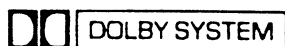


# Service Manual

Stereo Double Cassette Amplifier

Amplifier

## SU-X930



Color

(K).....Black Type



## Area

Color	Area
(K)	(E) .....Continental Europe.
(K)	(EH) .....Holland.
(K)	(EB) .....Belgium.
(K)	(EF) .....France.
(K)	(EK) .....United Kingdom.

## SPECIFICATIONS

(DIN 45 500)

### ■ AMPLIFIER SECTION

40 Hz ~ 16 kHz continuous power output both channels driven	2 x 46 W (THD 1%, 8Ω)
1 kHz continuous power output both channels driven	2 x 50 W (THD 1%, 8Ω)
Total harmonic distortion half power at 1 kHz	0.009% (8Ω)
Power bandwidth both channels driven, -3dB	20 Hz ~ 40 kHz (8Ω)
Damping factor	22 (8Ω)
Input sensitivity and impedance	
PHONO	2.5mV/47 kΩ
TUNER	200mV/47 kΩ
CD	250mV/4.7 kΩ
AUX	150mV/22 kΩ
Frequency response	
PHONO	RIAA standard curve 30 Hz ~ 15 kHz, +0.8 dB, -0.8 dB 20 Hz ~ 50 kHz (-3 dB)
CD	20 Hz ~ 50 kHz (-3 dB)
AUX	20 Hz ~ 50 kHz (-3 dB)
Tone controls	
BASS	50 Hz, +10 dB ~ -10 dB
TREBLE	12.5 kHz, +10 dB ~ -10 dB
SUPER BASS	80 Hz, +10 dB
Load impedance	8 Ω ~ 16 Ω

### ■ CASSETTE DECK SECTION

Track system	4-track, 2-channel
Heads	
REC/PLAY (DECK A)	Solid Permalloy head
PLAY (DECK B)	Solid Permalloy head
Erasing (DECK A)	Double-gap ferrite head
Motors	DC servo motor
Recording system	AC bias, 100 kHz

Erasing system	AC erase, 100 kHz
Tape speed	4.8 cm/sec. (1-7/8 ips)
Frequency response	
NORMAL	30 Hz ~ 15 kHz (DIN)
CrO <sub>2</sub>	40 Hz ~ 14 kHz, +3 dB ~ -6dB 30 Hz ~ 16 kHz (DIN)
METAL	40 Hz ~ 15 kHz, +3 dB ~ -6dB 30 Hz ~ 17 kHz (DIN)
S/N (CrO <sub>2</sub> type tape)	40 Hz ~ 16 kHz, +3 dB ~ -6dB
DOLBY NR on	65 dB (CCIR)
DOLBY NR off	56 dB (A-WTD)
Wow and flutter	0.1% (WRMS)
Fast Forward and Rewind Time	Approx. 110 seconds with C-60 cassette tape

### ■ GENERAL

Power consumption	235 W
Power supply	
For United Kingdom	AC 50 Hz/60 Hz, 240 V
For Others	AC 50 Hz/60 Hz, 220 V
Dimensions (W x H x D)	360 x 229 x 300 mm (14-3/16" x 9" x 11-13/16")
Weight	7.2 kg (15.9 lb)

#### Notes:

- Specifications are subject to change without notice. Weight and dimensions are approximate.
- Total harmonic distortion is measured by the digital spectrum analyzer (H.P. 3045 system).
- Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation. "Dolby" and the double-D system are trade marks of Dolby Laboratories Licensing Corporation.

# Technics

Matsushita Electric Industrial Co., Ltd.  
Central P.O. Box 288, Osaka 530-91, Japan

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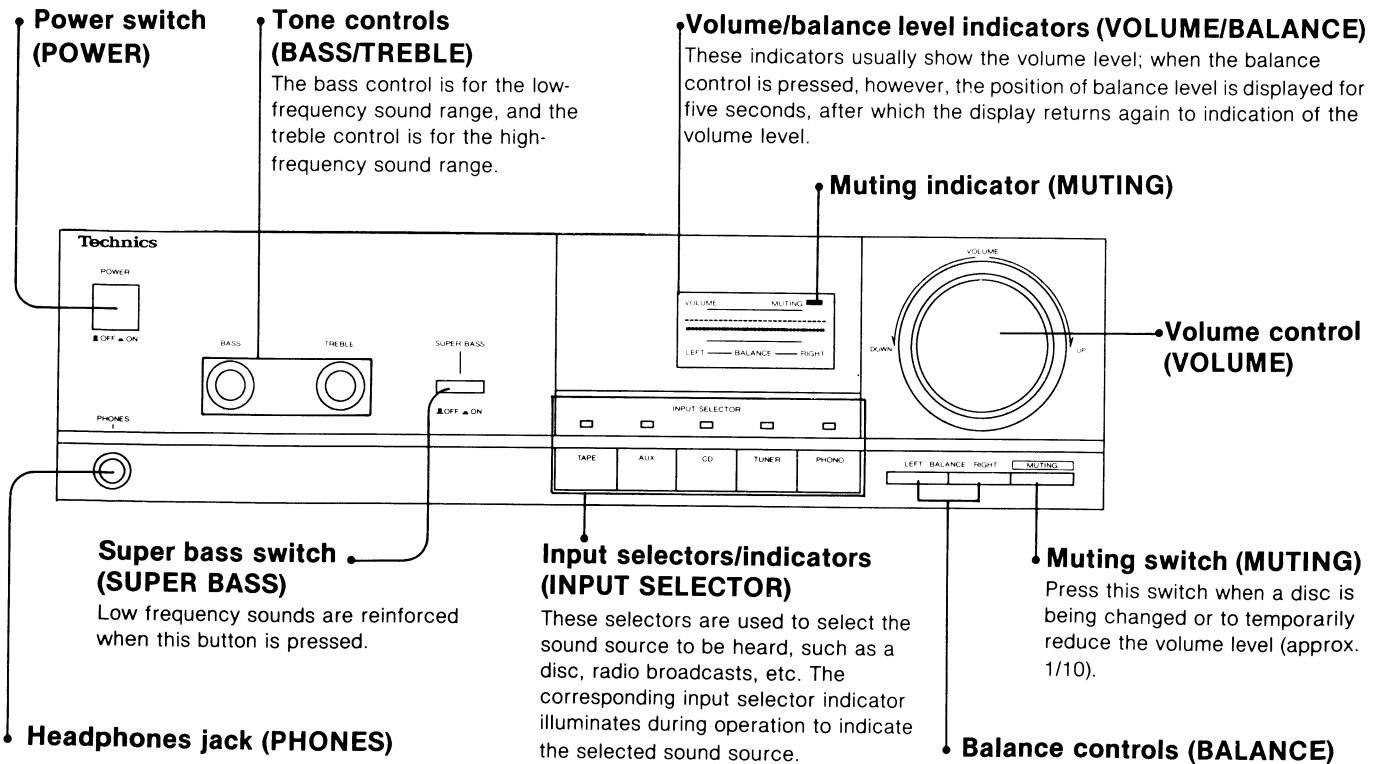
## ■ BEFORE REPAIR

- (1) Turn off the power supply. Using a 10Ω, 5W resistor connect both ends of power supply capacitors (C701,C702,3300μF) in order to discharge the voltage.
- (2) Before turning the power supply on, after completion of repair, slowly apply the primary voltage by using a power supply voltage controller to make sure that the consumed current at 50Hz/60Hz in NO SIGNAL mode should be shown below with respect to supply voltage 220V/240V.

Power supply voltage	AC220V	AC240V
Consumed current 50Hz	105 ~ 215mA	100 ~ 210mA
Consumed current 60Hz	105 ~ 215mA	100 ~ 210mA

## ■ LOCATION OF CONTROLS AND FUNCTIONS

### Amplifier section

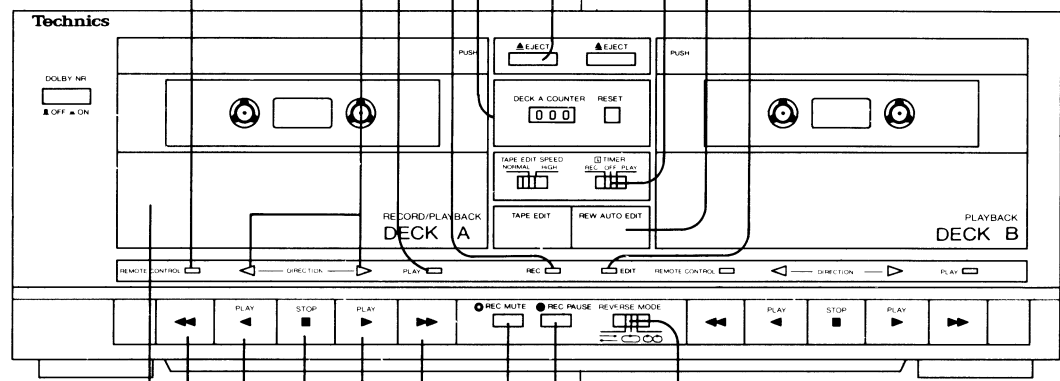


**Cassette deck section**

**When using "DECK A"**

- Eject button (▲ EJECT)**
- "DECK A" counter/reset button (DECK A COUNTER/RESET)**  
This indicates the amount of tape travel of "DECK A".  
When this button is pressed, the readout will be reset to "000".
- Recording indicator (REC)**
- Playback indicator (PLAY)**
- Direction indicators (DIRECTION)**
- Remote-control signal indicator (REMOTE CONTROL)**  
This indicator illuminates when the remote-control transmitter is operated.
- Cassette holder**  
Be sure to press the upper side of the cassette holder (marked "PUSH") to close it.
- Rewind/fast-forward button (◀▶)**
- Reverse-side playback button (PLAY/◀)**
- Stop button (STOP/■)**
- Forward-side playback button (PLAY/▶)**
- Fast-forward/rewind button (▶▶)**
- Record-muting button (○ REC MUTE)**
- Recording pause button (● REC PAUSE)**

- Timer stand-by switch (☐ TIMER)**  
This switch is to be used in order to perform an unattended recording or preset playback operation.
- Automatic rewind/edit-recording button (REW AUTO EDIT)**  
This button can be used to automatically rewind tapes to their beginning and then begin an edit-recording.
- Editing mode indicator (EDIT)**  
This indicator illuminates when an edit-recording begins.
- Reverse mode selector (REVERSE MODE)**  
(See below.)

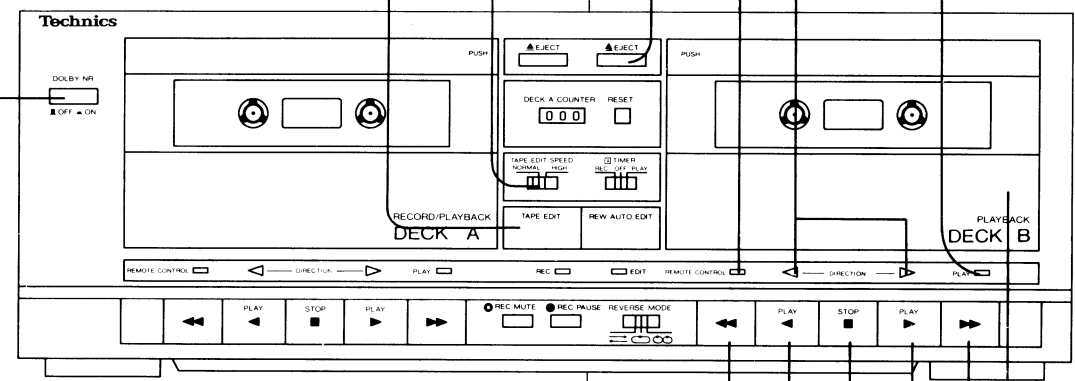


**Reverse mode selector**

**For playback ("DECK A" and "DECK B")**

- "↔" (one way):**  
Only one side of the tape on "DECK A" or "DECK B" is played; when the playback finishes, the tape will stop automatically.
- "↻" (repeat):**  
Both sides of the tape on "DECK A" or "DECK B" is played; tape play will continue until the stop button is pressed.
- "∞" (series):**  
Both sides of the tape on "DECK A" and "DECK B" are played continuously; tape play will continue until the stop button is pressed.

- Editing tape-speed selector (TAPE EDIT SPEED)**
- Edit-recording button (TAPE EDIT)**  
This button is used when an edit-recording is made.
- Dolby noise-reduction switch (DOLBY NR)**



**When using "DECK B"**

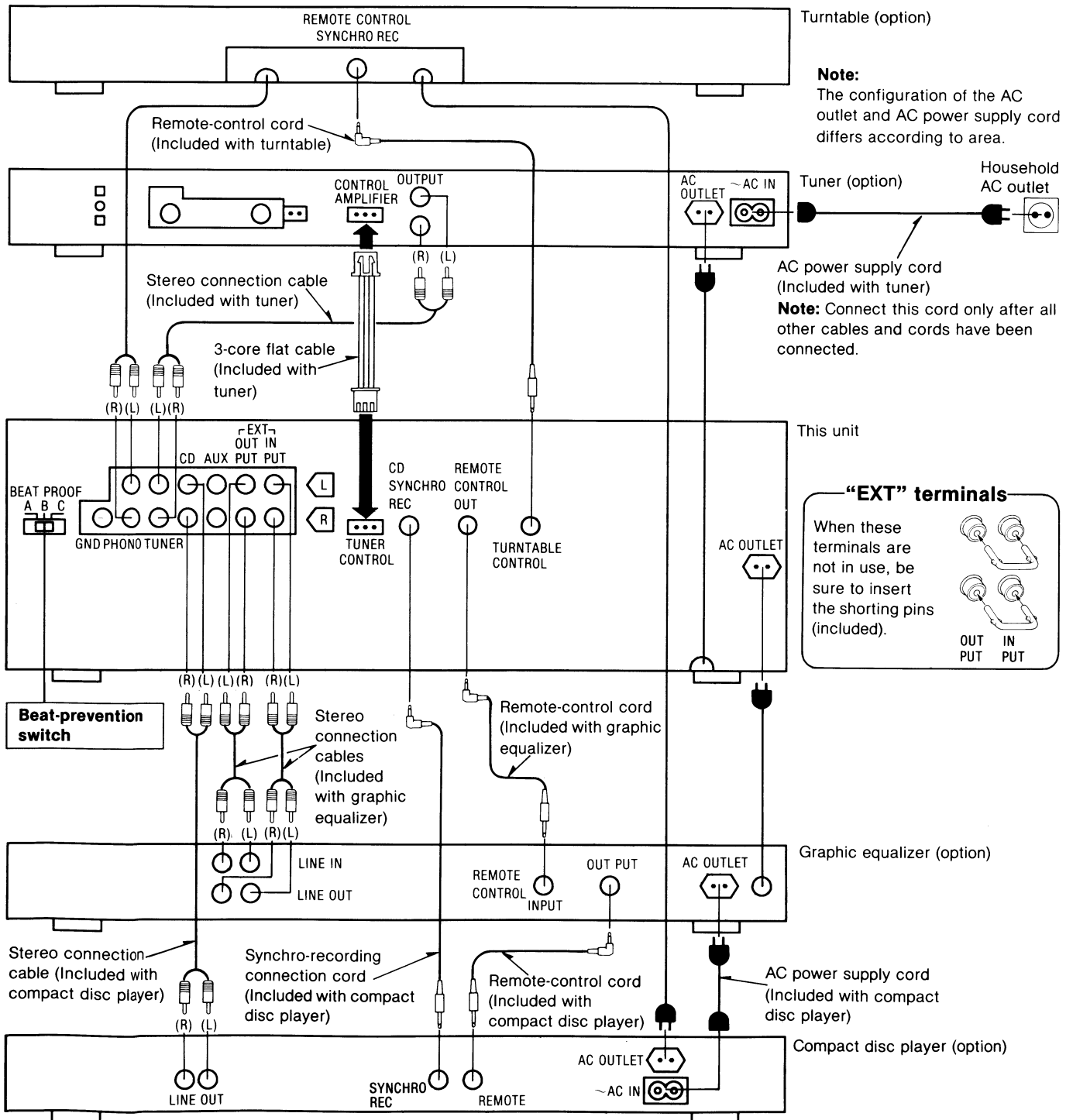
- Eject button (▲ EJECT)**
- Remote-control signal indicator (REMOTE CONTROL)**  
This indicator illuminates when the remote-control transmitter is operated.
- Direction indicators (DIRECTION)**
- Playback indicator (PLAY)**
- Cassette holder**  
Be sure to press the upper side of the cassette holder (marked "PUSH") to close it.
- Fast-forward/rewind button (▶▶)**
- Forward-side playback button (PLAY/▶)**
- Stop button (STOP/■)**
- Reverse-side playback button (PLAY/◀)**
- Rewind/fast-forward button (◀▶)**

**For recording (only "DECK A")**

- "↔" (one way):**  
When recording on only one side of the tape.
- "↻" (repeat)/"∞" (series):**  
When making a continuous recording on both sides of the tape.
- Note:**  
Recording will stop after recording on the reverse side of the tape is completed. For continuous recording on both sides of the tape, it is necessary to begin recording on the forward side of the tape (the side facing outward).

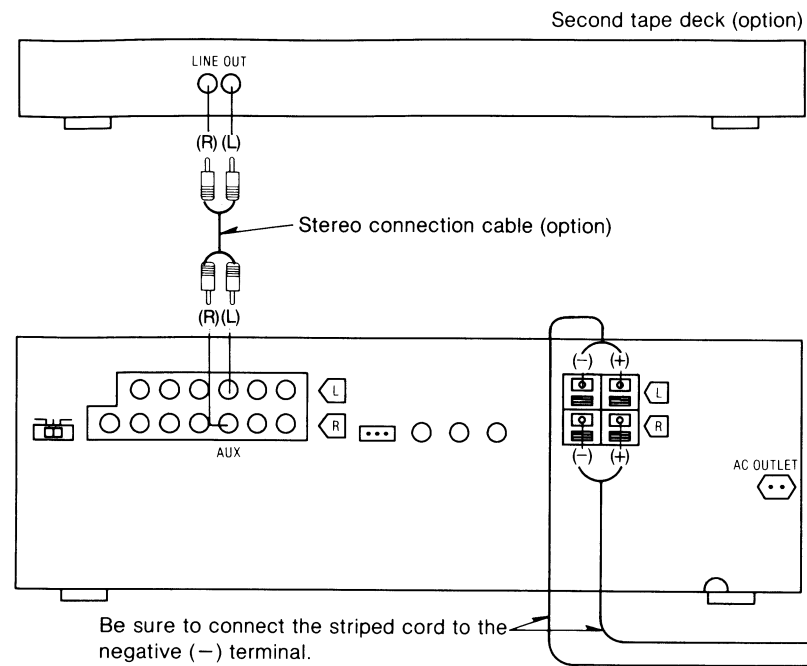
CONNECTIONS

- Although the synchro-recording connection cord and the remote-control cords are differentiated in the figure below, actually they are the same shape.
- For a turntable with a ground wire, be sure to connect the ground wire to the "GND" terminal of this unit. (Refer to the operating instructions of the turntable.)
- Do not connect video-related equipment (such as a TV, etc.) to the AC outlets of these components. (These outlets are especially for audio equipment.) Also do not exceed the indicated power ratings when connecting to these outlets.
- The tuner's power outlet is interlocked with the power "STANDBY  $\phi$  . ON" switch of the tuner.
- If the graphic equalizer is not used in combination with these components, connect the AC power supply cord of the compact disc player to the "AC OUTLET" of this unit and connect the remote-control cord of the compact disc player to the "REMOTE CONTROL" terminal ("OUT") of this unit.



Connections to other equipment

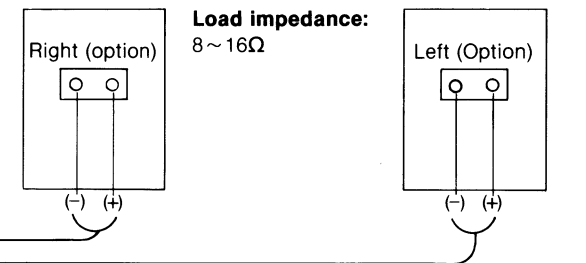
For connection of a second tape deck (for playback only), etc.



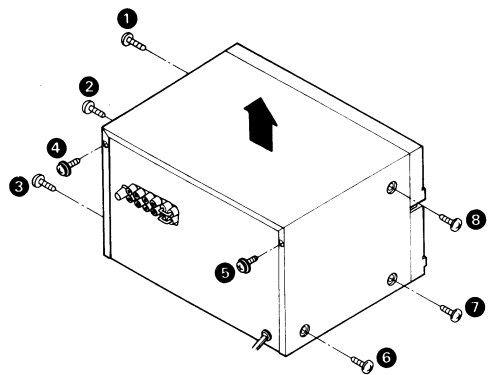
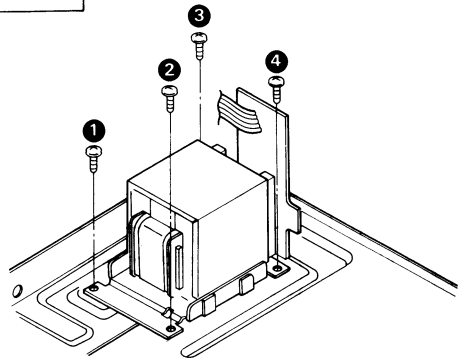
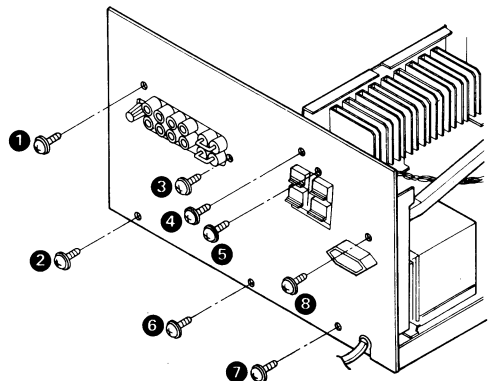
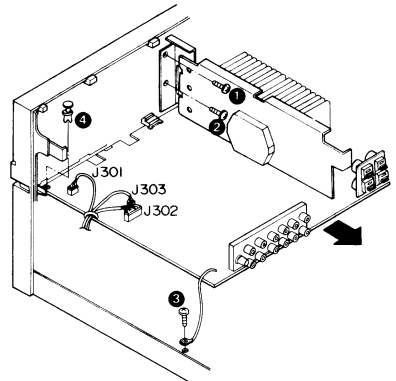
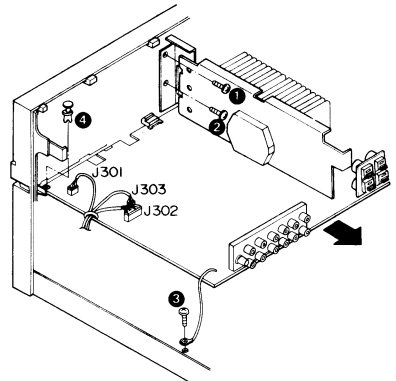
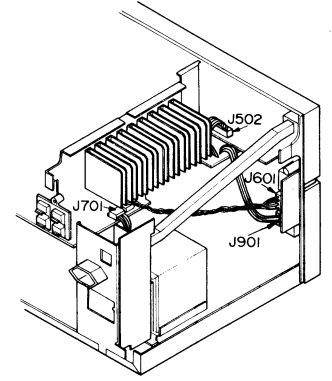
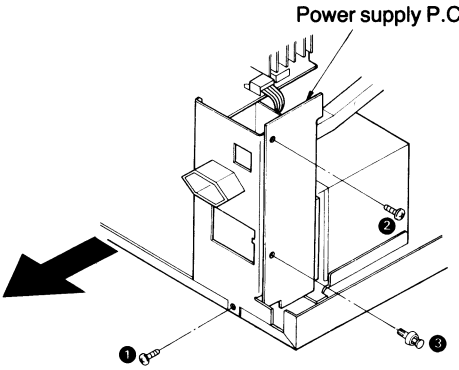
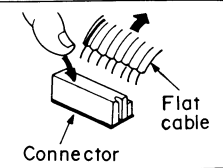
Connection of speaker systems

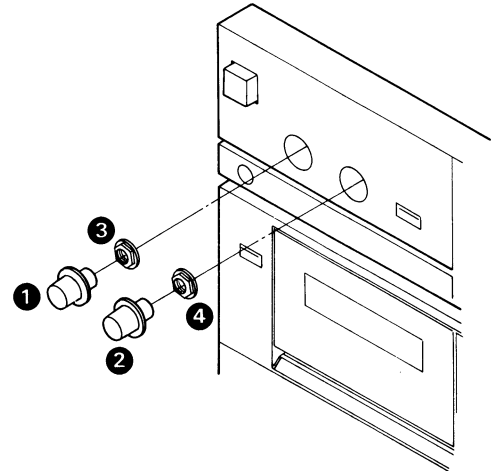
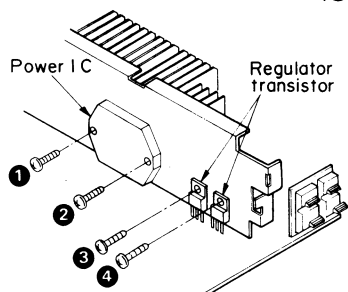
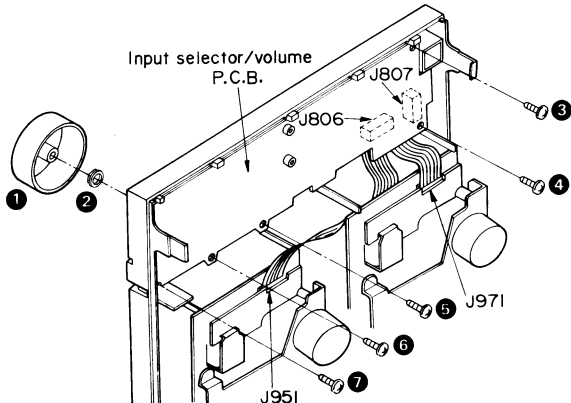
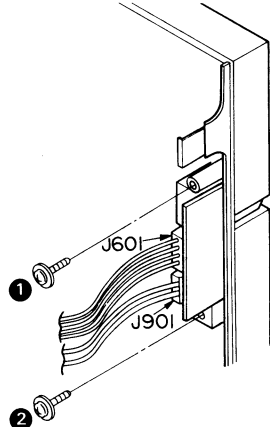
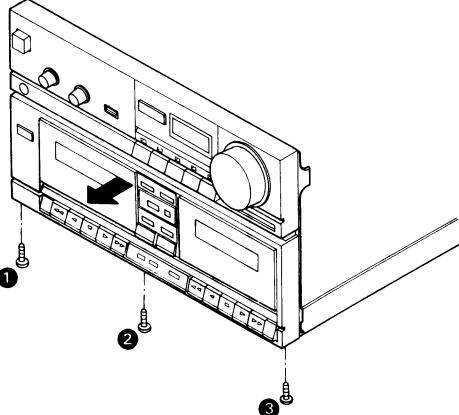
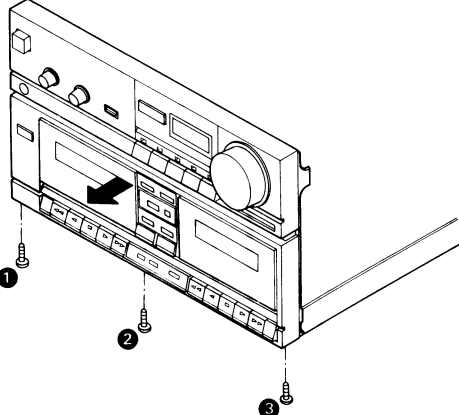
- 1 Strip off the outer covering, and twist the center conductor.  
10 mm (3/8") → Twist.
- 2 Press the pushbutton, and insert the core until it can no longer be seen.
- 3 Release the pushbutton, and pull the cord gently to be sure that it is secure.

**Note:**  
To prevent damage to circuitry, never short plus (+) and minus (-) speaker terminals.



# DISASSEMBLY INSTRUCTIONS

Ref. No. 1	<b>How to remove the cabinet</b>	Ref. No. 4	<b>How to remove the power transformer</b>
Procedure 1	1. Remove the 8 screws (①~⑧). 2. Remove the cabinet in the direction of the arrow.	Procedure 1→2→3→4	1. Remove the 4 screws (①~④).
			
Ref. No. 2	<b>How to remove the rear panel</b>	Ref. No. 5	<b>How to remove the main P.C.B.</b>
Procedure 1→2	● Remove the 8 screws (①~⑧).	Procedure 1→2→5	1. Remove the 4 connectors (J301, J302, J303, J601).
		2. Remove the flat cables (J502, J701, J901). 3. Remove the 3 screws (①~③). 4. Remove the rivet (④). 5. Remove the main P.C.B. in the direction of the arrow.	
			
Ref. No. 3	<b>How to remove the power supply P.C.B.</b>		
Procedure 1→2→3	1. Remove the 1 screw (①). 2. Remove the power supply P.C.B. in the direction of the arrow. 3. Remove the 1 screw (②). 4. Remove the 1 rivet (③).	<b>How to remove the flat cable</b> ● Pull out the flat cable while pressing the connector.	
			

Ref. No. 6	<b>How to remove the volume P.C.B.</b>	Ref. No. 8	<b>How to remove the power IC and regulator transistor</b>
Procedure 1→2→5→6	1. Remove the 2 knobs (①, ②). 2. Remove the 2 nuts (③, ④). 3. Remove the volume P.C.B. in the direction of the arrow.	Procedure 1→2→5→8	1. Unsolder the power IC or regulator transistor. 2. Remove the 4 screws (①~④).
		 <p>● When mounting the power IC or regulator transistor. Apply silicone compound (SZZ0L15) to the rear side of power IC or regulator transistor.</p>	
Ref. No. 7	<b>How to remove the input selector/volume P.C.B.</b>	Ref. No. 9	<b>How to remove the dolby NR switch P.C.B.</b>
Procedure 1→2→5→6→7	1. Remove the 1 knob (①). 2. Remove the 1 nut (②). 3. Remove the 5 screws (③~⑦). 4. Remove the flat cable (J806, J807, J951, J971).	Procedure 1→9	1. Remove the 2 screws (①, ②). 2. Remove the 1 connector (J601). 3. Remove the flat cable (J901).
			
Ref. No. 10	<b>How to remove the front panel</b>		
		1. Remove the 3 screws (①~③). 2. Remove the front panel in the direction of the arrow.	

**Ref. No. 6**  
**How to remove the volume P.C.B.**

**Procedure**  
1→2→5→6

1. Remove the 2 knobs (1, 2).
2. Remove the 2 nuts (3, 4).
3. Remove the volume P.C.B. in the direction of the arrow.

**Ref. No. 7**  
**How to remove the input selector/volume P.C.B.**

**Procedure**  
1→2→5→6→7

1. Remove the 1 knob (1).
2. Remove the 1 nut (2).
3. Remove the 5 screws (3~7).
4. Remove the flat cable (J806, J807, J951, J971).

Volume P.C.B.

**Ref. No. 8**  
**How to remove the power IC and regulator transistor**

**Procedure**  
1→2→5→8

1. Unsolder the power IC or regulator transistor.
2. Remove the 4 screws (1~4).

Power IC  
Regulator transistor

•When mounting the power IC or regulator transistor.  
Apply silicone compound (SZZ0L15) to the rear side of power IC or regulator transistor.

**Ref. No. 9**  
**How to remove the dolby NR switch P.C.B.**

**Procedure**  
1→9

1. Remove the 2 screws (1, 2).
2. Remove the 1 connector (J601).
3. Remove the flat cable (J901).

J601  
J901

**Ref. No. 10**  
**How to remove the front panel**

**Procedure**  
1→2→5→10

1. Remove the 3 screws (1~3).
2. Remove the front panel in the direction of the arrow.

**Ref. No. 11**  
**How to remove the mechanism unit (Deck A, Deck B)**

**Procedure**  
6→7→10→11

- How to remove the mechanism unit (Deck A).
  1. Push the eject button.
  2. Remove the counter belt.
  3. Remove the 4 screws (1~4).
- How to remove the mechanism unit (Deck B).
  1. Push the eject button.
  2. Remove the 4 screws (5~8).

Deck A  
Deck B  
Counter belt

**Ref. No. 12**  
**How to remove the dumper gear angle**

**Procedure**  
10→11→12

1. Remove the 2 springs (1, 2).
2. Remove the 2 screws (3, 4).
3. Press the bosses on the cassette holders to remove the dumper gear angle.

Dumper gear angle

**Ref. No. 13**  
**How to remove the cassette holder (Deck A, Deck B)**

**Procedure**  
10→11→12→13

- Push the bosses on the cassette holders in the direction of arrow (A) and remove the cassette holders in the direction of arrow (B).

Cassette holder

•How to remove the dumper gear angle

**Ref. No. 14**  
**How to remove the deck control P.C.B.**

**Procedure**  
13→14

1. Remove the 2 screws (1, 2).
2. Release the 9 claws.

Deck control P.C.B.  
Claw  
Claws

**Ref. No. 12**  
**How to remove the dumper gear angle**

**Procedure**  
10→11→12

1. Remove the 2 springs (1, 2).
2. Remove the 2 screws (3, 4).
3. Press the bosses on the cassette holders to remove the dumper gear angle.

Dumper gear angle

**Ref. No. 14**  
**How to remove the deck control P.C.B.**

**Procedure**  
13→14

1. Remove the 2 screws (1, 2).
2. Release the 9 claws.

Deck control P.C.B.  
Claw  
Claws

# SCHEMATIC DIAGRAM

(This schematic diagram may be modified at any time with the development of new technology.)

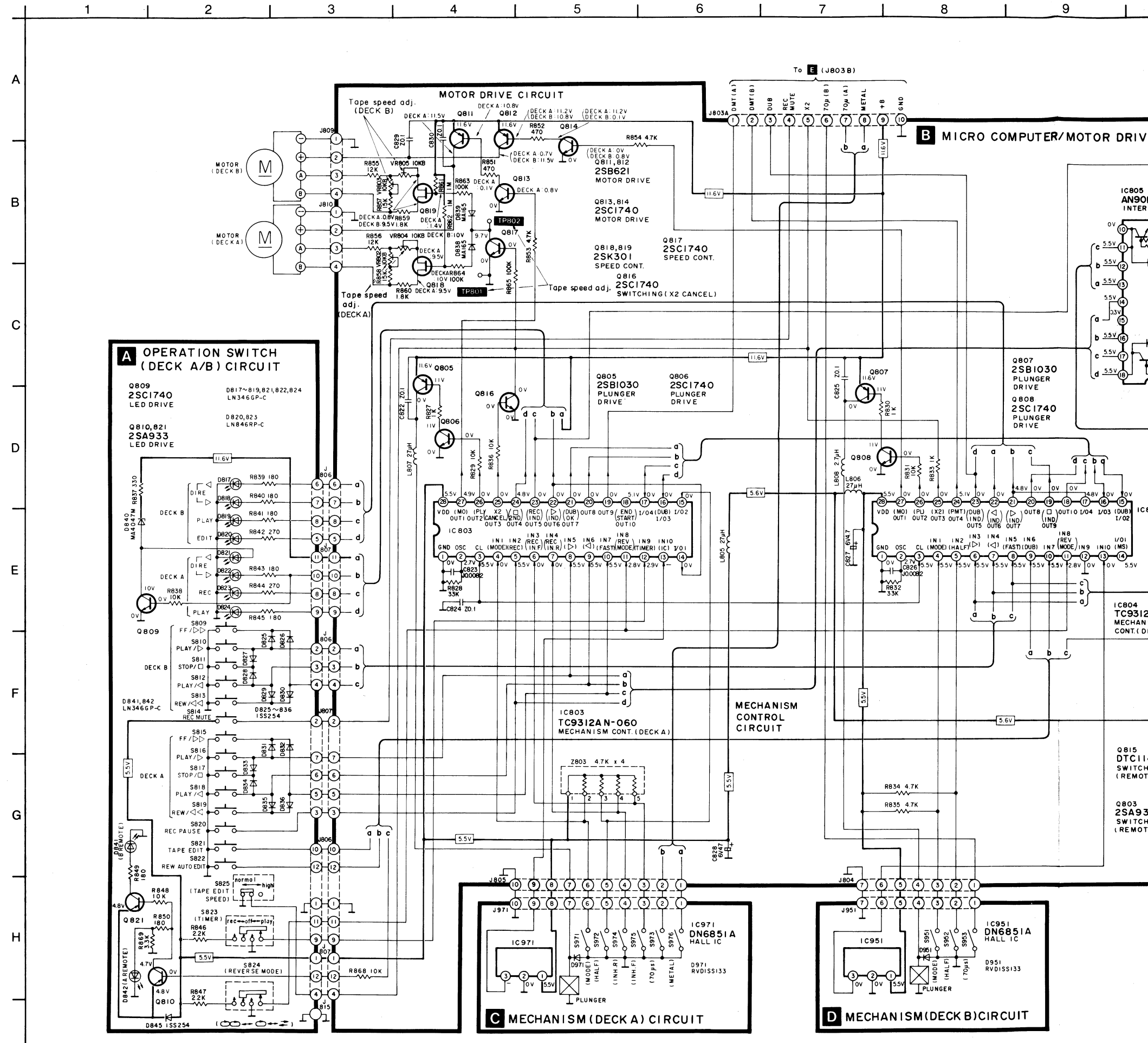
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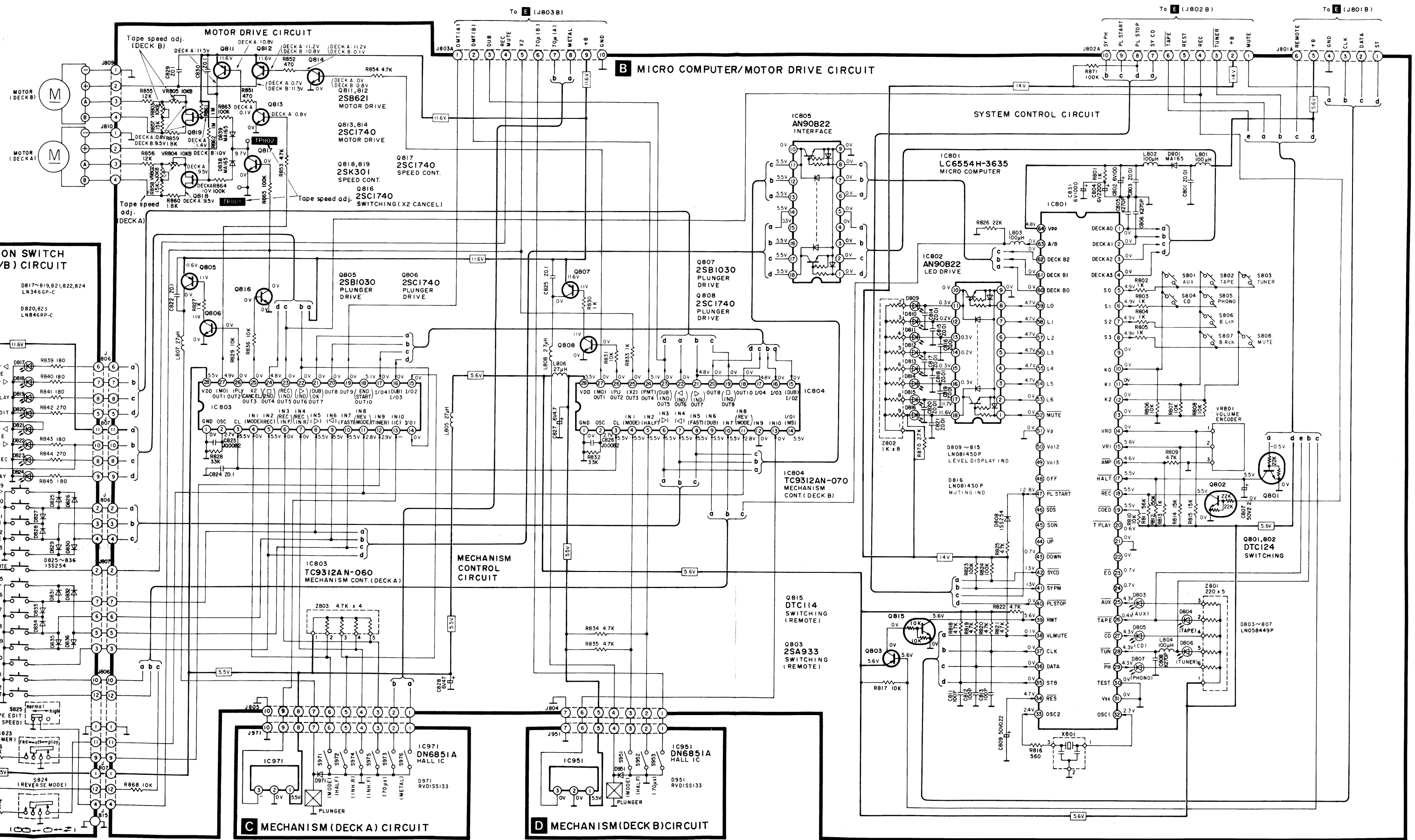
- S401 : Beat-prevention switch in "A" position.
  - S501 : Super bass switch in "off" position.
  - S701 : Power switch in "on" position.
  - S801~S805 : Input selector switches.  
[S801: AUX, S802: TAPE, S803: TUNER, S804: CD, S805: PHONO]
  - S806, S807 : Balance control switches.  
[S806: LEFT, S807: RIGHT]
  - S808 : Muting switch.
  - S809~S813 : DECK B control switches.  
[S809: FF (▶▶), S810: F-PLAY (▶), S811: STOP (■), S812: R-PLAY (◀), S813: REW (◀◀)]
  - S814~S820 : DECK A control switches.  
[S814: REC MUTE (○), S815: FF (▶▶), S816: F-PLAY (▶), S817: STOP (■), S818: R-PLAY (◀), S819: REW (◀◀), S820: REC PAUSE (●)]
  - S821 : Edit-recording switch.
  - S822 : Automatic rewind/edit-recording switch.
  - S823 : Timer stand-by switch in "OFF" position.
  - S824 : Reverse mode selector switch in "C" position.
  - S825 : Editing tape-speed selector switch in "Normal" Position.
  - S901 : Dolby noise-reduction switch in "OFF" position.
  - S951 : DECK B/Mode detect switch.
  - S952 : DECK B/Half detect switch.
  - S953 : DECK B/CrO<sub>2</sub> tape detect switch.
  - S971 : DECK A/Mode detect switch.
  - S972 : DECK A/Half detect switch.
  - S973 : DECK A/CrO<sub>2</sub> tape detect switch.
  - S974 : DECK A/Record prevention switch (REV).
  - S975 : DECK A/Record prevention switch (FWD).
  - S976 : DECK A/Metal tape detect switch.
- : Recording signal.  
 : Phono signal (Lch).  
 : Positive voltage lines.  
 : Negative voltage Lines.

Indicated voltage values are the standard values for the unit measured by the DC electronic circuit tester (high-impedance) with the chassis taken as standard. Therefore, there may exist some errors in the voltage values, depending on the internal impedance of the DC circuit tester.

**Important safety notice:**  
Components identified by mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

- \*Caution!**  
IC and LSI are sensitive to static electricity.  
Secondary trouble can be prevented by taking care during repair.  
\*Cover the parts boxes made of plastics with aluminum foil.  
\*Ground the soldering iron.  
\*Put a conductive mat on the work table.  
\*Do not touch the legs of IC or LSI with the fingers directly.





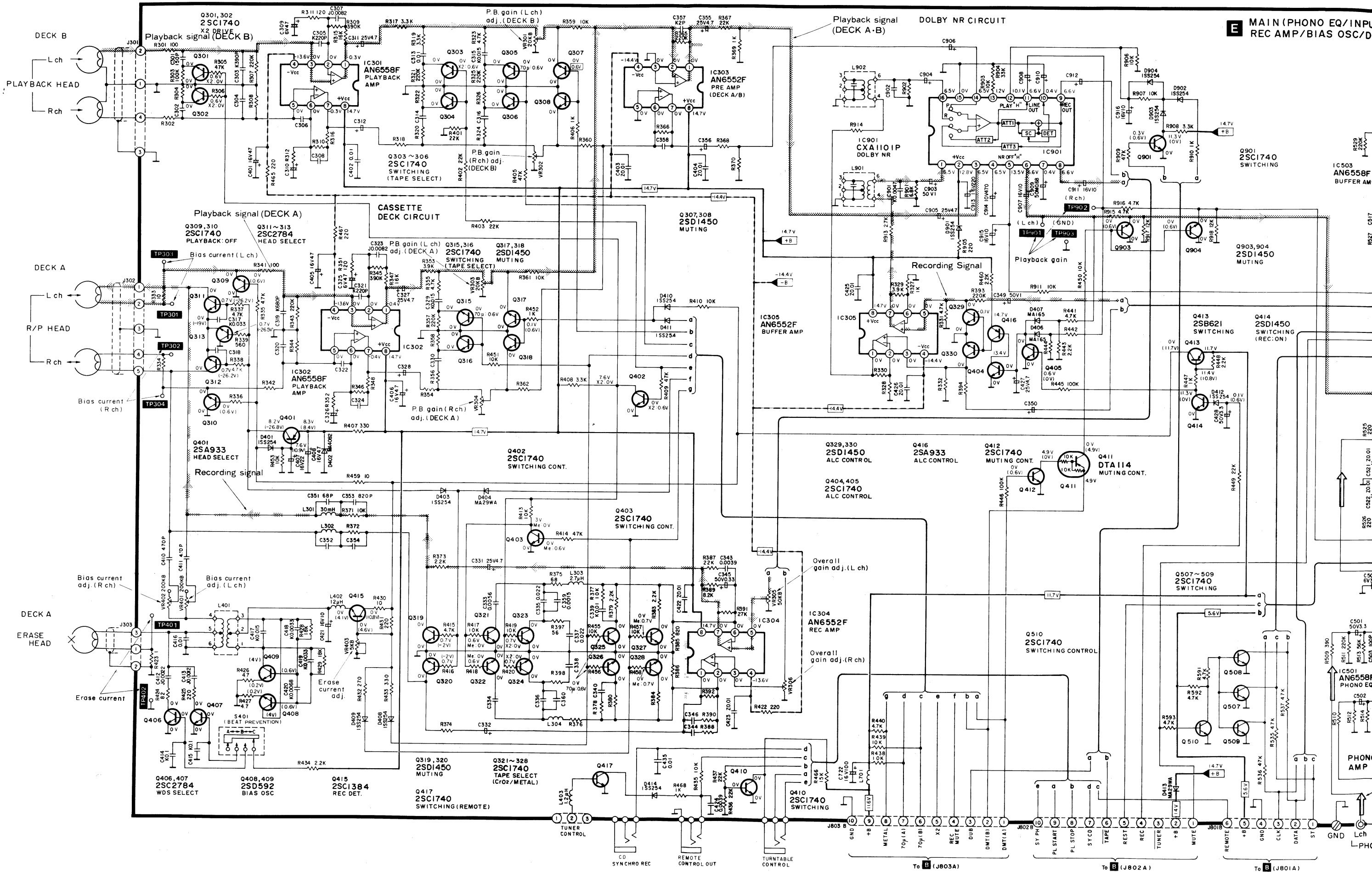
**A MOTOR DRIVE CIRCUIT**

**B MICRO COMPUTER/MOTOR DRIVE CIRCUIT**

**C MECHANISM (DECK A) CIRCUIT**

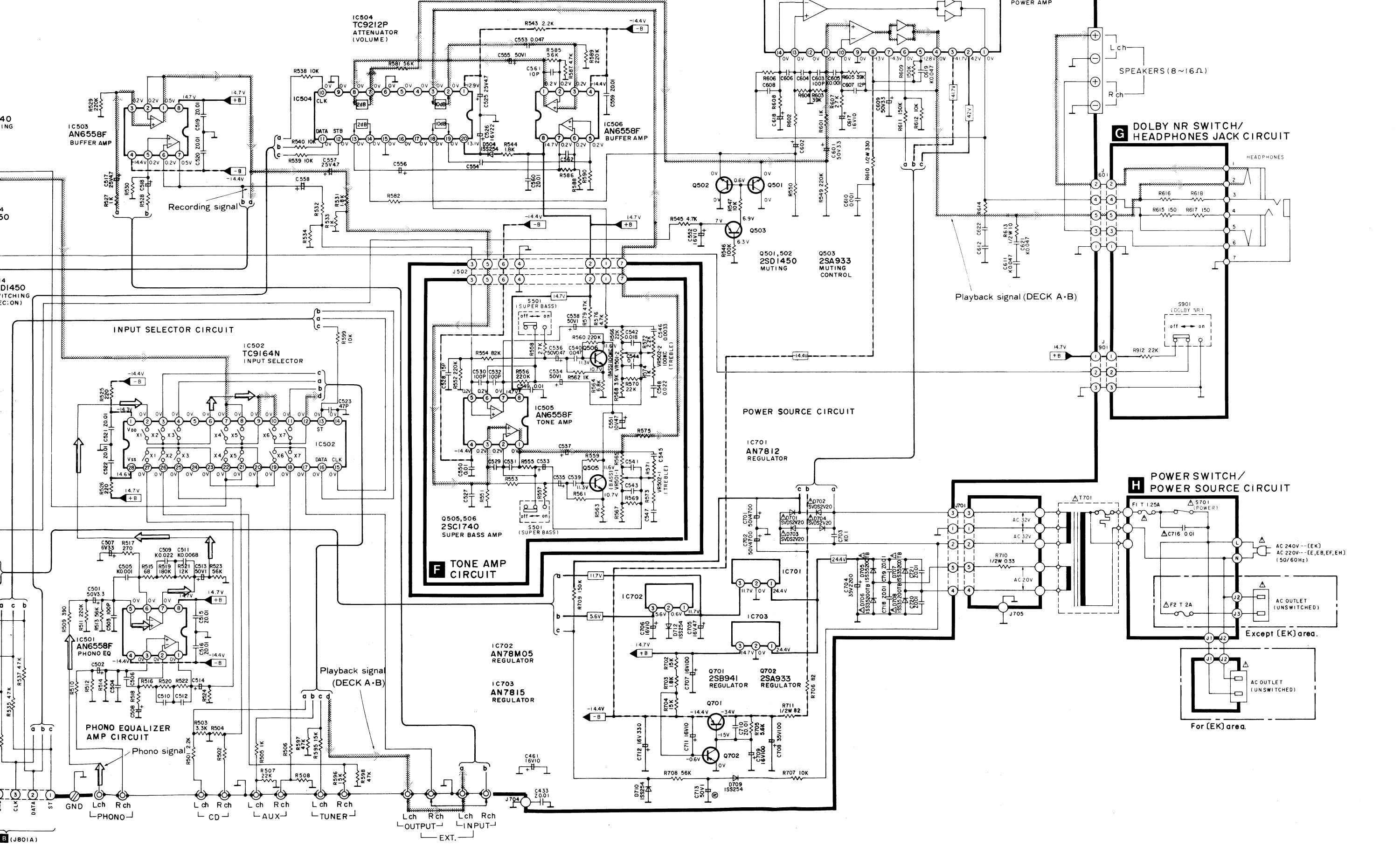
**D MECHANISM (DECK B) CIRCUIT**





MAIN (PHONO EQ/INPUT) REC AMP/BIAS OSC/DET

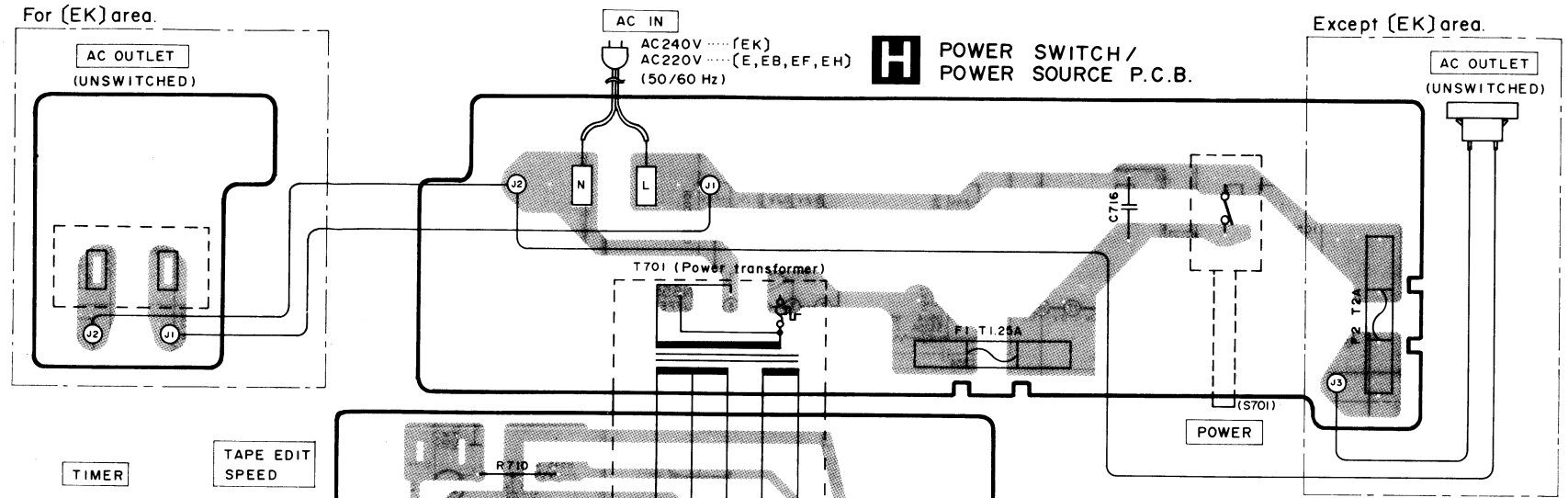
IN (PHONO EQ/INPUT SELECTOR/ATTENUATOR/DECK A,B PLAYBACK AMP/ C AMP/BIAS OSC/DOLBY NR AMP/POWER AMP/POWER SUPPLY) CIRCUIT



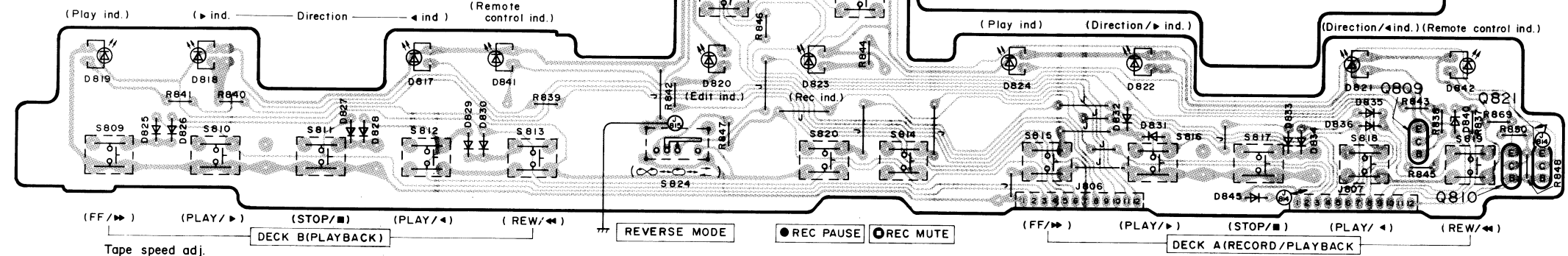
PRINTED CIRCUIT BOARDS

1 2 3 4 5 6 7 8 9 10 11 12 13

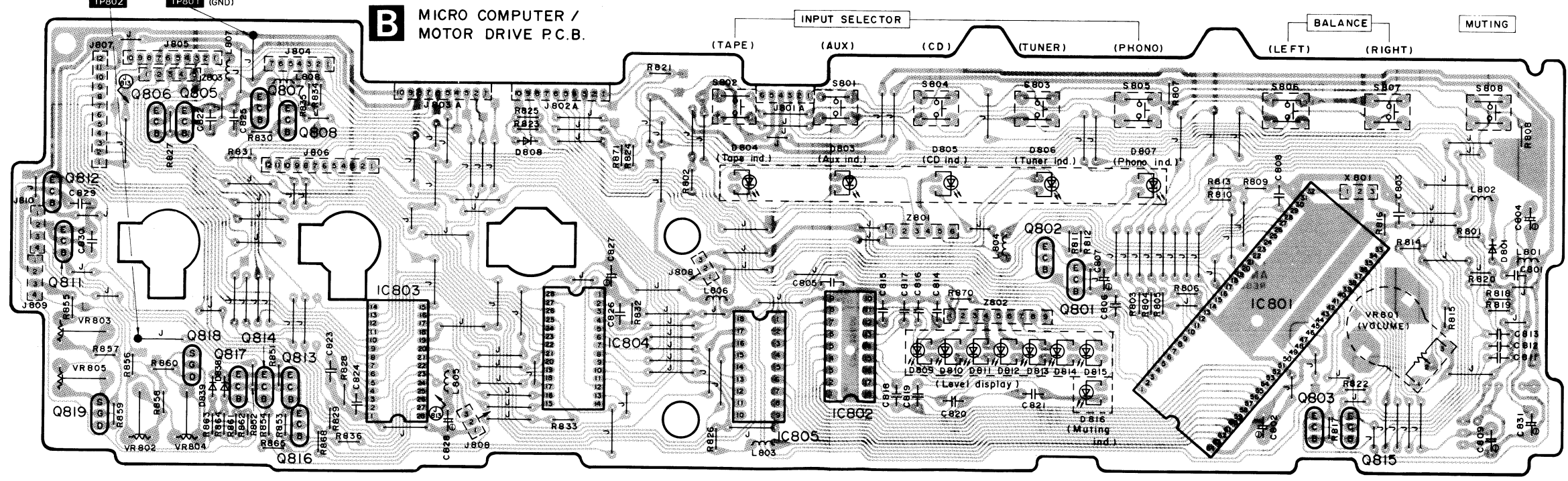
A  
B  
C  
D  
E  
F  
G  
H



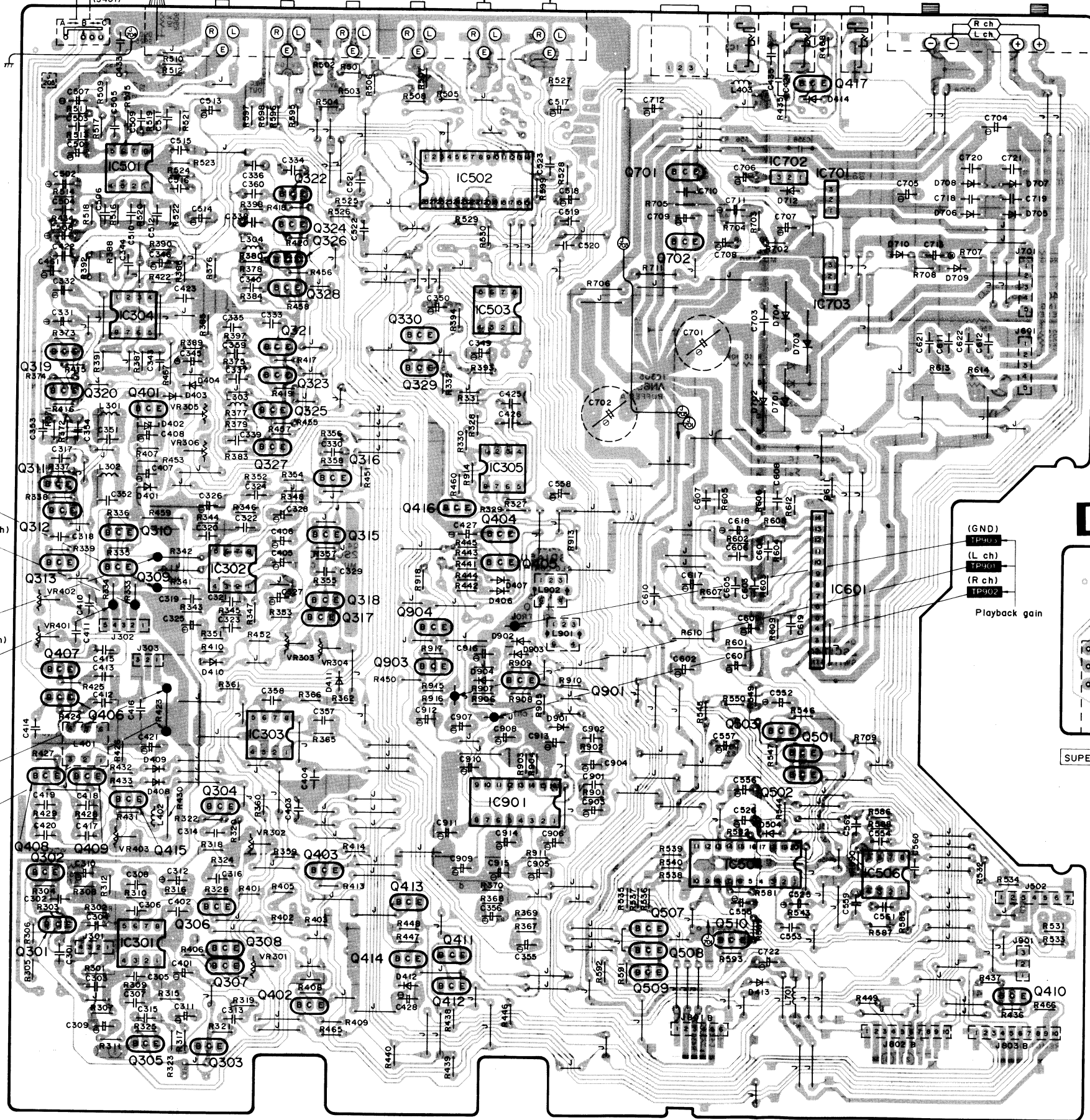
**A** OPERATION SWITCH (DECK A/B) P.C.B.



**B** MICRO COMPUTER / MOTOR DRIVE P.C.B.

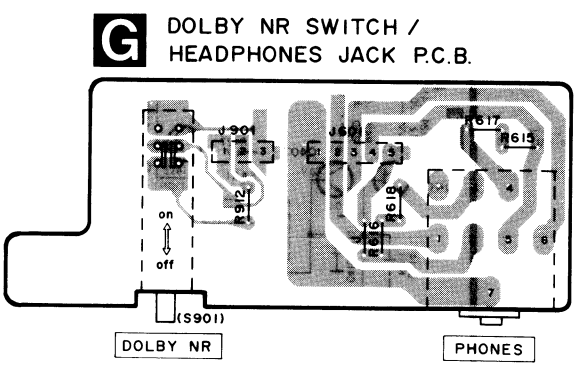
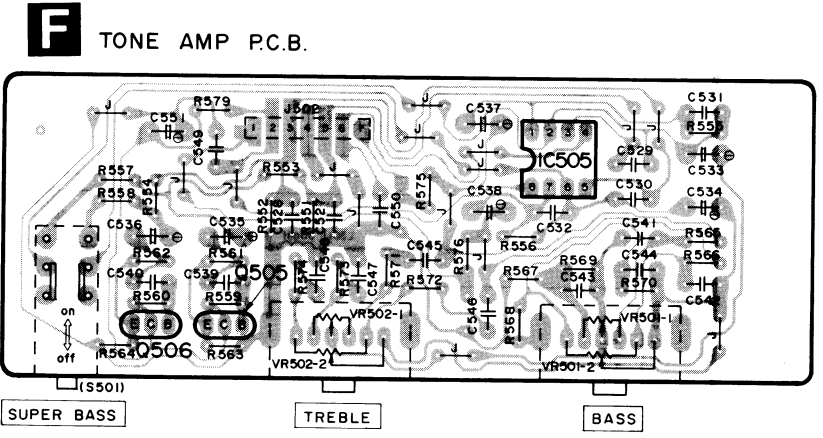
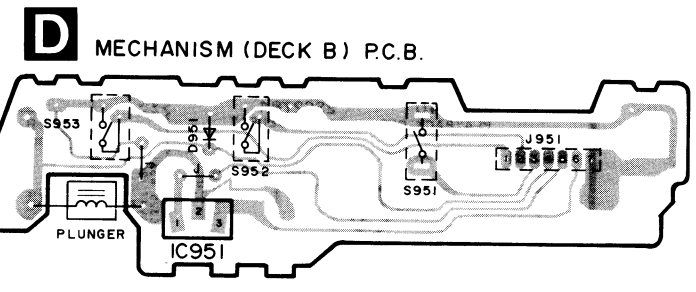
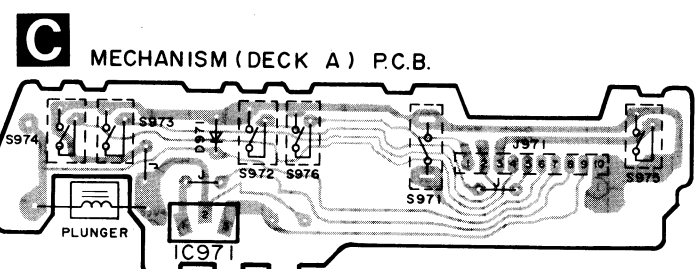


BEAT PROOF (S401) GND PHONO TUNER CD AUX (OUTPUT) (INPUT) EXT TUNER CONTROL CD SYNCHRO REC REMOTE CONTROL OUT TURNTABLE CONTROL SPEAKERS(8~16Ω)



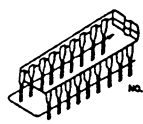
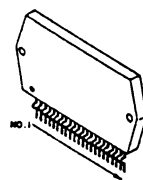
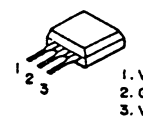
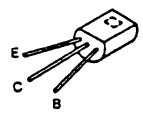
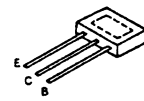
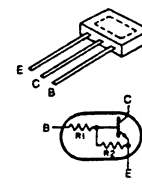
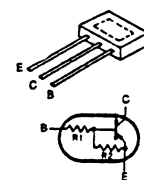
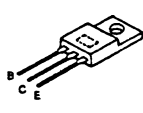
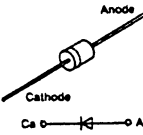
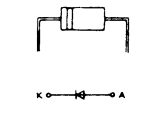
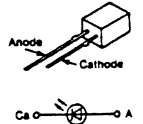
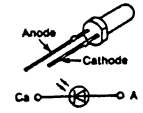
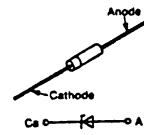
TP303 Bias current (L ch)  
 TP301  
 TP304 Bias current (R ch)  
 TP302  
 TP201 Erase current  
 TP102 (GND)

(GND)  
 TP903 (L ch)  
 TP901 (R ch)  
 TP902 Playback gain

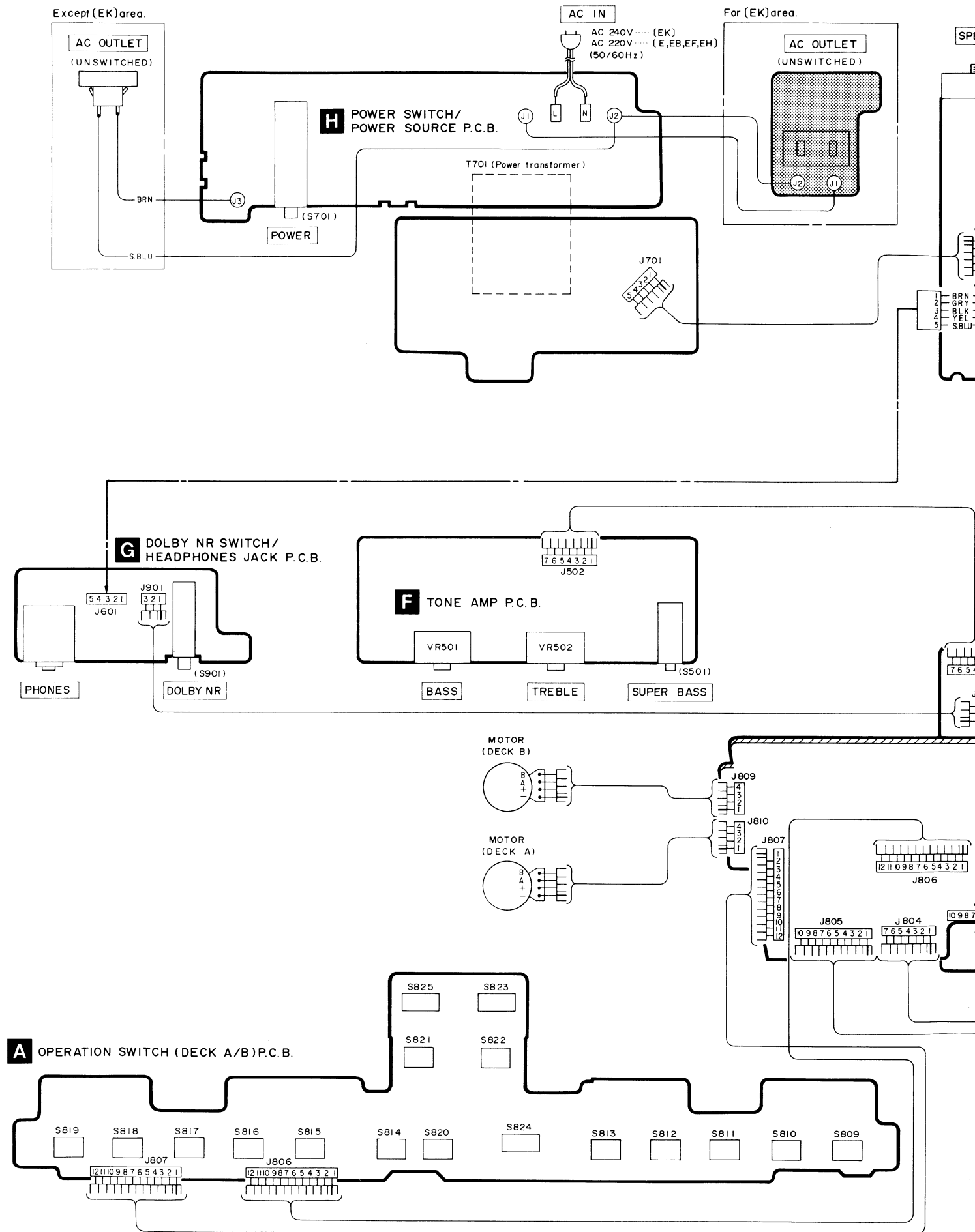


**E** MAIN (PHONO EQ/INPUT SELECTOR/ATTENUATOR/DECK A,B PLAYBACK AMP/REC AMP/BIAS OSC/DOLBY NR AMP/POWER AMP/POWER SUPPLY) P.C.B.

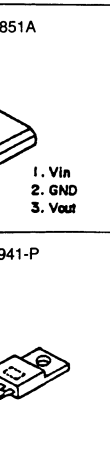
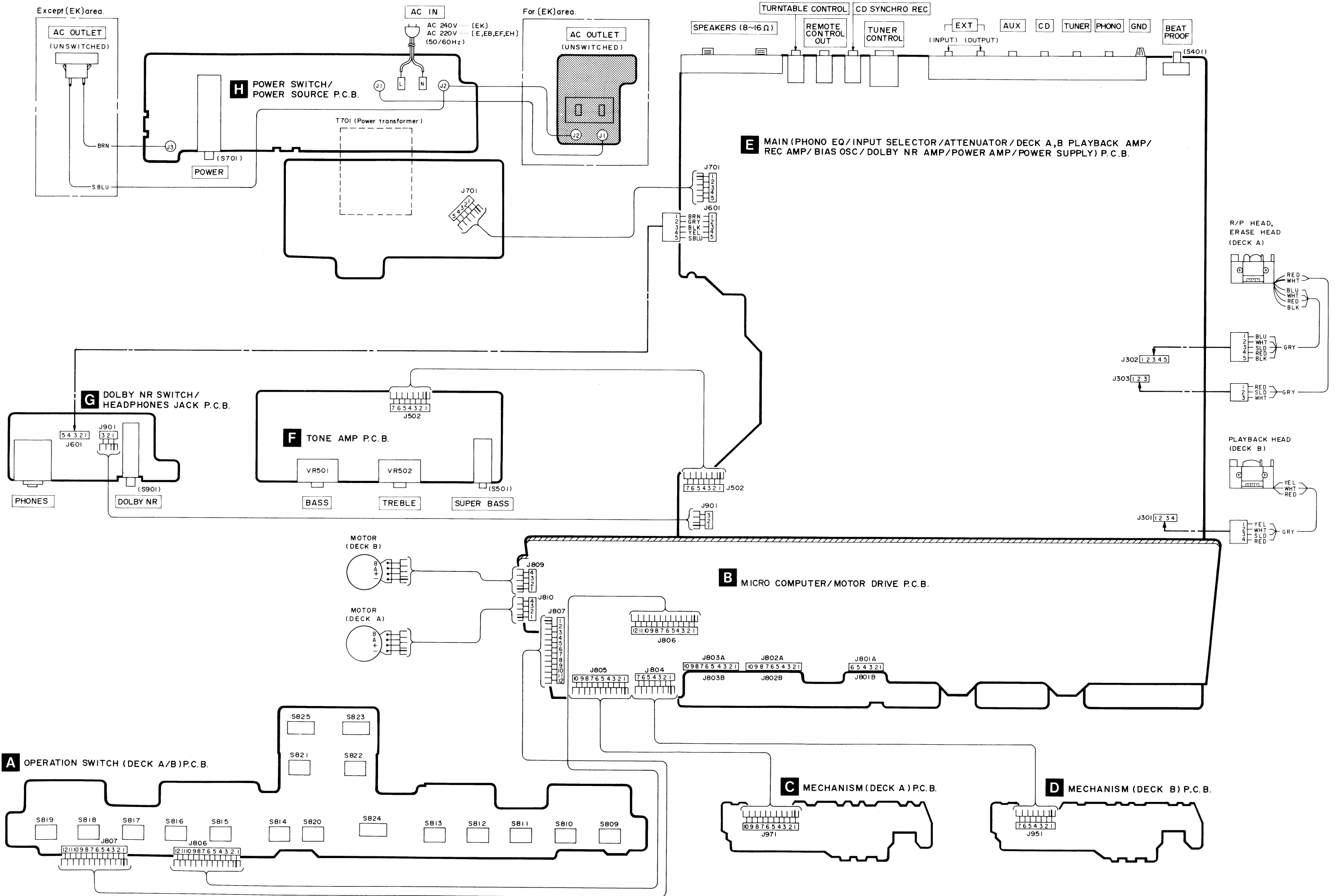
# ■ TERMINAL GUIDE OF IC'S, TRANSISTORS AND DIODES

	AN6558F	8 pin	TC9164N	28 pin		AN7812 AN78M05 AN7815	
	AN6552F		TC9312AN				
	CXA1101P	16 pin	LC6554H-3635	64 pin			
	AN90B22	18 pin					
	TC9212P	20 pin					
2SC1740, 2SA933, 2SD592AN, 2SB621A, 2SC1384A, 2SK301	2SD1330R, 2SC2784, 2SB1030Q, 2SC3311A		DTC124ES DTC114YSTP		DAT114ESTP		2SB941-P
							
MA165, MA29WA, 1SS133	SVDS2V20 SVD1SR35200A	LN058449P LN346GP-C LN846RP-C	LN081450P	MA4082M MA4047M			
							

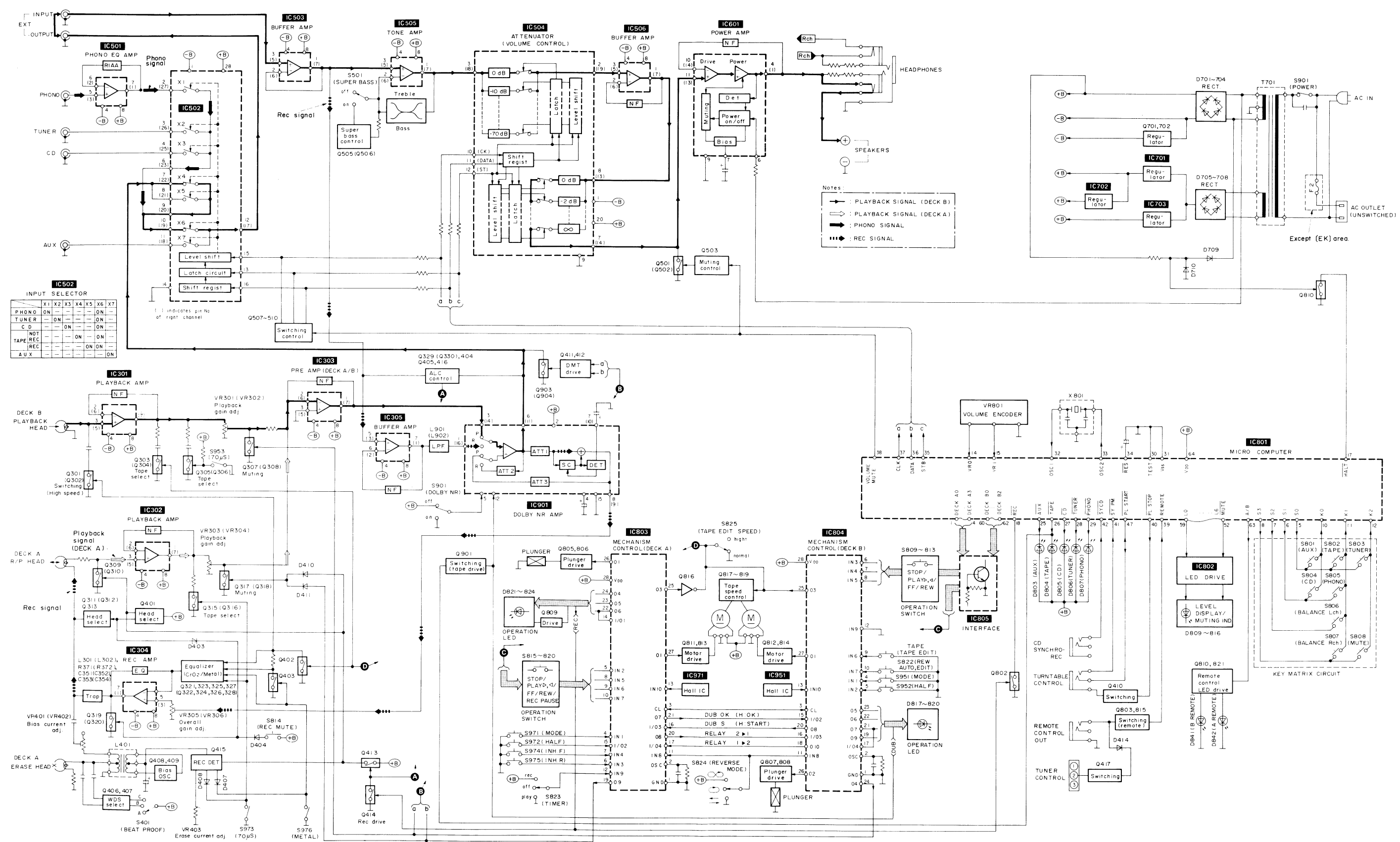
# ■ WIRING CONNECTION DIAGRAM



■ WIRING CONNECTION DIAGRAM



■ BLOCK DIAGRAM



## MEASUREMENTS AND ADJUSTMENTS

### Measurement Condition

- Input selector; TAPE
- Noise reduction select switch: Off
- Make sure heads are clean.

- Make sure capstan and pressure roller are clean.
- Judgeable room temperature  $20 \pm 5^\circ\text{C}$  ( $68 \pm 9^\circ\text{F}$ )

### Measuring instruments

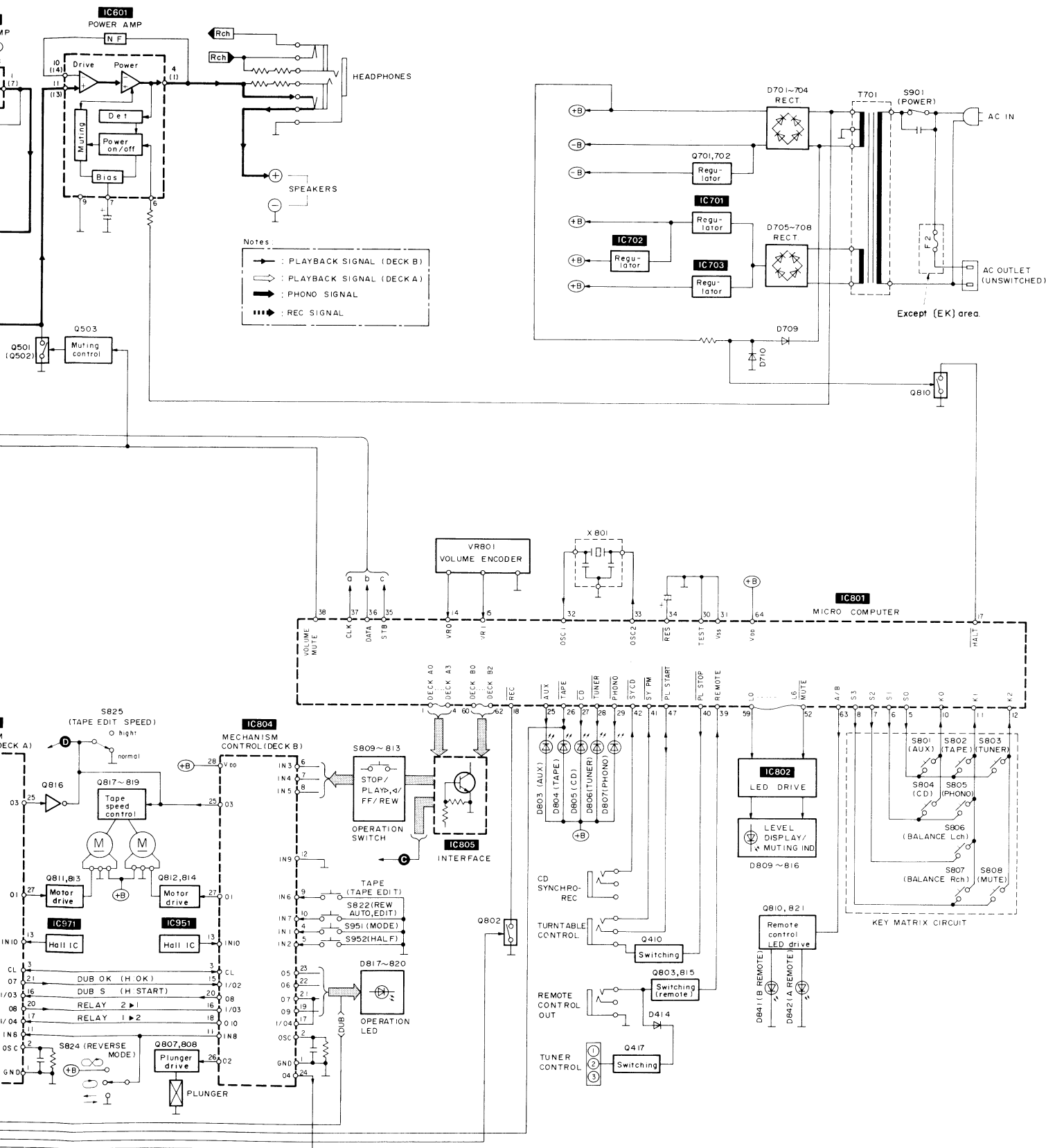
- EVM (electronic voltmeter)
- Oscilloscope
- Digital frequency counter

- AF oscillator
- DC voltmeter

### Test tape

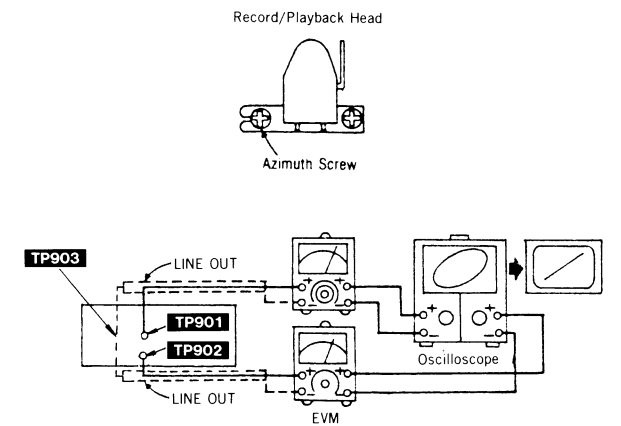
- Head azimuth adjustment (8kHz, -20dB); QZZCFM
- Tape speed adjustment (3kHz, -10dB); QZZCWAT
- Playback frequency response (315Hz, 12.5kHz, 10kHz, 8kHz, 4kHz, 1kHz, 250kHz, 125kHz, 63kHz, -20dB) QZZCFM

- Playback gain adjustment (315Hz, 0dB); QZZCFM
- Overall frequency response, Overall gain adjustment Normal reference blank tape; QZZCRA CrO<sub>2</sub> reference blank tape; QZZCRX Metal reference blank tape; QZZCRZ



### HEAD AZIMUTH ADJUSTMENT

1. Test equipment connection is shown in figure.
2. Play back the azimuth adjusted part (8kHz, -20dB) of the test tape (QZZCFM) and regulate the angle adjusting screw so that the outputs of L-CH and R-CH are maximized.  
(When the adjusting positions are different for L-CH and R-CH, find a position where the outputs of L-CH and R-CH are balanced, and then make the adjustment.)
3. At the same time, obtain a lissajous waveform and eliminate phase deflection.
4. After adjustment, lock the tape guide height and angle adjustment screws.



### TAPE SPEED ADJUSTMENT (DECK A,B)

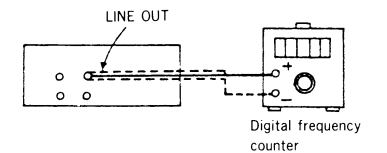
#### High speed (DECK A)

1. Test equipment connection is shown in figure.
2. Set the input selector to "Tape" position.
3. Connect TP802 and EARTH (VR501 angle) with a lead wire.
4. Set the editing mode selector to "High" position.
5. Play back the middle part of the test tape (QZZCWAT).
6. Adjust VR802 so that the output is within the standard.

#### Normal speed

7. Disconnect the lead wire between TP802 and EARTH (VR501 angle).
8. Set the editing mode selector to "Normal" position.
9. Adjust VR804 so that the output is within the standard.

Standard value:  $3000 \pm 20\text{Hz}$  (Normal),  $6000 \pm 40\text{Hz}$  (High)



#### High speed (DECK B)

1. Connect TP802 and EARTH (VR501 angle) with a lead wire.
2. Set the editing mode selector to "High" position.
3. Play back the middle part of the test tape (QZZCWAT).
4. Adjust VR803 so that the output is within the standard.

#### Normal speed

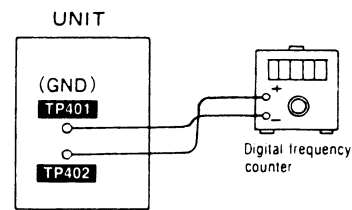
5. Disconnect the lead wire between TP802 and EARTH (VR501 angle).
6. Set the editing mode selector to "Normal" position.
7. Adjust VR805 so that the output is within the standard.

Standard value:  $3000 \pm 20\text{Hz}$  (Normal),  $6000 \pm 40\text{Hz}$  (High)



**BIAS OSCILLATION ADJUSTMENT (DECK A)**

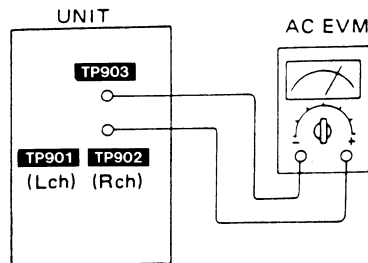
1. Test equipment connection is shown in figure.
2. Set the beat proof switch to "A" position.
3. Insert a metal tape and set the cassette deck to **REC** mode.
4. Adjust **L401** for **90~100kHz** on frequency counter reading



**PLAYBACK GAIN ADJUSTMENT (DECK A,B)**

1. Test equipment connection is shown in figure.
2. Play back the playback gain adjusted part (315Hz,0dB) of the test tape (QZZACFM).
3. Adjust Deck B = VR301(L-CH)•VR302(R-CH) and Deck A = VR303(L-CH)•VR304(R-CH) so that the output is within the standard.

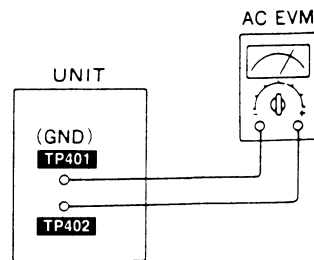
**Standard value: 390±10mV**



**ERASE CURRENT ADJUSTMENT (DECK A)**

1. Test equipment connection is shown in figure.
2. Insert a metal tape.
3. Press the record and pause buttons.
4. Adjust **VR403** so that the output between **TP402** and **TP401** is within the standard.

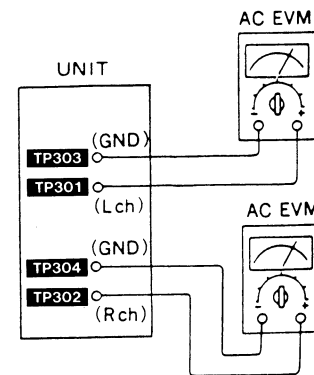
**Standard value:** Metal tape 180±5mV  
 Normal tape More than 75mV  
 CrO<sub>2</sub>tape More than 100mV



**RECORDING BIAS ADJUSTMENT (DECK A)**

1. Test equipment connection shown in figure.
2. Set the beat proof switch to "A" position
3. Insert the normal tape.
4. Press the record and pause buttons.  
 Minimize the input level control and adjust **VR401**, **VR402** so that the output between **TP303** (L-CH) • **TP302** (R-CH) and **TP301** (L-CH) • **TP304** (R-CH) is within the standard.

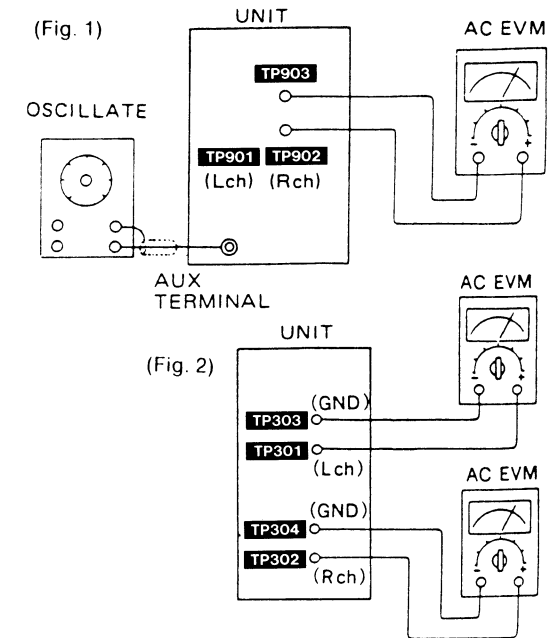
**Standard value:** Normal tape 4.3±0.1mV  
 CrO<sub>2</sub>tape 5.2~7.2mV  
 Metal tape 7.8~12.0mV



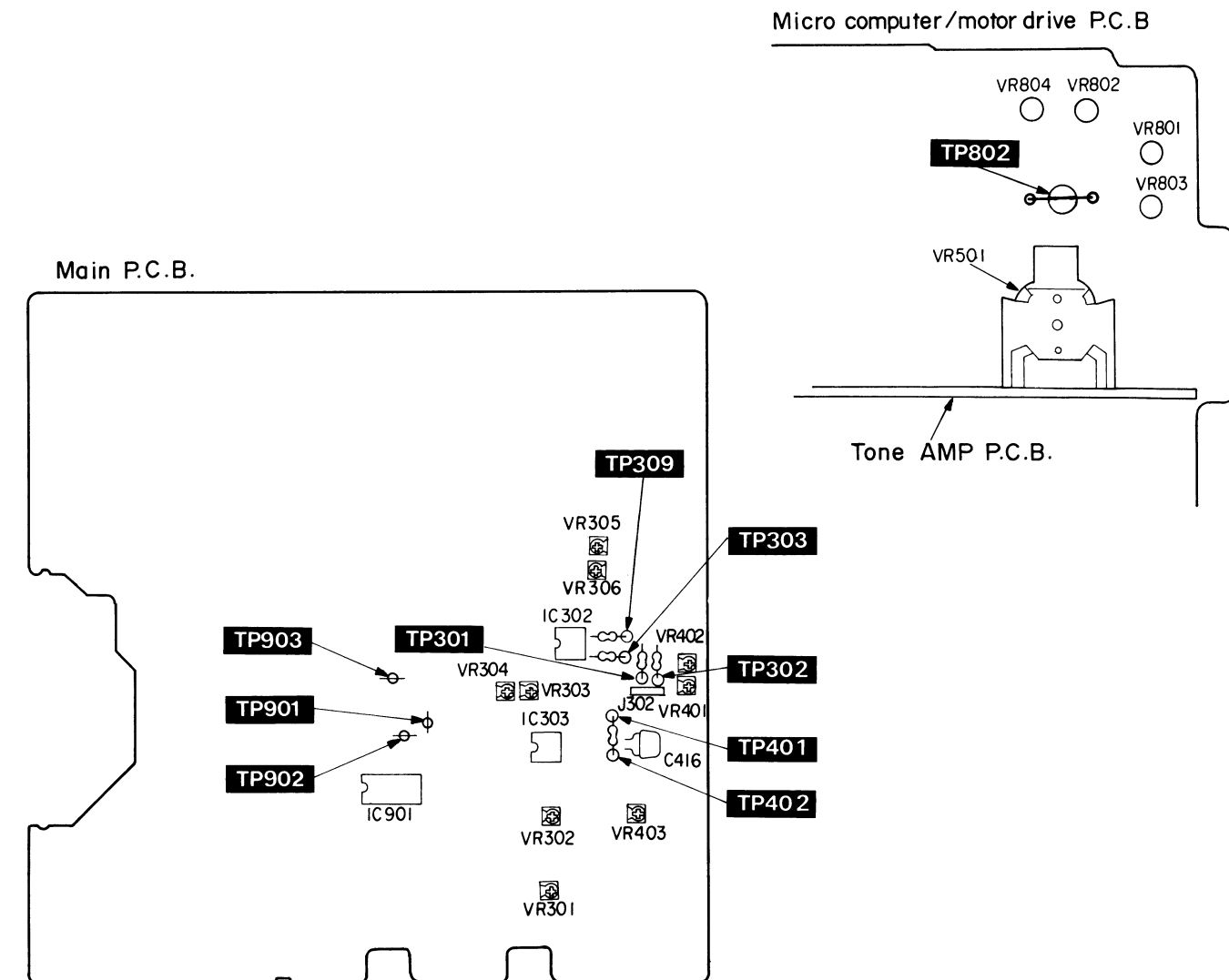
**RECORDING CURRENT ADJUSTMENT (DECK A)**

1. Test equipment connection is shown in figure.(Fig.1)
2. Set the unit to **TAPE** position and the cassette deck into **STOP** mode.
3. Short circuit **C416** at each end.
4. Set the cassette deck to **REC** mode.
5. Supply AF oscillator signal (1kHz) into **AUX** terminal and adjust the input level to get **390 ± 10mV** on AC electronic voltmeter (AC EVM).
6. Test equipment connection is shown in figure.(Fig.2)
7. Set the cassette deck to **REC** mode.(QZZCRA)
8. Adjust **VR305** (L-CH) and **VR306** (R-CH) so that the output is within the standard.

**Standard value:** Normal tape 0.46±0.01mV  
 CrO<sub>2</sub>tape 0.48~0.71mV  
 Metal tape 0.60~0.83mV



• Adjustment Points



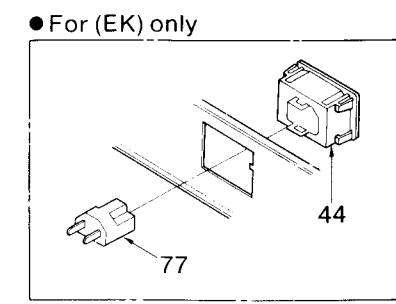
FUNCTIONS OF IC TERMINALS

IC801 (IC6564H-3635): MICROCOMPUTER (AMP/TAPE DECK)

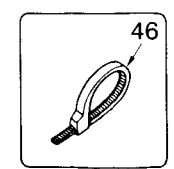
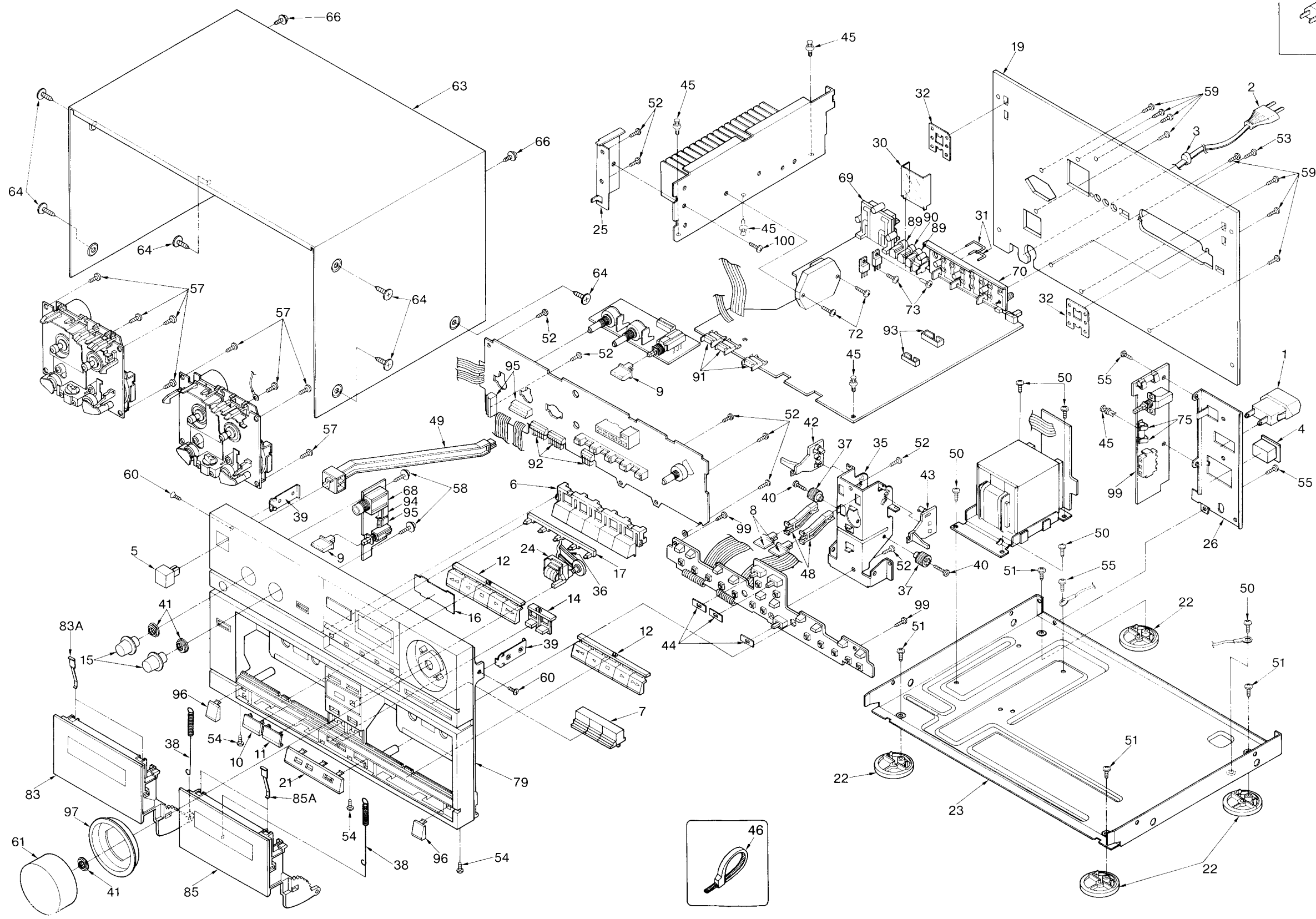
Pin No.	Symbol	I/O	Function																														
1 } 4	Deck A0 } Deck A3	O	Signals for the control of the deck A.																														
5 } 8	S0 } S3	O	Key matrix output signals.																														
10 } 13	K0 } K3	I	Key matrix input signals.																														
<table border="1"> <thead> <tr> <th>OUT</th> <th>IN</th> <th>10</th> <th>11</th> <th>12</th> <th>13</th> </tr> </thead> <tbody> <tr> <td>5</td> <td></td> <td>DAT</td> <td>TAPE</td> <td>TUNER</td> <td>—</td> </tr> <tr> <td>6</td> <td></td> <td>CD</td> <td>PHONO</td> <td>SURROUND</td> <td>M. PLAY</td> </tr> <tr> <td>7</td> <td></td> <td>—</td> <td>BALANCE LEFT</td> <td>S.D. SOUND</td> <td>RECALL</td> </tr> <tr> <td>8</td> <td></td> <td>—</td> <td>BALANCE RIGHT</td> <td>MUTE</td> <td>—</td> </tr> </tbody> </table>				OUT	IN	10	11	12	13	5		DAT	TAPE	TUNER	—	6		CD	PHONO	SURROUND	M. PLAY	7		—	BALANCE LEFT	S.D. SOUND	RECALL	8		—	BALANCE RIGHT	MUTE	—
OUT	IN	10	11	12	13																												
5		DAT	TAPE	TUNER	—																												
6		CD	PHONO	SURROUND	M. PLAY																												
7		—	BALANCE LEFT	S.D. SOUND	RECALL																												
8		—	BALANCE RIGHT	MUTE	—																												
9	CDP	O	Signal for the control of the CD player.																														
14	VR $\emptyset$	I	Signals for the rotary encoder of the volume (VR931).																														
15	VR1																																
16	$\overline{\text{AMP}}$	I	This signal is used for power supply detection. At a "H" level . . . . . Power is ON At a "L" level . . . . . Power is OFF																														
17	$\overline{\text{HLT}}$	I	The "HLT" signal is used to detect the HALT mode. At a "H" level . . . . . Power is ON At a "L" level . . . . . Halt Mode																														
18	$\overline{\text{REC}}$	I	The "REC" signal is used for the control of recording on the decks. At a "L" level . . . . . Recording																														
19	$\overline{\text{CDE}}$	I	Input signal for the control of editing on the CD player.																														
20	$\overline{\text{TPLY}}$	O	This signal is used to control the Present Play indicator.																														
21	$\overline{\text{CD PWR}}$	O	This signal controls the relay drive of power supply on the CD player.																														
22	$\overline{\text{ED OK}}$	O	Output signal for the control of editing on the CD player. At a "H" level . . . . . Editing on the CD player.																														
23	$\overline{\text{LCDE}}$	O	Output signal for the control of LED. At a "L" level . . . . . It lights up.																														
24	$\overline{\text{CD REM}}$	O	The "CD REM" signal is used for the remote control of the CD player. If the CD player is activated by remote control when power is OFF and the TUNER ON, the CD signal will be hold for four seconds.																														
25	$\overline{\text{DAT}}$	O	This signal is used for the control of the DAT LED. At a "L" level . . . . . It lights up.																														
26	$\overline{\text{TA}}$	O	This signal is used for the control of the TAPE LED. At a "L" level . . . . . It lights up.																														
27	$\overline{\text{CD}}$	O	This signal is used for the control of the CD LED. At a "L" level . . . . . It lights up.																														
28	$\overline{\text{TU}}$	O	This signal is used for the control of the TUNER LED. At a "L" Level . . . . . It lights up.																														
29	$\overline{\text{PH}}$	O	This signal is used for the control of the PHONE LED. At a "L" level . . . . . It lights up.																														
30	TEST	—	Unused in this unit. For ground connection.																														
31	Vss	I	For ground connection.																														

Pin No.	Symbol	I/O	Function
32	OSC1	I	The "OSC" signals 1 and 2 are used for the 3.0-MHz crystal oscillator.
33	OSC2	O	
34	$\overline{\text{RES}}$	I	This signal is used to reset the microcomputer.
35	STB	I	Input signal for serial data.
36	DATA	O	Output signal for serial data.
37	CLK	I/O	This is the clock signal for serial data.
38	VLM	O	Output signal for muting control.
39	RMT	I	This signal is used to input data form the remote controller.
40	$\overline{\text{PL STP}}$	O	Used to stop the player by remote control. (Unused in this unit.)
41	$\overline{\text{SY PH}}$	I	Used for synchro-recording.
42	$\overline{\text{SY CD}}$		
43	$\overline{\text{DOWN}}$	—	These signals are unused in this unit. For ground connection.
44	$\overline{\text{UP}}$		
45	$\overline{\text{SON}}$	O	Output control signal for turning AV Surround ON and OFF and the LED display. At a "L" level . . . . . AV Surround is ON.
46	$\overline{\text{SDS}}$	O	Output control signal for SUPER DYNAMIC SOUND LED.
47	$\overline{\text{PLSTRT}}$	—	Unused in this unit. For ground connection.
48	OFF	O	Output control signals of loudness filter for super dynamic sound.
49	VOL. 3		
50	VOL. 2		
51	VP	—	Unused in this unit. For ground connection.
52	$\overline{\text{MUTE}}$	O	Output signal for muting LED.
53	L6	O	Output LED control signals for volume and tone balance.
54	L5		
55	L4		
56	L3		
57	L2		
58	L1		
59	L0		
60	DEK B0 } DECK B2	O	Signals for the control of the deck B.
61			
62			
63	A/B	O	This signal is used to control the LEDs on decks A and B. At "H" level . . . . . LED lights up on deck B. At a "L" level . . . . . LED lights up on deck A.
64	VDD	I	To be connected to a power supply.

■ EXPLODED VIEW ● Cabinet parts

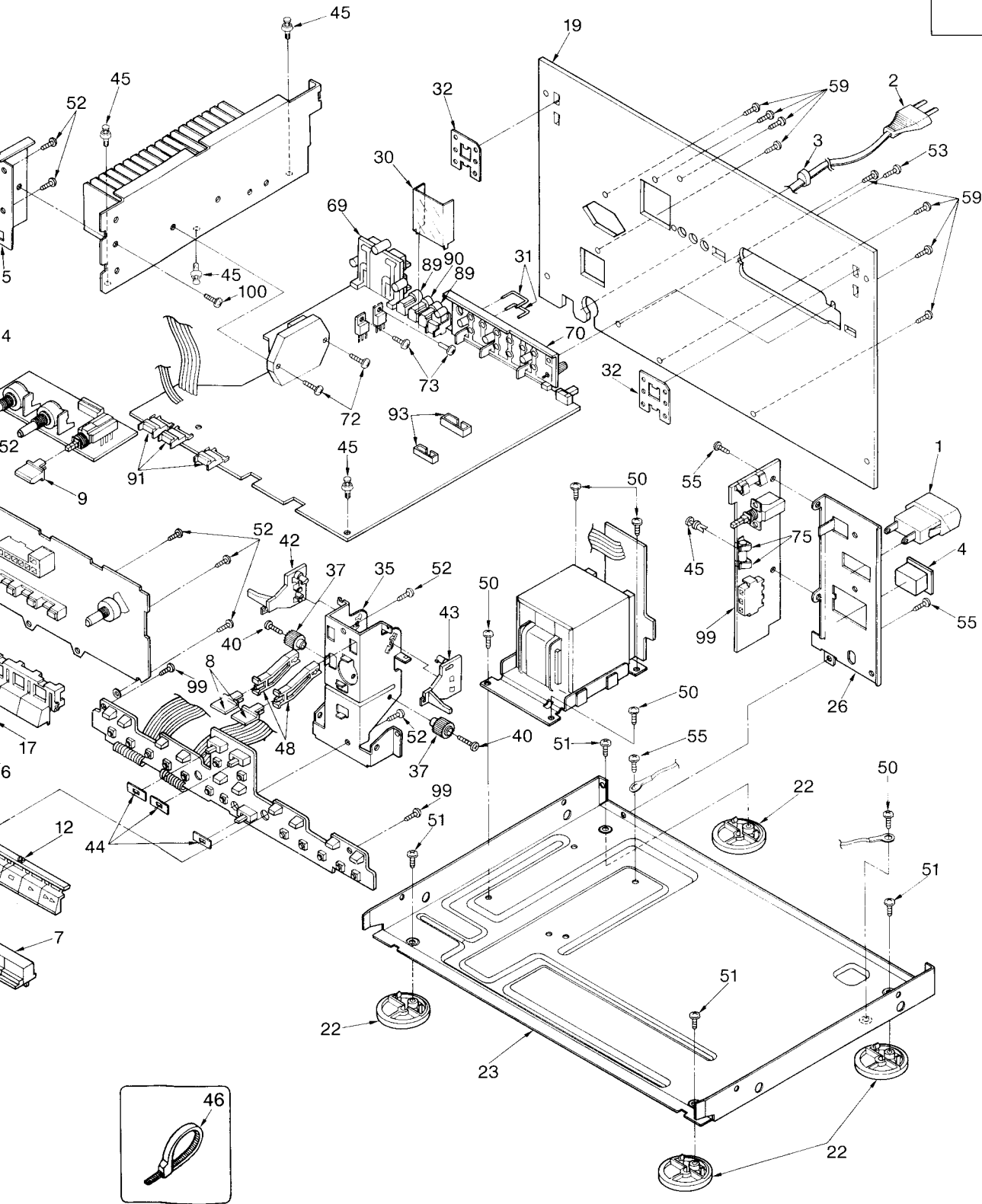
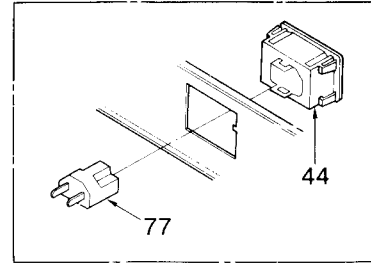


A  
B  
C  
D  
E  
F  
G  
H



6 7 8 9 10 11 12 13

● For (EK) only



## REPLACEMENT PARTS LIST

Notes : \* Important safety notice :  
 Components identified by  $\Delta$  mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.  
 \* Bracketed indications in Ref. No. columns specify the area. (Refer to the first page for area.)  
 Parts without these indications can be used for all areas.

### CABINET PARTS LIST

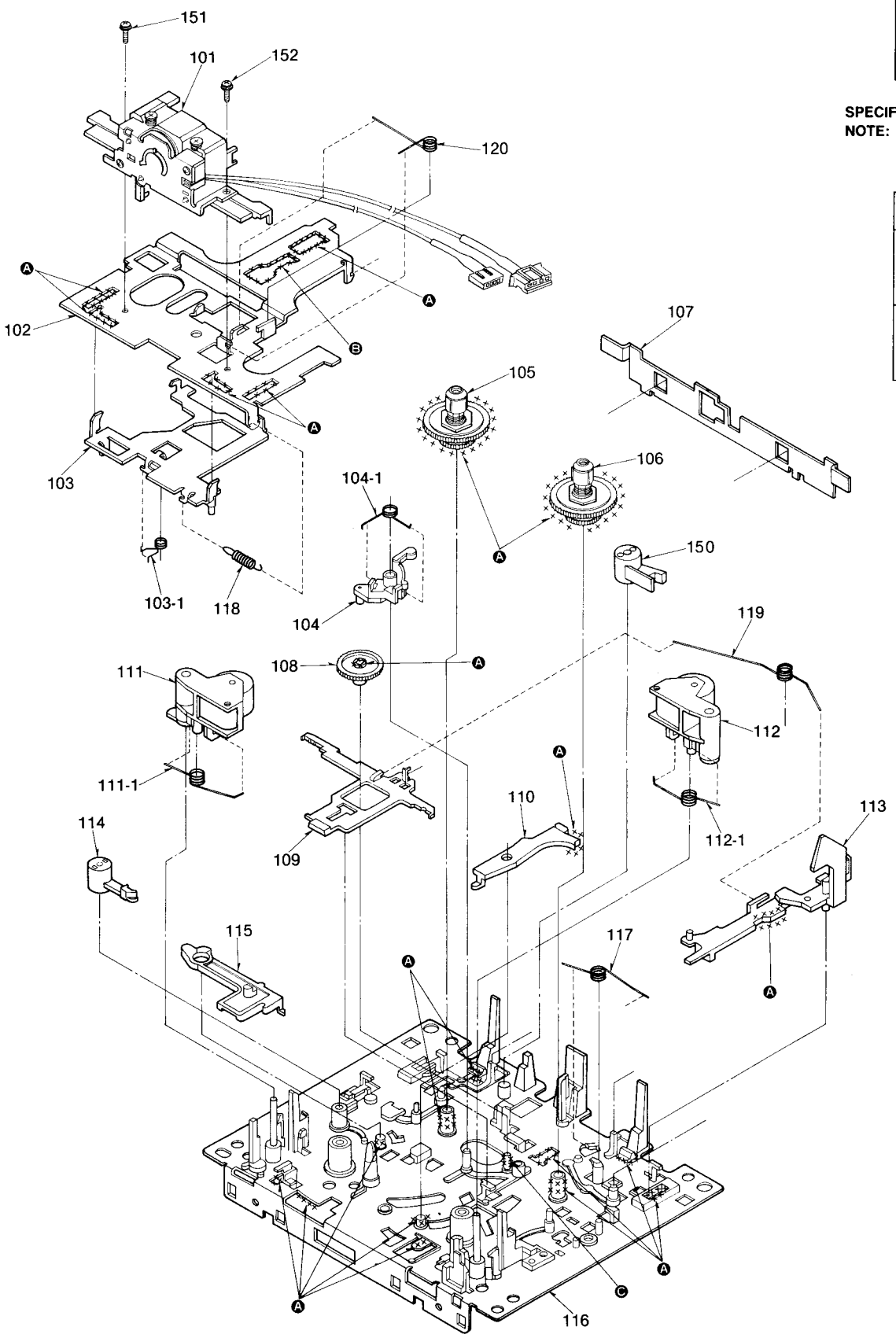
Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
<b>CABINET AND CHASSIS</b>					
1	$\Delta$ SJS9225	AC OUTLET	45	SHR9094	LATCH
[EH, EB, EF, E]			46	SHR301	CLAMPER
2	SJA138-3	POWER CORD	48	SUBF3	CONNECT ION ROD
[EH, EB, EF, E]			49	SUBF4	CONNECT ION ROD
2	SJA189	POWER CORD	50	XTB3+6F	SCREW
[EK]			51	XTB3+8G	SCREW
3	SHR127	SPACER, POWER CORD	52	XTB3+10G	SCREW
4	SJS9332A	AC OUTLET COVER	53	XTB3+10GFZ	SCREW
[EK]			54	XTB3+8J	SCREW
5	SBC666-1	BUTTON, POWER	55	XTB3+10J	SCREW
6	SBC925-1C	BUTTON, SELECTOR	56	XTB3+10JFZ	SCREW
7	SBC926-1	BUTTON, BALANCE	57	XTB3+10JFR	SCREW
8	SBC928	BUTTON, EJECT	58	XTWS3+10Q	SCREW
9	SBC937	BUTTON, PUCH	59	XTW3+12TFZ	SCREW
10	SBC979A2	BUTTON, EDIT	60	XTS3+8F	SCREW
11	SBC979B2	BUTTON, EDIT	61	SBN1236	KNOB, VOLUME
12	SBCF13A	BUTTON, CASSETTE	63	SKCUX930-KE	CABINET ASS'Y
14	SBCF14	BUTTON, REC	64	SNE2095-5	SCREW
15	SBN1235	KNOB, TONE	66	XTW3+12TFZ	SCREW
16	SDUF1A	FILTER	68	SJJ63E	JACK
17	SGL242	ORNAMENT	69	SJF5404	TERMINAL PLATE
19	SGPF11-1B	PANEL	70	SJF3062-3N	TERMINAL BOARD
[E]			72	XTB3+16J	SCREW
19	SGPF11-1D	PANEL	73	XTB3+10J	SCREW
[EH, EB, EF]			75	$\Delta$ SJT388	FUSE HOLDER
19	SGPF11B	PANEL	77	$\Delta$ SJS9332B	AC OUTLET
[EK]			[EK]		
21	SGXF13B	ORNAMENT	79	SGYUX930-KE	FRONT PANEL
22	SKL307	FOOT	83	SYEF14	CASSETTE HOLDER
23	SKU11650-1	CHASSIS	83A	QBP2006A	SPRING
24	SJN29	TAPE COUNTER	85	SYEF15	CASSETTE HOLDER
25	SUWF21	BRACKET	85A	QBP2006A	SPRING
26	SUWF22	BRACKET	89	SJJ141	M3 JACK
30	SMXF18	SHIELD PLATE	90	SJJ141-1	JACK
31	SJP9205-2Y	SHORTING PIN	91	SJS50680WL	CONNECTOR(6P)
32	SUN3007-1	BRACKET	91	SJS51080WL	CONNECTOR(10P)
35	SMQF7	BRACKET	92	SJT30647WL	CONNECTOR(6P)
36	SMQ20024	COUNTER BELT	92	SJT31047WL	CONNECTOR(10P)
37	SMQ4096	GEAR	93	SJTD313	TERMINAL(3P)
38	SMQ60018	SPRING	93	SJTD413	TERMINAL(4P)
39	SNEF2	ORNAMENT SCREW	93	SJTD513	TERMINAL(5P)
40	SNE120	NUT	94	SJT3513	CONNECTOR(5P)
41	SNE4021	NUT	95	SJT30344-H	SOCKET(3P)
42	SHEF1	LEVER	95	SJT30541LX-H	TERMINAL(5P)
43	SHEF2	LEVER	95	SJT30740LX-V	CONNECTOR(7P)
44	SHR5312	SHEET	96	SGXF11	ORNAMENT
			97	SGXF12	ORNAMENT
			99	SJS305-1	JACK

### PACKING PARTS LIST

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
<b>PACKING MATERIAL</b>					
P1	SPGF22	PACKING CASE	P4	SPSF16-1	PAD
[EK, EH, EB, E]			P5	SPSF17	PAD
			P6	XZB65X70C02	PROTECT ION COVER
<b>OPERATING INSTRUCTIONS</b>					
P1	SPGF23	PACKING CASE	A1	SQFF31	INSTRUCT ION BOOK
[EF]			[EK]		
P1	XZB65X70C02	PROTECT ION COVER	A1	SQFF32	INSTRUCT ION BOOK
P2	SPSF14-1	PAD	[EH, EB, E]		
P3	SPSF15-1	PAD	A1	SQFF37	INSTRUCT ION BOOK
			[EF]		

EXPLODED VIEW DECK A

(Top view)



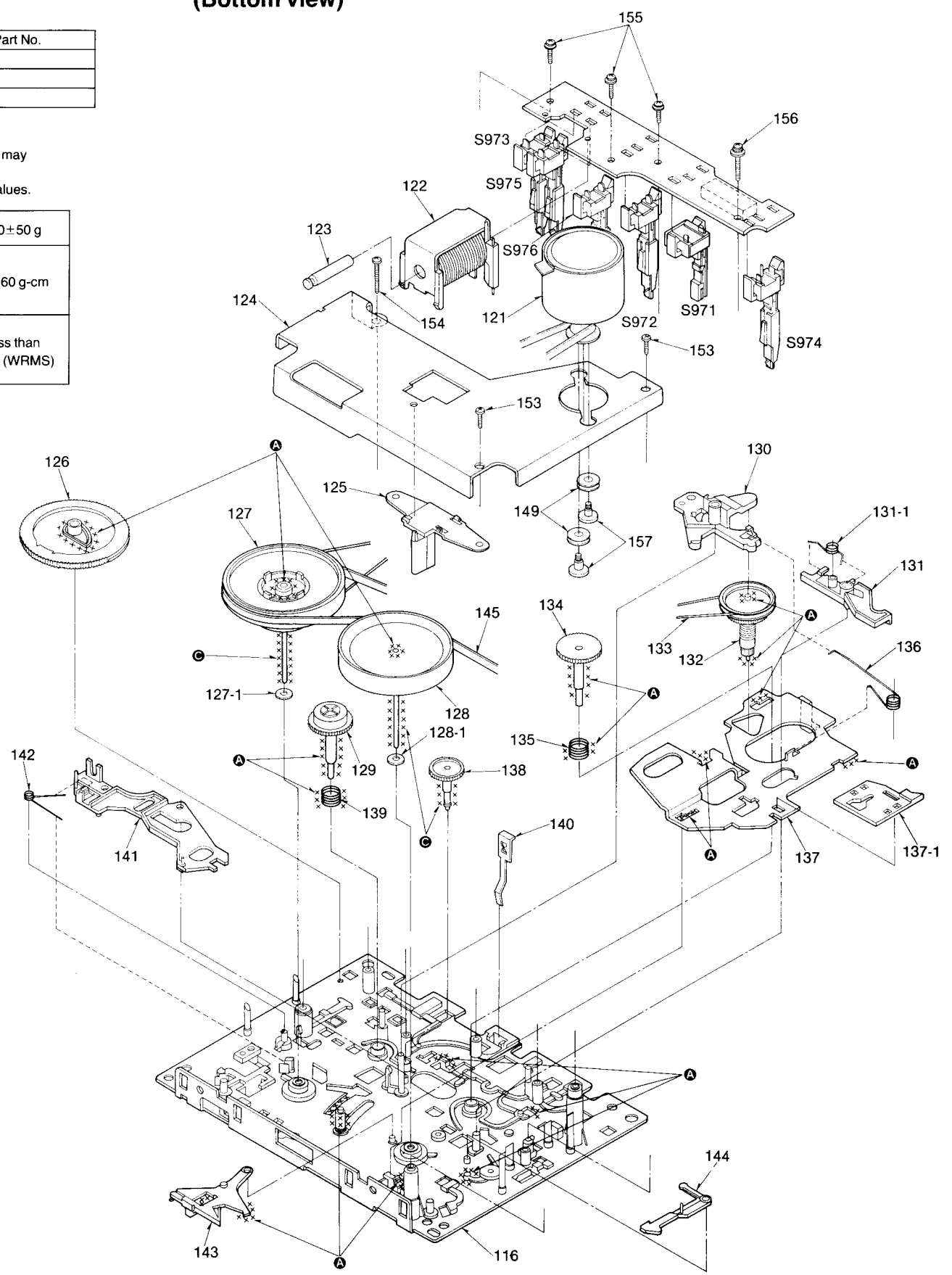
**Notes:**  
 ●When changing mechanism parts, apply the specified grease to the area marked "X X" shown in the drawing. (Exploded view DECK A).

Ref. No.	Part No.
Ⓐ	RZZ0L18
Ⓑ	SZZ0L05
Ⓒ	RZZ0L02

**SPECIFICATIONS**  
**NOTE:** The value indicated by the torque tape may fluctuate during torque measurement. In that case, obtain the middle of the values.

Pressure of pressure roller	270±50 g
Takeup tension *Use cassette torque Meter...QZZSRKCT	35~60 g-cm
Wow and flutter; (JIS) *Use test tape ...QZZCWAT	Less than 0.1% (WRMS)

(Bottom view)



●MEC

Ref. No.
(DECK A)
CASSETTE
101
102
103
103-1
104
104-1
105
106
107
108
109
110
111
111-1
112
112-1
113
114
115
116
117
118
119
120
121
122
123
124
125
126
127
127-1
128
128-1
129
130
131
131-1
132
133
134
135
136
137
137-1
138
139
140
141
142
143
144
145
149
150
SCREWS
151
152
153
154
155
156
157

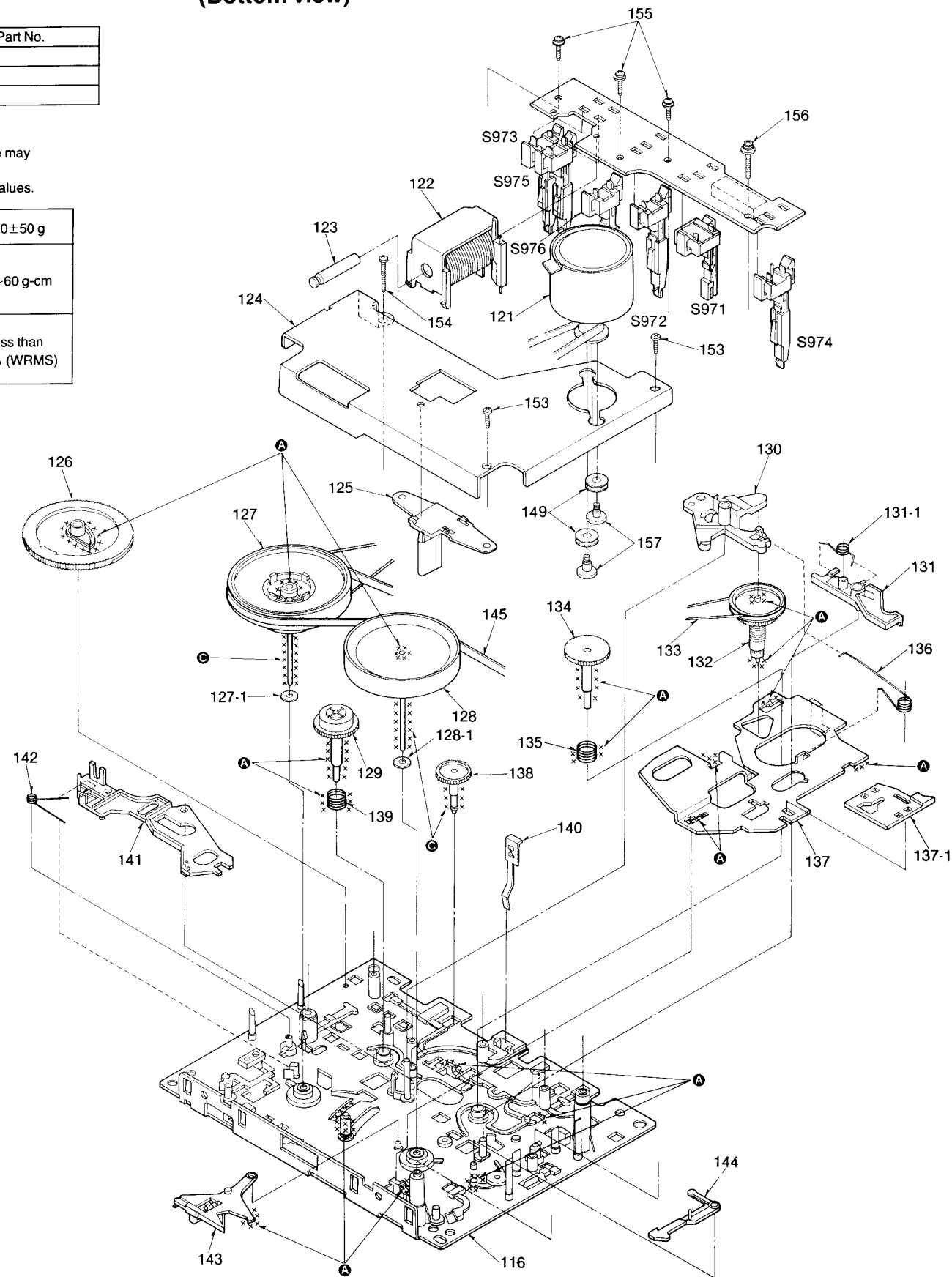
Mechanism parts, apply the specified grease to the  
shown in the drawing.  
(DECK A).

(Bottom view)

Ref. No.	Part No.
A	RZZ0L18
B	SZZ0L05
C	RZZ0L02

Indicated by the torque tape may  
require torque measurement.  
obtain the middle of the values.

Pressure roller	270±50 g
Reel tension torque ZZSRKCT	35~60 g-cm
Reel utter; (JIS) torque ZZCWAT	Less than 0.1% (WRMS)



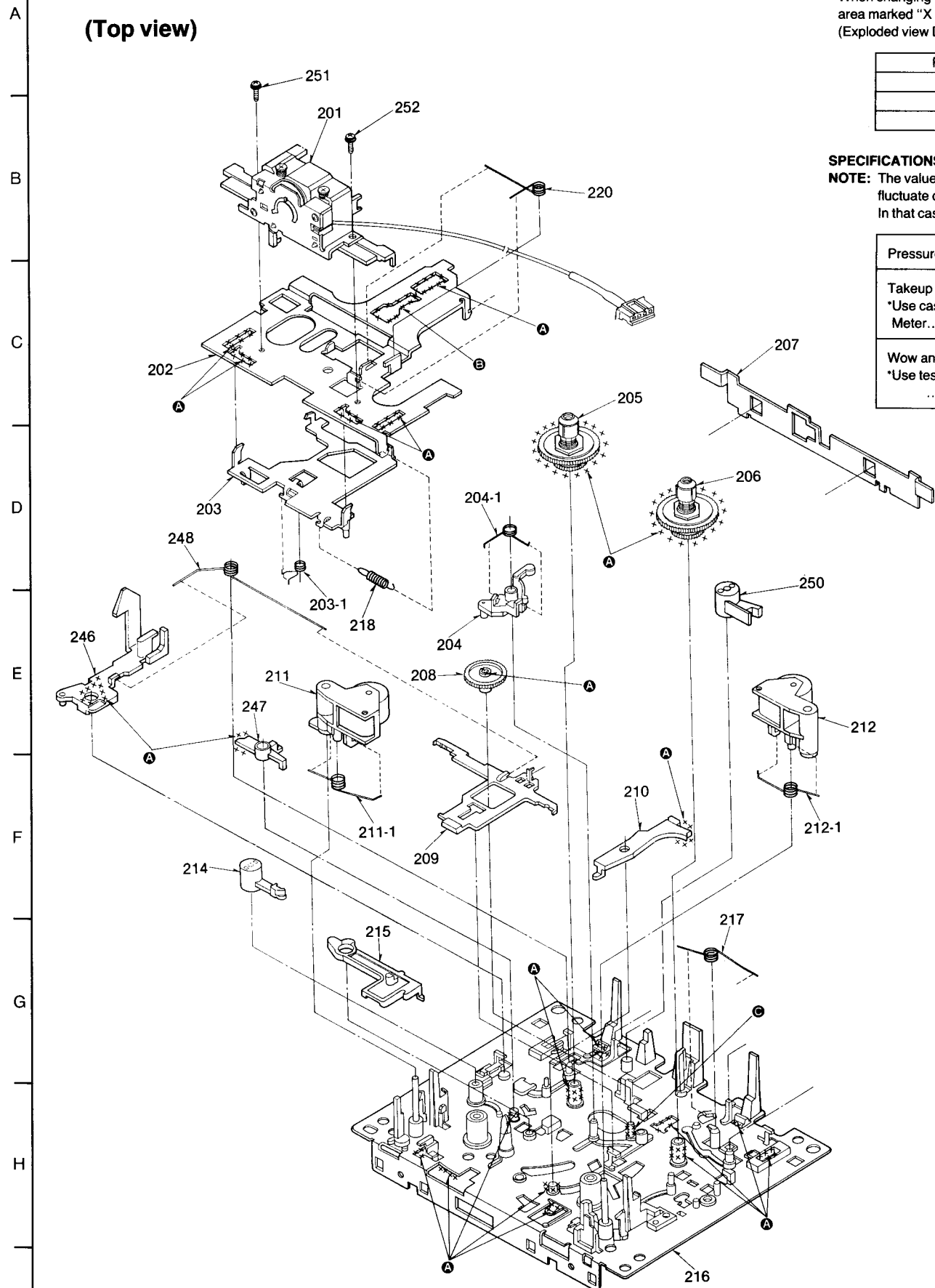
MECHANICAL PARTS LIST

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
(DECK A)			(DECK B)		
CASSETTE DECK			CASSETTE DECK		
101	1MD0034Z	MAGNETIC HEAD	201	1MD0033Z	MAGNETIC HEAD
102	RUA793Z	PLATE	202	RUA793Z	PLATE
103	RZLAR300	ROD	203	RZLAR300	ROD
103-1	RUW143Z	SPRING	203-1	RUW143Z	SPRING
104	1UB0089ZA	LEVER	204	1UB0089ZA	LEVER
104-1	RUW148ZA	COIL SPRING	204-1	RUW148ZA	COIL SPRING
105	1DM0018ZA	REEL ASS. Y	205	1DM0018ZA	REEL ASS. Y
106	1DM0017ZA	REEL TABLE ASS-Y	206	1DM0017ZA	REEL TABLE ASS-Y
107	RUB502ZC	LEVER	207	RUB502ZC	LEVER
108	RDG5772Z	GEAR	208	RDG5772Z	GEAR
109	RUB508ZA	LEVER	209	RUB508ZA	LEVER
110	RUB506ZB	LEVER	210	RUB506ZB	LEVER
111	1UB0088ZA	REEL ASS. Y	211	1UB0088ZA	REEL ASS. Y
111-1	RUW141Z	SPRING	211-1	RUW141Z	SPRING
112	1UB0087ZA	ARM	212	1UB0087ZA	ARM
112-1	RUW140ZB	COIL SPRING	212-1	RUW140ZB	COIL SPRING
113	RUB507ZC	LEVER	214	RNL1Z	DAMPER ARM
114	RNL1Z	DAMPER ARM	215	RUB503ZB	LEVER
115	RUB503ZB	LEVER	216	RZUAR300	PLATE
116	RZUAR300	PLATE	217	RUW142ZA	COIL SPRING
117	RUW142ZA	COIL SPRING	218	RUD105Z	SPRING
118	RUD105Z	SPRING	220	RUW139ZA	SPRING
119	RUW144ZA	COIL SPRING	221	RFM133ZA	DC MOTOR
120	RUW139ZA	SPRING	222	1UE0015ZA	PLUNGER
121	RFM134ZA	DC MOTOR	223	RUB428Z	LEVER
122	1UE0015ZA	PLUNGER	224	RUL1030ZC	ANGLE
123	RUB428Z	LEVER	225	RMD5014Z	BRACKET
124	RUL1030ZC	ANGLE	226	RDG5927ZA	GEAR
125	RMD5014Z	BRACKET	227	1DW0037ZA	FLYWHEEL ASS-Y
126	RDG5927ZA	GEAR	227-1	RNW139ZA	WASHER
127	1DW0037ZA	FLYWHEEL ASS-Y	228	1DW0038Z	WHEEL
127-1	RNW139ZA	WASHER	228-1	RNW138Z	WASHER
128	1DW0038Z	WHEEL	229	1DG0006ZA	GEAR ASS-Y
128-1	RNW138Z	WASHER	230	RUB513ZC	LEVER
129	1DG0006ZA	GEAR ASS-Y	231	1UB0091ZA	LEVER
130	RUB513ZC	LEVER	231-1	RUW146ZA	COIL SPRING
131	1UB0091ZA	LEVER	232	1DR0011ZA	PULLEY ASS-Y
131-1	RUW146ZA	COIL SPRING	233	RDV90ZB	BELT
132	1DR0011ZA	PULLEY ASS-Y	234	RDG5769Z	GEAR
133	RDV90ZB	BELT	235	RUQ10Z	SPRING
134	RDG5769Z	GEAR	236	RUW145ZA	COIL SPRING
135	RUQ10Z	SPRING	237	1UB0090ZA	ROD
136	RUW145ZA	COIL SPRING	237-1	RUB512ZB	LEVER
137	1UB0090ZA	ROD	238	RDG5773Z	GEAR
137-1	RUB512ZB	LEVER	239	RUQ30Z	SPRING
138	RDG5773Z	GEAR	240	RUS609Z	SPRING
139	RUQ30Z	SPRING	241	RUB514ZB	LEVER
140	RUS609Z	SPRING	242	RUW147ZA	COIL SPRING
141	RUB514ZB	LEVER	243	RUB515Z	LEVER
142	RUW147ZA	COIL SPRING	244	RUB509ZA	LEVER
143	RUB515Z	LEVER	245	RDV108ZA	BELT
144	RUB509ZA	LEVER	246	RUB541Z	LEVER
145	RDV108ZA	BELT	247	RUB542Z	LEVER
149	RHG3032Z	RUBBER CUSHION	248	RUW167Z	SPRING
150	RNL180Z	ARM	249	RHG3032Z	RUBBER CUSHION
SCREWS, WASHERS AND NUTS			SCREWS, WASHERS AND NUTS		
151	XTW2*6L	SCREW	251	XTW2*6L	SCREW
152	XTW2*8L	SCREW	252	XTW2*8L	SCREW
153	XTN26*7J	SCREW	253	XTN26*7J	SCREW
154	XTN26*16F	SCREW	254	XTN26*16F	SCREW
155	XTW2*8S	SCREW	255	XTW2*8S	SCREW
156	XYC2*JF16	SCREW	256	XYC2*JF16	SCREW
157	QHQ1303	SCREW	257	QHQ1303	SCREW

1 2 3 4 5 6 7 8 9 10 11 12 13

EXPLODED VIEW DECK B

(Top view)



Notes:

When changing mechanism parts, apply the specified grease to the area marked "X" shown in the drawing. (Exploded view DECK B).

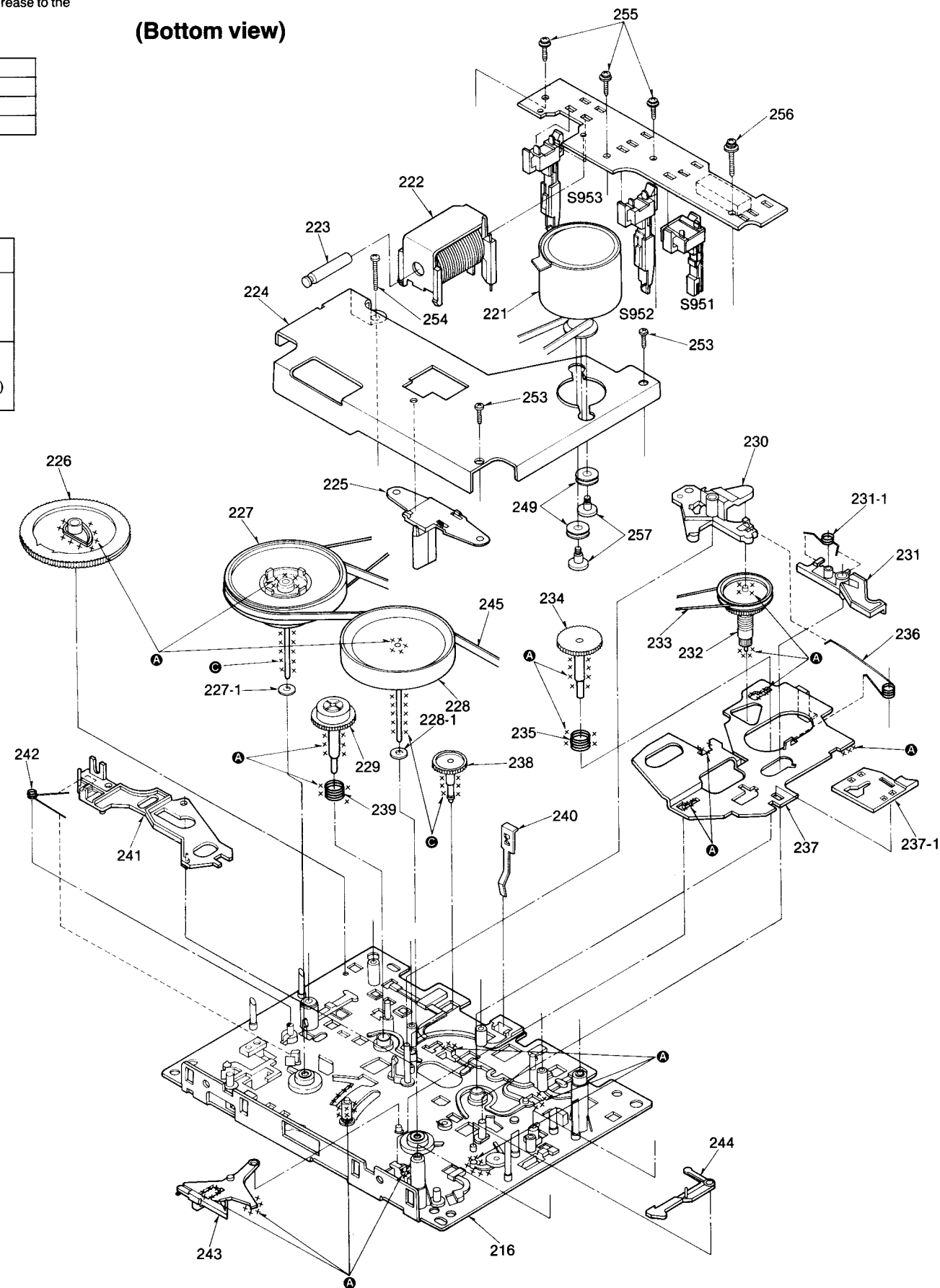
Ref. No.	Part No.
A	RZZ0L18
B	SZZ0L05
C	RZZ0L02

SPECIFICATIONS

NOTE: The value indicated by the torque tape may fluctuate during torque measurement. In that case, obtain the middle of the values.

Pressure of pressure roller	270±50 g
Takeup tension *Use cassette torque Meter...QZZSRKCT	35-60 g-cm
Wow and flutter; (JIS) *Use test tape ...QZZCWAT	Less than 0.14% (WRMS)

(Bottom view)



# SU-X930 SU-X930

## ●ELECTRICAL PARTS LIST

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
<b>INTEGRATED CIRCUITS</b>					
IC301	AN6558F	I.C. PLAY BACK AMP	Q417	2SC1740SQ	TRANSISTOR
IC302	AN6558F	I.C. PLAY BACK AMP	Q501	2SD1330R	TRANSISTOR
IC303	AN6552F	I.C. PRE AMP	Q502	2SD1330R	TRANSISTOR
IC304	AN6552F	I.C. REC AMP	Q503	2SA933SQR	TRANSISTOR
IC305	AN6552F	I.C. BUFFER AMP	Q505	2SC1740SQ	TRANSISTOR
IC501	AN6558F	I.C. PHONO EQ	Q506	2SC1740SQ	TRANSISTOR
IC502	TC9164N	I.C. INPUT SELECTOR	Q507	2SC1740SQ	TRANSISTOR
IC503	AN6558F	I.C. BUFFER AMP	Q508	2SC1740SQ	TRANSISTOR
IC504	TC9212P	I.C. ATTENUATOR	Q509	2SC1740SQ	TRANSISTOR
IC505	AN6558F	I.C. TONE AMP	Q510	2SC1740SQ	TRANSISTOR
IC506	AN6558F	I.C. BUFFER AMP	Q701	2SB941-P	TRANSISTOR
IC601	SV13102B	I.C. POWER AMP	Q702	2SA933SQR	TRANSISTOR
IC701	AN7812	I.C. REGULATOR	Q801	DTC124ES	TRANSISTOR
IC702	AN78M05	I.C. REGULATOR	Q802	DTC124ES	TRANSISTOR
IC703	AN7815	I.C. REGULATOR	Q803	2SA933SQR	TRANSISTOR
IC801	LC6554H-3635	I.C. MICRO COMPUTER	Q805	2SB1030Q	TRANSISTOR
IC802	AN90B22	I.C. LED DRIVE	Q806	2SC1740SQ	TRANSISTOR
IC803	TC9312AN-060	I.C. MECHA CONT.	Q807	2SB1030Q	TRANSISTOR
IC804	TC9312AN-070	INTEGRATED CIRCUIT, MECHA CONT.	Q808	2SC1740SQ	TRANSISTOR
IC805	AN90B22	I.C. INTERFACE	Q809	2SC3311A-Q	TRANSISTOR
IC901	CXA1101P	I.C. DOLBY NR.	Q810	2SA933SQR	TRANSISTOR
IC951	DN6851A	I.C. HALL	Q811	2SB621A-R	TRANSISTOR
<b>TRANSISTORS</b>					
Q301	2SC1740SQ	TRANSISTOR	Q812	2SB621A-R	TRANSISTOR
Q302	2SC1740SQ	TRANSISTOR	Q813	2SC1740SQ	TRANSISTOR
Q303	2SC1740SQ	TRANSISTOR	Q814	2SC1740SQ	TRANSISTOR
Q304	2SC1740SQ	TRANSISTOR	Q815	DTC114YSTP	TRANSISTOR
Q305	2SC1740SQ	TRANSISTOR	Q816	2SC3311A-Q	TRANSISTOR
Q306	2SC1740SQ	TRANSISTOR	Q817	2SC3311A-Q	TRANSISTOR
Q307	2SD1330R	TRANSISTOR	Q818	2SK301	TRANSISTOR
Q308	2SD1330R	TRANSISTOR	Q819	2SK301	TRANSISTOR
Q309	2SC1740SQ	TRANSISTOR	Q821	2SA933SQR	TRANSISTOR
Q310	2SC1740SQ	TRANSISTOR	Q901	2SC1740SQ	TRANSISTOR
Q311	2SC2784EF	TRANSISTOR, SI	Q903	2SD1330R	TRANSISTOR
Q312	2SC2784EF	TRANSISTOR, SI	Q904	2SD1330R	TRANSISTOR
Q313	2SC2784EF	TRANSISTOR, SI	<b>DIODES</b>		
Q315	2SC1740SQ	TRANSISTOR	D401	MA165	DIODE
Q316	2SC1740SQ	TRANSISTOR	D402	MA4082M	DIODE
Q317	2SD1330R	TRANSISTOR	D403	MA165	DIODE
Q318	2SD1330R	TRANSISTOR	D404	MA29WA	DIODE
Q319	2SD1330R	TRANSISTOR	D406	MA165	DIODE
Q320	2SD1330R	TRANSISTOR	D407	MA165	DIODE
Q321	2SC1740SQ	TRANSISTOR	D408	MA165	DIODE
Q322	2SC1740SQ	TRANSISTOR	D409	MA165	DIODE
Q323	2SC1740SQ	TRANSISTOR	D410	MA165	DIODE
Q324	2SC1740SQ	TRANSISTOR	D411	MA165	DIODE
Q325	2SC1740SQ	TRANSISTOR	D412	MA165	DIODE
Q326	2SC1740SQ	TRANSISTOR	D413	MA29WA	DIODE
Q327	2SC1740SQ	TRANSISTOR	D414	MA165	DIODE
Q328	2SC1740SQ	TRANSISTOR	D504	MA165	DIODE
Q329	2SD1330R	TRANSISTOR	D701	SVDS2V20	RECTIFIER
Q330	2SD1330R	TRANSISTOR	D702	SVDS2V20	RECTIFIER
Q401	2SA933SQR	TRANSISTOR	D703	SVDS2V20	RECTIFIER
Q402	2SC1740SQ	TRANSISTOR	D704	SVDS2V20	RECTIFIER
Q403	2SC1740SQ	TRANSISTOR	D705	△ SVD1SR35200A	RECTIFIER
Q404	2SC1740SQ	TRANSISTOR	D706	△ SVD1SR35200A	RECTIFIER
Q405	2SC1740SQ	TRANSISTOR	D707	△ SVD1SR35200A	RECTIFIER
Q406	2SC2784EF	TRANSISTOR, SI	D708	△ SVD1SR35200A	RECTIFIER
Q407	2SC2784EF	TRANSISTOR, SI	D709	MA165	DIODE
Q408	2SD592ANCQ	TRANSISTOR	D710	MA165	DIODE
Q409	2SD592ANCQ	TRANSISTOR	D712	MA165	DIODE
Q410	2SC1740SQ	TRANSISTOR	D801	MA165	DIODE
Q411	DTA114ESTP	TRANSISTOR	D803	LN058449P	L.E.D.
Q412	2SC1740SQ	TRANSISTOR	D804	LN058449P	L.E.D.
Q413	2SB621A-R	TRANSISTOR	D805	LN058449P	L.E.D.
Q414	2SD1330R	TRANSISTOR	D806	LN058449P	L.E.D.
Q415	2SC1384A-R	TRANSISTOR	D807	LN058449P	L.E.D.
Q416	2SA933SQR	TRANSISTOR	D808	MA165	DIODE
			D809	LN081450P	L.E.D.
			D810	LN081450P	L.E.D.
			D811	LN081450P	L.E.D.

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
D812	LN081450P	L.E.D.	L801	ELEPK101KA	CHOKE COIL
D813	LN081450P	L.E.D.	L802	ELEPK101KA	CHOKE COIL
D814	LN081450P	L.E.D.	L803	ELEPK101KA	CHOKE COIL
D815	LN081450P	L.E.D.	L804	ELEPK101KA	CHOKE COIL
D816	LN081450P	L.E.D.	L805	SLQU270-4Y	CHOKE COIL
D817	LN346GP-C	DIODE, GAASP	L806	SLQU270-4Y	CHOKE COIL
D818	LN346GP-C	DIODE, GAASP	L807	SLQU270-4Y	CHOKE COIL
D819	LN346GP-C	DIODE, GAASP	L808	SLQU270-4Y	CHOKE COIL
D820	LN846RP-C	L.E.D.	L901	SLM1B9-P	MPX COIL
D821	LN346GP-C	DIODE, GAASP	L902	SLM1B9-P	MPX COIL
D822	LN346GP-C	DIODE, GAASP	T1	△ SLT5M537-K	POWER TRANSFORMER
D823	LN846RP-C	L.E.D.	(EK)		
D824	LN346GP-C	DIODE, GAASP	T1	△ SLT5M538-K	POWER TRANSFORMER
D825	MA165	DIODE	(EH, EB, EF, E)		
D826	MA165	DIODE	<b>COMPONENT COMBINATIONS</b>		
D827	MA165	DIODE	Z801	EXBF6E331J	COMBINATION PART
D828	LN346GP-C	DIODE, GAASP	Z802	EXBF9E102J	COMBINATION PART
D829	MA165	DIODE	Z803	EXBF5E472J	COMBINATION PART
D830	LN346GP-C	DIODE, GAASP	<b>FUSES</b>		
D831	MA165	DIODE	F1	XBA2C12TR0	FUSE
D832	MA165	DIODE	F2	△ XBA2C20TB0	FUSE 250V, T2A
D833	MA165	DIODE	(EH, EB, EF, E)		
D834	MA165	DIODE	<b>SWITCHES</b>		
D835	MA165	DIODE	S401	SSS150	SW
D836	MA165	DIODE	S501	SSH1196	SW
D838	MA165	DIODE	S701	△ ESB8249V	SW, POWER
D839	MA165	DIODE	S801	EVQQB005R	SW
D840	MA4047M	DIODE	S802	EVQQB005R	SW
D841	LN346GP-C	DIODE, GAASP	S803	EVQQB005R	SW
D842	LN346GP-C	DIODE, GAASP	S804	EVQQB005R	SW
D845	MA165	DIODE	S805	EVQQB005R	SW
D901	MA165	DIODE	S806	EVQQB005R	SW
D902	MA165	DIODE	S807	EVQQB005R	SW
D903	MA165	DIODE	S808	EVQQB005R	SW
D904	MA165	DIODE	S809	EVQQB005R	SW
D951	1SS133	DIODE	S810	EVQQB005R	SW
<b>VARIABLE RESISTORS</b>					
VR301	EVND4AA00B24	V.R.	S811	EVQQB005R	SW
VR302	EVND4AA00B24	V.R.	S812	EVQQB005R	SW
VR303	EVND4AA00B24	V.R.	S813	EVQQB005R	SW
VR304	EVND4AA00B24	V.R.	S814	EVQQB005R	SW
VR305	EVND4AA00B54	V.R.	S815	EVQQB005R	SW
VR306	EVND4AA00B54	V.R.	S816	EVQQB005R	SW
VR401	EVND4AA00B25	V.R.	S817	EVQQB005R	SW
VR402	EVND4AA00B25	V.R.	S818	EVQQB005R	SW
VR403	EVND4AA00B53	V.R.	S819	EVQQB005R	SW
VR501	EWXEA011C15	V.R.	S820	EVQQB005R	SW
VR502	EWXEA011C15	V.R.	S821	EVQQB005R	SW
VR801	EVQWVVF2024B	V.R.	S822	EVQQB005R	SW
VR802	SVNAA14B2-Q	V.R.	S823	SSS180-1	SLIDE SWITCH
VR803	SVNAA14B2-Q	V.R.	S824	SSS180-1	SLIDE SWITCH
VR804	SVNAA14B2-Q	V.R.	S825	SSS181-1	SLIDE SWITCH
VR805	SVNAA14B2-Q	V.R.	S901	SSH1159	SW, SPEAKER
<b>COILS AND TRANSFORMERS</b>					
L301	SLQX303-1K	CHOKE COIL	S951	RSH1A89ZA	SW
L302	SLQX303-1K	CHOKE COIL	S952	RSH1A90Z	SW
L303	QLB5X2722D	COIL	S953	RSH1A90Z	SW
L304	QLB5X2722D	COIL	S971	RSH1A89ZA	SW
L401	SL09C9-K	OSCILLATOR COIL	S972	RSH1A90Z	SW
L402	ELEPK120KA	COIL	S973	RSH1A90Z	SW
L403	RLQZP1R2KT-Y	CHOKE COIL	S974	RSH1A90Z	SW
L701	SLQF1	CHOKE	S975	RSH1A90Z	SW
			S976	RSH1A90Z	SW
<b>OTHERS</b>					
X801	EF0FC3004A4	CRYSTAL OSCILLATOR			





Ref. No.	Part No.	Value.	Ref. No.	Part No.	Value.	Ref. No.	Part No.	Value.
C302	ECKD1H151KB	150P 50	C423	ECKD1H103PF	0.01 50	C607	ECCD1H120KC	12P 50
C303	ECKD1H391KB	390P 50	C424	ECFTD392KXL	0.0039 25	C608	ECCD1H120KC	12P 50
C304	ECKD1H391KB	390P 50	C425	ECKD1H103PF	0.01 50	C609	ECEA1HS330	33 50
C305	ECKD1H221KB	220P 50	C426	ECKD1H103PF	0.01 50	C610	ECKD1H102KB	0.001 50
C306	ECKD1H221KB	220P 50	C427	ECEA1EK4R7	4.7 25	C611	ECFTD473KXL	0.047 25
C307	ECQB1H822JZ	0.0082 50	C428	ECEA1HK3R3	3.3 50	C612	ECFTD473KXL	0.047 25
C308	ECQB1H822JZ	0.0082 50	C433	ECKD1H103PF	0.01 50	C617	ECEA1CKS100	10 16
C309	ECEA0JK470	47 6.3	C435	ECKD1H103PF	0.01 50	C618	ECEA1CKS100	10 16
C310	ECEA0JK470	47 6.3	C461	ECEA1CKS100	10 16	C619	ECFTD473KXL	0.047 25
C311	ECEA1EK4R7	4.7 25	C501	ECEA1HK3R3	3.3 50	C621	ECFTD473KXL	0.047 25
C312	ECEA1EK4R7	4.7 25	C502	ECEA1HK3R3	3.3 50	C622	ECFTD473KXL	0.047 25
C313	ECFTD103KXL	0.01 25	C503	ECKR1H101KB	100P 50	C701	ECES1HU472	4700 50
C314	ECFTD103KXL	0.01 25	C504	ECKR1H101KB	100P 50	C702	ECES1HU472	4700 50
C315	ECFTD153KXL	0.015 25	C505	ECKD1H102KB	0.001 50	C703	ECQM1104KZW	0.1 100
C316	ECFTD153KXL	0.015 25	C506	ECKD1H102KB	0.001 50	C704	ECEA1VU222	2200 35
C317	ECFTD333KXL	0.033 25	C507	ECEA0JK300	33 6.3	C705	ECEA1CU470	47 16
C318	ECFTD333KXL	0.033 25	C508	ECEA0JK300	33 6.3	C706	ECEA1CKS100	10 16
C319	ECKD1H681K	680P 50	C509	ECFTD223KXL	0.022 25	C707	ECEA1CU101	100 16
C320	ECKD1H681K	680P 50	C510	ECFTD223KXL	0.022 25	C708	△ ECEA1VU101	100 35
C321	ECKD1H221KB	220P 50	C511	ECFTD682KXL	0.0068 25	C709	ECEA1CU101	100 16
C322	ECKD1H221KB	220P 50	C512	ECFTD682KXL	0.0068 25	C710	ECKD1H103PF	0.01 50
C323	ECQB1H822JZ	0.0082 50	C513	ECEA1HK010	1 50	C711	ECEA1CKS100	10 16
C324	ECQB1H822JZ	0.0082 50	C514	ECEA1HK010	1 50	C712	ECEA1CU331	330 16
C325	ECEA0JK470	47 6.3	C515	ECKD1H103PF	0.01 50	C713	ECEA1HN010S	1 50
C326	ECEA0JK470	47 6.3	C516	ECKD1H103PF	0.01 50	C716	ECKWNS103ZVS	0.01
C327	ECEA1EK4R7	4.7 25	C517	ECEA1EK4R7	4.7 25	C718	ECKD1H103PF	0.01 50
C328	ECEA1EK4R7	4.7 25	C518	ECEA1EK4R7	4.7 25	C719	ECKD1H103PF	0.01 50
C329	ECFTD153KXL	0.015 25	C519	ECKD1H103PF	0.01 50	C720	ECKD1H103PF	0.01 50
C330	ECFTD153KXL	0.015 25	C520	ECKD1H103PF	0.01 50	C721	ECKD1H103PF	0.01 50
C331	ECEA1EK4R7	4.7 25	C521	ECKD1H103PF	0.01 50	C722	ECEA1CU101	100 16
C332	ECEA1EK4R7	4.7 25	C522	ECKD1H103PF	0.01 50	C801	ECBT1E103ZF	0.01 25
C333	ECFTD562KXL	0.0056 25	C523	ECCD1H470K	47P 50	C802	ECEA0JK101	100 6.3
C334	ECFTD562KXL	0.0056 25	C525	ECEA1EK4R7	4.7 25	C803	ECBT1E103ZF	0.01 25
C335	ECQB1H223JZ	0.022 50	C526	ECEA1CK220	22 16	C804	ECEA0JS102	1000 6.3
C336	ECQB1H223JZ	0.022 50	C527	ECCD1H150KC	15P 50	C805	RCBS1H271KBY	270P 50
C337	ECFTD223KXL	0.022 25	C528	ECCD1H150KC	15P 50	C806	RCBS1H271KBY	270P 50
C338	ECFTD223KXL	0.022 25	C529	ECKR1H101KB	100P 50	C807	ECEA1HK2R2B	2.2 50
C339	ECFTD103KXL	0.01 25	C530	ECKR1H101KB	100P 50	C808	RCBS1H271KBY	270P 50
C340	ECFTD103KXL	0.01 25	C531	ECKR1H101KB	100P 50	C809	ECEA1HK2R2B	2.2 50
C343	ECFTD392KXL	0.0039 25	C532	ECKR1H101KB	100P 50	C811	RCBC1H101KBY	100P 50
C344	ECFTD392KXL	0.0039 25	C533	ECEA1HK010	1 50	C812	RCBC1H101KBY	100P 50
C345	ECEA1HKR33	0.33 50	C534	ECEA1HK010	1 50	C813	RCBC1H101KBY	100P 50
C346	ECEA1HKR33	0.33 50	C535	ECEA1HKR47	0.47 50	C814	ECKD1H103PF	0.01 50
C349	ECEA1HK010	1 50	C536	ECEA1HKR47	0.47 50	C815	ECKD1H103PF	0.01 50
C350	ECEA1HK010	1 50	C537	ECEA1HK010	1 50	C816	ECBT1E103ZF	0.01 25
C351	ECKD1H680KB	68P 50	C538	ECEA1HK010	1 50	C817	ECKD1H103PF	0.01 50
C352	ECKD1H680KB	68P 50	C539	ECFTD473KXL	0.047 25	C818	ECKD1H103PF	0.01 50
C353	ECKD1H821KB	820P 50	C540	ECFTD473KXL	0.047 25	C819	ECKD1H103PF	0.01 50
C354	ECKD1H821KB	820P 50	C541	ECFTD183KXL	0.018 25	C820	ECKD1H103PF	0.01 50
C355	ECEA1EK4R7	4.7 25	C542	ECFTD183KXL	0.018 25	C821	ECKD1H103PF	0.01 50
C356	ECEA1EK4R7	4.7 25	C543	ECFTD104KXL	0.1 25	C822	ECFR1E104ZF	0.1 25
C357	ECCD1H020CC	2P 50	C544	ECFTD104KXL	0.1 25	C823	ECQB1H822JZ	0.0082 50
C358	ECCD1H020CC	2P 50	C545	ECFTD332KXL	0.0033 25	C824	ECFR1E104ZF	0.1 25
C359	ECFTD122KXL	0.0012 25	C546	ECFTD332KXL	0.0033 25	C825	ECFR1E104ZF	0.1 25
C360	ECFTD152KXL	0.0015 25	C547	ECFTD223KXL	0.022 25	C826	ECQB1H822JZ	0.0082 50
C401	ECEA1CU470	47 16	C548	ECFTD223KXL	0.022 25	C827	ECEA0JK470	47 6.3
C402	ECKD1H103PF	0.01 50	C549	ECKD1H103PF	0.01 50	C828	ECEA0JK470	47 6.3
C403	ECKD1H103PF	0.01 50	C550	ECKD1H103PF	0.01 50	C829	ECFR1E104ZF	0.1 25
C404	ECKD1H103PF	0.01 50	C551	ECEA1AK470	47 10	C830	ECFR1E104ZF	0.1 25
C405	ECEA1CU470	47 16	C552	ECEA1EK4R7	4.7 25	C831	ECEA0JS102	1000 6.3
C406	ECEA1CU470	47 16	C553	ECFTD473KXL	0.047 25	C901	ECFTD472KXL	0.0047 25
C407	ECEA1CK220	22 16	C554	ECFTD473KXL	0.047 25	C902	ECFTD472KXL	0.0047 25
C408	ECEA1CU470	47 16	C555	ECEA1HK010	1 50	C903	ECEA1HK010	1 50
C410	ECKD1H471KB	470P 50	C556	ECEA1HK010	1 50	C904	ECEA1HK010	1 50
C411	ECKD1H471KB	470P 50	C557	ECEA1EK4R7	4.7 25	C905	ECEA1HK010	1 50
C412	ECQP1222JZ	0.0022 100	C558	ECEA1EK4R7	4.7 25	C906	ECEA1HK010	1 50
C413	ECQP1122JZ	0.0012 100	C559	ECKD1H103PF	0.01 50	C907	ECEA1CKS100	10 16
C414	ECQV1H104JZ	0.1 50	C560	ECKD1H103PF	0.01 50	C908	ECEA1CKS100	10 16
C415	ECQV1H104JZ	0.1 50	C561	ECCD1H100KC	10P 50	C909	ECAG25ER68L	0.68 50
C416	ECQP1103JZ	0.01 100	C562	RCBS1H100JLY	10P 50	C910	ECAG25ER68L	0.68 50
C417	ECFTD153KXL	0.015 25	C601	ECEA1HK3R3	3.3 50	C911	ECEA1CKS100	10 16
C418	ECFTD332KXL	0.0033 25	C602	ECEA1HK3R3	3.3 50	C912	ECEA1CKS100	10 16
C419	ECFTD332KXL	0.0033 25	C603	ECKD1H101KB	100P 50	C913	ECEA1CU221	220 16
C420	ECFTD682KXL	0.0068 25	C604	ECKD1H101KB	100P 50	C914	ECEA1AL471	470 10
C421	ECEA1CU470	47 16	C605	ECKD1H102KB	0.001 50	C915	ECEA1CKS100	10 16
C422	ECKD1H103PF	0.01 50	C606	ECKD1H102KB	0.001 50	C916	ECEA1CKS100	10 16