUX
 - S3** : High filter switch in "OFF" position.
 - S4** : Loudness switch in "OFF" position.
 - S5** : Phono MM/MC cartridge selector switch in "MM" position.
 - S6** : Subsonic filter switch in "OFF" position.
 - S7** : Range switch in "X1" position.
 - S8** : Meter light selector switch in "DIMMER" position.
 - S9** : Speaker switch in "MAIN" position
 - S10** : Power switch in "ON" position.
 - S11** : Voltage adjuster switch in "240V" position.
 (240V ↔ 220V ↔ 120V ↔ 110V)
 - Indicated voltage values are the standard values for the unit measured by the DC electronic circuit tester (high impedance) with the chassis taken as standard. Therefore, there may exist some errors in the voltage values, depending on the internal impedance of the DC circuit tester.
 Standards values () Bright
 - The **S** mark has been used for the indication of specified parts for an assurance of safety, but it has been changed to **Δ** mark. When replacing parts, be sure to use parts with correct numbers with reference to the circuit drawing or the repair parts list.
S → Δ (new mark)
 - To represent transistors, **Q** is used instead of TR (Ex. TR1 → Q1)
 -  Phono signal lines of left channel.
 - This schematic diagram may be modified at any time with the development of new technology.

■ BLOCK DIAGRAM



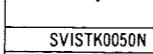
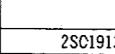
IC601, 602 (SVIBA663)
FL Comparator

IC401, 402 (SVISTK0050N)
Power Amplifier

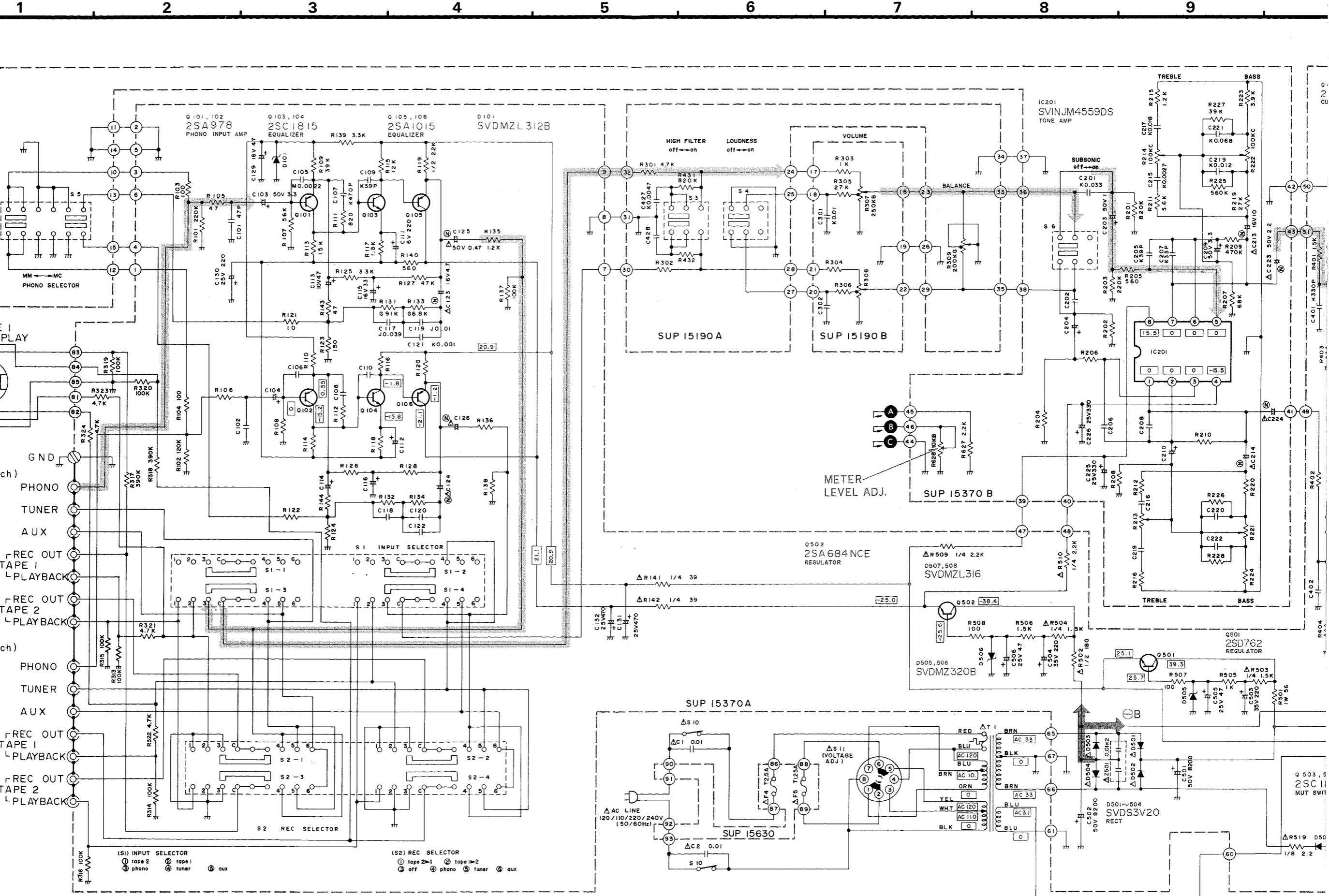


IC201 (SVINJM4559DS)
Tone Amplifier

■ TERMINAL GUIDE OF TRANSISTOR & IC

2SA798A	SVINJM4559DS	SVIBA663	2SA1015 2SA684NCE 2SC828
			2SC1815 2SA564 2SC1885
			
SVISTK0050N	2SC1913		2SA978
			

■ SCHEMATIC DIAGRAM



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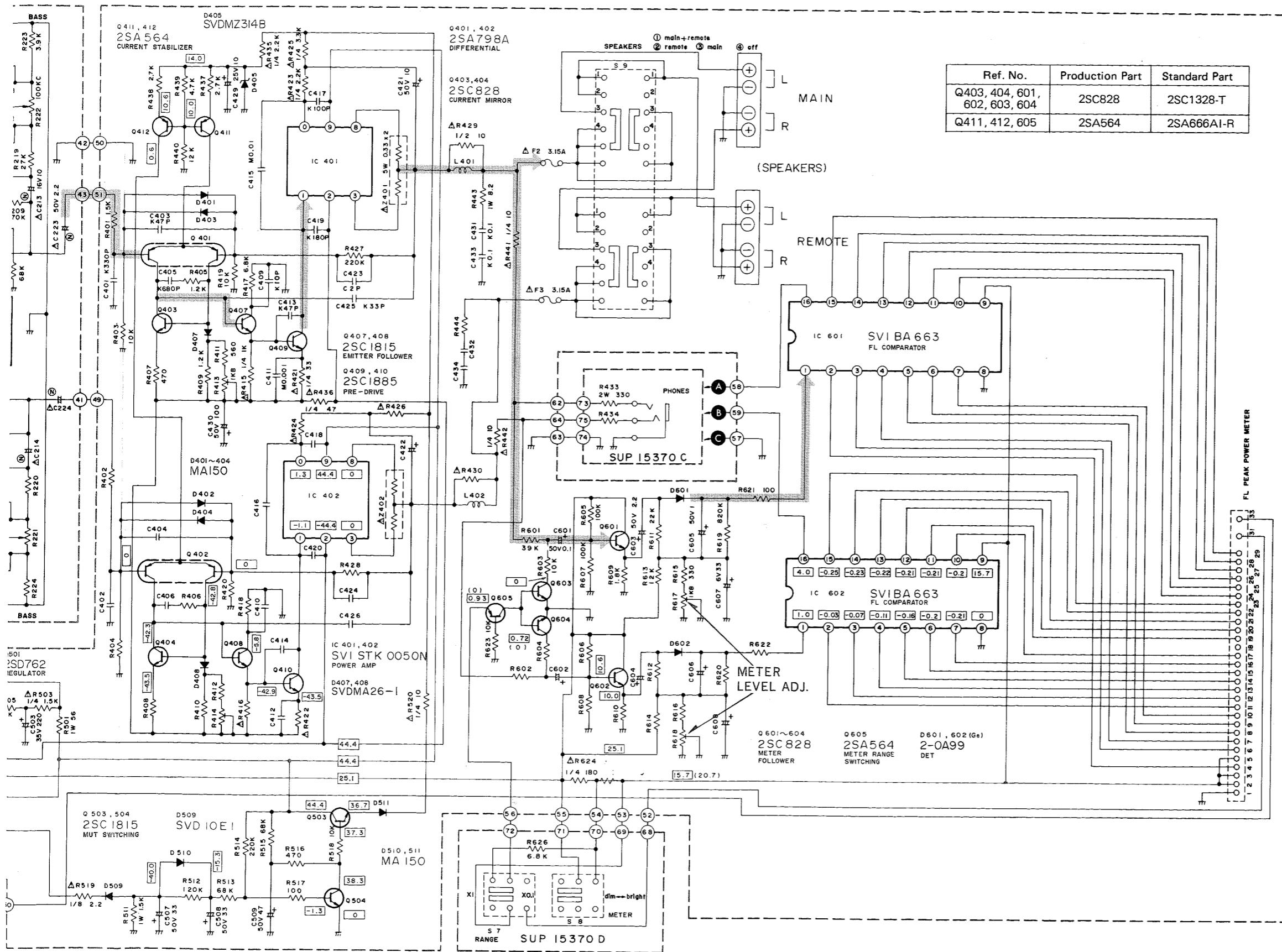
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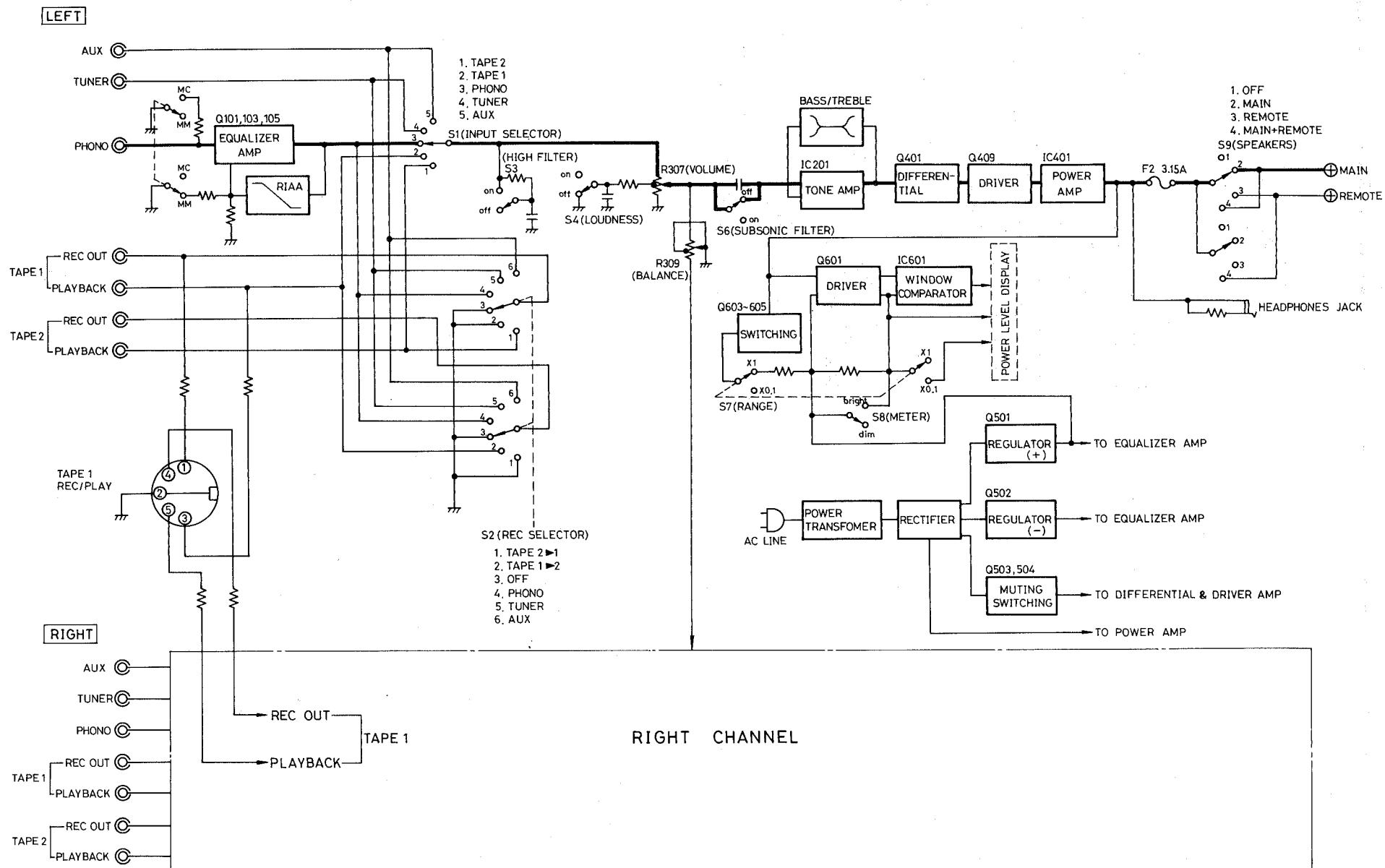
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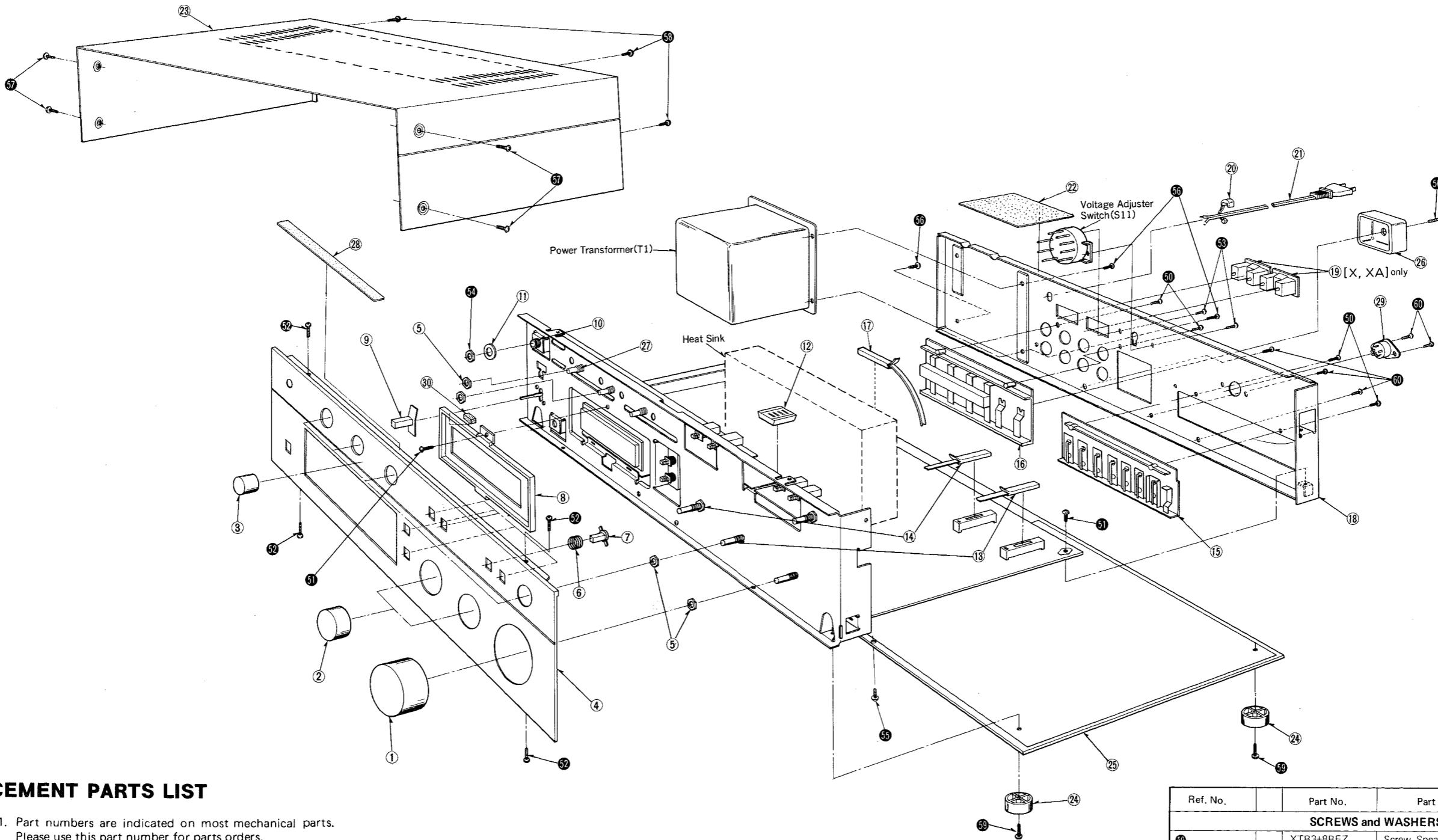
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■ BLOCK DIAGRAM



■ EXPLODED VIEWS



■ REPLACEMENT PARTS LIST

NOTES :

- Part numbers are indicated on most mechanical parts.
Please use this part number for parts orders.
- △ indicates that only parts specified by the manufacturer be used for safety.

Ref. No.	Part No.	Part Name & Description
CABINET and CHASSIS PARTS		
1	SBN821	Knob, Volume
2	SBN823	Knob, Rec Selector & Input Selector
3	SBN825	Knob, Speakers Selector, Bass, Treble & Balance
4	SGWU8055D	Panel, Front Ass'y
5	SNE4021	Nut, Volume, Rec Selector, Input Selector Balance, Treble Bass, Speakers Spring, Range, Meter, Subsonic Filter, Phono High Filter & Loudness Switch Button, Range, Meter, Subsonic Filter, Phono High Filter & Loudness Switch Bracket, Fluorescent Peak-Power Meters
6	SUS123-1	Button, Power Switch Jack, Headphones
7	SBC197	
8	SYE545	
9	SBD19	
10	XCJ6P21B-A	

Ref. No.	Part No.	Part Name & Description
CABINET and CHASSIS PARTS		
11	SNE59-1	Washer, Headphones Jack Connector, 4 pin
12	SJS5409	Wire, Remote Control Switch
13	ESA3310	Wire, Remote Control Switch
14	ESA339	Terminal, Input
15	SJF3029	Terminal, Speakers
16	SJF8013-1	Wire, Remote Control Switch
17	ESA2073	Rear Panel
18 [E]	SGP1670A	
18 [XE, EG, XGH]	SGPU8055E	Rear Panel, SGP1670A with Name Plate (SGT18330)
18 [XAL]	SGPU8055L	Rear Panel, SGP1670-1A with Name Plate (SGT18350)
18 [X, XA]	SGP1650-1A	Rear Panel
19 [X, XA] only	△ SJS66-1	Socket, AC Outlet

Ref. No.	Part No.	Part Name & Description
20 [E, X, XA, EG, XGH, XGF, EB]	SHR127	Bushing, AC Cord
20 [XE]	SHR129	Bushing, AC Cord
20 [XAL]	△ SHR131	Bushing, AC Cord
21 [E, EG, XGH, XGF, EB]	△ RJA23ZC	AC Cord, with Pulg
21 [X, XA]	△ SJA97	AC Cord, with Pulg
21 [XE]	△ RJA45ZC	AC Cord
21 [XAL]	△ QFC1207M	AC Cord, with Pulg
22	SHS6107	Cloth, Protector
22 [X, XA] only	SHS6109	Cloth, Protector
23	SKA10414	Cabinet
24	SKLA7-1	Foot, Set
25	SYU189-1	Bottom Board
26	SUV337	Cover, Speaker Fuses
27	ESA23426	Remote Control Switch, Speakers
28	SHS6101-1	Cloth, Protector
29	RJS31-1	Socket, DIN (REC/PLAY)
30	SHG1529	Rubber Cushion, FL Peak-Power Meter Bracket

Ref. No.	Part No.	Part Name & Description
SCREWS and WASHERS		
①	XTB3+8BFZ	Screw, Speaker Terminal, Input Terminal, & Fuse Cover M'tg
②	XSN3+8S	Screw, FL Peak-Power Meters Bracket M'rg
③	XWA3	Washer (Spring), FL Peak-Power Meters Bracket Screw
④	XWG3	Washer, Front Panel Screw
⑤	XTB3+8B	Screw, Voltage Adjuster Switch M'tg
⑥	XWC3B	Washer (Spring) Voltage Adjuster Switch
⑦	XSN3+6FZS	Screw
⑧	XWA3BFZ	Washer, Bottom Board M'tg
⑨	XNSS12	Nut, Headphones Jack M'tg
⑩	XTN3+10B	Screw, Bottom Board M'tg
⑪	XWG3	Washer, Bottom Board Screw
⑫	XTB4+10FZ	Screw, Power Source Transformer M'tg
⑬	XWA4FZ	Washer (Spring), Power Source Transformer
⑭	XWG4FZ	Screw
⑮	XTB4+8FFN	Washer, Power Source Transformer Screw
⑯	XTB3+8BFN	Screw, Cabinet M'tg
⑰	XWC3B	Washer, Cabinet Screw
⑱	XTB3+16B	Screw, Set Foot M'tg
⑲	XTB3+8FZ	Screw, Rear Panel and DIN Socket M'tg
⑳	XWC3FZ	Washer, Rear Panel and DIN Socket Screw

■ REPLACEMENT PARTS LIST Electric Parts

NOTES : 1. Part numbers are indicated on most mechanical parts.

Please use this part number for parts orders.

2. Δ indicates that only parts specified by the manufacturer be used for safety.

Ref. No.		Part No.	Part Name & Description
INTEGRATED CIRCUITS			
IC201		SVINJM4559DS	IC, Tone Amplifier
IC401, 402		SVISTK0050N	IC, Power Amplifier
IC601, 602		SVIBA663	IC, FL Comparator
TRANSISTORS			
Q101, 102		2SA978-G	Transistor, PHONO Input Amplifier
Q103, 104		2SC1815-Y	Transistor, Equalizer Amplifier
Q105, 106		2SA1015-O	Transistor, Equalizer Amplifier (Use in ranks Y or O)
Q401, 402		2SA798A-G2	Transistor, Differential Amplifier (Use in ranks F2 or G2)
Q403, 404		2SC1328-T	Transistor, Current Mirror (Use in ranks S, T or U)
Q407, 408		2SC1815-Y	Transistor, Emitter Follower or O)
Q409, 410		2SC1885-R	Transistor, Pre Drive Amplifier (Use in ranks Q, R or S)
Q411, 412		2SA666AI-R	Transistor, Current Stabilizer (Use in ranks P, Q or R)
Q501		2SD762-Q	Transistor, Regulator (Use in ranks Q or R)
Q502		2SA684NCE-R	Transistor, Regulator (Use in ranks Q or R)
Q503, 504		2SC1815-Y	Transistor, Muting Switching (Use :
Q601, 602, 603, 604		2SC1328-T	Transistor, Meter Range Switching (Use in ranks S, T or U)
Q605		2SA666AI-R	Transistor, Meter Range Switching (Use in ranks P, Q or R)
DIODES			
D101		SVDMZL312B	Diode, 12V Zener
D401, 402, 403, 404		MA150	Diode, Input Limiter
D407, 408		SVDMA26-1	Diode, Current Mirror
D405		SVDMZ314B	Diode, 14V Zener
D501, 502, 503, 504	Δ	SVDS3V20	Rectifier
D505, 506	Δ	SVDMZ320B	Diode, 20V Zener
D509	Δ	SVD10E1	Rectifier
D510, 511		MA150	Diode, Switching
D601, 602		OA99	Diode, Detector
COILS and TRANSFORMER			
L401, 402	Δ	SLQY15G-3U	Coil, Power Amplifier Output
T1	Δ	SLT5P159	Transformer, Power Source
COMPONENT COMBINATIONS			
Z401, 402	Δ	ERF5GEKR33N	Non-Flammable Resistor, 0.33 Ω (X2) 5W
Z501		EXRFS203ZS	0.01 μ F (X2), Rectifier
VARIABLE RESISTORS			
R213, 214, 221, 222		EWK32F25C15S	Treble & Bass Control, 100k Ω (C)
R307, 308		EWF2LA028BF5	Volume Control, 250k Ω (B)
R309		EVH63F25G25S	Balance Control, 200k Ω (G)
R413, 414		EVLS3AA00B13	DC Unbalance Adjustment, 1k Ω (B)
R617, 618		EVLS3AA00B13	Meter Level Adjustment, 1k Ω (B)
R628		EVLS3AA00B14	Meter Level Adjustment, 10k Ω (B)
FUSES			
F2, 3	Δ	XBA2C31SS0	Fuse, 3.15A (250V), Speaker Circuit
F4	Δ	XBAS2C25T1A	Fuse, T2.5A (250V), Primary
F5	Δ	XBA2C12TR0	Fuse, T1.25A (250V), Primary
SWITCHES			
S1, 2		ESA2682	Switch, Input & Recording Selector
S3, 4		SSH257	Switch, High Filter & Loudness
S5, 6		SSH253	Switch, Phono Selector & Subsonic Filter
S7, 8		SSH257	Switch, Meter Range & Bright/Dimmer
S9		ESA273	Switch, Speakers
S10	Δ	ESL21182	Switch, Power Source
S11	Δ	ESE37200	Switch, Voltage Adjuster

Ref. No.		Part No.	Part Name & Description
METER			
		SAD24A17YS	Meter, Fluorescent Peak-Power
RESISTORS			
R101, 102		ERD25TJ224	Carbon, 220 Ω , 1/4W, \pm 5%
R103, 104		ERD25TJ101	Carbon, 100 Ω , 1/4W, \pm 5%
R105, 106		ERD25TJ470	Carbon, 47 Ω , 1/4W, \pm 5%
R107, 108		ERD25TJ563	Carbon, 56k Ω , 1/4W, \pm 5%
R109, 110		ERD25TJ393	Carbon, 39k Ω , 1/4W, \pm 5%
R111, 112		ERD25TJ821	Carbon, 820 Ω , 1/4W, \pm 5%
R113, 114		ERD25TJ153	Carbon, 15k Ω , 1/4W, \pm 5%
R115, 116		ERD25TJ123	Carbon, 12k Ω , 1/4W, \pm 5%
R117, 118		ERD25TJ182	Carbon, 1.8k Ω , 1/4W, \pm 5%
R119, 120		ERD50TJ222	Carbon, 2.2k Ω , 1/2W, \pm 5%
R121, 122		ERD25TJ100	Carbon, 10 Ω , 1/4W, \pm 5%
R123, 124		ERD25TJ151	Carbon, 150 Ω , 1/4W, \pm 5%
R125, 126		ERD25TJ333	Carbon, 33k Ω , 1/4W, \pm 5%
R127, 128		ERD25TJ473	Carbon, 47k Ω , 1/4W, \pm 5%
R131, 132		ERO25CKG9102	Metal Film, 91k Ω , 1/4W, \pm 5%
R133, 134		ERO25CKG6801	Metal Film, 6.8k Ω , 1/4W, \pm 5%
R135, 136		ERD25TJ122	Carbon, 1.2k Ω , 1/4W, \pm 5%
R137, 138		ERD25TJ104	Carbon, 100k Ω , 1/4W, \pm 5%
R139		ERD25TJ332	Carbon, 3.3k Ω , 1/4W, \pm 5%
R140	Δ	ERD25TJ561	Carbon, 560 Ω , 1/4W, \pm 5%
R141, 142		ERD25FJ390	Carbon, 39 Ω , 1/4W, \pm 5%
R143, 144		ERD25TJ470	Carbon, 47 Ω , 1/4W, \pm 5%
R201, 202		ERD25TJ824	Carbon, 820k Ω , 1/4W, \pm 5%
R203, 204		ERD25TJ224	Carbon, 220k Ω , 1/4W, \pm 5%
R205, 206		ERD25TJ561	Carbon, 560 Ω , 1/4W, \pm 5%
R207, 208		ERD25TJ683	Carbon, 68k Ω , 1/4W, \pm 5%
R209, 210		ERD25TJ474	Carbon, 470k Ω , 1/4W, \pm 5%
R211, 212		ERD25TJ562	Carbon, 5.6k Ω , 1/4W, \pm 5%
R215, 216		ERD25TJ122	Carbon, 1.2k Ω , 1/4W, \pm 5%
R219, 220		ERD25TJ273	Carbon, 27k Ω , 1/4W, \pm 5%
R223, 224		ERD25TJ392	Carbon, 3.9k Ω , 1/4W, \pm 5%
R225, 226		ERD25TJ564	Carbon, 560k Ω , 1/4W, \pm 5%
R227, 228		ERD25TJ393	Carbon, 39k Ω , 1/4W, \pm 5%
R301, 302		ERD25TJ472	Carbon, 4.7k Ω , 1/4W, \pm 5%
R303, 304		ERD25TJ102	Carbon, 1k Ω , 1/4W, \pm 5%
R305, 306		ERD25TJ273	Carbon, 27k Ω , 1/4W, \pm 5%
R313, 314		ERD25TJ104	Carbon, 100k Ω , 1/4W, \pm 5%
R315, 316		ERD25TJ104	Carbon, 100k Ω , 1/4W, \pm 5%
R317, 318		ERD25TJ394	Carbon, 390k Ω , 1/4W, \pm 5%
R319, 320		ERD25TJ104	Carbon, 100k Ω , 1/4W, \pm 5%
R321, 322		ERD25TJ472	Carbon, 4.7k Ω , 1/4W, \pm 5%
R323, 324		ERD25TJ472	Carbon, 4.7k Ω , 1/4W, \pm 5%
R401, 402		ERD25TJ152	Carbon, 1.5k Ω , 1/4W, \pm 5%
R403, 404		ERD25TJ103	Carbon, 10k Ω , 1/4W, \pm 5%
R405, 406		ERD25TJ122	Carbon, 1.2k Ω , 1/4W, \pm 5%
R407, 408		ERD25TJ471	Carbon, 470 Ω , 1/4W, \pm 5%
R409, 410	Δ	ERD25TJ122	Carbon, 1.2k Ω , 1/4W, \pm 5%
R411, 412		ERD25TJ561	Carbon, 560 Ω , 1/4W, \pm 5%
R415, 416		ERD25FJ102	Carbon, 1k Ω , 1/4W, \pm 5%
R417, 418		ERD25TJ682	Carbon, 6.8k Ω , 1/4W, \pm 5%
R419, 420		ERD25TJ103	Carbon, 10k Ω , 1/4W, \pm 5%
R421, 422	Δ	ERD25FJ330	Carbon, 33 Ω , 1/4W, \pm 5%
R423, 424	Δ	ERD25FJ222	Carbon, 2.2k Ω , 1/4W, \pm 5%
R425, 426	Δ	ERD25FJ332	Carbon, 3.3k Ω , 1/4W, \pm 5%
R427, 428	Δ	ERD25TJ224	Carbon, 220k Ω , 1/4W, \pm 5%
R429, 430	Δ	ERD50FJ100	Carbon, 10 Ω , 1/2W, \pm 5%
R431, 432		ERD25TJ824	Carbon, 820k Ω , 1/4W, \pm 5%
R433, 434		ERG2ANJ331	Metal Oxide, 330 Ω , 2W, \pm 5%
R435	Δ	ERD25FJ222	Carbon, 2.2k Ω , 1/4W, \pm 5%
R436	Δ	ERD25FJ470	Carbon, 47 Ω , 1/4W, \pm 5%
R437, 438		ERD25TJ272	Carbon, 2.7k Ω , 1/4W, \pm 5%
R439		ERD25TJ472	Carbon, 4.7k Ω , 1/4W, \pm 5%
R440		ERD25TJ123	Carbon, 12k Ω , 1/4W, \pm 5%
R441, 442	Δ	ERD25FJ100	Carbon, 10 Ω , 1/4W, \pm 5%
R443, 444		ERX1ANJ8R2	Metal Film, 8.2 Ω , 1W, \pm 5%
R501		ERG1ANJ560	Metal Oxide, 56 Ω , 1W, \pm 5%
R502	Δ	ERD50FJ181	Carbon, 180 Ω , 1/2W, \pm 5%
R503, 504	Δ	ERD25FJ152	Carbon, 1.5k Ω , 1/4W, \pm 5%
R505		ERD25TJ102	Carbon, 1k Ω , 1/4W, \pm 5%
R506		ERD25TJ152	Carbon, 1.5k Ω , 1/4W, \pm 5%

Ref. No.	Part No.	Part Name & Description			
R507, 508	ERD25TJ101	Carbon, 100Ω, 1/4W, ± 5%			
R509, 510	△ ERD25FJ222	Carbon, 2.2kΩ, 1/4W, ± 5%			
R511	△ ERG1ANJ152	Metal Oxide, 1.5kΩ, 1W, ± 5%			
R512	ERD25TJ124	Carbon, 120kΩ, 1/4W, ± 5%			
R513	ERD25TJ683	Carbon, 68kΩ, 1/4W, ± 5%			
R514	ERD25TJ224	Carbon, 220kΩ, 1/4W, ± 5%			
R515	ERD25TJ683	Carbon, 68kΩ, 1/4W, ± 5%			
R516	ERD25TJ471	Carbon, 470Ω, 1/4W, ± 5%			
R517	ERD25TJ101	Carbon, 100Ω, 1/4W, ± 5%			
R518	ERD25TJ103	Carbon, 10kΩ, 1/4W, ± 5%			
R519	△ ERD18FAJ2R2	Carbon, 2.2Ω, 1/8W, ± 5%			
R520	△ ERD25FJ100	Carbon, 10Ω, 1/4W, ± 5%			
R601, 602	△ ERD25TJ393	Carbon, 39kΩ, 1/4W, ± 5%			
R603, 604	ERD25TJ103	Carbon, 10kΩ, 1/4W, ± 5%			
R605, 606	ERD25TJ104	Carbon, 100kΩ, 1/4W, ± 5%			
R607, 608	ERD25TJ104	Carbon, 100kΩ, 1/4W, ± 5%			
R609, 610	ERD25TJ182	Carbon, 1.8kΩ, 1/4W, ± 5%			
R611, 612	ERD25TJ223	Carbon, 22kΩ, 1/4W, ± 5%			
R613, 614	ERD25TJ123	Carbon, 12kΩ, 1/4W, ± 5%			
R615, 616	ERD25TJ331	Carbon, 330Ω, 1/4W, ± 5%			
R619, 620	ERD25TJ824	Carbon, 820kΩ, 1/4W, ± 5%			
R621, 622	ERD25TJ101	Carbon, 100Ω, 1/4W, ± 5%			
R623	△ ERD25TJ103	Carbon, 10kΩ, 1/4W, ± 5%			
R624	△ ERD25FJ181	Carbon, 180Ω, 1/4W, ± 5%			
R626	ERD25TJ682	Carbon, 6.8kΩ, 1/4W, ± 5%			
R627	ERD25TJ222	Carbon, 2.2kΩ, 1/4W, ± 5%			

CAPACITORS

C1, 2	△ ECKDHS103SE2	Ceramic, 0.01μF, 450VAC,			
C101, 102	△ ECCD1H470K	Ceramic, 47pF, 50V, ±10%			
C103, 104	ECEA50M3R3SE	Electrolytic, 3.3μF, 50V			
C105, 106	ECKD1H222MD	Ceramic, 0.0022μF, 50V, ±20%			
C107, 108	ECKD1H471KB	Ceramic, 470pF, 50V, ±10%			
C109, 110	ECCD1H390K	Ceramic, 39pF, 50V, ±10%			
112	ECEA1AS221	Electrolytic, 220μF, 10V			
116	ECEA10247	Electrolytic, 47μF, 10V			
118	ECEA1CS330	Electrolytic, 33μF, 16V			
120	ECQM1H393JZ	Polyester, 0.039μF, 50V, ± 5%			
122	ECQM1H103JZ	Polyester, 0.01μF, 50V, ± 5%			
124	ECQM1H102KZ	Polyester, 0.001μF, 50V, ± 5%			
C125, 126	△ ECEA25N4R7	Non-Polar Electrolytic, 4.7μF, 25V			
C129	△ ECEA50NR47	Non-Polar Electrolytic, 0.47μF, 50V			
C130	ECEA1ES470	Electrolytic, 47μF, 25V			
C131, 132	ECEA1ES221	Electrolytic, 220μF, 25V			
	ECEA1ES471	Electrolytic, 470μF, 25V			
C201, 202	ECQM1H333KZ	Polyester, 0.033μF, 50V, ±10%			
C203, 204	ECEA50Z1	Electrolytic, 1μF, 50V			
C205, 206	ECCD1H390K	Ceramic, 39pF, 50V, ±10%			
C207, 208	ECCD1H330K	Ceramic, 33pF, 50V, ±10%			
C209, 210	ECEA50Z3R3	Electrolytic, 3.3μF, 50V			
C213, 214	ECEA16N10	Non-Polar Electrolytic, 10μF, 16V			
C215, 216	ECQM1H272KZ	Polyester, 0.0027μF, 50V, ±10%			
C217, 218	ECQM1H183KZ	Polyester, 0.018μF, 50V, ±10%			
C219, 220	ECQM1H123KZ	Polyester, 0.012μF, 50V, ±10%			

Notes: * (X) and (XA) are available in Asia, Latin America, Middle East and Africa only.

* (XAL) is available in Australia only.

* (XGH) is available in Holland only.

* (E) and (EG) are available in Scandinavia and European only.

* (EB) is available in Belgium only.

* (XGF) is available in France only.

* (XE) is available in United Kingdom only.

CHANGE OF PARTS LIST**SU-8055K**

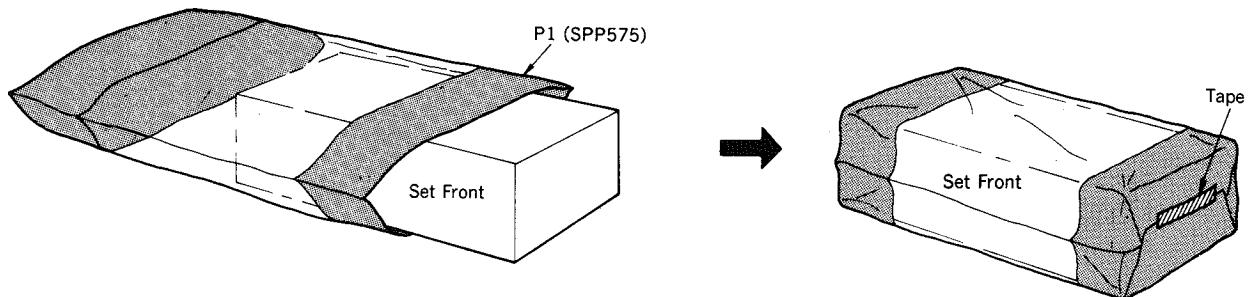
(X), (XA), (XAL), (XGH), (E), (EG), (EB)

NO Note: This parts list included only the changes of the model SU-8055 parts list.

Ref. No.	Change of Part No.		Part Name Description
	SU-8055	→ SU-8055K	
CABINET and CHASSIS PARTS			
1	SBN821	SBN827	Knob, Volume
2	SBN823	SBN829	Knob, Rec Selector & Input Selector
3	SBN825	SBN831	Knob, Speakers Selector, Bass, Treble & Balance
4	SGWU8055D	SGWU8055KE	Panel, Front Ass'y
7	SBC197	SBC197-1	Button, Range, Meter, Subsonic Filter, Phono High Filter & Loudness Switch
8	SYE545	SYE545-1	Bracket, Fluorescent Peak-Power Meters
9	SBD19	SBD19-1	Button, Power Switch

Ref. No.	Change of Part No.		Part Name Description
	SU-8055	→ SU-8055K	
18	SGP1670A [E]	SGP1670B [E]	Rear Panel
	SGPU8055KD [XE, EG, XGH, XGF, EB]	SGPU8055KL [XAL]	Rear Panel, SGP1670B with Name Plate (SGT19610)
	SGPU8055L [XAL]	SGPU8055KX [X, XA]	Rear Panel, SGP1670-1A with Name Plate (SGT19930)
	SGP1650-1A [X, XA]	SGP1650-1A with Name Plate (SGT19930)	
20	SHR127 [E, X, XA, EG, XGH, XGF, EB]	SHR127 [E, X, XA, EG, EB, XGH]	Bushing, AC Cord
	SHR129 [XE]	SHR131 [XAL]	Bushing, AC Cord
	SHR131 [XAL]		
21	RJA23ZC [E, EG, XGH, XGF, EB]	RJA23ZC [E, EG, XGH, EB]	AC Cord, Power Source
	SJA97 [X, XA]	SJA97 [X, XA]	AC Cord, Power Source
	RJA45ZC [XE]	QFC1207M [XAL]	AC Cord, Power Source
	QFC1207M [XAL]		
23	SKA10414	SKA10418	Cabinet
SCREWS and WASHERS			
⑦	XTB4+8FFN	XTB4+8FFZ	Screw, Cabinet M'tg
⑧	XTB3+8BFN	XTB3+8BFZ	Screw, Cabinet M'tg
	XWC3B	XWC3B	Washer, Cabinet Screw
PACKING PARTS			
P4	SPG1783 [E]	SPG1963 [E]	Carton Box
	SPG1833 [XE, EG, XGH, XB]	SPG1965 [XGH, EB, EG]	Carton Box
	SPG1835 [X, XA]		
	SPG1837 [XAL]	SPG2025 [X, XA, XAL]	Carton Box
	SPG1781 [XGF]		

■ PACKINGS



■ ACCESSORIES

