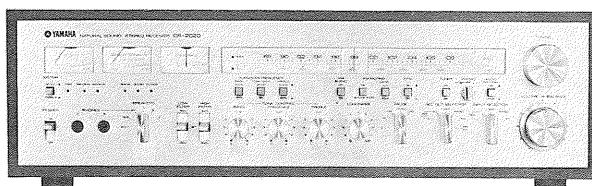


43

SERVICE MANUAL

CR-2020

FM/AM STEREO RECEIVER



SINCE 1887



YAMAHA

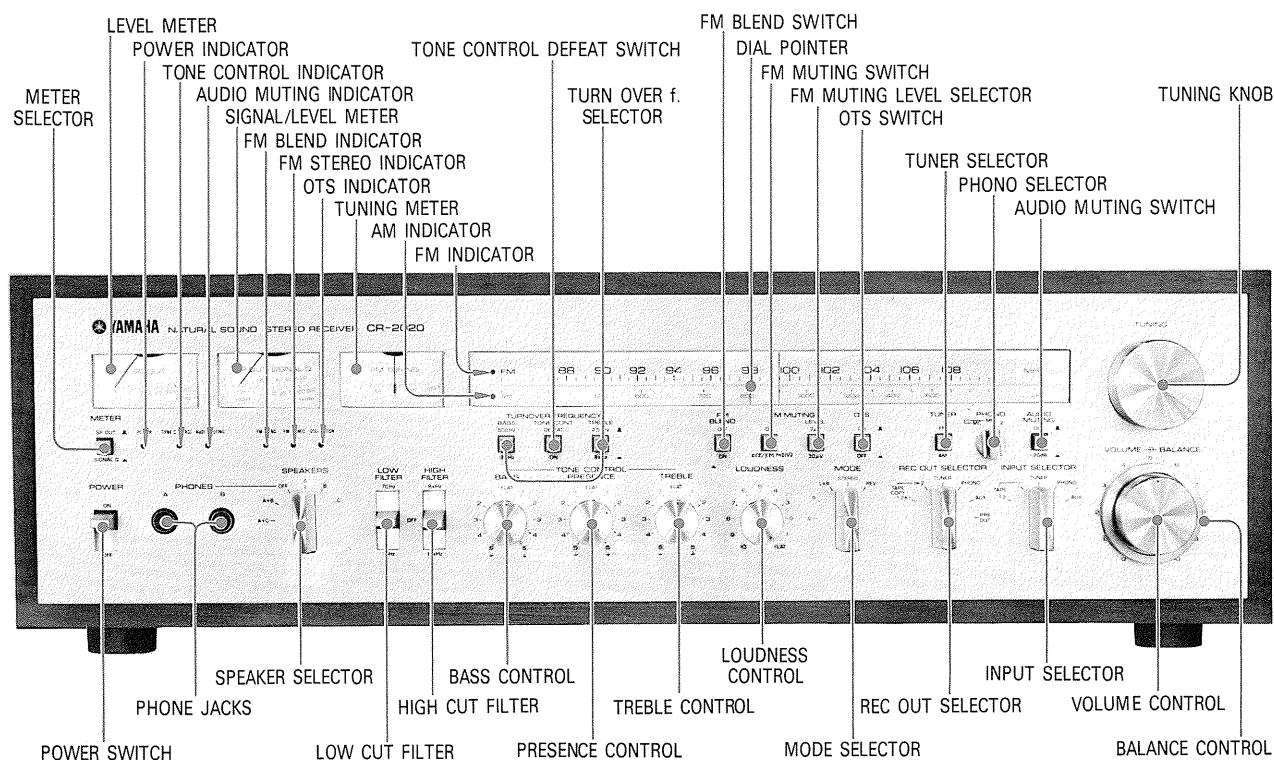
NIPPON GAKKI CO., LTD. HAMAMATSU, JAPAN

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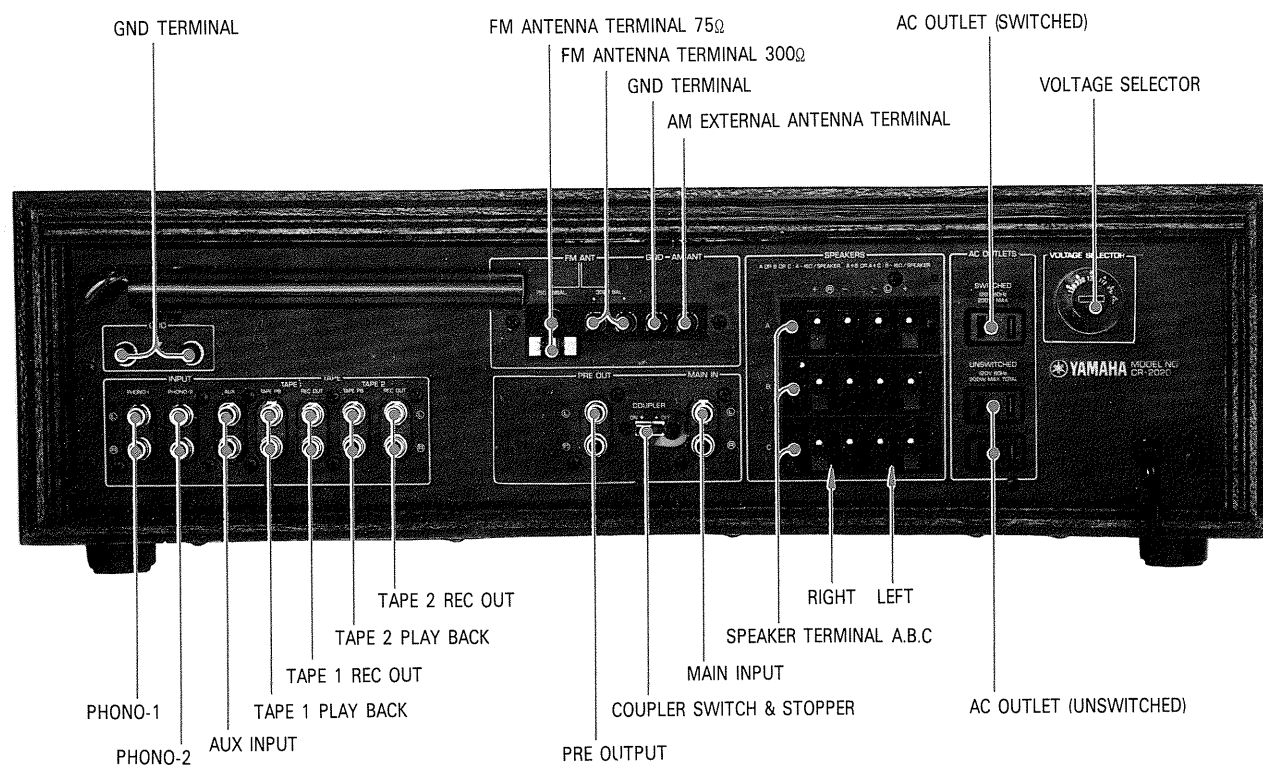
PANEL OPERATION

FRONT PANEL



REAR PANEL

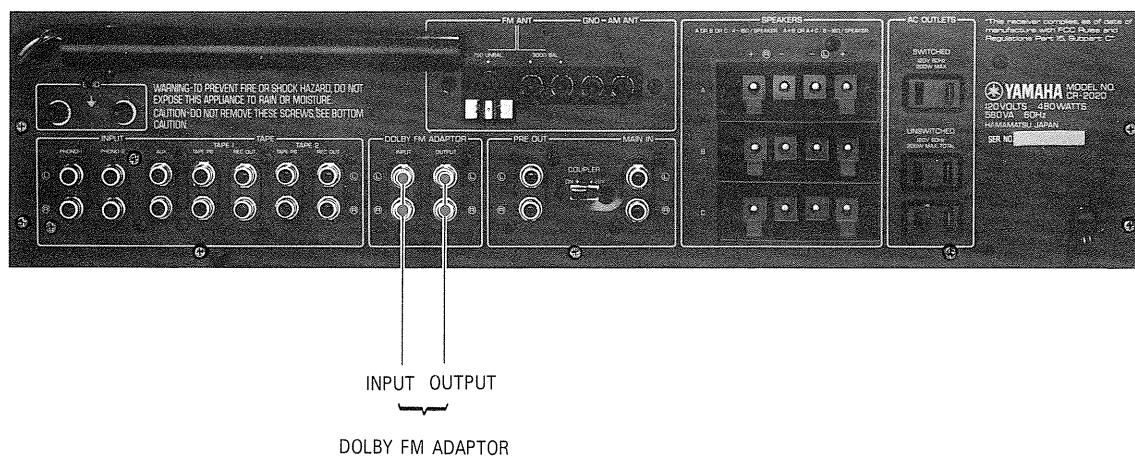
GENERAL MODEL



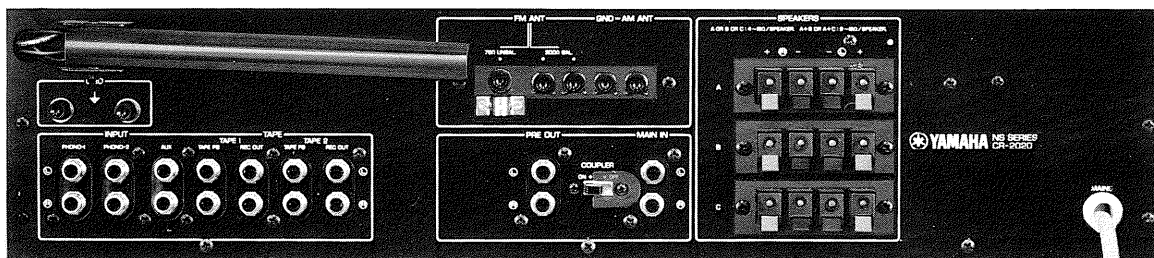
PANEL OPERATION

REAR PANEL

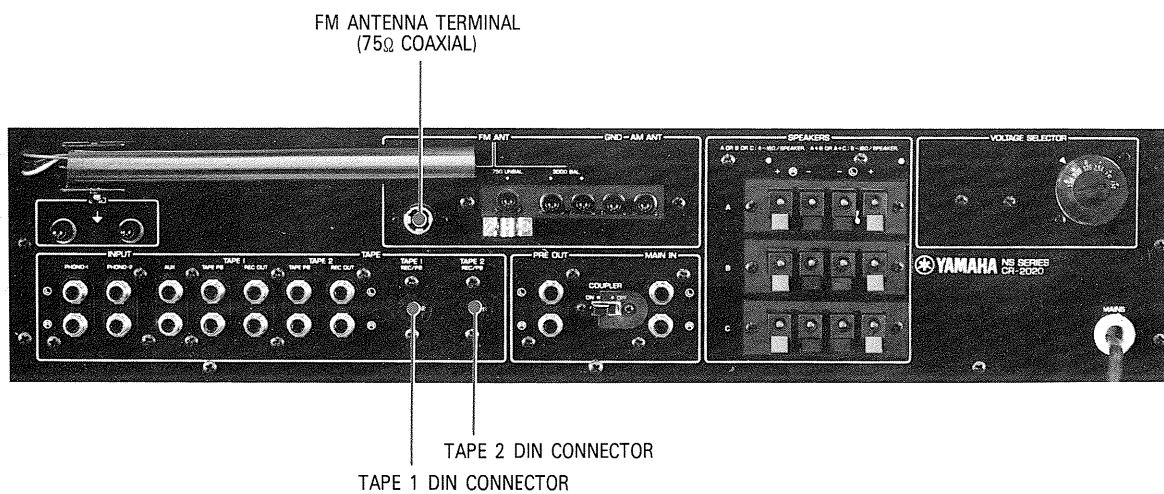
US & CANADIAN MODEL



UK & AUSTRALIAN MODEL



EUROPEAN MODEL



SPECIFICATIONS

AMPLIFIER SECTION

Input Sensivity/Impedance

Phono 1, 2(MM) : 2mV-1kHz/47k Ω , max. 230V
 Phono 1(MC) : 50 μ V-1kHz/10 Ω , max. 5mV
 AUX, Tape 1, 2 : 120mV/45k Ω
 DIN 1, 2 : 120V/45k Ω (European model only)
 Main In : 775mV/100k Ω

Output Level/Impedance

REC. OUT 1, 2 : 120mV/500 Ω (Phono) 6k Ω (Tuner)
 max. 15V(Phono, 1kHz)
 DIN OUT 1, 2 : 30mV/52k Ω (European model only)
 PRE OUT : 775mV (0 to 2k Ω) max. 5V

Frequency Response

Phono 1(MM, MC), 2 RIAA Deviation: ± 0.2 dB
 AUX, Tape 1, 2 to SP. out: ± 2.5 dB(10Hz to 100kHz)
 Main in to SP. out: ± 2.5 dB(10Hz to 100kHz)

Tone Control Characteristics

BASS : Turnover 125,500Hz Variable Range
 ± 15 dB/50Hz
 TREBLE : Turnover 8, 2.5kHz Variable Range
 ± 10 dB/20kHz
 PRESENCE : Center 3kHz 2kHz ± 6 dB

Filter Characteristics

Low Filter : fc=15Hz, 70Hz 12dB/oct
 High Filter : fc=8kHz, 12kHz 12dB/oct

Loudness Characteristics

According to the Fletcher and Munson curve

Signal-to-Noise Ratio and Noise Level

Phono 1(MM), 2 : (2mV) 81dB (IHF A Network, Input
 Short Circuited)
 AUX : 100dB (IHF A Network, 5.1k Ω Short
 Circuited)
 Tape : 100dB (-do.-)
 Main : 112dB (-do.-)
 Residual Noise : 100 μ V (IHF A Network, Vol. min)

Total Harmonics Distortion

Phono 1(MM), 2 : 0.01%(20 to 20kHz) REC OUT 7.5V
 Phono 1 (MC) : 0.05%(-do.-) REC OUT 3.0V
 AUX, Tape : 0.02%(-do.-) SP. OUT 50W/8 Ω
 Main In : 0.015%(-do.-) SP. OUT 50W/8 Ω
 Phono 1(MM), 2 : 0.1%(0.1 to 100W/8 Ω) Vol. -20dB
 IM Distortion AUX: 0.02% SP. OUT 50W/8 Ω

Rating Output and etc.

8 Ω Both ch. driven: 100W (20 to 20kHz) 0.05% T.H.D
 110W (1kHz) 0.05% T.H.D
 4 Ω Both ch. driven: 120W (20 to 20kHz) 0.05% T.H.D
 (Except E & BS) 140W (1kHz) 0.05% T.H.D
 Power Band Width: 10 to 50kHz
 Dumping Factor: 40 or more, 1kHz/8 Ω

TUNER SECTION-FM

Tuning Range

88 to 108MHz

Usable Sensitivity. 98MHz

IHF mono : 1.8 μ V (300 Ω) 10.3dBf
 0.9 μ V (75 Ω) 10.3dBf
 DIN mono: 1.3 μ V (Dev: 40kHz, S/N: 26dB)
 stereo: 40 μ V (Dev: 40kHz, S/N: 46dB)

50-dB Quieting Sensitivity

mono: 3.2 μ V, 15.3dBf
 stereo: 40 μ V, 37.2dBf

Signal-to-Noise Ratio

mono: 77dB, DIN (Dev: 40kHz) 71dB
 stereo: 73dB, DIN (Dev: 40kHz) 67dB

Image Interference Ratio (98MHz) : 85dB
 IF Interference Ratio (98MHz): 90dB
 Spurious Interference Ratio (98MHz): 100dB
 Amplitude Suppression Ratio IHF: 65dB
 Capture Ratio: 1dB
 Alternate-Channel Selectivity 80dB
 DIN (Dev: ± 300 kHz, 40kHz): 60dB

Total Harmonics Distortion

mono : 100Hz, 0.08%
 1kHz, 0.08%
 6kHz, 0.15%
 stereo : 100kHz, 0.15%
 1kHz, 0.1%
 6kHz, 0.2%

Cross Modulation Distortion

IHF mono : 0.05%
 stereo : 0.1%

Stereo Separation

50Hz : 35dB
 1kHz : 50dB
 10kHz: 45dB

Frequency Response

50 to 10kHz : ± 0.3 dB
 30 to 15kHz : ± 0.5 dB
 10 to 18kHz : ± 0.5 -3dB

Sub Carrier Suppression

60dB

Muting Signal Level

3 μ V (14.8dBf), 30 μ V (34.8dBf)

TUNER SECTION-AM

Tuning Range

525 to 1605kHz

Usable Sensitivity (Used Bar antenna)

IHF: 300 μ V/m (49dB/m)

Selectivity

1000kHz: 30dB

Signal-to-Noise Ratio

80dB/m: 50dB

Image Interference Ratio

1000kHz: 55dB

IF Interference Ratio

1000kHz: 40dB

Spurious Interference Ratio

1000kHz: 55dB

Total Harmonics Distortion

80dB/m: 0.4%

Output Level/Impedance

FM(Mod. 100%) : 450mV/6.5K Ω (REC OUT)
 FM(Mod. 30%) : 120mV/6.5K Ω (REC OUT)

GENERAL

Used Semi Conductors

109 Transistors 58 Diodes
 6 ICs 7 Zener Diodes
 3 FETs 5 LEDs
 4 CFs

Rated Voltage

120V/60Hz (US. and CANADA)
 240V/50Hz, (UK. and AUSTRALIA)
 110, 120, 130, 220, 230 and 240V/50, 60Hz
 (EUROPE and General export models)

Rated Power Consumption

480W, 580VA (US., CANADA and General export models)
 690W (UK., EUROPE and AUSTRALIA)

Dimensions

540(W) x 167(H) x 415(D)mm
 21-1/4 x 6-9/16 x 16-5/16 in (US., CANADA and General
 export models)
 521(W) x 146.5(H) x 415(D)mm
 20-1/2 x 5-3/4 x 16-5/16 in (UK. and EUROPE)

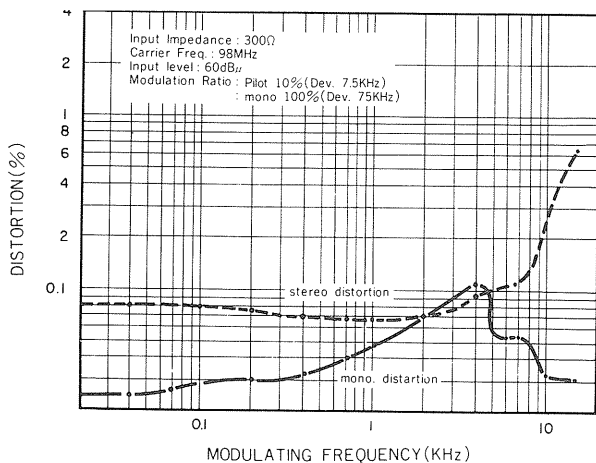
Weight

19.3kg 42.5 lbs (US., CANADA, AUSTRALIA and
 General export models)
 18.6kg 40.9 lbs (UK. and EUROPE)

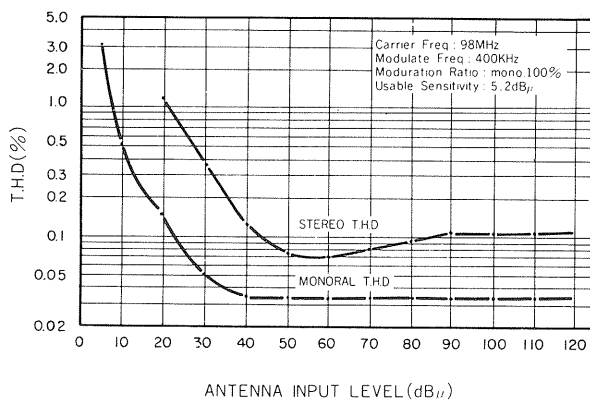
CHARACTERISTIC CHARTS

TUNER SECTION-FM

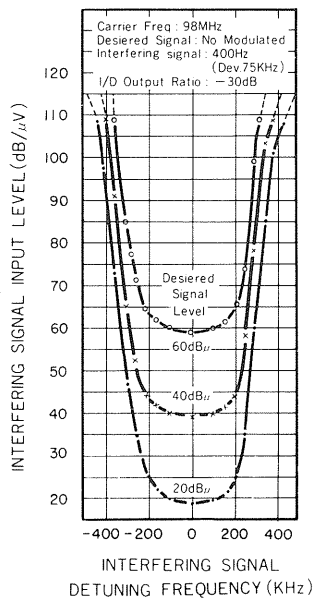
DISTORTION V. MODULATING FREQUENCY



T.H.D. V. INPUT LEVEL

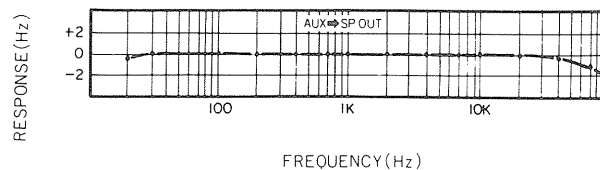


FM 2 SIGNALS EFFECTIVE SELECTIVITY

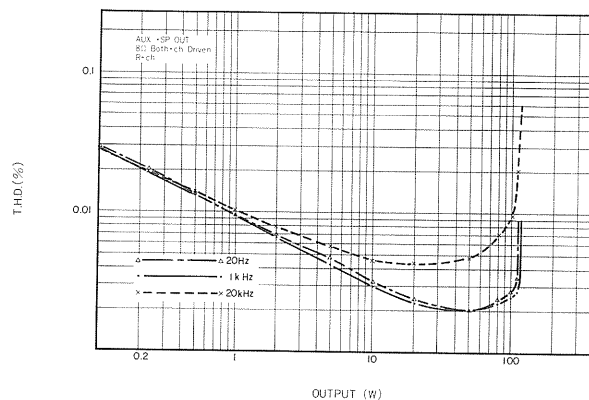


AMPLIFIER SECTION

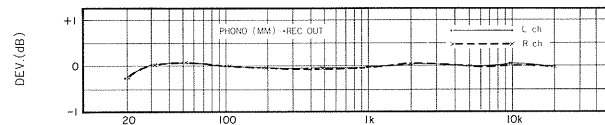
FREQUENCY RESPONSE



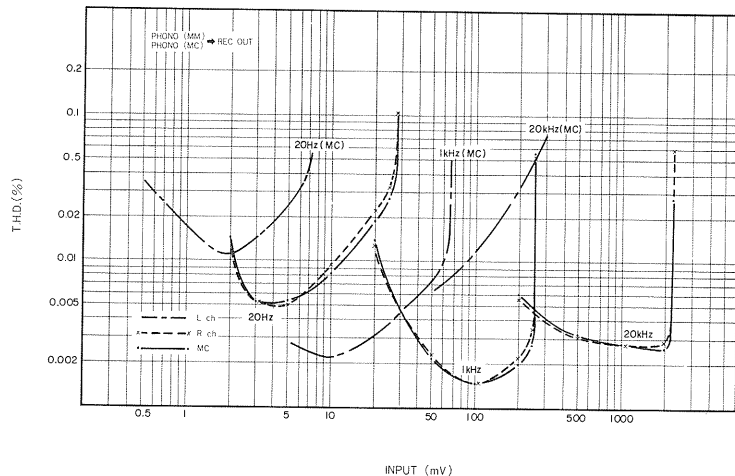
T.H.D. V. OUTPUT



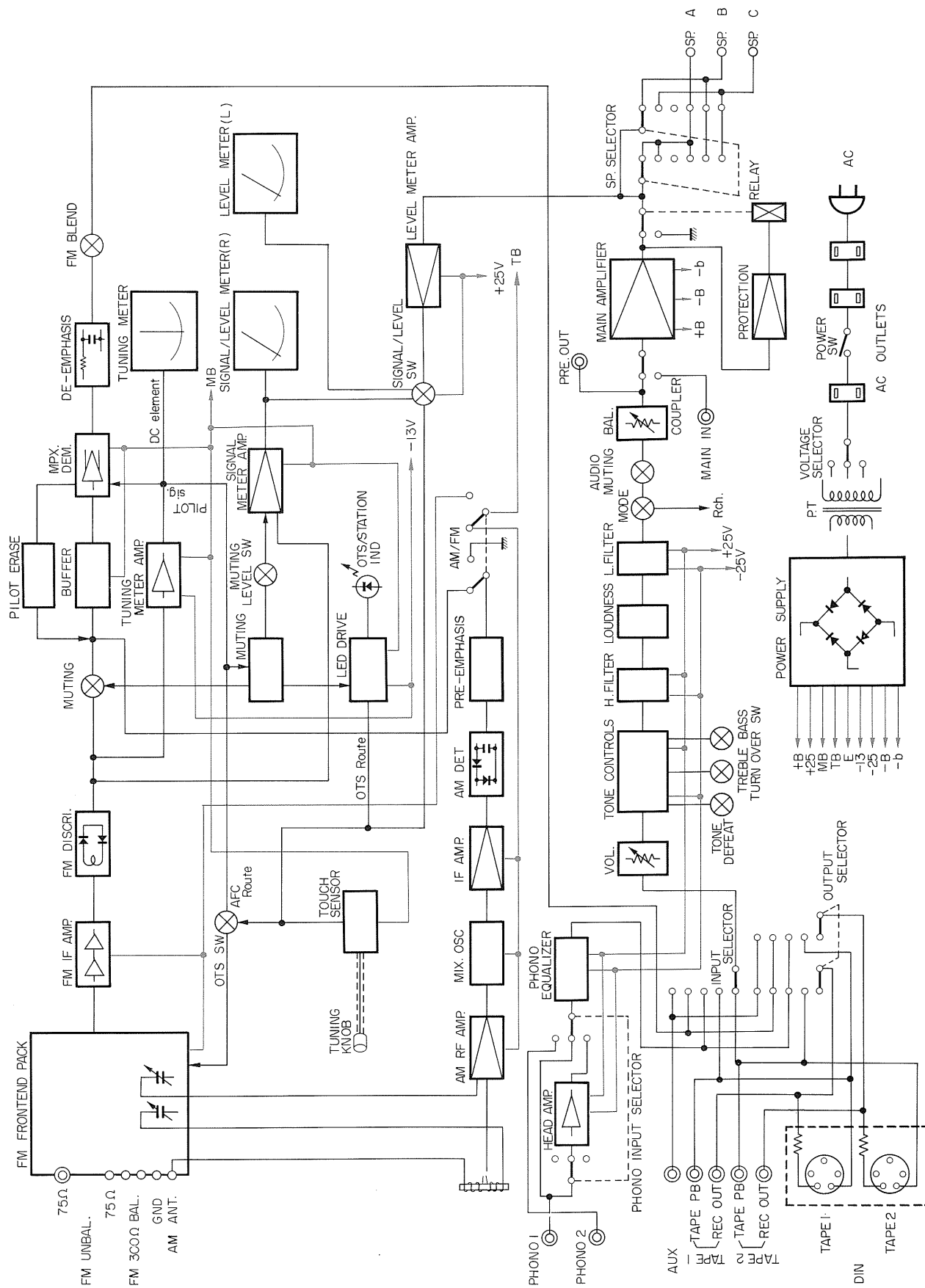
RIAA DEVIATION



T.H.D. V. PHONO INPUT

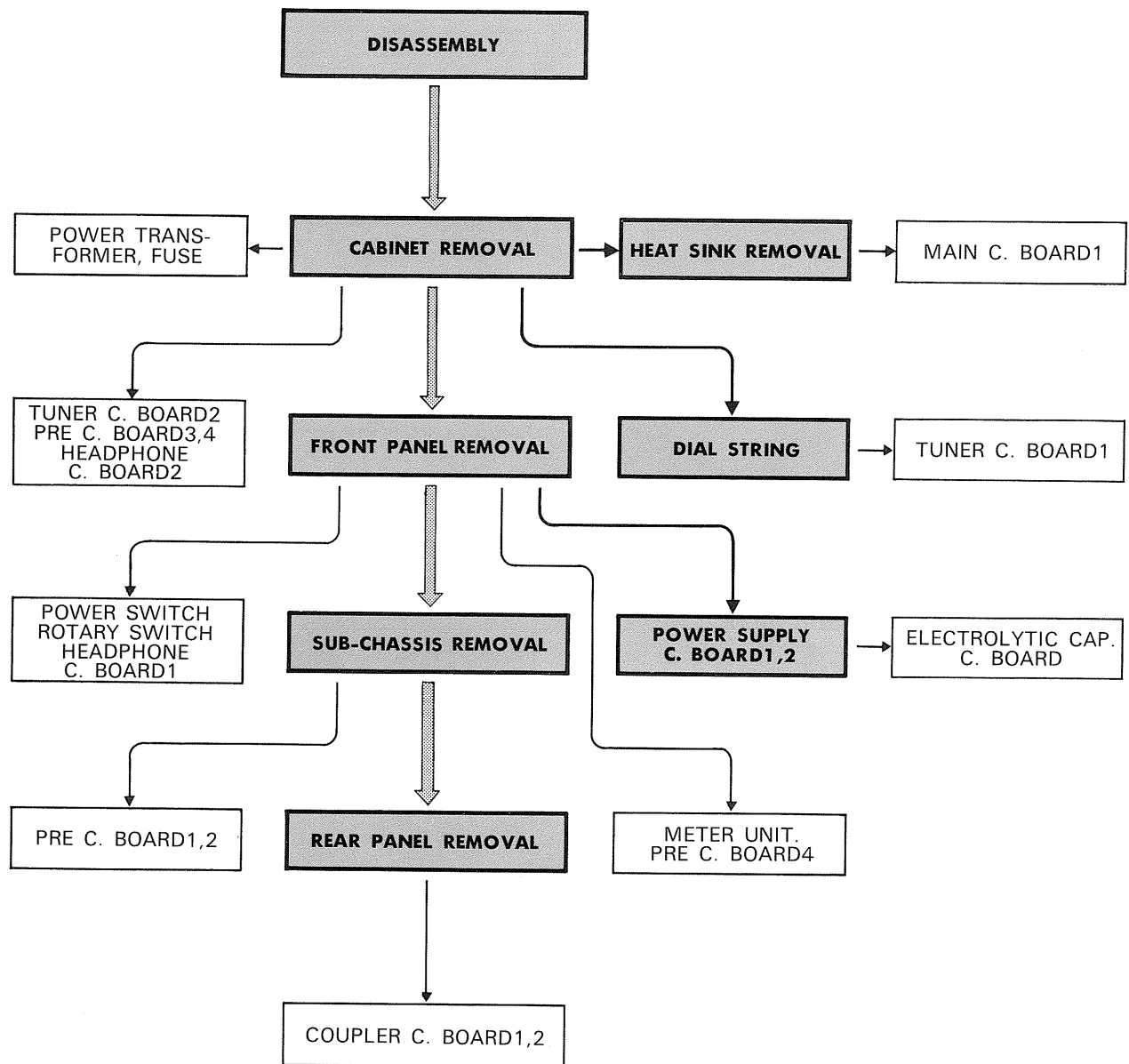


BLOCK DIAGRAM



FLOW CHART FOR DISASSEMBLY PROCEDURES

Disassembly procedures are shown in accordance with U.S. model.



Note

TUNER C. BOARD 2:
PRE C. BOARD 1:

PRE C. BOARD 2:

PRE C. BOARD 3:

PRE C. BOARD 4:

HEADPHONE C. BOARD 1:

HEADPHONE C. BOARD 2:

COUPLER C. BOARD 1:

COUPLER C. BOARD 2:

POWER SUPPLY C. BOARD 2:

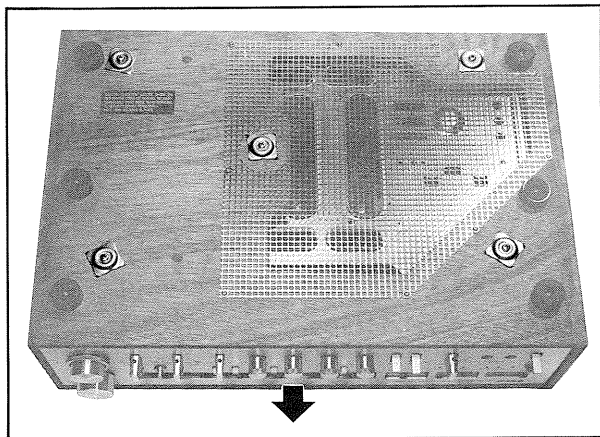
FM BLEND, FM MUTING, OTS AND AM-FM SWITCHES
LOW AND HIGH FILTER SWITCHES, TONE AND LOUDNESS CONTROLS,
MODE, REC OUT AND INPUT SELECTORS
VOLUME AND BALANCE CONTROLS
AUDIO MUTING SWITCH
TURNOVER FREQUENCY SWITCHES
HEADPHONE JACKS
AM-FM INDICATORS
ANTENNA TERMINALS
COUPLER SWITCH AND PIN JACKS
METER SELECTOR

DISASSEMBLY PROCEDURES

1. CABINET REMOVAL

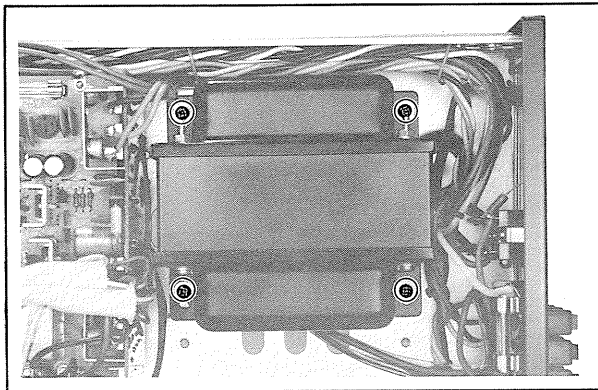
Remove 5 screws, then pull out the chassis in arrow direction.

Since the cabinet used for UK and European models are different from the photo shown below, refer to "EXPLODED VIEW" as shown in page 1 of the PARTS LIST.



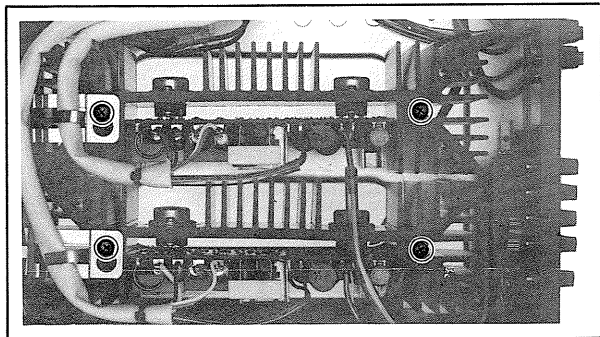
2. POWER TRANSFORMER REMOVAL

Remove 4 screws.

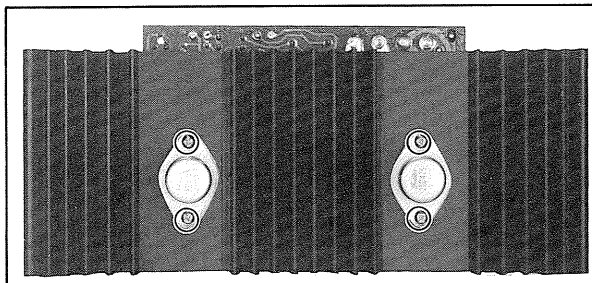


3. HEAT SINK AND MAIN CIRCUIT BOARD 1 REMOVAL

Step 1. Remove 4 screws, then dismantle the heat sink.



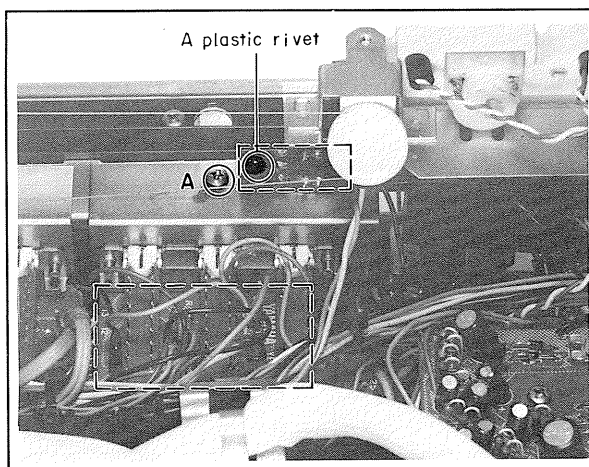
Step 2. Remove 4 screws fixing 2 power transistors.



4. HEADPHONE CIRCUIT BOARD 2 and PRE CIRCUIT BOARD 4 REMOVAL

Remove a plastic rivet, then detach the Headphone Circuit Board 2 from dial scale.

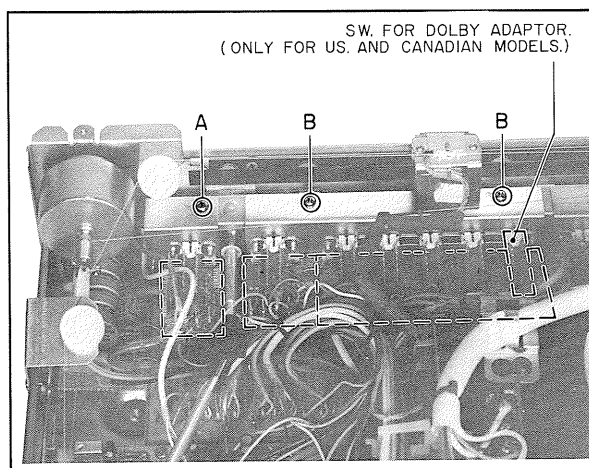
Remove a screw shown in A.



5. PRE CIRCUIT BOARD 3 AND TUNER CIRCUIT BOARD 2 REMOVAL

Screw A is for fixing the Pre Circuit Board 3.

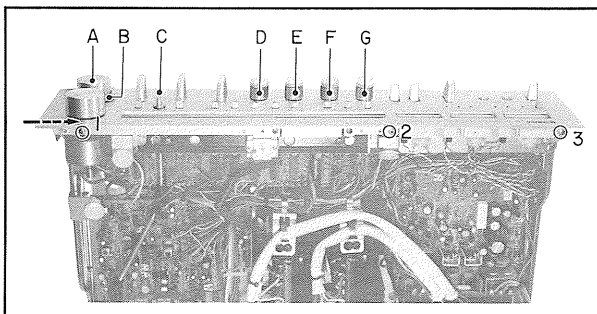
Screws B are for fixing the Tuner Circuit Board 2.



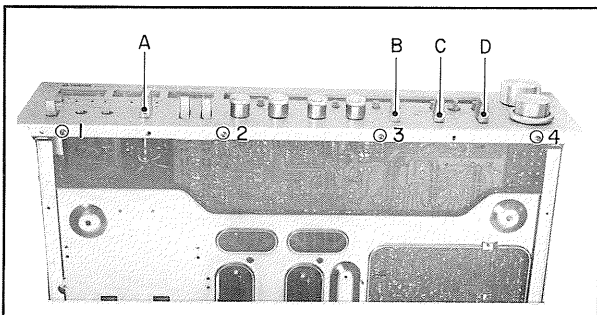
DISASSEMBLY PROCEDURES

6. FRONT PANEL REMOVAL

- Step 1.** 1) Remove 3 screws 1 to 3, and pull off 7 knobs **A** to **G**.
2) Insert a hexagonal allen wrench in arrow direction and loosen 2 screws fixing the tuning knob, then withdraw the knob.

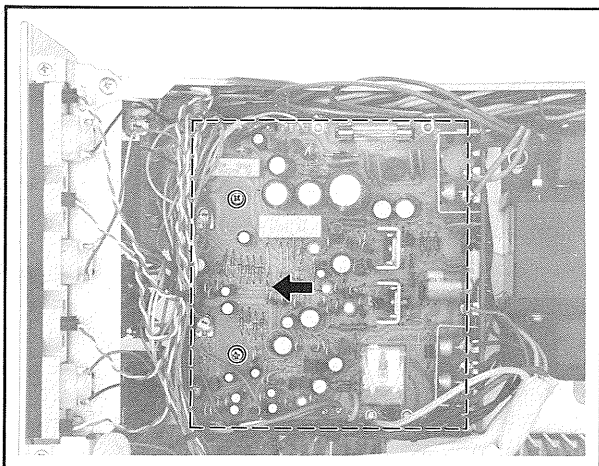


- Step 2.** 1) Remove 4 screws 1 to 4.
2) Loosen 4 screws **A** to **D** fixing each knob with a hexagonal allen wrench, then withdraw the knobs.



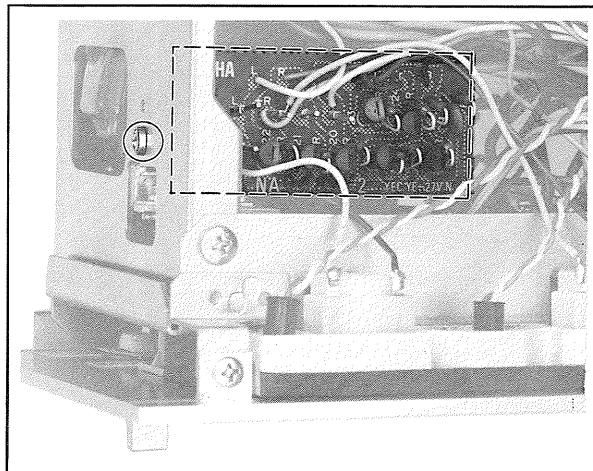
7. POWER SUPPLY CIRCUIT BOARD 1 REMOVAL

Remove 2 screws, then pull off the Power Supply Circuit Board 1 in arrow direction.



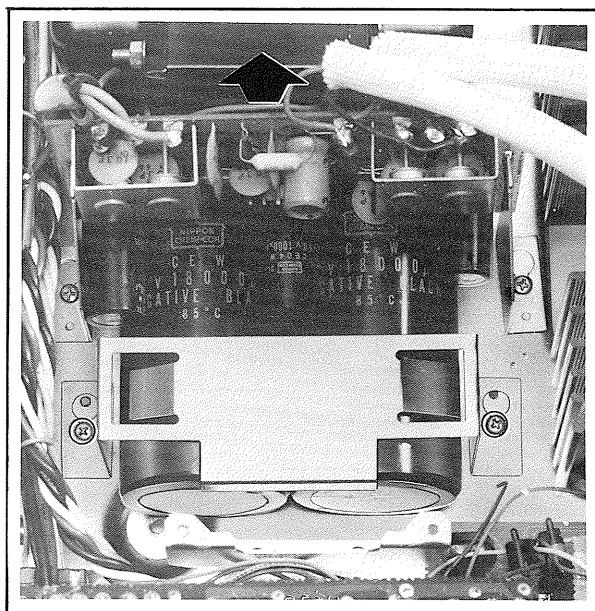
8. POWER SUPPLY CIRCUIT BOARD 2 REMOVAL

Remove a screw.



9. ELECTROLYTIC CAPACITOR CIRCUIT BOARD REMOVAL

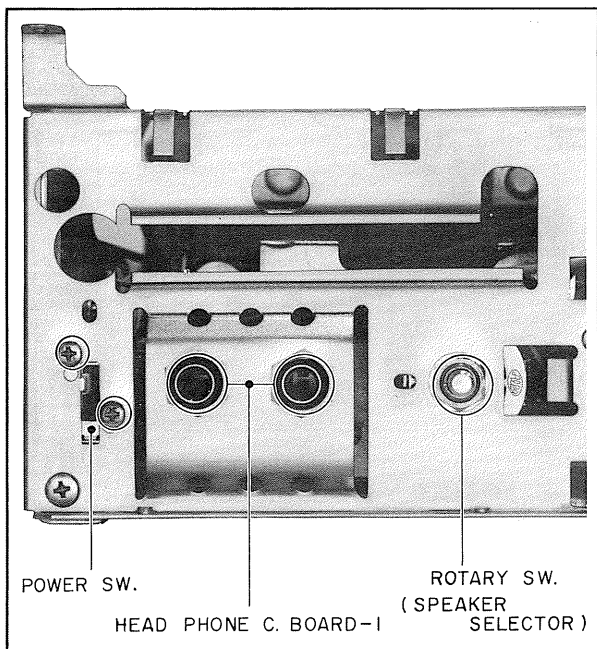
- 1) Remove 2 screws, then dismantle the holder securing 2 electrolytic capacitors.
2) Slide up the Electrolytic Capacitor Circuit Board in arrow direction.



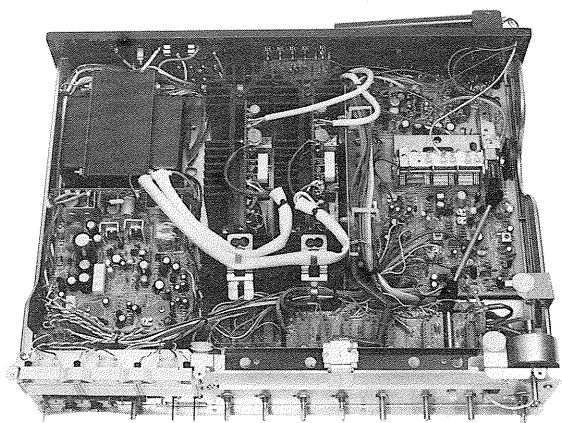
DISASSEMBLY PROCEDURES

10. POWER SWITCH, HEADPHONE CIRCUIT BOARD 1 AND ROTARY SWITCH REMOVAL

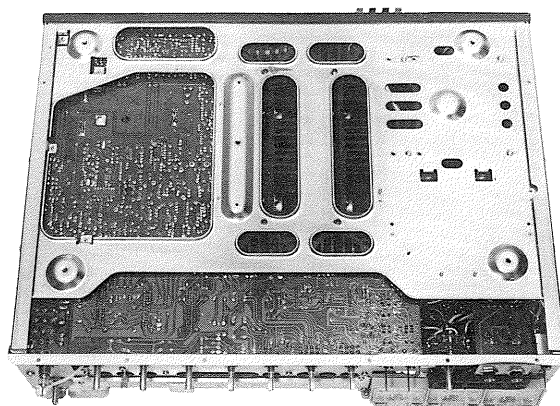
- 1) Pull off the knob of the power switch.
- 2) Remove 2 screws and 3 hexagonal nuts.



TOP VIEW

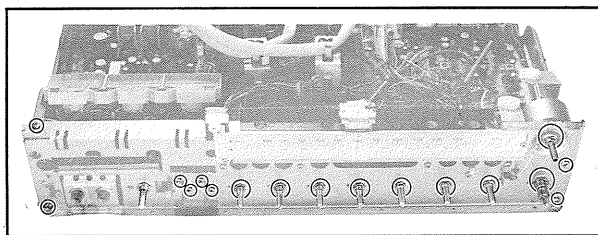


BOTTOM VIEW



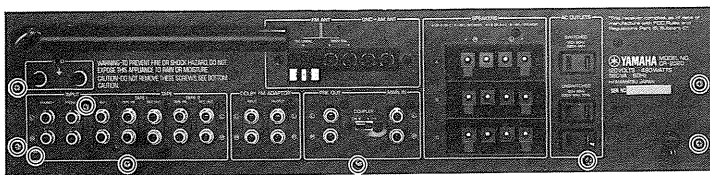
11. SUB-CHASSIS REMOVAL

- 1) Pull the knobs off.
- 2) Remove 8 screws and 9 hexagonal nuts.

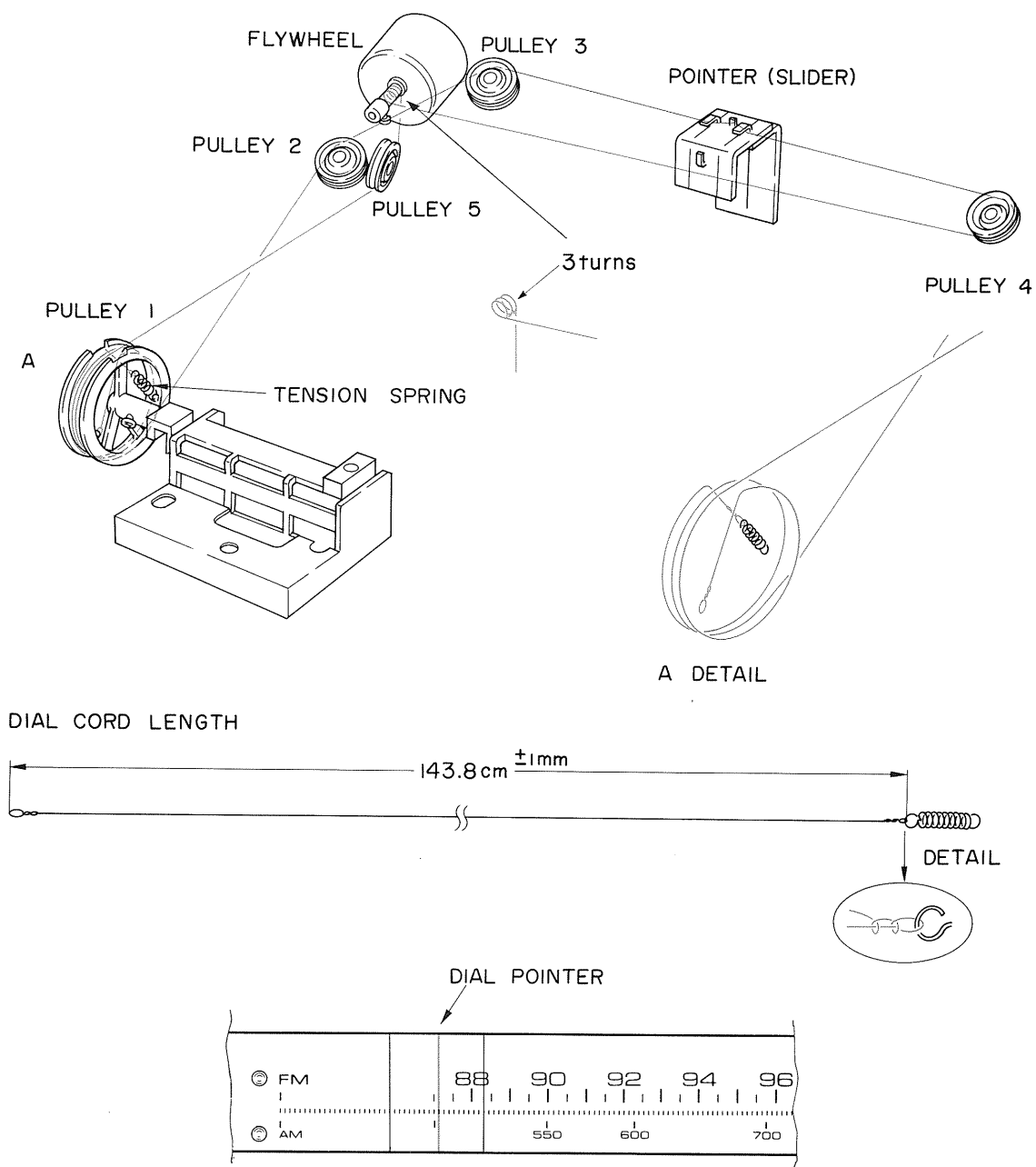


12. REAR PANEL REMOVAL

Remove 9 screws.



DIAL CORD STRINGING

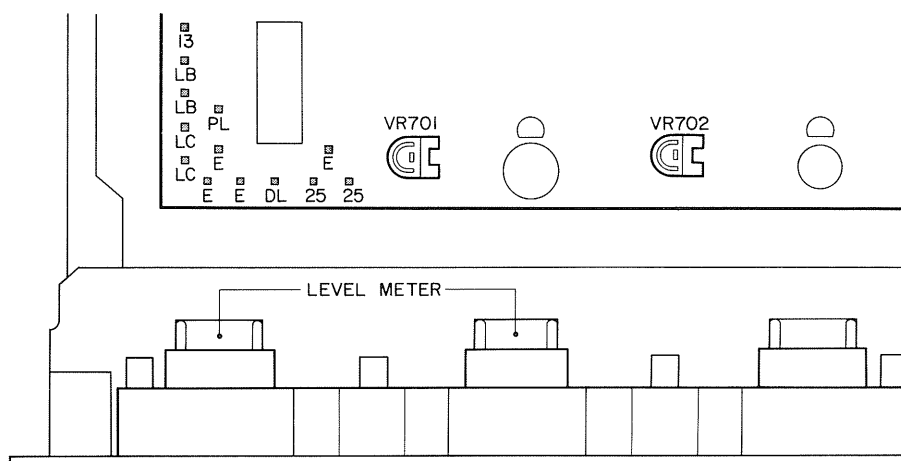


After stringing the dial cord, turn the tuning knob fully counterclockwise and set the pointer to lower end indication of the scale as illustrated above. Then hook the string to the pointer assembly and lock by painting.

ADJUSTMENT

ADJUSTMENT OF LEVEL METER

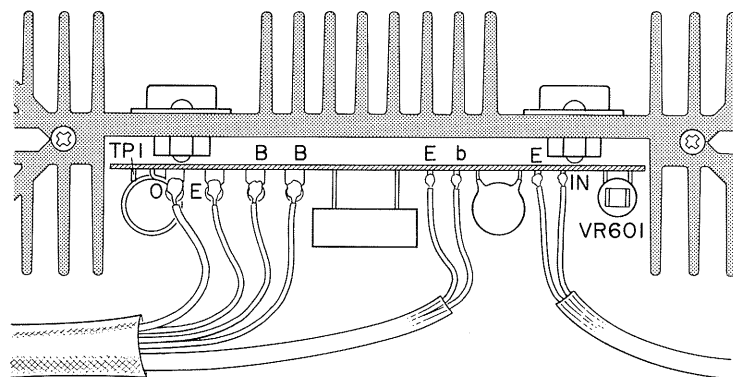
ADJUSTING POINTS



ITEM	AD- JUSTING POINTS	CON- NECTING POINT	EQUIPMENT	METHOD	INDI- CATION
LEVEL METER	VR-701 VR-702	—	50W/8Ω (1kHz)	Turn VR-701, 702 so that the wattage becomes rated value as shown on right hand side.	50W (±1m/m)

ADJUSTMENT OF MAIN C.BOARD

ADJUSTING POINTS



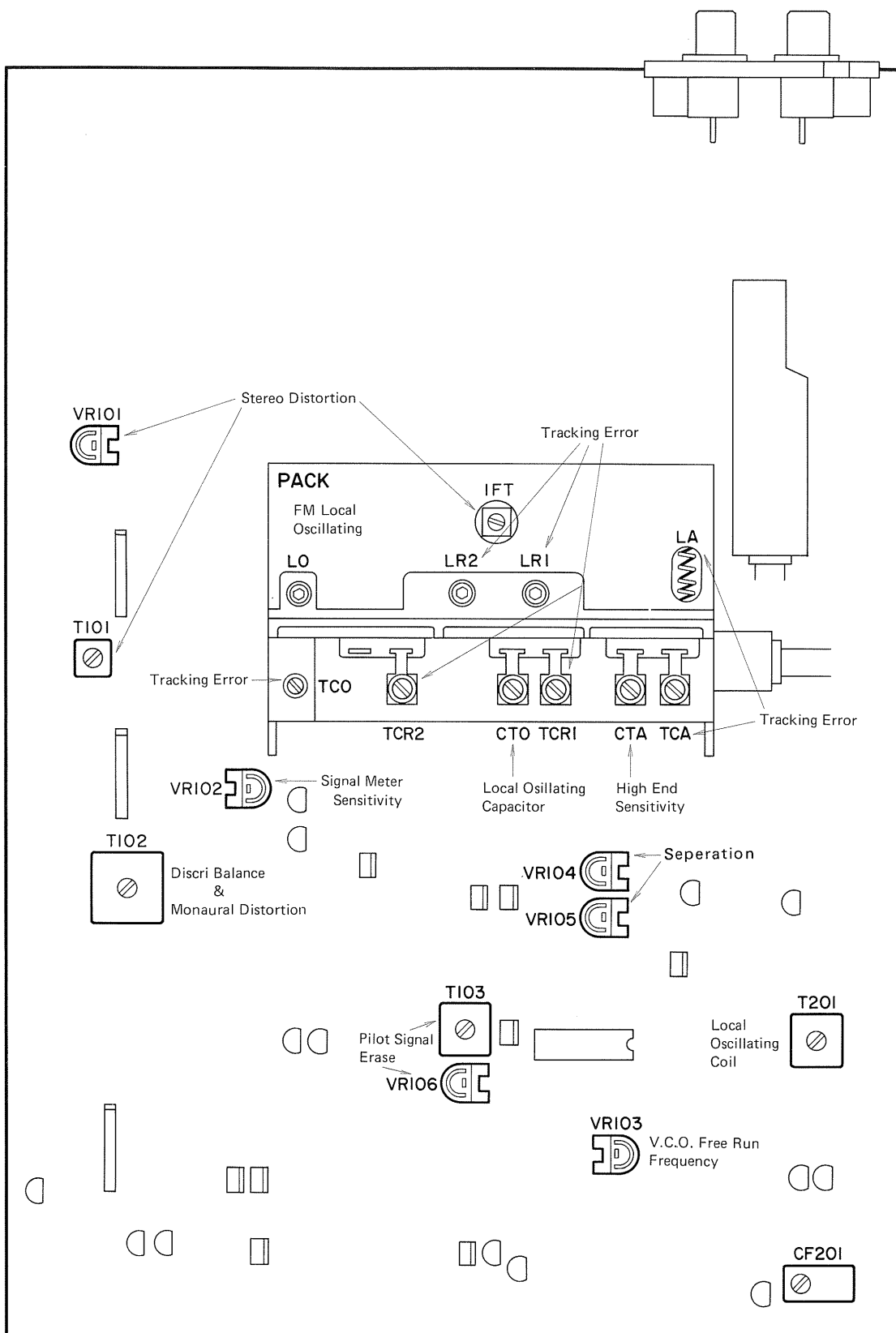
ADJUSTMENT FOR IDLING CURRENT

ITEM	AD- JUSTING POINT	CON- NECTING POINT	EQUIPMENT	METHOD	INDI- CATION
IDLING CURRENT	VR-601	TP1 — 0	VTVM or Digital Volt Meter	Turn VR601, so that the voltage between TP1 and TP0 becomes rated value as shown on right hand side.	10±1mV

ADJUSTMENT

ADJUSTMENT OF TUNER C.B.OARD

ADJUSTING POINTS



ADJUSTMENT**ADJUSTMENT OF TRACKING ERROR OF FM SECTION**

Step	ITEMS	ADJUSTING POINTS	CONNECTING INPUT	EQUIPMENT	METHOD	RE-MARKS
1	POINTER OF THE DIAL	Pointer	FM Ant.	FM SG 98MHz 60dB μ	Tune the receiver to SG, then loosen the pointer from the dial string and set the pointer to 98MHz of the scale.	± 1 mm or less
2	HIGH END TRACKING ERROR CONFIRMATION		FM Ant.	FM SG 108MHz 60dB μ	Tune the receiver to SG, then confirm so that the pointer is on 108MHz of the scale.	± 2 mm or less
3	TRACKING ERROR TRIMMING (Only when proper confirmation cannot be made by step 2, proceed to step 3.)	Pointer	FM Ant.	FM SG 88MHz to 108MHz 60dB μ	Reset the pointer, so that the pointer is on within allowance in all range as shown on right hand side.	± 2 mm or less
4	TRACKING ERROR ADJUSTING (Only when proper adjustment cannot be made by step 3, proceed step 4.)	TCO (Pack)	FM Ant.	FM SG 98MHz 108MHz 60dB μ	Adjust error by the pointer and TCO alternately. 98MHz – pointer 108MHz – TCO	

ADJUSTMENT OF TRACKING ERROR OF AM SECTION

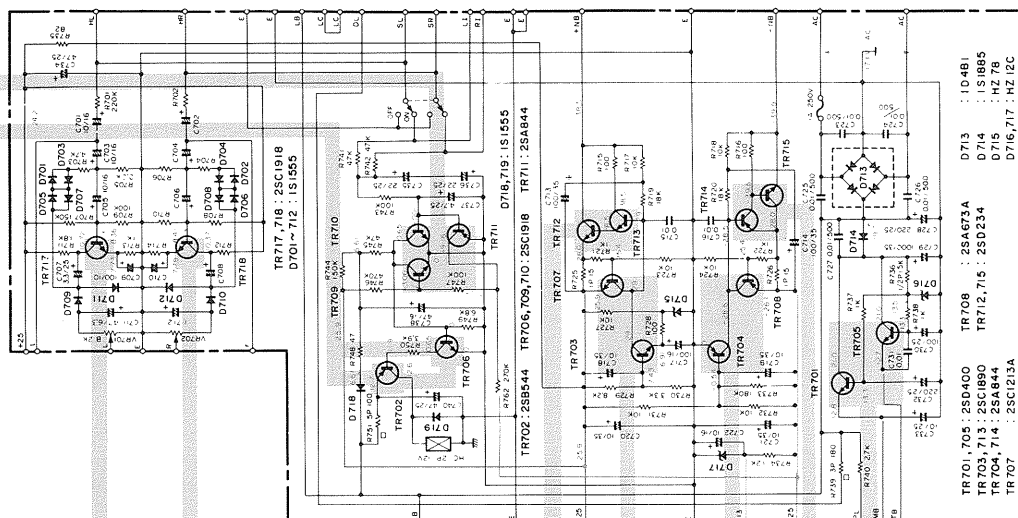
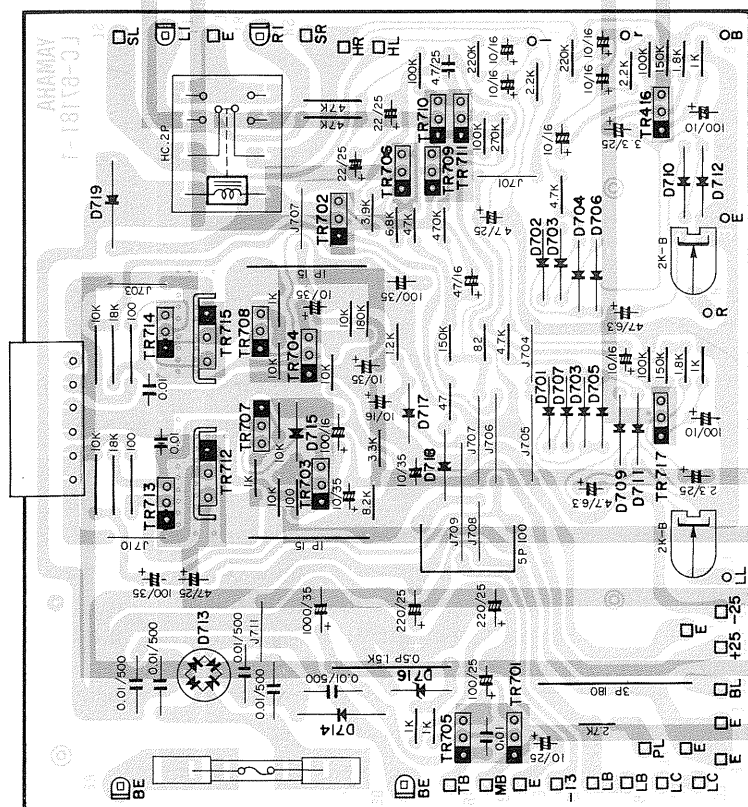
ADJUST AM SECTION AFTER ADJUSTMENT OF FM SECTION MADE CORRECTLY.

Step	ITEMS	ADJUSTING POINTS	CONNECTING POINTS	EQUIPMENT	METHOD	RE-MARKS
1	LOCAL OSCILLATING COIL	T201	Bar Ant.	AM SG 600kHz 80dB/m to 100dB/m	Set the pointer to 600kHz of the scale, then turn the core of T201 slowly, so that the signal meter swings to the maximum.	
2	LOW END SENSITIVITY	Core of bar ant.	Bar Ant.	AM SG 600kHz 60dB/m	Turn the cord of the bar antenna coil, so that the signal meter swings to the maximum.	
3	LOCAL OSCILLATING CAPACITOR	CT0 (Pack)	Bar Ant.	AM SG 1350kHz 80dB/m to 100dB/m	Set the pointer to 1350kHz of the scale, then turn the trimmer capacitor CT0, so that the signal meter swings to the maximum.	
4	HIGH END SENSITIVITY	CTA (Pack)	Bar Ant.	AM SG 1350kHz 60dB/m	Turn the trimmer capacitor CTA, so that the signal meter swings to the maximum.	
5	REPEAT			AM SG 600kHz 1350kHz 60dB/m	The above adjustments are necessary to repeat 2 to 3 times to minimize tracking error and differential of sensitivity between 600kHz and 1350kHz.	Tracking error: ± 1.5 mm or less
6	MID RANGE CONFIRMATION		Bar Ant.	AM SG 950kHz	Tune the receiver to SG, so that the signal meter swings to the maximum, then confirm so that the pointer is on 950kHz of the scale.	± 2 mm or less

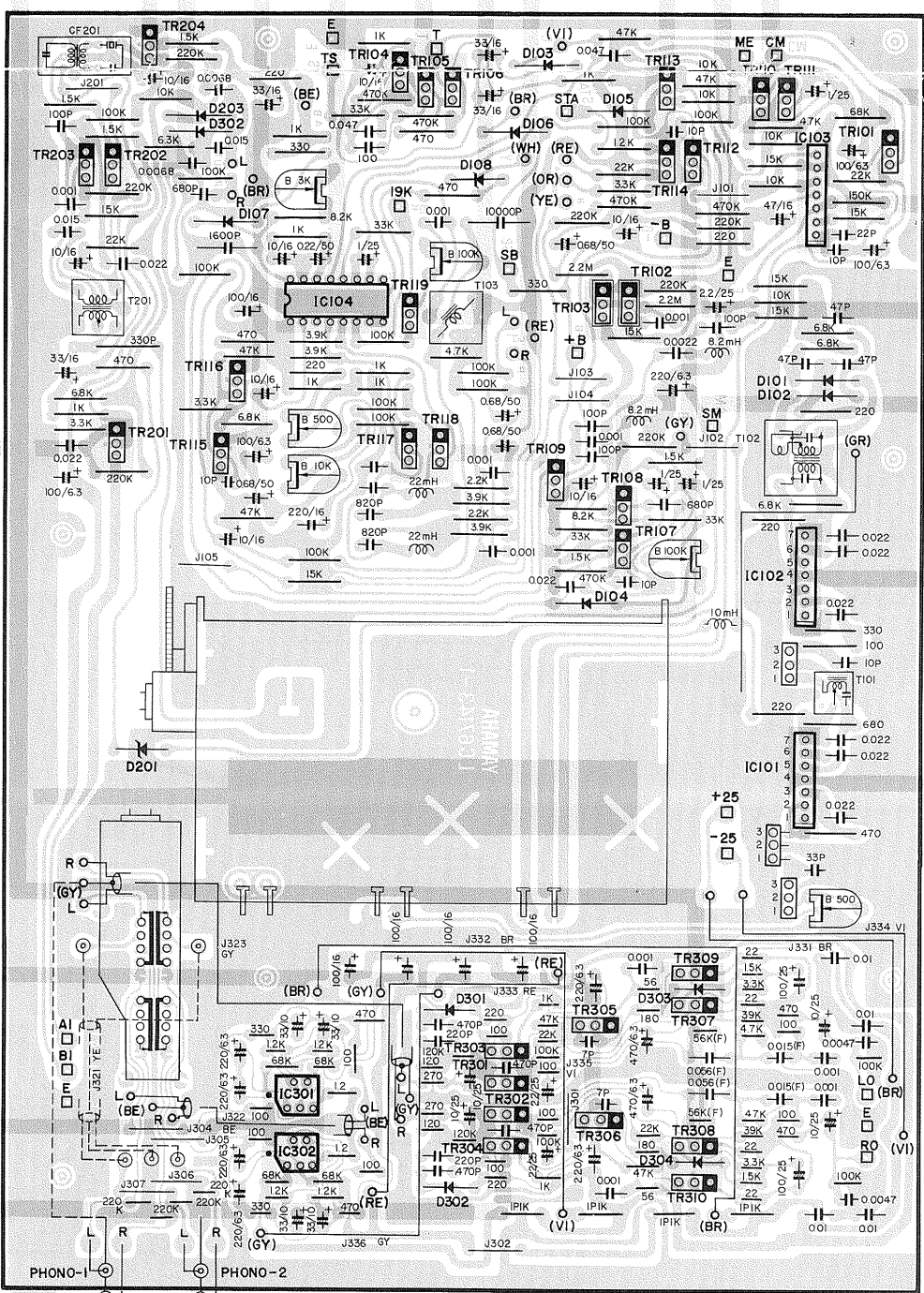
ADJUSTMENT OF TUNER CIRCUIT BOARD

Step	ITEMS	ADJUST- ING POINT	CON- NECTING INPUT	POINT OUTPUT	EQUIPMENT	METHOD	INDI- CATION (Typical)
1	DISCRI. BALANCE	T102 (up-side core)	FM Ant.			Turn the pointer to detuning point near by 98MHz, and turn the up-side core of the T102 so that the tuning meter reads zero. Note: Before adjusting, confirm that the meter reads zero when the power SW. is off.	0(zero)
2	TUNING POINT SETTING	Tuning knob	FM Ant.		FM SG 98MHz 60dB μ	Tune the knob so that the tuning meter reads center.	
3	VCO FREE RUN FREQUENCY	VR103	FM Ant.	19kHz TP	FM SG -do.- 0% (mod.) Frequency Counter (FC.)	Adjust VR103 so that FC. reads 19kHz. Confirm that FM SG is set to mono.	19kHz ± 20 Hz (± 5 Hz)
4	MONAURAL DISTORTION	T 102 (bottom- side core)	FM Ant.	Output (L or R)	-do.- FM SG mono. 1kHz 100%	Turn the bottom-side core of the T102 so that the distortion becomes minimum.	-60dB or less (-64dB)
5	STEREO DISTORTION	T101 VR 101 IFT (Pack)	FM Ant.	Output (L)	FM SG 98MHz 60dB μ L+R stereo 1kHz 100% Oscilloscope VTVM Distortion Meter (DM.) LPF (17kHz)	Turn the core of the T101 IFT (Pack), and adjust VR101 so that the distortion becomes minimum.	-56dB or less (-62dB)
6	SEPARATION	VR 104 VR 105	FM Ant.	Output (L, R)	same as step 5 (except DM)	Adjust VR104 (SEP. BAL) so that the both separations of L to R and R to L become approximately equal, then adjust VR105 (SEP.) so that the separation becomes to the maximum. These adjustments should be repeated two or three times.	50dB or more (55dB)
7	PILOT SIGNAL ERASE	VR106 T103	FM Ant.	Output (L, R)	FM SG 98MHz 60dB μ stereo (MD) pilot: 9%	Connect VTVM and OSC to the Output terminal, and adjust VR 106 and T 103 so that carrier level becomes minimum.	60dB or more (both ch.)
8	SIGNAL METER SESITIVITY	VR102	FM Ant.		FM SG 98MHz 80dB μ 0%	Adjust VR 102 so that the signal meter swings 90.	90

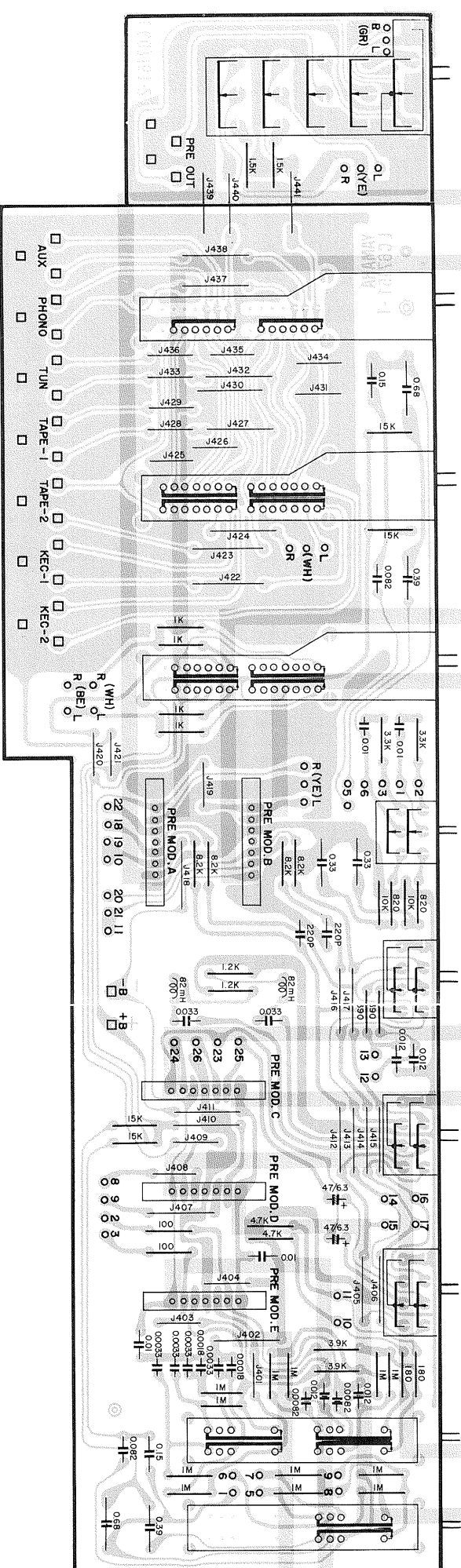
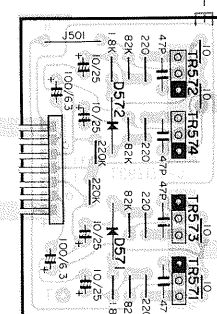
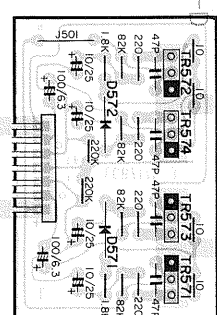
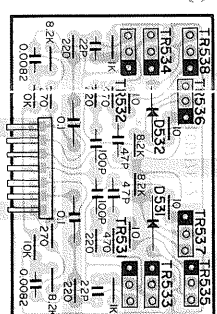
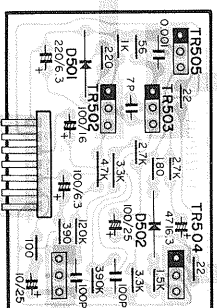
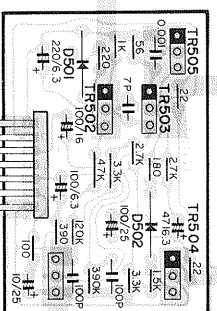
POWER SUPPLY C. BOARD-1



CIRCUIT BOARDS

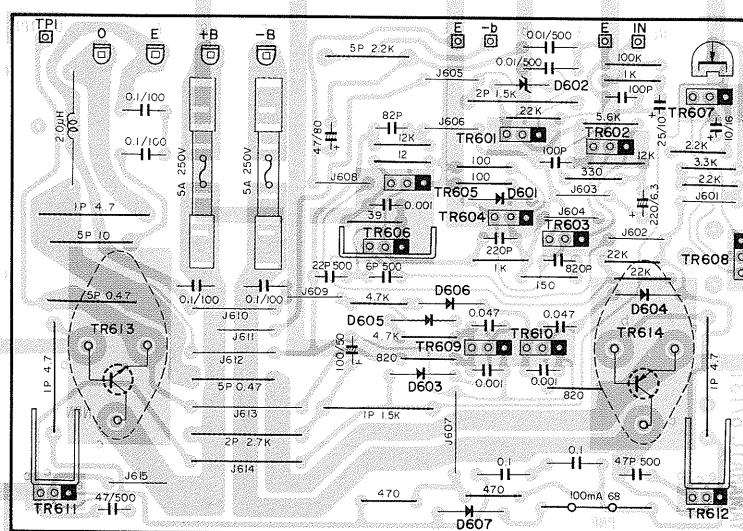
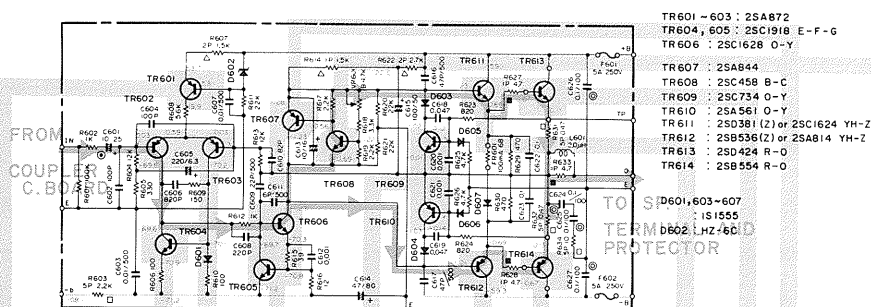


PRE MODULE C. BOARD
A C

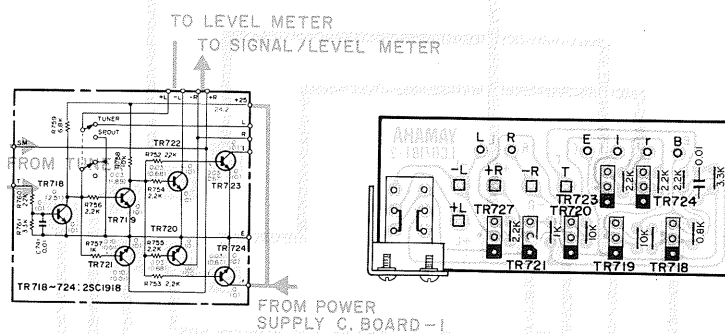


CIRCUIT BOARDS

MAIN C.B.O.A.R.D

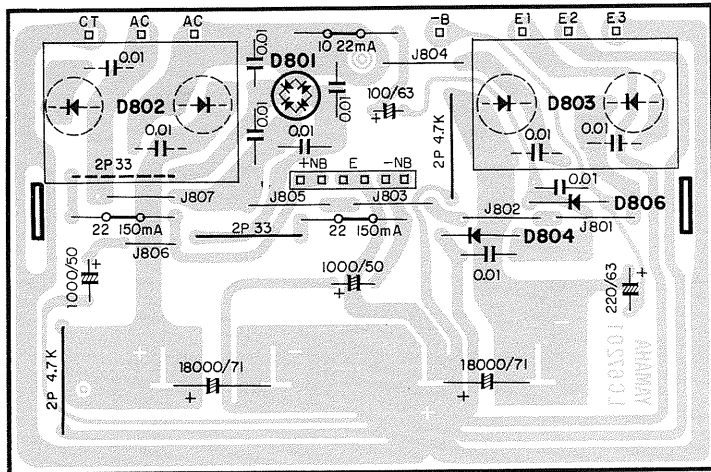


POWER SUPPLY C.B.OARD-2

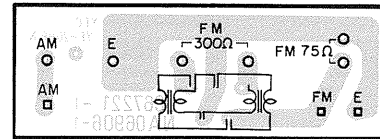


CIRCUIT BOARDS

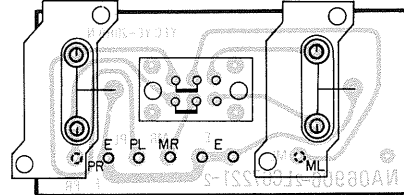
ELECTROLYTIC CAP. C. BOARD



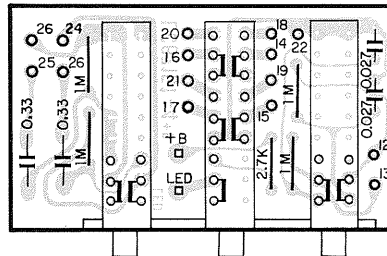
COUPLER C.B.OARD-1



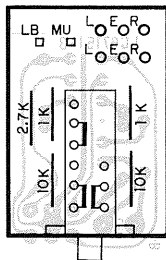
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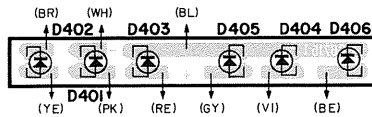
PRE C.B.OARD -4



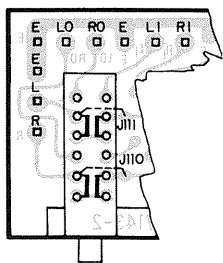
PRE C.B.OARD-3



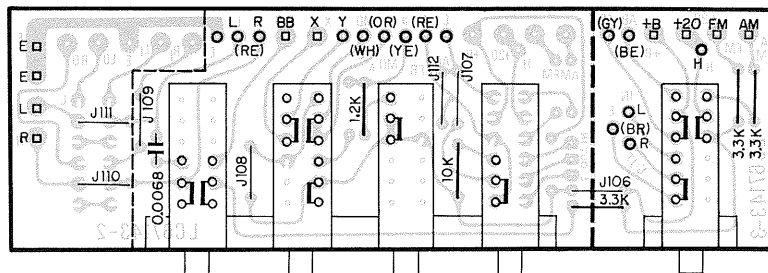
PRE C.B.OARD-5



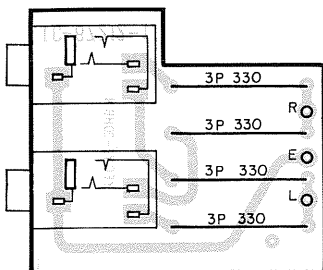
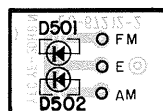
TUNER C.B.OARD-2. -3



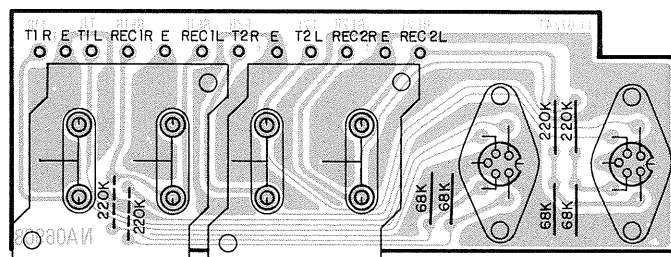
(Only for
US. and
Canadian
models.)

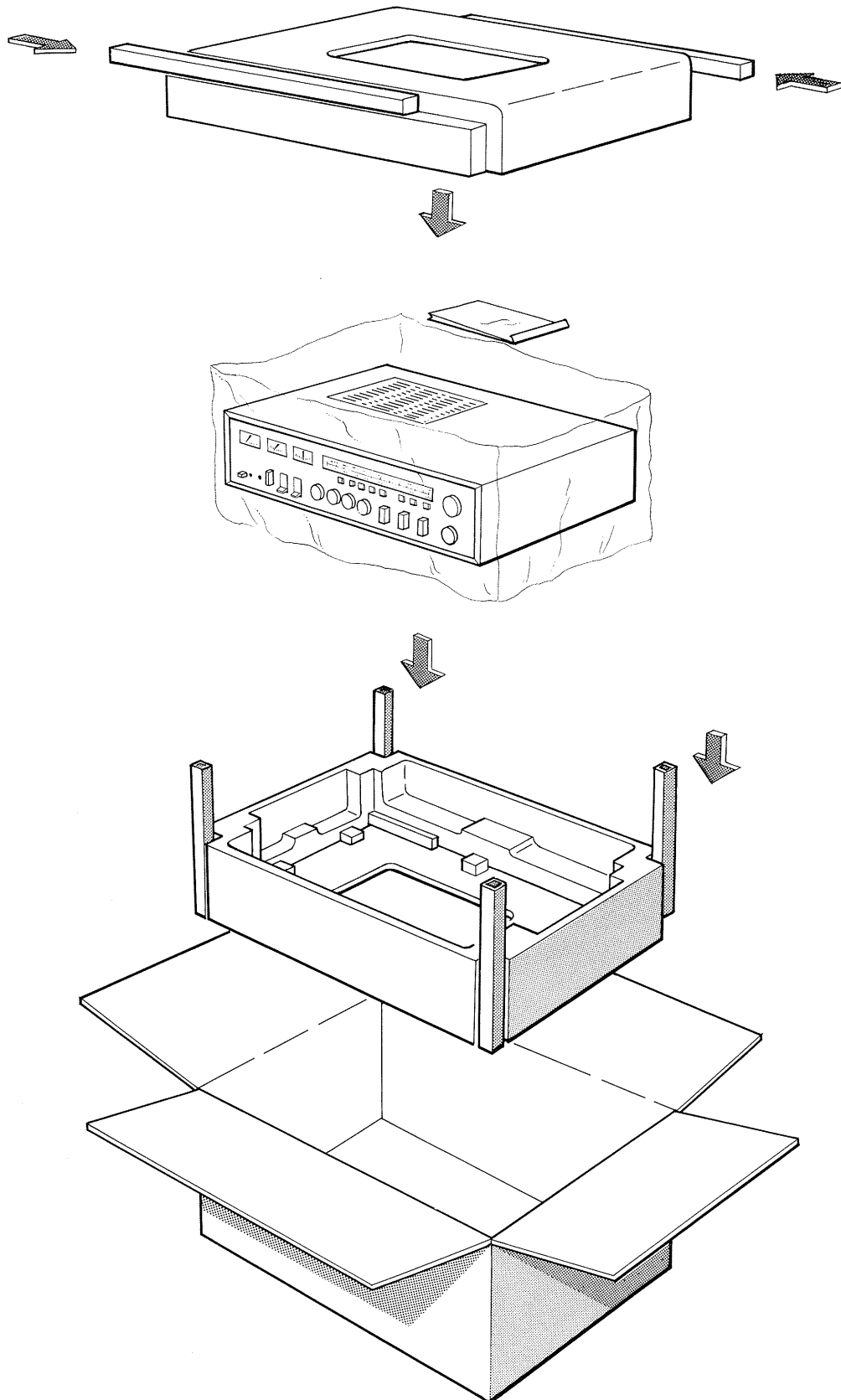


HEAD PHONE C.B.OARD-1

HEAD PHONE
C.B.OARD-2

DIN C.B.OARD (Only for European models)

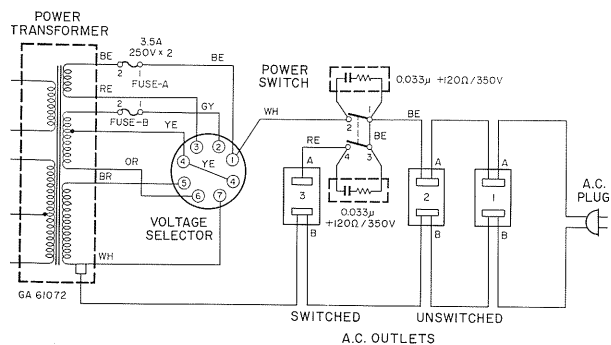




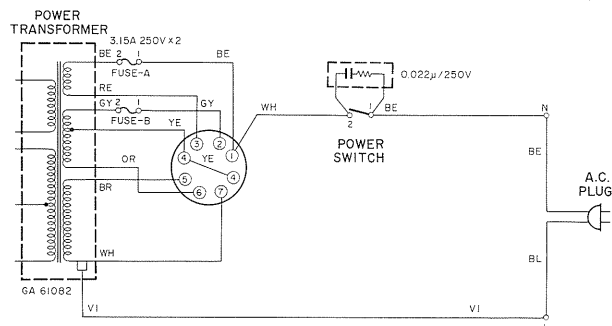
SCHEMATIC DIAGRAM BY EXPORT ZONE

POWER SUPPLY CIRCUIT

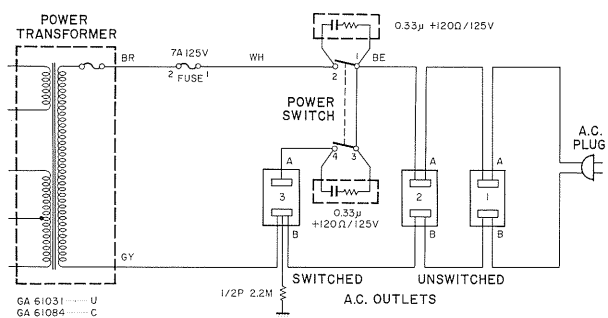
GENERAL EXPORT model



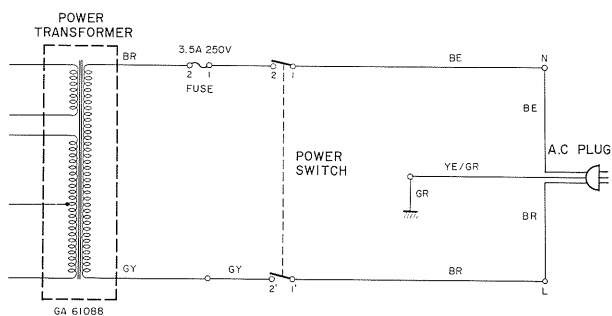
EUROPEAN model



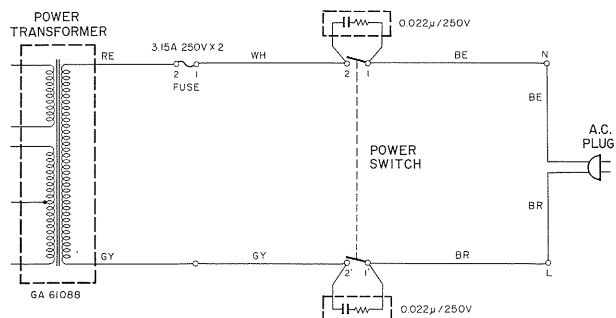
US & CANADIAN model

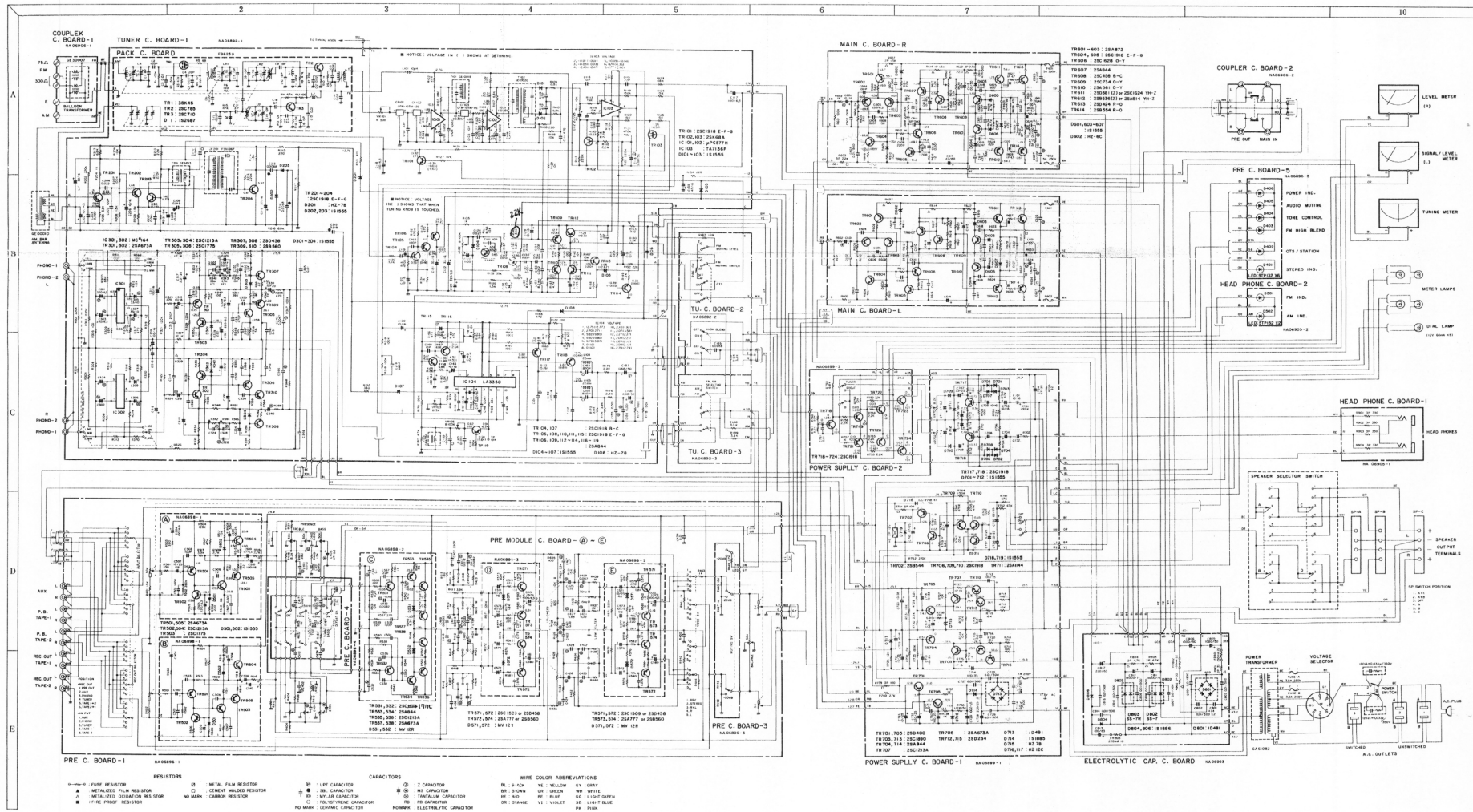


AUSTRALIAN model

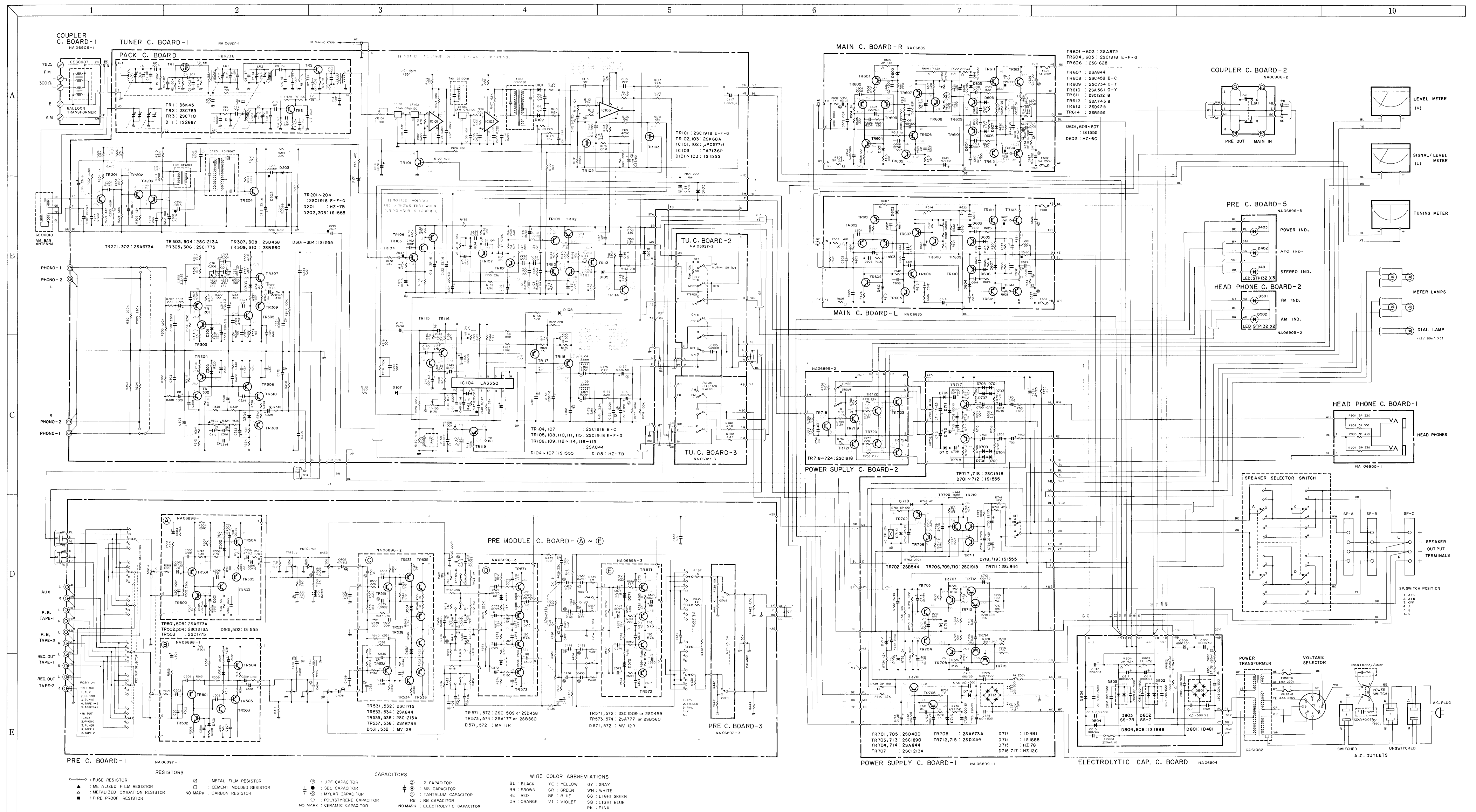


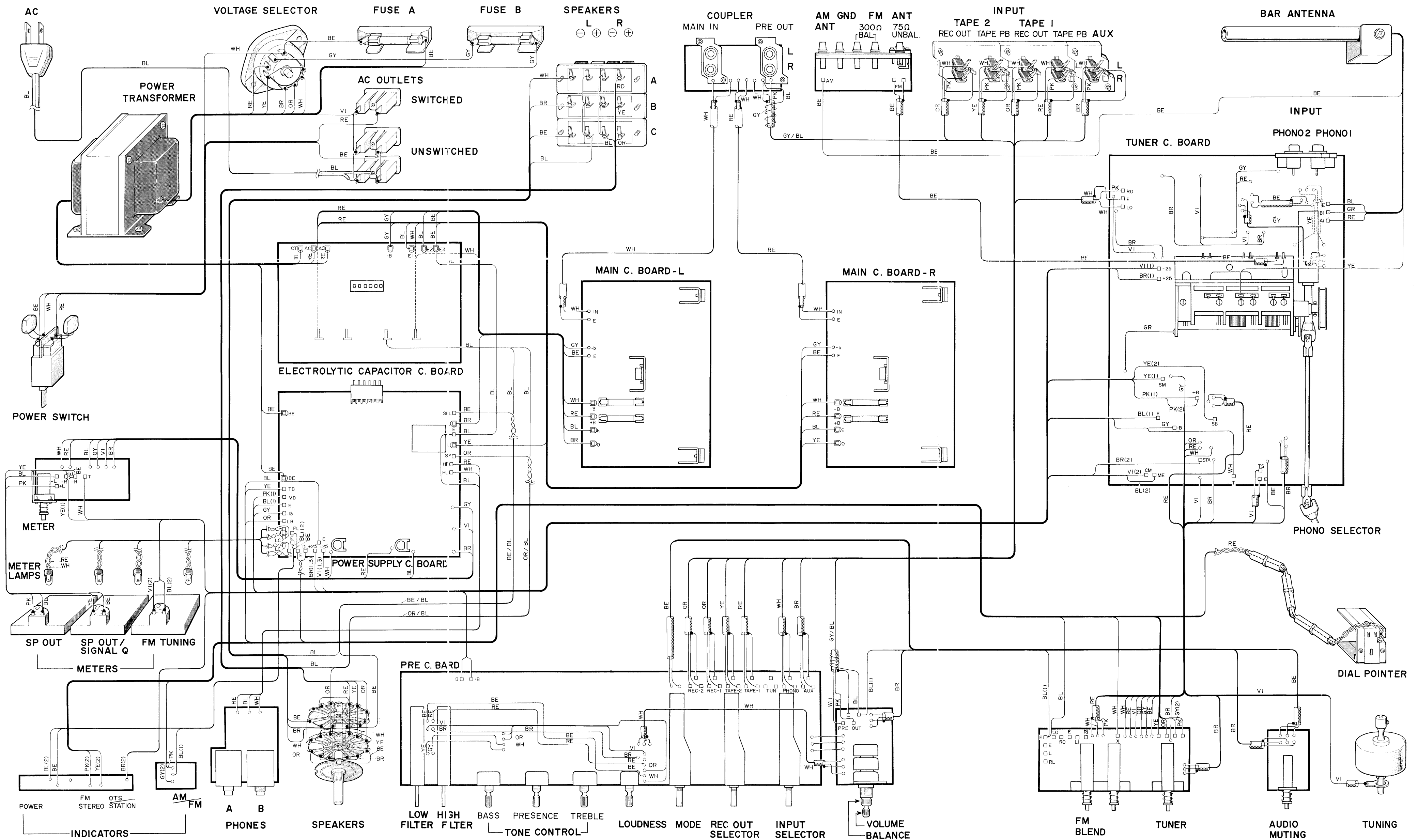
UK model





SCHEMATIC DIAGRAM

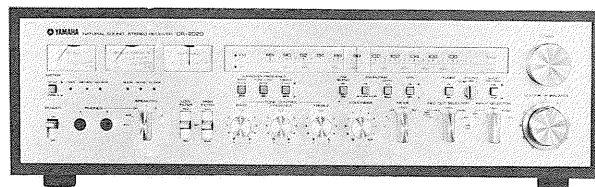




PARTS LIST

CR-2020

FM/AM STEREO RECEIVER

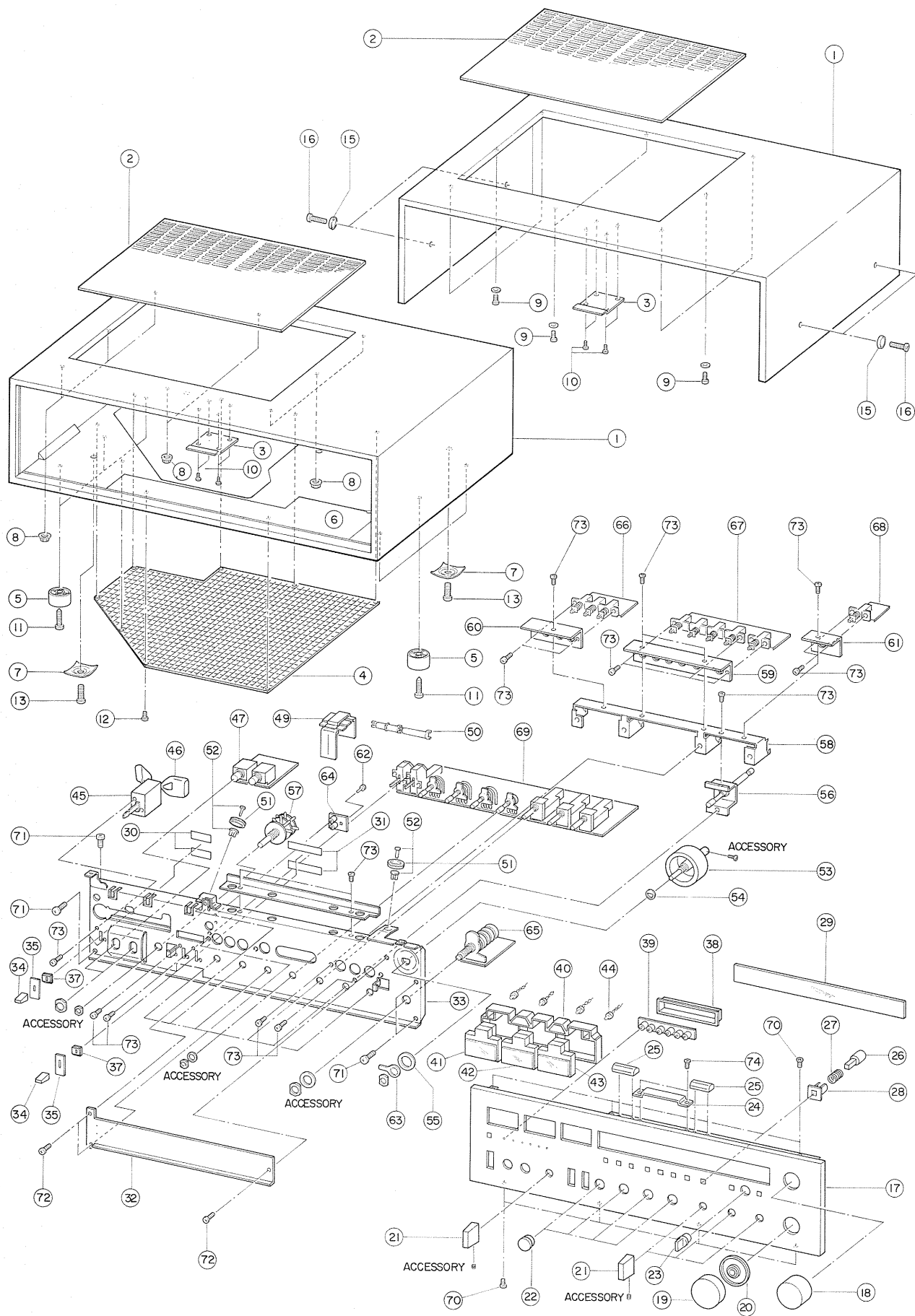


SINCE 1887



YAMAHA

NIPPON GAKKI CO., LTD. HAMAMATSU, JAPAN



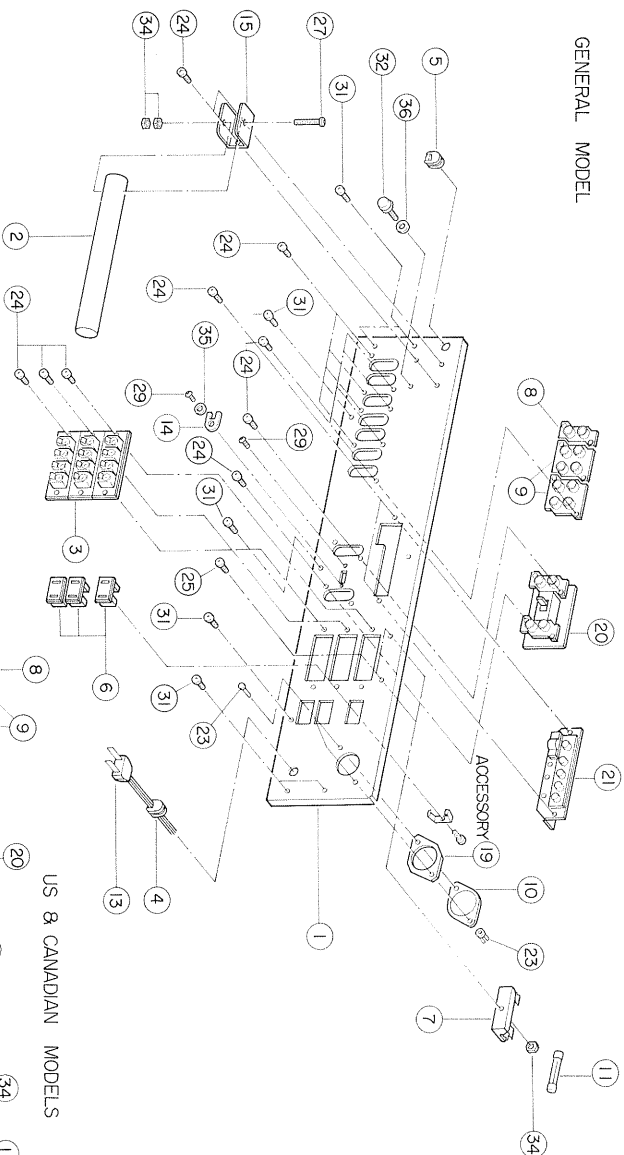
Ref. No.	Part No.	Description	Remarks	Common Models	
1	3 2 0 0 1 5 0 6 1 5 1 1 0	Cabinet	外装組み上リ	R.U.C.A	
	3 2 0 0 1 5 0 6 1 5 2 1 0	—do.—	//	E.B	
2	3 2 0 0 0 0 A A 0 8 5 3 1 0	Radiator Grille	放熱ダリル	R.U.C.A	
	3 2 0 0 0 0 C B 0 7 9 4 0 0	—do.—	//	E.B	
3	3 2 0 0 0 0 A A 0 8 5 3 2 0	Metal, Warp Prevention	反リ止め金具	R.U.C.A	
	3 2 0 0 0 0 A A 0 8 5 3 0 0	—do.—	//	E.B	
4	3 2 0 0 0 0 A A 0 8 5 3 3 0	Punching Metal	パンチングメタル	R.U.C.A	
	4 2 0 0 0 0 C B 0 7 9 4 9 0	Leg	脚	CR-1020, 620,820	
6	4 2 0 0 0 0 C A 0 6 5 6 8 0	Shield Paper	バリヤ紙	R.U.C.A	
7	3 2 0 0 0 0 A A 0 7 4 6 3 0	Amp. Setting Washer	アンプ取付ワッシャー	R.U.C.A	CR-400,620, 820,1020
8	4 2 0 0 0 0 E V 9 0 0 0 3 0	Hexagonal Nut With Washer M3 ZMC2-Y	座付ナット	R.U.C.A	
9	4 2 0 0 0 0 E 1 0 3 0 1 0 0	Binding Tapping Screw 3×10 ZMC2-Y	バインドングネジ	E.B	
10	4 2 0 0 0 0 E Q 7 3 1 1 0 0	Wooden Screw 3.1×10 ZMC2-Y	鉄丸木ネジ	R.U.C.A	
11	4 2 0 0 0 0 E Q 7 4 1 2 0 0	—do.— 4.1×20 ZMC2-Y	//	R.U.C.A	
12	4 2 0 0 0 0 E Z 0 3 1 1 0 0	Wooden Cums Screw 3.1×10 ZMC2-Y	鉄丸座付木ネジ	R.U.C.A	
13	4 2 0 0 0 0 E A 0 5 0 2 5 0	Pan Head Screw 5×25 ZMC2-Y	ナベ小ネジ	R.U.C.A	
14	4 2 0 0 0 0 E J 0 4 0 1 4 0	Pan Head Tapping Screw 4×14 ZMC2-Y	ナベタッピングネジ	E.B	
15	3 2 0 0 0 0 C B 0 7 9 5 2 0	Hole Cap	ホールキャップ	E.B	
16	4 2 0 0 0 0 E D 4 5 0 1 4 0	Binding Head Screw 5×14 FCM3-BI	バインド小ネジ	E.B	
17	3 2 0 0 0 0 B A 0 6 9 6 5 0	Panel	パネル	R.A.E.B	
	3 2 0 0 0 0 B A 0 6 9 6 4 0	—do.—	//	U.C	
18	3 2 0 0 0 0 B A 0 6 9 6 8 0	Knob, Tuning	Tuツマミ		
19	3 2 0 0 0 0 B A 0 6 9 6 9 0	—do.—, Volume Control	Vol ツマミ	CR-1020	
20	3 2 0 0 0 0 B A 0 6 9 7 0 0	Double Knob	ダブルツマミ	—do.—	
21	3 2 0 0 0 0 B A 0 6 9 7 1 0	Knob, Switch	SWツマミ	—do.—	
22	3 2 0 0 0 0 B A 0 6 4 4 5 0	—do.—, Tone Control	ツマミ	CR-400,620, 820,1020	
23	3 2 0 0 0 0 C B 0 7 9 2 7 0	—do.—, Phono Selector	Phonoツマミ	CR-1020	
24	3 2 0 0 0 0 A A 0 8 4 9 4 0	Metal, Warp Prevention	反リ止め金具	CR-1020, 620,820	
25	3 2 0 0 0 0 C B 0 7 9 3 2 0	Spacer, Warp Prevention	スぺーサ—	—do.—	
26	3 2 0 0 0 0 C B 0 7 9 2 4 0	Button, Push Switch	ツツシユボタン	—do.—	
27	3 2 0 0 0 0 A A 0 8 4 9 5 0	Spring, Push Switch	ツツシユスプリング	—do.—	
28	3 2 0 0 0 0 C B 0 7 9 2 5 0	Button Frame, Push Switch	ツツシユボタン枠	—do.—	
29	3 2 0 0 0 0 C G 0 6 0 4 5 0	Dial Panel	ダイヤルパネル	CR-1020	
30	4 2 0 0 0 0 C B 0 7 9 0 2 0	Film For Apion	エゾロシ覆けフィルム	CA-1010 CR-1020	
31	4 2 0 0 0 0 C B 0 7 9 1 0 0	—do.—	//	CA-101 CR-1020	
32	3 2 0 0 0 0 B A 0 6 9 6 6 0	Dial Scale	ダイヤル目盛板	CR-1020	
33	3 2 0 0 0 0 A A 0 8 4 7 2 0	Sub-Chassis	サブシャーシ	—do.—	
34	3 2 0 0 0 0 C B 0 7 9 7 8 0	Knob, Lever Switch	レバーツマミ	—do.—	
35	4 2 0 0 0 0 C B 0 7 9 5 0 0	Apion, Lever Switch	SWエフロン	CA-101 CR-1020	
36	4 2 0 0 0 0 C B 0 7 9 5 1 0	—do.—	//	—do.—	
37	3 2 0 0 0 0 C B 0 7 9 7 7 0	Bush, Lever Switch	SWツツシユ	CT-101 CR-1020	
38	3 2 0 0 0 0 C B 0 7 9 2 9 0	Holder For LED	LEDホルダー	CR-1020	
39	3 2 0 0 0 0 N A 0 6 8 9 6 5	Pre Circuit Board 5	プリシ—ト 5		
A	4 2 0 0 0 0 1 F 0 0 0 6 8 0	LED	LED		
B	3 2 0 0 0 0 C B 0 7 9 3 0 0	Spacer For LED	LEDスぺーサ—	CR-1020 620,820	
40	3 2 0 0 0 0 C B 0 7 9 2 3 0	Holder For Meters	メ—タ—ホルダー	CR-1020	
A	3 2 0 0 0 0 C B 0 7 9 3 1 0	Colour Plate	カラープレート	CR-1020 620,820	
41	4 2 0 0 0 0 1 1 0 0 0 6 4 0	Level Meter 47B 1mA 650Ω	レベルメ—タ—		
42	4 2 0 0 0 0 1 1 0 0 0 6 5 0	Signal Meter —do.—	シグナルメ—タ—		
43	4 2 0 0 0 0 1 1 0 0 0 6 7 0	Tuning Meter 47B 250μA 650Ω	チューニングメ—タ—		
44	3 2 0 0 0 0 1 M Z 0 6 9 5 6 0	Lamp Assembly	ランプAssy		

Ref. No.	Part No.	Description	Remarks	Common Models	
45	4 2 0 0 0 0 K A 2 0 0 6 3 0	Lever Switch	バワ—スイッチ	R.U.C	
	4 2 0 0 0 0 K A 2 0 0 6 8 0	—do.—	//	E	
	4 2 0 0 0 0 K A 2 0 0 6 9 0	—do.—	//	BA	
46	4 2 0 0 0 0 F Z 0 0 0 5 4 0	Spark Killer AC380V 0.033μ+120Ω	スパークキ—	R	
	4 2 0 0 0 0 F Z 0 0 0 1 1 0	—do.— 0.033μ+120Ω	//	U	
	4 2 0 0 0 0 F Z 0 0 0 6 9 0	—do.— 0.022μ	//	E.B	
	4 2 0 0 0 0 F Z 0 0 0 9 5 0	—do.— 0.33μ+120Ω	//	C	
A	4 2 0 0 0 0 C B 0 7 2 1 9 0	Cover For Capacitor 820826	コンデンサ—カバー	R.U.B.E	
	4 2 0 0 0 0 C B 0 7 9 8 9 0	—do.— SB0652a	//	C	
47	3 2 0 0 0 0 N A 0 6 9 0 5 1	Headphone Circuit Board 1	ヘッドフ—ンシ—ト 1		
A	4 2 0 0 0 0 L B 3 0 0 5 2 0	Phone Jack LJ190-1-2	フ—ンジャック		
B	4 2 0 0 0 0 H M 5 3 5 3 3 0	Cement Molded Resistor 3W330Ω	セメント抵抗		
48	3 2 0 0 0 0 A A 0 8 4 8 6 0	Dial Pointer Rail	ダイヤル指針レール		
49	3 2 0 0 0 0 N B 0 7 8 7 0 0	Dial Pointer Unit	ダイヤル指針		
A	4 2 0 0 0 0 J B 0 0 0 5 1 0	Pilot Lamp UL 12V 60mA	パイロットランプ		CR-400, 620,820
B	3 2 0 0 0 0 A A 0 7 3 6 7 0	Cover For Pointer	指針カバー		CR-620, 820,1000
C	3 2 0 0 0 0 C B 0 6 8 9 5 0	Pointer	ダイヤル指針		CR-400, 620,820
D	3 2 0 0 0 0 C B 0 6 8 5 9 0	Holder, Dial Pointer	指針ホルダー		—do.—
E	3 2 0 0 0 0 C B 0 6 8 6 0 0	Colour Plate	塗りカラー		
F	4 2 0 0 0 0 E D 0 2 0 0 5 0	Binding Head Screw 2×5 ZMC2-Y	バインド小ネジ		
50	3 2 0 0 0 0 C B 0 7 9 2 8 0	Lead Pipe	リードパイプ	CR-1020	
51	3 2 0 0 0 0 C B 0 7 5 8 4 0	Wheel	滑車	CT-101,CR-620, 820,1000	
52	3 2 0 0 0 0 C B 0 7 7 8 9 0	Pulley Clip	フ—リ—クリップ	—do.—	
53	3 2 0 0 0 0 N B 0 7 8 1 4 0	Tuning Unit	チューニングユニット	CR-820, 1020	
54	3 2 0 0 0 0 C B 0 7 7 8 8 0	Isolation Bush	絶縁ツツシユ	CT-1010 CR-820,1020	
55	4 2 0 0 0 0 C A 0 6 5 1 5 0	Isolation Fiber	絶縁フアイバー	—do.—	
56	3 2 0 0 0 0 A A 0 8 4 7 6 0	Shaft Unit, Selector	シャフトユニット	CR-1020	
57	4 2 0 0 0 0 K A 5 0 1 0 2 0	Rotary Switch Y-246W	ロータリースイッチ		
58	3 2 0 0 0 0 A A 0 8 4 7 5 0	Switch Stay	SWステイ		CR-1020
59	3 2 0 0 0 0 A A 0 8 4 8 2 0	Holder G, Push Switch	SWホルダーC		
60	3 2 0 0 0 0 A A 0 8 4 9 1 0	Holder L, —do.—	// L		
61	3 2 0 0 0 0 A A 0 8 4 9 2 0	Holder R, —do.—	// R		
62	4 2 0 0 0 0 C B 0 6 8 8 8 0	Plastic Rivet φ3.5	プラスチックリベット		
63	4 2 0 0 0 0 L A 0 0 1 1 7 0	Lug Terminal φ9.5	フ—スラグ		
64	3 2 0 0 0 0 N A A 0 6 9 0 5 2	Headphone Circuit Board 2	ヘッドフ—ンシ—ト 2		
A	4 2 0 0 0 0 1 F 0 0 0 6 8 0	LED	LED		
B	3 2 0 0 0 0 C B 0 7 9 3 0 0	Spacer For LED	LEDスぺーサ—		
65	3 2 0 0 0 0 N A A 0 6 8 9 6 2	Pre Circuit Board 2	プリシ—ト 2		
A	4 2 0 0 0 0 H S 4 2 0 1 7 0	Variable Resistor 50K×2+500×2+50K	可変抵抗器		
66	3 2 0 0 0 0 N A A 0 6 8 9 6 4	Pre Circuit Board 4	プリシ—ト 4		
A	4 2 0 0 0 0 K A 8 0 0 3 1 0	Push Switch 3×6×3	ツツシユスイッチ		
B	4 2 0 0 0 0 L A 0 0 1 2 8 0	Lapping Pin	ラッピング端子		
C	4 2 0 0 0 0 F A 1 1 4 2 7 0	Mylar Capacitor 0.027μ	マイラ—コン		
	4 2 0 0 0 0 F A 1 1 5 3 3 0	—do.— 0.33μ	//		
67	3 2 0 0 0 0 N A A 0 6 9 2 6 2	Tuner Circuit Board 2	チューナーシ—ト 2	R	
	3 2 0 0 0 0 N A A 0 6 8 9 2 2	—do.—	//	U.C	
	3 2 0 0 0 0 N A A 0 6 8 9 3 2	—do.—	//	A.E.B	
A	4 2 0 0 0 0 K A 8 0 0 3 2 0	Push Switch 4×4×3	ツツシユスイッチ	R.A.E.B	
	4 2 0 0 0 0 K A 8 0 0 3 3 0	—do.— 5×4×3	//	U.C	
	4 2 0 0 0 0 K A 8 0 0 2 7 0	—do.— 1×4×3	//		
B	4 2 0 0 0 0 L A 0 0 1 2 8 0	Lapping Pin	ラッピング端子		

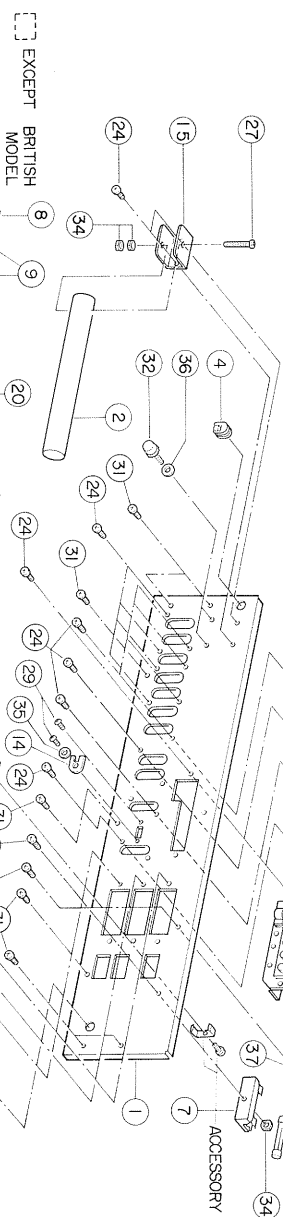
Ref. No.	Part No.	Description	Remarks	Common Models	
1	3 2 0 0 0 0 A A 0 8 4 7 1 0	Main-Chassis	メインシャーシ	CR-1020	
2	3 2 0 0 0 0 A A 0 8 4 7 3 0	Side Frame, L	サイドフレームL	-do.-	
3	3 2 0 0 0 0 A A 0 8 4 7 4 0	Side Frame, R	サイドフレームR	-do.-	
4	3 2 0 0 0 0 A A 0 8 4 8 3 0	Holder, Power Supply C, Board 1	電源シート1	-do.-	
5	3 2 0 0 0 0 A A 0 8 4 8 4 0	Holder, Electrolytic Cap.	ケミコンホルダー		
6	3 2 0 0 0 0 A A 0 8 4 8 5 0	Adiabatic Board	断熱板	CR-1020	
7	3 2 0 0 0 0 A A 0 8 4 8 8 0	Holder R, Electrolytic Cap. C, Board	シートホルダーR	-do.-	
8	3 2 0 0 0 0 A A 0 8 4 8 9 0	Holder L, Electrolytic Cap. C, Board	シートホルダーL	-do.-	
9	3 2 0 0 0 0 A A 0 8 4 9 3 0	Holder For Pulley	滑車ホルダー	-do.-	
10	3 2 0 0 0 0 A A 0 8 4 8 7 0	Plate For Cord	コード押え	-do.-	
11	3 2 0 0 0 0 C B 0 7 5 8 4 0	Pulley	滑車	CR-630&20 1020CT:1010	
12	3 2 0 0 0 0 C B 0 7 7 8 9 0	Pulley Clip	プーリークリップ	-do.-	
13	3 2 0 0 0 0 C B 0 7 9 4 2 0	Wire Supporter	ワイヤーリッヅ	CR-1020	
14	3 2 0 0 0 0 B A 0 6 5 7 5 0	Heat Sink	放熱板	CR-1020 CA-1000.11	
15	4 2 0 0 0 0 G A 6 1 0 8 2 0	Power Transformer	電源トランス	RE	
	4 2 0 0 0 0 G A 6 1 0 8 4 0	-do.-	//	C	
	4 2 0 0 0 0 G A 6 1 0 8 1 0	-do.-	//	U	
	4 2 0 0 0 0 G A 6 1 0 8 8 0	-do.-	//	AB	
16	3 2 0 0 0 0 A A 0 8 4 9 0 0	Switch Stay	SW取付金具		
17	3 2 0 0 0 0 N A 0 6 8 9 9 2	Power Supply Circuit Board 2	電源シート2	RUCA	CR-1020
	3 2 0 0 0 0 N A 0 6 9 0 0 2	-do.-	//	EB	
	4 2 0 0 0 0 K A 8 0 0 2 6 0	Push Switch 1X2X3	プッシュSW		
	4 2 0 0 0 0 i C 1 9 1 8 0 0	Transistor 2SC1918	トランジスター		
18	3 2 0 0 0 0 N A 0 6 8 9 9 1	Power Supply Circuit Board 1	電源シート1	RUCA	
	3 2 0 0 0 0 N A 0 6 9 0 0 1	-do.-	//	EB	
A	4 2 0 0 0 0 i A 0 6 5 9 1 0	Transistor 2SA659NP E,F	トランジスター		
	4 2 0 0 0 0 i A 0 8 4 4 1 0	-do.-	//	2SA673AD	
	4 2 0 0 0 0 i B 0 5 4 4 0 0	-do.-	//		
	4 2 0 0 0 0 i C 1 1 7 5 1 0	-do.-	//	2SC1213ACD	
	4 2 0 0 0 0 i C 1 8 9 0 0 0	-do.-	//		
	4 2 0 0 0 0 i C 1 9 1 8 0 0	-do.-	//		
	4 2 0 0 0 0 i D 0 4 0 0 0 0	-do.-	//		
	4 2 0 0 0 0 i D 0 2 3 4 0 0	-do.-	//		
B	4 2 0 0 0 0 i F 0 0 0 0 4 0	Diode 1S1555	ダイオード		
	4 2 0 0 0 0 i F 0 0 0 2 4 0	-do.-	//		
	4 2 0 0 0 0 i H 0 0 0 4 7 0	-do.-	//		
	4 2 0 0 0 0 i F 0 0 0 6 4 0	Zener Diode HZ-7B	ツェナーダイオード		
	4 2 0 0 0 0 i F 0 0 0 5 5 0	-do.-	//		
C	4 2 0 0 0 0 F H 2 3 4 1 0 0	Ceramic Capacitor 0.01μ500VYZ	セラコン		
	4 2 0 0 0 0 F J 2 5 9 1 0 0	Electrolytic Cap. 1000μ35V	ケミコン		
	4 2 0 0 0 0 F Z 0 0 0 4 5 0	-do.- Z Type 47μ16V	Zケミコン		
D	4 2 0 0 0 0 H T 1 7 0 0 6 0	Variable Resistor B 2K	半固定抵抗		
	4 2 0 0 0 0 H L 3 1 4 1 5 0	Metal Oxide Film Resistor 15Ω	酸化抵抗		
	4 2 0 0 0 0 H M 5 3 5 1 8 0	Cement Molded Resistor 3P 180Ω	セメント抵抗		
	4 2 0 0 0 0 H M 0 5 5 1 0 0	-do.-	//		
E	4 2 0 0 0 0 K B 0 0 1 0 6 0	Fuse ST-4 1A250V	ヒューズ	RUCA	
	4 2 0 0 0 0 K B 0 0 0 7 3 0	-do.- ⑤ 1A250V	//	EB	
F	4 2 0 0 0 0 K C 0 0 0 3 5 0	Relay HC-2P 12V80mA	リレー		
G	4 2 0 0 0 0 L A 0 0 0 5 3 0	Eyelet	ハトメ		
H	4 2 0 0 0 0 L B 2 0 0 9 0 0	Fuse Holder	ヒューズホルダー	RUCA	
	4 2 0 0 0 0 L B 2 0 1 0 6 0	-do.-		EB	

Ref. No.	Part No.	Description	Remarks	Common Models	
I	4 2 0 0 0 0 L B 6 0 0 2 8 0	Connector Socket	コネクタ		
J	4 2 0 0 0 0 L A 0 0 1 2 8 0	Wire Lapping Pin	ラッピング端子		
K	3 2 0 0 0 0 B A 0 6 9 7 3 0	Radiator	放熱板		
19	3 2 0 0 0 0 N A 0 6 9 0 3 0	Electrolytic Cap. C, Board	ケミコンシート	R,C,A,E,B	
	3 2 0 0 0 0 N A 0 6 9 0 1 0	-do.-	//	U	
A	4 2 0 0 0 0 i H 0 0 0 2 5 0	Diode 1S1886	ダイオード		
	4 2 0 0 0 0 i H 0 0 0 4 3 0	-do.-	//		
	4 2 0 0 0 0 i H 0 0 0 4 4 0	-do.- SS-7R	//		
	4 2 0 0 0 0 i H 0 0 0 4 7 0	-do.- ID4B1	//		
B	4 2 0 0 0 0 F H 2 3 4 1 0 0	Ceramic Capacitor 0.01μ500V	セラコン		
	4 2 0 0 0 0 F J 2 6 9 1 0 0	Electrolytic Cap. 1000μ50V	ケミコン		
	4 2 0 0 0 0 F Z 0 0 0 8 0 0	-do.-, Lug Type 18000μ71V	ケミコンラケ型		
C	4 2 0 0 0 0 H L 3 2 6 4 7 0	Metal Oxide Film Resistor 2P4.7KΩ	酸化抵抗		
	4 2 0 0 0 0 H L 4 2 4 3 3 0	-do.-	//		
	4 2 0 0 0 0 H W 1 0 4 2 2 0	Fuse Resistor 150mA22Ω	ヒューズ抵抗	RA,E,C,B	
	4 2 0 0 0 0 H W 2 0 4 2 2 0	-do.-	//	U	
	4 2 0 0 0 0 H W 1 0 4 1 0 0	-do.-	//	RA,E,C,B	
	4 2 0 0 0 0 H W 2 0 4 1 0 0	-do.-	//	U	
D	4 2 0 0 0 0 L A 0 0 0 5 3 0	Eyelet With Wing	羽根付ハトメ		
	4 2 0 0 0 0 L B 6 0 1 7 6 0	6P Connector, C, Board Type	コネクタ		
20	3 2 0 0 0 0 N A 0 6 8 8 8 0	Main Circuit Board	メインシート	RA	
	3 2 0 0 0 0 N A 0 6 8 8 4 0	-do.-	//	U	
	3 2 0 0 0 0 N A 0 6 8 8 6 0	-do.-	//	C	
	3 2 0 0 0 0 N A 0 6 8 8 7 0	-do.-	//	EB	
A	4 2 0 0 0 0 i A 0 5 6 1 7 0	Transistor 2SA561 O-Y	トランジスター		
	4 2 0 0 0 0 i A 0 8 4 4 0 0	-do.-	//		
	4 2 0 0 0 0 i A 0 8 7 2 0 0	-do.-	//		
	4 2 0 0 0 0 i C 0 4 5 8 8 0	-do.-	//		
	4 2 0 0 0 0 i C 0 7 3 4 3 0	-do.-	//		
	4 2 0 0 0 0 i C 1 6 2 8 0 0	-do.-	//		
	4 2 0 0 0 0 i C 1 9 1 8 0 0	-do.-	//		
	4 2 0 0 0 0 i B 0 5 3 6 1 0	-do.-	//		
	4 2 0 0 0 0 i D 0 3 8 1 1 0	-do.-	//		
B	4 2 0 0 0 0 i F 0 0 0 0 4 0	Diode 1S1555	ダイオード		
	4 2 0 0 0 0 i F 0 0 0 5 7 0	Zener Diode HZ-6C	ツェナーダイオード	2SC1624HH-2	
C	4 2 0 0 0 0 F C 0 2 5 1 0 0	Mylar Capacitor 0.1μ100V	マイラーコン		
	4 2 0 0 0 0 F H 2 3 4 1 0 0	Ceramic Cap. 0.01μ500V	セラコン		
	4 2 0 0 0 0 F H 6 1 0 6 0 0	-do.-	//		
	4 2 0 0 0 0 F H 6 1 1 2 2 0	-do.-	//		
	4 2 0 0 0 0 F H 6 1 1 4 7 0	-do.-	//		
	4 2 0 0 0 0 F Z 0 0 0 9 8 0	Electrolytic Cap. RB 10μ25V	RBケミコン		
D	4 2 0 0 0 0 H T 4 1 0 1 5 0	Variable Resistor B4.7K	ソリッドVR		
	4 2 0 0 0 0 H L 4 1 6 1 5 0	Metal Oxide Film Resistor 1P 1.5KΩ	酸化抵抗		
	4 2 0 0 0 0 H L 6 2 6 1 5 0	-do.-	//		
	4 2 0 0 0 0 H L 6 2 6 2 7 0	-do.-	//		
	4 2 0 0 0 0 H M 0 5 2 4 7 0	Cement Molded Resistor 5P0.47Ω	セメント抵抗		
	4 2 0 0 0 0 H M 0 5 4 1 0 0	-do.-	//		
	4 2 0 0 0 0 H M 0 5 6 2 2 0	Cement Molded Resistor 5P2.2KΩ			
	4 2 0 0 0 0 H Z 0 0 0 7 1 0	Fire Proof Resistor 1P4.7Ω	不燃性抵抗		
	4 2 0 0 0 0 H W 1 1 4 6 8 0	Fuse Resistor 100mA68Ω	ヒューズ抵抗	R,C,B,A,E	
	4 2 0 0 0 0 H W 2 1 4 6 8 0	-do.-	//	U	

GENERAL MODEL

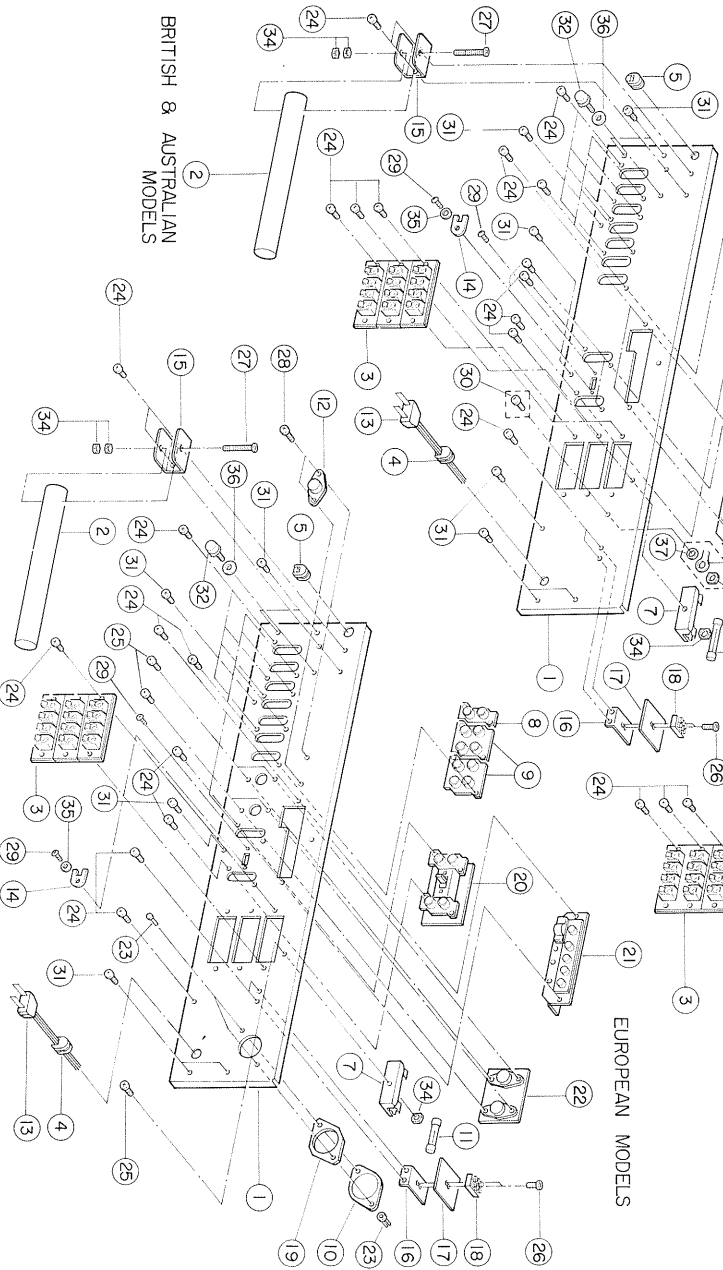


US & CANADIAN MODELS



[] EXCEPT
BRITISH
MODEL

EUROPEAN MODELS



BRITISH & AUSTRALIAN
MODELS

Ref. No.	Part No.	Description	Remarks	Common Models
1	3 2 0 0 0 0 A A 0 8 4 7 7 0	Rear Panel	リアパネル	R
	3 2 0 0 0 0 A A 0 8 6 0 9 0	—do.—	//	C
	3 2 0 0 0 0 A A 0 8 4 7 8 0	—do.—	//	U
	3 2 0 0 0 0 A A 0 8 4 7 9 0	—do.—	//	A
	3 2 0 0 0 0 A A 0 8 4 8 0 0	—do.—	//	E
	3 2 0 0 0 0 A A 0 8 5 5 2 0	—do.—	//	B
2	4 2 0 0 0 0 G E 0 0 1 0 0 0	AM Bar Antenna	AMバーアンテナ	
3	4 2 0 0 0 0 L A 0 0 1 9 4 0	4P-Push Terminal	4P押し端子	
4	4 2 0 0 0 0 C B 0 6 8 6 3 0	Cord Stopper	コードストッパー	RUC
	4 2 0 0 0 0 C B 0 7 0 6 9 0	—do.—	//	A.E.B
5	3 2 0 0 0 0 C B 0 6 2 7 8 0	Rubber Spacer	ゴムワッシュ	RA.E.B
6	4 2 0 0 0 0 L B 2 0 0 7 1 0	AC Socket	ACコンセント	RUC
7	4 2 0 0 0 0 L B 2 0 0 8 4 0	Fuse Holder	ヒューズホルダー	RUC.A
	4 2 0 0 0 0 L B 2 0 0 9 4 0	—do.—	//	E.B
8	4 2 0 0 0 0 L B 2 0 0 8 8 0	2P-Pin Jack	2Pピンジャック	
9	4 2 0 0 0 0 L B 4 0 0 1 6 0	4P-Pin Jack	4Pピンジャック	
10	4 2 0 0 0 0 L B 2 0 0 2 6 0	Voltage Selector	電圧切換器	RE
11	4 2 0 0 0 0 K B 0 0 0 3 7 0	Fuse	ヒューズ	RA
	4 2 0 0 0 0 K B 0 0 0 7 6 0	Fuse ⑤	⑤ヒューズ	E.B
	4 2 0 0 0 0 K B 0 0 1 3 7 0	Fuse, UL	ULヒューズ	U.C
12	4 2 0 0 0 0 L B 2 0 0 1 5 0	75Ω Coaxial Cable Socket	75Ω同軸コネクタ	E
13	4 2 0 0 0 0 M G 0 0 0 3 4 0	Power Cord	電源コード	RUC
	4 2 0 0 0 0 M G 0 0 0 5 0 0	—do.—	//	A
	4 2 0 0 0 0 M G 0 0 0 4 6 0	Power Cord Assembly	//	B
14	3 2 0 0 0 0 C B 0 6 8 6 8 0	Stopper, Coupler Switch	カフラー・ストップパー	
15	3 2 0 0 0 0 A A 0 7 6 9 7 0	Antenna Holder	アンテナホルダー	
16	3 2 0 0 0 0 A A 0 8 4 6 2 0	Stay, 3P-Terminal	端子ステー	A.E.B
17	3 2 0 0 0 0 C B 0 7 4 9 7 0	Isolation Plate	絶縁板	A.E.B
18	4 2 0 0 0 0 L A 0 0 1 0 4 0	Board, 3P-Terminal	3P中継端子台	A.E.B
19	3 2 0 0 0 0 C B 0 7 6 5 6 0	Isolation Plate For V>Select.	VS絶縁板	RE
20	3 2 0 0 0 0 N A 0 6 9 0 6 2	Coupler Circuit Board 2	カフラー・シート2	
A	4 2 0 0 0 0 G E 3 0 0 0 7 0	Baloon Transformer	バルーントランス	
B	4 2 0 0 0 0 L A 0 0 1 9 5 0	Antenna Terminal	アンテナ端子	
C	4 2 0 0 0 0 L A 0 0 1 2 8 0	Wire Lapping Pin	ラッピング端子	
21	3 2 0 0 0 0 N A 0 6 9 0 6 1	Coupler Circuit Board 1	カフラー・シート1	
A	4 2 0 0 0 0 K A 4 0 0 2 1 0	Slide Switch	スライスイットチ	
B	4 2 0 0 0 0 L B 2 0 0 9 6 0	2P-Pin Jack	2Pピンジャック	
C	4 2 0 0 0 0 L A 0 0 0 4 3 0	Eyelet	ハトメ	
22	3 2 0 0 0 0 N A 0 6 9 0 8 0	Din Circuit Board	Dinシート	E
A	4 2 0 0 0 0 L B 5 0 0 1 9 0	Din Socket	Dinソケット	E
B	4 2 0 0 0 0 L A 0 0 0 4 3 0	Eyelet	ハトメ	E
23	4 2 0 0 0 0 C B 0 6 8 8 8 0	Plastic Rivet	プラスチックリベット	RE
24	4 2 0 0 0 0 E 1 4 3 0 0 8 0	Binding Tapping Screw	バイディングタッピングスcrew	
25	4 2 0 0 0 0 E D 4 3 0 0 8 0	Binding Head Screw	バイディングヘッドスcrew	
26	4 2 0 0 0 0 E D 0 3 0 1 6 0	—do.—	//	
27	4 2 0 0 0 0 E A 4 3 0 2 5 0	Pan Head Screw	ナベヘッドスcrew	
28	4 2 0 0 0 0 E J 4 2 6 0 8 0	Pan Head Tapping Screw	ナベヘッドタッピングスcrew	
29	4 2 0 0 0 0 E C 4 2 6 0 4 0	Oval Head Screw	トラリスヘッドスcrew	
30	4 2 0 0 0 0 E 1 0 3 0 0 8 0	Binding Tapping Screw(C-1)	バイディングタッピングスcrew(C-1)	
31	4 2 0 0 0 0 E Z 0 0 0 4 6 0	Bonding Tapping Screw	ガッディングタッピングスcrew	
32	4 2 0 0 0 0 L A 0 0 1 0 7 0	Earth Terminal	アース端子	



DATE: August 1981.

AUDIO SERVICE

Information

BULLETIN NO.: 08 - 80

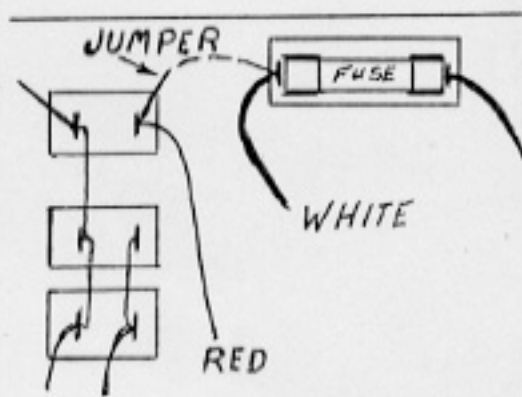
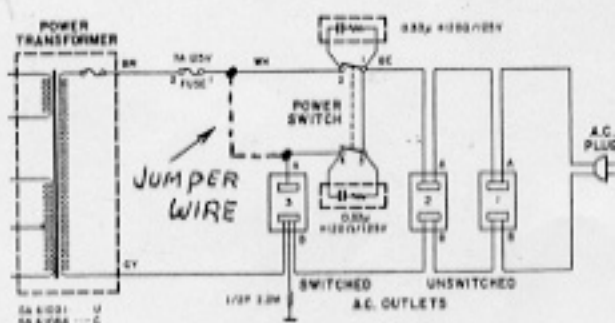
DATE: November 10, 1980.

SUBJECT: CR-2020

Problem: Power switch failure.

Cause: Pitting and burning of switch contact due to high current spike when set is switched off. (Back E.M.F. from power transformer).

Remedy: Replace power on/off switch (KA200630).
Install a jumper wire between the fuse holder (white wire) and the switched AC outlet (red wire).



Install the jumper wire on all units received for service that have not been modified.

AUDIO SERVICE

Information

BULLETIN NO.:

08 - 81

DATE:

November 1981.

SUBJECT: CR-2020

PROBLEM: Power Supply Failure

CAUSE: R801 and R802 (33 ohm 2 watt resistors)
FR801 and FR802 (150ma 22 ohm fuse resistors)
on electrolytic capacitor circuit board.
R801 and R802 get very hot and unsolder themselves.
FR801 and FR802 change resistance value.

TR712 and TR715 regulator transistors 2SD234 on power
supply circuit board breakdown due to overheating.

REMEDY: Remove R801 and R802 resistors and replace with 33 ohm
3/4 watt ohmite resistors #4374.

Remove FR801 and FR802 fuse resistors and replace with
22 ohm 3/4 watt ohmite resistors #4369.

Remove TR712 and TR715 - 2SD234 regulator transistors
and replace with 2SD525 transistors.

NOTE: Check and complete this modification on all CR-2020
receivers brought in for service.

Please also refer to service bulletins
"08-80 Power Switch Failure" and
"07-81 Intermittant Power Supply".